



Yamaha 70TRB 2003

Parts Manual

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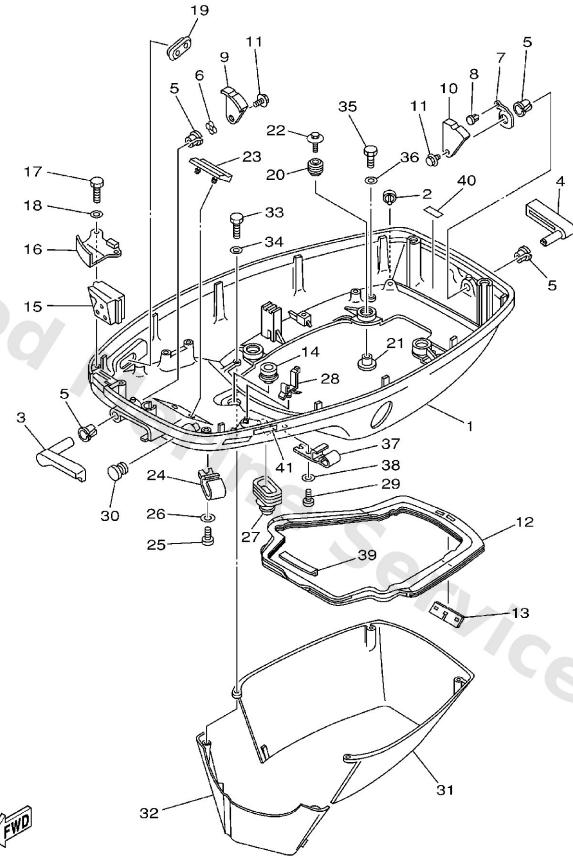
Authorised Yamaha Dealers



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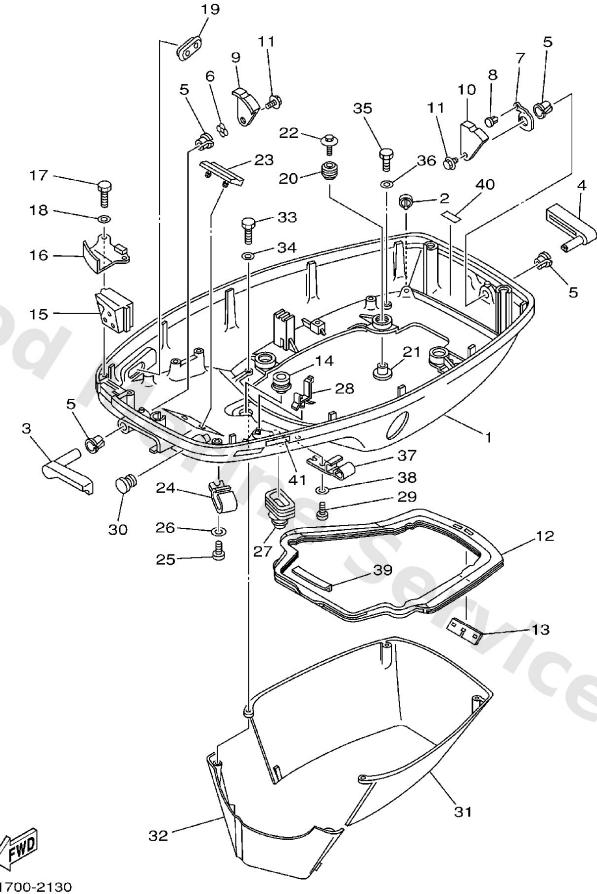
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Bottom Cowling



Ref	Part	
1	6H3-42711-05-4D Cowling, bottom	Buy now
1	6H3-42711-24-4D Cowling, bottom 1	Buy now
2	6H3-44391-01 Nipple, hose	Buy now
3	6H3-42815-01-4D Lever, clamp	Buy now
4	6H3-42817-01-4D Lever, clamp	Buy now
5	90386-13M38 Bushing (697)	Buy now
6	90206-13M10 Washer, wave (6e5)	Buy now
7	6H3-42813-00 Spring, clamp lever	Buy now
8	90269-04M03 Rivet (6h3)	Buy now
9	6H3-42816-00 Lever, clamp 2	Buy now
10	6H3-42818-00 Lever, clamp 4	Buy now
11	90119-06M09 Bolt, with washer	Buy now
12	6H3-42716-02 Rubber, seal 1	Buy now
13	6K5-42717-00 Rubber, seal 2	Buy now
14	6E5-42724-00 Grommet	Buy now

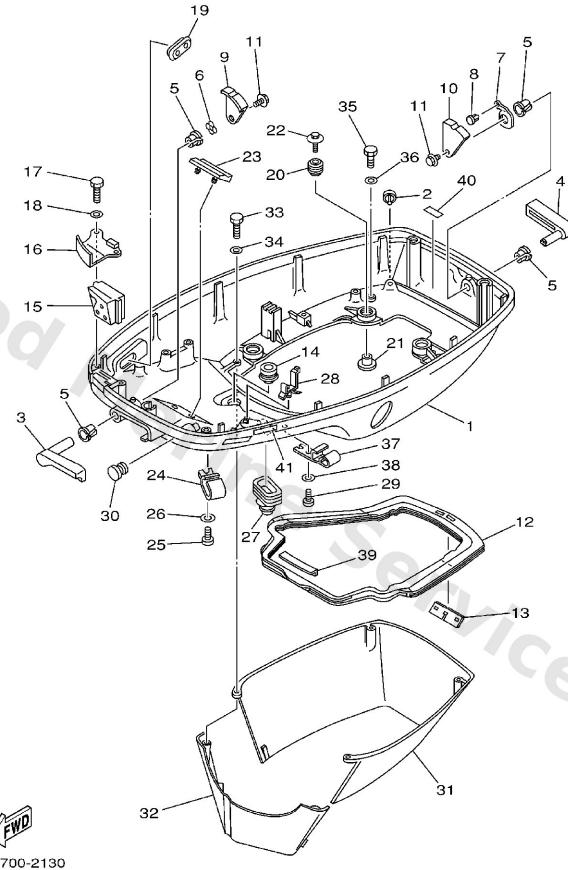
Bottom Cowling



D5

Ref	Part	
15	6H3-42725-10 Grommet UR	Buy now
15	6H3-42725-30 Grommet UR	Buy now
16	6H3-42738-01-5B Plate, fitting	Buy now
17	97095-06016 Bolt, hexagon deep recess	Buy now
18	92995-06600 Washer, plain (646)	Buy now
19	6H3-42727-00 Grommet	Buy now
20	90480-09M12 Grommet (6a0)	Buy now
21	90387-06M69 Collar (688)	Buy now
22	90119-06M61 Bolt, with washer	Buy now
23	6H3-42768-00 Damper	Buy now
24	6E5-24367-01 Clamp, fuel pipe 2	Buy now
25	90157-06M01 Screw (6e5)	Buy now
26	92990-06600 Washer, plain (646)	Buy now
27	688-42726-10 Grommet	Buy now
28	90464-09M13 Clamp (6h1)	Buy now

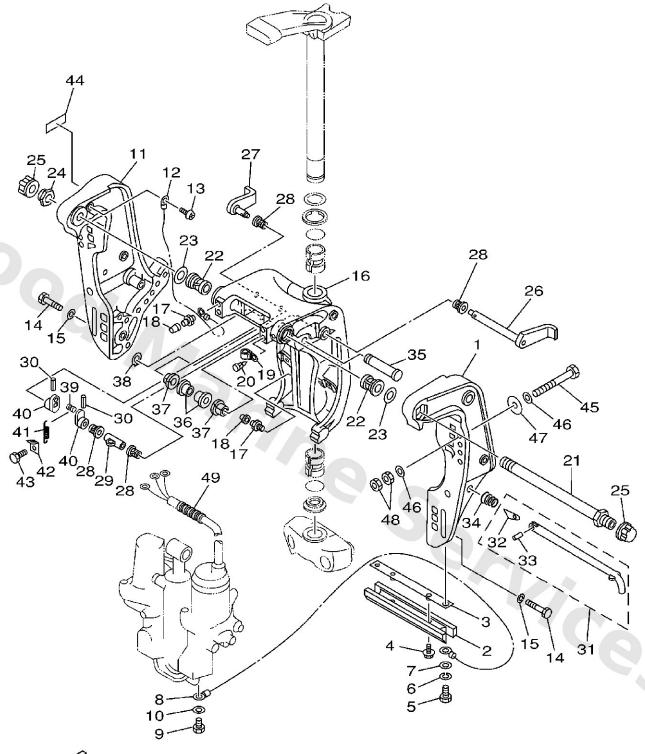
Bottom Cowling



D5

Ref	Part	
30	6G1-42748-00 Grommet	Buy now
31	6H3-42741-01-4D Apron	Buy now
32	6H3-42771-01-4D Apron	Buy now
33	97095-06025 Bolt	Buy now
35	97095-06020 Bolt(7u8)	Buy now
39	6H3-42718-00 Rubber, seal 3	Buy now
40	6G5-42791-00 Mark 1 FOR USA	Buy now
40	6G5-42791-10 Mark 1 FOR CANADA,	Buy now
41	6R6-42791-40 14 – FOR OCEANIA	Buy now

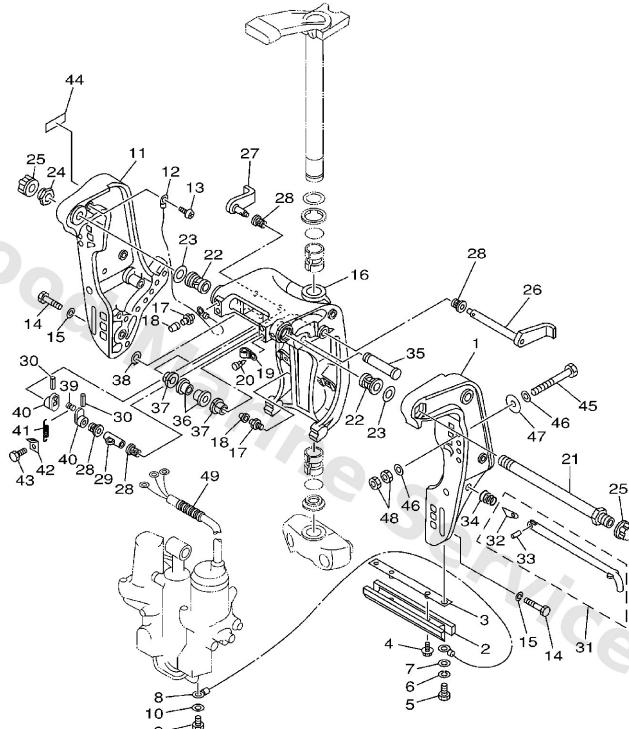
Bracket 1



E2

Ref	Part	
1	6H1-43111-01-4D Bracket, clamp 1	Buy now
2	6H1-45251-03 Anode	Buy now
3	6H1-44526-00 Plate 2	Buy now
4	90119-06M29 Bolt, with washer	Buy now
5	97095-06016 Bolt, hexagon deep recess	Buy now
6	92995-06100 Washer(6a1)	Buy now
7	92995-06600 Washer, plain (646)	Buy now
8	6H1-82148-00 Wire, lead	Buy now
9	97095-06010 Bolt	Buy now
11	6H1-43112-00-4D Bracket, clamp 2	Buy now
12	6E5-82148-00 Wire, lead 5	Buy now
13	97880-06012 Screw, pan head(62j)	Buy now
14	97095-10045 Bolt(64d)	Buy now
15	92995-10100 Ybs67-10 washer, spring	Buy now
16	6H1-43311-01-4D Bracket, swivel 1	Buy now

Bracket 1

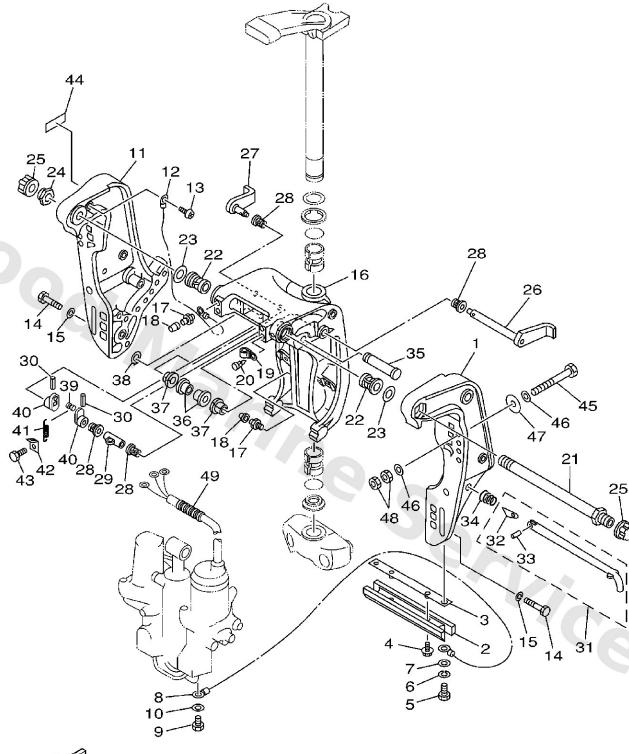


6H31100-2140

E2

Ref	Part	
17	93700-06M03 Nipple, grease(6a1)	Buy now
18	663-45119-00 Cap, grease nipple AP	Buy now
19	90464-11M18 Clamp(6e5)	Buy now
20	90338-05M03 Plug (6h1)	Buy now
21	688-43131-03 Bolt, clamp bracket	Buy now
22	90386-22M15 Bushing (688)	Buy now
23	90201-22M67 Washer, plate (688)	Buy now
24	90185-22043 Nut, self-locking	Buy now
25	6G5-43145-01 Cap, clamp bracket	Buy now
26	6H1-43181-01 Lever, tilt stop 1	Buy now
27	6H1-43185-01 Lever, tilt stop 2	Buy now
28	90386-10M16 Bushing (688)	Buy now
29	90387-10M02 Collar(6e5)	Buy now
30	91690-30020 Pin, spring (6h4)	Buy now
31	688-43160-01 Tilt rod ass'y	Buy now

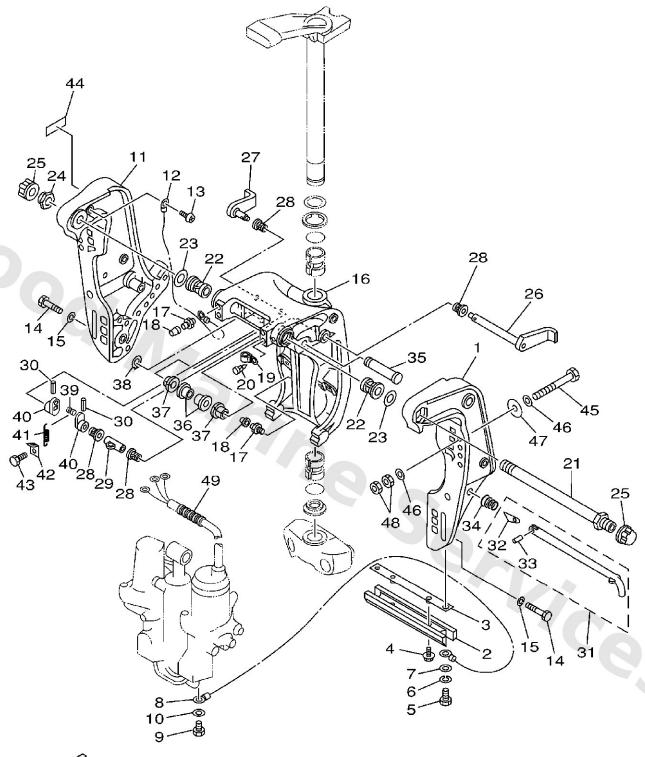
Bracket 1



E2

Ref	Part	
32	688-43165-00 Stopper, tilt rod	Buy now
33	91690-30012 Pin, spring	Buy now
34	90502-16M02 Spring, conical (688)	Buy now
35	6E5-43126-02 Pin, upper shock mount	Buy now
36	90386-18M63 Bush(6e5)	Buy now
37	90386-18M35 Bush (688)	Buy now
38	93410-18M02 Circlip (6f2)	Buy now
39	90249-06M19 Pin(6e5)	Buy now
40	6G5-43148-00 Collar, distance	Buy now
41	90506-14M24 Spring, tension(6e5)	Buy now
42	6G5-43144-00 Hook, spring	Buy now
44	63V-82377-50 Label (Spark, Ignition) FOR CANADA	Buy now
45	90101-12M65 Bolt	Buy now
46	92995-12200 Ybs66-12 washer,plain	Buy now
47	90201-12426 Washe, plate(663)	Buy now

Bracket 1

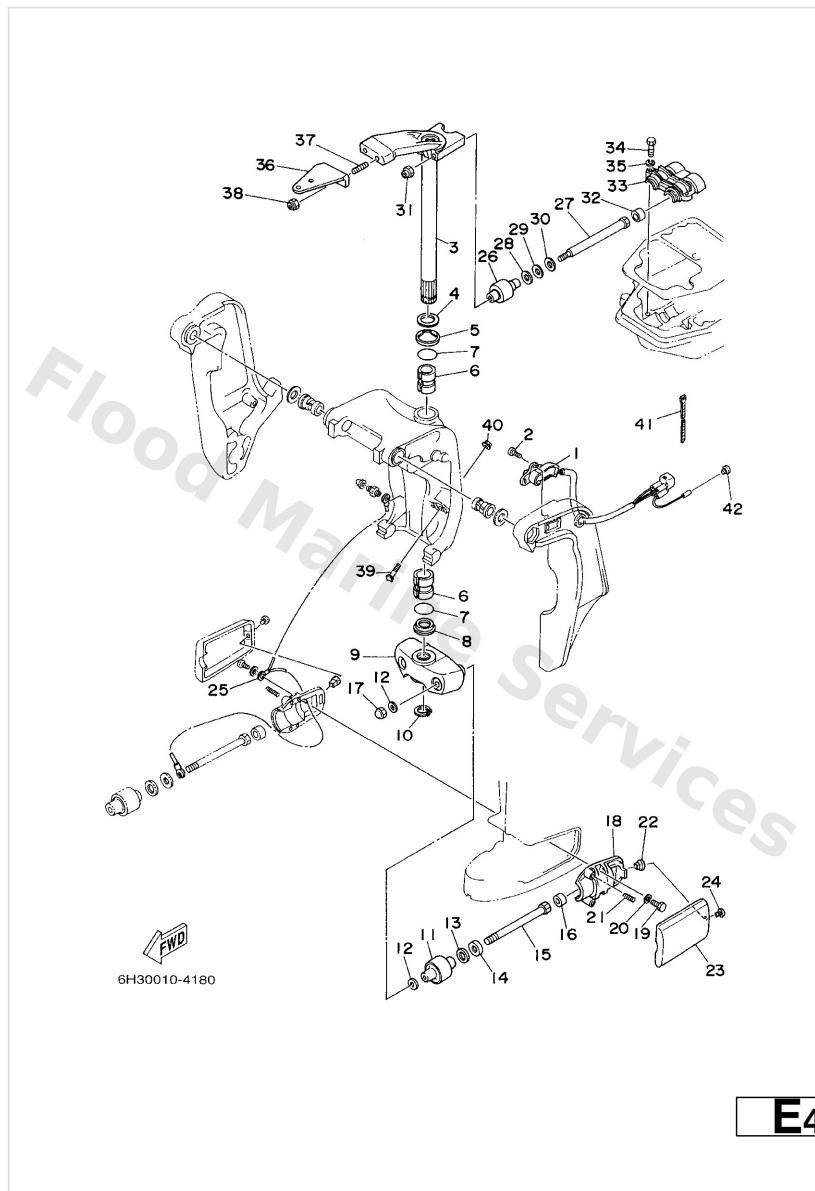


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E2

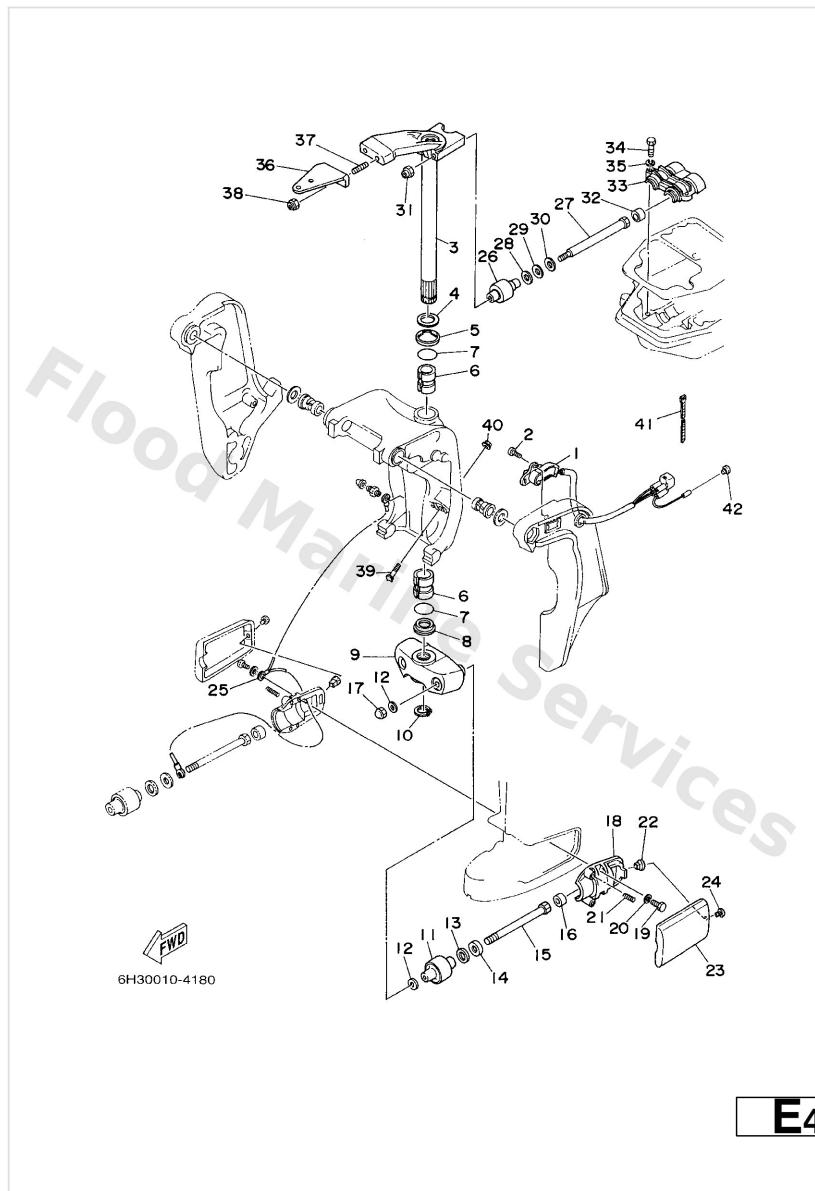
Ref	Part	
48	95380-12600 Nut (707)	Buy now
49	90440-14M00 Pipe(6h4)	Buy now

Bracket 2



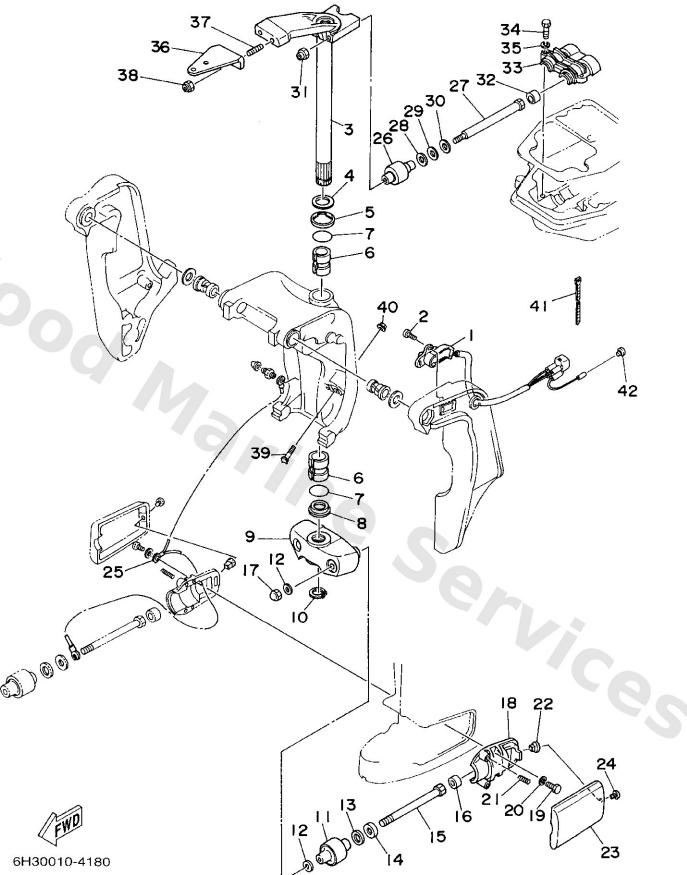
Ref	Part	
1	6H1-83672-12 Trim sender	Buy now
2	97885-06016 Screw, pan head(6b0)	Buy now
3	6H3-42510-12-4D Steering bracket assembly	Buy now
4	90201-30M00 Washer, plate(6h1)	Buy now
5	90386-30M78 Bush(6h0)	Buy now
6	90386-30M77 Bush(6h0)	Buy now
7	93210-29M94 O-ring(6h1)	Buy now
8	90386-30M60 Bush(6j8)	Buy now
9	6H3-44551-01-4D Housing, lower mount rubber 1	Buy now
10	93410-28M06 Circlip (688)	Buy now
11	687-44555-00-94 Mount damper, lower side	Buy now
12	90201-12M16 Washer, plate (679)	Buy now
13	90202-25M04 Washer, plate (663)	Buy now
14	90201-13M19 Washer, plate (663)	Buy now
15	90109-12M21 Bolt (6h3)	Buy now

Bracket 2



Ref	Part	
16	663-44575-00 Damper, lower mount rubber	Buy now
17	95380-12800 Nut crown(663)	Buy now
18	6H3-44552-03-94 Housing, lower mount rubber	Buy now
19	97075-08025 Bolt, hexagon deep recess	Buy now
20	92995-08100 Ybs67-8 washer, spring	Buy now
21	90501-14M08 Spring, compression(64j)	Buy now
22	90179-06066 Nut(663)	Buy now
23	6H3-44553-01-4D Cover, lower mount	Buy now
25	688-82127-02 Wire, lead 2	Buy now
26	688-44514-00-94 Mount damper, upper side	Buy now
27	90101-10M49 Bolt	Buy now
28	90201-20M21 Washer, plate (688)	Buy now
29	90202-20M06 Washer, plate (688)	Buy now
30	90201-11M22 Washer, plate (688)	Buy now
31	90185-10051 Nut, self-locking	Buy now

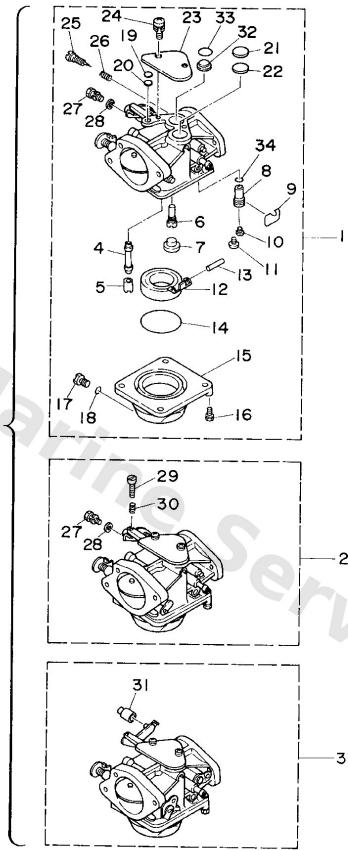
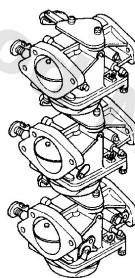
Bracket 2



