



Yamaha 8CMH 2012

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

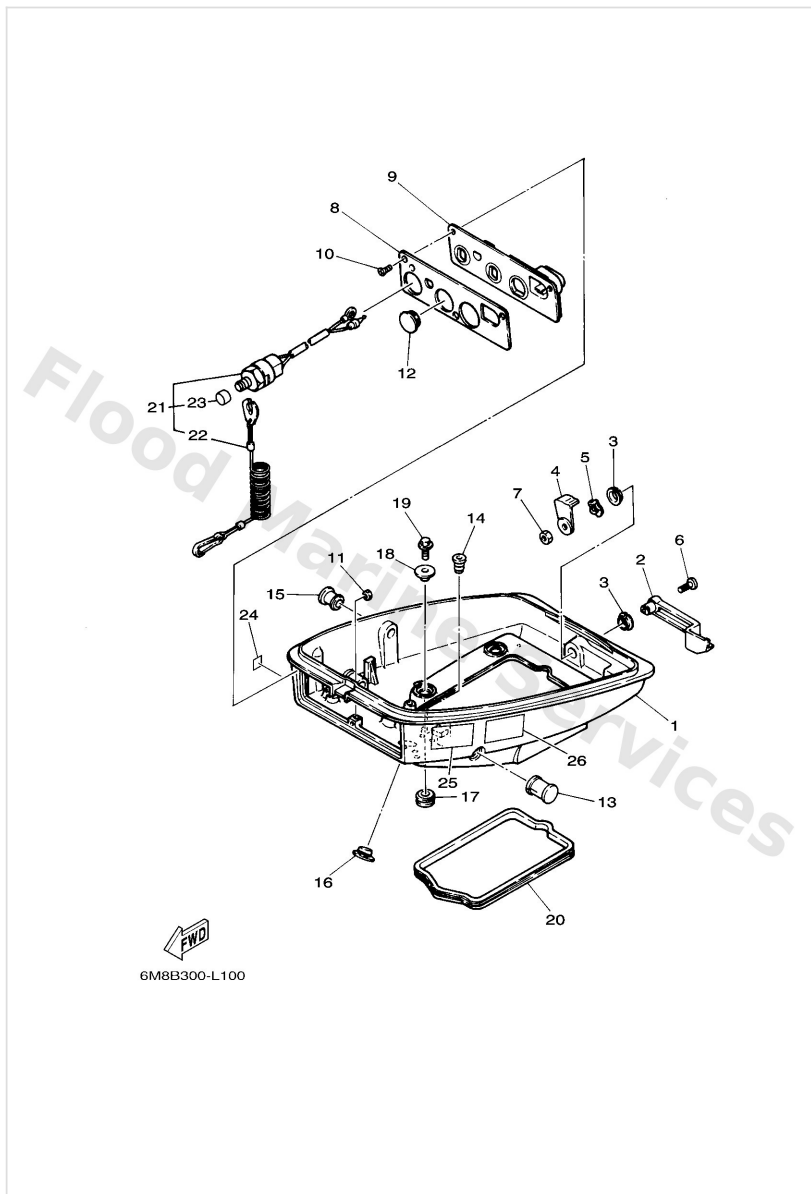
Authorised Yamaha Dealers



Contents

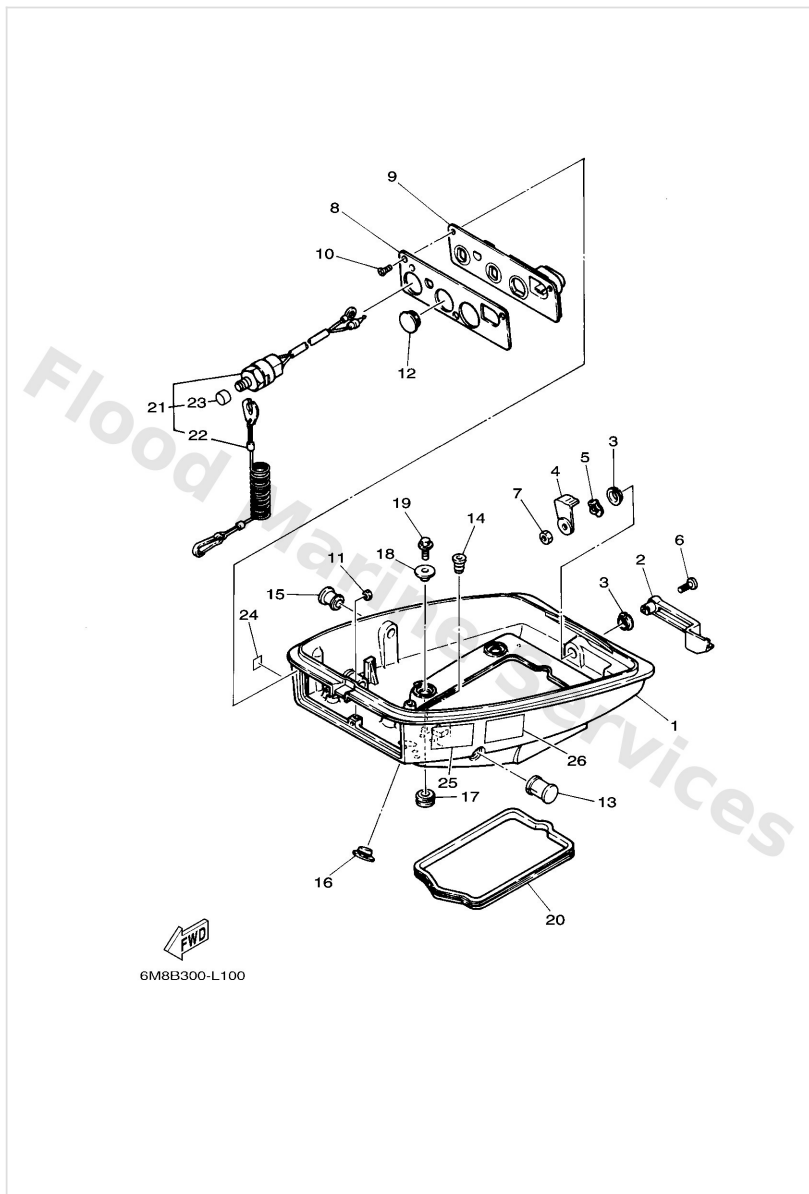
BOTTOM COWLING	3
BRACKET	5
CARBURETOR	9
CONTROL	12
CRANKSHAFT & PISTON	14
CYLINDER & CRANKCASE	16
ELECTRICAL	18
FUEL	20
FUEL TANK	22
GENERATOR	23
INTAKE	25
LOWER CASING & DRIVE 1	27
LOWER CASING & DRIVE 2	32
REPAIR KIT	34
STARTER	37
STEERING	40
TOP COWLING	42
UPPER CASING	43

Bottom Cowling



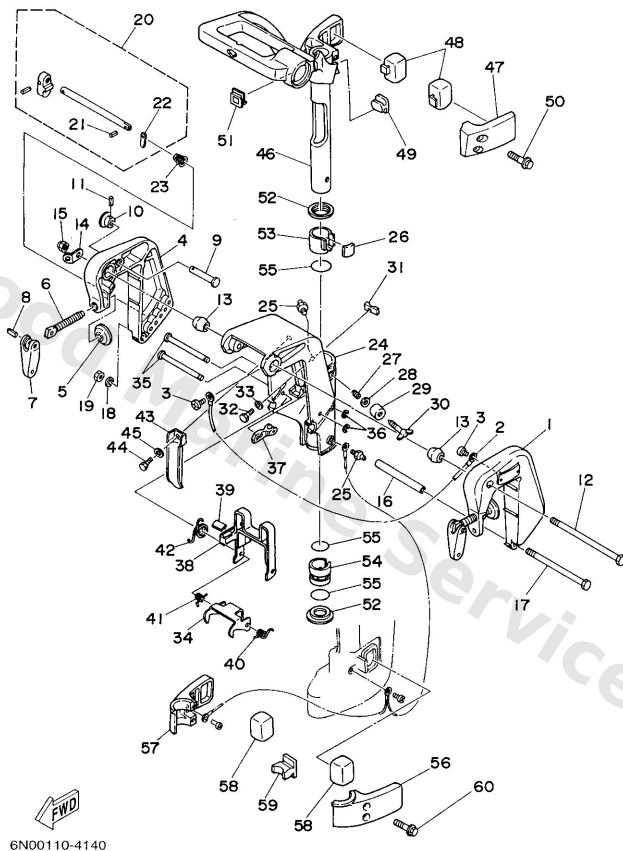
Ref	Part	
1	6N0G2711004D Cowling, bottom 1	Buy now
2	6N0G2815004D Lever clamp	Buy now
3	9038612M45 Bushing (6g1)	Buy now
4	6E04281600 Lever, clamp	Buy now
5	9020612052 Washer, wave (666)	Buy now
6	9788506030 Screw, pan head(6e0)	Buy now
7	9538006700 Nut	Buy now
8	6N0G271980 Pannel front lower	Buy now
9	6N0G276700 Bracket 3	Buy now
10	9014905M02 Screw (6g1)	Buy now
11	9538005700 Nut (656)	Buy now
12	6G14272500 Grommet	Buy now
13	6G14272600 Grommet 3	Buy now
14	6G14272700 Grommet	Buy now
15	6G14274800 Grommet	Buy now

Bottom Cowling



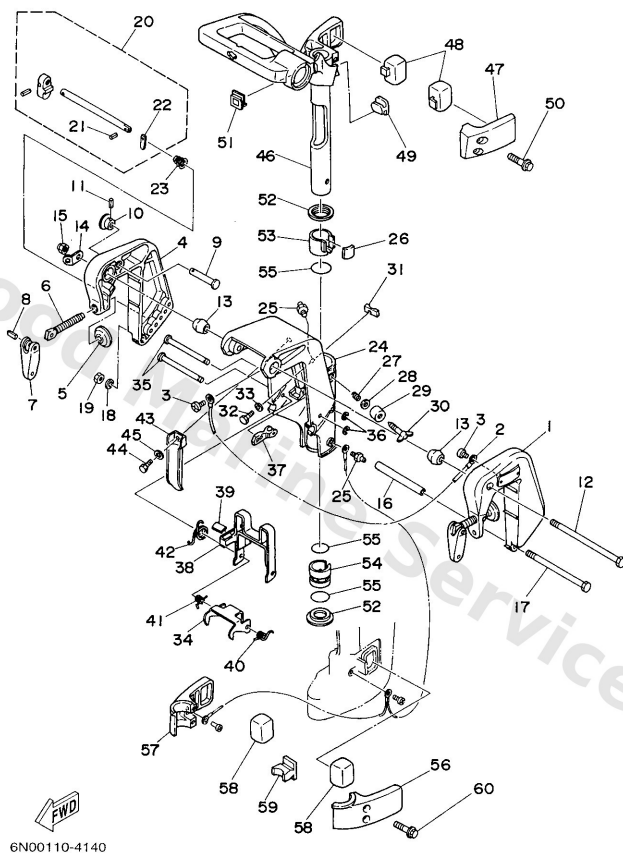
Ref	Part	
16	6G12632600 Grommet	Buy now
17	9048015M31 Grommet (6g1)	Buy now
18	9038706M52 Collar (6g1)	Buy now
19	9589506020 Bolt, flange(jk3)	Buy now
20	6N0G271600 Rubber, seal 1	Buy now
21	6E98257502 Engine stop switch assembly	Buy now
22	6828255600 Lanyard, stop switch	Buy now
23	6898257Y00 Cap	Buy now
24	6N0F817600 Caution Sticker EXCEPT FOR RUS	Buy now
25	6AH4279440 Label, warning (ge	Buy now
26	6AH4279450 Label, warning (ge	Buy now

