



Yamaha 75AE 1997

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

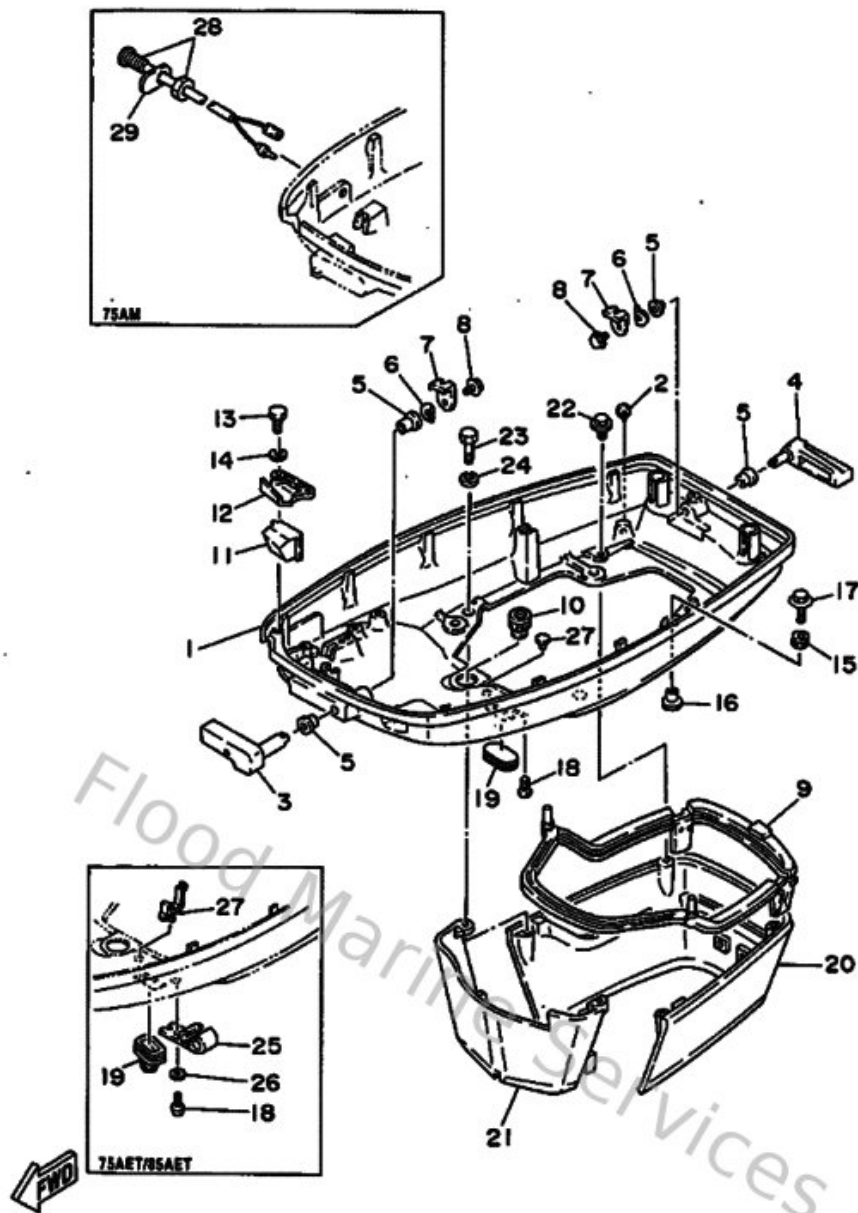
Authorised Yamaha Dealers



Contents

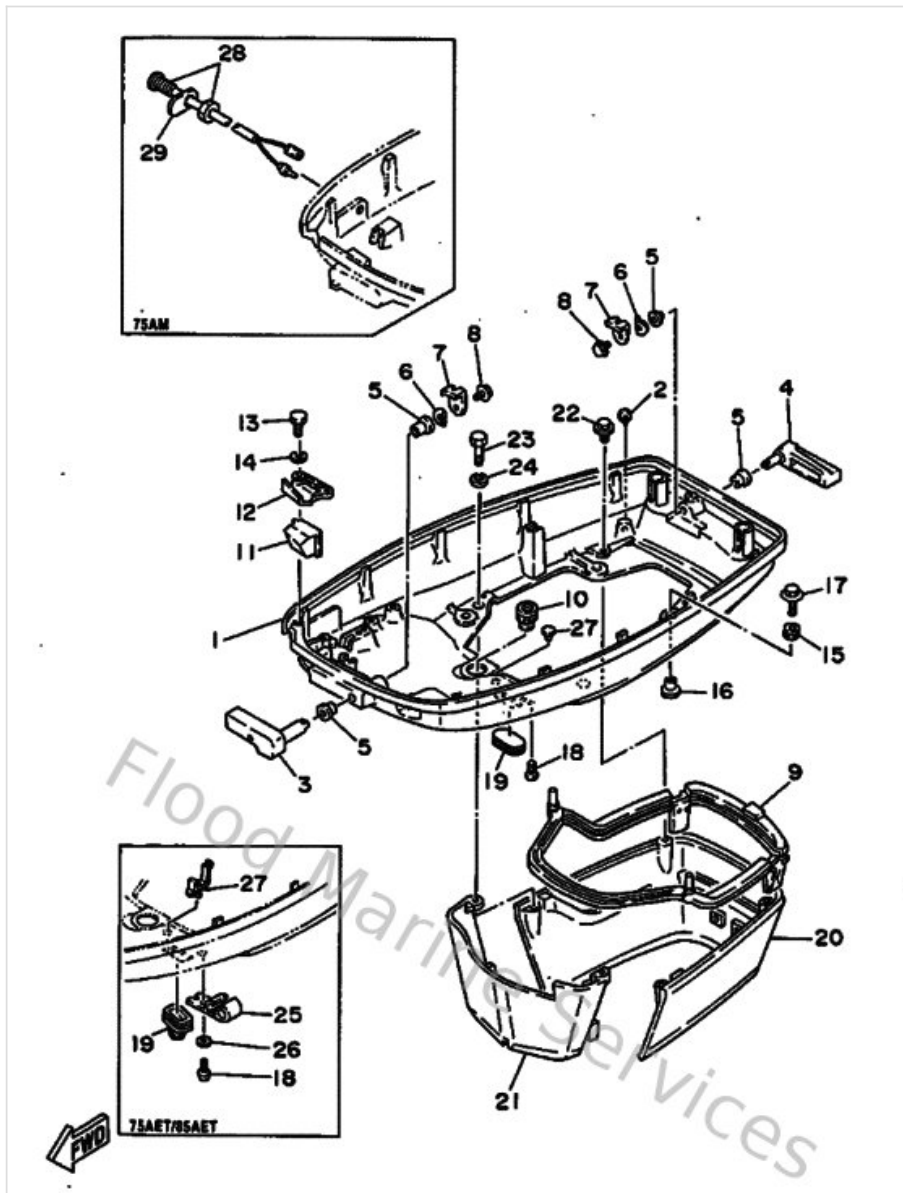
Bottom Cowling	3
Bracket 1	5
Bracket 2	8
Bracket 3	11
Bracket 4	14
Carburetor	15
Control	18
Crankshaft & Piston	22
Cylinder & Crankcase	24
Demarreur Electrique	28
Fuel	30
Generatrice	33
Intake	34
Kits De Reparation 1	36
Kits De Reparation 2	38
Lower Casing & Drive	41
Partie Electrique 1	47
Partie Electrique 2	49
Partie Electrique 3	51
Power Trim & Tilt Assy	54
Starter	60
Steering	64
Top Cowling	68
Upper Casing	70

Bottom Cowling



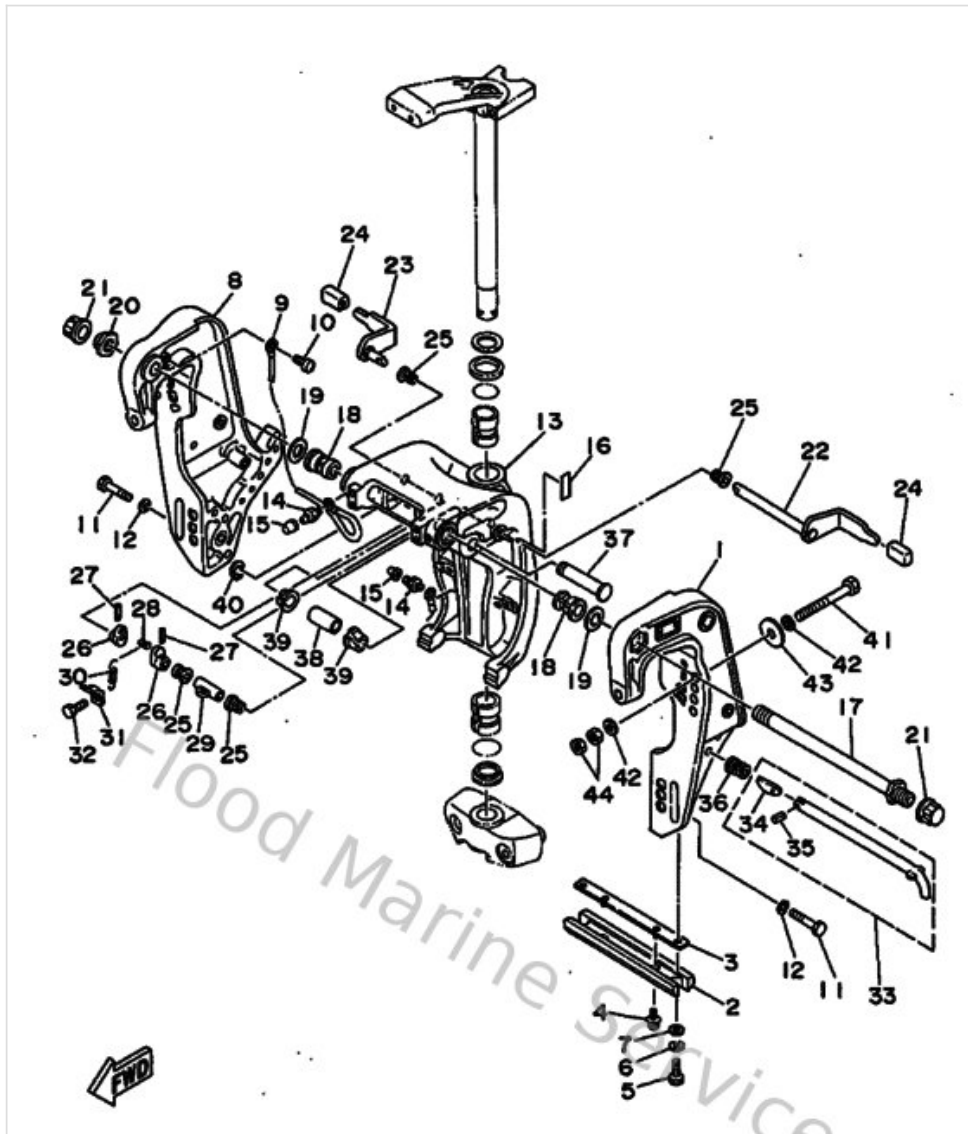
Ref	Part	
1	999990433100 Bottom Cowling & Bush (688-05)	Buy now
2	6H3443910100 Nipple, hose	Buy now
3	68842815018D Lever, clamp	Buy now
4	68842817014D Lever, clamp	Buy now
5	9038613M3800 Bushing (697)	Buy now
6	902061301900 Washer, wave 6264283200	Buy now
7	688428160000 Lever, clamp 2	Buy now
8	9011906M0900 Bolt, with washer	Buy now
9	688427160200 Rubber seal 1	Buy now
10	663427240000 Grommet	Buy now
11	692427251000 Grommet 2	Buy now
12	688427380194 Plate, fitting	Buy now
13	970950601600 Bolt, hexagon deep recess	Buy now
14	929900660000 Washer, plain (646)	Buy now
15	9048009M1200 Grommet (6a0)	Buy now

Bottom Cowling



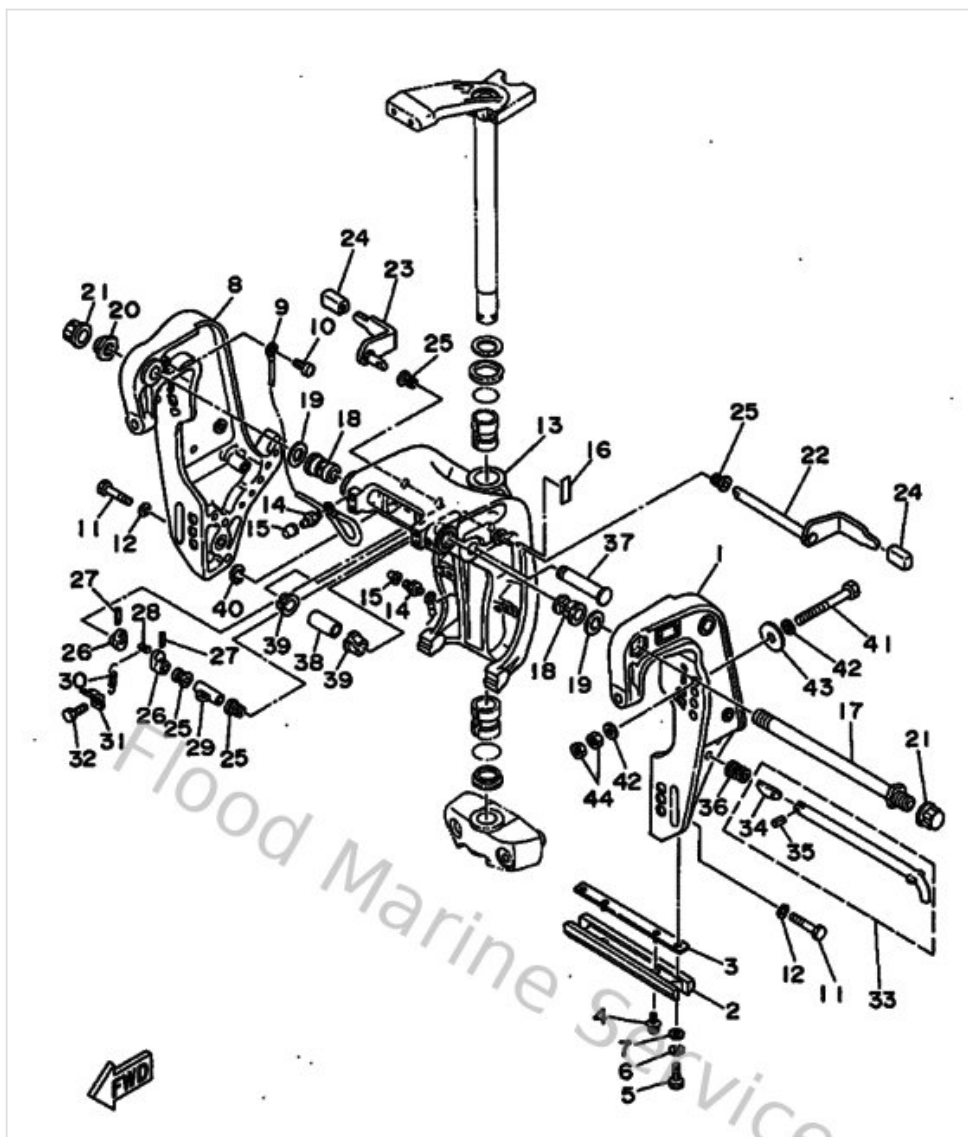
Ref	Part	
16	9038706M6900 Collar (688)	Buy now
17	9011906M6100 Bolt, with washer	Buy now
18	9033805M0300 Plug (6h1)	Buy now
19	688427261000 Grommet	Buy now
20	68842741014D Apron	Buy now
21	68842771018D Apron	Buy now
22	970800602000 Bolt(7u8)	Buy now
23	970950603000 Bolt(jf7)	Buy now
24	929950610000 Washer(6a1)	Buy now
25	6E5243670100 Clamp, fuel pipe 2	Buy now
27	703821190000 Cover, lead wire	Buy now
28	6H4854110000 Overheat warning lamp	Buy now
29	692854150000 Mark, Signal Lamp	Buy now

Bracket 1



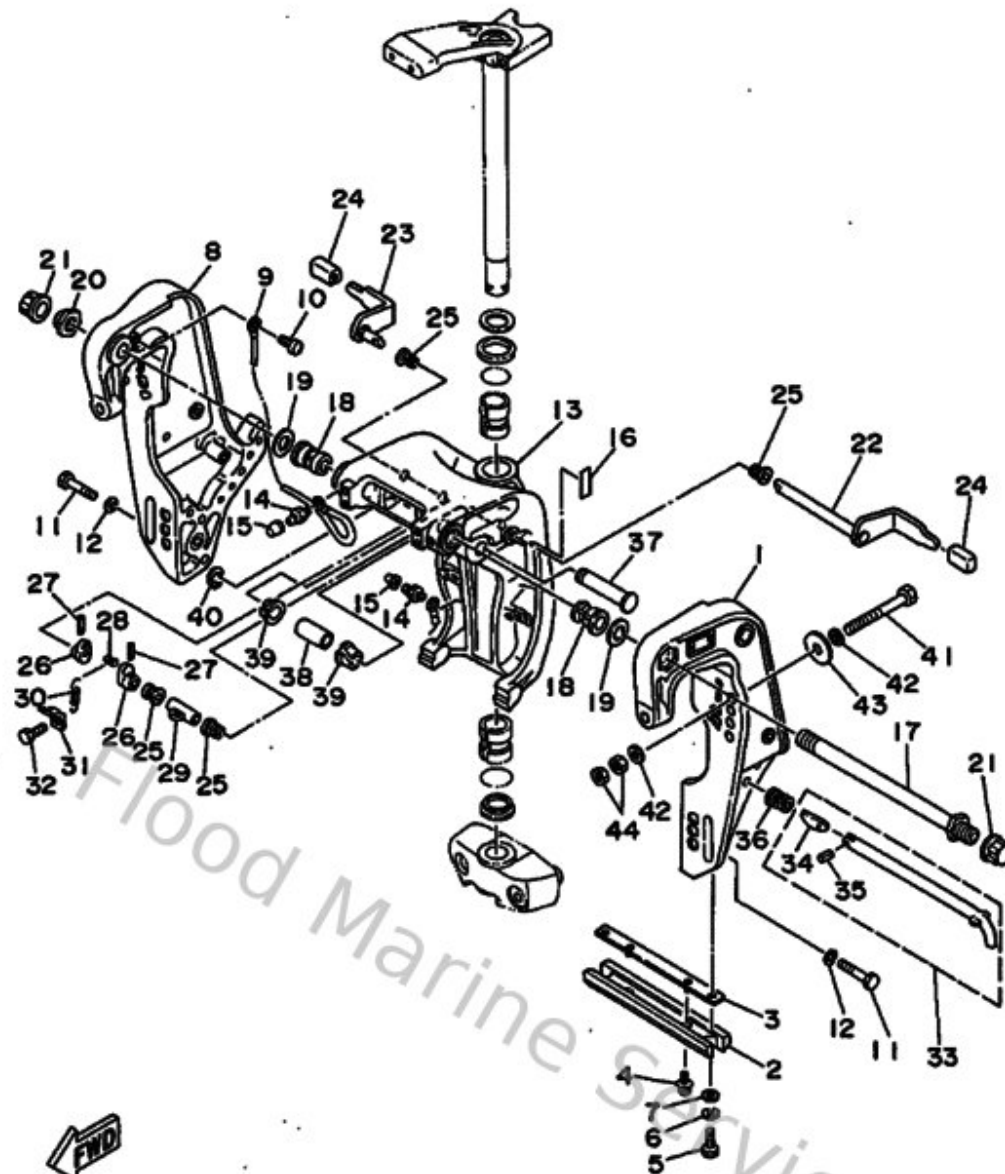
Ref	Part	
1	68843111134D Bracket, clamp 1	Buy now
2	6H1452510200 Anode	Buy now
3	6H1445260000 Plate 2	Buy now
4	9011906M2900 Bolt, with washer	Buy now
5	970950601600 Bolt, hexagon deep recess	Buy now
6	929950610000 Washer(6a1)	Buy now
7	929900660000 Washer, plain (646)	Buy now
8	68843112124D Bracket, clamp 2	Buy now
9	6E5821480000 Wire, lead 5	Buy now
10	978850601200 Screw, pan head(62j)	Buy now
11	970951004500 Bolt(64d)	Buy now
12	929901010000 Ybs67-10 washer, spring	Buy now
13	6H143311014D Bracket, swivel 1	Buy now
14	9370006M0300 Nipple, grease(6a1)	Buy now
15	663451190000 Cap, grease nipple	Buy now

Bracket 1



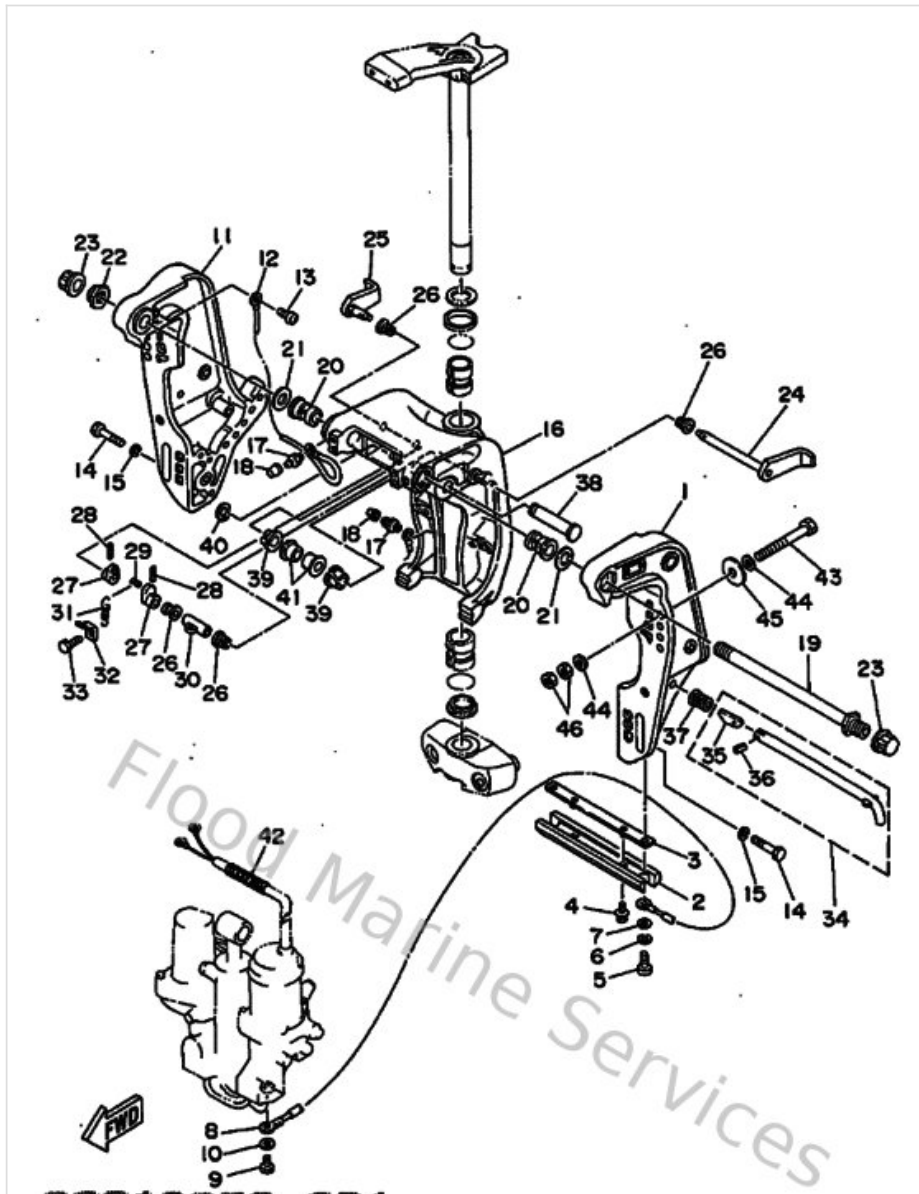
Ref	Part	
17	688431310300 Bolt, clamp bracket	Buy now
18	9038622M1500 Bushing (688)	Buy now
19	9020122M6700 Washer, plate (688)	Buy now
20	9018522M1100 Nut, self-locking	Buy now
21	6G5431450100 Cap, clamp bracket	Buy now
22	688431811000 Lever, tilt stop 1	Buy now
23	688431851000 Lever, tilt stop 2	Buy now
24	663433180000 Cover	Buy now
25	9038610M1600 Bushing (688)	Buy now
26	6G5431480000 Collar, distance	Buy now
27	916903002000 Pin, spring (6h4)	Buy now
28	9024906M1900 Pin(6e5)	Buy now
29	9038710M0200 Collar(6e5)	Buy now
30	9050614M2400 Spring, tension(6e5)	Buy now
31	6G5431440000 Hook, spring	Buy now

Bracket 1



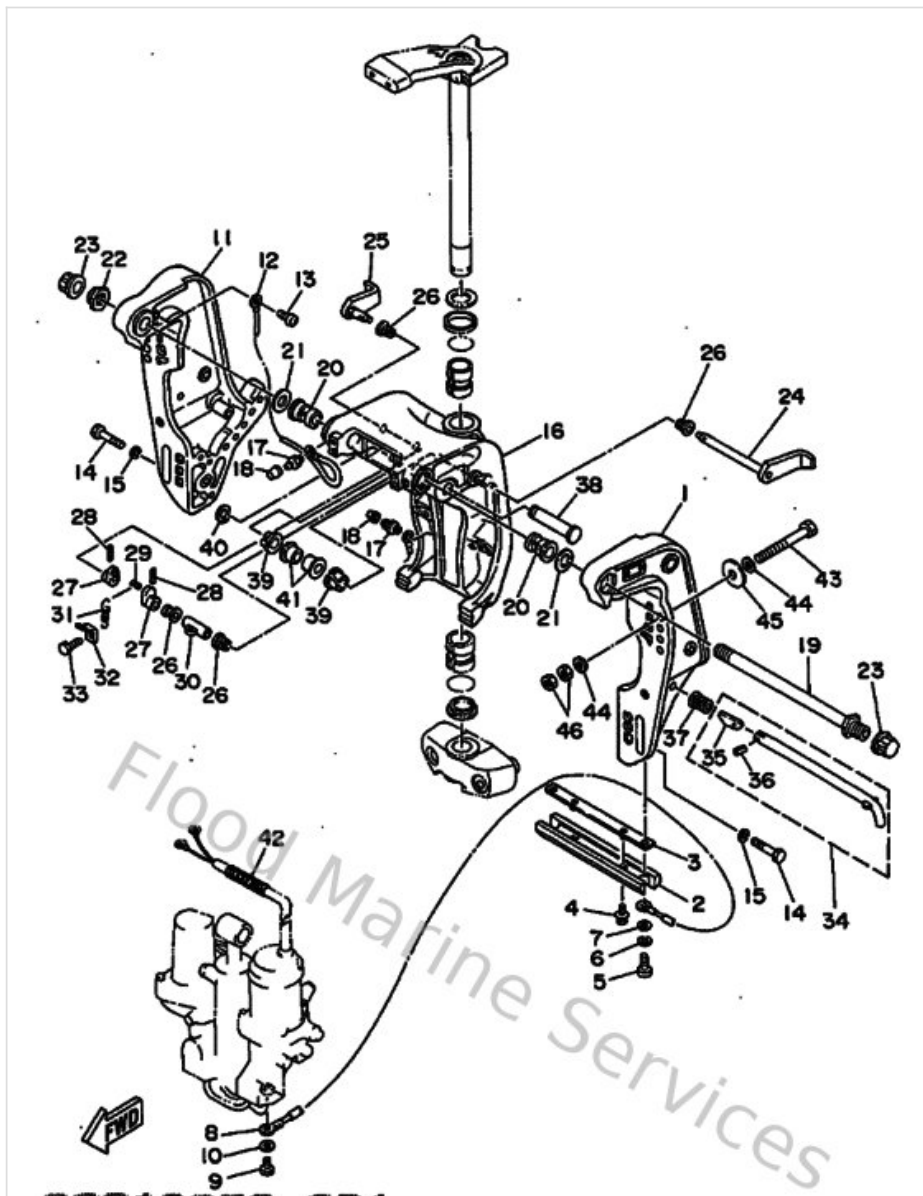
Ref	Part	
32	970950601000 Bolt	Buy now
33	688431600100 Tilt rod ass'y	Buy now
34	688431650000 Stopper, tilt rod	Buy now
35	916903001200 Pin, spring	Buy now
36	9050216M0200 Spring, conical (688)	Buy now
37	6E5431260200 Pin, upper shock mount	Buy now
38	9038618M2100 Bushing (688)	Buy now
39	9038618M3500 Bush (688)	Buy now
40	9341018M0500 Circlip (6f2)	Buy now
41	9010112M6500 Bolt	Buy now
42	929901220000 Ybs66-12 washer,plain	Buy now
43	902011242600 Washe, plate(663)	Buy now
44	953801260000 Nut (707)	Buy now

Bracket 2



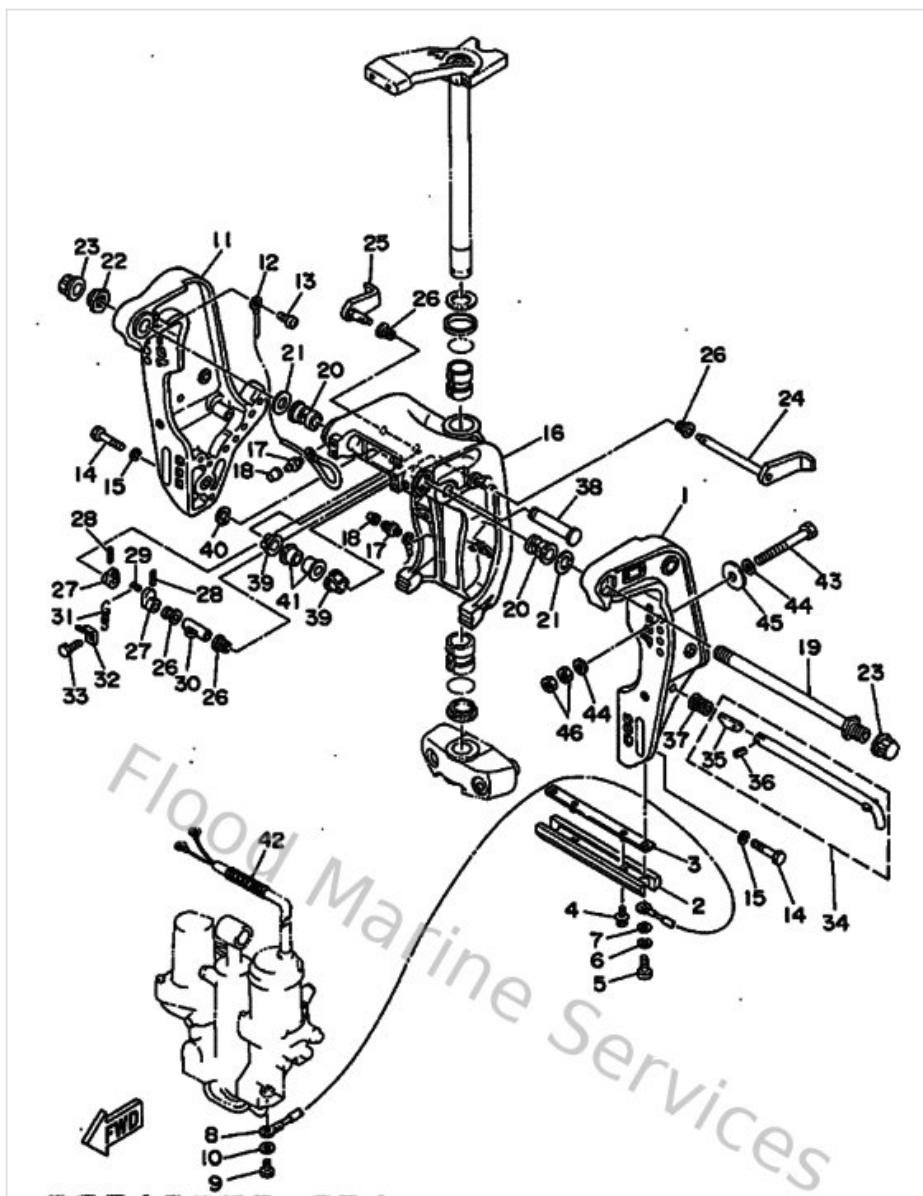
Ref	Part	
1	6H143111014D Bracket, clamp 1	Buy now
2	6H1452510200 Anode	Buy now
3	6H1445260000 Plate 2	Buy now
4	9011906M2900 Bolt, with washer	Buy now
5	970950601600 Bolt, hexagon deep recess	Buy now
6	929950610000 Washer(6a1)	Buy now
7	929900660000 Washer, plain (646)	Buy now
8	6H1821480000 Wire, lead	Buy now
9	970950601000 Bolt	Buy now
11	6H143112004D Bracket, clamp 2	Buy now
12	6E5821480000 Wire, lead 5	Buy now
13	985800601200 Screw, pan head(62j)	Buy now
14	970951004500 Bolt(64d)	Buy now
15	929901010000 Ybs67-10 washer, spring	Buy now
16	6H143311014D Bracket, swivel 1	Buy now

Bracket 2



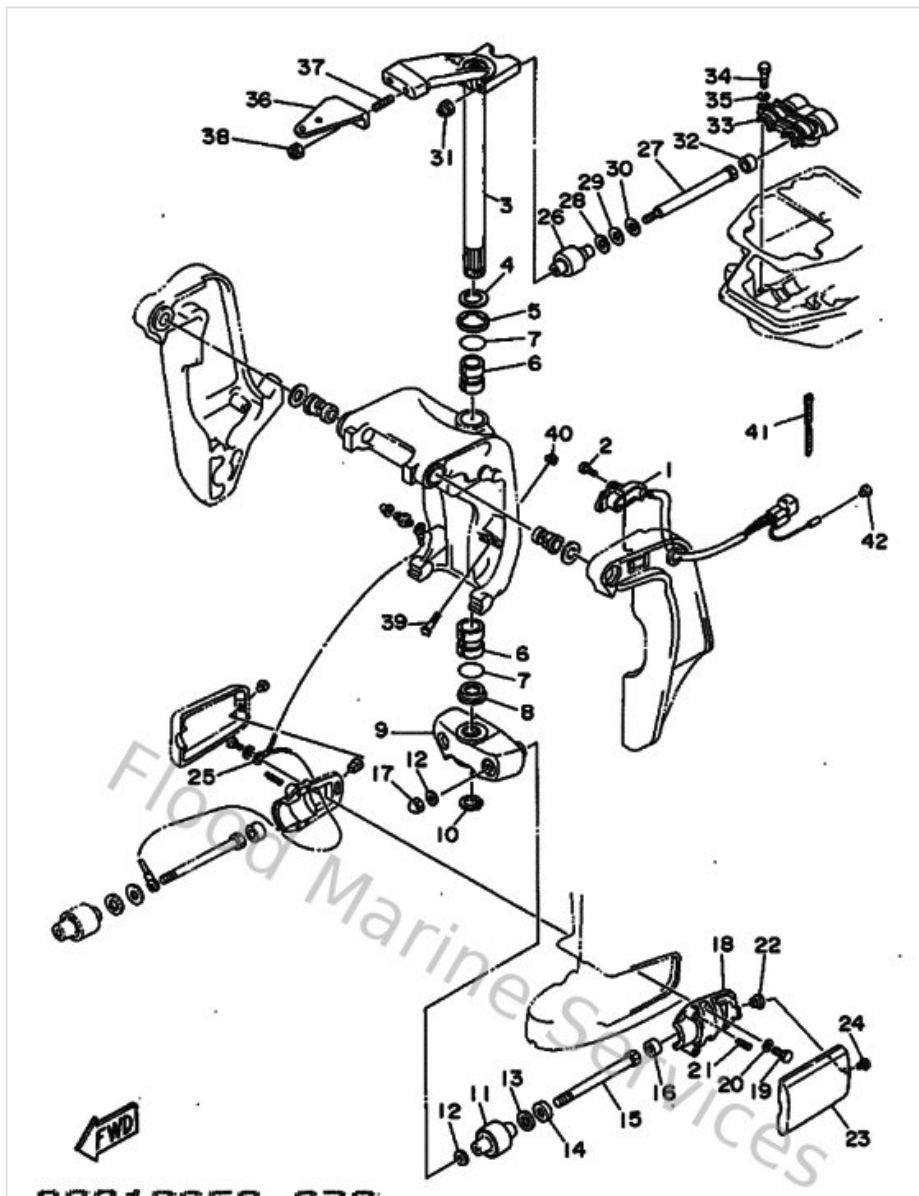
Ref	Part	
17	9370006M0300 Nipple, grease(6a1)	Buy now
18	663451190000 Cap, grease nipple	Buy now
19	688431310300 Bolt, clamp bracket	Buy now
20	9038622M1500 Bushing (688)	Buy now
21	9020122M6700 Washer, plate (688)	Buy now
22	9018522M1100 Nut, self-locking	Buy now
23	6G5431450000 Cap, clamp bracket	Buy now
24	6H1431810100 Lever, tilt stop 1	Buy now
25	6H1431850100 Lever, tilt stop 2	Buy now
26	9038610M1600 Bushing (688)	Buy now
27	6G5431480000 Collar, distance	Buy now
28	916903002000 Pin, spring (6h4)	Buy now
29	9024906M1900 Pin(6e5)	Buy now
30	9038710M0200 Collar(6e5)	Buy now
31	9050614M2400 Spring, tension(6e5)	Buy now

