



Yamaha 85AET 2003

Parts Manual

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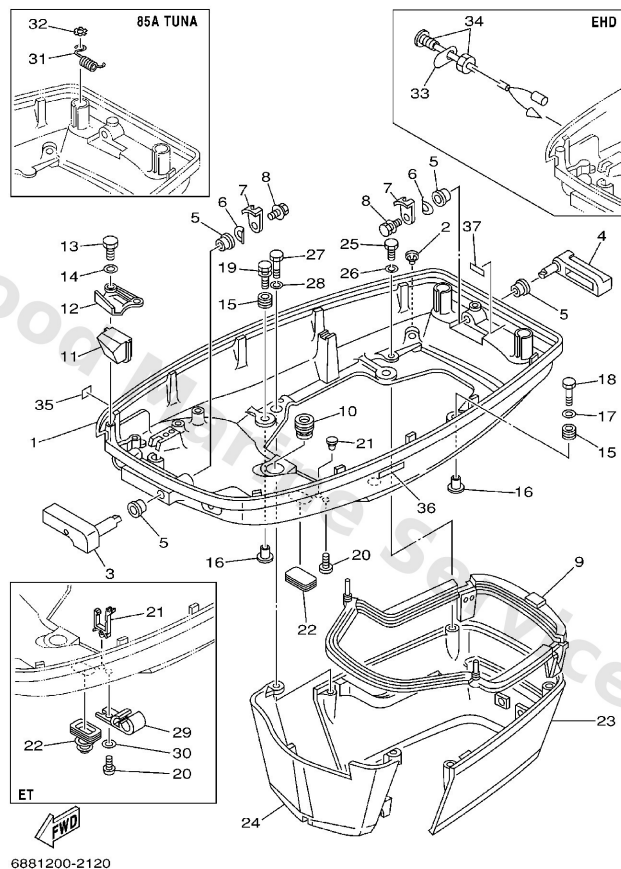
Authorised Yamaha Dealers



Contents

BOTTOM COWLING	3
BRACKET 1	6
BRACKET 2	9
BRACKET 3	12
BRACKET 4	13
BRACKET 5	16
CARBURETOR	21
CONTROL	25
CRANKSHAFT. PISTON	29
CYLINDER. CRANKCASE	31
ELECTRICAL 1	35
ELECTRICAL 2	38
FUEL 1	39
FUEL 2	42
FUEL TANK	43
GENERATOR	45
INTAKE	46
LOWER CASING. DRIVE 1	49
LOWER CASING. DRIVE 2	55
LOWER CASING. DRIVE 3	61
METER	64
POWER TRIM & TILT ASSY	66
REMOTE CONTROL ASSY	72
REMOTE CONTROL BOX	77
REPAIR KIT 1	78
REPAIR KIT 2	80
STARTING MOTOR	83
STEERING	85
STEERING GUIDE	88
TOP COWLING	89
UPPER CASING	91

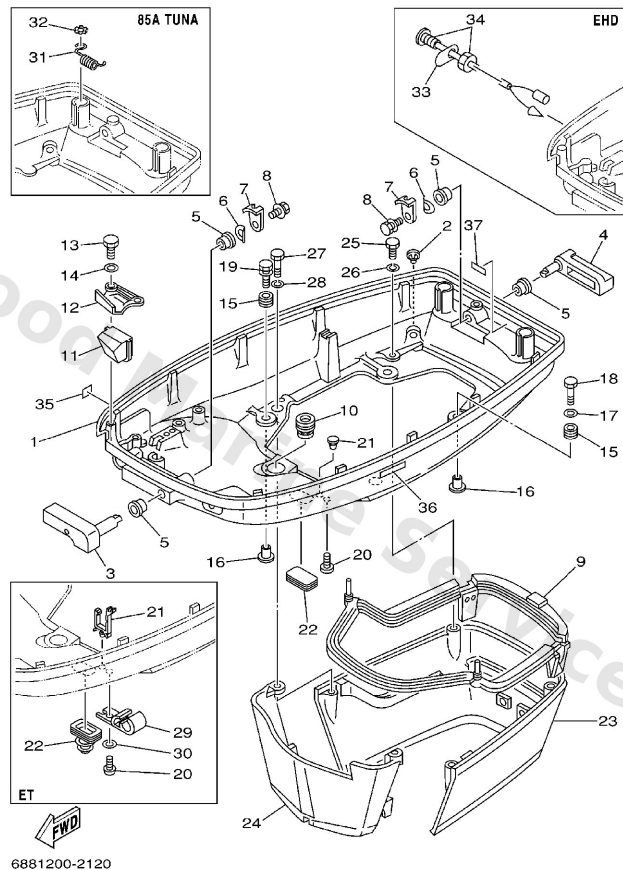
Bottom Cowling



D1

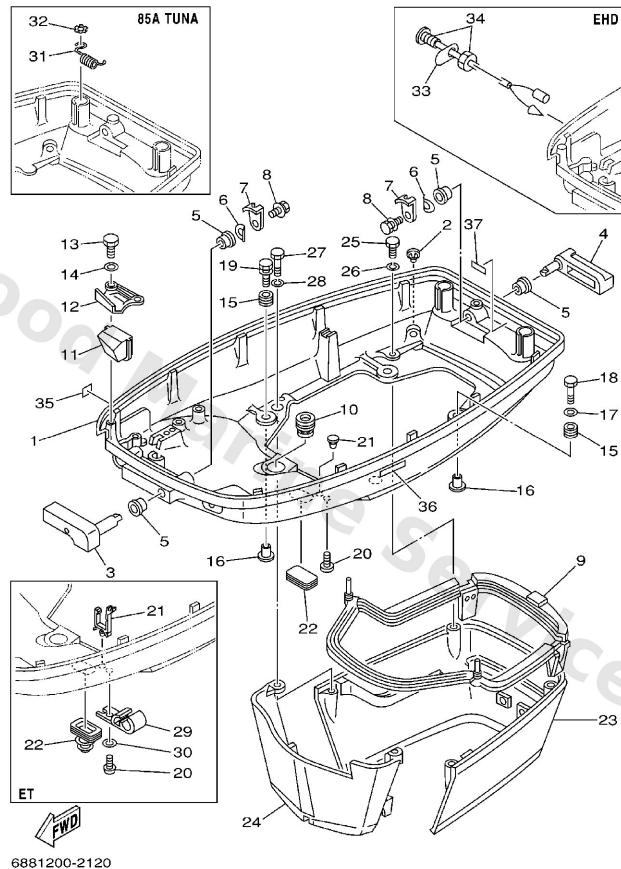
Ref	Part	
1	68842711044D Cowling, bottom 1	Buy now
1	69242711024D Cowling, Bottom	Buy now
2	6H3--44391--01 Nipple, hose	Buy now
3	688--42815--01--4D Lever, clamp	Buy now
4	68842817014D Lever, clamp	Buy now
5	90386--13M38 Bushing (697)	Buy now
6	90206--13019 Washer, wave 6264283200	Buy now
7	688--42816--00 Lever, clamp 2	Buy now
7	6884281660 Lever, Clamp 85A	Buy now
8	90119--06M09 Bolt, with washer	Buy now
9	688--42716--02 Rubber seal 1	Buy now
10	663--42724--00 Grommet	Buy now
11	6884272502 Grommet	Buy now
11	6884272510 Grommet	Buy now
11	6924272500 Grommet 2	Buy now

Bottom Cowling



Ref	Part	
12	688427380194 Plate, fitting	Buy now
13	97095--06016 Bolt, hexagon deep recess	Buy now
14	92995--06600 Washer, plain (646)	Buy now
15	90480--09M12 Grommet (6a0)	Buy now
16	90387--06M69 Collar (688)	Buy now
17	90201--06416 Washer, plate(663)	Buy now
18	97095--06030 Bolt(jf7)	Buy now
19	90119--06M61 Bolt, with washer	Buy now
20	90157--06M01 Screw (6e5)	Buy now
20	90338--05M03 Plug (6h1)	Buy now
21	703--82119--00 Cover, lead wire	Buy now
21	90464--09M13 Clamp (6h1)	Buy now
22	688--42726--10 Grommet	Buy now
22	6H4--42726--00 Grommet	Buy now
23	68842741014D Apron	Buy now

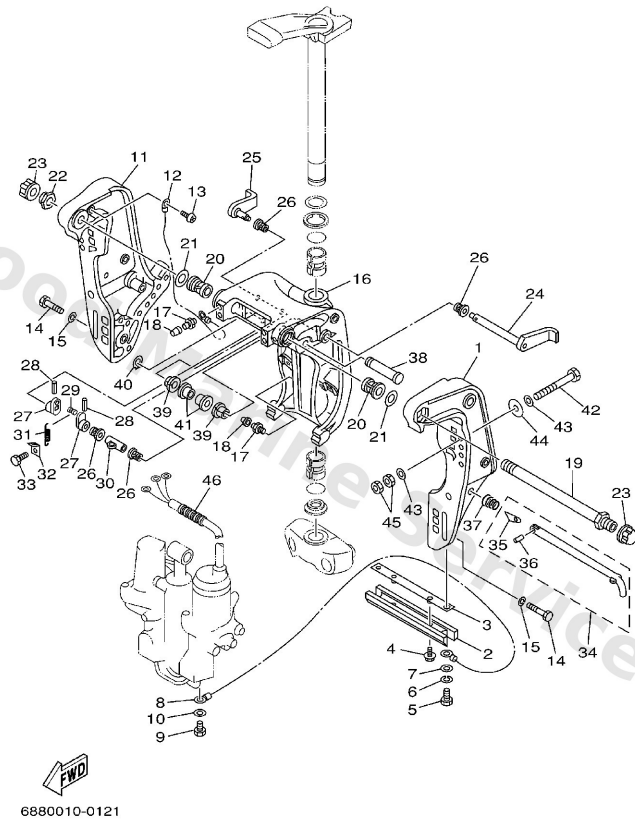
Bottom Cowling



D1

Ref	Part	
24	68842771014D Apron	Buy now
25	97095--06020 Bolt(7u8)	Buy now
26	92995--06100 Washer(6a1)	Buy now
29	6E5--24367--01 Clamp, fuel pipe 2	Buy now
30	92990--06600 Washer, plain (646)	Buy now
31	9050612M30 Spring, Tension 85A	Buy now
32	9018310M04 Nut, Spring 85A	Buy now
33	6928541500 Mark, Signal Lamp	Buy now
34	6H4--85411--00 Overheat warning lamp	Buy now
35	6A1--28176--00 Label Caution 85A--FOR CARIB	Buy now
36	6E3--8257H--00 Plate Mark 85A--FOR CARIB	Buy now
37	6G5--42791--10 Mark 1 FOR CHINA,	Buy now
37	6G54279100 Mark 1	Buy now

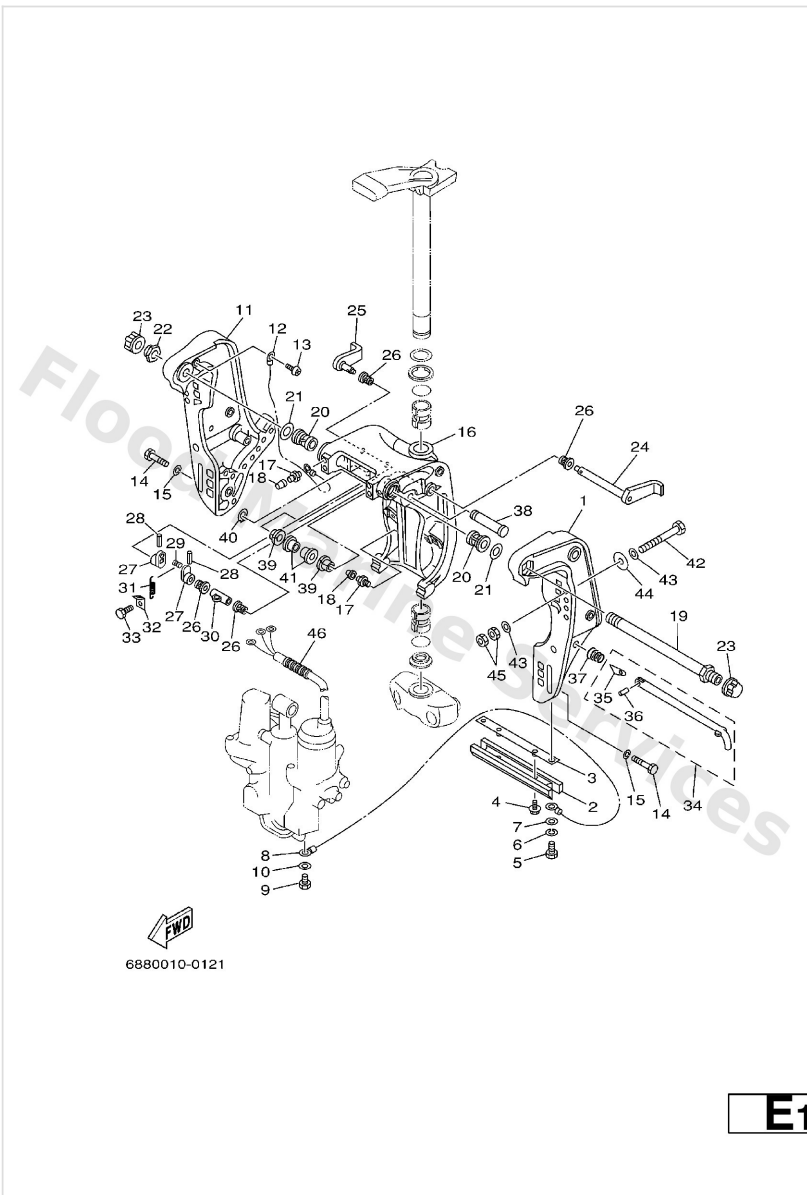
Bracket 1



E1

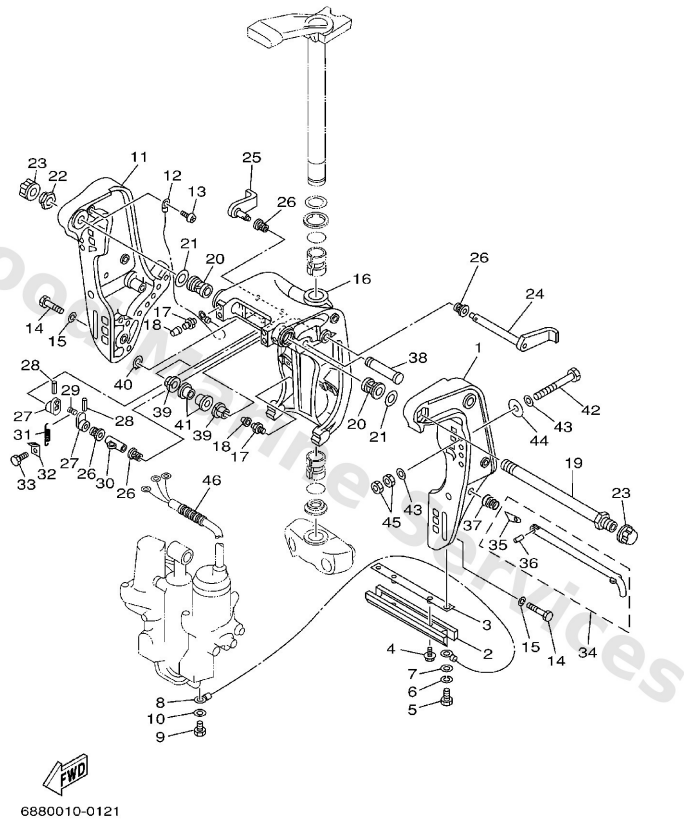
Ref	Part	
1	6H1--43111--01--4D Bracket, clamp 1	Buy now
2	6H1--45251--03 Anode	Buy now
3	6H1--44526--00 Plate 2	Buy now
4	90119--06M29 Bolt, with washer	Buy now
5	97095--06016 Bolt, hexagon deep recess	Buy now
6	92995--06100 Washer(6a1)	Buy now
7	92995--06600 Washer, plain (646)	Buy now
8	6H1--82148--00 Wire, lead	Buy now
9	97095--06010 Bolt	Buy now
11	6H1--43112--00--4D Bracket, clamp 2	Buy now
12	6E5--82148--00 Wire, lead 5	Buy now
13	97880--06012 Screw, pan head(62j)	Buy now
14	97095--10045 Bolt(64d)	Buy now
15	92995--10100 Ybs67-10 washer, spring	Buy now
16	6H143311014D Bracket, swivel 1	Buy now

Bracket 1



Ref	Part	
17	93700--06M03 Nipple, grease(6a1)	Buy now
18	663--45119--00 Cap, grease nipple	Buy now
19	688--43131--03 Bolt, clamp bracket	Buy now
20	90386--22M15 Bushing (688)	Buy now
21	90201--22M67 Washer, plate (688)	Buy now
22	90185--22043 Nut, self-locking	Buy now
23	6G5--43145--01 Cap, clamp bracket	Buy now
24	6H1--43181--01 Lever, tilt stop 1	Buy now
25	6H1--43185--01 Lever, tilt stop 2	Buy now
26	90386--10M16 Bushing (688)	Buy now
27	6G5--43148--00 Collar, distance	Buy now
28	91690--30020 Pin, spring (6h4)	Buy now
29	90249--06M19 Pin(6e5)	Buy now
30	90387--10M02 Collar(6e5)	Buy now
31	90506--14M24 Spring, tension(6e5)	Buy now

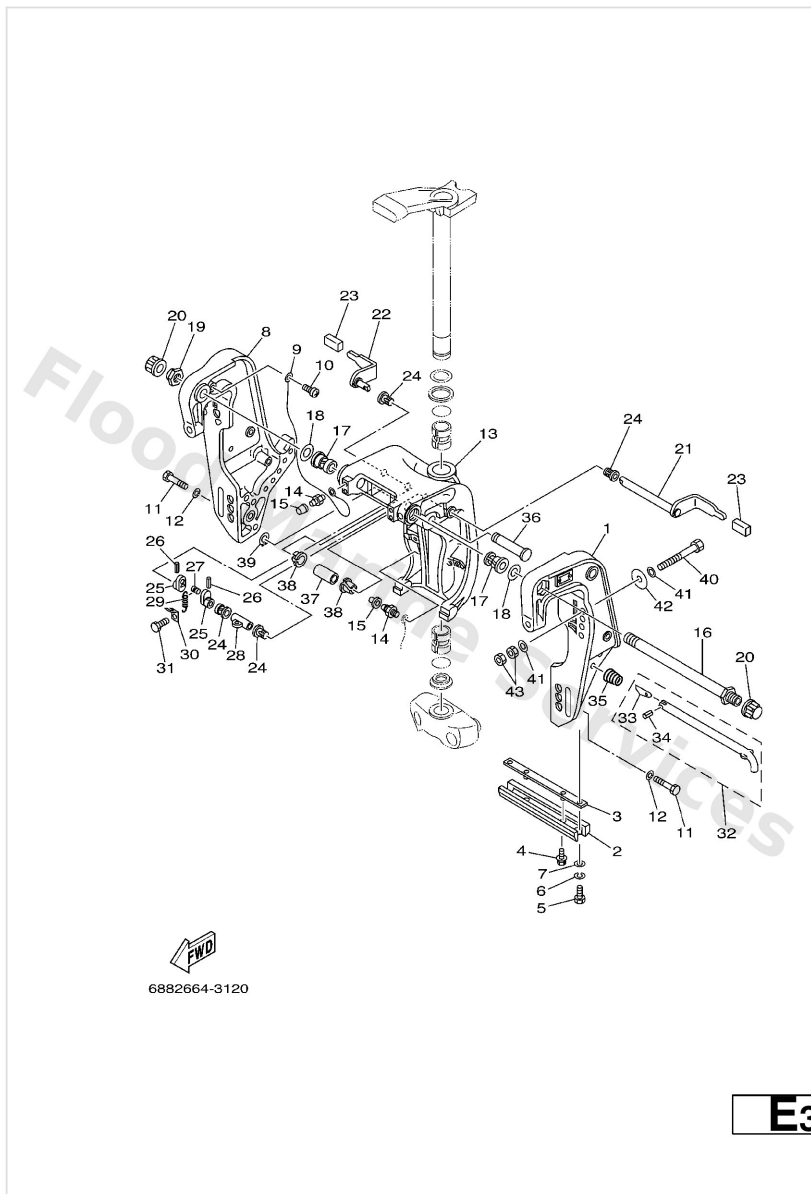
Bracket 1



E1

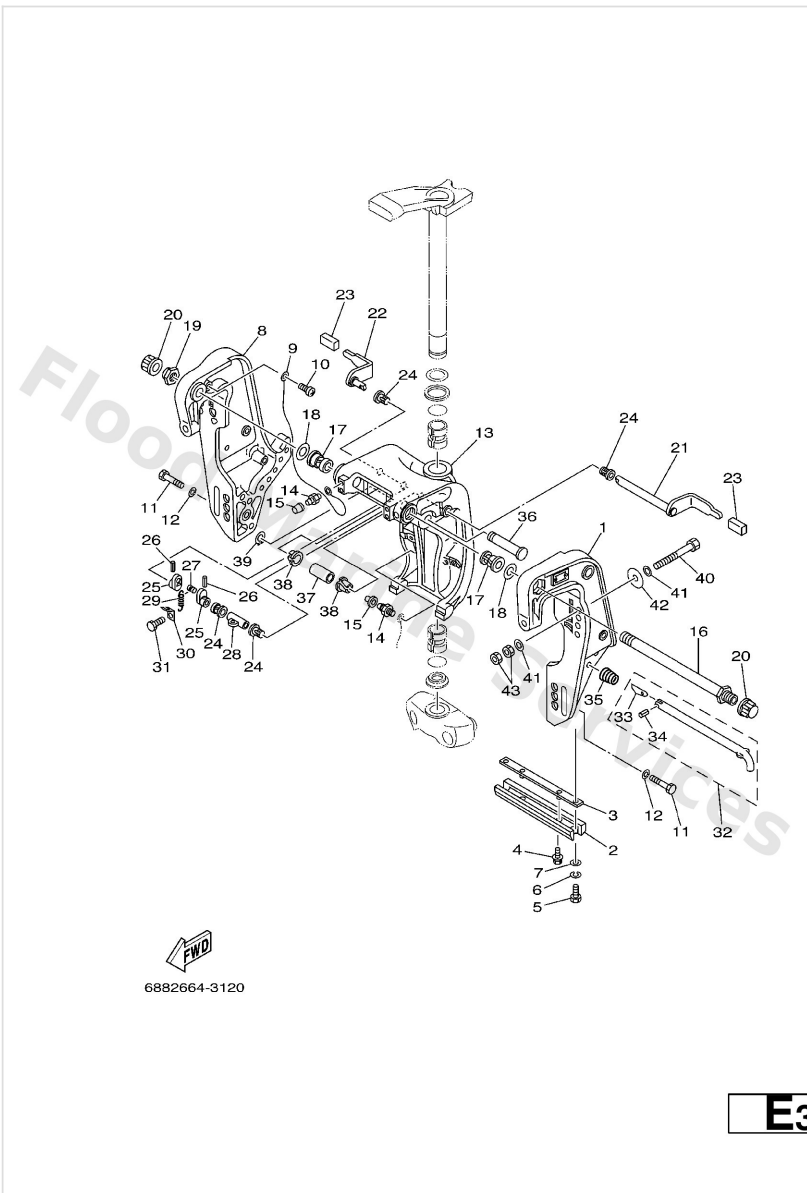
Ref	Part	
32	6G5--43144--00 Hook, spring	Buy now
34	688--43160--01 Tilt rod ass'y	Buy now
35	688--43165--00 Stopper, tilt rod	Buy now
36	91690--30012 Pin, spring	Buy now
37	90502--16M02 Spring, conical (688)	Buy now
38	6E5--43126--02 Pin, upper shock mount	Buy now
39	90386--18M35 Bush (688)	Buy now
40	93410--18M02 Circlip (6f2)	Buy now
41	90386--18M63 Bush(6e5)	Buy now
42	90101--12M65 Bolt	Buy now
43	92995--12200 Ybs66-12 washer,plain	Buy now
44	90201--12426 Washer, plate(663)	Buy now
45	95380--12600 Nut (707)	Buy now
46	90440--14M00 Pipe(6h4)	Buy now

Bracket 2



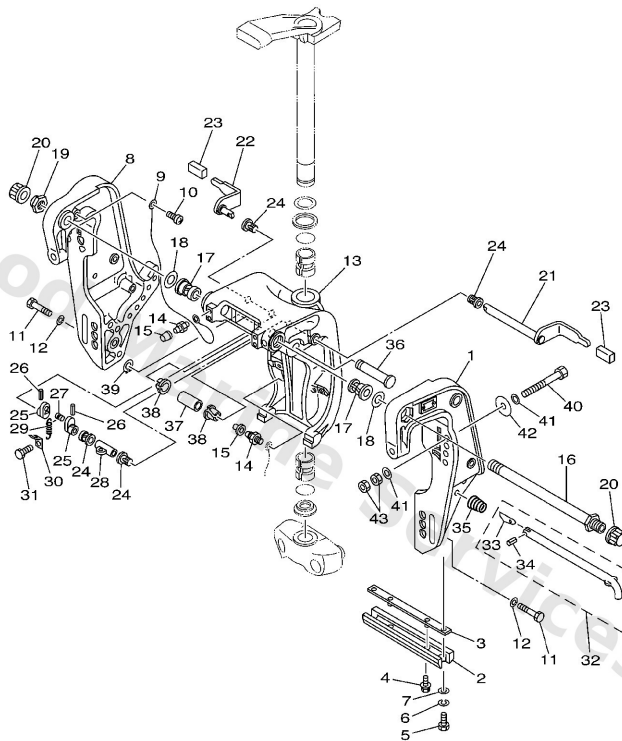
Ref	Part	
1	68843111134D Bracket, clamp 1	Buy now
2	6H1--45251--03 Anode	Buy now
3	6H1--44526--00 Plate 2	Buy now
4	90119--06M29 Bolt, with washer	Buy now
5	97095--06016 Bolt, hexagon deep recess	Buy now
6	92995--06100 Washer(6a1)	Buy now
7	92995--06600 Washer, plain (646)	Buy now
8	68843112124D Bracket, clamp 2	Buy now
9	6E5--82148--00 Wire, lead 5	Buy now
10	97880--06012 Screw, pan head(62j)	Buy now
11	97095--10045 Bolt(64d)	Buy now
12	92995--10100 Ybs67-10 washer, spring	Buy now
13	6H143311014D Bracket, swivel 1	Buy now
14	93700--06M03 Nipple, grease(6a1)	Buy now
15	663--45119--00 Cap, grease nipple	Buy now

Bracket 2



Ref	Part	
16	688--43131--03 Bolt, clamp bracket	Buy now
17	90386--22M15 Bushing (688)	Buy now
18	90201--22M67 Washer, plate (688)	Buy now
19	90185--22043 Nut, self-locking	Buy now
20	6G5--43145--01 Cap, clamp bracket	Buy now
21	6884318110 Lever, tilt stop 1	Buy now
22	6884318510 Lever, tilt stop 2	Buy now
23	663--43318--00 Cover	Buy now
24	90386--10M16 Bushing (688)	Buy now
25	6G5--43148--00 Collar, distance	Buy now
26	91690--30020 Pin, spring (6h4)	Buy now
27	90249--06M19 Pin(6e5)	Buy now
28	90387--10M02 Collar(6e5)	Buy now
29	90506--14M24 Spring, tension(6e5)	Buy now
30	6G5--43144--00 Hook, spring	Buy now

Bracket 2

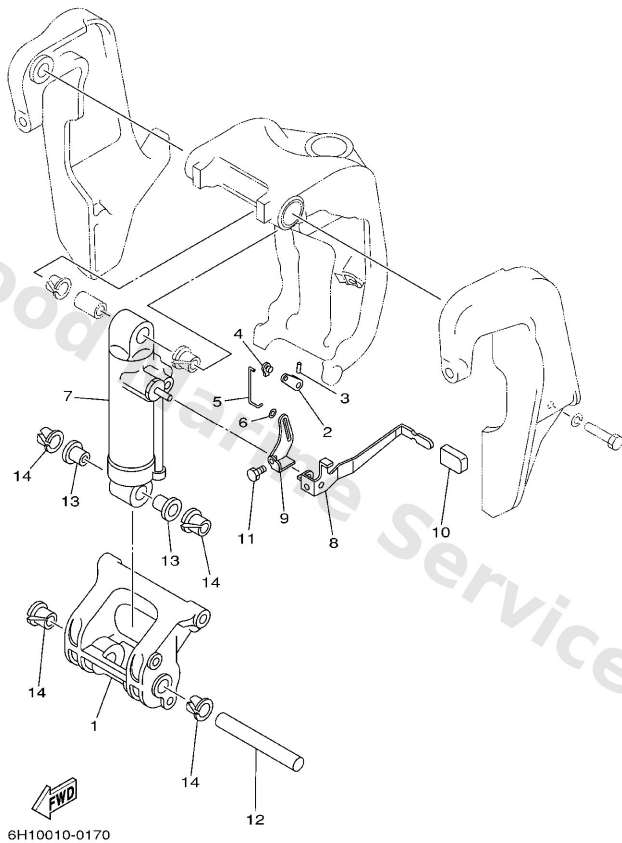


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E3

Ref	Part	
31	97095--06010 Bolt	Buy now
32	688--43160--01 Tilt rod ass'y	Buy now
33	688--43165--00 Stopper, tilt rod	Buy now
34	91690--30012 Pin, spring	Buy now
35	90502--16M02 Spring, conical (688)	Buy now
36	6E5--43126--02 Pin, upper shock mount	Buy now
37	9038618M21 Bushing (688)	Buy now
38	90386--18M35 Bush (688)	Buy now
39	93410--18M02 Circlip (6f2)	Buy now
40	90101--12M65 Bolt	Buy now
41	92995--12200 Ybs66-12 washer,plain	Buy now
42	90201--12426 Washer, plate(663)	Buy now
43	95380--12600 Nut (707)	Buy now

