



Yamaha F150B 2023

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

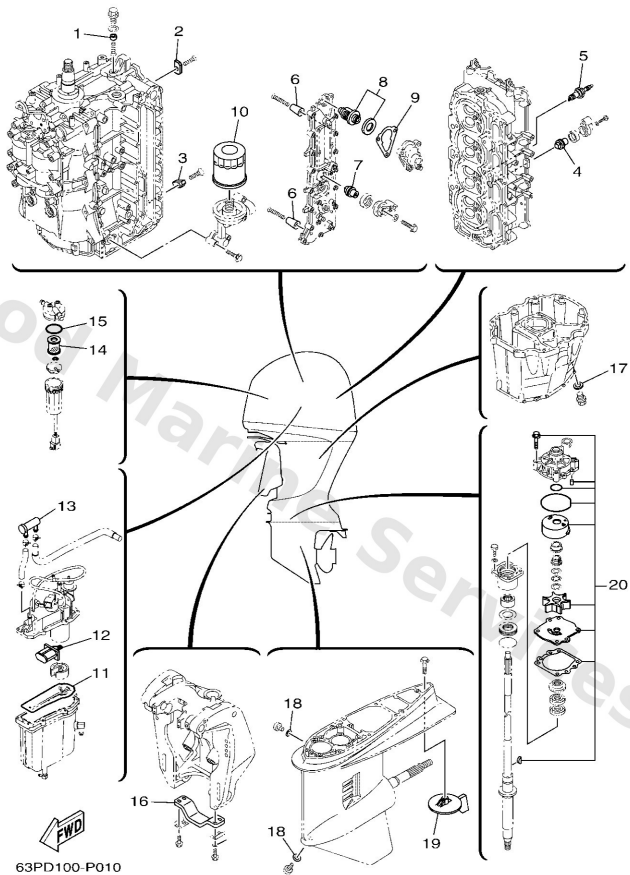
Authorised Yamaha Dealers



Contents

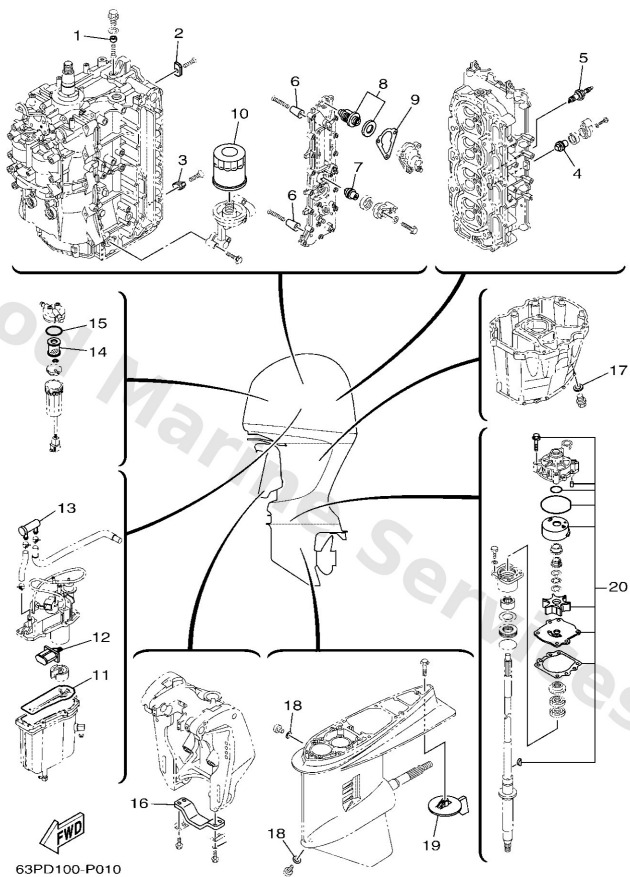
SCHEDULED SERVICE PARTS	3
BOTTOM COWLING 1	5
BOTTOM COWLING 2	8
BRACKET 1	10
BRACKET 2	13
CONTROL	16
CRANKSHAFT & PISTON	19
CYLINDER & CRANKCASE 1	21
CYLINDER & CRANKCASE 2	24
CYLINDER & CRANKCASE 3	26
ELECTRICAL 1	29
ELECTRICAL 2	31
ELECTRICAL 3	34
FUEL 1	36
FUEL 2	40
FUEL INJECTION PUMP 1	41
FUEL INJECTION PUMP 2	43
GENERATOR	45
INTAKE 1	47
INTAKE 2	49
INTAKE 3	51
LOWER CASING & DRIVE 1	53
LOWER CASING & DRIVE 2	59
LOWER CASING & DRIVE 3	61
LOWER CASING & DRIVE 4	68
OIL PAN	70
OPTIONAL PARTS 1	72
OPTIONAL PARTS 2	74
POWER TRIM & TILT ASSY 1	75
POWER TRIM & TILT ASSY 2	80
REPAIR KIT 1	81
REPAIR KIT 2	83
STARTING MOTOR	85
STEERING GUIDE	88
TOP COWLING	90
UPPER CASING	92
VALVE	95

Scheduled Service Parts



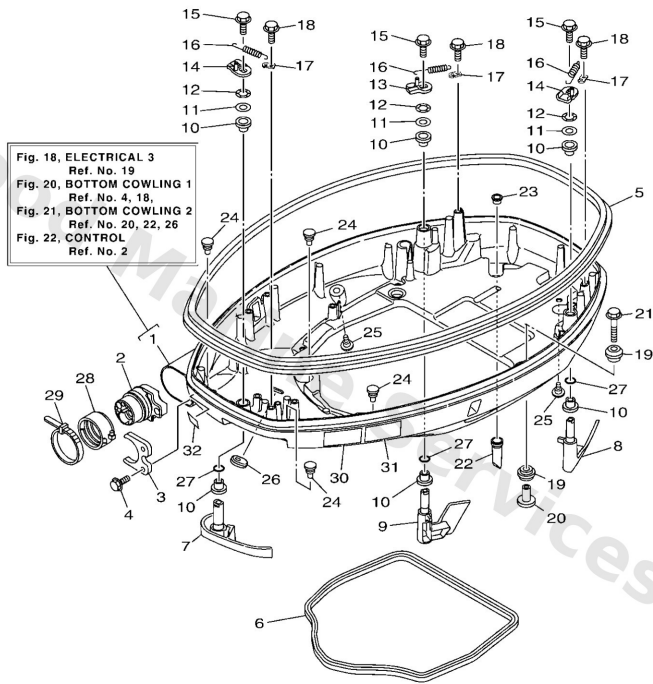
Ref	Part	
1	63P1132521 Anode	Buy now
2	63P1132511 Anode	Buy now
3	63P1132501 Anode	Buy now
4	67F1132501 Anode	Buy now
5	9470200391 Plug, spark (lfr5a-11)	Buy now
6	68T1132500 Anode	Buy now
8	67F1241101 Thermostat	Buy now
9	63P1241400 Gasket, cover	Buy now
10	69J1344004 Element assembly, oil cleaner	Buy now
11	63P1498400 Gasket, float chamber	Buy now
12	63P1391500 Filter	Buy now
13	69J2450110 Filter, fuel	Buy now
14	6P32456302 Element, filter (with tag)	Buy now
15	6P32456400 Gasket	Buy now
16	6G54525102 Anode	Buy now

Scheduled Service Parts



Ref	Part	
17	9043014M09 Gasket	Buy now
18	9043008003 Gasket	Buy now
19	6J94537101 Tab-trim	Buy now
19	6K14537102 Tab-trim	Buy now
20	61AW0078A4 Water pump repair kit	Buy now

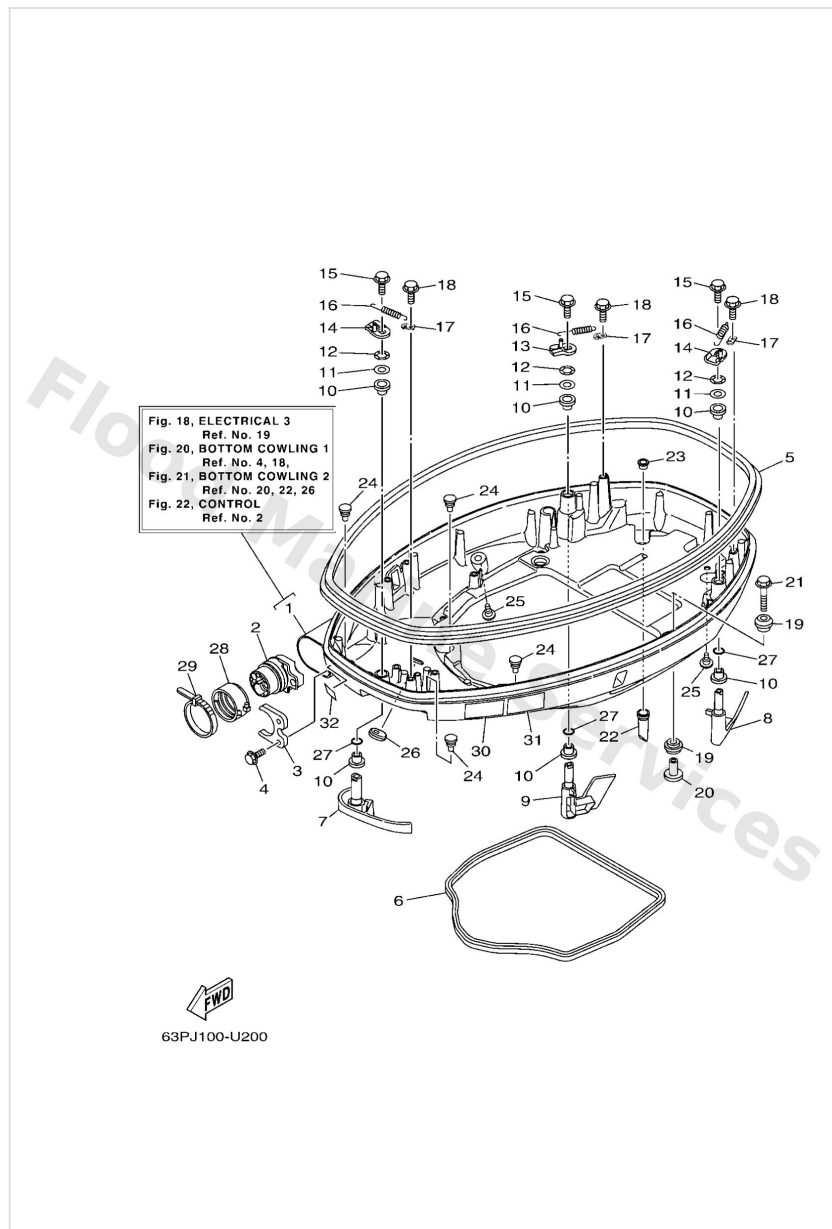
Bottom Cowling 1



63PJ100-U200

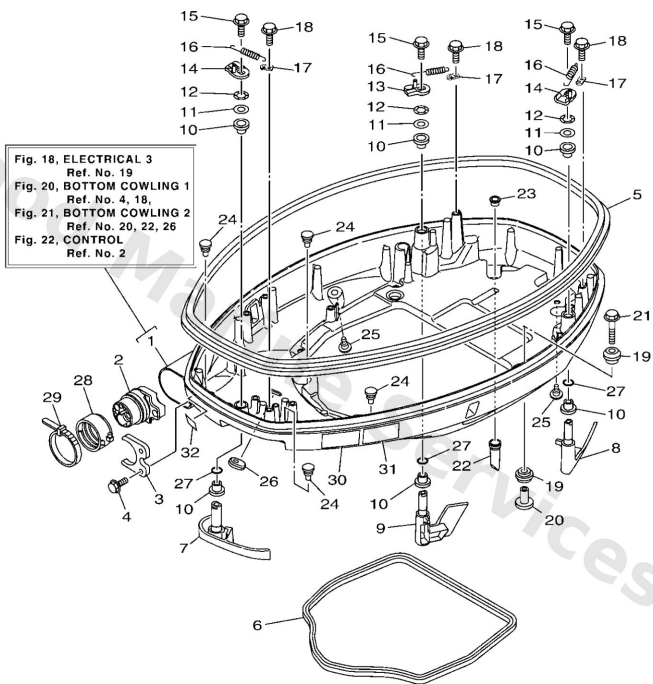
Ref	Part	
1	63P42710118D Bottom cowling assembly	Buy now
2	6DA4272503 Grommet	Buy now
3	6CB4276100 Stopper	Buy now
4	9010906316 Bolt	Buy now
5	63P4261510 Seal	Buy now
6	63P4271601 Rubber seal 1	Buy now
7	63P42815118D Lever, clamp	Buy now
8	6DA42816028D Lever, clamp	Buy now
9	6DA42817028D Lever, clamp	Buy now
10	9038615M73 Bush(6I2)	Buy now
11	90201156J2 Washer, plate(j41)	Buy now
12	9020615M18 Washer, wave(6I2)	Buy now
13	6CB4281800 Lever, clamp	Buy now
14	6CB4281900 Lever, clamp	Buy now
15	95D9508012 Bolt, flange deep recess	Buy now

Bottom Cowling 1



Ref	Part	
16	9050622001 Spring, tension	Buy now
17	66T4314400 Hook, spring	Buy now
19	9048022M81 Grommet	Buy now
20	9038708M37 Collar (6e5)	Buy now
21	9011908187 Bolt, with washer	Buy now
22	6DA4271701 Rubber, seal 2	Buy now
23	6DA4238400 Seal, cap	Buy now
24	6H44274801 Grommet	Buy now
25	6P24439100 Nipple, hose	Buy now
26	6KA4272700 Grommet	Buy now
27	9321013M63 O-ring (6g8)	Buy now
28	68F4275300 Fastner AP	Buy now
29	9046420258 Clamp AP	Buy now
30	6EE4279440 Label, warning (general)	Buy now
31	6EE4279450 Label, warning (general)	Buy now

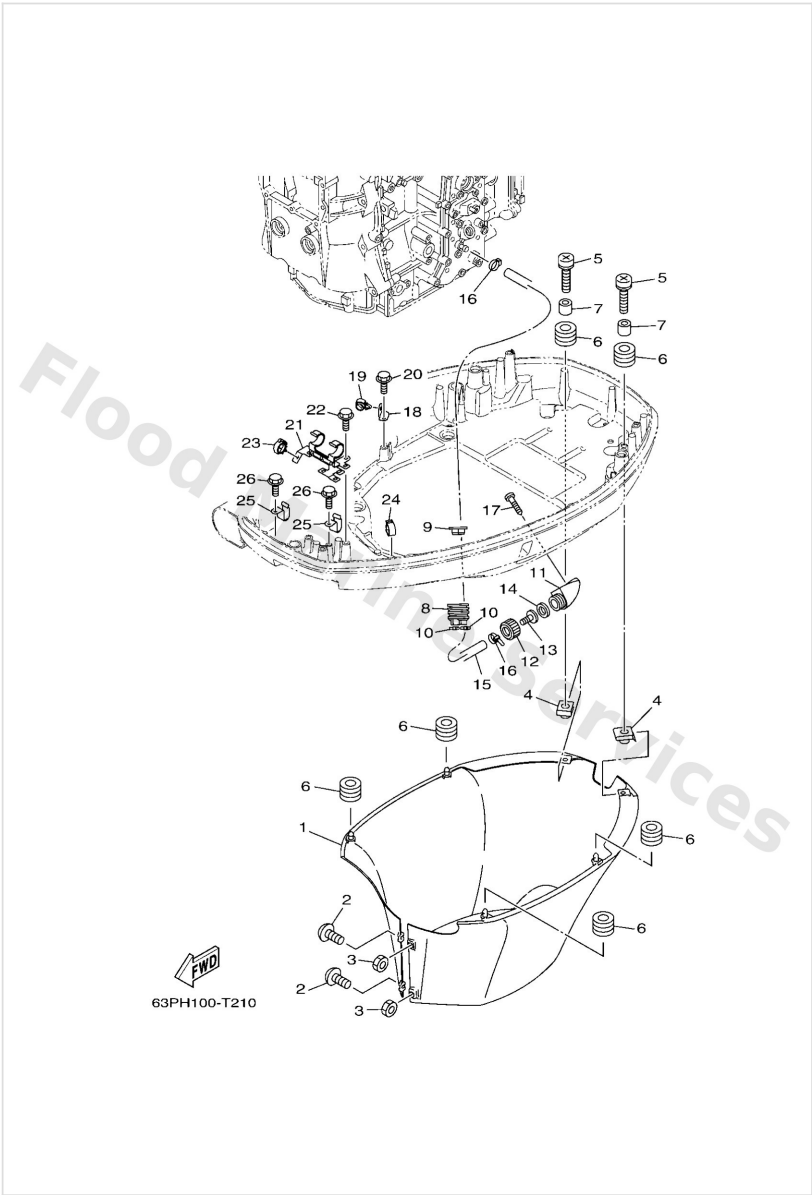
Bottom Cowling 1



FWD
63PJ100-U200

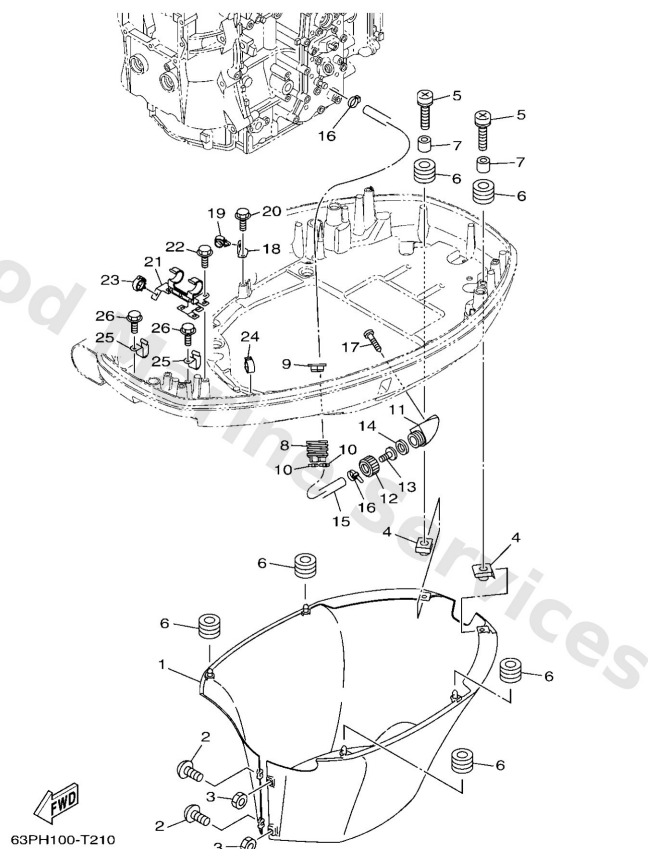
Ref	Part	
32	6AH8199600 Mark	Buy now

Bottom Cowling 2



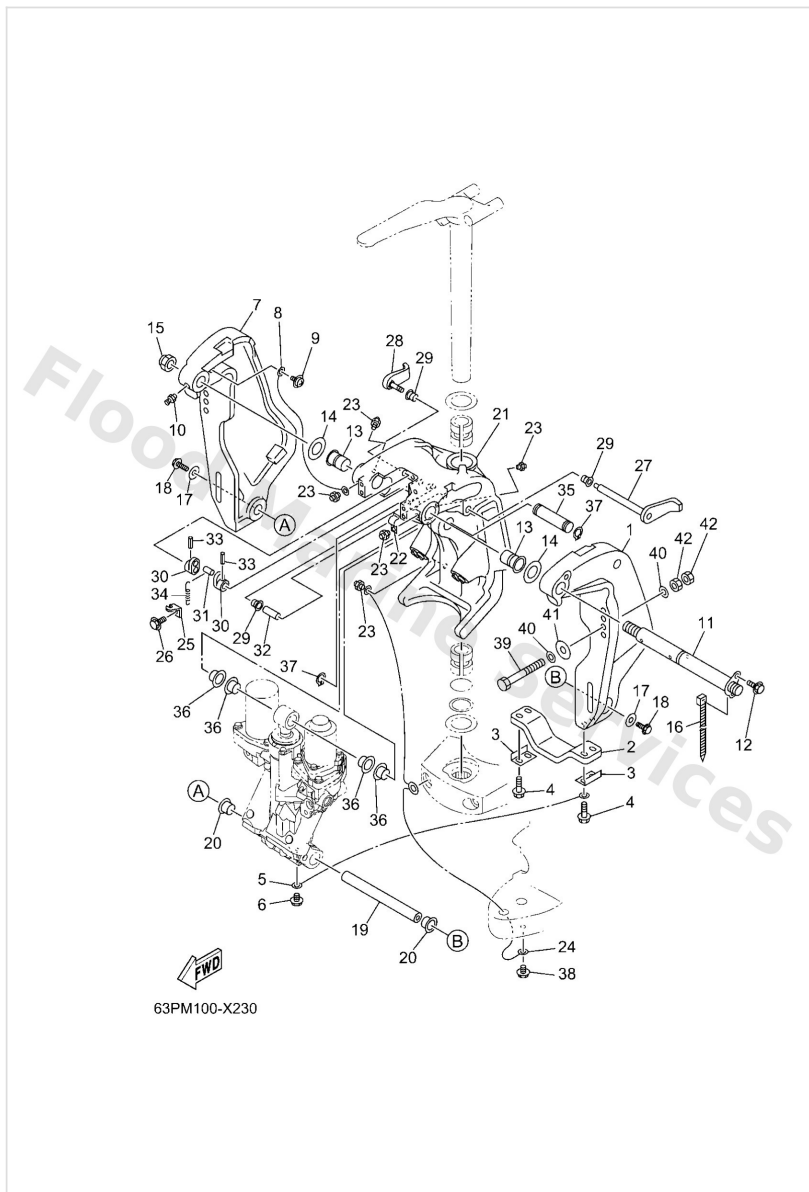
Ref	Part	
1	6DA42741118D Apron	Buy now
2	9015906M28 Screw, with washer	Buy now
3	9538006600 Nut(661)	Buy now
4	90183061A8 Nut, spring	Buy now
5	9015906053 Screw, with washer	Buy now
6	9048013M24 Grommet (6e9)	Buy now
7	9038706M43 Collar (6e9)	Buy now
8	6H14272622 Grommet	Buy now
9	6BG4238400 Seal, cap	Buy now
10	9046511M10 Clamp	Buy now
11	6AW1257200 Adapter	Buy now
12	6R31258100 Joint, hose 1	Buy now
13	6R31258200 Joint, hose 2	Buy now
14	6R31258300 Gasket, hose joint	Buy now
15	63P4254110 Pipe 1	Buy now

Bottom Cowling 2



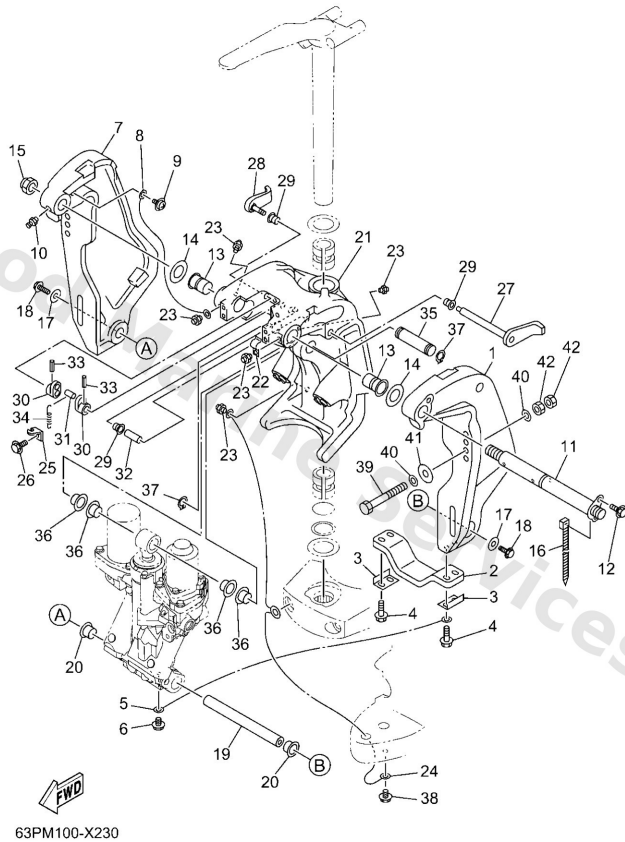
Ref	Part	
17	9778060520 Screw, tapping(6k8)	Buy now
18	63P4275600 Stay, clamp	Buy now
19	9046413249 Clamp	Buy now
20	9010906316 Bolt	Buy now
21	63P8366G00 Bracket 3	Buy now
23	9046418246 Clamp(4tr)	Buy now
24	9046418004 Clamp	Buy now
25	9046212013 Clamp	Buy now

Bracket 1



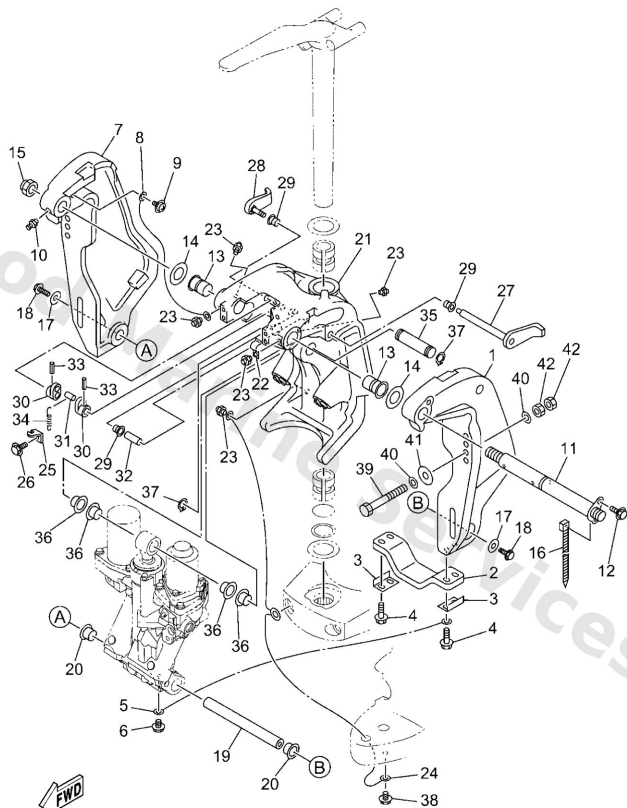
Ref	Part	
1	64E43111028D Bracket, clamp	Buy now
2	6G54525102 Anode	Buy now
3	6G54452600 Plate	Buy now
4	97E9506530 Bolt, hexagon w/w deep recess	Buy now
5	6E58214800 Wire, lead 5	Buy now
6	97E9506510 Bolt, hexagon w/w deep recess	Buy now
7	64E43112028D Bracket, clamp	Buy now
9	9798506212 Screw, with washer(6h3)	Buy now
10	9370006002 Nipple, grease	Buy now
11	64E4313130 Bolt, clamp bracket FOR TILT LIMIT	Buy now
12	97E9508520 Bolt, hexagon w/w deep recess	Buy now
13	9038625M31 Bushing (6e5)	Buy now
14	9020126M59 Washer, plate (6e5)	Buy now
15	9018522M11 Nut, self-locking	Buy now
16	9046511M10 Clamp	Buy now

Bracket 1



Ref	Part	
17	9020110060 Washer, plate	Buy now
18	9011910054 Bolt, with washer	Buy now
19	6BC4381800 Pin, lower shock mount	Buy now
20	9038622M98 Bush(61u)	Buy now
21	64E43311108D Bracket, swivel	Buy now
22	9046508M63 Clamp(61u)	Buy now
24	66K8214900 Wire, lead 3	Buy now
25	6G54314400 Hook, spring	Buy now
26	97E9506512 Bolt, hexagon w/w deep recess	Buy now
27	6G54318102 Lever, tilt stop 1	Buy now
28	6G54318502 Lever, tilt stop 2	Buy now
29	9038610M16 Bushing (688)	Buy now
30	6G54314800 Collar, distance	Buy now
31	9024906M19 Pin(6e5)	Buy now
32	9038710M05 Collar(6e5)	Buy now

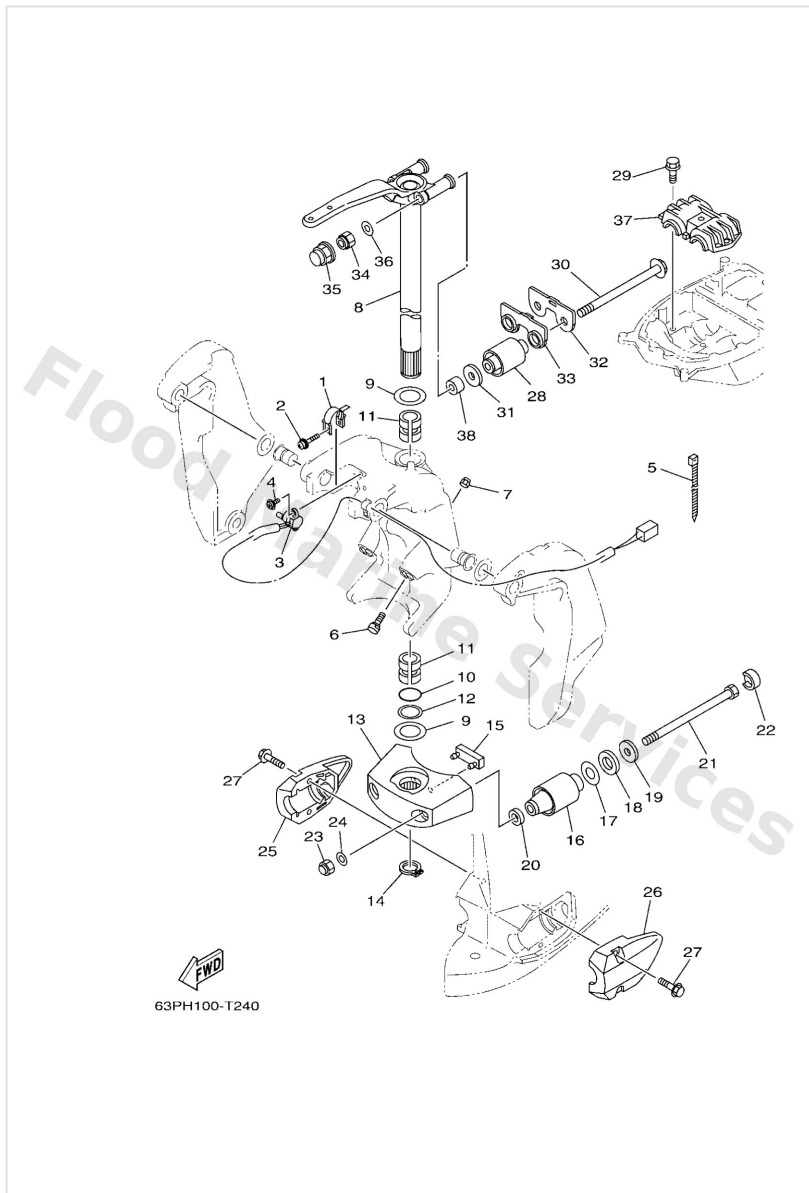
Bracket 1



63PM100-X230

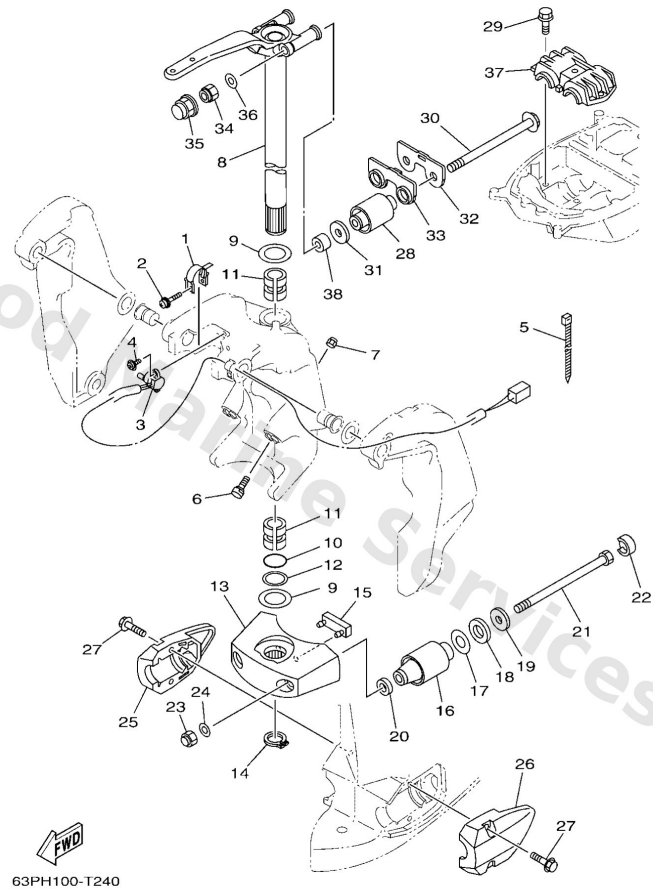
Ref	Part	
33	9169030020 Pin, spring (6h4)	Buy now
34	9050616003 Spring, tension	Buy now
35	64E4312610 Pin, upper shock mount	Buy now
37	9341022M11 Circlip(61u)	Buy now
38	95D9506010 Bolt, flange deep recess	Buy now
39	9010112065 Bolt (l:130mm) UR L(20.3")	Buy now
39	9010112066 Bolt (l:150mm) UR	Buy now
40	9020113M01 Washer, plate(6e5)	Buy now
41	9020112426 Washe, plate(663)	Buy now
42	9538012600 Nut (707)	Buy now

