



Yamaha EK9.9HMH 2003

Parts Manual

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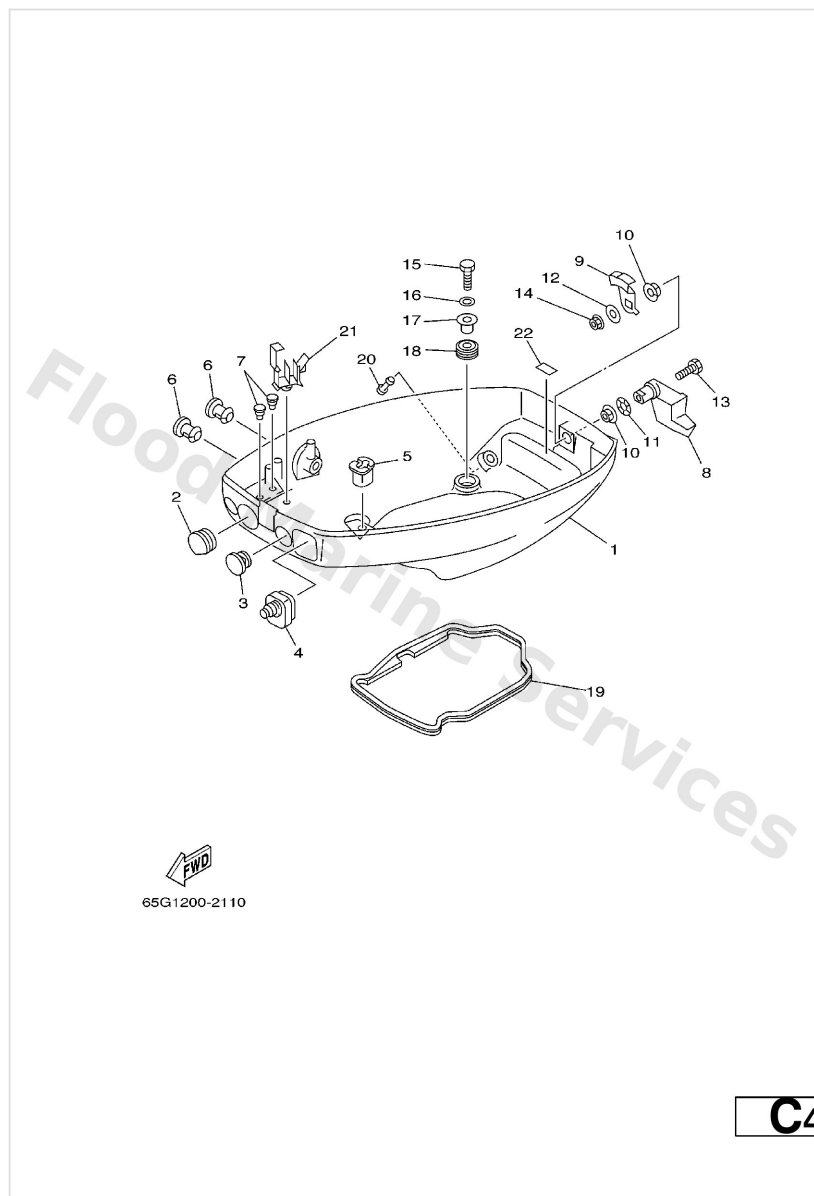
Authorised Yamaha Dealers



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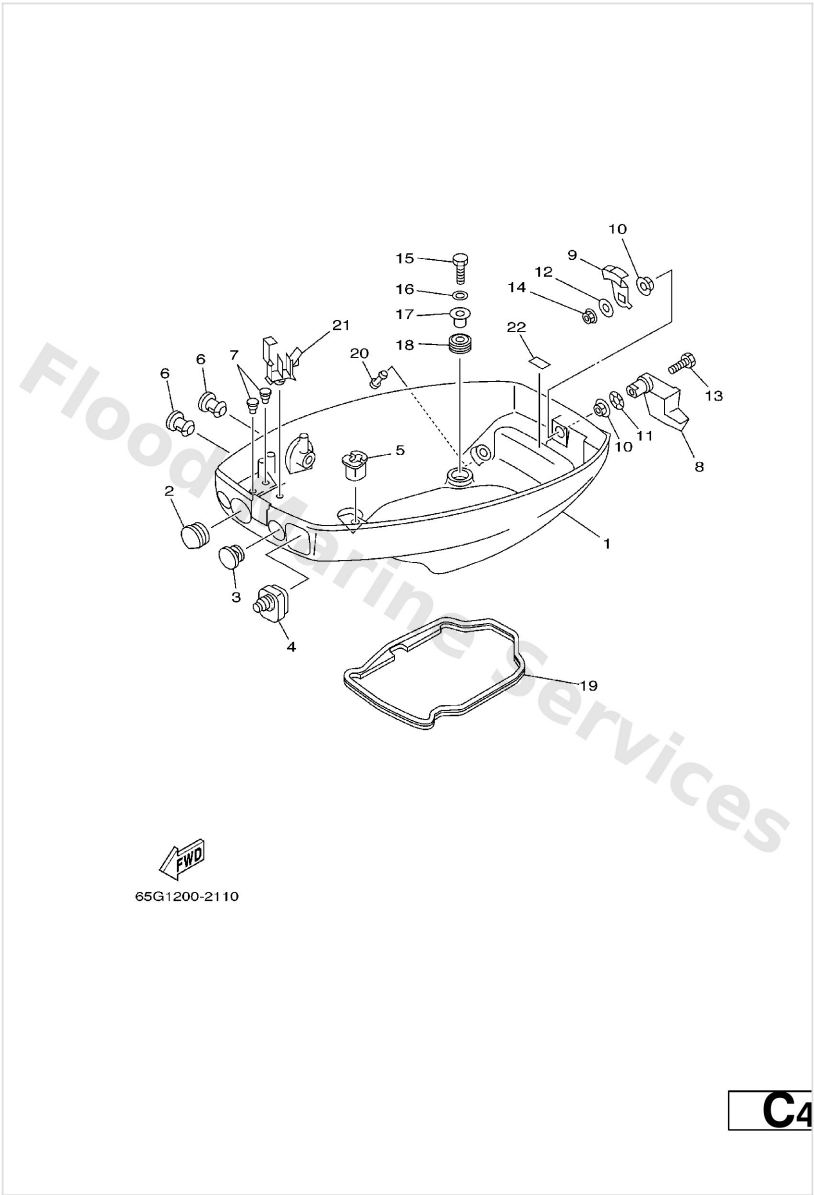
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Bottom Cowling



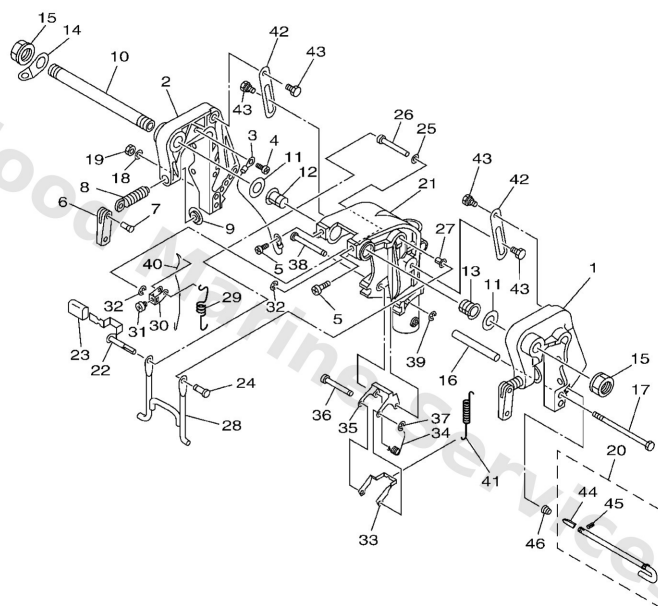
Ref	Part	
1	63V-42711-03-4D Cowling, bottom	Buy now
2	682-42724-00 Grommet	Buy now
3	682-42725-02 Grommet	Buy now
4	63V-42726-00 Grommet	Buy now
5	682-42727-00 Grommet	Buy now
6	6G1-42748-00 Grommet	Buy now
7	90480-06M19 Grommet (6e3)	Buy now
8	63V-42815-01-4D Lever, clamp	Buy now
9	6E7-42816-00 Lever, clamp 2	Buy now
10	90386-12M45 Bushing (6g1)	Buy now
11	90206-12052 Washer, wave (666)	Buy now
12	90201-06068 Washer, plate (6k8)	Buy now
13	97095-06025 Bolt	Buy now
14	95380-06700 Nut	Buy now
16	92995-06600 Washer, plain (646)	Buy now

Bottom Cowling



Ref	Part	
17	90387-06034 Collar (6g1)	Buy now
18	90480-15M31 Grommet (6g1)	Buy now
19	63V-42716-02 Rubber, seal 1	Buy now
20	6H3-44391-01 Nipple, hose	Buy now
21	90465-25M57 Clamp(63v)	Buy now
22	6E7-42791-00 Mark 1	Buy now

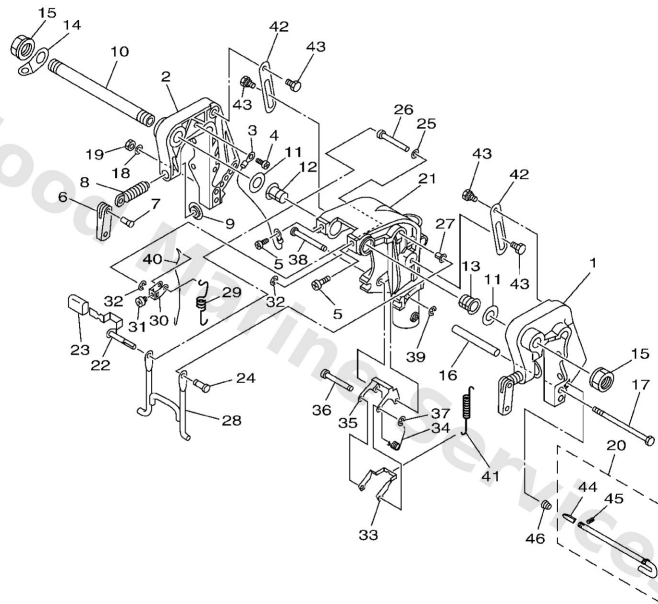
Bracket 1



63W066411401

Ref	Part	
1	63V-43111-05-4D Bracket, clamp 1	Buy now
2	63V-43112-06-4D Bracket, clamp 2	Buy now
3	66M-82148-00 Wire, lead 4	Buy now
4	97885-06008 Screw, pan head(6a3)	Buy now
5	97885-08010 Rivet	Buy now
6	6E0-43118-01 Handle, transom clamp	Buy now
7	90243-04M01 Pin(6a1)	Buy now
8	6E7-43116-00 Screw, transom clamp	Buy now
9	648-43114-01 Pad, transom clamp	Buy now
10	63W-43131-01 Bolt, clamp bracket	Buy now
11	90202-22M54 Washer, plate(63v)	Buy now
12	90386-22M94 Bush(63v)	Buy now
14	6J8-43113-01 Plate, clamp bracket	Buy now
15	90185-22043 Nut, self-locking	Buy now
16	90387-06M13 Collar(6h6)	Buy now

Bracket 1

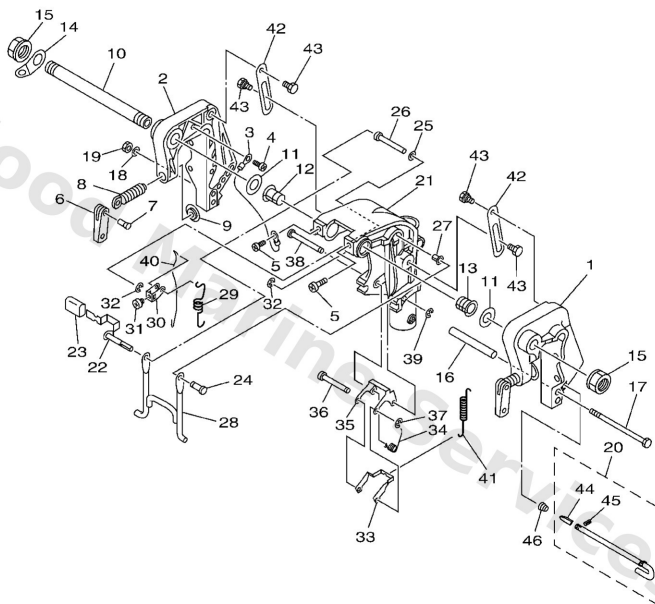


63W066411401

D2

Ref	Part	
17	90101-06M29 Bolt, hexagon (682)	Buy now
18	92995-06600 Washer, plain (646)	Buy now
19	66M4316001 Tilt rod assembly	Buy now
19	95380-06700 Nut	Buy now
21	63V-43311-03-4D Bracket, swivel 1	Buy now
22	66M-43630-01 Tilt lever assembly	Buy now
23	682-43318-01 Cover	Buy now
24	63V-43191-00 Shaft, stopper	Buy now
25	90202-07M60 Washer, plate	Buy now
26	90387-07M07 Collar	Buy now
27	90386-07M95 Bush(63v)	Buy now
28	66M-43350-01 Receiver assembly	Buy now
29	90507-20M00 Spring, tension(63v)	Buy now
30	63V-43641-01 Lever, tilt	Buy now
31	90157-05014 Screw, pan head	Buy now

Bracket 1

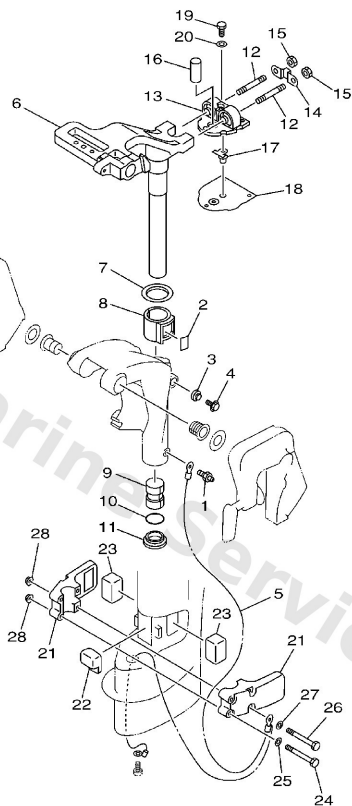


63W066411401

D2

Ref	Part	
32	99080-05600 Circlip(22k)	Buy now
33	63V-43614-10 Plate, tilt lock	Buy now
34	90508-18M41 Spring, torsion	Buy now
35	66R-43615-00 Plate, tilt lock	Buy now
36	66R-43611-00 Shaft, tilt lock	Buy now
37	93430-04M03 Circlip (eu0)	Buy now
38	63V-43659-00 Shaft, reverse lock	Buy now
40	66R-43617-00 Rod, tilt lock	Buy now
41	63V-43656-00 Spring, reverse lock 1	Buy now
42	63V-43181-00 Lever, tilt stop 1	Buy now
43	90109-06M84 Bolt	Buy now
44	6894316500 Plate, tilt lock	Buy now
45	9169030008 Pin. spring(656)	Buy now
46	9050210M07 Spring, conical(6k3)	Buy now

Bracket 2

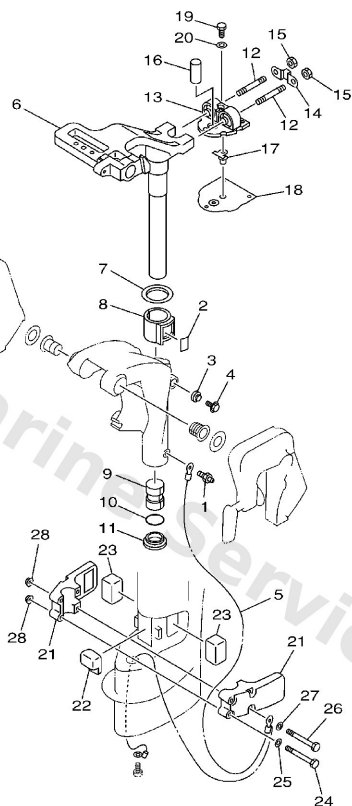


63V0010-1160

D4

Ref	Part	
1	93700-06M03 Nipple, grease(6a1)	Buy now
2	63V-42528-00 Plate, friction	Buy now
3	689-43373-01 Seal, damper	Buy now
4	90105-06M07 Bolt (689)	Buy now
5	63V-82127-00 Wire, lead 2	Buy now
6	63V-42511-04-4D Bracket, steering	Buy now
7	90209-40008 Washer	Buy now
8	65F-42537-00 Bushing, pivot shaft	Buy now
9	90386-30048 Bush	Buy now
10	93210-29M94 O-ring(6h1)	Buy now
11	90386-30M60 Bush(6j8)	Buy now
12	90116-08M54 Bolt, stud(63v)	Buy now
13	63V-44514-01-5B Mount damper, upper side	Buy now
14	63V-44526-00 Plate	Buy now
15	95380-08600 Nut (661)	Buy now