E4

Ref	Part	
33	688-44511-00-94 Cover, upper mount	Buy now
34	97075-08035 Bolt(70w)	Buy now
36	6H3-48511-51-4D Hook, steering STEERING GUIDE	Buy now
37	90116-10175 Bolt, stud	Buy now
37	90116-10M28 Bolt, stud	Buy now
39	6H1-43376-00 Bolt, thrust receiver	Buy now
40	90185-08057 Nut, nylon (6j8)	Buy now
41	90465-11M10 Clamp	Buy now
42	703-82119-00 Cover, lead wire	Buy now

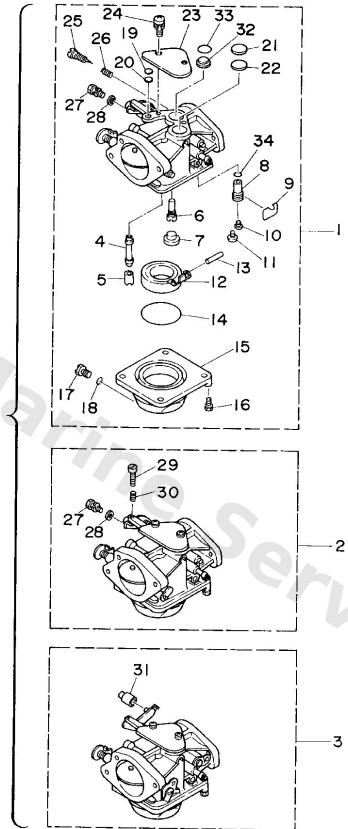
Carburetor 1



B4

Ref	Part	
1	6H2-14301-10 Carburetor assembly 1	Buy now
2	6H2-14302-10 Carburetor assembly 2	Buy now
3	6H2-14303-10 Carburetor assembly 3	Buy now
4	6H3-14947-07 Jet, Needle	Buy now
5	676-14943-35 Jet, main (#140) #1,2	Buy now
5	676-14943-36 Jet, main (#145) #3	Buy now
6	6H2-14948-155 Jet (#70)	Buy now
7	676-14966-00 Rubber cap	Buy now
8	6H3-14590-01 Needle valve assembly	Buy now
9	663-14159-00 Clip	Buy now
10	676-14186-00 Pin, valve	Buy now
11	98502-04008 Screw, pan head (713)	Buy now
12	6G1-14985-00 Float comp.	Buy now
13	688-14548-00 Pin, arm	Buy now
14	6G1-14984-00 Gasket, float chamber	Buy now

Carburetor 1

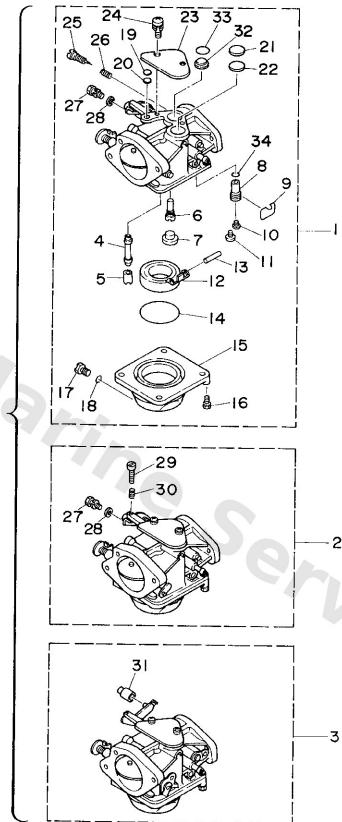


6H20010-6050

B4

Ref	Part	
15	6H2-14980-00 Body, float chamber	Buy now
16	97980-04114 Screw, pan head(ga5)	Buy now
17	6H3-14992-00 Screw, drain	Buy now
18	93210-04230 O-ring (371)	Buy now
19	663-14126-00 Packing	Buy now
20	663-14527-00 Plate	Buy now
21	688-14126-00 Packing	Buy now
22	688-14527-00 Plate	Buy now
23	6H2-14527-01 Plate	Buy now
24	97980-05310 Screw, with washer(6k5)	Buy now
25	692-14923-00 Screw, adjusting	Buy now
26	679-14555-00 Spring	Buy now
27	6K5-14592-00 Screw #1,2	Buy now
28	90201-05652 Washer, plate(65j) #1,2	Buy now
29	63V-14523-00 Screw, stop #2	Buy now

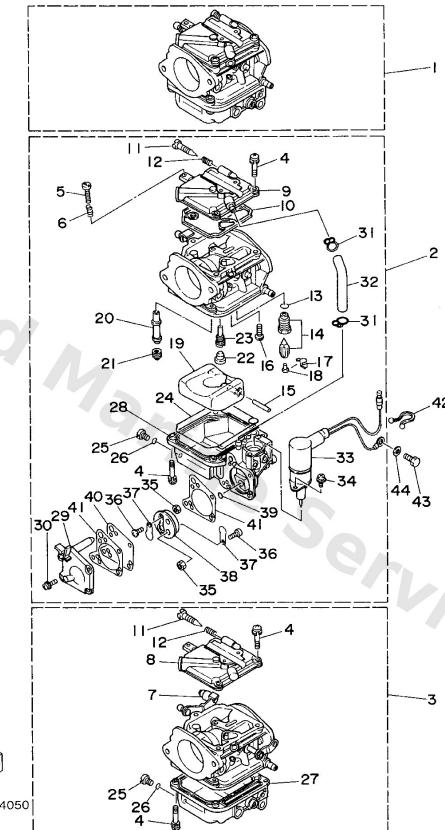
Carburetor 1



Ref	Part	
30	90501-10326 Spring coil(663)(carb) #2	Buy now
31	6H3-17578-00 Collar #3	Buy now
32	6H3-14578-00 Collar	Buy now
33	93210-15M52 O-ring (6e9)	Buy now
34	93210-04228 O-ring (371)	Buy now

B4

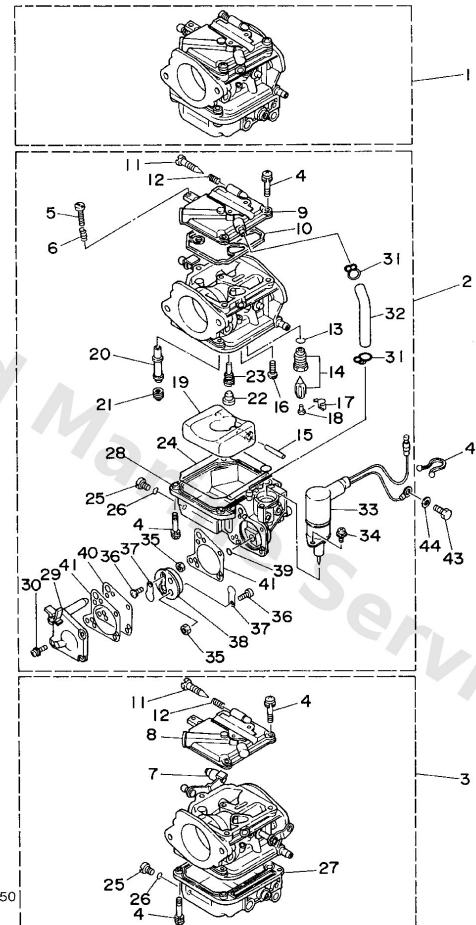
Carburetor 2



B6

Ref	Part	
1	6H2-14301-0A Carburetor assembly 1	Buy now
1	6H3-14301-0A Carburetor assembly 1	Buy now
2	6H2-14302-0A Carburetor assembly 2	Buy now
2	6H3-14302-0A Carburetor assembly 2	Buy now
3	6H2-14303-0A Carburetor assembly 3	Buy now
3	6H3-14303-0A Carburetor assembly 3	Buy now
4	97980-04114 Screw, pan head(ga5)	Buy now
5	63V-14523-00 Screw, stop #2	Buy now
6	90501-10326 Spring coil(663)(carb) #2	Buy now
7	6H2-14578-00 Collar #3	Buy now
8	6H4-14146-00 Plate #1,3	Buy now
9	6H3-14146-10 Plate #2	Buy now
10	6H4-14147-00 O-ring	Buy now
11	692-14923-00 Screw, adjusting	Buy now
12	697-14555-00 Spring	Buy now

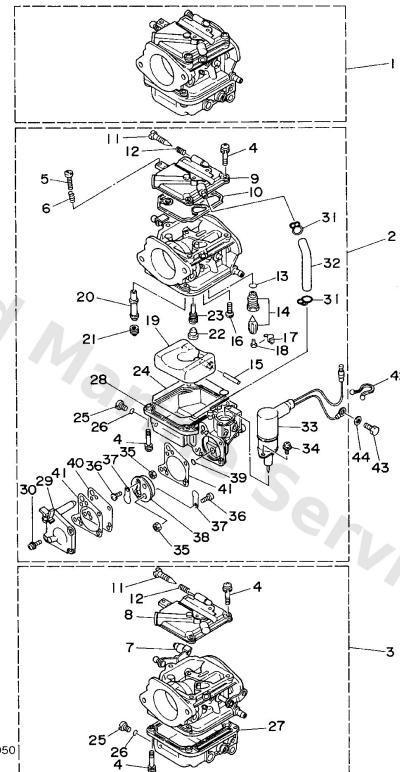
Carburetor 2



B6

Ref	Part	
13	93210-04228 O-ring (371)	Buy now
14	6H3-14590-01 Needle valve assembly	Buy now
15	6H4-14548-00 Pin, float arm	Buy now
16	98580-04008 Screw, pan head (713)	Buy now
17	663-14159-00 Clip	Buy now
18	676-14186-00 Pin, valve	Buy now
19	6H4-14985-01 Float	Buy now
20	6H2-14947-71 Jet, needle	Buy now
20	6H3-14947-71 Jet, needle	Buy now
21	6H3-14943-35 Jet, main (#140) #1,2	Buy now
21	6H3-14943-36 Jet, main (#145) #3	Buy now
21	6H3-14943-37 Jet, main (#150)	Buy now
22	676-14966-00 Rubber cap	Buy now
23	6H3-14948-13 Jet (#65)	Buy now
23	6H3-14948-17 Jet (#75)	Buy now

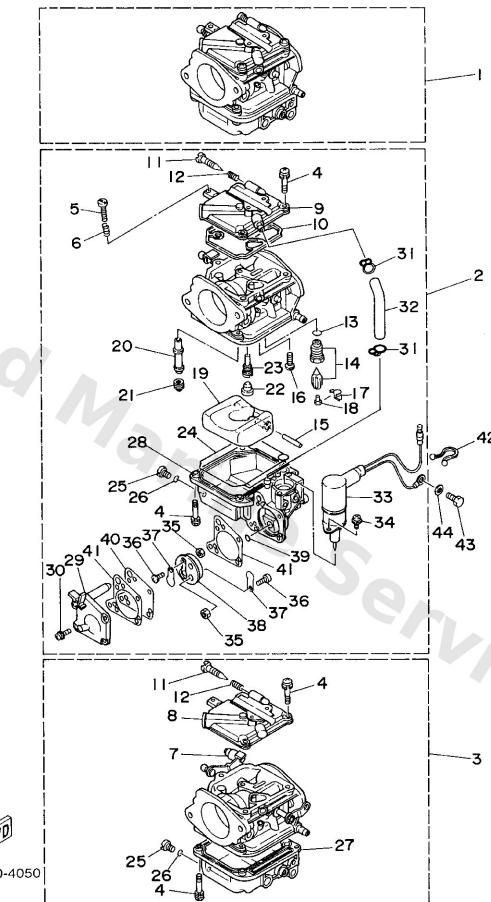
Carburetor 2



B6

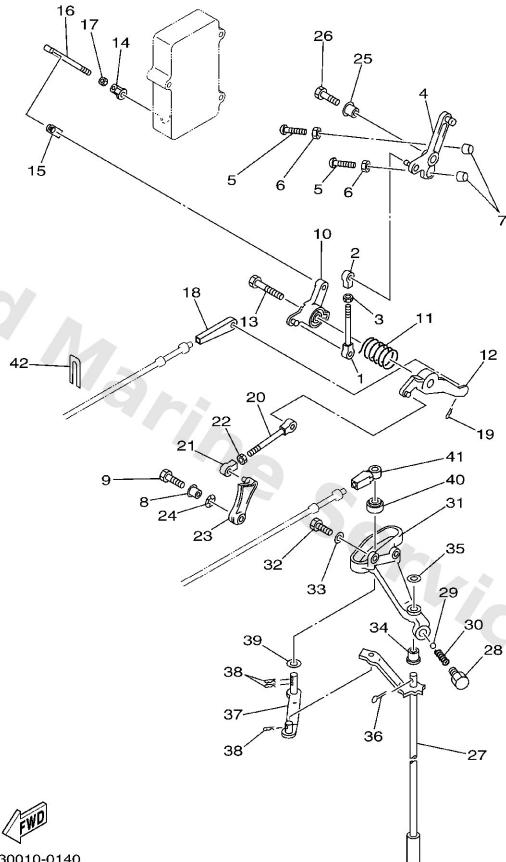
Ref	Part	
24	6H4-14984-00 Gasket, float chamber	Buy now
25	6H3-14992-00 Screw, drain	Buy now
26	93210-04230 O-ring (371)	Buy now
27	6H4-14980-00 Body, float chamber #1,3	Buy now
28	6H3-14980-10 Body, float chamber #2	Buy now
29	6H3-24452-10 Cover #2	Buy now
30	6H4-14567-00 Screw #2	Buy now
31	6H3-14137-00 Clip #2	Buy now
32	6H3-14349-00 Pipe #2	Buy now
33	6H3-14380-00 Prime starter assembly #2	Buy now
34	97803-04010 Screw, pan head (e56) #2	Buy now
35	95380-03600 Nut (6g8) #2	Buy now
36	98980-03006 Screw, bind(6g1) #2	Buy now
37	6L5-24421-00 Valve, check #2	Buy now
38	6H4-24413-00 Body 2 #2	Buy now

Carburetor 2



Ref	Part	
39	6H4-24486-00 O-ring #2	Buy now
40	6H3-24411-10 Diaphragm #2	Buy now
41	6H3-24434-10 Gasket, body #2	Buy now
42	90465-18147 Clamp	Buy now
43	97013-06012 Bolt(gh1)	Buy now
44	92903-06600 Washer, plain (646)	Buy now

B6

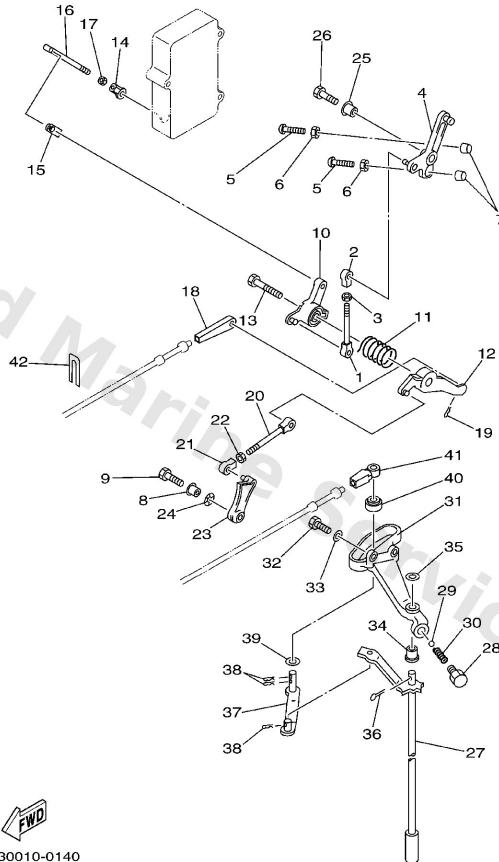


6H30010-0140

D7

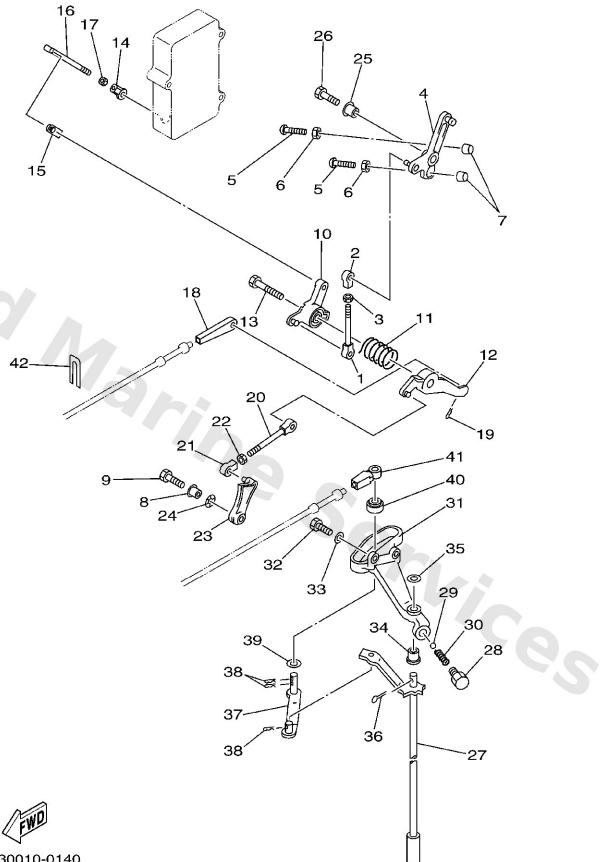
Ref	Part	
1	689-42169-01 Joint	Buy now
2	682-41237-00 Joint, link 2	Buy now
3	95380-05600 Nut, hexagon (663)	Buy now
4	6H3-41631-00 Lever, magneto control 1	Buy now
5	90157-06M13 Screw, pan head(6h4)	Buy now
6	95380-06600 Nut(661)	Buy now
7	688-44194-00 Cap	Buy now
8	90387-06M60 Collar (6h3)	Buy now
9	97095-06025 Bolt	Buy now
10	6H3-41632-20 Lever, magneto control	Buy now
11	90508-26M35 Spring, torsion	Buy now
12	6H3-41633-10 Lever, magneto control	Buy now
13	90109-06M43 Bolt(6h4)	Buy now
14	6H1-41237-00 Joint, link	Buy now
15	6F5-41237-00 Joint, link	Buy now

Control



D7

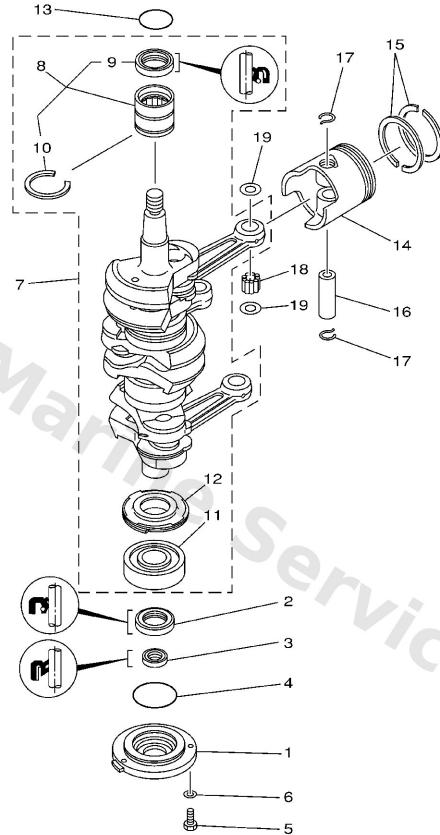
Ref	Part	
16	6H3-41636-10-94 Rod, Magneto Control	Buy now
18	6H3-48344-00 Cable end, remote control	Buy now
19	90468-18008 Clip 620436610000	Buy now
21	6H4-41237-00 Joint, link	Buy now
23	6H3-41213-10 Cam, accel.	Buy now
24	90206-10M04 Washer, wave (676)	Buy now
27	6H3-44120-12 Handle gear shift assembly L	Buy now
28	648-42715-00 Bushing 2	Buy now
29	93501-04M02 Ball (697)	Buy now
30	90501-12082 Spring 6484411600	Buy now
31	6H3-44117-00-94 Bracket 1	Buy now
31	6J2-44117-01-94 Bracket	Buy now
32	97013-06020 Bolt(62y)	Buy now
33	92903-06600 Washer, plain (646)	Buy now
34	90386-07M58 Bush(6h1)	Buy now



D7

Ref	Part	
35	92990-08200 Ybs66-8 washer, plain	Buy now
36	91490-20012 Pin, cotter (648)	Buy now
37	6H3-44121-01 Lever, shift rod	Buy now
39	90202-07M07 Washer, plate (688)	Buy now
40	688-44122-00 Bushing, shift rod lever	Buy now
41	663-48344-00 Cable end, remote control	Buy now
42	6H3-48538-00 Clamp, cable	Buy now

Crankshaft. Piston

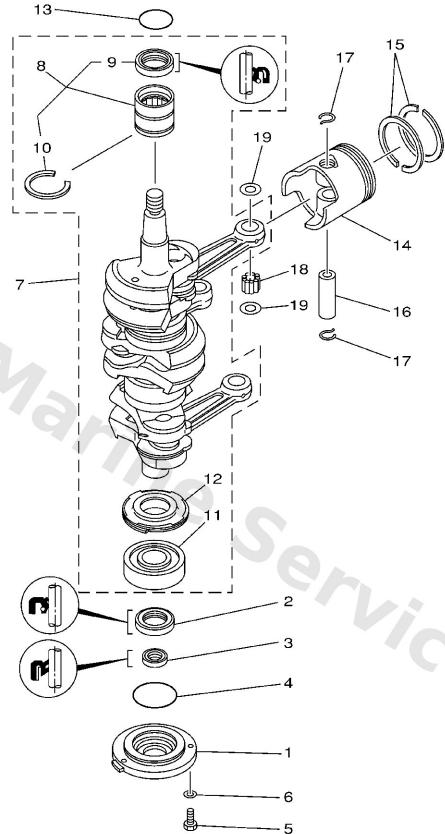


6H30010-9030

B1

Ref	Part	
1	6H3-15359-00-94 Housing, oil seal	Buy now
2	93102-30M23 Oil seal (6h3)	Buy now
3	93106-18M01 Oil seal (6h3)	Buy now
4	93210-65M50 O-ring	Buy now
5	97095-06020 Bolt(7u8)	Buy now
6	92995-06600 Washer, plain (646)	Buy now
7	6H3-11400-03 Crankshaft assembly	Buy now
7	6H3-11400-10 Crankshaft assembly	Buy now
8	93311-636U6 Bearing, needle (6h3)	Buy now
9	93102-36M24 Oil seal(52w)	Buy now
10	93440-49M04 Circlip (6h3)	Buy now
11	93306-306V1 Bearing(6h2)	Buy now
12	6H3-11536-00 Gear, drive	Buy now
13	93210-46M16 O-ring (688)	Buy now
14	6H3-11631-01-96 Piston (std)	Buy now

Crankshaft. Piston

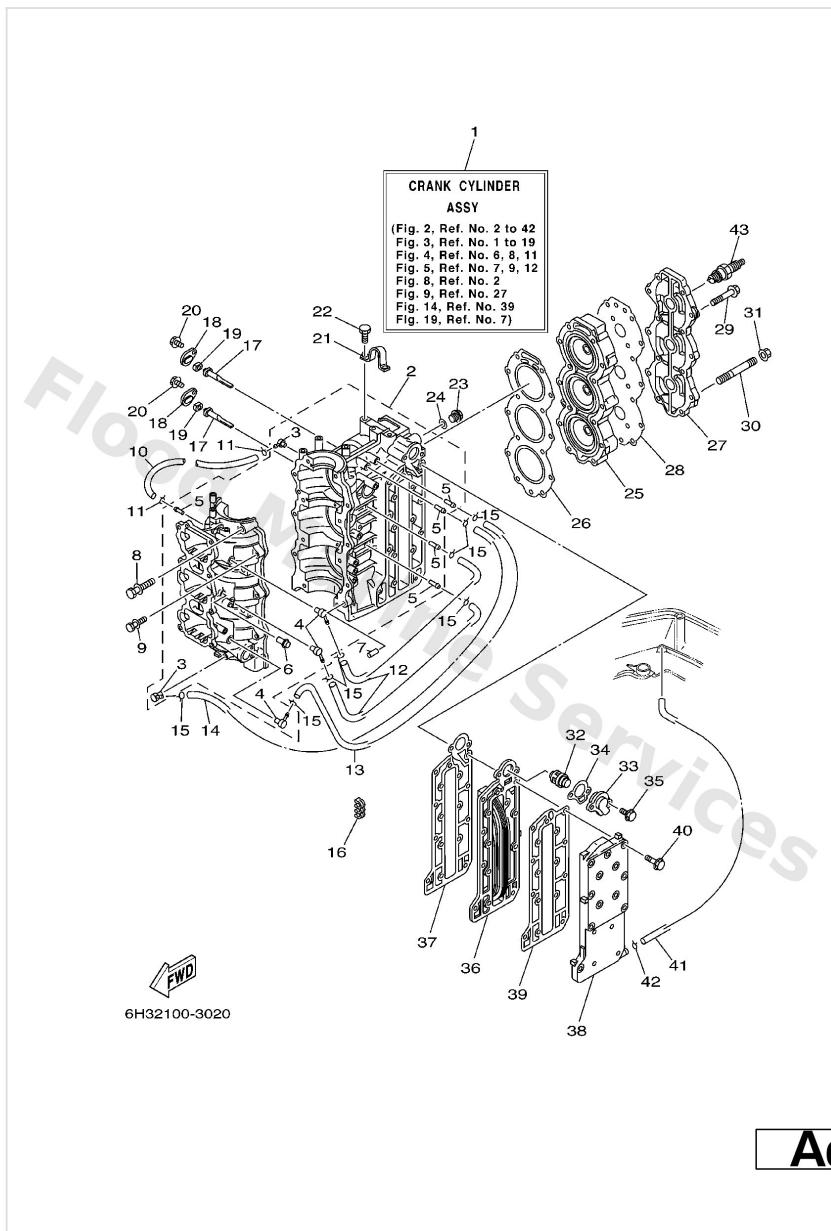


FWD
6H30010-9030

B1

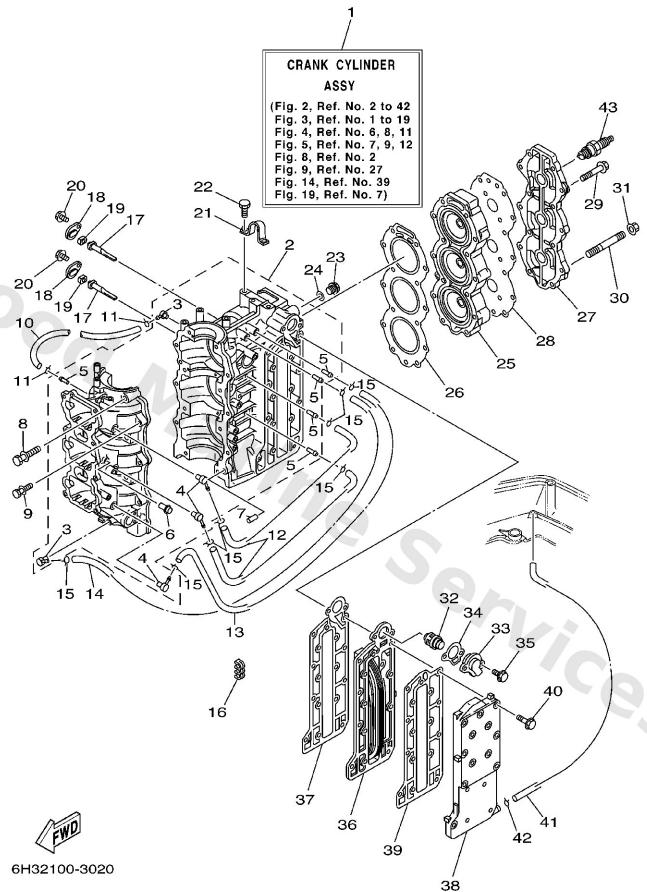
Ref	Part	
14	6H3-11635-01 Piston (0.25mm o/s) AP	Buy now
14	6H3-11636-01 Piston (0.50mm o/s) AP	Buy now
15	6K5-11601-02 Piston ring set (std)	Buy now
15	6K5-11601-12 Piston ring set (1st o/s) AP	Buy now
15	6K5-11601-22 Piston ring set (2nd o/s) AP	Buy now
16	6H3-11633-00 Pin, piston	Buy now
17	688-11634-10 Clip, piston pin	Buy now
18	93603-18M09 Pin, dowel b (6h3)	Buy now
19	90201-20417 Washer, plate(663)	Buy now