Bracket 2



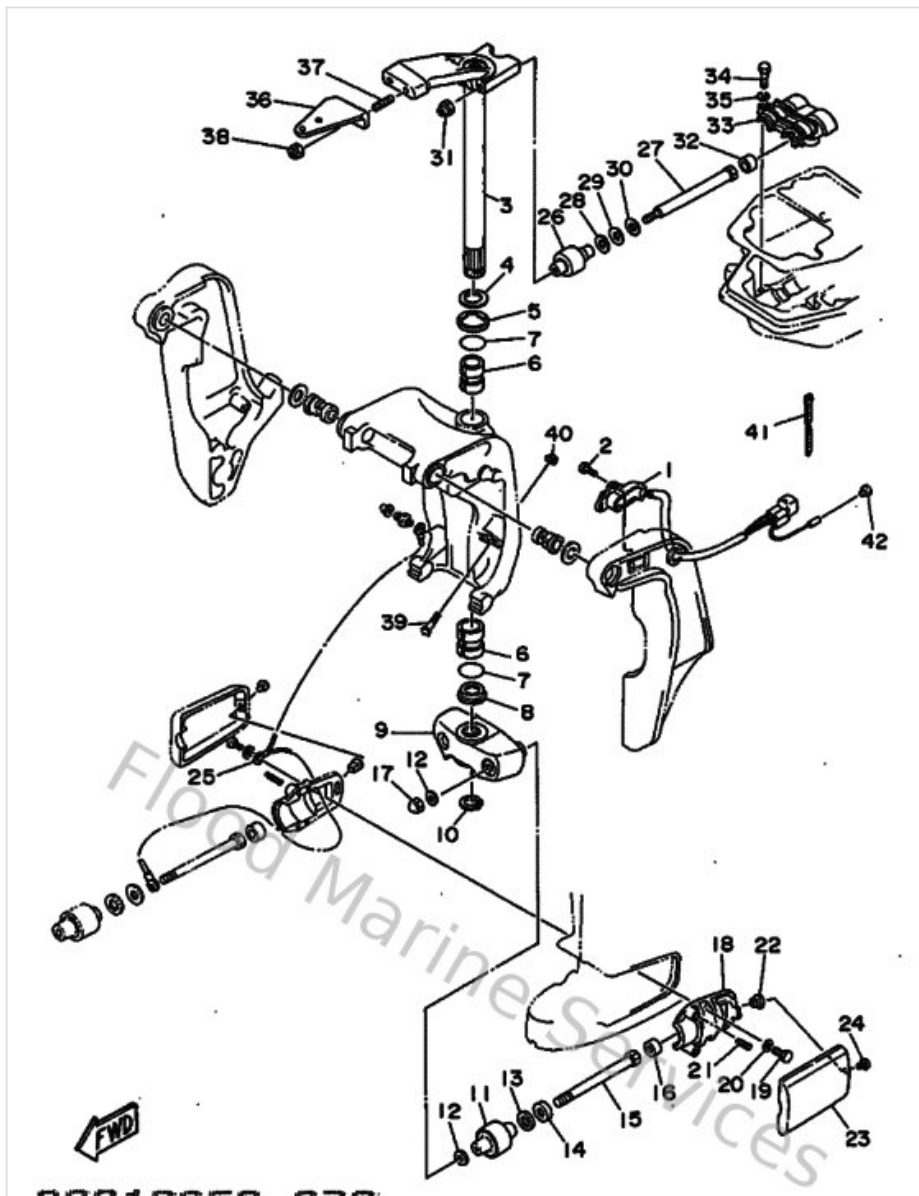
Ref	Part	
32	6G5431440000 Hook, spring	Buy now
33	970850601000 Bolt	Buy now
34	688431600100 Tilt rod ass'y	Buy now
35	688431650000 Stopper, tilt rod	Buy now
36	916903001200 Pin, spring	Buy now
37	9050216M0200 Spring, conical (688)	Buy now
38	6E5431260200 Pin, upper shock mount	Buy now
39	9038618M3500 Bush (688)	Buy now
40	9341018M0500 Circlip (6f2)	Buy now
41	9038618M6300 Bush(6e5)	Buy now
42	9044014M0000 Pipe(6h4)	Buy now
43	9010112M6500 Bolt	Buy now
44	929901220000 Ybs66-12 washer,plain	Buy now
45	902011242600 Washe, plate(663)	Buy now
46	953801260000 Nut (707)	Buy now

Bracket 3



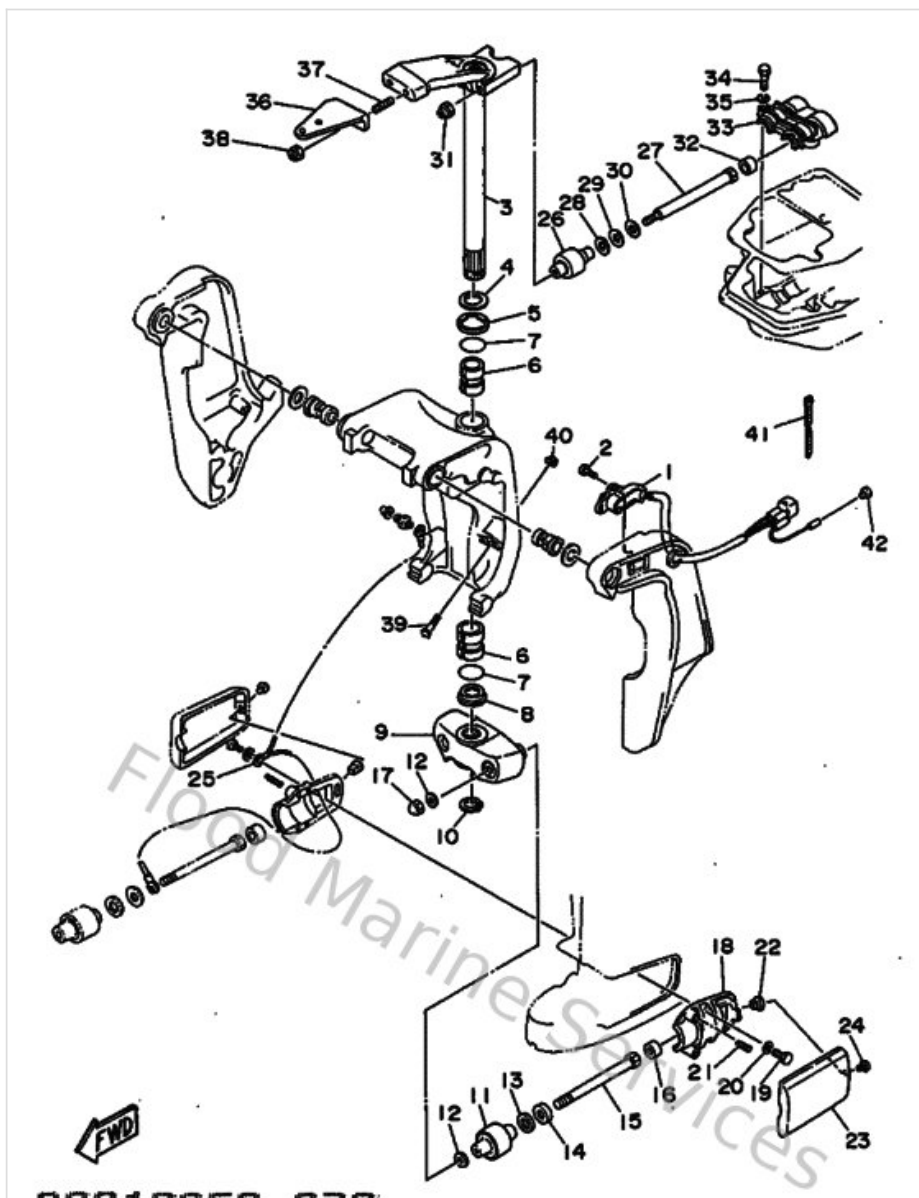
Ref	Part	
1	6H1836721100 Trim sender	Buy now
2	978850601600 Screw, pan head(6b0)	Buy now
3	68842510024D Steering bracket assembly	Buy now
4	9020130M0000 Washer, plate(6h1)	Buy now
5	9038630M7800 Bush(6h0)	Buy now
6	9038630M7700 Bush(6h0)	Buy now
7	9321029M9400 O-ring(6h1)	Buy now
8	9038630M6000 Bush(6j8)	Buy now
9	66344551024D Housing, lower mount rubber	Buy now
10	9341028M0600 Circlip (688)	Buy now
11	687445550094 Mount damper, lower side	Buy now
12	9020112M1600 Washer, plate (679)	Buy now
13	9020225M0400 Washer, plate (663)	Buy now
14	9020113M1900 Washer, plate (663)	Buy now
15	901091226100 Bolt(663)	Buy now

Bracket 3



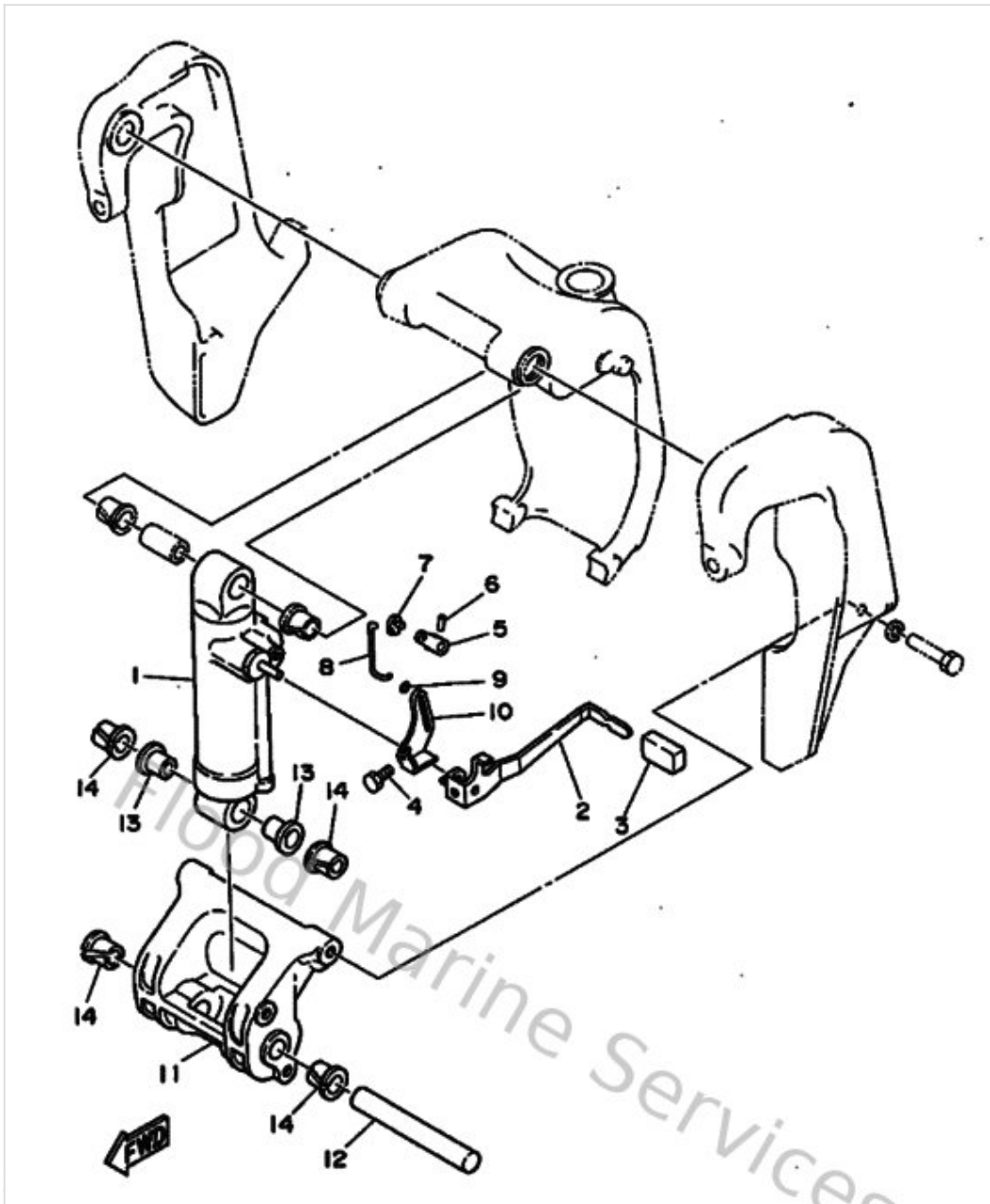
Ref	Part	
16	663445750000 Damper, lower mount rubber	Buy now
17	953801280000 Nut crown(663)	Buy now
18	687445520294 Housing, lower mount rubber	Buy now
19	989800802500 Screw, bind(j36)	Buy now
20	929900810000 Ybs67-8 washer, spring	Buy now
21	9050114M0800 Spring, compression(64j)	Buy now
22	901790606600 Nut(663)	Buy now
23	66344553014D Cover, lower mount	Buy now
24	901570600900 Screw, pan head(6b0)	Buy now
25	688821270200 Wire, lead 2	Buy now
26	688445140094 Mount damper, upper side	Buy now
27	9010110M4900 Bolt	Buy now
28	9020120M2100 Washer, plate (688)	Buy now
29	9020220M0600 Washer, plate (688)	Buy now
30	9020111M2200 Washer, plate (688)	Buy now

Bracket 3



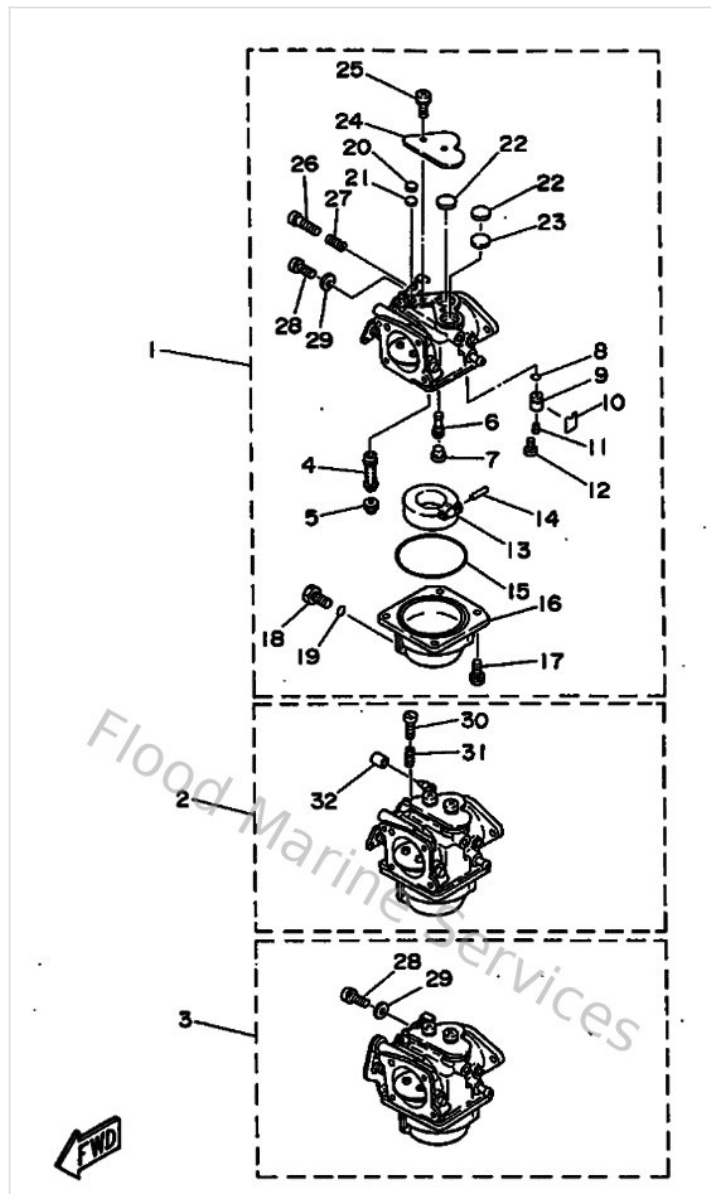
Ref	Part	
31	901851005100 Nut, self-locking	Buy now
33	688445110094 Cover, upper mount	Buy now
34	970950803500 Bolt(70w)	Buy now
36	68848511014D Hook, steering	Buy now
37	901161017500 Bolt, stud	Buy now
38	901851002700 Nut, self-locking	Buy now
39	6H1433760000 Bolt, thrust receiver	Buy now
40	957800830000 Nut, nylon (6j8)	Buy now
41	9046511M1000 Clamp	Buy now
42	703821190000 Cover, lead wire	Buy now

Bracket 4



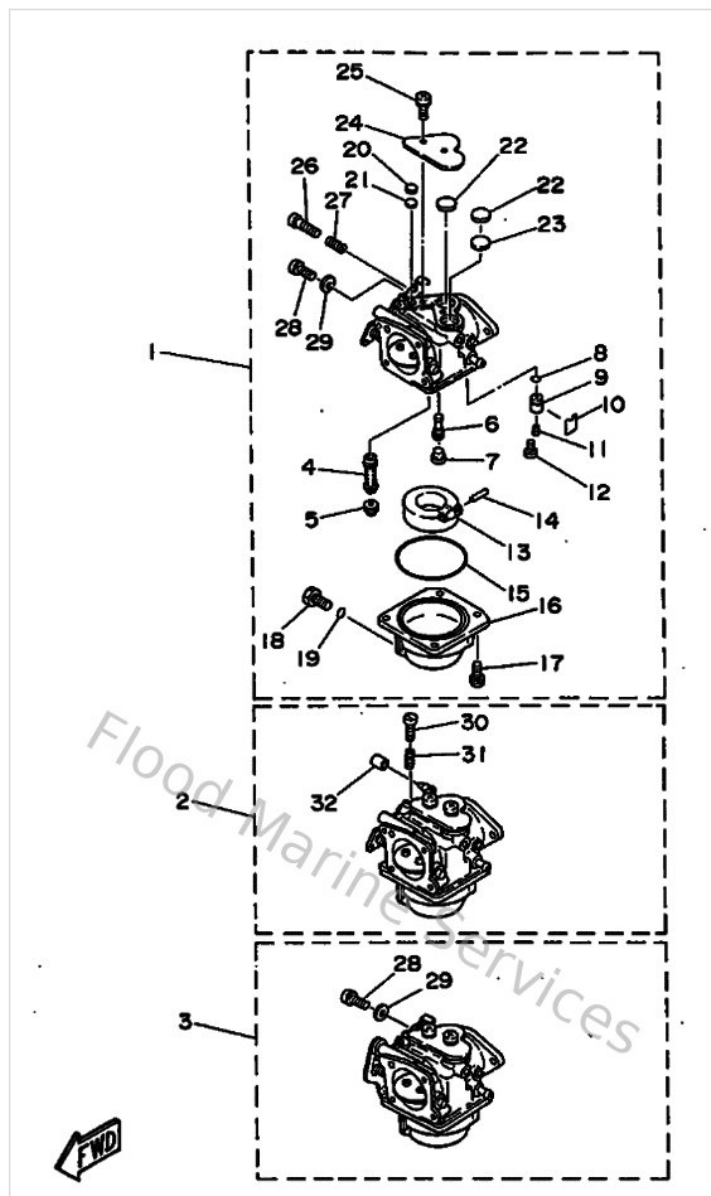
Ref	Part	
1	68843170044D Shock absorber sub-assembly	Buy now
2	688436311000 Lever, tilt	Buy now
3	682433180100 Cover	Buy now
4	970950601000 Bolt	Buy now
5	688431860000 Lever	Buy now
6	916903002000 Pin, spring (6h4)	Buy now
7	6J8412620000 Joint, choke lever	Buy now
8	688436160000 Rod, tilt lock	Buy now
9	9020203M5100 Washer, plate(688)	Buy now
10	688436510000 Lever, reverse lock1	Buy now
11	68843128014D Spacer, clamp bracket	Buy now
12	688431240200 Pin, lower shock mount	Buy now
13	9038618M6300 Bush(6e5)	Buy now
14	9038618M3500 Bush (688)	Buy now

Carburetor



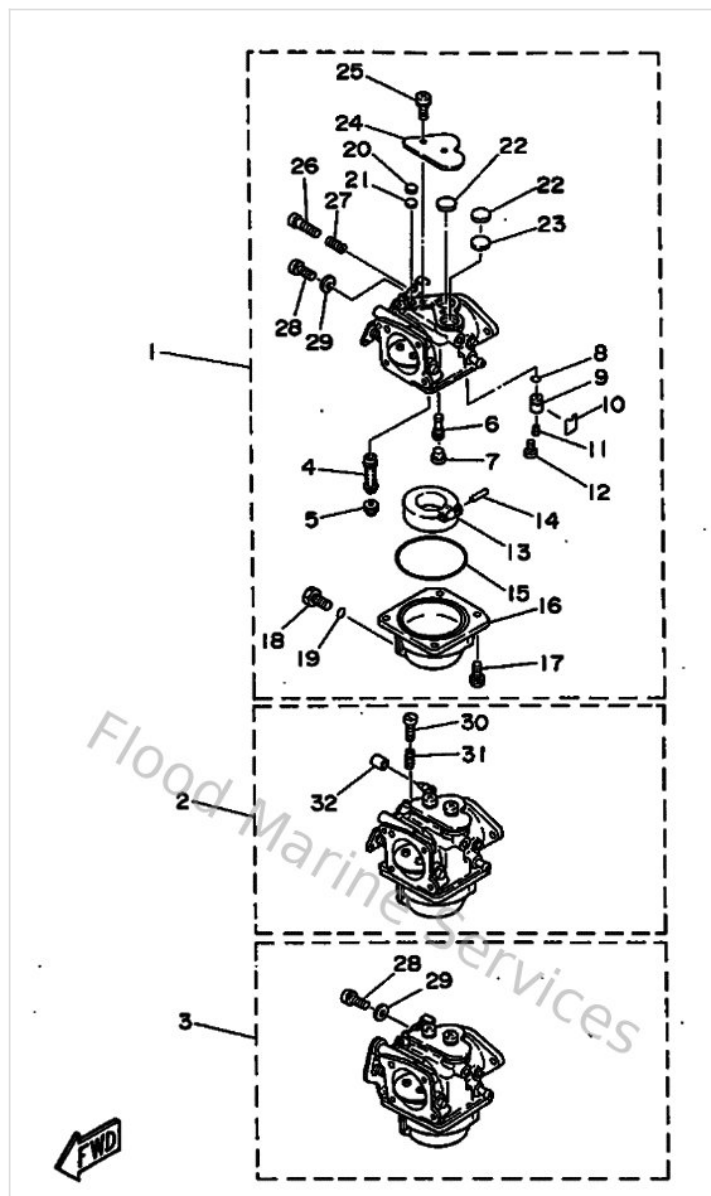
Ref	Part	
1	692143013400 Carburetor assembly	Buy now
2	692143023400 Carburetor assembly	Buy now
3	692143033400 Carburetor assembly 3	Buy now
4	688149470000 Nozzle, main	Buy now
5	6H1149433900 Jet, main (#160)	Buy now
6	676149481800 Jet, slow (#78)	Buy now
7	679149660000 Rubber cap	Buy now
8	932100422800 O-ring (371)	Buy now
9	692145900000 Needle valve assembly	Buy now
10	633141590000 Clip	Buy now
11	676141860000 Pin, valve	Buy now
12	985800400800 Screw, pan head (713)	Buy now
13	676149850100 Float comp	Buy now
14	688145480000 Pin, arm	Buy now
15	676149840000 Gasket, float chamber	Buy now

Carburetor



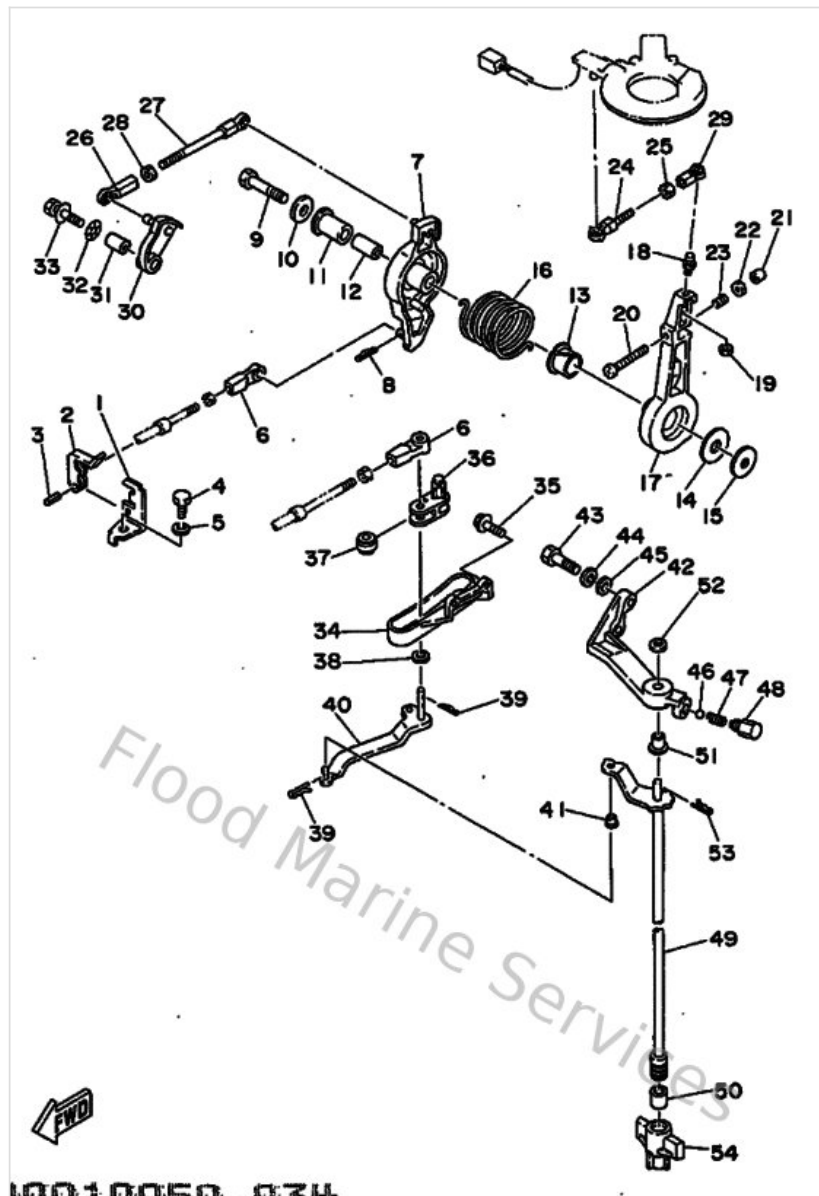
Ref	Part	
16	688149800000 Body, float chamber	Buy now
17	979800411400 Screw, pan head(ga5)	Buy now
18	6H3149920000 Screw, drain	Buy now
19	932100423000 O-ring (371)	Buy now
20	663141260000 Packing	Buy now
21	663145270000 Plate	Buy now
22	688141260000 Packing	Buy now
23	688145270000 Plate	Buy now
24	688145720100 Seal	Buy now
25	979800531000 Screw, with washer(6k5)	Buy now
26	692149230000 Screw, adjusting	Buy now
27	679145550000 Spring	Buy now
28	6K5145920000 Screw	Buy now
29	902010565200 Washer, plate(65j)	Buy now
30	63V145230000 Screw, stop	Buy now

Carburetor



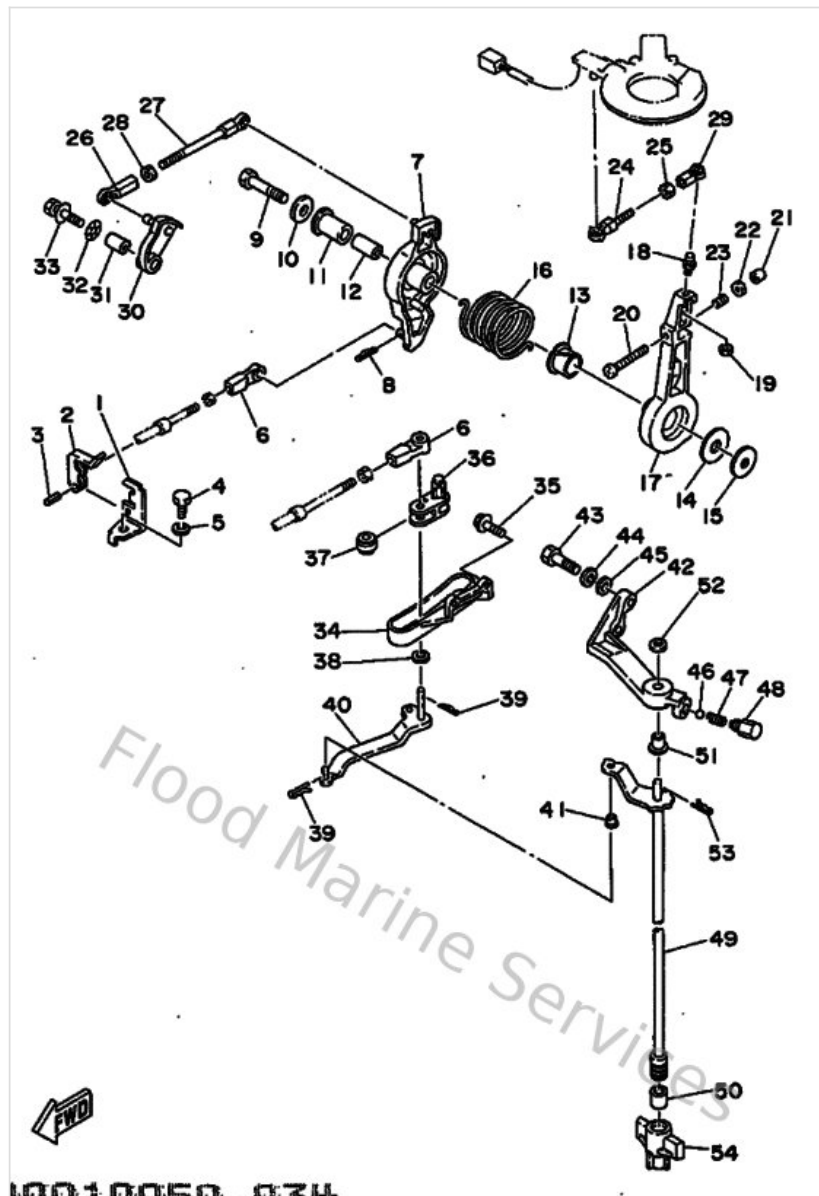
Ref	Part	
31	905011032600 Spring coil(663)(carb)	Buy now
32	6H2145780000 Collar	Buy now

Control



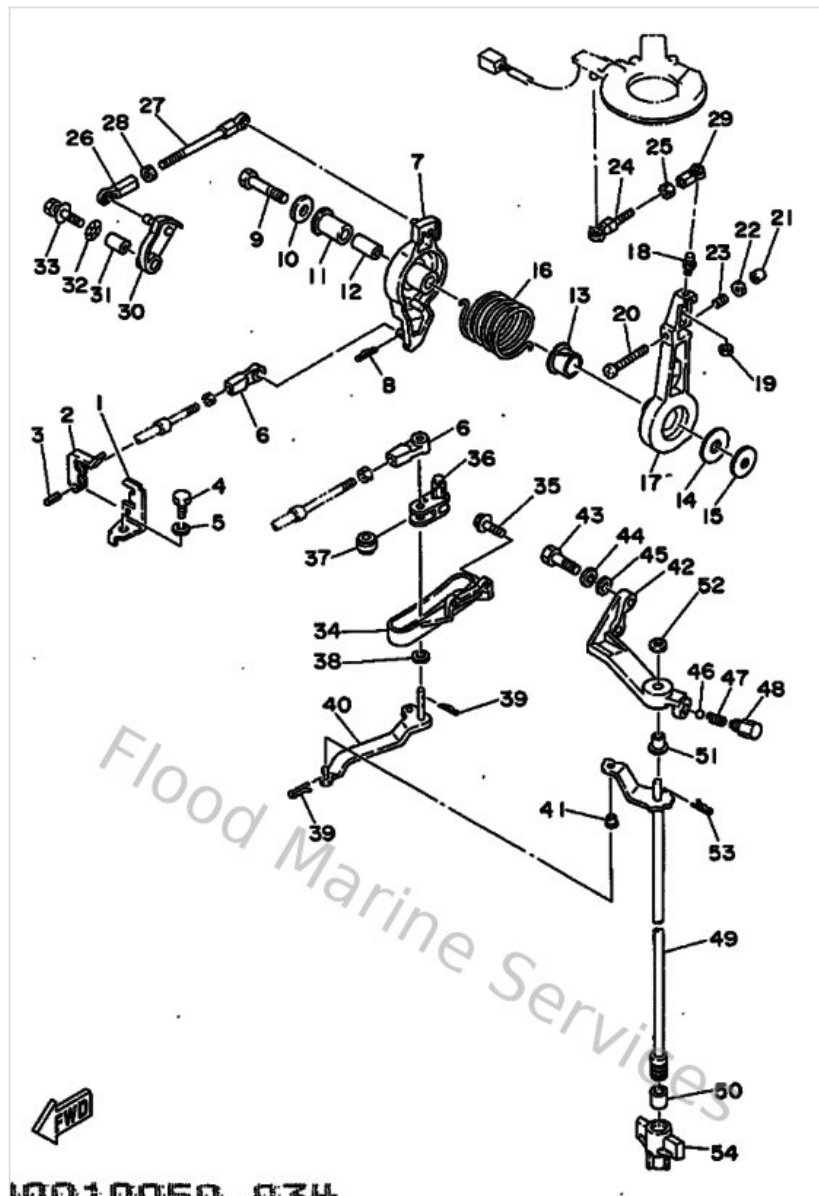
Ref	Part	
1	663485310000 Bracket, remote control	Buy now
2	663485380000 Clamp, cable 1	Buy now
3	916903001200 Pin, spring	Buy now
4	970950801600 Bolt, hexagon deep recess	Buy now
5	929950810000 Ybs67-8 washer, spring	Buy now
6	663483440000 Cable end, remote control	Buy now
7	688416320915 Lever, magneto control	Buy now
8	904681800800 Clip 620436610000	Buy now
9	970950804500 Bolt, hexagon	Buy now
10	9020108M5400 Washer, plate (6e5)	Buy now
11	903861208900 Bushing(663)	Buy now
12	90387084J800 Collar	Buy now
13	9038622M1300 Bushing (688)	Buy now
14	902021209200 Washer, plate(663)	Buy now
15	9020108M1300 Washer plate (682)	Buy now

