



Yamaha 75AE 1993

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

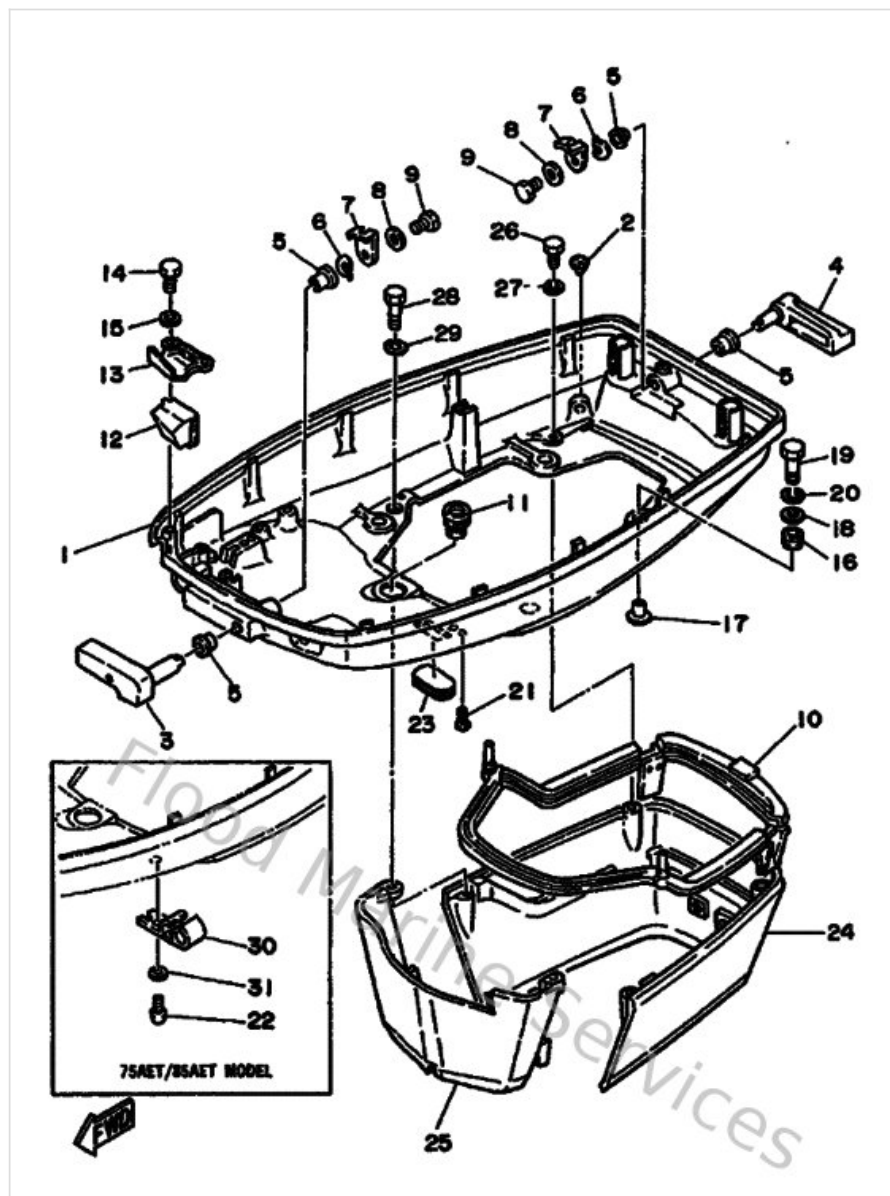
Authorised Yamaha Dealers



Contents

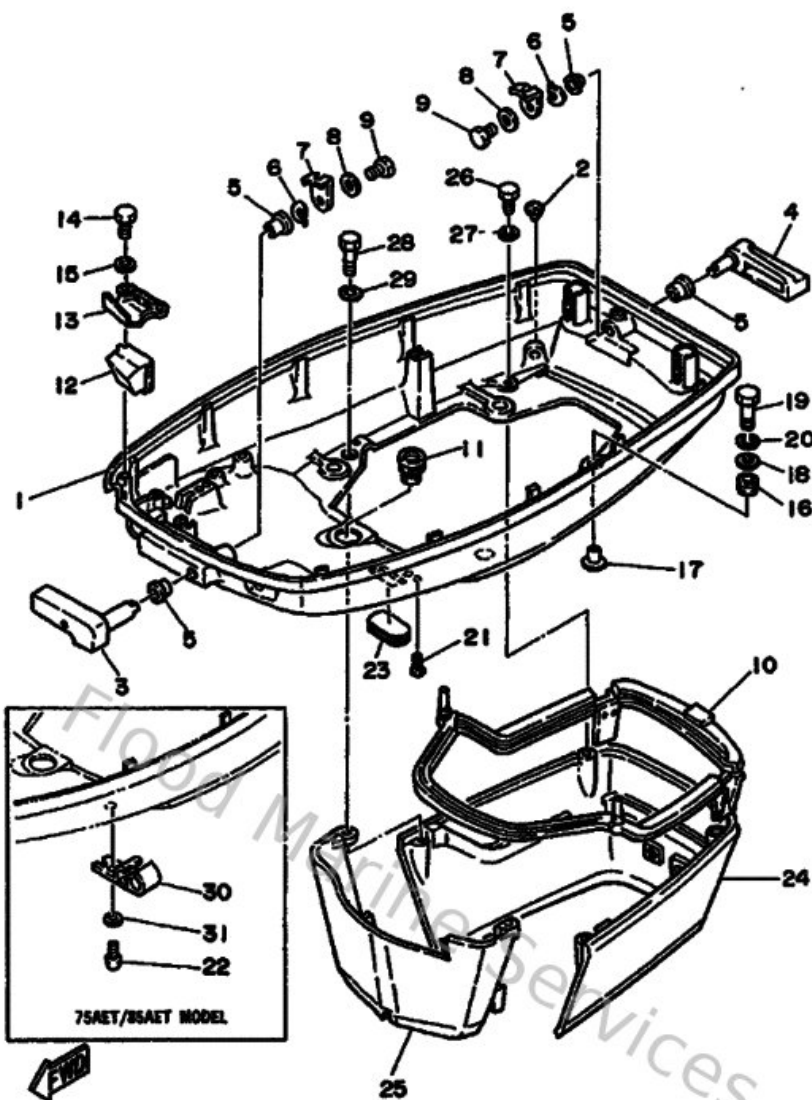
Bottom Cowling	3
Bracket 1	5
Bracket 2	10
Bracket 3	15
Carburetor	16
Control	19
Crankshaft & Piston	23
Cylinder & Crankcase	25
Electrical 1	29
Electrical 2	32
Fuel	36
Fuel 2	38
Intake	40
Lower Casing & Drive 1	42
Lower Casing & Drive 2	46
Magneto	48
Optional Parts 1	49
Optional Parts 2	51
Optional Parts 3	53
Optional Parts 4	55
Optional Parts 5	57
Power Trim & Tilt Assy	58
Remote Control	63
Remote Control Assy	64
Repair Kit 1	68
Repair Kit 2	70
Starting Motor	73
Steering Guide Attachment 1	75
Top Cowling	77
Upper Casing	78

Bottom Cowling



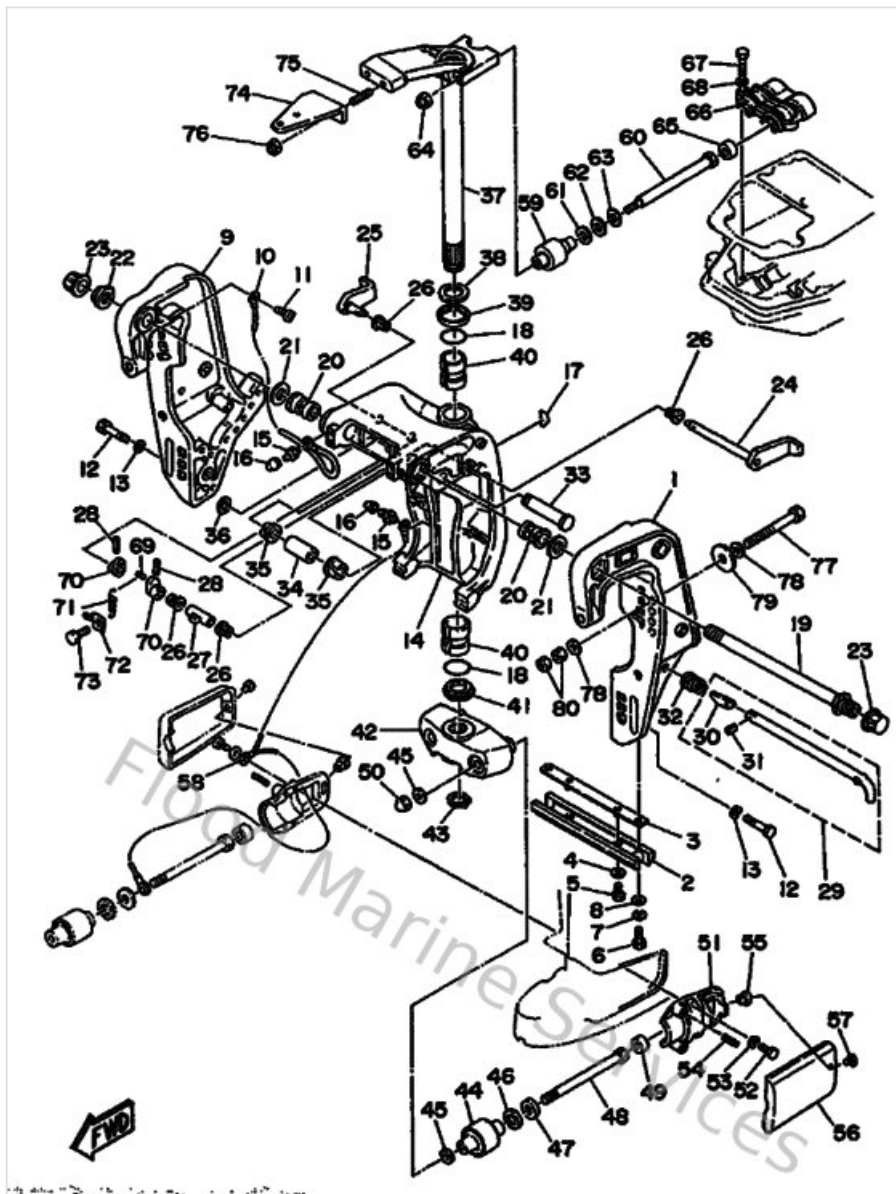
Ref	Part	
2	6H3443910100 Nipple, hose	Buy now
5	9038613M3800 Bushing (697)	Buy now
6	902061301900 Washer, wave 6264283200	Buy now
7	688428160000 Lever, clamp 2	Buy now
8	9020106M0200 Washer, plate (6k8)	Buy now
9	970130601200 Bolt(gh1)	Buy now
10	688427160200 Rubber seal 1	Buy now
11	663427240000 Grommet	Buy now
12	688427250100 Grommet	Buy now
13	688427380094 Plate, fitting	Buy now
14	973950601600 Bolt, hexagon deep recess	Buy now
15	929900660000 Washer, plain (646)	Buy now
16	9048009M1200 Grommet (6a0)	Buy now
17	9038706M6900 Collar (688)	Buy now
18	902010641600 Washer, plate(663)	Buy now

Bottom Cowling



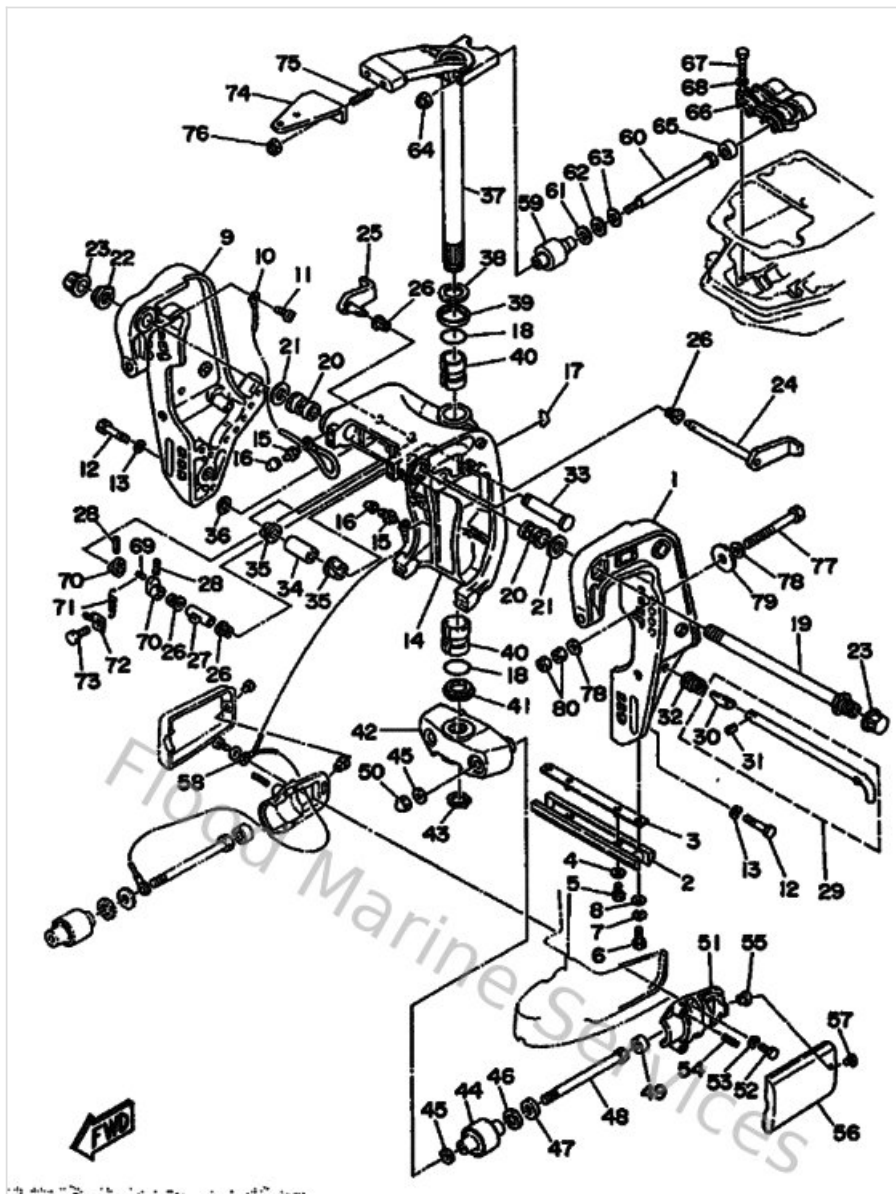
Ref	Part	
19	973950603000 Bolt(jf7)	Buy now
20	929950610000 Washer(6a1)	Buy now
21	9033805M0300 Plug (6h1)	Buy now
22	9015706M0100 Screw (6e5)	Buy now
23	6H4427260000 Grommet	Buy now
26	970800602000 Bolt(7u8)	Buy now
29	929900610000 Washer(6a1)	Buy now
30	6E5243670100 Clamp, fuel pipe 2	Buy now

Bracket 1



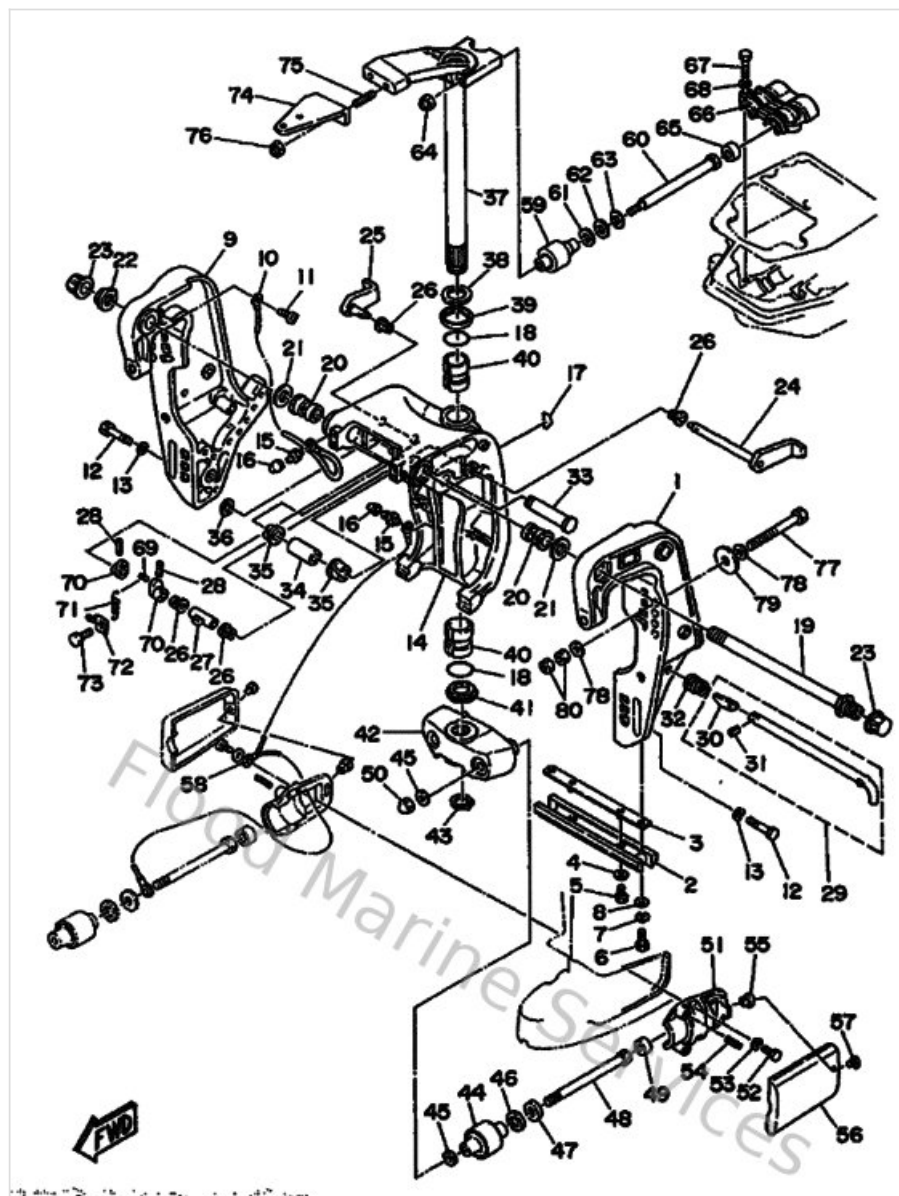
Ref	Part	
2	6H1452510200 Anode	Buy now
3	6H1445260000 Plate 2	Buy now
4	9020106M3100 Washer (6a0)	Buy now
5	970800601200 Bolt(gh1)	Buy now
6	973950601600 Bolt, hexagon deep recess	Buy now
7	929950610000 Washer(6a1)	Buy now
8	929900660000 Washer, plain (646)	Buy now
10	6E5821480000 Wire, lead 5	Buy now
11	978850601200 Screw, pan head(62j)	Buy now
12	973951004500 Bolt(64d)	Buy now
13	929901010000 Ybs67-10 washer, spring	Buy now
15	9370006M0300 Nipple, grease(6a1)	Buy now
16	663451190000 Cap, grease nipple	Buy now
18	9321029M9400 O-ring(6h1)	Buy now
19	688431310300 Bolt, clamp bracket	Buy now

Bracket 1



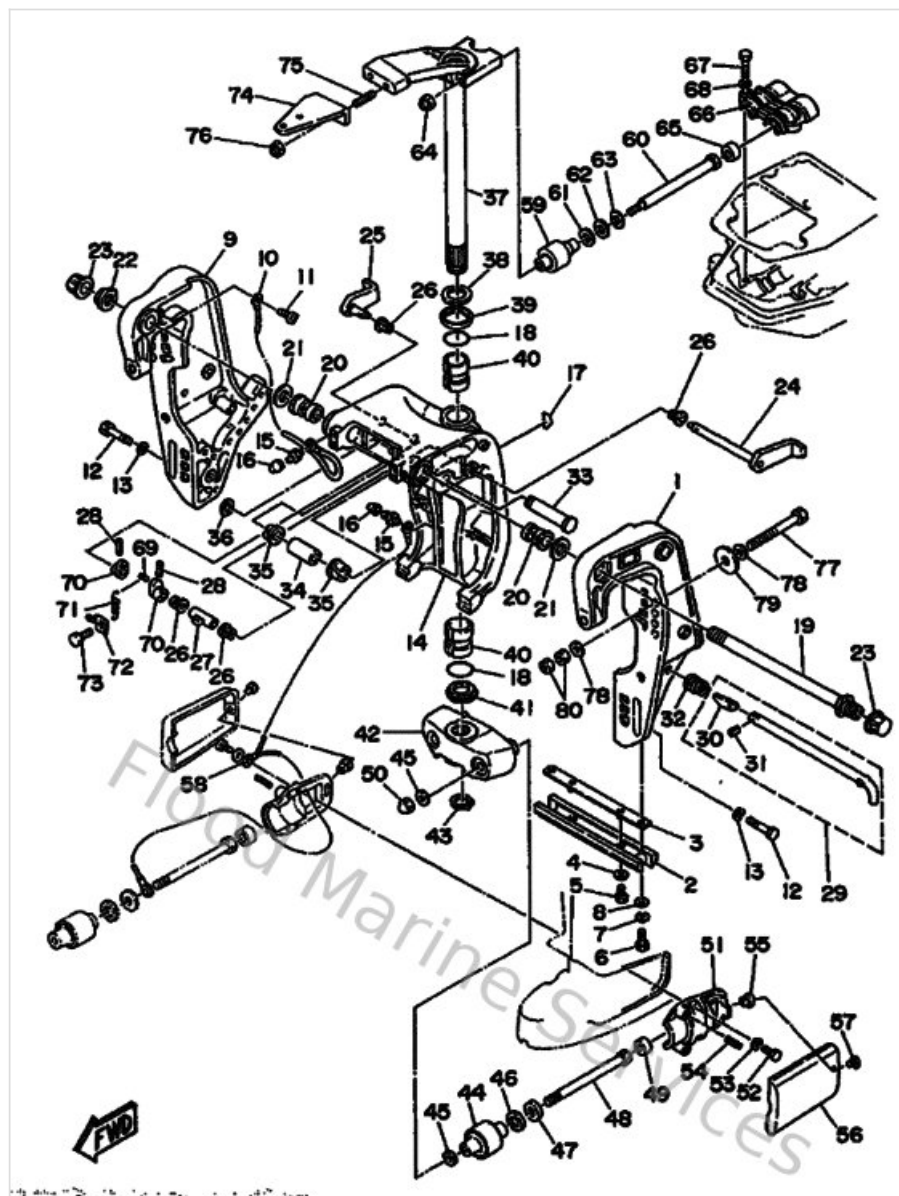
Ref	Part	
20	9038622M1500 Bushing (688)	Buy now
21	9020122M6700 Washer, plate (688)	Buy now
22	901852200700 Nut, self-locking	Buy now
23	6G5431450000 Cap, clamp bracket	Buy now
24	6H1431810100 Lever, tilt stop 1	Buy now
25	6H1431850100 Lever, tilt stop 2	Buy now
26	9038610M1600 Bushing (688)	Buy now
27	9038710M0200 Collar(6e5)	Buy now
28	916903002000 Pin, spring (6h4)	Buy now
29	688431600100 Tilt rod ass'y	Buy now
30	688431650000 Stopper, tilt rod	Buy now
31	916903001200 Pin, spring	Buy now
32	9050216M0200 Spring, conical (688)	Buy now
33	6E5431260200 Pin, upper shock mount	Buy now
34	9038618M2100 Bushing (688)	Buy now

Bracket 1



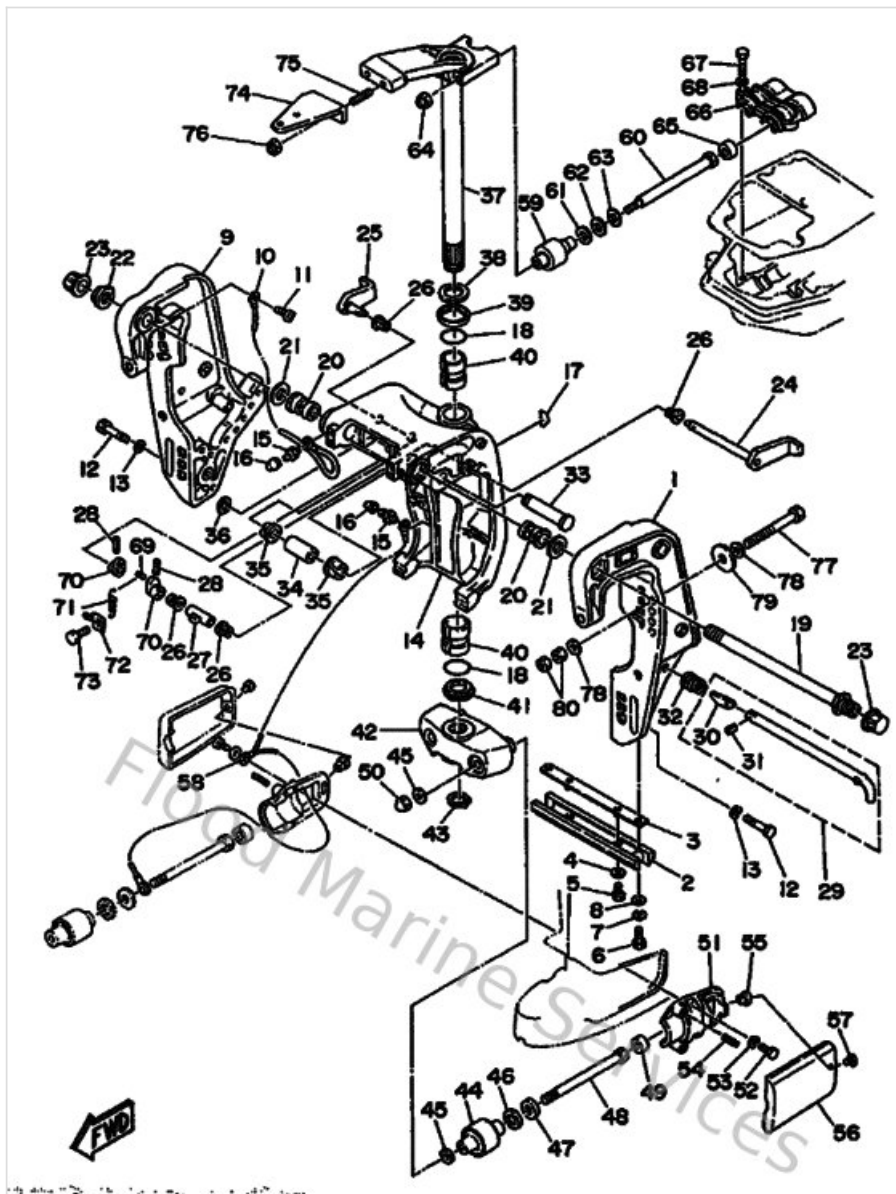
Ref	Part	
35	9038618M3500 Bush (688)	Buy now
36	9341018M0200 Circlip (6f2)	Buy now
38	9020130M0000 Washer, plate(6h1)	Buy now
39	9038630M7800 Bush(6h0)	Buy now
40	9038630M7700 Bush(6h0)	Buy now
41	9038630M6000 Bush(6j8)	Buy now
43	9341028M0600 Circlip (688)	Buy now
44	687445550094 Mount damper, lower side	Buy now
45	9020112M1600 Washer, plate (679)	Buy now
46	9020225M0400 Washer, plate (663)	Buy now
47	9020113M1900 Washer, plate (663)	Buy now
48	901091226100 Bolt(663)	Buy now
49	663445750000 Damper, lower mount rubber	Buy now
50	953801280000 Nut crown(663)	Buy now
52	970950802500 Bolt (62g)	Buy now

Bracket 1



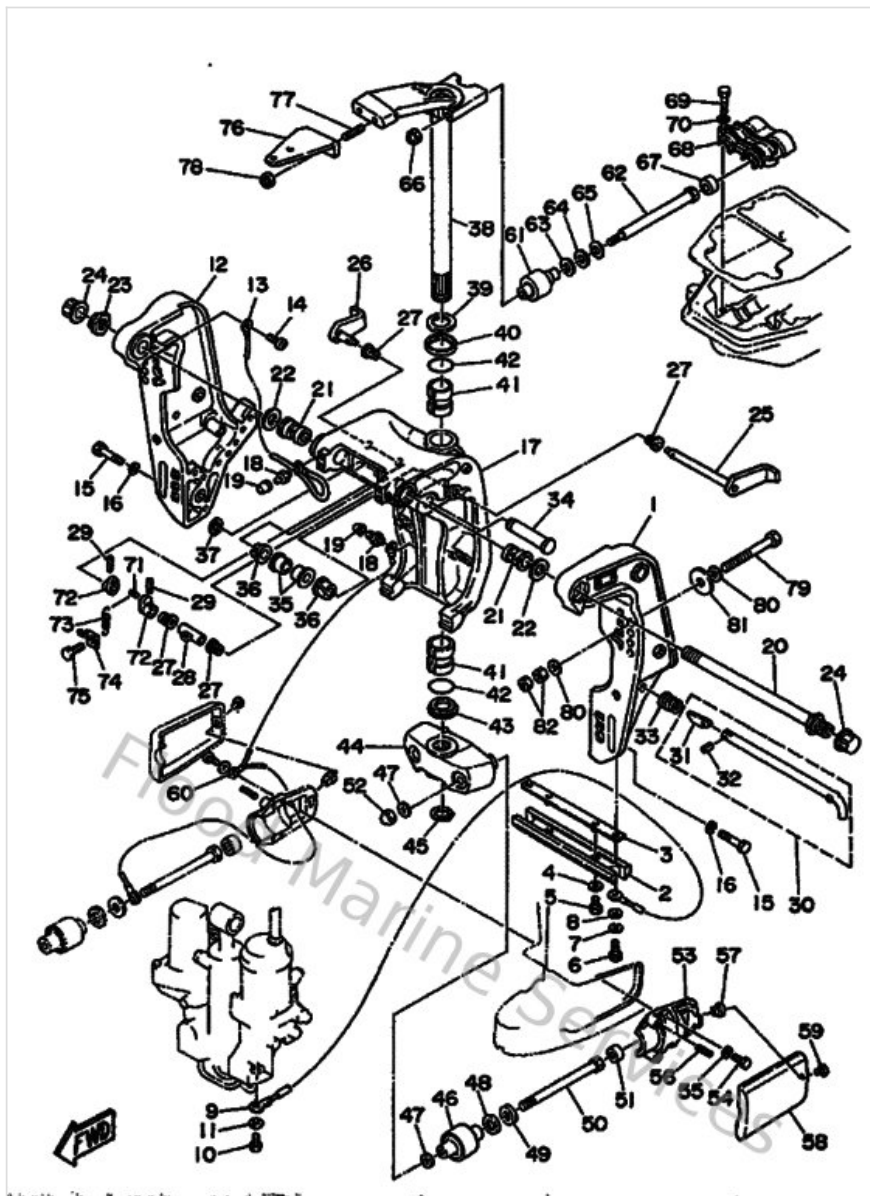
Ref	Part	
53	929900810000 Ybs67-8 washer, spring	Buy now
54	905011423600 Spring, compression(64j)	Buy now
55	901790606600 Nut(663)	Buy now
57	985800601600 Screw pan head	Buy now
58	688821270200 Wire, lead 2	Buy now
59	688445140094 Mount damper, upper side	Buy now
60	9010110M4900 Bolt	Buy now
61	9020120M2100 Washer, plate (688)	Buy now
62	9020220M0600 Washer, plate (688)	Buy now
63	9020111M2200 Washer, plate (688)	Buy now
64	901851005100 Nut, self-locking	Buy now
66	688445110000 Cover, upper mount	Buy now
67	970900803500 Bolt(70w)	Buy now
69	9024906M1900 Pin(6e5)	Buy now
70	6G5431480000 Collar, distance	Buy now

Bracket 1



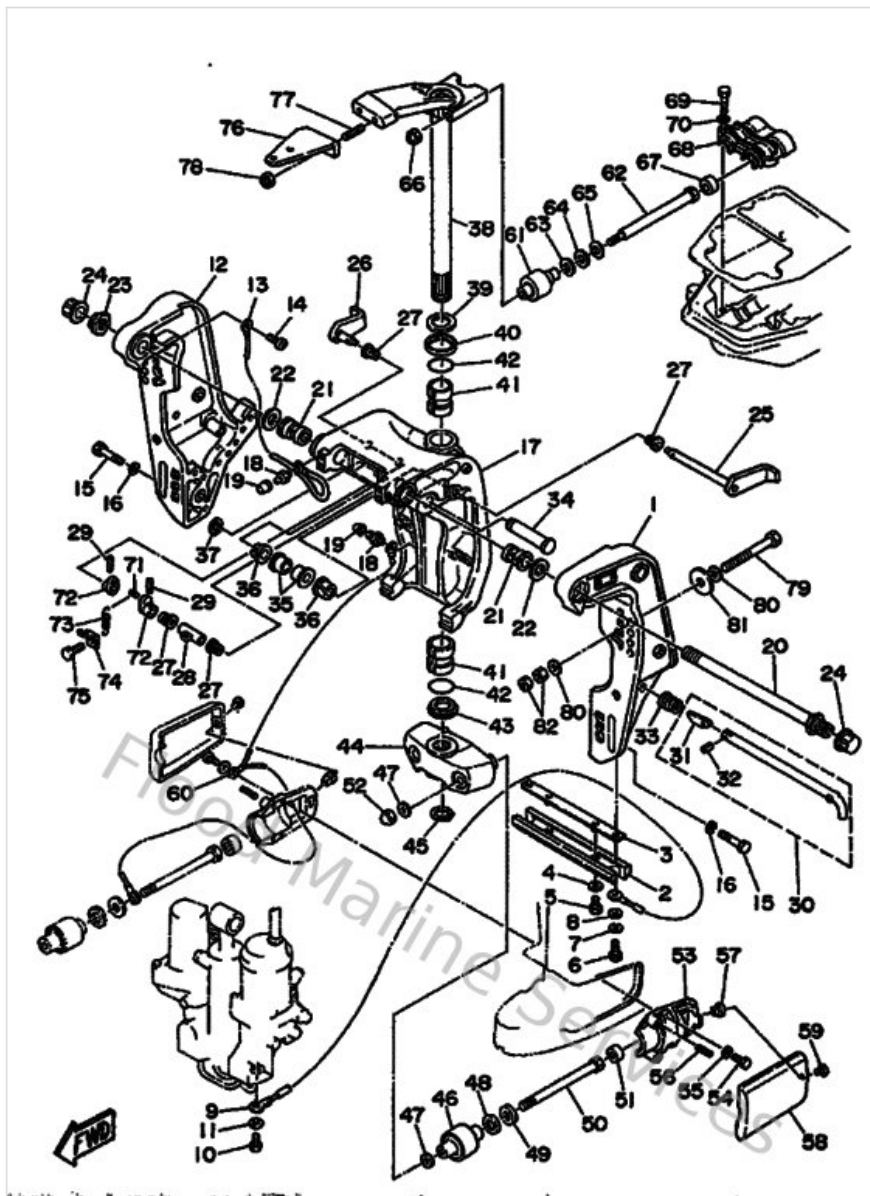
Ref	Part	
71	9050614M2400 Spring, tension(6e5)	Buy now
72	6G5431440000 Hook, spring	Buy now
73	973950601000 Bolt	Buy now
74	688485111200 Hook, steering	Buy now
75	901161017500 Bolt, stud	Buy now
76	901851002700 Nut, self-locking	Buy now
77	9010112M6500 Bolt	Buy now
78	929951220000 Ybs66-12 washer,plain	Buy now
79	902011242600 Washer, plate(663)	Buy now
80	953801260000 Nut (707)	Buy now

Bracket 2



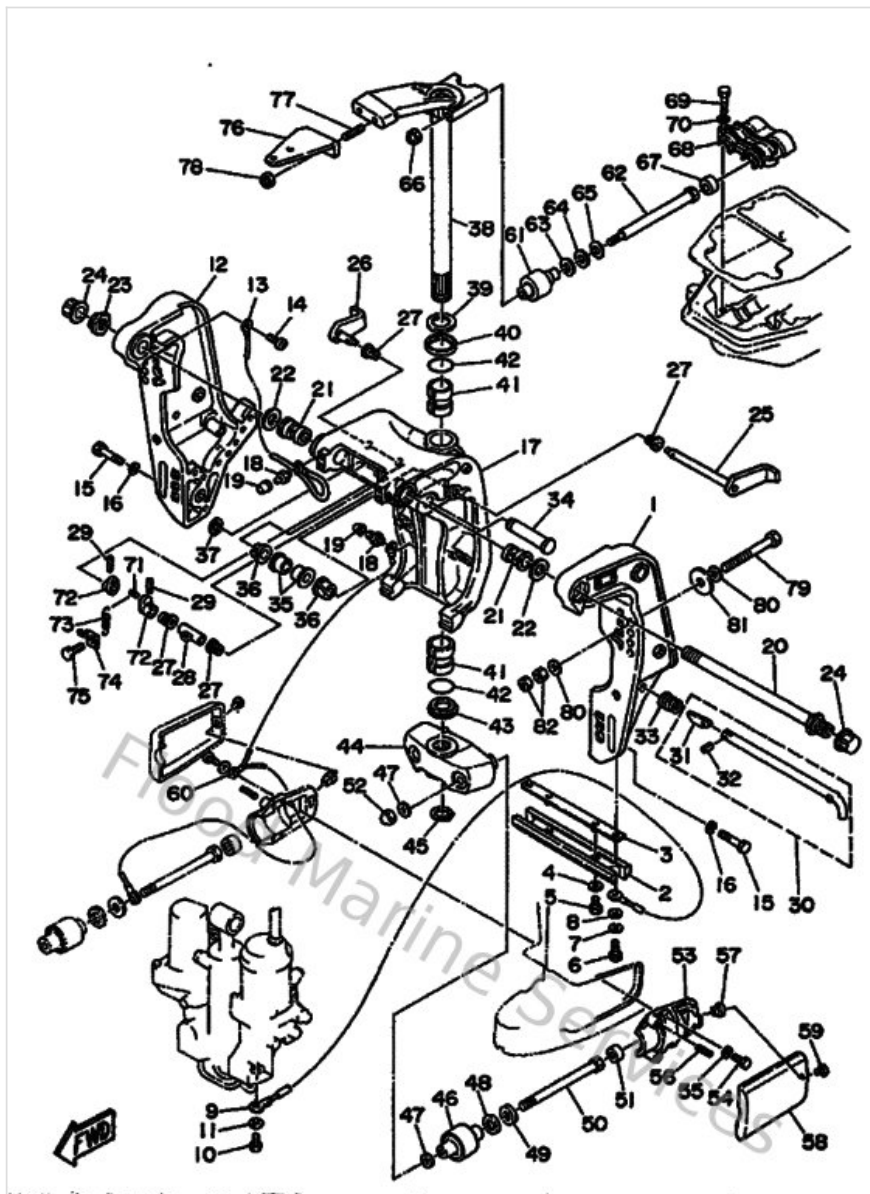
Ref	Part	
2	6H1452510200 Anode	Buy now
3	6H1445260000 Plate 2	Buy now
4	9020106M3100 Washer (6a0)	Buy now
5	973950601200 Bolt(gh1)	Buy now
6	970950601600 Bolt, hexagon deep recess	Buy now
7	929950610000 Washer(6a1)	Buy now
8	929900660000 Washer, plain (646)	Buy now
9	6H1821480000 Wire, lead	Buy now
10	970850601000 Bolt	Buy now
13	6E5821480000 Wire, lead 5	Buy now
14	985800601200 Screw, pan head(62j)	Buy now
15	970951004500 Bolt(64d)	Buy now
16	929901010000 Ybs67-10 washer, spring	Buy now
18	9370006M0300 Nipple, grease(6a1)	Buy now
19	663451190000 Cap, grease nipple	Buy now

