



Yamaha 80AETOL 1997

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

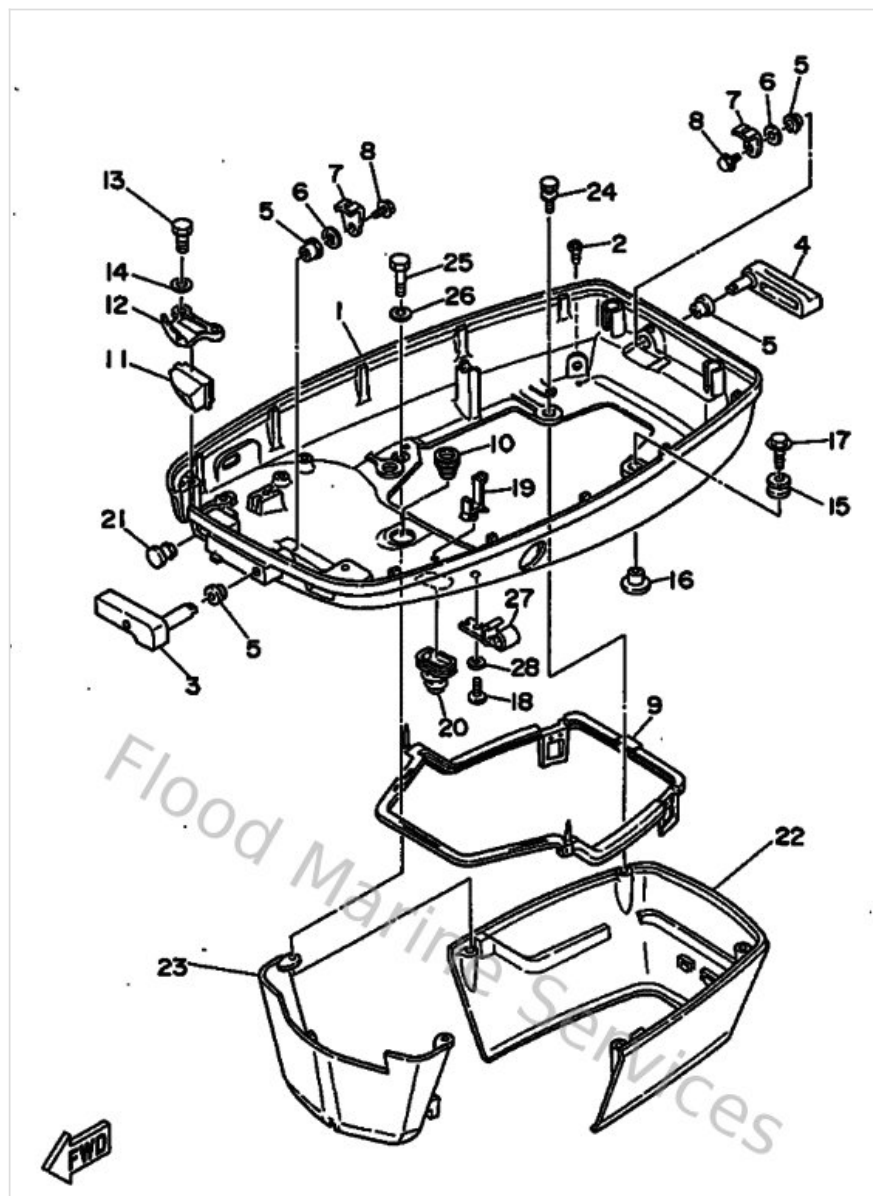
Authorised Yamaha Dealers



Contents

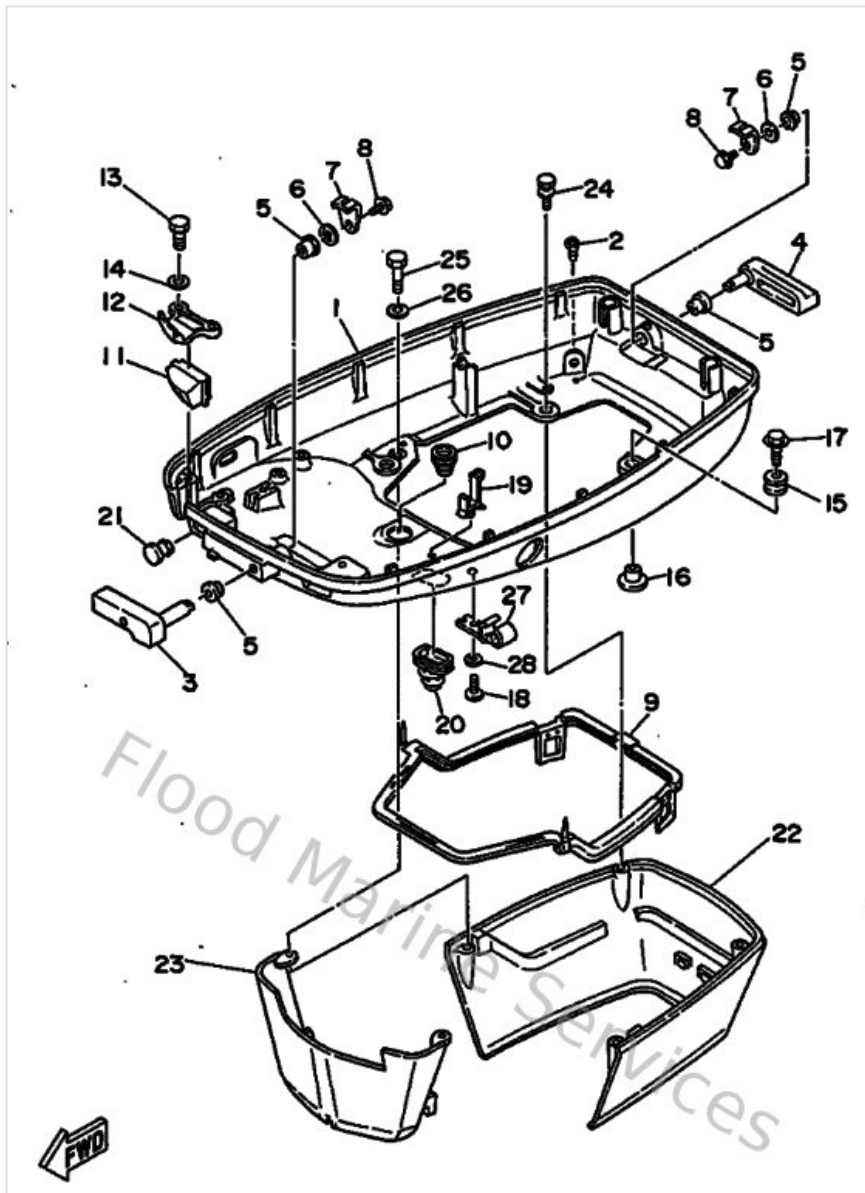
Bottom Cowling	3
Bracket 1	5
Bracket 2	9
Carburetor	12
Control	15
Crankshaft & Piston	19
Cylinder & Crankcase	21
Demarreur Electrique	25
Fuel	27
Generatrice	30
Intake	32
Kits De Reparation 1	34
Kits De Reparation 2	36
Lower Casing & Drive	38
Oil Pump	45
Partie Electrique 1	49
Power Trim & Tilt Assy	53
Top Cowling	59
Upper Casing	61

Bottom Cowling



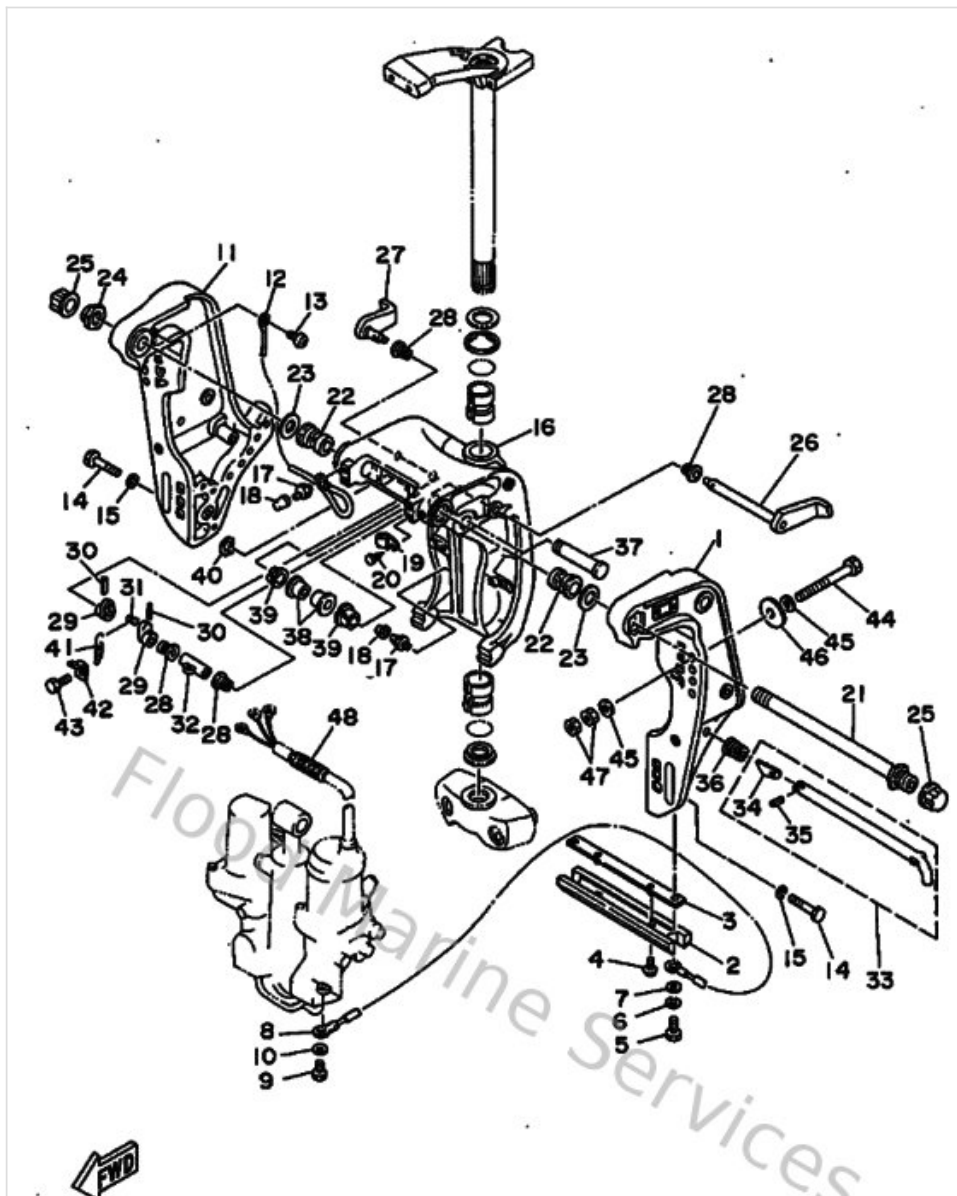
Ref	Part	
1	6H142711014D Cowling, bottom 1	Buy now
2	6H3443910100 Nipple, hose	Buy now
3	68842815014D Lever, clamp	Buy now
4	68842817014D Lever, clamp	Buy now
5	9038613M3800 Bushing (697)	Buy now
6	902061301900 Washer, wave 6264283200	Buy now
7	688428160000 Lever, clamp 2	Buy now
8	9011906M0900 Bolt, with washer	Buy now
9	688427160200 Rubber seal 1	Buy now
10	663427240000 Grommet	Buy now
11	688427251000 Grommet	Buy now
12	688427380194 Plate, fitting	Buy now
13	970950601600 Bolt, hexagon deep recess	Buy now
14	929900660000 Washer, plain (646)	Buy now
15	9048009M1200 Grommet (6a0)	Buy now

Bottom Cowling



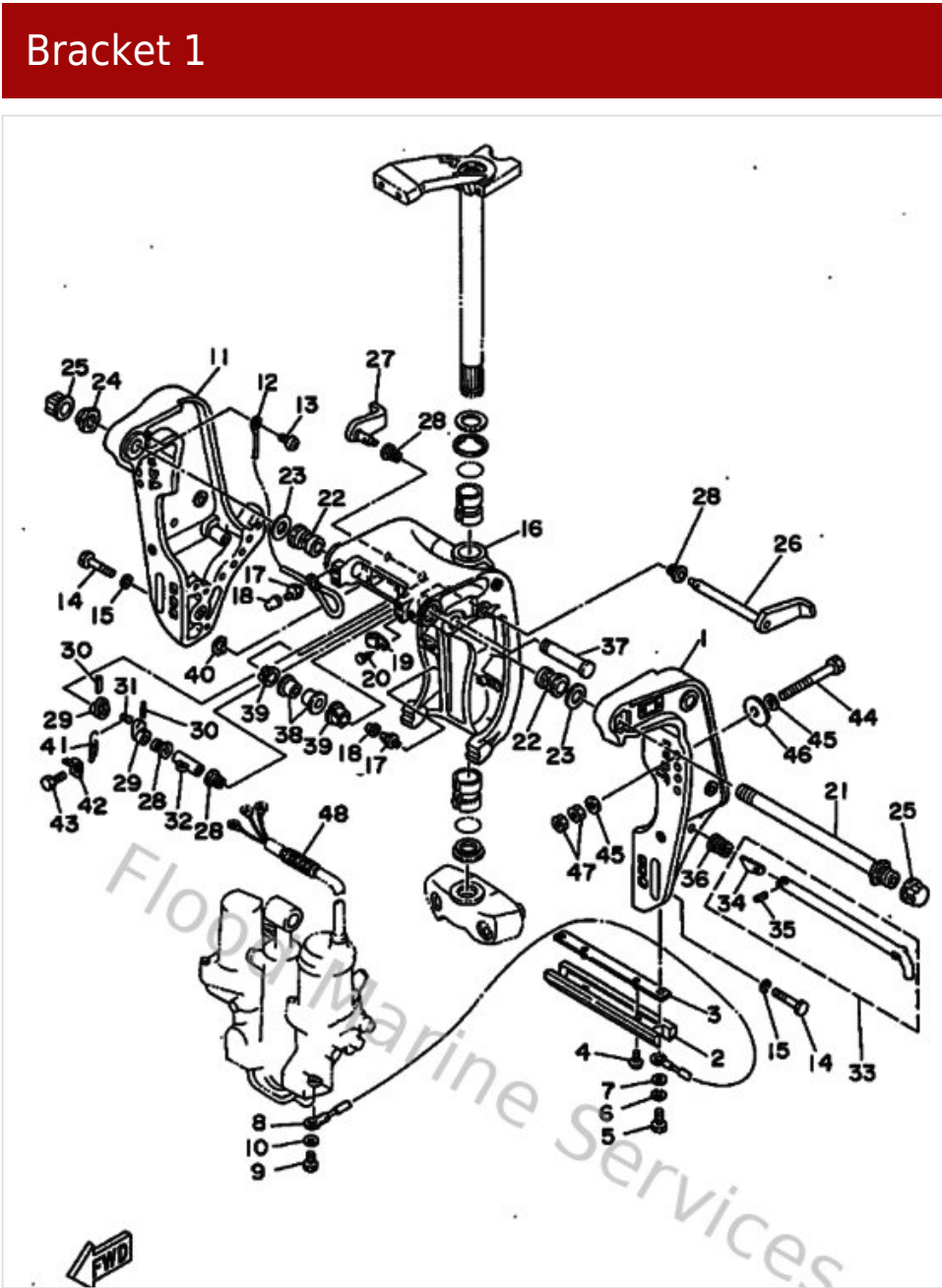
Ref	Part	
16	9038706M6900 Collar (688)	Buy now
17	9011906M6100 Bolt, with washer	Buy now
18	9015706M0100 Screw (6e5)	Buy now
19	9046415M0800 Clamp (6h1)	Buy now
20	688427261000 Grommet	Buy now
21	6G1427480000 Grommet	Buy now
22	68842741018D Apron	Buy now
23	68842771018D Apron	Buy now
24	975950642000 Bolt(7u8)	Buy now
25	970950603000 Bolt(jf7)	Buy now
26	929950610000 Washer(6a1)	Buy now
27	6E5243670100 Clamp, fuel pipe 2	Buy now

Bracket 1



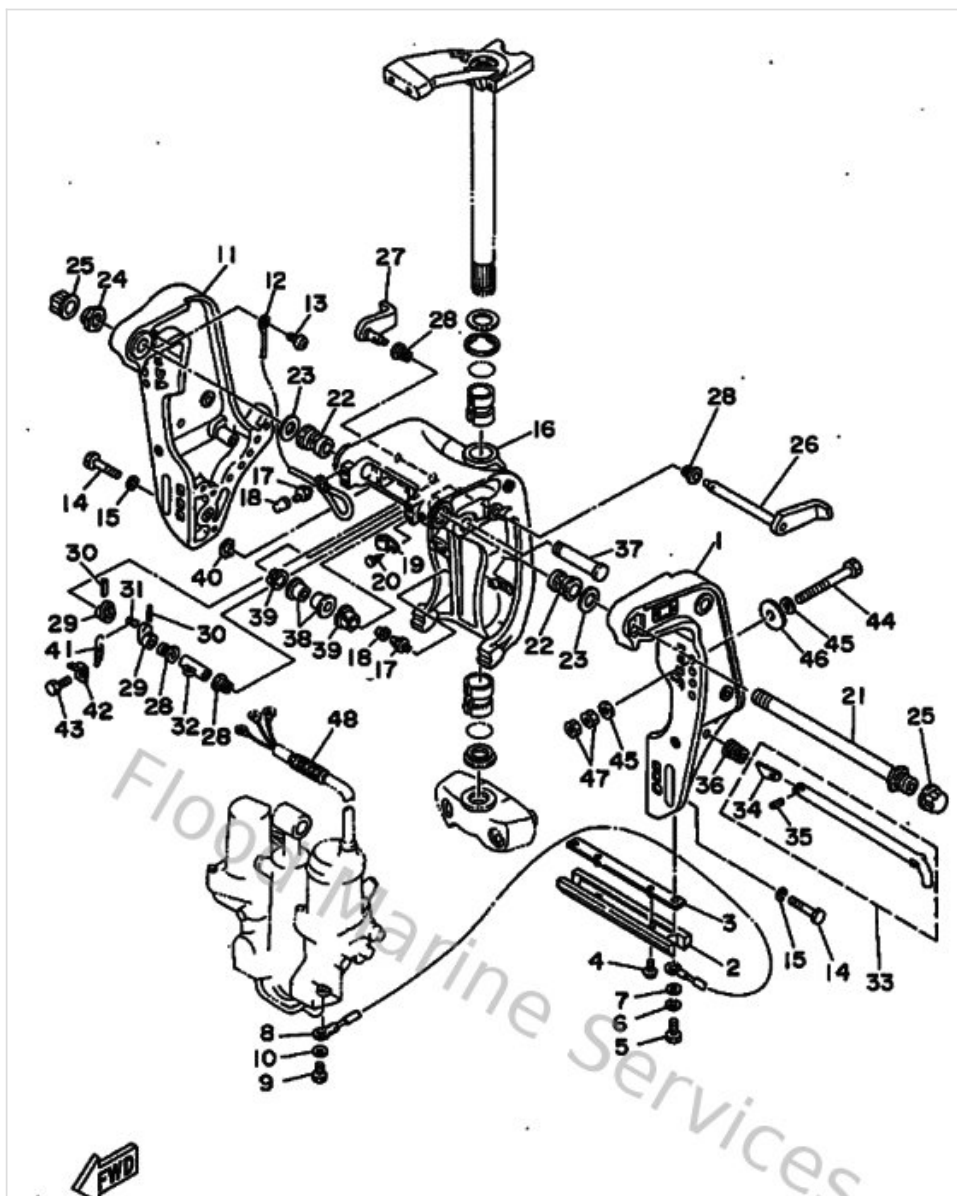
Ref	Part	
1	6H143111014D Bracket, clamp 1	Buy now
2	6H1452510200 Anode	Buy now
3	6H1445260000 Plate 2	Buy now
4	9011906M2900 Bolt, with washer	Buy now
5	970950601600 Bolt, hexagon deep recess	Buy now
6	929950610000 Washer(6a1)	Buy now
7	929900660000 Washer, plain (646)	Buy now
8	6H1821480000 Wire, lead	Buy now
9	970950601000 Bolt	Buy now
11	6H143112008D Bracket, clamp 2	Buy now
12	6E5821480000 Wire, lead 5	Buy now
13	985800601200 Screw, pan head(62j)	Buy now
14	970951004500 Bolt(64d)	Buy now
15	929901010000 Ybs67-10 washer, spring	Buy now
16	6H143311028D Bracket, swivel 1	Buy now

Bracket 1



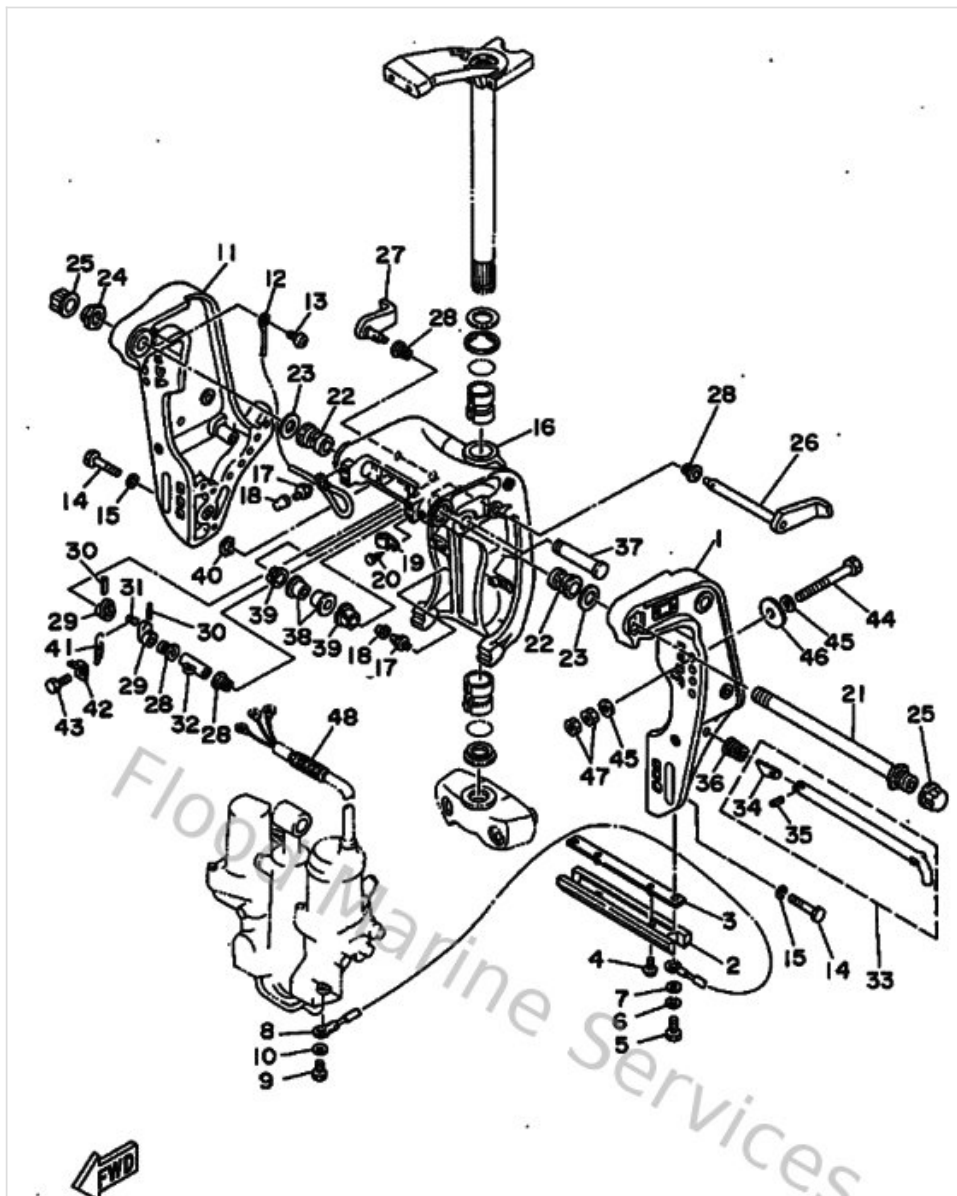
Ref	Part	
17	9370006M0300 Nipple, grease(6a1)	Buy now
18	663451190000 Cap, grease nipple	Buy now
19	9046411M1800 Clamp(6e5)	Buy now
20	9033805M0300 Plug (6h1)	Buy now
21	688431310300 Bolt, clamp bracket	Buy now
22	9038622M1500 Bushing (688)	Buy now
23	9020122M6700 Washer, plate (688)	Buy now
24	9018522M1100 Nut, self-locking	Buy now
25	6G5431450000 Cap, clamp bracket	Buy now
26	6H1431810100 Lever, tilt stop 1	Buy now
27	6H1431850100 Lever, tilt stop 2	Buy now
28	9038610M1600 Bushing (688)	Buy now
29	6G5431480000 Collar, distance	Buy now
30	916903002000 Pin, spring (6h4)	Buy now
31	9024906M1900 Pin(6e5)	Buy now

Bracket 1



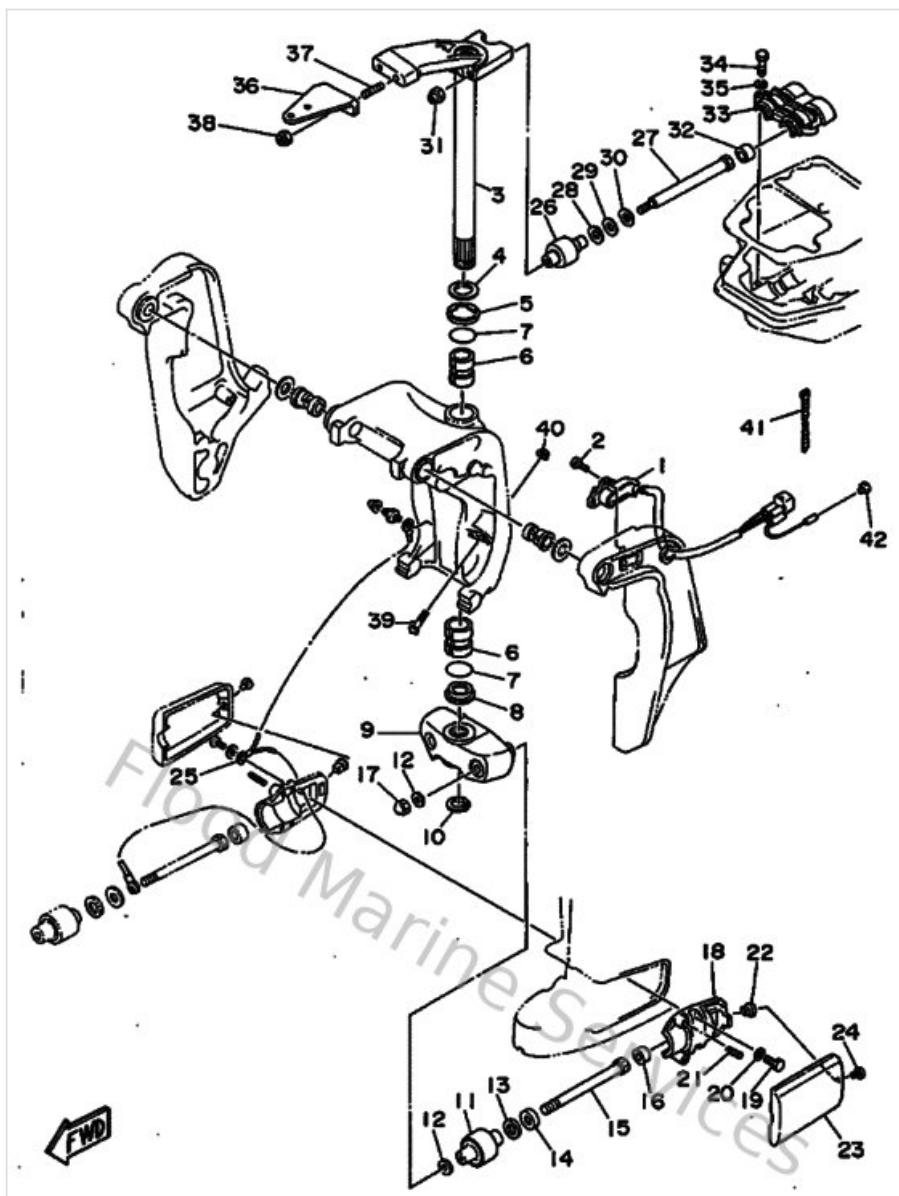
Ref	Part	
32	9038710M0200 Collar(6e5)	Buy now
33	688431600100 Tilt rod ass'y	Buy now
34	688431650000 Stopper, tilt rod	Buy now
35	916903001200 Pin, spring	Buy now
36	9050216M0200 Spring, conical (688)	Buy now
37	6E5431260200 Pin, upper shock mount	Buy now
38	9038618M6300 Bush(6e5)	Buy now
39	9038618M3500 Bush (688)	Buy now
40	9341018M0200 Circlip (6f2)	Buy now
41	9050614M2400 Spring, tension(6e5)	Buy now
42	6G5431440000 Hook, spring	Buy now
43	970850601000 Bolt	Buy now
44	9010112M6500 Bolt	Buy now
45	929901220000 Ybs66-12 washer,plain	Buy now
46	902011242600 Washe, plate(663)	Buy now