Control



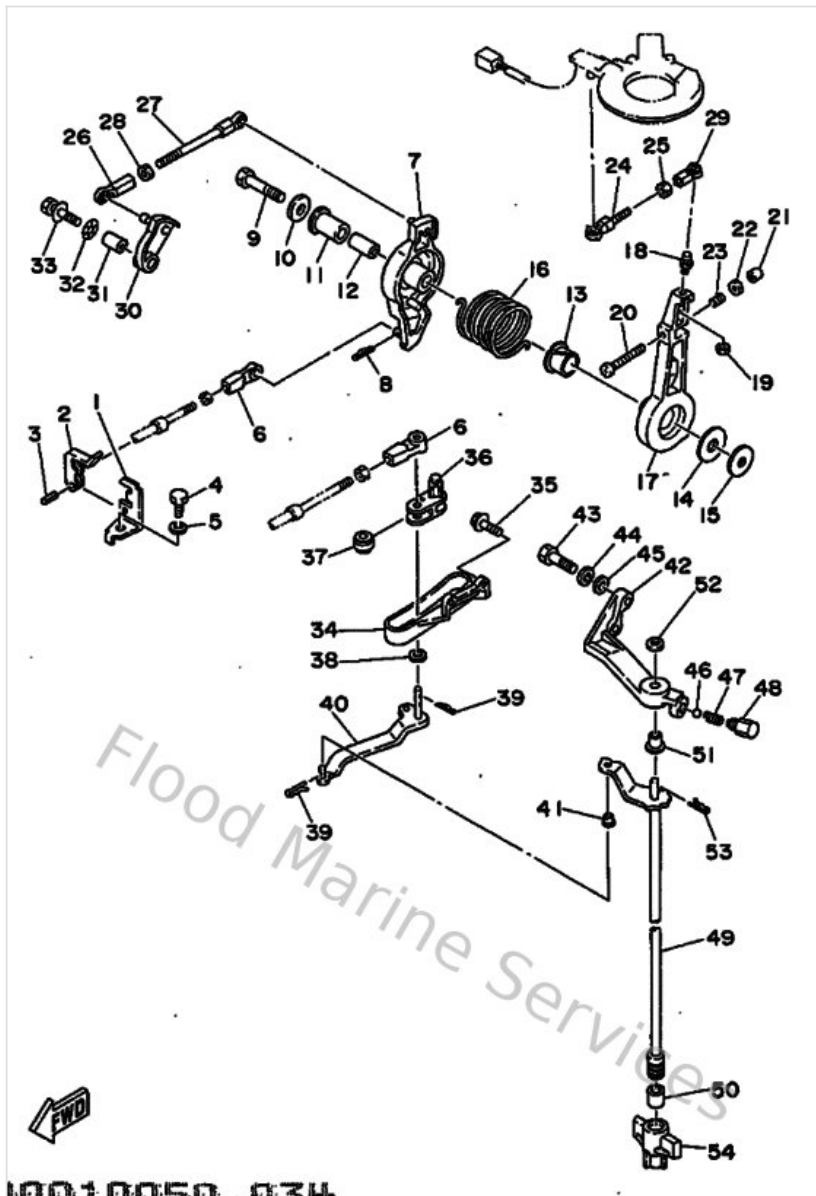
Ref	Part	
16	9050829M0500 Spring, torsion (688)	Buy now
17	688416310194 Lever, magneto control	Buy now
18	663855180000 Joint, ball	Buy now
19	953800570000 Nut (656)	Buy now
20	9015706M1100 Screw, pan head(697)	Buy now
21	688441940000 Cap	Buy now
22	953800660000 Nut(661)	Buy now
23	9050116M1200 Spring, compression (688)	Buy now
24	682412375000 Joint, link 2	Buy now
25	953800560000 Nut, hexagon (663)	Buy now
26	682412370000 Joint, link 2	Buy now
27	688412110100 Link, accel	Buy now
30	688412130000 Cam, accel.	Buy now
31	9038706M1700 Collar, lever 1	Buy now
32	9020610M0400 Washer, wave (676)	Buy now

Control



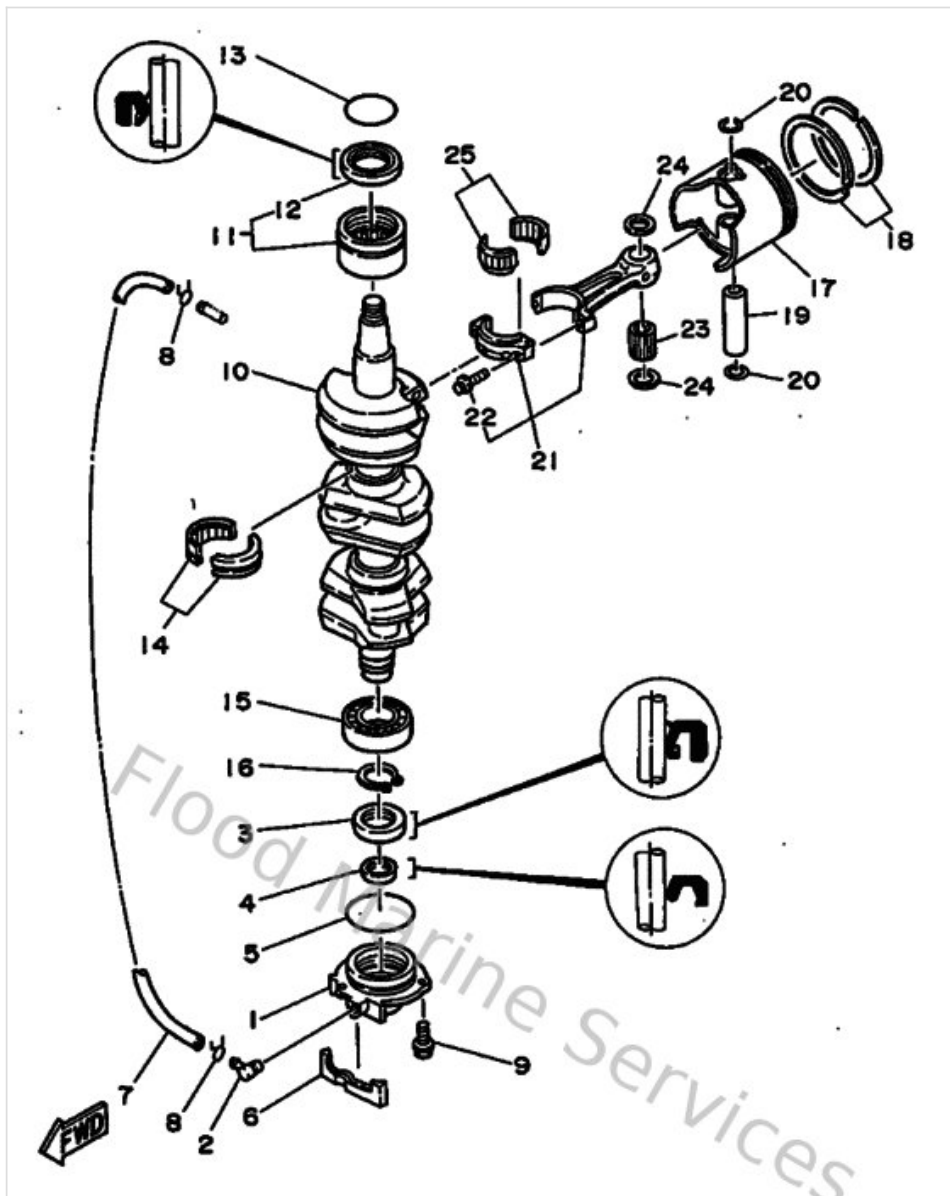
Ref	Part	
33	9011906M2400 Bolt, with washer	Buy now
34	688441170094 Bracket 1	Buy now
35	975950652000 Bolt(7u8)	Buy now
36	688441240000 Link, shift rod	Buy now
37	688441220000 Bushing, shift rod lever	Buy now
38	9020207M0700 Washer, plate (688)	Buy now
40	688441210200 Lever, shift rod	Buy now
41	9038606M1200 Bushing (688)	Buy now
42	688441180094 Bracket	Buy now
43	970130803000 Bolt	Buy now
44	929900810000 Ybs67-8 washer, spring	Buy now
45	929900860000 Washer, plain (663)	Buy now
46	9350104M0200 Ball (697)	Buy now
47	905011208200 Spring 6484411600	Buy now
48	648427150000 Bushing 2	Buy now

Control



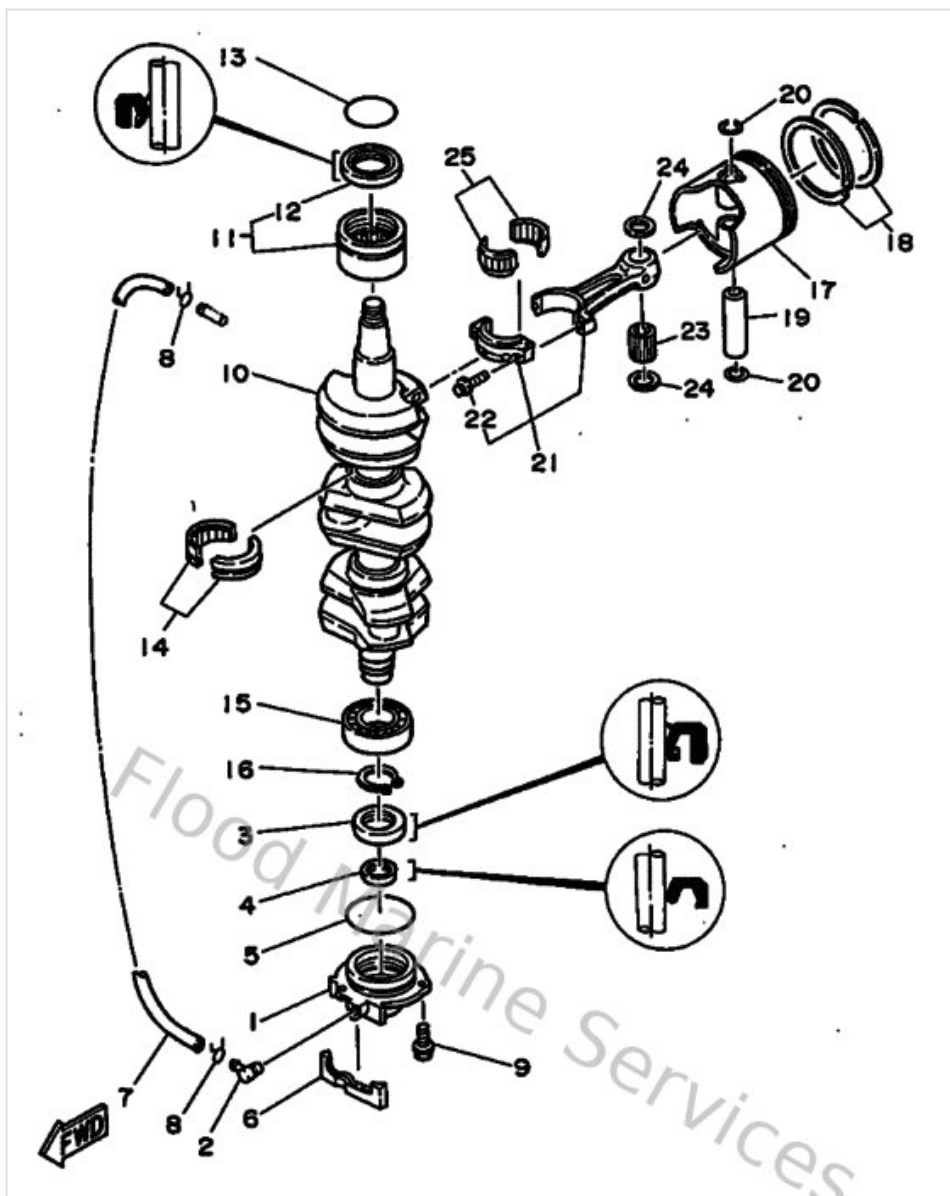
Ref	Part	
49	688441201200 Handle gear shift assembly	Buy now
50	696441470000 Boot, shift rod	Buy now
51	903860800600 Bushing (688)	Buy now
52	929900820000 Ybs66-8 washer, plain	Buy now
54	697436620000 Guide, reverse rod	Buy now

Crankshaft & Piston



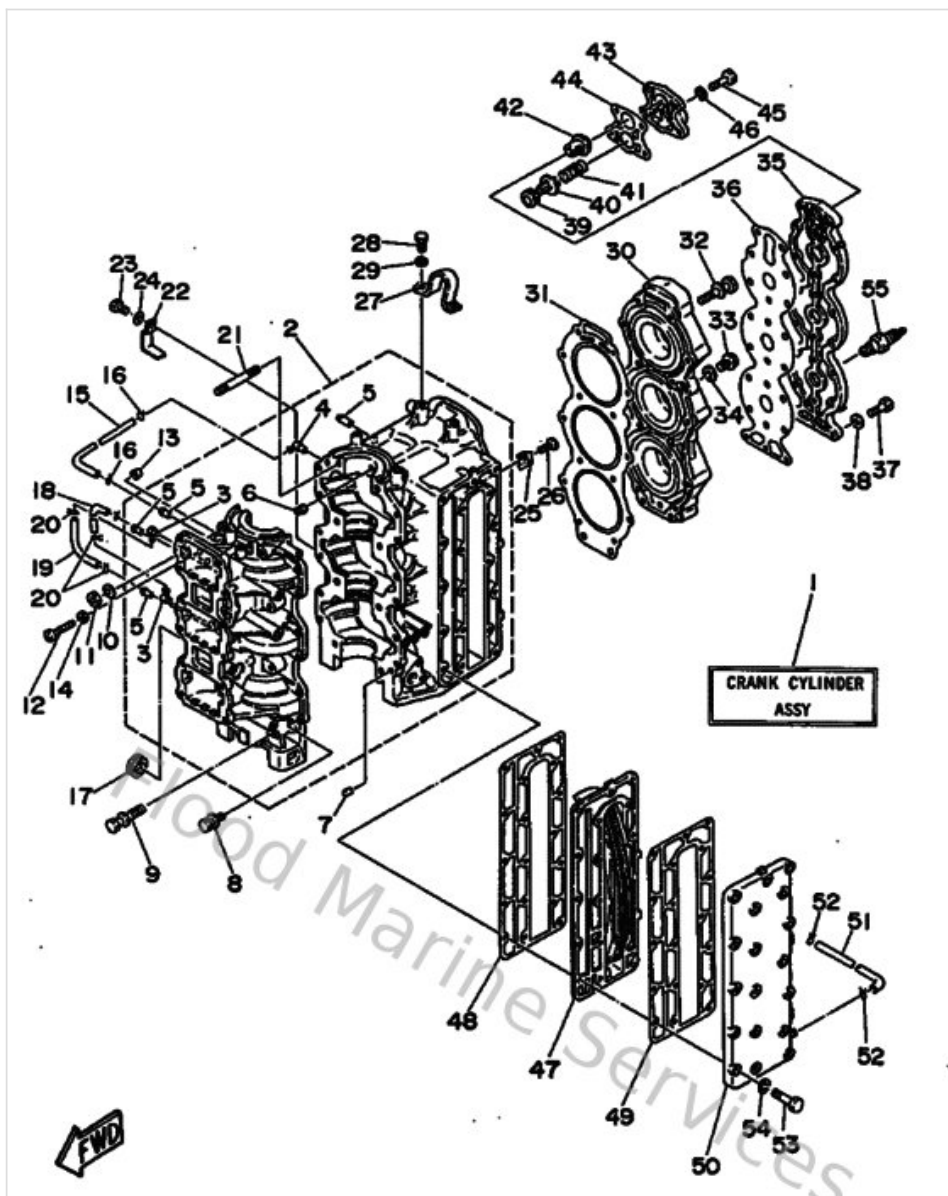
Ref	Part	
1	6H1153590194 Housing, oil seal	Buy now
2	688113700000 Check valve assembly	Buy now
3	9310230M0500 Oil seal (688)	Buy now
4	9310420M0200 Oil seal (688)	Buy now
5	932106226900 Ring, o(663)	Buy now
6	688153790000 Seal, crank case	Buy now
7	904450700600 Hose (1770)	Buy now
8	904670601600 Clip (655)	Buy now
9	975950652000 Bolt(7u8)	Buy now
10	688114110100 Crank, shaft	Buy now
11	93310636U400 Bearing (688)	Buy now
12	9310236M2400 Oil seal(52w)	Buy now
13	9321046M1600 O-ring (688)	Buy now
14	93310835U800 Brg,cyl-cal roller (688)	Buy now
15	93306206U500 Brg,r-b 6206 66mm (688)	Buy now

Crankshaft & Piston



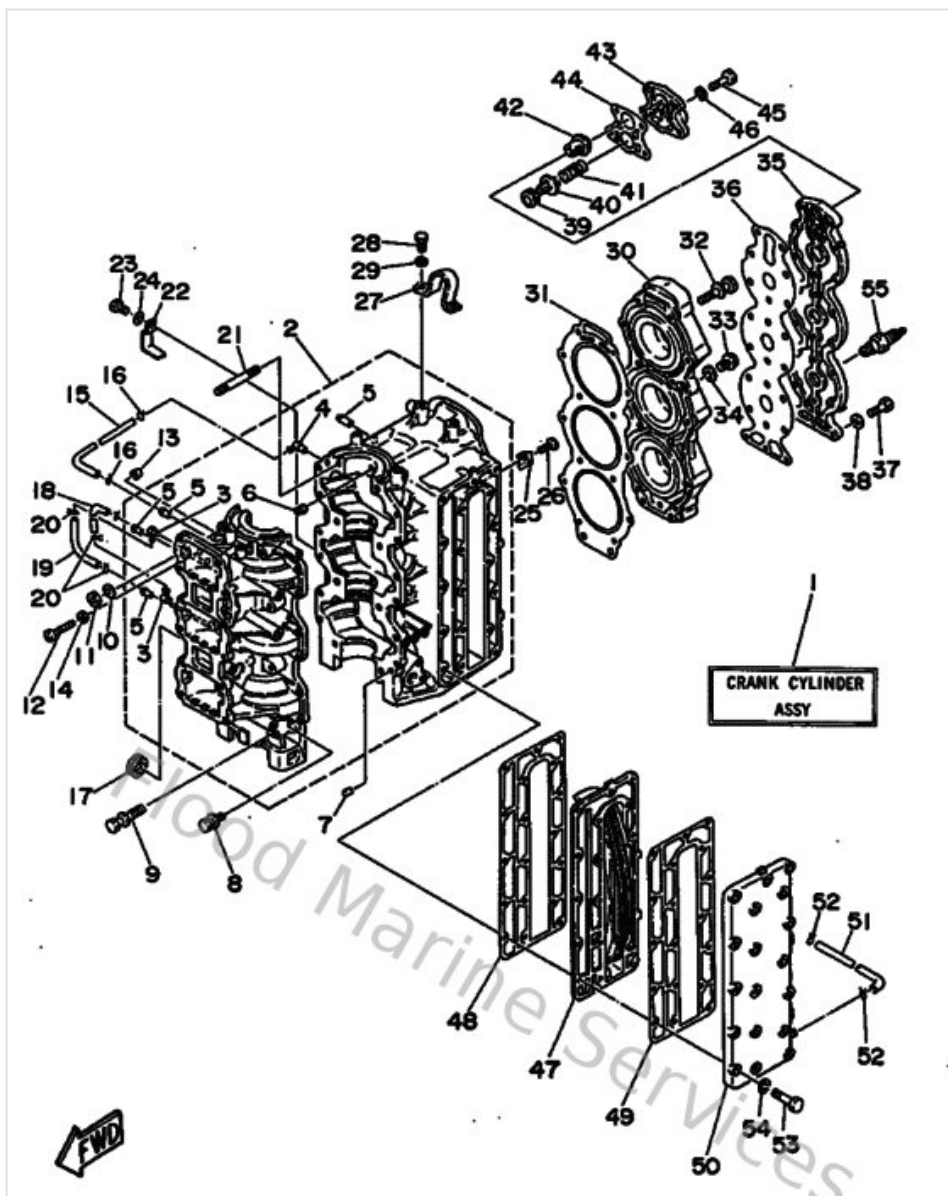
Ref	Part	
16	9341032M0000 Circlip	Buy now
17	6H1116310395 Piston (std)	Buy now
18	68811605A000 Piston ring set (0.50mm o/s)	Buy now
19	663116330000 Pin, piston	Buy now
20	688116341000 Clip, piston pin	Buy now
21	688116500300 Connecting rod assembly	Buy now
22	9010908M6100 Bolt	Buy now
23	936032111100 Pin, dowel(663)	Buy now
24	902012041700 Washer, plate(663)	Buy now
25	93310730V800 Bearing (688)	Buy now

Cylinder & Crankcase



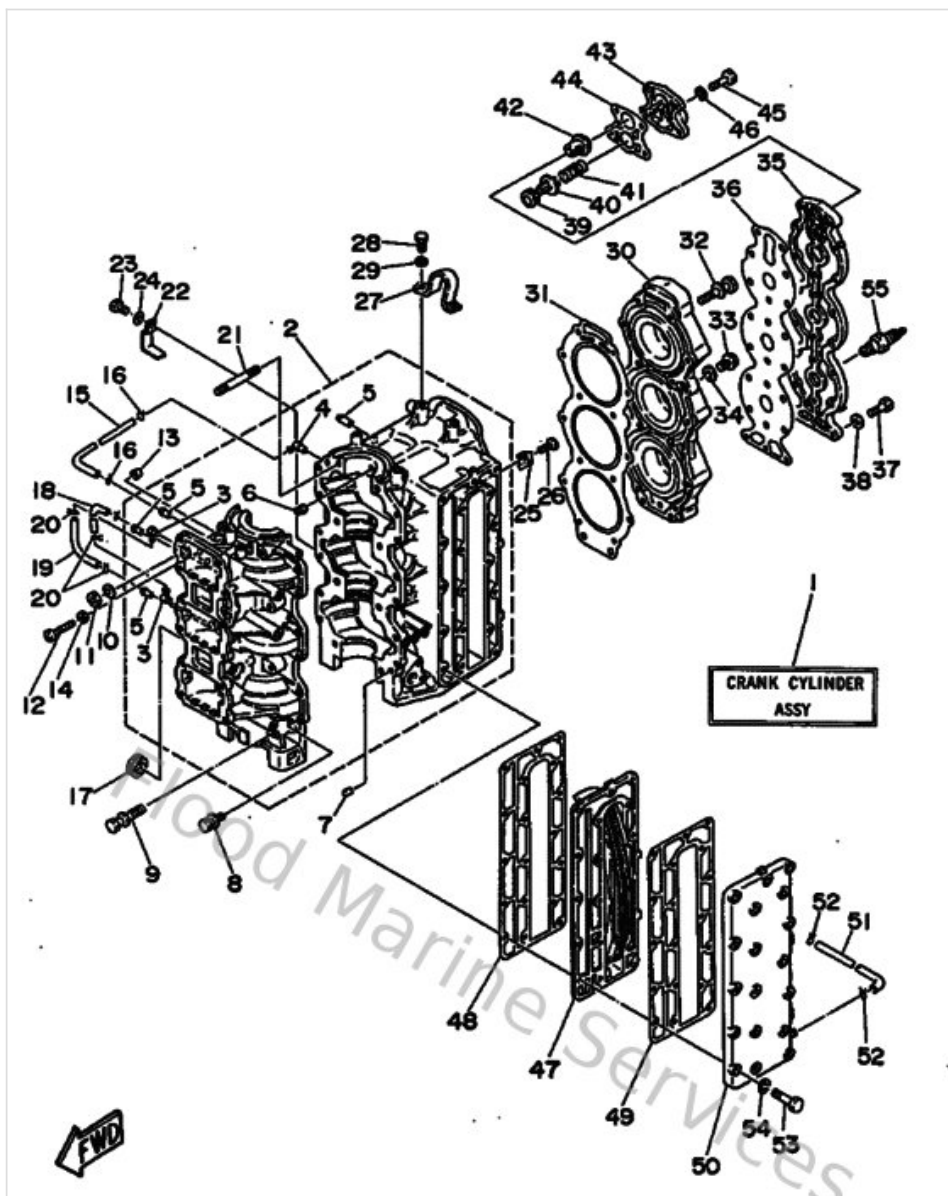
Ref	Part	
2	688151000594 Crankcase assembly	Buy now
3	688113700000 Check valve assembly	Buy now
4	650113700100 Check valve assembly	Buy now
5	624144850000 Pipe, joint	Buy now
6	663115180100 Lock, bearing	Buy now
7	936081206300 Pin, dowel (626)	Buy now
8	9011906M1200 Bolt, with washer (697)	Buy now
9	9011910M0700 Bolt (6f5)	Buy now
10	90201100F700 Washer (7a9)	Buy now
11	953141060000 Nut(3bm)	Buy now
12	9015706M1200 Screw, pan head(697)	Buy now
13	688441940000 Cap	Buy now
14	953800670000 Nut	Buy now
15	904450726000 Hose (I390)	Buy now
16	904670601600 Clip (655)	Buy now

Cylinder & Crankcase



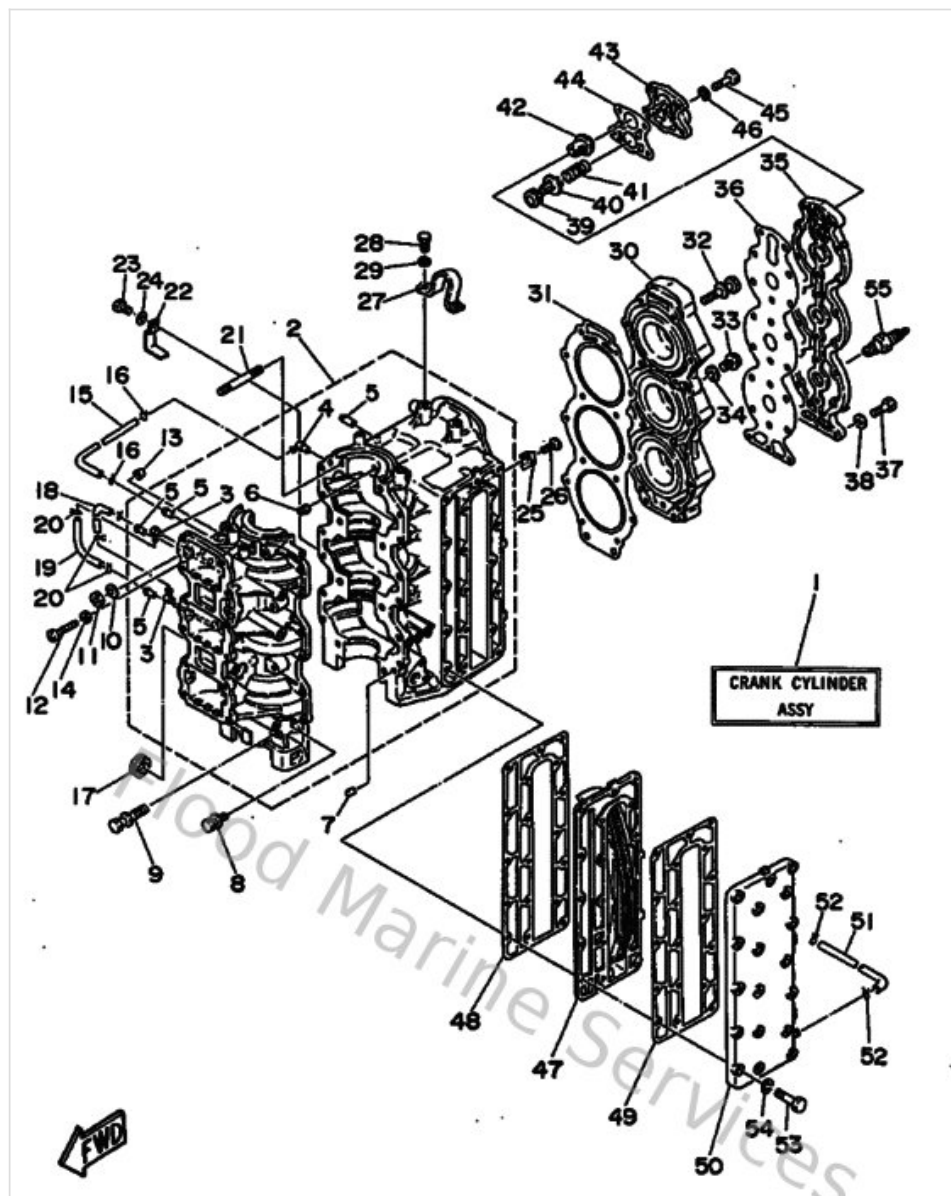
Ref	Part	
17	9048024M0400 Grommet (688)	Buy now
18	9044507M0000 Hose (I200)	Buy now
19	9044507M2300 Hose (I570)	Buy now
21	9011610M0600 Bolt, stud (688)	Buy now
22	9046512M0300 Clamp, cord (688)	Buy now
23	970950601200 Bolt(gh1)	Buy now
24	929950610000 Washer(6a1)	Buy now
25	688113250000 Anode	Buy now
26	987800401500 Screw, flat head(ga5)	Buy now
27	688111190000 Hanger, engine	Buy now
28	970130802000 Bolt(6td)	Buy now
29	929900810000 Ybs67-8 washer, spring	Buy now
30	68811111021S Head, cylinder 1	Buy now
31	68811181A100 Gasket, cylinder head 1	Buy now
32	9011908M2100 Bolt, with washer(63v)	Buy now

Cylinder & Crankcase



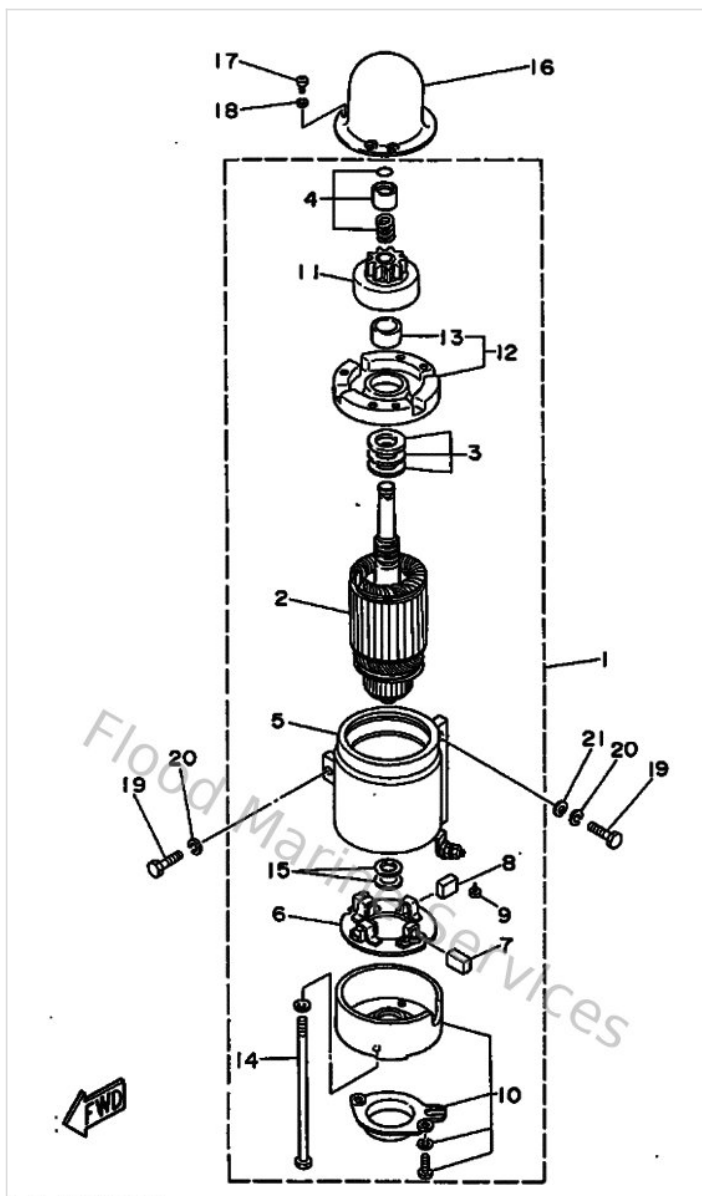
Ref	Part	
33	9034014M0000 Plug, straight screw(62y)	Buy now
34	904301411500 Gasket (663)	Buy now
35	68811191001S Cover, cylinder head 1	Buy now
36	68811193A100 Gasket, head cover 1	Buy now
37	970950602500 Bolt	Buy now
38	929900660000 Washer, plain (646)	Buy now
39	9048020M0500 Grommet (688)	Buy now
40	688124160000 Valve, pressure control	Buy now
41	9050116M1100 Spring, compression (688)	Buy now
42	6E5124113000 Thermostat	Buy now
43	68812413009M Cover, thermostat	Buy now
44	68812414A100 Gasket, cover	Buy now
45	970140603500 Bolt(3rv)	Buy now
47	68841111009M Inner cover, exhaust	Buy now
48	68841112A000 Gasket, exhaust inner cover	Buy now

