



Yamaha F13.5AEP 2005

Parts Manual

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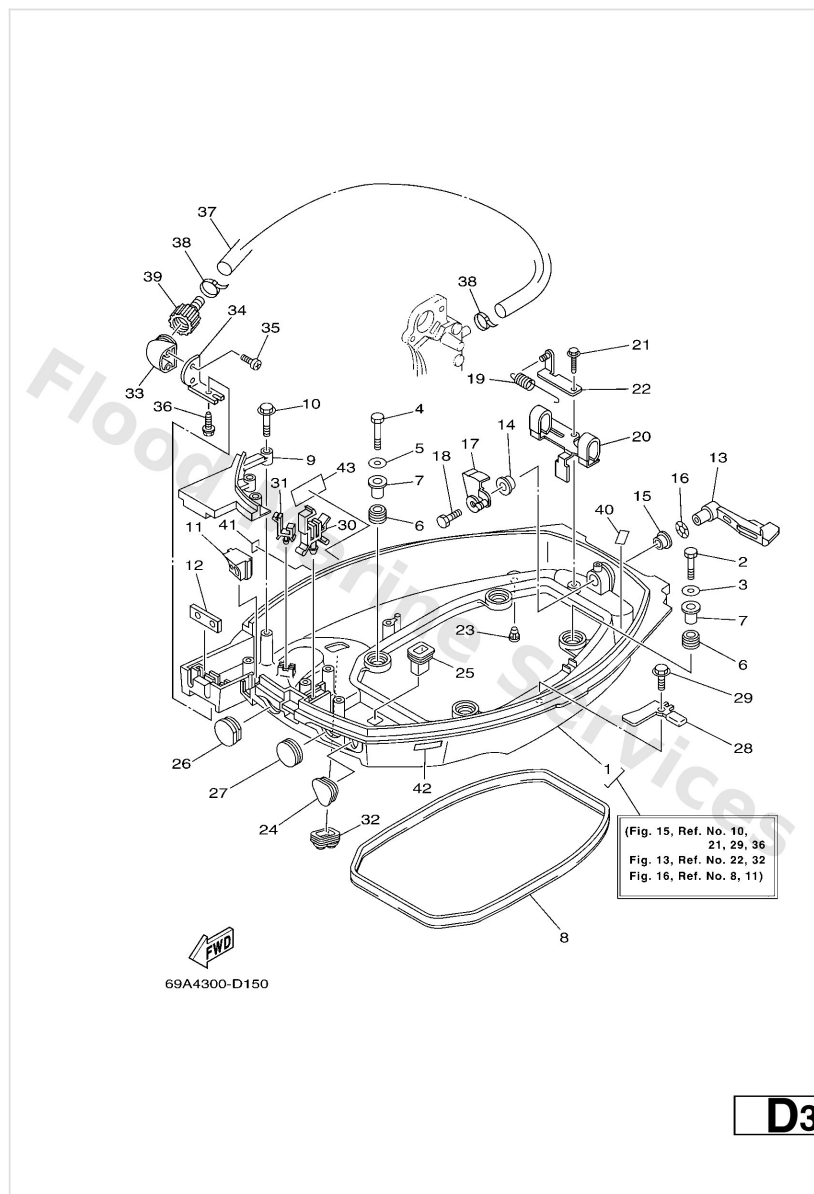
Authorised Yamaha Dealers



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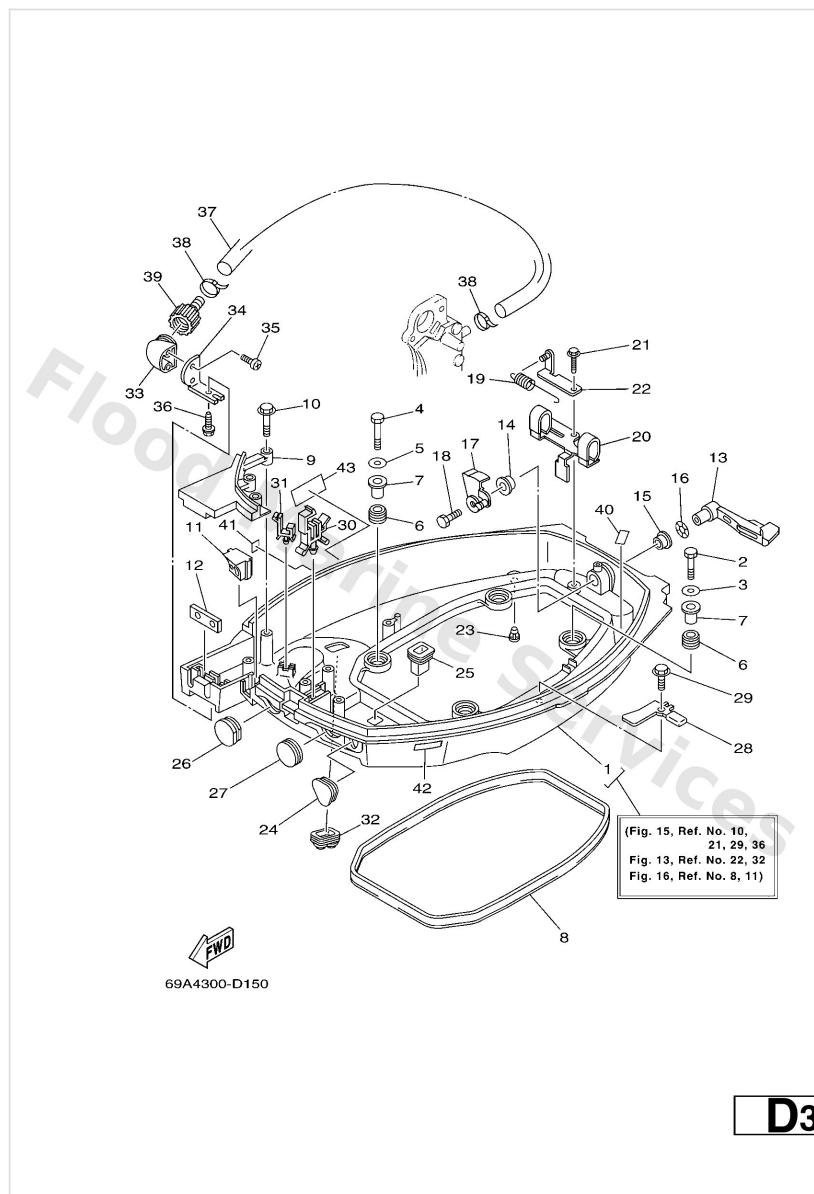
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Bottom Cowling



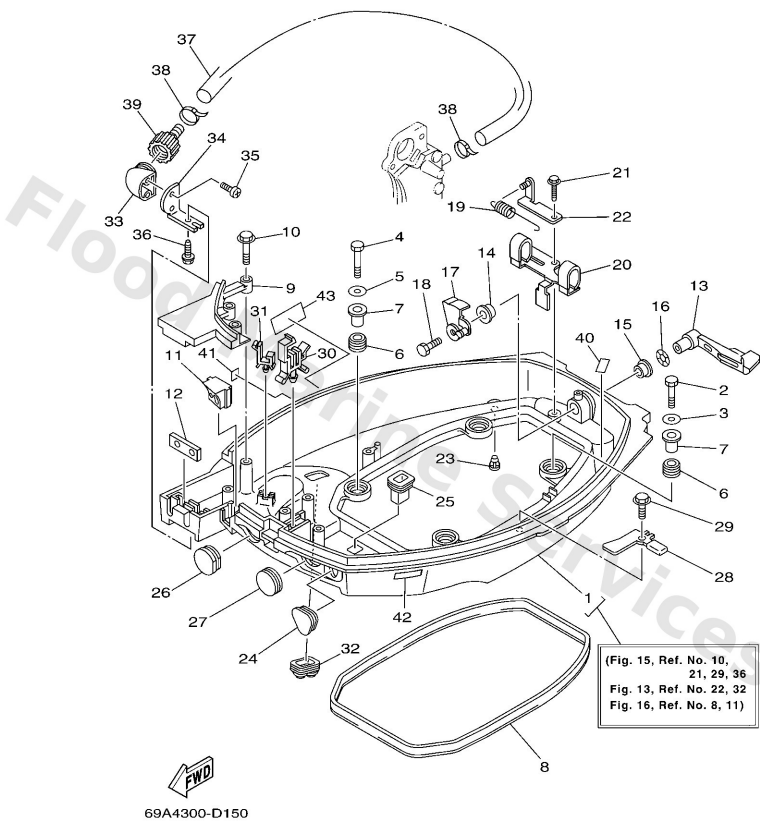
Ref	Part	
1	69A42710134D Bottom cowling assembly WITH TAPPING BOLT	Buy now
2	9709506035 Bolt(j52)	Buy now
3	9299506600 Washer, plain (646)	Buy now
4	9709506025 Bolt	Buy now
6	9048015M31 Grommet (6g1)	Buy now
7	9038706034 Collar (6g1)	Buy now
8	66M4271600 Rubber, seal 1	Buy now
9	66M42738004D Plate, fitting	Buy now
10	9010906M82 Bolt	Buy now
11	66M4272520 Grommet	Buy now
12	62Y4272700 Grommet	Buy now
13	6D442815004D Lever, clamp 1	Buy now
14	9038612M37 Bushing (6f5)	Buy now
15	9038612MA2 Bush	Buy now
16	9020612052 Washer, wave (666)	Buy now

Bottom Cowling



Ref	Part	
17	6D44281600 Lever, Clamp	Buy now
18	9709506012 Bolt(gh1)	Buy now
19	9050618010 Spring Tension	Buy now
20	6D44276600 Bracket 2	Buy now
21	9010906M81 Bolt	Buy now
22	6D44314400 Hook Spring	Buy now
23	6H34439101 Nipple, hose	Buy now
24	65W2632610 Grommet	Buy now
25	6824272700 Grommet	Buy now
26	6824272400 Grommet	Buy now
27	65W4272610 Grommet	Buy now
28	66M4274300 Bracket	Buy now
36	9010906M86 Bolt FLUSHING KIT	Buy now
30	9046525M95 Clamp	Buy now
31	9046409M13 Clamp (6h1)	Buy now

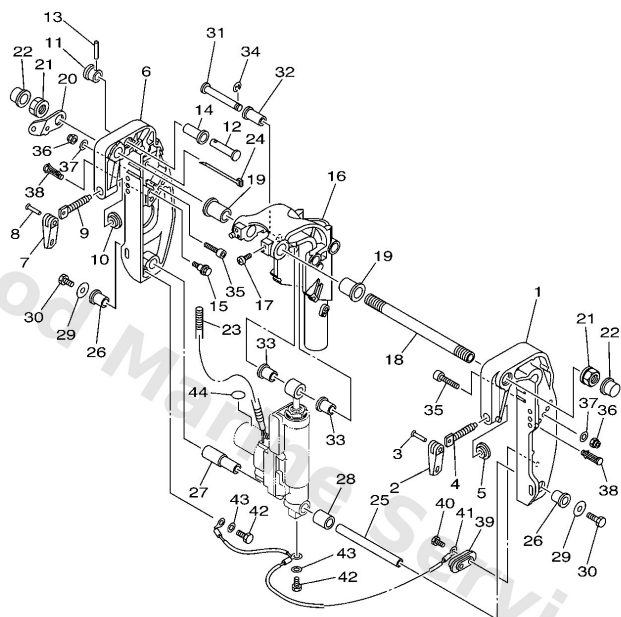
Bottom Cowling



D3

Ref	Part	
32	6H14272621 Grommet FLUSHING KIT	Buy now
33	68T1257200 Adapter FLUSHING KIT	Buy now
34	69W1253500 Plate FLUSHING KIT	Buy now
35	9016706002 Screw, tapping FLUSHING KIT	Buy now
37	66M1248100 Pipe 1 FLUSHING KIT	Buy now
38	9046511M10 Clamp FLUSHING KIT	Buy now
39	6R31258000 Joint assembly FLUSHING KIT	Buy now
40	62Y8237700 Label	Buy now
41	6A12817600 Label Caution	Buy now
42	6E38257H00 Plate Mark	Buy now
43	6G81344451 Mark	Buy now

Bracket 1

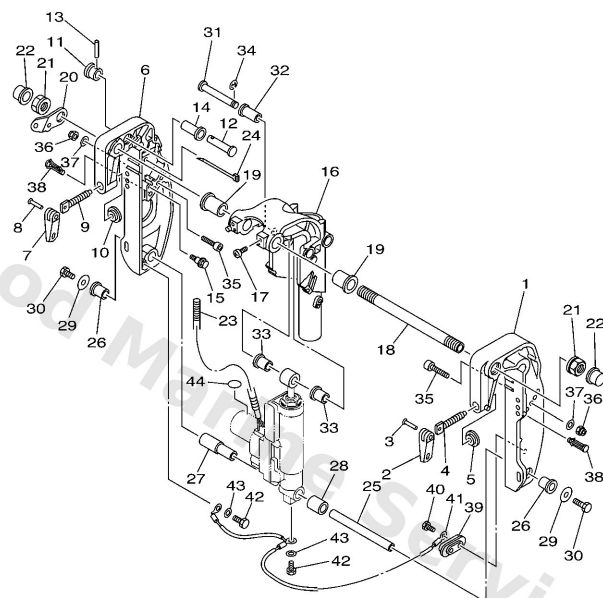


69A1300-2170

D7

Ref	Part	
1	69A43111004D Bracket, clamp 1	Buy now
2	6E04311801 Handle, transom clamp	Buy now
3	9024304M01 Pin(6a1)	Buy now
4	6E74311600 Screw, transom clamp	Buy now
5	6484311401 Pad, transom clamp	Buy now
6	69A43112004D Bracket, clamp 2	Buy now
11	65W4319200 Knob, stopper	Buy now
12	65W4319100 Shaft, stopper	Buy now
13	9169030018 926-51502-00 pin, spring (700)	Buy now
14	9038614MA1 Bush	Buy now
15	9010906M04 Bolt	Buy now
16	69A43311004D Bracket, Swivel 1 S	Buy now
16	69A43311104D Bracket, swivel 1 L	Buy now
17	9788508010 Rivet	Buy now
18	69A4313100 Bolt, clamp bracket	Buy now

Bracket 1

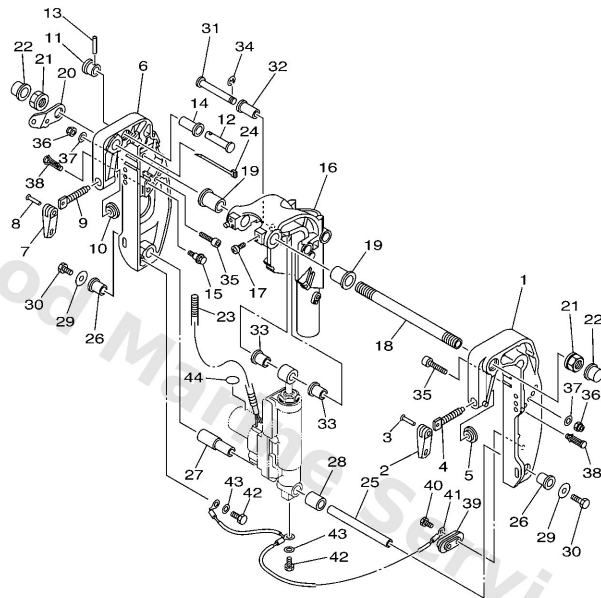


FWD
69A1300-2170

D7

Ref	Part	
19	9038622MA4 Bush	Buy now
20	69A4311300 Plate, clamp bracket	Buy now
21	9018522043 Nut, self-locking	Buy now
22	6G54314501 Cap, clamp bracket	Buy now
23	9044614MH7 Hose	Buy now
24	9046513M97 Clamp	Buy now
25	69G4381800 Pin, lower shock mount	Buy now
26	9038616MA7 Bush	Buy now
27	9038616MA8 Bush	Buy now
28	9038716M02 Collar	Buy now
29	9020108M00 Washer, plate(6e0)	Buy now
30	9708008016 Bolt	Buy now
31	9024912M36 Pin	Buy now
32	9038112M10 Bush, solid	Buy now
33	9038112M11 Bush, solid	Buy now

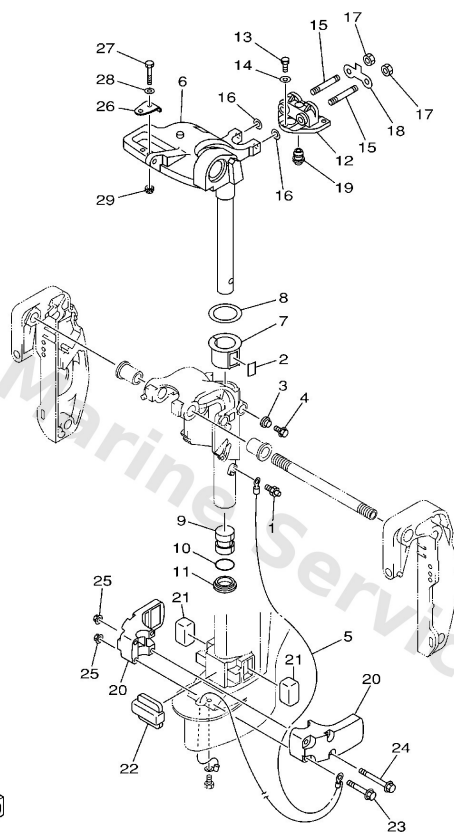
Bracket 1



D7

Ref	Part	
34	9343010M00 Circlip	Buy now
35	9011008M05 Bolt, hexagon socket head	Buy now
36	9018508057 Nut, nylon (6j8)	Buy now
37	9299008600 Washer, plain (663)	Buy now
38	9033808M19 Plug S	Buy now
39	65W4525100 Anode	Buy now
40	9010106020 Bolt	Buy now
41	63V8212700 Wire, lead 2	Buy now
42	9709506010 Bolt	Buy now
43	9299506600 Washer, plain (646)	Buy now
44	69A4315500 Mark 1	Buy now

Bracket 2

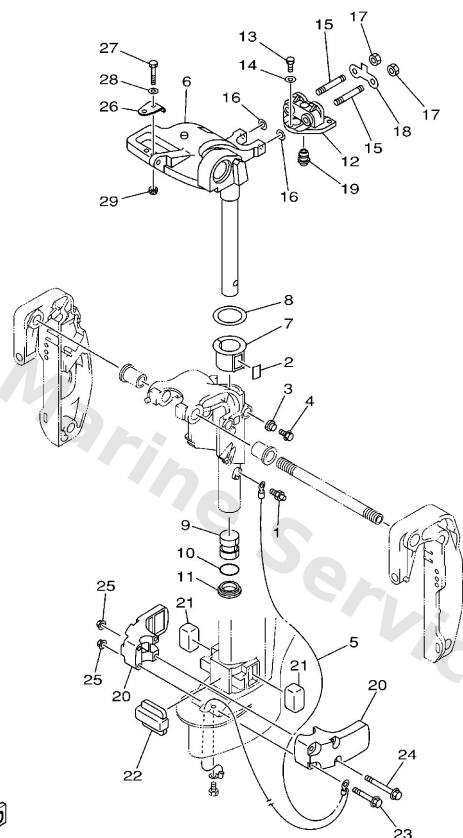


69A0100-0220

E2

Ref	Part	
1	9370006M03 Nipple, grease(6a1)	Buy now
2	63V4252800 Plate, friction	Buy now
3	6894337301 Seal, damper	Buy now
4	9010506M07 Bolt (689)	Buy now
5	66M8212700 Wire, Lead 2 S	Buy now
5	69A8212700 Wire Lead 2 L	Buy now
6	66M42511014D Bracket Steering S	Buy now
6	66M42511114D Bracket, steering L	Buy now
7	63V4253700 Bushing, pivot shaft	Buy now
8	9020145M28 Washer, plate	Buy now
9	9038630048 Bush	Buy now
10	9321029M94 O-ring(6h1)	Buy now
11	9038630M60 Bush(6j8)	Buy now
12	66M44514004D Mount damper, upper side	Buy now
13	9707506025 Bolt	Buy now

Bracket 2

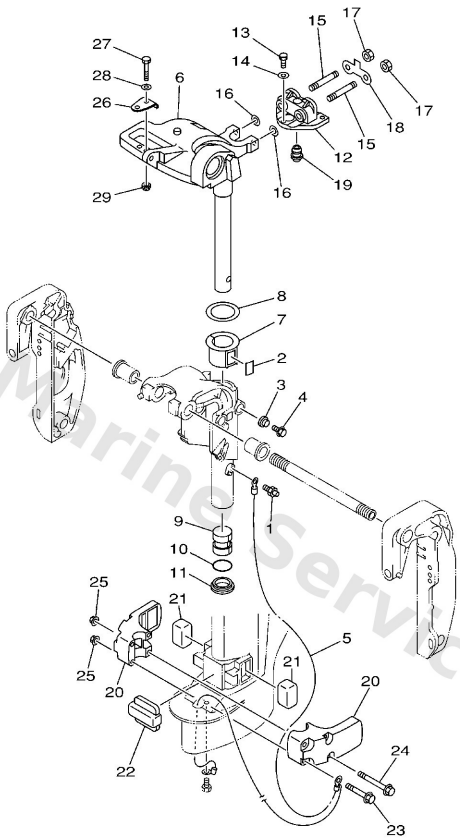


69A0100-0220

E2

Ref	Part	
14	9299506600 Washer, plain (646)	Buy now
15	9011608M54 Bolt, stud(63v)	Buy now
16	9020108M06 Washer, plate	Buy now
17	9538008600 Nut (661)	Buy now
18	66M4452600 Plate	Buy now
19	66M4436600 Damper, water seal	Buy now
20	66M44551004D Housing, lower mount rubber 1	Buy now
21	6824455530 Mount damper, lower side	Buy now
22	66M4455700 Mount damper, lower front	Buy now
23	9011908M45 Bolt, with washer	Buy now
24	9011908M46 Bolt, with washer	Buy now
25	9017908M34 Nut	Buy now
26	63V4851101 Hook, steering	Buy now
27	9707508035 Bolt(70w)	Buy now
28	9299508600 Washer, plain (663)	Buy now