Bracket 2

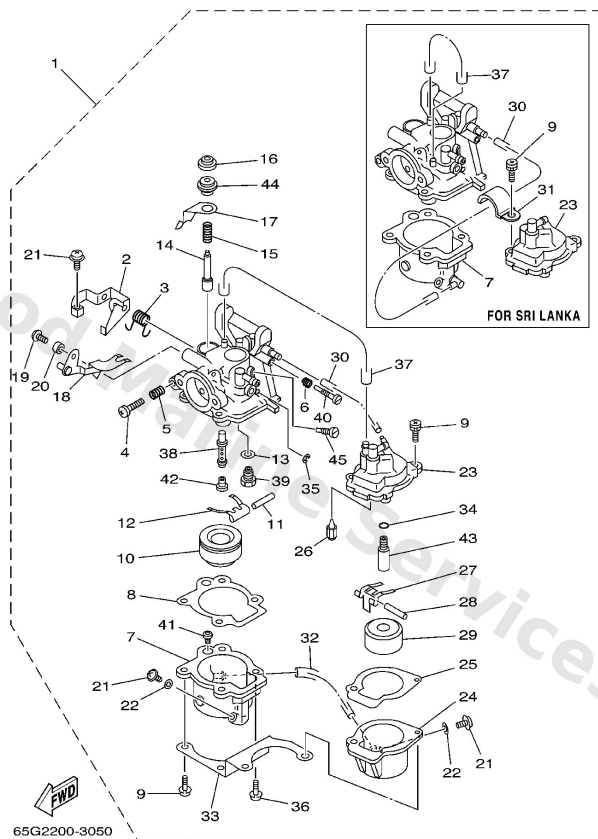


63V0010-1160

D4

Ref	Part	
16	90387-16002 Collar	Buy now
17	63V-44366-01 Damper, water seal 2	Buy now
18	63V-45114-A0 Gasket, upper casing	Buy now
19	97095-06018 Bolt (fj0)	Buy now
20	92995-06600 Washer, plain (646)	Buy now
21	63V-44551-01-4D Housing, lower mount rubber 1	Buy now
22	63V-44557-00 Mount damper, lower front	Buy now
23	682-44555-00 Mount damper, lower side	Buy now
24	97075-06055 Bolt, hexagon w/w deep recess	Buy now
26	97075-06075 Bolt, hexagon w/w deep recess	Buy now
28	90179-06M28 Nut(63v)	Buy now

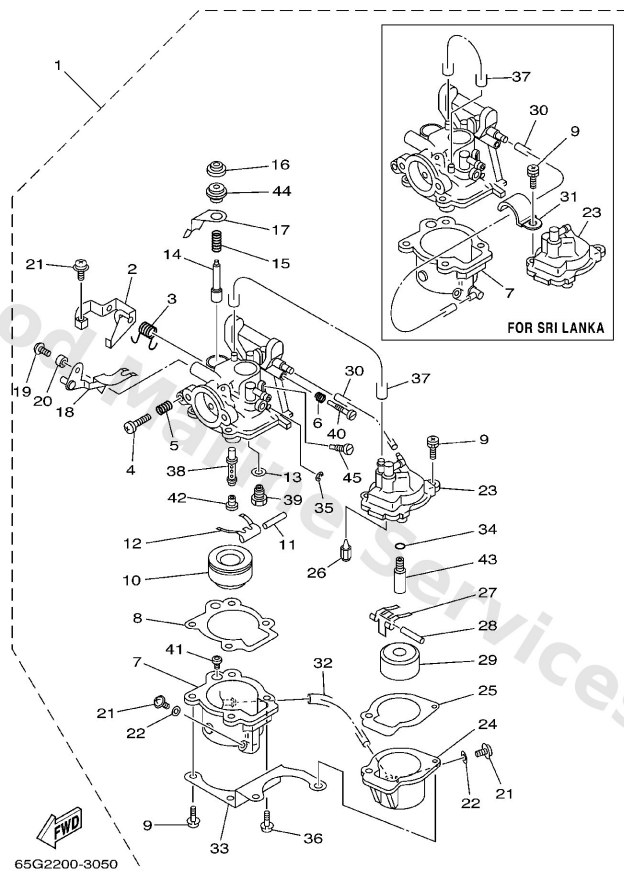
Carburetor



B2

Ref	Part	
1	65G-14301-01 Carburetor assembly 1	Buy now
1	65G-14301-10 Carburetor assembly 1 FOR SRI LANKA	Buy now
2	65G-14315-00 Lever, Throttle 1	Buy now
2	65G-14315-10 Lever, Throttle 1 FOR SRI LANKA	Buy now
3	648-14331-00 Spring, throttle valve	Buy now
4	650-14321-01 Screw, throttle	Buy now
5	626-14333-00 Spring,throttle stop	Buy now
6	646-14212-01 Spring, pilot adjusting	Buy now
7	680-14381-20 Body, Float Chamber	Buy now
7	680-14381-30 Body, Float Chamber FOR SRI LANKA	Buy now
8	650-14384-00 Gasket, float chamber	Buy now
9	97980-04115 5-	Buy now
10	647-14385-00 Float	Buy now
11	626-14386-10 Pin, Float	Buy now
12	626-14387-90 Arm, float	Buy now

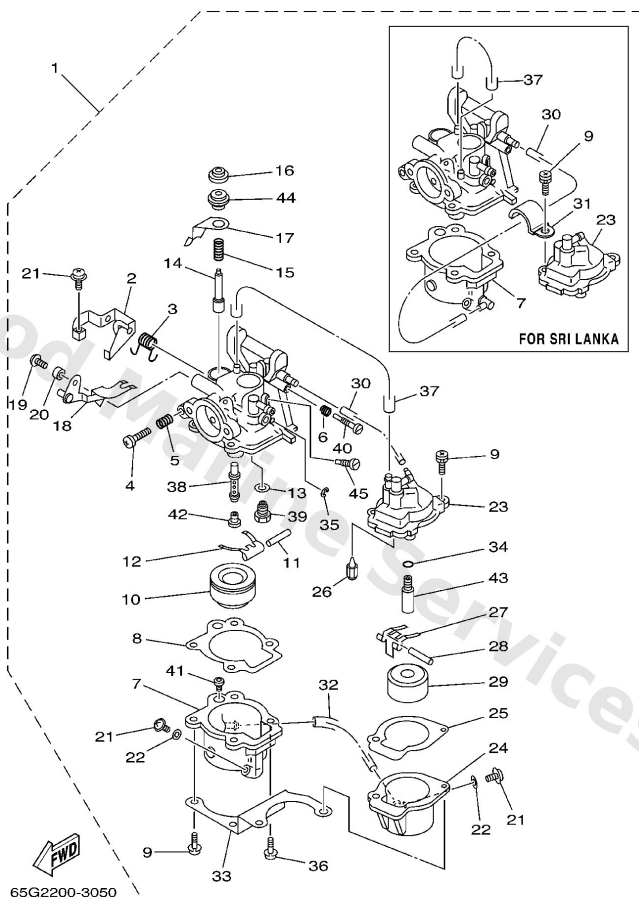
Carburetor



B2

Ref	Part	
13	626-14398-00 Gasket	Buy now
14	626-14371-00 Plunger, starter	Buy now
15	626-14335-00 Spring, plunger	Buy now
16	626-14373-00 Cover, Plunger Cap	Buy now
17	626-14378-00 Plate, starter lever	Buy now
18	6M7-14376-00 Lever, starter 2	Buy now
19	650-14327-01 Screw	Buy now
20	650-14349-00 Collar	Buy now
21	97890-04005 Screw, pan head(6g8)	Buy now
22	6L2-14398-00 Gasket	Buy now
23	65G-14182-00 5-	Buy now
23	65G-14182-10 5- FOR SRI LANKA	Buy now
24	680-14181-00 Body, float chamber(g)	Buy now
25	652-14384-00 Gasket, float chamber	Buy now
26	6F5-14392-00 Valve, needle	Buy now

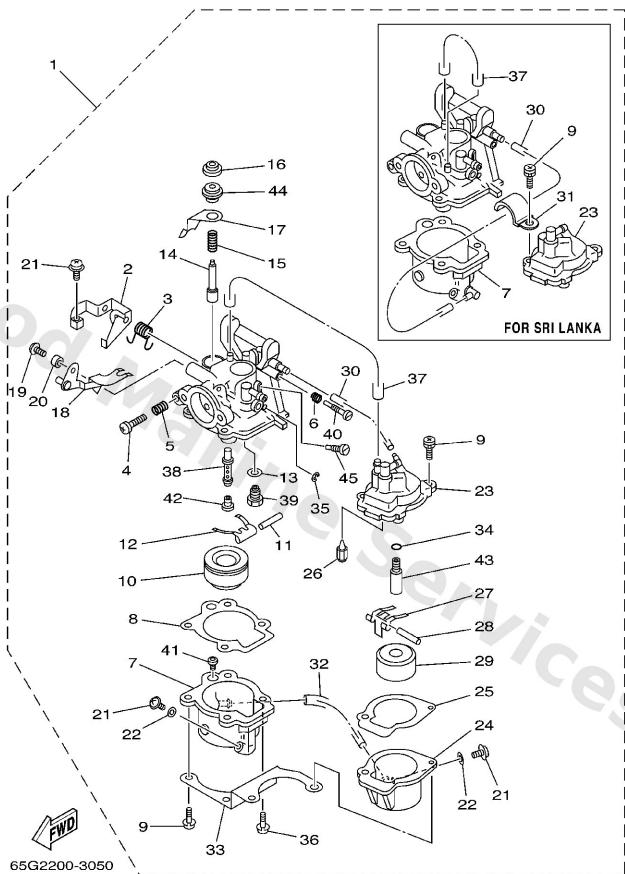
Carburetor



B2

Ref	Part	
27	652-14387-40 Arm, float	Buy now
28	6M7-14386-00 Pin, float	Buy now
29	652-14385-00 Float	Buy now
30	65G-14348-11 Pipe 1 FOR SRI LANKA	Buy now
30	6A4-14348-00 Hose	Buy now
31	65G-14261-00 Holder FOR SRI LANKA	Buy now
32	6M7-14348-00 Pipe 1	Buy now
33	65G-14346-00 Plate	Buy now
34	652-14147-00 Ring, o	Buy now
35	93430-04301 Circlip	Buy now
36	97980-04112 Screw, pan head (686)	Buy now
37	65G-14348-00 Pipe 1	Buy now
38	6M7-14341-00 Nozzle, Main	Buy now
39	677-14390-12 Valve seat assembly	Buy now
40	647-14323-00 Screw, air adjusting	Buy now

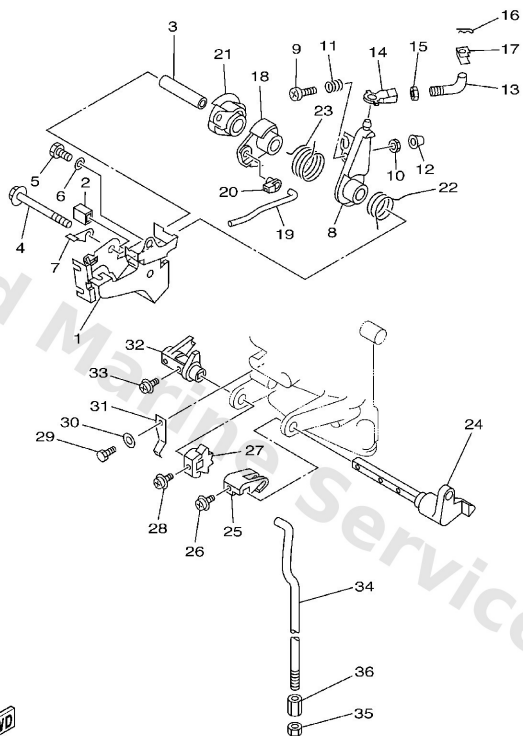
Carburetor



B2

Ref	Part	
41	648-14344-25 Jet, starter # 50	Buy now
42	648-14343-45 Jet, Main (# 90) FOR SRI LANKA	Buy now
42	648-14343-51 Jet, main (#102)	Buy now
43	652-14353-34 Jet, pilot #68	Buy now
44	626-14374-00 Cap, plunger	Buy now
45	648-14342-23 Jet, pilot (#46)	Buy now

Control

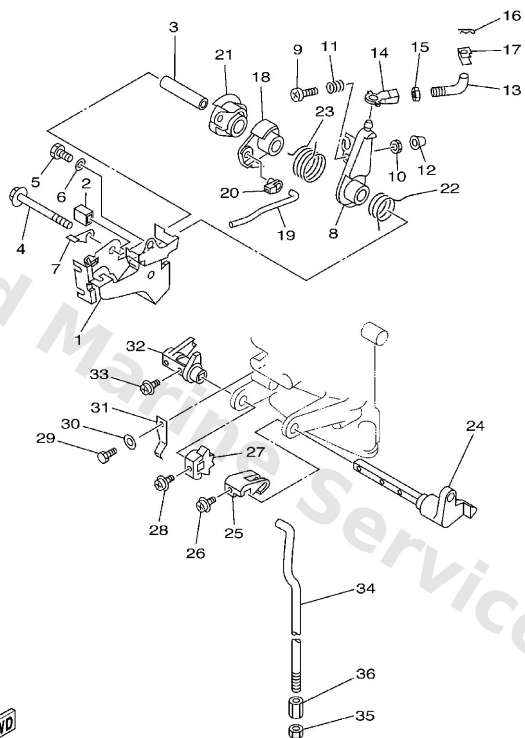


65G1200-2130

C7

Ref	Part	
1	63V-14497-02 Stay, throttle wire	Buy now
2	65G-44194-00 Cap	Buy now
3	90387-06M50 Collar(63v)	Buy now
4	95895-06065 Bolt, flange(63v)	Buy now
5	97095-06012 Bolt(gh1)	Buy now
6	92995-06600 Washer, plain (646)	Buy now
7	63V-41282-00 Stopper, free accel. link EK9.9H-SRI LANKA	Buy now
8	63V-41631-00 Lever, magneto control	Buy now
9	97885-06030 Screw, pan head(6e0)	Buy now
10	95380-06600 Nut(661)	Buy now
11	90501-12M16 Spring (6a1)	Buy now
12	688-44194-00 Cap	Buy now
13	63V-41238-00 Joint, link	Buy now
14	662-41237-01 Joint, link	Buy now
15	95380-05700 Nut (656)	Buy now

Control

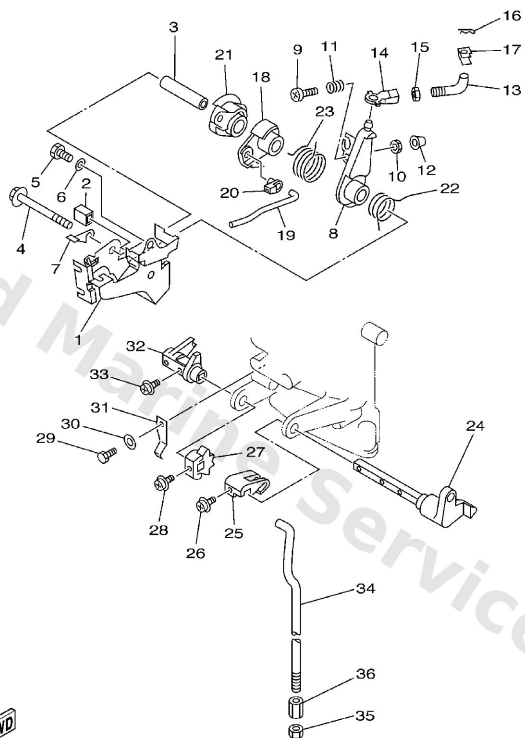


65G1200-2130

C7

Ref	Part	
16	90468-10005 Pin, hair 6264123500	Buy now
17	63V-41223-00 Washer, lock 1	Buy now
18	63V-41283-01 Lever, free accel.	Buy now
19	63V-41211-00 Link, accel.	Buy now
20	661-41262-02 Joint, choke lever	Buy now
21	63V-41638-00 Pulley	Buy now
22	90508-16M37 Spring, torsion(63v)	Buy now
23	90508-20M38 Spring, torsion(63v)	Buy now
24	63V-44123-01 Arm, shift rod	Buy now
25	63V-44121-01 Lever, shift rod	Buy now
26	90159-05M25 Screw,pan head (646)	Buy now
27	63V-44125-00 Lever, shift rod	Buy now
31	63V-44116-00 Spring	Buy now
32	63V-44122-01 Bushing, shift rod lever	Buy now
34	63V-44143-01 Rod, shift	Buy now

