



Yamaha 85AET 2001

Parts Manual

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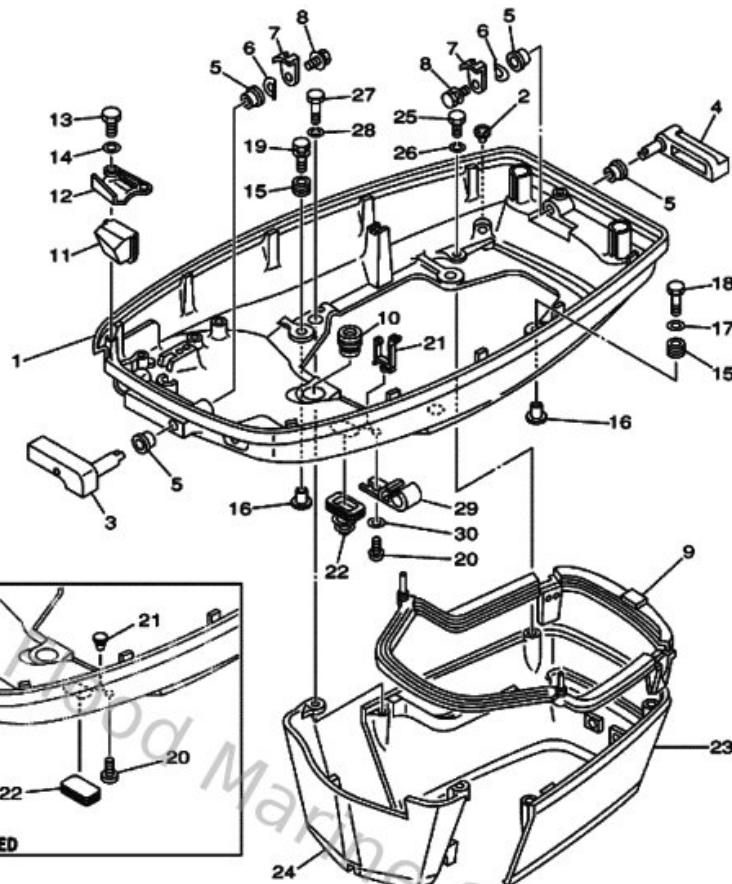
Authorised Yamaha Dealers



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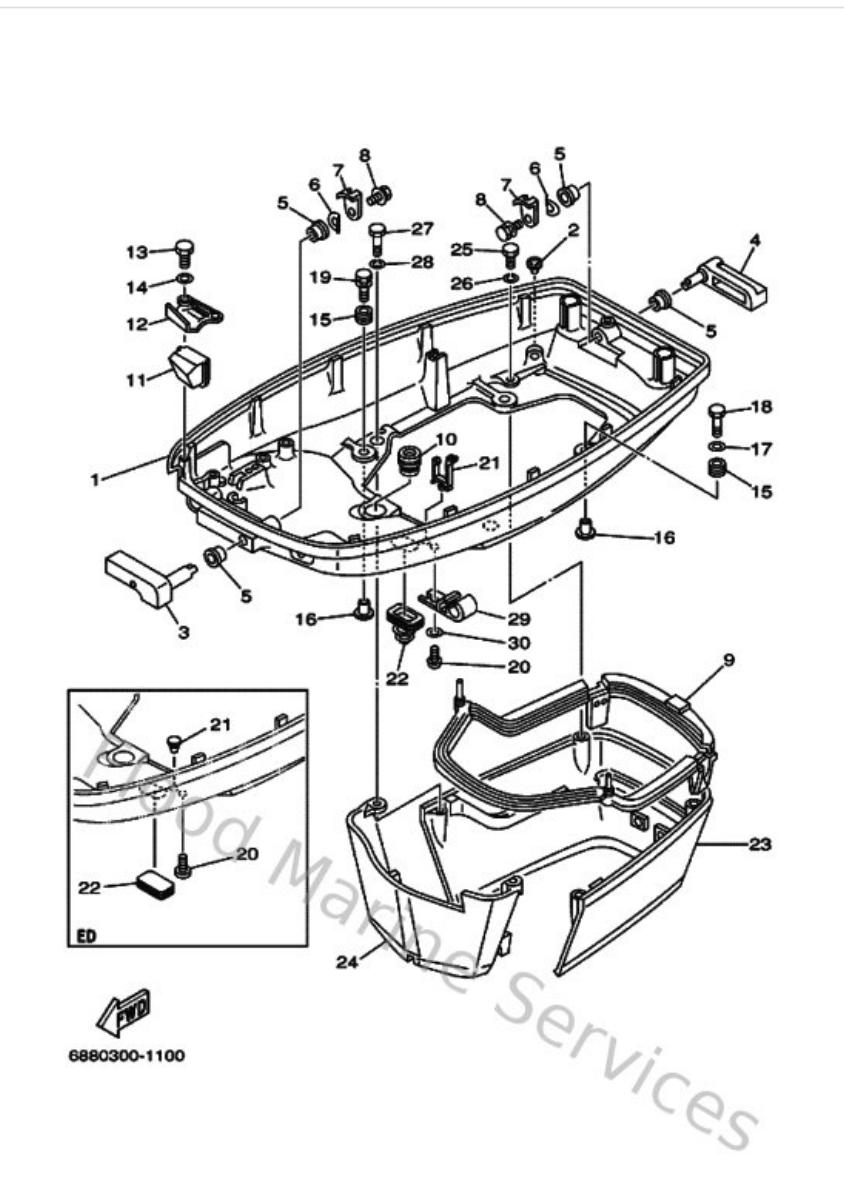
Bottom Cowling



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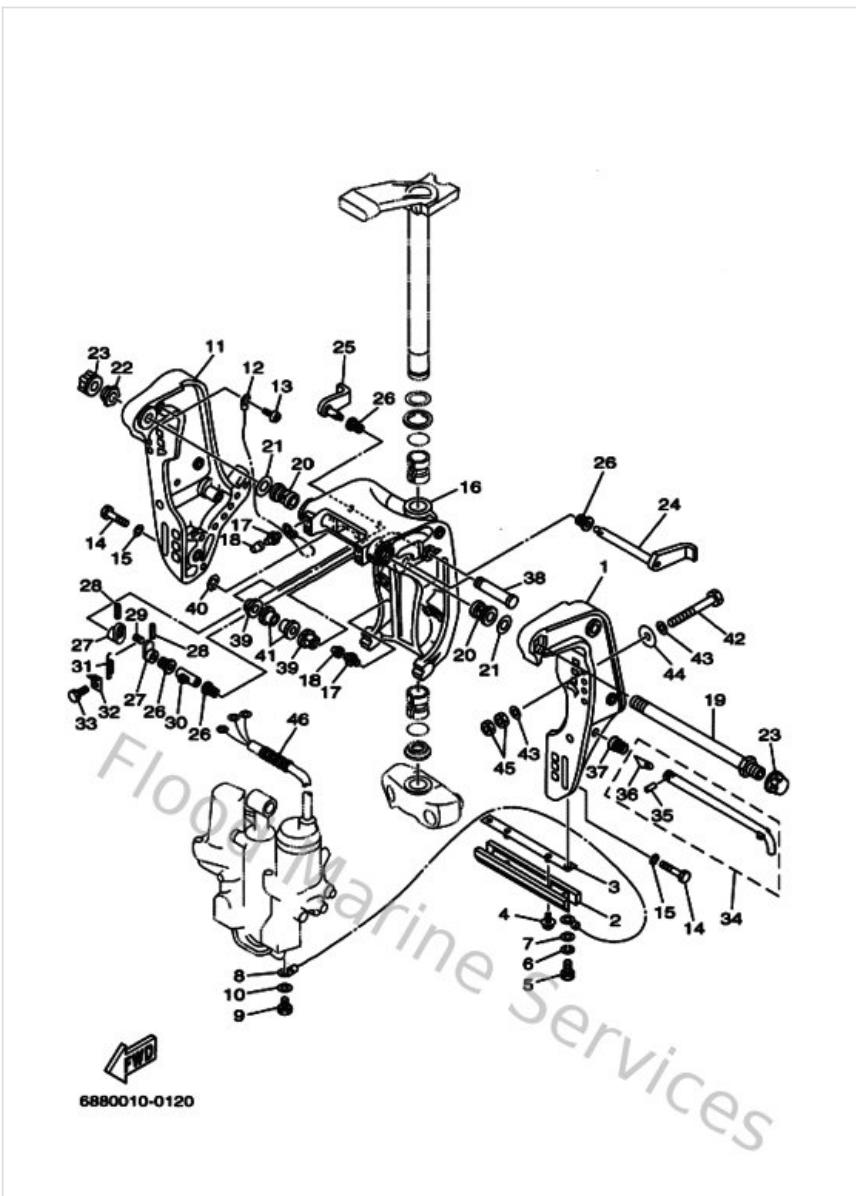
Ref	Part	
1	999990433100 Bottom Cowling & Bush (688-05)	Buy now
2	6H3443910100 Nipple, hose	Buy now
3	68842815014D Lever, clamp	Buy now
4	68842817018D Lever, clamp	Buy now
5	9038613M3800 Bushing (697)	Buy now
6	902061301900 Washer, wave 6264283200	Buy now
7	688428160000 Lever, clamp 2	Buy now
8	9011906M0900 Bolt, with washer	Buy now
9	688427160200 Rubber seal 1	Buy now
10	663427240000 Grommet	Buy now
11	688427251000 Grommet	Buy now
12	688427380194 Plate, fitting	Buy now
13	970950601600 Bolt, hexagon deep recess	Buy now
14	929950660000 Washer, plain (646)	Buy now
15	9048009M1200 Grommet (6a0)	Buy now

Bottom Cowling



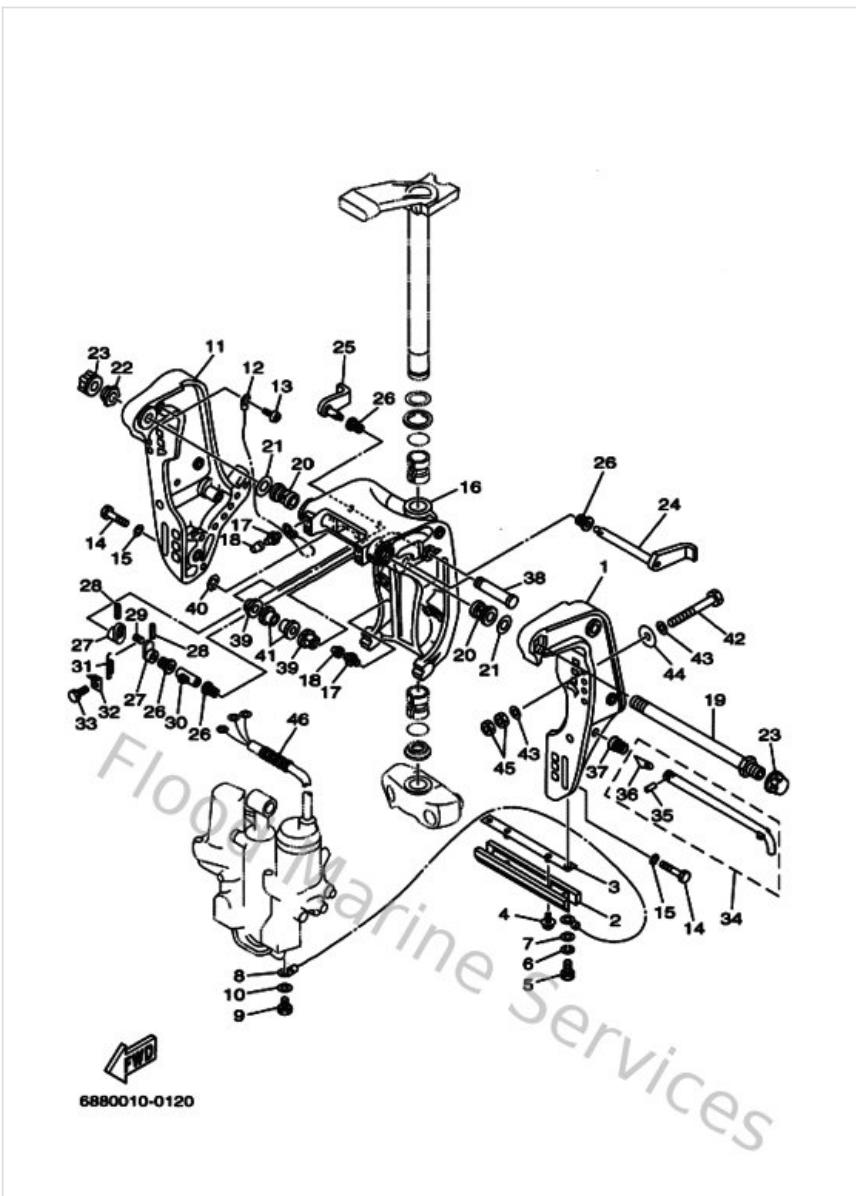
Ref	Part	
16	9038706M6900 Collar (688)	Buy now
17	902010641600 Washer, plate(663)	Buy now
18	970950603000 Bolt(jf7)	Buy now
19	9011906M6100 Bolt, with washer	Buy now
20	9015706M0100 Screw (6e5)	Buy now
21	9046409M1300 Clamp (6h1)	Buy now
22	688427261000 Grommet	Buy now
23	68842741018D Apron	Buy now
24	68842771018D Apron	Buy now
25	970950602000 Bolt(7u8)	Buy now
26	929950610000 Washer(6a1)	Buy now
27	970800603000 Bolt(jf7)	Buy now
29	6E5243670100 Clamp, fuel pipe 2	Buy now
30	929900660000 Washer, plain (646)	Buy now

Bracket 1



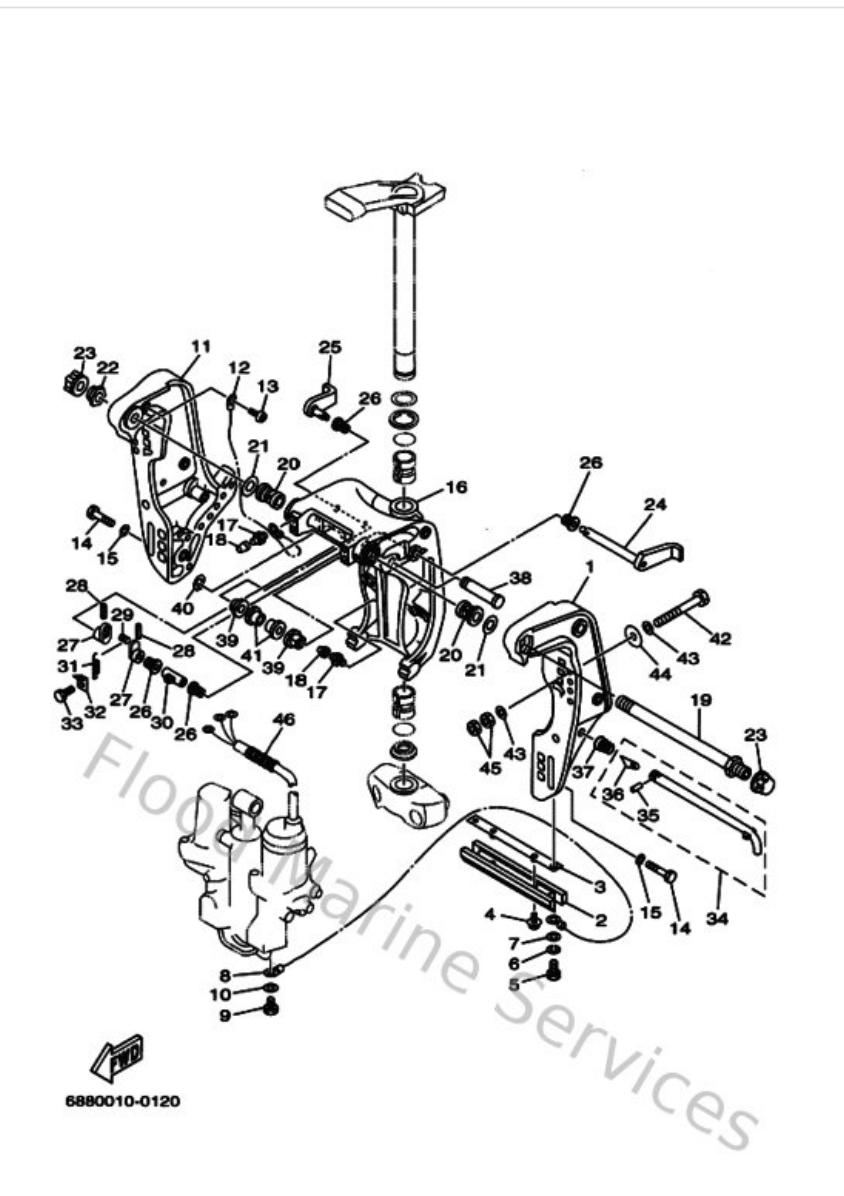
Ref	Part	
1	6H143111014D Bracket, clamp 1	Buy now
2	6H1452510300 Anode	Buy now
3	6H1445260000 Plate 2	Buy now
4	9011906M2900 Bolt, with washer	Buy now
5	970950601600 Bolt, hexagon deep recess	Buy now
6	929950610000 Washer(6a1)	Buy now
7	929950660000 Washer, plain (646)	Buy now
8	6H1821480000 Wire, lead	Buy now
9	970950601000 Bolt	Buy now
10	929900660000 Washer, plain (646)	Buy now
11	6H143112004D Bracket, clamp 2	Buy now
12	6E5821480000 Wire, lead 5	Buy now
13	978800601200 Screw, pan head(62j)	Buy now
14	970951004500 Bolt(64d)	Buy now
15	929901010000 Ybs67-10 washer, spring	Buy now

Bracket 1



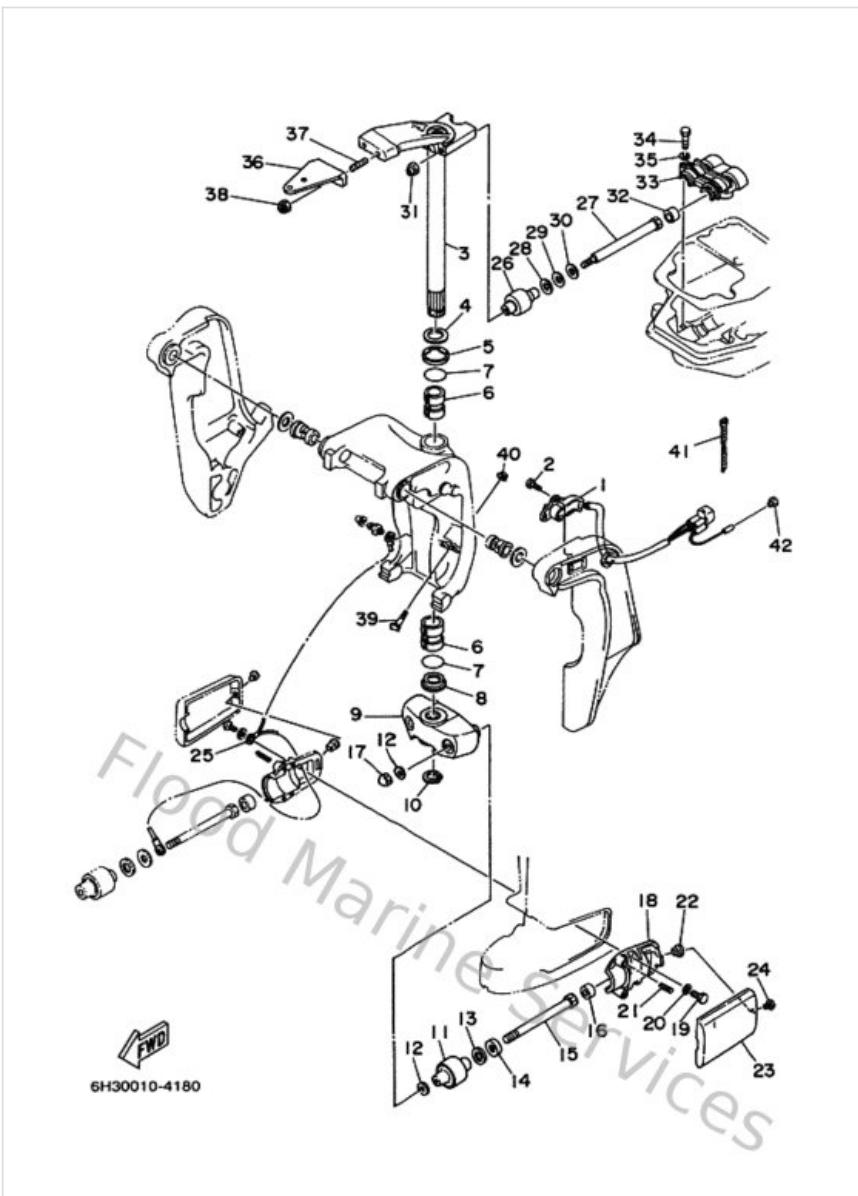
Ref	Part	
16	6H143311014D Bracket, swivel 1	Buy now
17	9370006M0300 Nipple, grease(6a1)	Buy now
18	663451190000 Cap, grease nipple	Buy now
19	688431310300 Bolt, clamp bracket	Buy now
20	9038622M1500 Bushing (688)	Buy now
21	9020122M6700 Washer, plate (688)	Buy now
22	901852204300 Nut, self-locking	Buy now
23	6G5431450000 Cap, clamp bracket	Buy now
24	6H1431810100 Lever, tilt stop 1	Buy now
25	6H1431850100 Lever, tilt stop 2	Buy now
26	9038610M1600 Bushing (688)	Buy now
27	6G5431480000 Collar, distance	Buy now
28	916903002000 Pin, spring (6h4)	Buy now
29	9024906M1900 Pin(6e5)	Buy now
30	9038710M0200 Collar(6e5)	Buy now