Bracket 2

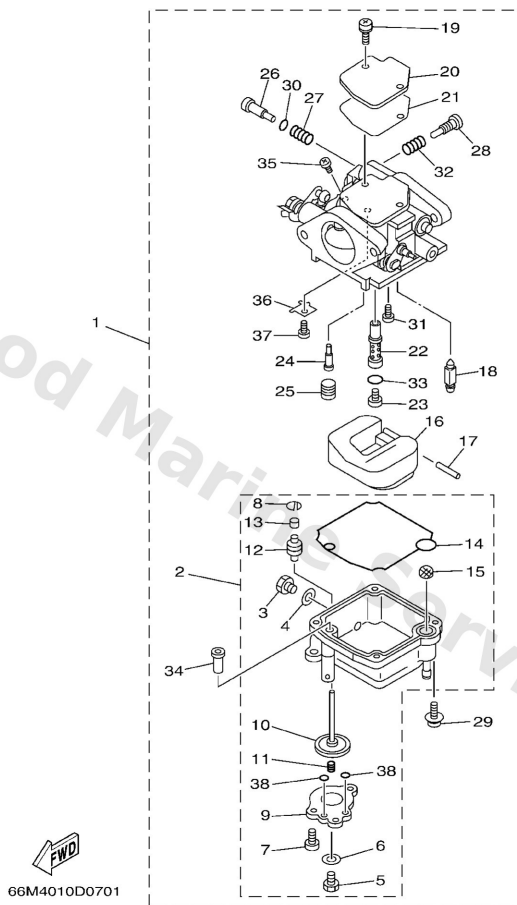


69A0100-0220

E2

Ref	Part	
29	9018508057 Nut, nylon (6j8)	Buy now

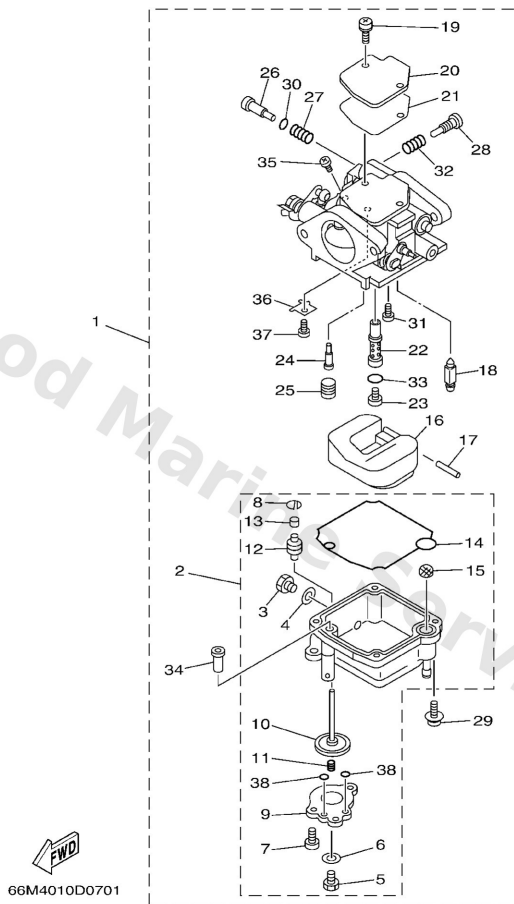
Carburetor



B5

Ref	Part	
1	66M1430100 Carburetor assembly 1	Buy now
2	66M1438102 Body Float Chamber	Buy now
3	62Y1438300 Screw, drain	Buy now
4	66M1439800 Gasket	Buy now
5	6771438301 Screw, drain	Buy now
6	6L21439800 Gasket	Buy now
7	66M1432500 Screw, pan head	Buy now
8	66M1437700 Stopper	Buy now
9	66M1495800 Cover, diaphragm	Buy now
10	66M1436801 Diaphragm assembly 1	Buy now
11	6G81427502 Spring	Buy now
12	66M1423900 Seal	Buy now
13	66M1422500 Cap	Buy now
14	66M1438400 Gasket, float chamber	Buy now
15	66M1482700 Filter	Buy now

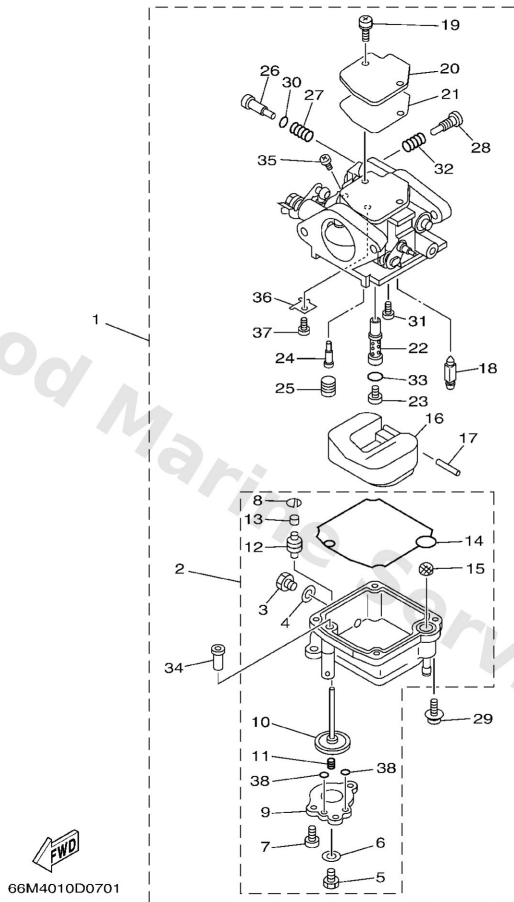
Carburetor



B5

Ref	Part	
16	6L21438500 Float	Buy now
17	6E51438601 Pin, float	Buy now
18	6L21439200 Valve, needle	Buy now
19	9798004110 Screw, pan head (e56)	Buy now
20	6L21415700 Cover, mixing	Buy now
21	62Y1439900 Gasket	Buy now
22	66M1434100 Nozzle Main	Buy now
23	66M1434352 Jet, main (#104)	Buy now
24	66M1434223 Jet, pilot (#45)	Buy now
25	66M1435500 Plug	Buy now
26	5H01432300 Pilot screw set	Buy now
27	30X1433400 Spring, air adjusting	Buy now
28	62Y1452100 Screw, adjust	Buy now
29	9798004112 Screw, pan head (686)	Buy now
30	62Y1439700 O-ring	Buy now

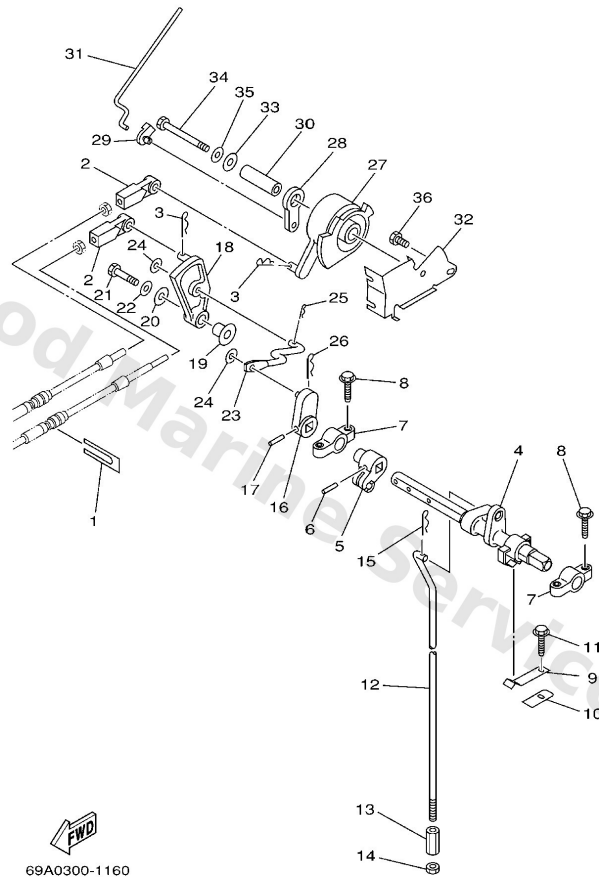
Carburetor



B5

Ref	Part	
31	9898004006 Screw, bind(6l2)	Buy now
32	6461421201 Spring, pilot adjusting	Buy now
33	6F51439700 O-ring	Buy now
34	66M1427200 Valve, check seat	Buy now
35	9789004005 Screw, pan head(6g8)	Buy now
36	66M1415700 Cover Mixing	Buy now
37	9858003005 Screw, pan head(78g)	Buy now
38	69M2453300 O-ring	Buy now

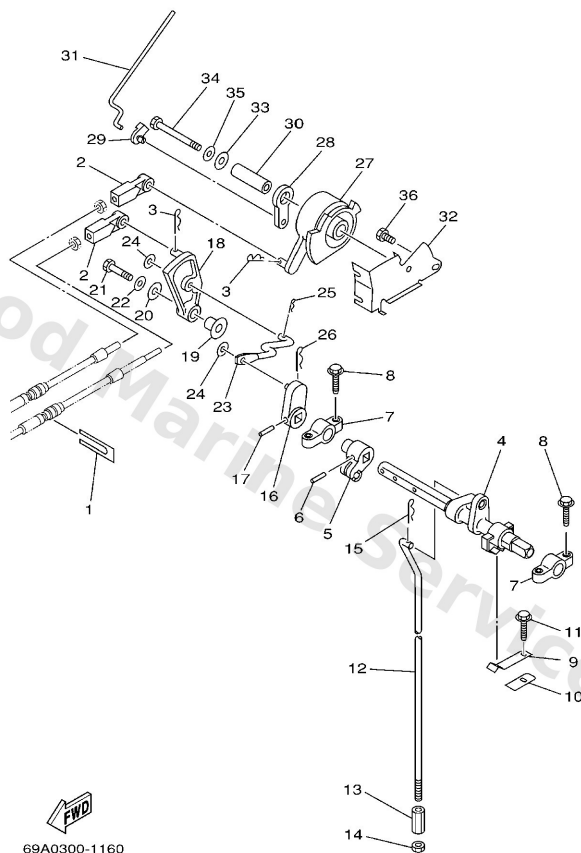
Control



D5

Ref	Part	
1	6H34853800 Clamp, cable	Buy now
2	6634834400 Cable end, remote control	Buy now
3	9046818008 Clip 620436610000	Buy now
4	65W4412100 Lever, shift rod	Buy now
5	66M4412200 Bushing, shift rod lever	Buy now
6	9025403M05 Pin, spring	Buy now
7	6F54166200 Bracket 2	Buy now
8	9010906M81 Bolt	Buy now
9	65W4411600 Spring	Buy now
10	66R4411400 Stopper	Buy now
11	9010906M86 Bolt	Buy now
12	66M4414300 Rod, shift S	Buy now
12	66M4414310 Rod, shift L	Buy now
13	9017006015 Connector, shift rod	Buy now
14	9538006700 Nut	Buy now

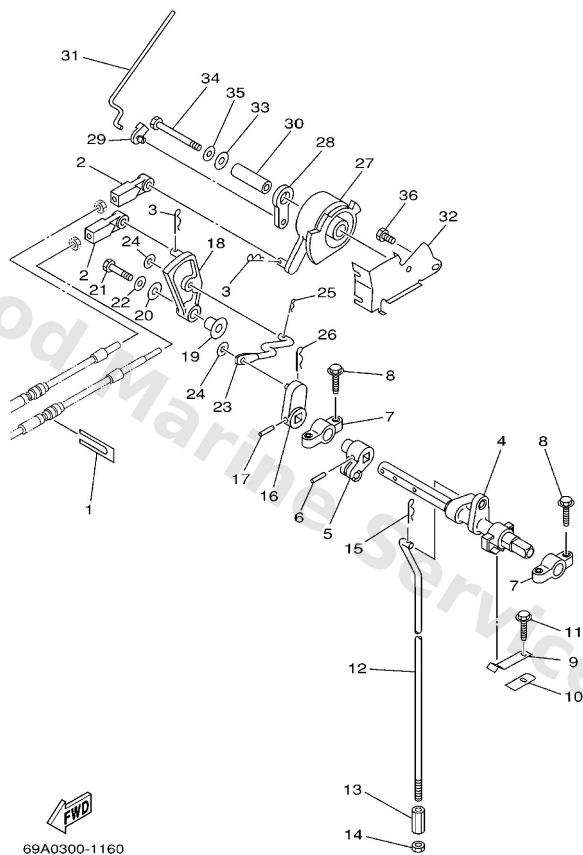
Control



D5

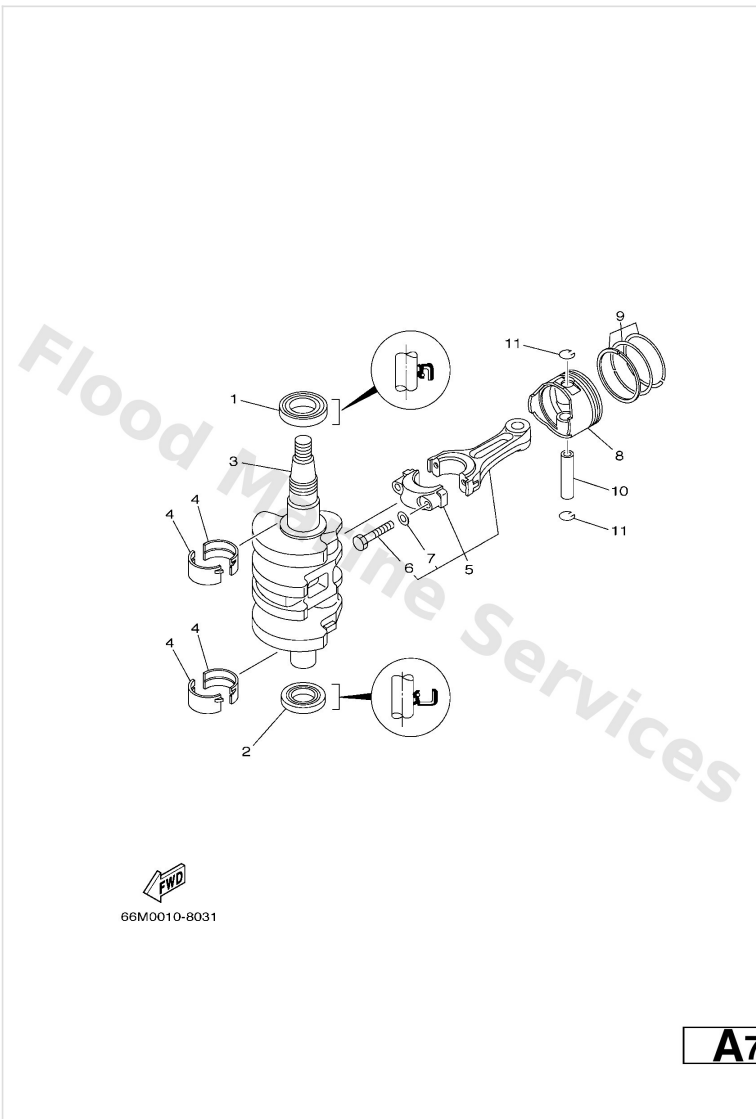
Ref	Part	
16	65W4414200 Joint	Buy now
18	65W4412500 Lever, shift rod	Buy now
19	9038706M29 Collar (6a0)	Buy now
20	9020106M31 Washer (6a0)	Buy now
21	9709506025 Bolt	Buy now
22	9299506600 Washer, plain (646)	Buy now
23	66M4419200 Joint, rod 1	Buy now
24	9020105M06 Washer, plate(61u)	Buy now
25	9046810005 Pin, hair 6264123500	Buy now
27	65W4163800 Pulley	Buy now
28	65W4128300 Lever, free accel.	Buy now
29	6614126202 Joint, choke lever	Buy now
30	9038706064 Collar	Buy now
31	66M4121100 Link, accel.	Buy now
32	65W1449701 Stay, Throttle Wire	Buy now

Control



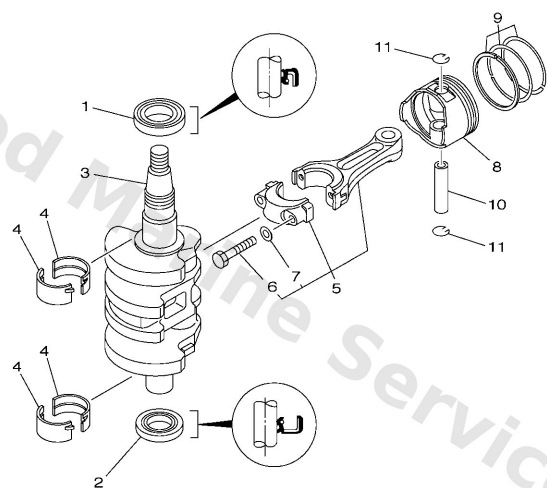
Ref	Part	
34	9709506055 Bolt, hexagon w/w deep recess	Buy now
36	9709506010 Bolt	Buy now

Crankshaft & Piston



Ref	Part	
1	9310235M51 Oil seal	Buy now
2	9310225M52 Oil seal	Buy now
3	66M1141100 Crankshaft	Buy now
4	66M1141600 Plane bearing, crankshaft 1 UR BROWN	Buy now
4	66M1141610 Plane bearing, crankshaft 1 UR BLACK	Buy now
4	66M1141620 Plane bearing, crankshaft 1 UR BLUE	Buy now
5	66M1165000 Connecting rod kit	Buy now
6	66M1165400 Bolt, connecting rod	Buy now
7	9020107M01 Washer, plate	Buy now
8	66M116310096 Piston (std)	Buy now
8	66M1163500 Piston (0.25mm o/s) AP	Buy now
8	66M1163600 Piston (0.50Mm O/S) AP	Buy now
9	66N1160300 Piston ring set (std)	Buy now
9	66N1160400 Piston ring set (0.25mm o/s) AP	Buy now
9	66N1160500 Piston ring set (0.50mm o/s) AP	Buy now

Crankshaft & Piston

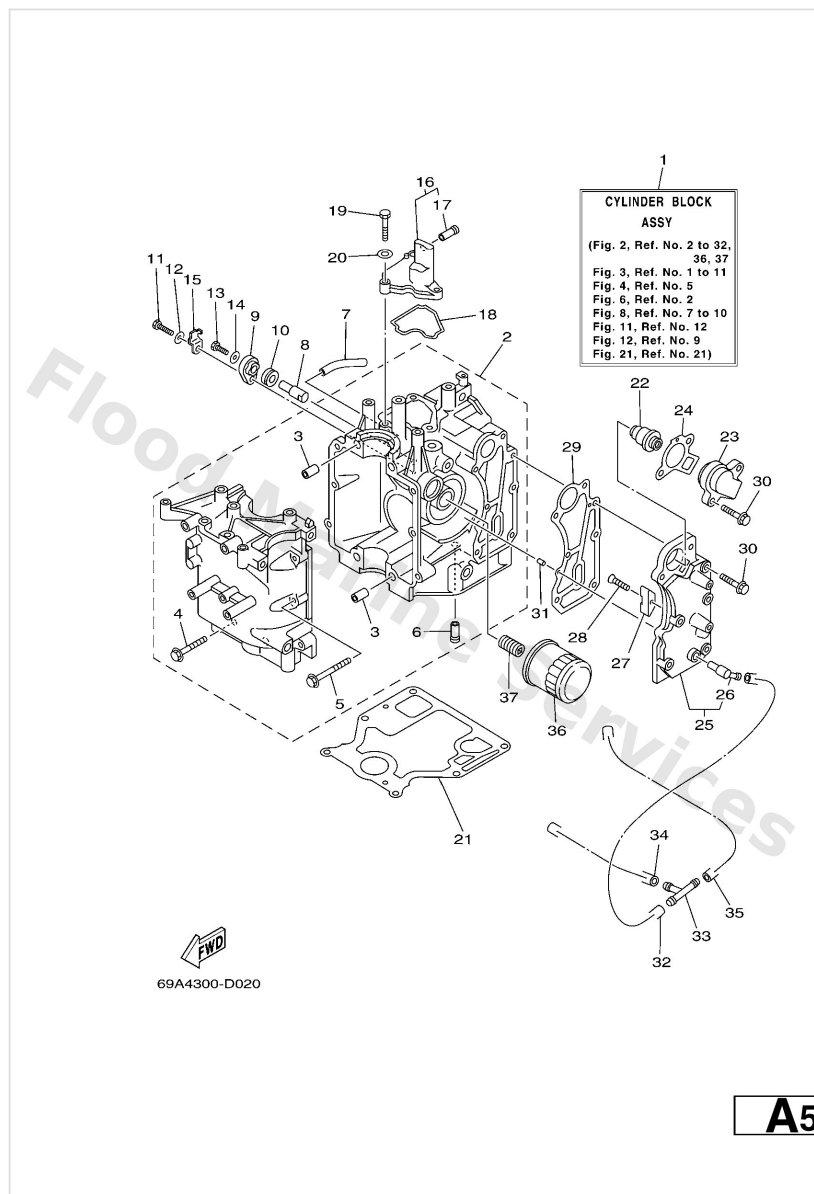



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A7

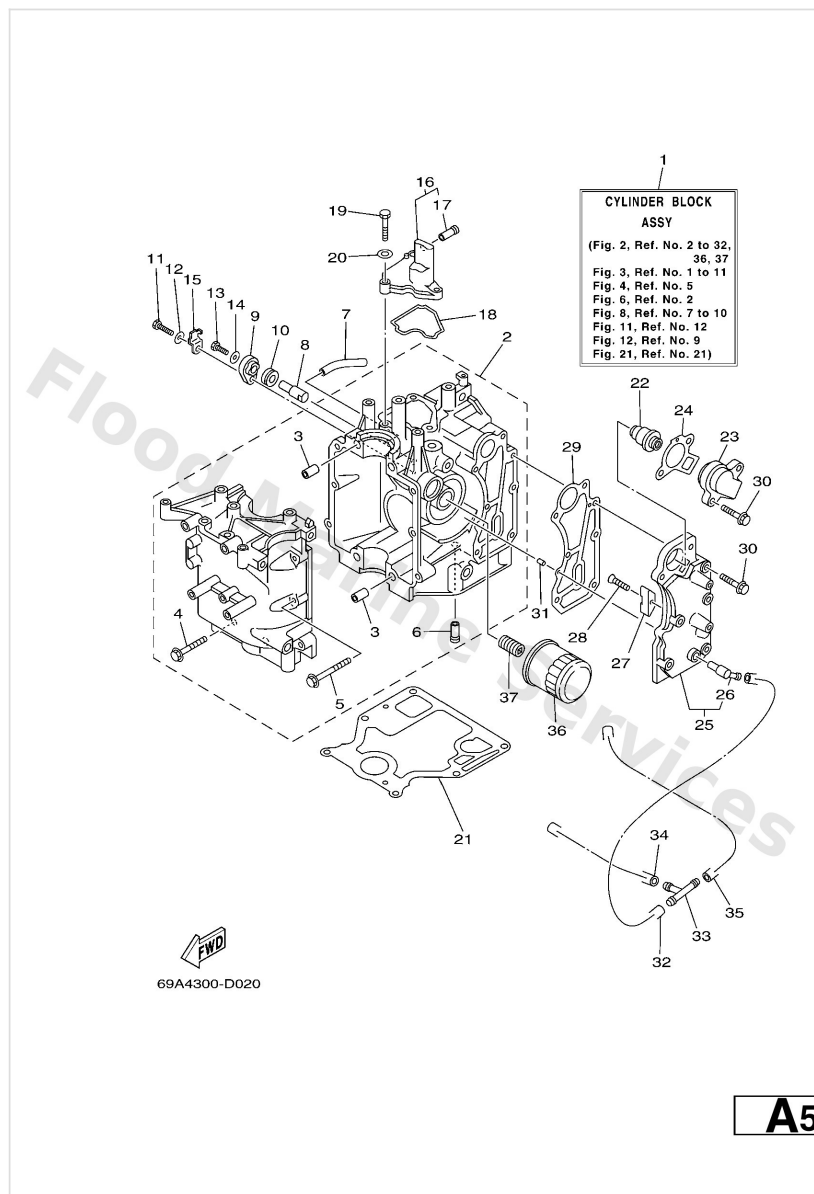
Ref	Part	
10	6341163300 Pin, piston	Buy now
11	9345015023 Circlip 131116340000	Buy now