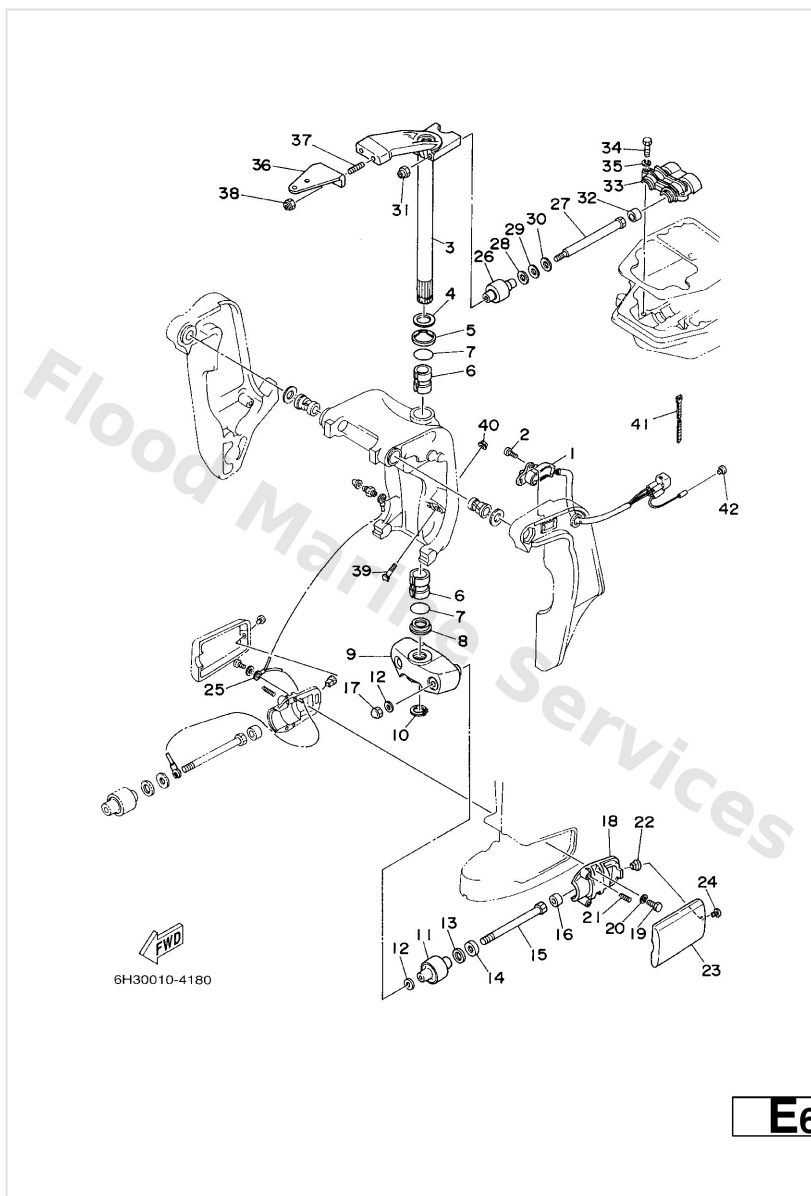
Bracket 3



E5

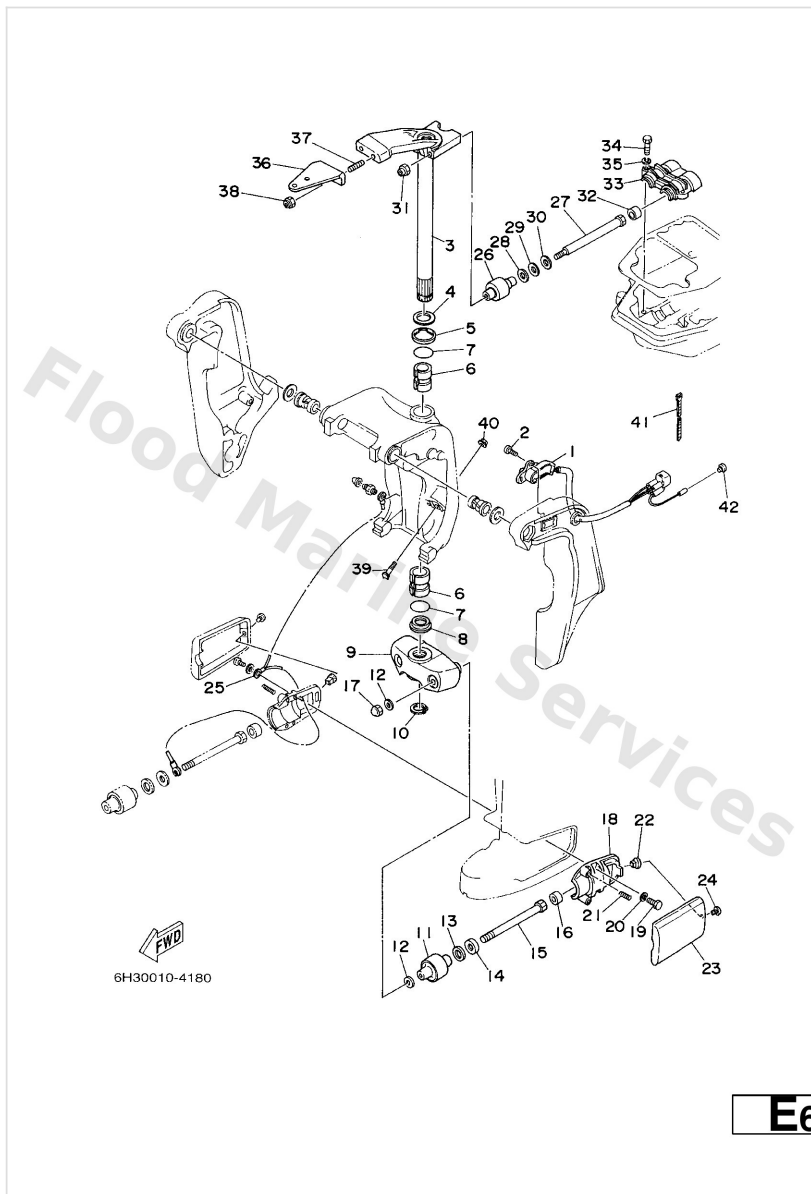
Ref	Part	
1	68843128014D Spacer, clamp bracket	Buy now
2	6884318600 Lever	Buy now
3	91690--30020 Pin, spring (6h4)	Buy now
4	6J8--41262--00 Joint, choke lever	Buy now
5	6884361600 Rod, tilt lock	Buy now
6	9020203M51 Washer, plate(688)	Buy now
7	68843170044D Shock absorber sub-assembly	Buy now
8	6884363110 Lever, tilt	Buy now
9	6884365100 Lever, reverse lock1	Buy now
10	682--43318--01 Cover	Buy now
11	97080--06010 Bolt	Buy now
12	6884312402 Pin, lower shock mount	Buy now
13	90386--18M63 Bush(6e5)	Buy now
14	90386--18M35 Bush (688)	Buy now

Bracket 4



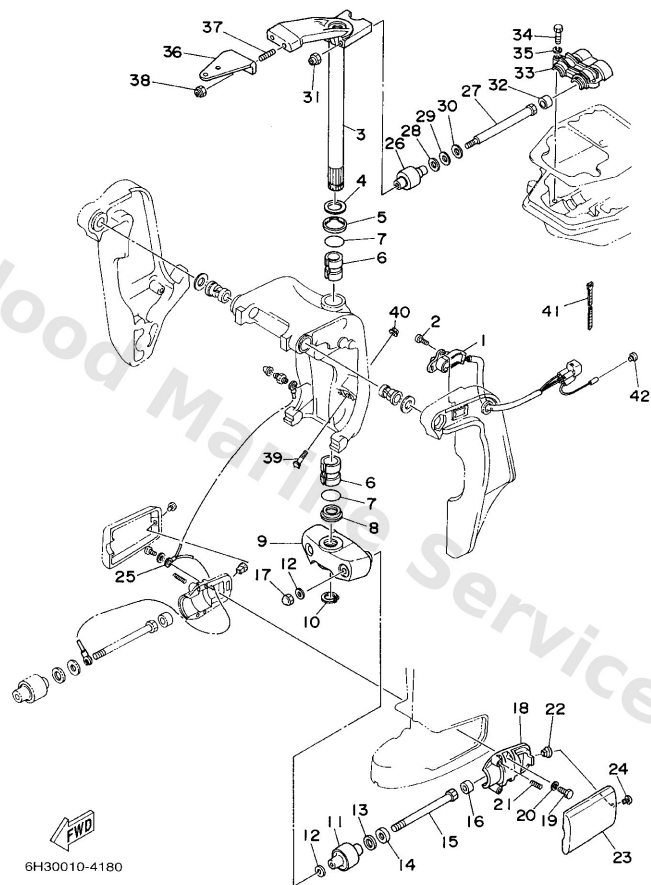
Ref	Part	
1	6H18367212 Trim sender	Buy now
2	97885--06016 Screw, pan head(6b0)	Buy now
3	68842510024D Steering bracket assembly	Buy now
4	90201--30M00 Washer, plate(6h1)	Buy now
5	90386--30M78 Bush(6h0)	Buy now
6	90386--30M77 Bush(6h0)	Buy now
7	93210--29M94 O-ring(6h1)	Buy now
8	90386--30M60 Bush(6j8)	Buy now
9	66344551024D Housing, lower mount rubber	Buy now
10	93410--28M06 Circlip (688)	Buy now
11	687--44555--00--94 Mount damper, lower side	Buy now
12	90201--12M16 Washer, plate (679)	Buy now
13	90202--25M04 Washer, plate (663)	Buy now
14	90201--13M19 Washer, plate (663)	Buy now
15	90109--12261 Bolt(663)	Buy now

Bracket 4



Ref	Part	
16	663--44575--00 Damper, lower mount rubber	Buy now
17	95380--12800 Nut crown(663)	Buy now
18	687445520294 Housing, lower mount rubber	Buy now
19	97075--08025 Bolt, hexagon deep recess	Buy now
20	92995--08100 Ybs67-8 washer, spring	Buy now
21	90501--14M08 Spring, compression(64j)	Buy now
22	90179--06066 Nut(663)	Buy now
23	66344553014D Cover, lower mount	Buy now
25	688--82127--02 Wire, lead 2	Buy now
26	688445140094 Mount damper, upper side	Buy now
27	90101--10M49 Bolt	Buy now
28	90201--20M21 Washer, plate (688)	Buy now
29	90202--20M06 Washer, plate (688)	Buy now
30	90201--11M22 Washer, plate (688)	Buy now
31	90185--10051 Nut, self-locking	Buy now

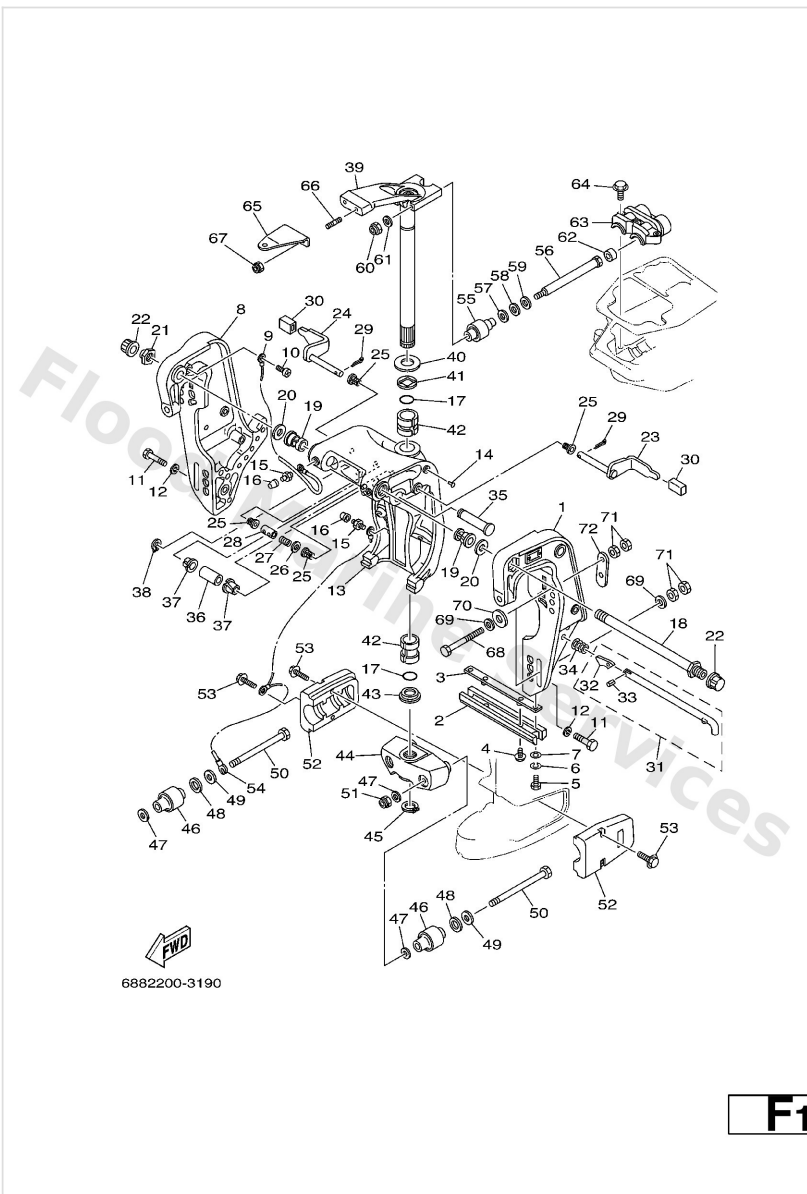
Bracket 4



E6

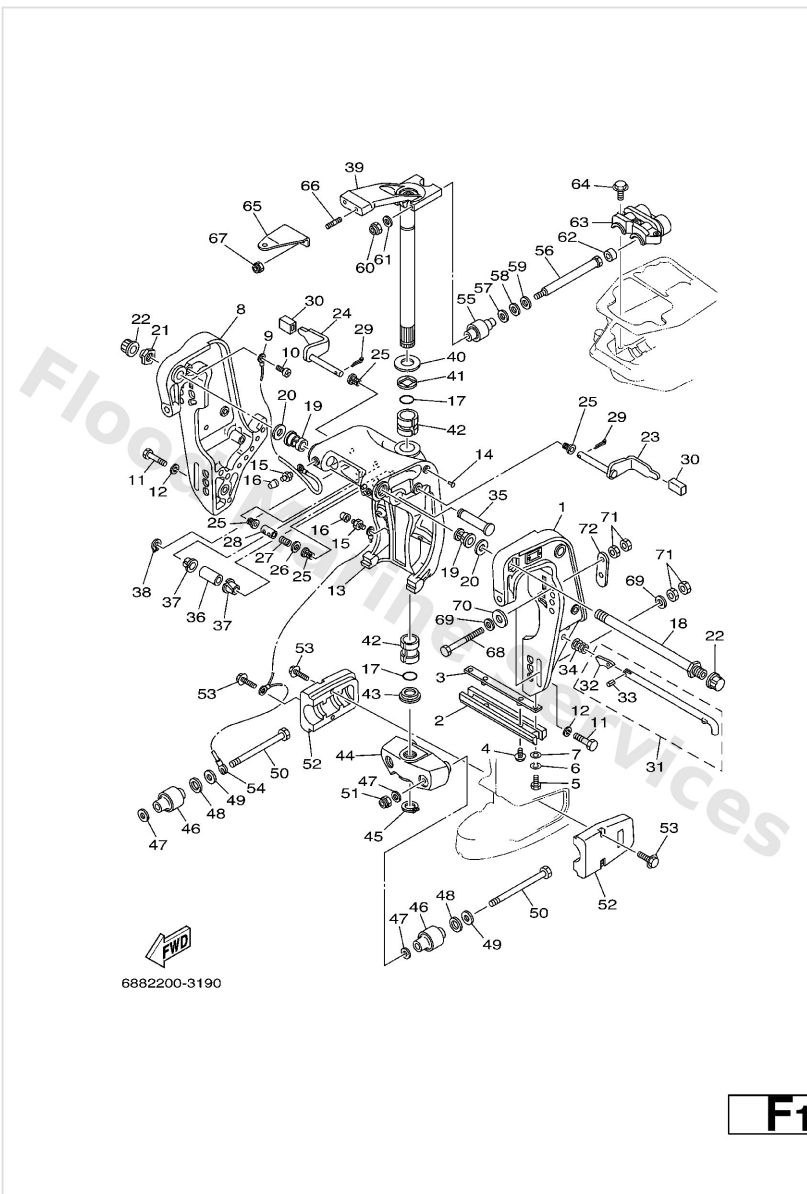
Ref	Part	
33	688445110094 Cover, upper mount	Buy now
34	97075--08035 Bolt(70w)	Buy now
36	68848511114D Hook, steering STEERING GUIDE	Buy now
37	90116--10M28 Bolt, stud	Buy now
39	6H1--43376--00 Bolt, thrust receiver	Buy now
40	90185--08057 Nut, nylon (6j8)	Buy now
41	90465--11M10 Clamp	Buy now
42	703--82119--00 Cover, lead wire	Buy now

Bracket 5



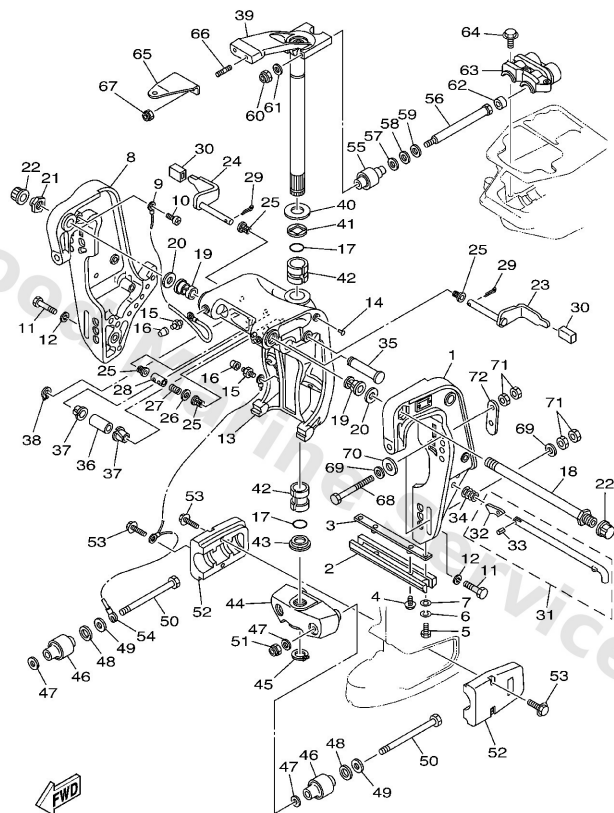
Ref	Part	
1	68843111614D Bracket, Clamp	Buy now
2	6H1--45251--03 Anode	Buy now
3	6H1--44526--00 Plate 2	Buy now
4	90119--06M29 Bolt, with washer	Buy now
5	97095--06016 Bolt, hexagon deep recess	Buy now
6	92995--06100 Washer(6a1)	Buy now
7	92995--06600 Washer, plain (646)	Buy now
8	68843112604D Bracket, Clamp	Buy now
9	6E5--82148--00 Wire, lead 5	Buy now
10	97880--06012 Screw, pan head(62j)	Buy now
11	97095--10045 Bolt(64d)	Buy now
12	92995--10100 Ybs67-10 washer, spring	Buy now
13	68843311144D Bracket, Swivel 1	Buy now
14	9026903010 Rivet (663)	Buy now
15	93700--06M03 Nipple, grease(6a1)	Buy now

Bracket 5



Ref	Part	
16	663--45119--00 Cap, grease nipple	Buy now
17	93210--29M94 O-ring(6h1)	Buy now
18	688--43131--03 Bolt, clamp bracket	Buy now
19	9038622M84 Bushing (688)	Buy now
20	90201--22M67 Washer, plate (688)	Buy now
21	90185--22043 Nut, self-locking	Buy now
22	6G5--43145--01 Cap, clamp bracket	Buy now
23	6884318104 Lever, tilt stop 1	Buy now
24	6884318504 Lever, tilt stop 2	Buy now
25	90386--10M16 Bushing (688)	Buy now
26	92990--10600 Washer, plate	Buy now
27	9050110M21 Spring (688)	Buy now
28	9038710M38 Coller (6e5)	Buy now
29	91490--30025 Pin cotter	Buy now
30	663--43318--00 Cover	Buy now

Bracket 5

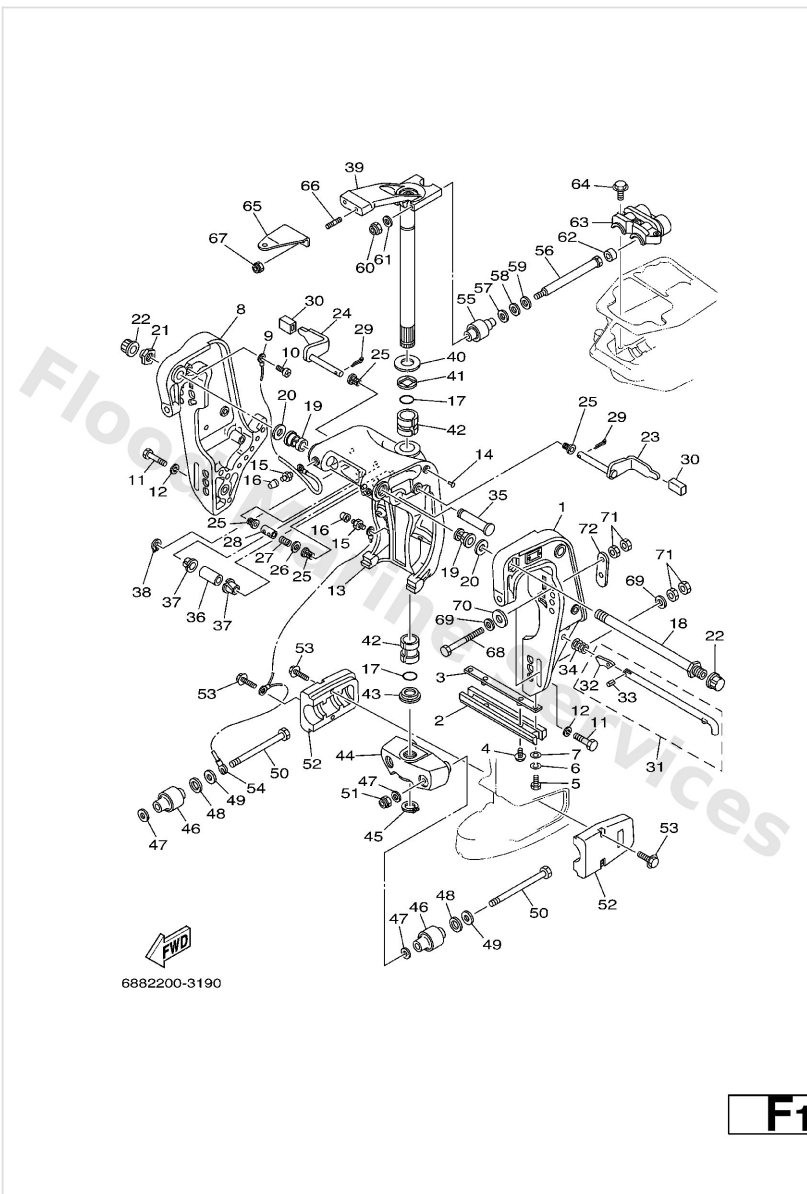


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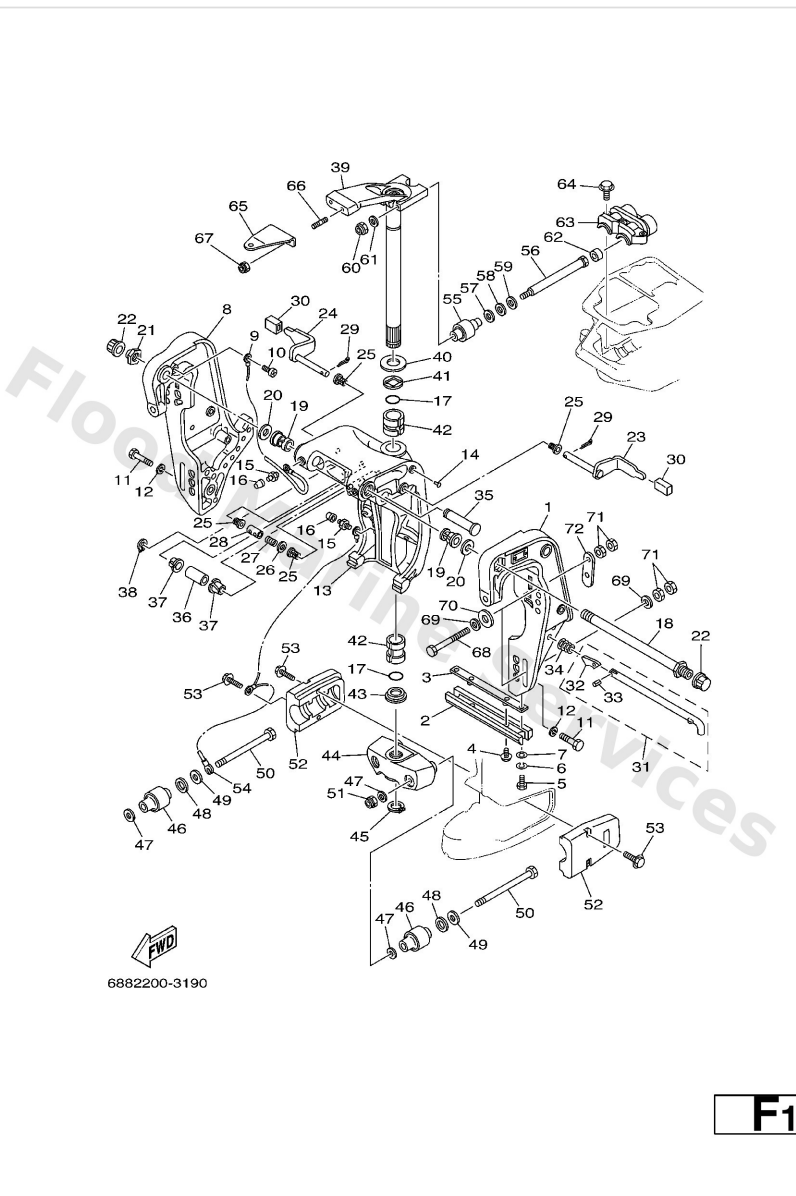
Ref	Part	
31	6884316060 Tilt Rod assembly	Buy now
32	688--43165--00 Stopper, tilt rod	Buy now
33	91690--30012 Pin, spring	Buy now
34	9050220M03 Spring (6e5)	Buy now
35	6E5--43126--02 Pin, upper shock mount	Buy now
36	9038618M21 Bushing (688)	Buy now
37	90386--18M35 Bush (688)	Buy now
38	93410--18M02 Circlip (6f2)	Buy now
39	68842510614D Steering Bracket assembly	Buy now
40	90201--30M00 Washer, plate(6h1)	Buy now
41	90386--30M78 Bush(6h0)	Buy now
42	9038630M85 Bushing (688)	Buy now
43	90386--30M60 Bush(6j8)	Buy now
44	68844551604D Housing, Lower Mount Rubber	Buy now
45	9341029M09 Circlip (688)	Buy now

Bracket 5

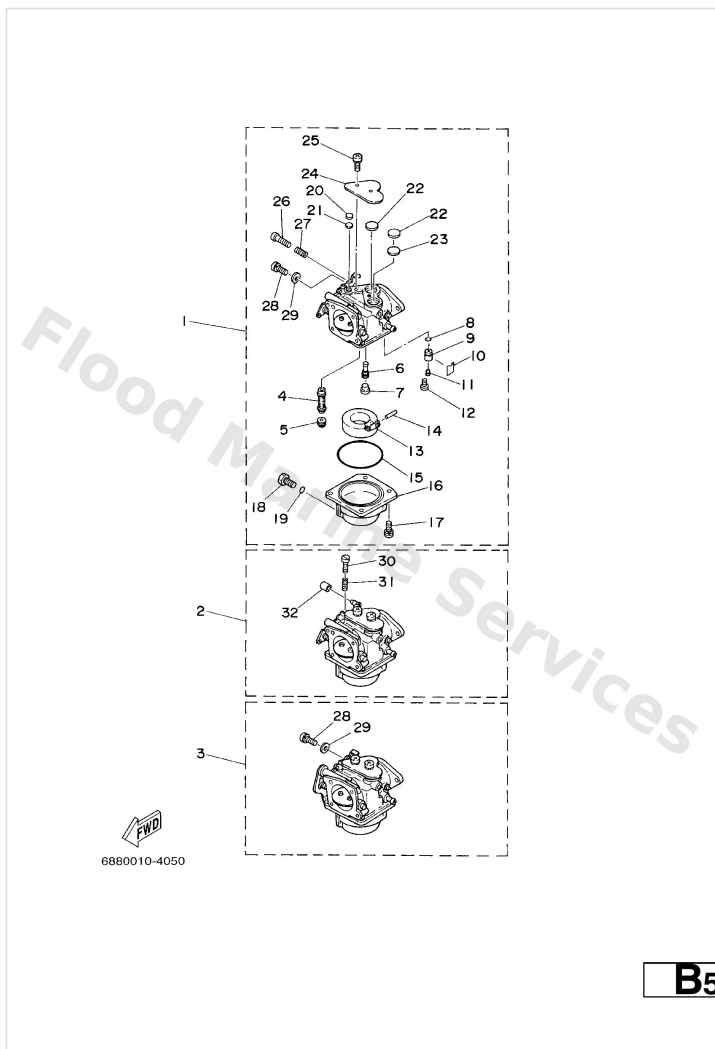


Ref	Part	
46	688445550094 Mount damper, lower side	Buy now
47	90201--12M16 Washer, plate (679)	Buy now
48	90202--25M04 Washer, plate (663)	Buy now
49	90201--13M19 Washer, plate (663)	Buy now
50	9010912M42 Bolt	Buy now
51	95780--12300 Nut, nylon (6f2)	Buy now
52	68844553604D Cover, lower mount	Buy now
53	9757508440 Bolt, with washer	Buy now
54	6888212760 Wire Lead 2	Buy now
55	688445146094 Mount damper, upper side	Buy now
56	9010910M43 Bolt (688)	Buy now
57	90201--20M21 Washer, plate (688)	Buy now
58	90202--20M06 Washer, plate (688)	Buy now
59	90201--13M03 Washer, plate (688)	Buy now
60	90185--10051 Nut, self-locking	Buy now

Bracket 5

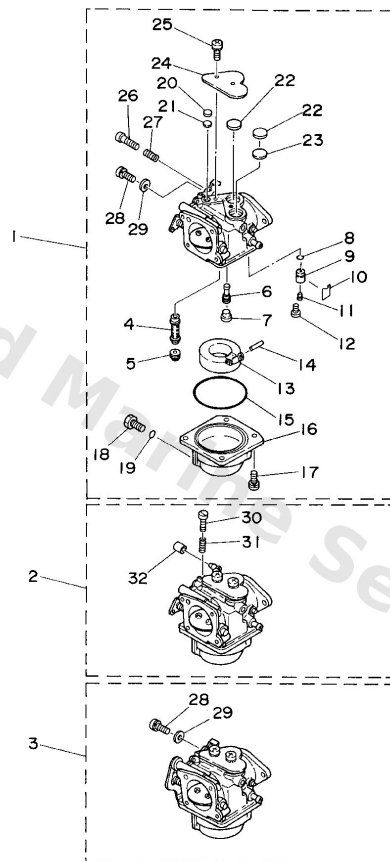


Ref	Part	
62	663--44575--00 Damper, lower mount rubber	Buy now
63	68844511605B Cover, Upper Mount	Buy now
65	68848511114D Hook, steering STEERING GUIDE	Buy now
66	90116--10M28 Bolt, stud	Buy now
68	90101--12M03 Bolt (l:115mm)	Buy now
69	90201--13M01 Washer, plate(6e5)	Buy now
70	90201--12426 Washer, plate(663)	Buy now
71	95380--12600 Nut (707)	Buy now
72	6884333960 Washer	Buy now



Ref	Part	
1	6881430108 Carburetor assembly 1 85A	Buy now
1	6881430120 Carburetor assembly 1 85A-FOR BRAZIL	Buy now
1	6921430125 Carburetor assembly 75A	Buy now
2	6881430208 Carburetor assembly 2 85A	Buy now
2	6881430220 Carburetor assembly 2 85A-FOR BRAZIL	Buy now
2	6921430225 Carburetor assembly 75A	Buy now
3	6881430308 Carburetor assembly 3 85A	Buy now
3	6881430320 Carburetor assembly 3 85A-FOR BRAZIL	Buy now
3	6921430325 Carburetor assembly 75A	Buy now
4	6881494700 Nozzle, main 85A	Buy now
4	6921494700 Nozzle, main 75A	Buy now
5	6761494340 Jet, main (#165) 85A	Buy now
5	6761494342 Jet, main (#175) 75A	Buy now
5	6761494344 Jet, Main (#185) 85A-FOR BRAZIL	Buy now
6	6761494818 Jet, slow (#78) 85A	Buy now

Carburetor

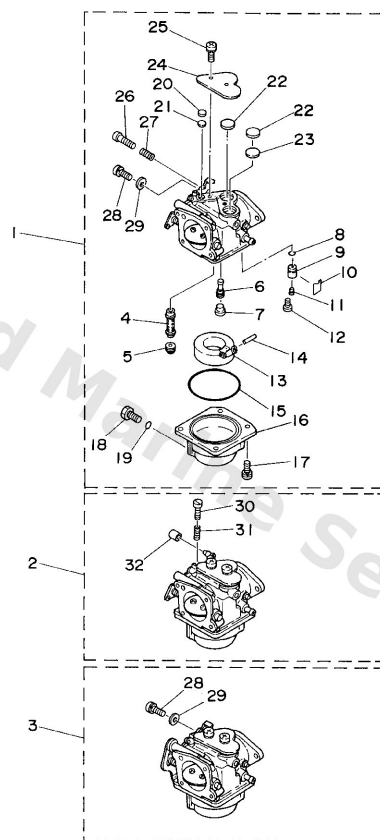


FWD
6880010-4050

B5

Ref	Part	
6	6761494819 Jet, slow (#80) 75A	Buy now
6	6761494823 Jet (#90) 85A--FOR BRAZIL	Buy now
7	676--14966--00 Rubber cap	Buy now
8	93210--04228 O-ring (371)	Buy now
9	692--14590--01 Needle valve assembly	Buy now
10	663--14159--00 Clip	Buy now
11	676--14186--00 Pin, valve	Buy now
12	98580--04008 Screw, pan head (713)	Buy now
13	6761498501 Float comp	Buy now
14	688--14548--00 Pin, arm	Buy now
15	6761498400 Gasket, float chamber	Buy now
16	6881498000 Body, float chamber	Buy now
17	97980--04114 Screw, pan head(ga5)	Buy now
18	6H3--14992--00 Screw, drain	Buy now
19	93210--04230 O-ring (371)	Buy now