Bracket 1



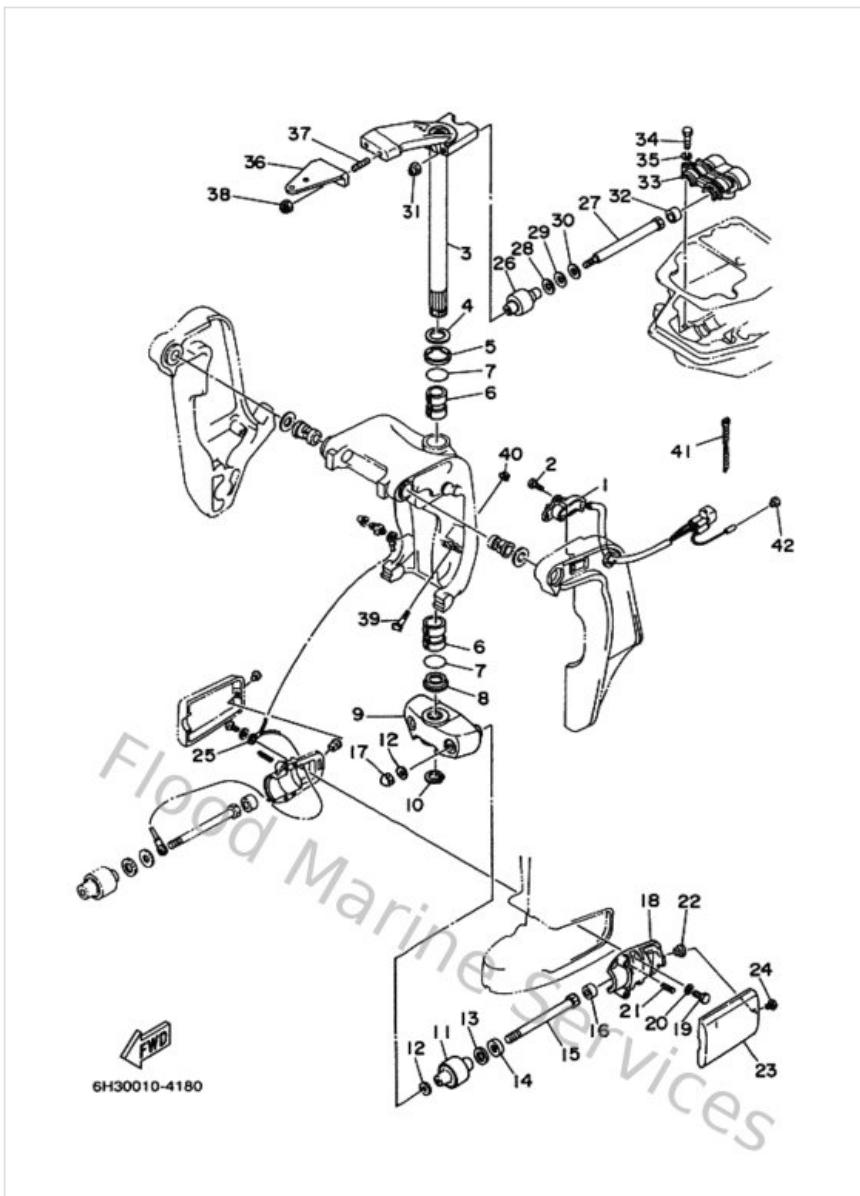
Ref	Part	
31	9050614M2400 Spring, tension(6e5)	Buy now
32	6G5431440000 Hook, spring	Buy now
34	688431600100 Tilt rod ass'y	Buy now
35	916903001200 Pin, spring	Buy now
36	688431650000 Stopper, tilt rod	Buy now
37	9050216M0200 Spring, conical (688)	Buy now
38	6E5431260200 Pin, upper shock mount	Buy now
39	9038618M3500 Bush (688)	Buy now
40	9341018M0200 Circlip (6f2)	Buy now
41	9038618M6300 Bush(6e5)	Buy now
42	9010112M6500 Bolt	Buy now
43	929951220000 Ybs66-12 washer,plain	Buy now
44	902011242600 Washe, plate(663)	Buy now
45	953801260000 Nut (707)	Buy now
46	9044014M0000 Pipe(6h4)	Buy now

Bracket 4



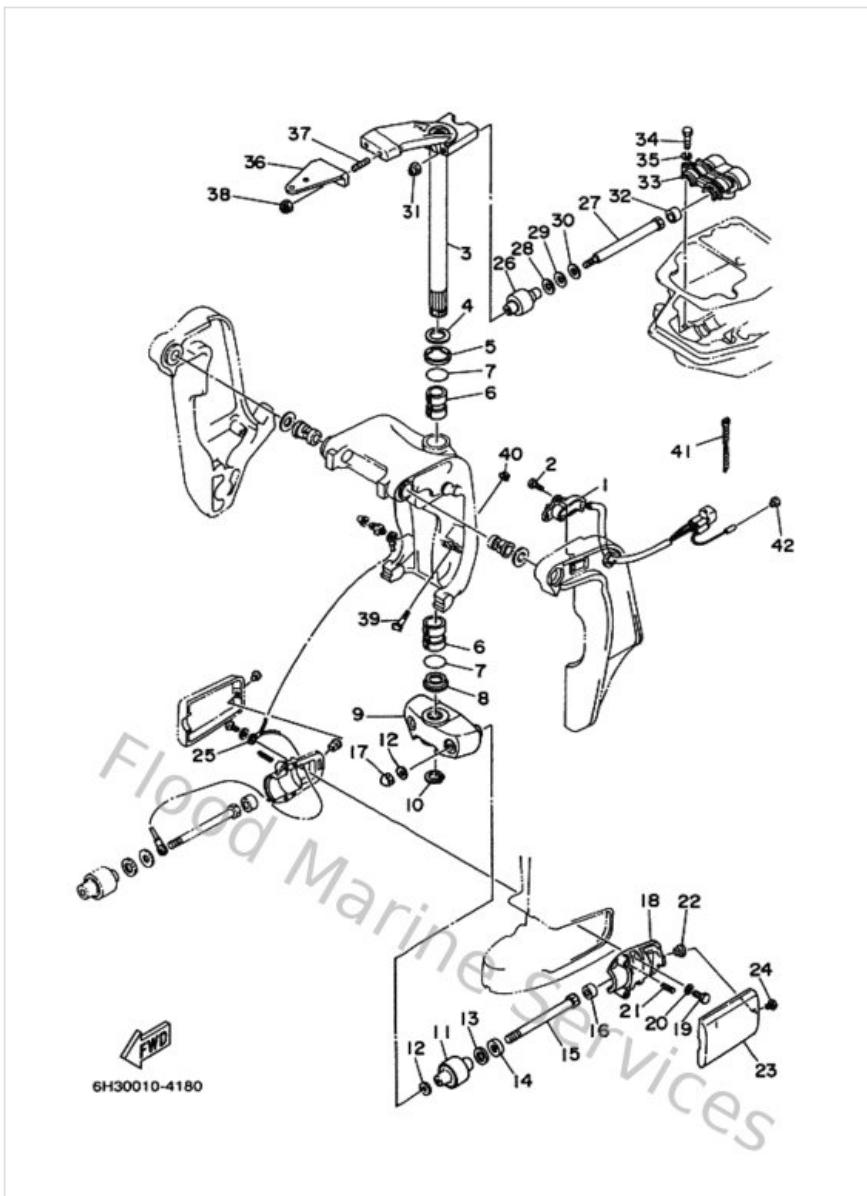
Ref	Part	
1	6H1836721200 Trim sender	Buy now
2	978850601600 Screw, pan head(6b0)	Buy now
3	68842510024D Steering bracket assembly	Buy now
4	9020130M0000 Washer, plate(6h1)	Buy now
5	9038630M7800 Bush(6h0)	Buy now
6	9038630M7700 Bush(6h0)	Buy now
7	9321029M9400 O-ring(6h1)	Buy now
8	9038630M6000 Bush(6j8)	Buy now
9	66344551024D Housing, lower mount rubber	Buy now
10	9341028M0600 Circlip (688)	Buy now
11	687445550000 Mount damper, lower side	Buy now
12	9020112M1600 Washer, plate (679)	Buy now
13	9020225M0400 Washer, plate (663)	Buy now
14	9020113M1900 Washer, plate (663)	Buy now
15	901091226100 Bolt(663)	Buy now

Bracket 4



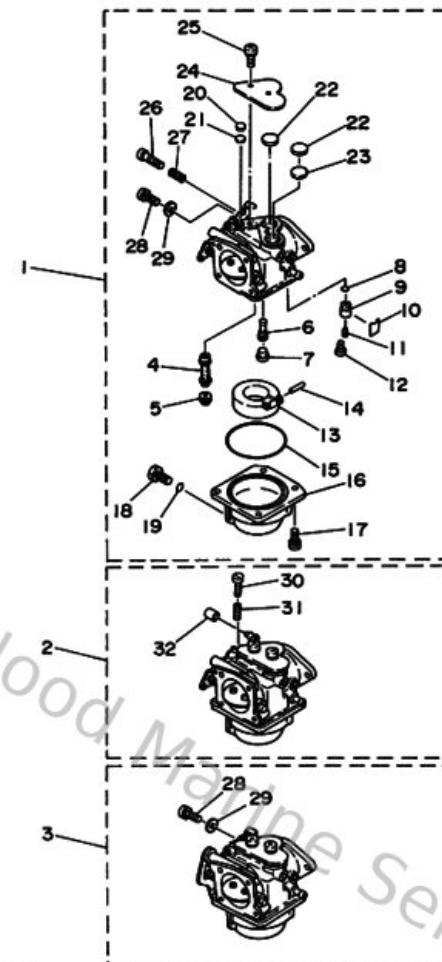
Ref	Part	
16	663445750000 Damper, lower mount rubber	Buy now
17	953801280000 Nut crown(663)	Buy now
18	687445520200 Housing, lower mount rubber	Buy now
19	970750802500 Bolt, hexagon deep recess	Buy now
20	929950810000 Ybs67-8 washer, spring	Buy now
21	9050114M0800 Spring, compression(64j)	Buy now
22	901790606600 Nut(663)	Buy now
23	66344553014D Cover, lower mount	Buy now
24	901570600900 Screw, pan head(6b0)	Buy now
25	688821270200 Wire, lead 2	Buy now
26	688445140094 Mount damper, upper side	Buy now
27	9010110M4900 Bolt	Buy now
28	9020120M2100 Washer, plate (688)	Buy now
29	9020220M0600 Washer, plate (688)	Buy now
30	9020111M2200 Washer, plate (688)	Buy now

Bracket 4



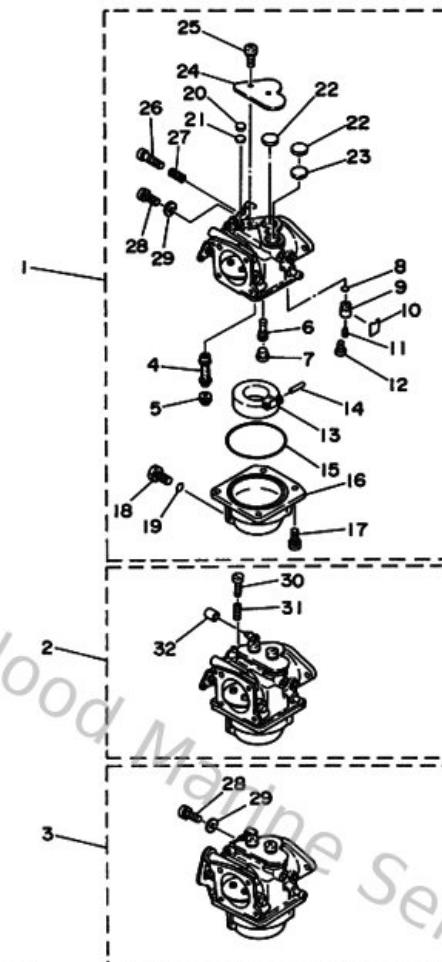
Ref	Part	
31	901851005100 Nut, self-locking	Buy now
33	688445110094 Cover, upper mount	Buy now
34	970950803500 Bolt(70w)	Buy now
36	68848511114D Hook, steering	Buy now
37	901161017500 Bolt, stud	Buy now
38	901851002700 Nut, self-locking	Buy now
39	6H1433760000 Bolt, thrust receiver	Buy now
40	901850805700 Nut, nylon (6j8)	Buy now
41	9046511M1000 Clamp	Buy now
42	703821190000 Cover, lead wire	Buy now

Carburetor



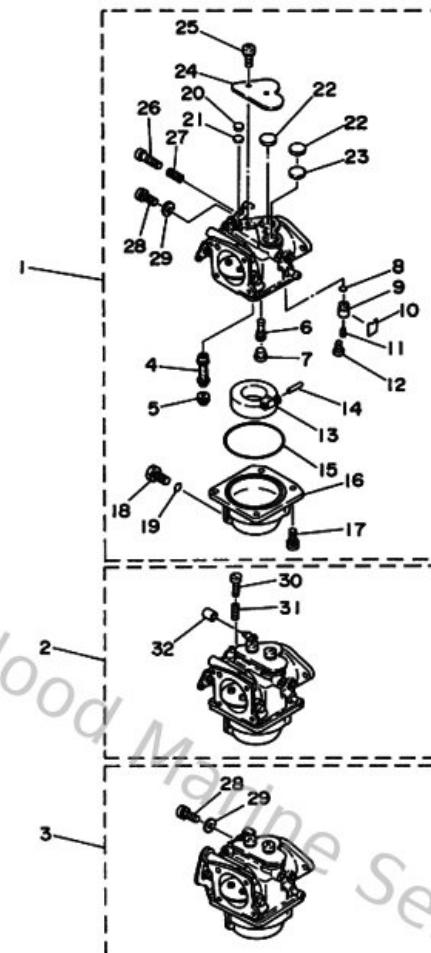
Ref	Part	
1	692143013400 Carburetor assembly	Buy now
2	692143023400 Carburetor assembly	Buy now
3	692143033400 Carburetor assembly 3	Buy now
4	688149470000 Nozzle, main	Buy now
5	6H1149433900 Jet, main (#160)	Buy now
6	676149481800 Jet, slow (#78)	Buy now
7	679149660000 Rubber cap	Buy now
8	932100422800 O-ring (371)	Buy now
9	692145900000 Needle valve assembly	Buy now
10	633141590000 Clip	Buy now
11	676141860000 Pin, valve	Buy now
12	985800400800 Screw, pan head (713)	Buy now
13	676149850100 Float comp	Buy now
14	688145480000 Pin, arm	Buy now
15	676149840000 Gasket, float chamber	Buy now

Carburetor



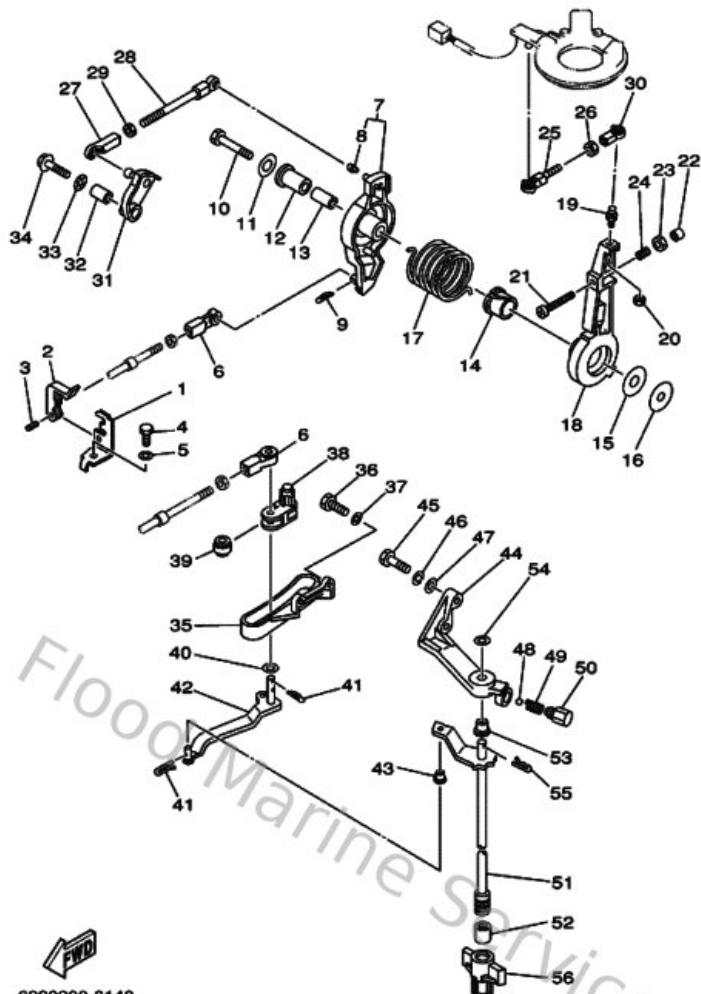
Ref	Part	
16	688149800000 Body, float chamber	Buy now
17	979800411400 Screw, pan head(ga5)	Buy now
18	6H3149920000 Screw, drain	Buy now
19	932100423000 O-ring (371)	Buy now
20	663141260000 Packing	Buy now
21	663145270000 Plate	Buy now
22	688141260000 Packing	Buy now
23	688145270000 Plate	Buy now
24	688145720100 Seal	Buy now
25	979800531000 Screw, with washer(6k5)	Buy now
26	692149230000 Screw, adjusting	Buy now
27	679145550000 Spring	Buy now
28	6K5145920000 Screw	Buy now
29	902010555200 Washer, plate(65j)	Buy now
30	63V145230000 Screw, stop	Buy now

Carburetor



Ref	Part	
31	905011032600 Spring coil(663)(carb)	Buy now
32	6H2145780000 Collar	Buy now

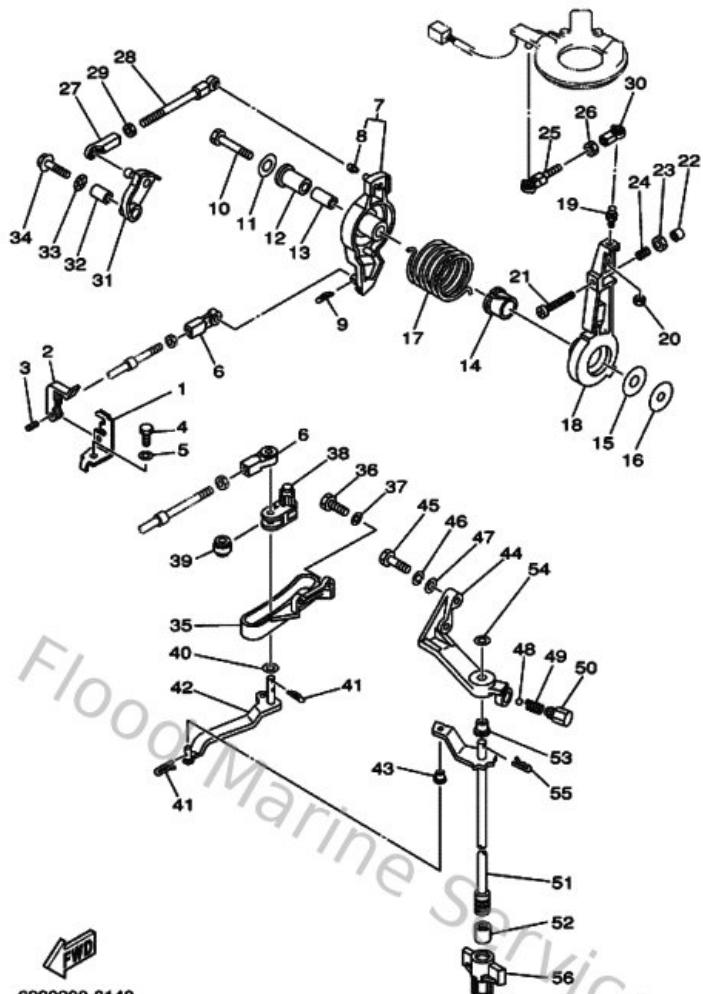
Control




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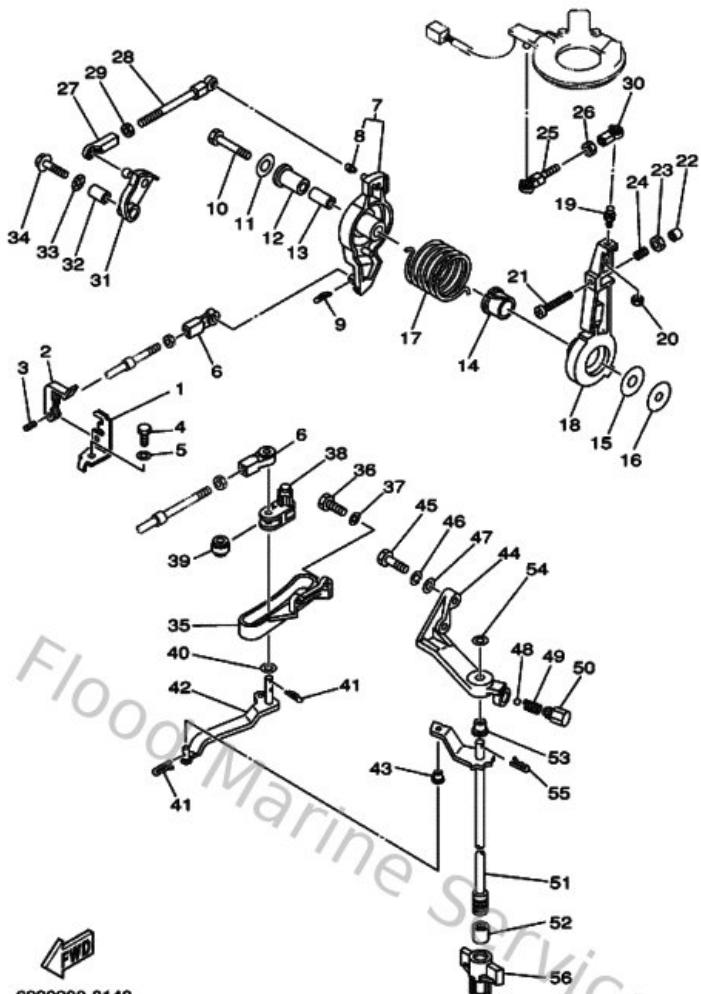
Ref	Part	
1	663485310000 Bracket, remote control	Buy now
2	663485380000 Clamp, cable 1	Buy now
3	916903001200 Pin, spring	Buy now
4	970950801600 Bolt, hexagon deep recess	Buy now
5	929950810000 Ybs67-8 washer, spring	Buy now
6	663483440000 Cable end, remote control	Buy now
7	68841632091S Lever, magneto control	Buy now
8	662412140100 Joint 1	Buy now
9	904681800800 Clip 620436610000	Buy now
10	970950804500 Bolt, hexagon	Buy now
11	9020108M2300 Washer, plate (6e5)	Buy now
12	903861208900 Bushing(663)	Buy now
13	90387084J800 Collar	Buy now
14	9038622M1300 Bushing (688)	Buy now
15	902021209200 Washer, plate(663)	Buy now

