



Yamaha F15AEH 2003

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

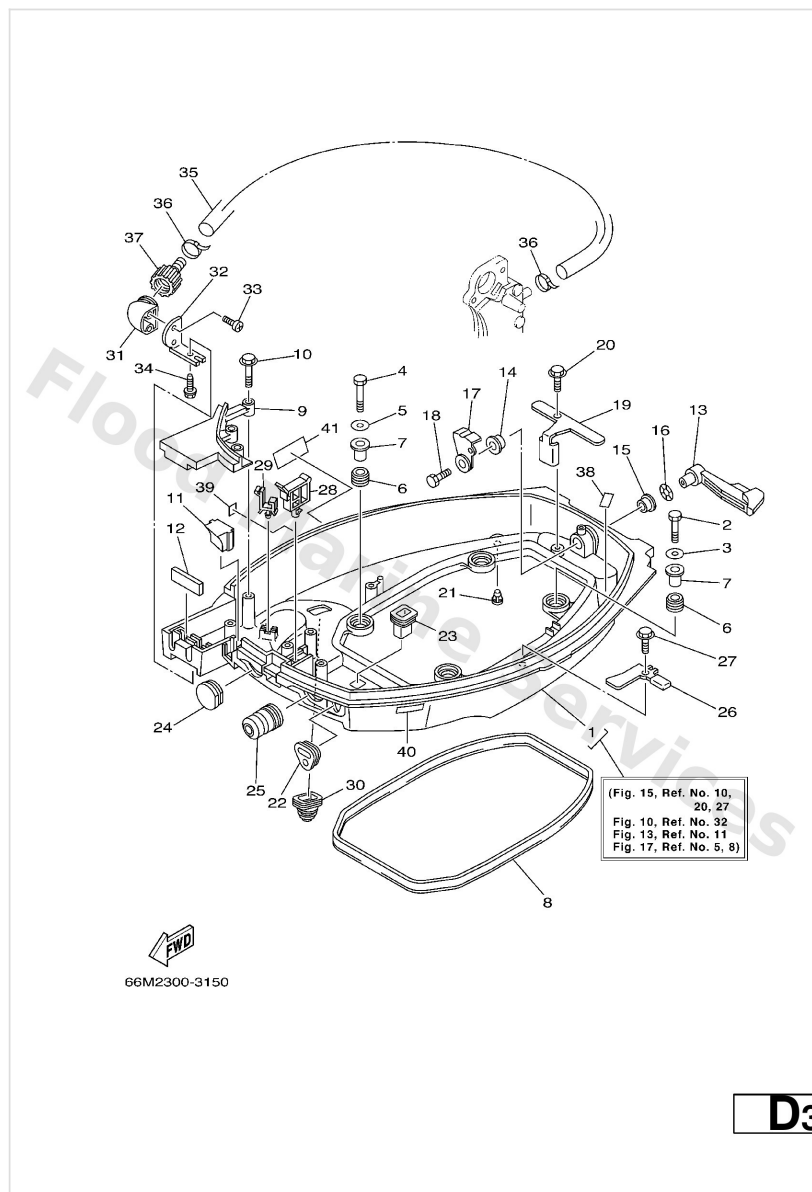
Authorised Yamaha Dealers



Contents

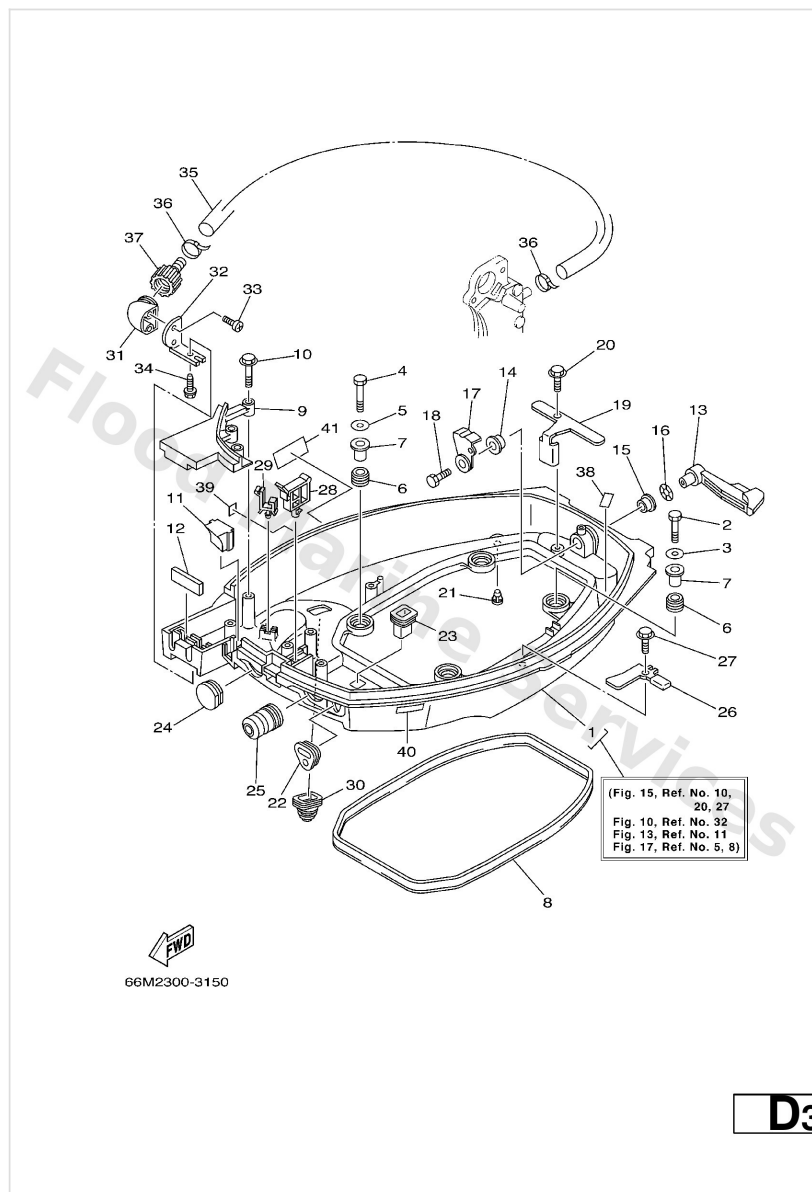
BOTTOM COWLING	3
BRACKET 1	6
BRACKET 2	10
CARBURETOR	12
CONTROL	16
CRANKSHAFT. PISTON	19
CYLINDER. CRANKCASE 1	21
CYLINDER. CRANKCASE 2	23
ELECTRICAL 1	24
ELECTRICAL 2	26
FUEL	28
FUEL TANK 1	31
FUEL TANK 2	32
GENERATOR	33
INTAKE	34
LOWER CASING. DRIVE 1	36
LOWER CASING. DRIVE 2	41
OIL PAN	43
OIL PUMP	45
REMOTE CONTROL ASSY	47
REMOTE CONTROL ATTACHMENT	52
REMOTE CONTROL BOX	54
REPAIR KIT 1	55
REPAIR KIT 2	57
REPAIR KIT 3	58
STARTER	60
STARTING MOTOR	63
STEERING	64
STEERING GUIDE	67
TOP COWLING	68
UPPER CASING	70
VALVE	71

Bottom Cowling



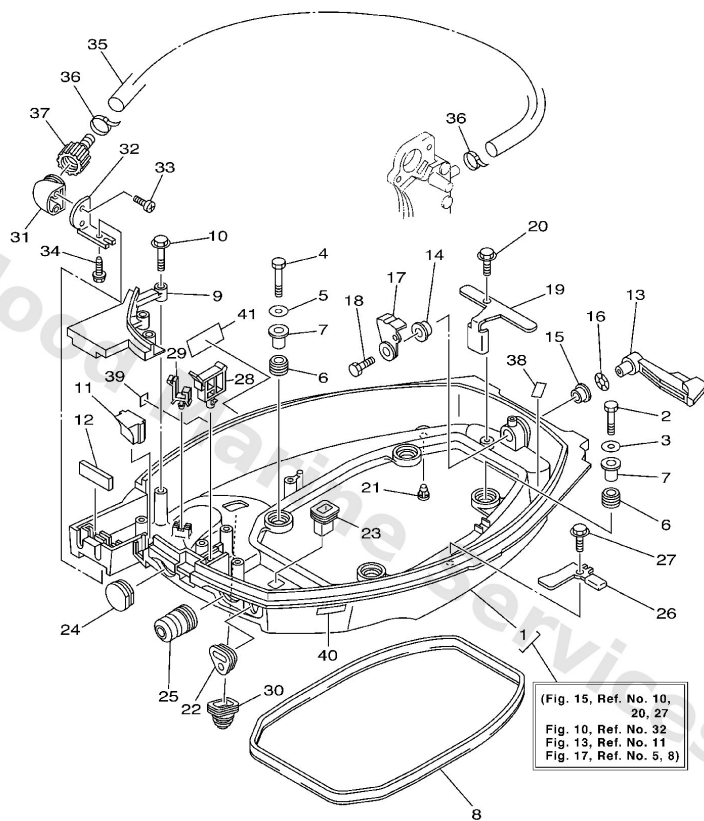
Ref	Part	
1	66M-42710-04-4D Bottom Cowling assembly WITH TAPPING BOLT	Buy now
2	97095-06035 Bolt(j52)	Buy now
3	92995-06600 Washer, plain (646)	Buy now
4	97095-06025 Bolt	Buy now
6	90480-15M31 Grommet (6g1)	Buy now
7	90387-06034 Collar (6g1)	Buy now
8	66M-42716-00 Rubber, seal 1	Buy now
9	66M-42738-00-4D Plate, fitting	Buy now
10	90109-06M82 Bolt	Buy now
11	66M-42725-00 Grommet	Buy now
11	66M-42725-10 Grommet	Buy now
11	66M-42725-20 Grommet	Buy now
12	62Y-42727-00 Grommet	Buy now
12	65W-42727-00 Grommet	Buy now
13	66M-42815-00-4D Lever, clamp 1	Buy now

Bottom Cowling



Ref	Part	
14	90386-12M37 Bushing (6f5)	Buy now
15	90386-12MA2 Bush	Buy now
16	90206-12052 Washer, wave (666)	Buy now
17	6L2-42816-00 Lever, clamp	Buy now
18	97095-06012 Bolt(gh1)	Buy now
19	66M-42766-00 Bracket 2	Buy now
34	90109-06M86 Bolt FLUSHING KIT	Buy now
21	6H3-44391-01 Nipple, hose	Buy now
22	65W-26326-10 Grommet	Buy now
22	66M-26326-00 Grommet	Buy now
23	682-42727-00 Grommet	Buy now
24	682-42724-00 Grommet	Buy now
25	65W-42726-00 Grommet	Buy now
25	65W-42726-10 Grommet	Buy now
26	66M-42743-00 Bracket	Buy now

Bottom Cowling

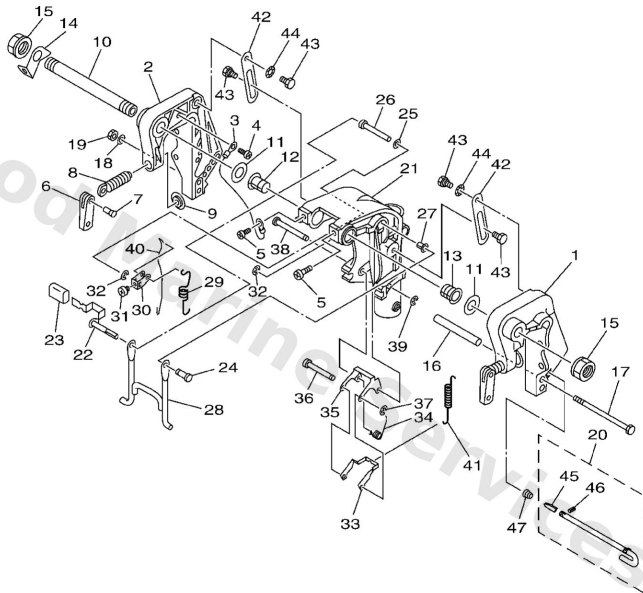


66M2300-3150

D3

Ref	Part	
28	90465-25M57 Clamp(63v)	Buy now
29	90464-09M13 Clamp (6h1)	Buy now
30	688-42726-10 Grommet FOR FLUSHING KIT	Buy now
31	68T-12572-00 Adapter FLUSHING KIT	Buy now
32	69W-12535-00 Plate FLUSHING KIT	Buy now
33	90167-06002 Screw, tapping FLUSHING KIT	Buy now
35	66M-12481-00 Pipe 1 FLUSHING KIT	Buy now
36	90465-11M10 Clamp FLUSHING KIT	Buy now
37	6R3-12580-00 Joint assembly FLUSHING KIT	Buy now
38	62Y-82377-00 Label	Buy now
39	6A1-28176-00 Label Caution	Buy now
40	6E3-8257H-00 Plate Mark	Buy now
41	6G8-13444-51 Mark	Buy now

Bracket 1

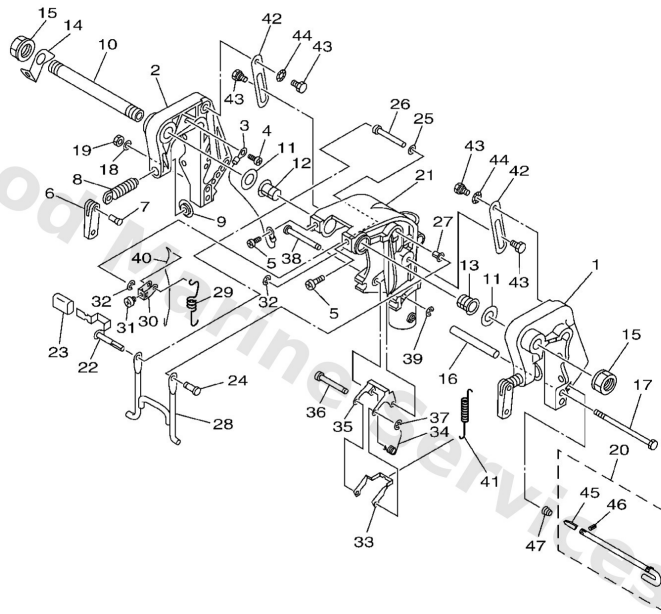


66M130021901

E3

Ref	Part	
1	63V-43111-05-4D Bracket, clamp 1	Buy now
2	63V-43112-06-4D Bracket, clamp 2	Buy now
3	66M-82148-00 Wire, lead 4	Buy now
4	97885-06008 Screw, pan head(6a3)	Buy now
5	97885-08010 Rivet	Buy now
6	6E0-43118-01 Handle, transom clamp	Buy now
7	90243-04M01 Pin(6a1)	Buy now
8	6E7-43116-00 Screw, transom clamp	Buy now
9	648-43114-01 Pad, transom clamp	Buy now
10	63W-43131-10 Bolt, clamp bracket FOR RIDE GUIDE	Buy now
11	90202-22M54 Washer, plate(63v)	Buy now
12	90386-22M94 Bush(63v)	Buy now
14	66R-43113-00 Plate, clamp bracket	Buy now
15	90185-22043 Nut, self-locking	Buy now
16	90387-06M13 Collar(6h6)	Buy now

Bracket 1

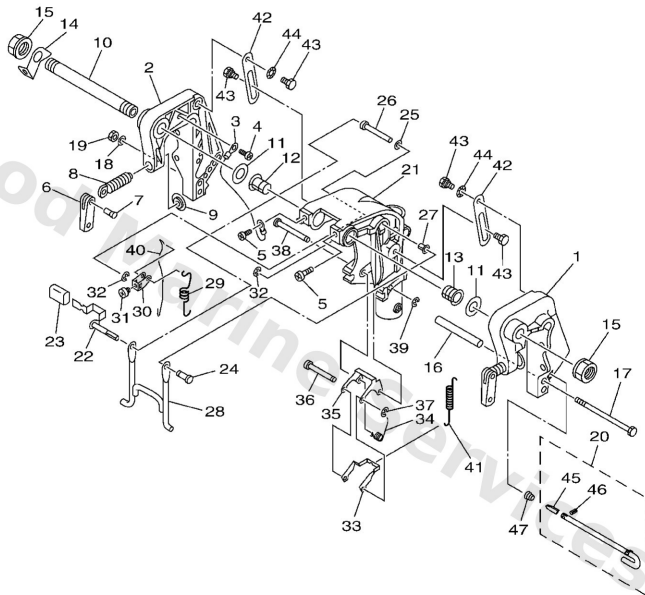


66M130021901

E3

Ref	Part	
17	90101-06M29 Bolt, hexagon (682)	Buy now
18	92995-06600 Washer, plain (646)	Buy now
19	4316001 Tilt Rod assembly	Buy now
19	95380-06700 Nut	Buy now
21	63V-43311-03-4D Bracket, swivel 1 S	Buy now
21	66M-43311-10-4D Bracket, swivel 1 L	Buy now
22	66M-43630-01 Tilt lever assembly	Buy now
23	682-43318-01 Cover	Buy now
24	63V-43191-00 Shaft, stopper	Buy now
25	90202-07M60 Washer, plate	Buy now
26	90387-07M07 Collar	Buy now
27	90386-07M95 Bush(63v)	Buy now
28	66M-43350-01 Receiver assembly	Buy now
29	90507-20M00 Spring, tension(63v)	Buy now
30	63V-43641-01 Lever, tilt	Buy now

Bracket 1



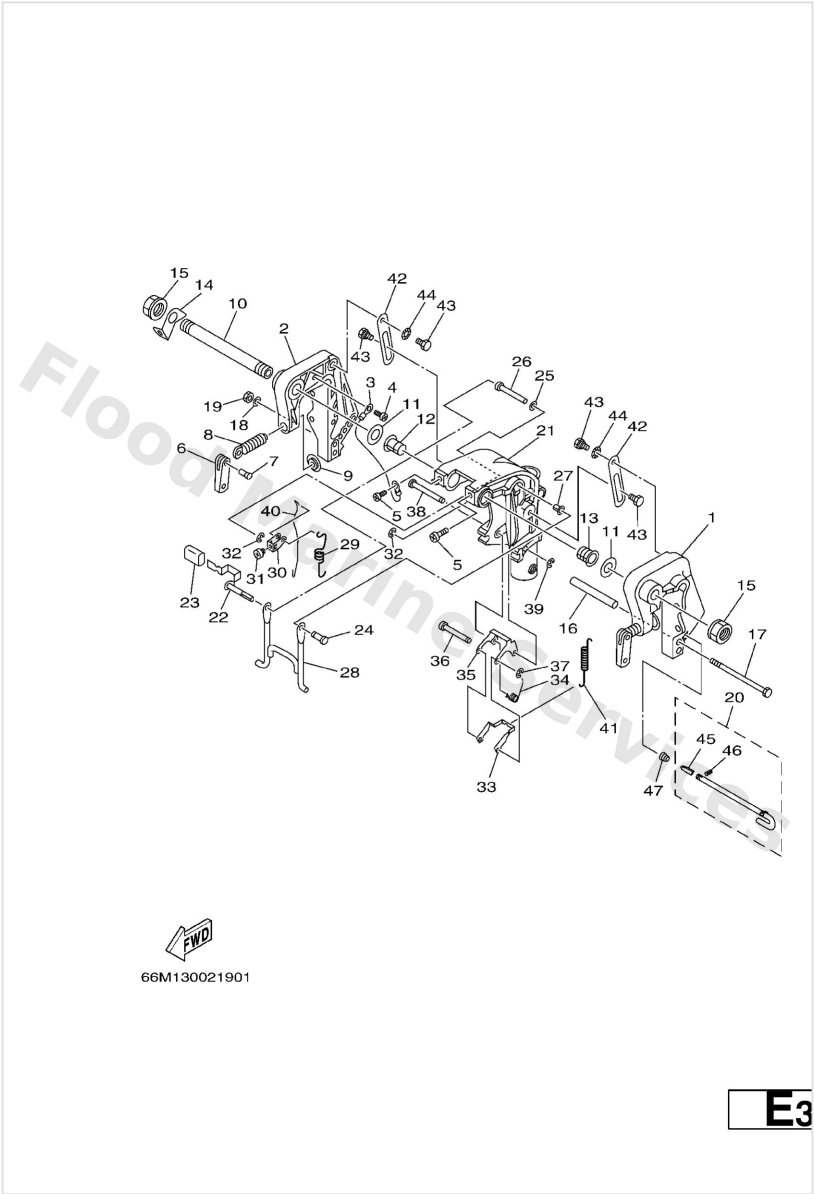
66M130021901

E3

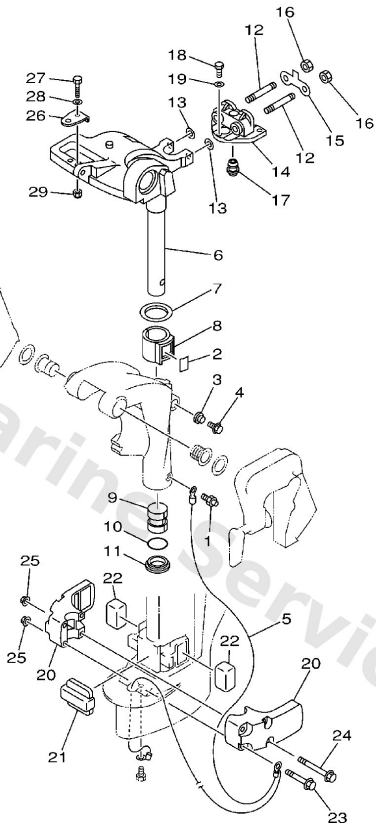
Ref	Part	
31	90157-05014 Screw, pan head	Buy now
32	99080-05600 Circlip(22k)	Buy now
33	63V-43614-10 Plate, tilt lock	Buy now
34	90508-18M41 Spring, torsion	Buy now
35	66R-43615-00 Plate, tilt lock	Buy now
36	66R-43611-00 Shaft, tilt lock	Buy now
37	93430-04M03 Circlip (eu0)	Buy now
38	63V-43659-00 Shaft, reverse lock	Buy now
40	66R-43617-00 Rod, tilt lock	Buy now
41	63V-43656-00 Spring, reverse lock 1	Buy now
42	63V-43181-00 Lever, tilt stop 1	Buy now
43	90109-06M84 Bolt	Buy now
44	90206-10M24 Washer, wave	Buy now
45	6894316500 Plate, tilt lock	Buy now
46	9169030008 Pin. spring(656)	Buy now

Bracket 1

Ref	Part	
47	9050210M07 Spring, conical(6k3)	Buy now



Bracket 2

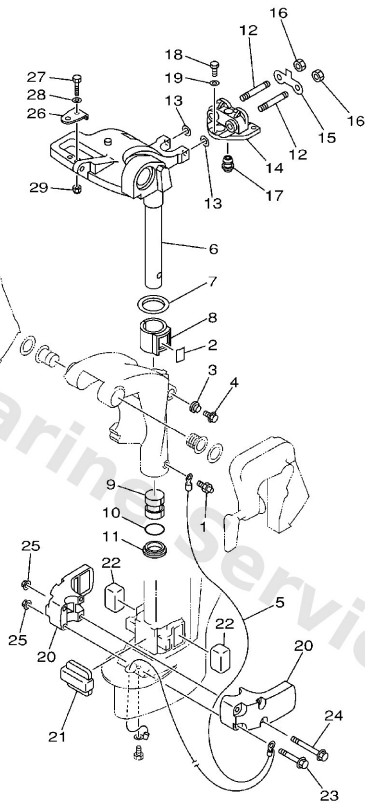



66MG300-1200

E5

Ref	Part	
1	93700-06M03 Nipple, grease(6a1)	Buy now
2	63V-42528-00 Plate, friction	Buy now
3	689-43373-01 Seal, damper	Buy now
4	90105-06M07 Bolt (689)	Buy now
5	66M-82127-00 Wire, Lead 2	Buy now
6	66M-42511-01-4D Bracket Steering S	Buy now
6	66M-42511-11-4D Bracket, steering L	Buy now
7	90209-40008 Washer	Buy now
8	65F-42537-00 Bushing, pivot shaft	Buy now
9	90386-30048 Bush	Buy now
10	93210-29M94 O-ring(6h1)	Buy now
11	90386-30M60 Bush(6j8)	Buy now
12	90116-08M54 Bolt, stud(63v)	Buy now
13	90201-08M06 Washer, plate	Buy now
14	66M-44514-00-4D Mount damper, upper side	Buy now

