



Yamaha E60HM 2001

Parts Manual

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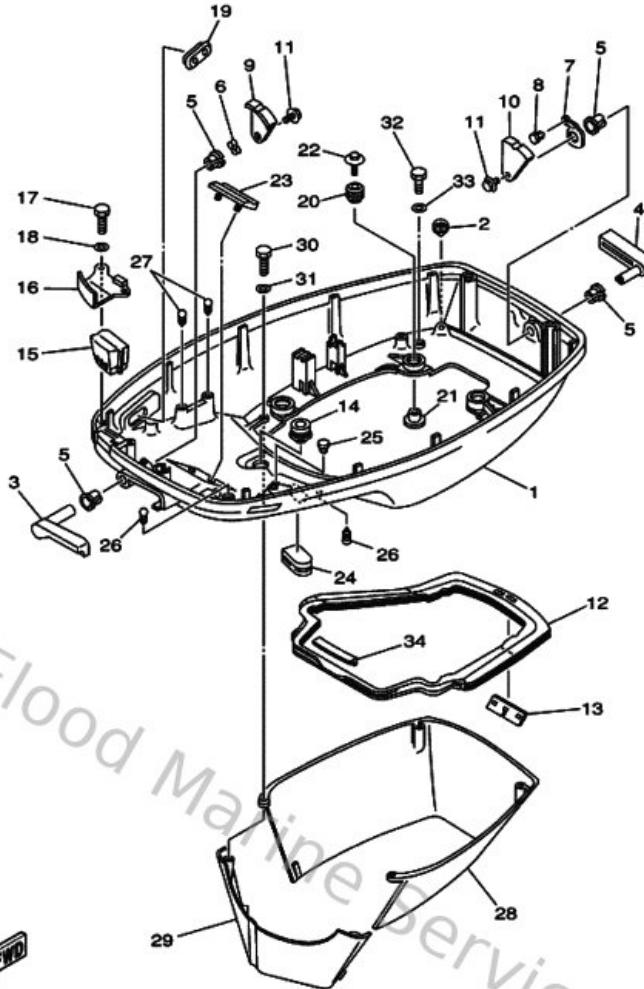
Authorised Yamaha Dealers



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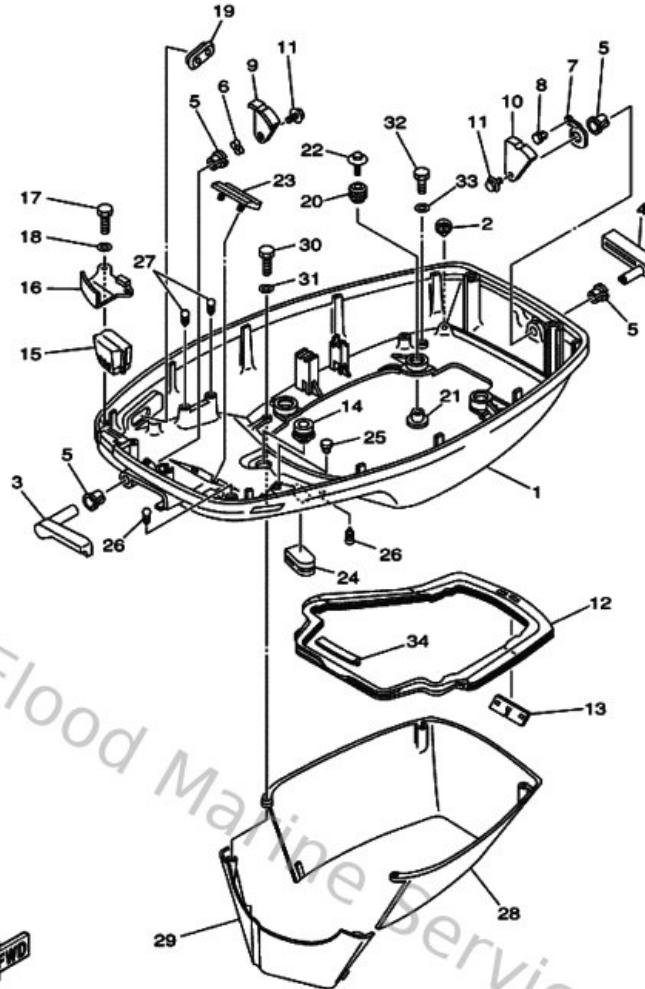
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Bottom Cowling



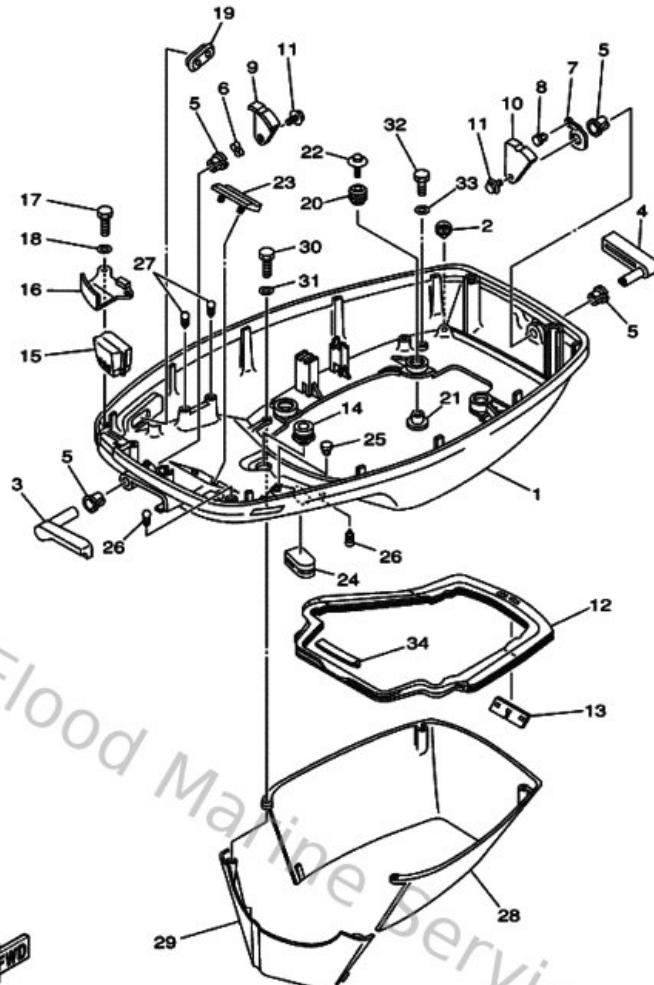
Ref	Part	
1	6H342711144D Cowling, bottom 1	Buy now
2	69D443910000 Nipple, hose	Buy now
3	6H342815018D Lever, clamp	Buy now
4	6H342817014D Lever, clamp	Buy now
5	9038613M3800 Bushing (697)	Buy now
6	9020613M1000 Washer, wave (6e5)	Buy now
7	6H3428130000 Spring, clamp lever	Buy now
8	9026904M0300 Rivet (6h3)	Buy now
9	6H3428160000 Lever, clamp 2	Buy now
10	6H3428180000 Lever, clamp 4	Buy now
11	9011906M0900 Bolt, with washer	Buy now
12	6H3427160200 Rubber, seal 1	Buy now
13	6K5427170000 Rubber, seal 2	Buy now
14	6E5427240000 Grommet	Buy now
15	6K5427250000 Grommet	Buy now

Bottom Cowling



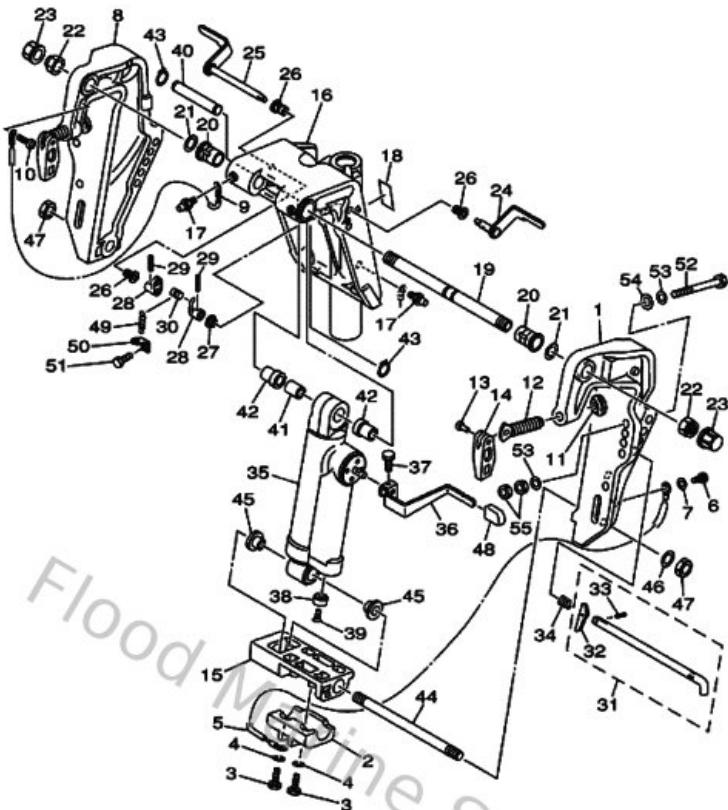
Ref	Part	
16	6H342738015B Plate, fitting	Buy now
17	970950601600 Bolt, hexagon deep recess	Buy now
18	929900660000 Washer, plain (646)	Buy now
19	6H3427270000 Grommet	Buy now
20	9048009M1200 Grommet (6a0)	Buy now
21	9038706M6900 Collar (688)	Buy now
22	9011906M0800 Bolt, with washer	Buy now
23	6H3427680000 Damper	Buy now
24	6H4427260000 Grommet	Buy now
25	703821190000 Cover, lead wire	Buy now
26	9033805M0300 Plug (6h1)	Buy now
28	6H342741014D Apron	Buy now
29	6H342771014D Apron	Buy now
30	970950602500 Bolt	Buy now
31	929950660000 Washer, plain (646)	Buy now

Bottom Cowling



Ref	Part	
32	970800602000 Bolt(7u8)	Buy now
34	6H3427180000 Rubber, seal 3	Buy now

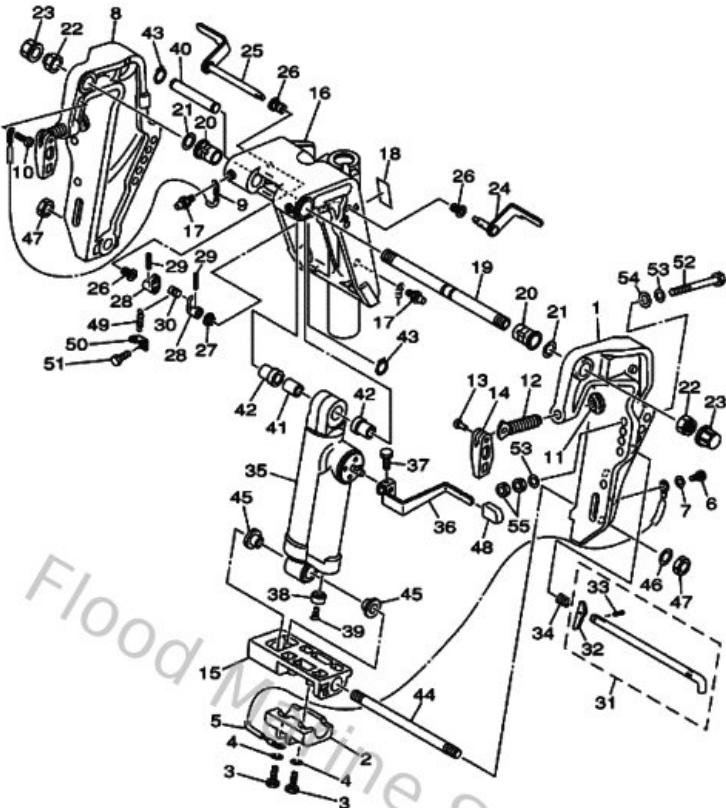
Bracket 1



69D0100-1160

Ref	Part	
1	63D43111014D Bracket, clamp 1	Buy now
2	63D452510000 Anode	Buy now
3	970950602500 Bolt	Buy now
4	929950610000 Washer(6a1)	Buy now
5	6H1821480000 Wire, lead	Buy now
6	970850601000 Bolt	Buy now
7	929950660000 Washer, plain (646)	Buy now
8	63D43112014D Bracket, clamp 2	Buy now
9	63D821480000 Wire, lead 5	Buy now
10	978850600800 Screw, pan head(6a3)	Buy now
11	648431140100 Pad, transom clamp	Buy now
12	663431160100 Screw, transom	Buy now
13	902430400700 Pin (663)	Buy now
14	66343118014D Handle, transom clamp	Buy now
15	63D43128014D Spacer, clamp bracket	Buy now

Bracket 1

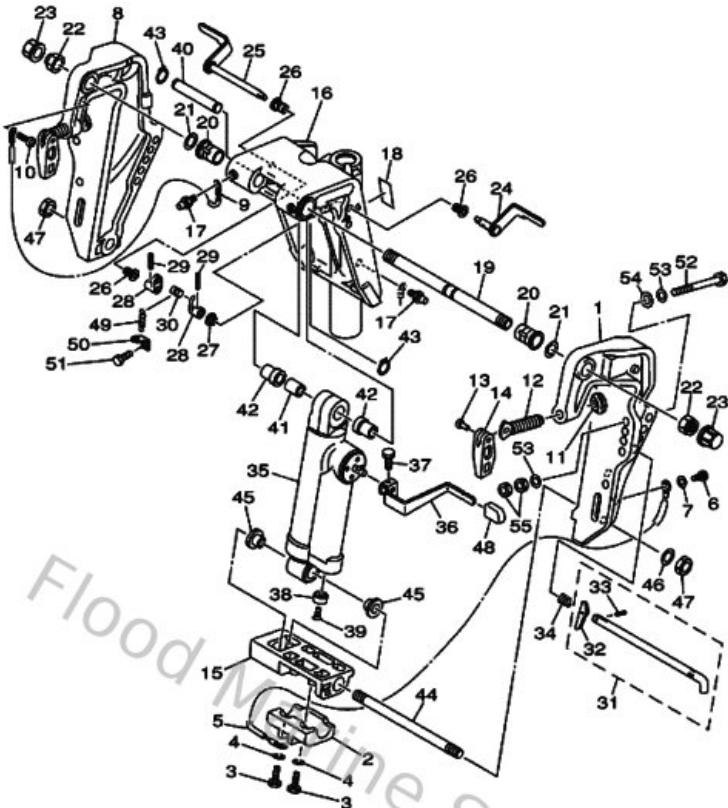


69D0100-1160

69D0100-1160

Ref	Part	
16	69D43311104D Bracket, Swivel 1	Buy now
17	9370006M0300 Nipple, grease(6a1)	Buy now
18	63D436910000 Indicator, tilt	Buy now
19	63D431310100 Bolt, clamp bracket	Buy now
20	9038622M1500 Bushing (688)	Buy now
21	9020122M0300 Washer, plate(64j)	Buy now
22	9018522M1100 Nut, self-locking	Buy now
23	6G5431450000 Cap, clamp bracket	Buy now
24	6H5431810300 Lever, tilt stop 1	Buy now
25	6H5431850300 Lever, tilt stop 2	Buy now
26	9038610M1600 Bushing (688)	Buy now
27	903861002500 Bushing (658)	Buy now
28	6G5431480000 Collar, distance	Buy now
29	916903002000 Pin, spring (6h4)	Buy now
30	9024906M1900 Pin(6e5)	Buy now

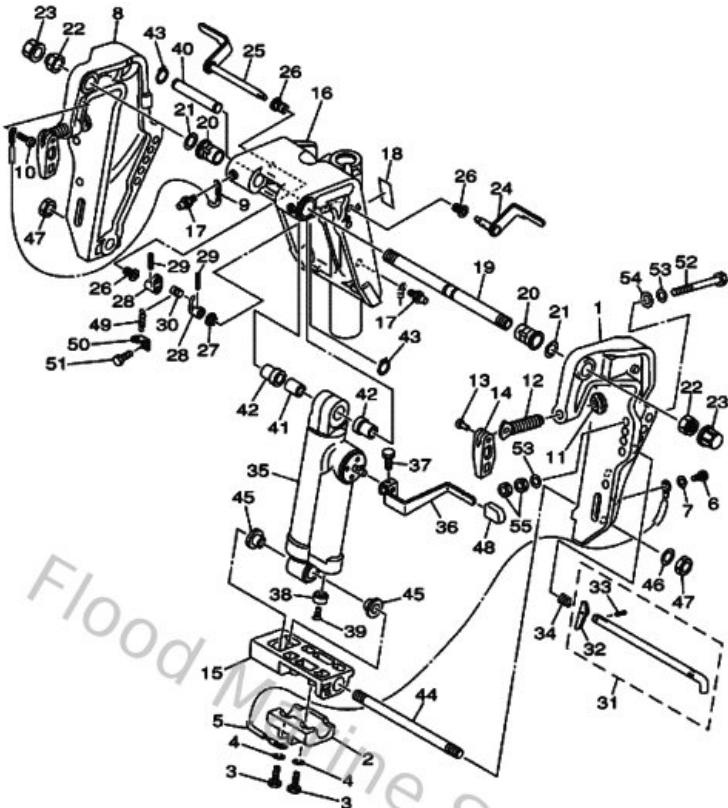
Bracket 1




 69D0100-1160

Ref	Part	
31	688431600100 Tilt rod ass'y	Buy now
32	688431650000 Stopper, tilt rod	Buy now
33	916903001200 Pin, spring	Buy now
34	9050216M0200 Spring, conical (688)	Buy now
35	69D43107124D Shock absorber sub-assembly	Buy now
36	69D436310000 Lever, tilt	Buy now
37	970950601000 Bolt	Buy now
38	663452510000 Anode	Buy now
39	986800652500 Screw flat head	Buy now
40	69D431260000 Pin, upper shock mount	Buy now
41	903871600300 Collar	Buy now
42	903871600400 Collar	Buy now
43	934101600600 Circlip	Buy now
44	9011618M5200 Bolt, stud(62x)	Buy now
45	9038618M4400 Bushing (6g5)	Buy now