Bracket 2



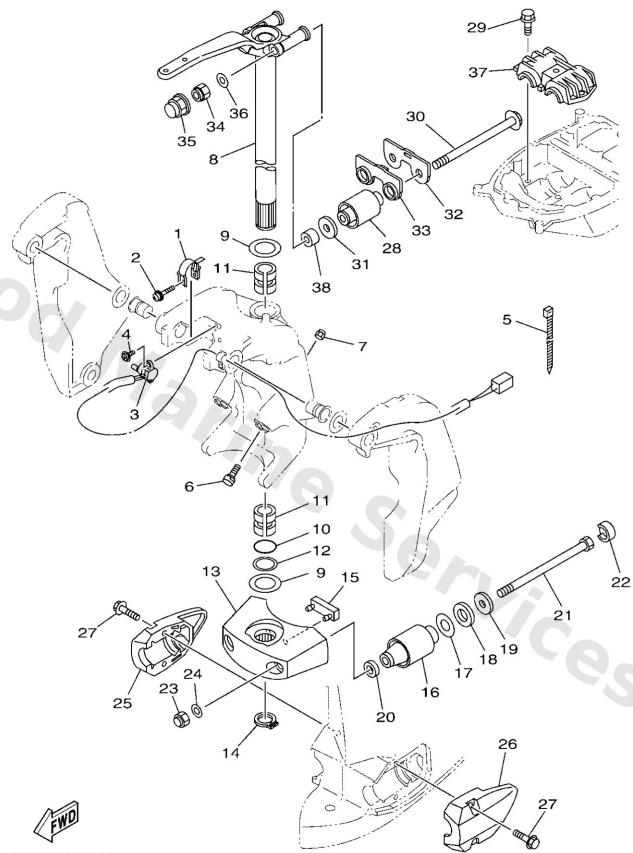
Ref	Part	
1	64E4313911 Cam, trim sender	Buy now
2	9015905059 Screw, with washer	Buy now
3	67H8367202 Trim sender	Buy now
4	9798506216 Screw, with washer(6h2)	Buy now
5	9046511M10 Clamp	Buy now
6	61A4337600 Bolt, thrust receiver	Buy now
7	9578010300 Nut, nylon (6e5)	Buy now
8	6DA42510108D Steering bracket assembly	Buy now
9	9020138M60 Washer, plate (6e5)	Buy now
10	9321037MH7 O-ring(61u)	Buy now
11	9038638M32 Bush(6e5)	Buy now
12	9020240M47 Washer, plate(61a)	Buy now
13	68V44551008D Housing, lower mount rubber	Buy now
14	9341037M04 Circlip (6e5)	Buy now
15	61A4457501 Damper, lower mount rubber	Buy now

Bracket 2



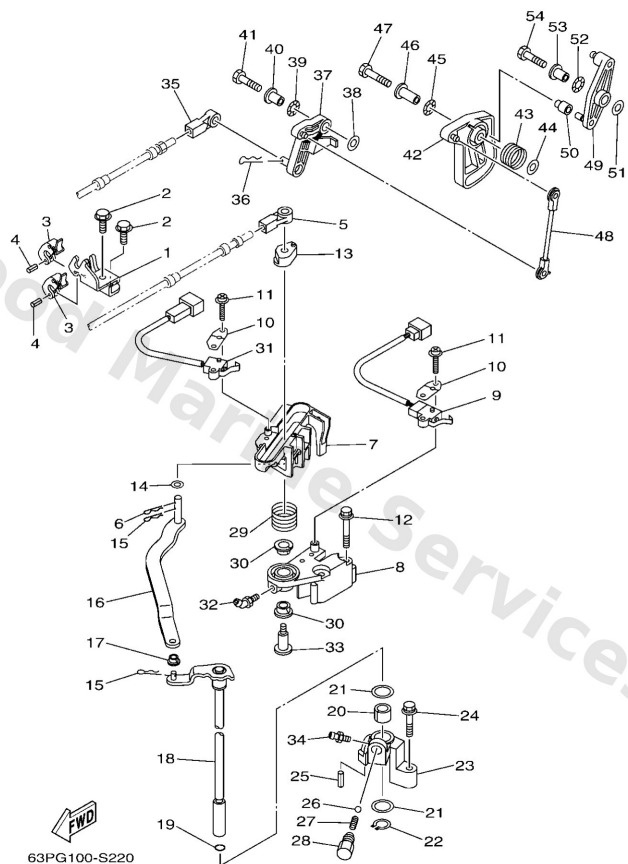
Ref	Part	
16	60V4455500 Mount damper, lower side L(20.3")	Buy now
16	63P4455500 Mount damper, lower side X(25.3")	Buy now
17	9020135008 Washer, plate	Buy now
18	9020232M19 Washer, plate (6e5)	Buy now
19	9020116M55 Washer, plate (6e5)	Buy now
20	9020115M58 Washer, plate (6e5)	Buy now
21	9010914007 Bolt	Buy now
22	69J4453300 Damper, upper mount rubber	Buy now
23	9017614003 Nut, crown	Buy now
24	9299514600 Washer (6e5)	Buy now
25	63P44553008D Cover, lower mount	Buy now
26	63P44556008D Cover, lower mount 2	Buy now
27	9011910058 Bolt, with washer	Buy now
28	6DA4451400 Mount damper, upper side	Buy now
29	9011910024 Bolt, with washer	Buy now

Bracket 2



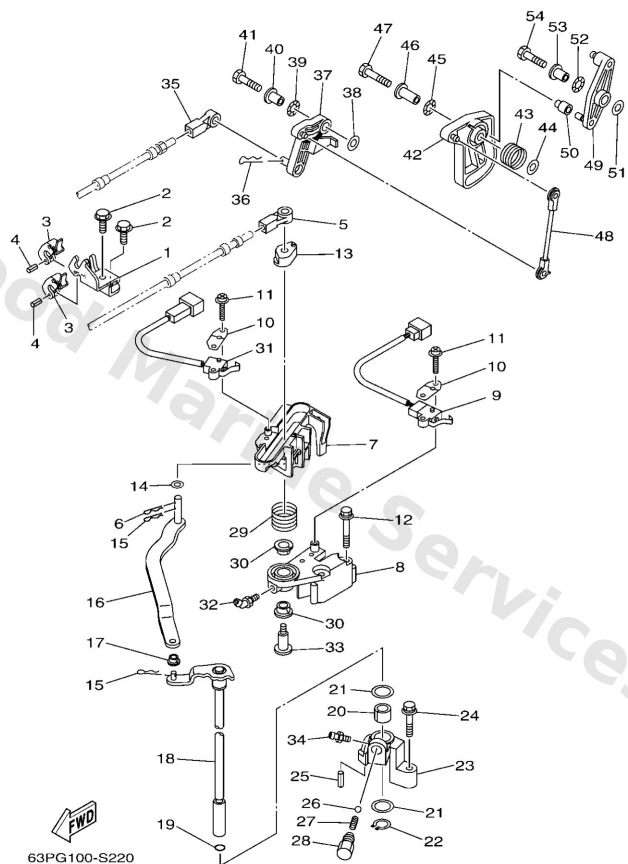
Ref	Part	
30	9010514009 Bolt, flange	Buy now
31	9020116M01 Washer, plate(61a)	Buy now
32	6DA4452600 Plate	Buy now
33	6DA4453200 Stopper, upper mount	Buy now
34	9018514M00 Nut, self-locking(61a)	Buy now
35	6DA4419400 Cap	Buy now
37	63P4451100 Cover, upper mount	Buy now
38	9038714004 Collar	Buy now

Control



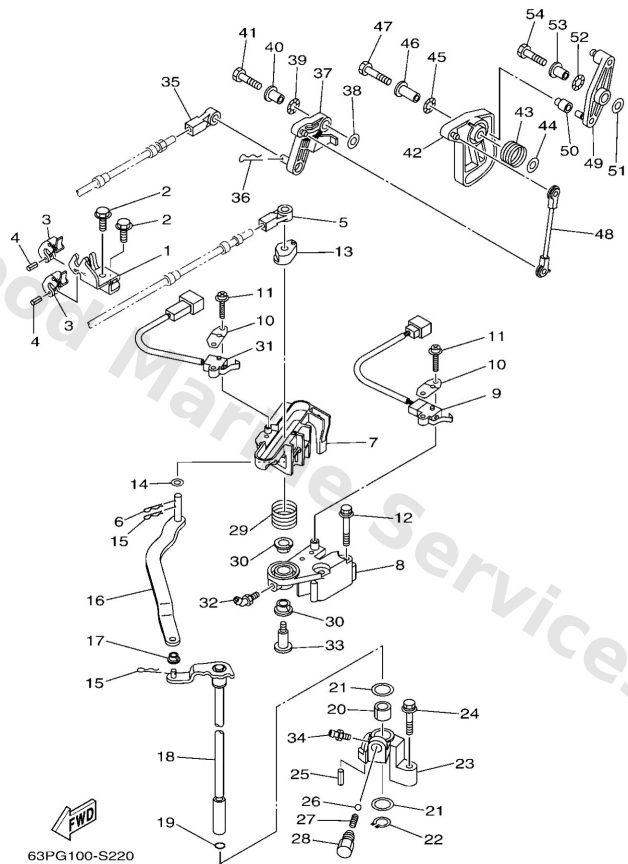
Ref	Part	
1	63P4853110 Bracket, remote control 1	Buy now
2	9010906316 Bolt	Buy now
3	6E54853800 Clamp, cable	Buy now
4	9169030010 Pin, spring (663)	Buy now
5	6E54834400 Cable end, remote control	Buy now
6	9046818008 Clip 620436610000	Buy now
7	6DA4417600 Bracket	Buy now
8	63P4411701 Bracket	Buy now
9	69J8259F00 Switch assembly	Buy now
10	61A8258801 Plate	Buy now
11	9798504116 Screw, with washer(61b)	Buy now
12	97E9506550 Bolt, hexagon w/w deep recess	Buy now
13	63P4412200 Bushing, shift rod lever	Buy now
14	9020208M20 Washer, plate (6e5)	Buy now
16	6DA4412100 Lever, shift rod	Buy now

Control



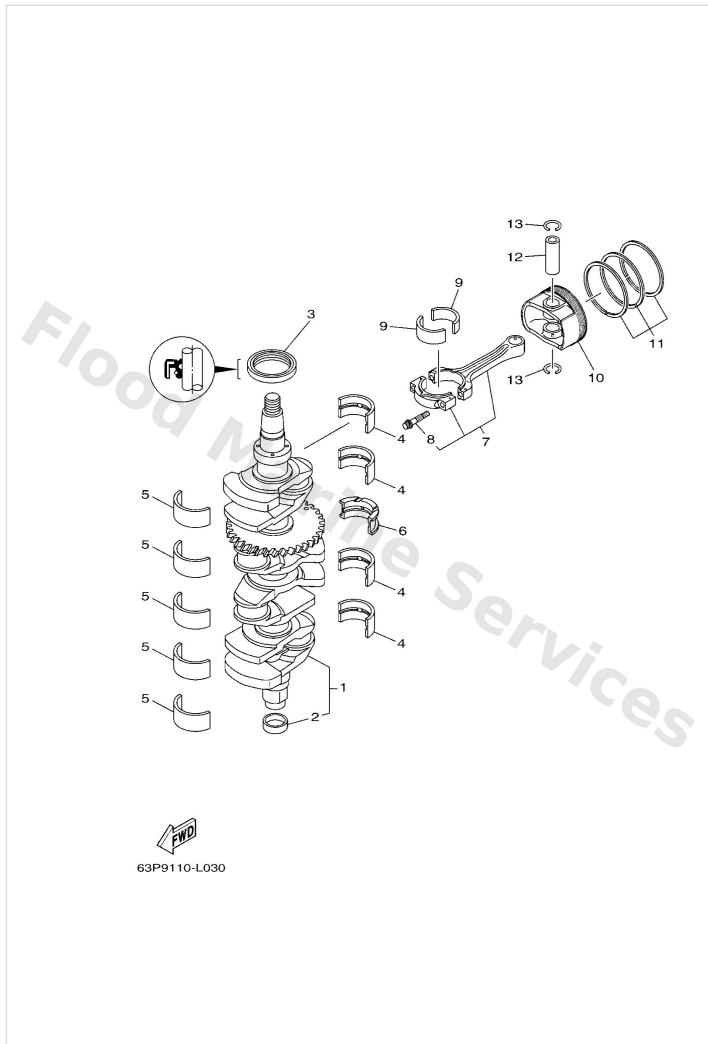
Ref	Part	
17	9038606M12 Bushing (688)	Buy now
18	6DA4412012 Handle gear shift assembly	Buy now
19	9321009165 O-ring	Buy now
20	9038616M66 Bush(6e5)	Buy now
21	9020216061 Washer, plate(663)	Buy now
22	9341016006 Circlip	Buy now
23	63P4411800 Bracket	Buy now
24	97E7506535 Bolt, hexagon w/w deep recess	Buy now
26	9350104M02 Ball (697)	Buy now
27	9050112082 Spring 6484411600	Buy now
28	6484271500 Bushing 2	Buy now
29	9050820M31 Spring, torsion(61a)	Buy now
30	9038612069 Bush(666)	Buy now
31	60V8259F01 Switch assembly	Buy now
32	9370006M01 Nipple, grease(61a)	Buy now

Control



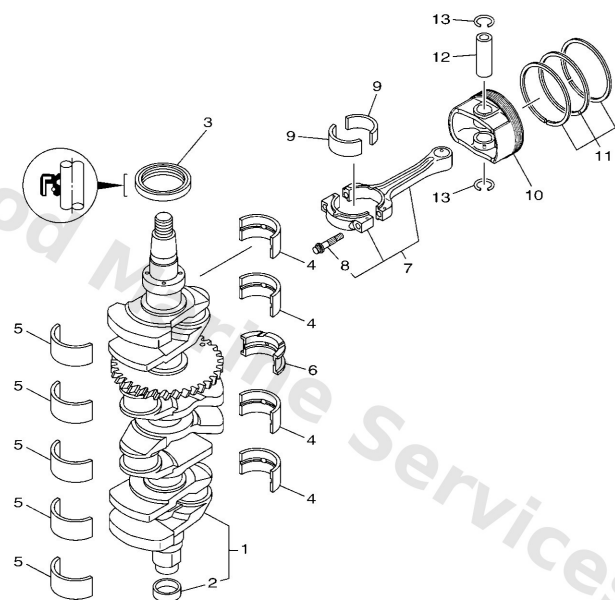
Ref	Part	
33	9010908019 Bolt	Buy now
34	9370006M03 Nipple, grease(6a1)	Buy now
37	63P4215410 Lever, throttle control	Buy now
38	9020106M31 Washer (6a0)	Buy now
39	9020610M04 Washer, wave (676)	Buy now
40	9038706M29 Collar (6a0)	Buy now
41	97D9506025 Bolt, hexagon deep recess	Buy now
42	63P4121300 Cam, accel.	Buy now
43	69J4413500 Spring	Buy now
46	9038706M82 Collar	Buy now
47	97D9506035 Bolt, hexagon deep recess	Buy now
48	63P4123700 Joint, link	Buy now
49	63P4215700 Lever, throttle	Buy now
50	68V4217100 Bushing	Buy now

Crankshaft & Piston



Ref	Part	
1	63P1141004 Crankshaft	Buy now
2	6CB1147800 Collar	Buy now
3	9310260004 Oil seal	Buy now
4	63P1141631 Plane bearing, crankshaft 1 UR GREEN	Buy now
4	63P1141641 Plane bearing, crankshaft 1 UR RED	Buy now
4	63P1141651 Plane bearing, crankshaft 1 UR YELLOW	Buy now
5	63P1141741 Plane bearing, crankshaft 2 UR BROWN	Buy now
5	63P1141751 Plane bearing, crankshaft 2 UR GREEN	Buy now
5	63P1141761 Plane bearing, crankshaft 2 UR RED	Buy now
5	63P1141771 Plane bearing, crankshaft 2 UR YELLOW	Buy now
5	63P1141781 Plane bearing, crankshaft 2 UR BLUE	Buy now
6	63P1142631 Bearing, thrust 1 UR GREEN	Buy now
6	63P1142641 Bearing, thrust 1 UR RED	Buy now
6	63P1142651 Bearing, thrust 1 UR YELLOW	Buy now
7	63PW116510 Connecting rod assembly	Buy now

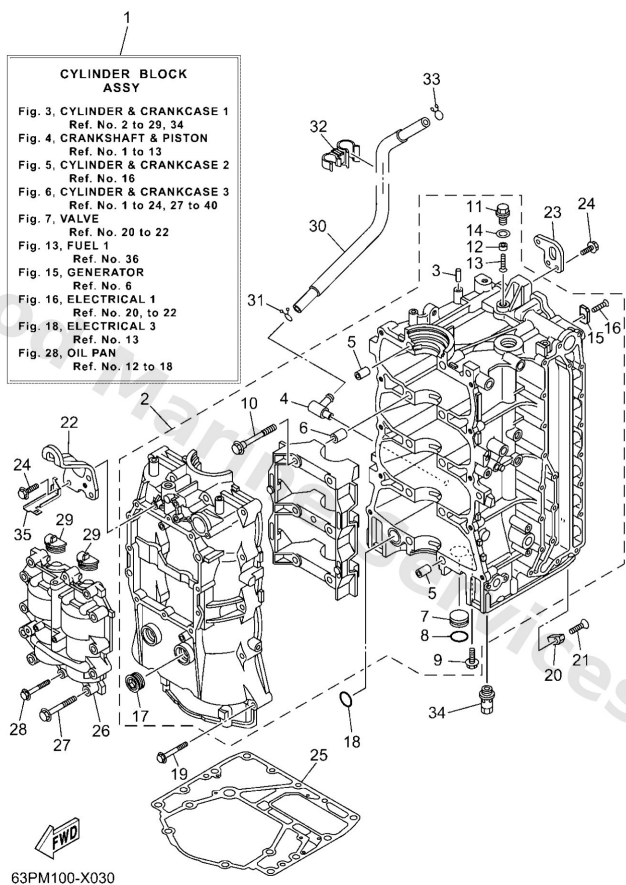
Crankshaft & Piston



63P9110-L030

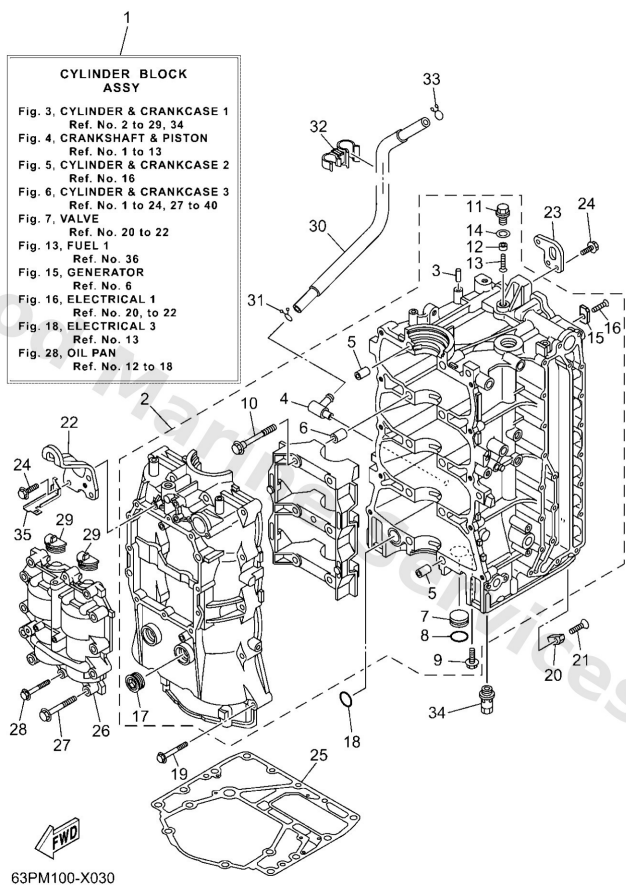
Ref	Part	
8	63P1165410 Bolt, connecting rod	Buy now
9	63P1165630 Plane bearing, connecting rod UR GREEN	Buy now
9	63P1165640 Plane bearing, connecting rod UR BLUE	Buy now
9	63P1165650 Plane bearing, connecting rod UR RED	Buy now
10	63P116311193 Piston (std)	Buy now
10	63P1163510 Piston (0.25mm o/s) AP	Buy now
11	63P1160301 Piston ring set (std)	Buy now
11	63P1160400 Piston ring set (0.25mm o/s) AP	Buy now
12	63P1163310 Pin, piston	Buy now
13	63P1163400 Clip, piston pin	Buy now

Cylinder & Crankcase 1



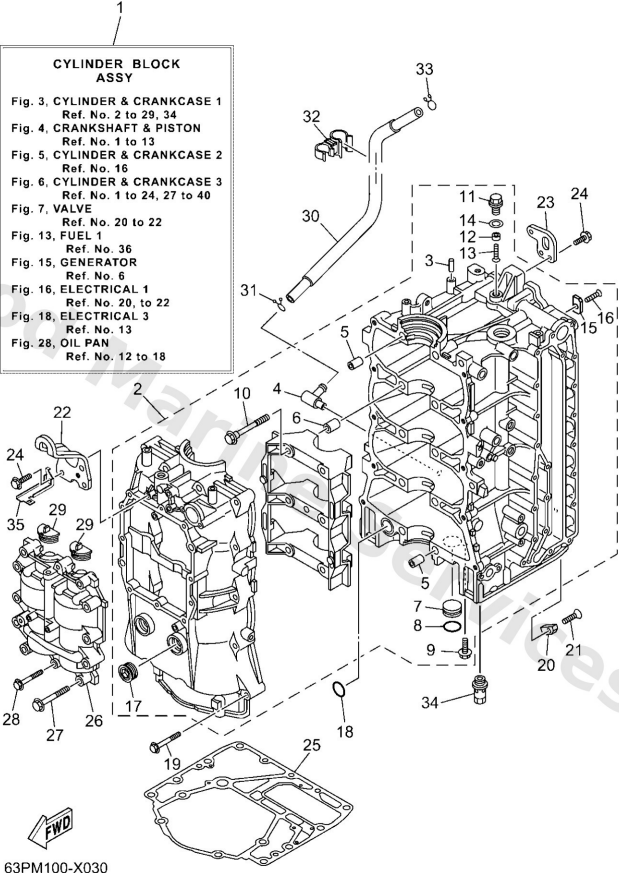
Ref	Part	
1	63PW009B149S Cylinder block assembly	Buy now
2	63PW1510049S Crankcase assembly	Buy now
3	9360612019 Pin, dowel (614)	Buy now
4	63P1137200 Nipple, hose	Buy now
5	9181418002 Pin, dowel	Buy now
7	9033825004 Plug	Buy now
8	9321025647 O-ring (7or)	Buy now
9	9011906276 Bolt, with washer	Buy now
10	9010510071 Bolt, flange	Buy now
11	63P1119700 Plug, blind	Buy now
12	63P1132521 Anode	Buy now
13	9878005016 Ybs53-516 screw,flat head	Buy now
14	9043014115 Gasket (663)	Buy now
15	63P1132511 Anode	Buy now
16	9015106M02 Screw, countersunk	Buy now

Cylinder & Crankcase 1



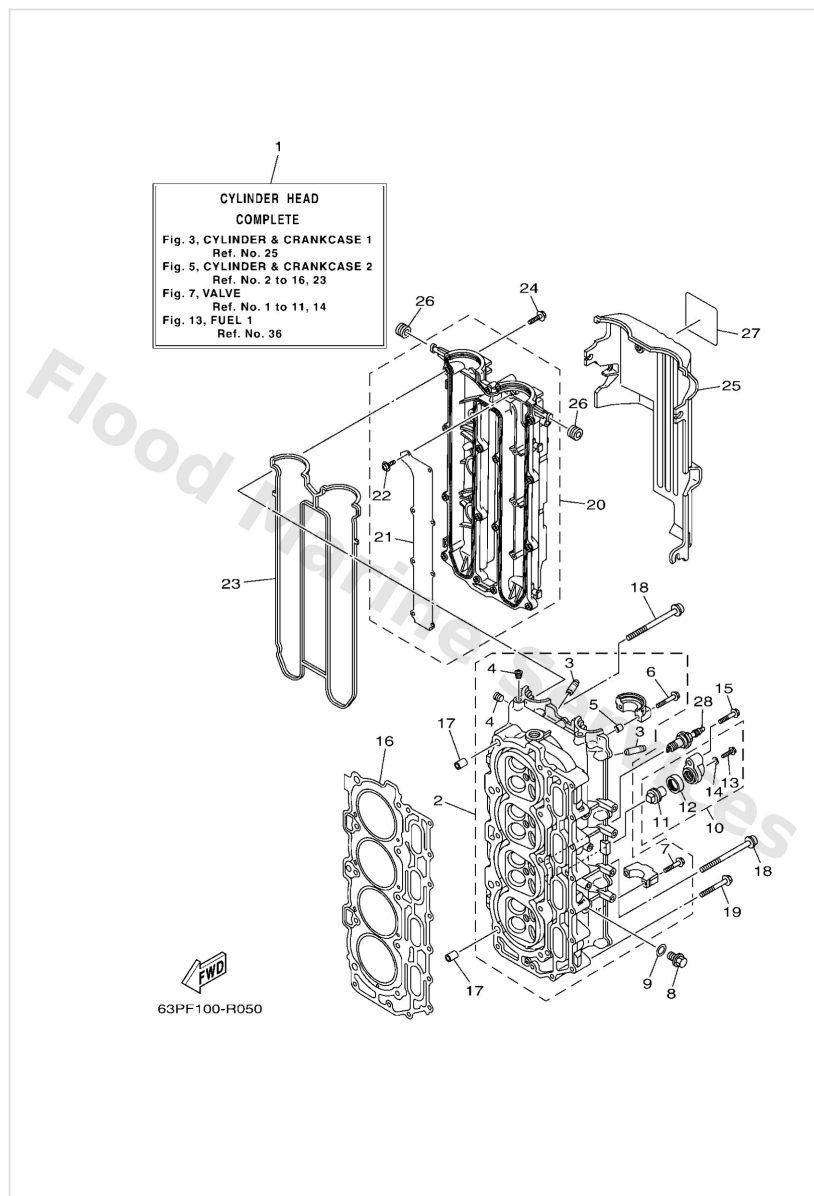
Ref	Part	
17	9034027129 Plug, straight screw	Buy now
18	9321025552 O-ring (22f)	Buy now
19	9011908M66 Bolt, with washer	Buy now
20	63P1132501 Anode	Buy now
22	63P1111900 Hanger, engine	Buy now
23	63P1111910 Hanger, engine	Buy now
24	9011906MA2 Bolt, with washer	Buy now
25	63P1135103 Gasket, cylinder	Buy now
26	63P1150004 Balancer assembly	Buy now
28	9011906MA6 Bolt, with washer	Buy now
29	63P1151200 Seal, crank cover	Buy now
30	63P1137710 Hose	Buy now
31	9046715M14 Clip(62y)	Buy now
32	9046415007 Clamp	Buy now
34	63P1349000 Relief valve assembly	Buy now

Cylinder & Crankcase 1



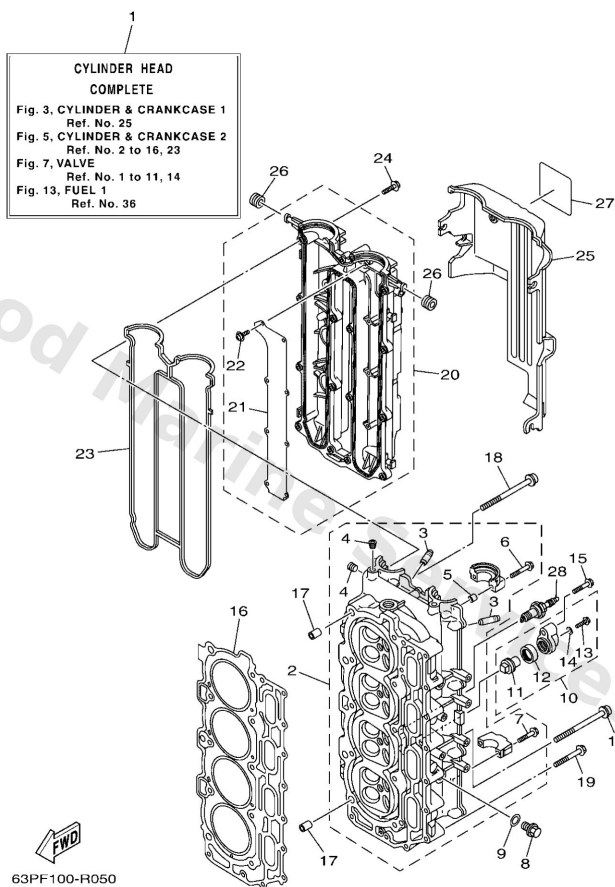
Ref	Part	
35	63P8258800 Plate	Buy now

Cylinder & Crankcase 2



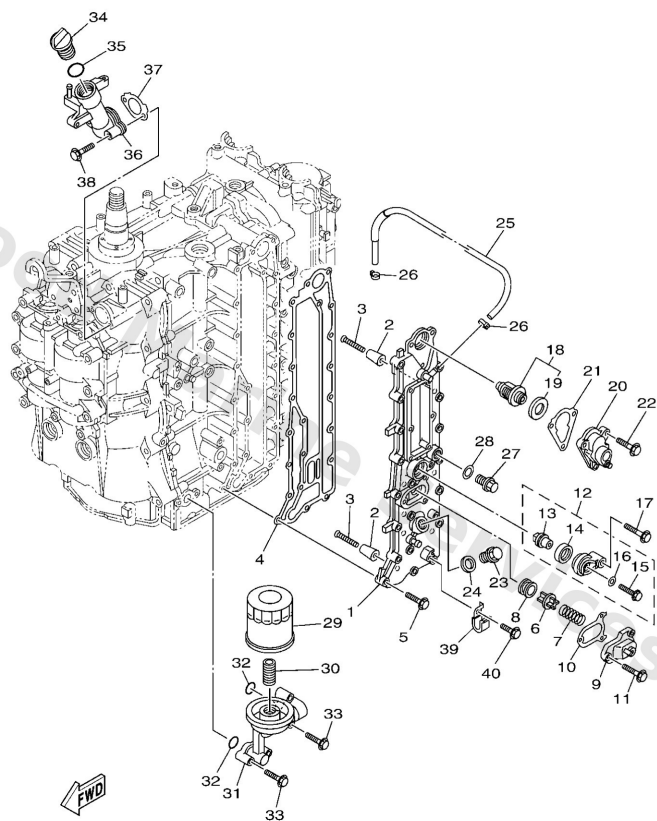
Ref	Part	
1	63PW009A069S Cylinder head complete	Buy now
2	63P11110119S Cylinder head assembly	Buy now
3	6DA1113310 Guide, valve 1	Buy now
4	9034451019 Plug, taper screw	Buy now
5	9180908006 Pin, dowel	Buy now
6	9011907235 Bolt, with washer	Buy now
7	9011907234 Bolt, with washer	Buy now
8	9034014M06 Plug, straight screw(62y)	Buy now
9	9043014115 Gasket (663)	Buy now
10	69J1130101 Anode cover assembly	Buy now
11	67F1132501 Anode	Buy now
12	67F1132801 Grommet, anode	Buy now
13	9010506M07 Bolt (689)	Buy now
14	9043006M03 Gasket (6f5)	Buy now
15	97E7508540 Bolt, hexagon w/w deep recess	Buy now

Cylinder & Crankcase 2



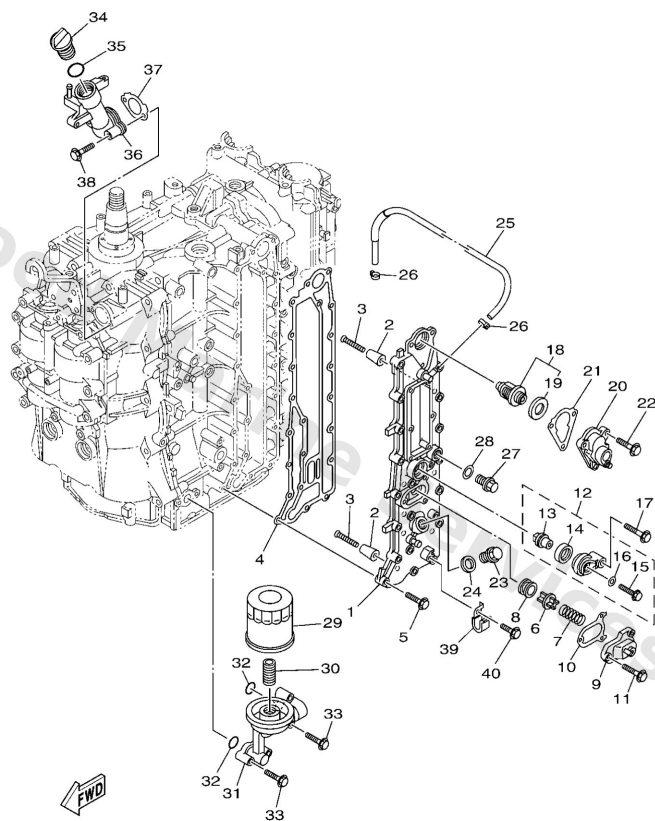
Ref	Part	
16	63P1118100 Gasket, cylinder head 1	Buy now
17	9953014016 Pin, dowel	Buy now
18	9015510010 Screw, flat fillister	Buy now
19	9011908M91 Bolt, with washer	Buy now
20	63P11191009S Cover, cylinder head 1	Buy now
21	63P1113500 Plate, breather 3	Buy now
22	9760704208 Screw, pan head with washer	Buy now
23	63P1119300 Gasket, head cover 1	Buy now
24	97E9506530 Bolt, hexagon w/w deep recess	Buy now
25	63P1119201 Cover, cylinder head 2	Buy now
26	9048012314 Grommet(3aa)	Buy now
27	63P8362600 Mark 6	Buy now
28	9470200391 Plug, spark (lfr5a-11)	Buy now