Control



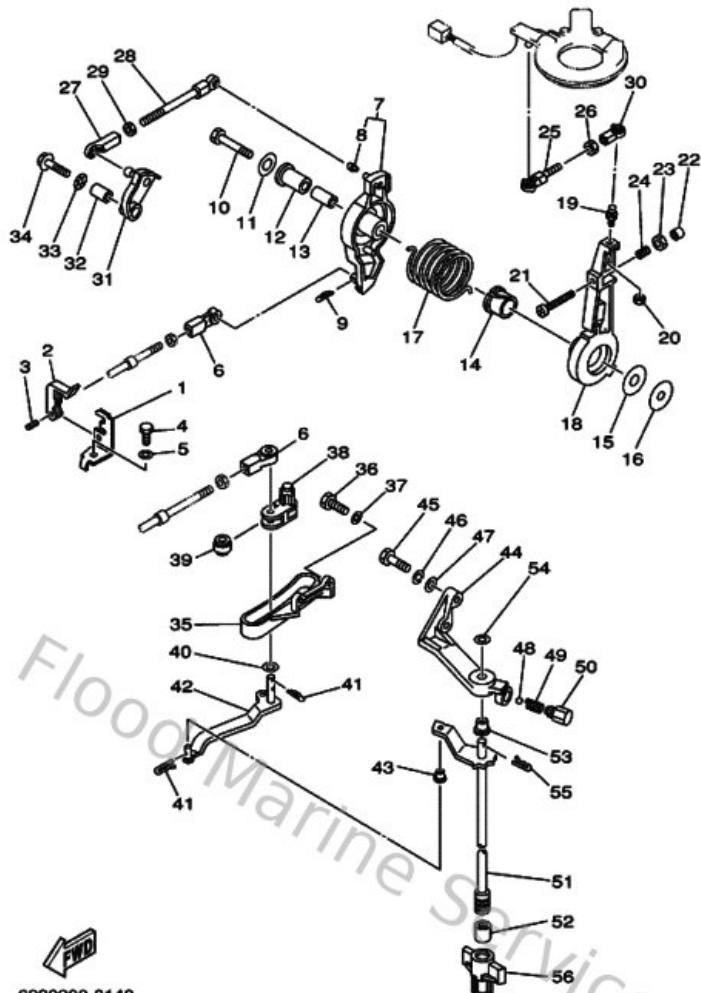
Ref	Part	
16	9020108M1300 Washer plate (682)	Buy now
17	9050829M0500 Spring, torsion (688)	Buy now
18	688416310194 Lever, magneto control	Buy now
19	663855180000 Joint, ball	Buy now
20	953800570000 Nut (656)	Buy now
21	901570601300 Screw, pan head(697)	Buy now
22	688441940000 Cap	Buy now
23	953800660000 Nut(661)	Buy now
24	9050116M1200 Spring, compression (688)	Buy now
25	682412375000 Joint, link 2	Buy now
26	953800560000 Nut, hexagon (663)	Buy now
27	682412370000 Joint, link 2	Buy now
28	688412110100 Link, accel	Buy now
31	688412130000 Cam, accel.	Buy now
32	9038706M1700 Collar, lever 1	Buy now

Control



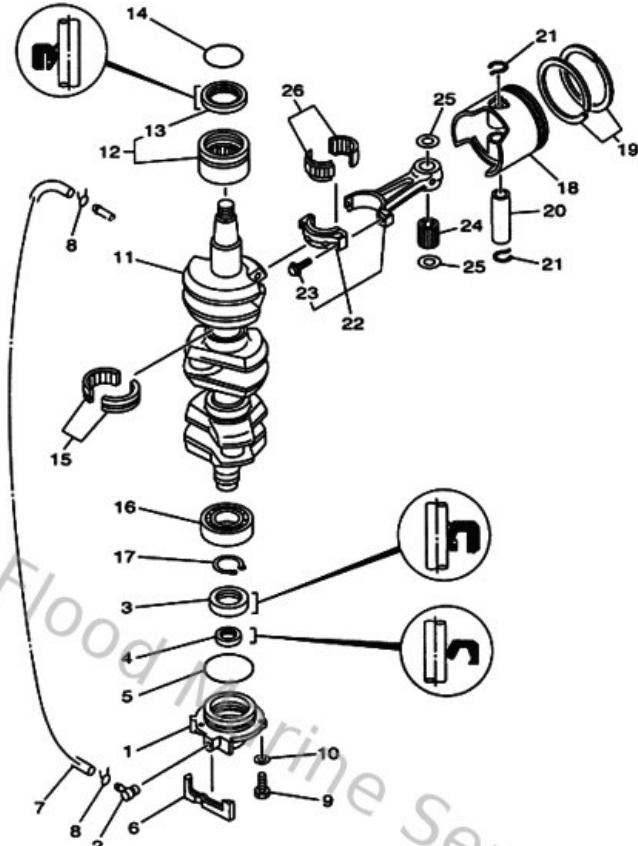
Ref	Part	
33	9020610M0400 Washer, wave (676)	Buy now
34	9011906M2400 Bolt, with washer	Buy now
35	688441170094 Bracket 1	Buy now
36	970130602000 Bolt(62y)	Buy now
37	929030660000 Washer, plain (646)	Buy now
38	688441240000 Link, shift rod	Buy now
39	688441220000 Bushing, shift rod lever	Buy now
40	9020207M0700 Washer, plate (688)	Buy now
42	688441210200 Lever, shift rod	Buy now
43	9038606M1200 Bushing (688)	Buy now
44	688441180194 Bracket	Buy now
45	970130803000 Bolt	Buy now
46	929030810000 Ybs67-8 washer, spring	Buy now
47	929030860000 Washer, plain (663)	Buy now
48	9350104M0200 Ball (697)	Buy now

Control



Ref	Part	
49	905011208200 Spring 6484411600	Buy now
50	648427150000 Bushing 2	Buy now
51	688441201200 Handle gear shift assembly	Buy now
52	696441470000 Boot, shift rod	Buy now
53	903860800600 Bushing (688)	Buy now
54	929900820000 Ybs66-8 washer, plain	Buy now
56	697436620000 Guide, reverse rod	Buy now

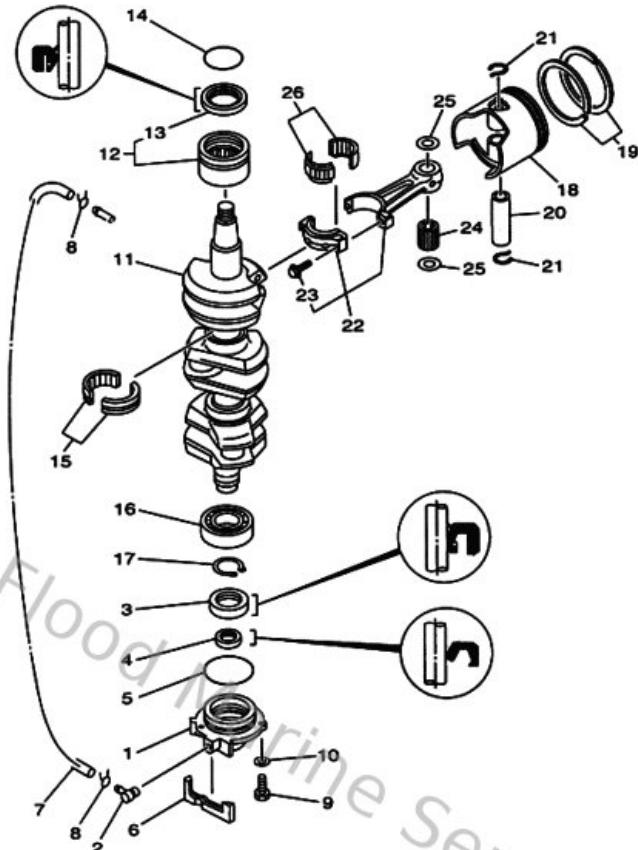
Crankshaft & Piston



6H10010-0030

Ref	Part	
1	6H1153590194 Housing, oil seal	Buy now
2	688113700000 Check valve assembly	Buy now
3	9310230M0500 Oil seal (688)	Buy now
4	9310420M0200 Oil seal (688)	Buy now
5	932106226900 Ring, o(663)	Buy now
6	688153790000 Seal, crank case	Buy now
7	9044507M8600 Hose (I770)	Buy now
8	904670601600 Clip (655)	Buy now
9	970950602000 Bolt(7u8)	Buy now
10	929950660000 Washer, plain (646)	Buy now
11	688114110100 Crank, shaft	Buy now
12	93310636U400 Bearing (688)	Buy now
13	9310236M0200 Oil seal(52w)	Buy now
14	9321046M1600 O-ring (688)	Buy now
15	93310835U800 Brg,cyl-cal roller (688)	Buy now

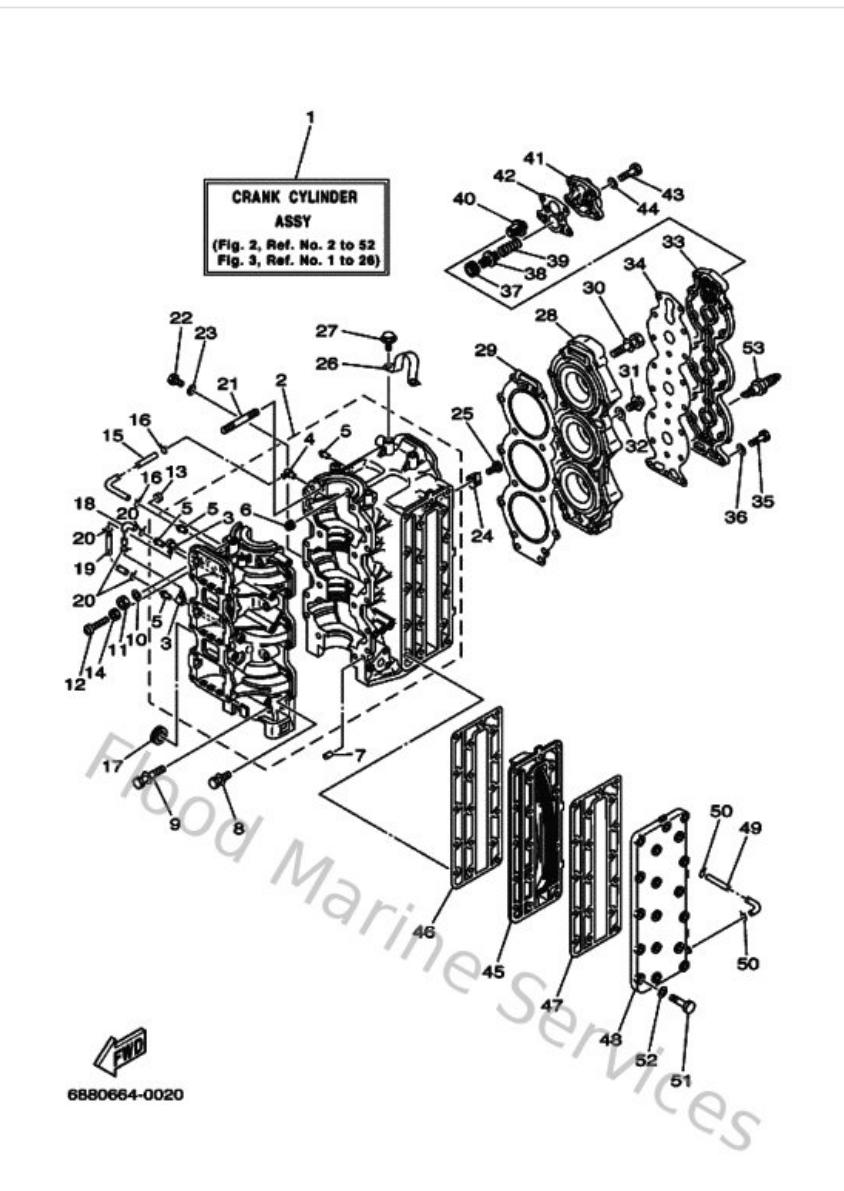
Crankshaft & Piston



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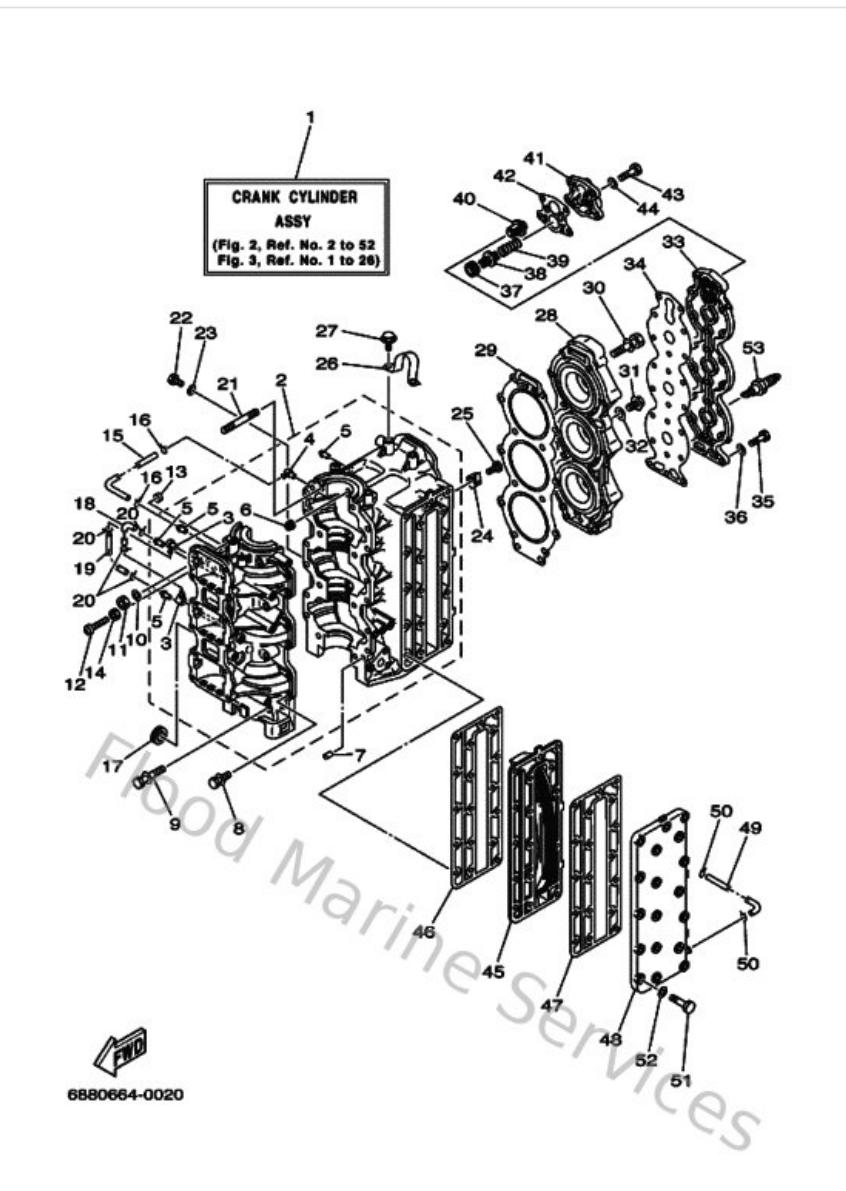
Ref	Part	
16	93306206U500 Brg,r-b 6206 66mm (688)	Buy now
17	9341032M0000 Circlip	Buy now
18	6H1116310395 Piston (std)	Buy now
19	68811605A000 Piston ring set (0.50mm o/s)	Buy now
20	663116330000 Pin, piston	Buy now
21	688116341000 Clip, piston pin	Buy now
22	688116500300 Connecting rod assembly	Buy now
23	9010908M6100 Bolt	Buy now
24	936032111100 Pin, dowel(663)	Buy now
25	902012041700 Washer, plate(663)	Buy now
26	93310730V800 Bearing (688)	Buy now

Cylinder & Crankcase



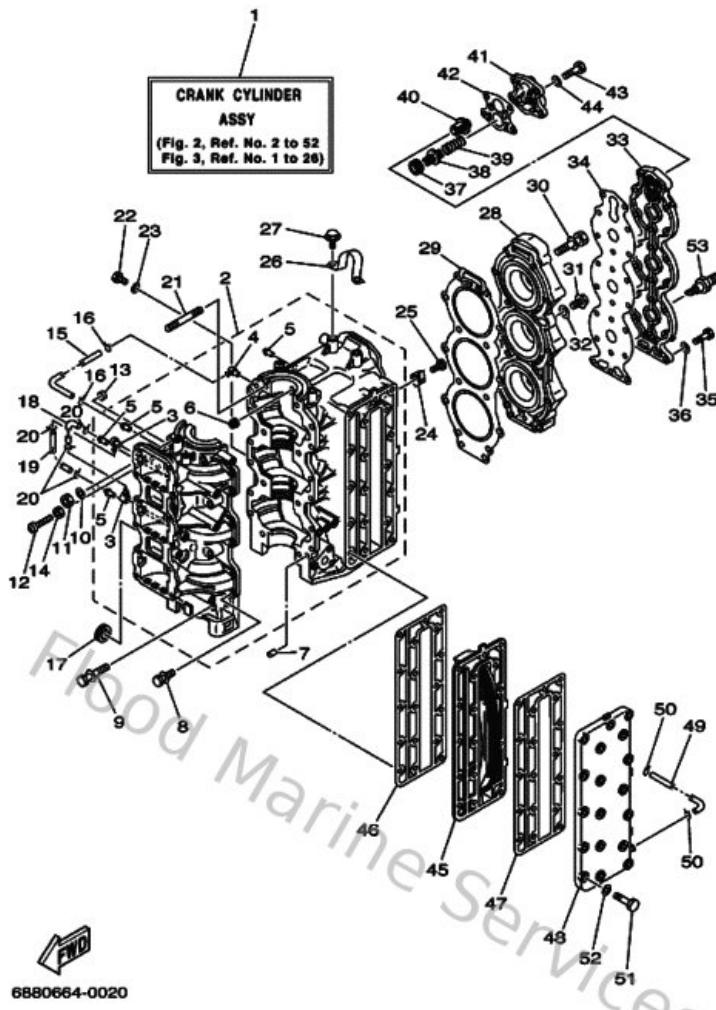
Ref	Part	
1	688W0090424D Crank cylinder assembly	Buy now
2	688151000700 Crankcase assembly	Buy now
3	688113700000 Check valve assembly	Buy now
4	650113700000 Check valve assembly	Buy now
5	624144850000 Pipe, joint	Buy now
6	663115180100 Lock, bearing	Buy now
7	936081206300 Pin, dowel (626)	Buy now
8	9011906M1200 Bolt, with washer (697)	Buy now
9	9011910M0700 Bolt (6f5)	Buy now
10	90201100F700 Washer (7a9)	Buy now
11	953131060000 Nut(3bm)	Buy now
12	901570601400 Screw, pan head(697)	Buy now
13	688441940000 Cap	Buy now
14	953030670000 Nut	Buy now
15	904450726000 Hose (I390)	Buy now

Cylinder & Crankcase



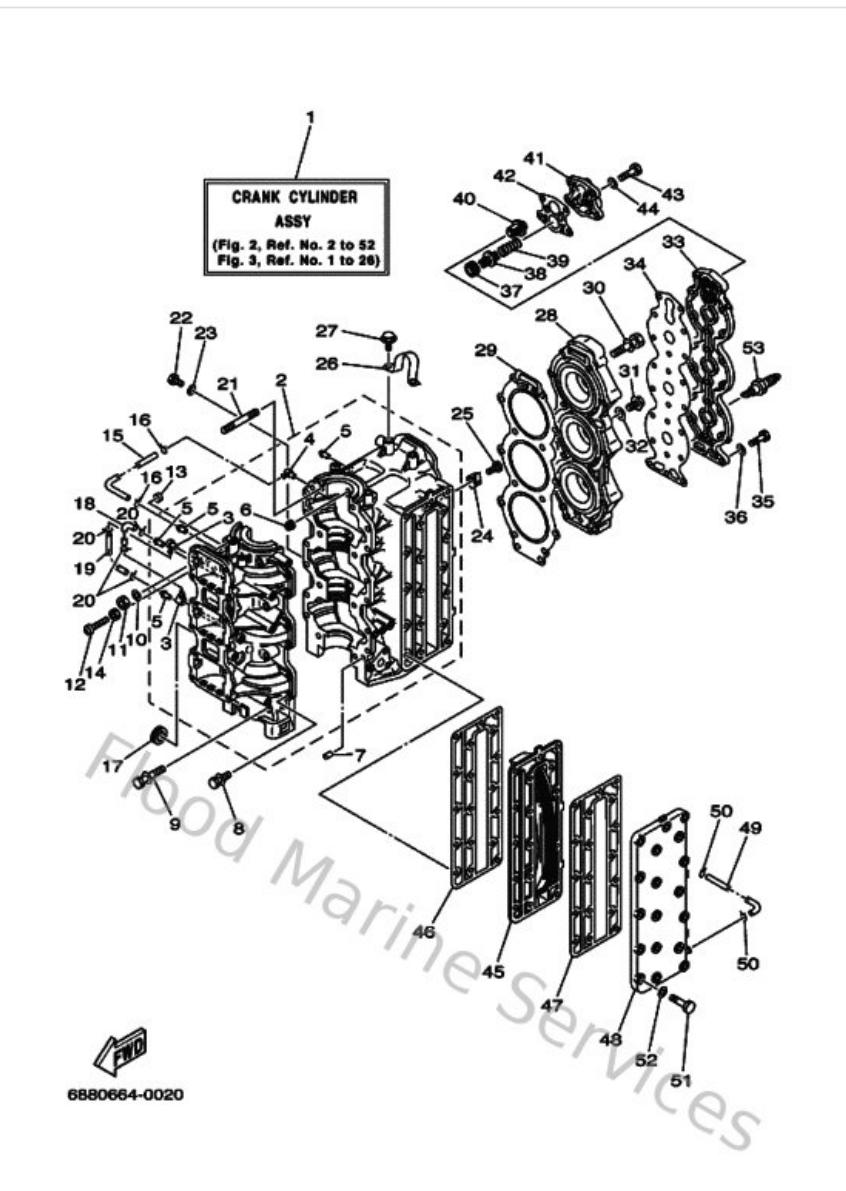
Ref	Part	
16	904670601600 Clip (655)	Buy now
17	9048024M0400 Grommet (688)	Buy now
18	9044507M0000 Hose (I200)	Buy now
19	9044507MF100 Hose (I570)	Buy now
21	9011610M0600 Bolt, stud (688)	Buy now
22	970950601200 Bolt(gh1)	Buy now
23	929950610000 Washer(6a1)	Buy now
24	688113250000 Anode	Buy now
25	987800401500 Screw, flat head(ga5)	Buy now
26	688111190000 Hanger, engine	Buy now
27	9011908MA300 Bolt, with washer	Buy now
28	688111110294 Head, cylinder 1	Buy now
29	68811181A100 Gasket, cylinder head 1	Buy now
30	9011908M6500 Bolt, with washer	Buy now
31	9034014M0600 Plug, straight screw(62y)	Buy now