Bracket 2



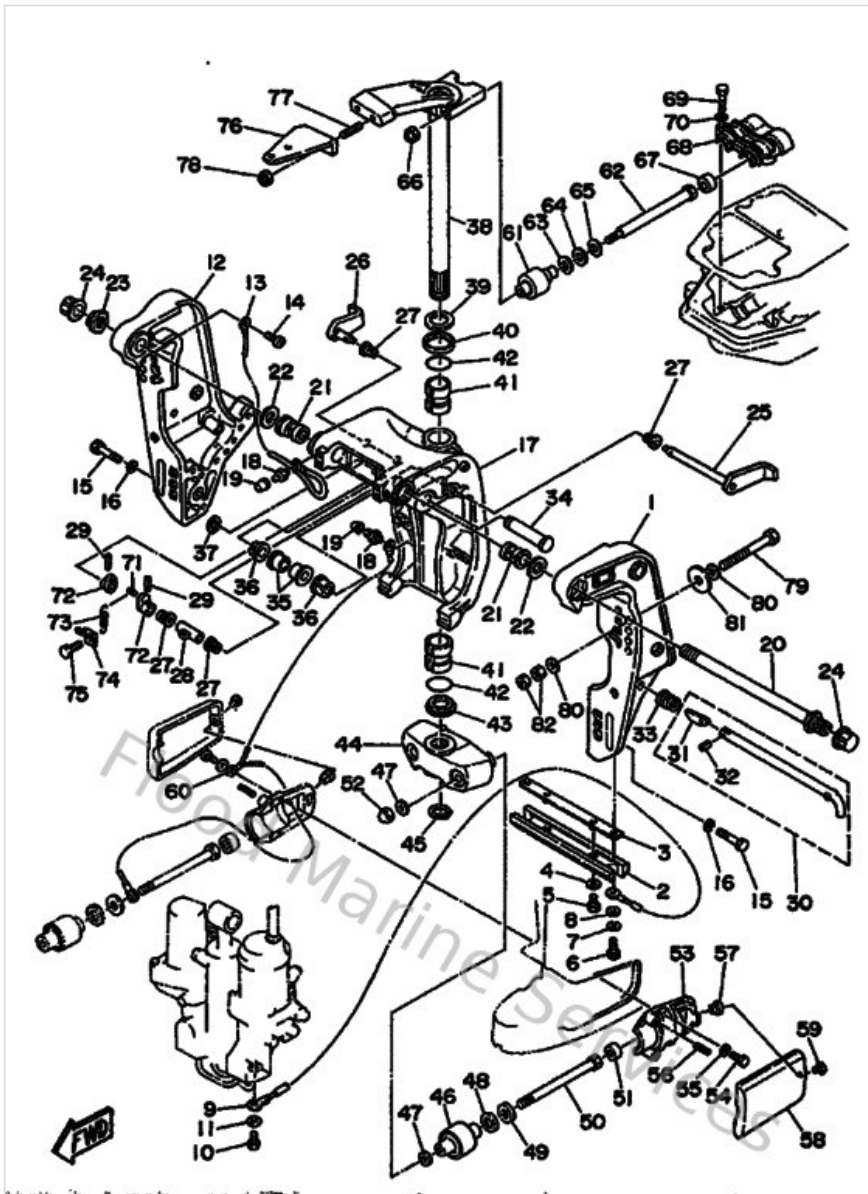
Ref	Part	
20	688431310300 Bolt, clamp bracket	Buy now
22	9020122M6700 Washer, plate (688)	Buy now
23	901852204300 Nut, self-locking	Buy now
24	6G5431450000 Cap, clamp bracket	Buy now
25	6H1431810100 Lever, tilt stop 1	Buy now
26	6H1431850100 Lever, tilt stop 2	Buy now
27	9038610M1600 Bushing (688)	Buy now
28	9038710M0200 Collar(6e5)	Buy now
29	916903002000 Pin, spring (6h4)	Buy now
30	688431600100 Tilt rod ass'y	Buy now
31	688431650000 Stopper, tilt rod	Buy now
32	916903001200 Pin, spring	Buy now
33	9050216M0200 Spring, conical (688)	Buy now
34	6E5431260200 Pin, upper shock mount	Buy now
35	9038618M6300 Bush(6e5)	Buy now

Bracket 2



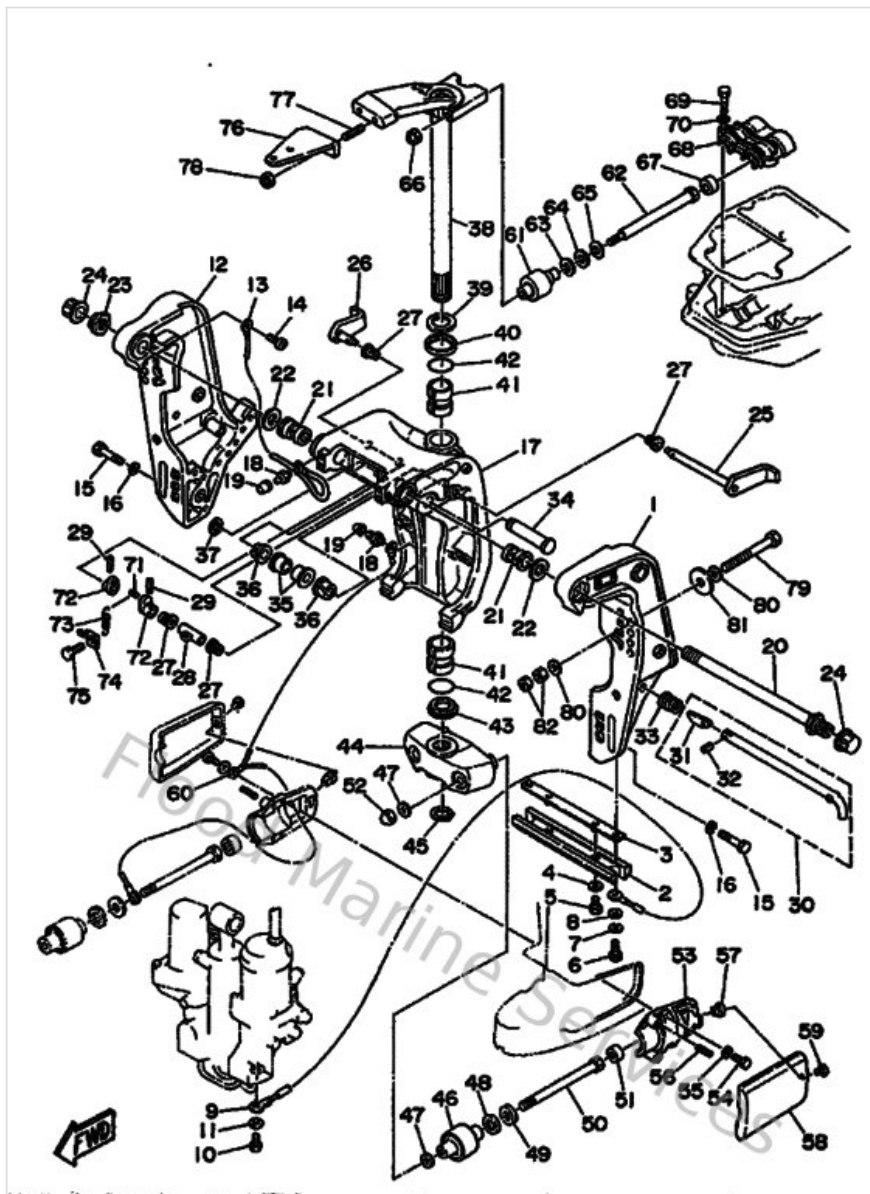
Ref	Part	
36	9038618M3500 Bush (688)	Buy now
37	9341018M0200 Circlip (6f2)	Buy now
39	9020130M0000 Washer, plate(6h1)	Buy now
40	9038630M7800 Bush(6h0)	Buy now
41	9038630M7700 Bush(6h0)	Buy now
42	9321029M9400 O-ring(6h1)	Buy now
43	9038630M6000 Bush(6j8)	Buy now
45	9341028M0600 Circlip (688)	Buy now
46	687445550000 Mount damper, lower side	Buy now
47	9020112M1600 Washer, plate (679)	Buy now
48	9020225M0400 Washer, plate (663)	Buy now
49	9020113M1900 Washer, plate (663)	Buy now
50	901091226100 Bolt(663)	Buy now
51	663445750000 Damper, lower mount rubber	Buy now
52	953801280000 Nut crown(663)	Buy now

Bracket 2



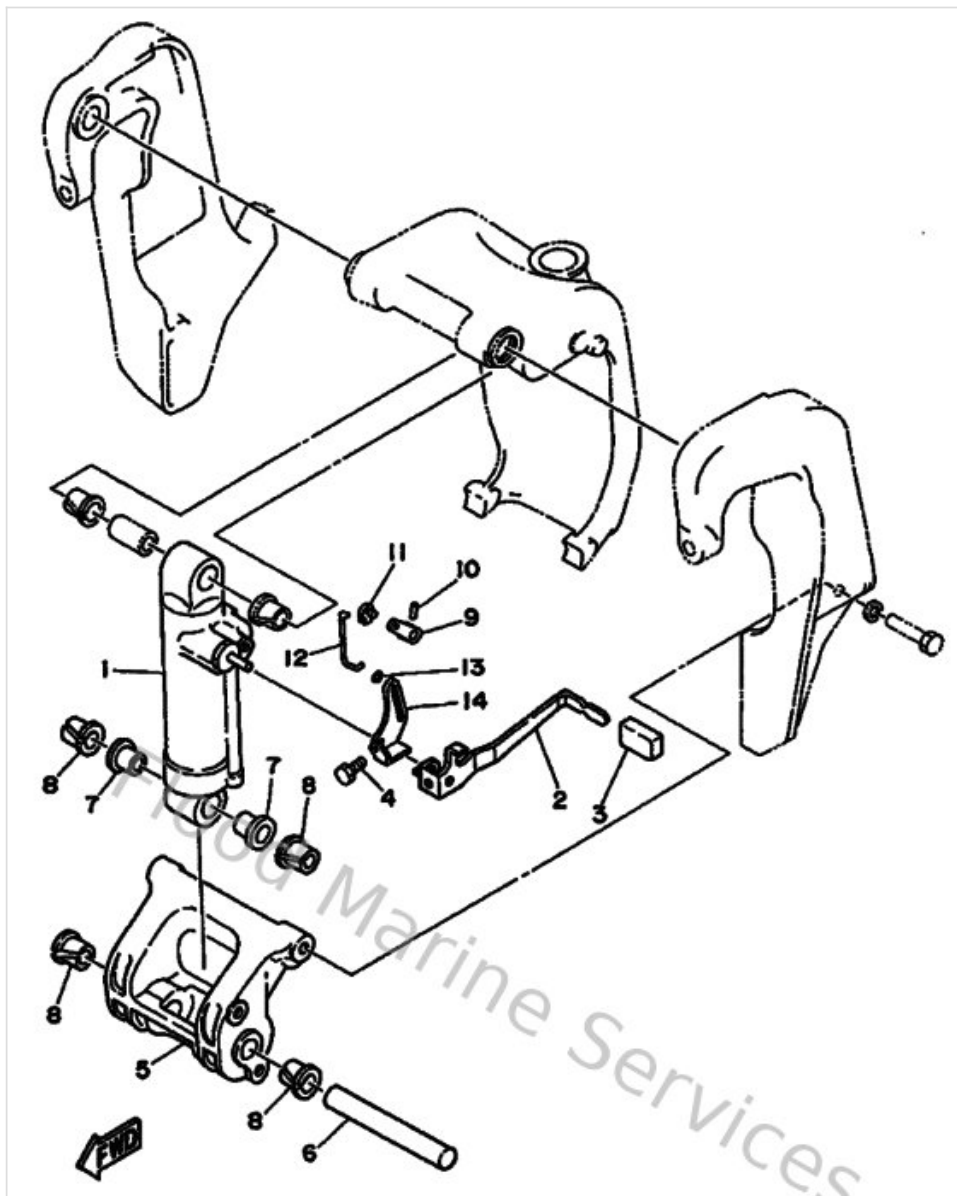
Ref	Part	
53	687445520200 Housing, lower mount rubber	Buy now
54	973950802500 Bolt (62g)	Buy now
55	929900810000 Ybs67-8 washer, spring	Buy now
56	9050114M0800 Spring, compression(64j)	Buy now
57	901790606600 Nut(663)	Buy now
59	923900601500 Screw pan head	Buy now
60	688821270200 Wire, lead 2	Buy now
61	688445140000 Mount damper, upper side	Buy now
62	9010110M4900 Bolt	Buy now
63	9020120M2100 Washer, plate (688)	Buy now
64	9020220M0600 Washer, plate (688)	Buy now
65	9020111M2200 Washer, plate (688)	Buy now
66	901851002700 Nut, self-locking	Buy now
68	688445110094 Cover, upper mount	Buy now
69	970950803500 Bolt(70w)	Buy now

Bracket 2



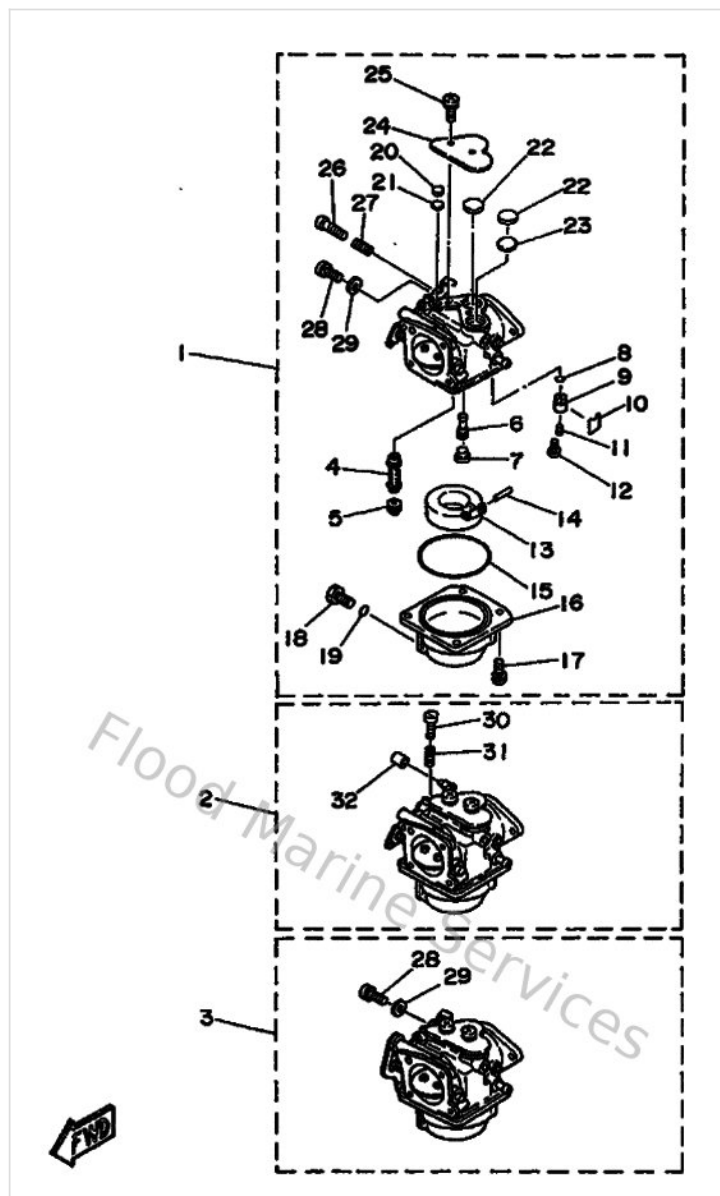
Ref	Part	
71	9024906M1900 Pin(6e5)	Buy now
72	6G5431480000 Collar, distance	Buy now
73	9050614M2400 Spring, tension(6e5)	Buy now
74	6G5431440000 Hook, spring	Buy now
76	68848511111D Hook, steering	Buy now
77	901161017500 Bolt, stud	Buy now
79	9010112M6500 Bolt	Buy now
80	929951220000 Ybs66-12 washer,plain	Buy now
81	902011242600 Washe, plate(663)	Buy now
82	953801260000 Nut (707)	Buy now

Bracket 3



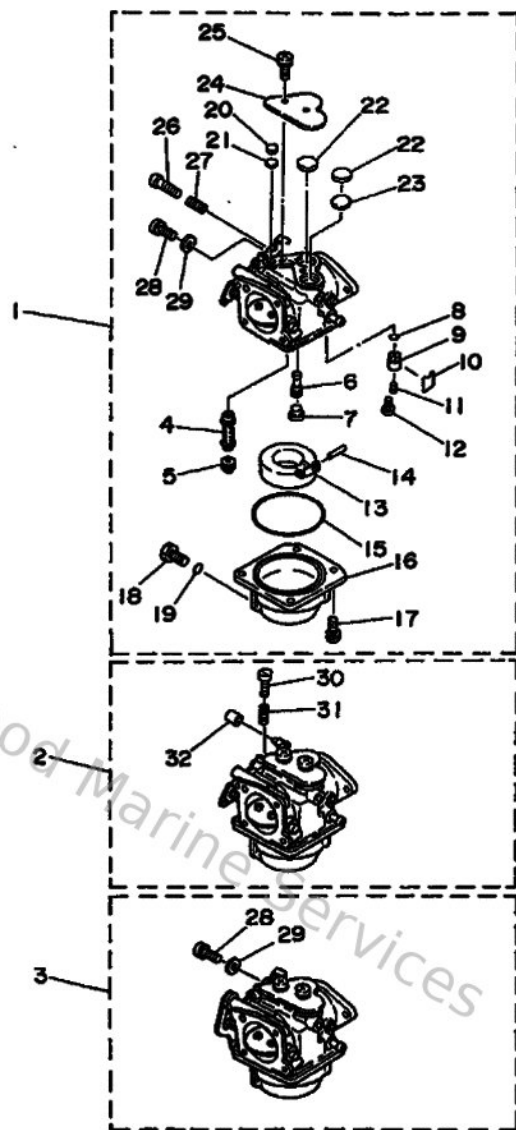
Ref	Part	
2	688436311000 Lever, tilt	Buy now
3	682433180100 Cover	Buy now
4	973950601000 Bolt	Buy now
6	688431240200 Pin, lower shock mount	Buy now
7	9038618M6300 Bush(6e5)	Buy now
8	9038618M3500 Bush (688)	Buy now
9	688431860000 Lever	Buy now
10	916903002000 Pin, spring (6h4)	Buy now
11	6J8412620000 Joint, choke lever	Buy now
12	688436160000 Rod, tilt lock	Buy now
13	9020203M5100 Washer, plate(688)	Buy now
14	688436510000 Lever, reverse lock1	Buy now

Carburetor



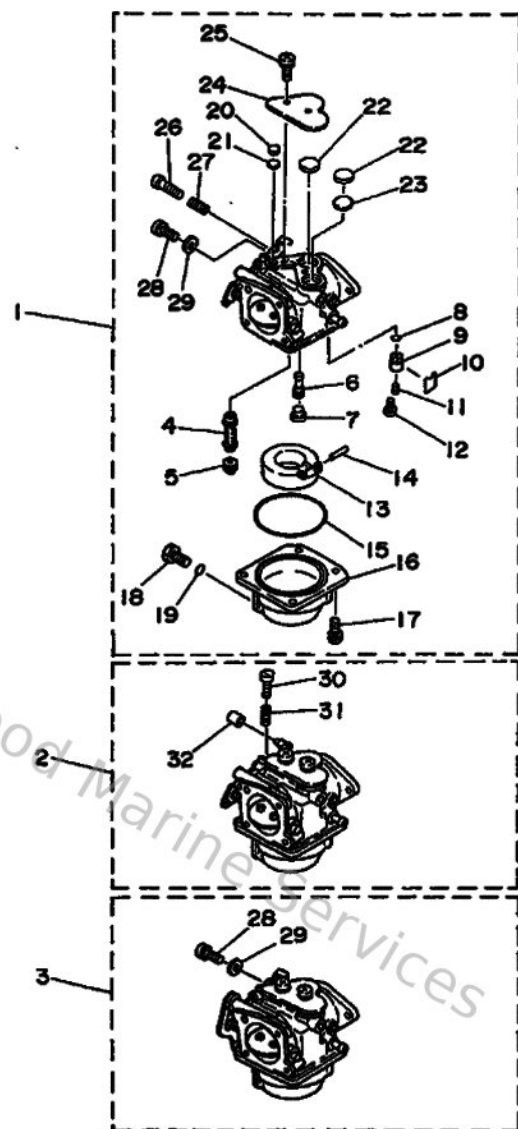
Ref	Part	
1	692143013400 Carburetor assembly	Buy now
2	692143023400 Carburetor assembly	Buy now
3	692143033400 Carburetor assembly 3	Buy now
4	688149470000 Nozzle, main	Buy now
5	6H1149433900 Jet, main (#160)	Buy now
6	676149481800 Jet, slow (#78)	Buy now
7	679149660000 Rubber cap	Buy now
8	932100422800 O-ring (371)	Buy now
9	692145900000 Needle valve assembly	Buy now
10	633141590000 Clip	Buy now
11	676141860000 Pin, valve	Buy now
12	985800400800 Screw, pan head (713)	Buy now
13	676149850100 Float comp	Buy now
14	688145480000 Pin, arm	Buy now
15	676149840000 Gasket, float chamber	Buy now

Carburetor



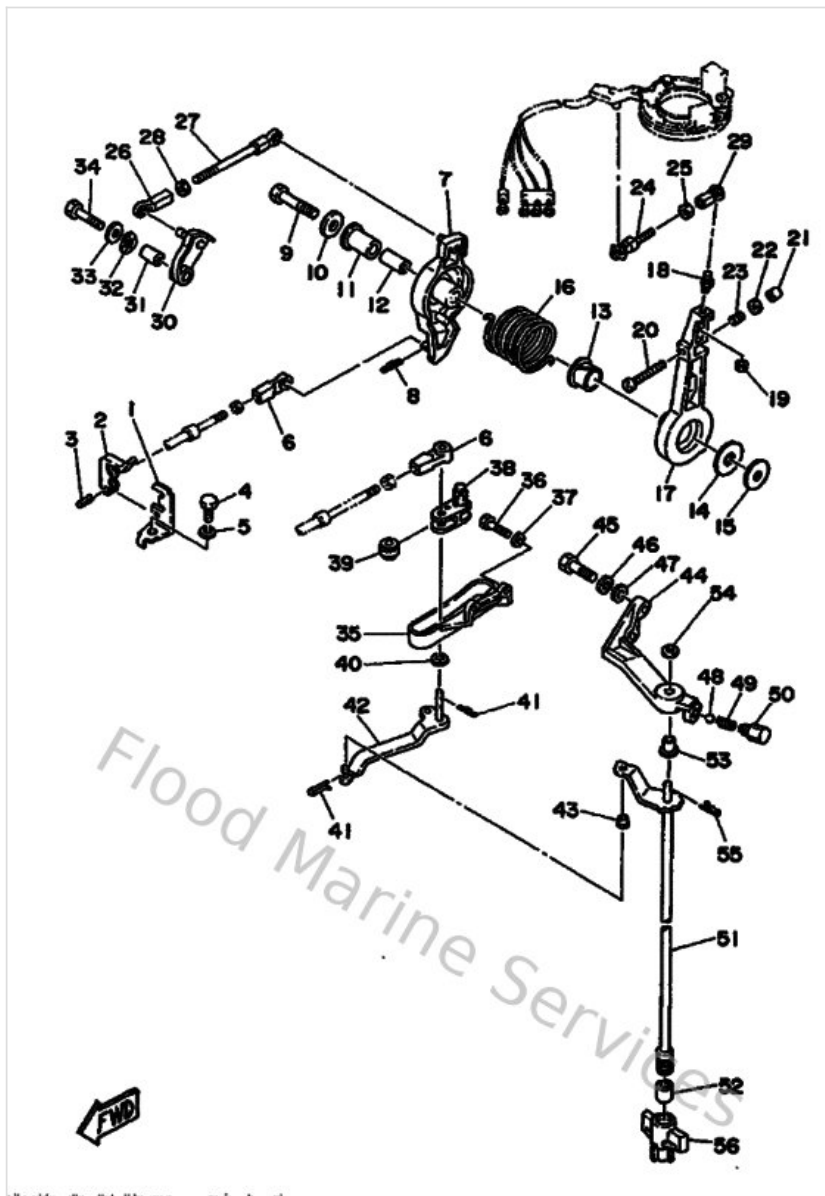
Ref	Part	
16	688149800000 Body, float chamber	Buy now
17	979800411400 Screw, pan head(ga5)	Buy now
18	6H3149920000 Screw, drain	Buy now
20	663141260000 Packing	Buy now
21	663145270000 Plate	Buy now
22	688141260000 Packing	Buy now
23	688145270000 Plate	Buy now
24	688145720100 Seal	Buy now
25	979800531000 Screw, with washer(6k5)	Buy now
26	692149230000 Screw, adjusting	Buy now
27	679145550000 Spring	Buy now
28	6K5145920000 Screw	Buy now
29	902010565200 Washer, plate(65j)	Buy now
30	6H1145230000 Screw, stop	Buy now
31	905011032600 Spring coil(663)(carb)	Buy now

Carburetor



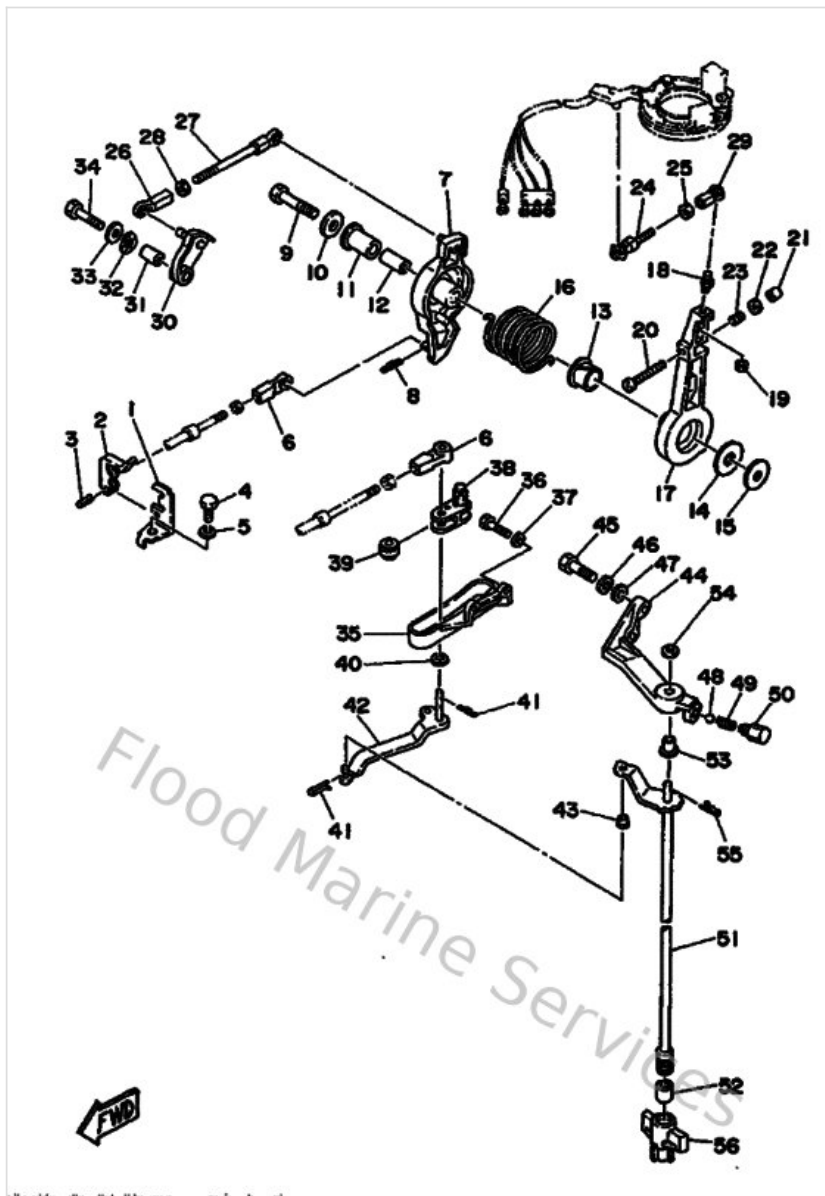
Ref	Part	
32	6H2145780000 Collar	Buy now

Control



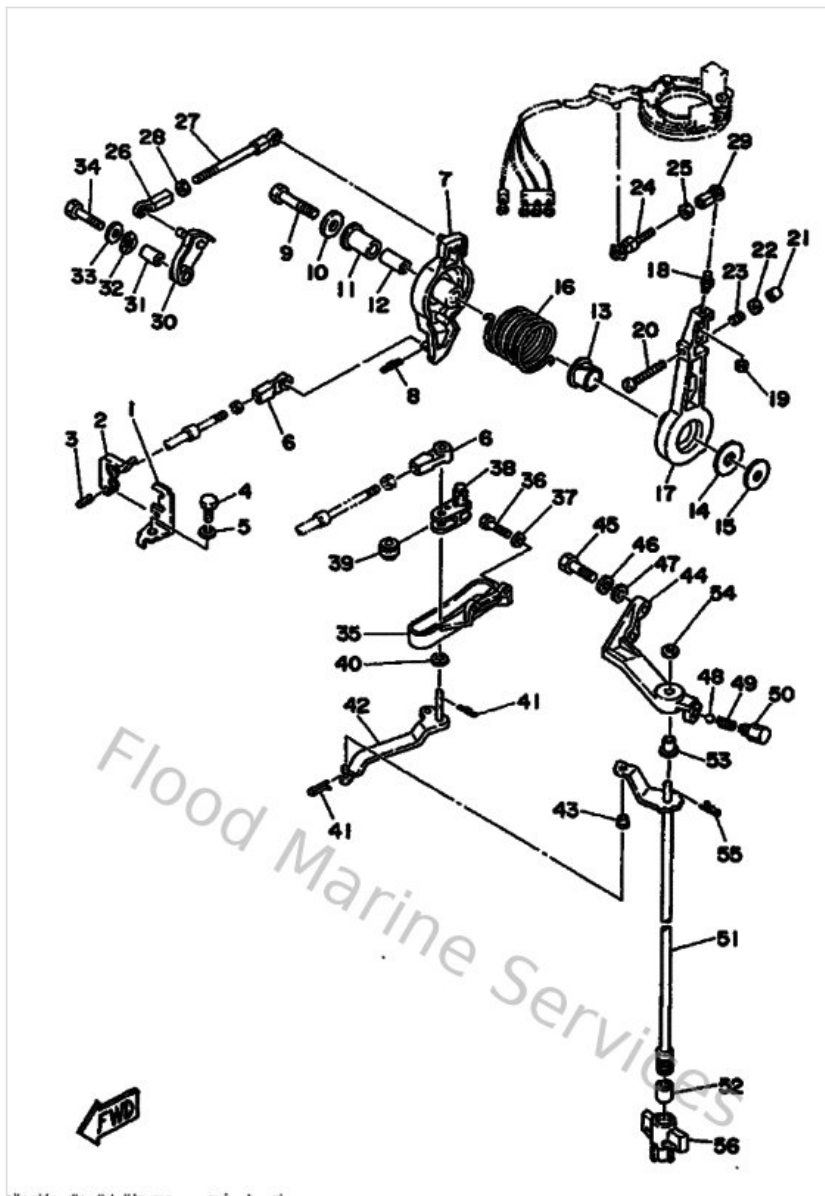
Ref	Part	
1	663485310000 Bracket, remote control	Buy now
2	663485380000 Clamp, cable 1	Buy now
3	916903001200 Pin, spring	Buy now
4	970800801600 Bolt	Buy now
5	929950810000 Ybs67-8 washer, spring	Buy now
6	663483440000 Cable end, remote control	Buy now
7	688416320915 Lever, magneto control	Buy now
8	904681800800 Clip 620436610000	Buy now
9	973950804500 Bolt, hexagon	Buy now
10	9020108M5400 Washer, plate (6e5)	Buy now
11	903861208900 Bushing(663)	Buy now
12	90387084J800 Collar	Buy now
13	9038622M1300 Bushing (688)	Buy now
14	902021209200 Washer, plate(663)	Buy now
15	9020108M1300 Washer plate (682)	Buy now

Control



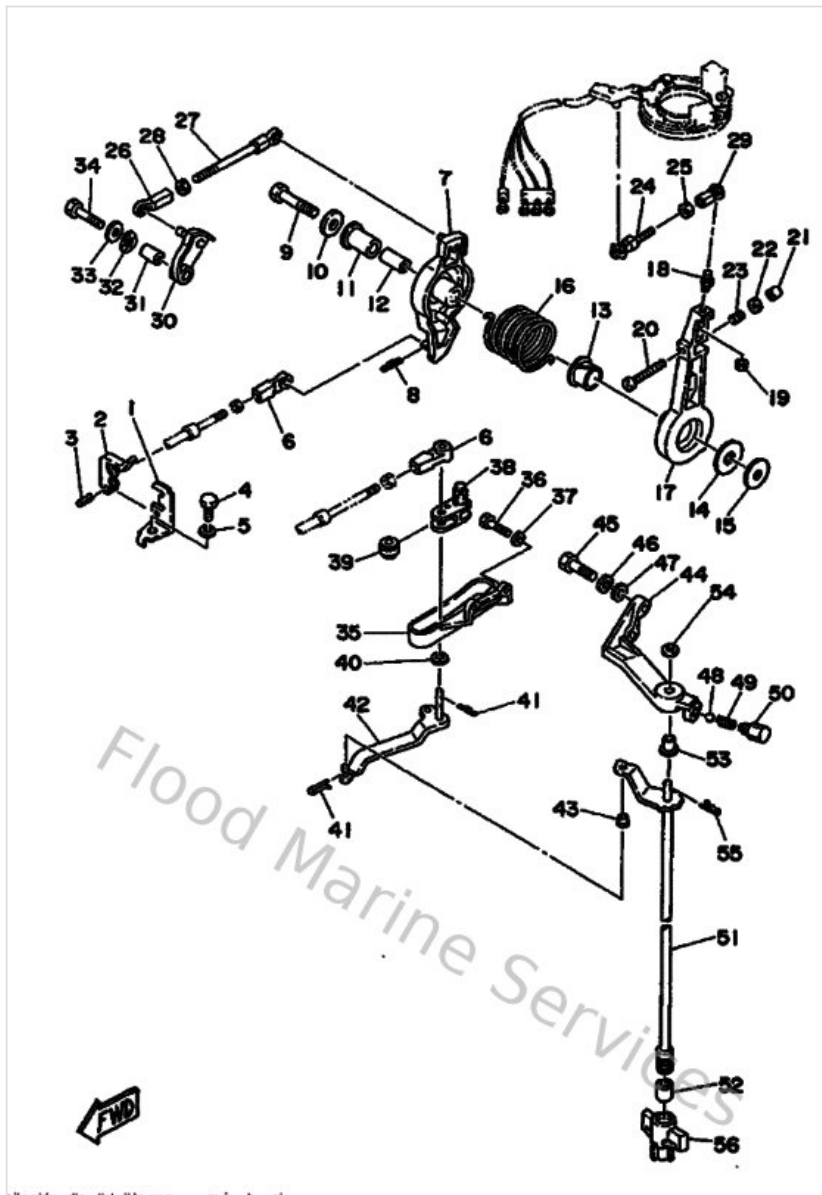
Ref	Part	
16	9050829M0500 Spring, torsion (688)	Buy now
17	688416310194 Lever, magneto control	Buy now
18	663855180000 Joint, ball	Buy now
19	953800570000 Nut (656)	Buy now
20	901570601300 Screw, pan head(697)	Buy now
21	688441940000 Cap	Buy now
22	953030660000 Nut(661)	Buy now
23	9050116M1200 Spring, compression (688)	Buy now
24	682412375000 Joint, link 2	Buy now
25	953800560000 Nut, hexagon (663)	Buy now
26	682412370000 Joint, link 2	Buy now
27	688412110100 Link, accel	Buy now
30	688412130000 Cam, accel.	Buy now
31	36Y839130100 Collar, lever 1	Buy now
32	9020610M0400 Washer, wave (676)	Buy now

