



Yamaha E60HMHD 2008

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

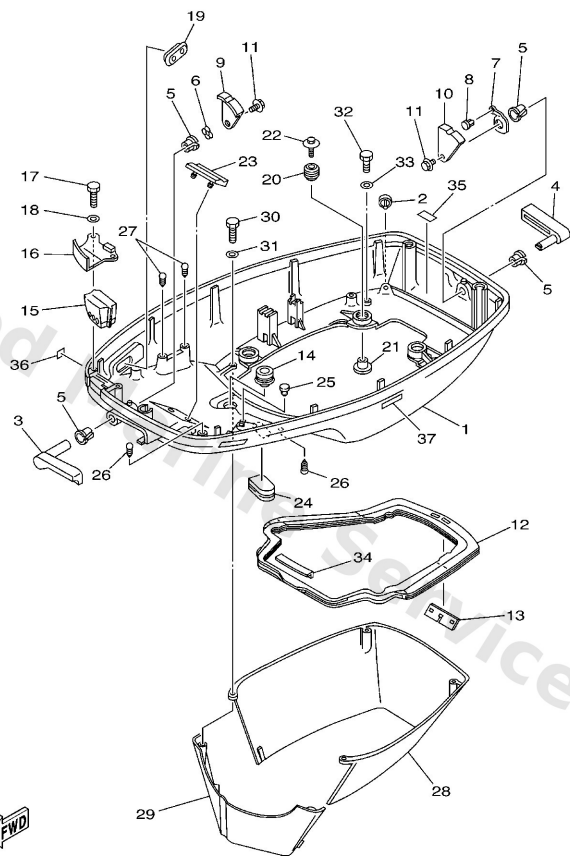
Authorised Yamaha Dealers



Contents

BOTTOM COWLING	3
BRACKET 1	6
BRACKET 2	10
CARBURETOR	13
CONTROL	16
CRANKSHAFT & PISTON	19
CYLINDER & CRANKCASE	21
ELECTRICAL	24
FUEL	27
FUEL TANK	30
GENERATOR	31
INTAKE	33
LOWER CASING & DRIVE 1	35
LOWER CASING & DRIVE 2	41
REPAIR KIT 1	45
REPAIR KIT 2	48
STARTER	50
STEERING	54
TOP COWLING	58
UPPER CASING	60

Bottom Cowling

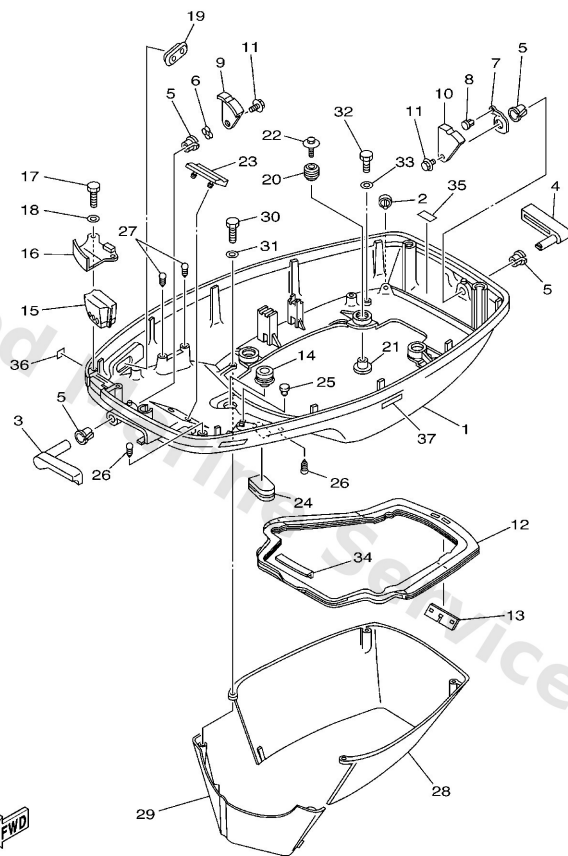


69D1300-2100

C5

Ref	Part	
1	6H342711154D Cowling, bottom 1	Buy now
2	69D4439100 Nipple, hose	Buy now
3	6H342815014D Lever, clamp	Buy now
4	6H342817014D Lever, clamp	Buy now
5	9038613M38 Bushing (697)	Buy now
6	9020613M10 Washer, wave (6e5)	Buy now
7	6H34281300 Spring, clamp lever	Buy now
8	9026904M03 Rivet (6h3)	Buy now
9	6H34281600 Lever, clamp 2	Buy now
10	6H34281800 Lever, clamp 4	Buy now
11	9011906M09 Bolt, with washer	Buy now
12	6H34271602 Rubber, seal 1	Buy now
13	6K54271700 Rubber, seal 2	Buy now
14	6E54272400 Grommet	Buy now
15	6K54272500 Grommet	Buy now

Bottom Cowling

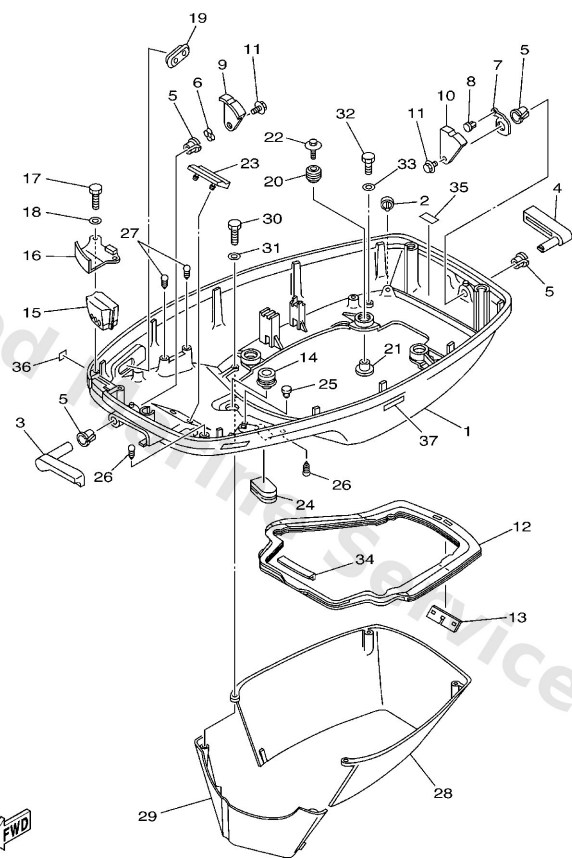


69D1300-2100

C5

Ref	Part	
16	6H342738015B Plate, fitting	Buy now
17	9709506016 Bolt, hexagon deep recess	Buy now
18	9299506600 Washer, plain (646)	Buy now
19	6H34272700 Grommet	Buy now
20	9048009M12 Grommet (6a0)	Buy now
21	9038706M69 Collar (688)	Buy now
22	9011906M61 Bolt, with washer	Buy now
23	6H34276800 Damper	Buy now
24	6H44272600 Grommet	Buy now
25	7038211900 Cover, lead wire	Buy now
26	9033805M03 Plug (6h1)	Buy now
28	6H342741014D Apron	Buy now
29	6H342771014D Apron	Buy now
30	9709506025 Bolt	Buy now
32	9709506020 Bolt(7u8)	Buy now

Bottom Cowling

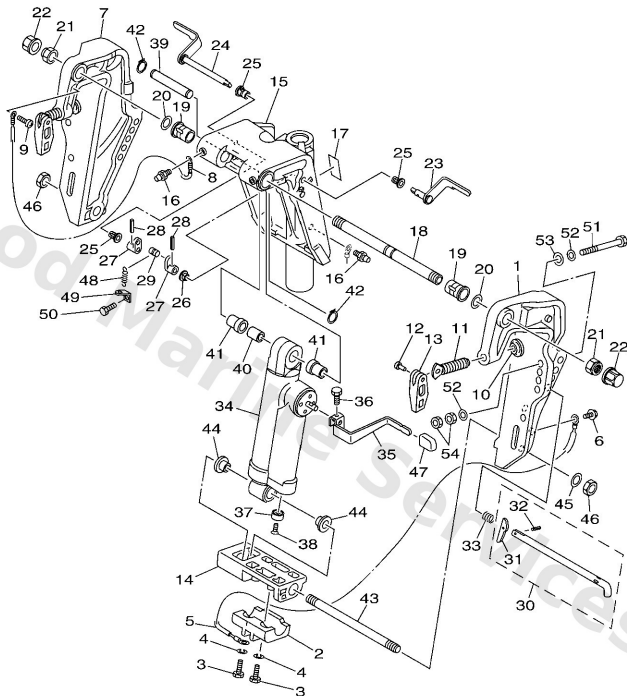


69D1300-2100

C5

Ref	Part	
34	6H34271800 Rubber, seal 3	Buy now
35	6G54279110 Mark 1	Buy now
36	6A12817600 Label Caution	Buy now
37	6E38257H00 Plate Mark	Buy now

Bracket 1

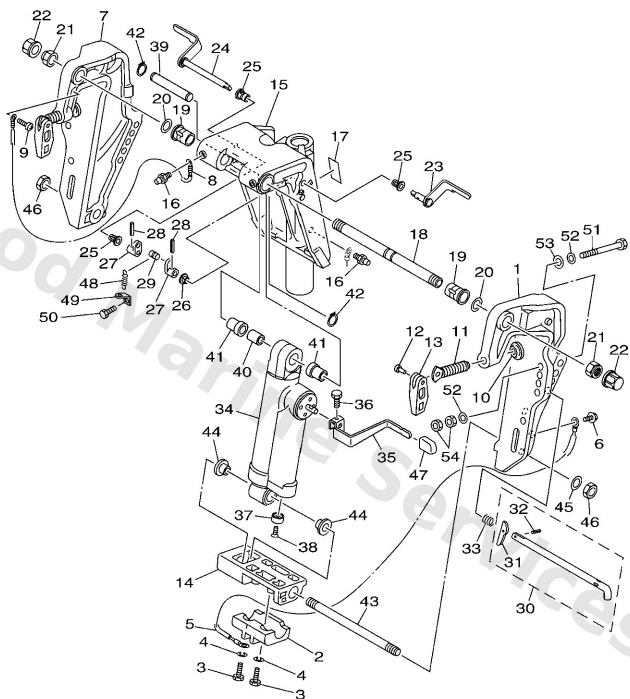


69D6700-F130

D5

Ref	Part	
1	63D43111014D Bracket, clamp 1	Buy now
2	63D4525101 Anode	Buy now
3	9709506025 Bolt	Buy now
4	9299506100 Washer(6a1)	Buy now
5	6H18214800 Wire, lead	Buy now
6	9759506510 Bolt, hexagon w/w deep recess	Buy now
7	63D43112014D Bracket, clamp 2	Buy now
8	63D8214800 Wire, lead 5	Buy now
9	9788506008 Screw, pan head(6a3)	Buy now
10	6484311401 Pad, transom clamp	Buy now
11	6634311601 Screw, transom	Buy now
12	9024304007 Pin (663)	Buy now
13	66343118014D Handle, transom clamp	Buy now
14	63D43128014D Spacer, clamp bracket	Buy now
15	69D43311114D Bracket, swivel 1	Buy now

Bracket 1

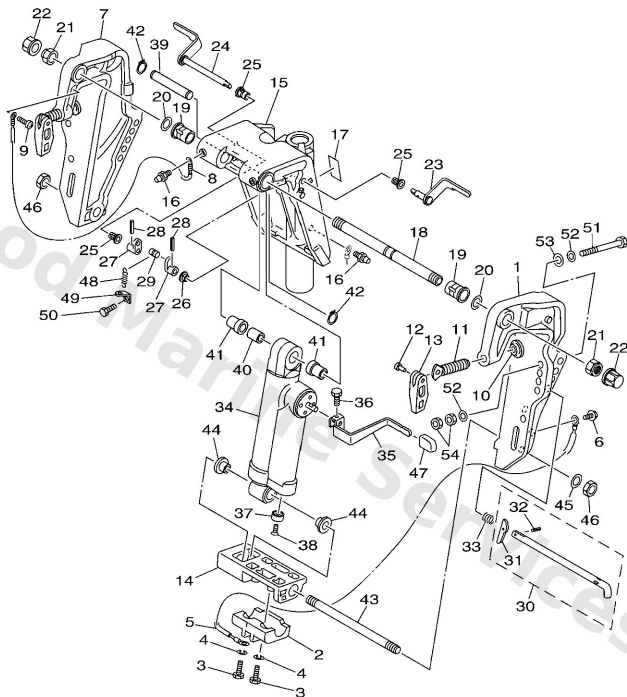


69D6700-F130

D5

Ref	Part	
16	9370006M03 Nipple, grease(6a1)	Buy now
17	63D4369100 Indicator, tilt	Buy now
18	63D4313101 Bolt, clamp bracket	Buy now
19	9038622M15 Bushing (688)	Buy now
20	9020122M03 Washer, plate(64j)	Buy now
21	9018522M11 Nut, self-locking	Buy now
22	6G54314501 Cap, clamp bracket	Buy now
23	6H54318103 Lever, tilt stop 1	Buy now
24	6H54318503 Lever, tilt stop 2	Buy now
25	9038610M16 Bushing (688)	Buy now
26	9038610025 Bushing (658)	Buy now
27	6G54314800 Collar, distance	Buy now
28	9169030020 Pin, spring (6h4)	Buy now
29	9024906M19 Pin(6e5)	Buy now
30	6884316001 Tilt rod ass'y	Buy now

Bracket 1

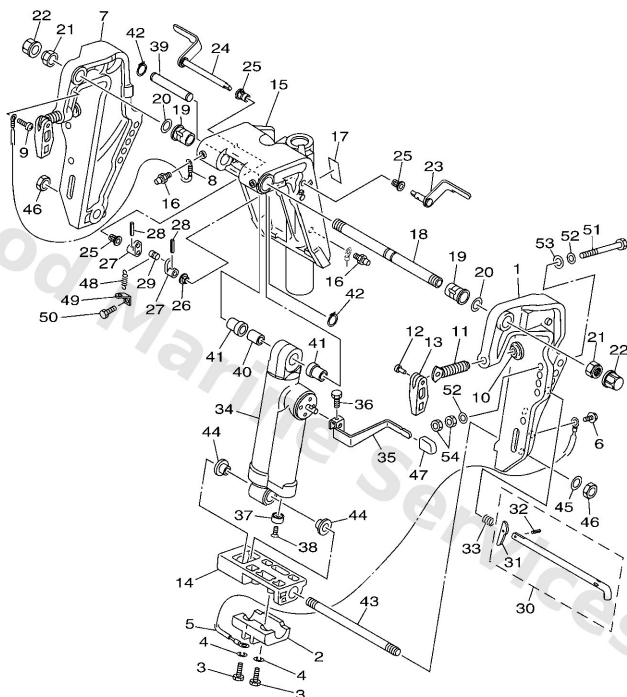



69D6700-F130

D5

Ref	Part	
31	6884316500 Stopper, tilt rod	Buy now
32	9169030012 Pin, spring	Buy now
33	9050216M02 Spring, conical (688)	Buy now
34	69D43170104D Shock absorber sub-assembly	Buy now
35	69D4363100 Lever, tilt	Buy now
36	9709506010 Bolt	Buy now
37	6634525100 Anode	Buy now
38	9868006525 Screw flat head	Buy now
39	69D4312600 Pin, upper shock mount	Buy now
40	9038716003 Collar	Buy now
41	9038716004 Collar	Buy now
42	9341016006 Circlip	Buy now
43	9011618M52 Bolt, stud(62x)	Buy now
44	9038618M44 Bushing (6g5)	Buy now
45	9299518600 Washer(64j)	Buy now

