



# Yamaha F15AEP 2005

## Parts Manual

[www.floodmarine.co.uk](http://www.floodmarine.co.uk)

+44 2882 246 539

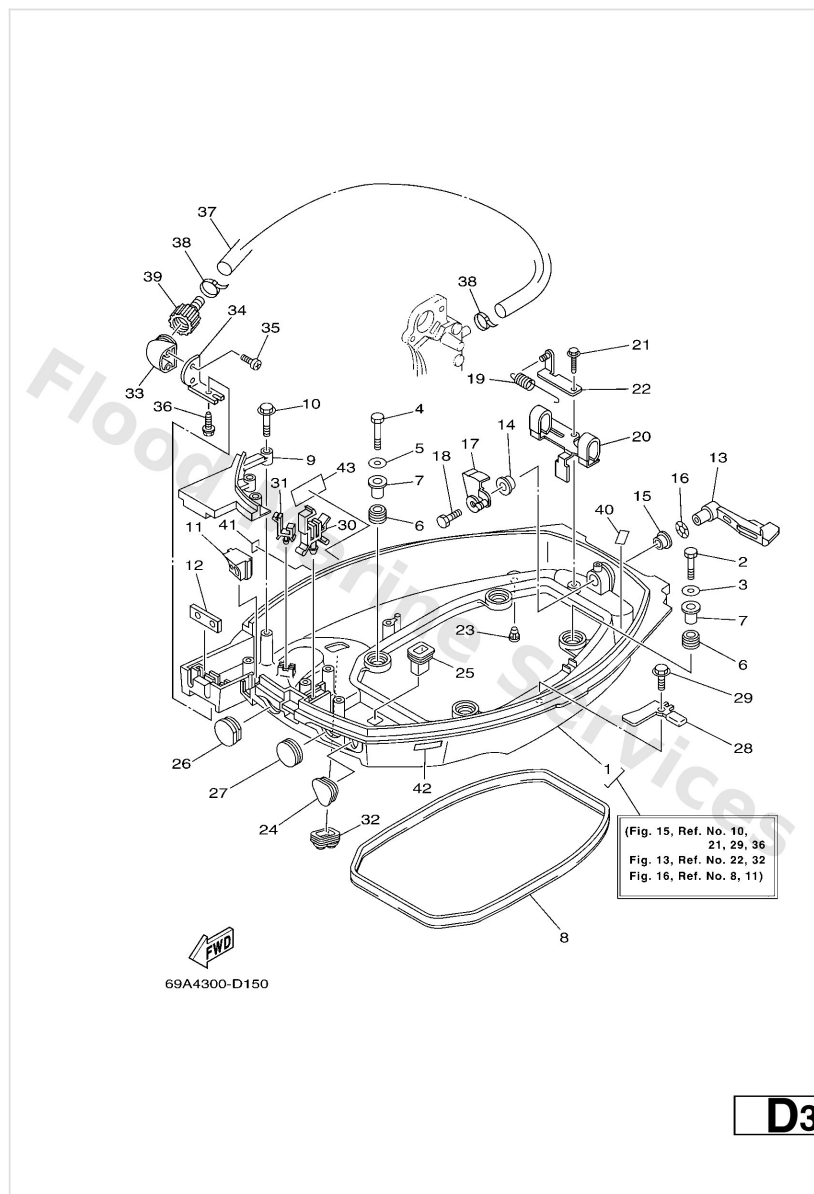
Authorised Yamaha Dealers



# Contents

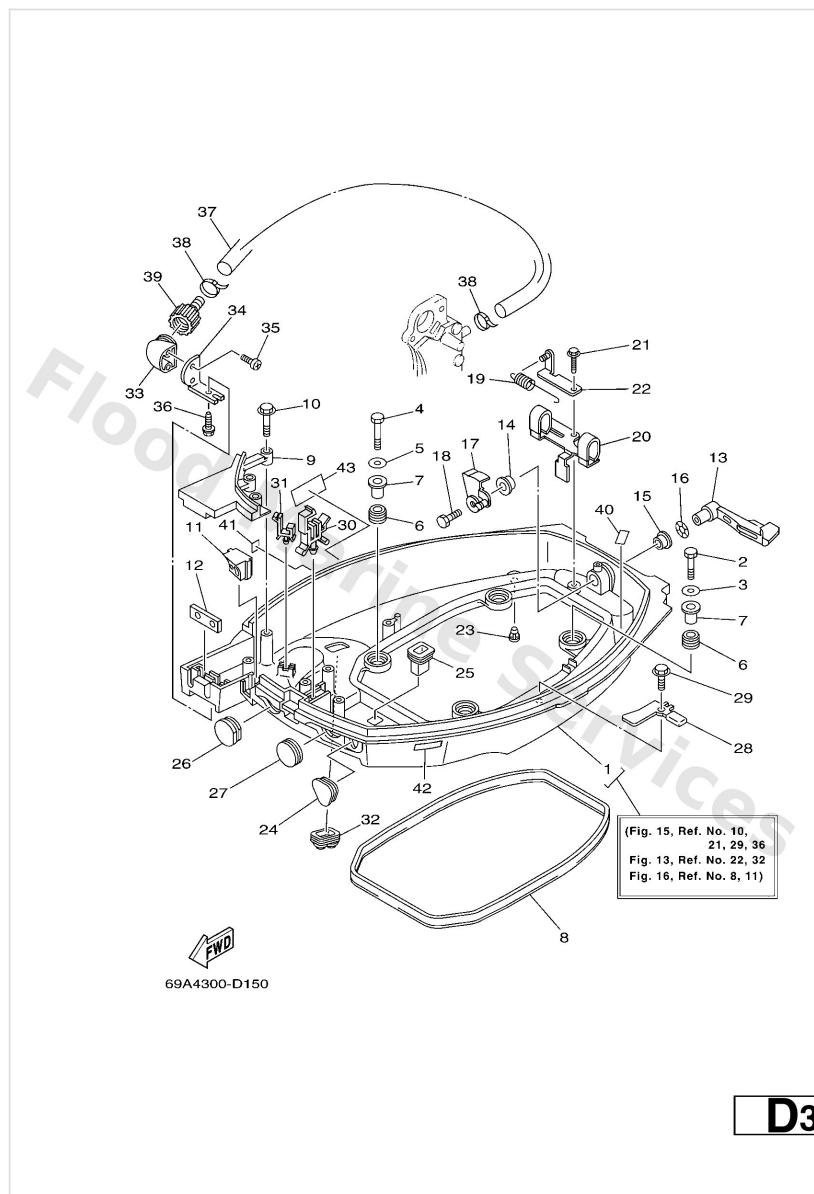
|                                   |    |
|-----------------------------------|----|
| <b>BOTTOM COWLING</b>             | 3  |
| <b>BRACKET 1</b>                  | 6  |
| <b>BRACKET 2</b>                  | 9  |
| <b>CARBURETOR</b>                 | 12 |
| <b>CONTROL</b>                    | 15 |
| <b>CRANKSHAFT &amp; PISTON</b>    | 18 |
| <b>CYLINDER &amp; CRANKCASE 1</b> | 20 |
| <b>CYLINDER &amp; CRANKCASE 2</b> | 23 |
| <b>ELECTRICAL 1</b>               | 25 |
| <b>ELECTRICAL 2</b>               | 27 |
| <b>FUEL</b>                       | 30 |
| <b>FUEL TANK</b>                  | 33 |
| <b>GENERATOR</b>                  | 34 |
| <b>INTAKE</b>                     | 35 |
| <b>LOWER CASING &amp; DRIVE 1</b> | 37 |
| <b>LOWER CASING &amp; DRIVE 2</b> | 42 |
| <b>OIL PAN</b>                    | 44 |
| <b>OIL PUMP</b>                   | 46 |
| <b>POWER TILT ASSY</b>            | 48 |
| <b>REMOTE CONTROL ASSY</b>        | 53 |
| <b>REMOTE CONTROL BOX</b>         | 58 |
| <b>REPAIR KIT 1</b>               | 59 |
| <b>REPAIR KIT 2</b>               | 61 |
| <b>REPAIR KIT 3</b>               | 62 |
| <b>STARTER</b>                    | 64 |
| <b>STARTING MOTOR</b>             | 66 |
| <b>STEERING GUIDE</b>             | 67 |
| <b>TOP COWLING</b>                | 68 |
| <b>UPPER CASING</b>               | 70 |
| <b>VALVE</b>                      | 71 |

# Bottom Cowling



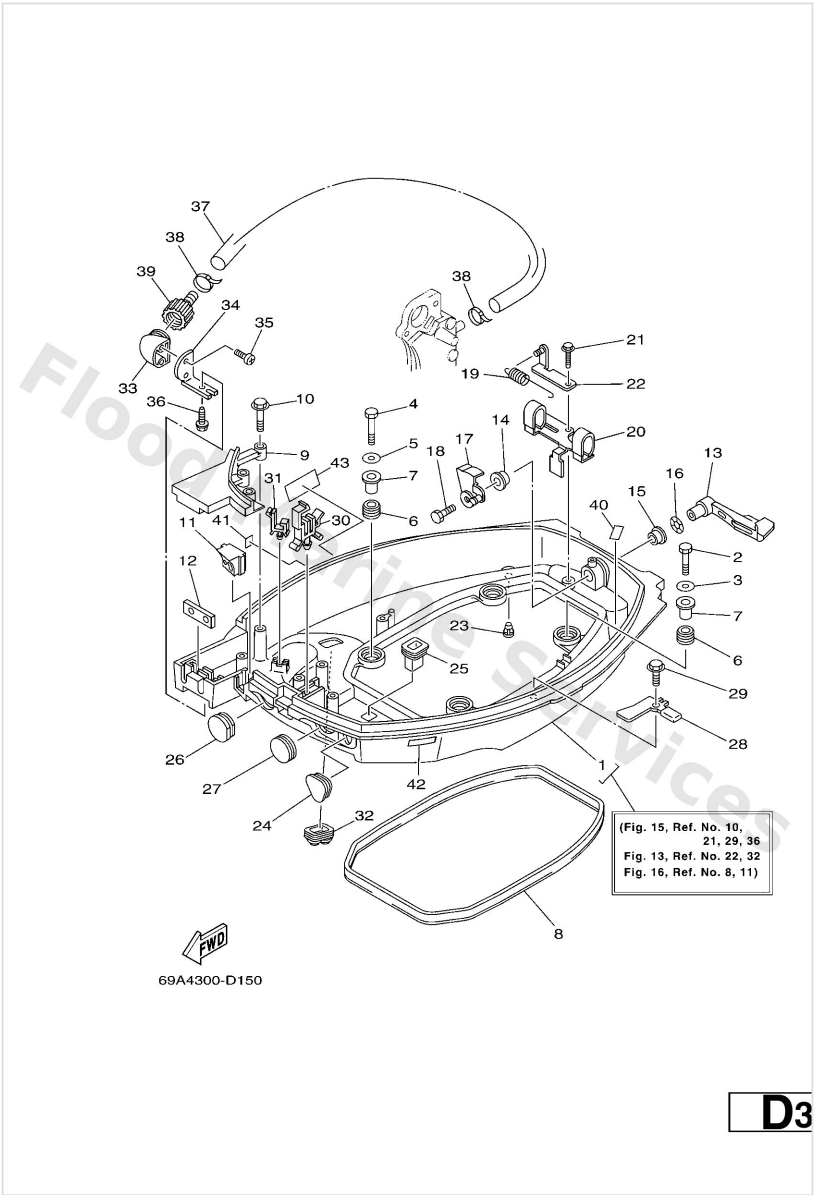
| Ref | Part                                                                         |                         |
|-----|------------------------------------------------------------------------------|-------------------------|
| 1   | <a href="#">69A42710134D</a><br>Bottom cowling assembly<br>WITH TAPPING BOLT | <a href="#">Buy now</a> |
| 2   | <a href="#">9709506035</a><br>Bolt(j52)                                      | <a href="#">Buy now</a> |
| 3   | <a href="#">9299506600</a><br>Washer, plain (646)                            | <a href="#">Buy now</a> |
| 4   | <a href="#">9709506025</a><br>Bolt                                           | <a href="#">Buy now</a> |
| 6   | <a href="#">9048015M31</a><br>Grommet (6g1)                                  | <a href="#">Buy now</a> |
| 7   | <a href="#">9038706034</a><br>Collar (6g1)                                   | <a href="#">Buy now</a> |
| 8   | <a href="#">66M4271600</a><br>Rubber, seal 1                                 | <a href="#">Buy now</a> |
| 9   | <a href="#">66M42738004D</a><br>Plate, fitting                               | <a href="#">Buy now</a> |
| 10  | <a href="#">9010906M82</a><br>Bolt                                           | <a href="#">Buy now</a> |
| 11  | <a href="#">66M4272520</a><br>Grommet                                        | <a href="#">Buy now</a> |
| 12  | <a href="#">62Y4272700</a><br>Grommet                                        | <a href="#">Buy now</a> |
| 13  | <a href="#">6D442815004D</a><br>Lever, clamp 1                               | <a href="#">Buy now</a> |
| 14  | <a href="#">9038612M37</a><br>Bushing (6f5)                                  | <a href="#">Buy now</a> |
| 15  | <a href="#">9038612MA2</a><br>Bush                                           | <a href="#">Buy now</a> |
| 16  | <a href="#">9020612052</a><br>Washer, wave (666)                             | <a href="#">Buy now</a> |

# Bottom Cowling



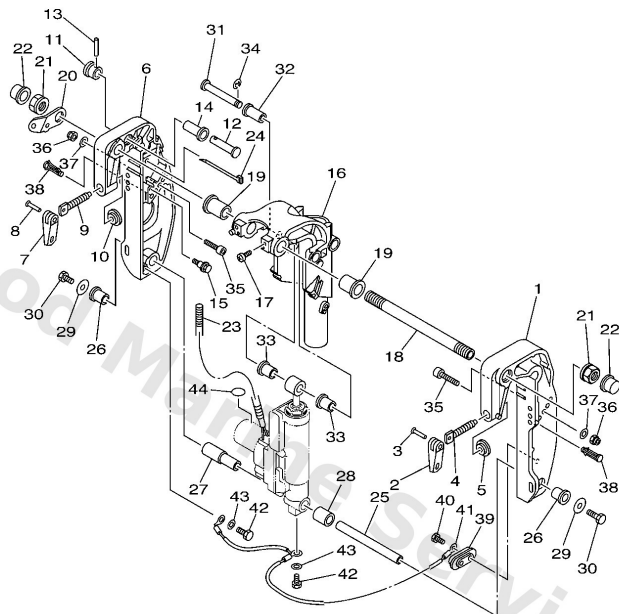
| Ref | Part                                                      |                         |
|-----|-----------------------------------------------------------|-------------------------|
| 17  | <a href="#">6D44281600</a><br>Lever, Clamp                | <a href="#">Buy now</a> |
| 18  | <a href="#">9709506012</a><br>Bolt(gh1)                   | <a href="#">Buy now</a> |
| 19  | <a href="#">9050618010</a><br>Spring Tension              | <a href="#">Buy now</a> |
| 20  | <a href="#">6D44276600</a><br>Bracket 2                   | <a href="#">Buy now</a> |
| 21  | <a href="#">9010906M81</a><br>Bolt                        | <a href="#">Buy now</a> |
| 22  | <a href="#">6D44314400</a><br>Hook Spring                 | <a href="#">Buy now</a> |
| 23  | <a href="#">6H34439101</a><br>Nipple, hose                | <a href="#">Buy now</a> |
| 24  | <a href="#">65W2632610</a><br>Grommet                     | <a href="#">Buy now</a> |
| 25  | <a href="#">6824272700</a><br>Grommet                     | <a href="#">Buy now</a> |
| 26  | <a href="#">6824272400</a><br>Grommet                     | <a href="#">Buy now</a> |
| 27  | <a href="#">65W4272610</a><br>Grommet                     | <a href="#">Buy now</a> |
| 28  | <a href="#">66M4274300</a><br>Bracket                     | <a href="#">Buy now</a> |
| 36  | <a href="#">9010906M86</a><br>Bolt<br><b>FLUSHING KIT</b> | <a href="#">Buy now</a> |
| 30  | <a href="#">9046525M95</a><br>Clamp                       | <a href="#">Buy now</a> |
| 31  | <a href="#">9046409M13</a><br>Clamp (6h1)                 | <a href="#">Buy now</a> |

# Bottom Cowling



| Ref | Part                                                         |                         |
|-----|--------------------------------------------------------------|-------------------------|
| 32  | <a href="#">6H14272621</a><br>Grommet<br>FLUSHING KIT        | <a href="#">Buy now</a> |
| 33  | <a href="#">68T1257200</a><br>Adapter<br>FLUSHING KIT        | <a href="#">Buy now</a> |
| 34  | <a href="#">69W1253500</a><br>Plate<br>FLUSHING KIT          | <a href="#">Buy now</a> |
| 35  | <a href="#">9016706002</a><br>Screw, tapping<br>FLUSHING KIT | <a href="#">Buy now</a> |
| 37  | <a href="#">66M1248100</a><br>Pipe 1<br>FLUSHING KIT         | <a href="#">Buy now</a> |
| 38  | <a href="#">9046511M10</a><br>Clamp<br>FLUSHING KIT          | <a href="#">Buy now</a> |
| 39  | <a href="#">6R31258000</a><br>Joint assembly<br>FLUSHING KIT | <a href="#">Buy now</a> |
| 40  | <a href="#">62Y8237700</a><br>Label                          | <a href="#">Buy now</a> |
| 41  | <a href="#">6A12817600</a><br>Label Caution                  | <a href="#">Buy now</a> |
| 42  | <a href="#">6E38257H00</a><br>Plate Mark                     | <a href="#">Buy now</a> |
| 43  | <a href="#">6G81344451</a><br>Mark                           | <a href="#">Buy now</a> |

# Bracket 1

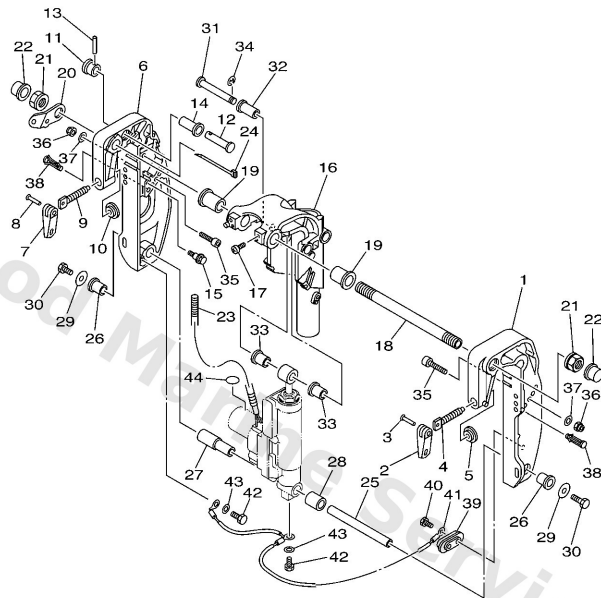


69A1300-2170

**D7**

| Ref | Part                                                         |                         |
|-----|--------------------------------------------------------------|-------------------------|
| 1   | <a href="#">69A43111004D</a><br>Bracket, clamp 1             | <a href="#">Buy now</a> |
| 2   | <a href="#">6E04311801</a><br>Handle, transom clamp          | <a href="#">Buy now</a> |
| 3   | <a href="#">9024304M01</a><br>Pin(6a1)                       | <a href="#">Buy now</a> |
| 4   | <a href="#">6E74311600</a><br>Screw, transom clamp           | <a href="#">Buy now</a> |
| 5   | <a href="#">6484311401</a><br>Pad, transom clamp             | <a href="#">Buy now</a> |
| 6   | <a href="#">69A43112004D</a><br>Bracket, clamp 2             | <a href="#">Buy now</a> |
| 11  | <a href="#">65W4319200</a><br>Knob, stopper                  | <a href="#">Buy now</a> |
| 12  | <a href="#">65W4319100</a><br>Shaft, stopper                 | <a href="#">Buy now</a> |
| 13  | <a href="#">9169030018</a><br>926-51502-00 pin, spring (700) | <a href="#">Buy now</a> |
| 14  | <a href="#">9038614MA1</a><br>Bush                           | <a href="#">Buy now</a> |
| 15  | <a href="#">9010906M04</a><br>Bolt                           | <a href="#">Buy now</a> |
| 16  | <a href="#">69A43311004D</a><br>Bracket, Swivel 1<br>S       | <a href="#">Buy now</a> |
| 16  | <a href="#">69A43311104D</a><br>Bracket, swivel 1<br>L       | <a href="#">Buy now</a> |
| 17  | <a href="#">9788508010</a><br>Rivet                          | <a href="#">Buy now</a> |
| 18  | <a href="#">69A4313100</a><br>Bolt, clamp bracket            | <a href="#">Buy now</a> |

# Bracket 1

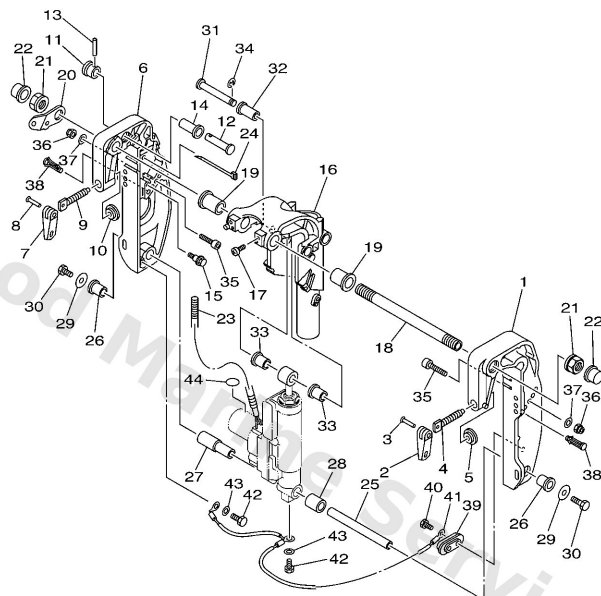


FWD  
69A1300-2170

**D7**

| Ref | Part                                                 |                         |
|-----|------------------------------------------------------|-------------------------|
| 19  | <a href="#">9038622MA4</a><br>Bush                   | <a href="#">Buy now</a> |
| 20  | <a href="#">69A4311300</a><br>Plate, clamp bracket   | <a href="#">Buy now</a> |
| 21  | <a href="#">9018522043</a><br>Nut, self-locking      | <a href="#">Buy now</a> |
| 22  | <a href="#">6G54314501</a><br>Cap, clamp bracket     | <a href="#">Buy now</a> |
| 23  | <a href="#">9044614MH7</a><br>Hose                   | <a href="#">Buy now</a> |
| 24  | <a href="#">9046513M97</a><br>Clamp                  | <a href="#">Buy now</a> |
| 25  | <a href="#">69G4381800</a><br>Pin, lower shock mount | <a href="#">Buy now</a> |
| 26  | <a href="#">9038616MA7</a><br>Bush                   | <a href="#">Buy now</a> |
| 27  | <a href="#">9038616MA8</a><br>Bush                   | <a href="#">Buy now</a> |
| 28  | <a href="#">9038716M02</a><br>Collar                 | <a href="#">Buy now</a> |
| 29  | <a href="#">9020108M00</a><br>Washer, plate(6e0)     | <a href="#">Buy now</a> |
| 30  | <a href="#">9708008016</a><br>Bolt                   | <a href="#">Buy now</a> |
| 31  | <a href="#">9024912M36</a><br>Pin                    | <a href="#">Buy now</a> |
| 32  | <a href="#">9038112M10</a><br>Bush, solid            | <a href="#">Buy now</a> |
| 33  | <a href="#">9038112M11</a><br>Bush, solid            | <a href="#">Buy now</a> |

# Bracket 1

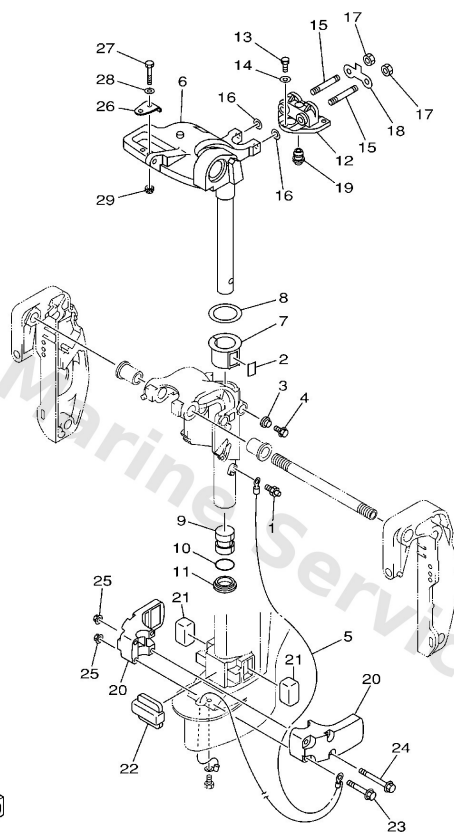


69A1300-2170

**D7**

| Ref | Part                                                    |                         |
|-----|---------------------------------------------------------|-------------------------|
| 34  | <a href="#">9343010M00</a><br>Circlip                   | <a href="#">Buy now</a> |
| 35  | <a href="#">9011008M05</a><br>Bolt, hexagon socket head | <a href="#">Buy now</a> |
| 36  | <a href="#">9018508057</a><br>Nut, nylon (6j8)          | <a href="#">Buy now</a> |
| 37  | <a href="#">9299008600</a><br>Washer, plain (663)       | <a href="#">Buy now</a> |
| 38  | <a href="#">9033808M19</a><br>Plug<br>S                 | <a href="#">Buy now</a> |
| 39  | <a href="#">65W4525100</a><br>Anode                     | <a href="#">Buy now</a> |
| 40  | <a href="#">9010106020</a><br>Bolt                      | <a href="#">Buy now</a> |
| 41  | <a href="#">63V8212700</a><br>Wire, lead 2              | <a href="#">Buy now</a> |
| 42  | <a href="#">9709506010</a><br>Bolt                      | <a href="#">Buy now</a> |
| 43  | <a href="#">9299506600</a><br>Washer, plain (646)       | <a href="#">Buy now</a> |
| 44  | <a href="#">69A4315500</a><br>Mark 1                    | <a href="#">Buy now</a> |

## Bracket 2

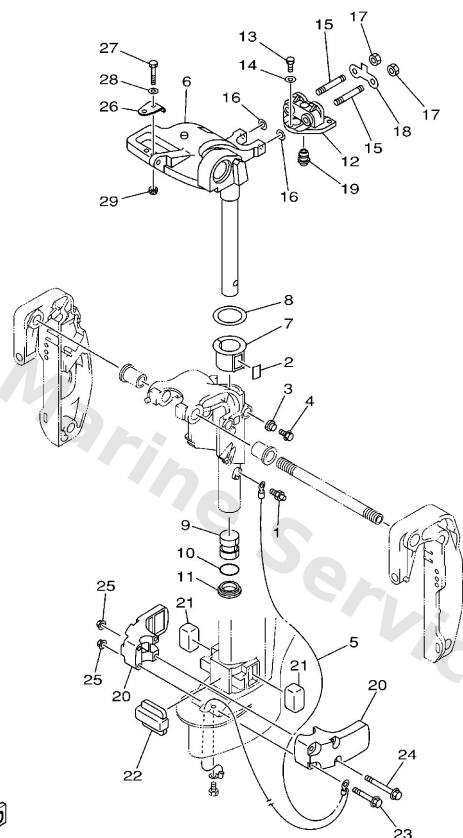


69A0100-0220

**E2**

| Ref | Part                                                     |                         |
|-----|----------------------------------------------------------|-------------------------|
| 1   | <a href="#">9370006M03</a><br>Nipple, grease(6a1)        | <a href="#">Buy now</a> |
| 2   | <a href="#">63V4252800</a><br>Plate, friction            | <a href="#">Buy now</a> |
| 3   | <a href="#">6894337301</a><br>Seal, damper               | <a href="#">Buy now</a> |
| 4   | <a href="#">9010506M07</a><br>Bolt (689)                 | <a href="#">Buy now</a> |
| 5   | <a href="#">66M8212700</a><br>Wire, Lead 2<br>S          | <a href="#">Buy now</a> |
| 5   | <a href="#">69A8212700</a><br>Wire Lead 2<br>L           | <a href="#">Buy now</a> |
| 6   | <a href="#">66M42511014D</a><br>Bracket Steering<br>S    | <a href="#">Buy now</a> |
| 6   | <a href="#">66M42511114D</a><br>Bracket, steering<br>L   | <a href="#">Buy now</a> |
| 7   | <a href="#">63V4253700</a><br>Bushing, pivot shaft       | <a href="#">Buy now</a> |
| 8   | <a href="#">9020145M28</a><br>Washer, plate              | <a href="#">Buy now</a> |
| 9   | <a href="#">9038630048</a><br>Bush                       | <a href="#">Buy now</a> |
| 10  | <a href="#">9321029M94</a><br>O-ring(6h1)                | <a href="#">Buy now</a> |
| 11  | <a href="#">9038630M60</a><br>Bush(6j8)                  | <a href="#">Buy now</a> |
| 12  | <a href="#">66M44514004D</a><br>Mount damper, upper side | <a href="#">Buy now</a> |
| 13  | <a href="#">9707506025</a><br>Bolt                       | <a href="#">Buy now</a> |