Cylinder & Crankcase



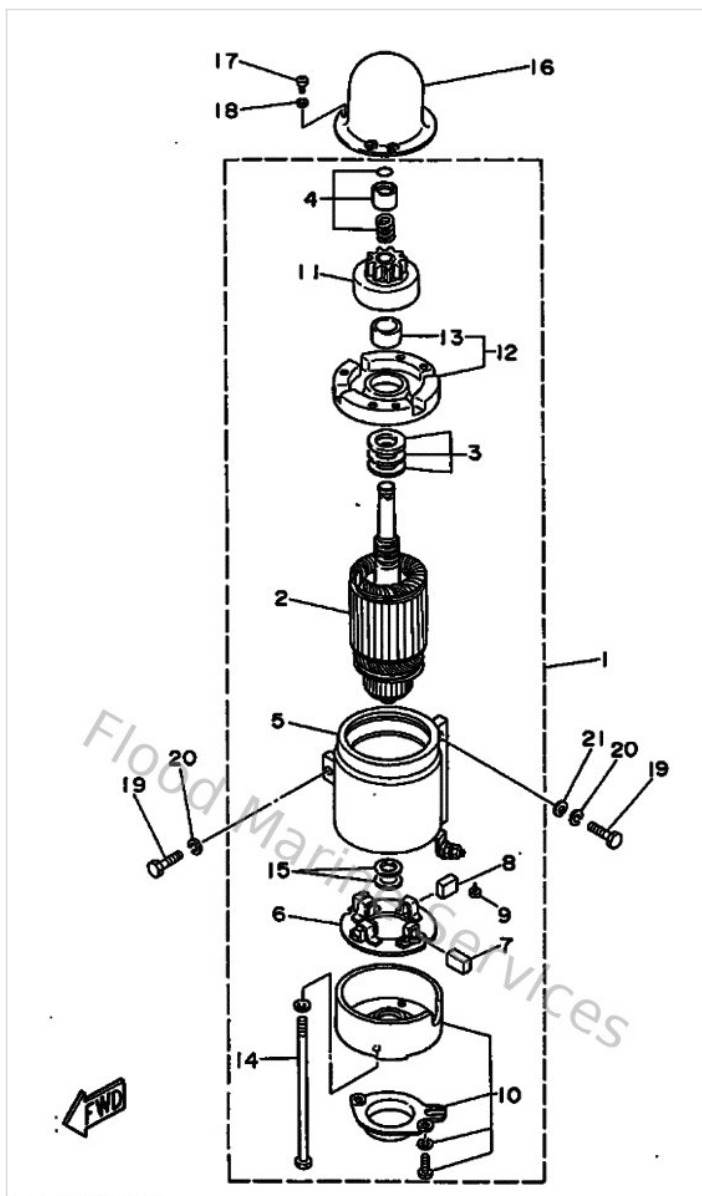
Ref	Part	
49	68841114A000 Gasket, exhaust outer cover	Buy now
50	688411130015 Outer cover, exhaust	Buy now
51	663243120100 Pipe 1	Buy now
52	904670800400 Clip, pipe 6162435600	Buy now
53	970130804000 Bolt, Hexagon	Buy now
54	929900860000 Washer, plain (663)	Buy now
55	947020024700 Plug, spark (br8hs-10)	Buy now

Demarreur Electrique



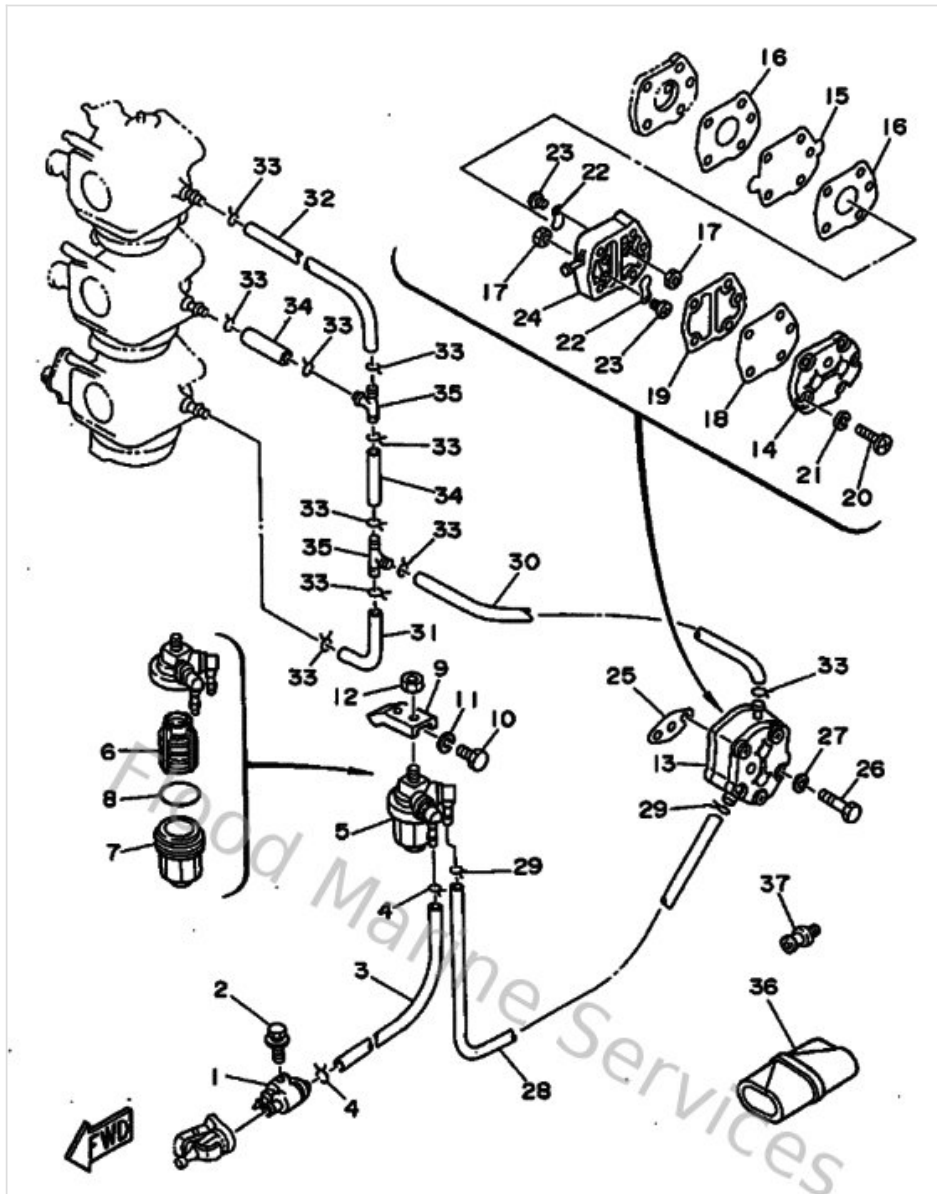
Ref	Part	
1	688818001200 Starting motor assembly	Buy now
2	676818501100 Armature assembly	Buy now
3	676818091000 Washer kit	Buy now
4	676818571000 Pinion stopper set	Buy now
5	688818101100 Stator assembly	Buy now
6	663818401100 Brush holder assembly	Buy now
7	663818111100 Brush 1	Buy now
8	663818121100 Brush 2	Buy now
9	663818131000 Spring, brush	Buy now
10	663818201200 Rear bracket assembly	Buy now
11	663818321100 Pinion assembly	Buy now
12	688818301100 Front bracket assembly	Buy now
13	688818310000 Metal, front	Buy now
14	663818261000 Bolt 1	Buy now
15	688818240000 Washer 2	Buy now

Demarreur Electrique



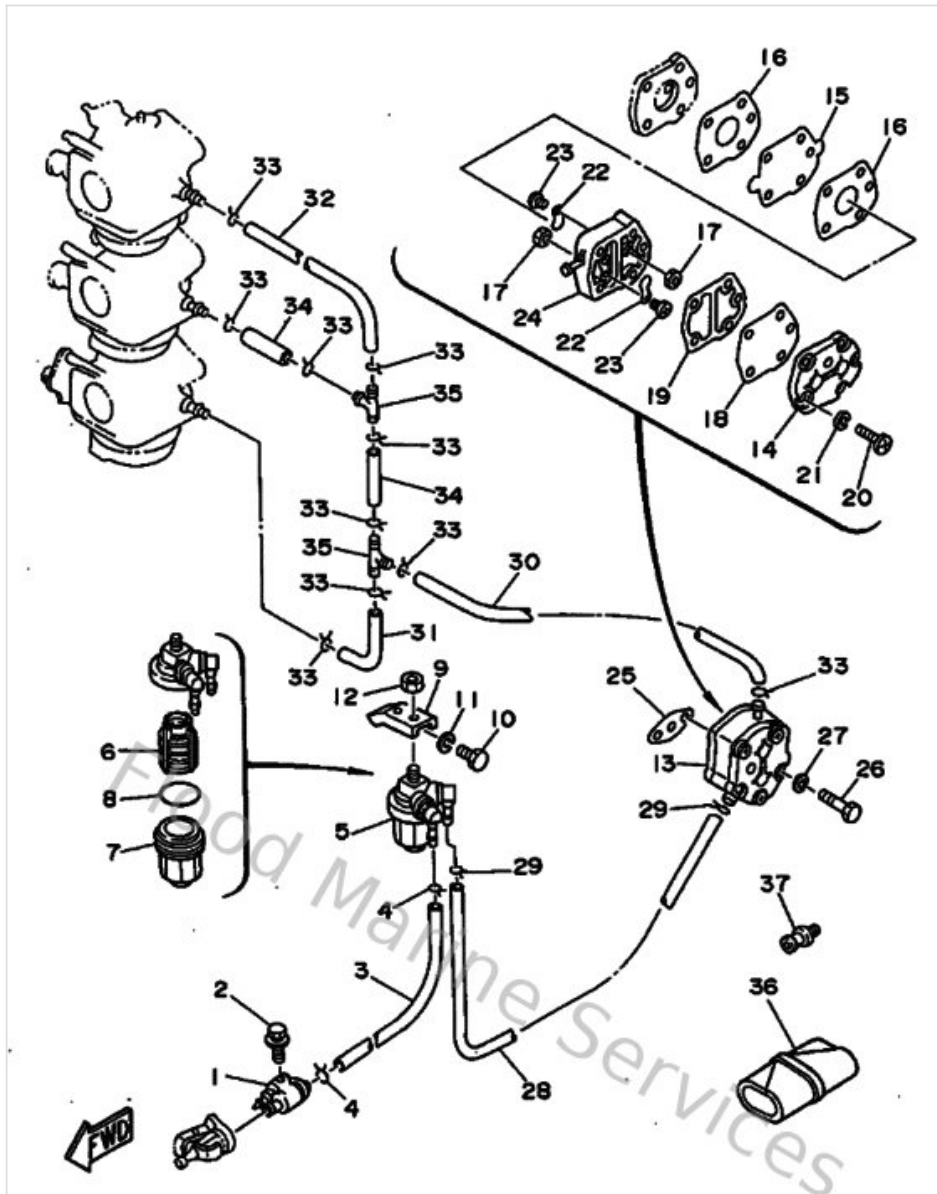
Ref	Part	
16	688818420000 Cover	Buy now
17	985800401000 Screw, pan head (e56)	Buy now
18	929900460000 Washer, plain (646)	Buy now
19	970130803000 Bolt	Buy now
20	929900810000 Ybs67-8 washer, spring	Buy now
21	929900860000 Washer, plain (663)	Buy now

Fuel



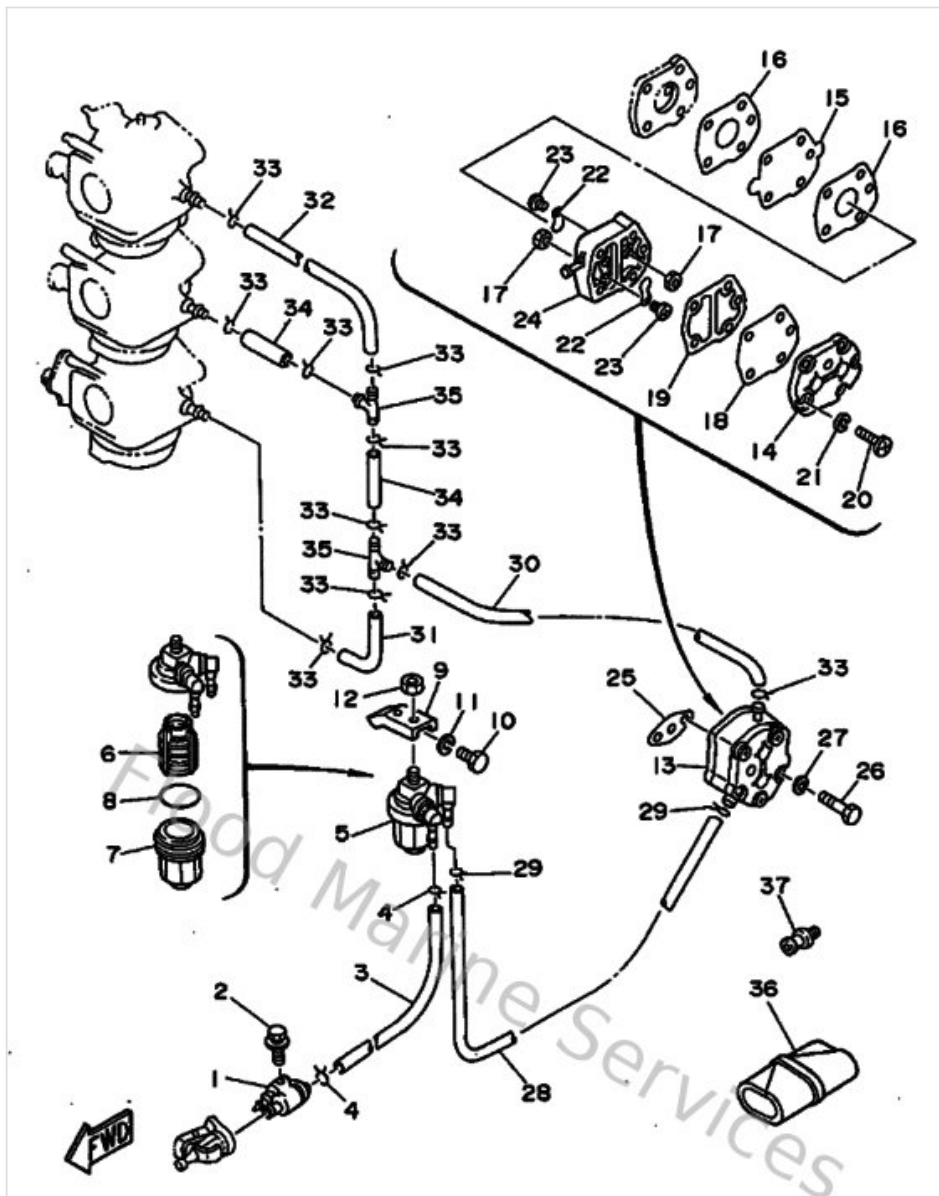
Ref	Part	
1	6G1243040200 Fuel pipe joint comp. 1	Buy now
2	975950652000 Bolt(7u8)	Buy now
3	90445090F600 Hose (l1500)	Buy now
4	904670800400 Clip, pipe 6162435600	Buy now
5	61N245600000 Filter assembly	Buy now
6	61N245630000 Element, filter	Buy now
7	61N245210000 Cup, filter	Buy now
8	932103273800 O-ring(1wg)	Buy now
9	648245660100 Bracket, Filter	Buy now
10	970950601400 Bolt(gj3)	Buy now
11	929950610000 Washer(6a1)	Buy now
12	988800810000 Nut, hex.	Buy now
13	692244100000 Fuel pump assembly	Buy now
14	648244130100 Cover, pump	Buy now
15	692244110000 Diaphragm	Buy now

Fuel



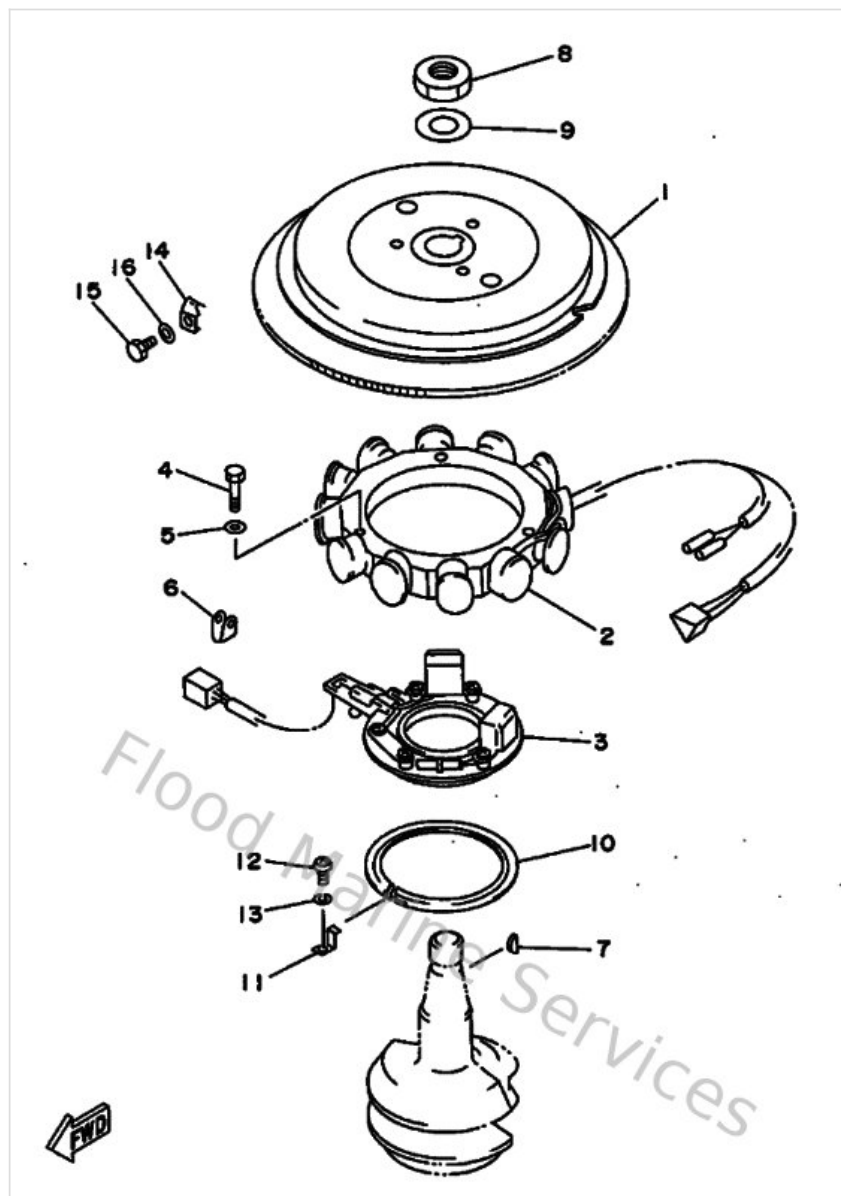
Ref	Part	
16	648244340100 Gasket, body	Buy now
17	953800360000 Nut (6g8)	Buy now
18	663244110000 Diaphragm	Buy now
19	648244350200 Gasket, body 2	Buy now
20	985800553000 Ybs86-530 screw,panhead	Buy now
21	929900510000 Ybs67-5 washer, spring	Buy now
22	6A0244210100 Valve, check	Buy now
23	6A0143250000 Screw, pan head	Buy now
24	6A0244120200 Body 1	Buy now
25	65024431A000 Gasket,fuel pump	Buy now
26	970950604000 Bolt (682)	Buy now
27	929900660000 Washer, plain (646)	Buy now
28	904450909400 Hose (I1500)	Buy now
31	688243130000 Pipe, fuel 2	Buy now
32	688243140000 Pipe, fuel 2	Buy now

Fuel



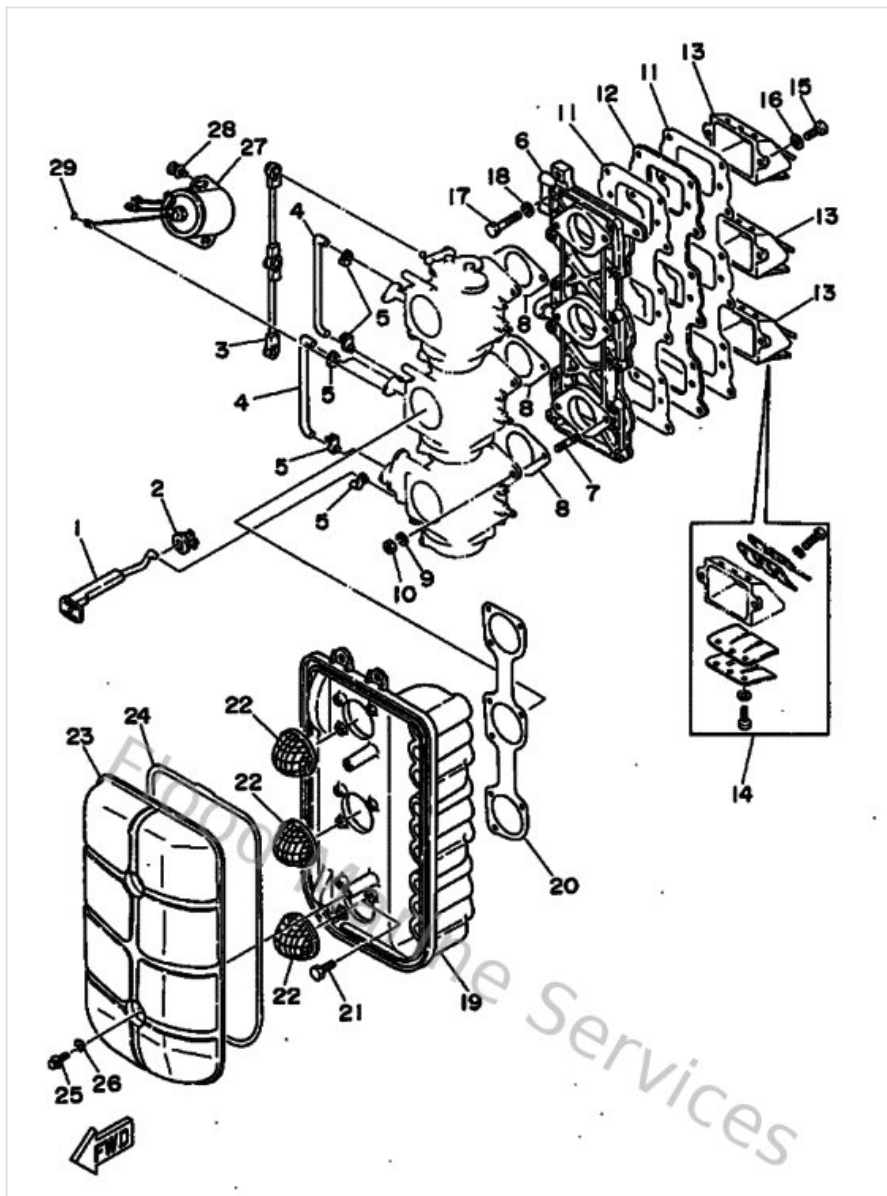
Ref	Part	
35	688243780000 Pipe, joint	Buy now
36	656W28100200 Tool kit	Buy now
37	6E0281930094 Plug, water check	Buy now

Generatrice



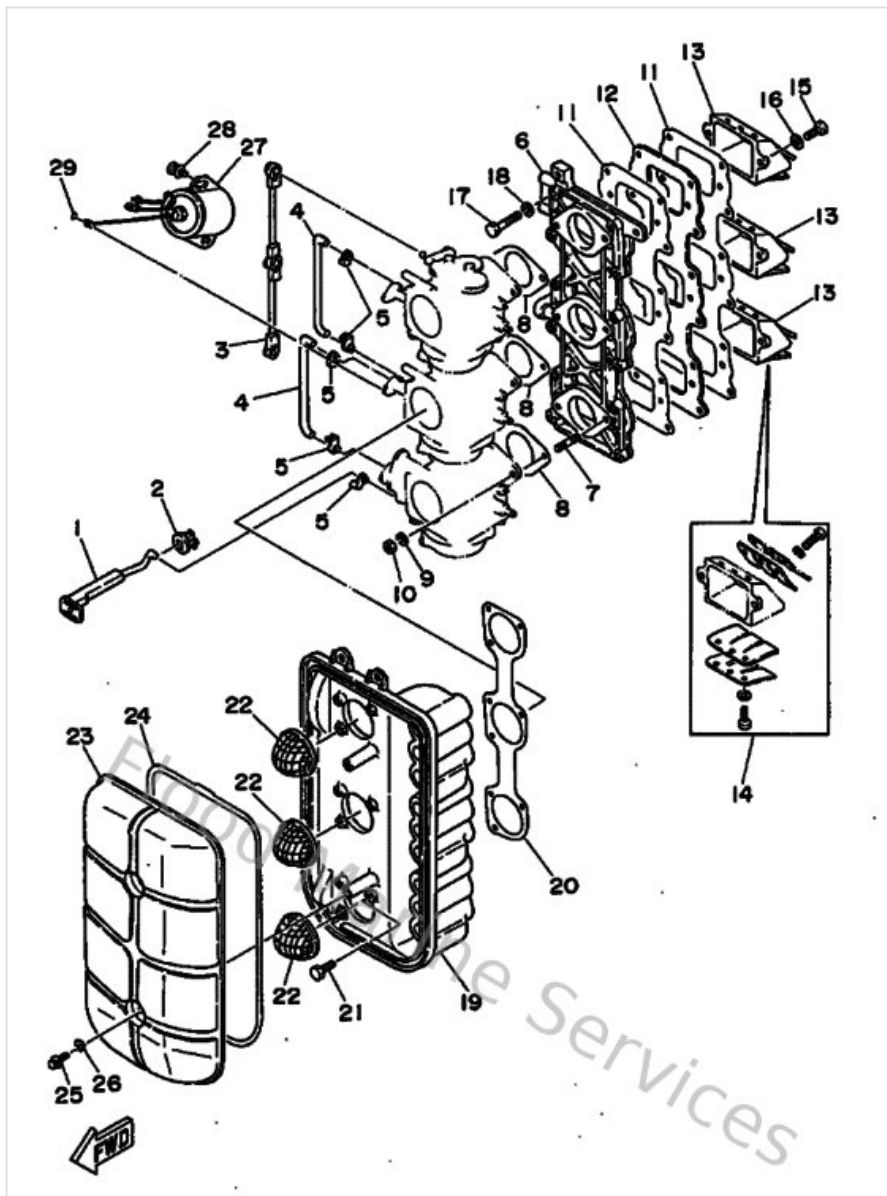
Ref	Part	
1	688855500000 Rotor assembly	Buy now
2	688855100000 Stator assembly	Buy now
3	688855800000 Coil, pulser	Buy now
4	970800603000 Bolt(jf7)	Buy now
5	929900660000 Washer, plain (646)	Buy now
7	902800504900 Key, woodruff (12r)	Buy now
8	901702013700 Nut, hexagon(663)	Buy now
9	9020121M1800 Washer, plate (663)	Buy now
10	688416110000 Retainer, magneto base 1	Buy now
11	688416120000 Retainer, magneto base 2	Buy now
12	985800601200 Screw, pan head(62j)	Buy now
13	929950610000 Washer(6a1)	Buy now
14	688813320100 Plate, timing	Buy now
15	970950601000 Bolt	Buy now

Intake



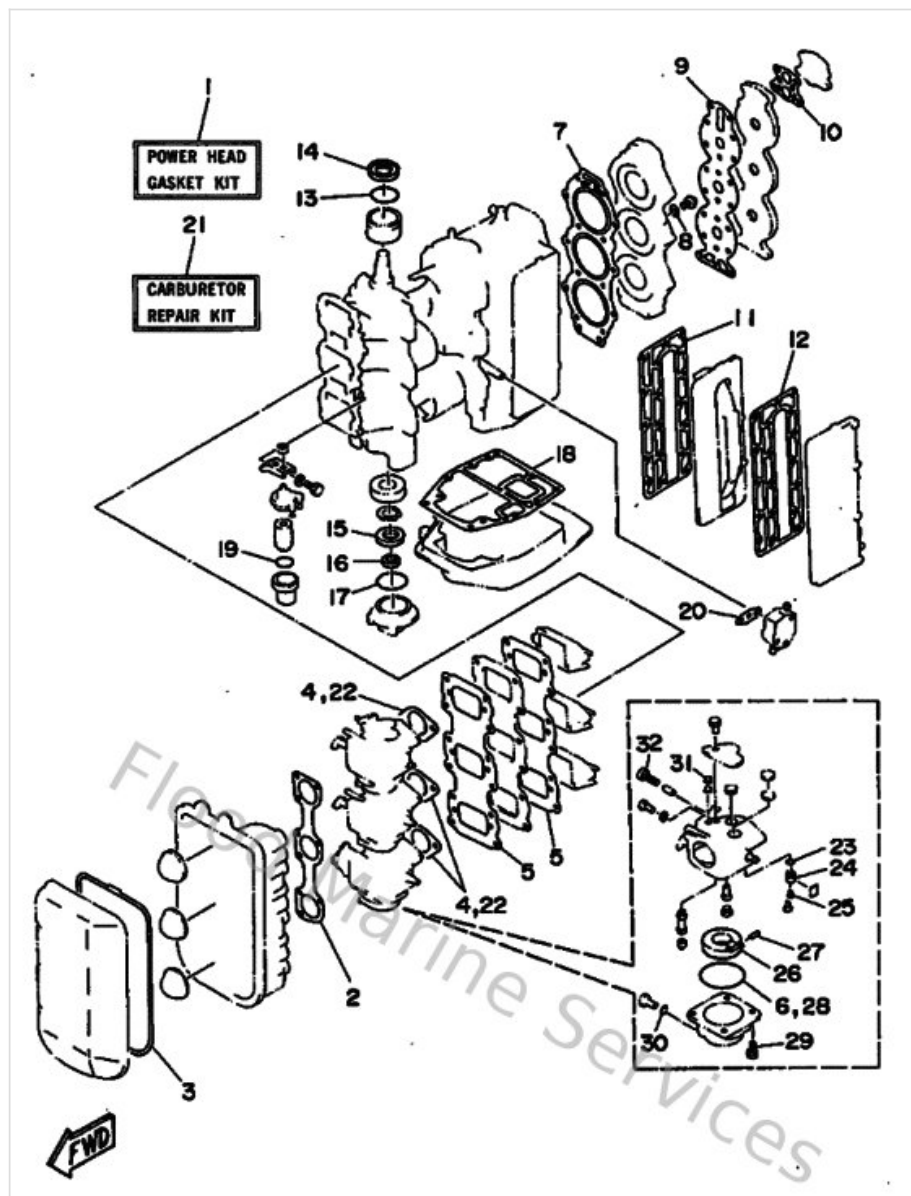
Ref	Part	
1	692412560000 Rod, choke 1	Buy now
2	689412730000 Grommet	Buy now
3	688412170100 Rod, accel. lever	Buy now
4	688412570100 Rod, choke 2	Buy now
5	661412620200 Joint, choke lever	Buy now
6	688136410094 Intake, manifold 1	Buy now
7	9011606M3000 Bolt, stud(6e5)	Buy now
8	68814198A200 Gasket	Buy now
9	929950610000 Washer(6a1)	Buy now
10	953800660000 Nut(661)	Buy now
11	68813621A100 Gasket, valve seat	Buy now
12	688136240000 Plate, reed valve	Buy now
13	688136100000 Reed valve assembly	Buy now
14	688W00040000 Reed set	Buy now
15	978850502000 Screw, pan head (e22)	Buy now

Intake



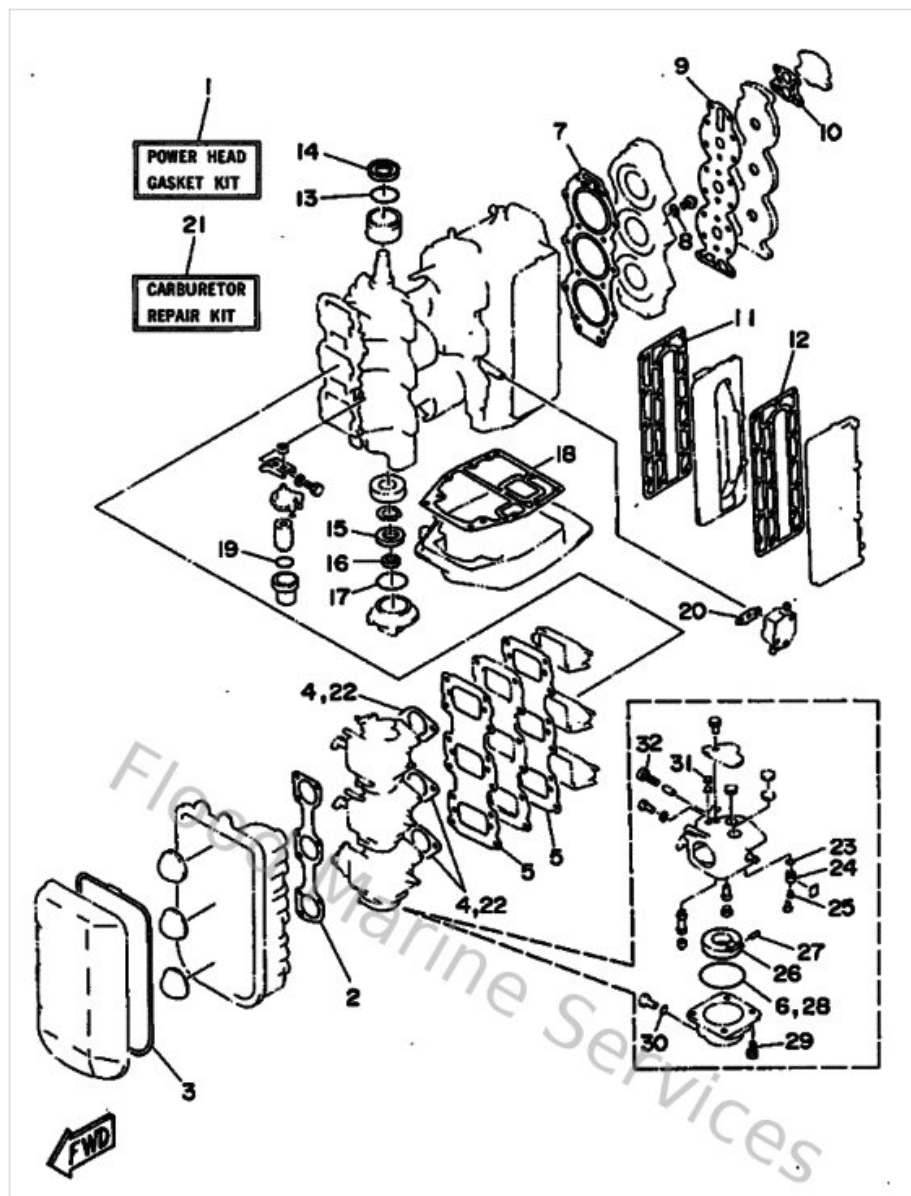
Ref	Part	
16	929900510000 Ybs67-5 washer, spring	Buy now
17	970950603000 Bolt(jf7)	Buy now
19	688144170100 Cover 1	Buy now
20	68814483A000 Gasket	Buy now
21	973130601800 Bolt, hexagon	Buy now
22	688144810000 Cap, carburetor	Buy now
23	688144180100 Cover 2	Buy now
24	688144160100 Gasket, air cleaner	Buy now
25	978850601600 Screw, pan head(6b0)	Buy now
26	9020906M0500 Washer (688)	Buy now
27	688861100100 Solenoid	Buy now
28	9015906M1900 Screw, with washer(688)	Buy now
29	932100326100 O-ring (663)	Buy now