Bracket 1

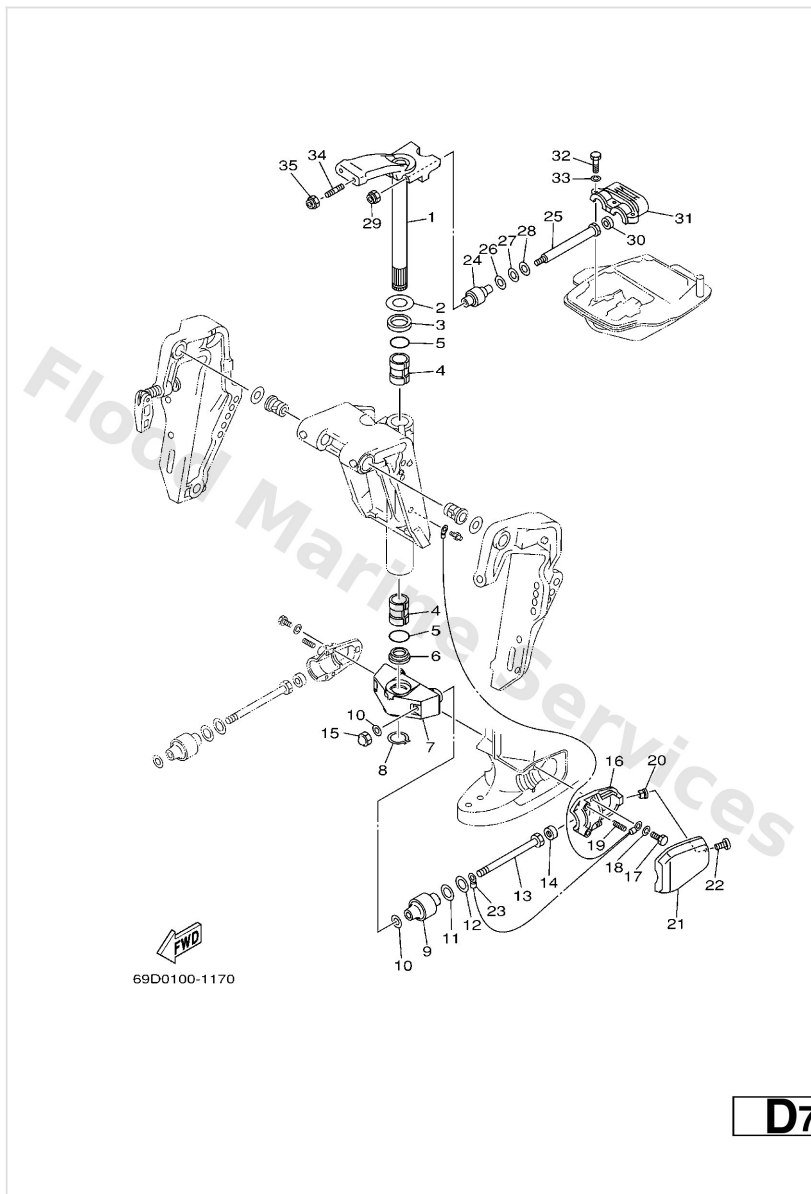



69D6700-F130

D5

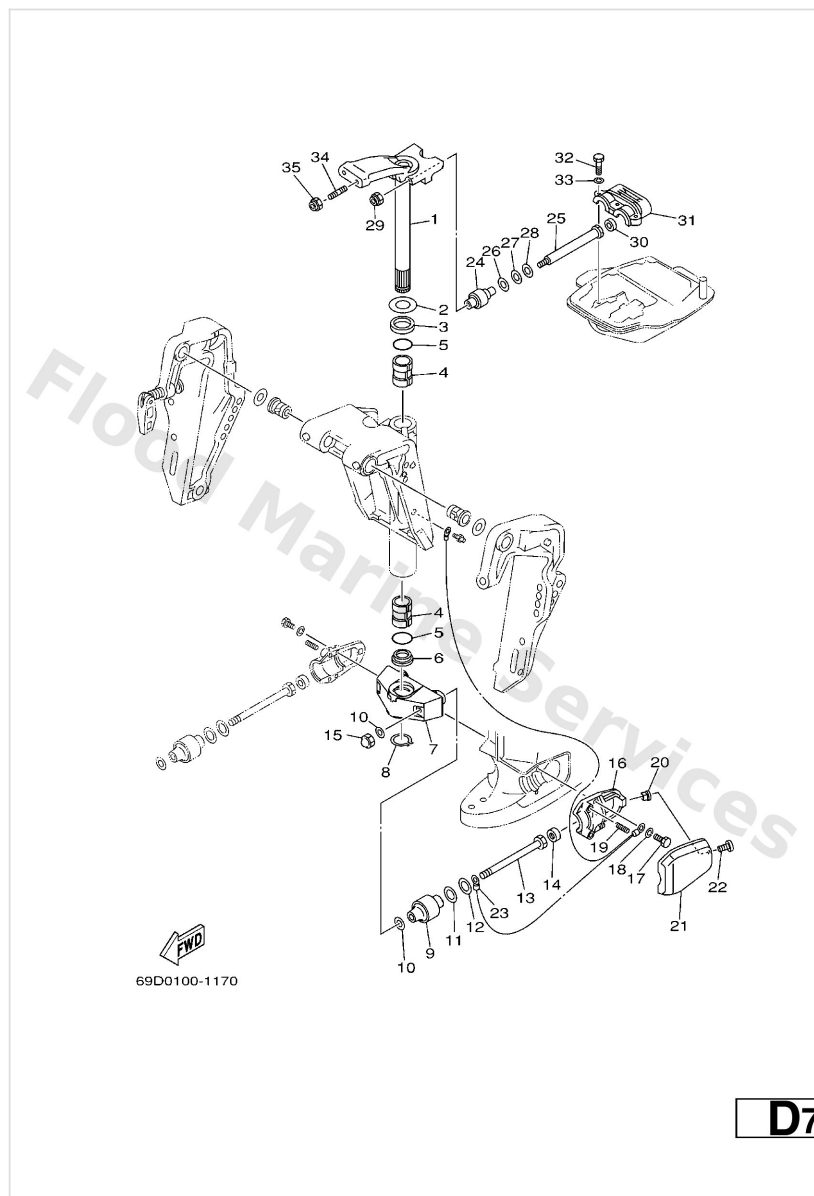
Ref	Part	
46	9017018M10 Nut (6h5)	Buy now
47	6824331801 Cover	Buy now
48	9050614M24 Spring, tension(6e5)	Buy now
49	6G54314400 Hook, spring	Buy now
51	9010112M65 Bolt	Buy now
52	9299512200 Ybs66-12 washer,plain	Buy now
53	9020112426 Washe, plate(663)	Buy now
54	9538012600 Nut (707)	Buy now

Bracket 2



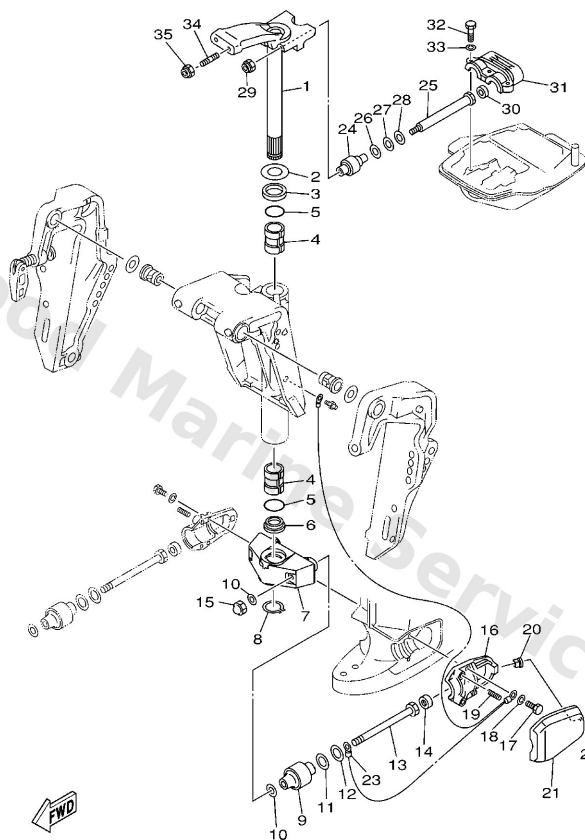
Ref	Part	
1	69D42510114D Steering bracket assembly	Buy now
2	9020130M00 Washer, plate(6h1)	Buy now
3	9038630M78 Bush(6h0)	Buy now
4	9038630M77 Bush(6h0)	Buy now
5	9321029M94 O-ring(6h1)	Buy now
6	9038630M60 Bush(6j8)	Buy now
7	69D44551104D Housing, lower mount rubber 1	Buy now
8	9341028M06 Circlip (688)	Buy now
9	687445550094 Mount damper, lower side	Buy now
10	9020112M16 Washer, plate (679)	Buy now
11	9020225M04 Washer, plate (663)	Buy now
12	9020113M19 Washer, plate (663)	Buy now
13	9010912M21 Bolt (6h3)	Buy now
14	6634457500 Damper, lower mount rubber	Buy now
15	9538012800 Nut crown(663)	Buy now

Bracket 2



Ref	Part	
16	6H3445520394 Housing, lower mount rubber	Buy now
17	9707508025 Bolt, hexagon deep recess	Buy now
18	9299508100 Ybs67-8 washer, spring	Buy now
19	9050114M08 Spring, compression(64j)	Buy now
20	9017906066 Nut(663)	Buy now
21	6H344553014D Cover, lower mount	Buy now
22	9788506016 Screw, pan head(6b0)	Buy now
23	6888212702 Wire, lead 2	Buy now
24	688445140094 Mount damper, upper side	Buy now
25	9010110M49 Bolt	Buy now
26	9020120M21 Washer, plate (688)	Buy now
27	9020220M06 Washer, plate (688)	Buy now
28	9020111M22 Washer, plate (688)	Buy now
29	9018510051 Nut, self-locking	Buy now
31	688445110094 Cover, upper mount	Buy now

Bracket 2

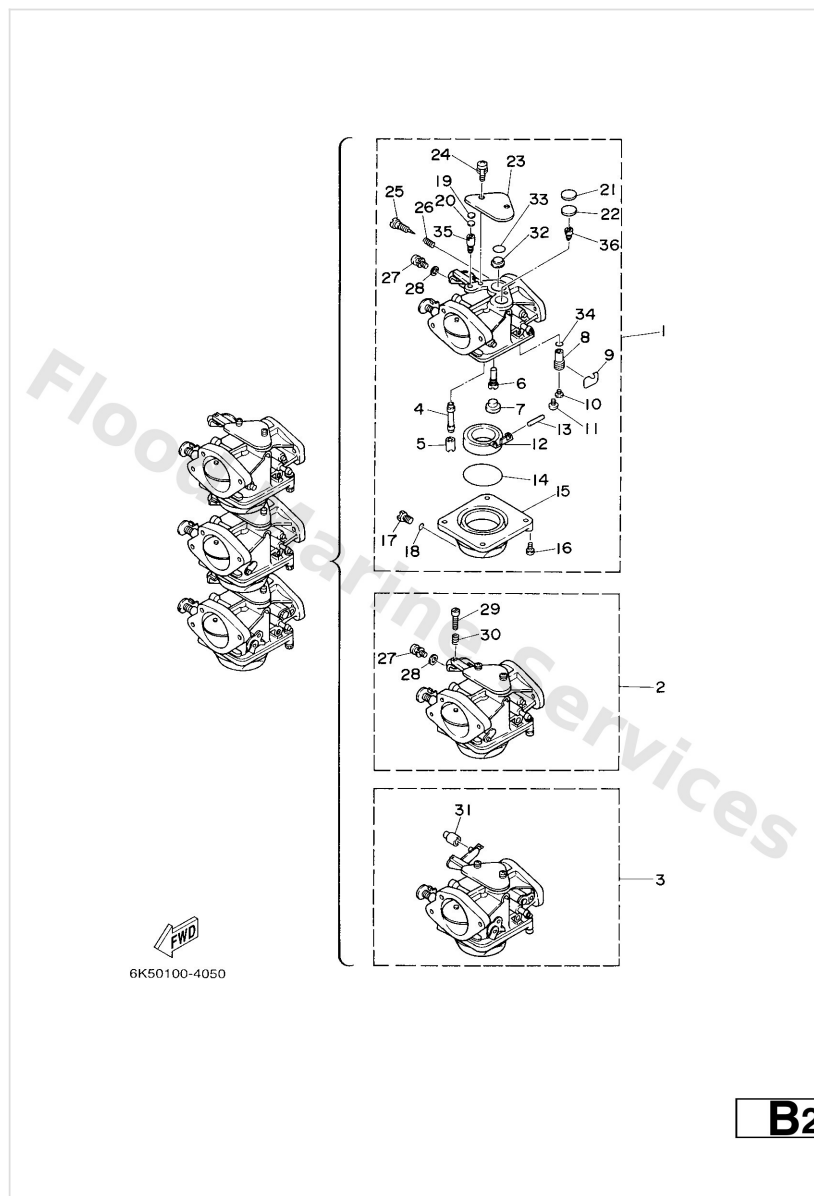


69D0100-1170

D7

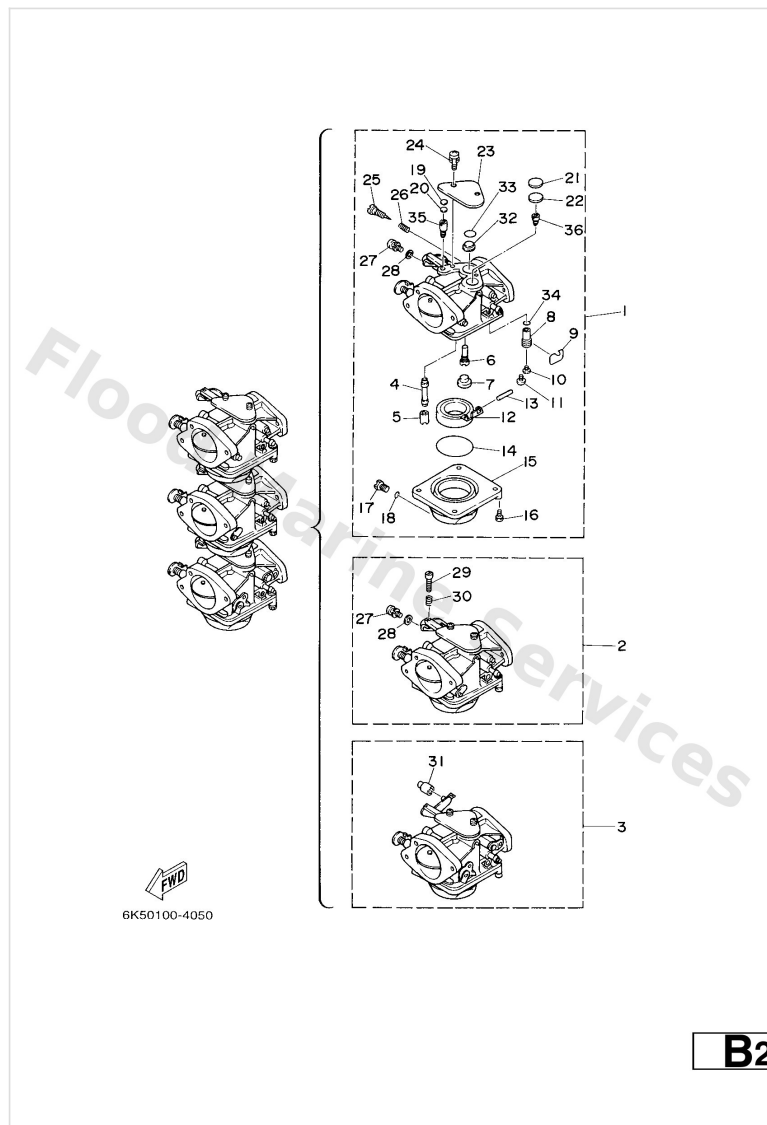
Ref	Part	
32	9707508035 Bolt(70w)	Buy now
34	9011610M28 Bolt, stud	Buy now

Carburetor



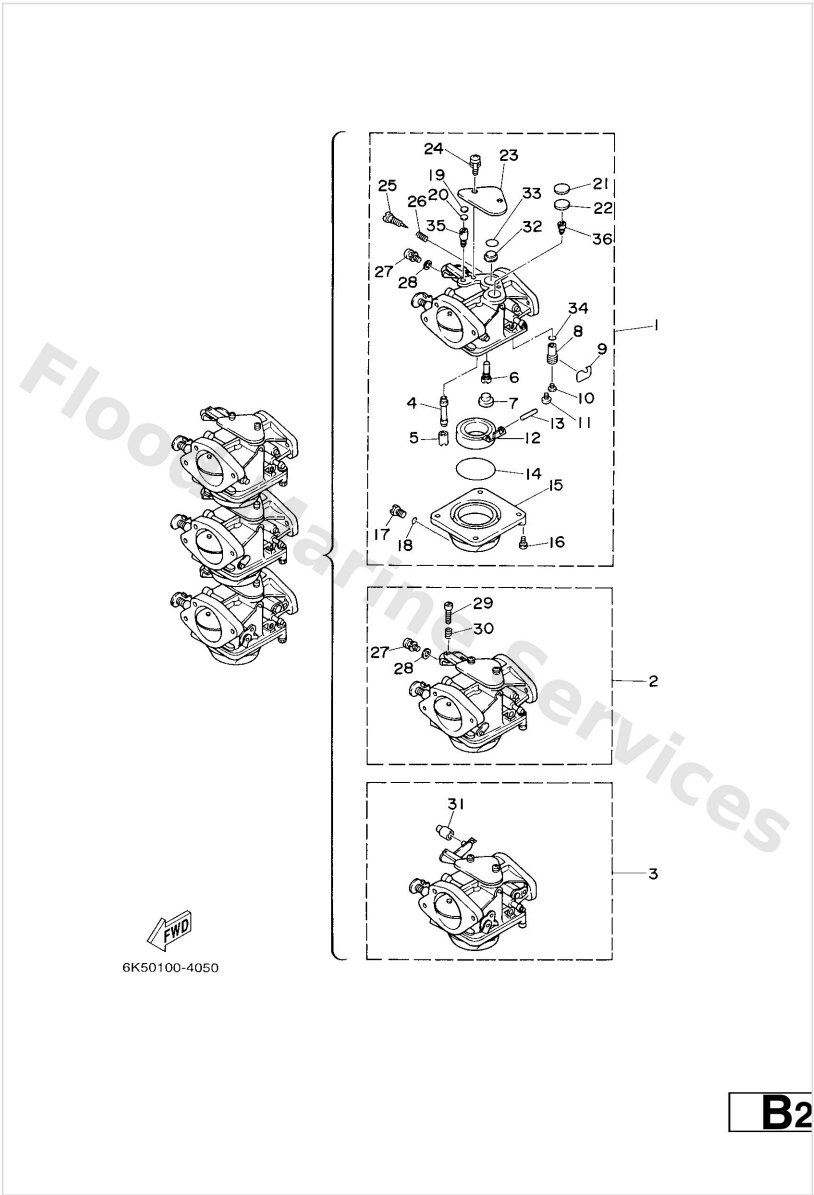
Ref	Part	
1	6K51430103 Carburetor assembly 1	Buy now
2	6K51430203 Carburetor assembly 2	Buy now
3	6K51430303 Carburetor assembly 3	Buy now
4	6H21494702 Nozzle, main	Buy now
5	6761494334 Jet, main (#135)	Buy now
6	6H41494815 Jet, slow (#70)	Buy now
7	6761496600 Rubber cap	Buy now
8	6H31459001 Needle valve assembly	Buy now
9	6631415900 Clip	Buy now
10	6761418600 Pin, valve	Buy now
11	9858004008 Screw, pan head (713)	Buy now
12	6G11498500 Float comp.	Buy now
13	6881454800 Pin, arm	Buy now
14	6G11498400 Gasket, float chamber	Buy now
15	6H21498000 Body, float chamber	Buy now