Cylinder & Crankcase 1



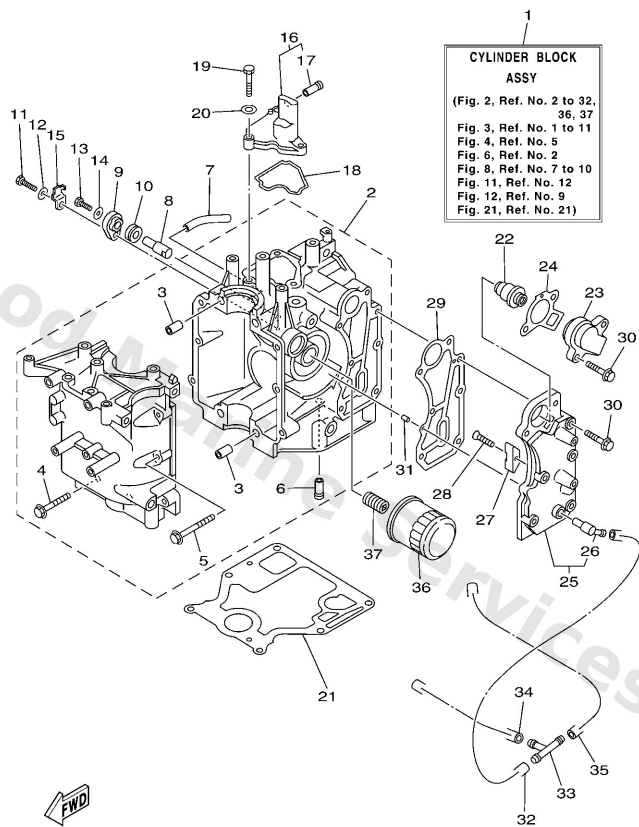
Ref	Part	
1	66MW009B121S Cylinder block assembly (with reli FLUSHING KIT	Buy now
2	66M15100021S Crankcase assembly	Buy now
3	9951010114 Pin, dowel(3vd)	Buy now
4	9011908M66 Bolt, with washer	Buy now
5	9011906M14 Bolt, with washer (677)	Buy now
6	6E52437700 Pipe, joint	Buy now
7	9044510M46 Hose (I200)	Buy now
8	66M1132500 Anode	Buy now
9	66M113270094 Cover, anode	Buy now
10	66M1132800 Grommet, anode	Buy now
11	9709506020 Bolt(7u8)	Buy now
12	9299506600 Washer, plain (646)	Buy now
13	9709505012 Bolt, hexagon	Buy now
14	9299505600 Washer, plain (646)	Buy now
15	66M1253500 Plate	Buy now

Cylinder & Crankcase 1



Ref	Part	
16	66M11168001S Cover Breather	Buy now
18	66M1135700 Seal, cylinder 3	Buy now
21	66M1135110 Gasket, cylinder	Buy now
22	66M1241101 Thermostat	Buy now
23	6H312413001S Cover, thermostat	Buy now
24	62Y1241400 Gasket, cover	Buy now
25	66M41113301S Outer Cover, Exhaust FLUSHING KIT	Buy now
26	6761137200 Nipple, hose	Buy now
27	6E51132500 Anode	Buy now
28	9878004015 Screw, flat head(ga5)	Buy now
29	66M4111401 Gasket, exhaust outer cover	Buy now
30	9011906MA4 Bolt, with washer	Buy now
31	9360412M07 Pin, dowel (688)	Buy now
32	9044509061 Hose (L65)	Buy now
33	6882437800 Pipe, joint	Buy now

Cylinder & Crankcase 1

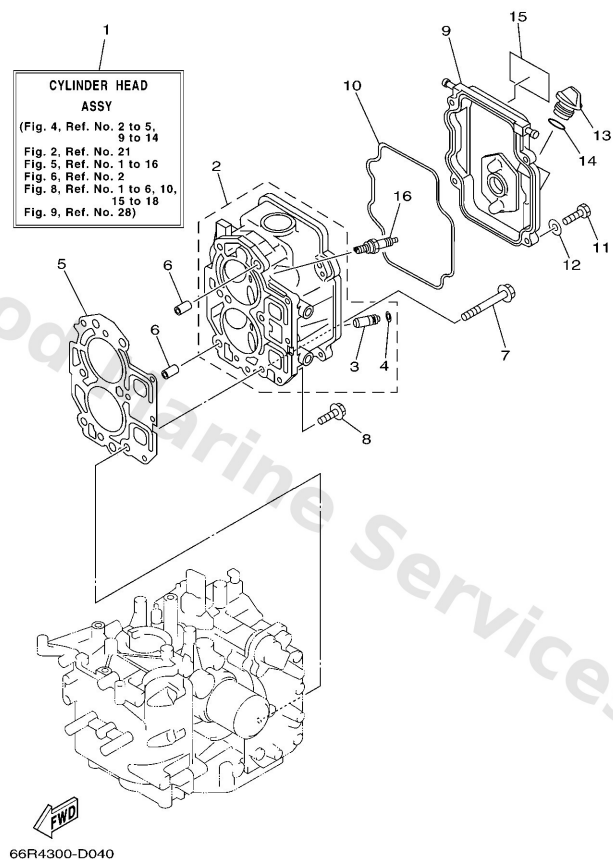


69A4300-D020

A5

Ref	Part	
34	9044509086 Hose (I1500)	Buy now
35	9044509104 Hose (I1500)	Buy now
36	5GH1344000 Element assembly, oil cleaner	Buy now
37	9040120M00 Bolt, union(62y)	Buy now

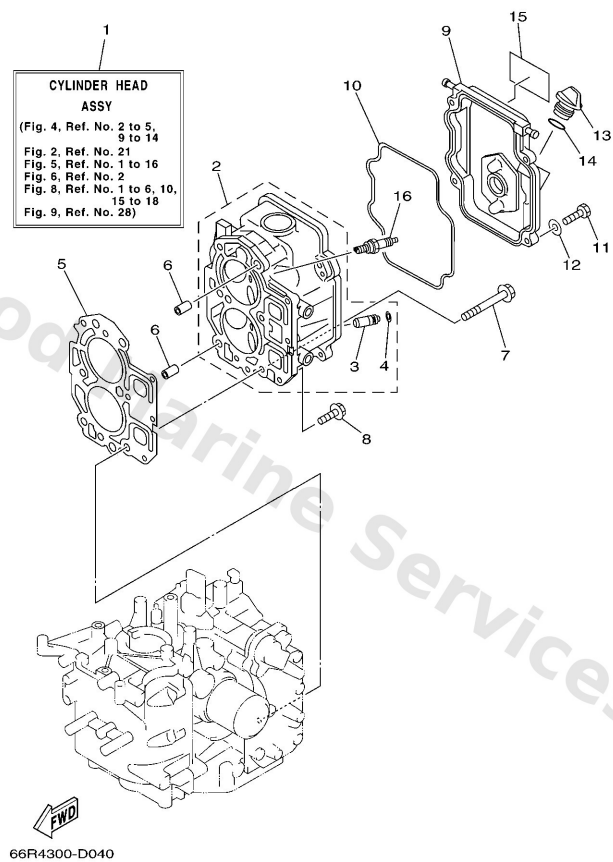
Cylinder & Crankcase 2



B1

Ref	Part	
1	66MW009A021S Cylinder Head assembly	Buy now
2	66M11111011S Head, cylinder 1	Buy now
3	66M1113310 Guide Valve 1	Buy now
4	9345009M01 Circlip (6g8)	Buy now
5	66M1118110 Gasket, cylinder head 1	Buy now
6	9951010114 Pin, dowel(3vd)	Buy now
7	9010508M78 Bolt, washer based	Buy now
8	9011906MA3 Bolt, with washer	Buy now
9	66M11191001S Cover Cylinder Head 1	Buy now
10	66M1135600 Seal, cylinder 2	Buy now
11	9709506020 Bolt(7u8)	Buy now
12	9299506600 Washer, plain (646)	Buy now
13	6G81536300 Plug, oil	Buy now
14	9321024M79 O-ring	Buy now
15	66M1213860 Mark Caution	Buy now

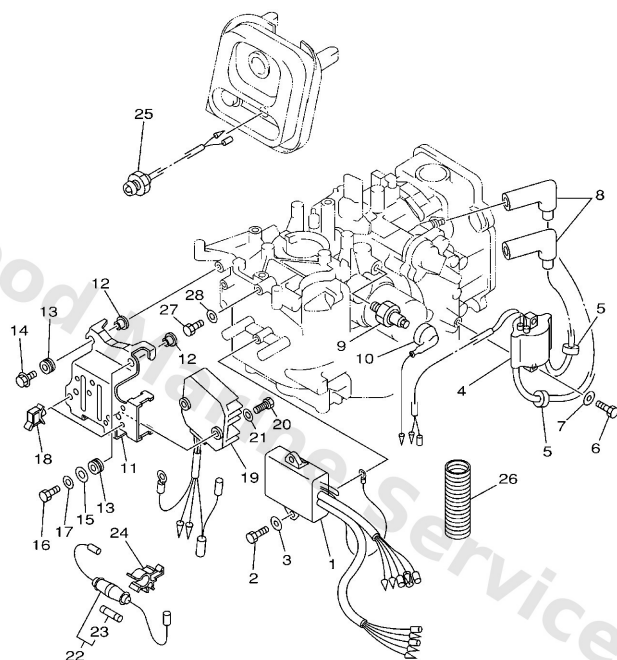
Cylinder & Crankcase 2



B1

Ref	Part	
16	9470100375 Plug, spark (dpr6ea-9)(62y)	Buy now

Electrical 1

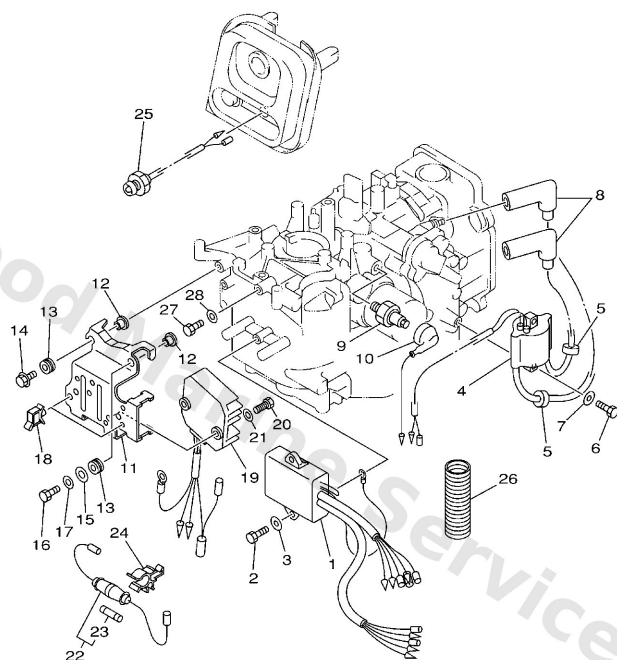


69B0010-1120

C5

Ref	Part	
1	66M8554001 C.d.i. Unit assembly	Buy now
1	66M8554010 C.d.i. unit assembly	Buy now
2	9709506020 Bolt(7u8)	Buy now
3	9299506600 Washer, plain (646)	Buy now
4	66M8557000 Ignition coil assembly	Buy now
5	9048025161 Grommet(656)	Buy now
8	6G88237030 Plug cap assembly	Buy now
9	62Y8250410 Oil pressure switch assembly	Buy now
10	66M8212710 Wire, lead 2	Buy now
11	69A8554210 Bracket	Buy now
12	9038706M05 Collar(6h4)	Buy now
13	9048013M24 Grommet (6e9)	Buy now
14	9589506020 Bolt, flange(jk3)	Buy now
15	9020106M05 Washer, plate(6e3)	Buy now
16	9709506025 Bolt	Buy now

Electrical 1

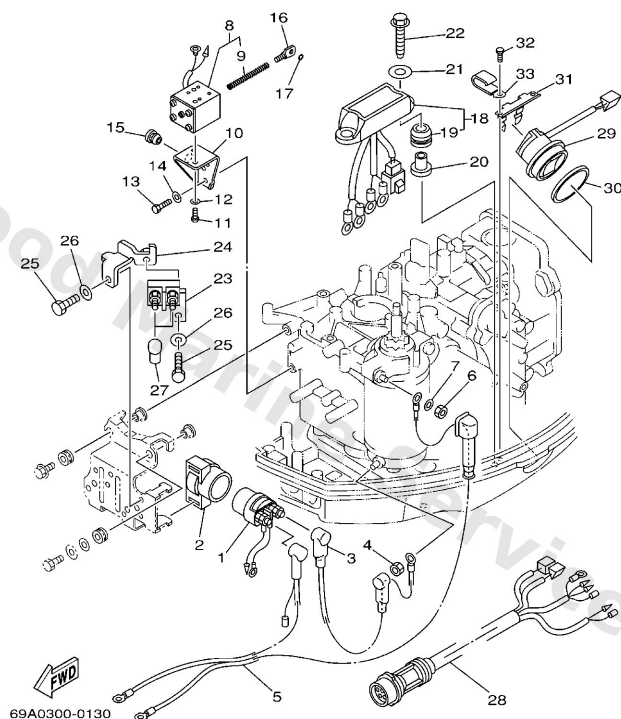



69B0010-1120

C5

Ref	Part	
18	9046409M13 Clamp (6h1)	Buy now
19	6G881960A1 Rectifier & regulator assembly	Buy now
20	9709506016 Bolt, hexagon deep recess	Buy now
22	6G88215000 Fuse holder assembly	Buy now
23	6638215100 Fuse	Buy now
24	6G58215200 Holder, fuse	Buy now
25	65W8541001 Emergency signal light assembly	Buy now
26	6H18355700 Tube	Buy now

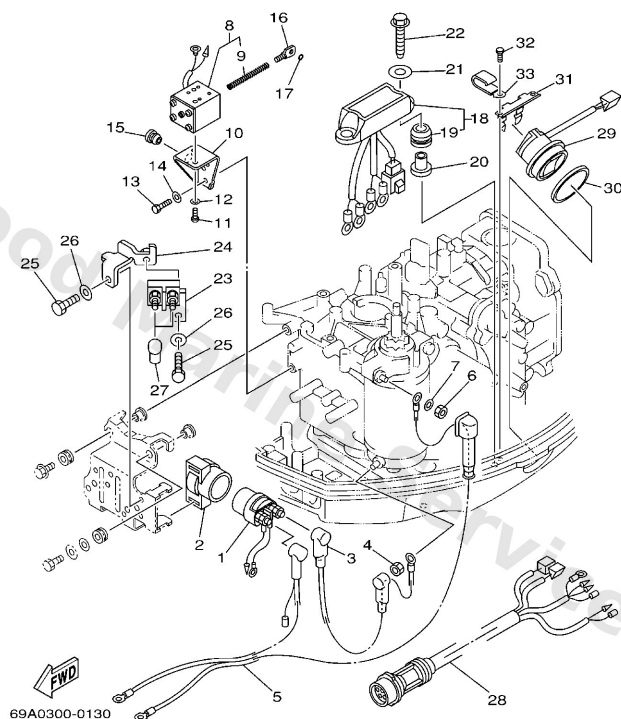
Electrical 2



C7

Ref	Part	
1	6G18194110 Starter relay	Buy now
2	6G18195200 Holder, relay	Buy now
3	66M8211700 Wire, lead	Buy now
4	65W8182B00 Nut, special	Buy now
5	66M8210500 Battery cable	Buy now
6	9538008700 Nut(661)	Buy now
7	9299008600 Washer, plain (663)	Buy now
8	66M8611100 Coil, solenoid	Buy now
9	66M8611600 Wire, Pull	Buy now
10	66M8611200 Stay Solenoid	Buy now
11	9788005008 Screw, with washer	Buy now
12	9299005600 Washer, plain (646)	Buy now
13	9709506016 Bolt, hexagon deep recess	Buy now
14	9299506600 Washer, plain (646)	Buy now
15	9048010M13 Grommet (6e0)	Buy now

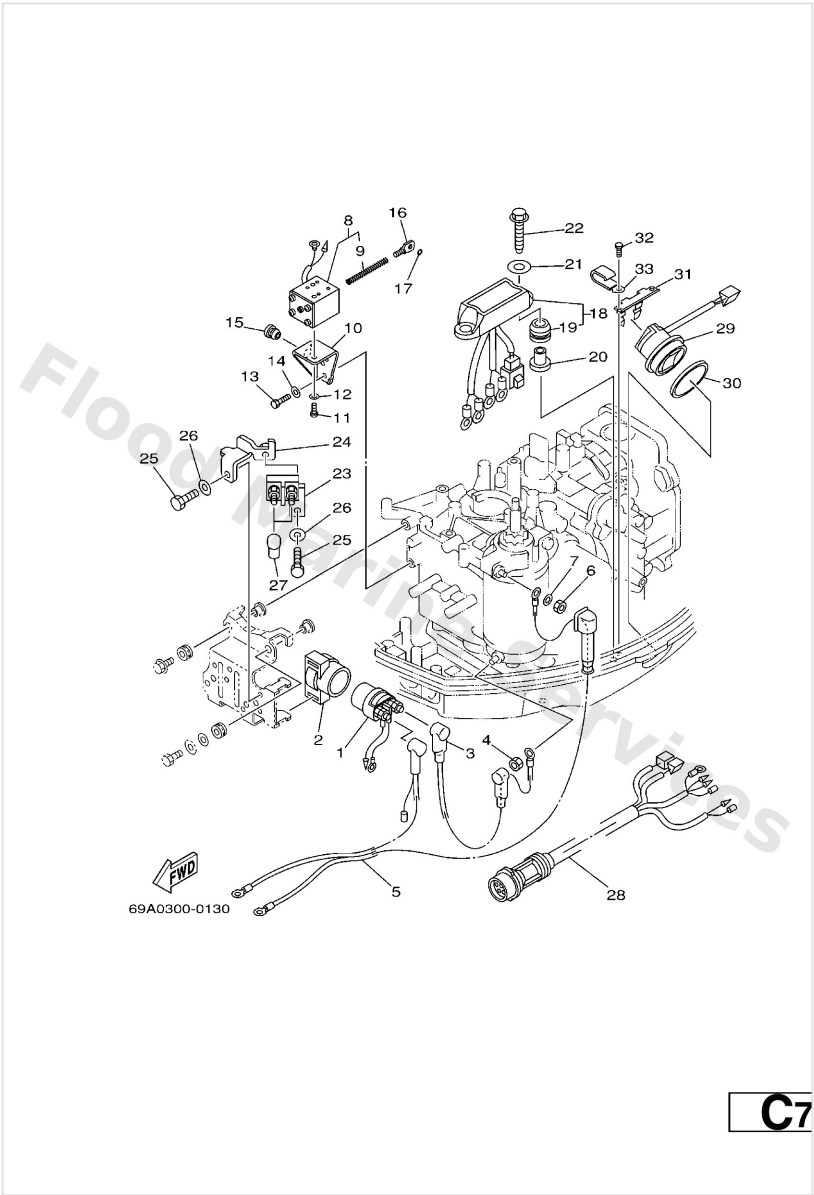
Electrical 2



C7

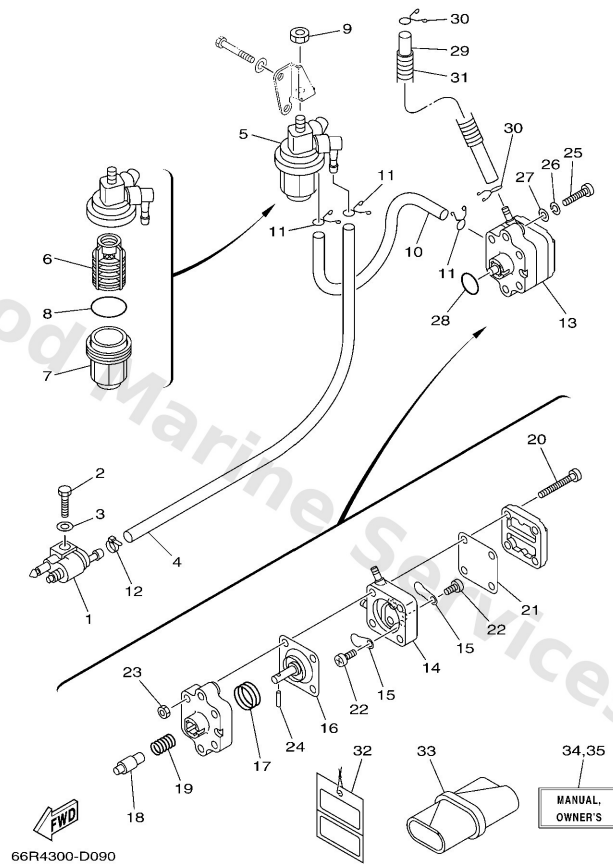
Ref	Part	
16	66M8611700 Hook, wire pull	Buy now
17	9321003261 O-ring (663)	Buy now
18	69A8195000 Relay assembly	Buy now
19	9048009M12 Grommet (6a0)	Buy now
20	9038706M03 Collar (676)	Buy now
21	9020106416 Washer, plate(663)	Buy now
22	9010906MA2 Bolt	Buy now
23	6H58192000 Terminal assembly	Buy now
24	69A8192900 Bracket Terminal	Buy now
25	9709506012 Bolt(gh1)	Buy now
27	6G58211900 Cover, lead wire	Buy now
28	69A8259000 Wire Harness assembly	Buy now
29	63D8256310 Trim & tilt switch assembly	Buy now
30	6E58258700 Gasket	Buy now
31	69A8361400 Bracket	Buy now