Bracket



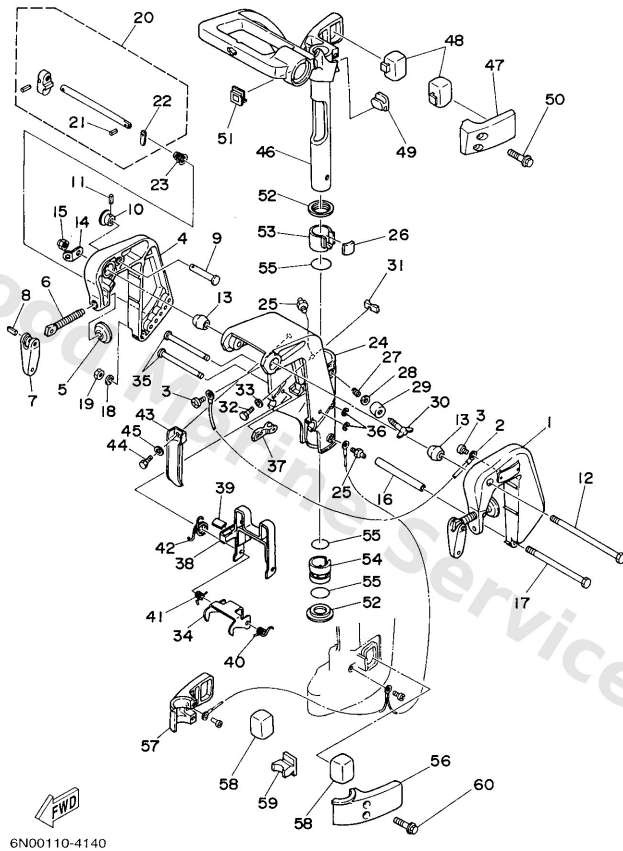
Ref	Part	
1	6M8G3111024D Bracket, clamp 1	Buy now
2	6E58214800 Wire, lead 5	Buy now
3	9788506008 Screw, pan head(6a3)	Buy now
4	6M8G3112014D Bracket, clamp 2	Buy now
5	6204311400 Pad, transom clamp	Buy now
6	6N0G311600 Screw, transom clamp.	Buy now
7	6L8G311801 Handle, transom cl	Buy now
8	9024304M01 Pin(6a1)	Buy now
9	6894319100 Shaft, stopper	Buy now
10	6894319201 Knob, stopper	Buy now
11	9169030016 Pin, spring	Buy now
12	9010108869 Bolt(6h6)	Buy now
13	6G14313600 Piece, friction	Buy now
14	6A14311301 Plate, clamp bracket	Buy now
15	9018508057 Nut, nylon (6j8)	Buy now

Bracket



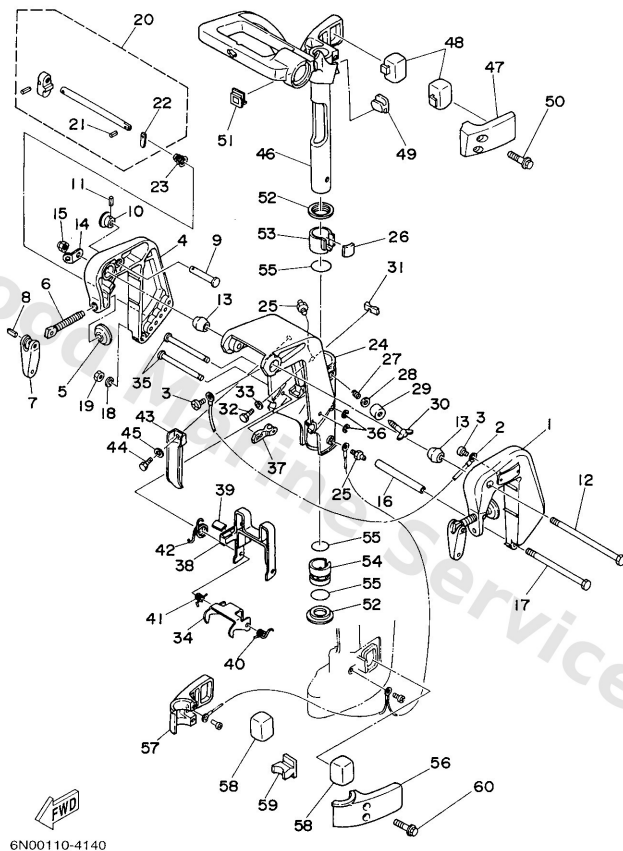
Ref	Part	
16	9038706M13 Collar(6h6)	Buy now
17	9709506135 Bolt(6g1)	Buy now
18	9299006600 Washer, plain (646)	Buy now
19	9538006600 Nut(661)	Buy now
20	6N0G316000 Tilt rod assembly	Buy now
21	9169030008 Pin. spring(656)	Buy now
22	6N0G316500 Plate, tilt lock	Buy now
23	9050210M06 Spring, conical(6g1)	Buy now
24	6N0G3311104D Bracket, swivel 1	Buy now
25	9370006M03 Nipple, grease(6a1)	Buy now
26	6G14252800 Piece, friction	Buy now
27	9050118M00 Spring, compression (676)	Buy now
28	9299008600 Washer, plain (663)	Buy now
29	6G14337300 Seal, damper	Buy now
30	6G14252900 Screw, friction piece	Buy now

Bracket



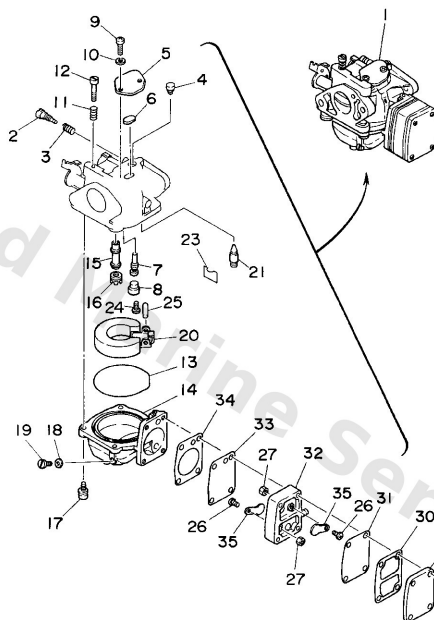
Ref	Part	
31	6G14453201 Stopper, upper mount	Buy now
32	9709506010 Bolt	Buy now
33	9299506600 Washer, plain (646)	Buy now
34	6N0G361400 Plate, tilt lock	Buy now
35	6G14365900 Shaft, reverse lock	Buy now
36	9908005600 Circlip(22k)	Buy now
37	6G14361502 Plate, tilt lock	Buy now
38	6G14368100 Lever, shallow water drive	Buy now
39	6G14331801 Cover	Buy now
40	9050810M15 Spring, torsion (6g1)	Buy now
41	9050810M16 Spring, torsion (6g1)	Buy now
42	9050814M17 Spring, torsion (6g1)	Buy now
43	6N0G273100 Carrying handle	Buy now
44	9709508016 Bolt, hexagon deep recess	Buy now
45	9299508600 Washer, plain (663)	Buy now

Bracket



Ref	Part	
46	6M8G2511014D Bracket, steering	Buy now
47	6G144511004D Cover, upper mount	Buy now
48	6N0G451400 Mount damper, upper side	Buy now
49	6G14451600 Mount damper, upper front	Buy now
50	9589506035 Bolt, flange(4nx)	Buy now
51	6G14255100 Grommet	Buy now
52	6G14253500 Washer, thrust 1	Buy now
53	6G14253700 Bushing, pivot shaft	Buy now
54	6G14253801 Bushing, pivot shaft	Buy now
55	9321030M31 O-ring (6a5)	Buy now
56	6N0G4551004D Housing, lower mount rubber 1	Buy now
57	6N0G4552004D Housing, lower mount rubber 2	Buy now
58	6N0G4555A0 Mount damper, lower side	Buy now
59	6N0G4557A0 Mount damper, lower front	Buy now

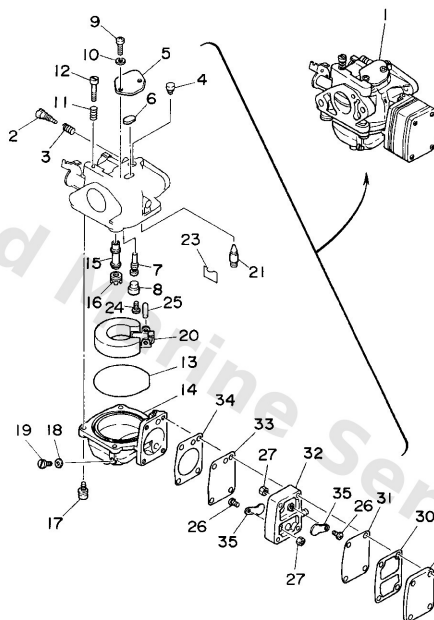
Carburetor



6M8001040501

Ref	Part	
1	6G11430101 Carburetor assembly 1	Buy now
1	6H61430101 Carburetor assembly 1	Buy now
2	6791492300 Screw, pilot	Buy now
3	6791455500 Spring	Buy now
4	6G11496600 Cap	Buy now
5	6G11452700 Plate	Buy now
6	6G11412600 Packing	Buy now
7	6G11494805 Jet (#45)	Buy now
8	6761496600 Rubber cap	Buy now
9	9788004010 Screw, pan head (e56)	Buy now
10	9299004100 Ybs67-4 washer, spring	Buy now
11	9050110326 Spring coil(663)(carb)	Buy now
12	63V1452300 Screw, stop	Buy now
13	6G11498400 Gasket, float chamber	Buy now
14	6G11498001 Body, float chamber	Buy now

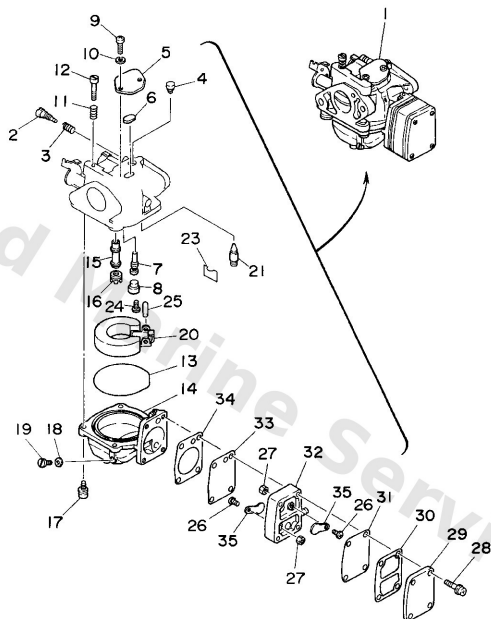
Carburetor



6M8001040501

Ref	Part	
15	6G11494700 Nozzle, main	Buy now
15	6H61494700 Nozzle, main	Buy now
16	6761494326 Jet, main (#98)	Buy now
17	9798004114 Screw, pan head(ga5)	Buy now
18	6G11439800 Washer	Buy now
19	6G11499200 Screw, drain	Buy now
20	6G11498500 Float comp.	Buy now
21	6AH1454600 Valve, needle	Buy now
23	6631415900 Clip	Buy now
24	9858004008 Screw, pan head (713)	Buy now
25	6881454800 Pin, arm	Buy now
26	9898003006 Screw, bind(6g1)	Buy now
27	9538003600 Nut (6g8)	Buy now
28	9798004125 Screw, with washer	Buy now
29	6G12445200 Cover, pump	Buy now

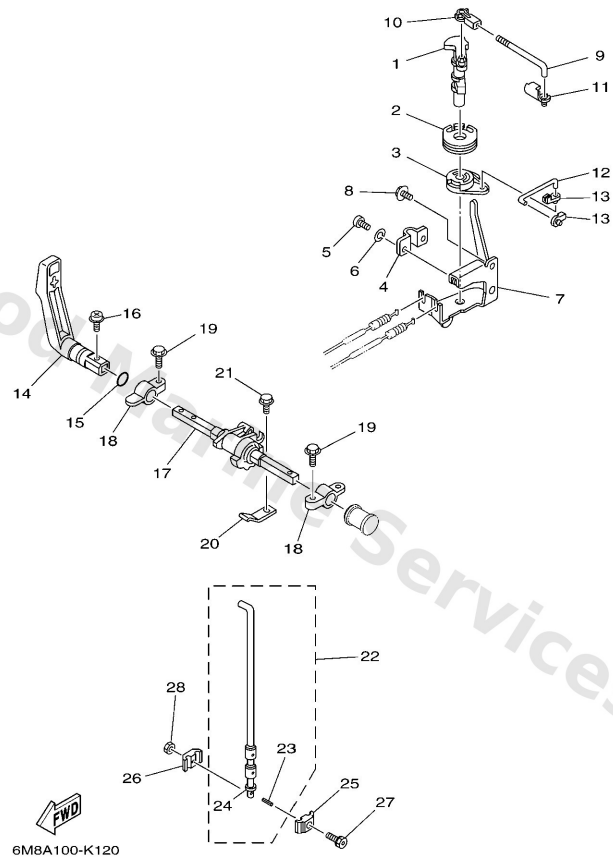
Carburetor



6M8001040501

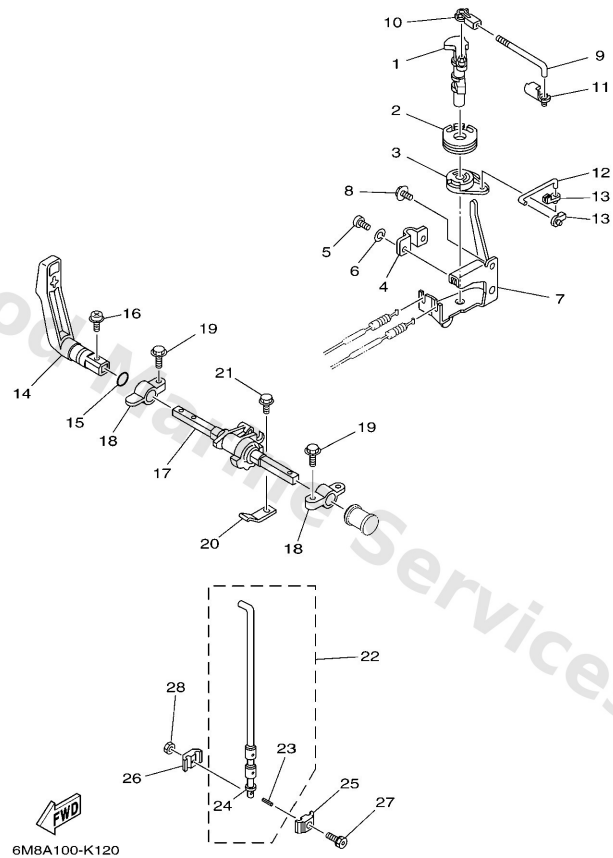
Ref	Part	
30	6G12443200 Packing	Buy now
31	6G12447100 Diaphragm	Buy now
32	6G12441201 Body 1	Buy now
33	6G12441100 Diaphragm	Buy now
34	6G12443101 Gasket, fuel pump 1	Buy now
35	6G12442100 Valve, check	Buy now