Carburetor



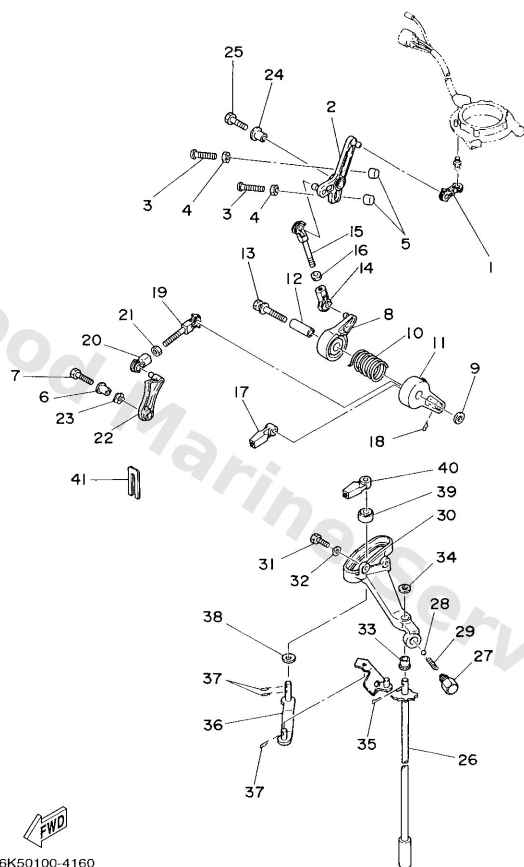
Ref	Part	
16	9798004114 Screw, pan head(ga5)	Buy now
17	6H31499200 Screw, drain	Buy now
18	9321004230 O-ring (371)	Buy now
19	6631412600 Packing	Buy now
20	6631452700 Plate	Buy now
21	6881412600 Packing	Buy now
22	6881452700 Plate	Buy now
23	6H21452701 Plate	Buy now
24	9798005310 Screw, with washer(6k5)	Buy now
25	6921492300 Screw, adjusting	Buy now
26	6791455500 Spring	Buy now
27	6K51459200 Screw #1,2	Buy now
28	9020105652 Washer, plate(65j) #1,2	Buy now
29	63V1452300 Screw, stop #2	Buy now
30	9050110326 Spring coil(663)(carb) #2	Buy now

Carburetor



Ref	Part	
31	6H21457800 Collar #3	Buy now
32	6H31457800 Collar	Buy now
33	9321015M52 O-ring (6e9)	Buy now
34	9321004228 O-ring (371)	Buy now
35	6K51494536 Jet, air main (#145)	Buy now
36	6K51495021 Jet, air slow (#85)	Buy now

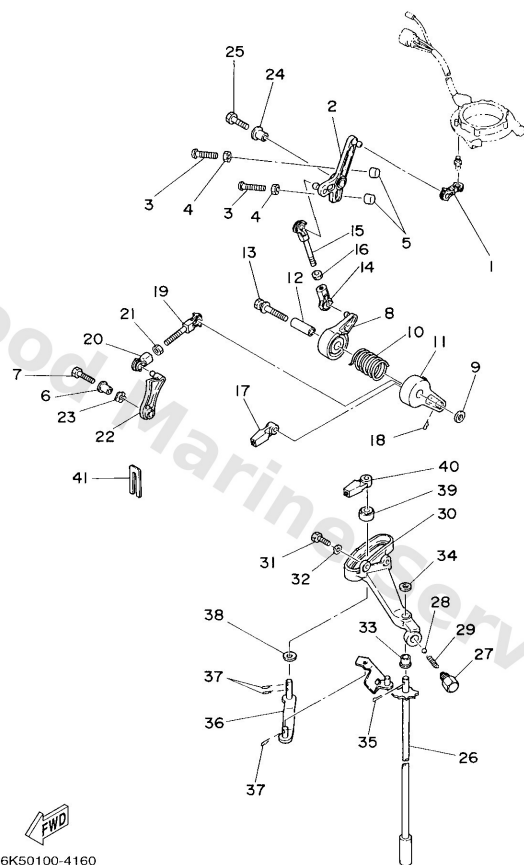
Control



D3

Ref	Part	
1	6H34123800 Joint, link 1	Buy now
2	6H34163100 Lever, magneto control 1	Buy now
3	9015706M13 Screw, pan head(6h4)	Buy now
4	9538006600 Nut(661)	Buy now
5	6884419400 Cap	Buy now
6	9038706M60 Collar (6h3)	Buy now
7	9709506025 Bolt	Buy now
8	6H34163200 Lever, magneto control 2	Buy now
9	9020106M31 Washer (6a0)	Buy now
10	9050829M19 Spring, torsion	Buy now
11	6H34163300 Lever, magneto control 3	Buy now
12	9038706M59 Collar (6h3)	Buy now
13	9011906M91 Bolt, with washer	Buy now
14	6624123701 Joint, link	Buy now
15	6794163600 Rod, magneto control	Buy now

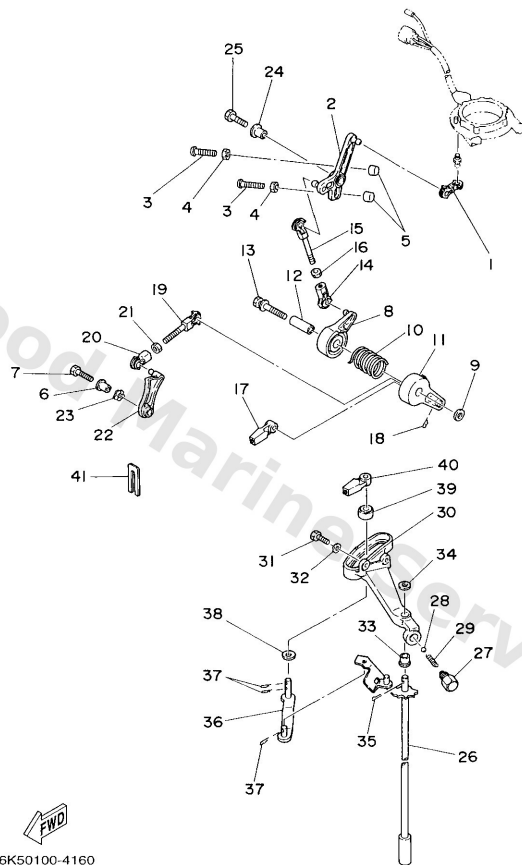
Control



D3

Ref	Part	
16	9538005600 Nut, hexagon (663)	Buy now
17	6634834400 Cable end, remote control	Buy now
18	9046818008 Clip 620436610000	Buy now
19	6824123750 Joint, link 2	Buy now
22	6H34121301 Cam, accele	Buy now
23	9020610M04 Washer, wave (676)	Buy now
26	6K54412011 Handle gear shift assembly L(22.5")	Buy now
27	6484271500 Bushing 2	Buy now
28	9350104M02 Ball (697)	Buy now
29	9050112082 Spring 6484411600	Buy now
30	6H3441170094 Bracket 1	Buy now
31	9701306020 Bolt(62y)	Buy now
32	9290306600 Washer, plain (646)	Buy now
33	9038607M58 Bush(6h1)	Buy now
34	9299008200 Ybs66-8 washer, plain	Buy now

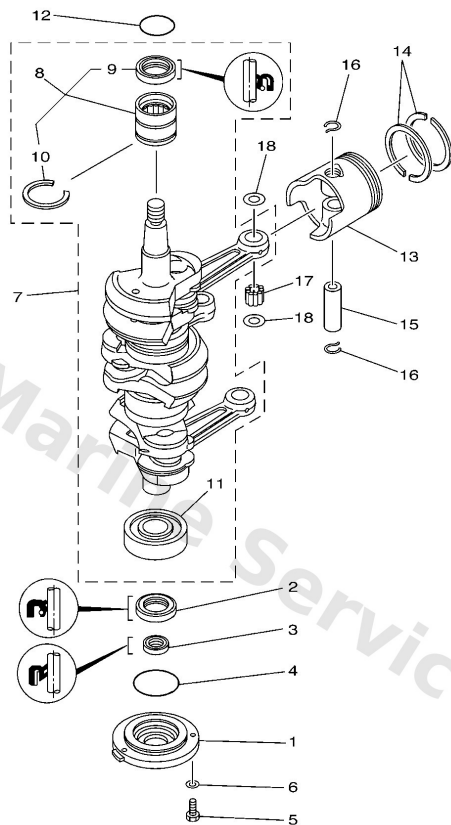
Control



D3

Ref	Part	
35	9149020012 Pin, cotter (648)	Buy now
36	6H34412101 Lever, shift rod	Buy now
38	9020207M07 Washer, plate (688)	Buy now
39	6884412200 Bushing, shift rod lever	Buy now
41	6H34853800 Clamp, cable	Buy now

Crankshaft & Piston

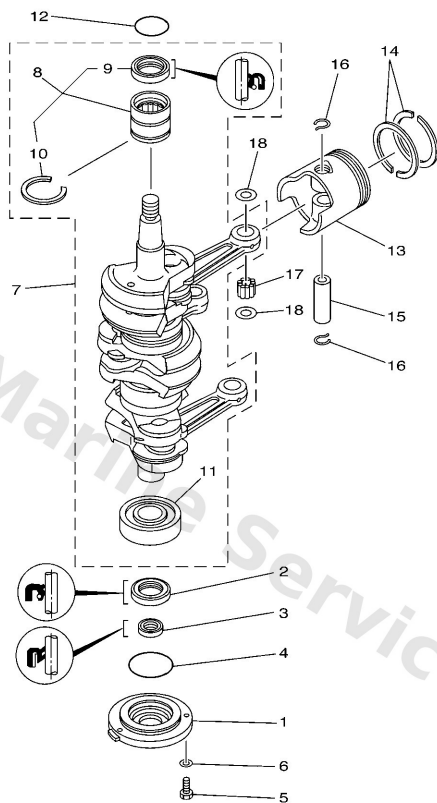


6H20010-0030

A7

Ref	Part	
1	6H3153590094 Housing, oil seal	Buy now
2	9310230009 Oil seal	Buy now
3	9310618001 Oil seal	Buy now
4	9321065M50 O-ring	Buy now
5	9709506020 Bolt(7u8)	Buy now
6	9299506600 Washer, plain (646)	Buy now
7	69DW114001 Crankshaft assembly	Buy now
8	93311636U6 Bearing, needle (6h3)	Buy now
9	9310236M24 Oil seal(52w)	Buy now
10	9344049M04 Circlip (6h3)	Buy now
11	93306306V1 Bearing(6h2)	Buy now
12	9321046M16 O-ring (688)	Buy now
13	6K5116310395 Piston (std)	Buy now
13	6K51163503 Piston (0.25mm o/s) AP	Buy now
13	6K51163603 Piston (0.50mm o/s) AP	Buy now

Crankshaft & Piston

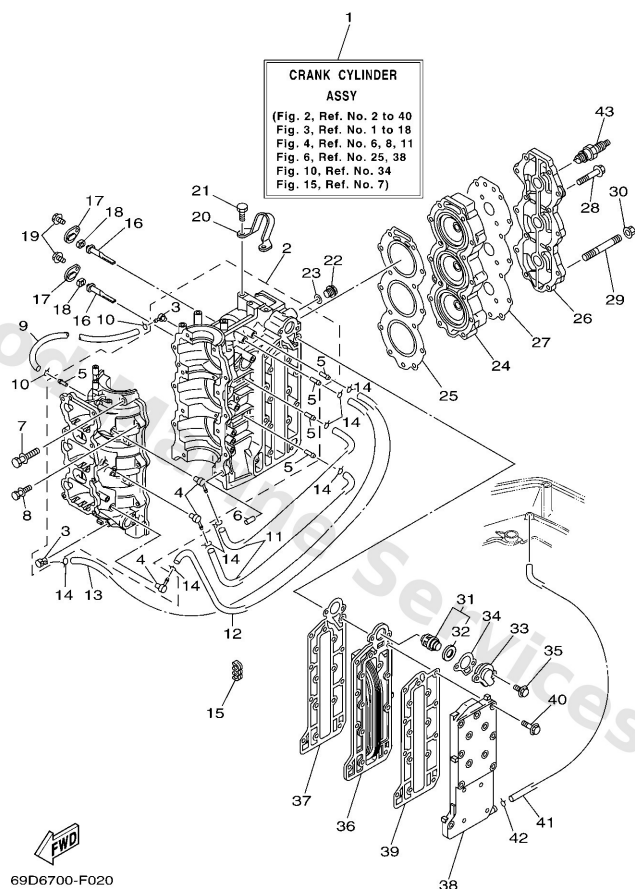


6H20010-0030

A7

Ref	Part	
14	6K51160102 Piston ring set (std)	Buy now
14	6K51160112 Piston ring set (1st o/s) AP	Buy now
14	6K51160122 Piston ring set (2nd o/s) AP	Buy now
15	6H31163300 Pin, piston	Buy now
16	6881163410 Clip, piston pin	Buy now
17	9360318M09 Pin, dowel b (6h3)	Buy now
18	9020120417 Washer, plate(663)	Buy now

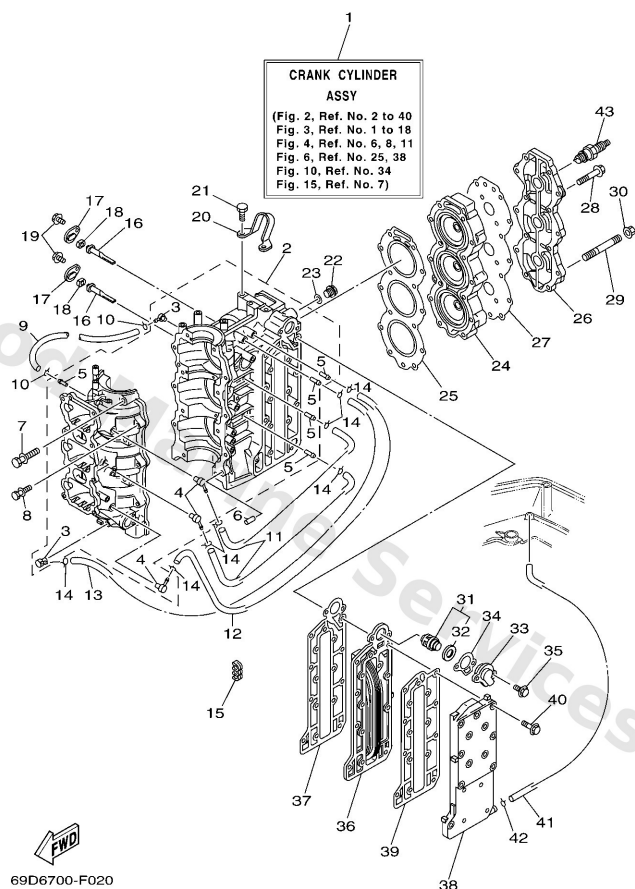
Cylinder & Crankcase



A5

Ref	Part	
1	69DW0090011S Crank cylinder assembly	Buy now
2	69D15100001S Crankcase assembly	Buy now
3	6881137001 Check valve assembly	Buy now
4	6501137001 Check valve assembly	Buy now
5	6241448500 Pipe, joint	Buy now
6	9360812063 Pin, dowel (626)	Buy now
7	9011910005 Bolt, with washer	Buy now
8	9011908M64 Bolt, with washer	Buy now
9	9044507M44 Hose (I390)	Buy now
10	9046706016 Clip (655)	Buy now
11	9044507M02 Hose (I200)	Buy now
12	9044507M45 Hose (I390)	Buy now
13	9044507M82 Hose (I770)	Buy now
15	9046407M05 Clamp (6g5)	Buy now
16	6H31132501 Anode	Buy now

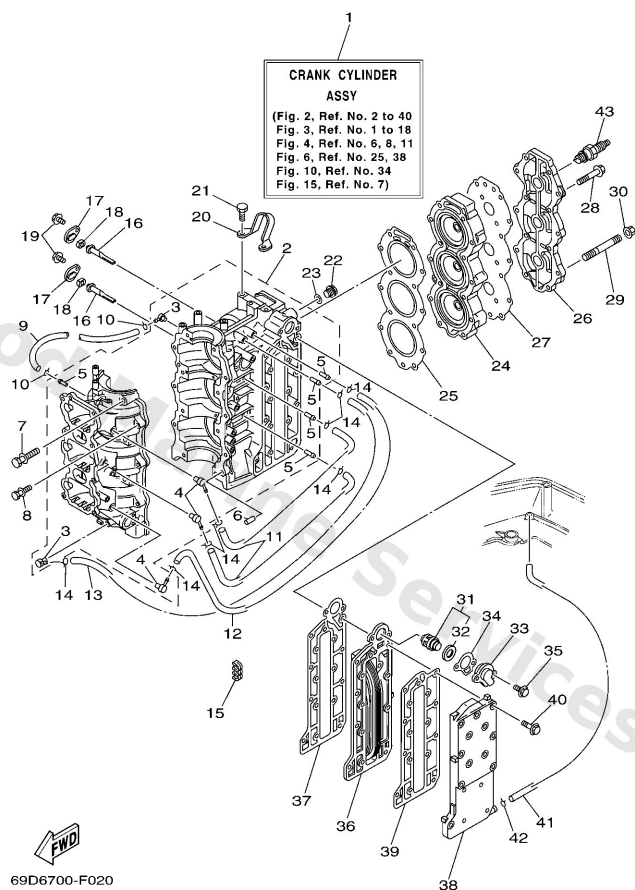
Cylinder & Crankcase



A5

Ref	Part	
17	6H311327001S Cover, anode	Buy now
18	6H31132800 Grommet, anode	Buy now
19	9011906023 Bolt, with washer	Buy now
20	6K51111901 Hanger, engine	Buy now
21	9010108002 Bolt	Buy now
22	9034014M00 Plug, straight screw(62y)	Buy now
23	9043014115 Gasket (663)	Buy now
24	6H311111011S Head, cylinder 1	Buy now
25	6H311181A1 Gasket, cylinder head 1	Buy now
26	6H311191001S Cover, cylinder head 1	Buy now
27	6H311193A1 Gasket, head cover 1	Buy now
28	9011908MA5 Bolt, with washer	Buy now
29	9011608M69 Bolt, stud	Buy now
30	9017908M34 Nut	Buy now
31	6H31241111 Thermostat	Buy now