## Bracket 2

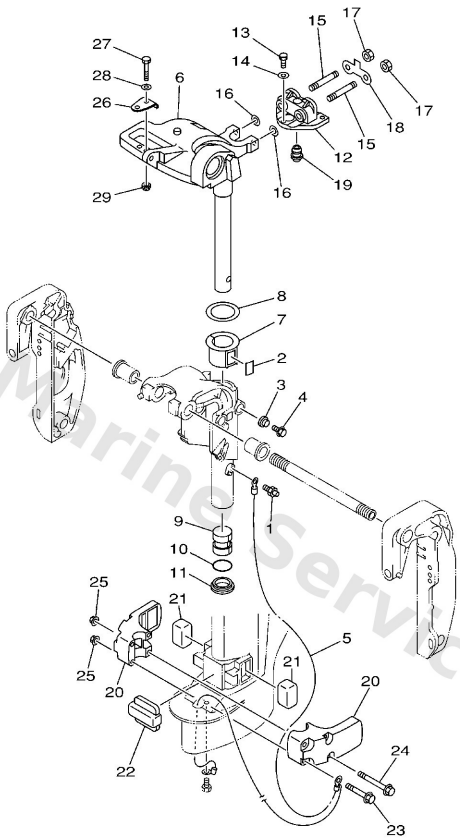


69A0100-0220

**E2**

| Ref | Part                                                          |                         |
|-----|---------------------------------------------------------------|-------------------------|
| 14  | <a href="#">9299506600</a><br>Washer, plain (646)             | <a href="#">Buy now</a> |
| 15  | <a href="#">9011608M54</a><br>Bolt, stud(63v)                 | <a href="#">Buy now</a> |
| 16  | <a href="#">9020108M06</a><br>Washer, plate                   | <a href="#">Buy now</a> |
| 17  | <a href="#">9538008600</a><br>Nut (661)                       | <a href="#">Buy now</a> |
| 18  | <a href="#">66M4452600</a><br>Plate                           | <a href="#">Buy now</a> |
| 19  | <a href="#">66M4436600</a><br>Damper, water seal              | <a href="#">Buy now</a> |
| 20  | <a href="#">66M44551004D</a><br>Housing, lower mount rubber 1 | <a href="#">Buy now</a> |
| 21  | <a href="#">6824455530</a><br>Mount damper, lower side        | <a href="#">Buy now</a> |
| 22  | <a href="#">66M4455700</a><br>Mount damper, lower front       | <a href="#">Buy now</a> |
| 23  | <a href="#">9011908M45</a><br>Bolt, with washer               | <a href="#">Buy now</a> |
| 24  | <a href="#">9011908M46</a><br>Bolt, with washer               | <a href="#">Buy now</a> |
| 25  | <a href="#">9017908M34</a><br>Nut                             | <a href="#">Buy now</a> |
| 26  | <a href="#">63V4851101</a><br>Hook, steering                  | <a href="#">Buy now</a> |
| 27  | <a href="#">9707508035</a><br>Bolt(70w)                       | <a href="#">Buy now</a> |
| 28  | <a href="#">9299508600</a><br>Washer, plain (663)             | <a href="#">Buy now</a> |

# Bracket 2

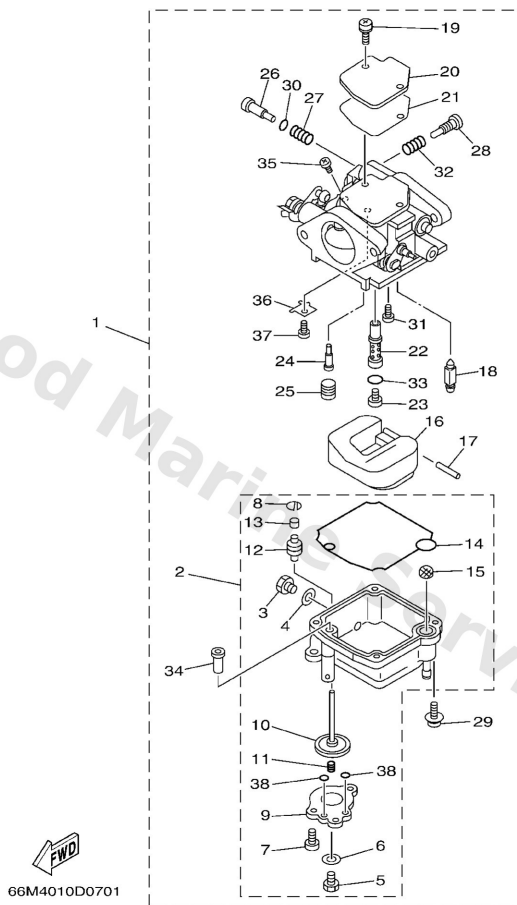


69A0100-0220

E2

| Ref | Part                                           |                         |
|-----|------------------------------------------------|-------------------------|
| 29  | <a href="#">9018508057</a><br>Nut, nylon (6j8) | <a href="#">Buy now</a> |

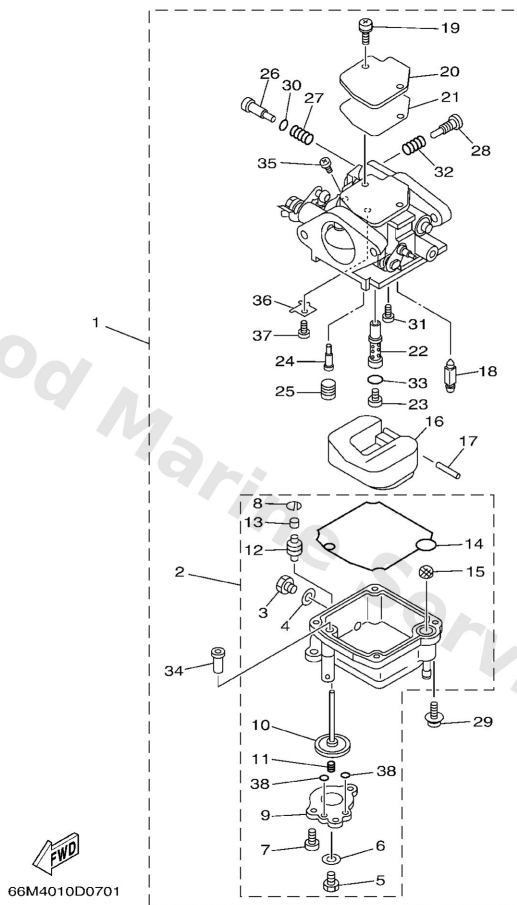
# Carburetor



**B5**

| Ref | Part                                                |                         |
|-----|-----------------------------------------------------|-------------------------|
| 1   | <a href="#">66M1430100</a><br>Carburetor assembly 1 | <a href="#">Buy now</a> |
| 2   | <a href="#">66M1438102</a><br>Body Float Chamber    | <a href="#">Buy now</a> |
| 3   | <a href="#">62Y1438300</a><br>Screw, drain          | <a href="#">Buy now</a> |
| 4   | <a href="#">66M1439800</a><br>Gasket                | <a href="#">Buy now</a> |
| 5   | <a href="#">6771438301</a><br>Screw, drain          | <a href="#">Buy now</a> |
| 6   | <a href="#">6L21439800</a><br>Gasket                | <a href="#">Buy now</a> |
| 7   | <a href="#">66M1432500</a><br>Screw, pan head       | <a href="#">Buy now</a> |
| 8   | <a href="#">66M1437700</a><br>Stopper               | <a href="#">Buy now</a> |
| 9   | <a href="#">66M1495800</a><br>Cover, diaphragm      | <a href="#">Buy now</a> |
| 10  | <a href="#">66M1436801</a><br>Diaphragm assembly 1  | <a href="#">Buy now</a> |
| 11  | <a href="#">6G81427502</a><br>Spring                | <a href="#">Buy now</a> |
| 12  | <a href="#">66M1423900</a><br>Seal                  | <a href="#">Buy now</a> |
| 13  | <a href="#">66M1422500</a><br>Cap                   | <a href="#">Buy now</a> |
| 14  | <a href="#">66M1438400</a><br>Gasket, float chamber | <a href="#">Buy now</a> |
| 15  | <a href="#">66M1482700</a><br>Filter                | <a href="#">Buy now</a> |

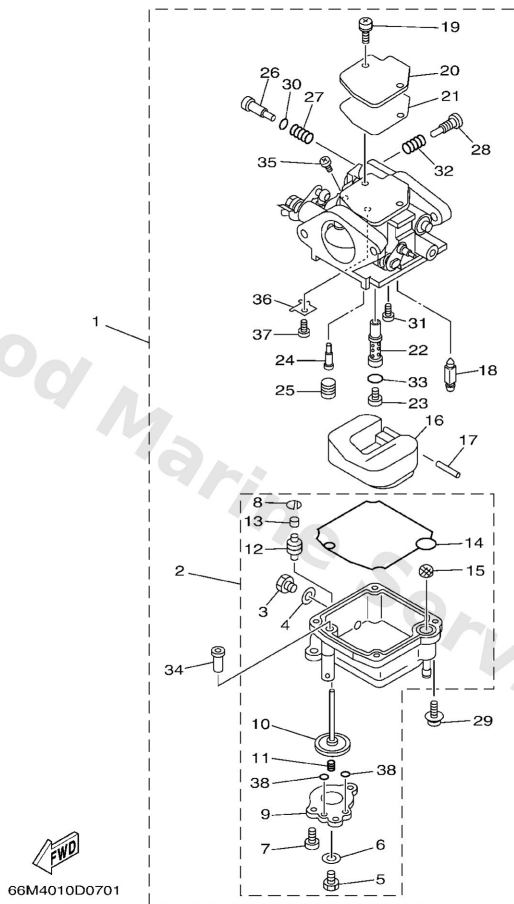
# Carburetor



**B5**

| Ref | Part                                                |                         |
|-----|-----------------------------------------------------|-------------------------|
| 16  | <a href="#">6L21438500</a><br>Float                 | <a href="#">Buy now</a> |
| 17  | <a href="#">6E51438601</a><br>Pin, float            | <a href="#">Buy now</a> |
| 18  | <a href="#">6L21439200</a><br>Valve, needle         | <a href="#">Buy now</a> |
| 19  | <a href="#">9798004110</a><br>Screw, pan head (e56) | <a href="#">Buy now</a> |
| 20  | <a href="#">6L21415700</a><br>Cover, mixing         | <a href="#">Buy now</a> |
| 21  | <a href="#">62Y1439900</a><br>Gasket                | <a href="#">Buy now</a> |
| 22  | <a href="#">66M1434100</a><br>Nozzle Main           | <a href="#">Buy now</a> |
| 23  | <a href="#">66M1434352</a><br>Jet, main (#104)      | <a href="#">Buy now</a> |
| 24  | <a href="#">66M1434223</a><br>Jet, pilot (#45)      | <a href="#">Buy now</a> |
| 25  | <a href="#">66M1435500</a><br>Plug                  | <a href="#">Buy now</a> |
| 26  | <a href="#">5H01432300</a><br>Pilot screw set       | <a href="#">Buy now</a> |
| 27  | <a href="#">30X1433400</a><br>Spring, air adjusting | <a href="#">Buy now</a> |
| 28  | <a href="#">62Y1452100</a><br>Screw, adjust         | <a href="#">Buy now</a> |
| 29  | <a href="#">9798004112</a><br>Screw, pan head (686) | <a href="#">Buy now</a> |
| 30  | <a href="#">62Y1439700</a><br>O-ring                | <a href="#">Buy now</a> |

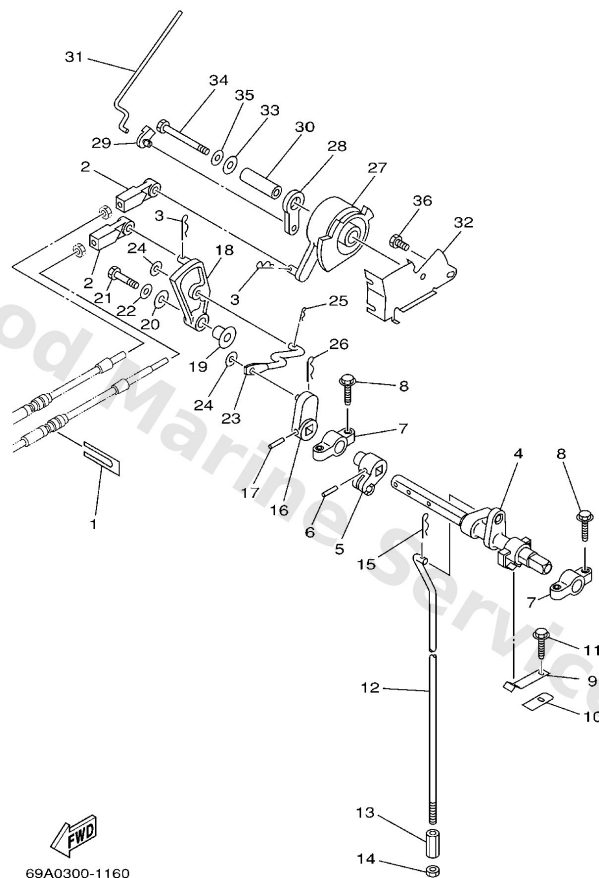
# Carburetor



**B5**

| Ref | Part                                                  |                         |
|-----|-------------------------------------------------------|-------------------------|
| 31  | <a href="#">9898004006</a><br>Screw, bind(6l2)        | <a href="#">Buy now</a> |
| 32  | <a href="#">6461421201</a><br>Spring, pilot adjusting | <a href="#">Buy now</a> |
| 33  | <a href="#">6F51439700</a><br>O-ring                  | <a href="#">Buy now</a> |
| 34  | <a href="#">66M1427200</a><br>Valve, check seat       | <a href="#">Buy now</a> |
| 35  | <a href="#">9789004005</a><br>Screw, pan head(6g8)    | <a href="#">Buy now</a> |
| 36  | <a href="#">66M1415700</a><br>Cover Mixing            | <a href="#">Buy now</a> |
| 37  | <a href="#">9858003005</a><br>Screw, pan head(78g)    | <a href="#">Buy now</a> |
| 38  | <a href="#">69M2453300</a><br>O-ring                  | <a href="#">Buy now</a> |

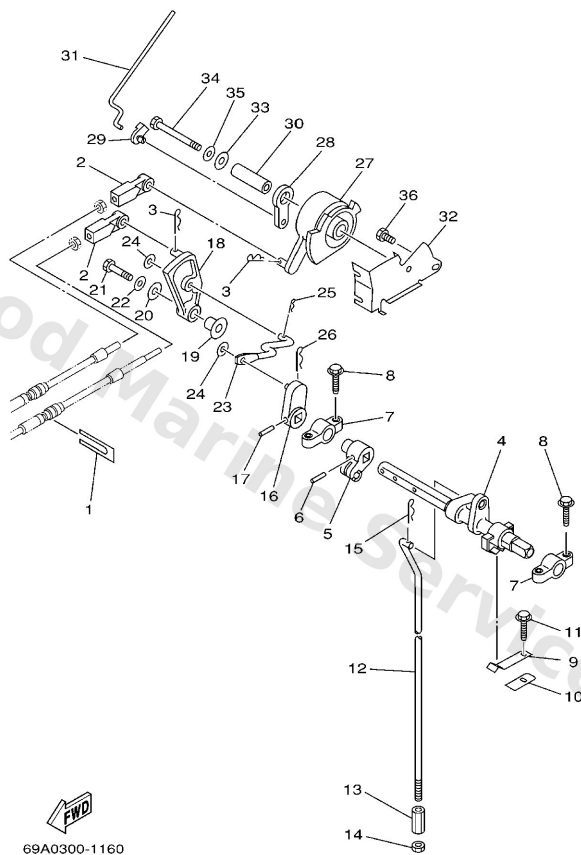
# Control



**D5**

| Ref | Part                                                    |                         |
|-----|---------------------------------------------------------|-------------------------|
| 1   | <a href="#">6H34853800</a><br>Clamp, cable              | <a href="#">Buy now</a> |
| 2   | <a href="#">6634834400</a><br>Cable end, remote control | <a href="#">Buy now</a> |
| 3   | <a href="#">9046818008</a><br>Clip 620436610000         | <a href="#">Buy now</a> |
| 4   | <a href="#">65W4412100</a><br>Lever, shift rod          | <a href="#">Buy now</a> |
| 5   | <a href="#">66M4412200</a><br>Bushing, shift rod lever  | <a href="#">Buy now</a> |
| 6   | <a href="#">9025403M05</a><br>Pin, spring               | <a href="#">Buy now</a> |
| 7   | <a href="#">6F54166200</a><br>Bracket 2                 | <a href="#">Buy now</a> |
| 8   | <a href="#">9010906M81</a><br>Bolt                      | <a href="#">Buy now</a> |
| 9   | <a href="#">65W4411600</a><br>Spring                    | <a href="#">Buy now</a> |
| 10  | <a href="#">66R4411400</a><br>Stopper                   | <a href="#">Buy now</a> |
| 11  | <a href="#">9010906M86</a><br>Bolt                      | <a href="#">Buy now</a> |
| 12  | <a href="#">66M4414300</a><br>Rod, shift<br>S           | <a href="#">Buy now</a> |
| 12  | <a href="#">66M4414310</a><br>Rod, shift<br>L           | <a href="#">Buy now</a> |
| 13  | <a href="#">9017006015</a><br>Connector, shift rod      | <a href="#">Buy now</a> |
| 14  | <a href="#">9538006700</a><br>Nut                       | <a href="#">Buy now</a> |

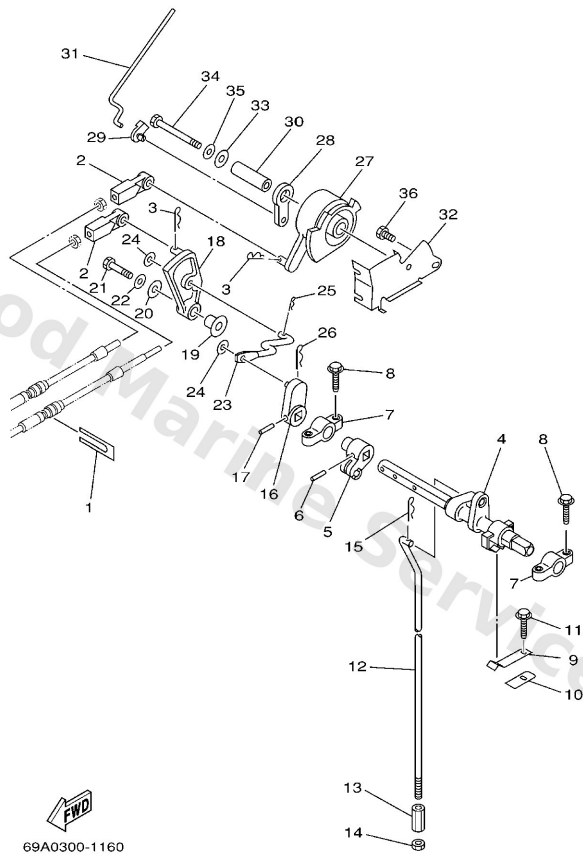
# Control



**D5**

| Ref | Part                                               |                         |
|-----|----------------------------------------------------|-------------------------|
| 16  | <a href="#">65W4414200</a><br>Joint                | <a href="#">Buy now</a> |
| 18  | <a href="#">65W4412500</a><br>Lever, shift rod     | <a href="#">Buy now</a> |
| 19  | <a href="#">9038706M29</a><br>Collar (6a0)         | <a href="#">Buy now</a> |
| 20  | <a href="#">9020106M31</a><br>Washer (6a0)         | <a href="#">Buy now</a> |
| 21  | <a href="#">9709506025</a><br>Bolt                 | <a href="#">Buy now</a> |
| 22  | <a href="#">9299506600</a><br>Washer, plain (646)  | <a href="#">Buy now</a> |
| 23  | <a href="#">66M4419200</a><br>Joint, rod 1         | <a href="#">Buy now</a> |
| 24  | <a href="#">9020105M06</a><br>Washer, plate(61u)   | <a href="#">Buy now</a> |
| 25  | <a href="#">9046810005</a><br>Pin, hair 6264123500 | <a href="#">Buy now</a> |
| 27  | <a href="#">65W4163800</a><br>Pulley               | <a href="#">Buy now</a> |
| 28  | <a href="#">65W4128300</a><br>Lever, free accel.   | <a href="#">Buy now</a> |
| 29  | <a href="#">6614126202</a><br>Joint, choke lever   | <a href="#">Buy now</a> |
| 30  | <a href="#">9038706064</a><br>Collar               | <a href="#">Buy now</a> |
| 31  | <a href="#">66M4121100</a><br>Link, accel.         | <a href="#">Buy now</a> |
| 32  | <a href="#">65W1449701</a><br>Stay, Throttle Wire  | <a href="#">Buy now</a> |

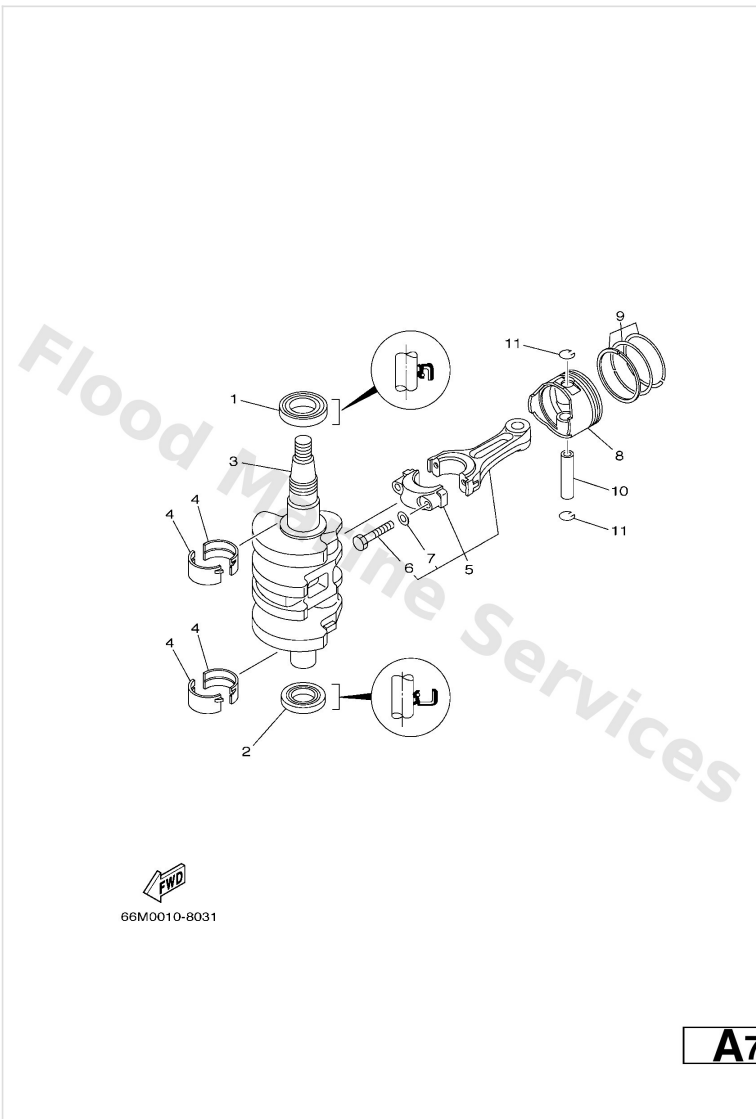
# Control



**D5**

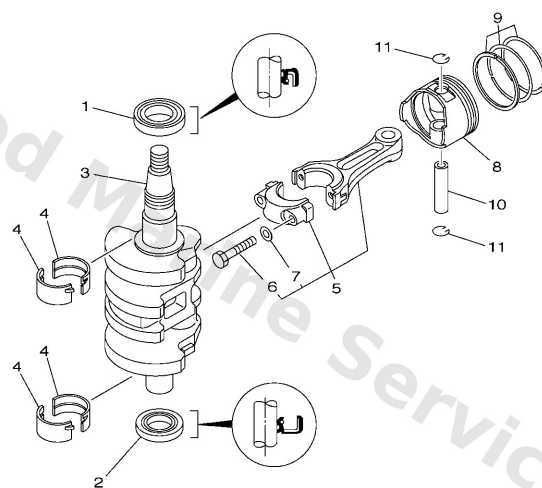
| Ref | Part                                                        |                         |
|-----|-------------------------------------------------------------|-------------------------|
| 34  | <a href="#">9709506055</a><br>Bolt, hexagon w/w deep recess | <a href="#">Buy now</a> |
| 36  | <a href="#">9709506010</a><br>Bolt                          | <a href="#">Buy now</a> |

# Crankshaft & Piston



| Ref | Part                                                                  |                         |
|-----|-----------------------------------------------------------------------|-------------------------|
| 1   | <a href="#">9310235M51</a><br>Oil seal                                | <a href="#">Buy now</a> |
| 2   | <a href="#">9310225M52</a><br>Oil seal                                | <a href="#">Buy now</a> |
| 3   | <a href="#">66M1141100</a><br>Crankshaft                              | <a href="#">Buy now</a> |
| 4   | <a href="#">66M1141600</a><br>Plane bearing, crankshaft 1<br>UR BROWN | <a href="#">Buy now</a> |
| 4   | <a href="#">66M1141610</a><br>Plane bearing, crankshaft 1<br>UR BLACK | <a href="#">Buy now</a> |
| 4   | <a href="#">66M1141620</a><br>Plane bearing, crankshaft 1<br>UR BLUE  | <a href="#">Buy now</a> |
| 5   | <a href="#">66M1165000</a><br>Connecting rod kit                      | <a href="#">Buy now</a> |
| 6   | <a href="#">66M1165400</a><br>Bolt, connecting rod                    | <a href="#">Buy now</a> |
| 7   | <a href="#">9020107M01</a><br>Washer, plate                           | <a href="#">Buy now</a> |
| 8   | <a href="#">66M116310096</a><br>Piston (std)                          | <a href="#">Buy now</a> |
| 8   | <a href="#">66M1163500</a><br>Piston (0.25mm o/s)<br>AP               | <a href="#">Buy now</a> |
| 8   | <a href="#">66M1163600</a><br>Piston (0.50Mm O/S)<br>AP               | <a href="#">Buy now</a> |
| 9   | <a href="#">66N1160300</a><br>Piston ring set (std)                   | <a href="#">Buy now</a> |
| 9   | <a href="#">66N1160400</a><br>Piston ring set (0.25mm o/s)<br>AP      | <a href="#">Buy now</a> |
| 9   | <a href="#">66N1160500</a><br>Piston ring set (0.50mm o/s)<br>AP      | <a href="#">Buy now</a> |