Carburetor

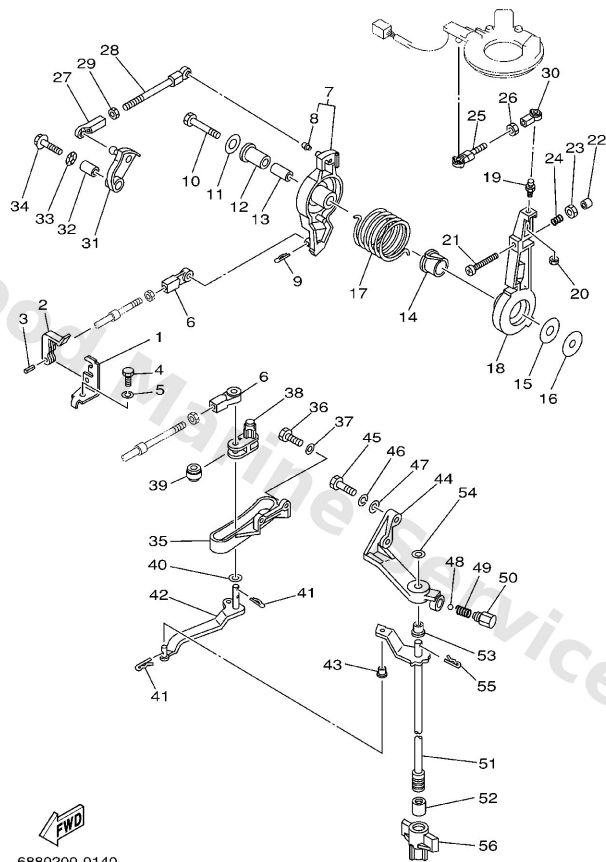


6880010-4050

B5

Ref	Part	
20	663--14126--00 Packing	Buy now
21	663--14527--00 Plate	Buy now
22	688--14126--00 Packing	Buy now
23	688--14527--00 Plate	Buy now
24	6881457201 Seal	Buy now
25	97980--05310 Screw, with washer(6k5)	Buy now
26	692--14923--00 Screw, adjusting	Buy now
27	679--14555--00 Spring	Buy now
28	6K5--14592--00 Screw #1,3	Buy now
29	90201--05652 Washer, plate(65j) #1,3	Buy now
30	63V--14523--00 Screw, stop #2	Buy now
31	90501--10326 Spring coil(663)(carb) #2	Buy now
32	6H2--14578--00 Collar #2	Buy now

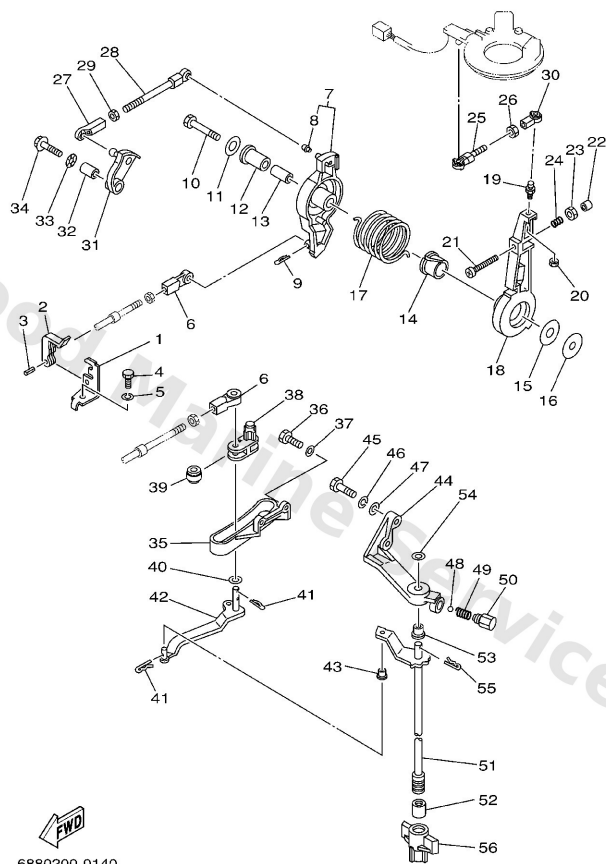
Control



D5

Ref	Part	
1	663--48531--00 Bracket, remote control	Buy now
2	663--48538--00 Clamp, cable 1	Buy now
3	91690--30012 Pin, spring	Buy now
4	97095--08016 Bolt, hexagon deep recess	Buy now
5	92995--08100 Ybs67-8 washer, spring	Buy now
6	663--48344--00 Cable end, remote control	Buy now
7	688416320194 Lever, magneto control	Buy now
8	662--41214--01 Joint 1	Buy now
9	90468--18008 Clip 620436610000	Buy now
10	97095--08045 Bolt, hexagon	Buy now
11	90201--08M23 Washer, plate (6e5)	Buy now
12	90386--12089 Bushing(663)	Buy now
13	90387--08M16 Collar	Buy now
14	90386--22M13 Bushing (688)	Buy now
15	90202--12092 Washer, plate(663)	Buy now

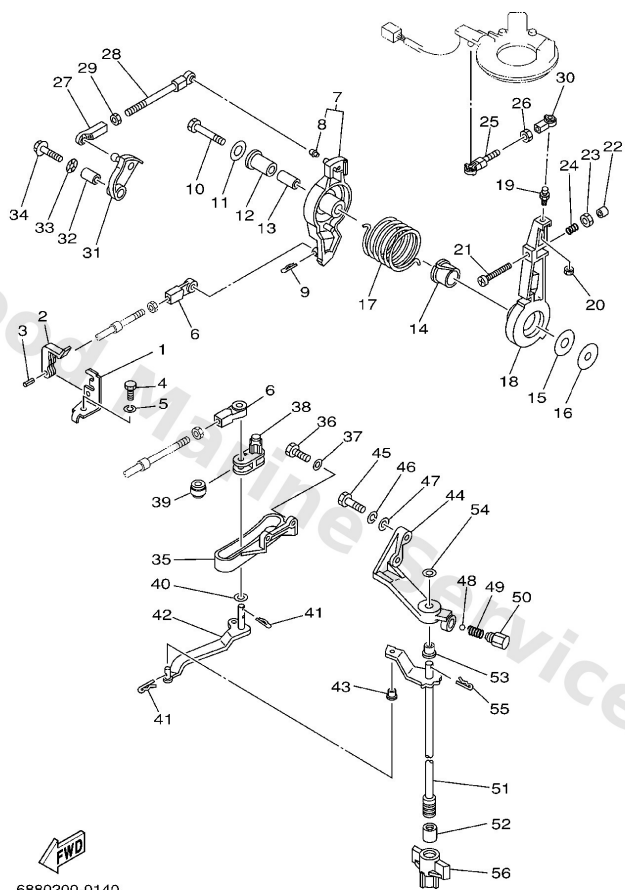
Control



D5

Ref	Part	
16	90201--08M13 Washer plate (682)	Buy now
17	90508--29M05 Spring, torsion (688)	Buy now
18	688416310194 Lever, magneto control	Buy now
19	663--85518--00 Joint, ball	Buy now
20	95303--05700 Nut (656)	Buy now
21	90157--06013 Screw, pan head(697)	Buy now
22	688--44194--00 Cap	Buy now
23	95303--06600 Nut(661)	Buy now
24	90501--16M12 Spring, compression (688)	Buy now
25	682--41237--50 Joint, link 2	Buy now
26	95380--05600 Nut, hexagon (663)	Buy now
27	682--41237--00 Joint, link 2	Buy now
28	688--41211--01 Link, accel	Buy now
31	6884121300 Cam, accel.	Buy now
32	90387--06M17 Collar, lever 1	Buy now

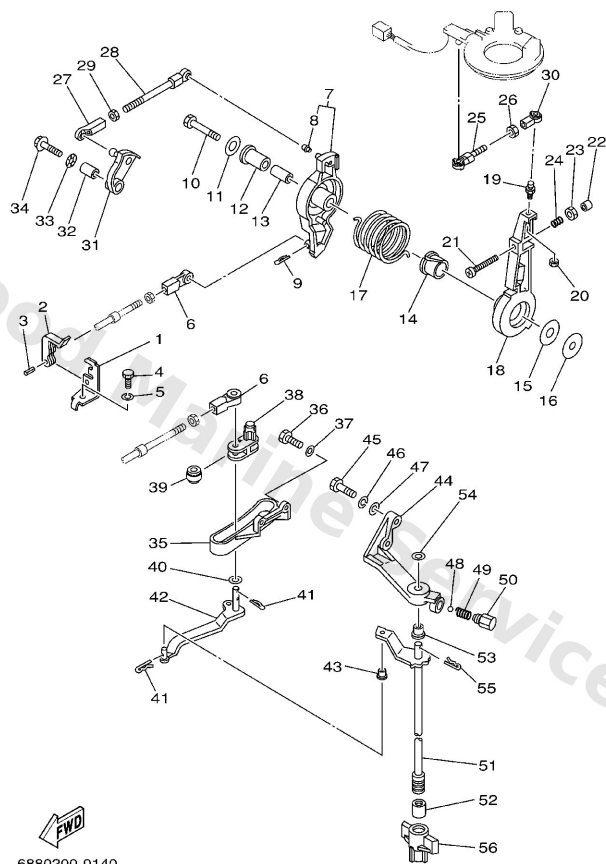
Control



D5

Ref	Part	
33	90206--10M04 Washer, wave (676)	Buy now
34	90119--06M24 Bolt, with washer	Buy now
35	688--44117--00--94 Bracket 1	Buy now
36	97013--06020 Bolt(62y)	Buy now
37	92903--06600 Washer, plain (646)	Buy now
38	688--44124--00 Link, shift rod	Buy now
39	688--44122--00 Bushing, shift rod lever	Buy now
40	90202--07M07 Washer, plate (688)	Buy now
42	6884412102 Lever, shift rod	Buy now
42	6H1--44121--00 Lever, shift rod 1 85A--FOR MALAYSIA,	Buy now
43	90386--06M12 Bushing (688) EXCEPT 85A--FOR	Buy now
44	688441180094 Bracket	Buy now
45	97013--08030 Bolt	Buy now
46	92903--08100 Ybs67-8 washer, spring	Buy now
47	92903--08600 Washer, plain (663)	Buy now

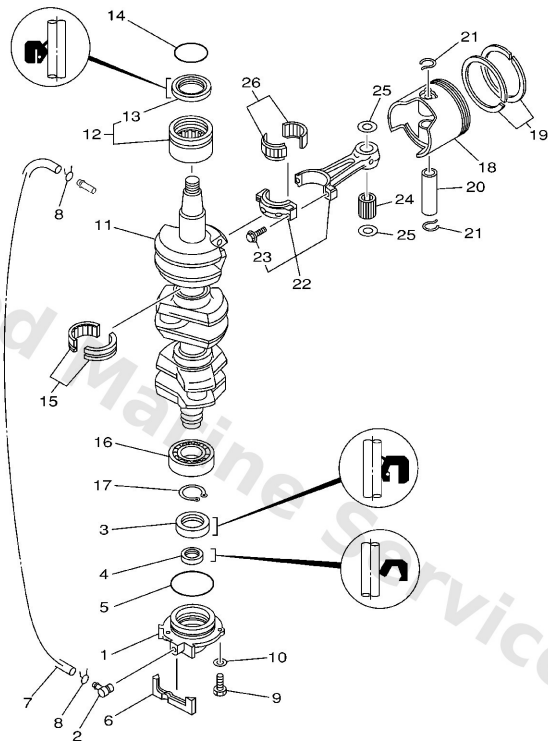
Control



D5

Ref	Part	
48	93501--04M02 Ball (697)	Buy now
49	90501--12082 Spring 6484411600	Buy now
50	648--42715--00 Bushing 2	Buy now
51	6884412012 Handle gear shift assembly L	Buy now
51	6884412022 Handle gear shift assembly X	Buy now
51	6H1--44120--12 Handle gear shift assembly L 85A--FOR MALAYSIA,	Buy now
51	6924412032 Handle Gear Shift assembly Y	Buy now
52	6964414700 Boot, shift rod EXCEPT 85A--FOR	Buy now
53	90386--07M58 Bush(6h1) 85A--FOR MALAYSIA,	Buy now
53	9038608006 Bushing (688)	Buy now
54	92990--08200 Ybs66-8 washer, plain	Buy now
56	6974366200 Guide, reverse rod EXCEPT 85A--FOR	Buy now

Crankshaft. Piston

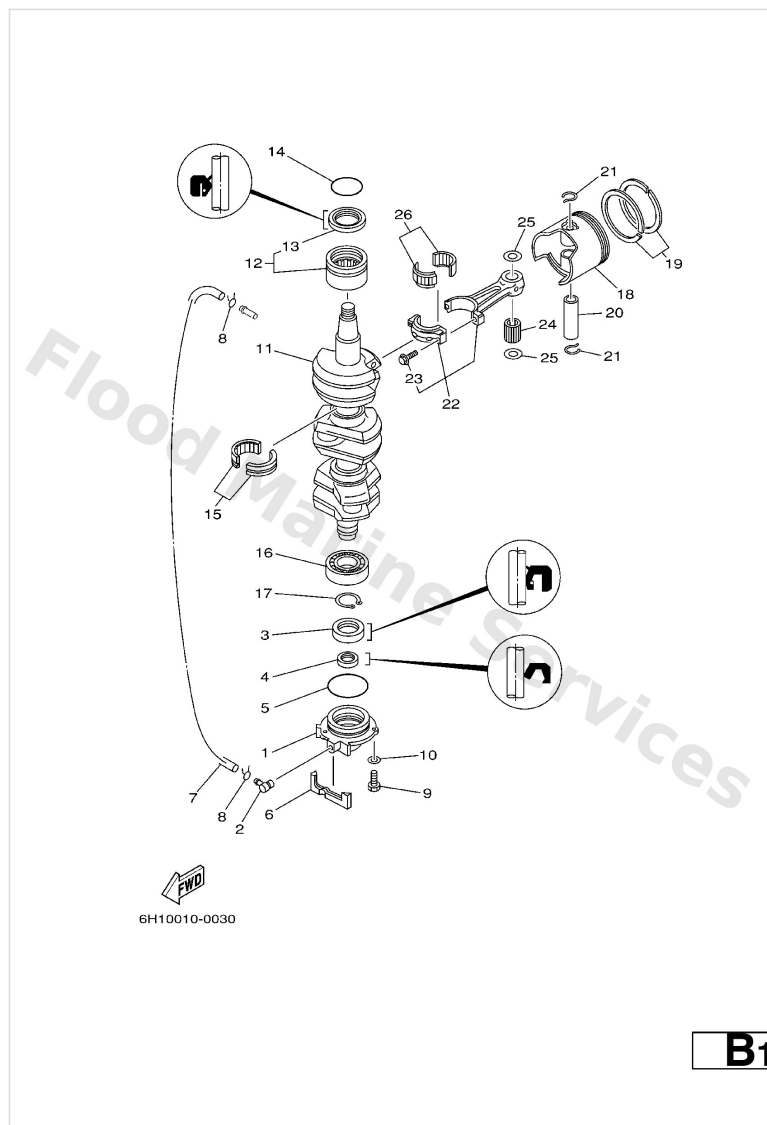


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B1

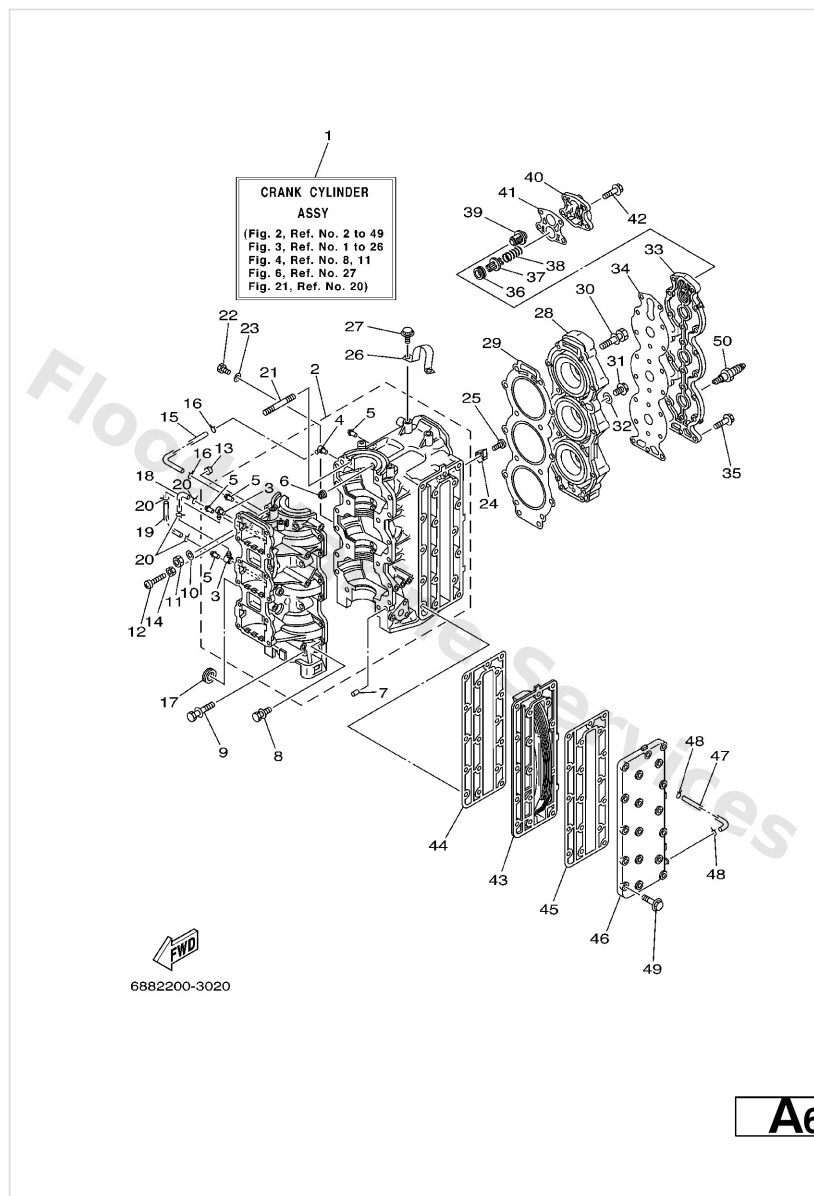
Ref	Part	
1	6H1--15359--01--94 Housing, oil seal	Buy now
2	688--11370--01 Check valve assembly	Buy now
3	93102--30M05 Oil seal (688)	Buy now
4	93104--20M02 Oil seal (688)	Buy now
5	93210--62269 Ring, o(663)	Buy now
6	688--15379--00 Seal, crank case	Buy now
7	90445--07M86 Hose (1770)	Buy now
8	90467--06016 Clip (655)	Buy now
9	97095--06020 Bolt(7u8)	Buy now
10	92995--06600 Washer, plain (646)	Buy now
11	688--11411--01 Crank, shaft	Buy now
12	93310--636U4 Bearing (688)	Buy now
13	93102--36M02 Oil seal(52w)	Buy now
14	93210--46M16 O-ring (688)	Buy now
15	93310--835U8 Brg,cyl-cal roller (688)	Buy now

Crankshaft. Piston



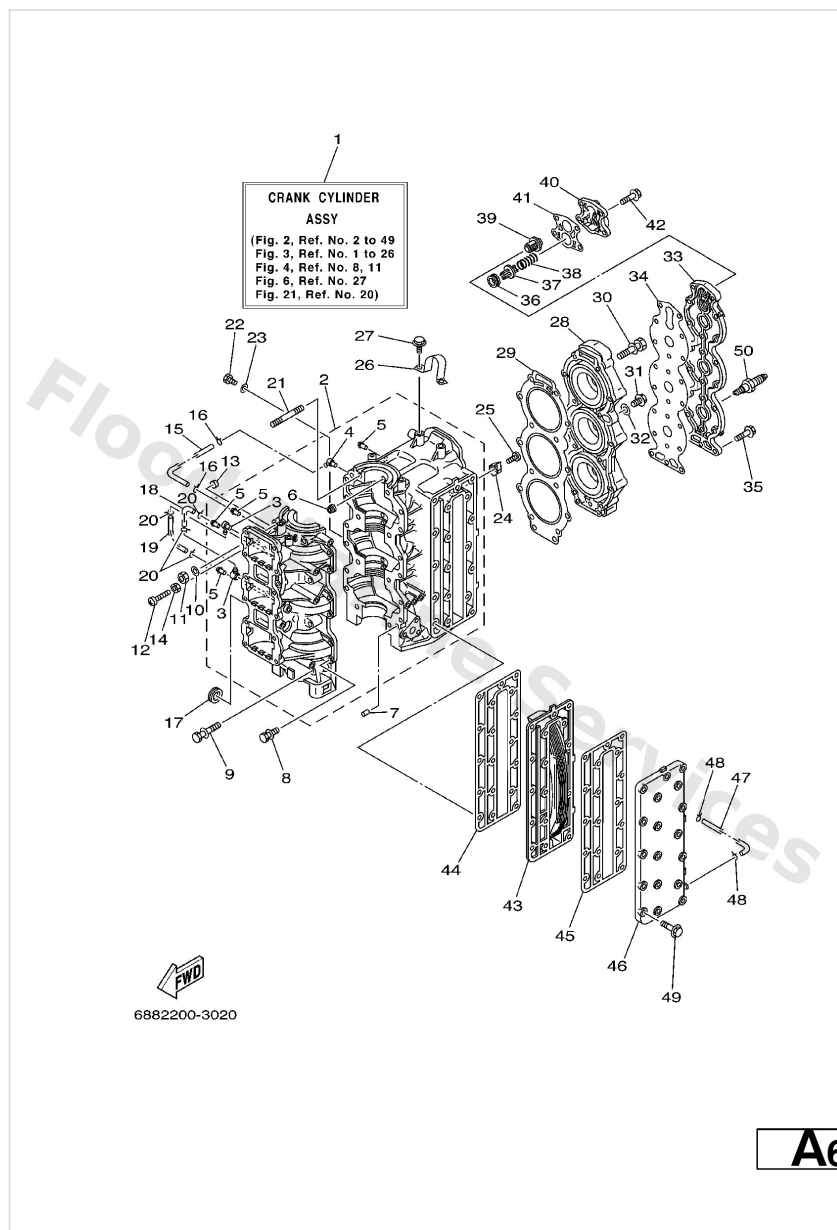
Ref	Part	
16	93306--206U5 Brg,r-b 6206 66mm (688)	Buy now
17	93410--32M00 Circlip	Buy now
18	688116310394 Piston (std)	Buy now
18	6881163503 Piston (0.25mm o/s) AP	Buy now
18	6881163603 Piston (0.50mm o/s) AP	Buy now
19	688--11603--A0 Piston ring set (std)	Buy now
19	688--11604--A0 Piston ring set (0.25mm o/s) AP	Buy now
19	688--11605--A0 Piston ring set (0.50mm o/s) AP	Buy now
20	663--11633--00 Pin, piston	Buy now
21	688--11634--00 Clip, piston pin	Buy now
22	688--11650--03 Connecting rod assembly	Buy now
23	90109--08022 Bolt	Buy now
24	93603--21111 Pin, dowel(663)	Buy now
25	90201--20417 Washer, plate(663)	Buy now
26	93310--730V8 Bearing (688)	Buy now

Cylinder. Crankcase



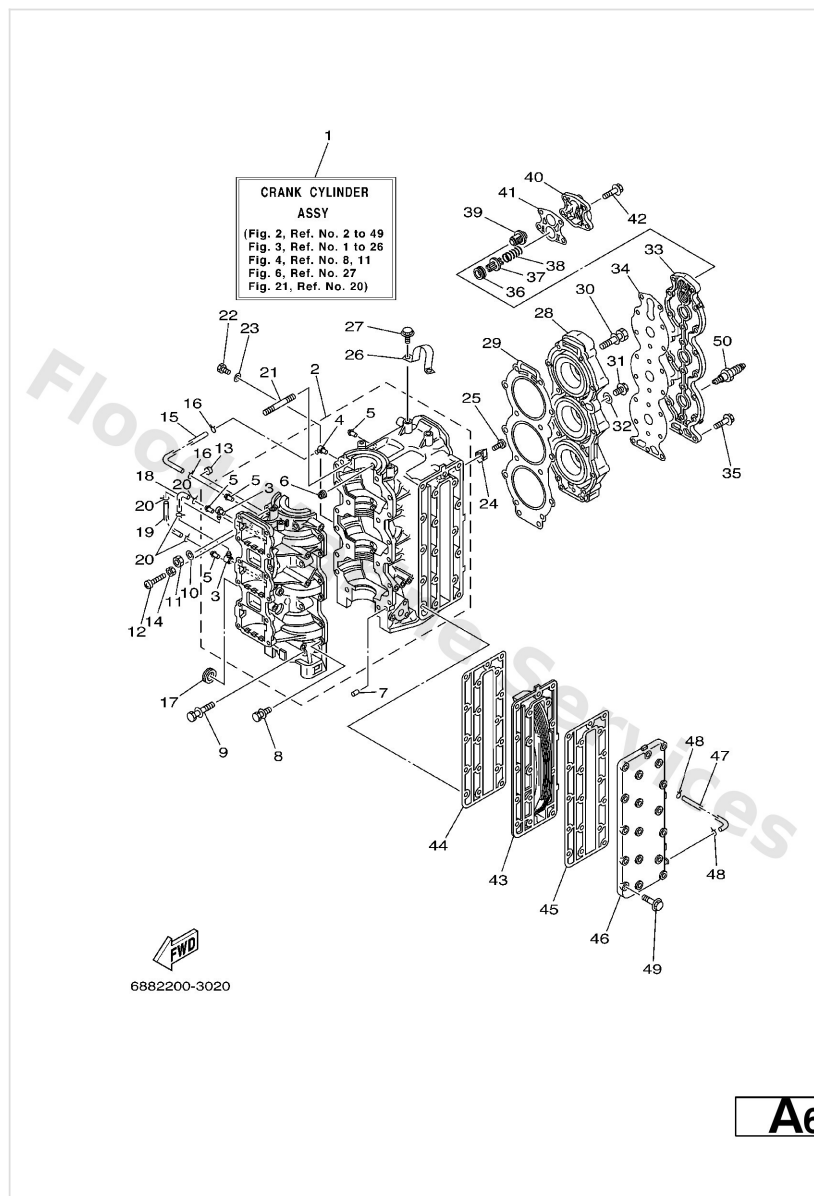
Ref	Part	
3	688--11370--01 Check valve assembly	Buy now
4	650--11370--01 Check valve assembly	Buy now
5	624--14485--00 Pipe, joint	Buy now
6	663--11518--01 Lock, bearing	Buy now
7	93608--12063 Pin, dowel (626)	Buy now
8	90119--06M12 Bolt, with washer (697)	Buy now
9	90119--10005 Bolt, with washer	Buy now
10	90201--10008 Washer, plate	Buy now
11	95313--10600 Nut(3bm)	Buy now
12	90157--06014 Screw, pan head(697)	Buy now
13	688--44194--00 Cap	Buy now
14	95303--06700 Nut	Buy now
15	90445--07260 Hose (I390)	Buy now
16	90467--06016 Clip (655)	Buy now
17	90480--24M04 Grommet (688)	Buy now

Cylinder. Crankcase



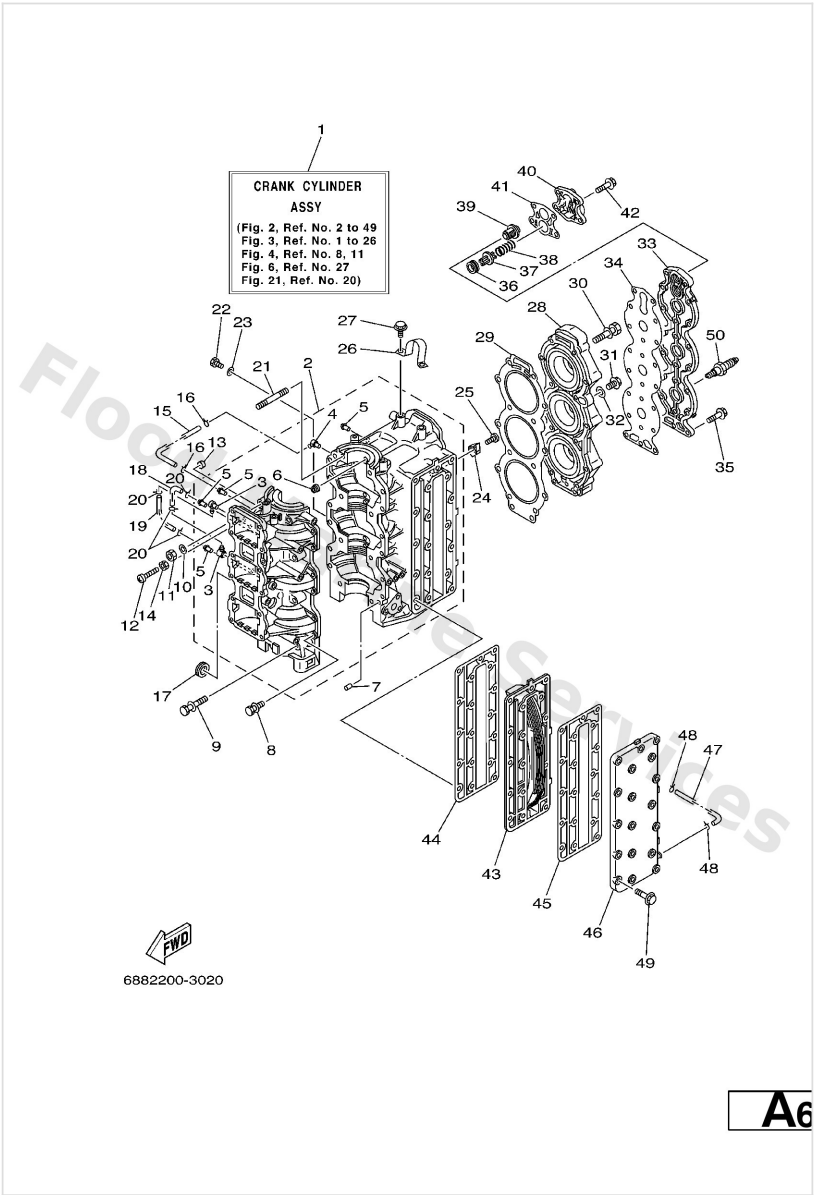
Ref	Part	
18	90445--07M00 Hose (I200)	Buy now
19	90445--07M23 Hose (I570)	Buy now
21	90116--10M06 Bolt, stud (688)	Buy now
22	97095--06012 Bolt(gh1)	Buy now
23	92995--06100 Washer(6a1)	Buy now
24	688--11325--00 Anode	Buy now
25	98780--04015 Screw, flat head(ga5)	Buy now
26	688--11119--01 Hanger, engine	Buy now
27	90119--08MA3 Bolt, with washer	Buy now
28	688111110215 Head, cylinder 1 85A	Buy now
28	692111110115 Head, cylinder 1 75A	Buy now
29	68811181A1 Gasket, cylinder head 1	Buy now
30	90119--08MA8 Bolt, with washer	Buy now
31	90340--14M00 Plug, straight screw(62y)	Buy now
32	90430--14115 Gasket (663)	Buy now

Cylinder. Crankcase



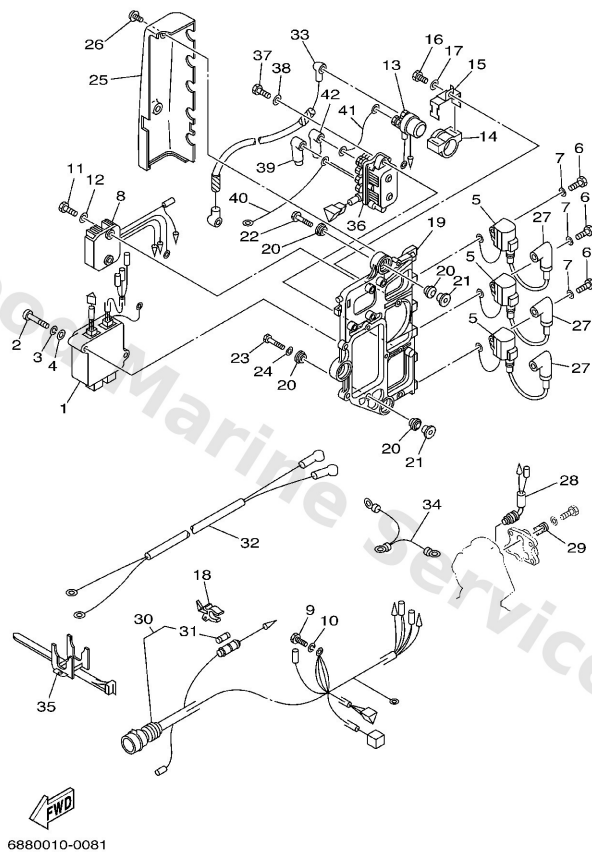
Ref	Part	
33	688--11191--00--1S Cover, cylinder head 1	Buy now
34	688--11193--A1 Gasket, head cover 1	Buy now
35	90119--06MA3 Bolt, with washer	Buy now
36	90480--20M05 Grommet (688)	Buy now
37	688--12416--00 Valve, pressure control	Buy now
38	90501--16M11 Spring, compression (688)	Buy now
39	688--12411--10 Thermostat	Buy now
40	688--12413--00--1S Cover, thermostat	Buy now
41	688--12414--A1 Gasket, cover	Buy now
42	90119--06MA5 Bolt, with washer	Buy now
43	688--41111--00--1S Inner cover, exhaust	Buy now
44	688--41112--A0 Gasket, exhaust inner cover	Buy now
45	688--41114--A0 Gasket, exhaust outer cover	Buy now
46	68841113001S Outer cover, exhaust	Buy now
47	663--24312--01 Pipe 1	Buy now