Cylinder & Crankcase 3



Ref	Part	
1	63P41113049S Outer cover, exhaust	Buy now
2	68T1132500 Anode	Buy now
3	9015105M05 Screw, countersunk	Buy now
4	63P41114A3 Gasket, exhaust outer cover	Buy now
5	9011906MA4 Bolt, with washer	Buy now
6	6G51241600 Valve, pressure control	Buy now
7	9050116M11 Spring, compression (688)	Buy now
8	9048020M05 Grommet (688)	Buy now
9	67F1246AA09S Cover 1	Buy now
10	67F12435A0 Gasket	Buy now
11	9011906MA2 Bolt, with washer	Buy now
12	69J1130101 Anode cover assembly	Buy now
13	67F1132501 Anode	Buy now
14	67F1132801 Grommet, anode	Buy now
15	9010506M07 Bolt (689)	Buy now

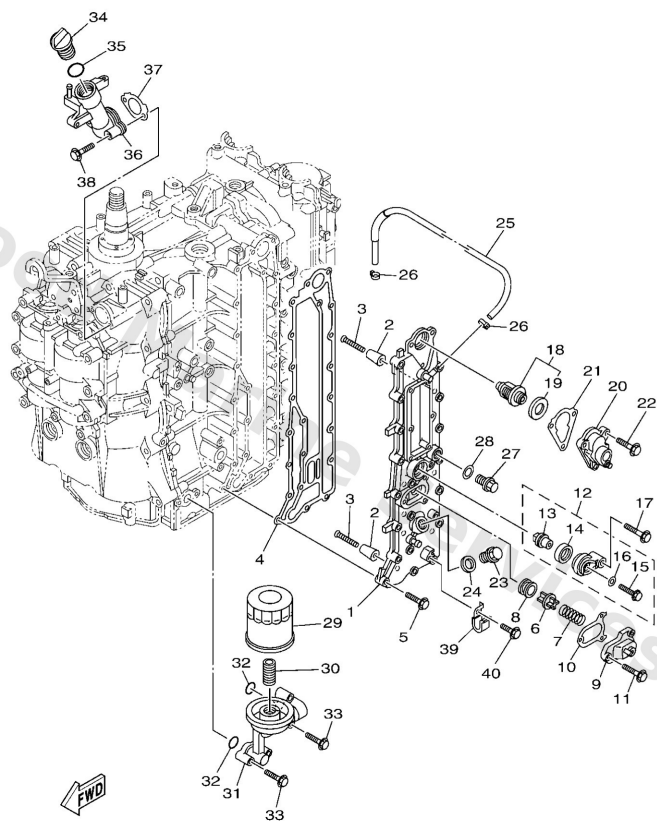
Cylinder & Crankcase 3



63PG100-S060

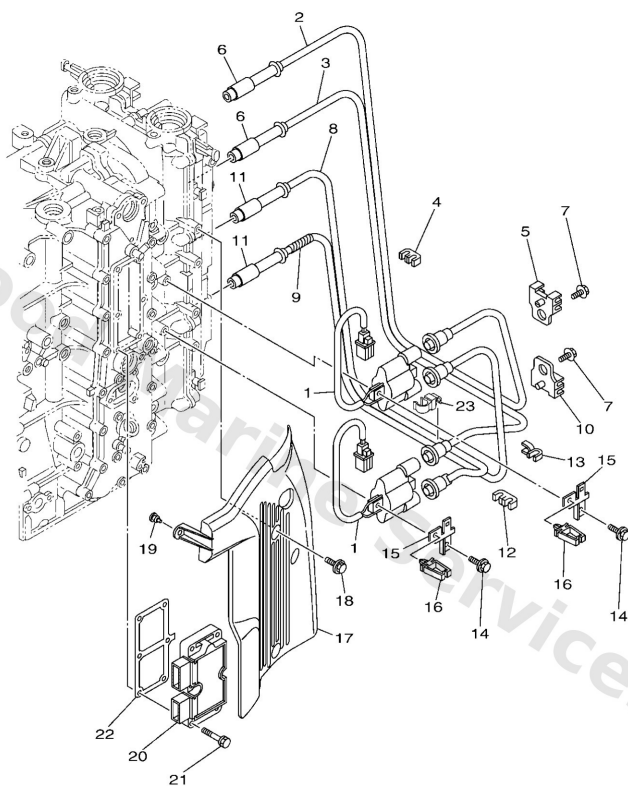
Ref	Part	
16	9043006M03 Gasket (6f5)	Buy now
17	97E7508540 Bolt, hexagon w/w deep recess	Buy now
18	67F1241101 Thermostat	Buy now
19	67F1241200 Seal, thermostat	Buy now
20	63P1240H019S Cover assembly	Buy now
21	63P1241400 Gasket, cover	Buy now
23	9034018M09 Plug, straight screw	Buy now
24	90201186F1 Washer, plate (22f)	Buy now
25	63P1243A00 Hose 1	Buy now
26	9046511M10 Clamp	Buy now
27	9034014M06 Plug, straight screw(62y)	Buy now
28	9043014115 Gasket (663)	Buy now
29	69J1344004 Element assembly, oil cleaner	Buy now
30	6S51285800 Bolt, union	Buy now
31	63P1344601 Connector	Buy now

Cylinder & Crankcase 3



Ref	Part	
32	9321019MJ1 O-ring	Buy now
33	97E7506540 Bolt, hexagon w/w deep recess	Buy now
34	6G81536300 Plug, oil	Buy now
35	9321024M79 O-ring	Buy now
36	63P15319009S Joint	Buy now
37	63P15364A0 Gasket, oil plug	Buy now
38	97E9506545 Bolt, hexagon w/w deep recess	Buy now
39	9046206013 Clamp	Buy now
40	97E9506512 Bolt, hexagon w/w deep recess	Buy now

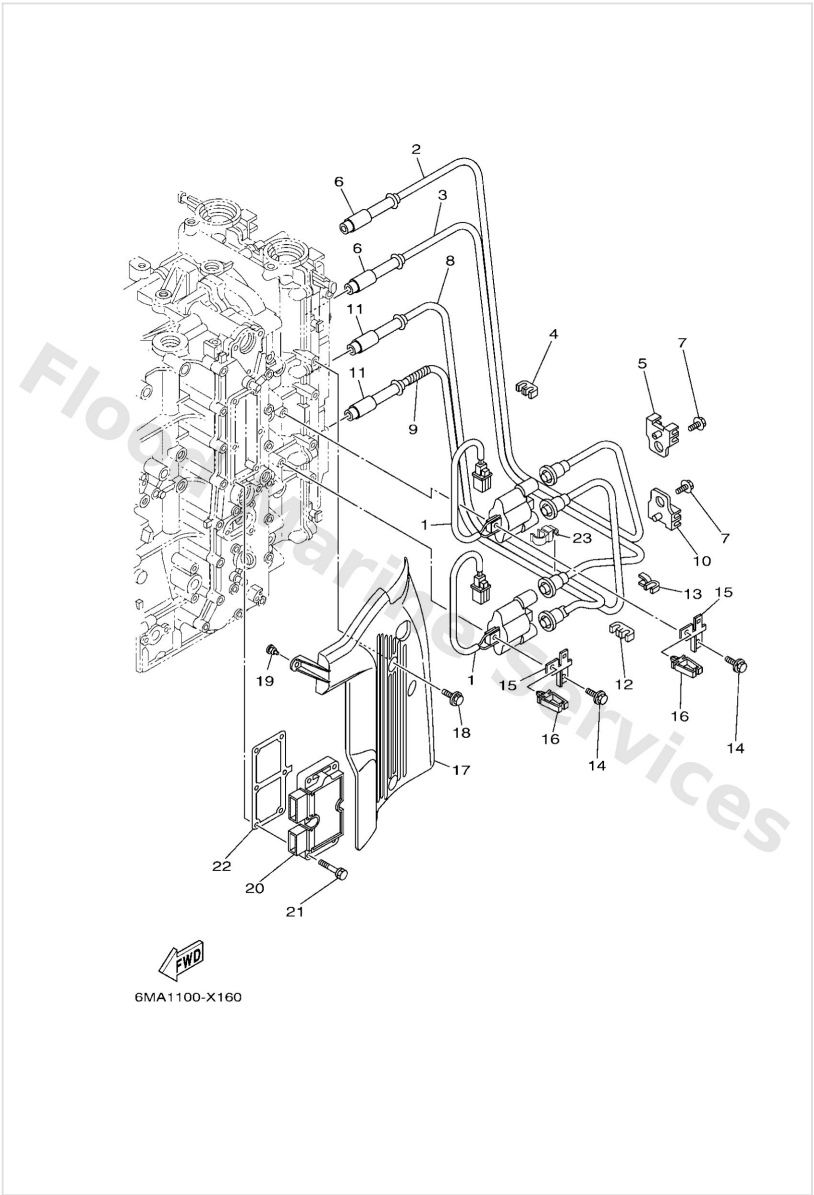
Electrical 1



6MA1100-X160

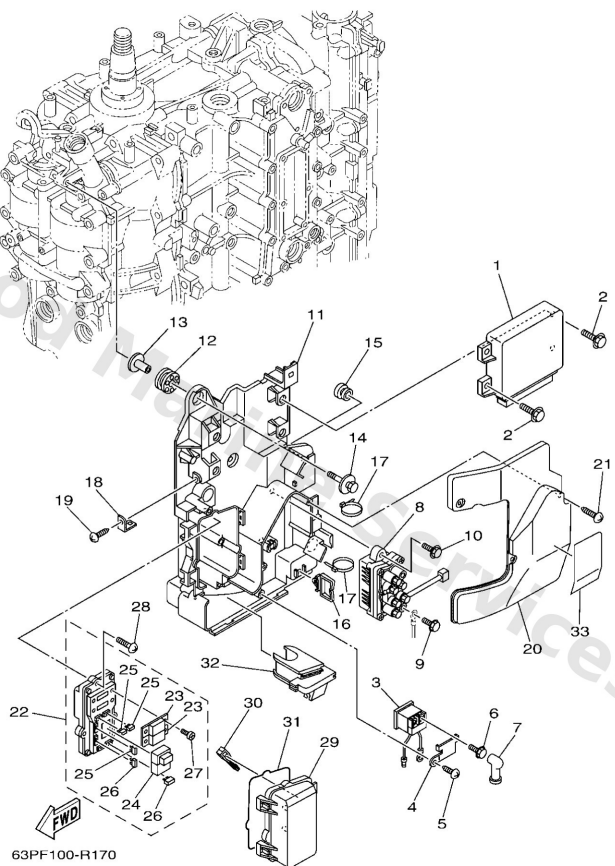
Ref	Part	
1	63P8231001 Ignition coil assembly	Buy now
2	6MA8234100 Cord, high tension 1	Buy now
3	6MA8234200 Cord, high tension 2	Buy now
4	67F8236100 Clamp, cord	Buy now
5	67F8236200 Clamp, cord 2	Buy now
6	6MA8237000 Plug cap assembly	Buy now
7	9011906275 Bolt, with washer	Buy now
8	6MA8234300 Cord, high tension 3	Buy now
9	6MA8234400 Cord, high tension 4	Buy now
13	9046407M41 Clamp(62y)	Buy now
14	97E9506625 Bolt, hexagon w/w deep recess	Buy now
15	63P8238800 Plate	Buy now
16	9046405141 Clamp(7ly)	Buy now
17	63P8231401 Cover, ignition coil	Buy now
18	95D9506020 Bolt, flange deep recess	Buy now

Electrical 1



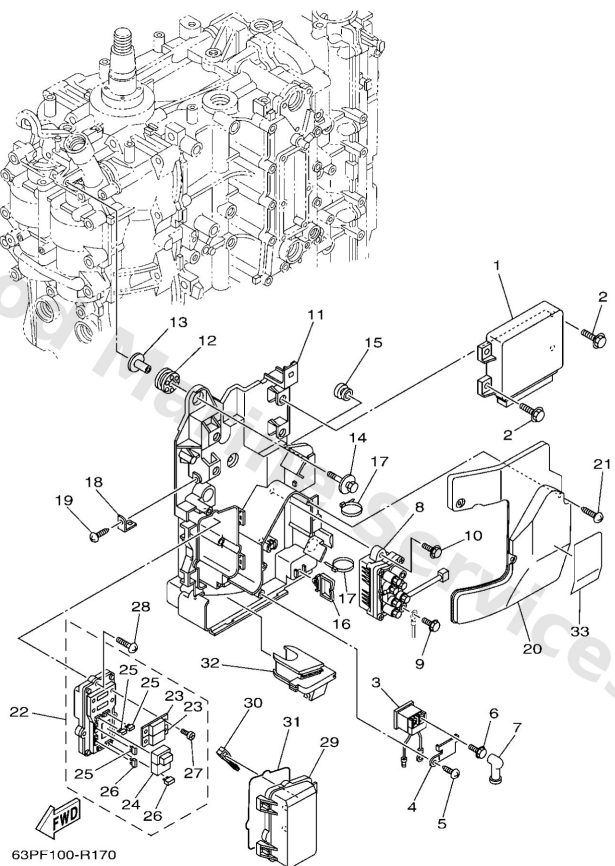
Ref	Part	
19	9048006M19 Grommet (6e3)	Buy now
20	63P8196002 Rectifier & regulator assembly	Buy now
21	9011906MA4 Bolt, with washer	Buy now
22	63P8197500 Plate, rectifier fitting	Buy now
23	9046412017 Clamp	Buy now

Electrical 2

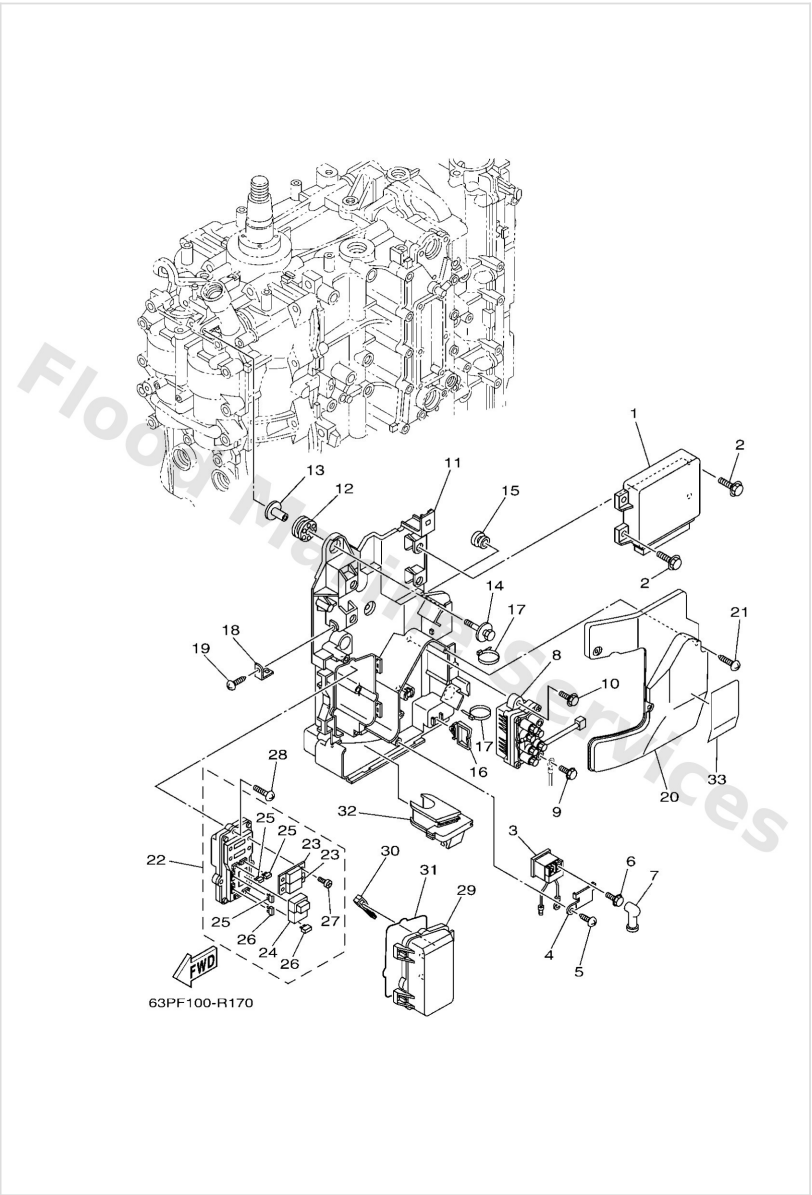


Ref	Part	
1	63P8591A38 Engine control unit assembly	Buy now
2	97E9506516 Bolt, hexagon w/w deep recess	Buy now
3	68V8194A00 Relay	Buy now
4	68V8195300 Stay, relay	Buy now
5	9778060620 Screw, tapping(6k8)	Buy now
6	97E9506610 Bolt, hexagon w/w deep recess	Buy now
7	6G58211900 Cover, lead wire	Buy now
8	63P8195000 Relay assembly	Buy now
10	9751306520 Bolt, with washer(61b)	Buy now
11	63P8194801 Bracket	Buy now
12	68F8551601 Spacer	Buy now
13	9038706176 Collar	Buy now
14	68F8511900 Bolt	Buy now
15	9048010627 Grommet	Buy now
16	9046423199 Clamp(4hm)	Buy now

Electrical 2

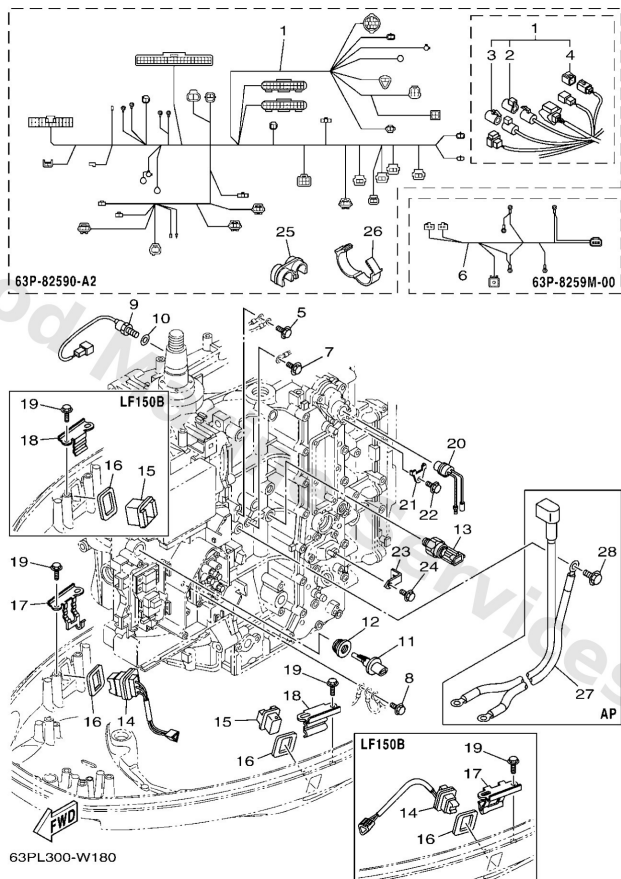


Ref	Part	
17	9046513M18 Clamp	Buy now
18	68V8554801 Holder	Buy now
20	63P8194200 Cover	Buy now
21	9016905M00 Screw truss head tapping	Buy now
22	63P8217002 Fuse box assembly	Buy now
23	63P8215100 Fuse (50a)	Buy now
24	6AW8195A00 Relay assembly	Buy now
25	67F8215100 Fuse	Buy now
26	67F8215110 Fuse	Buy now
27	68F8284600 Screw, pan head (m5)	Buy now
28	9778050620 Screw, tapping	Buy now
29	60V8554400 Case	Buy now
30	67F2812A00 Puller, fuse	Buy now
31	68F8217600 Damper	Buy now
32	63P8133601 Grommet	Buy now



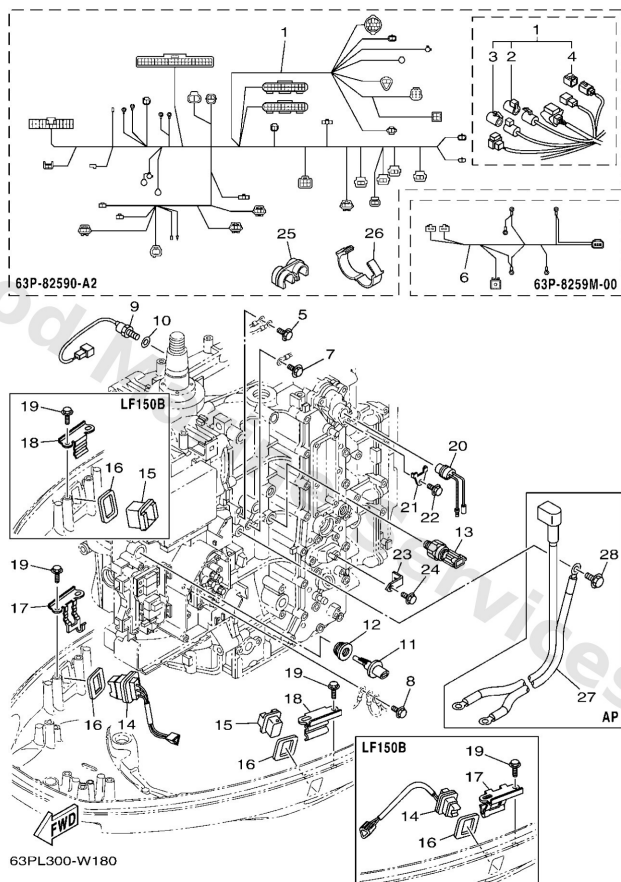
Ref	Part	
33	63P8191900 Graphic, regulator	Buy now

Electrical 3



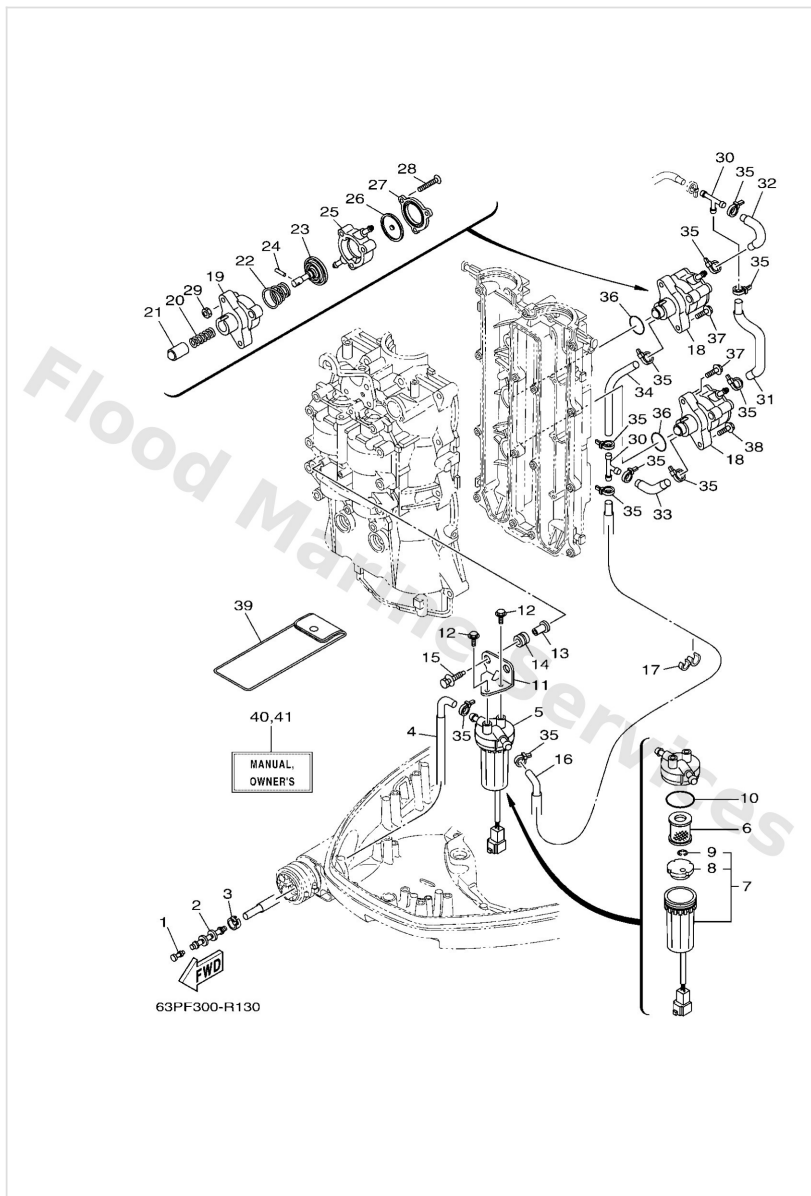
Ref	Part	
1	63P82590A2 Wire harness assembly FOR TILT LIMIT	Buy now
2	6DA8258200 Cap 1 (female)	Buy now
3	6DA8258210 Cap 1 (male)	Buy now
4	6Y88258211 White cap 1 (4pin)	Buy now
5	97E9506516 Bolt, hexagon w/w deep recess	Buy now
6	63P8259M00 Wire harness assembly 2	Buy now
8	97E9506512 Bolt, hexagon w/w deep recess	Buy now
9	61A8579001 Thermosensor assembly	Buy now
10	9299010600 Washer, plate	Buy now
11	63P8588600 Sensor, air temperature	Buy now
12	63P1443500 Grommet	Buy now
13	6AW8365101 Sender, oil pressure	Buy now
14	69J8256301 Trim & tilt switch assembly	Buy now
15	69J4272301 Cover, bottom	Buy now
16	69J8258701 Gasket	Buy now

Electrical 3



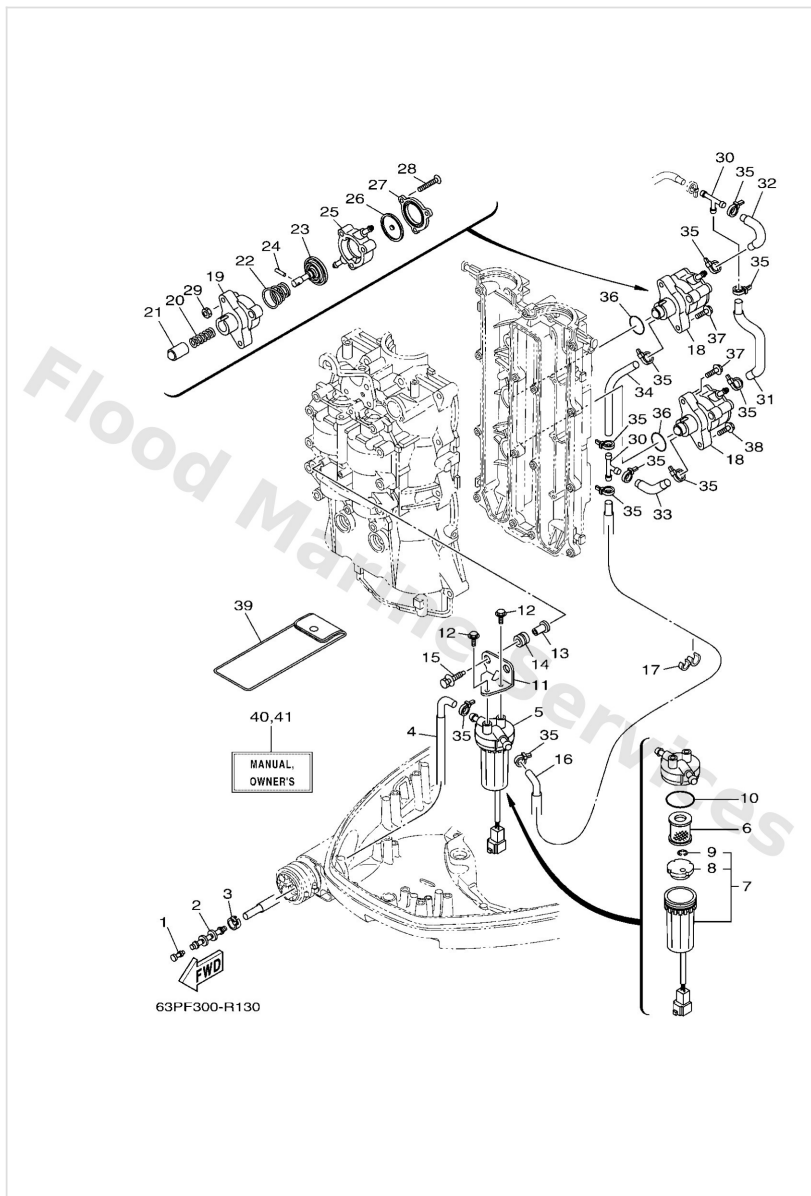
Ref	Part	
17	63P8361401 Bracket	Buy now
18	6DA8361400 Bracket	Buy now
19	9010906316 Bolt	Buy now
20	6P28256001 Thermo switch assembly	Buy now
21	6E98258800 Plate	Buy now
22	9010906M80 Bolt	Buy now
23	63P8366P01 Bracket 4	Buy now
25	9046412224 Clamp(4pe)	Buy now
26	9046426001 Clamp	Buy now
27	6DA8210502 Wire harness AP	Buy now
28	97E9508516 Bolt, hexagon w/w deep recess AP	Buy now

Fuel 1



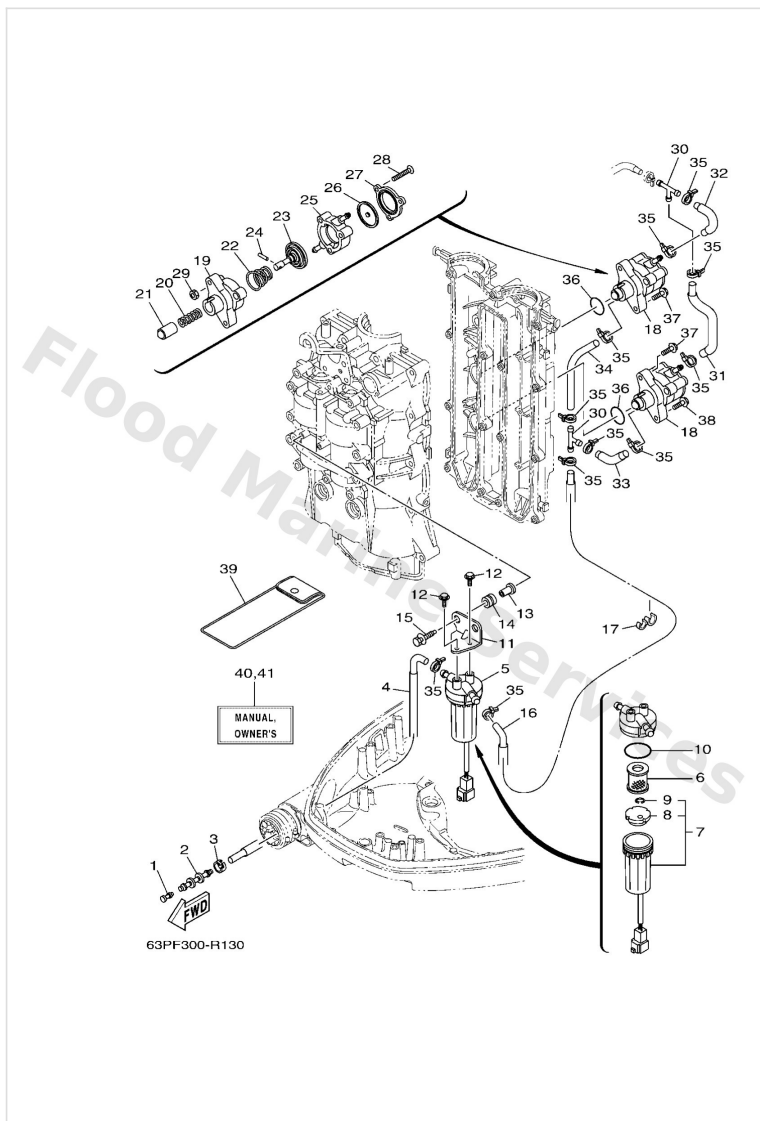
Ref	Part	
1	6898554701 Damper	Buy now
2	6AW2437701 Pipe, joint 2	Buy now
3	6E52435151 Band 1	Buy now
4	63P2431640 Pipe 6	Buy now
5	6P32456004 Filter assembly	Buy now
6	6P32456302 Element, filter (with tag)	Buy now
7	6P32456203 Cup, filter (with tag)	Buy now
8	6P32446900 Float, water level	Buy now
9	6P32451900 Clip	Buy now
10	6P32456400 Gasket	Buy now
11	63P2456600 Bracket, filter	Buy now
12	97E9506514 Bolt, hexagon w/w deep recess	Buy now
13	9038706289 Collar	Buy now
14	9048010M23 Grommet(6k7)	Buy now
15	9011906309 Bolt, with washer	Buy now