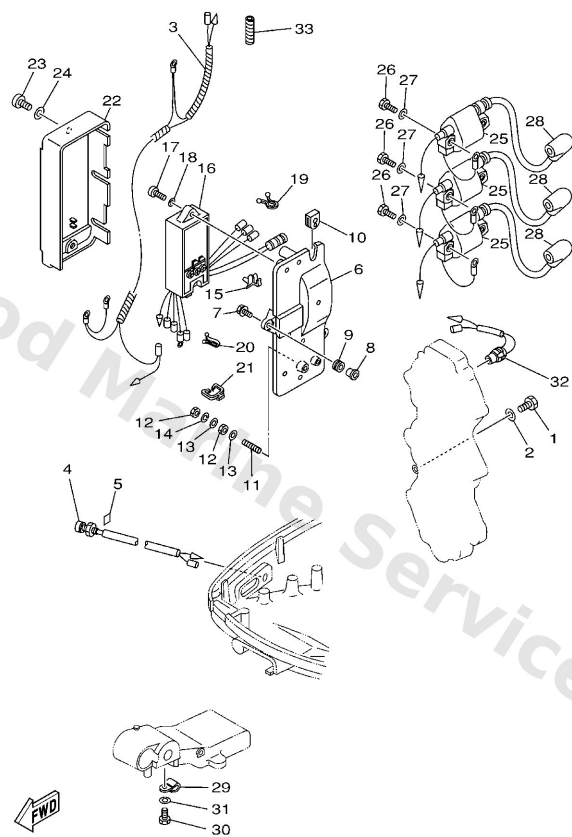
Cylinder & Crankcase



A5

Ref	Part	
32	6881241200 Seal, thermostat	Buy now
33	6H312413001S Cover, thermostat	Buy now
34	6H312414A1 Gasket, cover	Buy now
35	9011906MA3 Bolt, with washer	Buy now
36	6H341111011S Inner cover, exhaust	Buy now
37	6H341112A0 Gasket, exhaust inner cover	Buy now
38	6H341113021S Outer cover, exhaust	Buy now
39	6H341114A0 Gasket, exhaust outer cover	Buy now
40	9011906MA5 Bolt, with washer	Buy now
41	6632431201 Pipe 1	Buy now
42	9046708004 Clip, pipe 6162435600	Buy now
43	9470200247 Plug, spark (br8hs-10)	Buy now

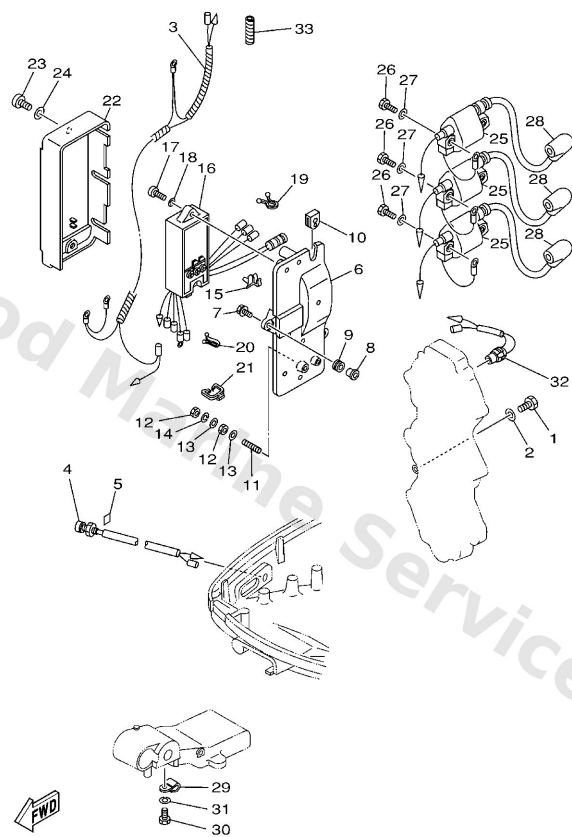
Electrical



C3

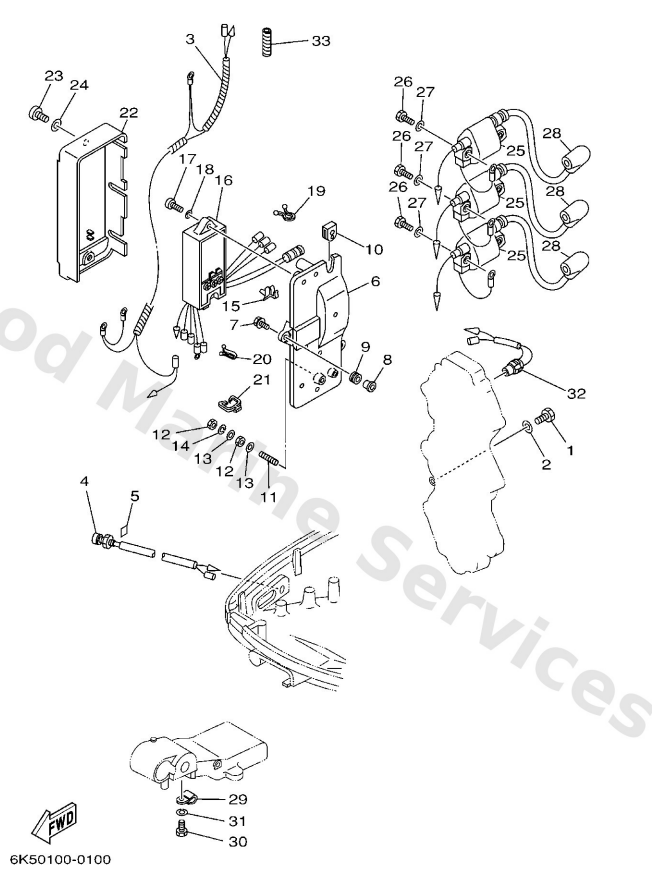
Ref	Part	
1	9701306012 Bolt(gh1)	Buy now
2	9290306600 Washer, plain (646)	Buy now
3	6K58253100 Wire, lead	Buy now
4	6H48541100 Overheat warning lamp	Buy now
5	6H48541500 Mark, Signal Lamp	Buy now
6	6H3855420094 Bracket	Buy now
7	9010506M14 Bolt (6e0)	Buy now
8	9038706M43 Coller (6e9)	Buy now
9	9048013M24 Grommet (6e9)	Buy now
10	6H38192200 Grommet	Buy now
11	9011606M07 Bolt, stud (688)	Buy now
12	9538006700 Nut	Buy now
13	9299006200 Ybs66-6 washer, plain	Buy now
14	9299006100 Washer(6a1)	Buy now
15	9046404M12 Clamp (6h3)	Buy now

Electrical



C3

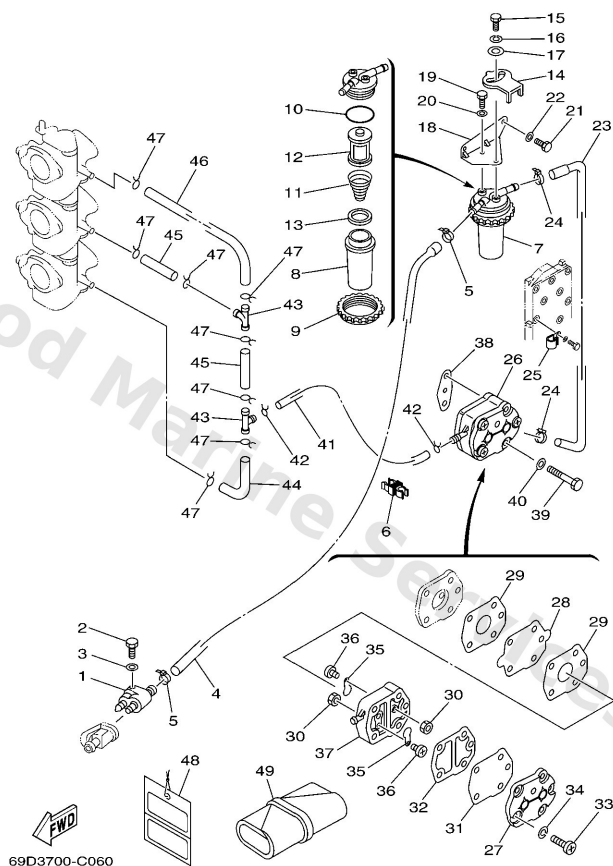
Ref	Part	
16	6H38554011 C.d.i. unit assembly	Buy now
17	9788006025 Screw, pan head(6b0)	Buy now
18	9299006600 Washer, plain (646)	Buy now
19	9046408M07 Clamp	Buy now
20	9046412M17 Clamp(6j8)	Buy now
21	9046407M10 Clamp (6h3)	Buy now
22	6H38191600 Cover, terminal	Buy now
23	9788506012 Screw, pan head(62j)	Buy now
24	9299506600 Washer, plain (646)	Buy now
25	6H38557010 Ignition coil assembly	Buy now
26	9701306025 Bolt(62y)	Buy now
28	6G18237021 Plug cap assembly	Buy now
29	9046506M90 Clamp	Buy now
31	9290306100 Washer(6a1)	Buy now
32	6888256010 Thermo switch assembly	Buy now



C3

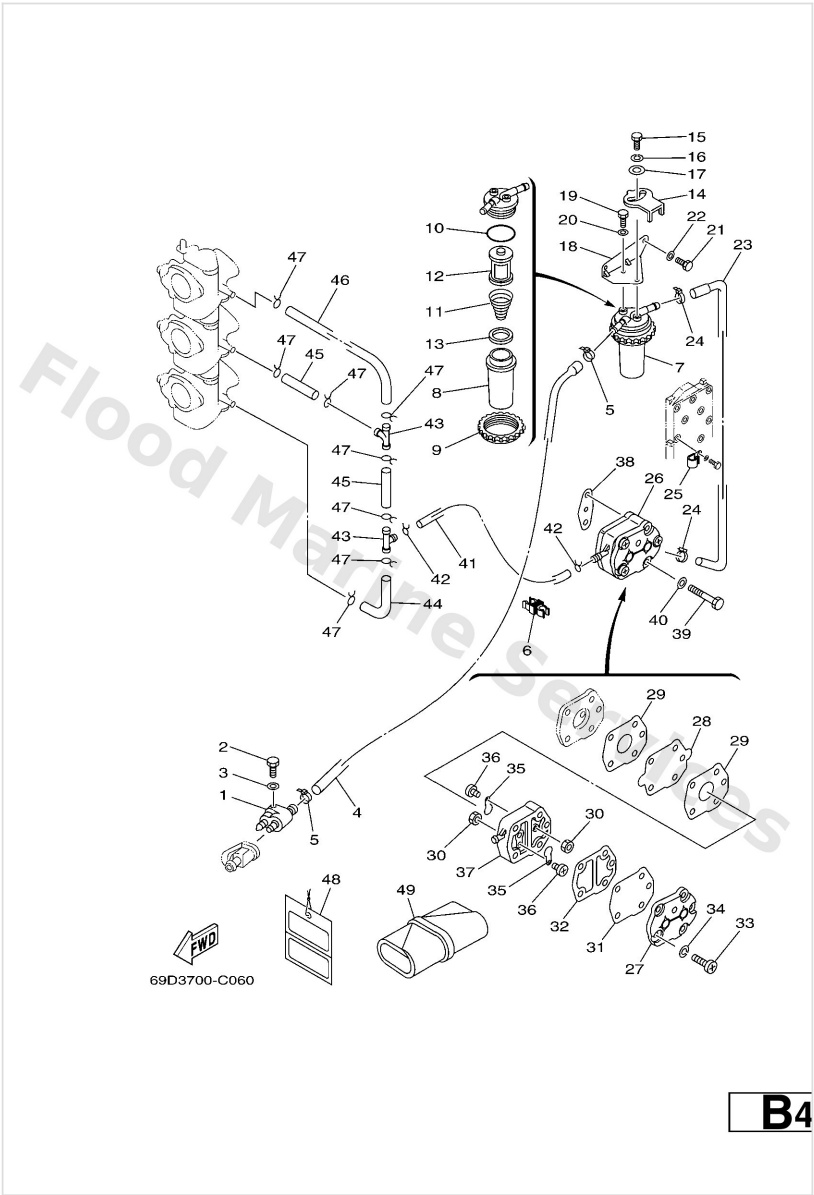
Ref	Part	
33	9044610M02 Tube (6e5)	Buy now

Fuel



B4

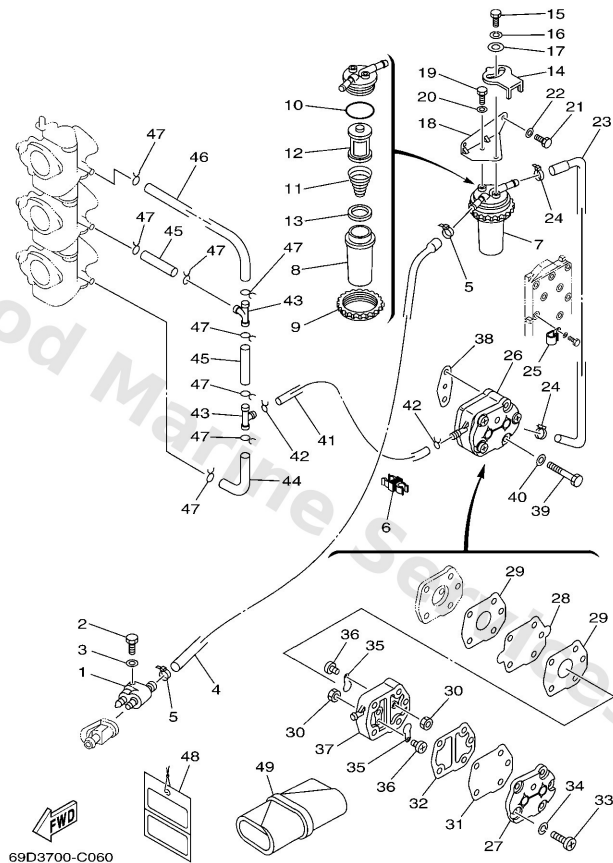
Ref	Part	
1	6G12430402 Fuel pipe joint comp. 1	Buy now
2	9709506025 Bolt	Buy now
3	9299506600 Washer, plain (646)	Buy now
4	69D2431100 Pipe, fuel 1	Buy now
5	9046511M10 Clamp	Buy now
6	9046410M59 Clamp	Buy now
7	61A2456004 Filter assembly	Buy now
8	61A2452100 Cup, filter	Buy now
9	65L2453101 Nut	Buy now
10	61A2456400 O-ring	Buy now
11	61A2457701 Spring	Buy now
12	61A2456300 Element, filter	Buy now
13	61A2446900 Float, water level	Buy now
14	60H2455800 Holder, filter	Buy now
15	9709506016 Bolt, hexagon deep recess	Buy now



B4

Ref	Part	
16	9299506100 Washer(6a1)	Buy now
17	9020106068 Washer,plate (6k8)	Buy now
18	69D2456601 Bracket, filter	Buy now
19	9709506014 Bolt(gj3)	Buy now
23	69D2431200 Pipe 2	Buy now
25	9046508M83 Clamp	Buy now
26	6922441000 Fuel pump assembly	Buy now
27	6A02441300 Cover, pump	Buy now
28	6922441100 Diaphragm	Buy now
29	6482443401 Gasket, body	Buy now
30	9538003600 Nut (6g8)	Buy now
31	6632441100 Diaphragm	Buy now
32	6482443502 Gasket, body 2	Buy now
33	9850305028 Ybs86-530 screw,panhead	Buy now
34	9299005100 Ybs67-5 washer, spring	Buy now

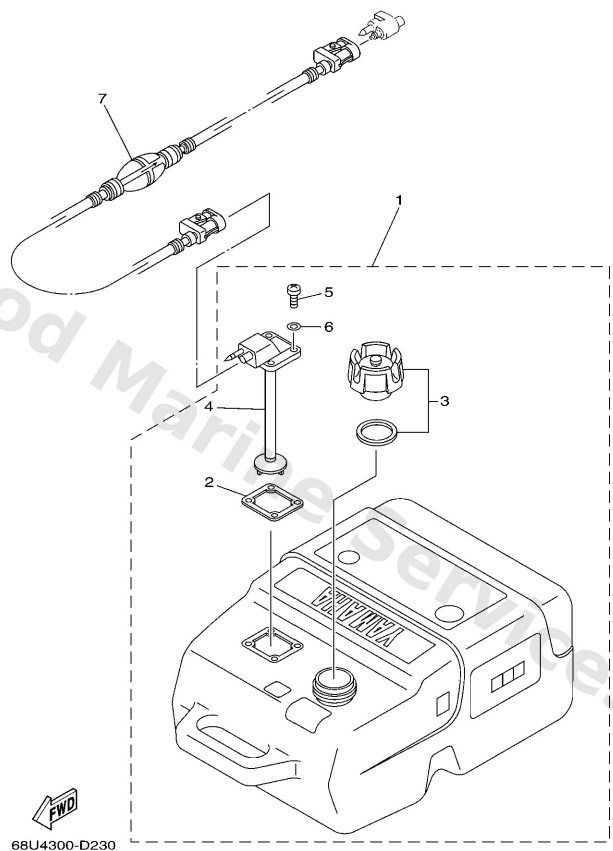
Fuel



B4

Ref	Part	
35	6A02442101 Valve, check	Buy now
36	6A01432500 Screw, pan head	Buy now
37	6A02441202 Body 1	Buy now
38	65024431A0 Gasket,fuel pump	Buy now
39	9709506040 Bolt (682)	Buy now
41	9044509072 Hose (I1500)	Buy now
42	9046708004 Clip, pipe 6162435600	Buy now
43	6882437800 Pipe, joint	Buy now
44	6H32431300 Pipe, fuel 2	Buy now
45	9044509220 Hose (I1500)	Buy now
46	6H32431400 Pipe 4	Buy now
48	61H2819R31 Tag Warning	Buy now
49	656W281002 Tool kit	Buy now