Control



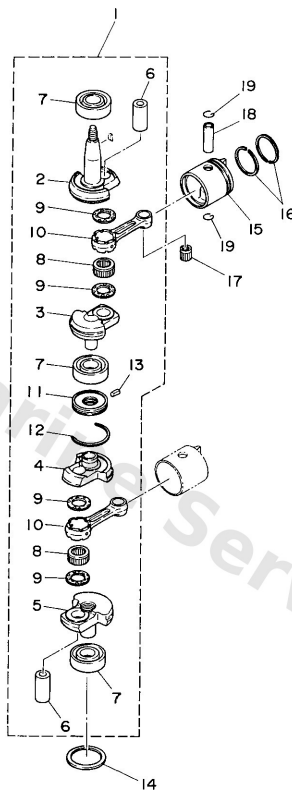
Ref	Part	
1	6G14163100 Lever, magneto control	Buy now
2	6G14163800 Pulley	Buy now
3	6G14128301 Lever, free accel 1	Buy now
4	6G14166100 Bracket 1	Buy now
5	9788005010 Screw, pan head(62x)	Buy now
6	9299005100 Ybs67-5 washer, spring	Buy now
7	6G11449781 Stay, throttle wire	Buy now
8	9589506010 Bolt, flange(7ht)	Buy now
9	6G14123800 Joint, link	Buy now
10	6624123701 Joint, link	Buy now
11	6E94123700 Joint, link	Buy now
12	6G14121100 Link, accel	Buy now
13	6614126202 Joint, choke lever	Buy now
14	6N0G411100 Handle, gear shift	Buy now
15	9321012327 O-ring(3ld)	Buy now

Control



Ref	Part	
16	9798005216 Screw, pan w/ plain	Buy now
17	6G1441210294 Lever, shift rod	Buy now
18	6G1416620194 Bracket	Buy now
19	9010506M14 Bolt (6e0)	Buy now
20	6G14411601 Spring	Buy now
21	9589506012 Bolt, flange deep recess	Buy now
22	6N0G411000 Shift rod assembly	Buy now
23	9169020010 Pin, spring	Buy now
24	9299005600 Washer, plain (646)	Buy now
25	6N0G414500 Connector, shift rod 1	Buy now
26	6N0G414600 Connector 2	Buy now
27	9010906M17 Bolt (6g1)	Buy now
28	9538006600 Nut(661)	Buy now

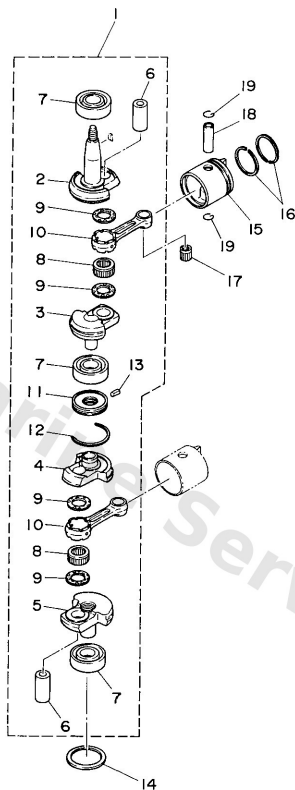
Crankshaft & Piston



FWD
6M80010-4030

Ref	Part	
1	6N0E140000 Crankshaft assembly	Buy now
2	6N0E141200 Crank 1	Buy now
3	6N0E142200 Crank 2	Buy now
4	6N0E143200 Crank 3	Buy now
5	6N0E144200 Crank 4	Buy now
6	6G11168100 Pin, crank	Buy now
7	93306204U0 Bearing(6e0)	Buy now
8	93310418V1 Bearing (6e0)	Buy now
9	9020918112 Washer 132116850000	Buy now
10	6N0E165100 Rod connecting	Buy now
11	6N0E151500 Seal, labyrinth 1	Buy now
12	9344047055 Cir clip (655)	Buy now
13	9160920008 Pin, spring	Buy now
14	9020141303 Washer, plate	Buy now
15	6N0E16310064 Piston (std)	Buy now

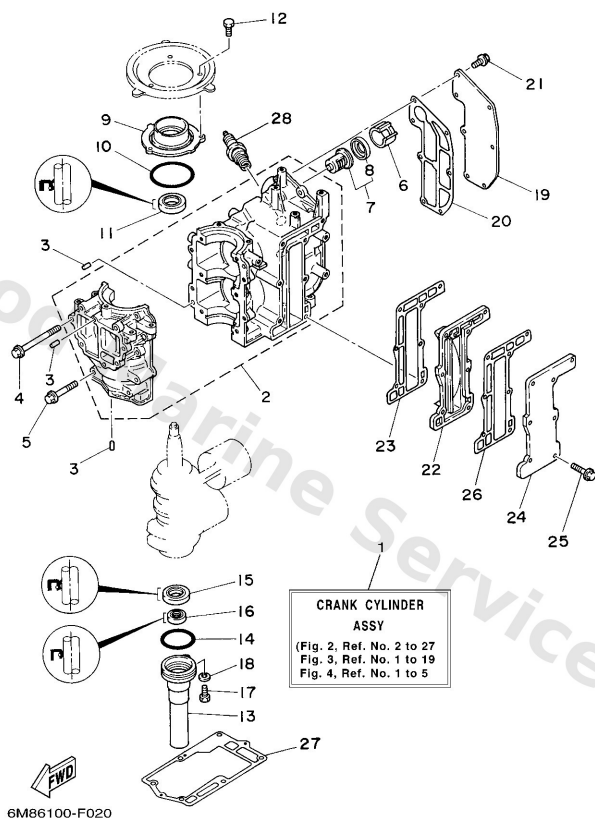
Crankshaft & Piston



FWD
6M80010-4030

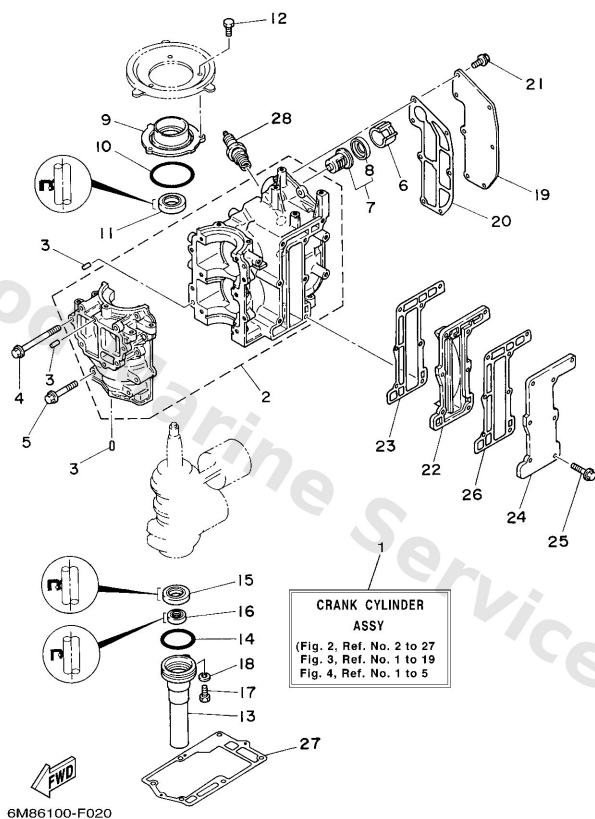
Ref	Part	
16	6N0E160300 Piston ring set (std)	Buy now
17	93310112V0 Bearing (6e0)	Buy now
18	6N0E163300 Pin, piston	Buy now
19	9345013022 Circlip 132116340000	Buy now

Cylinder & Crankcase



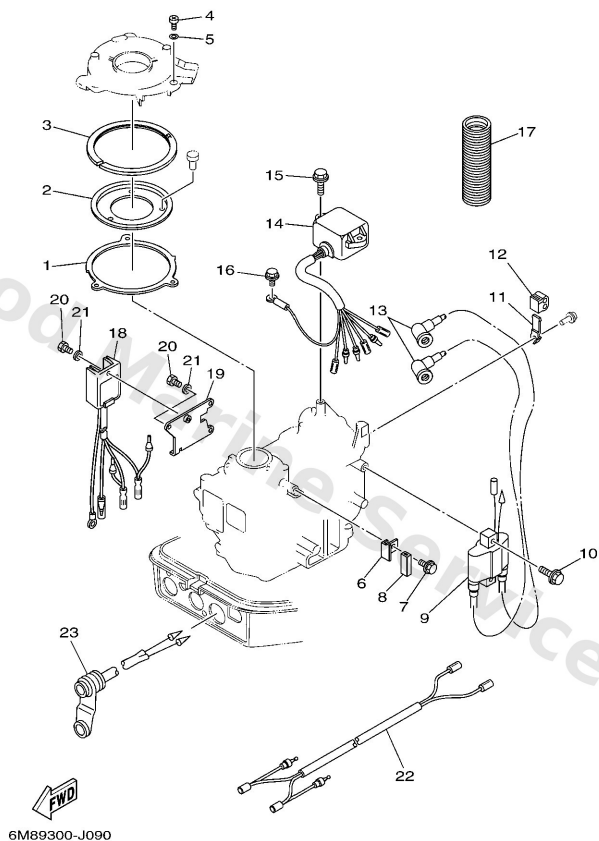
Ref	Part	
1	6N0WE090011S Crank cylinder assembly	Buy now
2	6N0E5100001S Crankcase assembly	Buy now
3	9360408062 Pin,dowel (626)	Buy now
4	9010506M26 Bolt (6g1)	Buy now
5	9010506M25 Bolt (6g1)	Buy now
6	9038722M50 Collar (6g1)	Buy now
7	6E51241102 Thermostat	Buy now
8	6E51241200 Seal, thermostat	Buy now
9	6G1153590194 Housing, oil seal	Buy now
10	9321054M54 O-ring (6g1)	Buy now
11	9310220M25 Oil seal (6e0)	Buy now
12	9701306016 Bolt, hexagon deep recess	Buy now
13	6G11539602CA Housing, oil seal	Buy now
14	9321042159 O-ring (647)	Buy now
15	9310120M34 Oil seal(6j1)	Buy now