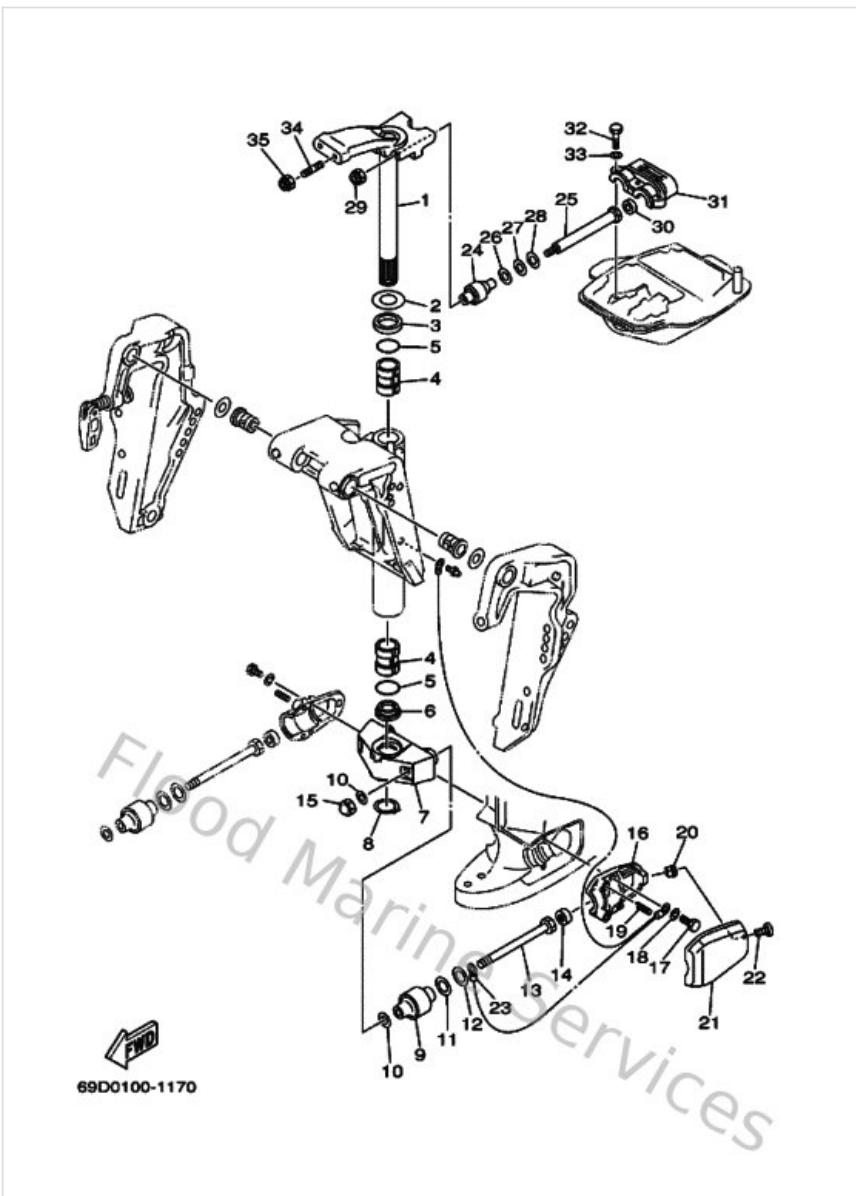
Bracket 1



69D0100-1160

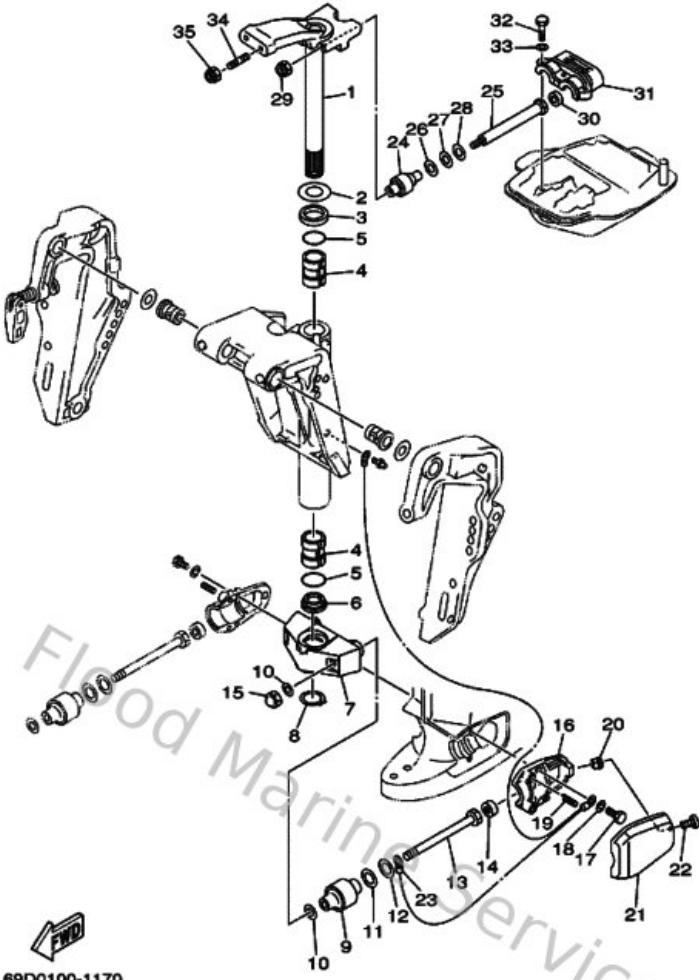
Ref	Part	
46	929951860000 Washer(64j)	Buy now
47	9017018M1000 Nut (6h5)	Buy now
48	682433180100 Cover	Buy now
49	9050614M2400 Spring, tension(6e5)	Buy now
50	6G5431440000 Hook, spring	Buy now
52	9010112M6500 Bolt	Buy now
53	929951220000 Ybs66-12 washer,plain	Buy now
54	902011242600 Washe, plate(663)	Buy now
55	953801260000 Nut (707)	Buy now

Bracket 2



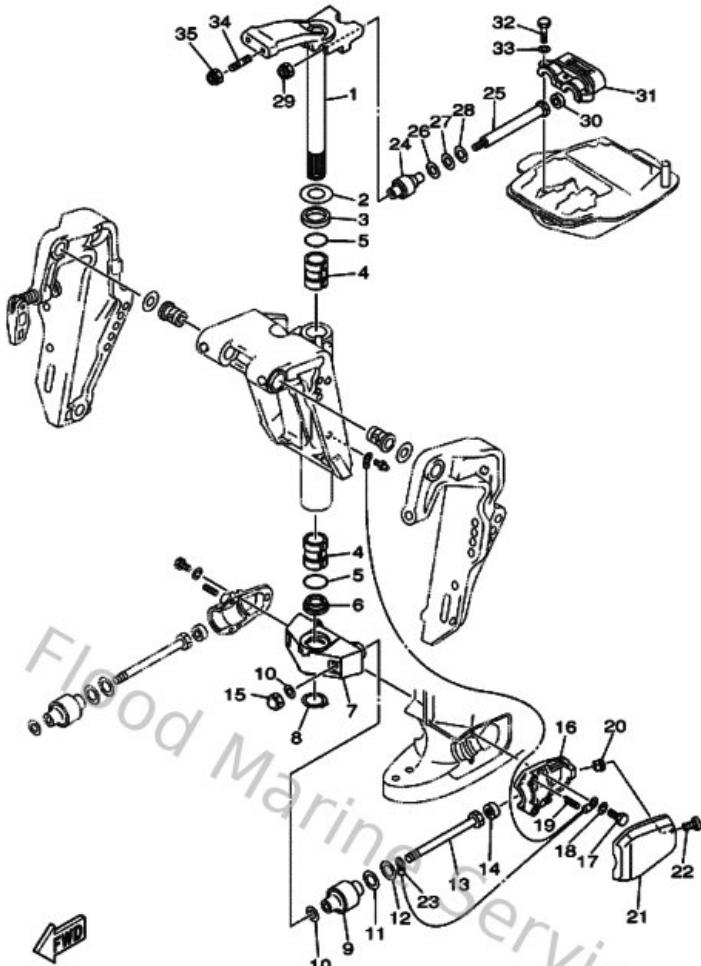
Ref	Part	
1	69D42510104D Steering Bracket assembly	Buy now
2	9020130M0000 Washer, plate(6h1)	Buy now
3	9038630M7800 Bush(6h0)	Buy now
4	9038630M7700 Bush(6h0)	Buy now
5	9321029M9400 O-ring(6h1)	Buy now
6	9038630M6000 Bush(6j8)	Buy now
7	69D44551114D Housing, lower mount rubber 1	Buy now
8	9341028M0600 Circlip (688)	Buy now
9	687445550094 Mount damper, lower side	Buy now
10	9020112M1600 Washer, plate (679)	Buy now
11	9020225M0400 Washer, plate (663)	Buy now
12	9020113M1900 Washer, plate (663)	Buy now
13	9010912M2100 Bolt (6h3)	Buy now
14	663445750000 Damper, lower mount rubber	Buy now
15	953801280000 Nut crown(663)	Buy now

Bracket 2



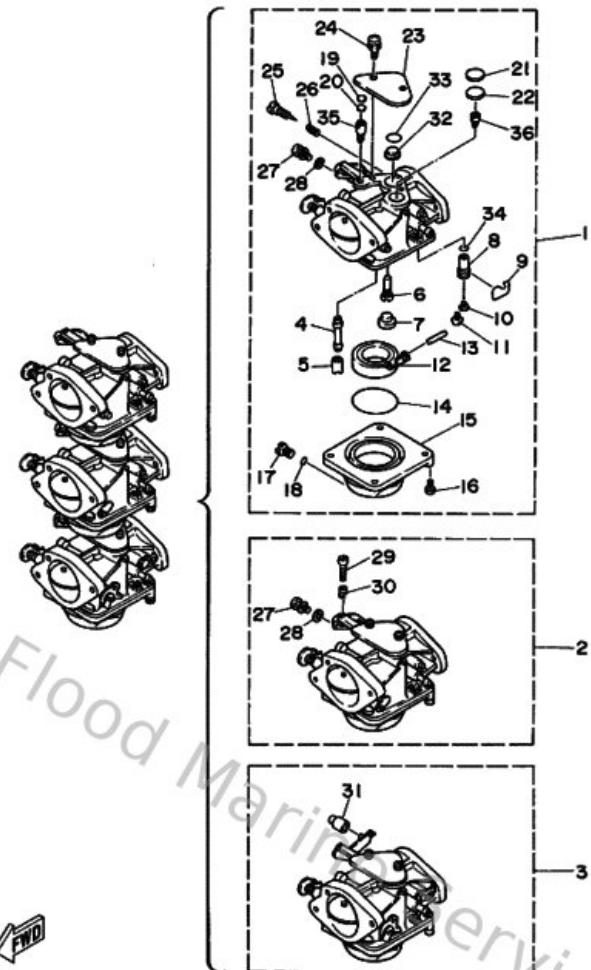
Ref	Part	
16	6H3445520394 Housing, lower mount rubber	Buy now
17	970750802500 Bolt, hexagon deep recess	Buy now
18	929900810000 Ybs67-8 washer, spring	Buy now
19	9050114M0800 Spring, compression(64j)	Buy now
20	901790606600 Nut(663)	Buy now
21	6H344553014D Cover, lower mount	Buy now
22	901570600900 Screw, pan head(6b0)	Buy now
23	688821270200 Wire, lead 2	Buy now
24	688445140094 Mount damper, upper side	Buy now
25	9010110M4900 Bolt	Buy now
26	9020120M2100 Washer, plate (688)	Buy now
27	9020220M0600 Washer, plate (688)	Buy now
28	9020111M2200 Washer, plate (688)	Buy now
29	901851005100 Nut, self-locking	Buy now
31	688445110000 Cover, upper mount	Buy now

Bracket 2



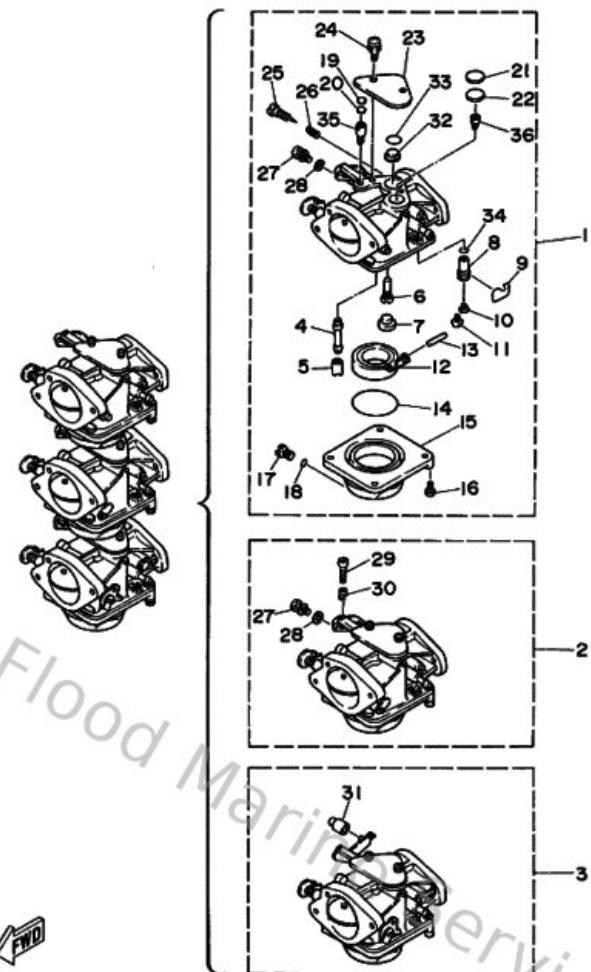
Ref	Part	
32	970750803500 Bolt(70w)	Buy now
34	901161017500 Bolt, stud	Buy now

Carburetor



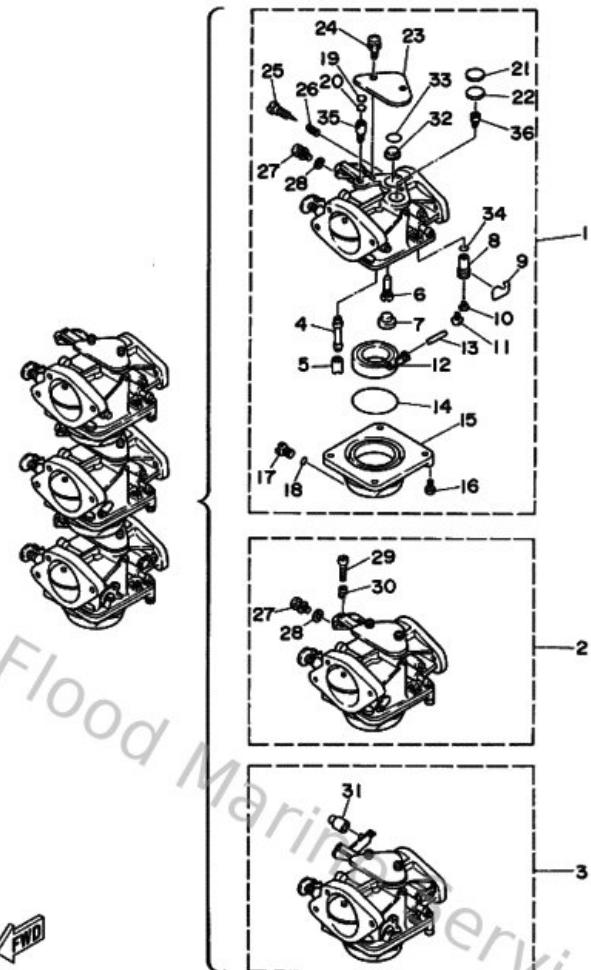
Ref	Part	
1	6K5143010300 Carburetor assembly 1	Buy now
2	6K5143020300 Carburetor assembly 2	Buy now
3	6K5143030300 Carburetor assembly 3	Buy now
4	6H2149470200 Nozzle, main	Buy now
5	676149433400 Jet, main (#135)	Buy now
6	6H4149481500 Jet, slow (#70)	Buy now
7	676149660000 Rubber cap	Buy now
8	6H3145900000 Needle valve assembly	Buy now
9	633141590000 Clip	Buy now
10	676141860000 Pin, valve	Buy now
11	985800400800 Screw, pan head (713)	Buy now
12	6G1149850000 Float comp.	Buy now
13	688145480000 Pin, arm	Buy now
14	6G1149840000 Gasket, float chamber	Buy now
15	6H2149800000 Body, float chamber	Buy now

Carburetor



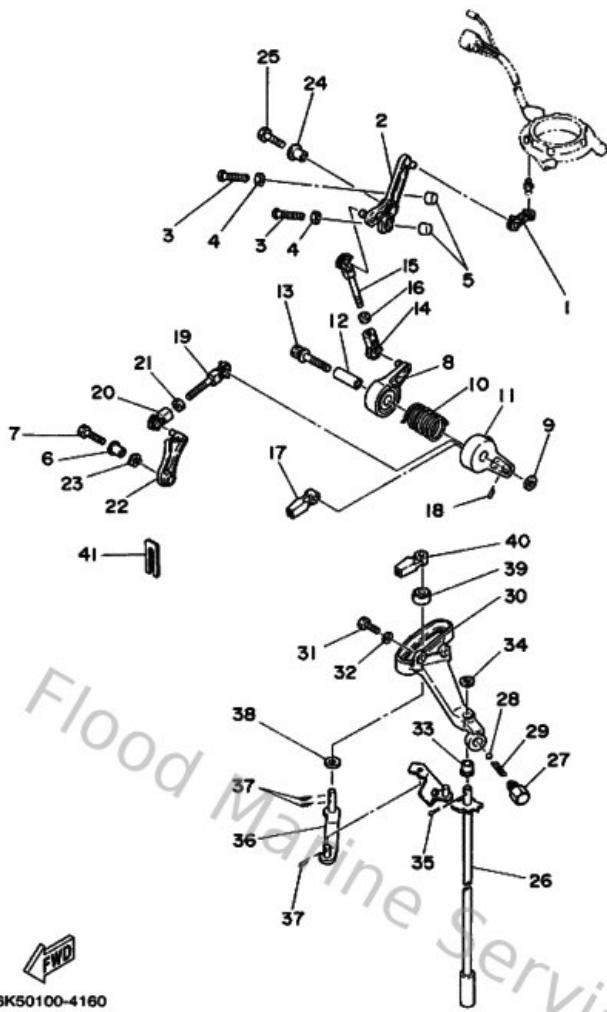
Ref	Part	
16	979800411400 Screw, pan head(ga5)	Buy now
17	6H3149920000 Screw, drain	Buy now
18	932100423000 O-ring (371)	Buy now
19	663141260000 Packing	Buy now
20	663145270000 Plate	Buy now
21	688141260000 Packing	Buy now
22	688145270000 Plate	Buy now
23	6H2145270100 Plate	Buy now
24	979800531000 Screw, with washer(6k5)	Buy now
25	692149230000 Screw, adjusting	Buy now
26	679145550000 Spring	Buy now
27	6K5145920000 Screw	Buy now
28	902010555200 Washer, plate(65j)	Buy now
29	63V145230000 Screw, stop	Buy now
30	905011032600 Spring coil(663)(carb)	Buy now

Carburetor



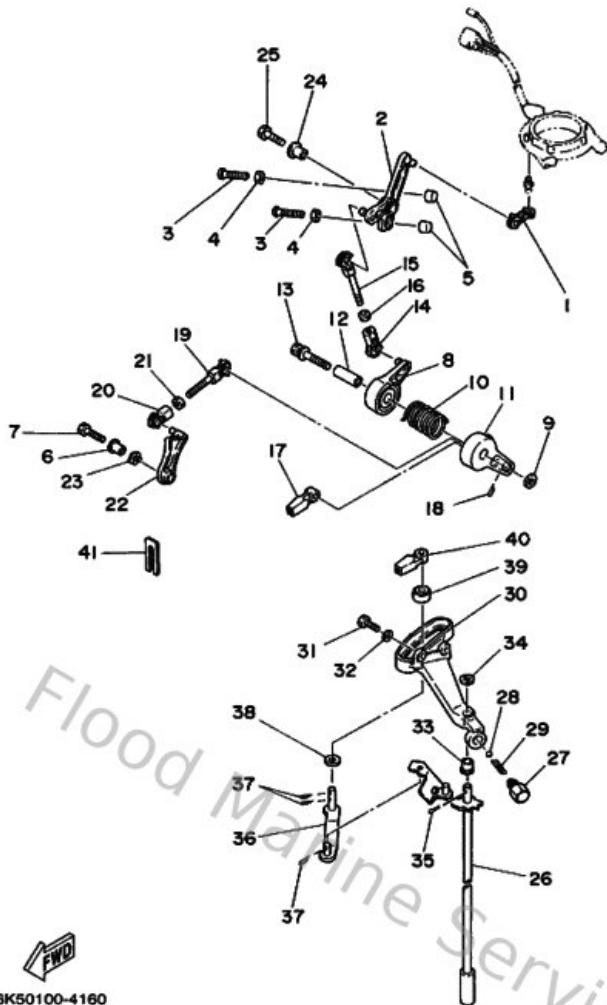
Ref	Part	
31	6H2145780000 Collar	Buy now
32	6H3145780000 Collar	Buy now
33	9321015M5200 O-ring (6e9)	Buy now
34	932100422800 O-ring (371)	Buy now
35	6K5149453600 Jet, air main (#145)	Buy now
36	6K5149502100 Jet, air slow (#85)	Buy now