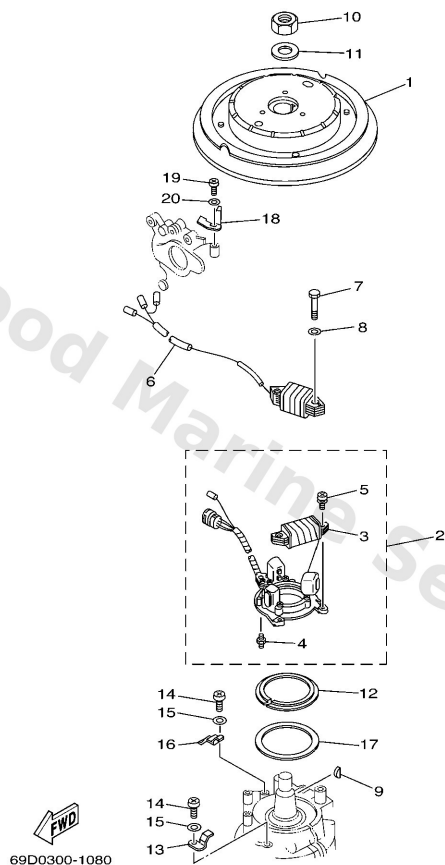
Fuel Tank



F2

Ref	Part	
1	6YK2420102 - AP	Buy now
2	6YL2426801 Gasket, fuel meter	Buy now
3	6YK2461001 Cap assembly	Buy now
4	6YK2426001 Fuel meter assembly	Buy now
5	9015705M16 Screw, pan head	Buy now
6	6YL2432900 Seal	Buy now
7	6YL2430654 Fuel pipe comp. 1 AP	Buy now

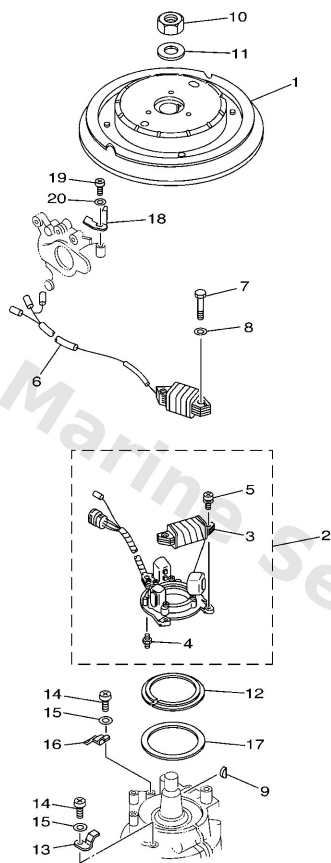
Generator



C2

Ref	Part	
1	6K58555010 Rotor assembly	Buy now
2	6H385510A1 Stator assembly	Buy now
3	6H38552000 Charge coil assembly	Buy now
4	6638551800 Joint, ball	Buy now
5	9790205125 Screw, with washer(6m6)	Buy now
6	6H385533A0 Lighting coil assembly	Buy now
7	9701306030 Bolt	Buy now
8	9290306600 Washer, plain (646)	Buy now
9	9028005015 Key, woodruff	Buy now
10	9017020137 Nut, hexagon(663)	Buy now
11	9020121M18 Washer, plate (663)	Buy now
12	6H44161100 Retainer, magneto base	Buy now
13	6H34161200 Retainer, magneto base 2	Buy now
14	9788506012 Screw, pan head(62j)	Buy now
15	9299506600 Washer, plain (646)	Buy now

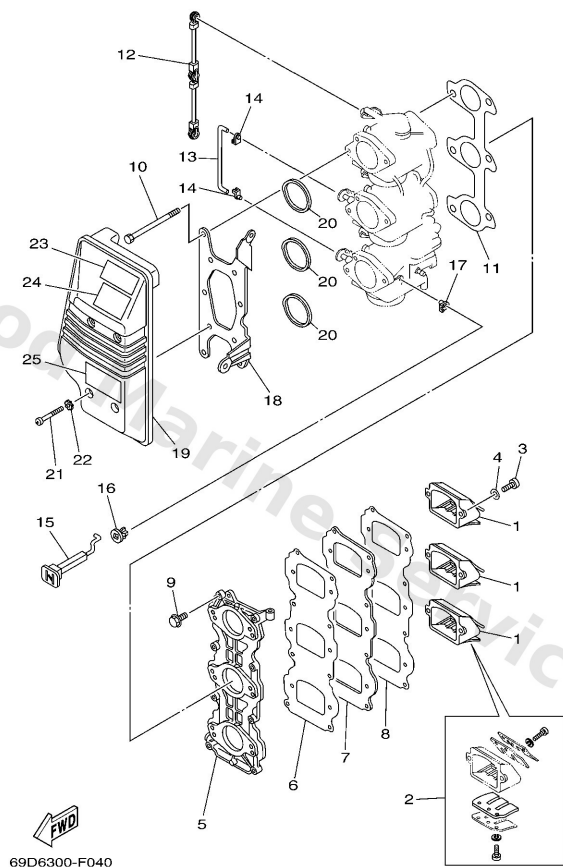
Generator



C2

Ref	Part	
16	6H34161210 Retainer, magneto base 2	Buy now
17	6K54161800 Washer, magneto	Buy now
18	6K58133260 Plate, timing	Buy now
19	9788506010 Screw pan head	Buy now

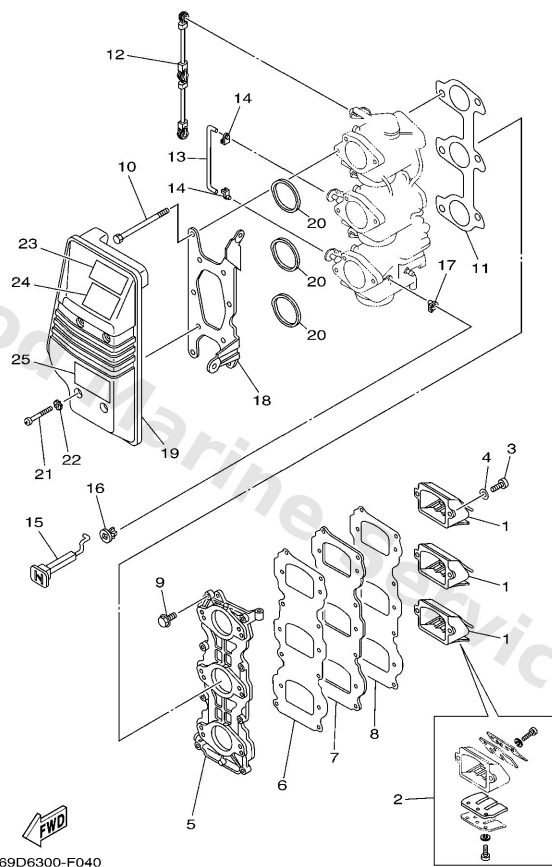
Intake



B1

Ref	Part	
1	6H21361000 Reed valve assembly	Buy now
2	688W000400 Reed set	Buy now
3	9788005016 Screw, pan head(6b0)	Buy now
4	9299005600 Washer, plain (646)	Buy now
5	6H3136410394 Manifold, intake 1	Buy now
6	6H313621A1 Gasket, valve seat	Buy now
7	6H3136240094 Plate, reed valve	Buy now
8	6H313622A1 Gasket, valve seat	Buy now
9	9011906MA3 Bolt, with washer	Buy now
10	9709506095 Bolt, hexagon deep recess	Buy now
11	6H314198A1 Gasket	Buy now
12	6H34121700 Rod, accel lever	Buy now
13	6H34125700 Rod, choke link 2	Buy now
14	6614126202 Joint, choke lever	Buy now
15	6H34127100 Knob, choke	Buy now

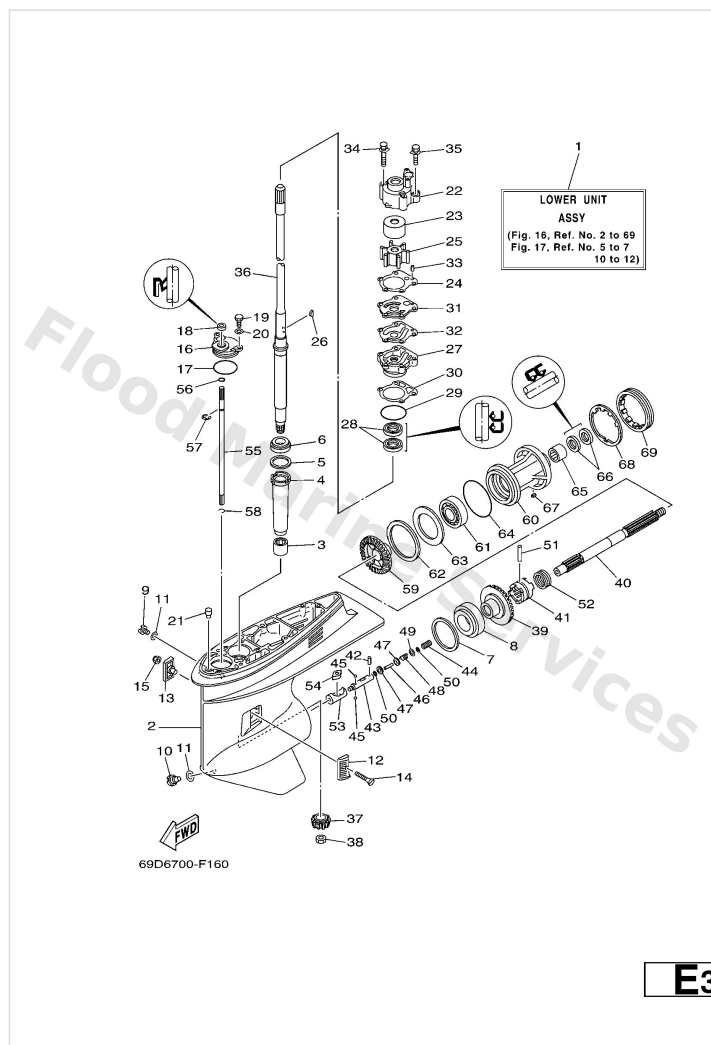
Intake



B1

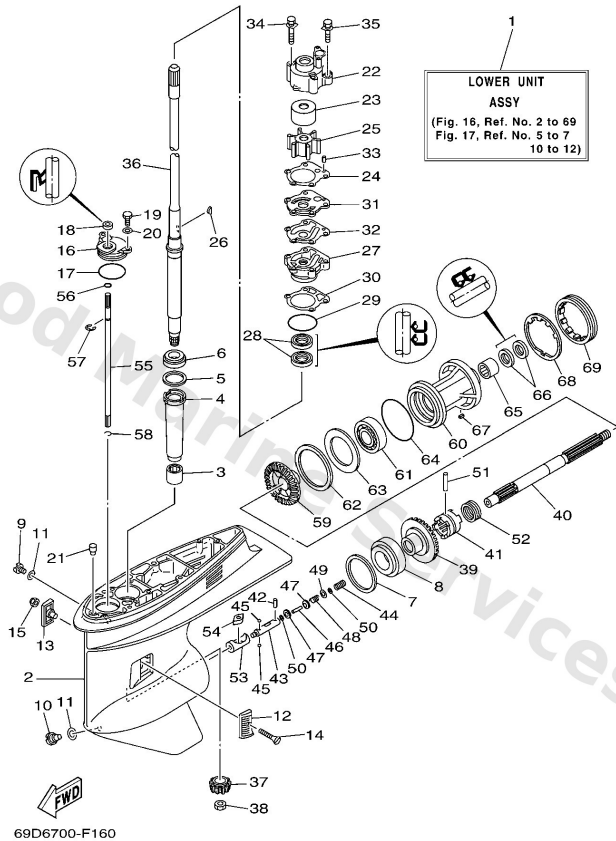
Ref	Part	
16	6894127300 Grommet	Buy now
18	6H31441311 Stay	Buy now
19	6H31444002 Silencer assembly, intake	Buy now
20	6H31445701 Seal	Buy now
21	9788506045 Screw, pan head(6b0)	Buy now
22	9020906M05 Washer (688)	Buy now
23	6A18362541 Mark 5	Buy now
24	6A18362551 Mark 5	Buy now
25	6K51448800 Label, caution	Buy now

Lower Casing & Drive 1



Ref	Part	
1	69D45300104D Lower unit assembly L(22.5")	Buy now
2	6H145301034D Lower casing set	Buy now
3	93315325V1 Bearing, needle (688)	Buy now
4	6884553601 Sleeve, drive shaft	Buy now
5	6884558701 Shim (t:0.10mm) UR	Buy now
5	6884558710 Shim (t:0.12mm) UR	Buy now
5	6884558720 Shim (t:0.15mm) UR	Buy now
5	6884558730 Shim (t:0.18mm) UR	Buy now
5	6884558740 Shim (t:0.30mm) UR	Buy now
5	6884558750 Shim (t:0.40mm) UR	Buy now
5	6884558760 Shim (t:0.50mm) UR	Buy now
6	93332000U3 Brg,tapered roller 50mm (688)	Buy now
7	6884556701 Shim (t:0.10mm) UR	Buy now
7	6884556710 Shim (t:0.12mm) UR	Buy now
7	6884556720 Shim (t:0.15mm) UR	Buy now

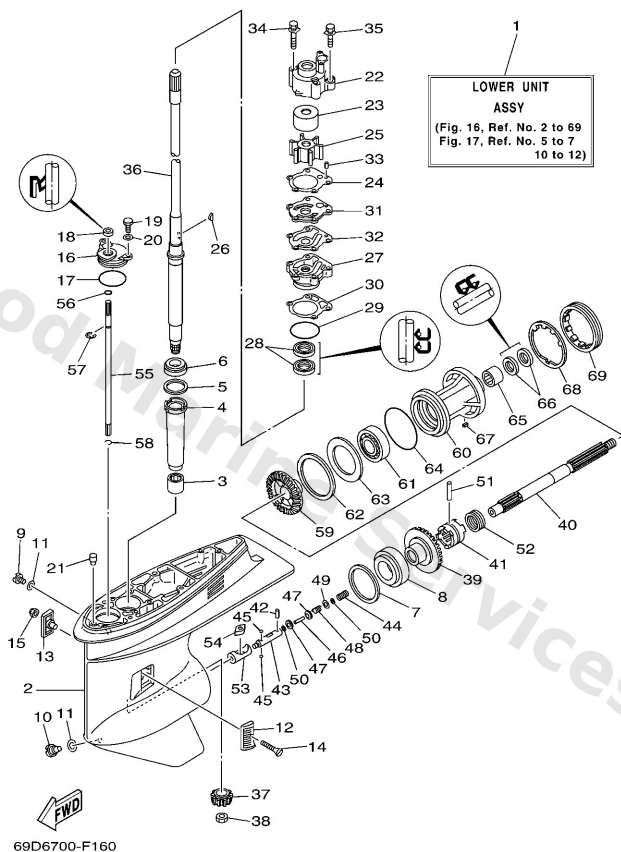
Lower Casing & Drive 1



E3

Ref	Part	
7	6884556730 Shim (t:0.18mm) UR	Buy now
7	6884556740 Shim (t:0.30mm) UR	Buy now
7	6884556750 Shim (t:0.40mm) UR	Buy now
7	6884556760 Shim (t:0.50mm) UR	Buy now
8	93332000W7 Bearing(6b0)	Buy now
9	9034008002 Plug, straight screw	Buy now
10	6884534110 Plug, drain	Buy now
11	9043008020 Gasket	Buy now
12	6H14521400 Cover, water inlet	Buy now
13	6H14521500 Cover, water inlet	Buy now
14	9015105M00 Screw, countersunk(692)	Buy now
15	9018505002 Nut nylon (sus)(ex4)	Buy now
16	6884532100 Plate	Buy now
17	9321049046 O-ring (620)	Buy now
18	9310609014 Oil seal	Buy now