Control



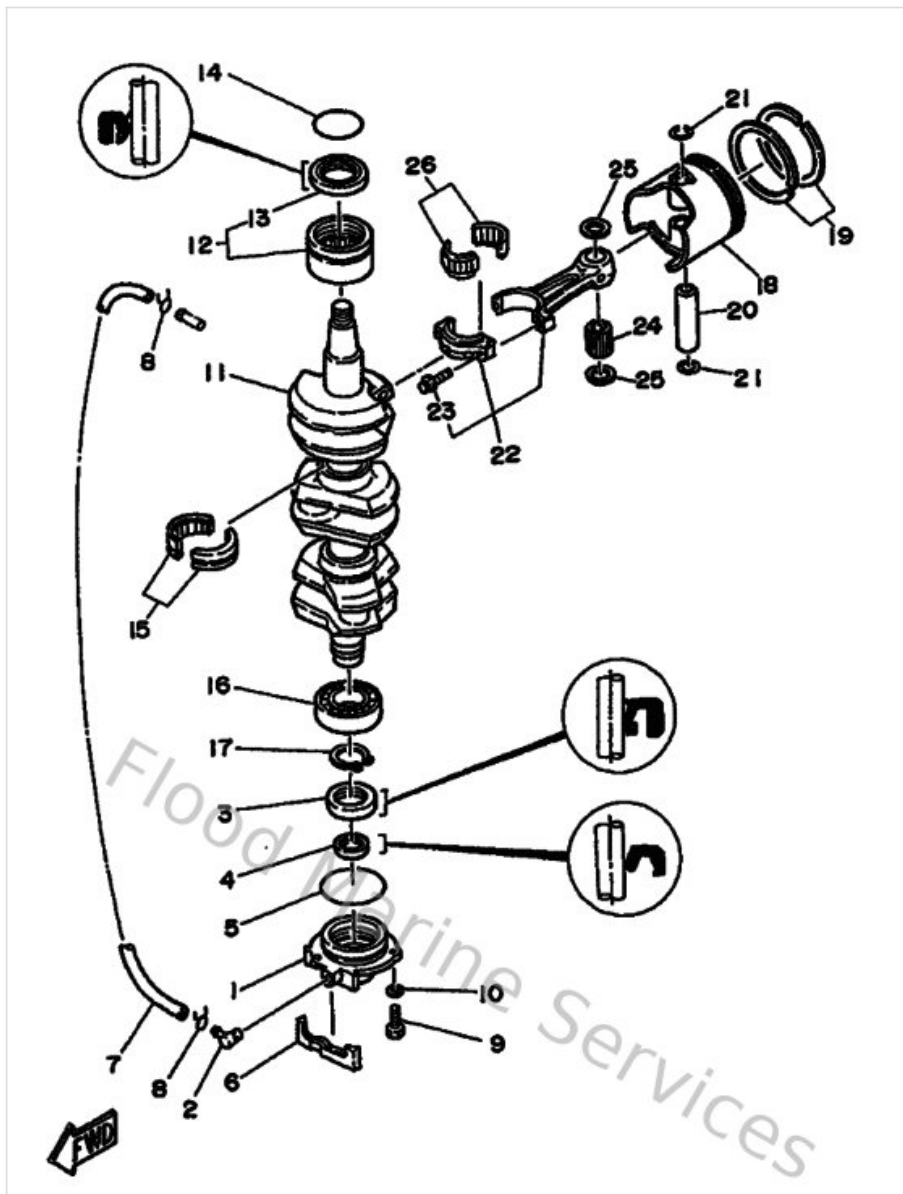
Ref	Part	
33	9020106M0200 Washer, plate (6k8)	Buy now
34	970800603500 Bolt(j52)	Buy now
35	688441170094 Bracket 1	Buy now
36	973130602000 Bolt(7u8)	Buy now
37	929900660000 Washer, plain (646)	Buy now
38	688441240000 Link, shift rod	Buy now
39	688441220000 Bushing, shift rod lever	Buy now
40	9020207M0700 Washer, plate (688)	Buy now
43	9038606M1200 Bushing (688)	Buy now
44	688441180094 Bracket	Buy now
45	973130803000 Bolt	Buy now
46	929900810000 Ybs67-8 washer, spring	Buy now
47	929900860000 Washer, plain (663)	Buy now
48	9350104M0200 Ball (697)	Buy now
49	905011208200 Spring 6484411600	Buy now

Control



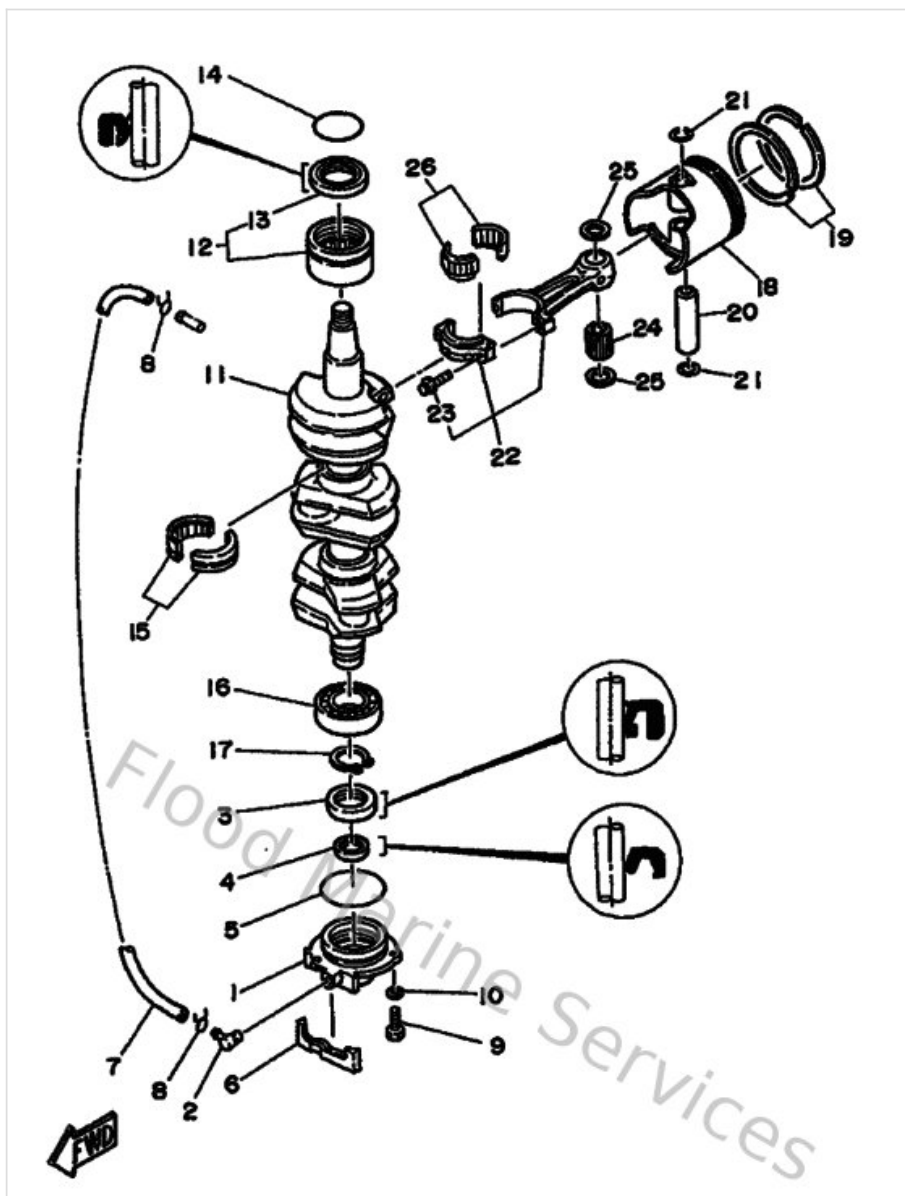
Ref	Part	
50	648427150000 Bushing 2	Buy now
51	688441201100 Handle gear shift assembly	Buy now
52	696441470000 Boot, shift rod	Buy now
53	903860800600 Bushing (688)	Buy now
54	929900820000 Ybs66-8 washer, plain	Buy now
56	697436620000 Guide, reverse rod	Buy now

Crankshaft & Piston



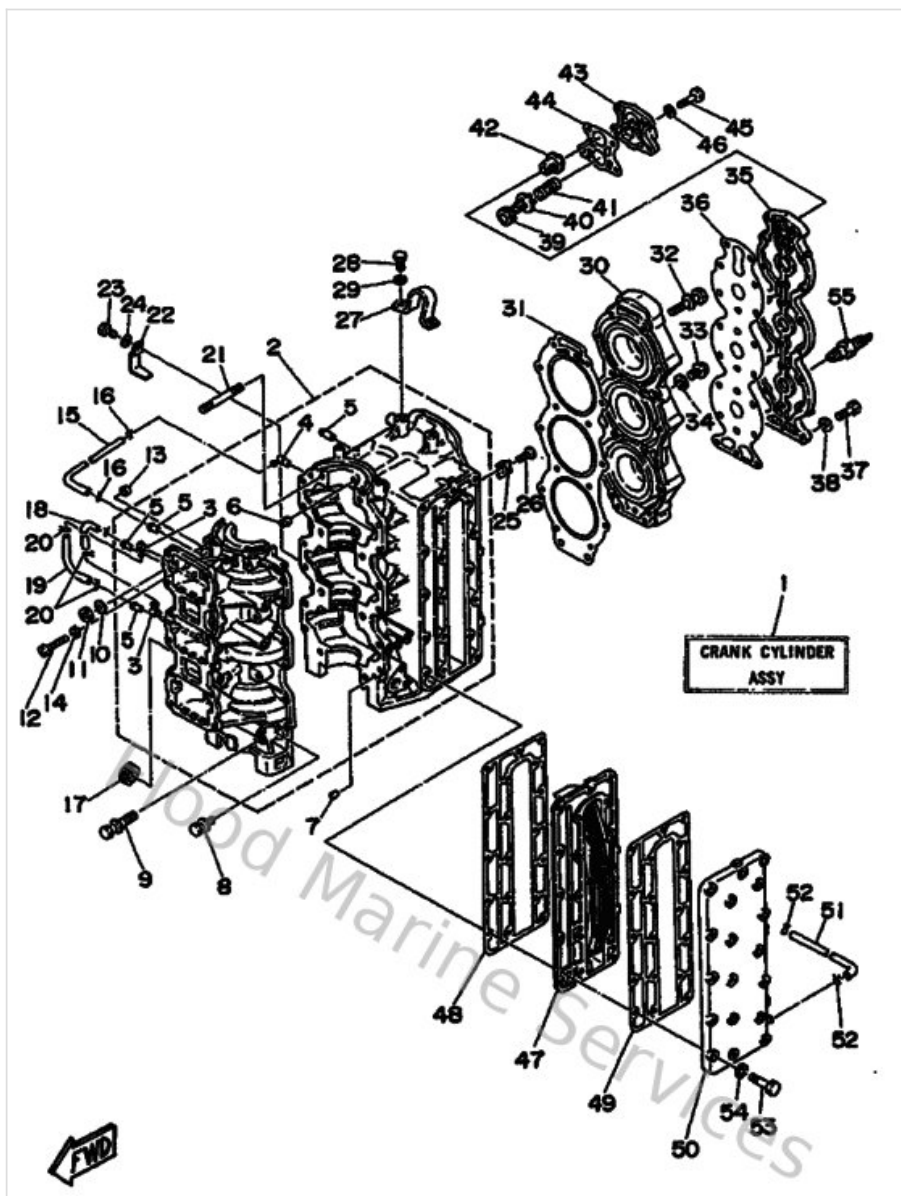
Ref	Part	
1	6H1153590194 Housing, oil seal	Buy now
2	688113700000 Check valve assembly	Buy now
3	9310230M0500 Oil seal (688)	Buy now
4	9310420M0200 Oil seal (688)	Buy now
5	932106226900 Ring, o(663)	Buy now
6	688153790000 Seal, crank case	Buy now
7	9044507M8600 Hose (1770)	Buy now
8	904670601600 Clip (655)	Buy now
9	973950602000 Bolt(7u8)	Buy now
10	929900660000 Washer, plain (646)	Buy now
11	688114110100 Crank, shaft	Buy now
12	93310636U400 Bearing (688)	Buy now
13	9310236M2400 Oil seal(52w)	Buy now
14	9321046M1600 O-ring (688)	Buy now
15	93310835U800 Brg,cyl-cal roller (688)	Buy now

Crankshaft & Piston



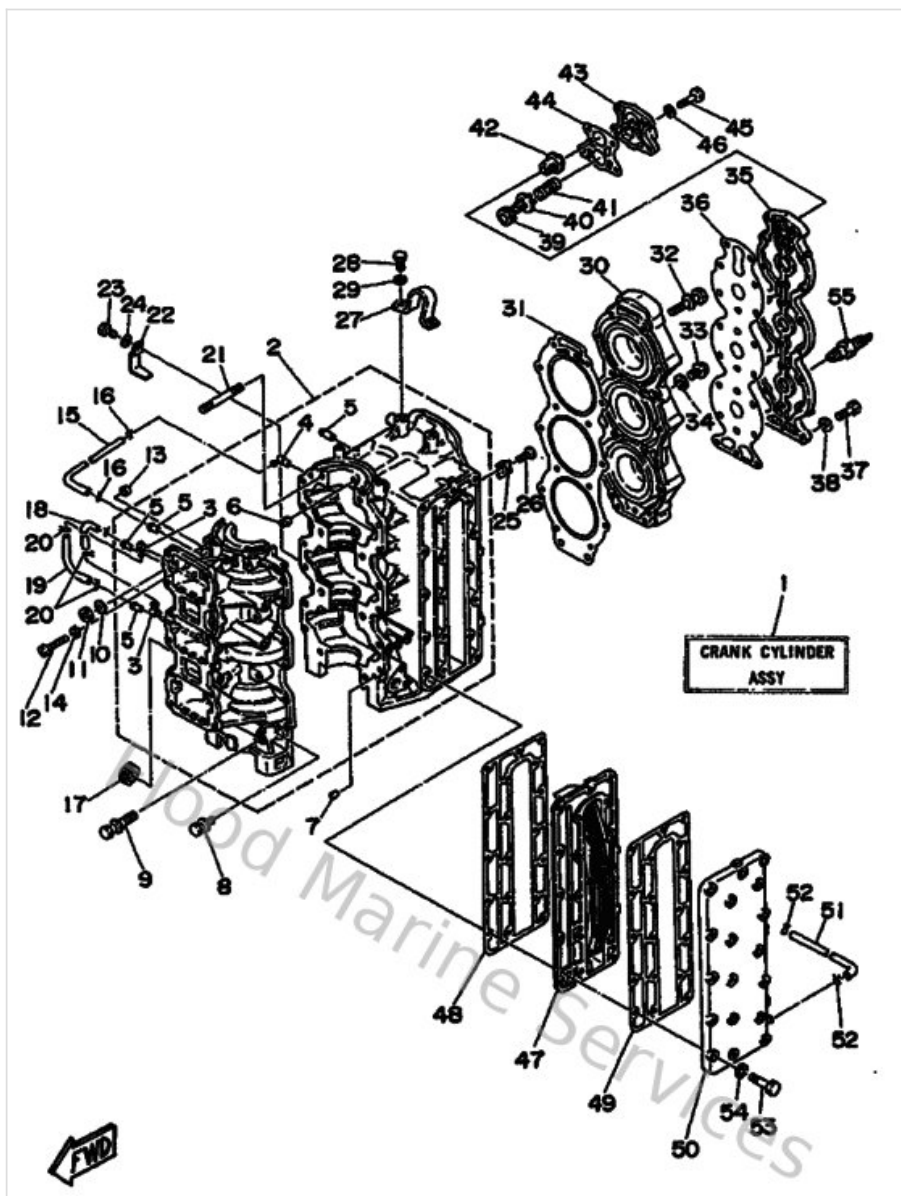
Ref	Part	
16	93306206U500 Brg,r-b 6206 66mm (688)	Buy now
17	9341032M0000 Circlip	Buy now
18	688116318195 Piston (Std)	Buy now
19	688116102200 Piston ring set (2nd o.s)	Buy now
20	676116330000 Pin, piston	Buy now
21	688116341000 Clip, piston pin	Buy now
22	688116500300 Connecting rod assembly	Buy now
23	9010908M6100 Bolt	Buy now
24	936032111100 Pin, dowel(663)	Buy now
25	902012041700 Washer, plate(663)	Buy now
26	93310730V800 Bearing (688)	Buy now

Cylinder & Crankcase



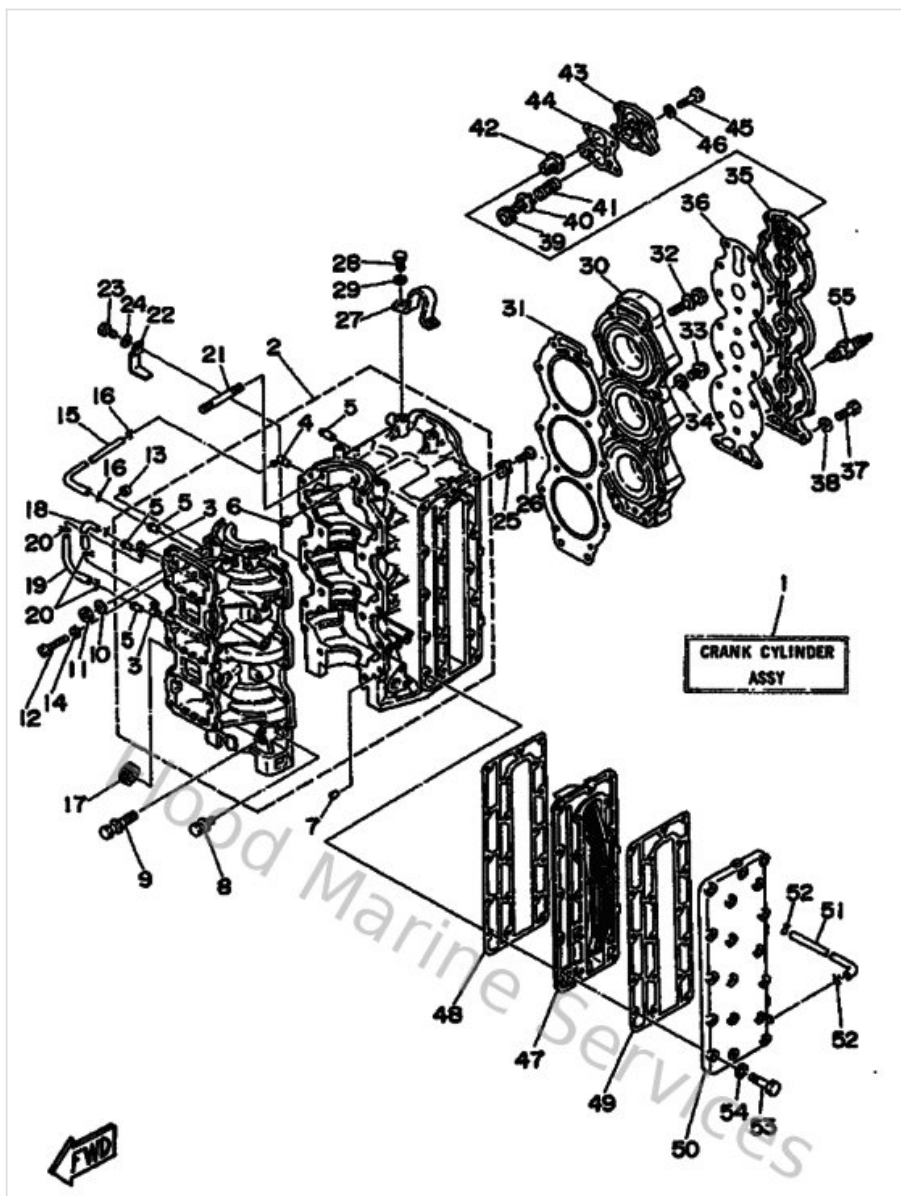
Ref	Part	
2	688151000594 Crankcase assembly	Buy now
3	688113700000 Check valve assembly	Buy now
4	650113700100 Check valve assembly	Buy now
5	624144850000 Pipe, joint	Buy now
6	663115180100 Lock, bearing	Buy now
7	936081206300 Pin, dowel (626)	Buy now
8	9011906M1200 Bolt, with washer (697)	Buy now
9	9011910M0700 Bolt (6f5)	Buy now
10	90201100F700 Washer (7a9)	Buy now
11	953131060000 Nut(3bm)	Buy now
12	901570601400 Screw, pan head(697)	Buy now
13	688441940000 Cap	Buy now
14	953030670000 Nut	Buy now
15	9044507M9000 Hose (I390)	Buy now
16	904670601600 Clip (655)	Buy now

Cylinder & Crankcase



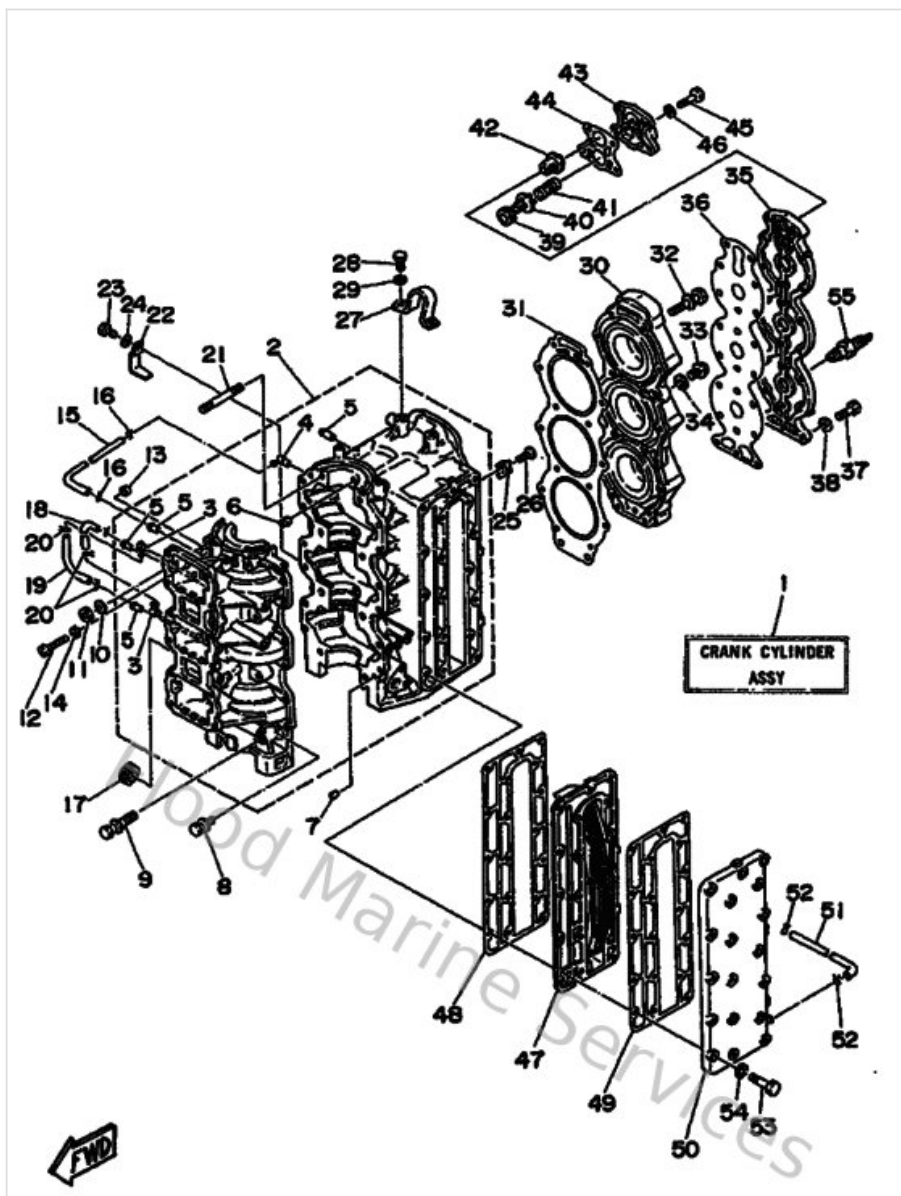
Ref	Part	
17	9048024M0400 Grommet (688)	Buy now
18	9044507M0000 Hose (I200)	Buy now
19	9044507MF100 Hose (I570)	Buy now
21	9011610M0600 Bolt, stud (688)	Buy now
22	9046512M0300 Clamp, cord (688)	Buy now
23	970800601200 Bolt(gh1)	Buy now
24	929950610000 Washer(6a1)	Buy now
25	688113250000 Anode	Buy now
26	986800401600 Screw, flat head(ga5)	Buy now
27	688111190000 Hanger, engine	Buy now
28	970130802000 Bolt(6td)	Buy now
29	929900810000 Ybs67-8 washer, spring	Buy now
30	688111110294 Head, cylinder 1	Buy now
31	68811181A200 Gasket, cylinder head 1	Buy now
32	9011908M2100 Bolt, with washer(63v)	Buy now

Cylinder & Crankcase



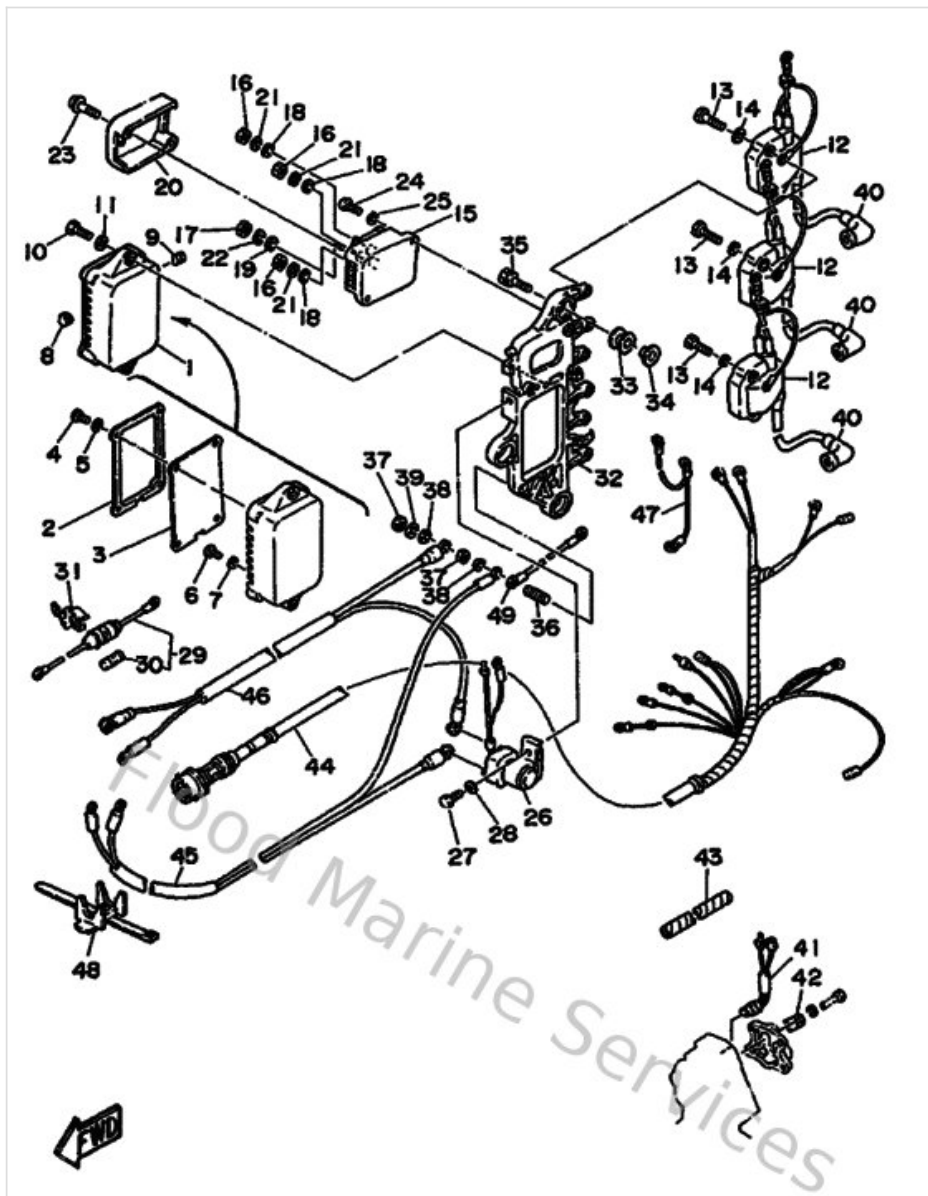
Ref	Part	
33	9034014M0000 Plug, straight screw(62y)	Buy now
34	904301411500 Gasket (663)	Buy now
35	68811191009M Cover, cylinder head 1	Buy now
36	68811193A100 Gasket, head cover 1	Buy now
37	973130602500 Bolt	Buy now
38	929900660000 Washer, plain (646)	Buy now
39	9048020M0500 Grommet (688)	Buy now
40	688124160000 Valve, pressure control	Buy now
41	9050116M1100 Spring, compression (688)	Buy now
42	6E5124113000 Thermostat	Buy now
43	68812413009M Cover, thermostat	Buy now
44	68812414A100 Gasket, cover	Buy now
45	970140603500 Bolt(3rv)	Buy now
47	68841111009M Inner cover, exhaust	Buy now
48	68841112A000 Gasket, exhaust inner cover	Buy now

Cylinder & Crankcase



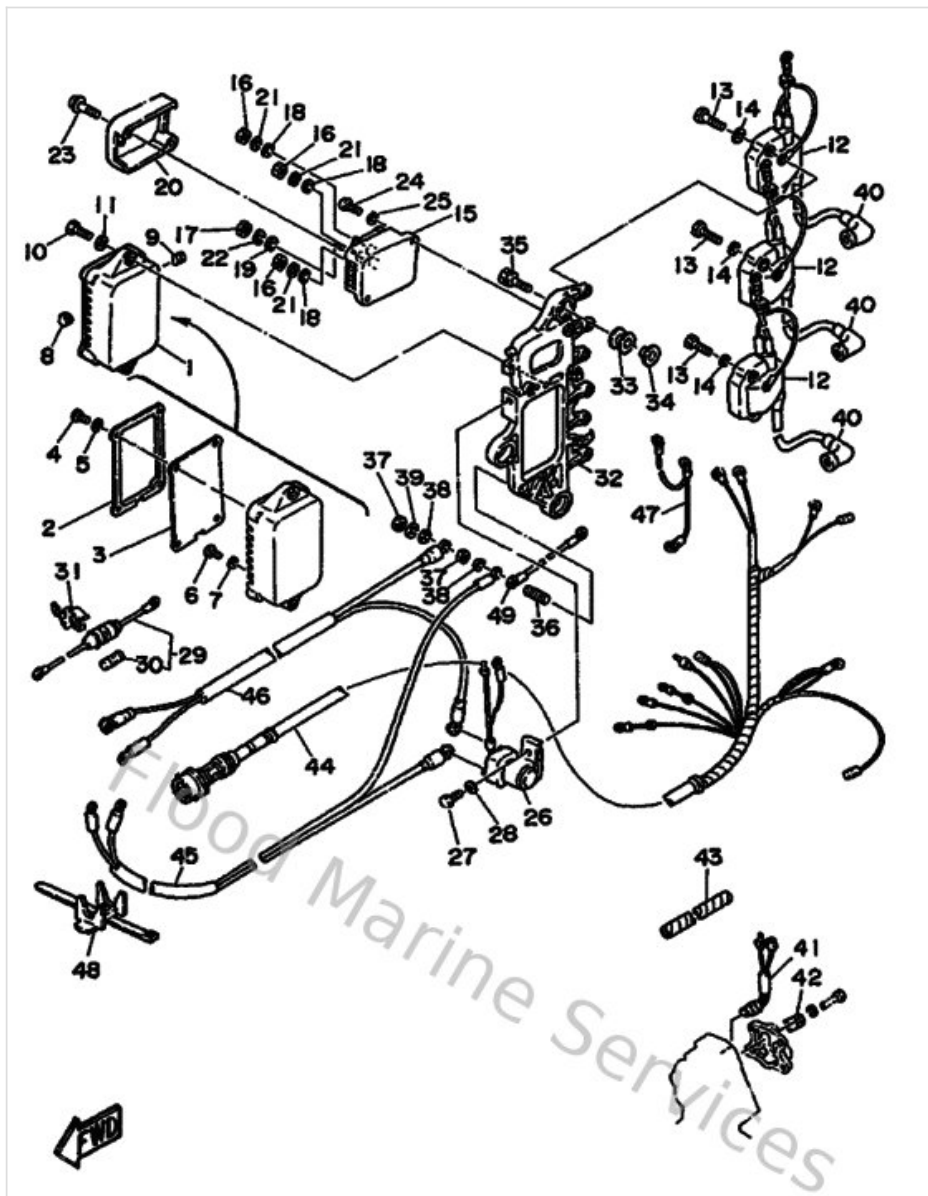
Ref	Part	
49	68841114A000 Gasket, exhaust outer cover	Buy now
50	68841113009M Outer cover, exhaust	Buy now
51	663243120100 Pipe 1	Buy now
52	904670800400 Clip, pipe 6162435600	Buy now
53	904670800300 Clip 101235600	Buy now
54	929900860000 Washer, plain (663)	Buy now
55	947020024700 Plug, spark (br8hs-10)	Buy now

Electrical 1



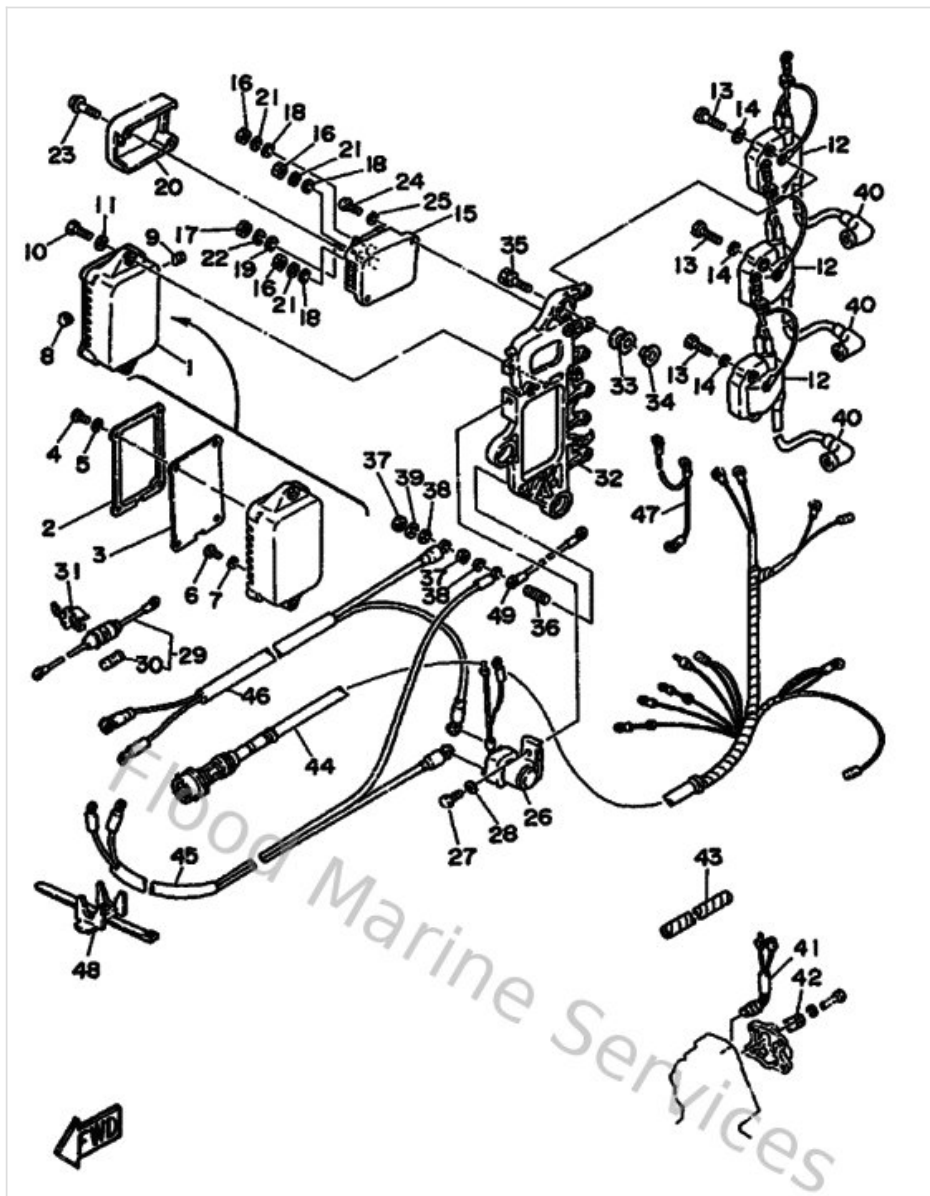
Ref	Part	
1	688855401600 C.d.i. Unit assembly	Buy now
2	688855371200 Cover	Buy now
3	6E5855471000 Damper	Buy now
4	985800501000 Screw, pan head(62x)	Buy now
5	929900560000 Washer, plain (646)	Buy now
7	929900420000 Ybs66-4 washer, plain	Buy now
8	904800615700 Grommet	Buy now
9	663819220000 Grommet	Buy now
10	973950602500 Bolt	Buy now
11	929900660000 Washer, plain (646)	Buy now
12	688855701100 Ignition coil assembly	Buy now
13	970800603000 Bolt(jf7)	Buy now
15	6G581960A000 Rectifier & regulator assembly	Buy now
16	953800560000 Nut, hexagon (663)	Buy now
17	953800660000 Nut(661)	Buy now