Cylinder. Crankcase



Ref	Part	
2	6B0-15100-02-1S Crankcase assembly N.O/I-M/CHOKE	Buy now
2	6H3-15100-14-1S Crankcase assembly O/I-A/CHOKE	Buy now
3	688-11370-01 Check valve assembly	Buy now
4	650-11370-01 Check valve assembly	Buy now
5	624-14485-00 Pipe, joint	Buy now
6	650-24378-00 Pipe, joint 2	Buy now
7	93608-12063 Pin, dowel (626)	Buy now
8	90119-10005 Bolt, with washer	Buy now
9	90119-08M64 Bolt, with washer	Buy now
10	90445-07M44 Hose (I390)	Buy now
11	90467-06016 Clip (655)	Buy now
12	90445-07M02 Hose (I200)	Buy now
13	90445-07M45 Hose (I390)	Buy now
14	90445-07M82 Hose (I770)	Buy now
16	90464-07M05 Clamp (6g5)	Buy now

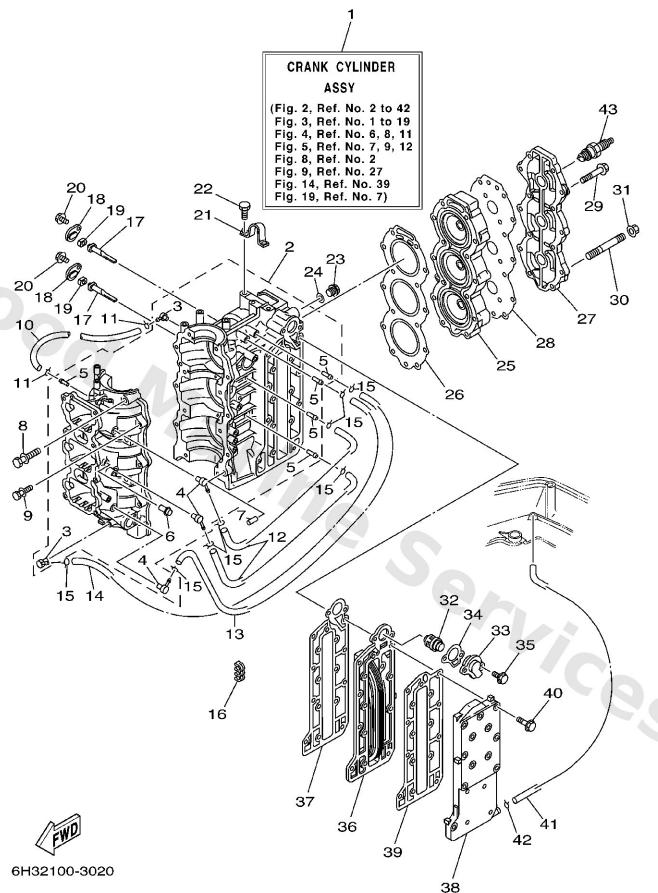
Cylinder. Crankcase



A6

Ref	Part	
17	6H3-11325-01 Anode	Buy now
18	6H3-11327-00-1S Cover, anode	Buy now
19	6H3-11328-00 Grommet, anode	Buy now
20	90119-06023 Bolt, with washer	Buy now
21	688-11119-01 Hanger, engine	Buy now
22	90101-08002 Bolt	Buy now
23	90340-14M00 Plug, straight screw(62y)	Buy now
24	90430-14115 Gasket (663)	Buy now
25	6H3-11111-01-1S Head, cylinder 1	Buy now
26	6H3-11181-A1 Gasket, cylinder head 1	Buy now
27	6H3-11191-00-1S Cover, cylinder head 1	Buy now
28	6H3-11193-A1 Gasket, head cover 1	Buy now
29	90119-08M55 Bolt, with washer	Buy now
30	90116-08M69 Bolt, stud	Buy now
31	90179-08M34 Nut	Buy now

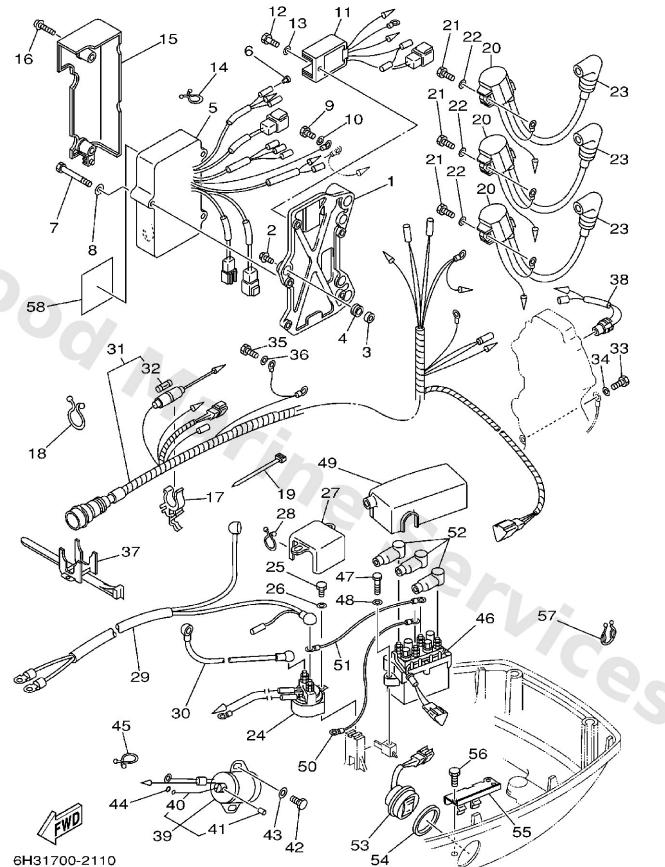
Cylinder. Crankcase



A6

Ref	Part	
32	6H3-12411-10 Thermostat	Buy now
33	6H3-12413-00-1S Cover, thermostat	Buy now
34	6H3-12414-A1 Gasket, cover	Buy now
35	90119-06MA3 Bolt, with washer	Buy now
36	6H3-41111-01-1S Inner cover, exhaust	Buy now
37	6H3-41112-A0 Gasket, exhaust inner cover	Buy now
38	6H3-41113-02-1S Outer cover, exhaust	Buy now
39	6H3-41114-A0 Gasket, exhaust outer cover	Buy now
40	90119-06MA5 Bolt, with washer	Buy now
41	663-24312-01 Pipe 1	Buy now
42	90467-08004 Clip, pipe 6162435600	Buy now
43	94702-00160 Plug, spark (b8hs-10) FOR USA	Buy now
43	94702-00247 Plug, spark (br8hs-10) FOR CANADA,	Buy now

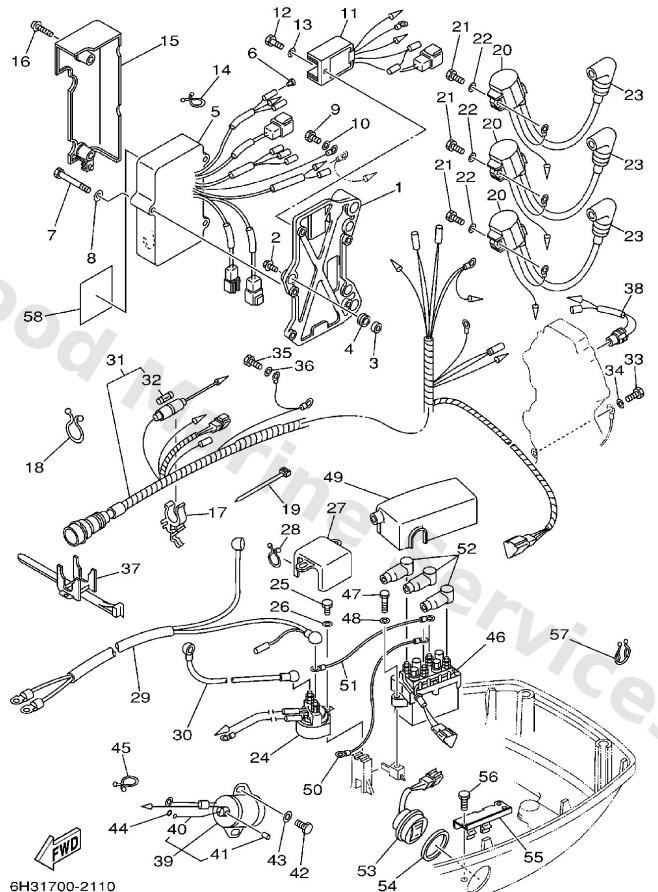
Electrical



D1

Ref	Part	
1	6H3-85542-11-94 Bracket	Buy now
2	90105-06M14 Bolt (6e0)	Buy now
3	90387-06M43 Coller (6e9)	Buy now
4	90480-13M54 Grommet(6h2)	Buy now
5	6H2-85540-12 C.d.i. unit assembly	Buy now
6	703-82119-00 Cover, lead wire	Buy now
7	97095-06045 Bolt, hexagon	Buy now
8	92995-06600 Washer, plain (646)	Buy now
9	97013-06012 Bolt(gh1)	Buy now
10	92903-06600 Washer, plain (646)	Buy now
11	6H2-81960-10 Rectifier & regulator assembly	Buy now
12	97095-06016 Bolt, hexagon deep recess	Buy now
14	90464-05M16 Clamp(6j8)	Buy now
15	6H3-81916-10 Cover, terminal	Buy now
16	90159-06M01 Screw, with washer (6f5)	Buy now

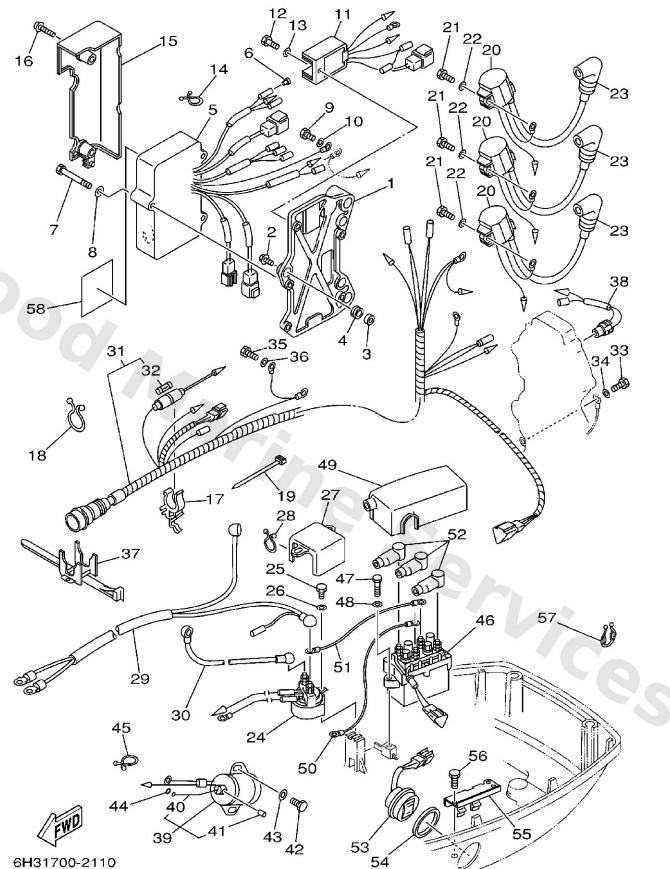
Electrical



D1

Ref	Part	
17	6G5-82152-00 Holder, fuse	Buy now
18	90464-23M22 Clamp	Buy now
19	90465-13M11 Clamp (6e5)	Buy now
20	697-85570-00 Ignition coil assembly	Buy now
21	97013-06020 Bolt(62y)	Buy now
23	6G1-82370-21 Plug cap assembly	Buy now
24	688-81950-10 Relay assembly	Buy now
25	97013-06016 Bolt, hexagon deep recess	Buy now
27	6H3-82164-00 Case 2	Buy now
28	90464-15M11 Clamp (3y2)	Buy now
29	6H3-82105-01 Battery cable FOR CANADA,	Buy now
29	6H3-82105-U0 Battery Cable FOR USA	Buy now
30	6H3-82117-00 Wire, lead	Buy now
31	6H2-82590-13 Wire harness assembly (10p)	Buy now
31	6H2-82590-60 Wire Harness assembly	Buy now

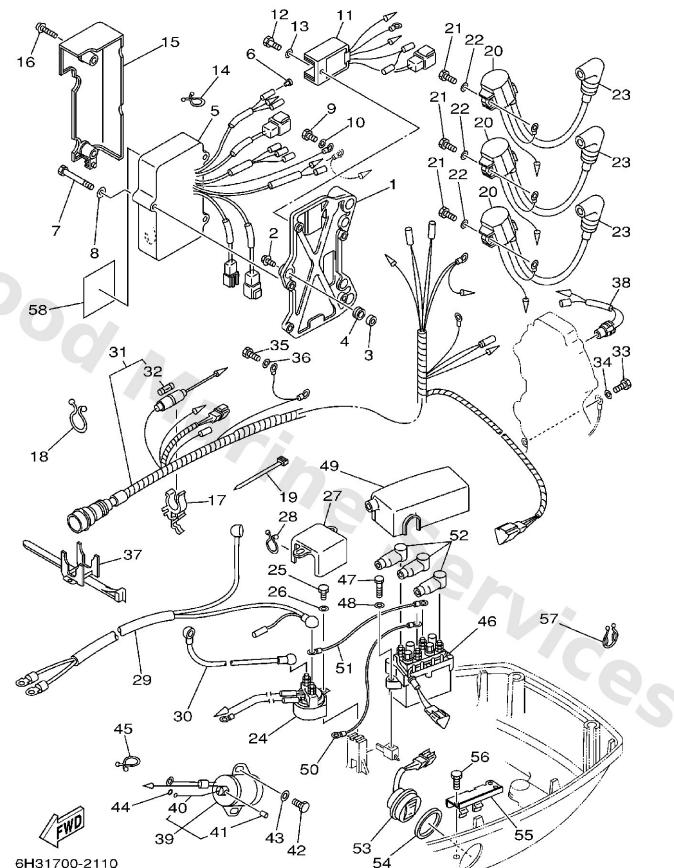
Electrical



D1

Ref	Part	
32	663-82151-00 Fuse	Buy now
37	688-82594-00 Clamp	Buy now
38	688-82560-10 Thermo switch assembly	Buy now
39	6H3-86110-02 Solenoid	Buy now
40	6H3-86116-00 Wire, Pull	Buy now
41	91690-30010 Pin, spring (663)	Buy now
44	93210-03261 O-ring (663)	Buy now
45	90465-18147 Clamp	Buy now
46	61A-81950-00 Relay assembly	Buy now
47	97095-06025 Bolt	Buy now
49	6H3-82154-11 Case	Buy now
50	6H2-81949-11 Wire, lead	Buy now
51	6H2-81949-01 Wire, lead	Buy now
52	682-82119-01 Cover, lead wire	Buy now
53	6H1-82563-10 Trim & tilt switch assembly	Buy now

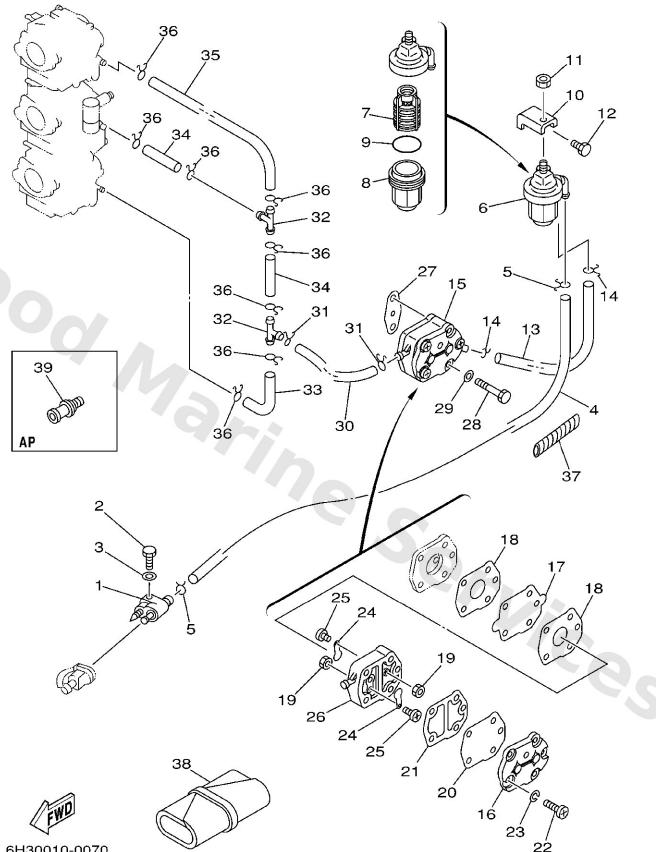
Electrical



D1

Ref	Part	
54	6E5-82587-00 Gasket	Buy now
55	6E5-83614-01 Bracket	Buy now
57	90464-18M14 Clamp(6h1)	Buy now
58	6R5-85711-60 Mark, caution	Buy now

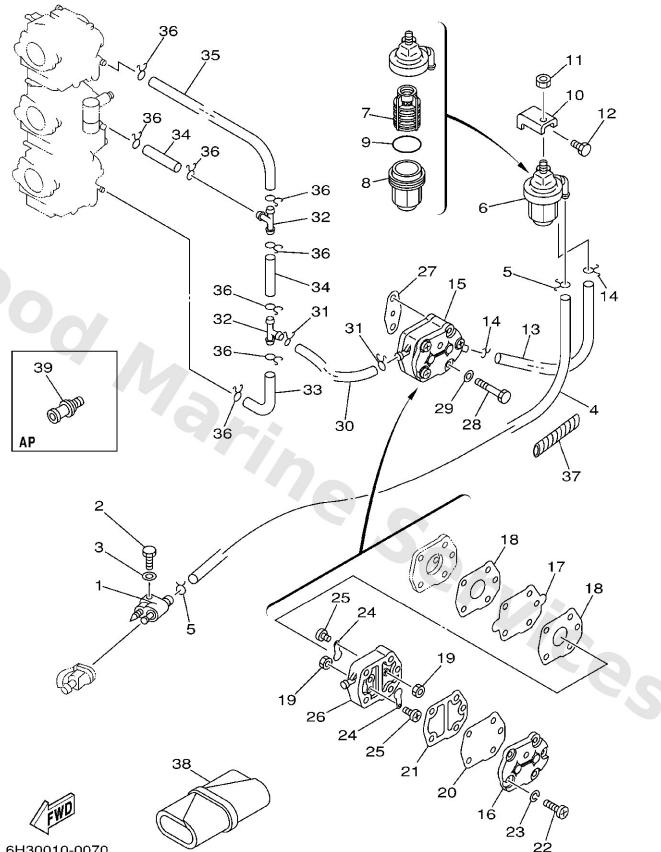
Fuel 1



C4

Ref	Part	
1	6G1-24304-02 Fuel pipe joint comp. 1	Buy now
2	97095-06025 Bolt	Buy now
3	92995-06600 Washer, plain (646)	Buy now
4	90445-09M75 Hose (l1500)	Buy now
5	90467-08004 Clip, pipe 6162435600	Buy now
6	61N-24560-00 Filter assembly	Buy now
7	61N-24563-00 Element, filter	Buy now
8	61N-24521-00 Cup, filter	Buy now
9	93210-32738 O-ring(1wg)	Buy now
10	648-24566-02 Bracket, filter	Buy now
11	95380-08600 Nut (661)	Buy now
12	97013-06014 Bolt(gj3)	Buy now
13	90445-09072 Hose (l1500)	Buy now
15	692-24410-00 Fuel pump assembly	Buy now
16	6A0-24413-00 Cover, pump	Buy now

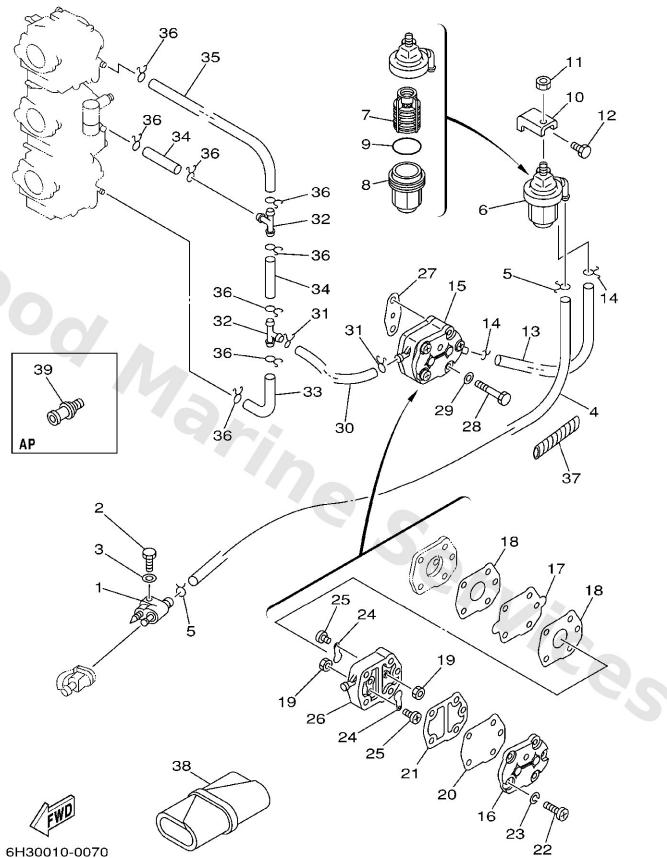
Fuel 1



C4

Ref	Part	
17	692-24411-00 Diaphragm	Buy now
18	648-24434-01 Gasket, body	Buy now
19	95380-03600 Nut (6g8)	Buy now
20	663-24411-00 Diaphragm	Buy now
21	648-24435-02 Gasket, body 2	Buy now
22	98503-05028 Ybs86-530 screw,panhead	Buy now
23	92990-05100 Ybs67-5 washer, spring	Buy now
24	6A0-24421-01 Valve, check	Buy now
25	6A0-14325-00 Screw, pan head	Buy now
26	6A0-24412-02 Body 1	Buy now
27	650-24431-A0 Gasket,fuel pump	Buy now
28	97095-06040 Bolt (682)	Buy now
32	688-24378-00 Pipe, joint	Buy now
33	6H3-24313-00 Pipe, fuel 2	Buy now
34	90445-09220 Hose (l1500)	Buy now

Fuel 1

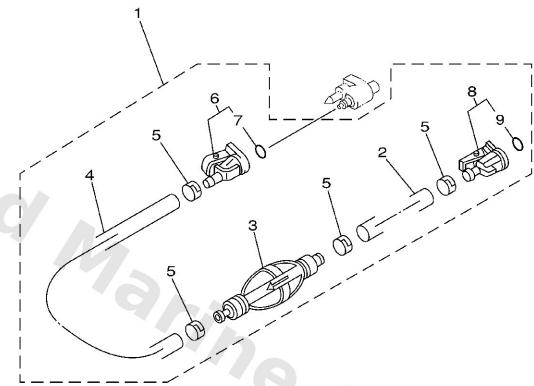


6H30010-007C

C4

Ref	Part	
35	<u>6H3-24314-00</u> Pipe 4	Buy now
37	<u>90446-10M01</u> Tube (6e5)	Buy now
38	<u>656-W2810-02</u> Tool kit AP	Buy now
39	<u>6E0-28193-00-94</u> Plug, water check AP D)12.5MM	Buy now

Fuel 2

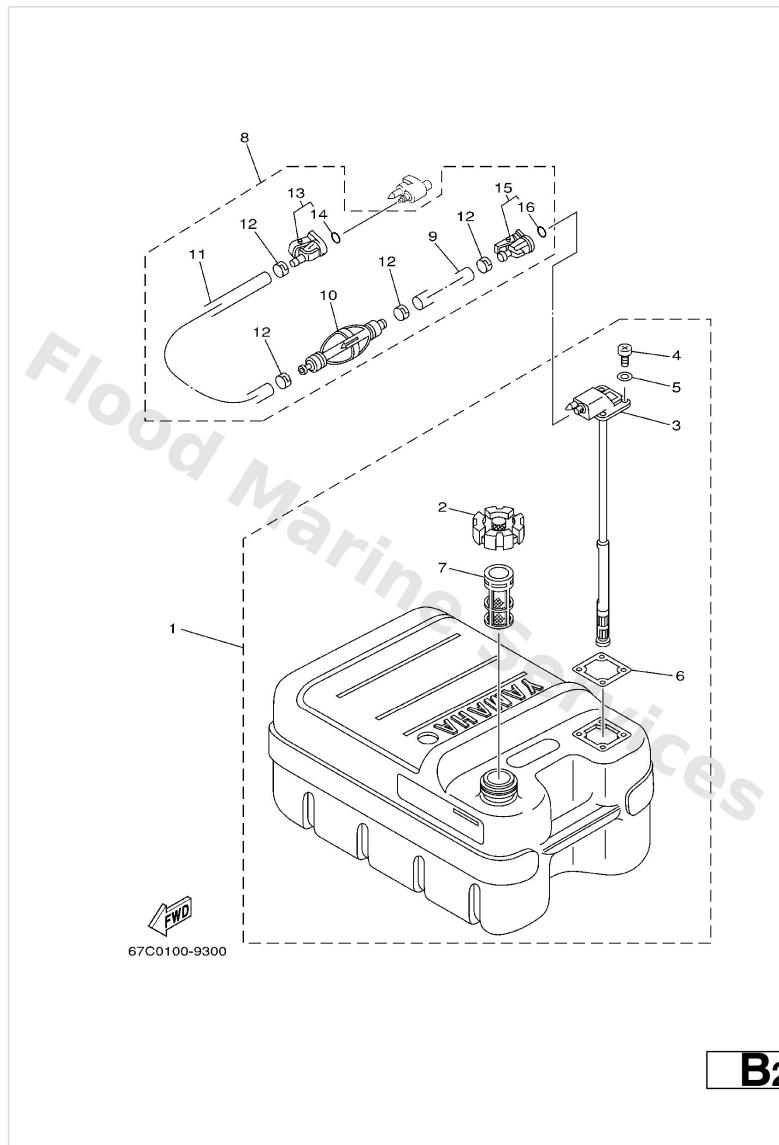


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C6

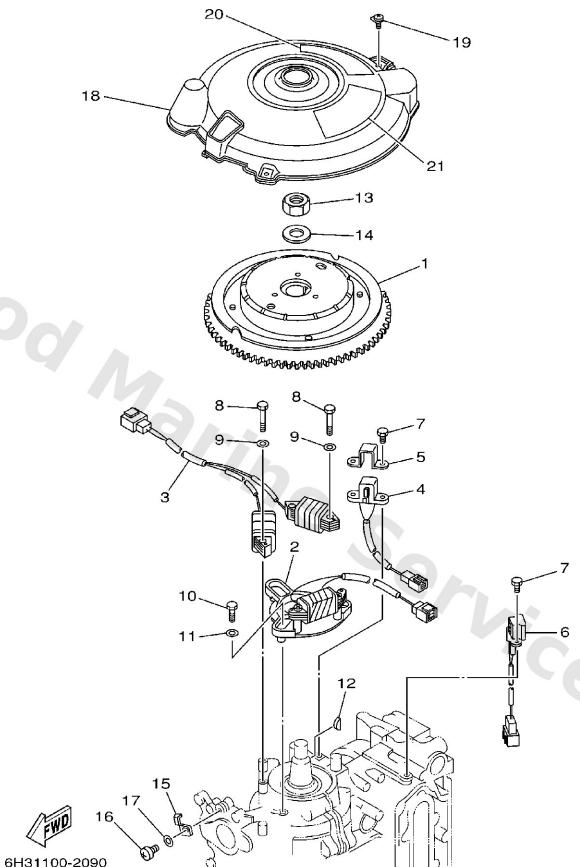
Ref	Part	
1	6Y1-24306-53 Fuel pipe comp. 1 AP FOR USA,CANADA	Buy now
2	90445-11M06 Hose (I3000)	Buy now
3	6Y1-24360-52 Primer pump assembly	Buy now
4	90445-11M05 Hose (I1000)	Buy now
5	650-24351-51 Band 1	Buy now
6	6G1-24305-03 Fuel pipe joint comp. 2	Buy now
7	93210-08287 O-ring (655)	Buy now
8	6Y1-24305-04 Fuel pipe joint comp. 2	Buy now