Cylinder & Crankcase

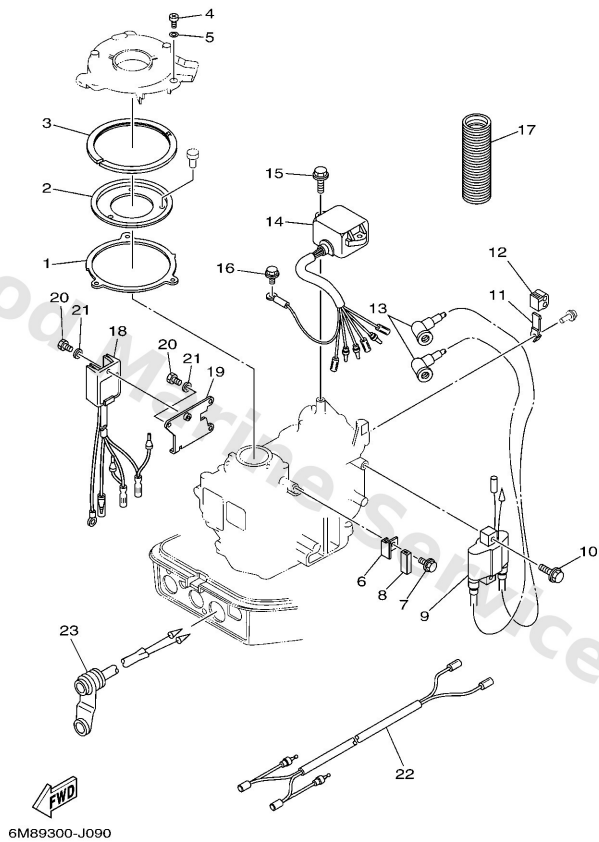


Ref	Part	
16	9310112M26 Oil seal(6g1)	Buy now
17	9709506016 Bolt, hexagon deep recess	Buy now
18	9299506600 Washer, plain (646)	Buy now
19	6N0E1191001S Cover, cylinder head 1	Buy now
20	6G111193A1 Gasket, head cover 1	Buy now
21	9010506039 Bolt, flange	Buy now
22	6N0G1111001S Inner cover, exhaust	Buy now
23	6G141112A1 Gasket, exhaust inner cover	Buy now
24	6G141113011S Outer cover, exhaust	Buy now
25	9010506037 Bolt, flange	Buy now
26	6G141114A0 Gasket, exhaust outer cover	Buy now
27	6G145113A1 Gasket, upper casing	Buy now
28	9470200271 Plug, spark (br7hs-10)	Buy now

Electrical

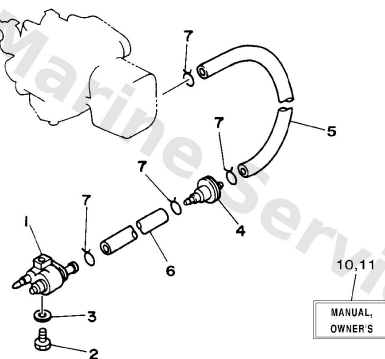
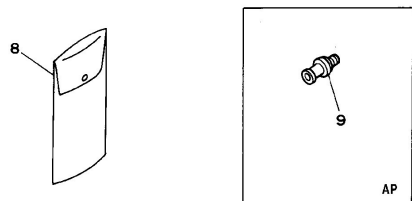


Ref	Part	
1	6N0G161100 Retainer, magneto base 1	Buy now
2	6G14161200 Retainer, magneto base	Buy now
3	6N0G161300 Plate, base friction	Buy now
4	9788505010 Screw, pan head(62x)	Buy now
5	9299505600 Washer, plain (646)	Buy now
6	6G14161501 Stopper, magneto base	Buy now
7	9589506010 Bolt, flange(7ht)	Buy now
8	6G14419400 Cap	Buy now
9	6G18557002 Ignition coil assembly	Buy now
10	9589506025 Bolt, flange deep recess	Buy now
11	6M88236100 Clamp, cord	Buy now
12	6M88236200 Clamp, cord 2	Buy now
13	6G18237021 Plug cap assembly	Buy now
14	6968554012 C.d.i. unit assembly	Buy now
15	9589506020 Bolt, flange(jk3)	Buy now



Ref	Part	
17	6G18355700 Tube	Buy now
18	6J88196000 Rectifier & regulator assembly	Buy now
19	6N0H191500 Plate, regulator fitting	Buy now
20	9709506012 Bolt(gh1)	Buy now
21	9299506600 Washer, plain (646)	Buy now
22	6N0H255310 Extension, wire lead	Buy now
23	6828438100 2p concent 1	Buy now

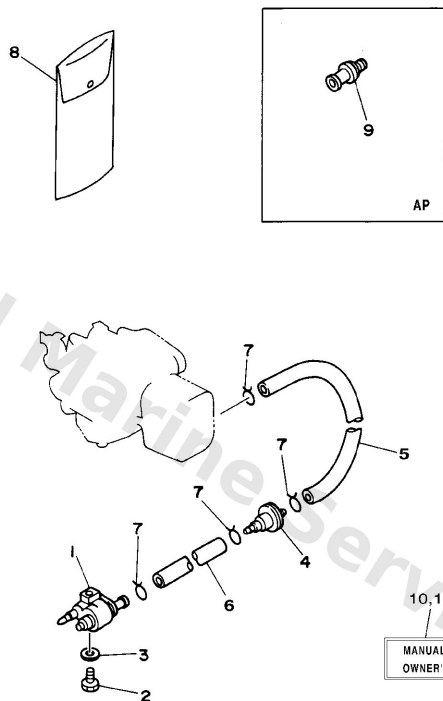
Fuel



6M8B300-L060

Ref	Part	
1	6G12430402 Fuel pipe joint comp. 1	Buy now
2	9709506025 Bolt	Buy now
3	9299506600 Washer, plain (646)	Buy now
4	6462425102 Strainer 1	Buy now
5	9044509221 Hose (I1500)	Buy now
6	9044509220 Hose (I1500)	Buy now
7	9046708004 Clip, pipe 6162435600	Buy now
8	6N0F810000 Tool kit AP	Buy now
9	6L8F819300 Plug, water check AP	Buy now
10	6M8F81997DD0 Manual,owner's UR (NL)	Buy now
10	6M8F81997DE0 Manual,owner's UR (E)	Buy now
10	6M8F81997DF0 Manual,owner's UR (F)	Buy now
10	6M8F81997DG0 Manual,owner's UR (D)	Buy now
10	6M8F81997DH0 Manual,owner's UR (I)	Buy now
10	6M8F81997DS0 Manual,owner's UR (ES)	Buy now

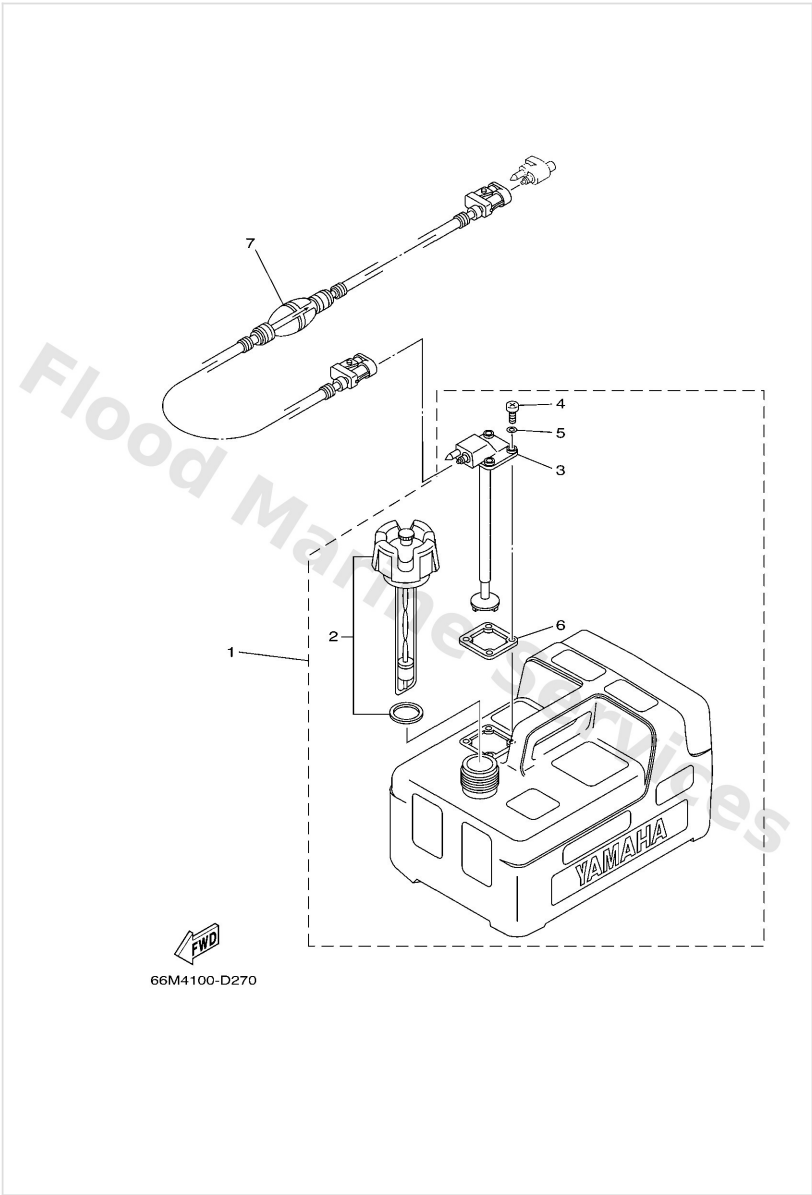
Fuel




6M8B300-L060

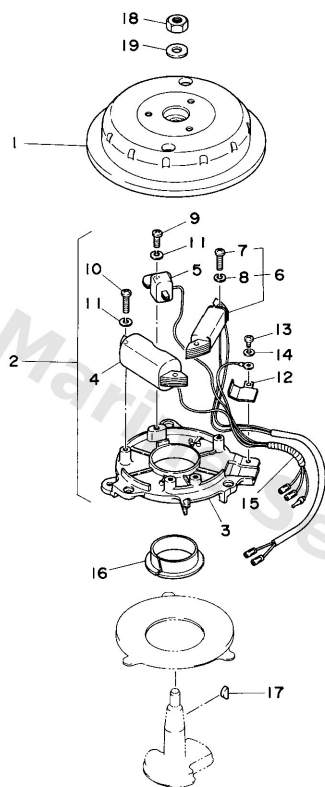
Ref	Part	
11	6M8F81998EK0 Manual,owner's UR (DK)	Buy now
11	6M8F81998EL0 Manual,owner's UR (SF)	Buy now
11	6M8F81998EM0 Manual,owner's UR (S)	Buy now
11	6M8F81998EN0 Manual,owner's UR (N)	Buy now
11	6M8F81998EP0 Manual,owner's UR (P)	Buy now
11	6M8F81998ER0 Manual,owner's UR (GR)	Buy now

Fuel Tank



Ref	Part	
1	6YL2420105 Fuel Tank assembly (12L) AP	Buy now
2	6YL2461001 Cap assembly	Buy now
3	6YL2426001 Fuel meter assembly	Buy now
4	9015705M16 Screw, pan head	Buy now
5	6YL2432900 Seal	Buy now
6	6YL2426801 Gasket, fuel meter	Buy now
7	6YL2430654 Fuel pipe comp. 1 AP	Buy now

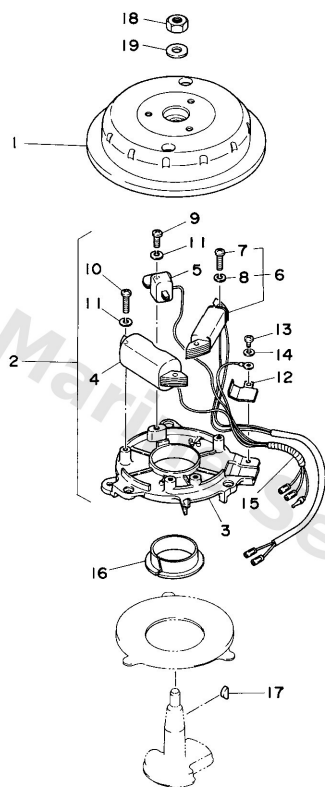
Generator



FWD
6M80010-4080

Ref	Part	
1	6G18555071 Rotor assembly	Buy now
2	6G185560F0 Base ass'y	Buy now
3	6G18550970 Base, magneto	Buy now
4	6E78552070 Coil assembly	Buy now
5	6E78558070 Pulser coil ass'y	Buy now
6	6E781303A0 Lighting coil ass'y	Buy now
7	9780205025 Screw, panhead (a93)	Buy now
8	9290205100 Ybs67-5 washer, spring	Buy now
9	9780205016 Screw, pan head(6b0)	Buy now
10	9780205020 Screw, pan head	Buy now
12	6G18554870 Cord, clamp	Buy now
13	9780204008 Screw, pan head (713)	Buy now
14	9290204100 Ybs67-4 washer, spring	Buy now
15	6G18551570 Wire, lead	Buy now
16	9038644M42 Bushing (6g1)	Buy now