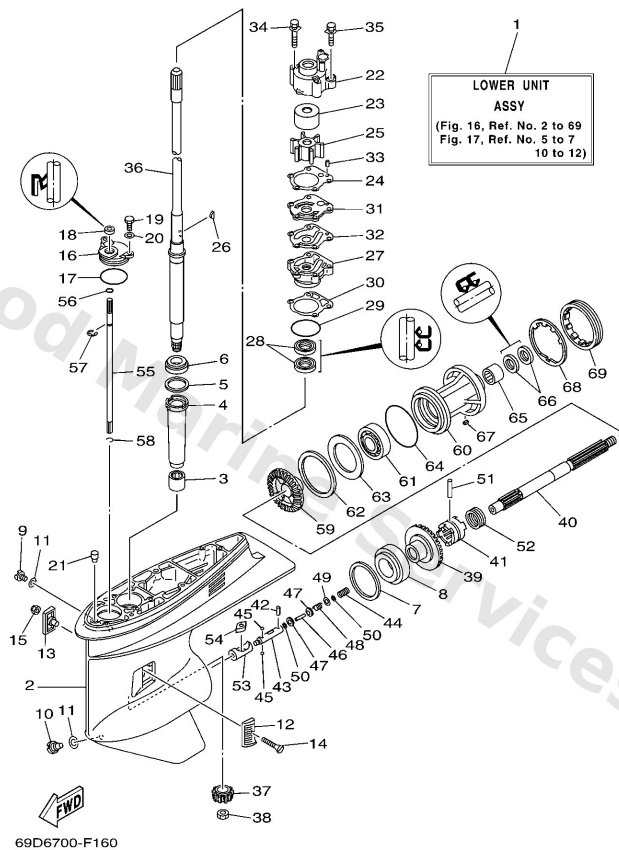
Lower Casing & Drive 1



E3

Ref	Part	
19	9709506016 Bolt, hexagon deep recess	Buy now
20	9299506600 Washer, plain (646)	Buy now
21	6J84537800 Nipple, hose (plug)	Buy now
22	6884431101 Housing, water pump 1	Buy now
23	69D4432200 Insert, cartridge	Buy now
24	68844315A0 Gasket, water pump 1	Buy now
25	6884435203 Impeller	Buy now
26	9028004M04 Key, woodruff (688)	Buy now
27	688443410194 Housing, water pump set	Buy now
28	9310125M03 Oil seal	Buy now
29	9321046044 O-ring	Buy now
30	68844316A0 Gasket, water pump 2	Buy now
31	6884432340 Outer plate, cartridge	Buy now
32	68844324A0 Gasket, cartridge Outer plate	Buy now
33	9360410M03 Pin, dowel (688)	Buy now

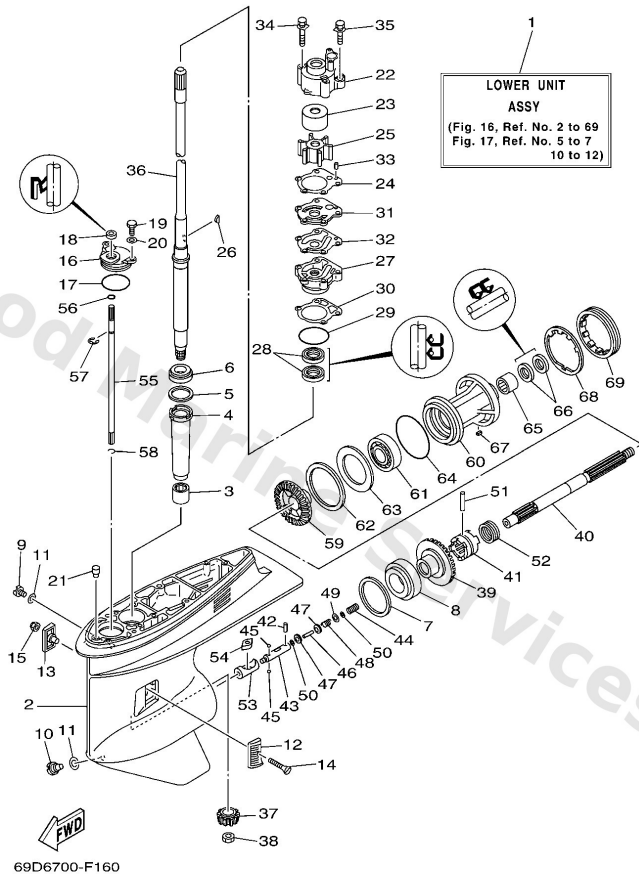
Lower Casing & Drive 1



E3

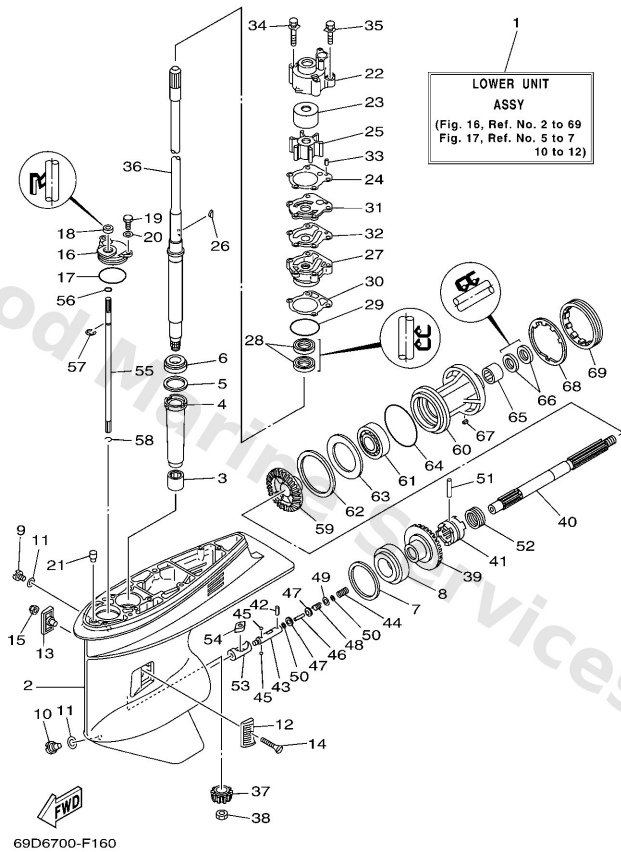
Ref	Part	
34	9011908M16 Bolt, with washer(6h0)	Buy now
35	9011908M13 Bolt, with washer(6h0)	Buy now
36	69D4550110 Drive shaft comp. L(22.5")	Buy now
37	6K54555100 Pinion	Buy now
38	9017016M01 Nut, hexagon (688)	Buy now
39	6K54556000 Gear	Buy now
40	6H14561101 Shaft, propeller	Buy now
41	6H14563101 Clutch, dog	Buy now
42	9360312M11 Pin, dowel(6h1)	Buy now
43	6H14563402 Slide, shift	Buy now
44	9050116M65 Spring, compression(6h1)	Buy now
45	9350316003 Ball	Buy now
46	6H14566800 Shaft, free 1	Buy now
47	6H14563500 Plunger, shift	Buy now
48	9050112M48 Spring (6h1)	Buy now

Lower Casing & Drive 1



Ref	Part	
49	9020103313 Washer, plate 8077743700	Buy now
50	9018302M03 Nut, spring (6h1)	Buy now
51	9025007M02 Pin, straight (688)	Buy now
52	6884563300 Ping, cross pin	Buy now
53	6H14564101 Shifter	Buy now
54	6H14415100 Cam, shift	Buy now
55	6H14414400 Rod, shift 2	Buy now
56	9321007003 O-ring (11m)	Buy now
57	9900108600 Circlip(2r6)	Buy now
58	9345007M00 Circlip (6e5)	Buy now
59	6H34557100 Gear 2	Buy now
60	688453310094 Housing, bearing	Buy now
61	93306207U0 Brg,r-b 6207 72mm 280g (688)	Buy now
62	6884557701 Shim (t:0.10mm) UR	Buy now
62	6884557710 Shim (t:0.12mm) UR	Buy now

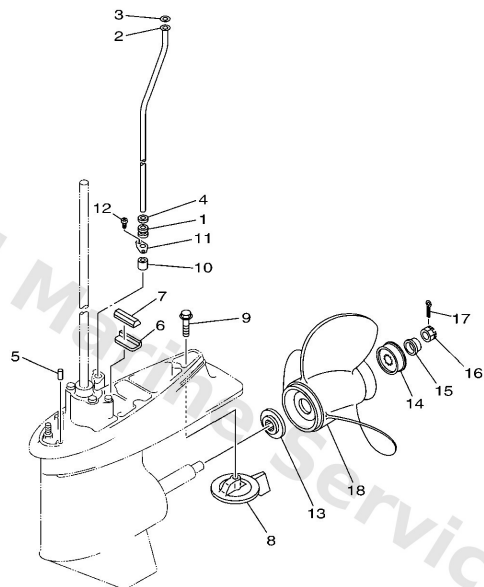
Lower Casing & Drive 1



E3

Ref	Part	
62	6884557720 Shim (t:0.15mm) UR	Buy now
62	6884557730 Shim (t:0.18mm) UR	Buy now
62	6884557740 Shim (t:0.30mm) UR	Buy now
62	6884557750 Shim (t:0.40mm) UR	Buy now
62	6884557760 Shim (t:0.50mm) UR	Buy now
63	6884557600 Washer, thrust 2	Buy now
64	9321085M97 O-ring(6h1)	Buy now
65	93317325U0 Brg,needle	Buy now
67	9028204010 Key, strait(663)	Buy now
68	6884538302 Washer, claw	Buy now
69	6884538400 Nut	Buy now

Lower Casing & Drive 2

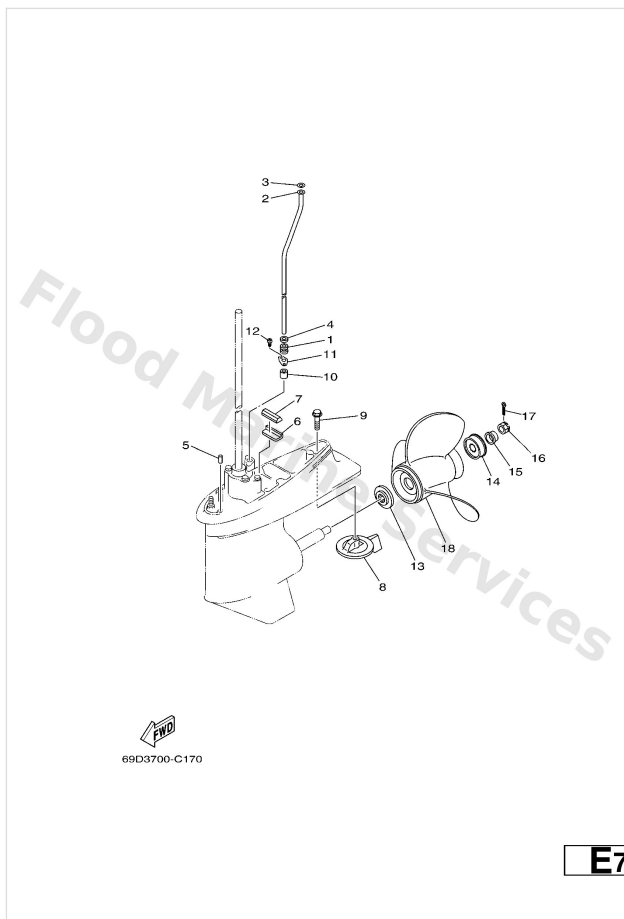



69D3700-C170

E7

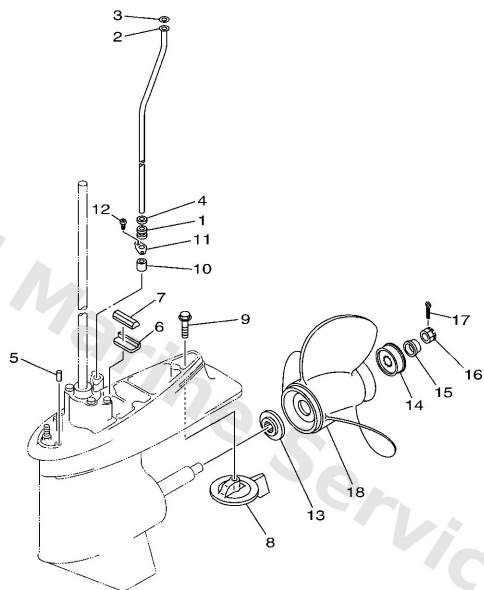
Ref	Part	
1	6634436700 Damper, water seal 3	Buy now
2	69D4436110 Tube, water 1 L(22.5")	Buy now
3	9020212060 Washer, plate(663)	Buy now
4	9043012072 Gasket	Buy now
5	9360612019 Pin, dowel (614)	Buy now
6	663453760094 Guide, seal damper	Buy now
7	6884537500 Damper, seal 2	Buy now
8	6884537102 Tab-trim	Buy now
9	9010510M67 Bolt, hexagon (663)	Buy now
10	6634436600 Damper, water seal 2	Buy now
11	9048019M06 Grommet (688)	Buy now
12	9016004006 Screw, round tapping	Buy now
13	6884598701 Spacer	Buy now
14	67F4599700 Spacer 2	Buy now
15	9038925M00 Bush	Buy now

Lower Casing & Drive 2



Ref	Part	
16	9017116011 Nut, castle (663)	Buy now
17	9149040025 Pin, cotter (663)	Buy now
18	688459700398 Propeller (3x13"x19"-k) UR	Buy now
18	688459720298 Propeller (3x13"x21"-k) UR	Buy now
18	6E54594100EL Propeller (3x13x19-k) UR	Buy now
18	6E54594300EL Propeller (3x12-5/8"x21"-k) UR	Buy now
18	6E54594501EL Propeller (3x13-1/4x17-k) UR	Buy now
18	6E54594700EL Propeller (3x13-1/2x15-k) UR	Buy now
18	6E54594900EL Propeller (3x13-5/8"x13"-k) UR	Buy now
18	6E54595200EL Propeller (3x13"x23"-k) UR	Buy now
18	6E54595400EL Propeller (3x14"x11"-k) UR	Buy now
18	6E54595600EL Propeller (3x13"x25"-k) UR	Buy now
18	688459300298 Propeller (3x13x17) UR	Buy now
18	688459326098 Propeller (3x13-1/2"x14"-k) UR	Buy now
18	688459740298 Propeller (3x13"x23"-k) UR	Buy now

Lower Casing & Drive 2

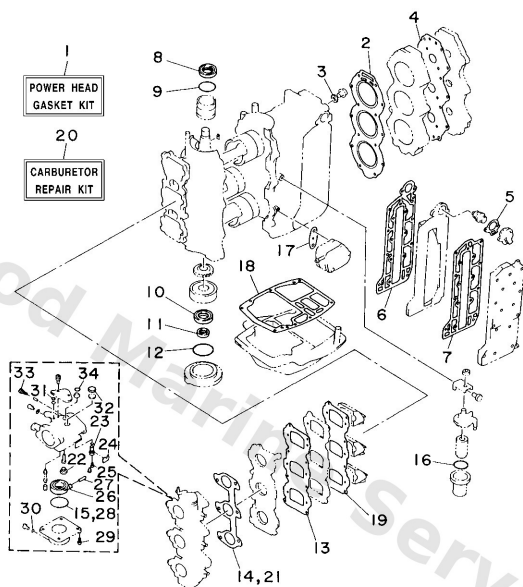



69D3700-C170

E7

Ref	Part	
18	688459760198 Propeller (ss 3x13"x25"-k) UR	Buy now
18	688459786098 Propeller (3x13-1/2"x16"-k) UR	Buy now

Repair Kit 1

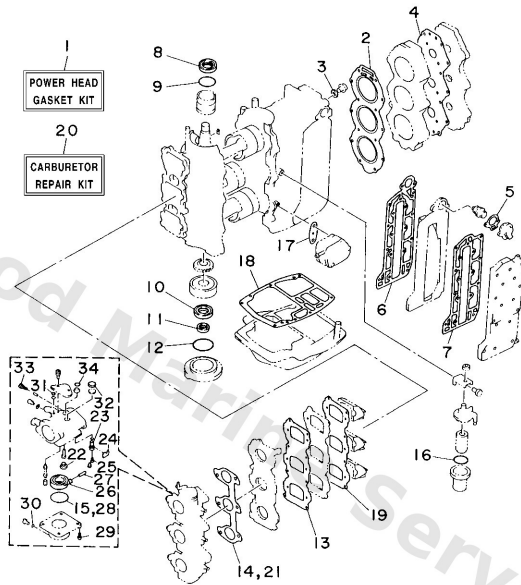


FWD
6H20010-4180

F3

Ref	Part	
1	69DW000100 Power head gasket kit	Buy now
2	6H311181A1 Gasket, cylinder head 1	Buy now
3	9043014115 Gasket (663)	Buy now
4	6H311193A1 Gasket, head cover 1	Buy now
5	6H312414A1 Gasket, cover	Buy now
6	6H341112A0 Gasket, exhaust inner cover	Buy now
7	6H341114A0 Gasket, exhaust outer cover	Buy now
8	9310236M24 Oil seal(52w)	Buy now
9	9321046M16 O-ring (688)	Buy now
10	9310230009 Oil seal	Buy now
11	9310618001 Oil seal	Buy now
12	9321065M50 O-ring	Buy now
13	6H313621A1 Gasket, valve seat	Buy now
14	6H314198A1 Gasket	Buy now
15	6G11498400 Gasket, float chamber	Buy now

Repair Kit 1

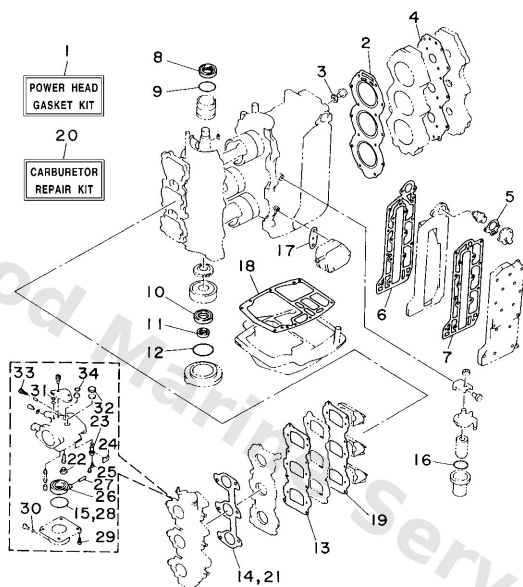


FWD
6H20010-4180

F3

Ref	Part	
16	61A2456400 O-ring	Buy now
17	65024431A0 Gasket,fuel pump	Buy now
18	6H345113A0 Gasket, upper casing	Buy now
19	6H313622A1 Gasket, valve seat	Buy now
20	6H3W009302 Carburetor repair kit	Buy now
22	6761496600 Rubber cap	Buy now
23	6H31459001 Needle valve assembly	Buy now
24	6631415900 Clip	Buy now
25	6761418600 Pin, valve	Buy now
26	6G11498500 Float comp.	Buy now
27	6881454800 Pin, arm	Buy now
29	9798004114 Screw, pan head(ga5)	Buy now
30	9321004230 O-ring (371)	Buy now
31	6631412600 Packing	Buy now
32	6881412600 Packing	Buy now