Bracket 2

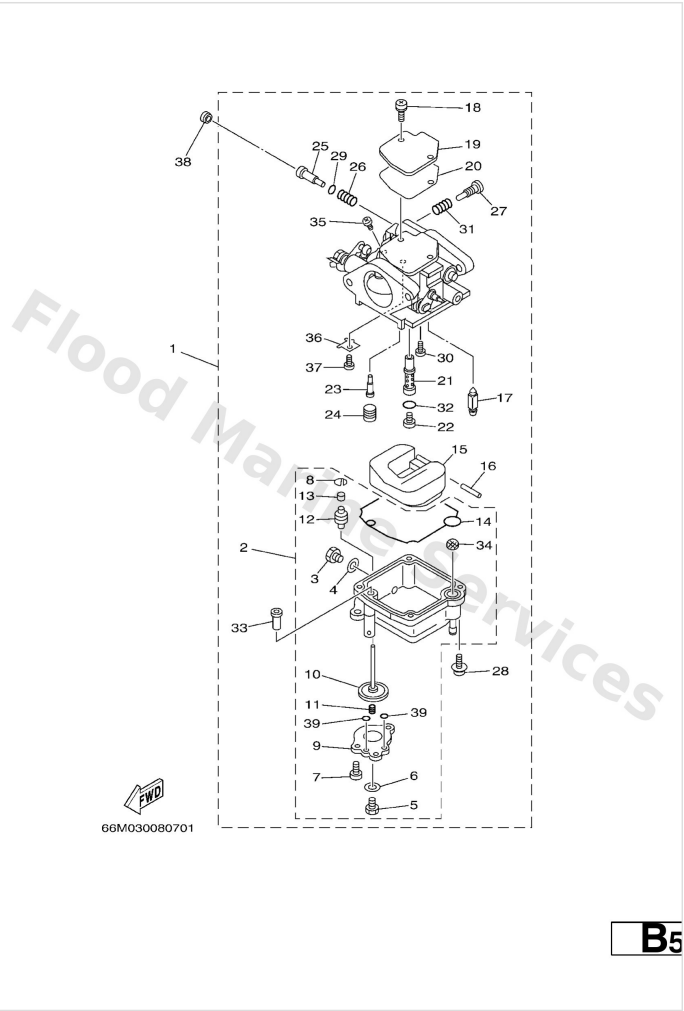


66M0300-1200

E5

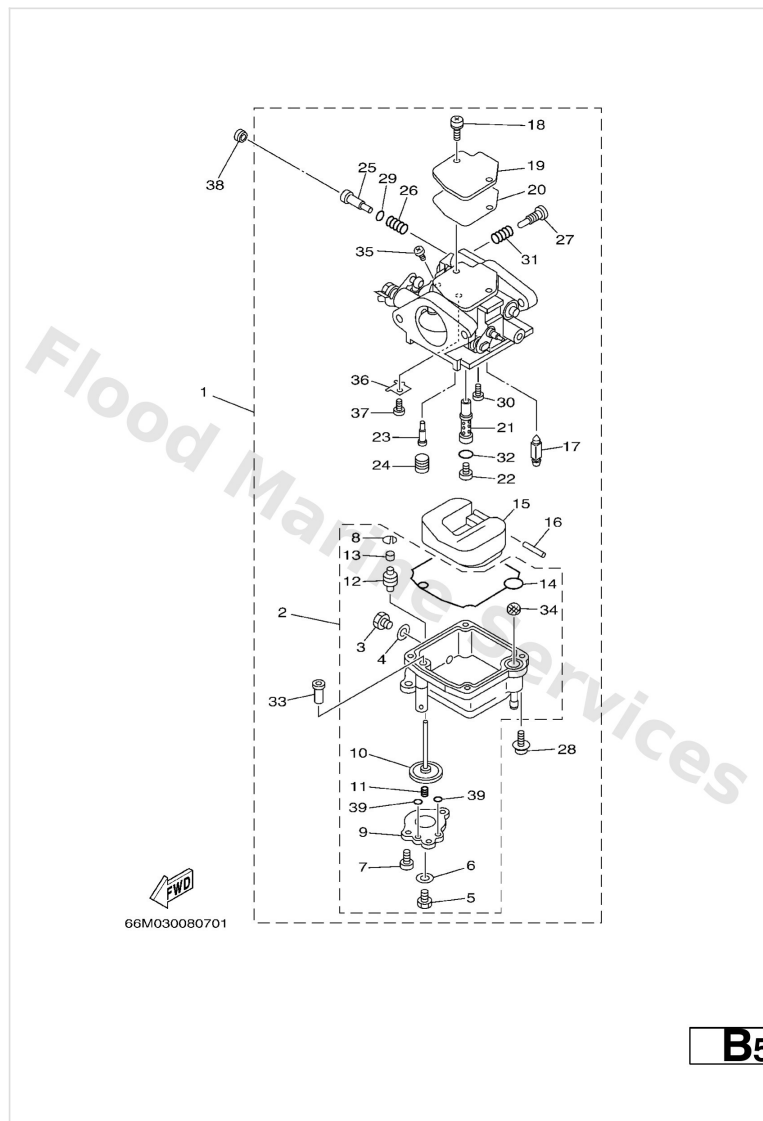
Ref	Part	
15	66M-44526-00 Plate	Buy now
16	95380-08600 Nut (661)	Buy now
17	66M-44366-00 Damper, water seal	Buy now
18	97075-06025 Bolt	Buy now
19	92995-06600 Washer, plain (646)	Buy now
20	66M-44551-00-4D Housing, lower mount rubber 1	Buy now
21	66M-44557-00 Mount damper, lower front	Buy now
22	682-44555-30 Mount damper, lower side	Buy now
23	90119-08M45 Bolt, with washer	Buy now
24	90119-08M46 Bolt, with washer	Buy now
25	90179-08M34 Nut	Buy now
26	63V-48511-01 Hook, steering	Buy now
27	97075-08035 Bolt(70w)	Buy now
28	92995-08600 Washer, plain (663)	Buy now
29	90185-08057 Nut, nylon (6j8)	Buy now

Carburetor



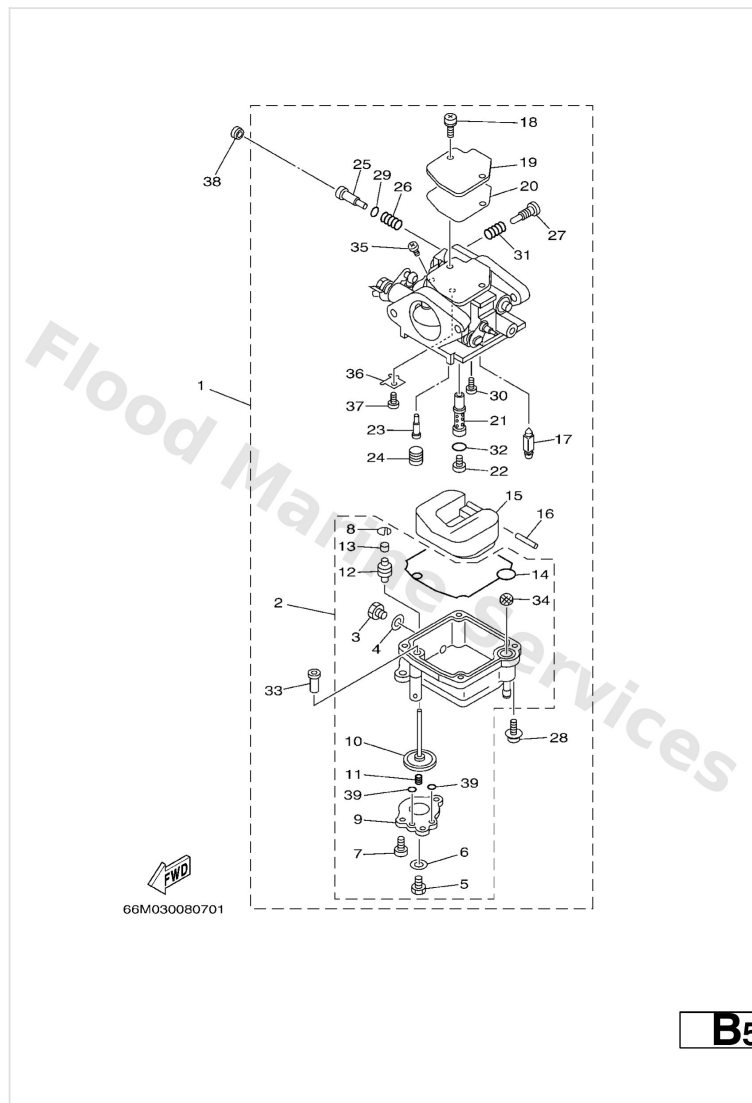
Ref	Part	
1	66M-14301-00 Carburetor assembly 1 F13.5A,F15A-FOR STD	Buy now
1	66M-14301-20 Carburetor assembly 1 *ECM-"F15A ONLY"	Buy now
1	66N-14301-00 Carburetor assembly 1 F9.9C	Buy now
2	66M-14381-02 Body Float Chamber F13.5A,F15A	Buy now
2	66N-14381-00 Body, Float Chamber F9.9C	Buy now
3	62Y-14383-00 Screw, drain	Buy now
4	66M-14398-00 Gasket	Buy now
5	677-14383-01 Screw, drain F13.5A,F15A	Buy now
6	6L2-14398-00 Gasket F13.5A,F15A	Buy now
7	66M-14325-00 Screw, pan head F13.5A,F15A	Buy now
8	66M-14377-00 Stopper F13.5A,F15A	Buy now
9	66M-14958-00 Cover, diaphragm F13.5A,F15A	Buy now
10	66M-14368-01 Diaphragm assembly 1 F13.5A,F15A	Buy now
11	6G8-14275-02 Spring F13.5A,F15A	Buy now
12	66M-14239-00 Seal F13.5A,F15A	Buy now

Carburetor



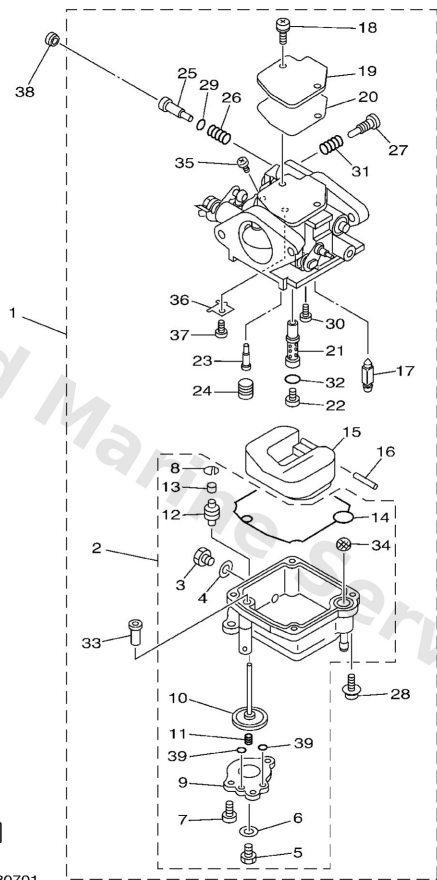
Ref	Part	
13	66M-14225-00 Cap F13.5A,F15A	Buy now
14	66M-14384-00 Gasket, float chamber	Buy now
15	6L2-14385-00 Float	Buy now
16	6E5-14386-01 Pin, float	Buy now
17	6L2-14392-00 Valve, needle	Buy now
18	97980-04110 Screw, pan head (e56)	Buy now
19	6L2-14157-00 Cover, mixing	Buy now
20	62Y-14399-00 Gasket	Buy now
21	66M-14341-00 Nozzle Main F13.5A,F15A-FOR STD	Buy now
21	66M-14341-10 Nozzle Main *ECM-"F15A ONLY"	Buy now
21	66N-14341-00 Nozzle, main F9.9C	Buy now
22	66M-14343-51 Jet, Main (#102) *ECM-"F15A ONLY"	Buy now
22	66M-14343-52 Jet, main (#104) F13.5A,F15A-FOR STD	Buy now
22	66N-14343-34 Jet, main (#68) F9.9C	Buy now
23	66M-14342-23 Jet, pilot (#45)	Buy now

Carburetor



Ref	Part	
24	62Y-14355-00 Plug F9.9C	Buy now
24	66M-14355-00 Plug F13.5A,F15A	Buy now
25	5H0-14323-00 Pilot screw set FOR STD	Buy now
25	62Y-14323-10 Screw, Air Adjusting FOR *ECM	Buy now
26	30X-14334-00 Spring, air adjusting	Buy now
26	521-00 Screw, Throttle	Buy now
28	97980-04112 Screw, pan head (686)	Buy now
29	62Y-14397-00 O-ring	Buy now
30	98980-04006 Screw, bind(612)	Buy now
31	646-14212-01 Spring, pilot adjusting	Buy now
32	6F5-14397-00 O-ring	Buy now
33	66M-14272-00 Valve, check seat F13.5A,F15A	Buy now
34	66M-14827-00 Filter	Buy now
35	97890-04005 Screw, pan head(6g8)	Buy now
36	66M-14157-00 Cover Mixing	Buy now

Carburetor

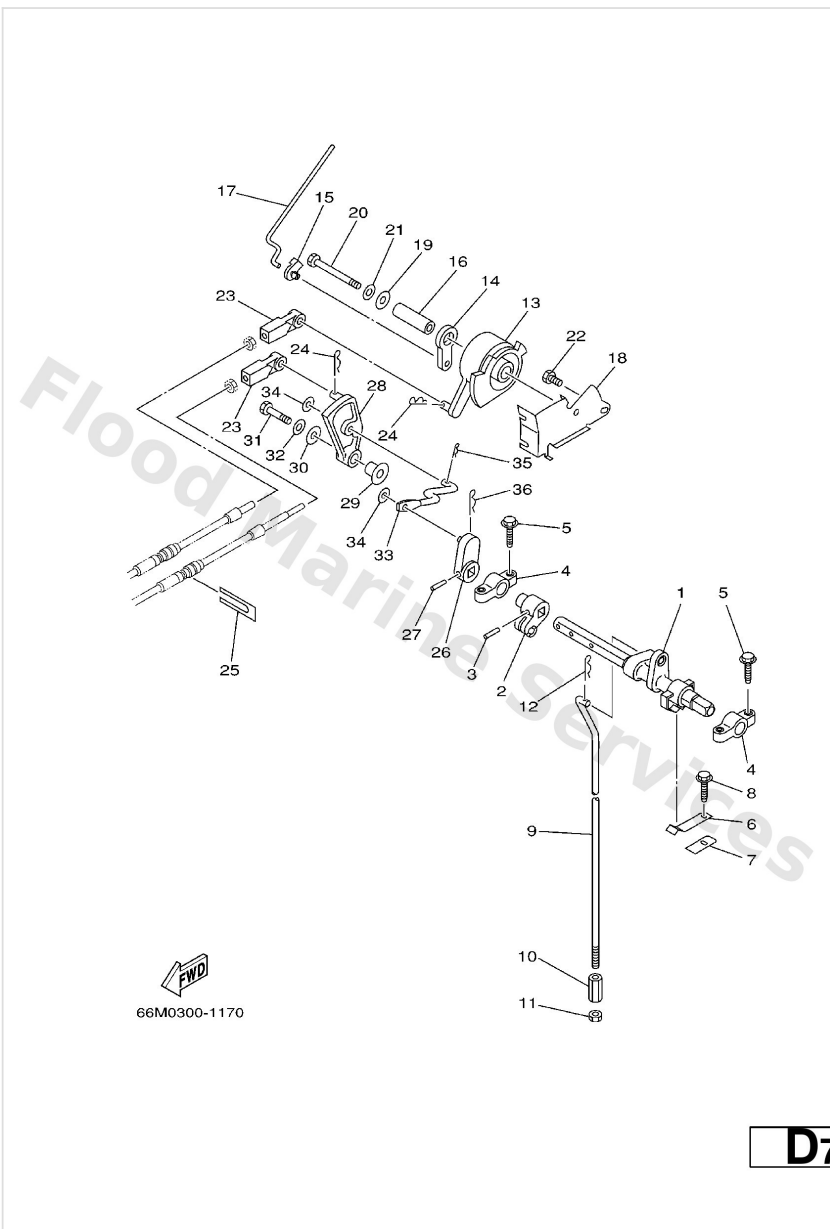


66M030080701

B5

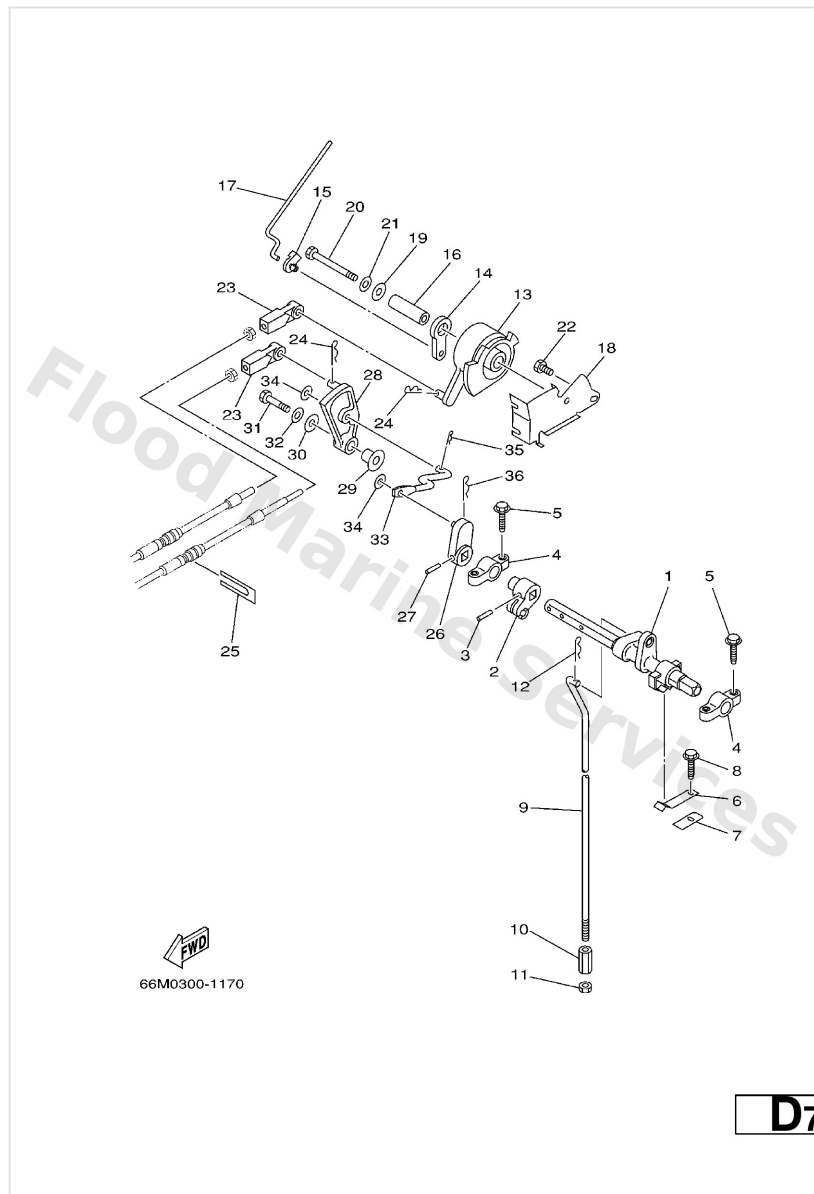
Ref	Part	
37	98580-03005 Screw, pan head(78g)	Buy now
38	6G8-14457-00 Plug FOR *ECM	Buy now
39	69M-24533-00 O-ring F13.5A,F15A	Buy now

Control



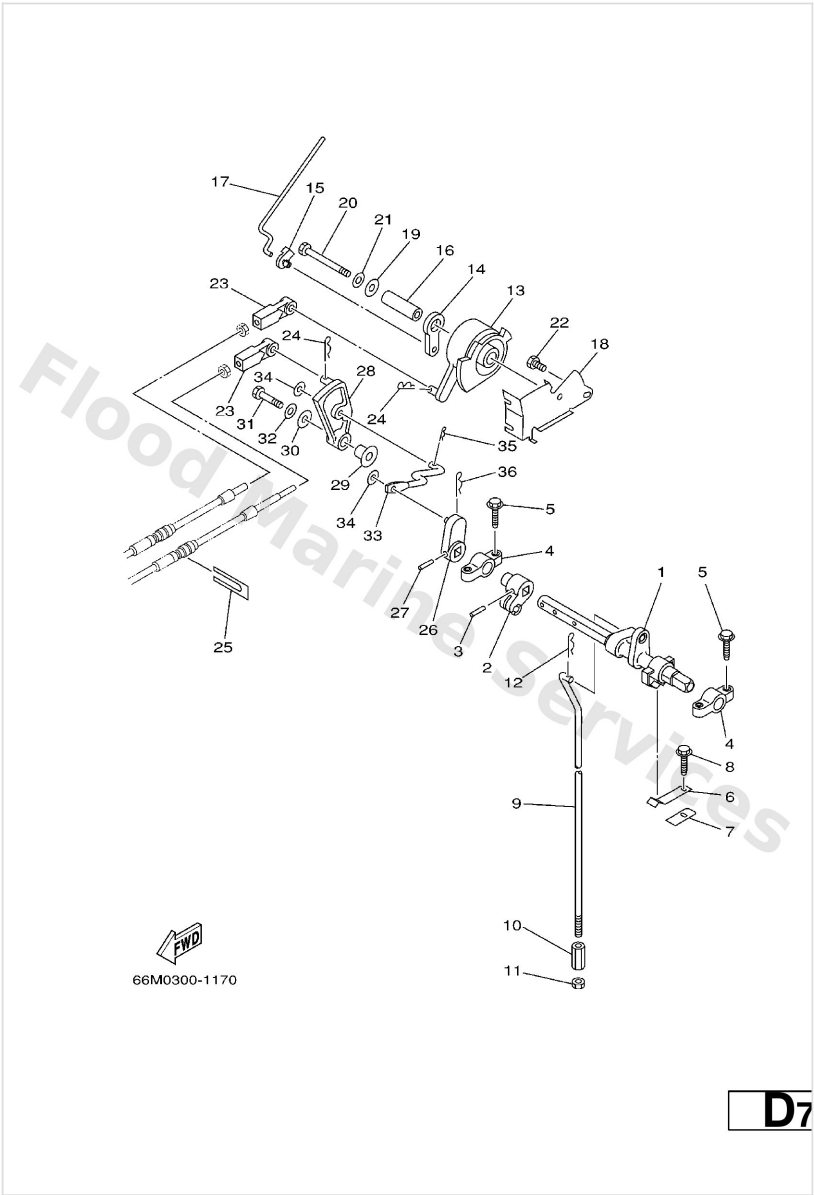
Ref	Part	
1	65W-44121-00 Lever, shift rod	Buy now
2	66M-44122-00 Bushing, shift rod lever	Buy now
3	90254-03M05 Pin, spring	Buy now
4	6F5-41662-00 Bracket 2	Buy now
5	90109-06M81 Bolt	Buy now
6	65W-44116-00 Spring	Buy now
7	66R-44114-00 Stopper	Buy now
8	90109-06M86 Bolt	Buy now
9	66M-44143-00 Rod, shift S	Buy now
9	66M-44143-10 Rod, shift L	Buy now
10	90170-06015 Connector, shift rod	Buy now
11	95380-06700 Nut	Buy now
12	90468-18008 Clip 620436610000	Buy now
13	65W-41638-00 Pulley	Buy now
14	65W-41283-00 Lever, free accel.	Buy now

Control



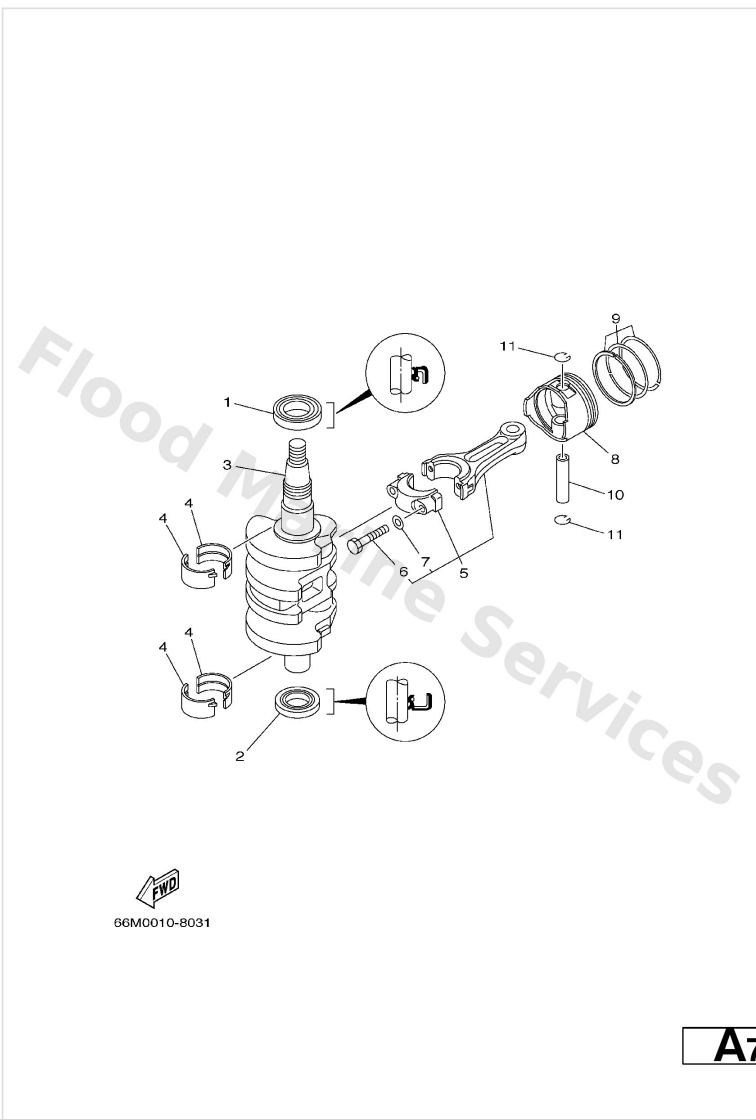
Ref	Part	
15	661-41262-02 Joint, choke lever	Buy now
16	90387-06M08 Collar	Buy now
17	66M-41211-00 Link, accel.	Buy now
18	65W-14497-01 Stay, Throttle Wire	Buy now
19	90201-06M31 Washer (6a0)	Buy now
20	97095-06055 Bolt, hexagon w/w deep recess	Buy now
21	92995-06600 Washer, plain (646)	Buy now
22	97095-06010 Bolt	Buy now
23	663-48344-00 Cable end, remote control	Buy now
25	6H3-48538-00 Clamp, cable	Buy now
26	65W-44142-00 Joint	Buy now
28	65W-44125-00 Lever, shift rod	Buy now
29	90387-06M29 Collar (6a0)	Buy now
31	97095-06025 Bolt	Buy now
33	66M-44192-00 Joint, rod 1	Buy now