# Crankshaft & Piston

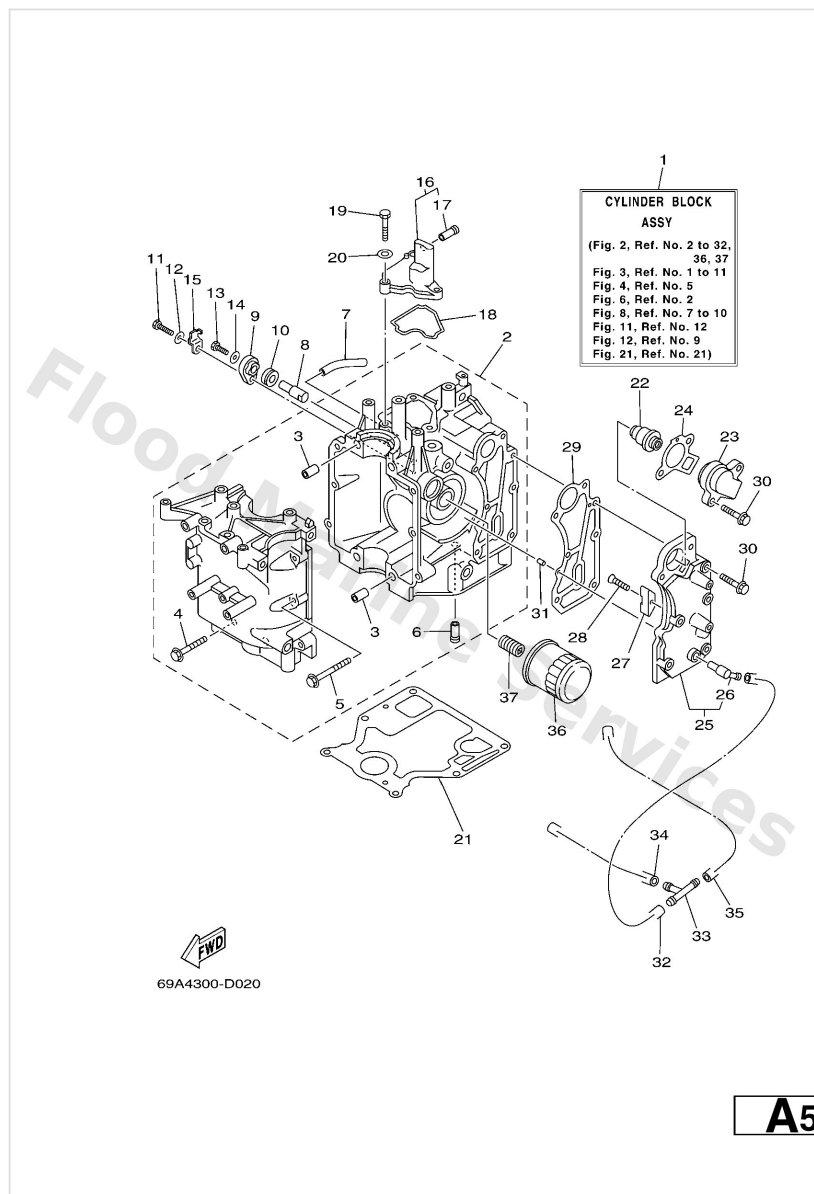


  
66M0010-8031

**A7**

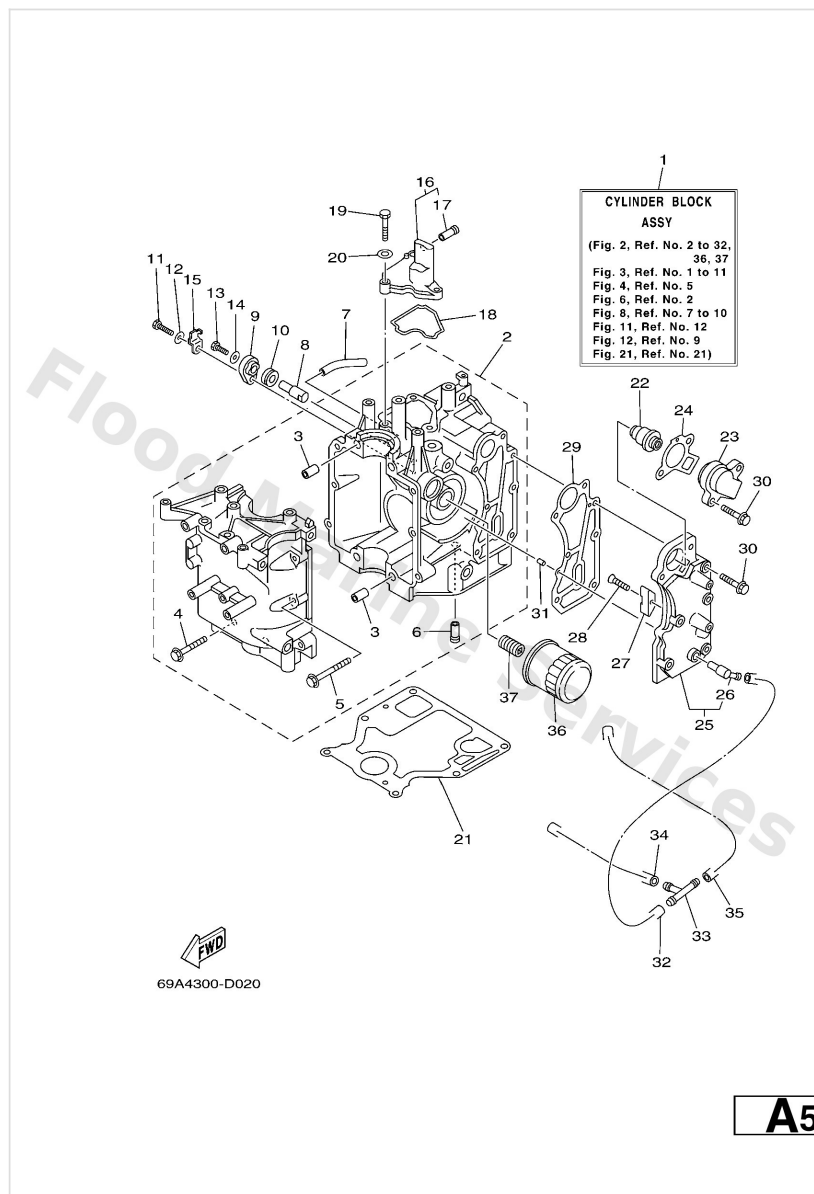
| Ref | Part                                               |                         |
|-----|----------------------------------------------------|-------------------------|
| 10  | <a href="#">6341163300</a><br>Pin, piston          | <a href="#">Buy now</a> |
| 11  | <a href="#">9345015023</a><br>Circlip 131116340000 | <a href="#">Buy now</a> |

# Cylinder & Crankcase 1



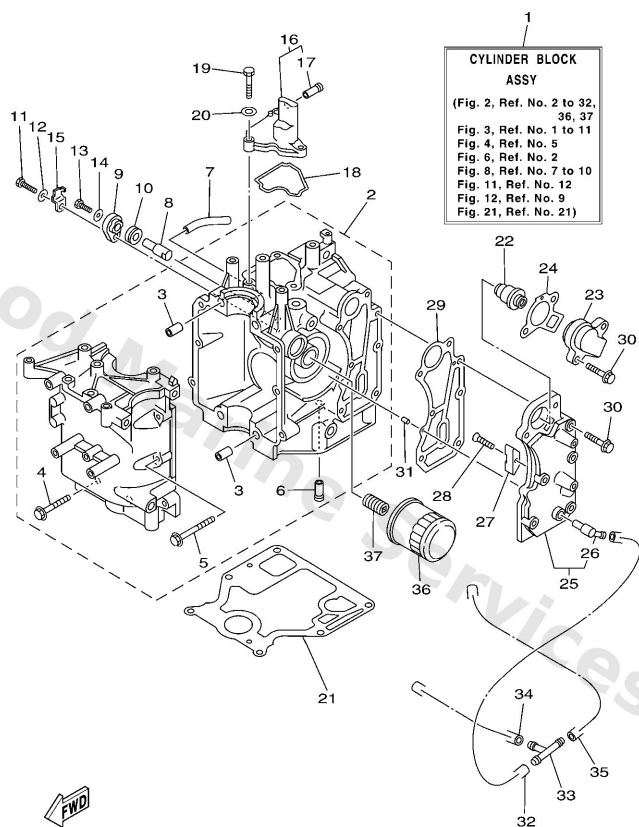
| Ref | Part                                                                               |                         |
|-----|------------------------------------------------------------------------------------|-------------------------|
| 1   | <a href="#">66MW009B121S</a><br>Cylinder block assembly (with reli<br>FLUSHING KIT | <a href="#">Buy now</a> |
| 2   | <a href="#">66M15100021S</a><br>Crankcase assembly                                 | <a href="#">Buy now</a> |
| 3   | <a href="#">9951010114</a><br>Pin, dowel(3vd)                                      | <a href="#">Buy now</a> |
| 4   | <a href="#">9011908M66</a><br>Bolt, with washer                                    | <a href="#">Buy now</a> |
| 5   | <a href="#">9011906M14</a><br>Bolt, with washer (677)                              | <a href="#">Buy now</a> |
| 6   | <a href="#">6E52437700</a><br>Pipe, joint                                          | <a href="#">Buy now</a> |
| 7   | <a href="#">9044510M46</a><br>Hose (I200)                                          | <a href="#">Buy now</a> |
| 8   | <a href="#">66M1132500</a><br>Anode                                                | <a href="#">Buy now</a> |
| 9   | <a href="#">66M113270094</a><br>Cover, anode                                       | <a href="#">Buy now</a> |
| 10  | <a href="#">66M1132800</a><br>Grommet, anode                                       | <a href="#">Buy now</a> |
| 11  | <a href="#">9709506020</a><br>Bolt(7u8)                                            | <a href="#">Buy now</a> |
| 12  | <a href="#">9299506600</a><br>Washer, plain (646)                                  | <a href="#">Buy now</a> |
| 13  | <a href="#">9709505012</a><br>Bolt, hexagon                                        | <a href="#">Buy now</a> |
| 14  | <a href="#">9299505600</a><br>Washer, plain (646)                                  | <a href="#">Buy now</a> |
| 15  | <a href="#">66M1253500</a><br>Plate                                                | <a href="#">Buy now</a> |

# Cylinder & Crankcase 1



| Ref | Part                                                                        |                         |
|-----|-----------------------------------------------------------------------------|-------------------------|
| 16  | <a href="#">66M11168001S</a><br>Cover Breather                              | <a href="#">Buy now</a> |
| 18  | <a href="#">66M1135700</a><br>Seal, cylinder 3                              | <a href="#">Buy now</a> |
| 21  | <a href="#">66M1135110</a><br>Gasket, cylinder                              | <a href="#">Buy now</a> |
| 22  | <a href="#">66M1241101</a><br>Thermostat                                    | <a href="#">Buy now</a> |
| 23  | <a href="#">6H312413001S</a><br>Cover, thermostat                           | <a href="#">Buy now</a> |
| 24  | <a href="#">62Y1241400</a><br>Gasket, cover                                 | <a href="#">Buy now</a> |
| 25  | <a href="#">66M41113301S</a><br>Outer Cover, Exhaust<br><b>FLUSHING KIT</b> | <a href="#">Buy now</a> |
| 26  | <a href="#">6761137200</a><br>Nipple, hose                                  | <a href="#">Buy now</a> |
| 27  | <a href="#">6E51132500</a><br>Anode                                         | <a href="#">Buy now</a> |
| 28  | <a href="#">9878004015</a><br>Screw, flat head(ga5)                         | <a href="#">Buy now</a> |
| 29  | <a href="#">66M4111401</a><br>Gasket, exhaust outer cover                   | <a href="#">Buy now</a> |
| 30  | <a href="#">9011906MA4</a><br>Bolt, with washer                             | <a href="#">Buy now</a> |
| 31  | <a href="#">9360412M07</a><br>Pin, dowel (688)                              | <a href="#">Buy now</a> |
| 32  | <a href="#">9044509061</a><br>Hose (L65)                                    | <a href="#">Buy now</a> |
| 33  | <a href="#">6882437800</a><br>Pipe, joint                                   | <a href="#">Buy now</a> |

# Cylinder & Crankcase 1

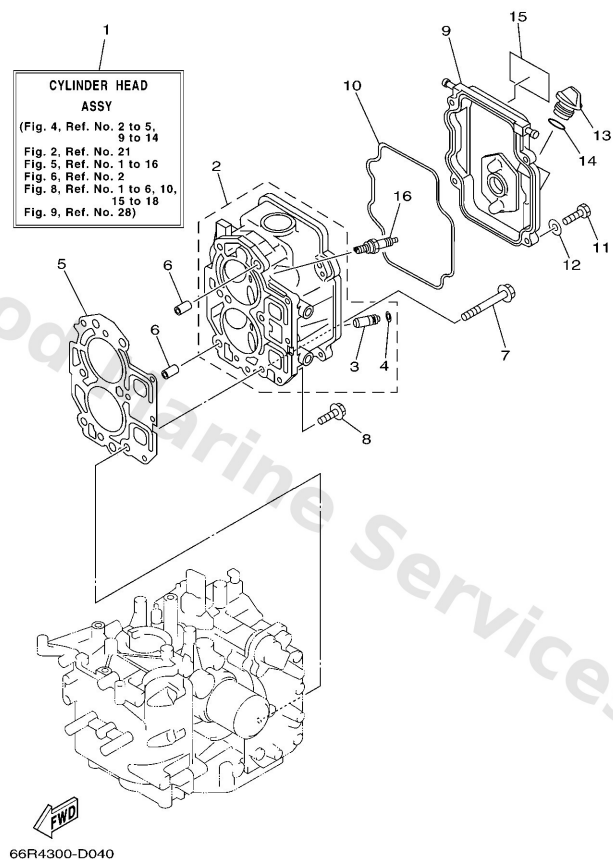


69A4300-D020

**A5**

| Ref | Part                                                        |                         |
|-----|-------------------------------------------------------------|-------------------------|
| 34  | <a href="#">9044509086</a><br>Hose (I1500)                  | <a href="#">Buy now</a> |
| 35  | <a href="#">9044509104</a><br>Hose (I1500)                  | <a href="#">Buy now</a> |
| 36  | <a href="#">5GH1344000</a><br>Element assembly, oil cleaner | <a href="#">Buy now</a> |
| 37  | <a href="#">9040120M00</a><br>Bolt, union(62y)              | <a href="#">Buy now</a> |

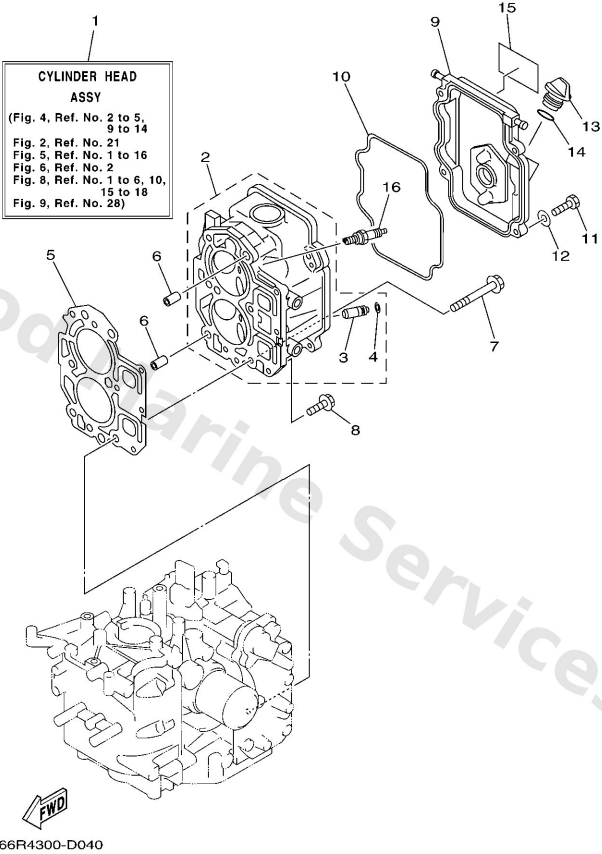
## Cylinder & Crankcase 2



**B1**

| Ref | Part                                                   |                         |
|-----|--------------------------------------------------------|-------------------------|
| 1   | <a href="#">66MW009A021S</a><br>Cylinder Head assembly | <a href="#">Buy now</a> |
| 2   | <a href="#">66M11111011S</a><br>Head, cylinder 1       | <a href="#">Buy now</a> |
| 3   | <a href="#">66M1113310</a><br>Guide Valve 1            | <a href="#">Buy now</a> |
| 4   | <a href="#">9345009M01</a><br>Circlip (6g8)            | <a href="#">Buy now</a> |
| 5   | <a href="#">66M1118110</a><br>Gasket, cylinder head 1  | <a href="#">Buy now</a> |
| 6   | <a href="#">9951010114</a><br>Pin, dowel(3vd)          | <a href="#">Buy now</a> |
| 7   | <a href="#">9010508M78</a><br>Bolt, washer based       | <a href="#">Buy now</a> |
| 8   | <a href="#">9011906MA3</a><br>Bolt, with washer        | <a href="#">Buy now</a> |
| 9   | <a href="#">66M11191001S</a><br>Cover Cylinder Head 1  | <a href="#">Buy now</a> |
| 10  | <a href="#">66M1135600</a><br>Seal, cylinder 2         | <a href="#">Buy now</a> |
| 11  | <a href="#">9709506020</a><br>Bolt(7u8)                | <a href="#">Buy now</a> |
| 12  | <a href="#">9299506600</a><br>Washer, plain (646)      | <a href="#">Buy now</a> |
| 13  | <a href="#">6G81536300</a><br>Plug, oil                | <a href="#">Buy now</a> |
| 14  | <a href="#">9321024M79</a><br>O-ring                   | <a href="#">Buy now</a> |
| 15  | <a href="#">66M1213860</a><br>Mark Caution             | <a href="#">Buy now</a> |

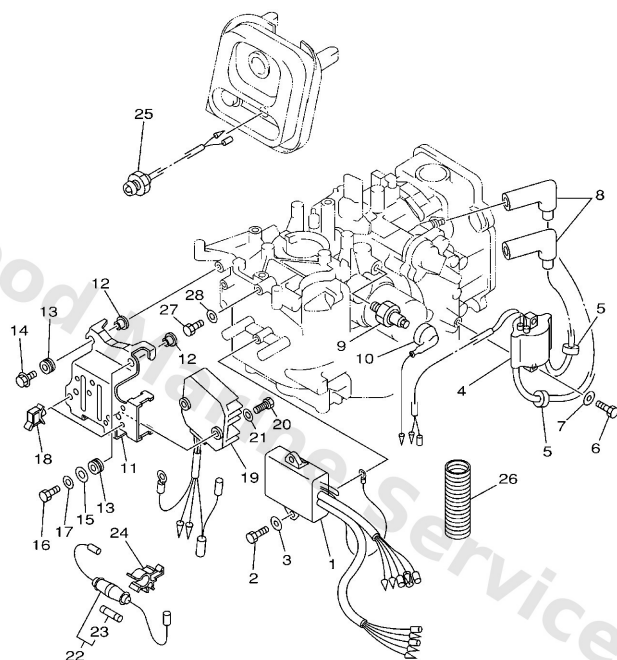
# Cylinder & Crankcase 2



**B1**

| Ref | Part                                                      |                         |
|-----|-----------------------------------------------------------|-------------------------|
| 16  | <a href="#">9470100375</a><br>Plug, spark (dpr6ea-9)(62y) | <a href="#">Buy now</a> |

# Electrical 1

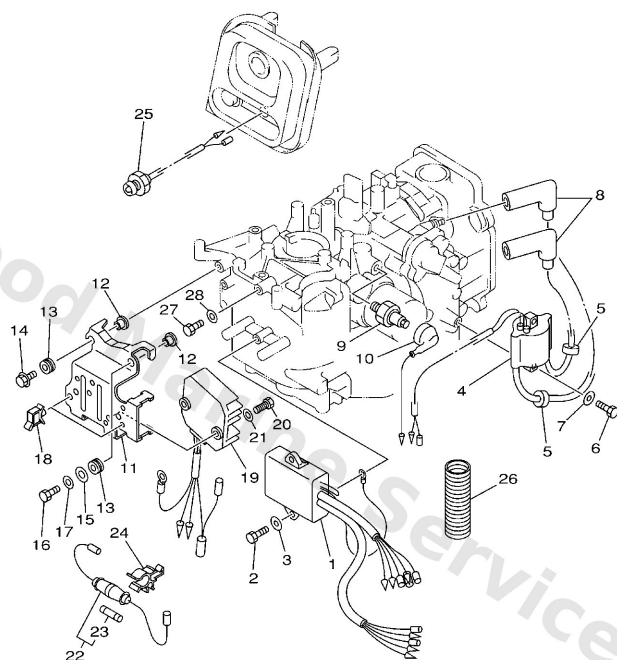


69B0010-1120

**C5**

| Ref | Part                                                       |                         |
|-----|------------------------------------------------------------|-------------------------|
| 1   | <a href="#">66M8554001</a><br>C.d.i. Unit assembly         | <a href="#">Buy now</a> |
| 1   | <a href="#">66M8554010</a><br>C.d.i. unit assembly         | <a href="#">Buy now</a> |
| 2   | <a href="#">9709506020</a><br>Bolt(7u8)                    | <a href="#">Buy now</a> |
| 3   | <a href="#">9299506600</a><br>Washer, plain (646)          | <a href="#">Buy now</a> |
| 4   | <a href="#">66M8557000</a><br>Ignition coil assembly       | <a href="#">Buy now</a> |
| 5   | <a href="#">9048025161</a><br>Grommet(656)                 | <a href="#">Buy now</a> |
| 8   | <a href="#">6G88237030</a><br>Plug cap assembly            | <a href="#">Buy now</a> |
| 9   | <a href="#">62Y8250410</a><br>Oil pressure switch assembly | <a href="#">Buy now</a> |
| 10  | <a href="#">66M8212710</a><br>Wire, lead 2                 | <a href="#">Buy now</a> |
| 11  | <a href="#">69A8554210</a><br>Bracket                      | <a href="#">Buy now</a> |
| 12  | <a href="#">9038706M05</a><br>Collar(6h4)                  | <a href="#">Buy now</a> |
| 13  | <a href="#">9048013M24</a><br>Grommet (6e9)                | <a href="#">Buy now</a> |
| 14  | <a href="#">9589506020</a><br>Bolt, flange(jk3)            | <a href="#">Buy now</a> |
| 15  | <a href="#">9020106M05</a><br>Washer, plate(6e3)           | <a href="#">Buy now</a> |
| 16  | <a href="#">9709506025</a><br>Bolt                         | <a href="#">Buy now</a> |

# Electrical 1

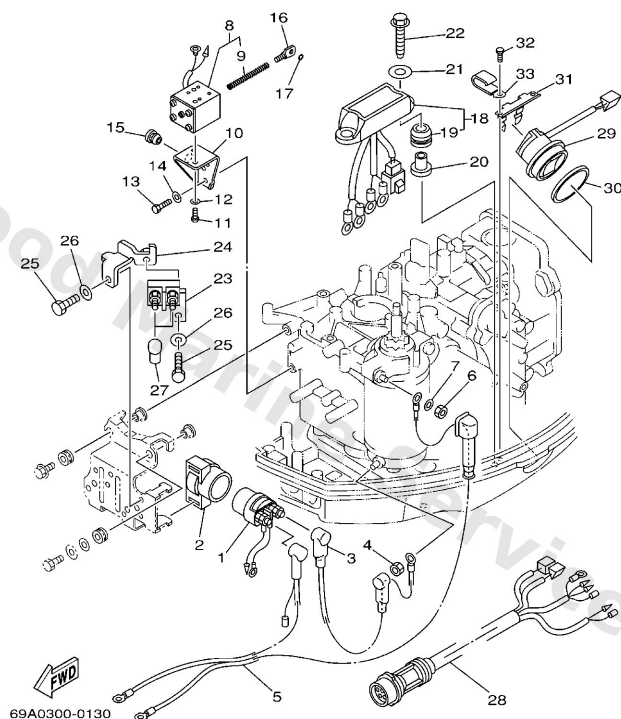


  
69B0010-1120

**C5**

| Ref | Part                                                          |                         |
|-----|---------------------------------------------------------------|-------------------------|
| 18  | <a href="#">9046409M13</a><br>Clamp (6h1)                     | <a href="#">Buy now</a> |
| 19  | <a href="#">6G881960A1</a><br>Rectifier & regulator assembly  | <a href="#">Buy now</a> |
| 20  | <a href="#">9709506016</a><br>Bolt, hexagon deep recess       | <a href="#">Buy now</a> |
| 22  | <a href="#">6G88215000</a><br>Fuse holder assembly            | <a href="#">Buy now</a> |
| 23  | <a href="#">6638215100</a><br>Fuse                            | <a href="#">Buy now</a> |
| 24  | <a href="#">6G58215200</a><br>Holder, fuse                    | <a href="#">Buy now</a> |
| 25  | <a href="#">65W8541001</a><br>Emergency signal light assembly | <a href="#">Buy now</a> |
| 26  | <a href="#">6H18355700</a><br>Tube                            | <a href="#">Buy now</a> |

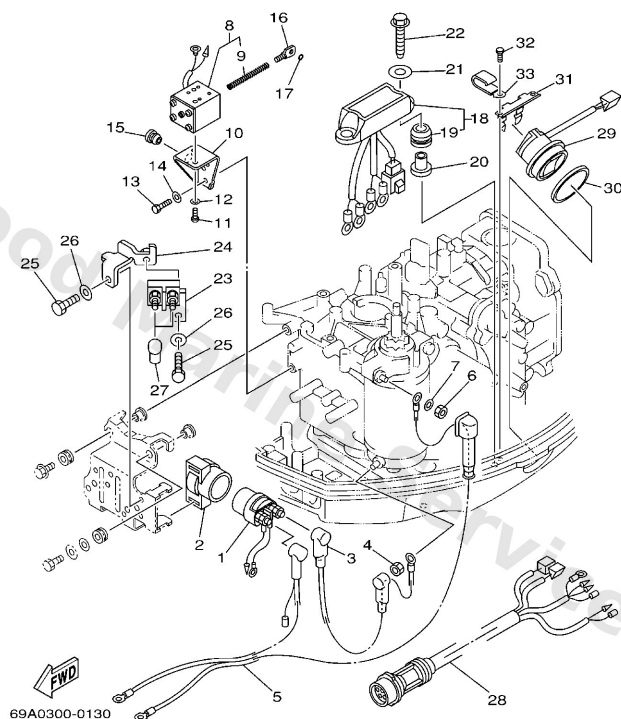
## Electrical 2



**C7**

| Ref | Part                                                    |                         |
|-----|---------------------------------------------------------|-------------------------|
| 1   | <a href="#">6G18194110</a><br>Starter relay             | <a href="#">Buy now</a> |
| 2   | <a href="#">6G18195200</a><br>Holder, relay             | <a href="#">Buy now</a> |
| 3   | <a href="#">66M8211700</a><br>Wire, lead                | <a href="#">Buy now</a> |
| 4   | <a href="#">65W8182B00</a><br>Nut, special              | <a href="#">Buy now</a> |
| 5   | <a href="#">66M8210500</a><br>Battery cable             | <a href="#">Buy now</a> |
| 6   | <a href="#">9538008700</a><br>Nut(661)                  | <a href="#">Buy now</a> |
| 7   | <a href="#">9299008600</a><br>Washer, plain (663)       | <a href="#">Buy now</a> |
| 8   | <a href="#">66M8611100</a><br>Coil, solenoid            | <a href="#">Buy now</a> |
| 9   | <a href="#">66M8611600</a><br>Wire, Pull                | <a href="#">Buy now</a> |
| 10  | <a href="#">66M8611200</a><br>Stay Solenoid             | <a href="#">Buy now</a> |
| 11  | <a href="#">9788005008</a><br>Screw, with washer        | <a href="#">Buy now</a> |
| 12  | <a href="#">9299005600</a><br>Washer, plain (646)       | <a href="#">Buy now</a> |
| 13  | <a href="#">9709506016</a><br>Bolt, hexagon deep recess | <a href="#">Buy now</a> |
| 14  | <a href="#">9299506600</a><br>Washer, plain (646)       | <a href="#">Buy now</a> |
| 15  | <a href="#">9048010M13</a><br>Grommet (6e0)             | <a href="#">Buy now</a> |