Control

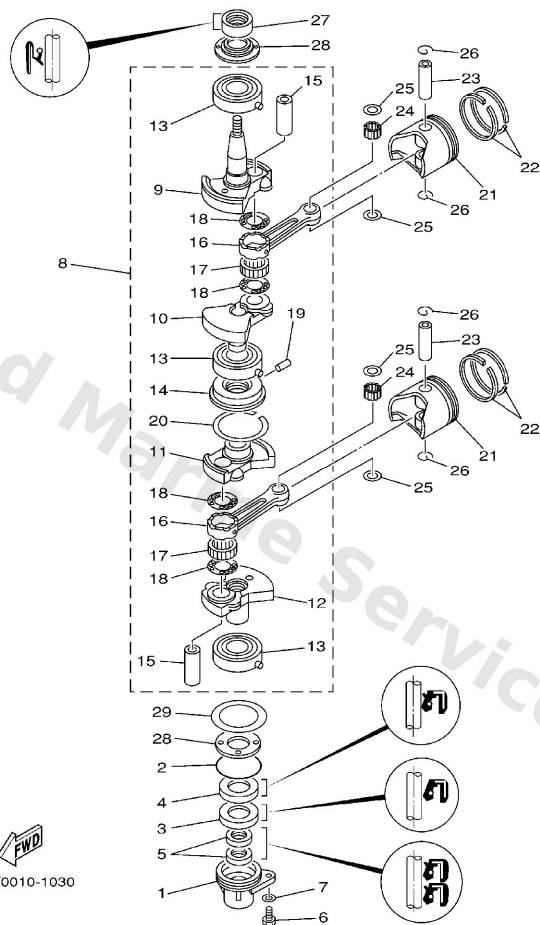


65G1200-2130

C7

Ref	Part	
35	95380-06700 Nut	Buy now
36	90170-06015 Connector, shift rod	Buy now

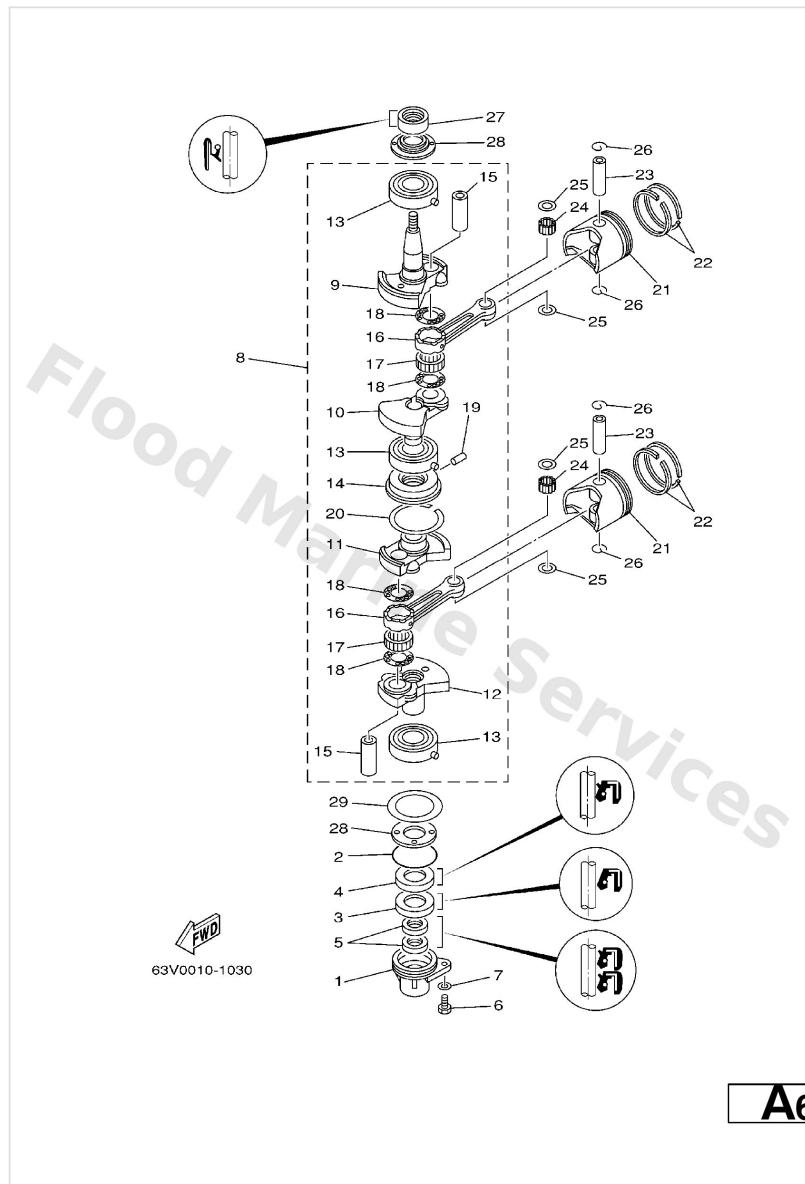
Crankshaft. Piston



A6

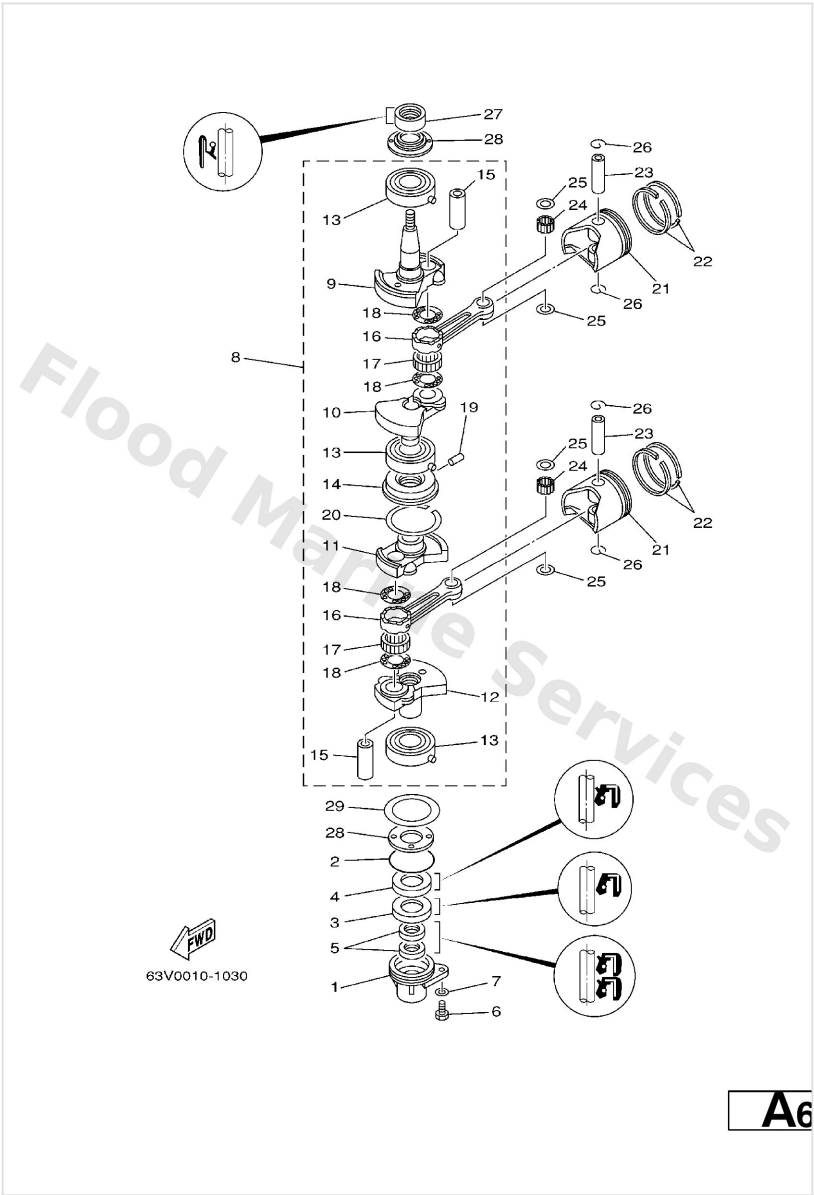
Ref	Part	
1	63V-15396-01-94 Housing, oil seal	Buy now
2	93210-46MH8 O-Ring	Buy now
3	93101-25018 Oil seal	Buy now
4	93102-25M48 Oil seal(63v)	Buy now
5	93101-13018 Oil seal	Buy now
6	97095-06016 Bolt, hexagon deep recess	Buy now
7	92995-06600 Washer, plain (646)	Buy now
8	65G-11400-01 3-	Buy now
9	63V-11412-00 Crank 1	Buy now
10	63V-11422-00 Crank 2	Buy now
11	63V-11432-00 Crank 3	Buy now
12	63V-11442-00 Crank 4	Buy now
13	93306-205U7 Bearing(63v)	Buy now
14	63V-11515-02 Seal, labyrinth 1	Buy now
15	682-11681-00 Pin crank	Buy now

Crankshaft. Piston



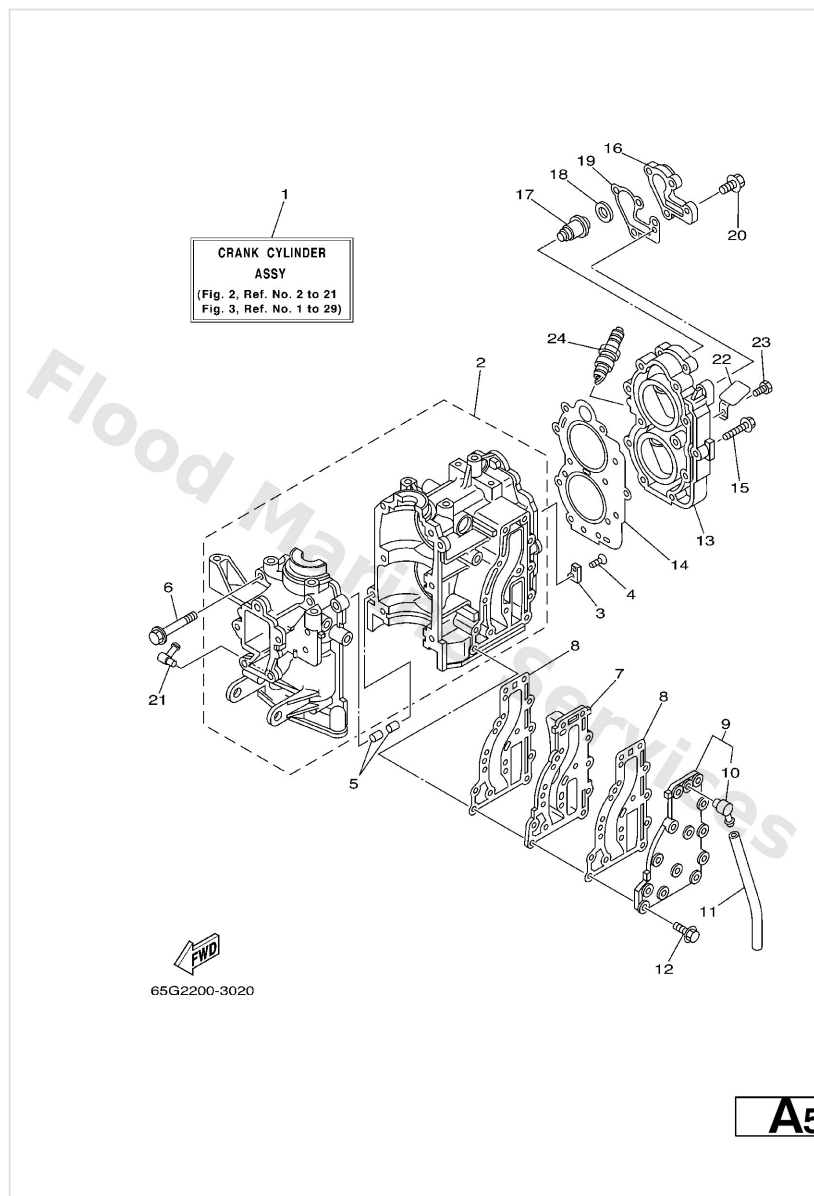
Ref	Part	
16	6K4-11651-00 Rod, connecting	Buy now
17	93310-620W5 Bearing, cylindrical(6k4)	Buy now
18	90209-20M23 Washer, crank pin (1h9)	Buy now
19	91609-20008 Pin, spring	Buy now
20	93440-52009 Circlip (168)	Buy now
21	6E7-11631-00-97 Piston (std)	Buy now
21	6E7-11635-00 Piston (1st o.s) AP	Buy now
21	6E7-11636-00 Piston (2nd o.s) AP	Buy now
22	682-11610-01 Piston ring set (std)	Buy now
22	682-11610-11 Piston ring set (1st o/s) AP	Buy now
22	682-11610-21 Piston ring set (2nd o/s) AP	Buy now
23	634-11633-00 Pin, piston	Buy now
24	93602-14104 Pin, dowel	Buy now
25	90201-14377 Washer, plate	Buy now
26	93450-15023 Circlip 131116340000	Buy now

Crankshaft. Piston



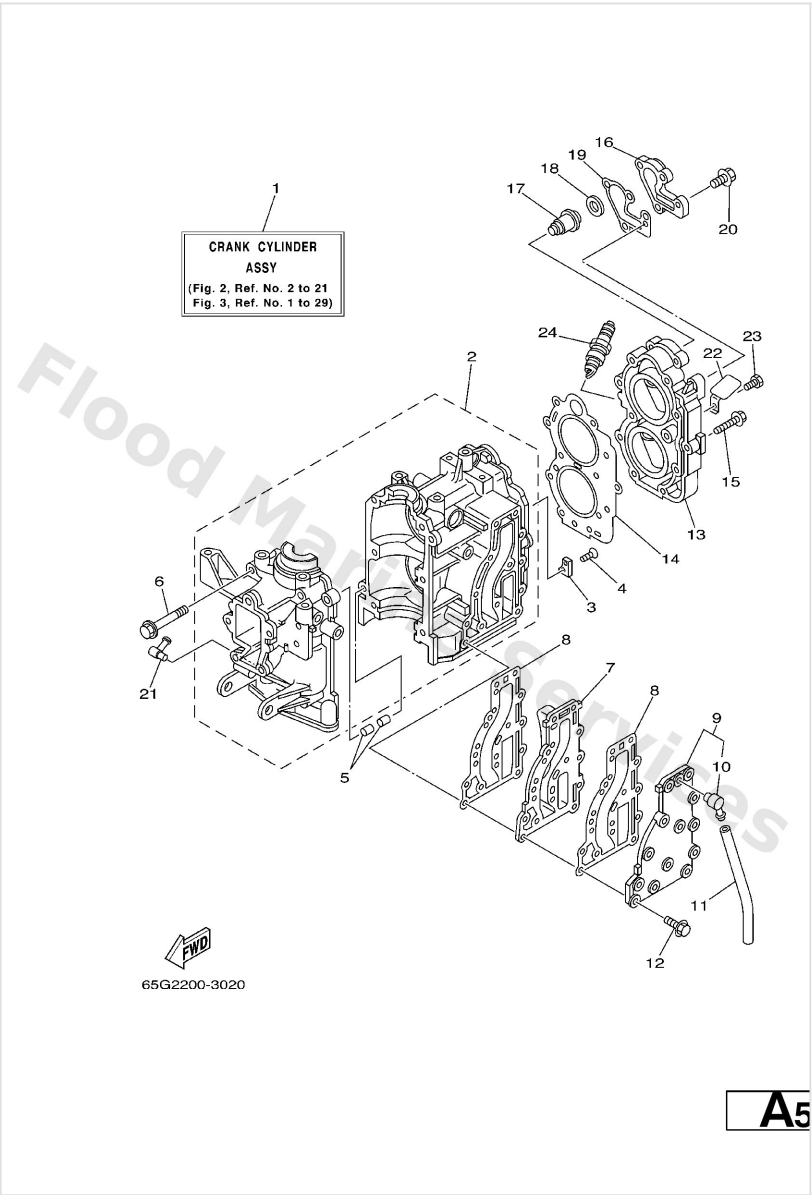
Ref	Part	
27	93110-23M00 Oil seal (682)	Buy now
28	63V-11445-00 Spacer	Buy now
29	90201-46M29 Washer, plate(63v)	Buy now