Control



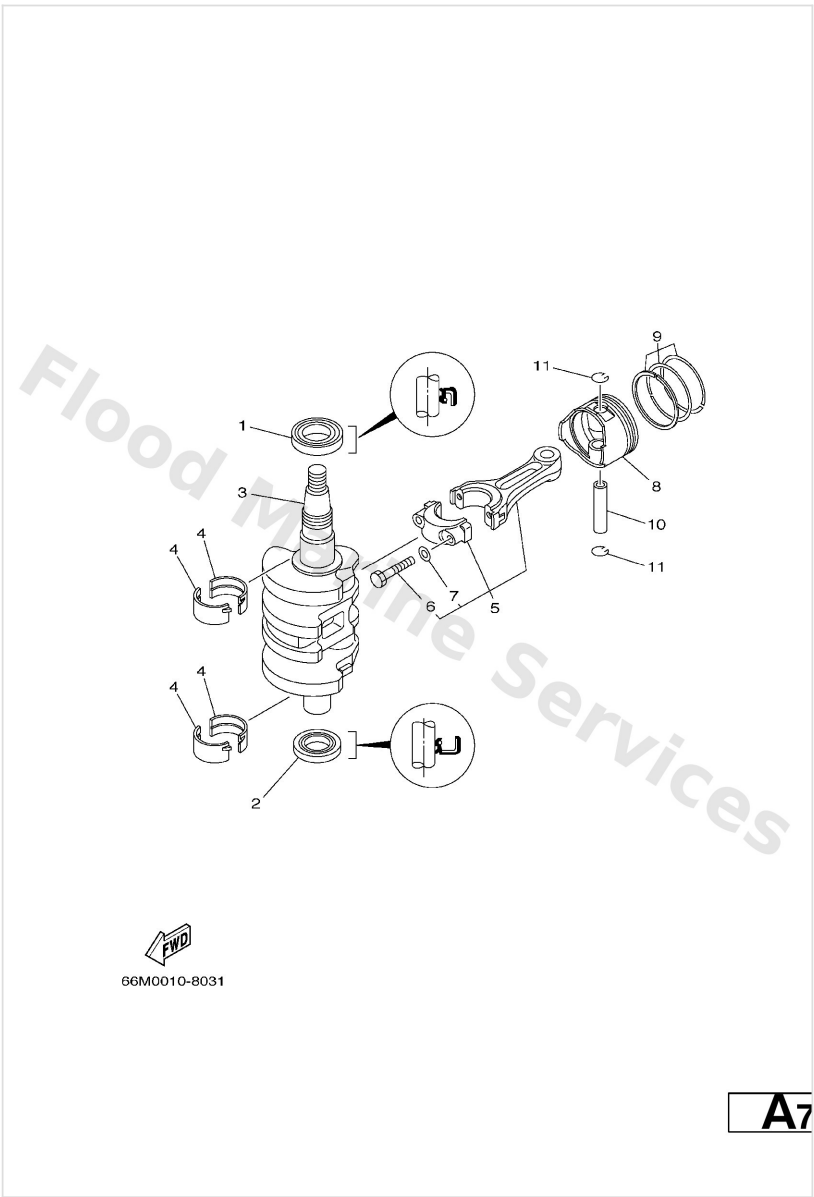
Ref	Part	
34	90201-05M06 Washer, plate(61u)	Buy now
35	90468-10005 Pin, hair 6264123500	Buy now

Crankshaft. Piston



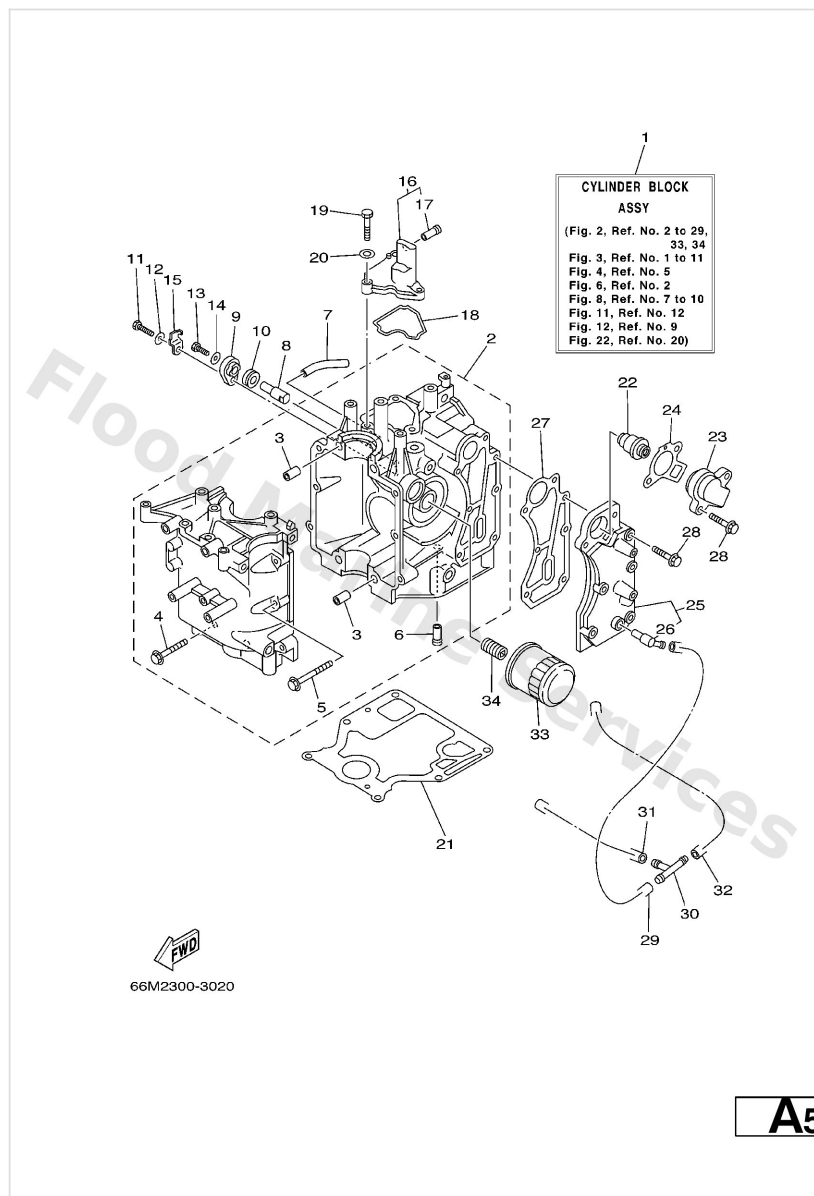
Ref	Part	
1	93102-35M51 Oil seal	Buy now
2	93102-25M52 Oil seal	Buy now
3	66M-11411-00 Crankshaft	Buy now
4	66M-11416-00 Plane bearing, crankshaft 1 UR BROWN	Buy now
4	66M-11416-10 Plane bearing, crankshaft 1 UR BLACK	Buy now
4	66M-11416-20 Plane bearing, crankshaft 1 UR BLUE	Buy now
5	66M-11650-00 Connecting rod kit	Buy now
6	66M-11654-00 Bolt, connecting rod	Buy now
7	90201-07M01 Washer, plate	Buy now
8	66M-11631-00-96 Piston (std)	Buy now
8	66M-11635-00 Piston (0.25mm o/s) AP	Buy now
8	66M-11636-00 Piston (0.50Mm O/S) AP	Buy now
9	66M-11603-00 Piston ring set (std)	Buy now
9	66M-11604-00 Piston ring set (0.25mm o/s) AP	Buy now
9	66M-11605-00 Piston ring set (0.50mm o/s) AP	Buy now

Crankshaft. Piston



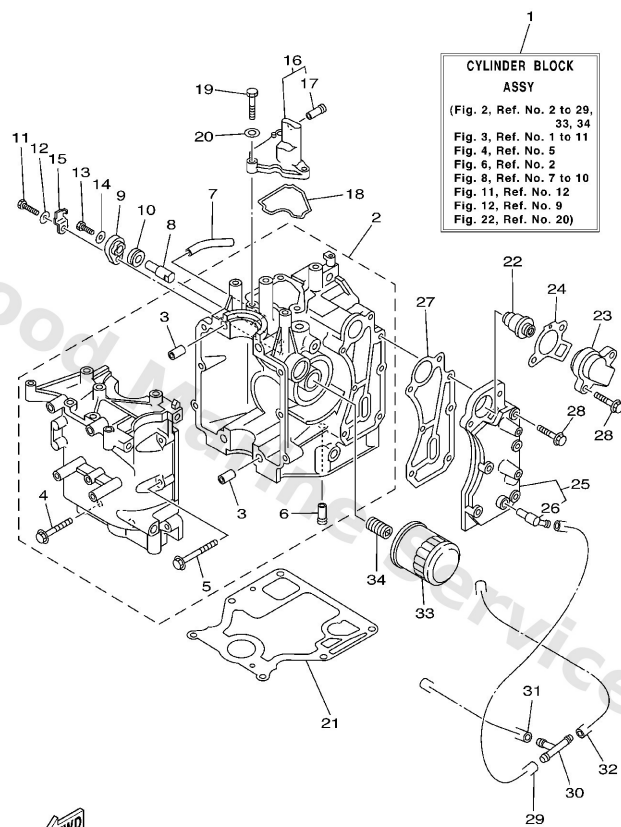
Ref	Part	
10	634-11633-00 Pin, piston	Buy now
11	93450-15023 Circlip 131116340000	Buy now

Cylinder. Crankcase 1



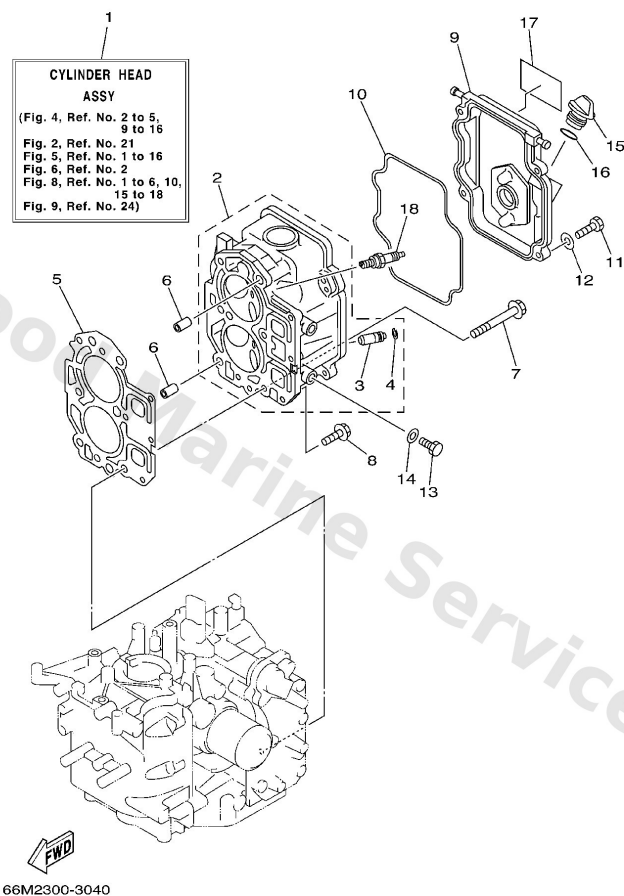
Ref	Part	
3	99510-10114 Pin, dowel(3vd)	Buy now
4	90119-08M66 Bolt, with washer	Buy now
5	90119-06M14 Bolt, with washer (677)	Buy now
6	6E5-24377-00 Pipe, joint	Buy now
7	90445-10M46 Hose (I200)	Buy now
8	66M-11325-00 Anode	Buy now
10	66M-11328-00 Grommet, anode	Buy now
11	97095-06020 Bolt(7u8)	Buy now
12	92995-06600 Washer, plain (646)	Buy now
13	97095-05012 Bolt, hexagon	Buy now
14	92995-05600 Washer, plain (646)	Buy now
15	66M-12535-00 Plate	Buy now
18	66M-11357-00 Seal, cylinder 3	Buy now
21	66M-11351-00 Gasket, cylinder	Buy now
22	66M-12411-00 Thermostat	Buy now

Cylinder. Crankcase 1



Ref	Part	
24	62Y-12414-00 Gasket, cover	Buy now
26	676-11372-00 Nipple, hose	Buy now
27	66M-41114-00 Gasket, exhaust outer cover	Buy now
28	90119-06MA4 Bolt, with washer	Buy now
29	90445-09061 Hose (L65)	Buy now
30	688-24378-00 Pipe, joint	Buy now
31	90445-09086 Hose (I1500)	Buy now
32	90445-09105 Hose (I420)	Buy now
33	5GH-13440-00 Element assembly, oil cleaner	Buy now
34	90401-20M00 Bolt, union(62y)	Buy now

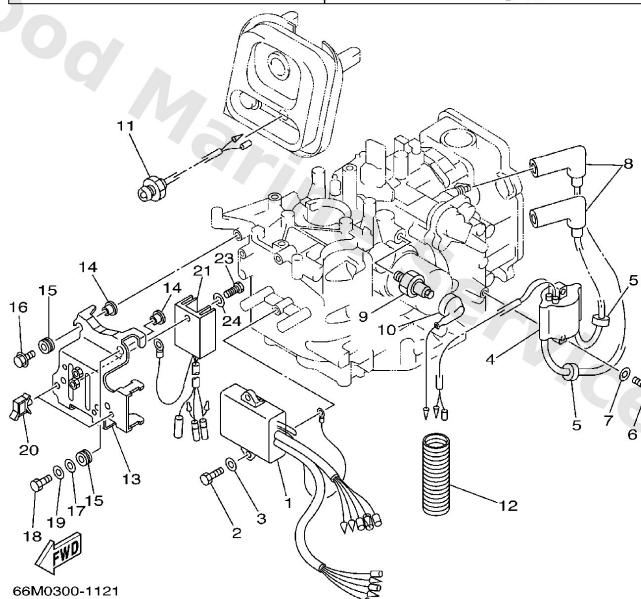
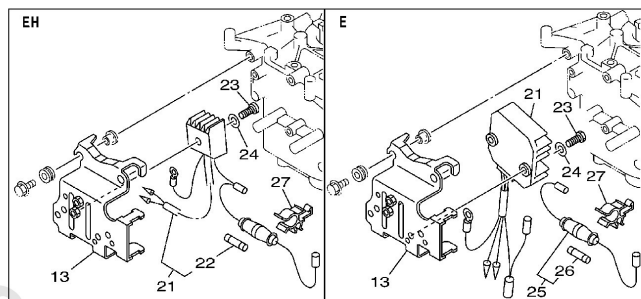
Cylinder. Crankcase 2



B1

Ref	Part	
3	66M-11133-10 Guide Valve 1	Buy now
4	93450-09M01 Circlip (6g8)	Buy now
5	66M-11181-00 Gasket, cylinder head 1	Buy now
6	99510-10114 Pin, dowel(3vd)	Buy now
7	90105-08M78 Bolt, washer based	Buy now
8	90119-06MA3 Bolt, with washer	Buy now
10	66M-11356-00 Seal, cylinder 2	Buy now
11	97095-06020 Bolt(7u8)	Buy now
12	92995-06600 Washer, plain (646)	Buy now
13	97095-08014 Bolt, hexagon deep recess <i>*ECM-"F15A ONLY"</i>	Buy now
14	90430-08143 Gasket (256-11198-00) <i>*ECM-"F15A ONLY"</i>	Buy now
15	6G8-15363-00 Plug, oil	Buy now
16	93210-24M79 O-ring	Buy now
17	66M-12138-60 Mark Caution	Buy now
18	94701-00375 Plug, spark (dpr6ea-9)(62y)	Buy now

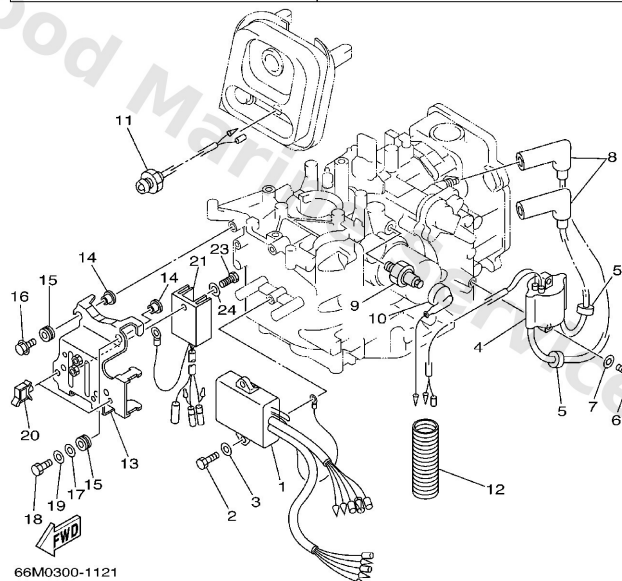
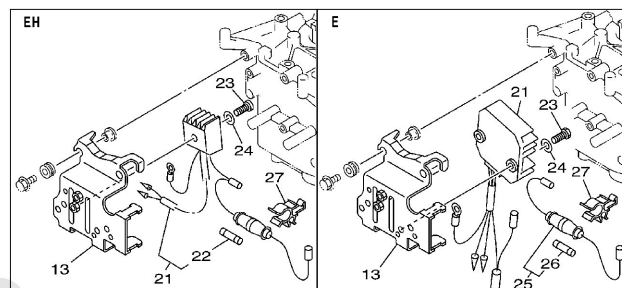
Electrical 1



C6

Ref	Part	
1	66M-85540-01 C.d.i. Unit assembly F9.9C,F13.5A	Buy now
1	66M-85540-10 C.d.i. unit assembly F15A	Buy now
2	97095-06020 Bolt(7u8)	Buy now
3	92995-06600 Washer, plain (646)	Buy now
4	66M-85570-00 Ignition coil assembly	Buy now
5	90480-25161 Grommet(656)	Buy now
8	6G8-82370-30 Plug cap assembly	Buy now
9	62Y-82504-10 Oil pressure switch assembly	Buy now
10	66M-82127-10 Wire, lead 2	Buy now
11	65W-85410-01 Emergency signal light assembly	Buy now
12	6H1-83557-00 Tube	Buy now
13	66M-85542-00 Bracket	Buy now
13	66M-85542-10 Bracket	Buy now
14	90387-06M05 Collar(6h4)	Buy now
15	90480-13M24 Grommet (6e9)	Buy now

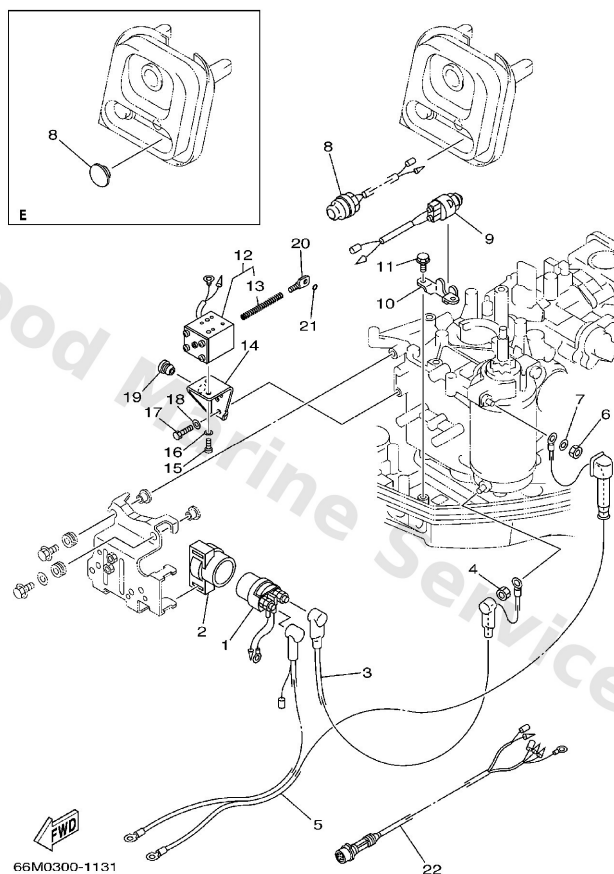
Electrical 1



C6

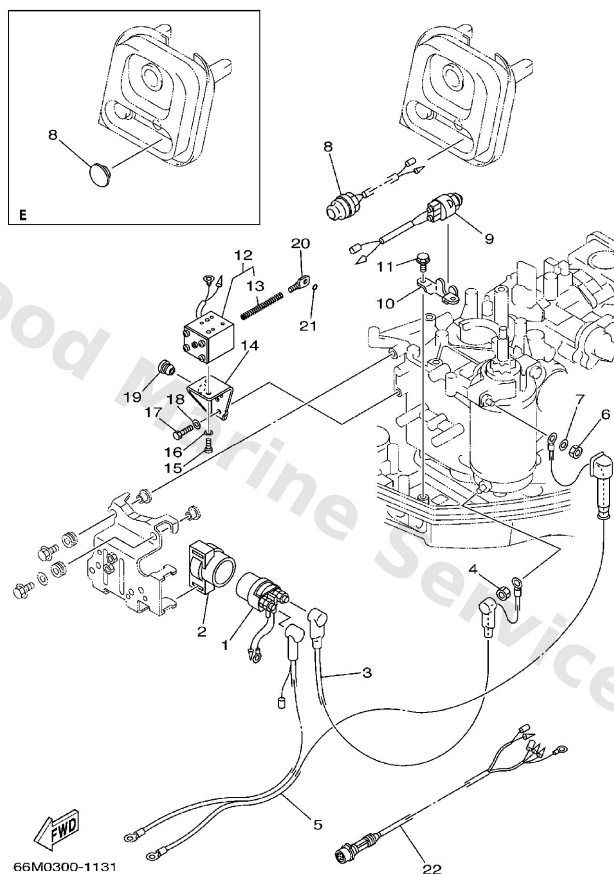
Ref	Part	
16	95895-06020 Bolt, flange(jk3)	Buy now
17	90201-06M05 Washer, plate(6e3)	Buy now
18	97095-06025 Bolt	Buy now
20	90464-09M13 Clamp (6h1)	Buy now
21	6G1-81970-61 Rectifier assembly	Buy now
21	6G8-81960-A1 Rectifier & regulator assembly	Buy now
21	6J8-81960-00 Rectifier & regulator assembly	Buy now
22	6G1-82151-00 Fuse (10a) FOR 6G1-81970-61	Buy now
23	97095-06016 Bolt, hexagon deep recess	Buy now
23	97880-05025 Screw, panhead (a93)	Buy now
24	92990-05600 Washer, plain (646)	Buy now
25	6G8-82150-00 Fuse holder assembly	Buy now
26	663-82151-00 Fuse	Buy now
27	6G5-82152-00 Holder, fuse	Buy now

Electrical 2



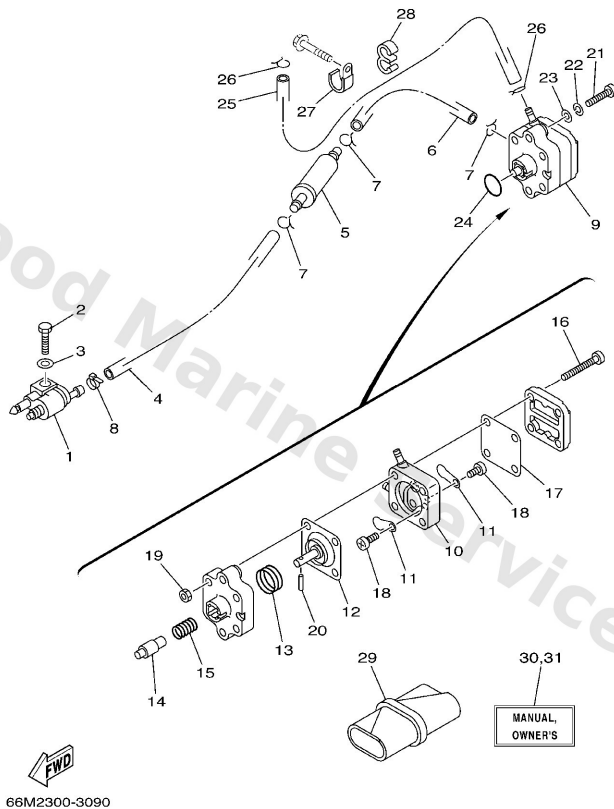
Ref	Part	
1	6G1-81941-10 Starter relay	Buy now
2	6G1-81952-00 Holder, relay	Buy now
3	66M-82117-00 Wire, lead	Buy now
4	65W-8182B-00 Nut, special	Buy now
5	66M-82105-00 Battery cable	Buy now
6	95380-08700 Nut(661)	Buy now
7	92990-08600 Washer, plain (663)	Buy now
8	65W-81870-00 Starting switch assembly	Buy now
8	6G1-42725-00 Grommet	Buy now
9	6H3-82540-00 Neutral switch assembly	Buy now
10	6J8-82554-00 Stay, neutral switch	Buy now
11	90109-06M86 Bolt	Buy now
12	66M-86111-00 Coil, solenoid	Buy now
13	66M-86116-00 Wire, Pull	Buy now
14	66M-86112-00 Stay Solenoid	Buy now

Electrical 2



Ref	Part	
15	97880-05008 Screw, with washer	Buy now
16	92990-05600 Washer, plain (646)	Buy now
17	97095-06016 Bolt, hexagon deep recess	Buy now
18	92995-06600 Washer, plain (646)	Buy now
19	90480-10M13 Grommet (6e0)	Buy now
20	66M-86117-00 Hook, wire pull	Buy now
21	93210-03261 O-ring (663)	Buy now
22	66M-82590-00 Wire Harness assembly	Buy now