Kits De Reparation 1



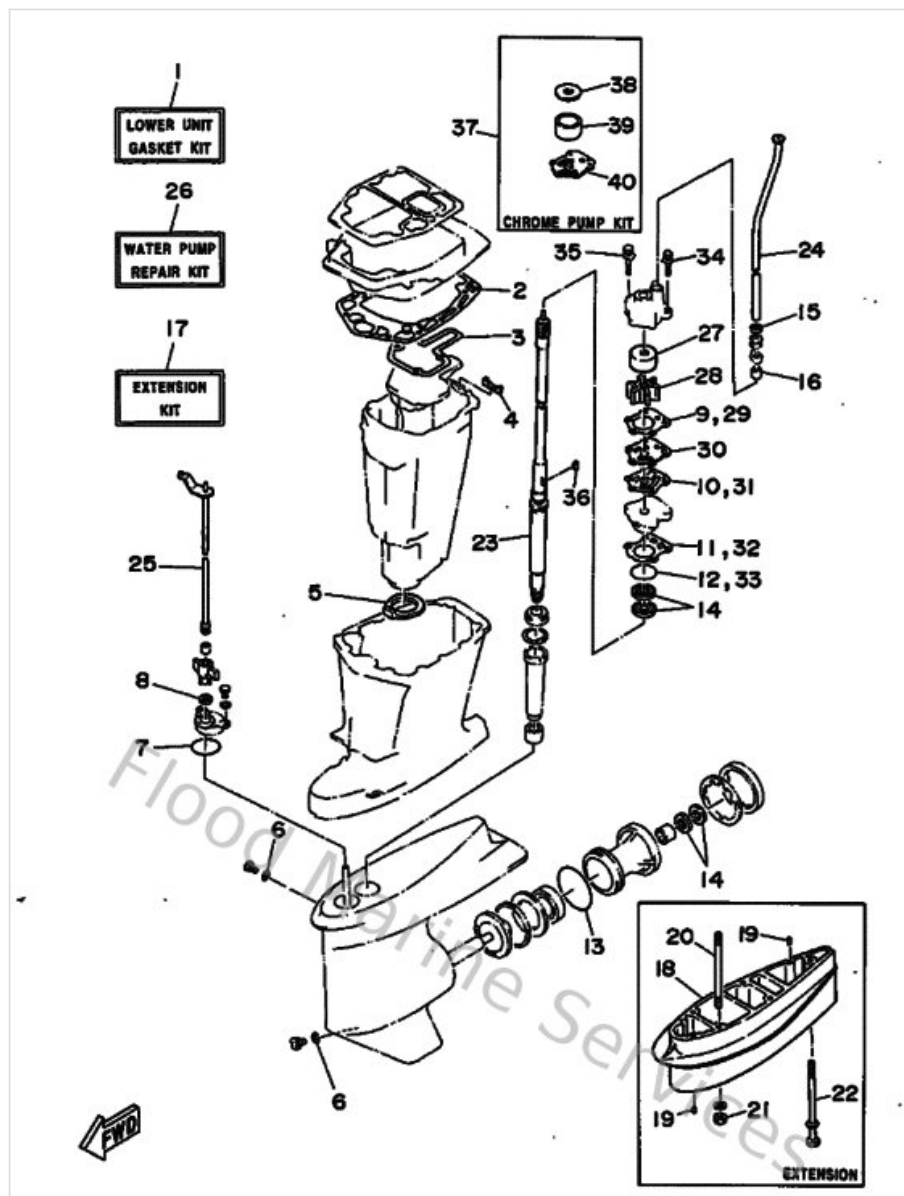
Ref	Part	
1	688W00010300 Gasket kit	Buy now
2	68814483A000 Gasket	Buy now
3	688144160100 Gasket, air cleaner	Buy now
4	68814198A100 Gasket	Buy now
5	68813621A100 Gasket, valve seat	Buy now
6	676149840000 Gasket, float chamber	Buy now
7	68811181A100 Gasket, cylinder head 1	Buy now
8	904301411500 Gasket (663)	Buy now
9	68811193A100 Gasket, head cover 1	Buy now
10	68812414A100 Gasket, cover	Buy now
11	68841112A000 Gasket, exhaust inner cover	Buy now
12	68841114A000 Gasket, exhaust outer cover	Buy now
13	9321046M1600 O-ring (688)	Buy now
14	9310236M2400 Oil seal(52w)	Buy now
15	9310230M0500 Oil seal (688)	Buy now

Kits De Reparation 1



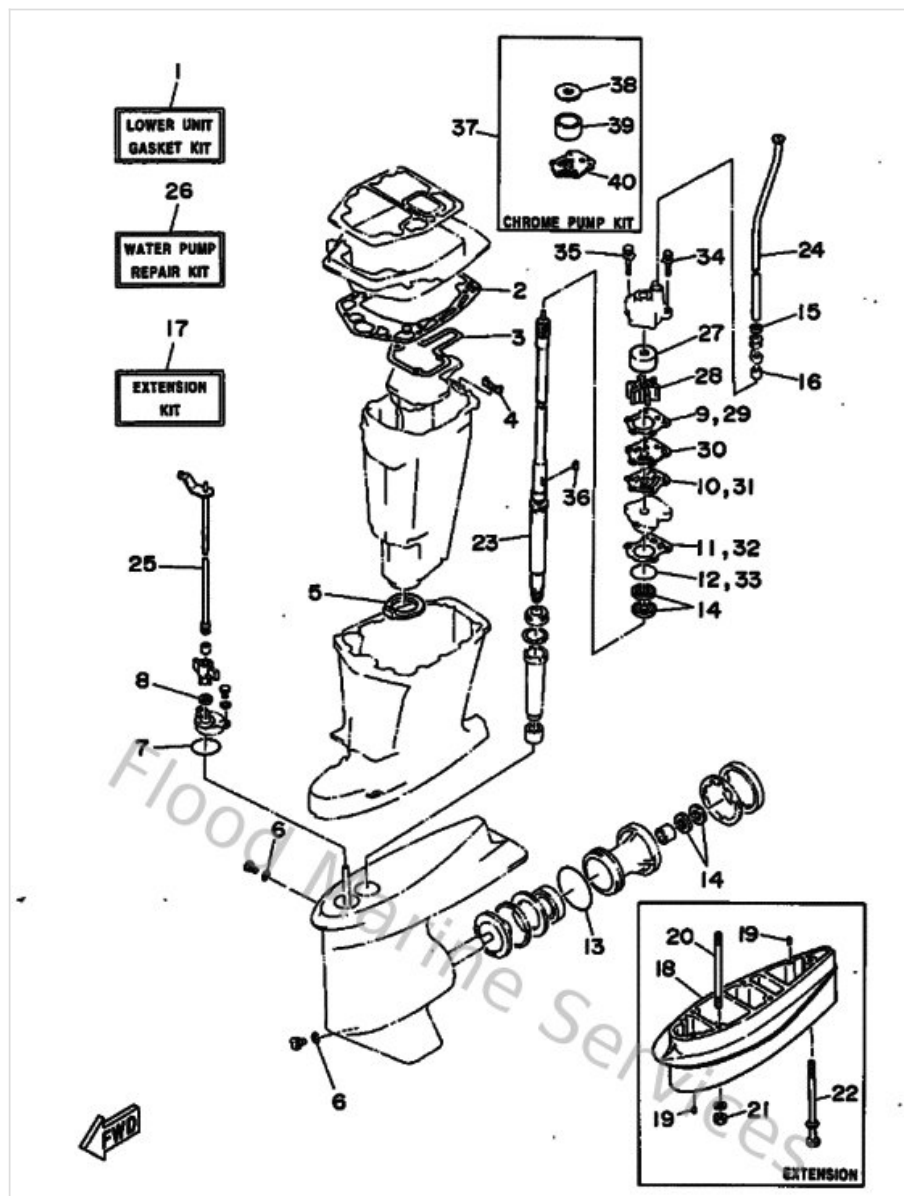
Ref	Part	
16	9310420M0200 Oil seal (688)	Buy now
17	932106226900 Ring, o(663)	Buy now
18	68845113A000 Gasket, upper casing	Buy now
19	932103273800 O-ring(1wg)	Buy now
20	65024431A000 Gasket,fuel pump	Buy now
21	6H1W00930100 Carburetor repair kit	Buy now
23	932100422800 O-ring (371)	Buy now
24	692145900000 Needle valve assembly	Buy now
25	676141860000 Pin, valve	Buy now
26	676149850100 Float comp	Buy now
27	688145480000 Pin, arm	Buy now
29	979800411400 Screw, pan head(ga5)	Buy now
30	932100423000 O-ring (371)	Buy now
31	663141260000 Packing	Buy now
32	692149230000 Screw, adjusting	Buy now

Kits De Reparation 2



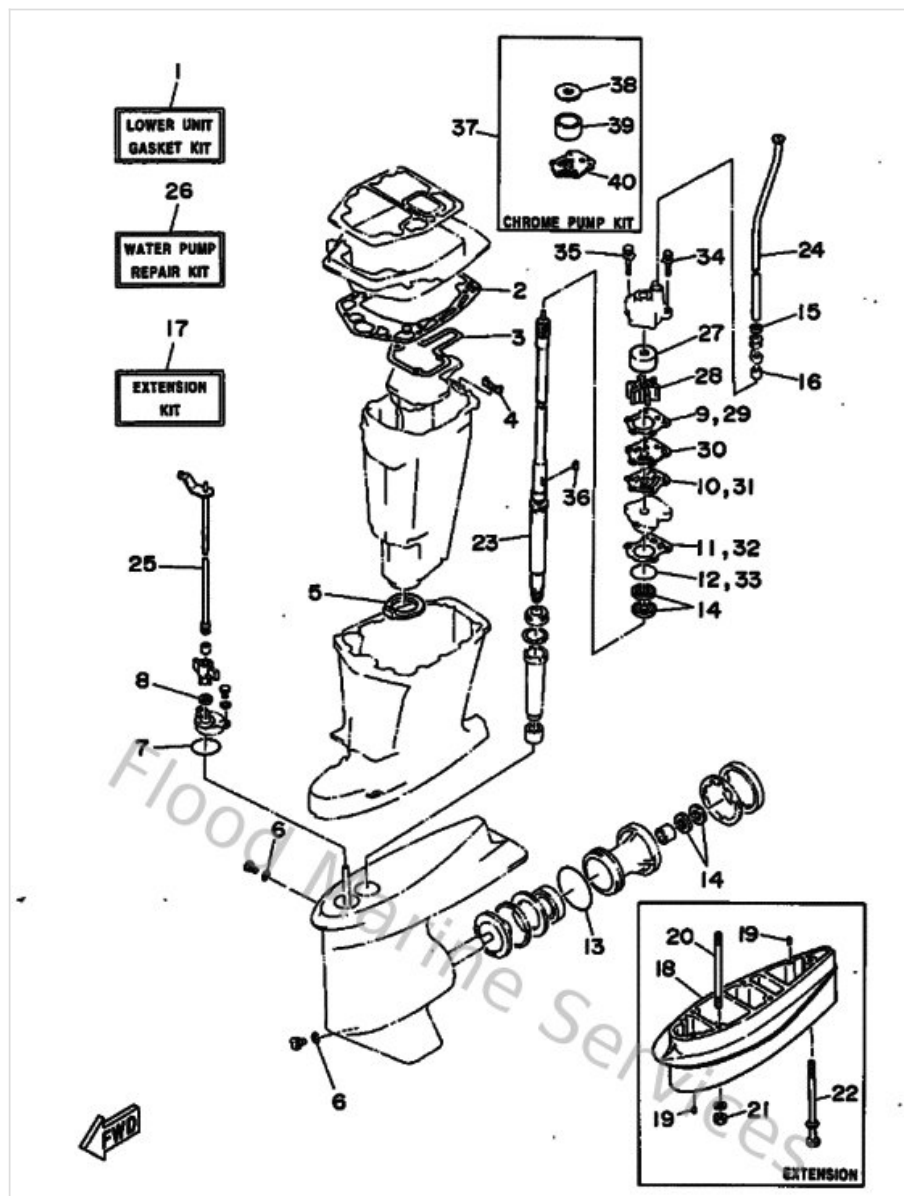
Ref	Part	
1	688W00012100 Lower unit gasket kit	Buy now
2	68845114A100 Gasket, upper casing	Buy now
3	68841134A000 Gasket, exhaust manifold	Buy now
4	688411330000 Gasket, exhaust manifold 1	Buy now
5	688451230000 Gasket, muffler	Buy now
6	904300802000 Gasket	Buy now
7	932104904600 O-ring (620)	Buy now
8	931060901400 Oil seal	Buy now
9	68844315A000 Gasket,water pump 1	Buy now
10	68844324A000 Gasket,cartridge Outer plate	Buy now
11	68844316A000 Gasket,water pump 2	Buy now
12	932104604400 O-ring	Buy now
13	9321085M9700 O-ring(6h1)	Buy now
14	9310125M0300 Oil seal	Buy now
15	904301207200 Gasket	Buy now

Kits De Reparation 2



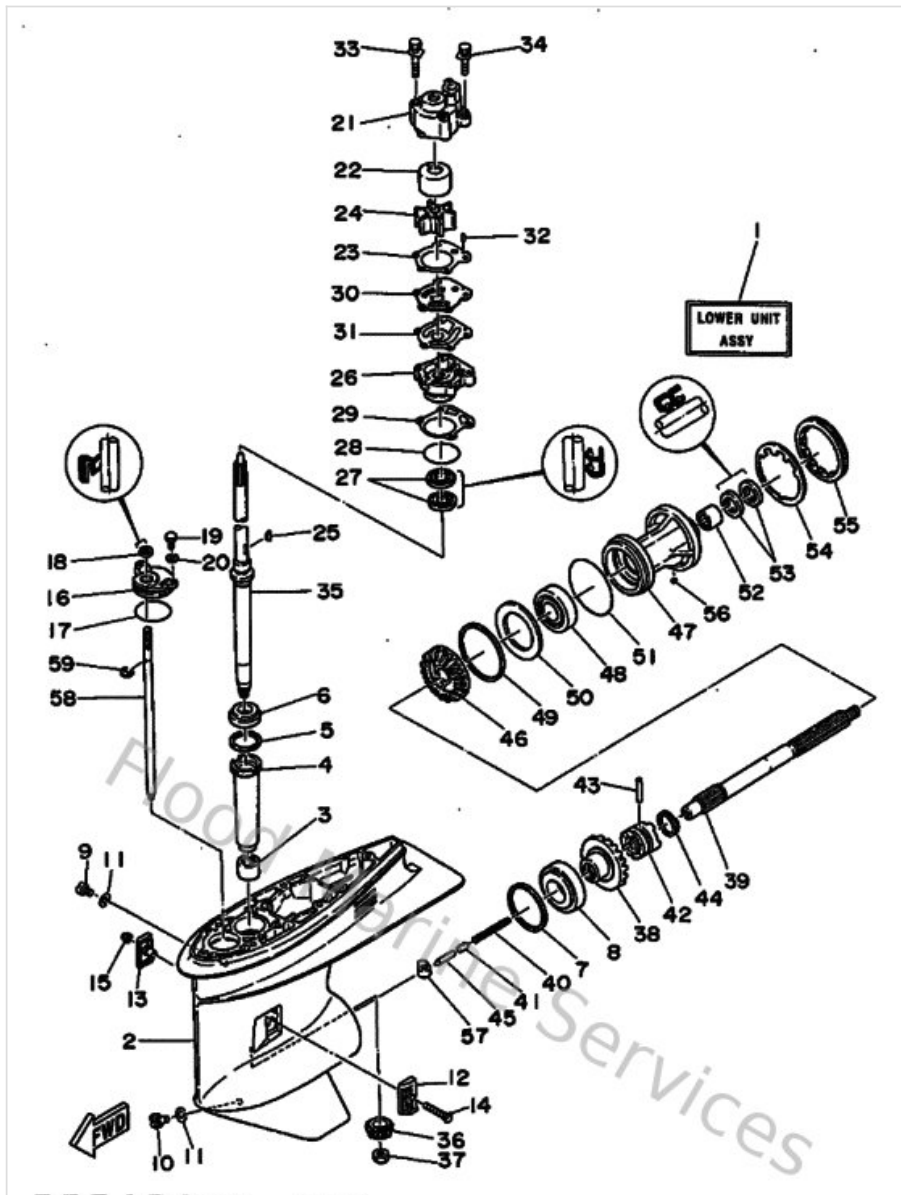
Ref	Part	
16	663443660000 Damper, water seal 2	Buy now
17	688W0072004D Extension kit	Buy now
18	68845211014D Extension	Buy now
19	936061201900 Pin, dowel (614)	Buy now
20	9011610M0500 Bolt, stud (688)	Buy now
21	953801060000 Nut(624)	Buy now
22	9011908M8600 Bolt, with washer(62x)	Buy now
23	688455012200 Drive shaft comp.	Buy now
24	688443612000 Tube, water (ul)	Buy now
25	688441202300 Handle gear shift assembly	Buy now
26	692W00780200 Water pump repair kit	Buy now
27	688443220000 Insert, cartridge	Buy now
28	688443520300 Impeller	Buy now
30	688443230000 Outer plate, cartridge	Buy now
34	9011908M1600 Bolt, with washer(6h0)	Buy now

Kits De Reparation 2



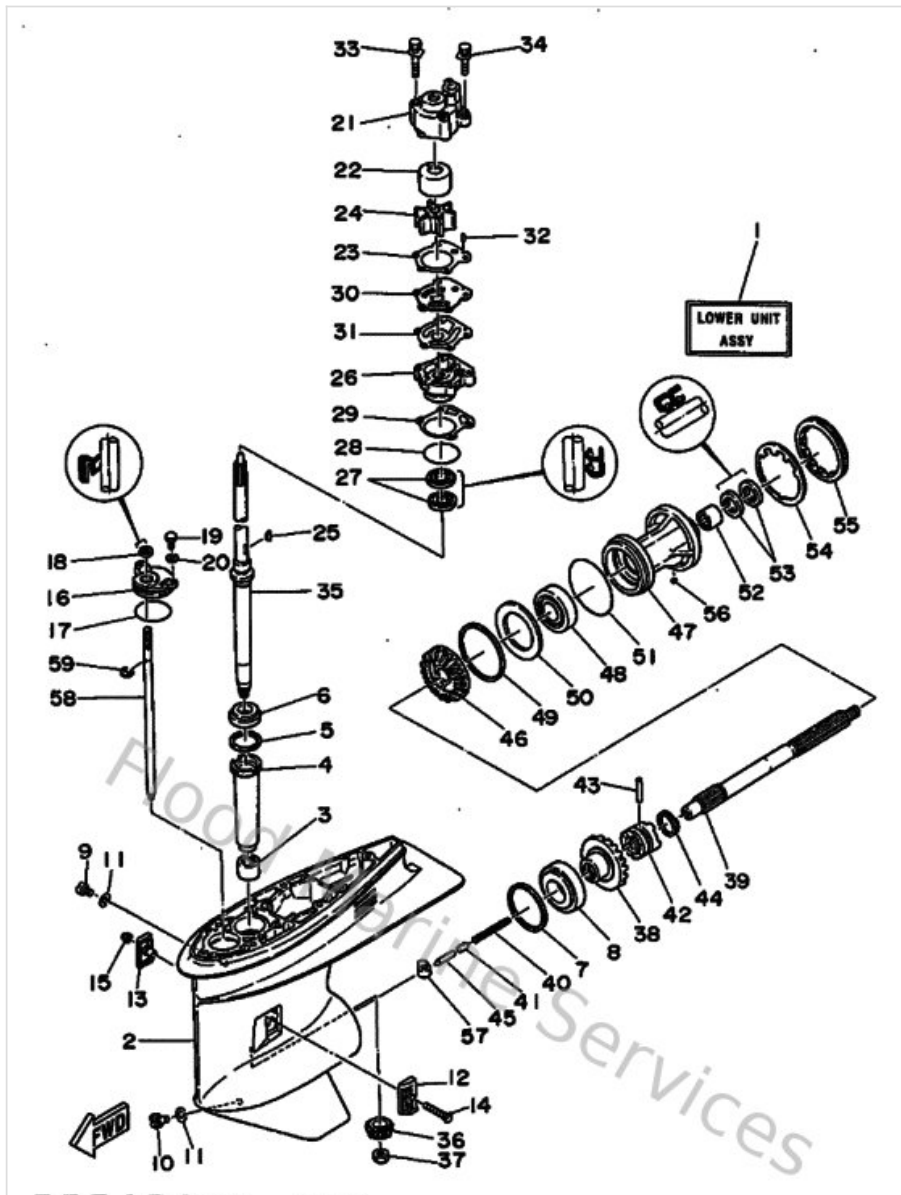
Ref	Part	
35	9011908M1300 Bolt, with washer(6h0)	Buy now
36	9028004M0400 Key, woodruff (688)	Buy now
37	688W00781A00 Chrome pump kit	Buy now
38	688443214100 Inner plate, cartridge	Buy now
39	688443224100 Insert, cartridge	Buy now
40	688443234000 Outer plate, cartridge	Buy now

Lower Casing & Drive



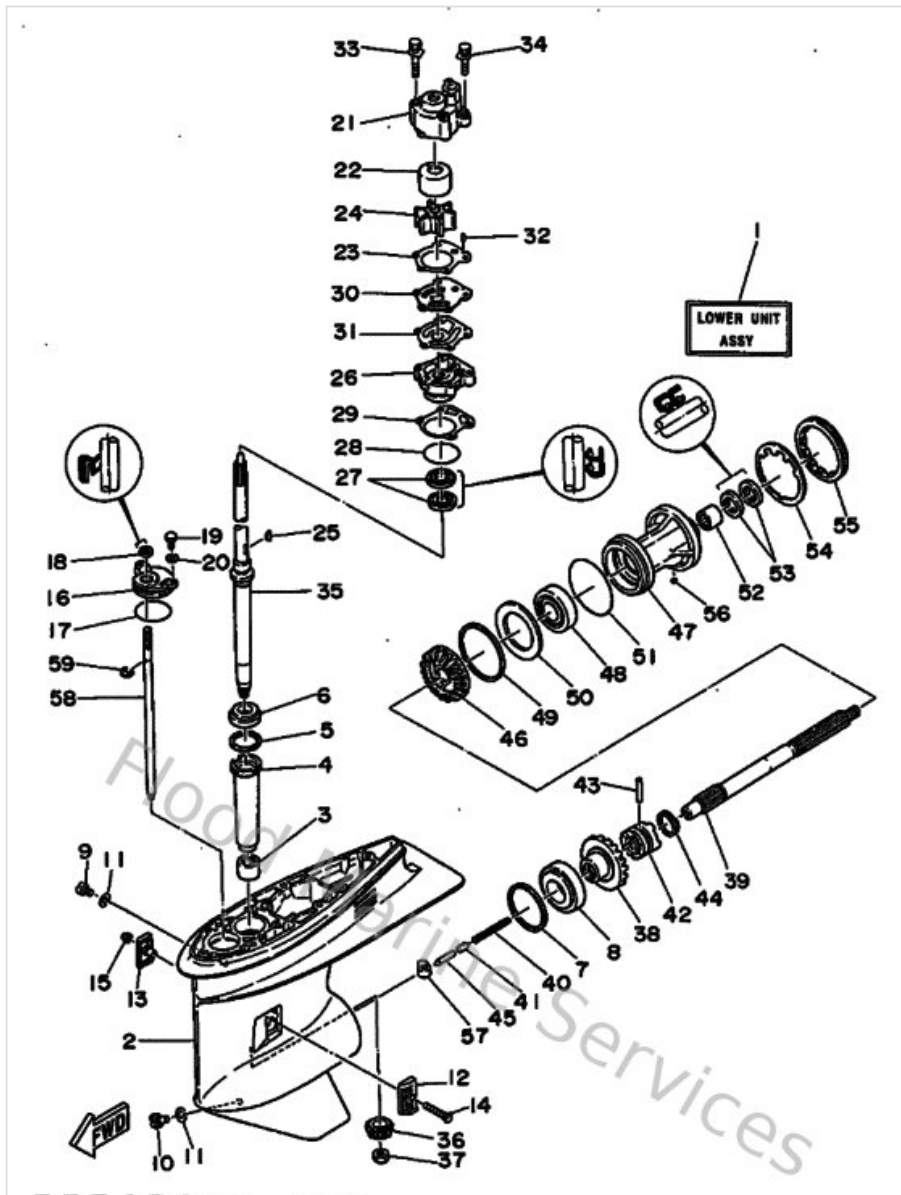
Ref	Part	
1	69245300144D Lower unit assembly	Buy now
2	68845311064D Lower casing set	Buy now
3	93315325V100 Bearing, needle (688)	Buy now
4	688455360100 Sleeve, drive shaft	Buy now
5	688455870130 Shim (t:0.30mm)	Buy now
6	93332000U300 Brg,tapered roller 50mm (688)	Buy now
7	688455676000 Shim (t:0.50mm)	Buy now
8	93332000W700 Bearing(6b0)	Buy now
9	9034008M0400 Plug, straight screw	Buy now
10	688453410000 Plug, drain	Buy now
11	904300800300 Gasket	Buy now
12	6H1452140000 Cover, water inlet	Buy now
13	6H1452150000 Cover, water inlet	Buy now
14	9015105M0000 Screw, countersunk(692)	Buy now
15	901850590400 Nut nylon (sus)(ex4)	Buy now

Lower Casing & Drive



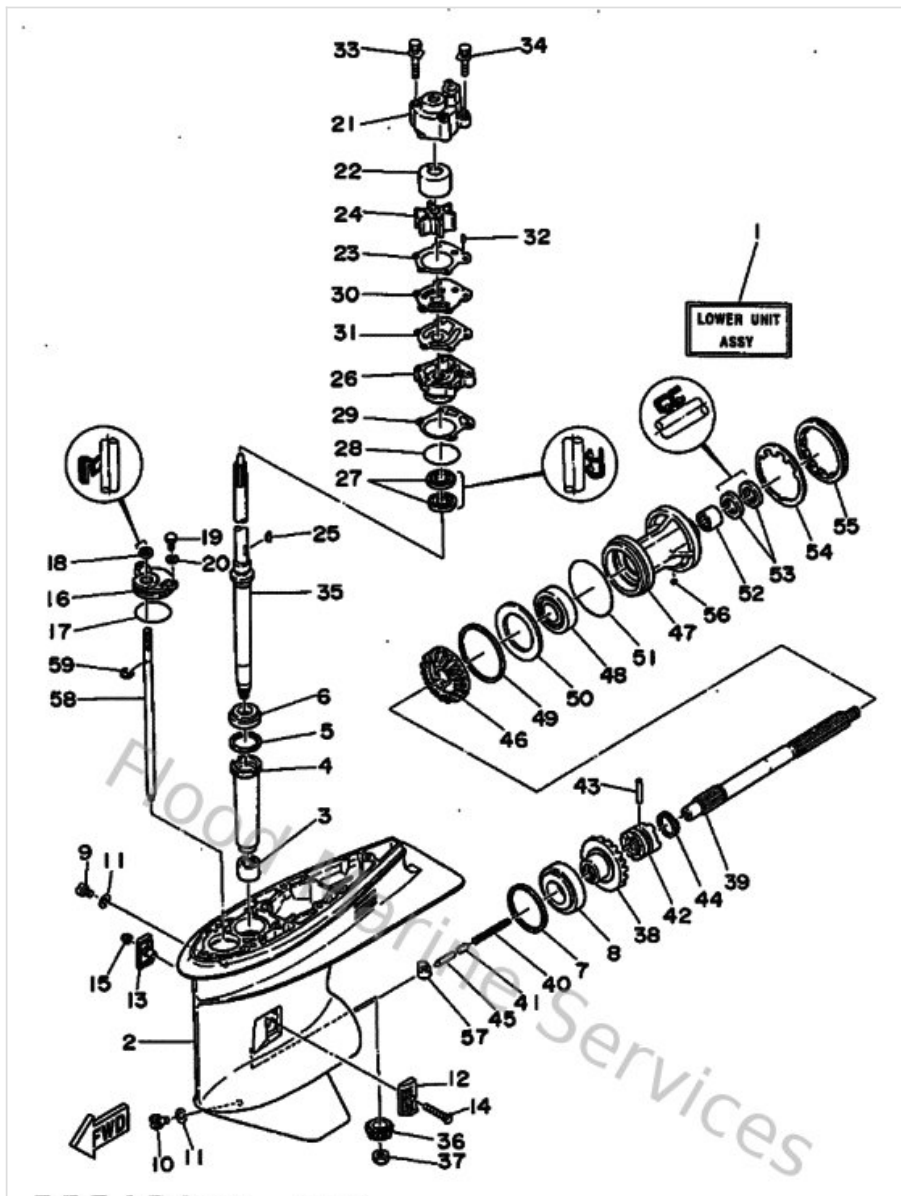
Ref	Part	
16	688453210000 Plate	Buy now
17	932104904600 O-ring (620)	Buy now
18	931060901400 Oil seal	Buy now
19	970950601600 Bolt, hexagon deep recess	Buy now
20	929900660000 Washer, plain (646)	Buy now
21	688443110100 Housing, water pump 1	Buy now
22	688443220000 Insert, cartridge	Buy now
23	68844315A000 Gasket, water pump 1	Buy now
24	688443520300 Impeller	Buy now
25	9028004M0400 Key, woodruff (688)	Buy now
26	688443410094 Housing, water pump set	Buy now
27	9310125M0300 Oil seal	Buy now
28	932104604400 O-ring	Buy now
29	68844316A000 Gasket, water pump 2	Buy now
30	688443230000 Outer plate, cartridge	Buy now

Lower Casing & Drive



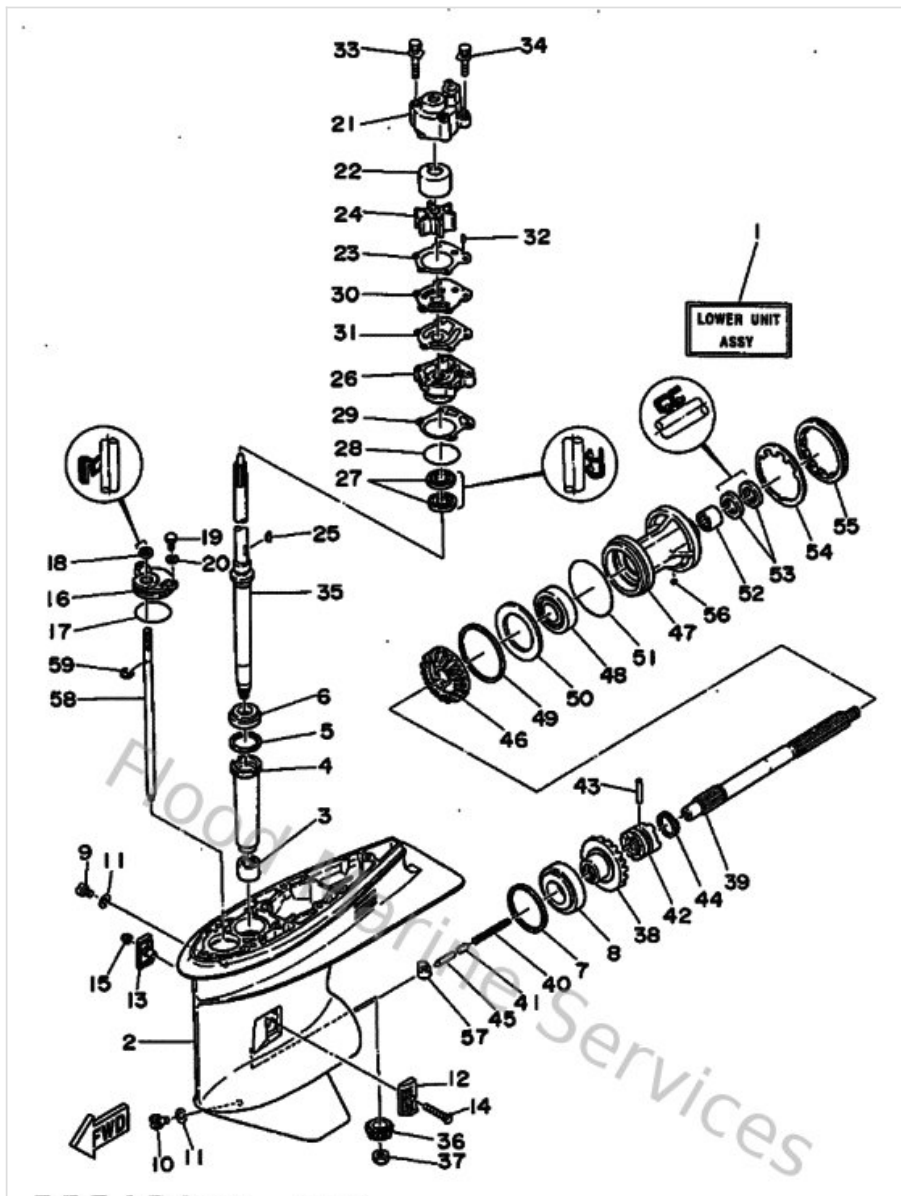
Ref	Part	
31	68844324A000 Gasket,cartridge Outer plate	Buy now
32	9360410M0300 Pin, dowel (688)	Buy now
33	9011908M1600 Bolt, with washer(6h0)	Buy now
34	9011908M1300 Bolt, with washer(6h0)	Buy now
35	688455011100 Drive shaft comp.	Buy now
36	688455510100 Pinion	Buy now
37	9017016M0100 Nut, hexagon (688)	Buy now
38	688455600000 Gear 1 (26t)	Buy now
39	688456110100 Shaft, propeller	Buy now
40	905011623300 Spring compression(663)	Buy now
41	688456340000 Slide, shift	Buy now
42	688456310100 Clutch, dog	Buy now
43	9025007M0200 Pin, straight (688)	Buy now
44	688456330000 Ping, cross pin	Buy now
45	688456350000 Plunger, shift	Buy now

Lower Casing & Drive



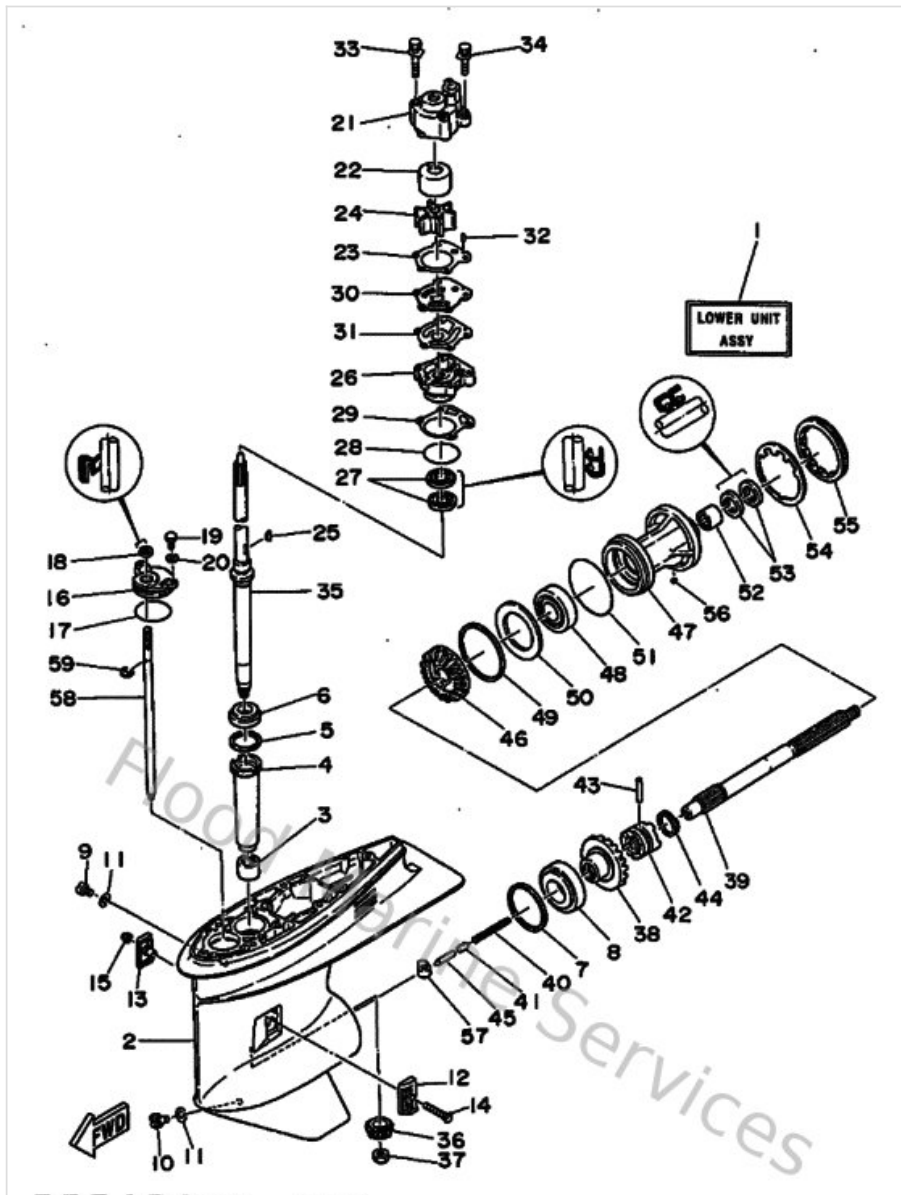
Ref	Part	
46	688455710100 Gear 2 (26t)	Buy now
47	6884533100CA Housing, bearing	Buy now
48	93306207U000 Brg,r-b 6207 72mm 280g (688)	Buy now
49	688455776000 Shim (t:0.50mm)	Buy now
50	688455760000 Washer, thrust 2	Buy now
51	9321085M9700 O-ring(6h1)	Buy now
52	93317325U000 Brg,needle	Buy now
54	688453830200 Washer, claw	Buy now
55	688453840000 Nut	Buy now
56	902820401000 Key, strait(663)	Buy now
57	663441510000 Cam, shift	Buy now
58	663441440100 Rod, shift 2	Buy now
59	990010860000 Circlip(2r6)	Buy now
1	663453760094 Guide, seal damper	Buy now
2	688453750000 Damper, seal 2	Buy now