Cylinder. Crankcase



Ref	Part	
48	90467--08004 Clip, pipe 6162435600	Buy now
49	90119--08020 Bolt, with washer	Buy now
50	94702--00160 Plug, spark (b8hs-10)	Buy now
50	94702--00247 Plug, spark (br8hs-10) FOR CHINA,	Buy now

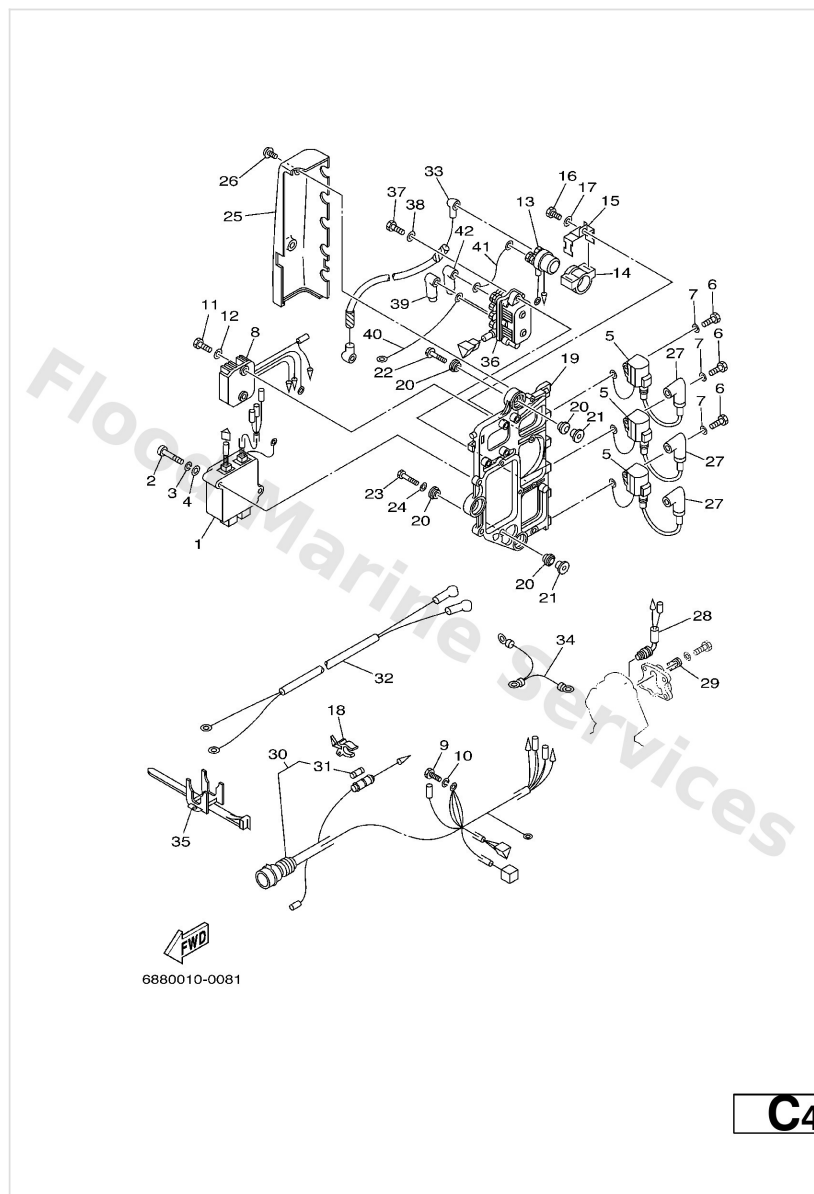
Electrical 1



C4

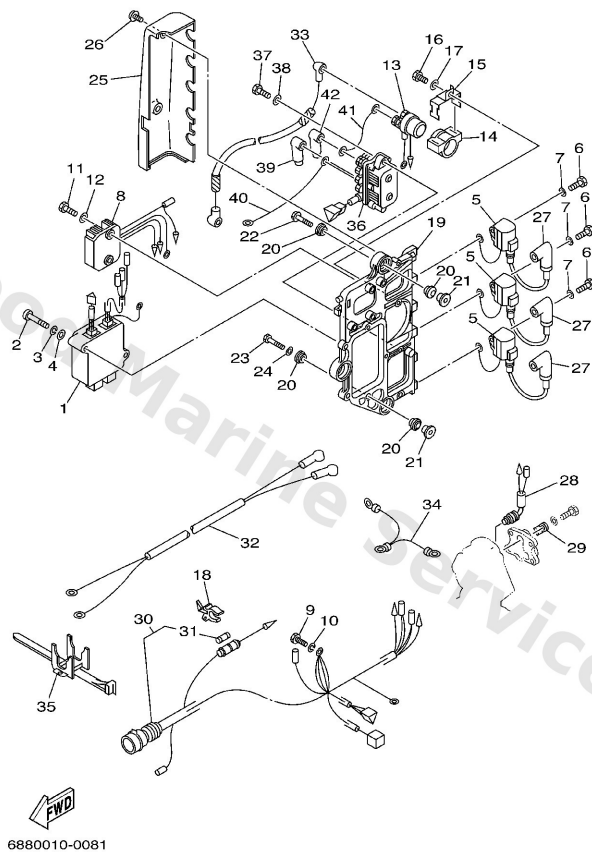
Ref	Part	
1	6888554000 C.d.i. unit assembly	Buy now
2	97880--06040 Screw pan head	Buy now
3	92990--06100 Washer(6a1)	Buy now
4	92990--06600 Washer, plain (646)	Buy now
5	697--85570--00 Ignition coil assembly	Buy now
6	97095--06020 Bolt(7u8)	Buy now
7	92995--06600 Washer, plain (646)	Buy now
8	6H0--81960--00 Rectifier & regulator assembly	Buy now
9	97095--06012 Bolt(gh1)	Buy now
10	92995--06100 Washer(6a1)	Buy now
13	6G1--81941--10 Starter relay	Buy now
14	6G1--81952--00 Holder, relay	Buy now
15	6E9--81945--70 Plate, switch fitting	Buy now
16	97013--06016 Bolt, hexagon deep recess	Buy now
17	92903--06600 Washer, plain (646)	Buy now

Electrical 1



Ref	Part	
18	6G5--82152--00 Holder, fuse	Buy now
19	6H1--85542--00--94 Bracket	Buy now
20	90480--09M25 Grommet(688)	Buy now
21	90387--06M03 Collar (676)	Buy now
22	90119--06M75 Bolt, with washer	Buy now
23	90109--06M39 Bolt(6h0)	Buy now
24	90201--06M31 Washer (6a0)	Buy now
25	6H1--81916--00 Cover, terminal	Buy now
26	90159--06M11 Screw, with washer(6l2)	Buy now
27	663--82370--01 Plug cap assembly	Buy now
27	6G1--82370--21 Plug cap assembly 85A--FOR CARIB	Buy now
28	688--82560--10 Thermo switch assembly	Buy now
29	688--82588--01 Plate	Buy now
30	6888259004 Wire Harness assembly	Buy now
30	6888259017 Wire harness assembly	Buy now

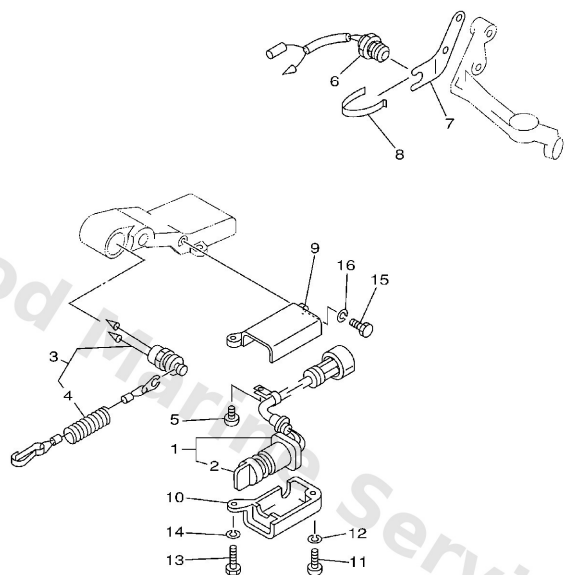
Electrical 1



C4

Ref	Part	
30	6888259020 Wire Harness assembly	Buy now
31	663--82151--00 Fuse	Buy now
32	6H0--82105--02 Battery cable	Buy now
33	6H0--82117--00 Wire, lead	Buy now
34	697--82519--00 Wire,earth lead	Buy now
35	688--82594--00 Clamp	Buy now
36	61A--81950--00 Relay assembly	Buy now
37	97095--06025 Bolt	Buy now
39	682--82119--01 Cover, lead wire	Buy now
40	6H0--81949--10 Wire, lead	Buy now
41	6H0--81949--01 Wire, lead	Buy now

Electrical 2



6880200-1100

C6

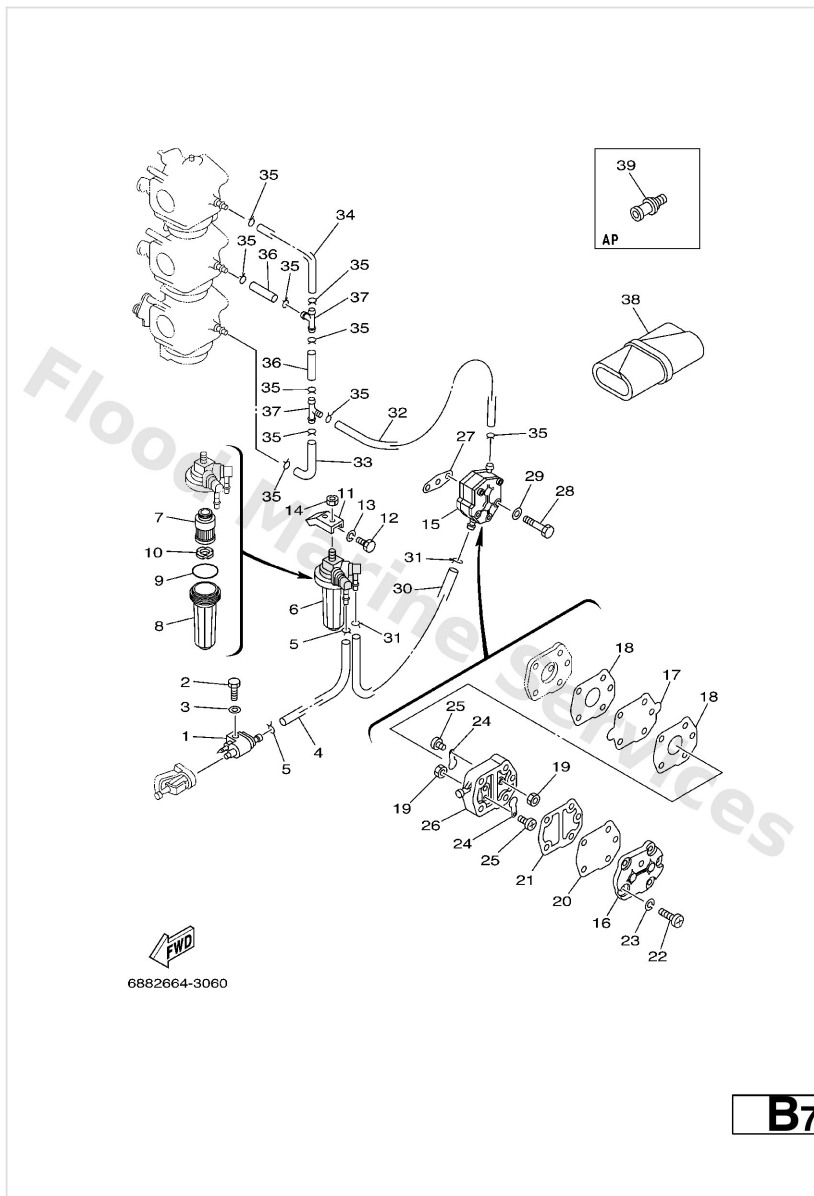
Ref	Part	
1	6H38251002 Main switch assembly	Buy now
2	676--82577--00 Cap, key	Buy now
3	688--82575--01 Engine stop switch assembly	Buy now
4	682--82556--00 Lanyard, stop switch	Buy now
5	97885--06012 Screw, pan head(62j)	Buy now
6	6888254011 Neutral switch assembly	Buy now
7	6638255401 Stay, neutral switch	Buy now
8	6638255501 Plate	Buy now
9	6978252E014D Cover, Main Switch	Buy now
10	6978252F014D Cover, main switch 2	Buy now
11	97880--06025 Screw, pan head(6b0)	Buy now
12	92990--06100 Washer(6a1)	Buy now
13	97013--06030 Bolt	Buy now
14	92903--06100 Washer(6a1)	Buy now
15	97013--06020 Bolt(62y)	Buy now

Fuel 1



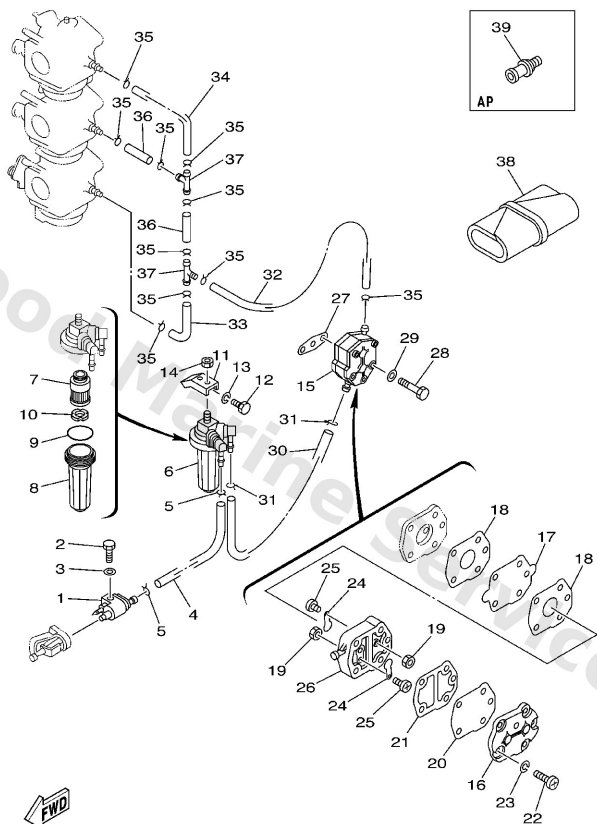
Yamaha 85AET 2003 Parts Manual
Page 39 of 93

Fuel 1



Ref	Part	
16	6A0--24413--00 Cover, pump	Buy now
17	692--24411--00 Diaphragm	Buy now
18	648--24434--01 Gasket, body	Buy now
19	95380--03600 Nut (6g8)	Buy now
20	663--24411--00 Diaphragm	Buy now
21	648--24435--02 Gasket, body 2	Buy now
22	98503--05028 Ybs86-530 screw,panhead	Buy now
23	92990--05100 Ybs67-5 washer, spring	Buy now
24	6A0--24421--01 Valve, check	Buy now
25	6A0--14325--00 Screw, pan head	Buy now
26	6A0--24412--02 Body 1	Buy now
27	650--24431--A0 Gasket,fuel pump	Buy now
28	97095--06040 Bolt (682)	Buy now
30	90445--09221 Hose (l1500)	Buy now
32	90445--09097 Hose (l1500)	Buy now

Fuel 1

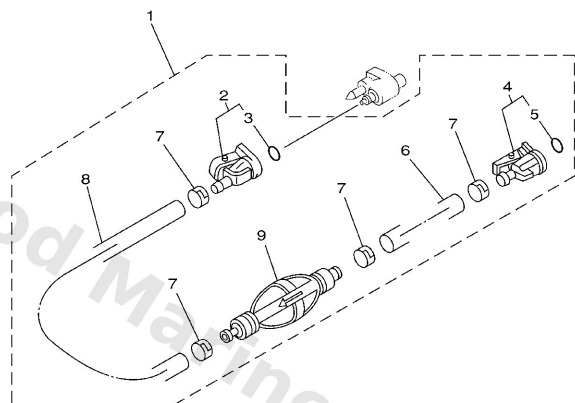


6882664-3060

B7

Ref	Part	
33	688--24313--00 Pipe, fuel 2	Buy now
34	688--24314--00 Pipe, fuel 2	Buy now
36	90445--09220 Hose (I1500)	Buy now
37	688--24378--00 Pipe, joint	Buy now
38	656--W2810--02 Tool kit	Buy now
39	6E0--28193--00--94 Plug, water check AP D)12.5MM	Buy now

Fuel 2

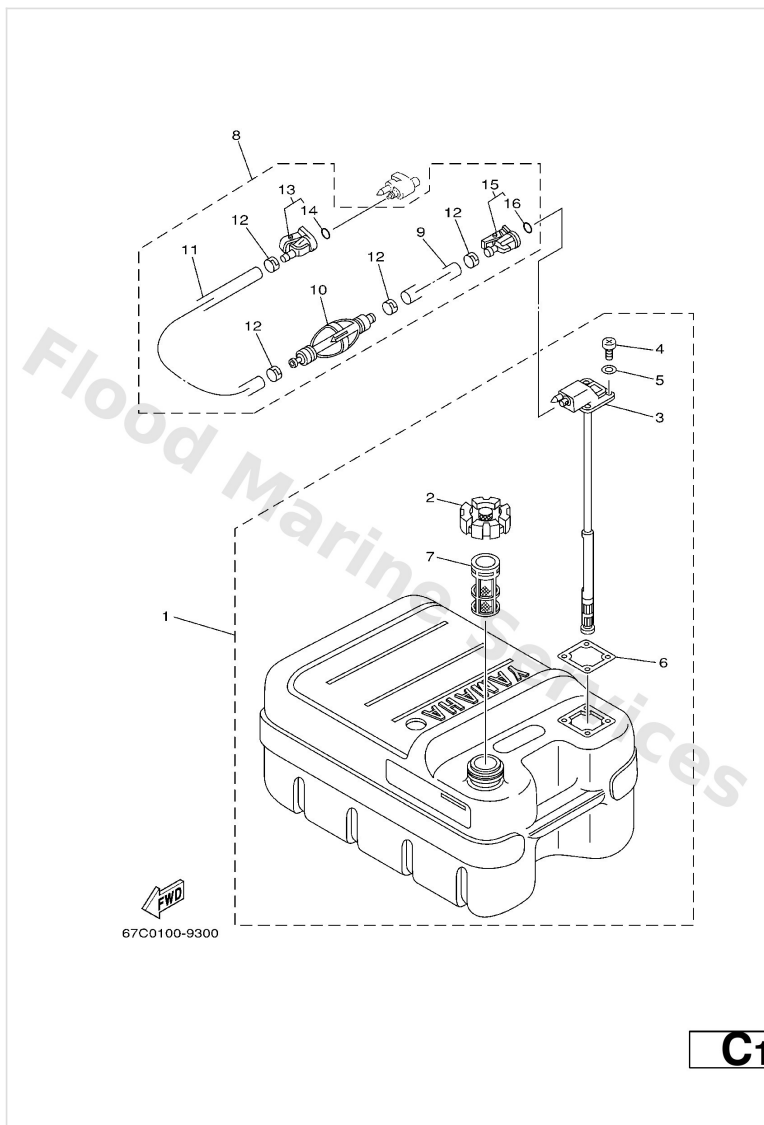


61U0200-0120

C2

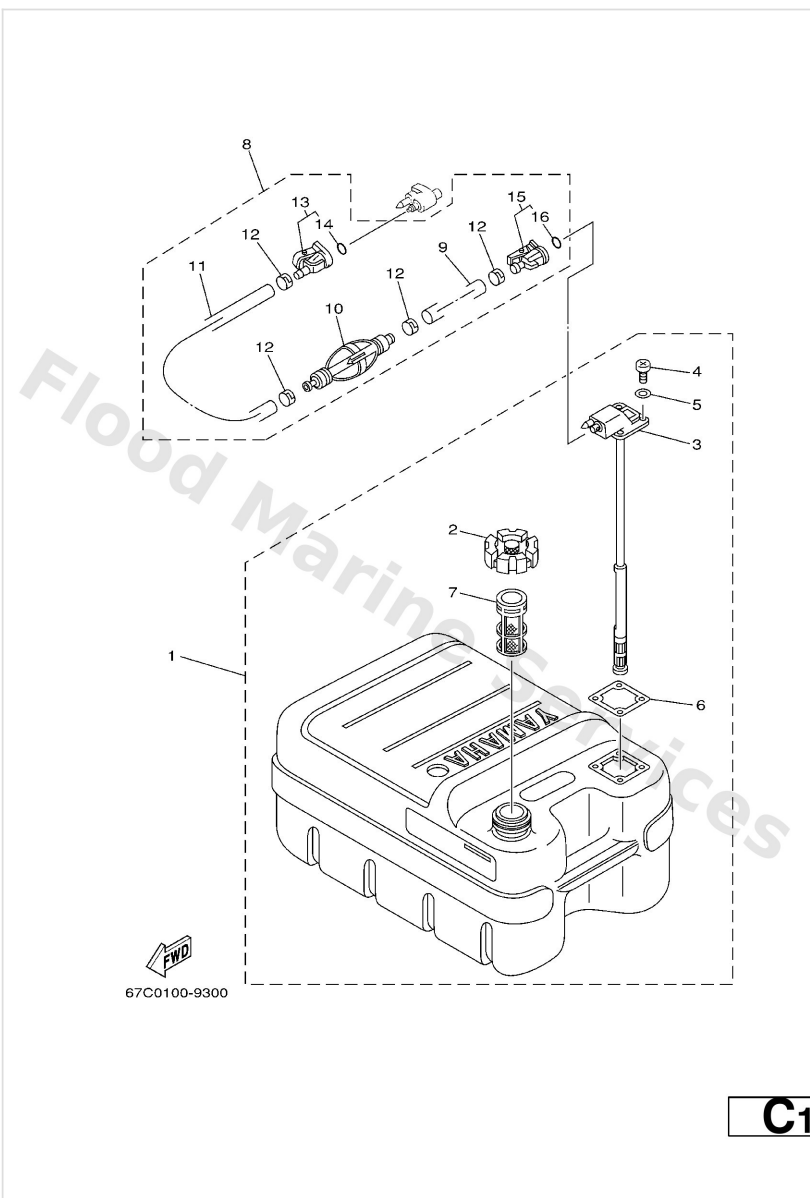
Ref	Part	
1	6Y22430653 Fuel pipe comp. 1 AP FOR 85A	Buy now
2	6E52430504 Fuel pipe joint comp. 2	Buy now
3	93210--08287 O-ring (655)	Buy now
4	6Y22430504 Fuel pipe joint comp. 2	Buy now
6	90445--13M01 Hose (I2050)	Buy now
7	6E5--24351--51 Band 1	Buy now
8	9044513M00 Hose (I850)	Buy now
9	6Y22436052 Primer pump assembly	Buy now

Fuel Tank



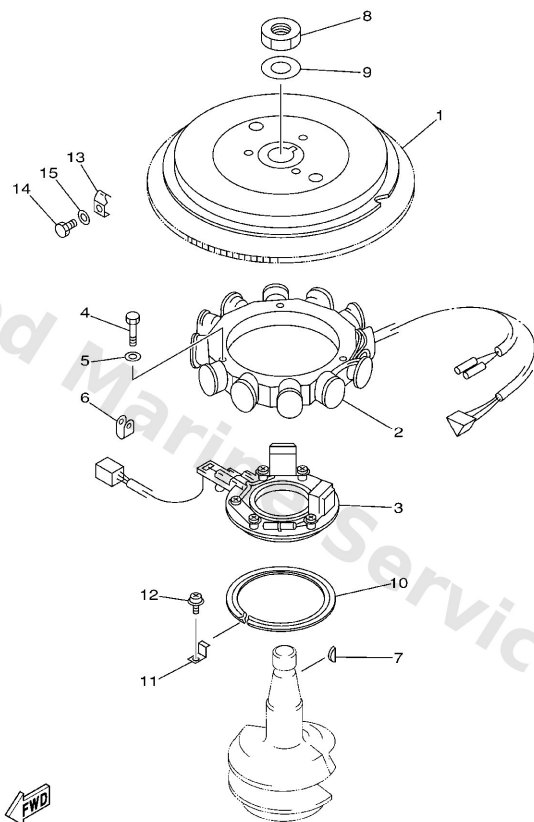
Ref	Part	
1	6YJ--24201--00 Fuel tank comp. AP	Buy now
1	6YJ--24201--10 Fuel Tank assembly (24L) AP WITH INDICATOR	Buy now
2	6YJ--24610--01 Cap assembly	Buy now
3	6Y1--24260--12 Fuel meter assembly WITH INDICATOR	Buy now
3	6YJ--24260--00 Fuel meter assembly	Buy now
4	98586--05016 Screw, pan head	Buy now
5	6Y1--24329--00 Seal	Buy now
6	6Y1--24268--00 Gasket, fuel meter	Buy now
7	6YJ--24167--00 Strainer	Buy now
8	61J2430602 Fuel pipe comp. 1 AP	Buy now
9	90445--11M06 Hose (I3000)	Buy now
10	61J--24360--00 Primer pump assembly	Buy now
11	90445--11M05 Hose (I1000)	Buy now
12	650--24351--51 Band 1	Buy now
13	6G12430503 Fuel pipe joint comp. 2	Buy now

Fuel Tank



Ref	Part	
14	93210--08287 O-ring (655)	Buy now
15	6Y12430504 Fuel pipe joint comp. 2	Buy now

Generator

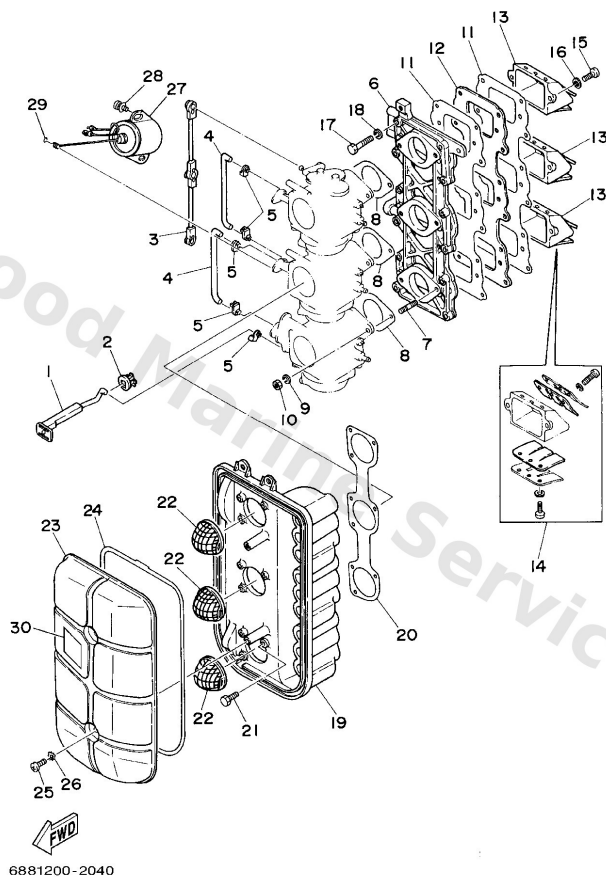


6880010-0070

C3

Ref	Part	
1	6888555000 Rotor assembly	Buy now
2	6888551001 Stator assembly	Buy now
3	6888558000 Coil, pulser	Buy now
4	97013--06030 Bolt	Buy now
5	92903--06600 Washer, plain (646)	Buy now
6	90464--12M00 8-	Buy now
7	90280--05015 Key, woodruff	Buy now
8	90170--20137 Nut, hexagon(663)	Buy now
9	90201--21M18 Washer, plate (663)	Buy now
10	688--41611--00 Retainer, magneto base 1	Buy now
11	688--41612--00 Retainer, magneto base 2	Buy now
12	9015906M31 Screw, with washer	Buy now
13	688--81332--01 Plate, timing	Buy now
14	97095--06010 Bolt	Buy now
15	92995--06600 Washer, plain (646)	Buy now

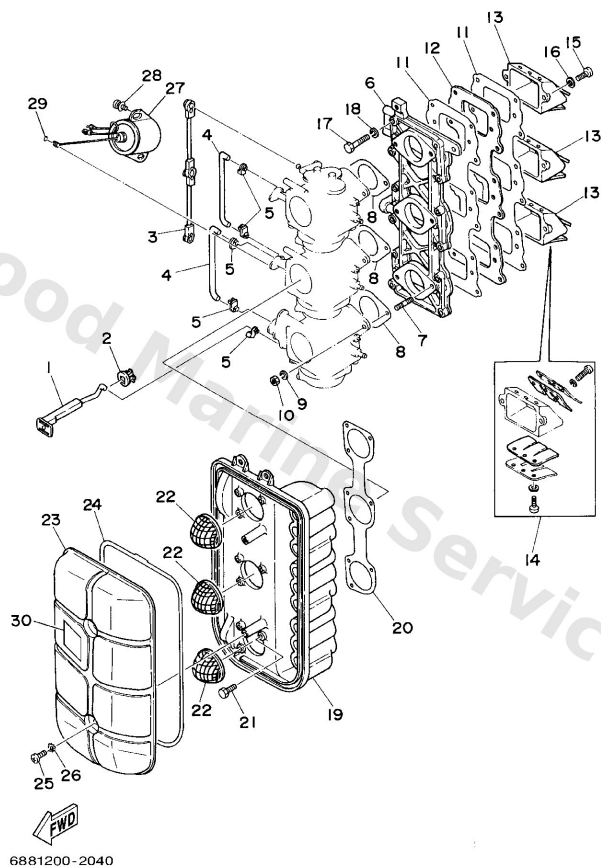
Intake



B3

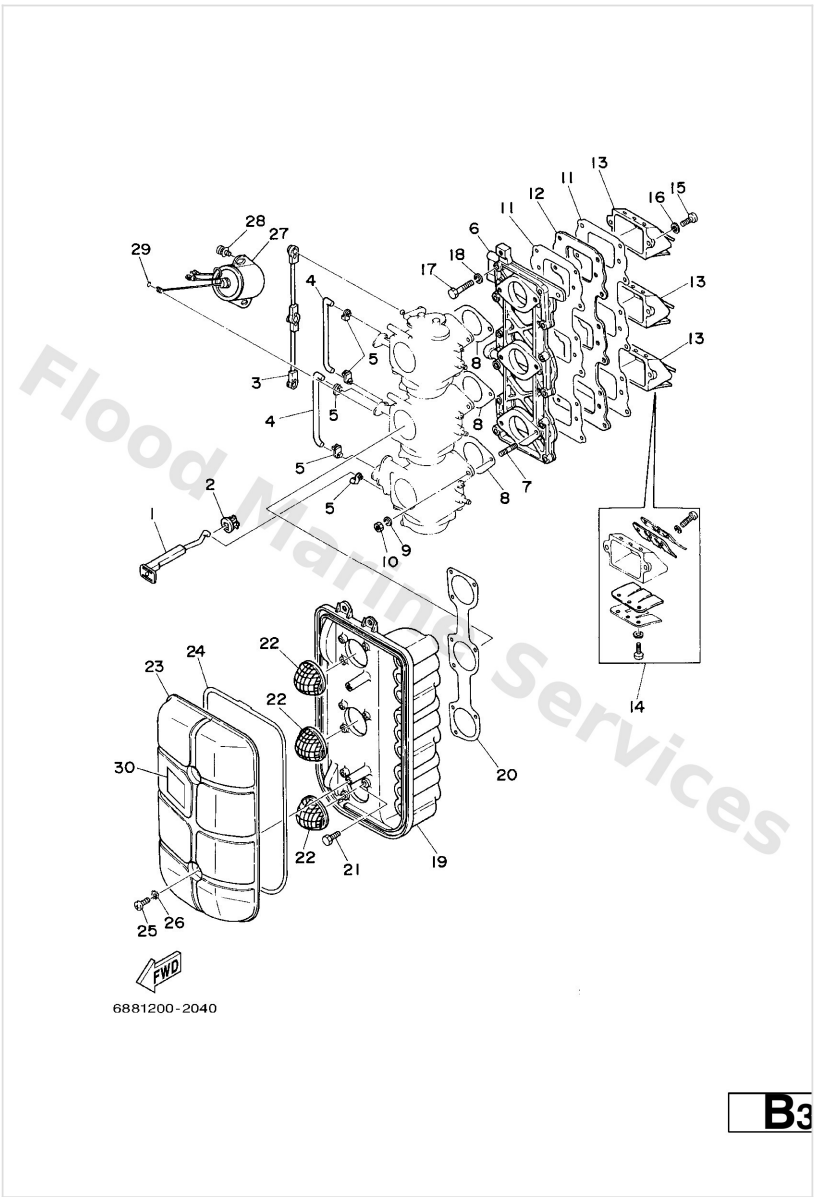
Ref	Part	
1	6924125600 Rod, choke 1	Buy now
2	689--41273--00 Grommet	Buy now
3	688--41217--01 Rod, accel. lever	Buy now
4	6884125701 Rod, choke 2	Buy now
5	661--41262--02 Joint, choke lever	Buy now
6	688136410094 Intake, manifold 1	Buy now
7	9011606122 Bolt, stud(6e5)	Buy now
8	68814198A2 Gasket	Buy now
9	92995--06100 Washer(6a1)	Buy now
10	95380--06600 Nut(661)	Buy now
11	688--13621--A1 Gasket, valve seat	Buy now
12	688--13624--00 Plate, reed valve	Buy now
13	688--13610--00 Reed valve assembly 85A	Buy now
13	6921361000 Reed valve assembly 75A	Buy now
14	688--W0004--00 Reed set FOR 688--13610--00	Buy now