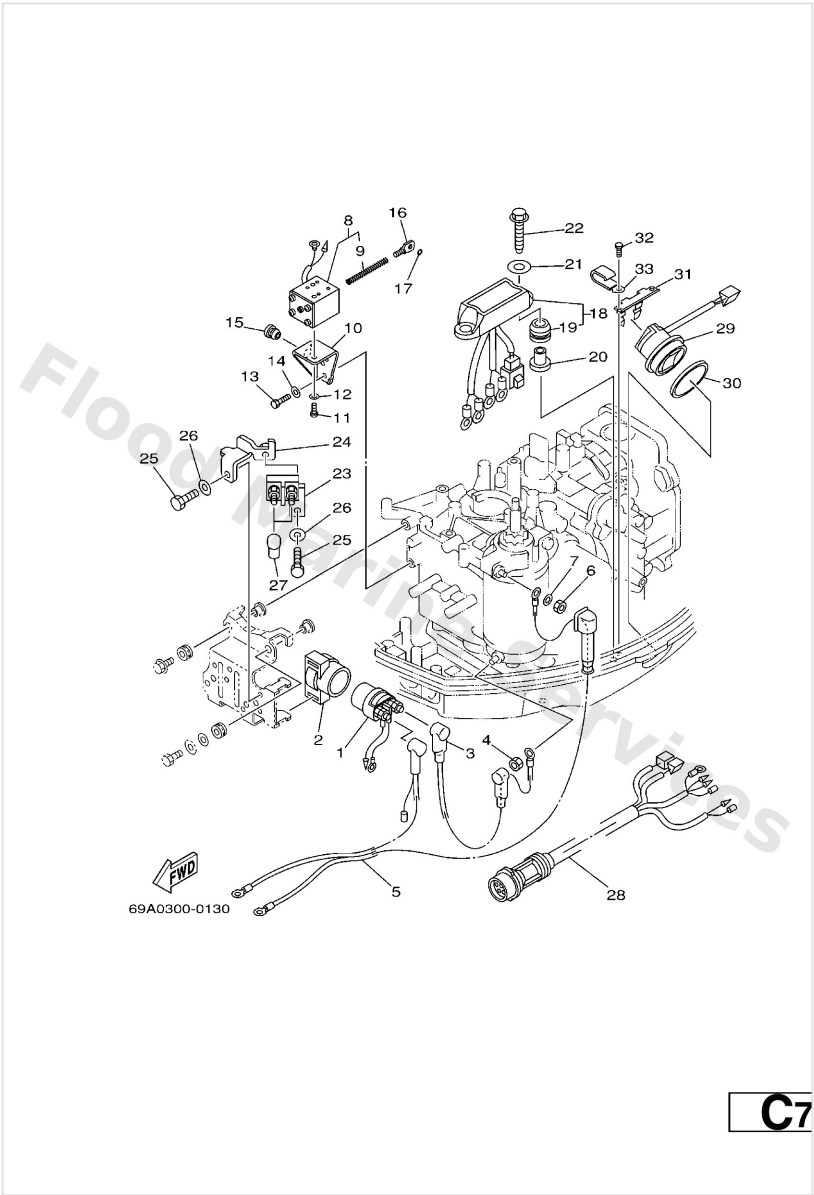
## Electrical 2



**C7**

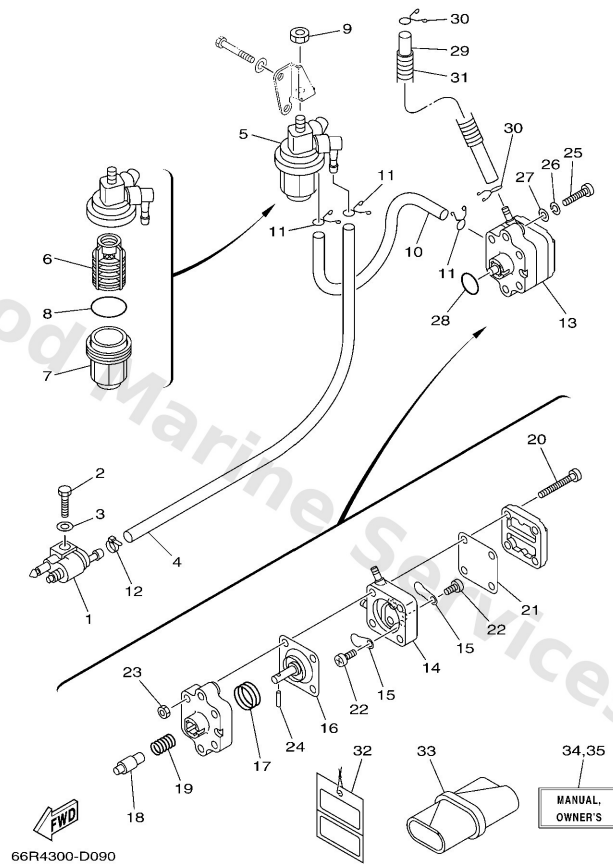
| Ref | Part                                                      |                         |
|-----|-----------------------------------------------------------|-------------------------|
| 16  | <a href="#">66M8611700</a><br>Hook, wire pull             | <a href="#">Buy now</a> |
| 17  | <a href="#">9321003261</a><br>O-ring (663)                | <a href="#">Buy now</a> |
| 18  | <a href="#">69A8195000</a><br>Relay assembly              | <a href="#">Buy now</a> |
| 19  | <a href="#">9048009M12</a><br>Grommet (6a0)               | <a href="#">Buy now</a> |
| 20  | <a href="#">9038706M03</a><br>Collar (676)                | <a href="#">Buy now</a> |
| 21  | <a href="#">9020106416</a><br>Washer, plate(663)          | <a href="#">Buy now</a> |
| 22  | <a href="#">9010906MA2</a><br>Bolt                        | <a href="#">Buy now</a> |
| 23  | <a href="#">6H58192000</a><br>Terminal assembly           | <a href="#">Buy now</a> |
| 24  | <a href="#">69A8192900</a><br>Bracket Terminal            | <a href="#">Buy now</a> |
| 25  | <a href="#">9709506012</a><br>Bolt(gh1)                   | <a href="#">Buy now</a> |
| 27  | <a href="#">6G58211900</a><br>Cover, lead wire            | <a href="#">Buy now</a> |
| 28  | <a href="#">69A8259000</a><br>Wire Harness assembly       | <a href="#">Buy now</a> |
| 29  | <a href="#">63D8256310</a><br>Trim & tilt switch assembly | <a href="#">Buy now</a> |
| 30  | <a href="#">6E58258700</a><br>Gasket                      | <a href="#">Buy now</a> |
| 31  | <a href="#">69A8361400</a><br>Bracket                     | <a href="#">Buy now</a> |

# Electrical 2



| Ref | Part                                |                         |
|-----|-------------------------------------|-------------------------|
| 32  | <a href="#">9010906M86</a><br>Bolt  | <a href="#">Buy now</a> |
| 33  | <a href="#">9046506M88</a><br>Clamp | <a href="#">Buy now</a> |

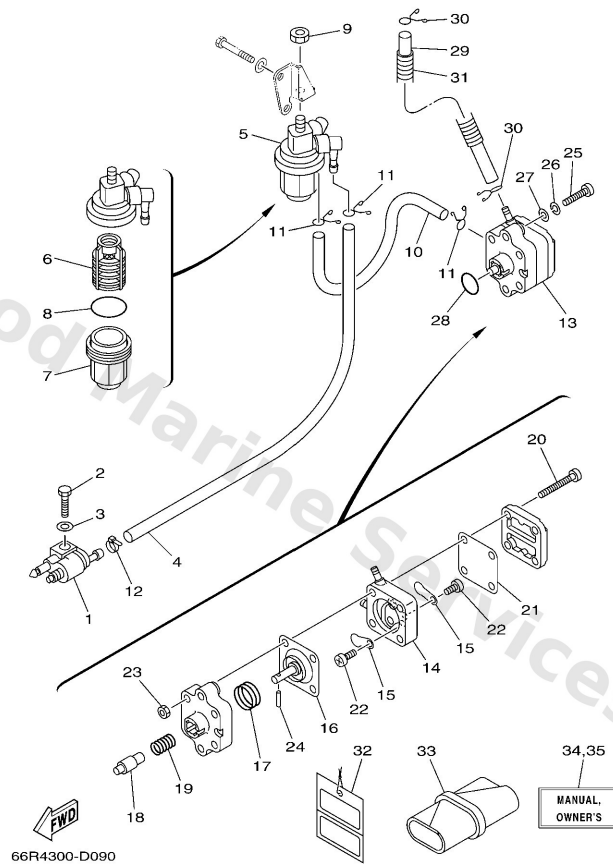
# Fuel



**C1**

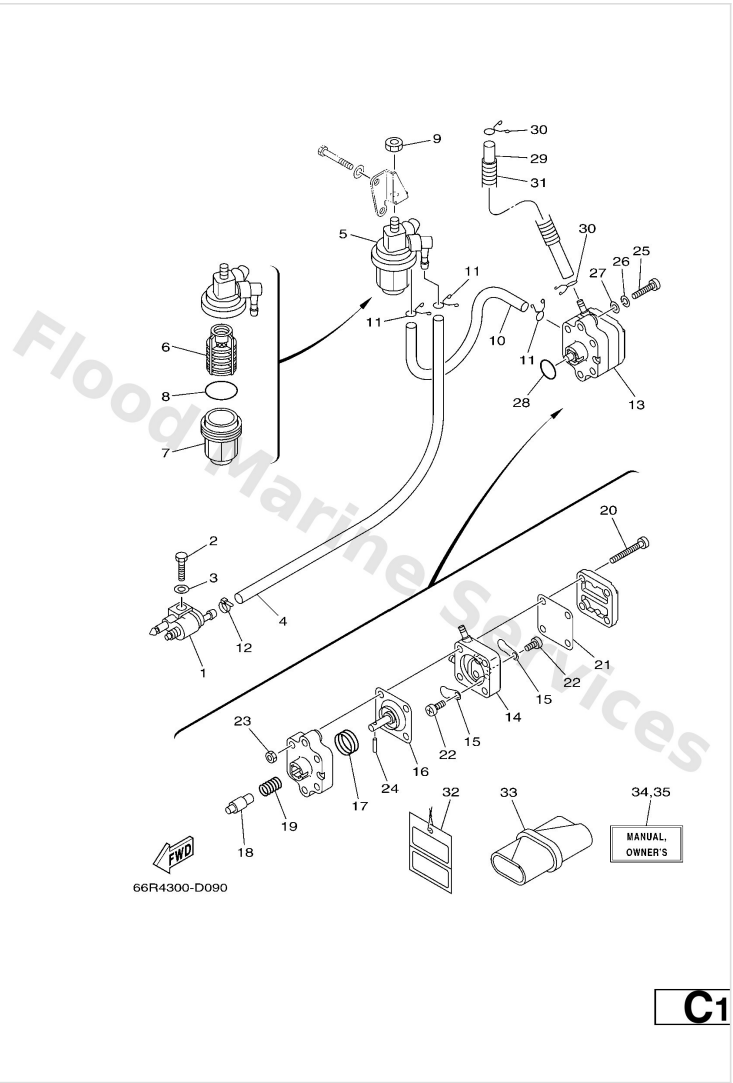
| Ref | Part                                                  |                         |
|-----|-------------------------------------------------------|-------------------------|
| 1   | <a href="#">6G12430402</a><br>Fuel pipe joint comp. 1 | <a href="#">Buy now</a> |
| 2   | <a href="#">9709506020</a><br>Bolt(7u8)               | <a href="#">Buy now</a> |
| 3   | <a href="#">9299506600</a><br>Washer, plain (646)     | <a href="#">Buy now</a> |
| 4   | <a href="#">9044510M19</a><br>Hose (l590)             | <a href="#">Buy now</a> |
| 5   | <a href="#">61N2456000</a><br>Filter assembly         | <a href="#">Buy now</a> |
| 6   | <a href="#">61N2456300</a><br>Element, filter         | <a href="#">Buy now</a> |
| 7   | <a href="#">61N2452100</a><br>Cup, filter             | <a href="#">Buy now</a> |
| 8   | <a href="#">9321032738</a><br>O-ring(1wg)             | <a href="#">Buy now</a> |
| 9   | <a href="#">9538008600</a><br>Nut (661)               | <a href="#">Buy now</a> |
| 10  | <a href="#">9044510M15</a><br>Hose (l400)             | <a href="#">Buy now</a> |
| 11  | <a href="#">9046709M17</a><br>Clip(6k8)               | <a href="#">Buy now</a> |
| 12  | <a href="#">9046511M10</a><br>Clamp                   | <a href="#">Buy now</a> |
| 13  | <a href="#">66M2441010</a><br>Fuel pump assembly      | <a href="#">Buy now</a> |
| 14  | <a href="#">66M2441301</a><br>Body 2                  | <a href="#">Buy now</a> |
| 15  | <a href="#">6A02442101</a><br>Valve, check            | <a href="#">Buy now</a> |

# Fuel



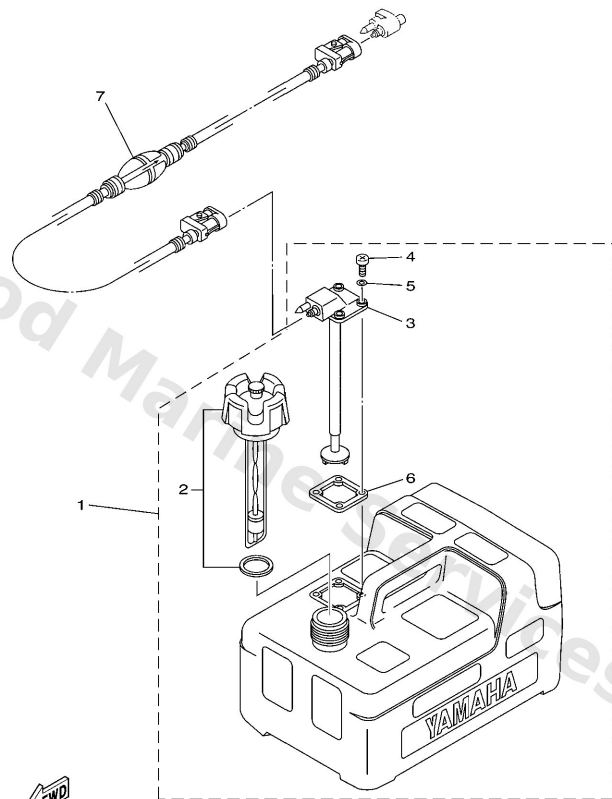
**C1**

| Ref | Part                                               |                         |
|-----|----------------------------------------------------|-------------------------|
| 16  | <a href="#">66M2441110</a><br>Diaphragm            | <a href="#">Buy now</a> |
| 17  | <a href="#">66M2442300</a><br>Spring, diaphragm    | <a href="#">Buy now</a> |
| 18  | <a href="#">66M1313110</a><br>Plunger              | <a href="#">Buy now</a> |
| 19  | <a href="#">66M2445400</a><br>Spring               | <a href="#">Buy now</a> |
| 20  | <a href="#">66M2444400</a><br>Screw                | <a href="#">Buy now</a> |
| 21  | <a href="#">66M2447100</a><br>Diaphragm            | <a href="#">Buy now</a> |
| 22  | <a href="#">6E71432500</a><br>Screw, pan head      | <a href="#">Buy now</a> |
| 23  | <a href="#">9538005600</a><br>Nut, hexagon (663)   | <a href="#">Buy now</a> |
| 24  | <a href="#">66M2437400</a><br>Pin                  | <a href="#">Buy now</a> |
| 25  | <a href="#">9788006030</a><br>Screw, pan head(6e0) | <a href="#">Buy now</a> |
| 26  | <a href="#">9299006100</a><br>Washer(6a1)          | <a href="#">Buy now</a> |
| 27  | <a href="#">9299006600</a><br>Washer, plain (646)  | <a href="#">Buy now</a> |
| 28  | <a href="#">9321020M65</a><br>O-ring               | <a href="#">Buy now</a> |
| 29  | <a href="#">9044510M93</a><br>Hose (I400)          | <a href="#">Buy now</a> |
| 31  | <a href="#">9044614M51</a><br>Hose(6tc)            | <a href="#">Buy now</a> |



| Ref | Part                                                                |                         |
|-----|---------------------------------------------------------------------|-------------------------|
| 32  | <a href="#">61H2819R31</a><br>Tag Warning                           | <a href="#">Buy now</a> |
| 33  | <a href="#">62Y2810000</a><br>Tool kit                              | <a href="#">Buy now</a> |
| 34  | <a href="#">66M2819979D0</a><br>F15a/f9.9c/ft9.9d/f13.5a<br>UR (NL) | <a href="#">Buy now</a> |
| 34  | <a href="#">66M2819979E0</a><br>F15a/f9.9c/ft9.9d/f13.5a<br>UR (E)  | <a href="#">Buy now</a> |
| 34  | <a href="#">66M2819979F0</a><br>F15a/f9.9c/ft9.9d/f13.5a<br>UR (F)  | <a href="#">Buy now</a> |
| 34  | <a href="#">66M2819979G0</a><br>F15a/f9.9c/ft9.9d/f13.5a<br>UR (D)  | <a href="#">Buy now</a> |
| 34  | <a href="#">66M2819979H0</a><br>F15a/f9.9c/ft9.9d/f13.5a<br>UR (I)  | <a href="#">Buy now</a> |
| 34  | <a href="#">66M2819979S0</a><br>F15a/f9.9c/ft9.9d/f13.5a<br>UR (ES) | <a href="#">Buy now</a> |
| 35  | <a href="#">66M281998AK0</a><br>F15a/f9.9c/ft9.9d/f13.5a<br>UR (DK) | <a href="#">Buy now</a> |
| 35  | <a href="#">66M281998AL0</a><br>F15a/f9.9c/ft9.9d/f13.5a<br>UR (SF) | <a href="#">Buy now</a> |
| 35  | <a href="#">66M281998AM0</a><br>F15a/f9.9c/ft9.9d/f13.5a<br>UR (S)  | <a href="#">Buy now</a> |
| 35  | <a href="#">66M281998AN0</a><br>F15a/f9.9c/ft9.9d/f13.5a<br>UR (N)  | <a href="#">Buy now</a> |
| 35  | <a href="#">66M281998AP0</a><br>F15a/f9.9c/ft9.9d/f13.5a<br>UR (P)  | <a href="#">Buy now</a> |
| 35  | <a href="#">66M281998AR0</a><br>F15a/f9.9c/ft9.9d/f13.5a<br>UR (GR) | <a href="#">Buy now</a> |

# Fuel Tank

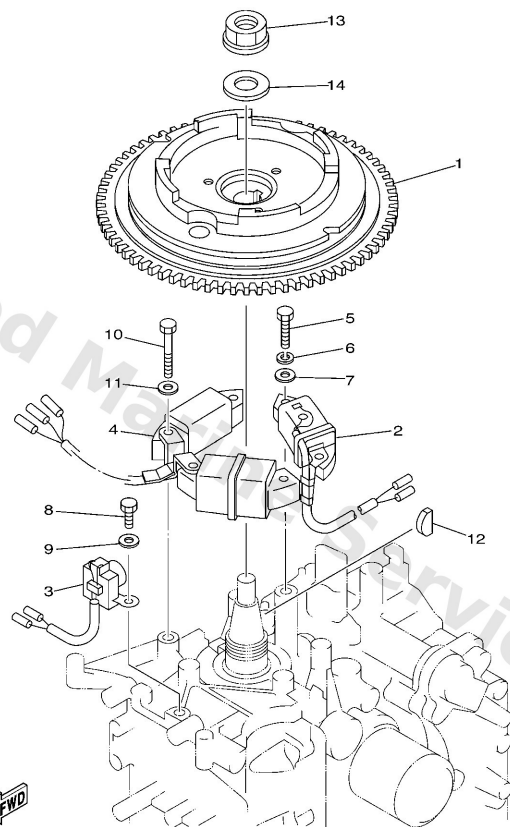


66M4100-D270

**F7**

| Ref | Part                                                  |                         |
|-----|-------------------------------------------------------|-------------------------|
| 1   | <a href="#">6YL2420104</a><br>-<br>AP                 | <a href="#">Buy now</a> |
| 2   | <a href="#">6YL2461001</a><br>Cap assembly            | <a href="#">Buy now</a> |
| 3   | <a href="#">6YL2426001</a><br>Fuel meter assembly     | <a href="#">Buy now</a> |
| 4   | <a href="#">9015705M16</a><br>Screw, pan head         | <a href="#">Buy now</a> |
| 5   | <a href="#">6YL2432900</a><br>Seal                    | <a href="#">Buy now</a> |
| 6   | <a href="#">6YL2426801</a><br>Gasket, fuel meter      | <a href="#">Buy now</a> |
| 7   | <a href="#">6YL2430653</a><br>Fuel pipe comp. 1<br>AP | <a href="#">Buy now</a> |

# Generator

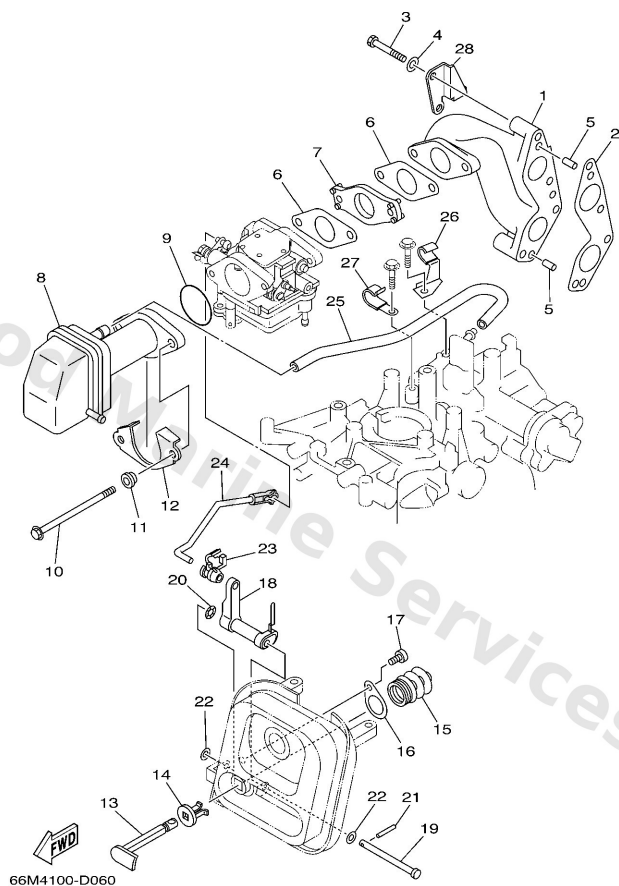


69B0010-0110

**C4**

| Ref | Part                                                    |                         |
|-----|---------------------------------------------------------|-------------------------|
| 1   | <a href="#">66M8555010</a><br>Rotor assembly            | <a href="#">Buy now</a> |
| 2   | <a href="#">66M8552000</a><br>Coil, charge              | <a href="#">Buy now</a> |
| 3   | <a href="#">66M8558000</a><br>Coil, pulser              | <a href="#">Buy now</a> |
| 4   | <a href="#">66M8553310</a><br>Coil, Lighting<br>10A     | <a href="#">Buy now</a> |
| 5   | <a href="#">9709506025</a><br>Bolt                      | <a href="#">Buy now</a> |
| 6   | <a href="#">9299506100</a><br>Washer(6a1)               | <a href="#">Buy now</a> |
| 7   | <a href="#">9299506600</a><br>Washer, plain (646)       | <a href="#">Buy now</a> |
| 8   | <a href="#">9709506016</a><br>Bolt, hexagon deep recess | <a href="#">Buy now</a> |
| 10  | <a href="#">9709506040</a><br>Bolt (682)                | <a href="#">Buy now</a> |
| 12  | <a href="#">9028005013</a><br>Key, woodruff             | <a href="#">Buy now</a> |
| 13  | <a href="#">9017916M05</a><br>Nut (689)                 | <a href="#">Buy now</a> |
| 14  | <a href="#">9020116M44</a><br>Washer (689)              | <a href="#">Buy now</a> |

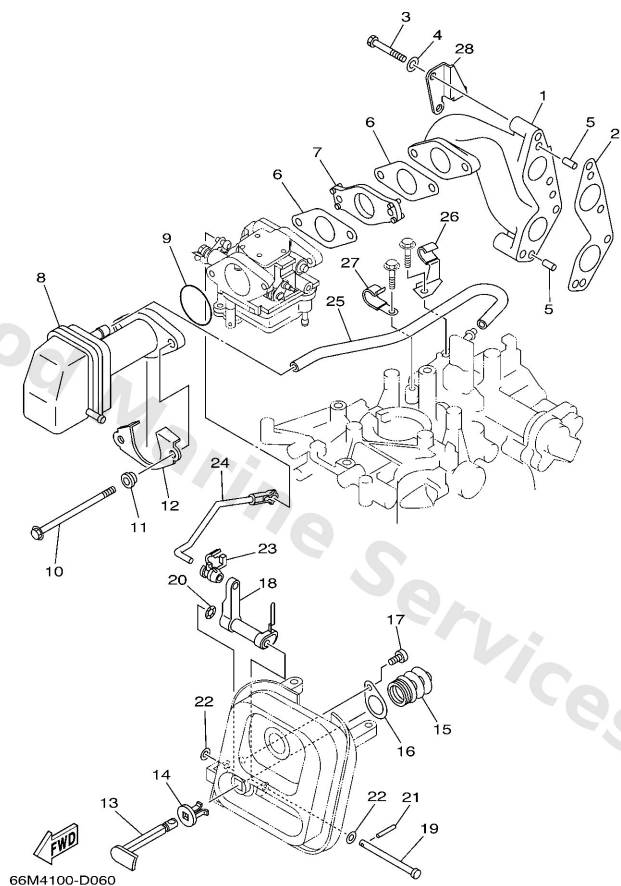
# Intake



**B3**

| Ref | Part                                                    |                         |
|-----|---------------------------------------------------------|-------------------------|
| 1   | <a href="#">66M136411094</a><br>Manifold 1              | <a href="#">Buy now</a> |
| 2   | <a href="#">66M1364500</a><br>Gasket, manifold 1        | <a href="#">Buy now</a> |
| 3   | <a href="#">9709506040</a><br>Bolt (682)                | <a href="#">Buy now</a> |
| 4   | <a href="#">9299506600</a><br>Washer, plain (646)       | <a href="#">Buy now</a> |
| 5   | <a href="#">9360612019</a><br>Pin, dowel (614)          | <a href="#">Buy now</a> |
| 6   | <a href="#">66M1364600</a><br>Gasket, manifold 2        | <a href="#">Buy now</a> |
| 7   | <a href="#">66M1427100</a><br>Insulator                 | <a href="#">Buy now</a> |
| 7   | <a href="#">69V1427100</a><br>Insulator                 | <a href="#">Buy now</a> |
| 8   | <a href="#">66M1444000</a><br>Silencer assembly, intake | <a href="#">Buy now</a> |
| 9   | <a href="#">9321035M86</a><br>O-ring(6l2)               | <a href="#">Buy now</a> |
| 10  | <a href="#">9011906M76</a><br>Bolt, with washer         | <a href="#">Buy now</a> |
| 11  | <a href="#">9038706M79</a><br>Collar                    | <a href="#">Buy now</a> |
| 12  | <a href="#">66M1447700</a><br>Plate                     | <a href="#">Buy now</a> |
| 13  | <a href="#">66M4127100</a><br>Knob, choke               | <a href="#">Buy now</a> |
| 14  | <a href="#">6894127300</a><br>Grommet                   | <a href="#">Buy now</a> |