Control



Ref	Part	
1	6H3412380000 Joint, link 1	Buy now
2	6H3416310000 Lever, magneto control 1	Buy now
3	9015706M1300 Screw, pan head(6h4)	Buy now
4	953800660000 Nut(661)	Buy now
5	688441940000 Cap	Buy now
6	9038706M6000 Collar (6h3)	Buy now
7	9010106M2700 Bolt	Buy now
8	6H3416320000 Lever, magneto control 2	Buy now
9	9020106M3100 Washer (6a0)	Buy now
10	9050829M1900 Spring, torsion	Buy now
11	6H3416330000 Lever, magneto control 3	Buy now
12	9038706M5900 Collar (6h3)	Buy now
13	9011906M9100 Bolt, with washer	Buy now
14	662412370100 Joint, link	Buy now
15	679416360000 Rod, magneto control	Buy now

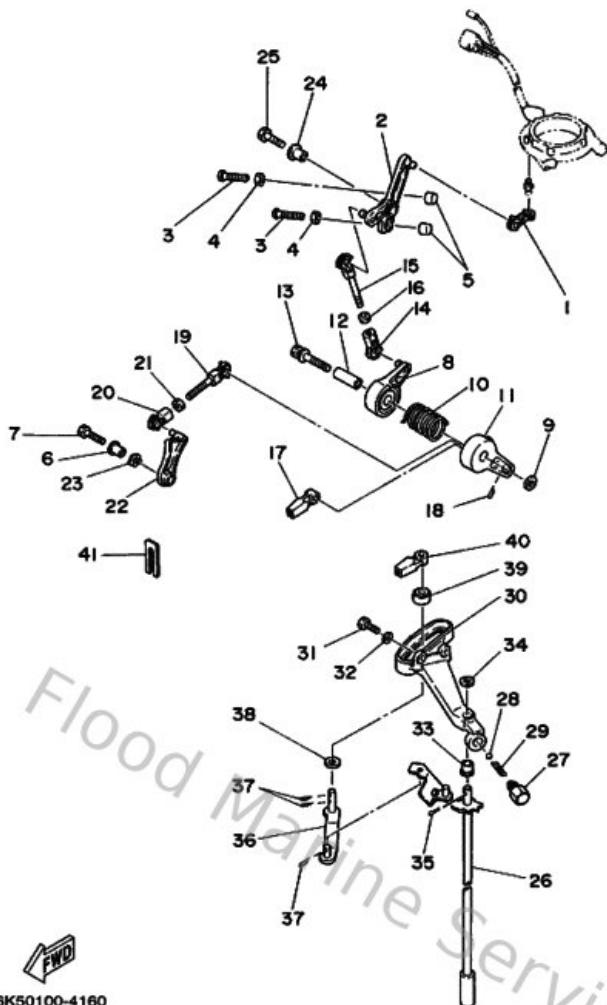
Control



6K50100-4160

Ref	Part	
16	953800560000 Nut, hexagon (663)	Buy now
17	6FM483440000 Cable end, remote control	Buy now
18	904681800800 Clip 620436610000	Buy now
19	682412375000 Joint, link 2	Buy now
22	6H3412130100 Cam, accele	Buy now
23	9020610M0400 Washer, wave (676)	Buy now
25	970950602500 Bolt	Buy now
26	6K5441201200 Handle gear shift assembly	Buy now
27	648427150000 Bushing 2	Buy now
28	9350104M0200 Ball (697)	Buy now
29	905011208200 Spring 6484411600	Buy now
30	6H3441170094 Bracket 1	Buy now
31	970130602000 Bolt(62y)	Buy now
32	929900660000 Washer, plain (646)	Buy now
33	9038607M5800 Bush(6h1)	Buy now

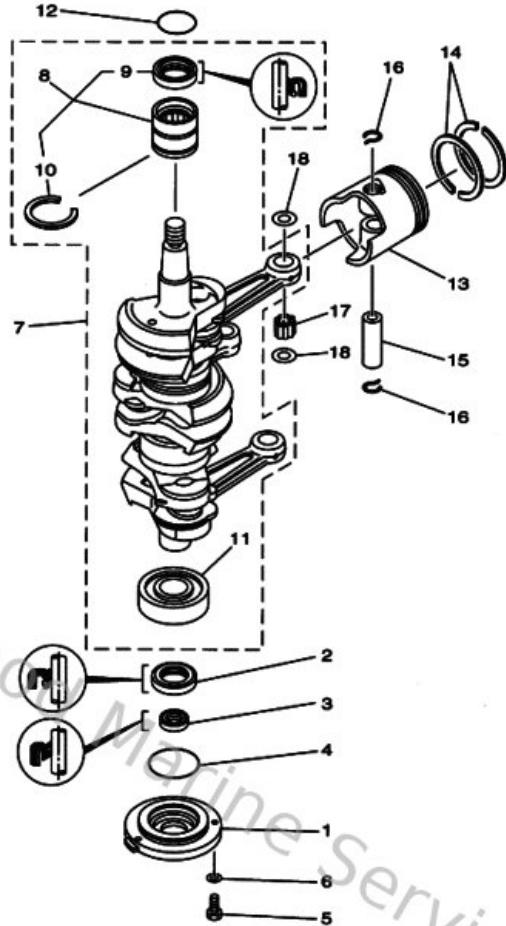
Control



6K50100-4160

Ref	Part	
34	929900820000 Ybs66-8 washer, plain	Buy now
35	914902001200 Pin, cotter (648)	Buy now
36	6H3441210100 Lever, shift rod	Buy now
38	9020207M0700 Washer, plate (688)	Buy now
39	688441220000 Bushing, shift rod lever	Buy now
40	663483440000 Cable end, remote control	Buy now
41	6H3485380000 Clamp, cable	Buy now

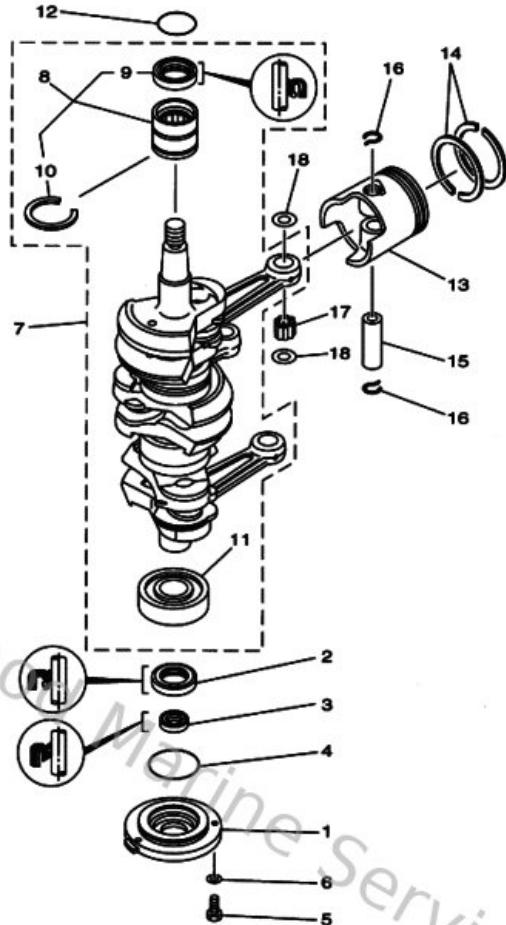
Crankshaft & Piston



6H20010-0030

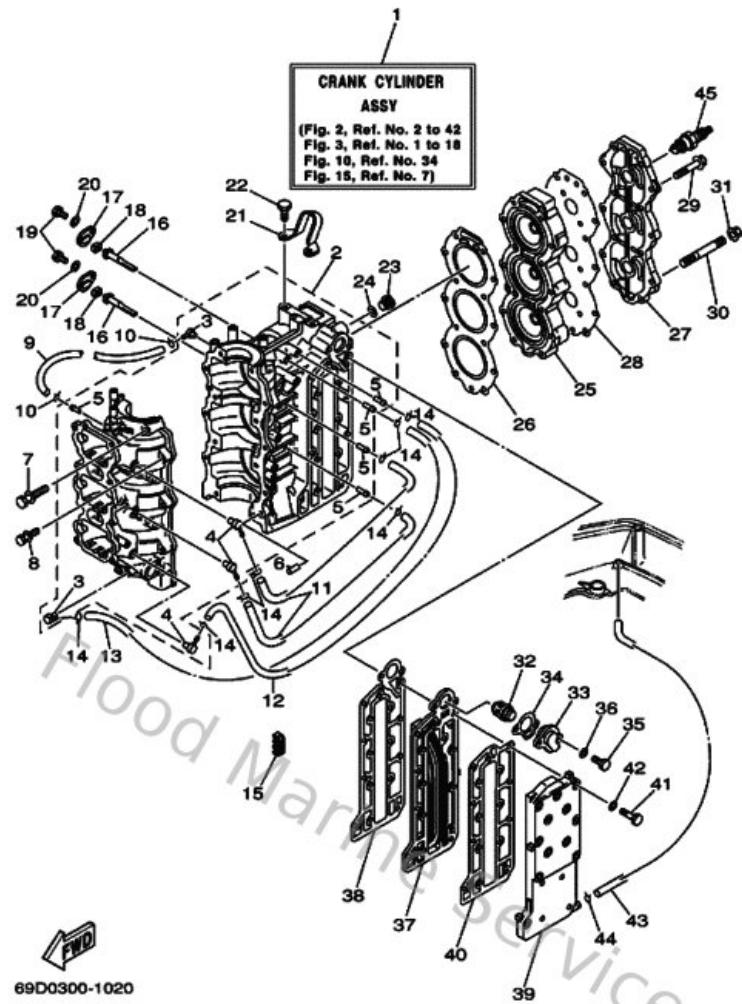
Ref	Part	
1	6H3153590094 Housing, oil seal	Buy now
2	9310230M2300 Oil seal (6h3)	Buy now
3	9310618M0100 Oil seal (6h3)	Buy now
4	9321065M5000 O-ring	Buy now
5	970950602000 Bolt(7u8)	Buy now
6	929900660000 Washer, plain (646)	Buy now
7	69D114000000 Crankshaft assembly	Buy now
8	93311636U600 Bearing, needle (6h3)	Buy now
9	9310236M2400 Oil seal(52w)	Buy now
10	9344049M0400 Circlip (6h3)	Buy now
11	93306306V100 Bearing(6h2)	Buy now
12	9321046M1600 O-ring (688)	Buy now
13	6K5116310395 Piston (std)	Buy now
14	6K5116012200 Piston ring set (2nd o/s)	Buy now
15	6H3116330000 Pin, piston	Buy now

Crankshaft & Piston



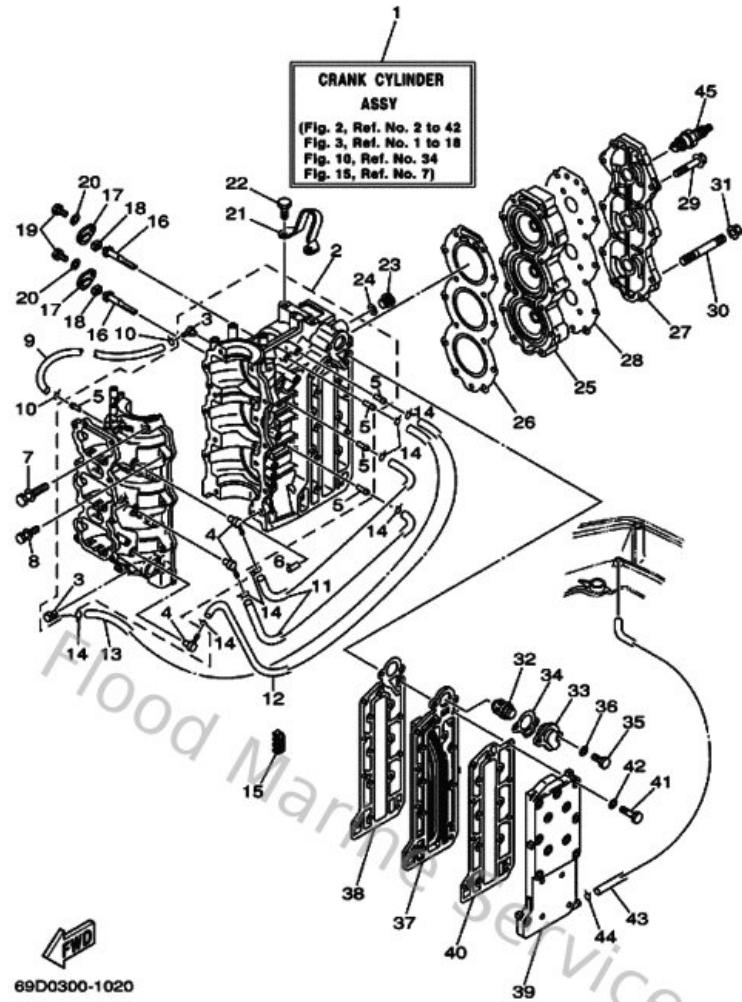
Ref	Part	
16	688116341000 Clip, piston pin	Buy now
17	9360318M0900 Pin, dowel b (6h3)	Buy now
18	902012041700 Washer, plate(663)	Buy now

Cylinder & Crankcase



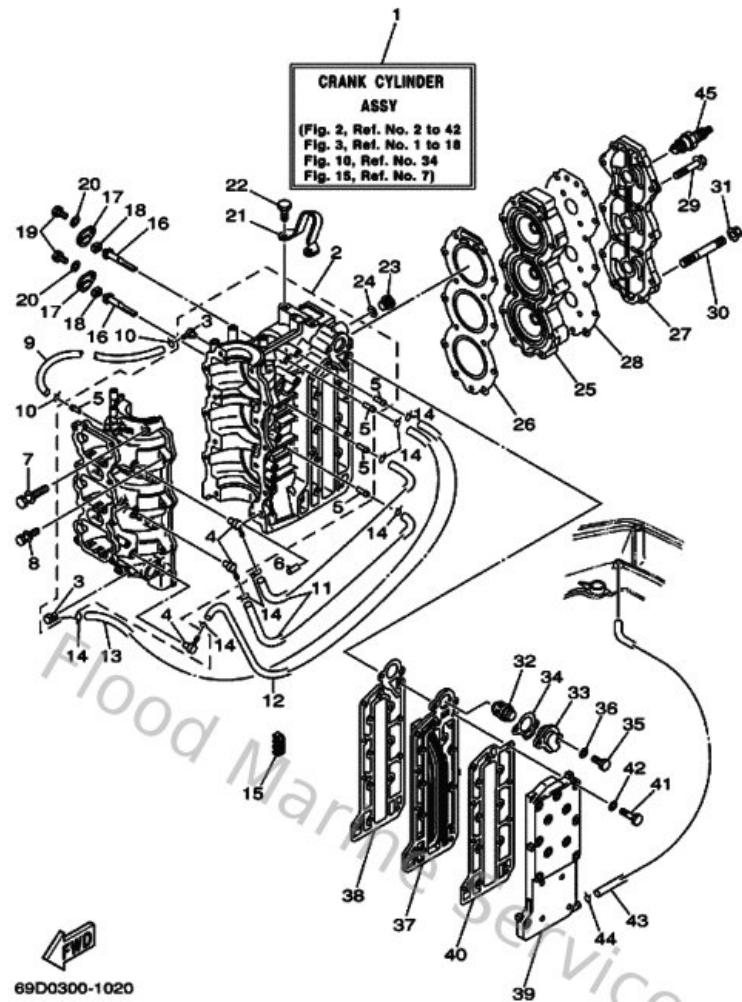
Ref	Part	
1	69DW0090004D Crank Cylinder assembly	Buy now
2	69D151000094 Crankcase assembly	Buy now
3	688113700000 Check valve assembly	Buy now
4	650113700000 Check valve assembly	Buy now
5	624144850000 Pipe, joint	Buy now
6	936081206300 Pin, dowel (626)	Buy now
7	9011910M0700 Bolt (6f5)	Buy now
9	9044507M4400 Hose (I390)	Buy now
10	904670601600 Clip (655)	Buy now
11	9044507M0200 Hose (I200)	Buy now
12	9044507M9000 Hose (I390)	Buy now
13	9044507M8200 Hose (I770)	Buy now
15	9046407M0500 Clamp (6g5)	Buy now
16	6H3113250100 Anode	Buy now
17	6H3113270094 Cover, anode	Buy now

Cylinder & Crankcase



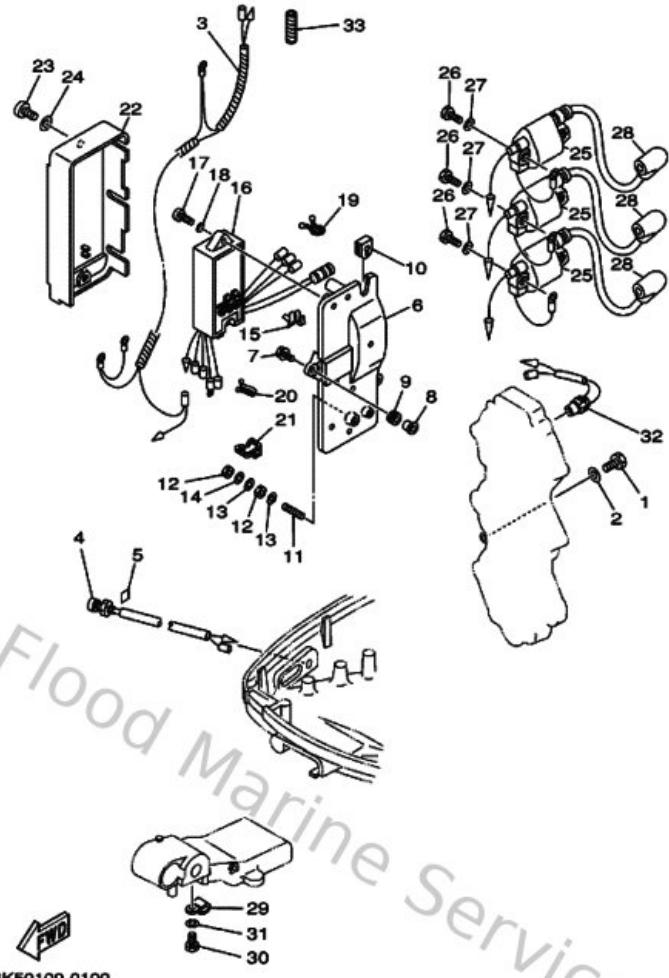
Ref	Part	
18	6H3113280000 Grommet, anode	Buy now
19	970140601600 Bolt, hexagon deep recess	Buy now
20	929030660000 Washer, plain (646)	Buy now
21	6K5111190000 Hanger, Engine	Buy now
22	970130802000 Bolt(6td)	Buy now
23	9034014M0600 Plug, straight screw(62y)	Buy now
24	904301411500 Gasket (663)	Buy now
25	6H3111110194 Head, cylinder 1	Buy now
26	6H311181A100 Gasket, cylinder head 1	Buy now
27	6H311191009M Cover, cylinder head 1	Buy now
28	6H311193A100 Gasket, head cover 1	Buy now
29	9011908M0900 Bolt (6f5)	Buy now
30	9011608M6900 Bolt, stud	Buy now
31	9017908M3400 Nut	Buy now
32	6H3124111000 Thermostat	Buy now