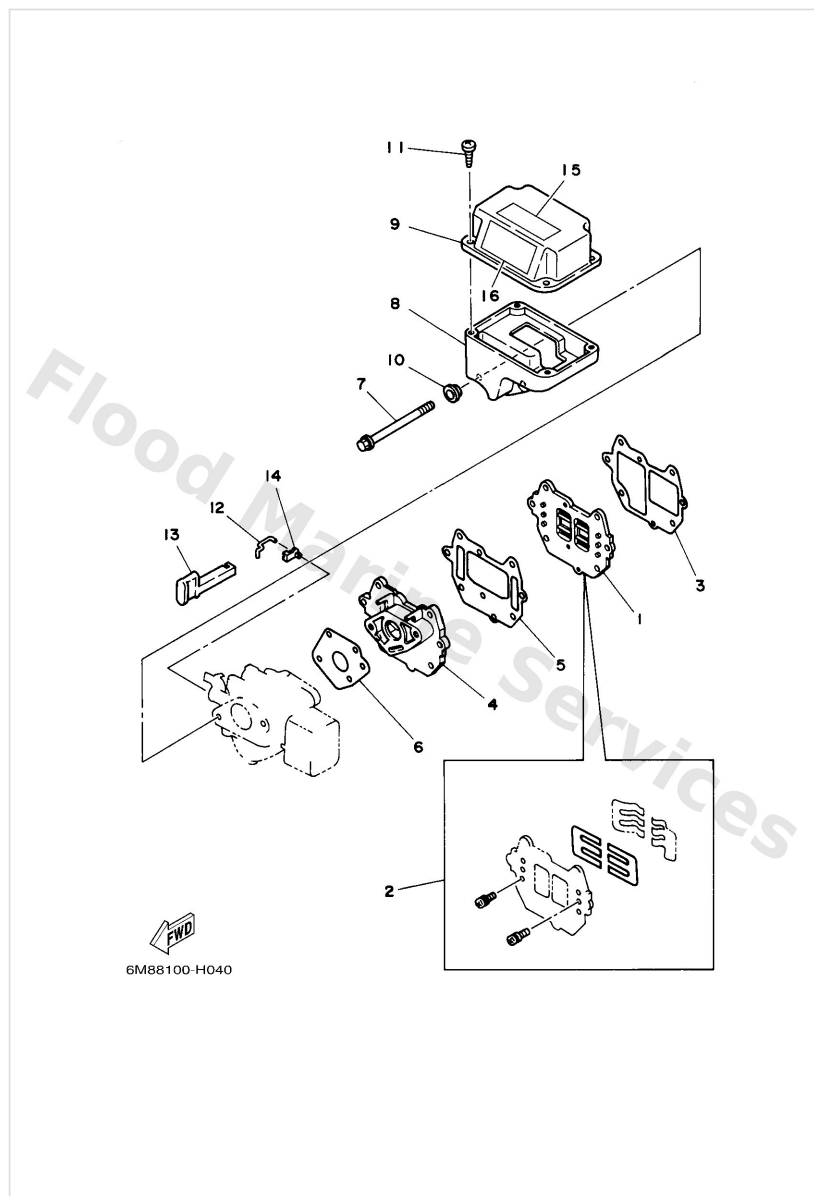
Generator



FWD
6M80010-4080

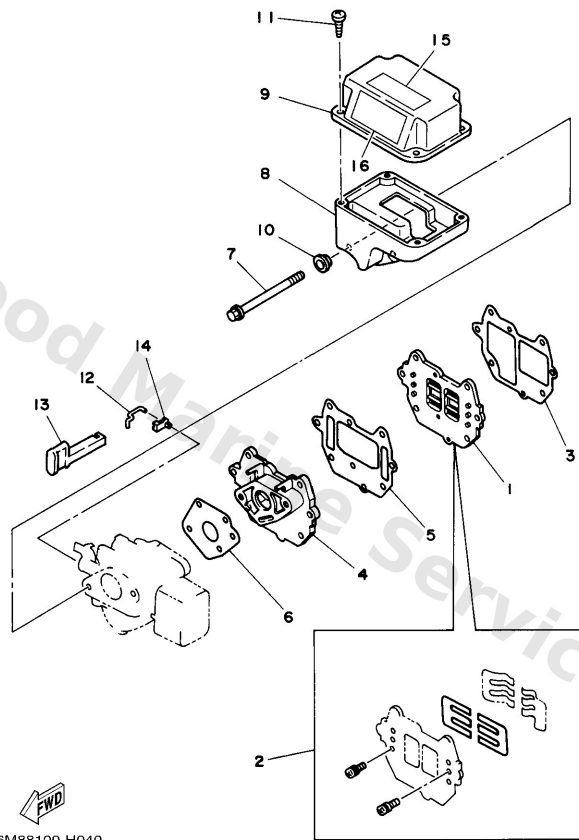
Ref	Part	
17	9028004M06 Key, woodruff(6a1)	Buy now
18	9017010113 Nut, crank shaft (650)	Buy now
19	9020110126 Washer, plate (26h)	Buy now

Intake



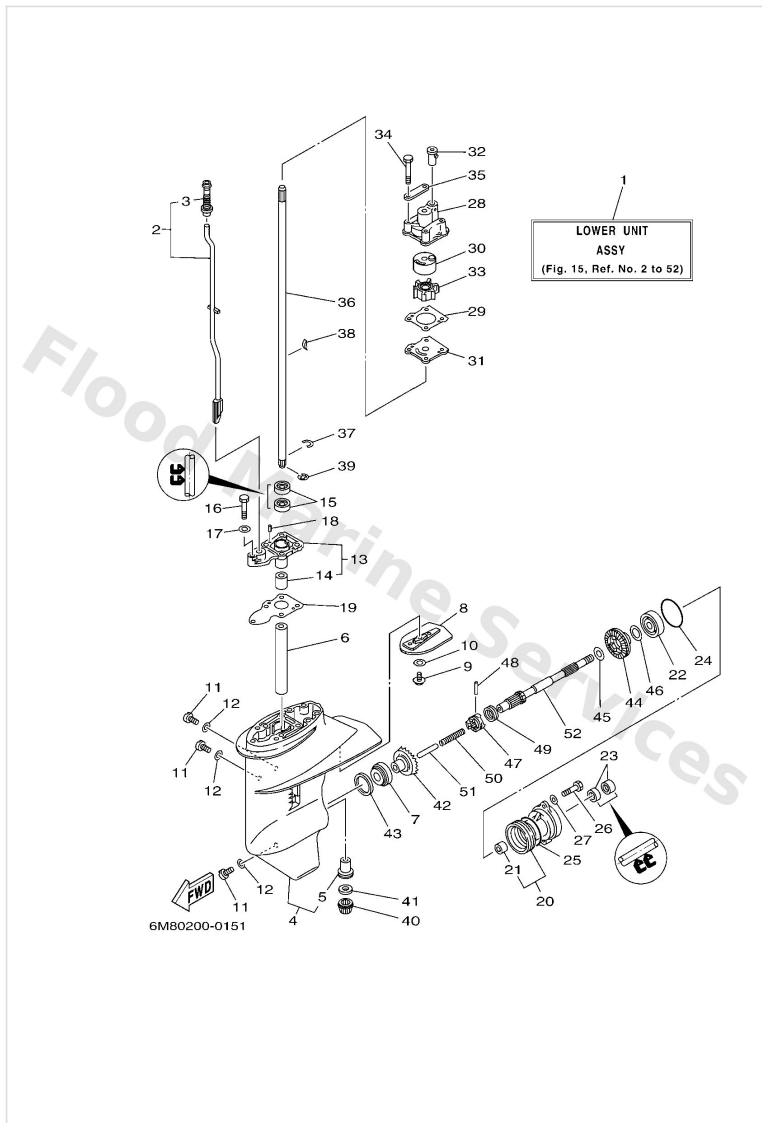
Ref	Part	
1	6G11361001 Reed valve assembly	Buy now
2	6G1W000400 Reed set	Buy now
3	6G113621A1 Gasket, valve seat	Buy now
4	6N0E36410094 Manifold, intake 1	Buy now
5	6G113645A1 Gasket, intake manifold	Buy now
6	6G114198A1 Gasket	Buy now
7	9589506085 Bolt, flange(6g1)	Buy now
8	6M8E441700 Cover set	Buy now
9	6M8E441800 Cover 2	Buy now
10	9038706M70 Collar (6h5)	Buy now
11	9778050514 Screw, panhead tapping (682)	Buy now
12	6G14125600 Rod, choke link	Buy now
13	6G14127100 Knob, choke 1	Buy now
14	6614126202 Joint, choke lever	Buy now
15	6AH8199440 Label, safety	Buy now

Intake



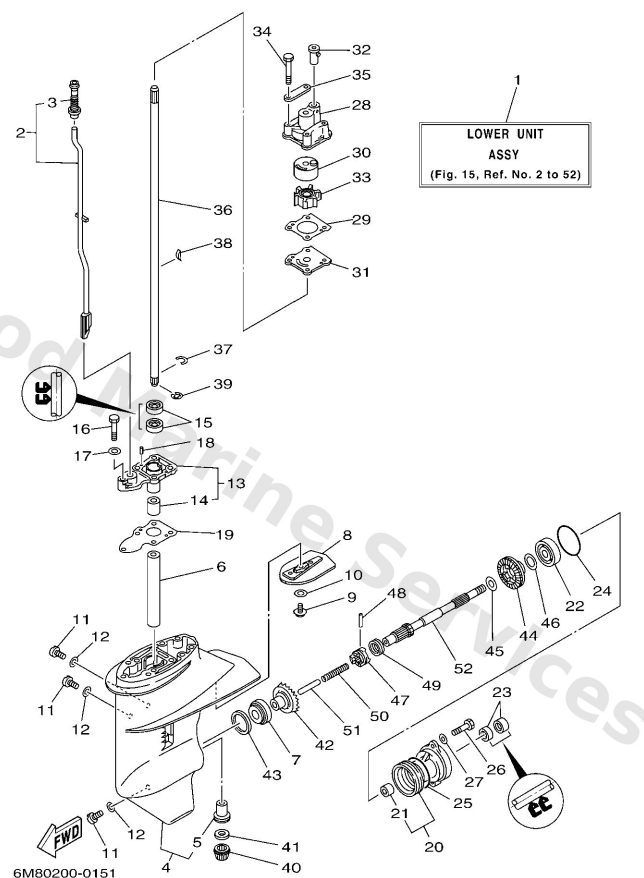
Ref	Part	
16	6AH8199450 Label, safety	Buy now

Lower Casing & Drive 1



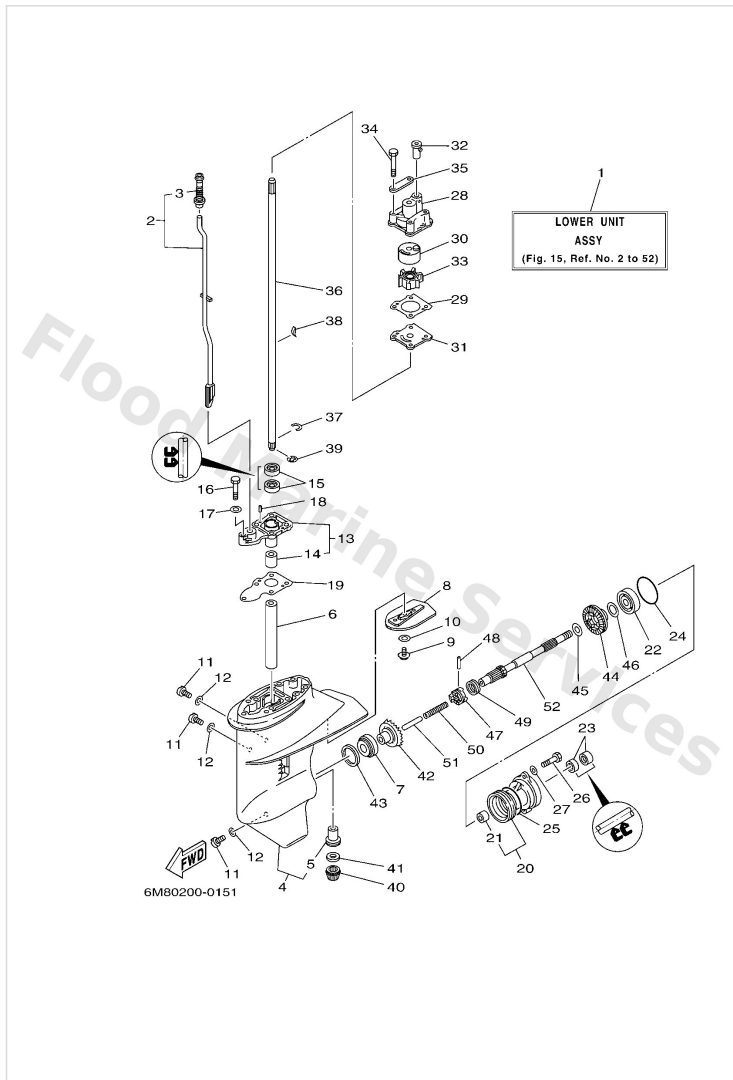
Ref	Part	
1	6M8G5300014D Lower unit assembly S(17.2")	Buy now
1	6M8G5300114D Lower unit assembly L(22.2")	Buy now
2	6N0G415000 Shift cam assembly S(17.2")	Buy now
2	6N0G415010 Shift cam assembly L(22.2")	Buy now
3	6G14414700 Boot, shift rod	Buy now
4	6N0G5311004D Casing, lower	Buy now
5	6G14531709 Bushing, drive shaft 2	Buy now
6	9038714M49 Collar (6g1)	Buy now
7	93332000U4 Brg,tapered roller 42mm (689)	Buy now
8	6N0G525100 Anode	Buy now
9	9709506016 Bolt, hexagon deep recess	Buy now
10	9299006300 Washer, tooth	Buy now
11	9034008002 Plug, straight screw	Buy now
12	9043008020 Gasket	Buy now
13	6G14533101CA Housing, bearing 1	Buy now