Bracket 1



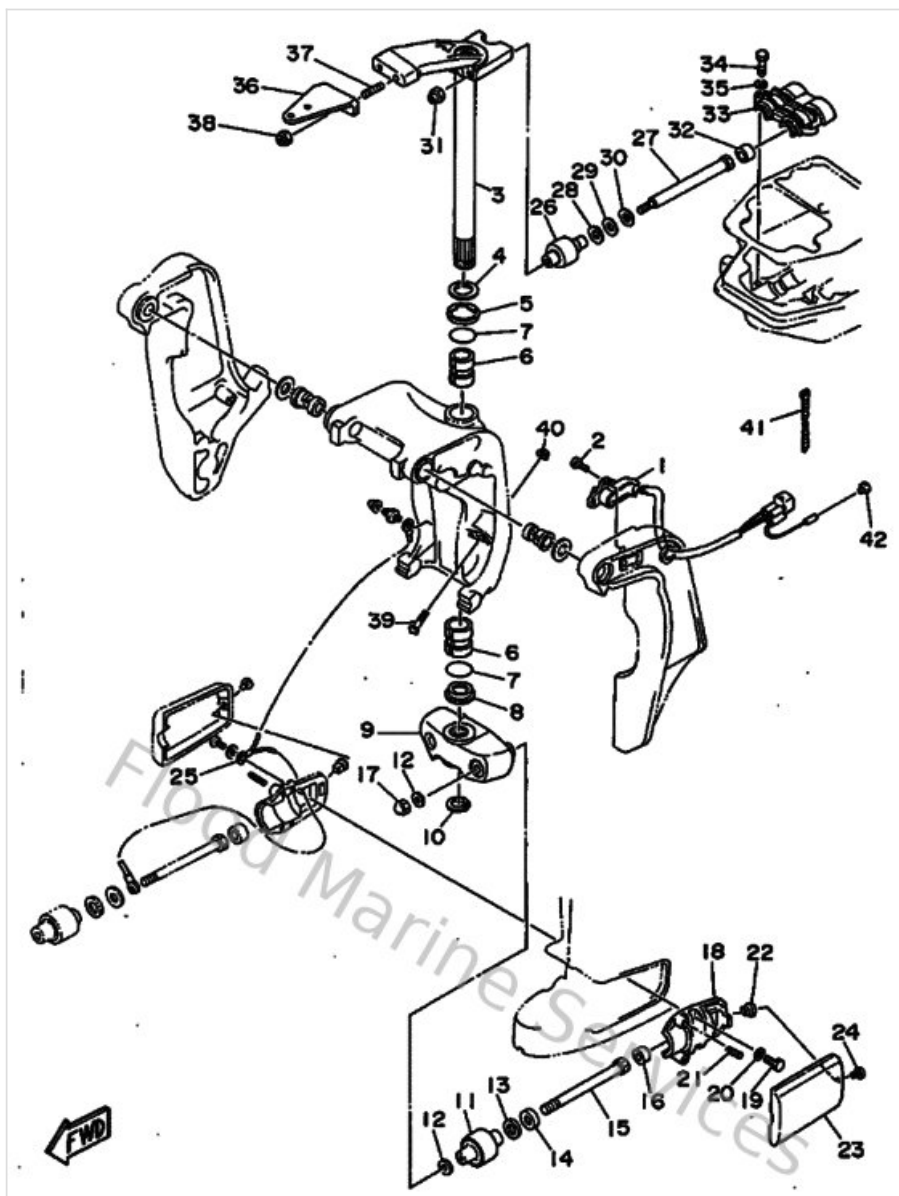
Ref	Part	
47	953801260000 Nut (707)	Buy now
48	9044014M0000 Pipe(6h4)	Buy now

Bracket 2



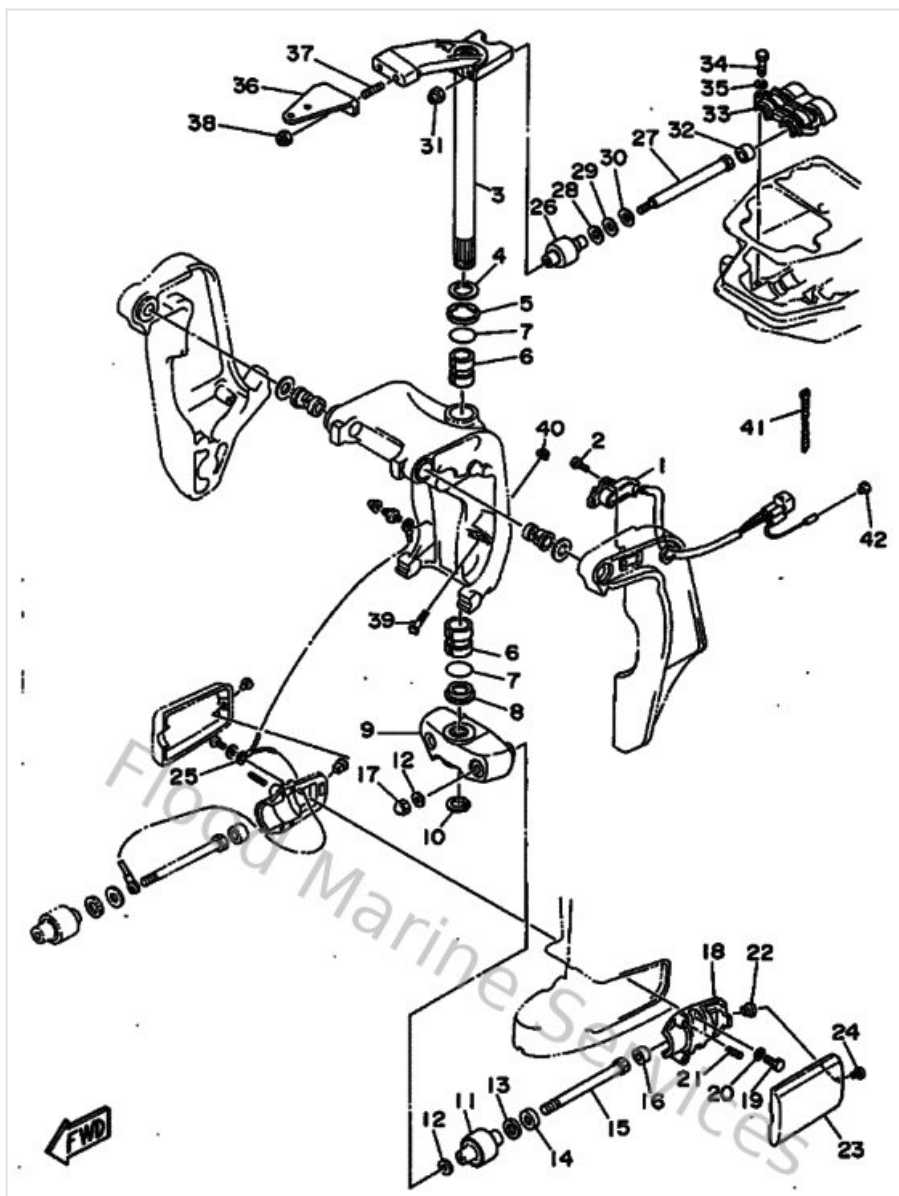
Ref	Part	
1	6H1836721100 Trim sender	Buy now
2	978850601600 Screw, pan head(6b0)	Buy now
3	68842510024D Steering bracket assembly	Buy now
4	9020130M0000 Washer, plate(6h1)	Buy now
5	9038630M7800 Bush(6h0)	Buy now
6	9038630M7700 Bush(6h0)	Buy now
7	9321029M9400 O-ring(6h1)	Buy now
8	9038630M6000 Bush(6j8)	Buy now
9	66344551024D Housing, lower mount rubber	Buy now
10	9341028M0600 Circlip (688)	Buy now
11	687445550094 Mount damper, lower side	Buy now
12	9020112M1600 Washer, plate (679)	Buy now
13	9020225M0400 Washer, plate (663)	Buy now
14	9020113M1900 Washer, plate (663)	Buy now
15	901091226100 Bolt(663)	Buy now

Bracket 2



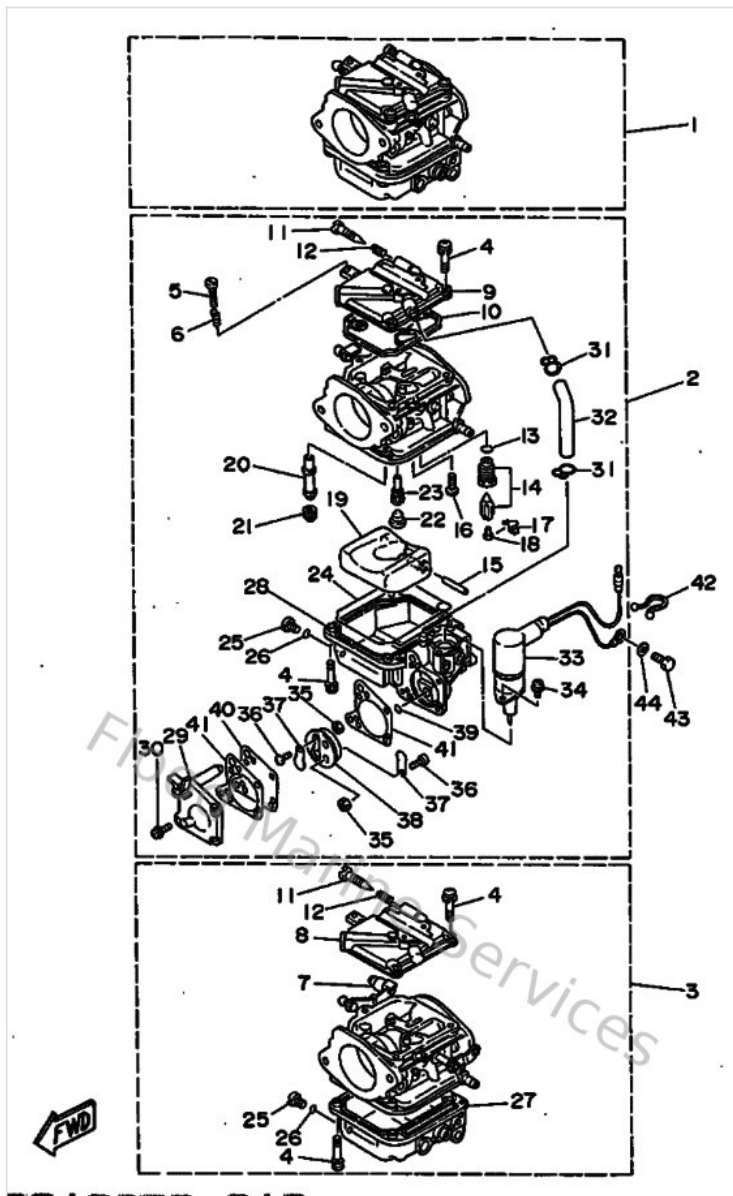
Ref	Part	
16	663445750000 Damper, lower mount rubber	Buy now
17	953801280000 Nut crown(663)	Buy now
18	687445520294 Housing, lower mount rubber	Buy now
19	989800802500 Screw, bind(j36)	Buy now
20	929900810000 Ybs67-8 washer, spring	Buy now
21	9050114M0800 Spring, compression(64j)	Buy now
22	901790606600 Nut(663)	Buy now
23	66344553014D Cover, lower mount	Buy now
24	901570600900 Screw, pan head(6b0)	Buy now
25	688821270200 Wire, lead 2	Buy now
26	688445140094 Mount damper, upper side	Buy now
27	9010110M4900 Bolt	Buy now
28	9020120M2100 Washer, plate (688)	Buy now
29	9020220M0600 Washer, plate (688)	Buy now
30	9020111M2200 Washer, plate (688)	Buy now

Bracket 2



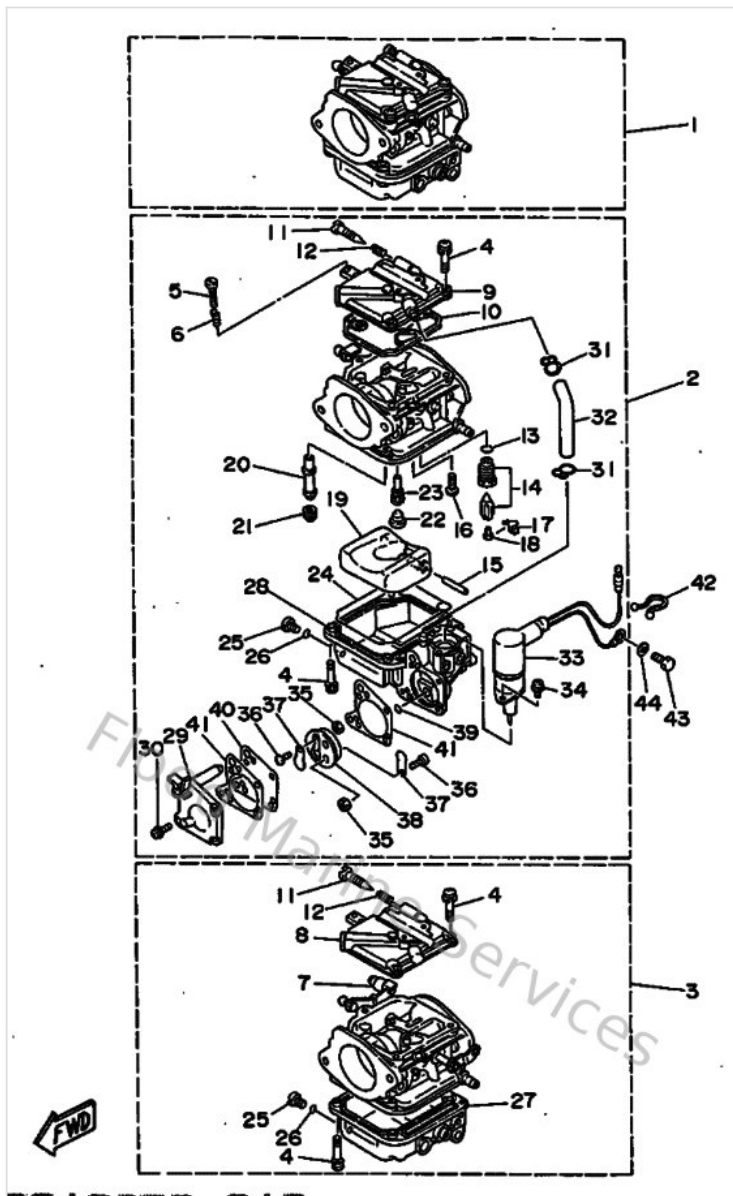
Ref	Part	
31	901851005100 Nut, self-locking	Buy now
33	688445110094 Cover, upper mount	Buy now
34	970950803500 Bolt(70w)	Buy now
36	68848511014D Hook, steering	Buy now
37	901161017500 Bolt, stud	Buy now
38	901851002700 Nut, self-locking	Buy now
39	6H1433760000 Bolt, thrust receiver	Buy now
40	957800830000 Nut, nylon (6j8)	Buy now
41	9046511M1000 Clamp	Buy now
42	703821190000 Cover, lead wire	Buy now

Carburetor



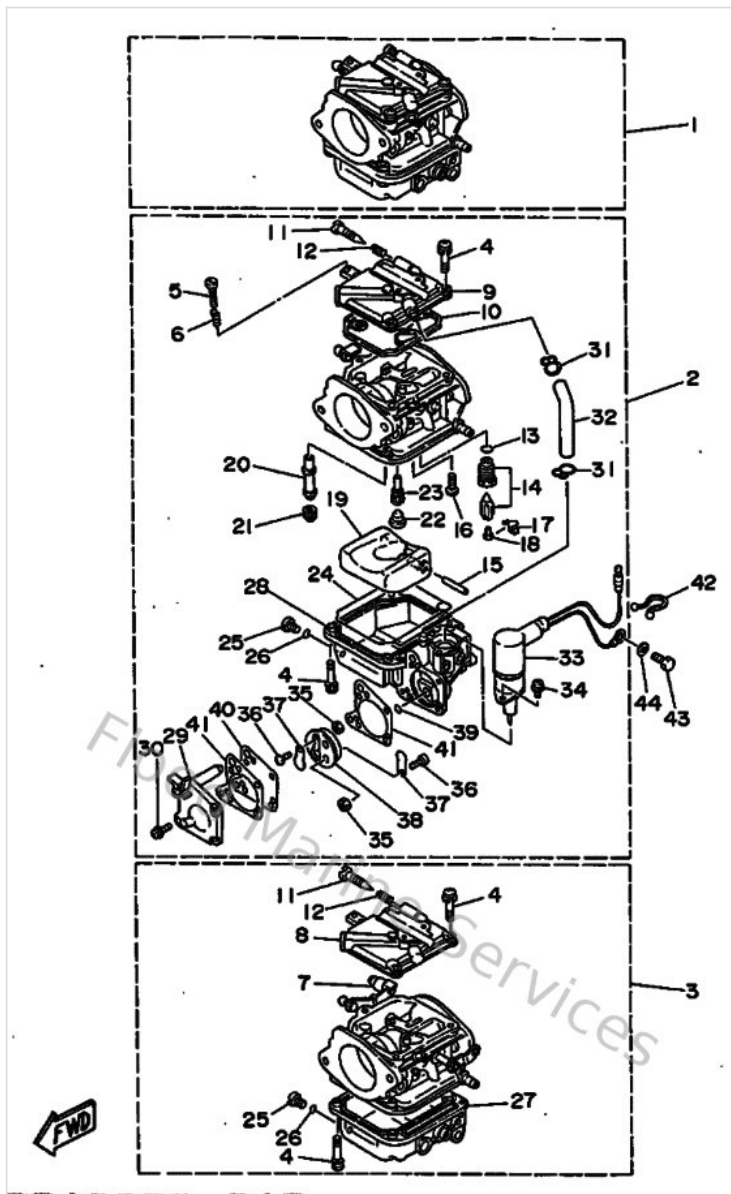
Ref	Part	
1	6H1143010700 Carburetor assy 1	Buy now
2	6H0143020800 Carburetor assy 2	Buy now
3	6H1143030700 Carburetor assy 3	Buy now
4	979800411400 Screw, pan head(ga5)	Buy now
5	63V145230000 Screw, stop	Buy now
6	905011032600 Spring coil(663)(carb)	Buy now
7	6H2145780000 Collar	Buy now
8	6H4141460000 Plate	Buy now
9	6H3141461000 Plate	Buy now
10	6H4141470000 O-ring	Buy now
12	697145550000 Spring	Buy now
13	932100422800 O-ring (371)	Buy now
14	692145900100 Needle valve assy	Buy now
15	6H4145480000 Pin, float arm	Buy now
16	985800400800 Screw, pan head (713)	Buy now

Carburetor



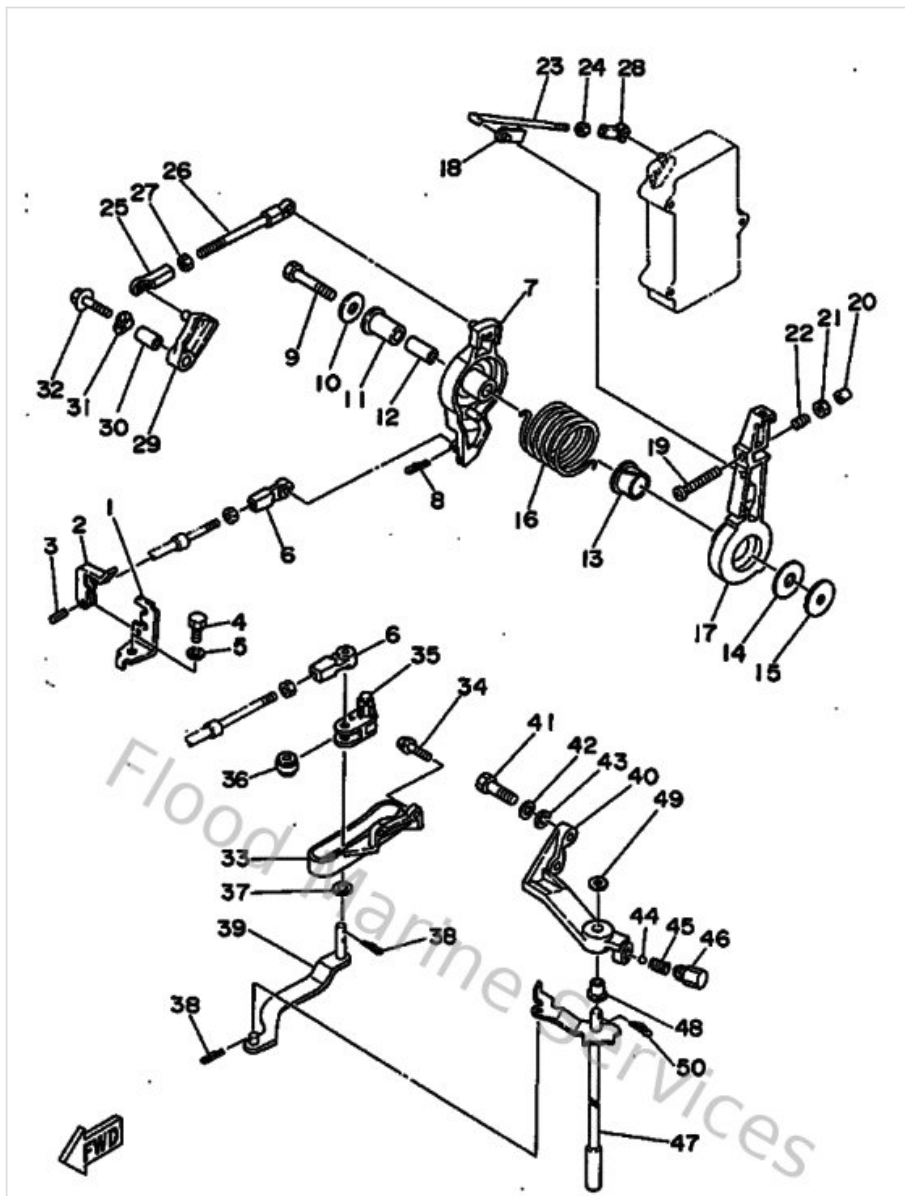
Ref	Part	
17	663141590000 Clip	Buy now
18	676141860000 Pin, valve	Buy now
19	6H4149850100 Float	Buy now
20	6H1149477500 Jet, needle	Buy now
21	6H1149433900 Jet, main (#160)	Buy now
22	676149660000 Rubber cap	Buy now
23	6H1149481800 Jet (#78)	Buy now
24	6H4149840000 Gasket, float chamber	Buy now
25	6H3149920000 Screw, drain	Buy now
26	932100423000 O-ring (371)	Buy now
27	6H4149800000 Body, float chamber	Buy now
28	6H3149801000 Body, float chamber	Buy now
29	6H3244521000 Cover	Buy now
30	6H4145670000 Screw	Buy now
31	6H3141370000 Clip	Buy now

Carburetor



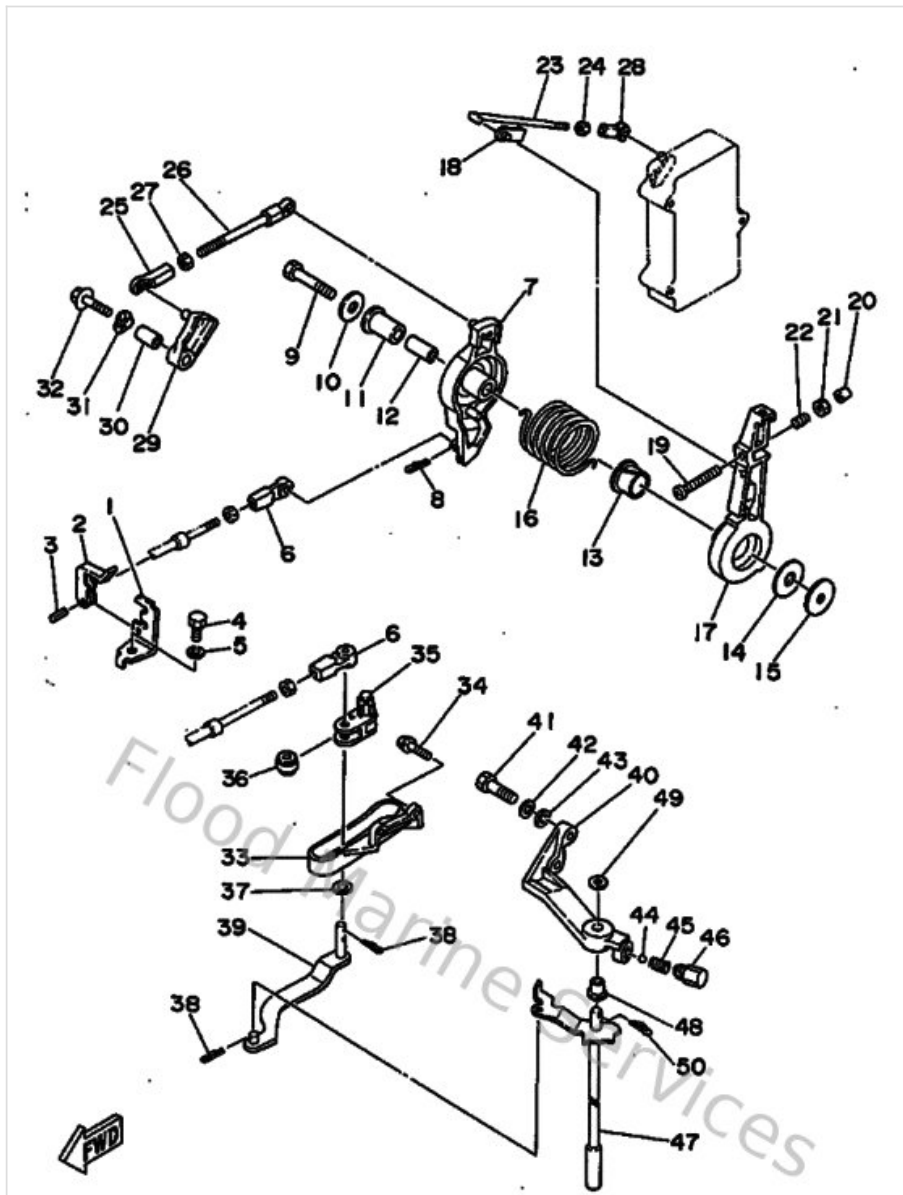
Ref	Part	
32	6H3143490000 Pipe	Buy now
33	6H3143800000 Prime starter assy	Buy now
35	953800360000 Nut (6g8)	Buy now
36	989800300600 Screw, bind(6g1)	Buy now
37	6L5244210000 Valve, check	Buy now
38	6H4244130000 Body 2	Buy now
39	67F143982000 O-ring	Buy now
40	6H3244111000 Diaphragm	Buy now
41	6H3244341000 Gasket, body	Buy now
42	904651814700 Clamp	Buy now
43	970130601200 Bolt(gh1)	Buy now
44	929900660000 Washer, plain (646)	Buy now

Control



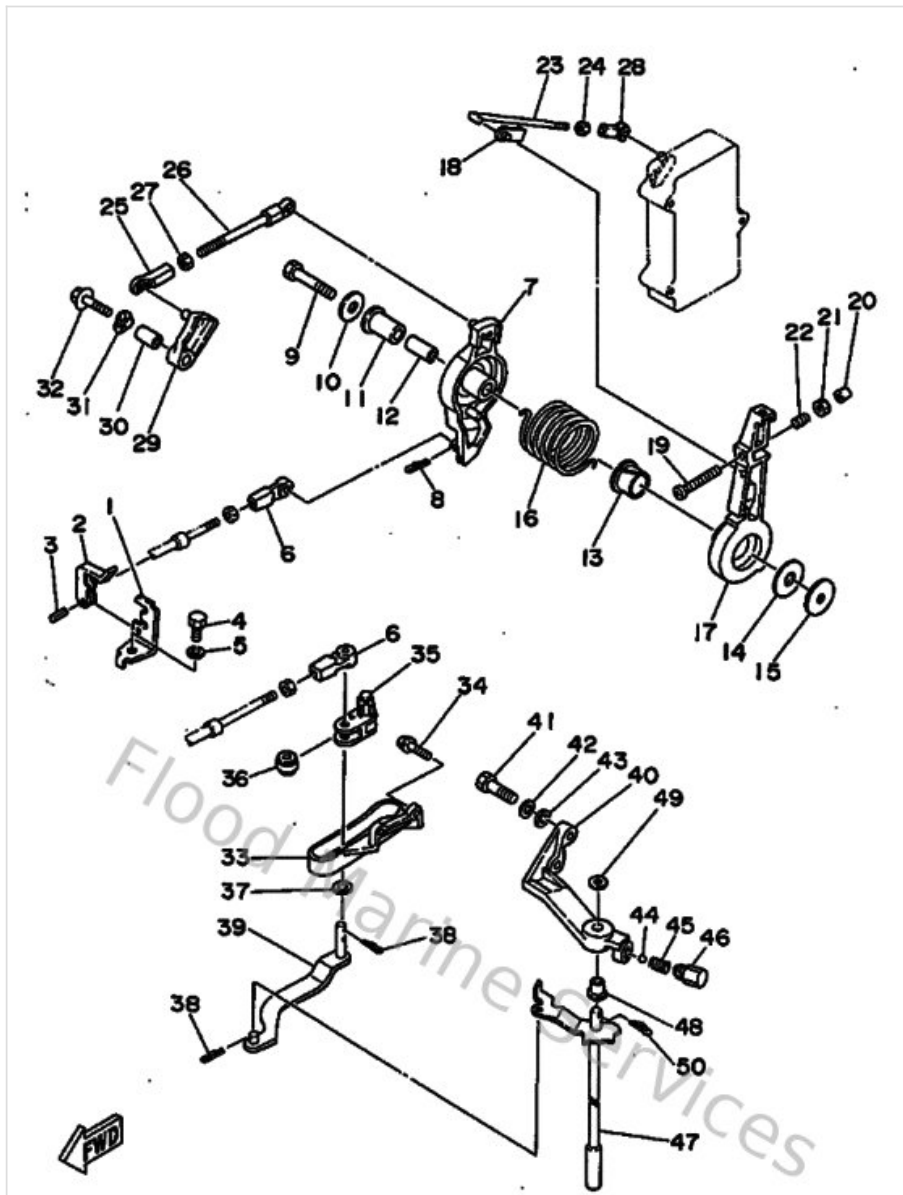
Ref	Part	
1	663485310000 Bracket, remote control	Buy now
2	663485380000 Clamp, cable 1	Buy now
3	916903001200 Pin, spring	Buy now
4	970950801600 Bolt, hexagon deep recess	Buy now
5	929950810000 Ybs67-8 washer, spring	Buy now
6	6FM483440000 Cable end, remote control	Buy now
7	688416320194 Lever, magneto control	Buy now
8	904681800800 Clip 620436610000	Buy now
9	970950804500 Bolt, hexagon	Buy now
10	9020108M5400 Washer, plate (6e5)	Buy now
11	903861208900 Bushing(663)	Buy now
12	9038708M1600 Collar	Buy now
13	9038622M1300 Bushing (688)	Buy now
14	902021209200 Washer, plate(663)	Buy now
15	9020108M1300 Washer plate (682)	Buy now