Fuel

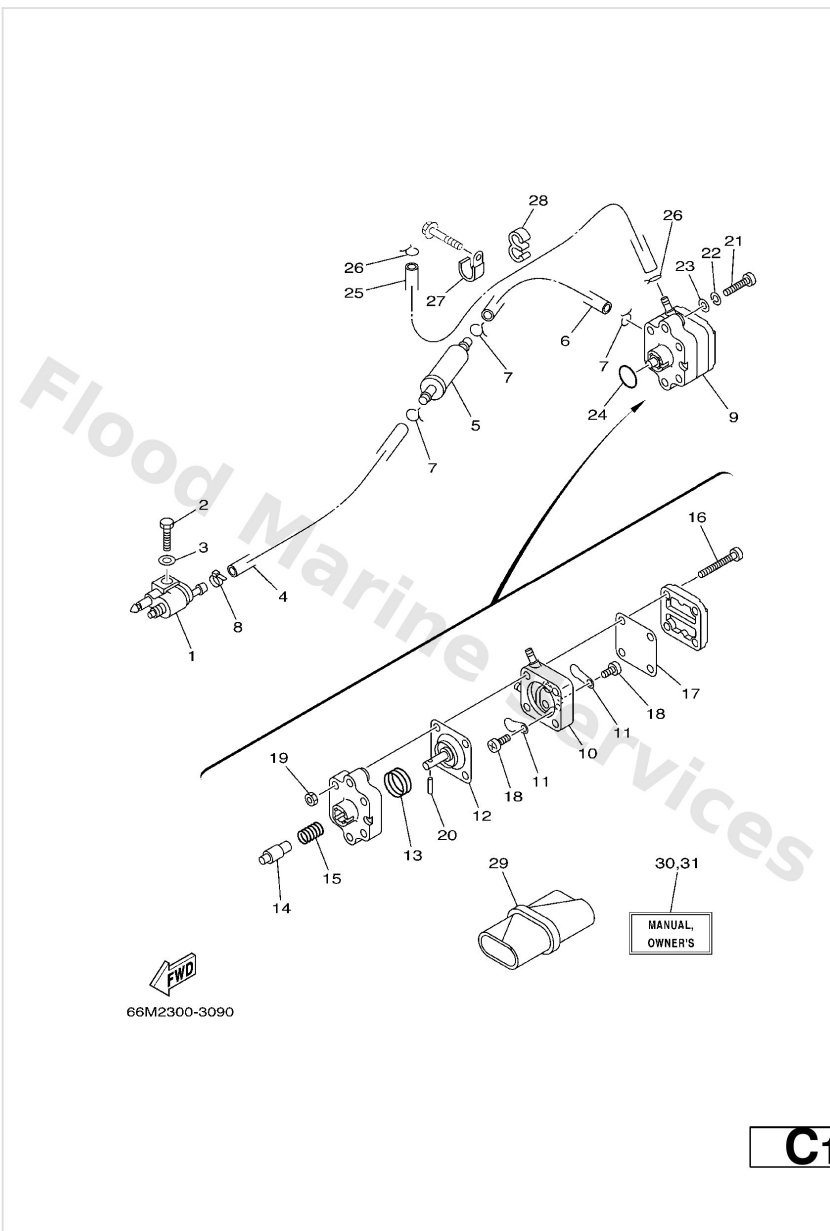


66M2300-3090

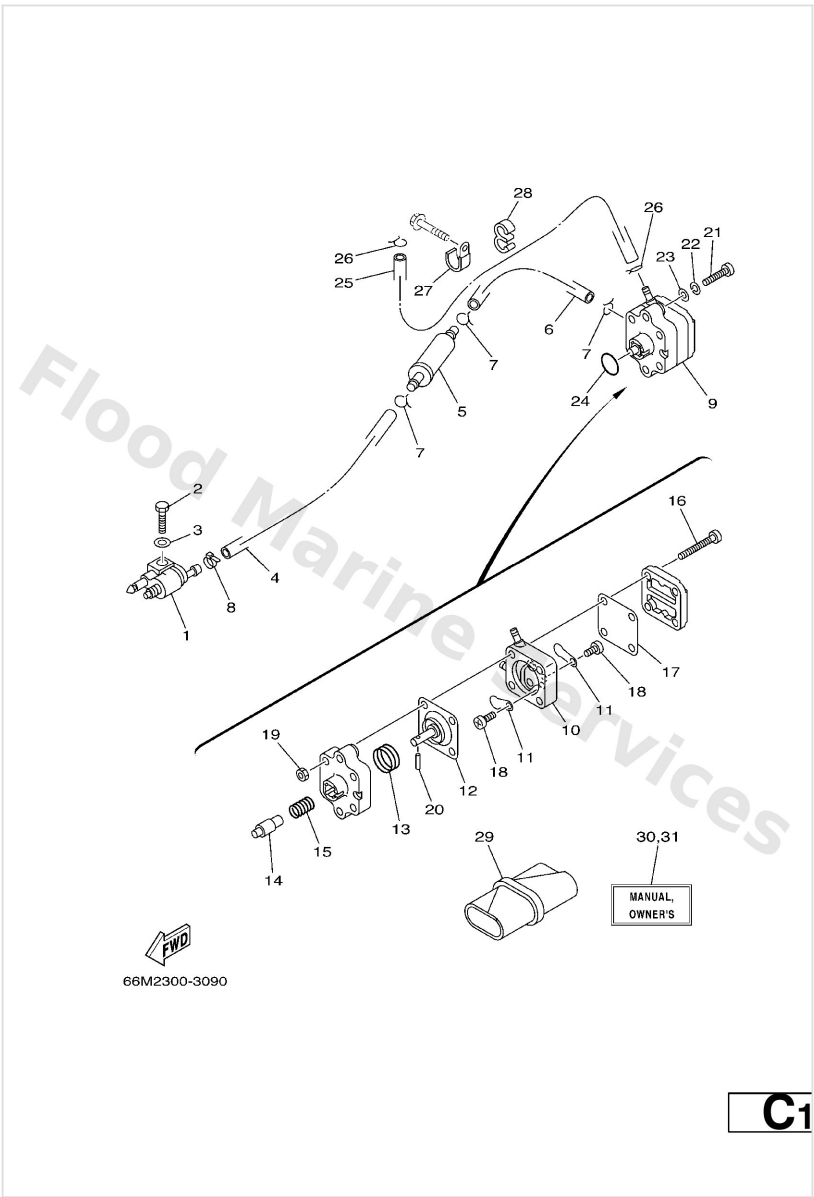
C1

Ref	Part	
1	6G1-24304-02 Fuel pipe joint comp. 1	Buy now
2	97095-06020 Bolt(7u8)	Buy now
3	92995-06600 Washer, plain (646)	Buy now
4	90445-10M40 Hose (I400)	Buy now
5	65W-24251-00 Strainer 1	Buy now
6	90445-10M20 Hose (I400)	Buy now
7	90467-09M03 Clip(6k8)	Buy now
8	90465-11M10 Clamp	Buy now
9	66M-24410-10 Fuel pump assembly	Buy now
10	66M-24413-01 Body 2	Buy now
11	6A0-24421-01 Valve, check	Buy now
12	66M-24411-10 Diaphragm	Buy now
13	66M-24423-00 Spring, diaphragm	Buy now
14	66M-13131-10 Plunger	Buy now
15	66M-24454-00 Spring	Buy now

Fuel

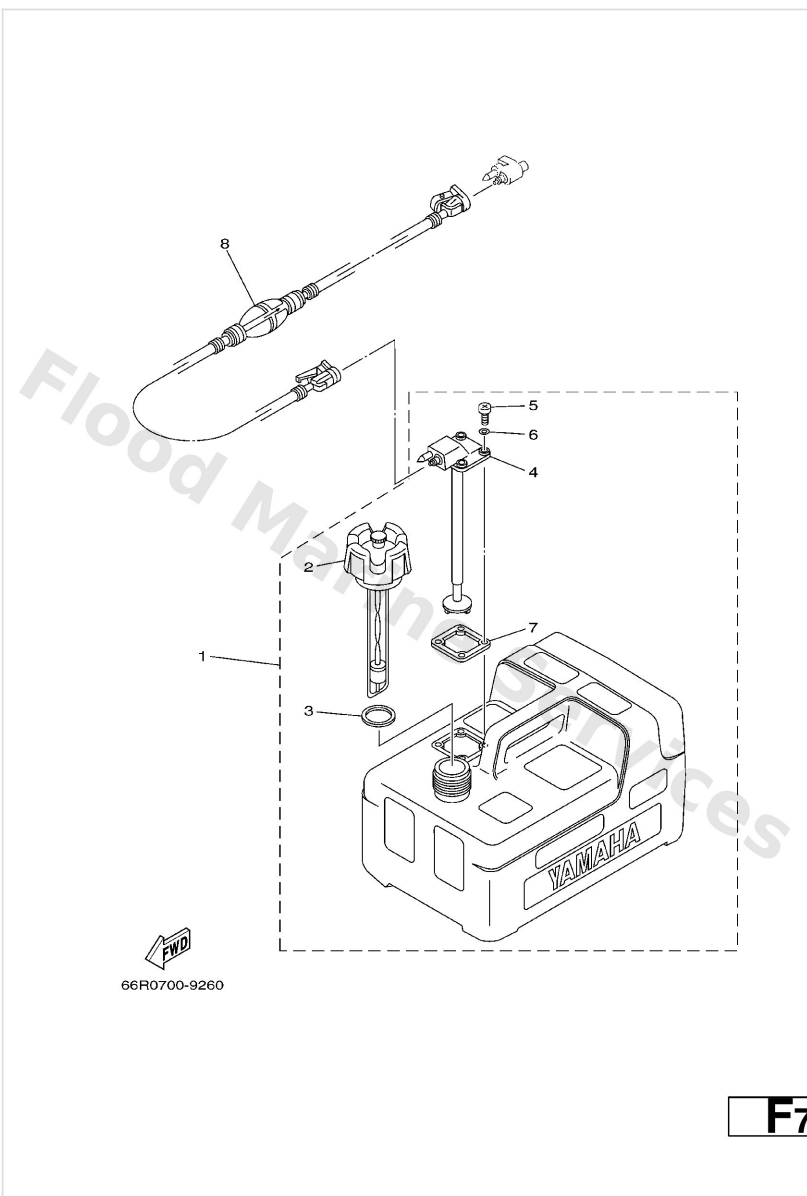


Ref	Part	
16	66M-24444-00 Screw	Buy now
17	66M-24471-00 Diaphragm	Buy now
18	6E7-14325-00 Screw, pan head	Buy now
19	95380-05600 Nut, hexagon (663)	Buy now
20	66M-24374-00 Pin	Buy now
21	97880-06030 Screw, pan head(6e0)	Buy now
22	92990-06100 Washer(6a1)	Buy now
23	92990-06600 Washer, plain (646)	Buy now
24	93210-20M65 O-ring	Buy now
25	90445-10M93 Hose (l400)	Buy now
27	90465-06M86 Clamp	Buy now
28	90464-09M31 Clamp(6m7)	Buy now
29	62Y-28100-00 Tool kit	Buy now
30	66M-28199-76-A0 O/m f9.9cmh/ce/t9.9dmh/de/ '03 UR (E,F,S)	Buy now
30	66M-28199-76-B0 O/m f9.9cmh/ce/t9.9dmh/de/ '03 UR (D,NL,I)	Buy now



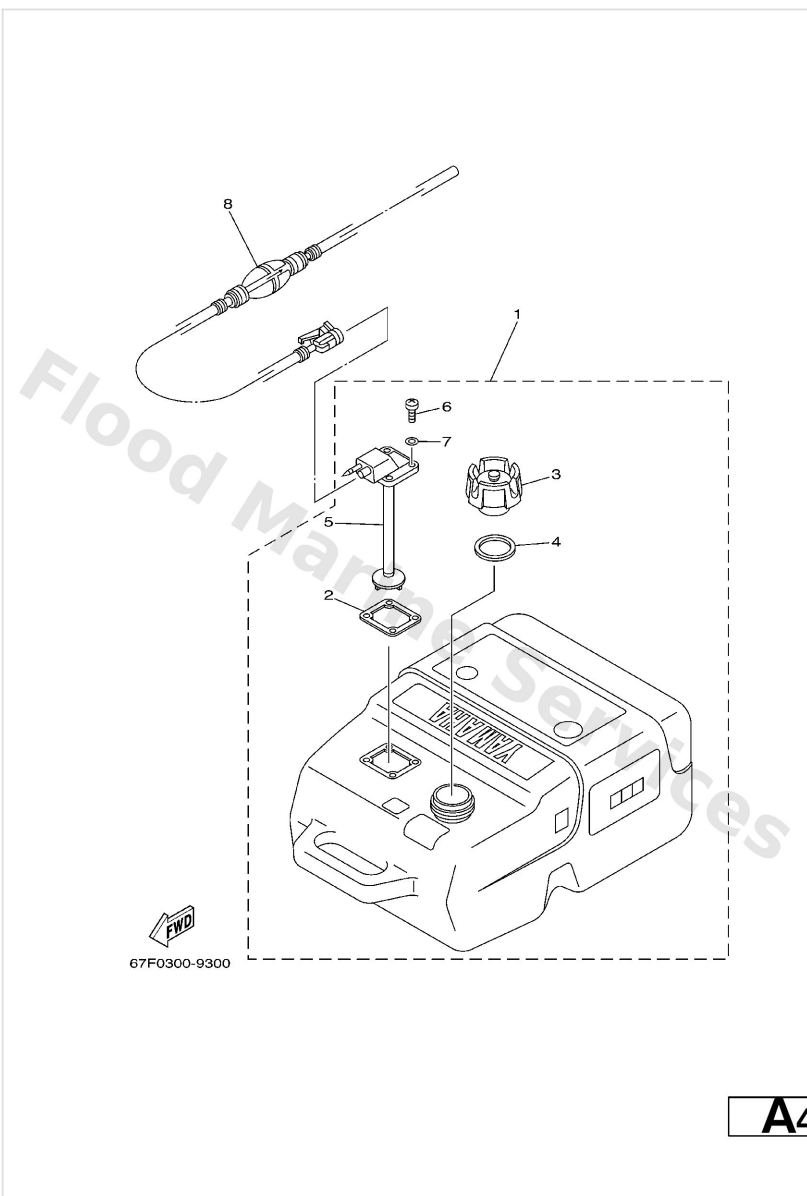
Ref	Part	
31	66M-28199-86-A0 O/m f13.5amh/f15ae/ae/ehw '03 UR (DK,P,GR)	Buy now
31	66M-28199-86-B0 O/m f13.5amh/f15ae/ae/ehw '03 UR (N,S,SS)	Buy now

Fuel Tank 1



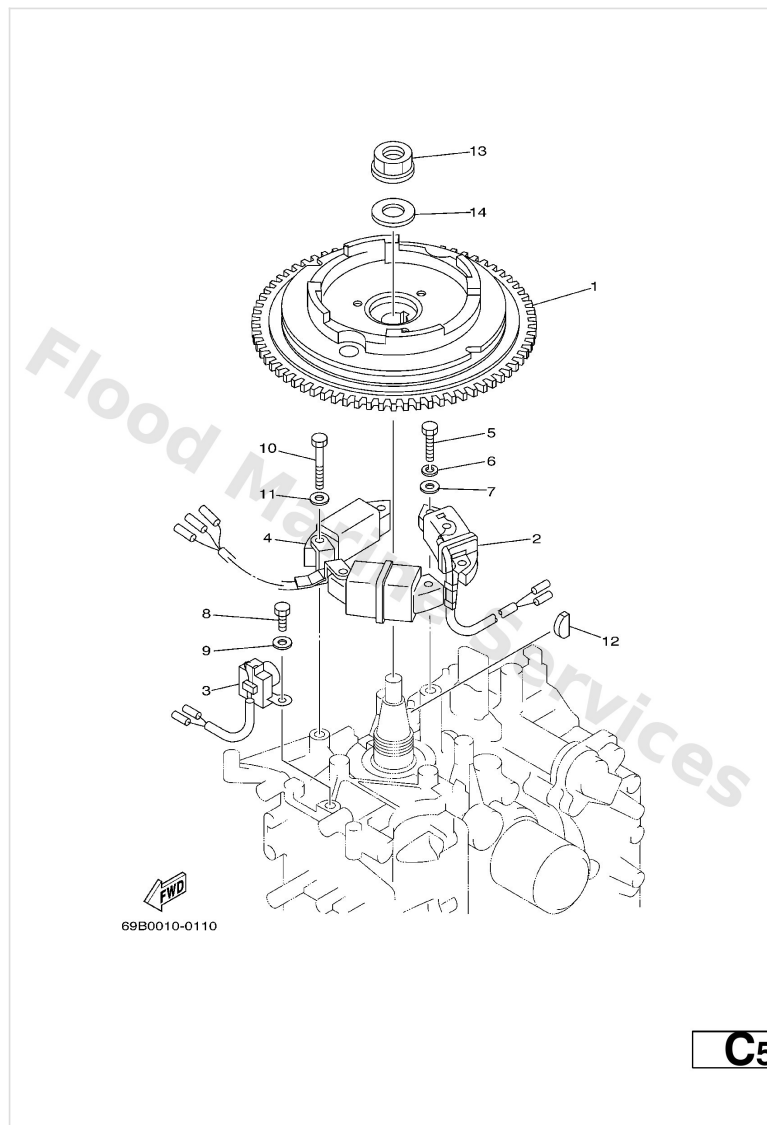
Ref	Part	
1	6YL-24201-02 Fuel Tank assembly AP	Buy now
2	6YL-24610-00 Cap Assembly	Buy now
3	6YL-24641-00 Gasket, cap 1	Buy now
4	6YL-24260-01 Fuel meter assembly	Buy now
5	90157-05M16 Screw, pan head	Buy now
6	6YL-24329-00 Seal	Buy now
7	6YL-24268-01 Gasket, fuel meter	Buy now
8	6YL-24306-52 Fuel pipe comp. 1 AP	Buy now

Fuel Tank 2



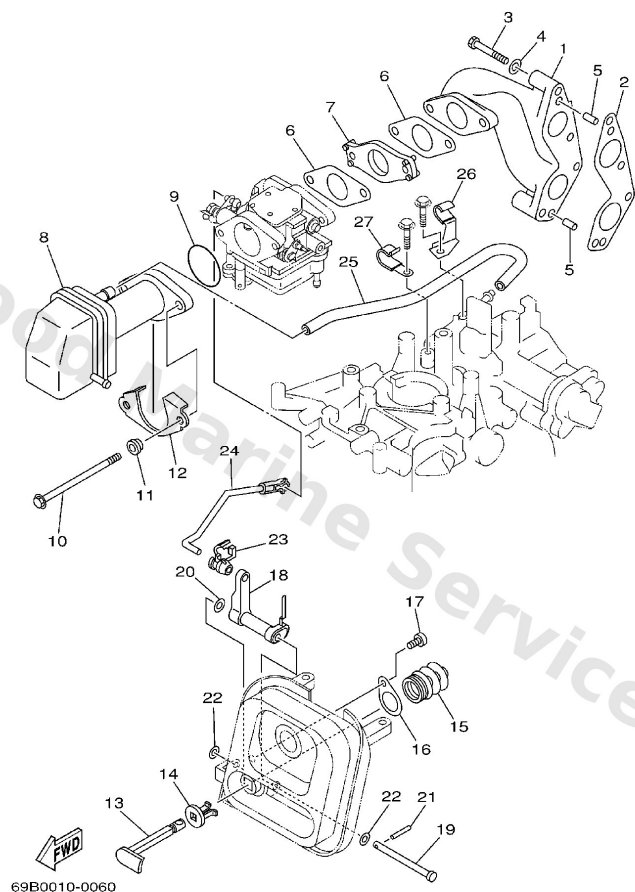
Ref	Part	
1	6YK-24201-10 Fuel Tank assembly (25L) AP *ECM—"F15A ONLY"	Buy now
2	6YL-24268-01 Gasket, fuel meter	Buy now
3	6YK-24610-10 Cap assembly WITHOUT INDICATOR	Buy now
4	6YL-24641-00 Gasket, cap 1	Buy now
5	6YK-24260-01 Fuel meter assembly	Buy now
6	90157-05M16 Screw, pan head	Buy now
7	6YL-24329-00 Seal	Buy now
8	6YL-24306-52 Fuel pipe comp. 1 AP *ECM—"F15A ONLY"	Buy now

Generator



Ref	Part	
1	66M-85550-00 Rotor assembly WITHOUT RING GEAR	Buy now
1	66M-85550-10 Rotor assembly WITH RING GEAR	Buy now
2	66M-85520-00 Coil, charge	Buy now
3	66M-85580-00 Coil, pulser	Buy now
4	66M-85533-00 Coil, Lighting 6A	Buy now
4	66M-85533-10 Coil, Lighting 10A	Buy now
5	97095-06025 Bolt	Buy now
6	92995-06100 Washer(6a1)	Buy now
7	92995-06600 Washer, plain (646)	Buy now
8	97095-06016 Bolt, hexagon deep recess	Buy now
10	97095-06030 Bolt(jf7)	Buy now
10	97095-06040 Bolt (682)	Buy now
12	90280-05013 Key, woodruff	Buy now
13	90179-16M05 Nut (689)	Buy now
14	90201-16M44 Washer (689)	Buy now

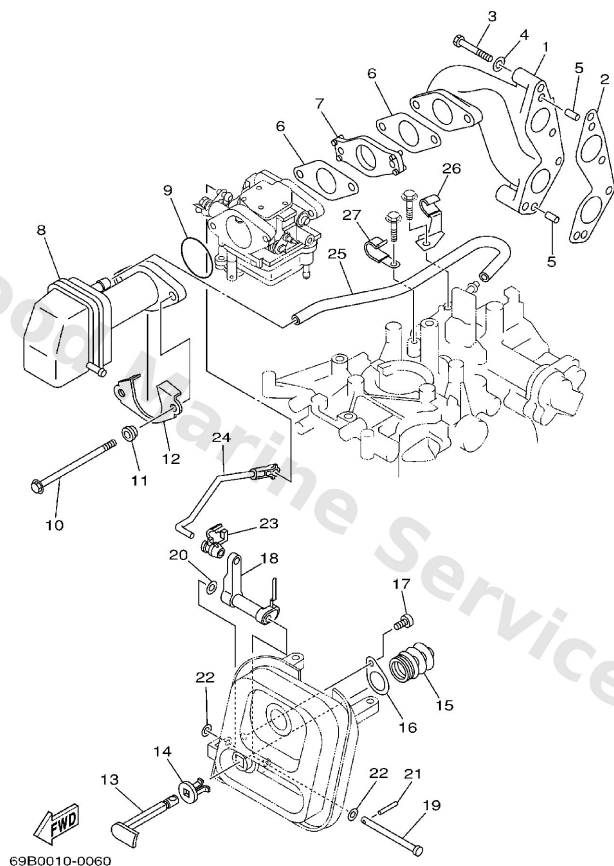
Intake



B3

Ref	Part	
1	66M-13641-00-94 Manifold 1	Buy now
2	66M-13645-00 Gasket, manifold 1	Buy now
3	97095-06040 Bolt (682)	Buy now
4	92995-06600 Washer, plain (646)	Buy now
5	93606-12019 Pin, dowel (614)	Buy now
6	66M-13646-00 Gasket, manifold 2	Buy now
7	66M-14271-00 Insulator F9.9C,F15A	Buy now
7	69V-14271-00 Insulator F13.5A	Buy now
8	66M-14440-00 Silencer assembly, intake	Buy now
9	93210-35M86 O-ring(6I2)	Buy now
10	90119-06M76 Bolt, with washer	Buy now
11	90387-06M79 Collar	Buy now
12	66M-14477-00 Plate	Buy now
13	66M-41271-00 Knob, choke	Buy now
14	689-41273-00 Grommet	Buy now