Cylinder & Crankcase



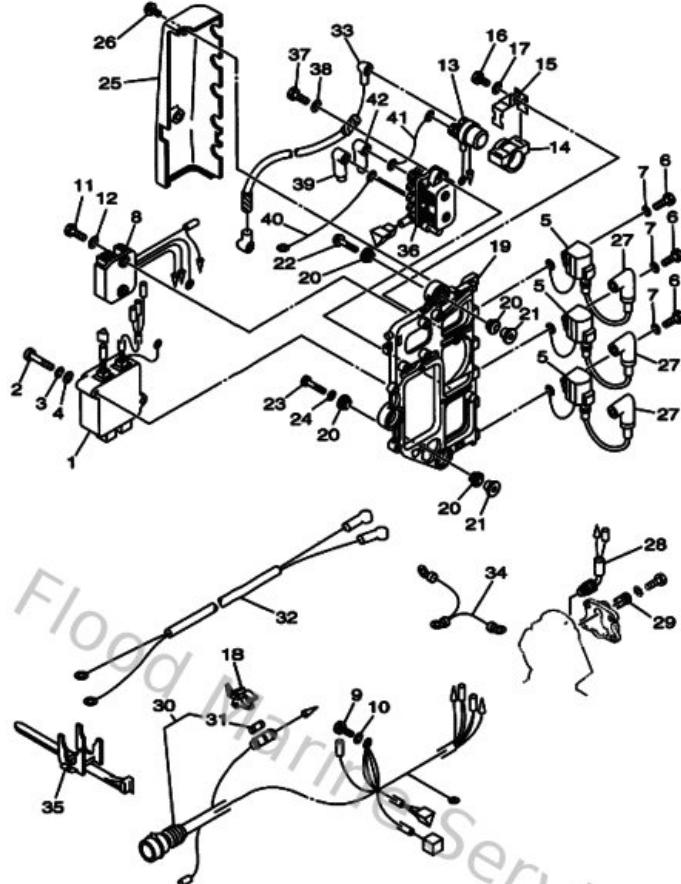
Ref	Part	
32	904301411500 Gasket (663)	Buy now
33	68811191009M Cover, cylinder head 1	Buy now
34	68811193A100 Gasket, head cover 1	Buy now
35	970130602500 Bolt(62y)	Buy now
36	929030660000 Washer, plain (646)	Buy now
37	9048020M0500 Grommet (688)	Buy now
38	688124160000 Valve, pressure control	Buy now
39	9050116M1100 Spring, compression (688)	Buy now
40	688124111000 Thermostat	Buy now
41	68812413001S Cover, thermostat	Buy now
42	68812414A100 Gasket, cover	Buy now
43	970130603500 Bolt(3rv)	Buy now
44	929900660000 Washer, plain (646)	Buy now
45	68841111009M Inner cover, exhaust	Buy now
46	68841112A000 Gasket, exhaust inner cover	Buy now

Cylinder & Crankcase



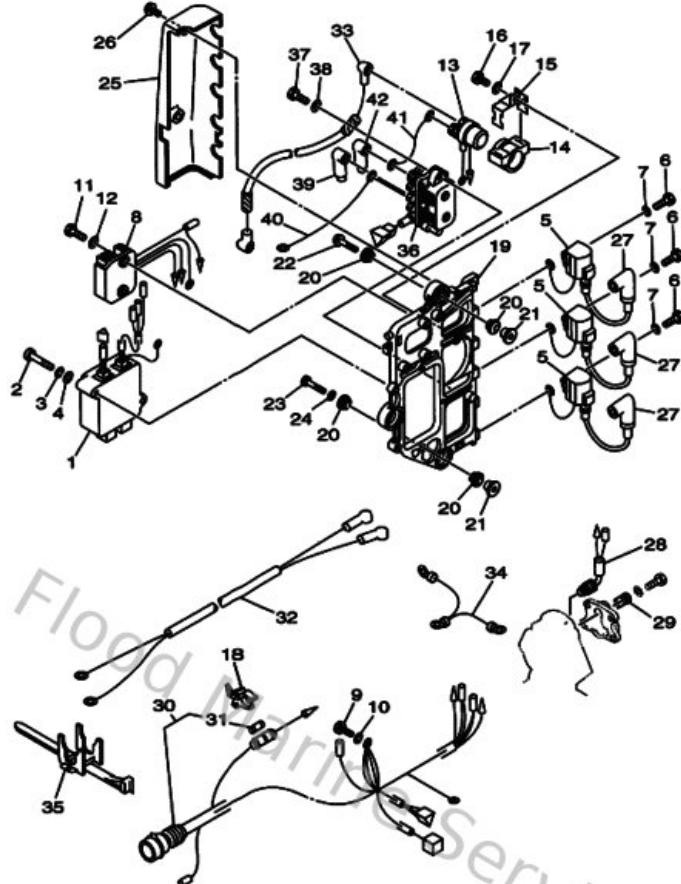
Ref	Part	
47	68841114A000 Gasket, exhaust outer cover	Buy now
48	68841113001S Outer cover, exhaust	Buy now
49	663243120100 Pipe 1	Buy now
50	904670800400 Clip, pipe 6162435600	Buy now
51	970140804000 Bolt	Buy now
52	929030860000 Washer, plain (663)	Buy now
53	947020024700 Plug, spark (br8hs-10)	Buy now

Electrical 1



Ref	Part	
1	688855400000 C.d.i. unit assembly	Buy now
2	978800604000 Screw pan head	Buy now
3	929900610000 Washer(6a1)	Buy now
4	929900660000 Washer, plain (646)	Buy now
5	697855700000 Ignition coil assembly	Buy now
6	970800602000 Bolt(7u8)	Buy now
7	929950660000 Washer, plain (646)	Buy now
8	6H0819600000 Rectifier & regulator assembly	Buy now
9	970950601200 Bolt(gh1)	Buy now
10	929950610000 Washer(6a1)	Buy now
13	6G1819411000 Starter relay	Buy now
14	6G1819520000 Holder, relay	Buy now
15	6E9819457000 Plate, switch fitting	Buy now
16	970140601600 Bolt, hexagon deep recess	Buy now
17	929030660000 Washer, plain (646)	Buy now

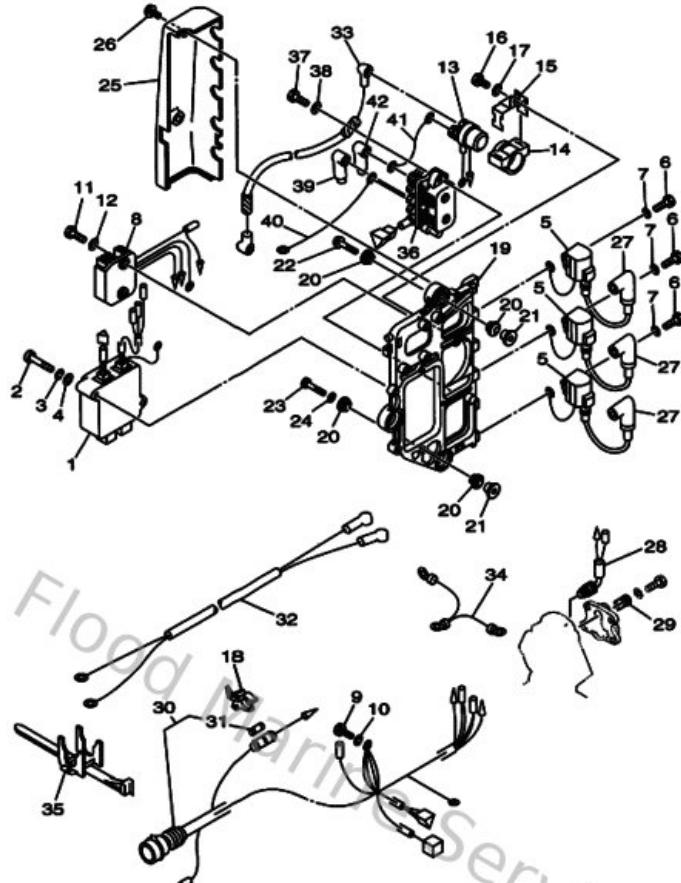
Electrical 1



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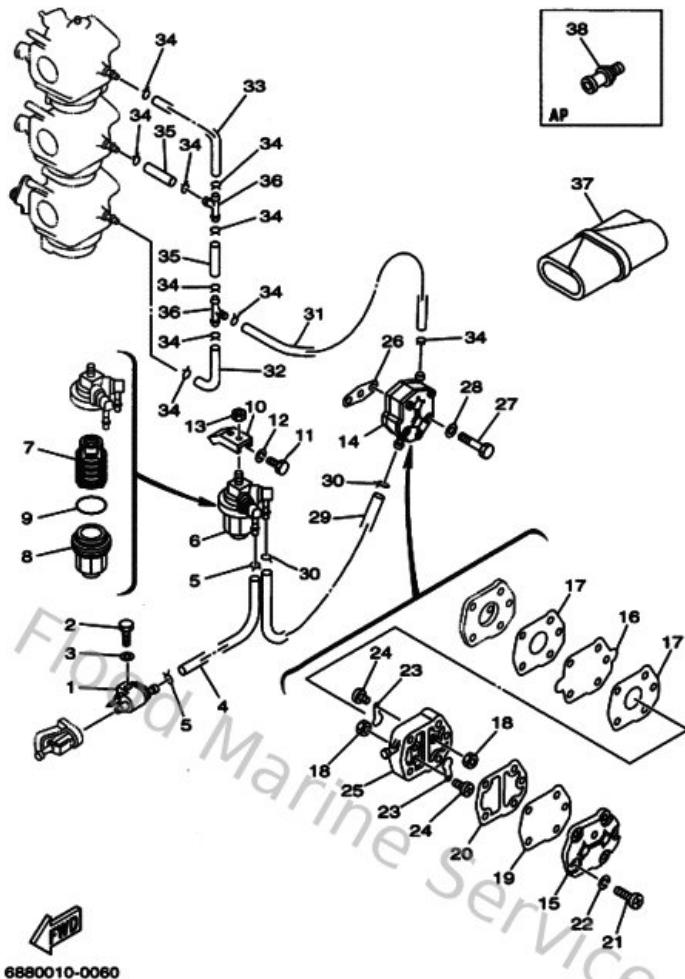
Ref	Part	
18	6G5821520000 Holder, fuse	Buy now
19	6H1855420094 Bracket	Buy now
20	9048009M2500 Grommet(688)	Buy now
21	9038706M0300 Collar (676)	Buy now
22	9011906M7500 Bolt, with washer	Buy now
23	9010906M3900 Bolt(6h0)	Buy now
24	9020106M3100 Washer (6a0)	Buy now
25	6H1819160000 Cover, terminal	Buy now
26	9015906M1100 Screw, with washer(6l2)	Buy now
27	6G1823702100 Plug cap assembly	Buy now
28	688825601000 Thermo switch assembly	Buy now
29	688825880100 Plate	Buy now
30	688825901700 Wire harness assembly	Buy now
31	663821510000 Fuse	Buy now
32	6H0821050200 Battery cable	Buy now

Electrical 1

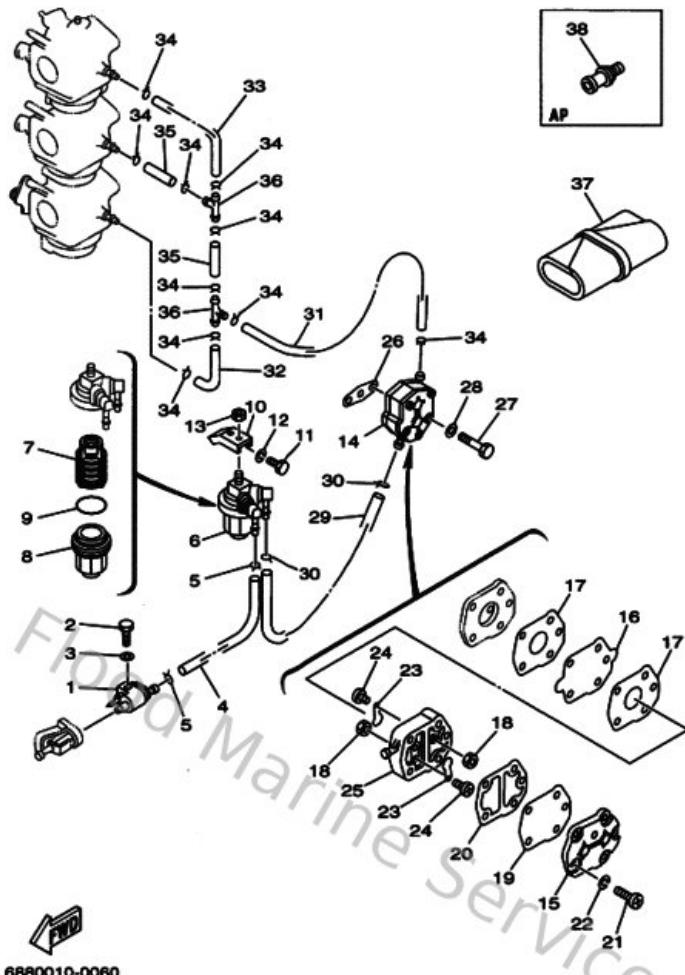


Ref	Part	
33	6H0821170000 Wire, lead	Buy now
34	697825190000 Wire, earth lead	Buy now
35	688825940000 Clamp	Buy now
36	61A819500000 Relay assembly	Buy now
37	970950602500 Bolt	Buy now
39	6G5821191000 Cover, lead wire	Buy now
40	6H0819491000 Wire, lead	Buy now
41	6H0819490100 Wire, lead	Buy now
42	682821190100 Cover, lead wire	Buy now

Fuel

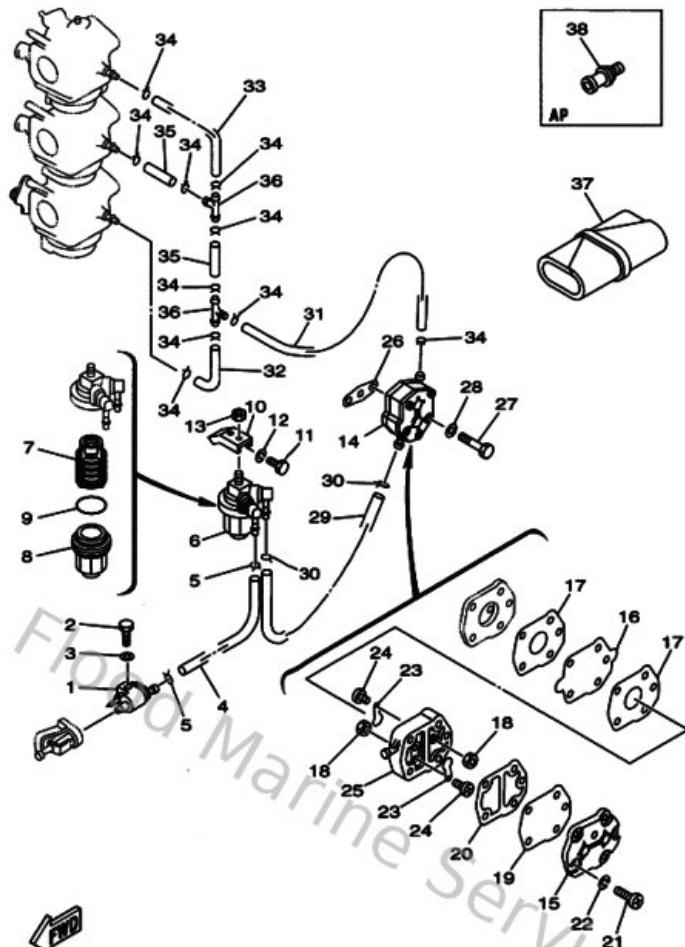


Ref	Part	
1	6G1243040200 Fuel pipe joint comp. 1	Buy now
2	970950602000 Bolt(7u8)	Buy now
3	929950660000 Washer, plain (646)	Buy now
4	90445092K100 Hose (I420)	Buy now
5	904670800400 Clip, pipe 6162435600	Buy now
6	61N245600000 Filter assembly	Buy now
7	61N245630000 Element, filter	Buy now
8	61N245210000 Cup, filter	Buy now
9	932103273800 O-ring(1wg)	Buy now
10	648245660200 Bracket, filter	Buy now
11	970130601400 Bolt(gj3)	Buy now
12	929030610000 Washer(6a1)	Buy now
13	988800810000 Nut, hex.	Buy now
14	692244100000 Fuel pump assembly	Buy now
15	6A0244130000 Cover, pump	Buy now



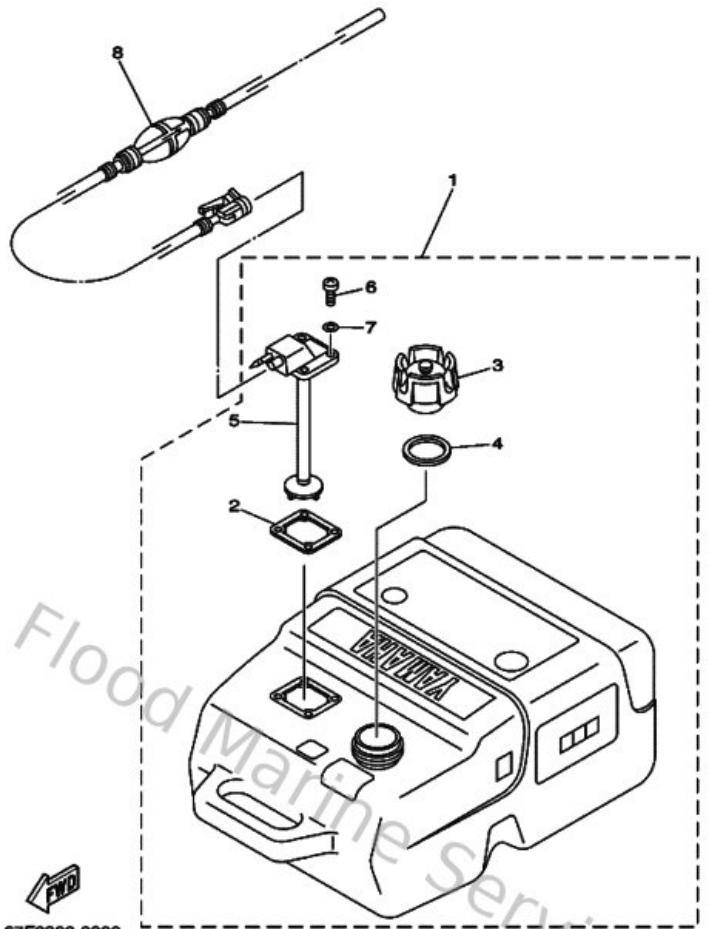
Ref	Part	
16	692244110000 Diaphragm	Buy now
17	648244340100 Gasket, body	Buy now
18	953800360000 Nut (6g8)	Buy now
19	663244110000 Diaphragm	Buy now
20	648244350200 Gasket, body 2	Buy now
21	985030502800 Ybs86-530 screw,panhead	Buy now
22	929900510000 Ybs67-5 washer, spring	Buy now
23	6A0244210100 Valve, check	Buy now
24	6A0143250000 Screw, pan head	Buy now
25	6A0244120200 Body 1	Buy now
26	65024431A000 Gasket,fuel pump	Buy now
27	970950604000 Bolt (682)	Buy now
29	904450922100 Hose (I1500)	Buy now
31	904450909700 Hose (I1500)	Buy now
32	688243130000 Pipe, fuel 2	Buy now

Fuel



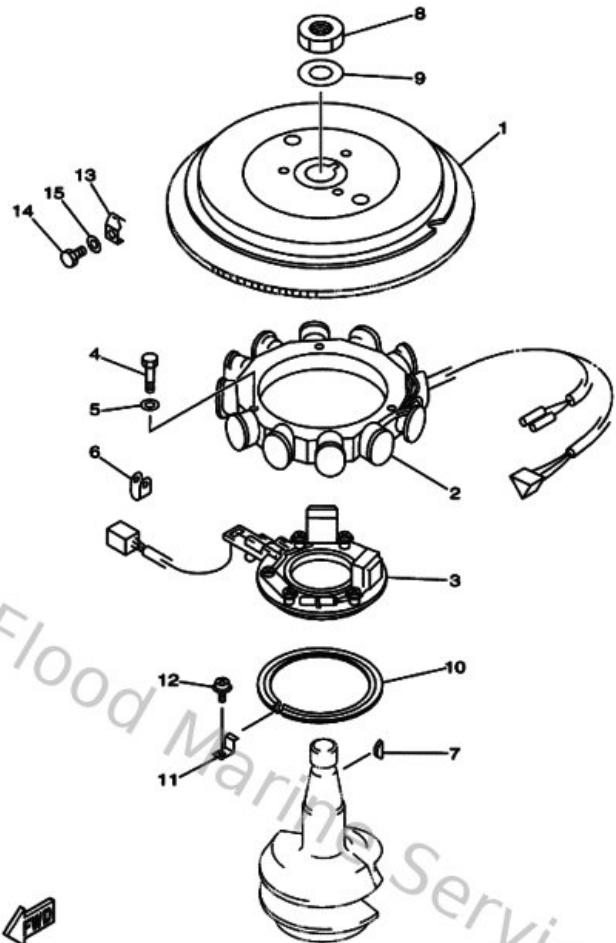
Ref	Part	
33	688243140000 Pipe, fuel 2	Buy now
35	904450922000 Hose (l1500)	Buy now
36	688243780000 Pipe, joint	Buy now
37	656W28100200 Tool kit	Buy now
38	6E0281930094 Plug, water check	Buy now