Control



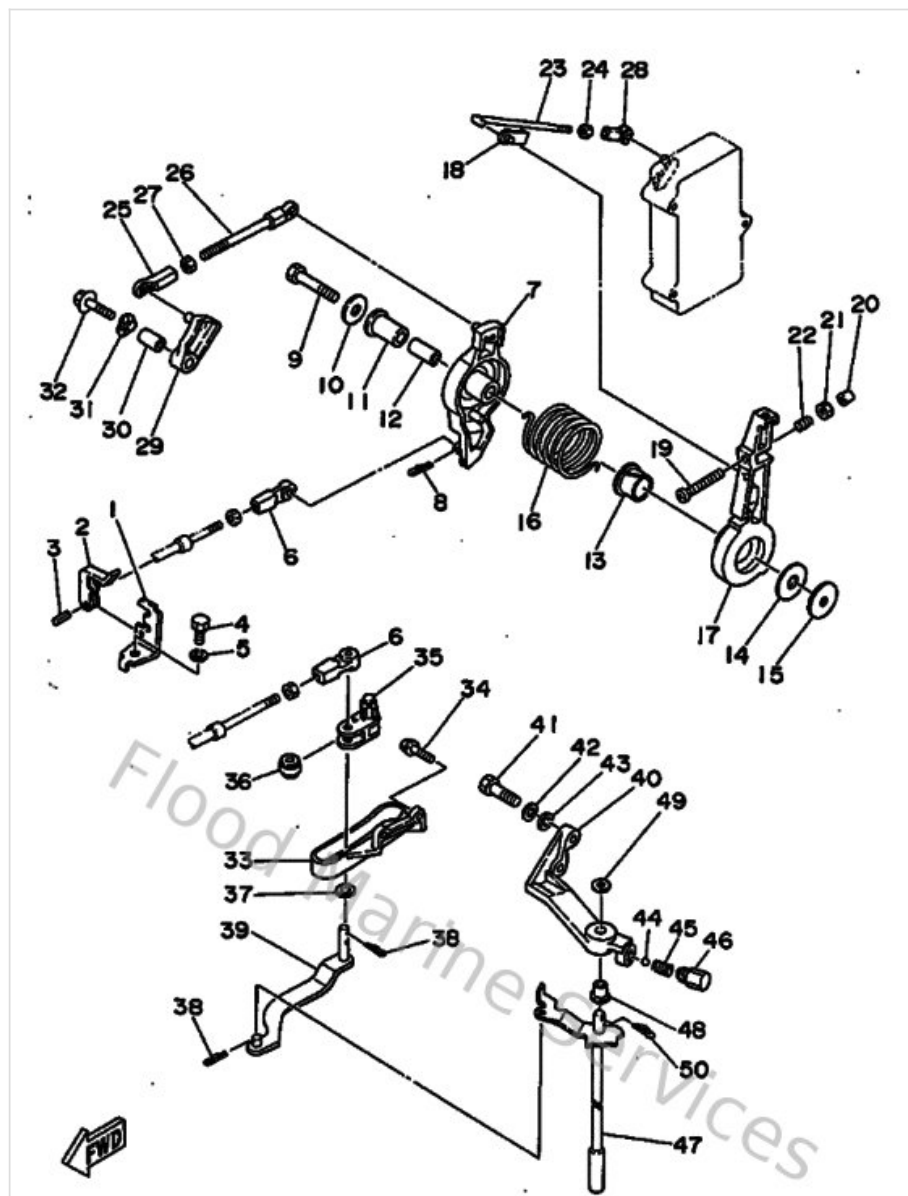
Ref	Part	
16	9050829M0500 Spring, torsion (688)	Buy now
17	68841631011S Lever, magneto control	Buy now
18	6F5412370000 Joint, link	Buy now
19	9015706M1100 Screw, pan head(697)	Buy now
20	688441940000 Cap	Buy now
21	953800660000 Nut(661)	Buy now
22	9050116M1200 Spring, compression (688)	Buy now
23	6H1416360000 Rod, magneto control	Buy now
24	953800560000 Nut, hexagon (663)	Buy now
25	6H1412370000 Joint, link	Buy now
26	688412110100 Link, accel	Buy now
28	682412370000 Joint, link 2	Buy now
29	6H1412130000 Cam, Accel	Buy now
30	9038706M1700 Collar, lever 1	Buy now
31	9020610M0400 Washer, wave (676)	Buy now

Control



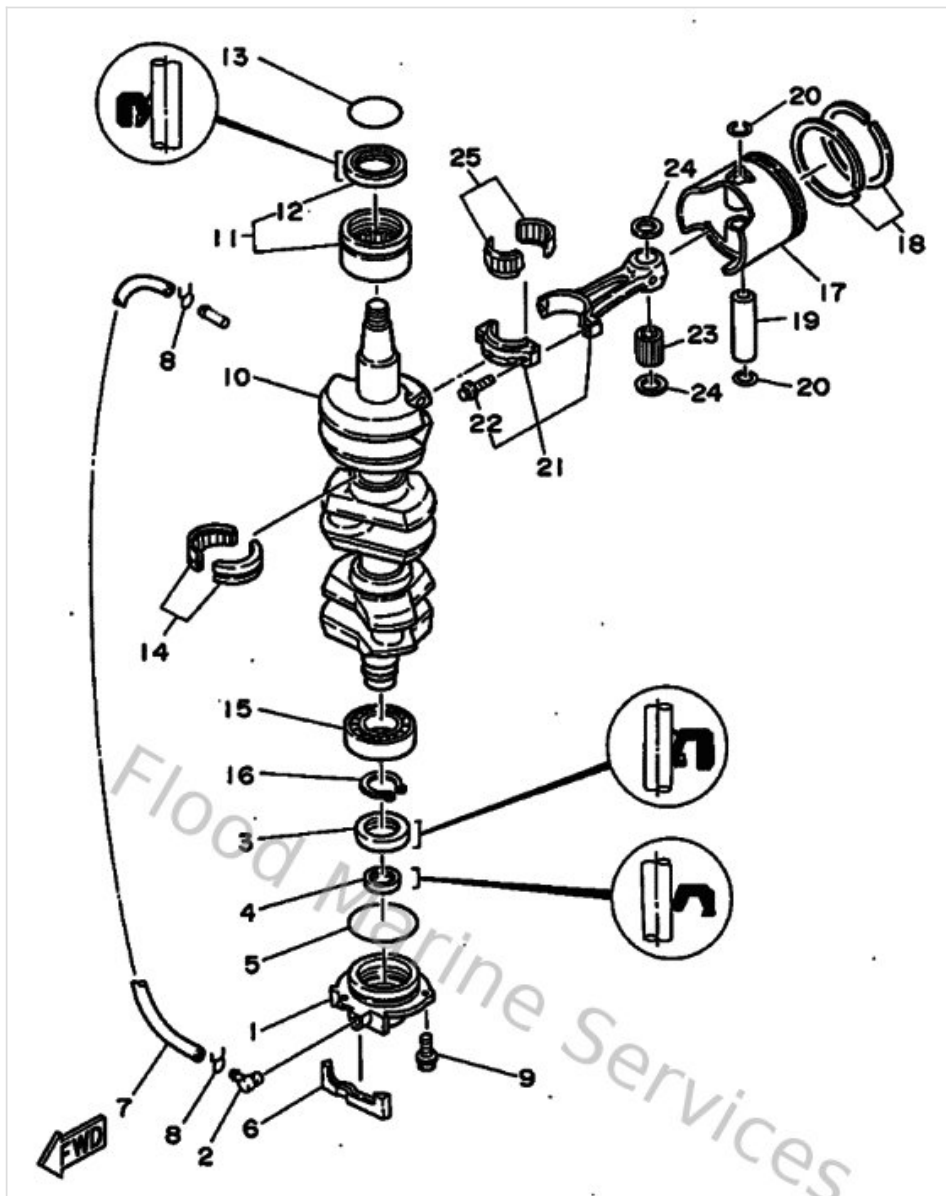
Ref	Part	
32	9011906M2400 Bolt, with washer	Buy now
33	688441170094 Bracket 1	Buy now
34	975950652000 Bolt(7u8)	Buy now
35	688441240000 Link, shift rod	Buy now
36	688441220000 Bushing, shift rod lever	Buy now
37	9020207M0700 Washer, plate (688)	Buy now
39	6H1441210000 Lever, shift rod 1	Buy now
40	688441180094 Bracket	Buy now
41	970130803000 Bolt	Buy now
42	929900810000 Ybs67-8 washer, spring	Buy now
43	929900860000 Washer, plain (663)	Buy now
44	9350104M0200 Ball (697)	Buy now
45	905011208200 Spring 6484411600	Buy now
46	648427150000 Bushing 2	Buy now
47	6H1441201200 Handle gear shift assembly	Buy now

Control



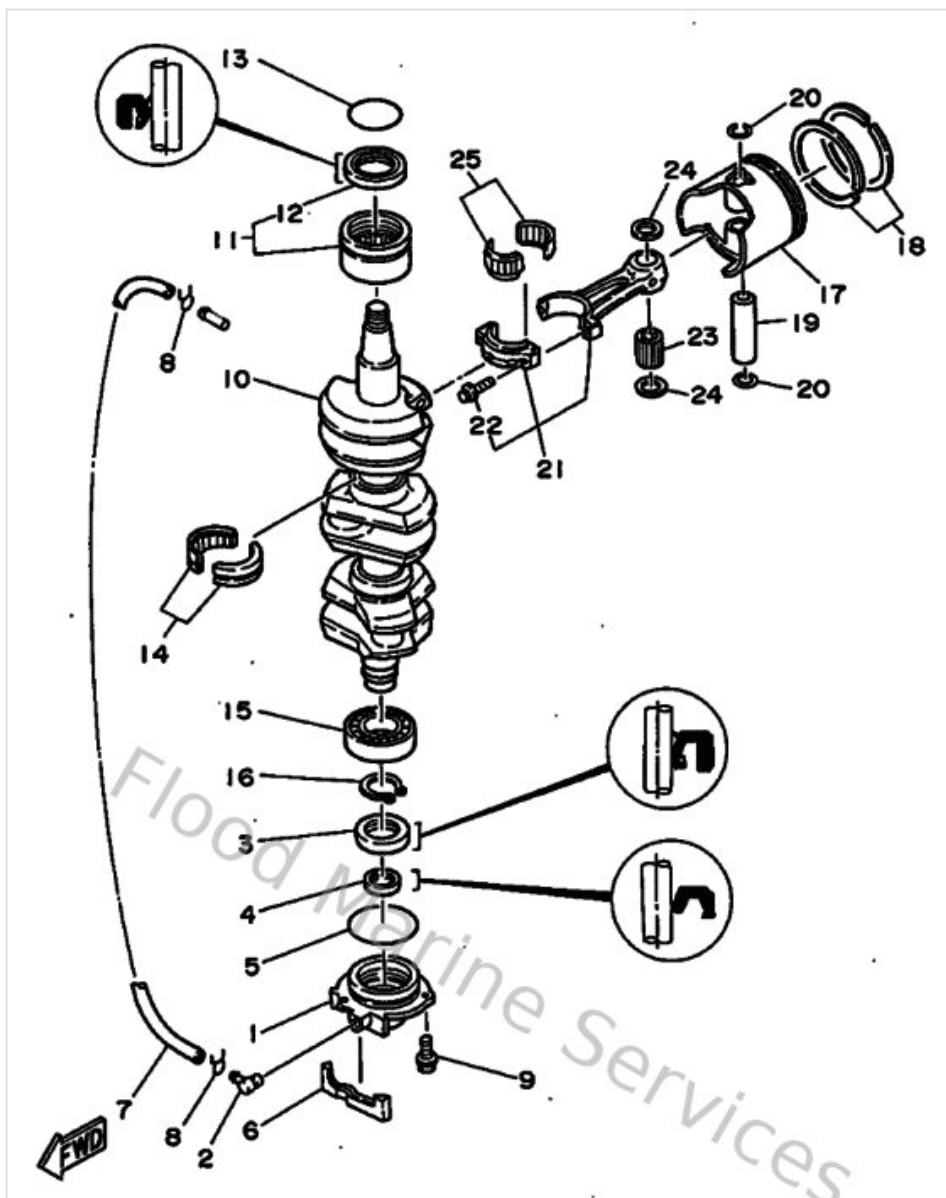
Ref	Part	
48	9038607M5800 Bush(6h1)	Buy now
49	929900820000 Ybs66-8 washer, plain	Buy now

Crankshaft & Piston



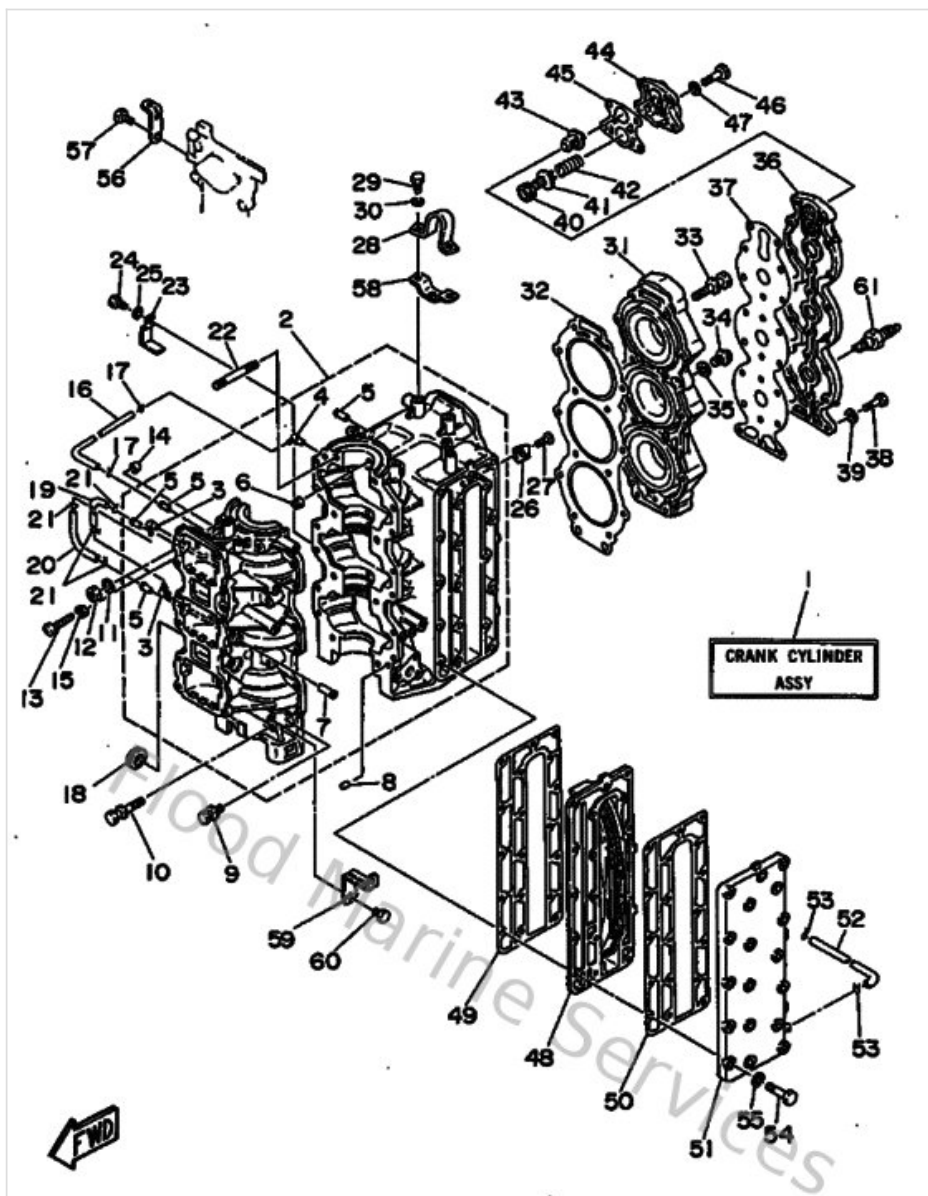
Ref	Part	
1	6H1153590194 Housing, oil seal	Buy now
2	688113700000 Check valve assembly	Buy now
3	9310230M0500 Oil seal (688)	Buy now
4	9310420M0200 Oil seal (688)	Buy now
5	932106226900 Ring, o(663)	Buy now
6	688153790000 Seal, crank case	Buy now
7	904450700600 Hose (1770)	Buy now
8	904670601600 Clip (655)	Buy now
9	975950652000 Bolt(7u8)	Buy now
10	688114110100 Crank, shaft	Buy now
11	93310636U400 Bearing (688)	Buy now
12	9310236M2400 Oil seal(52w)	Buy now
13	9321046M1600 O-ring (688)	Buy now
14	93310835U800 Brg,cyl-cal roller (688)	Buy now
15	93306206U500 Brg,r-b 6206 66mm (688)	Buy now

Crankshaft & Piston



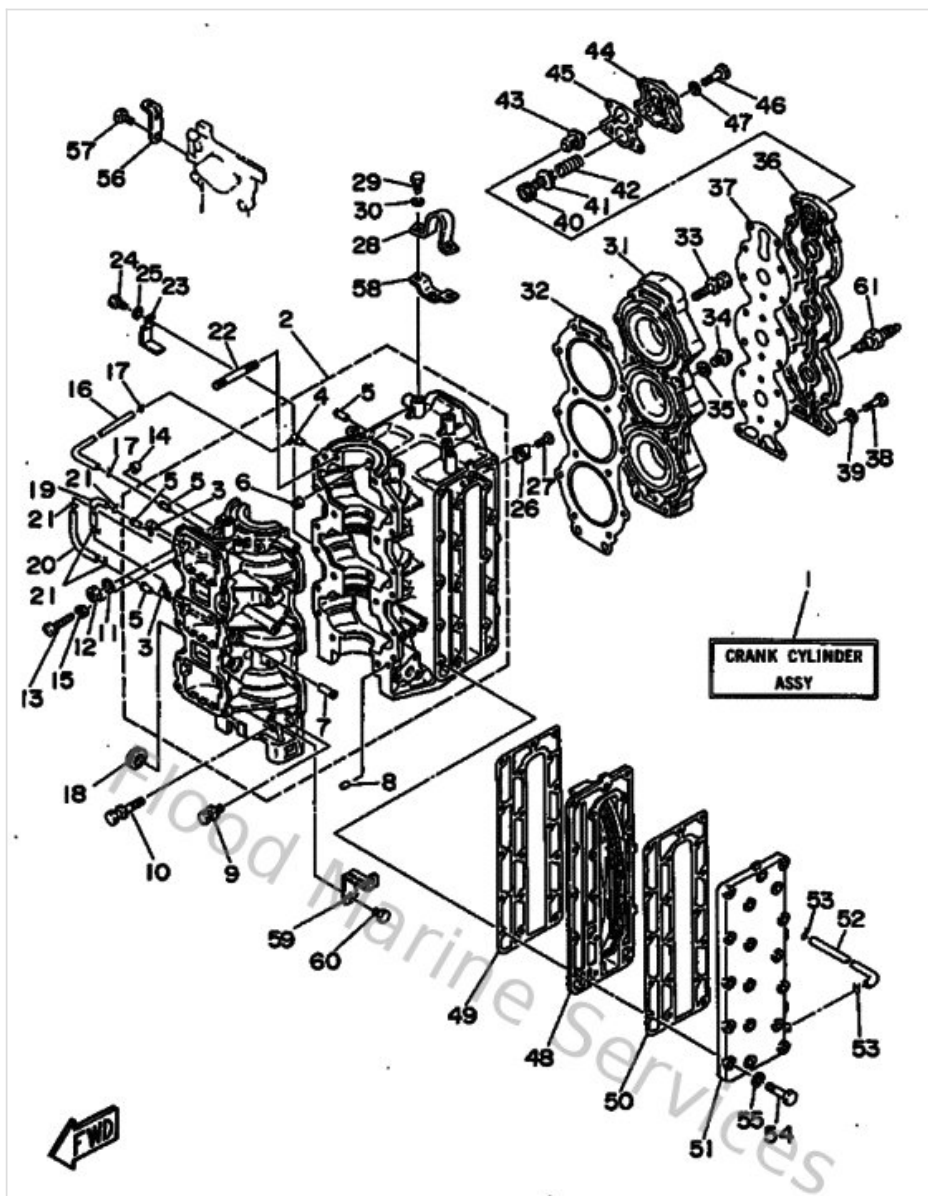
Ref	Part	
16	9341032M0000 Circlip	Buy now
17	6H1116310395 Piston (std)	Buy now
18	68811605A000 Piston ring set (0.50mm o/s)	Buy now
19	663116330000 Pin, piston	Buy now
20	688116341000 Clip, piston pin	Buy now
21	688116500300 Connecting rod assembly	Buy now
22	9010908M6100 Bolt	Buy now
23	936032111100 Pin, dowel(663)	Buy now
24	902012041700 Washer, plate(663)	Buy now
25	93310730V800 Bearing (688)	Buy now

Cylinder & Crankcase



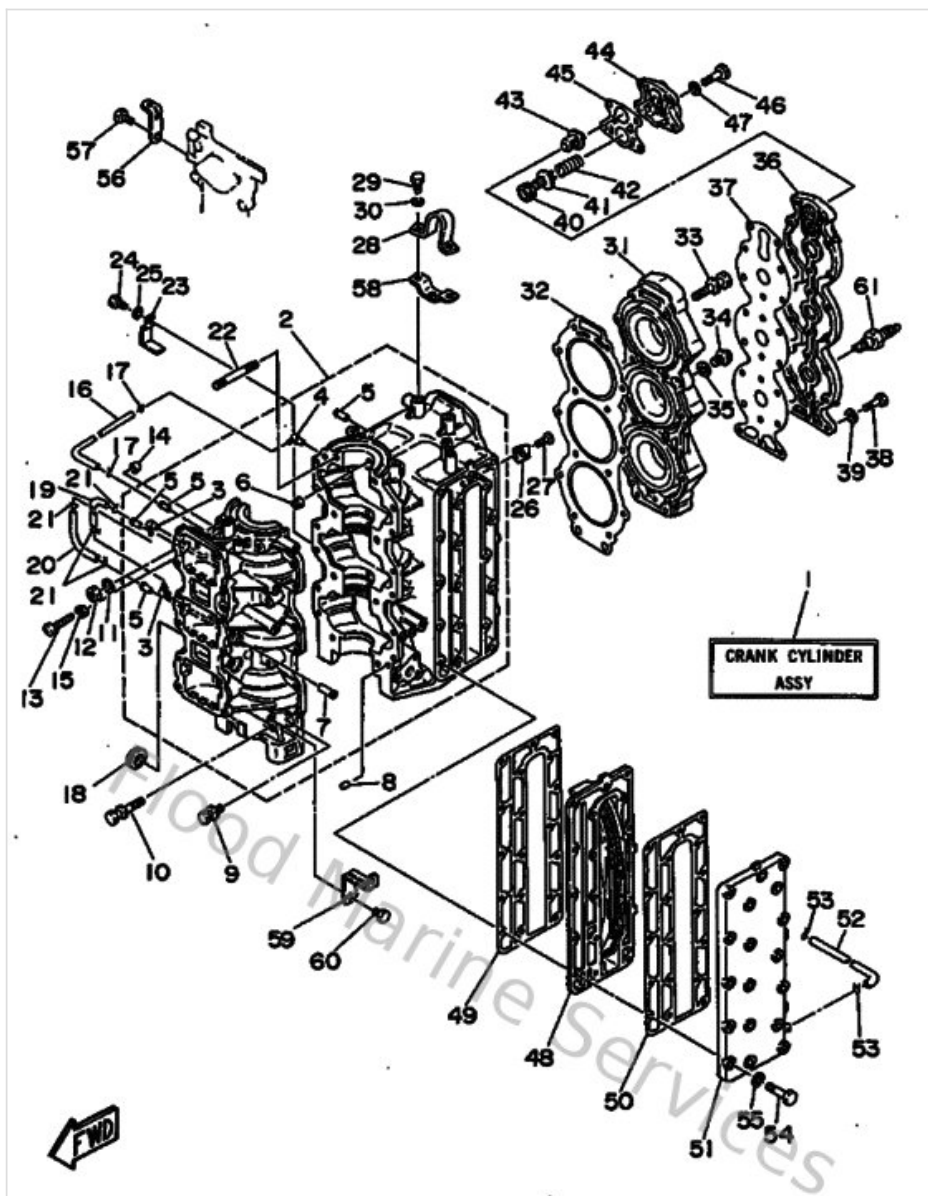
Ref	Part	
1	6H1W0090434D Crank cylinder assembly (o/i)	Buy now
2	6H1151000294 Crankcase assembly (o/i, prime sta	Buy now
3	688113700100 Check valve assembly	Buy now
4	650113700000 Check valve assembly	Buy now
5	624144850000 Pipe, joint	Buy now
6	663115180100 Lock, bearing	Buy now
7	652244610000 Pipe, joint	Buy now
8	936081206300 Pin, dowel (626)	Buy now
9	9011906M1200 Bolt, with washer (697)	Buy now
10	9011910M0700 Bolt (6f5)	Buy now
11	90201100F700 Washer (7a9)	Buy now
12	953141060000 Nut(3bm)	Buy now
13	9015706M1200 Screw, pan head(697)	Buy now
14	688441940000 Cap	Buy now
15	953800670000 Nut	Buy now

Cylinder & Crankcase



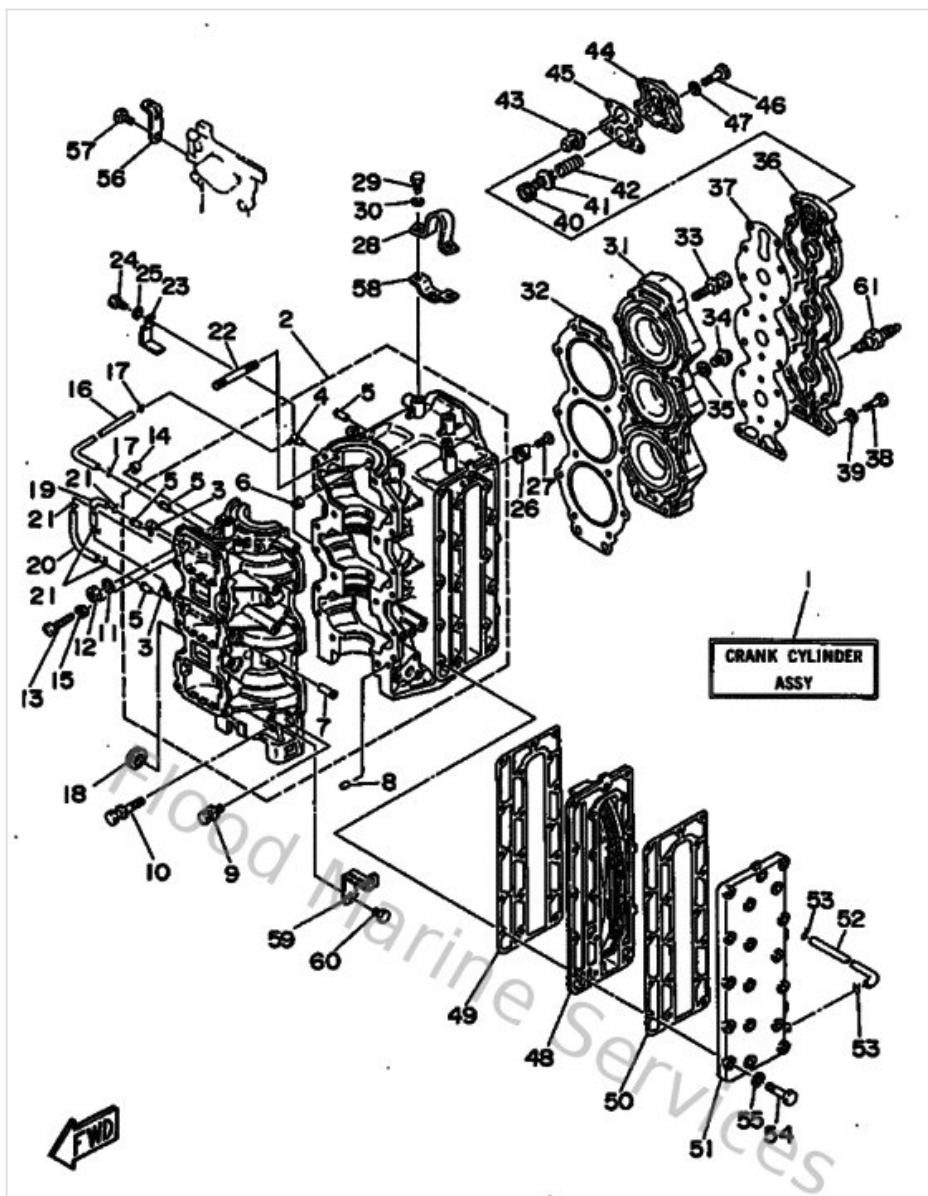
Ref	Part	
16	904450726000 Hose (I390)	Buy now
17	904670601600 Clip (655)	Buy now
18	9048024M0400 Grommet (688)	Buy now
19	9044507M0000 Hose (I200)	Buy now
20	9044507M2300 Hose (I570)	Buy now
22	9011610M0600 Bolt, stud (688)	Buy now
23	9046512M0300 Clamp, cord (688)	Buy now
24	970950601400 Bolt(gj3)	Buy now
25	929950610000 Washer(6a1)	Buy now
26	688113250000 Anode	Buy now
27	987800401500 Screw, flat head(ga5)	Buy now
28	688111190000 Hanger, engine	Buy now
29	970800802000 Bolt(6td)	Buy now
30	929900810000 Ybs67-8 washer, spring	Buy now
31	6H1111110194 Head, cylinder 1	Buy now