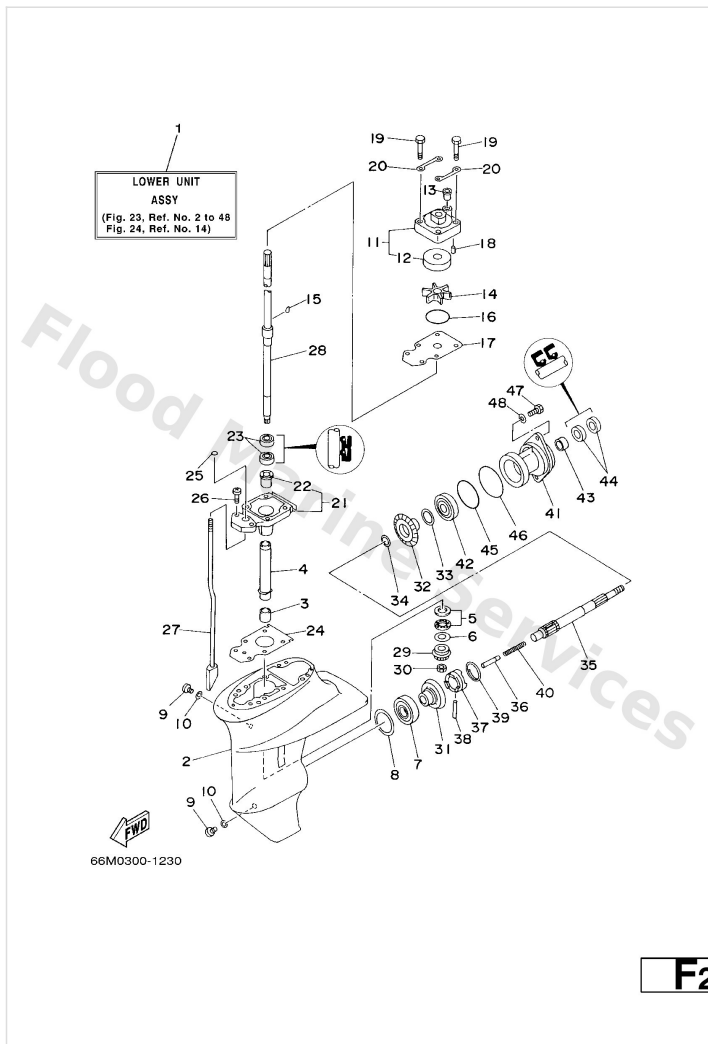
Intake



B3

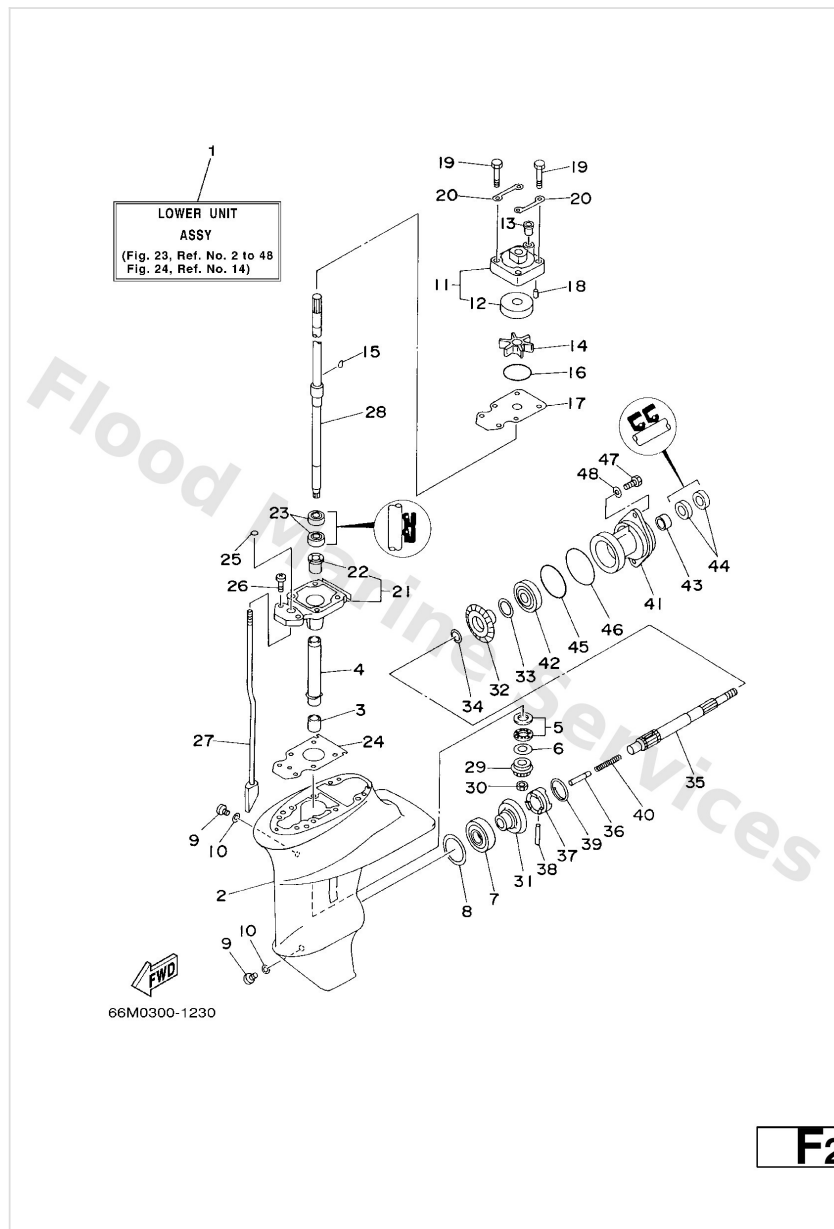
Ref	Part	
15	66M-41292-00 Bush 2	Buy now
16	66M-41298-00 Washer 2	Buy now
17	97780-50510 Screw, tapping(6u1)	Buy now
18	66M-41252-00 Lever, choke 1	Buy now
19	90240-05M20 Pin, clevis	Buy now
20	90206-05005 Washer, wave(656)	Buy now
21	91690-20016 Pin, spring (677)	Buy now
22	90202-05088 Washer, plate (666)	Buy now
23	6R5-41237-00 Joint, link	Buy now
24	66M-41256-00 Rod, choke 1	Buy now
25	66M-15373-00 Pipe, breather	Buy now
26	90465-08M82 Clamp	Buy now
27	90465-08M83 Clamp	Buy now

Lower Casing. Drive 1



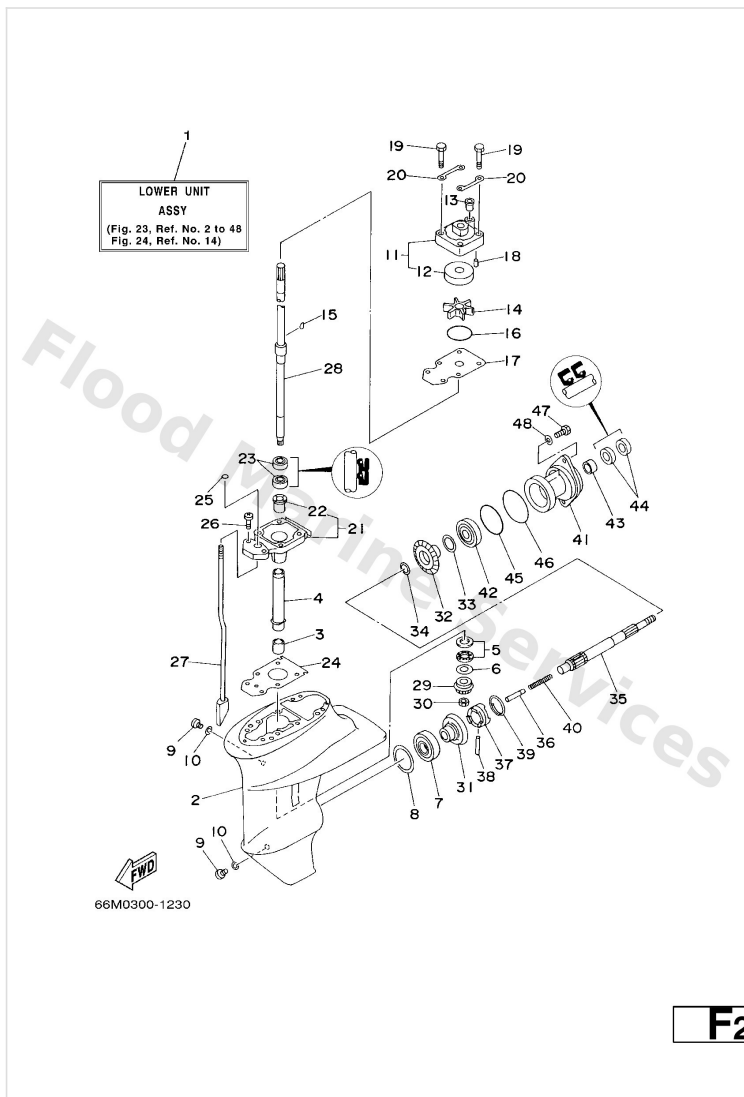
Ref	Part	
1	66M-45300-01-4D Lower unit assembly S	Buy now
1	66M-45300-11-4D Lower unit assembly L	Buy now
2	63V-45311-01-4D Casing, lower L	Buy now
2	66M-45311-00-4D Casing, lower S	Buy now
3	93315-314V8 Bearing, needle (6e7)	Buy now
4	63V-45536-00 Sleeve, drive shaft	Buy now
5	93341-41414 Bearing	Buy now
6	6E8-45587-10-13 Shim (t:1.13mm) UR	Buy now
6	6E8-45587-10-20 Shim (t:1.20mm) UR	Buy now
7	93332-00005 Brg,cyl-cal roller 0.19g nt	Buy now
8	664-45567-01-10 Shim (t:0.10mm) UR	Buy now
8	664-45567-01-12 Shim (t:0.12mm) UR	Buy now
8	664-45567-01-15 Shim (t:0.15mm) UR	Buy now
8	664-45567-01-18 Shim (t:0.18mm) UR	Buy now
8	664-45567-01-30 Shim (t:0.30mm) UR	Buy now

Lower Casing. Drive 1



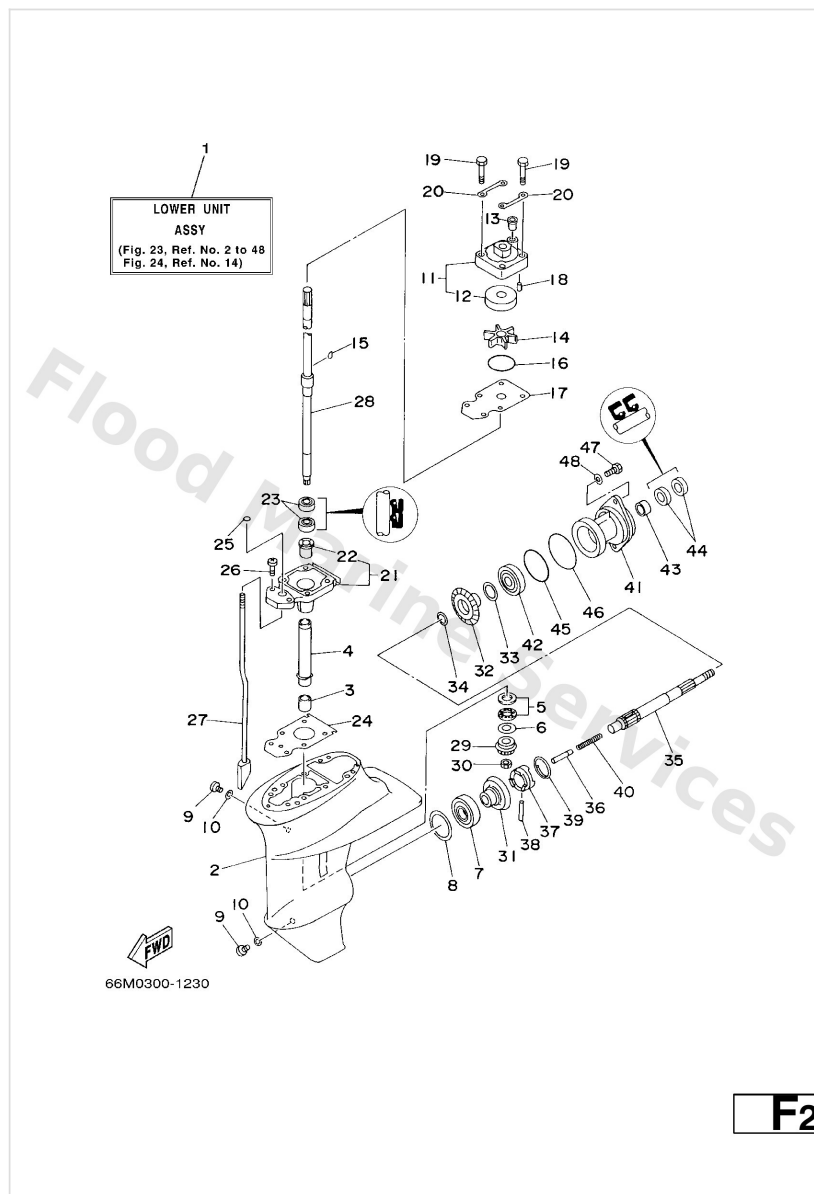
Ref	Part	
8	664-45567-01-40 Shim (t:0.40mm) UR	Buy now
8	664-45567-01-50 Shim (t:0.50mm) UR	Buy now
9	90340-08002 Plug, straight screw	Buy now
10	90430-08020 Gasket	Buy now
11	63V-44301-00 Water pump housing comp.	Buy now
12	63V-44322-00 Insert, cartridge	Buy now
13	647-44366-00 Damper, water seal 2	Buy now
14	63V-44352-01 Impeller	Buy now
15	664-44338-00 Key, woodruff	Buy now
16	93210-44398 O-ring(55x)	Buy now
17	63V-44323-00 Outer plate, cartridge	Buy now
18	93604-12M07 Pin, dowel (688)	Buy now
19	97080-08045 Bolt, hexagon	Buy now
20	63V-44328-00 Plate	Buy now
21	63V-45331-00-5B Housing, bearing	Buy now

Lower Casing. Drive 1



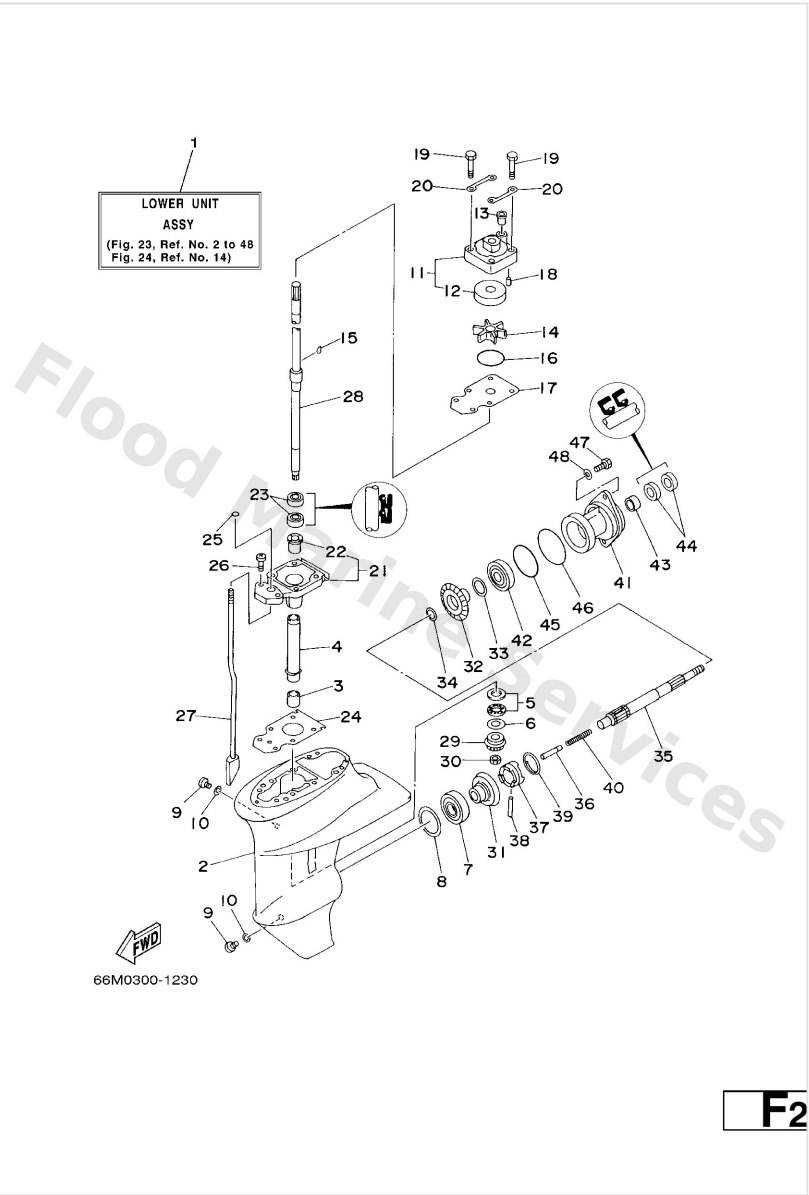
Ref	Part	
22	90381-14020 Bushing, drive shaft 1	Buy now
23	93101-20048 Oil seal (20x30x6-648)	Buy now
24	63V-45315-A0 Packing, lower casing	Buy now
25	93210-06ME6 O-ring	Buy now
26	97080-08025 Screw, bind(j36)	Buy now
27	63V-44150-00 Shift cam assembly S	Buy now
27	66M-44150-10 Shift cam assembly L	Buy now
28	63V-45510-01 Drive shaft assembly S	Buy now
28	63V-45510-11 Drive shaft assembly L	Buy now
29	63V-45551-00 Pinion	Buy now
30	90179-08M06 Nut (6e7)	Buy now
31	6E7-45560-01 Gear	Buy now
32	6E7-45571-00 Gear 2	Buy now
33	626-45577-00-01 Shim (t:0.10mm) UR	Buy now
33	626-45577-00-03 Shim (t:0.30mm) UR	Buy now

Lower Casing. Drive 1



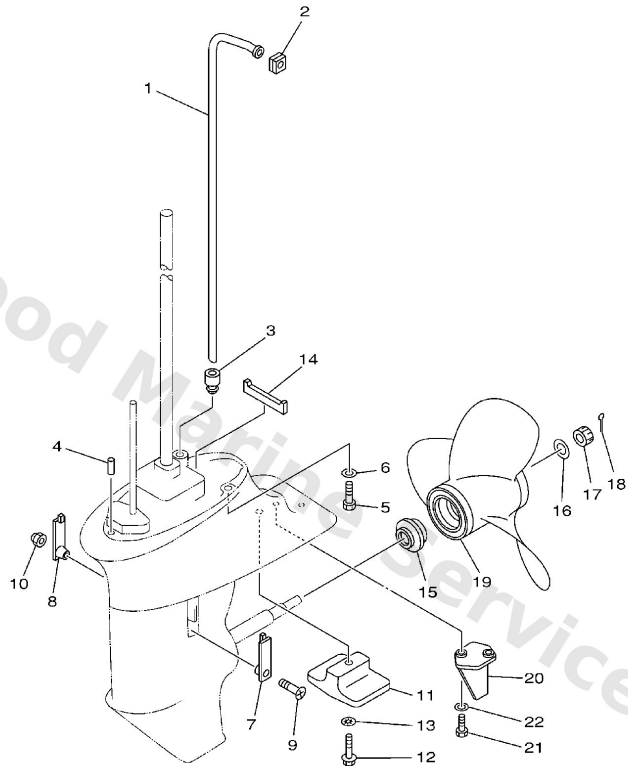
Ref	Part	
33	626-45577-00-05 Shim (t:0.50mm) UR	Buy now
34	90201-17682 Washer, plate (2k7)	Buy now
35	683-45611-00 Shaft propeller	Buy now
36	650-45635-00 Plunger, shift	Buy now
37	682-45631-00 Clutch, dog	Buy now
38	90250-05010 Pin straight 648456320000	Buy now
39	648-45633-00 Ring, cross pin	Buy now
40	90501-14M06 Spring, compression	Buy now
41	683-45361-02-4D Cap, lower casing	Buy now
42	93306-00501 Bearing(1ff)	Buy now
43	93315-317U2 Brg,cyl-cal roller 14g (683)	Buy now
44	93101-17054 Oil seal (17x30x6-650)	Buy now
45	93210-57M09 O-ring (683)	Buy now
46	93210-56M80 O-ring(6j8)	Buy now
47	97095-06020 Bolt(7u8)	Buy now

Lower Casing. Drive 1



Ref	Part	
48	92995-06600 Washer, plain (646)	Buy now

Lower Casing. Drive 2

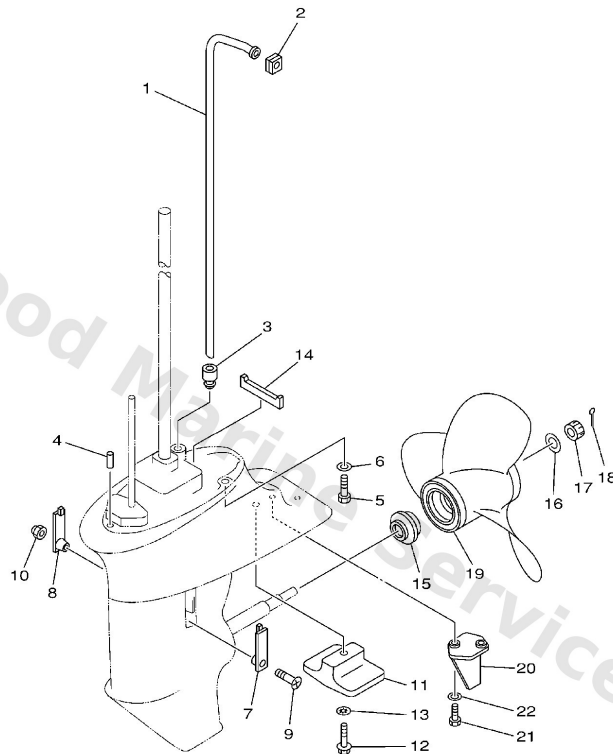


69A0300-0230

F5

Ref	Part	
1	66M-44361-00 Tube, Water 1 S	Buy now
1	66M-44361-10 Tube, water L	Buy now
2	63V-44365-10 Damper, water seal 1	Buy now
3	63V-44368-00 Rubber, water seal 4	Buy now
4	93604-12M07 Pin, dowel (688)	Buy now
5	97075-08030 Bolt, hexagon (fj1)	Buy now
6	92995-08600 Washer, plain (663)	Buy now
7	6G1-45214-00 Cover, water inlet	Buy now
8	63V-45215-00 Cover, water inlet	Buy now
9	90152-05M04 Screw, countersunk	Buy now
10	90185-05002 Nut nylon (sus)(ex4)	Buy now
11	61N-45251-01 Anode	Buy now
12	95895-06030 Bolt, flange deep recess	Buy now
13	92990-06300 Washer, tooth	Buy now
14	63V-45375-00 Damper, seal	Buy now

Lower Casing. Drive 2

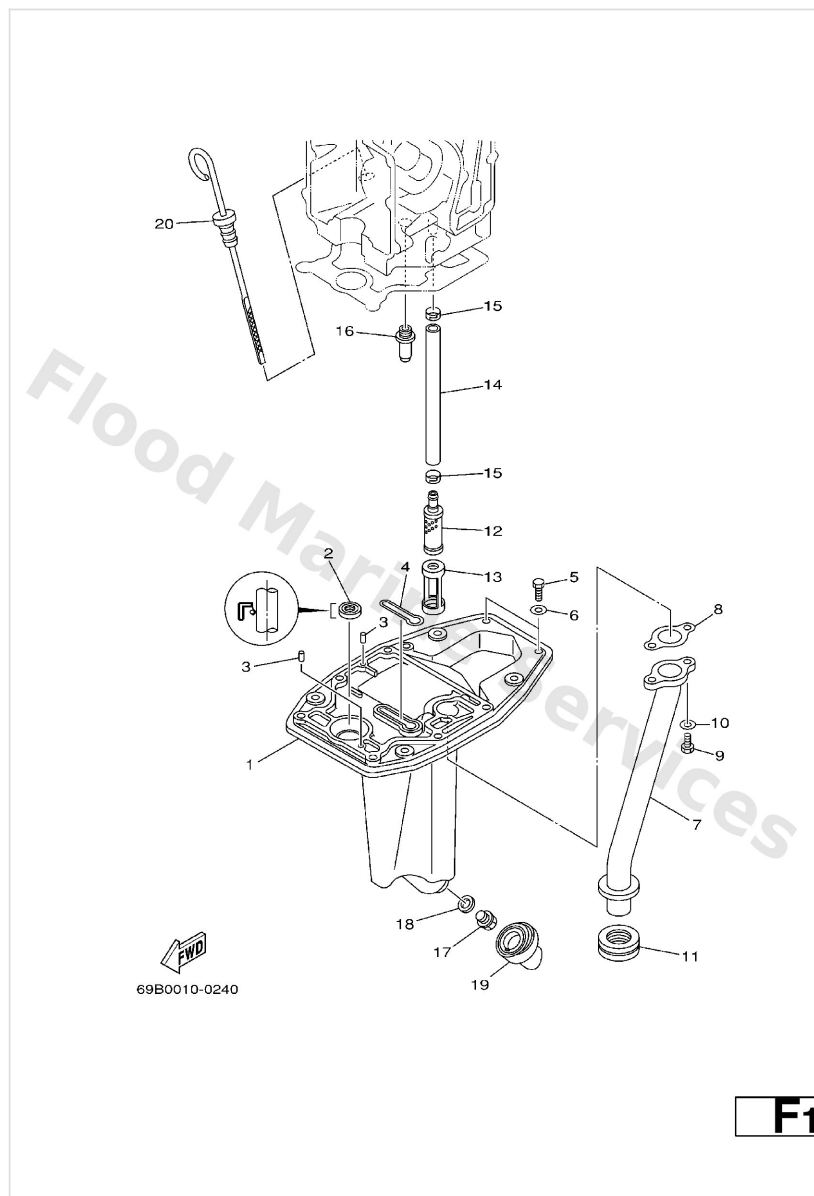


69A0300-0230

F5

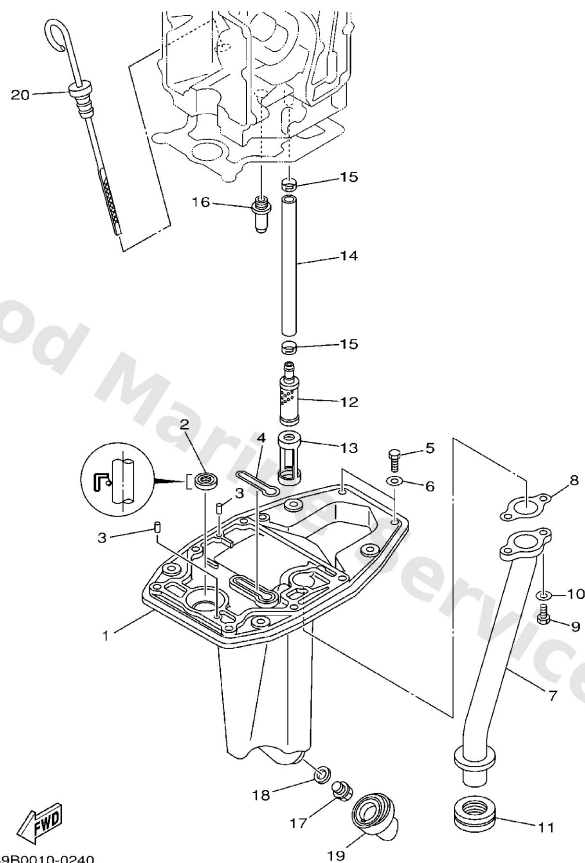
Ref	Part	
15	6E7-45987-01 Spacer	Buy now
16	90201-10M01 Washer, plate(6m7)	Buy now
17	90171-10M01 Nut castle (683)	Buy now
18	91490-30020 Pin cotter	Buy now
19	63V-45945-00-EL Propeller (3x9-1/4 x9 -j1) UR	Buy now
19	63V-45947-00-EL Propeller (3x9-1/4 x8 -j) UR	Buy now
19	683-45941-00-EL Propeller (3x9-1/4"x12"-j) UR	Buy now
19	683-45943-00-EL Propeller (3x9-1/4"x10-1/2"-j) UR	Buy now
19	683-45945-00-EL Propeller (3X9-1/4"X9"-j) UR	Buy now
19	683-45952-00-EL Propeller (3X9-1/4"x9-3/4"-j) UR	Buy now
20	66M-45371-00 Tab-trim S	Buy now
21	97095-06016 Bolt, hexagon deep recess S	Buy now
22	92995-06600 Washer, plain (646) S	Buy now