Fuel Tank



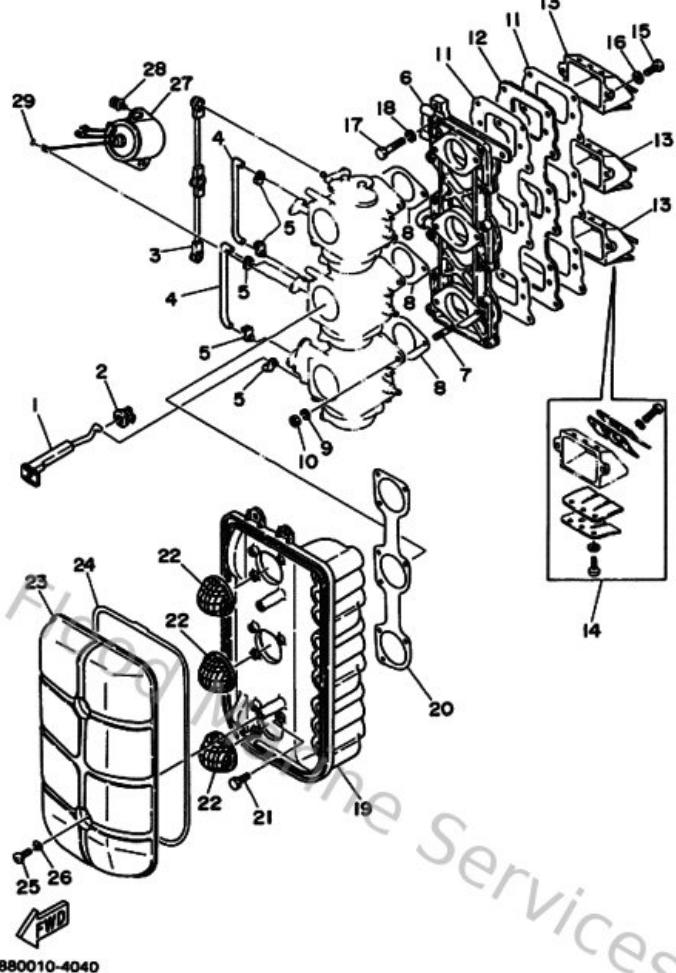
Ref	Part	
1	6YK242010100 Fuel Tank assembly (25L)	Buy now
2	6YL242680100 Gasket, fuel meter	Buy now
3	6YK246100000 Cap assembly	Buy now
4	6YL246410000 Gasket, cap 1	Buy now
5	6YK242600100 Fuel meter assembly	Buy now
6	9015705M1600 Screw, pan head	Buy now
7	6YL243290000 Seal	Buy now
8	6YL243065200 Fuel pipe comp. 1	Buy now

Generator



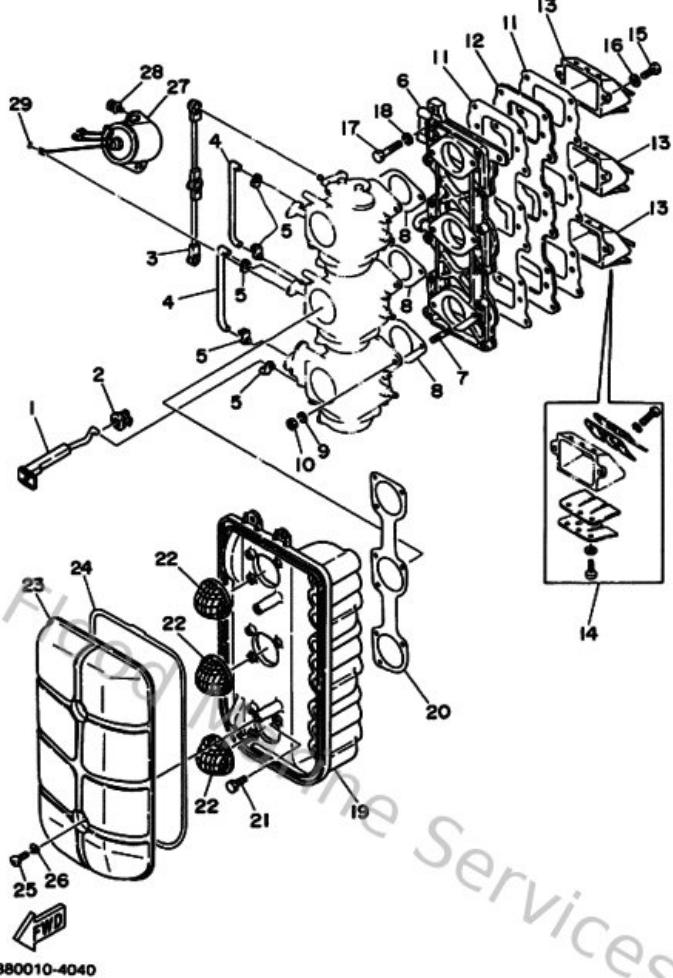
Ref	Part	
1	68885500000 Rotor assembly	Buy now
2	688855100100 Stator assembly	Buy now
3	688855800000 Coil, pulser	Buy now
4	970130603000 Bolt	Buy now
5	929030660000 Washer, plain (646)	Buy now
7	902800501500 Key, woodruff	Buy now
8	901702013700 Nut, hexagon(663)	Buy now
9	9020121M1800 Washer, plate (663)	Buy now
10	688416110000 Retainer, magneto base 1	Buy now
11	688416120000 Retainer, magneto base 2	Buy now
12	9015906M3100 Screw, with washer	Buy now
13	688813320100 Plate, timing	Buy now
14	970950601000 Bolt	Buy now
15	929950660000 Washer, plain (646)	Buy now

Intake



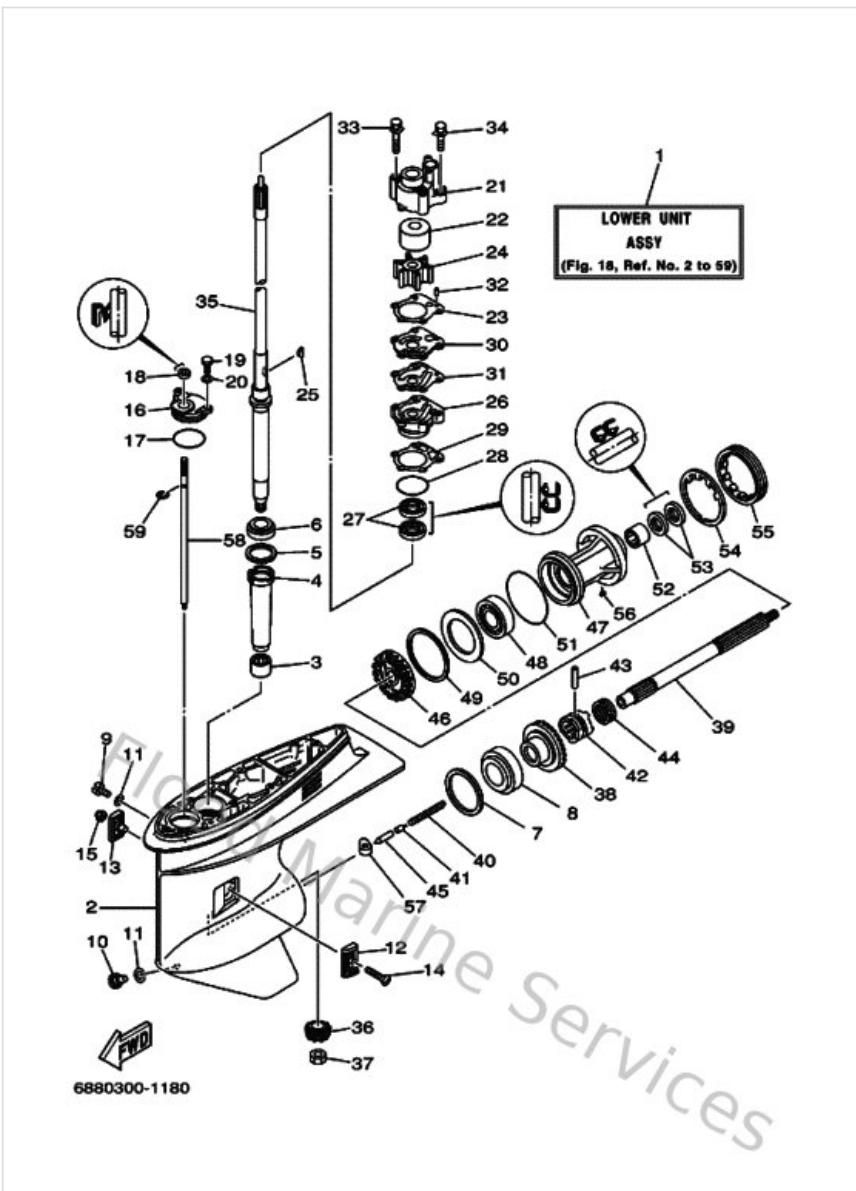
Ref	Part	
1	692412560000 Rod, choke 1	Buy now
2	689412730000 Grommet	Buy now
3	688412170100 Rod, accel. lever	Buy now
4	688412570100 Rod, choke 2	Buy now
5	661412620200 Joint, choke lever	Buy now
6	688136410094 Intake, manifold 1	Buy now
7	9011606M3000 Bolt, stud(6e5)	Buy now
8	68814198A200 Gasket	Buy now
9	929950610000 Washer(6a1)	Buy now
10	953800660000 Nut(661)	Buy now
11	68813621A100 Gasket, valve seat	Buy now
12	688136240000 Plate, reed valve	Buy now
13	688136100000 Reed valve assembly	Buy now
14	688W00040000 Reed set	Buy now
15	978850502000 Screw, pan head (e22)	Buy now

Intake

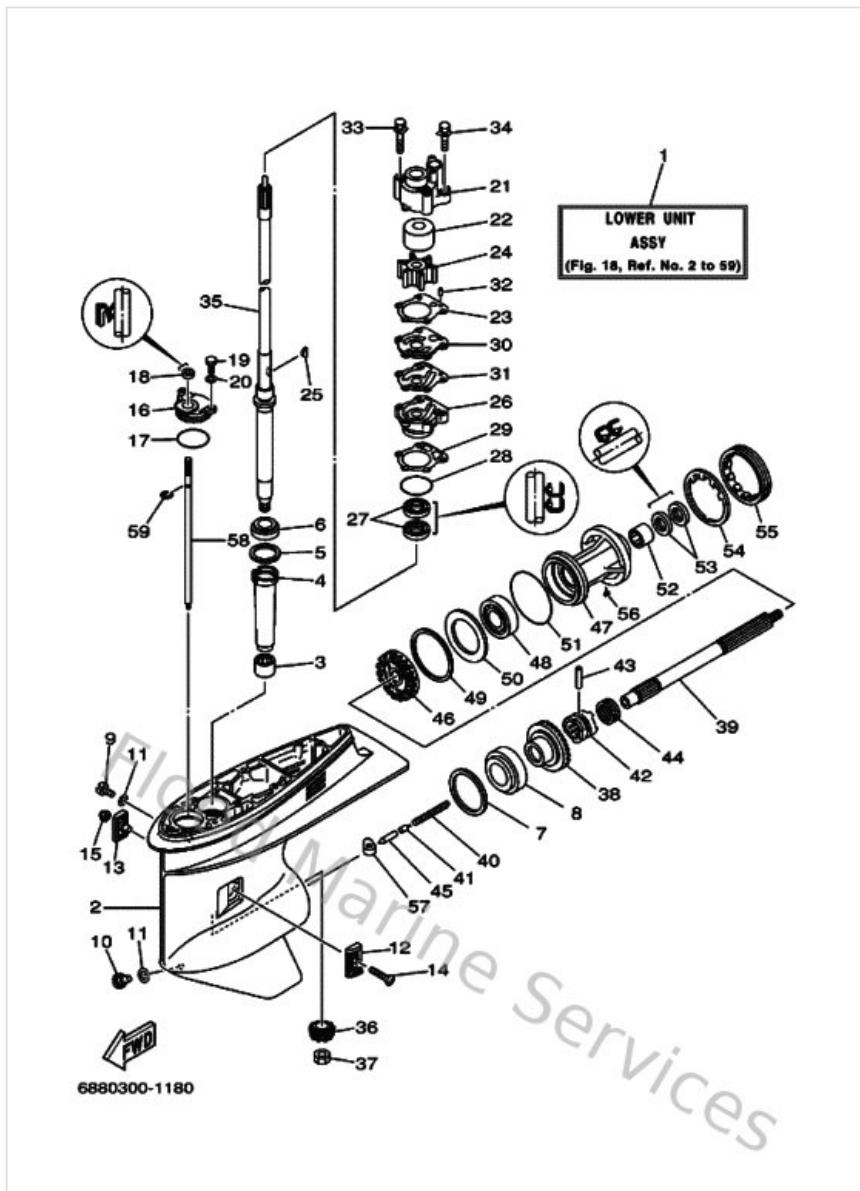


Ref	Part	
16	929900510000 Ybs67-5 washer, spring	Buy now
17	970130603000 Bolt	Buy now
19	688144170194 Cover 1	Buy now
20	68814483A000 Gasket	Buy now
21	970130601800 Bolt, hexagon	Buy now
22	688144810000 Cap, carburetor	Buy now
23	688144180100 Cover 2	Buy now
24	688144160100 Gasket, air cleaner	Buy now
25	978850601600 Screw, pan head(6b0)	Buy now
26	9020906M0500 Washer (688)	Buy now
27	688861100100 Solenoid	Buy now
28	9015906M1900 Screw, with washer(688)	Buy now
29	932100326100 O-ring (663)	Buy now

Lower Casing & Drive 1

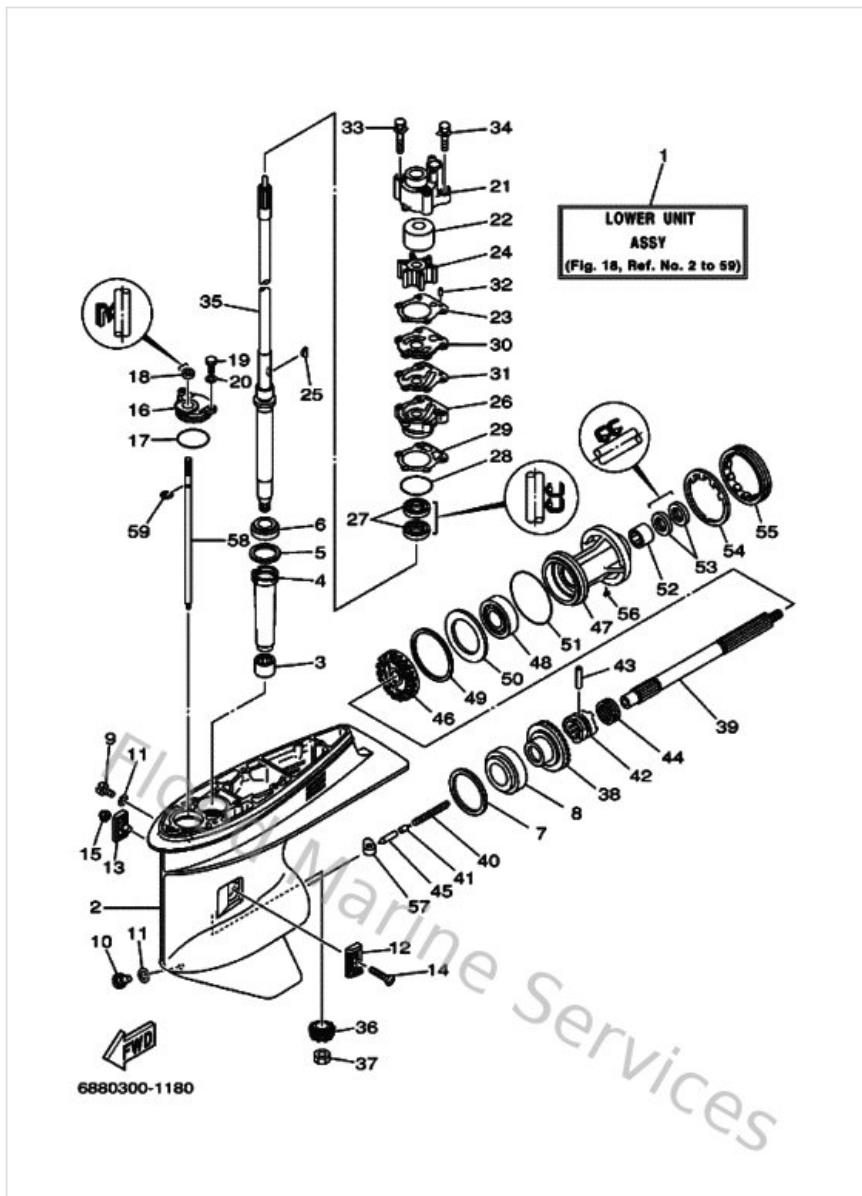


Lower Casing & Drive 1



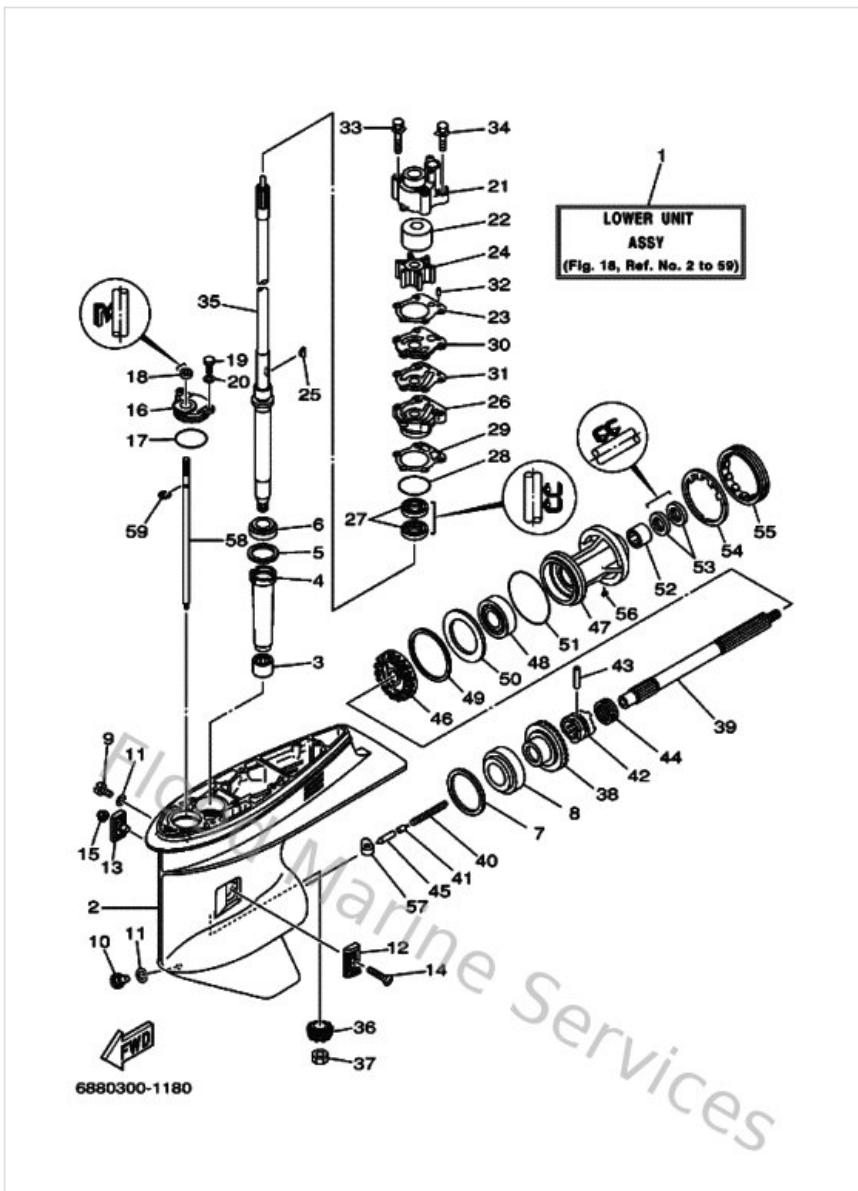
Ref	Part	
16	688453210000 Plate	Buy now
17	932104904600 O-ring (620)	Buy now
18	931060901400 Oil seal	Buy now
19	970950601600 Bolt, hexagon deep recess	Buy now
20	929950660000 Washer, plain (646)	Buy now
21	688443110100 Housing, water pump 1	Buy now
22	688443220000 Insert, cartridge	Buy now
23	68844315A000 Gasket,water pump 1	Buy now
24	688443520300 Impeller	Buy now
25	9028004M0400 Key, woodruff (688)	Buy now
26	688443410194 Housing, water pump set	Buy now
27	9310125M0300 Oil seal	Buy now
28	932104604400 O-ring	Buy now
29	68844316A000 Gasket,water pump 2	Buy now
30	688443230000 Outer plate, cartridge	Buy now

