



Yamaha 75CETO 2011

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

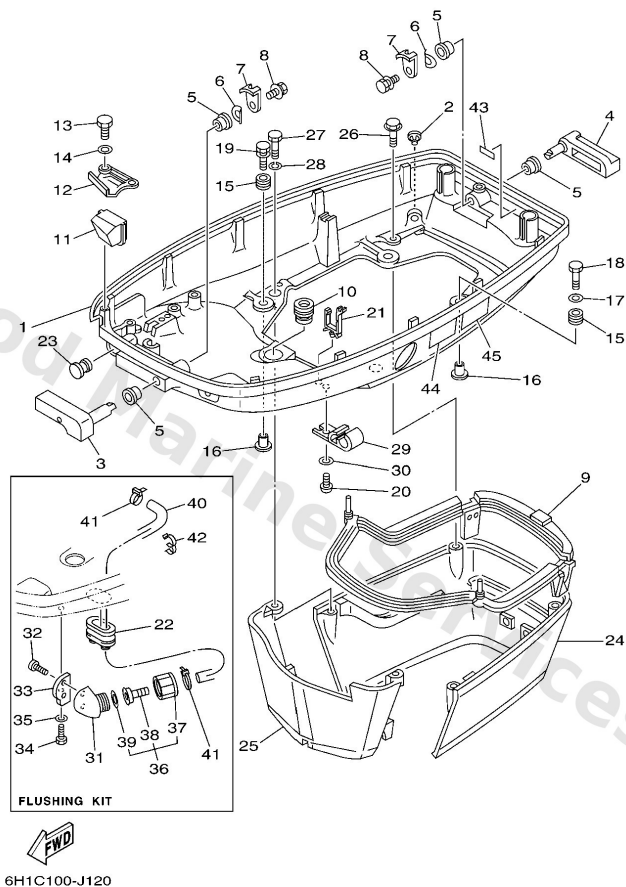
Authorised Yamaha Dealers



Contents

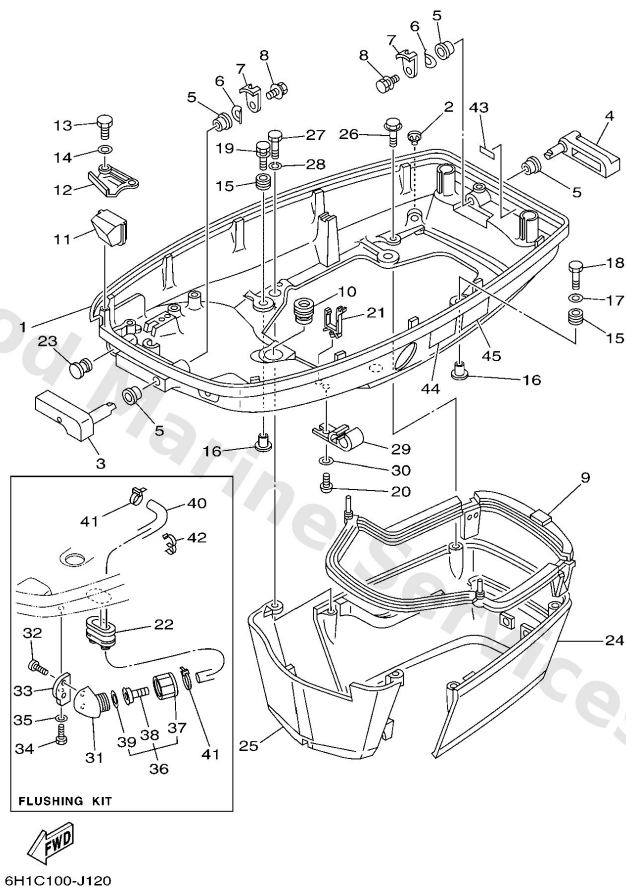
BOTTOM COWLING	3
BRACKET 1	6
BRACKET 2	10
CARBURETOR	13
CONTROL	17
CRANKSHAFT & PISTON	21
CYLINDER & CRANKCASE	24
ELECTRICAL	28
FUEL	32
FUEL TANK	36
GENERATOR	37
INTAKE	39
LOWER CASING & DRIVE 1	41
LOWER CASING & DRIVE 2	47
METER	50
OIL PUMP	52
OPTIONAL PARTS	56
or 14 BRACKET 1	57
POWER TRIM & TILT ASSY	58
REMOTE CONTROL ASSY	63
REMOTE CONTROL BOX	68
REPAIR KIT 1	69
REPAIR KIT 2	71
STARTING MOTOR	73
STEERING GUIDE	75
TOP COWLING	76
UPPER CASING	79

Bottom Cowling



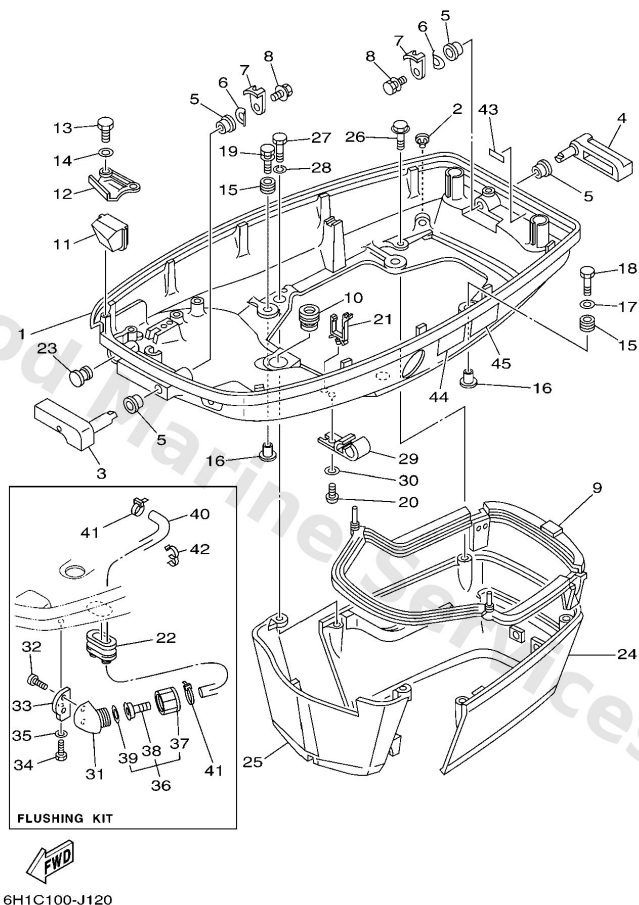
Ref	Part	
1	6H142711108D Cowling, bottom 1 FLUSHING KIT	Buy now
2	6BL4439100 Nipple, hose	Buy now
3	68842815018D Lever, clamp	Buy now
4	68842817018D Lever, clamp	Buy now
5	9038613M38 Bushing (697)	Buy now
6	9020613019 Washer, wave 6264283200	Buy now
7	6884281600 Lever, clamp 2	Buy now
8	9011906M09 Bolt, with washer	Buy now
9	6884271602 Rubber seal 1	Buy now
10	6634272400 Grommet	Buy now
11	6884272520 Grommet	Buy now
12	68842738018D Plate, fitting	Buy now
13	9709506016 Bolt, hexagon deep recess	Buy now
35	9299506600 Washer, plain (646) FLUSHING KIT	Buy now
15	6BG4274800 Grommet	Buy now

Bottom Cowling



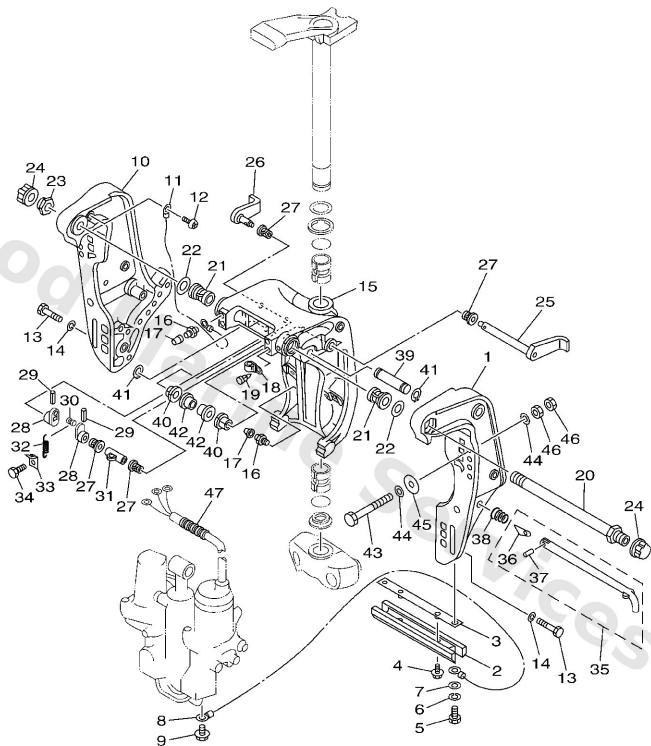
Ref	Part	
16	9038706M69 Collar (688)	Buy now
17	9020106416 Washer, plate(663)	Buy now
18	9709506030 Bolt(jf7)	Buy now
19	9011906M61 Bolt, with washer	Buy now
20	9015706M01 Screw (6e5)	Buy now
21	9046415M08 Clamp (6h1)	Buy now
22	6H14272621 Grommet FLUSHING KIT	Buy now
23	6G14274800 Grommet	Buy now
24	68842741018D Apron	Buy now
25	68842771018D Apron	Buy now
26	9759506420 Bolt(7u8)	Buy now
28	9299506100 Washer(6a1)	Buy now
29	6E52436701 Clamp, fuel pipe 2	Buy now
30	9299006600 Washer, plain (646)	Buy now
31	68T1257200 Adapter FLUSHING KIT	Buy now

Bottom Cowling



Ref	Part	
32	9016706002 Screw, tapping FLUSHING KIT	Buy now
33	6H11253500 Plate FLUSHING KIT	Buy now
34	9709506020 Bolt(7u8) FLUSHING KIT	Buy now
36	6R31258000 Joint assembly FLUSHING KIT	Buy now
37	6R31258100 joint, hose 1	Buy now
38	6R31258200 joint, hose 2	Buy now
39	6R31258300 Gasket, hose joint	Buy now
40	6H12431201 Pipe 2 FLUSHING KIT	Buy now
41	9046511M10 Clamp FLUSHING KIT	Buy now
42	9046409M31 Clamp(6m7) FLUSHING KIT	Buy now
43	6G54279110 Mark 1	Buy now
44	6AH4279440 Label, warning (ge	Buy now
45	6AH4279450 Label, warning (ge	Buy now

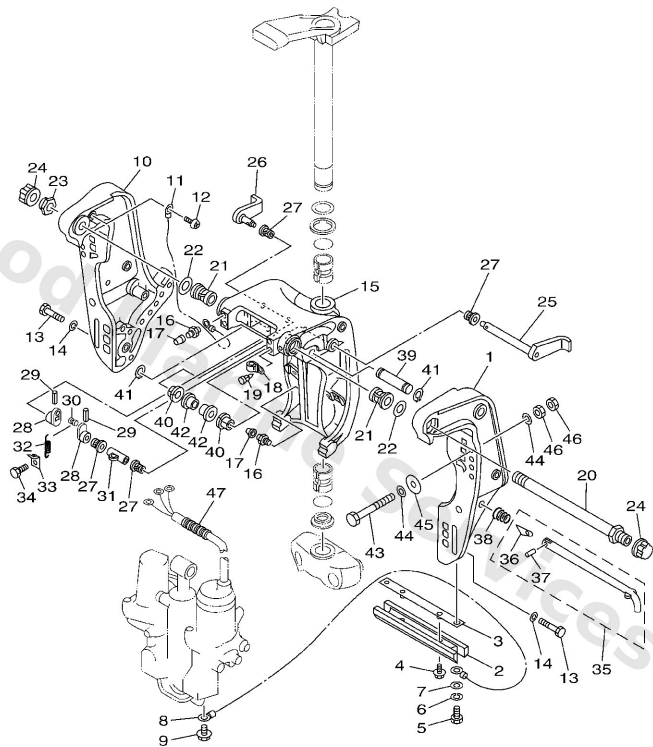
Bracket 1



6H19110F1401

Ref	Part	
1	6H143111018D Bracket, clamp 1	Buy now
2	6H14525103 Anode	Buy now
3	6H14452600 Plate 2	Buy now
4	9011906M29 Bolt, with washer	Buy now
5	9709506016 Bolt, hexagon deep recess	Buy now
6	9299506100 Washer(6a1)	Buy now
7	9299506600 Washer, plain (646)	Buy now
8	6H18214800 Wire, lead	Buy now
9	9759506510 Bolt, hexagon w/w deep recess	Buy now
10	6H143112008D Bracket, clamp 2	Buy now
11	6E58214800 Wire, lead 5	Buy now
12	9788006012 Screw, pan head(62j)	Buy now
13	9709510045 Bolt(64d)	Buy now
14	9299510100 Ybs67-10 washer, spring	Buy now
15	6H143311028D Bracket, swivel 1	Buy now

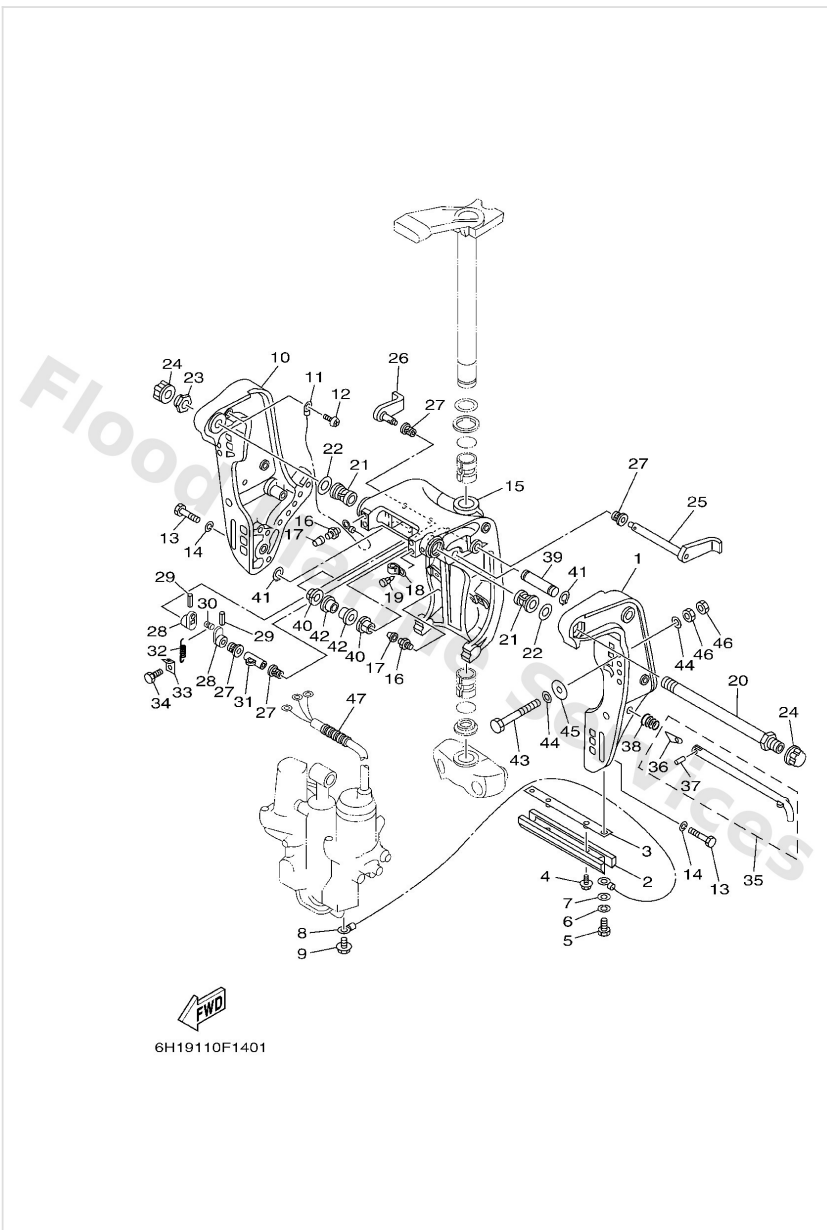
Bracket 1




6H19110F1401

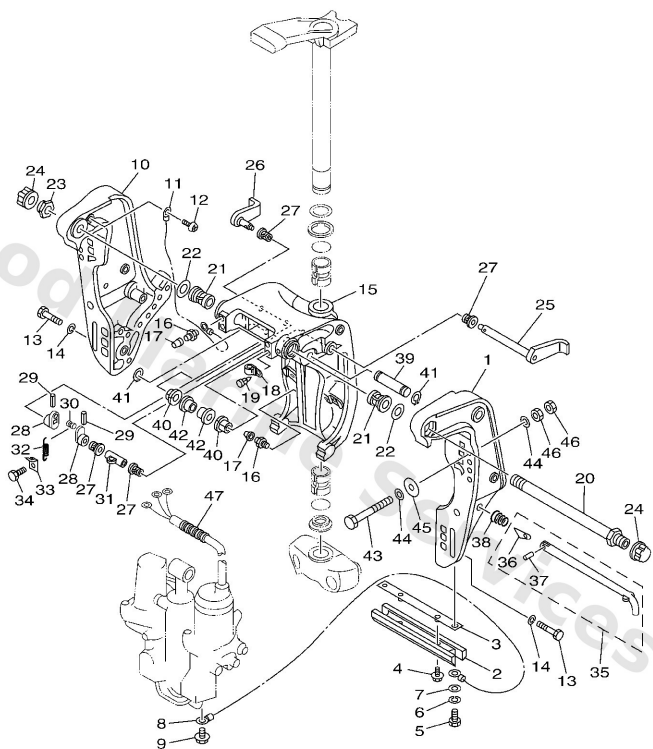
Ref	Part	
16	9370006M03 Nipple, grease(6a1)	Buy now
17	6634511900 Cap, grease nipple	Buy now
18	9046411M18 Clamp(6e5)	Buy now
19	9033805M03 Plug (6h1)	Buy now
20	6884313103 Bolt, clamp bracket	Buy now
21	9038622M15 Bushing (688)	Buy now
22	9020122M67 Washer, plate (688)	Buy now
23	9018522M11 Nut, self-locking	Buy now
24	6G54314501 Cap, clamp bracket	Buy now
25	6H14318101 Lever, tilt stop 1	Buy now
26	6H14318501 Lever, tilt stop 2	Buy now
27	9038610M16 Bushing (688)	Buy now
28	6G54314800 Collar, distance	Buy now
29	9169030020 Pin, spring (6h4)	Buy now
30	9024906M19 Pin(6e5)	Buy now

Bracket 1



Ref	Part	
31	9038710M02 Collar(6e5)	Buy now
32	9050614M24 Spring, tension(6e5)	Buy now
33	6G54314400 Hook, spring	Buy now
34	9709506010 Bolt	Buy now
35	6884316001 Tilt rod ass'y	Buy now
36	6884316500 Stopper, tilt rod	Buy now
37	9169030012 Pin, spring	Buy now
38	9050216M02 Spring, conical (688)	Buy now
39	6E54312610 Pin, upper shock mount Go to P/N)PE0-OM-110024	Buy now
40	9038618M35 Bush (688)	Buy now
41	9341018M02 Circlip (6f2) Go to P/N)PE0-OM-110024	Buy now
42	9038618M63 Bush(6e5)	Buy now
43	9010112M65 Bolt	Buy now
44	9299512200 Ybs66-12 washer,plain	Buy now
45	9020112426 Washe, plate(663)	Buy now

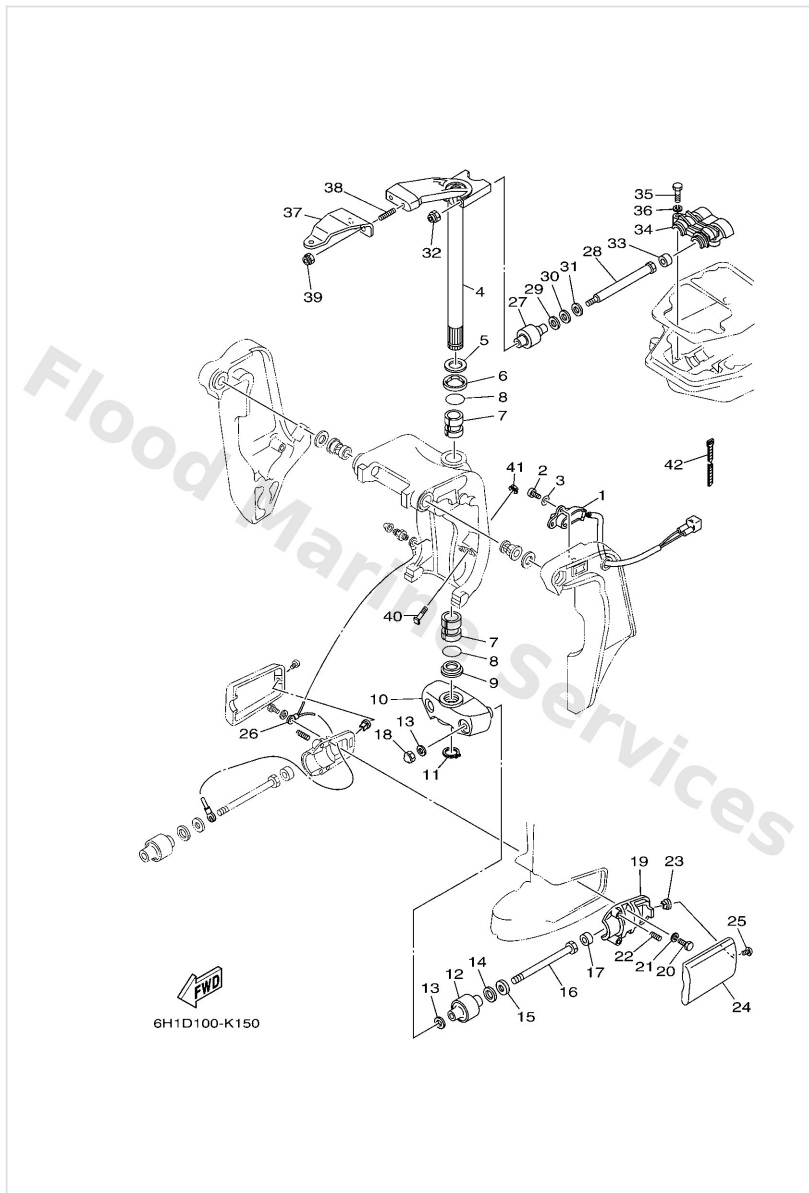
Bracket 1




6H19110F1401

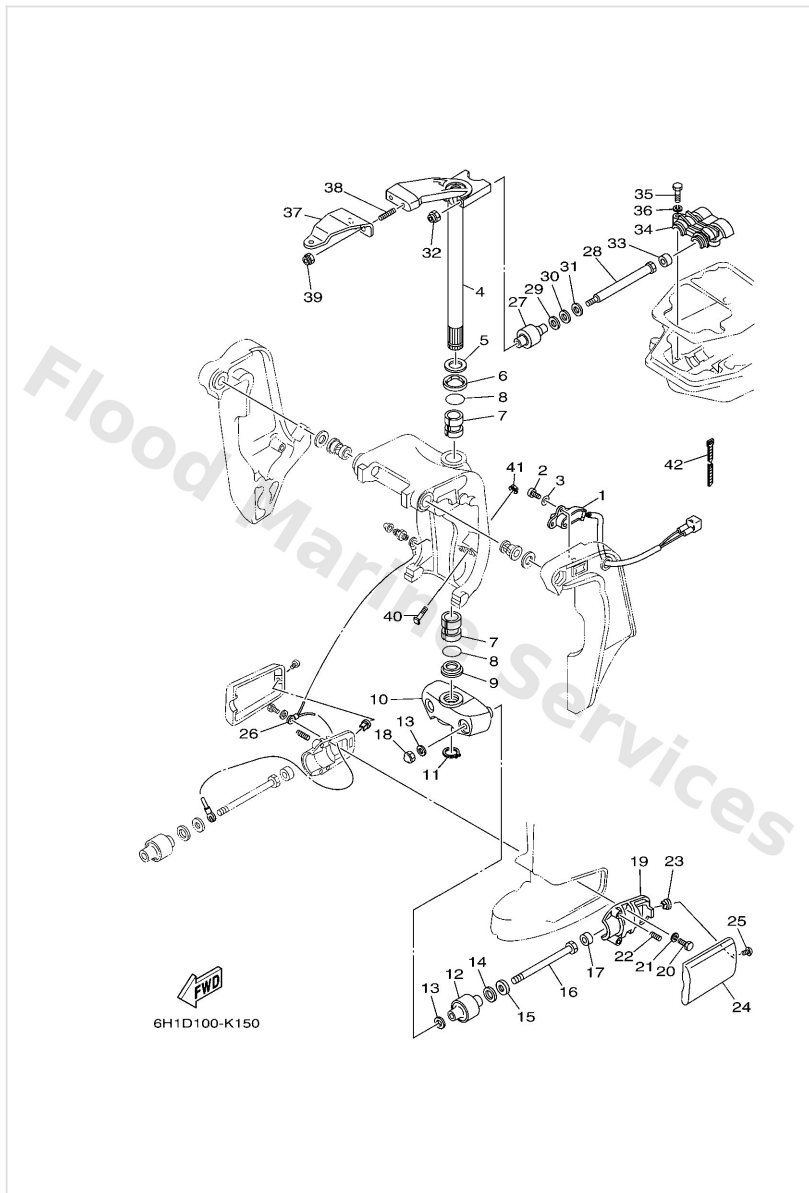
Ref	Part	
46	9538012600 Nut (707)	Buy now
47	9044014M00 Pipe(6h4)	Buy now