Oil Pan



Ref	Part	
1	66M-41137-00-5B Guide, exhaust	Buy now
2	93101-12M63 Oil seal	Buy now
3	93606-12019 Pin, dowel (614)	Buy now
4	66M-11355-00 Seal, cylinder 1	Buy now
5	97095-06020 Bolt(7u8)	Buy now
6	92995-06600 Washer, plain (646)	Buy now
7	66M-41131-01-94 Manifold, Ext. 1	Buy now
8	66M-41133-00 Gasket, exhaust manifold 1	Buy now
9	97095-06016 Bolt, hexagon deep recess	Buy now
11	66M-41138-00 Seal, ext. 1	Buy now
12	66M-13421-00 Strainer 2	Buy now
13	66M-13417-00 Cover, Strainer	Buy now
14	66M-13416-00 Pipe Oil 1	Buy now
15	66M-24351-00 Band 1	Buy now
16	6G8-11575-00 Relief valve ass'y	Buy now

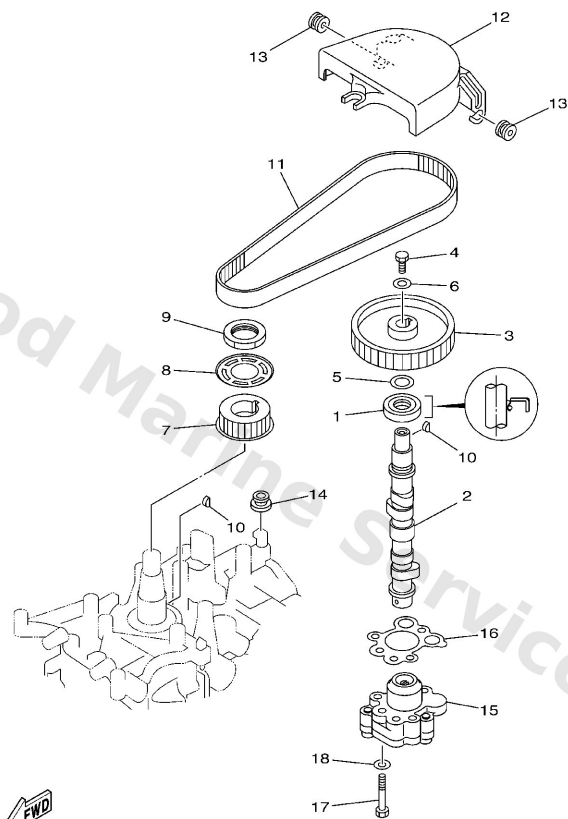
Oil Pan



F1

Ref	Part	
17	90340-14M06 Plug, straight screw(62y)	Buy now
18	90430-14M09 Gasket	Buy now
19	66M-15316-00 Damper 1	Buy now
20	66M-15362-00 Plug, Oil Level	Buy now

Oil Pump

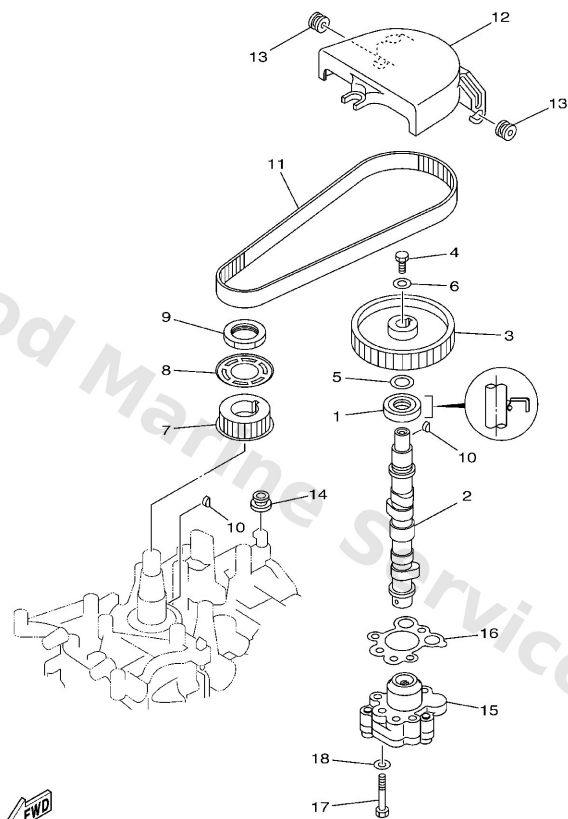


69A1300-2080

B7

Ref	Part	
1	93102-18M21 Oil seal (6g8)	Buy now
2	66M-12170-00 Camshaft assembly 1	Buy now
2	66M-12171-10 Camshaft 1	Buy now
3	66M-11537-00-94 Gear, driven	Buy now
4	97013-06016 Bolt, hexagon deep recess	Buy now
5	90201-13201 Washer 6474283300	Buy now
6	90201-06M94 Washer (6g8)	Buy now
7	66M-11536-10 Gear, drive	Buy now
8	66M-11557-00 Washer 1	Buy now
9	90170-28M37 Nut	Buy now
10	90280-03M01 Key woodruff 146115450000	Buy now
11	66M-46241-00 Belt	Buy now
12	66M-46297-00 Cover, dust	Buy now
13	90480-10M16 Grommet(6j8)	Buy now
14	90480-12072 Grommet(53y)	Buy now

Oil Pump

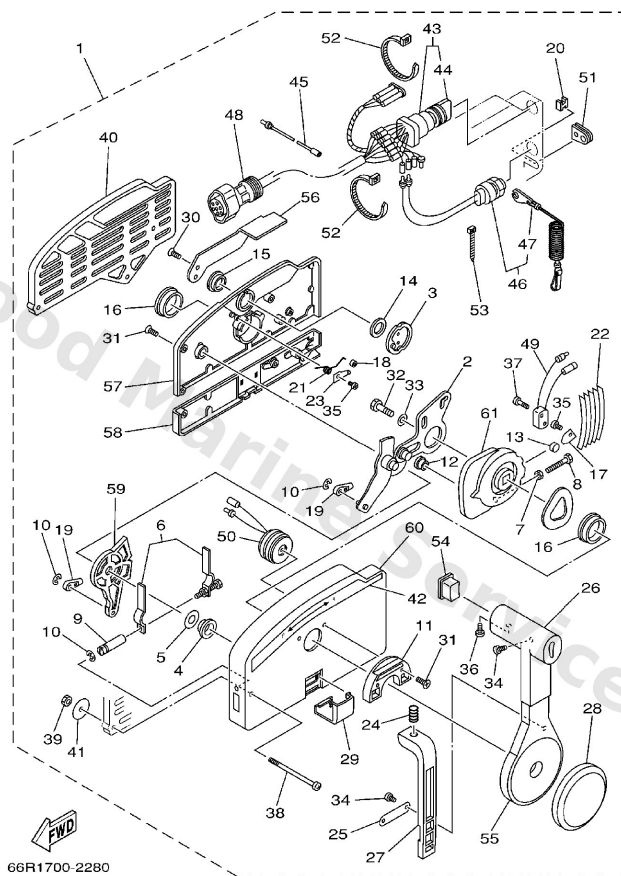


69A1300-2080

B7

Ref	Part	
15	66M-13300-10 Oil Pump assembly	Buy now
16	66M-13329-10 Gasket, pump cover	Buy now
17	97095-06035 Bolt(j52)	Buy now
18	92995-06600 Washer, plain (646)	Buy now

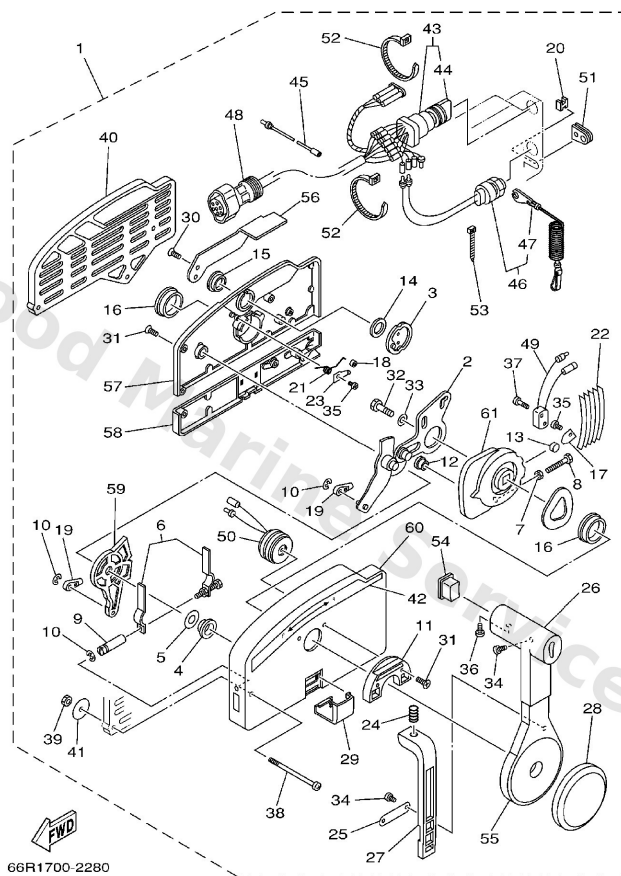
Remote Control Assy



A7

Ref	Part	
1	703-48203-15 Remote control assembly (7p) AP	Buy now
2	703-48261-01 Arm, throttle	Buy now
3	703-48153-00 Shaft, free accel.	Buy now
4	703-48235-00 Bushing	Buy now
5	703-48268-00 Spacer 3	Buy now
6	703-48264-00 Throttle, friction	Buy now
7	95380-05600 Nut, hexagon (663)	Buy now
8	97380-05025 Bolt	Buy now
9	703-48265-00 Shaft Friction	Buy now
10	93430-06024 Circlip (701)	Buy now
11	703-48245-00 Plate, lock	Buy now
12	703-48252-00 Roller, cam	Buy now
13	701-48248-00 Roller, free accel	Buy now
14	703-48198-00 Washer, wave 3	Buy now
15	703-48243-00 Bushing 3	Buy now

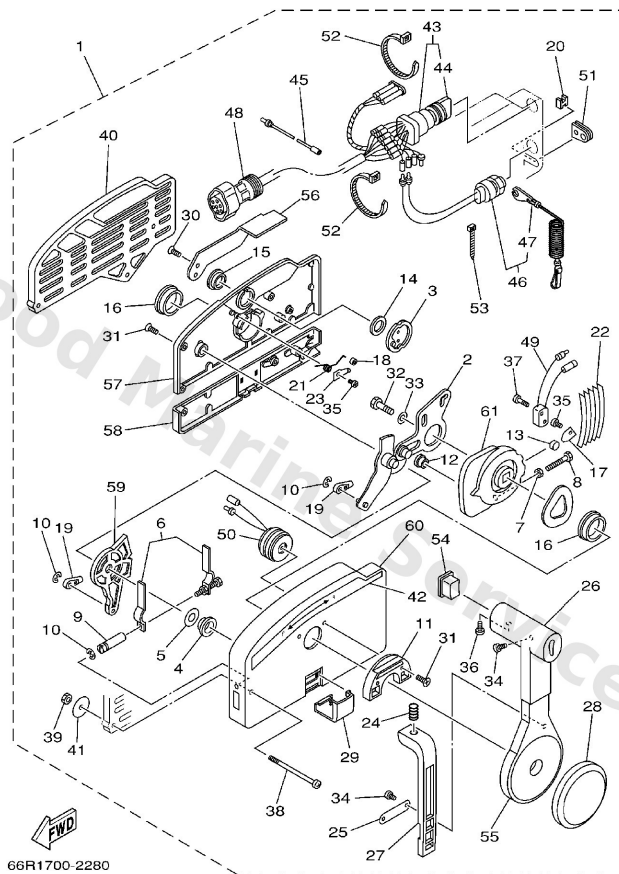
Remote Control Assy



A7

Ref	Part	
16	703-48236-00 Bushing	Buy now
17	703-48189-00 Retainer	Buy now
18	703-48234-00 Roller, detent	Buy now
19	703-48345-01 Cable end, remote control 2	Buy now
20	703-48358-00 Anchor, cable	Buy now
21	703-48244-00 Spring, free accel.	Buy now
22	703-48238-00 Spring, detent	Buy now
23	703-48246-00 Spacer 1	Buy now
24	703-48227-00 Spring, neutral lock	Buy now
25	703-48226-00 Plate, stopper	Buy now
26	703-48222-00 Grip, control lever SINGLE	Buy now
27	703-48223-00 Lock, neutral	Buy now
28	703-48225-00 Cover	Buy now
29	703-48219-00 Cover, lead	Buy now
30	703-48281-00 Screw, flat head	Buy now

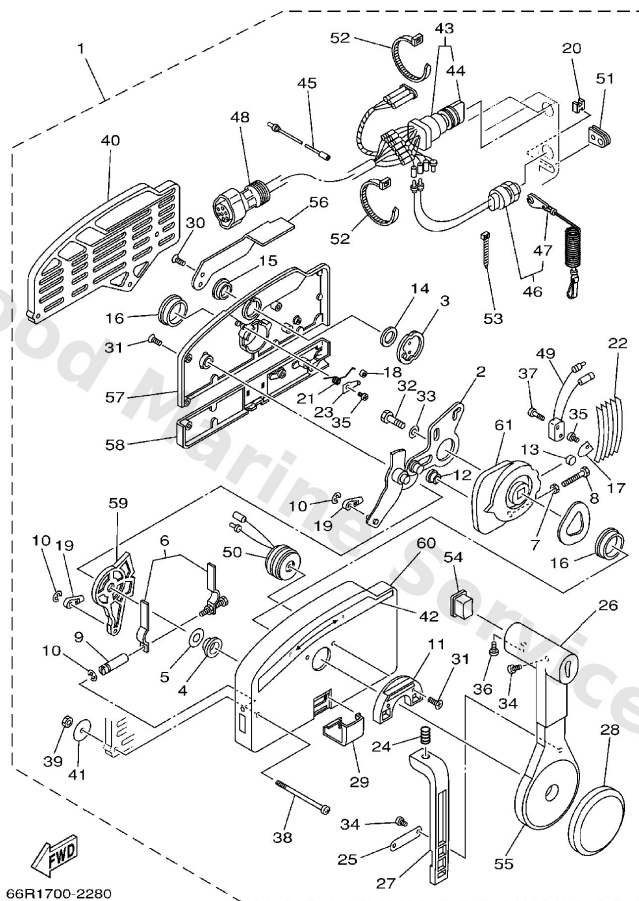
Remote Control Assy



A7

Ref	Part	
31	703-48282-00 Screw	Buy now
32	97380-08030 Bolt, hexagon (fj1)	Buy now
33	92990-08600 Washer, plain (663)	Buy now
34	98580-04010 Screw, pan head (e56)	Buy now
35	98580-04006 Screw, pan head (7h3)	Buy now
36	98580-05010 Screw, pan head(62x)	Buy now
37	98580-03015 Screw, pan head (n151)	Buy now
38	703-48291-10 Screw	Buy now
39	95380-06600 Nut(661)	Buy now
40	703-48293-10 Spacer, remote control SINGLE	Buy now
41	701-48287-00 Washer 1	Buy now
42	703-48215-00 Graphic	Buy now
43	703-82510-33 Main switch assembly	Buy now
44	703-82577-00 Cap, key	Buy now
45	703-82531-00 Wire, lead	Buy now

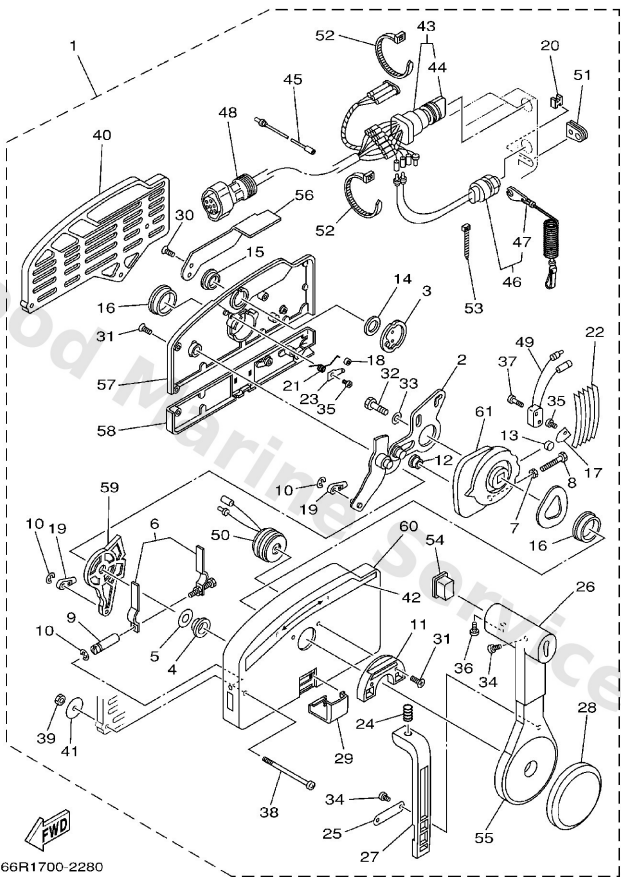
Remote Control Assy



A7

Ref	Part	
46	688-82575-01 Engine stop switch assembly	Buy now
47	682-82556-00 Lanyard, stop switch	Buy now
48	688-82586-21 Extension, wire harness L)5M (7P)	Buy now
49	703-82540-00 Neutral switch assembly	Buy now
50	703-83383-02 Buzzer	Buy now
51	703-48284-00 Grommet	Buy now
52	703-82591-00 Band	Buy now
53	703-82592-00 Band	Buy now
54	703-48224-00 Cover, control lever WITHOUT PT/T SW.	Buy now
55	703-48221-00 Grip	Buy now
56	703-48152-00 Knob, free accel	Buy now
57	703-48212-00 Rear housing	Buy now
58	703-48213-00 Back, panel	Buy now
59	703-48271-00 Arm, shift	Buy now
60	703-48211-01 Housing,1	Buy now

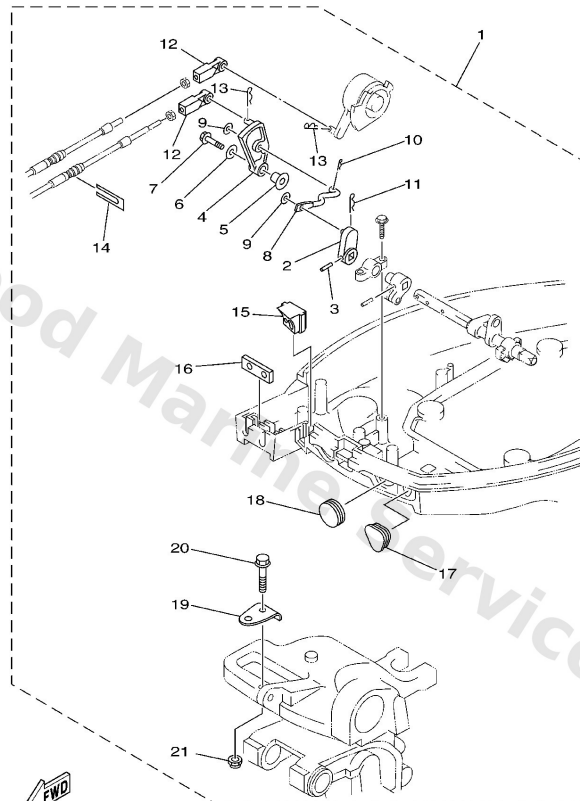
Remote Control Assy



A7

Ref	Part	
61	703-48232-00 Drive gear	Buy now

Remote Control Attachment

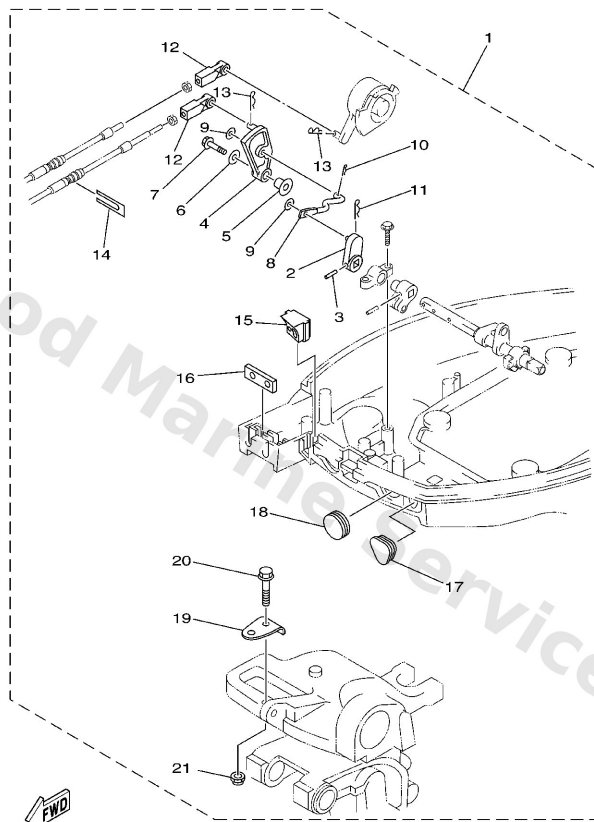


66M0010-9190

E2

Ref	Part	
1	66M-48501-00 Remote cont. attachment assembly. AP	Buy now
2	65W-44142-00 Joint	Buy now
3	90254-03M05 Pin, spring	Buy now
4	65W-44125-00 Lever, shift rod	Buy now
5	90387-06M29 Collar (6a0)	Buy now
6	90201-06M31 Washer (6a0)	Buy now
7	97595-06525 Bolt, hexagon w/w deep recess	Buy now
8	66M-44192-00 Joint, rod 1	Buy now
9	90201-05M06 Washer, plate(61u)	Buy now
10	90468-10005 Pin, hair 6264123500	Buy now
11	90468-18008 Clip 620436610000	Buy now
12	663-48344-00 Cable end, remote control	Buy now
14	6H3-48538-00 Clamp, cable	Buy now
15	66M-42725-20 Grommet	Buy now
16	62Y-42727-00 Grommet	Buy now

Remote Control Attachment

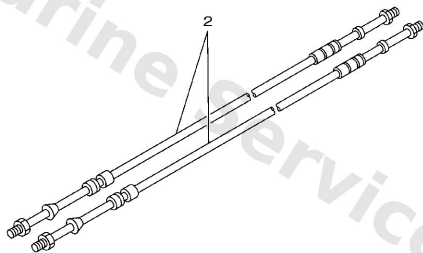
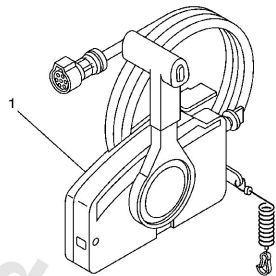


66M0010-9190

E2

Ref	Part	
17	65W-26326-10 Grommet	Buy now
18	65W-42726-10 Grommet	Buy now
19	63V-48511-01 Hook, steering	Buy now
20	97575-08535 Bolt(70w)	Buy now
21	90185-08057 Nut, nylon (6j8)	Buy now