Cylinder. Crankcase



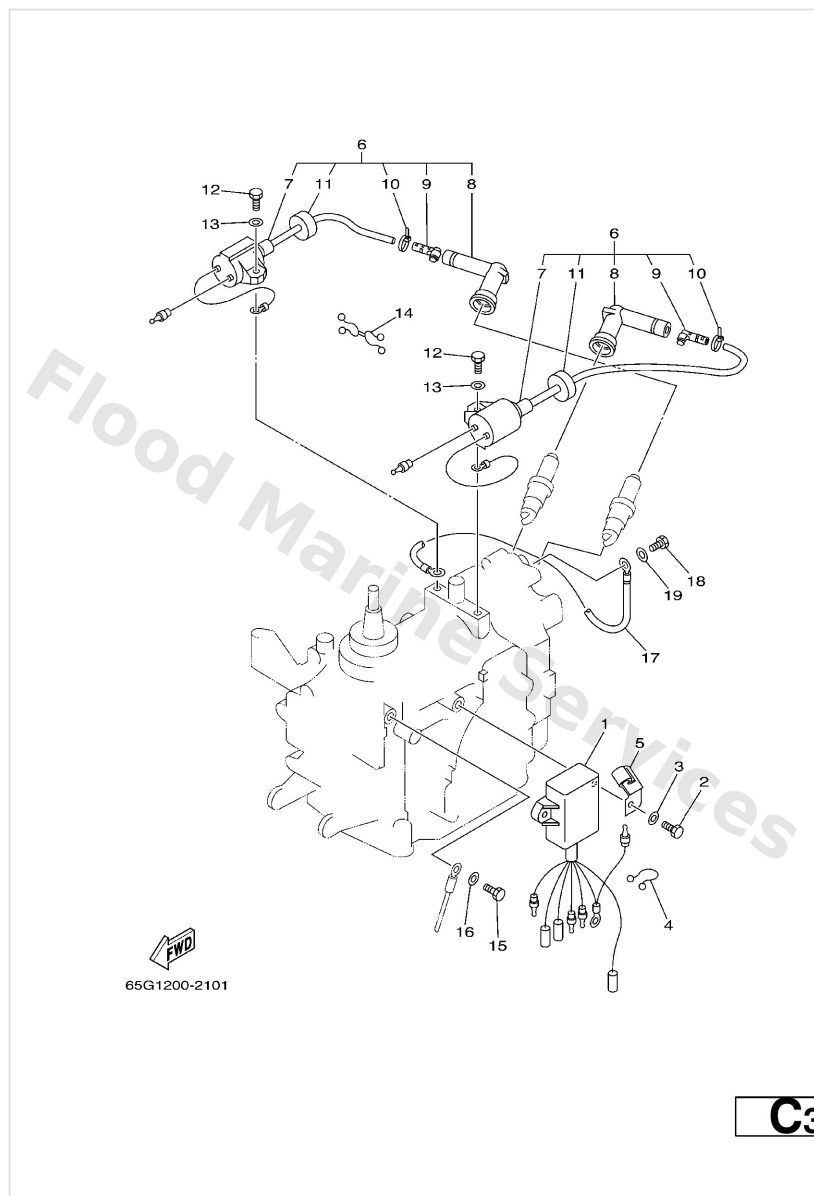
Ref	Part	
2	65G-15100-01-1S Crankcase assembly	Buy now
3	682-11325-00 Anode 1	Buy now
4	98780-05015 Ybs53-516 screw,flat head	Buy now
5	93606-12019 Pin, dowel (614)	Buy now
6	90119-08M07 Bolt, with washer(63v)	Buy now
7	63V-41111-00-1S Inner cover, exhaust	Buy now
8	63V-41112-A0 Gasket, exhaust inner cover	Buy now
9	63V-41113-00-1S Outer cover, exhaust	Buy now
10	676-11372-00 Nipple, hose	Buy now
11	90445-09105 Hose (l420)	Buy now
12	90119-06MA4 Bolt, with washer	Buy now
13	65G-11111-00-1S Head, Cylinder 1	Buy now
14	63V-11181-A1 Gasket, cylinder head 1	Buy now
15	90105-07002 Bolt, flange	Buy now
16	682-12413-00-1S Cover, thermostat	Buy now

Cylinder. Crankcase



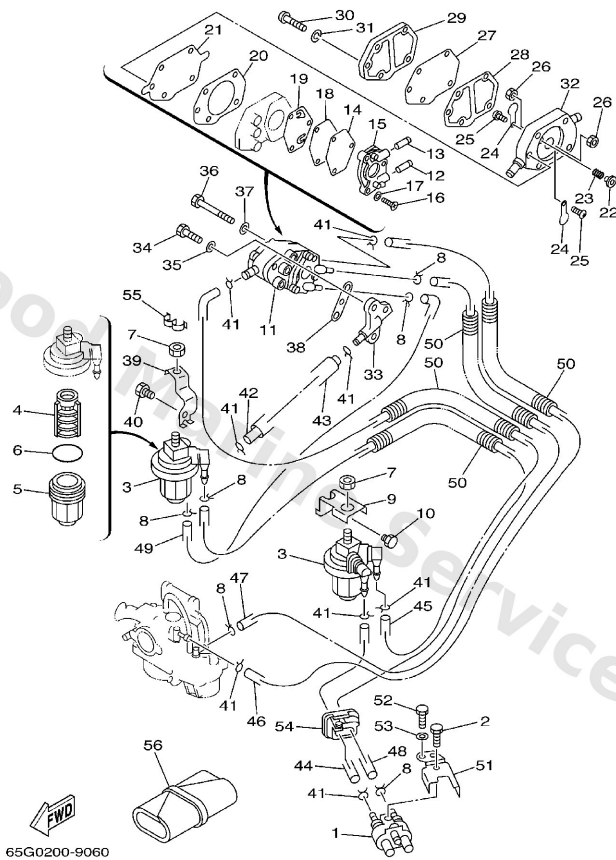
Ref	Part	
17	6F5-12411-02 Thermostat	Buy now
18	90201-21567 Washer, plate (650)	Buy now
19	682-12414-A1 Gasket, cover	Buy now
20	90119-06MA2 Bolt, with washer	Buy now
22	65G-11951-00 2-	Buy now
23	97090-06012 Bolt(gh1)	Buy now
24	94702-00217 Plug, spark (b7hs-10)	Buy now

Electrical



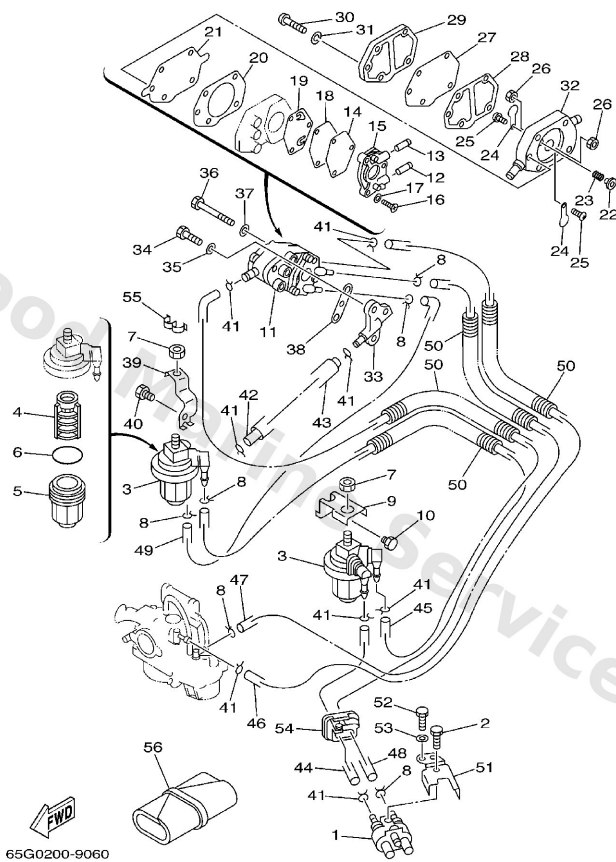
Ref	Part	
1	63V-85540-01 C.d.i. unit assembly	Buy now
2	97095-06020 Bolt(7u8)	Buy now
3	92995-06600 Washer, plain (646)	Buy now
4	90464-15M11 Clamp (3y2)	Buy now
5	90465-08M61 Clamp(63v)	Buy now
6	65E-85530-00 Ignition Coil assembly	Buy now
7	65E-85570-00 Ignition coil assembly	Buy now
8	62E-82371-11 Cap, plug	Buy now
9	62E-8231X-00 Terminal 1	Buy now
10	90465-11M10 Clamp	Buy now
11	90480-25161 Grommet(656)	Buy now
12	97095-06018 Bolt (fj0)	Buy now
14	90464-08M02 Clamp	Buy now
15	97095-06012 Bolt(gh1)	Buy now
17	61A-82519-00 Wire, Earth Lead	Buy now

Fuel 1



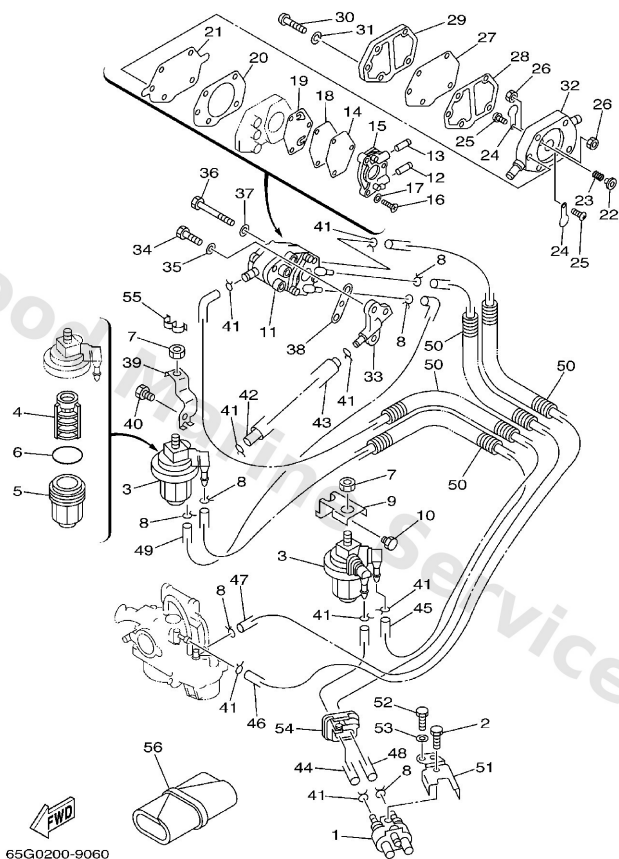
Ref	Part	
1	680-24304-01 Fuel pipe joint comp. 1	Buy now
2	97095-06020 Bolt(7u8)	Buy now
3	61N-24560-00 Filter assembly	Buy now
4	61N-24563-00 Element, filter	Buy now
5	61N-24521-00 Cup, filter	Buy now
6	93210-32738 O-ring(1wg)	Buy now
7	95380-08600 Nut (661)	Buy now
8	90467-08004 Clip, pipe 6162435600	Buy now
9	682-24566-01 Bracket, filter	Buy now
10	97013-06010 Bolt(63v)	Buy now
11	6A4-24410-06 Fuel pump assembly	Buy now
12	652-24461-00 Pipe, joint	Buy now
13	62C-24461-00 Pipe, joint	Buy now
14	652-24471-10 Diaphragm	Buy now
15	652-24415-01 Body 4	Buy now

Fuel 1



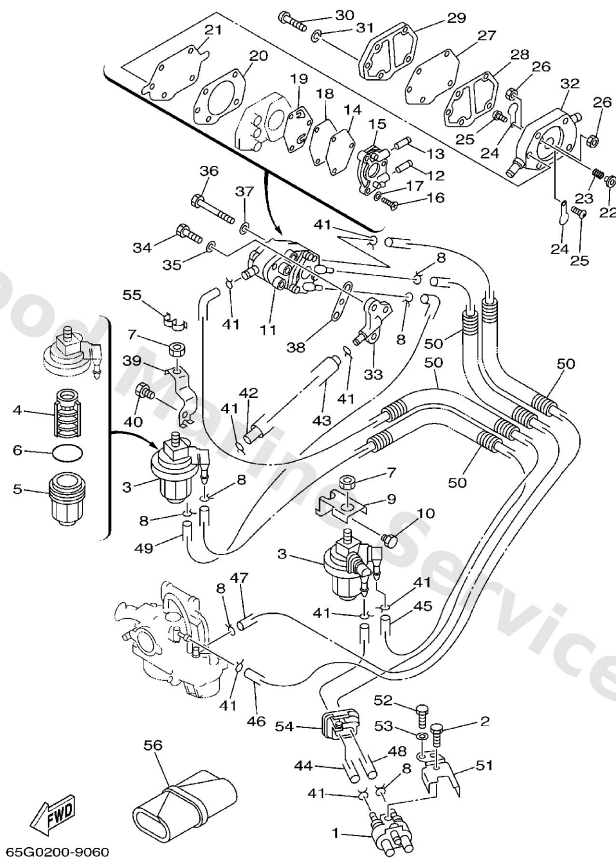
Ref	Part	
16	98780-04010 Screw, flat head	Buy now
17	92990-04500 Washer	Buy now
18	6A4-24471-00 Diaphragm	Buy now
19	652-24432-00 Gasket, fuel pump 2	Buy now
20	648-24434-01 Gasket, body	Buy now
21	648-24411-00 Diaphragm	Buy now
22	648-24424-00 Seat, spring	Buy now
23	648-24423-00 Spring, diaphragm	Buy now
24	6A0-24421-01 Valve, check	Buy now
25	6A0-14325-00 Screw, pan head	Buy now
26	95380-03600 Nut (6g8)	Buy now
27	663-24411-00 Diaphragm	Buy now
28	648-24435-02 Gasket, body 2	Buy now
29	6A0-24413-00 Cover, pump	Buy now
30	98503-05028 Ybs86-530 screw, panhead	Buy now