Bracket 2



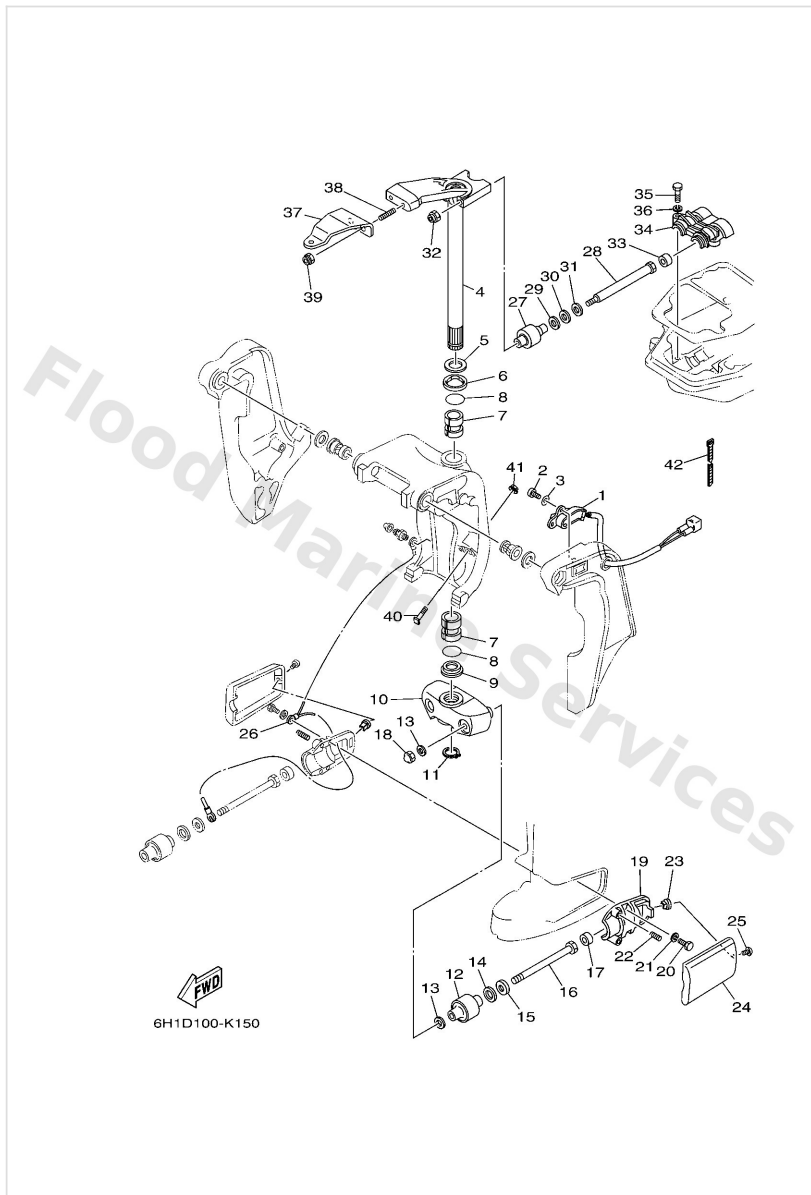
Ref	Part	
1	6H18367221 Trim sender	Buy now
2	9788506016 Screw, pan head(6b0)	Buy now
3	9299506600 Washer, plain (646)	Buy now
4	68842510038D Steering bracket assembly	Buy now
5	9020130M00 Washer, plate(6h1)	Buy now
6	9038630M78 Bush(6h0)	Buy now
7	9038630M77 Bush(6h0)	Buy now
8	9321029M94 O-ring(6h1)	Buy now
9	9038630M60 Bush(6j8)	Buy now
10	66344551028D Housing, lower mount rubber	Buy now
11	9341028M06 Circlip (688)	Buy now
12	6874455500 Mount damper, lower side	Buy now
13	9020112M16 Washer, plate (679)	Buy now
14	9020225M04 Washer, plate (663)	Buy now
15	9020113M19 Washer, plate (663)	Buy now

Bracket 2



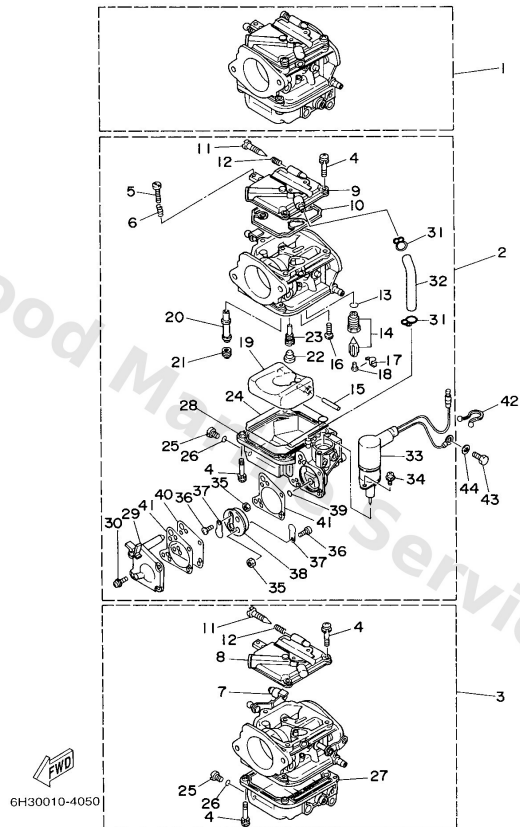
Ref	Part	
16	9010912261 Bolt(663)	Buy now
17	6634457500 Damper, lower mount rubber	Buy now
18	9538012800 Nut crown(663)	Buy now
19	6874455202 Housing, lower mount rubber	Buy now
20	9707508025 Bolt, hexagon deep recess	Buy now
21	9299508100 Ybs67-8 washer, spring	Buy now
22	9050114M08 Spring, compression(64j)	Buy now
23	9017906066 Nut(663)	Buy now
24	66344553018D Cover, lower mount	Buy now
26	6888212702 Wire, lead 2	Buy now
27	6884451400 Mount damper, upper side	Buy now
28	9010110M49 Bolt	Buy now
29	9020120M21 Washer, plate (688)	Buy now
30	9020220M06 Washer, plate (688)	Buy now
31	9020111M22 Washer, plate (688)	Buy now

Bracket 2



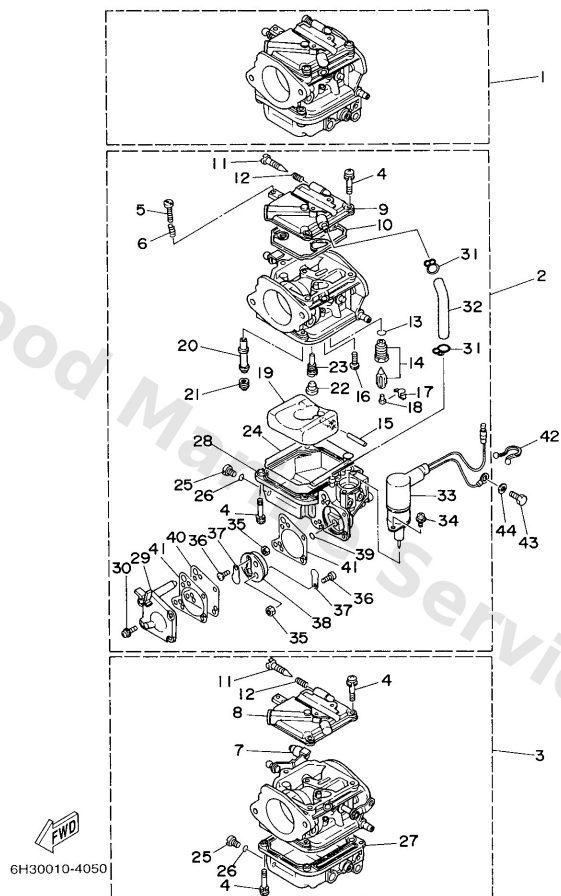
Ref	Part	
32	9018510051 Nut, self-locking	Buy now
34	6884451100 Cover, upper mount	Buy now
35	9707508035 Bolt(70w)	Buy now
37	6884851130 Hook, steering STEERING GUIDE	Buy now
38	9011610175 Bolt, stud	Buy now
40	6H14337600 Bolt, thrust receiver	Buy now
41	9018508057 Nut, nylon (6j8)	Buy now
42	9046511M10 Clamp	Buy now

Carburetor



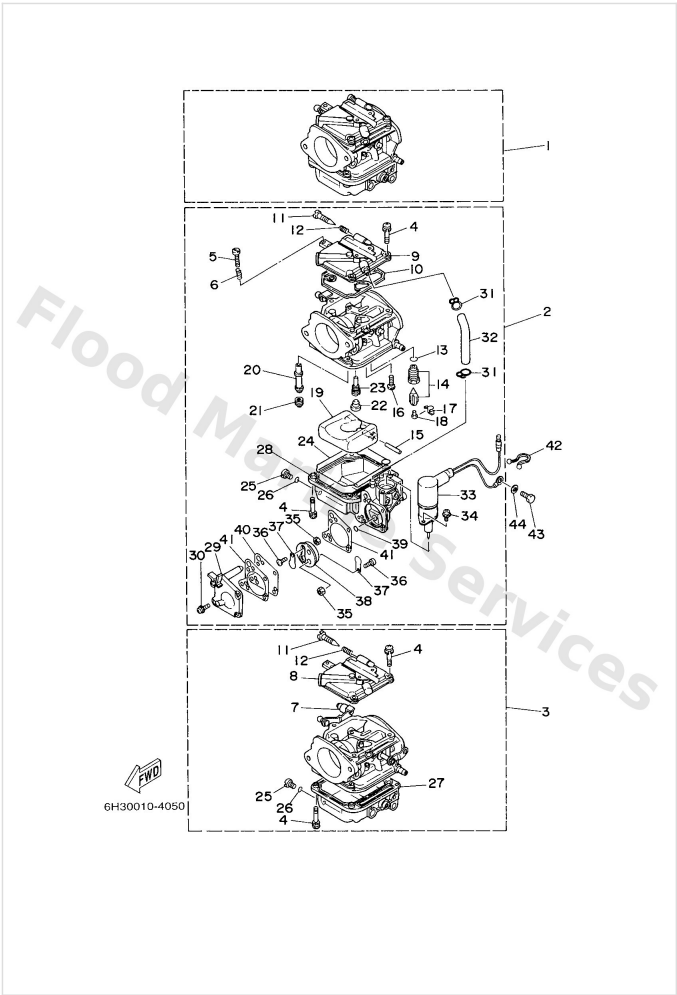
Ref	Part	
1	6H01430107 Carburetor assembly 1	Buy now
1	6H11430107 Carburetor assembly 1	Buy now
2	6H01430207 Carburetor assembly 2	Buy now
2	6H11430207 Carburetor assembly 2	Buy now
3	6H01430307 Carburetor assembly 3	Buy now
3	6H11430307 Carburetor assembly 3	Buy now
4	9798004114 Screw, pan head(ga5)	Buy now
5	63V1452300 Screw, stop #2	Buy now
6	9050110326 Spring coil(663)(carb) #2	Buy now
7	6H21457800 Collar #3	Buy now
8	6H41414600 Plate #1,3	Buy now
9	6H31414610 Plate #2	Buy now
10	6H41414700 O-ring	Buy now
11	6921492300 Screw, adjusting	Buy now
12	6971455500 Spring	Buy now

Carburetor



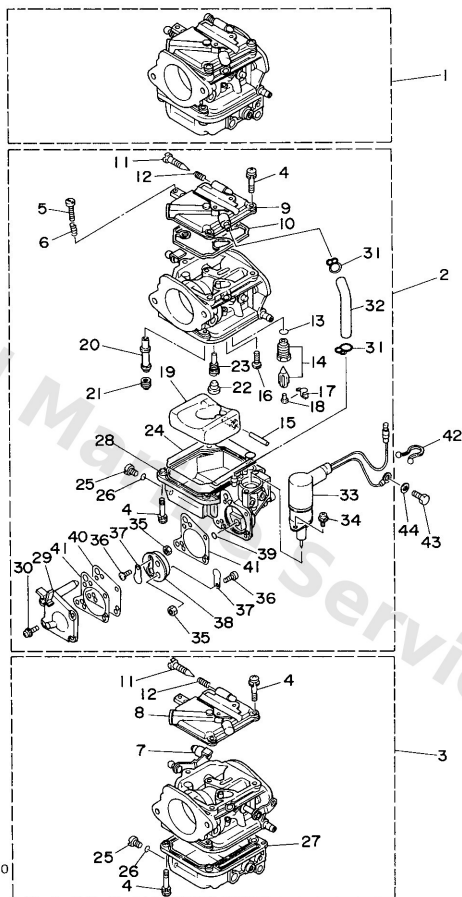
Ref	Part	
13	9321004228 O-ring (371)	Buy now
14	6921459001 Needle valve assembly	Buy now
15	6H41454800 Pin, float arm	Buy now
16	9858004008 Screw, pan head (713)	Buy now
17	6631415900 Clip	Buy now
18	6761418600 Pin, valve	Buy now
19	6H41498501 Float	Buy now
20	6H11494775 Jet, needle	Buy now
21	6H11494339 Jet, main (#160)	Buy now
22	6761496600 Rubber cap	Buy now
23	6H11494818 Jet (#78)	Buy now
24	6H41498400 Gasket, float chamber	Buy now
25	6H31499200 Screw, drain	Buy now
26	9321004230 O-ring (371)	Buy now
27	6H41498000 Body, float chamber #1,3	Buy now

Carburetor



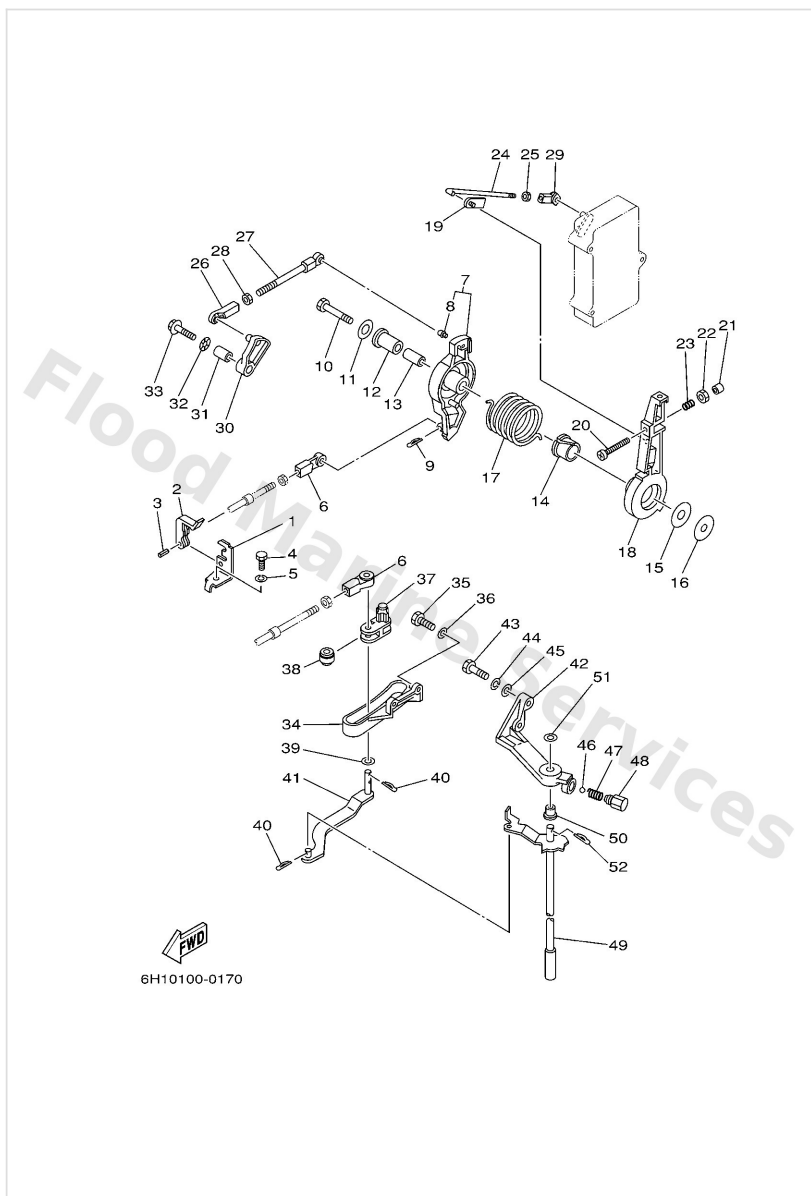
Ref	Part	
28	6H31498010 Body, float chamber #2	Buy now
29	6H32445210 Cover #2	Buy now
30	6H41456700 Screw #2	Buy now
31	6H31413700 Clip #2	Buy now
32	6H31434900 Pipe #2	Buy now
33	6H31438000 Prime starter assembly #2	Buy now
34	9780304010 Screw, pan head (e56) #2	Buy now
35	9538003600 Nut (6g8) #2	Buy now
36	9898003006 Screw, bind(6g1) #2	Buy now
37	6L52442100 Valve, check #2	Buy now
38	6H42441300 Body 2 #2	Buy now
39	6H42448600 O-ring #2	Buy now
40	6H32441110 Diaphragm #2	Buy now
41	6H32443410 Gasket, body #2	Buy now
42	9046518147 Clamp	Buy now

Carburetor



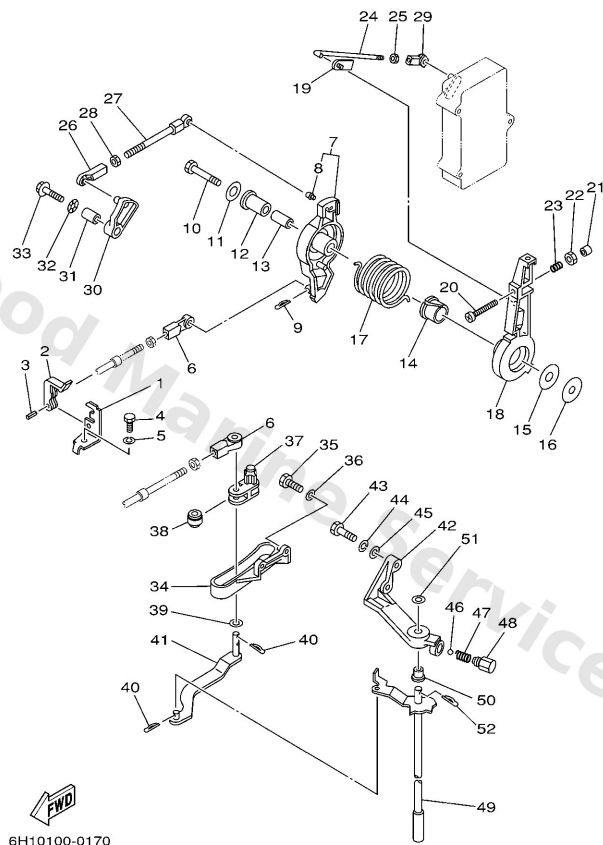
Ref	Part	
43	9701306012 Bolt(gh1)	Buy now
44	9290306600 Washer, plain (646)	Buy now

Control



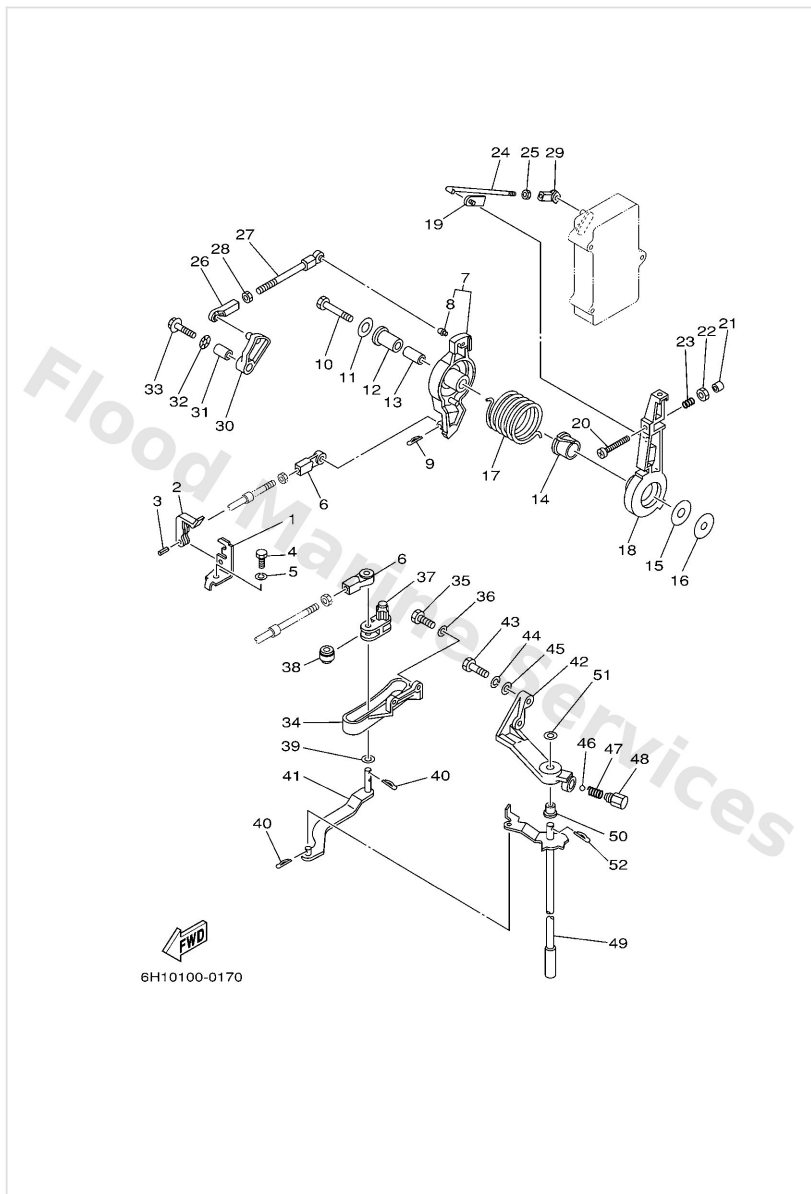
Ref	Part	
1	6634853100 Bracket, remote control	Buy now
2	6634853800 Clamp, cable 1	Buy now
3	9169030012 Pin, spring	Buy now
4	9709508016 Bolt, hexagon deep recess	Buy now
5	9299508100 Ybs67-8 washer, spring	Buy now
6	6634834400 Cable end, remote control	Buy now
7	68841632011S Lever, magneto control	Buy now
8	6624121401 Joint 1	Buy now
9	9046818008 Clip 620436610000	Buy now
10	9709508045 Bolt, hexagon	Buy now
11	9020108M23 Washer, plate (6e5)	Buy now
12	9038612089 Bushing(663)	Buy now
13	9038708M16 Collar	Buy now
14	9038622M13 Bushing (688)	Buy now
15	9020212092 Washer, plate(663)	Buy now

Control



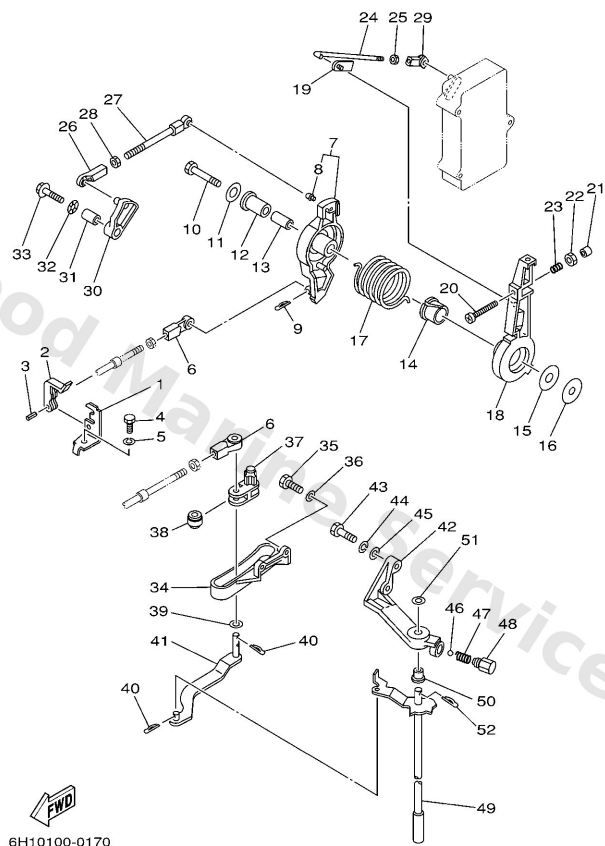
Ref	Part	
16	9020108M13 Washer plate (682)	Buy now
17	9050829M05 Spring, torsion (688)	Buy now
18	68841631011S Lever, magneto control	Buy now
19	6F54123700 Joint, link	Buy now
20	9015706013 Screw, pan head(697)	Buy now
21	6884419400 Cap	Buy now
22	9530306600 Nut(661)	Buy now
23	9050116M12 Spring, compression (688)	Buy now
24	6H14163600 Rod, magneto control	Buy now
25	9538005600 Nut, hexagon (663)	Buy now
26	6624123701 Joint, link	Buy now
27	6884121101 Link, accel	Buy now
29	6824123700 Joint, link 2	Buy now
30	6H14121300 Cam, Accel	Buy now
31	9038706M17 Collar, lever 1	Buy now