Cylinder & Crankcase



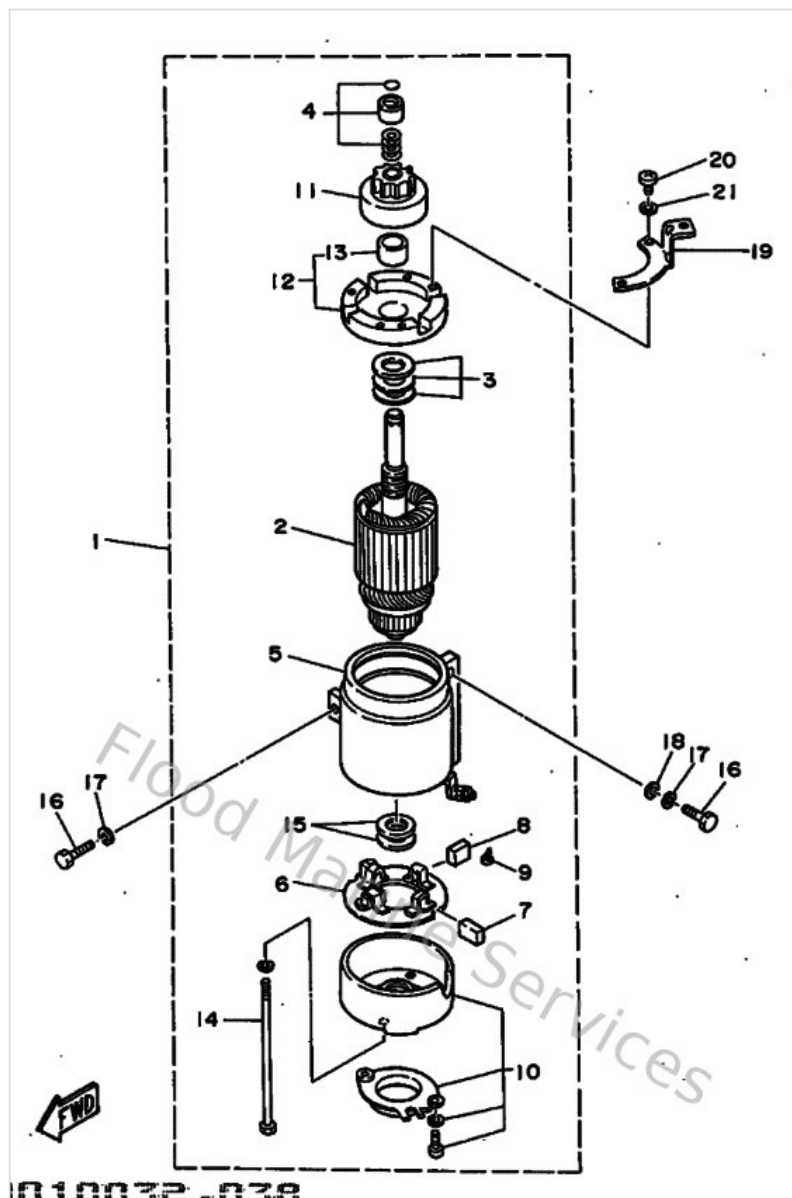
Ref	Part	
32	68811181A200 Gasket, cylinder head 1	Buy now
33	9011908M2100 Bolt, with washer(63v)	Buy now
34	9034014M0000 Plug, straight screw(62y)	Buy now
35	904301411500 Gasket (663)	Buy now
36	68811191009M Cover, cylinder head 1	Buy now
37	68811193A100 Gasket, head cover 1	Buy now
38	970950602500 Bolt	Buy now
39	929900660000 Washer, plain (646)	Buy now
40	9048020M0500 Grommet (688)	Buy now
41	688124160000 Valve, pressure control	Buy now
42	9050116M1100 Spring, compression (688)	Buy now
43	6E5124113000 Thermostat	Buy now
44	68812413009M Cover, thermostat	Buy now
45	68812414A100 Gasket, cover	Buy now
46	970140603500 Bolt(3rv)	Buy now

Cylinder & Crankcase



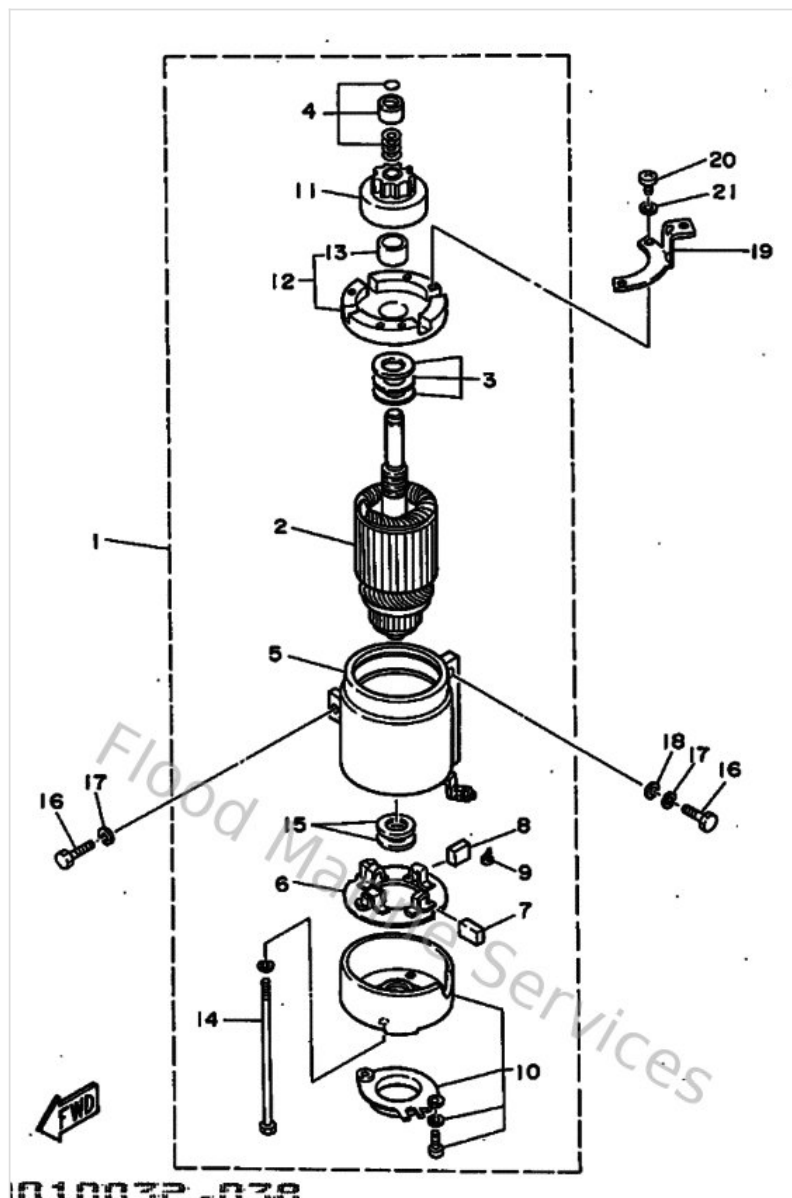
Ref	Part	
48	68841111009M Inner cover, exhaust	Buy now
49	68841112A000 Gasket, exhaust inner cover	Buy now
50	68841114A000 Gasket, exhaust outer cover	Buy now
51	68841113001S Outer cover, exhaust	Buy now
52	663243120100 Pipe 1	Buy now
53	904670800400 Clip, pipe 6162435600	Buy now
54	970140804000 Bolt	Buy now
55	929900860000 Washer, plain (663)	Buy now
56	6H1157720000 Stay 2	Buy now
57	970950601200 Bolt(gh1)	Buy now
58	6H1157730000 Stay 3	Buy now
59	6H1217960000 Hinge	Buy now
60	973130801200 Bolt(62e)	Buy now
61	947020024700 Plug, spark (br8hs-10)	Buy now

Demarreur Electrique



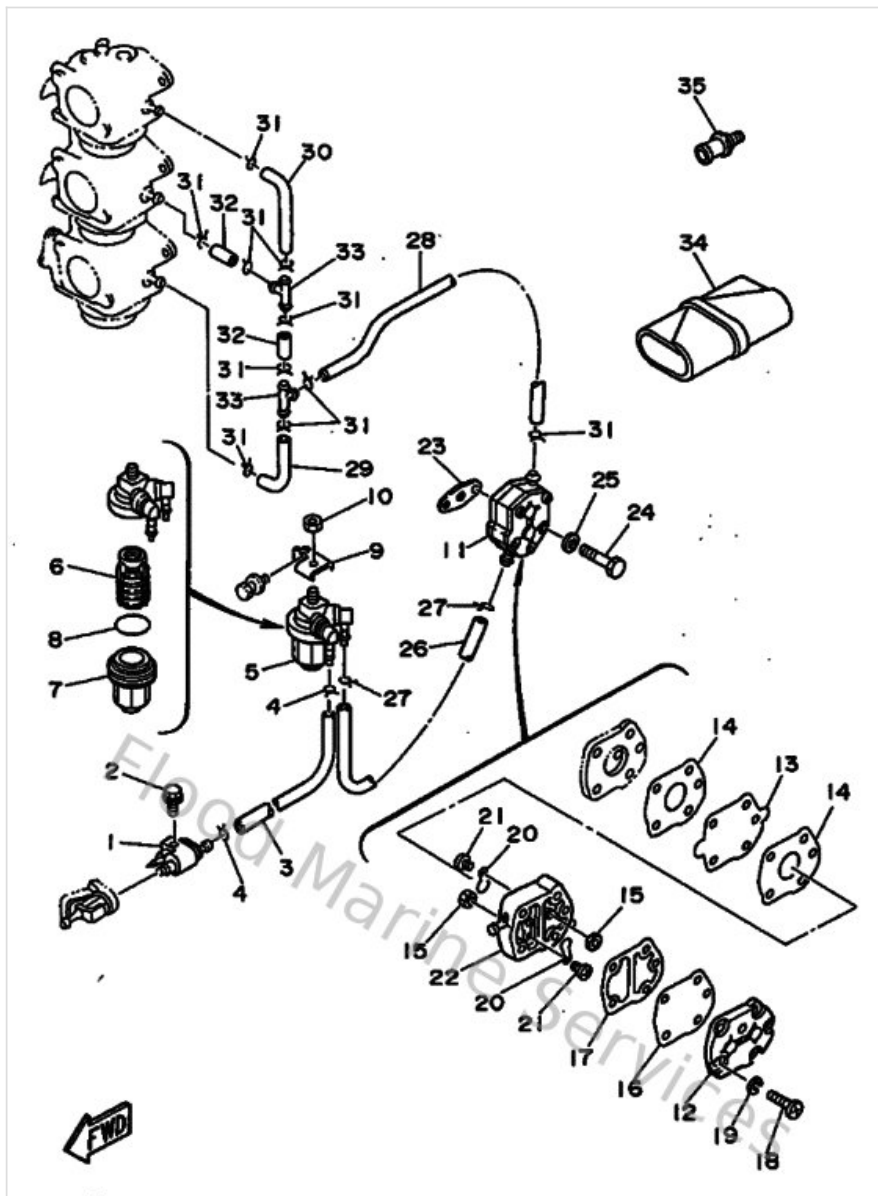
Ref	Part	
1	688818001200 Starting motor assembly	Buy now
2	676818501100 Armature assembly	Buy now
3	676818091000 Washer kit	Buy now
4	676818571000 Pinion stopper set	Buy now
5	688818101100 Stator assembly	Buy now
6	663818401100 Brush holder assembly	Buy now
7	663818111100 Brush 1	Buy now
8	663818121100 Brush 2	Buy now
9	663818131000 Spring, brush	Buy now
10	663818201200 Rear bracket assembly	Buy now
11	663818321100 Pinion assembly	Buy now
12	688818301100 Front bracket assembly	Buy now
13	688818310000 Metal, front	Buy now
14	663818261000 Bolt 1	Buy now
15	688818240000 Washer 2	Buy now

Demarreur Electrique



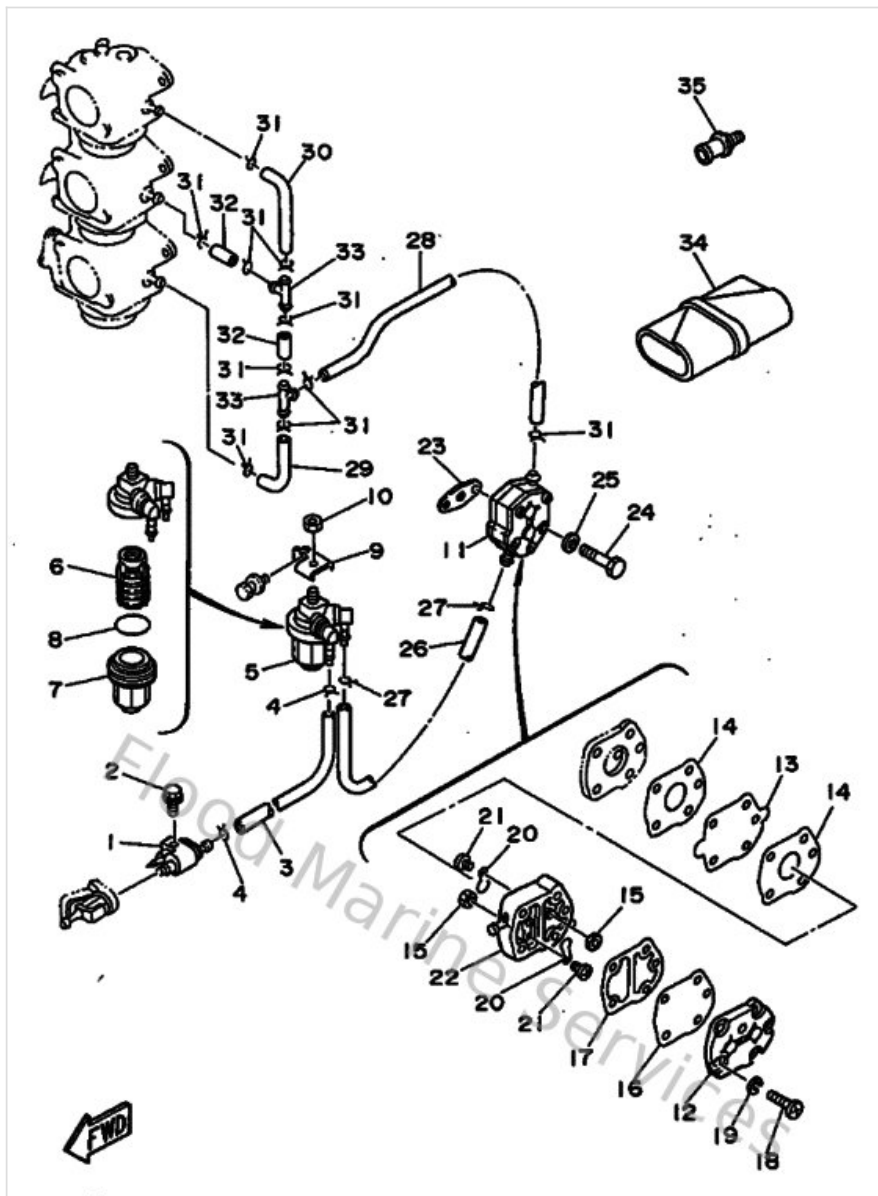
Ref	Part	
16	970130803000 Bolt	Buy now
17	929900810000 Ybs67-8 washer, spring	Buy now
18	929900860000 Washer, plain (663)	Buy now
19	6H1157710000 Stay 1	Buy now
20	985800401000 Screw, pan head (e56)	Buy now
21	929900460000 Washer, plain (646)	Buy now

Fuel



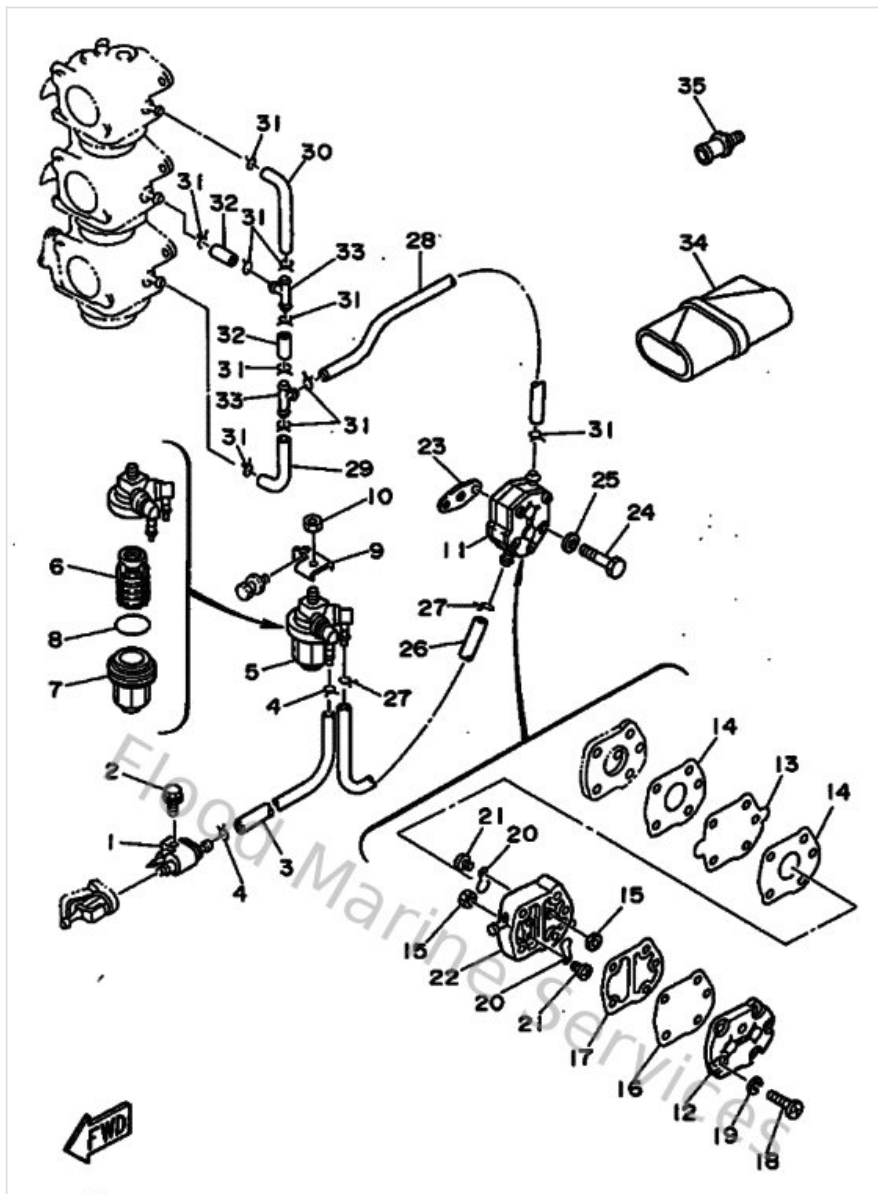
Ref	Part	
1	6G1243040200 Fuel pipe joint comp. 1	Buy now
2	975950652000 Bolt(7u8)	Buy now
3	90445093J200 Hose (l420)	Buy now
4	904670800400 Clip, pipe 6162435600	Buy now
5	61N245600000 Filter assembly	Buy now
6	61N245630000 Element, filter	Buy now
7	61N245210000 Cup, filter	Buy now
8	932103273800 O-ring(1wg)	Buy now
9	6H1245660000 Bracket, Filter	Buy now
10	953800860000 Nut (661)	Buy now
11	692244100000 Fuel pump assembly	Buy now
12	648244130100 Cover, pump	Buy now
13	692244110000 Diaphragm	Buy now
14	648244340100 Gasket, body	Buy now
15	953800360000 Nut (6g8)	Buy now

Fuel



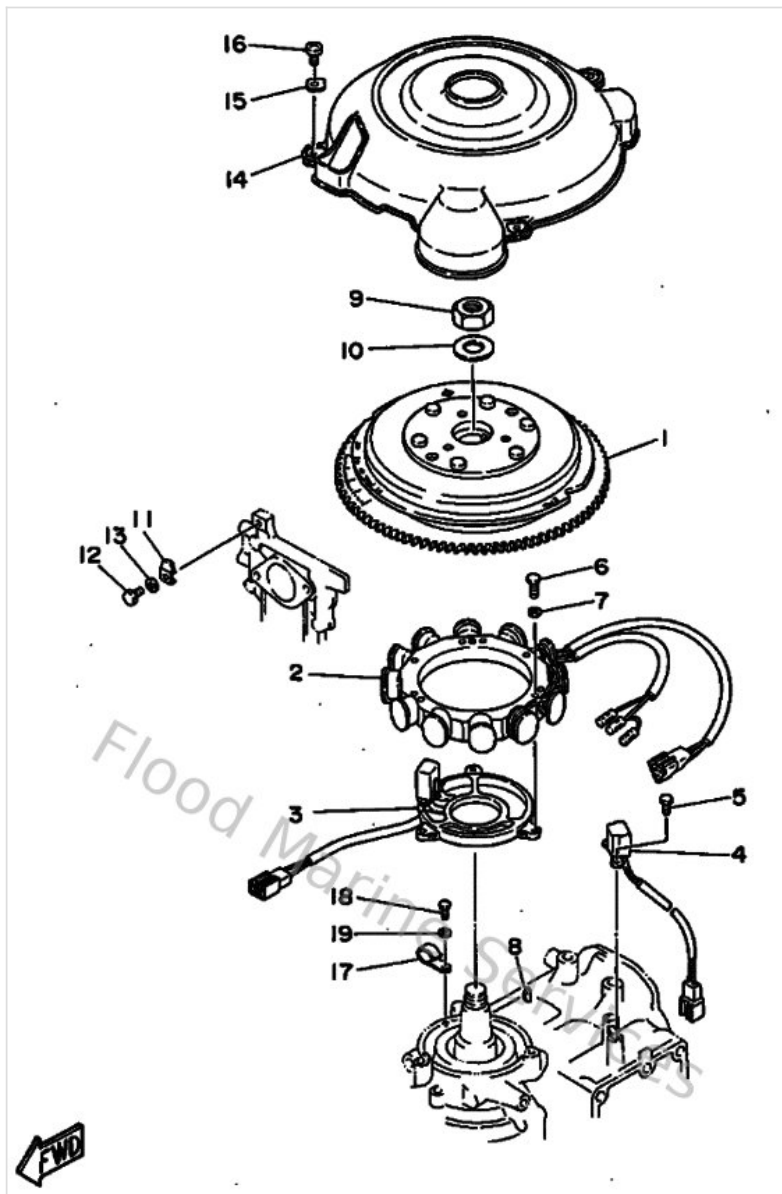
Ref	Part	
16	663244110000 Diaphragm	Buy now
17	648244350200 Gasket, body 2	Buy now
18	985800553000 Ybs86-530 screw,panhead	Buy now
19	929900510000 Ybs67-5 washer, spring	Buy now
20	6A0244210100 Valve, check	Buy now
21	6A0143250000 Screw, pan head	Buy now
22	6A0244120200 Body 1	Buy now
23	65024431A000 Gasket,fuel pump	Buy now
24	970950604000 Bolt (682)	Buy now
25	929900660000 Washer, plain (646)	Buy now
26	6H1243140000 Pipe 4	Buy now
28	90445097F700 Hose (I1500)	Buy now
29	6A4243120000 Pipe, fuel 2	Buy now
30	688243140000 Pipe, fuel 2	Buy now
32	90445090F600 Hose (I1500)	Buy now

Fuel



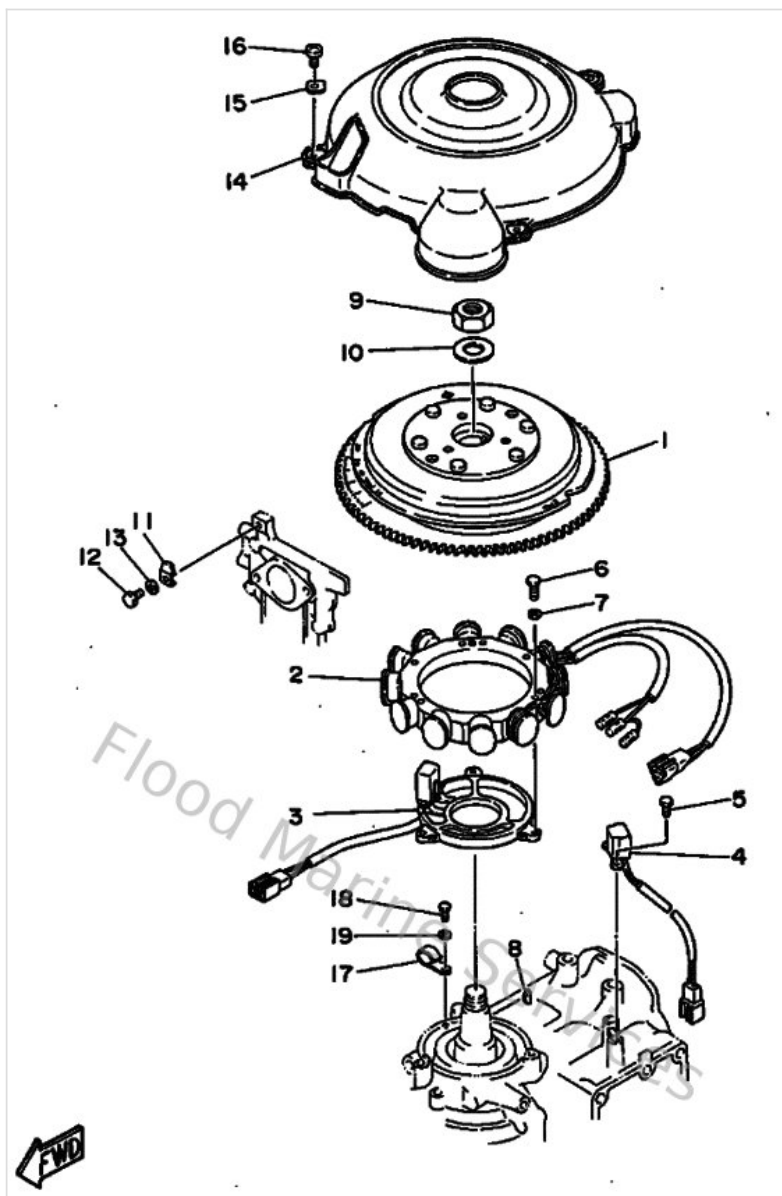
Ref	Part	
33	688243780000 Pipe, joint	Buy now
34	656W28100200 Tool kit	Buy now
35	6E0281930094 Plug, water check	Buy now

Generatrice



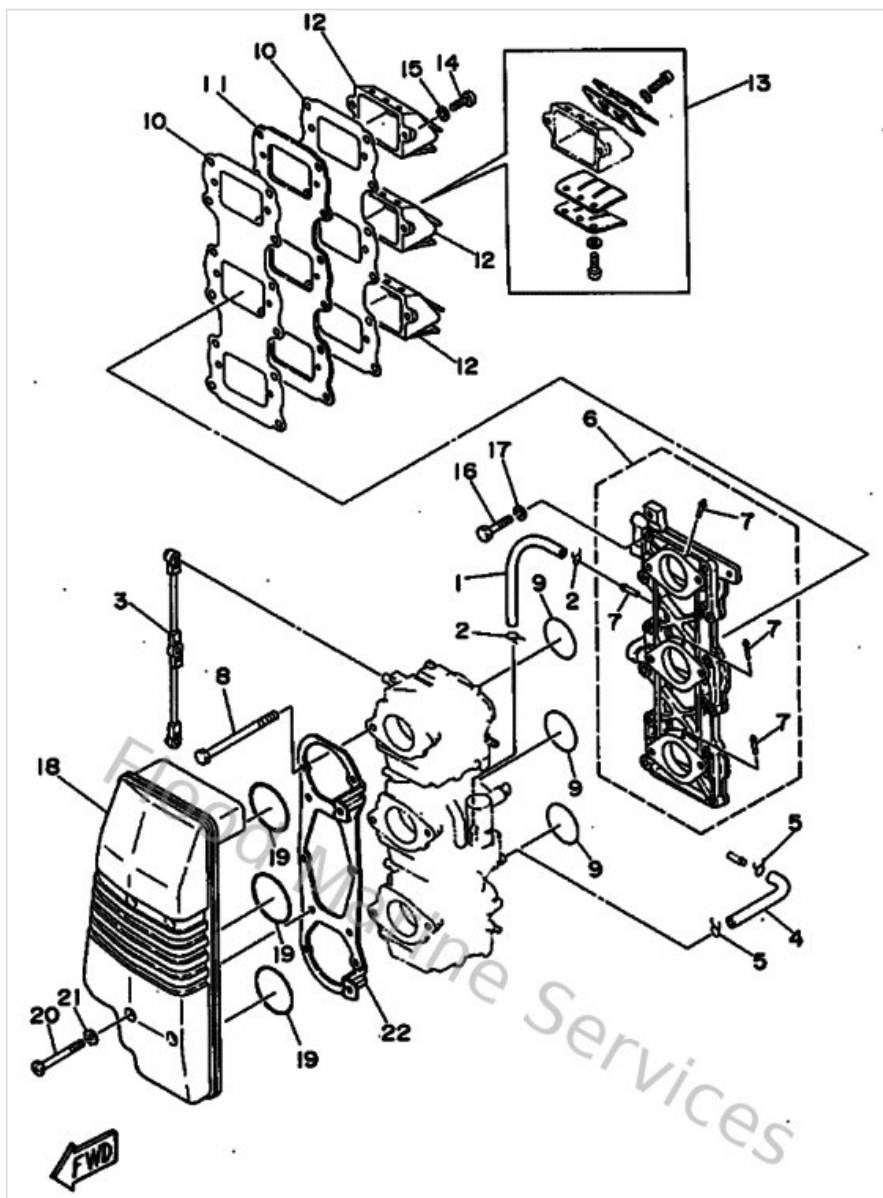
Ref	Part	
1	6H0855500000 Rotor assembly	Buy now
2	6H0855100100 Stator Assembly	Buy now
3	6H0855800100 Coil, pulser	Buy now
4	6H2858950100 Crank position sender	Buy now
5	970950501200 Bolt, hexagon	Buy now
6	970950604000 Bolt (682)	Buy now
7	929900660000 Washer, plain (646)	Buy now
8	902800504900 Key, woodruff (12r)	Buy now
9	901702013700 Nut, hexagon(663)	Buy now
10	9020121M1800 Washer, plate (663)	Buy now
11	688813320100 Plate, timing	Buy now
12	970950601000 Bolt	Buy now
14	6H1813370100 Cover, flywheel	Buy now
15	9020906M0400 Washer	Buy now
16	978850601200 Screw, pan head(62j)	Buy now