Remote Control Box

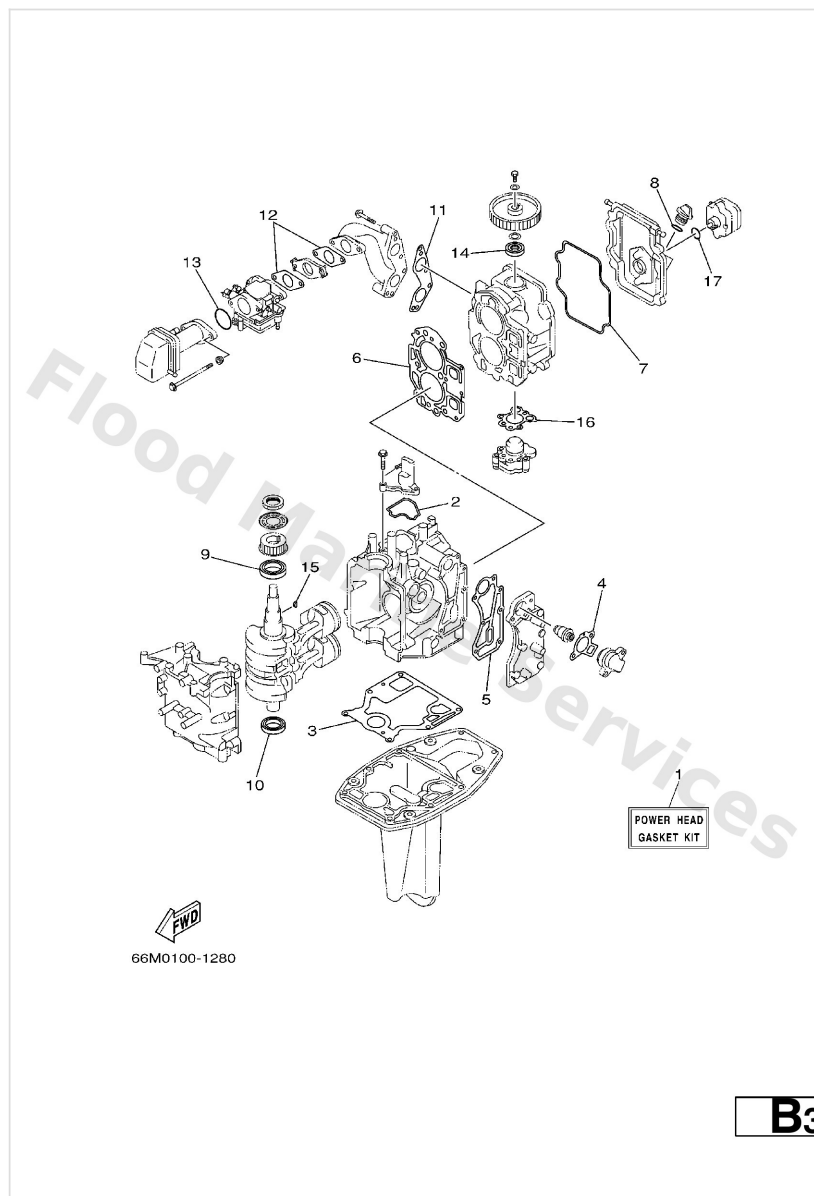


67M0100-8280

A6

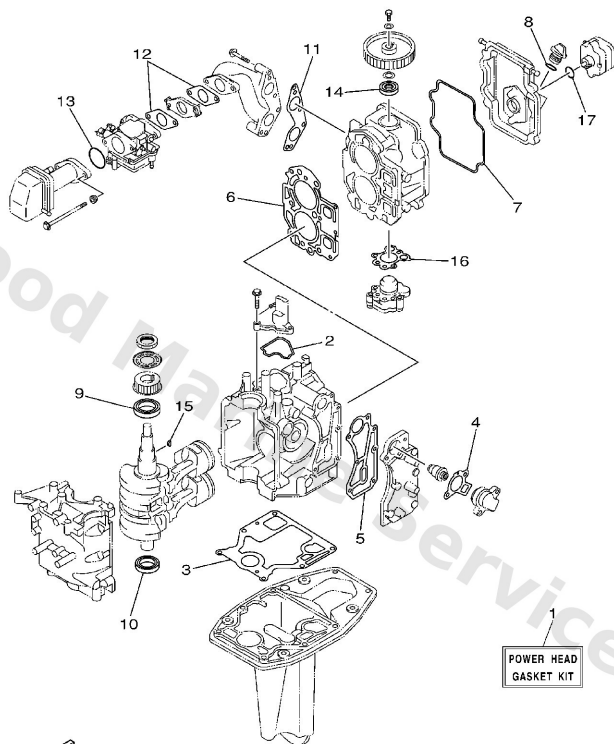
Ref	Part	
1	703-48203-15 Remote control assembly (7p) AP	Buy now
2	701-48310-80 Cable, Remote Control L=10F UR	Buy now
2	701-48310-90 Cable, Remote Control L=11F UR	Buy now
2	701-48320-00 Cable, Remote Control L=12F UR	Buy now

Repair Kit 1



Ref	Part	
1	66M-W0001-01 Power head gasket kit	Buy now
2	66M-11357-00 Seal, cylinder 3	Buy now
3	66M-11351-00 Gasket, cylinder	Buy now
4	62Y-12414-00 Gasket, cover	Buy now
5	66M-41114-00 Gasket, exhaust outer cover	Buy now
6	66M-11181-00 Gasket, cylinder head 1	Buy now
7	66M-11356-00 Seal, cylinder 2	Buy now
8	93210-24M79 O-ring	Buy now
9	93102-35M51 Oil seal	Buy now
10	93102-25M52 Oil seal	Buy now
11	66M-13645-00 Gasket, manifold 1	Buy now
12	66M-13646-00 Gasket, manifold 2	Buy now
13	93210-35M86 O-ring(6I2)	Buy now
14	93102-18M21 Oil seal (6g8)	Buy now
15	90280-03M01 Key woodruff 146115450000	Buy now

Repair Kit 1

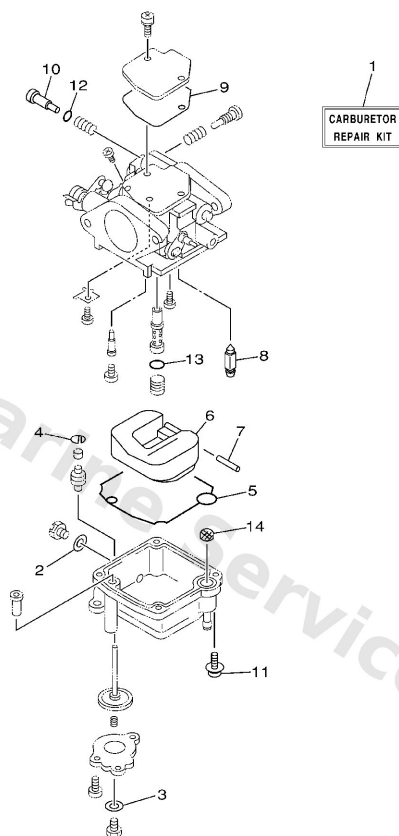


FWD
66M0100-1280

B3

Ref	Part	
16	66M-13329-10 Gasket, pump cover	Buy now
17	93210-20M65 O-ring	Buy now

Repair Kit 2

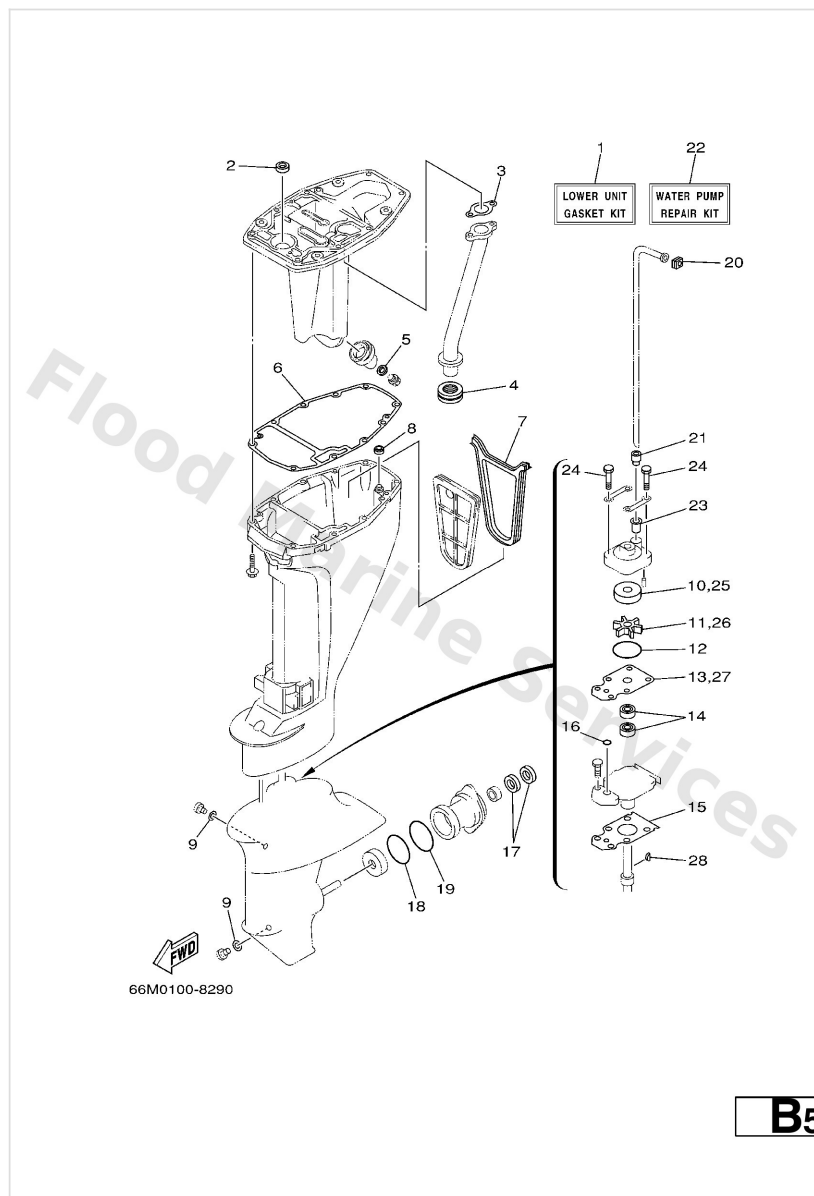


66M0100-8280

B4

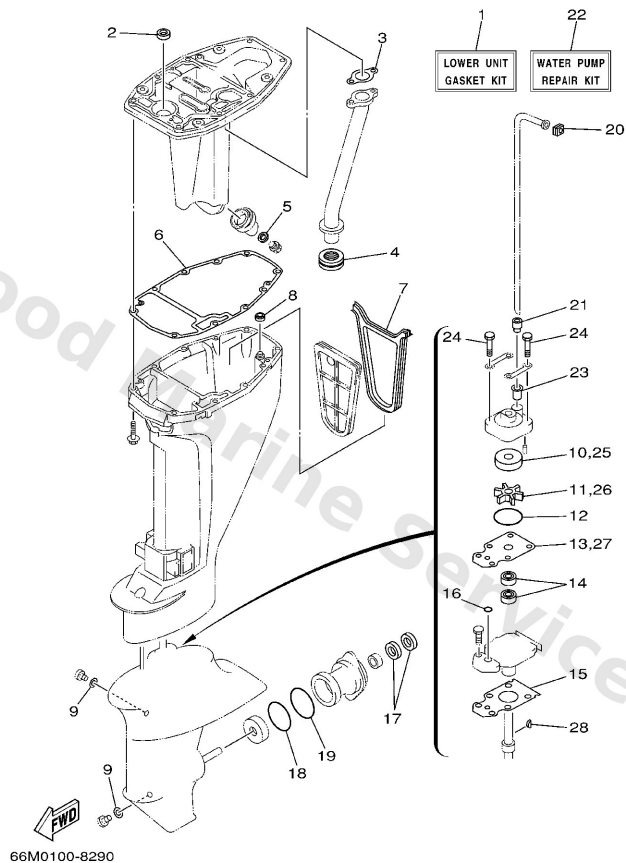
Ref	Part	
1	66M-W0093-01 Carburetor repair kit	Buy now
2	66M-14398-00 Gasket	Buy now
3	6L2-14398-00 Gasket	Buy now
4	66M-14377-00 Stopper	Buy now
5	66M-14384-00 Gasket, float chamber	Buy now
6	6L2-14385-00 Float	Buy now
7	6E5-14386-01 Pin, float	Buy now
8	6L2-14392-00 Valve, needle	Buy now
9	62Y-14399-00 Gasket	Buy now
10	5H0-14323-00 Pilot screw set	Buy now
11	97980-04112 Screw, pan head (686)	Buy now
12	62Y-14397-00 O-ring	Buy now
13	6F5-14397-00 O-ring	Buy now
14	66M-14827-00 Filter	Buy now

Repair Kit 3



Ref	Part	
1	66M-W0001-20 Lower Unit Gasket Kit	Buy now
2	93101-12M63 Oil seal	Buy now
3	66M-41133-00 Gasket, exhaust manifold 1	Buy now
4	66M-41138-00 Seal, ext. 1	Buy now
5	90430-14M09 Gasket	Buy now
6	66M-45113-00 Gasket, upper casing	Buy now
7	66M-45115-00 Gasket, upper casing	Buy now
8	66M-45128-00 Seal 2	Buy now
9	90430-08020 Gasket	Buy now
10	63V-44322-00 Insert, cartridge	Buy now
11	63V-44352-01 Impeller	Buy now
12	93210-44398 O-ring(55x)	Buy now
13	63V-44323-00 Outer plate, cartridge	Buy now
14	93101-20048 Oil seal (20x30x6-648)	Buy now
15	63V-45315-A0 Packing, lower casing	Buy now

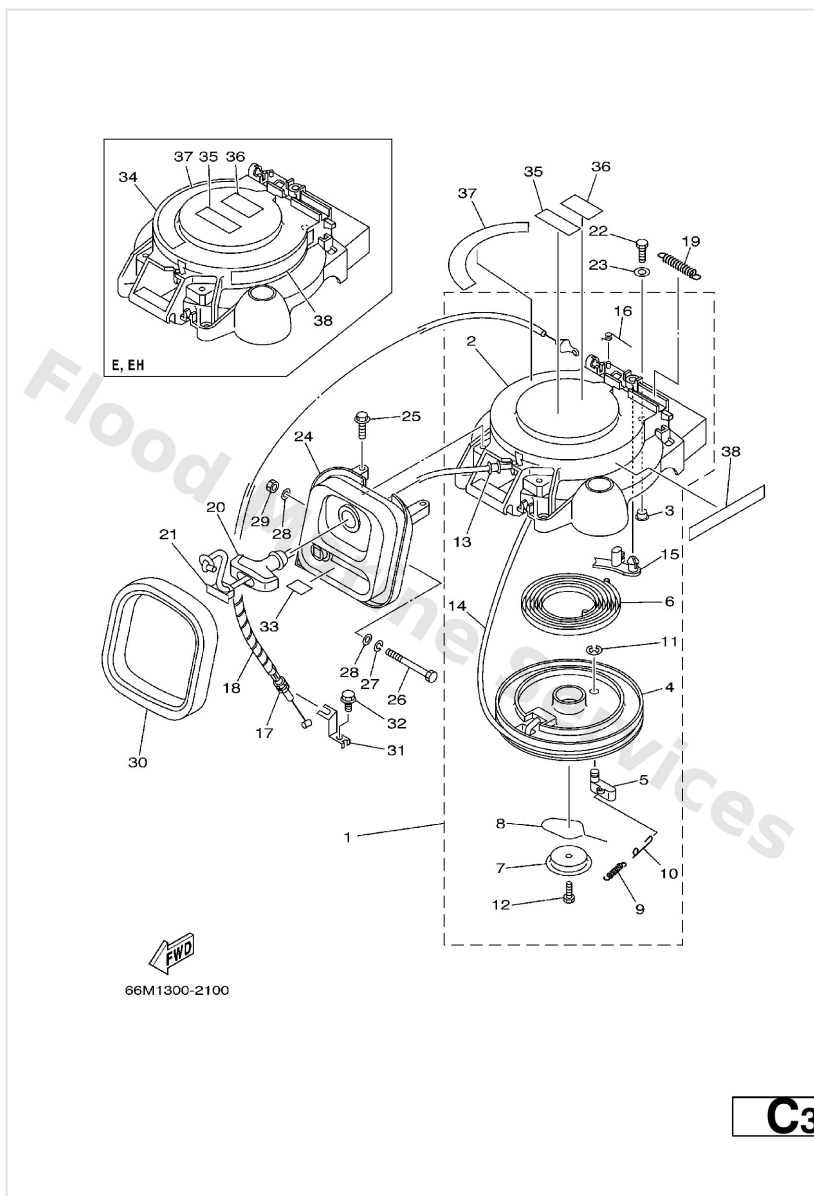
Repair Kit 3



B5

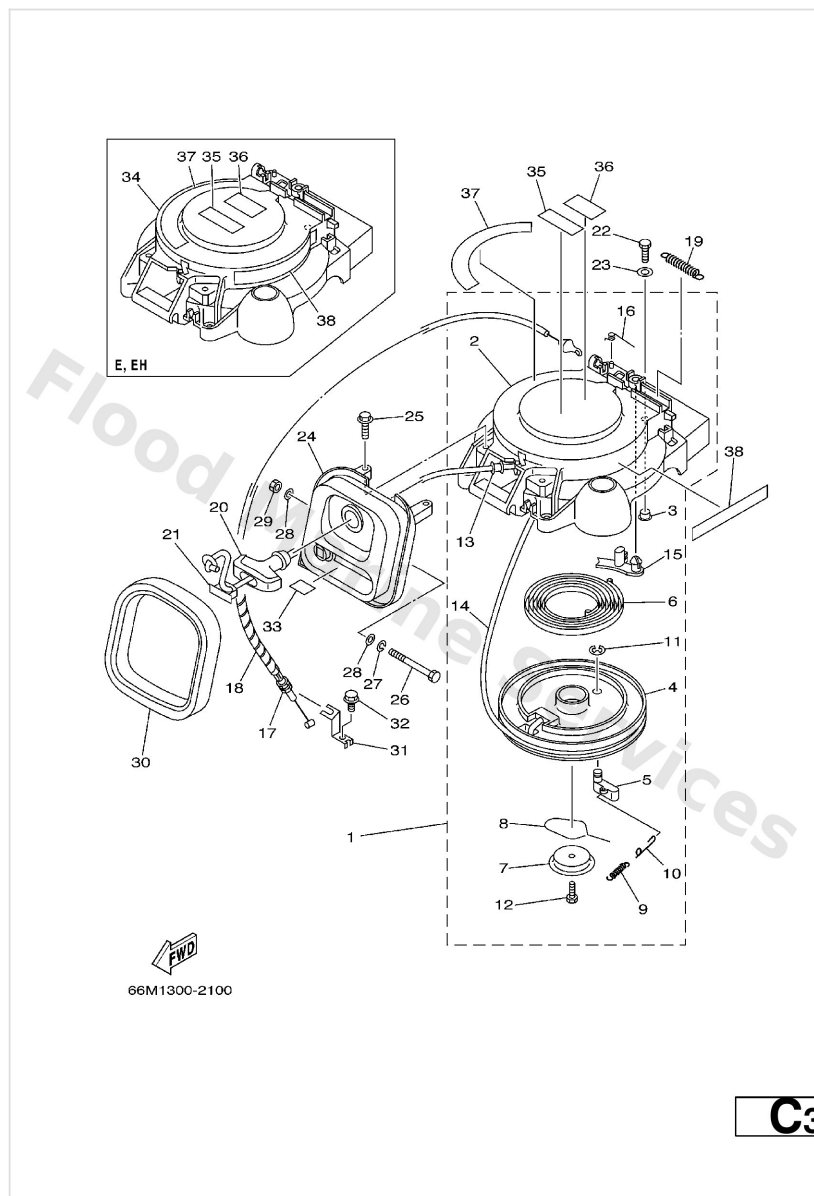
Ref	Part	
16	93210-06ME6 O-ring	Buy now
17	93101-17054 Oil seal (17x30x6-650)	Buy now
18	93210-57M09 O-ring (683)	Buy now
19	93210-56M80 O-ring(6j8)	Buy now
20	63V-44365-10 Damper, water seal 1	Buy now
21	63V-44368-00 Rubber, water seal 4	Buy now
22	63V-W0078-00 Water pump repair kit	Buy now
23	647-44366-00 Damper, water seal 2	Buy now
24	97080-08045 Bolt, hexagon	Buy now
28	664-44338-00 Key, woodruff	Buy now

Starter



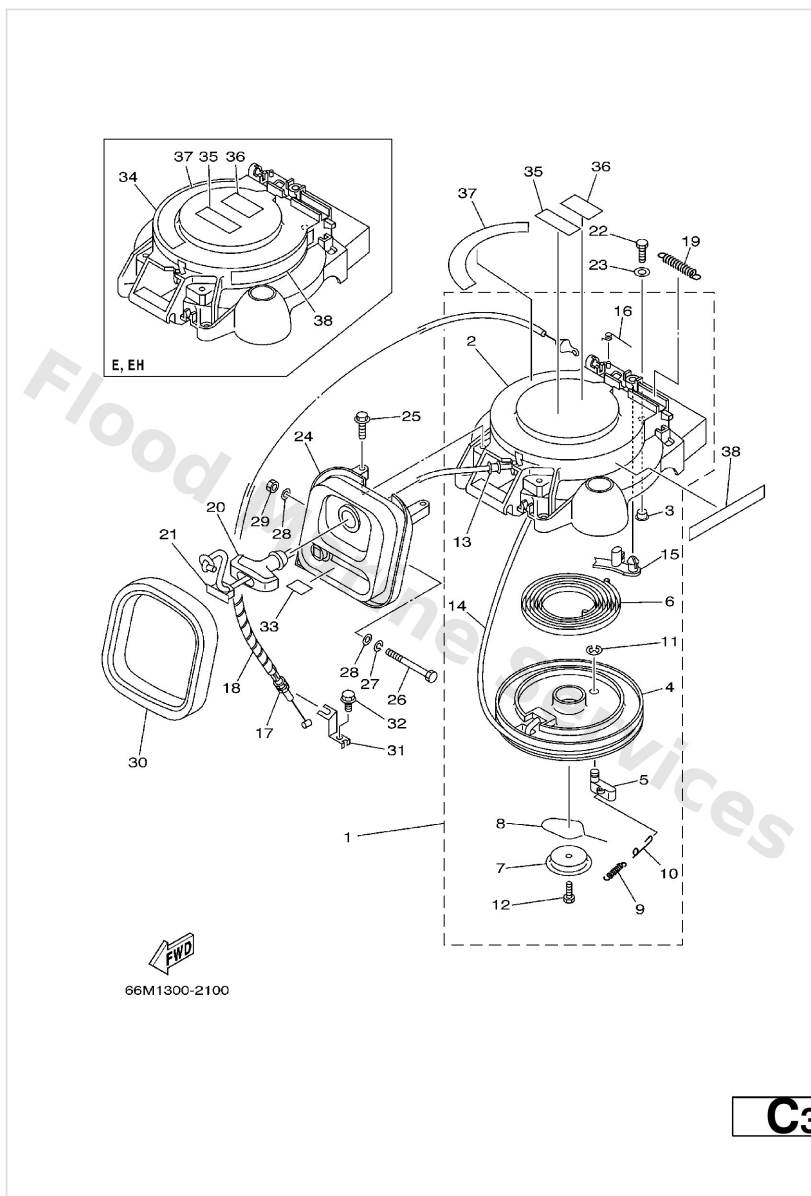
Ref	Part	
1	66M-15710-01 Starter assembly	Buy now
2	66M-15711-01 Case, starter	Buy now
3	90387-06M05 Collar(6h4)	Buy now
4	63V-15714-00 Drum, sheave	Buy now
5	63V-15741-00 Pawl, drive	Buy now
6	63V-15713-00 Spring, starter	Buy now
7	63V-15716-00 Plate, drive	Buy now
8	63V-15705-01 Spring, drive pawl	Buy now
9	63V-15767-01 Spring	Buy now
10	63V-15784-01 Spring, return	Buy now
11	63V-15744-00 Circlip	Buy now
12	63V-15768-00 Screw	Buy now
13	63V-15764-00 Collar 1	Buy now
14	* item_description	Buy now
15	66T-15794-00 Stopper	Buy now

Starter



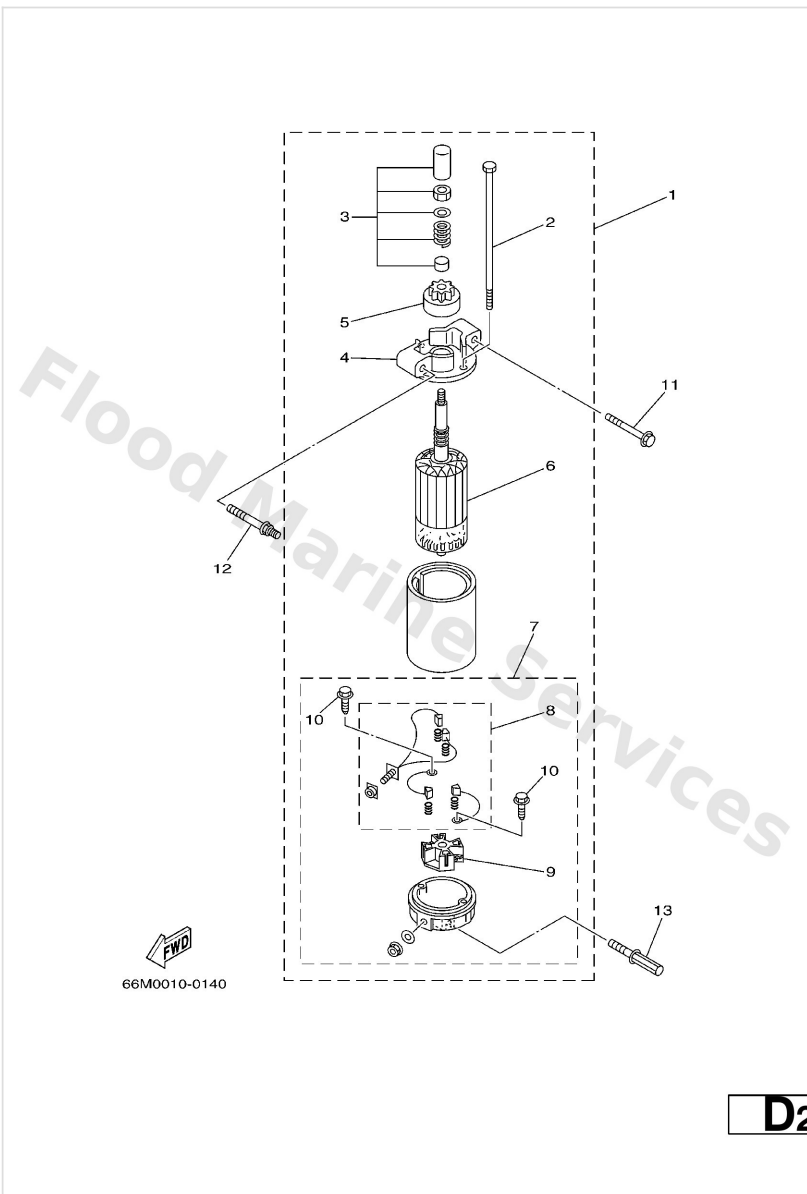
Ref	Part	
16	66T-15734-00 Spring, return	Buy now
17	66M-15770-00 Cable comp., starter stop	Buy now
18	90446-06M90 Hose	Buy now
19	66T-15731-00 Retainer, spring	Buy now
20	6G1-15755-00 Handle, starter	Buy now
21	6G1-15779-00 Cover	Buy now
22	97095-06020 Bolt(7u8)	Buy now
23	92995-06600 Washer, plain (646)	Buy now
24	66M-15758-00 Guide, Rope	Buy now
24	66M-15758-10 Guide, Rope	Buy now
25	90119-06M59 Bolt, with washer	Buy now
26	97095-06090 Bolt(62y)	Buy now
27	92995-06100 Washer(6a1)	Buy now
28	90201-06M05 Washer, plate(6e3)	Buy now
29	95380-06700 Nut	Buy now