Repair Kit 1

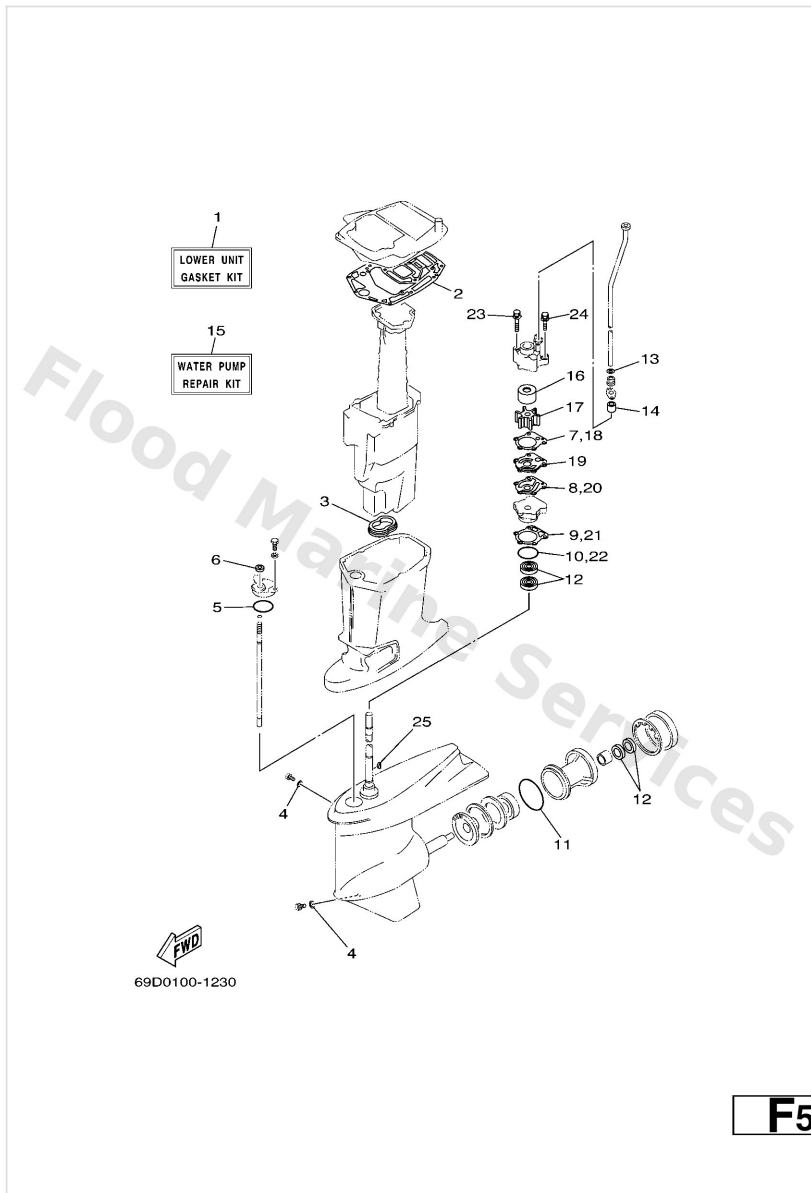



6H20010-4180

F3

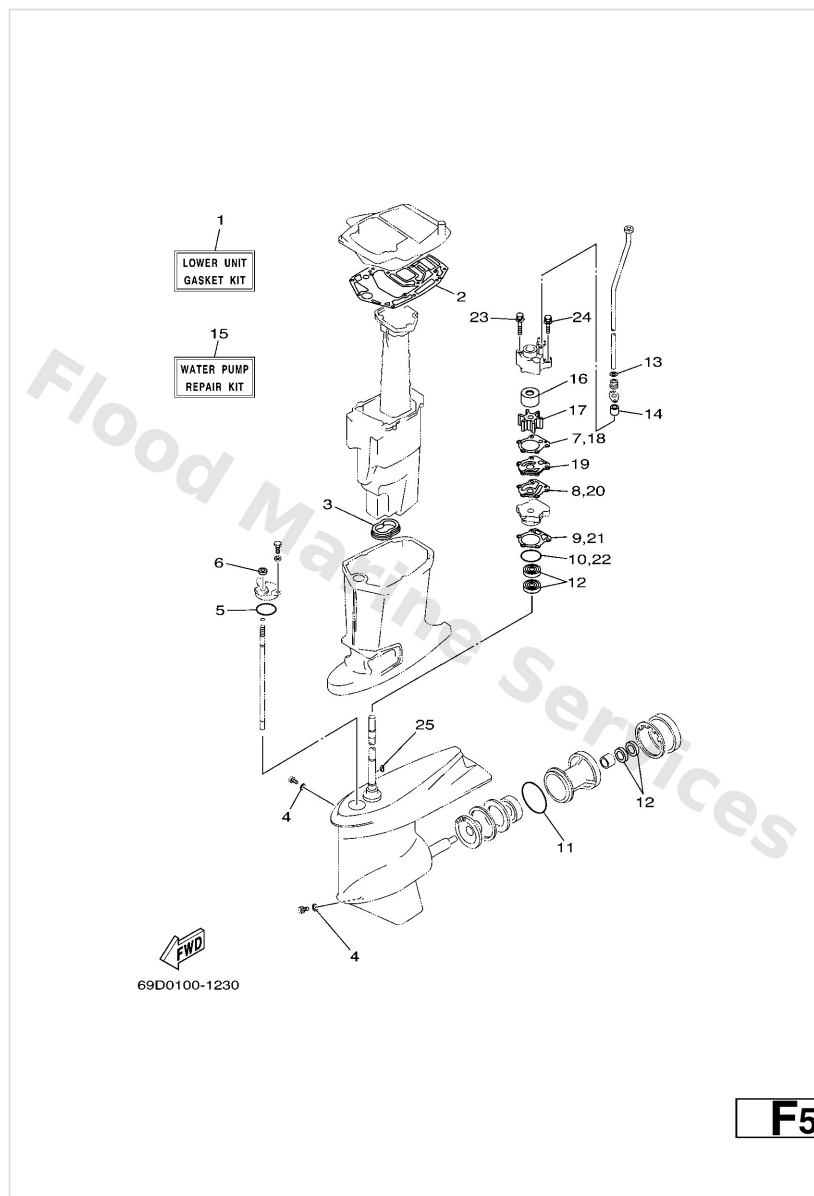
Ref	Part	
33	6921492300 Screw, adjusting	Buy now
34	9321015M52 O-ring (6e9)	Buy now

Repair Kit 2



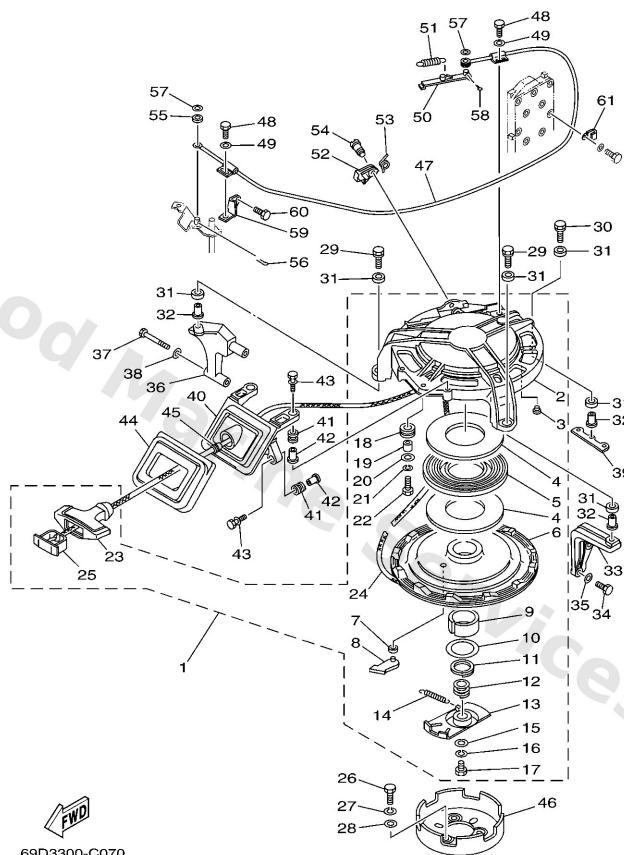
Ref	Part	
1	69DW000120 Lower unit gasket kit	Buy now
2	6H345114A1 Gasket, upper casing	Buy now
3	6H34512300 Gasket, muffler	Buy now
4	9043008020 Gasket	Buy now
5	9321049046 O-ring (620)	Buy now
6	9310609014 Oil seal	Buy now
7	68844315A0 Gasket,water pump 1	Buy now
8	68844324A0 Gasket,cartridge Outer plate	Buy now
9	68844316A0 Gasket,water pump 2	Buy now
10	9321046044 O-ring	Buy now
11	9321085M97 O-ring(6h1)	Buy now
12	9310125M03 Oil seal	Buy now
13	9043012072 Gasket	Buy now
14	6634436600 Damper, water seal 2	Buy now
15	69DW007800 Water pump repair kit	Buy now

Repair Kit 2



Ref	Part	
16	69D4432200 Insert, cartridge	Buy now
17	6884435203 Impeller	Buy now
19	6884432340 Outer plate, cartridge	Buy now
23	9011908M16 Bolt, with washer(6h0)	Buy now
24	9011908M13 Bolt, with washer(6h0)	Buy now
25	9028004M04 Key, woodruff (688)	Buy now

Starter



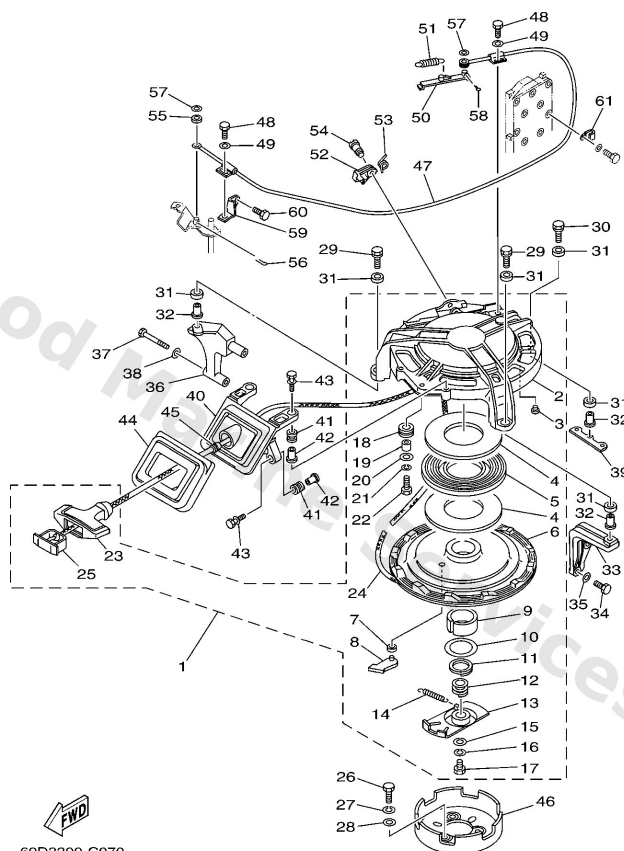
69D3300-C070

*1: CUT FROM 50M ROLLS, PART NO. 90890-44374, CUTTING LENGTH 2.3M
 *1: A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44374, LONGUEUR DE COUPE 2.3M

B6

Ref	Part	
1	692W157102 Starter assembly	Buy now
2	6921571100 Case, starter	Buy now
3	6481577300 Stay 3	Buy now
4	6631573900 Washer, thrust 2	Buy now
5	6631571300 Spring, starter	Buy now
6	6631571401 Drum, sheave	Buy now
7	6631576400 Collar	Buy now
8	6631574102 Pawl, drive	Buy now
9	6631575400 Bushing	Buy now
10	6631572601 Washer, flat 1	Buy now
11	6631574400 Circlip	Buy now
12	6631571500 Spring, drive plate	Buy now
13	6631571601 Drive, plate	Buy now
14	6631573401 Spring, return	Buy now
15	6631571900 Washer, thrust	Buy now

Starter



69D3300-C070

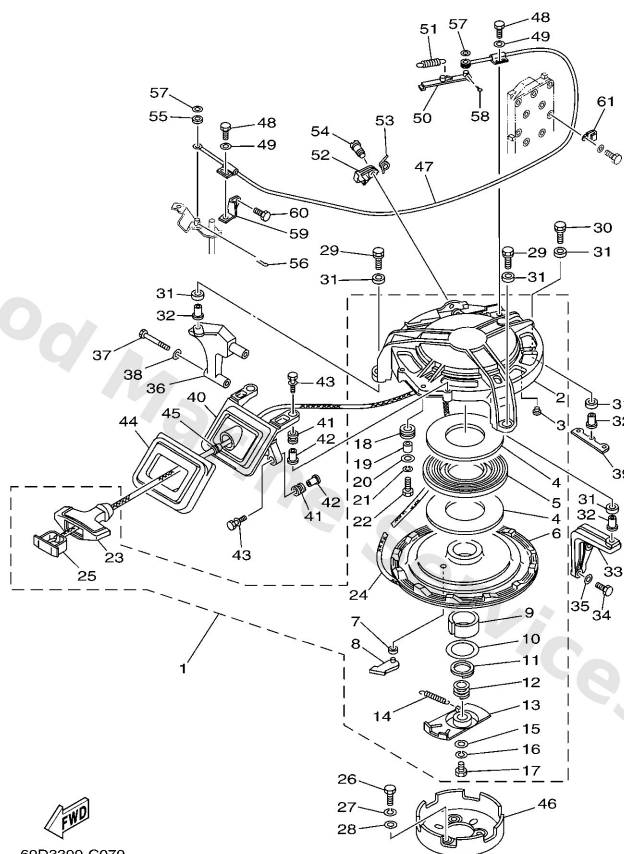
*1: CUT FROM 50M ROLLS, PART NO. 90890-44374, CUTTING LENGTH 2.3M

*1: A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44374, LONGUEUR DE COUPE 2.3M

B6

Ref	Part	
16	9290306100 Washer(6a1)	Buy now
17	9730306016 Bolt, hexagon deep recess	Buy now
18	6631575200 Roller, wire	Buy now
19	6631575300 Bushing 1	Buy now
20	6631579100 Washer, lock	Buy now
22	9730306025 Bolt, hexagon	Buy now
23	6891575501 Handle, starter	Buy now
24	* item_description *1	Buy now
25	6F51577902 Cover	Buy now
26	9701308012 Bolt(62e)	Buy now
27	9290308100 Ybs67-8 washer, spring	Buy now
28	9290308600 Washer, plain (663)	Buy now
29	9011908087 Bolt, with washer	Buy now
30	9011908M32 Bolt, with washer	Buy now
31	9038512M04 Bushing (6f5)	Buy now

Starter



69D3300-C070

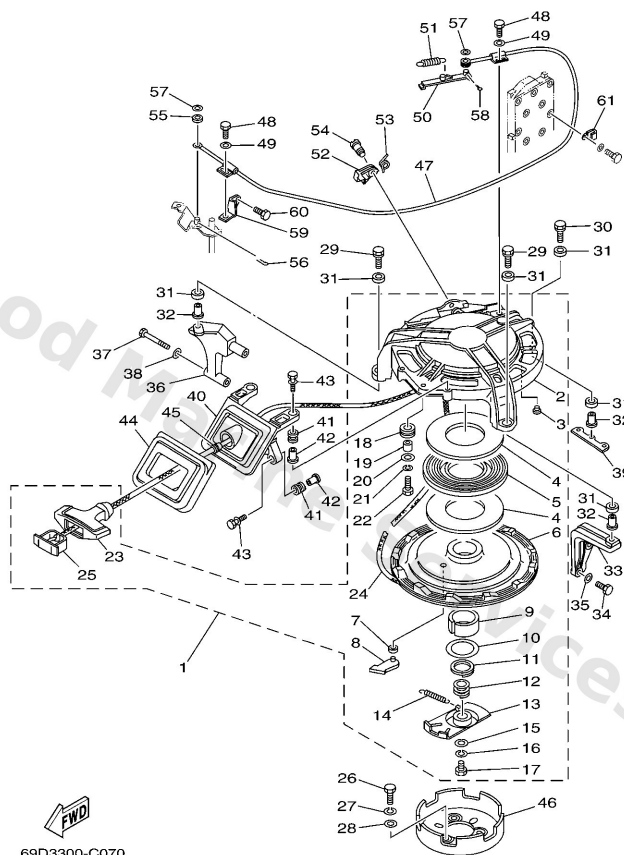
*1: CUT FROM 50M ROLLS, PART NO. 90890-44374, CUTTING LENGTH 2.3M

*1: A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44374, LONGUEUR DE COUPE 2.3M

B6

Ref	Part	
32	9038708M05 Collar (663)	Buy now
33	6K5157710094 Stay 1	Buy now
34	9701306025 Bolt(62y)	Buy now
35	9290306600 Washer, plain (646)	Buy now
36	6K5157720094 Stay 2	Buy now
37	9701306055 Bolt(64d)	Buy now
39	6K51577301 Stay 3	Buy now
40	6K5157580194 Guide wire	Buy now
41	6A08231700 Damper, ignition coil	Buy now
42	9038706119 Collar	Buy now
43	9011906M65 Bolt, with washer	Buy now
44	6K51576200 Seal, rubber 2	Buy now
45	6971578900 Damper	Buy now
46	6K51572300 Pulley, starter	Buy now
47	6K51577001 Cable comp., starter stop	Buy now