Generatrice



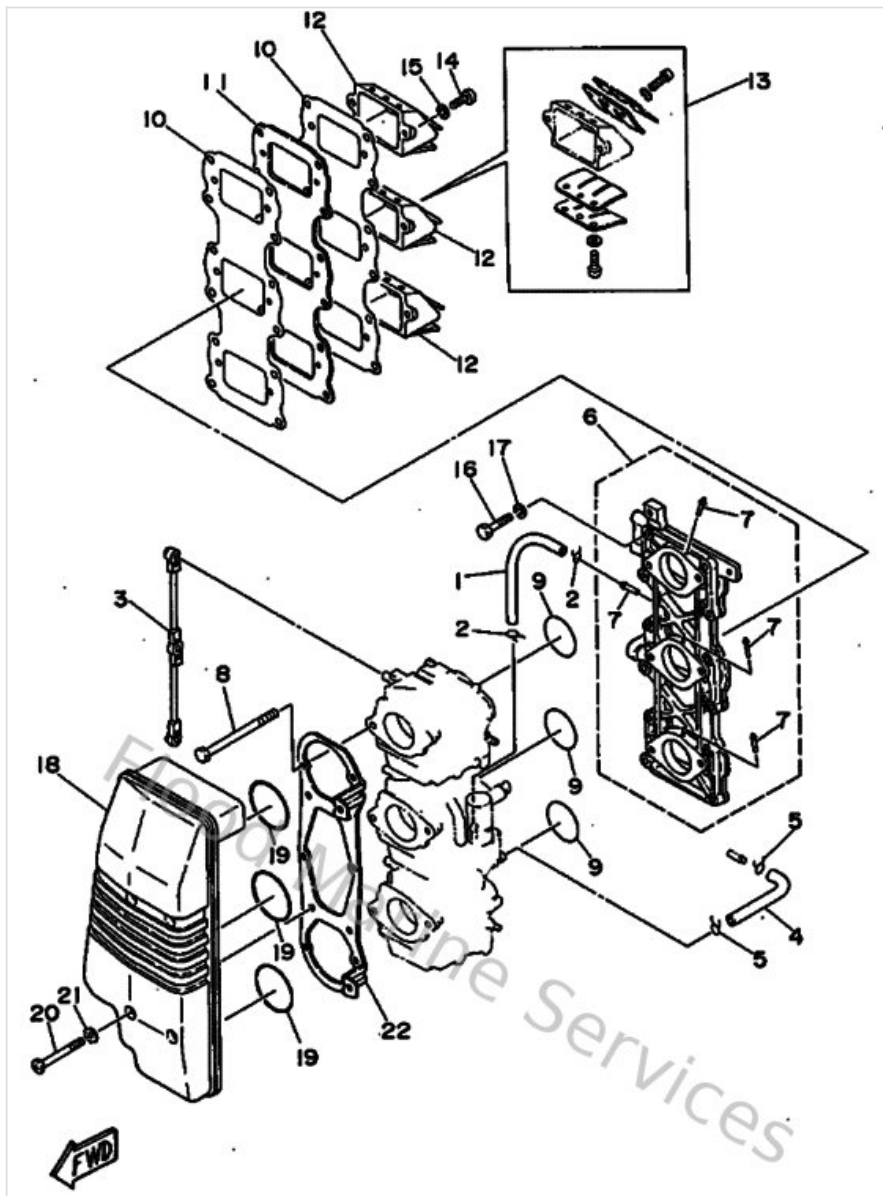
Ref	Part	
17	9046506M2800 Clamp(6h4)	Buy now
18	970950601200 Bolt(gh1)	Buy now

Intake



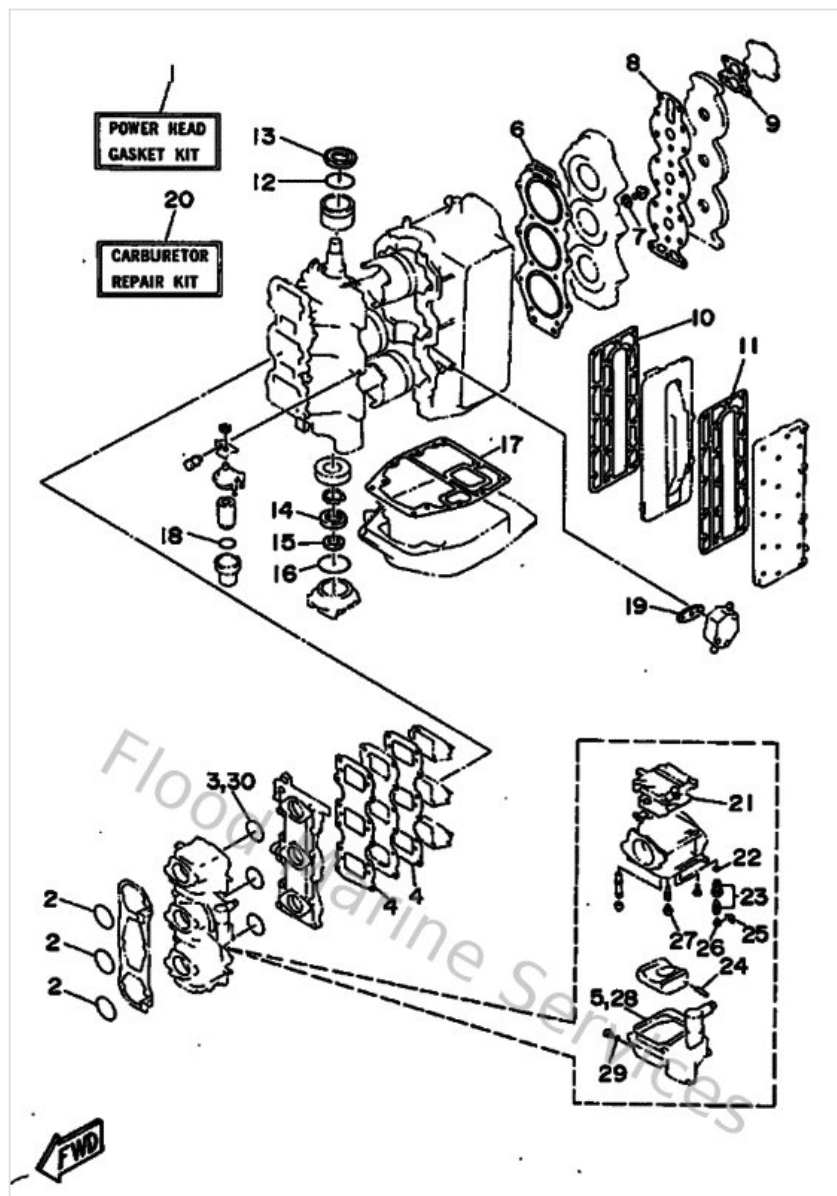
Ref	Part	
1	9044507M2300 Hose (I570)	Buy now
2	904670601600 Clip (655)	Buy now
3	688412170100 Rod, accel. lever	Buy now
4	6H3143490000 Pipe	Buy now
5	904670800400 Clip, pipe 6162435600	Buy now
6	999990403100 Manifold, intake 1 & hose	Buy now
7	6H1144850000 Pipe, joint	Buy now
8	970950609500 Bolt, hexagon deep recess	Buy now
9	9321039ME400 O-ring(6h2)	Buy now
10	68813621A100 Gasket, valve seat	Buy now
11	688136240000 Plate, reed valve	Buy now
12	688136100000 Reed valve assembly	Buy now
13	688W00040000 Reed set	Buy now
14	978800502000 Screw, pan head (e22)	Buy now
15	929900510000 Ybs67-5 washer, spring	Buy now

Intake



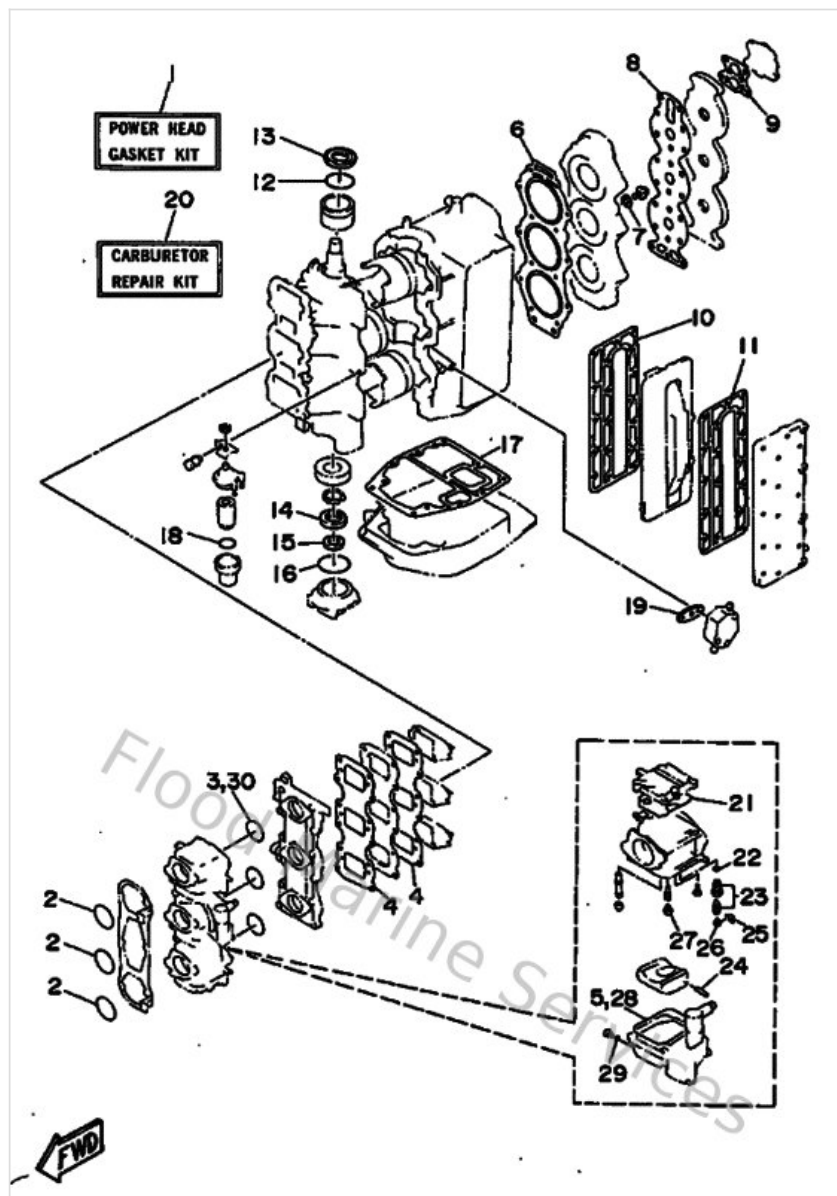
Ref	Part	
16	970950603000 Bolt(jf7)	Buy now
17	929950610000 Washer(6a1)	Buy now
18	6H1144400200 Silencer assembly	Buy now
19	932104604400 O-ring	Buy now
20	978850605000 Screw pan head	Buy now
21	9020906M0500 Washer (688)	Buy now
22	6H1144130200 Stay	Buy now

Kits De Reparation 1



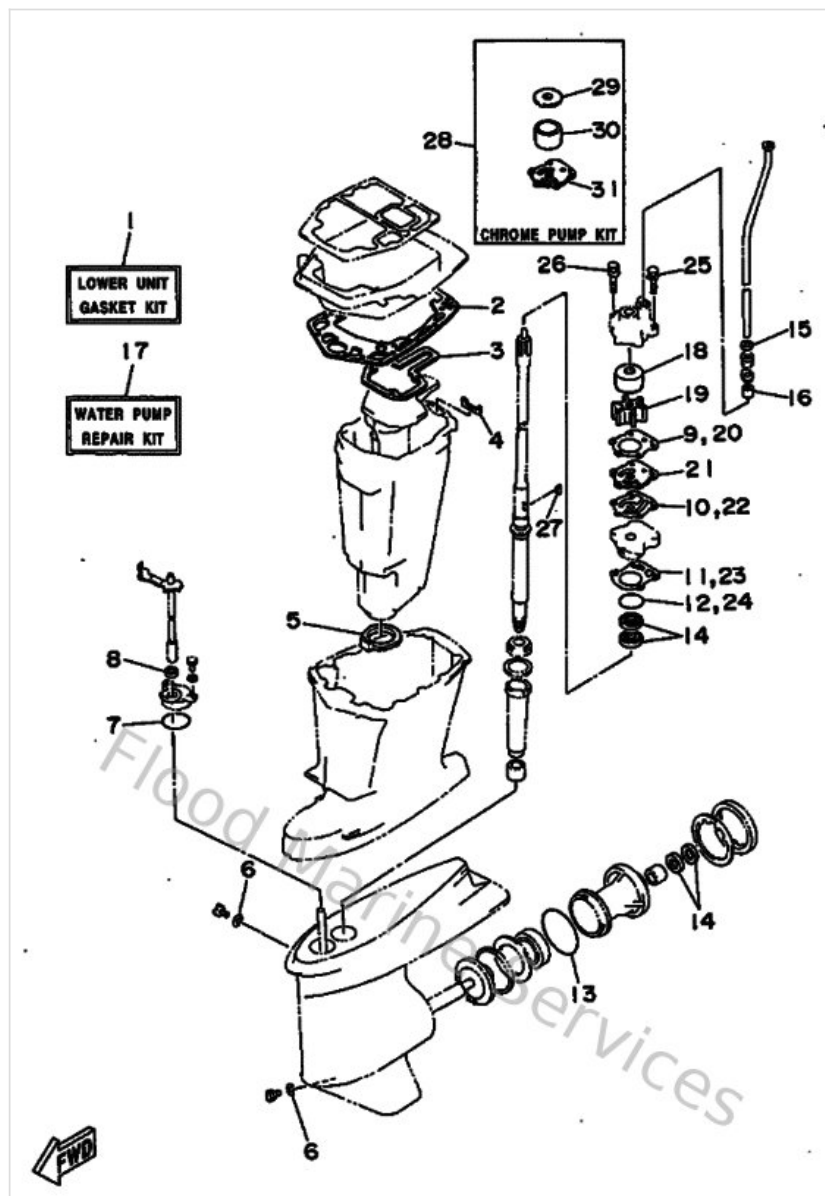
Ref	Part	
1	6H1W00010200 Power head gasket kit	Buy now
2	932104604400 O-ring	Buy now
3	9321039ME400 O-ring(6h2)	Buy now
4	68813621A100 Gasket, valve seat	Buy now
5	6H4149840000 Gasket, float chamber	Buy now
6	68811181A100 Gasket, cylinder head 1	Buy now
7	904301411500 Gasket (663)	Buy now
8	68811193A100 Gasket, head cover 1	Buy now
9	68812414A100 Gasket, cover	Buy now
10	68841112A000 Gasket, exhaust inner cover	Buy now
11	68841114A000 Gasket, exhaust outer cover	Buy now
12	9321046M1600 O-ring (688)	Buy now
13	9310236M2400 Oil seal(52w)	Buy now
14	9310230M0500 Oil seal (688)	Buy now
15	9310420M0200 Oil seal (688)	Buy now

Kits De Reparation 1



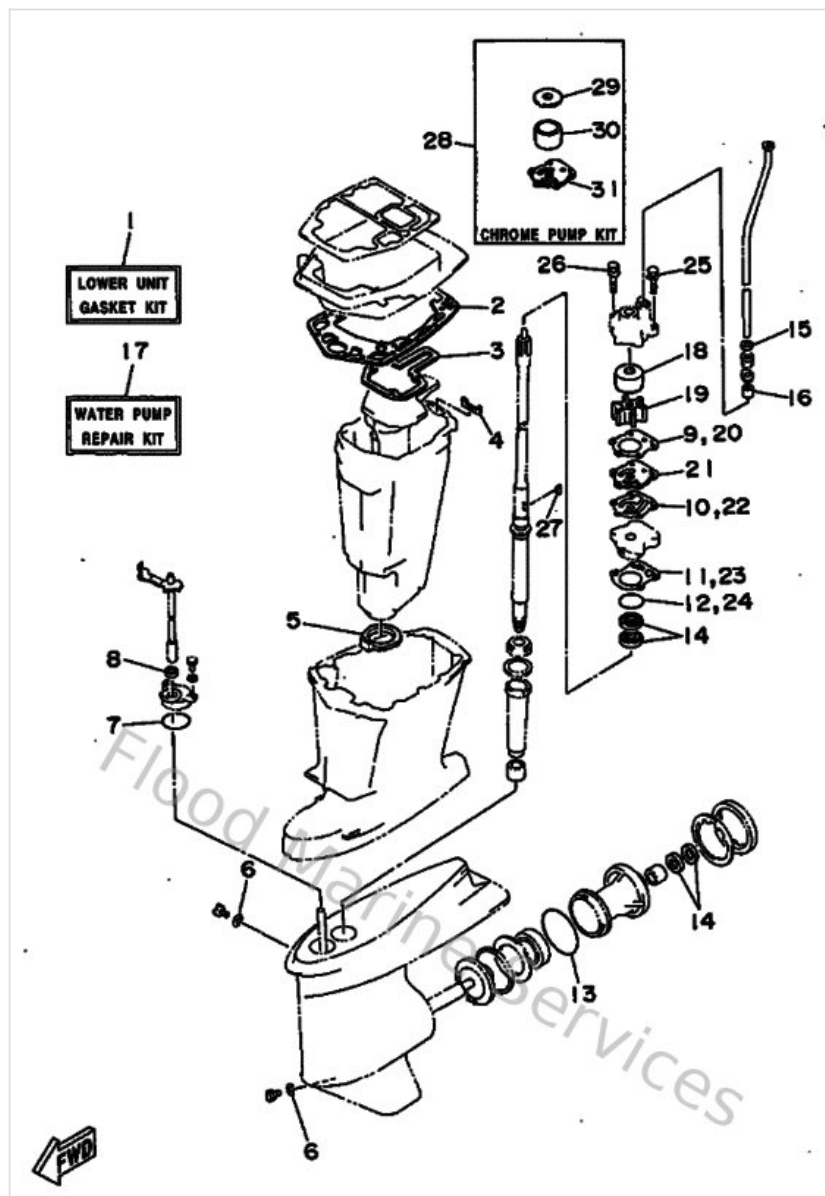
Ref	Part	
16	932106226900 Ring, o(663)	Buy now
17	68845113A000 Gasket, upper casing	Buy now
18	932103273800 O-ring(1wg)	Buy now
19	65024431A000 Gasket,fuel pump	Buy now
20	6H1W00931000 Carburetor repair kit	Buy now
21	6H4141470000 O-ring	Buy now
22	932100422800 O-ring (371)	Buy now
23	692145900000 Needle valve assembly	Buy now
24	6H4145480000 Pin, float arm	Buy now
25	663141590000 Clip	Buy now
26	676141860000 Pin, valve	Buy now
27	676149660000 Rubber cap	Buy now
29	932100423000 O-ring (371)	Buy now

Kits De Reparation 2



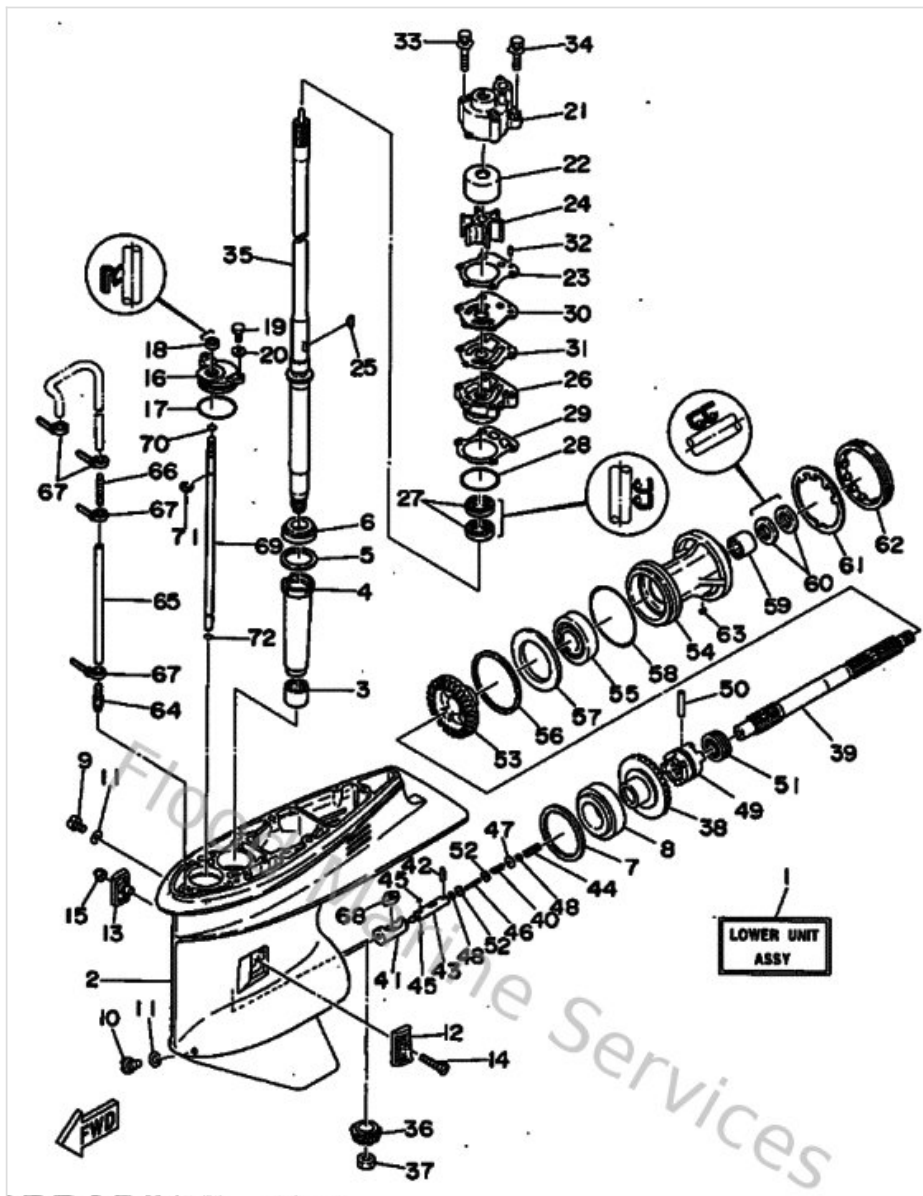
Ref	Part	
1	688W00012100 Lower unit gasket kit	Buy now
2	68845114A100 Gasket, upper casing	Buy now
3	68841134A000 Gasket, exhaust manifold	Buy now
4	688411330000 Gasket, exhaust manifold 1	Buy now
5	688451230000 Gasket, muffler	Buy now
6	904300802000 Gasket	Buy now
7	932104904600 O-ring (620)	Buy now
8	931060901400 Oil seal	Buy now
9	68844315A000 Gasket,water pump 1	Buy now
10	68844324A000 Gasket,cartridge Outer plate	Buy now
11	68844316A000 Gasket,water pump 2	Buy now
12	932104604400 O-ring	Buy now
13	9321085M9700 O-ring(6h1)	Buy now
14	9310125M0300 Oil seal	Buy now
15	904301207200 Gasket	Buy now

Kits De Reparation 2



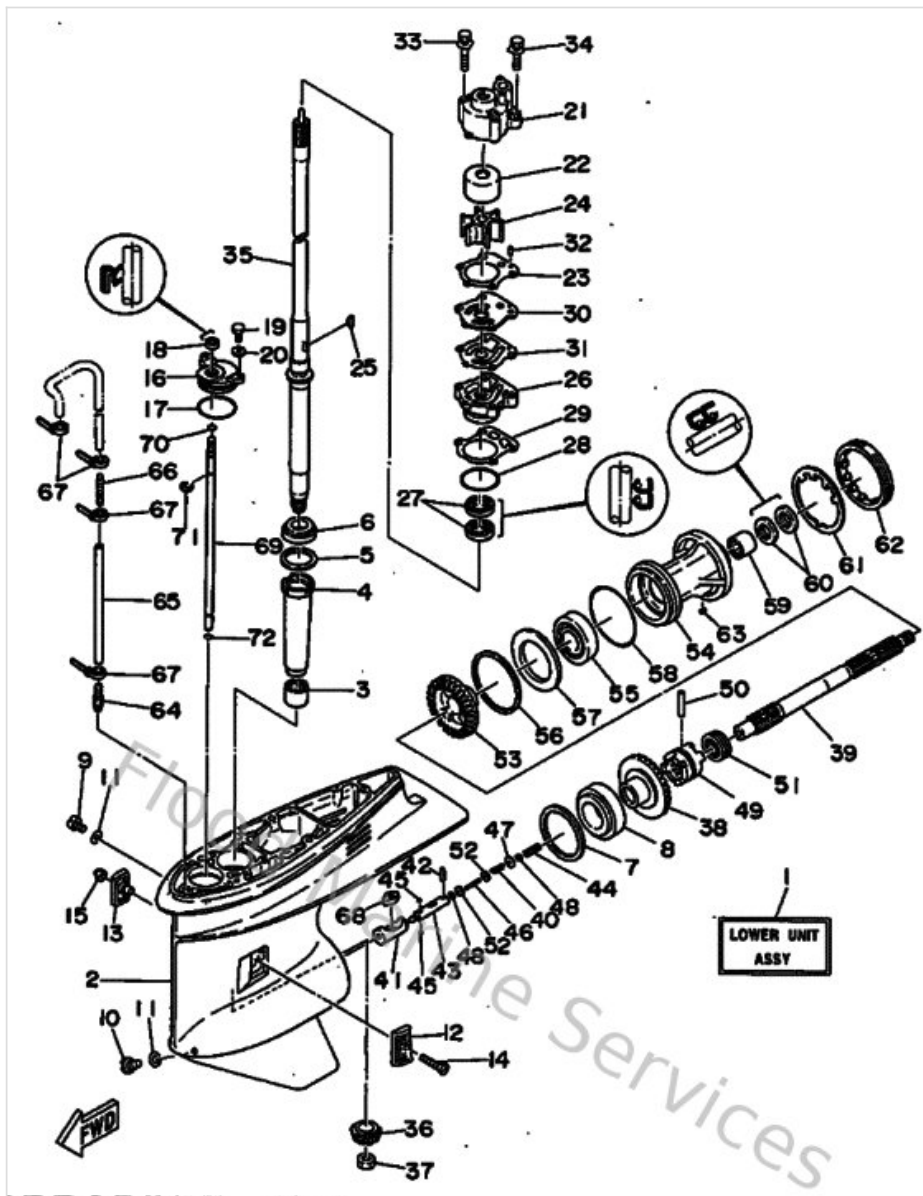
Ref	Part	
16	663443660000 Damper, water seal 2	Buy now
17	692W00780200 Water pump repair kit	Buy now
18	688443220000 Insert, cartridge	Buy now
19	688443520300 Impeller	Buy now
21	688443230000 Outer plate, cartridge	Buy now
25	9011908M1300 Bolt, with washer(6h0)	Buy now
26	9011908M1600 Bolt, with washer(6h0)	Buy now
27	9028004M0400 Key, woodruff (688)	Buy now
28	688W00781A00 Chrome pump kit	Buy now
29	688443214100 Inner plate, cartridge	Buy now
30	688443224100 Insert, cartridge	Buy now
31	688443234000 Outer plate, cartridge	Buy now