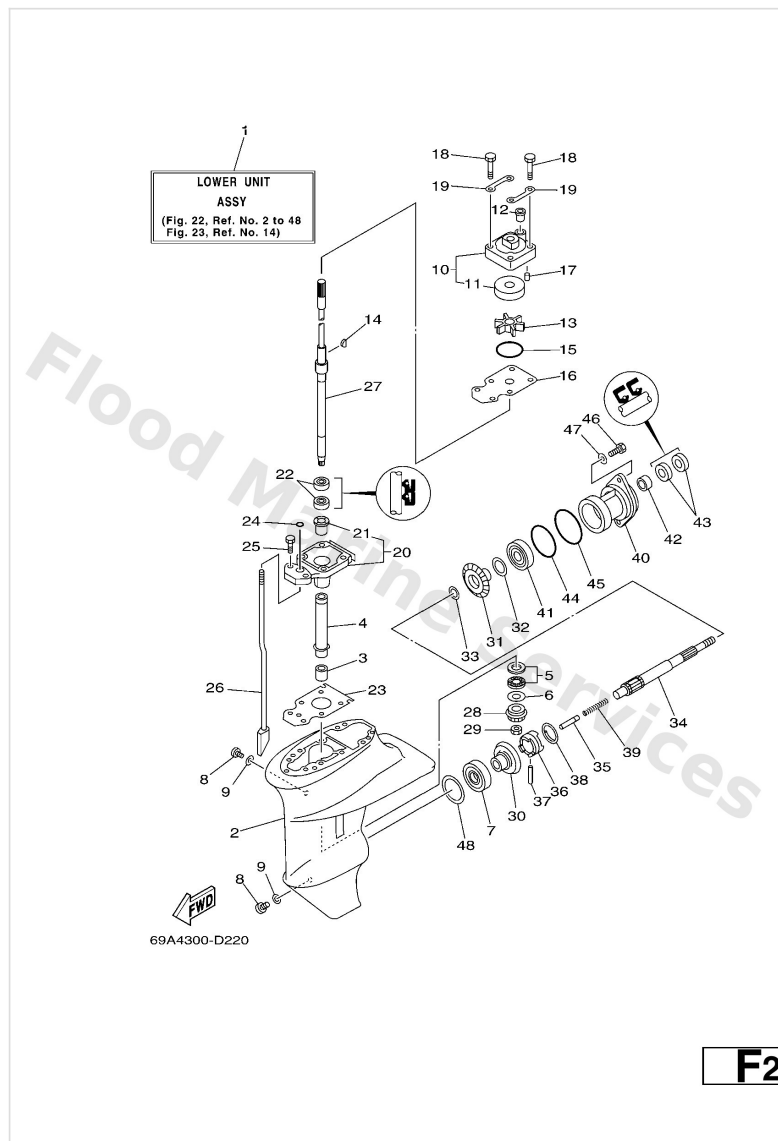
# Intake



**B3**

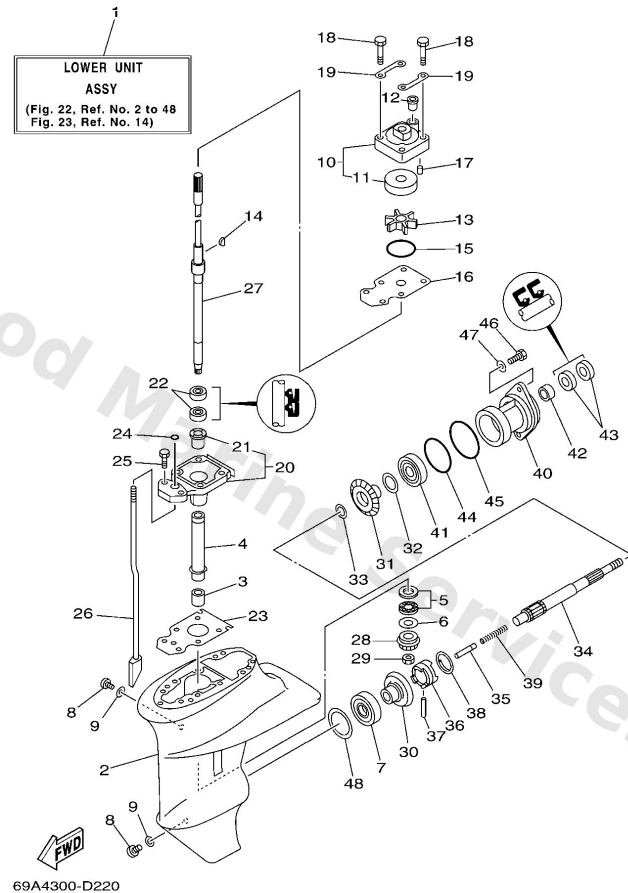
| Ref | Part                                              |                         |
|-----|---------------------------------------------------|-------------------------|
| 15  | <a href="#">66M4129200</a><br>Bush 2              | <a href="#">Buy now</a> |
| 16  | <a href="#">66M4129800</a><br>Washer 2            | <a href="#">Buy now</a> |
| 17  | <a href="#">9778050510</a><br>Screw, tapping(6u1) | <a href="#">Buy now</a> |
| 18  | <a href="#">66M4125200</a><br>Lever, choke 1      | <a href="#">Buy now</a> |
| 19  | <a href="#">9024005M20</a><br>Pin, clevis         | <a href="#">Buy now</a> |
| 20  | <a href="#">9020605005</a><br>Washer, wave(656)   | <a href="#">Buy now</a> |
| 21  | <a href="#">9169020016</a><br>Pin, spring (677)   | <a href="#">Buy now</a> |
| 22  | <a href="#">9020205088</a><br>Washer, plate (666) | <a href="#">Buy now</a> |
| 23  | <a href="#">6R54123700</a><br>Joint, link         | <a href="#">Buy now</a> |
| 24  | <a href="#">66M4125600</a><br>Rod, choke 1        | <a href="#">Buy now</a> |
| 25  | <a href="#">66M1537300</a><br>Pipe, breather      | <a href="#">Buy now</a> |
| 26  | <a href="#">9046508M82</a><br>Clamp               | <a href="#">Buy now</a> |
| 27  | <a href="#">9046508M83</a><br>Clamp               | <a href="#">Buy now</a> |
| 28  | <a href="#">6D42456600</a><br>Bracket Filter      | <a href="#">Buy now</a> |

# Lower Casing & Drive 1



| Ref | Part                                                            |                         |
|-----|-----------------------------------------------------------------|-------------------------|
| 1   | <a href="#">69A45300014D</a><br>Lower unit assembly<br><b>S</b> | <a href="#">Buy now</a> |
| 1   | <a href="#">69A45300114D</a><br>Lower Unit assembly<br><b>L</b> | <a href="#">Buy now</a> |
| 2   | <a href="#">63V45311014D</a><br>Casing, lower<br><b>L</b>       | <a href="#">Buy now</a> |
| 2   | <a href="#">66M45311004D</a><br>Casing, lower<br><b>S</b>       | <a href="#">Buy now</a> |
| 3   | <a href="#">93315314V8</a><br>Bearing, needle (6e7)             | <a href="#">Buy now</a> |
| 4   | <a href="#">63V4553600</a><br>Sleeve, drive shaft               | <a href="#">Buy now</a> |
| 5   | <a href="#">9334141414</a><br>Bearing                           | <a href="#">Buy now</a> |
| 6   | <a href="#">6E84558710</a><br>Shim (t:1.13mm)<br><b>UR</b>      | <a href="#">Buy now</a> |
| 6   | <a href="#">6E84558730</a><br>Shim (t:1.20mm)<br><b>UR</b>      | <a href="#">Buy now</a> |
| 7   | <a href="#">9333200005</a><br>Brg,cyl-cal roller 0.19g nt       | <a href="#">Buy now</a> |
| 8   | <a href="#">9034008002</a><br>Plug, straight screw              | <a href="#">Buy now</a> |
| 9   | <a href="#">9043008020</a><br>Gasket                            | <a href="#">Buy now</a> |
| 10  | <a href="#">63V4430100</a><br>Water pump housing comp.          | <a href="#">Buy now</a> |
| 11  | <a href="#">63V4432200</a><br>Insert, cartridge                 | <a href="#">Buy now</a> |
| 12  | <a href="#">6474436600</a><br>Damper, water seal 2              | <a href="#">Buy now</a> |

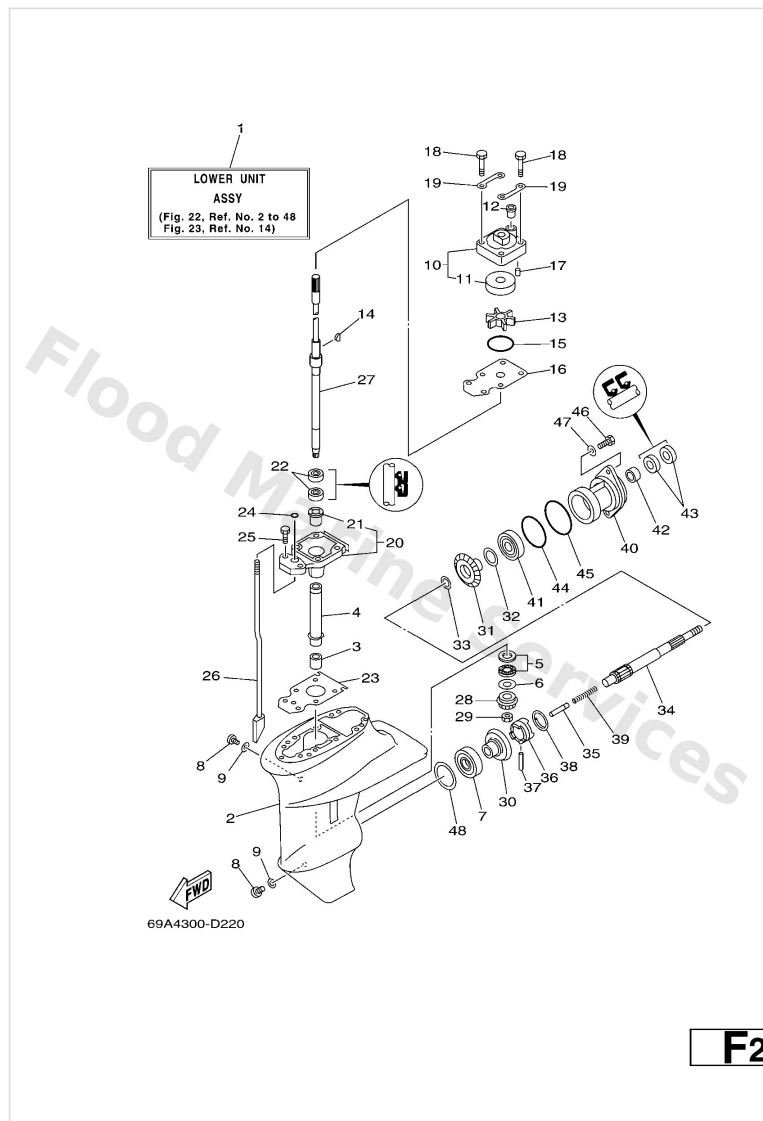
# Lower Casing & Drive 1



**F2**

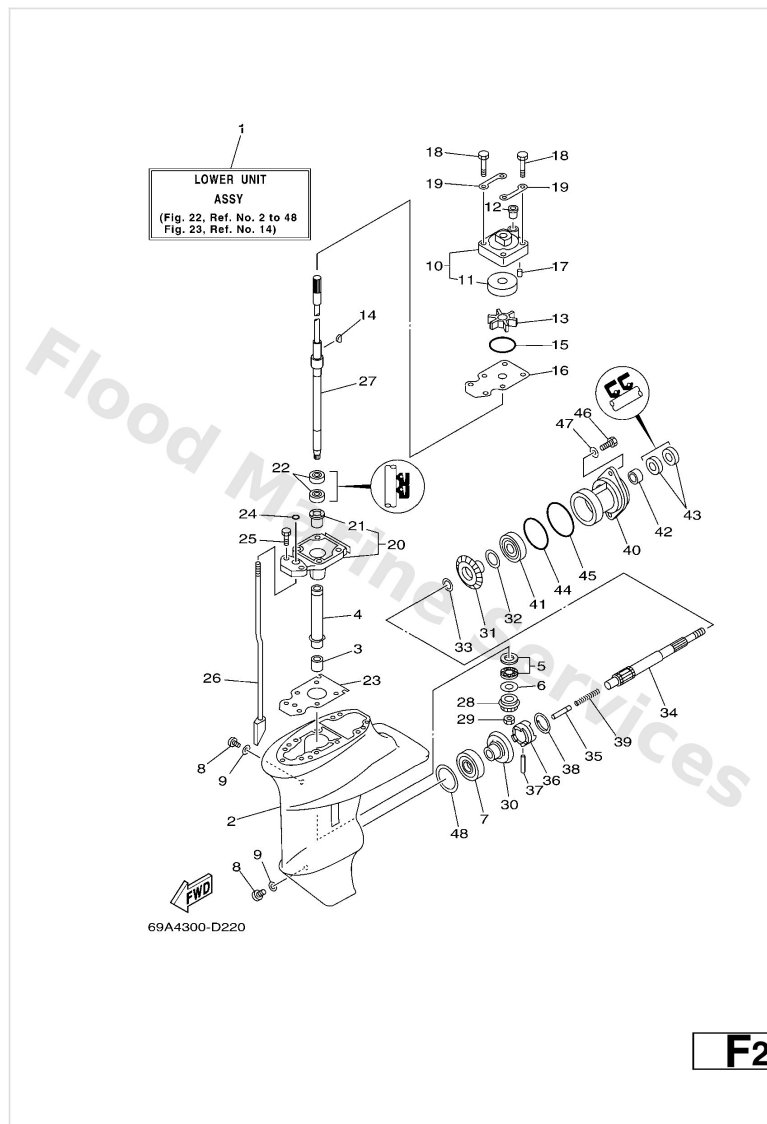
| Ref | Part                                                  |                         |
|-----|-------------------------------------------------------|-------------------------|
| 13  | <a href="#">63V4435201</a><br>Impeller                | <a href="#">Buy now</a> |
| 14  | <a href="#">6644433800</a><br>Key, woodruff           | <a href="#">Buy now</a> |
| 15  | <a href="#">9321044398</a><br>O-ring(55x)             | <a href="#">Buy now</a> |
| 16  | <a href="#">63V4432300</a><br>Outer plate, cartridge  | <a href="#">Buy now</a> |
| 17  | <a href="#">9360412M07</a><br>Pin, dowel (688)        | <a href="#">Buy now</a> |
| 18  | <a href="#">9708008045</a><br>Bolt, hexagon           | <a href="#">Buy now</a> |
| 19  | <a href="#">63V4432800</a><br>Plate                   | <a href="#">Buy now</a> |
| 20  | <a href="#">63V45331005B</a><br>Housing, bearing      | <a href="#">Buy now</a> |
| 21  | <a href="#">6264531609</a><br>Bushing, drive shaft 1  | <a href="#">Buy now</a> |
| 22  | <a href="#">9310120001</a><br>Oil seal                | <a href="#">Buy now</a> |
| 23  | <a href="#">63V45315A0</a><br>Packing, lower casing   | <a href="#">Buy now</a> |
| 24  | <a href="#">9321006ME6</a><br>O-ring                  | <a href="#">Buy now</a> |
| 25  | <a href="#">9708008025</a><br>Screw, bind(j36)        | <a href="#">Buy now</a> |
| 26  | <a href="#">63V4415000</a><br>Shift cam assembly<br>S | <a href="#">Buy now</a> |
| 26  | <a href="#">66M4415010</a><br>Shift cam assembly<br>L | <a href="#">Buy now</a> |

## Lower Casing & Drive 1



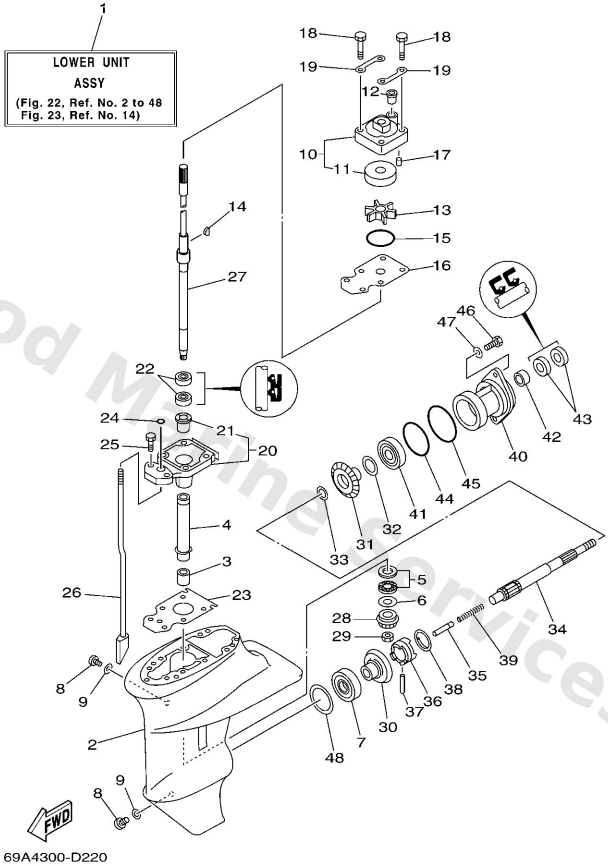
| Ref | Part                                                    |                         |
|-----|---------------------------------------------------------|-------------------------|
| 27  | <a href="#">69A4551000</a><br>Drive Shaft assembly<br>S | <a href="#">Buy now</a> |
| 27  | <a href="#">69A4551010</a><br>Drive Shaft assembly<br>L | <a href="#">Buy now</a> |
| 28  | <a href="#">63V4555100</a><br>Pinion                    | <a href="#">Buy now</a> |
| 29  | <a href="#">9017908M06</a><br>Nut (6e7)                 | <a href="#">Buy now</a> |
| 30  | <a href="#">6E74556001</a><br>Gear                      | <a href="#">Buy now</a> |
| 31  | <a href="#">6E74557100</a><br>Gear 2                    | <a href="#">Buy now</a> |
| 32  | <a href="#">6264557700</a><br>Shim (t:0.10mm)<br>UR     | <a href="#">Buy now</a> |
| 32  | <a href="#">6264557710</a><br>Shim (t:0.20mm)<br>UR     | <a href="#">Buy now</a> |
| 32  | <a href="#">6264557720</a><br>Shim (t:0.30mm)<br>UR     | <a href="#">Buy now</a> |
| 32  | <a href="#">6264557730</a><br>Shim (t:0.40mm)<br>UR     | <a href="#">Buy now</a> |
| 32  | <a href="#">6264557740</a><br>Shim (t:0.50mm)<br>UR     | <a href="#">Buy now</a> |
| 33  | <a href="#">9020117682</a><br>Washer, plate (2k7)       | <a href="#">Buy now</a> |
| 34  | <a href="#">6834561100</a><br>Shaft propeller           | <a href="#">Buy now</a> |
| 35  | <a href="#">6504563500</a><br>Plunger, shift            | <a href="#">Buy now</a> |
| 36  | <a href="#">6824563100</a><br>Clutch, dog               | <a href="#">Buy now</a> |

## Lower Casing & Drive 1



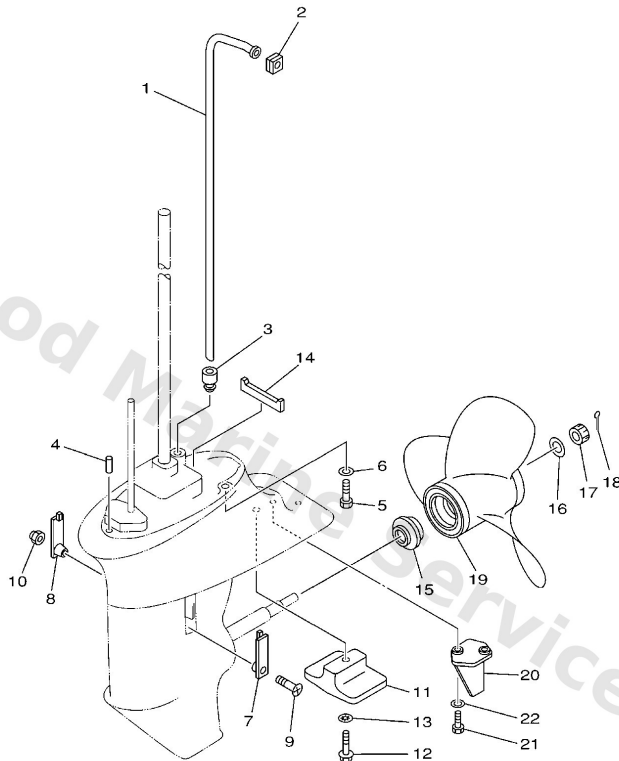
| Ref | Part                                                       |                         |
|-----|------------------------------------------------------------|-------------------------|
| 37  | <a href="#">9025005010</a><br>Pin straight 648456320000    | <a href="#">Buy now</a> |
| 38  | <a href="#">6484563300</a><br>Ring, cross pin              | <a href="#">Buy now</a> |
| 39  | <a href="#">9050114M06</a><br>Spring, compression          | <a href="#">Buy now</a> |
| 40  | <a href="#">68345361024D</a><br>Cap, lower casing          | <a href="#">Buy now</a> |
| 41  | <a href="#">9330600501</a><br>Bearing(1ff)                 | <a href="#">Buy now</a> |
| 42  | <a href="#">93315317U2</a><br>Brg,cyl-cal roller 14g (683) | <a href="#">Buy now</a> |
| 43  | <a href="#">9310117054</a><br>Oil seal (17x30x6-650)       | <a href="#">Buy now</a> |
| 44  | <a href="#">9321057M09</a><br>O-ring (683)                 | <a href="#">Buy now</a> |
| 45  | <a href="#">9321056M80</a><br>O-ring(6j8)                  | <a href="#">Buy now</a> |
| 46  | <a href="#">9709506020</a><br>Bolt(7u8)                    | <a href="#">Buy now</a> |
| 47  | <a href="#">9299506600</a><br>Washer, plain (646)          | <a href="#">Buy now</a> |
| 48  | <a href="#">6644556701</a><br>Shim (t:0.10mm)<br>UR        | <a href="#">Buy now</a> |
| 48  | <a href="#">6644556710</a><br>Shim (t:0.12mm)<br>UR        | <a href="#">Buy now</a> |
| 48  | <a href="#">6644556720</a><br>Shim (t:0.15mm)<br>UR        | <a href="#">Buy now</a> |
| 48  | <a href="#">6644556730</a><br>Shim (t:0.18mm)<br>UR        | <a href="#">Buy now</a> |

# Lower Casing & Drive 1



| Ref | Part                                                |                         |
|-----|-----------------------------------------------------|-------------------------|
| 48  | <a href="#">6644556740</a><br>Shim (t:0.30mm)<br>UR | <a href="#">Buy now</a> |
| 48  | <a href="#">6644556750</a><br>Shim (t:0.40mm)<br>UR | <a href="#">Buy now</a> |
| 48  | <a href="#">6644556760</a><br>Shim (t:0.50mm)<br>UR | <a href="#">Buy now</a> |

## Lower Casing & Drive 2

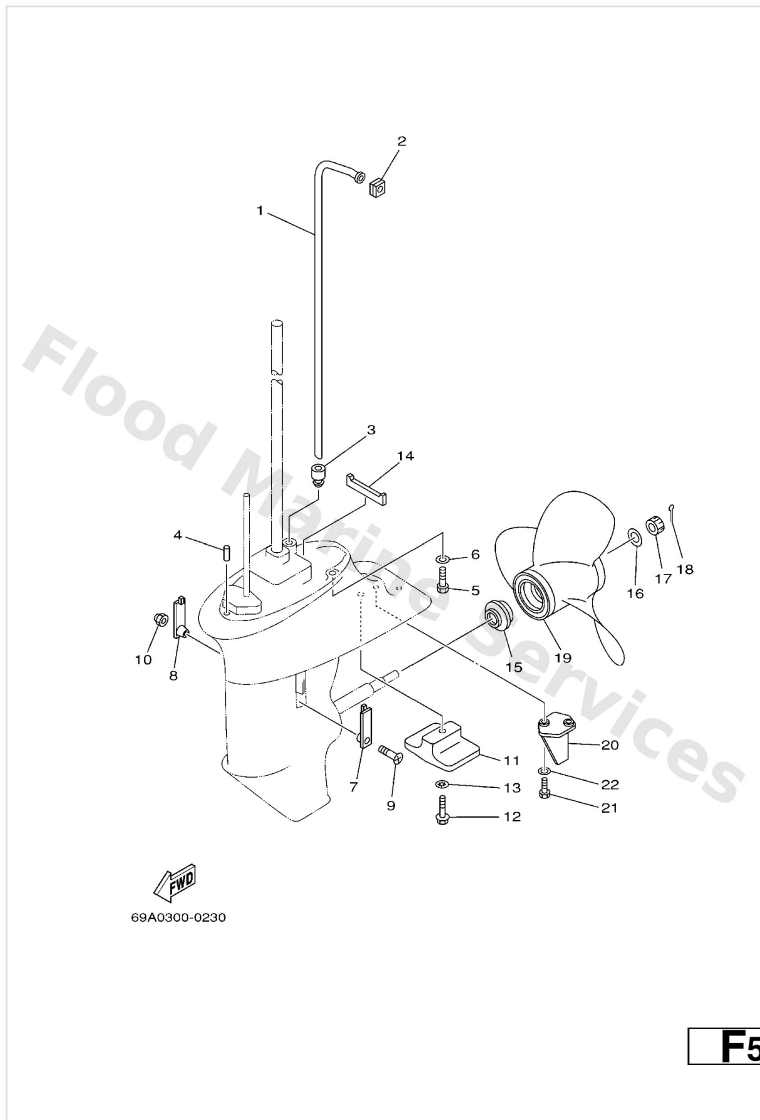


69A0300-0230

**F5**

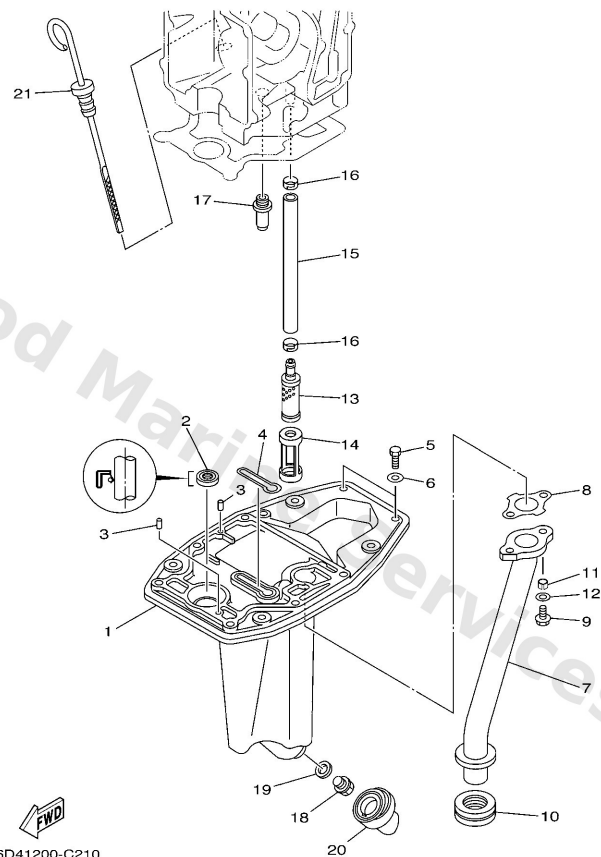
| Ref | Part                                                   |                         |
|-----|--------------------------------------------------------|-------------------------|
| 1   | <a href="#">66M4436100</a><br>Tube, Water 1<br>S       | <a href="#">Buy now</a> |
| 1   | <a href="#">66M4436110</a><br>Tube, water<br>L         | <a href="#">Buy now</a> |
| 2   | <a href="#">63V4436510</a><br>Damper, water seal 1     | <a href="#">Buy now</a> |
| 3   | <a href="#">63V4436800</a><br>Rubber, water seal 4     | <a href="#">Buy now</a> |
| 4   | <a href="#">9360412M07</a><br>Pin, dowel (688)         | <a href="#">Buy now</a> |
| 5   | <a href="#">9707508030</a><br>Bolt, hexagon (fj1)      | <a href="#">Buy now</a> |
| 6   | <a href="#">9299508600</a><br>Washer, plain (663)      | <a href="#">Buy now</a> |
| 7   | <a href="#">6G14521400</a><br>Cover, water inlet       | <a href="#">Buy now</a> |
| 8   | <a href="#">63V4521500</a><br>Cover, water inlet       | <a href="#">Buy now</a> |
| 9   | <a href="#">9015205M04</a><br>Screw, countersunk       | <a href="#">Buy now</a> |
| 10  | <a href="#">9018505002</a><br>Nut nylon (sus)(ex4)     | <a href="#">Buy now</a> |
| 11  | <a href="#">61N4525101</a><br>Anode                    | <a href="#">Buy now</a> |
| 12  | <a href="#">9589506030</a><br>Bolt, flange deep recess | <a href="#">Buy now</a> |
| 13  | <a href="#">9299006300</a><br>Washer, tooth            | <a href="#">Buy now</a> |
| 14  | <a href="#">63V4537500</a><br>Damper, seal             | <a href="#">Buy now</a> |