Cylinder & Crankcase



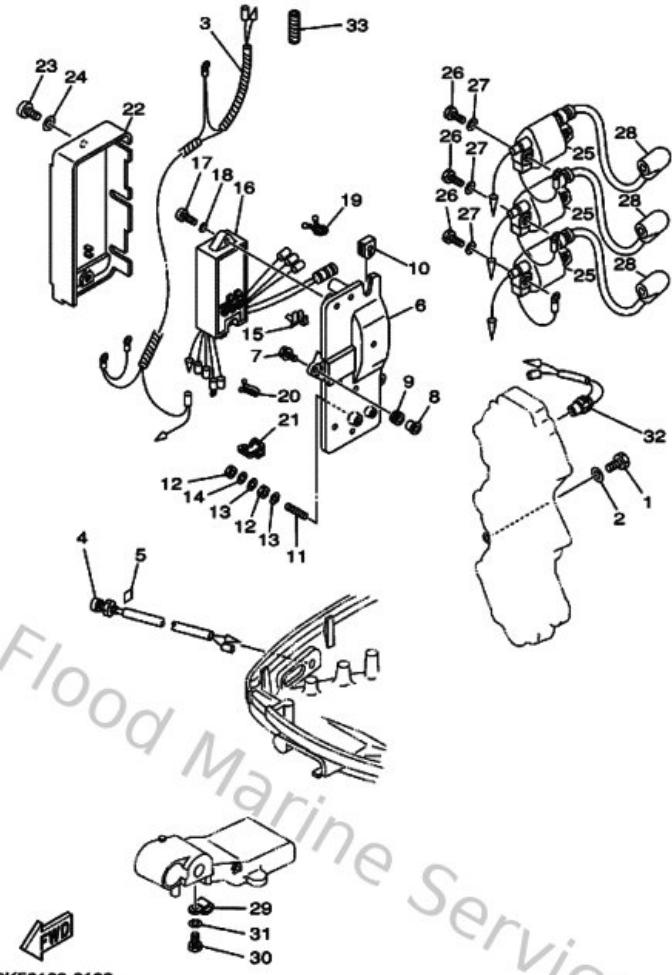
Ref	Part	
33	6H312413009M Cover, thermostat	Buy now
34	6H312414A100 Gasket, cover	Buy now
35	970130602500 Bolt(62y)	Buy now
37	6H341111019M Inner cover, exhaust	Buy now
38	6H341112A000 Gasket, exhaust inner cover	Buy now
39	6H341113029M Outer cover, exhaust	Buy now
40	6H341114A000 Gasket, exhaust outer cover	Buy now
41	970140603500 Bolt(3rv)	Buy now
43	663243120100 Pipe 1	Buy now
44	904670800400 Clip, pipe 6162435600	Buy now
45	947020024700 Plug, spark (br8hs-10)	Buy now

Electrical 1



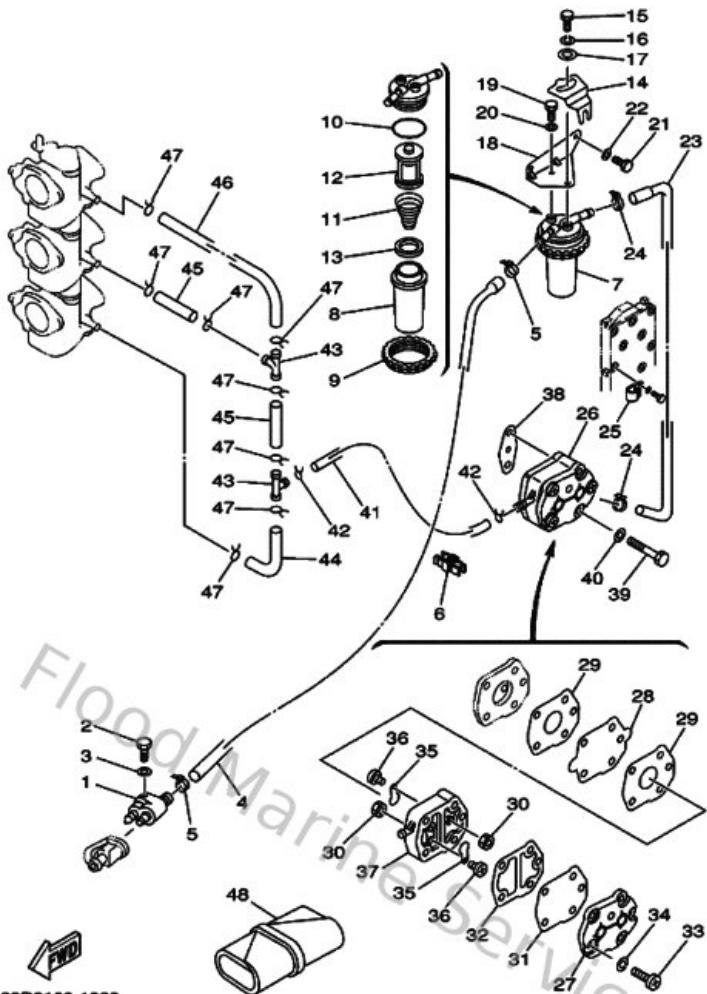
Ref	Part	
1	970130601200 Bolt(gh1)	Buy now
2	929030660000 Washer, plain (646)	Buy now
3	6K5825310000 Wire, lead	Buy now
4	6H4854110000 Overheat warning lamp	Buy now
6	6H3855420094 Bracket	Buy now
7	9010506M1400 Bolt (6e0)	Buy now
8	9038706M4300 Coller (6e9)	Buy now
9	9048013M2400 Grommet (6e9)	Buy now
10	6H3819220000 Grommet	Buy now
11	9011606M0700 Bolt, stud (688)	Buy now
12	953800670000 Nut	Buy now
13	929900620000 Ybs66-6 washer, plain	Buy now
14	929900610000 Washer(6a1)	Buy now
15	9046404M1200 Clamp (6h3)	Buy now
16	6H3855401100 C.d.i. unit assembly	Buy now

Electrical 1

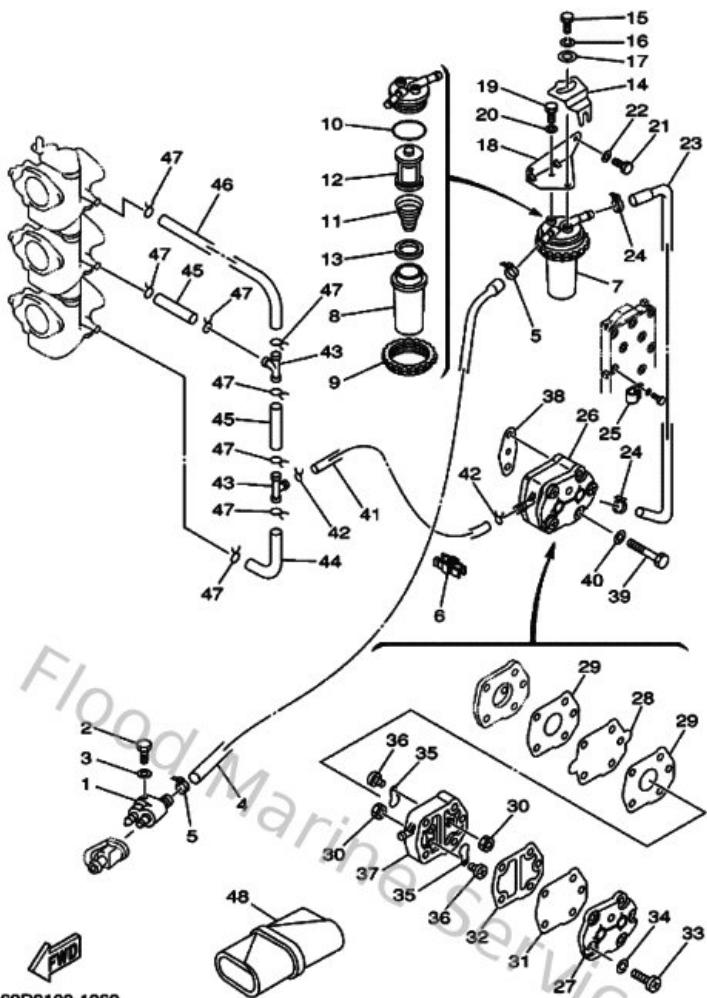


Ref	Part	
17	978800602500 Screw, pan head(6b0)	Buy now
18	929900660000 Washer, plain (646)	Buy now
19	9046408M0700 Clamp	Buy now
20	9046412M1700 Clamp(6j8)	Buy now
21	9046407M1000 Clamp (6h3)	Buy now
22	6H3819160000 Cover, terminal	Buy now
23	978850601200 Screw, pan head(62j)	Buy now
24	929950660000 Washer, plain (646)	Buy now
25	6H3855701000 Ignition coil assembly	Buy now
26	970130602500 Bolt(62y)	Buy now
28	6G1823702100 Plug cap assembly	Buy now
29	9046506M9000 Clamp	Buy now
31	929950610000 Washer(6a1)	Buy now
32	688825601000 Thermo switch assembly	Buy now
33	9044610M0200 Tube (6e5)	Buy now

Fuel

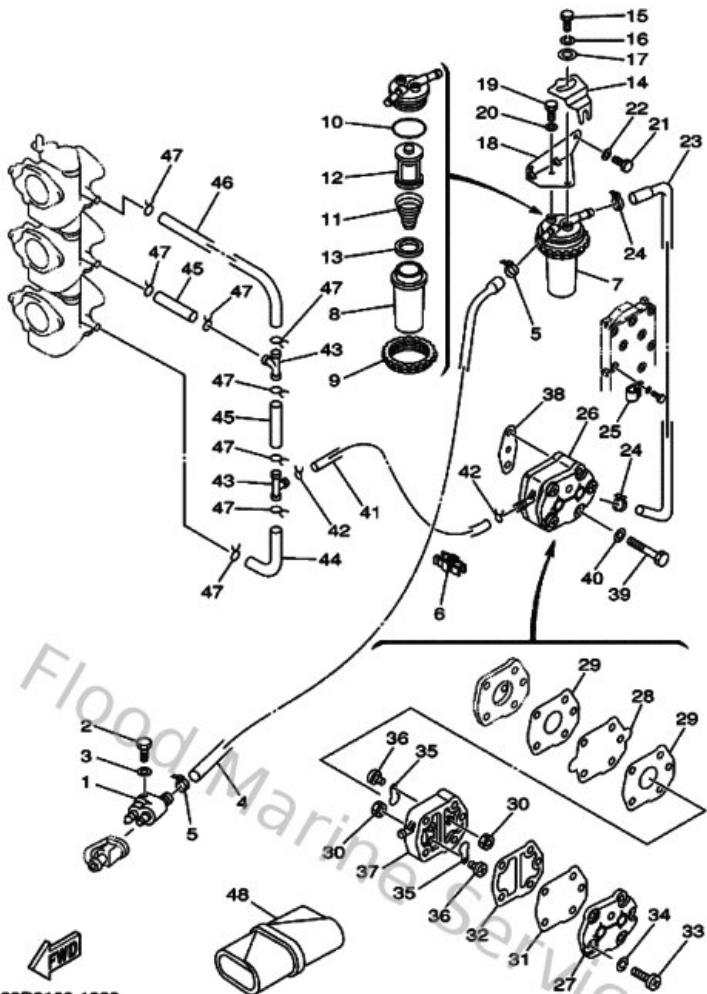


Ref	Part	
1	6G1243040200 Fuel pipe joint comp. 1	Buy now
2	970950602500 Bolt	Buy now
3	929950660000 Washer, plain (646)	Buy now
4	69D243110000 Pipe, fuel 1	Buy now
5	904651009800 Clamp	Buy now
6	9046410M5900 Clamp	Buy now
7	61A245600400 Filter assembly	Buy now
8	61A245210000 Cup, filter	Buy now
9	65L245310000 Nut	Buy now
10	61A245640000 O-ring	Buy now
11	61A245770100 Spring	Buy now
12	61A245630000 Element, filter	Buy now
13	61A244690000 Float, water level	Buy now
14	65L245580000 Holder, filter	Buy now
15	970950601600 Bolt, hexagon deep recess	Buy now



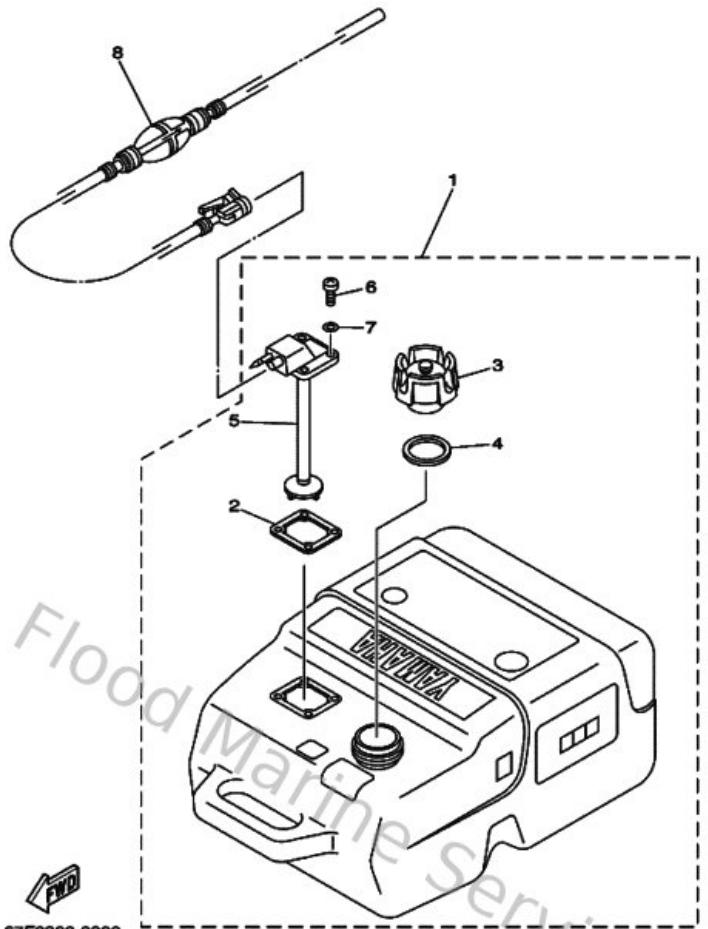
Ref	Part	
16	929950610000 Washer(6a1)	Buy now
17	902010606800 Washer,plate (6k8)	Buy now
19	970950601400 Bolt(gj3)	Buy now
20	929900660000 Washer, plain (646)	Buy now
23	69D243120000 Pipe 2	Buy now
24	9046511M1000 Clamp	Buy now
25	9046508M8300 Clamp	Buy now
26	692244100000 Fuel pump assembly	Buy now
27	6A0244130000 Cover, pump	Buy now
28	692244110000 Diaphragm	Buy now
29	648244340100 Gasket, body	Buy now
30	953800360000 Nut (6g8)	Buy now
31	663244110000 Diaphragm	Buy now
32	648244350200 Gasket, body 2	Buy now
33	985170503000 Screw, pan head	Buy now

Fuel



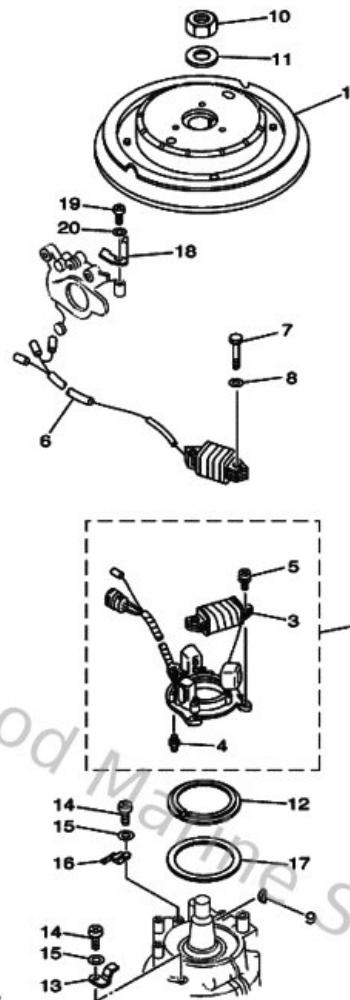
Ref	Part	
34	929900510000 Ybs67-5 washer, spring	Buy now
35	6A0244210100 Valve, check	Buy now
36	6A0143250000 Screw, pan head	Buy now
37	6A0244120200 Body 1	Buy now
38	65024431A000 Gasket,fuel pump	Buy now
39	970950604000 Bolt (682)	Buy now
41	904450907200 Hose (l1500)	Buy now
42	904670800400 Clip, pipe 6162435600	Buy now
43	688243780000 Pipe, joint	Buy now
44	6A4243120000 Pipe, fuel 2	Buy now
45	904450922000 Hose (l1500)	Buy now
46	6H3243140000 Pipe 4	Buy now
48	656W28100200 Tool kit	Buy now

Fuel Tank



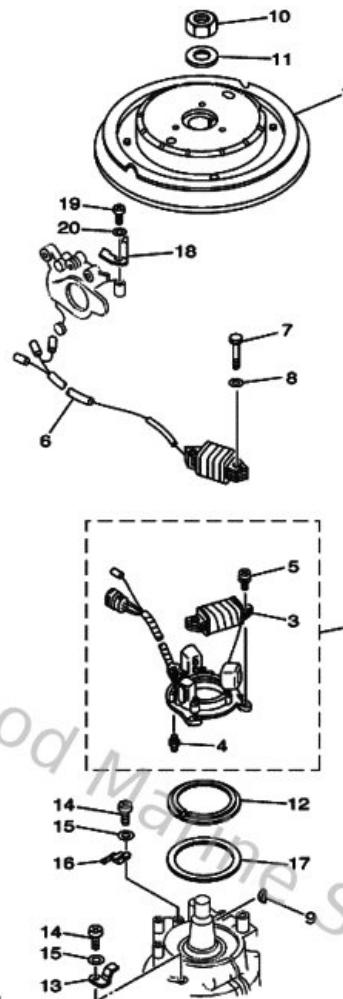
Ref	Part	
1	6YK242010100 Fuel Tank assembly (25L)	Buy now
2	6YL242680100 Gasket, fuel meter	Buy now
3	6YK246100000 Cap assembly	Buy now
4	6YL246410000 Gasket, cap 1	Buy now
5	6YK242600100 Fuel meter assembly	Buy now
6	9015705M1600 Screw, pan head	Buy now
7	6YL243290000 Seal	Buy now
8	6YL243065200 Fuel pipe comp. 1	Buy now