Fuel 1



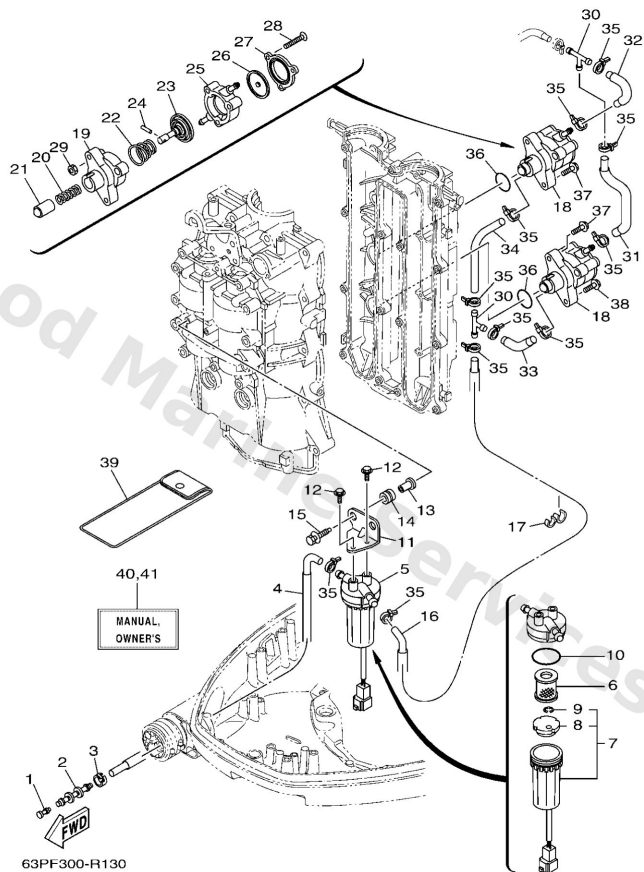
Ref	Part	
16	63P2431120 Pipe, fuel 1	Buy now
17	9046413M34 Clamp(6r3)	Buy now
18	63P2441020 Fuel pump assembly	Buy now
19	68V2441200 Body 1	Buy now
20	68V2445400 Spring	Buy now
21	63P1313100 Plunger	Buy now
22	63P2442300 Spring, diaphragm	Buy now
23	68V2441100 Diaphragm	Buy now
24	68V2437400 Pin	Buy now
25	63P2441300 Body 2	Buy now
26	68V2447110 Diaphragm	Buy now
27	63P2441400 Body 3	Buy now
28	68V2444400 Screw	Buy now
29	68V2414900 Nut	Buy now
30	6E52437800 Pipe, joint 3	Buy now

Fuel 1



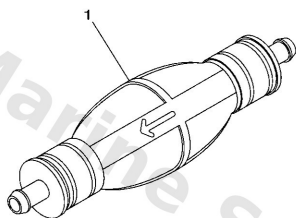
Ref	Part	
31	63P2431410 Pipe 4	Buy now
32	63P2431510 Pipe 5	Buy now
33	63P2431220 Pipe 2	Buy now
34	63P2431320 Pipe 3	Buy now
35	9046511M10 Clamp	Buy now
36	9321030682 O-ring (371)	Buy now
37	9011906312 Bolt, with washer	Buy now
38	9011906135 Bolt, with washer	Buy now
39	67F2810003 Tool kit AP	Buy now
40	63P281997PD0 Manual, Owner's UR (NL)	Buy now
40	63P281997PE0 Manual, Owner's UR (E)	Buy now
40	63P281997PF0 Manual, Owner's UR (F)	Buy now
40	63P281997PG0 Manual, Owner's UR (D)	Buy now
40	63P281997PH0 Manual, Owner's UR (I)	Buy now
40	63P281997PS0 Manual, Owner's UR (ES)	Buy now

Fuel 1



Ref	Part	
41	63P281998PK0 Manual,Owner's UR (DK)	Buy now
41	63P281998PL0 Manual,Owner's UR (SF)	Buy now
41	63P281998PM0 Manual,Owner's UR (S)	Buy now
41	63P281998PN0 Manual,Owner's UR (N)	Buy now
41	63P281998PP0 Manual,Owner's UR (P)	Buy now
41	63P281998PR0 Manual,Owner's UR (GR)	Buy now

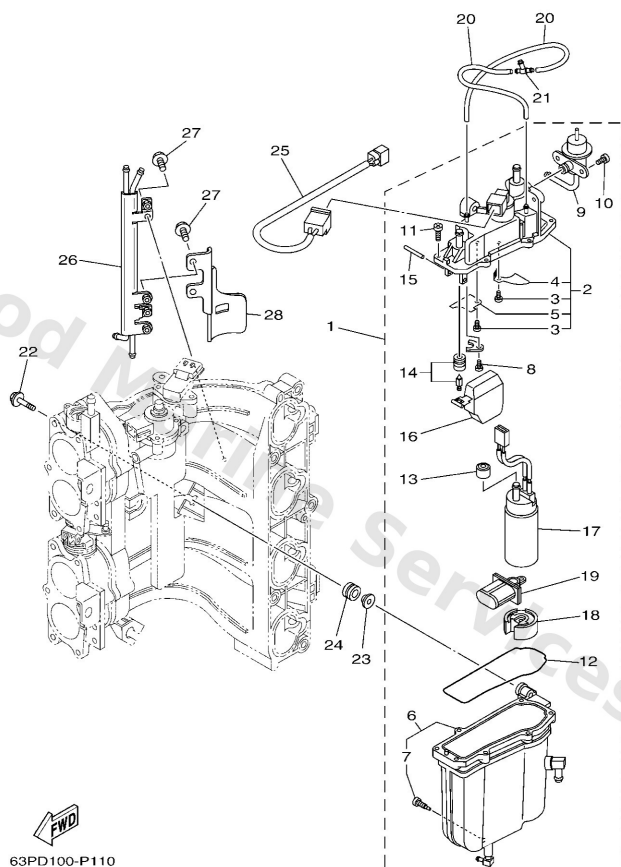
Fuel 2




68VC100-L120

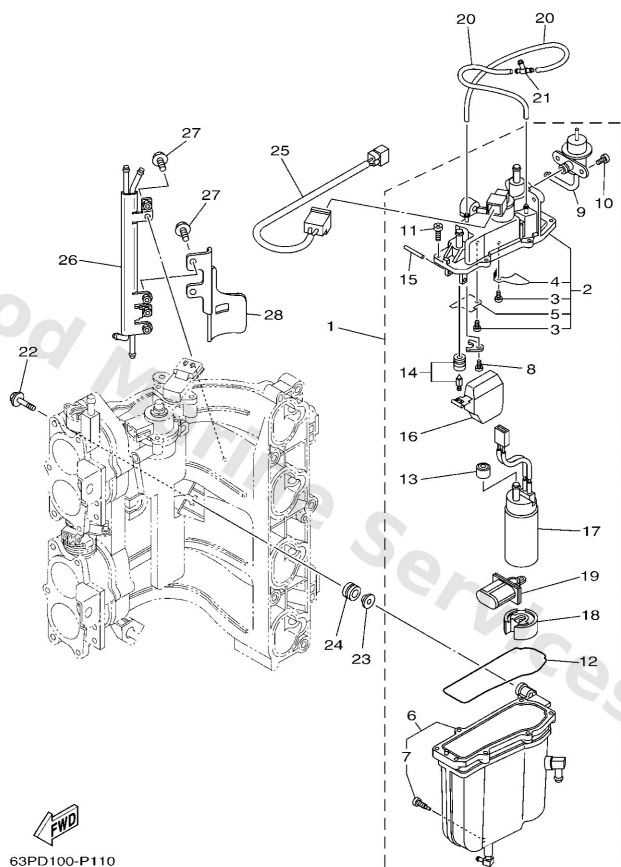
Ref	Part	
1	6YK2436073 Primer pump assembly AP	Buy now

Fuel Injection Pump 1



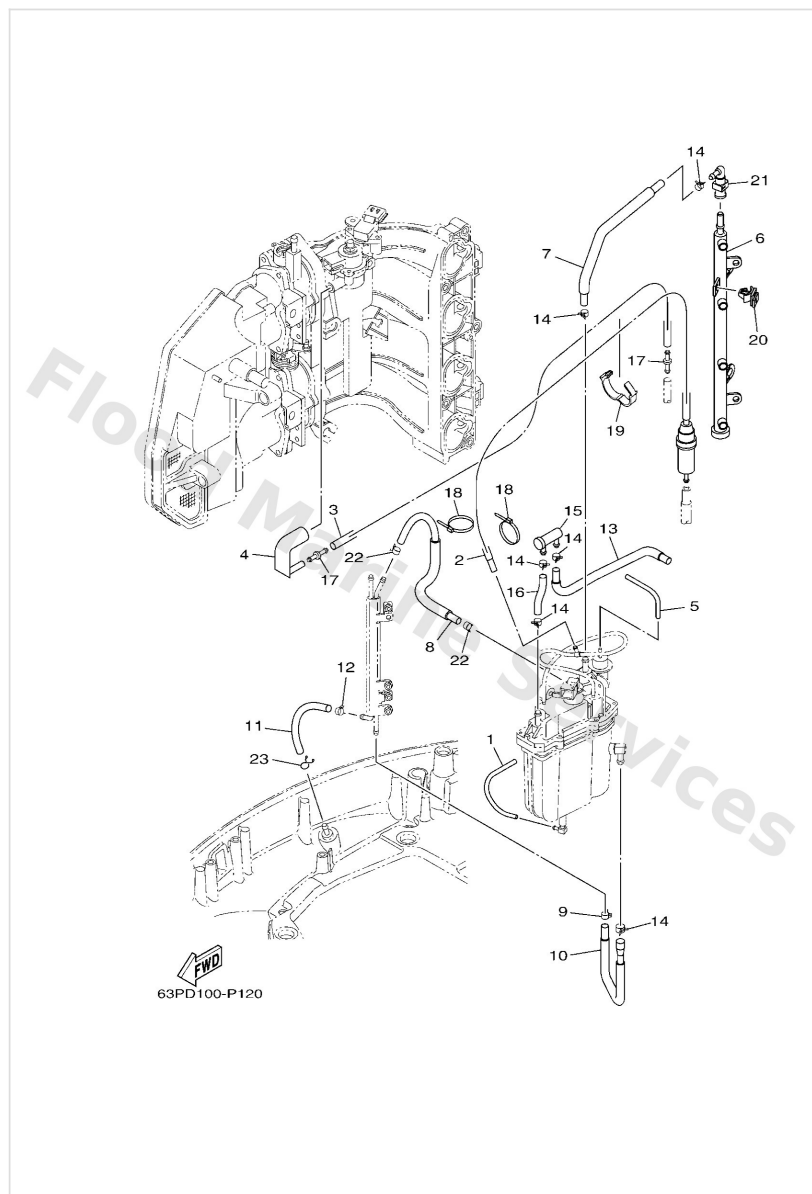
Ref	Part	
1	63P1418022 Float chamber assembly	Buy now
2	63P1418220 Cover, float chamber	Buy now
3	4SV2445300 Screw	Buy now
4	63P2411R00 Plate 1	Buy now
5	63P2411T00 Plate 2	Buy now
6	63P1418120 Body, float chamber 1	Buy now
7	63P1419100 Plug, drain	Buy now
9	63P1390600 Regulator, pressure	Buy now
10	63P1456500 Screw	Buy now
11	63P1456700 Screw	Buy now
12	63P1498400 Gasket, float chamber	Buy now
13	68V1378120 Grommet & collar set	Buy now
14	63P1454600 Valve, needle	Buy now
15	68V1438600 Pin,float	Buy now
16	63P1498500 Float	Buy now

Fuel Injection Pump 1



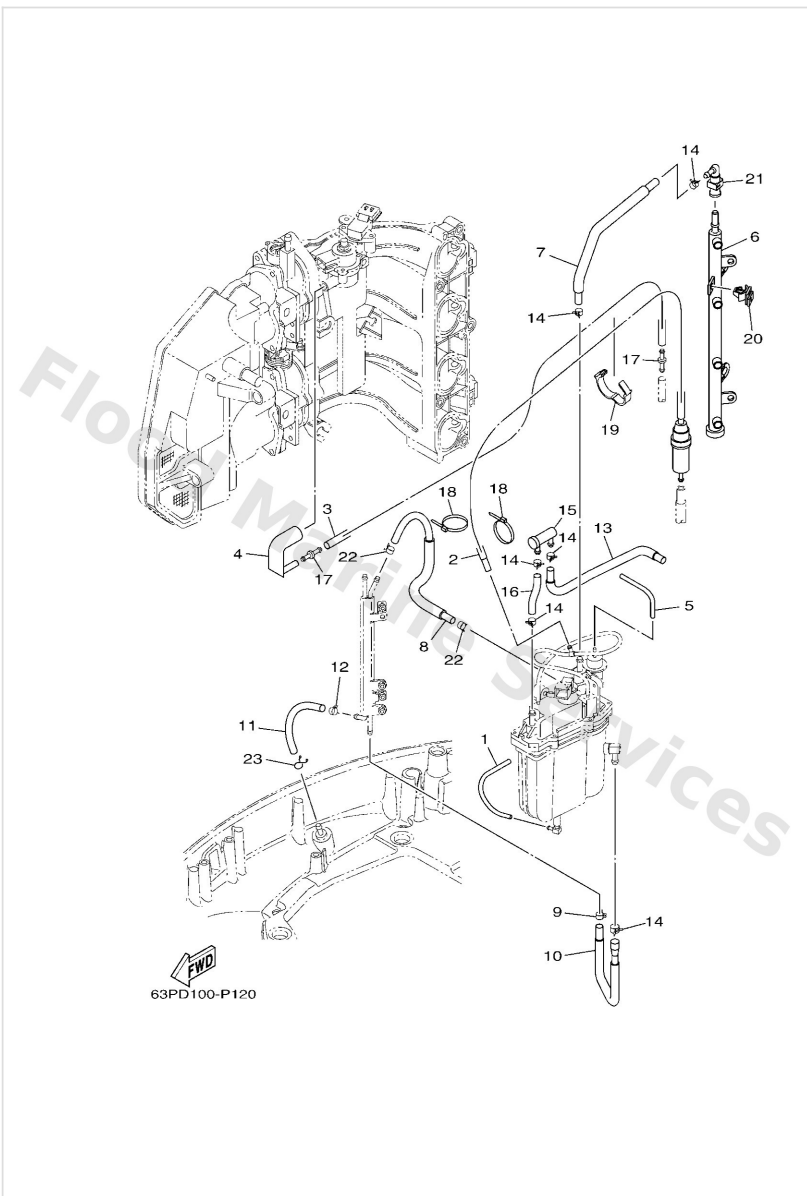
Ref	Part	
17	63P1390705 Fuel pump comp.	Buy now
18	63P1378400 Cover, pump	Buy now
19	63P1391500 Filter	Buy now
20	63P1414800 Pipe	Buy now
21	69J2437900 Pipe, joint 4	Buy now
22	9011906299 Bolt, with washer	Buy now
23	63P1371600 Collar	Buy now
24	6BM1359300 Damper	Buy now
25	63P8259L00 Wire harness assembly 1	Buy now
26	63P2184110 Cooler	Buy now
27	63P1357300 Bolt 1	Buy now
28	63P1388200 Cover 2	Buy now

Fuel Injection Pump 2



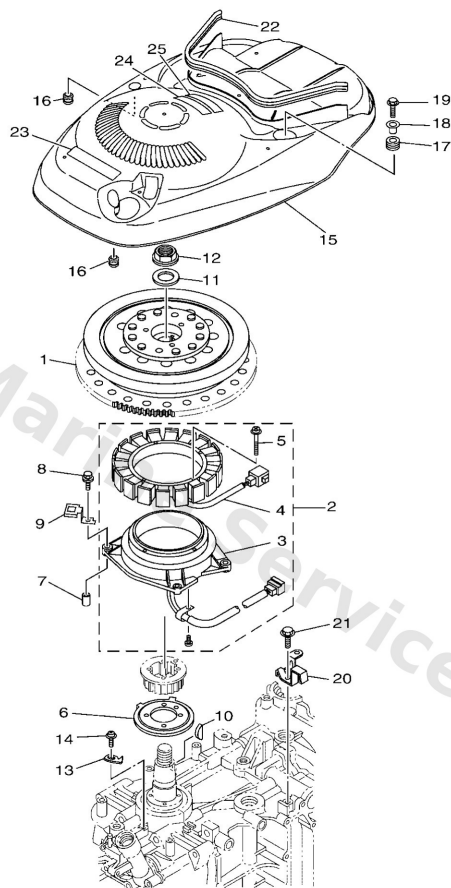
Ref	Part	
1	63P1414900 Pipe	Buy now
2	63P1397110 Pipe, fuel 1 (with filter) WITH FILTER	Buy now
3	63P1354600 Hose 2	Buy now
4	63P1354500 Hose 1	Buy now
5	63P1353210 Hose, vacuum sensing 3	Buy now
6	63P1316010 Delivery pipe assembly 1	Buy now
7	63P1397440 Pipe, fuel 4	Buy now
8	63P1397650 Pipe, fuel 6	Buy now
9	68V2411M01 Clip	Buy now
10	63P2431740 Pipe 7	Buy now
11	63P2247B11 Hose 2	Buy now
12	68V2451901 Clip	Buy now
13	63P2432550 Pipe 14	Buy now
14	68V1357701 Clip	Buy now
15	69J2450110 Filter, fuel	Buy now

Fuel Injection Pump 2



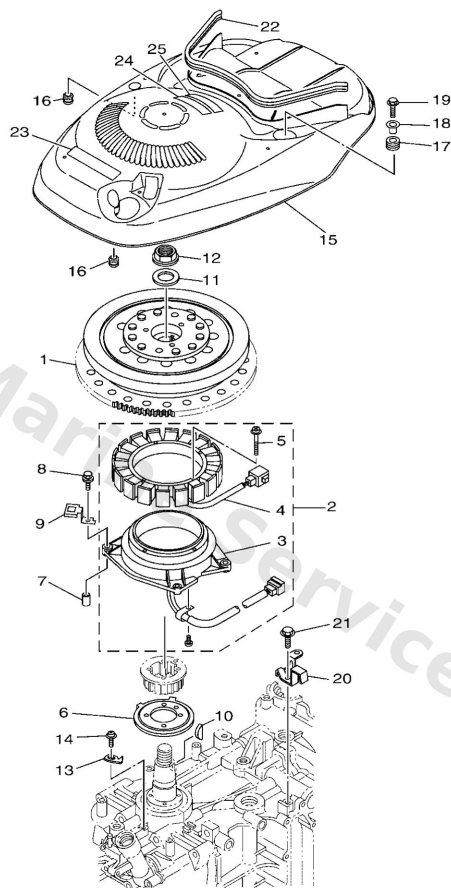
Ref	Part	
16	63P1397550 Pipe, fuel 5	Buy now
17	6P21375800 Pipe, joint	Buy now
18	68V2481H00 Clamp	Buy now
19	9046426001 Clamp	Buy now
20	9046412002 Clamp	Buy now
21	6AW2430001 Fuel pipe joint	Buy now
22	63P2451901 Clip	Buy now
23	9046709M09 Clip(6k8)	Buy now

Generator



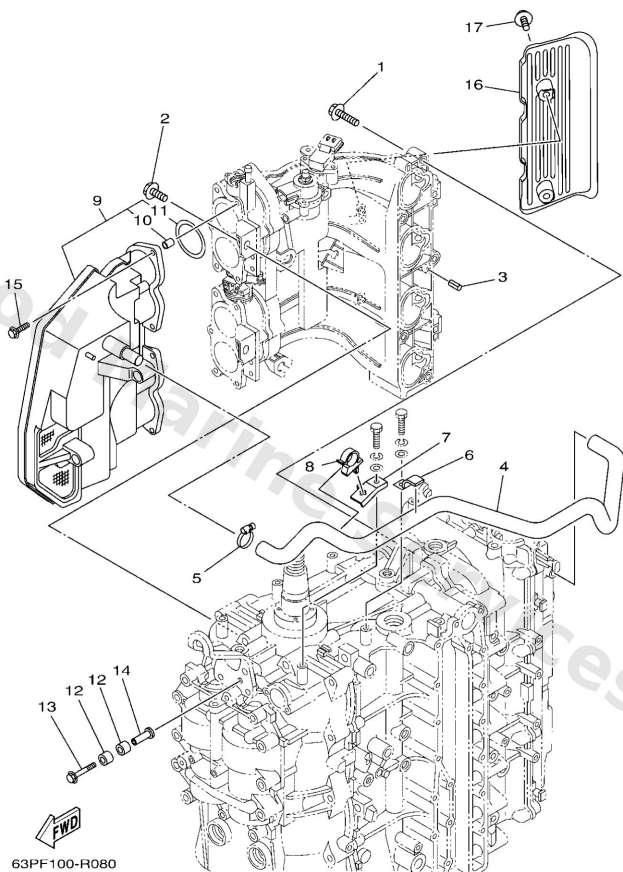
Ref	Part	
1	63P8145000 Rotor assembly	Buy now
2	63P8146000 Base assembly	Buy now
3	63P8558000 Coil, pulser	Buy now
4	63P8141000 Stator assembly	Buy now
5	63D8134520 Screw, pan	Buy now
6	63P8167301 Rotor	Buy now
7	9953008012 Pin, dowel(6g8)	Buy now
8	97E9506635 Bolt, hexagon w/w deep recess	Buy now
9	63P8184500 Plate	Buy now
10	9028005015 Key, woodruff	Buy now
11	9020124014 Washer, plate	Buy now
12	9017924002 Nut	Buy now
13	6P28133200 Plate, timing	Buy now
14	9798506210 Screw pan head	Buy now
15	63P8133711 Cover, flywheel	Buy now

Generator



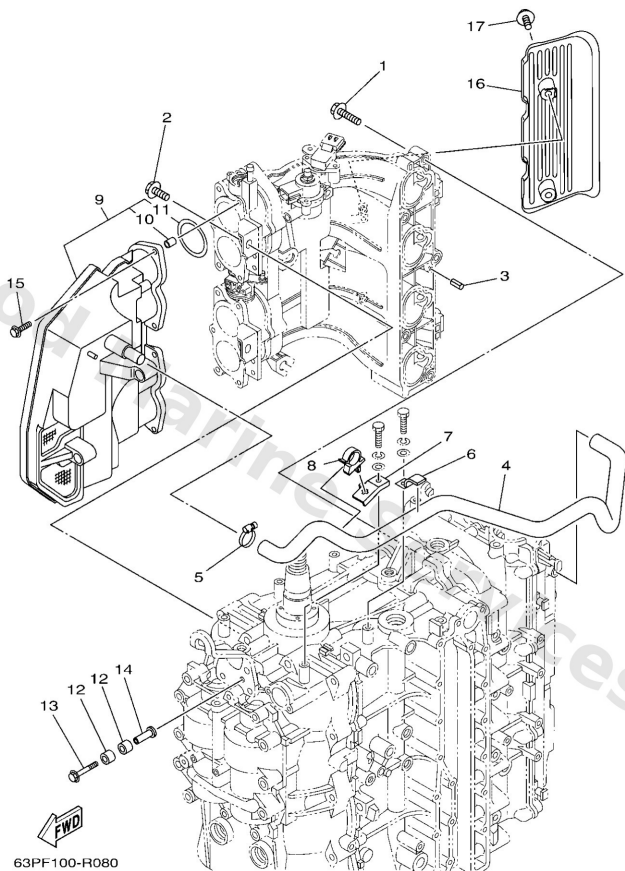
Ref	Part	
16	6A08231701 Damper, ignition coil	Buy now
17	9048015M31 Grommet (6g1)	Buy now
18	9038706285 Collar	Buy now
19	95D9506020 Bolt, flange deep recess	Buy now
20	63P8132G10 Plate	Buy now
21	97E9506516 Bolt, hexagon w/w deep recess	Buy now
22	6DA4261700 Damper, form	Buy now
23	63P1343763 Mark, caution	Buy now
24	6EE8199440 Label, safety	Buy now
25	6EE8199450 Label, safety	Buy now

Intake 1



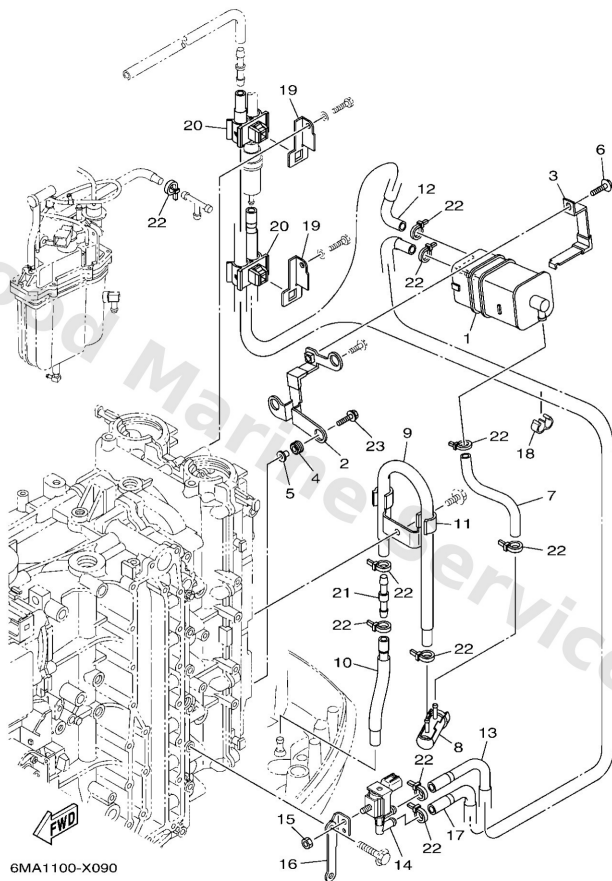
Ref	Part	
1	97E7508540 Bolt, hexagon w/w deep recess	Buy now
2	9751308520 Bolt, with washer(61b)	Buy now
3	9169050014 Pin, spring (647)	Buy now
4	63P1537300 Pipe, breather	Buy now
5	9045022M14 Hose clamp assembly(64x)	Buy now
6	9046210023 Clamp	Buy now
7	63P1537800 Holder	Buy now
8	9046420006 Clamp	Buy now
9	63P1444000 Silencer assembly, intake	Buy now
10	63P1444900 Collar	Buy now
11	63P1445700 Seal	Buy now
12	9038608001 Bush	Buy now
13	9011906301 Bolt, with washer	Buy now
14	9038706280 Collar	Buy now
15	9011906283 Bolt, with washer	Buy now

Intake 1



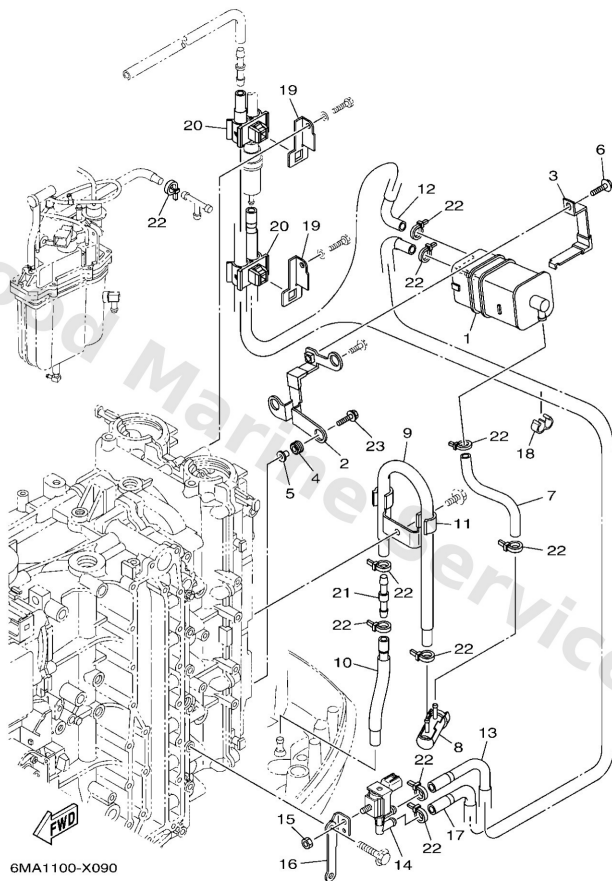
Ref	Part	
16	63P1356401 Cover, manifold	Buy now
17	95D9506016 Bolt, flange deep recess	Buy now

Intake 2



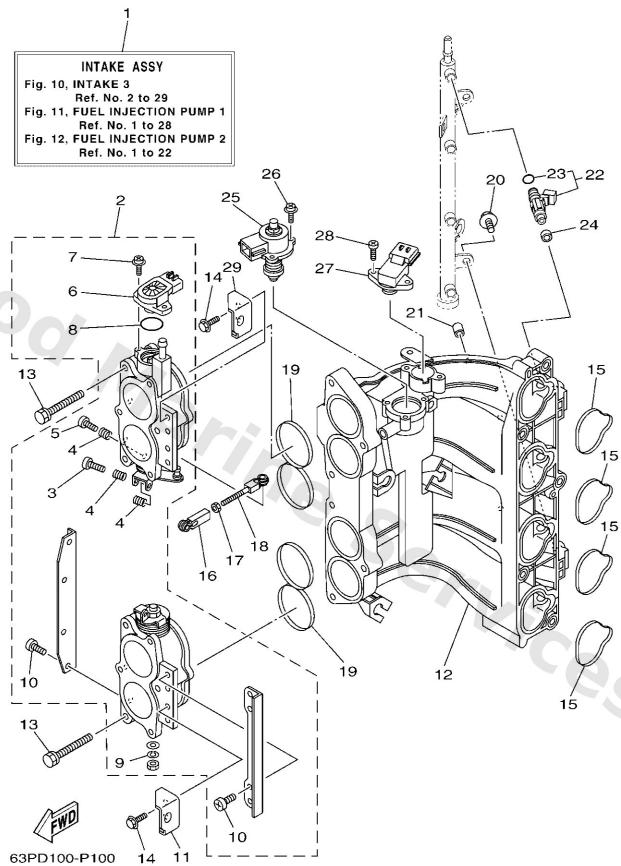
Ref	Part	
1	6P22417000 Canister assembly	Buy now
2	63P2134X00 Bracket, canister	Buy now
3	63P2419A01 Holder	Buy now
4	9048010M23 Grommet(6k7)	Buy now
5	9038706289 Collar	Buy now
6	97E9506516 Bolt, hexagon w/w deep recess	Buy now
7	64P2431300 Pipe 3	Buy now
8	69J2450200 Filter, fuel	Buy now
9	64P2431200 Pipe 2	Buy now
10	64P2431110 Pipe, fuel 1	Buy now
11	63P2436701 Clamp, fuel pipe 2	Buy now
12	64P2431500 Pipe 5	Buy now
13	64P2431610 Pipe 6	Buy now
14	6C58612000 Solenoid valve assembly	Buy now
15	9538006600 Nut(661)	Buy now

Intake 2



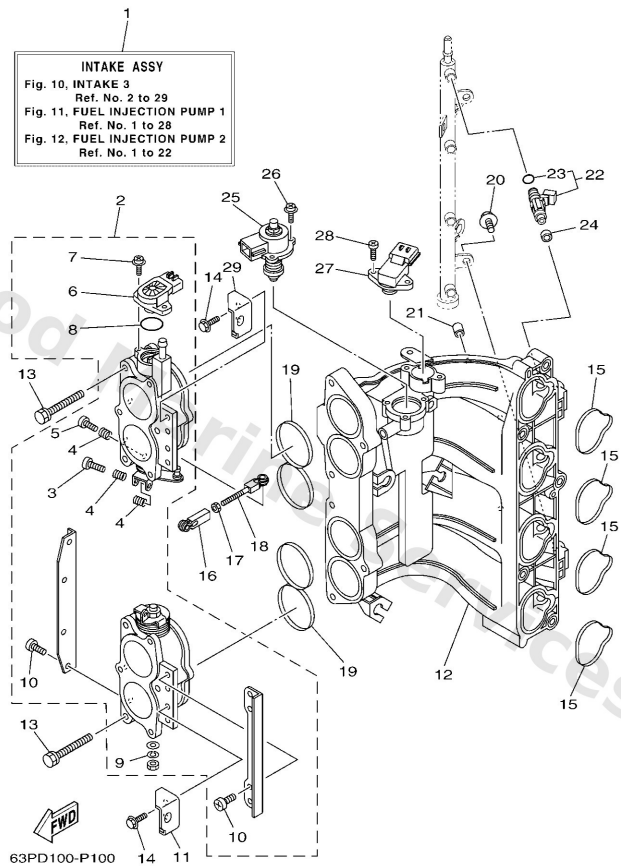
Ref	Part	
16	63P8184520 Plate	Buy now
17	64P2431410 Pipe 4	Buy now
18	9046409M31 Clamp(6m7)	Buy now
19	63P2436401 Stay	Buy now
20	9046411012 Clamp	Buy now
21	6E52437900 Pipe, joint 4	Buy now
22	9046511M10 Clamp	Buy now
23	9011906135 Bolt, with washer	Buy now