Fuel Tank



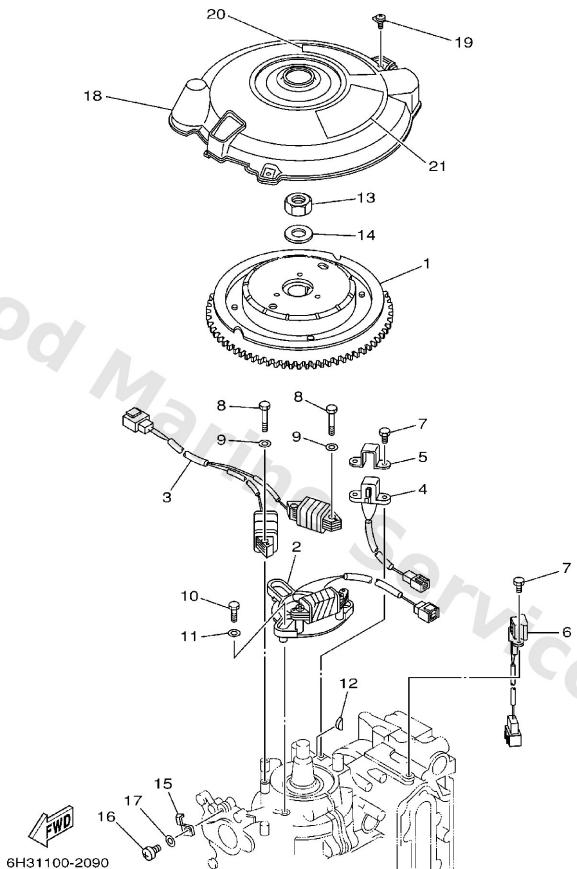
Ref	Part	
1	6YJ-24201-10 Fuel Tank assembly (24L) AP FOR OCEANIA	Buy now
2	6YJ-24610-01 Cap assembly	Buy now
3	6Y1-24260-12 Fuel meter assembly WITH INDICATOR	Buy now
4	98586-05016 Screw, pan head	Buy now
5	6Y1-24329-00 Seal	Buy now
6	6Y1-24268-00 Gasket, fuel meter	Buy now
7	6YJ-24167-00 Strainer	Buy now
8	6J1-24306-02 Fuel pipe comp. 1 AP FOR OCEANIA	Buy now
9	90445-11M06 Hose (I3000)	Buy now
10	6J1-24360-00 Primer pump assembly	Buy now
11	90445-11M05 Hose (I1000)	Buy now
12	650-24351-51 Band 1	Buy now
13	6G1-24305-03 Fuel pipe joint comp. 2	Buy now
14	93210-08287 O-ring (655)	Buy now
15	6Y1-24305-04 Fuel pipe joint comp. 2	Buy now

Generator



Ref	Part	
1	6H2-85550-00 Rotor assembly	Buy now
2	6H2-85520-01 Coil, charge	Buy now
3	6H2-85533-01 Coil, lighting	Buy now
4	6H2-85580-01 Coil, pulser	Buy now
5	6H2-85582-00 Attachment, pulser	Buy now
6	6H2-85895-01 Crank position sender	Buy now
7	97095-05012 Bolt, hexagon	Buy now
8	97095-06035 Bolt(j52)	Buy now
9	92995-06600 Washer, plain (646)	Buy now
10	97095-06025 Bolt	Buy now
12	90280-05015 Key, woodruff	Buy now
13	90170-20137 Nut, hexagon(663)	Buy now
14	90201-21M18 Washer, plate (663)	Buy now
15	6E5-81332-00 Plate, timing	Buy now
16	97885-06010 Screw pan head	Buy now

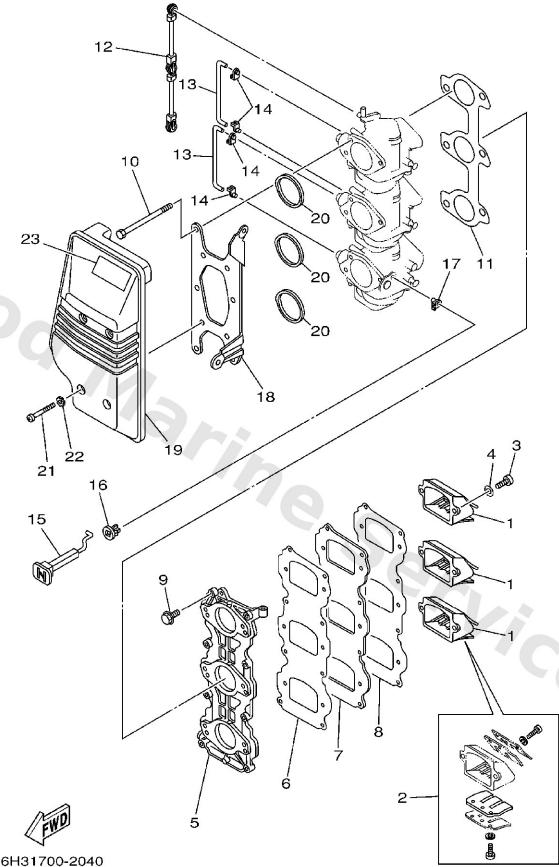
Generator



Ref	Part	
18	6H3-81337-01 Cover, flywheel	Buy now
19	90159-06M23 Screw, with washer(6b0)	Buy now
20	6H3-14488-00 Label Caution	Buy now
21	6H3-13437-21 Mark, caution FOR CANADA,	Buy now
21	6H3-13437-43 Mark, Caution FOR USA	Buy now

C7

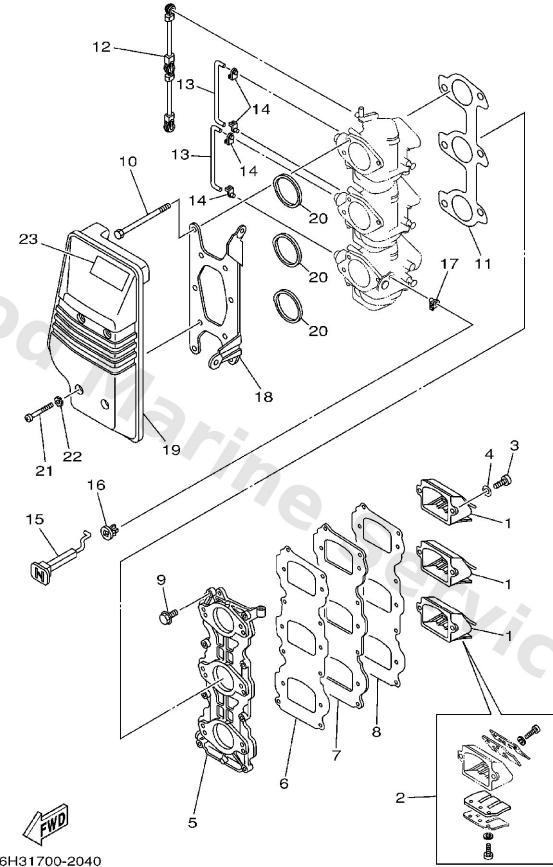
Intake 1



B2

Ref	Part	
1	6H2-13610-00 Reed valve assembly	Buy now
2	688-W0004-00 Reed set	Buy now
3	97880-05016 Screw, pan head(6b0)	Buy now
4	92990-05600 Washer, plain (646)	Buy now
5	6H3-13641-03-94 Manifold, intake 1	Buy now
6	6H3-13621-A1 Gasket, valve seat	Buy now
7	6H3-13624-00-94 Plate, reed valve	Buy now
8	6H3-13622-A1 Gasket, valve seat	Buy now
9	90119-06MA3 Bolt, with washer	Buy now
10	97095-06095 Bolt, hexagon deep recess	Buy now
11	6H3-14198-A1 Gasket	Buy now
12	6H3-41217-00 Rod, accel lever	Buy now
13	6H3-41257-00 Rod, choke link 2	Buy now
14	661-41262-02 Joint, choke lever	Buy now
15	6H3-41271-00 Knob, choke	Buy now

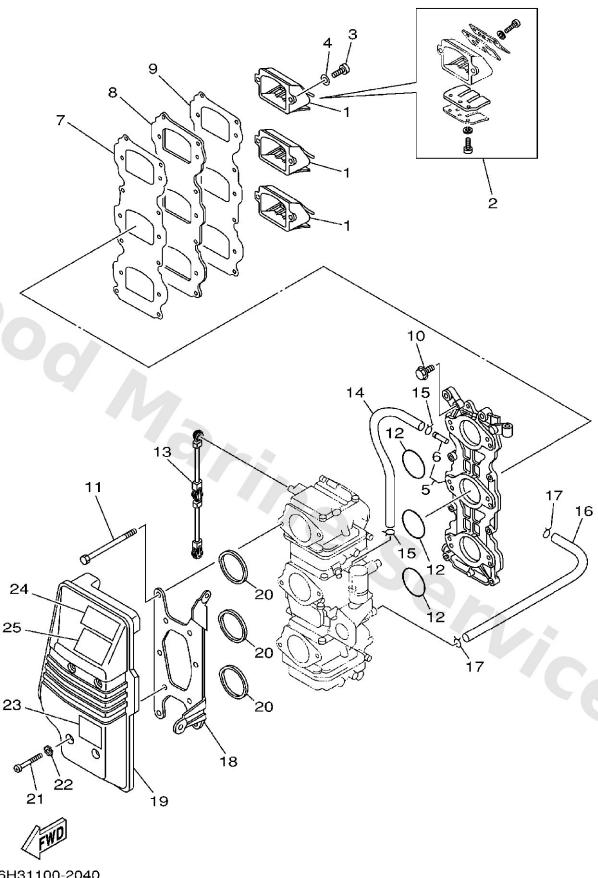
Intake 1



B2

Ref	Part	
16	689-41273-00 Grommet	Buy now
18	6H3-14413-10 Stay	Buy now
19	6H3-14440-02 Silencer assembly, intake	Buy now
20	6H3-14457-01 Seal	Buy now
21	97885-06045 Screw, pan head(6b0)	Buy now
22	90209-06M05 Washer (688)	Buy now
23	6A1-83625-41 Mark 5	Buy now

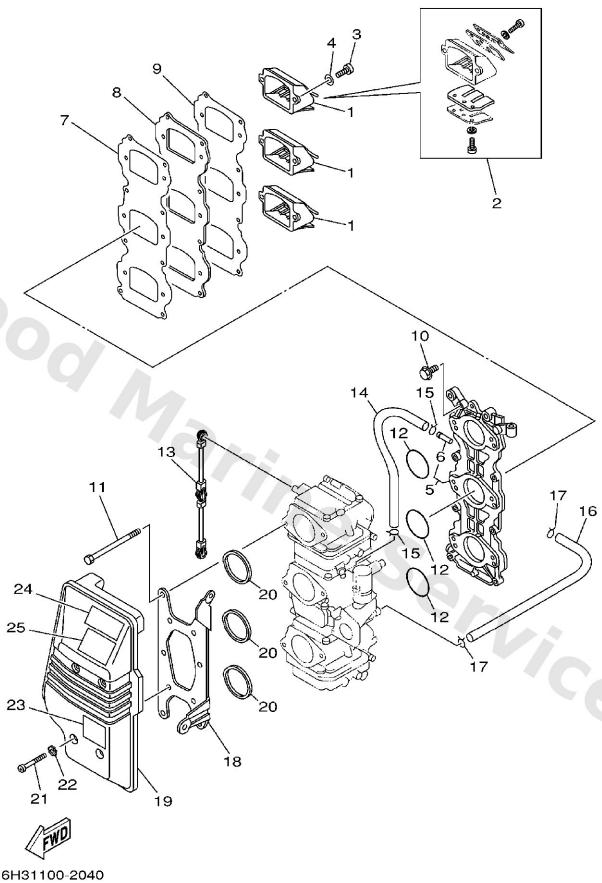
Intake 2



B3

Ref	Part	
1	6H2-13610-00 Reed valve assembly	Buy now
1	6H3-13610-00 Reed valve assembly	Buy now
2	688-W0004-00 Reed set	Buy now
3	97880-05016 Screw, pan head(6b0)	Buy now
4	92990-05600 Washer, plain (646)	Buy now
5	6H3-13641-13-94 Manifold, intake 1	Buy now
6	6H1-14485-00 Pipe, joint	Buy now
7	6H3-13621-A1 Gasket, valve seat	Buy now
8	6H3-13624-00-94 Plate, reed valve	Buy now
9	6H3-13622-A1 Gasket, valve seat	Buy now
10	90119-06MA3 Bolt, with washer	Buy now
11	97095-06095 Bolt, hexagon deep recess	Buy now
12	93210-39ME4 O-ring(6h2)	Buy now
13	6H3-41217-00 Rod, accel lever	Buy now
14	90445-07255 Hose (I200)	Buy now

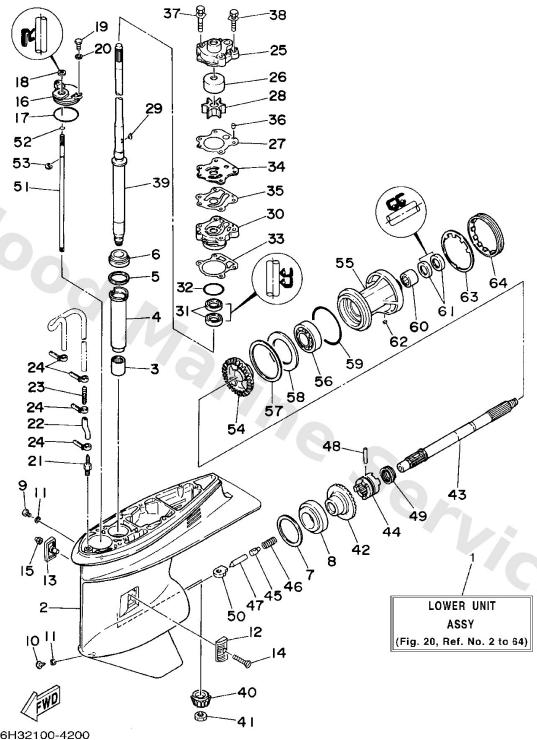
Intake 2



Ref	Part	
15	90467-06016 Clip (655)	Buy now
16	6H3-14349-00 Pipe	Buy now
17	90467-08004 Clip, pipe 6162435600	Buy now
18	6H3-14413-10 Stay	Buy now
19	6H3-14440-02 Silencer assembly, intake	Buy now
20	6H3-14457-01 Seal	Buy now
21	97885-06045 Screw, pan head(6b0)	Buy now
22	90209-06M05 Washer (688)	Buy now
23	6H1-85711-60 Mark, caution	Buy now
24	6A1-83625-41 Mark 5	Buy now
25	6A1-83625-51 Mark 5 FOR CANADA	Buy now

B3

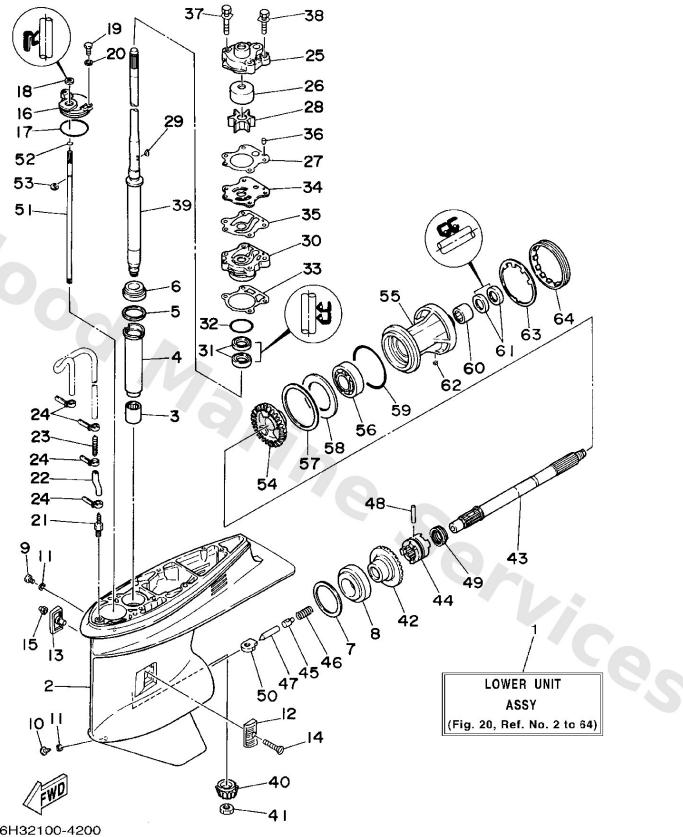
Lower Casing. Drive 1



F3

Ref	Part	
1	6H3-45300-E4-4D Lower Unit assembly L	Buy now
2	6H1-45301-12-4D Lower casing set	Buy now
3	93315-325V1 Bearing, needle (688)	Buy now
4	688-45536-01 Sleeve, drive shaft	Buy now
5	688-45587-01-10 Shim (t:0.10mm) UR	Buy now
5	688-45587-01-12 Shim (t:0.12mm) UR	Buy now
5	688-45587-01-15 Shim (t:0.15mm) UR	Buy now
5	688-45587-01-18 Shim (t:0.18mm) UR	Buy now
5	688-45587-01-30 Shim (t:0.30mm) UR	Buy now
5	688-45587-01-40 Shim (t:0.40mm) UR	Buy now
5	688-45587-01-50 Shim (t:0.50mm) UR	Buy now
6	93332-000U3 Brg,tapered roller 50mm (688)	Buy now
7	688-45567-01-10 Shim (t:0.10mm) UR	Buy now
7	688-45567-01-12 Shim (t:0.12mm) UR	Buy now
7	688-45567-01-15 Shim (t:0.15mm) UR	Buy now

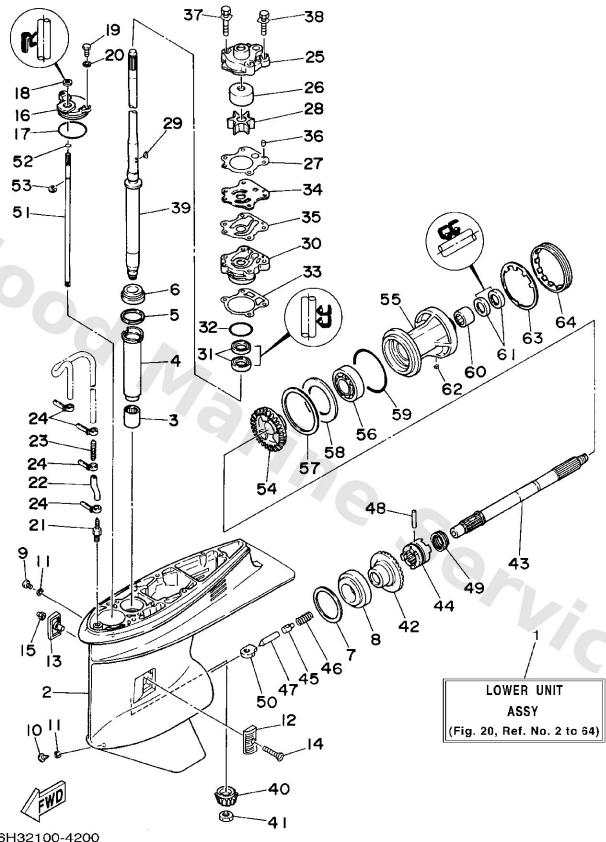
Lower Casing. Drive 1



F3

Ref	Part	
7	688-45567-01-18 Shim (t:0.18mm) UR	Buy now
7	688-45567-01-30 Shim (t:0.30mm) UR	Buy now
7	688-45567-01-40 Shim (t:0.40mm) UR	Buy now
7	688-45567-01-50 Shim (t:0.50mm) UR	Buy now
8	93332-000W7 Bearing(6b0)	Buy now
9	90340-08002 Plug, straight screw	Buy now
10	688-45341-10 Plug, drain	Buy now
11	90430-08020 Gasket	Buy now
12	6H1-45214-00 Cover, water inlet	Buy now
13	6H1-45215-00 Cover, water inlet	Buy now
14	90151-05M00 Screw, countersunk(692)	Buy now
15	90185-05002 Nut nylon (sus)(ex4)	Buy now
16	688-45321-00 Plate	Buy now
17	93210-49046 O-ring (620)	Buy now
18	93106-09014 Oil seal	Buy now

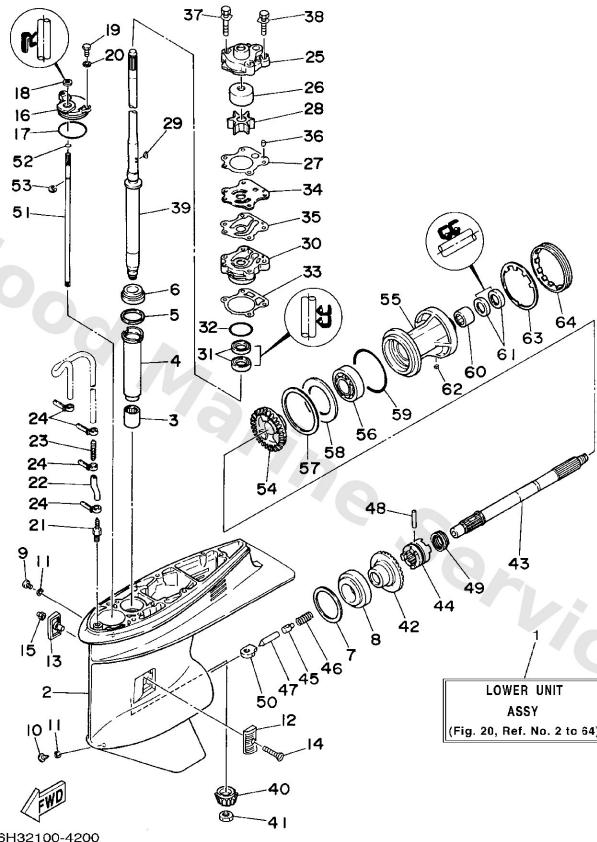
Lower Casing. Drive 1



F3

Ref	Part	
19	97095-06016 Bolt, hexagon deep recess	Buy now
20	92995-06600 Washer, plain (646)	Buy now
21	6E5-45378-00 Nipple, hose	Buy now
22	90445-07ME9 Hose (I250) L	Buy now
23	6E5-83558-10 End, nipple	Buy now
24	90465-11M10 Clamp	Buy now
25	6H3-44311-00 Housing, water pump 1	Buy now
26	663-44322-00 Insert, cartridge	Buy now
27	6H3-44315-A0 Gasket,water pump 1	Buy now
28	6H3-44352-00 Impellar	Buy now
29	90280-03M03 Key, woodruff (697)	Buy now
30	6H3-44341-00-94 Housing, water pump set	Buy now
31	93101-23070 Oil seal (663)	Buy now
32	93210-46044 O-ring	Buy now
33	688-44316-A0 Gasket,water pump 2	Buy now