Fuel 1



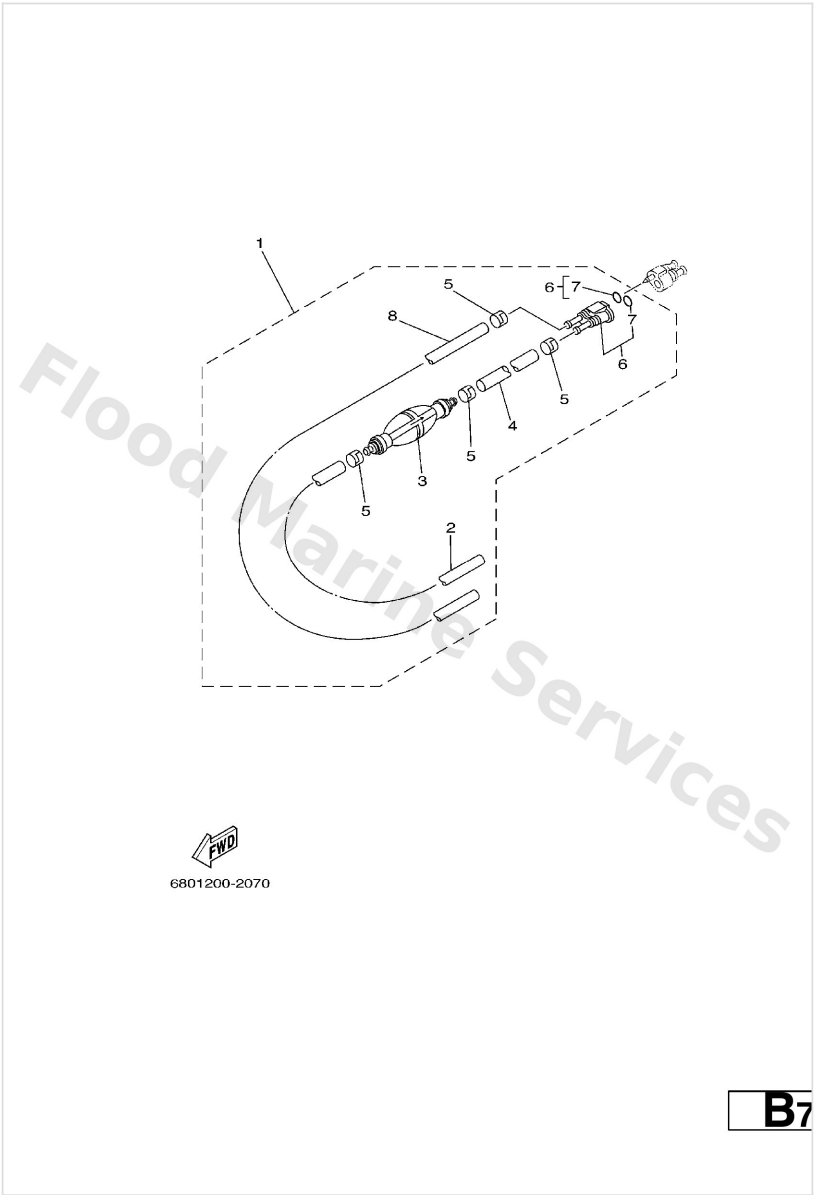
Ref	Part	
31	92990-05100 Ybs67-5 washer, spring	Buy now
32	6A0-24412-02 Body 1	Buy now
33	65G-24491-00-4D Bracket, Fuel Pump	Buy now
34	97095-06025 Bolt	Buy now
35	92995-06600 Washer, plain (646)	Buy now
36	97095-06055 Bolt, hexagon w/w deep recess	Buy now
38	6M7-24431-00 Gasket, Fuel Pump 1	Buy now
39	6L2-24566-00 Bracket, filter	Buy now
41	90467-09M03 Clip(6k8)	Buy now
42	90445-10M16 Hose (l400)	Buy now
43	90445-16M07 Hose (l80)	Buy now
44	90445-10M50 Hose (l400)	Buy now
45	65G-24311-00 Pipe, Fuel 1	Buy now
46	90445-10M49 Hose (l1040)	Buy now
47	90445-09M30 Hose (l865)	Buy now

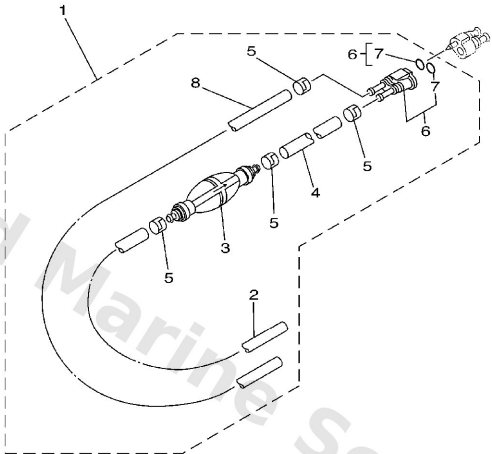
Fuel 1



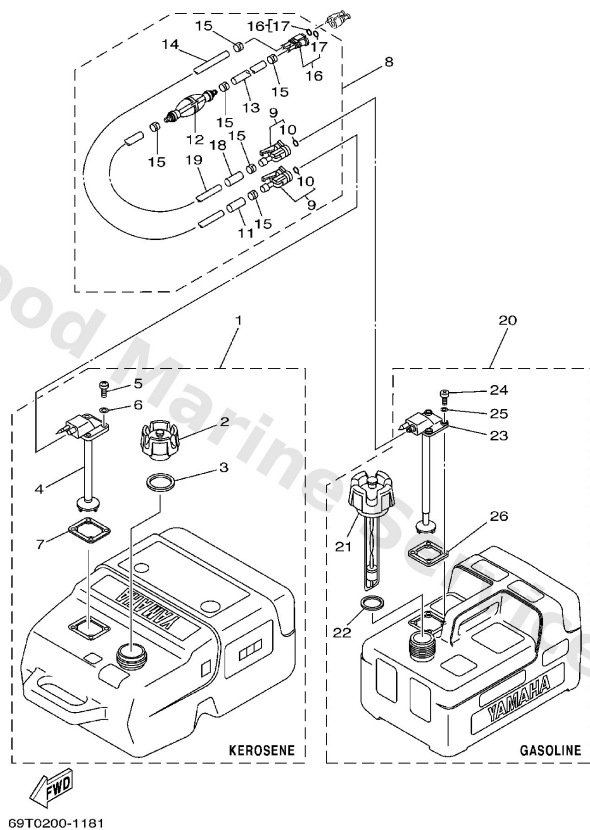
Ref	Part	
48	90445-09228 Hose (l1500)	Buy now
49	61A-24314-00 Pipe 1	Buy now
50	90446-14M58 Hose(6tc)	Buy now
51	65G-24364-00 Stay	Buy now
54	65G-24329-00 Seal	Buy now
55	90464-09M31 Clamp(6m7)	Buy now
56	656-W2810-02 Tool kit	Buy now

Fuel 2



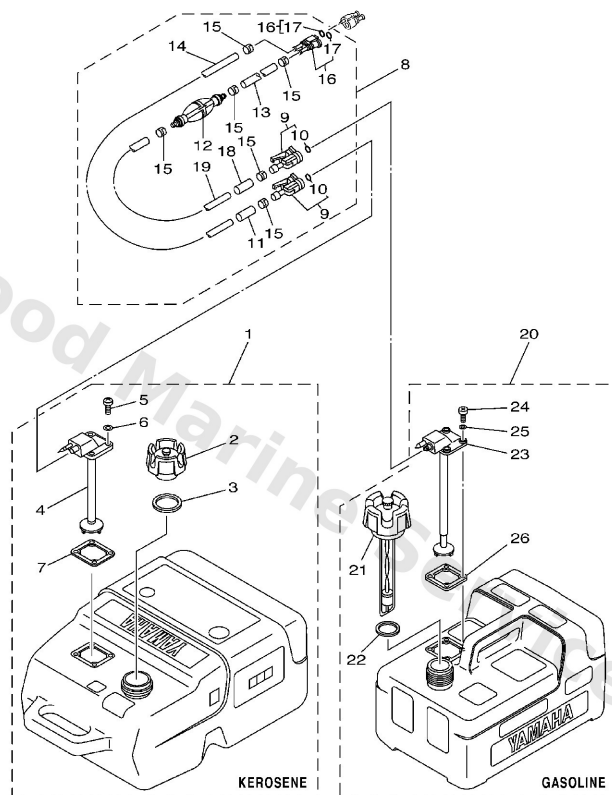
	Ref	Part	
  6801200-2070 B7	1	6Y3-24306-04 Fuel pipe comp. 1 AP FOR SRI LANKA	Buy now
	2	90445-11M06 Hose (I3000)	Buy now
	3	61J-24360-00 Primer pump assembly	Buy now
	4	90445-11M05 Hose (I1000)	Buy now
	5	650-24351-01 Band 1	Buy now
	6	680-24305-01 Fuel pipe joint comp. 2	Buy now
	7	93210-08287 O-ring (655)	Buy now
	8	90445-11M81 Hose (I3000)	Buy now

Fuel Tank



Ref	Part	
1	6YK-24201-20 Fuel Tank assembly (25L,Kerosene) AP KEROSENE	Buy now
2	6YK-24610-10 Cap assembly WITHOUT INDICATOR	Buy now
3	6YL-24641-00 Gasket, cap 1	Buy now
4	6YK-24260-01 Fuel meter assembly	Buy now
5	90157-05M16 Screw, pan head	Buy now
6	6YL-24329-00 Seal	Buy now
7	6YL-24268-01 Gasket, fuel meter	Buy now
8	6YK-24306-02 Fuel Pipe Comp. 1 AP	Buy now
9	6Y1-24305-04 Fuel pipe joint comp. 2	Buy now
10	93210-08287 O-ring (655)	Buy now
11	6Y1-24397-10 Collar	Buy now
12	61J-24360-00 Primer pump assembly	Buy now
13	90445-11M05 Hose (I1000)	Buy now
14	90445-11M81 Hose (I3000)	Buy now
15	650-24351-01 Band 1	Buy now

Fuel Tank

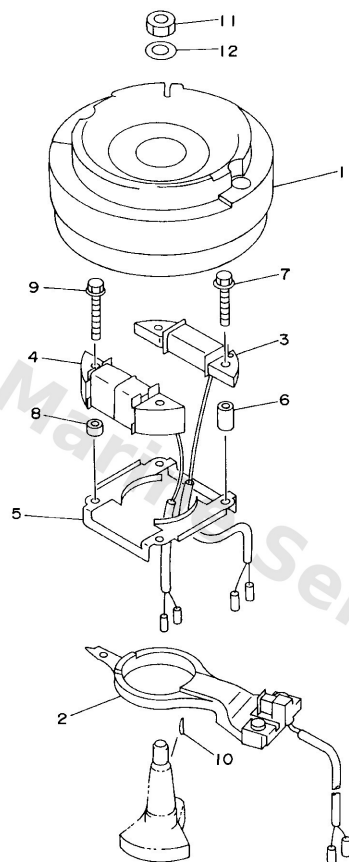


69T0200-1181

E5

Ref	Part	
16	680-24305-01 Fuel pipe joint comp. 2	Buy now
18	6Y1-24397-00 Collar	Buy now
19	90445-11M06 Hose (I3000)	Buy now
20	6YL-24201-02 Fuel Tank assembly AP GASOLINE	Buy now
21	6YL-24610-00 Cap Assembly	Buy now
23	6YL-24260-01 Fuel meter assembly	Buy now

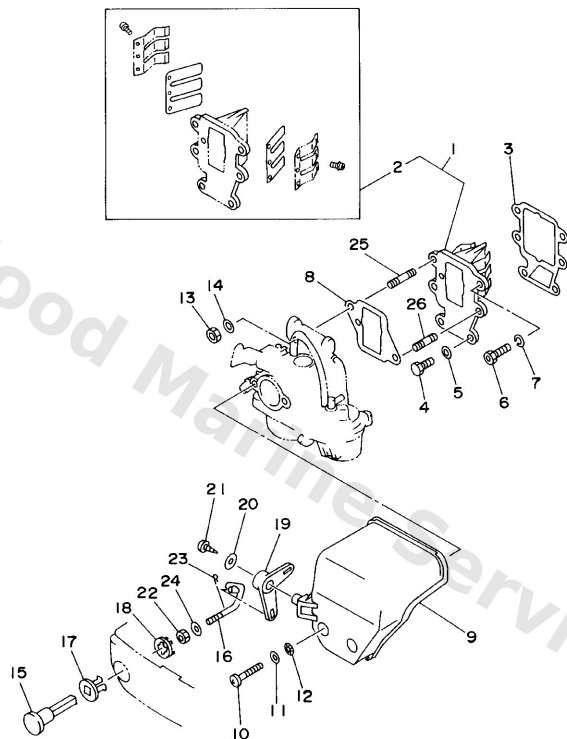
Generator



C2

Ref	Part	
1	63V-85550-11 Rotor assembly	Buy now
2	63V-85580-01 Coil, pulser	Buy now
3	63V-85520-00 Coil, charge	Buy now
4	63V-85533-00 Coil, lighting EK15N-FOR AFRICA	Buy now
5	63V-41611-00 Retainer, magneto base	Buy now
6	90387-06M53 Collar (1m1)	Buy now
7	90105-06M68 Bolt, washer based(63v)	Buy now
8	90387-06M24 Collar(6r8) EK15N-FOR AFRICA	Buy now
9	90105-06M69 Bolt, washer based(63v) EK15N-FOR AFRICA	Buy now
9	97095-06012 Bolt(gh1)	Buy now
10	90280-05013 Key, woodruff	Buy now
11	90170-12066 Nut, hexagon 6481155500	Buy now
12	90201-12472 Washer, plate (4n0)	Buy now

Intake

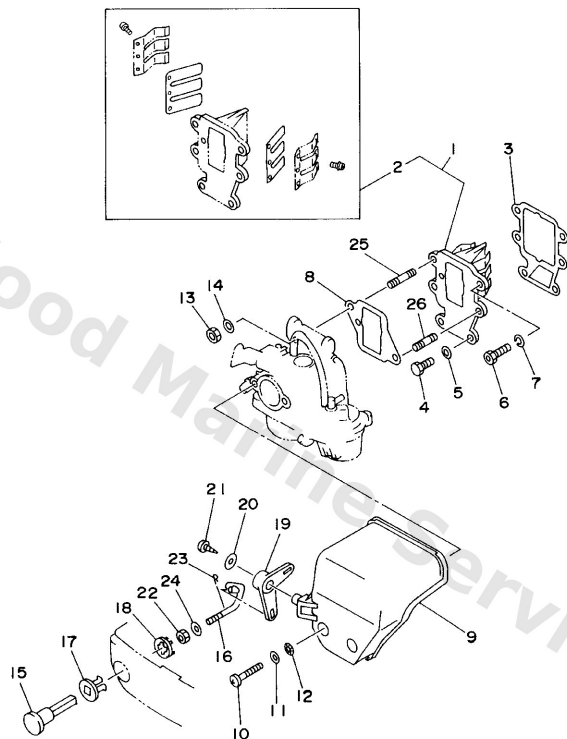


65G1200-7040

B1

Ref	Part	
1	65G-13610-00 4-	Buy now
2	682-W0004-00 Reed set	Buy now
3	682-13621-00 Gasket, valve seat	Buy now
4	97095-06016 Bolt, hexagon deep recess	Buy now
5	92995-06600 Washer, plain (646)	Buy now
6	90101-06128 Bolt (658)	Buy now
7	92903-06100 Washer(6a1)	Buy now
8	677-14198-00 Gasket	Buy now
9	65G-14417-00 Cover 1	Buy now
10	97880-05030 Ybs86-530 screw,panhead	Buy now
11	92990-05600 Washer, plain (646)	Buy now
12	90209-05M24 Washer	Buy now
13	95380-06700 Nut	Buy now
15	65G-41271-00 Knob, Choke	Buy now
16	65G-41256-00 Rod, Choke 1	Buy now