## Lower Casing & Drive 2



| Ref | Part                                                                |                         |
|-----|---------------------------------------------------------------------|-------------------------|
| 15  | <a href="#">6E74598701</a><br>Spacer                                | <a href="#">Buy now</a> |
| 16  | <a href="#">9020110M01</a><br>Washer, plate(6m7)                    | <a href="#">Buy now</a> |
| 17  | <a href="#">9017110M01</a><br>Nut castle (683)                      | <a href="#">Buy now</a> |
| 18  | <a href="#">9149030020</a><br>Pin cotter                            | <a href="#">Buy now</a> |
| 19  | <a href="#">63V4594300EL</a><br>Propeller (3x9-1/4 x11 -j1)<br>UR   | <a href="#">Buy now</a> |
| 19  | <a href="#">63V4594500EL</a><br>Propeller (3x9-1/4 x9 -j1)<br>UR    | <a href="#">Buy now</a> |
| 19  | <a href="#">63V4594700EL</a><br>Propeller (3x9-1/4 x8 -j)<br>UR     | <a href="#">Buy now</a> |
| 19  | <a href="#">63V4595200EL</a><br>Propeller (3x9-1/4 x10 -j1)<br>UR   | <a href="#">Buy now</a> |
| 19  | <a href="#">6834594100EL</a><br>Propeller (3x9-1/4"x12"-j)<br>UR    | <a href="#">Buy now</a> |
| 19  | <a href="#">6834594500EL</a><br>Propeller (3X9-1/4"X9"-j)<br>UR     | <a href="#">Buy now</a> |
| 19  | <a href="#">6834595200EL</a><br>Propeller (3X9-1/4"x9-3/4"-j)<br>UR | <a href="#">Buy now</a> |
| 20  | <a href="#">66M4537100</a><br>Tab-trim<br>S                         | <a href="#">Buy now</a> |
| 21  | <a href="#">9709506016</a><br>Bolt, hexagon deep recess<br>S        | <a href="#">Buy now</a> |
| 22  | <a href="#">9299506600</a><br>Washer, plain (646)<br>S              | <a href="#">Buy now</a> |

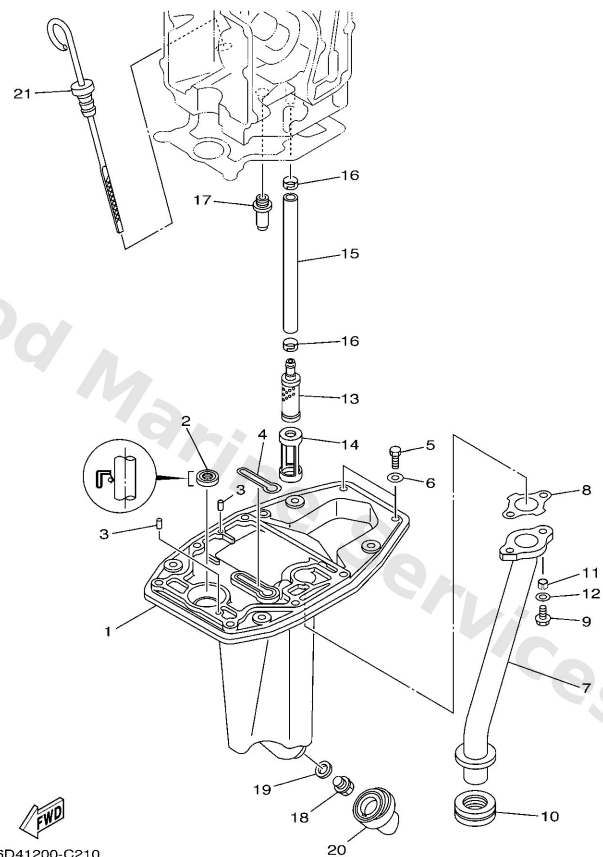
# Oil Pan



**F1**

| Ref | Part                                                     |                         |
|-----|----------------------------------------------------------|-------------------------|
| 1   | <a href="#">66M41137005B</a><br>Guide, exhaust           | <a href="#">Buy now</a> |
| 2   | <a href="#">9310112M63</a><br>Oil seal                   | <a href="#">Buy now</a> |
| 3   | <a href="#">9360612019</a><br>Pin, dowel (614)           | <a href="#">Buy now</a> |
| 4   | <a href="#">66M1135500</a><br>Seal, cylinder 1           | <a href="#">Buy now</a> |
| 5   | <a href="#">9709506020</a><br>Bolt(7u8)                  | <a href="#">Buy now</a> |
| 6   | <a href="#">9299506600</a><br>Washer, plain (646)        | <a href="#">Buy now</a> |
| 7   | <a href="#">6D4411310094</a><br>Manifold, Ext. 1         | <a href="#">Buy now</a> |
| 8   | <a href="#">66M4113301</a><br>Gasket, exhaust manifold 1 | <a href="#">Buy now</a> |
| 9   | <a href="#">9011906090</a><br>Bolt, With Washer          | <a href="#">Buy now</a> |
| 10  | <a href="#">6D44113800</a><br>Seal, ext. 1               | <a href="#">Buy now</a> |
| 11  | <a href="#">9038705008</a><br>-                          | <a href="#">Buy now</a> |
| 12  | <a href="#">9020106015</a><br>Washer, plate              | <a href="#">Buy now</a> |
| 13  | <a href="#">66M1342100</a><br>Strainer 2                 | <a href="#">Buy now</a> |
| 14  | <a href="#">66M1341700</a><br>Cover, Strainer            | <a href="#">Buy now</a> |
| 15  | <a href="#">66M1341600</a><br>Pipe Oil 1                 | <a href="#">Buy now</a> |

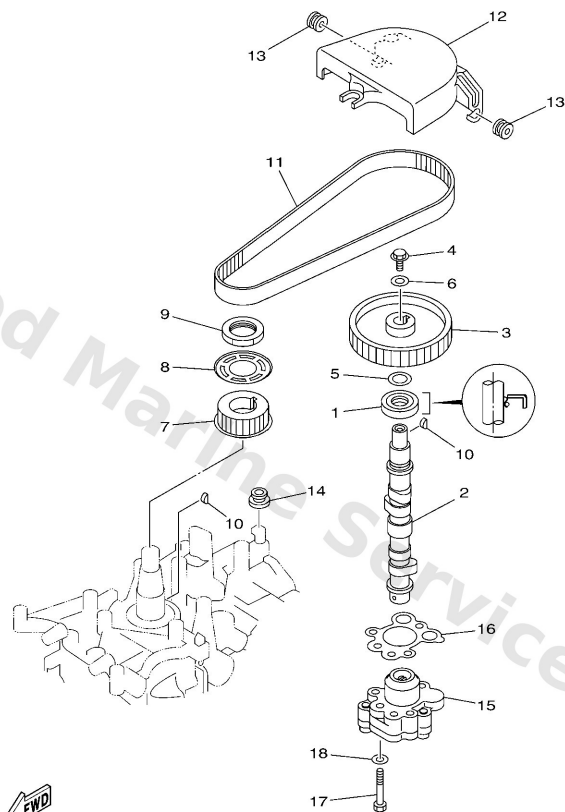
# Oil Pan



**F1**

| Ref | Part                                                    |                         |
|-----|---------------------------------------------------------|-------------------------|
| 16  | <a href="#">66M2435100</a><br>Band 1                    | <a href="#">Buy now</a> |
| 17  | <a href="#">6G81157500</a><br>Relief valve ass'y        | <a href="#">Buy now</a> |
| 18  | <a href="#">9034014M06</a><br>Plug, straight screw(62y) | <a href="#">Buy now</a> |
| 19  | <a href="#">9043014M09</a><br>Gasket                    | <a href="#">Buy now</a> |
| 20  | <a href="#">66M1531600</a><br>Damper 1                  | <a href="#">Buy now</a> |
| 21  | <a href="#">66M1536200</a><br>Plug, Oil Level           | <a href="#">Buy now</a> |

# Oil Pump

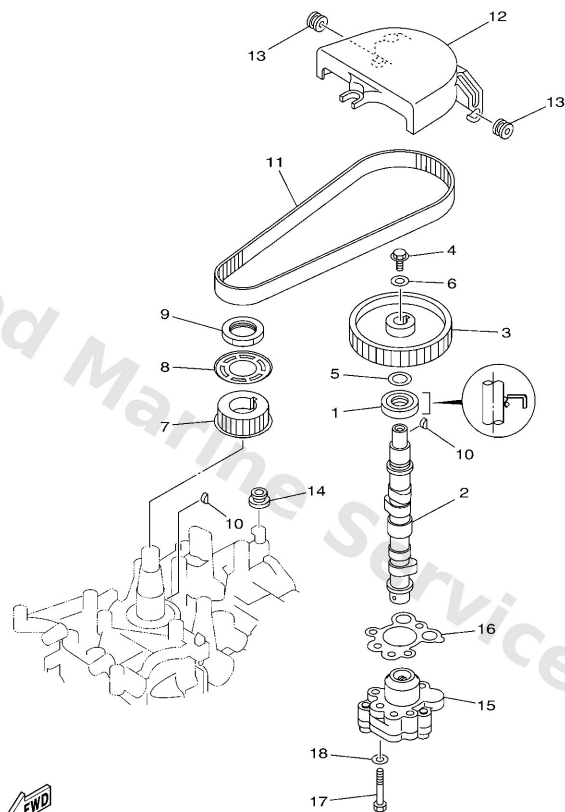


66R4300-D080

**B7**

| Ref | Part                                                    |                         |
|-----|---------------------------------------------------------|-------------------------|
| 1   | <a href="#">9310218M21</a><br>Oil seal (6g8)            | <a href="#">Buy now</a> |
| 2   | <a href="#">66M1217110</a><br>Camshaft 1                | <a href="#">Buy now</a> |
| 3   | <a href="#">66M115370094</a><br>Gear, driven            | <a href="#">Buy now</a> |
| 4   | <a href="#">9010506M14</a><br>Bolt (6e0)                | <a href="#">Buy now</a> |
| 5   | <a href="#">9020113201</a><br>Washer 6474283300         | <a href="#">Buy now</a> |
| 6   | <a href="#">9020106M94</a><br>Washer (6g8)              | <a href="#">Buy now</a> |
| 7   | <a href="#">66M1153610</a><br>Gear, drive               | <a href="#">Buy now</a> |
| 8   | <a href="#">66M1155700</a><br>Washer 1                  | <a href="#">Buy now</a> |
| 9   | <a href="#">9017028M37</a><br>Nut                       | <a href="#">Buy now</a> |
| 10  | <a href="#">9028003M01</a><br>Key woodruff 146115450000 | <a href="#">Buy now</a> |
| 11  | <a href="#">66M4624100</a><br>Belt                      | <a href="#">Buy now</a> |
| 12  | <a href="#">66M4629700</a><br>Cover, dust               | <a href="#">Buy now</a> |
| 13  | <a href="#">9048010M16</a><br>Grommet(6j8)              | <a href="#">Buy now</a> |
| 14  | <a href="#">9048012072</a><br>Grommet(53y)              | <a href="#">Buy now</a> |
| 15  | <a href="#">66M1330010</a><br>Oil Pump assembly         | <a href="#">Buy now</a> |

# Oil Pump

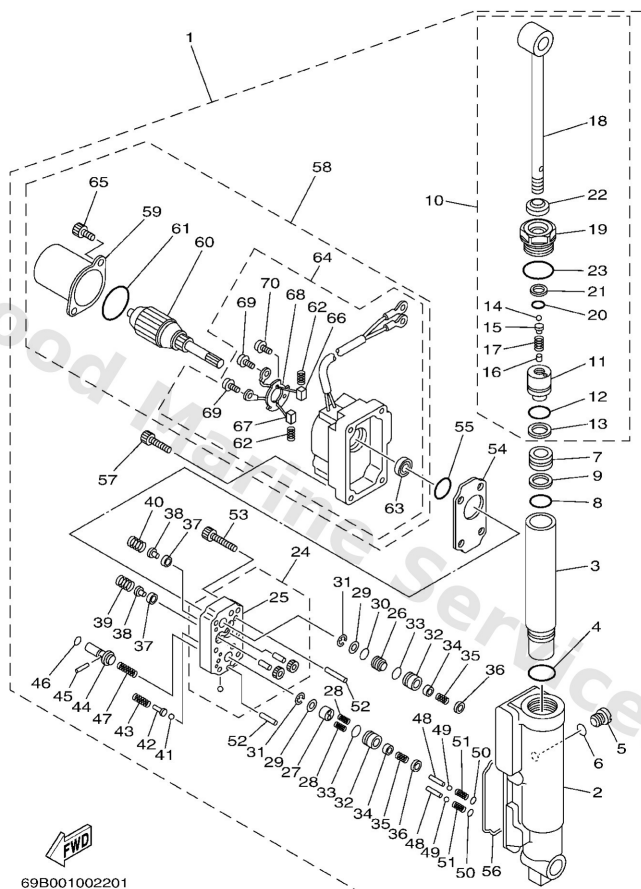


66R4300-D080

**B7**

| Ref | Part                                              |                         |
|-----|---------------------------------------------------|-------------------------|
| 16  | <a href="#">66M1332910</a><br>Gasket, pump cover  | <a href="#">Buy now</a> |
| 17  | <a href="#">9709506035</a><br>Bolt(j52)           | <a href="#">Buy now</a> |
| 18  | <a href="#">9299506600</a><br>Washer, plain (646) | <a href="#">Buy now</a> |

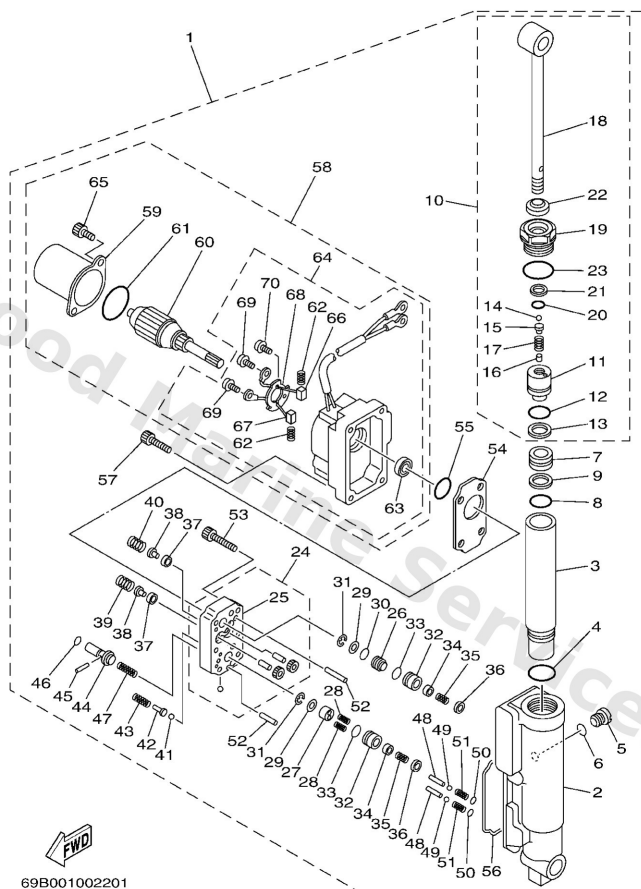
# Power Tilt Assy



**E4**

| Ref | Part                                                      |                         |
|-----|-----------------------------------------------------------|-------------------------|
| 1   | <a href="#">69A43840004D</a><br>Power tilt assembly       | <a href="#">Buy now</a> |
| 2   | <a href="#">69A4380K00</a><br>Cylinder, tilt sub assembly | <a href="#">Buy now</a> |
| 3   | <a href="#">69A2247100</a><br>Case, cylinder              | <a href="#">Buy now</a> |
| 4   | <a href="#">9321027666</a><br>O-ring(47x)                 | <a href="#">Buy now</a> |
| 5   | <a href="#">6H14388E11</a><br>Plug, tapper screw          | <a href="#">Buy now</a> |
| 6   | <a href="#">9321007003</a><br>O-ring (11m)                | <a href="#">Buy now</a> |
| 7   | <a href="#">69A4381400</a><br>Piston, free                | <a href="#">Buy now</a> |
| 8   | <a href="#">9321021276</a><br>O-ring                      | <a href="#">Buy now</a> |
| 9   | <a href="#">69A4387200</a><br>Ring, back up               | <a href="#">Buy now</a> |
| 10  | <a href="#">69A4381000</a><br>Piston sub assembly         | <a href="#">Buy now</a> |
| 11  | <a href="#">69A4380D00</a><br>Piston comp.                | <a href="#">Buy now</a> |
| 14  | <a href="#">9350532038</a><br>Ball(7fk)                   | <a href="#">Buy now</a> |
| 15  | <a href="#">65W4386A00</a><br>Pin, absorber valve         | <a href="#">Buy now</a> |
| 16  | <a href="#">9360406136</a><br>Pin, dowel                  | <a href="#">Buy now</a> |
| 17  | <a href="#">69A4385700</a><br>Spring, absorber valve      | <a href="#">Buy now</a> |

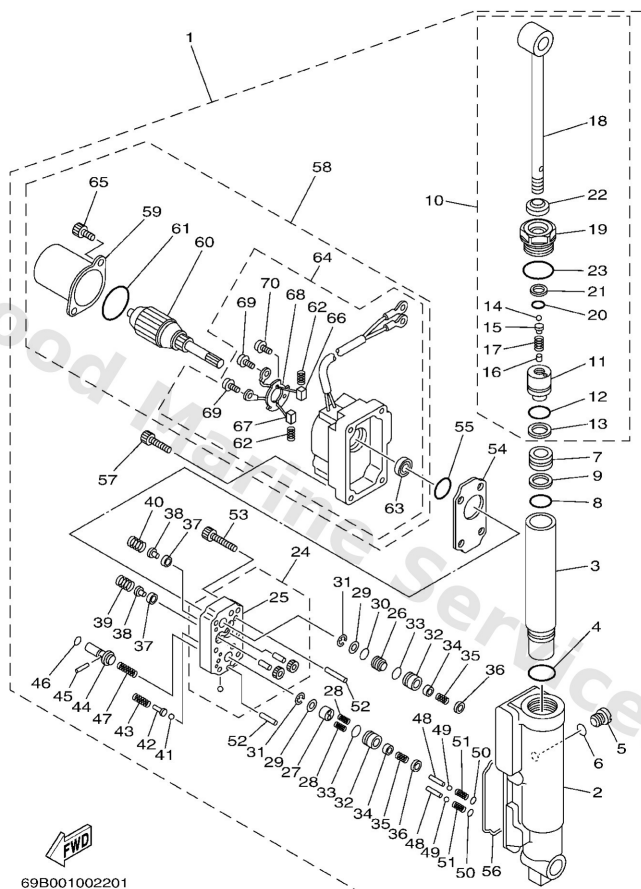
# Power Tilt Assy



**E4**

| Ref | Part                                                 |                         |
|-----|------------------------------------------------------|-------------------------|
| 18  | <a href="#">69A4380100</a><br>Rod                    | <a href="#">Buy now</a> |
| 19  | <a href="#">69A4381101</a><br>Screw, cylinder end    | <a href="#">Buy now</a> |
| 20  | <a href="#">6H14386600</a><br>O-ring                 | <a href="#">Buy now</a> |
| 21  | <a href="#">69A4387100</a><br>Ring, back up          | <a href="#">Buy now</a> |
| 22  | <a href="#">69A4381200</a><br>Seal, dust             | <a href="#">Buy now</a> |
| 23  | <a href="#">69A4386900</a><br>O-ring                 | <a href="#">Buy now</a> |
| 24  | <a href="#">69A4383000</a><br>Gear pump assembly     | <a href="#">Buy now</a> |
| 25  | <a href="#">69A4380C00</a><br>Gear housing assembly  | <a href="#">Buy now</a> |
| 26  | <a href="#">69A4384100</a><br>Piston, shuttle        | <a href="#">Buy now</a> |
| 27  | <a href="#">69A4384M00</a><br>Piston, shuttle 2      | <a href="#">Buy now</a> |
| 28  | <a href="#">62Y4389400</a><br>Spring, shuttle return | <a href="#">Buy now</a> |
| 29  | <a href="#">69A4384F00</a><br>Seal, main valve       | <a href="#">Buy now</a> |
| 30  | <a href="#">6H14388300</a><br>O-ring                 | <a href="#">Buy now</a> |
| 31  | <a href="#">9900103600</a><br>Circlip(6I5)           | <a href="#">Buy now</a> |
| 32  | <a href="#">69A4382G00</a><br>Valve Seat             | <a href="#">Buy now</a> |

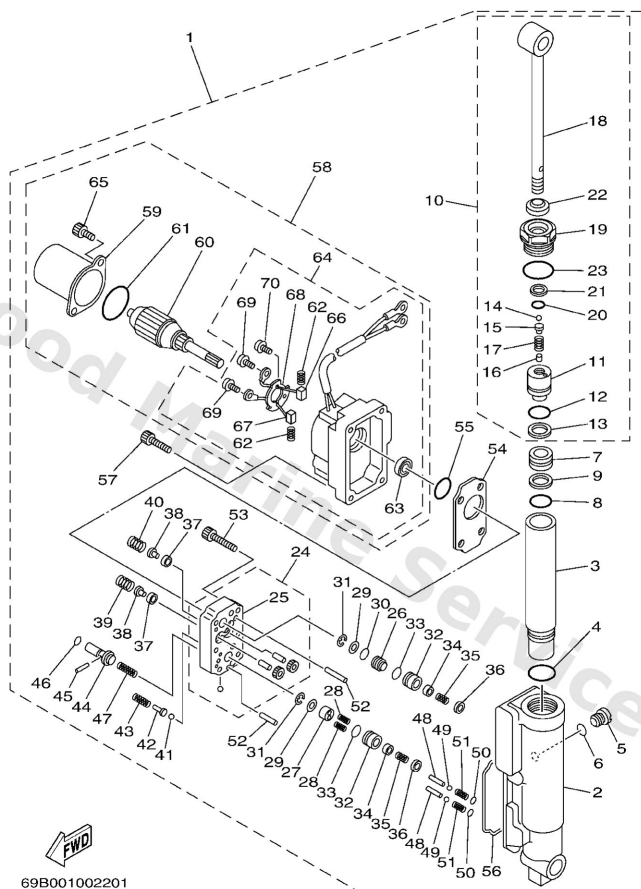
# Power Tilt Assy



**E4**

| Ref | Part                                                 |                         |
|-----|------------------------------------------------------|-------------------------|
| 33  | <a href="#">9321012N52</a><br>O-ring                 | <a href="#">Buy now</a> |
| 34  | <a href="#">6T44380800</a><br>Seat valve comp. 1     | <a href="#">Buy now</a> |
| 35  | <a href="#">6T44385300</a><br>Spring, main valve     | <a href="#">Buy now</a> |
| 36  | <a href="#">6H14381600</a><br>Filter 1               | <a href="#">Buy now</a> |
| 37  | <a href="#">6H14384G11</a><br>Seal, relief valve     | <a href="#">Buy now</a> |
| 38  | <a href="#">6H14384410</a><br>Pin, valve support     | <a href="#">Buy now</a> |
| 39  | <a href="#">69A4385500</a><br>Spring, up relief      | <a href="#">Buy now</a> |
| 40  | <a href="#">6H14385610</a><br>Spring, down relief    | <a href="#">Buy now</a> |
| 41  | <a href="#">9350108001</a><br>Ball                   | <a href="#">Buy now</a> |
| 42  | <a href="#">69A4386A00</a><br>Pin, absorber valve    | <a href="#">Buy now</a> |
| 43  | <a href="#">69A4382400</a><br>Spring, down relief 2  | <a href="#">Buy now</a> |
| 44  | <a href="#">69A4384800</a><br>Rod, manual release    | <a href="#">Buy now</a> |
| 45  | <a href="#">9360215250</a><br>Pin, dowel             | <a href="#">Buy now</a> |
| 46  | <a href="#">9321006001</a><br>O-ring (26h)           | <a href="#">Buy now</a> |
| 47  | <a href="#">69A4385400</a><br>Spring, manual release | <a href="#">Buy now</a> |

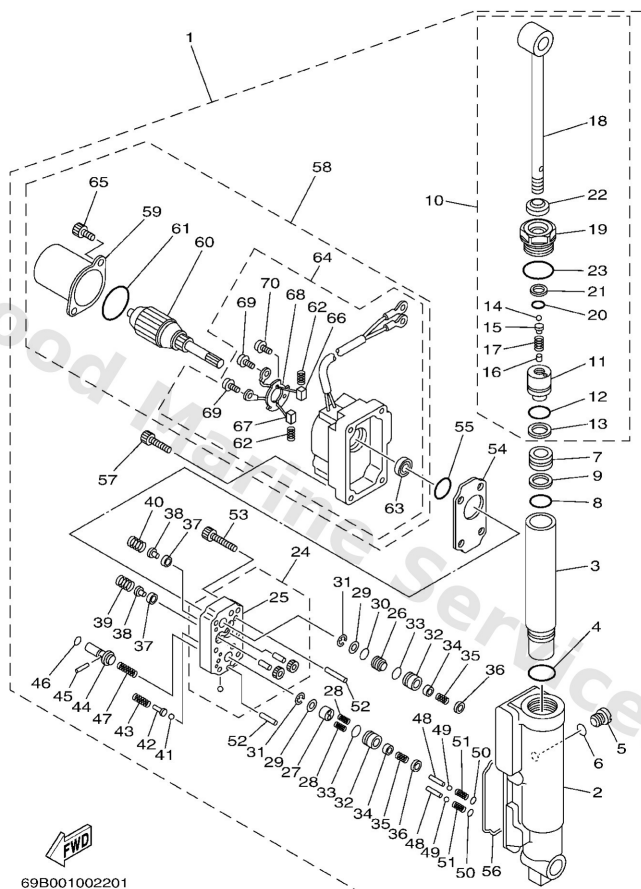
# Power Tilt Assy



**E4**

| Ref | Part                                             |                         |
|-----|--------------------------------------------------|-------------------------|
| 48  | <a href="#">69A4381G00</a><br>Pin 1              | <a href="#">Buy now</a> |
| 51  | <a href="#">69A4384H00</a><br>Spring             | <a href="#">Buy now</a> |
| 52  | <a href="#">9360614081</a><br>Pin,dowel(296)     | <a href="#">Buy now</a> |
| 53  | <a href="#">9131705025</a><br>Bolt, socket       | <a href="#">Buy now</a> |
| 54  | <a href="#">69A4381601</a><br>Filter 1           | <a href="#">Buy now</a> |
| 55  | <a href="#">N354386210</a><br>O-ring             | <a href="#">Buy now</a> |
| 56  | <a href="#">69A2312900</a><br>Gasket, drain plug | <a href="#">Buy now</a> |
| 57  | <a href="#">69A4387800</a><br>Bolt, socket       | <a href="#">Buy now</a> |
| 58  | <a href="#">69A4388000</a><br>Motor assembly     | <a href="#">Buy now</a> |
| 59  | <a href="#">65W4380400</a><br>Stator assembly    | <a href="#">Buy now</a> |
| 60  | <a href="#">65W4380500</a><br>Armature assembly  | <a href="#">Buy now</a> |
| 61  | <a href="#">65W4386900</a><br>O-ring             | <a href="#">Buy now</a> |
| 62  | <a href="#">65W4386K00</a><br>Spring, brush      | <a href="#">Buy now</a> |
| 63  | <a href="#">65W4388200</a><br>Oil seal           | <a href="#">Buy now</a> |
| 64  | <a href="#">69A4388100</a><br>Frame, End         | <a href="#">Buy now</a> |