Control



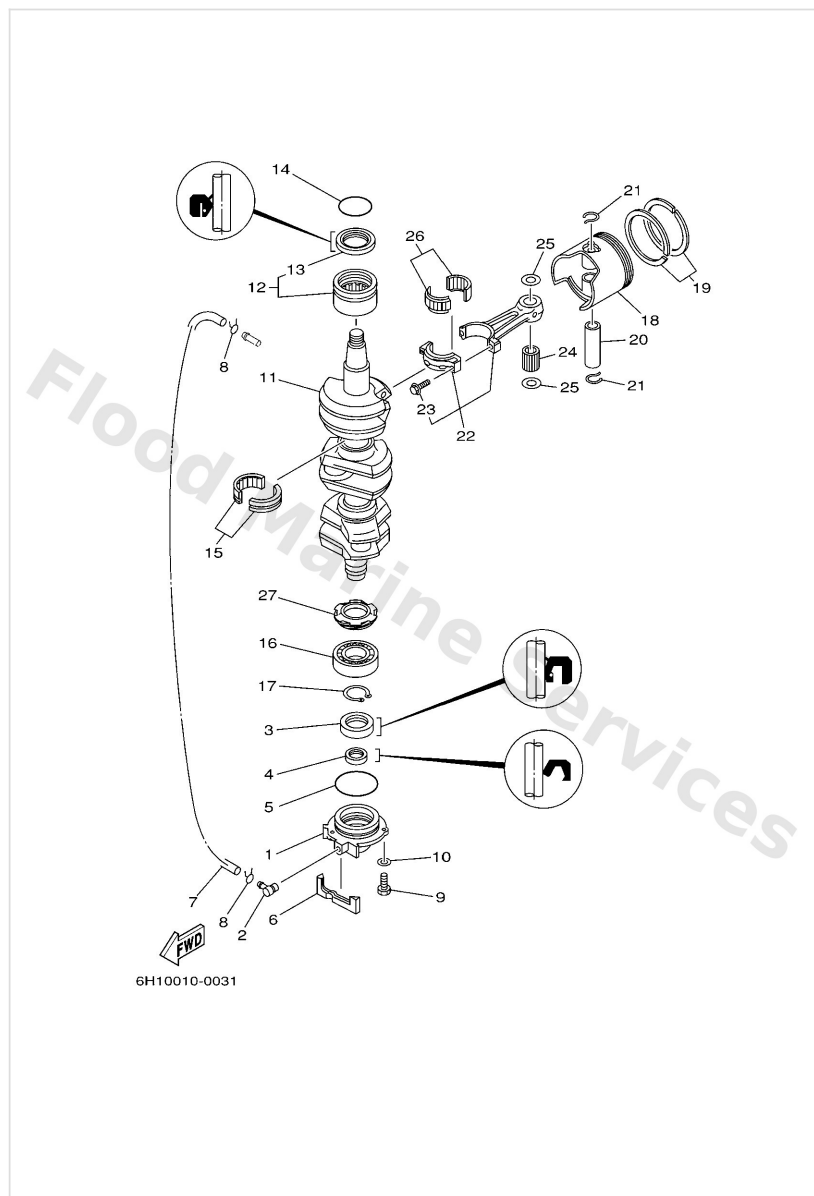
Ref	Part	
32	9020610M04 Washer, wave (676)	Buy now
33	9011906M24 Bolt, with washer	Buy now
34	688441170094 Bracket 1	Buy now
35	9701306020 Bolt(62y)	Buy now
36	9290306600 Washer, plain (646)	Buy now
37	6884412400 Link, shift rod	Buy now
38	6884412200 Bushing, shift rod lever	Buy now
39	9020207M07 Washer, plate (688)	Buy now
41	6H14412100 Lever, shift rod 1	Buy now
42	688441180194 Bracket	Buy now
43	9701308030 Bolt	Buy now
44	9290308100 Ybs67-8 washer, spring	Buy now
45	9290308600 Washer, plain (663)	Buy now
46	9350104M02 Ball (697)	Buy now
47	9050112082 Spring 6484411600	Buy now

Control



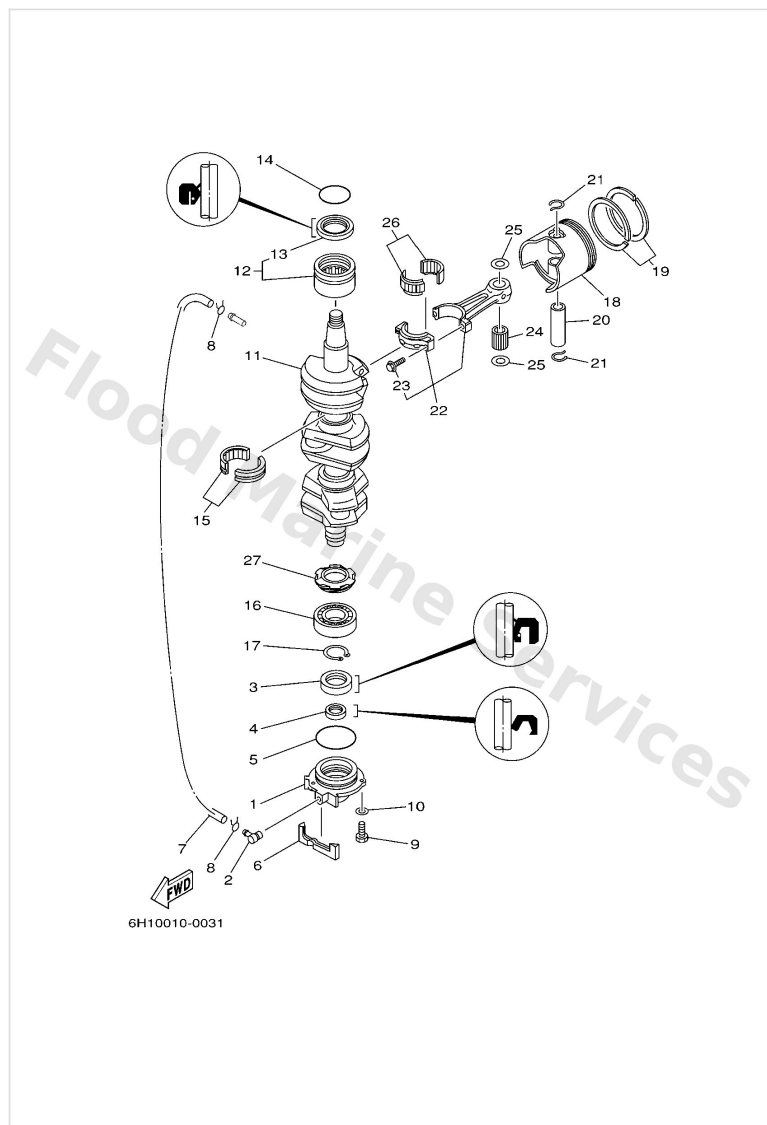
Ref	Part	
48	6484271500 Bushing 2	Buy now
49	6H14412012 Handle gear shift assembly L(20.3")	Buy now
50	9038607M58 Bush(6h1)	Buy now
51	9299008200 Ybs66-8 washer, plain	Buy now

Crankshaft & Piston



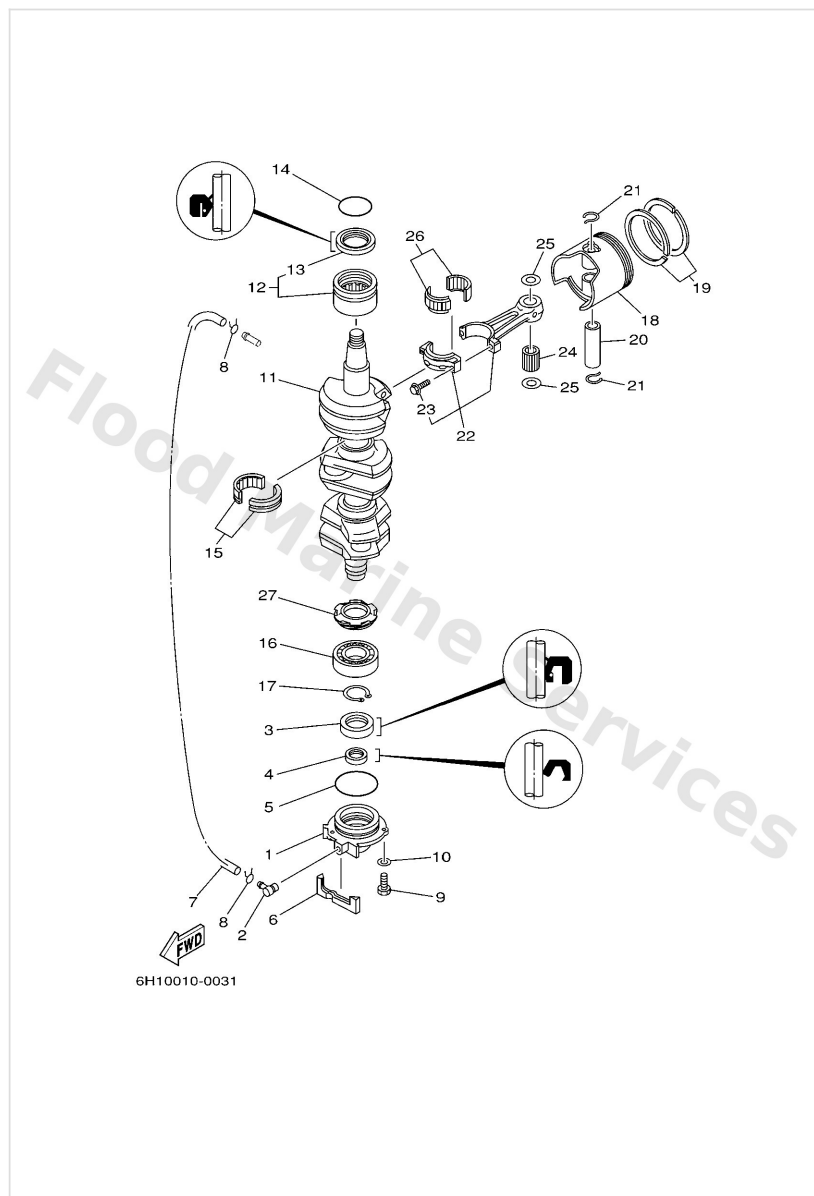
Ref	Part	
1	6H1153590194 Housing, oil seal	Buy now
2	6881137001 Check valve assembly	Buy now
3	9310230M05 Oil seal (688)	Buy now
4	9310420M02 Oil seal (688)	Buy now
5	9321062269 Ring, o(663)	Buy now
6	6881537900 Seal, crank case	Buy now
7	9044507M86 Hose (1770)	Buy now
8	9046706016 Clip (655)	Buy now
9	9709506020 Bolt(7u8)	Buy now
10	9299506600 Washer, plain (646)	Buy now
11	6881141101 Crank, shaft	Buy now
12	93310636U4 Bearing (688)	Buy now
13	9310236M02 Oil seal(52w)	Buy now
14	9321046M16 O-ring (688)	Buy now
15	93310835U8 Brg,cyl-cal roller (688)	Buy now

Crankshaft & Piston



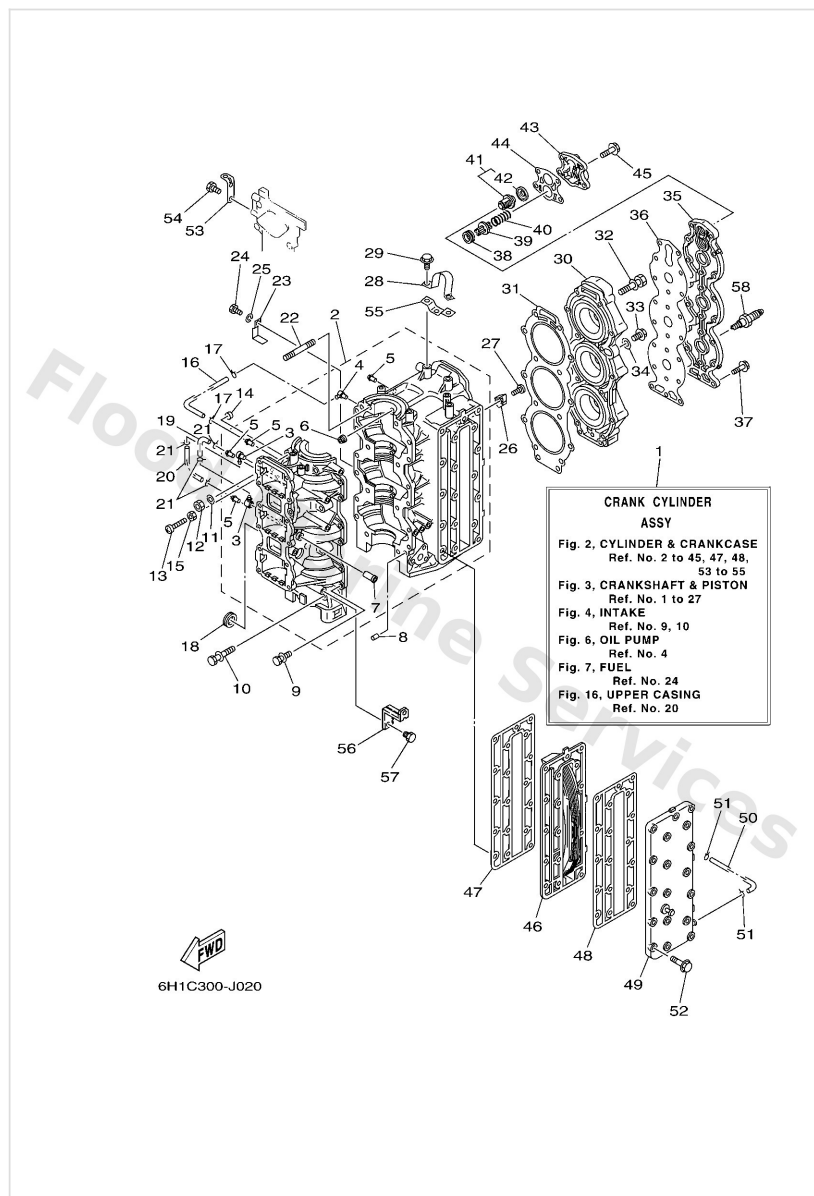
Ref	Part	
16	93306206U5 Brg,r-b 6206 66mm (688)	Buy now
17	9341032M00 Circlip	Buy now
18	6H1116310395 Piston (std)	Buy now
18	6H11163503 Piston (0.25mm o/s) AP	Buy now
18	6H11163603 Piston (0.50mm o/s) AP	Buy now
19	68811603A0 Piston ring set (std)	Buy now
19	68811604A0 Piston ring set (0.25mm o/s) AP	Buy now
19	68811605A0 Piston ring set (0.50mm o/s) AP	Buy now
20	6631163300 Pin, piston	Buy now
21	6881163410 Clip, piston pin	Buy now
22	6881165003 Connecting rod assembly	Buy now
23	9010908022 Bolt	Buy now
24	9360321111 Pin, dowel(663)	Buy now
25	9020120417 Washer, plate(663)	Buy now
26	93310730V8 Bearing (688)	Buy now

Crankshaft & Piston



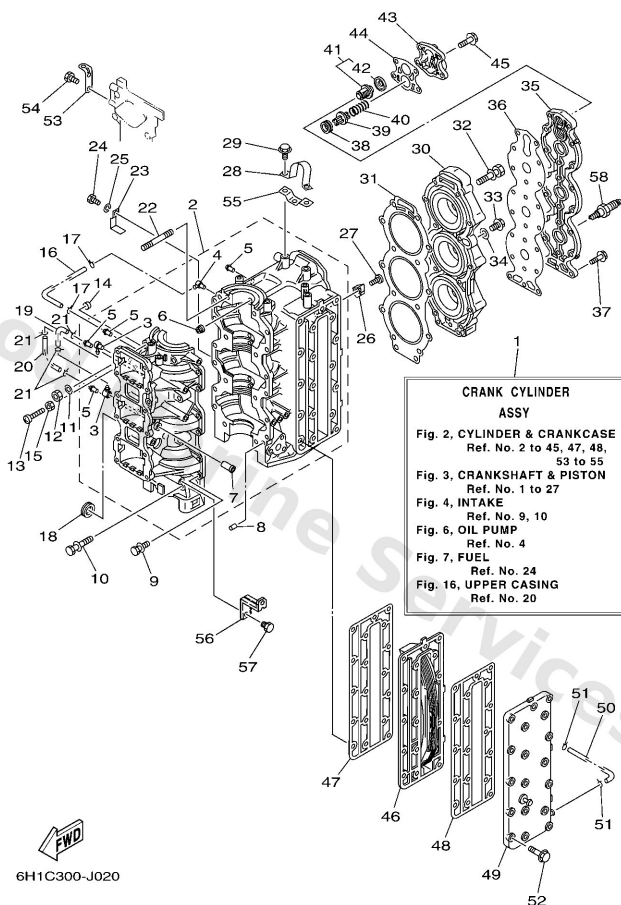
Ref	Part	
27	6H11153600 Gear, drive	Buy now

Cylinder & Crankcase



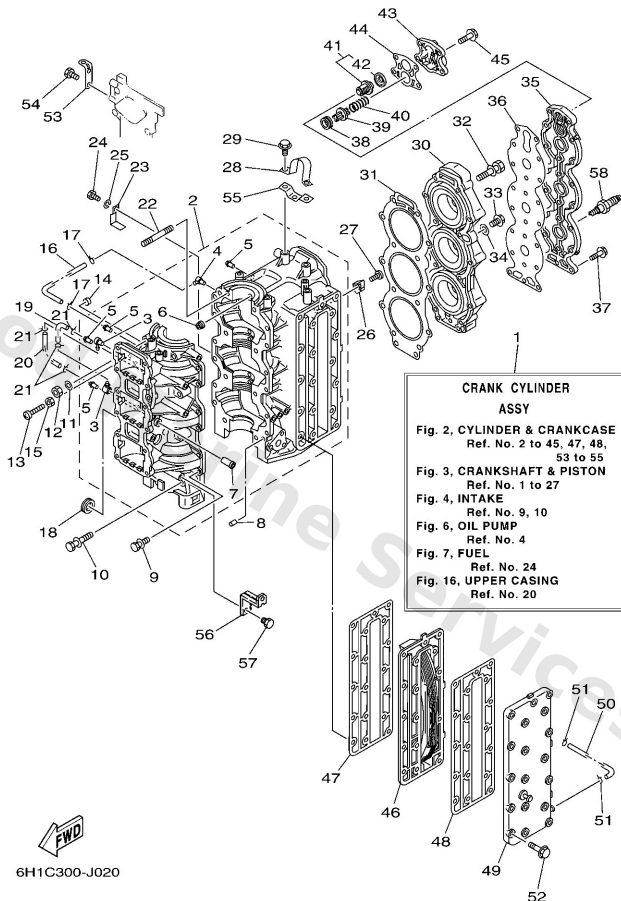
Ref	Part	
1	6H1W0090451S Crank cylinder assembly (o/i)	Buy now
2	6H11510005 Crankcase assembly (o/i, prime sta	Buy now
3	6881137001 Check valve assembly	Buy now
4	6501137001 Check valve assembly	Buy now
5	6241448500 Pipe, joint	Buy now
6	6631151801 Lock, bearing	Buy now
7	6502437800 Pipe, joint 2	Buy now
8	9953008012 Pin, dowel(6g8)	Buy now
9	9011906M12 Bolt, with washer (697)	Buy now
10	9011910005 Bolt, with washer	Buy now
11	9020110008 Washer, plate	Buy now
12	9531310600 Nut(3bm)	Buy now
13	9015706014 Screw, pan head(697)	Buy now
14	6884419400 Cap	Buy now
15	9530306700 Nut	Buy now

Cylinder & Crankcase



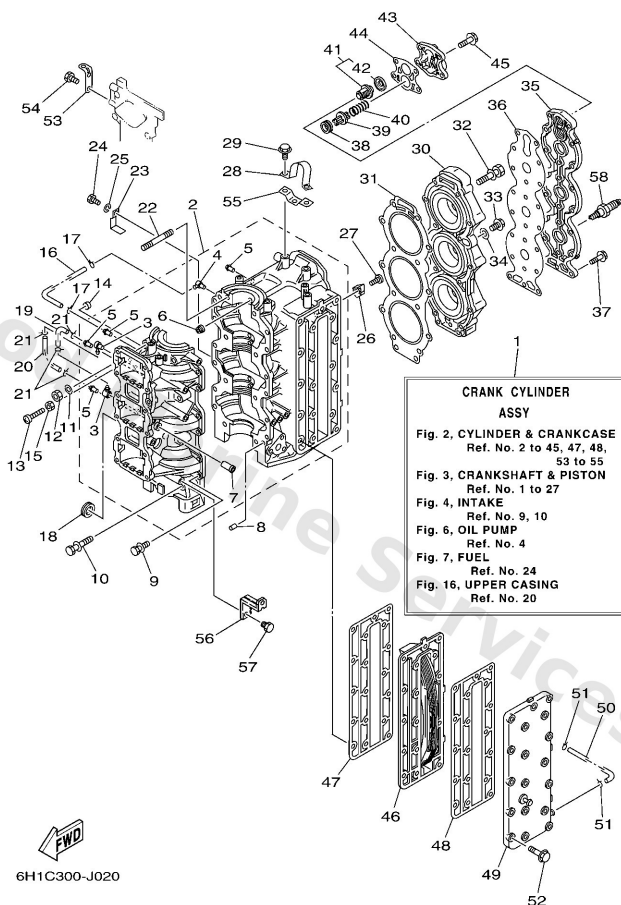
Ref	Part	
16	9044507260 Hose (I390)	Buy now
17	9046706016 Clip (655)	Buy now
18	9048024M04 Grommet (688)	Buy now
19	9044507M00 Hose (I200)	Buy now
20	9044507M23 Hose (I570)	Buy now
22	9011610M06 Bolt, stud (688)	Buy now
23	9046512M03 Clamp, cord (688)	Buy now
24	9709506014 Bolt(gj3)	Buy now
25	9299506100 Washer(6a1)	Buy now
26	6881132500 Anode	Buy now
27	9878004015 Screw, flat head(ga5)	Buy now
28	6881111901 Hanger, engine	Buy now
29	9011908MA3 Bolt, with washer	Buy now
30	6H111111011S Head, cylinder 1	Buy now
31	68811181A2 Gasket, cylinder head 1	Buy now

Cylinder & Crankcase



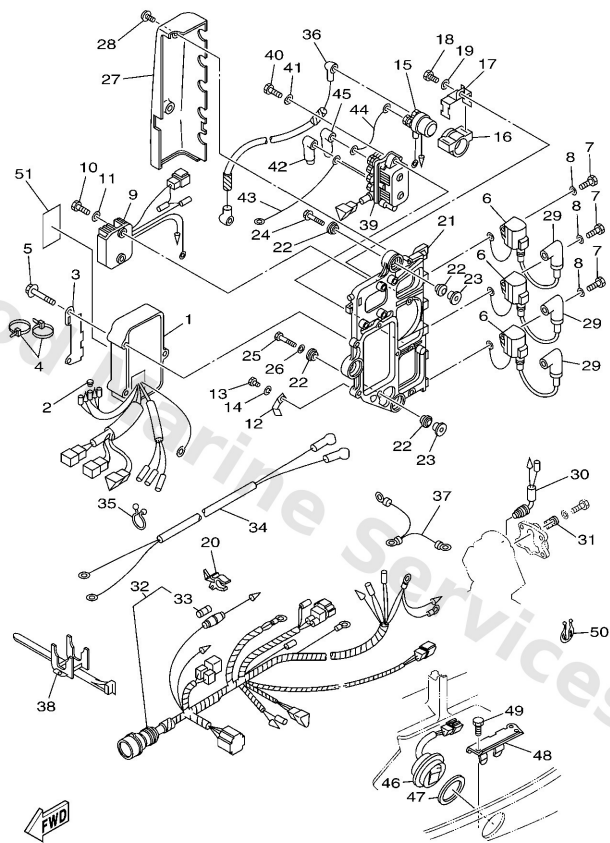
Ref	Part	
32	9011908MA8 Bolt, with washer	Buy now
33	9034014M00 Plug, straight screw(62y)	Buy now
34	9043014115 Gasket (663)	Buy now
35	68811191001S Cover, cylinder head 1	Buy now
36	68811193A1 Gasket, head cover 1	Buy now
37	9011906MA3 Bolt, with washer	Buy now
38	9048020M05 Grommet (688)	Buy now
39	6881241600 Valve, pressure control	Buy now
40	9050116M11 Spring, compression (688)	Buy now
41	6881241111 Thermostat	Buy now
42	6881241200 Seal, thermostat	Buy now
43	68812413001S Cover, thermostat	Buy now
44	68812414A1 Gasket, cover	Buy now
45	9011906MA5 Bolt, with washer	Buy now
46	68841111001S Inner cover, exhaust	Buy now

Cylinder & Crankcase



Ref	Part	
47	68841112A0 Gasket, exhaust inner cover	Buy now
48	68841114A0 Gasket, exhaust outer cover	Buy now
49	6H141113001S Outer cover, exhaust FLUSHING KIT	Buy now
50	6632431201 Pipe 1	Buy now
51	9046708004 Clip, pipe 6162435600	Buy now
52	9011908020 Bolt, with washer	Buy now
53	6H11577200 Stay 2	Buy now
54	9709506012 Bolt(gh1)	Buy now
55	6H11577301 Stay 3	Buy now
56	6H12179600 Hinge	Buy now
57	9709508012 Bolt, hexagon deep recess	Buy now
58	9470200247 Plug, spark (br8hs-10)	Buy now