Intake

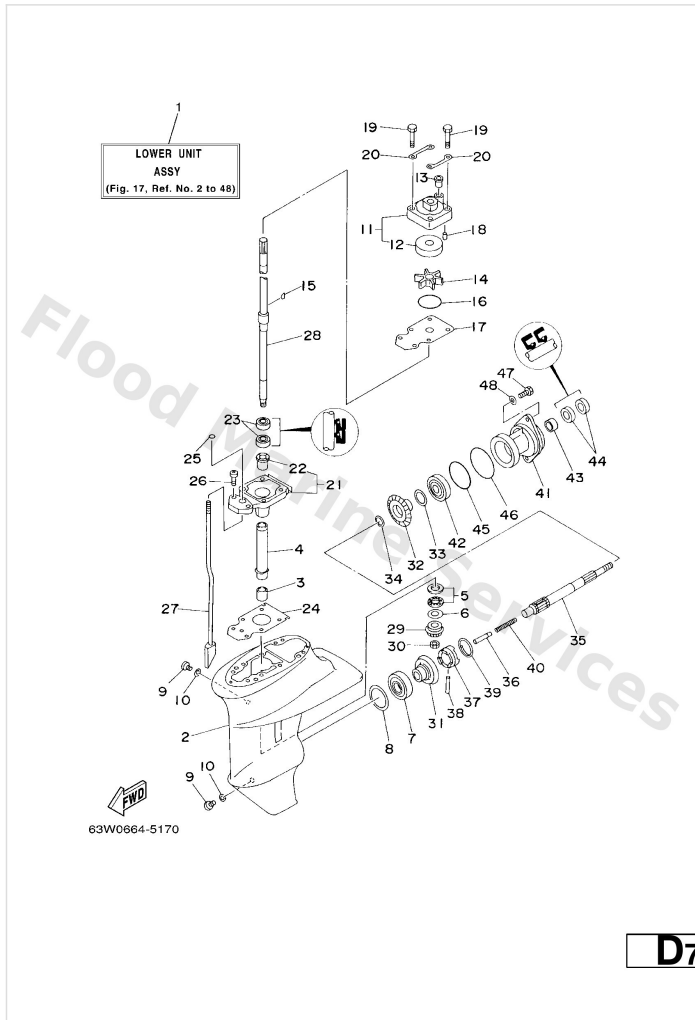


65G1200-7040

B1

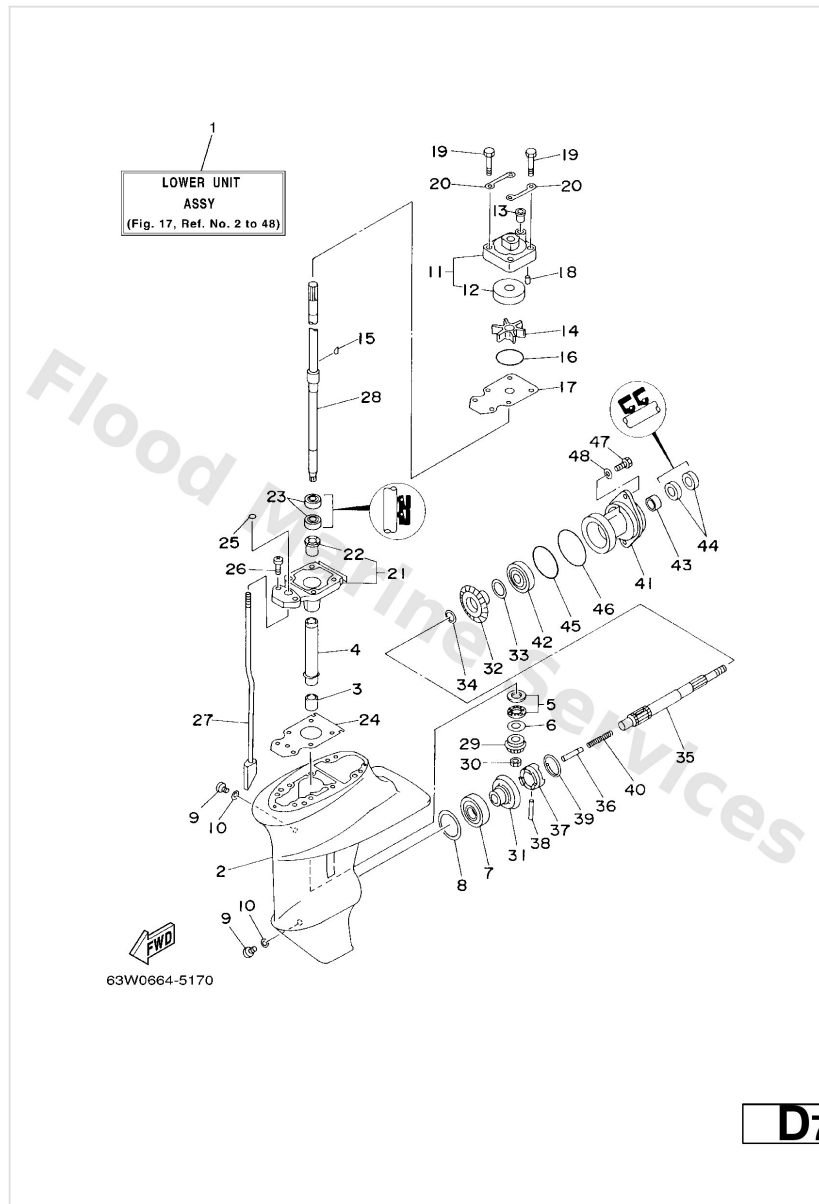
Ref	Part	
17	689-41273-00 Grommet	Buy now
18	6J8-41274-00 Grommet 2	Buy now
19	6M7-41252-00 Lever, choke	Buy now
20	90201-05M09 Washer, plate(63v)	Buy now
21	90164-05M00 Screw, tapping (6f5)	Buy now
22	95380-04700 Nut(6I4)	Buy now
23	90468-10004 Clip 626412360000	Buy now
24	90202-05203 Washer, plate(j45)	Buy now
25	90116-06130 Bolt, stud	Buy now
26	95627-06325 Bolt, stud(6e0)	Buy now

Lower Casing. Drive 1



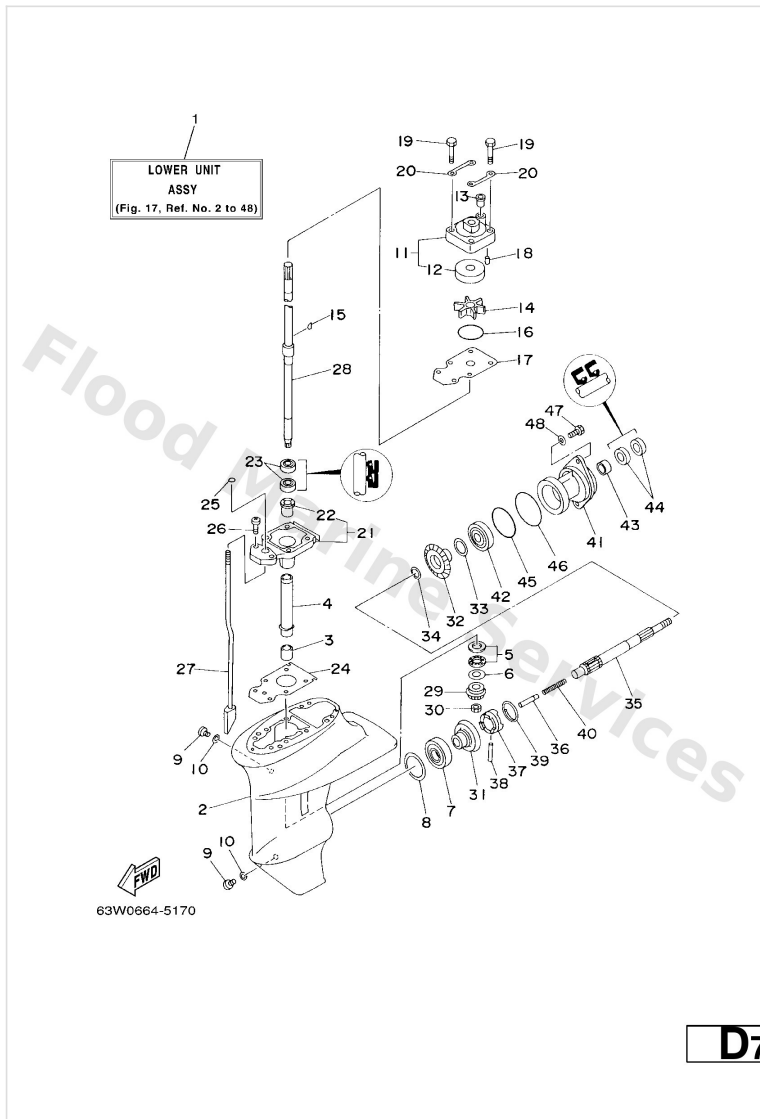
Ref	Part	
1	65E-45300-02-4D 17 – S	Buy now
1	65E-45300-12-4D 17 – L	Buy now
2	63V-45311-01-4D Casing, lower	Buy now
3	93315-314V8 Bearing, needle (6e7)	Buy now
4	63V-45536-00 Sleeve, drive shaft	Buy now
5	93341-41414 Bearing	Buy now
6	6E8-45587-10-13 Shim (t:1.13mm) UR	Buy now
6	6E8-45587-10-20 Shim (t:1.20mm) UR	Buy now
7	93332-00005 Brg,cyl-cal roller 0.19g nt	Buy now
8	664-45567-01-10 Shim (t:0.10mm) UR	Buy now
8	664-45567-01-12 Shim (t:0.12mm) UR	Buy now
8	664-45567-01-15 Shim (t:0.15mm) UR	Buy now
8	664-45567-01-18 Shim (t:0.18mm) UR	Buy now
8	664-45567-01-30 Shim (t:0.30mm) UR	Buy now
8	664-45567-01-40 Shim (t:0.40mm) UR	Buy now

Lower Casing. Drive 1



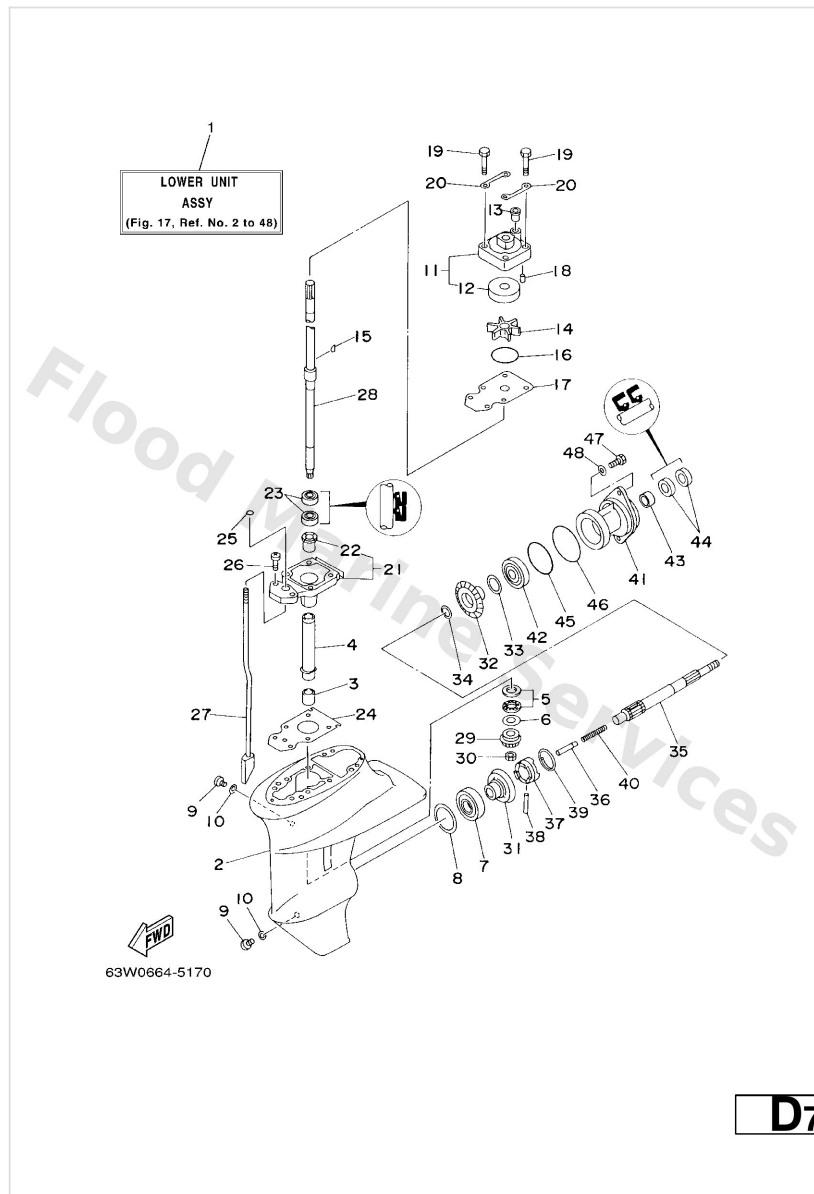
Ref	Part	
8	664-45567-01-50 Shim (t:0.50mm) UR	Buy now
9	90340-08002 Plug, straight screw	Buy now
10	90430-08020 Gasket	Buy now
11	63V-44301-40 Water pump housing comp. FOR CHROMATE	Buy now
12	63V-44322-40 Insert, cartridge	Buy now
13	647-44366-00 Damper, water seal 2	Buy now
14	63V-44352-01 Impeller	Buy now
15	63V-44338-00 Key, woodruff	Buy now
16	93210-44398 O-ring(55x)	Buy now
17	63V-44323-40 Outer plate, cartridge FOR CHROMATE	Buy now
18	93604-12M07 Pin, dowel (688)	Buy now
19	97080-08045 Bolt, hexagon	Buy now
20	63V-44328-00 Plate	Buy now
21	63V-45331-00-5B Housing, bearing	Buy now
22	90381-14020 Bushing, drive shaft 1	Buy now

Lower Casing. Drive 1



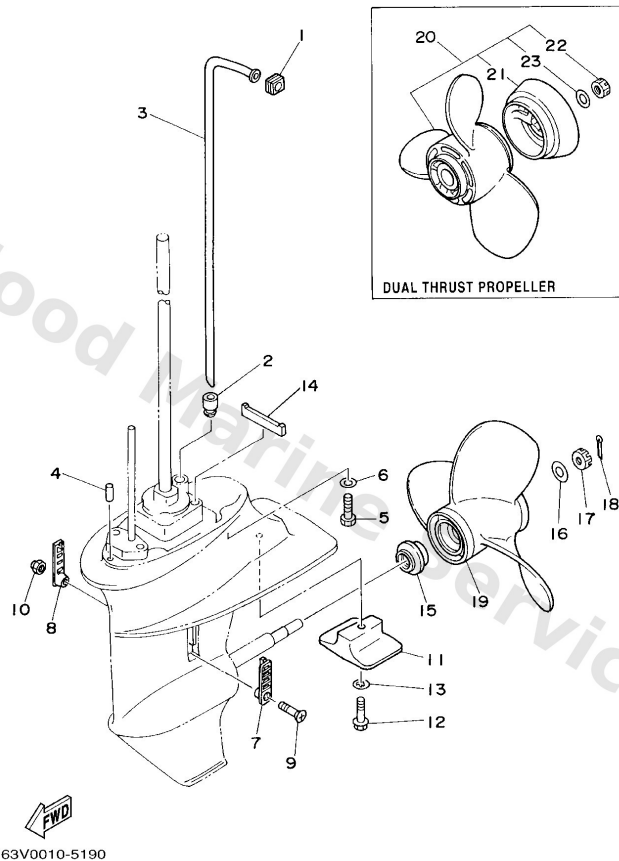
Ref	Part	
23	93101-20048 Oil seal (20x30x6-648)	Buy now
24	63V-45315-A0 Packing, lower casing	Buy now
25	93210-06ME6 O-ring	Buy now
26	97080-08025 Screw, bind(j36)	Buy now
27	63V-44150-00 Shift cam assembly S	Buy now
27	63V-44150-10 Shift cam assembly L	Buy now
28	63V-45510-01 Drive shaft assembly S	Buy now
28	63V-45510-11 Drive shaft assembly L	Buy now
29	63V-45551-00 Pinion	Buy now
30	90179-08M06 Nut (6e7)	Buy now
31	6E7-45560-01 Gear	Buy now
32	6E7-45571-00 Gear 2	Buy now
33	626-45577-00-01 Shim (t:0.10mm) UR	Buy now
33	626-45577-00-03 Shim (t:0.30mm) UR	Buy now
33	626-45577-00-05 Shim (t:0.50mm) UR	Buy now

Lower Casing. Drive 1



Ref	Part	
34	90201-17682 Washer, plate (2k7)	Buy now
35	683-45611-00 Shaft propeller	Buy now
36	650-45635-00 Plunger, shift	Buy now
37	682-45631-00 Clutch, dog	Buy now
38	90250-05010 Pin straight 648456320000	Buy now
39	648-45633-00 Ring, cross pin	Buy now
40	90501-14M06 Spring, compression	Buy now
41	683-45361-02-4D Cap, lower casing	Buy now
42	93306-00501 Bearing(1ff)	Buy now
43	93315-317U2 Brg,cyl-cal roller 14g (683)	Buy now
44	93101-17054 Oil seal (17x30x6-650)	Buy now
45	93210-57M09 O-ring (683)	Buy now
46	93210-56M80 O-ring(6j8)	Buy now
47	97095-06020 Bolt(7u8)	Buy now
48	92995-06600 Washer, plain (646)	Buy now