Electrical 1



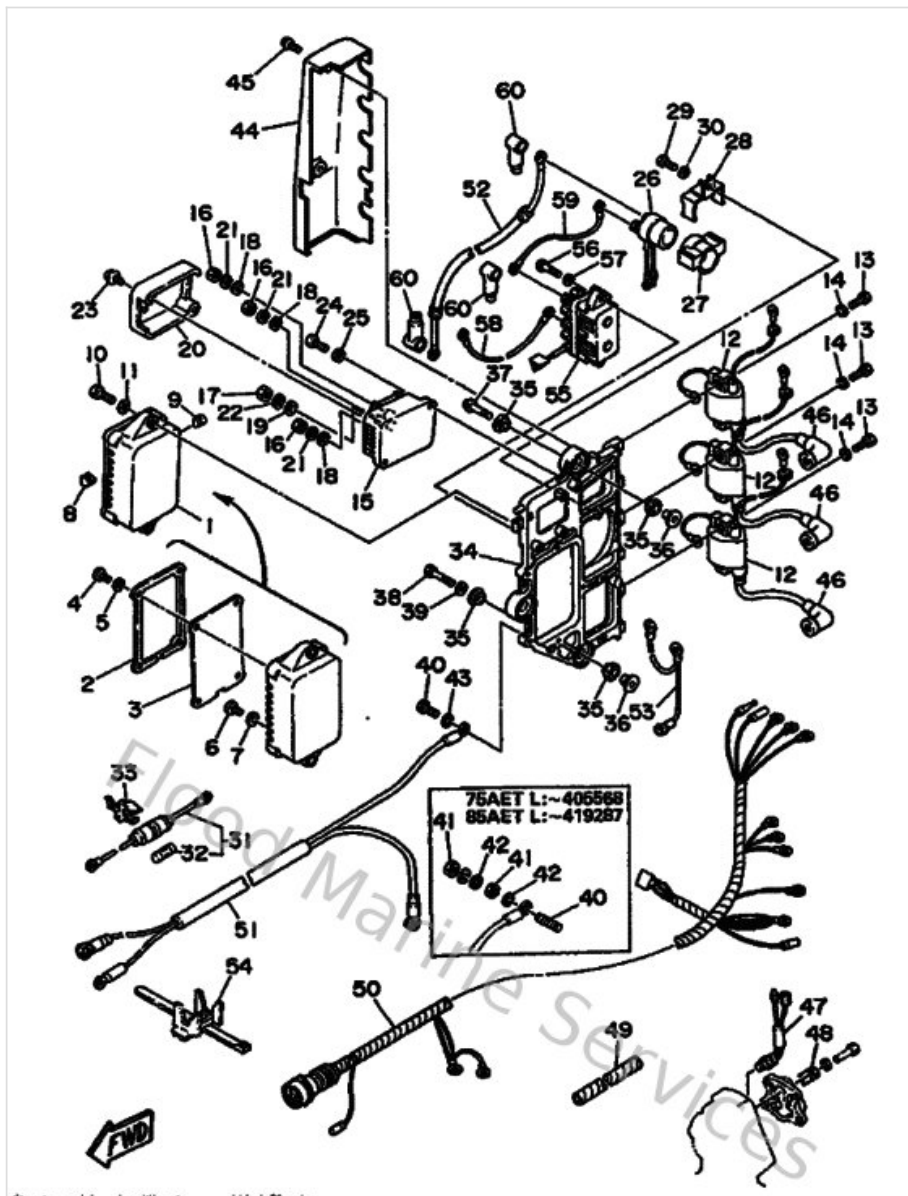
Ref	Part	
18	929900520000 Ybs66-5 washer, plain	Buy now
19	929900620000 Ybs66-6 washer, plain	Buy now
20	688819610100 Cover	Buy now
21	929900510000 Ybs67-5 washer, spring	Buy now
22	929900610000 Washer(6a1)	Buy now
24	973950602000 Bolt(7u8)	Buy now
26	688819401100 Starter relay ass'y	Buy now
27	973950601600 Bolt, hexagon deep recess	Buy now
29	688821500100 Fuse holder assembly	Buy now
30	682821510000 Fuse	Buy now
31	6G5821520000 Holder, fuse	Buy now
33	9048009M1200 Grommet (6a0)	Buy now
34	9038706M0300 Collar (676)	Buy now
35	9011906M2600 Bolt, with washer	Buy now
36	9011606M2200 Bolt, stud (6h1)	Buy now

Electrical 1



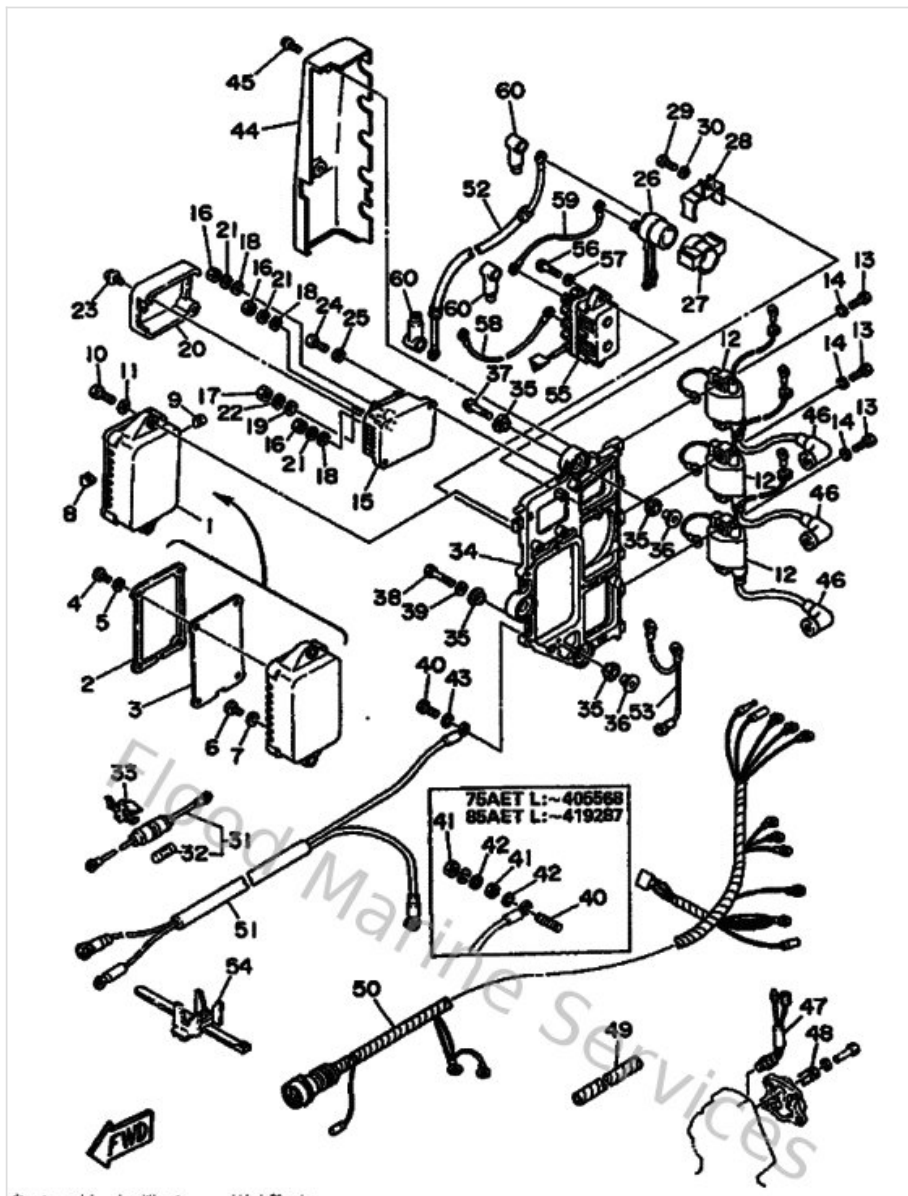
Ref	Part	
37	953800670000 Nut	Buy now
40	6G1823702000 Plug cap assembly	Buy now
41	688825601000 Thermo switch assembly	Buy now
42	688825880100 Plate	Buy now
43	9044610M0100 Tube (6e5)	Buy now
44	688825900300 Wire Harness Assembly	Buy now
45	688821050200 Battery cable	Buy now
46	688825310100 Wire, Lead	Buy now
47	697825190000 Wire,earth lead	Buy now
48	688825940000 Clamp	Buy now

Electrical 2



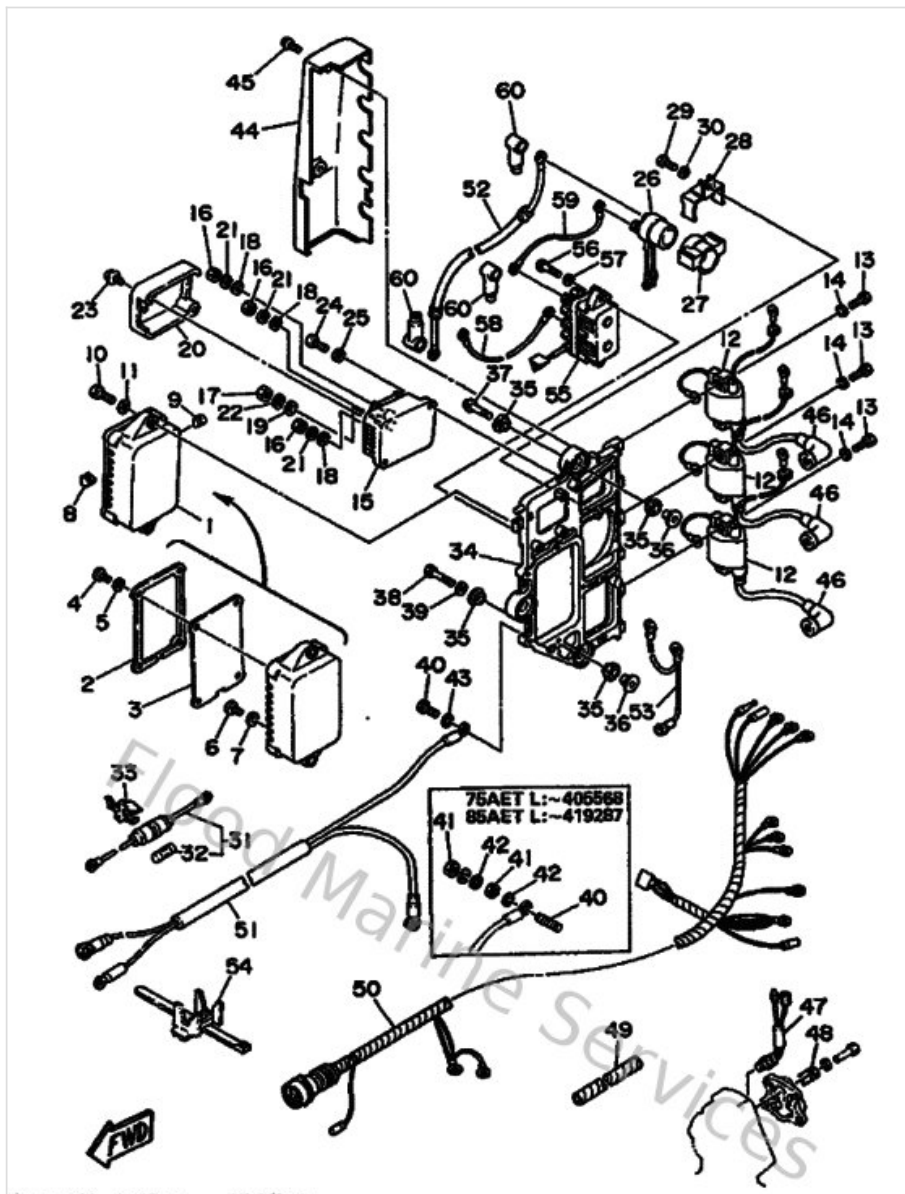
Ref	Part	
1	688855401600 C.d.i. Unit assembly	Buy now
2	688855371200 Cover	Buy now
3	6E5855471000 Damper	Buy now
4	985800501000 Screw, pan head(62x)	Buy now
5	929900560000 Washer, plain (646)	Buy now
6	985800400800 Screw, pan head (713)	Buy now
7	929900420000 Ybs66-4 washer, plain	Buy now
8	904800615700 Grommet	Buy now
9	663819220000 Grommet	Buy now
10	9010106M2700 Bolt	Buy now
11	929900660000 Washer, plain (646)	Buy now
12	688855701100 Ignition coil assembly	Buy now
13	973130602500 Bolt	Buy now
15	6G581960A000 Rectifier & regulator assembly	Buy now
16	953800560000 Nut, hexagon (663)	Buy now

Electrical 2



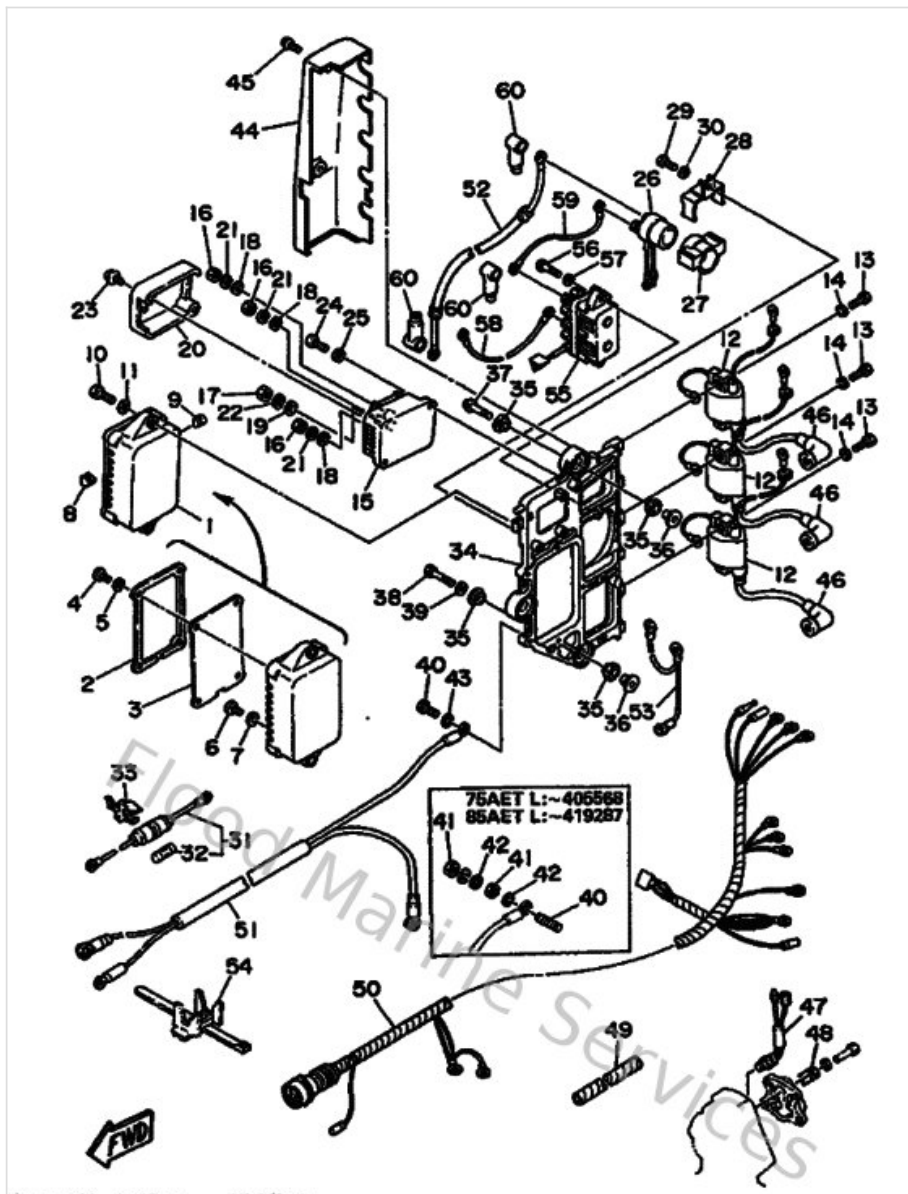
Ref	Part	
17	953800660000 Nut(661)	Buy now
18	929900520000 Ybs66-5 washer, plain	Buy now
19	929900620000 Ybs66-6 washer, plain	Buy now
20	688819610100 Cover	Buy now
21	929900510000 Ybs67-5 washer, spring	Buy now
22	929900610000 Washer(6a1)	Buy now
24	973950602000 Bolt(7u8)	Buy now
26	6G1819411000 Starter relay	Buy now
27	6G1819520000 Holder, relay	Buy now
28	6E9819457000 Plate, switch fitting	Buy now
29	973950601600 Bolt, hexagon deep recess	Buy now
31	688821500100 Fuse holder assembly	Buy now
32	682821510000 Fuse	Buy now
33	6G5821520000 Holder, fuse	Buy now
34	6H1855420000 Bracket	Buy now

Electrical 2



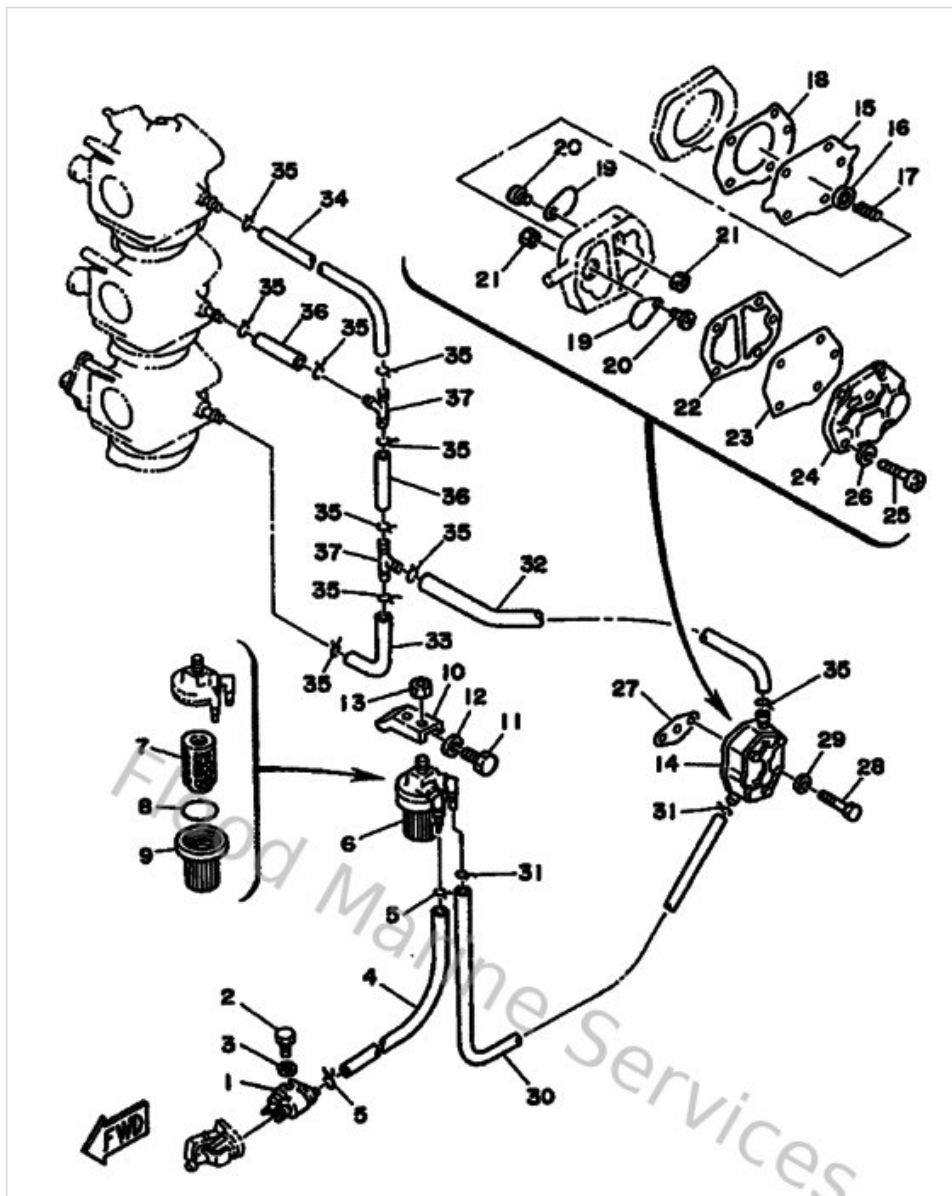
Ref	Part	
35	9048009M2500 Grommet(688)	Buy now
36	9038706M0300 Collar (676)	Buy now
37	9011906M7500 Bolt, with washer	Buy now
38	9010906M3900 Bolt(6h0)	Buy now
39	9020106M3100 Washer (6a0)	Buy now
40	970850601000 Bolt	Buy now
41	953800670000 Nut	Buy now
43	929950610000 Washer(6a1)	Buy now
44	6H1819160000 Cover, terminal	Buy now
45	9015906M1100 Screw, with washer(6I2)	Buy now
46	6G1823702000 Plug cap assembly	Buy now
47	688825601000 Thermo switch assembly	Buy now
48	688825880100 Plate	Buy now
49	9044610M0100 Tube (6e5)	Buy now
50	688825901600 Wire Harness Assembly	Buy now

Electrical 2



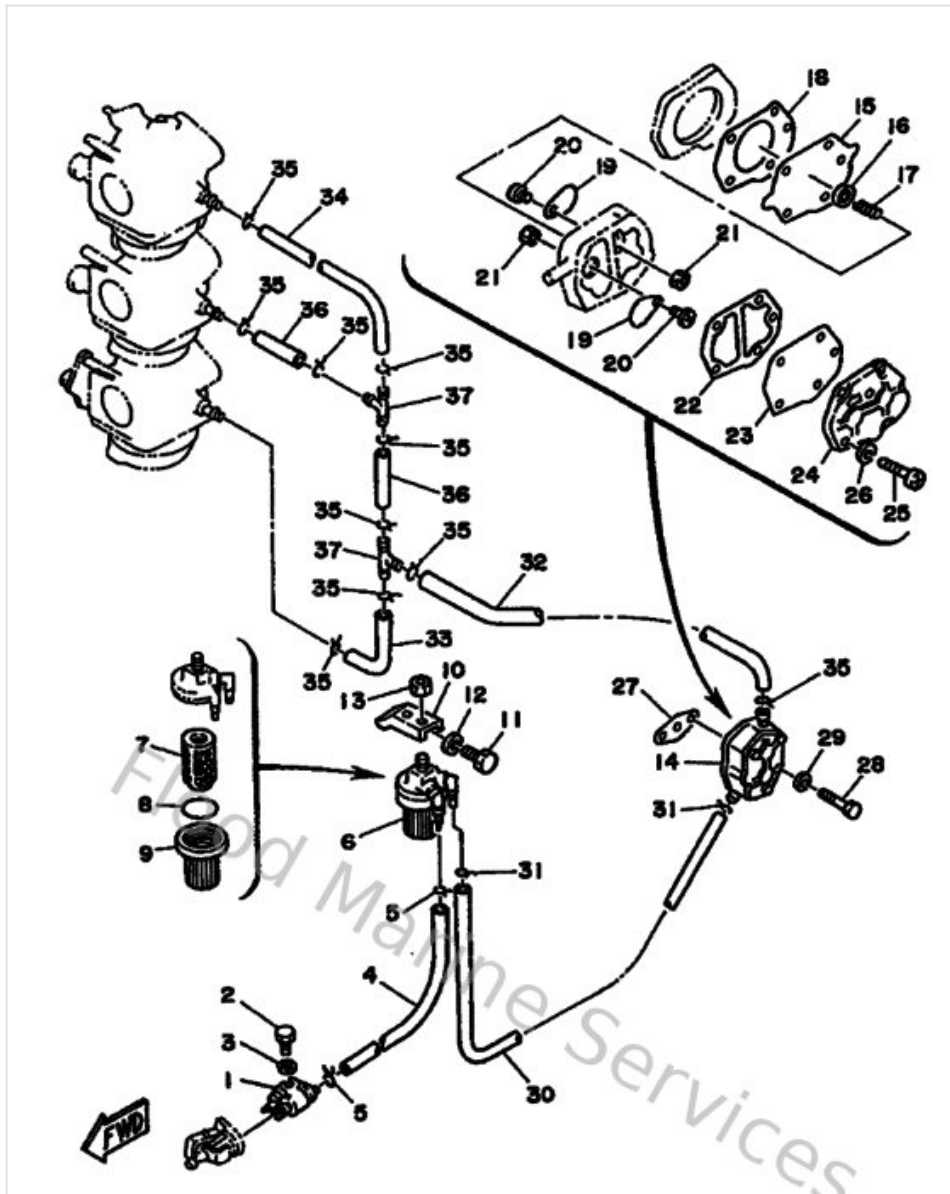
Ref	Part	
51	688821050200 Battery cable	Buy now
52	6H0821170000 Wire, lead	Buy now
53	697825190000 Wire,earth lead	Buy now
54	688825940000 Clamp	Buy now
55	61A819500000 Relay assembly	Buy now
58	6H0819491000 Wire, lead	Buy now
59	6H0819490100 Wire, lead	Buy now
60	682821190100 Cover, lead wire	Buy now

Fuel



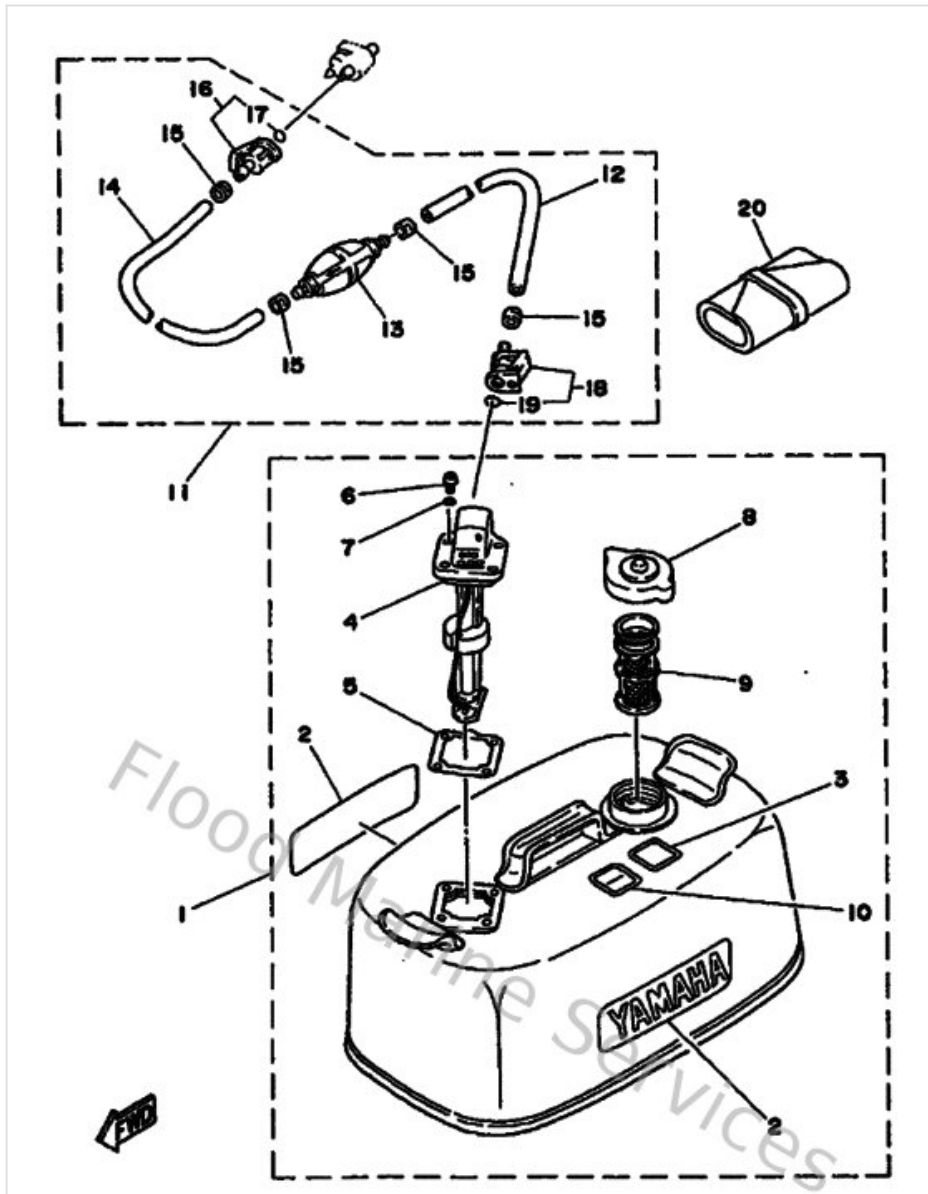
Ref	Part	
1	6G1243040200 Fuel pipe joint comp. 1	Buy now
2	973950602000 Bolt(7u8)	Buy now
3	929900660000 Washer, plain (646)	Buy now
4	90445090F600 Hose (l1500)	Buy now
5	904670800400 Clip, pipe 6162435600	Buy now
6	655245600100 Filter assembly	Buy now
8	9321037M2500 O-ring (655)	Buy now
10	648245660100 Bracket, Filter	Buy now
11	970950601400 Bolt(gj3)	Buy now
12	929900610000 Washer(6a1)	Buy now
13	953800860000 Nut (661)	Buy now
14	692244100000 Fuel pump assembly	Buy now
16	648244240000 Seat,spring	Buy now
17	648244230000 Spring,diaphragm	Buy now
18	648244340100 Gasket, body	Buy now

Fuel



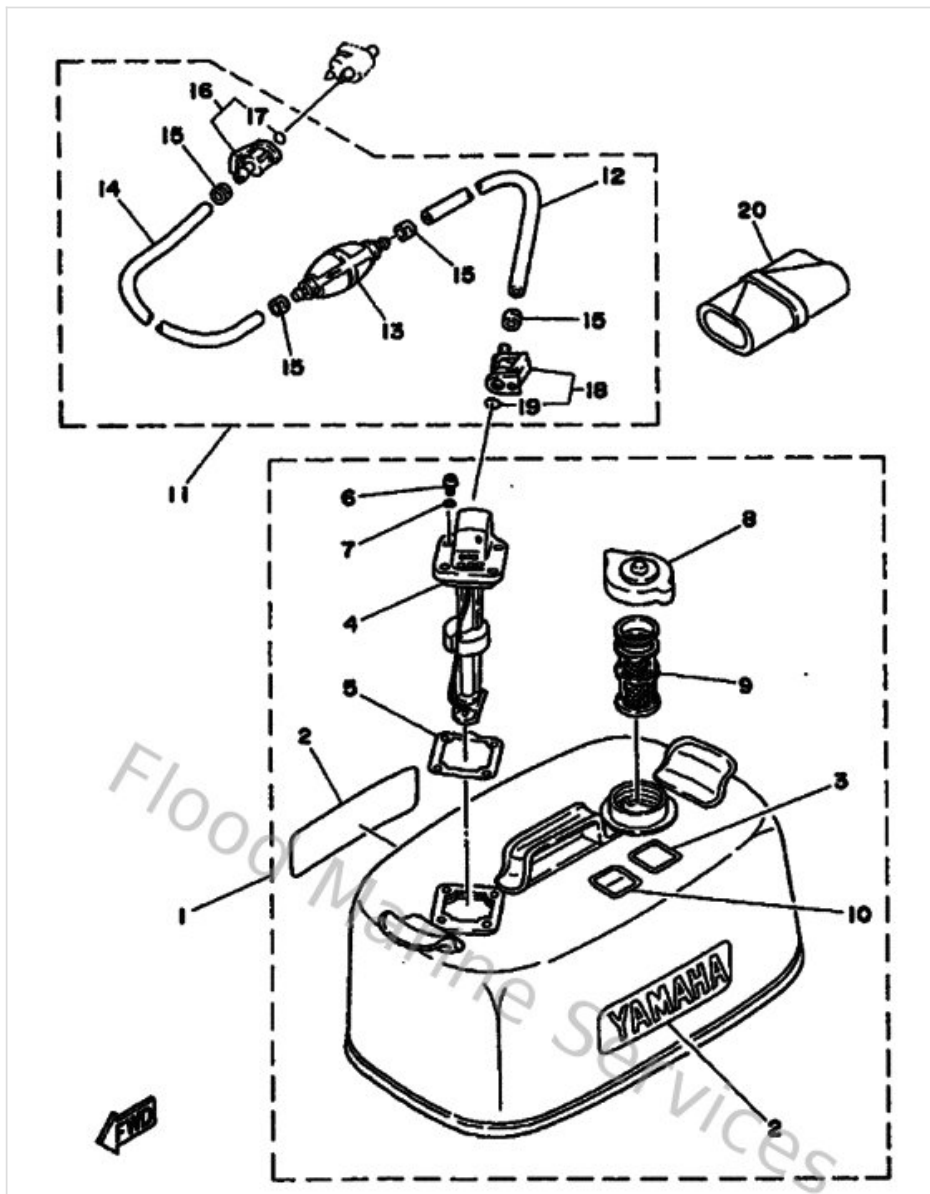
Ref	Part	
19	62Y244210100 Valve, check	Buy now
20	6A0143250000 Screw, pan head	Buy now
21	953800360000 Nut (6g8)	Buy now
22	648244350200 Gasket, body 2	Buy now
23	663244110000 Diaphragm	Buy now
24	648244130100 Cover, pump	Buy now
25	985800553000 Ybs86-530 screw,panhead	Buy now
26	929900510000 Ybs67-5 washer, spring	Buy now
27	65024431A000 Gasket,fuel pump	Buy now
28	973950604000 Bolt (682)	Buy now
32	904450910000 Hose (I1500)	Buy now
33	688243130000 Pipe, fuel 2	Buy now
34	6A4243120000 Pipe, fuel 2	Buy now
36	904450922000 Hose (I1500)	Buy now
37	688243780000 Pipe, joint	Buy now

Fuel 2



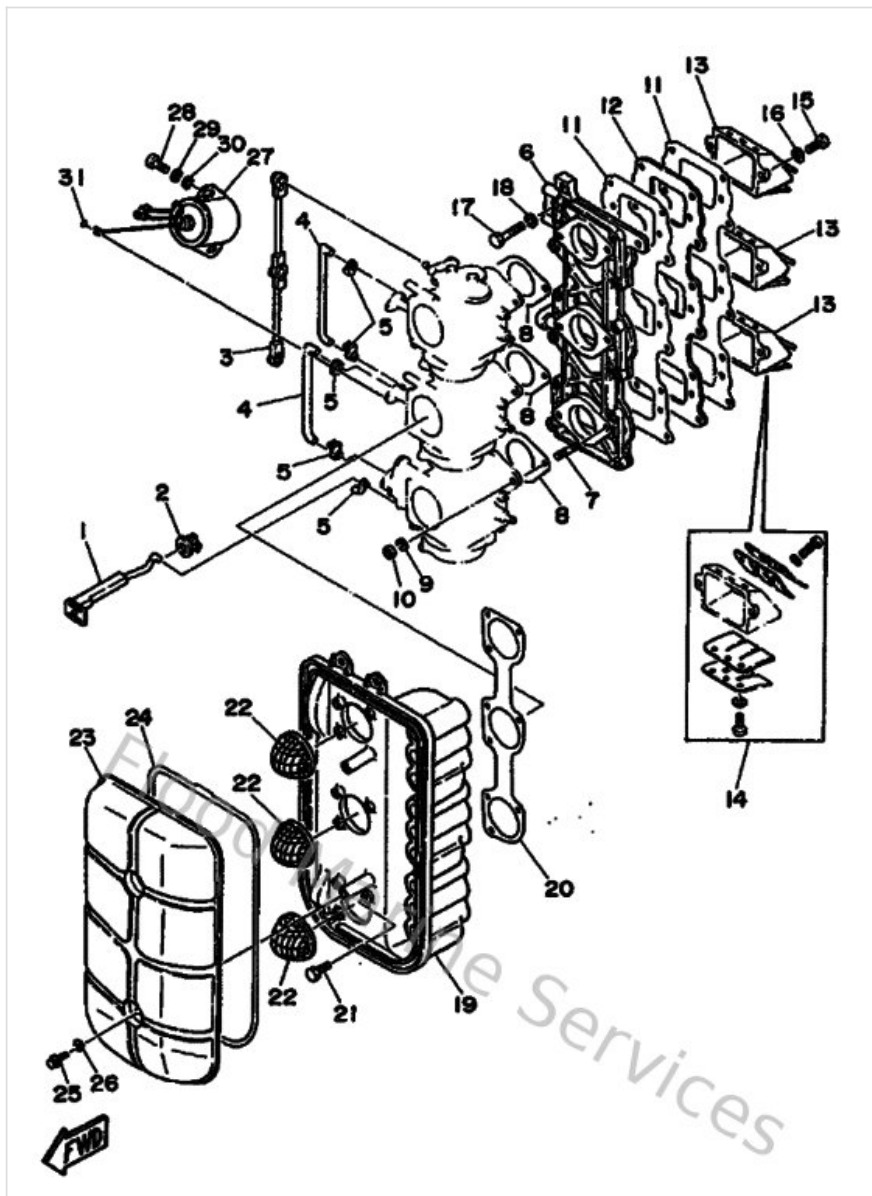
Ref	Part	
4	6Y1242600200 Fuel meter assembly	Buy now
5	6Y1242680000 Gasket, fuel meter	Buy now
6	985860501600 Screw, pan head	Buy now
7	6Y1243290000 Seal	Buy now
8	6Y1246100000 Cap assembly	Buy now
9	6Y1241670000 Strainer	Buy now
10	6Y1242546000 Graphic	Buy now
11	6Y1243065100 Fuel pipe comp. 1	Buy now
12	9044511M0600 Hose (I3000)	Buy now
13	6Y1243606300 Primer pump assembly	Buy now
14	9044511M0500 Hose (I1000)	Buy now
15	650243515100 Band 1	Buy now
16	6G1243050100 Fuel pipe joint comp. 2	Buy now
17	932100828700 O-ring (655)	Buy now
18	6Y1243050200 Fuel pipe joint comp. 2	Buy now