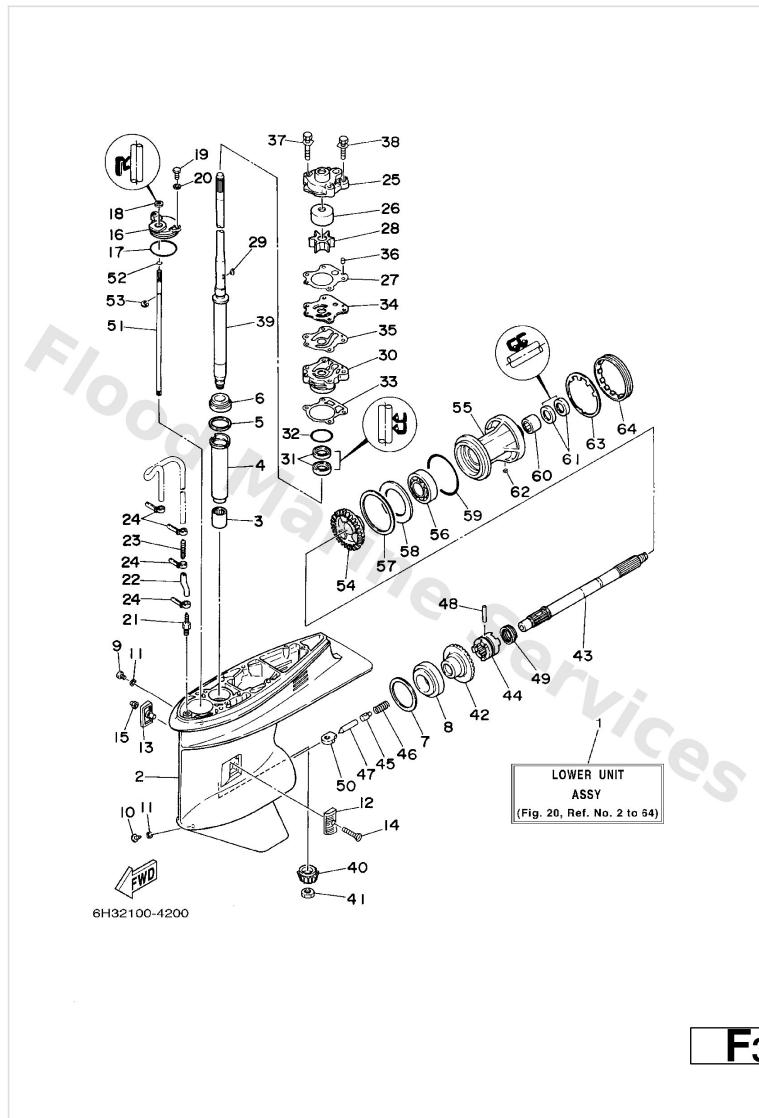
Lower Casing. Drive 1



F3

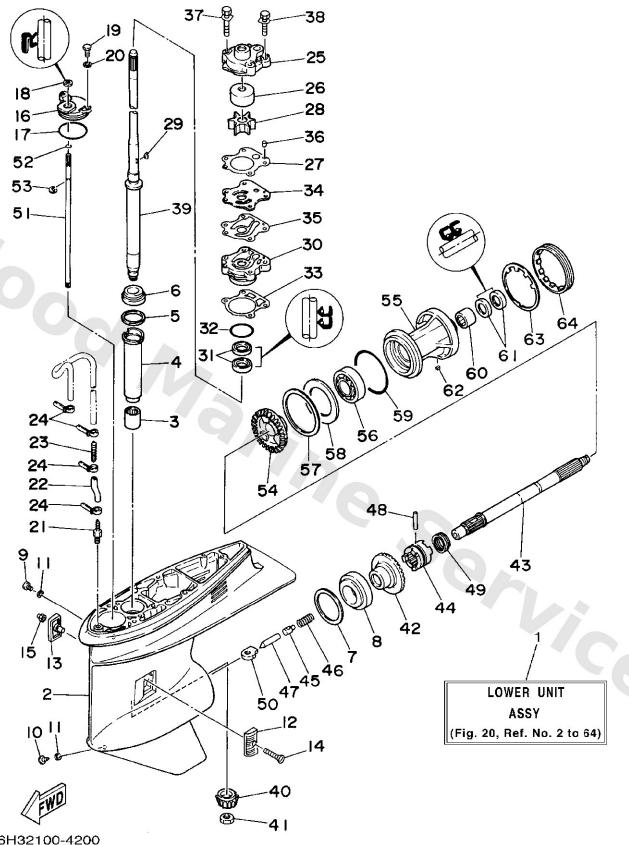
Ref	Part	
34	6H3-44323-00 Outer plate, cartridge	Buy now
35	6H3-44324-A0 Gasket, cartridge Out,plate	Buy now
36	93604-10M03 Pin, dowel (688)	Buy now
37	90119-08M33 Bolt, with washer(6b0)	Buy now
38	90119-08M14 Bolt, with washer	Buy now
39	6H3-45501-10 Drive Shaft Comp L	Buy now
40	6K5-45551-00 Pinion	Buy now
41	90170-16M01 Nut, hexagon (688)	Buy now
42	6K5-45560-00 Gear	Buy now
43	688-45611-00 Shaft, propeller	Buy now
44	688-45631-01 Clutch, dog	Buy now
45	688-45634-00 Slide, shift	Buy now
46	90501-16233 Spring compression(663)	Buy now
47	688-45635-00 Plunger, shift	Buy now
48	90250-07M02 Pin, straight (688)	Buy now

Lower Casing. Drive 1



Ref	Part	
49	688-45633-00 Ping, cross pin	Buy now
50	663-44151-00 Cam, shift	Buy now
51	6K5-44144-00 Rod, shift	Buy now
52	93210-07003 O-ring (11m)	Buy now
53	99001-08600 Circlip(2r6)	Buy now
54	6K5-45571-00 Gear	Buy now
55	688-45331-00-94 Housing, bearing	Buy now
56	93306-207U0 Brg,r-b 6207 72mm 280g (688)	Buy now
57	688-45577-01-10 Shim (t:0.10mm) UR	Buy now
57	688-45577-01-12 Shim (t:0.12mm) UR	Buy now
57	688-45577-01-15 Shim (t:0.15mm) UR	Buy now
57	688-45577-01-18 Shim (t:0.18mm) UR	Buy now
57	688-45577-01-30 Shim (t:0.30mm) UR	Buy now
57	688-45577-01-40 Shim (t:0.40mm) UR	Buy now
57	688-45577-01-50 Shim (t:0.50mm) UR	Buy now

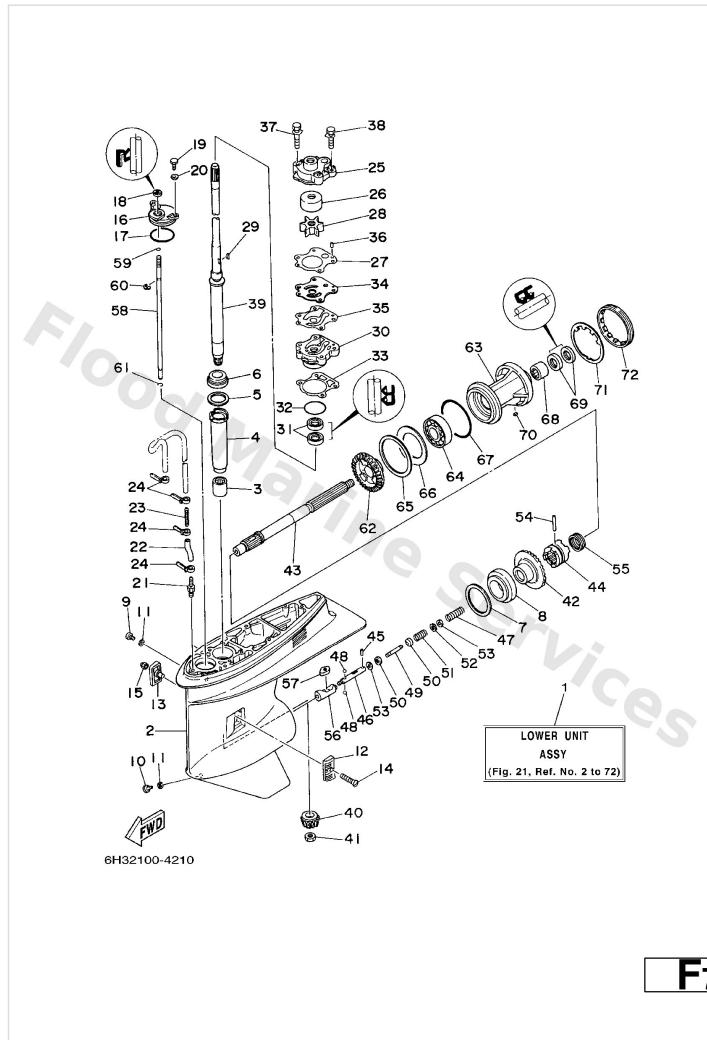
Lower Casing. Drive 1



Ref	Part	
58	688-45576-00 Washer, thrust 2	Buy now
59	93210-85M97 O-ring(6h1)	Buy now
60	93317-325U0 Brg,needle	Buy now
61	93101-25M03 Oil seal	Buy now
62	90282-04010 Key, strait(663)	Buy now
63	688-45383-02 Washer, claw	Buy now
64	688-45384-00 Nut	Buy now

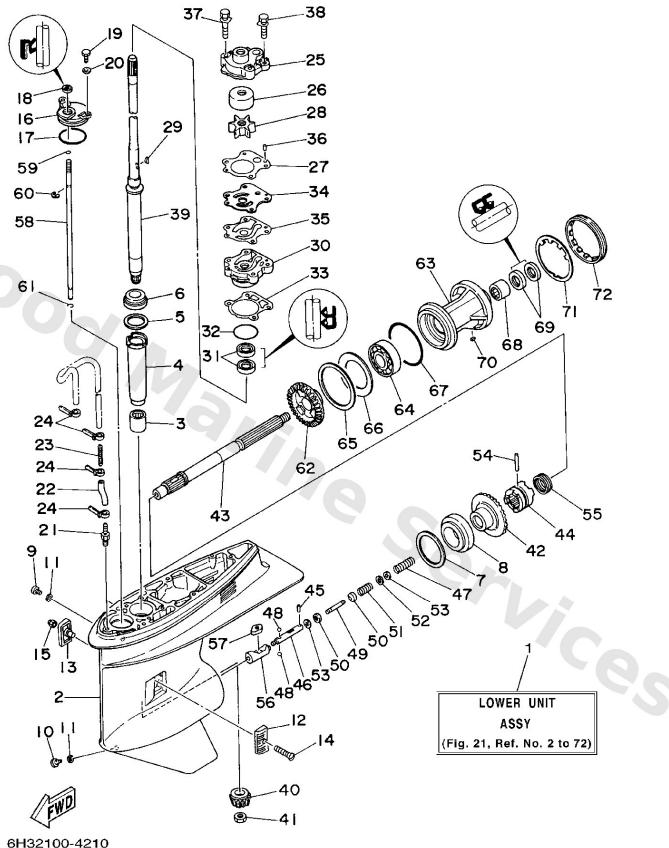
F3

Lower Casing. Drive 2



Ref	Part	
1	6H3-45300-15-4D Lower unit assembly L	Buy now
2	6H1-45301-03-4D Lower casing set	Buy now
3	93315-325V1 Bearing, needle (688)	Buy now
4	688-45536-01 Sleeve, drive shaft	Buy now
5	688-45587-01-10 Shim (t:0.10mm) UR	Buy now
5	688-45587-01-12 Shim (t:0.12mm) UR	Buy now
5	688-45587-01-15 Shim (t:0.15mm) UR	Buy now
5	688-45587-01-18 Shim (t:0.18mm) UR	Buy now
5	688-45587-01-30 Shim (t:0.30mm) UR	Buy now
5	688-45587-01-40 Shim (t:0.40mm) UR	Buy now
5	688-45587-01-50 Shim (t:0.50mm) UR	Buy now
6	93332-000U3 Brg,tapered roller 50mm (688)	Buy now
7	688-45567-01-10 Shim (t:0.10mm) UR	Buy now
7	688-45567-01-12 Shim (t:0.12mm) UR	Buy now
7	688-45567-01-15 Shim (t:0.15mm) UR	Buy now

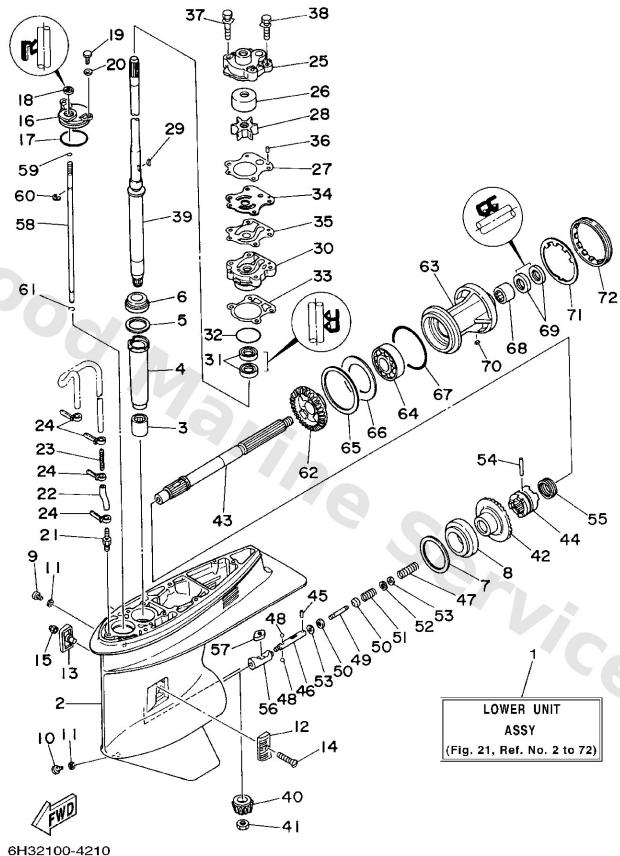
Lower Casing. Drive 2



F7

Ref	Part	
7	688-45567-01-18 Shim (t:0.18mm) UR	Buy now
7	688-45567-01-30 Shim (t:0.30mm) UR	Buy now
7	688-45567-01-40 Shim (t:0.40mm) UR	Buy now
7	688-45567-01-50 Shim (t:0.50mm) UR	Buy now
8	93332-000W7 Bearing(6b0)	Buy now
9	90340-08002 Plug, straight screw	Buy now
10	688-45341-10 Plug, drain	Buy now
11	90430-08020 Gasket	Buy now
12	6H1-45214-00 Cover, water inlet	Buy now
13	6H1-45215-00 Cover, water inlet	Buy now
14	90151-05M00 Screw, countersunk(692)	Buy now
15	90185-05002 Nut nylon (sus)(ex4)	Buy now
16	688-45321-00 Plate	Buy now
17	93210-49046 O-ring (620)	Buy now
18	93106-09014 Oil seal	Buy now

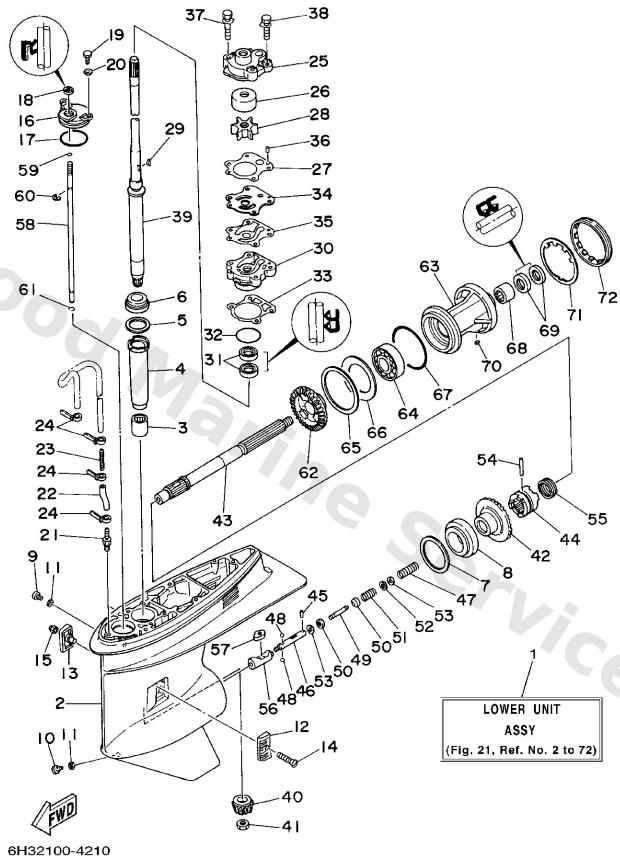
Lower Casing. Drive 2



F7

Ref	Part	
19	97095-06016 Bolt, hexagon deep recess	Buy now
20	92995-06600 Washer, plain (646)	Buy now
21	6E5-45378-00 Nipple, hose	Buy now
22	90445-07ME9 Hose (I250) L	Buy now
23	6E5-83558-10 End, nipple	Buy now
24	90465-11M10 Clamp	Buy now
25	6H3-44311-00 Housing, water pump 1	Buy now
26	663-44322-00 Insert, cartridge	Buy now
27	6H3-44315-A0 Gasket,water pump 1	Buy now
28	6H3-44352-00 Impellar	Buy now
29	90280-03M03 Key, woodruff (697)	Buy now
30	6H3-44341-00-94 Housing, water pump set	Buy now
31	93101-23070 Oil seal (663)	Buy now
32	93210-46044 O-ring	Buy now
33	688-44316-A0 Gasket,water pump 2	Buy now

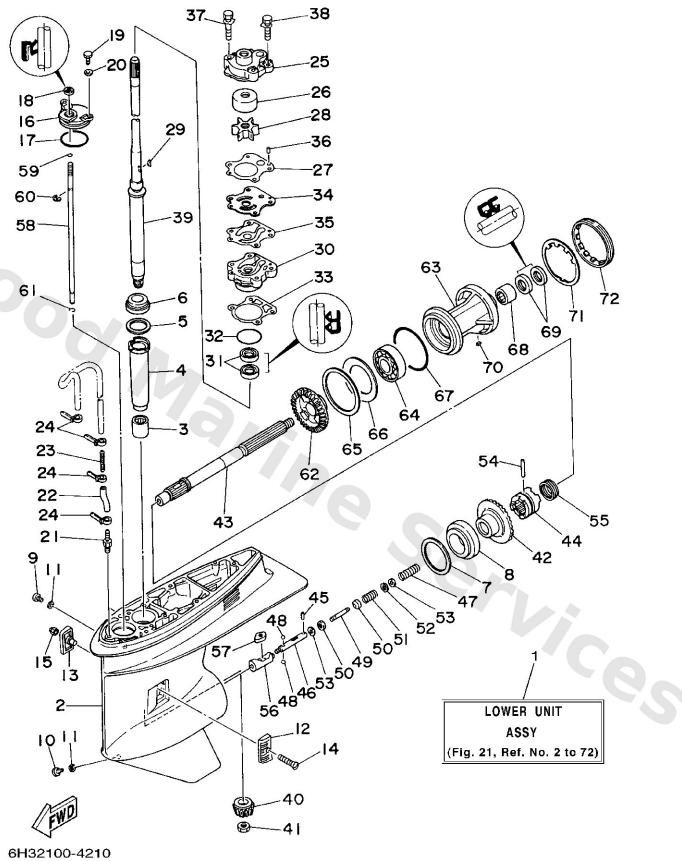
Lower Casing. Drive 2



F7

Ref	Part	
34	6H3-44323-00 Outer plate, cartridge	Buy now
35	6H3-44324-A0 Gasket, cartridge Out,plate	Buy now
36	93604-10M03 Pin, dowel (688)	Buy now
37	90119-08M33 Bolt, with washer(6b0)	Buy now
38	90119-08M14 Bolt, with washer	Buy now
39	6H3-45501-10 Drive Shaft Comp L	Buy now
40	6K5-45551-00 Pinion	Buy now
41	90170-16M01 Nut, hexagon (688)	Buy now
42	6K5-45560-00 Gear	Buy now
43	6H1-45611-01 Shaft, propeller	Buy now
44	6H1-45631-01 Clutch, dog	Buy now
45	93603-12M11 Pin, dowel(6h1)	Buy now
46	6H1-45634-02 Slide, shift	Buy now
47	90501-16M65 Spring, compression(6h1)	Buy now
48	93503-16003 Ball	Buy now

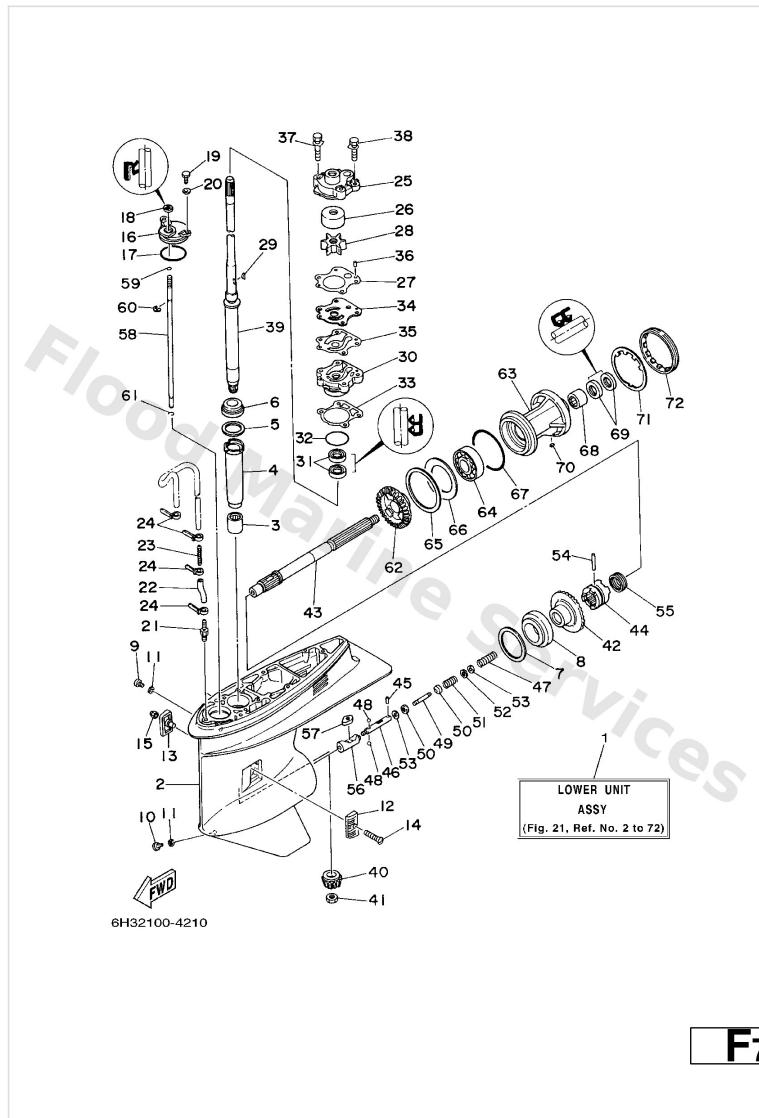
Lower Casing. Drive 2



F7

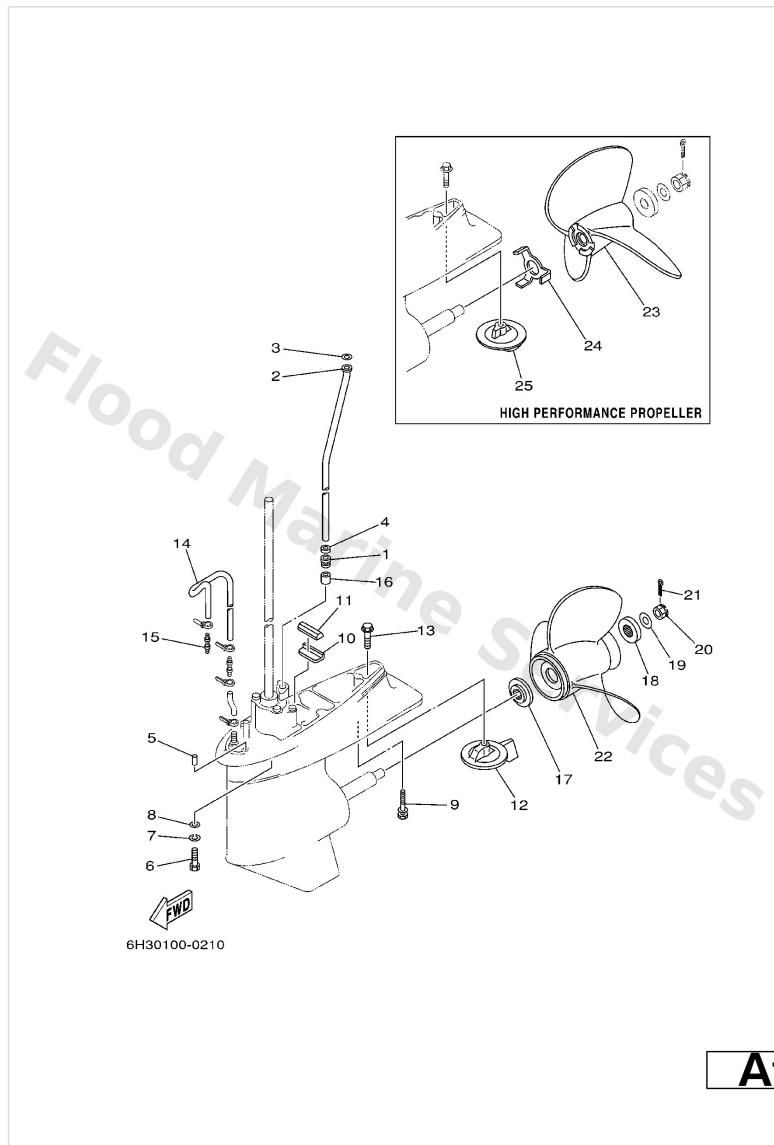
Ref	Part	
49	6H1-45668-00 Shaft, free 1	Buy now
50	6H1-45635-00 Plunger, shift	Buy now
51	90501-12M48 Spring (6h1)	Buy now
52	90201-03313 Washer, plate 8077743700	Buy now
53	90183-02M03 Nut, spring (6h1)	Buy now
54	90250-07M02 Pin, straight (688)	Buy now
55	688-45633-00 Ping, cross pin	Buy now
56	6H1-45641-01 Shifter	Buy now
57	6H1-44151-00 Cam, shift	Buy now
58	6H1-44144-00 Rod, shift 2	Buy now
59	93210-07003 O-ring (11m)	Buy now
60	99001-08600 Circlip(2r6)	Buy now
61	93450-07M00 Circlip (6e5)	Buy now
62	6H3-45571-00 Gear 2	Buy now
63	688-45331-00-94 Housing, bearing	Buy now

Lower Casing. Drive 2



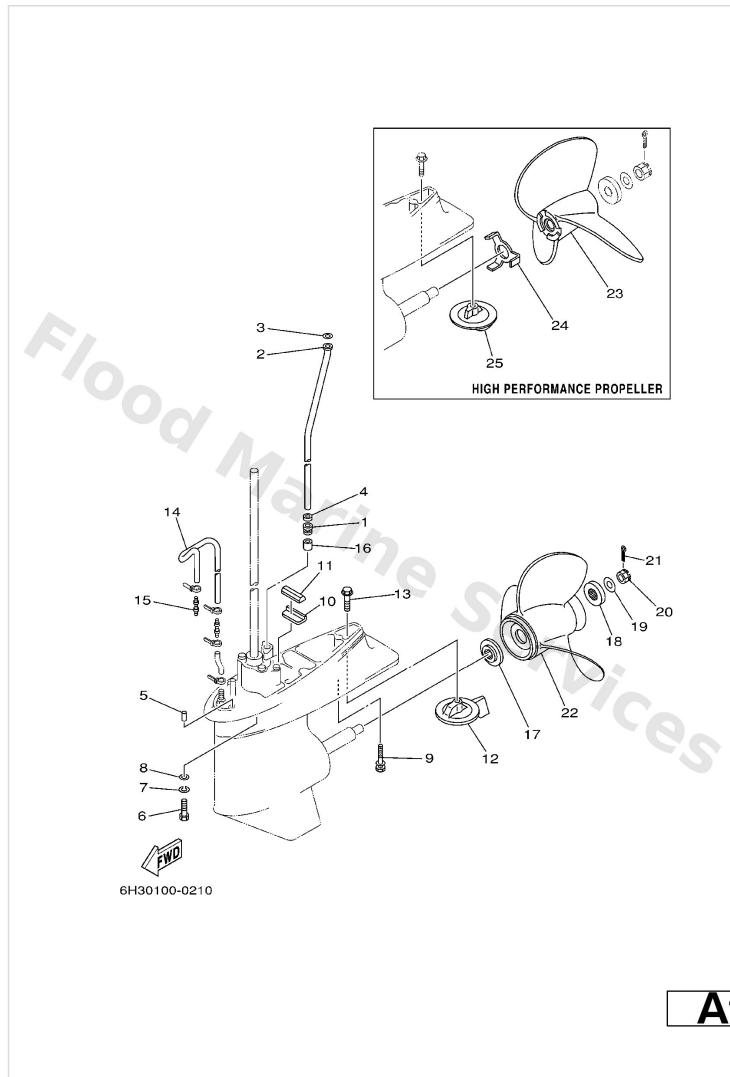
Ref	Part	
64	93306-207U0 Brg,r-b 6207 72mm 280g (688)	Buy now
65	688-45577-01-10 Shim (t:0.10mm) UR	Buy now
65	688-45577-01-12 Shim (t:0.12mm) UR	Buy now
65	688-45577-01-15 Shim (t:0.15mm) UR	Buy now
65	688-45577-01-18 Shim (t:0.18mm) UR	Buy now
65	688-45577-01-30 Shim (t:0.30mm) UR	Buy now
65	688-45577-01-40 Shim (t:0.40mm) UR	Buy now
65	688-45577-01-50 Shim (t:0.50mm) UR	Buy now
66	688-45576-00 Washer, thrust 2	Buy now
67	93210-85M97 O-ring(6h1)	Buy now
68	93317-325U0 Brg,needle	Buy now
69	93101-25M03 Oil seal	Buy now
70	90282-04010 Key, strait(663)	Buy now
71	688-45383-02 Washer, claw	Buy now
72	688-45384-00 Nut	Buy now