Generator



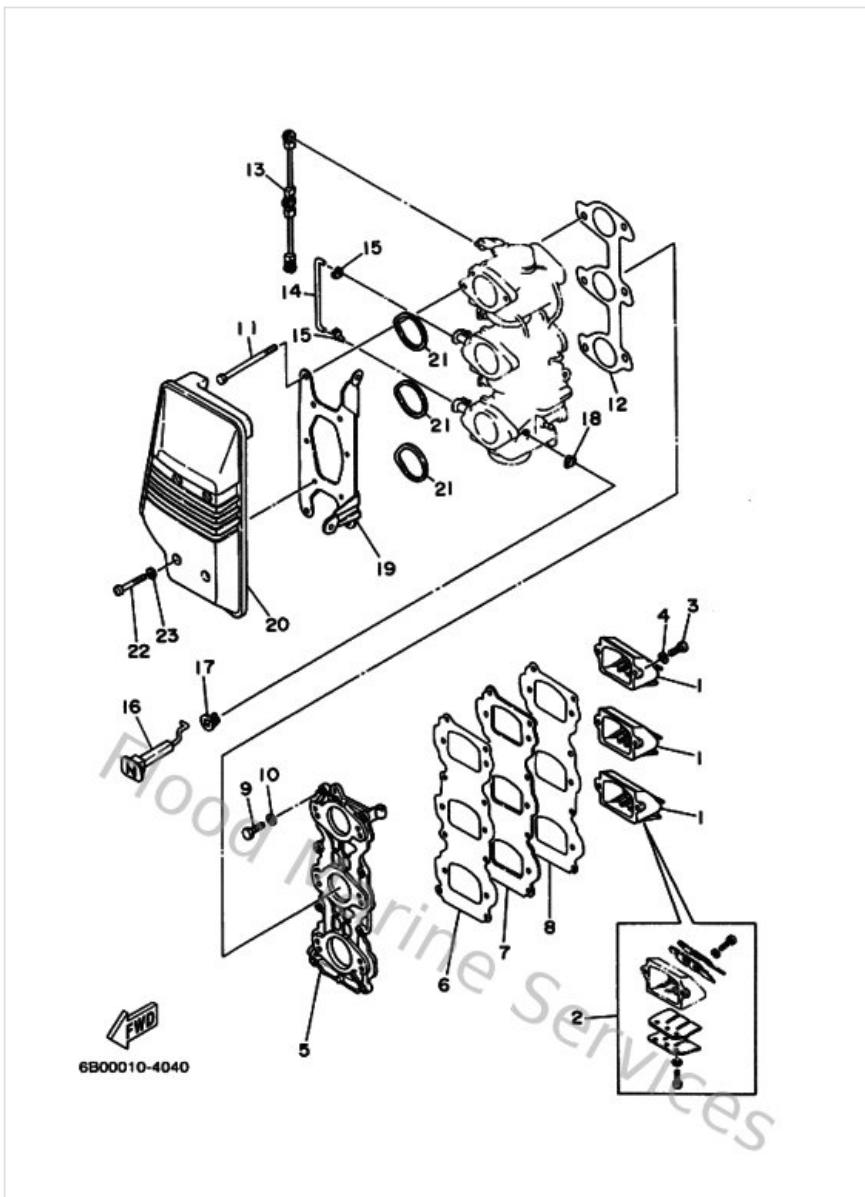
Ref	Part	
1	6K5855501000 Rotor assembly	Buy now
2	6H385510A100 Stator assembly	Buy now
3	6H3855200000 Charge coil assembly	Buy now
4	663855180000 Joint, ball	Buy now
5	979020512500 Screw, with washer(6m6)	Buy now
6	6H381303A000 Lighting coil assembly	Buy now
7	970130603000 Bolt	Buy now
8	929030660000 Washer, plain (646)	Buy now
9	902800501500 Key, woodruff	Buy now
10	901702013700 Nut, hexagon(663)	Buy now
11	9020121M1800 Washer, plate (663)	Buy now
12	6H4416110000 Retainer, magneto base	Buy now
13	6H3416120000 Retainer, magneto base 2	Buy now
14	978850601200 Screw, pan head(62j)	Buy now
15	929950660000 Washer, plain (646)	Buy now

Generator



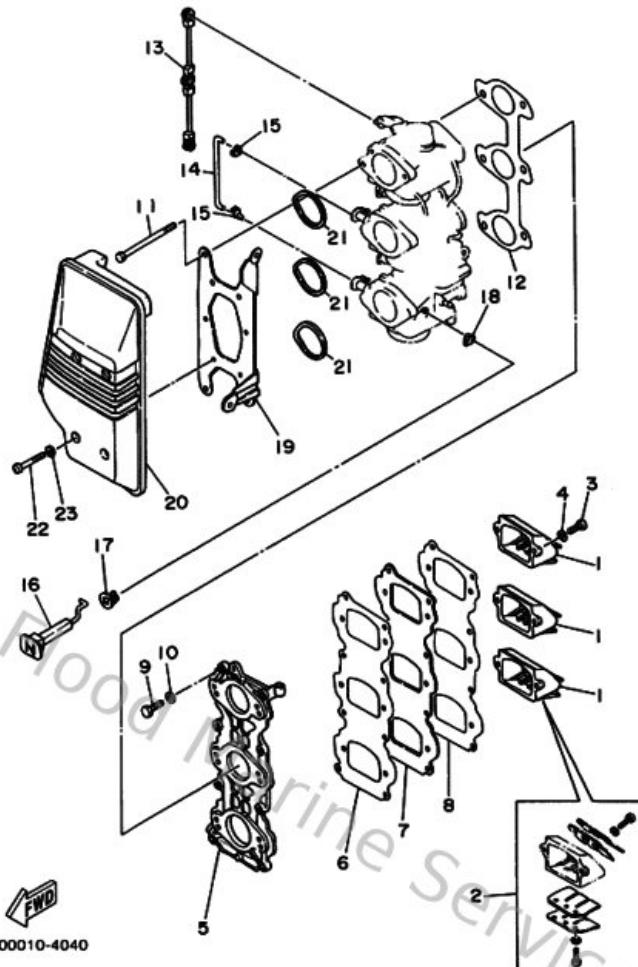
Ref	Part	
16	6H3416121000 Retainer, magneto base 2	Buy now
17	6K5416180000 Washer, magneto	Buy now
18	6K5813326000 Plate, timing	Buy now
19	978850601000 Screw pan head	Buy now

Intake



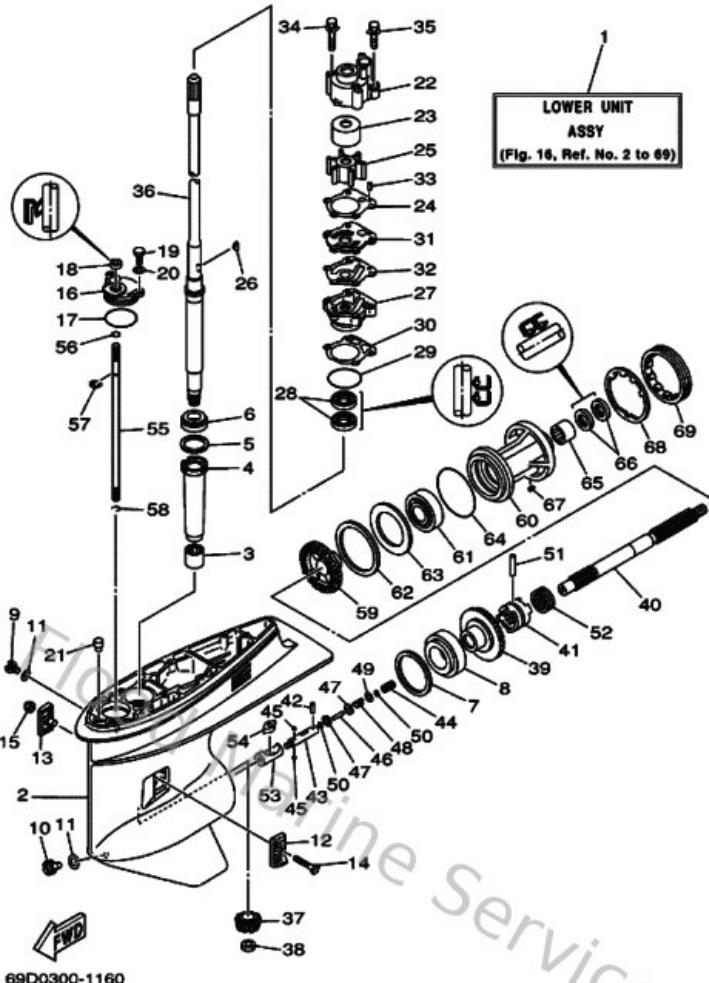
Ref	Part	
1	6H2136100000 Reed valve assembly	Buy now
2	688W00040000 Reed set	Buy now
3	978800501600 Screw, pan head(6b0)	Buy now
4	929900560000 Washer, plain (646)	Buy now
5	6H3136410394 Manifold, intake 1	Buy now
6	6H313621A100 Gasket, valve seat	Buy now
7	6H3136240000 Plate, reed valve	Buy now
8	6H313622A100 Gasket, valve seat	Buy now
9	970130602500 Bolt(62y)	Buy now
10	929030660000 Washer, plain (646)	Buy now
11	970950609500 Bolt, hexagon deep recess	Buy now
12	6H314198A100 Gasket	Buy now
13	6H3412170000 Rod, accel lever	Buy now
14	6H3412570000 Rod, choke link 2	Buy now
15	661412620200 Joint, choke lever	Buy now

Intake



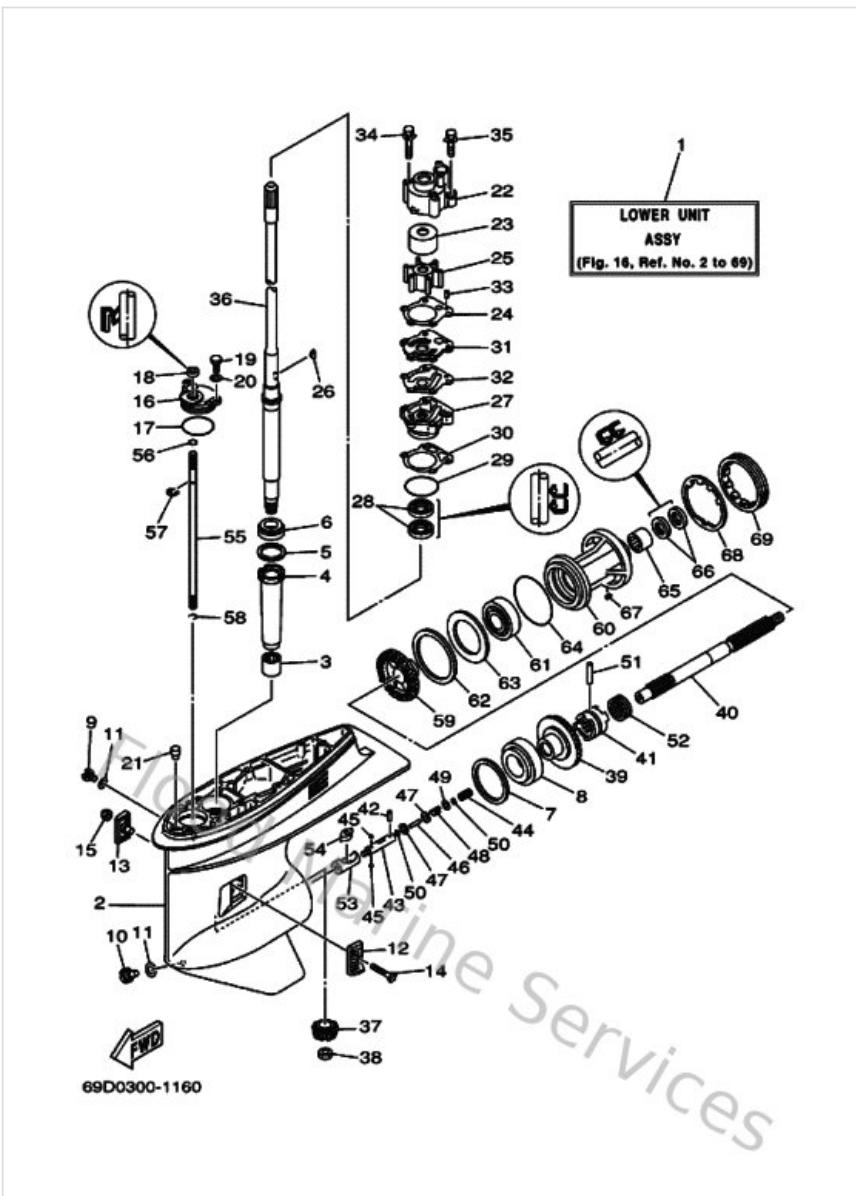
Ref	Part	
16	6H3412710000 Knob, choke	Buy now
17	689412730000 Grommet	Buy now
19	6H3144131100 Stay	Buy now
20	6H3144400200 Silencer assembly, intake	Buy now
21	6H3144570100 Seal	Buy now
22	978850604500 Screw, pan head(6b0)	Buy now
23	9020906M0500 Washer (688)	Buy now

Lower Casing & Drive 1



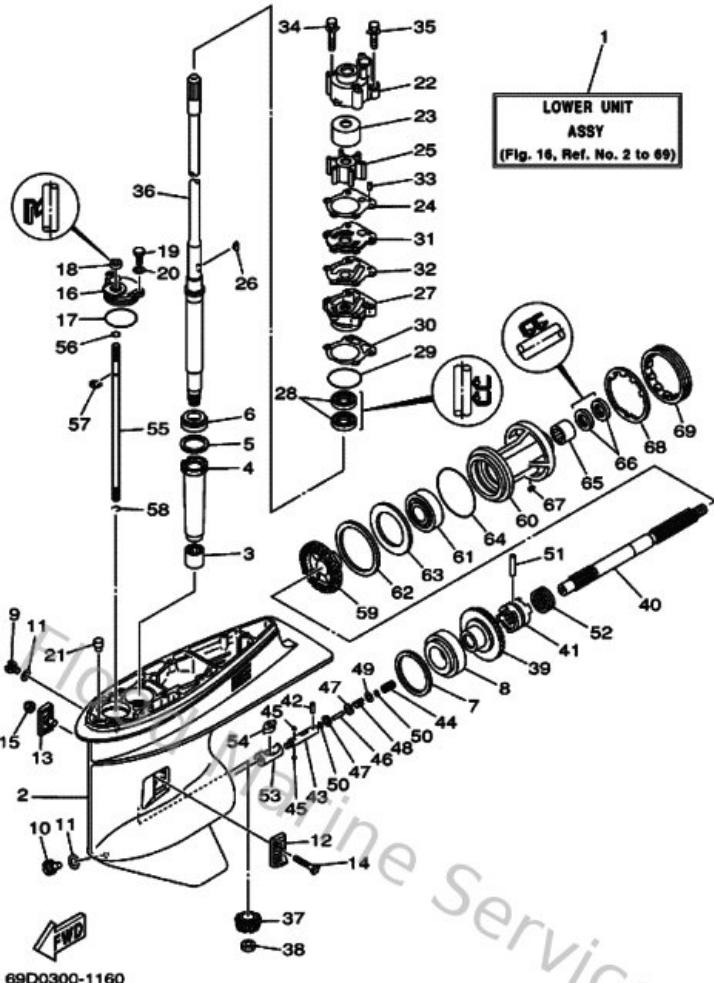
Ref	Part	
1	69D45300104D Lower unit assembly	Buy now
2	6H145301034D Lower casing set	Buy now
3	93315325V100 Bearing, needle (688)	Buy now
4	688455360100 Sleeve, drive shaft	Buy now
5	688455870130 Shim (t:0.30mm)	Buy now
6	93332000U300 Brg,tapered roller 50mm (688)	Buy now
7	688455676000 Shim (t:0.50mm)	Buy now
8	93332000W700 Bearing(6b0)	Buy now
9	903400800200 Plug, straight screw	Buy now
10	688453410000 Plug, drain	Buy now
11	904300802000 Gasket	Buy now
12	6H1452140000 Cover, water inlet	Buy now
13	6H1452150000 Cover, water inlet	Buy now
14	9015105M0000 Screw, countersunk(692)	Buy now
15	901850500200 Nut nylon (sus)(ex4)	Buy now

Lower Casing & Drive 1



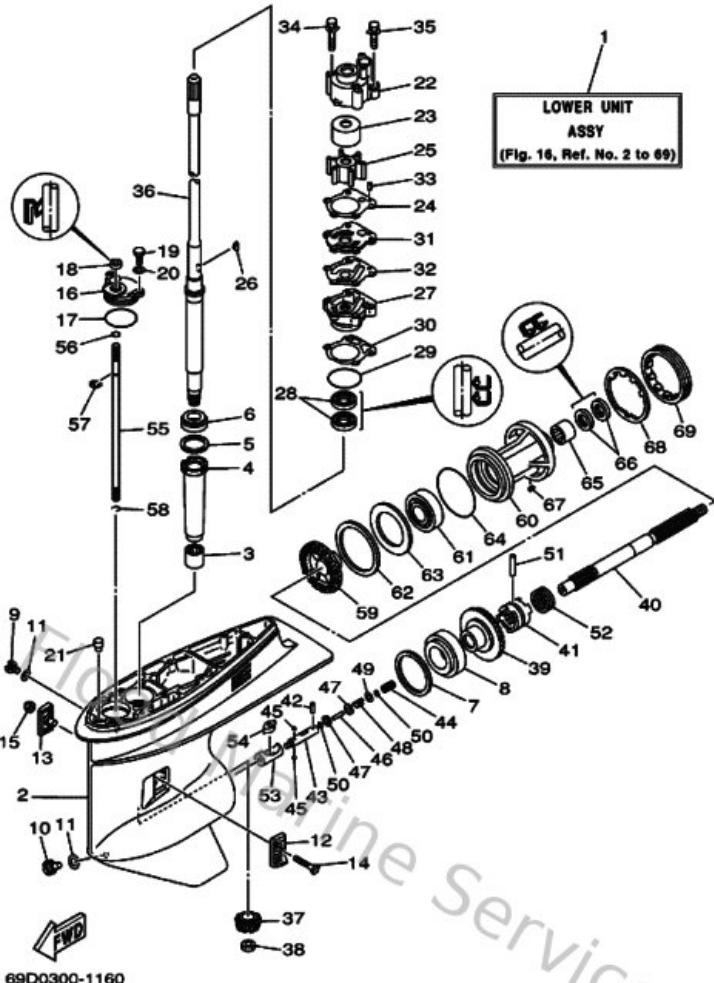
Ref	Part	
16	688453210000 Plate	Buy now
17	932104904600 O-ring (620)	Buy now
18	931060901400 Oil seal	Buy now
19	970950601600 Bolt, hexagon deep recess	Buy now
20	929900660000 Washer, plain (646)	Buy now
21	6J8453780000 Nipple, hose (plug)	Buy now
22	688443110100 Housing, water pump 1	Buy now
23	69D443220000 Insert, cartridge	Buy now
24	68844315A000 Gasket,water pump 1	Buy now
25	688443520300 Impeller	Buy now
26	9028004M0400 Key, woodruff (688)	Buy now
27	6D8WS4430000 Housing, water pump set	Buy now
28	9310125M0300 Oil seal	Buy now
29	932104604400 O-ring	Buy now
30	68844316A000 Gasket,water pump 2	Buy now