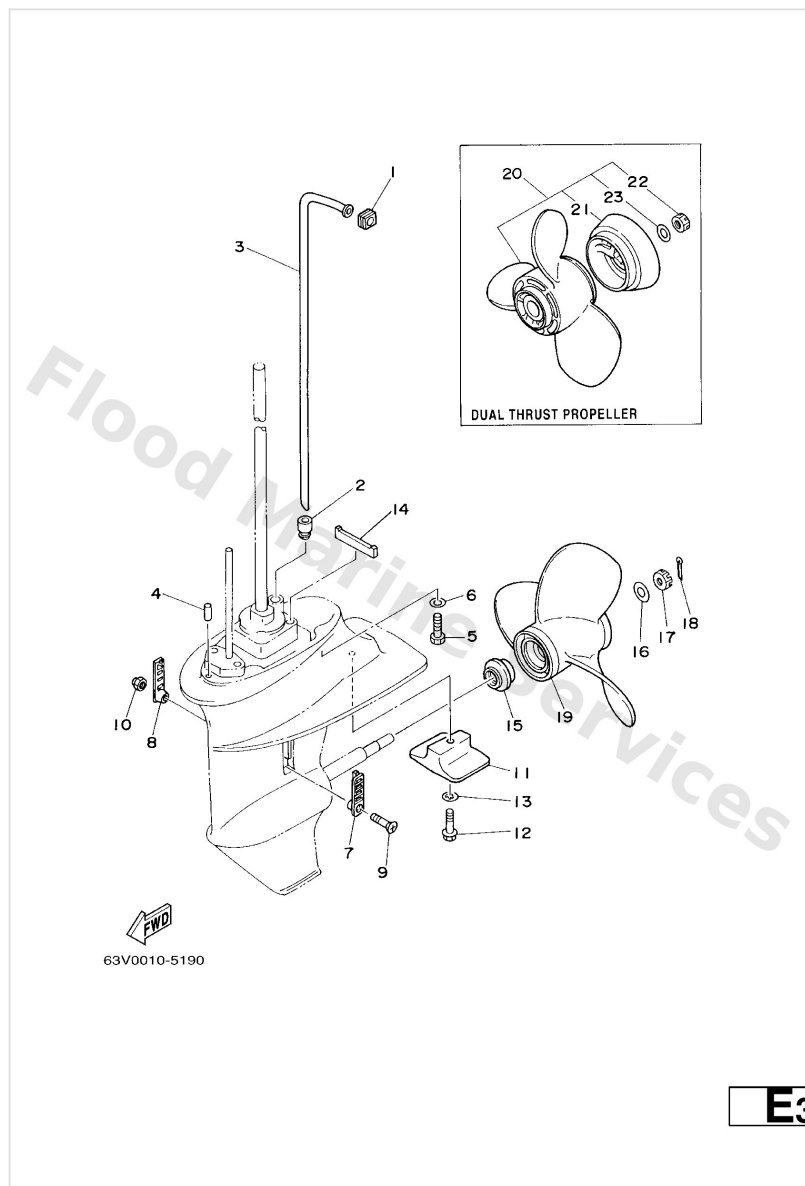
Lower Casing. Drive 2



E3

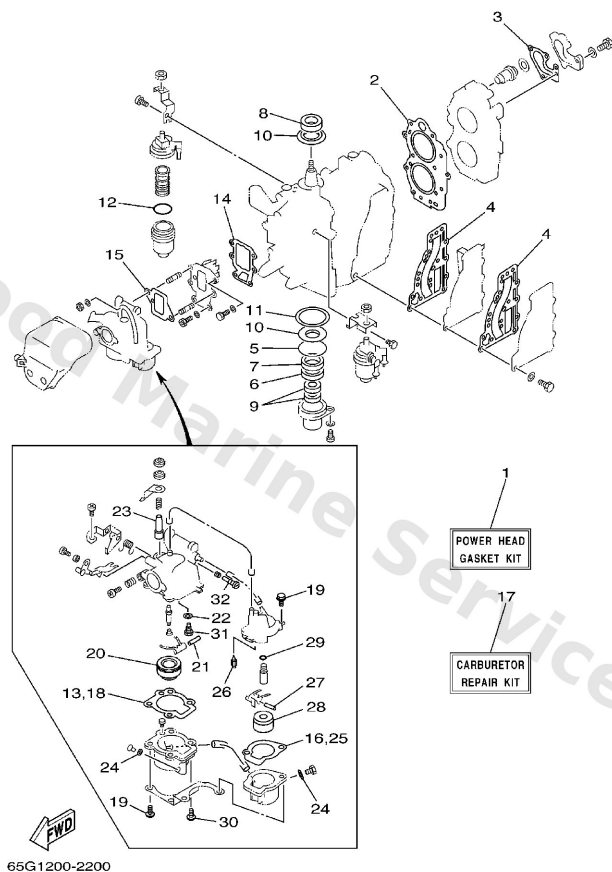
Ref	Part	
1	63V-44365-10 Damper, water seal 1	Buy now
2	63V-44368-00 Rubber, water seal 4	Buy now
3	63V-44361-01 Tube, water S	Buy now
3	63V-44361-11 Tube, water L	Buy now
4	93604-12M07 Pin, dowel (688)	Buy now
5	97075-08030 Bolt, hexagon (fj1)	Buy now
6	92995-08600 Washer, plain (663)	Buy now
7	6G1-45214-00 Cover, water inlet	Buy now
8	63V-45215-00 Cover, water inlet	Buy now
9	90152-05M04 Screw, countersunk	Buy now
10	90185-05002 Nut nylon (sus)(ex4)	Buy now
11	61N-45251-01 Anode	Buy now
12	95895-06030 Bolt, flange deep recess	Buy now
13	92990-06300 Washer, tooth	Buy now
14	63V-45375-00 Damper, seal	Buy now

Lower Casing. Drive 2



Ref	Part	
15	6E7-45987-01 Spacer	Buy now
16	90201-10M01 Washer, plate(6m7)	Buy now
17	90171-10M01 Nut castle (683)	Buy now
18	91490-30020 Pin cotter	Buy now
19	63V-45947-00-EL Propeller (3x9-1/4 x8 -j) UR	Buy now
19	683-45941-00-EL Propeller (3x9-1/4"x12"-j) UR	Buy now
19	683-45943-00-EL Propeller (3x9-1/4"x10-1/2"-j) UR	Buy now
19	683-45945-00-EL Propeller (3X9-1/4"x9"-j) UR	Buy now
19	683-45947-00-EL Propeller (3X9-1/4"x8"-j) UR	Buy now
19	683-45949-00-EL Propeller (3x9-1/2"x6-1/2"-j) UR	Buy now
19	683-45952-00-EL Propeller (3X9-1/4"x9-3/4"-j) UR	Buy now
21	6E7-45986-00 Ring, deflector	Buy now
22	90171-10M07 Nut, castle(6g8)	Buy now
23	90201-10M02 Washer, plate(6g9)	Buy now

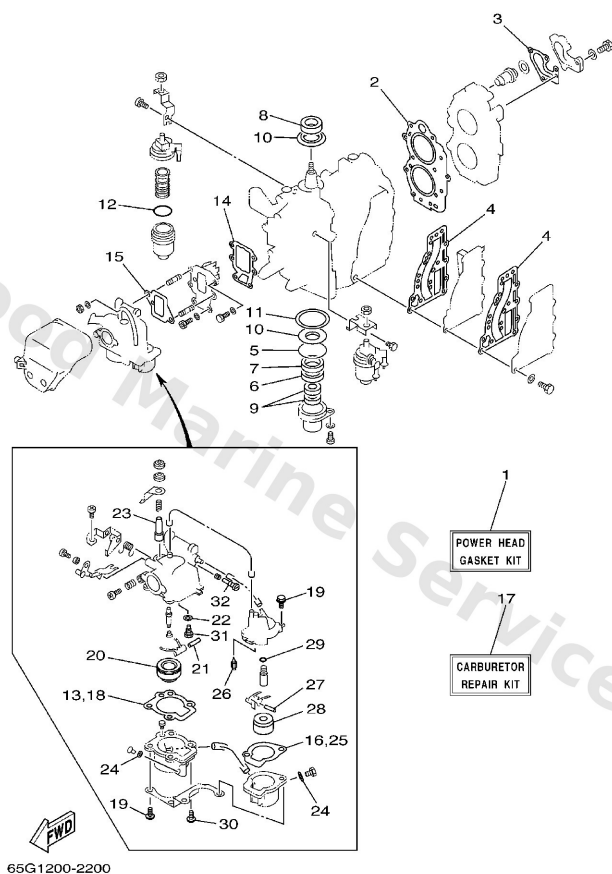
Repair Kit 1



E6

Ref	Part	
1	65G-W0001-02 20 –	Buy now
2	63V-11181-A1 Gasket, cylinder head 1	Buy now
3	682-12414-A1 Gasket, cover	Buy now
4	63V-41112-A0 Gasket, exhaust inner cover	Buy now
5	93210-46MH8 O-Ring	Buy now
6	93101-25018 Oil seal	Buy now
7	93102-25M48 Oil seal(63v)	Buy now
8	93110-23M00 Oil seal (682)	Buy now
9	93101-13018 Oil seal	Buy now
10	63V-11445-00 Spacer	Buy now
11	90201-46M29 Washer, plate(63v)	Buy now
12	93210-32738 O-ring(1wg)	Buy now
13	650-14384-00 Gasket, float chamber	Buy now
14	682-13621-00 Gasket, valve seat	Buy now
15	677-14198-00 Gasket	Buy now

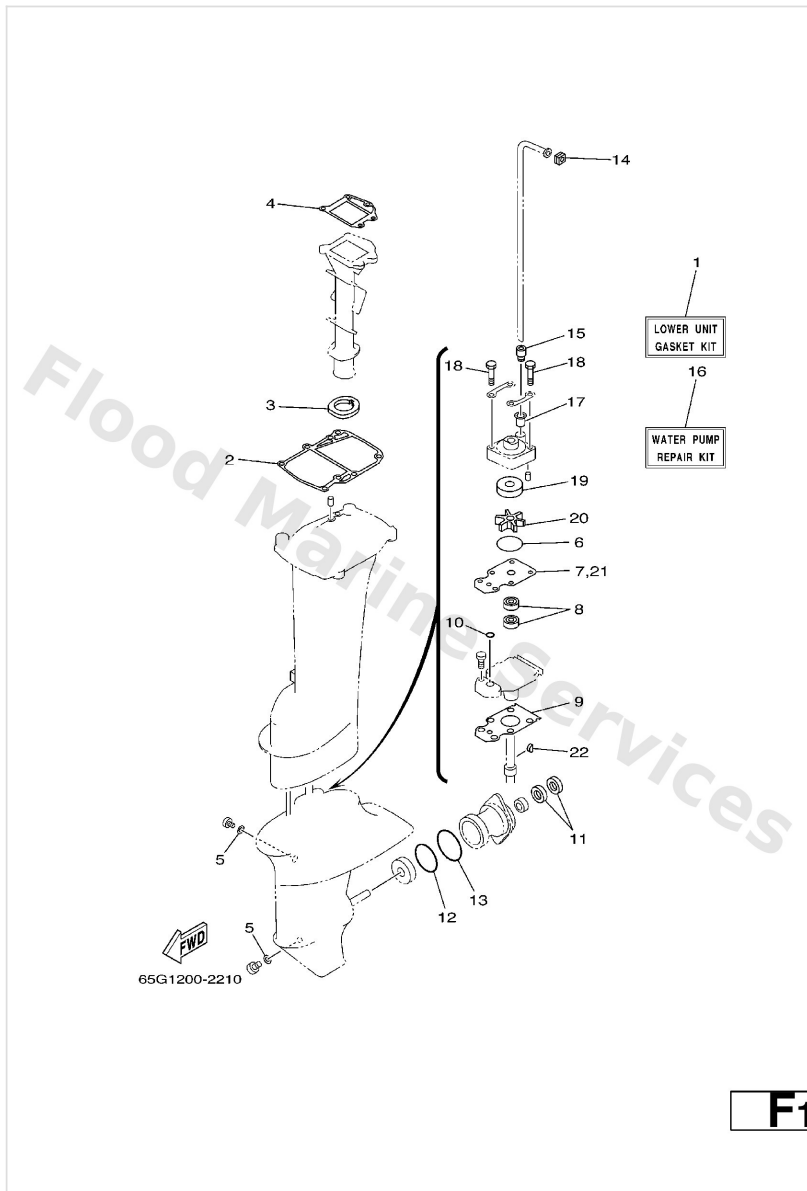
Repair Kit 1



E6

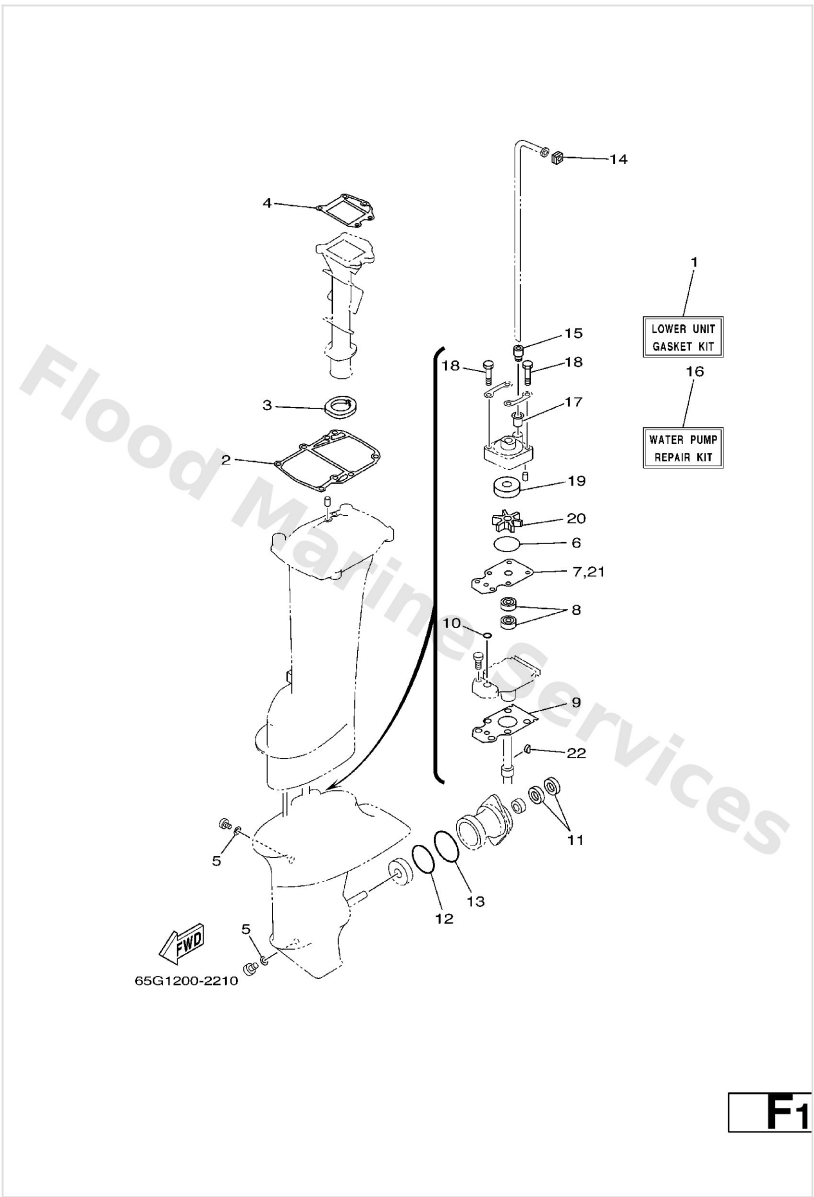
Ref	Part	
16	652-14384-00 Gasket, float chamber	Buy now
17	65G-W0093-00 20 -	Buy now
19	97980-04115 5-	Buy now
20	647-14385-00 Float	Buy now
21	626-14386-10 Pin, Float	Buy now
22	626-14398-00 Gasket	Buy now
23	626-14371-00 Plunger, starter	Buy now
24	6L2-14398-00 Gasket	Buy now
26	6F5-14392-00 Valve, needle	Buy now
27	6M7-14386-00 Pin, float	Buy now
28	652-14385-00 Float	Buy now
29	652-14147-00 Ring, o	Buy now
30	97980-04112 Screw, pan head (686)	Buy now
31	677-14390-12 Valve seat assembly	Buy now
32	647-14323-00 Screw, air adjusting	Buy now