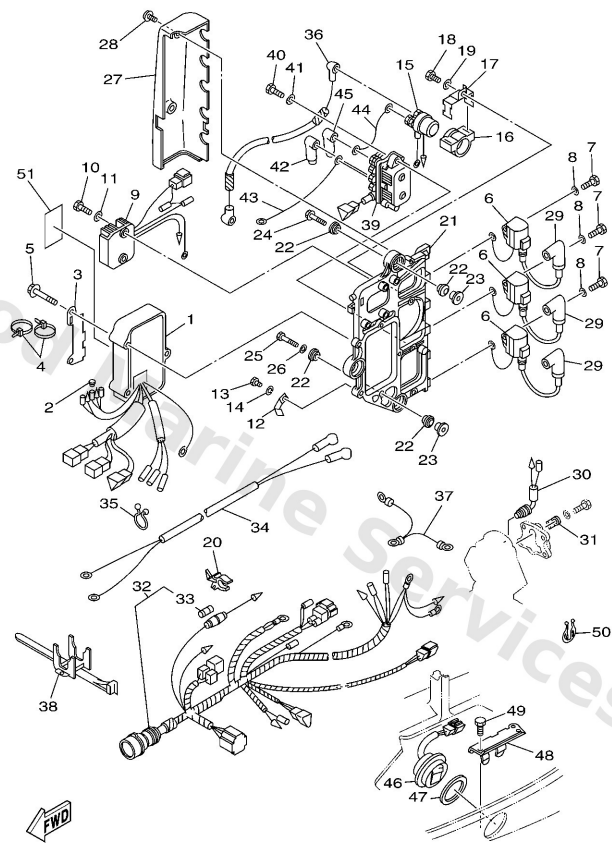
Electrical



6H19100-F100

Ref	Part	
1	6H08554007 C.d.i. unit assembly	Buy now
2	7038211900 Cover, lead wire	Buy now
3	6H18554210 Bracket	Buy now
4	9046513M11 Clamp (6e5)	Buy now
5	9759506550 Bolt, hexagon w/w deep recess	Buy now
6	6978557000 Ignition coil assembly	Buy now
7	9701306020 Bolt(62y)	Buy now
8	9290306600 Washer, plain (646)	Buy now
9	6H08196010 Rectifier & regulator assembly	Buy now
10	9709506020 Bolt(7u8)	Buy now
11	9299506600 Washer, plain (646)	Buy now
12	9046508M23 Clamp (6h3)	Buy now
13	9709506012 Bolt(gh1)	Buy now
14	9299506100 Washer(6a1)	Buy now
15	6G18194110 Starter relay	Buy now

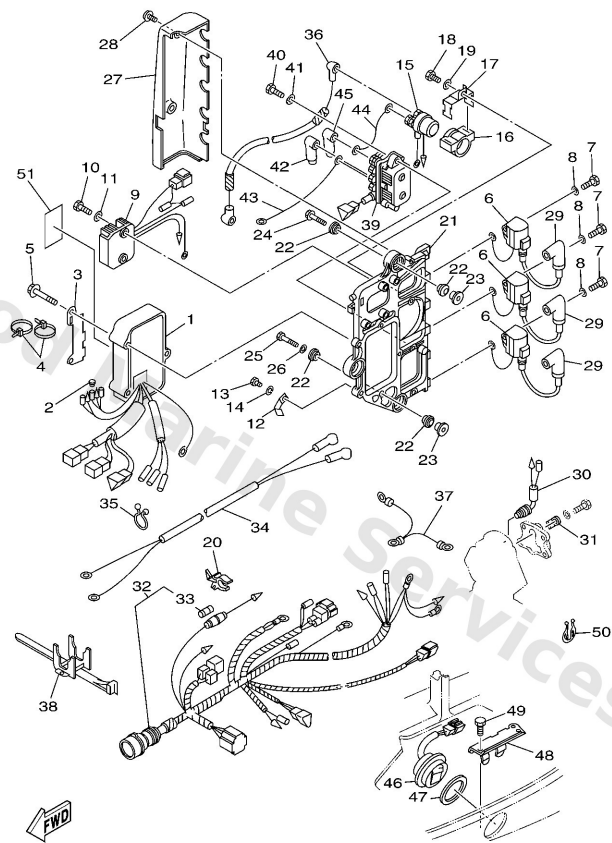
Electrical



6H19100-F100

Ref	Part	
16	6G18195200 Holder, relay	Buy now
17	6E98194570 Plate, switch fitting	Buy now
18	9701306016 Bolt, hexagon deep recess	Buy now
20	6G58215200 Holder, fuse	Buy now
21	6H1855420094 Bracket	Buy now
22	9048009M25 Grommet(688)	Buy now
23	9038706M03 Collar (676)	Buy now
24	9011906M75 Bolt, with washer	Buy now
25	9010906M39 Bolt(6h0)	Buy now
26	9020106M31 Washer (6a0)	Buy now
27	6H18191600 Cover, terminal	Buy now
28	9015906M11 Screw, with washer(6l2)	Buy now
29	6E38237021 Plug cap assembly	Buy now
30	6888256010 Thermo switch assembly	Buy now
31	6888258801 Plate	Buy now

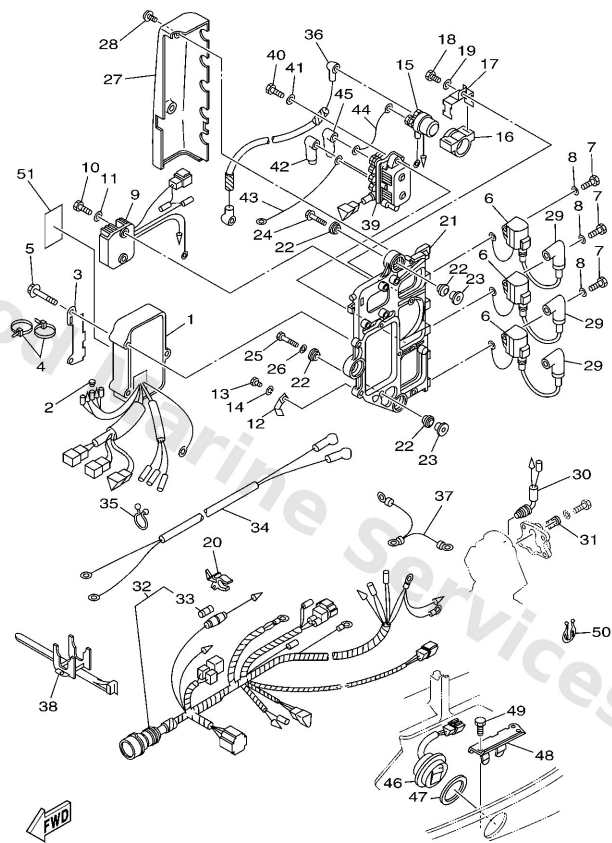
Electrical



6H19100-F100

Ref	Part	
32	6H08259080 Wire harness assembly (10p)	Buy now
33	6638215100 Fuse	Buy now
34	6H08210502 Battery cable	Buy now
35	9046423M22 Clamp	Buy now
36	6H08211700 Wire, lead	Buy now
37	6978251900 Wire,earth lead	Buy now
38	6888259400 Clamp	Buy now
39	61A8195000 Relay assembly	Buy now
40	9709506025 Bolt	Buy now
42	6828211901 Cover, lead wire	Buy now
43	6H08194910 Wire, lead	Buy now
44	6H08194901 Wire, lead	Buy now
46	6H18256310 Trim & tilt switch assembly	Buy now
47	6E58258700 Gasket	Buy now
48	6H18361400 Bracket	Buy now

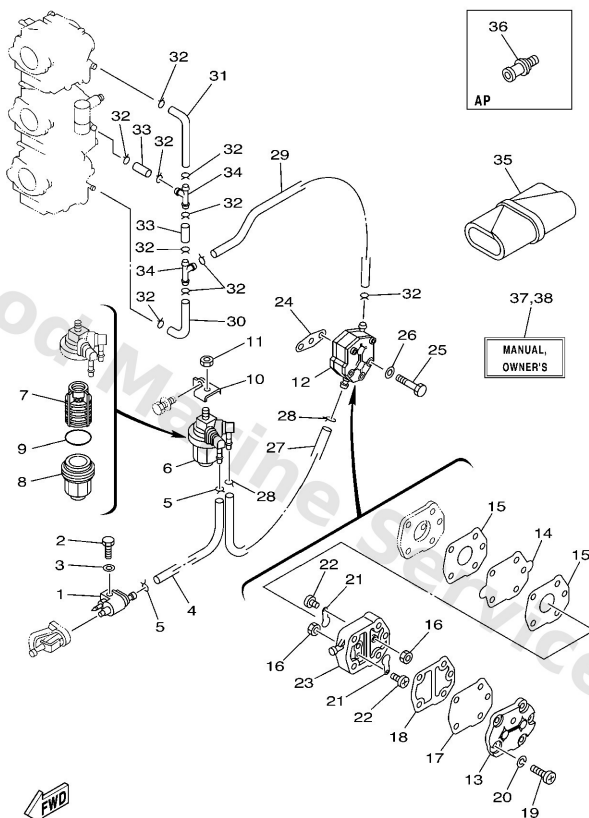
Electrical



6H19100-F100

Ref	Part	
49	9709506016 Bolt, hexagon deep recess	Buy now
50	9046418M14 Clamp(6h1)	Buy now
51	6R58571160 Mark, caution	Buy now

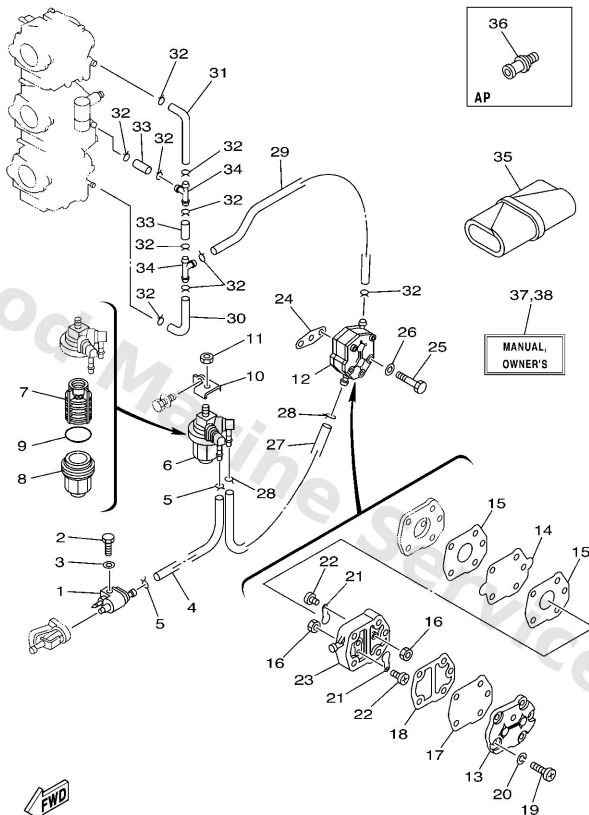
Fuel



6H14300-3070

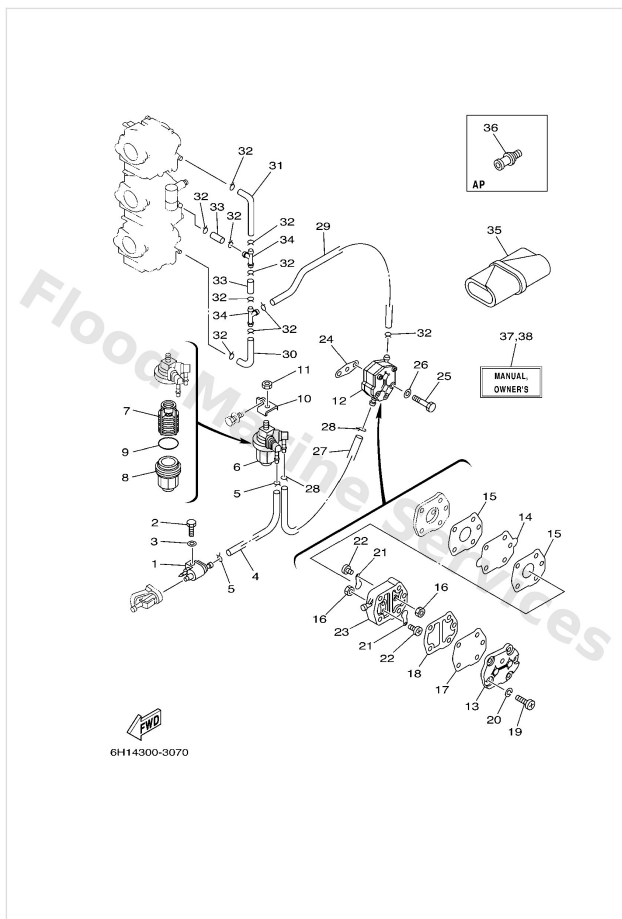
Ref	Part	
1	6G12430402 Fuel pipe joint comp. 1	Buy now
2	9709506020 Bolt(7u8)	Buy now
3	9299506600 Washer, plain (646)	Buy now
4	9044509104 Hose (l1500)	Buy now
5	9046708004 Clip, pipe 6162435600	Buy now
6	61N2456000 Filter assembly	Buy now
7	61N2456300 Element, filter	Buy now
8	61N2452100 Cup, filter	Buy now
9	9321032738 O-ring(1wg)	Buy now
10	6H12456601 Bracket, filter	Buy now
11	9538008600 Nut (661)	Buy now
12	6922441000 Fuel pump assembly	Buy now
13	6A02441300 Cover, pump	Buy now
14	6922441100 Diaphragm	Buy now
15	6482443401 Gasket, body	Buy now

Fuel



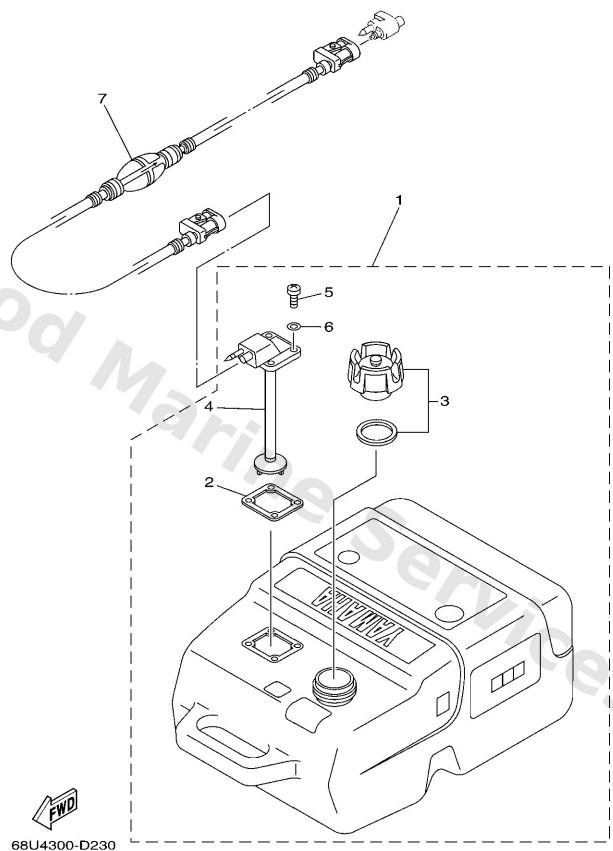
6H14300-3070

Ref	Part	
16	9538003600 Nut (6g8)	Buy now
17	6632441100 Diaphragm	Buy now
18	6482443502 Gasket, body 2	Buy now
19	9850305028 Ybs86-530 screw,panhead	Buy now
20	9299005100 Ybs67-5 washer, spring	Buy now
21	6A02442101 Valve, check	Buy now
22	6A01432500 Screw, pan head	Buy now
23	6A02441202 Body 1	Buy now
24	65024431A0 Gasket,fuel pump	Buy now
25	9709506040 Bolt (682)	Buy now
27	6H12431400 Pipe 4	Buy now
29	9044509097 Hose (I1500)	Buy now
30	6882431300 Pipe, fuel 2	Buy now
31	6882431400 Pipe, fuel 2	Buy now
33	9044509220 Hose (I1500)	Buy now



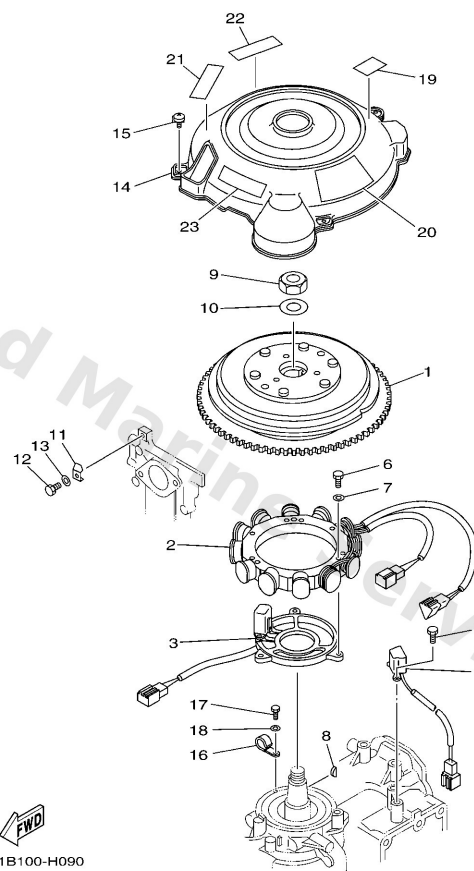
Ref	Part	
34	6882437800 Pipe, joint	Buy now
35	656W281002 Tool kit AP	Buy now
36	6E0281930094 Plug, water check AP D)12.5MM	Buy now
37	67P2819976D0 Manual,owner's UR (NL)	Buy now
37	67P2819976E0 Manual,owner's UR (E)	Buy now
37	67P2819976F0 Manual,owner's UR (F)	Buy now
37	67P2819976G0 Manual,owner's UR (D)	Buy now
37	67P2819976H0 Manual,owner's UR (I)	Buy now
37	67P2819976S0 Manual,owner's UR (ES)	Buy now
38	67P2819986K0 Manual,owner's UR (DK)	Buy now
38	67P2819986L0 Manual,owner's UR (SF)	Buy now
38	67P2819986M0 Manual,owner's UR (S)	Buy now
38	67P2819986N0 Manual,owner's UR (N)	Buy now
38	67P2819986P0 Manual,owner's UR (P)	Buy now
38	67P2819986R0 Manual,owner's UR (GR)	Buy now

Fuel Tank



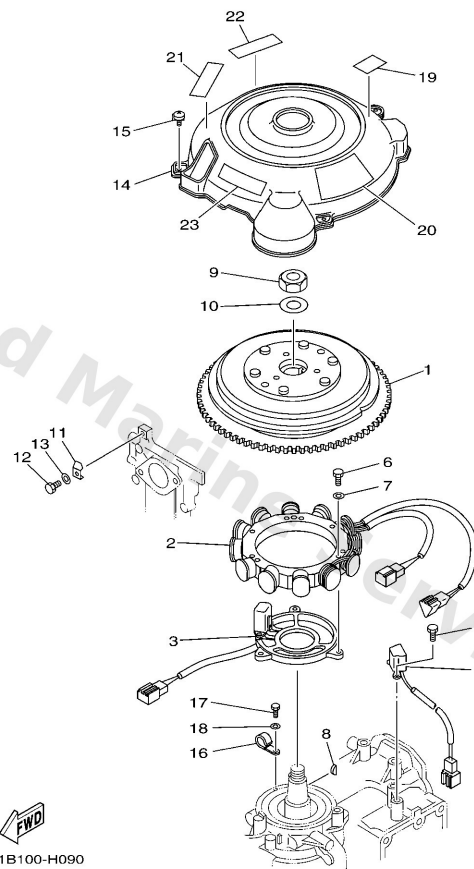
Ref	Part	
1	6YK2420103 Fuel Tank assembly (25L) AP	Buy now
2	6YL2426801 Gasket, fuel meter	Buy now
3	6YK2461001 Cap assembly	Buy now
4	6YK2426001 Fuel meter assembly	Buy now
5	9015705M16 Screw, pan head	Buy now
6	6YL2432900 Seal	Buy now
7	6YL2430654 Fuel pipe comp. 1 AP	Buy now

Generator



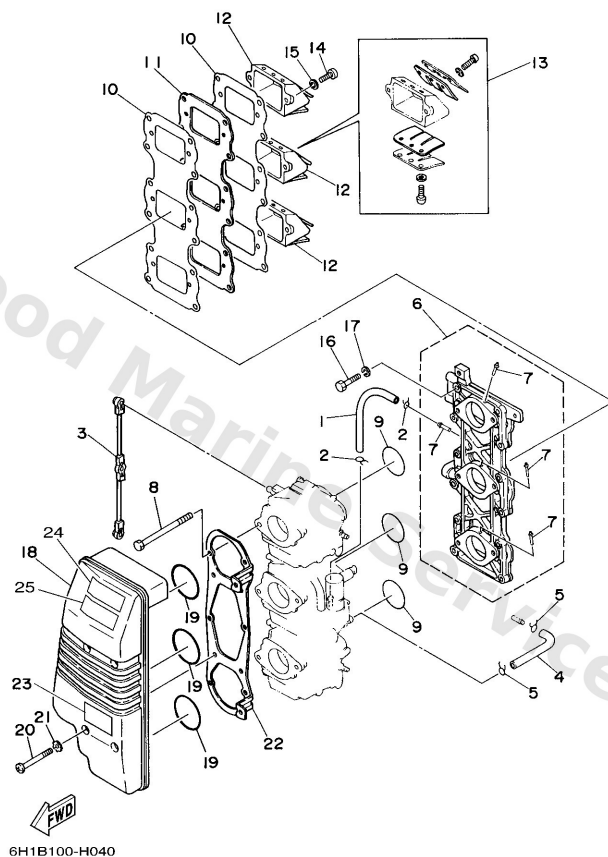
Ref	Part	
1	6H08555000 Rotor assembly	Buy now
2	6H08551003 Stator assembly	Buy now
3	6H08558001 Coil, pulser	Buy now
4	6H28589501 Crank position sender	Buy now
5	9709505012 Bolt, hexagon	Buy now
6	9709506040 Bolt (682)	Buy now
7	9299506600 Washer, plain (646)	Buy now
8	9028005015 Key, woodruff	Buy now
9	9017020137 Nut, hexagon(663)	Buy now
10	9020121M18 Washer, plate (663)	Buy now
11	6888133201 Plate, timing	Buy now
12	9709506010 Bolt	Buy now
14	6H18133701 Cover, flywheel	Buy now
15	9015906M20 Screw, with washer(6h0)	Buy now
16	9046506M90 Clamp	Buy now

Generator



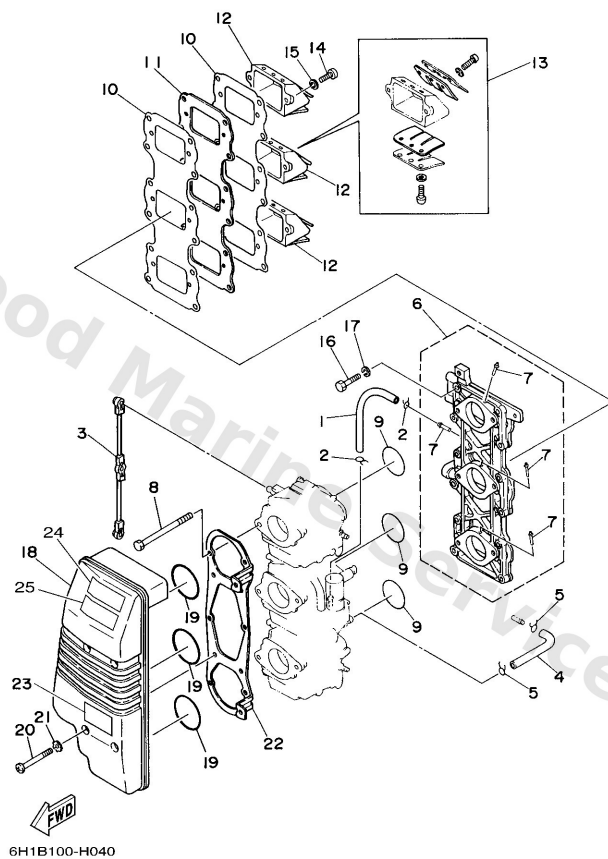
Ref	Part	
17	9709506012 Bolt(gh1)	Buy now
19	6H11448800 Label, caution	Buy now
20	6H11343721 Mark, caution	Buy now
21	6AH8199540 Label, warning	Buy now
22	6AH8199550 Label, warning	Buy now
23	6AG8199600 Mark	Buy now

Intake



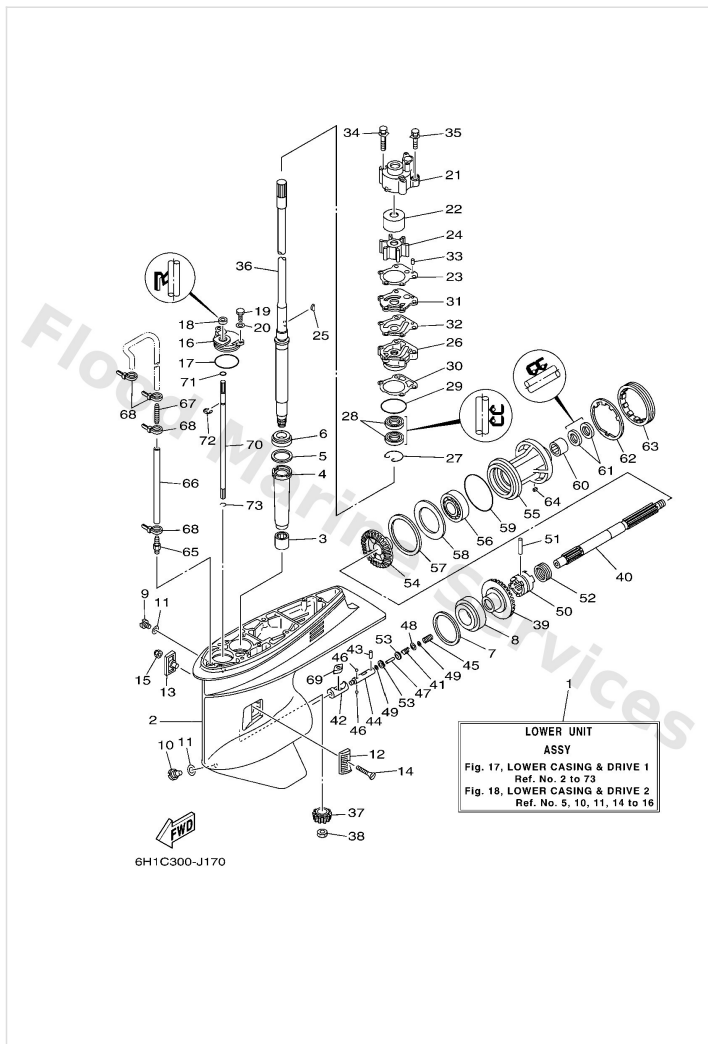
Ref	Part	
1	9044507M23 Hose (I570)	Buy now
2	9046706016 Clip (655)	Buy now
3	6884121701 Rod, accel. lever	Buy now
4	6H31434900 Pipe	Buy now
5	9046708004 Clip, pipe 6162435600	Buy now
6	6H1136410294 Manifold, intake 1 & hose	Buy now
7	6H11448500 Pipe, joint	Buy now
8	9709506095 Bolt, hexagon deep recess	Buy now
9	9321039ME4 O-ring(6h2)	Buy now
10	68813621A1 Gasket, valve seat	Buy now
11	6881362400 Plate, reed valve	Buy now
12	6881361000 Reed valve assembly	Buy now
13	688W000400 Reed set	Buy now
14	9788005020 Screw, pan head (e22)	Buy now
15	9299005100 Ybs67-5 washer, spring	Buy now