Lower Casing & Drive 1



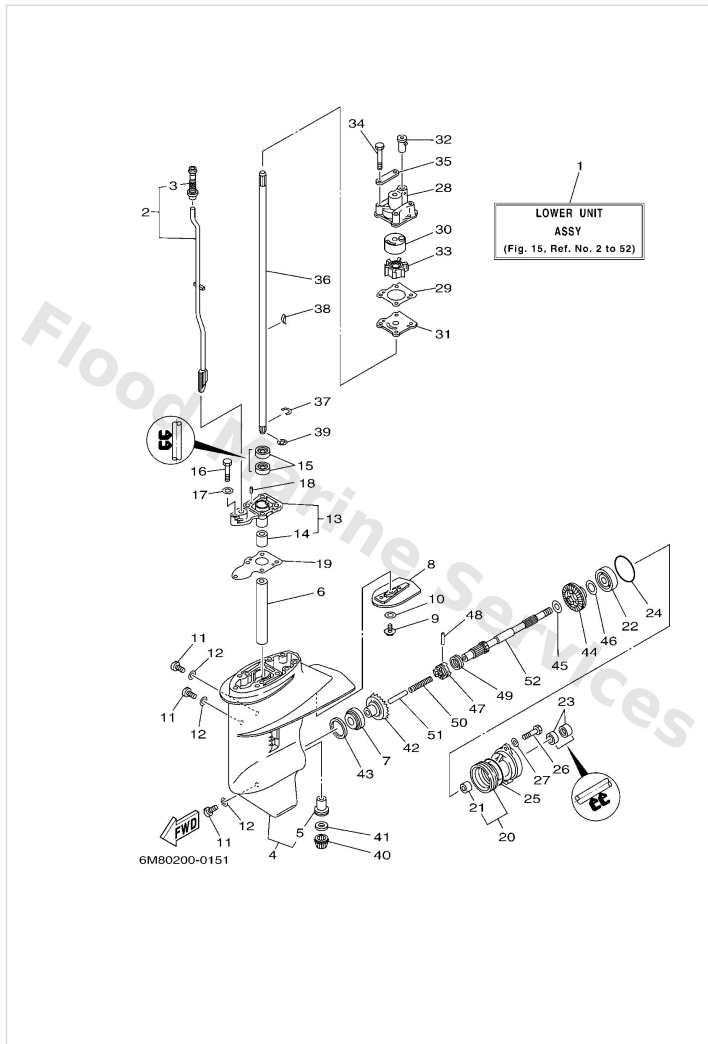
Ref	Part	
14	6G14531609 Bushing, drive shaft 1	Buy now
15	9310111M23 Oil seal (6g1)	Buy now
16	9709506030 Bolt(jf7)	Buy now
17	9299506600 Washer, plain (646)	Buy now
18	9360408062 Pin,dowel (626)	Buy now
19	6G145315A0 Packing, lower casing	Buy now
20	6N0G5361004D Cap, lower casing	Buy now
21	6G14536209 Bushing, lower casing cap	Buy now
22	93306004YH Bearing (7k2)	Buy now
23	9310115074 Oil seal (655)	Buy now
24	9321049046 O-ring (620)	Buy now
25	9321053M08 O-ring(50m)	Buy now
28	6N0G431100 Housing, water pump	Buy now
29	6G144315A0 Gasket,water pump	Buy now
30	6G14432200 Insert, cartridge	Buy now

Lower Casing & Drive 1



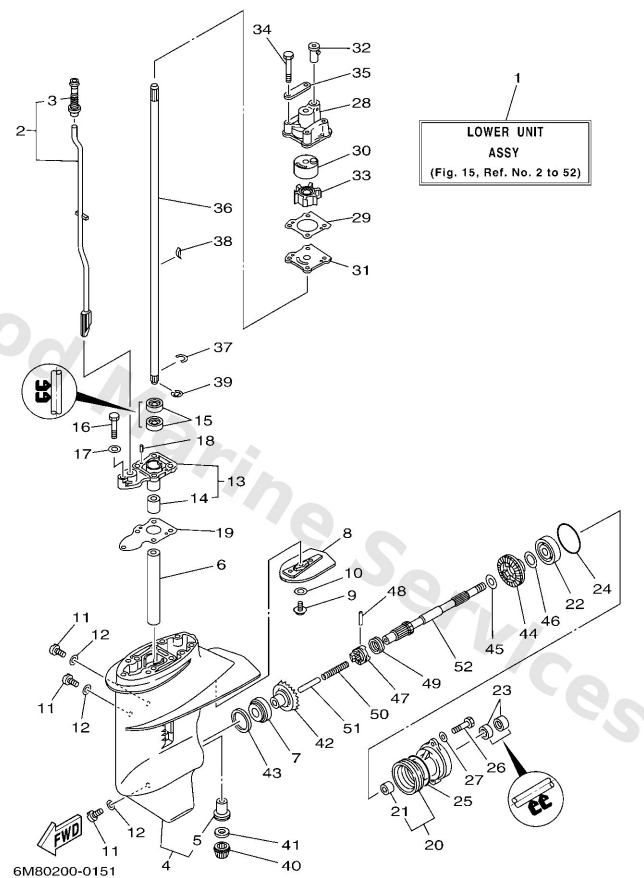
Ref	Part	
31	6G14432300 Outer plate, cartridge	Buy now
32	6474436600 Damper, water seal 2	Buy now
33	6G14435200 Impeller	Buy now
34	9709506045 Bolt, hexagon	Buy now
35	6G14432800 Plate	Buy now
36	6N0G551100 Shaft, drive S(17.2")	Buy now
36	6N0G551110 Shaft, drive L(22.2")	Buy now
37	9046709M05 Clip (6g1)	Buy now
38	9028003024 Key, woodruff(662)	Buy now
39	9900106600 Circlip(53l)	Buy now
40	6N0G555100 Pinion	Buy now
41	6G14553300 Shim (t:1.9mm) UR	Buy now
41	6G14553310 Shim (t:2.0mm) UR	Buy now
41	6G14553320 Shim (t:2.1mm) UR	Buy now
41	6G14553330 Shim (t:2.2mm) UR	Buy now

Lower Casing & Drive 1



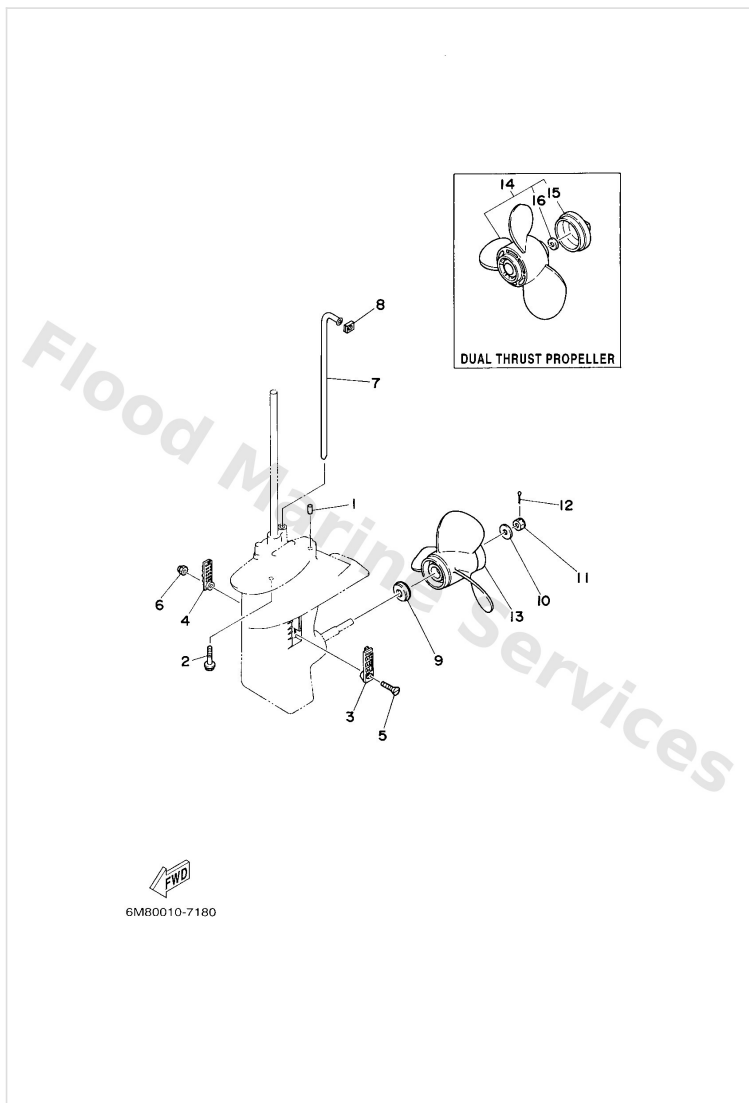
Ref	Part	
42	6N0G556000 Gear 1 (27t)	Buy now
43	6644558701 Shim (t:0.10mm) UR	Buy now
43	6644558710 Shim (t:0.12mm) UR	Buy now
43	6644558720 Shim (t:0.15mm) UR	Buy now
43	6644558730 Shim (t:0.18mm) UR	Buy now
43	6644558740 Shim (t:0.30mm) UR	Buy now
43	6644558750 Shim (t:0.40mm) UR	Buy now
43	6644558760 Shim (t:0.50mm) UR	Buy now
44	6N0G557100 Gear 2	Buy now
45	9020115M89 Washer, plate (6g1)	Buy now
46	6474556700 Shim, gear adjust UN	Buy now
47	6G14563100 Clutch, dog	Buy now
48	6G14563200 Cross, pin	Buy now
49	6544563300 Ring, cross pin	Buy now
50	9050112M38 Spring, compression(6g1)	Buy now

Lower Casing & Drive 1



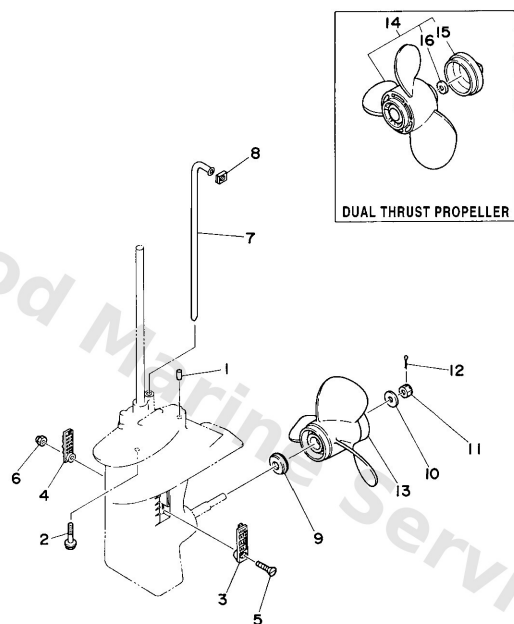
Ref	Part	
51	6G14563500 Plunger, shift	Buy now
52	6G14561101 Shaft, propellar	Buy now

Lower Casing & Drive 2



Ref	Part	
1	9360408062 Pin,dowel (626)	Buy now
2	9589506030 Bolt, flange deep recess	Buy now
3	6G14521400 Cover, water inlet	Buy now
4	6G14521500 Cover, water inlet	Buy now
5	9015205M03 Screw, countersunk	Buy now
6	9018505002 Nut nylon (sus)(ex4)	Buy now
7	6N0G436100 Tube, water 1 S(17.2")	Buy now
7	6N0G436110 Tube, water 1 L(22.2")	Buy now
8	6G14436500 Damper, water seal 1	Buy now
9	6N0G598700 Spacer UR	Buy now
9	6N0G598710 Spacer UR	Buy now
10	9020110M01 Washer, plate(6m7)	Buy now
11	9017110M01 Nut castle (683)	Buy now
12	9149030020 Pin cotter	Buy now
13	6G14594100 Propeller (3x8-1/2"x8-1/2"-n) UR	Buy now