Lower Casing & Drive



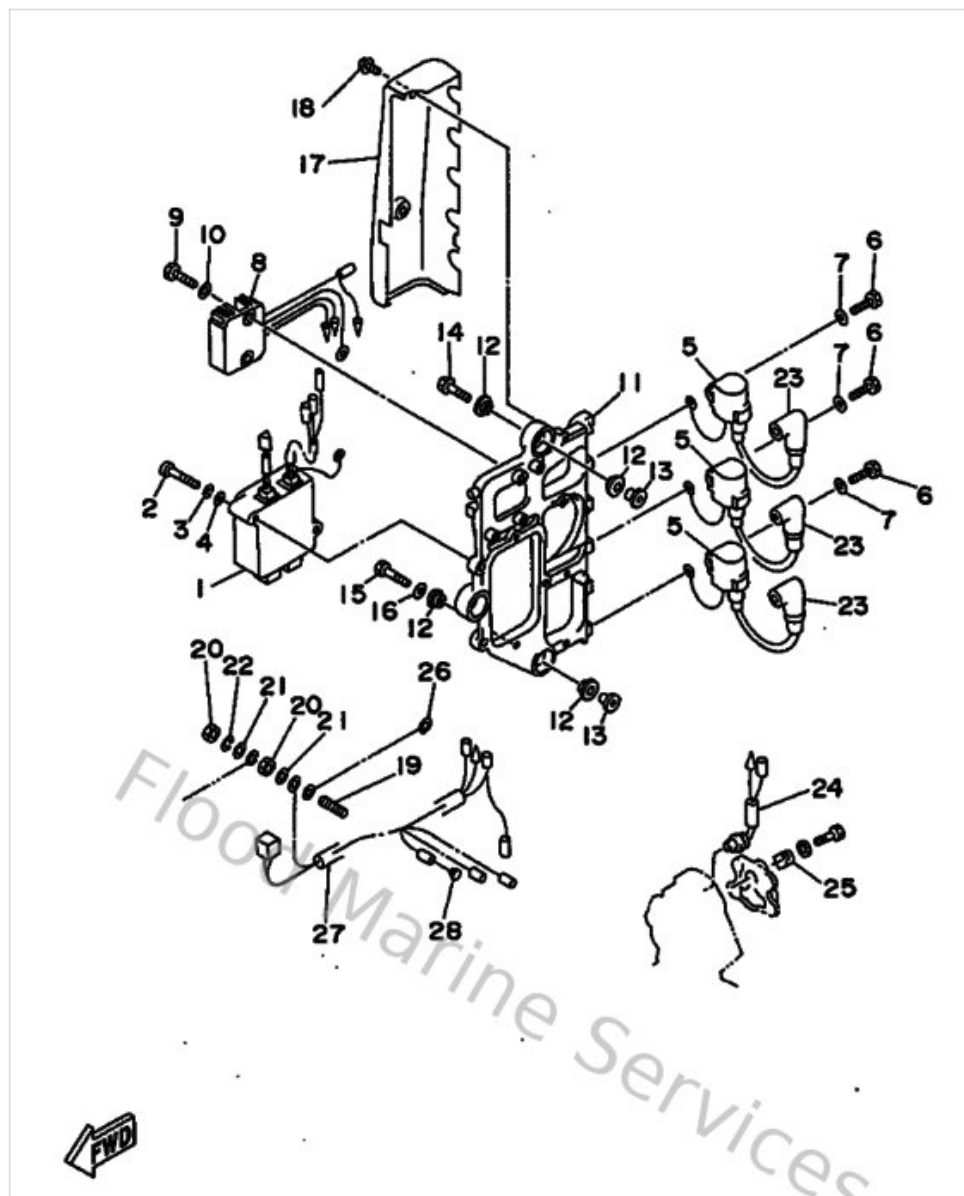
Ref	Part	
3	688453710200 Tab-trim	Buy now
4	9010510M6700 Bolt, hexagon (663)	Buy now
5	936061201900 Pin, dowel (614)	Buy now
6	970751004000 Bolt, hexagon deep recess	Buy now
7	929901060000 Washer, plate	Buy now
8	929901010000 Ybs67-10 washer, spring	Buy now
9	9011908M8400 Bolt, with washer	Buy now
10	688443611000 Tube, water 1	Buy now
11	902021206000 Washer, plate(663)	Buy now
12	904301207200 Gasket	Buy now
13	663443670000 Damper, water seal 3	Buy now
14	663443660000 Damper, water seal 2	Buy now
15	9048019M0600 Grommet (688)	Buy now
16	977804011200 Screw, pan head tapping	Buy now
17	688459870100 Spacer	Buy now

Lower Casing & Drive



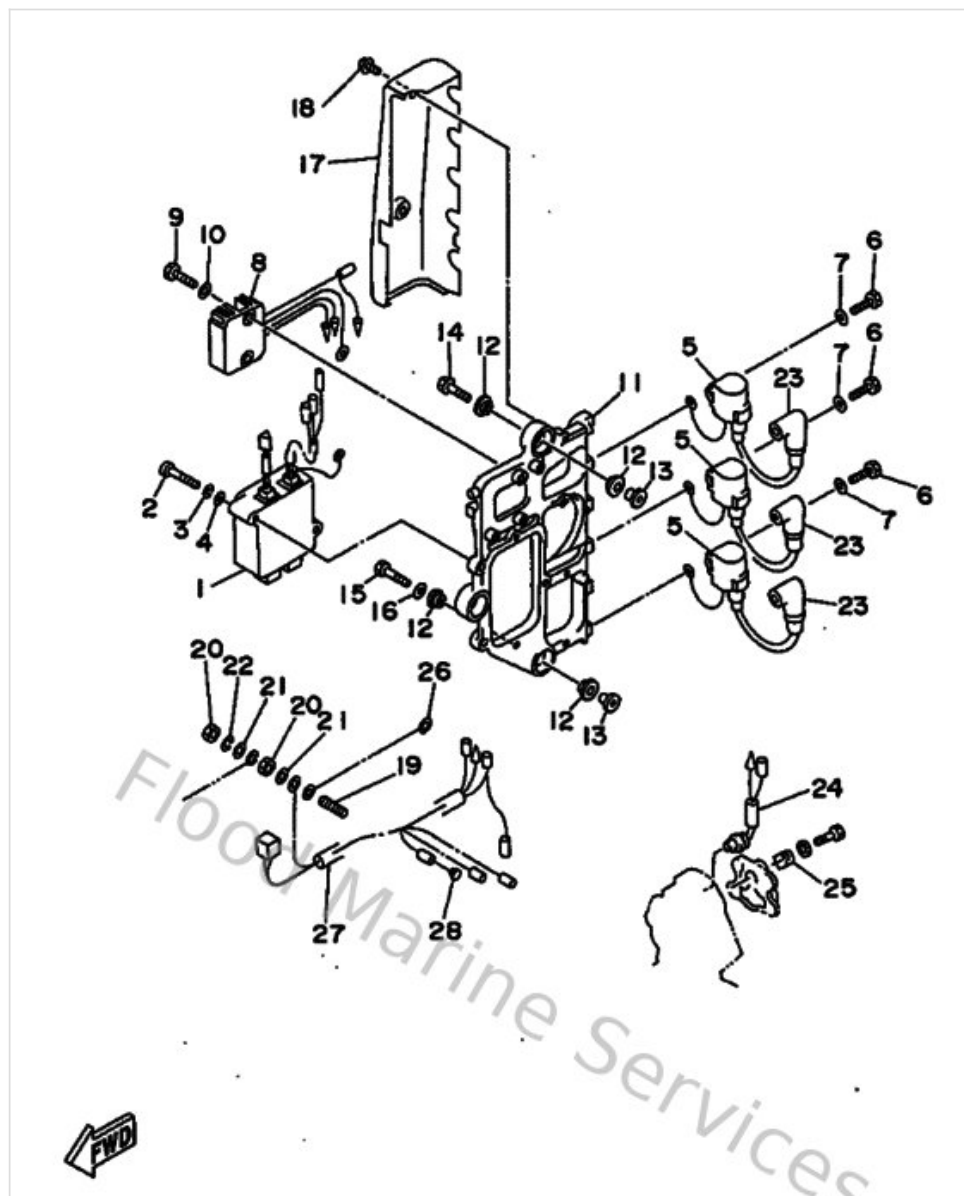
Ref	Part	
18	688459970100 Spacer 2	Buy now
19	9020117M0000 Washer, plate(6h1)	Buy now
20	901711601100 Nut, castle (663)	Buy now
21	914904003000 Pin, cotter (663)	Buy now
22	6E5459490000 Propeller (3x13-5/8"x13"-k)	Buy now
23	6E5459781000 Propeller assembly (3x14"x26"-p)	Buy now
24	6E5453711000 Tab-trim	Buy now
25	6E5459941000 Plate, tooth	Buy now

Partie Electrique 1



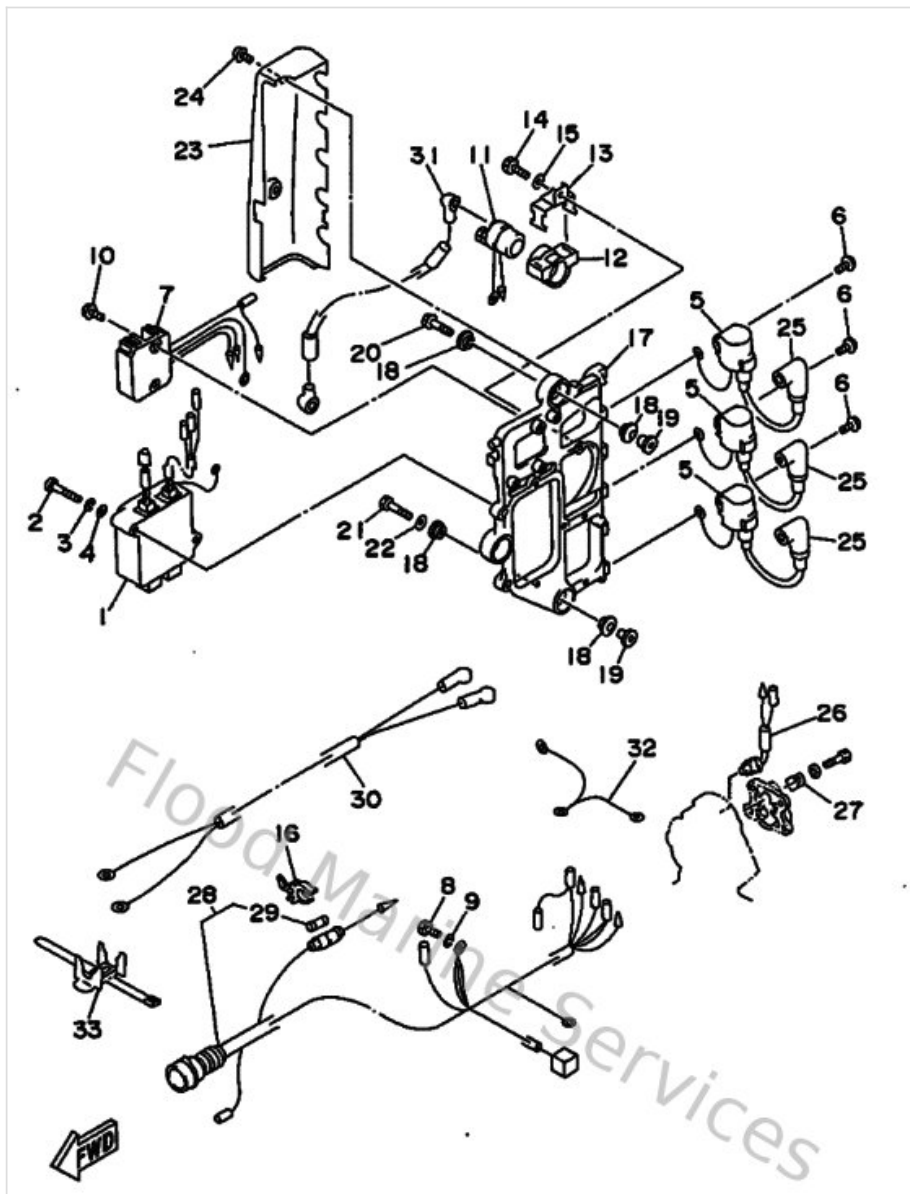
Ref	Part	
1	688855400000 C.d.i. unit assembly	Buy now
2	985800654000 Screw pan head	Buy now
3	929950660000 Washer, plain (646)	Buy now
4	929900660000 Washer, plain (646)	Buy now
5	697855700000 Ignition coil assembly	Buy now
6	970950602000 Bolt(7u8)	Buy now
8	6H0819600000 Rectifier & regulator assembly	Buy now
11	6H1855420094 Bracket	Buy now
12	9048009M2500 Grommet(688)	Buy now
13	9038706M0300 Collar (676)	Buy now
14	9011906M5600 Bolt, with washer	Buy now
15	9010906M3900 Bolt(6h0)	Buy now
16	9020106M3100 Washer (6a0)	Buy now
18	9015906M1100 Screw, with washer(6l2)	Buy now
19	9011606M2200 Bolt, stud (6h1)	Buy now

Partie Electrique 1



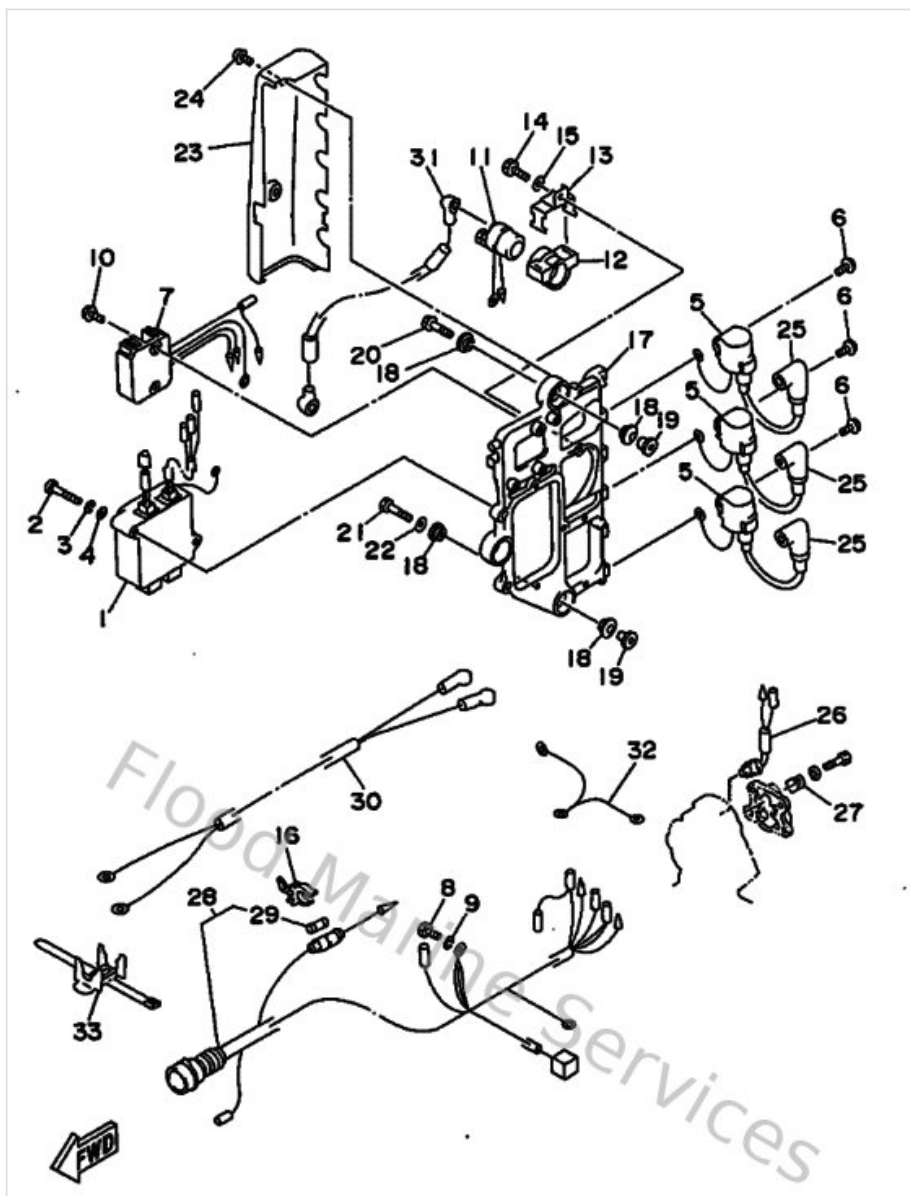
Ref	Part	
20	953800670000 Nut	Buy now
21	929900620000 Ybs66-6 washer, plain	Buy now
22	929950610000 Washer(6a1)	Buy now
23	6G1823702000 Plug cap assembly	Buy now
24	688825601000 Thermo switch assembly	Buy now
25	688825880100 Plate	Buy now
26	61A825190000 Wire, Earth Lead	Buy now
27	692825900000 Wire harness assembly	Buy now
28	703821190000 Cover, lead wire	Buy now

Partie Electrique 2



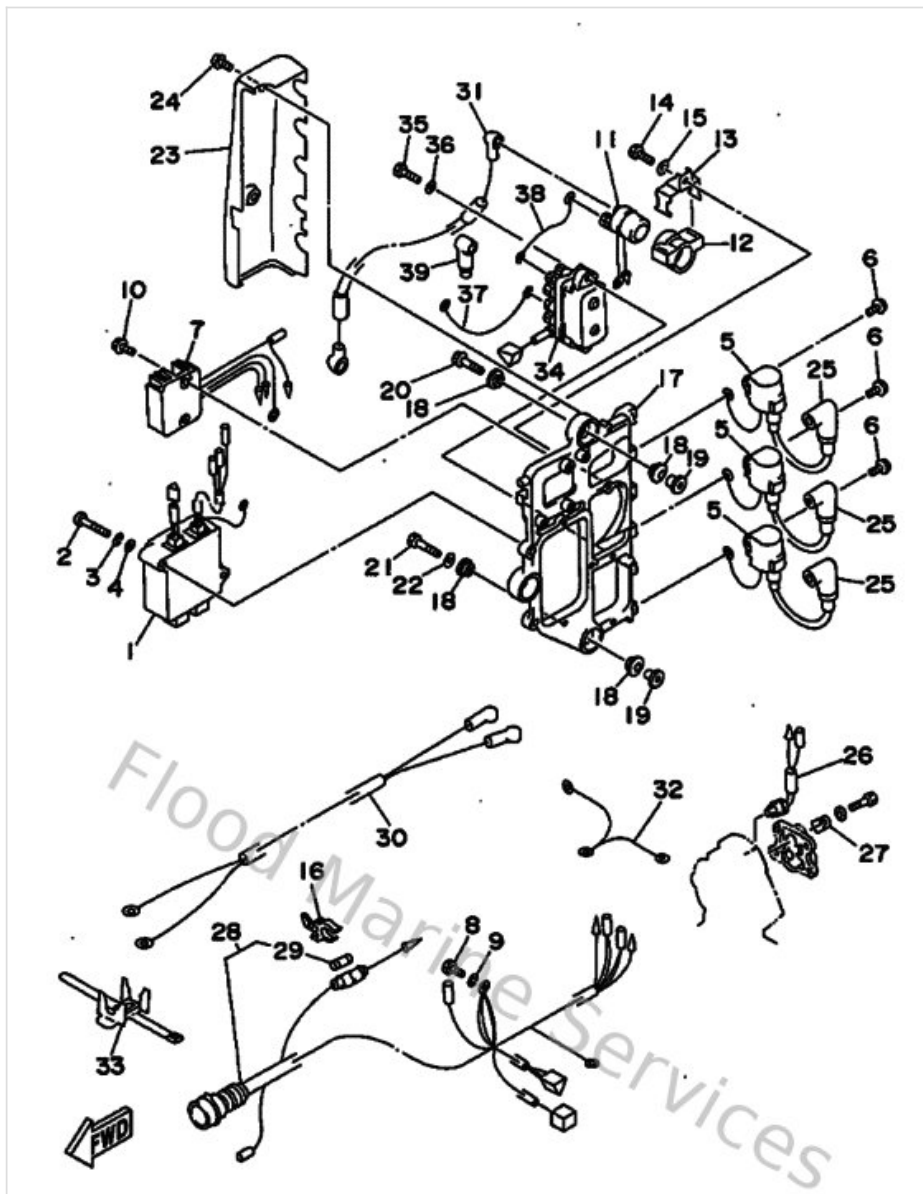
Ref	Part	
1	688855400000 C.d.i. unit assembly	Buy now
2	985800654000 Screw pan head	Buy now
3	929950610000 Washer(6a1)	Buy now
4	929900660000 Washer, plain (646)	Buy now
5	697855700000 Ignition coil assembly	Buy now
6	975950652000 Bolt(7u8)	Buy now
7	6H0819600000 Rectifier & regulator assembly	Buy now
8	970950601200 Bolt(gh1)	Buy now
11	6G1819411000 Starter relay	Buy now
12	6G1819520000 Holder, relay	Buy now
13	6E9819457000 Plate, switch fitting	Buy now
14	970950601600 Bolt, hexagon deep recess	Buy now
16	6G5821520000 Holder, fuse	Buy now
17	6H1855420000 Bracket	Buy now
18	9048009M2500 Grommet(688)	Buy now

Partie Electrique 2



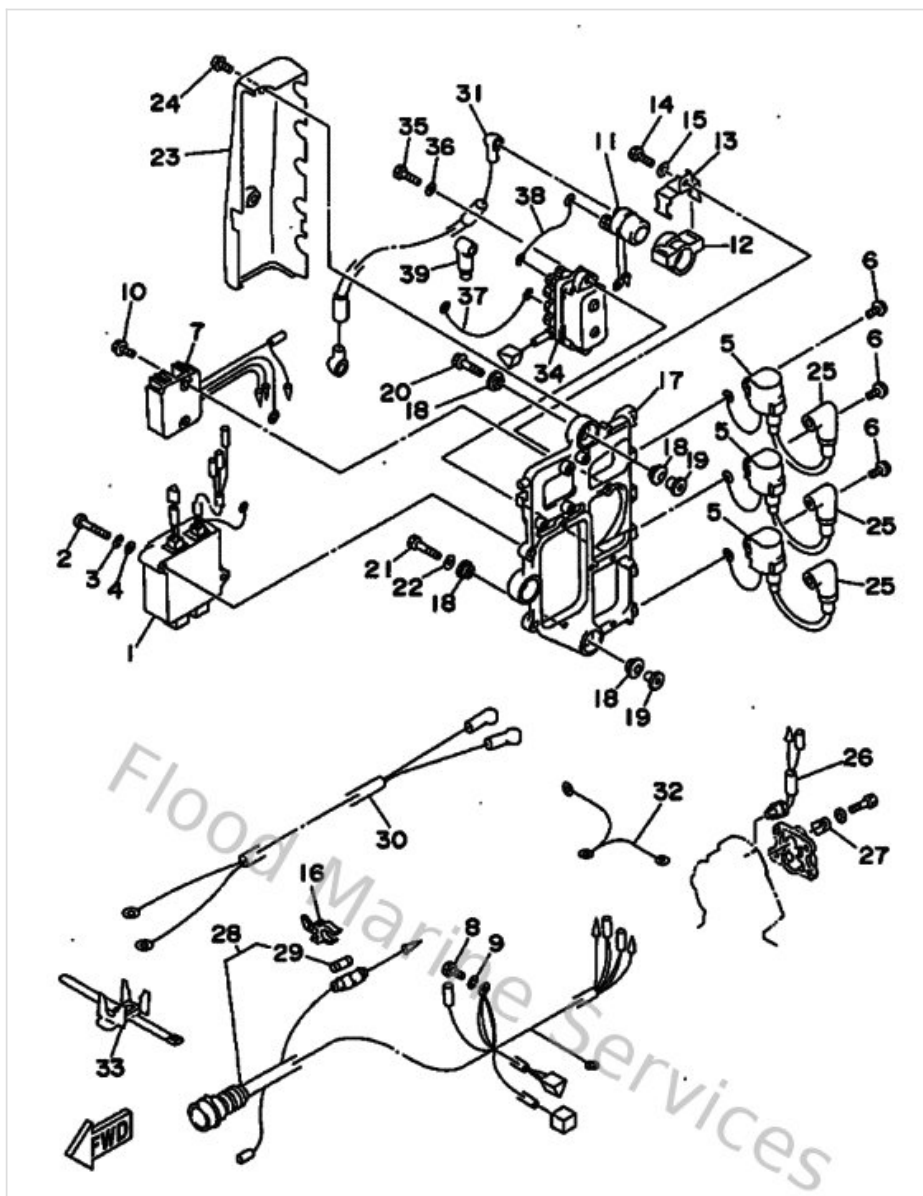
Ref	Part	
19	9038706M0300 Collar (676)	Buy now
20	9011906M7500 Bolt, with washer	Buy now
21	9010906M3900 Bolt(6h0)	Buy now
22	9020106M3100 Washer (6a0)	Buy now
23	6H1819160000 Cover, terminal	Buy now
24	9015906M1100 Screw, with washer(6I2)	Buy now
25	6G1823702100 Plug cap assembly	Buy now
26	688825601000 Thermo switch assembly	Buy now
27	688825880100 Plate	Buy now
28	688825900400 Wire Harness assembly	Buy now
29	682821510100 Fuse	Buy now
30	6H0821050200 Battery cable	Buy now
31	6H0821170000 Wire, lead	Buy now
32	697825190000 Wire,earth lead	Buy now
33	688825940000 Clamp	Buy now

Partie Electrique 3



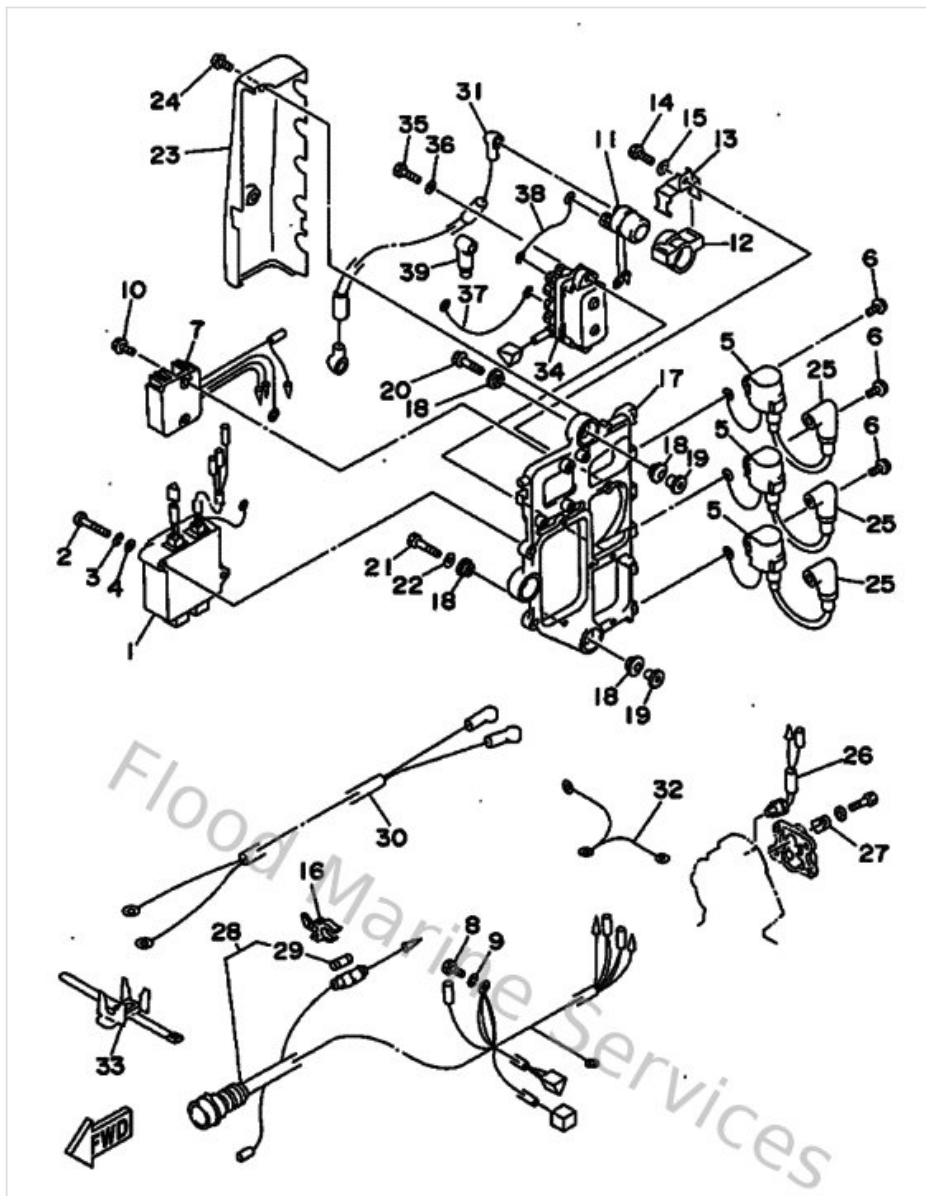
Ref	Part	
1	688855400000 C.d.i. unit assembly	Buy now
2	985800654000 Screw pan head	Buy now
3	929950610000 Washer(6a1)	Buy now
4	929900660000 Washer, plain (646)	Buy now
5	697855700000 Ignition coil assembly	Buy now
6	970800602000 Bolt(7u8)	Buy now
7	6H0819600000 Rectifier & regulator assembly	Buy now
8	970950601200 Bolt(gh1)	Buy now
11	6G1819411000 Starter relay	Buy now
12	6G1819520000 Holder, relay	Buy now
13	6E9819457000 Plate, switch fitting	Buy now
14	970140601600 Bolt, hexagon deep recess	Buy now
16	6G5821520000 Holder, fuse	Buy now
17	6H1855420094 Bracket	Buy now
18	9048009M2500 Grommet(688)	Buy now

Partie Electrique 3



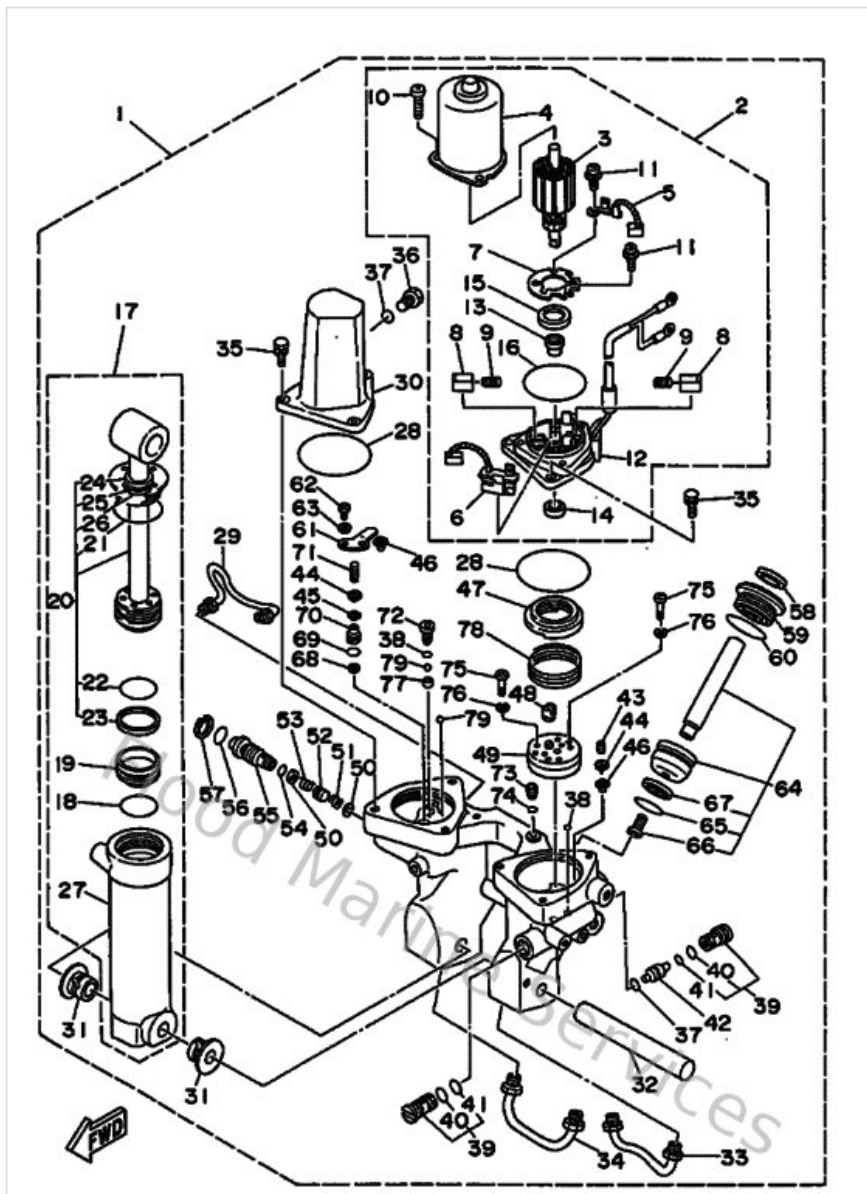
Ref	Part	
19	9038706M0300 Collar (676)	Buy now
20	9011906M5600 Bolt, with washer	Buy now
21	9010906M3900 Bolt(6h0)	Buy now
22	9020106M3100 Washer (6a0)	Buy now
23	6H1819160000 Cover, terminal	Buy now
24	9015906M1100 Screw, with washer(6I2)	Buy now
25	6G1823702100 Plug cap assembly	Buy now
26	688825601000 Thermo switch assembly	Buy now
27	688825880100 Plate	Buy now
28	688825901700 Wire harness assembly	Buy now
29	682821510000 Fuse	Buy now
30	6H082105J200 Battery cable	Buy now
31	6H0821170000 Wire, lead	Buy now
32	697825190000 Wire,earth lead	Buy now
33	688825940000 Clamp	Buy now