Lower Casing & Drive 1



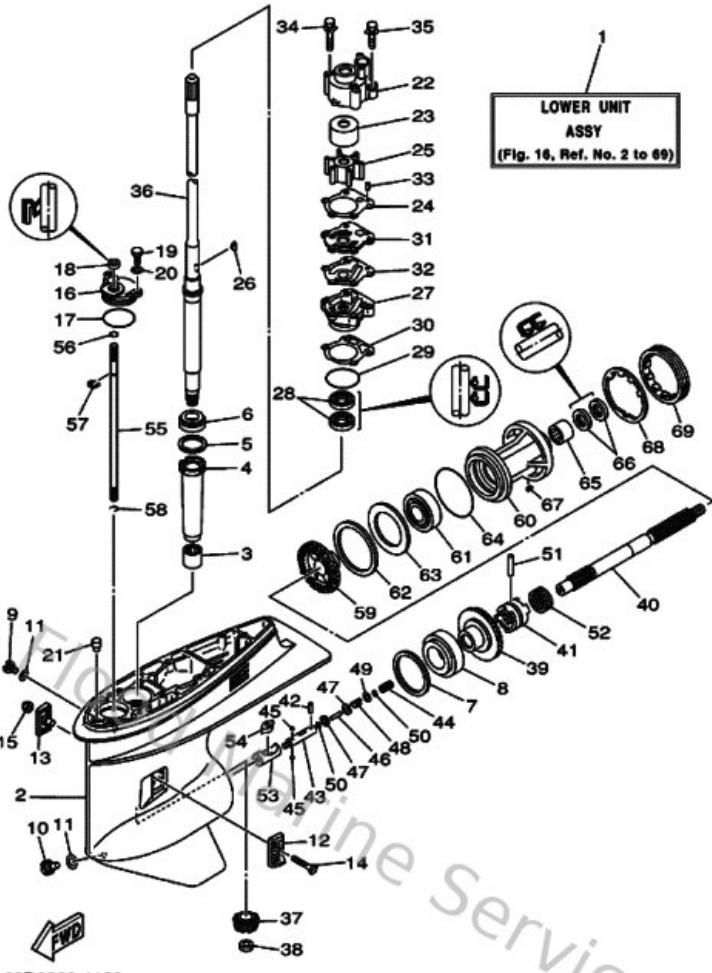
Ref	Part	
31	688443234000 Outer plate, cartridge	Buy now
32	68844324A000 Gasket, cartridge Outer plate	Buy now
33	9360410M0300 Pin, dowel (688)	Buy now
34	9011908M1600 Bolt, with washer(6h0)	Buy now
35	9011908M1300 Bolt, with washer(6h0)	Buy now
36	69D455011000 Drive shaft comp.	Buy now
37	6K5455510000 Pinion	Buy now
38	9017016M0100 Nut, hexagon (688)	Buy now
39	6K5455600000 Gear	Buy now
40	6H1456110100 Shaft, propeller	Buy now
41	6H1456310100 Clutch, dog	Buy now
42	9360312M1100 Pin, dowel(6h1)	Buy now
43	6H1456340200 Slide, shift	Buy now
44	9050116M6500 Spring, compression(6h1)	Buy now
45	935031600300 Ball	Buy now

Lower Casing & Drive 1



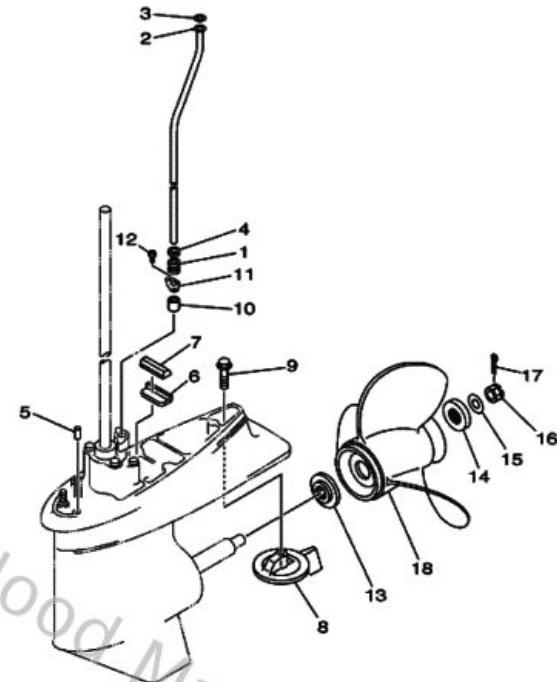
Ref	Part	
46	6H1456680000 Shaft, free 1	Buy now
47	6H1456350000 Plunger, shift	Buy now
48	9050112M4800 Spring (6h1)	Buy now
49	902010331300 Washer, plate 8077743700	Buy now
50	9018302M0300 Nut, spring (6h1)	Buy now
51	9025007M0200 Pin, straight (688)	Buy now
52	688456330000 Ping, cross pin	Buy now
53	6H1456410100 Shifter	Buy now
54	6H1441510000 Cam, shift	Buy now
55	6H1441440000 Rod, shift 2	Buy now
56	932100754000 O-ring (11m)	Buy now
57	934300800600 Circlip(2r6)	Buy now
58	9345007M0000 Circlip (6e5)	Buy now
59	6H3455710000 Gear 2	Buy now
60	688453310094 Housing, bearing	Buy now

Lower Casing & Drive 1



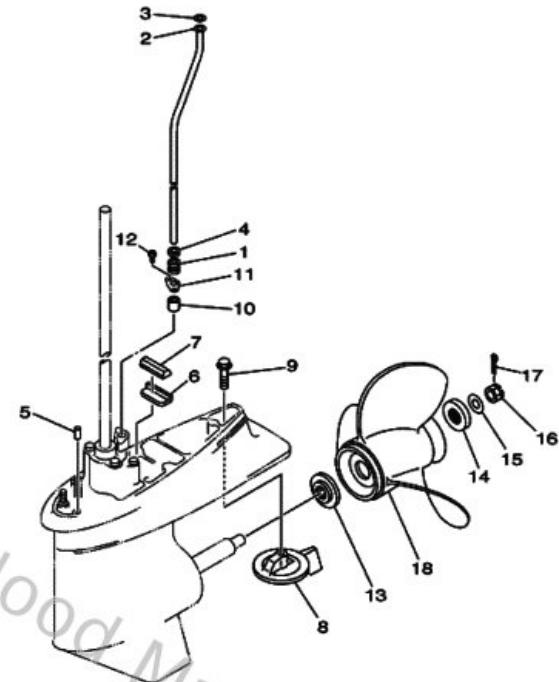
Ref	Part	
61	93306207U000 Brg,r-b 6207 72mm 280g (688)	Buy now
62	688455776000 Shim (t:0.50mm)	Buy now
63	688455760000 Washer, thrust 2	Buy now
64	9321085M9700 O-ring(6h1)	Buy now
65	93317325U000 Brg,needle	Buy now
67	902820401000 Key, strait(663)	Buy now
68	688453830200 Washer, claw	Buy now
69	688453840000 Nut	Buy now

Lower Casing & Drive 2



Ref	Part	
1	663443670000 Damper, water seal 3	Buy now
2	69D443611000 Tube, water 1	Buy now
3	902021206000 Washer, plate(663)	Buy now
4	904301207200 Gasket	Buy now
5	936061201900 Pin, dowel (614)	Buy now
6	663453760094 Guide, seal damper	Buy now
7	688453750000 Damper, seal 2	Buy now
8	67F453710000 Tab-trim	Buy now
9	9010510M6700 Bolt, hexagon (663)	Buy now
10	663443660000 Damper, water seal 2	Buy now
11	9048019M0600 Grommet (688)	Buy now
12	977804051200 Screw, pan head tapping	Buy now
13	688459870100 Spacer	Buy now
14	688459970100 Spacer 2	Buy now
15	9020117M0000 Washer, plate(6h1)	Buy now

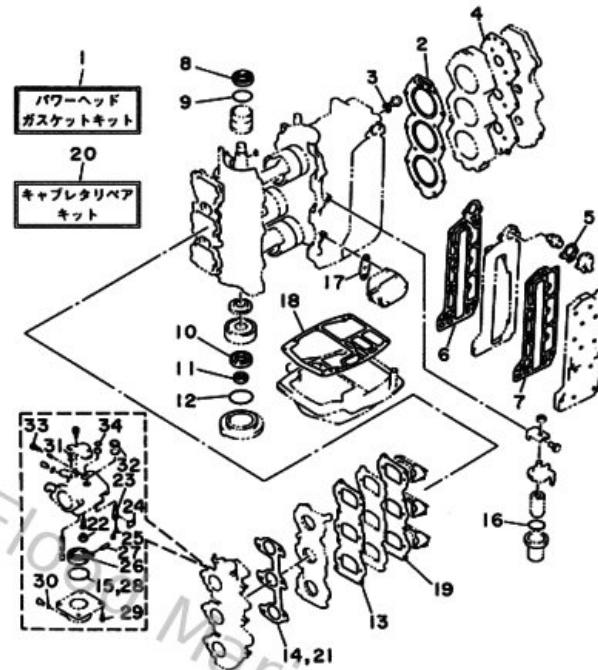
Lower Casing & Drive 2



69D0100-1200

Ref	Part	
16	901711601100 Nut, castle (663)	Buy now
17	914904002500 Pin, cotter (663)	Buy now
18	688459740200 Propeller (3x13"x23"-k)	Buy now

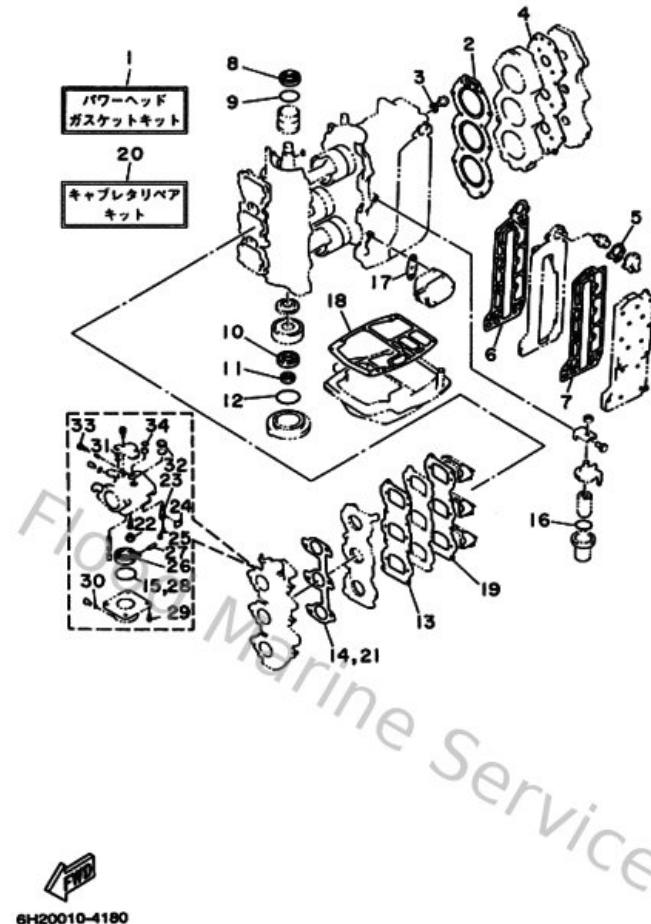
Repair Kit 1



6H20010-4180

Ref	Part	
1	6K5W00010200 Power head gasket kit	Buy now
2	6H311181A100 Gasket, cylinder head 1	Buy now
3	904301411500 Gasket (663)	Buy now
4	6H311193A100 Gasket, head cover 1	Buy now
5	62Y124140000 Gasket, cover	Buy now
6	6H341112A000 Gasket, exhaust inner cover	Buy now
7	6H341114A000 Gasket, exhaust outer cover	Buy now
8	931023635100 Oil seal(52w)	Buy now
9	9321046M1600 O-ring (688)	Buy now
10	9310230M2300 Oil seal (6h3)	Buy now
11	9310618M0100 Oil seal (6h3)	Buy now
12	9321065M5000 O-ring	Buy now
13	6H313621A100 Gasket, valve seat	Buy now
14	6H314198A100 Gasket	Buy now
15	6G1149840000 Gasket, float chamber	Buy now

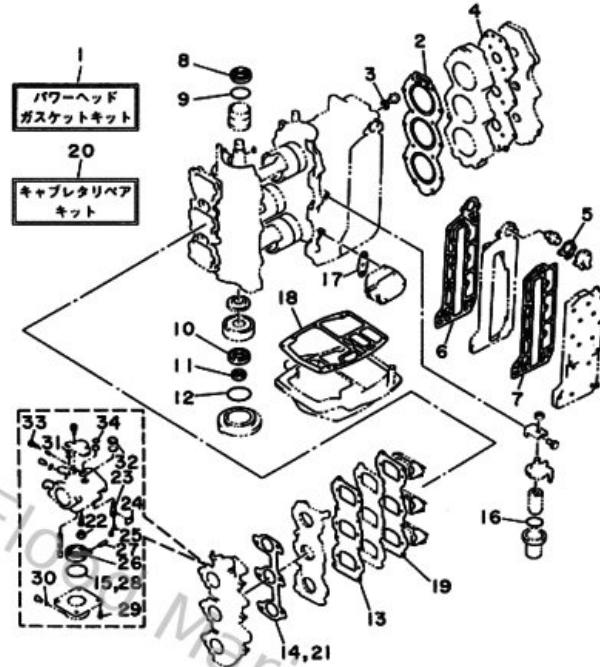
Repair Kit 1



Ref	Part	
16	932103273800 O-ring(1wg)	Buy now
17	65024431A000 Gasket,fuel pump	Buy now
18	6H345113A000 Gasket, upper casing	Buy now
19	6H313622A100 Gasket, valve seat	Buy now
20	6H3W00930200 Carburetor repair kit	Buy now
22	676149660000 Rubber cap	Buy now
23	6H3145900100 Needle valve assembly	Buy now
24	663141590000 Clip	Buy now
25	676141860000 Pin, valve	Buy now
26	6G1149850000 Float comp.	Buy now
27	688145480000 Pin, arm	Buy now
29	979800411400 Screw, pan head(ga5)	Buy now
30	932100423000 O-ring (371)	Buy now
31	663141260000 Packing	Buy now
32	688141260000 Packing	Buy now

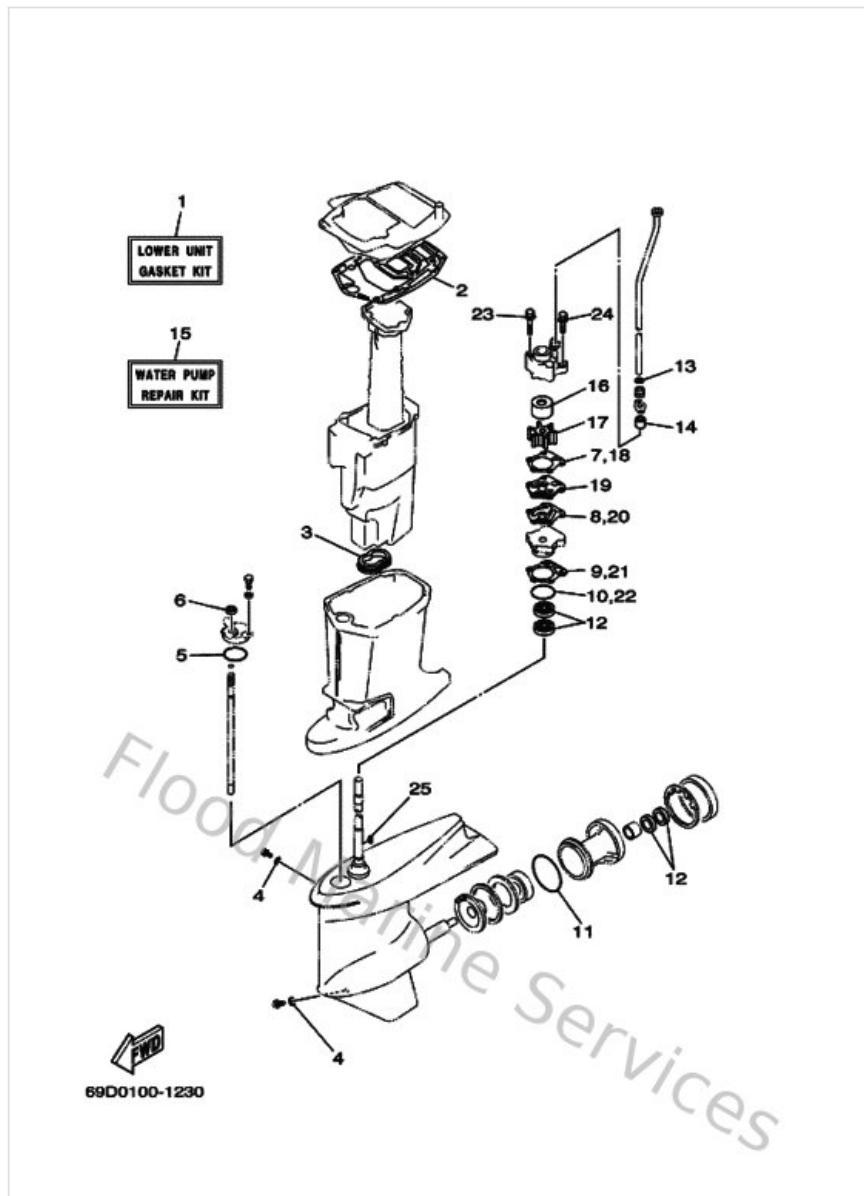
Repair Kit 1

Ref	Part	
33	692149230000 Screw, adjusting	Buy now
34	9321015M5200 O-ring (6e9)	Buy now