Lower Casing. Drive 3



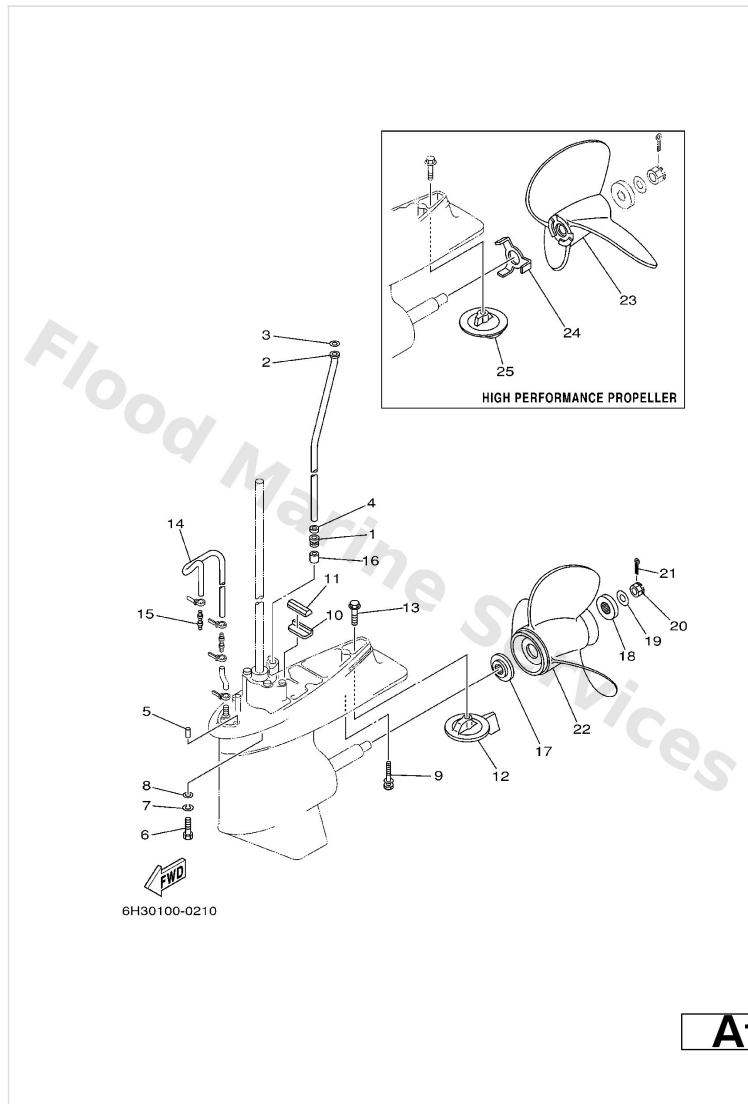
Ref	Part	
1	663-44367-00 Damper, water seal 3	Buy now
2	6H3-44361-10 Tube, water L	Buy now
3	90202-12060 Washer, plate(663)	Buy now
4	90430-12072 Gasket	Buy now
5	93606-12019 Pin, dowel (614)	Buy now
6	97075-10040 Bolt, hexagon deep recess L	Buy now
7	92990-10100 Ybs67-10 washer, spring	Buy now
8	92990-10600 Washer, plate	Buy now
9	90119-08M84 Bolt, with washer L	Buy now
10	663-45376-00-94 Guide, seal damper	Buy now
11	688-45375-00 Damper, seal 2	Buy now
12	688-45371-02 Tab-trim	Buy now
13	90105-10M67 Bolt, hexagon (663)	Buy now
14	90445-07MF1 Hose (I570)	Buy now
15	6E5-83558-00 End, nipple	Buy now

Lower Casing. Drive 3



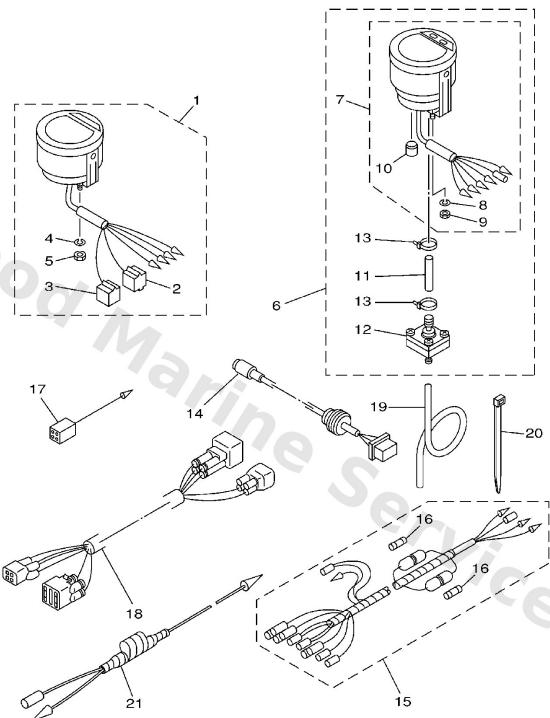
Ref	Part	
16	663-44366-00 Damper, water seal 2	Buy now
17	688-45987-01 Spacer	Buy now
18	688-45997-01 Spacer 2	Buy now
19	90201-17M00 Washer, plate(6h1)	Buy now
20	90171-16011 Nut, castle (663)	Buy now
21	91490-40025 Pin, cotter (663)	Buy now
22	6E5-45941-00-EL Propeller (3x13x19-k) UR	Buy now
22	6E5-45943-00-EL Propeller (3x12-5/8"x21"-k) UR	Buy now
22	6E5-45945-01-EL Propeller (3x13-1/4x17-k) UR	Buy now
22	6E5-45947-00-EL Propeller (3x13-1/2x15-k) UR	Buy now
22	6E5-45949-00-EL Propeller (3x13-5/8"x13"-k) UR	Buy now
22	6E5-45952-00-EL Propeller (3x13"x23"-k) UR	Buy now
22	688-45930-02-98 Propeller (3x13x17) UR	Buy now
22	688-45932-60-98 Propeller (3x13-1/2"x14"-k) UR	Buy now
22	688-45970-03-98 Propeller (3x13"x19"-k) UR	Buy now

Lower Casing. Drive 3



Ref	Part	
22	688-45972-02-98 Propeller (3x13"x21"-k) UR	Buy now
22	688-45974-02-98 Propeller (3x13"x23"-k) UR	Buy now
22	688-45976-01-98 Propeller (ss 3x13"x25"-k) UR	Buy now
22	688-45978-60-98 Propeller (3x13-1/2"x16"-k) UR	Buy now
22	6E5-45954-00-EL Propeller (3x14"x11"-k) UR	Buy now
22	6E5-45956-00-EL Propeller (3x13"x25"-k) UR	Buy now
23	6E5-45970-10 Propeller (ss 3x14"x20"-p) UR	Buy now
23	6E5-45972-10 Propeller (ss 3x14"x24"-p) UR	Buy now
23	6E5-45974-10 Propeller (ss 3x14"x28"-p) UR	Buy now
23	6E5-45976-10 Propellar assembly (3x14"x22"-p) UR	Buy now
23	6E5-45978-10 Propeller assembly (3x14"x26"-p) UR	Buy now
24	6E5-45994-10 Plate, tooth	Buy now
25	6E5-45371-10 Tab-trim	Buy now

Meter

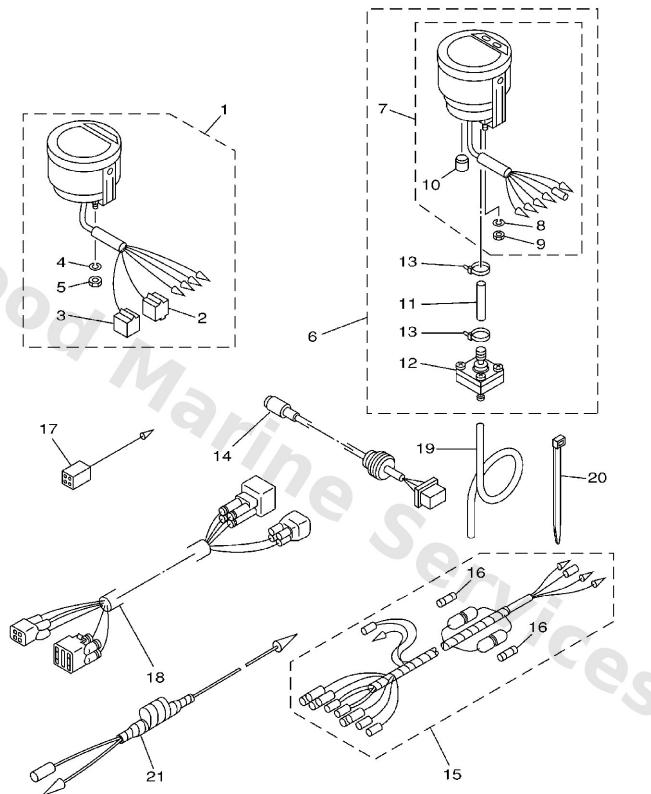


6H31700-2260

C1

Ref	Part	
1	6Y5-8350T-01 Digital tachometer assembly AP	Buy now
2	9E450-04433 Housing, connector (m-4-w) M-4-W	Buy now
3	9E450-04533 Housing, f-4-w(5pcs) F-4-W	Buy now
4	92990-04100 Ybs67-4 washer, spring	Buy now
5	95380-04600 Nut,hex	Buy now
6	6Y5-83500-S5 Meter assembly AP FOR OCEANIA	Buy now
7	6Y5-83570-S5 Speedometer assembly	Buy now
10	6Y5-83533-T2 Grommet	Buy now
11	6Y5-83557-31 Tube	Buy now
12	6Y5-83728-00 Connector assembly	Buy now
20	90465-11M10 Clamp AP FOR OCEANIA	Buy now
14	6Y5-87122-S0 Cord assembly 1 AP	Buy now
15	6Y5-83553-00 Wire, lead (l=2.5m) AP FOR CANADA	Buy now
15	6Y5-83553-M0 Wire, lead (l=2.5m) AP FOR OCEANIA	Buy now
16	1E6-82151-00 Fuse (10a) FOR 6Y5-83553-M0	Buy now

Meter

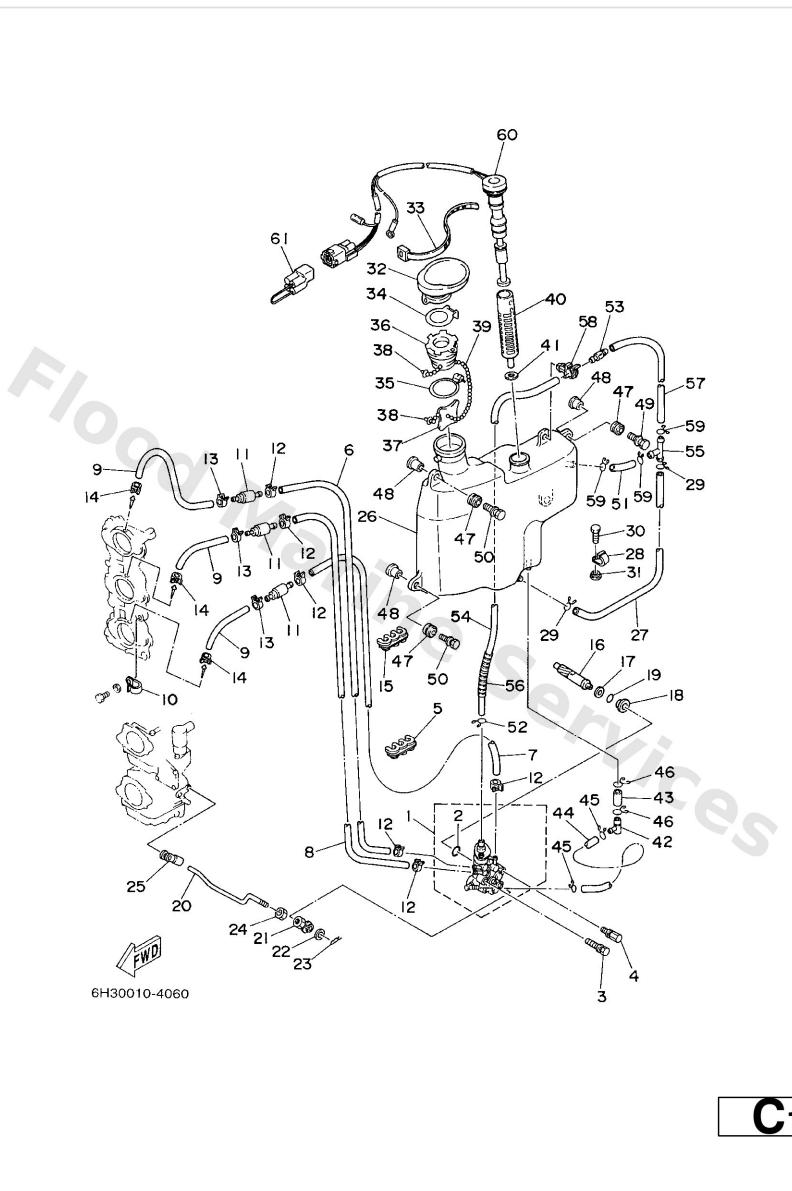


6H31700-2260

C1

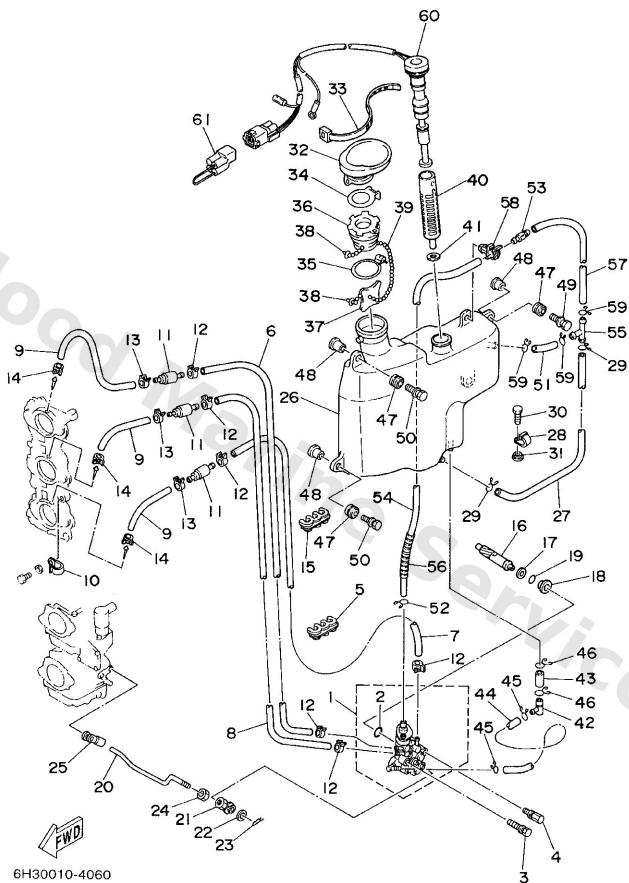
Ref	Part	
17	6Y5-82117-00 Wire, lead AP FOR OCEANIA	Buy now
18	68F-82553-70 Extension, wire lead (7m) AP FOR CANADA	Buy now
18	68F-82553-80 Extension, wire lead (8m) AP FOR OCEANIA	Buy now
19	6Y5-83557-10 Tube (8m) AP FOR OCEANIA	Buy now
21	6H4-81315-11 Lead wire assembly AP	Buy now

Oil Pump



Ref	Part	
1	6H3-13200-02 Oil injection pump assembly	Buy now
2	93210-19MA7 O-ring(6r0)	Buy now
3	90109-06M39 Bolt(6h0)	Buy now
4	90109-06M40 Bolt(6h0)	Buy now
5	90464-07M05 Clamp (6g5)	Buy now
6	90445-07M44 Hose (I390)	Buy now
7	90445-07M23 Hose (I570)	Buy now
8	90445-07MA5 Hose (I200)	Buy now
9	90445-07M87 Hose(62t)	Buy now
10	90465-06M86 Clamp	Buy now
11	6E9-13183-70 Valve check	Buy now
12	90468-07M02 Clip (6e5)	Buy now
16	6H3-11537-01 Gear, driven	Buy now
17	90201-08M93 Washer, plate (6g5)	Buy now
18	6H1-13117-01 Collar, distance	Buy now

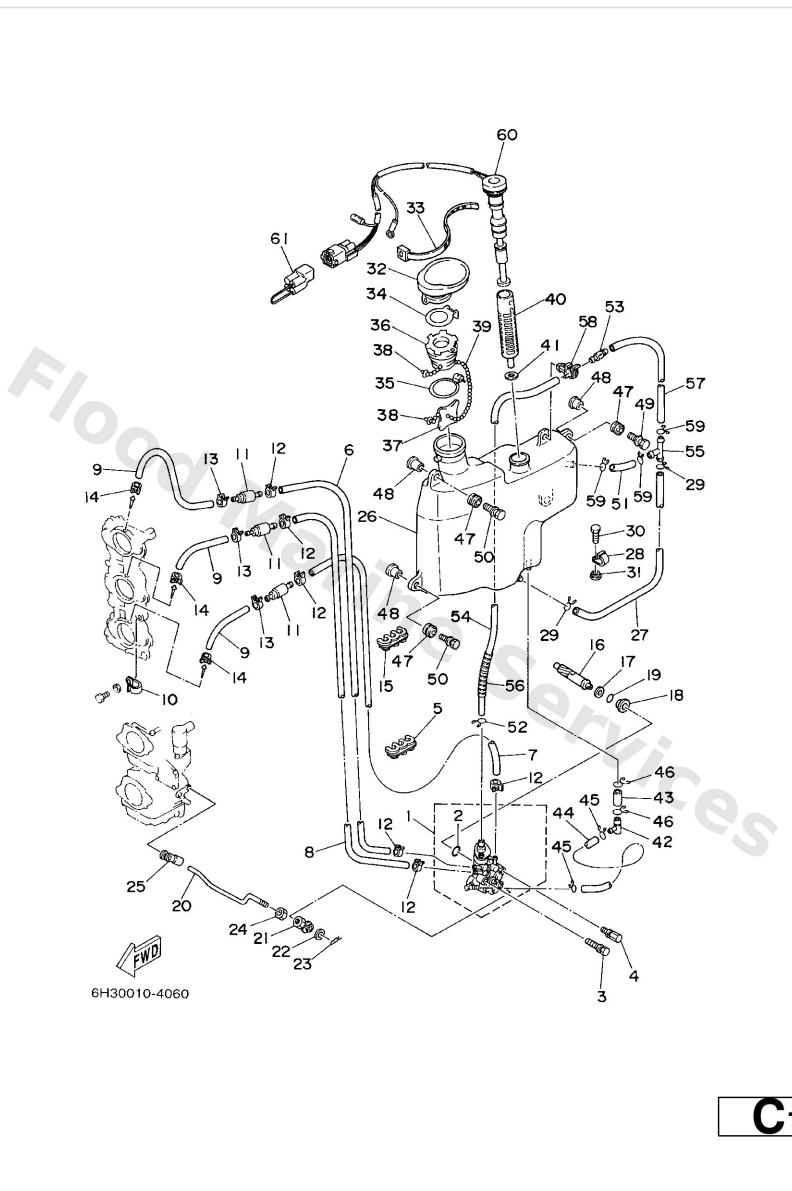
Oil Pump



C1

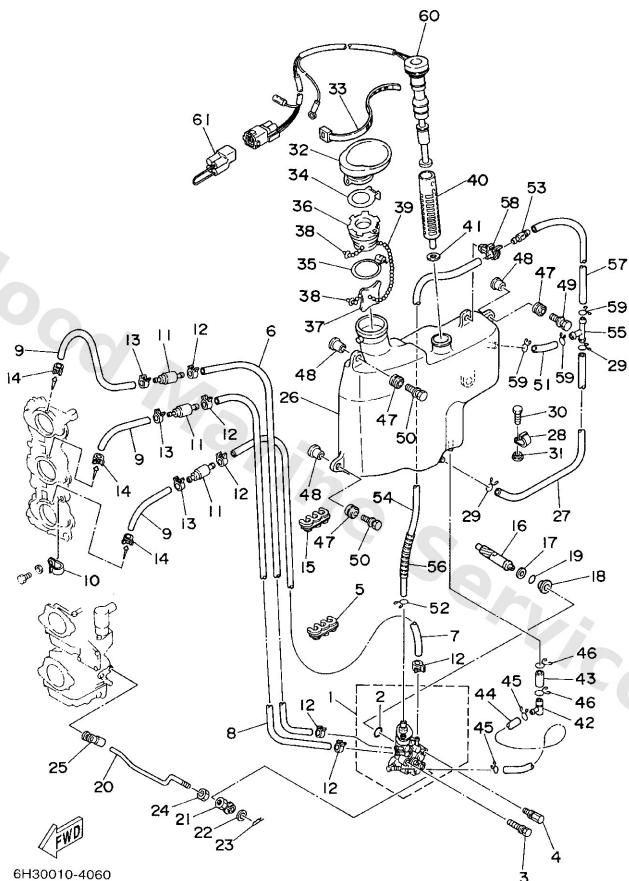
Ref	Part	
19	93210-13M04 93210-13m04	Buy now
20	6H3-41241-01 Rod, link	Buy now
21	6H1-41237-00 Joint, link	Buy now
22	90202-05088 Washer, plate (666)	Buy now
23	90468-05M03 Clip(6j8)	Buy now
24	95380-05600 Nut, hexagon (663)	Buy now
25	6E9-41237-00 Joint, link	Buy now
26	6H3-21707-06 Oil tank comp.	Buy now
27	90445-11M03 Hose (l360)	Buy now
28	90465-11M27 Clamp(6h1)	Buy now
29	90467-11M08 Clip(72x)	Buy now
30	97095-06016 Bolt, hexagon deep recess	Buy now
31	90387-06M31 Coller (6a0)	Buy now
32	6H3-21752-00 Tube, filler 1	Buy now
33	90465-13M30 Clamp	Buy now

Oil Pump



Ref	Part	
34	63D-2176M-00 Hook	Buy now
35	63D-2175R-00 Hook, band	Buy now
36	6H4-21770-00 Oil tank cap assembly	Buy now
37	6J8-21758-00 Washer, special 2	Buy now
38	6H1-21757-00 Washer, special 1	Buy now
39	6H1-24633-00 Chain, Ball	Buy now
40	6J8-13411-00 Strainer, oil	Buy now
41	6J8-13414-00 Gasket, strainer cover	Buy now
42	6H1-13435-00 Nipple	Buy now
43	90445-08M01 Hose (I30)	Buy now
44	6H1-21766-01 Pipe, oil	Buy now
45	90467-08004 Clip, pipe 6162435600	Buy now
46	90467-12M11 Clip(6k8)	Buy now
47	6A0-82317-00 Damper, ignition coil	Buy now
48	624-42542-00 Collar	Buy now

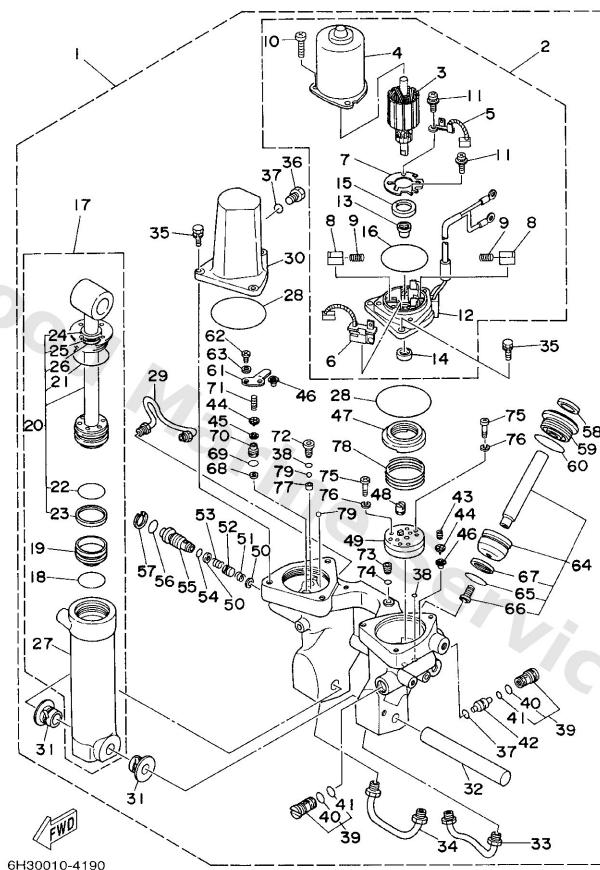
Oil Pump



C1

Ref	Part	
49	90119-06M65 Bolt, with washer	Buy now
50	90119-06M88 Bolt, with washer	Buy now
51	90445-11M21 Hose (l70)	Buy now
52	90467-10M04 Clip, pipe 1 (6e9)	Buy now
53	6J8-21744-00 Breather	Buy now
54	90445-11M15 Hose (l360)	Buy now
55	6E5-24378-00 Pipe, joint 3	Buy now
56	90446-10M01 Tube (6e5)	Buy now
57	90445-11M02 Hose (l100)	Buy now
58	90464-11M23 Clamp(6h4)	Buy now
60	6H3-85720-16 Oil level gauge assembly	Buy now
61	6R5-82582-B0 Cover, wire harness AP	Buy now

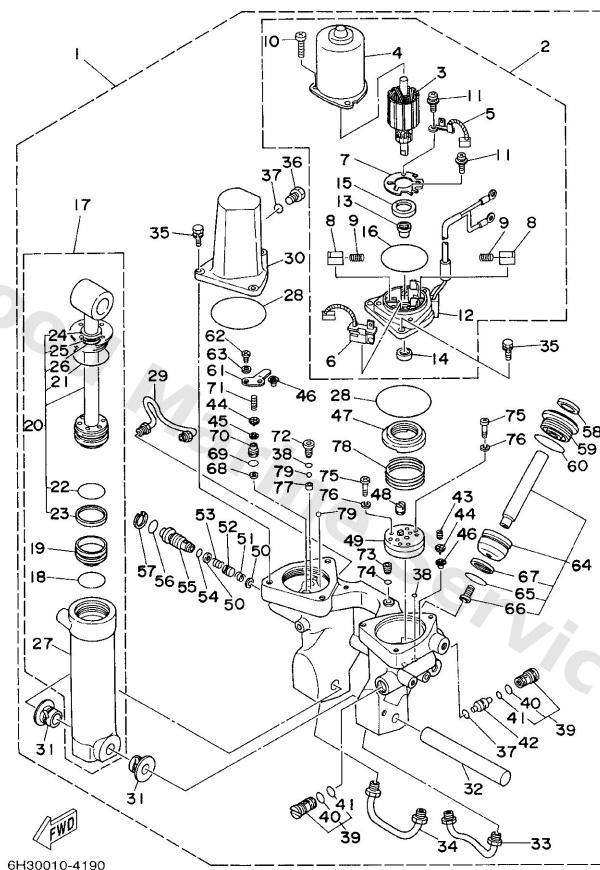
Power Trim & Tilt Assy



E6

Ref	Part	
1	6H1-43800-17-4D Power trim & tilt assembly	Buy now
2	6H1-43880-02 Motor assembly	Buy now
3	6H1-43805-10 Armature assembly	Buy now
4	6H1-43804-10 Stator assembly	Buy now
5	6H1-43891-10 Brush	Buy now
6	6H1-43892-10 Breaker comp. (brush 2)	Buy now
7	6H1-4380F-10 Plate, brush holder	Buy now
8	6H1-4380J-10 Holder, brush	Buy now
9	6H1-4386K-10 Spring, brush	Buy now
10	97885-05016 Screw, pan head(6b0)	Buy now
11	97607-04310 Screw, pan head(6g8)	Buy now
12	6H1-43881-10 Frame, end	Buy now
13	6H1-4380H-10 Metal	Buy now
14	93102-08M43 Oil seal(6b0)	Buy now
15	6H1-4380G-10 Plate	Buy now