Lower Casing & Drive



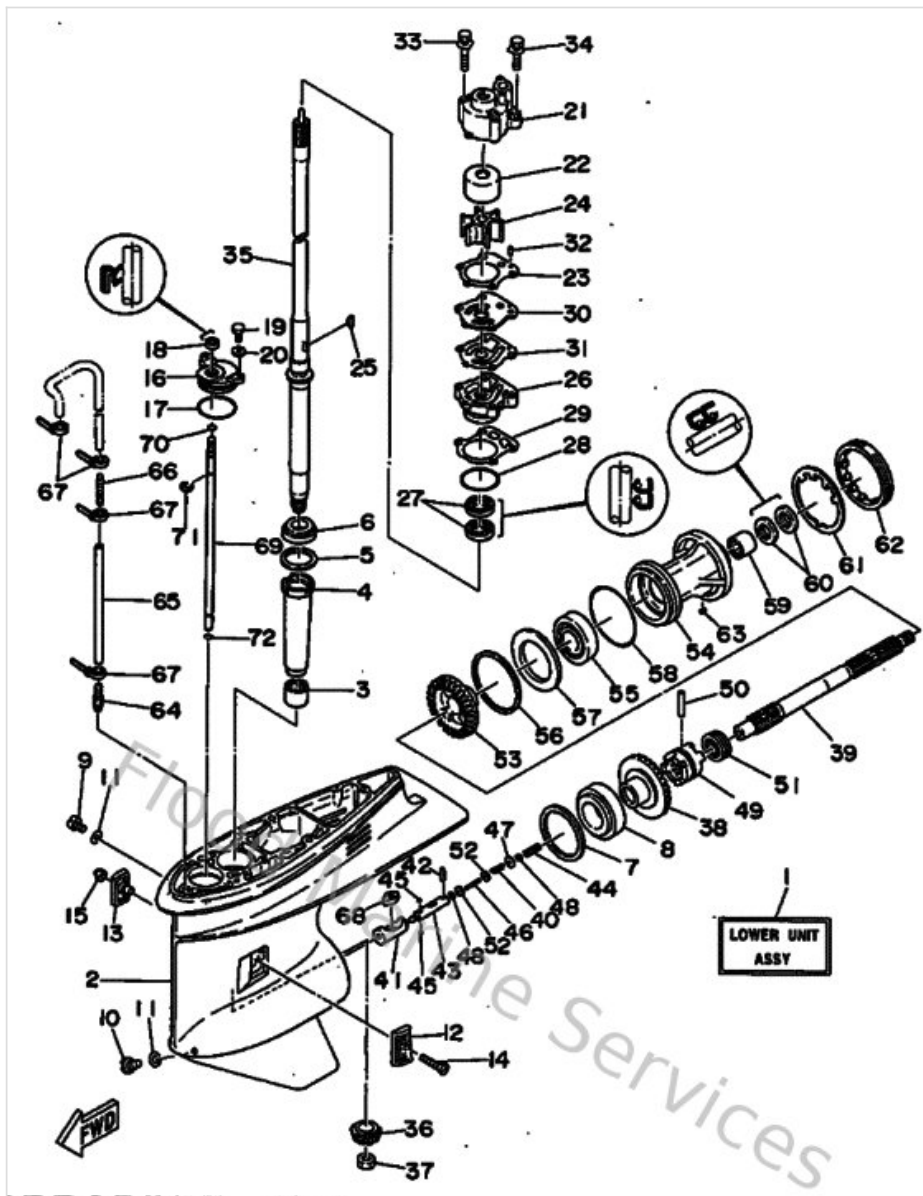
Ref	Part	
1	6H145300154D Lower unit assembly	Buy now
2	6H145301034D Lower casing set	Buy now
3	93315325V100 Bearing, needle (688)	Buy now
4	688455360100 Sleeve, drive shaft	Buy now
5	688455870130 Shim (t:0.30mm)	Buy now
6	93332000U300 Brg,tapered roller 50mm (688)	Buy now
7	688455676000 Shim (t:0.50mm)	Buy now
8	93332000W700 Bearing(6b0)	Buy now
9	903400800200 Plug, straight screw	Buy now
10	688453410000 Plug, drain	Buy now
11	904300802000 Gasket	Buy now
12	6H1452140000 Cover, water inlet	Buy now
13	6H1452150000 Cover, water inlet	Buy now
14	9015105M0000 Screw, countersunk(692)	Buy now
15	901850590400 Nut nylon (sus)(ex4)	Buy now

Lower Casing & Drive



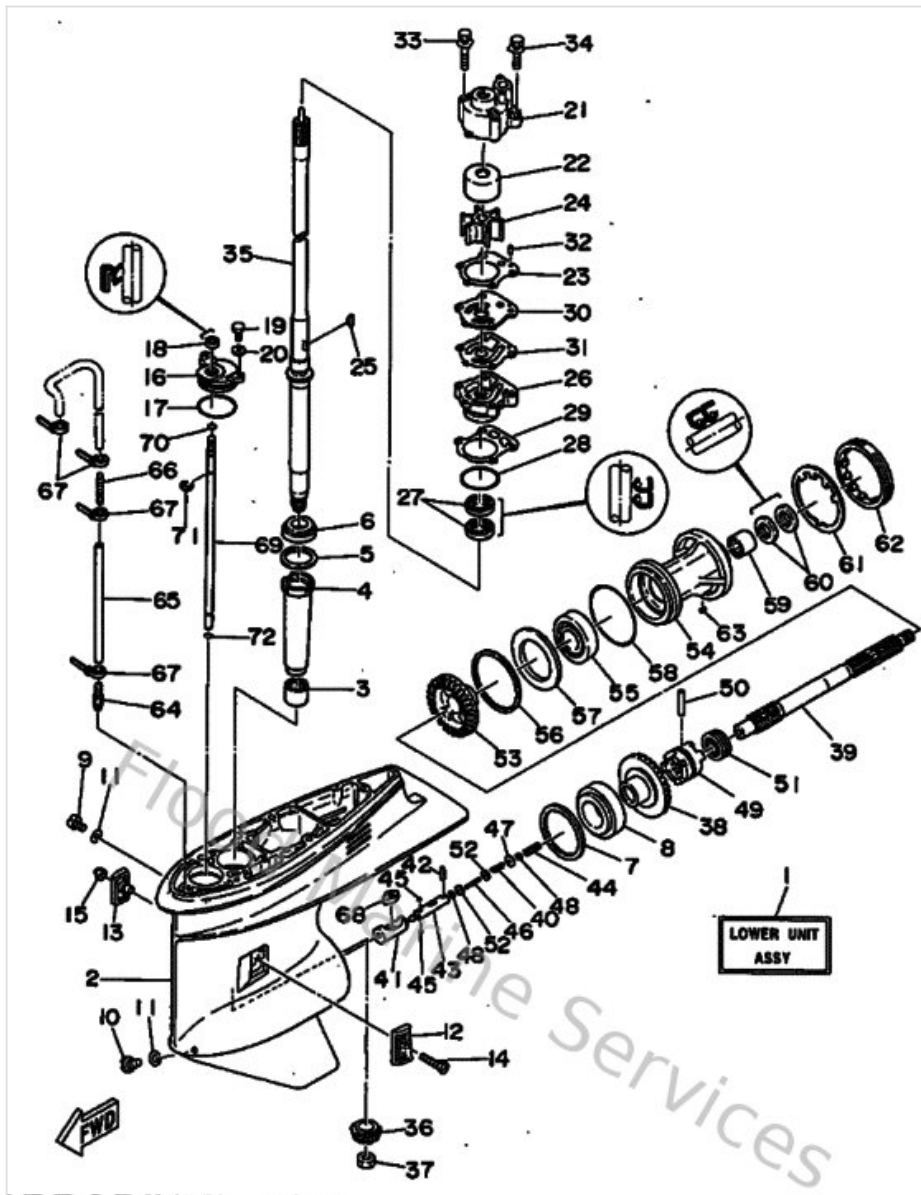
Ref	Part	
16	688453210000 Plate	Buy now
17	932104904600 O-ring (620)	Buy now
18	931060901400 Oil seal	Buy now
19	970950601600 Bolt, hexagon deep recess	Buy now
20	929900660000 Washer, plain (646)	Buy now
21	688443110100 Housing, water pump 1	Buy now
22	688443220000 Insert, cartridge	Buy now
23	68844315A000 Gasket,water pump 1	Buy now
24	688443520300 Impeller	Buy now
25	9028004M0400 Key, woodruff (688)	Buy now
26	688443410094 Housing, water pump set	Buy now
27	9310125M0300 Oil seal	Buy now
28	932104604400 O-ring	Buy now
29	68844316A000 Gasket,water pump 2	Buy now
30	688443230000 Outer plate, cartridge	Buy now

Lower Casing & Drive



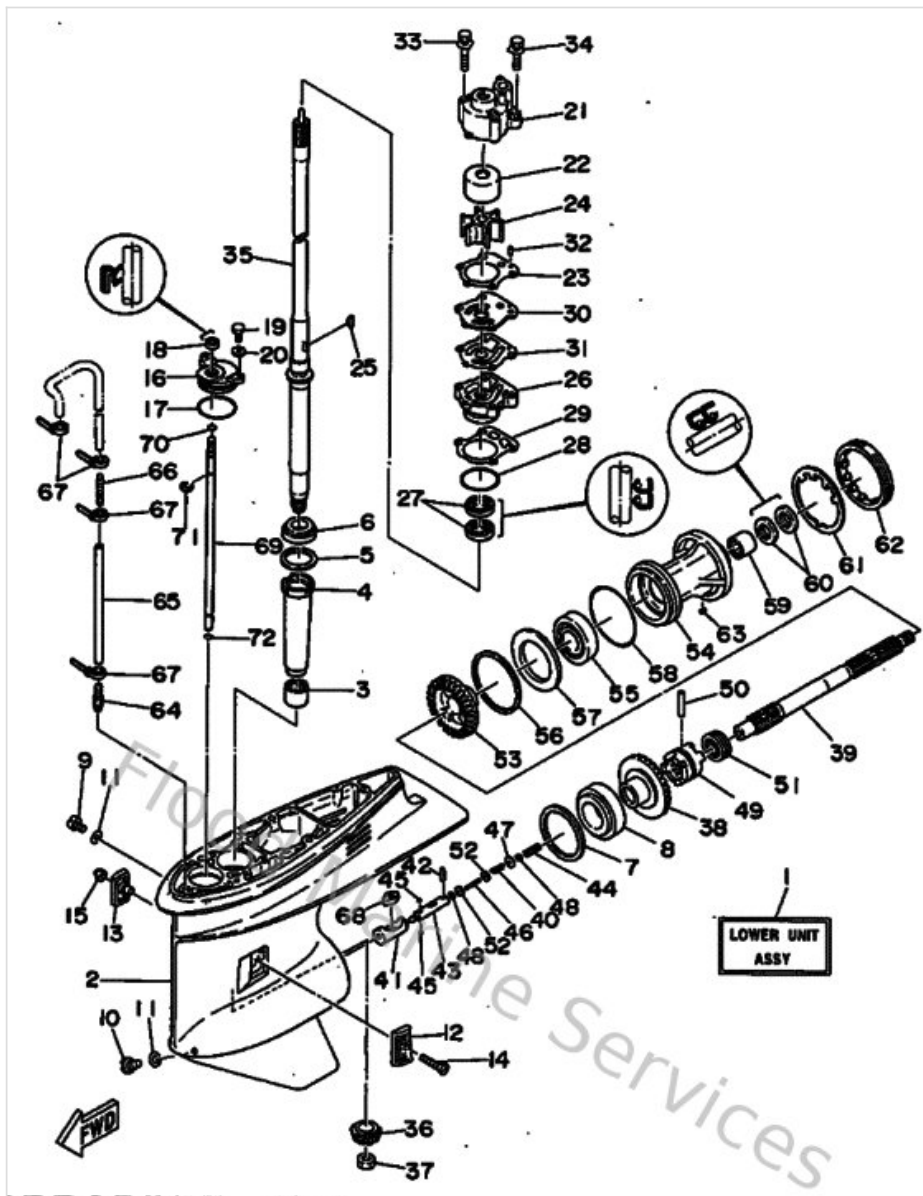
Ref	Part	
31	68844324A000 Gasket,cartridge Outer plate	Buy now
32	9360410M0300 Pin, dowel (688)	Buy now
33	9011908M1600 Bolt, with washer(6h0)	Buy now
34	9011908M1300 Bolt, with washer(6h0)	Buy now
35	6H1455011100 Drive shaft comp.	Buy now
36	688455510100 Pinion	Buy now
37	9017016M0100 Nut, hexagon (688)	Buy now
38	688455600000 Gear 1 (26t)	Buy now
39	6H1456110100 Shaft, propeller	Buy now
40	9050112M4800 Spring (6h1)	Buy now
41	6H1456410100 Shifter	Buy now
42	9360312M1100 Pin, dowel(6h1)	Buy now
43	6H1456340200 Slide, shift	Buy now
44	9050116M6500 Spring, compression(6h1)	Buy now
45	935031600300 Ball	Buy now

Lower Casing & Drive



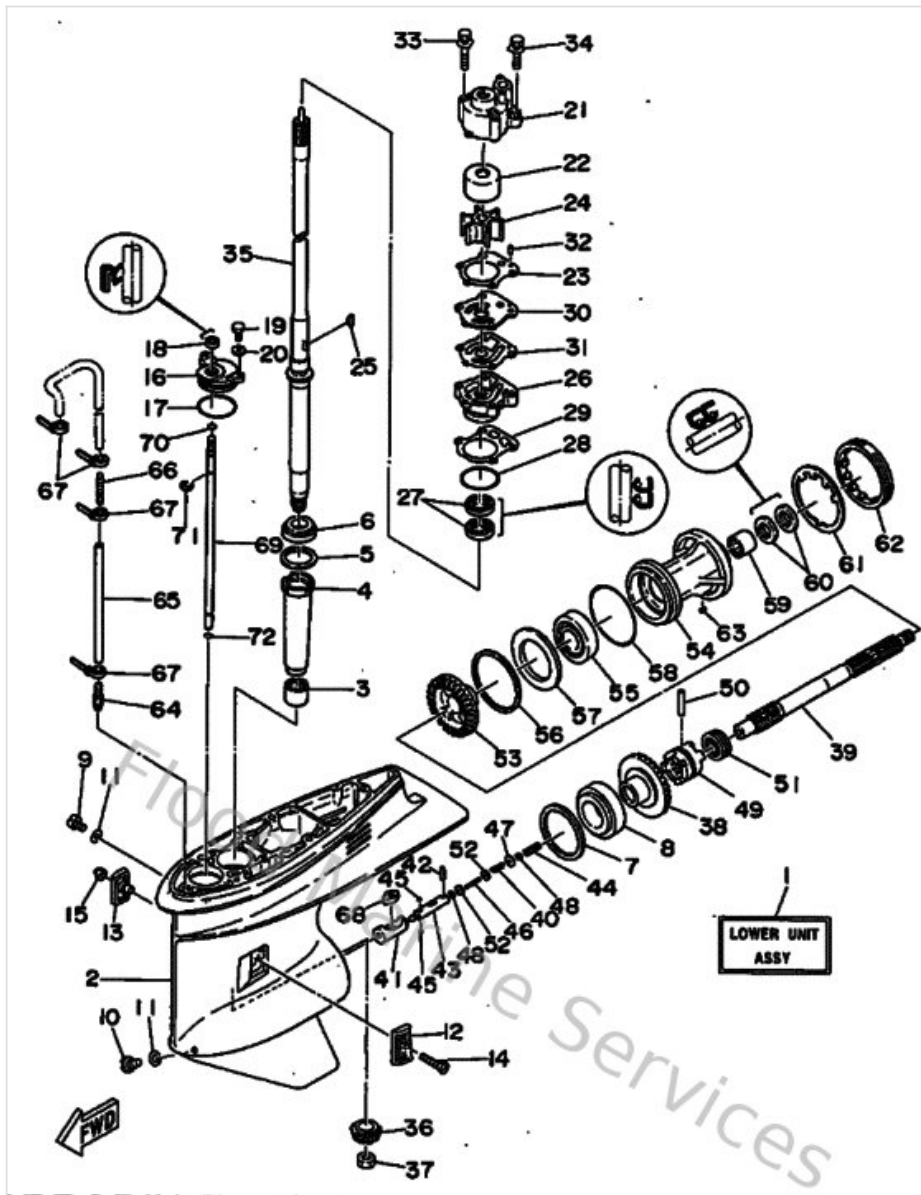
Ref	Part	
46	6H1456680000 Shaft, free 1	Buy now
47	902010331300 Washer, plate 8077743700	Buy now
48	9018302M0300 Nut, spring (6h1)	Buy now
49	6H1456310100 Clutch, dog	Buy now
50	9025007M0200 Pin, straight (688)	Buy now
51	688456330000 Ping, cross pin	Buy now
52	6H1456350000 Plunger, shift	Buy now
53	6H1455710000 Gear 2	Buy now
54	688453310094 Housing, bearing	Buy now
55	93306207U000 Brg,r-b 6207 72mm 280g (688)	Buy now
56	688455776000 Shim (t:0.50mm)	Buy now
57	688455760000 Washer, thrust 2	Buy now
58	9321085M9700 O-ring(6h1)	Buy now
59	93317325U000 Brg,needle	Buy now
61	688453830200 Washer, claw	Buy now

Lower Casing & Drive



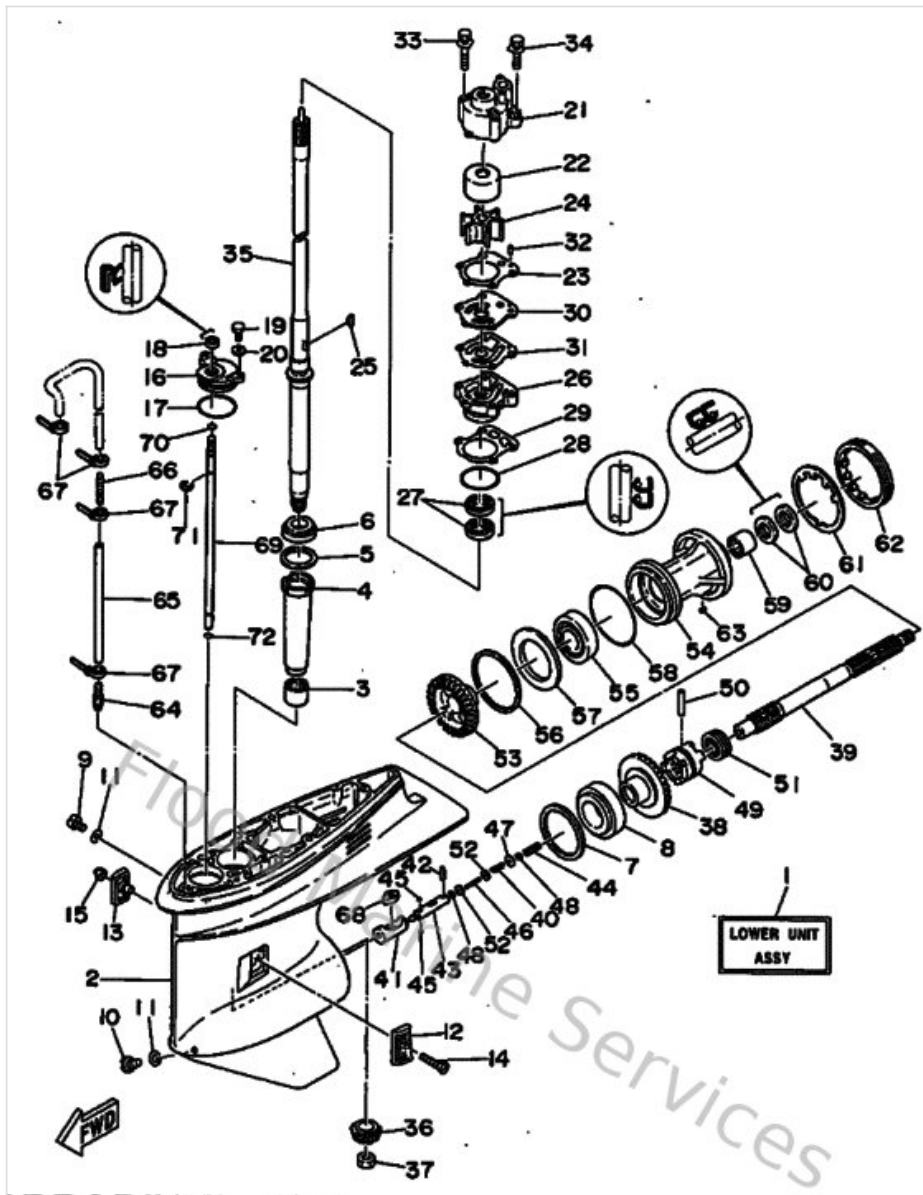
Ref	Part	
62	688453840200 Nut	Buy now
63	902820401000 Key, strait(663)	Buy now
64	6E5453780000 Nipple, hose	Buy now
65	9044507ME900 Hose (I250)	Buy now
66	6E5835581000 End, nipple	Buy now
67	904651009800 Clamp	Buy now
68	6H1441510000 Cam, shift	Buy now
69	6H1441440000 Rod, shift 2	Buy now
70	932100754000 O-ring (11m)	Buy now
71	990010860000 Circlip(2r6)	Buy now
72	9345007M0000 Circlip (6e5)	Buy now
1	663453760094 Guide, seal damper	Buy now
2	688453750000 Damper, seal 2	Buy now
3	688453710200 Tab-trim	Buy now
4	9010510M0000 Bolt, hexagon (663)	Buy now

Lower Casing & Drive



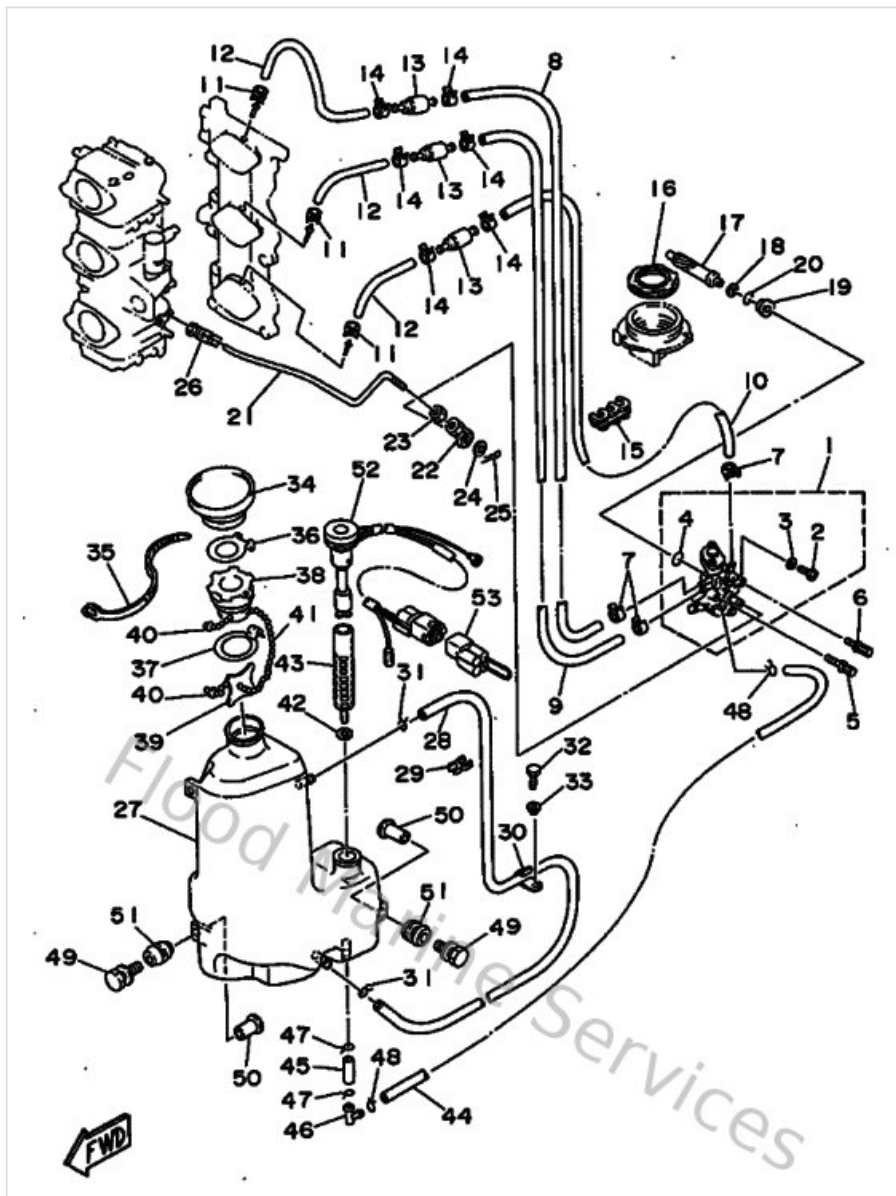
Ref	Part	
5	936061201900 Pin, dowel (614)	Buy now
6	970751004000 Bolt, hexagon deep recess	Buy now
7	929901060000 Washer, plate	Buy now
8	929901010000 Ybs67-10 washer, spring	Buy now
9	9011908M8400 Bolt, with washer	Buy now
10	688443611000 Tube, water 1	Buy now
11	902021206000 Washer, plate(663)	Buy now
12	904301207200 Gasket	Buy now
13	663443670000 Damper, water seal 3	Buy now
14	663443660000 Damper, water seal 2	Buy now
15	9048019M0600 Grommet (688)	Buy now
16	977804011200 Screw, pan head tapping	Buy now
17	6E5835580000 End, nipple	Buy now
18	9044507MF100 Hose (I570)	Buy now
19	688459870100 Spacer	Buy now

Lower Casing & Drive



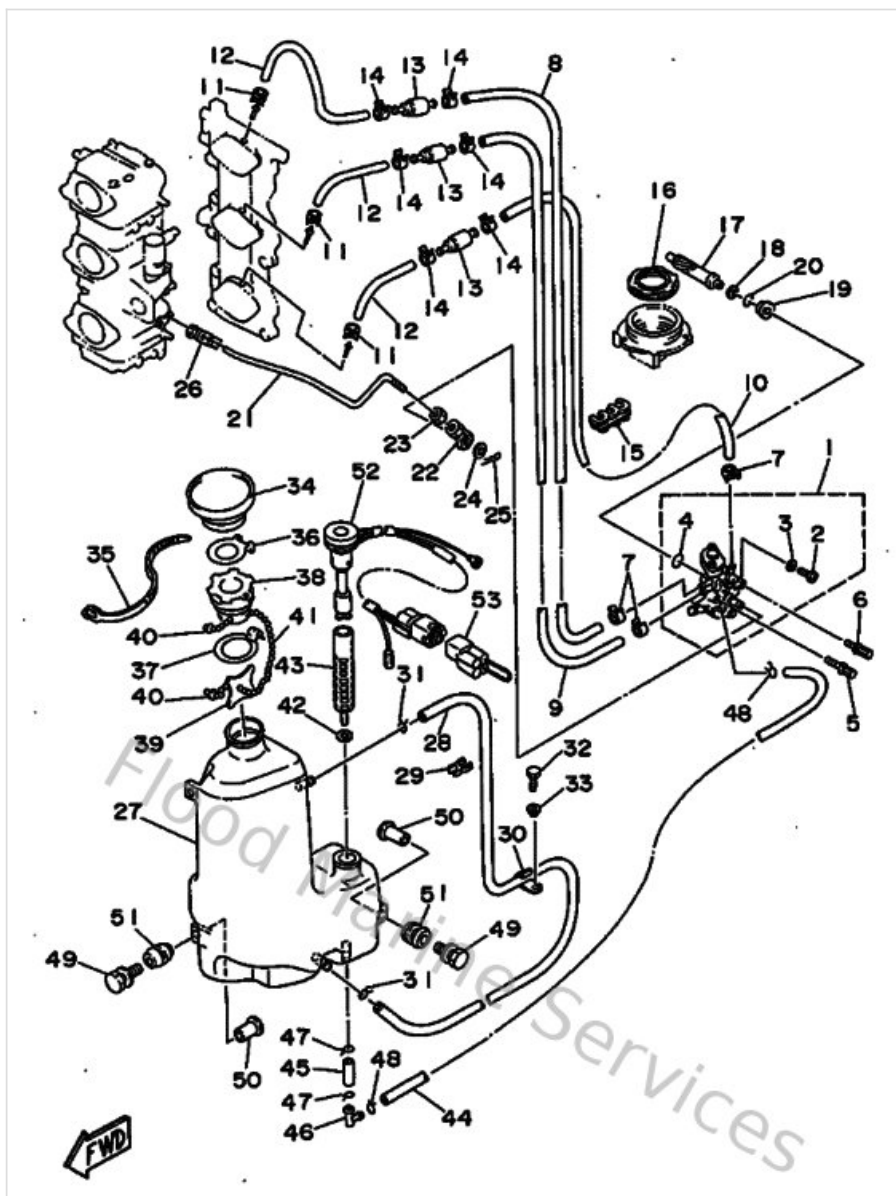
Ref	Part	
20	688459970100 Spacer 2	Buy now
21	9020117M0000 Washer, plate(6h1)	Buy now
22	901711601100 Nut, castle (663)	Buy now
23	914904003000 Pin, cotter (663)	Buy now
24	6E5459490000 Propeller (3x13-5/8"x13"-k)	Buy now
25	6E5459781000 Propeller assembly (3x14"x26"-p)	Buy now
26	6E5459941000 Plate, tooth	Buy now
27	6E5453711000 Tab-trim	Buy now

Oil Pump



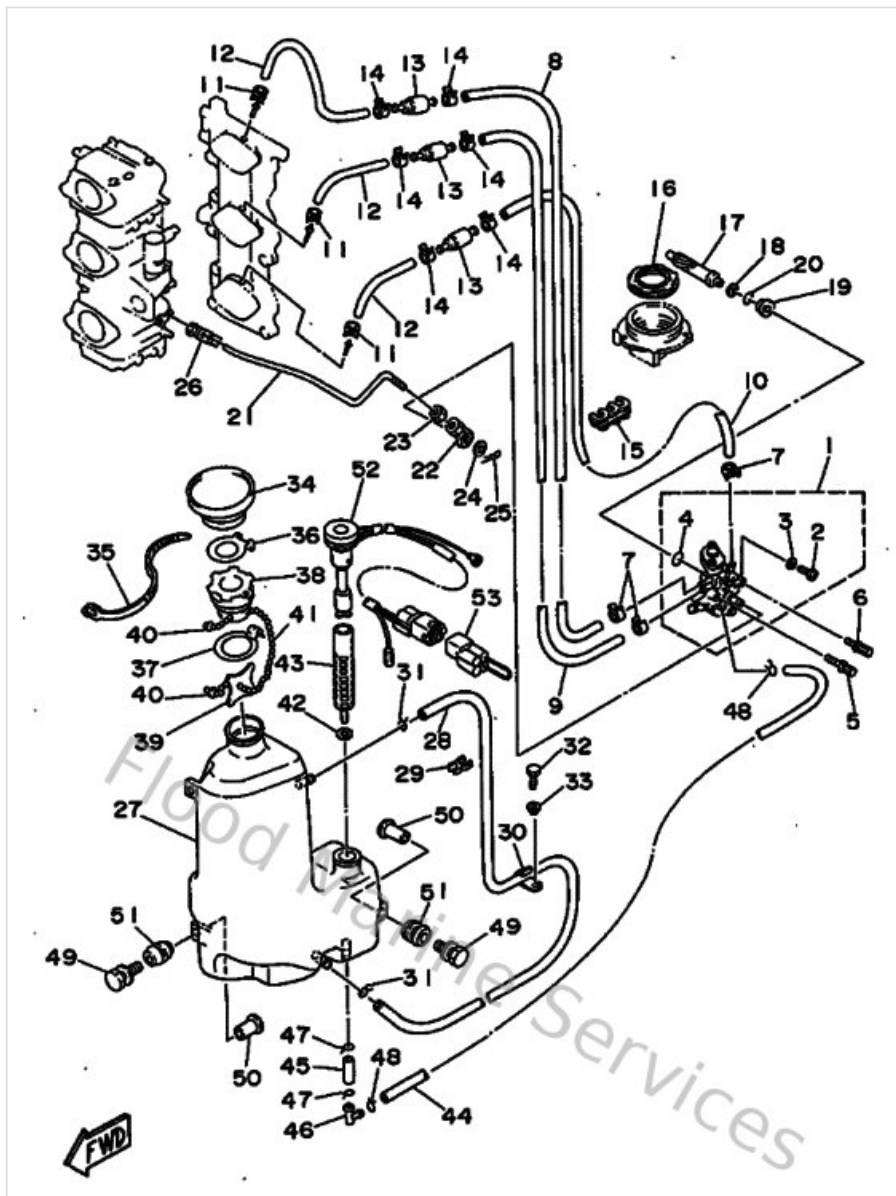
Ref	Part	
1	6H1132000200 Oil injection pump assembly	Buy now
2	716244440000 Screw	Buy now
3	1YU131870000 Gasket, breather bolt	Buy now
4	9321019MA700 O-ring(6r0)	Buy now
5	9010906M3900 Bolt(6h0)	Buy now
6	9010906M4000 Bolt(6h0)	Buy now
7	9046807M0200 Clip (6e5)	Buy now
8	9044507M9000 Hose (l390)	Buy now
9	904450724000 Hose (l390)	Buy now
10	9044507M4400 Hose (l390)	Buy now
12	9044607M4800 Hose(62t)	Buy now
13	6E9131837000 Valve check	Buy now
15	9046407M0500 Clamp (6g5)	Buy now
16	6H1115360000 Gear, drive	Buy now
17	6H1115370100 Gear, driven	Buy now