Partie Electrique 3



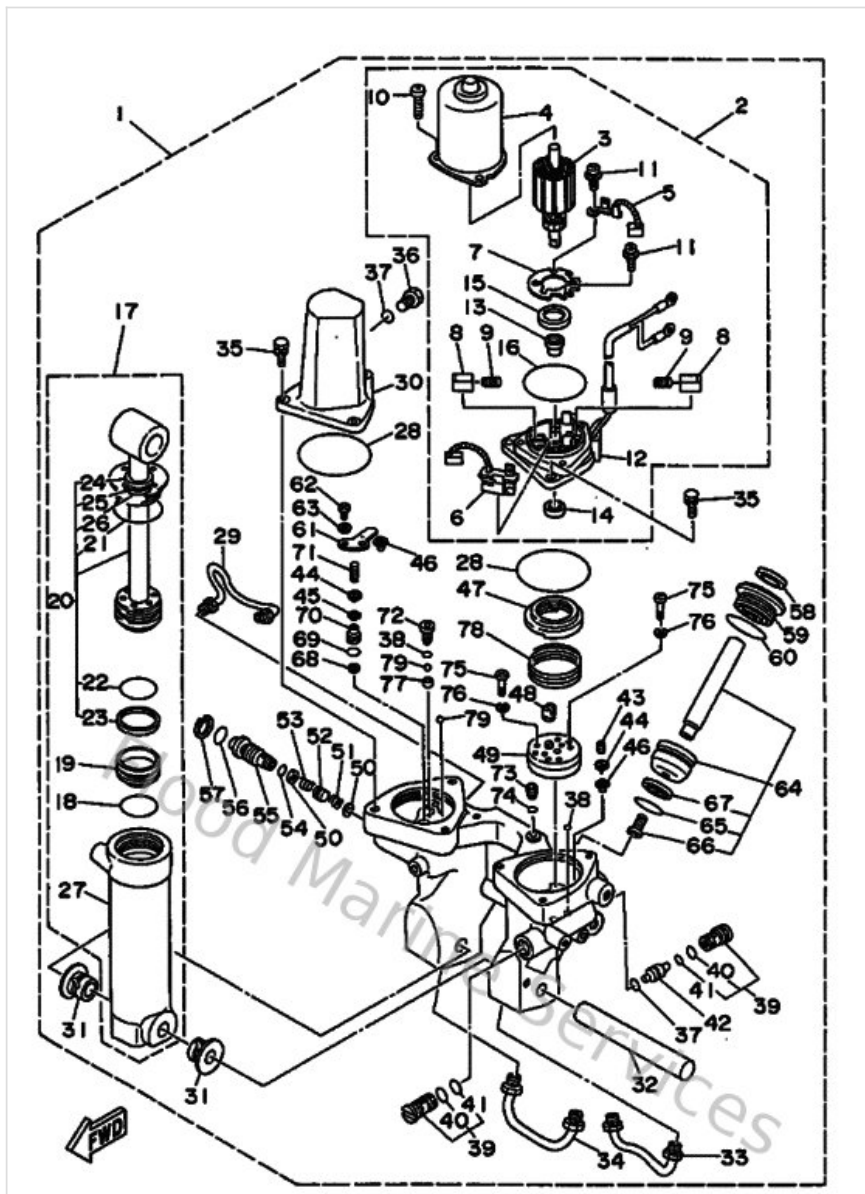
Ref	Part	
34	61A819500000 Relay assembly	Buy now
35	9010106M2700 Bolt	Buy now
37	6H2819491100 Wire, lead	Buy now
38	6H2819490100 Wire, lead	Buy now
39	682821190100 Cover, lead wire	Buy now

Power Trim & Tilt Assy



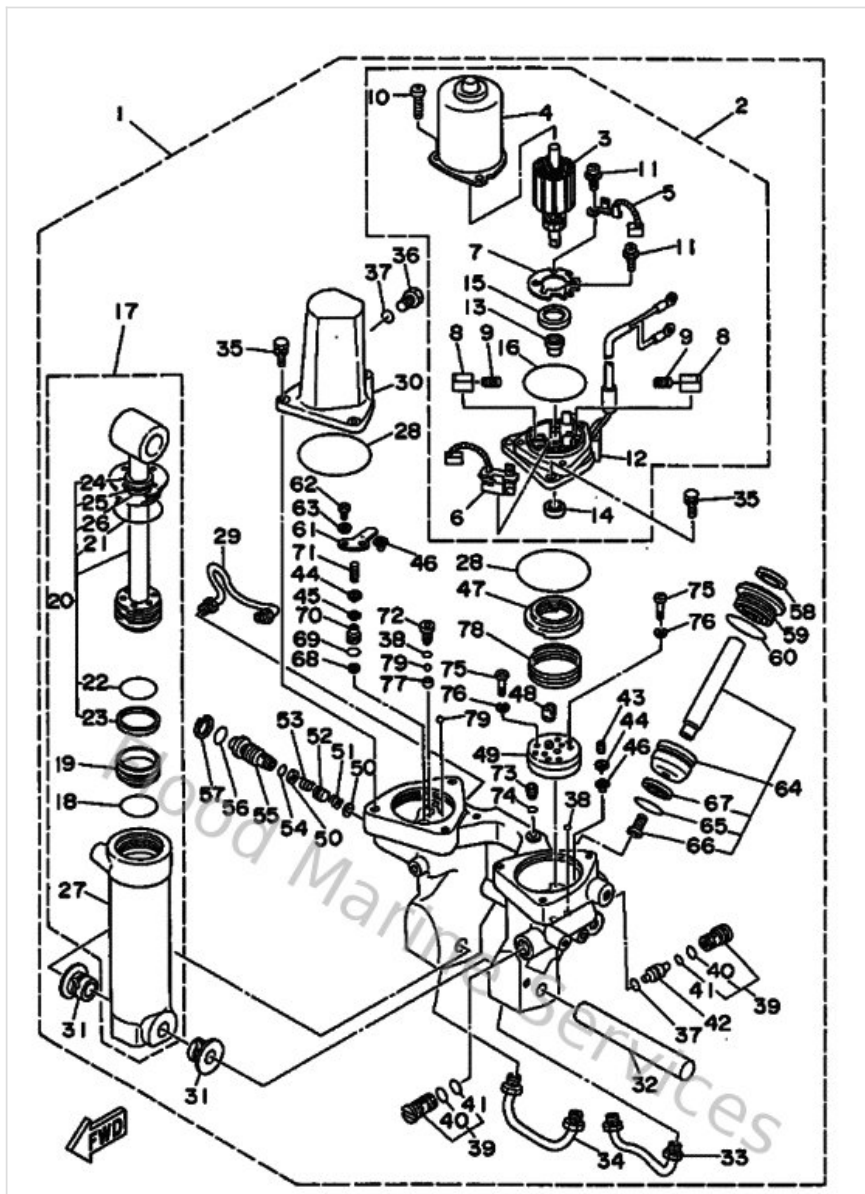
Ref	Part	
1	6H143800154D Power trim & tilt assembly	Buy now
2	6H1438800200 Motor assembly	Buy now
3	6H1438051000 Armature assembly	Buy now
4	6H1438041000 Stator assembly	Buy now
5	6H1438911000 Brush	Buy now
6	6H1438921000 Breaker comp. (brush 2)	Buy now
7	6H14380F1000 Plate, brush holder	Buy now
8	6H14380J1000 Holder, brush	Buy now
9	6H14386K1000 Spring, brush	Buy now
10	978850501600 Screw, pan head(6b0)	Buy now
11	985070401000 Screw, pan head(6g8)	Buy now
12	6H1438811000 Frame, end	Buy now
13	6H14380H1000 Metal	Buy now
14	9310208M4300 Oil seal(6b0)	Buy now
15	6H14380G1000 Plate	Buy now

Power Trim & Tilt Assy



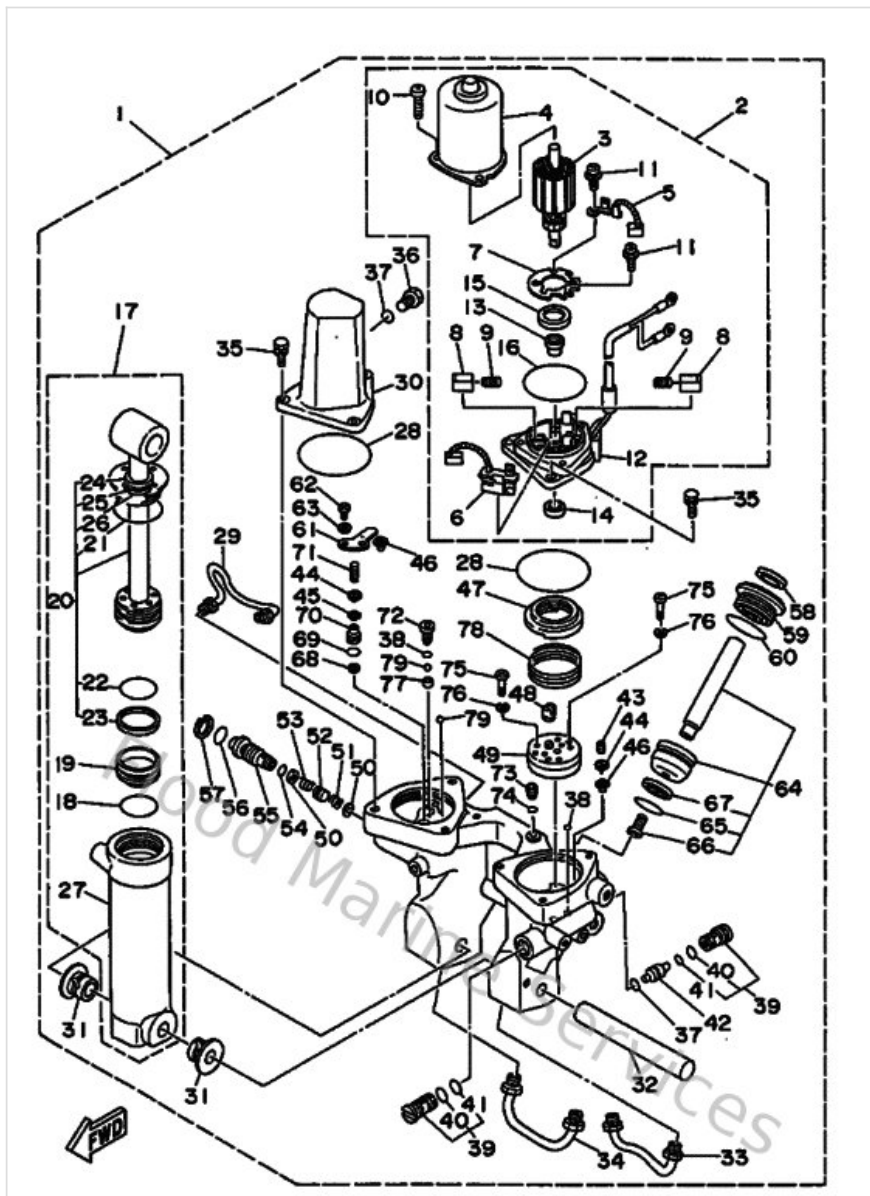
Ref	Part	
16	6H1438651000 O-ring	Buy now
17	6H1438401200 Power tilt assembly	Buy now
18	6H1438611000 O-ring	Buy now
19	6H1438141100 Piston, free	Buy now
20	6H1438101100 Tilt piston sub assembly	Buy now
21	6H1438610000 O-ring	Buy now
23	6H1438711000 Ring, back up	Buy now
24	6H1438120000 Seal dust	Buy now
25	6H1438721000 Ring, back up	Buy now
26	932101832200 O-ring (1I9)	Buy now
27	6H1438131000 Cylinder, tilt	Buy now
28	932106575200 O-ring(2hj)	Buy now
29	6H1438351000 Pipe	Buy now
30	6H1438281000 Body, reservoir	Buy now
31	9038618M1400 Bushing (6e5)	Buy now

Power Trim & Tilt Assy



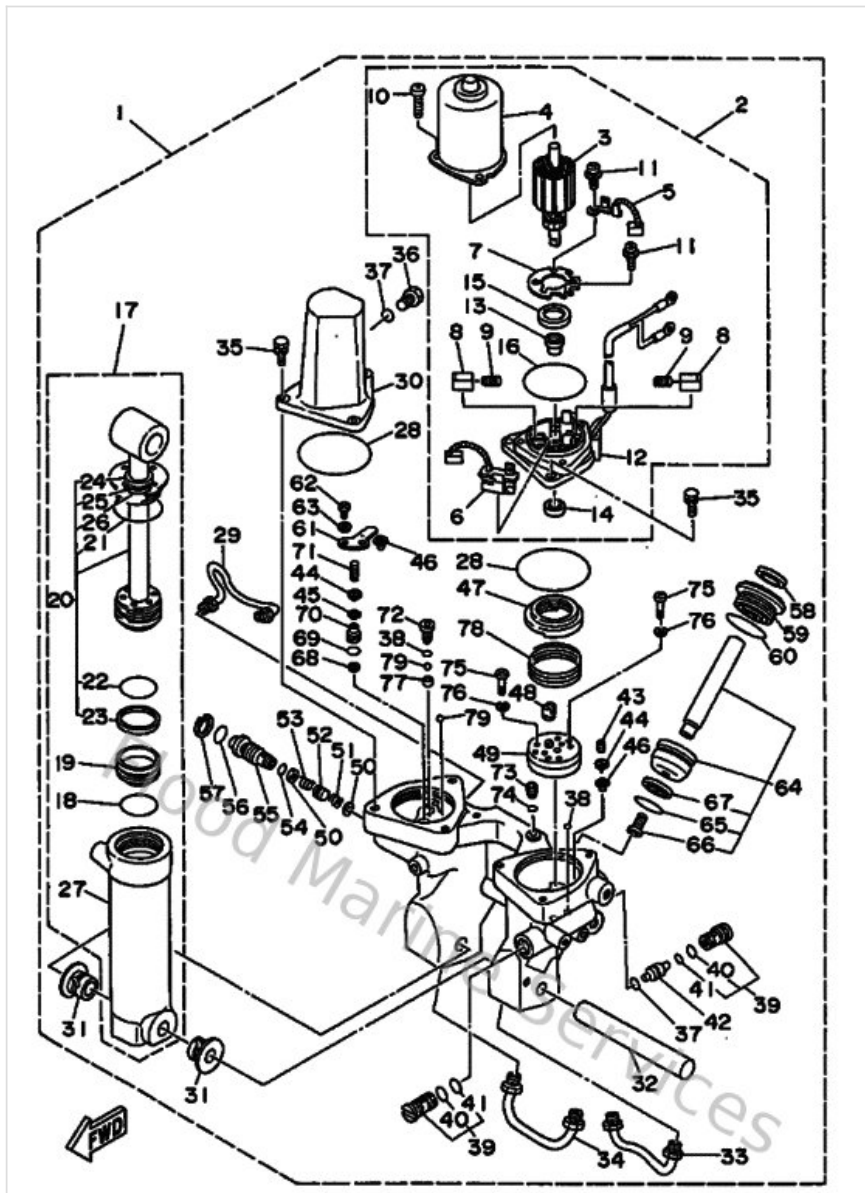
Ref	Part	
32	6E5438180000 Pin, lower shock mount	Buy now
33	6H1438331000 Pipe	Buy now
34	6H1438340000 Pipe	Buy now
35	975950642000 Bolt(7u8)	Buy now
36	6H1438290000 Plug, reservoir	Buy now
37	932100935000 O-ring	Buy now
38	93210064A500 O-ring(61a)	Buy now
39	6T4438020300 Valve sub assembly	Buy now
40	6H1438660000 O-ring	Buy now
41	6H1438670000 O-ring	Buy now
42	999990303100 Piston, shuttle	Buy now
43	6H1438561000 Spring, down relief	Buy now
44	6H1438441000 Pin, valve support	Buy now
45	6H14384G1100 Seal, relief valve	Buy now
46	61A4384F0000 Seal, main valve	Buy now

Power Trim & Tilt Assy



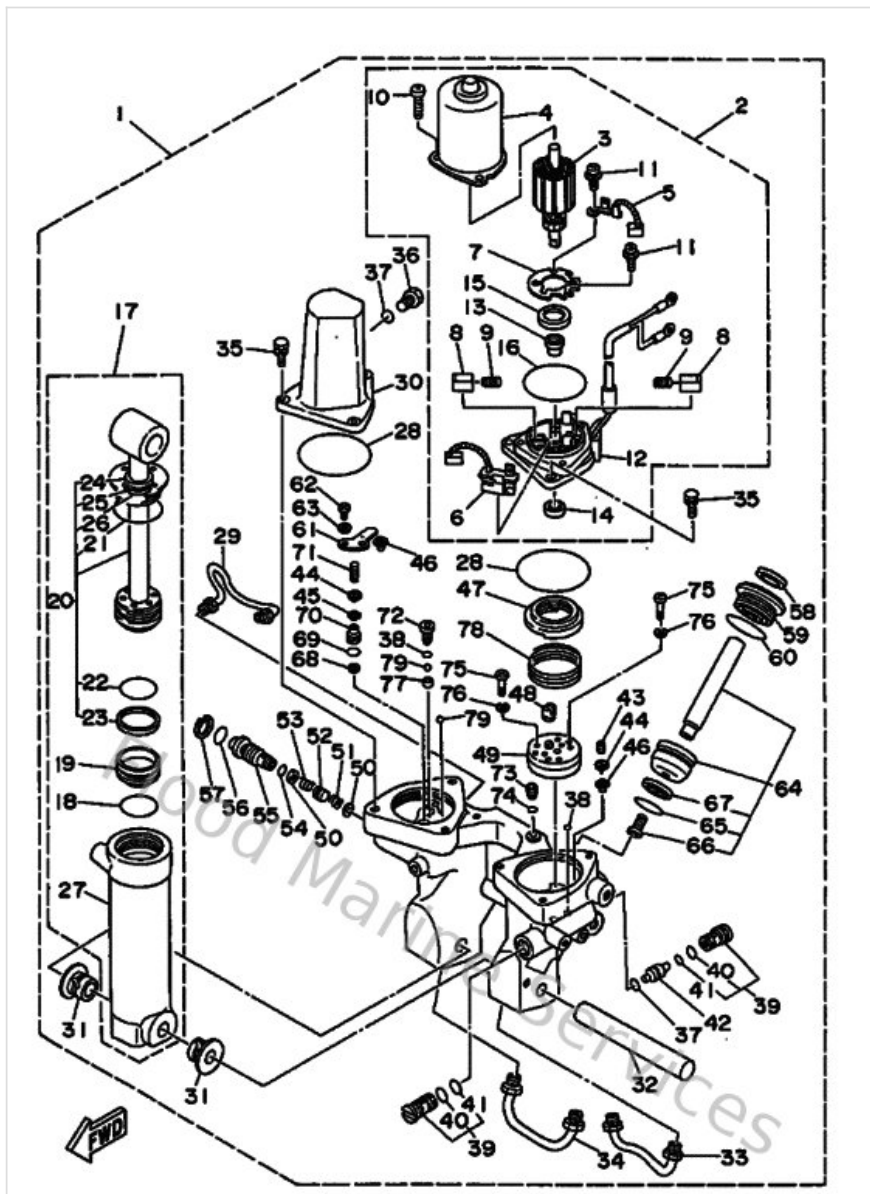
Ref	Part	
47	6H1438170100 Filter 2	Buy now
48	6H1438311000 Connector, shaft	Buy now
49	6H1438301100 Gear pump assembly	Buy now
50	6H1438470000 Seat, manual valve	Buy now
51	6H1438990000 Spring, manual release	Buy now
52	6H14382A1000 Adaptor 1	Buy now
53	6H1438540000 Spring, manual release	Buy now
54	9321010M7400 O-ring	Buy now
55	6H1438450100 Screw, manual release	Buy now
56	9321018M7500 O-ring (6e5)	Buy now
57	6H1438750000 Ring, snap	Buy now
58	6H1438221000 Seal, trim dust	Buy now
59	6H1438211100 Screw, trim cylinder end	Buy now
61	6H14384E2000 Spring, trim	Buy now
62	985070501000 Screw, pan head(3la)	Buy now

Power Trim & Tilt Assy



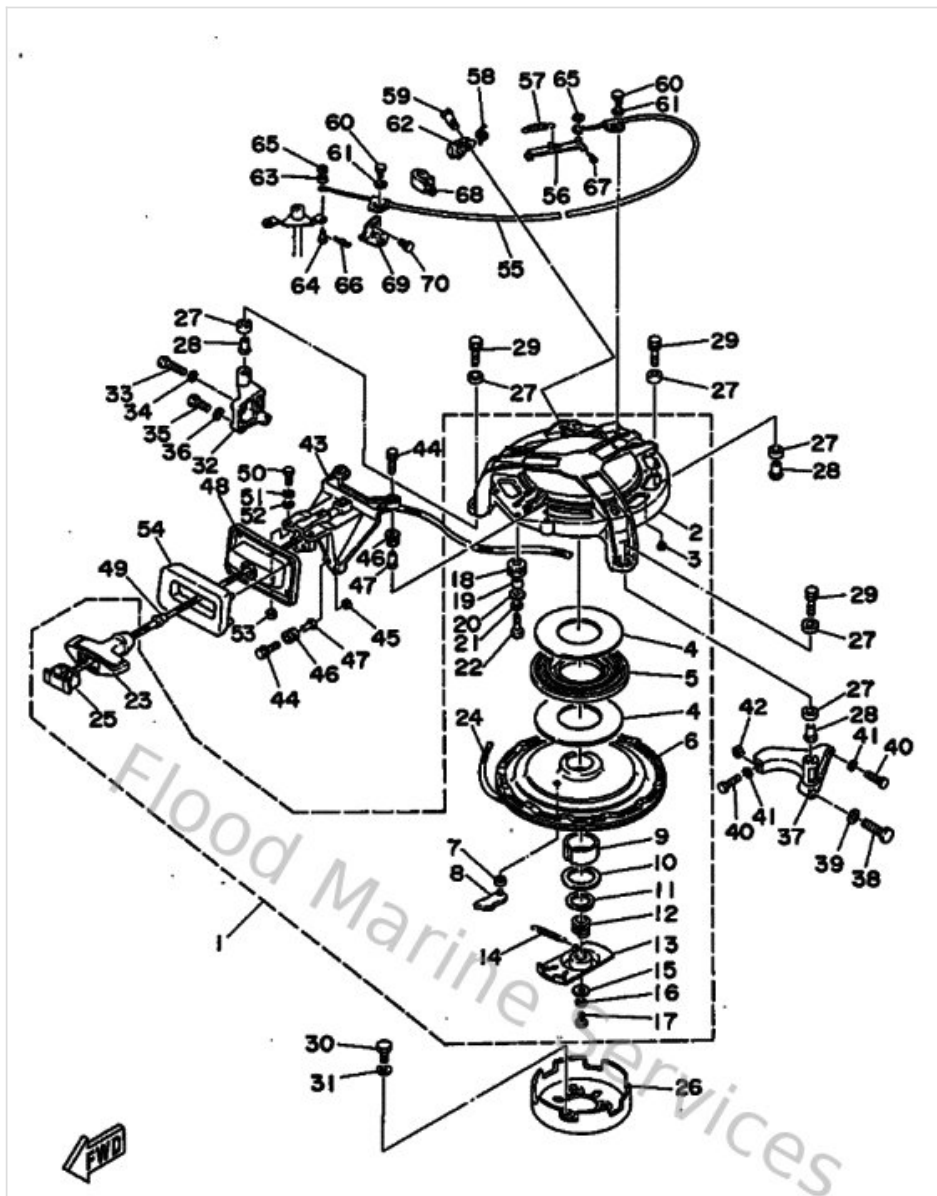
Ref	Part	
63	929900520000 Ybs66-5 washer, plain	Buy now
64	6H1438201100 Piston sub assembly	Buy now
65	6H1438640000 O-ring	Buy now
66	913170801600 Bolt, socket	Buy now
67	6H1438740000 Ring, back up	Buy now
68	6H1438160000 Filter 1	Buy now
69	932101136800 O-ring (2h7)	Buy now
70	6H1438951100 Seat, relief valve	Buy now
71	6H1438551100 Spring, up relief	Buy now
72	6H1438431100 Screw, valve lock	Buy now
73	6H14388E1100 Plug, tapper screw	Buy now
74	6H1438680000 O-ring	Buy now
75	985170402500 Screw, pan head	Buy now
76	929010410000 Ybs67-4 washer, spring	Buy now
77	6H14387J0000 Washer, special 2	Buy now

Power Trim & Tilt Assy



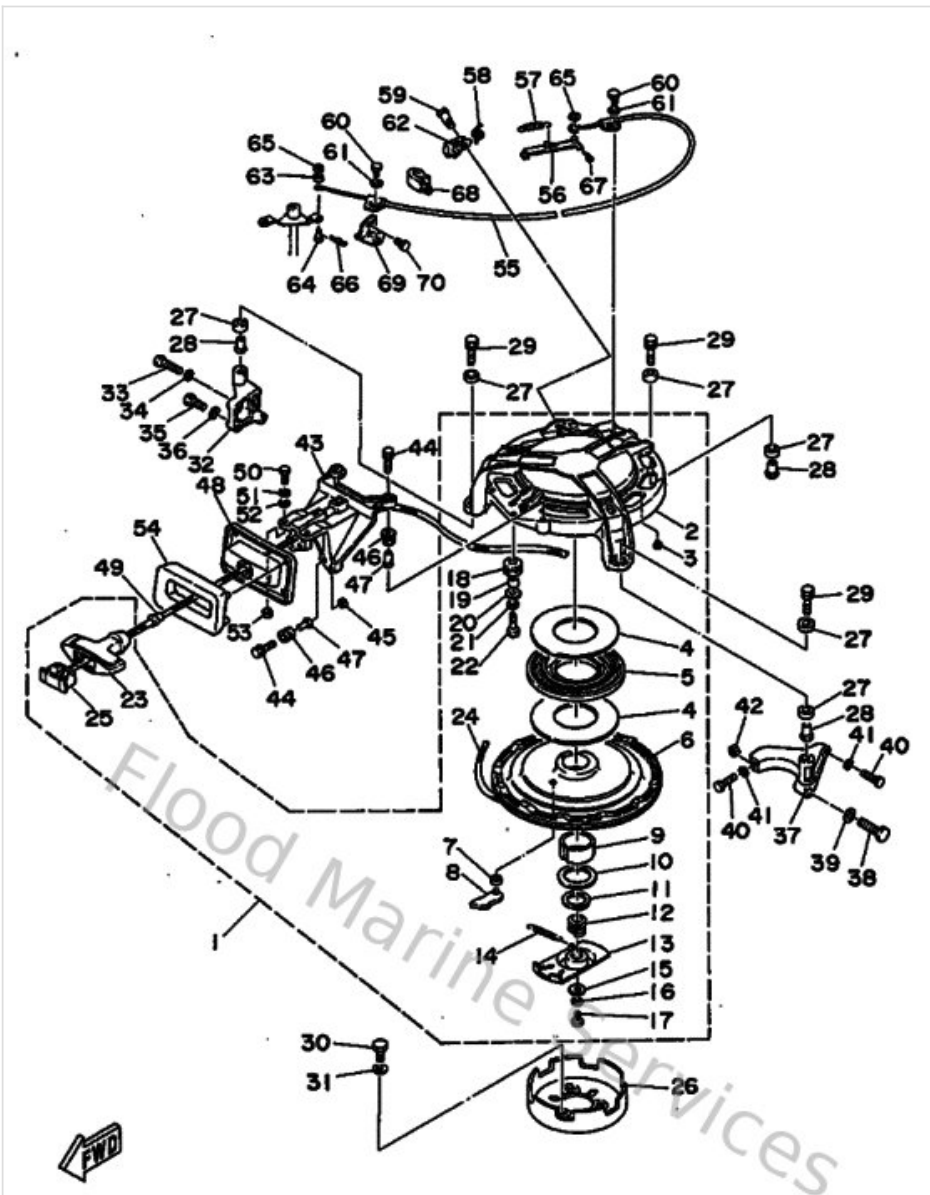
Ref	Part	
78	6H14385H0000 Spring, seal	Buy now

Starter



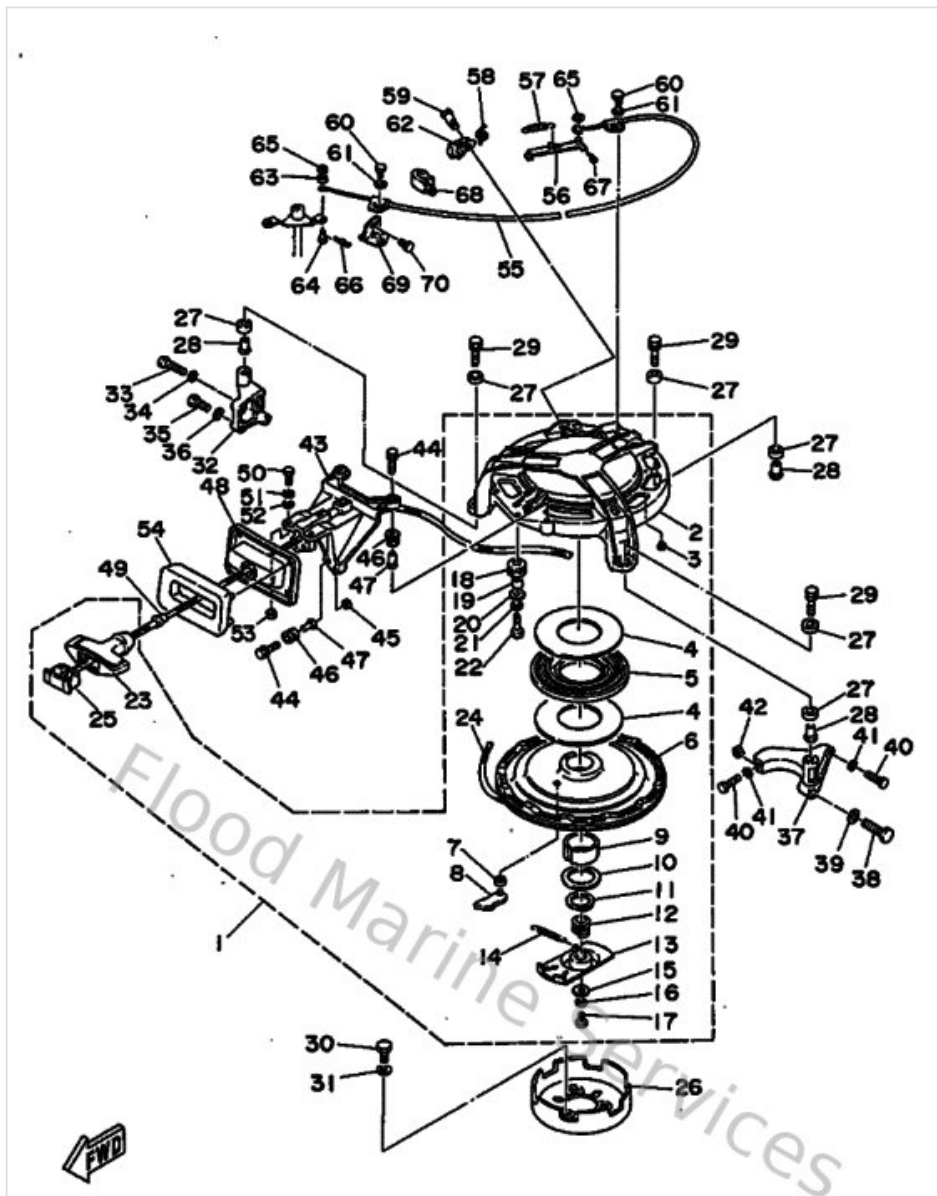
Ref	Part	
1	692W15710200 Starter assembly	Buy now
2	692157110000 Case, starter	Buy now
3	648157730000 Stay 3	Buy now
4	663157390000 Washer, thrust 2	Buy now
5	663157130000 Spring, starter	Buy now
6	663157140100 Drum, sheave	Buy now
7	663157640000 Collar	Buy now
8	663157410200 Pawl, drive	Buy now
9	663157540000 Bushing	Buy now
10	663157260100 Washer, flat 1	Buy now
11	663157440000 Circlip	Buy now
12	663157150000 Spring, drive plate	Buy now
13	696157160000 Drive, plate	Buy now
14	696157340000 Spring, return	Buy now
15	663157190000 Washer, thrust	Buy now

Starter



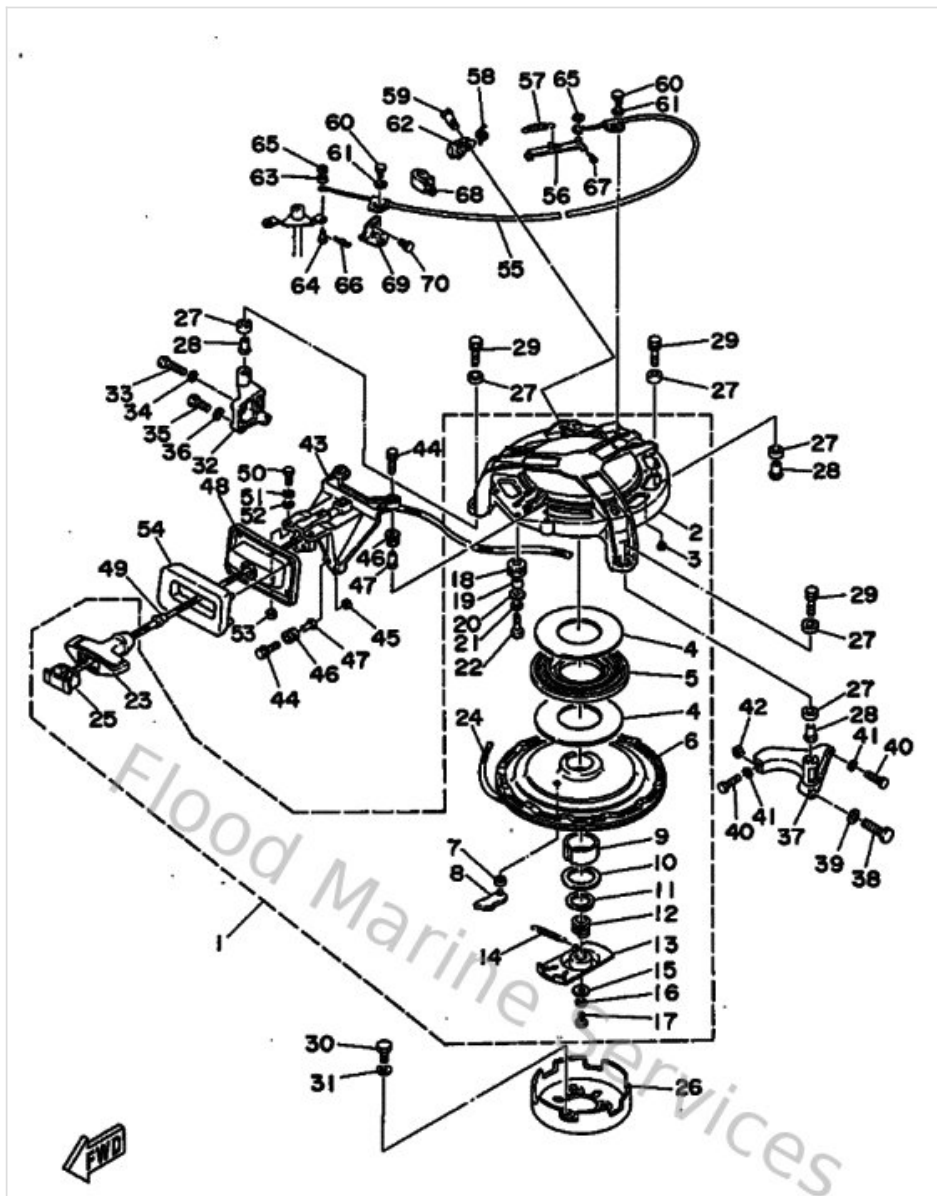
Ref	Part	
16	929950610000 Washer(6a1)	Buy now
17	970950601600 Bolt, hexagon deep recess	Buy now
18	663157520000 Roller, wire	Buy now
19	6F5157530000 Bushing 1	Buy now
20	6F5157910000 Washer, lock	Buy now
22	970170602500 Bolt, hexagon	Buy now
23	689157550100 Handle, starter	Buy now
25	6F5157790200 Cover	Buy now
26	6K5157230000 Pulley, starter	Buy now
27	9038512M0400 Bushing (6f5)	Buy now
28	9038708M0500 Collar (663)	Buy now
29	9011908M2600 Bolt, with washer	Buy now
30	970130801600 Bolt, hexagon	Buy now
31	929900810000 Ybs67-8 washer, spring	Buy now
32	692157710000 Stay 1	Buy now