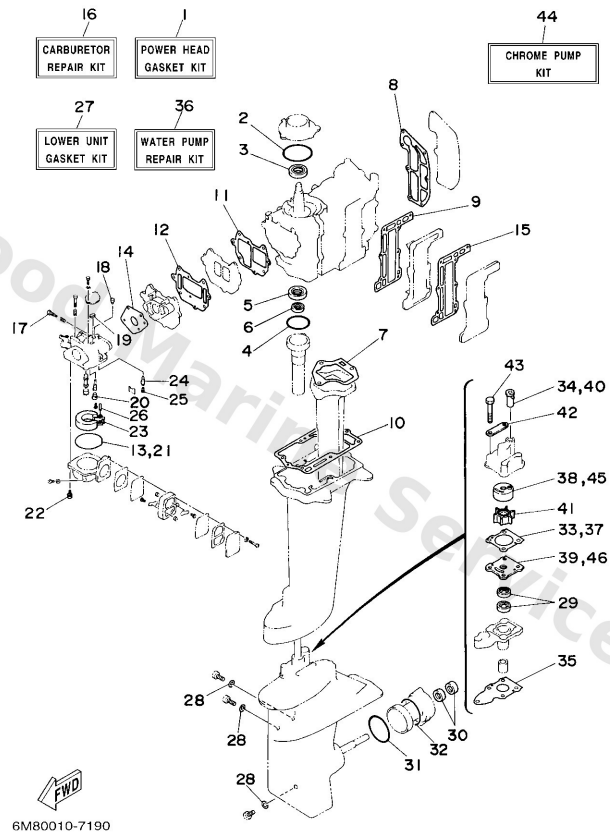
Lower Casing & Drive 2




6M80010-7180

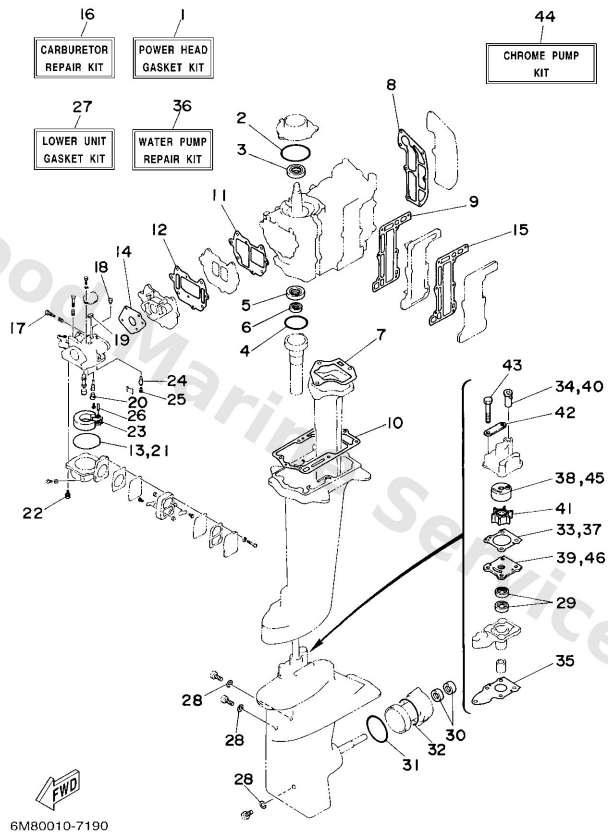
Ref	Part	
13	6G14594300 Propeller (3x8-1/2 x7-1/2 -n) UR	Buy now
13	6G14594700 Propeller (3x8-1/2"x6-1/2"-n) UR	Buy now
14	6G1W459101 Propeller (3x9 x7 -n) UR	Buy now
14	6G1W459200 Propeller (3x9 x5 -n) UR	Buy now
15	6G14561601 Nut, propeller	Buy now
16	9020110M02 Washer, plate(6g9)	Buy now

Repair Kit



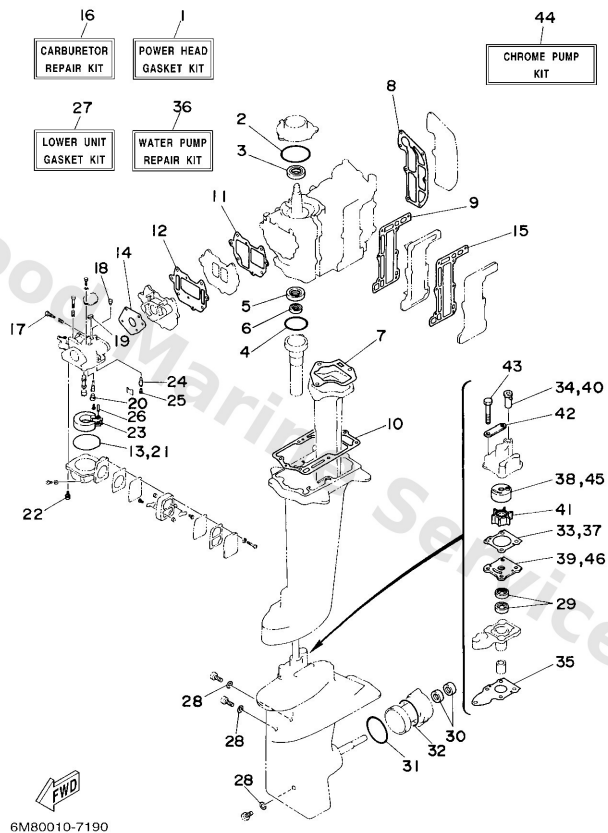
Ref	Part	
1	6NOW0001A0 Power head gasket kit	Buy now
2	9321054M54 O-ring (6g1)	Buy now
3	9310220M25 Oil seal (6e0)	Buy now
4	9321042159 O-ring (647)	Buy now
5	9310120M34 Oil seal(6j1)	Buy now
6	9310112M26 Oil seal(6g1)	Buy now
7	6G141133A0 Gasket, exhaust manifold 1	Buy now
8	6G111193A1 Gasket, head cover 1	Buy now
9	6G141112A1 Gasket, exhaust inner cover	Buy now
10	6G145113A1 Gasket, upper casing	Buy now
11	6G113621A1 Gasket, valve seat	Buy now
12	6G113645A1 Gasket, intake manifold	Buy now
13	6G11498400 Gasket, float chamber	Buy now
14	6G114198A1 Gasket	Buy now
15	6G141114A0 Gasket, exhaust outer cover	Buy now

Repair Kit



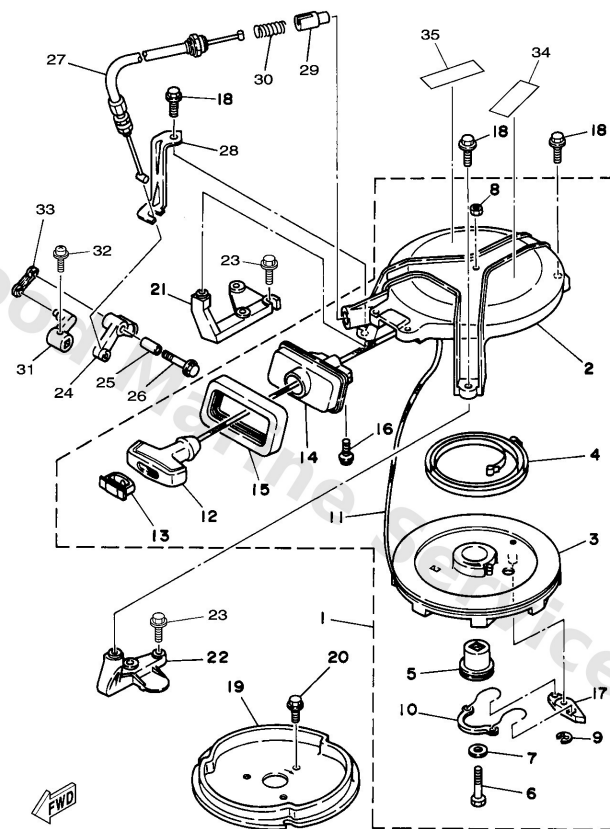
Ref	Part	
16	6N0W009300 Carburetor repair kit	Buy now
17	6791492300 Screw, pilot	Buy now
18	6G11496600 Cap	Buy now
19	6G11412600 Packing	Buy now
20	6761496600 Rubber cap	Buy now
22	9798004114 Screw, pan head(ga5)	Buy now
23	6G11498500 Float comp.	Buy now
24	6G11454601 Valve, needle	Buy now
25	6761418600 Pin, valve	Buy now
26	6881454800 Pin, arm	Buy now
27	6N0W0001C0 Lower unit gasket kit	Buy now
28	9043008020 Gasket	Buy now
29	9310111M23 Oil seal (6g1)	Buy now
30	9310115074 Oil seal (655)	Buy now
31	9321049046 O-ring (620)	Buy now

Repair Kit



Ref	Part	
32	9321053M08 O-ring(50m)	Buy now
33	6G144315A0 Gasket,water pump	Buy now
34	6474436600 Damper, water seal 2	Buy now
35	6G145315A0 Packing, lower casing	Buy now
36	6N0W0078A0 Water pump repair kit	Buy now
38	6G14432200 Insert, cartridge	Buy now
39	6G14432300 Outer plate, cartridge	Buy now
41	6G14435200 Impeller	Buy now
42	6G14432800 Plate	Buy now
43	9709506045 Bolt, hexagon	Buy now
44	6N0W00780A Chrome pump kit	Buy now
45	6G14432240 Insert, cartridge	Buy now
46	6G14432340 Outer plate, cartridge	Buy now

Starter



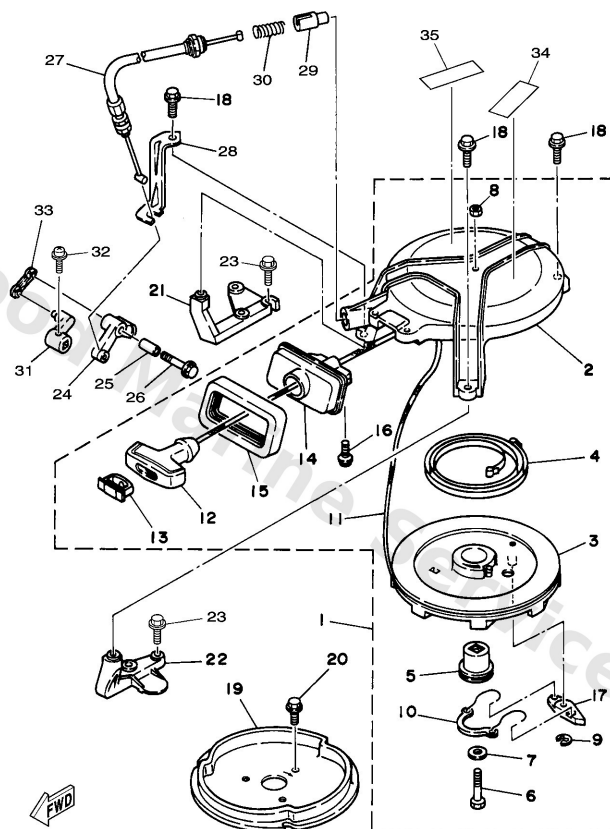
6M8A300-K070

*1: CUT FROM 50M ROLLS, PART NO. 90890-44372, CUTTING LENGTH 1.85M

*1: A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44372, LONGUEUR DE COUPE 1.85M

Ref	Part	
1	6M8E571003 Starter assembly	Buy now
2	6N0E57118094 Case, Starter	Buy now
3	6M8E571400 Drum, sheave	Buy now
4	9051008M03 Spring, spiral (6g1)	Buy now
5	6G11571700 Shaft, starter	Buy now
6	9701306035 Bolt(3rv)	Buy now
7	9020106M30 Washer, plate (6a1)	Buy now
8	9530306600 Nut(661)	Buy now
9	9343006M02 Circlip (689)	Buy now
10	6G11570500 Spring, drive pawl	Buy now
11	* item_description *1	Buy now
12	6G11575500 Handle, starter	Buy now
13	6G11577900 Cover	Buy now
14	6N0E575800 Guide, rope	Buy now
15	6G11576200 Seal 2	Buy now