Fuel 2



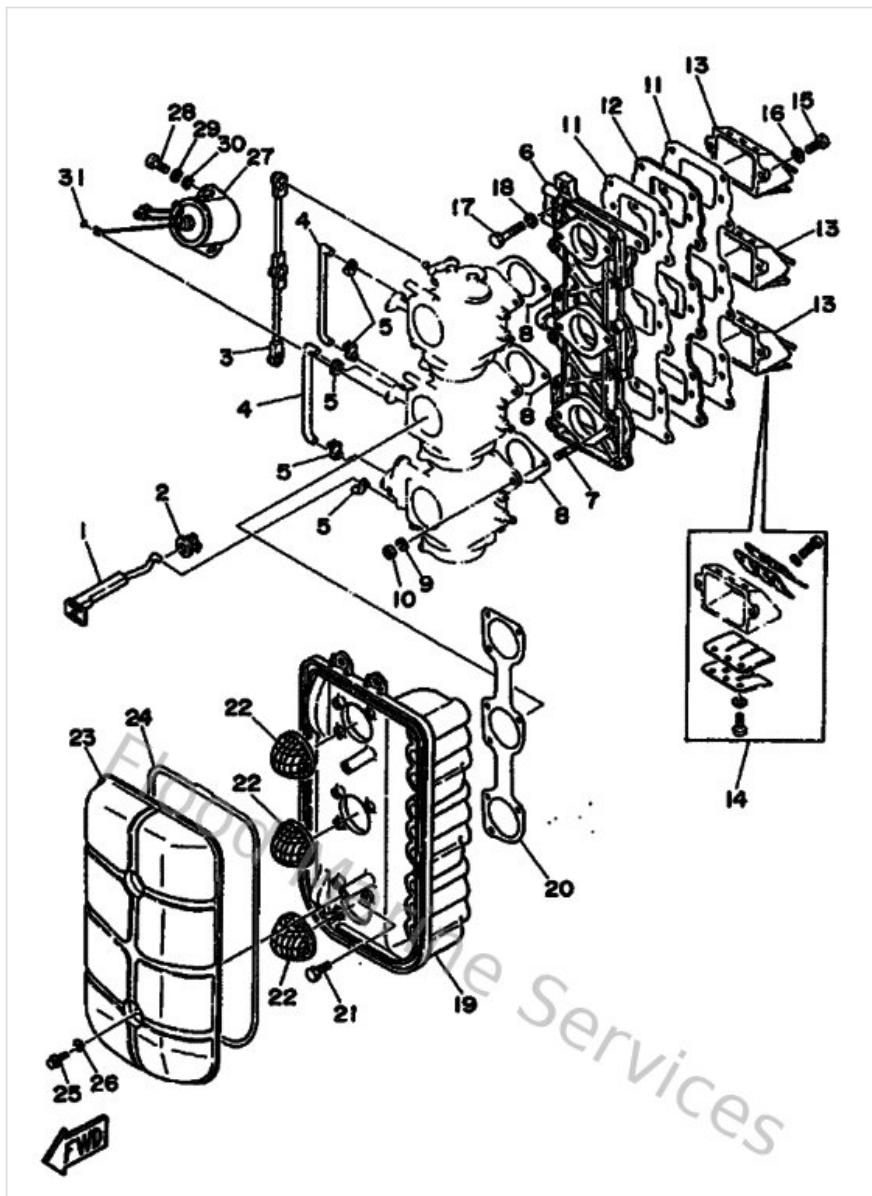
Ref	Part	
20	656W28100100 Tool kit	Buy now

Intake



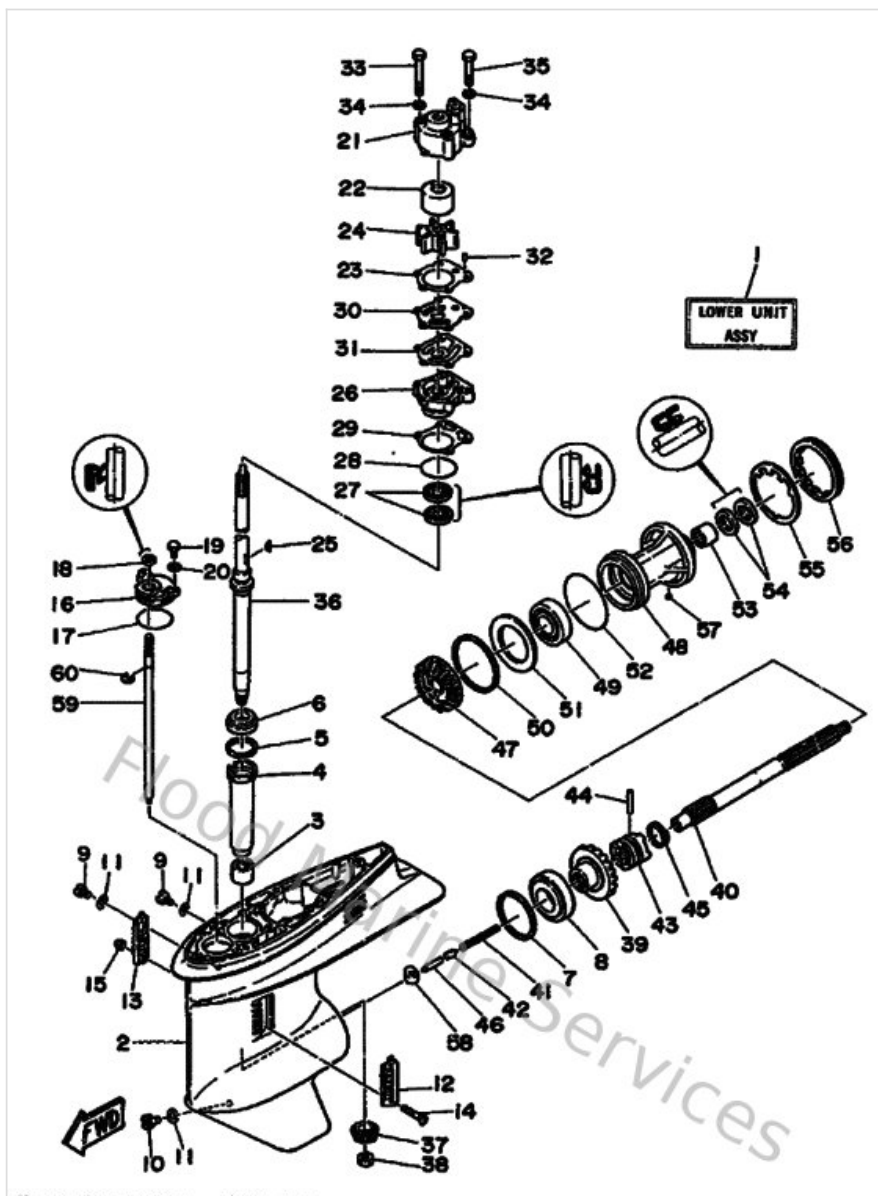
Ref	Part	
1	692412560000 Rod, choke 1	Buy now
2	689412730000 Grommet	Buy now
3	688412170100 Rod, accel. lever	Buy now
4	688412570100 Rod, choke 2	Buy now
5	661412620200 Joint, choke lever	Buy now
6	688136410094 Intake, manifold 1	Buy now
7	9011606M3000 Bolt, stud(6e5)	Buy now
8	68814198A100 Gasket	Buy now
9	929950610000 Washer(6a1)	Buy now
10	953800660000 Nut(661)	Buy now
11	68813621A100 Gasket, valve seat	Buy now
12	688136240000 Plate, reed valve	Buy now
13	688136100000 Reed valve assembly	Buy now
14	688W00040000 Reed set	Buy now
15	985800502000 Screw, pan head (e22)	Buy now

Intake



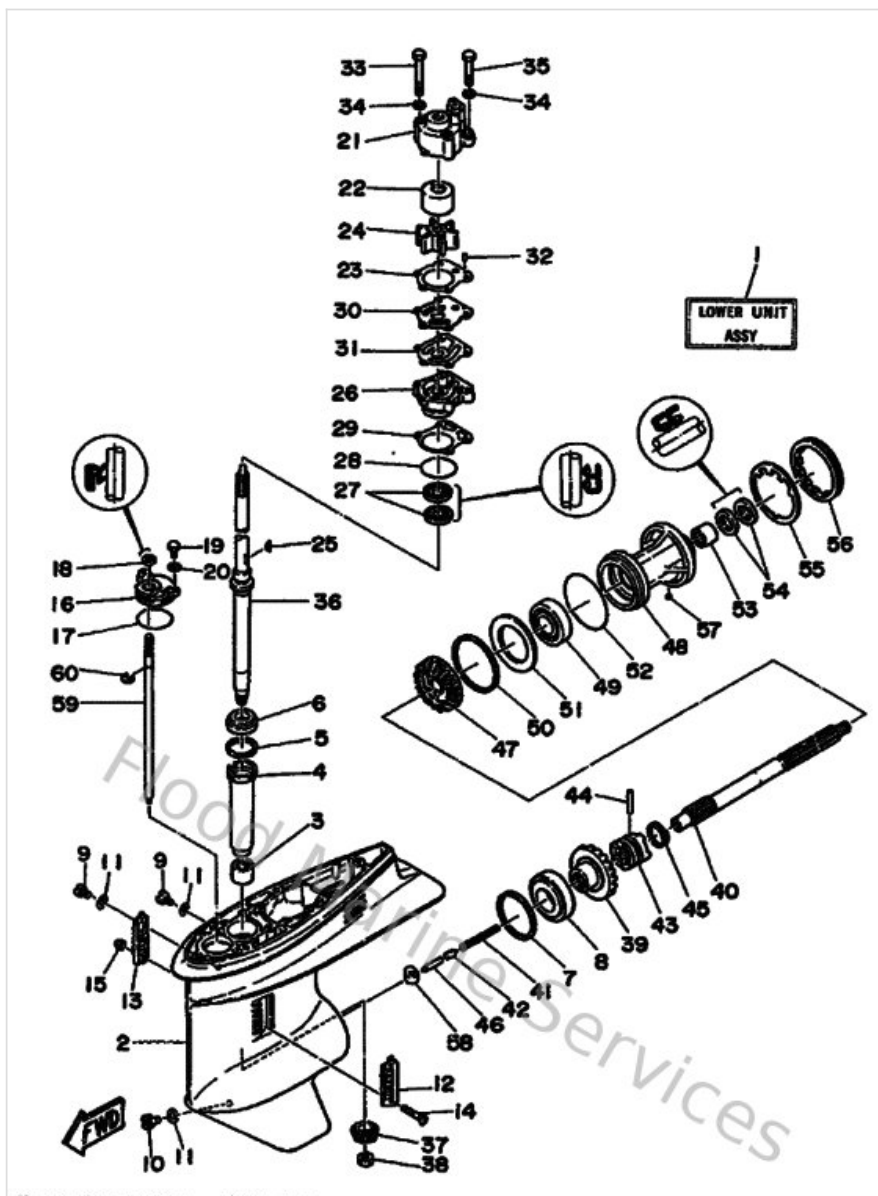
Ref	Part	
16	929900510000 Ybs67-5 washer, spring	Buy now
17	973130603000 Bolt	Buy now
20	68814483A000 Gasket	Buy now
21	973130601800 Bolt, hexagon	Buy now
22	688144810000 Cap, carburetor	Buy now
24	688144160000 Gasket, Air Cleaner	Buy now
25	958800601600 Bolt, flange(jl8)	Buy now
26	9020906M0500 Washer (688)	Buy now
27	688861100100 Solenoid	Buy now
28	925030601500 Screw, pan	Buy now
29	929900610000 Washer(6a1)	Buy now
30	929900620000 Ybs66-6 washer, plain	Buy now
31	932100326100 O-ring (663)	Buy now

Lower Casing & Drive 1



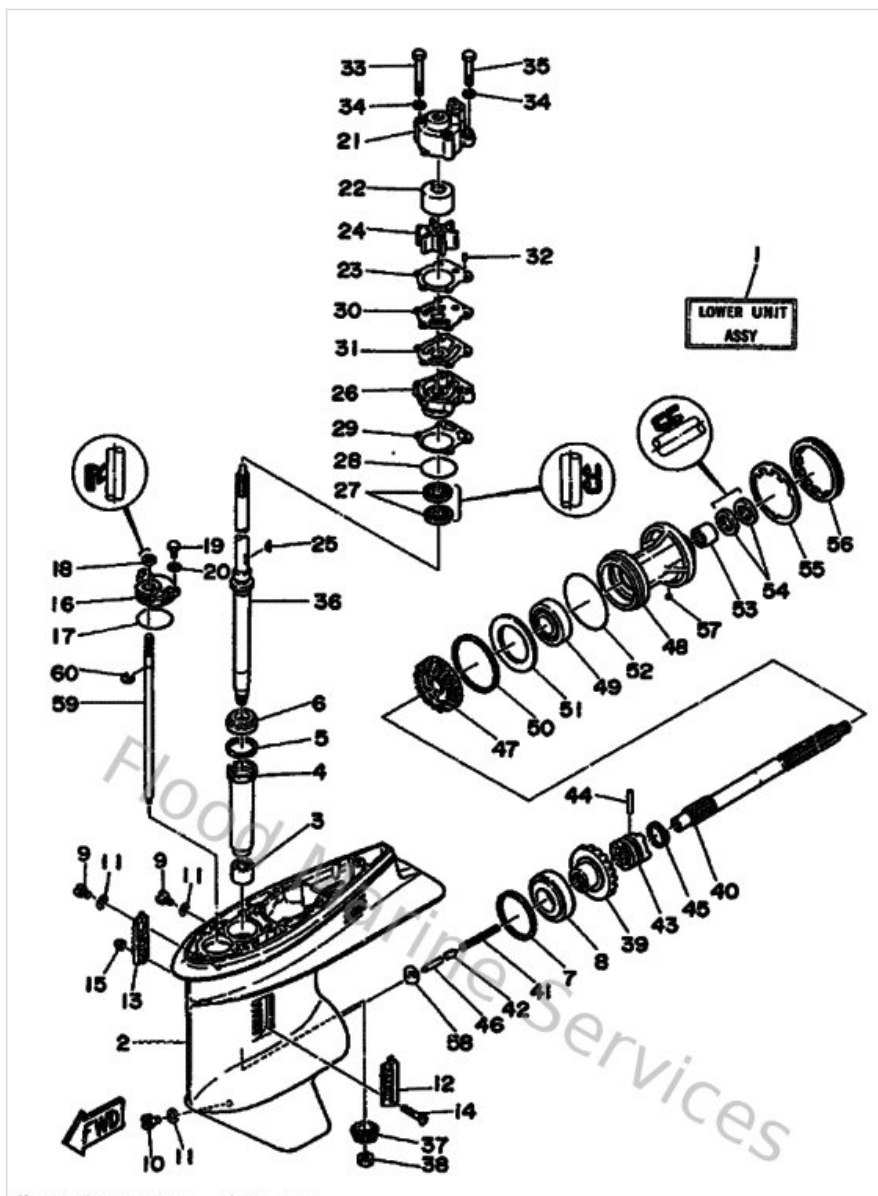
Ref	Part	
3	93315325V100 Bearing, needle (688)	Buy now
4	688455360100 Sleeve, drive shaft	Buy now
5	688455876000 Shim (t:0.50mm)	Buy now
6	93332000U300 Brg,tapered roller 50mm (688)	Buy now
7	688455676000 Shim (t:0.50mm)	Buy now
8	93332000W700 Bearing(6b0)	Buy now
9	9034008M0400 Plug, straight screw	Buy now
10	688453410000 Plug, drain	Buy now
11	904300802000 Gasket	Buy now
12	688452140200 Cover, water inlet	Buy now
13	688452150200 Cover, water inlet	Buy now
14	986800554500 Screw, countersunk(692)	Buy now
15	901850500200 Nut nylon (sus)(ex4)	Buy now
16	688453210000 Plate	Buy now
17	932104904600 O-ring (620)	Buy now

Lower Casing & Drive 1



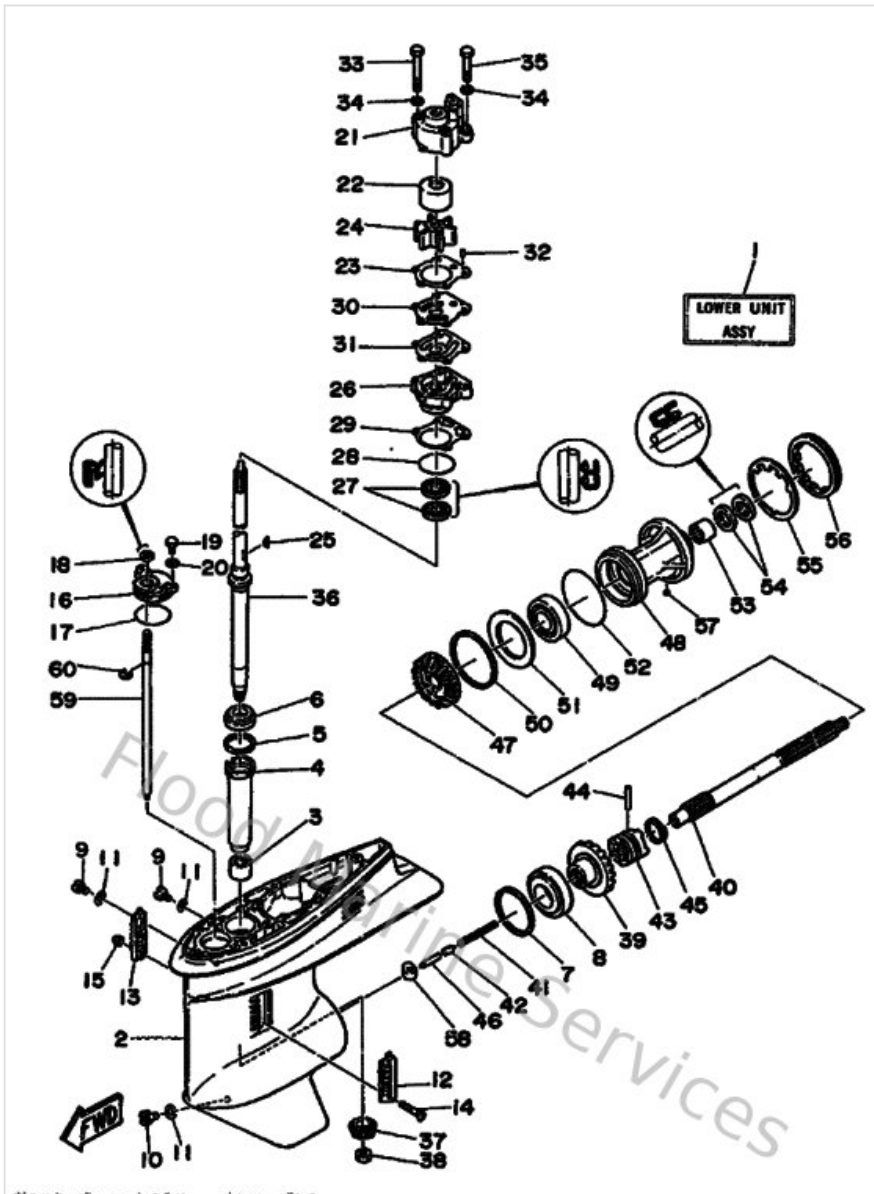
Ref	Part	
18	931060901400 Oil seal	Buy now
19	973950601600 Bolt, hexagon deep recess	Buy now
20	929900660000 Washer, plain (646)	Buy now
21	688443110100 Housing, water pump 1	Buy now
22	688443220000 Insert, cartridge	Buy now
23	68844315A000 Gasket,water pump 1	Buy now
24	688443520300 Impeller	Buy now
25	9028004M0400 Key, woodruff (688)	Buy now
26	688443410094 Housing, water pump set	Buy now
27	9310125M0300 Oil seal	Buy now
28	932104604400 O-ring	Buy now
29	68844316A000 Gasket,water pump 2	Buy now
30	688443230000 Outer plate, cartridge	Buy now
31	68844324A000 Gasket,cartridge Outer plate	Buy now
32	9360410M0300 Pin, dowel (688)	Buy now

Lower Casing & Drive 1



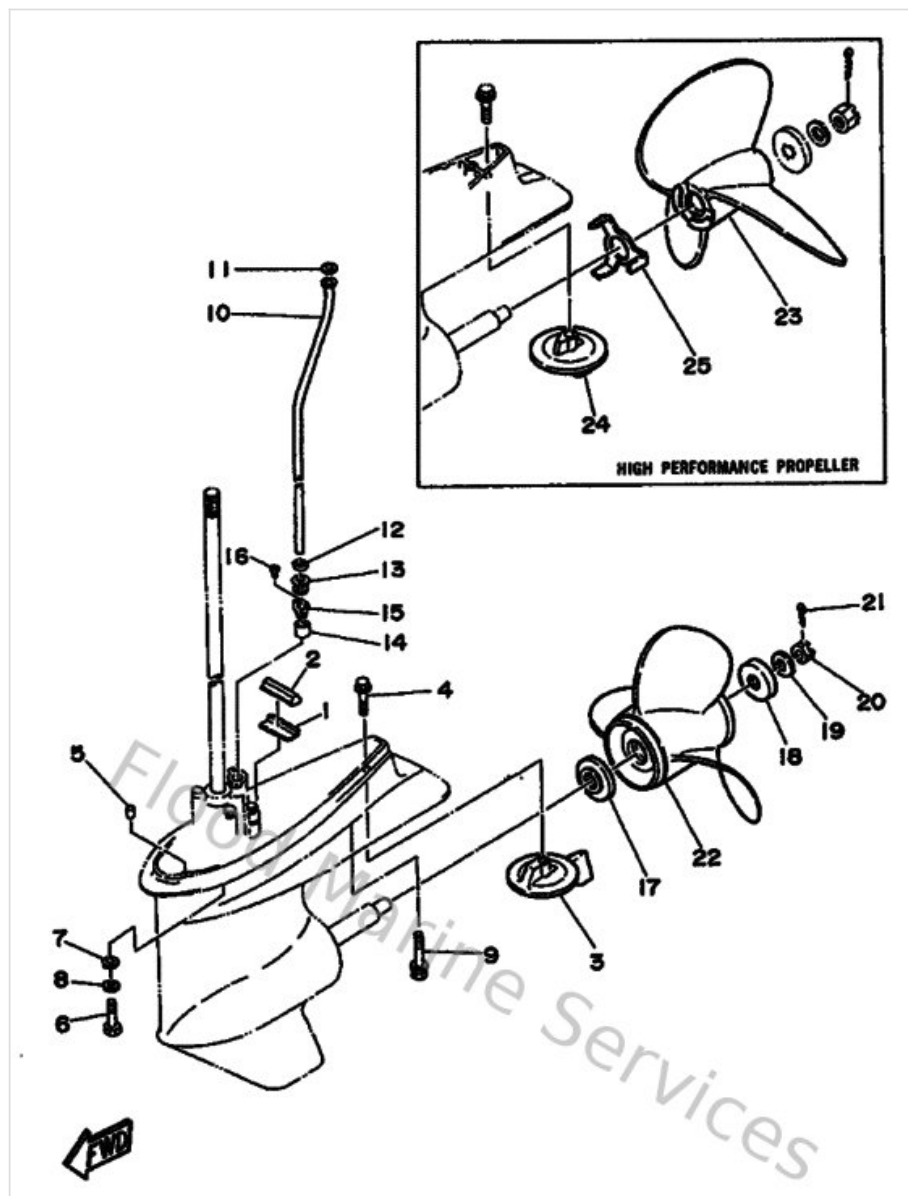
Ref	Part	
33	973950807000 Bolt, hexagon	Buy now
34	9020908M0200 Washer, plate (688)	Buy now
35	970950805000 Bolt (62k)	Buy now
36	688455011100 Drive shaft comp.	Buy now
37	688455510100 Pinion	Buy now
38	9017016M0100 Nut, hexagon (688)	Buy now
39	688455600000 Gear 1 (26t)	Buy now
40	688456110000 Shaft, propeller	Buy now
41	905011623300 Spring compression(663)	Buy now
42	688456340000 Slide, shift	Buy now
43	688456310100 Clutch, dog	Buy now
44	9025007M0200 Pin, straight (688)	Buy now
45	688456330000 Ping, cross pin	Buy now
46	688456350000 Plunger, shift	Buy now
47	688455710100 Gear 2 (26t)	Buy now

Lower Casing & Drive 1



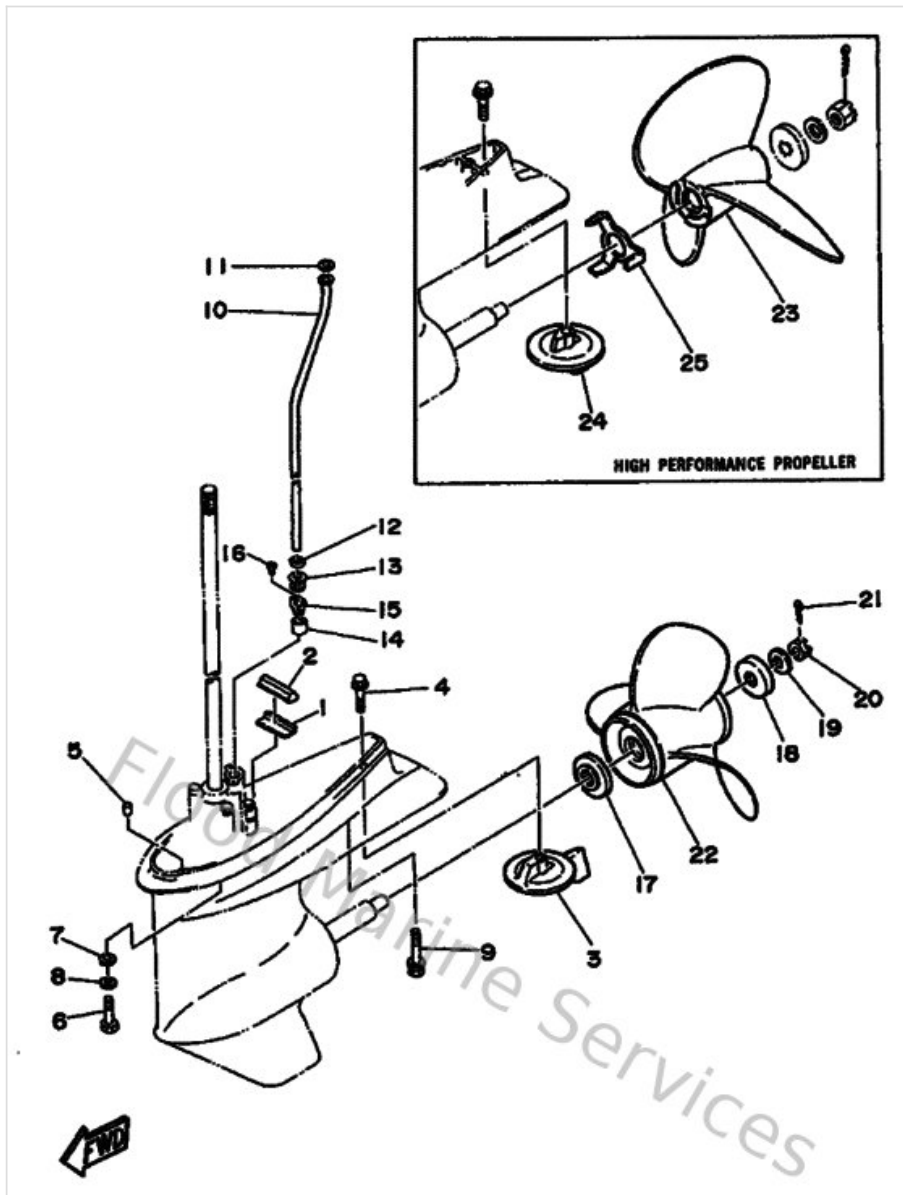
Ref	Part	
48	6884533100CA Housing, bearing	Buy now
49	93306207U000 Brg,r-b 6207 72mm 280g (688)	Buy now
50	688455776000 Shim (t:0.50mm)	Buy now
51	688455760000 Washer, thrust 2	Buy now
52	9321085M9700 O-ring(6h1)	Buy now
53	93317325U000 Brg,needle	Buy now
55	688453830200 Washer, claw	Buy now
56	688453840000 Nut	Buy now
57	902820401000 Key, strait(663)	Buy now
58	663441510000 Cam, shift	Buy now
59	663441440100 Rod, shift 2	Buy now
60	990010860000 Circlip(2r6)	Buy now

Lower Casing & Drive 2



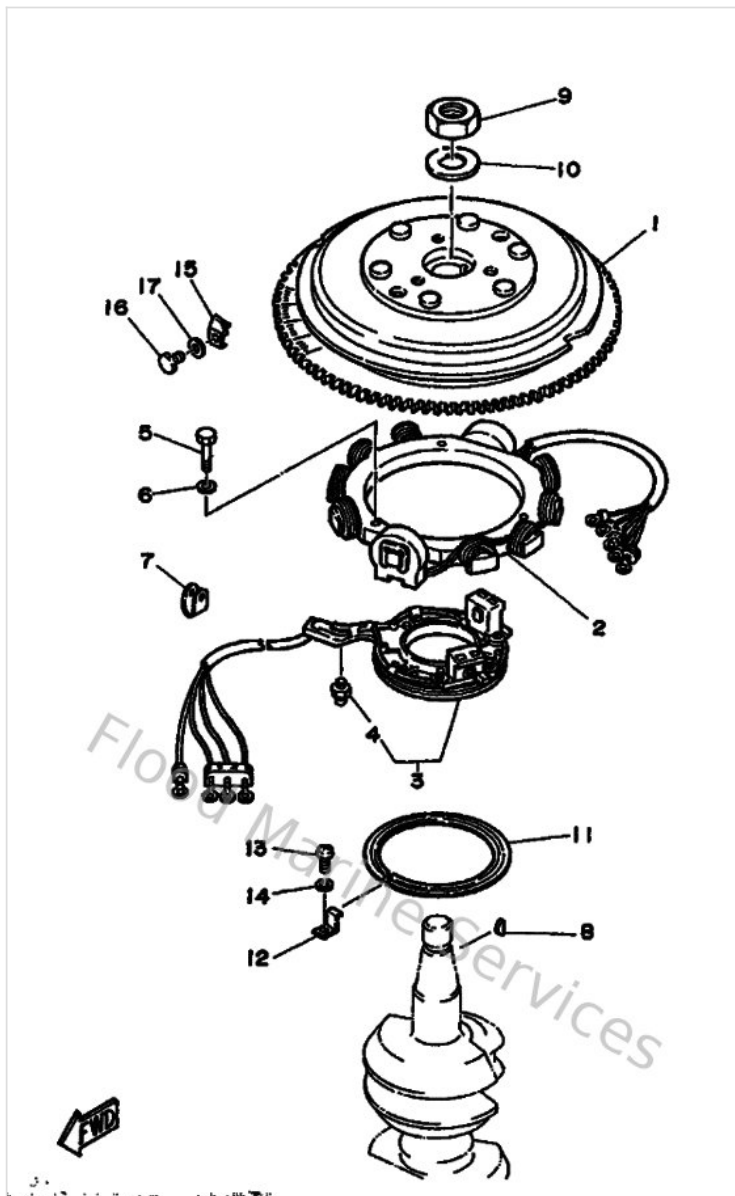
Ref	Part	
1	663453760094 Guide, seal damper	Buy now
2	688453750000 Damper, seal 2	Buy now
3	688453710200 Tab-trim	Buy now
4	9010510M0000 Bolt, hexagon (663)	Buy now
5	936061201900 Pin, dowel (614)	Buy now
6	973951004000 Bolt, hexagon deep recess	Buy now
7	929901060000 Washer, plate	Buy now
8	929901010000 Ybs67-10 washer, spring	Buy now
9	9011908M8400 Bolt, with washer	Buy now
10	688443611000 Tube, water 1	Buy now
11	902021206000 Washer, plate(663)	Buy now
12	904301207200 Gasket	Buy now
13	663443670000 Damper, water seal 3	Buy now
14	663443660000 Damper, water seal 2	Buy now
15	9048019M0600 Grommet (688)	Buy now

Lower Casing & Drive 2



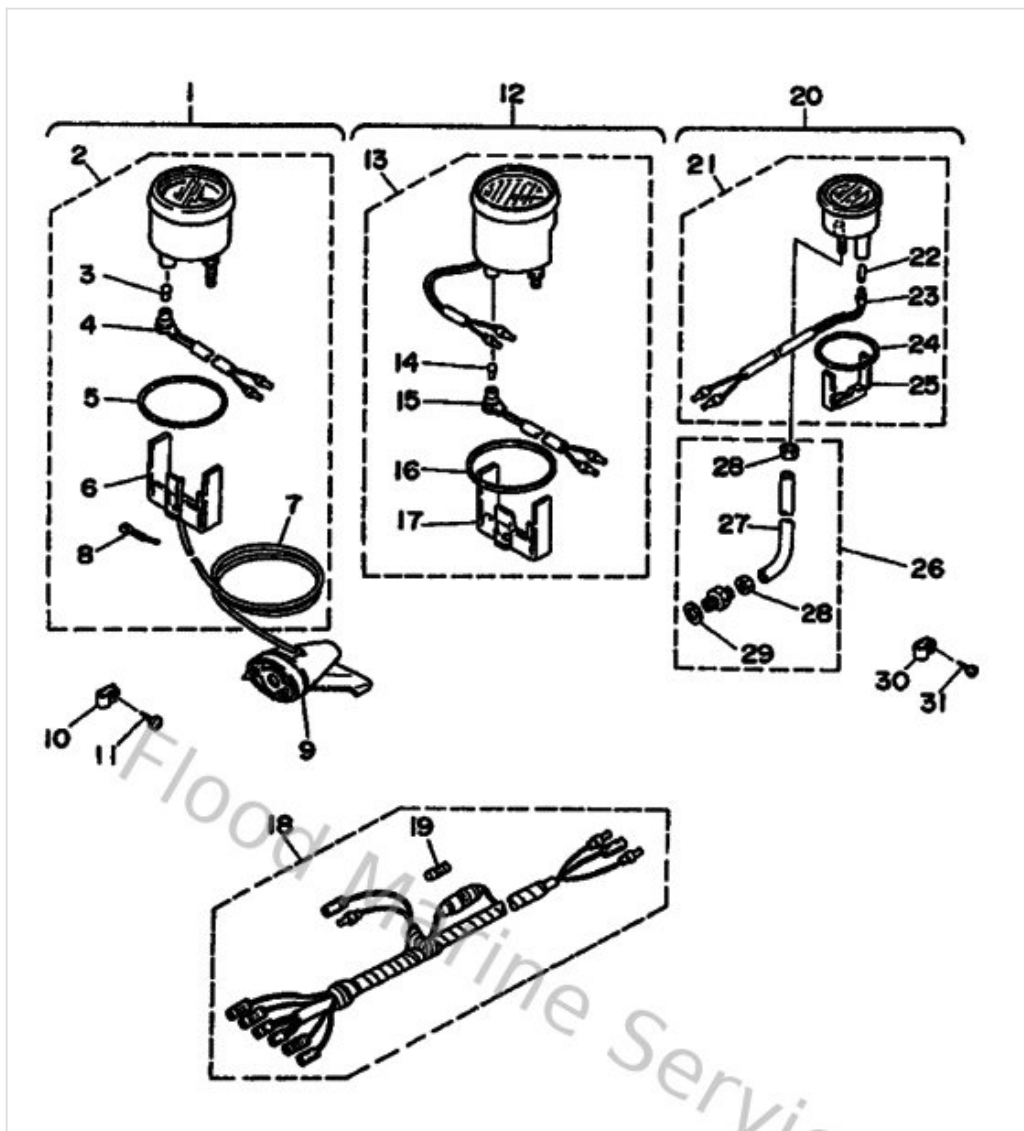
Ref	Part	
16	977804011200 Screw, pan head tapping	Buy now
17	688459870100 Spacer	Buy now
18	688459970100 Spacer 2	Buy now
19	9020117M0000 Washer, plate(6h1)	Buy now
20	901711601100 Nut, castle (663)	Buy now
21	914904003000 Pin, cotter (663)	Buy now
22	6E54594100EL Propeller (3x13x19-k)	Buy now
23	6E5459520000 Propeller (3x13"x23"-k)	Buy now
24	6E5453711000 Tab-trim	Buy now
25	6E5459941000 Plate, tooth	Buy now

Magneto



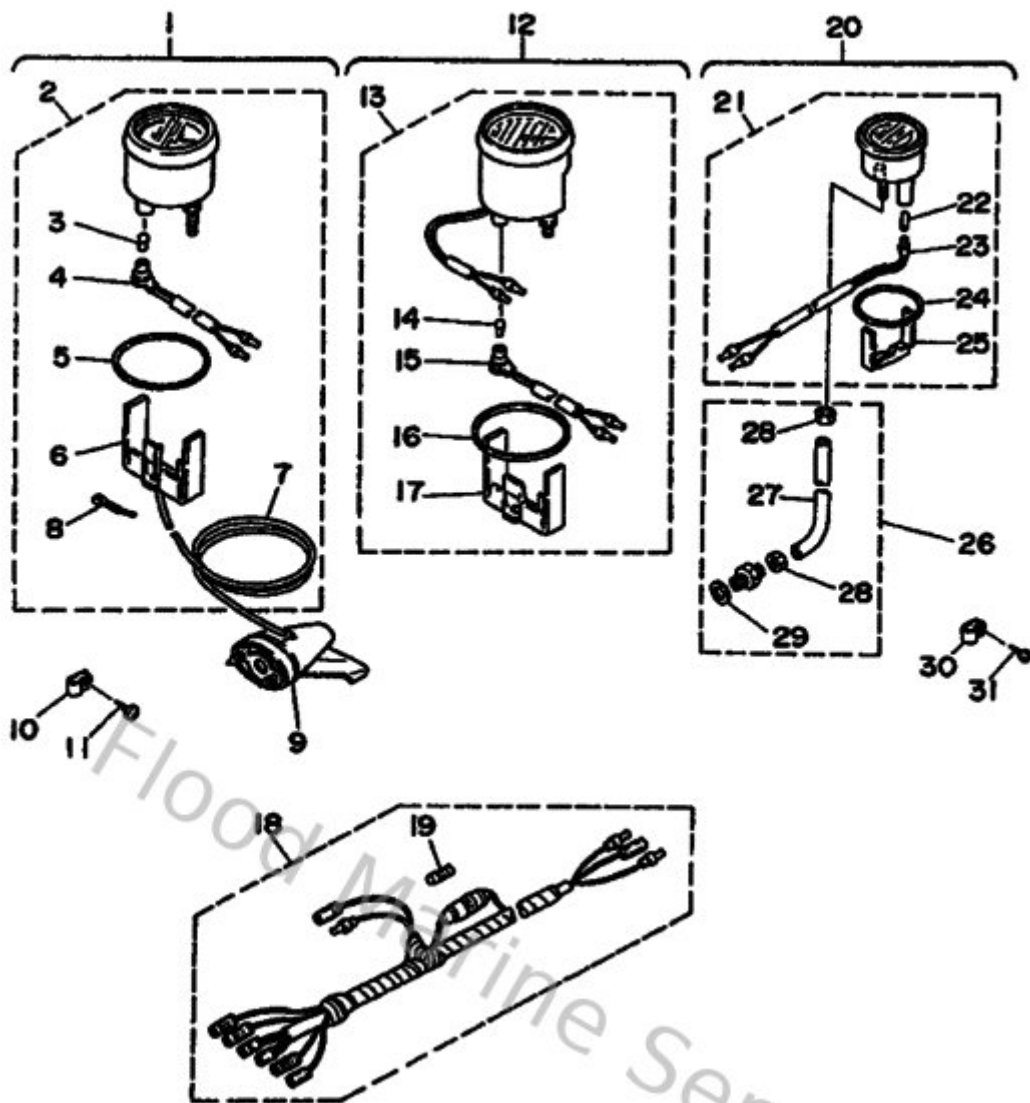
Ref	Part	
1	688855501300 Rotor Assembly	Buy now
2	688855101100 Stator Assembly	Buy now
3	688855801200 Coil, Pulser	Buy now
4	663855180000 Joint, ball	Buy now
5	973130602500 Bolt	Buy now
8	902800504900 Key, woodruff (12r)	Buy now
9	901702013700 Nut, hexagon(663)	Buy now
10	9020121M1800 Washer, plate (663)	Buy now
11	688416110000 Retainer, magneto base 1	Buy now
12	688416120000 Retainer, magneto base 2	Buy now
13	985800601200 Screw, pan head(62j)	Buy now
14	929950610000 Washer(6a1)	Buy now
15	688813320100 Plate, timing	Buy now
16	973950601000 Bolt	Buy now
17	929900660000 Washer, plain (646)	Buy now