Intake



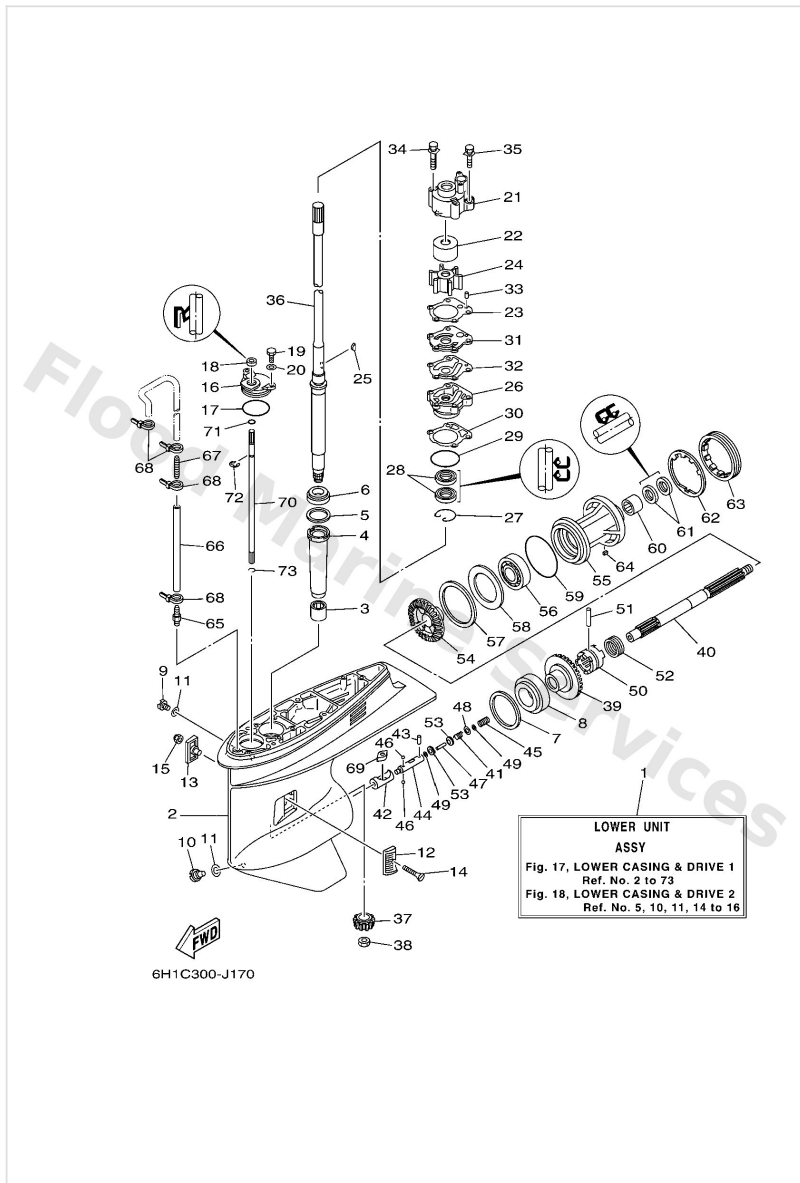
Ref	Part	
16	9701306030 Bolt	Buy now
17	9290306100 Washer(6a1)	Buy now
18	6H11444002 Silencer assembly	Buy now
19	9321046044 O-ring	Buy now
20	9788506050 Screw pan head	Buy now
21	9020906M05 Washer (688)	Buy now
22	6H11441302 Stay	Buy now
23	6H18571160 Mark, caution	Buy now
24	6AH8199440 Label, safety	Buy now
25	6AH8199450 Label, safety	Buy now

Lower Casing & Drive 1



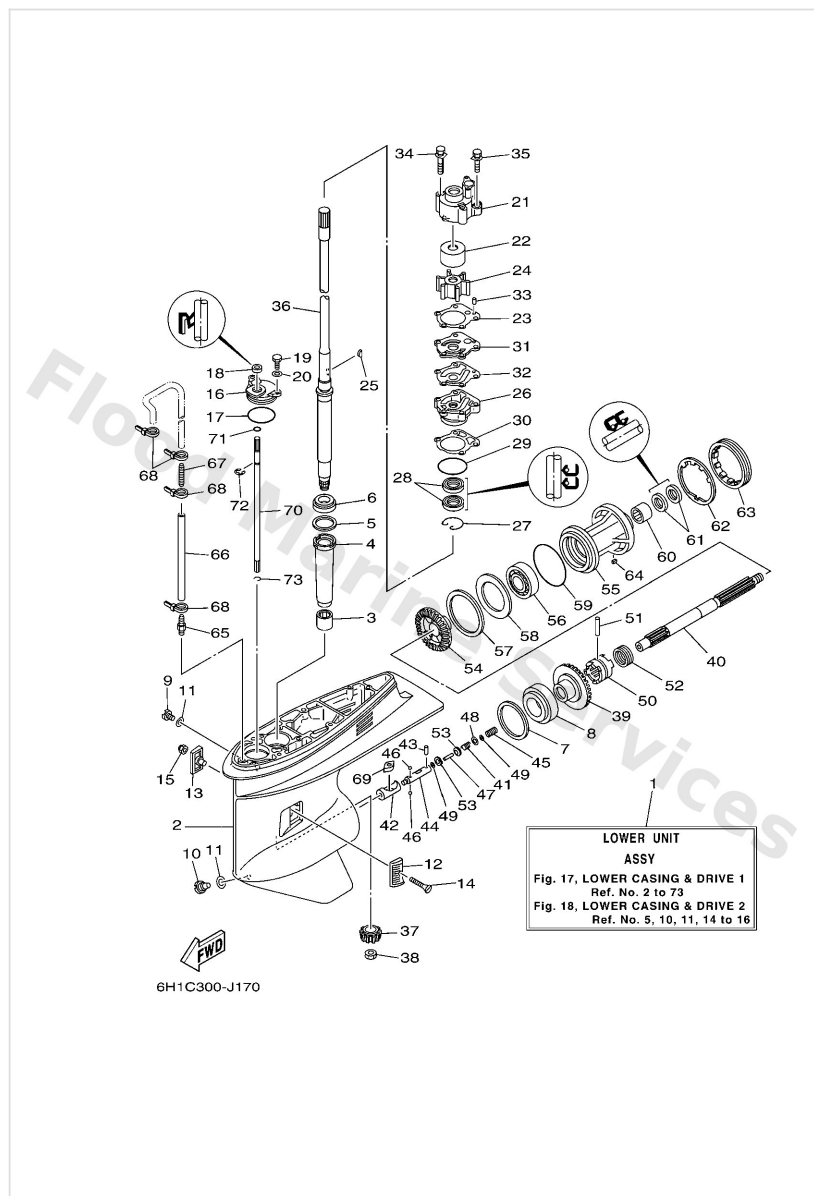
Ref	Part	
1	6H145300168D Lower unit assembly L(20.3")	Buy now
2	6H145301038D Casing, lower	Buy now
3	93315325V1 Bearing, needle (688)	Buy now
4	6884553601 Sleeve, drive shaft	Buy now
5	6884558701 Shim (t:0.10mm) UR	Buy now
5	6884558710 Shim (t:0.12mm) UR	Buy now
5	6884558720 Shim (t:0.15mm) UR	Buy now
5	6884558730 Shim (t:0.18mm) UR	Buy now
5	6884558740 Shim (t:0.30mm) UR	Buy now
5	6884558750 Shim (t:0.40mm) UR	Buy now
5	6884558760 Shim (t:0.50mm) UR	Buy now
6	93332000U3 Brg,tapered roller 50mm (688)	Buy now
7	6884556701 Shim (t:0.10mm) UR	Buy now
7	6884556710 Shim (t:0.12mm) UR	Buy now
7	6884556720 Shim (t:0.15mm) UR	Buy now

Lower Casing & Drive 1



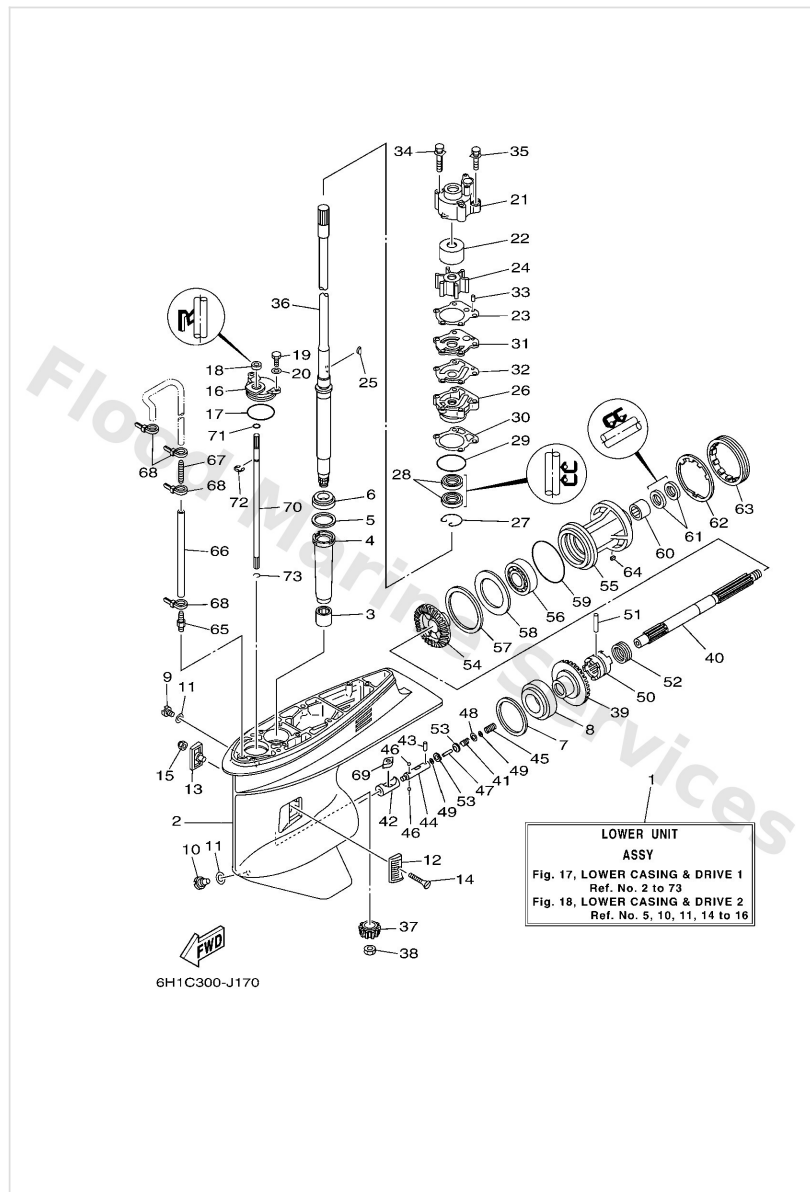
Ref	Part	
7	6884556730 Shim (t:0.18mm) UR	Buy now
7	6884556740 Shim (t:0.30mm) UR	Buy now
7	6884556750 Shim (t:0.40mm) UR	Buy now
7	6884556760 Shim (t:0.50mm) UR	Buy now
8	93332000W7 Bearing(6b0)	Buy now
9	9034008002 Plug, straight screw	Buy now
10	6884534110 Plug, drain	Buy now
11	9043008020 Gasket	Buy now
12	6H14521400 Cover, water inlet	Buy now
13	6H14521500 Cover, water inlet	Buy now
14	9015105M00 Screw, countersunk(692)	Buy now
15	9018505002 Nut nylon (sus)(ex4)	Buy now
16	6884532100 Plate	Buy now
17	9321049046 O-ring (620)	Buy now
18	9310609014 Oil seal	Buy now

Lower Casing & Drive 1



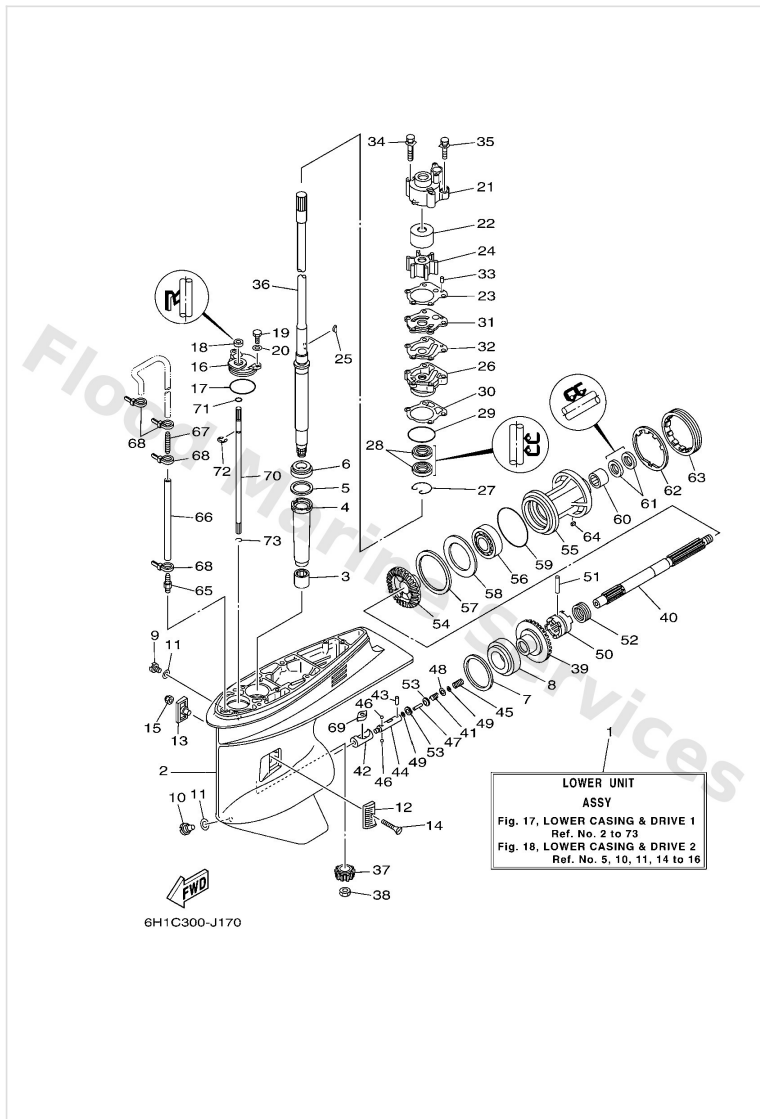
Ref	Part	
19	9709506016 Bolt, hexagon deep recess	Buy now
20	9299506600 Washer, plain (646)	Buy now
21	6884431101 Housing, water pump 1	Buy now
22	6884432200 Insert, cartridge	Buy now
23	68844315A0 Gasket,water pump 1	Buy now
24	6884435203 Impeller	Buy now
25	9028004M04 Key, woodruff (688)	Buy now
26	6D84434101CA Housing, water pump	Buy now
27	9345044166 Circlip	Buy now
28	9310125M03 Oil seal	Buy now
29	9321046044 O-ring	Buy now
30	68844316A0 Gasket,water pump 2	Buy now
31	6884432300 Outer plate, cartridge	Buy now
32	68844324A0 Gasket,cartridge Outer plate	Buy now
33	9360410M03 Pin, dowel (688)	Buy now

Lower Casing & Drive 1



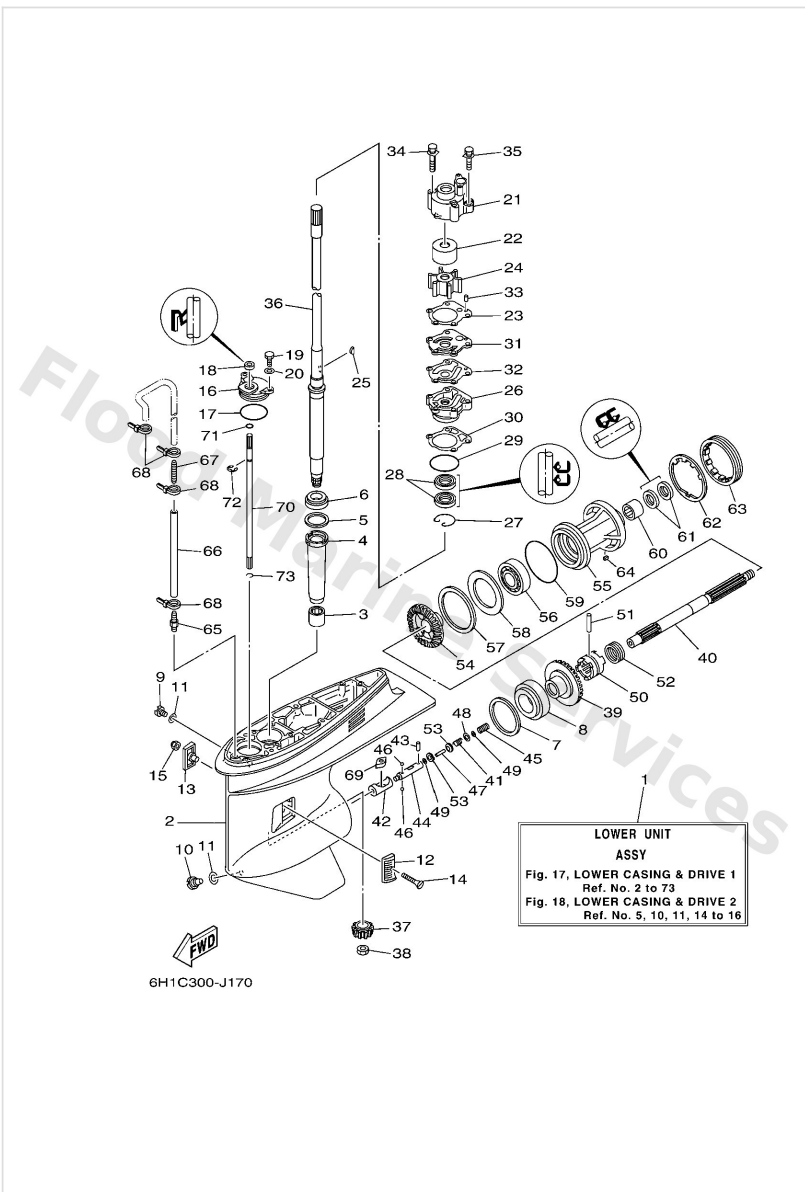
Ref	Part	
34	9011908M16 Bolt, with washer(6h0)	Buy now
35	9011908M13 Bolt, with washer(6h0)	Buy now
36	6H14550111 Drive shaft comp. L(20.3")	Buy now
37	6884555101 Pinion	Buy now
38	9017016M01 Nut, hexagon (688)	Buy now
39	6884556000 Gear 1 (26t)	Buy now
40	6H14561101 Shaft, propeller	Buy now
41	9050112M48 Spring (6h1)	Buy now
42	6H14564101 Shifter	Buy now
43	9360312M11 Pin, dowel(6h1)	Buy now
44	6H14563402 Slide, shift	Buy now
45	9050116M65 Spring, compression(6h1)	Buy now
46	9350316003 Ball	Buy now
47	6H14566800 Shaft, free 1	Buy now
48	9020103313 Washer, plate 8077743700	Buy now

Lower Casing & Drive 1



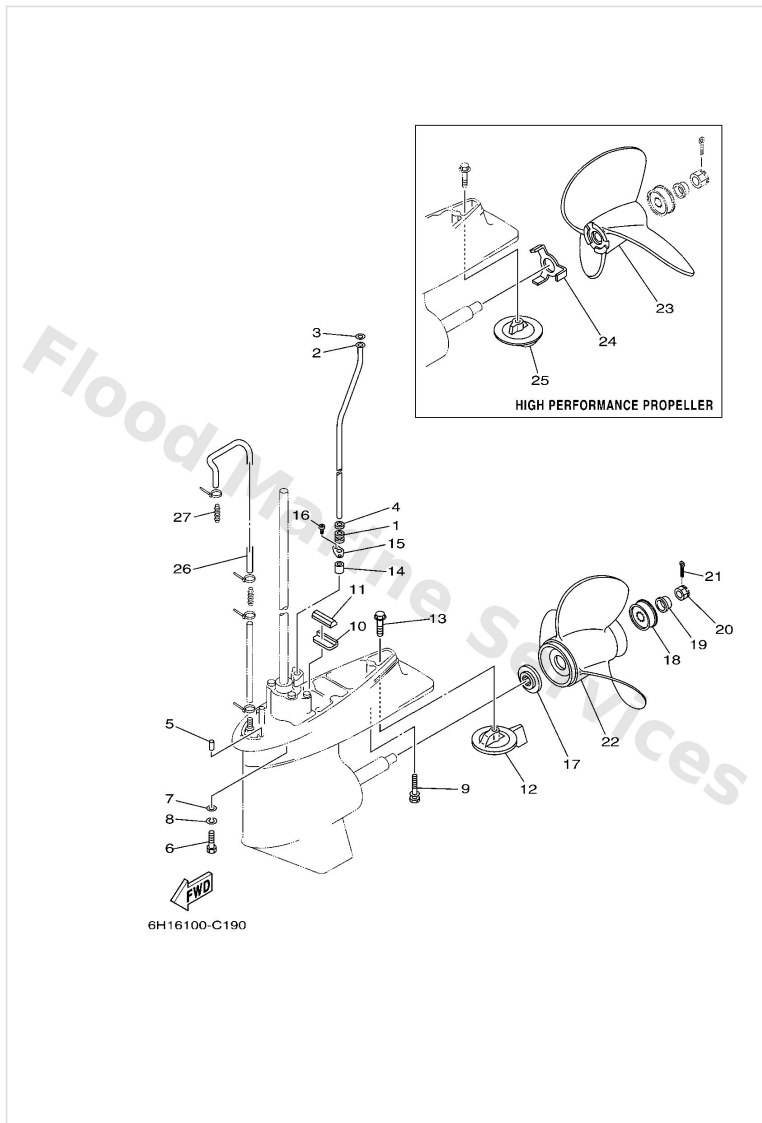
Ref	Part	
49	9018302M03 Nut, spring (6h1)	Buy now
50	6H14563101 Clutch, dog	Buy now
51	9025007M02 Pin, straight (688)	Buy now
52	6884563300 Ping, cross pin	Buy now
53	6H14563500 Plunger, shift	Buy now
54	6H14557100 Gear 2	Buy now
55	6884533100CA Housing, bearing	Buy now
56	93306207U0 Brg,r-b 6207 72mm 280g (688)	Buy now
57	6884557701 Shim (t:0.10mm) UR	Buy now
57	6884557710 Shim (t:0.12mm) UR	Buy now
57	6884557720 Shim (t:0.15mm) UR	Buy now
57	6884557730 Shim (t:0.18mm) UR	Buy now
57	6884557740 Shim (t:0.30mm) UR	Buy now
57	6884557750 Shim (t:0.40mm) UR	Buy now
57	6884557760 Shim (t:0.50mm) UR	Buy now