Intake 3



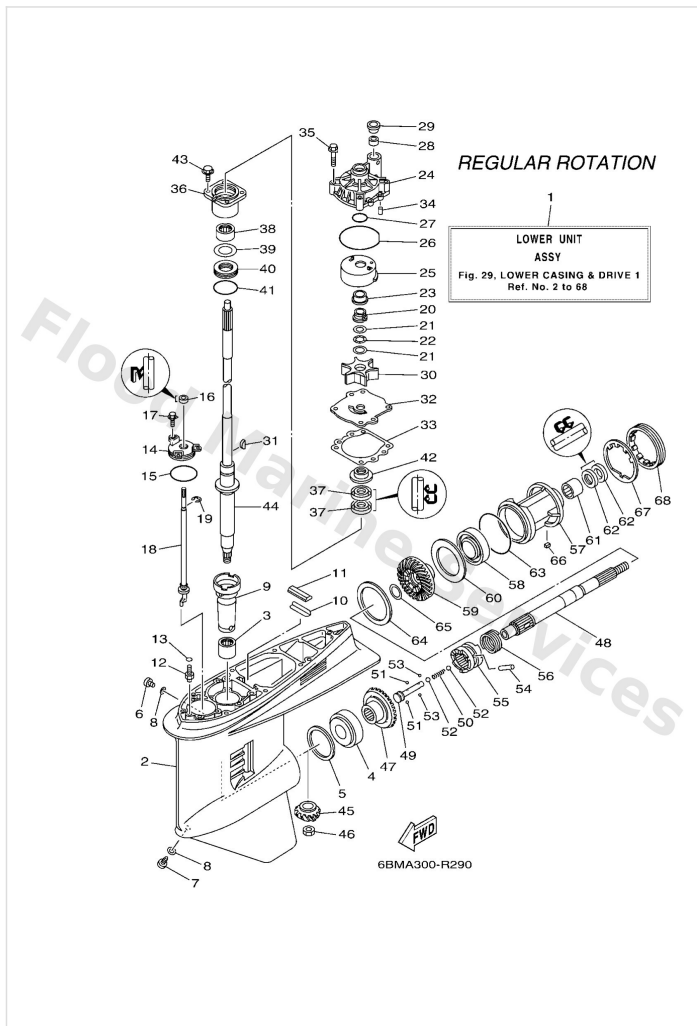
Ref	Part	
1	63P1420087 Intake assembly	Buy now
2	63P1375121 Body, throttle 1	Buy now
3	69J1432100 Screw, throttle	Buy now
4	68V1433100 Spring, throttle valve	Buy now
5	68V1432300 Screw, air adjusting	Buy now
6	6518588501 Throttle sensor assembly	Buy now
7	68V8114501 Screw 1	Buy now
8	68V8182L00 O-ring 1	Buy now
9	68V1435600 Washer, spring	Buy now
10	68V1456500 Screw	Buy now
11	63P1429100 Bracket 1	Buy now
12	63P1364110 Manifold, intake 1	Buy now
13	63P1449600 Bolt	Buy now
14	97E9506516 Bolt, hexagon w/w deep recess	Buy now
15	63P1364500 Gasket, manifold 1	Buy now

Intake 3



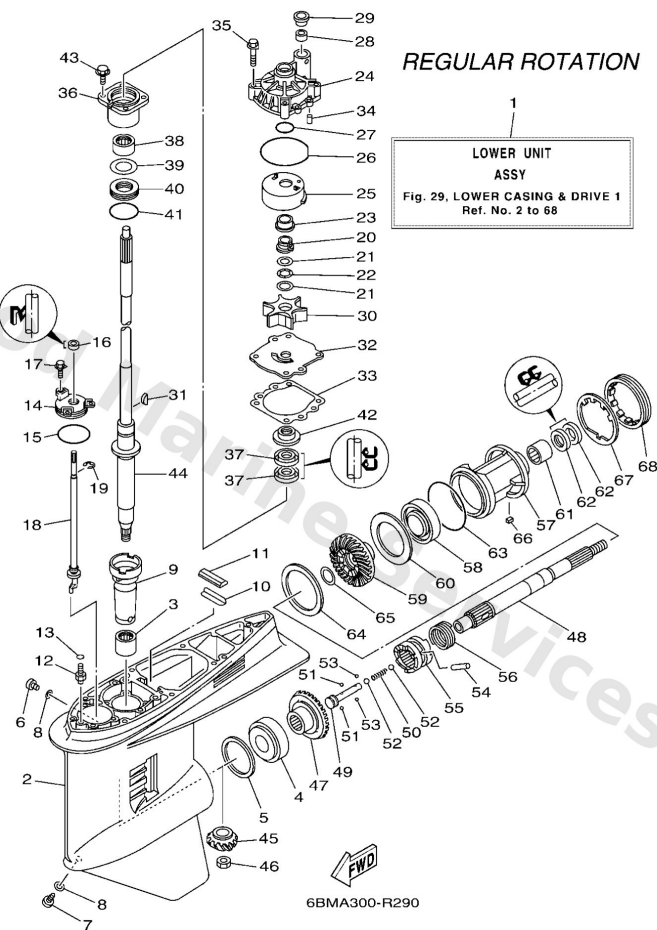
Ref	Part	
16	6H44123700 Joint, link	Buy now
17	9538005700 Nut (656)	Buy now
18	6824123801 Joint, link	Buy now
19	63P1355700 Gasket	Buy now
20	6P21444600 Bolt	Buy now
21	63P1364300 Cap	Buy now
22	63P1376101 Injector	Buy now
23	68V1416A00 O-ring	Buy now
24	68V1376600 Rubber, injector	Buy now
25	63P1312A02 Valve, control	Buy now
26	68V8114601 Screw 2	Buy now
27	63P8238000 Sensor, pressure	Buy now
28	68V8114700 Screw 3	Buy now
29	63P1429200 Bracket 2	Buy now

Lower Casing & Drive 1



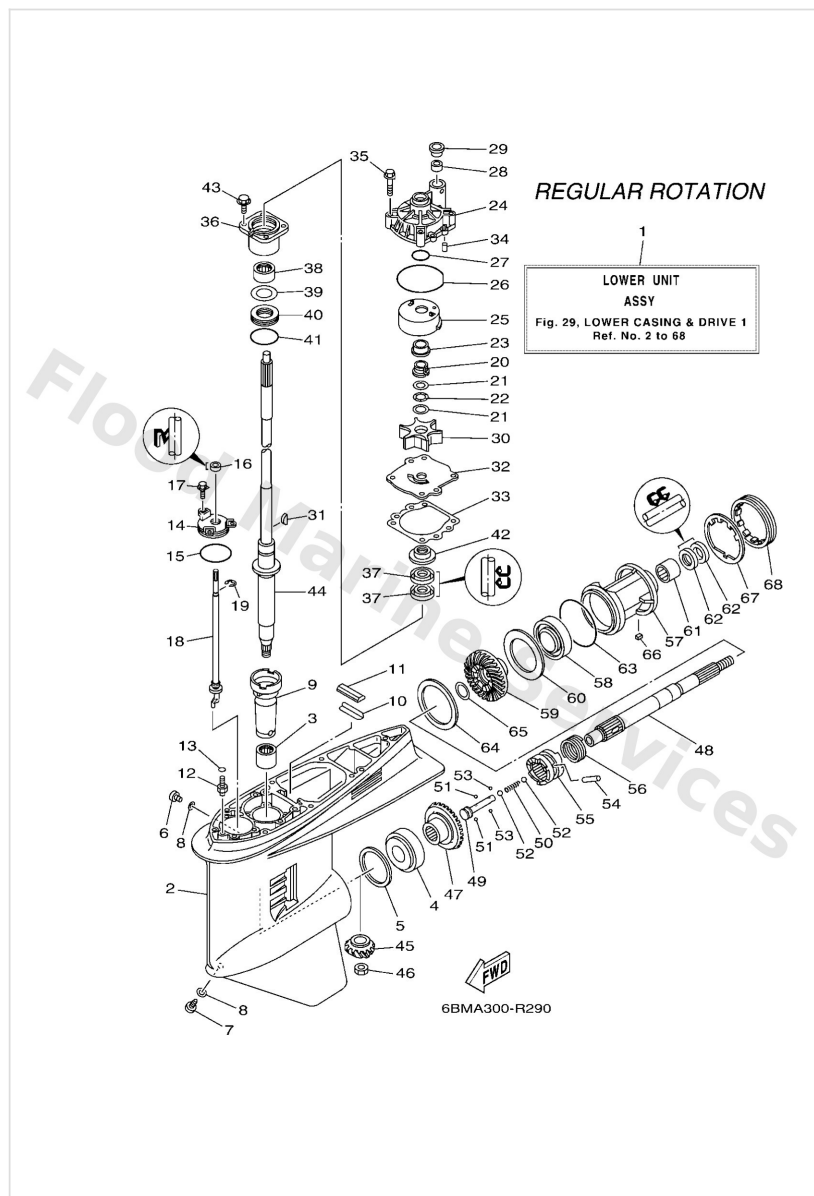
Ref	Part	
1	63P45300078D Lower unit assembly L(20.3"),RH	Buy now
1	63P45300178D Lower unit assembly X(25.3"),RH	Buy now
2	6J945301078D Casing, lower	Buy now
3	93311928U5 Bearing, needle (6g5)	Buy now
4	93332000V3 Bearing, taper roller (6g5)	Buy now
5	6G54556701 Shim (t:0.10mm) UR	Buy now
5	6G54556710 Shim (t:0.12mm) UR	Buy now
5	6G54556720 Shim (t:0.15mm) UR	Buy now
5	6G54556730 Shim (t:0.18mm) UR	Buy now
5	6G54556740 Shim (t:0.30mm) UR	Buy now
5	6G54556750 Shim (t:0.40mm) UR	Buy now
5	6G54556760 Shim (t:0.50mm) UR	Buy now
6	9034008002 Plug, straight screw	Buy now
7	6884534110 Plug, drain	Buy now
8	9043008003 Gasket	Buy now

Lower Casing & Drive 1



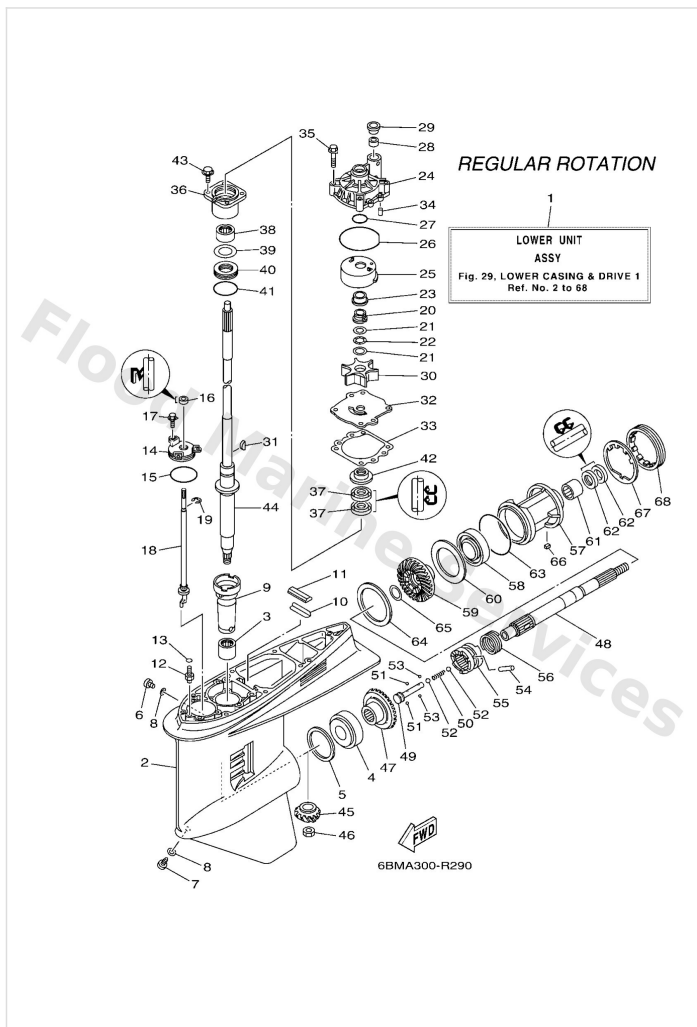
Ref	Part	
9	6G54553601 Sleeve, drive shaft	Buy now
10	6634537600 Guide, seal damper	Buy now
11	6884537500 Damper, seal 2	Buy now
12	63P4537800 Nipple, hose	Buy now
13	9321007003 O-ring (11m)	Buy now
14	6E54532100 Plate	Buy now
15	9321058144 O-ring(47x)	Buy now
16	9310609014 Oil seal	Buy now
17	9011906286 Bolt, with washer	Buy now
18	63P4415001 Shift cam assembly L(20.3"),RH	Buy now
18	63P4415011 Shift cam assembly X(25.3"),RH	Buy now
19	9900108600 Circlip(2r6)	Buy now
20	61A4553800 Spacer, 1	Buy now
21	9020122M01 Washer, plate(61a)	Buy now
22	9020622M19 Washer, wave(61a)	Buy now

Lower Casing & Drive 1



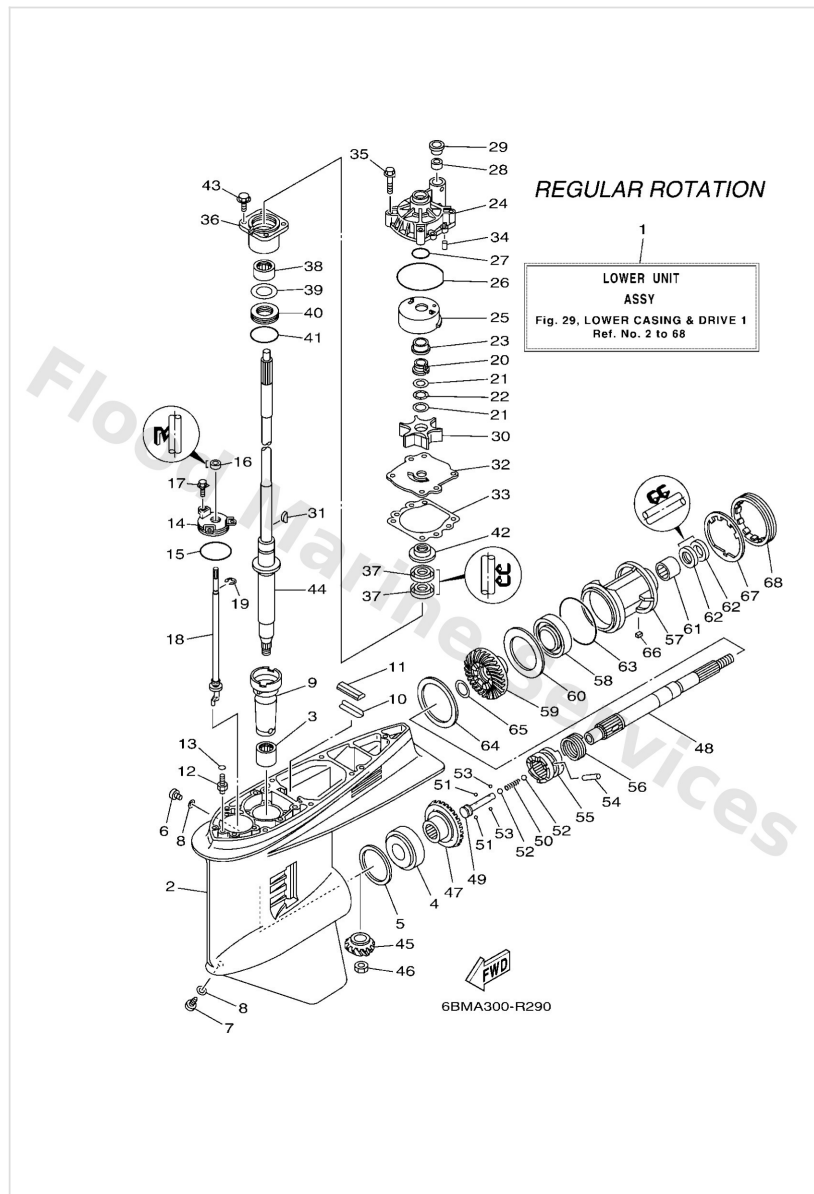
Ref	Part	
23	61A4552700 Collar, drive shaft	Buy now
24	61A4431101 Housing, water pump	Buy now
25	61A4432202 Insert, cartridge	Buy now
26	9321086M38 O-ring (6e5)	Buy now
27	9321037160 O-ring (6g8)	Buy now
28	6E54436501 Damper, water seal 1	Buy now
29	6E54431200 Cover, water pump housing	Buy now
30	6E54435201 Impeller	Buy now
31	9028004M05 Key, woodruff (6e5)	Buy now
32	6G54432301 Outer plate, cartridge	Buy now
33	6E544315A0 Gasket, water pump	Buy now
34	9360612019 Pin, dowel (614)	Buy now
35	9011908191 Bolt, with washer	Buy now
36	6E545331009S Housing, bearing	Buy now
37	9310128M16 Oil seal (6e5)	Buy now

Lower Casing & Drive 1



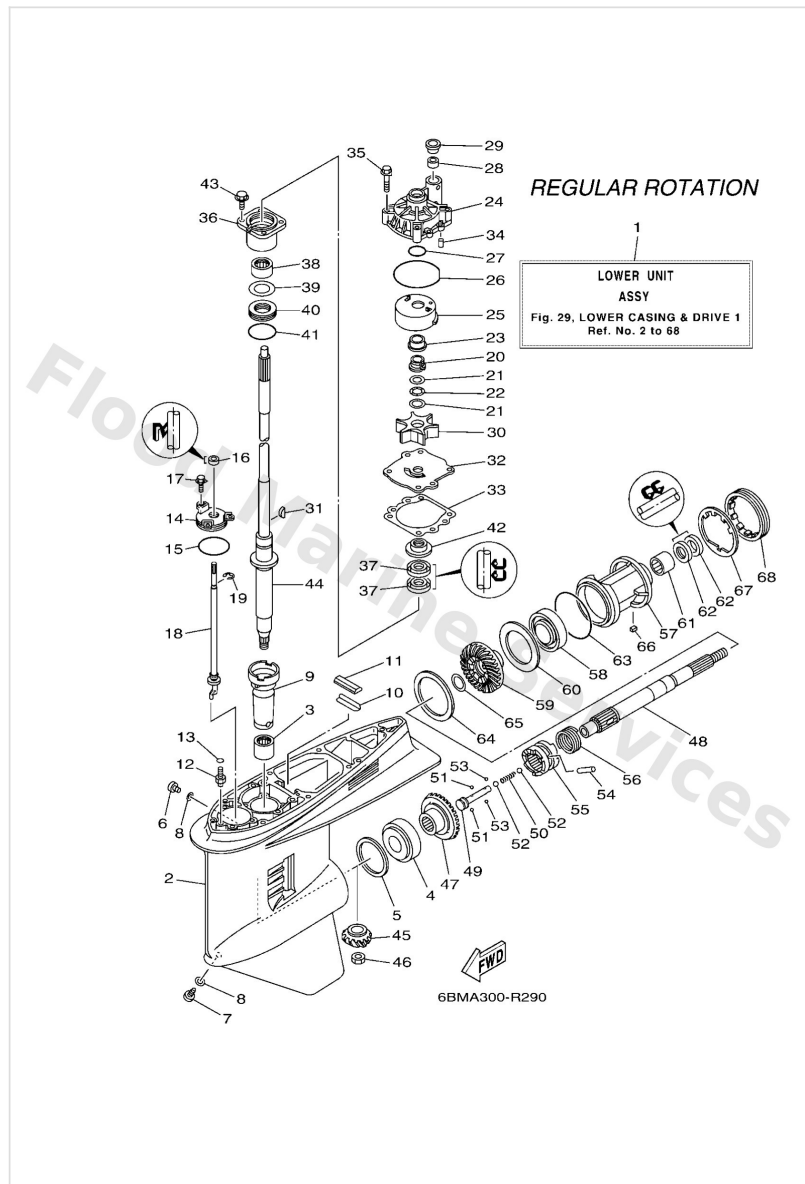
Ref	Part	
38	93317330U2 Bearing, cylindrical(6k0)	Buy now
39	6E54558701 Shim (t:0.10mm) UR	Buy now
39	6E54558710 Shim (t:0.12mm) UR	Buy now
39	6E54558720 Shim (t:0.15mm) UR	Buy now
39	6E54558730 Shim (t:0.18mm) UR	Buy now
39	6E54558740 Shim (t:0.30mm) UR	Buy now
39	6E54558750 Shim (t:0.40mm) UR	Buy now
39	6E54558760 Shim (t:0.50mm) UR	Buy now
40	93341930V2 Bearing, thrust(64d)	Buy now
41	9321055M14 O-ring (70e)	Buy now
42	6E54534400 Cover, oil seal	Buy now
43	97E9508525 Bolt, hexagon w/w deep recess	Buy now
44	63P4550101 Drive shaft comp. L(20.3")	Buy now
44	63P4550111 Drive shaft comp. X(25.3")	Buy now
45	63P4555100 Pinion	Buy now

Lower Casing & Drive 1



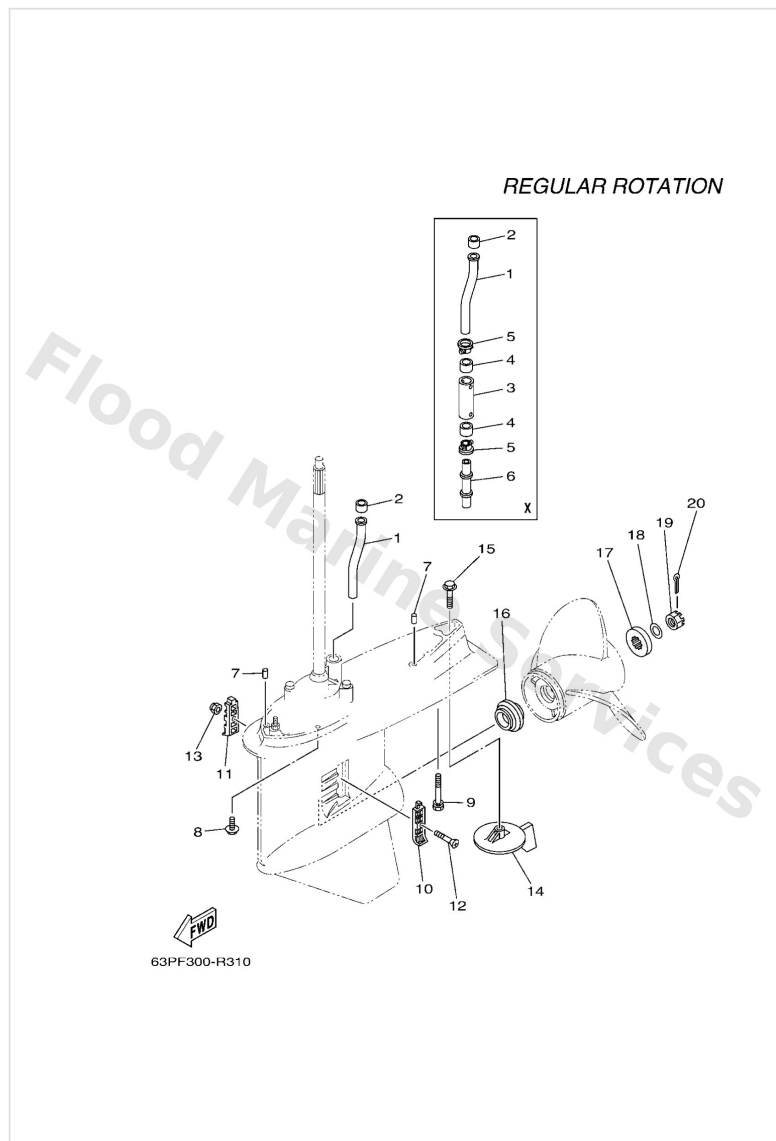
Ref	Part	
46	9017016M01 Nut, hexagon (688)	Buy now
47	6EH4556000 Gear 1 (28t)	Buy now
48	6J94561101 Shaft, propeller	Buy now
49	6E54563402 Slide, shift	Buy now
50	9050116M37 Spring (6g5)	Buy now
51	9350732009 Ball (12r)	Buy now
52	9351132017 Ball (498)	Buy now
53	9350316003 Ball	Buy now
54	9025008M07 Pin, straight (6g5)	Buy now
55	6DA4563101 Clutch, dog	Buy now
56	6E54563301 Ring, cross pin	Buy now
57	6J94533200CA Housing, bearing	Buy now
58	93306209U0 Bearing (6g5)	Buy now
59	6EH4557100 Gear 2 (28t)	Buy now
60	6G54557610 Washer, thrust 2	Buy now

Lower Casing & Drive 1



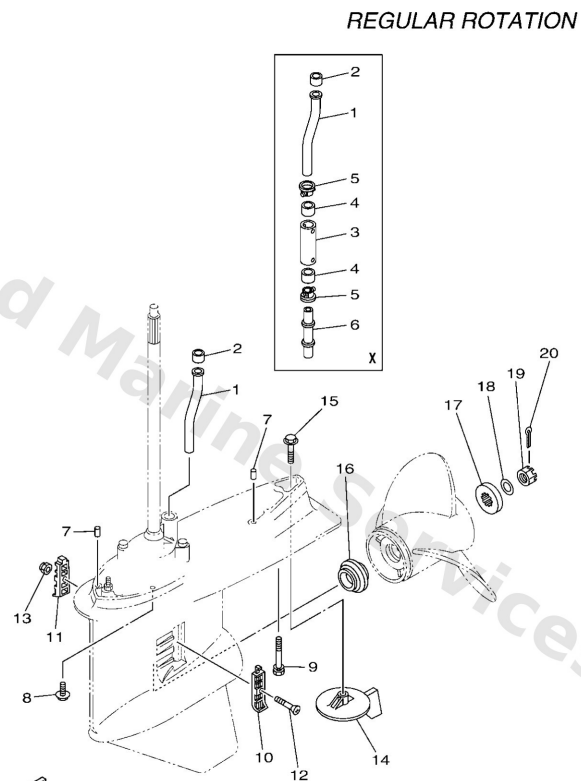
Ref	Part	
61	9331543061 Bearing	Buy now
62	9310130M17 Oil seal (6e5)	Buy now
63	9321097M55 O-ring (6g5)	Buy now
64	6G54557702 Shim (t:0.10mm) UR	Buy now
64	6G54557710 Shim (t:0.12mm) UR	Buy now
64	6G54557720 Shim (t:0.15mm) UR	Buy now
64	6G54557730 Shim (t:0.18mm) UR	Buy now
64	6G54557740 Shim (t:0.30mm) UR	Buy now
64	6G54557750 Shim (t:0.40mm) UR	Buy now
64	6G54557760 Shim (t:0.50mm) UR	Buy now
65	9020130M92 Washer (6g5)	Buy now
66	9028204M00 Key, straight(6g5)	Buy now
67	6G54538301 Washer, claw	Buy now
68	6G54538402 Nut	Buy now

Lower Casing & Drive 2



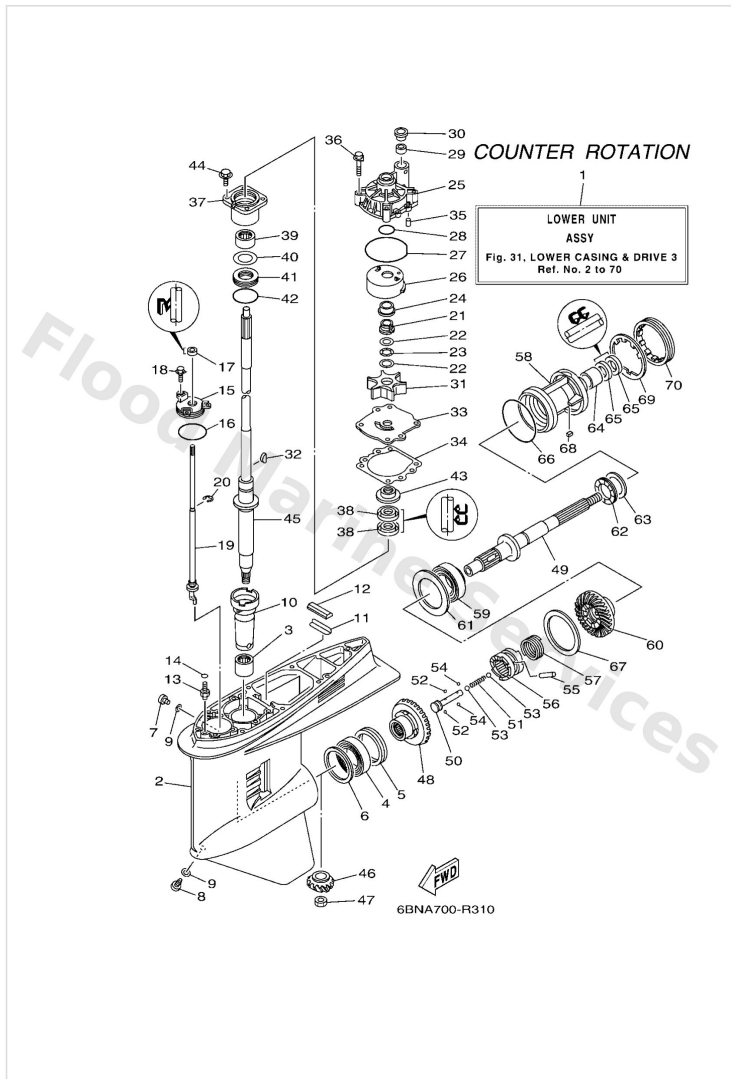
Ref	Part	
1	63P4436100 Tube, water	Buy now
4	6E54436501 Damper, water seal 1 X(25.3")	Buy now
3	63P4436200 Tube, water 2 X(25.3")	Buy now
5	6E54431200 Cover, water pump housing X(25.3")	Buy now
6	63P4436300 Tube, water 3 X(25.3")	Buy now
7	9360816M16 Pin, dowel(6t4)	Buy now
8	97E9510645 Bolt, hexagon w/w deep recess	Buy now
9	9011910008 Bolt, with washer X(25.3")	Buy now
9	9011910072 Bolt, with washer L(20.3")	Buy now
10	6J94521400 Cover, water inlet	Buy now
11	6J94521500 Cover, water inlet	Buy now
12	9015205M08 Screw, countersunk	Buy now
13	9018505002 Nut nylon (sus)(ex4)	Buy now
14	6J94537101 Tab-trim	Buy now
15	9010510M00 Bolt, hexagon (663)	Buy now

Lower Casing & Drive 2



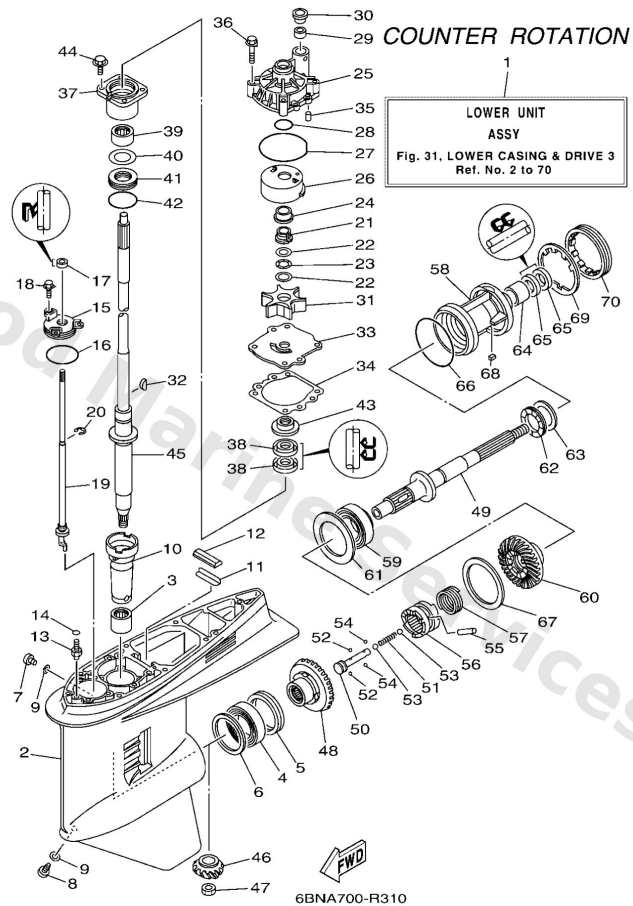
Ref	Part	
16	63P4598700 Spacer 1	Buy now
17	6884599701 Spacer 2	Buy now
18	9299018200 Washer (6e5)	Buy now
19	9017118M04 Nut, castle (6e5)	Buy now
20	9149040030 Pin, cotter (663)	Buy now