Electrical 2



Ref	Part	
32	9010906M86 Bolt	Buy now
33	9046506M88 Clamp	Buy now

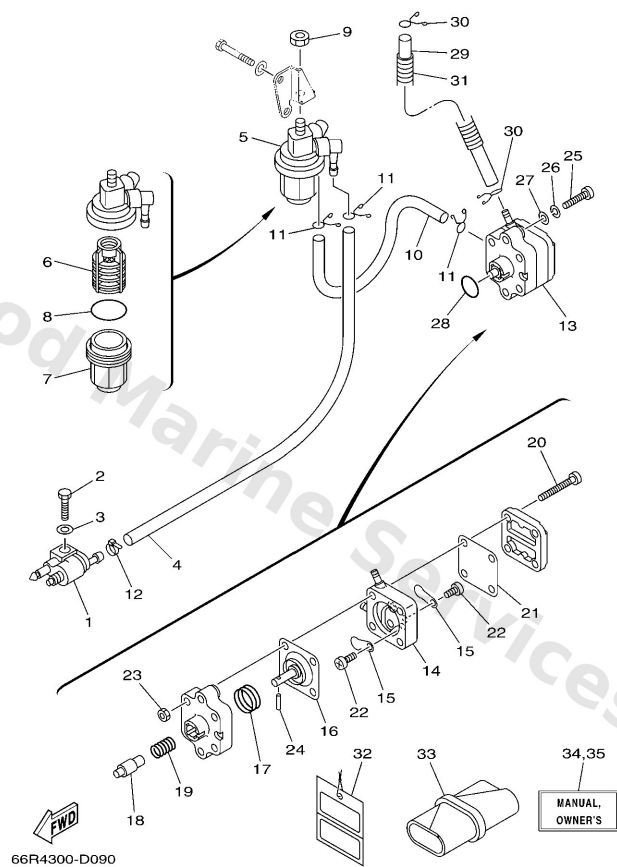
Fuel



C1

Ref	Part	
1	6G12430402 Fuel pipe joint comp. 1	Buy now
2	9709506020 Bolt(7u8)	Buy now
3	9299506600 Washer, plain (646)	Buy now
4	9044510M19 Hose (l590)	Buy now
5	61N2456000 Filter assembly	Buy now
6	61N2456300 Element, filter	Buy now
7	61N2452100 Cup, filter	Buy now
8	9321032738 O-ring(1wg)	Buy now
9	9538008600 Nut (661)	Buy now
10	9044510M15 Hose (l400)	Buy now
11	9046709M17 Clip(6k8)	Buy now
12	9046511M10 Clamp	Buy now
13	66M2441010 Fuel pump assembly	Buy now
14	66M2441301 Body 2	Buy now
15	6A02442101 Valve, check	Buy now

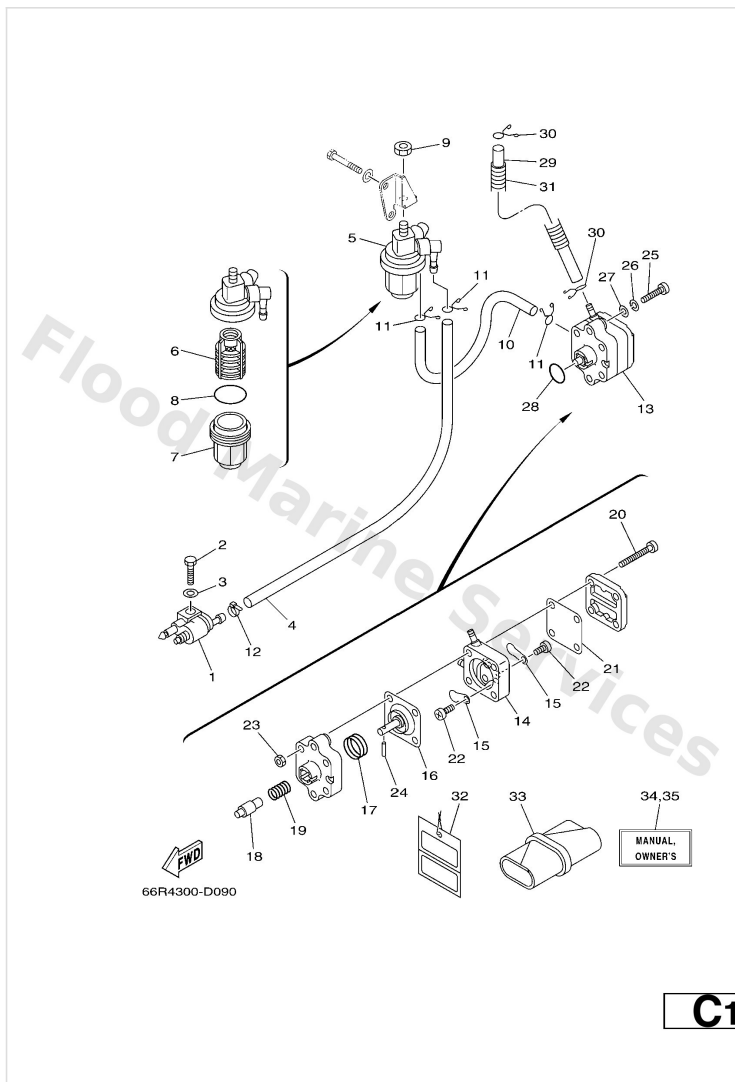
Fuel



C1

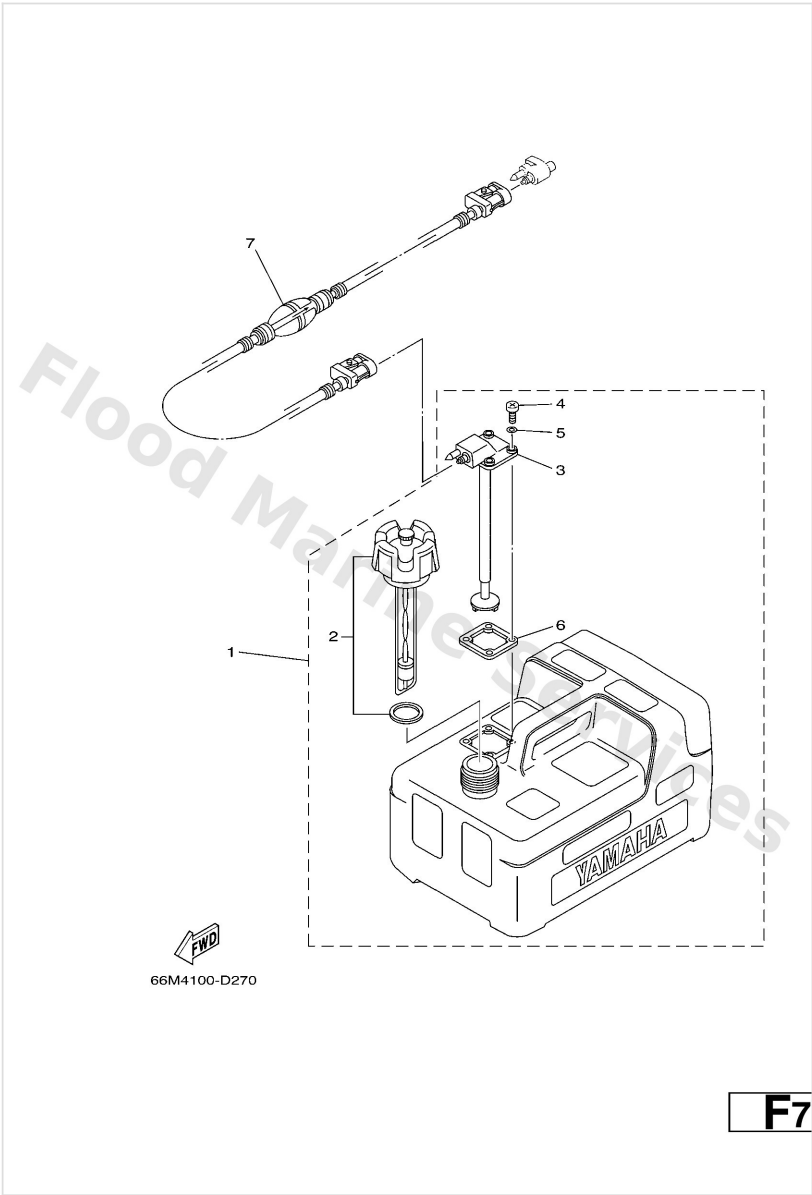
Ref	Part	
16	66M2441110 Diaphragm	Buy now
17	66M2442300 Spring, diaphragm	Buy now
18	66M1313110 Plunger	Buy now
19	66M2445400 Spring	Buy now
20	66M2444400 Screw	Buy now
21	66M2447100 Diaphragm	Buy now
22	6E71432500 Screw, pan head	Buy now
23	9538005600 Nut, hexagon (663)	Buy now
24	66M2437400 Pin	Buy now
25	9788006030 Screw, pan head(6e0)	Buy now
26	9299006100 Washer(6a1)	Buy now
27	9299006600 Washer, plain (646)	Buy now
28	9321020M65 O-ring	Buy now
29	9044510M93 Hose (I400)	Buy now
31	9044614M51 Hose(6tc)	Buy now

Fuel

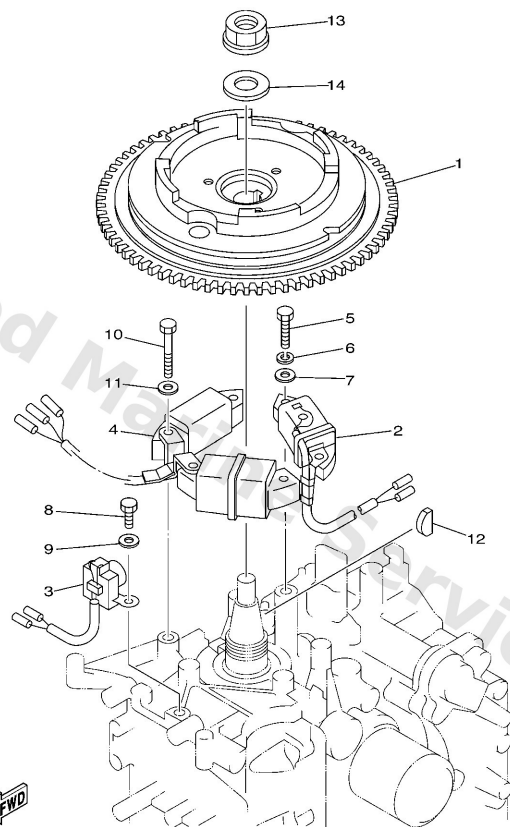


Ref	Part	
32	61H2819R31 Tag Warning	Buy now
33	62Y2810000 Tool kit	Buy now
34	66M2819979D0 F15a/f9.9c/ft9.9d/f13.5a UR (NL)	Buy now
34	66M2819979E0 F15a/f9.9c/ft9.9d/f13.5a UR (E)	Buy now
34	66M2819979F0 F15a/f9.9c/ft9.9d/f13.5a UR (F)	Buy now
34	66M2819979G0 F15a/f9.9c/ft9.9d/f13.5a UR (D)	Buy now
34	66M2819979H0 F15a/f9.9c/ft9.9d/f13.5a UR (I)	Buy now
34	66M2819979S0 F15a/f9.9c/ft9.9d/f13.5a UR (ES)	Buy now
35	66M281998AK0 F15a/f9.9c/ft9.9d/f13.5a UR (DK)	Buy now
35	66M281998AL0 F15a/f9.9c/ft9.9d/f13.5a UR (SF)	Buy now
35	66M281998AM0 F15a/f9.9c/ft9.9d/f13.5a UR (S)	Buy now
35	66M281998AN0 F15a/f9.9c/ft9.9d/f13.5a UR (N)	Buy now
35	66M281998AP0 F15a/f9.9c/ft9.9d/f13.5a UR (P)	Buy now
35	66M281998AR0 F15a/f9.9c/ft9.9d/f13.5a UR (GR)	Buy now

Fuel Tank

[illegible]

Generator

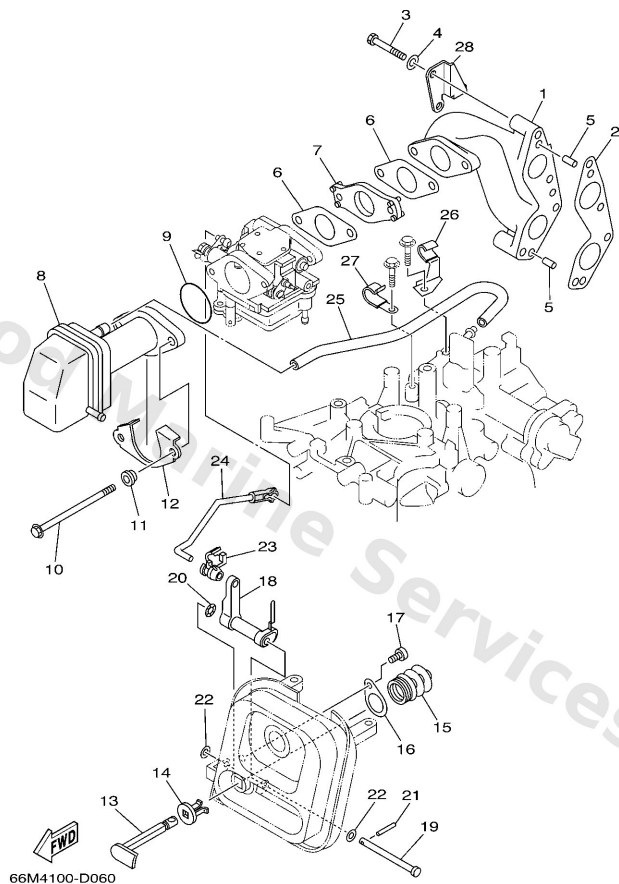


69B0010-0110

C4

Ref	Part	
1	66M8555010 Rotor assembly	Buy now
2	66M8552000 Coil, charge	Buy now
3	66M8558000 Coil, pulser	Buy now
4	66M8553310 Coil, Lighting 10A	Buy now
5	9709506025 Bolt	Buy now
6	9299506100 Washer(6a1)	Buy now
7	9299506600 Washer, plain (646)	Buy now
8	9709506016 Bolt, hexagon deep recess	Buy now
10	9709506040 Bolt (682)	Buy now
12	9028005013 Key, woodruff	Buy now
13	9017916M05 Nut (689)	Buy now
14	9020116M44 Washer (689)	Buy now

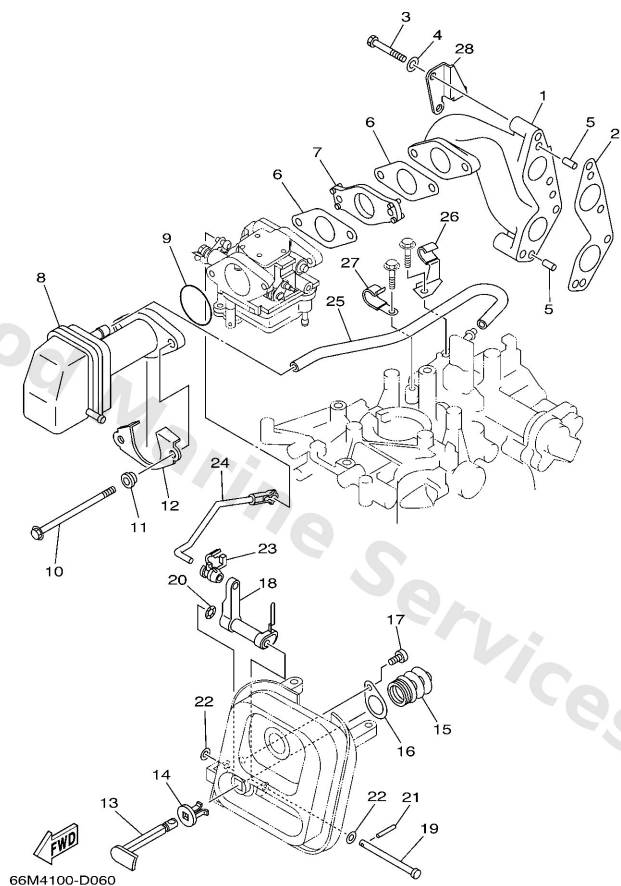
Intake



B3

Ref	Part	
1	66M136411094 Manifold 1	Buy now
2	66M1364500 Gasket, manifold 1	Buy now
3	9709506040 Bolt (682)	Buy now
4	9299506600 Washer, plain (646)	Buy now
5	9360612019 Pin, dowel (614)	Buy now
6	66M1364600 Gasket, manifold 2	Buy now
7	66M1427100 Insulator	Buy now
7	69V1427100 Insulator	Buy now
8	66M1444000 Silencer assembly, intake	Buy now
9	9321035M86 O-ring(6l2)	Buy now
10	9011906M76 Bolt, with washer	Buy now
11	9038706M79 Collar	Buy now
12	66M1447700 Plate	Buy now
13	66M4127100 Knob, choke	Buy now
14	6894127300 Grommet	Buy now