Optional Parts 1



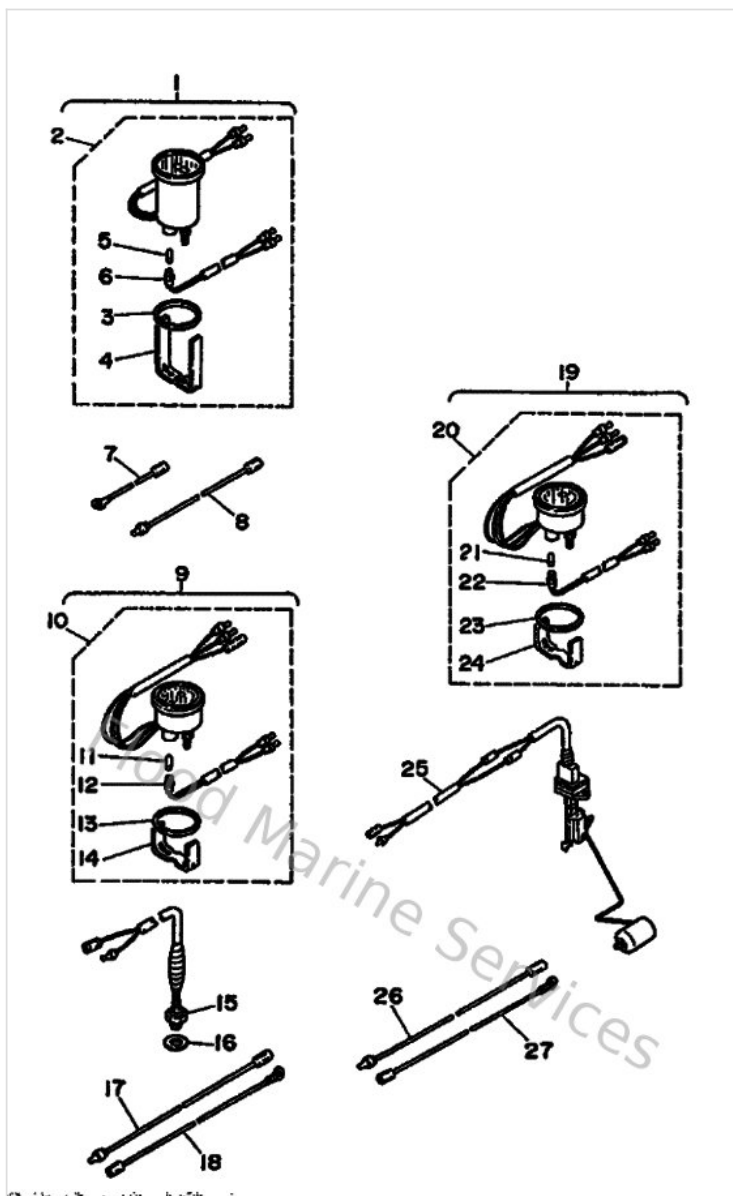
Ref	Part	
1	6Y5W00814000 Speedometer Kit	Buy now
2	6Y5835103000 Speedometer assembly (km/h,knots,m	Buy now
3	688835160000 Bulb, pilot (t6.5, 12v-1.7w)	Buy now
4	688835360000 Socket, meter	Buy now
5	6Y5835230000 Damper	Buy now
6	6Y5835140000 Plate, fitting	Buy now
7	688835570000 Tube (8m)	Buy now
8	904651009800 Clamp	Buy now
9	688835560000 Sender (with hose l:6m/d:4mm)	Buy now
10	906013140200 021-58119-01 clip,nylon 14	Buy now
11	977804011600 Screw,panh.tapping	Buy now
12	6Y5W00801200 Tachometer kit	Buy now
13	6Y5835401400 Tachometer assembly	Buy now
18	6Y5835530000 Wire, lead (l=2.5m)	Buy now
19	1E6821510000 Fuse (10a)	Buy now

Optional Parts 1



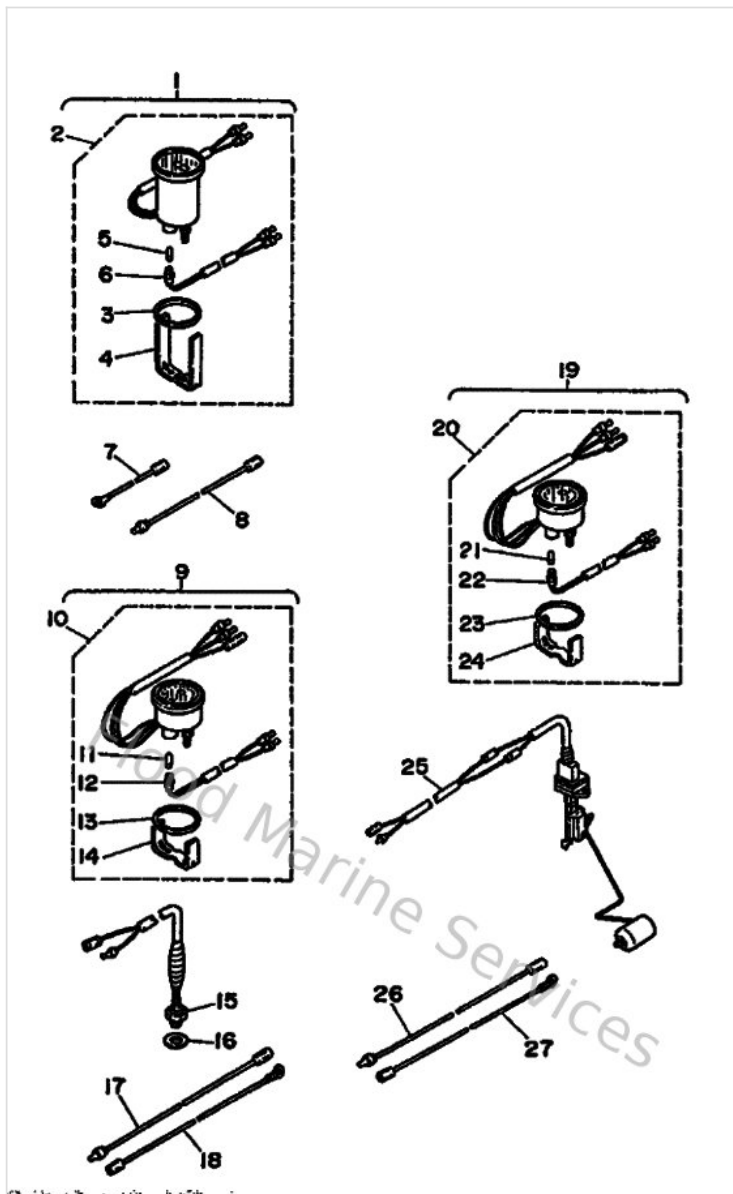
Ref	Part	
20	6Y5W00880000 Water Pressure Meter Kit	Buy now
21	6Y5836600000 Water pressure meter assembly	Buy now
22	3FV835170000 Bulb (12v-1.7w) t6.5	Buy now
23	6Y5835360000 Socket, meter	Buy now
24	688836640000 Damper	Buy now
25	688836650000 Plate, fitting	Buy now
26	688836670000 Sender	Buy now
27	688836660000 Tube	Buy now
28	663836680000 Nut, nipple	Buy now
29	904301411500 Gasket (663)	Buy now

Optional Parts 2



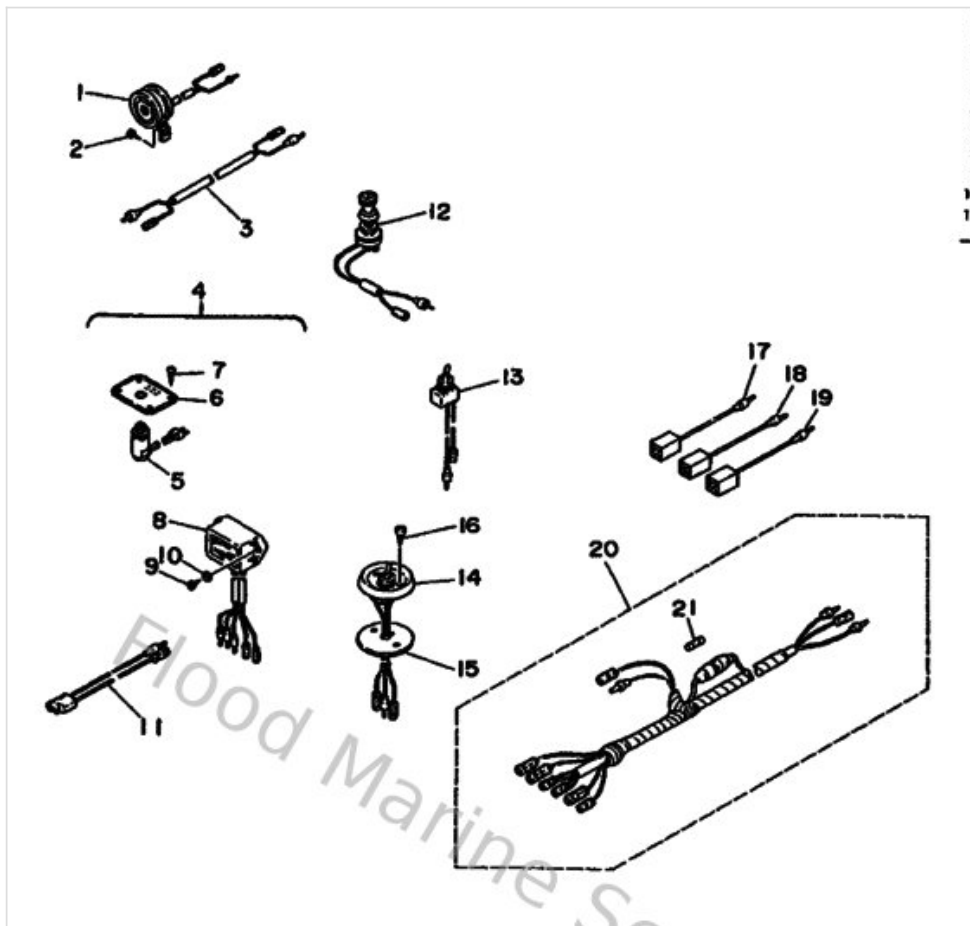
Ref	Part	
1	6Y5W00883100 Hour meter kit	Buy now
2	6Y5835040100 Hour meter assembly	Buy now
3	688836640000 Damper	Buy now
4	6Y5835770000 Plate, fitting	Buy now
5	6Y5835180000 Bulb (12v-1.7w) t6.5	Buy now
6	6Y5835360000 Socket, meter	Buy now
7	66383553A000 Wire, lead	Buy now
8	66383553Y000 Wire, lead	Buy now
9	6Y5W00881000 Water Temp. Meter Kit	Buy now
10	6Y5835900000 Water temperature assembly	Buy now
14	6Y5835440000 Plate, fitting	Buy now
15	688835910000 Thermo unit	Buy now
16	904301411500 Gasket (663)	Buy now
19	6Y5W00882000 Fuel meter kit	Buy now
20	6Y5857500000 Fuel meter assembly	Buy now

Optional Parts 2



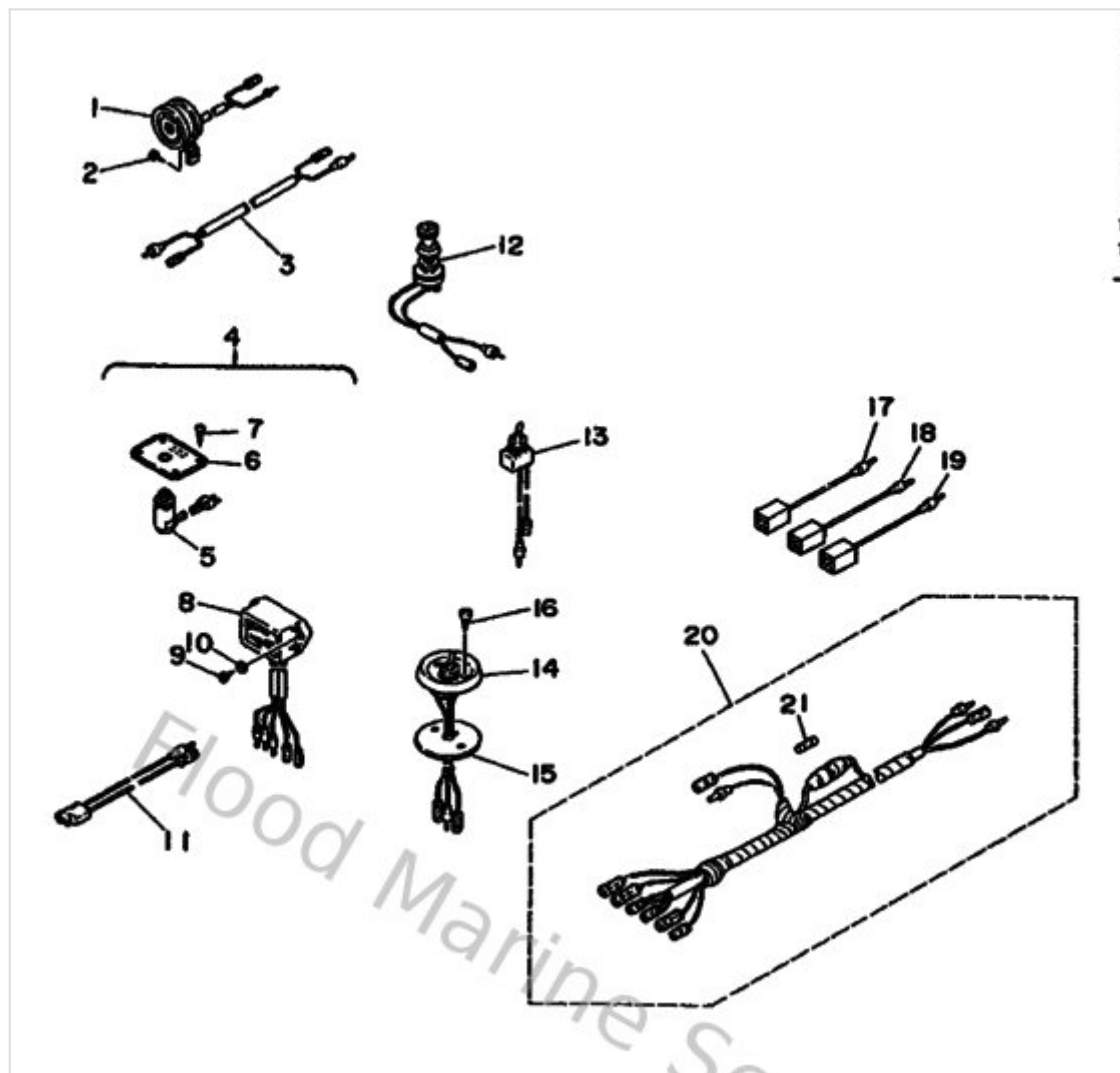
Ref	Part	
21	3FV835170000 Bulb (12v-1.7w) t6.5	Buy now
25	688857520100 Sender unit assembly, fuel meter	Buy now

Optional Parts 3



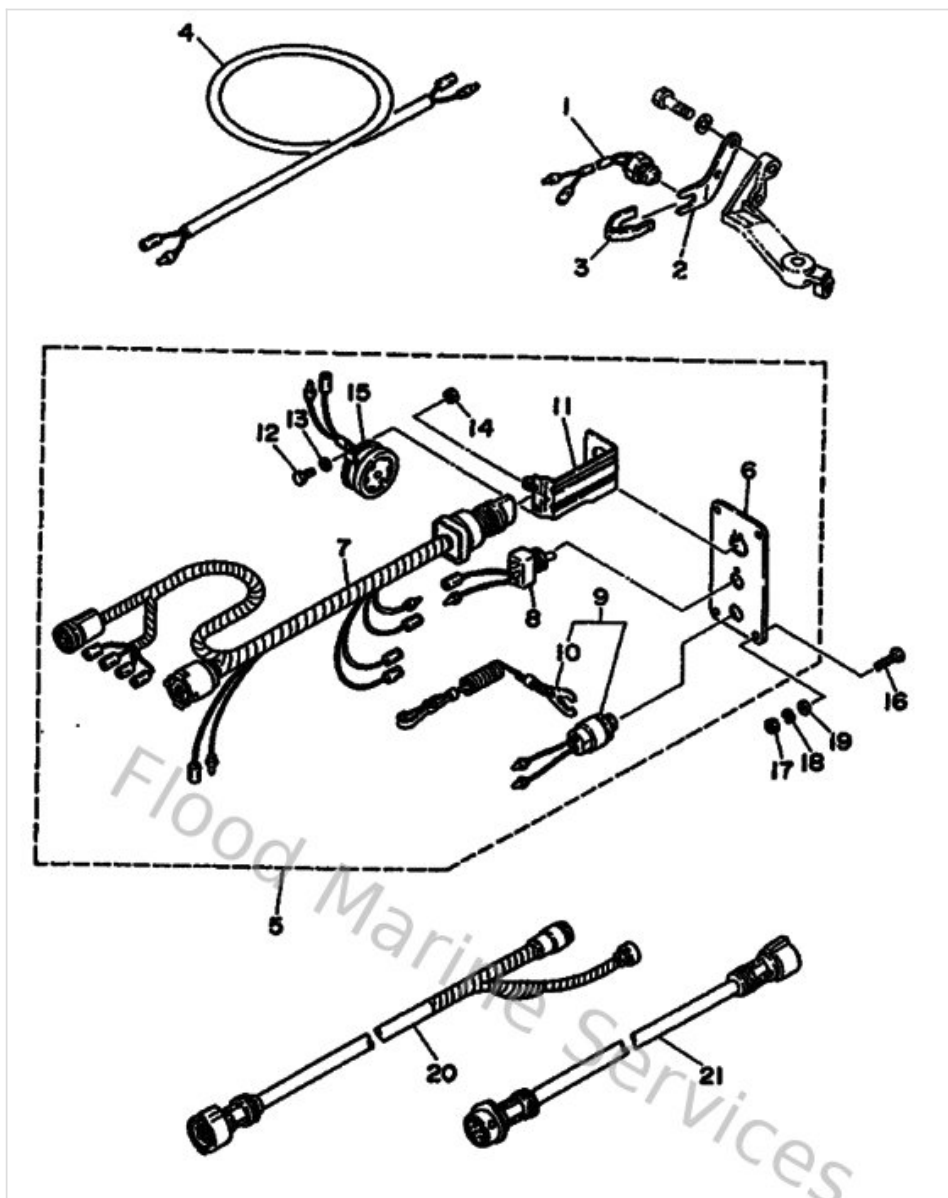
Ref	Part	
1	688833831100 Buzzer	Buy now
2	977805011200 Screw, tapping(61a)	Buy now
3	688833731000 Lead, horn	Buy now
5	663843010100 Pilot lamp ass'y	Buy now
6	663843090000 Plate set	Buy now
7	954283131600 Screw, round tapping	Buy now
9	977806012000 Screw, tapping(6k8)	Buy now
10	929900660000 Washer, plain (646)	Buy now
11	663825210900 Wire, Lead	Buy now
12	688825200000 Lamp switch assembly	Buy now
13	688825260000 Switch, lamp	Buy now
14	688825631000 Trim & tilt switch	Buy now
15	688823880000 Plate	Buy now
16	977804011600 Screw,panh.tapping	Buy now
17	6Y5825210000 Wire, lead	Buy now

Optional Parts 3



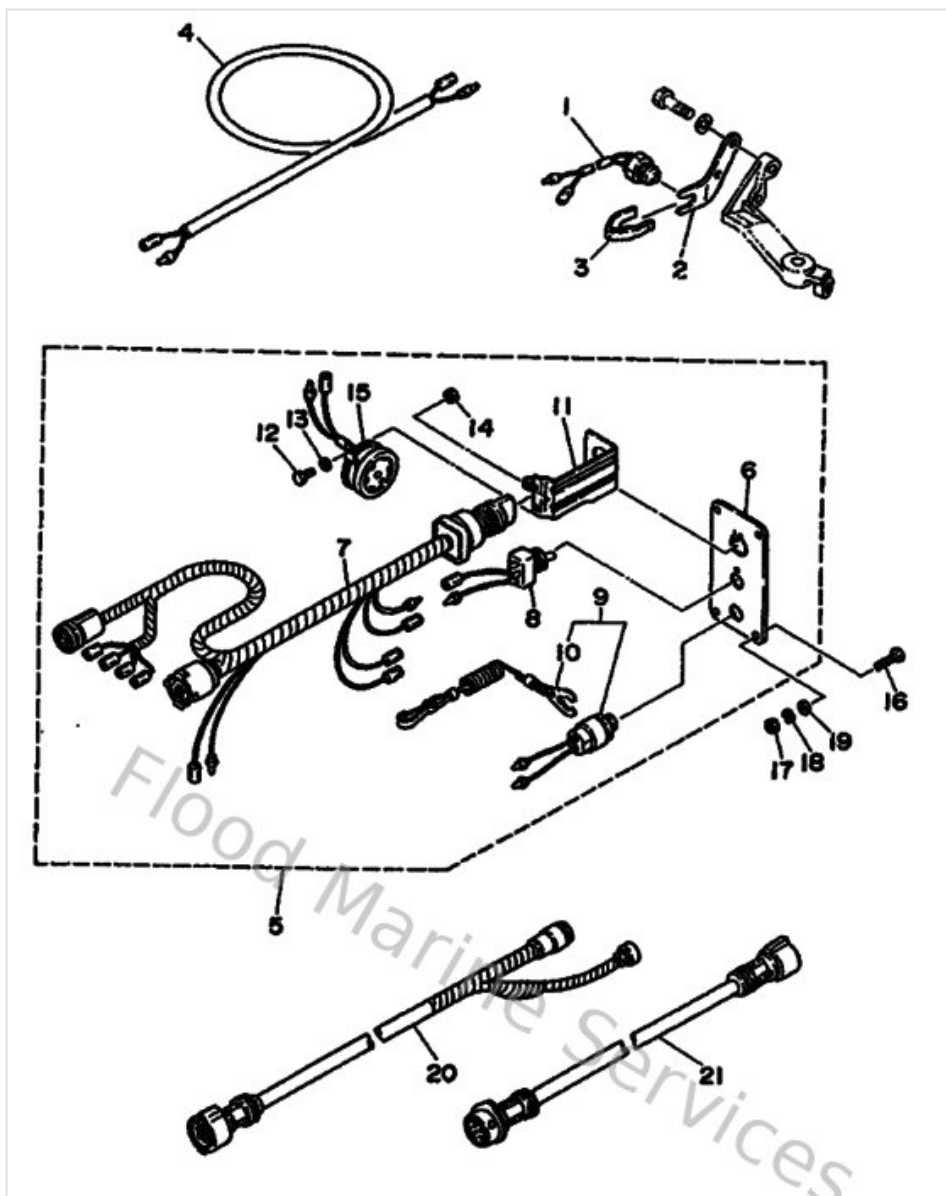
Ref	Part	
18	6Y5821490000 Wire, lead 3	Buy now
19	6Y5821170000 Wire, lead	Buy now
20	6Y5835530000 Wire, lead (l=2.5m)	Buy now
21	1E6821510000 Fuse (10a)	Buy now

Optional Parts 4



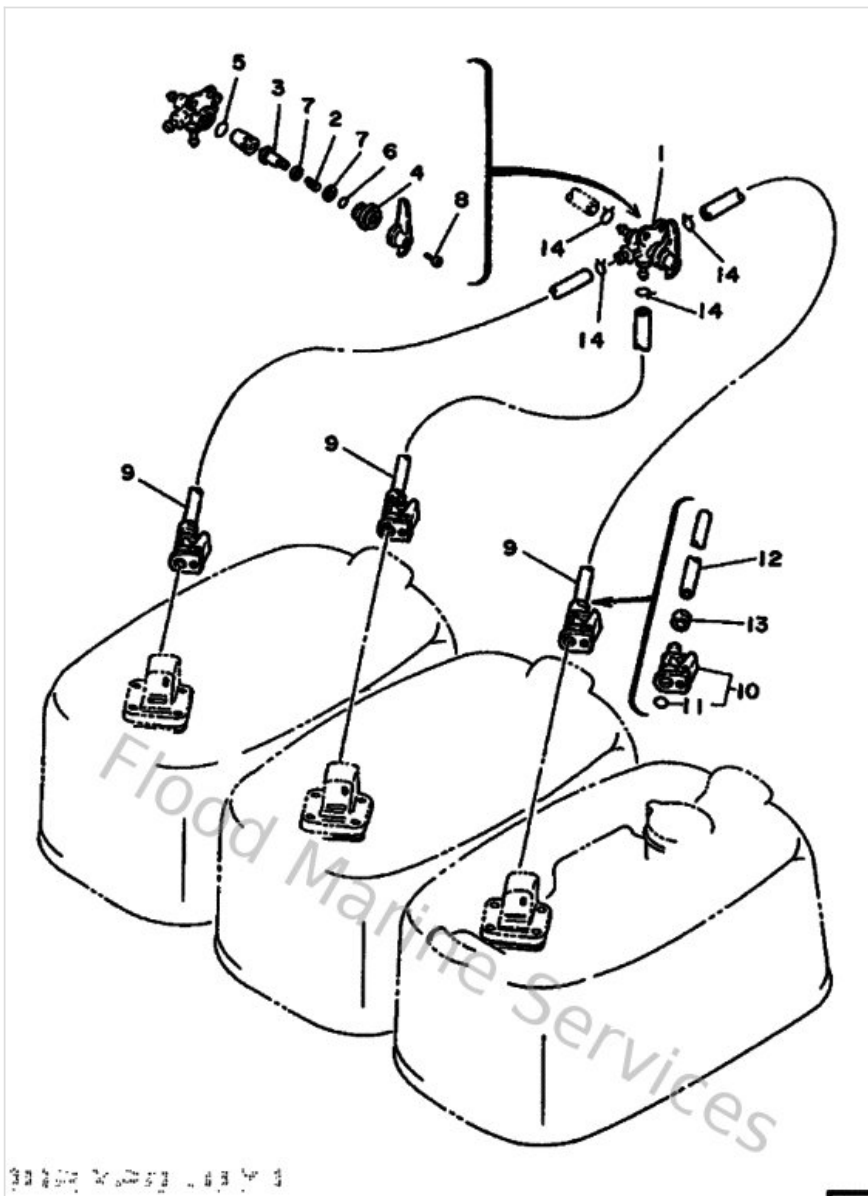
Ref	Part	
1	688825401100 Neutral switch assembly	Buy now
2	663825540100 Stay, neutral switch	Buy now
3	663825550100 Plate	Buy now
4	688825411000 Wire, lead	Buy now
5	704825701200 Panel switch assembly	Buy now
6	689825710200 Panel, Switch	Buy now
7	704825100200 Main switch assembly	Buy now
8	6K1825740000 Switch, choke	Buy now
9	688825750100 Engine stop switch assembly	Buy now
10	682825560000 Lanyard, stop switch	Buy now
11	704825810000 Stay, Cord Clamp	Buy now
12	973030501200 Bolt, hexagon	Buy now
13	929900510000 Ybs67-5 washer, spring	Buy now
14	953030570000 Nut (656)	Buy now
15	688833831100 Buzzer	Buy now

Optional Parts 4



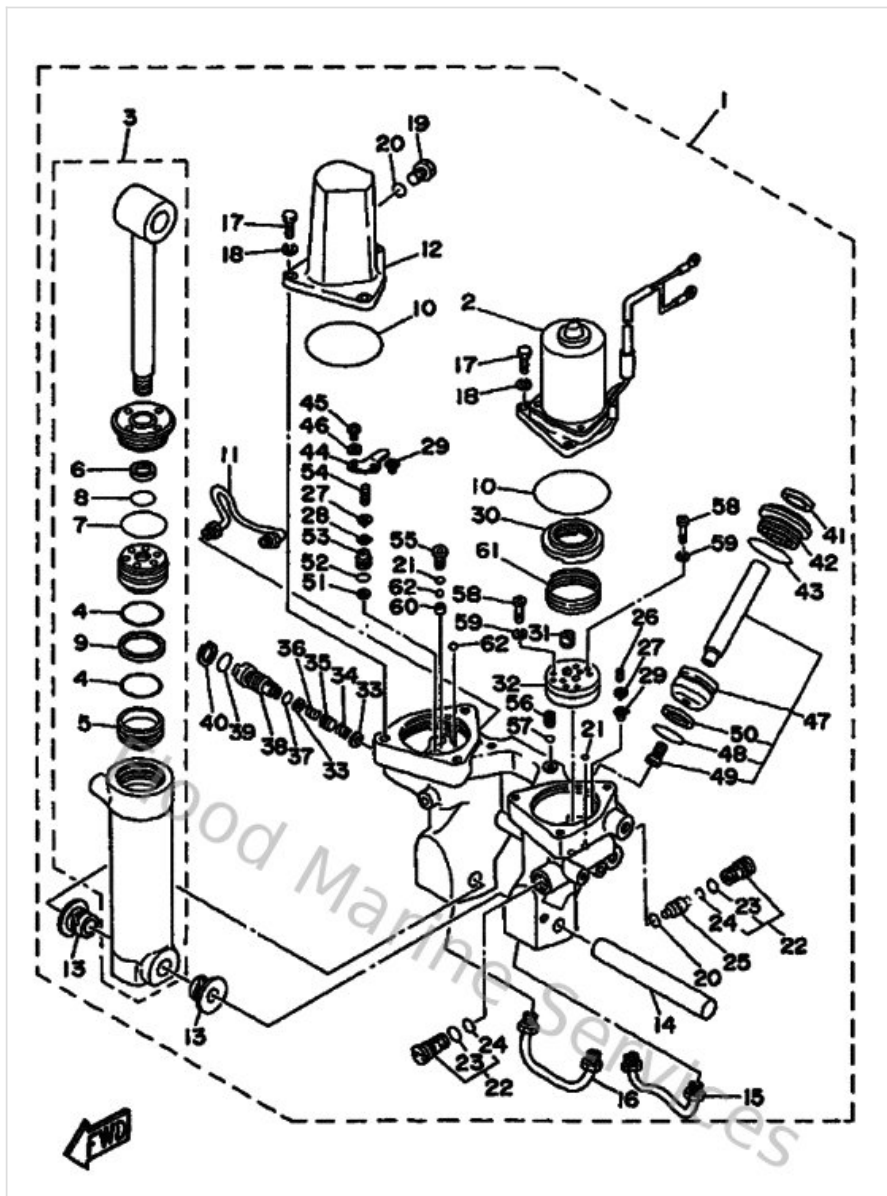
Ref	Part	
16	9014905M0500 Screw(6k0)	Buy now
17	953800560000 Nut, hexagon (663)	Buy now
19	929900560000 Washer, plain (646)	Buy now
20	688825865000 Extension, wire harness	Buy now
21	688825861100 Extension, wire harness	Buy now

Optional Parts 5



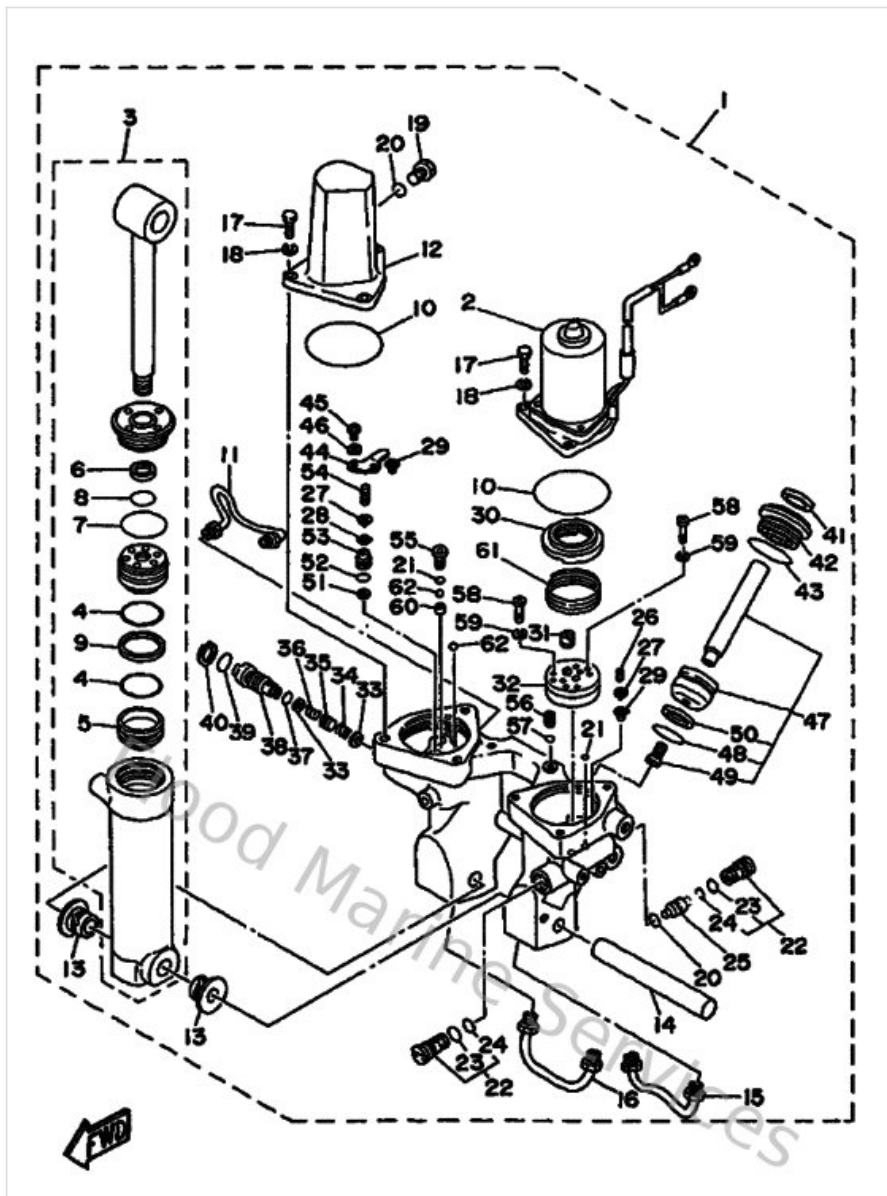
Ref	Part	
2	9050112M1300 Spring, compression (688)	Buy now
3	688245540000 Shaft, cock	Buy now
4	688245590000 Cap	Buy now
5	9321020M2800 O-ring (688)	Buy now
6	9321008M2700 O-ring	Buy now
7	9020108M3200 Washer (688)	Buy now
8	987800401600 Screw, flat head(ga5)	Buy now
9	688243070100 Fuel Pipe Comp. 2	Buy now
10	6G1243050000 Fuel pipe joint comp. 2	Buy now
11	932100828700 O-ring (655)	Buy now
12	9044512M0500 Hose (I3000)	Buy now
13	650243510100 Band 1	Buy now
14	9046711M0000 Clip, Scissor	Buy now