Starter



69D3300-C070

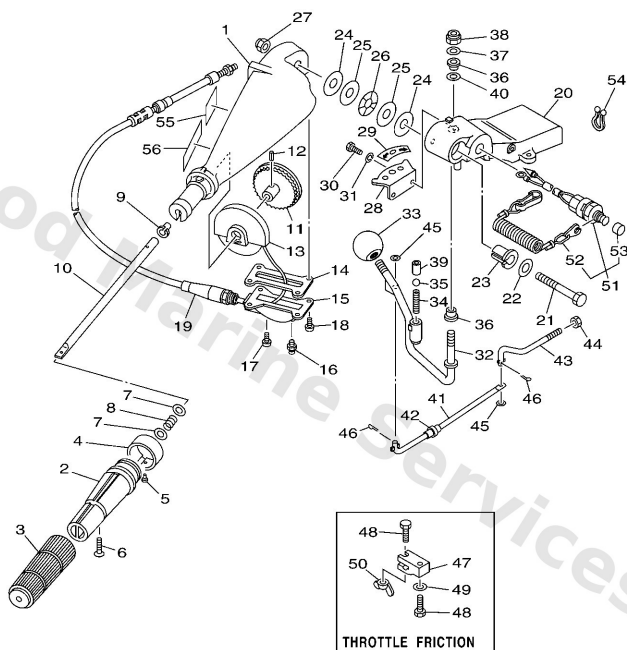
*1: CUT FROM 50M ROLLS, PART NO. 90890-44374, CUTTING LENGTH 2.3M

*1: A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44374, LONGUEUR DE COUPE 2.3M

B6

Ref	Part	
48	9709506012 Bolt(gh1)	Buy now
49	9299506600 Washer, plain (646)	Buy now
50	6631573501 Guide, cam	Buy now
51	9050608M23 Spring, tension(6k5)	Buy now
52	6631579400 Stopper	Buy now
53	9050812015 Spring torsion 616436420000	Buy now
54	9014905095 Screw(663)	Buy now
55	6631573600 Ring, retaining 1	Buy now
56	9046818008 Clip 620436610000	Buy now
57	9290306200 Ybs66-6 washer, plain	Buy now
58	9149016012 Pin, cotter (e57)	Buy now
59	6K51577400 Stay 4	Buy now
60	9701306012 Bolt(gh1)	Buy now
61	9046506M90 Clamp	Buy now

Steering

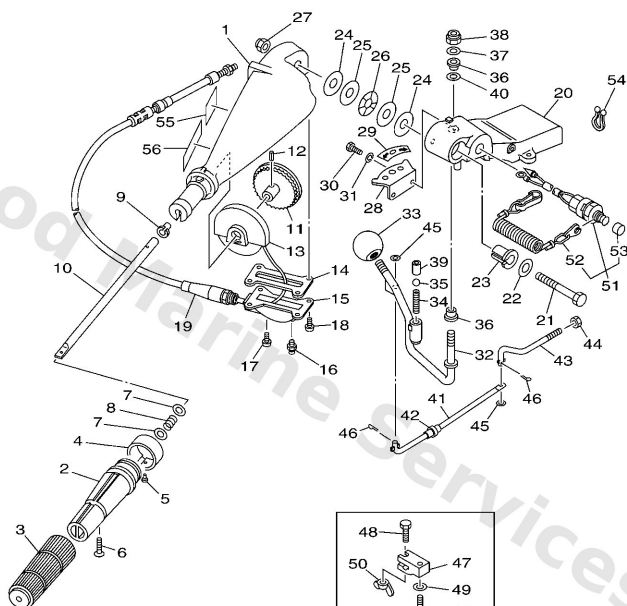


69D6300-F110

C7

Ref	Part	
1	66342111024D Handle, steering	Buy now
2	6644211900 Grip, steering handle	Buy now
3	6F642177A0 Rubber, handle	Buy now
4	6K54213700 Indicator, throttle	Buy now
5	9026902M09 Rivet(6I5)	Buy now
6	9014905M13 Screw, countersunk	Buy now
7	9020110M02 Washer, plate(6g9)	Buy now
8	9050123215 Spring (655)	Buy now
9	9038608032 Bushing (650)	Buy now
10	6634211500 Shaft, steering handle	Buy now
11	6634213800 Lever, throttle	Buy now
12	9025403003 Pin, spring	Buy now
13	6634213501 Housing, throttle lever	Buy now
14	6634213301 Gasket	Buy now
15	663421340394 Cover, throttle lever	Buy now

Steering

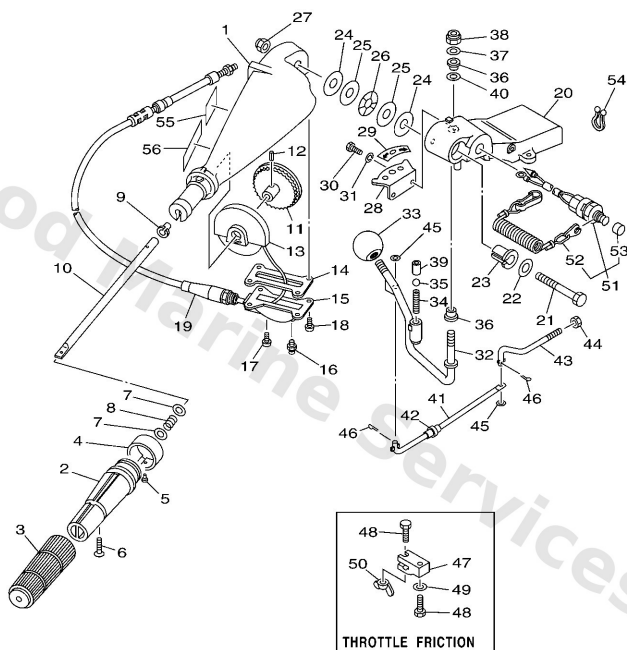


69D6300-F110

C7

Ref	Part	
16	9370006M03 Nipple, grease(6a1)	Buy now
17	9788506008 Screw, pan head(6a3)	Buy now
18	9788505012 Screw,pan head (646)	Buy now
19	6922630103 Throttle cable assembly	Buy now
20	69242121024D Bracket	Buy now
21	9010112M06 Bolt	Buy now
22	9299012200 Ybs66-12 washer,plain	Buy now
23	9038612089 Bushing(663)	Buy now
24	9020212092 Washer, plate(663)	Buy now
25	9020112537 Washer, plate(663)	Buy now
26	9020612054 Washer, wave(663)	Buy now
27	9018512058 Nut, nylon(663)	Buy now
28	6974411300 Cam plate, handle	Buy now
29	6K54419100 Indicator,shift	Buy now
30	9701306016 Bolt, hexagon deep recess	Buy now

Steering

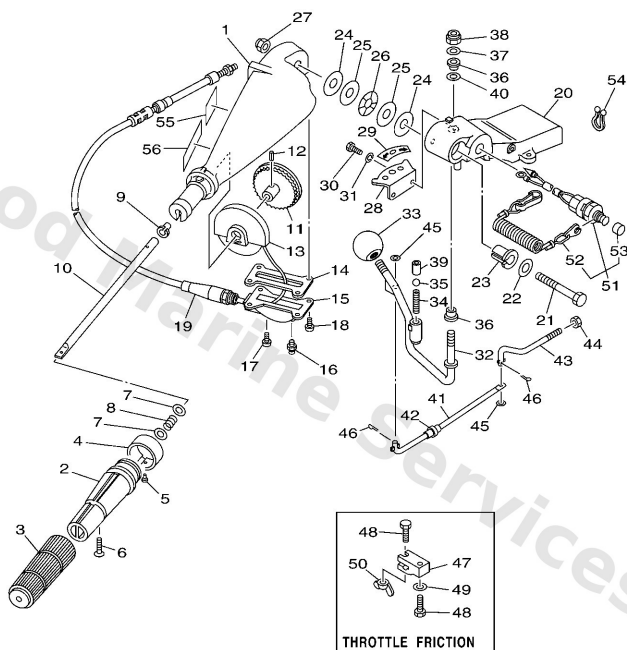


69D6300-F110

C7

Ref	Part	
31	9290306100 Washer(6a1)	Buy now
32	6924415901 Handle, gear shift 2	Buy now
33	6634417300 Lever, shift control	Buy now
34	9050116M17 Spring (697)	Buy now
35	9351532M01 Ball (697)	Buy now
36	9038610009 Bushing 6484418600	Buy now
37	9020110120 Washer, plate	Buy now
38	9018510051 Nut, self-locking	Buy now
39	9038712M30 Collar (697)	Buy now
40	9020112M34 Washer (692)	Buy now
41	6H34219101 Rod 1	Buy now
42	9038606088 Bushing(663)	Buy now
43	6H34219200 Rod 2	Buy now
44	7004833900 Nut,cable end	Buy now
45	9299006600 Washer, plain (646)	Buy now

Steering

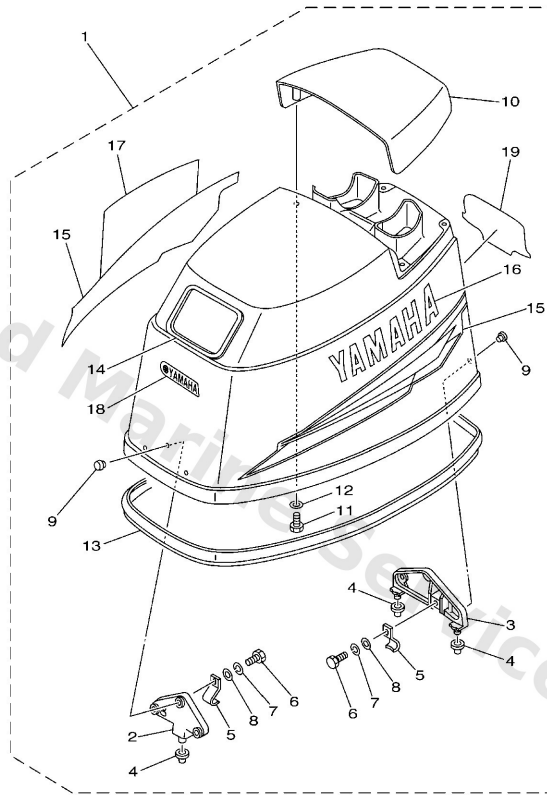


69D6300-F110

C7

Ref	Part	
46	9149025012 Pin, cotter	Buy now
47	6634212601 Friction, steering handle	Buy now
48	9010106M27 Bolt	Buy now
50	9017506003 Nut, wing (f87)	Buy now
51	6K58257503 Engine stop switch assembly	Buy now
52	6828255600 Lanyard, stop switch	Buy now
53	6898257Y00 Cap	Buy now
54	9046408M07 Clamp	Buy now
55	6E08362751 -	Buy now
56	6E08362741 Label, caution 7	Buy now

Top Cowling

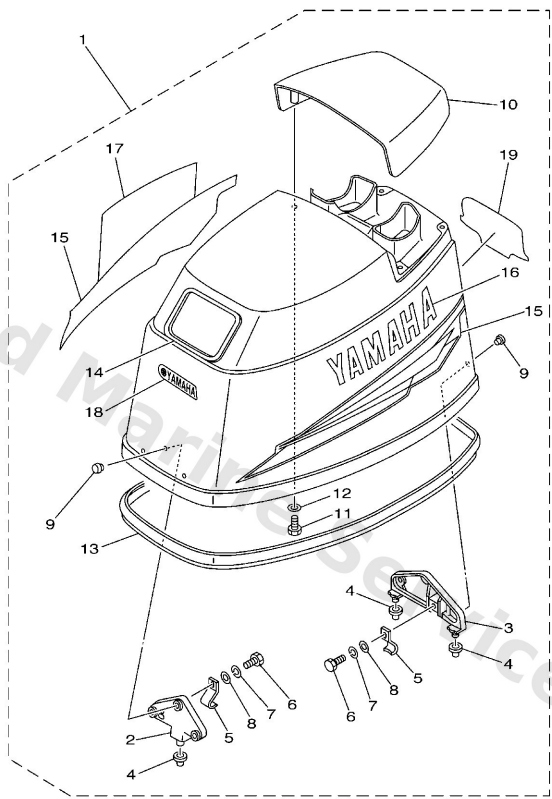


69D1300-2010

A4

Ref	Part	
1	6K542610C04D Top Cowling assembly	Buy now
2	6H3426470094 Holder, clamp band	Buy now
3	6H3426490094 Holder, clamp band	Buy now
4	6634266200 Damper	Buy now
5	6H34265200 Hook 2	Buy now
6	9709506016 Bolt, hexagon deep recess	Buy now
7	9299506100 Washer(6a1)	Buy now
8	9299506600 Washer, plain (646)	Buy now
9	9026606009 Rivet (697)	Buy now
10	6H342613014D Molding air duct	Buy now
13	6H34261500 Seal	Buy now
14	6K51576100 Seal, rubber 1	Buy now
15	6H3W007030 Graphic set	Buy now
16	6H34268130 Mark, cowling	Buy now
17	6H34268230 Mark, cowling	Buy now

Top Cowling

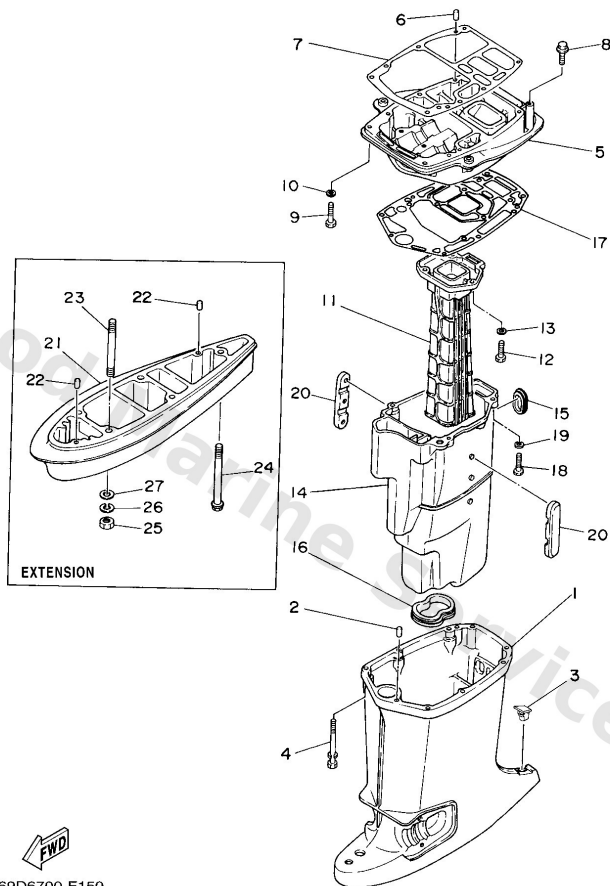


69D1300-2010

A4

Ref	Part	
18	68842677D0 Graphic, front YAMAHA	Buy now
19	6H24267830 Graphic, front	Buy now

Upper Casing

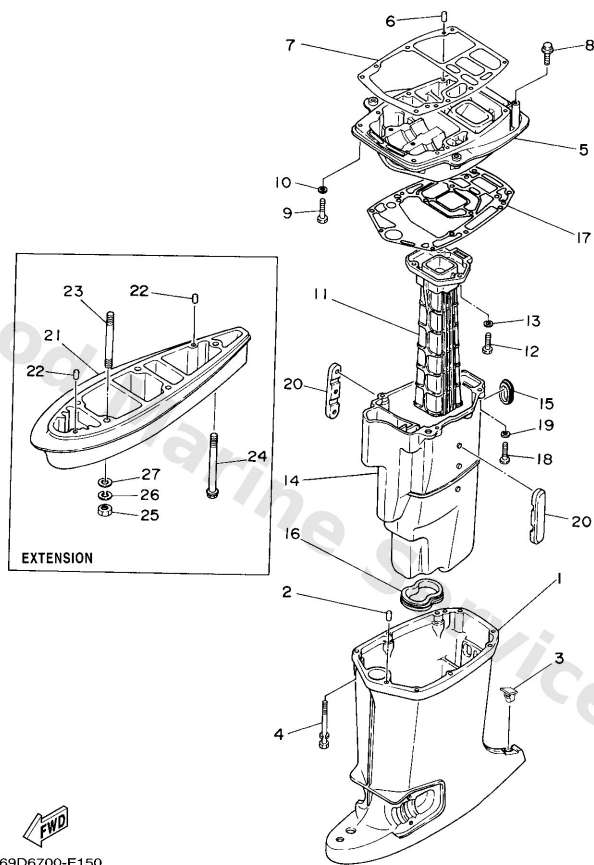


69D6700-F150

E2

Ref	Part	
1	6H345111124D Casing, upper L(22.5")	Buy now
2	9360612019 Pin, dowel (614)	Buy now
3	6C54515500 Cap	Buy now
4	9011908M81 Bolt, with washer	Buy now
5	6H3411370194 Guide, exhaust	Buy now
7	6H345113A0 Gasket, upper casing	Buy now
8	9011908M79 Bolt, hexagon (fj1)	Buy now
9	9707508035 Bolt(70w)	Buy now
10	9299508100 Ybs67-8 washer, spring	Buy now
11	6H241131005B Manifold, ext. 1	Buy now
12	9707508030 Bolt, hexagon (fj1)	Buy now
14	6H314711115B Muffler 1 L(22.5")	Buy now
15	6H34512700 Seal 1	Buy now
16	6H34512300 Gasket, muffler	Buy now
17	6H345114A1 Gasket, upper casing	Buy now

Upper Casing



E2

Ref	Part	
20	6H31473710 Damper, muffler L(22.5")	Buy now
21	69645211014D Extension	Buy now
23	9011610M31 Bolt, stud(6a3)	Buy now
24	9011908M85 Bolt, with washer	Buy now
25	9538010600 Nut(624)	Buy now
26	9299010100 Ybs67-10 washer, spring	Buy now
27	9299010600 Washer, plate	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.