Intake



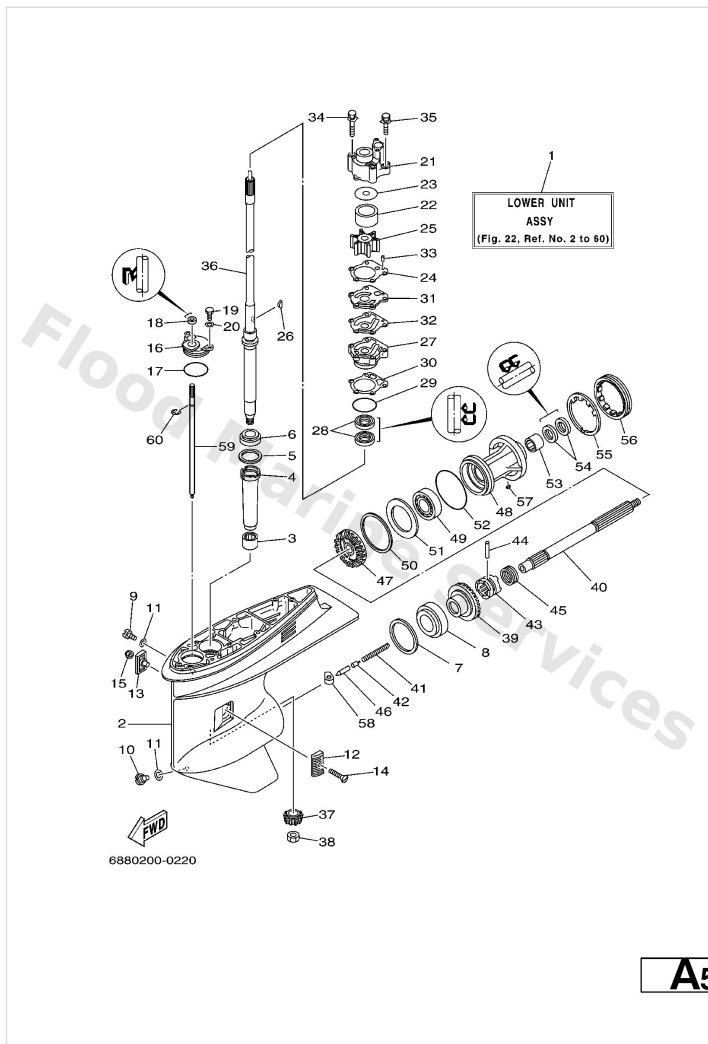
Ref	Part	
14	692W000400 Reed set FOR 692-13610-00	Buy now
15	97880-05020 Screw, pan head (e22)	Buy now
16	92990-05100 Ybs67-5 washer, spring	Buy now
17	97013-06030 Bolt	Buy now
18	92903-06100 Washer(6a1)	Buy now
19	688144170194 Cover 1	Buy now
20	68814483A0 Gasket	Buy now
21	97013-06018 Bolt, hexagon	Buy now
22	6881448100 Cap, carburetor	Buy now
23	6881441801 Cover 2	Buy now
24	6881441601 Gasket, air cleaner	Buy now
25	97885-06016 Screw, pan head(6b0)	Buy now
26	90209-06M05 Washer (688)	Buy now
27	6888611001 Solenoid	Buy now
28	9015906M19 Screw, with washer(688)	Buy now

Intake



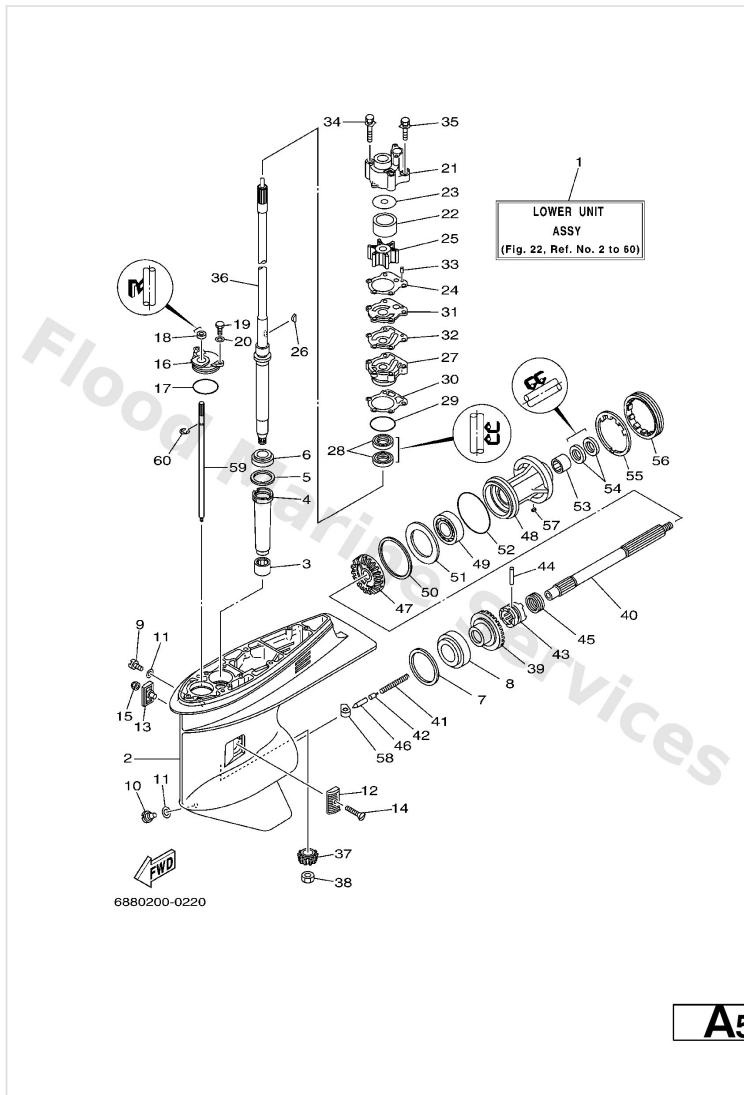
Ref	Part	
29	93210--03261 O-ring (663)	Buy now
30	6H1--14488--00 Label, caution	Buy now

Lower Casing. Drive 1



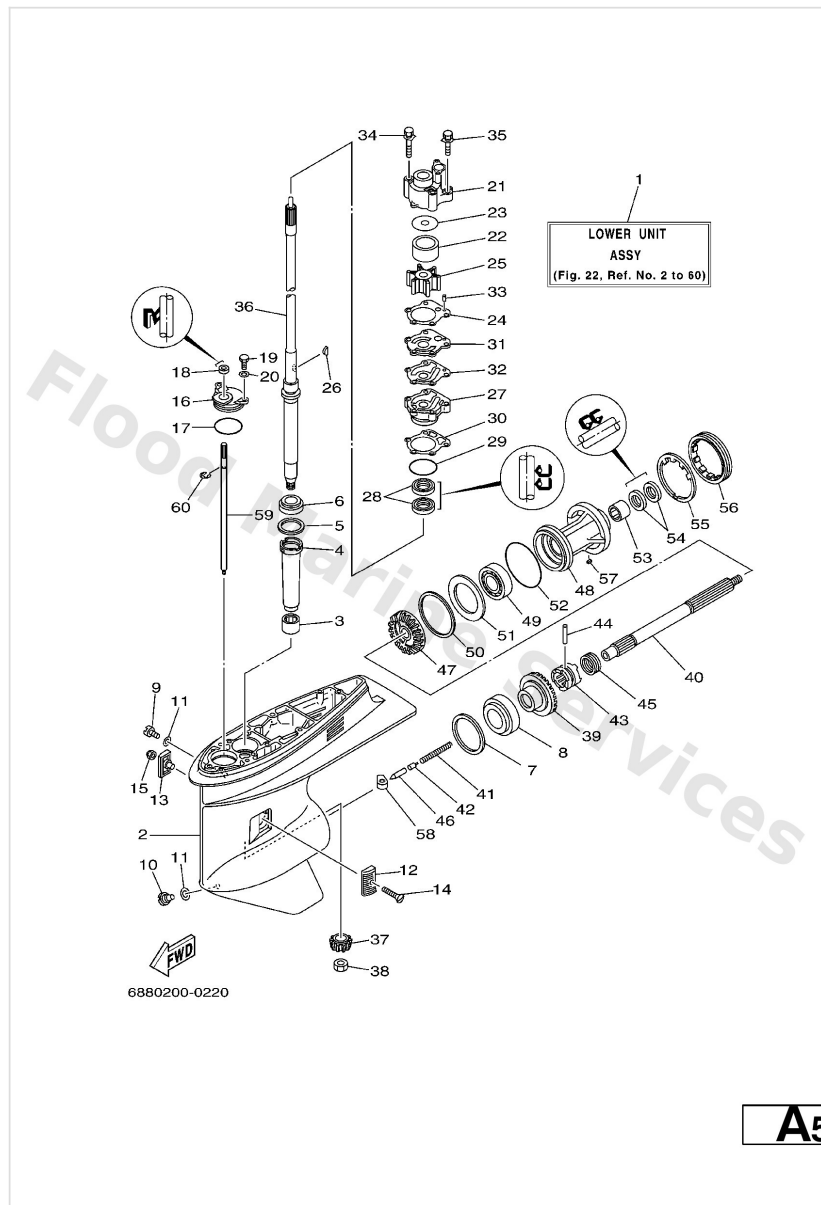
Ref	Part	
1	69245300144D Lower unit assembly L	Buy now
1	69245300244D Lower Unit assembly X	Buy now
1	69245300344D Lower Unit assembly Y	Buy now
2	68845311064D Lower casing set	Buy now
3	93315--325V1 Bearing, needle (688)	Buy now
4	688--45536--01 Sleeve, drive shaft	Buy now
5	688455870110 Shim (t:0.10mm) UR	Buy now
5	688455870112 Shim (t:0.12mm) UR	Buy now
5	688455870115 Shim (t:0.15mm) UR	Buy now
5	688455870118 Shim (t:0.18mm) UR	Buy now
5	688455870130 Shim (t:0.30mm) UR	Buy now
5	688455870140 Shim (t:0.40mm) UR	Buy now
5	688455870150 Shim (t:0.50mm) UR	Buy now
6	93332--000U3 Brg,tapered roller 50mm (688)	Buy now
7	688455670110 Shim (t:0.10mm) UR	Buy now

Lower Casing. Drive 1



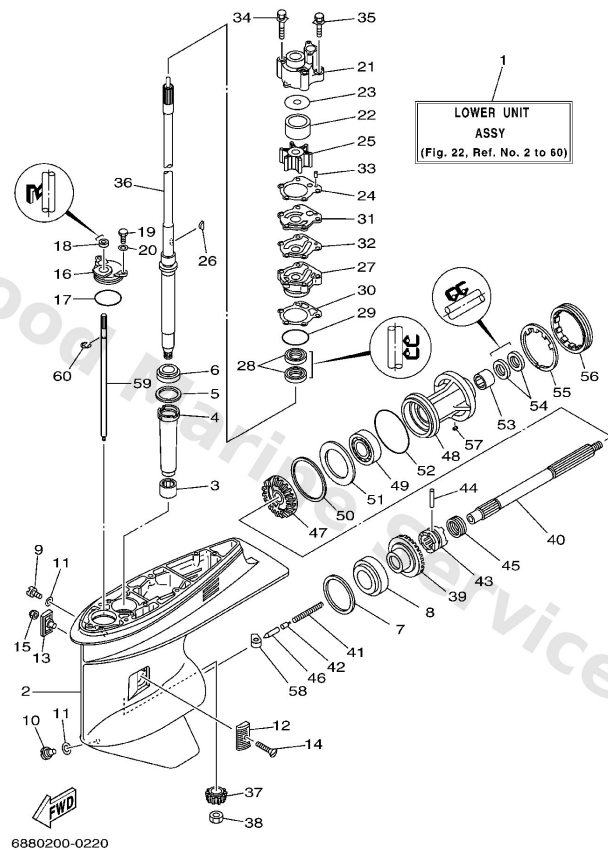
Ref	Part	
7	688455670112 Shim (t:0.12mm) UR	Buy now
7	688455670115 Shim (t:0.15mm) UR	Buy now
7	688455670118 Shim (t:0.18mm) UR	Buy now
7	688455670130 Shim (t:0.30mm) UR	Buy now
7	688455670140 Shim (t:0.40mm) UR	Buy now
7	688455670150 Shim (t:0.50mm) UR	Buy now
8	93332--000W7 Bearing(6b0)	Buy now
9	90340--08002 Plug, straight screw	Buy now
10	688--45341--10 Plug, drain	Buy now
11	90430--08020 Gasket	Buy now
12	6H1--45214--00 Cover, water inlet	Buy now
13	6H1--45215--00 Cover, water inlet	Buy now
14	90151--05M00 Screw, countersunk(692)	Buy now
15	90185--05002 Nut nylon (sus)(ex4)	Buy now
16	688--45321--00 Plate	Buy now

Lower Casing. Drive 1



Ref	Part	
17	93210--49046 O-ring (620)	Buy now
18	93106--09014 Oil seal	Buy now
19	97095--06016 Bolt, hexagon deep recess	Buy now
20	92995--06600 Washer, plain (646)	Buy now
21	688--44311--01 Housing, water pump 1	Buy now
22	688--44322--00 Insert, cartridge FOR STD	Buy now
22	688--44322--41 Insert, cartridge FOR CHROMATE	Buy now
23	688--44321--41 Inner plate, cartridge FOR CHROMATE	Buy now
24	688--44315--A0 Gasket, water pump 1	Buy now
25	688--44352--03 Impeller	Buy now
26	90280--04M04 Key, woodruff (688)	Buy now
27	688443410194 Housing, water pump set	Buy now
28	93101--25M03 Oil seal	Buy now
29	93210--46044 O-ring	Buy now
30	688--44316--A0 Gasket, water pump 2	Buy now

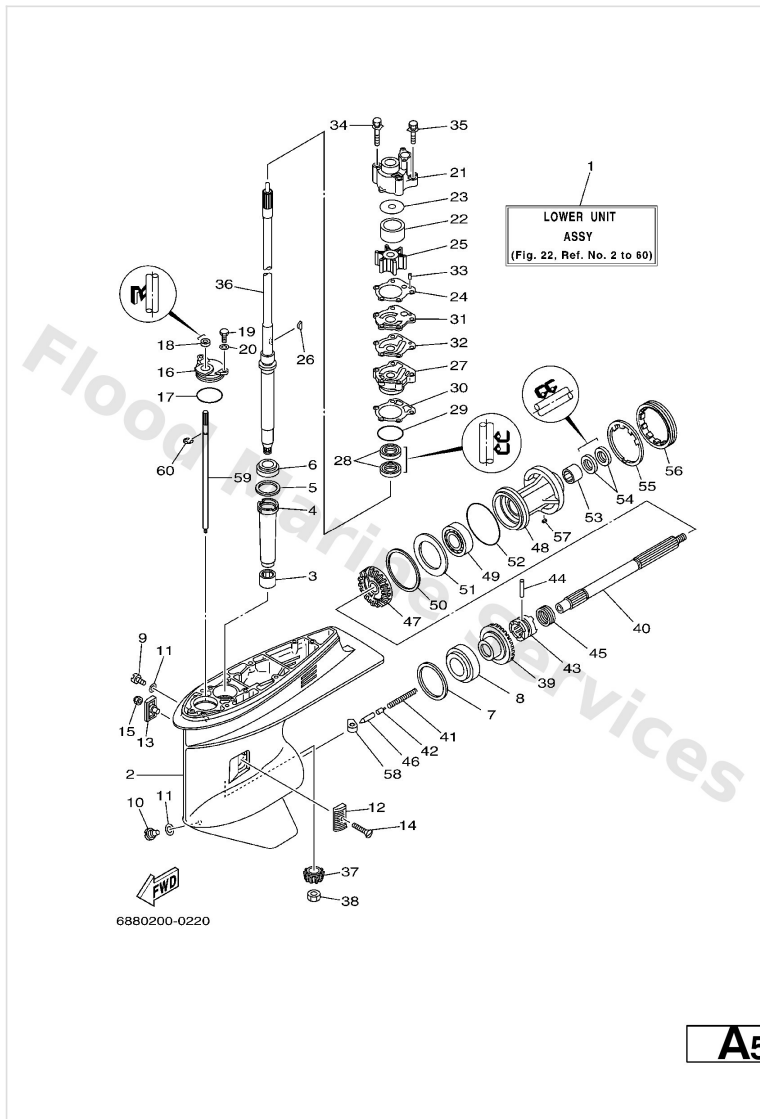
Lower Casing. Drive 1



A5

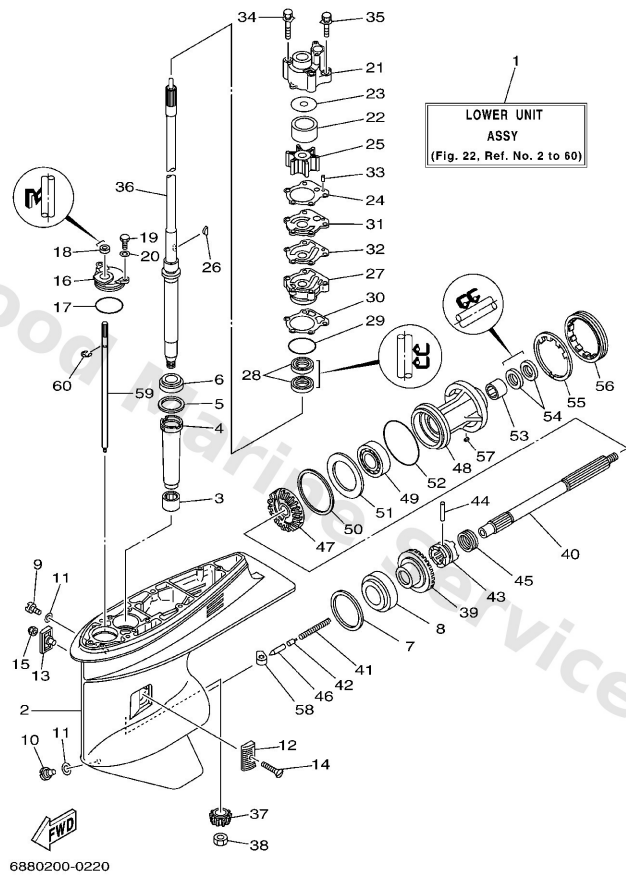
Ref	Part	
31	688--44323--00 Outer plate, cartridge FOR STD	Buy now
31	688--44323--40 Outer plate, cartridge FOR CHROMATE	Buy now
32	688--44324--A0 Gasket, cartridge Outer plate	Buy now
33	93604--10M03 Pin, dowel (688)	Buy now
34	90119--08M16 Bolt, with washer(6h0)	Buy now
35	90119--08M13 Bolt, with washer(6h0)	Buy now
36	6884550111 Drive shaft comp. L	Buy now
36	6884550122 Drive shaft comp. X	Buy now
36	6924550121 Drive shaft comp. Y	Buy now
37	688--45551--01 Pinion	Buy now
38	90170--16M01 Nut, hexagon (688)	Buy now
39	688--45560--00 Gear 1 (26t)	Buy now
40	6884561100 Shaft, propeller	Buy now
41	9050116233 Spring compression(663)	Buy now
42	6884563400 Slide, shift	Buy now

Lower Casing. Drive 1



Ref	Part	
43	6884563101 Clutch, dog	Buy now
44	90250--07M02 Pin, straight (688)	Buy now
45	688--45633--00 Pin, cross pin	Buy now
46	6884563500 Plunger, shift	Buy now
47	6884557101 Gear 2 (26t)	Buy now
48	688453310094 Housing, bearing	Buy now
49	93306--207U0 Brg,r-b 6207 72mm 280g (688)	Buy now
50	688455770110 Shim (t:0.10mm) UR	Buy now
50	688455770112 Shim (t:0.12mm) UR	Buy now
50	688455770115 Shim (t:0.15mm) UR	Buy now
50	688455770118 Shim (t:0.18mm) UR	Buy now
50	688455770130 Shim (t:0.30mm) UR	Buy now
50	688455770140 Shim (t:0.40mm) UR	Buy now
50	688455770150 Shim (t:0.50mm) UR	Buy now
51	688--45576--00 Washer, thrust 2	Buy now

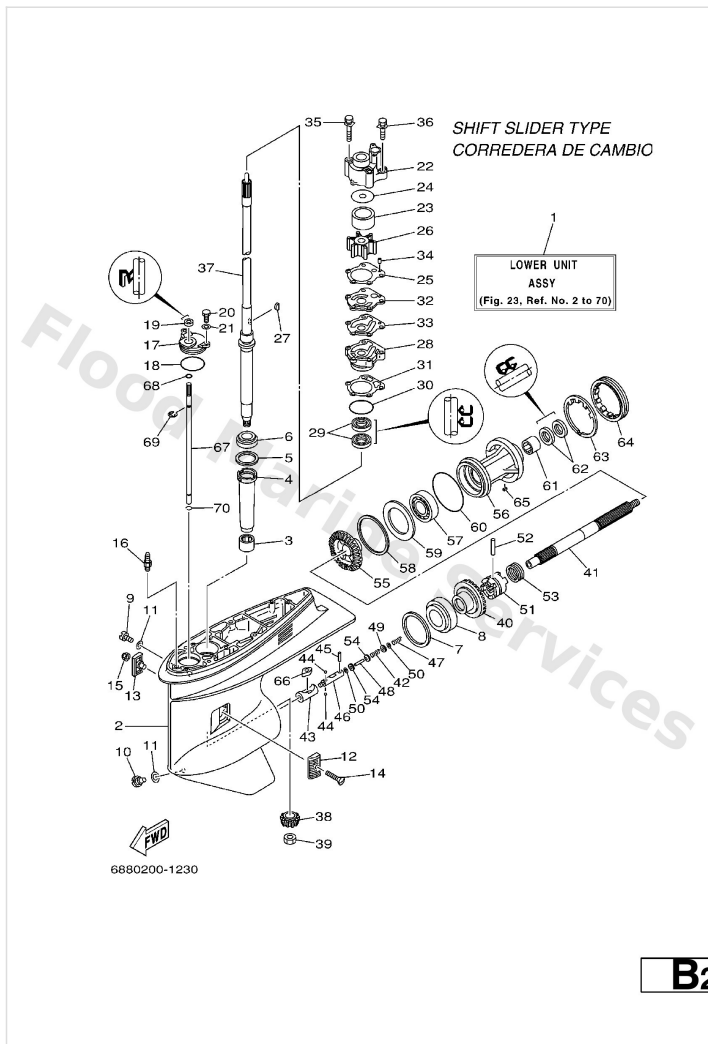
Lower Casing. Drive 1



A5

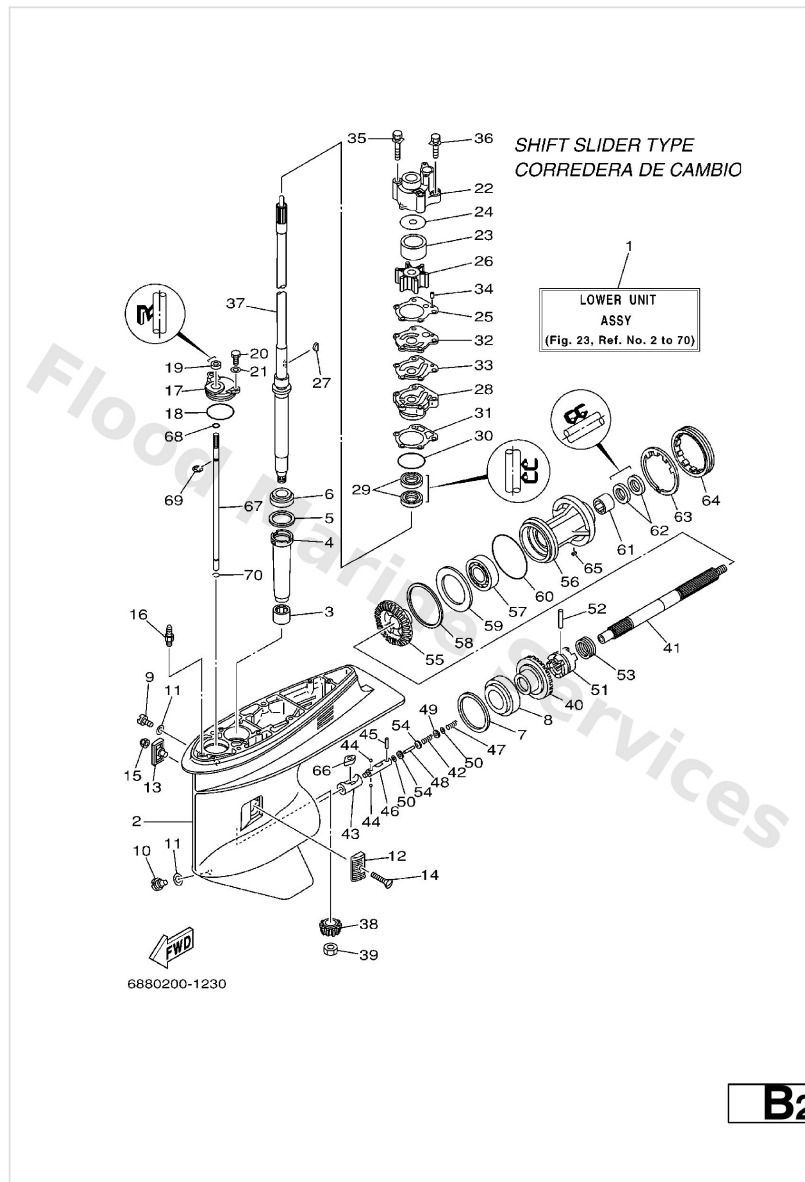
Ref	Part	
52	93210--85M97 O-ring(6h1)	Buy now
53	93317--325U0 Brg,needle	Buy now
55	688--45383--02 Washer, claw	Buy now
56	688--45384--00 Nut	Buy now
57	90282--04010 Key, strait(663)	Buy now
58	663--44151--00 Cam, shift	Buy now
59	6634414401 Rod, shift 2	Buy now
60	99001--08600 Circlip(2r6)	Buy now

Lower Casing. Drive 2



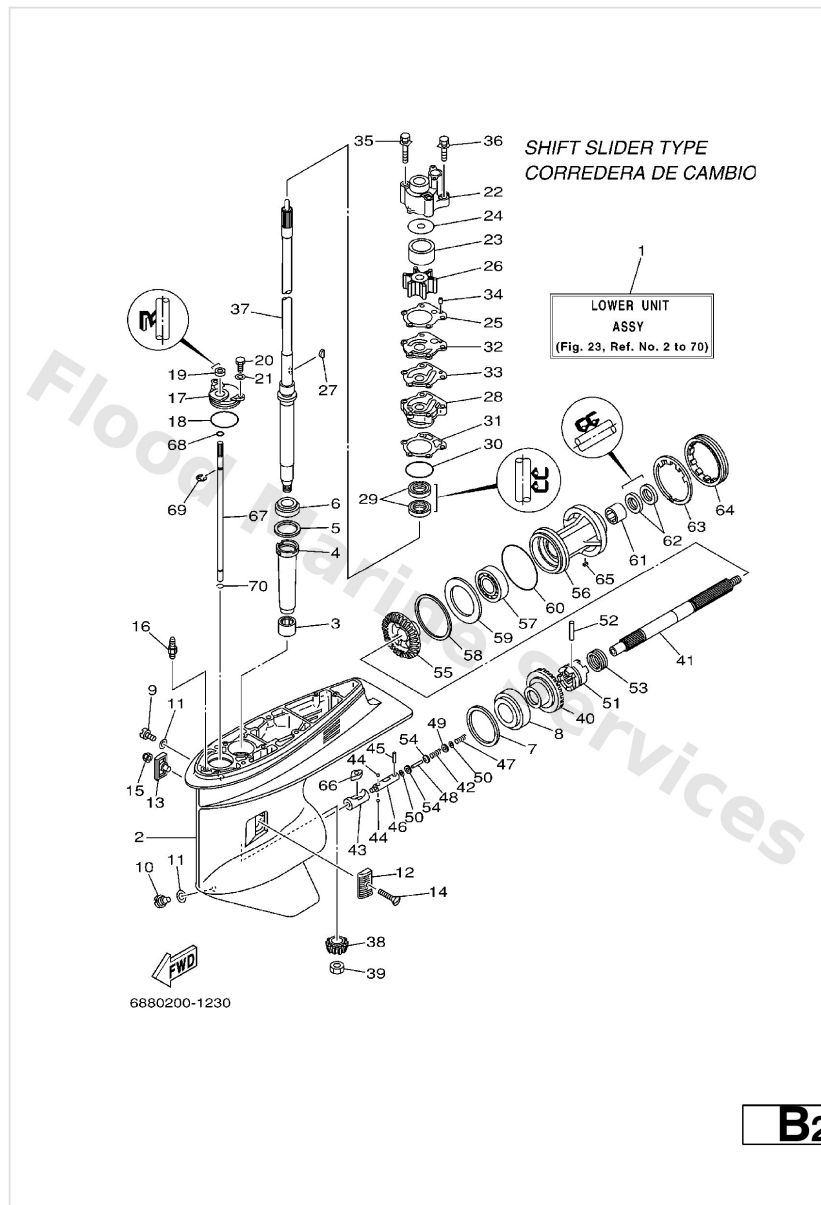
Ref	Part	
1	69245300404D Lower Unit assembly L 85A-FOR MALASIA,	Buy now
2	6H1--45301--03--4D Lower casing set	Buy now
3	93315--325V1 Bearing, needle (688)	Buy now
4	688--45536--01 Sleeve, drive shaft	Buy now
5	688455870110 Shim (t:0.10mm) UR	Buy now
5	688455870112 Shim (t:0.12mm) UR	Buy now
5	688455870115 Shim (t:0.15mm) UR	Buy now
5	688455870118 Shim (t:0.18mm) UR	Buy now
5	688455870130 Shim (t:0.30mm) UR	Buy now
5	688455870140 Shim (t:0.40mm) UR	Buy now
5	688455870150 Shim (t:0.50mm) UR	Buy now
6	93332--000U3 Brg,tapered roller 50mm (688)	Buy now
7	688455670110 Shim (t:0.10mm) UR	Buy now
7	688455670112 Shim (t:0.12mm) UR	Buy now
7	688455670115 Shim (t:0.15mm) UR	Buy now

Lower Casing. Drive 2



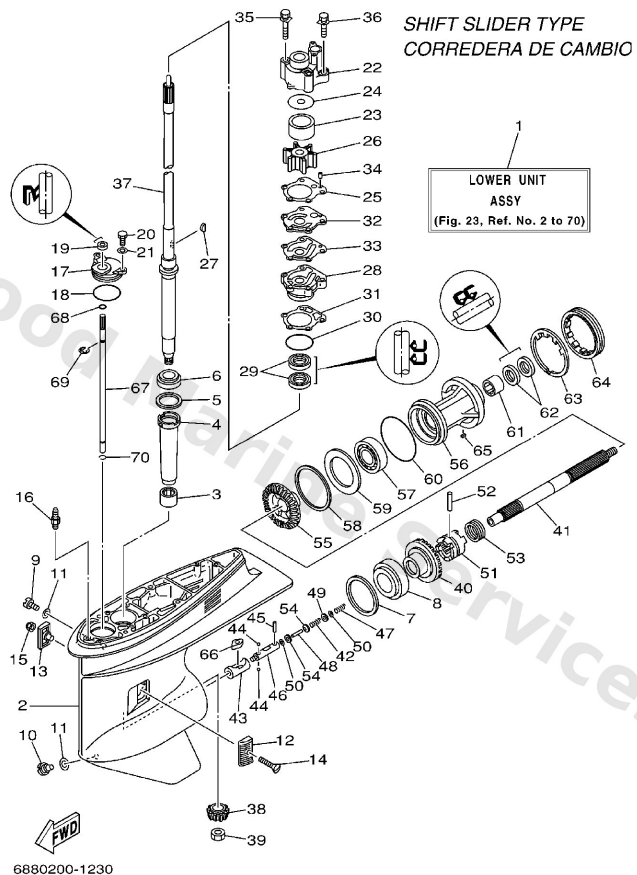
Ref	Part	
7	688455670118 Shim (t:0.18mm) UR	Buy now
7	688455670130 Shim (t:0.30mm) UR	Buy now
7	688455670140 Shim (t:0.40mm) UR	Buy now
7	688455670150 Shim (t:0.50mm) UR	Buy now
8	93332--000W7 Bearing(6b0)	Buy now
9	90340--08002 Plug, straight screw	Buy now
10	688--45341--10 Plug, drain	Buy now
11	90430--08020 Gasket	Buy now
12	6H1--45214--00 Cover, water inlet	Buy now
13	6H1--45215--00 Cover, water inlet	Buy now
14	90151--05M00 Screw, countersunk(692)	Buy now
15	90185--05002 Nut nylon (sus)(ex4)	Buy now
16	6J8--45378--00 Nipple, hose (plug)	Buy now
17	688--45321--00 Plate	Buy now
18	93210--49046 O-ring (620)	Buy now