Lower Casing & Drive 1



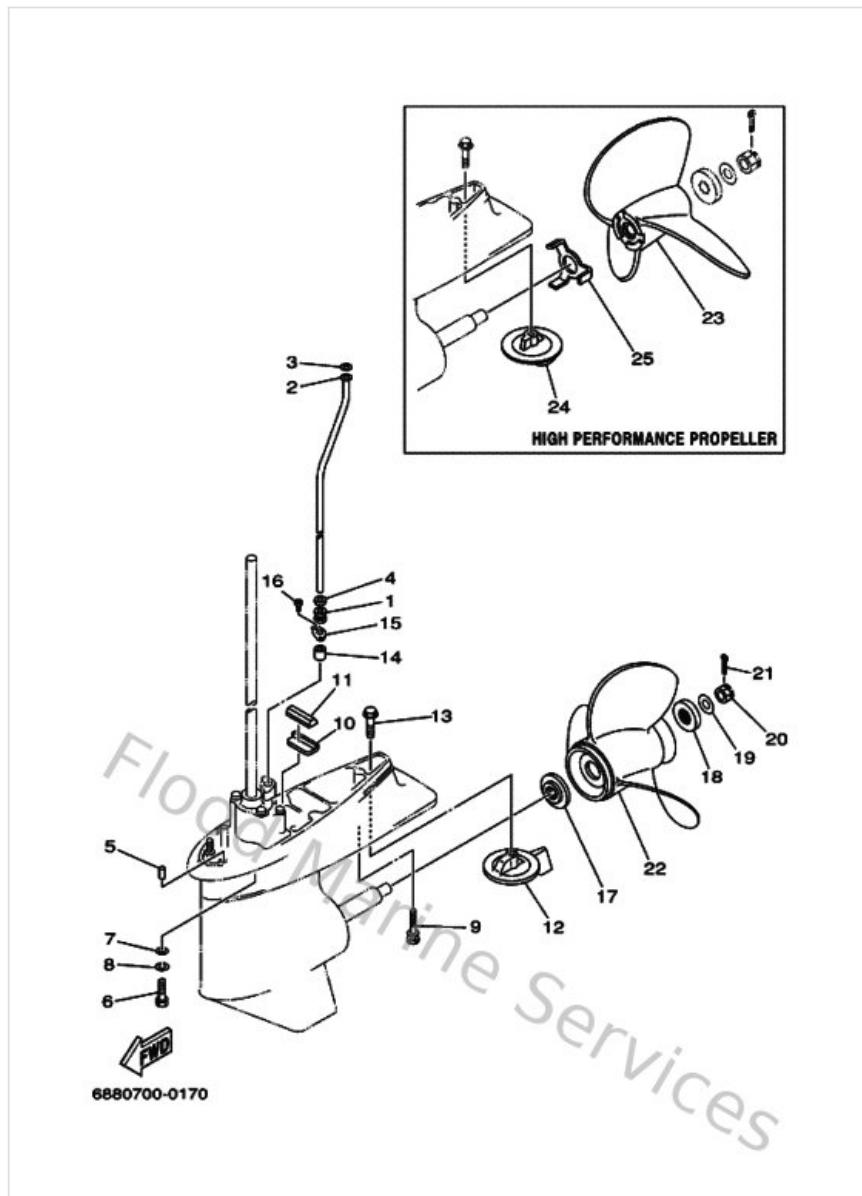
Ref	Part	
31	68844324A000 Gasket,cartridge Outer plate	Buy now
32	9360410M0300 Pin, dowel (688)	Buy now
33	9011908M1600 Bolt, with washer(6h0)	Buy now
34	9011908M1300 Bolt, with washer(6h0)	Buy now
35	688455011100 Drive shaft comp.	Buy now
36	688455510100 Pinion	Buy now
37	9017016M0100 Nut, hexagon (688)	Buy now
38	688455600000 Gear 1 (26t)	Buy now
39	688456110000 Shaft, propeller	Buy now
40	905011623300 Spring compression(663)	Buy now
41	688456340000 Slide, shift	Buy now
42	688456310100 Clutch, dog	Buy now
43	9025007M0200 Pin, straight (688)	Buy now
44	688456330000 Ping, cross pin	Buy now
45	688456350000 Plunger, shift	Buy now

Lower Casing & Drive 1



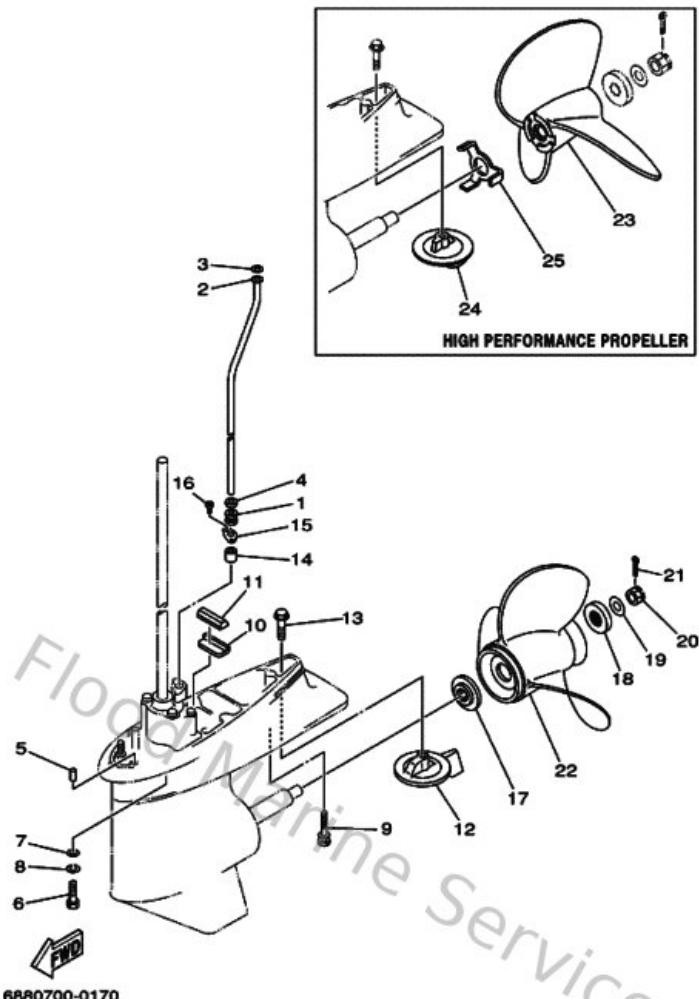
Ref	Part	
46	688455710100 Gear 2 (26t)	Buy now
47	688453310094 Housing, bearing	Buy now
48	93306207U000 Brg,r-b 6207 72mm 280g (688)	Buy now
49	688455770110 Shim (t:0.10mm)	Buy now
50	688455760000 Washer, thrust 2	Buy now
51	9321085M9700 O-ring(6h1)	Buy now
52	93317325U000 Brg,needle	Buy now
54	688453830200 Washer, claw	Buy now
55	688453840000 Nut	Buy now
56	902820401000 Key, strait(663)	Buy now
57	663441510000 Cam, shift	Buy now
58	663441440100 Rod, shift 2	Buy now
59	934300800600 Circlip(2r6)	Buy now

Lower Casing & Drive 2



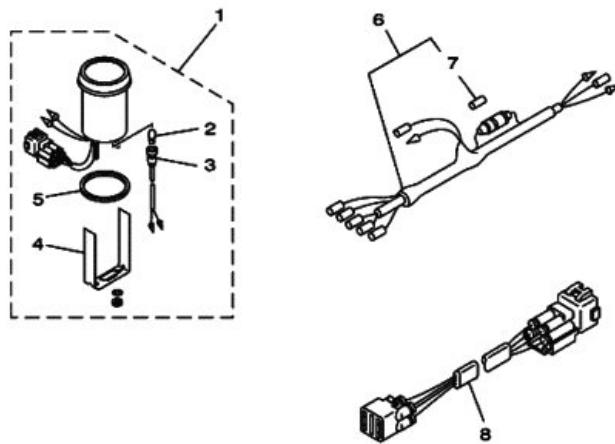
Ref	Part	
1	663443670000 Damper, water seal 3	Buy now
2	688443611000 Tube, water 1	Buy now
3	902021206000 Washer, plate(663)	Buy now
4	904301207200 Gasket	Buy now
5	936061201900 Pin, dowel (614)	Buy now
6	970751004000 Bolt, hexagon deep recess	Buy now
7	929901060000 Washer, plate	Buy now
8	929901010000 Ybs67-10 washer, spring	Buy now
9	9011908M8400 Bolt, with washer	Buy now
10	663453760000 Guide, seal damper	Buy now
11	688453750000 Damper, seal 2	Buy now
12	688453710200 Tab-trim	Buy now
13	9010510M0000 Bolt, hexagon (663)	Buy now
14	663443660000 Damper, water seal 2	Buy now
15	9048019M0600 Grommet (688)	Buy now

Lower Casing & Drive 2



Ref	Part	
16	977804051200 Screw, pan head tapping	Buy now
17	688459870100 Spacer	Buy now
18	688459970100 Spacer 2	Buy now
19	9020117M0000 Washer, plate(6h1)	Buy now
20	901711601100 Nut, castle (663)	Buy now
21	914904002500 Pin, cotter (663)	Buy now
22	688459740200 Propeller (3x13"x23"-k)	Buy now
23	6E5459781000 Propeller assembly (3x14"x26"-p)	Buy now
24	6E5453711000 Tab-trim	Buy now
25	6E5459941000 Plate, tooth	Buy now

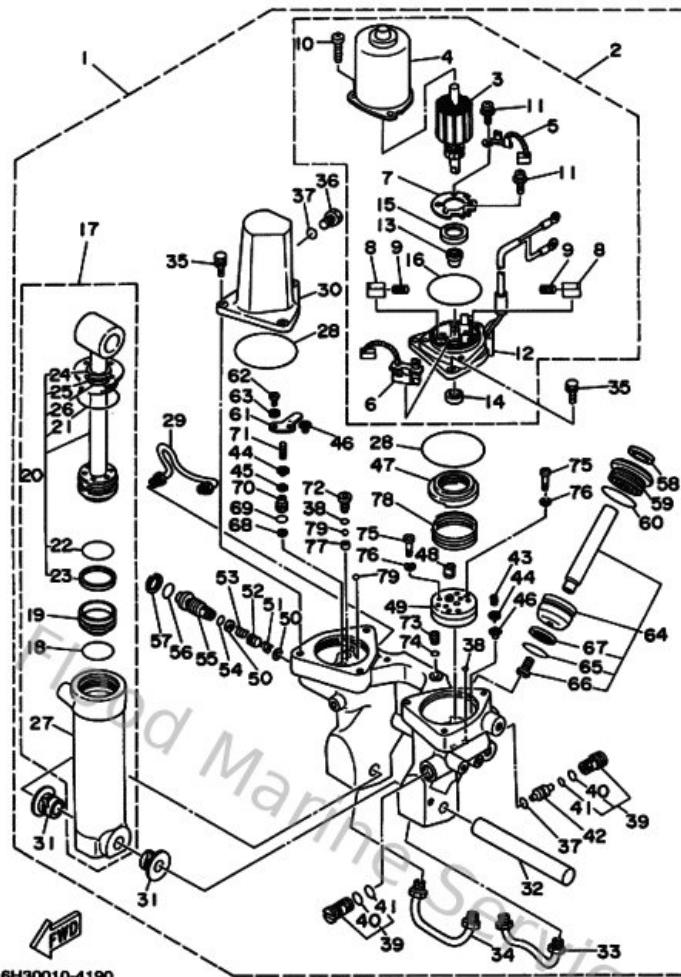
Meter



63B0100-0310

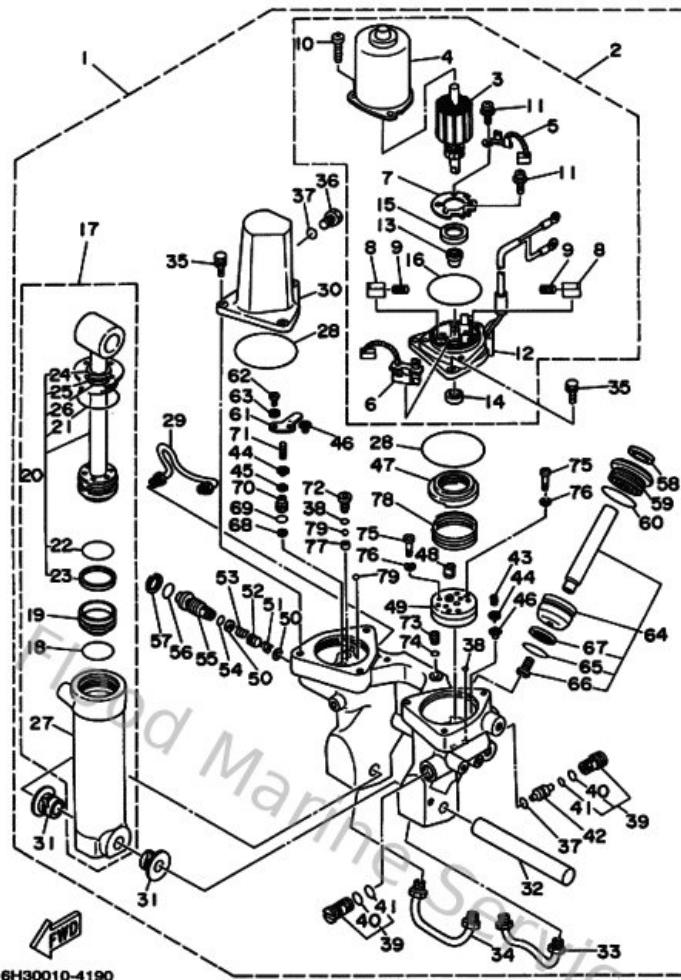
Ref	Part	
1	6Y5836701200 Trim meter assembly.	Buy now
2	6Y5835180000 Bulb (12v-1.7w) t6.5	Buy now
3	6Y5835360000 Socket, meter	Buy now
4	6Y5835440000 Plate, fitting	Buy now
5	688836640000 Damper	Buy now
6	6Y5835530000 Wire, lead (l=2.5m)	Buy now
7	1E6821510000 Fuse (10a)	Buy now
8	6R3825537000 Extension, wire lead (for trim)	Buy now

Power Trim & Tilt Assy

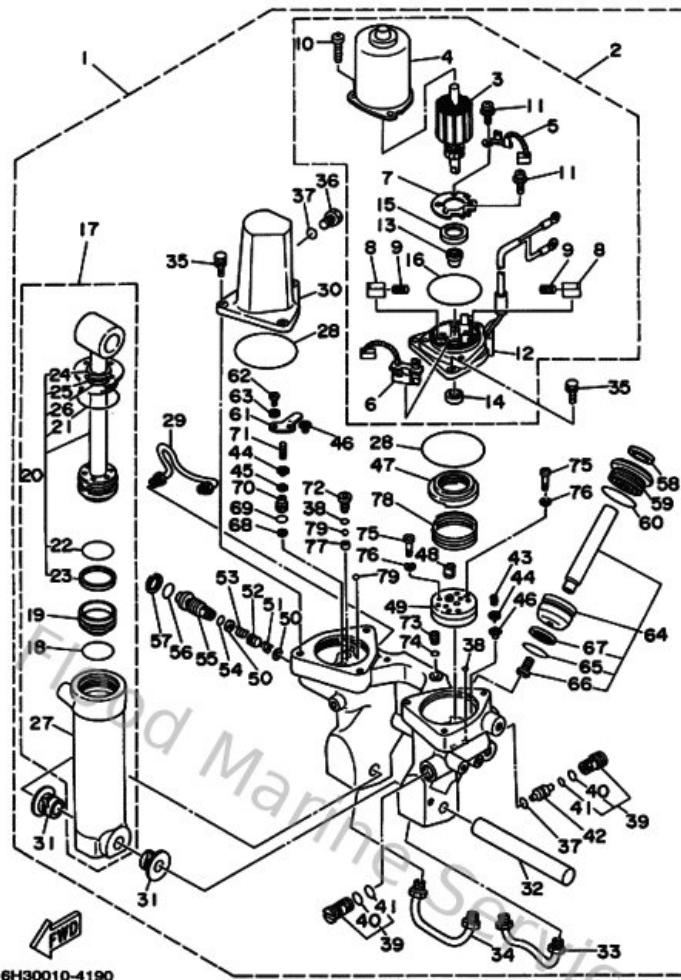


Ref	Part	
1	6H143800154D Power trim & tilt assembly	Buy now
2	6H1438800200 Motor assembly	Buy now
3	6H1438051000 Armature assembly	Buy now
4	6H1438041000 Stator assembly	Buy now
5	6H1438911000 Brush	Buy now
6	6H1438921000 Breaker comp. (brush 2)	Buy now
7	6H14380F1000 Plate, brush holder	Buy now
8	6H14380J1000 Holder, brush	Buy now
9	6H14386K1000 Spring, brush	Buy now
10	978850501600 Screw, pan head(6b0)	Buy now
11	985070401000 Screw, pan head(6g8)	Buy now
12	6H1438811000 Frame, end	Buy now
13	6H14380H1000 Metal	Buy now
14	9310208M4300 Oil seal(6b0)	Buy now
15	6H14380G1000 Plate	Buy now

Power Trim & Tilt Assy

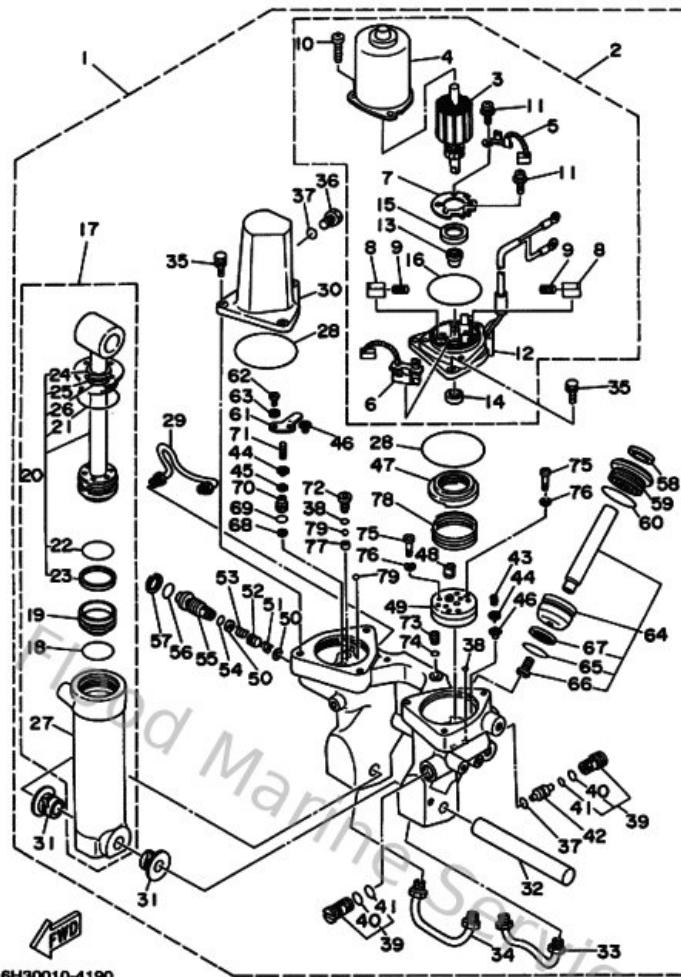


Power Trim & Tilt Assy

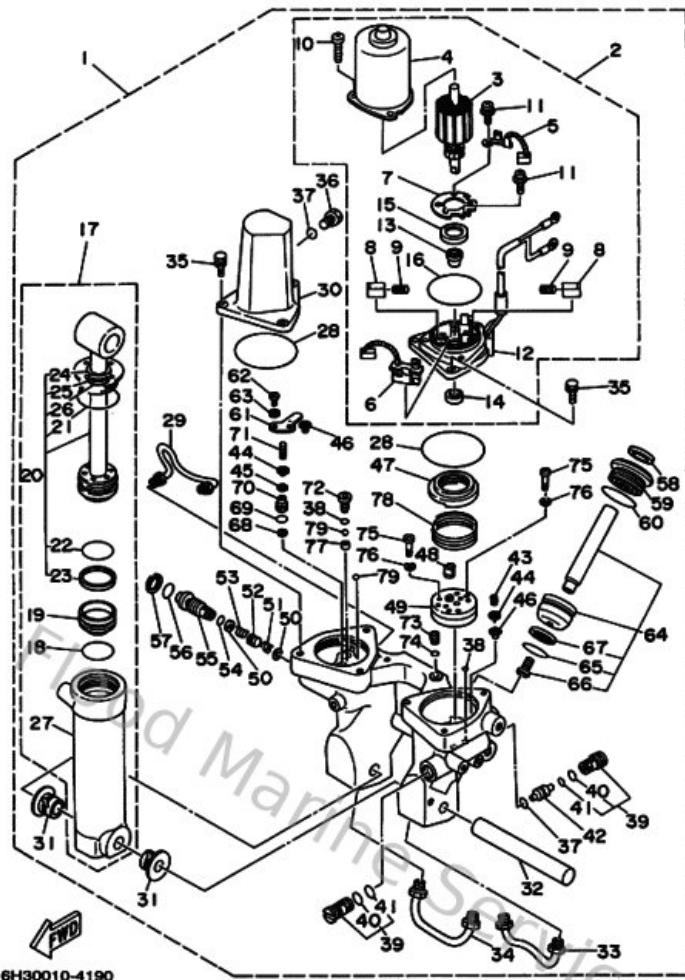


Ref	Part	
32	6E5438180000 Pin, lower shock mount	Buy now
33	6H1438331000 Pipe	Buy now
34	6H1438340000 Pipe	Buy now
35	975950642000 Bolt(7u8)	Buy now
36	6H1438290000 Plug, reservoir	Buy now
37	932100935000 O-ring	Buy now
38	93210064A500 O-ring(61a)	Buy now
39	6T4438020300 Valve sub assembly	Buy now
40	6H1438660100 O-ring	Buy now
41	6H1438670000 O-ring	Buy now
42	6H1438411100 Piston, shuttle	Buy now
43	6H1438561000 Spring, down relief	Buy now
44	6H1438441000 Pin, valve support	Buy now
45	6H14384G1100 Seal, relief valve	Buy now
46	6H14384F1000 Seal, main valve	Buy now