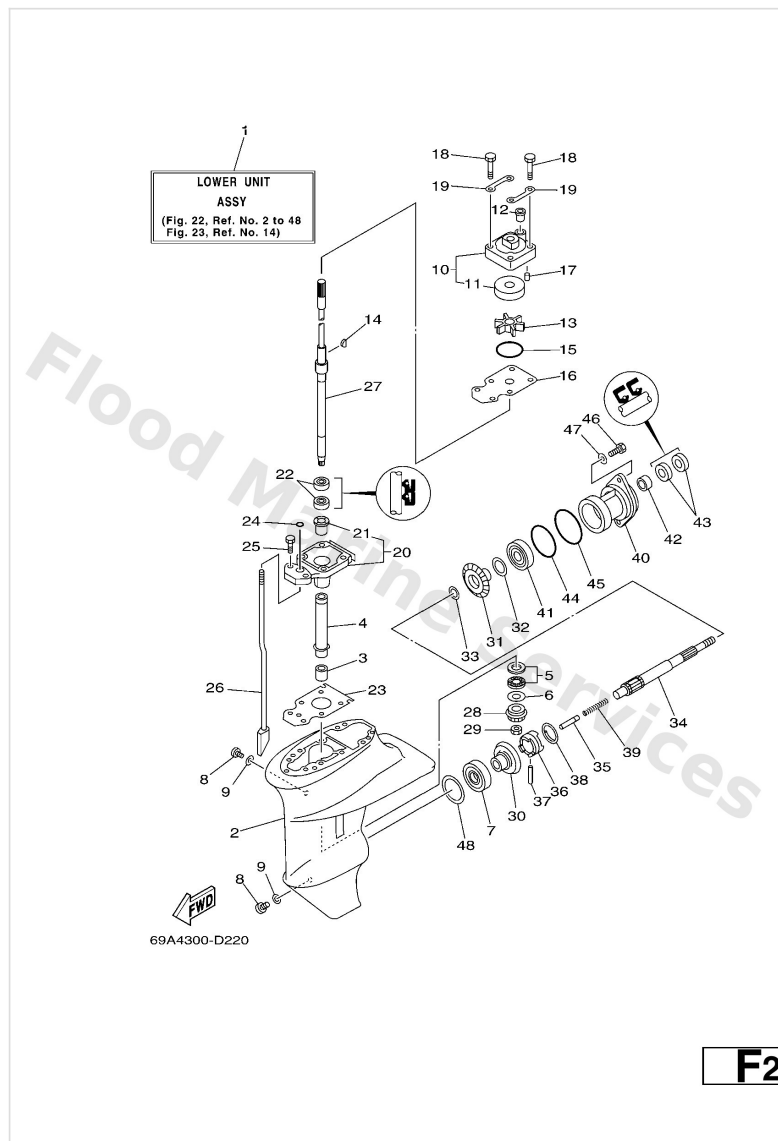
Intake



B3

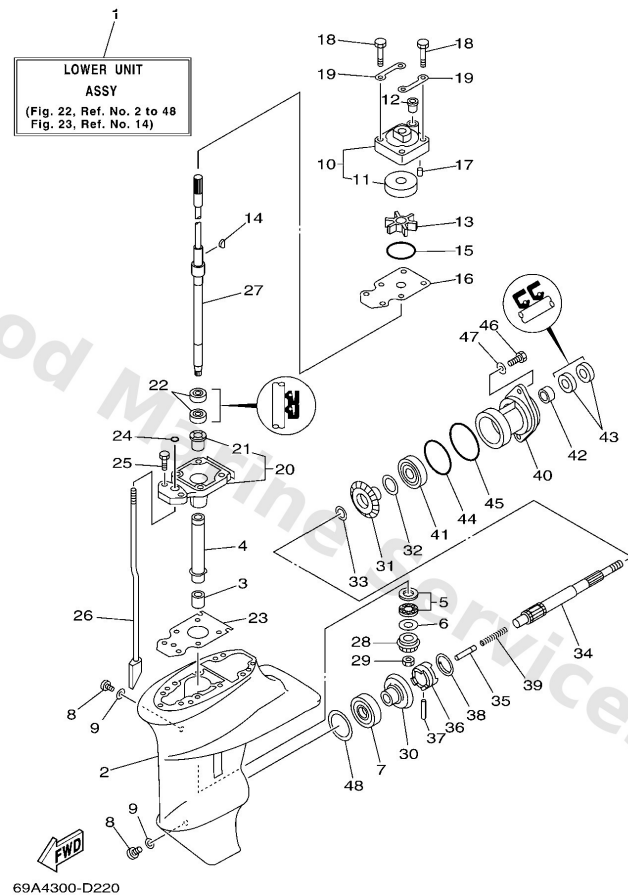
Ref	Part	
15	66M4129200 Bush 2	Buy now
16	66M4129800 Washer 2	Buy now
17	9778050510 Screw, tapping(6u1)	Buy now
18	66M4125200 Lever, choke 1	Buy now
19	9024005M20 Pin, clevis	Buy now
20	9020605005 Washer, wave(656)	Buy now
21	9169020016 Pin, spring (677)	Buy now
22	9020205088 Washer, plate (666)	Buy now
23	6R54123700 Joint, link	Buy now
24	66M4125600 Rod, choke 1	Buy now
25	66M1537300 Pipe, breather	Buy now
26	9046508M82 Clamp	Buy now
27	9046508M83 Clamp	Buy now
28	6D42456600 Bracket Filter	Buy now

Lower Casing & Drive 1



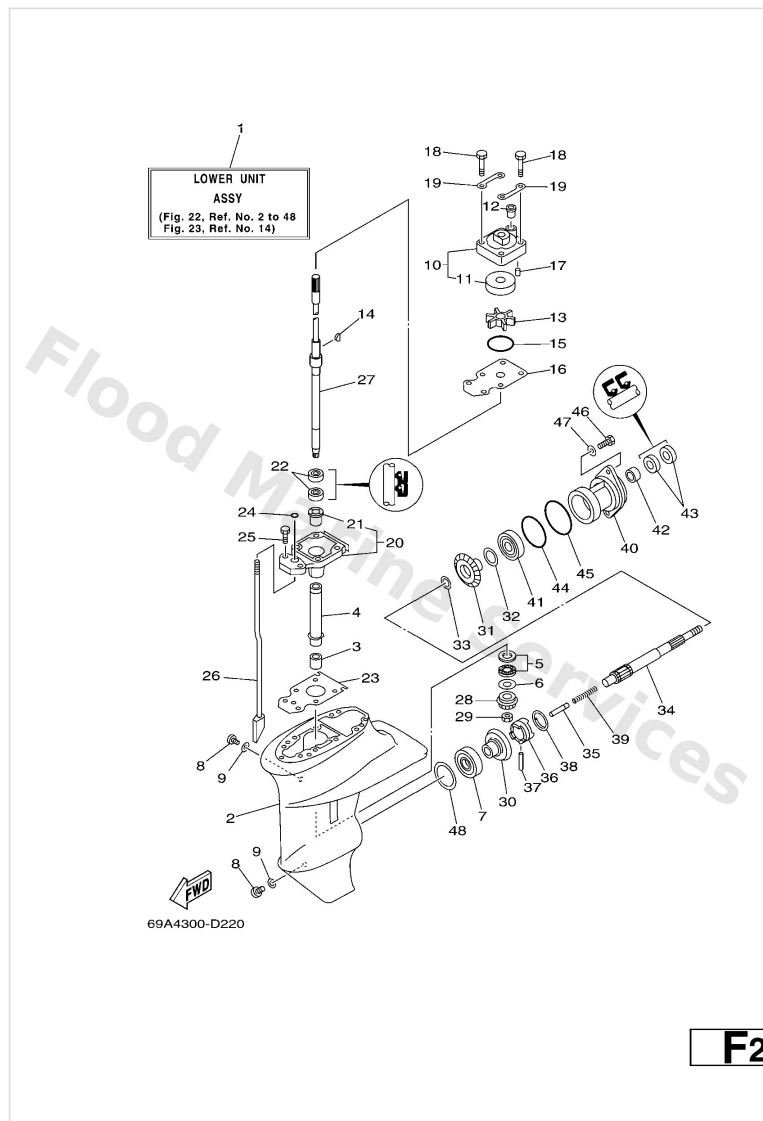
Ref	Part	
1	69A45300014D Lower unit assembly S	Buy now
1	69A45300114D Lower Unit assembly L	Buy now
2	63V45311014D Casing, lower L	Buy now
2	66M45311004D Casing, lower S	Buy now
3	93315314V8 Bearing, needle (6e7)	Buy now
4	63V4553600 Sleeve, drive shaft	Buy now
5	9334141414 Bearing	Buy now
6	6E84558710 Shim (t:1.13mm) UR	Buy now
6	6E84558730 Shim (t:1.20mm) UR	Buy now
7	9333200005 Brg,cyl-cal roller 0.19g nt	Buy now
8	9034008002 Plug, straight screw	Buy now
9	9043008020 Gasket	Buy now
10	63V4430100 Water pump housing comp.	Buy now
11	63V4432200 Insert, cartridge	Buy now
12	6474436600 Damper, water seal 2	Buy now

Lower Casing & Drive 1



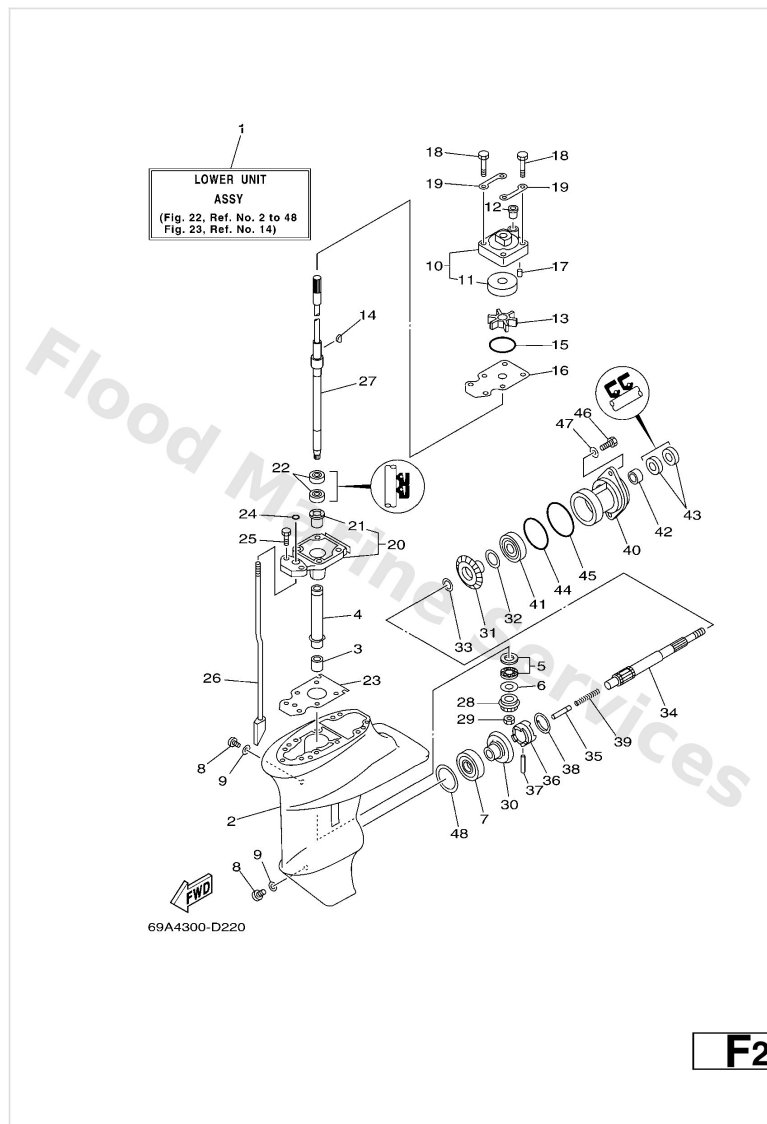
Ref	Part	
13	63V4435201 Impeller	Buy now
14	6644433800 Key, woodruff	Buy now
15	9321044398 O-ring(55x)	Buy now
16	63V4432300 Outer plate, cartridge	Buy now
17	9360412M07 Pin, dowel (688)	Buy now
18	9708008045 Bolt, hexagon	Buy now
19	63V4432800 Plate	Buy now
20	63V45331005B Housing, bearing	Buy now
21	6264531609 Bushing, drive shaft 1	Buy now
22	9310120001 Oil seal	Buy now
23	63V45315A0 Packing, lower casing	Buy now
24	9321006ME6 O-ring	Buy now
25	9708008025 Screw, bind(j36)	Buy now
26	63V4415000 Shift cam assembly S	Buy now
26	66M4415010 Shift cam assembly L	Buy now

Lower Casing & Drive 1



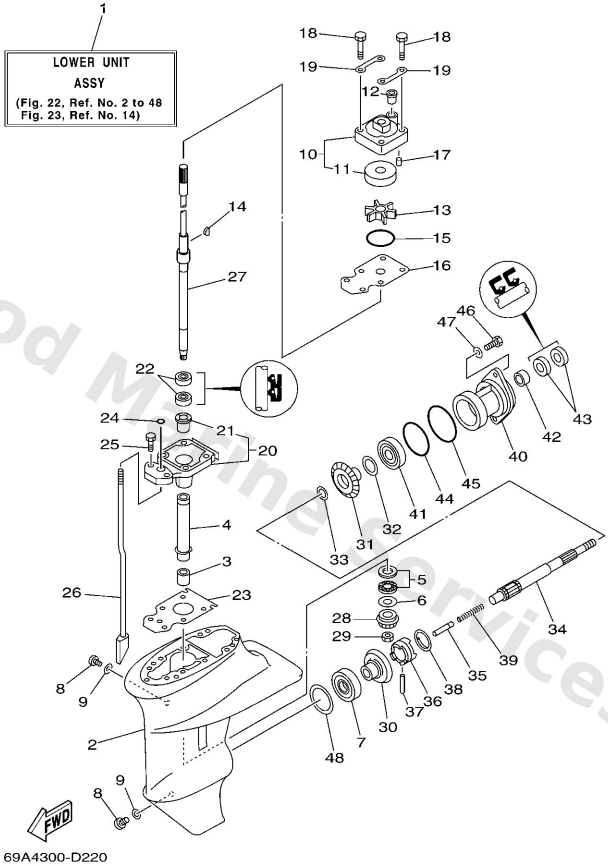
Ref	Part	
27	69A4551000 Drive Shaft assembly S	Buy now
27	69A4551010 Drive Shaft assembly L	Buy now
28	63V4555100 Pinion	Buy now
29	9017908M06 Nut (6e7)	Buy now
30	6E74556001 Gear	Buy now
31	6E74557100 Gear 2	Buy now
32	6264557700 Shim (t:0.10mm) UR	Buy now
32	6264557710 Shim (t:0.20mm) UR	Buy now
32	6264557720 Shim (t:0.30mm) UR	Buy now
32	6264557730 Shim (t:0.40mm) UR	Buy now
32	6264557740 Shim (t:0.50mm) UR	Buy now
33	9020117682 Washer, plate (2k7)	Buy now
34	6834561100 Shaft propeller	Buy now
35	6504563500 Plunger, shift	Buy now
36	6824563100 Clutch, dog	Buy now

Lower Casing & Drive 1



Ref	Part	
37	9025005010 Pin straight 648456320000	Buy now
38	6484563300 Ring, cross pin	Buy now
39	9050114M06 Spring, compression	Buy now
40	68345361024D Cap, lower casing	Buy now
41	9330600501 Bearing(1ff)	Buy now
42	93315317U2 Brg,cyl-cal roller 14g (683)	Buy now
43	9310117054 Oil seal (17x30x6-650)	Buy now
44	9321057M09 O-ring (683)	Buy now
45	9321056M80 O-ring(6j8)	Buy now
46	9709506020 Bolt(7u8)	Buy now
47	9299506600 Washer, plain (646)	Buy now
48	6644556701 Shim (t:0.10mm) UR	Buy now
48	6644556710 Shim (t:0.12mm) UR	Buy now
48	6644556720 Shim (t:0.15mm) UR	Buy now
48	6644556730 Shim (t:0.18mm) UR	Buy now

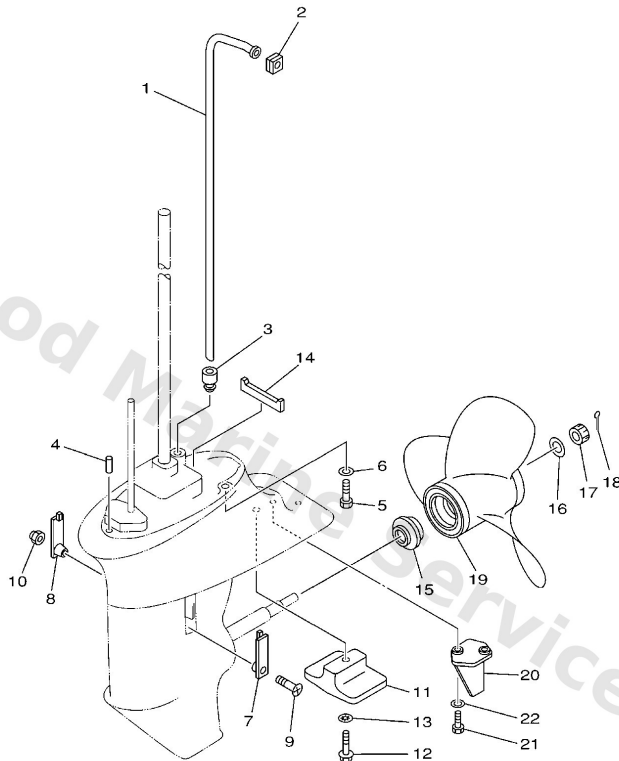
Lower Casing & Drive 1



F2

Ref	Part	
48	6644556740 Shim (t:0.30mm) UR	Buy now
48	6644556750 Shim (t:0.40mm) UR	Buy now
48	6644556760 Shim (t:0.50mm) UR	Buy now

Lower Casing & Drive 2

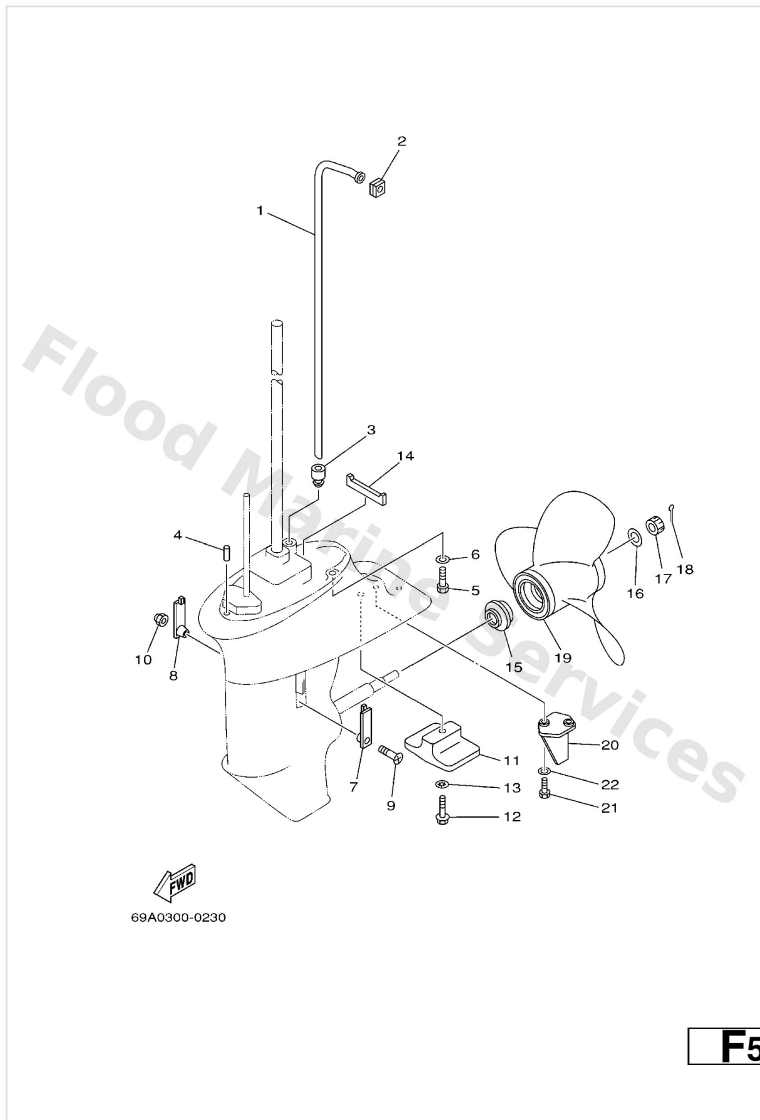


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F5

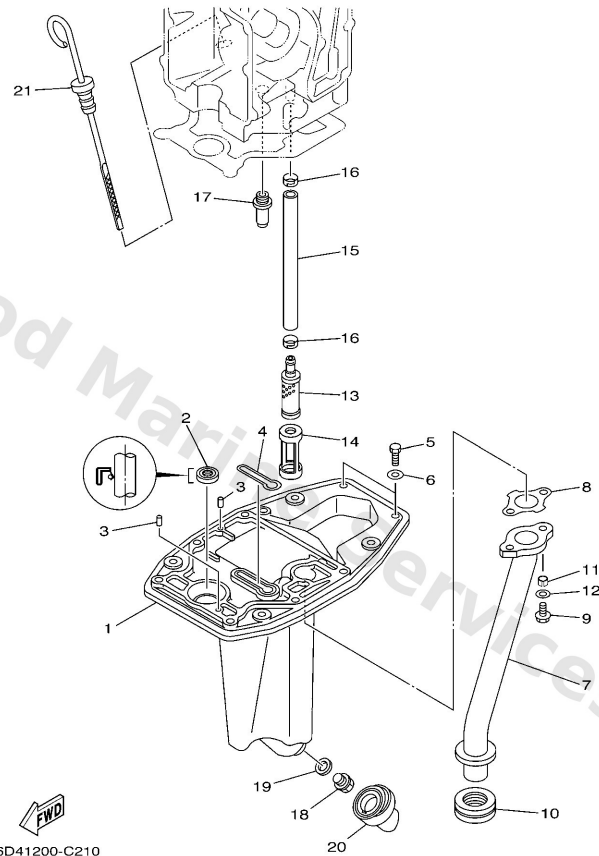
Ref	Part	
1	66M4436100 Tube, Water 1 S	Buy now
1	66M4436110 Tube, water L	Buy now
2	63V4436510 Damper, water seal 1	Buy now
3	63V4436800 Rubber, water seal 4	Buy now
4	9360412M07 Pin, dowel (688)	Buy now
5	9707508030 Bolt, hexagon (fj1)	Buy now
6	9299508600 Washer, plain (663)	Buy now
7	6G14521400 Cover, water inlet	Buy now
8	63V4521500 Cover, water inlet	Buy now
9	9015205M04 Screw, countersunk	Buy now
10	9018505002 Nut nylon (sus)(ex4)	Buy now
11	61N4525101 Anode	Buy now
12	9589506030 Bolt, flange deep recess	Buy now
13	9299006300 Washer, tooth	Buy now
14	63V4537500 Damper, seal	Buy now

Lower Casing & Drive 2



Ref	Part	
15	6E74598701 Spacer	Buy now
16	9020110M01 Washer, plate(6m7)	Buy now
17	9017110M01 Nut castle (683)	Buy now
18	9149030020 Pin cotter	Buy now
19	63V4594300EL Propeller (3x9-1/4 x11 -j1) UR	Buy now
19	63V4594500EL Propeller (3x9-1/4 x9 -j1) UR	Buy now
19	63V4594700EL Propeller (3x9-1/4 x8 -j) UR	Buy now
19	63V4595200EL Propeller (3x9-1/4 x10 -j1) UR	Buy now
19	6834594100EL Propeller (3x9-1/4"x12"-j) UR	Buy now
19	6834594500EL Propeller (3X9-1/4"X9"-j) UR	Buy now
19	6834595200EL Propeller (3X9-1/4"x9-3/4"-j) UR	Buy now
20	66M4537100 Tab-trim S	Buy now
21	9709506016 Bolt, hexagon deep recess S	Buy now
22	9299506600 Washer, plain (646) S	Buy now