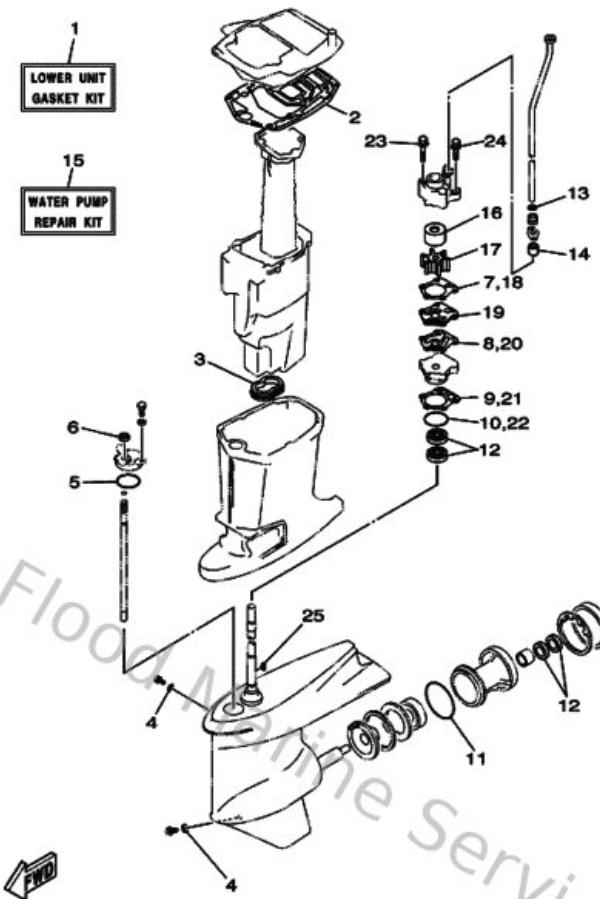
6H20010-4180

Repair Kit 2



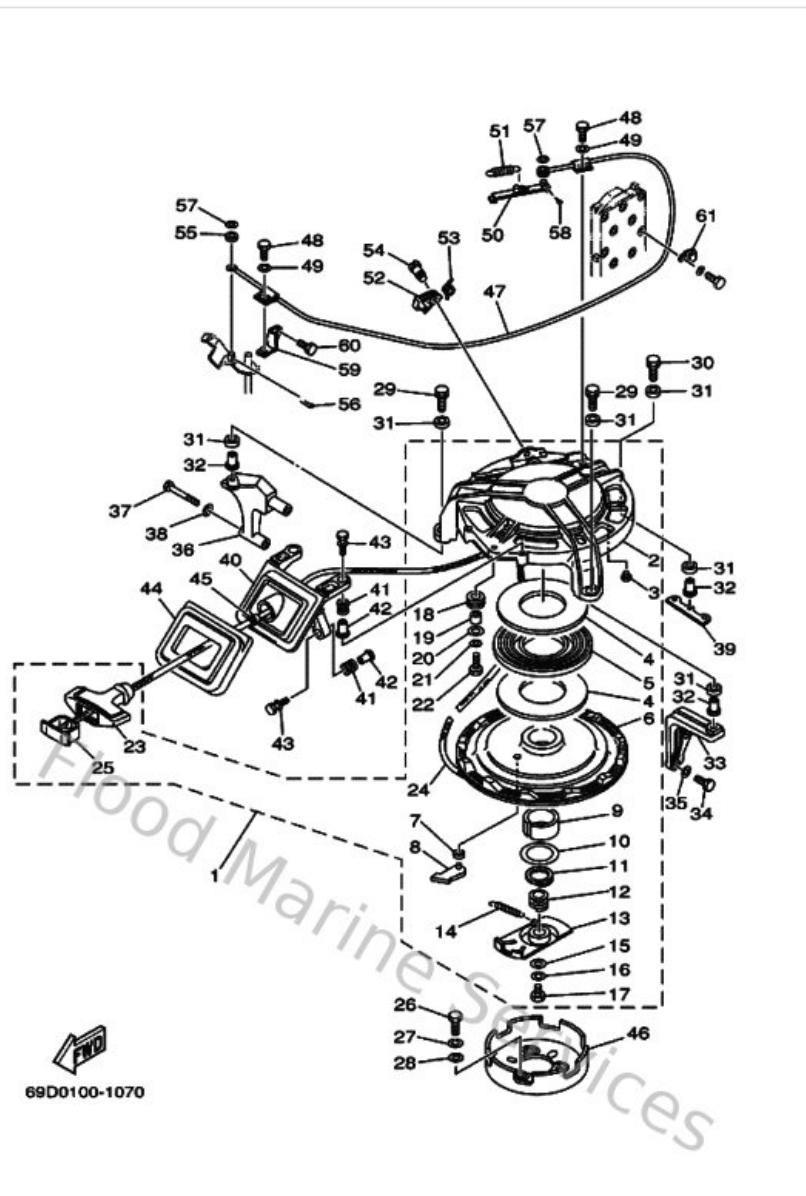
Ref	Part	
1	69DW00012000 Lower unit gasket kit	Buy now
2	6H345114A100 Gasket, upper casing	Buy now
3	6H3451230000 Gasket, muffler	Buy now
4	904300802000 Gasket	Buy now
5	932104904600 O-ring (620)	Buy now
6	931060901400 Oil seal	Buy now
7	68844315A000 Gasket,water pump 1	Buy now
8	68844324A000 Gasket,cartridge Outer plate	Buy now
9	68844316A000 Gasket,water pump 2	Buy now
10	932104604400 O-ring	Buy now
11	9321085M9700 O-ring(6h1)	Buy now
12	9310125M0300 Oil seal	Buy now
13	904301207200 Gasket	Buy now
14	663443660000 Damper, water seal 2	Buy now
15	69DW00780000 Water pump repair kit	Buy now

Repair Kit 2



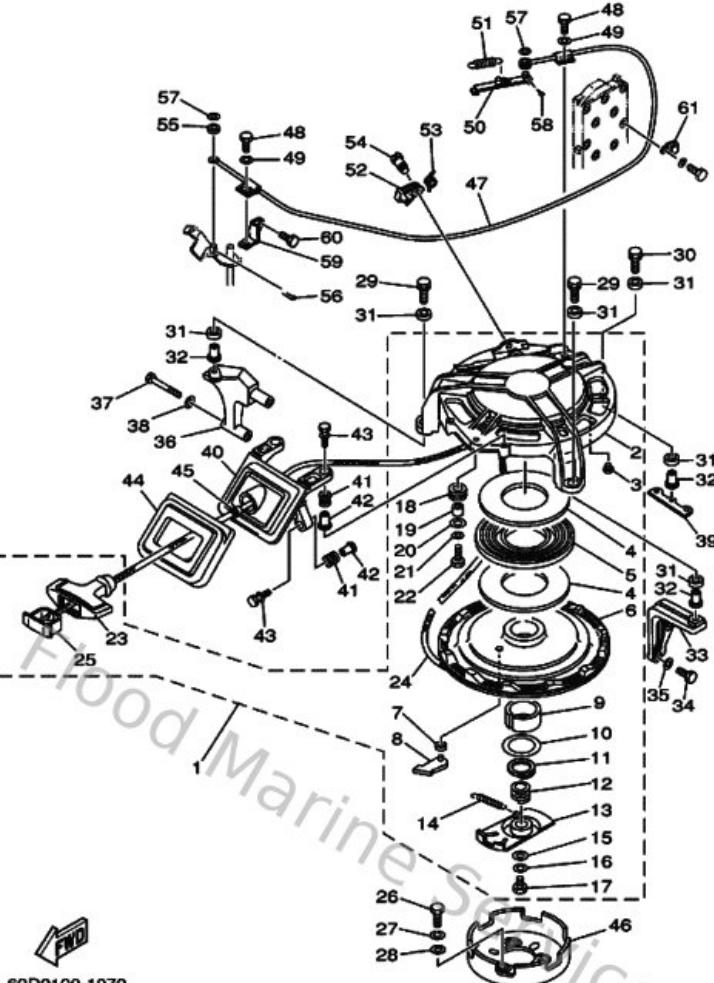
Ref	Part	
16	69D443220000 Insert, cartridge	Buy now
17	688443520300 Impeller	Buy now
19	688443234000 Outer plate, cartridge	Buy now
23	9011908M1600 Bolt, with washer(6h0)	Buy now
24	9011908M1300 Bolt, with washer(6h0)	Buy now
25	9028004M0400 Key, woodruff (688)	Buy now

Starter

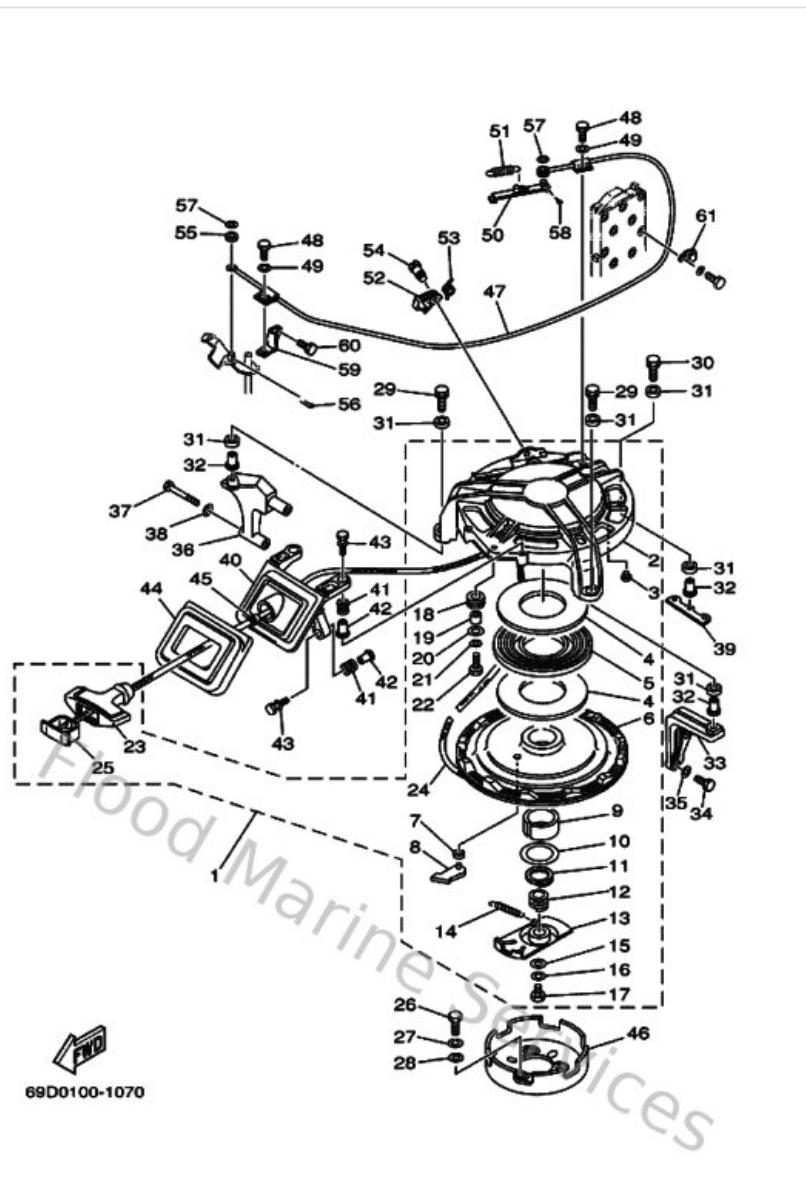


Ref	Part	
1	692W15710200 Starter assembly	Buy now
2	692157110000 Case, starter	Buy now
3	648157730000 Stay 3	Buy now
4	663157390000 Washer, thrust 2	Buy now
5	663157130000 Spring, starter	Buy now
6	663157140100 Drum, sheave	Buy now
7	663157640000 Collar	Buy now
8	663157410200 Pawl, drive	Buy now
9	663157540000 Bushing	Buy now
10	663157260100 Washer, flat 1	Buy now
11	663157440000 Circlip	Buy now
12	663157150000 Spring, drive plate	Buy now
13	663157160100 Drive, plate	Buy now
14	696157340000 Spring, return	Buy now
15	663157190000 Washer, thrust	Buy now

Starter

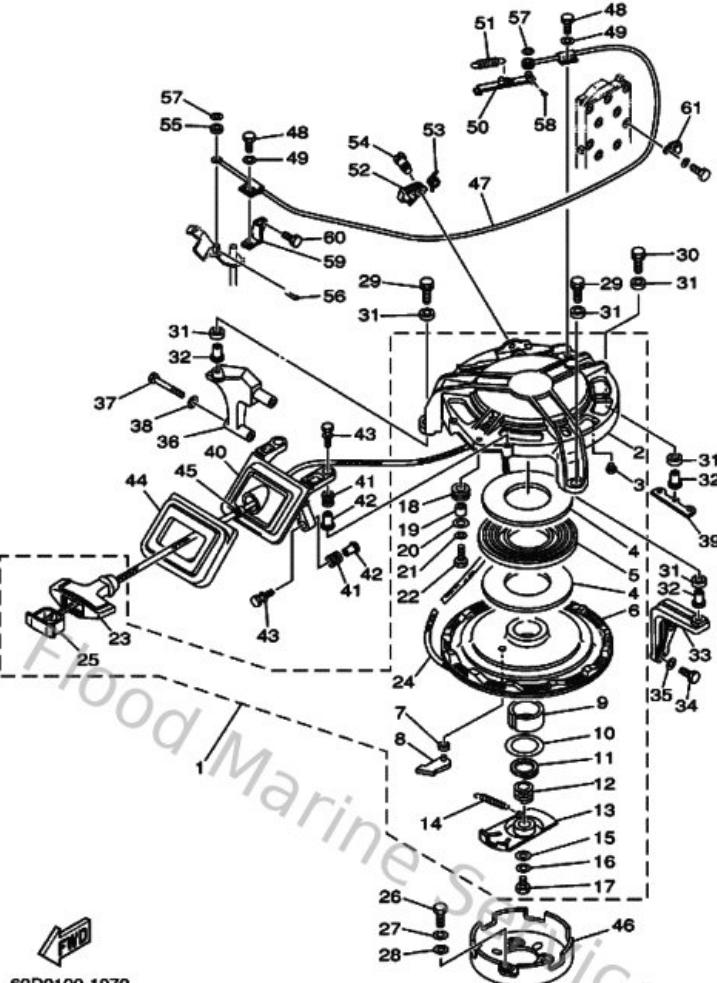


Starter



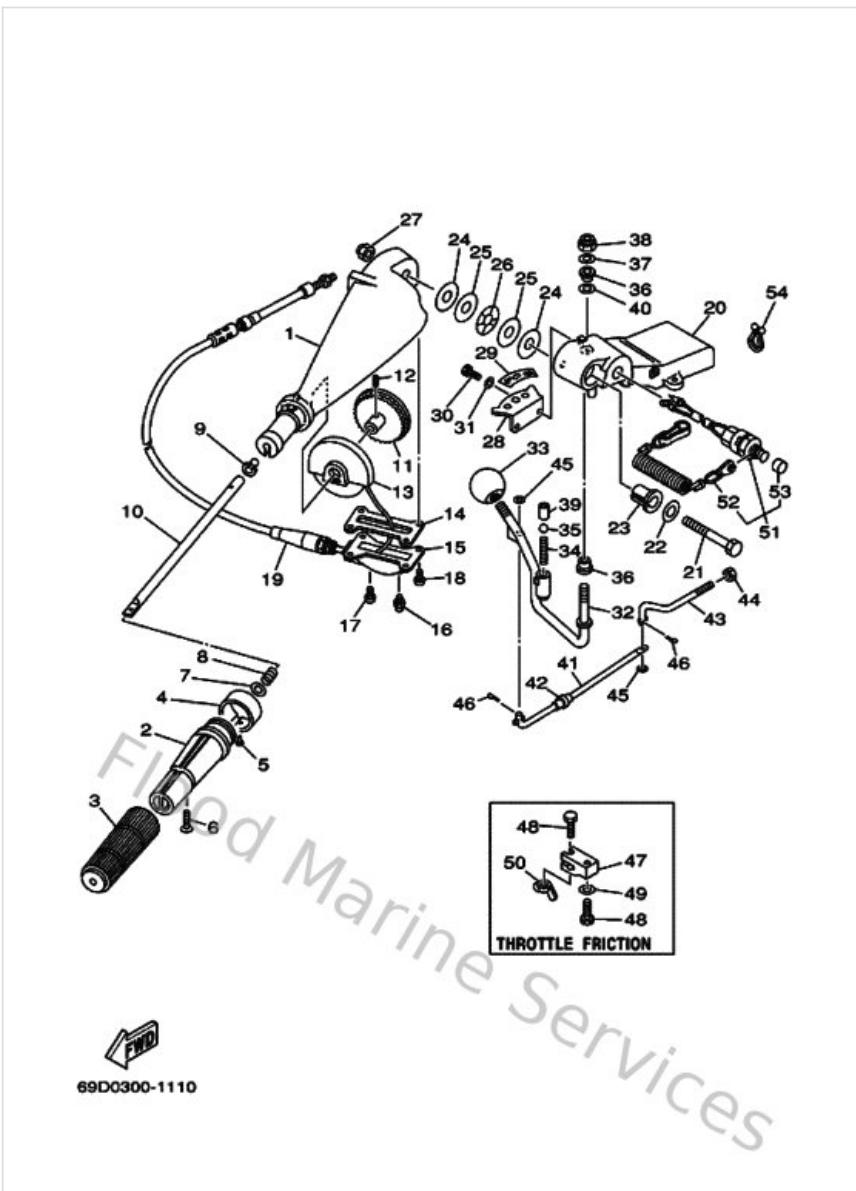
Ref	Part	
33	6K5157710094 Stay 1	Buy now
34	970130602500 Bolt(62y)	Buy now
35	929900660000 Washer, plain (646)	Buy now
36	6K5157720094 Stay 2	Buy now
37	970130605500 Bolt(64d)	Buy now
38	929030660000 Washer, plain (646)	Buy now
39	6K5157730000 Stay 3	Buy now
40	6K5157580194 Guide wire	Buy now
41	6A0823170000 Damper, ignition coil	Buy now
42	624425420000 Collar	Buy now
43	9011906M6500 Bolt, with washer	Buy now
44	6K5157620000 Seal, rubber 2	Buy now
45	697157890000 Damper	Buy now
46	6K5157230000 Pulley, starter	Buy now
47	6K5157700100 Cable comp., starter stop	Buy now

Starter



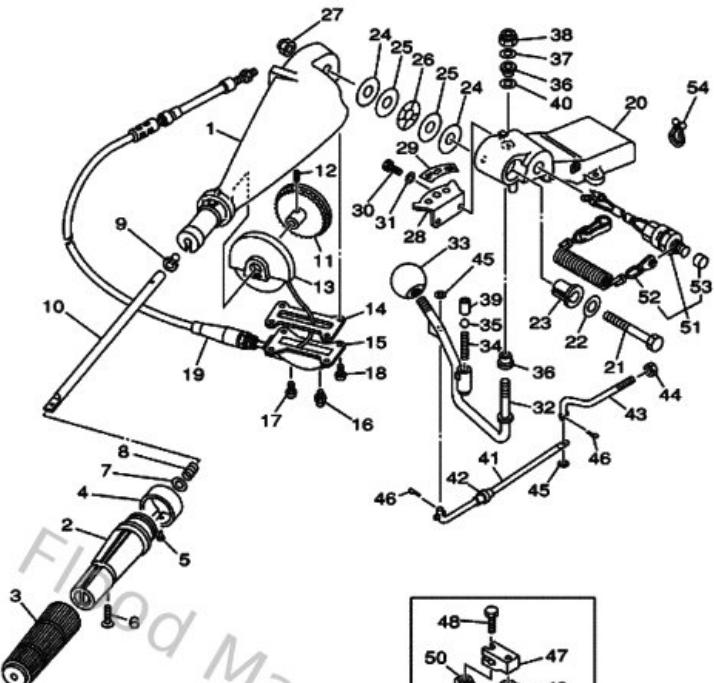
Ref	Part	
48	970950601200 Bolt(gh1)	Buy now
49	929950660000 Washer, plain (646)	Buy now
50	663157350100 Guide, cam	Buy now
51	9050608M2300 Spring, tension(6k5)	Buy now
52	663157940000 Stopper	Buy now
53	905081201500 Spring torsion 616436420000	Buy now
54	901490509500 Screw(663)	Buy now
55	663157360000 Ring, retaining 1	Buy now
56	904681800800 Clip 620436610000	Buy now
57	929030620000 Ybs66-6 washer, plain	Buy now
58	914901601200 Pin, cotter (e57)	Buy now
59	6K5157740000 Stay 4	Buy now
60	970130601200 Bolt(gh1)	Buy now
61	9046506M9000 Clamp	Buy now