Lower Casing & Drive 3



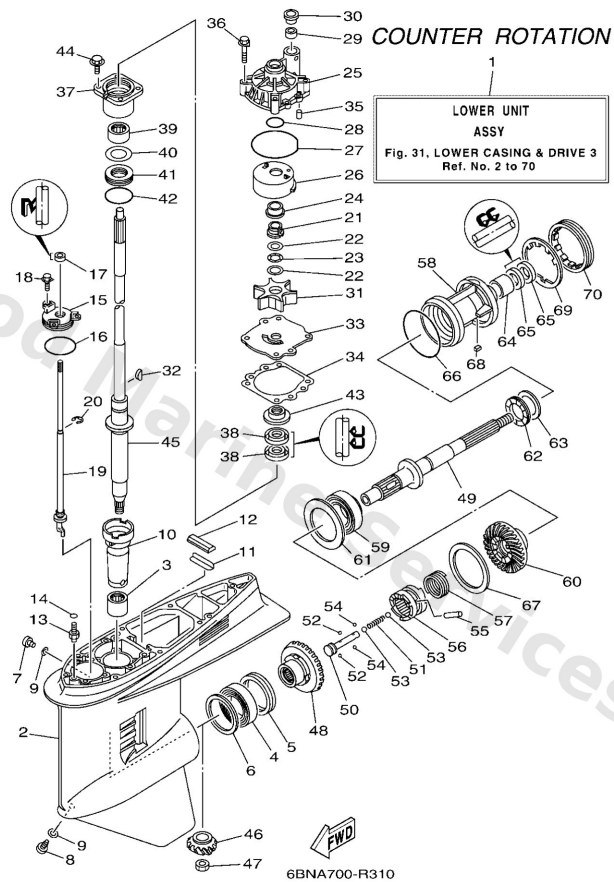
Ref	Part	
1	64P45300078D Lower unit assembly L(20.3"),LH	Buy now
1	64P45300178D Lower unit assembly X(25.3"),LH	Buy now
2	6J945301078D Casing, lower	Buy now
3	93311928U5 Bearing, needle (6g5)	Buy now
4	93390000U2 Bearing(6k0)	Buy now
5	93341465U4 Bearing, thrust (6k0)	Buy now
6	6G54556701 Shim (t:0.10mm) UR	Buy now
6	6G54556710 Shim (t:0.12mm) UR	Buy now
6	6G54556720 Shim (t:0.15mm) UR	Buy now
6	6G54556730 Shim (t:0.18mm) UR	Buy now
6	6G54556740 Shim (t:0.30mm) UR	Buy now
6	6G54556750 Shim (t:0.40mm) UR	Buy now
6	6G54556760 Shim (t:0.50mm) UR	Buy now
7	9034008002 Plug, straight screw	Buy now
8	6884534110 Plug, drain	Buy now

Lower Casing & Drive 3



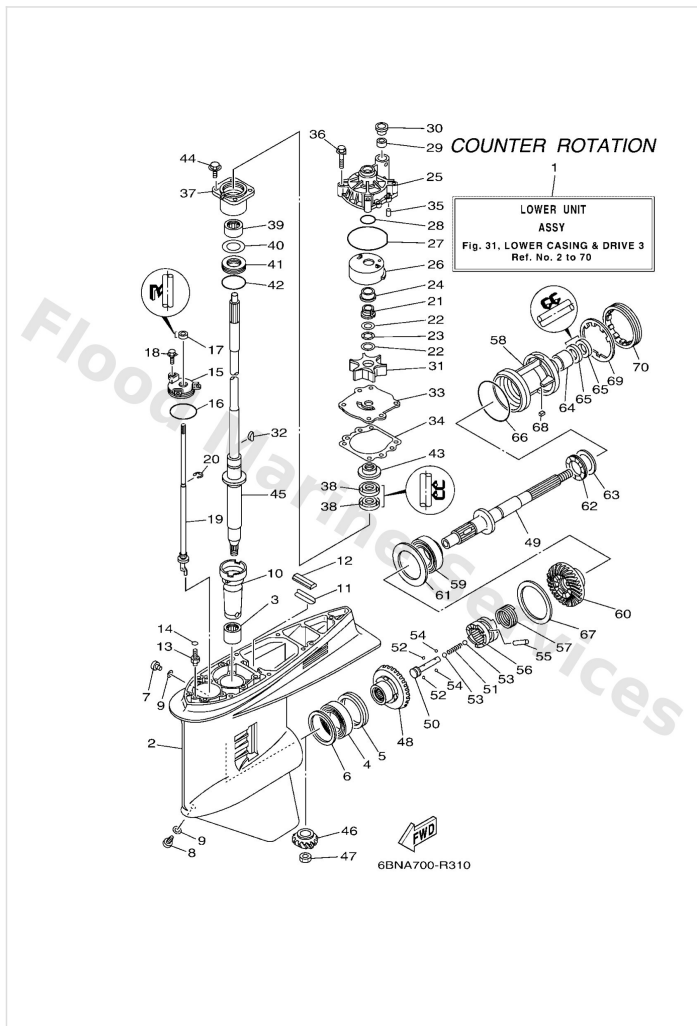
Ref	Part	
9	9043008003 Gasket	Buy now
10	6G54553601 Sleeve, drive shaft	Buy now
11	6634537600 Guide, seal damper	Buy now
12	6884537500 Damper, seal 2	Buy now
13	63P4537800 Nipple, hose	Buy now
14	9321007003 O-ring (11m)	Buy now
15	6E54532100 Plate	Buy now
16	9321058144 O-ring(47x)	Buy now
17	9310609014 Oil seal	Buy now
18	9011906286 Bolt, with washer	Buy now
19	64P4415001 Shift cam assembly L(20.3"),LH	Buy now
19	64P4415011 Shift cam assembly X(25.3"),LH	Buy now
20	9900108600 Circlip(2r6)	Buy now
21	61A4553800 Spacer, 1	Buy now
22	9020122M01 Washer, plate(61a)	Buy now

Lower Casing & Drive 3



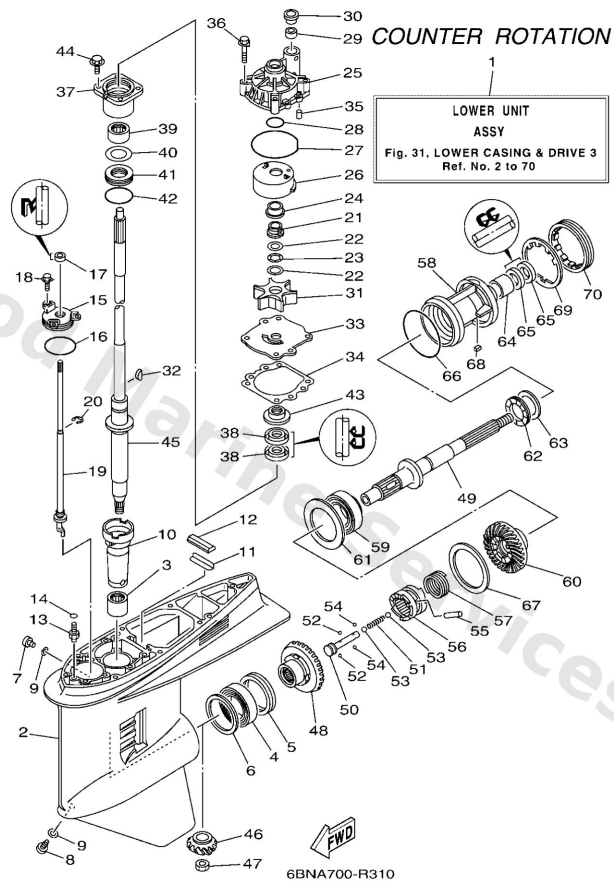
Ref	Part	
23	9020622M19 Washer, wave(61a)	Buy now
24	61A4552700 Collar, drive shaft	Buy now
25	61A4431101 Housing, water pump	Buy now
26	61A4432202 Insert, cartridge	Buy now
27	9321086M38 O-ring (6e5)	Buy now
28	9321037160 O-ring (6g8)	Buy now
29	6E54436501 Damper, water seal 1	Buy now
30	6E54431200 Cover, water pump housing	Buy now
31	6E54435201 Impeller	Buy now
32	9028004M05 Key, woodruff (6e5)	Buy now
33	6G54432301 Outer plate, cartridge	Buy now
34	6E544315A0 Gasket,water pump	Buy now
35	9360612019 Pin, dowel (614)	Buy now
36	9011908191 Bolt, with washer	Buy now
37	6E545331009S Housing, bearing	Buy now

Lower Casing & Drive 3



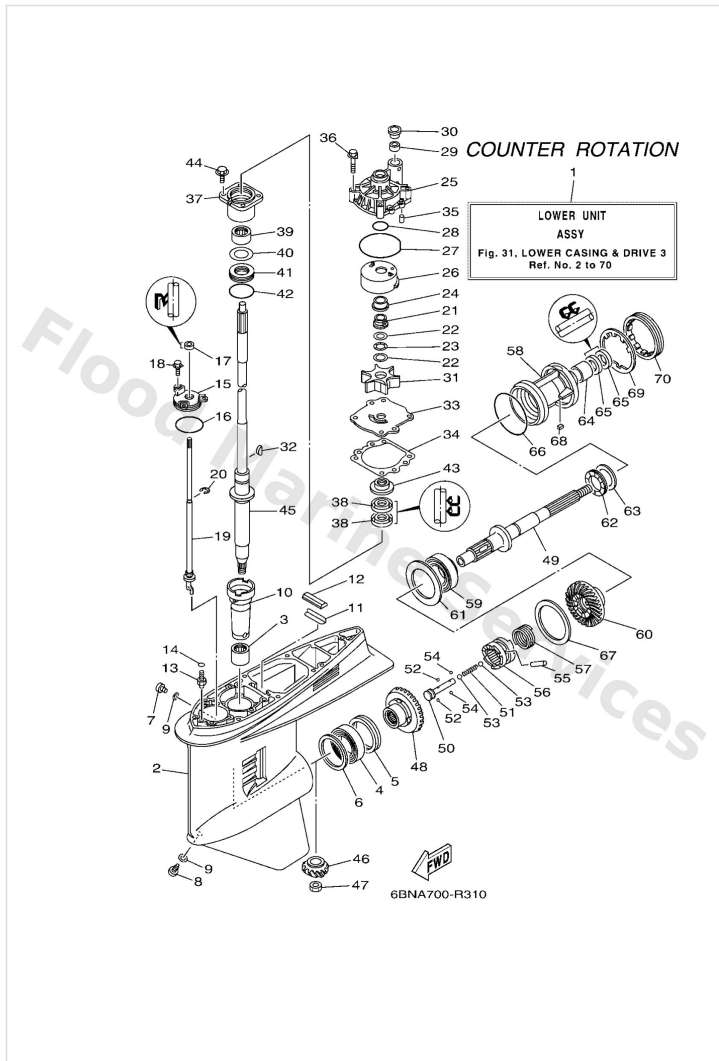
Ref	Part	
38	9310128M16 Oil seal (6e5)	Buy now
39	93317330U2 Bearing, cylindrical(6k0)	Buy now
40	6E54558701 Shim (t:0.10mm) UR	Buy now
40	6E54558710 Shim (t:0.12mm) UR	Buy now
40	6E54558720 Shim (t:0.15mm) UR	Buy now
40	6E54558730 Shim (t:0.18mm) UR	Buy now
40	6E54558740 Shim (t:0.30mm) UR	Buy now
40	6E54558750 Shim (t:0.40mm) UR	Buy now
40	6E54558760 Shim (t:0.50mm) UR	Buy now
41	93341930V2 Bearing, thrust(64d)	Buy now
42	9321055M14 O-ring (70e)	Buy now
43	6E54534400 Cover, oil seal	Buy now
44	97E9508525 Bolt, hexagon w/w deep recess	Buy now
45	63P4550101 Drive shaft comp. L(20.3")	Buy now
45	63P4550111 Drive shaft comp. X(25.3")	Buy now

Lower Casing & Drive 3



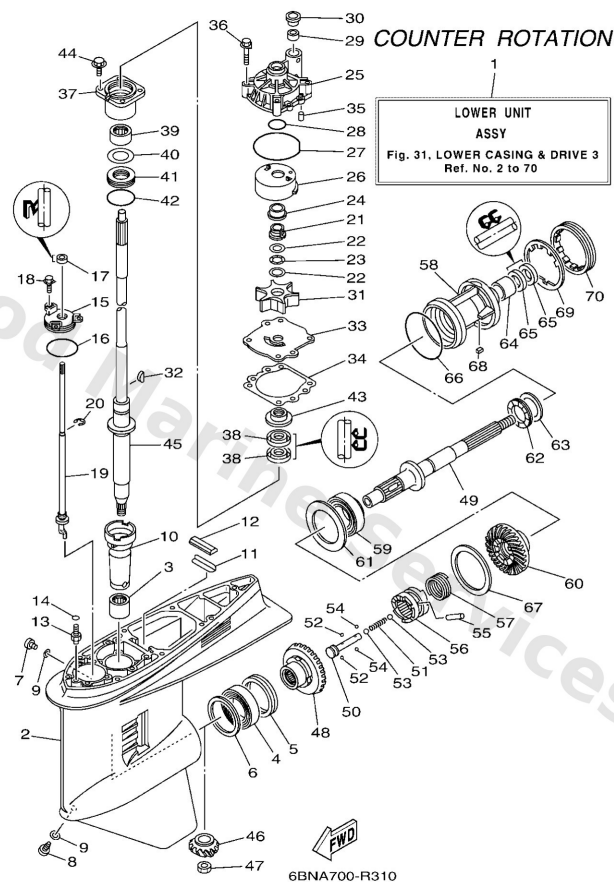
Ref	Part	
46	63P4555100 Pinion	Buy now
47	9017016M01 Nut, hexagon (688)	Buy now
48	64P4556010 Gear 1 (28t)	Buy now
49	6K14561111 Shaft, propeller	Buy now
50	6E54563402 Slide, shift	Buy now
51	9050116M37 Spring (6g5)	Buy now
52	9350732009 Ball (12r)	Buy now
53	9351132017 Ball (498)	Buy now
54	9350316003 Ball	Buy now
55	9025008M07 Pin, straight (6g5)	Buy now
56	6DA4563101 Clutch, dog	Buy now
57	6E54563301 Ring, cross pin	Buy now
58	6K14533201CA Housing, bearing	Buy now
59	9333200048 Bearing(6k0)	Buy now
60	64P4557011 Gear 2 (28t)	Buy now

Lower Casing & Drive 3



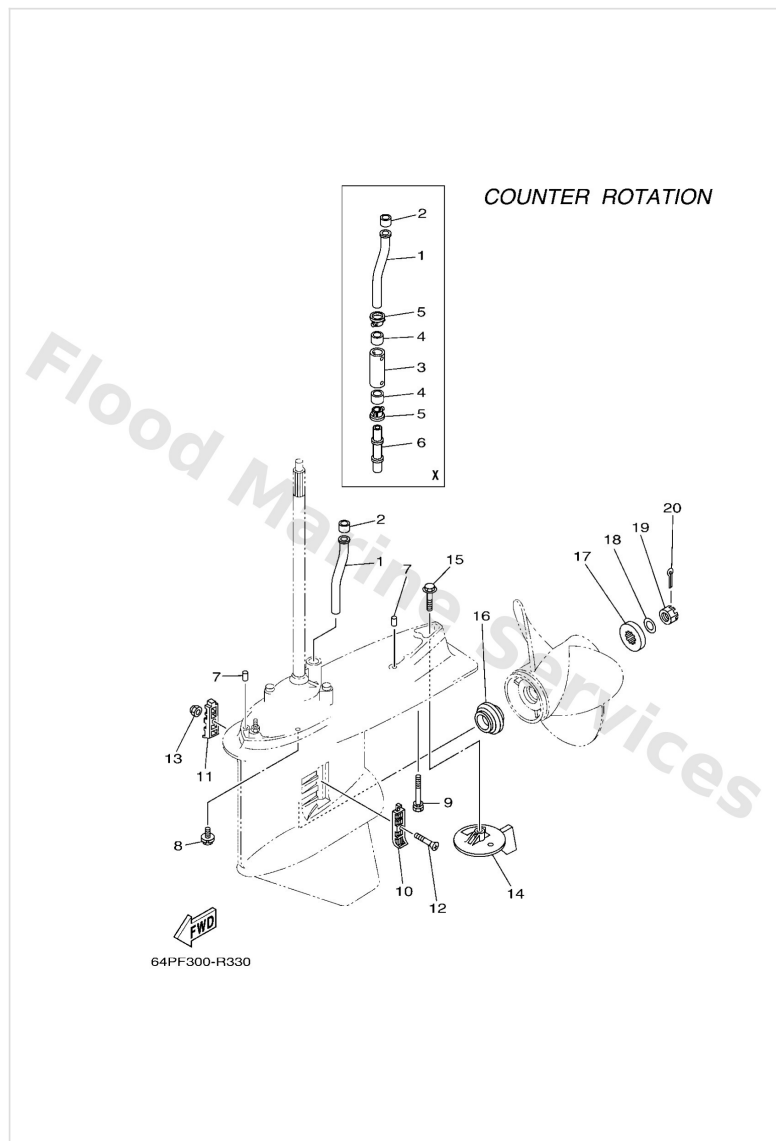
Ref	Part	
61	6K14557600 Washer, thrust	Buy now
62	93341440U5 Bearing, thrust (6k0)	Buy now
63	6K14557801 Shim (t:0.10mm) UR	Buy now
63	6K14557810 Shim (t:0.12mm) UR	Buy now
63	6K14557820 Shim (t:0.15mm) UR	Buy now
63	6K14557830 Shim (t:0.18mm) UR	Buy now
63	6K14557840 Shim (t:0.30mm) UR	Buy now
63	6K14557850 Shim (t:0.40mm) UR	Buy now
63	6K14557860 Shim (t:0.50mm) UR	Buy now
64	9331543061 Bearing	Buy now
65	9310130M17 Oil seal (6e5)	Buy now
66	9321097M55 O-ring (6g5)	Buy now
67	6G54557702 Shim (t:0.10mm) UR	Buy now
67	6G54557710 Shim (t:0.12mm) UR	Buy now
67	6G54557720 Shim (t:0.15mm) UR	Buy now

Lower Casing & Drive 3



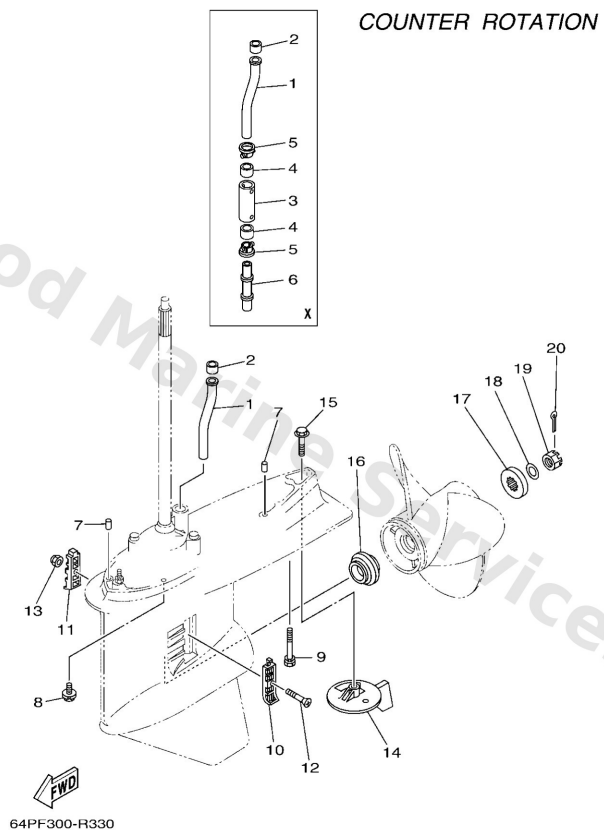
Ref	Part	
67	6G54557730 Shim (t:0.18mm) UR	Buy now
67	6G54557740 Shim (t:0.30mm) UR	Buy now
67	6G54557750 Shim (t:0.40mm) UR	Buy now
67	6G54557760 Shim (t:0.50mm) UR	Buy now
68	9028204M00 Key, straight(6g5)	Buy now
69	6G54538301 Washer, claw	Buy now
70	6G54538402 Nut	Buy now

Lower Casing & Drive 4



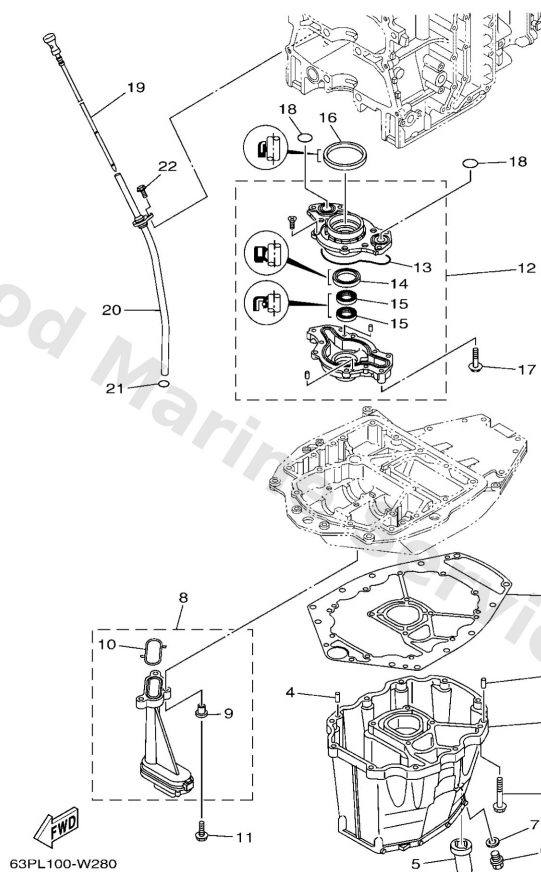
Ref	Part	
1	63P4436100 Tube, water	Buy now
4	6E54436501 Damper, water seal 1 X(25.3")	Buy now
3	63P4436200 Tube, water 2 X(25.3")	Buy now
5	6E54431200 Cover, water pump housing X(25.3")	Buy now
6	63P4436300 Tube, water 3 X(25.3")	Buy now
7	9360816M16 Pin, dowel(6t4)	Buy now
8	97E9510645 Bolt, hexagon w/w deep recess	Buy now
9	9011910008 Bolt, with washer X(25.3")	Buy now
9	9011910072 Bolt, with washer L(20.3")	Buy now
10	6J94521400 Cover, water inlet	Buy now
11	6J94521500 Cover, water inlet	Buy now
12	9015205M08 Screw, countersunk	Buy now
13	9018505002 Nut nylon (sus)(ex4)	Buy now
14	6K14537102 Tab-trim	Buy now
15	9010510M00 Bolt, hexagon (663)	Buy now

Lower Casing & Drive 4



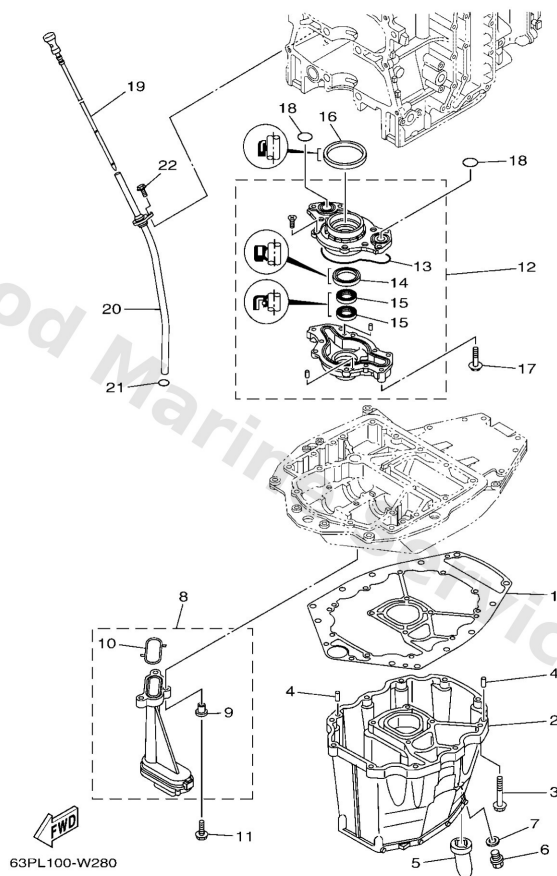
Ref	Part	
16	63P4598700 Spacer 1	Buy now
17	6884599701 Spacer 2	Buy now
18	9299018200 Washer (6e5)	Buy now
19	9017118M04 Nut, castle (6e5)	Buy now
20	9149040030 Pin, cotter (663)	Buy now

Oil Pan



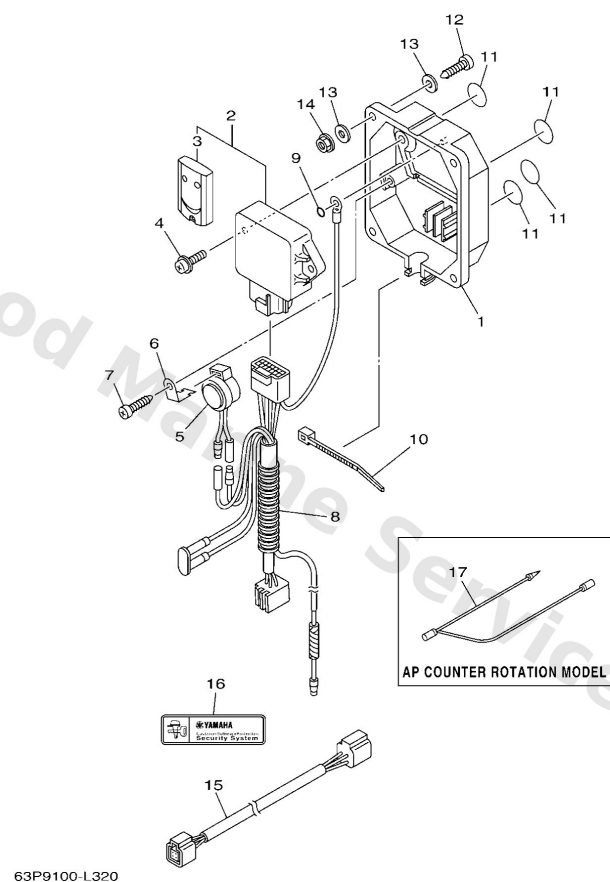
Ref	Part	
1	63P1531202 Gasket, oil pan	Buy now
2	63P1531111 Oil pan	Buy now
3	97E7508535 Bolt, hexagon w/w deep recess	Buy now
4	9360816M16 Pin, dowel(6t4)	Buy now
5	63P1531601 Damper 1	Buy now
6	9034014M06 Plug, straight screw(62y)	Buy now
7	9043014M09 Gasket	Buy now
8	63P1341100 Strainer, oil	Buy now
9	9038706263 Collar	Buy now
10	63P1341500 Seal, oil strainer	Buy now
11	9581206025 Bolt, flange	Buy now
12	63P1330002 Oil pump assembly	Buy now
13	63P1332900 Gasket, pump cover	Buy now
14	6AW1311900 Oil seal	Buy now
15	69J1363100 Oil seal	Buy now

Oil Pan



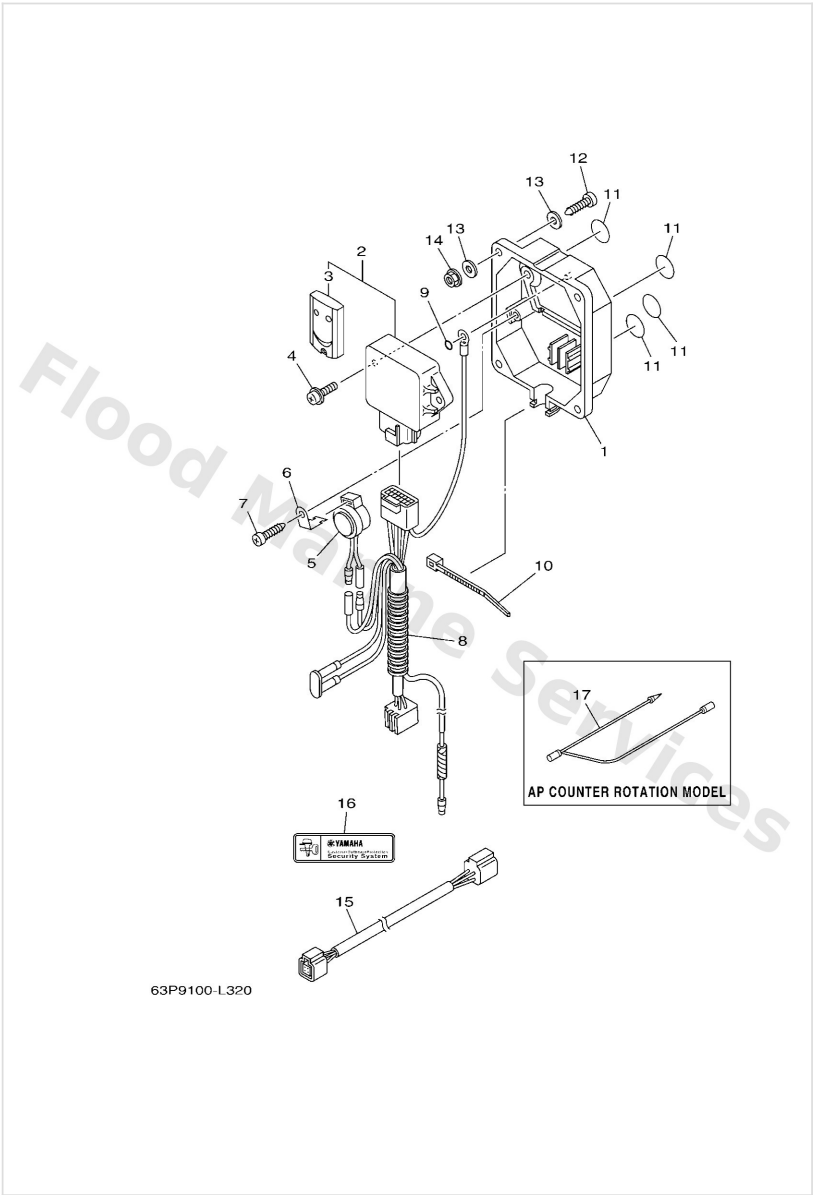
Ref	Part	
16	69J1135500 Seal, cylinder 1	Buy now
17	97E9506540 Bolt, hexagon w/w deep recess	Buy now
18	9321025552 O-ring (22f)	Buy now
19	63P1536210 Plug, oil level	Buy now
20	63P1537710 Guide, inlet	Buy now
21	9321019MJ3 O-ring	Buy now
22	95D9506016 Bolt, flange deep recess	Buy now

Optional Parts 1



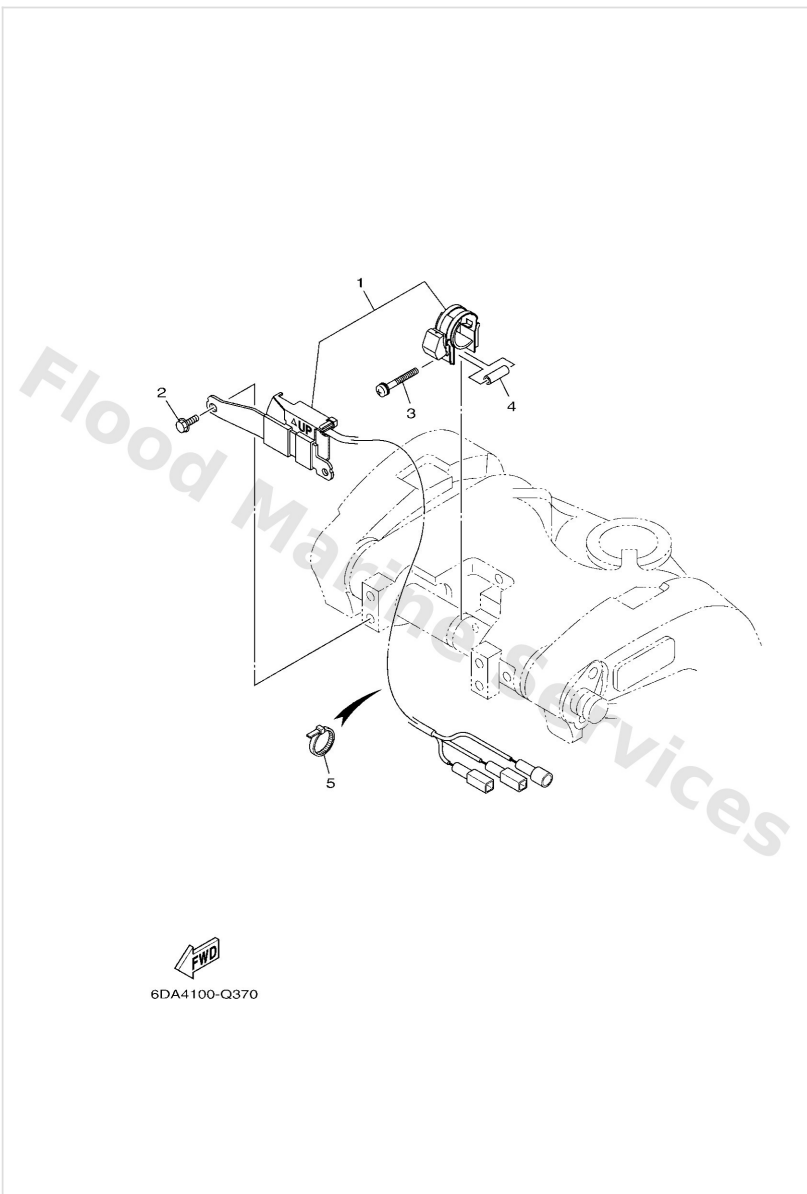
Ref	Part	
1	6Y88626700 Case complete 1	Buy now
2	6Y88626003 Remote control unit assembly	Buy now
3	6AA8626101 Xmtr. comp.	Buy now
4	9798006216 Screw, with washer(6h2)	Buy now
5	6X48338300 Buzzer	Buy now
6	6X48338600 Stay, buzzer	Buy now
7	9778060620 Screw, tapping(6k8)	Buy now
8	6Y88250910 Wire, sub lead	Buy now
9	9321004279 O-ring (4a0)	Buy now
10	9046511M10 Clamp	Buy now
11	6Y88454G00 Patch 1	Buy now
12	9016706M00 Screw, tapping (6h4) UR	Buy now
12	9788006035 Screw, pan head(6h4) UR	Buy now
13	9020106M30 Washer, plate (6a1)	Buy now
14	9578006300 Nut, nylon (6g1)	Buy now