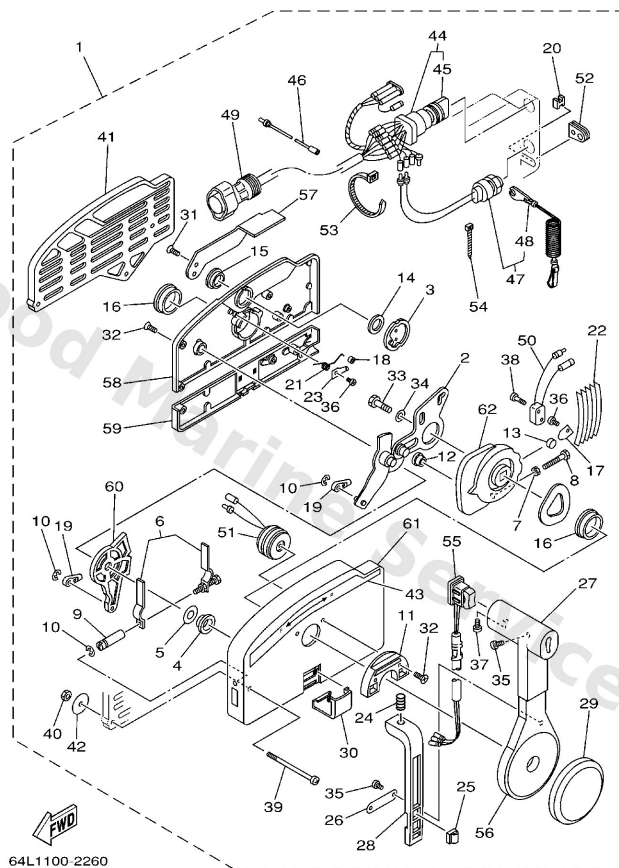
# Power Tilt Assy



**E4**

| Ref | Part                                              |                         |
|-----|---------------------------------------------------|-------------------------|
| 65  | <a href="#">65W4388700</a><br>Bolt, screw         | <a href="#">Buy now</a> |
| 66  | <a href="#">65W4389200</a><br>Brush 2             | <a href="#">Buy now</a> |
| 67  | <a href="#">65W4389100</a><br>Brush 1             | <a href="#">Buy now</a> |
| 68  | <a href="#">65W4380F00</a><br>Plate, brush holder | <a href="#">Buy now</a> |
| 69  | <a href="#">65W4387900</a><br>Screw, with washer  | <a href="#">Buy now</a> |
| 70  | <a href="#">65W4388E00</a><br>Bolt                | <a href="#">Buy now</a> |

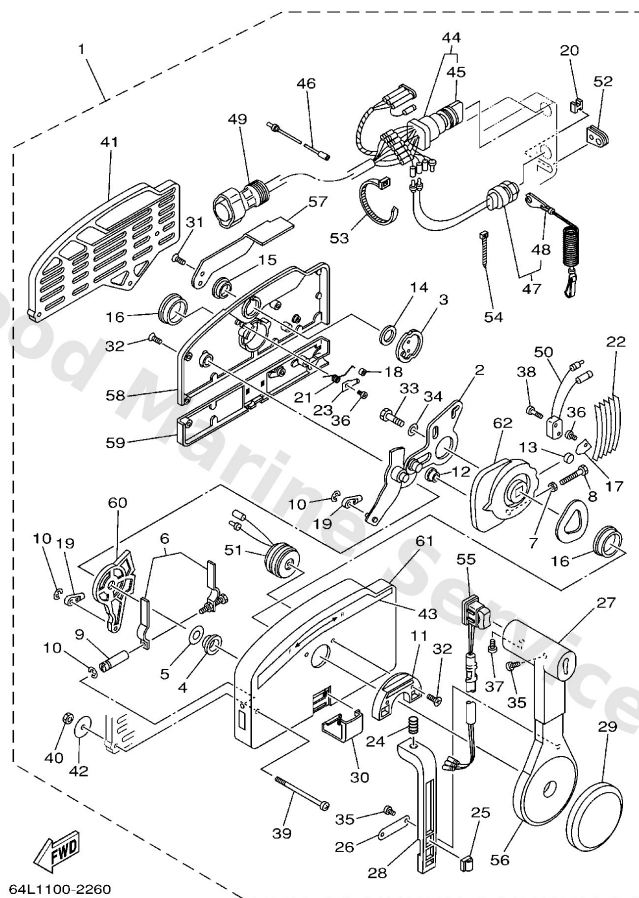
# Remote Control Assy



**A6**

| Ref | Part                                                                                 |                         |
|-----|--------------------------------------------------------------------------------------|-------------------------|
| 1   | <a href="#">7034820517</a><br>Remote control assembly (10p, ptt)<br>AP WITH PT/T SW. | <a href="#">Buy now</a> |
| 2   | <a href="#">7034826101</a><br>Arm, throttle                                          | <a href="#">Buy now</a> |
| 3   | <a href="#">7034815300</a><br>Shaft, free accel.                                     | <a href="#">Buy now</a> |
| 4   | <a href="#">7034823500</a><br>Bushing                                                | <a href="#">Buy now</a> |
| 5   | <a href="#">7034826800</a><br>Spacer 3                                               | <a href="#">Buy now</a> |
| 6   | <a href="#">7034826400</a><br>Throttle, friction                                     | <a href="#">Buy now</a> |
| 7   | <a href="#">9538005600</a><br>Nut, hexagon (663)                                     | <a href="#">Buy now</a> |
| 8   | <a href="#">9738005025</a><br>Bolt                                                   | <a href="#">Buy now</a> |
| 9   | <a href="#">7034826500</a><br>Shaft Friction                                         | <a href="#">Buy now</a> |
| 10  | <a href="#">9343006024</a><br>Circlip (701)                                          | <a href="#">Buy now</a> |
| 11  | <a href="#">7034824500</a><br>Plate, lock                                            | <a href="#">Buy now</a> |
| 12  | <a href="#">7034825200</a><br>Roller, cam                                            | <a href="#">Buy now</a> |
| 13  | <a href="#">7014824800</a><br>Roller, free accel                                     | <a href="#">Buy now</a> |
| 14  | <a href="#">7034819800</a><br>Washer, wave 3                                         | <a href="#">Buy now</a> |
| 15  | <a href="#">7034824300</a><br>Bushing 3                                              | <a href="#">Buy now</a> |

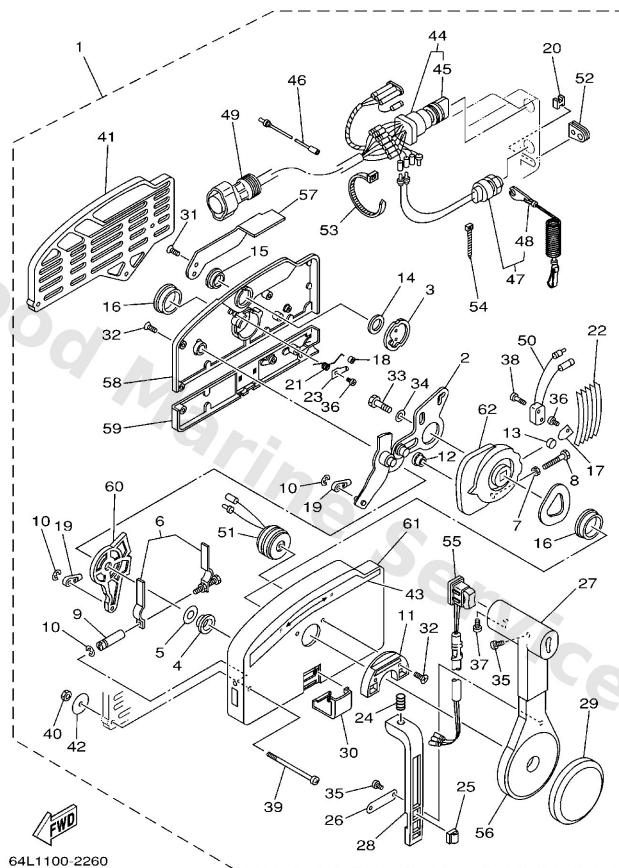
# Remote Control Assy



**A6**

| Ref | Part                                                        |                         |
|-----|-------------------------------------------------------------|-------------------------|
| 16  | <a href="#">7034823600</a><br>Bushing                       | <a href="#">Buy now</a> |
| 17  | <a href="#">7034818900</a><br>Retainer                      | <a href="#">Buy now</a> |
| 18  | <a href="#">7034823400</a><br>Roller, detent                | <a href="#">Buy now</a> |
| 19  | <a href="#">7034834501</a><br>Cable end, remote control 2   | <a href="#">Buy now</a> |
| 20  | <a href="#">7034835800</a><br>Anchor, cable                 | <a href="#">Buy now</a> |
| 21  | <a href="#">7034824400</a><br>Spring, free accel.           | <a href="#">Buy now</a> |
| 22  | <a href="#">7034823800</a><br>Spring, detent                | <a href="#">Buy now</a> |
| 23  | <a href="#">7034824600</a><br>Spacer 1                      | <a href="#">Buy now</a> |
| 24  | <a href="#">7034822700</a><br>Spring, neutral lock          | <a href="#">Buy now</a> |
| 25  | <a href="#">7038259400</a><br>Clamp<br>WITH PT/T SW.        | <a href="#">Buy now</a> |
| 26  | <a href="#">7034822600</a><br>Plate, stopper                | <a href="#">Buy now</a> |
| 27  | <a href="#">7034822200</a><br>Grip, control lever<br>SINGLE | <a href="#">Buy now</a> |
| 28  | <a href="#">7034822300</a><br>Lock, neutral                 | <a href="#">Buy now</a> |
| 29  | <a href="#">7034822500</a><br>Cover                         | <a href="#">Buy now</a> |
| 30  | <a href="#">7034821900</a><br>Cover, lead                   | <a href="#">Buy now</a> |

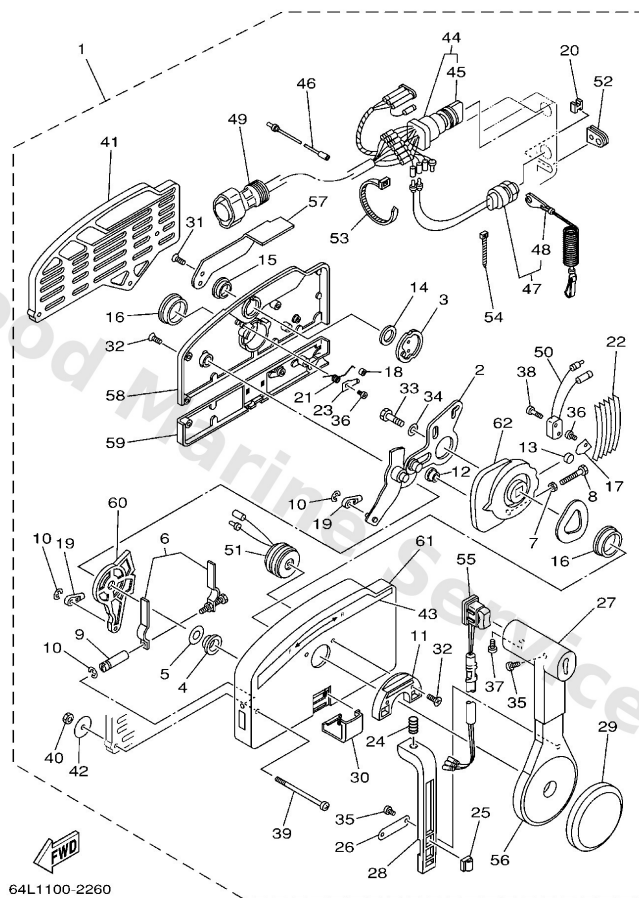
# Remote Control Assy



**A6**

| Ref | Part                                                                  |                         |
|-----|-----------------------------------------------------------------------|-------------------------|
| 31  | <a href="#">7034828100</a><br>Screw, flat head                        | <a href="#">Buy now</a> |
| 32  | <a href="#">7034828200</a><br>Screw                                   | <a href="#">Buy now</a> |
| 33  | <a href="#">9738008030</a><br>Bolt, hexagon (fj1)                     | <a href="#">Buy now</a> |
| 34  | <a href="#">9299008600</a><br>Washer, plain (663)                     | <a href="#">Buy now</a> |
| 35  | <a href="#">9858004010</a><br>Screw, pan head (e56)                   | <a href="#">Buy now</a> |
| 36  | <a href="#">9858004006</a><br>Screw, pan head (7h3)                   | <a href="#">Buy now</a> |
| 37  | <a href="#">9858005010</a><br>Screw, pan head(62x)                    | <a href="#">Buy now</a> |
| 38  | <a href="#">9858003015</a><br>Screw, pan head (n151)                  | <a href="#">Buy now</a> |
| 39  | <a href="#">7034829110</a><br>Screw                                   | <a href="#">Buy now</a> |
| 40  | <a href="#">9538006600</a><br>Nut(661)                                | <a href="#">Buy now</a> |
| 41  | <a href="#">7034829310</a><br>Spacer, remote control<br><b>SINGLE</b> | <a href="#">Buy now</a> |
| 42  | <a href="#">7014828700</a><br>Washer 1                                | <a href="#">Buy now</a> |
| 43  | <a href="#">7034821500</a><br>Graphic                                 | <a href="#">Buy now</a> |
| 44  | <a href="#">7038251043</a><br>Main switch assembly                    | <a href="#">Buy now</a> |
| 45  | <a href="#">7038257700</a><br>Cap, key                                | <a href="#">Buy now</a> |

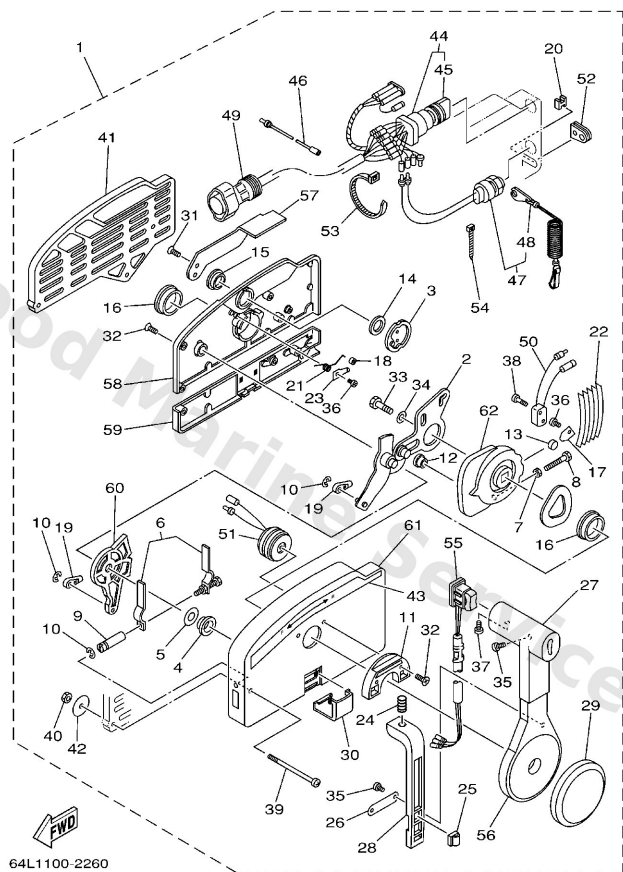
# Remote Control Assy



**A6**

| Ref | Part                                                                       |                         |
|-----|----------------------------------------------------------------------------|-------------------------|
| 46  | <a href="#">7038253100</a><br>Wire, lead                                   | <a href="#">Buy now</a> |
| 47  | <a href="#">6888257501</a><br>Engine stop switch assembly                  | <a href="#">Buy now</a> |
| 48  | <a href="#">6828255600</a><br>Lanyard, stop switch                         | <a href="#">Buy now</a> |
| 49  | <a href="#">6888258A20</a><br>10p main harness mec 2m (6ft)<br>L)5M (10P)  | <a href="#">Buy now</a> |
| 50  | <a href="#">7038254000</a><br>Neutral switch assembly                      | <a href="#">Buy now</a> |
| 51  | <a href="#">7038338302</a><br>Buzzer                                       | <a href="#">Buy now</a> |
| 52  | <a href="#">7034828400</a><br>Grommet                                      | <a href="#">Buy now</a> |
| 53  | <a href="#">7038259100</a><br>Band                                         | <a href="#">Buy now</a> |
| 54  | <a href="#">7038259200</a><br>Band                                         | <a href="#">Buy now</a> |
| 55  | <a href="#">7038256302</a><br>Trim & tilt switch assembly<br>WITH PT/T SW. | <a href="#">Buy now</a> |
| 56  | <a href="#">7034822100</a><br>Grip                                         | <a href="#">Buy now</a> |
| 57  | <a href="#">7034815200</a><br>Knob, free accel                             | <a href="#">Buy now</a> |
| 58  | <a href="#">7034821200</a><br>Rear housing                                 | <a href="#">Buy now</a> |
| 59  | <a href="#">7034821300</a><br>Back, panel                                  | <a href="#">Buy now</a> |
| 60  | <a href="#">7034827100</a><br>Arm, shift                                   | <a href="#">Buy now</a> |

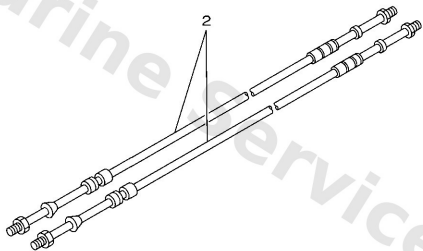
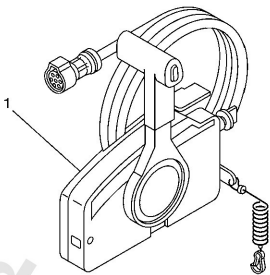
# Remote Control Assy



**A6**

| Ref | Part                                     |                         |
|-----|------------------------------------------|-------------------------|
| 61  | <a href="#">7034821101</a><br>Housing,1  | <a href="#">Buy now</a> |
| 62  | <a href="#">7034823200</a><br>Drive gear | <a href="#">Buy now</a> |

# Remote Control Box

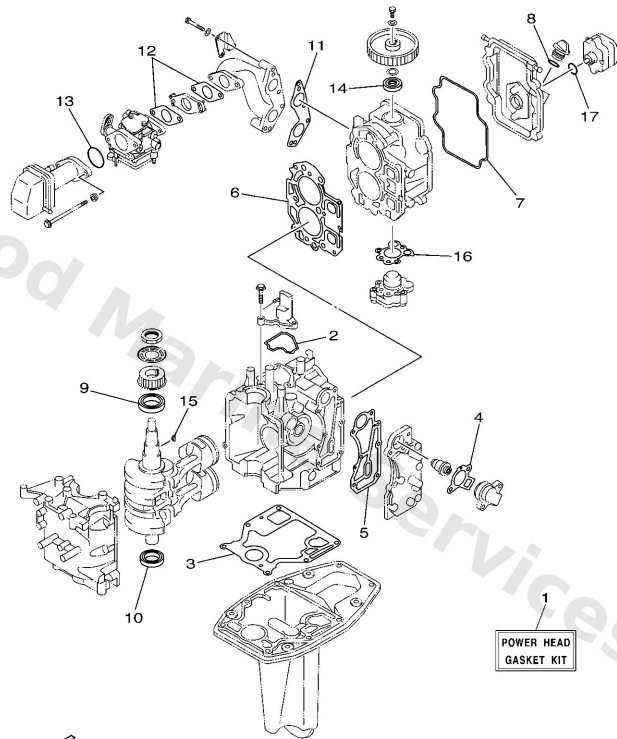


  
67M0100-8280

**A5**

| Ref | Part                                                                                 |                         |
|-----|--------------------------------------------------------------------------------------|-------------------------|
| 1   | <a href="#">7034820517</a><br>Remote control assembly (10p, ptt)<br>AP WITH PT/T SW. | <a href="#">Buy now</a> |
| 2   | <a href="#">7014831080</a><br>Cable, Remote Control L=10F<br>UR                      | <a href="#">Buy now</a> |
| 2   | <a href="#">7014831090</a><br>Cable, Remote Control L=11F<br>UR                      | <a href="#">Buy now</a> |
| 2   | <a href="#">7014832000</a><br>Cable, Remote Control L=12F<br>UR                      | <a href="#">Buy now</a> |

# Repair Kit 1

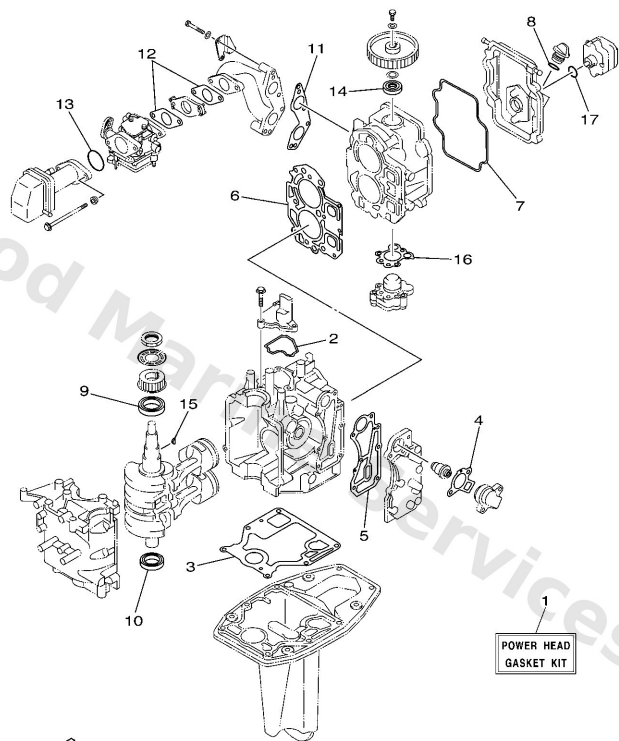


6D41200-C280

**B2**

| Ref | Part                                                      |                         |
|-----|-----------------------------------------------------------|-------------------------|
| 1   | <a href="#">66MW000102</a><br>Power head gasket kit       | <a href="#">Buy now</a> |
| 2   | <a href="#">66M1135700</a><br>Seal, cylinder 3            | <a href="#">Buy now</a> |
| 3   | <a href="#">66M1135110</a><br>Gasket, cylinder            | <a href="#">Buy now</a> |
| 4   | <a href="#">62Y1241400</a><br>Gasket, cover               | <a href="#">Buy now</a> |
| 5   | <a href="#">66M4111401</a><br>Gasket, exhaust outer cover | <a href="#">Buy now</a> |
| 6   | <a href="#">66M1118110</a><br>Gasket, cylinder head 1     | <a href="#">Buy now</a> |
| 7   | <a href="#">66M1135600</a><br>Seal, cylinder 2            | <a href="#">Buy now</a> |
| 8   | <a href="#">9321024M79</a><br>O-ring                      | <a href="#">Buy now</a> |
| 9   | <a href="#">9310235M51</a><br>Oil seal                    | <a href="#">Buy now</a> |
| 10  | <a href="#">9310225M52</a><br>Oil seal                    | <a href="#">Buy now</a> |
| 11  | <a href="#">66M1364500</a><br>Gasket, manifold 1          | <a href="#">Buy now</a> |
| 12  | <a href="#">66M1364600</a><br>Gasket, manifold 2          | <a href="#">Buy now</a> |
| 13  | <a href="#">9321035M86</a><br>O-ring(6l2)                 | <a href="#">Buy now</a> |
| 14  | <a href="#">9310218M21</a><br>Oil seal (6g8)              | <a href="#">Buy now</a> |
| 15  | <a href="#">9028003M01</a><br>Key woodruff 146115450000   | <a href="#">Buy now</a> |

# Repair Kit 1

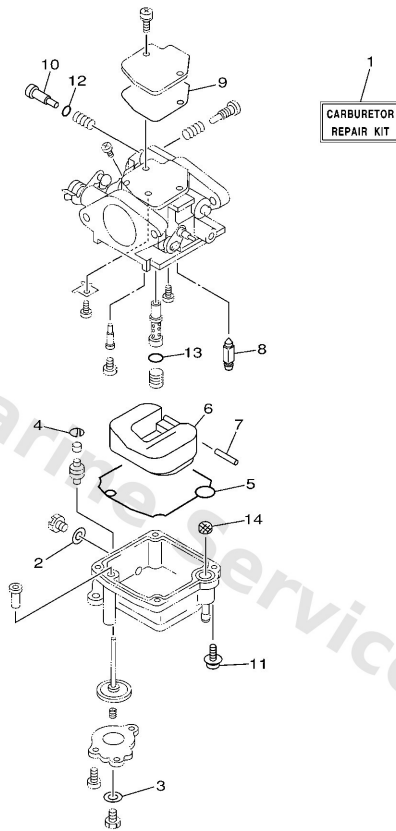


6D41200-C280

**B2**

| Ref | Part                                             |                         |
|-----|--------------------------------------------------|-------------------------|
| 16  | <a href="#">66M1332910</a><br>Gasket, pump cover | <a href="#">Buy now</a> |
| 17  | <a href="#">9321020M65</a><br>O-ring             | <a href="#">Buy now</a> |

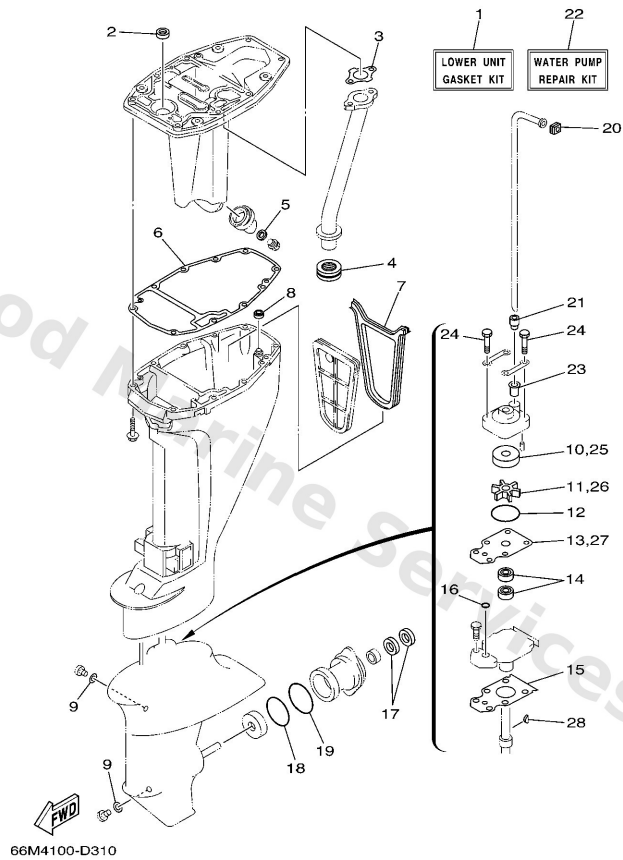
## Repair Kit 2



**B3**

| Ref | Part                                                |                         |
|-----|-----------------------------------------------------|-------------------------|
| 1   | <a href="#">66MW009301</a><br>Carburetor repair kit | <a href="#">Buy now</a> |
| 2   | <a href="#">66M1439800</a><br>Gasket                | <a href="#">Buy now</a> |
| 3   | <a href="#">6L21439800</a><br>Gasket                | <a href="#">Buy now</a> |
| 4   | <a href="#">66M1437700</a><br>Stopper               | <a href="#">Buy now</a> |
| 5   | <a href="#">66M1438400</a><br>Gasket, float chamber | <a href="#">Buy now</a> |
| 6   | <a href="#">6L21438500</a><br>Float                 | <a href="#">Buy now</a> |
| 7   | <a href="#">6E51438601</a><br>Pin, float            | <a href="#">Buy now</a> |
| 8   | <a href="#">6L21439200</a><br>Valve, needle         | <a href="#">Buy now</a> |
| 9   | <a href="#">62Y1439900</a><br>Gasket                | <a href="#">Buy now</a> |
| 10  | <a href="#">5H01432300</a><br>Pilot screw set       | <a href="#">Buy now</a> |
| 11  | <a href="#">9798004112</a><br>Screw, pan head (686) | <a href="#">Buy now</a> |
| 12  | <a href="#">62Y1439700</a><br>O-ring                | <a href="#">Buy now</a> |
| 13  | <a href="#">6F51439700</a><br>O-ring                | <a href="#">Buy now</a> |
| 14  | <a href="#">66M1482700</a><br>Filter                | <a href="#">Buy now</a> |