Lower Casing & Drive 1



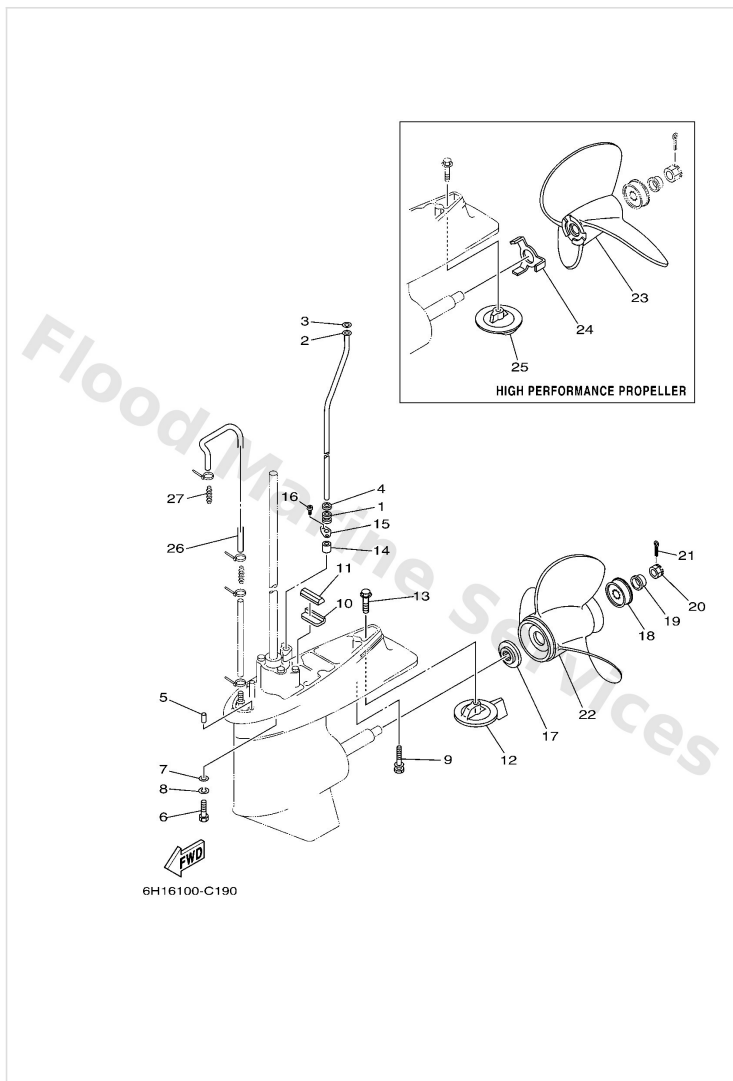
Ref	Part	
58	6884557600 Washer, thrust 2	Buy now
59	9321085M97 O-ring(6h1)	Buy now
60	93317325U0 Brg,needle	Buy now
62	6884538302 Washer, claw	Buy now
63	6884538402 Nut	Buy now
64	9028204010 Key, strait(663)	Buy now
65	6E54537800 Nipple, hose	Buy now
66	9044507ME9 Hose (I250) L(20.3")	Buy now
67	6E58355810 End, nipple	Buy now
68	9046511M10 Clamp	Buy now
69	6H14415100 Cam, shift	Buy now
70	6H14414400 Rod, shift 2	Buy now
71	9321007003 O-ring (11m)	Buy now
72	9900108600 Circlip(2r6)	Buy now
73	9345007M00 Circlip (6e5)	Buy now

Lower Casing & Drive 2



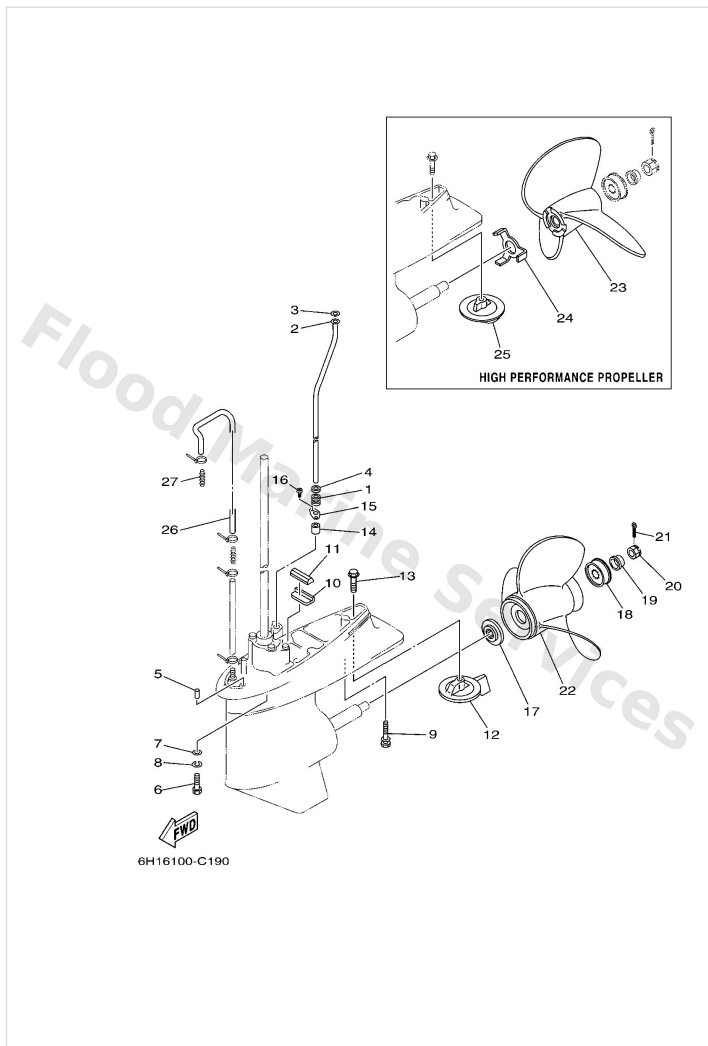
Ref	Part	
1	6634436700 Damper, water seal 3	Buy now
2	6884436110 Tube, water 1 L(20.3")	Buy now
3	9020212060 Washer, plate(663)	Buy now
4	9043012072 Gasket	Buy now
5	9360612019 Pin, dowel (614) L(20.3")	Buy now
6	9707510040 Bolt, hexagon deep recess L(20.3")	Buy now
7	9299510600 Washer, plate	Buy now
8	9299010100 Ybs67-10 washer, spring	Buy now
9	9011908M84 Bolt, with washer L(20.3")	Buy now
10	6634537600 Guide, seal damper	Buy now
11	6884537500 Damper, seal 2	Buy now
12	6884537102 Tab-trim	Buy now
13	9010510M67 Bolt, hexagon (663)	Buy now
14	6634436600 Damper, water seal 2	Buy now
15	9048019M06 Grommet (688)	Buy now

Lower Casing & Drive 2



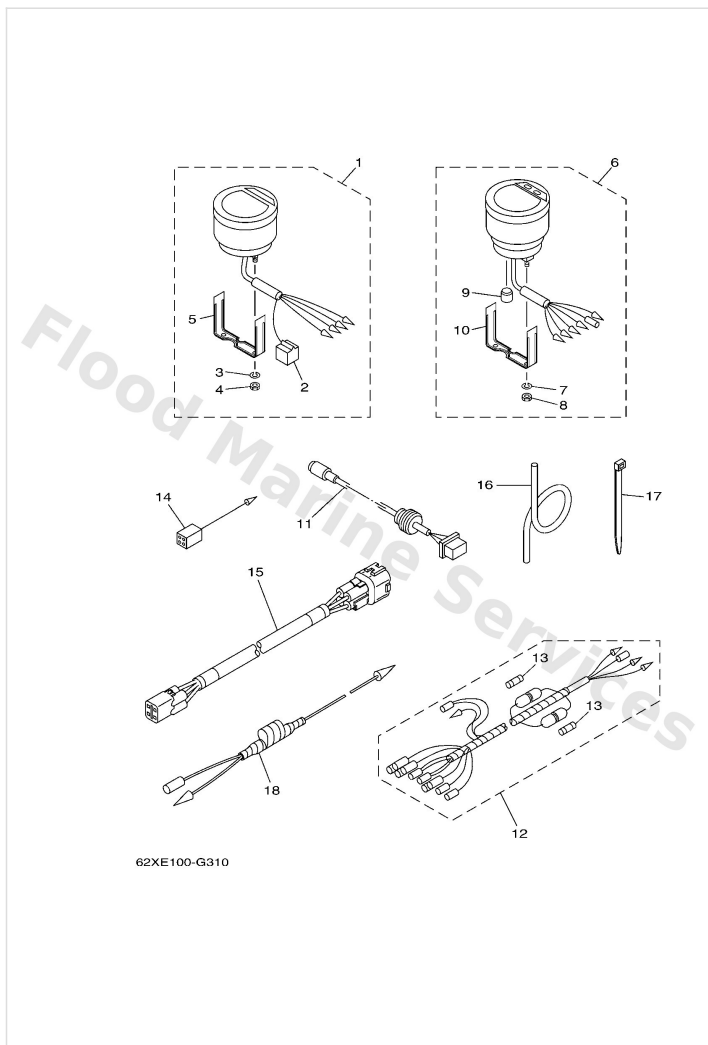
Ref	Part	
16	9016004006 Screw, round tapping	Buy now
17	6884598701 Spacer	Buy now
18	67F4599700 Spacer 2	Buy now
19	9038925M00 Bush	Buy now
20	9017116011 Nut, castle (663)	Buy now
21	9149040025 Pin, cotter (663)	Buy now
22	6E54594100EL Propeller (3x13x19-k) UR	Buy now
22	6E54594300EL Propeller (3x12-5/8"x21"-k) UR	Buy now
22	6E54594501EL Propeller (3x13-1/4x17-k) UR	Buy now
22	6E54594700EL Propeller (3x13-1/2x15-k) UR	Buy now
22	6E54594900EL Propeller (3x13-5/8"x13"-k) UR	Buy now
22	6E54595200EL Propeller (3x13"x23"-k) UR	Buy now
22	688459300298 Propeller (3x13x17) UR	Buy now
22	688459326098 Propeller (3x13-1/2"x14"-k) UR	Buy now
22	688459700398 Propeller (3x13"x19"-k) UR	Buy now

Lower Casing & Drive 2



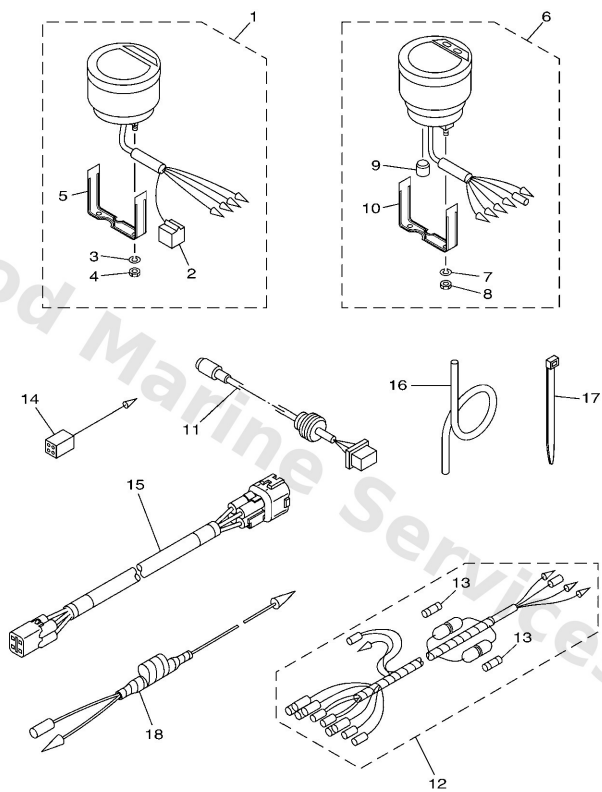
Ref	Part	
22	688459720298 Propeller (3x13"x21"-k) UR	Buy now
22	688459740298 Propeller (3x13"x23"-k) UR	Buy now
22	688459760198 Propeller (ss 3x13"x25"-k) UR	Buy now
22	688459786098 Propeller (3x13-1/2"x16"-k) UR	Buy now
22	6E54595400EL Propeller (3x14"x11"-k) UR	Buy now
22	6E54595600EL Propeller (3x13"x25"-k) UR	Buy now
23	6E54597010 Propeller (ss 3x14"x20"-p) UR	Buy now
23	6E54597210 Propeller (ss 3x14"x24"-p) UR	Buy now
23	6E54597410 Propeller (ss 3x14"x28"-p) UR	Buy now
23	6E54597610 Propellar assembly (3x14"x22"-p) UR	Buy now
23	6E54597810 Propeller assembly (3x14"x26"-p) UR	Buy now
24	6E54599410 Plate, tooth	Buy now
25	6E54537110 Tab-trim	Buy now
26	9044507MF1 Hose (I570)	Buy now
27	6E58355800 End, nipple	Buy now

Meter



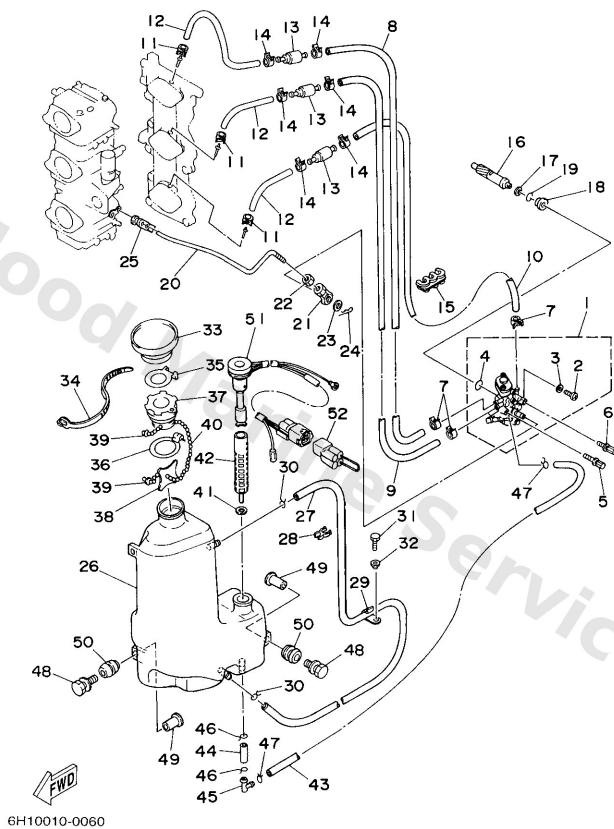
Ref	Part	
1	6Y58350T90 Tachometer assembly AP	Buy now
2	9E45004533 Housing, f-4-w(5pcs) F-4-W	Buy now
3	9299004100 Ybs67-4 washer, spring	Buy now
4	9538004600 Nut,hex	Buy now
5	6Y58355XT1 Bracket, meter 1	Buy now
6	6Y583570S5 Speedometer assembly AP	Buy now
9	6Y583533T2 Grommet	Buy now
11	6Y587122S0 Cord assembly 1 AP	Buy now
12	6Y58355300 Wire, lead (l=2.5m) AP	Buy now
12	6Y583553M0 Wire, lead (l=2.5m) AP	Buy now
13	1E68215100 Fuse (10a) FOR 6Y5-83553-M0	Buy now
14	6Y58211700 Wire, lead AP	Buy now
15	6Y58365320 Wire, lead AP 4P,7M	Buy now
15	6Y58365330 Wire, lead AP 4P,8M	Buy now
16	6Y58355710 Tube (8m) AP	Buy now

Meter



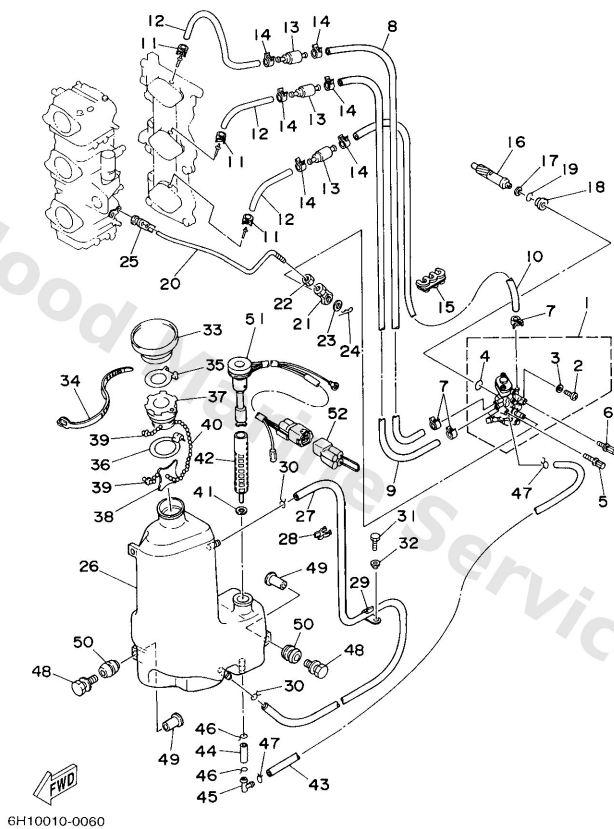
Ref	Part	
17	9046511M10 Clamp AP	Buy now
18	6H48131511 Lead wire assembly AP	Buy now

Oil Pump



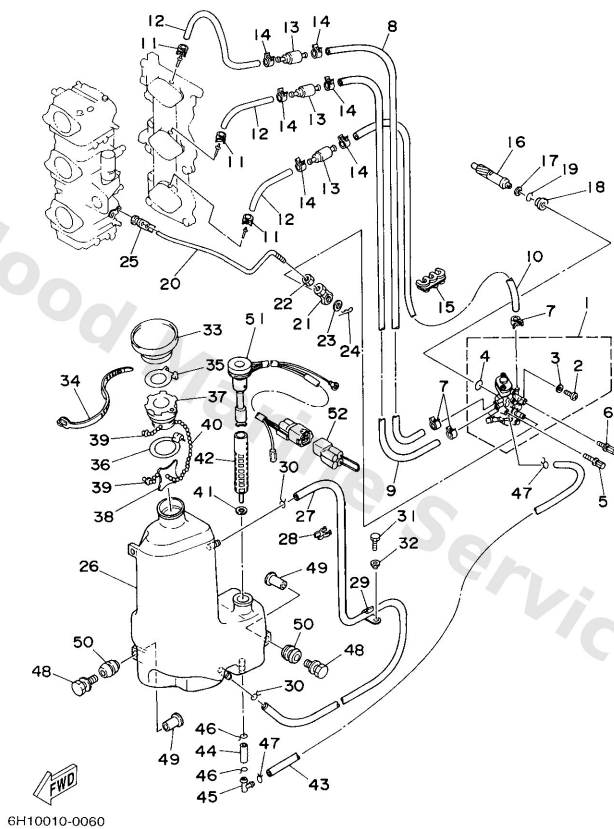
Ref	Part	
1	6H11320002 Oil injection pump assembly	Buy now
2	6R31347100 Screw	Buy now
3	6L21347500 Gasket, breather bolt	Buy now
4	9321019MA7 O-ring(6r0)	Buy now
5	9010906M39 Bolt(6h0)	Buy now
6	9010906M40 Bolt(6h0)	Buy now
7	9046807M02 Clip (6e5)	Buy now
8	9044507M90 Hose (l390)	Buy now
9	9044507240 Hose (l390)	Buy now
10	9044507M44 Hose (l390)	Buy now
12	9044507M87 Hose(62t)	Buy now
13	6E91318370 Valve check	Buy now
15	9046407M05 Clamp (6g5)	Buy now
16	6H11153701 Gear, driven	Buy now
17	9020108M93 Washer, plate (6g5)	Buy now

Oil Pump



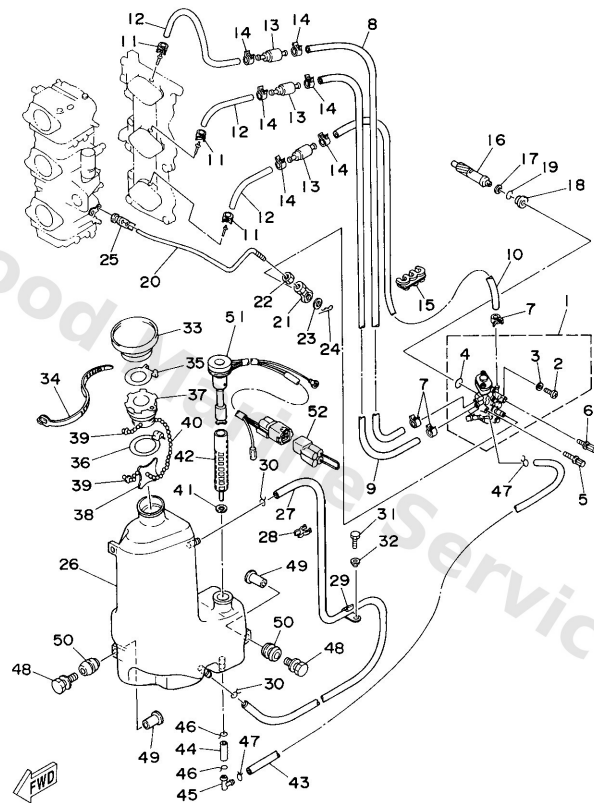
Ref	Part	
18	6H11311701 Collar, distance	Buy now
19	9321013M04 93210-13m04	Buy now
20	6H14124102 Rod, link	Buy now
21	6H14123700 Joint, link	Buy now
22	9538005600 Nut, hexagon (663)	Buy now
23	9020205088 Washer, plate (666)	Buy now
24	9046805M03 Clip(6j8)	Buy now
25	6E94123700 Joint, link	Buy now
26	6H12170707 Oil tank comp.	Buy now
27	9044511M09 Hose (l600)	Buy now
28	9046411M24 Clamp(6h1)	Buy now
29	9046511M27 Clamp(6h1)	Buy now
30	9046711M08 Clip(72x)	Buy now
31	9709506016 Bolt, hexagon deep recess	Buy now
32	9038706M31 Coller (6a0)	Buy now

Oil Pump



Ref	Part	
33	6H12175200 Tube, filler 1	Buy now
34	9046513M30 Clamp	Buy now
35	63D2176M00 Hook	Buy now
36	63D2175R00 Hook, band	Buy now
37	6H42177000 Oil tank cap assembly	Buy now
38	6J82175800 Washer, special 2	Buy now
39	6H12175700 Washer, special 1	Buy now
40	6H12463300 Chain, Ball	Buy now
41	6J81341400 Gasket, strainer cover	Buy now
42	6H11341100 Strainer, oil	Buy now
43	6H12176601 Pipe, oil	Buy now
44	9044508M01 Hose (I30)	Buy now
45	6H11343500 Nipple	Buy now
46	9046712M11 Clip(6k8)	Buy now
47	9046708004 Clip, pipe 6162435600	Buy now

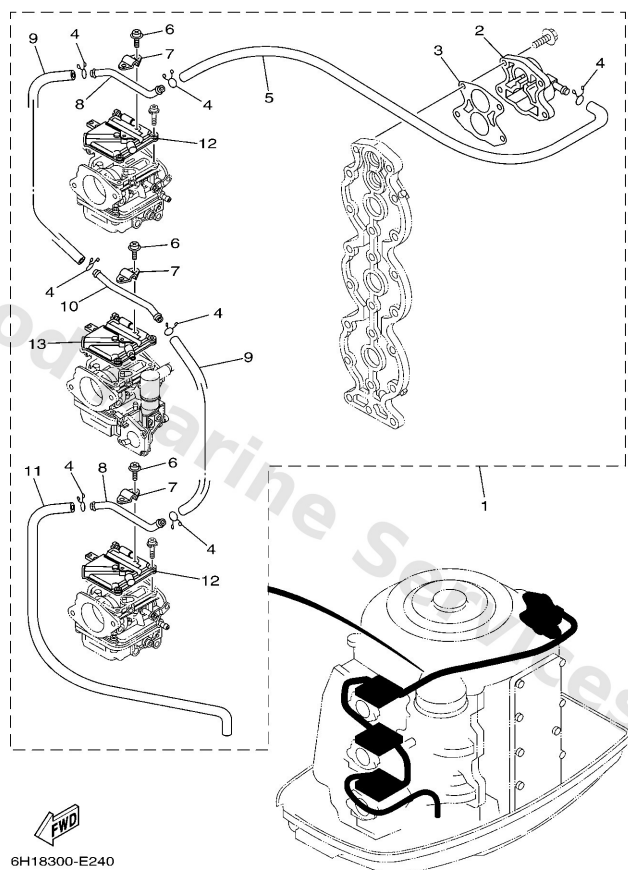
Oil Pump



6H10010-0060

Ref	Part	
48	9011906M88 Bolt, with washer	Buy now
49	9038706119 Collar	Buy now
50	6A08231700 Damper, ignition coil	Buy now
51	6H18572016 Oil level gauge assembly	Buy now
52	6R582582B0 Cover, wire harness AP	Buy now

Optional Parts



Ref	Part	
1	6H11244052 Heat exchanger assembly AP	Buy now
2	6H11241350 Cover, thermostat	Buy now
3	6H11241450 Gasket, cover	Buy now
4	9046710M04 Clip, pipe 1 (6e9)	Buy now
5	6H11434851 Pipe 1	Buy now
6	9788004006 Screw, pan head (7h3)	Buy now
7	6H11244350 Stay	Buy now
8	6H112466A0 Exchanger, heat	Buy now
9	6H11434950 Pipe	Buy now
10	6H112466B0 Exchanger, heat	Buy now
11	6E51248100 Pipe 1	Buy now
12	6H41414650 Plate	Buy now
13	6H31414650 Plate	Buy now

Or 14 Bracket 1

PARTS NEW

News No. PE0-OM-110024

Cause : ☒ Revision Notice ☐ Correction ☐ Sales U

Model		9
Subject		F
CATALOGUE NO.	1K6H1-100E	
Time of YPEC Revision Text, Illustration --> Ju (YPEC = Yamaha Parts Electrical Catalogue =		
Applicable Engine Serial No.		
MODEL NAME	MODEL CODE	Applica Engine Ser
75C	67P9	692:1052
90A	6H1D	6H1:1043

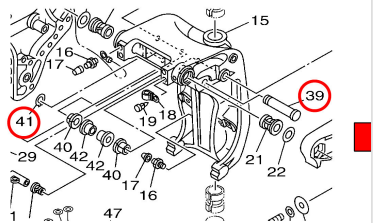
FIG.13 or 14 BRACKET 1

1. LIST CORRECTION

Fig. No.	Ref. No.	OLD P/No.	NEW P/No.	
13	39	6E5-43126-02	6E5-43126-10	PIN
or 14	41	93410-18M02	-	CIR

2. ILLUSTRATION CORRECTION

(OLD)

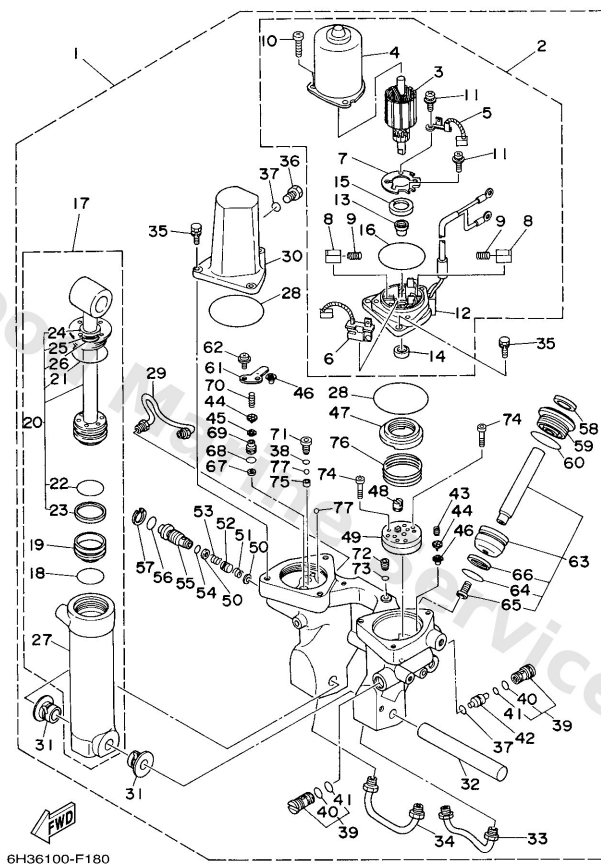


Thank you very much for your cooperation.