Starter



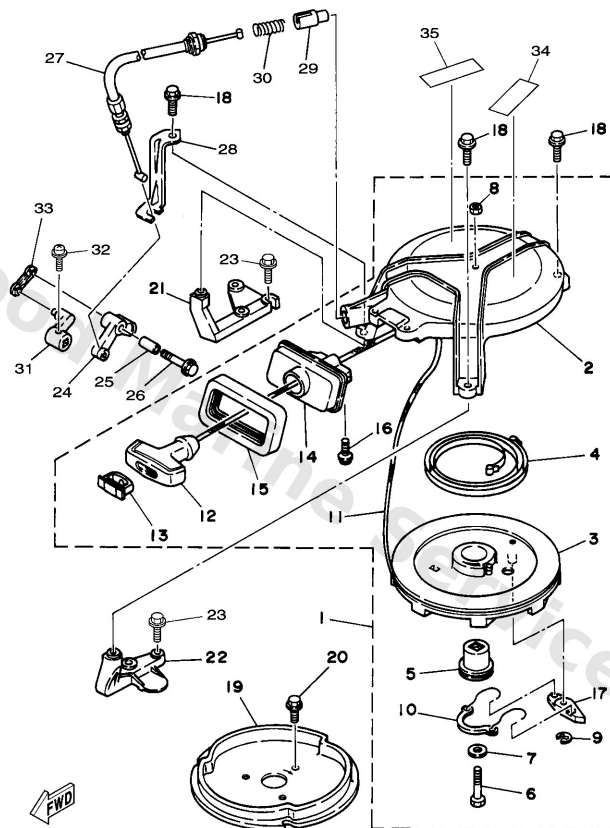
6M8A300-K070

*1: CUT FROM 50M ROLLS, PART NO. 90890-44372, CUTTING LENGTH 1.85M

*1: A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44372, LONGUEUR DE COUPE 1.85M

Ref	Part	
16	9589506016 Bolt, flange deep recess	Buy now
17	6771574101 Pawl, drive	Buy now
18	9589506020 Bolt, flange(jk3)	Buy now
19	6N0E57230094 Pulley, starter	Buy now
20	9010506M29 Bolt (6g1)	Buy now
21	6N0E57710094 Stay 1	Buy now
22	6N0E57720094 Stay 2	Buy now
23	9757506520 Bolt, hexagon w/w deep recess	Buy now
24	6G11574681 Arm	Buy now
25	6G11576400 Collar 1	Buy now
26	9589506025 Bolt, flange deep recess	Buy now
27	6N0E577090 Cable comp., starter stop	Buy now
28	6G11577481 Stay 4	Buy now
29	6561574800 Plunger, starter stop	Buy now
30	9050110227 Spring, compreshion(656)	Buy now

Starter



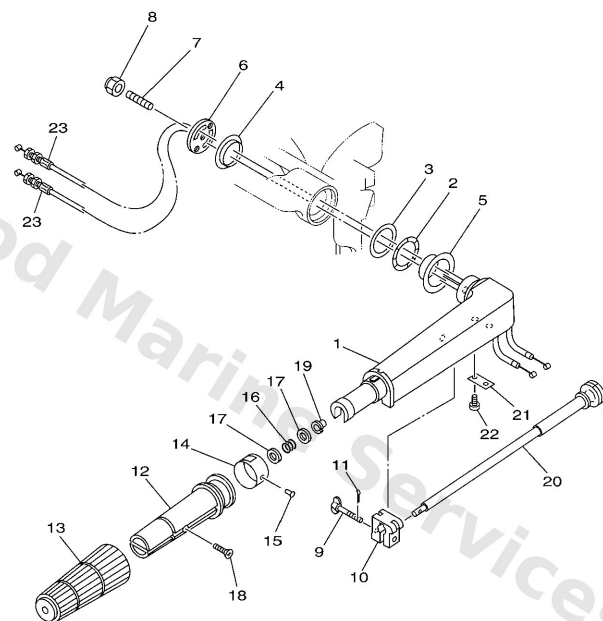
6M8A300-K070

*1: CUT FROM 50M ROLLS, PART NO. 90890-44372, CUTTING LENGTH 1.85M

*1: A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44372, LONGUEUR DE COUPE 1.85M

Ref	Part	
31	6G14412580 Lever, shift rod 2	Buy now
32	9798005216 Screw, pan w/ plain	Buy now
33	6G11574780 Link	Buy now
34	6AH8199540 Label, warning	Buy now
35	6AH8199550 Label, warning	Buy now

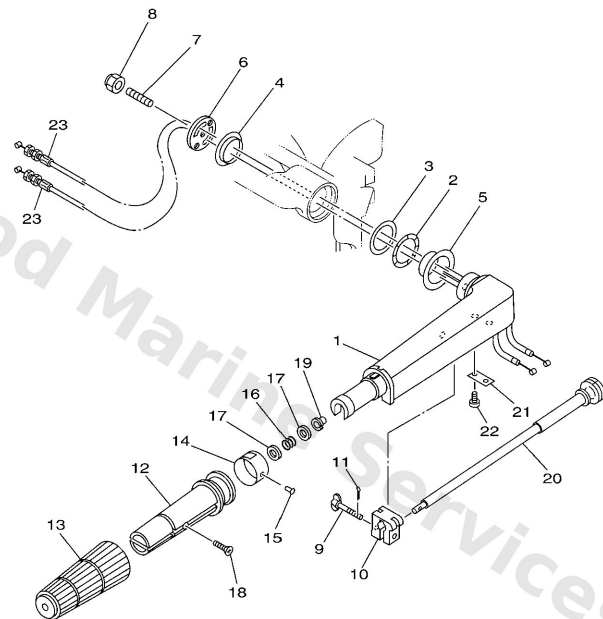
Steering




6M8A100-K110

Ref	Part	
1	6M8G2111114D Handle, steering	Buy now
2	9020636M21 Washer, wave(63v)	Buy now
3	9020236M55 Washer, plate(63v)	Buy now
4	9038633M96 Bush(63v)	Buy now
5	9038634M97 Bush(63v)	Buy now
6	6G14213102 Cover, handle steering	Buy now
7	9011608016 Bolt, stud	Buy now
8	9018508057 Nut, nylon (6j8)	Buy now
9	6G14212501 Bolt, friction adjusting	Buy now
10	6G14212600 Piece, friction	Buy now
11	9149016010 Pin, cotter	Buy now
12	6M4G211900 Grip, steering handle	Buy now
13	6N0G217700 Rubber, handle	Buy now
14	6N0G213710 Indicator, throttle	Buy now
15	9026902M09 Rivet(6I5)	Buy now

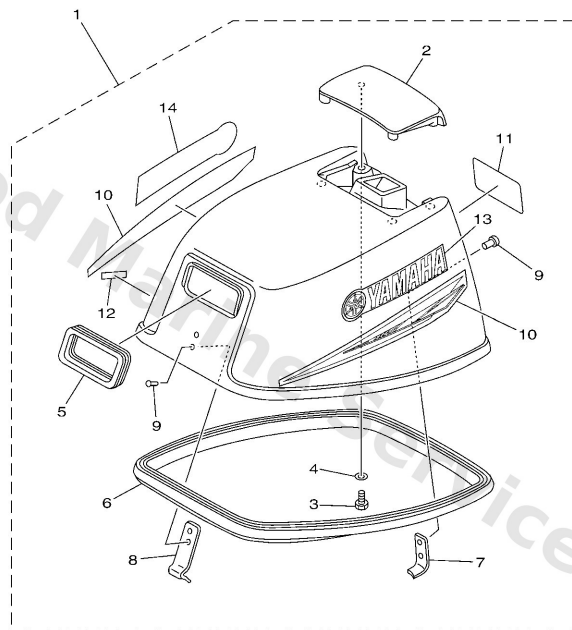
Steering




6M8A100-K110

Ref	Part	
16	9050123215 Spring (655)	Buy now
17	9020110M02 Washer, plate(6g9)	Buy now
18	9015205011 Screw, countersunk	Buy now
19	9038608032 Bushing (650)	Buy now
20	6G14213801 Lever, throttle	Buy now
21	6E04215902 Stay	Buy now
22	9788505012 Screw,pan head (646)	Buy now
23	6N0F630110 Throttle cable assembly	Buy now

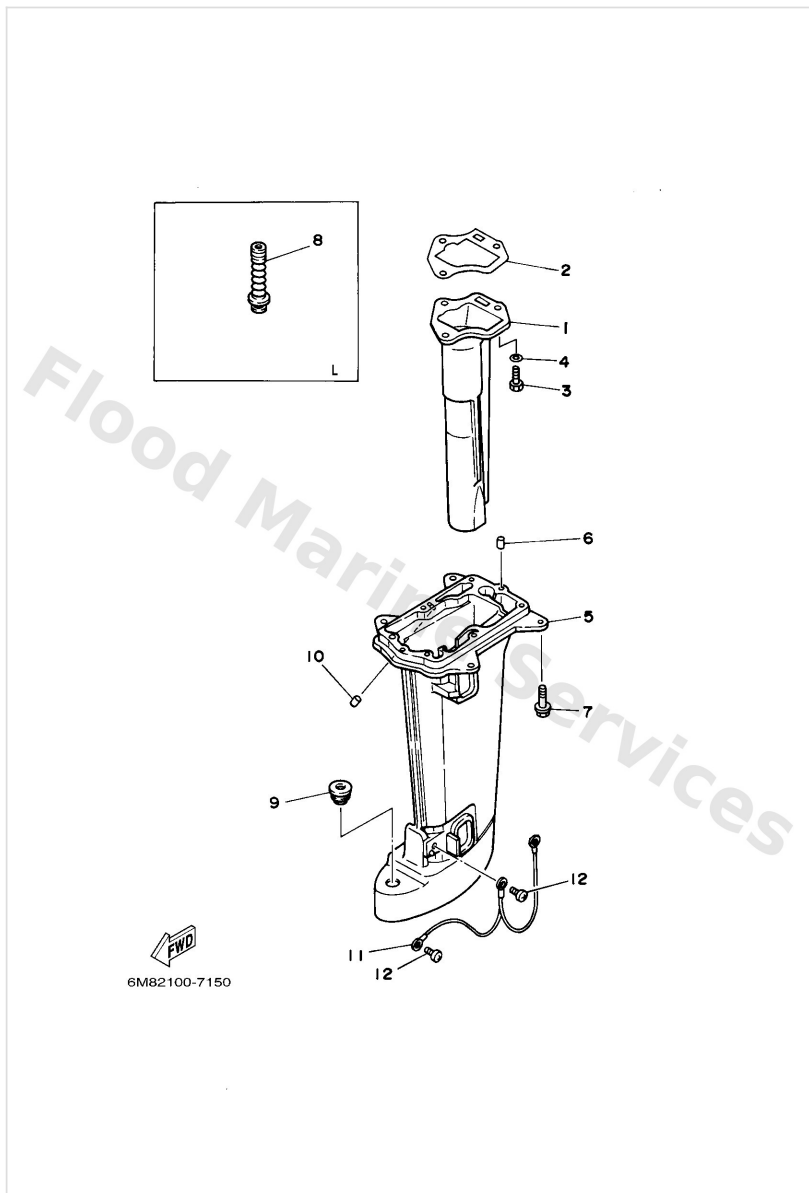
Top Cowling



6M8B300-L010

Ref	Part	
1	6M8G2610004D Top Cowling assembly	Buy now
1	6N0G2610004D Top cowling assembly	Buy now
2	6N0G2613004D Molding air duct	Buy now
3	9709506016 Bolt, hexagon deep recess	Buy now
4	9299506600 Washer, plain (646)	Buy now
5	6G11576100 Seal 1	Buy now
6	6G14261500 Seal	Buy now
7	6G14264700 Holder, clamp band	Buy now
8	6N0G265100 Hook 1	Buy now
9	9026604M00 Rivet 2 (662)	Buy now
10	6E0W007040 Graphic set	Buy now
11	6M84267840 Graphic, rear	Buy now
11	6N04267840 Graphic, rear	Buy now
12	60RG419100 Indicator, shift	Buy now
13	6E04268140 Mark, cowling	Buy now

Upper Casing



Ref	Part	
1	6M8G113100CA Manifold, Ext. 1	Buy now
1	6N0G113100CA Manifold, Ext. 1	Buy now
2	6G141133A0 Gasket, exhaust manifold 1	Buy now
3	9709506020 Bolt(7u8)	Buy now
4	9299506600 Washer, plain (646)	Buy now
5	6N0G5111004D Casing, upper S(17.2")	Buy now
5	6N0G511104D Casing, upper L(22.2")	Buy now
6	9360408062 Pin,dowel (626)	Buy now
7	9589506030 Bolt, flange deep recess	Buy now
8	6554414700 Boot, shift rod L(22.2")	Buy now
9	9048020M29 Grommet (6g1) S(17.2")	Buy now
10	6G14513500 Pipe 1	Buy now
11	6G18214900 Wire, lead 3	Buy now
12	9788506008 Screw, pan head(6a3)	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.