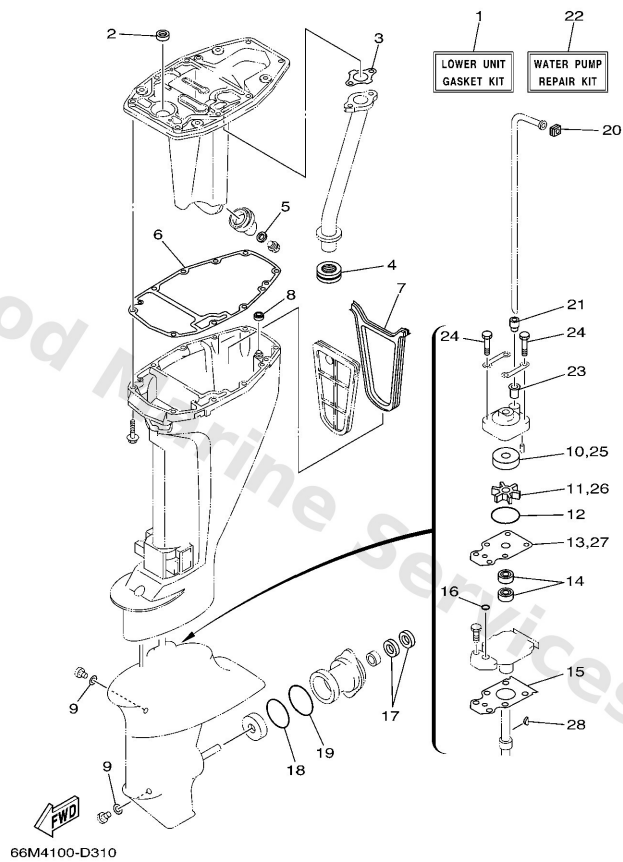
## Repair Kit 3



**B4**

| Ref | Part                                                     |                         |
|-----|----------------------------------------------------------|-------------------------|
| 1   | <a href="#">66MW000121</a><br>Lower unit gasket kit      | <a href="#">Buy now</a> |
| 2   | <a href="#">9310112M63</a><br>Oil seal                   | <a href="#">Buy now</a> |
| 3   | <a href="#">66M4113301</a><br>Gasket, exhaust manifold 1 | <a href="#">Buy now</a> |
| 4   | <a href="#">6D44113800</a><br>Seal, ext. 1               | <a href="#">Buy now</a> |
| 5   | <a href="#">9043014M09</a><br>Gasket                     | <a href="#">Buy now</a> |
| 6   | <a href="#">66M4511300</a><br>Gasket, upper casing       | <a href="#">Buy now</a> |
| 7   | <a href="#">66M4511500</a><br>Gasket, upper casing       | <a href="#">Buy now</a> |
| 8   | <a href="#">66M4512800</a><br>Seal 2                     | <a href="#">Buy now</a> |
| 9   | <a href="#">9043008020</a><br>Gasket                     | <a href="#">Buy now</a> |
| 10  | <a href="#">63V4432200</a><br>Insert, cartridge          | <a href="#">Buy now</a> |
| 11  | <a href="#">63V4435201</a><br>Impeller                   | <a href="#">Buy now</a> |
| 12  | <a href="#">9321044398</a><br>O-ring(55x)                | <a href="#">Buy now</a> |
| 13  | <a href="#">63V4432300</a><br>Outer plate, cartridge     | <a href="#">Buy now</a> |
| 14  | <a href="#">9310120001</a><br>Oil seal                   | <a href="#">Buy now</a> |
| 15  | <a href="#">63V45315A0</a><br>Packing, lower casing      | <a href="#">Buy now</a> |

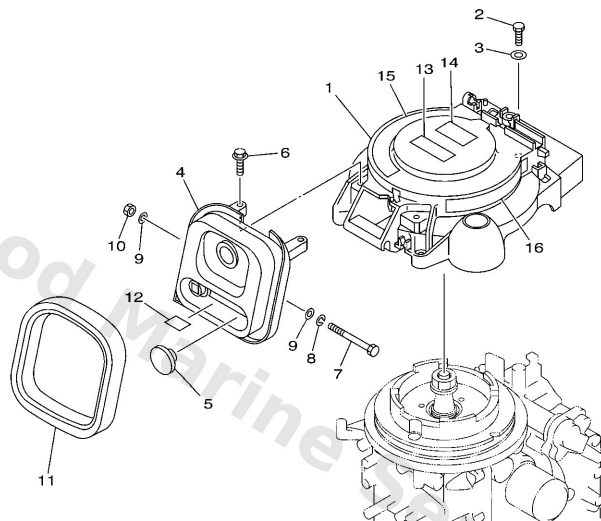
## Repair Kit 3



**B4**

| Ref | Part                                                 |                         |
|-----|------------------------------------------------------|-------------------------|
| 16  | <a href="#">9321006ME6</a><br>O-ring                 | <a href="#">Buy now</a> |
| 17  | <a href="#">9310117054</a><br>Oil seal (17x30x6-650) | <a href="#">Buy now</a> |
| 18  | <a href="#">9321057M09</a><br>O-ring (683)           | <a href="#">Buy now</a> |
| 19  | <a href="#">9321056M80</a><br>O-ring(6j8)            | <a href="#">Buy now</a> |
| 20  | <a href="#">63V4436510</a><br>Damper, water seal 1   | <a href="#">Buy now</a> |
| 21  | <a href="#">63V4436800</a><br>Rubber, water seal 4   | <a href="#">Buy now</a> |
| 22  | <a href="#">63VW007800</a><br>Water pump repair kit  | <a href="#">Buy now</a> |
| 23  | <a href="#">6474436600</a><br>Damper, water seal 2   | <a href="#">Buy now</a> |
| 24  | <a href="#">9708008045</a><br>Bolt, hexagon          | <a href="#">Buy now</a> |
| 28  | <a href="#">6644433800</a><br>Key, woodruff          | <a href="#">Buy now</a> |

# Starter

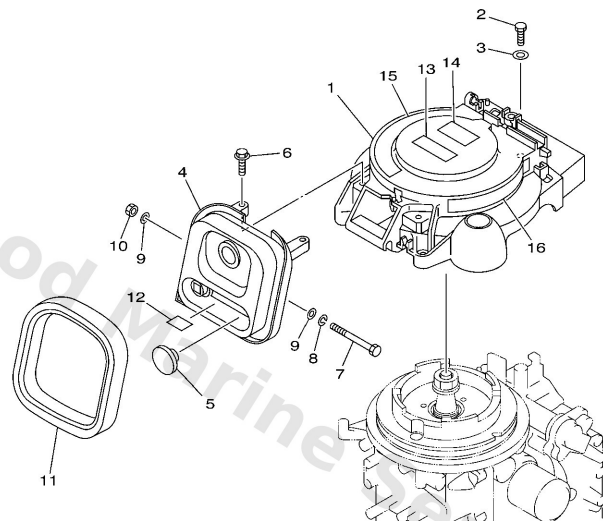


69A1300-2100

**C3**

| Ref | Part                                              |                         |
|-----|---------------------------------------------------|-------------------------|
| 1   | <a href="#">66M1571110</a><br>Case, starter       | <a href="#">Buy now</a> |
| 2   | <a href="#">9709506020</a><br>Bolt(7u8)           | <a href="#">Buy now</a> |
| 3   | <a href="#">9299506600</a><br>Washer, plain (646) | <a href="#">Buy now</a> |
| 4   | <a href="#">66M1575810</a><br>Guide, Rope         | <a href="#">Buy now</a> |
| 5   | <a href="#">6G14272500</a><br>Grommet             | <a href="#">Buy now</a> |
| 6   | <a href="#">9011906M59</a><br>Bolt, with washer   | <a href="#">Buy now</a> |
| 7   | <a href="#">9709506090</a><br>Bolt(62y)           | <a href="#">Buy now</a> |
| 8   | <a href="#">9299506100</a><br>Washer(6a1)         | <a href="#">Buy now</a> |
| 9   | <a href="#">9020106M05</a><br>Washer, plate(6e3)  | <a href="#">Buy now</a> |
| 10  | <a href="#">9538006700</a><br>Nut                 | <a href="#">Buy now</a> |
| 11  | <a href="#">66M1576200</a><br>Seal Rubber 2       | <a href="#">Buy now</a> |
| 12  | <a href="#">66M8434200</a><br>Seat, Emblem        | <a href="#">Buy now</a> |
| 13  | <a href="#">6A18362541</a><br>Mark 5              | <a href="#">Buy now</a> |
| 14  | <a href="#">6A18362551</a><br>Mark 5              | <a href="#">Buy now</a> |
| 15  | <a href="#">66M1442760</a><br>Label Instruction   | <a href="#">Buy now</a> |

# Starter

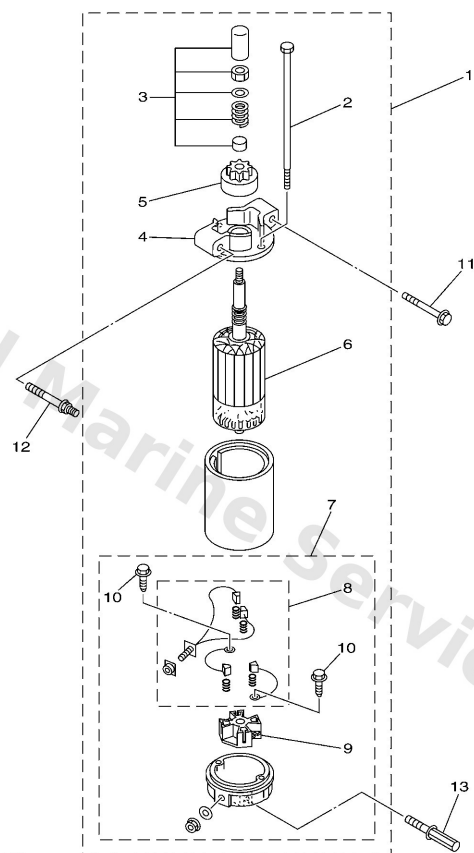


  
69A1300-2100

**C3**

| Ref | Part                                        |                         |
|-----|---------------------------------------------|-------------------------|
| 16  | <a href="#">6G81343764</a><br>Mark, caution | <a href="#">Buy now</a> |

# Starting Motor

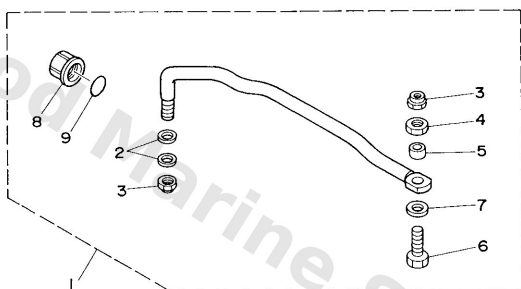


66M0010-0140

**D2**

| Ref | Part                                                        |                         |
|-----|-------------------------------------------------------------|-------------------------|
| 1   | <a href="#">66M8180001</a><br>Starting motor assembly       | <a href="#">Buy now</a> |
| 2   | <a href="#">65W8182600</a><br>Bolt                          | <a href="#">Buy now</a> |
| 3   | <a href="#">65W8185701</a><br>Retainer                      | <a href="#">Buy now</a> |
| 4   | <a href="#">66M8183000</a><br>Front bracket assembly        | <a href="#">Buy now</a> |
| 5   | <a href="#">65W8180700</a><br>Gear assembly, starting motor | <a href="#">Buy now</a> |
| 6   | <a href="#">65W8185001</a><br>Armature assembly             | <a href="#">Buy now</a> |
| 7   | <a href="#">66M8182000</a><br>Rear bracket assembly         | <a href="#">Buy now</a> |
| 8   | <a href="#">65W8180100</a><br>Brush set                     | <a href="#">Buy now</a> |
| 9   | <a href="#">65W8184000</a><br>Brush holder assembly         | <a href="#">Buy now</a> |
| 10  | <a href="#">65W8182S00</a><br>Screw                         | <a href="#">Buy now</a> |
| 11  | <a href="#">9011908M39</a><br>Bolt, with washer             | <a href="#">Buy now</a> |
| 12  | <a href="#">9010908M78</a><br>Bolt                          | <a href="#">Buy now</a> |
| 13  | <a href="#">9010908M85</a><br>Bolt                          | <a href="#">Buy now</a> |

# Steering Guide

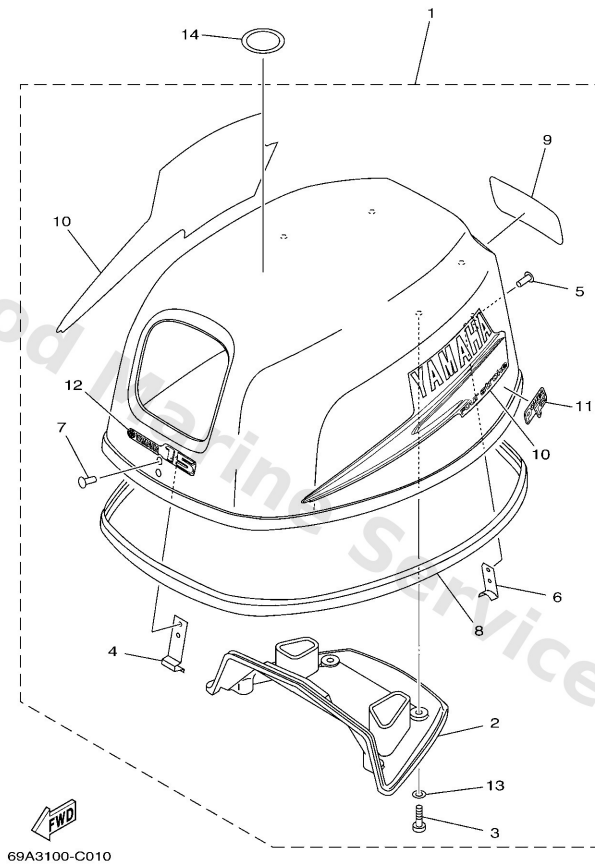


63V0100-5210

**A4**

| Ref | Part                                                              |                         |
|-----|-------------------------------------------------------------------|-------------------------|
| 1   | <a href="#">63V6135000</a><br>Steering guide attachment kit<br>AP | <a href="#">Buy now</a> |
| 2   | <a href="#">9020110M20</a><br>Washer, plate (663)                 | <a href="#">Buy now</a> |
| 3   | <a href="#">9018509M01</a><br>Nut, nylon (663)                    | <a href="#">Buy now</a> |
| 4   | <a href="#">9017009M03</a><br>Nut (689)                           | <a href="#">Buy now</a> |
| 5   | <a href="#">9038710M42</a><br>Coller (688)                        | <a href="#">Buy now</a> |
| 6   | <a href="#">6E56135500</a><br>Bolt                                | <a href="#">Buy now</a> |
| 7   | <a href="#">9020110M63</a><br>Washer, plate                       | <a href="#">Buy now</a> |
| 8   | <a href="#">6E54314501</a><br>Cap, clamp bracket                  | <a href="#">Buy now</a> |
| 9   | <a href="#">9321016275</a><br>O-ring                              | <a href="#">Buy now</a> |

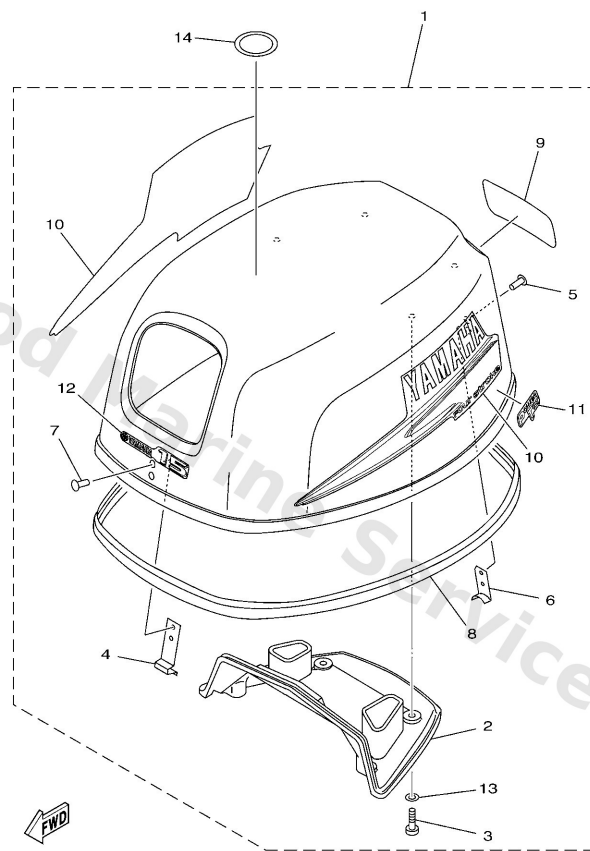
# Top Cowling



**A4**

| Ref | Part                                                 |                         |
|-----|------------------------------------------------------|-------------------------|
| 1   | <a href="#">69A42610124D</a><br>Top Cowling assembly | <a href="#">Buy now</a> |
| 1   | <a href="#">6P742610004D</a><br>Top Cowling assembly | <a href="#">Buy now</a> |
| 2   | <a href="#">66M4261300</a><br>Molding Air Duct       | <a href="#">Buy now</a> |
| 3   | <a href="#">9778060520</a><br>Screw, tapping(6k8)    | <a href="#">Buy now</a> |
| 4   | <a href="#">65W4265101</a><br>Hook                   | <a href="#">Buy now</a> |
| 5   | <a href="#">9026606M02</a><br>Rivet (697)            | <a href="#">Buy now</a> |
| 6   | <a href="#">66M4265200</a><br>Hook                   | <a href="#">Buy now</a> |
| 8   | <a href="#">6D44261500</a><br>Seal                   | <a href="#">Buy now</a> |
| 9   | <a href="#">66M4267820</a><br>Graphic Front          | <a href="#">Buy now</a> |
| 9   | <a href="#">69V4267820</a><br>Graphic Rear           | <a href="#">Buy now</a> |
| 10  | <a href="#">66MW007020</a><br>Graphic set            | <a href="#">Buy now</a> |
| 11  | <a href="#">69A4267500</a><br>Graphic, side 1        | <a href="#">Buy now</a> |
| 12  | <a href="#">66M4267700</a><br>Graphic, front         | <a href="#">Buy now</a> |
| 12  | <a href="#">69V4267700</a><br>Graphic Rear           | <a href="#">Buy now</a> |
| 13  | <a href="#">9020205M38</a><br>Washer, plate(612)     | <a href="#">Buy now</a> |

# Top Cowling

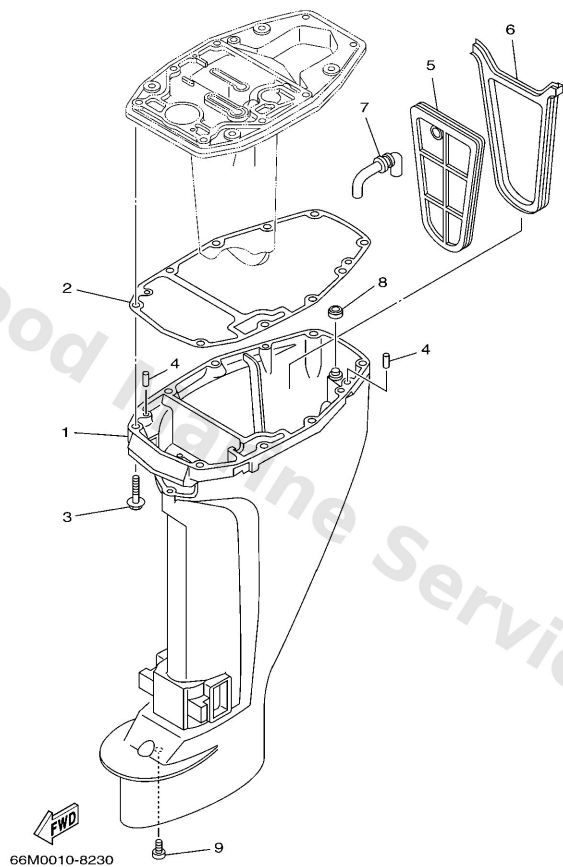


69A3100-C010

**A4**

| Ref | Part                                         |                         |
|-----|----------------------------------------------|-------------------------|
| 14  | <a href="#">67F1343402</a><br>Label, Caution | <a href="#">Buy now</a> |

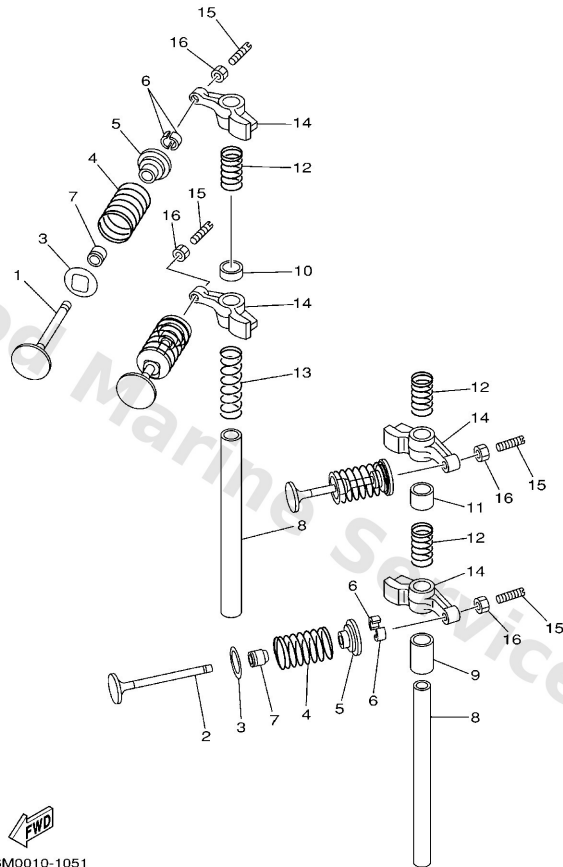
## Upper Casing



**E7**

| Ref | Part                                                        |                         |
|-----|-------------------------------------------------------------|-------------------------|
| 1   | <a href="#">66M45111004D</a><br>Casing, upper<br>S          | <a href="#">Buy now</a> |
| 1   | <a href="#">66M45111104D</a><br>Casing, upper<br>L          | <a href="#">Buy now</a> |
| 2   | <a href="#">66M4511300</a><br>Gasket, upper casing          | <a href="#">Buy now</a> |
| 3   | <a href="#">9757508545</a><br>Bolt, hexagon w/w deep recess | <a href="#">Buy now</a> |
| 4   | <a href="#">9360612019</a><br>Pin, dowel (614)              | <a href="#">Buy now</a> |
| 5   | <a href="#">66M4512600</a><br>Plate, Seal Damper            | <a href="#">Buy now</a> |
| 6   | <a href="#">66M4511500</a><br>Gasket, upper casing          | <a href="#">Buy now</a> |
| 7   | <a href="#">66M4513600</a><br>Pipe                          | <a href="#">Buy now</a> |
| 8   | <a href="#">66M4512800</a><br>Seal 2                        | <a href="#">Buy now</a> |
| 9   | <a href="#">9015706M06</a><br>Screw, pan head(6m7)          | <a href="#">Buy now</a> |

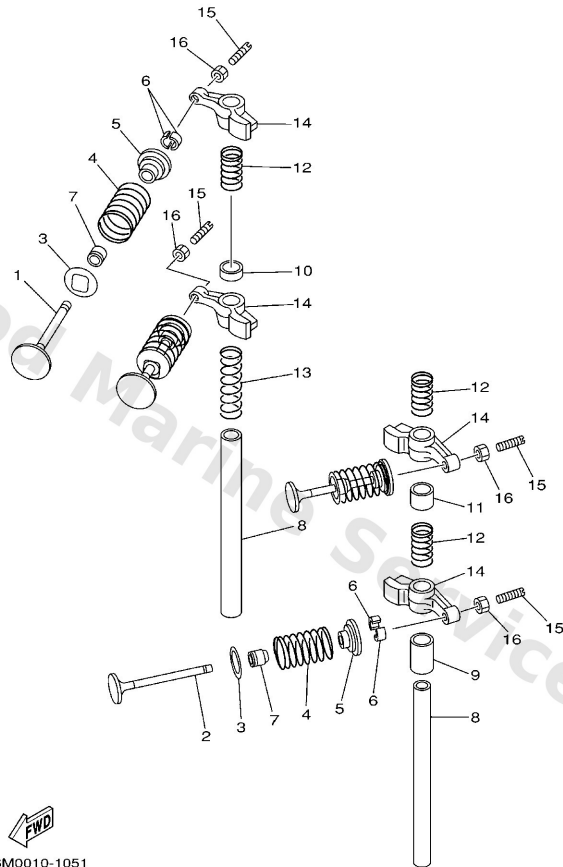
# Valve



**B2**

| Ref | Part                                                    |                         |
|-----|---------------------------------------------------------|-------------------------|
| 1   | <a href="#">66M1211100</a><br>Valve, intake             | <a href="#">Buy now</a> |
| 2   | <a href="#">66M1212100</a><br>Valve, exhaust            | <a href="#">Buy now</a> |
| 3   | <a href="#">66M1211600</a><br>Seat, valve spring        | <a href="#">Buy now</a> |
| 4   | <a href="#">66M1211300</a><br>Spring, valve inner       | <a href="#">Buy now</a> |
| 5   | <a href="#">30X1211700</a><br>Retainer, valve spring    | <a href="#">Buy now</a> |
| 6   | <a href="#">30X1211800</a><br>Cotter, valve             | <a href="#">Buy now</a> |
| 7   | <a href="#">51Y1211900</a><br>Seal, valve stem          | <a href="#">Buy now</a> |
| 8   | <a href="#">66M1214600</a><br>Shaft, rocker             | <a href="#">Buy now</a> |
| 9   | <a href="#">9038713M56</a><br>Collar (6g8)              | <a href="#">Buy now</a> |
| 10  | <a href="#">9038713001</a><br>Collar                    | <a href="#">Buy now</a> |
| 11  | <a href="#">9038713002</a><br>Collar                    | <a href="#">Buy now</a> |
| 12  | <a href="#">9050112M40</a><br>Spring, compression (6g8) | <a href="#">Buy now</a> |
| 13  | <a href="#">9050112M41</a><br>Spring Compression (6G8)  | <a href="#">Buy now</a> |
| 14  | <a href="#">66M1215110</a><br>Arm, Valve Rocker         | <a href="#">Buy now</a> |
| 15  | <a href="#">62Y1215900</a><br>Screw Valve Adjusting     | <a href="#">Buy now</a> |

# Valve



| Ref | Part                                    |                         |
|-----|-----------------------------------------|-------------------------|
| 16  | <a href="#">62Y1215800</a><br>Nut, lock | <a href="#">Buy now</a> |

# Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.