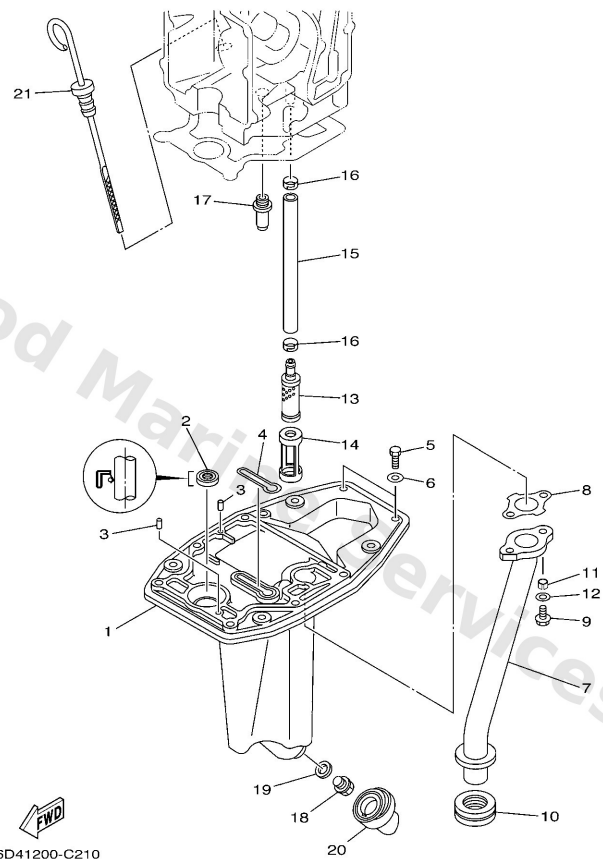
Oil Pan



F1

Ref	Part	
1	66M41137005B Guide, exhaust	Buy now
2	9310112M63 Oil seal	Buy now
3	9360612019 Pin, dowel (614)	Buy now
4	66M1135500 Seal, cylinder 1	Buy now
5	9709506020 Bolt(7u8)	Buy now
6	9299506600 Washer, plain (646)	Buy now
7	6D4411310094 Manifold, Ext. 1	Buy now
8	66M4113301 Gasket, exhaust manifold 1	Buy now
9	9011906090 Bolt, With Washer	Buy now
10	6D44113800 Seal, ext. 1	Buy now
11	9038705008 -	Buy now
12	9020106015 Washer, plate	Buy now
13	66M1342100 Strainer 2	Buy now
14	66M1341700 Cover, Strainer	Buy now
15	66M1341600 Pipe Oil 1	Buy now

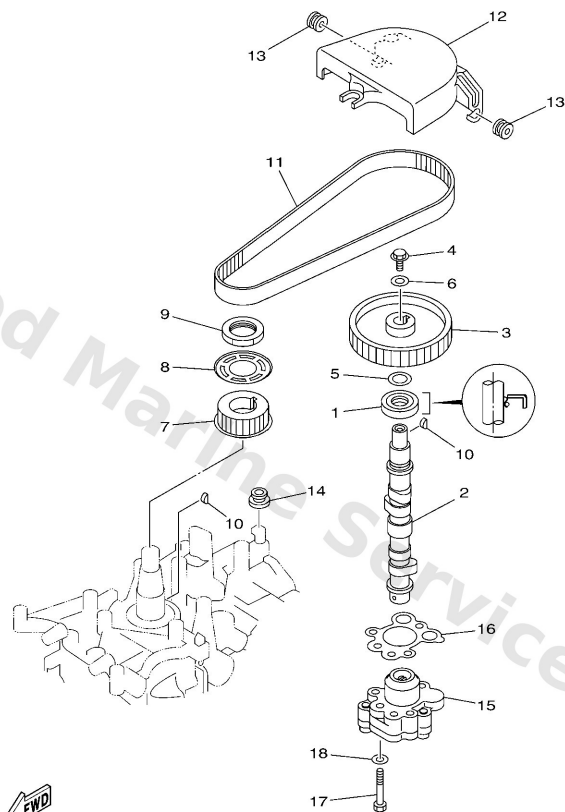
Oil Pan



F1

Ref	Part	
16	66M2435100 Band 1	Buy now
17	6G81157500 Relief valve ass'y	Buy now
18	9034014M06 Plug, straight screw(62y)	Buy now
19	9043014M09 Gasket	Buy now
20	66M1531600 Damper 1	Buy now
21	66M1536200 Plug, Oil Level	Buy now

Oil Pump

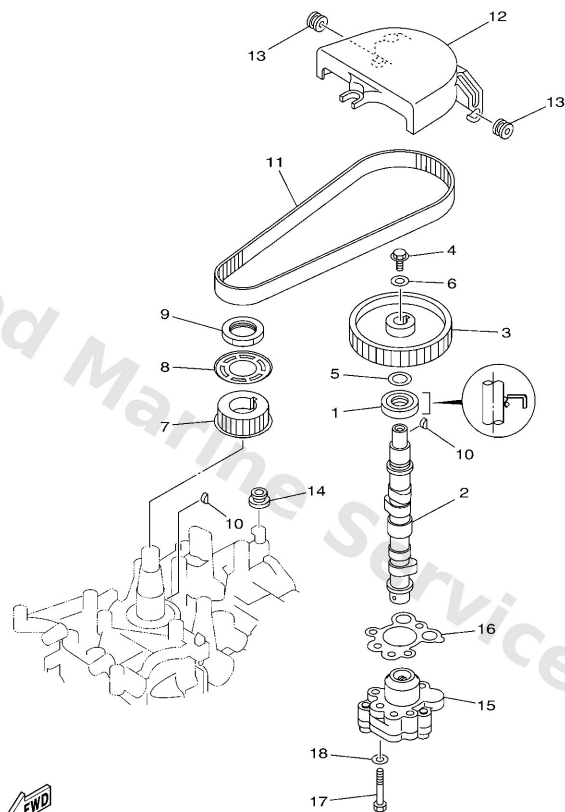


66R4300-D080

B7

Ref	Part	
1	9310218M21 Oil seal (6g8)	Buy now
2	66M1217110 Camshaft 1	Buy now
3	66M115370094 Gear, driven	Buy now
4	9010506M14 Bolt (6e0)	Buy now
5	9020113201 Washer 6474283300	Buy now
6	9020106M94 Washer (6g8)	Buy now
7	66M1153610 Gear, drive	Buy now
8	66M1155700 Washer 1	Buy now
9	9017028M37 Nut	Buy now
10	9028003M01 Key woodruff 146115450000	Buy now
11	66M4624100 Belt	Buy now
12	66M4629700 Cover, dust	Buy now
13	9048010M16 Grommet(6j8)	Buy now
14	9048012072 Grommet(53y)	Buy now
15	66M1330010 Oil Pump assembly	Buy now

Oil Pump

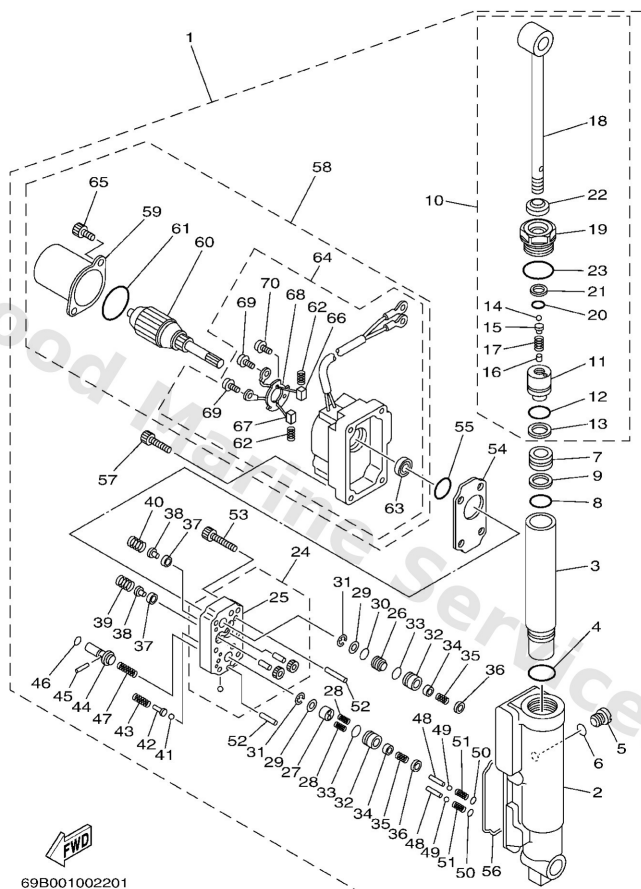


66R4300-D080

B7

Ref	Part	
16	66M1332910 Gasket, pump cover	Buy now
17	9709506035 Bolt(j52)	Buy now
18	9299506600 Washer, plain (646)	Buy now

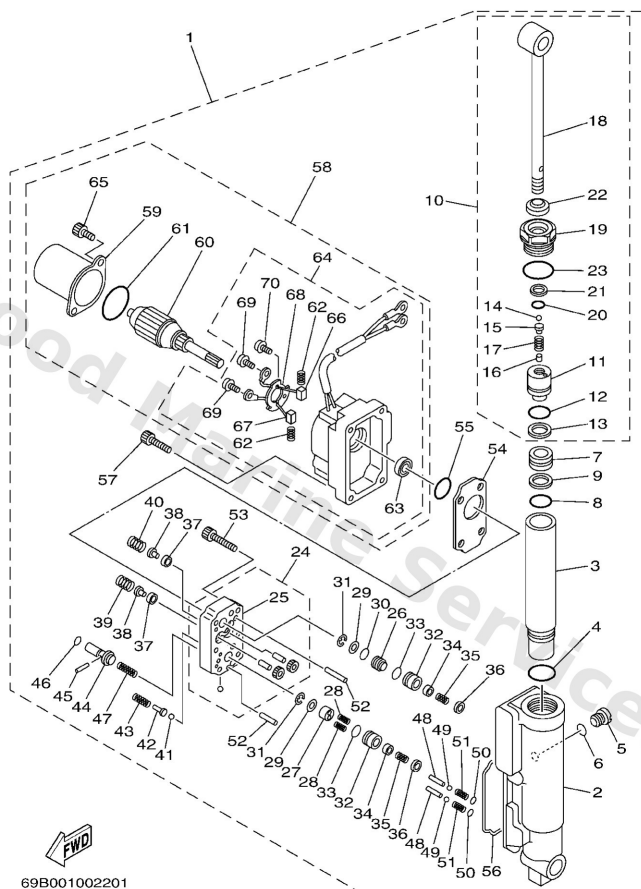
Power Tilt Assy



E4

Ref	Part	
1	69A43840004D Power tilt assembly	Buy now
2	69A4380K00 Cylinder, tilt sub assembly	Buy now
3	69A2247100 Case, cylinder	Buy now
4	9321027666 O-ring(47x)	Buy now
5	6H14388E11 Plug, tapper screw	Buy now
6	9321007003 O-ring (11m)	Buy now
7	69A4381400 Piston, free	Buy now
8	9321021276 O-ring	Buy now
9	69A4387200 Ring, back up	Buy now
10	69A4381000 Piston sub assembly	Buy now
11	69A4380D00 Piston comp.	Buy now
14	9350532038 Ball(7fk)	Buy now
15	65W4386A00 Pin, absorber valve	Buy now
16	9360406136 Pin, dowel	Buy now
17	69A4385700 Spring, absorber valve	Buy now

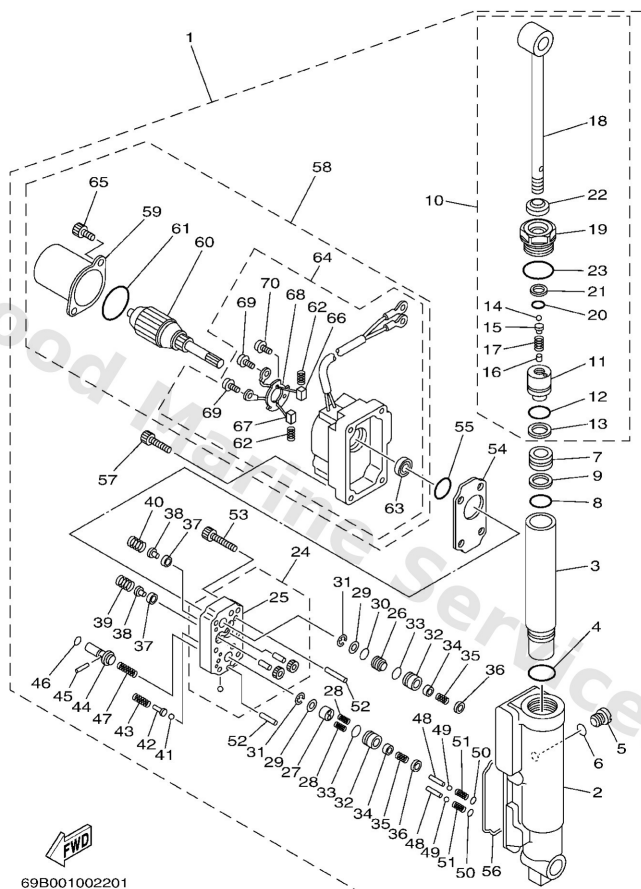
Power Tilt Assy



E4

Ref	Part	
18	69A4380100 Rod	Buy now
19	69A4381101 Screw, cylinder end	Buy now
20	6H14386600 O-ring	Buy now
21	69A4387100 Ring, back up	Buy now
22	69A4381200 Seal, dust	Buy now
23	69A4386900 O-ring	Buy now
24	69A4383000 Gear pump assembly	Buy now
25	69A4380C00 Gear housing assembly	Buy now
26	69A4384100 Piston, shuttle	Buy now
27	69A4384M00 Piston, shuttle 2	Buy now
28	62Y4389400 Spring, shuttle return	Buy now
29	69A4384F00 Seal, main valve	Buy now
30	6H14388300 O-ring	Buy now
31	9900103600 Circlip(6I5)	Buy now
32	69A4382G00 Valve Seat	Buy now

Power Tilt Assy

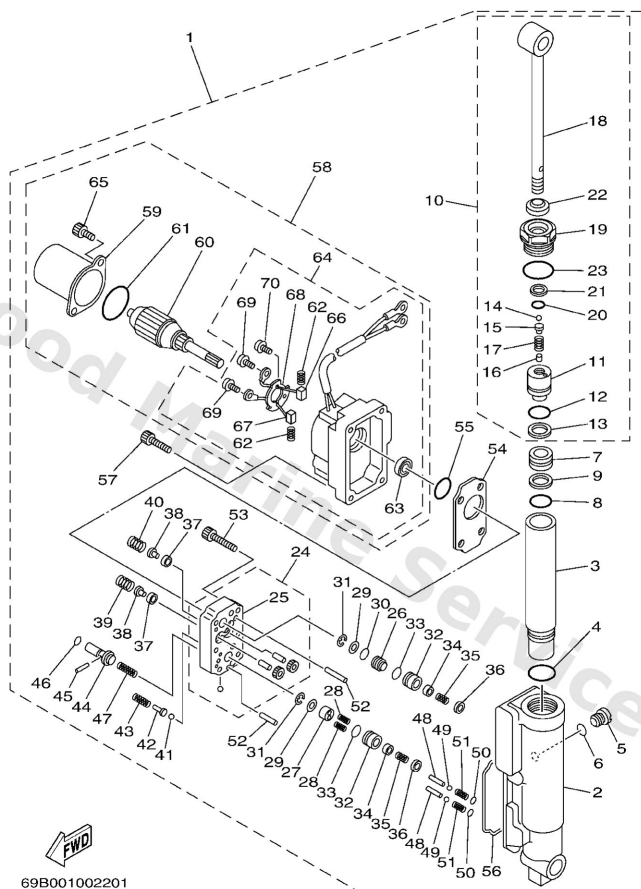


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E4

Ref	Part	
33	9321012N52 O-ring	Buy now
34	6T44380800 Seat valve comp. 1	Buy now
35	6T44385300 Spring, main valve	Buy now
36	6H14381600 Filter 1	Buy now
37	6H14384G11 Seal, relief valve	Buy now
38	6H14384410 Pin, valve support	Buy now
39	69A4385500 Spring, up relief	Buy now
40	6H14385610 Spring, down relief	Buy now
41	9350108001 Ball	Buy now
42	69A4386A00 Pin, absorber valve	Buy now
43	69A4382400 Spring, down relief 2	Buy now
44	69A4384800 Rod, manual release	Buy now
45	9360215250 Pin, dowel	Buy now
46	9321006001 O-ring (26h)	Buy now
47	69A4385400 Spring, manual release	Buy now

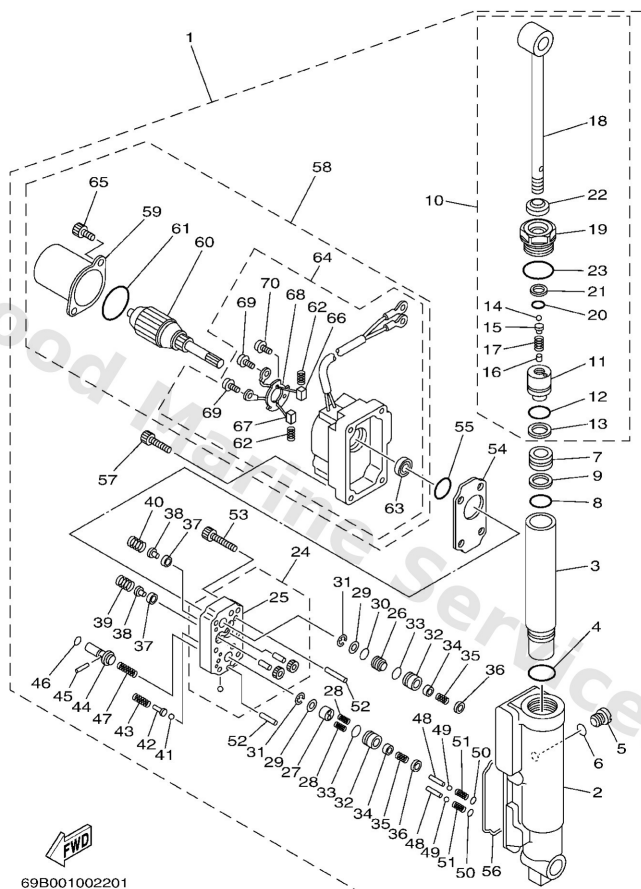
Power Tilt Assy



E4

Ref	Part	
48	69A4381G00 Pin 1	Buy now
51	69A4384H00 Spring	Buy now
52	9360614081 Pin,dowel(296)	Buy now
53	9131705025 Bolt, socket	Buy now
54	69A4381601 Filter 1	Buy now
55	N354386210 O-ring	Buy now
56	69A2312900 Gasket, drain plug	Buy now
57	69A4387800 Bolt, socket	Buy now
58	69A4388000 Motor assembly	Buy now
59	65W4380400 Stator assembly	Buy now
60	65W4380500 Armature assembly	Buy now
61	65W4386900 O-ring	Buy now
62	65W4386K00 Spring, brush	Buy now
63	65W4388200 Oil seal	Buy now
64	69A4388100 Frame, End	Buy now

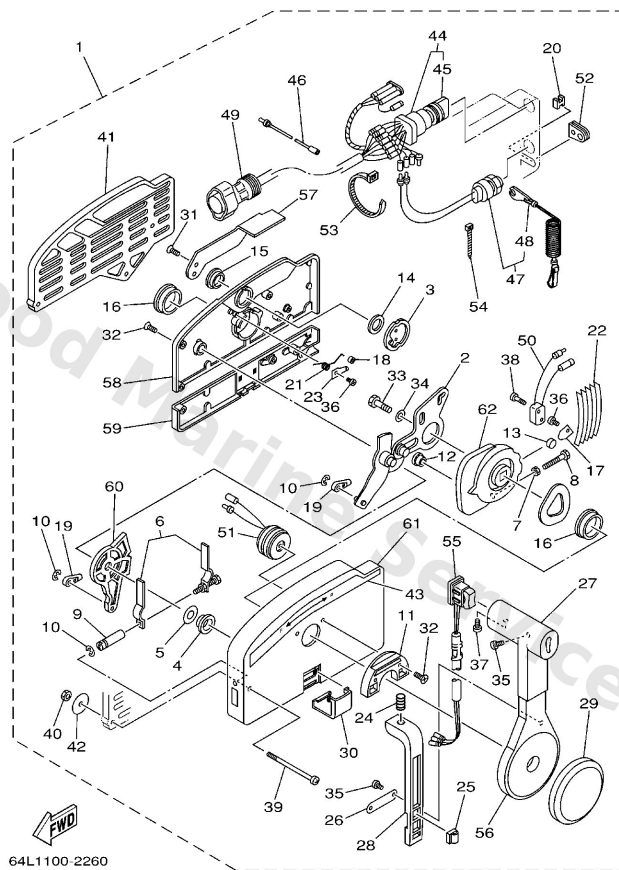
Power Tilt Assy



E4

Ref	Part	
65	65W4388700 Bolt, screw	Buy now
66	65W4389200 Brush 2	Buy now
67	65W4389100 Brush 1	Buy now
68	65W4380F00 Plate, brush holder	Buy now
69	65W4387900 Screw, with washer	Buy now
70	65W4388E00 Bolt	Buy now