Oil Pump



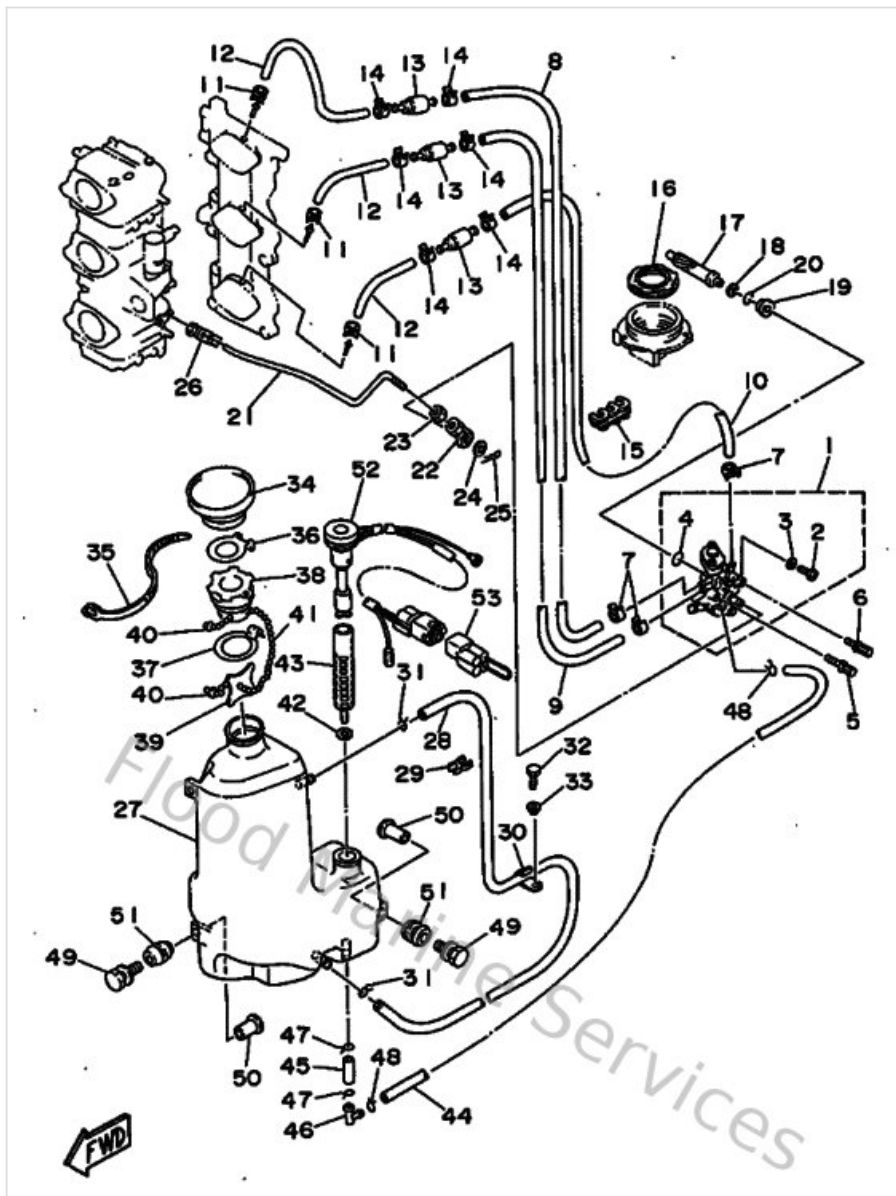
Ref	Part	
18	9020108M9300 Washer, plate (6g5)	Buy now
19	6H1131170100 Collar, distance	Buy now
20	932101359500 93210-13m04	Buy now
21	6H1412410200 Rod, link	Buy now
22	6H1412370000 Joint, link	Buy now
23	953800560000 Nut, hexagon (663)	Buy now
24	902020508800 Washer, plate (666)	Buy now
25	9046805M0300 Clip(6j8)	Buy now
26	6R5412370000 Joint, link	Buy now
27	6H1217070700 Oil tank comp.	Buy now
28	9044511M0900 Hose (l600)	Buy now
29	9046411M2400 Clamp(6h1)	Buy now
30	9046511M2700 Clamp(6h1)	Buy now
31	9046711M0800 Clip(72x)	Buy now
32	970950601600 Bolt, hexagon deep recess	Buy now

Oil Pump



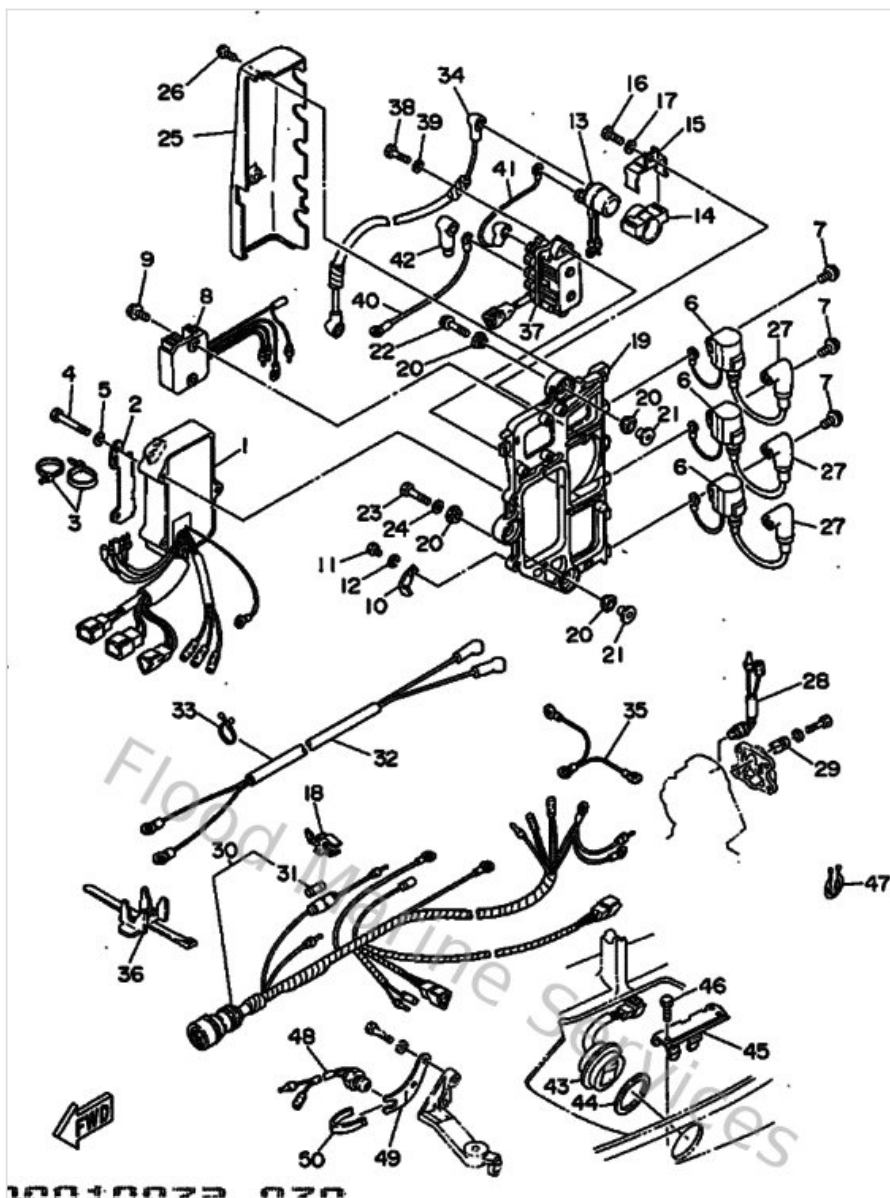
Ref	Part	
33	9038706M3100 Collar (6a0)	Buy now
34	6H1217520000 Tube, filler 1	Buy now
35	9046513M3900 Clamp(6e8)	Buy now
36	63D2176M0000 Hook	Buy now
37	63D2175R0000 Hook, band	Buy now
38	6H4217700000 Oil tank cap assembly	Buy now
39	6J8217580000 Washer, special 2	Buy now
40	6H1217570000 Washer, special 1	Buy now
42	6J8134140000 Gasket, strainer cover	Buy now
43	6H1134110000 Strainer, oil	Buy now
44	6H1217660100 Pipe, oil	Buy now
45	9044508M0100 Hose (I30)	Buy now
46	6H1134350000 Nipple	Buy now
47	9046712M1100 Clip(6k8)	Buy now
48	904670800400 Clip, pipe 6162435600	Buy now

Oil Pump



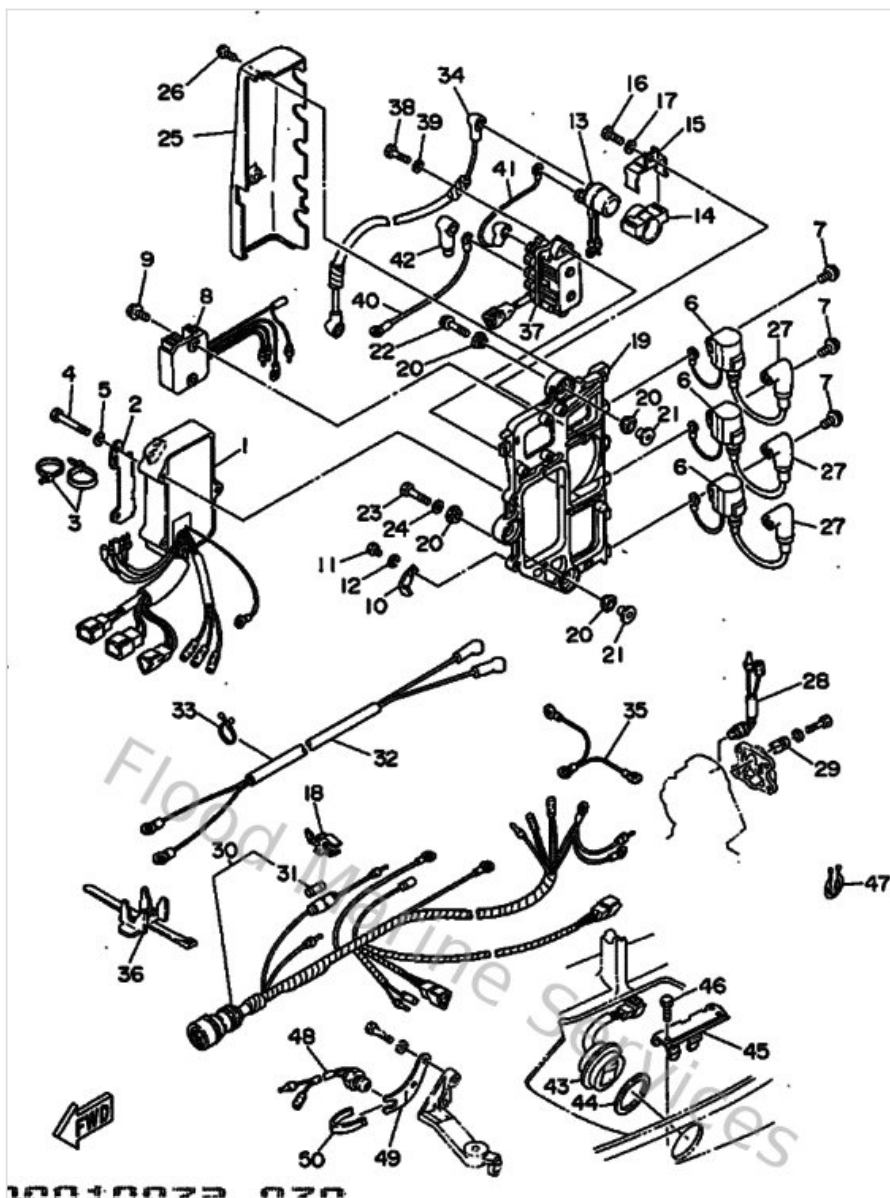
Ref	Part	
49	9011906M8800 Bolt, with washer	Buy now
50	624425420000 Collar	Buy now
51	6A0823170000 Damper, ignition coil	Buy now
52	6H1857201500 Oil level gauge assembly	Buy now
53	6R582582B000 Cover, wire harness	Buy now

Partie Electrique 1



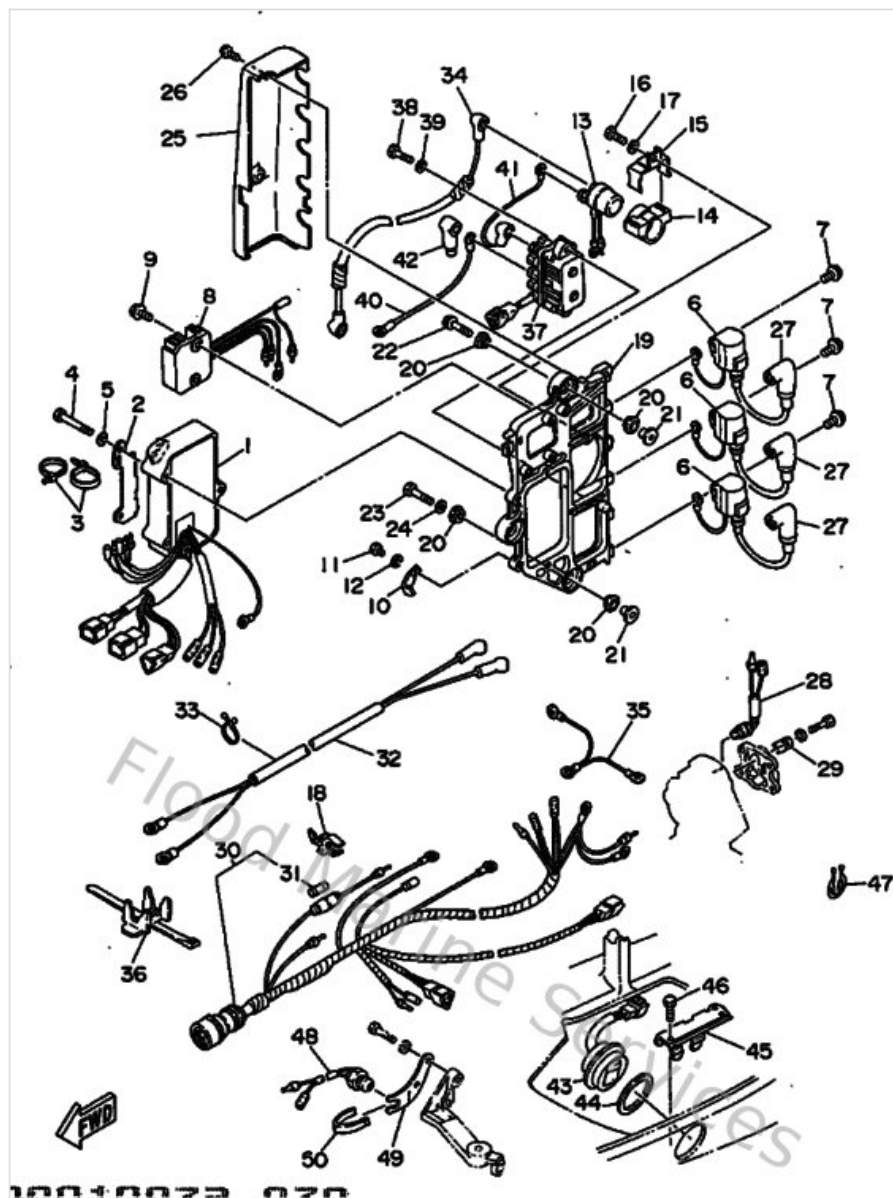
Ref	Part	
1	6H0855400400 C.d.i. unit assembly	Buy now
2	6H1855421000 Bracket	Buy now
3	9046513M1100 Clamp (6e5)	Buy now
4	970950605000 Bolt(jf7)	Buy now
5	929900660000 Washer, plain (646)	Buy now
6	697855700000 Ignition coil assembly	Buy now
7	975950652000 Bolt(7u8)	Buy now
8	6H0819600000 Rectifier & regulator assembly	Buy now
10	9046508M2300 Clamp (6h3)	Buy now
11	970950601200 Bolt(gh1)	Buy now
12	929950610000 Washer(6a1)	Buy now
13	6G1819411000 Starter relay	Buy now
14	6G1819520000 Holder, relay	Buy now
15	6E9819457000 Plate, switch fitting	Buy now
16	970950601600 Bolt, hexagon deep recess	Buy now

Partie Electrique 1



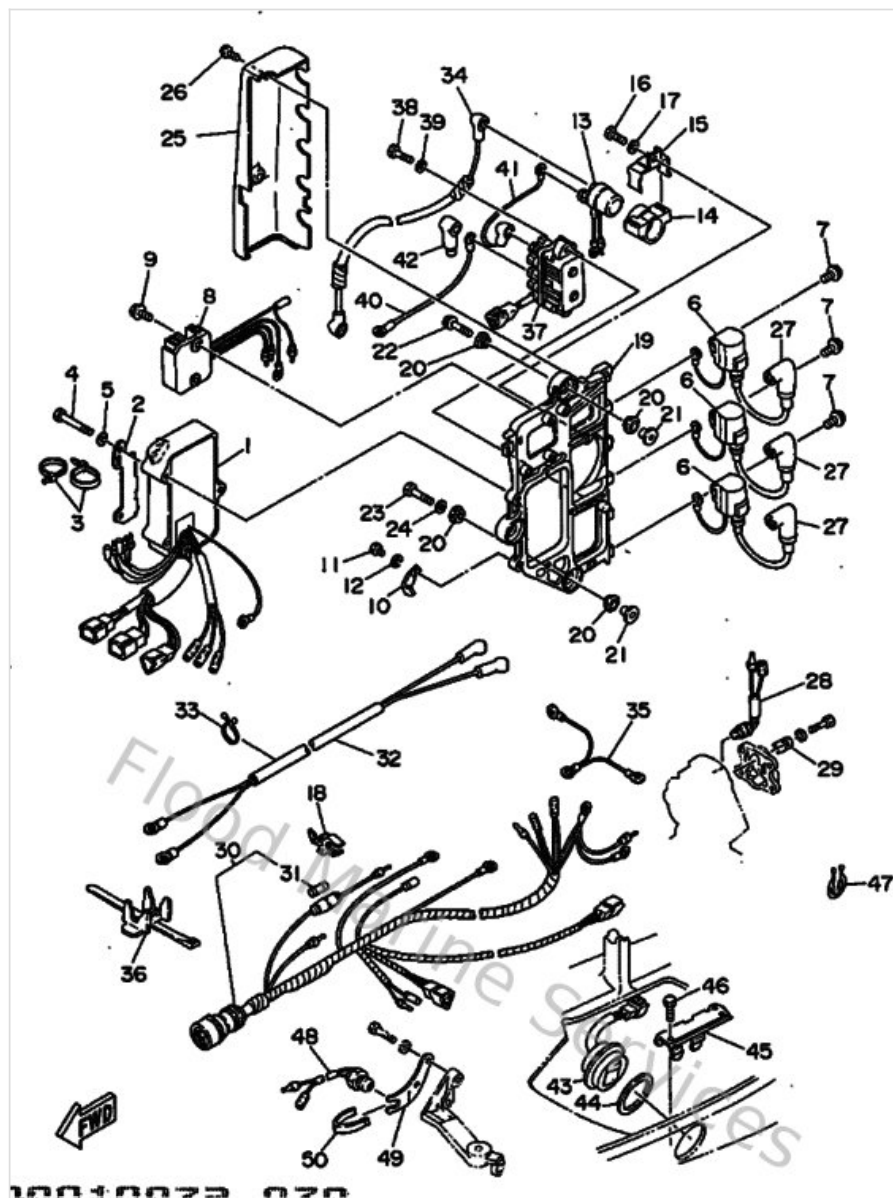
Ref	Part	
18	6G5821520000 Holder, fuse	Buy now
19	6H1855420094 Bracket	Buy now
20	9048009M2500 Grommet(688)	Buy now
21	9038706M0300 Collar (676)	Buy now
22	9011906M7500 Bolt, with washer	Buy now
23	9010906M3900 Bolt(6h0)	Buy now
24	9020106M3100 Washer (6a0)	Buy now
25	6H1819160000 Cover, terminal	Buy now
26	9015906M1100 Screw, with washer(6l2)	Buy now
27	6E3823702100 Plug cap assembly	Buy now
28	688825601000 Thermo switch assembly	Buy now
29	688825880100 Plate	Buy now
30	6H0825901200 Wire harness assembly (10p)	Buy now
31	682821510000 Fuse	Buy now
32	6H0821050200 Battery cable	Buy now

Partie Electrique 1



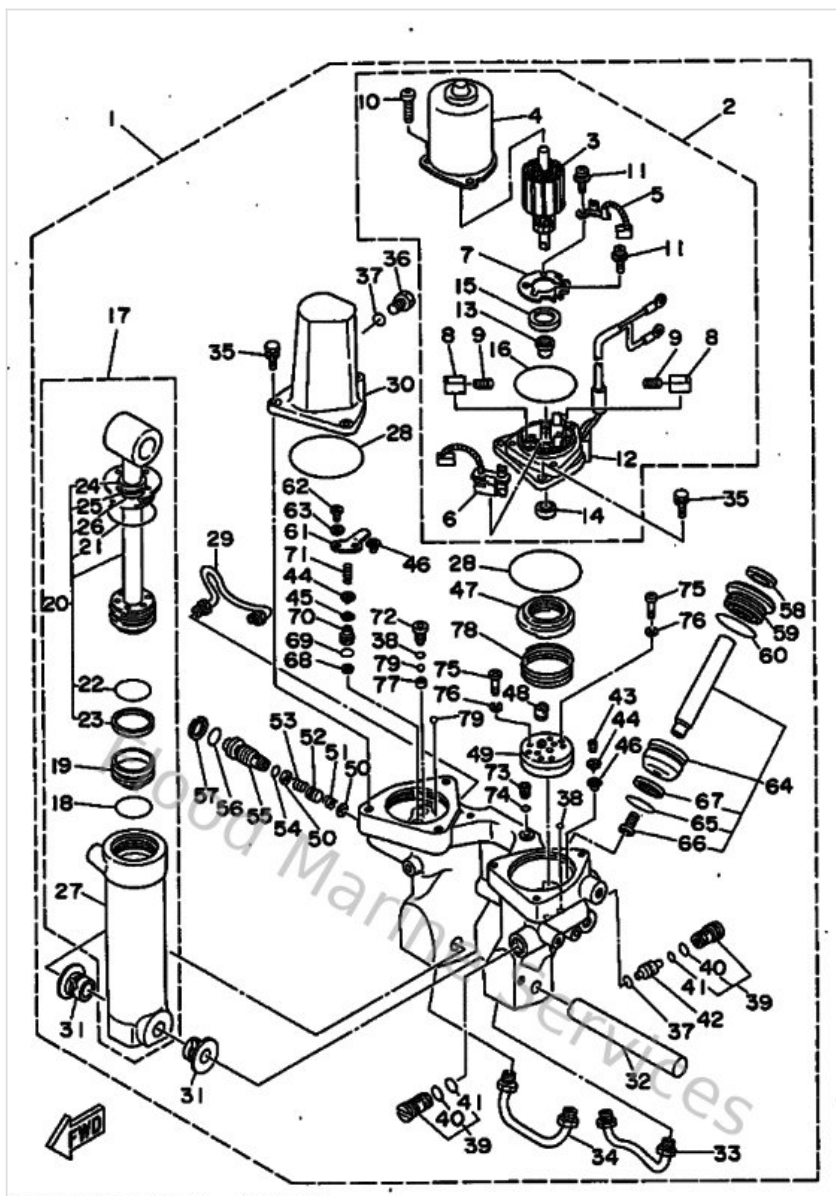
Ref	Part	
33	904642526700 Clamp	Buy now
34	6H0821170000 Wire, lead	Buy now
35	697825190000 Wire,earth lead	Buy now
36	688825940000 Clamp	Buy now
37	61A819500000 Relay assembly	Buy now
38	9010106M2700 Bolt	Buy now
40	6H2819491100 Wire, lead	Buy now
41	6H2819490100 Wire, lead	Buy now
42	682821190100 Cover, lead wire	Buy now
43	6R3825630100 Trim & tilt switch assembly	Buy now
44	6E5825870000 Gasket	Buy now
45	6H1836140000 Bracket	Buy now
47	9046418M1400 Clamp(6h1)	Buy now
48	688825401100 Neutral switch assembly	Buy now
49	663825540100 Stay, neutral switch	Buy now

Partie Electrique 1



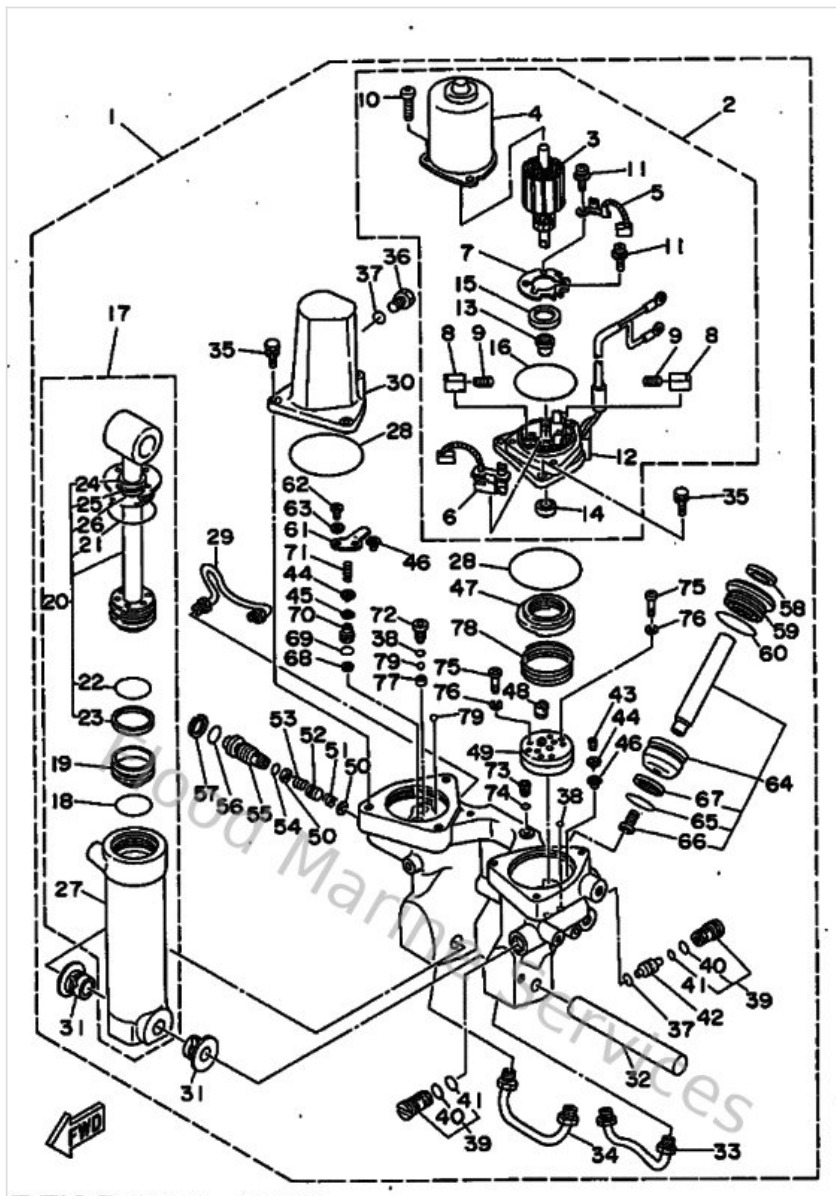
Ref	Part	
50	663825550100 Plate	Buy now

Power Trim & Tilt Assy



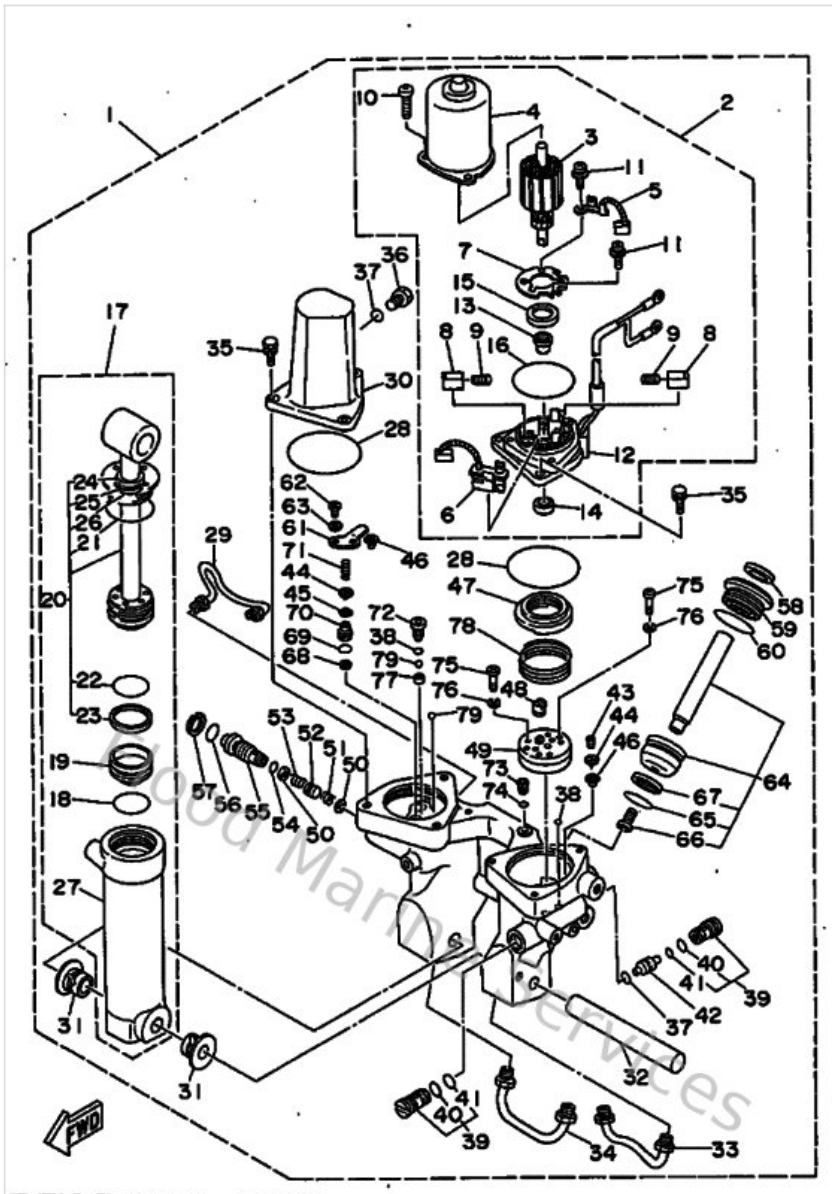
Ref	Part	
1	6H143800154D Power trim & tilt assembly	Buy now
2	6H1438800200 Motor assembly	Buy now
3	6H1438051000 Armature assembly	Buy now
4	6H1438041000 Stator assembly	Buy now
5	6H1438911000 Brush	Buy now
6	6H1438921000 Breaker comp. (brush 2)	Buy now
7	6H14380F1000 Plate, brush holder	Buy now
8	6H14380J1000 Holder, brush	Buy now
9	6H14386K1000 Spring, brush	Buy now
10	978850501600 Screw, pan head(6b0)	Buy now
11	985070401000 Screw, pan head(6g8)	Buy now
12	6H1438811000 Frame, end	Buy now
13	6H14380H1000 Metal	Buy now
14	9310208M4300 Oil seal(6b0)	Buy now
15	6H14380G1000 Plate	Buy now