Lower Casing. Drive 2



Ref	Part	
19	93106--09014 Oil seal	Buy now
20	97095--06016 Bolt, hexagon deep recess	Buy now
21	92995--06600 Washer, plain (646)	Buy now
22	688--44311--01 Housing, water pump 1	Buy now
23	688--44322--41 Insert, cartridge FOR CHROMATE	Buy now
24	688--44321--41 Inner plate, cartridge FOR CHROMATE	Buy now
25	688--44315--A0 Gasket, water pump 1	Buy now
26	688--44352--03 Impeller	Buy now
27	90280--04M04 Key, woodruff (688)	Buy now
28	688443410194 Housing, water pump set	Buy now
29	93101--25M03 Oil seal	Buy now
30	93210--46044 O-ring	Buy now
31	688--44316--A0 Gasket, water pump 2	Buy now
32	688--44323--40 Outer plate, cartridge FOR CHROMATE	Buy now
33	688--44324--A0 Gasket, cartridge Outer plate	Buy now

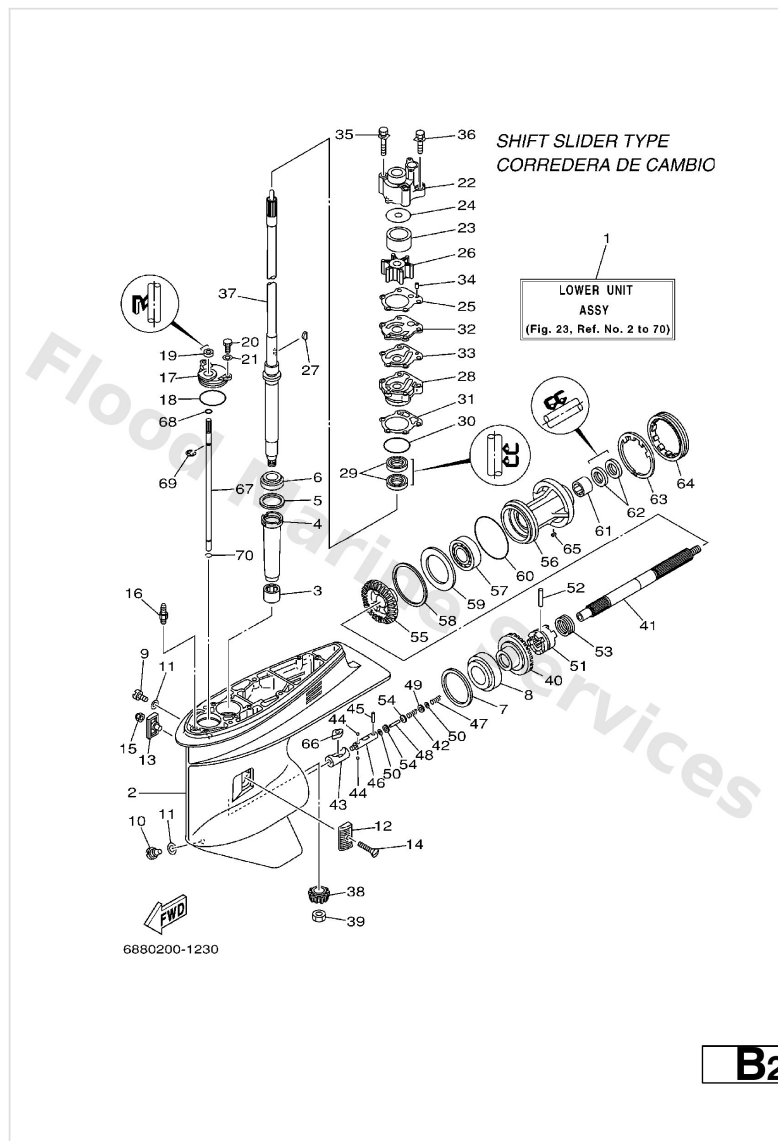
Lower Casing. Drive 2



B2

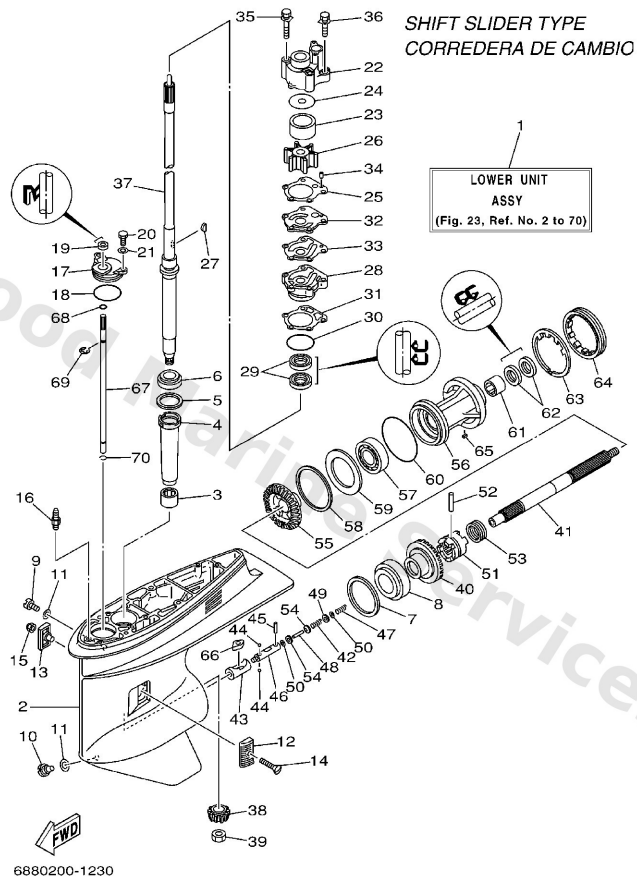
Ref	Part	
34	93604--10M03 Pin, dowel (688)	Buy now
35	90119--08M16 Bolt, with washer(6h0)	Buy now
36	90119--08M13 Bolt, with washer(6h0)	Buy now
37	6884550111 Drive shaft comp. L	Buy now
38	688--45551--01 Pinion	Buy now
39	90170--16M01 Nut, hexagon (688)	Buy now
40	688--45560--00 Gear 1 (26t)	Buy now
41	6H1--45611--01 Shaft, propeller	Buy now
42	90501--12M48 Spring (6h1)	Buy now
43	6H1--45641--01 Shifter	Buy now
44	93503--16003 Ball	Buy now
45	93603--12M11 Pin, dowel(6h1)	Buy now
46	6H1--45634--02 Slide, shift	Buy now
47	90501--16M65 Spring, compression(6h1)	Buy now
48	6H1--45668--00 Shaft, free 1	Buy now

Lower Casing. Drive 2



Ref	Part	
49	90201--03313 Washer, plate 8077743700	Buy now
50	90183--02M03 Nut, spring (6h1)	Buy now
51	6H1--45631--01 Clutch, dog	Buy now
52	90250--07M02 Pin, straight (688)	Buy now
53	688--45633--00 Ping, cross pin	Buy now
54	6H1--45635--00 Plunger, shift	Buy now
55	6H1--45571--00 Gear 2	Buy now
56	688453310094 Housing, bearing	Buy now
57	93306--207U0 Brg,r-b 6207 72mm 280g (688)	Buy now
58	688455770110 Shim (t:0.10mm) UR	Buy now
58	688455770112 Shim (t:0.12mm) UR	Buy now
58	688455770115 Shim (t:0.15mm) UR	Buy now
58	688455770118 Shim (t:0.18mm) UR	Buy now
58	688455770130 Shim (t:0.30mm) UR	Buy now
58	688455770140 Shim (t:0.40mm) UR	Buy now

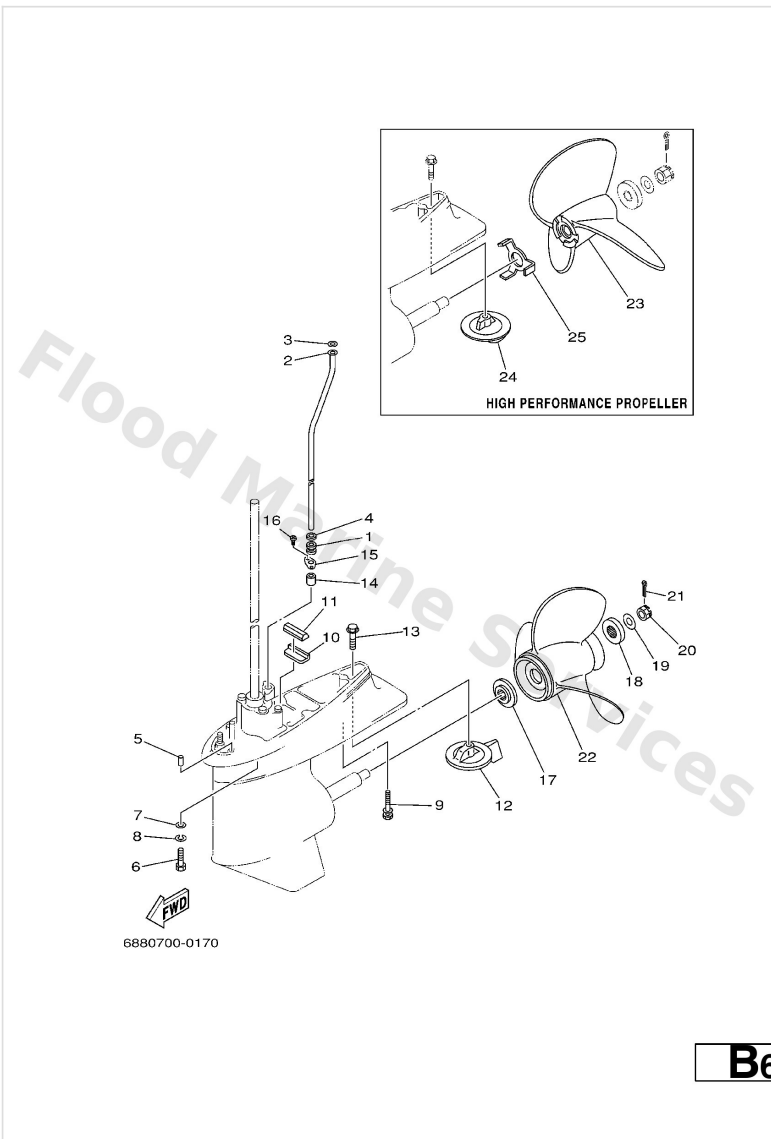
Lower Casing. Drive 2



B2

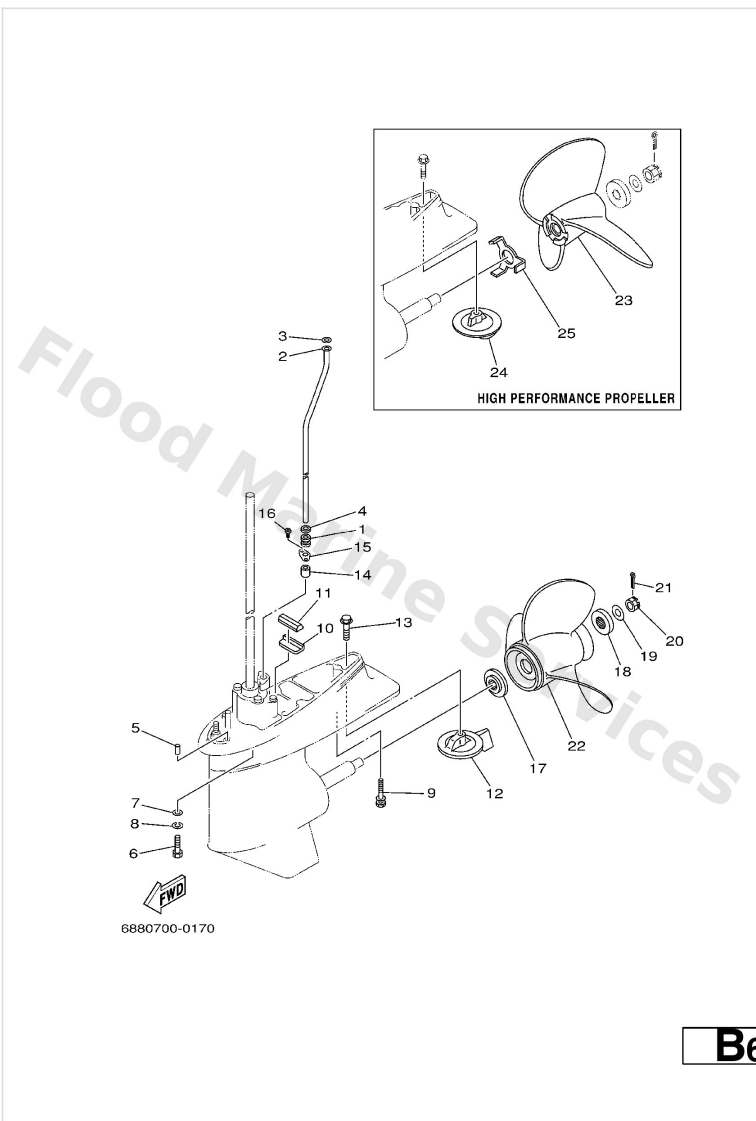
Ref	Part	
58	688455770150 Shim (t:0.50mm) UR	Buy now
59	688--45576--00 Washer, thrust 2	Buy now
60	93210--85M97 O-ring(6h1)	Buy now
61	93317--325U0 Brg,needle	Buy now
63	688--45383--02 Washer, claw	Buy now
64	688--45384--00 Nut	Buy now
65	90282--04010 Key, strait(663)	Buy now
66	6H1--44151--00 Cam, shift	Buy now
67	6H1--44144--00 Rod, shift 2	Buy now
68	93210--07003 O-ring (11m)	Buy now
69	99001--08600 Circlip(2r6)	Buy now
70	93450--07M00 Circlip (6e5)	Buy now

Lower Casing. Drive 3



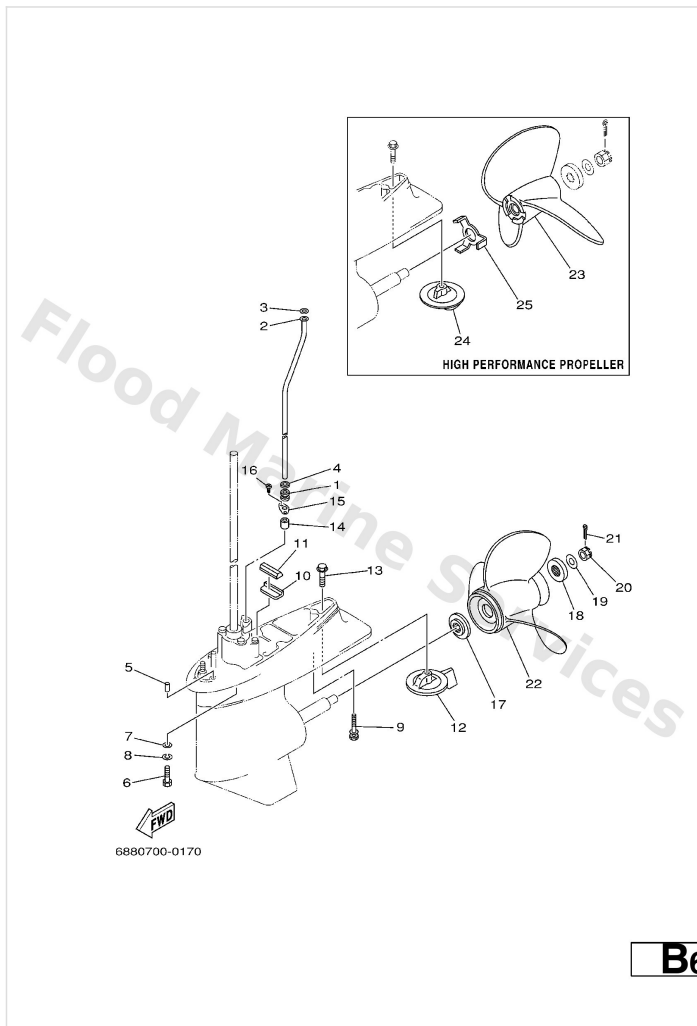
Ref	Part	
1	663--44367--00 Damper, water seal 3	Buy now
2	688--44361--10 Tube, water 1 L	Buy now
2	6884436120 Tube, water (ul) X	Buy now
2	6924436120 Tube, water Y	Buy now
3	90202--12060 Washer, plate(663)	Buy now
4	90430--12072 Gasket	Buy now
5	93606--12019 Pin, dowel (614) L	Buy now
6	97075--10040 Bolt, hexagon deep recess L	Buy now
7	92990--10600 Washer, plate	Buy now
8	92990--10100 Ybs67-10 washer, spring	Buy now
9	90119--08M84 Bolt, with washer L	Buy now
10	663--45376--00--94 Guide, seal damper	Buy now
11	688--45375--00 Damper, seal 2	Buy now
12	688--45371--02 Tab-trim	Buy now
13	90105--10M67 Bolt, hexagon (663)	Buy now

Lower Casing. Drive 3



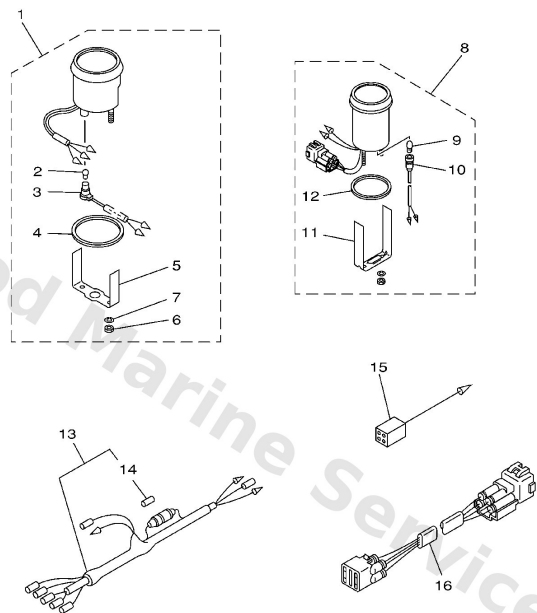
Ref	Part	
14	663--44366--00 Damper, water seal 2	Buy now
15	90480--19M06 Grommet (688)	Buy now
16	97780--40512 Screw, pan head tapping	Buy now
17	688--45987--01 Spacer	Buy now
18	688--45997--01 Spacer 2	Buy now
19	90201--17M00 Washer, plate(6h1)	Buy now
20	90171--16011 Nut, castle (663)	Buy now
21	91490--40025 Pin, cotter (663)	Buy now
22	6E5--45941--00--EL Propeller (3x13x19-k) UR	Buy now
22	6E5--45943--00--EL Propeller (3x12-5/8"x21"-k) UR	Buy now
22	6E5--45945--01--EL Propeller (3x13-1/4x17-k) UR	Buy now
22	6E5--45947--00--EL Propeller (3x13-1/2x15-k) UR	Buy now
22	688--45930--02--98 Propeller (3x13x17) UR	Buy now
22	688--45932--60--98 Propeller (3x13-1/2"x14"-k) UR	Buy now
22	688--45970--03--98 Propeller (3x13"x19"-k) UR	Buy now

Lower Casing. Drive 3



Ref	Part	
22	688--45972--02--98 Propeller (3x13"x21"-k) UR	Buy now
22	688--45974--02--98 Propeller (3x13"x23"-k) UR	Buy now
22	688--45976--01--98 Propeller (ss 3x13"x25"-k) UR	Buy now
22	688--45978--60--98 Propeller (3x13-1/2"x16"-k) UR	Buy now
22	6E5--45949--00--EL Propeller (3x13-5/8"x13"-k) UR	Buy now
22	6E5--45952--00--EL Propeller (3x13"x23"-k) UR	Buy now
22	6E5--45954--00--EL Propeller (3x14"x11"-k) UR	Buy now
23	6E5--45970--10 Propeller (ss 3x14"x20"-p) UR	Buy now
23	6E5--45972--10 Propeller (ss 3x14"x24"-p) UR	Buy now
23	6E5--45974--10 Propeller (ss 3x14"x28"-p) UR	Buy now
23	6E5--45976--10 Propeller assembly (3x14"x22"-p) UR	Buy now
23	6E5--45978--10 Propeller assembly (3x14"x26"-p) UR	Buy now
24	6E5--45371--10 Tab-trim	Buy now
25	6E5--45994--10 Plate, tooth	Buy now

Meter

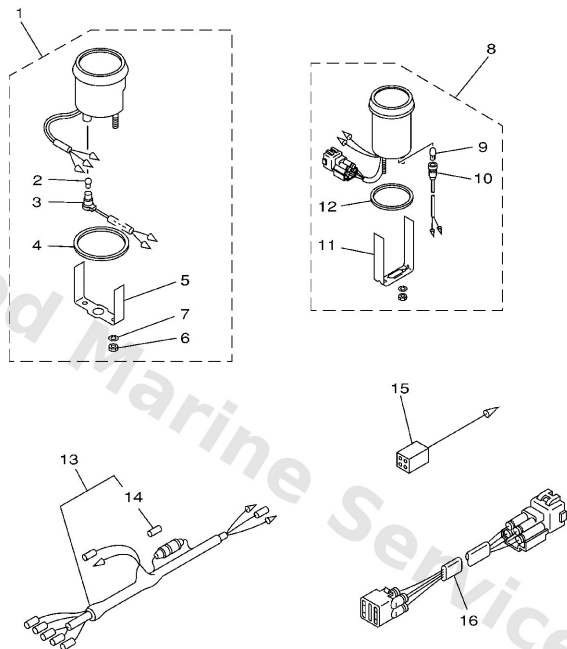


6E50200-0280

C7

Ref	Part	
1	6Y58354014 Tachometer assembly AP WITHOUT OIL LAMP	Buy now
2	6Y5--83517--00 Bulb (12v-1.7w)	Buy now
3	6Y5--83536--10 Socket, meter	Buy now
4	6Y5--83523--00 Damper	Buy now
5	6Y5--83514--00 Plate, fitting	Buy now
6	95380--05600 Nut, hexagon (663)	Buy now
7	92990--05100 Ybs67-5 washer, spring	Buy now
8	6Y5--83670--12 Trim meter assembly. AP	Buy now
9	6Y5--83518--00 Bulb (12v-1.7w) t6.5	Buy now
10	6Y5--83536--00 Socket, meter	Buy now
11	6Y5--83544--00 Plate, fitting	Buy now
12	688--83664--00 Damper	Buy now
13	6Y5--83553--00 Wire, lead (l=2.5m) AP	Buy now
14	1E6--82151--00 Fuse (10a)	Buy now
15	6Y5--82117--00 Wire, lead AP	Buy now

Meter

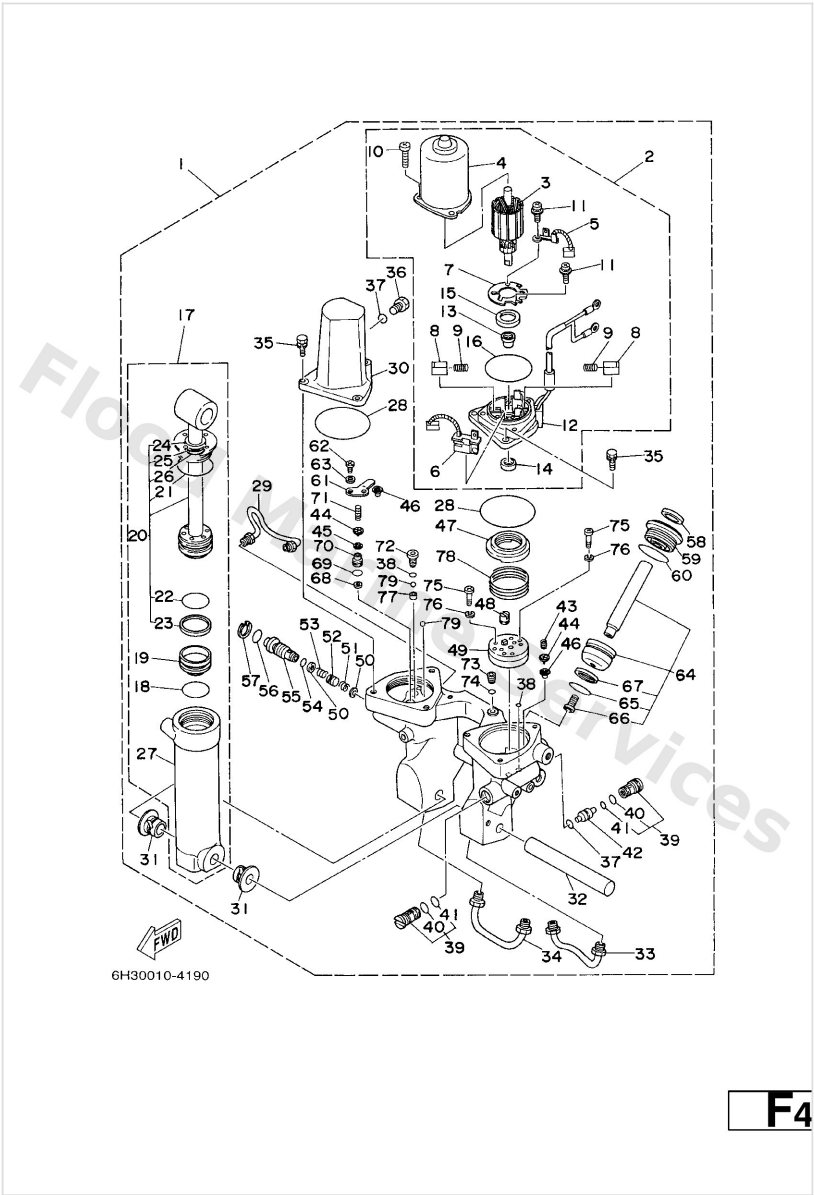


6E50200-0280

C7

Ref	Part	
16	6R3--82553--70 Extension, wire lead (for trim AP 4P,7M	Buy now

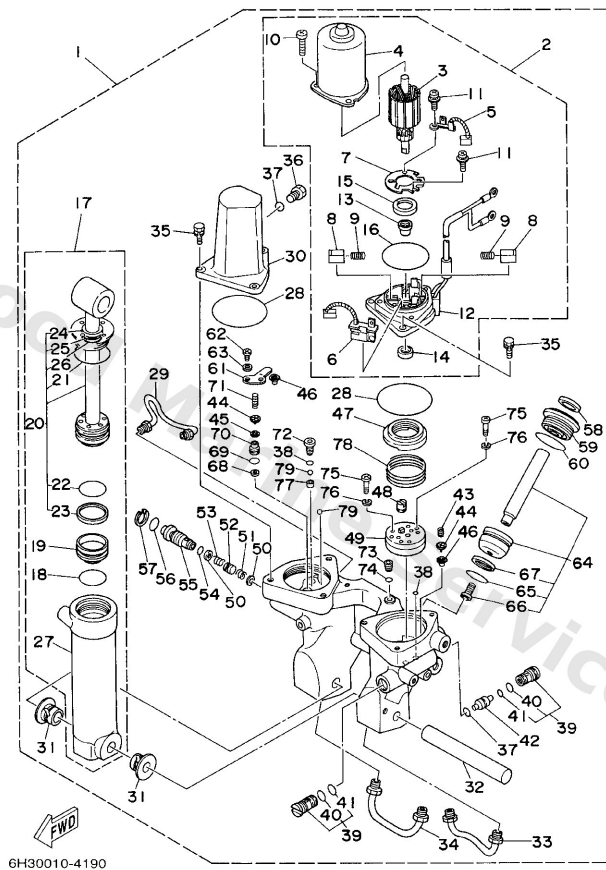
Power Trim & Tilt Assy



F4

Ref	Part	
1	6H1--43800--17--4D Power trim & tilt assembly	Buy now
2	6H1--43880--02 Motor assembly	Buy now
3	6H1--43805--10 Armature assembly	Buy now
4	6H1--43804--10 Stator assembly	Buy now
5	6H1--43891--10 Brush	Buy now
6	6H1--43892--10 Breaker comp. (brush 2)	Buy now
7	6H1--4380F--10 Plate, brush holder	Buy now
8	6H1--4380J--10 Holder, brush	Buy now
9	6H1--4386K--10 Spring, brush	Buy now
10	97885--05016 Screw, pan head(6b0)	Buy now
11	97607--04310 Screw, pan head(6g8)	Buy now
12	6H1--43881--10 Frame, end	Buy now
13	6H1--4380H--10 Metal	Buy now
14	93102--08M43 Oil seal(6b0)	Buy now
15	6H1--4380G--10 Plate	Buy now

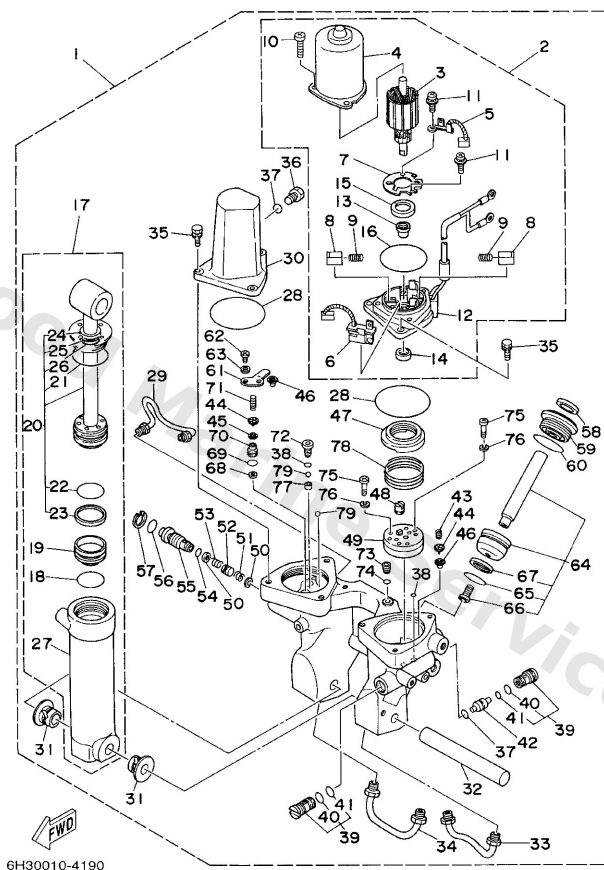
Power Trim & Tilt Assy



F4

Ref	Part	
16	6H1--43865--10 O-ring	Buy now
17	6H1--43840--11 Power tilt assembly	Buy now
18	6H1--43861--10 O-ring	Buy now
19	6H1--43814--11 Piston, free	Buy now
20	6H1--43810--11 Tilt piston sub assembly	Buy now
21	6H1--43861--00 O-ring	Buy now
23	6H1--43871--10 Ring, back up	Buy now
24	6H1--43812--00 Seal dust	Buy now
25	6H1--43872--10 Ring, back up	Buy now
26	93210--18397 O-ring (6g5)	Buy now
27	6H1--43813--10 Cylinder, tilt	Buy now
28	93210--64488 93210-64488	Buy now
29	6H1--43835--10 Pipe	Buy now
30	6H1--43828--10 Body, reservoir	Buy now
31	90386--18M14 Bushing (6e5)	Buy now