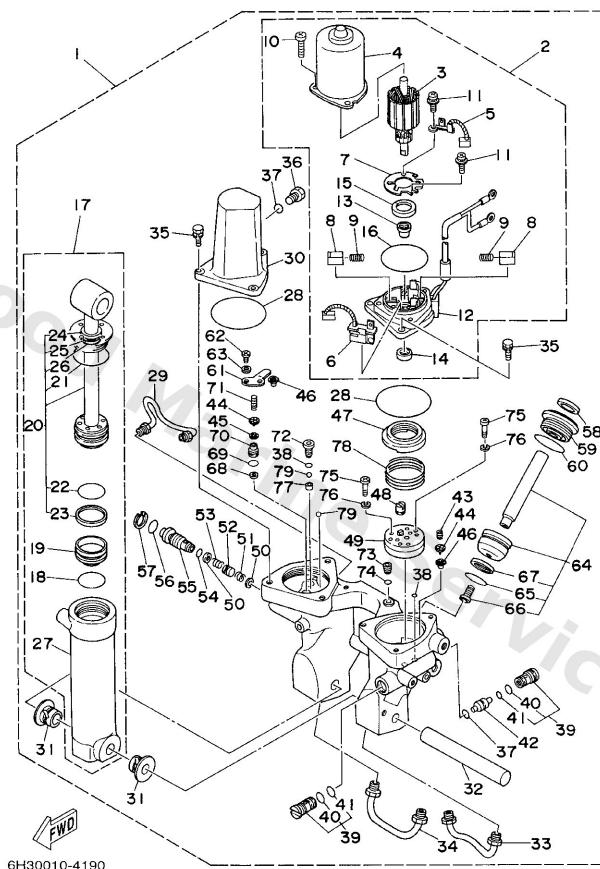
Power Trim & Tilt Assy



E6

Ref	Part	
16	6H1-43865-10 O-ring	Buy now
17	6H1-43840-11 Power tilt assembly	Buy now
18	6H1-43861-10 O-ring	Buy now
19	6H1-43814-11 Piston, free	Buy now
20	6H1-43810-11 Tilt piston sub assembly	Buy now
21	6H1-43861-00 O-ring	Buy now
23	6H1-43871-10 Ring, back up	Buy now
24	6H1-43812-00 Seal dast	Buy now
25	6H1-43872-10 Ring, back up	Buy now
26	93210-18397 O-ring (6g5)	Buy now
27	6H1-43813-10 Cylinder, tilt	Buy now
28	93210-64488 93210-64488	Buy now
29	6H1-43835-10 Pipe	Buy now
30	6H1-43828-10 Body, reservoir	Buy now
31	90386-18M14 Bushing (6e5)	Buy now

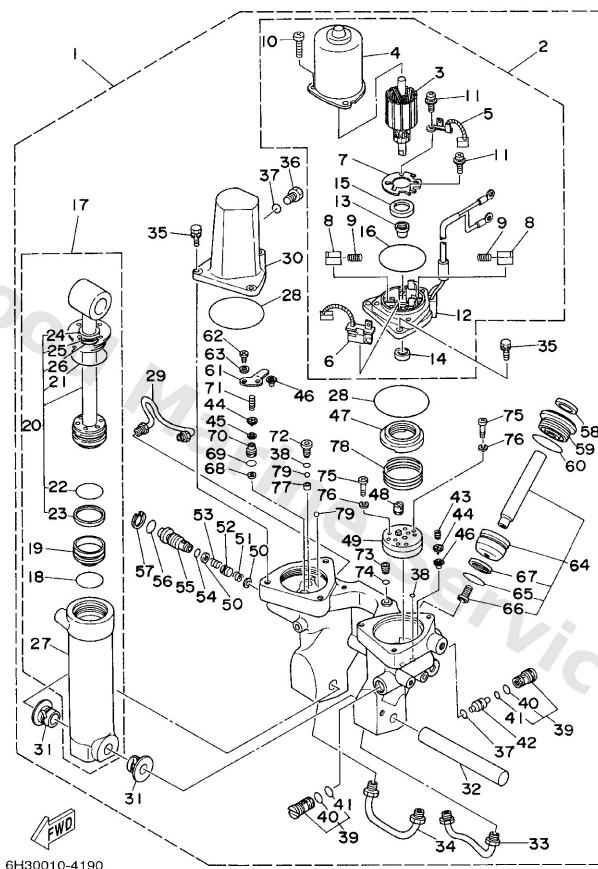
Power Trim & Tilt Assy



E6

Ref	Part	
32	6E5-43818-00 Pin, lower shock mount	Buy now
33	6H1-43833-10 Pipe	Buy now
34	6H1-43834-00 Pipe	Buy now
35	97595-06420 Bolt(7u8)	Buy now
36	6H1-43829-00 Plug, reservoir	Buy now
37	93210-09165 O-ring	Buy now
38	93210-064A5 O-ring(61a)	Buy now
39	67F-43802-00 Valve sub assembly	Buy now
40	6H1-43866-00 O-ring	Buy now
41	6H1-43867-00 O-ring	Buy now
42	6H1-43841-11 Piston, shuttle	Buy now
43	6H1-43856-10 Spring, down relief	Buy now
44	6H1-43844-10 Pin, valve support	Buy now
45	6H1-4384G-11 Seal, relief valve	Buy now
46	6H1-4384F-10 Seal, main valve	Buy now

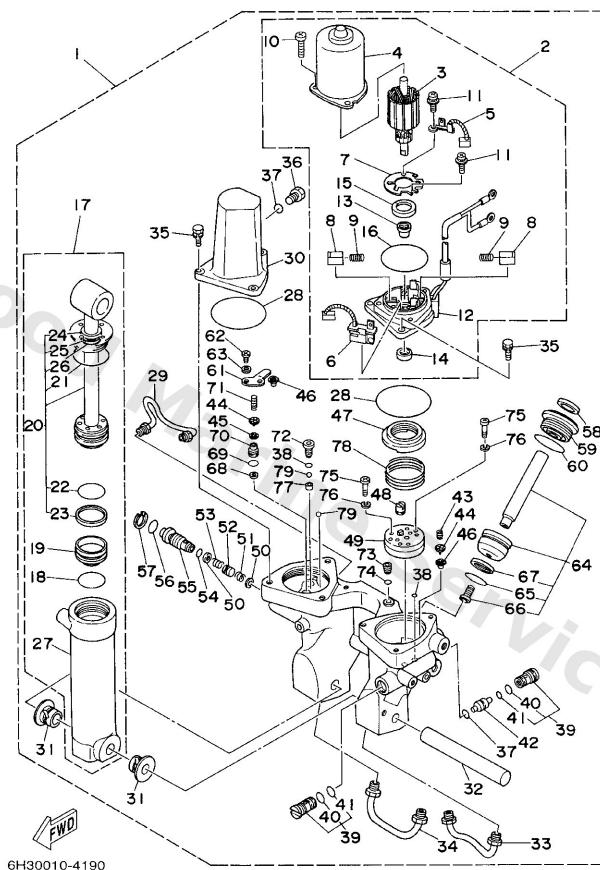
Power Trim & Tilt Assy



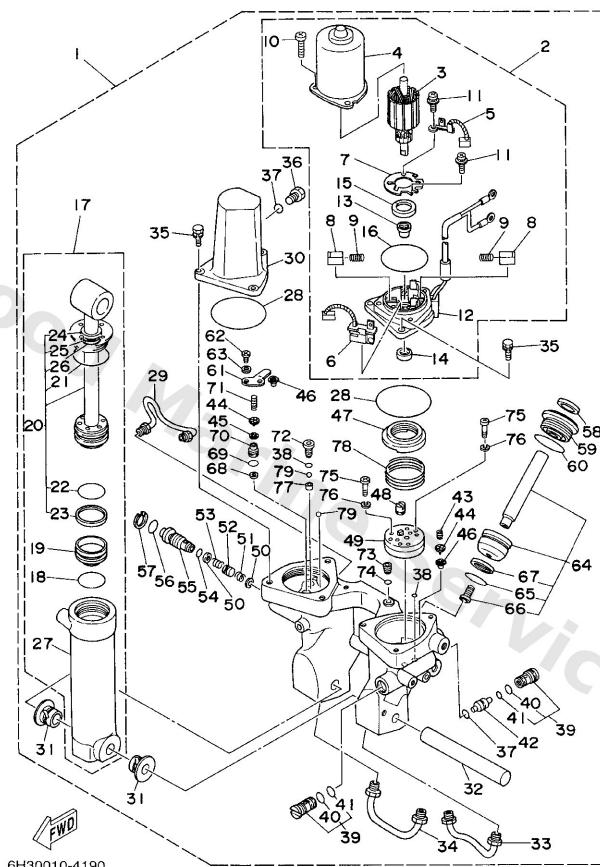
E6

Ref	Part	
47	6H1-43817-01 Filter 2	Buy now
48	6H1-43831-10 Connector, shaft	Buy now
49	6H1-43830-11 Gear pump assembly	Buy now
50	6H1-43847-00 Seat, manual valve	Buy now
51	6H1-43899-00 Spring, manual release	Buy now
52	6H1-4382A-10 Adaptor 1	Buy now
53	6H1-43854-00 Spring, manual release	Buy now
54	93210-10M74 O-ring	Buy now
55	6H1-43845-00 Screw, manual release	Buy now
56	93210-18M75 O-ring (6e5)	Buy now
57	6H1-43875-00 Ring, snap	Buy now
58	6H1-43822-10 Seal, trim dust	Buy now
59	6H1-43821-11 Screw, trim cylinder end	Buy now
61	6H1-4384E-20 Spring, trim	Buy now
62	98501-05010 Screw, pan head(62x)	Buy now

Power Trim & Tilt Assy



Power Trim & Tilt Assy

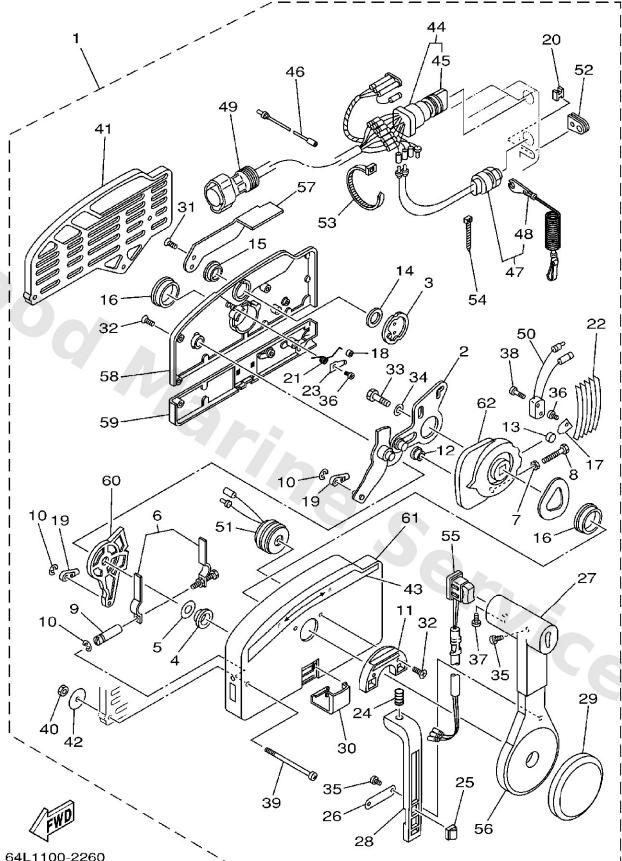


6H30010-4190

E6

Ref	Part	
78	6H1-4385H-00 Spring, seal	Buy now
79	93505-32038 Ball(7fk)	Buy now

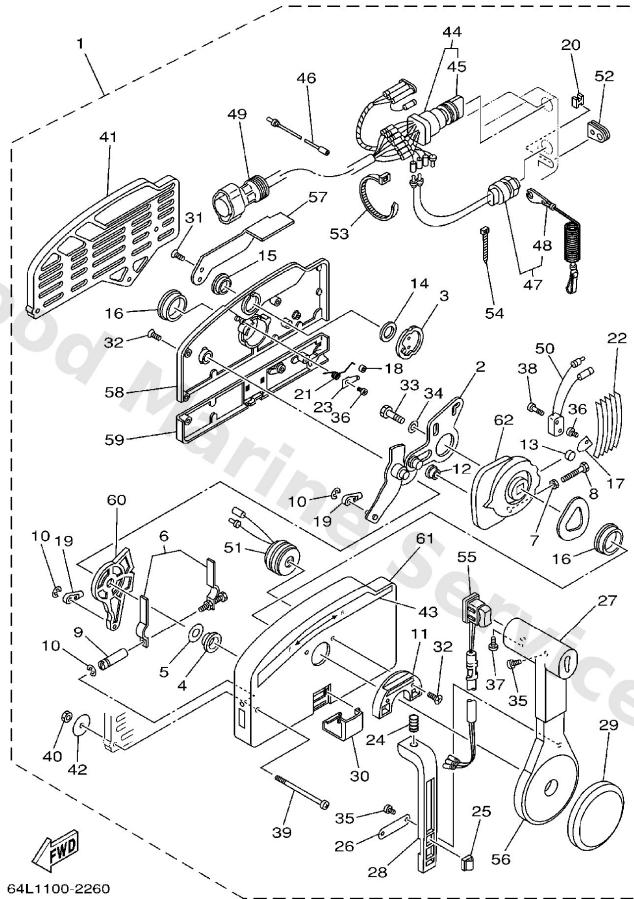
Remote Control Assy



B5

Ref	Part	
1	703-48205-17 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	703-48261-01 Arm, throttle	Buy now
3	703-48153-00 Shaft, free accel.	Buy now
4	703-48235-00 Bushing	Buy now
5	703-48268-00 Spacer 3	Buy now
6	703-48264-00 Throttle, friction	Buy now
7	95380-05600 Nut, hexagon (663)	Buy now
8	97380-05025 Bolt	Buy now
9	703-48265-00 Shaft Friction	Buy now
10	93430-06024 Circlip (701)	Buy now
11	703-48245-00 Plate, lock	Buy now
12	703-48252-00 Roller, cam	Buy now
13	701-48248-00 Roller, free accel	Buy now
14	703-48198-00 Washer, wave 3	Buy now
15	703-48243-00 Bushing 3	Buy now

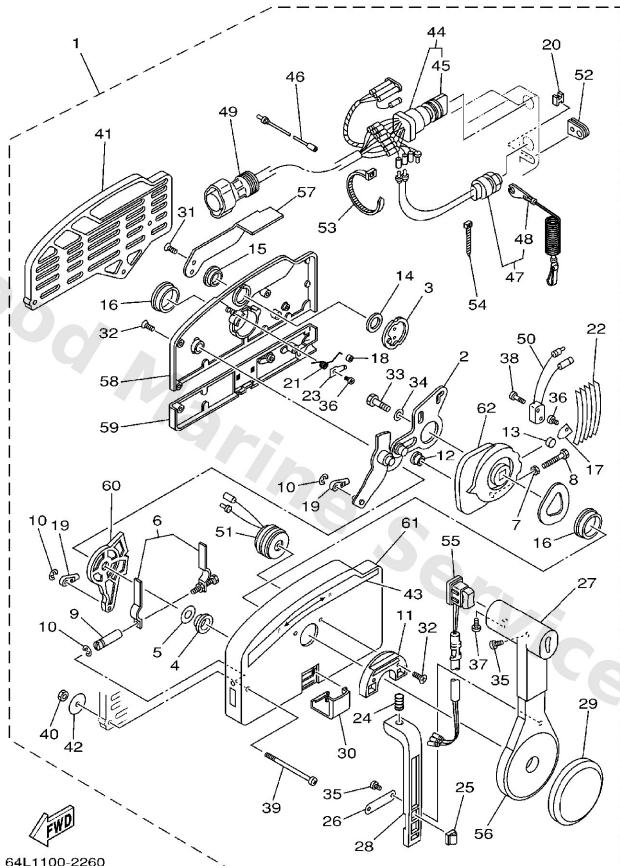
Remote Control Assy



B5

Ref	Part	
16	703-48236-00 Bushing	Buy now
17	703-48189-00 Retainer	Buy now
18	703-48234-00 Roller, detent	Buy now
19	703-48345-01 Cable end, remote control 2	Buy now
20	703-48358-00 Anchor, cable	Buy now
21	703-48244-00 Spring, free accel.	Buy now
22	703-48238-00 Spring, detent	Buy now
23	703-48246-00 Spacer 1	Buy now
24	703-48227-00 Spring, neutral lock	Buy now
25	703-82594-00 Clamp WITH PT/T SW.	Buy now
26	703-48226-00 Plate, stopper	Buy now
27	703-48222-00 Grip, control lever SINGLE	Buy now
28	703-48223-00 Lock, neutral	Buy now
29	703-48225-00 Cover	Buy now
30	703-48219-00 Cover, lead	Buy now

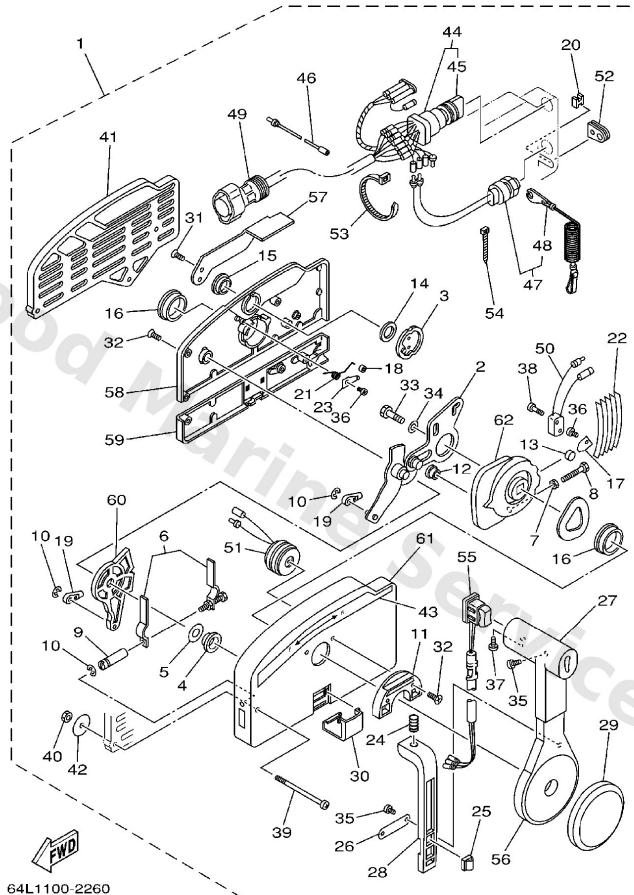
Remote Control Assy



B5

Ref	Part	
31	703-48281-00 Screw, flat head	Buy now
32	703-48282-00 Screw	Buy now
33	97380-08030 Bolt, hexagon (fj1)	Buy now
34	92990-08600 Washer, plain (663)	Buy now
35	98580-04010 Screw, pan head (e56)	Buy now
36	98580-04006 Screw, pan head (7h3)	Buy now
37	98580-05010 Screw, pan head(62x)	Buy now
38	98580-03015 Screw, pan head (n151)	Buy now
39	703-48291-10 Screw	Buy now
40	95380-06600 Nut(661)	Buy now
41	703-48293-10 Spacer, remote control SINGLE	Buy now
42	701-48287-00 Washer 1	Buy now
43	703-48215-00 Graphic	Buy now
44	703-82510-43 Main switch assembly	Buy now
45	703-82577-00 Cap, key	Buy now

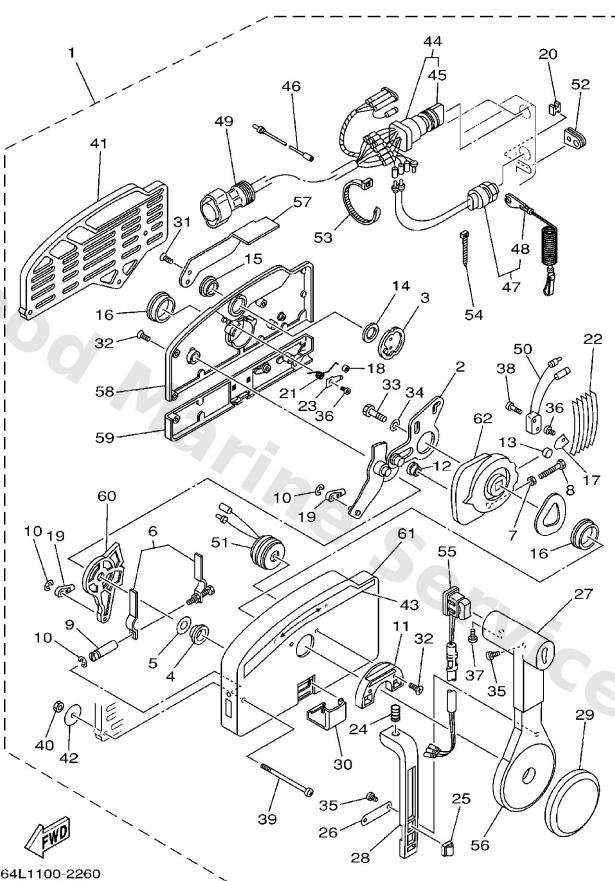
Remote Control Assy



B5

Ref	Part	
46	703-82531-00 Wire, lead	Buy now
47	688-82575-01 Engine stop switch assembly	Buy now
48	682-82556-00 Lanyard, stop switch	Buy now
49	688-8258A-20 10p main harness mec 2m (6ft) L)5M (10P)	Buy now
50	703-82540-00 Neutral switch assembly	Buy now
51	703-83383-02 Buzzer	Buy now
52	703-48284-00 Grommet	Buy now
53	703-82591-00 Band	Buy now
54	703-82592-00 Band	Buy now
55	703-82563-02 Trim & tilt switch assembly WITH PT/T SW.	Buy now
56	703-48221-00 Grip	Buy now
57	703-48152-00 Knob, free accel	Buy now
58	703-48212-00 Rear housing	Buy now
59	703-48213-00 Back, panel	Buy now
60	703-48271-00 Arm, shift	Buy now

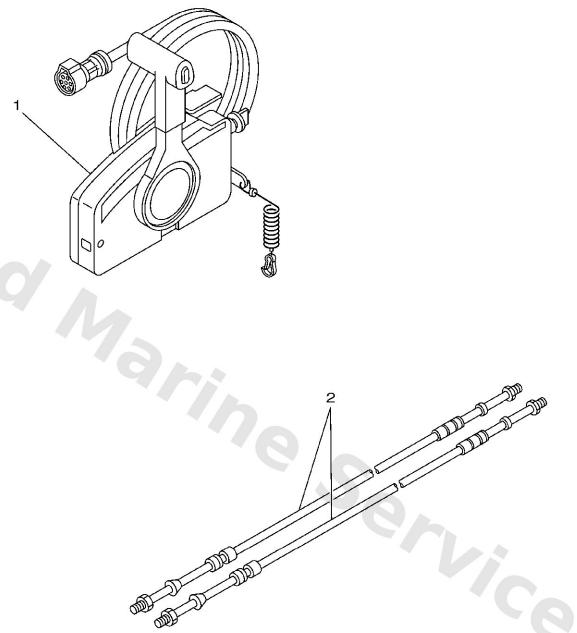
Remote Control Assy



Ref	Part	
61	703-48211-01 Housing,1	Buy now
62	703-48232-00 Drive gear	Buy now

B5

Remote Control Box

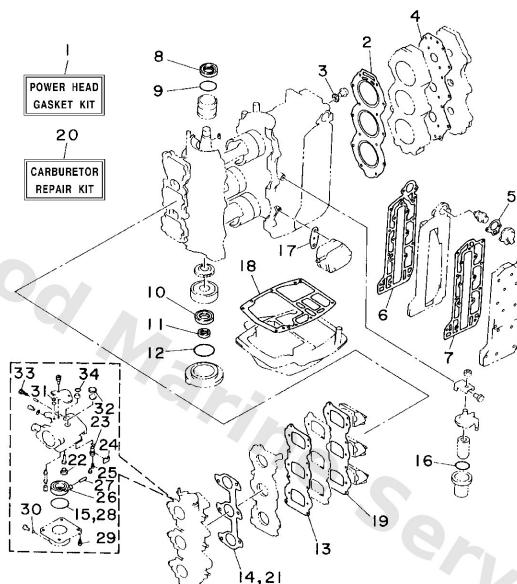


67M0100-8280

B4

Ref	Part	
1	703-48205-17 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	701-48320-00 Cable, Remote Control L=12F UR	Buy now
2	701-48320-20 Cable, Remote Control L=13F UR	Buy now
2	701-48320-30 Cable, Remote Control L=14F UR	Buy now
2	701-48320-50 Cable, Remote Control L=15F UR	Buy now
2	701-48320-60 Cable, Remote Control L=16F UR	Buy now
2	701-48320-80 Cable, Remote Control L=17F UR	Buy now

Repair Kit 1

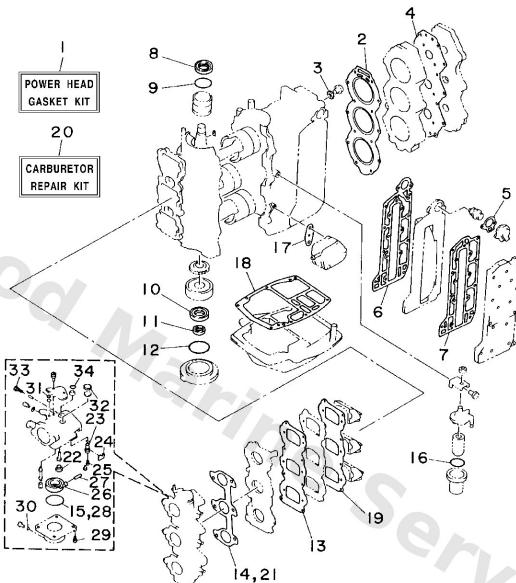


6H20010-4180

C2

Ref	Part	
1	6H3-W0001-03 Power Head Gasket Kit MANUAL CHOKE	Buy now
2	6H3-11181-A1 Gasket, cylinder head 1	Buy now
3	90430-14115 Gasket (663)	Buy now
4	6H3-11193-A1 Gasket, head cover 1	Buy now
5	6H3-12414-A1 Gasket, cover	Buy now
6	6H3-41112-A0 Gasket, exhaust inner cover	Buy now
7	6H3-41114-A0 Gasket, exhaust outer cover	Buy now
8	93102-36M24 Oil seal(52w)	Buy now
9	93210-46M16 O-ring (688)	Buy now
10	93102-30M23 Oil seal (6h3)	Buy now
11	93106-18M01 Oil seal (6h3)	Buy now
12	93210-65M50 O-ring	Buy now
13	6H3-13621-A1 Gasket, valve seat	Buy now
14	6H3-14198-A1 Gasket	Buy now
15	6G1-14984-00 Gasket, float chamber	Buy now