Power Trim & Tilt Assy

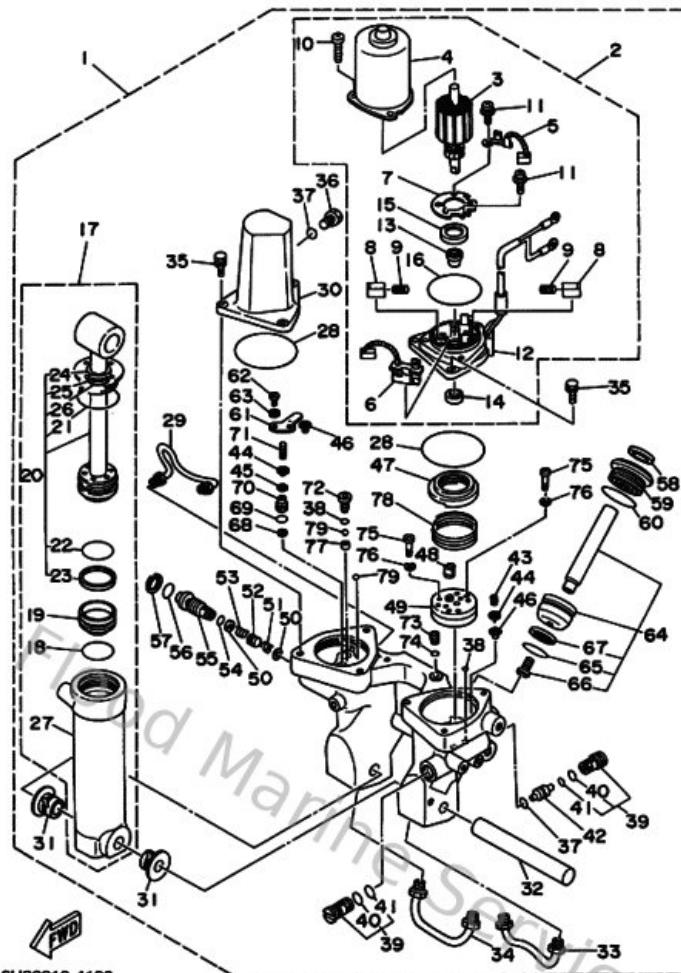


Power Trim & Tilt Assy

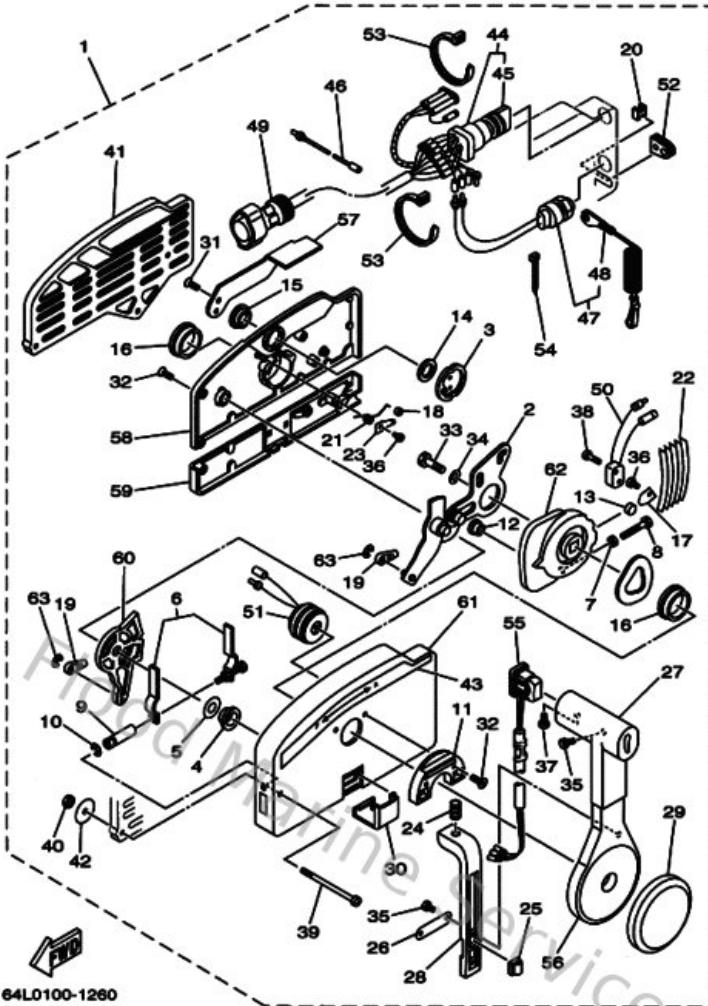


Ref	Part	
63	929010520000 Ybs66-5 washer, plain	Buy now
64	6H1438201100 Piston sub assembly	Buy now
65	6H1438640000 O-ring	Buy now
66	913170801600 Bolt, socket	Buy now
67	6H1438740000 Ring, back up	Buy now
68	6H1438160000 Filter 1	Buy now
69	6H1438960000 O-ring (2h7)	Buy now
70	6H1438951200 Seat, relief valve	Buy now
71	6H1438551100 Spring, up relief	Buy now
72	6H1438431100 Screw, valve lock	Buy now
73	6H14388E1100 Plug, tapper screw	Buy now
74	6H1438680000 O-ring	Buy now
75	985170402500 Screw, pan head	Buy now
76	929010410000 Ybs67-4 washer, spring	Buy now
77	6H14387J0000 Washer, special 2	Buy now

Power Trim & Tilt Assy

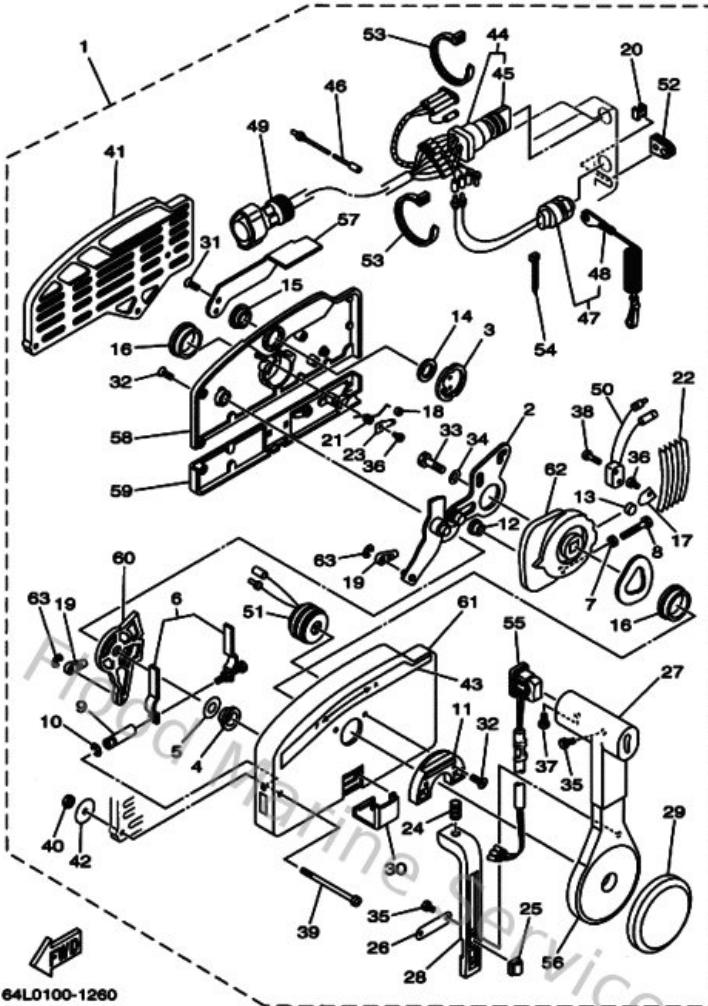


Remote Control Assy 1



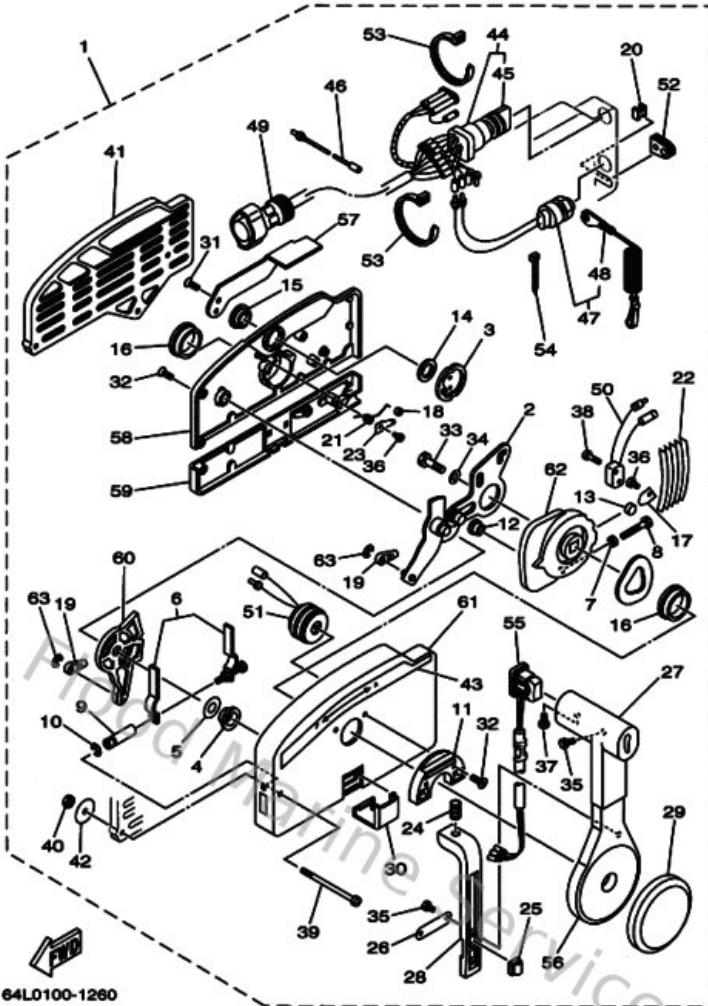
Ref	Part	
1	703482051600 Remote control assembly (10p, ptt)	Buy now
2	703482610100 Arm, throttle	Buy now
3	703481530000 Shaft, free accel.	Buy now
4	703482350000 Bushing	Buy now
5	703482680000 Spacer 3	Buy now
6	703482640000 Throttle, friction	Buy now
7	953800560000 Nut, hexagon (663)	Buy now
9	703482650000 Shaft Friction	Buy now
10	934300602400 Circlip (701)	Buy now
11	703482450000 Plate, lock	Buy now
12	703482520000 Roller, cam	Buy now
13	701482480000 Roller, free accel	Buy now
14	703481980000 Washer, wave 3	Buy now
15	703482430000 Bushing 3	Buy now
16	703482360000 Bushing	Buy now

Remote Control Assy 1



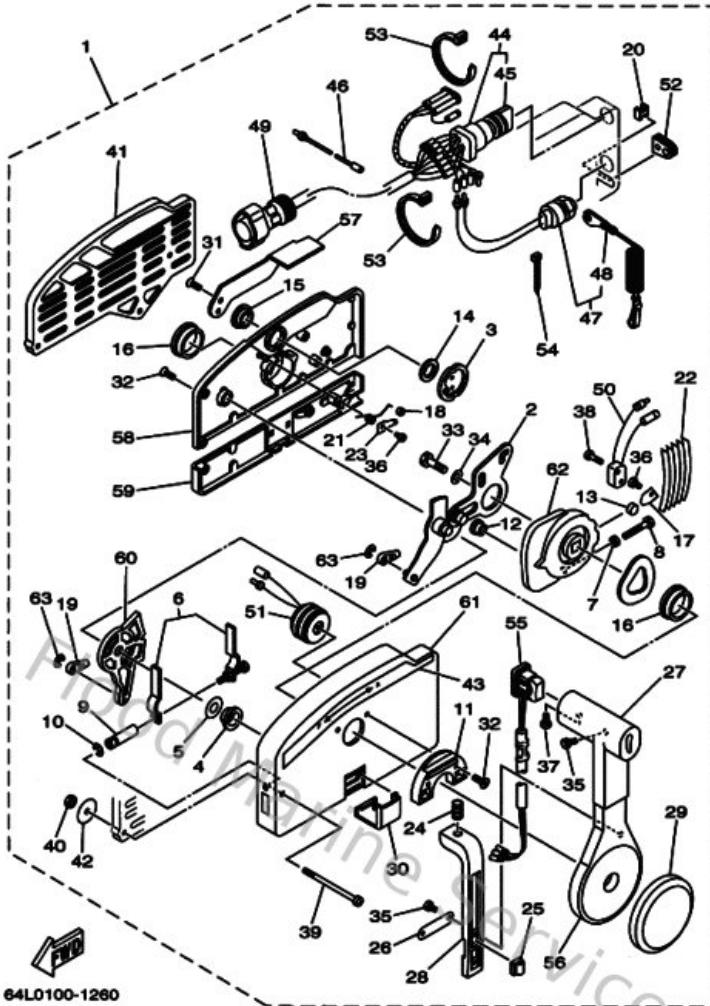
Ref	Part	
17	703481890000 Retainer	Buy now
18	703482340000 Roller, detent	Buy now
19	703483450100 Cable end, remote control 2	Buy now
20	703483580000 Anchor, cable	Buy now
21	703482440000 Spring, free accel.	Buy now
22	703482380000 Spring, detent	Buy now
23	703482460000 Spacer 1	Buy now
24	703482270000 Spring, neutral lock	Buy now
25	703825940000 Clamp	Buy now
26	703482260000 Plate, stopper	Buy now
27	703482220000 Grip, control lever	Buy now
28	703482230000 Lock, neutral	Buy now
29	703482250000 Cover	Buy now
30	703482190000 Cover, lead	Buy now
31	703482810000 Screw, flat head	Buy now

Remote Control Assy 1



Ref	Part	
32	703482820000 Screw	Buy now
33	970950803000 Bolt, hexagon (fj1)	Buy now
34	929900860000 Washer, plain (663)	Buy now
35	985800401000 Screw, pan head (e56)	Buy now
36	985800400600 Screw, pan head (7h3)	Buy now
37	985800501000 Screw, pan head(62x)	Buy now
38	985800301500 Screw, pan head (n151)	Buy now
39	703482911000 Screw	Buy now
40	953800660000 Nut(661)	Buy now
41	703482931000 Spacer, remote control	Buy now
42	701482870000 Washer 1	Buy now
43	703482150000 Graphic	Buy now
44	703825104200 Main switch assembly	Buy now
45	676825770000 Cap, key	Buy now
46	703825310000 Wire, lead	Buy now

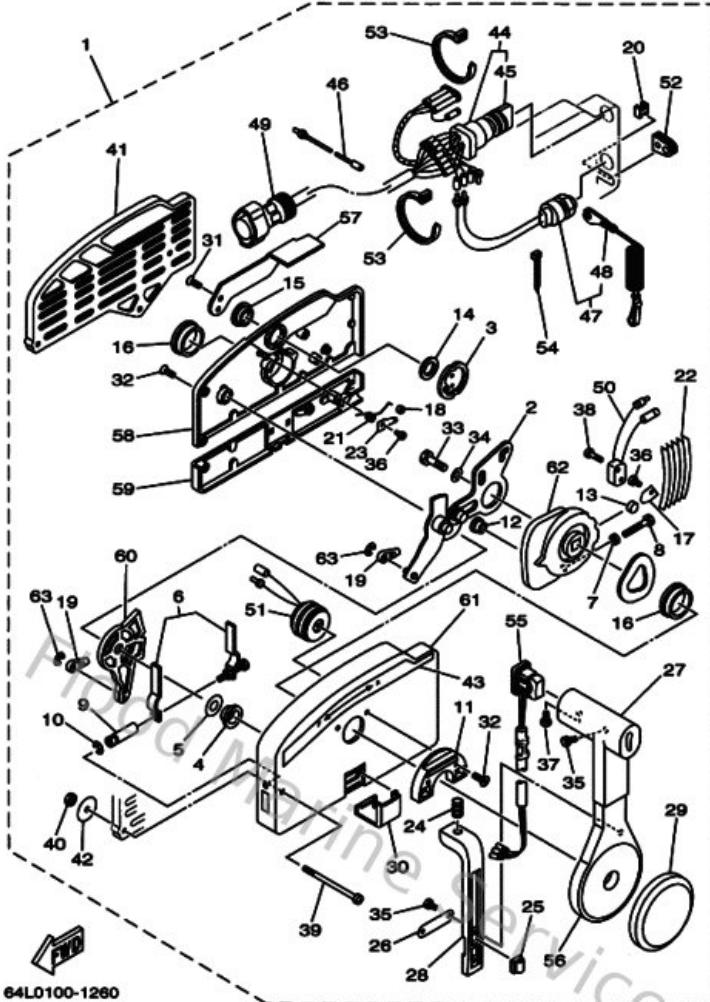
Remote Control Assy 1



Ref	Part	
47	688825750100 Engine stop switch assembly	Buy now
48	682825560000 Lanyard, stop switch	Buy now
49	6888258A2000 10p main harness mec 2m (6ft)	Buy now
50	703825400000 Neutral switch assembly	Buy now
51	703833830200 Buzzer	Buy now
52	703482840000 Grommet	Buy now
53	703825910000 Band	Buy now
54	703825920000 Band	Buy now
55	703825630200 Trim & tilt switch assembly	Buy now
56	703482210000 Grip	Buy now
57	703481520000 Knob, free accel	Buy now
58	703482120000 Rear housing	Buy now
59	703482130000 Back, panel	Buy now
60	703482710000 Arm, shift	Buy now
61	703482110100 Housing,1	Buy now

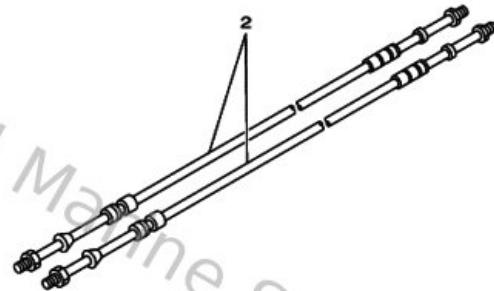
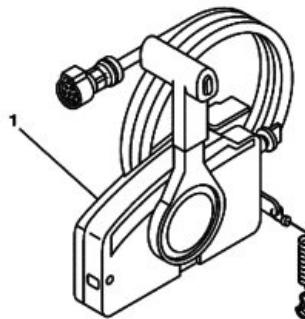
Remote Control Assy 1

Ref	Part	
62	703482320000 Drive gear	Buy now



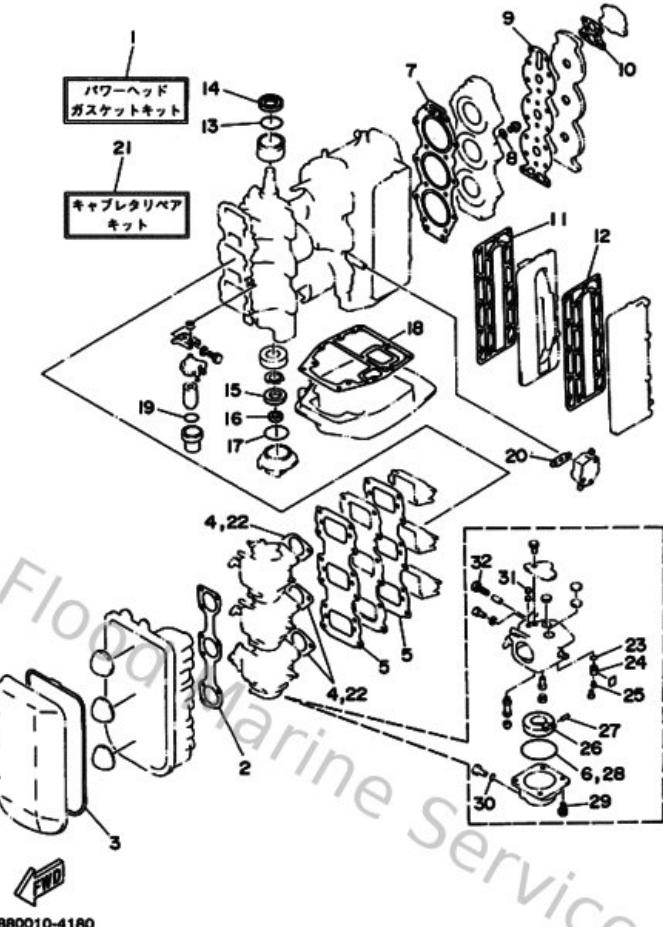
Remote Control Box

Ref	Part	
1	703482051600 Remote control assembly (10p, ptt)	Buy now
2	701483502000 Cable, Remote Control L=23F	Buy now



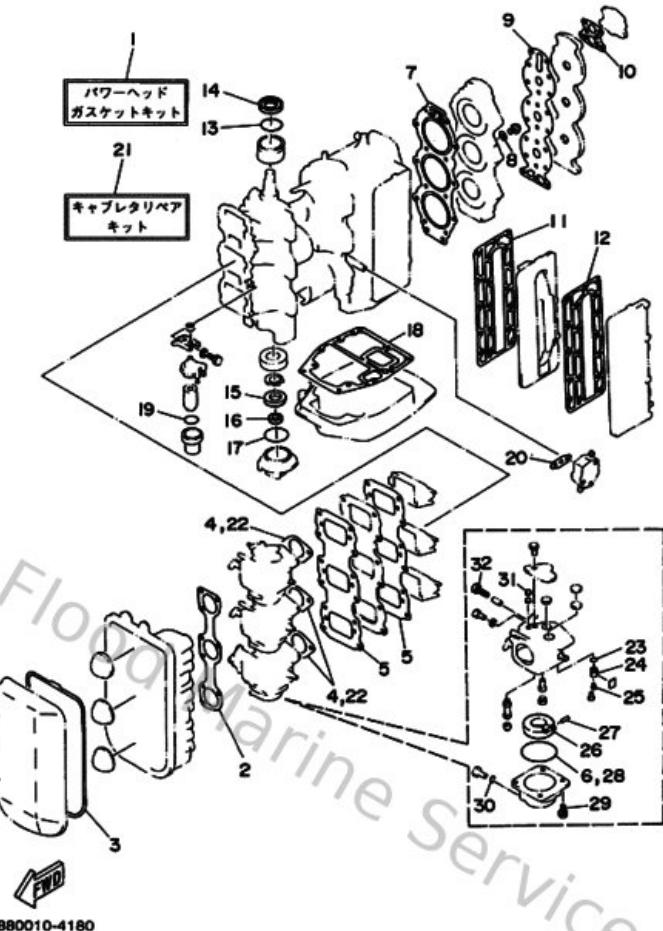
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Repair Kit 1