Starter



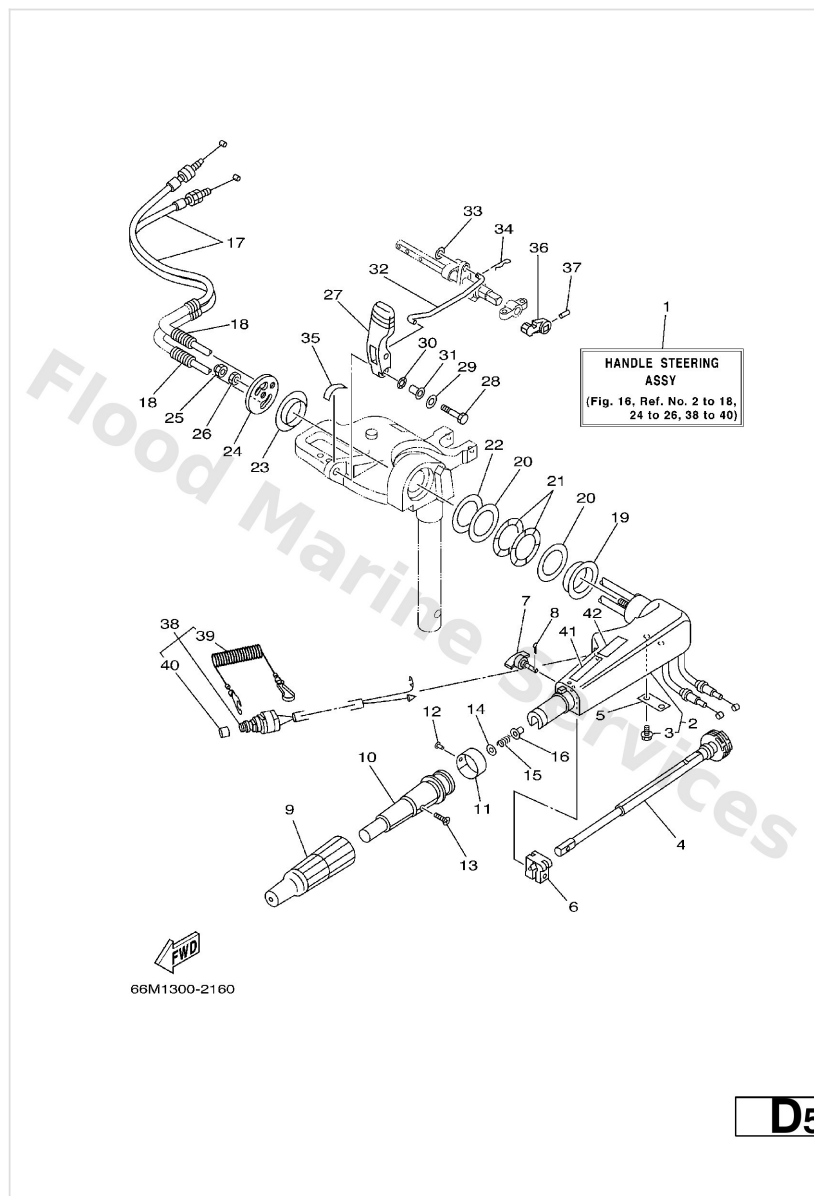
Ref	Part	
30	66M-15762-00 Seal Rubber 2	Buy now
31	66M-15774-00 Stay 4	Buy now
32	90109-06M86 Bolt	Buy now
33	66M-84342-00 Seat, Emblem	Buy now
34	66M-15711-10 Case, starter	Buy now
35	6A1-83625-41 Mark 5	Buy now
36	6A1-83625-51 Mark 5	Buy now
37	66M-14427-60 Label Instruction	Buy now
38	6G8-13437-64 Mark, caution	Buy now

Starting Motor



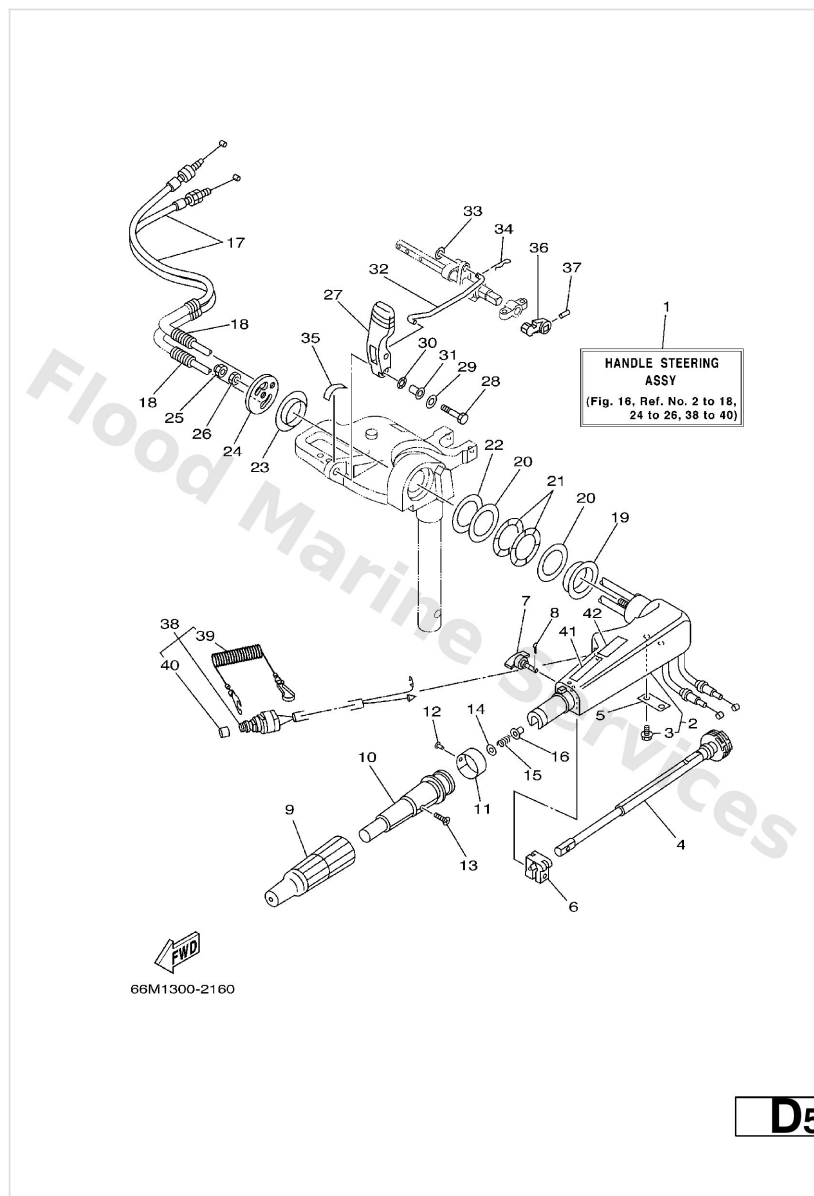
Ref	Part	
1	66M-81800-01 Starting motor assembly	Buy now
2	65W-81826-00 Bolt	Buy now
3	65W-81857-01 Retainer	Buy now
4	66M-81830-00 Front bracket assembly	Buy now
5	65W-81807-00 Gear assembly, starting motor	Buy now
6	65W-81850-01 Armature assembly	Buy now
7	66M-81820-00 Rear bracket assembly	Buy now
8	65W-81801-00 Brush set	Buy now
9	65W-81840-00 Brush holder assembly	Buy now
10	65W-81825-00 Screw	Buy now
11	90119-08M39 Bolt, with washer	Buy now
12	90109-08M78 Bolt	Buy now
13	90109-08M85 Bolt	Buy now

Steering



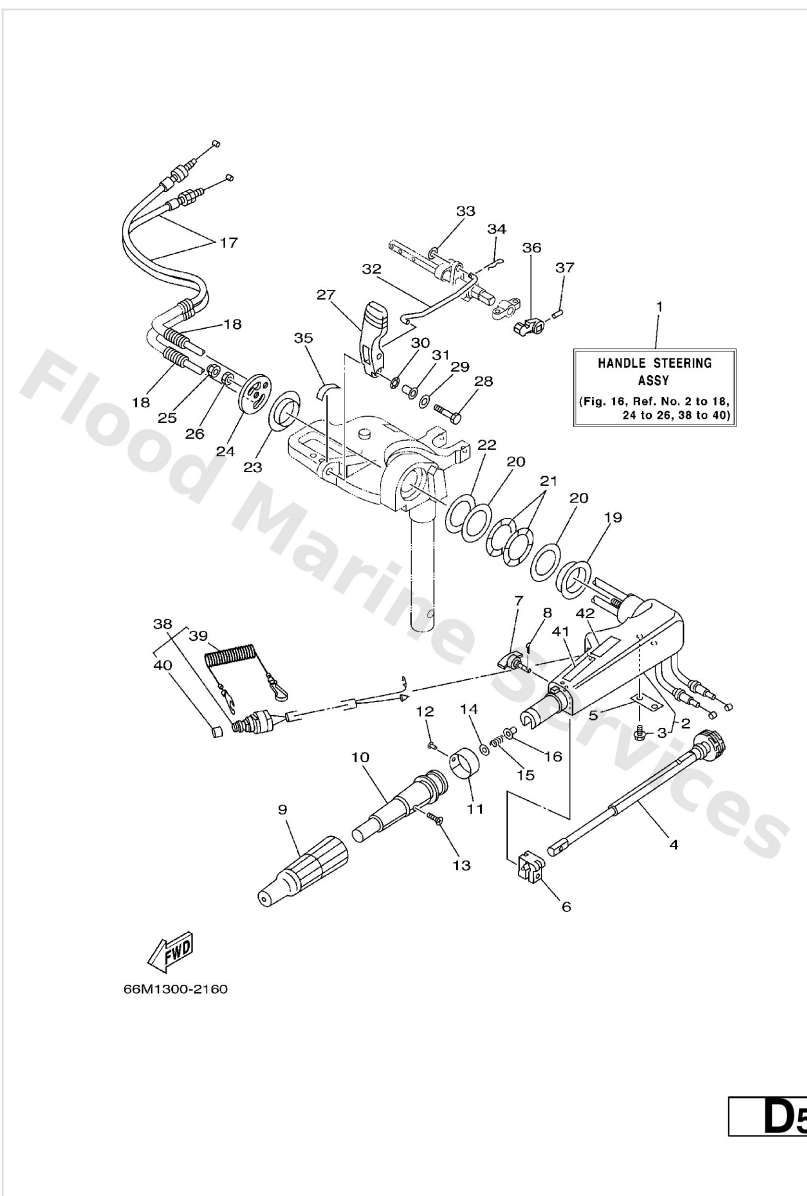
Ref	Part	
3	90109-06M86 Bolt	Buy now
4	65W-42138-00 Lever, throttle	Buy now
5	65W-42159-00 Stay	Buy now
6	6G1-42126-00 Piece, friction	Buy now
7	65W-42125-00 Bolt, friction adjusting	Buy now
8	91490-16010 Pin, cotter	Buy now
9	66M-42177-00 Rubber, handle	Buy now
10	66M-42119-00 Grip, steering handle	Buy now
11	689-42137-20 Indicator, Throttle	Buy now
12	90269-02M09 Rivet(6I5)	Buy now
13	90149-05M13 Screw, countersunk	Buy now
14	92903-10600 Washer, plate	Buy now
15	90501-23215 Spring (655)	Buy now
16	90386-08032 Bushing (650)	Buy now
17	66M-26311-00 Cable, throttle 1	Buy now

Steering



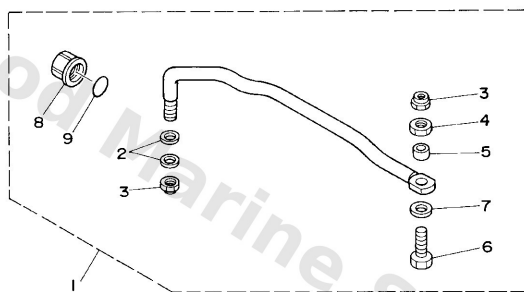
Ref	Part	
18	90446-10M87 Hose	Buy now
19	90386-40MA0 Bushing	Buy now
20	90201-43M00 Washer, plate	Buy now
21	90206-43M22 Washer, wave	Buy now
22	90202-43M57 Washer, plate	Buy now
23	90386-40M99 Bush	Buy now
24	66M-42131-01 Cover, handle steering	Buy now
25	95780-10300 Nut, nylon (6e5)	Buy now
26	95380-10700 Nut (682)	Buy now
27	66M-44111-01 Handle, gear shift	Buy now
28	97095-06030 Bolt(jf7)	Buy now
29	92995-06600 Washer, plain (646)	Buy now
30	90206-10M04 Washer, wave (676)	Buy now
31	90387-06M78 Collar	Buy now
32	66M-44124-00 Link, shift rod	Buy now

Steering



Ref	Part	
33	92990-06200 Ybs66-6 washer, plain	Buy now
34	90468-18008 Clip 620436610000	Buy now
35	6E0-44191-11 Indicator, shift	Buy now
36	65W-44173-00 Lever, shift control FOR NEWTRAL SW.	Buy now
37	90254-03M05 Pin, spring FOR NEWTRAL SW.	Buy now
38	65W-82575-01 Engine stop switch assembly	Buy now
39	682-82556-00 Lanyard, stop switch	Buy now
40	689-8257Y-00 Cap	Buy now
41	6E0-83627-41 Label, caution 7	Buy now
42	6E0-83627-51 Label, Caution 7	Buy now

Steering Guide

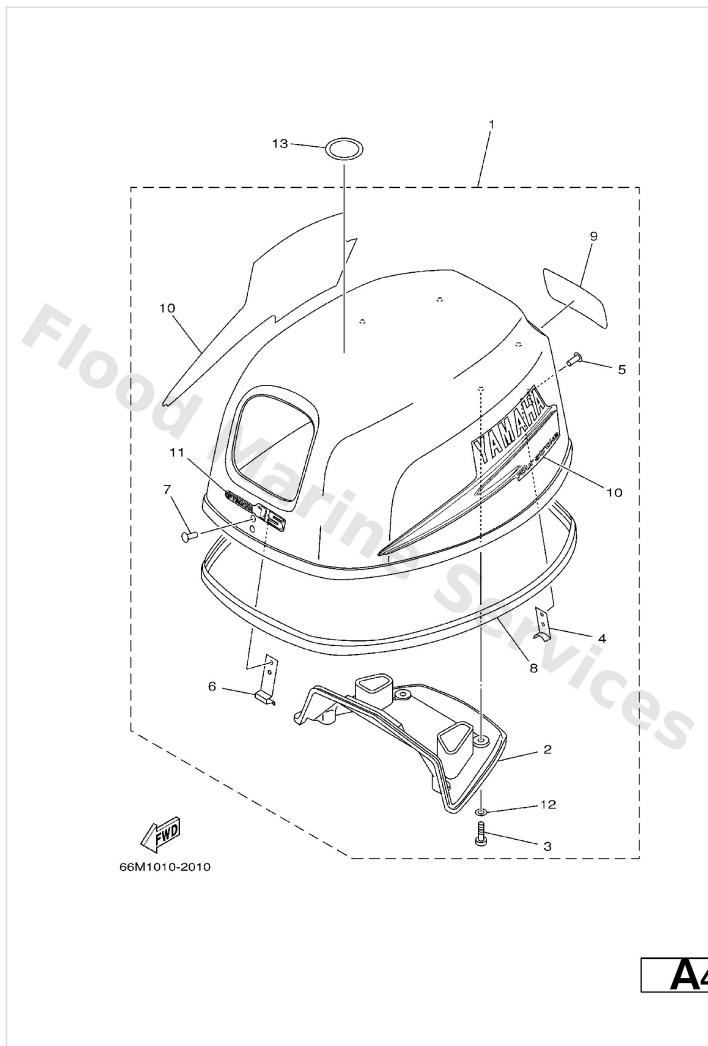


63V0100-5210

A5

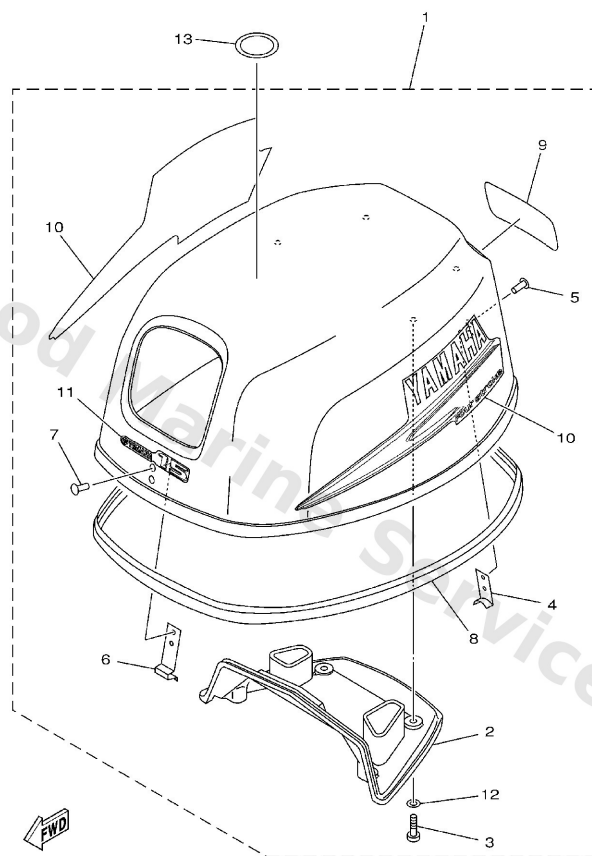
Ref	Part	
1	63V-61350-00 Steering guide attachment kit AP	Buy now
2	90201-10M20 Washer, plate (663)	Buy now
3	90185-09M01 Nut, nylon (663)	Buy now
4	90170-09M03 Nut (689)	Buy now
5	90387-10M42 Coller (688)	Buy now
6	6E5-61355-00 Bolt	Buy now
7	90201-10M63 Washer, plate	Buy now
8	6E5-43145-01 Cap, clamp bracket	Buy now
9	93210-16275 O-ring	Buy now

Top Cowling



Ref	Part	
1	66M-42610-10-4D Top Cowling assembly F15A	Buy now
1	66N-42610-10-4D Top Cowling assembly F9.9C	Buy now
1	69V-42610-10-4D Top Cowling assembly F13.5A	Buy now
2	66M-42613-00 Molding Air Duct	Buy now
3	97780-60520 Screw, tapping(6k8)	Buy now
4	6E0-42651-02 Hook	Buy now
5	90266-04M04 Rivet(6e7)	Buy now
6	6E7-42652-00 Hook	Buy now
8	66M-42615-00 Seal	Buy now
9	66M-42678-20 Graphic Front F15A	Buy now
9	66N-42678-20 Graphic, rear F9.9C	Buy now
9	69V-42678-20 Graphic Rear F13.5A	Buy now
10	66M-W0070-20 Graphic set	Buy now
11	66M-42677-00 Graphic, front F15A	Buy now
11	66N-42677-00 Graphic, Front F9.9C	Buy now

Top Cowling

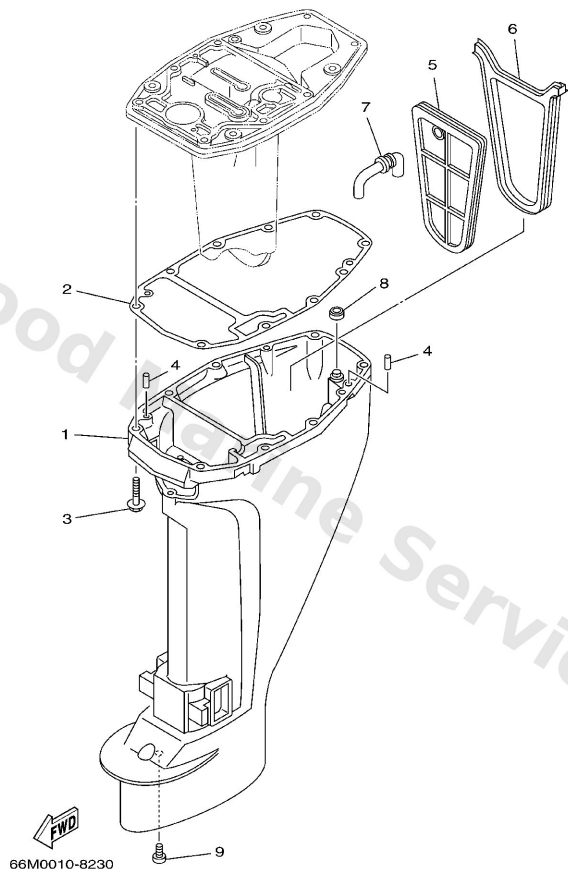


66M1010-2010

A4

Ref	Part	
11	69V-42677-00 Graphic Rear F13.5A	Buy now
12	90202-05M38 Washer, plate(6l2)	Buy now
13	67F-13434-02 Label, Caution	Buy now

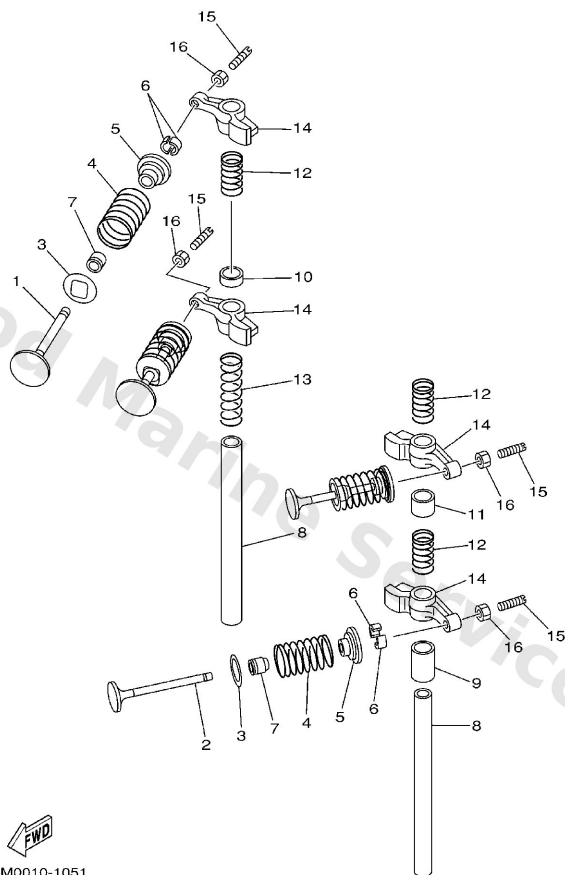
Upper Casing



E7

Ref	Part	
1	66M-45111-00-4D Casing, upper S	Buy now
1	66M-45111-10-4D Casing, upper L	Buy now
2	66M-45113-00 Gasket, upper casing	Buy now
3	97575-08545 Bolt, hexagon w/w deep recess	Buy now
4	93606-12019 Pin, dowel (614)	Buy now
5	66M-45126-00 Plate, Seal Damper	Buy now
6	66M-45115-00 Gasket, upper casing	Buy now
7	66M-45136-00 Pipe	Buy now
8	66M-45128-00 Seal 2	Buy now
9	90157-06M06 Screw, pan head(6m7)	Buy now

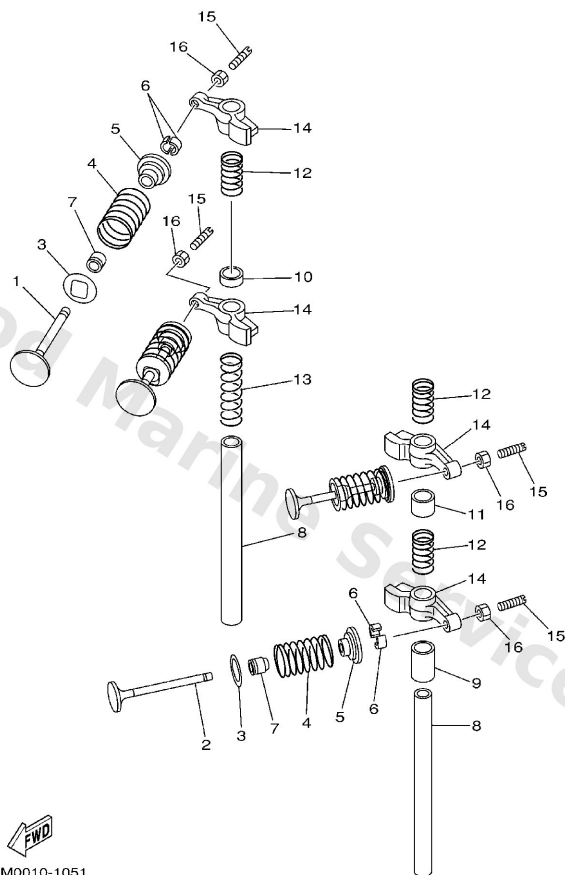
Valve



B2

Ref	Part	
1	66M-12111-00 Valve, intake	Buy now
2	66M-12121-00 Valve, exhaust	Buy now
3	66M-12116-00 Seat, valve spring	Buy now
4	66M-12113-00 Spring, valve inner	Buy now
5	30X-12117-00 Retainer, valve spring	Buy now
6	30X-12118-00 Cotter, valve	Buy now
7	51Y-12119-00 Seal, valve stem	Buy now
8	66M-12146-00 Shaft, rocker	Buy now
9	90387-13M56 Collar (6g8)	Buy now
10	90387-13001 Collar	Buy now
11	90387-13002 Collar	Buy now
12	90501-12M40 Spring, compression (6g8)	Buy now
13	90501-12M41 Spring Compression (6G8)	Buy now
14	66M-12151-10 Arm, Valve Rocker	Buy now
15	62Y-12159-00 Screw Valve Adjusting	Buy now

Valve



B2

Ref	Part	
16	62Y-12158-00 Nut, lock	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.