Parts Manager Check	Service Manager Check	Parts Manager File	YAMAHA MOT 2500 Shingai I Technical Pub
---------------------------	-----------------------------	--------------------------	---

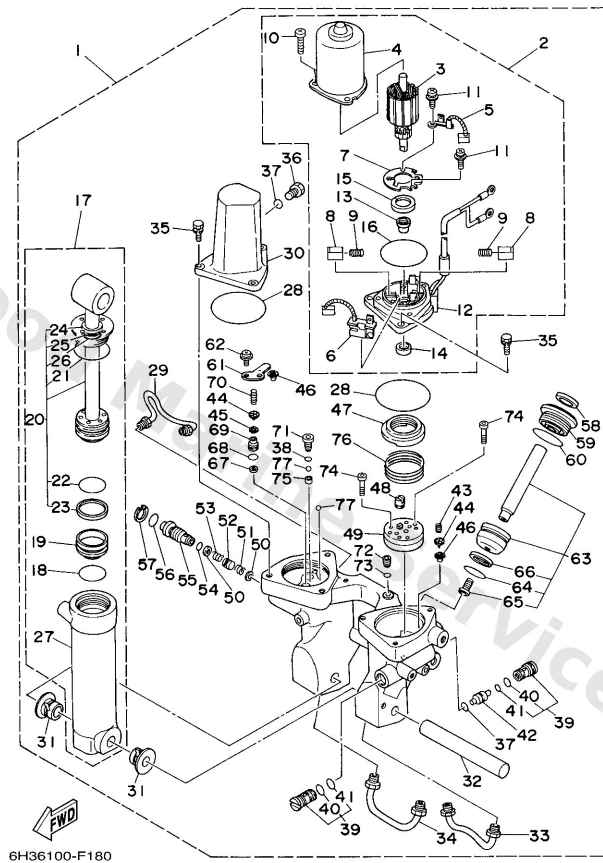
Ref	Part	
13	39 -	Buy now
14	41 6Tc-13556-00	Buy now

Power Trim & Tilt Assy



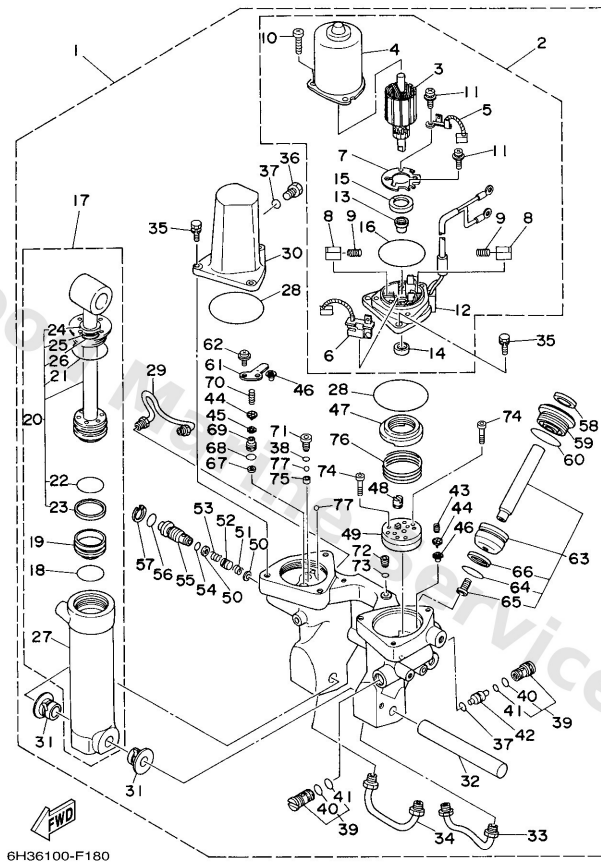
Ref	Part	
1	6H143800178D Power trim & tilt assembly	Buy now
2	6H14388002 Motor assembly	Buy now
3	6H14380510 Armature assembly	Buy now
4	6H14380410 Stator assembly	Buy now
5	6H14389110 Brush	Buy now
6	6H14389210 Breaker comp. (brush 2)	Buy now
7	6H14380F10 Plate, brush holder	Buy now
8	6H14380J10 Holder, brush	Buy now
9	6H14386K10 Spring, brush	Buy now
10	9788505016 Screw, pan head(6b0)	Buy now
11	9760704310 Screw, pan head(6g8)	Buy now
12	6H14388110 Frame, end	Buy now
13	6H14380H10 Metal	Buy now
14	9310208M43 Oil seal(6b0)	Buy now
15	6H14380G10 Plate	Buy now

Power Trim & Tilt Assy



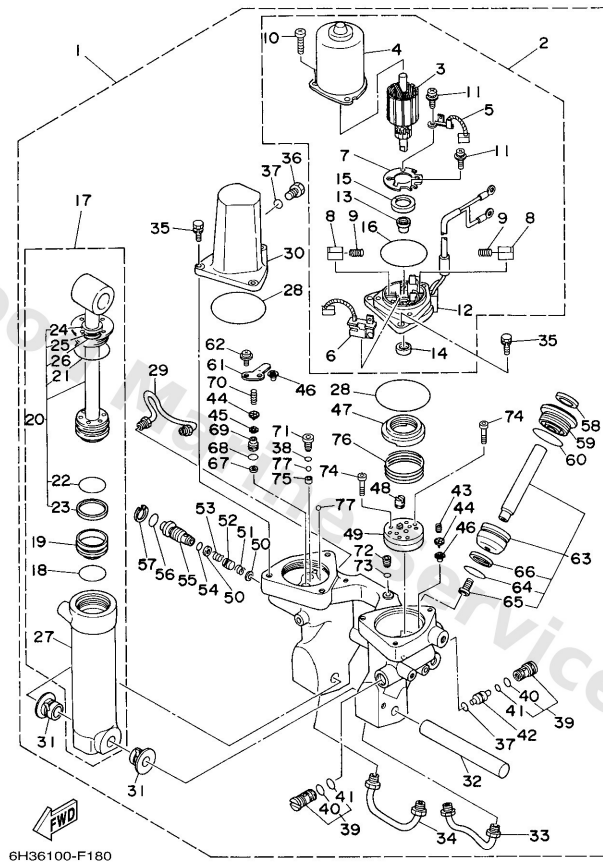
Ref	Part	
16	6H14386510 O-ring	Buy now
17	6H14384011 Power tilt assembly	Buy now
18	6H14386110 O-ring	Buy now
19	6H14381411 Piston, free	Buy now
20	6H14381011 Tilt piston sub assembly	Buy now
21	6H14386100 O-ring	Buy now
23	6H14387110 Ring, back up	Buy now
24	6H14381200 Seal dast	Buy now
25	6H14387210 Ring, back up	Buy now
26	9321018397 O-ring (6g5)	Buy now
27	6H14381310 Cylinder, tilt	Buy now
28	9321068N50 O-ring	Buy now
29	6H14383510 Pipe	Buy now
30	6H14382810 Body, reservoir	Buy now
31	9038618M14 Bushing (6e5)	Buy now

Power Trim & Tilt Assy



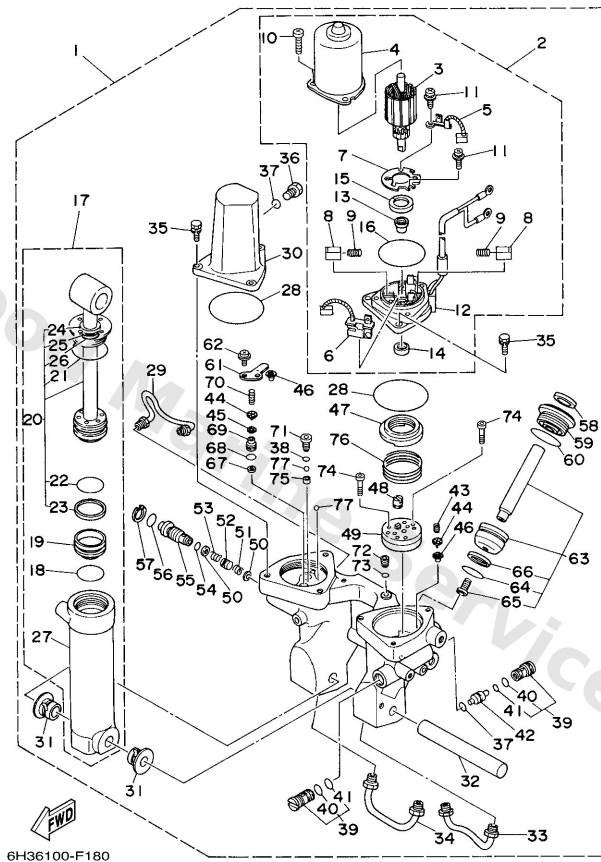
Ref	Part	
32	6E54381800 Pin, lower shock mount	Buy now
33	6H14383310 Pipe	Buy now
34	6H14383400 Pipe	Buy now
35	9759506420 Bolt(7u8)	Buy now
36	6H14382900 Plug, reservoir	Buy now
37	9321009165 O-ring	Buy now
38	93210064A5 O-ring(61a)	Buy now
39	67F4380200 Valve sub assembly	Buy now
40	6H14386600 O-ring	Buy now
41	6H14386700 O-ring	Buy now
42	6H14384111 Piston, shuttle	Buy now
43	6H14385610 Spring, down relief	Buy now
44	6H14384410 Pin, valve support	Buy now
45	6H14384G11 Seal, relief valve	Buy now
46	6H14384F10 Seal, main valve	Buy now

Power Trim & Tilt Assy



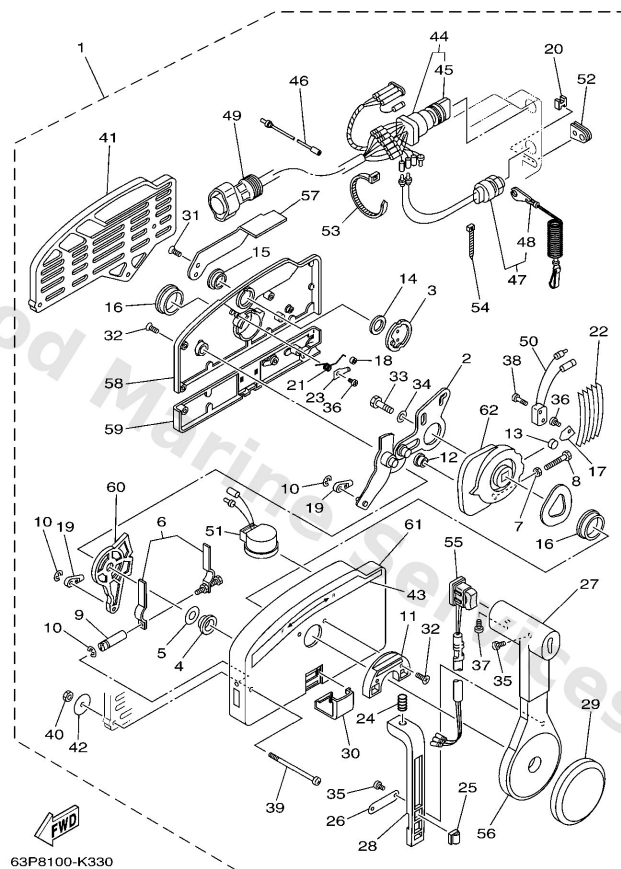
Ref	Part	
47	6H14381701 Filter 2	Buy now
48	6H14383110 Connector, shaft	Buy now
49	6H14383011 Gear pump assembly	Buy now
50	6H14384700 Seat, manual valve	Buy now
51	6H14389900 Spring, manual release	Buy now
52	6H14382A10 Adaptor 1	Buy now
53	6H14385400 Spring, manual release	Buy now
54	9321010M74 O-ring	Buy now
55	6H14384500 Screw, manual release	Buy now
56	9321018M75 O-ring (6e5)	Buy now
57	6H14387500 Ring, snap	Buy now
58	6H14382210 Seal, trim dust	Buy now
59	6H14382111 Screw, trim cylinder end	Buy now
61	6H14384E20 Spring, trim	Buy now
62	9760205210 Screw, pan head with washer	Buy now

Power Trim & Tilt Assy



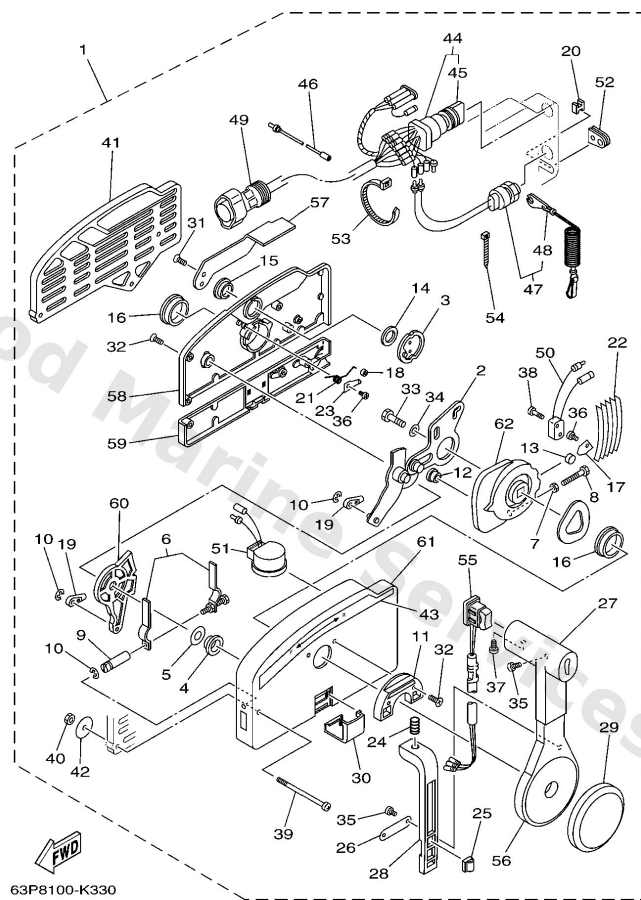
Ref	Part	
63	6H14382011 Piston sub assembly	Buy now
64	6H14386400 O-ring	Buy now
65	9131808016 Bolt, socket	Buy now
66	6H14387400 Ring, back up	Buy now
67	6H14381600 Filter 1	Buy now
68	6H14389600 O-ring (2h7)	Buy now
69	6H14389512 Seat, relief valve	Buy now
70	6H14385511 Spring, up relief	Buy now
71	6H14384311 Screw, valve lock	Buy now
72	6H14388E11 Plug, tapper screw	Buy now
73	6H14386800 O-ring	Buy now
74	9131804025 Bolt(62x)	Buy now
75	6H14387J00 Washer, special 2	Buy now
76	6H14385H00 Spring, seal	Buy now
77	9350532038 Ball(7fk)	Buy now

Remote Control Assy



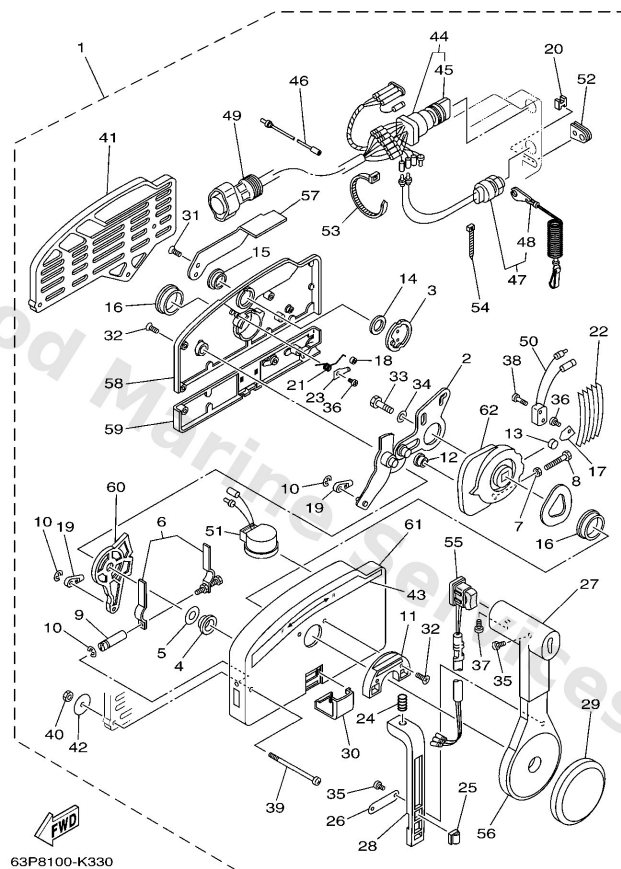
Ref	Part	
1	7034820718 703 mec rc side mount push AP WITH PT/T SW.	Buy now
2	7034826101 Arm, throttle	Buy now
3	7034815300 Shaft, free accel.	Buy now
4	7034823500 Bushing	Buy now
5	7034826800 Spacer 3	Buy now
6	7034826400 Throttle, friction	Buy now
7	9538005600 Nut, hexagon (663)	Buy now
8	9738005025 Bolt	Buy now
9	7034826500 Shaft Friction	Buy now
10	9343006024 Circlip (701)	Buy now
11	7034824500 Plate, lock	Buy now
12	7034825200 Roller, cam	Buy now
13	7014824800 Roller, free accel	Buy now
14	7034819800 Washer, wave 3	Buy now
15	7034824300 Bushing 3	Buy now

Remote Control Assy



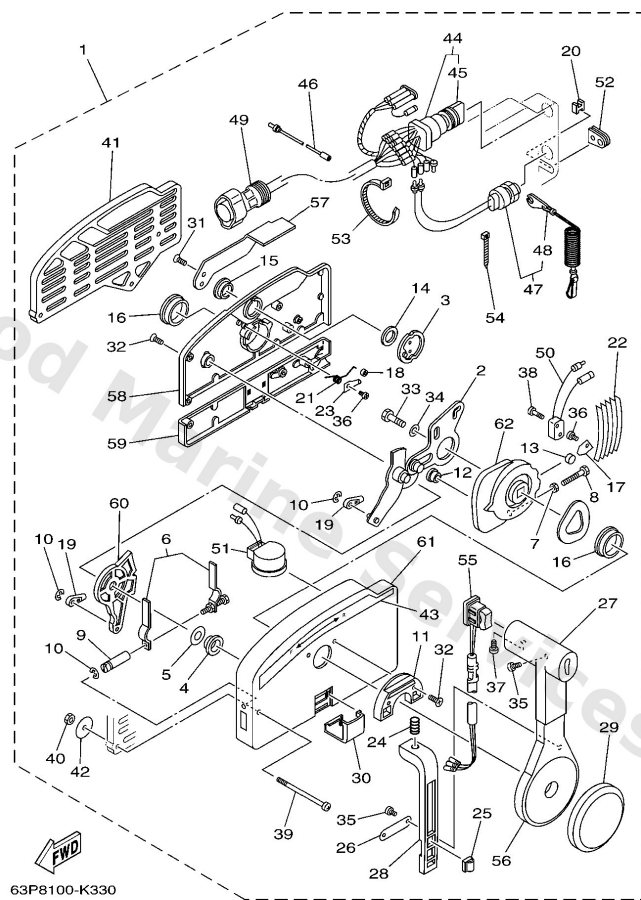
Ref	Part	
16	7034823600 Bushing	Buy now
17	7034818900 Retainer	Buy now
18	7034823400 Roller, detent	Buy now
19	7034834501 Cable end, remote control 2	Buy now
20	7034835800 Anchor, cable	Buy now
21	7034824400 Spring, free accel.	Buy now
22	7034823800 Spring, detent	Buy now
23	7034824600 Spacer 1	Buy now
24	7034822700 Spring, neutral lock	Buy now
25	7038259400 Clamp WITH PT/T SW.	Buy now
26	7034822600 Plate, stopper	Buy now
27	7034822200 Grip, control lever SINGLE	Buy now
28	7034822300 Lock, neutral	Buy now
29	7034822500 Cover	Buy now
30	7034821900 Cover, lead	Buy now

Remote Control Assy



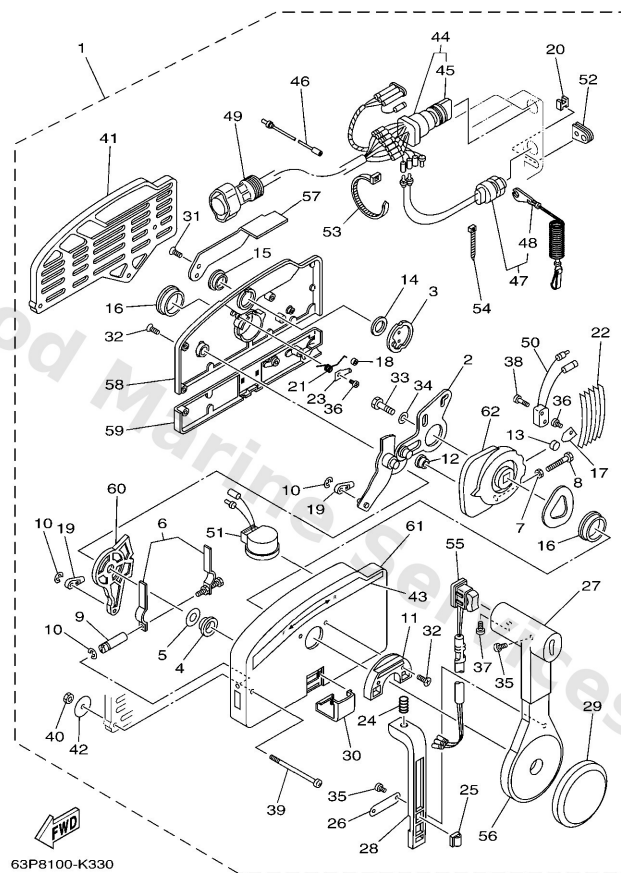
Ref	Part	
31	7034828100 Screw, flat head	Buy now
32	7034828200 Screw	Buy now
33	9738008030 Bolt, hexagon (fj1)	Buy now
34	9299008600 Washer, plain (663)	Buy now
35	9858004010 Screw, pan head (e56)	Buy now
36	9858004006 Screw, pan head (7h3)	Buy now
37	9858005010 Screw, pan head(62x)	Buy now
38	9858003015 Screw, pan head (n151)	Buy now
39	7034829110 Screw	Buy now
40	9538006600 Nut(661)	Buy now
41	7034829310 Spacer, remote control SINGLE	Buy now
42	7014828700 Washer 1	Buy now
43	7034821500 Graphic	Buy now
44	7038251043 Main switch assembly	Buy now
45	7038257700 Cap, key	Buy now

Remote Control Assy



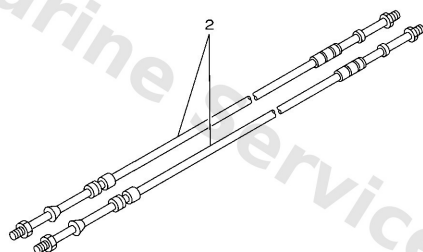
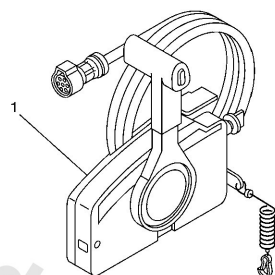
Ref	Part	
46	7038253100 Wire, lead	Buy now
47	6888257501 Engine stop switch assembly	Buy now
48	6828255600 Lanyard, stop switch	Buy now
49	6888258A20 10p main harness mec 2m (6ft) (10P)	Buy now
50	7038254000 Neutral switch assembly	Buy now
51	7038338310 Buzzer	Buy now
52	7034828410 Grommet	Buy now
53	7038259100 Band	Buy now
54	7038259200 Band	Buy now
55	7038256312 Trim & tilt switch assembly WITH PT/T SW.	Buy now
56	7034822100 Grip	Buy now
57	7034815200 Knob, free accel	Buy now
58	7034821200 Rear housing	Buy now
59	7034821300 Back, panel	Buy now
60	7034827100 Arm, shift	Buy now