Repair Kit 2



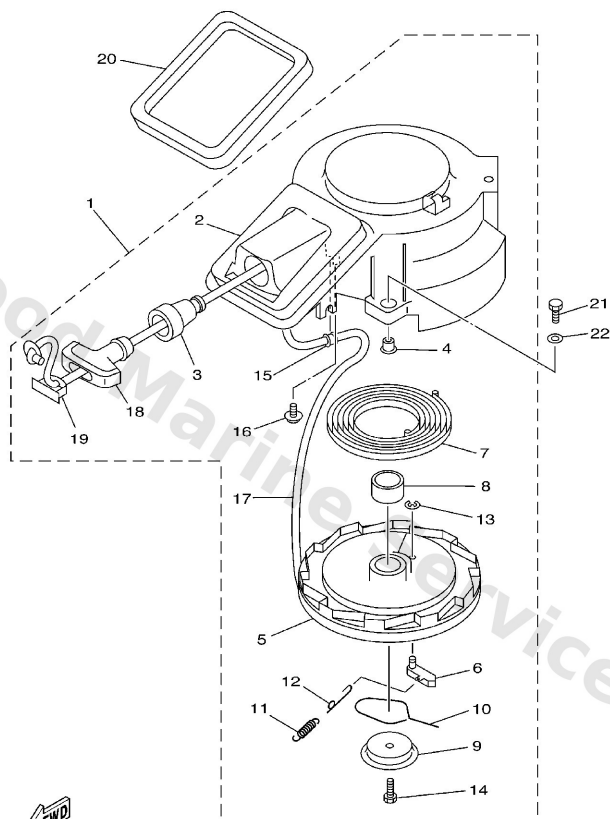
Ref	Part	
1	65G-W0001-C1 21 – FOR CHROMATE	Buy now
2	63V-45113-A1 Gasket, upper casing	Buy now
3	63V-41135-00 Gasket, exhaust manifold	Buy now
4	63V-41133-A1 Gasket, exhaust manifold 1	Buy now
5	90430-08020 Gasket	Buy now
6	93210-44398 O-ring(55x)	Buy now
7	63V-44323-40 Outer plate, cartridge	Buy now
8	93101-20048 Oil seal (20x30x6-648)	Buy now
9	63V-45315-A0 Packing, lower casing	Buy now
10	93210-06ME6 O-ring	Buy now
11	93101-17054 Oil seal (17x30x6-650)	Buy now
12	93210-57M09 O-ring (683)	Buy now
13	93210-56M80 O-ring(6j8)	Buy now
14	63V-44365-10 Damper, water seal 1	Buy now
15	63V-44368-00 Rubber, water seal 4	Buy now

Repair Kit 2



Ref	Part	
16	65G-W0078-01 21 – FOR CHROMATE	Buy now
17	647-44366-00 Damper, water seal 2	Buy now
18	97080-08045 Bolt, hexagon	Buy now
19	63V-44322-40 Insert, cartridge	Buy now
20	63V-44352-01 Impeller	Buy now
22	63V-44338-00 Key, woodruff	Buy now

Starter

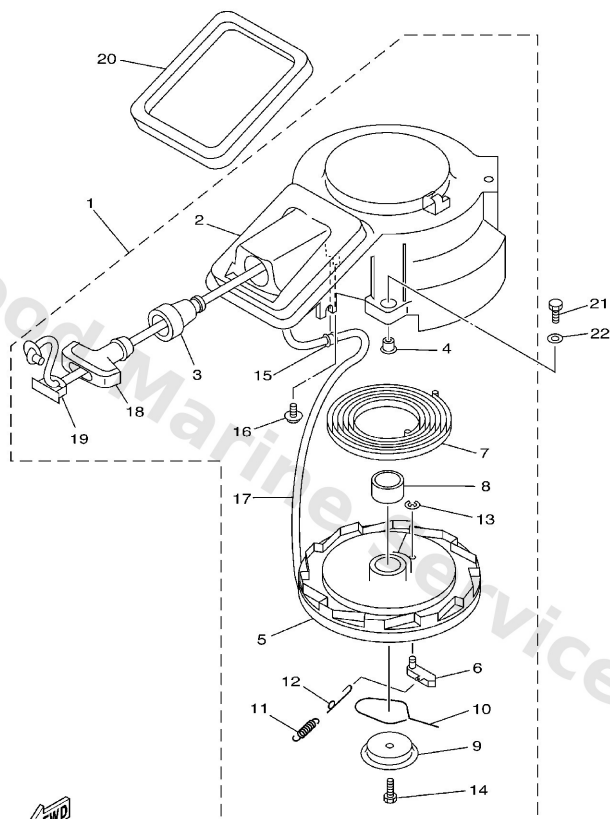


65G1200-8080

C1

Ref	Part	
1	63V-15710-02 Starter assembly	Buy now
2	63V-15711-01 Case, starter	Buy now
3	63V-15795-01 Guide, rope	Buy now
4	90387-06M05 Collar(6h4)	Buy now
5	63V-15714-00 Drum, sheave	Buy now
6	63V-15741-00 Pawl, drive	Buy now
7	63V-15713-00 Spring, starter	Buy now
8	63V-15753-00 Bush	Buy now
9	63V-15716-00 Plate, drive	Buy now
10	63V-15705-01 Spring, drive pawl	Buy now
11	63V-15767-01 Spring	Buy now
12	63V-15784-01 Spring, return	Buy now
13	63V-15744-00 Circlip	Buy now
14	63V-15768-00 Screw	Buy now
15	63V-15764-00 Collar 1	Buy now

Starter

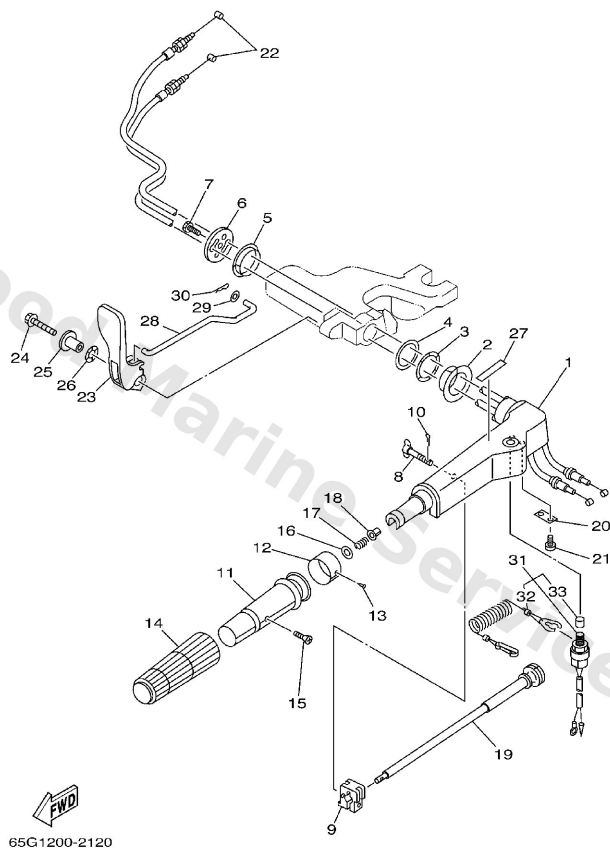


65G1200-8080

C1

Ref	Part	
16	63V-15793-00 Screw	Buy now
17	* item_description	Buy now
18	6G1-15755-00 Handle, starter	Buy now
19	6G1-15779-00 Cover	Buy now
20	63V-15762-00 Seal, rubber 2	Buy now
21	97095-06020 Bolt(7u8)	Buy now
22	92995-06600 Washer, plain (646)	Buy now

Steering

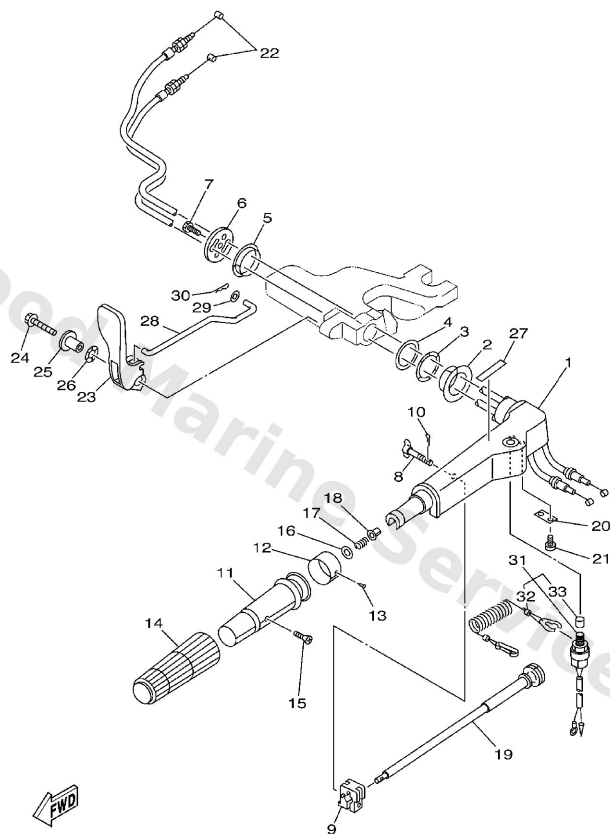


65G1200-2120

C5

Ref	Part	
1	63V-42111-00-4D Handle, steering	Buy now
2	90386-34M97 Bush(63v)	Buy now
3	90206-36M21 Washer, wave(63v)	Buy now
4	90202-36M55 Washer, plate(63v)	Buy now
5	90386-33M96 Bush(63v)	Buy now
6	6G1-42131-01 Cover, handle steering	Buy now
7	97095-06020 Bolt(7u8)	Buy now
8	6G1-42125-01 Bolt, friction adjusting	Buy now
9	6G1-42126-00 Piece, friction	Buy now
10	91490-16010 Pin, cotter	Buy now
11	664-42119-00 Grip, steering handle	Buy now
12	6H2-42137-00 Indicator, throttle	Buy now
13	90269-02M09 Rivet(6l5)	Buy now
14	6G1-42177-00 Rubber, handle	Buy now
15	90149-05M13 Screw, countersunk	Buy now

Steering

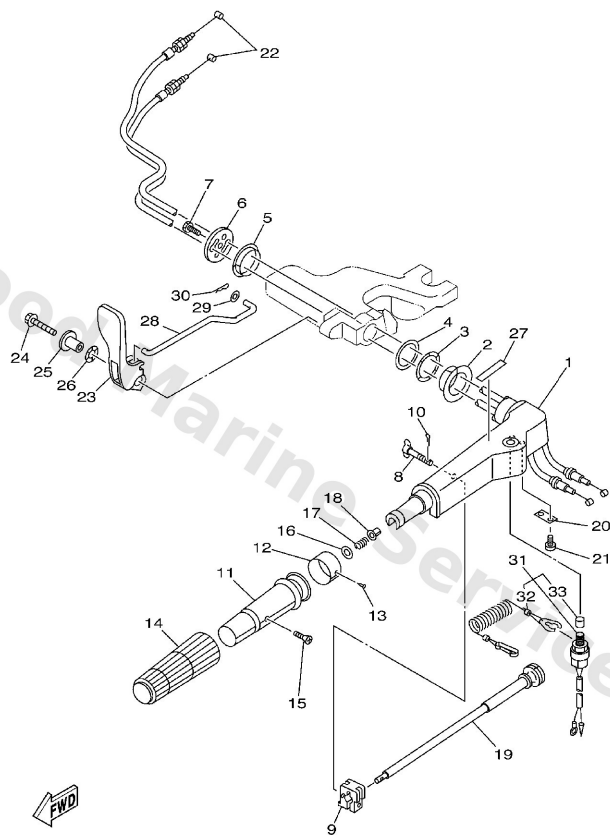


65G1200-2120

C5

Ref	Part	
16	92903-10600 Washer, plate	Buy now
17	90501-23215 Spring (655)	Buy now
18	90386-08032 Bushing (650)	Buy now
19	6G1-42138-01 Lever, throttle	Buy now
20	6E0-42159-02 Stay	Buy now
21	97885-05012 Screw, pan head (646)	Buy now
22	6L2-26301-00 Throttle cable assembly	Buy now
23	63V-44111-02 Handle, gear shift	Buy now
24	90119-06M05 Bolt, with washer(6l2)	Buy now
25	90387-06M86 Collar	Buy now
26	90206-15M18 Washer, wave(6l2)	Buy now
27	6E0-44191-11 Indicator, shift	Buy now
28	63V-44124-02 Link, shift rod	Buy now
29	90202-06009 Washer plate 626427510000	Buy now
30	90468-18008 Clip 620436610000	Buy now

Steering

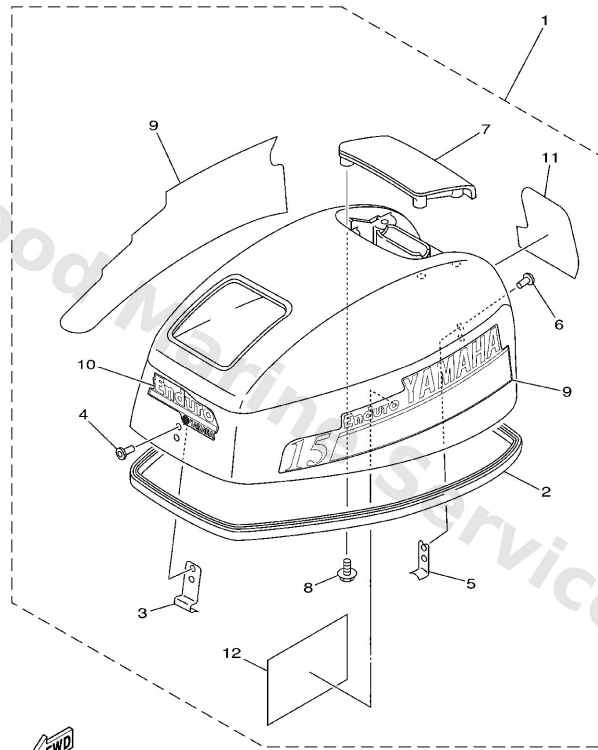


65G1200-2120

C5

Ref	Part	
31	65W-82575-01 Engine stop switch assembly	Buy now
32	682-82556-00 Lanyard, stop switch	Buy now
33	689-8257Y-00 Cap	Buy now

Top Cowling

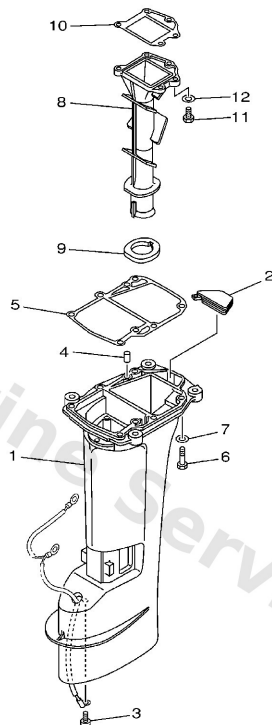


65G2200-3010

A4

Ref	Part	
1	65G-42610-L0-4D Top Cowling assembly	Buy now
2	63V-42615-00 Seal	Buy now
3	6G1-42651-02 Hook	Buy now
4	90266-04M04 Rivet(6e7)	Buy now
5	6L2-42647-00 Holder, clamp band	Buy now
7	63V-42613-01-4D Molding, air duct	Buy now
8	97595-06516 Bolt, with washer(6r6)	Buy now
9	65E-W0070-H0 1-	Buy now
9	65F-W0070-H0 1-	Buy now
10	677-42677-J0 Graphic, front	Buy now
11	65G-42678-K0 Graphic, Rear	Buy now
11	65G-42678-W0 Graphic, Rear	Buy now
12	677-13437-08 1-	Buy now

Upper Casing




63V0100-1170

D6

Ref	Part	
1	63V-45111-04-4D Casing, Upper S	Buy now
1	63V-45111-14-4D 16 – L	Buy now
2	63V-45126-00 Plate, seal damper	Buy now
3	90157-06M06 Screw, pan head(6m7)	Buy now
4	93606-12019 Pin, dowel (614)	Buy now
5	63V-45113-A1 Gasket, upper casing	Buy now
6	97095-08030 Bolt, hexagon (fj1)	Buy now
7	92995-08600 Washer, plain (663)	Buy now
8	65F-41131-00-5B Manifold, ext. 1	Buy now
9	63V-41135-00 Gasket, exhaust manifold	Buy now
10	63V-41133-A1 Gasket, exhaust manifold 1	Buy now
11	97095-06020 Bolt(7u8)	Buy now
12	92995-06600 Washer, plain (646)	Buy now

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