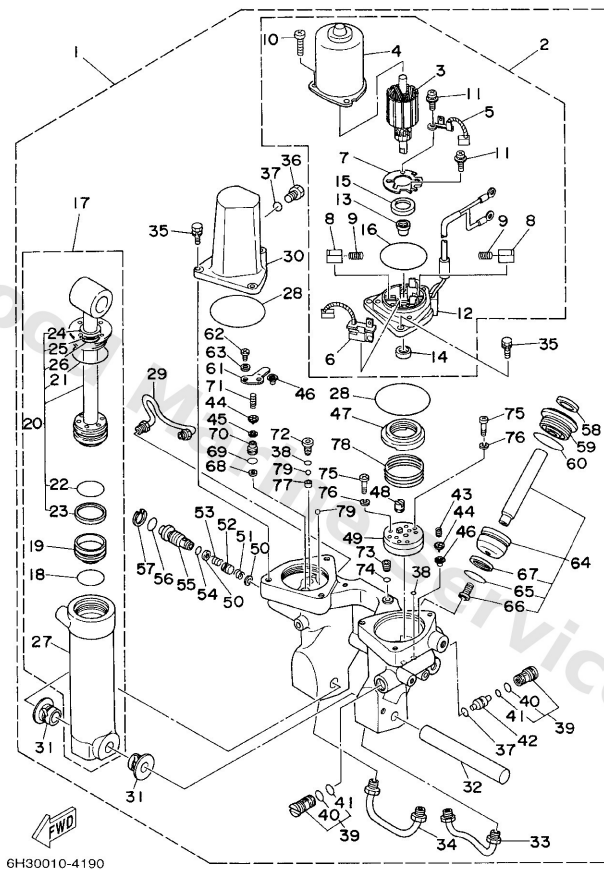
Power Trim & Tilt Assy



F4

Ref	Part	
32	6E5--43818--00 Pin, lower shock mount	Buy now
33	6H1--43833--10 Pipe	Buy now
34	6H1--43834--00 Pipe	Buy now
35	97595--06420 Bolt(7u8)	Buy now
36	6H1--43829--00 Plug, reservoir	Buy now
37	93210--09165 O-ring	Buy now
38	93210--064A5 O-ring(61a)	Buy now
39	67F--43802--00 Valve sub assembly	Buy now
40	6H1--43866--00 O-ring	Buy now
41	6H1--43867--00 O-ring	Buy now
42	6H1--43841--11 Piston, shuttle	Buy now
43	6H1--43856--10 Spring, down relief	Buy now
44	6H1--43844--10 Pin, valve support	Buy now
45	6H1--4384G--11 Seal, relief valve	Buy now
46	6H1--4384F--10 Seal, main valve	Buy now

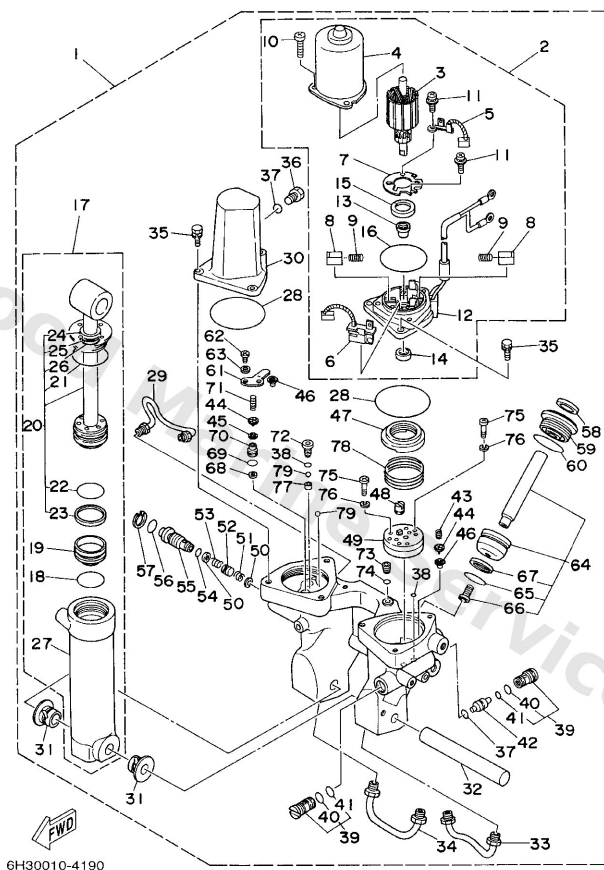
Power Trim & Tilt Assy



F4

Ref	Part	
47	6H1--43817--01 Filter 2	Buy now
48	6H1--43831--10 Connector, shaft	Buy now
49	6H1--43830--11 Gear pump assembly	Buy now
50	6H1--43847--00 Seat, manual valve	Buy now
51	6H1--43899--00 Spring, manual release	Buy now
52	6H1--4382A--10 Adaptor 1	Buy now
53	6H1--43854--00 Spring, manual release	Buy now
54	93210--10M74 O-ring	Buy now
55	6H1--43845--00 Screw, manual release	Buy now
56	9321018M75 O-ring (6e5)	Buy now
57	6H1--43875--00 Ring, snap	Buy now
58	6H1--43822--10 Seal, trim dust	Buy now
59	6H1--43821--11 Screw, trim cylinder end	Buy now
61	6H1--4384E--20 Spring, trim	Buy now
62	9850105010 Screw, pan head(62x)	Buy now

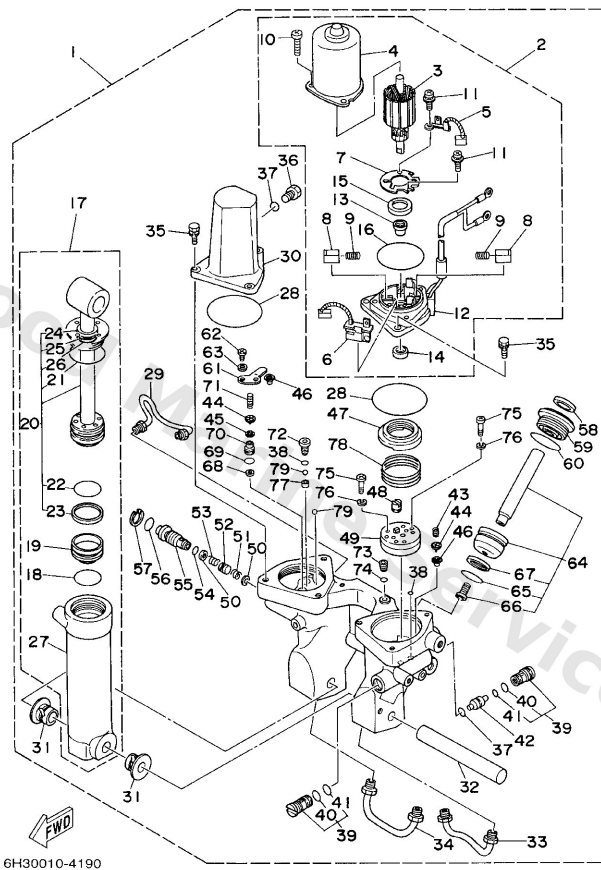
Power Trim & Tilt Assy



F4

Ref	Part	
63	9290105200 Ybs66-5 washer, plain	Buy now
64	6H1--43820--11 Piston sub assembly	Buy now
65	6H1--43864--00 O-ring	Buy now
66	91318--08016 Bolt, socket	Buy now
67	6H1--43874--00 Ring, back up	Buy now
68	6H1--43816--00 Filter 1	Buy now
69	6H1--43896--00 O-ring (2h7)	Buy now
70	6H1--43895--12 Seat, relief valve	Buy now
71	6H1--43855--11 Spring, up relief	Buy now
72	6H1--43843--11 Screw, valve lock	Buy now
73	6H1--4388E--11 Plug, taper screw	Buy now
74	6H1--43868--00 O-ring	Buy now
75	9850104025 Screw, pan head	Buy now
76	9290104100 Ybs67-4 washer, spring	Buy now
77	6H1--4387J--00 Washer, special 2	Buy now

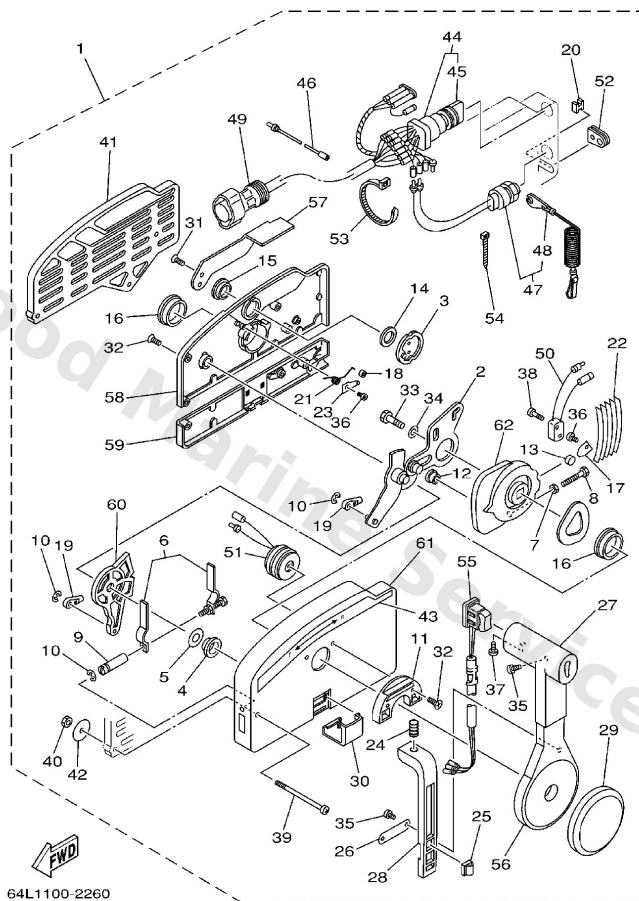
Power Trim & Tilt Assy



F4

Ref	Part	
78	6H1--4385H--00 Spring, seal	Buy now
79	93505--32038 Ball(7fk)	Buy now

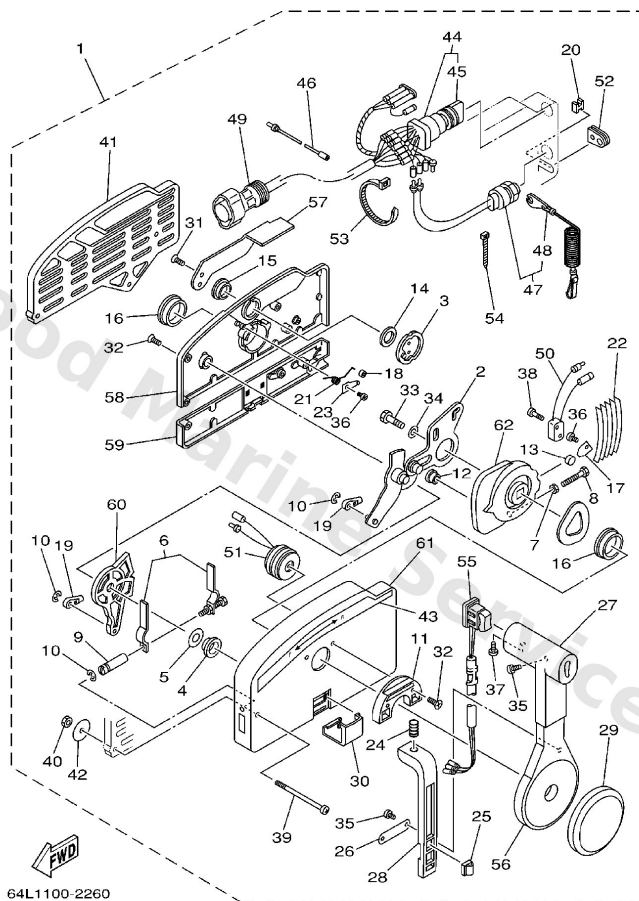
Remote Control Assy



C4

Ref	Part	
1	703--48203--15 Remote control assembly (7p) AP	Buy now
1	703--48205--17 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	703--48261--01 Arm, throttle	Buy now
3	703--48153--00 Shaft, free accel.	Buy now
4	703--48235--00 Bushing	Buy now
5	703--48268--00 Spacer 3	Buy now
6	703--48264--00 Throttle, friction	Buy now
7	95380--05600 Nut, hexagon (663)	Buy now
8	97380--05025 28 -	Buy now
9	703--48265--00 Shaft Friction	Buy now
10	93430--06024 Circlip (701)	Buy now
11	703--48245--00 Plate, lock	Buy now
12	703--48252--00 Roller, cam	Buy now
13	701--48248--00 Roller, free accel	Buy now
14	703--48198--00 Washer, wave 3	Buy now

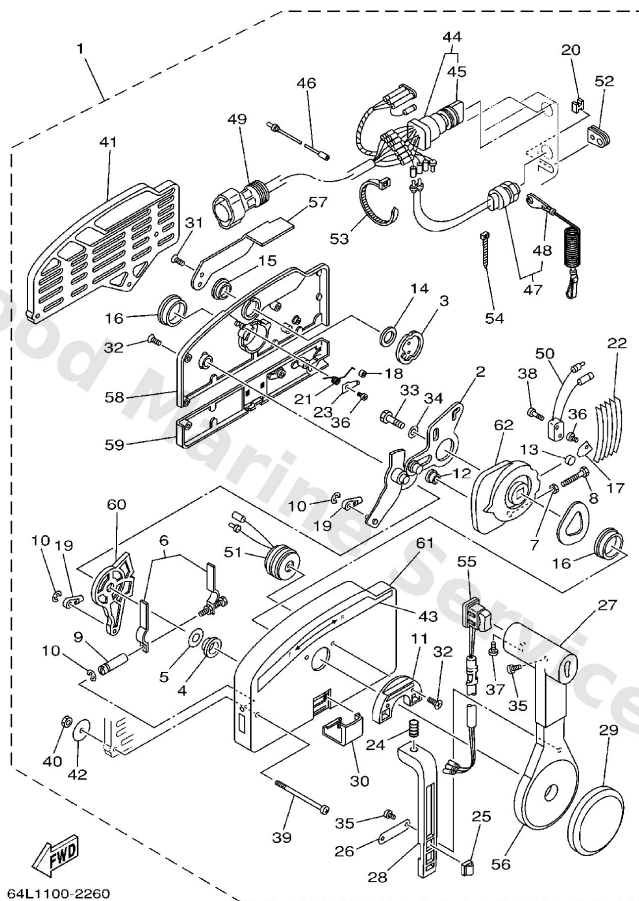
Remote Control Assy



C4

Ref	Part	
15	703--48243--00 Bushing 3	Buy now
16	703--48236--00 Bushing	Buy now
17	703--48189--00 Retainer	Buy now
18	703--48234--00 Roller, detent	Buy now
19	703--48345--01 Cable end, remote control 2	Buy now
20	703--48358--00 Anchor, cable	Buy now
21	703--48244--00 Spring, free accel.	Buy now
22	703--48238--00 Spring, detent	Buy now
23	703--48246--00 Spacer 1	Buy now
24	703--48227--00 Spring, neutral lock	Buy now
25	703--82594--00 Clamp WITH PT/T SW.	Buy now
26	703--48226--00 Plate, stopper	Buy now
27	703--48222--00 Grip, control lever SINGLE	Buy now
28	703--48223--00 Lock, neutral	Buy now
29	703--48225--00 Cover	Buy now

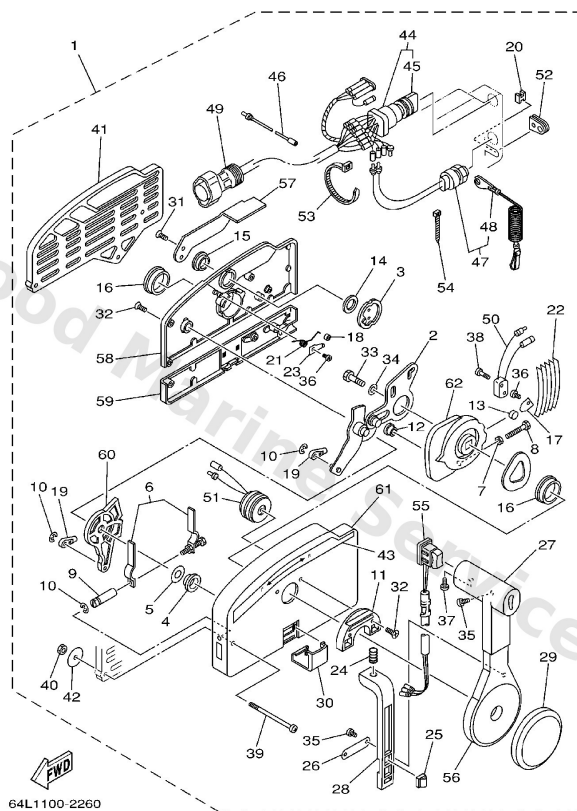
Remote Control Assy



C4

Ref	Part	
30	703--48219--00 Cover, lead	Buy now
31	703--48281--00 Screw, flat head	Buy now
32	703--48282--00 Screw	Buy now
33	97380--08030 Bolt, hexagon (fj1)	Buy now
34	92990--08600 Washer, plain (663)	Buy now
35	98580--04010 Screw, pan head (e56)	Buy now
36	98580--04006 Screw, pan head (7h3)	Buy now
37	98580--05010 Screw, pan head(62x)	Buy now
38	98580--03015 Screw, pan head (n151)	Buy now
39	703--48291--10 Screw	Buy now
40	95380--06600 Nut(661)	Buy now
41	703--48293--10 Spacer, remote control SINGLE	Buy now
42	701--48287--00 Washer 1	Buy now
43	703--48215--00 Graphic	Buy now
44	703--82510--33 Main switch assembly FOR 703--48203--15	Buy now

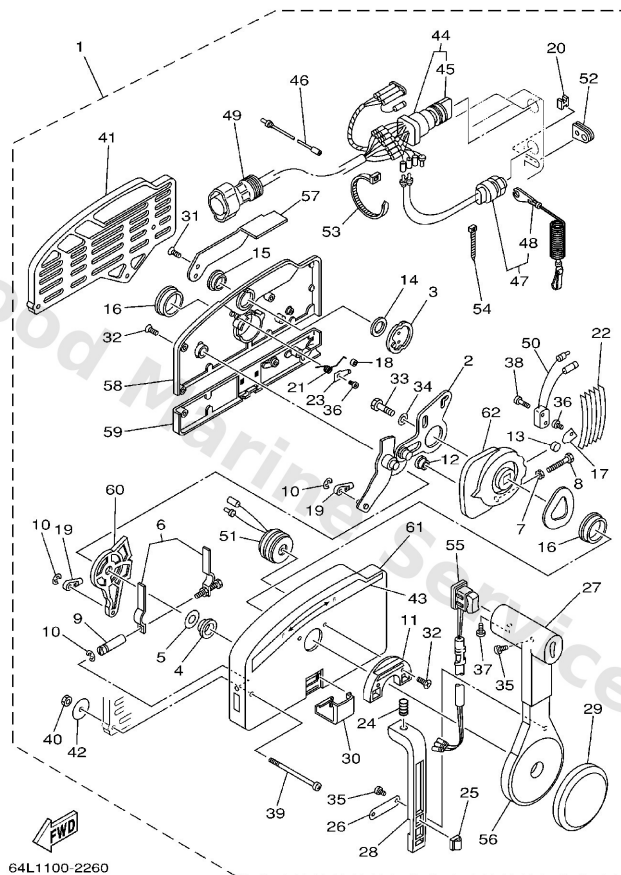
Remote Control Assy



C4

Ref	Part	
44	703--82510--43 Main switch assembly FOR 703--48205--17	Buy now
45	703--82577--00 Cap, key	Buy now
46	703--82531--00 Wire, lead	Buy now
47	688--82575--01 Engine stop switch assembly	Buy now
48	682--82556--00 Lanyard, stop switch	Buy now
49	688--82586--21 Extension, wire harness L)5M (7P)	Buy now
49	688--8258A--20 10p main harness mec 2m (6ft) L)5M (10P)	Buy now
50	703--82540--00 Neutral switch assembly	Buy now
51	703--83383--02 Buzzer	Buy now
52	703--48284--00 Grommet	Buy now
53	703--82591--00 Band	Buy now
54	703--82592--00 Band	Buy now
55	703--48224--00 Cover, control lever WITHOUT PT/T SW.	Buy now
55	703--82563--02 Trim & tilt switch assembly WITH PT/T SW.	Buy now
56	703--48221--00 Grip	Buy now

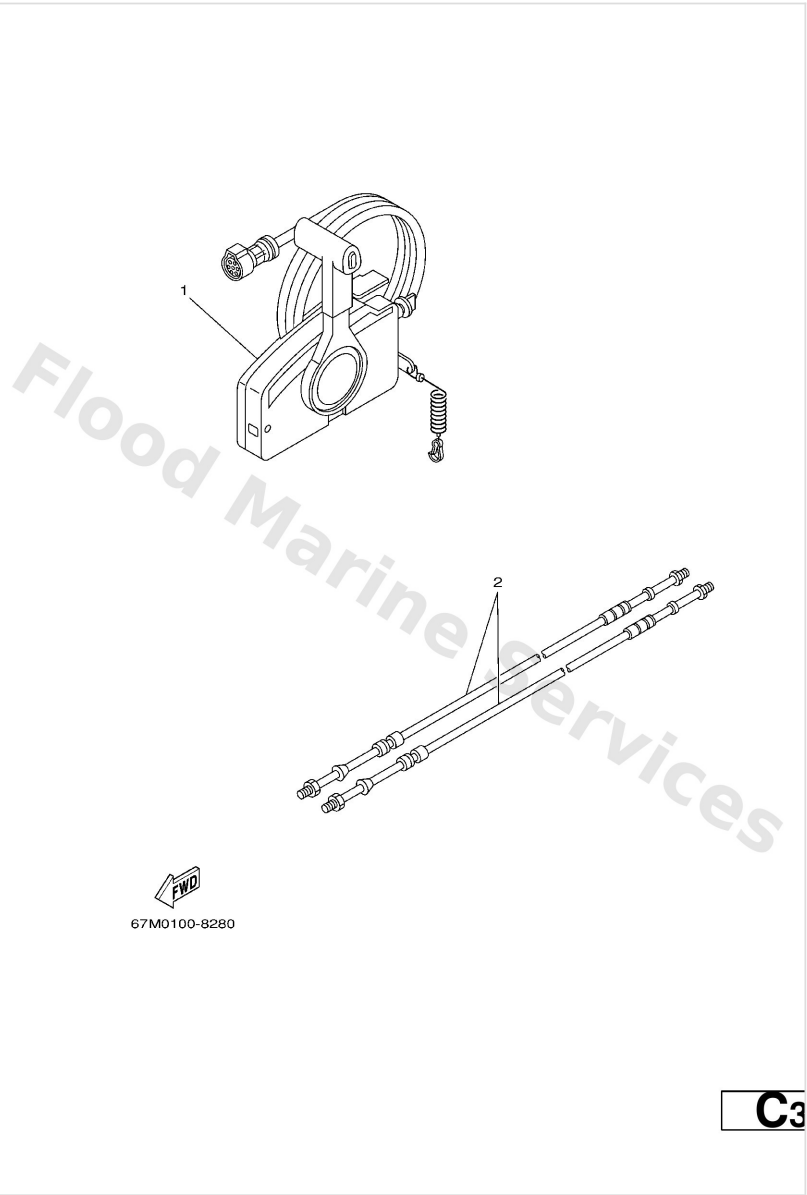
Remote Control Assy



C4

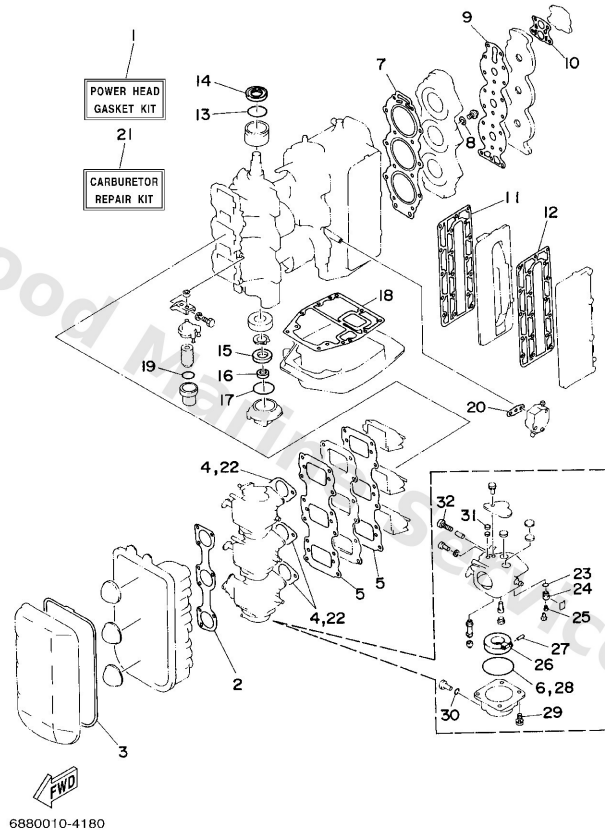
Ref	Part	
57	703--48152--00 Knob, free accel	Buy now
58	703--48212--00 Rear housing	Buy now
59	703--48213--00 Back, panel	Buy now
60	703--48271--00 Arm, shift	Buy now
61	703--48211--01 Housing,1	Buy now
62	703--48232--00 Drive gear	Buy now

Remote Control Box



Ref	Part	
1	703--48203--15 Remote control assembly (7p) AP	Buy now
1	703--48205--17 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	701--48320--30 27 – UR	Buy now
2	701--48320--40 27 – UR	Buy now
2	701--48320--80 Cable, Remote Control L=17F UR	Buy now

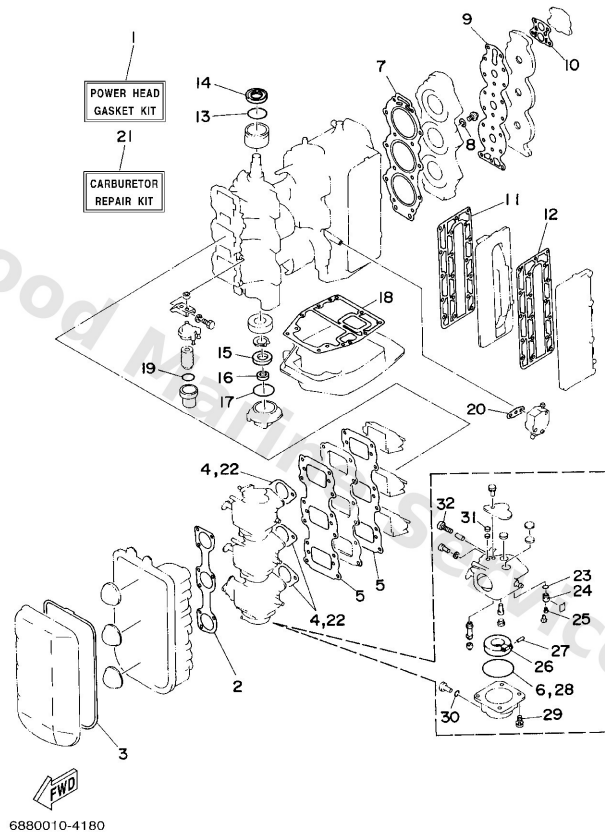
Repair Kit 1



D1

Ref	Part	
1	688W000102 Power head gasket kit	Buy now
2	68814483A0 Gasket	Buy now
3	6881441601 Gasket, air cleaner	Buy now
4	68814198A2 Gasket	Buy now
5	688--13621--A1 Gasket, valve seat	Buy now
6	6761498400 Gasket, float chamber	Buy now
7	68811181A1 Gasket, cylinder head 1	Buy now
8	90430--14115 Gasket (663)	Buy now
9	688--11193--A1 Gasket, head cover 1	Buy now
10	688--12414--A1 Gasket, cover	Buy now
11	688--41112--A0 Gasket, exhaust inner cover	Buy now
12	688--41114--A0 Gasket, exhaust outer cover	Buy now
13	93210--46M16 O-ring (688)	Buy now
14	93102--36M02 Oil seal(52w)	Buy now
15	93102--30M05 Oil seal (688)	Buy now

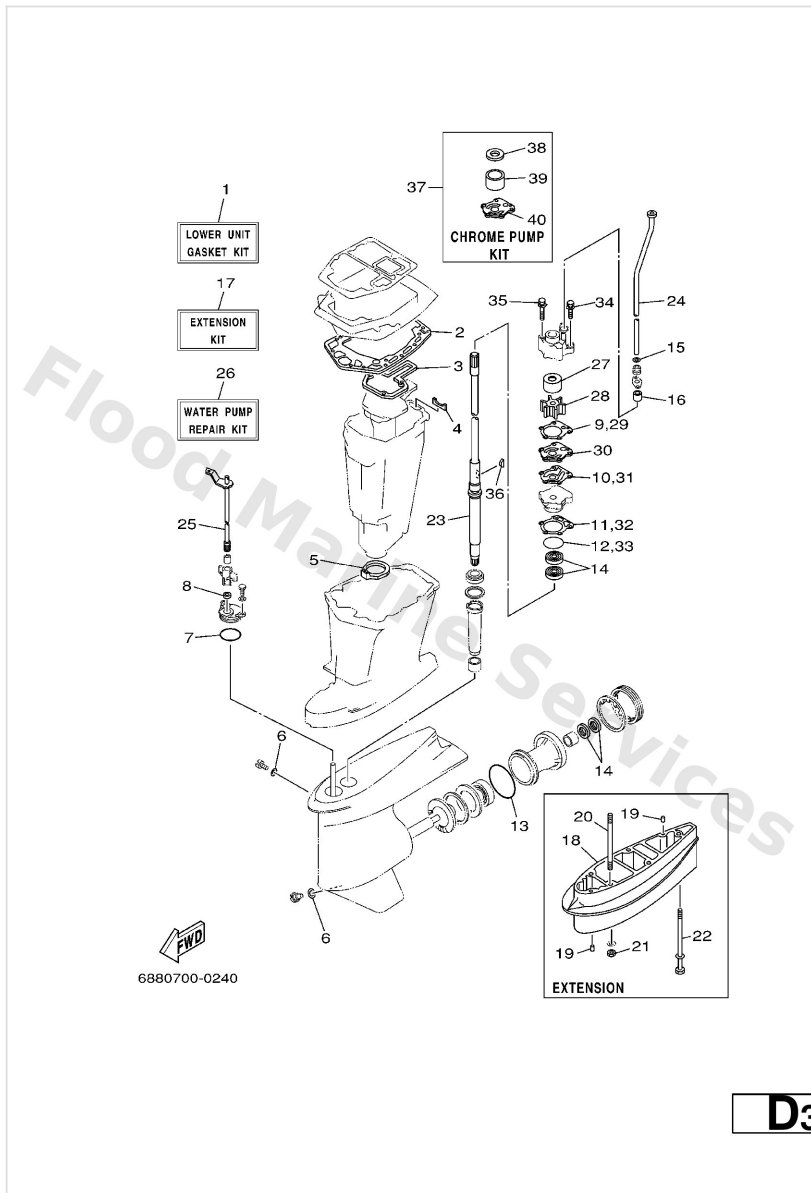
Repair Kit 1



D1

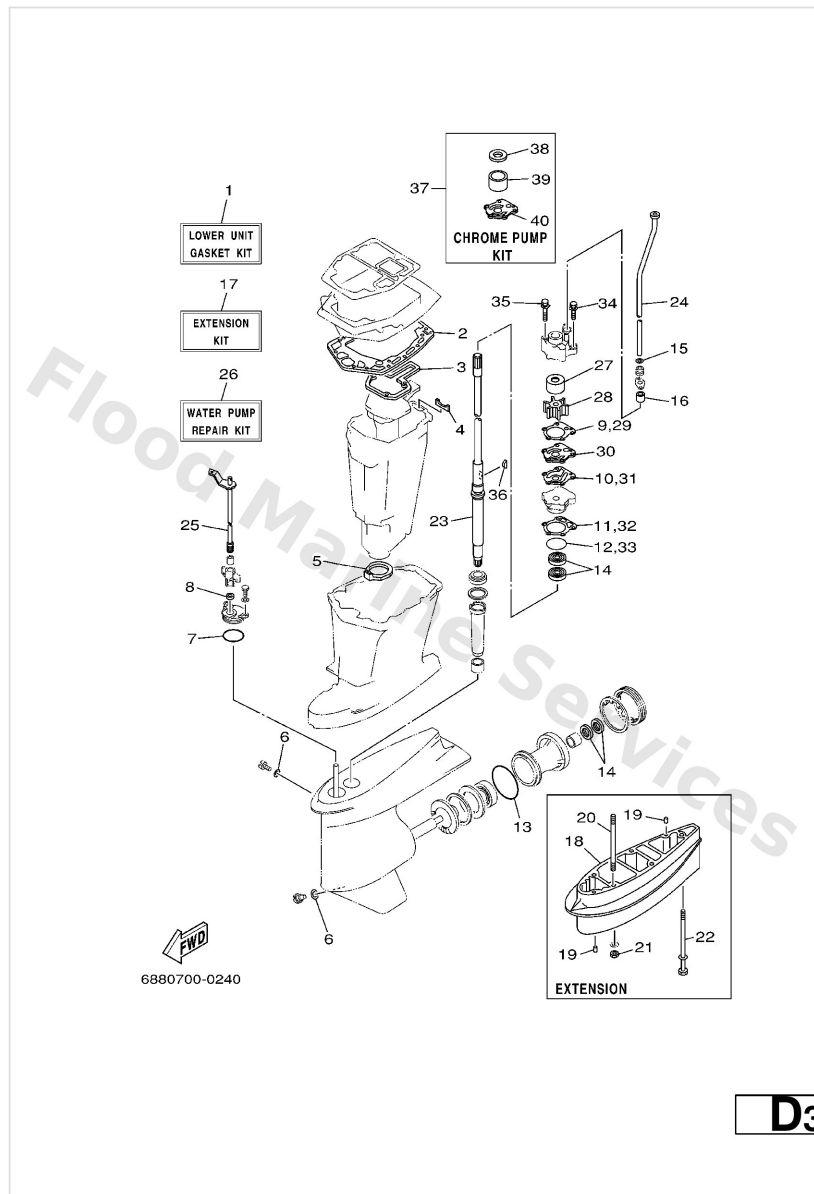
Ref	Part	
16	93104--20M02 Oil seal (688)	Buy now
17	93210--62269 Ring, o(663)	Buy now
18	688--45113--A0 Gasket, upper casing	Buy now
19	93210--32738 O-ring(1wg)	Buy now
20	650--24431--A0 Gasket,fuel pump	Buy now
21	6H1W009301 Carburetor repair kit	Buy now
23	93210--04228 O-ring (371)	Buy now
24	692--14590--01 Needle valve assembly	Buy now
25	676--14186--00 Pin, valve	Buy now
26	6761498501 Float comp	Buy now
27	688--14548--00 Pin, arm	Buy now
29	97980--04114 Screw, pan head(ga5)	Buy now
30	93210--04230 O-ring (371)	Buy now
31	663--14126--00 Packing	Buy now
32	692--14923--00 Screw, adjusting	Buy now