Optional Parts 1



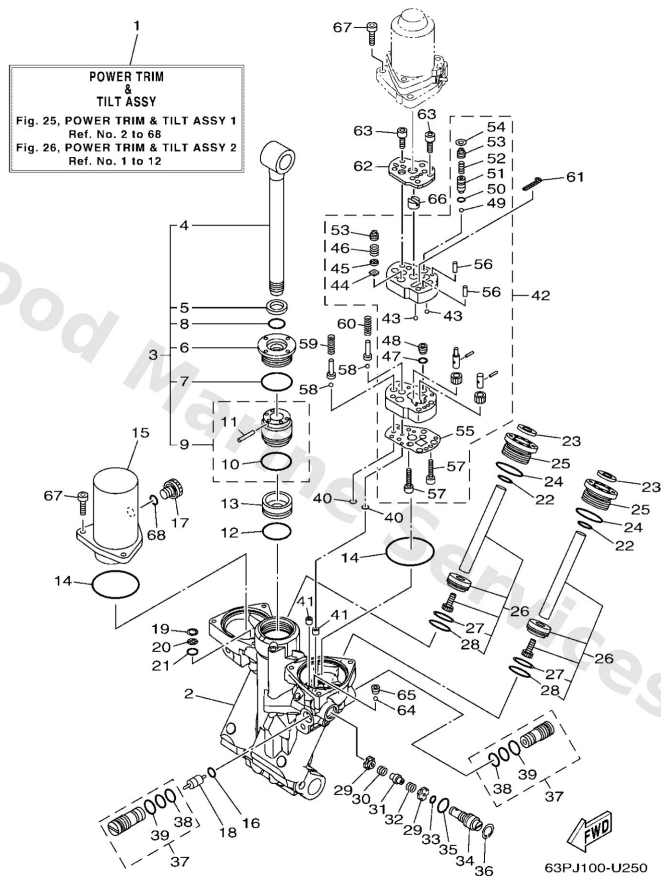
Ref	Part	
15	6Y88252111 Pigtail bus wire 0.6m-2ft	Buy now
16	6Y84827700 Sticker 1	Buy now
17	6H58131500 Wire, lead AP	Buy now

Optional Parts 2



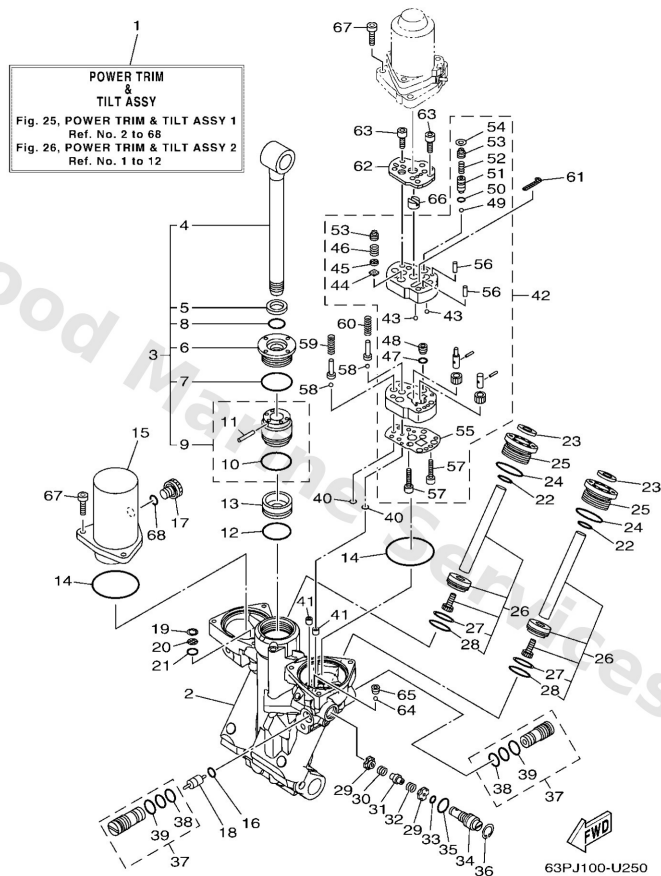
Ref	Part	
1	63P825E002 Tilt limit switch assembly	Buy now
2	97E9506516 Bolt, hexagon w/w deep recess	Buy now
3	9015905059 Screw, with washer	Buy now
4	9038705004 Collar	Buy now
5	9046511M10 Clamp	Buy now

Power Trim & Tilt Assy 1



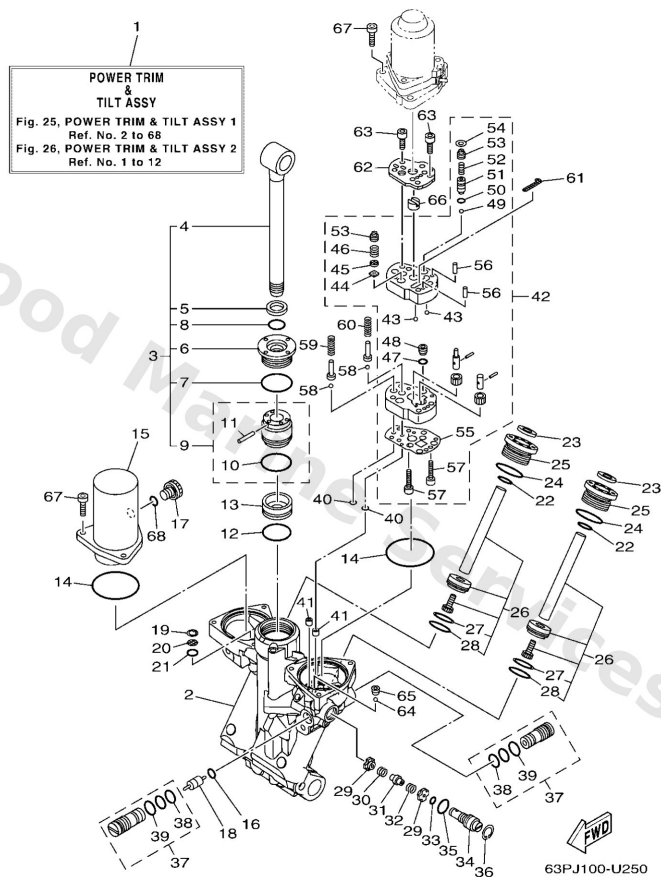
Ref	Part	
1	63P4380023 Power trim & tilt assembly	Buy now
2	63P4380L23 Housing, trim & tilt sub assembly	Buy now
3	63P4381021 Tilt piston sub assembly	Buy now
4	63P4380110 Rod	Buy now
5	9310619001 Oil seal	Buy now
6	63P4381120 Screw, cylinder end	Buy now
7	63P4386120 O-ring	Buy now
8	63P4386310 O-ring	Buy now
9	63P4380P20 Piston sub assembly	Buy now
10	6H14386200 O-ring	Buy now
11	9160916010 Pin, spring	Buy now
13	63P4381420 Piston, free	Buy now
14	9321068N50 O-ring	Buy now
15	63P4382C20 Body, reservoir 2	Buy now
16	9321009165 O-ring	Buy now

Power Trim & Tilt Assy 1



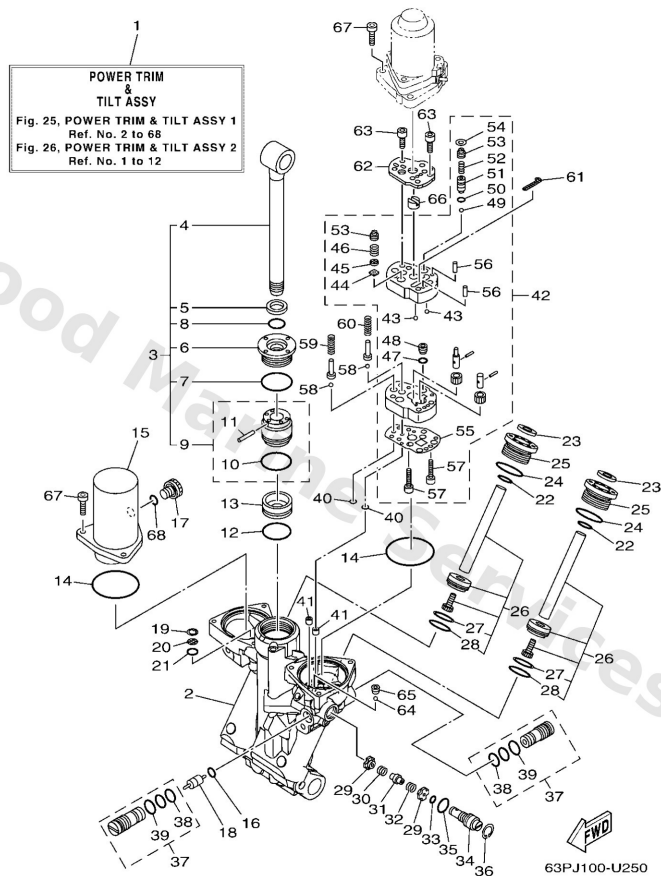
Ref	Part	
17	6CJ4382910 Plug, reservoir	Buy now
18	6H14384111 Piston, shuttle	Buy now
19	63P4387610 Ring, snap	Buy now
20	63P4381610 Filter 1	Buy now
21	9321011N52 O-ring	Buy now
22	6D84386300 O-ring	Buy now
23	63P4381220 Seal, dust	Buy now
24	63P4386210 O-ring	Buy now
25	63P4382121 Screw, trim cylinder end	Buy now
26	63P4382020 Trim piston sub assembly	Buy now
27	62X4387100 Ring, back up	Buy now
28	9321029375 O-ring (j10)	Buy now
29	63P4384710 Seat, manual valve	Buy now
30	63P4385410 Spring, manual release	Buy now
31	63P4382A10 Adaptor 1	Buy now

Power Trim & Tilt Assy 1



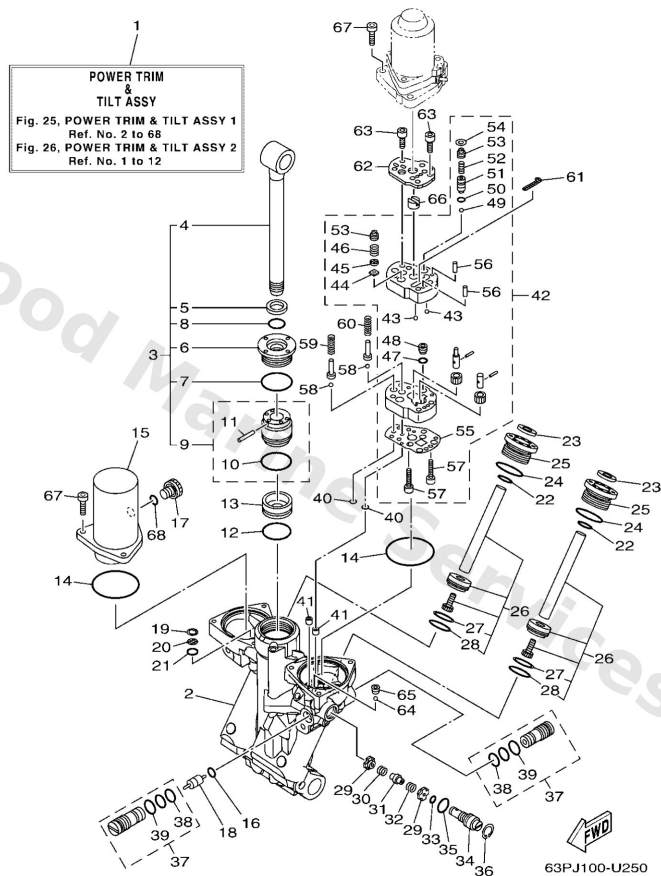
Ref	Part	
32	63P4384H10 Spring	Buy now
33	69J4389J00 O-ring	Buy now
34	63P4384520 Screw, manual release	Buy now
35	9321012327 O-ring(3ld)	Buy now
36	61A4387601 Ring, snap	Buy now
37	63P4380221 Valve sub assembly	Buy now
38	9321012N52 O-ring	Buy now
39	6H14386601 O-ring	Buy now
40	93210064A5 O-ring(61a)	Buy now
41	63P4381C20 Filter 3	Buy now
42	63P4383020 Gear pump assembly	Buy now
43	9350316003 Ball	Buy now
44	6H14384G11 Seal, relief valve	Buy now
45	6H14384410 Pin, valve support	Buy now
46	6H14385610 Spring, down relief	Buy now

Power Trim & Tilt Assy 1



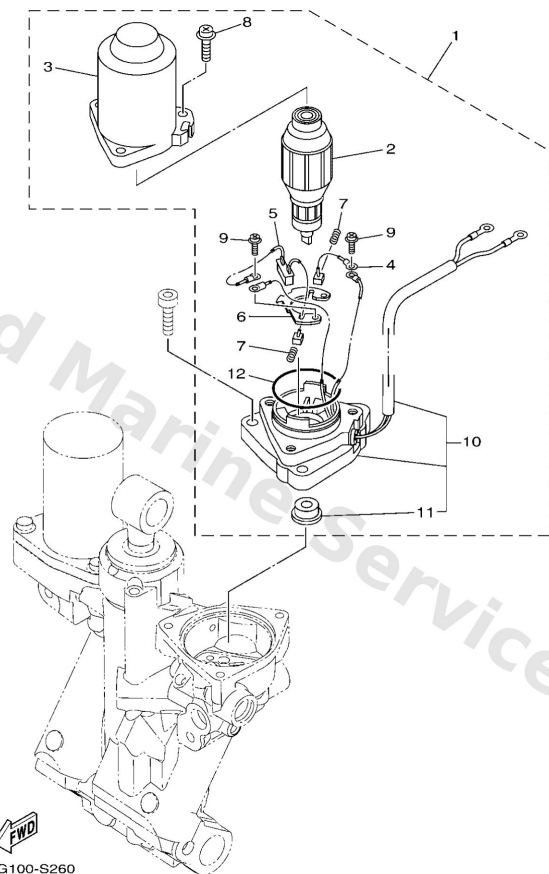
Ref	Part	
47	9321007N51 O-ring	Buy now
48	63P4385120 Seat, relief valve	Buy now
49	9350108001 Ball	Buy now
51	63P4384420 Pin, valve support	Buy now
52	69J4385500 Spring, up relief	Buy now
53	63P4384310 Screw, valve lock	Buy now
54	63P4333810 Washer, wave	Buy now
55	63P4384G20 Seal, relief valve	Buy now
56	9360410011 Pin,dowel (603)	Buy now
57	9131204020 Bolt	Buy now
59	63P4385710 Spring, absorber valve	Buy now
60	63P4385H10 Spring, seal	Buy now
61	6CJ4381600 Filter 1	Buy now
62	63P4381J10 Plate	Buy now
63	9131205035 Bolt Hexagon Socket Head(M01)	Buy now

Power Trim & Tilt Assy 1



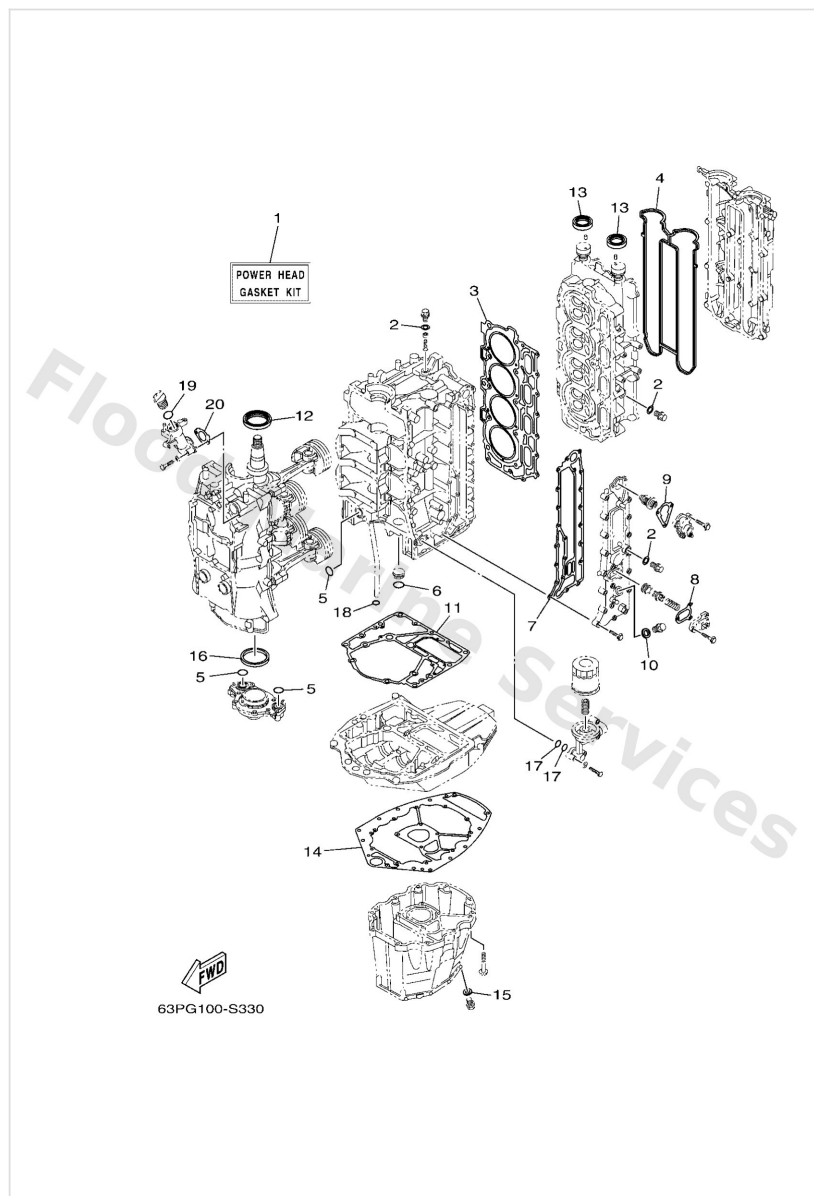
Ref	Part	
64	9350532038 Ball(7fk)	Buy now
65	61A4387800 Bolt, socket	Buy now
66	69J4383100 Connector, shaft	Buy now
67	9138006025 Bolt,socket	Buy now
68	6CJ4386110 O-ring	Buy now

Power Trim & Tilt Assy 2



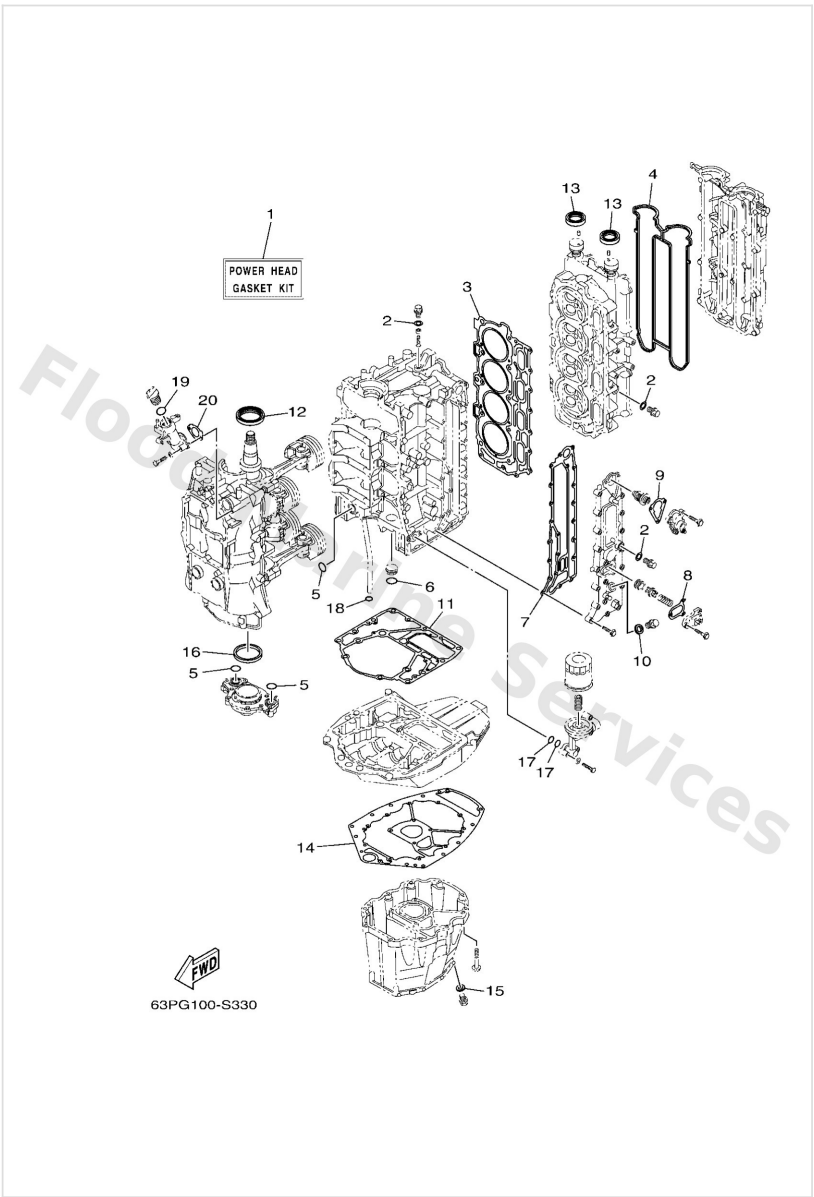
Ref	Part	
1	6KW4388001 Motor assembly	Buy now
2	6EK4380501 Armature assembly	Buy now
3	6EK4380411 Stator assembly	Buy now
4	6EK4389200 Brush 2	Buy now
5	63P8218120 Circuit breaker comp.	Buy now
6	6EK4380F00 Plate, brush holder	Buy now
7	62X4386K00 Spring, brush	Buy now
8	63P4387910 Screw, with washer	Buy now
9	9760204316 Screw, pan head with washer	Buy now
10	63P4388122 Frame, end	Buy now
11	6EK4388200 Oil seal	Buy now
12	6EK4386201 O-ring	Buy now

Repair Kit 1



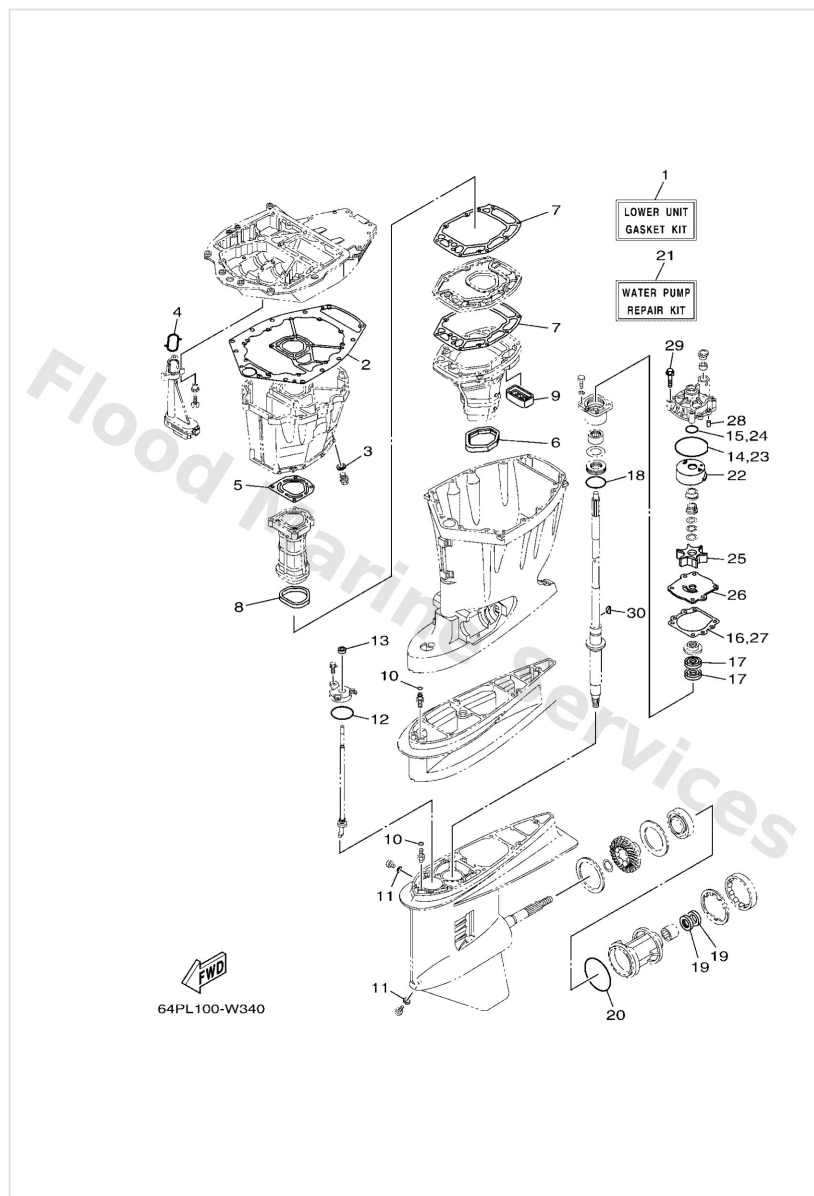
Ref	Part	
1	63PW000104 Power head gasket kit	Buy now
2	9043014115 Gasket (663)	Buy now
3	63P1118100 Gasket, cylinder head 1	Buy now
4	63P1119300 Gasket, head cover 1	Buy now
5	9321025552 O-ring (22f)	Buy now
6	9321025647 O-ring (7or)	Buy now
7	63P41114A3 Gasket, exhaust outer cover	Buy now
8	67F12435A0 Gasket	Buy now
9	63P1241400 Gasket, cover	Buy now
10	90201186F1 Washer, plate (22f)	Buy now
11	63P1135103 Gasket, cylinder	Buy now
12	9310260004 Oil seal	Buy now
13	9310238008 Oil seal	Buy now
14	63P1531202 Gasket, oil pan	Buy now
15	9043014M09 Gasket	Buy now

Repair Kit 1



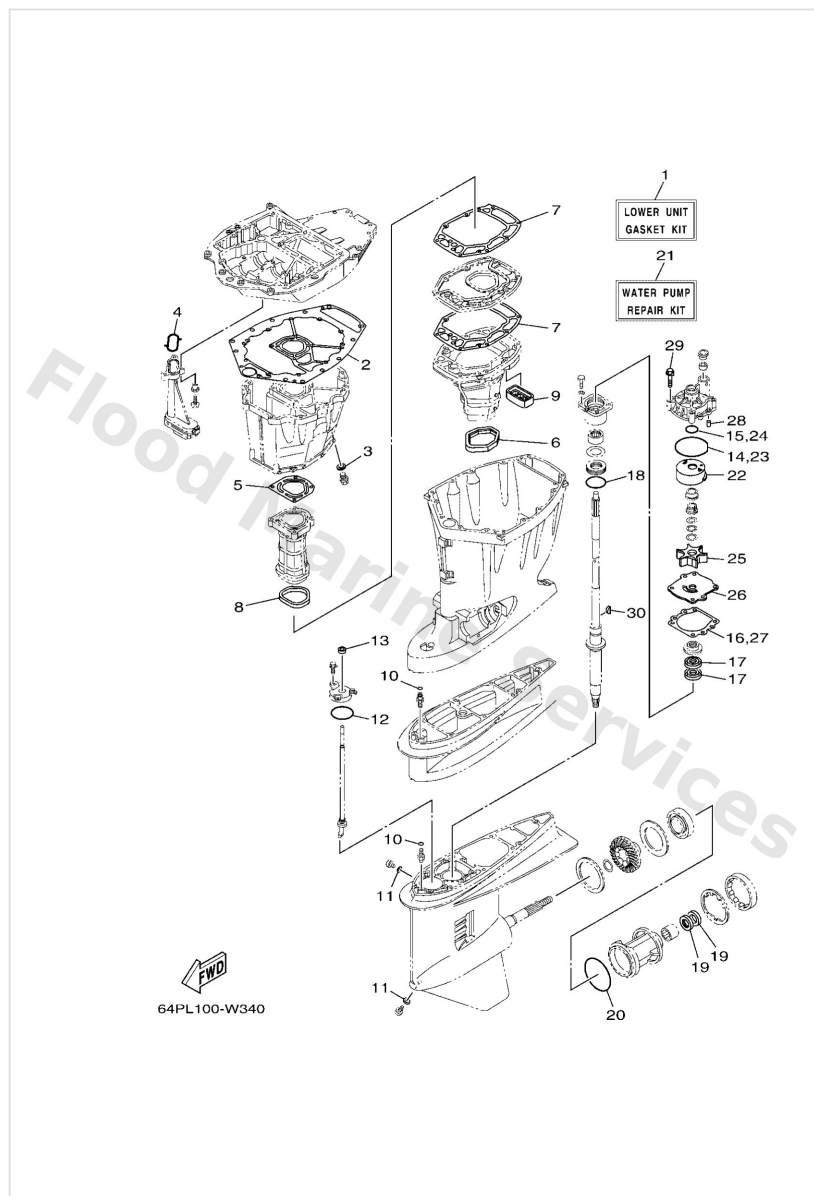
Ref	Part	
16	69J1135500 Seal, cylinder 1	Buy now
17	9321019MJ1 O-ring	Buy now
18	9321019MJ3 O-ring	Buy now
19	9321024M79 O-ring	Buy now
20	63P15364A0 Gasket, oil plug	Buy now

Repair Kit 2



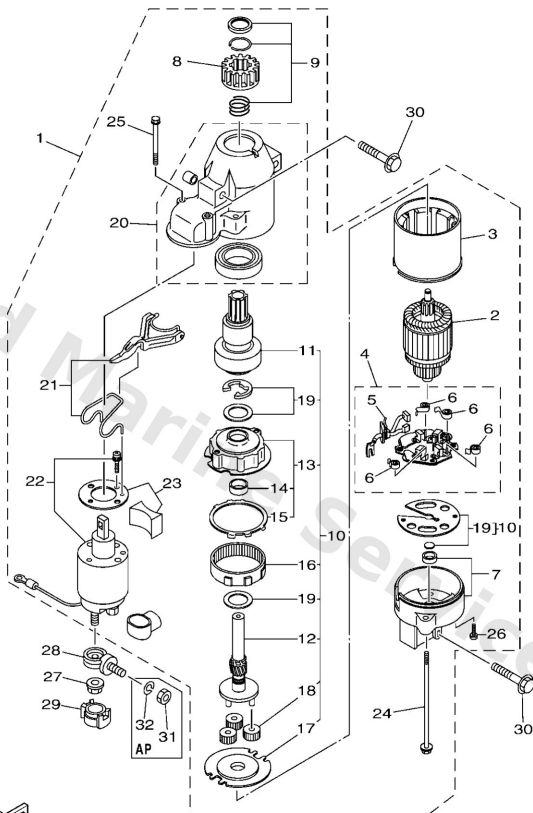
Ref	Part	
1	63PW000122 Lower unit gasket kit	Buy now
2	63P1531202 Gasket, oil pan	Buy now
3	9043014M09 Gasket	Buy now
4	63P1341500 Seal, oil strainer	Buy now
5	63P41133A0 Gasket, exhaust manifold 1	Buy now
6	69J4512300 Gasket, muffler	Buy now
7	63P41134A1 Gasket, exhaust manifold	Buy now
8	63P4113800 Seal, ext. 1	Buy now
9	69J4512701 Seal	Buy now
10	9321007003 O-ring (11m)	Buy now
11	9043008003 Gasket	Buy now
12	9321058144 O-ring(47x)	Buy now
13	9310609014 Oil seal	Buy now
14	9321086M38 O-ring (6e5)	Buy now
15	9321037160 O-ring (6g8)	Buy now

Repair Kit 2



Ref	Part	
16	6E544315A0 Gasket, water pump	Buy now
17	9310128M16 Oil seal (6e5)	Buy now
18	9321055M14 O-ring (70e)	Buy now
19	9310130M17 Oil seal (6e5)	Buy now
20	9321097M55 O-ring (6g5)	Buy now
21	61AW0078A4 Water pump repair kit	Buy now
22	61A4432202 Insert, cartridge	Buy now
25	6E54435201 Impeller	Buy now
26	6G54432301 Outer plate, cartridge	Buy now
28	9360612019 Pin, dowel (614)	Buy now
29	9011908191 Bolt, with washer	Buy now
30	9028004M05 Key, woodruff (6e5)	Buy now