Power Trim & Tilt Assy



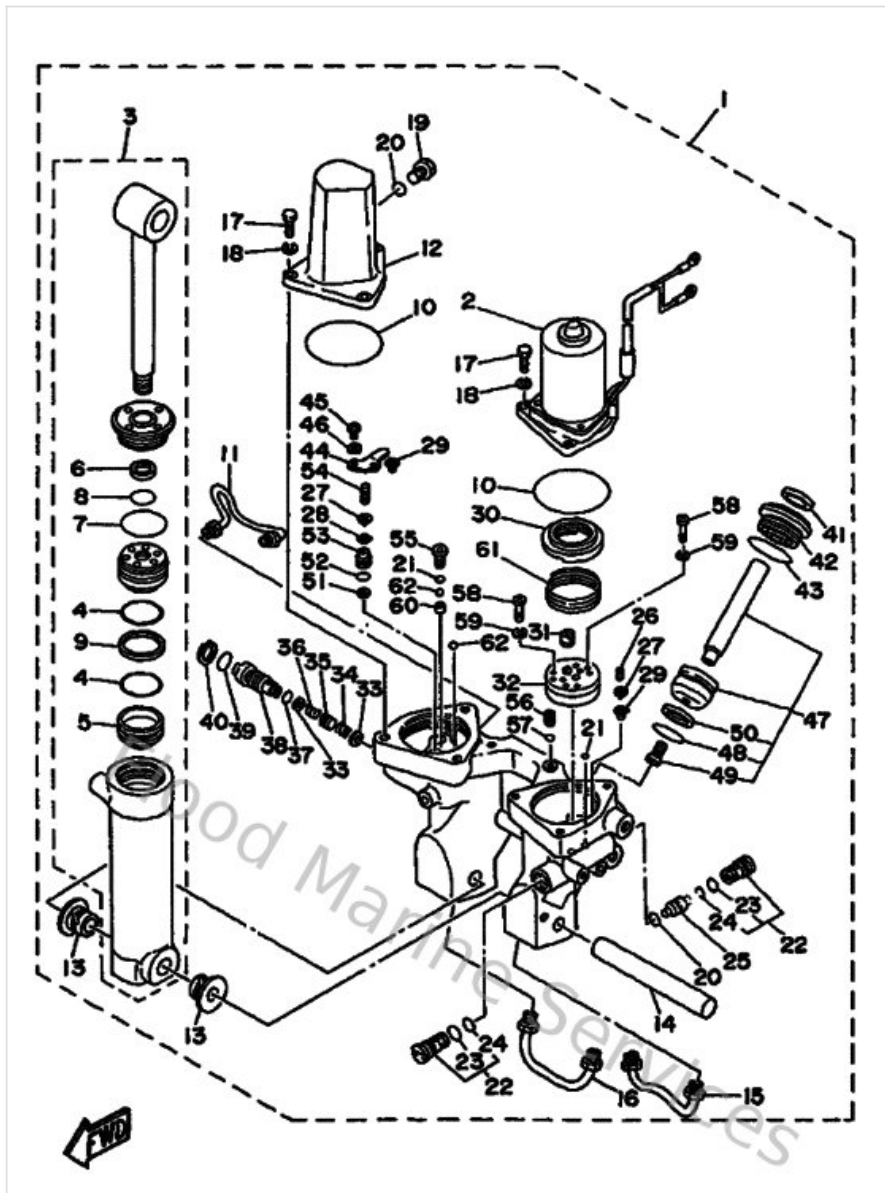
Ref	Part	
2	6H1438800200 Motor assembly	Buy now
3	6H1438401100 Power tilt assembly	Buy now
4	6H1438611000 O-ring	Buy now
5	6H1438141100 Piston, free	Buy now
6	6H1438721000 Ring, back up	Buy now
7	6H1438610000 O-ring	Buy now
8	932101839700 O-ring (6g5)	Buy now
9	65W438710000 Ring, back up	Buy now
10	932106448800 93210-64488	Buy now
11	6H1438351000 Pipe	Buy now
12	6H1438281000 Body, reservoir	Buy now
13	9038618M1400 Bushing (6e5)	Buy now
14	6E5438180000 Pin, lower shock mount	Buy now
15	6H1438331000 Pipe	Buy now
16	6H1438340000 Pipe	Buy now

Power Trim & Tilt Assy



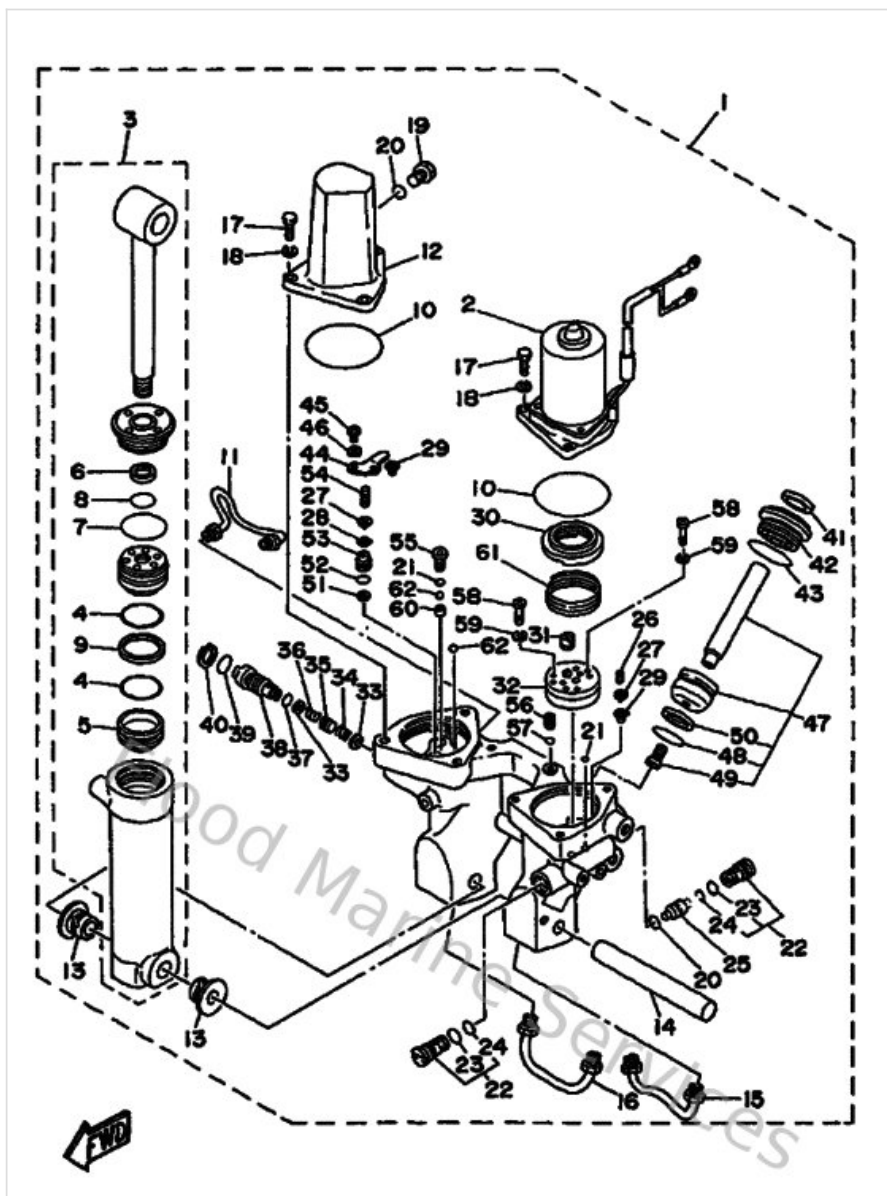
Ref	Part	
17	970800602000 Bolt(7u8)	Buy now
18	929900610000 Washer(6a1)	Buy now
19	6H1438290000 Plug, reservoir	Buy now
20	932100981100 O-ring	Buy now
21	932100651900 O-ring(6h0)	Buy now
22	6T4438020000 Valve sub assembly	Buy now
23	6H1438660100 O-ring	Buy now
24	6H1438670000 O-ring	Buy now
25	6H1438411000 Piston, shuttle	Buy now
26	6H1438561000 Spring, down relief	Buy now
27	6H1438441000 Pin, valve support	Buy now
28	6H14384G1100 Seal, relief valve	Buy now
29	6H14384F1000 Seal, main valve	Buy now
30	6H1438170100 Filter 2	Buy now
31	6H1438311000 Connector, shaft	Buy now

Power Trim & Tilt Assy



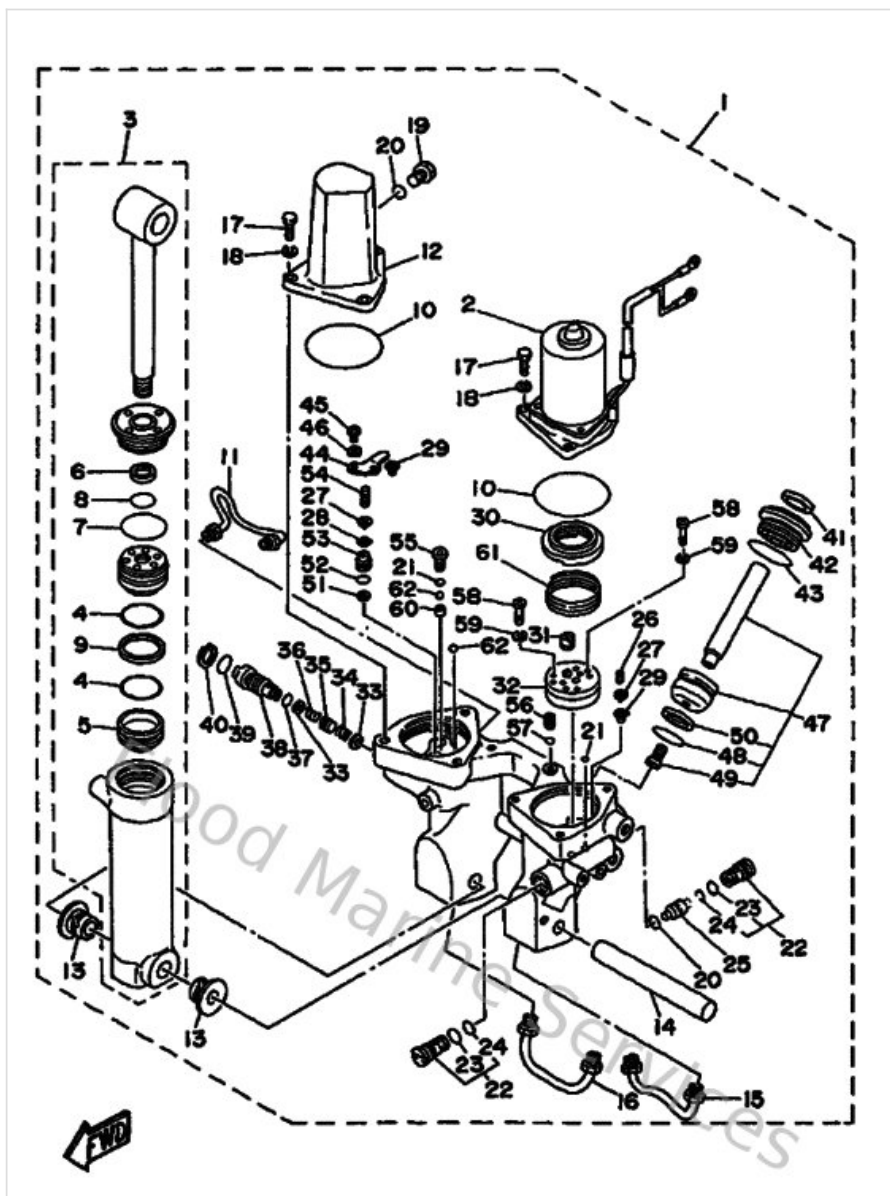
Ref	Part	
32	6H1438301100 Gear pump assembly	Buy now
33	6H1438470000 Seat, manual valve	Buy now
34	6H1438990000 Spring, manual release	Buy now
35	6H14382A1000 Adaptor 1	Buy now
36	6H1438540000 Spring, manual release	Buy now
37	9321010M7400 O-ring	Buy now
38	6H1438450100 Screw, manual release	Buy now
39	9321018M7500 O-ring (6e5)	Buy now
40	6H1438750000 Ring, snap	Buy now
41	6H1438221000 Seal, trim dust	Buy now
42	6H1438211100 Screw, trim cylinder end	Buy now
44	6H14384E2000 Spring, trim	Buy now
45	985010501000 Screw, pan head(62x)	Buy now
46	929900520000 Ybs66-5 washer, plain	Buy now
47	6H1438201100 Piston sub assembly	Buy now

Power Trim & Tilt Assy



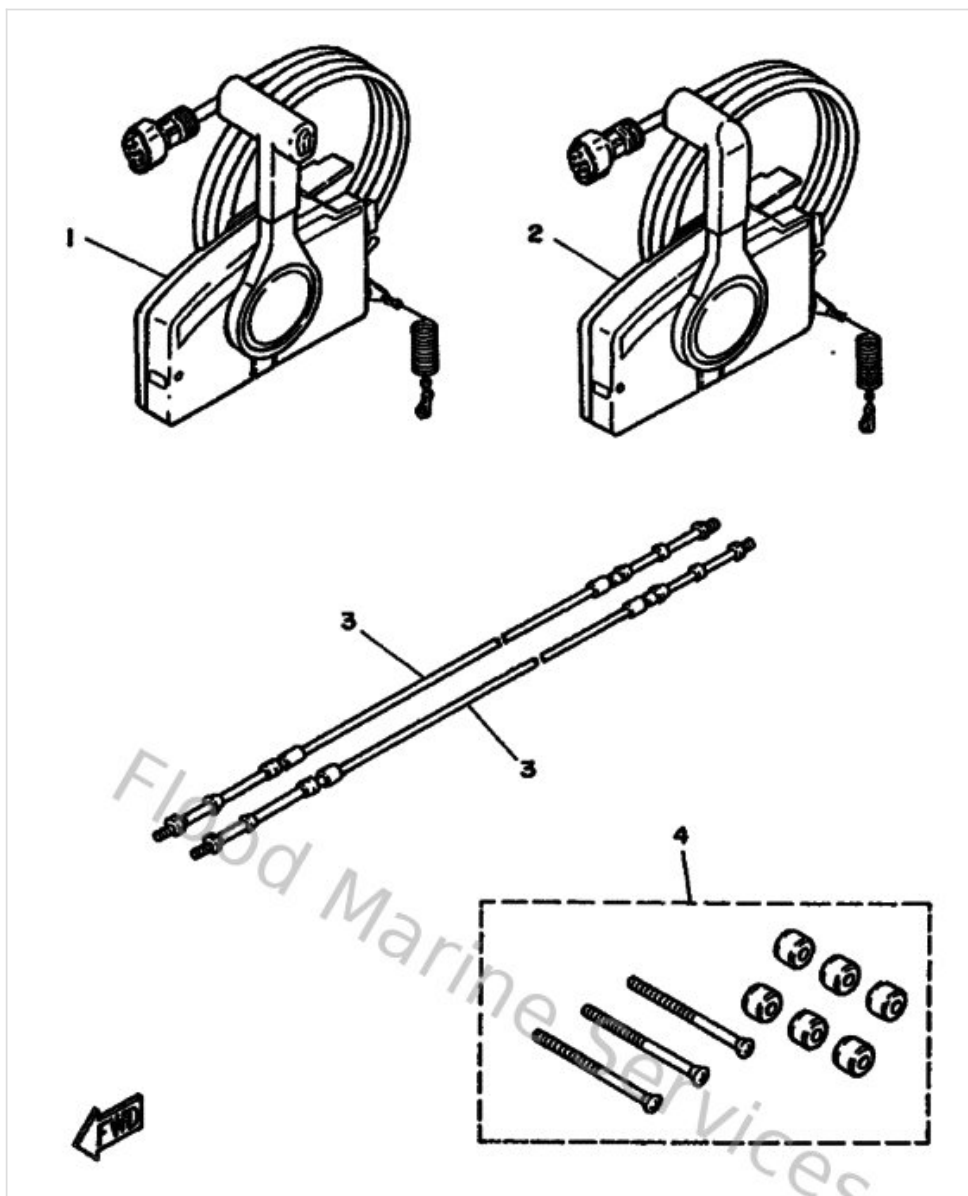
Ref	Part	
48	6H1438640000 O-ring	Buy now
49	913160801600 Bolt, socket	Buy now
50	6H1438740000 Ring, back up	Buy now
51	6H1438160000 Filter 1	Buy now
52	6H1438960000 O-ring (2h7)	Buy now
53	6H1438951100 Seat, relief valve	Buy now
54	6H1438551100 Spring, up relief	Buy now
55	6H1438431100 Screw, valve lock	Buy now
56	6H14388E1100 Plug, tapper screw	Buy now
57	6H1438680000 O-ring	Buy now
58	985110402500 Screw, pan head	Buy now
59	929010410000 Ybs67-4 washer, spring	Buy now
60	6H14387J0000 Washer, special 2	Buy now
61	6H14385H0000 Spring, seal	Buy now
62	935053203800 Ball(7fk)	Buy now

Power Trim & Tilt Assy



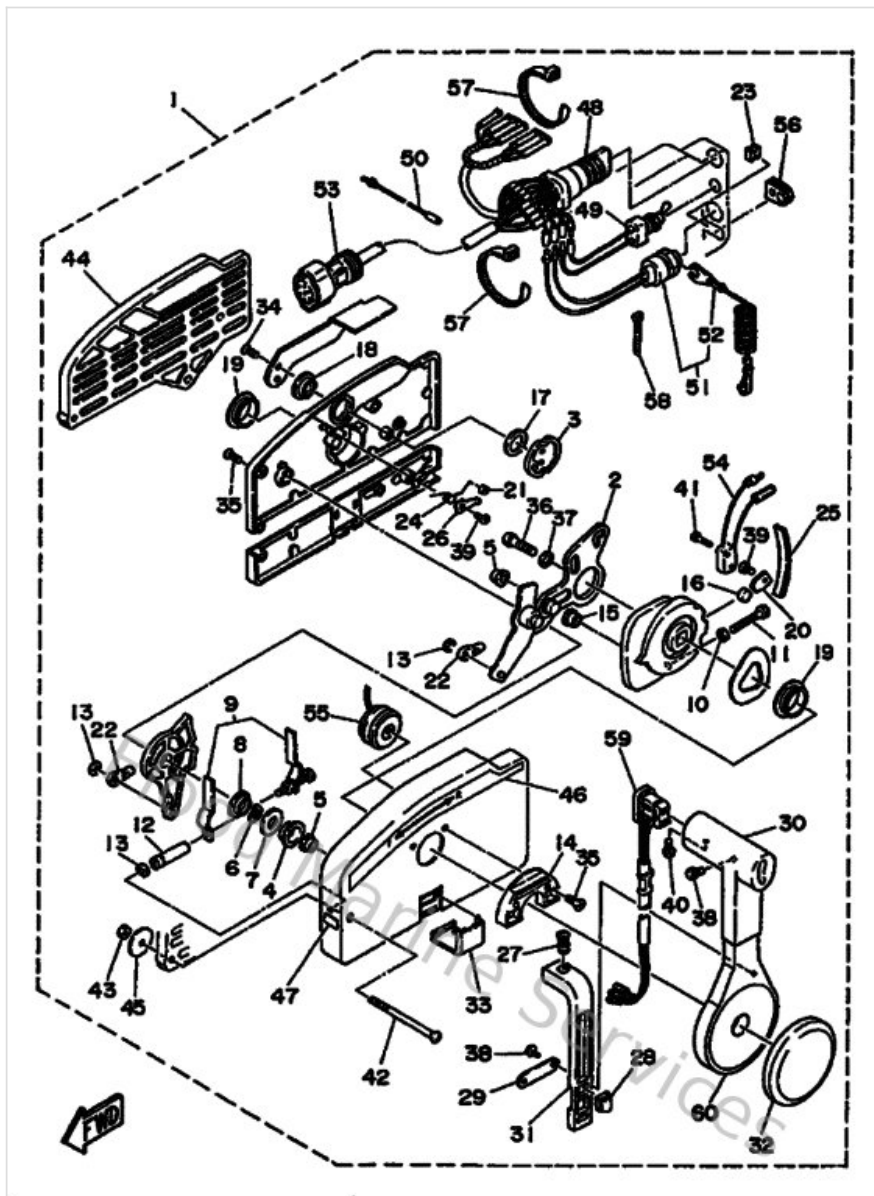
Ref	Part	
1	6H1433760000 Bolt, thrust receiver	Buy now
2	957800830000 Nut, nylon (6j8)	Buy now
3	6Y5836701000 Pro Series 11 Trim Meter (Black)	Buy now
4	688836640000 Damper	Buy now
5	6Y5835770000 Plate, fitting	Buy now
6	6Y5835362000 Socket, Meter	Buy now
7	6Y5835180000 Bulb (12v-1.7w) t6.5	Buy now
8	6H1836721000 Trim Sender	Buy now
9	985800601600 Screw pan head	Buy now
10	6E5825531000 Extension, Wire Harness	Buy now
11	9046409M1300 Clamp (6h1)	Buy now
12	9044014M0000 Pipe(6h4)	Buy now
13	9046511M1000 Clamp	Buy now

Remote Control



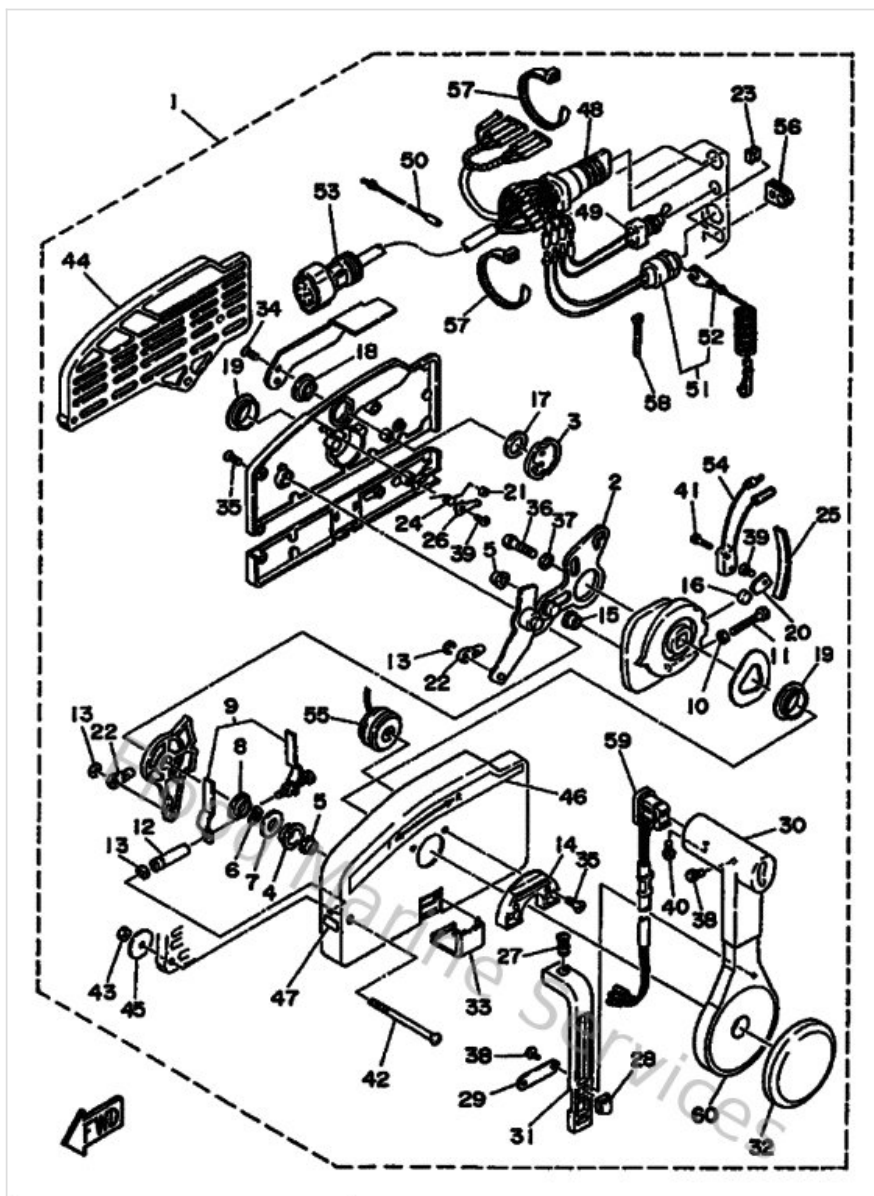
Ref	Part	
1	703482031200 Remote control assembly (7p)	Buy now
2	703482011800 Remote control assembly (10p)	Buy now
3	MARCABLE09SC Remote Control Cable 9' :ob	Buy now
4	703482900100 Twin attachment	Buy now

Remote Control Assy



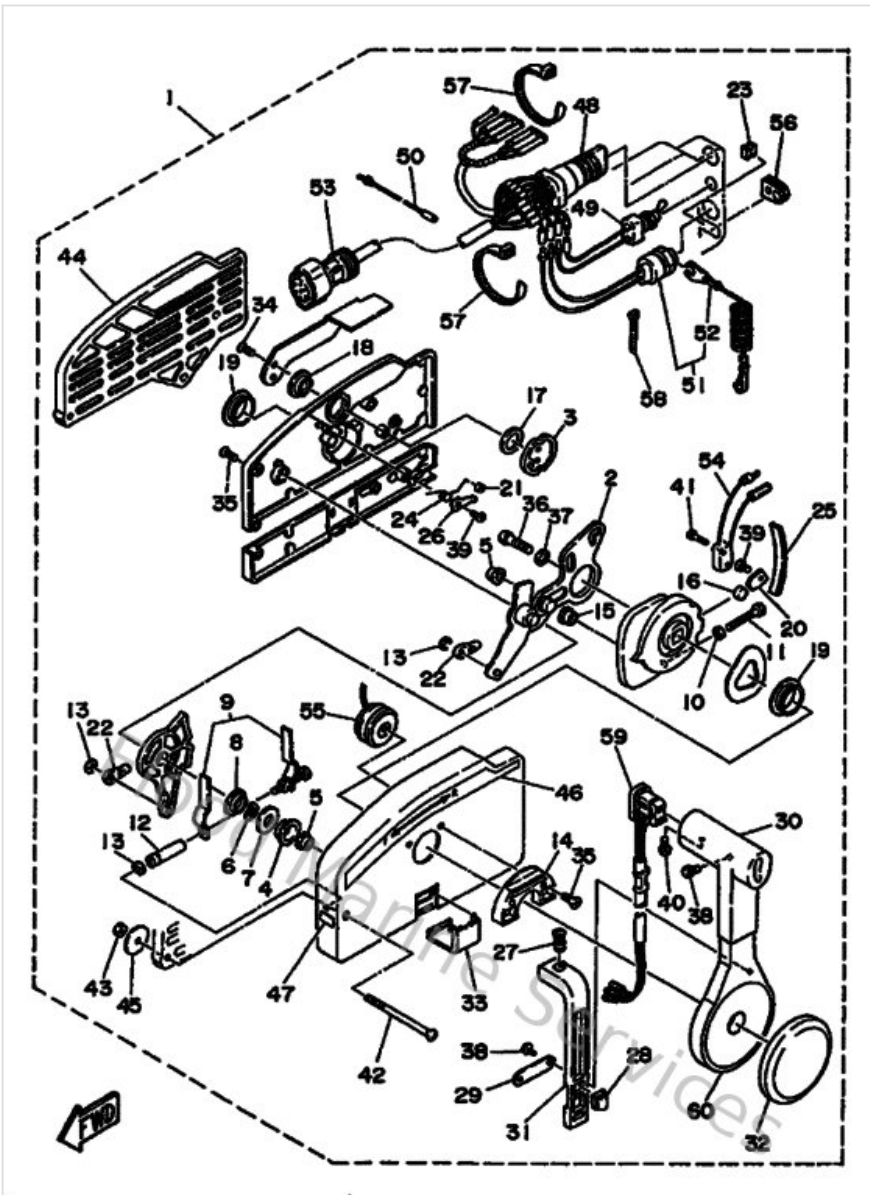
Ref	Part	
1	703482031200 Remote control assembly (7p)	Buy now
2	703482610100 Arm, throttle	Buy now
3	703481530000 Shaft, free accel.	Buy now
4	703482350000 Bushing	Buy now
5	703482730000 Bushing	Buy now
7	703482680000 Spacer 3	Buy now
8	703482630000 Bushing	Buy now
9	703482640000 Throttle, friction	Buy now
10	953800560000 Nut, hexagon (663)	Buy now
12	703482650000 Shaft Friction	Buy now
13	934300602400 Circlip (701)	Buy now
14	703482450000 Plate, lock	Buy now
15	703482520000 Roller, cam	Buy now
16	701482480000 Roller, free accel	Buy now
17	703481980000 Washer, wave 3	Buy now

Remote Control Assy



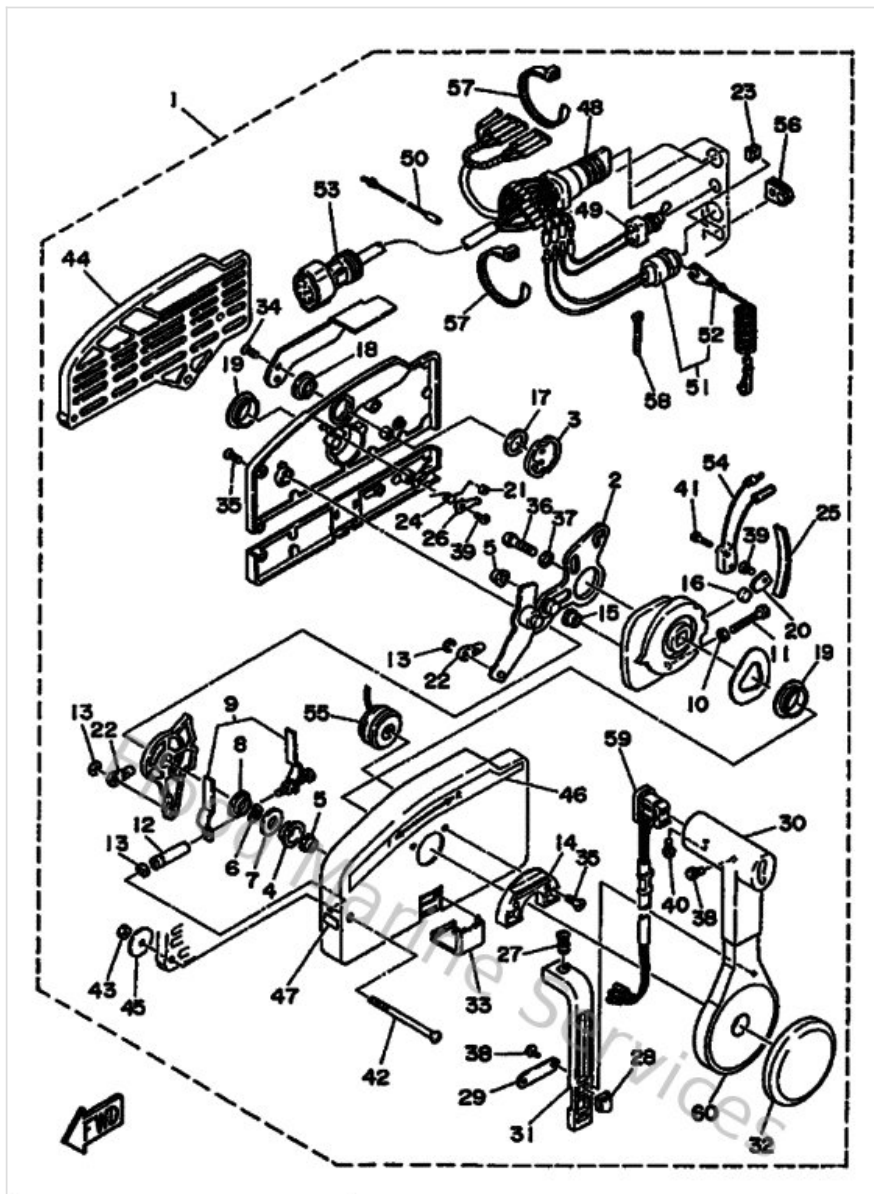
Ref	Part	
18	703482430000 Bushing 3	Buy now
19	703482360000 Bushing	Buy now
20	703481890000 Retainer	Buy now
21	703482340000 Roller, detent	Buy now
22	703483450100 Cable end, remote control 2	Buy now
23	703483580000 Anchor, cable	Buy now
24	703482440000 Spring, free accel.	Buy now
25	703482380000 Spring, detent	Buy now
26	703482460000 Spacer 1	Buy now
27	703482270000 Spring, neutral lock	Buy now
28	703825940000 Clamp	Buy now
29	703482260000 Plate, stopper	Buy now
30	703482220000 Grip, control lever	Buy now
31	703482230000 Lock, neutral	Buy now
32	703482250000 Cover	Buy now

Remote Control Assy



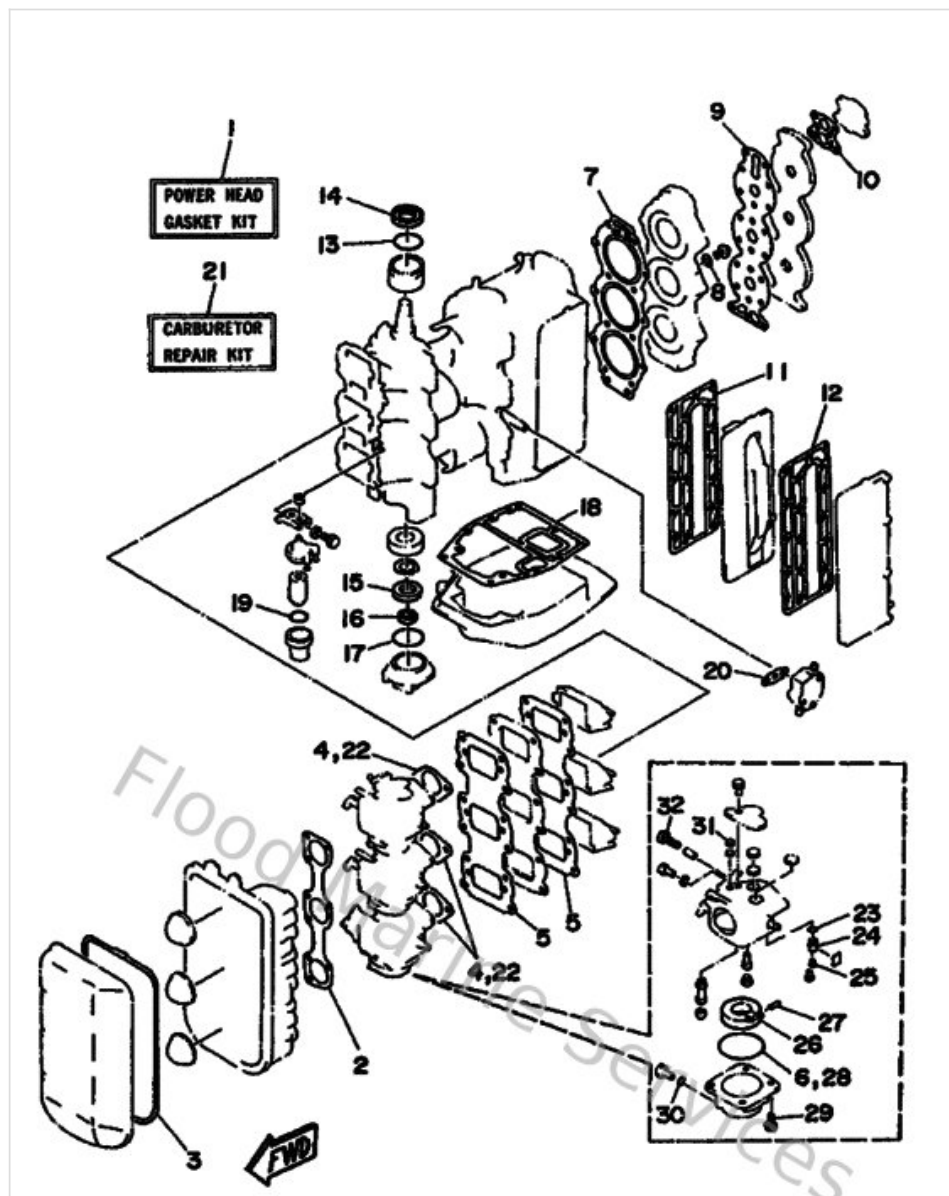
Ref	Part	
33	703482190000 Cover, lead	Buy now
34	987800501200 Screw(617)	Buy now
35	987800501600 Ybs53-516 screw,flat head	Buy now
36	970800803000 Bolt, hexagon (fj1)	Buy now
37	929900860000 Washer, plain (663)	Buy now
38	985800401000 Screw, pan head (e56)	Buy now
39	985800400600 Screw, pan head (7h3)	Buy now
40	978850501000 Screw, pan head(62x)	Buy now
41	985800301400 Screw, pan head (n151)	Buy now
42	703482911000 Screw	Buy now
43	953800660000 Nut(661)	Buy now
44	703482930000 Spacer, remote control	Buy now
45	701482870000 Washer 1	Buy now
46	703482150000 Graphic	Buy now
48	703825100100 Main switch assembly	Buy now

Remote Control Assy



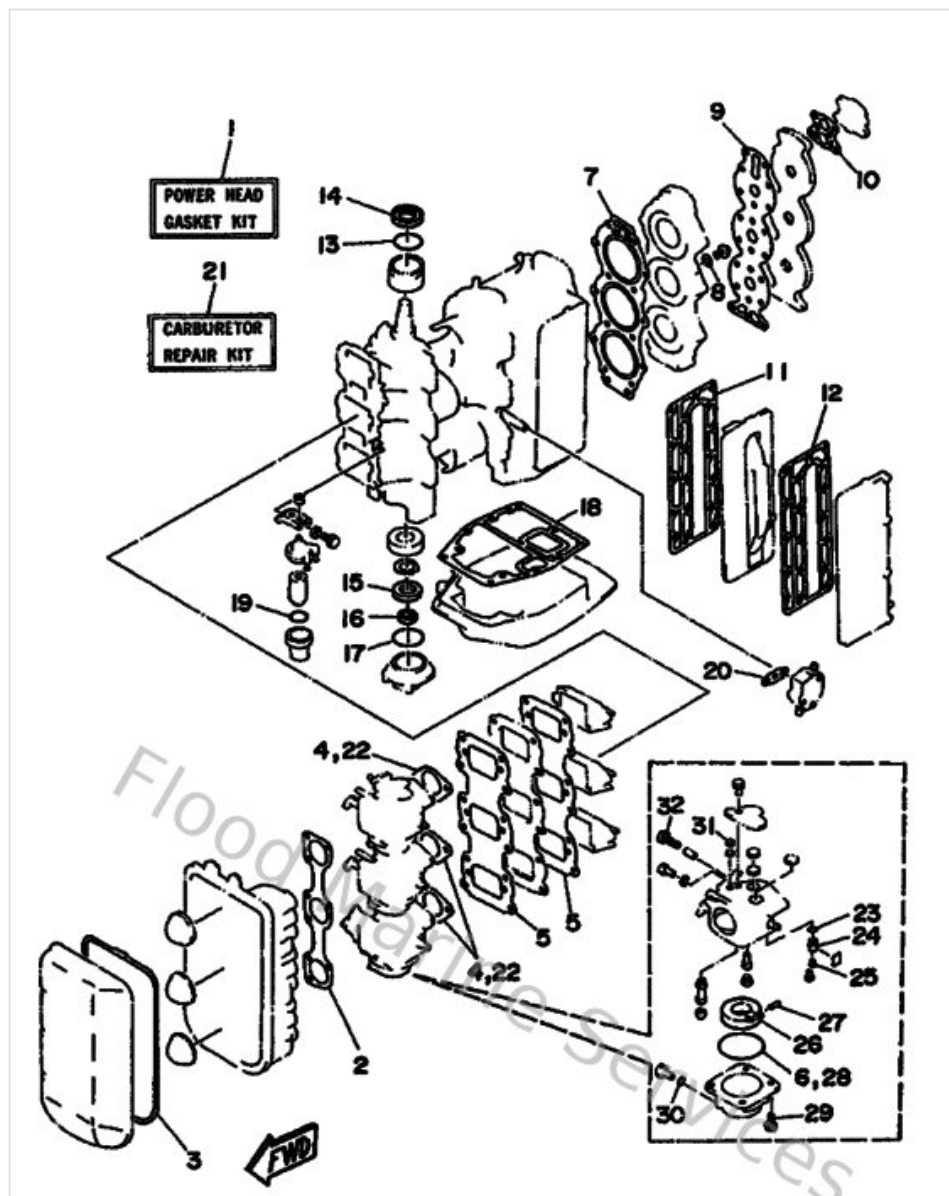
Ref	Part	
49	703825740000 Switch, choke	Buy now
50	703825310000 Wire, lead	Buy now
51	688825750200 Engine stop switch assembly	Buy now
52	682825560000 Lanyard, stop switch	Buy now
53	6888258A2000 10p main harness mec 2m (6ft)	Buy now
54	703825400000 Neutral switch assembly	Buy now
55	703833830200 Buzzer	Buy now
56	703482840000 Grommet	Buy now
57	904651316900 Band	Buy now
58	80L263970000 Band	Buy now
59	703825630100 Trim & tilt switch assembly	Buy now
60	703482210000 Grip	Buy now