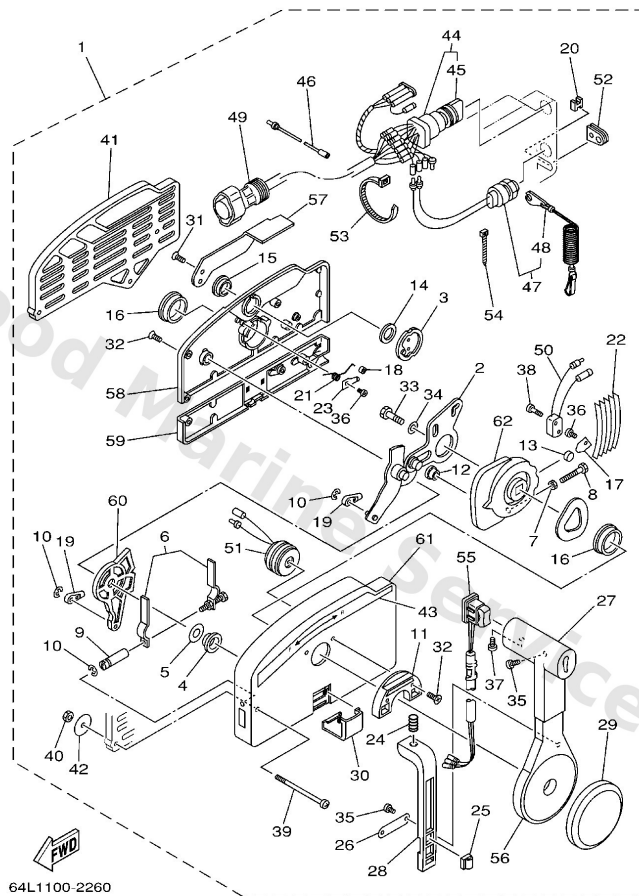
Remote Control Assy



A6

Ref	Part	
1	7034820517 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	7034826101 Arm, throttle	Buy now
3	7034815300 Shaft, free accel.	Buy now
4	7034823500 Bushing	Buy now
5	7034826800 Spacer 3	Buy now
6	7034826400 Throttle, friction	Buy now
7	9538005600 Nut, hexagon (663)	Buy now
8	9738005025 Bolt	Buy now
9	7034826500 Shaft Friction	Buy now
10	9343006024 Circlip (701)	Buy now
11	7034824500 Plate, lock	Buy now
12	7034825200 Roller, cam	Buy now
13	7014824800 Roller, free accel	Buy now
14	7034819800 Washer, wave 3	Buy now
15	7034824300 Bushing 3	Buy now

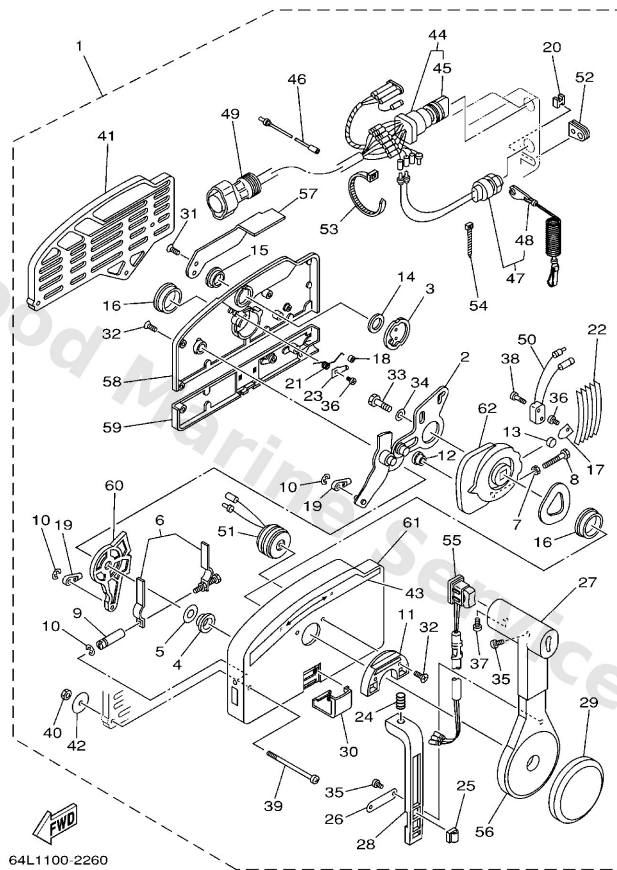
Remote Control Assy



A6

Ref	Part	
16	7034823600 Bushing	Buy now
17	7034818900 Retainer	Buy now
18	7034823400 Roller, detent	Buy now
19	7034834501 Cable end, remote control 2	Buy now
20	7034835800 Anchor, cable	Buy now
21	7034824400 Spring, free accel.	Buy now
22	7034823800 Spring, detent	Buy now
23	7034824600 Spacer 1	Buy now
24	7034822700 Spring, neutral lock	Buy now
25	7038259400 Clamp WITH PT/T SW.	Buy now
26	7034822600 Plate, stopper	Buy now
27	7034822200 Grip, control lever SINGLE	Buy now
28	7034822300 Lock, neutral	Buy now
29	7034822500 Cover	Buy now
30	7034821900 Cover, lead	Buy now

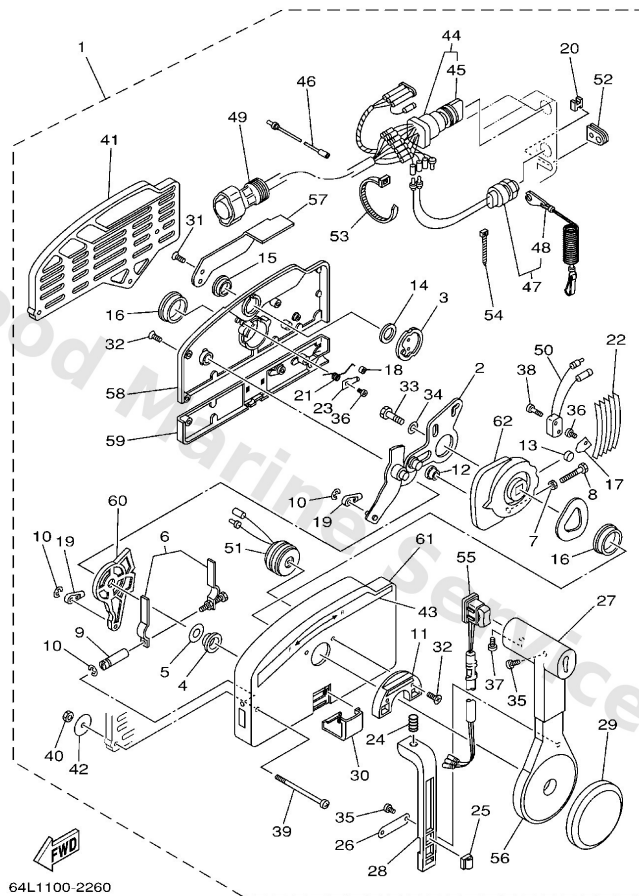
Remote Control Assy



A6

Ref	Part	
31	7034828100 Screw, flat head	Buy now
32	7034828200 Screw	Buy now
33	9738008030 Bolt, hexagon (fj1)	Buy now
34	9299008600 Washer, plain (663)	Buy now
35	9858004010 Screw, pan head (e56)	Buy now
36	9858004006 Screw, pan head (7h3)	Buy now
37	9858005010 Screw, pan head(62x)	Buy now
38	9858003015 Screw, pan head (n151)	Buy now
39	7034829110 Screw	Buy now
40	9538006600 Nut(661)	Buy now
41	7034829310 Spacer, remote control SINGLE	Buy now
42	7014828700 Washer 1	Buy now
43	7034821500 Graphic	Buy now
44	7038251043 Main switch assembly	Buy now
45	7038257700 Cap, key	Buy now

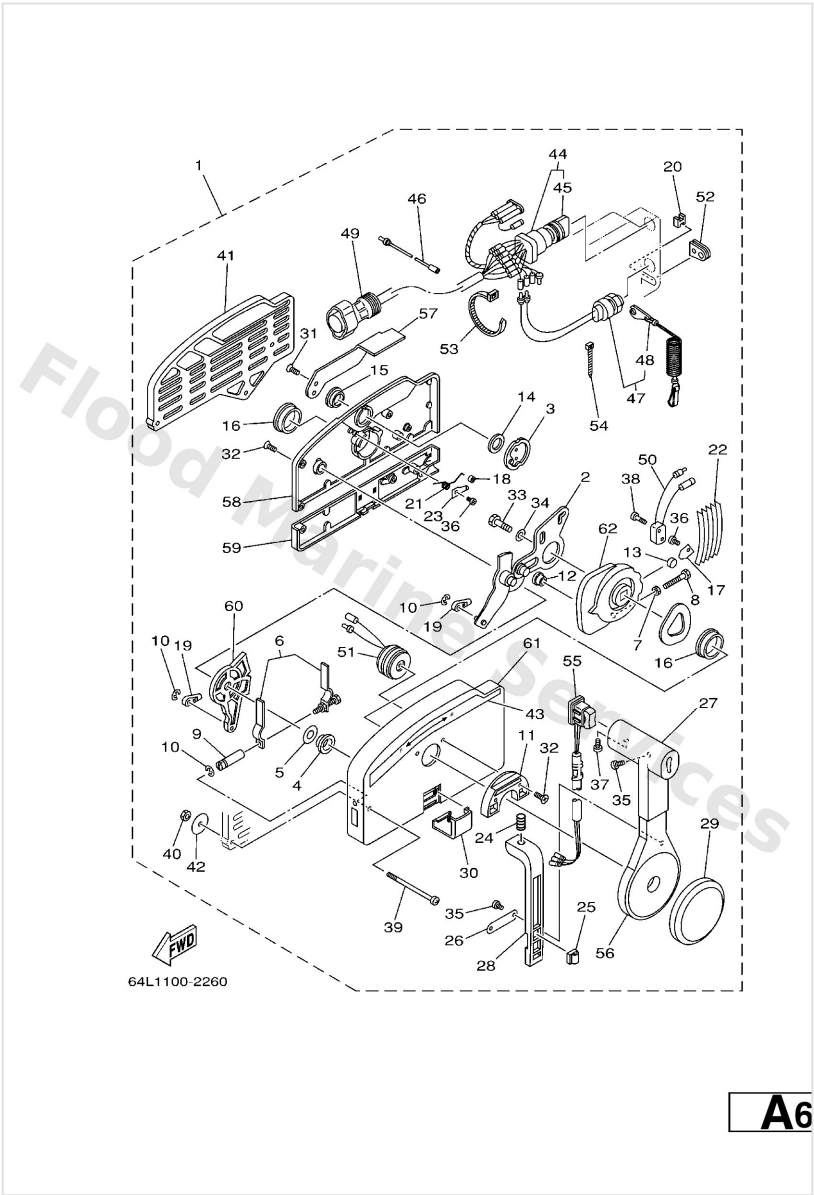
Remote Control Assy



A6

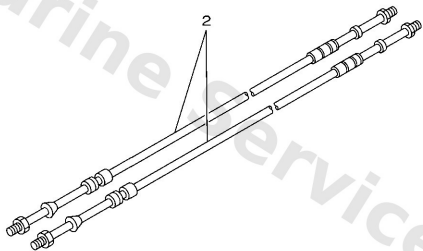
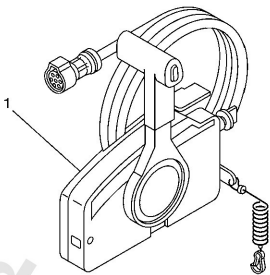
Ref	Part	
46	7038253100 Wire, lead	Buy now
47	6888257501 Engine stop switch assembly	Buy now
48	6828255600 Lanyard, stop switch	Buy now
49	6888258A20 10p main harness mec 2m (6ft) L)5M (10P)	Buy now
50	7038254000 Neutral switch assembly	Buy now
51	7038338302 Buzzer	Buy now
52	7034828400 Grommet	Buy now
53	7038259100 Band	Buy now
54	7038259200 Band	Buy now
55	7038256302 Trim & tilt switch assembly WITH PT/T SW.	Buy now
56	7034822100 Grip	Buy now
57	7034815200 Knob, free accel	Buy now
58	7034821200 Rear housing	Buy now
59	7034821300 Back, panel	Buy now
60	7034827100 Arm, shift	Buy now

Remote Control Assy



Ref	Part	
61	7034821101 Housing,1	Buy now
62	7034823200 Drive gear	Buy now

Remote Control Box

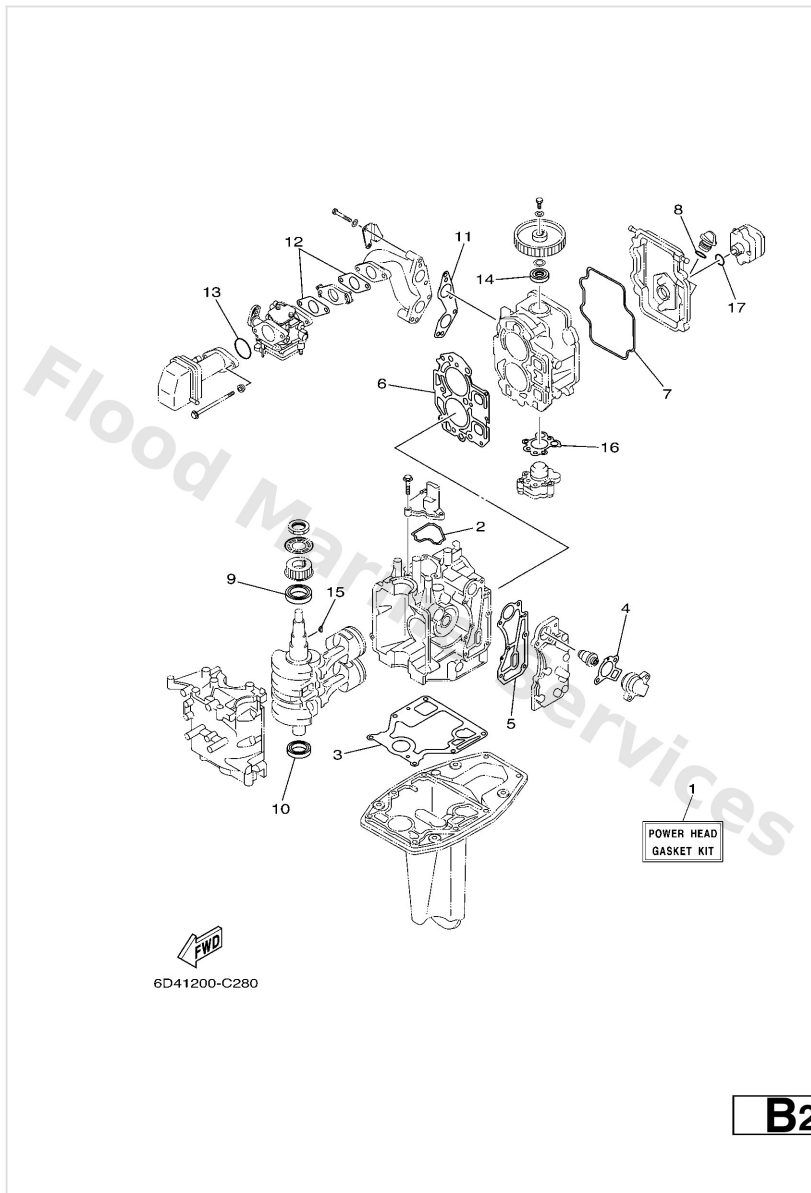



67M0100-8280

A5

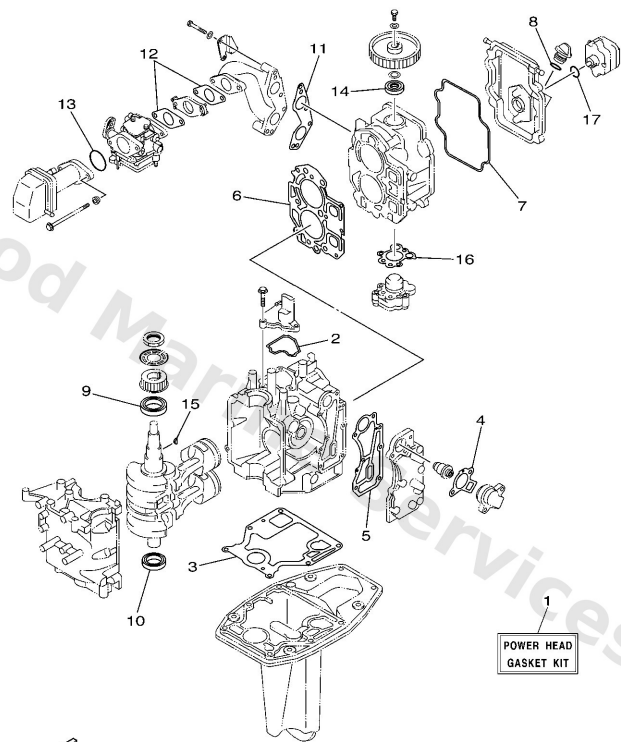
Ref	Part	
1	7034820517 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	7014831080 Cable, Remote Control L=10F UR	Buy now
2	7014831090 Cable, Remote Control L=11F UR	Buy now
2	7014832000 Cable, Remote Control L=12F UR	Buy now

Repair Kit 1



Ref	Part	
1	66MW000102 Power head gasket kit	Buy now
2	66M1135700 Seal, cylinder 3	Buy now
3	66M1135110 Gasket, cylinder	Buy now
4	62Y1241400 Gasket, cover	Buy now
5	66M4111401 Gasket, exhaust outer cover	Buy now
6	66M1118110 Gasket, cylinder head 1	Buy now
7	66M1135600 Seal, cylinder 2	Buy now
8	9321024M79 O-ring	Buy now
9	9310235M51 Oil seal	Buy now
10	9310225M52 Oil seal	Buy now
11	66M1364500 Gasket, manifold 1	Buy now
12	66M1364600 Gasket, manifold 2	Buy now
13	9321035M86 O-ring(6l2)	Buy now
14	9310218M21 Oil seal (6g8)	Buy now
15	9028003M01 Key woodruff 146115450000	Buy now

Repair Kit 1

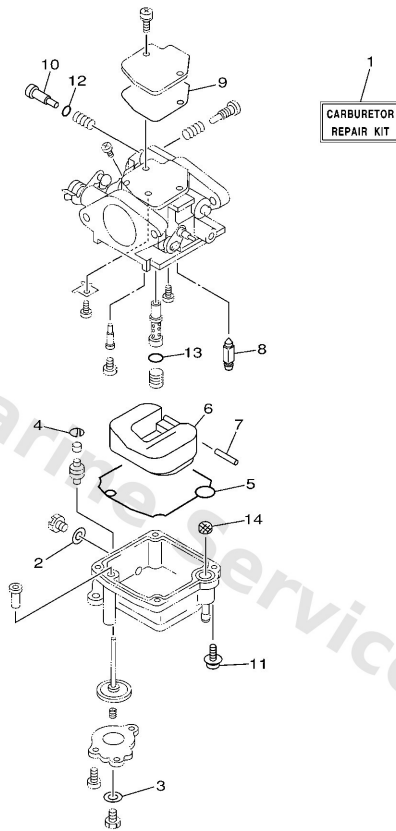


6D41200-C280

B2

Ref	Part	
16	66M1332910 Gasket, pump cover	Buy now
17	9321020M65 O-ring	Buy now

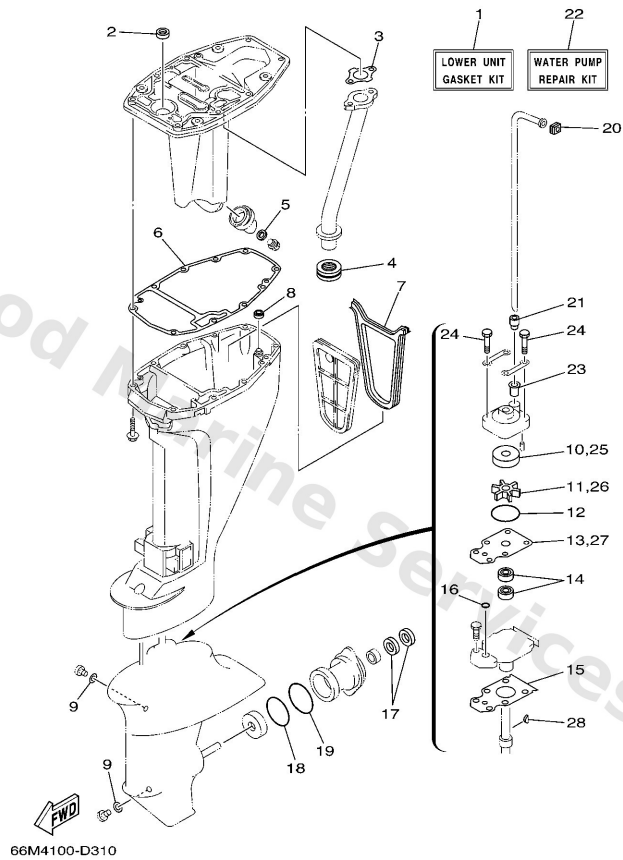
Repair Kit 2



B3

Ref	Part	
1	66MW009301 Carburetor repair kit	Buy now
2	66M1439800 Gasket	Buy now
3	6L21439800 Gasket	Buy now
4	66M1437700 Stopper	Buy now
5	66M1438400 Gasket, float chamber	Buy now
6	6L21438500 Float	Buy now
7	6E51438601 Pin, float	Buy now
8	6L21439200 Valve, needle	Buy now
9	62Y1439900 Gasket	Buy now
10	5H01432300 Pilot screw set	Buy now
11	9798004112 Screw, pan head (686)	Buy now
12	62Y1439700 O-ring	Buy now
13	6F51439700 O-ring	Buy now
14	66M1482700 Filter	Buy now