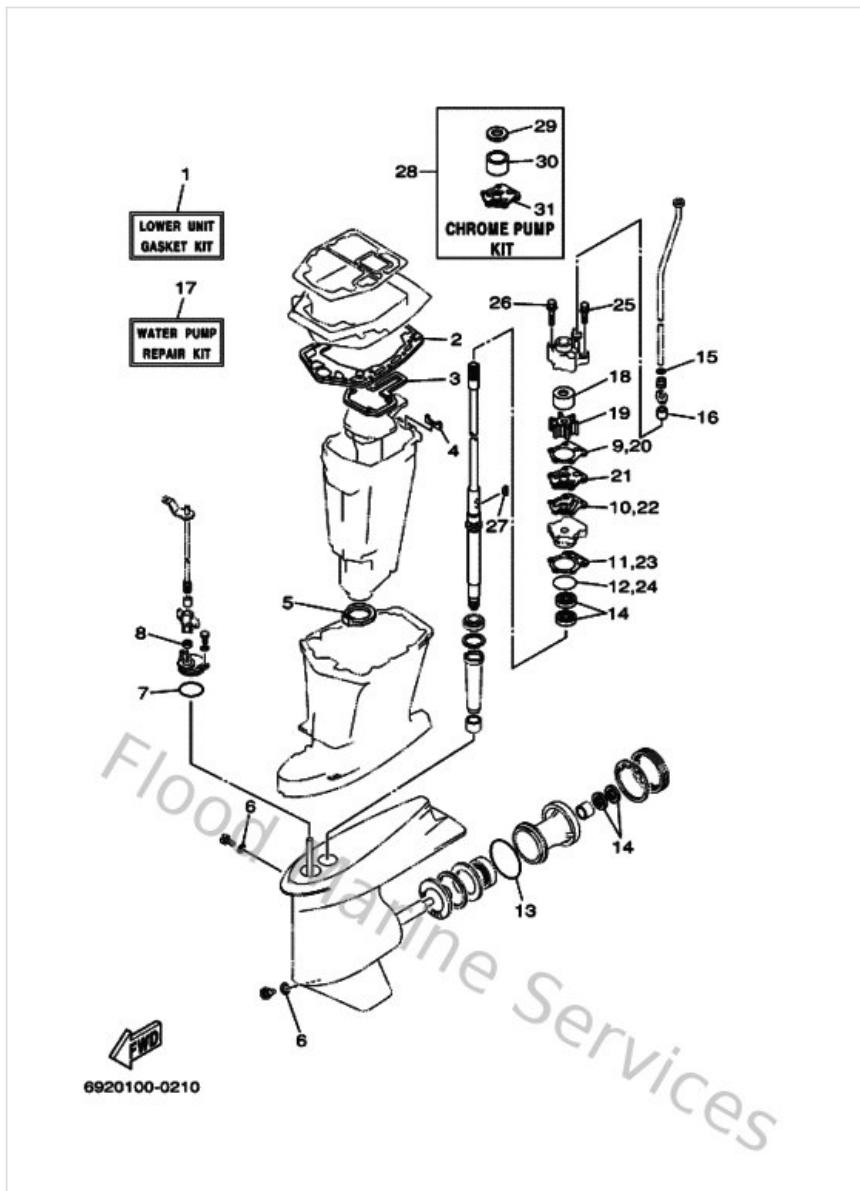
Ref	Part	
1	688W00010200 Power head gasket kit	Buy now
2	68814483A000 Gasket	Buy now
3	688144160100 Gasket, air cleaner	Buy now
4	68814198A200 Gasket	Buy now
5	68813621A100 Gasket, valve seat	Buy now
6	676149840000 Gasket, float chamber	Buy now
7	68811181A100 Gasket, cylinder head 1	Buy now
8	904301411500 Gasket (663)	Buy now
9	68811193A100 Gasket, head cover 1	Buy now
10	68812414A100 Gasket, cover	Buy now
11	68841112A000 Gasket, exhaust inner cover	Buy now
12	68841114A000 Gasket, exhaust outer cover	Buy now
13	9321046M1600 O-ring (688)	Buy now
14	9310236M0200 Oil seal(52w)	Buy now
15	9310230M0500 Oil seal (688)	Buy now

Repair Kit 1



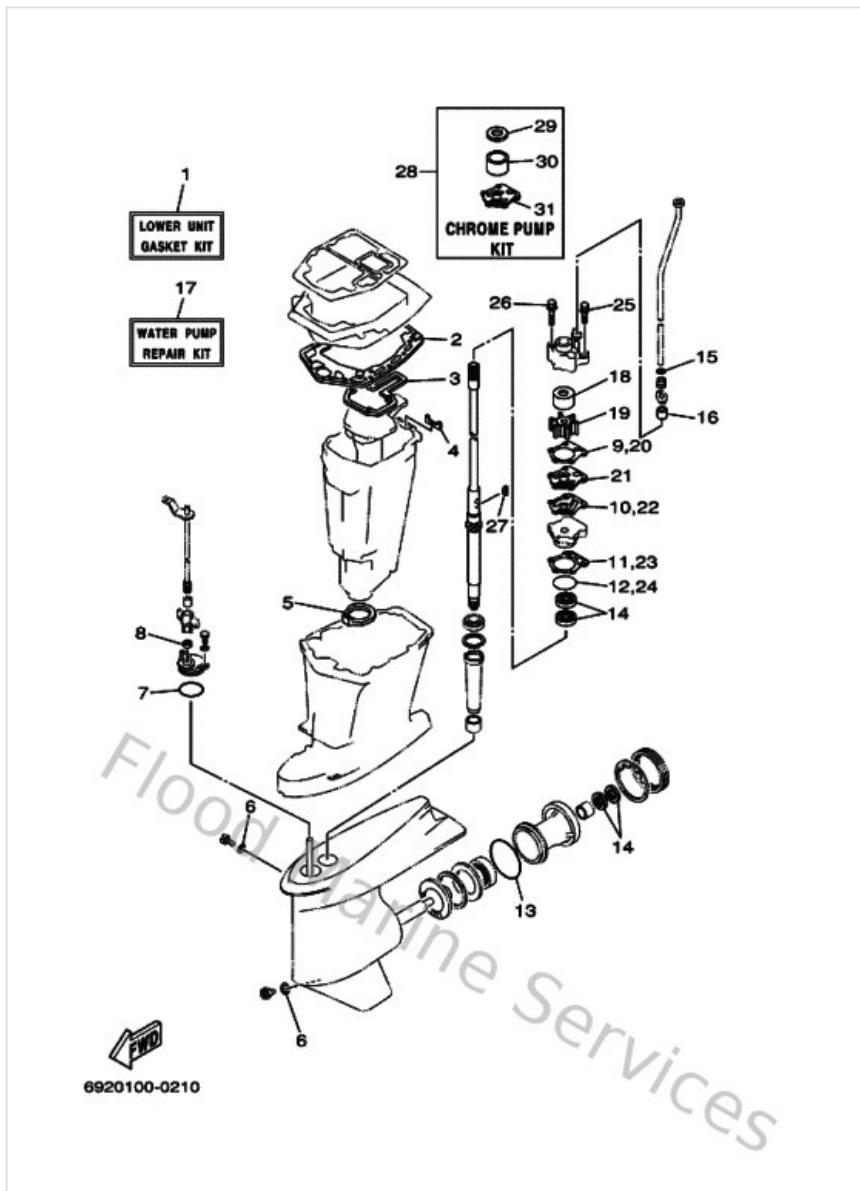
Ref	Part	
16	9310420M0200 Oil seal (688)	Buy now
17	932106226900 Ring, o(663)	Buy now
18	68845113A000 Gasket, upper casing	Buy now
19	932103273800 O-ring(1wg)	Buy now
20	65024431A000 Gasket,fuel pump	Buy now
21	6H1W00930100 Carburetor repair kit	Buy now
23	932100422800 O-ring (371)	Buy now
24	692145900000 Needle valve assembly	Buy now
25	676141860000 Pin, valve	Buy now
26	676149850100 Float comp	Buy now
27	688145480000 Pin, arm	Buy now
29	979800411400 Screw, pan head(ga5)	Buy now
30	932100423000 O-ring (371)	Buy now
31	663141260000 Packing	Buy now
32	692149230000 Screw, adjusting	Buy now

Repair Kit 2



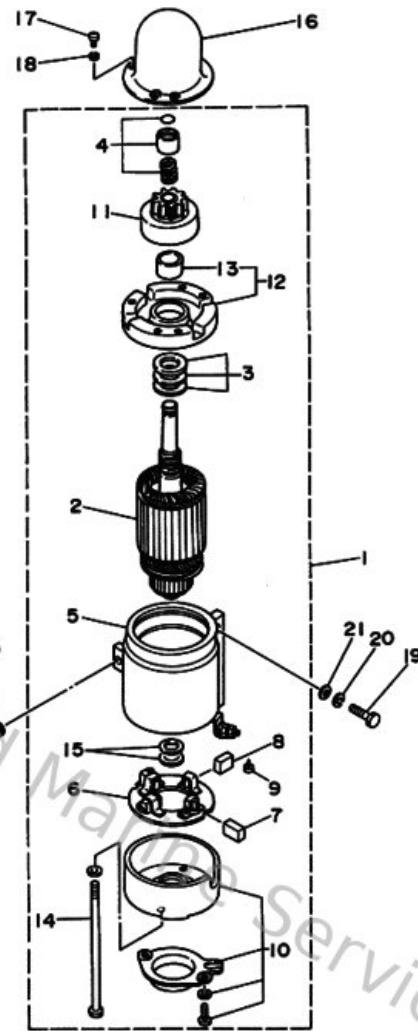
Ref	Part	
1	688W00012200 Lower unit gasket kit	Buy now
2	68845114A100 Gasket, upper casing	Buy now
3	68841134A000 Gasket, exhaust manifold	Buy now
4	688411330000 Gasket, exhaust manifold 1	Buy now
5	688451230000 Gasket, muffler	Buy now
6	904300802000 Gasket	Buy now
7	932104904600 O-ring (620)	Buy now
8	931060901400 Oil seal	Buy now
9	68844315A000 Gasket,water pump 1	Buy now
10	68844324A000 Gasket,cartridge Outer plate	Buy now
11	68844316A000 Gasket,water pump 2	Buy now
12	932104604400 O-ring	Buy now
13	9321085M9700 O-ring(6h1)	Buy now
14	9310125M0300 Oil seal	Buy now
15	904301207200 Gasket	Buy now

Repair Kit 2



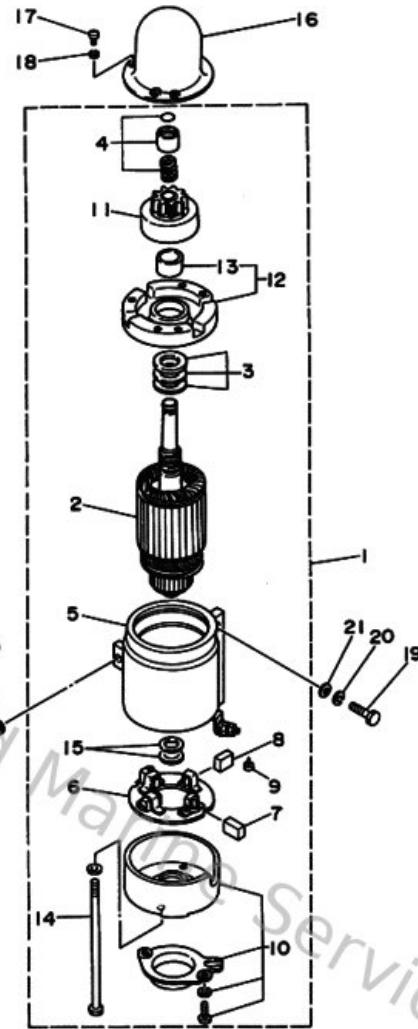
Ref	Part	
16	663443660000 Damper, water seal 2	Buy now
17	692W00780200 Water pump repair kit	Buy now
18	688443220000 Insert, cartridge	Buy now
19	688443520300 Impeller	Buy now
21	688443230000 Outer plate, cartridge	Buy now
25	9011908M1300 Bolt, with washer(6h0)	Buy now
26	9011908M1600 Bolt, with washer(6h0)	Buy now
27	9028004M0400 Key, woodruff (688)	Buy now
28	688W00781A00 Chrome pump kit	Buy now
29	688443214100 Inner plate, cartridge	Buy now
30	688443224100 Insert, cartridge	Buy now
31	688443234000 Outer plate, cartridge	Buy now

Starting Motor



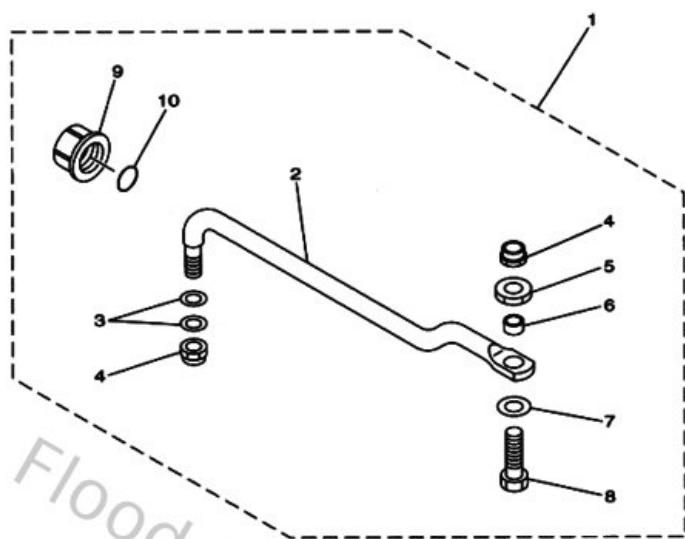
Ref	Part	
1	688818001200 Starting motor assembly	Buy now
2	676818501100 Armature assembly	Buy now
3	676818091000 Washer kit	Buy now
4	676818571000 Pinion stopper set	Buy now
5	688818101100 Stator assembly	Buy now
6	663818401100 Brush holder assembly	Buy now
7	663818111100 Brush 1	Buy now
8	663818121100 Brush 2	Buy now
9	663818131000 Spring, brush	Buy now
10	663818201200 Rear bracket assembly	Buy now
11	663818321100 Pinion assembly	Buy now
12	688818301100 Front bracket assembly	Buy now
13	688818310000 Metal, front	Buy now
14	663818261000 Bolt 1	Buy now
15	688818240000 Washer 2	Buy now

Starting Motor



Ref	Part	
16	688818420000 Cover	Buy now
17	978800401000 Screw, pan head (e56)	Buy now
18	929900460000 Washer, plain (646)	Buy now
19	970130803000 Bolt	Buy now
20	929030810000 Ybs67-8 washer, spring	Buy now
21	929900860000 Washer, plain (663)	Buy now

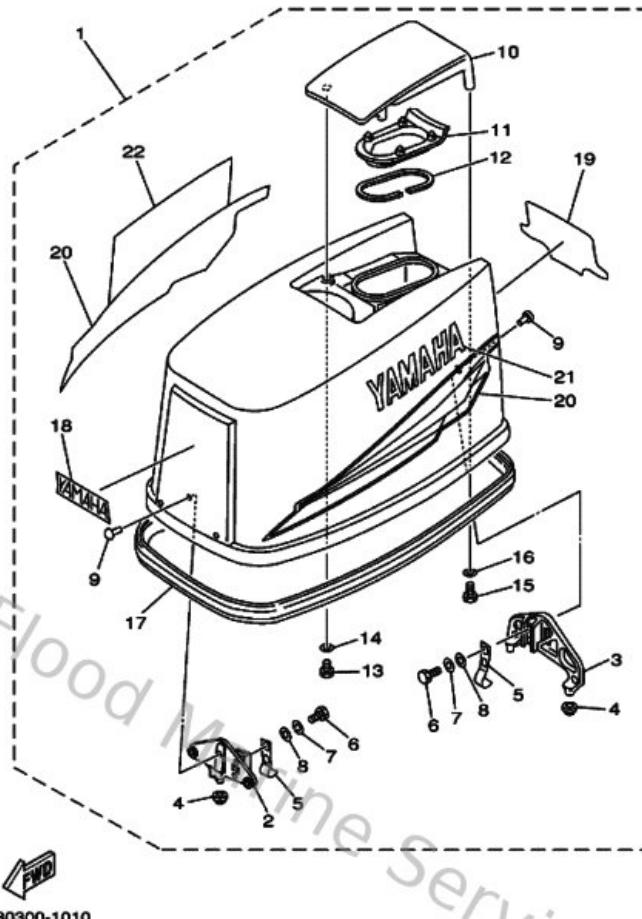
Steering Guide



6680700-9190

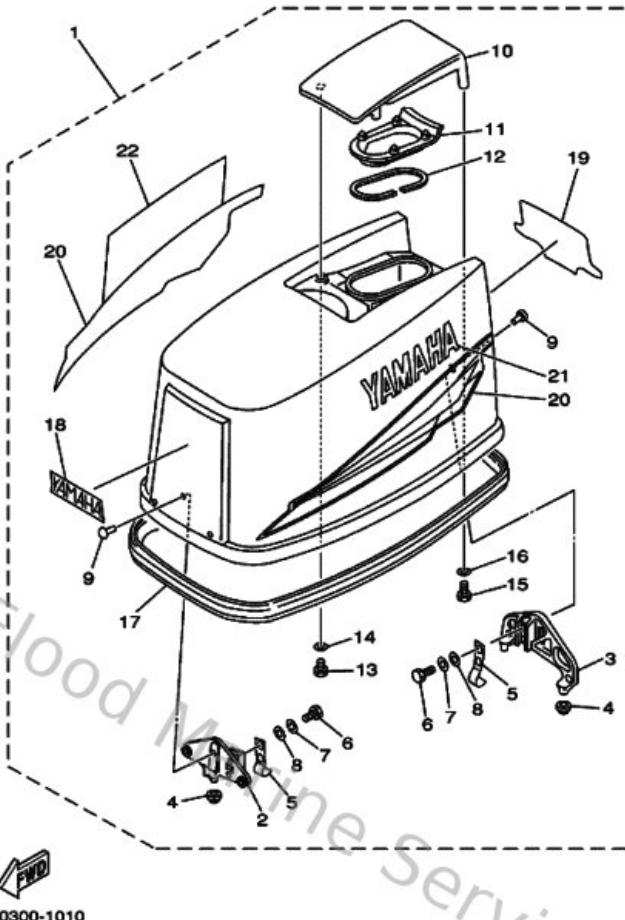
Ref	Part	
1	688613501000 Steering guide attachment kit	Buy now
2	688613511000 Rod, steering link	Buy now
3	9020110M2000 Washer, plate (663)	Buy now
4	9018509M0100 Nut, nylon (663)	Buy now
5	9017009M0300 Nut (689)	Buy now
6	9038710M4200 Coller (688)	Buy now
7	9020110M6300 Washer, plate	Buy now
8	6E5613550000 Bolt	Buy now
9	6E5431450100 Cap, clamp bracket	Buy now
10	932101627500 O-ring	Buy now

Top Cowling



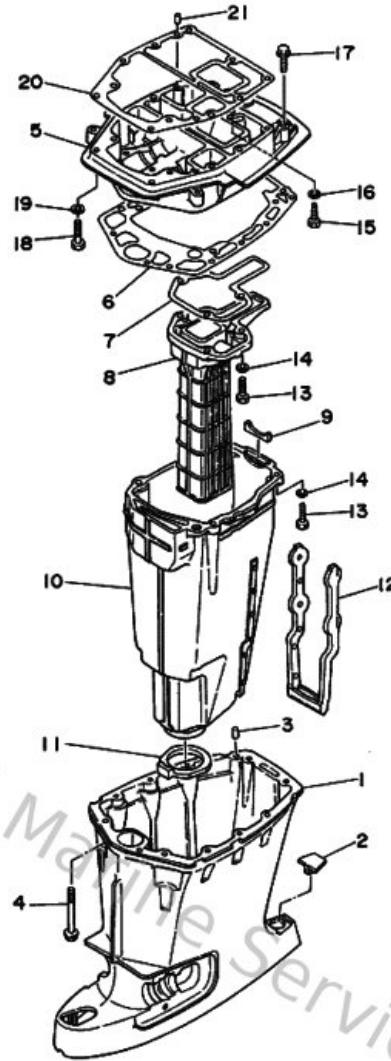
Ref	Part	
1	69242610C04D Top Cowling assembly	Buy now
2	688426470094 Holder, clamp band	Buy now
3	688426490094 Holder, clamp band	Buy now
4	663426620000 Damper	Buy now
5	688426521000 Hook 2	Buy now
6	970800601800 Bolt (fj0)	Buy now
7	929950610000 Washer(6a1)	Buy now
8	929950660000 Washer, plain (646)	Buy now
9	902660600900 Rivet (697)	Buy now
10	68842613014D Molding, air duct	Buy now
11	688426180000 Air shroud, top cowling	Buy now
12	688426280000 Seal 1	Buy now
13	970950601600 Bolt, hexagon deep recess	Buy now
15	970950602500 Bolt	Buy now
17	688426150000 Seal	Buy now

Top Cowling



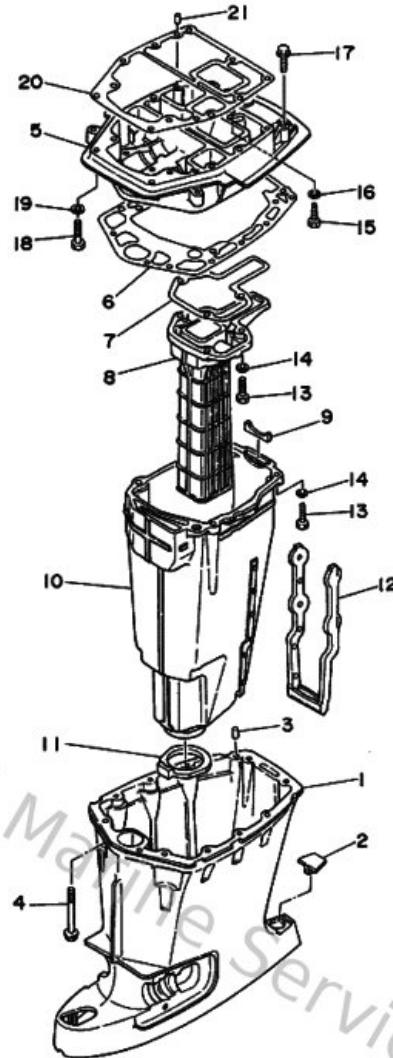
Ref	Part	
18	68842677C000 Graphic, front	Buy now
19	688426783100 Graphic, rear	Buy now
20	688W00703100 Graphic set	Buy now
21	688426813100 Mark Cowling	Buy now
22	688426823100 Mark, Cowling	Buy now

Upper Casing



Ref	Part	
1	68845111044D Casing, upper	Buy now
2	663451551000 Cap	Buy now
3	936061201900 Pin, dowel (614)	Buy now
4	9011908M8000 Bolt, with washer(688)	Buy now
5	688411370394 Guide, exhaust	Buy now
6	68845114A100 Gasket, upper casing	Buy now
7	68841134A000 Gasket, exhaust manifold	Buy now
8	68841131005B Manifold, ext. 1	Buy now
9	688411330000 Gasket, exhaust manifold 1	Buy now
10	68814711015B Muffler 1	Buy now
11	688451230000 Gasket, muffler	Buy now
12	663147371000 Damper, muffler	Buy now
13	970750803000 Bolt, hexagon (fj1)	Buy now
14	929950810000 Ybs67-8 washer, spring	Buy now
15	970750802500 Bolt, hexagon deep recess	Buy now

Upper Casing



Ref	Part	
17	970800803000 Bolt, hexagon (fj1)	Buy now
18	970750803500 Bolt(70w)	Buy now
20	68845113A000 Gasket, upper casing	Buy now

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