Repair Kit 1



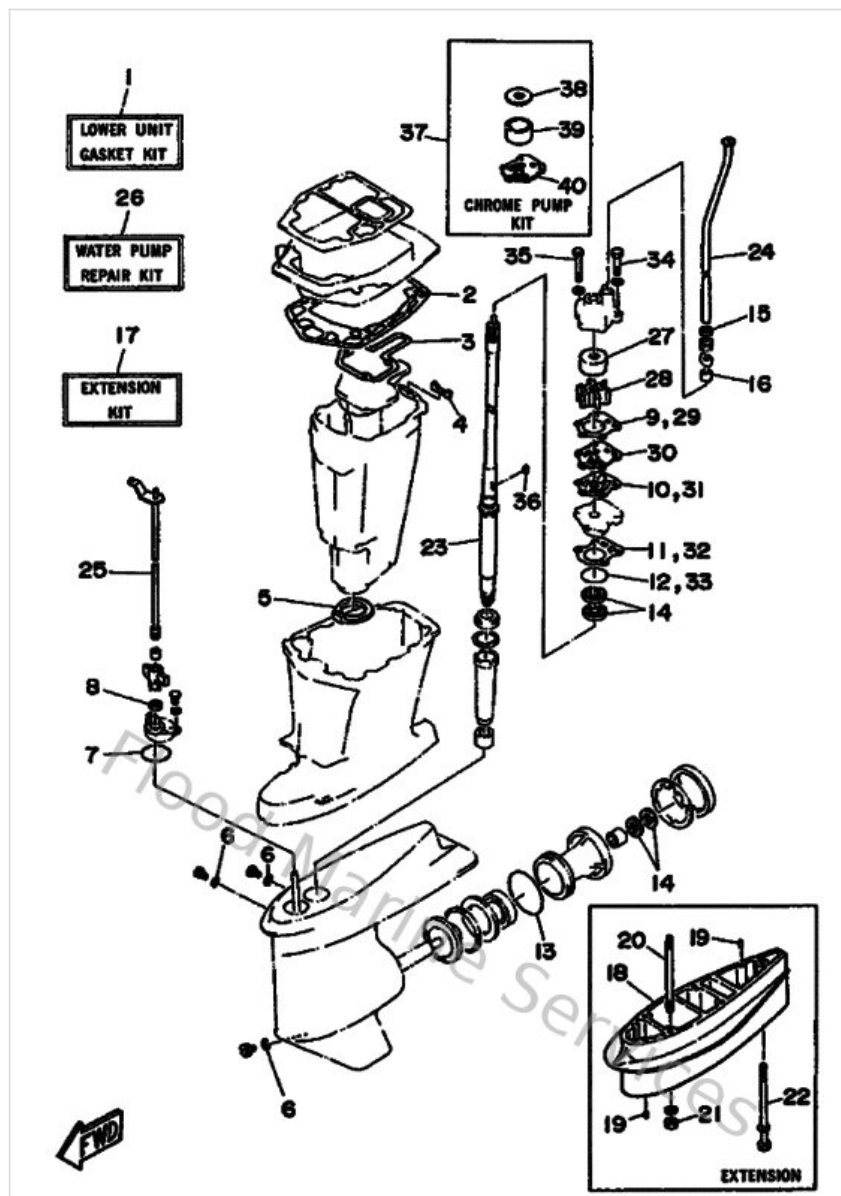
Ref	Part	
1	688W00010100 Gasket Kitkit	Buy now
3	688144160000 Gasket, Air Cleaner	Buy now
4	68814198A100 Gasket	Buy now
5	68813621A100 Gasket, valve seat	Buy now
6	676149840000 Gasket, float chamber	Buy now
7	68811181A000 Gasket, cylinder head 1	Buy now
8	904301411500 Gasket (663)	Buy now
9	68811193A100 Gasket, head cover 1	Buy now
10	68812414A100 Gasket, cover	Buy now
11	68841112A000 Gasket, exhaust inner cover	Buy now
12	68841114A000 Gasket, exhaust outer cover	Buy now
13	9321046M1600 O-ring (688)	Buy now
14	9310236M2400 Oil seal(52w)	Buy now
15	9310230M0500 Oil seal (688)	Buy now
16	9310420M0200 Oil seal (688)	Buy now

Repair Kit 1



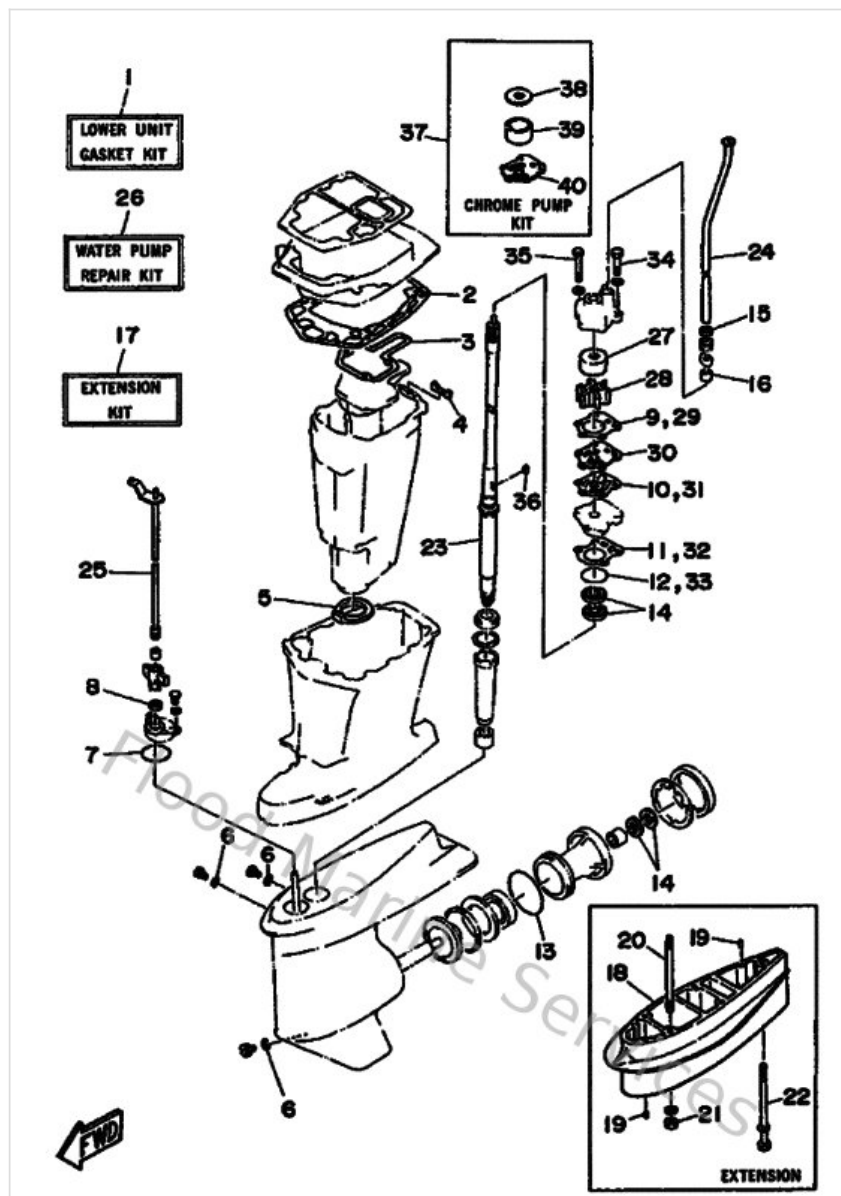
Ref	Part	
17	932106226900 Ring, o(663)	Buy now
18	68845113A000 Gasket, upper casing	Buy now
19	9321037M2500 O-ring (655)	Buy now
20	65024431A000 Gasket,fuel pump	Buy now
21	6H1W00930100 Carburetor repair kit	Buy now
23	932100422800 O-ring (371)	Buy now
24	692145900000 Needle valve assembly	Buy now
25	676141860000 Pin, valve	Buy now
26	676149850100 Float comp	Buy now
27	688145480000 Pin, arm	Buy now
29	979800411400 Screw, pan head(ga5)	Buy now
30	932100423000 O-ring (371)	Buy now
31	663141260000 Packing	Buy now
32	692149230000 Screw, adjusting	Buy now

Repair Kit 2



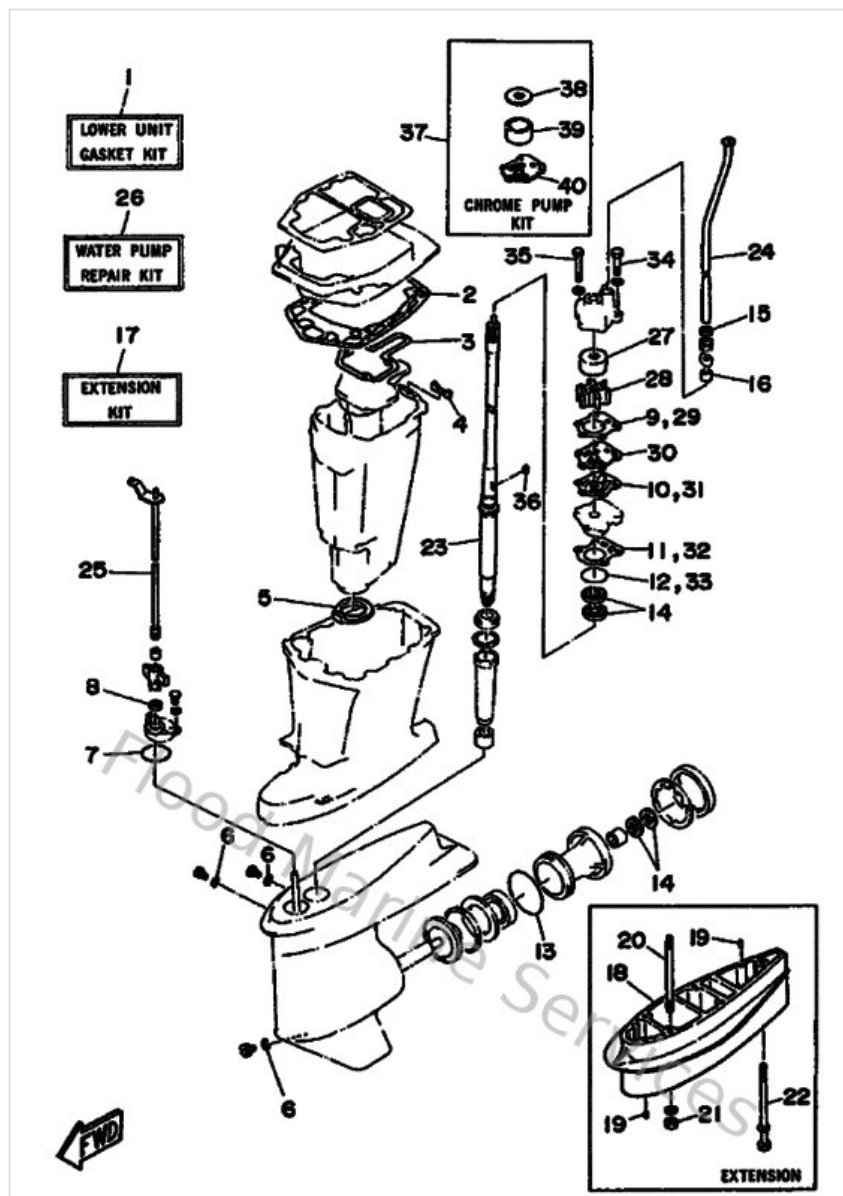
Ref	Part	
1	688W00012100 Lower unit gasket kit	Buy now
2	68845114A100 Gasket, upper casing	Buy now
3	68841134A000 Gasket, exhaust manifold	Buy now
4	688411330000 Gasket, exhaust manifold 1	Buy now
5	688451230000 Gasket, muffler	Buy now
6	904300802000 Gasket	Buy now
7	932104904600 O-ring (620)	Buy now
8	931060901400 Oil seal	Buy now
9	68844315A000 Gasket,water pump 1	Buy now
10	68844324A000 Gasket,cartridge Outer plate	Buy now
11	68844316A000 Gasket,water pump 2	Buy now
12	932104604400 O-ring	Buy now
13	9321085M9700 O-ring(6h1)	Buy now
14	9310125M0300 Oil seal	Buy now
15	904301207200 Gasket	Buy now

Repair Kit 2



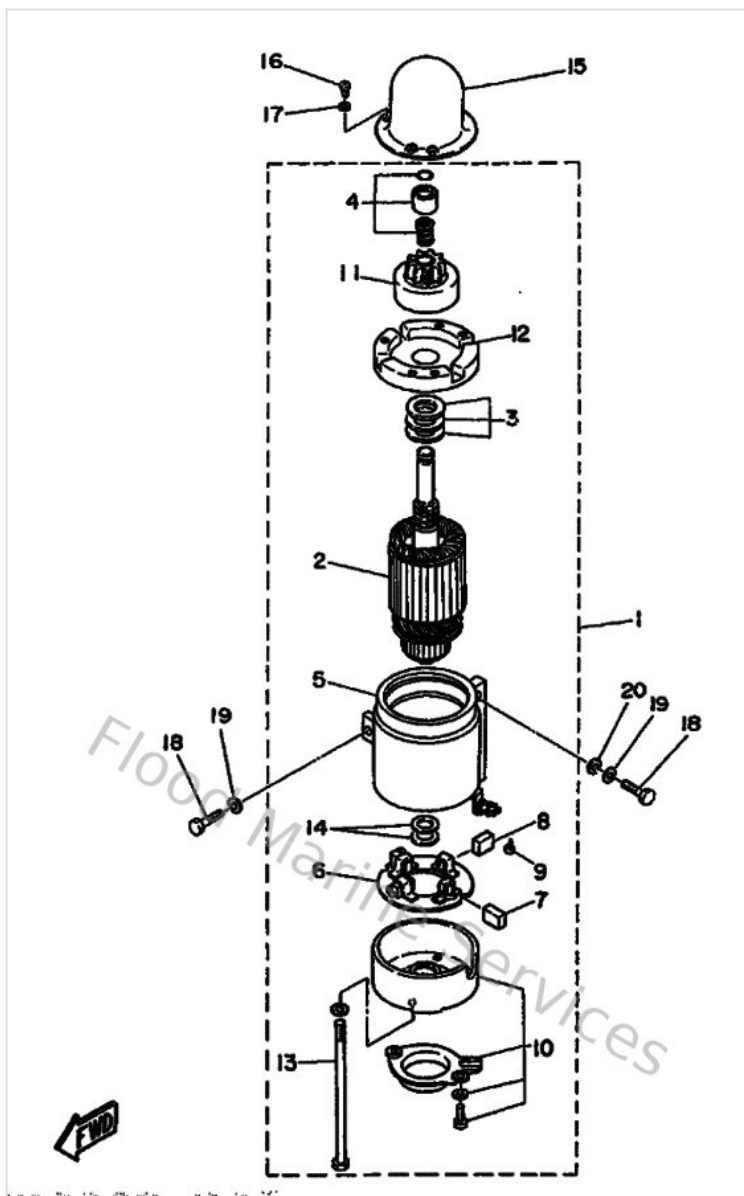
Ref	Part	
16	663443660000 Damper, water seal 2	Buy now
19	936061201900 Pin, dowel (614)	Buy now
20	9011610M0500 Bolt, stud (688)	Buy now
21	953801060000 Nut(624)	Buy now
22	9011908M0000 Bolt, with washer(62x)	Buy now
23	688455012200 Drive shaft comp.	Buy now
24	688443612000 Tube, water (ul)	Buy now
25	688441202100 Handle gear shift assembly	Buy now
26	692W00780100 Water pump repair kit	Buy now
27	688443220000 Insert, cartridge	Buy now
28	688443520300 Impeller	Buy now
30	688443230000 Outer plate, cartridge	Buy now
34	973950805000 Bolt (62k)	Buy now
35	973950807000 Bolt, hexagon	Buy now
36	9028004M0400 Key, woodruff (688)	Buy now

Repair Kit 2



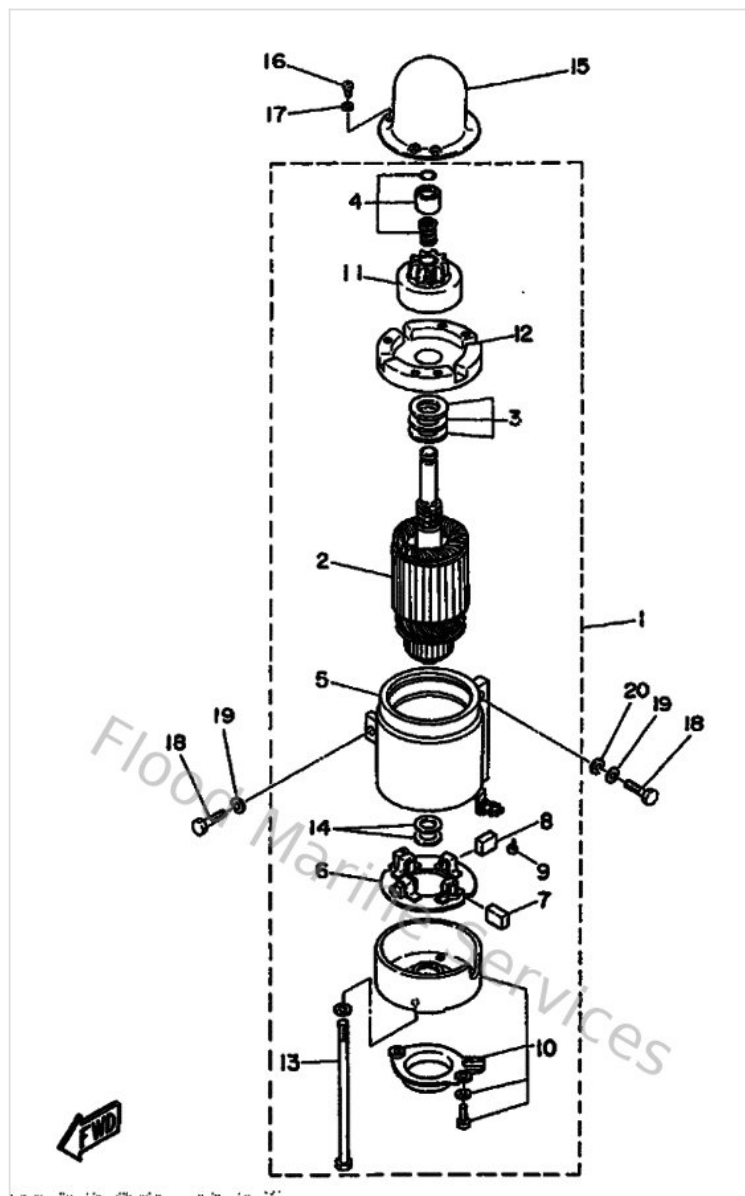
Ref	Part	
37	688W00781A00 Chrome pump kit	Buy now
38	688443214100 Inner plate, cartridge	Buy now
39	688443224100 Insert, cartridge	Buy now
40	688443234000 Outer plate, cartridge	Buy now

Starting Motor



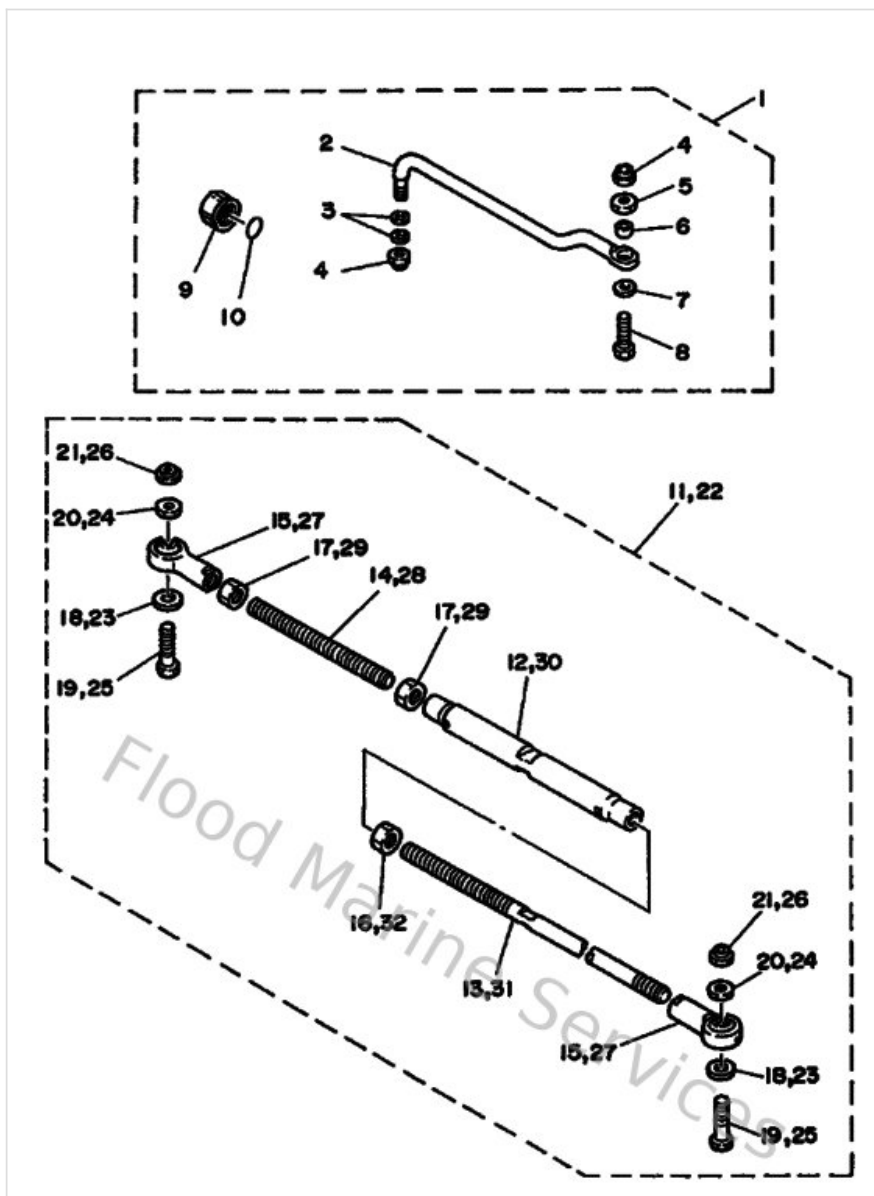
Ref	Part	
1	688818001200 Starting motor assembly	Buy now
2	676818501100 Armature assembly	Buy now
3	676818091000 Washer kit	Buy now
4	676818571000 Pinion stopper set	Buy now
5	688818101100 Stator assembly	Buy now
6	663818401100 Brush holder assembly	Buy now
7	663818111100 Brush 1	Buy now
8	663818121100 Brush 2	Buy now
9	663818131000 Spring, brush	Buy now
10	663818201200 Rear bracket assembly	Buy now
11	663818321100 Pinion assembly	Buy now
12	688818301100 Front bracket assembly	Buy now
13	663818261000 Bolt 1	Buy now
14	688818240000 Washer 2	Buy now
15	688818420000 Cover	Buy now

Starting Motor



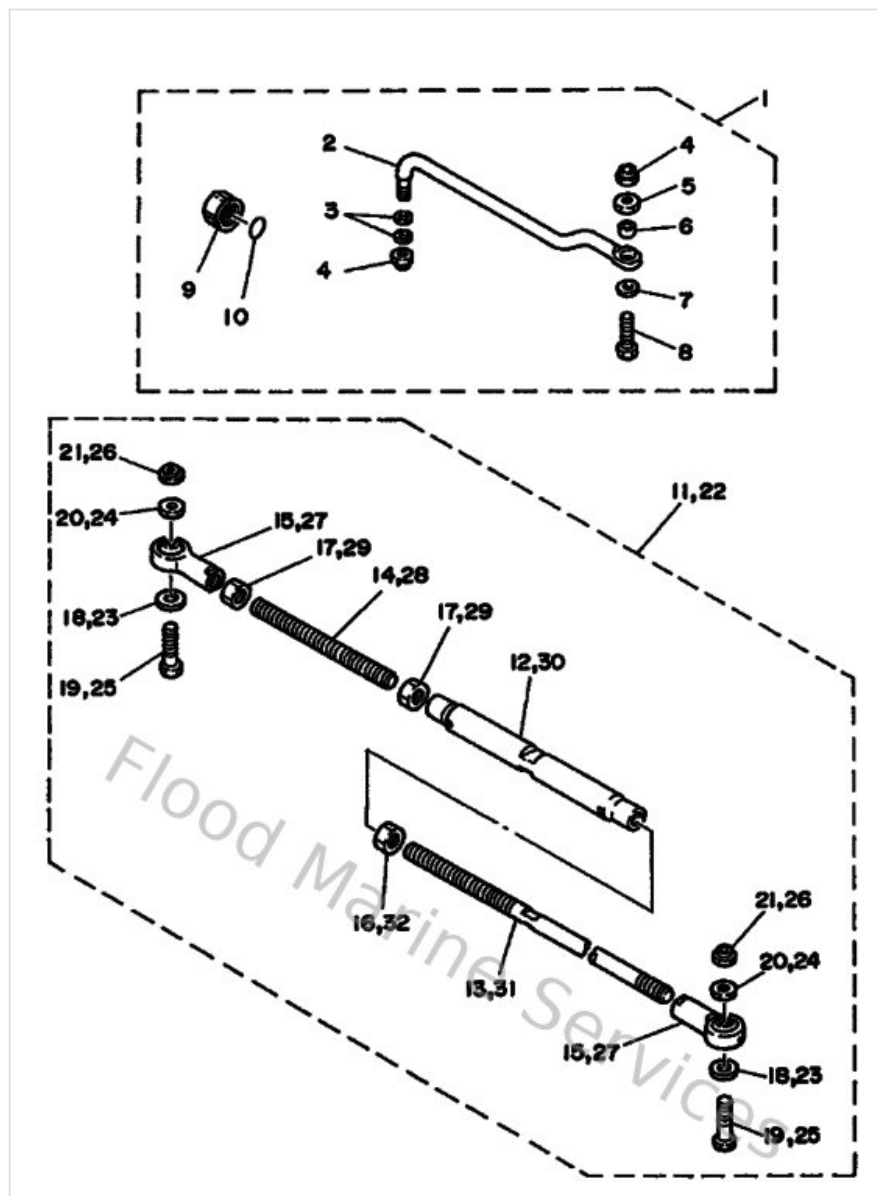
Ref	Part	
16	985800401000 Screw, pan head (e56)	Buy now
17	929900420000 Ybs66-4 washer, plain	Buy now
18	970130803000 Bolt	Buy now
19	929900810000 Ybs67-8 washer, spring	Buy now
20	929900860000 Washer, plain (663)	Buy now

Steering Guide Attachment 1



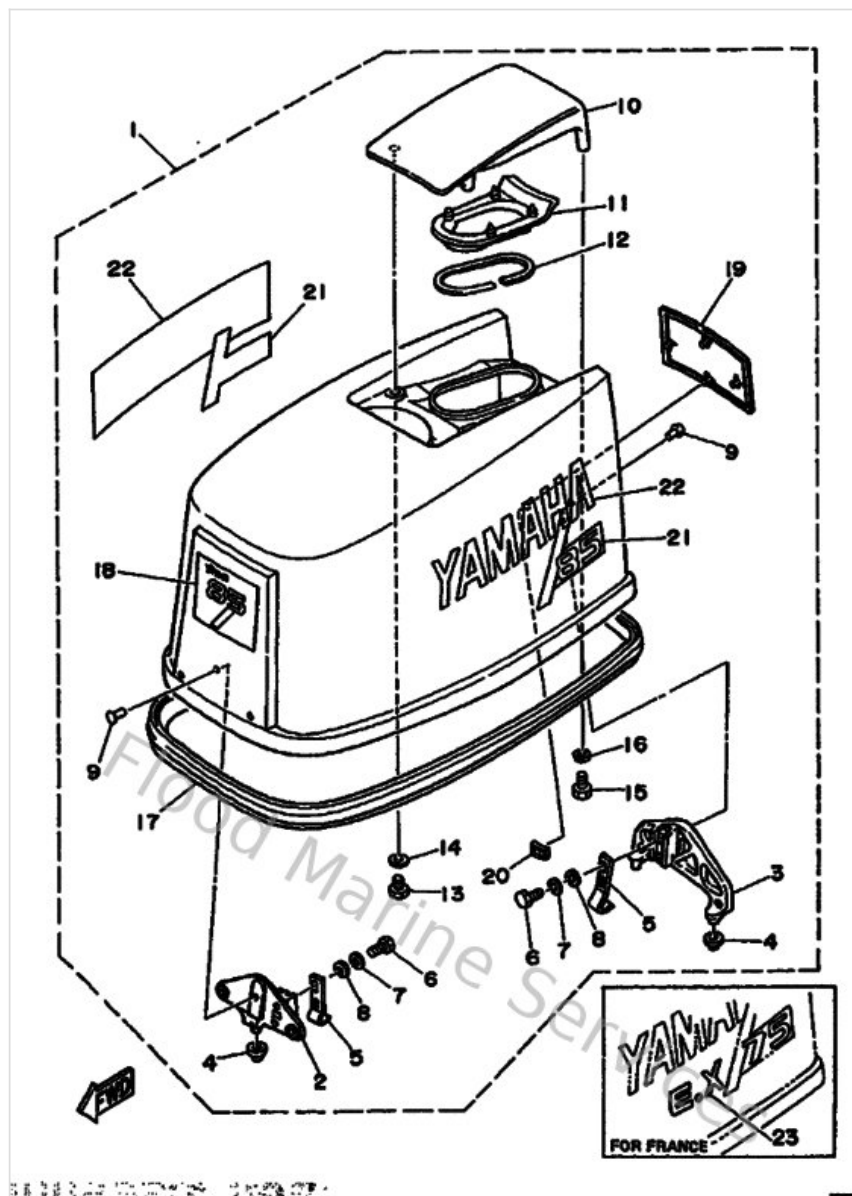
Ref	Part	
1	688613501000 Steering guide attachment kit	Buy now
2	688613511000 Rod, steering link	Buy now
3	9020110M2000 Washer, plate (663)	Buy now
4	9018509M0100 Nut, nylon (663)	Buy now
5	9017009M0300 Nut (689)	Buy now
6	9038710M4200 Collar (688)	Buy now
7	9020110M6300 Washer, plate	Buy now
8	6E5613550000 Bolt	Buy now
9	6E5431450000 Cap, clamp bracket	Buy now
10	932101627500 O-ring	Buy now
11	6E5613010100 Tie bar assembly (L:600-800mm)	Buy now
12	6E5613130000 Adjuster	Buy now
13	6E5613111100 Tie bar	Buy now
14	6E5613150000 Tie bar, 2	Buy now
15	6E5613030000 Steering axle comp.	Buy now

Steering Guide Attachment 1



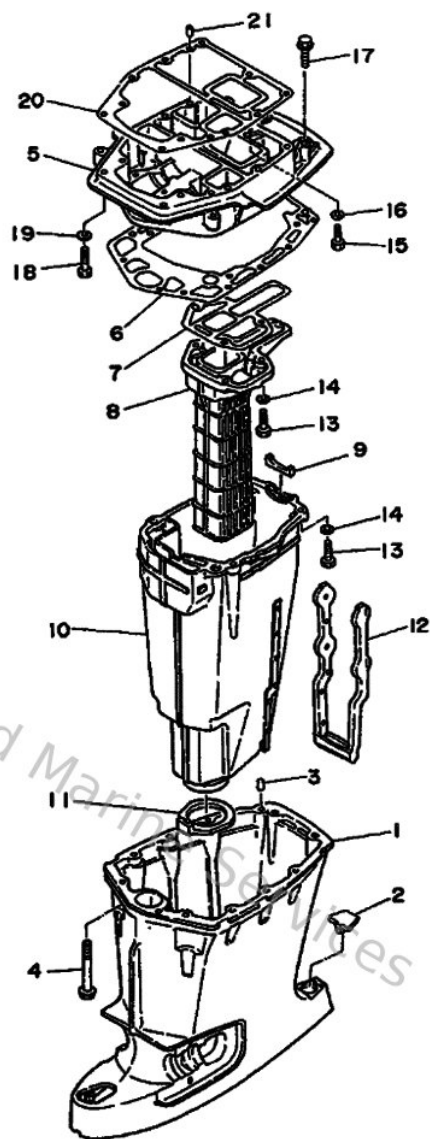
Ref	Part	
16	9017014M0600 Nut (6e5)	Buy now
17	953801470000 Nut (6e5)	Buy now
18	9020110M7600 Washer, plate (6e5)	Buy now
19	9010109M7000 Bolt (6e5)	Buy now
20	9017009M0500 Nut, hexagon (6e5)	Buy now
22	688613010100 Twin kit	Buy now
31	688613111100 Tie bar	Buy now

Top Cowling



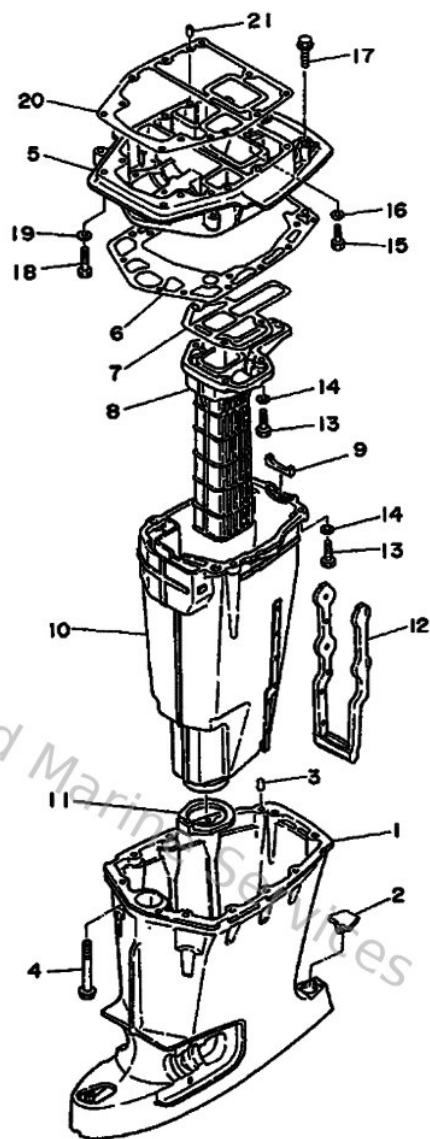
Ref	Part	
2	688426470094 Holder, clamp band	Buy now
3	688426490094 Holder, clamp band	Buy now
4	663426620000 Damper	Buy now
5	688426521000 Hook 2	Buy now
6	970800601800 Bolt (fj0)	Buy now
7	929900610000 Washer(6a1)	Buy now
8	929900660000 Washer, plain (646)	Buy now
9	9026606M0200 Rivet (697)	Buy now
11	688426180000 Air shroud, top cowling	Buy now
12	688426280000 Seal 1	Buy now
13	973950601600 Bolt, hexagon deep recess	Buy now
15	9010106M2700 Bolt	Buy now
17	688426150000 Seal	Buy now
19	688426876000 Emblem, Rear	Buy now
20	9018305M0100 Nut, spring (6a0)	Buy now

Upper Casing



Ref	Part	
2	663451551000 Cap	Buy now
3	936061201900 Pin, dowel (614)	Buy now
4	9011908M8000 Bolt, with washer(688)	Buy now
5	6884113709CA Guide, exhaust	Buy now
6	68845114A100 Gasket, upper casing	Buy now
7	68841134A000 Gasket, exhaust manifold	Buy now
8	6924113100CA Manifold, ext. 1	Buy now
9	688411330000 Gasket, exhaust manifold 1	Buy now
10	68814711015B Muffler 1	Buy now
11	688451230000 Gasket, muffler	Buy now
12	663147371000 Damper, muffler	Buy now
13	973950803000 Bolt, hexagon (fj1)	Buy now
14	929900810000 Ybs67-8 washer, spring	Buy now
15	973950802500 Bolt (62g)	Buy now
17	970800803000 Bolt, hexagon (fj1)	Buy now

Upper Casing



Ref	Part	
18	970900803500 Bolt(70w)	Buy now
20	68845113A000 Gasket, upper casing	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.