Steering



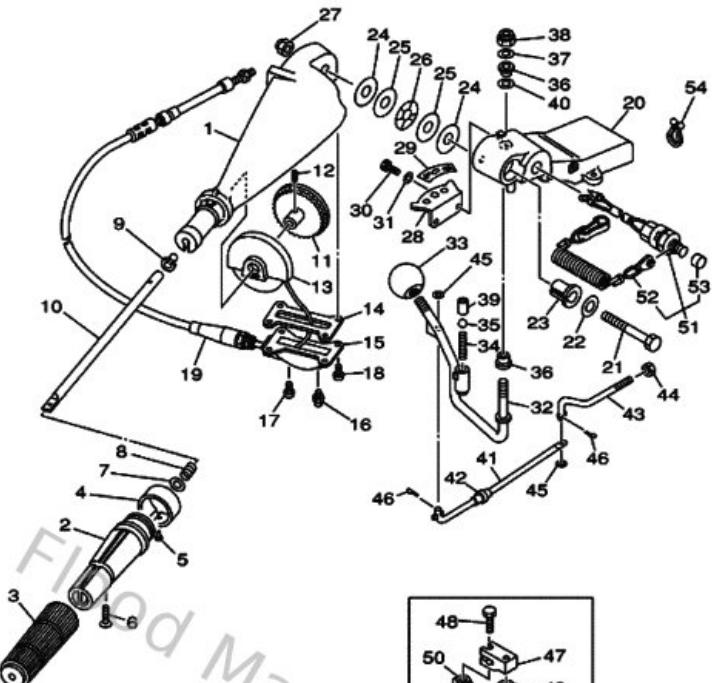
Ref	Part	
1	66342111024D Handle, steering	Buy now
2	664421190000 Grip, steering handle	Buy now
3	6F642177A000 Rubber, handle	Buy now
4	6K5421370000 Indicator, throttle	Buy now
5	9026902M0900 Rivet(615)	Buy now
6	9014905M1300 Screw, countersunk	Buy now
7	929901060000 Washer, plate	Buy now
8	905012321500 Spring (655)	Buy now
9	903860803200 Bushing (650)	Buy now
10	663421150000 Shaft, steering handle	Buy now
11	663421380000 Lever, throttle	Buy now
12	902540300300 Pin, spring	Buy now
13	663421350100 Housing, throttle lever	Buy now
14	663421330100 Gasket	Buy now
15	663421340394 Cover, throttle lever	Buy now

Steering



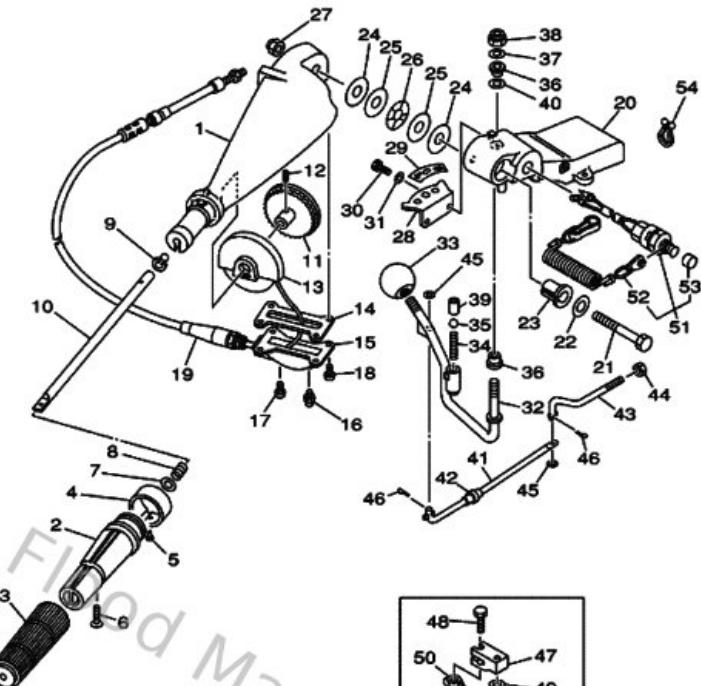
Ref	Part	
16	9370006M0300 Nipple, grease(6a1)	Buy now
17	978850600800 Screw, pan head(6a3)	Buy now
18	978850501200 Screw,pan head (646)	Buy now
19	692263010300 Throttle cable assembly	Buy now
20	69242121014D Bracket	Buy now
21	9010112M0600 Bolt	Buy now
22	929901220000 Ybs66-12 washer,plain	Buy now
23	903861208900 Bushing(663)	Buy now
24	902021209200 Washer, plate(663)	Buy now
25	902011253700 Washer, plate(663)	Buy now
26	902061205400 Washer, wave(663)	Buy now
27	901851205800 Nut, nylon(663)	Buy now
28	697441130000 Cam plate, handle	Buy now
29	6K5441910000 Indicator,shift	Buy now
30	970140601600 Bolt, hexagon deep recess	Buy now

Steering



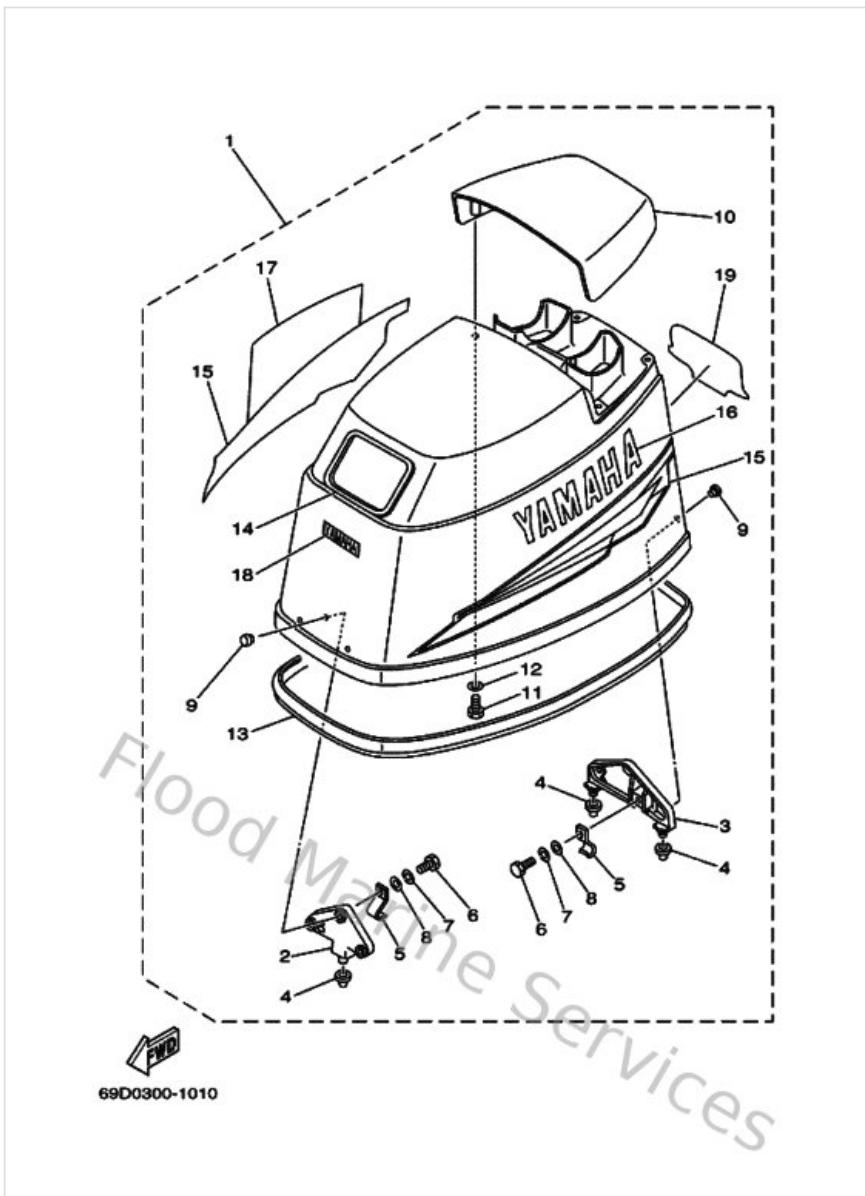
Ref	Part	
31	929030610000 Washer(6a1)	Buy now
32	692441590100 Handle, gear shift 2	Buy now
33	663441730000 Lever, shift control	Buy now
34	9050116M1700 Spring (697)	Buy now
35	9351532M0100 Ball (697)	Buy now
36	903861000900 Bushing 6484418600	Buy now
37	902011004900 Washer, plate	Buy now
38	901851005100 Nut, self-locking	Buy now
39	9038712M3000 Coller (697)	Buy now
40	9020112M3400 Washer (692)	Buy now
41	6H3421910100 Rod 1	Buy now
42	903860608800 Bushing(663)	Buy now
43	6H3421920000 Rod 2	Buy now
44	700483390000 Nut,cable end	Buy now
45	929900660000 Washer, plain (646)	Buy now

Steering



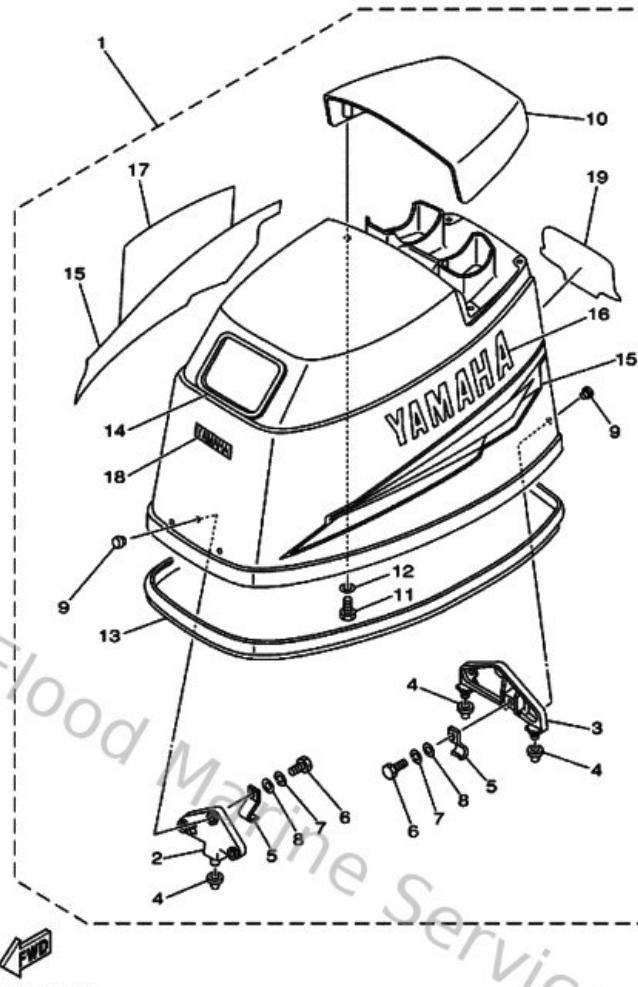
Ref	Part	
46	914902501200 Pin, cotter	Buy now
47	663421260100 Friction, steering handle	Buy now
48	9010106M2700 Bolt	Buy now
50	901750601500 Nut, Wing	Buy now
51	6K5825750200 Engine stop switch assembly	Buy now
52	682825560000 Lanyard, stop switch	Buy now
53	6898257Y0000 Cap	Buy now
54	9046408M0700 Clamp	Buy now

Top Cowling



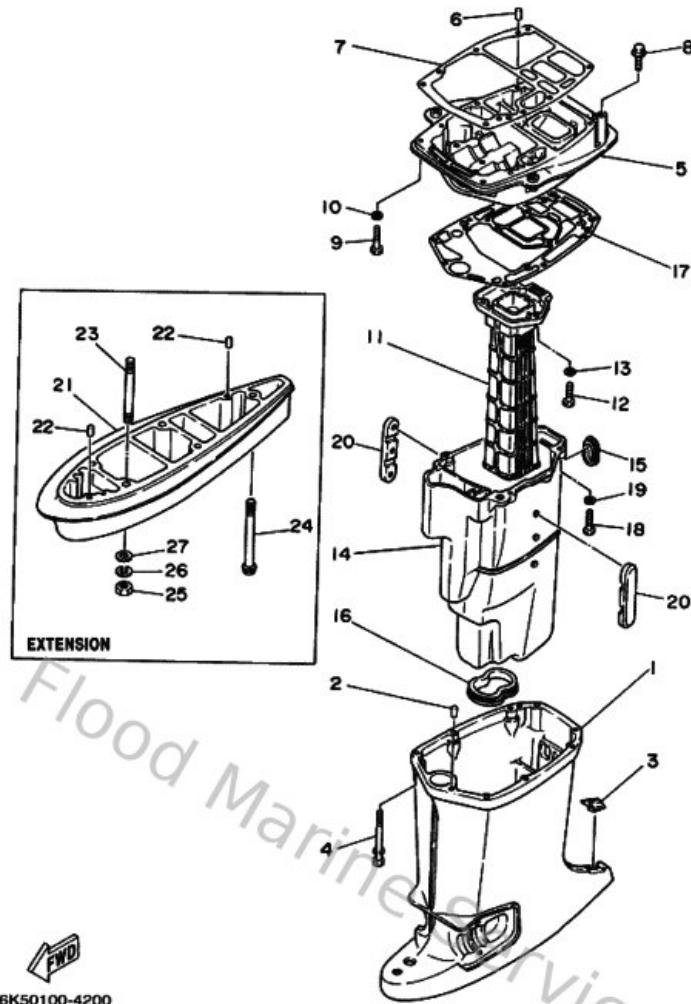
Ref	Part	
1	6K542610B04D Top Cowling assembly	Buy now
2	6H3426470094 Holder, clamp band	Buy now
3	6H3426490094 Holder, clamp band	Buy now
4	663426620000 Damper	Buy now
5	6H3426520000 Hook 2	Buy now
6	970950601600 Bolt, hexagon deep recess	Buy now
7	929950610000 Washer(6a1)	Buy now
8	929950660000 Washer, plain (646)	Buy now
9	9026606M0200 Rivet (697)	Buy now
10	6H342613014D Molding air duct	Buy now
13	6H3426150000 Seal	Buy now
14	6K5157610000 Seal, rubber 1	Buy now
15	6H3W00703000 Graphic set	Buy now
16	6H3426813000 Mark, cowling	Buy now
17	6H3426823000 Mark, cowling	Buy now

Top Cowling



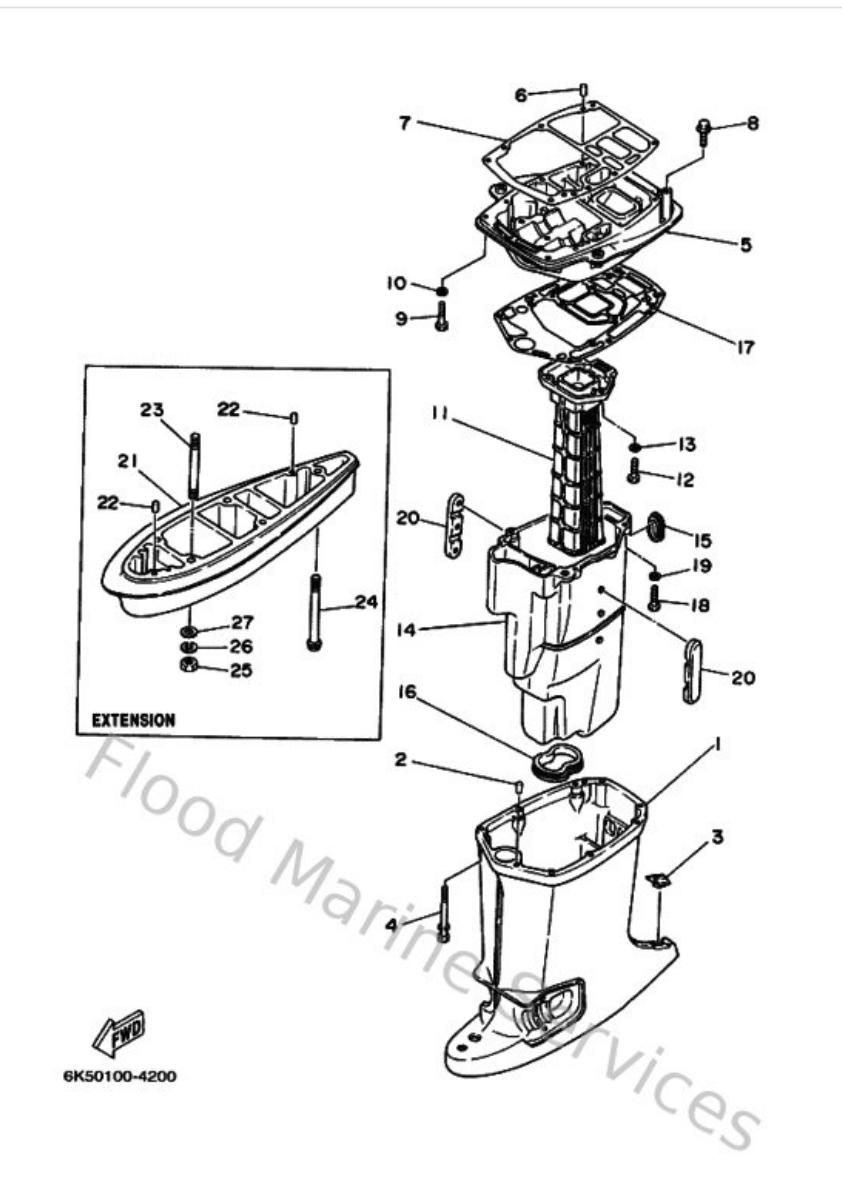
Ref	Part	
18	68842677C000 Graphic, front	Buy now
19	6H2426783000 Graphic, front	Buy now

Upper Casing



Ref	Part	
1	6H345111114D Casing, upper	Buy now
2	936061201900 Pin, dowel (614)	Buy now
3	6H3451550000 Cap	Buy now
4	975750868500 Bolt, with washer	Buy now
5	6H3411370194 Guide, exhaust	Buy now
7	6H345113A000 Gasket, upper casing	Buy now
8	9011908M7900 Bolt, hexagon (fj1)	Buy now
9	970750803500 Bolt(70w)	Buy now
10	929900810000 Ybs67-8 washer, spring	Buy now
11	6H241131005B Manifold, ext. 1	Buy now
12	970800803000 Bolt, hexagon (fj1)	Buy now
13	929950810000 Ybs67-8 washer, spring	Buy now
14	6H314711105B Muffler 1	Buy now
15	6H3451270000 Seal 1	Buy now
16	6H3451230000 Gasket, muffler	Buy now

Upper Casing



Ref	Part	
17	6H345114A100 Gasket, upper casing	Buy now
18	970750803000 Bolt, hexagon (fj1)	Buy now
20	6H3147371000 Damper, muffler	Buy now
21	69645211014D Extension	Buy now
23	9011610M3100 Bolt, stud(6a3)	Buy now
24	901190815500 Bolt, with washer	Buy now
25	953801060000 Nut(624)	Buy now
26	929901010000 Ybs67-10 washer, spring	Buy now
27	929901060000 Washer, plate	Buy now

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You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.