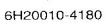
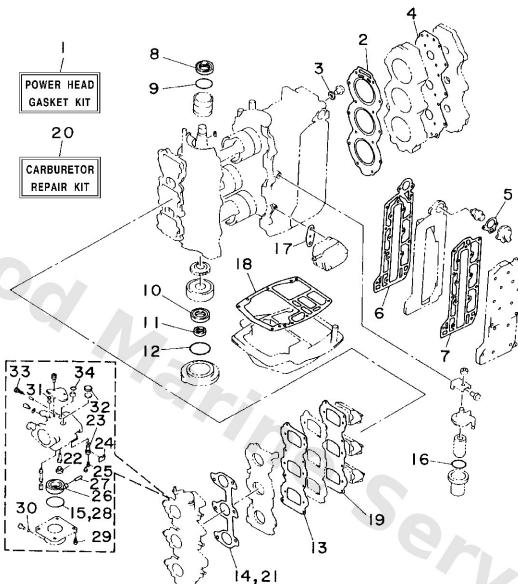
Repair Kit 1



C2

Ref	Part	
16	93210-32738 O-ring(1wg)	Buy now
17	650-24431-A0 Gasket,fuel pump	Buy now
18	6H3-45113-A0 Gasket, upper casing	Buy now
19	6H3-13622-A1 Gasket, valve seat	Buy now
20	6H2-W0093-02 Carburetor Repair Kit MANUAL CHOKE	Buy now
22	676-14966-00 Rubber cap	Buy now
23	6H3-14590-01 Needle valve assembly	Buy now
24	663-14159-00 Clip	Buy now
25	676-14186-00 Pin, valve	Buy now
26	6G1-14985-00 Float comp.	Buy now
27	688-14548-00 Pin, arm	Buy now
29	97980-04114 Screw, pan head(ga5)	Buy now
30	93210-04230 O-ring (371)	Buy now
31	663-14126-00 Packing	Buy now
32	688-14126-00 Packing	Buy now

Repair Kit 1

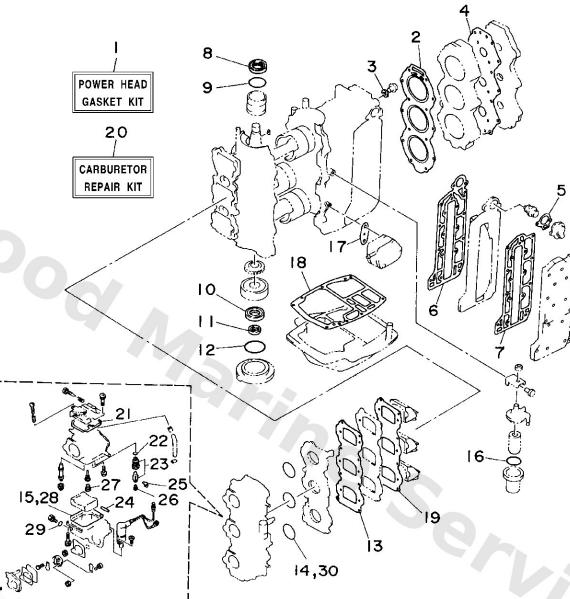


6H20010-4180

C2

Ref	Part	
33	692-14923-00 Screw, adjusting	Buy now
34	93210-15M52 O-ring (6e9)	Buy now

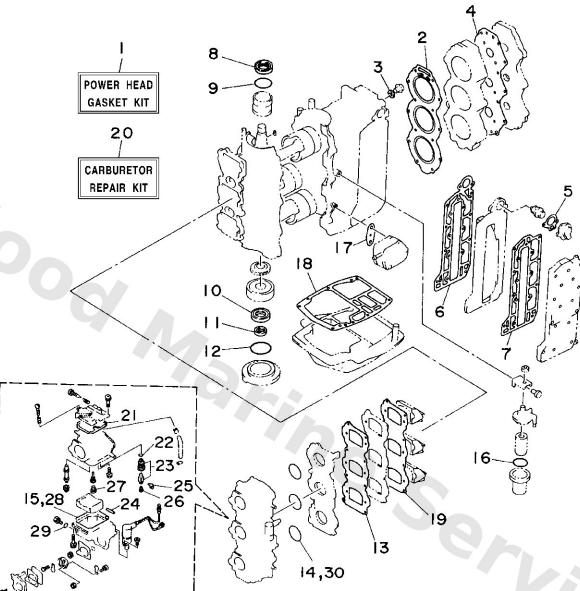
Repair Kit 2



C4

Ref	Part	
1	6H3-W0001-02 Power head gasket kit AUTO CHOKE	Buy now
2	6H3-11181-A1 Gasket, cylinder head 1	Buy now
3	90430-14115 Gasket (663)	Buy now
4	6H3-11193-A1 Gasket, head cover 1	Buy now
5	6H3-12414-A1 Gasket, cover	Buy now
6	6H3-41112-A0 Gasket, exhaust inner cover	Buy now
7	6H3-41114-A0 Gasket, exhaust outer cover	Buy now
8	93102-36M24 Oil seal(52w)	Buy now
9	93210-46M16 O-ring (688)	Buy now
10	93102-30M23 Oil seal (6h3)	Buy now
11	93106-18M01 Oil seal (6h3)	Buy now
12	93210-65M50 O-ring	Buy now
13	6H3-13621-A1 Gasket, valve seat	Buy now
14	93210-39ME4 O-ring(6h2)	Buy now
15	6H4-14984-00 Gasket, float chamber	Buy now

Repair Kit 2

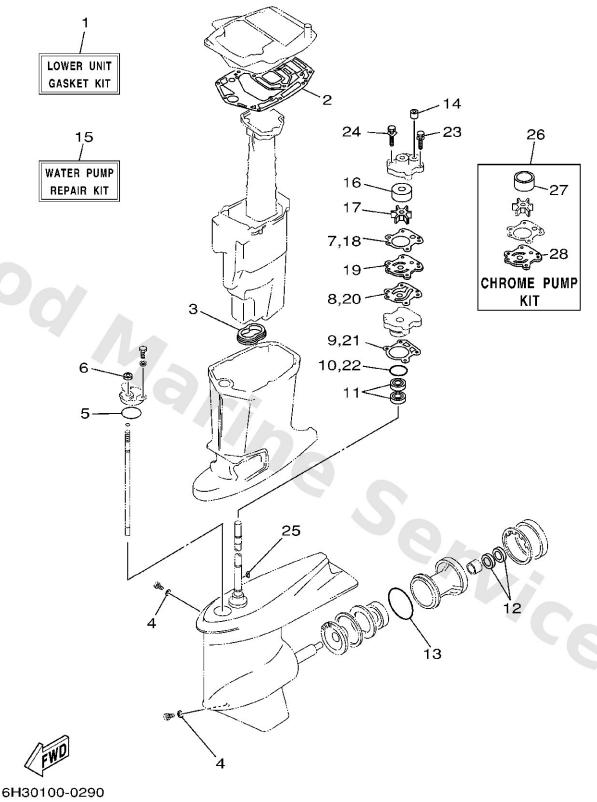


6H30010-4230

C4

Ref	Part	
16	93210-32738 O-ring(1wg)	Buy now
17	650-24431-A0 Gasket,fuel pump	Buy now
18	6H3-45113-A0 Gasket, upper casing	Buy now
19	6H3-13622-A1 Gasket, valve seat	Buy now
20	6H2-W0093-10 Carburetor repair kit AUTO CHOKE	Buy now
21	6H4-14147-00 O-ring	Buy now
22	93210-04228 O-ring (371)	Buy now
23	6H3-14590-01 Needle valve assembly	Buy now
24	6H4-14548-00 Pin, float arm	Buy now
25	663-14159-00 Clip	Buy now
26	676-14186-00 Pin, valve	Buy now
27	676-14966-00 Rubber cap	Buy now
29	93210-04230 O-ring (371)	Buy now

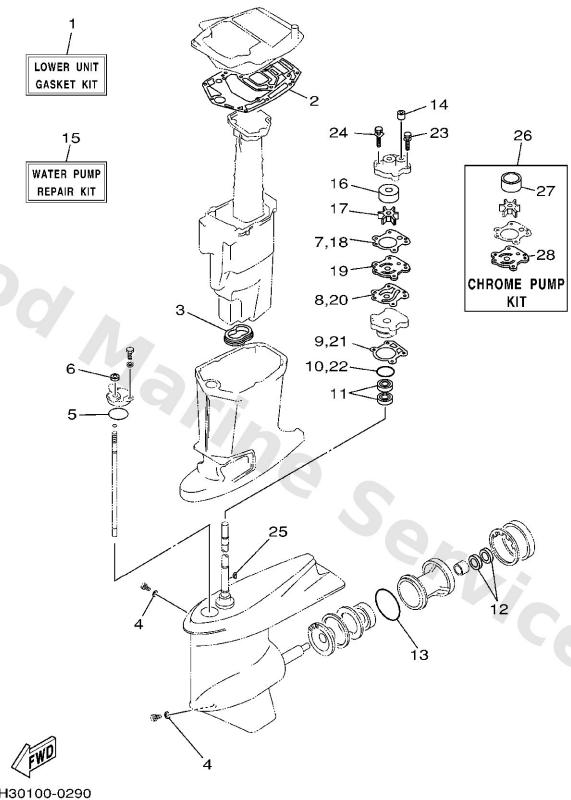
Repair Kit 3



C6

Ref	Part	
1	6H3-W0001-22 Lower unit gasket kit	Buy now
2	6H3-45114-A1 Gasket, upper casing	Buy now
3	6H3-45123-00 Gasket, muffler	Buy now
4	90430-08020 Gasket	Buy now
5	93210-49046 O-ring (620)	Buy now
6	93106-09014 Oil seal	Buy now
7	6H3-44315-A0 Gasket,water pump 1	Buy now
8	6H3-44324-A0 Gasket,cartridge Out,plate	Buy now
9	688-44316-A0 Gasket,water pump 2	Buy now
10	93210-46044 O-ring	Buy now
11	93101-23070 Oil seal (663)	Buy now
12	93101-25M03 Oil seal	Buy now
13	93210-85M97 O-ring(6h1)	Buy now
14	663-44366-00 Damper, water seal 2	Buy now
15	6H3-W0078-02 Water pump repair kit	Buy now

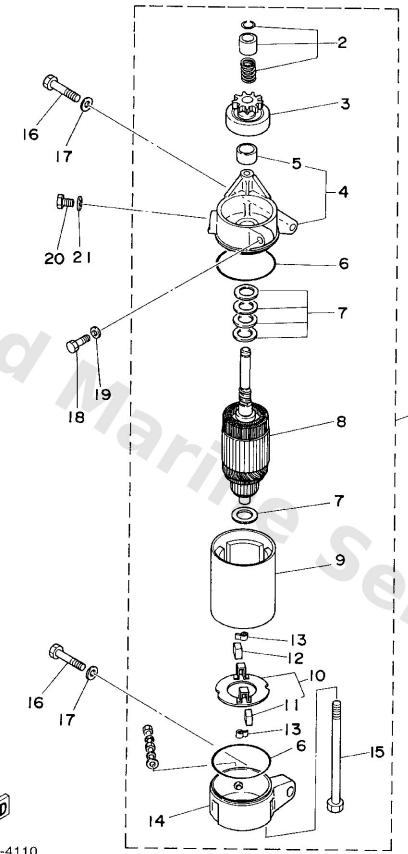
Repair Kit 3



Ref	Part	
16	663-44322-00 Insert, cartridge	Buy now
17	6H3-44352-00 Impellar	Buy now
19	6H3-44323-00 Outer plate, cartridge	Buy now
23	90119-08M14 Bolt, with washer	Buy now
24	90119-08M33 Bolt, with washer(6b0)	Buy now
25	90280-03M03 Key, woodruff (697)	Buy now
26	6H3-W0078-1A Chrome pump kit	Buy now
27	663-44322-40 Insert, cartridge	Buy now
28	6H3-44323-40 Outer plate, cartridge	Buy now

C6

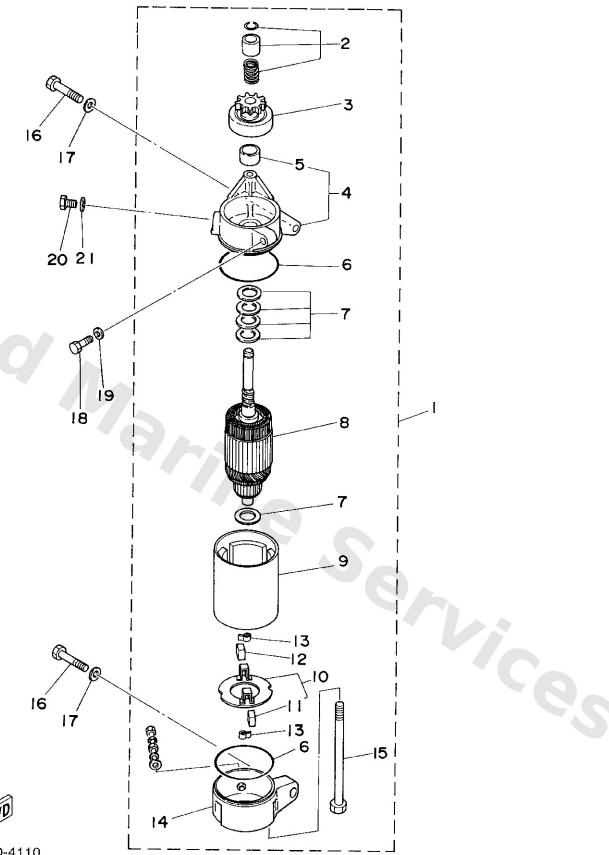
Starting Motor



D4

Ref	Part	
1	6H3-81800-11 Starting motor assembly	Buy now
2	689-81857-11 Pinion stopper set	Buy now
3	6H3-81807-10 Pinion assembly	Buy now
4	6H3-81830-10 Front cover assembly	Buy now
5	689-81831-00 Metal, front	Buy now
6	689-81847-11 O-ring	Buy now
7	689-81809-11 Washer kit	Buy now
8	689-81850-12 Armature assembly	Buy now
9	6H3-81810-10 Stator assembly	Buy now
10	689-81840-11 Brush holder assembly	Buy now
11	689-81812-11 Brush 2	Buy now
12	689-81811-11 Brush 1	Buy now
13	689-81813-10 Spring, brush	Buy now
14	6H3-81820-11 Rear cover assembly	Buy now
15	689-81826-10 Bolt	Buy now

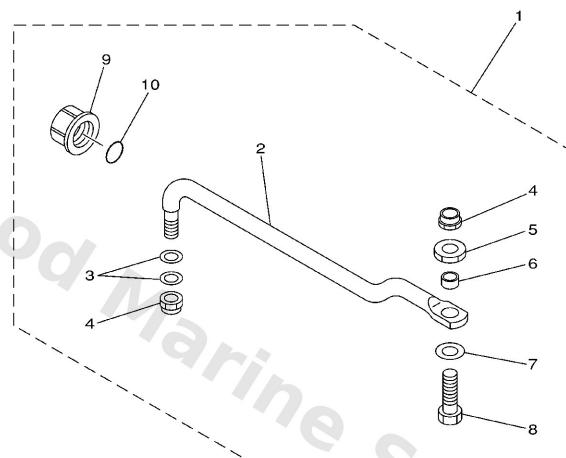
Starting Motor



D4

Ref	Part	
16	97013-08035 Bolt	Buy now
17	92903-08600 Washer, plain (663)	Buy now
18	97013-06025 Bolt(62y)	Buy now
19	92903-06600 Washer, plain (646)	Buy now
20	97013-08016 Bolt, hexagon	Buy now

Steering Guide

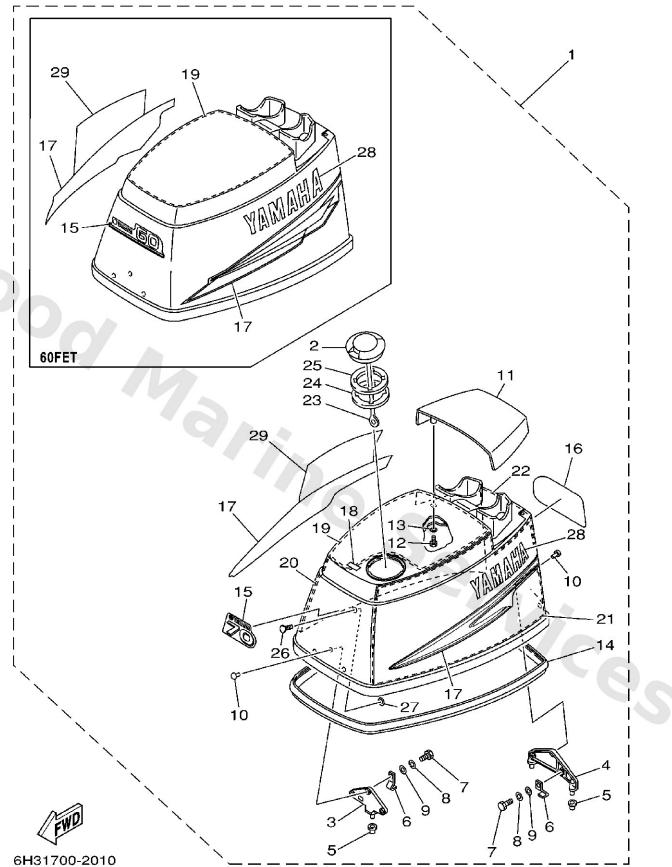


6880700-9190

B3

Ref	Part	
1	688-61350-10 Steering guide attachment kit AP	Buy now
2	688-61351-10 Rod, steering link	Buy now
3	90201-10M20 Washer, plate (663)	Buy now
4	90185-09M01 Nut, nylon (663)	Buy now
5	90170-09M03 Nut (689)	Buy now
6	90387-10M42 Coller (688)	Buy now
7	90201-10M63 Washer, plate	Buy now
8	6E5-61355-00 Bolt	Buy now
9	6E5-43145-01 Cap, clamp bracket	Buy now
10	93210-16275 O-ring	Buy now

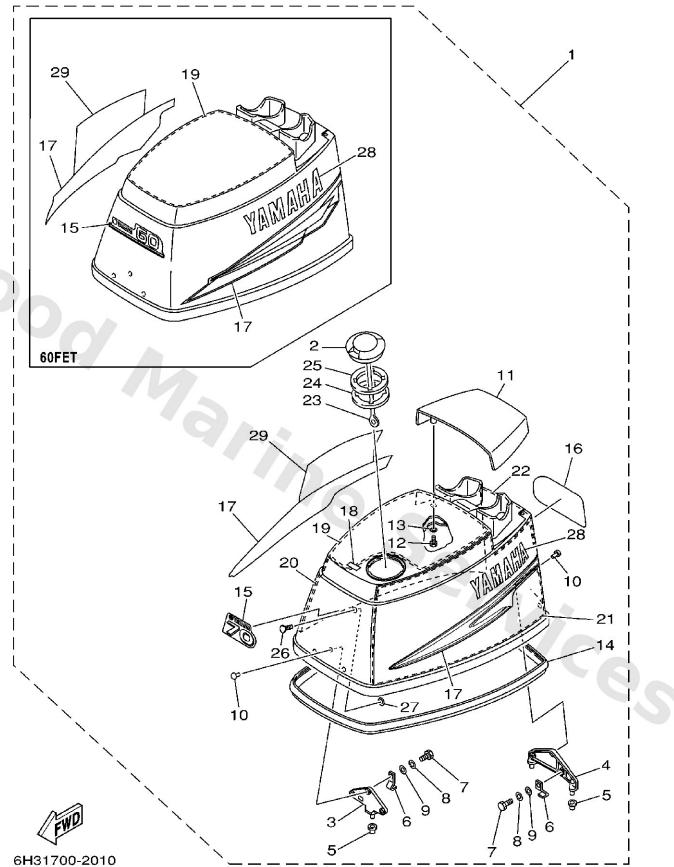
Top Cowling



A4

Ref	Part	
1	6H2-42610-50-4D Top Cowling assembly	Buy now
1	6H2-42610-90-4D Top Cowling assembly	Buy now
1	6H3-42610-60-4D Top Cowling assembly	Buy now
2	63D-2177H-00 Disk cap 2	Buy now
3	6H3-42647-00-94 Holder, clamp band	Buy now
4	6H3-42649-00-94 Holder, clamp band	Buy now
5	663-42662-00 Damper	Buy now
6	6H3-42652-00 Hook 2	Buy now
7	97095-06016 Bolt, hexagon deep recess	Buy now
8	92995-06100 Washer(6a1)	Buy now
9	92995-06600 Washer, plain (646)	Buy now
10	90266-06009 Rivet (697)	Buy now
11	6H3-42613-01-4D Molding air duct	Buy now
14	6H3-42615-00 Seal	Buy now
15	6H2-42677-50 Graphic, rear	Buy now

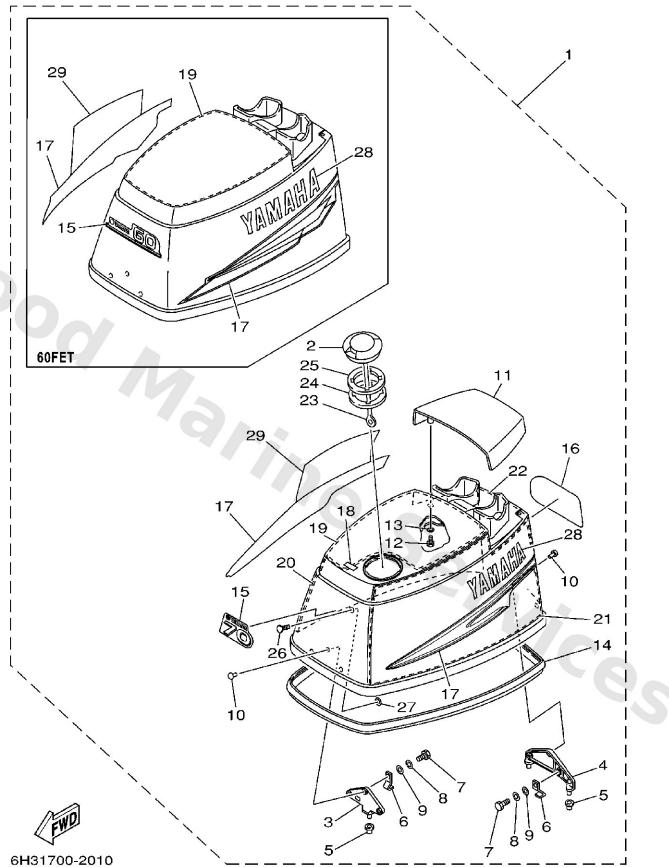
Top Cowling



A4

Ref	Part	
15	6H2-42677-60 Graphic, Front	Buy now
15	6H3-42677-60 Graphic, Front	Buy now
16	6H2-42678-30 Graphic, front	Buy now
16	6H2-42678-50 Graphic, Rear	Buy now
16	6H3-42678-50 Graphic, Rear	Buy now
17	6H3-W0070-30 Graphic set	Buy now
17	6H3-W0070-50 1-	Buy now
18	6H3-13436-40 Mark	Buy now
19	6H3-42617-00 Damper, Form	Buy now
19	6H3-42617-10 Damper, Form	Buy now
20	6H3-42619-00 Damper (350x640)	Buy now
21	6H3-42627-00 Damper (350x640)	Buy now
22	6H3-42637-00 Damper, Form	Buy now
23	6H1-42694-00 Band	Buy now
24	6H3-21732-00 Seal 1	Buy now

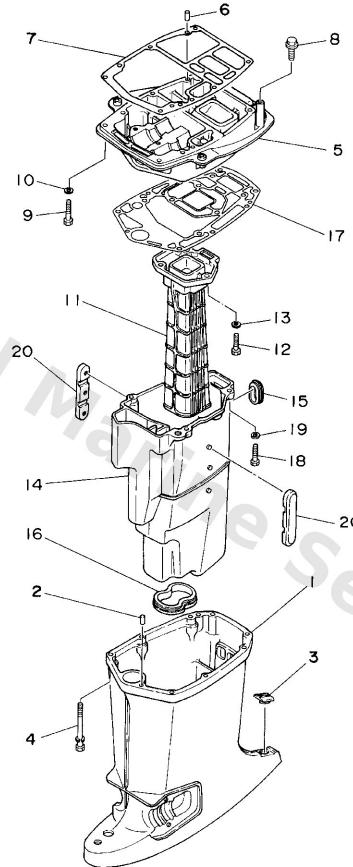
Top Cowling



A4

Ref	Part	
25	6H3-21735-00 Seal 2	Buy now
26	90338-05M03 Plug (6h1)	Buy now
27	90183-05M06 Nut, spring(6h4)	Buy now
28	6H3-42681-30 Mark, cowling	Buy now
28	6H3-42681-50 Mark, Cowling	Buy now
29	6H3-42682-30 Mark, cowling	Buy now
29	6H3-42682-50 Mark, Cowling	Buy now

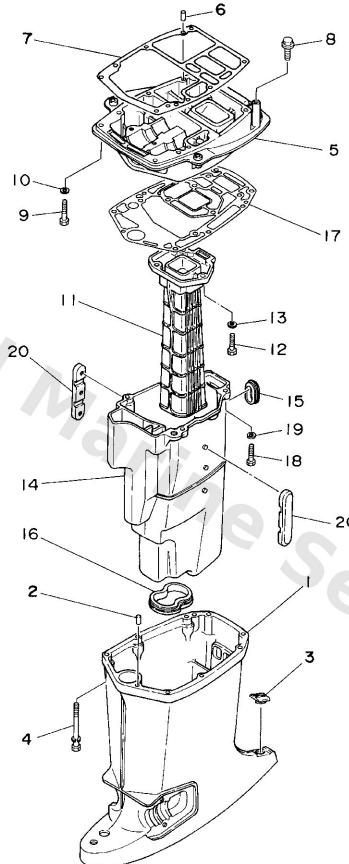
Upper Casing



F2

Ref	Part	
1	6H3-45111-11-4D Casing, upper	Buy now
2	93606-12019 Pin, dowel (614)	Buy now
3	6H3-45155-00 Cap	Buy now
4	90119-08M81 Bolt, with washer	Buy now
5	6H3-41137-01-94 Guide, exhaust	Buy now
7	6H3-45113-A0 Gasket, upper casing	Buy now
8	90119-08M79 Bolt, hexagon (fj1)	Buy now
9	97075-08035 Bolt(70w)	Buy now
10	92995-08100 Ybs67-8 washer, spring	Buy now
11	6H2-41131-00-5B Manifold, ext. 1	Buy now
11	6H3-41131-00-5B Manifold, ext	Buy now
12	97075-08030 Bolt, hexagon (fj1)	Buy now
14	6H3-14711-10-5B Muffler 1	Buy now
15	6H3-45127-00 Seal 1	Buy now
16	6H3-45123-00 Gasket, muffler	Buy now

Upper Casing



Ref	Part	
17	6H3-45114-A1 Gasket, upper casing	Buy now
20	6H3-14737-10 Damper, muffler	Buy now

F2

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