Power Trim & Tilt Assy



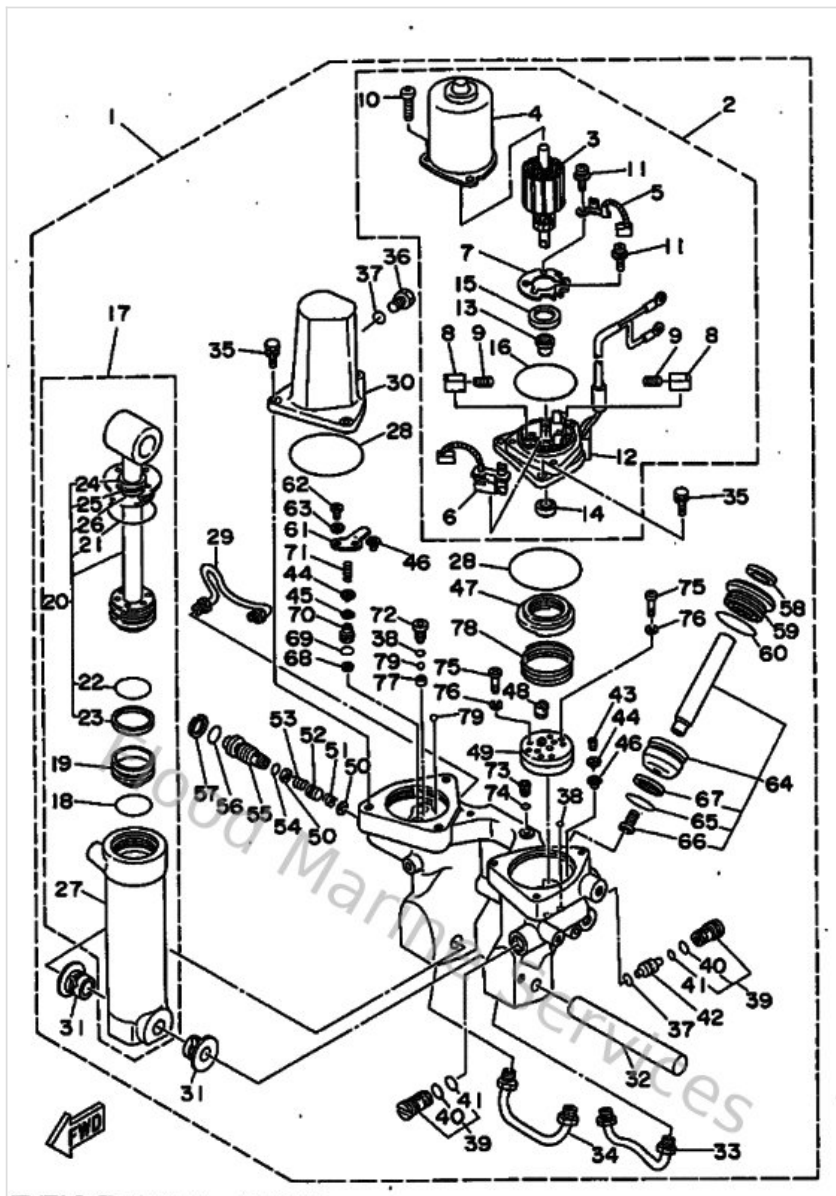
Ref	Part	
16	6H1438651000 O-ring	Buy now
17	6H1438401200 Power tilt assembly	Buy now
18	6H1438611000 O-ring	Buy now
19	6H1438141100 Piston, free	Buy now
20	6H1438101100 Tilt piston sub assembly	Buy now
21	6H1438610000 O-ring	Buy now
23	6H1438711000 Ring, back up	Buy now
24	6H1438120000 Seal dast	Buy now
25	6H1438721000 Ring, back up	Buy now
26	932101839700 O-ring (6g5)	Buy now
27	6H1438131000 Cylinder, tilt	Buy now
28	932106575200 O-ring(2hj)	Buy now
29	6H1438351000 Pipe	Buy now
30	6H1438281000 Body, reservoir	Buy now
31	9038618M1400 Bushing (6e5)	Buy now

Power Trim & Tilt Assy



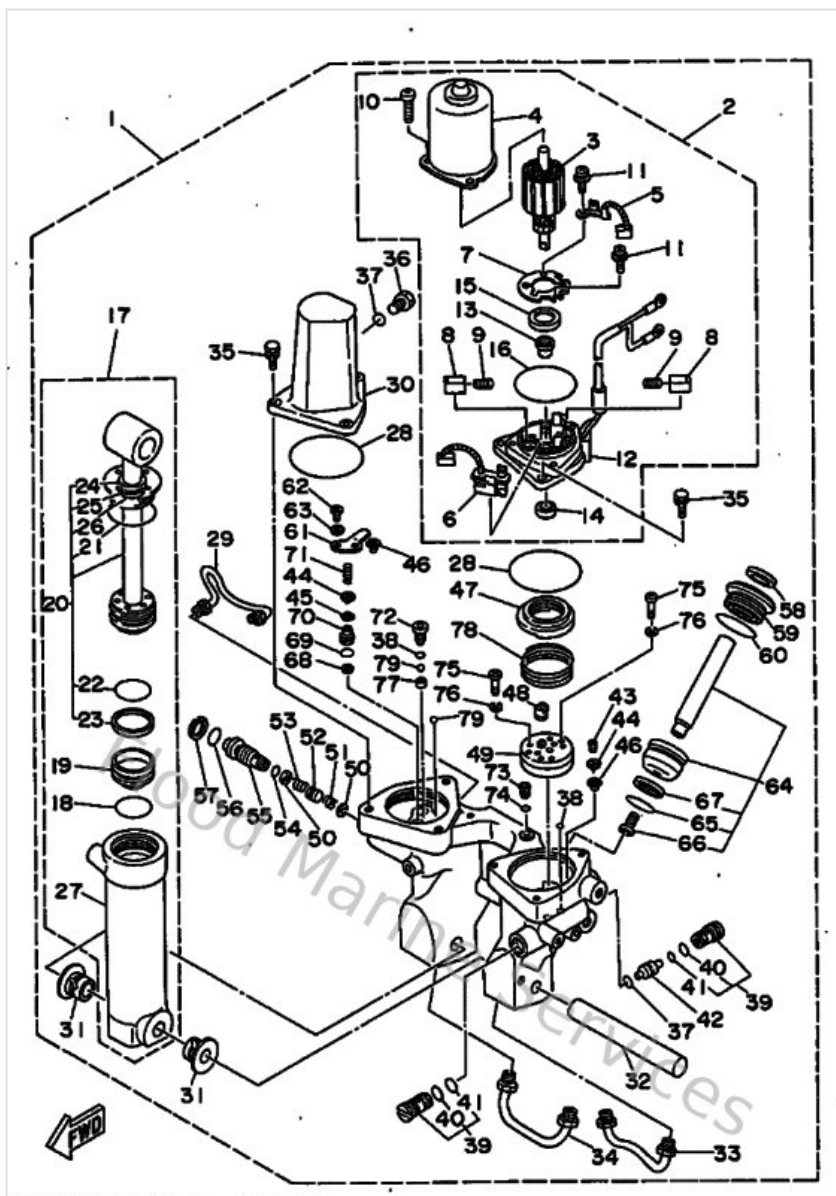
Ref	Part	
32	6E5438180000 Pin, lower shock mount	Buy now
33	6H1438331000 Pipe	Buy now
34	6H1438340000 Pipe	Buy now
35	975950642000 Bolt(7u8)	Buy now
36	6H1438290000 Plug, reservoir	Buy now
37	932100981100 O-ring	Buy now
38	93210064A500 O-ring(61a)	Buy now
39	6T4438020200 Valve sub assembly	Buy now
40	6H1438660100 O-ring	Buy now
41	6H1438670000 O-ring	Buy now
42	6H1438411000 Piston, shuttle	Buy now
43	6H1438561000 Spring, down relief	Buy now
44	6H1438441000 Pin, valve support	Buy now
45	6H14384G1100 Seal, relief valve	Buy now
46	61A4384F0000 Seal, main valve	Buy now

Power Trim & Tilt Assy



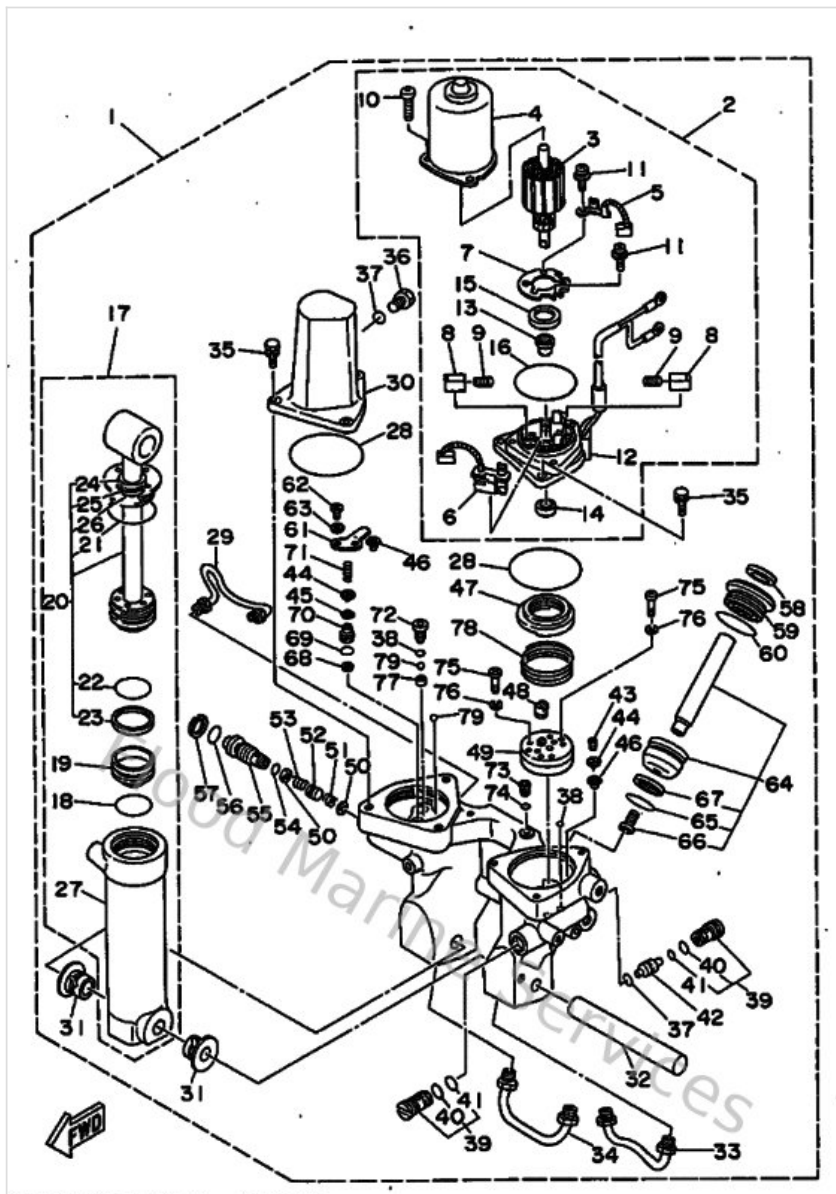
Ref	Part	
47	6H1438170100 Filter 2	Buy now
48	6H1438311000 Connector, shaft	Buy now
49	6H1438301100 Gear pump assembly	Buy now
50	6H1438470000 Seat, manual valve	Buy now
51	6H1438990000 Spring, manual release	Buy now
52	6H14382A1000 Adaptor 1	Buy now
53	6H1438540000 Spring, manual release	Buy now
54	9321010M7400 O-ring	Buy now
55	6H1438450100 Screw, manual release	Buy now
56	9321018M7500 O-ring (6e5)	Buy now
57	6H1438750000 Ring, snap	Buy now
58	6H1438221000 Seal, trim dust	Buy now
59	6H1438211100 Screw, trim cylinder end	Buy now
61	6H14384E2000 Spring, trim	Buy now
62	985070501000 Screw, pan head(3la)	Buy now

Power Trim & Tilt Assy



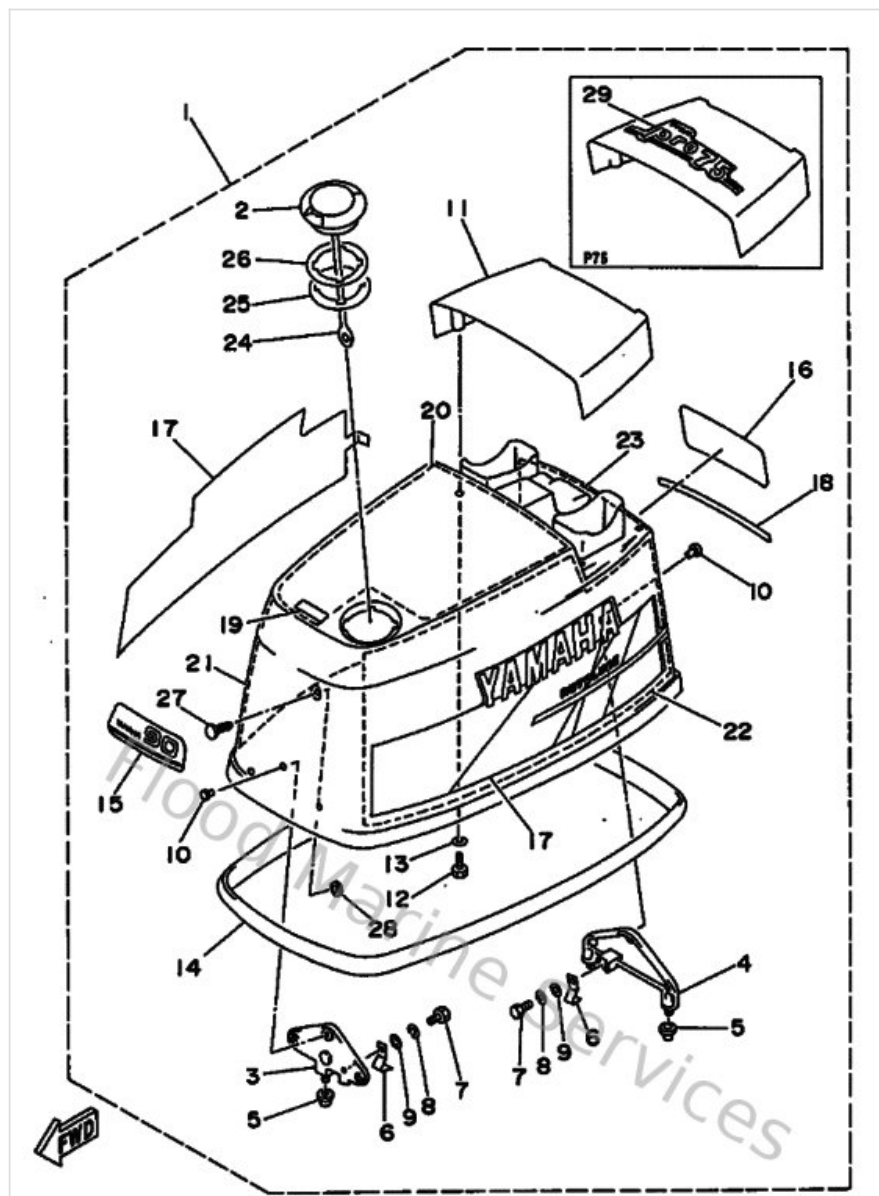
Ref	Part	
63	929900520000 Ybs66-5 washer, plain	Buy now
64	6H1438201100 Piston sub assembly	Buy now
65	6H1438640000 O-ring	Buy now
66	913170801600 Bolt, socket	Buy now
67	6H1438740000 Ring, back up	Buy now
68	6H1438160000 Filter 1	Buy now
69	6H1438960000 O-ring (2h7)	Buy now
70	6H1438951200 Seat, relief valve	Buy now
71	6H1438551100 Spring, up relief	Buy now
72	6H1438431100 Screw, valve lock	Buy now
73	6H14388E1100 Plug, tapper screw	Buy now
74	6H1438680000 O-ring	Buy now
75	985170402500 Screw, pan head	Buy now
76	929010410000 Ybs67-4 washer, spring	Buy now
77	6H14387J0000 Washer, special 2	Buy now

Power Trim & Tilt Assy



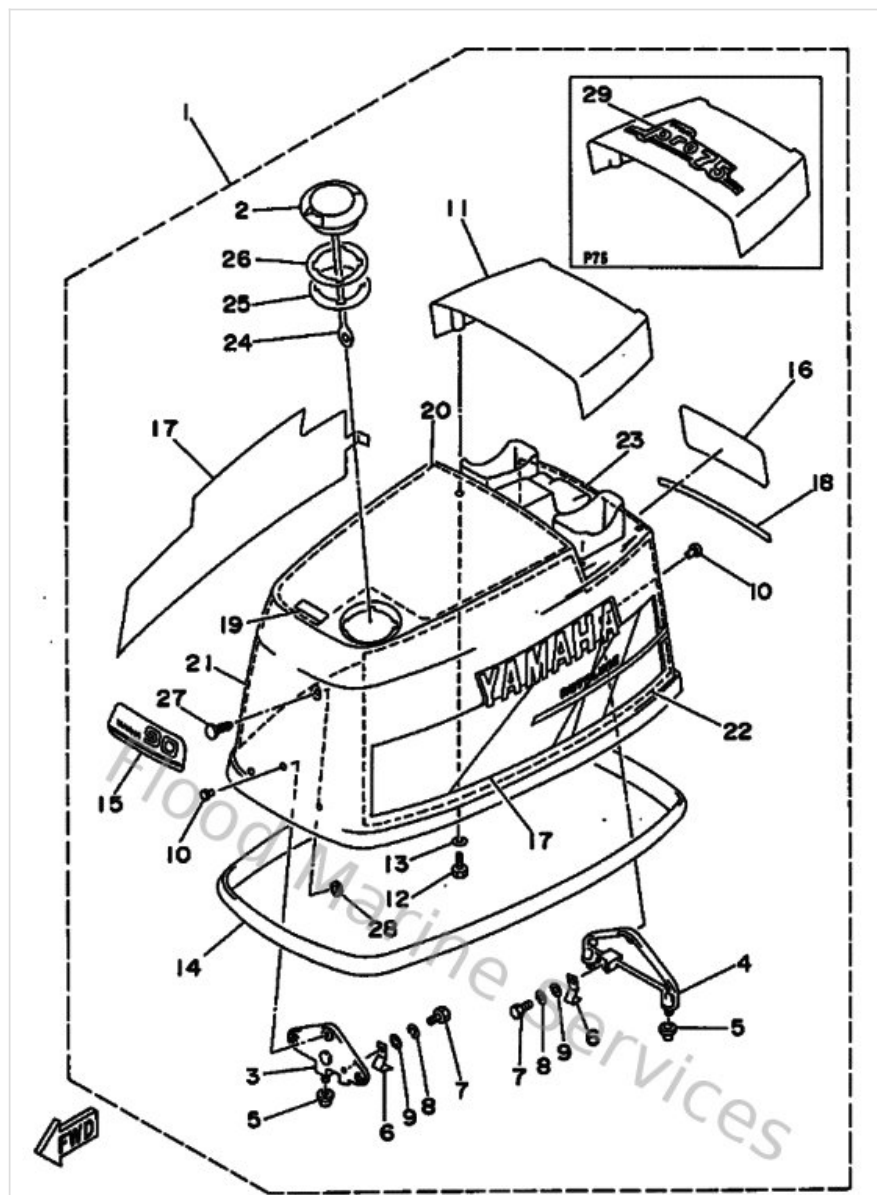
Ref	Part	
78	6H14385H0000 Spring, seal	Buy now
79	935053203800 Ball(7fk)	Buy now

Top Cowling



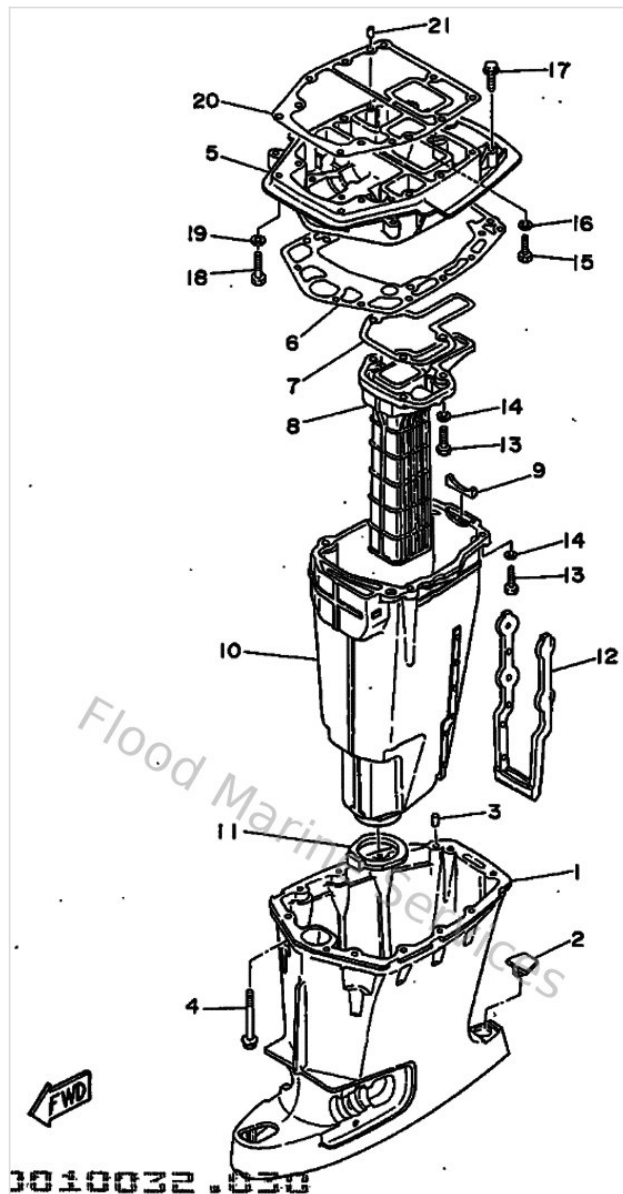
Ref	Part	
2	63D2177H0000 Disk cap 2	Buy now
3	6H1426470094 Holder, clamp band	Buy now
4	6H1426490094 Holder, clamp band	Buy now
5	663426620000 Damper	Buy now
6	688426521000 Hook 2	Buy now
7	970950601600 Bolt, hexagon deep recess	Buy now
8	929950610000 Washer(6a1)	Buy now
9	929900660000 Washer, plain (646)	Buy now
10	9026606M0200 Rivet (697)	Buy now
11	6H142613014D Molding air duct	Buy now
14	688426150000 Seal	Buy now
16	6H042678N000 Graphic, Rear	Buy now
20	689W42662000 Damper, Form	Buy now
21	689W42664000 Damper (350x640)	Buy now
23	689W42661000 Damper, Form	Buy now

Top Cowling



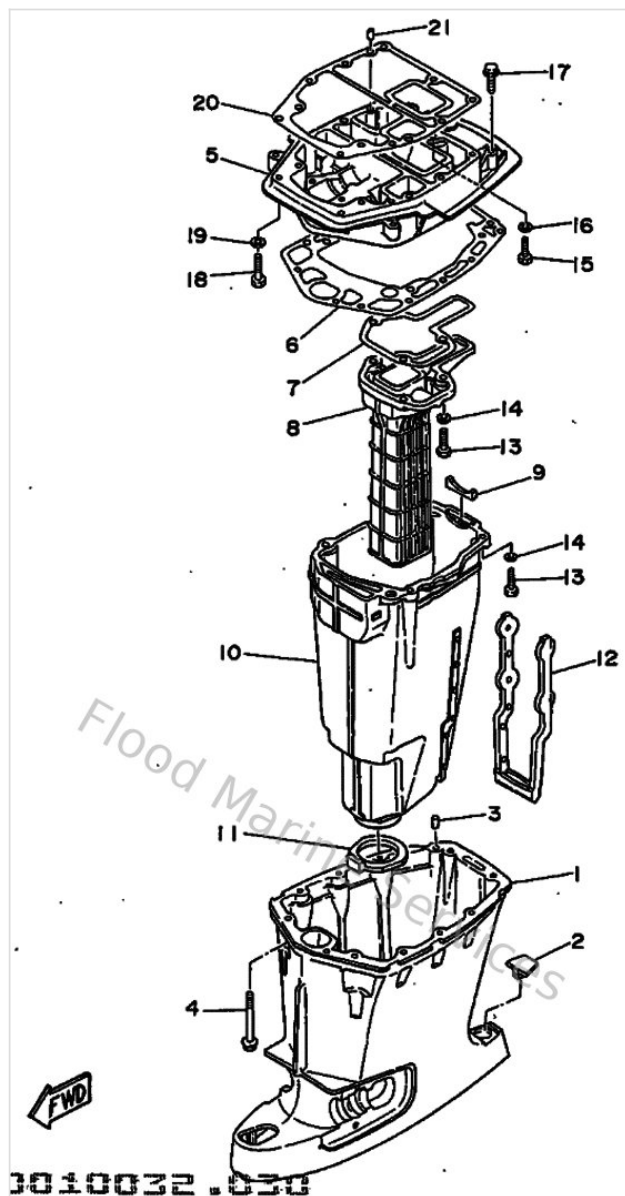
Ref	Part	
24	6H1426940000 Band	Buy now
25	6H3217320000 Seal 1	Buy now
26	6H3217350000 Seal 2	Buy now
27	9033805M1200 Plug(6h4)	Buy now
28	9018305M0600 Nut, spring(6h4)	Buy now

Upper Casing



Ref	Part	
1	68845111044D Casing, upper	Buy now
2	663451551000 Cap	Buy now
3	936061201900 Pin, dowel (614)	Buy now
4	9011908M8000 Bolt, with washer(688)	Buy now
5	688411370394 Guide, exhaust	Buy now
6	68845114A100 Gasket, upper casing	Buy now
7	68841134A000 Gasket, exhaust manifold	Buy now
8	68841131005B Manifold, ext. 1	Buy now
9	688411330000 Gasket, exhaust manifold 1	Buy now
10	6881471101CA Muffler 1	Buy now
11	688451230000 Gasket, muffler	Buy now
12	663147371000 Damper, muffler	Buy now
13	970950803000 Bolt, hexagon (fj1)	Buy now
14	929900810000 Ybs67-8 washer, spring	Buy now
15	970950802500 Bolt (62g)	Buy now

Upper Casing



Ref	Part	
17	9011908M7900 Bolt, hexagon (fj1)	Buy now
18	970950803500 Bolt(70w)	Buy now
20	68845113A000 Gasket, upper casing	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.