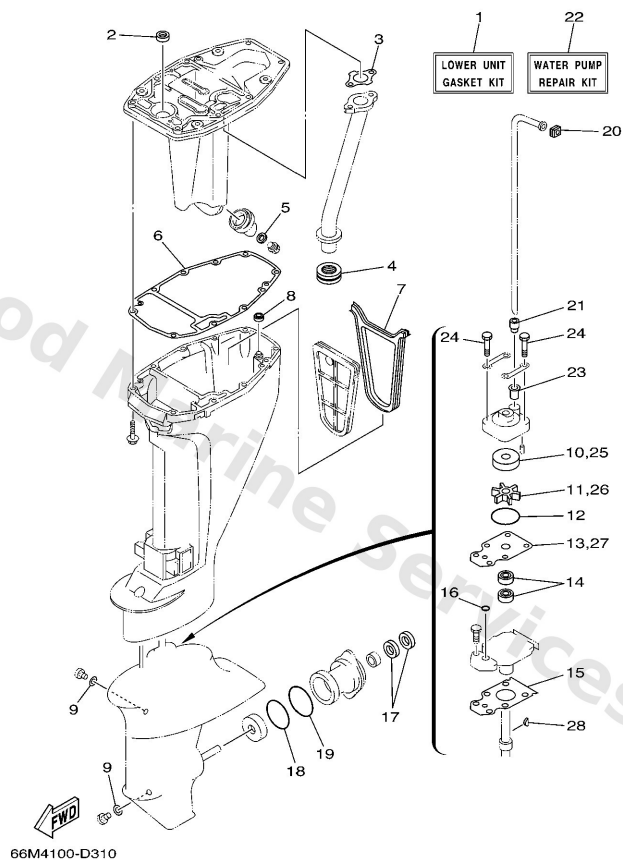
Repair Kit 3



B4

Ref	Part	
1	66MW000121 Lower unit gasket kit	Buy now
2	9310112M63 Oil seal	Buy now
3	66M4113301 Gasket, exhaust manifold 1	Buy now
4	6D44113800 Seal, ext. 1	Buy now
5	9043014M09 Gasket	Buy now
6	66M4511300 Gasket, upper casing	Buy now
7	66M4511500 Gasket, upper casing	Buy now
8	66M4512800 Seal 2	Buy now
9	9043008020 Gasket	Buy now
10	63V4432200 Insert, cartridge	Buy now
11	63V4435201 Impeller	Buy now
12	9321044398 O-ring(55x)	Buy now
13	63V4432300 Outer plate, cartridge	Buy now
14	9310120001 Oil seal	Buy now
15	63V45315A0 Packing, lower casing	Buy now

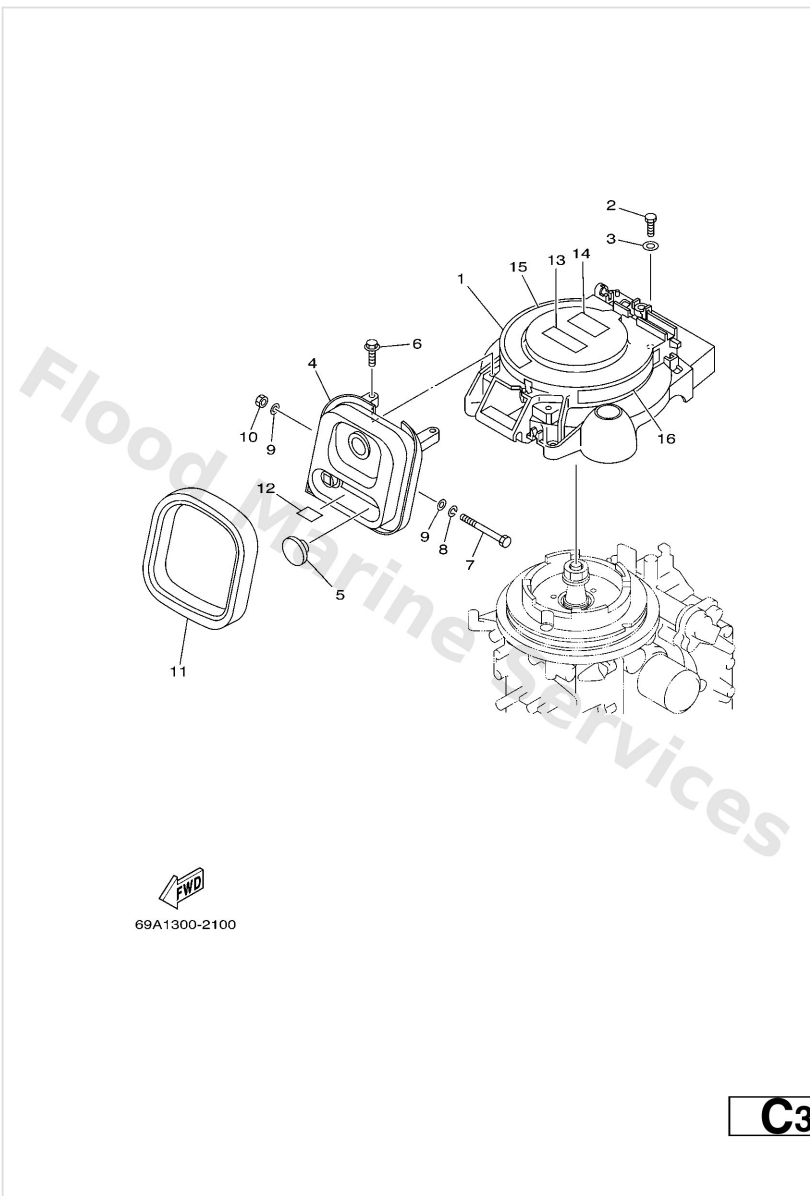
Repair Kit 3



B4

Ref	Part	
16	9321006ME6 O-ring	Buy now
17	9310117054 Oil seal (17x30x6-650)	Buy now
18	9321057M09 O-ring (683)	Buy now
19	9321056M80 O-ring(6j8)	Buy now
20	63V4436510 Damper, water seal 1	Buy now
21	63V4436800 Rubber, water seal 4	Buy now
22	63VW007800 Water pump repair kit	Buy now
23	6474436600 Damper, water seal 2	Buy now
24	9708008045 Bolt, hexagon	Buy now
28	6644433800 Key, woodruff	Buy now

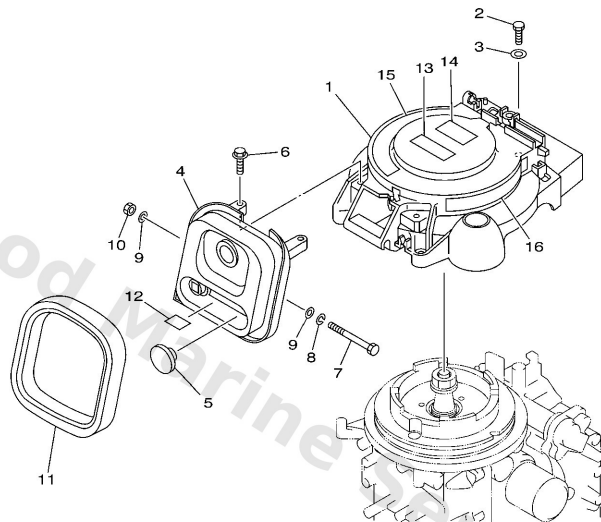
Starter



Ref	Part	
1	66M1571110 Case, starter	Buy now
2	9709506020 Bolt(7u8)	Buy now
3	9299506600 Washer, plain (646)	Buy now
4	66M1575810 Guide, Rope	Buy now
5	6G14272500 Grommet	Buy now
6	9011906M59 Bolt, with washer	Buy now
7	9709506090 Bolt(62y)	Buy now
8	9299506100 Washer(6a1)	Buy now
9	9020106M05 Washer, plate(6e3)	Buy now
10	9538006700 Nut	Buy now
11	66M1576200 Seal Rubber 2	Buy now
12	66M8434200 Seat, Emblem	Buy now
13	6A18362541 Mark 5	Buy now
14	6A18362551 Mark 5	Buy now
15	66M1442760 Label Instruction	Buy now

Starter

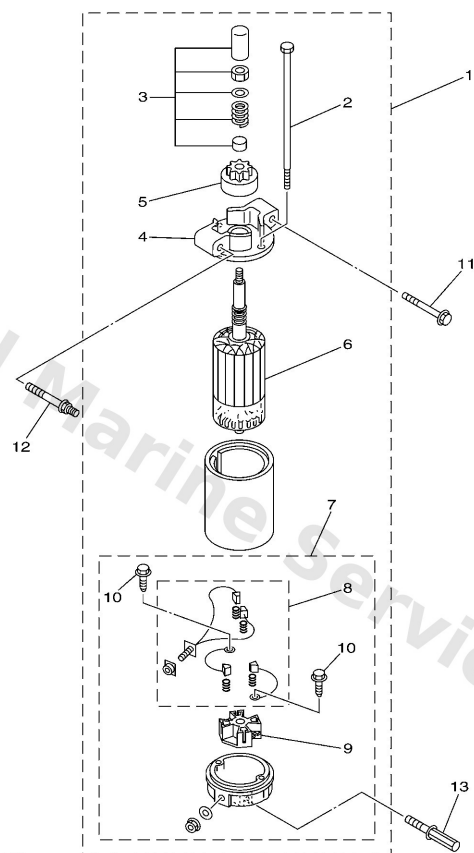
Ref	Part	
16	6G81343764 Mark, caution	Buy now




69A1300-2100

C3

Starting Motor

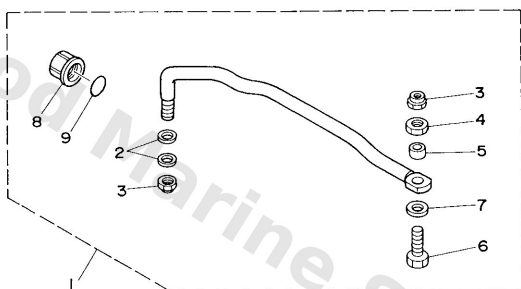


FWD
66M0010-0140

D2

Ref	Part	
1	66M8180001 Starting motor assembly	Buy now
2	65W8182600 Bolt	Buy now
3	65W8185701 Retainer	Buy now
4	66M8183000 Front bracket assembly	Buy now
5	65W8180700 Gear assembly, starting motor	Buy now
6	65W8185001 Armature assembly	Buy now
7	66M8182000 Rear bracket assembly	Buy now
8	65W8180100 Brush set	Buy now
9	65W8184000 Brush holder assembly	Buy now
10	65W8182S00 Screw	Buy now
11	9011908M39 Bolt, with washer	Buy now
12	9010908M78 Bolt	Buy now
13	9010908M85 Bolt	Buy now

Steering Guide

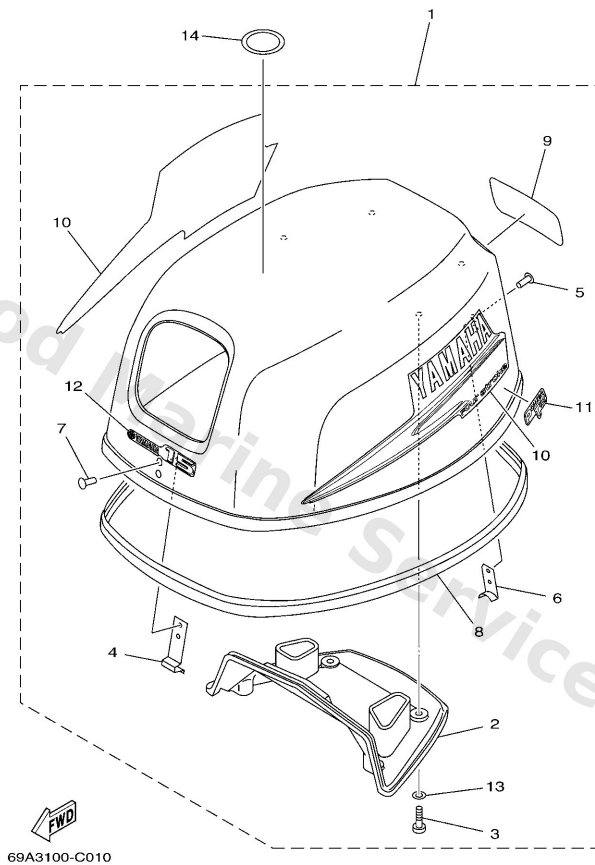


63V0100-5210

A4

Ref	Part	
1	63V6135000 Steering guide attachment kit AP	Buy now
2	9020110M20 Washer, plate (663)	Buy now
3	9018509M01 Nut, nylon (663)	Buy now
4	9017009M03 Nut (689)	Buy now
5	9038710M42 Coller (688)	Buy now
6	6E56135500 Bolt	Buy now
7	9020110M63 Washer, plate	Buy now
8	6E54314501 Cap, clamp bracket	Buy now
9	9321016275 O-ring	Buy now

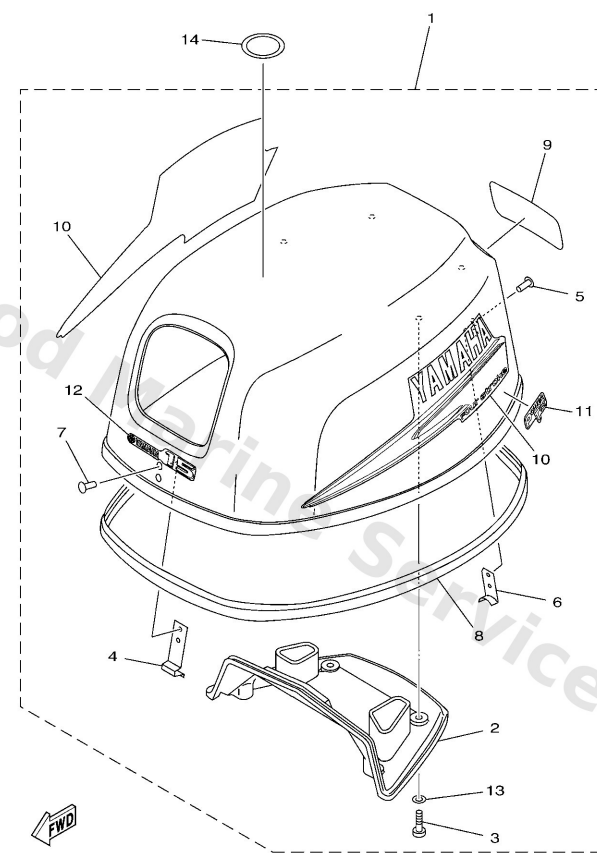
Top Cowling



A4

Ref	Part	
1	69A42610124D Top Cowling assembly	Buy now
1	6P742610004D Top Cowling assembly	Buy now
2	66M4261300 Molding Air Duct	Buy now
3	9778060520 Screw, tapping(6k8)	Buy now
4	65W4265101 Hook	Buy now
5	9026606M02 Rivet (697)	Buy now
6	66M4265200 Hook	Buy now
8	6D44261500 Seal	Buy now
9	66M4267820 Graphic Front	Buy now
9	69V4267820 Graphic Rear	Buy now
10	66MW007020 Graphic set	Buy now
11	69A4267500 Graphic, side 1	Buy now
12	66M4267700 Graphic, front	Buy now
12	69V4267700 Graphic Rear	Buy now
13	9020205M38 Washer, plate(612)	Buy now

Top Cowling

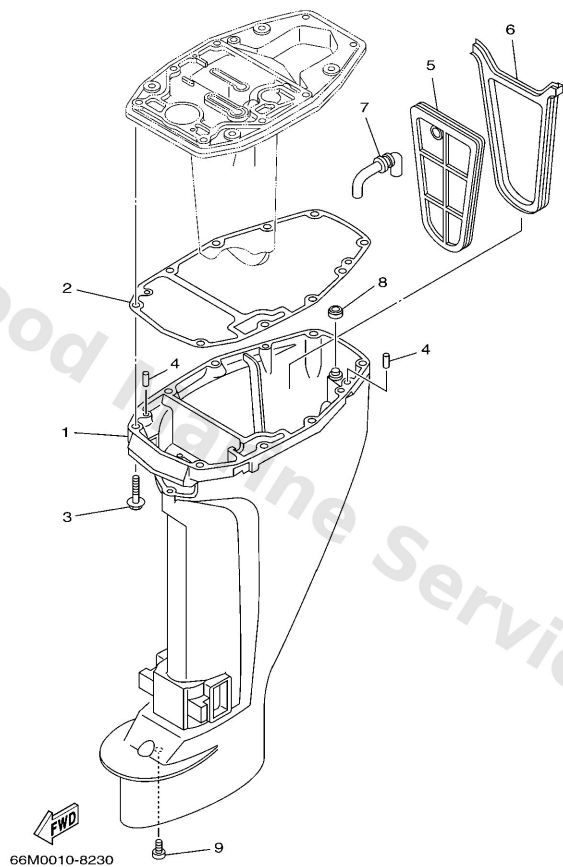


69A3100-C010

A4

Ref	Part	
14	67F1343402 Label, Caution	Buy now

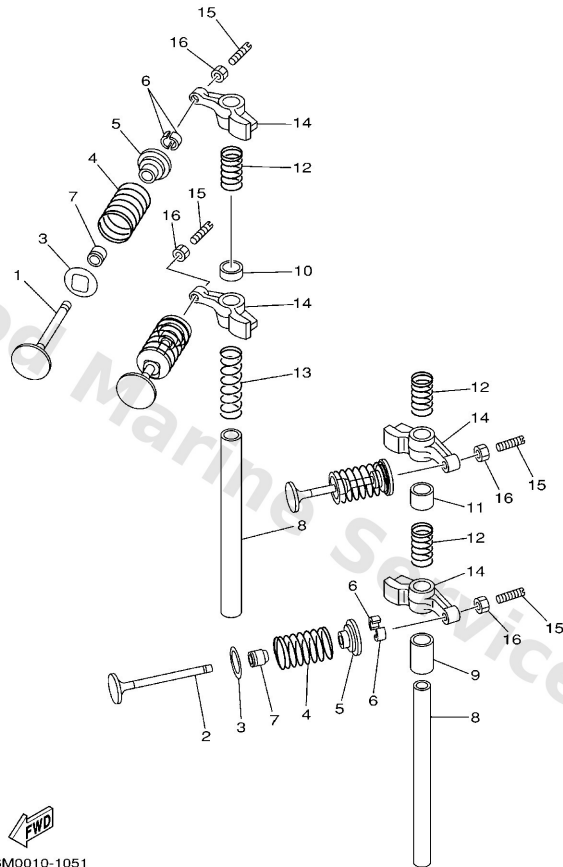
Upper Casing



E7

Ref	Part	
1	66M45111004D Casing, upper S	Buy now
1	66M45111104D Casing, upper L	Buy now
2	66M4511300 Gasket, upper casing	Buy now
3	9757508545 Bolt, hexagon w/w deep recess	Buy now
4	9360612019 Pin, dowel (614)	Buy now
5	66M4512600 Plate, Seal Damper	Buy now
6	66M4511500 Gasket, upper casing	Buy now
7	66M4513600 Pipe	Buy now
8	66M4512800 Seal 2	Buy now
9	9015706M06 Screw, pan head(6m7)	Buy now

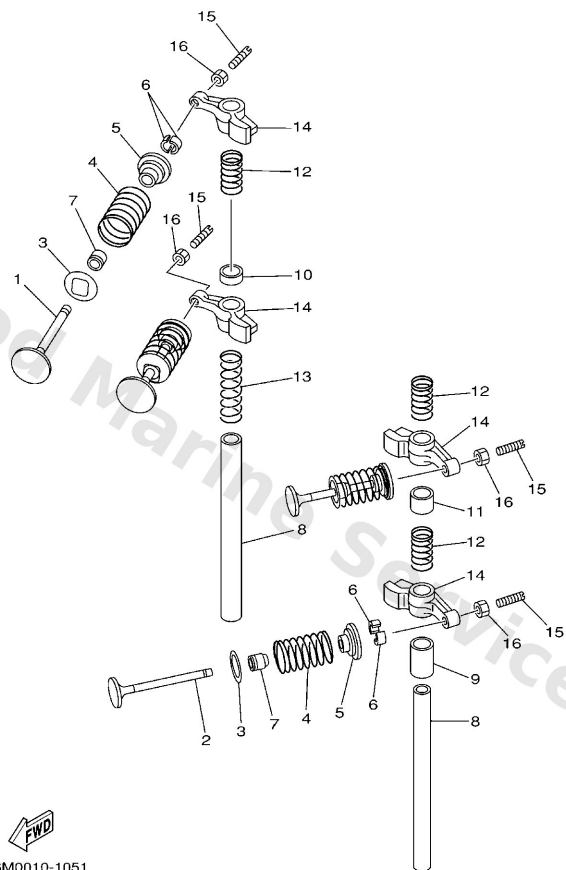
Valve



B2

Ref	Part	
1	66M1211100 Valve, intake	Buy now
2	66M1212100 Valve, exhaust	Buy now
3	66M1211600 Seat, valve spring	Buy now
4	66M1211300 Spring, valve inner	Buy now
5	30X1211700 Retainer, valve spring	Buy now
6	30X1211800 Cotter, valve	Buy now
7	51Y1211900 Seal, valve stem	Buy now
8	66M1214600 Shaft, rocker	Buy now
9	9038713M56 Collar (6g8)	Buy now
10	9038713001 Collar	Buy now
11	9038713002 Collar	Buy now
12	9050112M40 Spring, compression (6g8)	Buy now
13	9050112M41 Spring Compression (6G8)	Buy now
14	66M1215110 Arm, Valve Rocker	Buy now
15	62Y1215900 Screw Valve Adjusting	Buy now

Valve



Ref	Part	
16	62Y1215800 Nut, lock	Buy now

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