Repair Kit 2



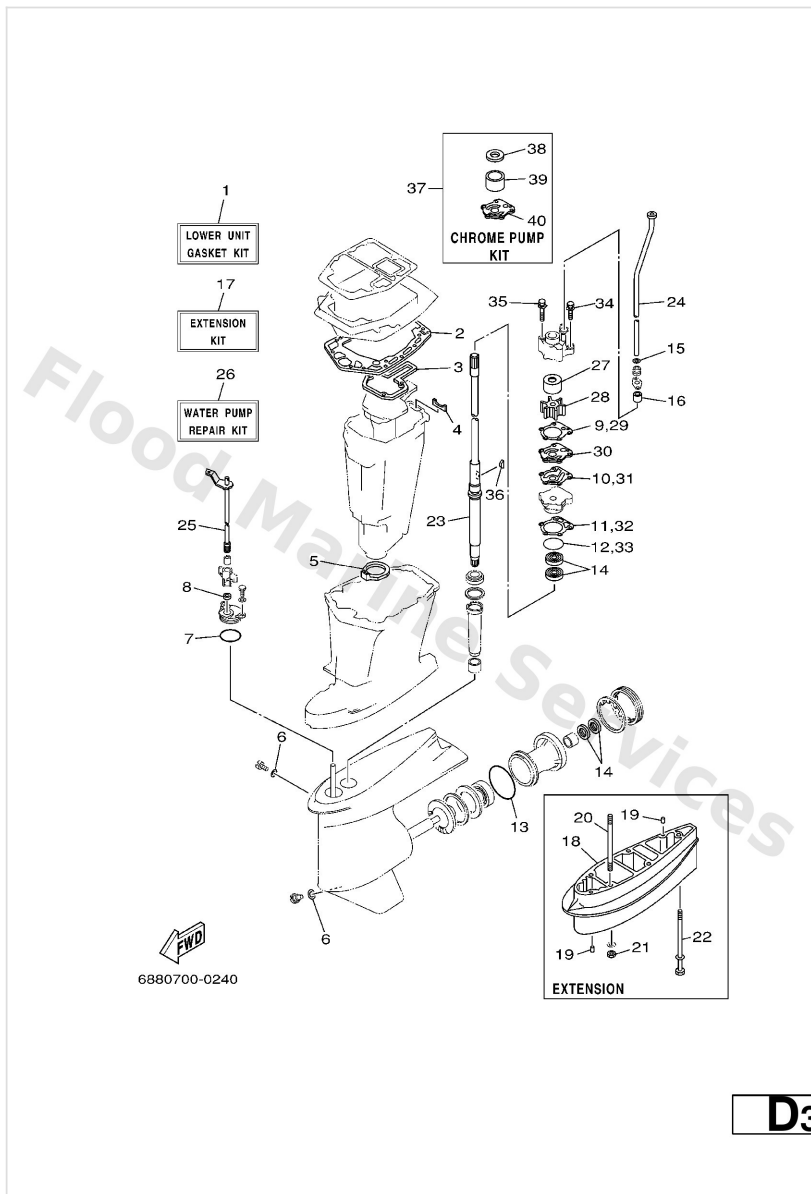
Ref	Part	
1	688--W0001--22 Lower unit gasket kit	Buy now
2	688--45114--A1 Gasket, upper casing	Buy now
3	688--41134--A0 Gasket, exhaust manifold	Buy now
4	688--41133--00 Gasket, exhaust manifold 1	Buy now
5	688--45123--00 Gasket, muffler	Buy now
6	90430--08020 Gasket	Buy now
7	93210--49046 O-ring (620)	Buy now
8	93106--09014 Oil seal	Buy now
9	688--44315--A0 Gasket,water pump 1	Buy now
10	688--44324--A0 Gasket,cartridge Outer plate	Buy now
11	688--44316--A0 Gasket,water pump 2	Buy now
12	93210--46044 O-ring	Buy now
13	93210--85M97 O-ring(6h1)	Buy now
14	93101--25M03 Oil seal	Buy now
15	90430--12072 Gasket	Buy now

Repair Kit 2



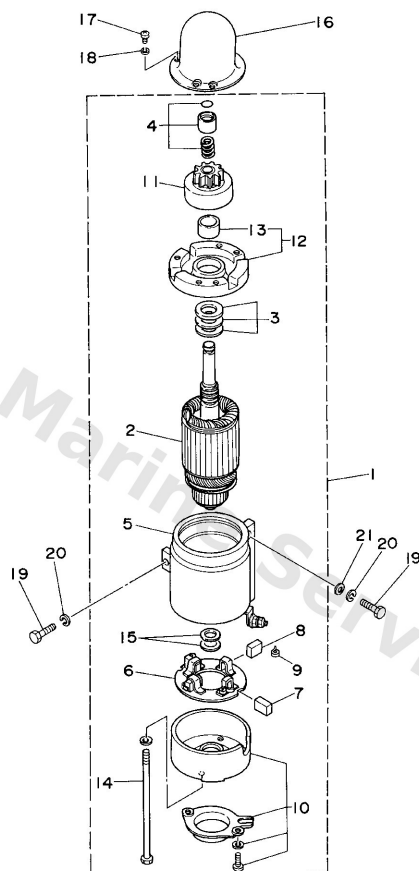
Ref	Part	
16	663--44366--00 Damper, water seal 2	Buy now
19	93606--12019 Pin, dowel (614)	Buy now
20	90116--10M05 Bolt, stud (688)	Buy now
21	95380--10600 Nut(624)	Buy now
22	90119--08M86 Bolt, with washer(62x)	Buy now
23	6884550122 Drive shaft comp.	Buy now
24	6884436120 Tube, water (ul)	Buy now
25	6884412022 Handle gear shift assembly	Buy now
26	692--W0078--02 Water pump repair kit	Buy now
27	688--44322--00 Insert, cartridge	Buy now
28	688--44352--03 Impeller	Buy now
30	688--44323--00 Outer plate, cartridge	Buy now
34	90119--08M13 Bolt, with washer(6h0)	Buy now
35	90119--08M16 Bolt, with washer(6h0)	Buy now
36	90280--04M04 Key, woodruff (688)	Buy now

Repair Kit 2



Ref	Part	
37	688--W0078--1A Chrome pump kit	Buy now
38	688--44321--41 Inner plate, cartridge	Buy now
39	688--44322--41 Insert, cartridge	Buy now
40	688--44323--40 Outer plate, cartridge	Buy now

Starting Motor

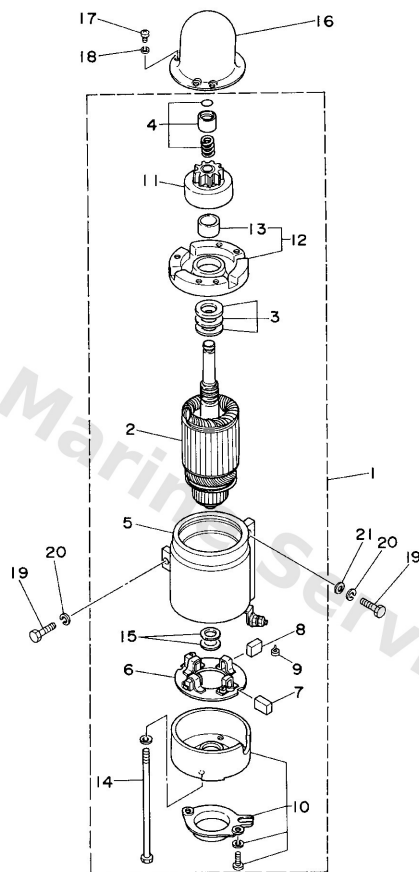


6880010-5090

C7

Ref	Part	
1	688--81800--12 Starting motor assembly	Buy now
2	676--81850--11 Armature assembly	Buy now
3	676--81809--10 Washer kit	Buy now
4	676--81857--10 Pinion stopper set	Buy now
5	688--81810--11 Stator assembly	Buy now
6	663--81840--11 Brush holder assembly	Buy now
7	663--81811--11 Brush 1	Buy now
8	663--81812--11 Brush 2	Buy now
9	663--81813--10 Spring, brush	Buy now
10	663--81820--12 Rear bracket assembly	Buy now
11	663--81832--11 Pinion assembly	Buy now
12	688--81830--11 Front bracket assembly	Buy now
13	688--81831--00 Metal, front	Buy now
14	663--81826--10 Bolt 1	Buy now
15	688--81824--00 Washer 2	Buy now

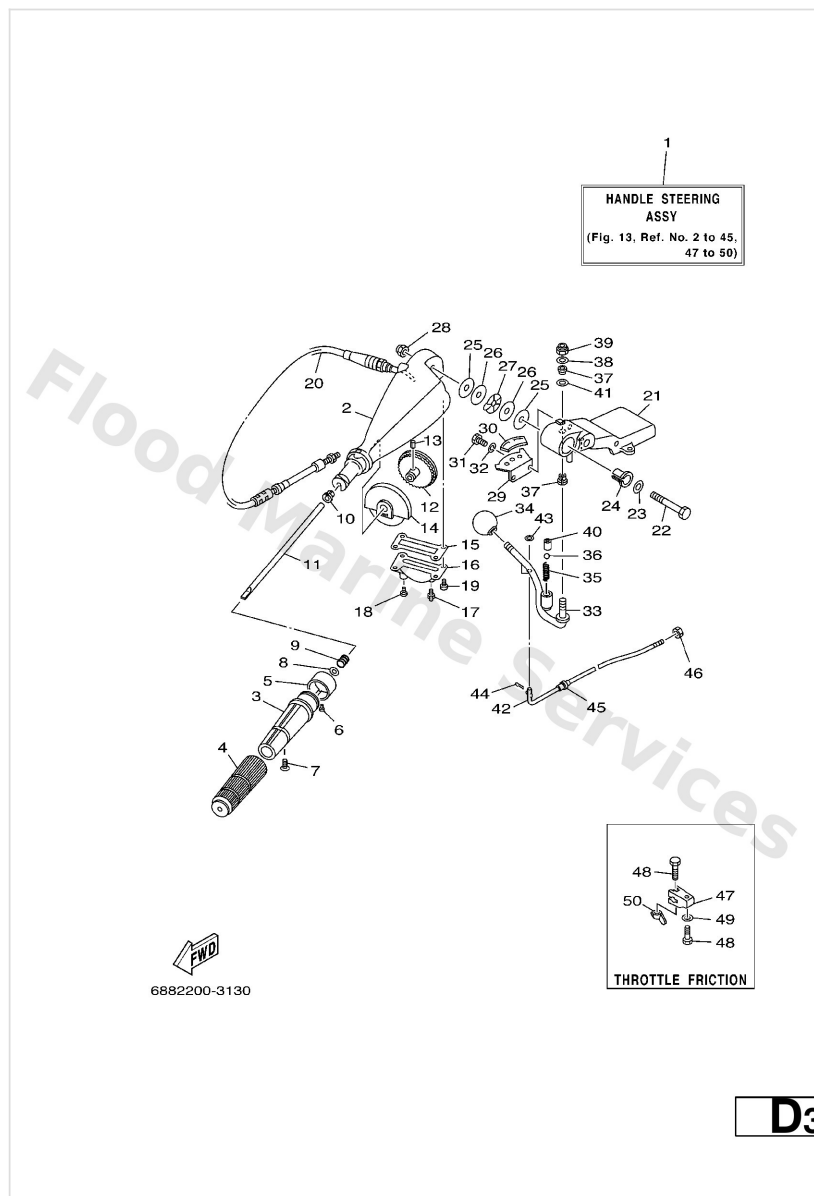
Starting Motor



C7

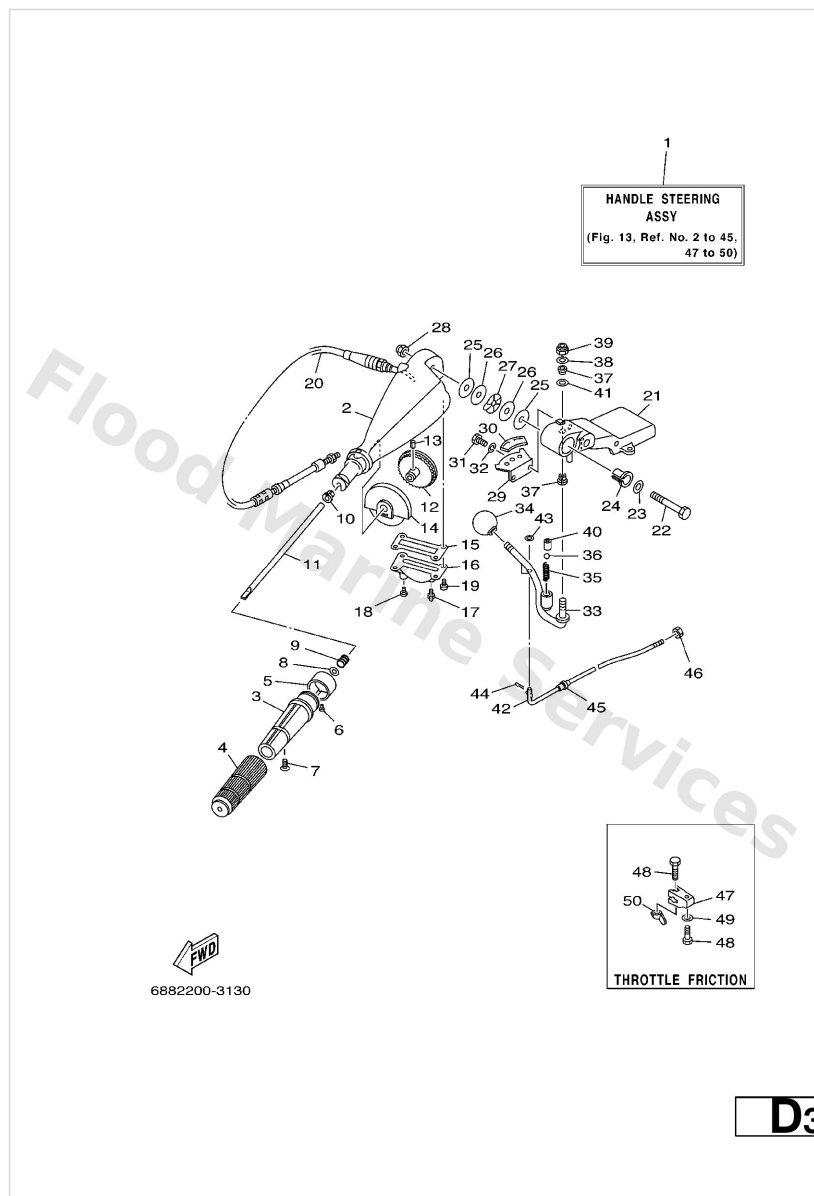
Ref	Part	
16	6888184200 Cover	Buy now
17	97880--04010 Screw, pan head (e56)	Buy now
18	92990--04600 Washer, plain (646)	Buy now
19	97013--08030 Bolt	Buy now
20	92903--08100 Ybs67-8 washer, spring	Buy now
21	92990--08600 Washer, plain (663)	Buy now

Steering



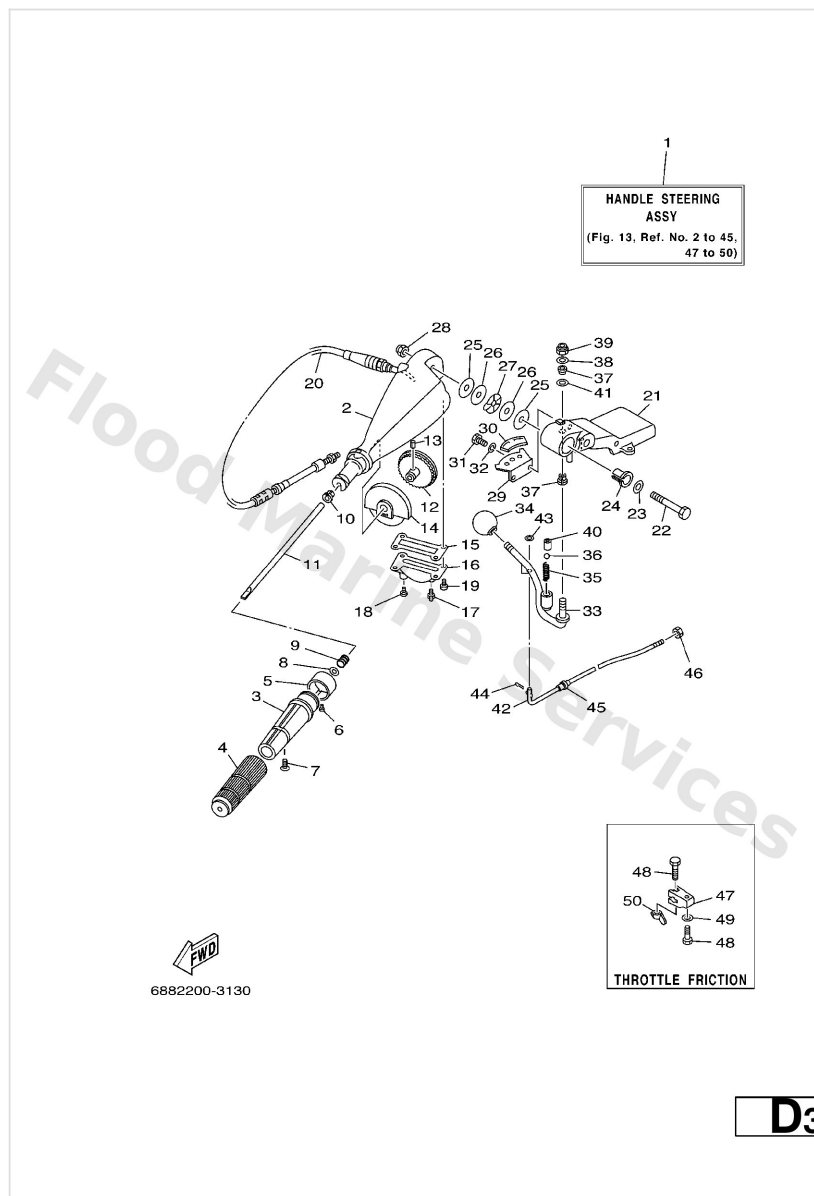
Ref	Part	
3	664--42119--00 Grip, steering handle	Buy now
4	6F6--42177--A0 Rubber, handle	Buy now
5	6924213702 Indicator, throttle	Buy now
6	90269--02M09 Rivet(6l5)	Buy now
7	90149--05M13 Screw, countersunk	Buy now
8	92903--10600 Washer, plate	Buy now
9	90501--23215 Spring (655)	Buy now
10	90386--08032 Bushing (650)	Buy now
11	6924211500 Shaft, steering handle	Buy now
12	663--42138--00 Lever, throttle	Buy now
13	90254--03003 Pin, spring	Buy now
14	6924213500 Housing, throttle lever	Buy now
15	663--42133--01 Gasket	Buy now
17	93700--06M03 Nipple, grease(6a1)	Buy now
18	97885--06008 Screw, pan head(6a3)	Buy now

Steering



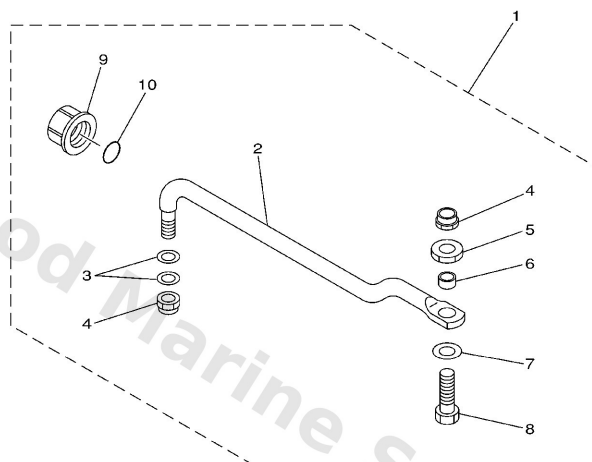
Ref	Part	
19	97885--05012 Screw,pan head (646)	Buy now
20	692--26301--03 Throttle cable assembly	Buy now
22	90101--12M06 Bolt	Buy now
23	92990--12200 Ybs66-12 washer,plain	Buy now
24	90386--12089 Bushing(663)	Buy now
25	90202--12092 Washer, plate(663)	Buy now
26	90201--12537 Washer, plate(663)	Buy now
27	90206--12054 Washer, wave(663)	Buy now
28	90185--12058 Nut, nylon(663)	Buy now
29	697--44113--00 Cam plate, handle	Buy now
30	6K5--44191--00 Indicator,shift	Buy now
31	97013--06016 Bolt, hexagon deep recess	Buy now
32	92903--06100 Washer(6a1)	Buy now
33	692--44159--01 Handle, gear shift 2	Buy now
34	663--44173--00 Lever, shift control	Buy now

Steering



Ref	Part	
35	90501--16M17 Spring (697)	Buy now
36	93515--32M01 Ball (697)	Buy now
37	90386--10009 Bushing 6484418600	Buy now
38	90201--10120 Washer, plate	Buy now
39	90185--10051 Nut, self-locking	Buy now
40	90387--12M30 Collar (697)	Buy now
41	90201--12M34 Washer (692)	Buy now
42	6924216400 Rod, manual shift	Buy now
43	92990--06600 Washer, plain (646)	Buy now
44	91490--25012 Pin, cotter	Buy now
45	90386--06088 Bushing(663)	Buy now
46	700--48339--00 Nut,cable end	Buy now
47	663--42126--01 Friction, steering handle	Buy now
48	90101--06M27 Bolt	Buy now
50	90175--06003 Nut, wing (f87)	Buy now

Steering Guide

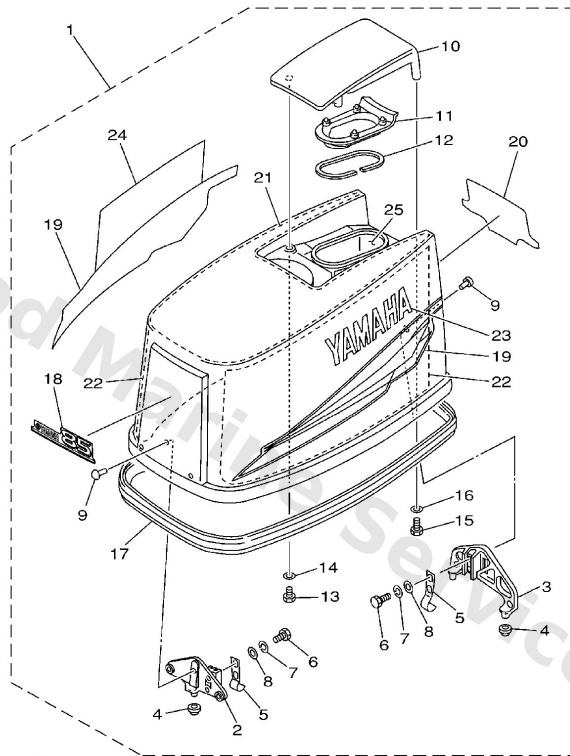


6880700-9190

C2

Ref	Part	
1	688--61350--10 Steering guide attachment kit AP	Buy now
2	688--61351--10 Rod, steering link	Buy now
3	90201--10M20 Washer, plate (663)	Buy now
4	90185--09M01 Nut, nylon (663)	Buy now
5	90170--09M03 Nut (689)	Buy now
6	90387--10M42 Coller (688)	Buy now
7	90201--10M63 Washer, plate	Buy now
8	6E5--61355--00 Bolt	Buy now
9	6E5--43145--01 Cap, clamp bracket	Buy now
10	93210--16275 O-ring	Buy now

Top Cowling

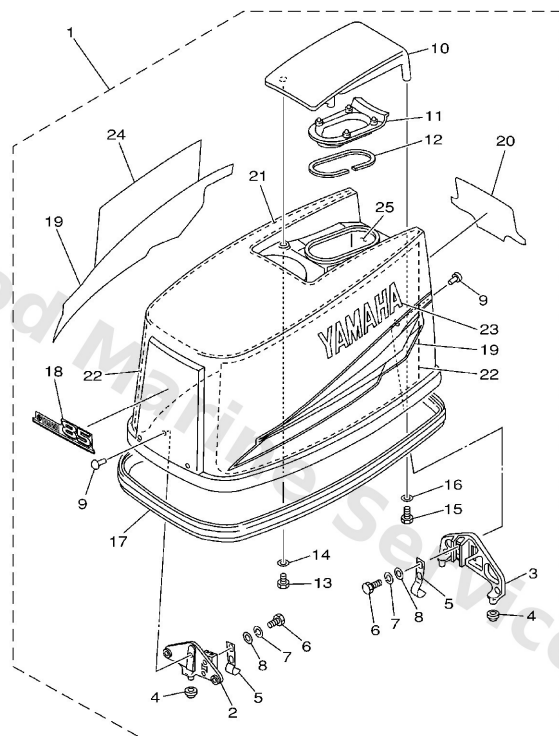


6881200-2010

A4

Ref	Part	
1	68842610404D Top cowling assembly 85A	Buy now
1	69242610404D Top cowling assembly 75A	Buy now
2	688426470094 Holder, clamp band	Buy now
3	688426490094 Holder, clamp band	Buy now
4	663--42662--00 Damper	Buy now
5	688--42652--10 Hook 2	Buy now
6	97095--06018 Bolt (fj0)	Buy now
7	92995--06100 Washer(6a1)	Buy now
8	92995--06600 Washer, plain (646)	Buy now
9	90266--06009 Rivet (697)	Buy now
10	68842613014D Molding, air duct	Buy now
11	6884261800 Air shroud, top cowling	Buy now
12	6884262800 Seal 1	Buy now
13	97095--06016 Bolt, hexagon deep recess	Buy now
15	97095--06025 Bolt	Buy now

Top Cowling

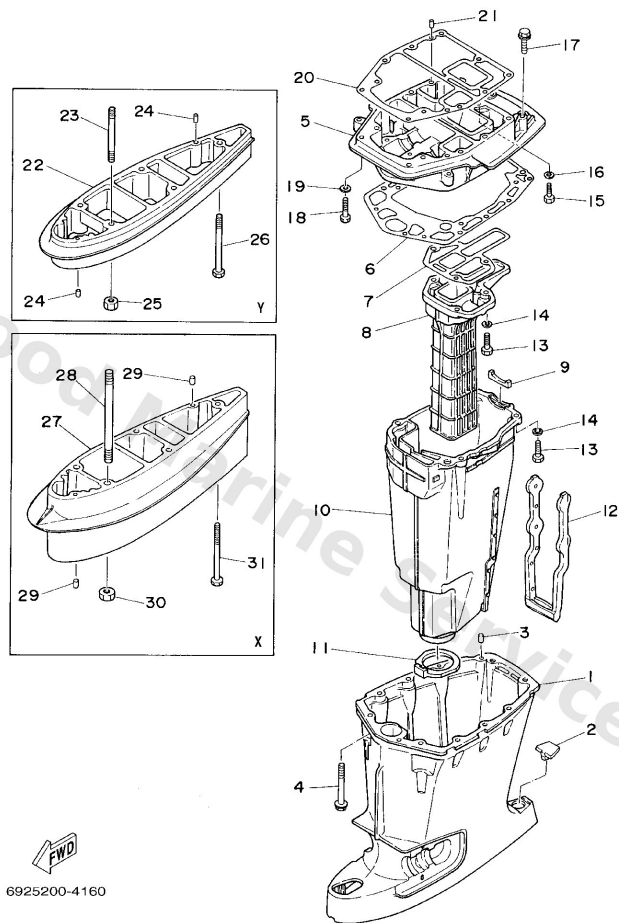


6881200-2010

A4

Ref	Part	
17	688--42615--00 Seal	Buy now
18	6884267740 Graphic, rear 85A	Buy now
18	6924267740 Graphic, front 75A	Buy now
19	688W007031 Graphic set	Buy now
20	6884267831 Graphic, rear 85A	Buy now
20	6924267831 Graphic Rear 75A	Buy now
21	6884261700 Damper, Form	Buy now
22	6884261900 Damper (350x640)	Buy now
23	6884268131 Mark Cowling	Buy now
24	6884268231 Mark, Cowling	Buy now
25	6884263700 Damper, Form	Buy now

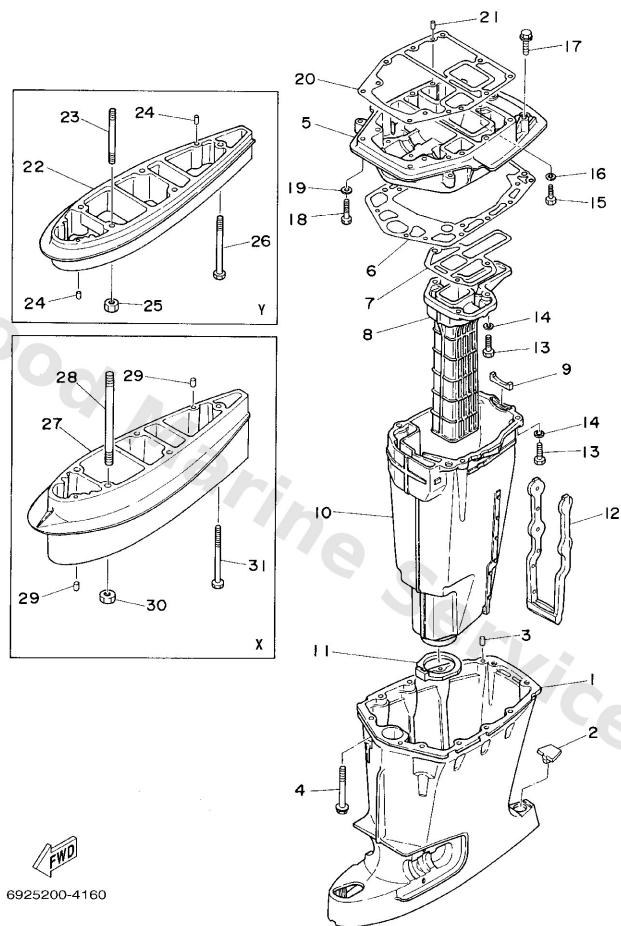
Upper Casing



F7

Ref	Part	
1	68845111044D Casing, upper	Buy now
2	663--45155--10 Cap	Buy now
24	93606--12019 Pin, dowel (614) Y	Buy now
4	90119--08M80 Bolt, with washer(688)	Buy now
5	688411370394 Guide, exhaust	Buy now
6	688--45114--A1 Gasket, upper casing	Buy now
7	688--41134--A0 Gasket, exhaust manifold	Buy now
8	68841131005B Manifold, ext. 1	Buy now
9	688--41133--00 Gasket, exhaust manifold 1	Buy now
10	68814711015B Muffler 1	Buy now
11	688--45123--00 Gasket, muffler	Buy now
12	663--14737--10 Damper, muffler	Buy now
13	97075--08030 Bolt, hexagon (fj1)	Buy now
14	92995--08100 Ybs67-8 washer, spring	Buy now
15	97075--08025 Bolt, hexagon deep recess	Buy now

Upper Casing



F7

Ref	Part	
17	90119--08M79 Bolt, hexagon (fj1)	Buy now
18	97075--08035 Bolt(70w)	Buy now
20	688--45113--A0 Gasket, upper casing	Buy now
22	69645211014D Extension Y	Buy now
23	90116--10M31 Bolt, stud(6a3) Y	Buy now
25	95380--10600 Nut(624) Y	Buy now
26	9011908M85 Bolt, with washer Y	Buy now
27	68845211014D Extension X	Buy now
28	90116--10M05 Bolt, stud (688) X	Buy now
31	90119--08M86 Bolt, with washer(62x) X	Buy now

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You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.