Starter



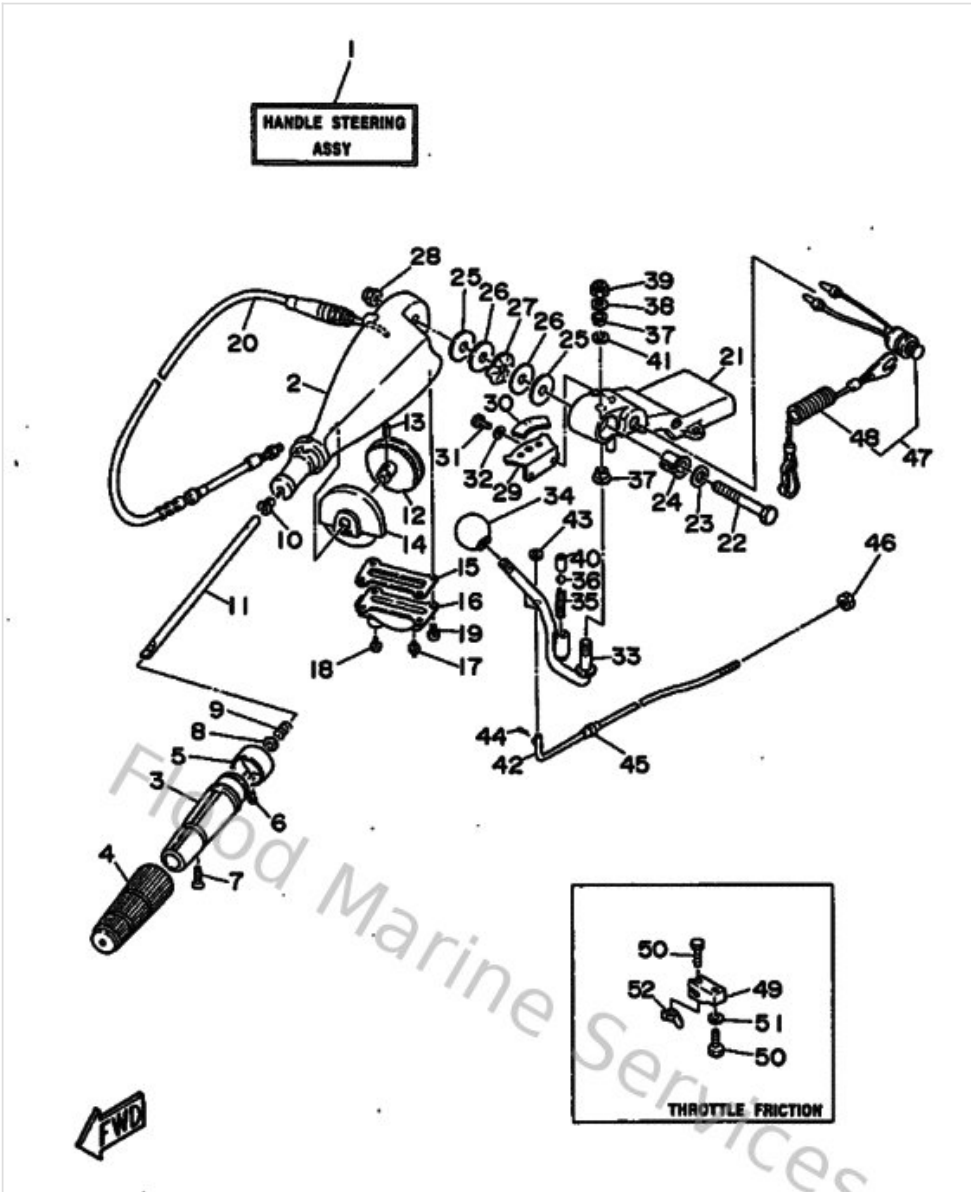
Ref	Part	
33	970140603500 Bolt(3rv)	Buy now
35	970950602500 Bolt	Buy now
37	692157720000 Stay 2	Buy now
38	970140804000 Bolt	Buy now
40	970950603000 Bolt(jf7)	Buy now
42	953800660000 Nut(661)	Buy now
43	697157870094 Adaptor	Buy now
44	9011906M3000 Bolt, with washer	Buy now
46	6A0823170000 Damper, ignition coil	Buy now
47	624425420000 Collar	Buy now
48	692157580194 Guide, Rope	Buy now
49	697157890000 Damper	Buy now
50	970950602000 Bolt(7u8)	Buy now
52	929900660000 Washer, plain (646)	Buy now
54	697157620000 Seal 2	Buy now

Starter



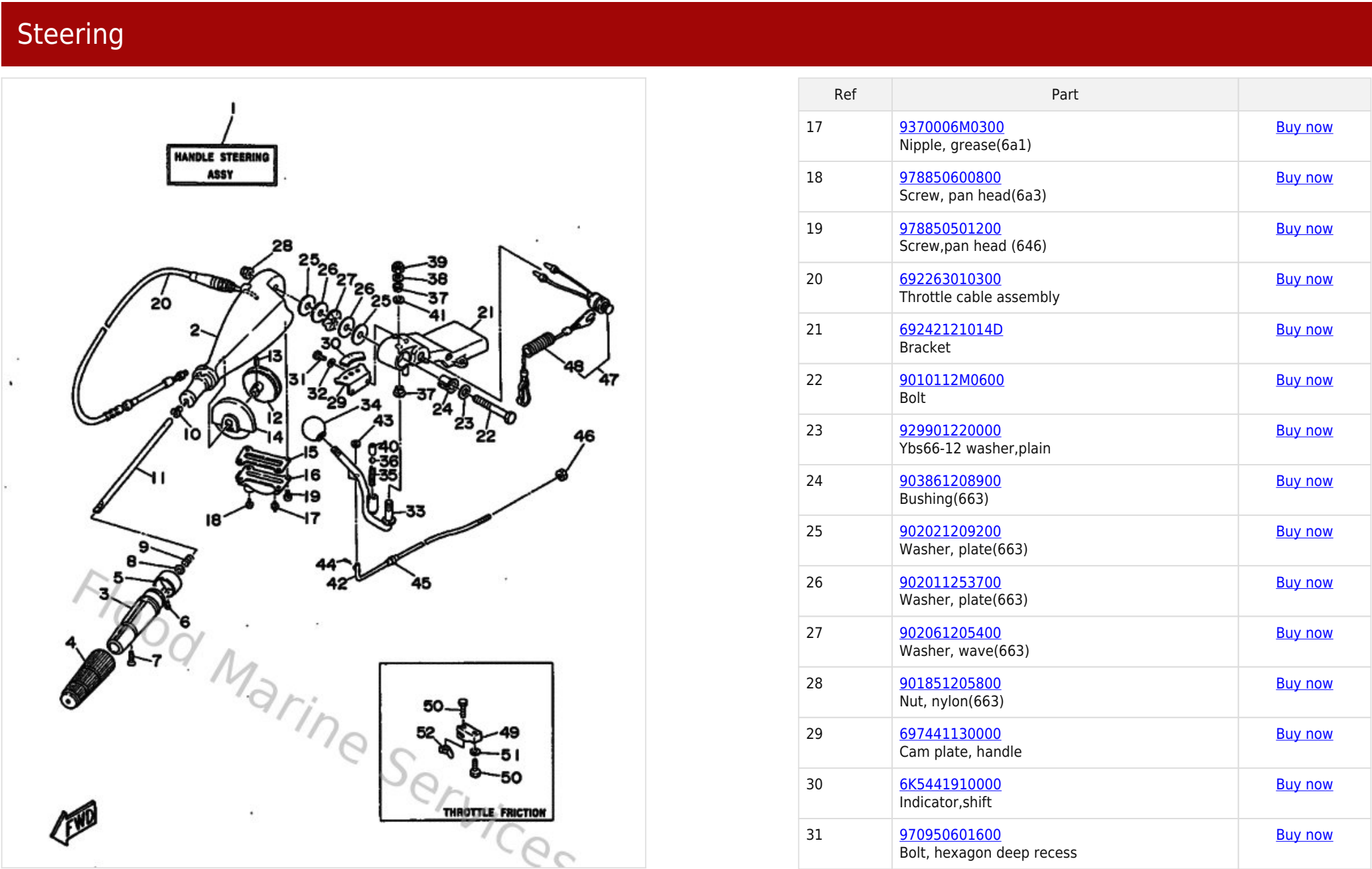
Ref	Part	
55	692157700100 Cable comp., starter stop	Buy now
56	663157350100 Guide, cam	Buy now
57	9050608M2300 Spring, tension(6k5)	Buy now
58	905081201500 Spring torsion 616436420000	Buy now
59	901490509500 Screw(663)	Buy now
60	970950601200 Bolt(gh1)	Buy now
62	663157940000 Stopper	Buy now
63	663157360000 Ring, retaining 1	Buy now
64	9024006M1800 Pin, clevis(692)	Buy now
65	929900620000 Ybs66-6 washer, plain	Buy now
66	904681800800 Clip 620436610000	Buy now
67	914901601500 Pin, cotter (e57)	Buy now
68	9046506M2800 Clamp(6h4)	Buy now
69	663157720100 Stay 2	Buy now
70	973130801200 Bolt(62e)	Buy now

Steering



Ref	Part	
1	692W0084114D Handle steering assembly	Buy now
2	69242111124D Handle, Steering	Buy now
3	664421190000 Grip, steering handle	Buy now
4	6G1421770000 Rubber, handle	Buy now
6	9026902M0900 Rivet(6I5)	Buy now
7	901520501100 Screw, countersunk	Buy now
8	929901060000 Washer, plate	Buy now
9	905012321500 Spring (655)	Buy now
10	903860803200 Bushing (650)	Buy now
11	692421150000 Shaft, steering handle	Buy now
12	663421380000 Lever, throttle	Buy now
13	916903021600 Pin, spring(663)	Buy now
14	692421350000 Housing, throttle lever	Buy now
15	663421330100 Gasket	Buy now
16	692421340394 Cover, Throttle Lever	Buy now

Steering

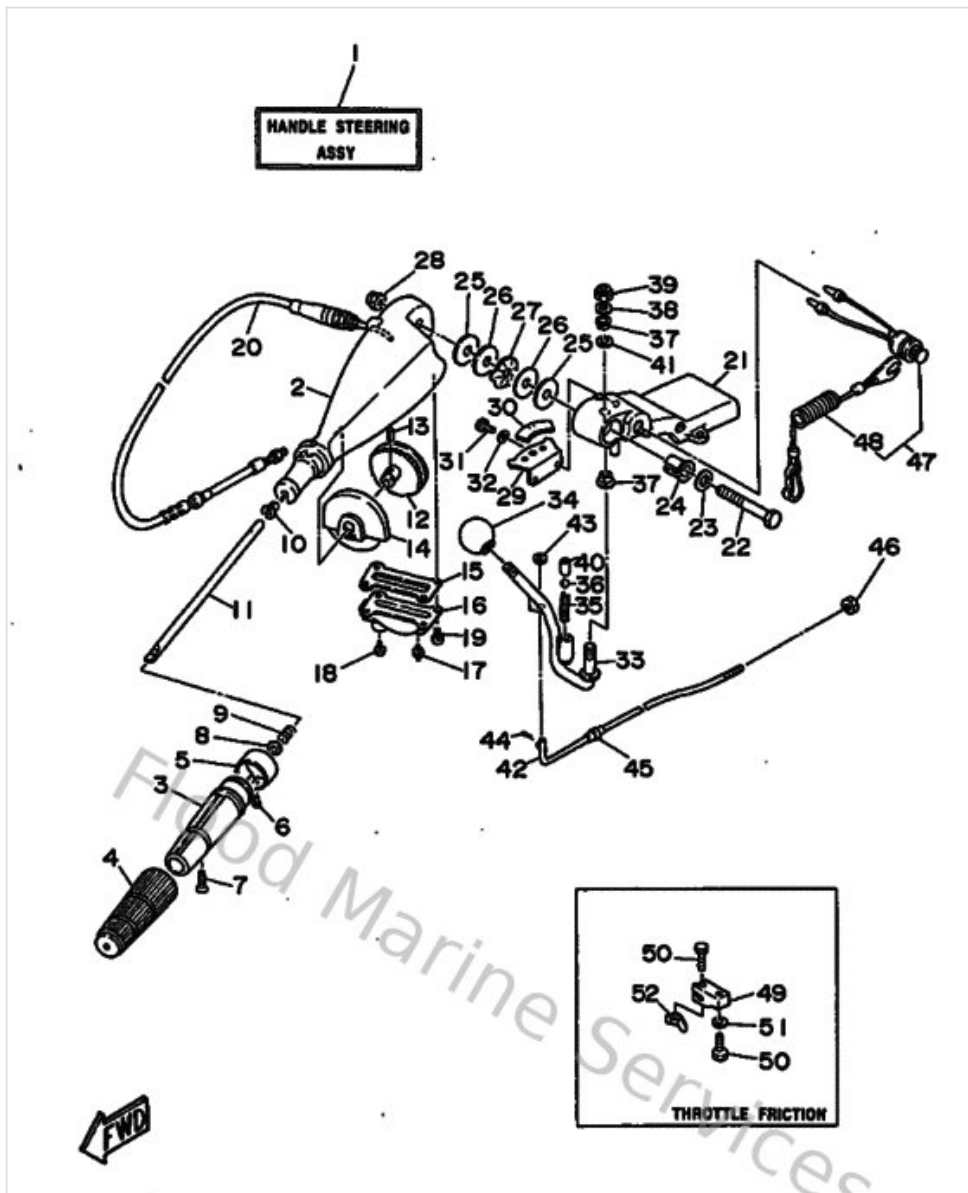


Steering

The diagram illustrates the components of a handle steering assembly. The main assembly includes a handle (1) connected to a steering mechanism (2) via a cable (20). Various bushings (23, 24), washers (25, 26, 27, 29, 30, 31, 32, 33, 34, 35, 36, 38, 39, 40, 41, 42, 43, 44, 45, 46), and bolts (22, 28, 37, 47) are shown. A detailed inset labeled 'THROTTLE FRICTION' shows the internal components of the throttle mechanism, including a nut (49), a cam plate (50), and an indicator (51).

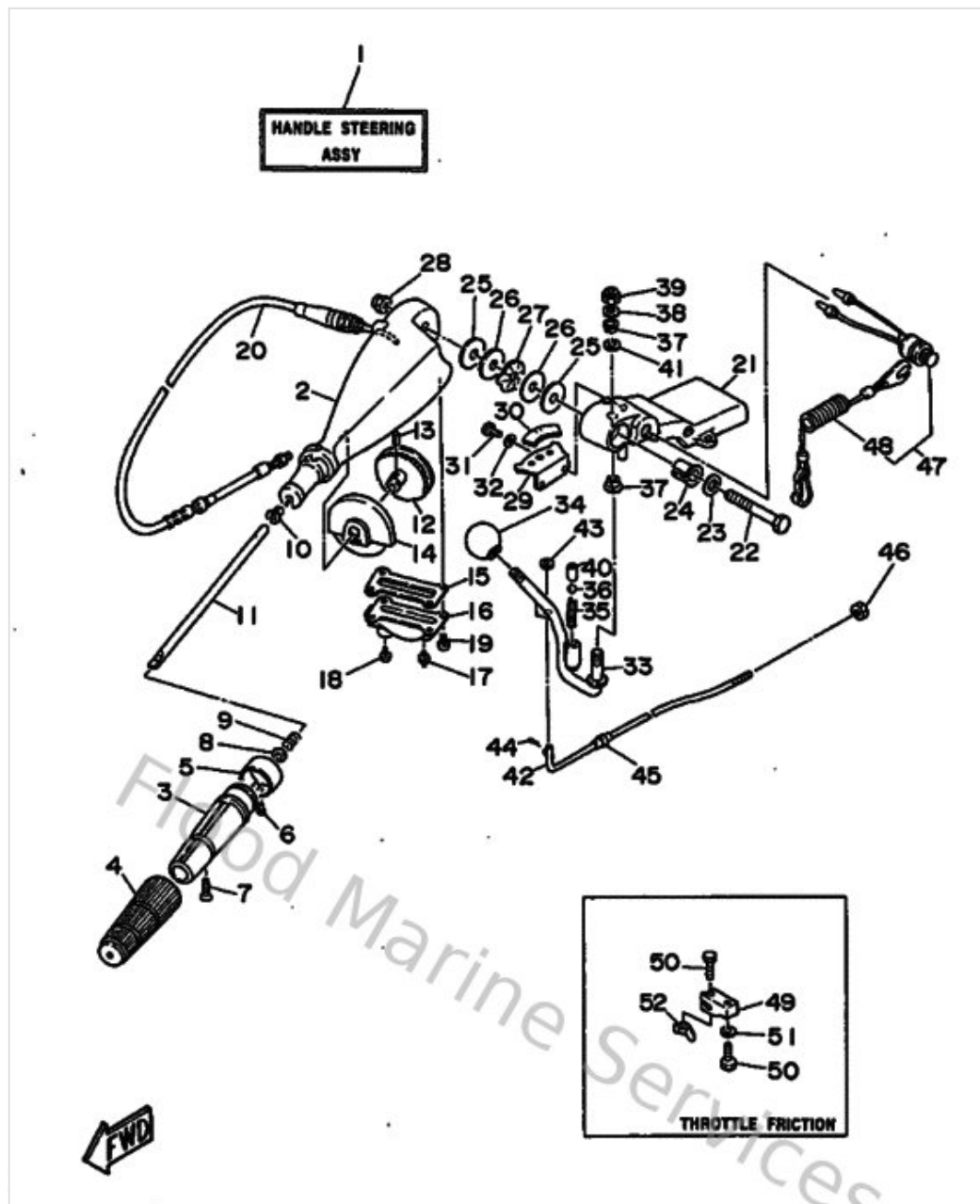
Ref	Part	
17	9370006M0300 Nipple, grease(6a1)	Buy now
18	978850600800 Screw, pan head(6a3)	Buy now
19	978850501200 Screw,pan head (646)	Buy now
20	692263010300 Throttle cable assembly	Buy now
21	69242121014D Bracket	Buy now
22	9010112M0600 Bolt	Buy now
23	929901220000 Ybs66-12 washer,plain	Buy now
24	903861208900 Bushing(663)	Buy now
25	902021209200 Washer, plate(663)	Buy now
26	902011253700 Washer, plate(663)	Buy now
27	902061205400 Washer, wave(663)	Buy now
28	901851205800 Nut, nylon(663)	Buy now
29	697441130000 Cam plate, handle	Buy now
30	6K5441910000 Indicator,shift	Buy now
31	970950601600 Bolt, hexagon deep recess	Buy now

Steering



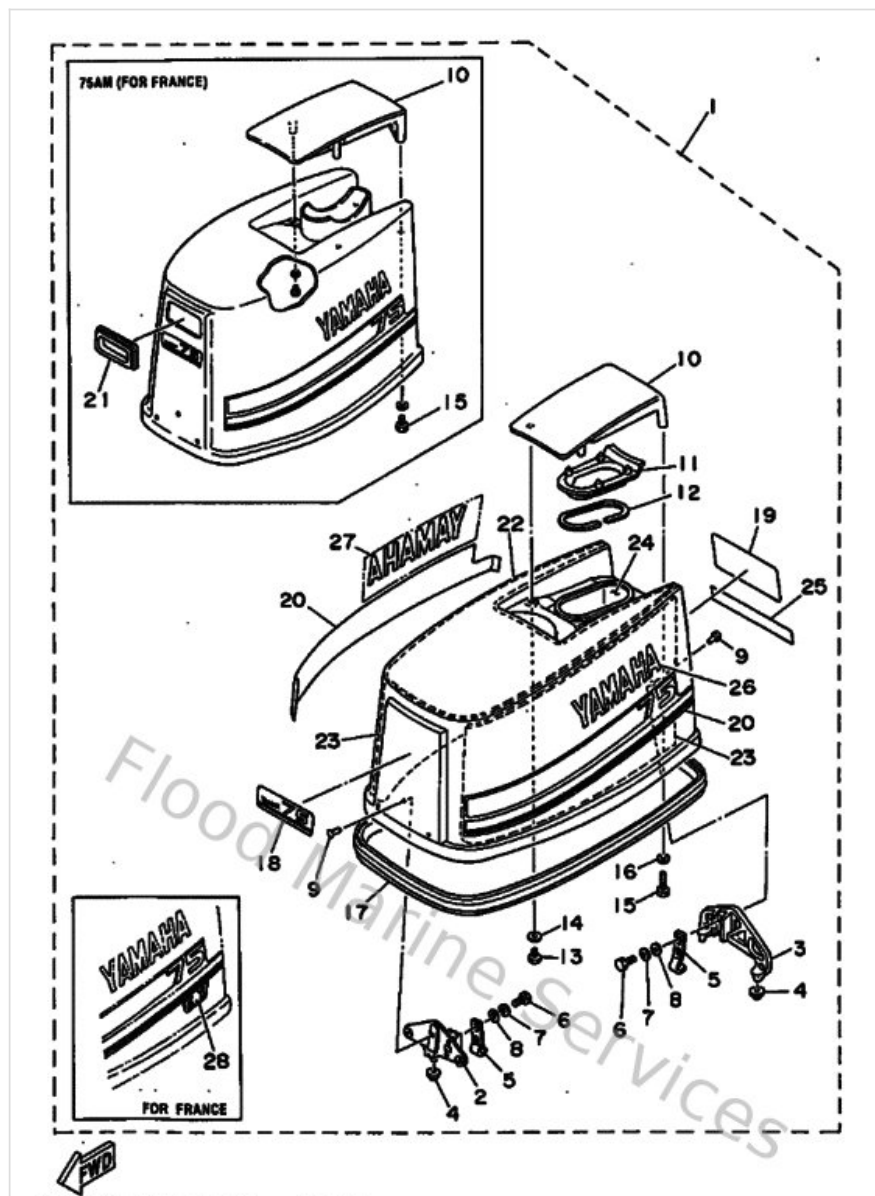
Ref	Part	
32	929950610000 Washer(6a1)	Buy now
33	692441590100 Handle, gear shift 2	Buy now
34	663441730000 Lever, shift control	Buy now
35	9050116M1700 Spring (697)	Buy now
36	9351532M0100 Ball (697)	Buy now
37	903861000900 Bushing 6484418600	Buy now
38	902011012000 Washer, plate	Buy now
39	901851005100 Nut, self-locking	Buy now
40	9038712M3000 Coller (697)	Buy now
41	9020112M3400 Washer (692)	Buy now
42	692421640000 Rod, manual shift	Buy now
43	929900660000 Washer, plain (646)	Buy now
44	914902502000 Pin, cotter	Buy now
45	903860608800 Bushing(663)	Buy now
46	700483390000 Nut,cable end	Buy now

Steering



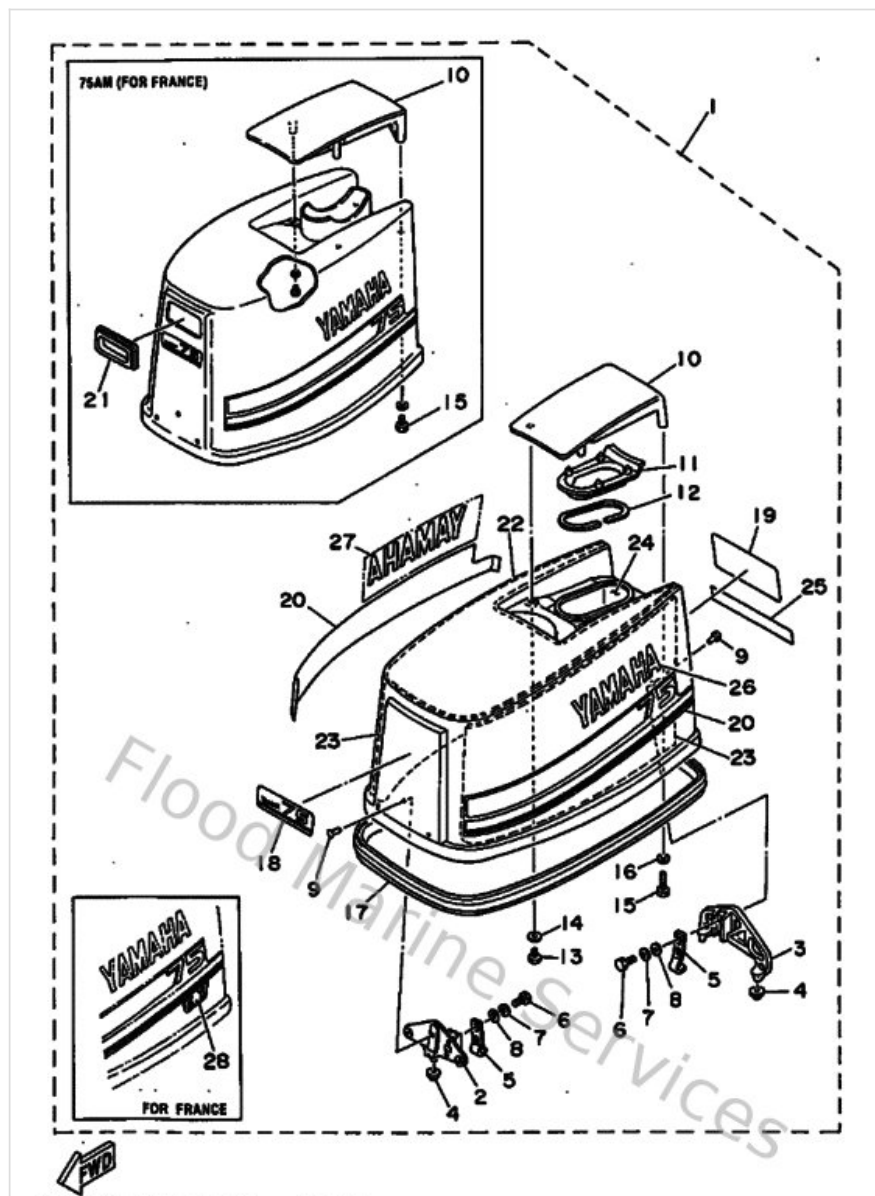
Ref	Part	
47	688825750100 Engine stop switch assembly	Buy now
48	682825560000 Lanyard, stop switch	Buy now
49	663421260100 Friction, steering handle	Buy now
50	970950602500 Bolt	Buy now
52	901750600300 Nut, wing (f87)	Buy now

Top Cowling



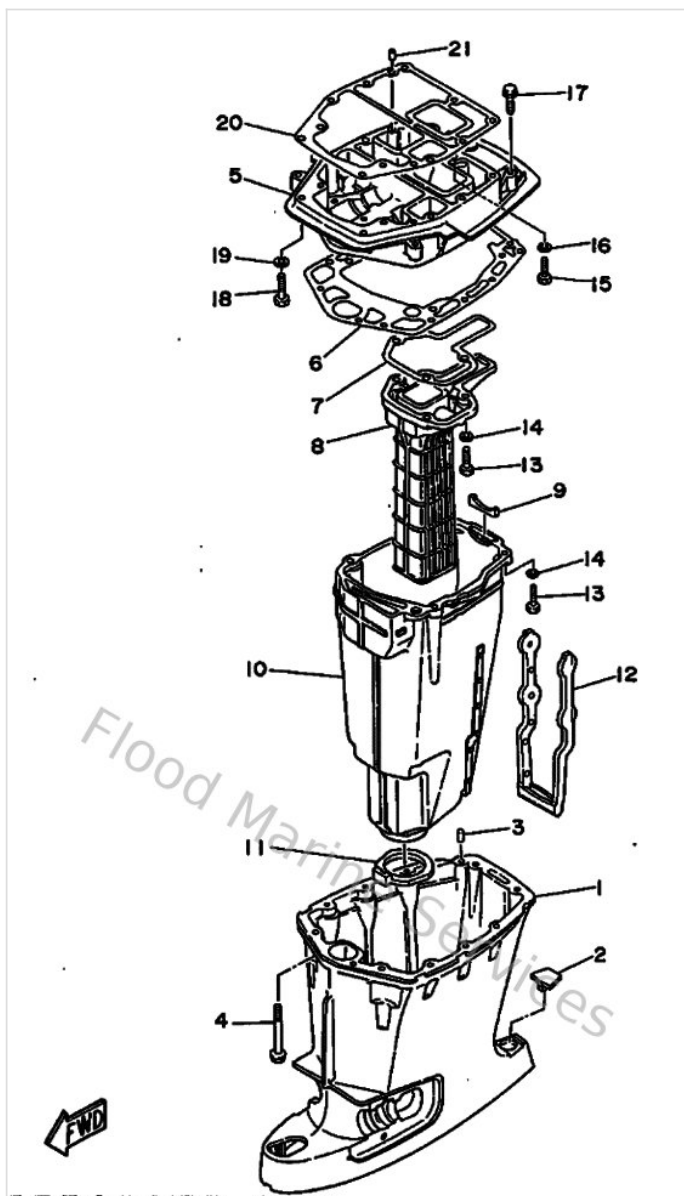
Ref	Part	
1	69242610314D Top cowling assembly	Buy now
2	688426470094 Holder, clamp band	Buy now
3	692426490000 Holder, clamp band	Buy now
4	663426620000 Damper	Buy now
5	688426521000 Hook 2	Buy now
6	970800601800 Bolt (fj0)	Buy now
7	929950610000 Washer (6a1)	Buy now
8	929900660000 Washer, plain (646)	Buy now
9	9026606M0200 Rivet (697)	Buy now
10	69242613014D Molding air duct	Buy now
11	688426180000 Air shroud, top cowling	Buy now
12	688426280000 Seal 1	Buy now
13	970950601600 Bolt, hexagon deep recess	Buy now
15	970800602000 Bolt(7u8)	Buy now
17	688426150000 Seal	Buy now

Top Cowling



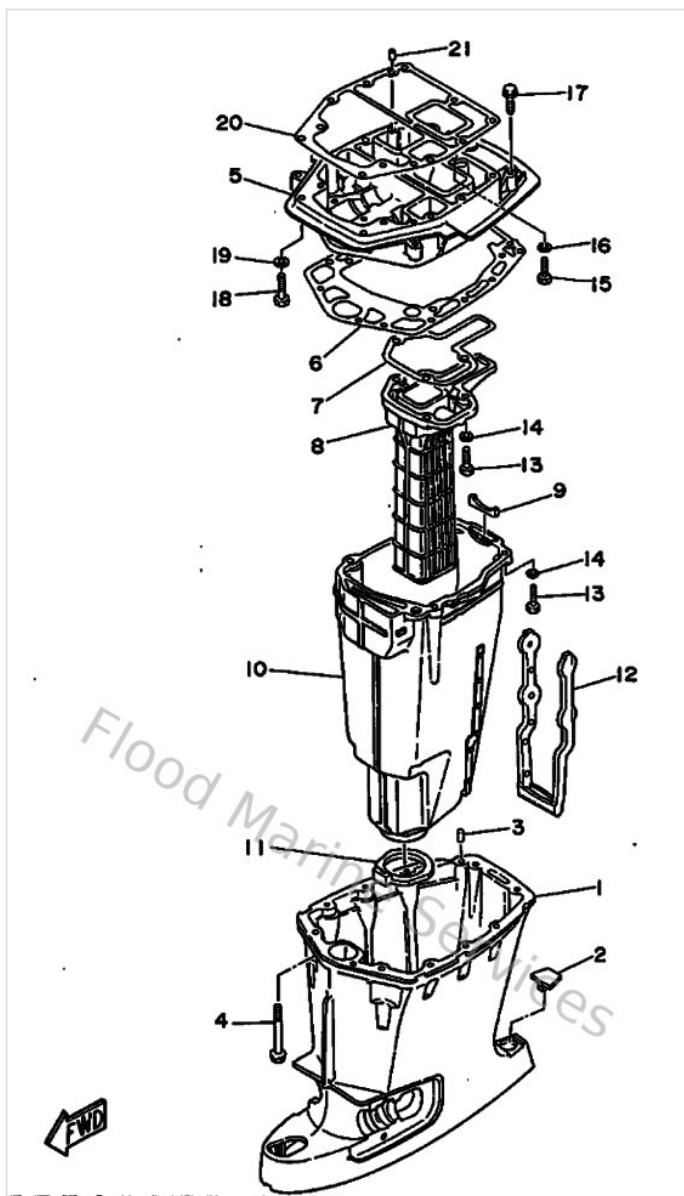
Ref	Part	
21	697157610100 Seal 1	Buy now
23	689W42664000 Damper (350x640)	Buy now
24	689W42661000 Damper, Form	Buy now
25	6884267A3000 Graphic, Rear 2	Buy now
3	688426490094 Holder, clamp band	Buy now
10	68842613018D Molding, air duct	Buy now
15	9010106M2700 Bolt	Buy now
18	688426773000 Graphic, Front	Buy now
19	688W00703000 Graphic Set	Buy now

Upper Casing



Ref	Part	
1	68845111044D Casing, upper	Buy now
2	663451551000 Cap	Buy now
3	936061201900 Pin, dowel (614)	Buy now
4	9011908M8000 Bolt, with washer(688)	Buy now
5	688411370394 Guide, exhaust	Buy now
6	68845114A100 Gasket, upper casing	Buy now
7	68841134A000 Gasket, exhaust manifold	Buy now
8	68841131005B Manifold, ext. 1	Buy now
9	688411330000 Gasket, exhaust manifold 1	Buy now
10	6881471101CA Muffler 1	Buy now
11	688451230000 Gasket, muffler	Buy now
12	663147371000 Damper, muffler	Buy now
13	970950803000 Bolt, hexagon (fj1)	Buy now
14	929900810000 Ybs67-8 washer, spring	Buy now
15	970950802500 Bolt (62g)	Buy now

Upper Casing



Ref	Part	
17	9011908M7900 Bolt, hexagon (fj1)	Buy now
18	970950803500 Bolt(70w)	Buy now
20	68845113A000 Gasket, upper casing	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.