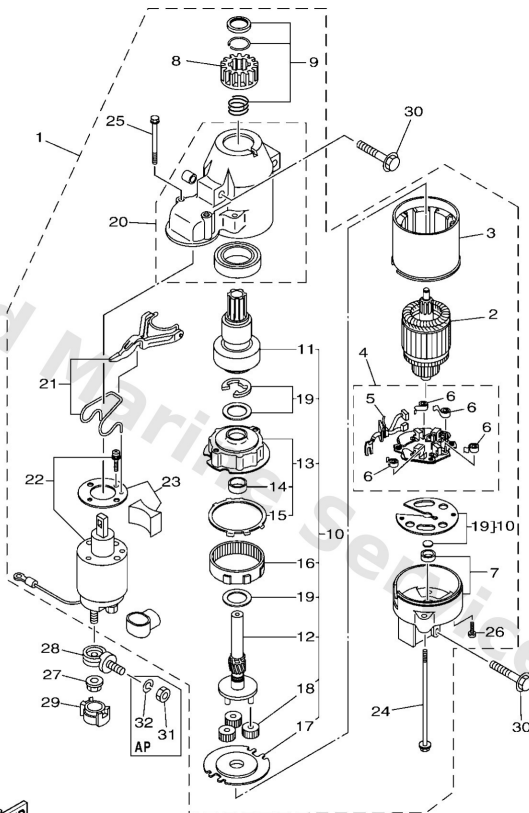
Starting Motor



63PF100-R190

Ref	Part	
1	6BR8180002 Starting motor assembly	Buy now
2	67F8185000 Armature assembly	Buy now
3	67F8181000 Stator assembly	Buy now
4	69J8184011 Brush holder assembly	Buy now
5	69J8180111 Brush set	Buy now
6	67F8181300 Spring, brush	Buy now
7	67F8182000 Rear bracket assembly	Buy now
8	67F8180800 Pinion assembly	Buy now
9	67F8185700 Pinion stopper set	Buy now
10	67F8180700 Gear assembly, starting motor	Buy now
11	67F8183200 Clutch, over run	Buy now
12	67F8183600 Shaft, pinion	Buy now
13	67F8182100 Bracket, center 1	Buy now
14	67F8184100 Bearing	Buy now
15	67F8183R00 Gasket	Buy now

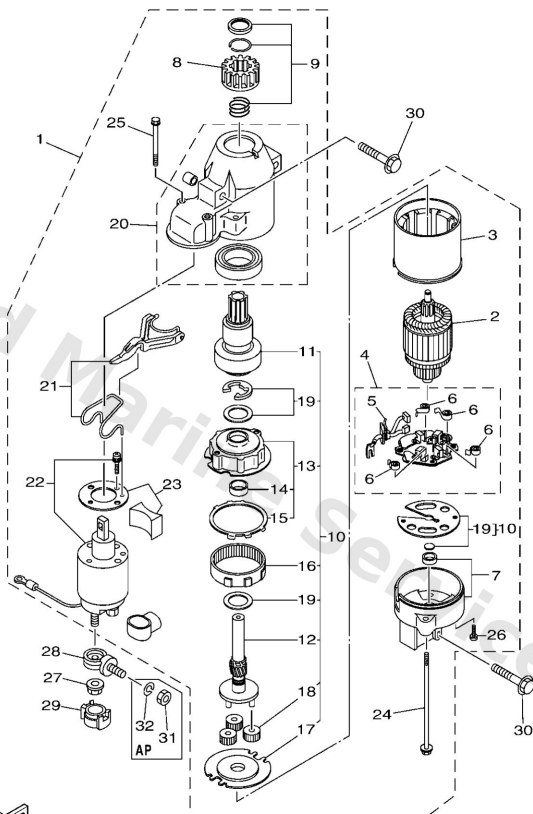
Starting Motor



63PF100-R190

Ref	Part	
16	67F8189100 Gear, ring WITH 67F-8183R-00	Buy now
17	67F8183000 Bracket, center 2	Buy now
18	60V8183T00 Gear, idler	Buy now
19	67F8180900 Washer kit	Buy now
20	69J8184200 Cover	Buy now
21	6C58183900 Lever assembly	Buy now
22	63P8194100 Starter relay assembly	Buy now
23	6C58186900 Cover, dust	Buy now
24	6K78182611 Bolt	Buy now
25	69J8182800 Bolt 2	Buy now
26	67F8184600 Screw	Buy now
27	9017908003 Nut	Buy now
28	60V8192500 Terminal	Buy now
29	68F8258200 Cover, wire harness	Buy now
30	9751308545 Bolt, with washer	Buy now

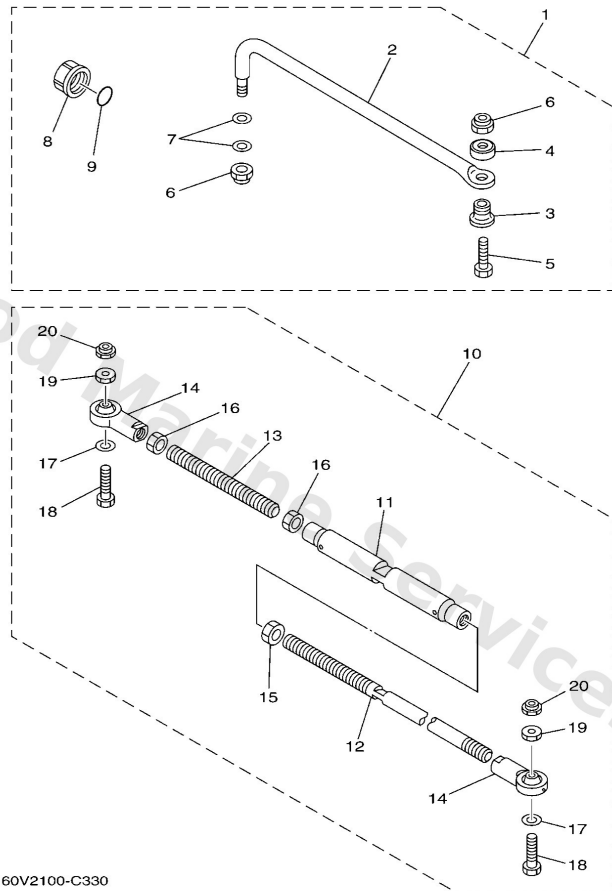
Starting Motor



63PF100-R190

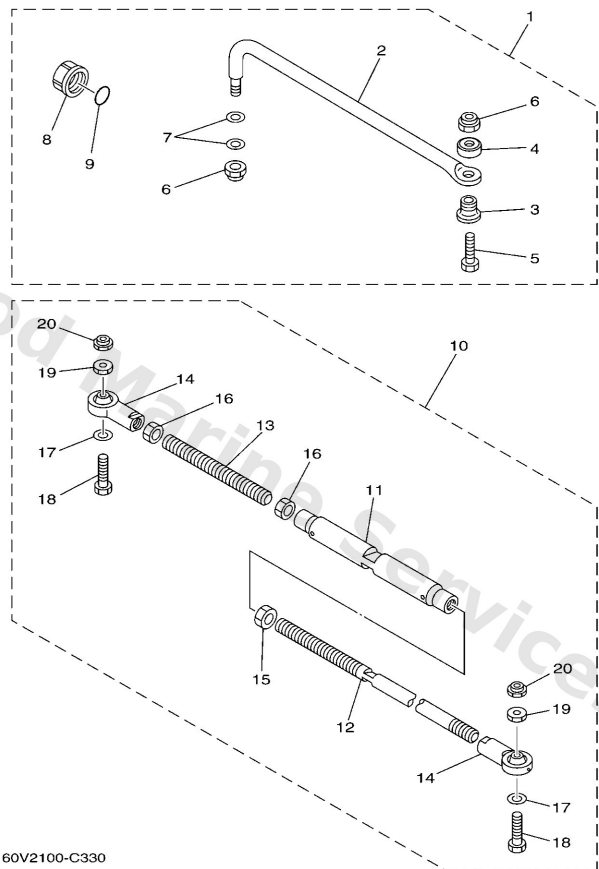
Ref	Part	
31	9533308600 Nut(6I2) AP	Buy now
32	9290308100 Ybs67-8 washer, spring AP	Buy now

Steering Guide



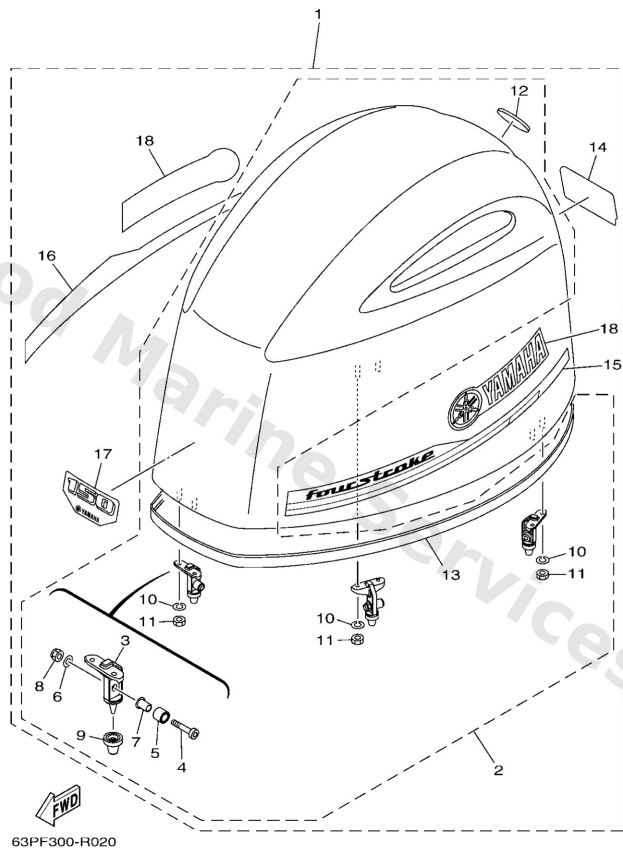
Ref	Part	
1	6E56135002 Steering guide attachment kit AP	Buy now
2	6E56135101 Rod, steering link	Buy now
3	9038710M61 Collar (6e5)	Buy now
4	9056012M01 Spacer (6e5)	Buy now
5	6E56135500 Bolt	Buy now
6	9018509M01 Nut, nylon (663)	Buy now
7	9020110M20 Washer, plate (663)	Buy now
8	6E54314501 Cap, clamp bracket	Buy now
9	9321016275 O-ring	Buy now
10	6E56130101 Tie bar assembly (l:600-800mm) AP	Buy now
11	6E56131300 Adjuster	Buy now
12	6E56131111 Tie bar	Buy now
13	6E56131500 Tie bar, 2	Buy now
14	6E56130301 Steering axle comp.	Buy now
15	9017014M06 Nut (6e5)	Buy now

Steering Guide



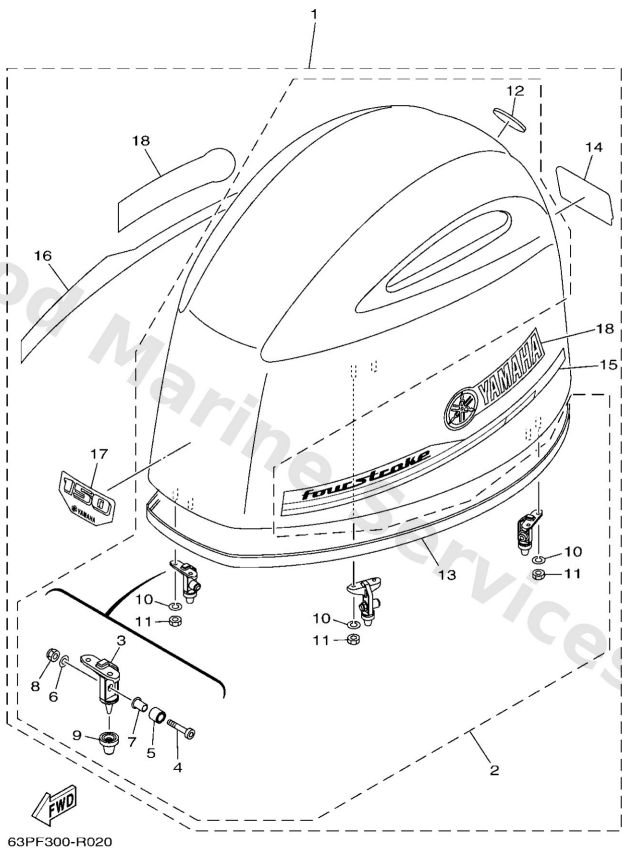
Ref	Part	
16	9538014700 Nut (6e5)	Buy now
17	9020110M76 Washer, plate (6e5)	Buy now
18	9010109M70 Bolt (6e5)	Buy now
19	9017009M05 Nut, hexagon (6e5)	Buy now

Top Cowling



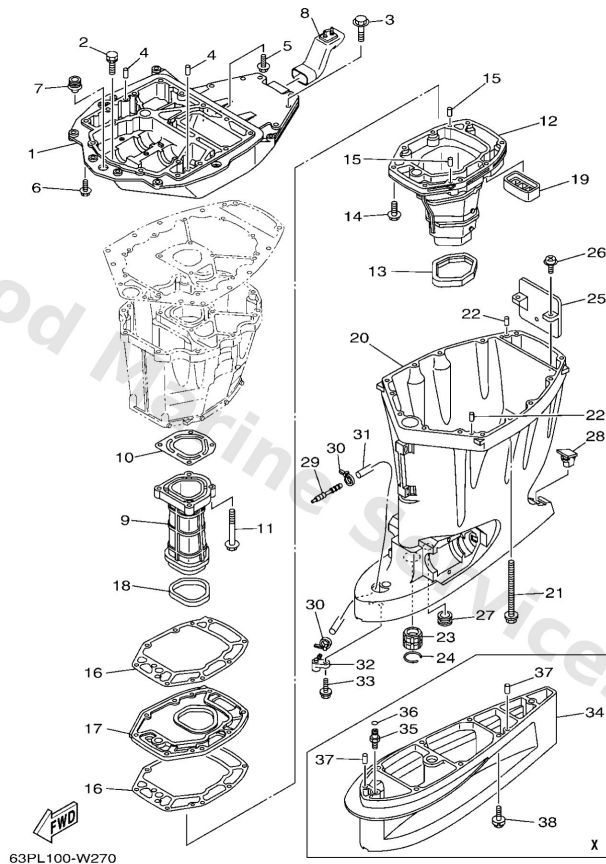
Ref	Part	
1	63P4261072 Top cowling assembly	Buy now
2	63P4261A12 Top cowling w/o graphics	Buy now
3	6CB42647A0 Holder, clamp band	Buy now
4	9011108078 Bolt,hex. socket button	Buy now
5	9038710094 Collar	Buy now
6	9299008600 Washer, plain (663)	Buy now
7	9038708M45 Collar (6f5)	Buy now
8	9578008300 Nut, nylon (6j8)	Buy now
9	6AW4266301 Damper 2	Buy now
10	9299006100 Washer(6a1)	Buy now
11	9538006600 Nut(661)	Buy now
12	6DA4269700 Tuning fork mark	Buy now
13	6CB4262800 Seal	Buy now
14	63P4267860 Graphic, rear	Buy now
15	6DA4267500 Graphic, side 1	Buy now

Top Cowling



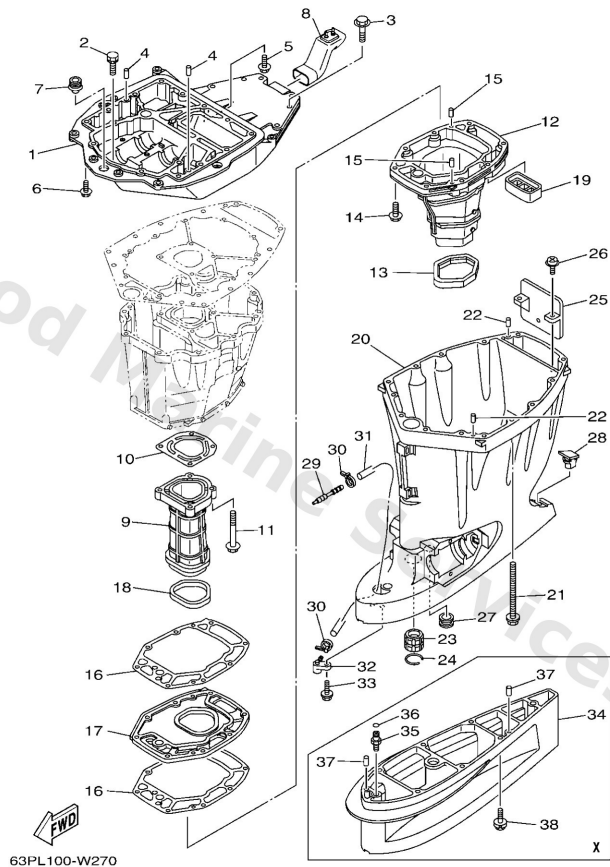
Ref	Part	
16	6DA4267600 Graphic, side 2	Buy now
17	63P4267760 Graphic, front	Buy now
18	63P4268120 Mark, cowling	Buy now

Upper Casing



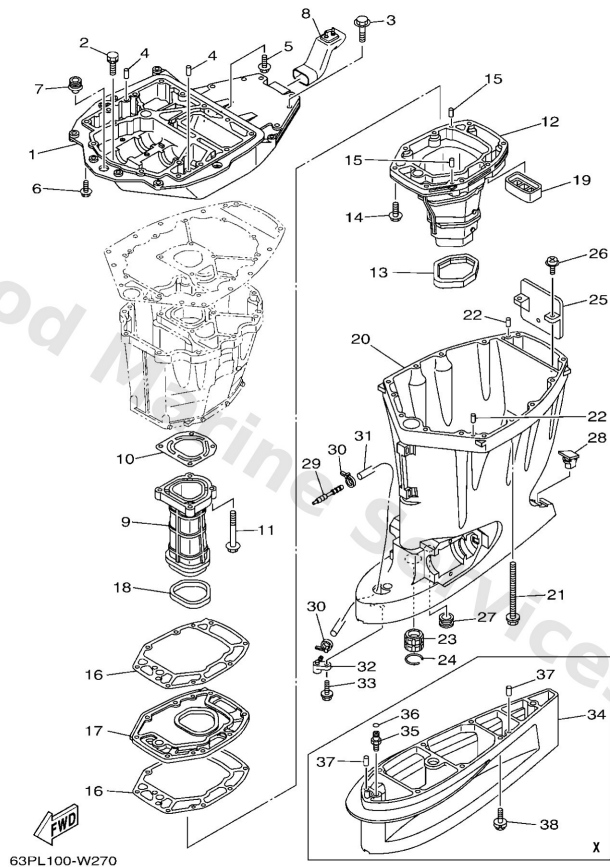
Ref	Part	
1	63P4113706 Guide, exhaust	Buy now
2	9011908182 Bolt, with washer	Buy now
3	97E7510545 Bolt, hexagon w/w deep recess	Buy now
37	9360816M16 Pin, dowel(6t4) X(25.3")	Buy now
5	9011908189 Bolt, with washer	Buy now
6	97E7510535 Bolt, hexagon w/w deep recess	Buy now
7	6E54272401 Grommet	Buy now
8	6DA4276901 Seal, rubber	Buy now
9	63P4113102 Manifold, ext. 1	Buy now
10	63P41133A0 Gasket, exhaust manifold 1	Buy now
11	97E7508560 Bolt, hexagon w/w deep recess	Buy now
12	63P1471102 Muffler 1	Buy now
13	69J4512300 Gasket, muffler	Buy now
14	97E7508535 Bolt, hexagon w/w deep recess	Buy now
15	9360619M23 Pin, dowel	Buy now

Upper Casing



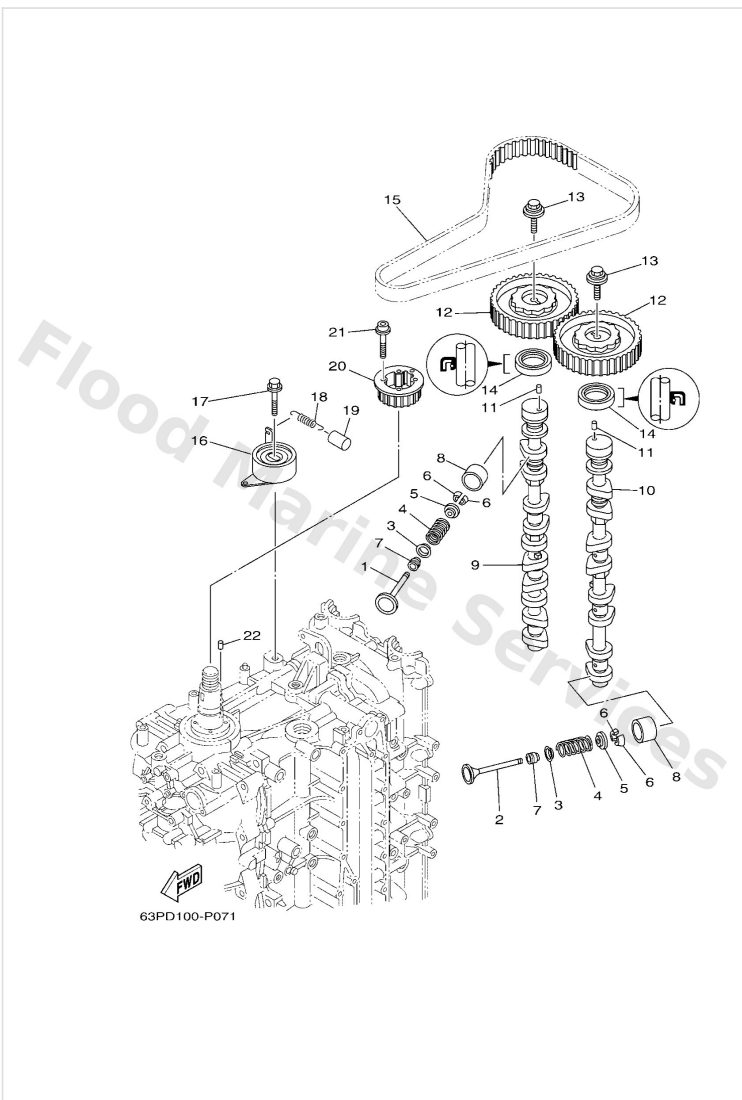
Ref	Part	
16	63P41134A1 Gasket, exhaust manifold	Buy now
17	63P4518102 Plate	Buy now
18	63P4113800 Seal, ext. 1	Buy now
19	69J4512701 Seal	Buy now
20	63P45111008D Casing, upper	Buy now
21	9011910007 Bolt, with washer	Buy now
23	6E54531800 Bushing, drive shaft 3	Buy now
24	9342036M01 Circlip (6a0)	Buy now
25	69J1462401 Cover, exhaust	Buy now
26	9798006216 Screw, with washer(6h2)	Buy now
27	6E54436601 Damper, water seal 2	Buy now
28	6C54515501 Cap	Buy now
29	6E58355800 End, nipple	Buy now
30	9046511M10 Clamp	Buy now
31	90445070F1 Hose (I1050)	Buy now

Upper Casing



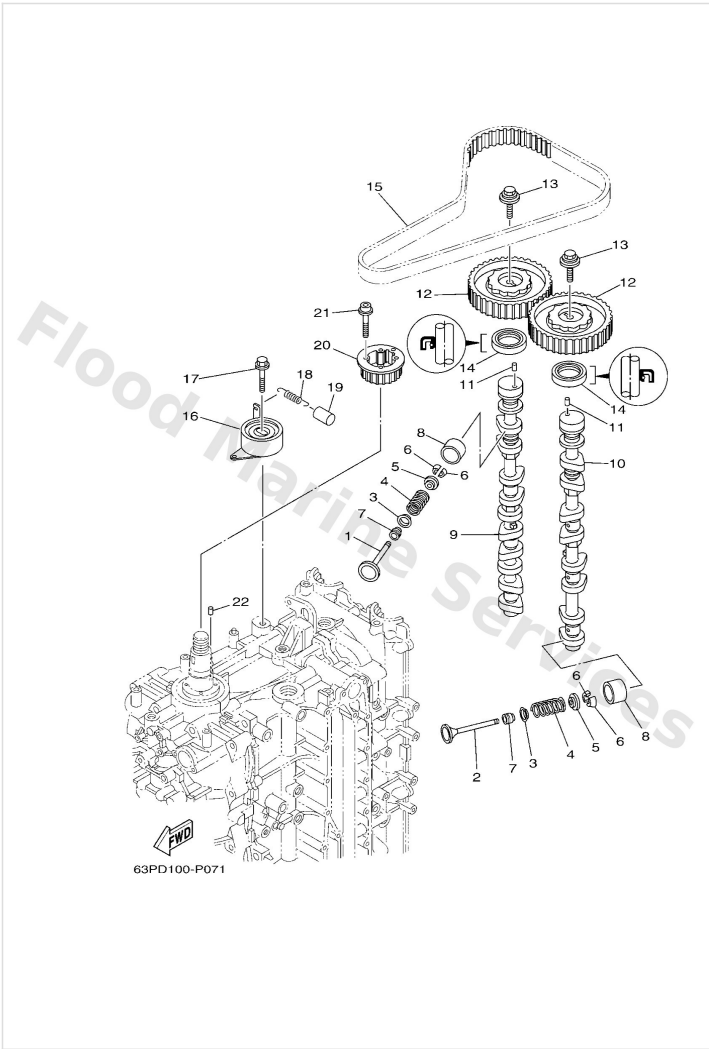
Ref	Part	
32	63P4537900 Nipple, hose	Buy now
33	9011906287 Bolt, with washer	Buy now
34	63P45211008D Extension X(25.3")	Buy now
35	63P4537800 Nipple, hose X(25.3")	Buy now
36	9321007003 O-ring (11m) X(25.3")	Buy now
38	97E9510645 Bolt, hexagon w/w deep recess X(25.3")	Buy now

Valve



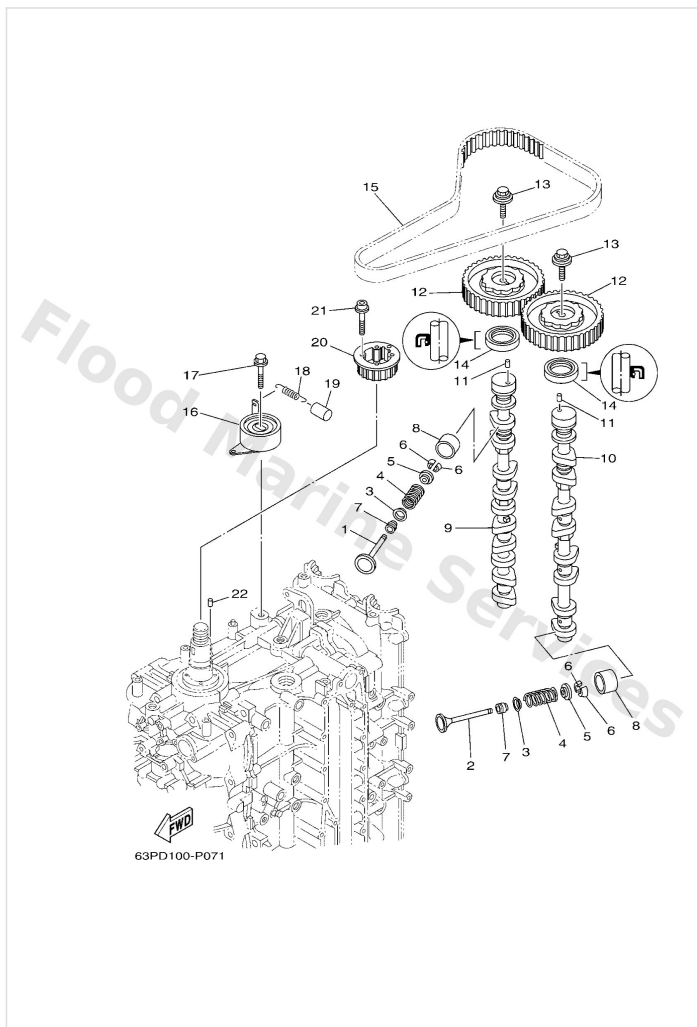
Ref	Part	
1	63P1211100 Valve, intake	Buy now
2	63P1212100 Valve, exhaust	Buy now
3	K0FA374300 Seat, valve spring	Buy now
4	6CB1211300 Spring, valve inner	Buy now
5	K0FA374100 Retainer, valve spring	Buy now
6	K0FA374200 Lock, valve spring retainer	Buy now
7	51Y1211900 Seal, valve stem	Buy now
8	K0FA375100 Lifter, valve (3.000) UR	Buy now
8	K0FA375110 Lifter, valve (3.025) UR	Buy now
8	K0FA375120 Lifter, valve (3.050) UR	Buy now
8	K0FA375130 Lifter, valve (3.075) UR	Buy now
8	K0FA375140 Lifter, valve (3.100) UR	Buy now
8	K0FA375150 Lifter, valve (3.122) UR	Buy now
8	K0FA375160 Lifter, valve (3.142) UR	Buy now
8	K0FA375170 Lifter, valve (3.162) UR	Buy now

Valve



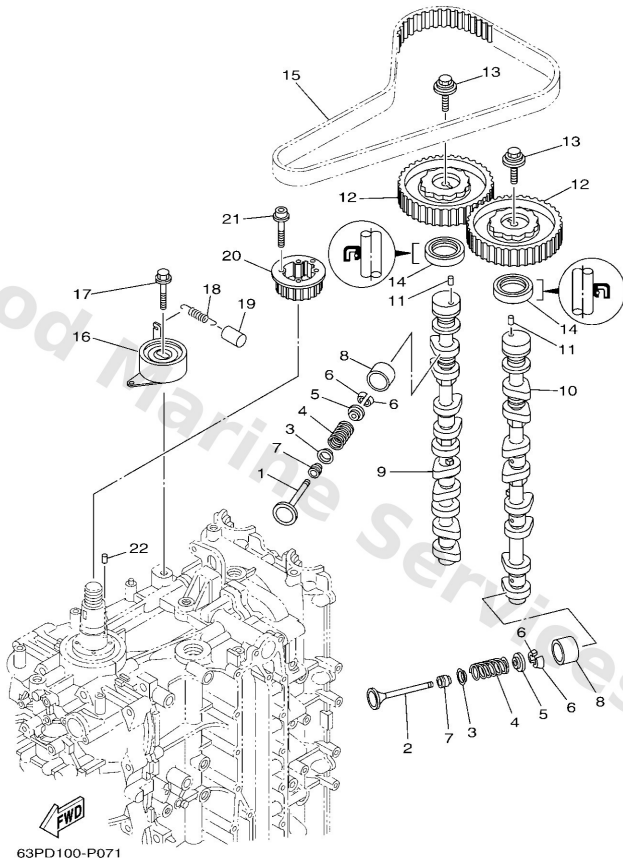
Ref	Part	
8	K0FA375180 Lifter, valve (3.182) UR	Buy now
8	K0FA375190 Lifter, valve (3.202) UR	Buy now
8	K0FA3751A0 Lifter, valve (3.222) UR	Buy now
8	K0FA3751B0 Lifter, valve (3.242) UR	Buy now
8	K0FA3751C0 Lifter, valve (3.262) UR	Buy now
8	K0FA3751D0 Lifter, valve (3.282) UR	Buy now
8	K0FA3751E0 Lifter, valve (3.302) UR	Buy now
8	K0FA3751F0 Lifter, valve (3.322) UR	Buy now
8	K0FA3751G0 Lifter, valve (3.342) UR	Buy now
8	K0FA3751H0 Lifter, valve (3.362) UR	Buy now
8	K0FA3751J0 Lifter, valve (3.382) UR	Buy now
8	K0FA3751K0 Lifter, valve (3.402) UR	Buy now
8	K0FA3751L0 Lifter, valve (3.422) UR	Buy now
8	K0FA3751M0 Lifter, valve (3.442) UR	Buy now
8	K0FA3751N0 Lifter, valve (3.462) UR	Buy now

Valve



Ref	Part	
8	K0FA3751P0 Lifter, valve (3.482) UR	Buy now
8	K0FA3751R0 Lifter, valve (3.502) UR	Buy now
8	K0FA3751S0 Lifter, valve (3.522) UR	Buy now
8	K0FA3751T0 Lifter, valve (3.542) UR	Buy now
8	K0FA375300 Lifter, valve (3.562) UR	Buy now
8	K0FA375310 Lifter, valve (3.582) UR	Buy now
8	K0FA375320 Lifter, valve (3.602) UR	Buy now
8	K0FA375330 Lifter, valve (3.625) UR	Buy now
8	K0FA375340 Lifter, valve (3.650) UR	Buy now
8	K0FA375350 Lifter, valve (3.675) UR	Buy now
8	K0FA375360 Lifter, valve (3.700) UR	Buy now
8	K0FA375370 Lifter, valve (3.725) UR	Buy now
9	63P1217110 Camshaft 1	Buy now
10	63P1218110 Camshaft 2	Buy now
11	9360510108 Pin, dowel (8g8)	Buy now

Valve



Ref	Part	
12	63P1153700 Gear, driven	Buy now
13	9011910050 Bolt, with washer	Buy now
14	9310238008 Oil seal	Buy now
15	63P4624100 Belt	Buy now
16	63P1159010 Tensioner assembly	Buy now
17	9011910M07 Bolt (6f5)	Buy now
18	9050616M39 Spring, tension	Buy now
19	9044515M03 Hose (I23)	Buy now
20	63P1153601 Gear, drive	Buy now
21	9011005020 Bolt, hexagon socket head	Buy now
22	9360517002 Pin, dowel	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.