Remote Control Assy



Ref	Part	
61	7034821102 Housing,1	Buy now
62	7034823200 Drive gear	Buy now

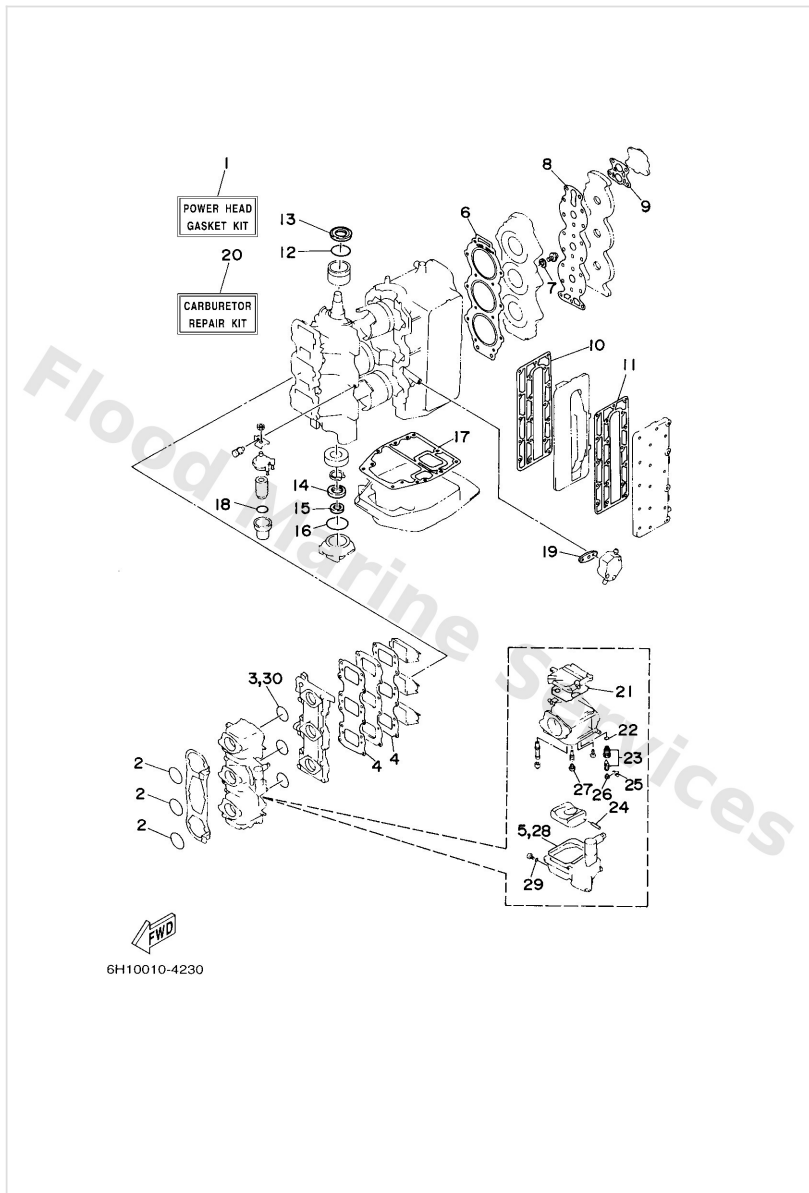
Remote Control Box




67M0100-8280

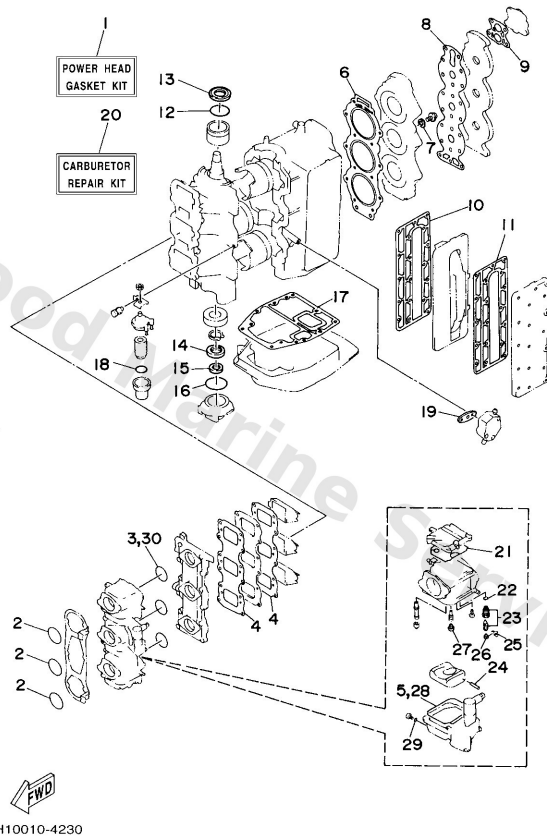
Ref	Part	
1	7034820718 703 mec rc side mount push AP WITH PT/T SW.	Buy now
2	7014832000 Cable, Remote Control L=12F UR	Buy now
2	7014832020 Cable, Remote Control L=13F UR	Buy now
2	7014832030 Cable, Remote Control L=14F UR	Buy now
2	7014832050 Cable, Remote Control L=15F UR	Buy now
2	7014832060 Cable, Remote Control L=16F UR	Buy now
2	7014832080 Cable, Remote Control L=17F UR	Buy now

Repair Kit 1



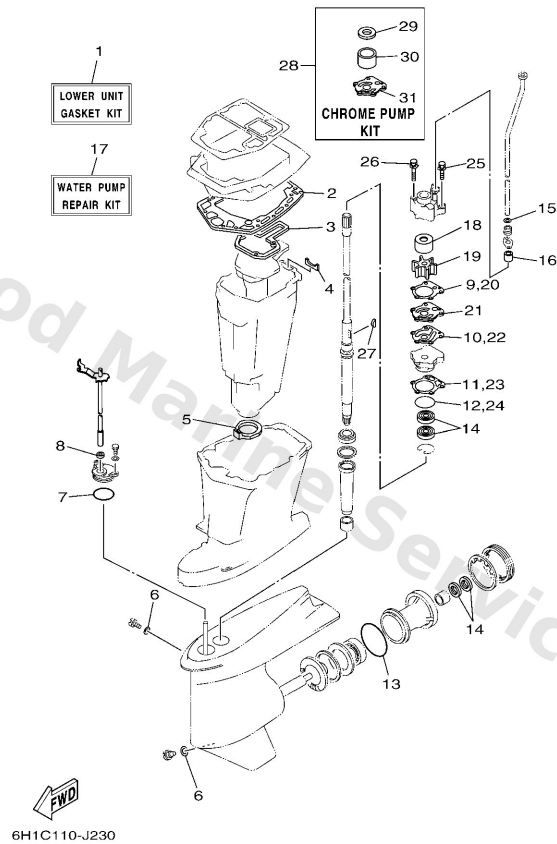
Ref	Part	
1	6H1W000102 Power head gasket kit	Buy now
2	9321046044 O-ring	Buy now
3	9321039ME4 O-ring(6h2)	Buy now
4	68813621A1 Gasket, valve seat	Buy now
5	6H41498400 Gasket, float chamber	Buy now
6	68811181A2 Gasket, cylinder head 1	Buy now
7	9043014115 Gasket (663)	Buy now
8	68811193A1 Gasket, head cover 1	Buy now
9	68812414A1 Gasket, cover	Buy now
10	68841112A0 Gasket, exhaust inner cover	Buy now
11	68841114A0 Gasket, exhaust outer cover	Buy now
12	9321046M16 O-ring (688)	Buy now
13	9310236M02 Oil seal(52w)	Buy now
14	9310230M05 Oil seal (688)	Buy now
15	9310420M02 Oil seal (688)	Buy now

Repair Kit 1



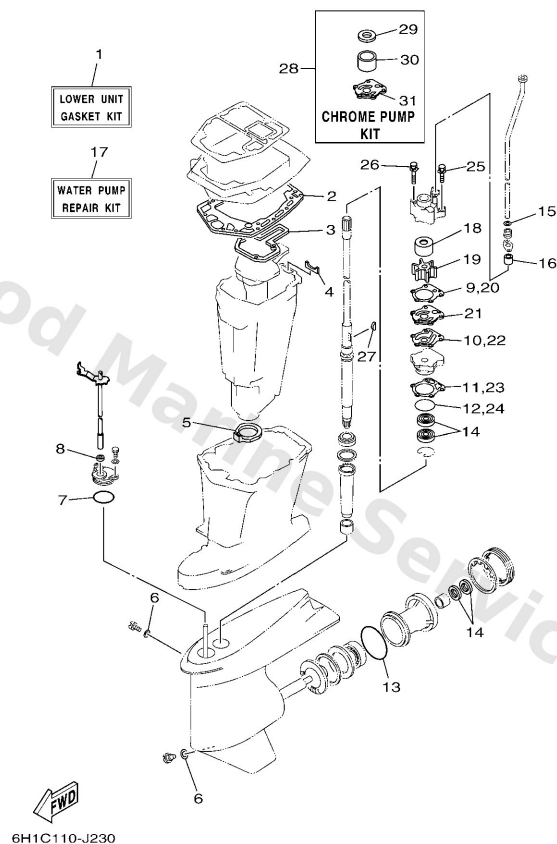
Ref	Part	
16	9321062269 Ring, o(663)	Buy now
17	68845113A0 Gasket, upper casing	Buy now
18	9321032738 O-ring(1wg)	Buy now
19	65024431A0 Gasket,fuel pump	Buy now
20	6H1W009310 Carburetor repair kit	Buy now
21	6H41414700 O-ring	Buy now
22	9321004228 O-ring (371)	Buy now
23	6921459001 Needle valve assembly	Buy now
24	6H41454800 Pin, float arm	Buy now
25	6631415900 Clip	Buy now
26	6761418600 Pin, valve	Buy now
27	6761496600 Rubber cap	Buy now
29	9321004230 O-ring (371)	Buy now

Repair Kit 2

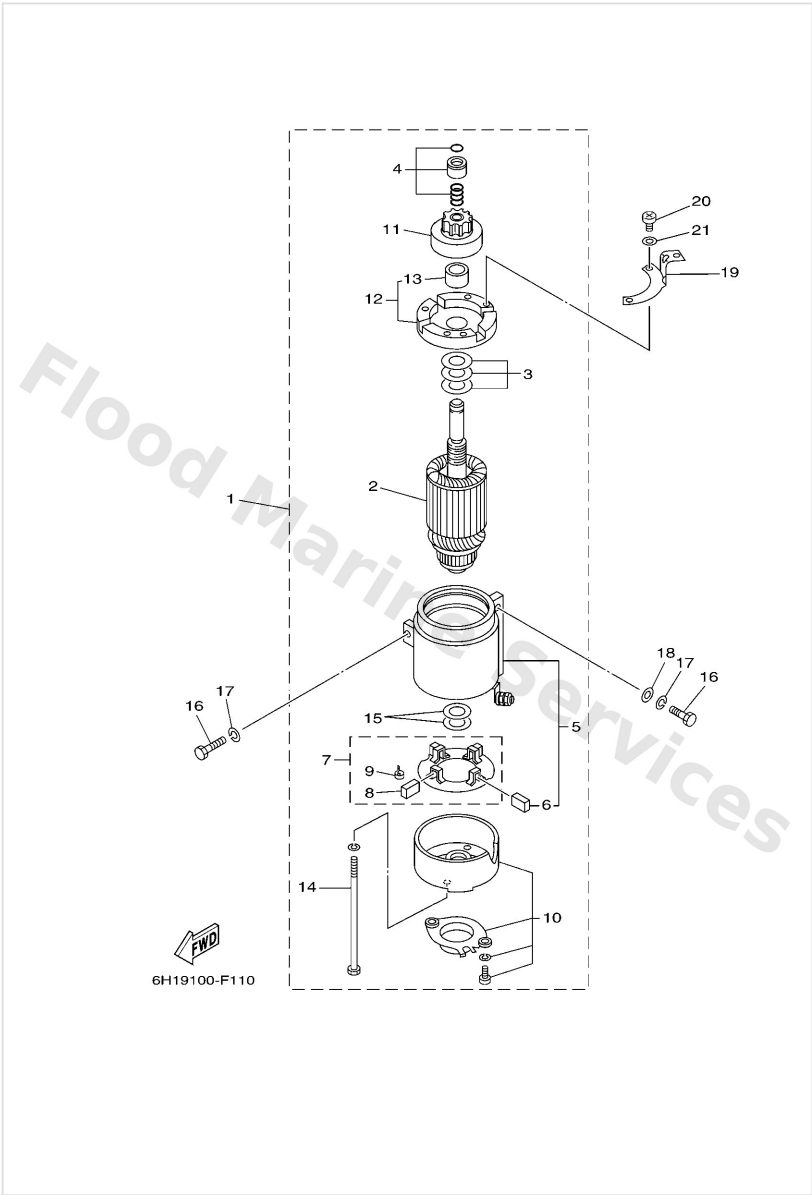


Ref	Part	
1	688W000122 Lower unit gasket kit	Buy now
2	68845114A1 Gasket, upper casing	Buy now
3	68841134A0 Gasket, exhaust manifold	Buy now
4	6884113300 Gasket, exhaust manifold 1	Buy now
5	6884512300 Gasket, muffler	Buy now
6	9043008020 Gasket	Buy now
7	9321049046 O-ring (620)	Buy now
8	9310609014 Oil seal	Buy now
9	68844315A0 Gasket,water pump 1	Buy now
10	68844324A0 Gasket,cartridge Outer plate	Buy now
11	68844316A0 Gasket,water pump 2	Buy now
12	9321046044 O-ring	Buy now
13	9321085M97 O-ring(6h1)	Buy now
14	9310125M03 Oil seal	Buy now
15	9043012072 Gasket	Buy now

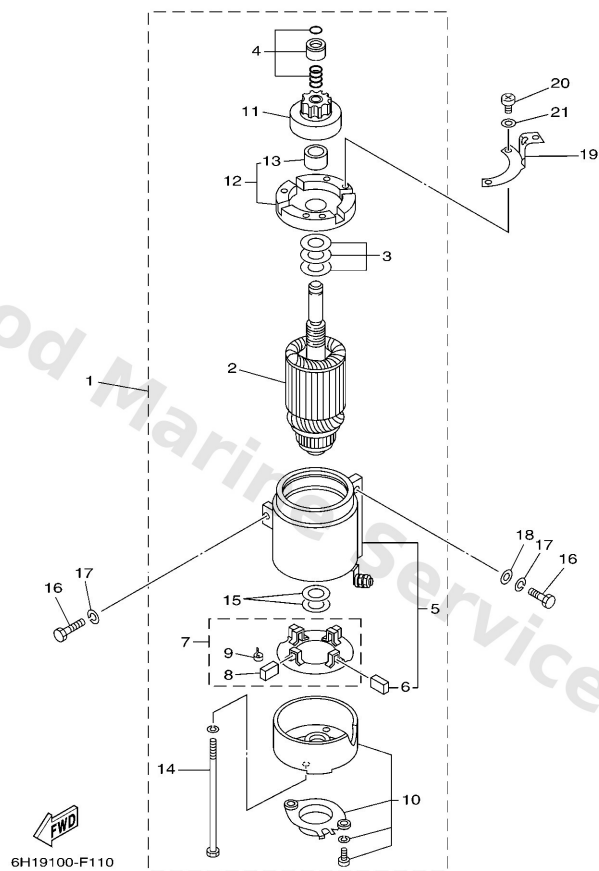
Repair Kit 2



Ref	Part	
16	6634436600 Damper, water seal 2	Buy now
17	692W007802 Water pump repair kit	Buy now
18	6884432200 Insert, cartridge	Buy now
19	6884435203 Impeller	Buy now
21	6884432300 Outer plate, cartridge	Buy now
25	9011908M13 Bolt, with washer(6h0)	Buy now
26	9011908M16 Bolt, with washer(6h0)	Buy now
27	9028004M04 Key, woodruff (688)	Buy now
28	688W00781A Chrome pump kit	Buy now
29	6884432141 Inner plate, cartridge	Buy now
30	6884432241 Insert, cartridge	Buy now
31	6884432340 Outer plate, cartridge	Buy now

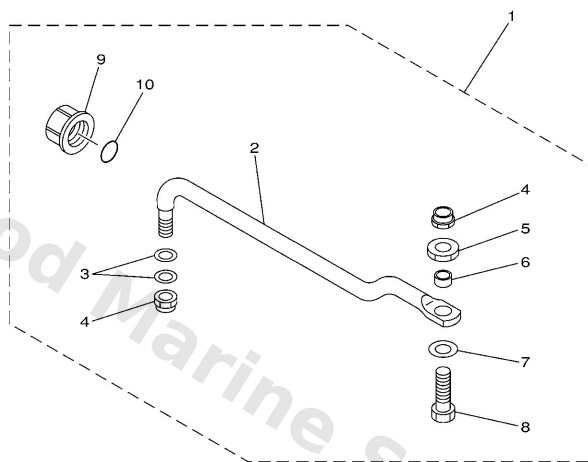


Starting Motor



Ref	Part	
16	9701308030 Bolt	Buy now
17	9290308100 Ybs67-8 washer, spring	Buy now
18	9299008600 Washer, plain (663)	Buy now
19	6H11577100 Stay 1	Buy now
20	9788504010 Screw, pan head (e56)	Buy now
21	9299504600 Washer, plain (646)	Buy now

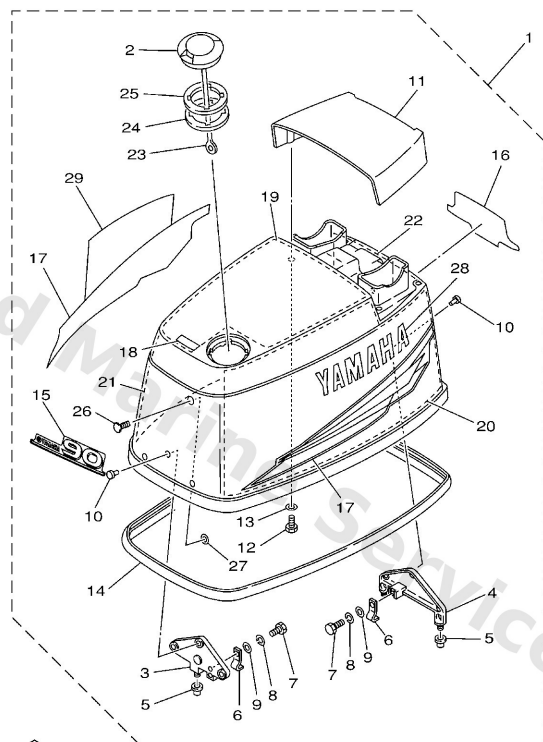
Steering Guide



6880700-9190

Ref	Part	
1	6886135010 Steering guide attachment kit AP	Buy now
2	6886135110 Rod, steering link	Buy now
3	9020110M20 Washer, plate (663)	Buy now
4	9018509M01 Nut, nylon (663)	Buy now
5	9017009M03 Nut (689)	Buy now
6	9038710M42 Coller (688)	Buy now
7	9020110M63 Washer, plate	Buy now
8	6E56135500 Bolt	Buy now
9	6E54314501 Cap, clamp bracket	Buy now
10	9321016275 O-ring	Buy now

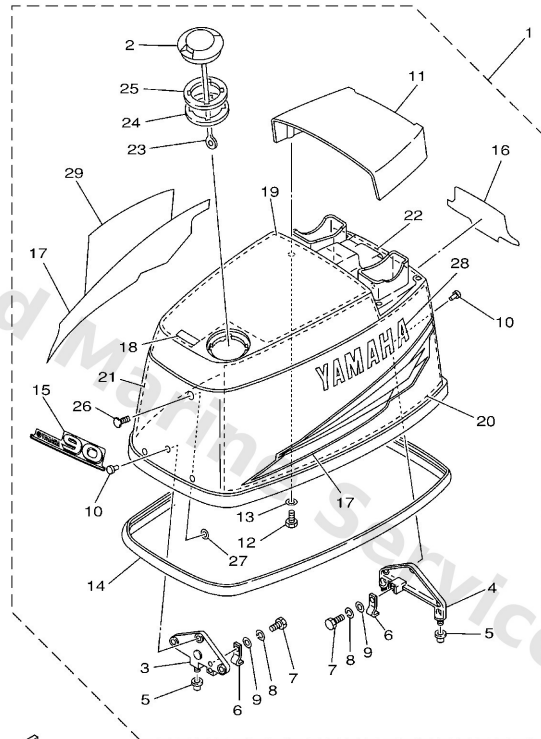
Top Cowling



FWD
6H12200-2010

Ref	Part	
1	6H042610B0 Top Cowling assembly	Buy now
1	6H14261060 Top Cowling assembly	Buy now
2	63D2177H00 Disk cap 2	Buy now
3	6H14264700 Holder, clamp band	Buy now
4	6H14264900 Holder, clamp band	Buy now
5	6634266200 Damper	Buy now
6	6884265210 Hook 2	Buy now
7	9709506016 Bolt, hexagon deep recess	Buy now
8	9299506100 Washer(6a1)	Buy now
9	9299506600 Washer, plain (646)	Buy now
10	9026606009 Rivet (697)	Buy now
11	6H142613018D Molding, air duct	Buy now
14	6884261500 Seal	Buy now
15	6H042677A0 Graphic Front	Buy now
15	6H14267760 Graphic, front	Buy now

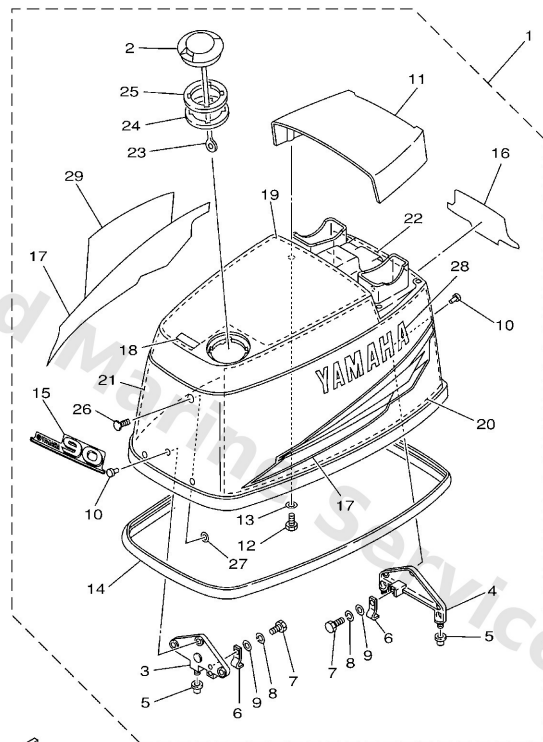
Top Cowling



FWD
6H12200-2010

Ref	Part	
16	6H04267890 Graphic, Rear	Buy now
16	6H14267830 Graphic, front	Buy now
17	6H1W007030 Graphic set	Buy now
18	6H11343600 Mark	Buy now
18	6H11343641 Mark	Buy now
19	6H14261710 Rubber, Form 1	Buy now
20	6H14261900 Damper (350x640)	Buy now
21	6H14262700 Damper (350x640)	Buy now
22	6H14263700 Damper, Form 4	Buy now
23	6H14269400 Band	Buy now
24	6H32173200 Seal 1	Buy now
25	6H32173500 Seal 2	Buy now
26	9033805M12 Plug(6h4)	Buy now
27	9018305M06 Nut, spring(6h4)	Buy now
28	6H14268130 Mark Cowling	Buy now

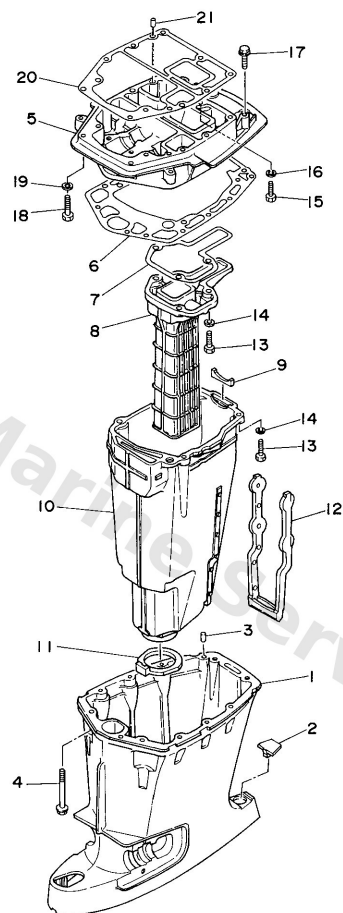
Top Cowling



FWD
6H12200-2010

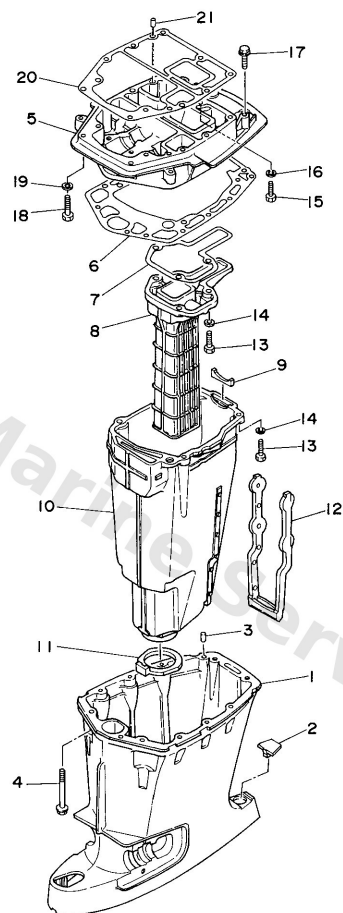
Ref	Part	
29	6H14268230 Mark Cowling	Buy now

Upper Casing



Ref	Part	
1	68845111048D Casing, upper	Buy now
2	6634515510 Cap	Buy now
3	9360612019 Pin, dowel (614)	Buy now
4	9011908M80 Bolt, with washer(688)	Buy now
5	6884113703CA Guide, exhaust	Buy now
6	68845114A1 Gasket, upper casing	Buy now
7	68841134A0 Gasket, exhaust manifold	Buy now
8	6884113100CA Manifold, ext. 1	Buy now
8	6924113100CA Manifold, ext. 1	Buy now
9	6884113300 Gasket, exhaust manifold 1	Buy now
10	6881471101CA Muffler 1	Buy now
11	6884512300 Gasket, muffler	Buy now
12	6631473710 Damper, muffler	Buy now
13	9707508030 Bolt, hexagon (fj1)	Buy now
14	9299508100 Ybs67-8 washer, spring	Buy now

Upper Casing



Ref	Part	
15	9707508025 Bolt, hexagon deep recess	Buy now
17	9011908102 Bolt, with washer	Buy now
18	9707508035 Bolt(70w)	Buy now
20	68845113A0 Gasket, upper casing	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.