



Yamaha F20AET 1998

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

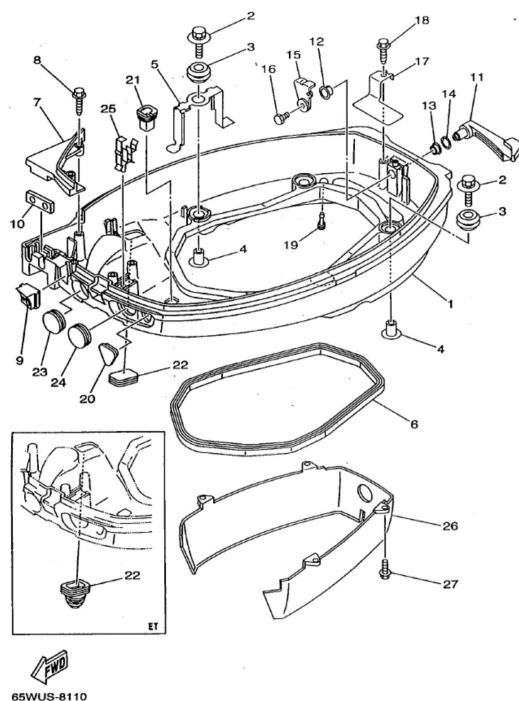
Authorised Yamaha Dealers



Contents

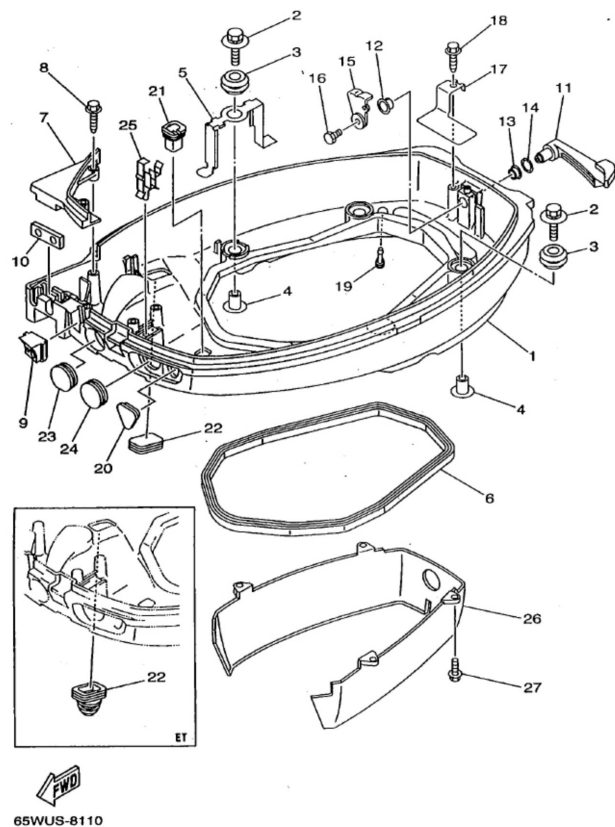
BOTTOM	3
BRACKET 1	5
BRACKET 2	9
BRACKET 3	11
CARBURETOR	13
CONTROL	15
CRANKSHAFT. PISTON	17
CYLINDER. CRANKCASE	19
CYLINDER. CRANKCASE 1	21
CYLINDER. CRANKCASE 2	22
ELECTRICAL 1	24
ELECTRICAL 2	26
ELECTRICAL 3	28
FUEL	29
GENERATOR	31
INTAKE	34
LOWER	35
LOWER CASING. DRIVE 1	37
OIL PAN	40
OILPUMP	41
POWER	42
POWER TRIM & TILT ASSY	44
REPAIRKIT 1	46
REPAIRKIT 2	48
REPAIRKIT 3	49
STARTING MOTOR	51
STEERING	52
STEERING 1	54
STEERING 2	55
STEERING GUIDE ATTACHMENT 1	56
TOP COWLING	57
UPPER	58
VALVE	59

Bottom



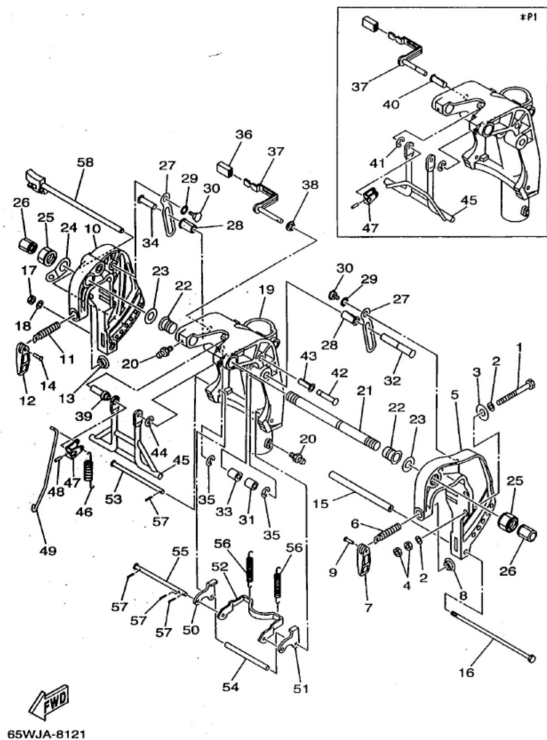
Ref	Part	
2	9011906M08 Bolt, with washer	Buy now
3	9048009M12 Grommet (6a0) af af 4	Buy now
4	9038706M69 Collar (688) al a 4	Buy now
5	65W4274300 Bracket 2] 2] 2	Buy now
8	9010906M82 Bolt 2] 2] 2	Buy now
9	65W4272510 Grommet UR	Buy now
9	65W4272520 Grommet UR	Buy now
9	65W4272700 Grommet UR	Buy now
12	9038612M37 Bushing (6f5) IRIE	Buy now
13	9038612MA2 Bush [IRIE	Buy now
15	624281600 Lever, Clamp 11]	Buy now
16	9709506012 Bolt(gh1) if 11	Buy now
17	65W4276600 Bracket if 1] 1	Buy now
17	65WUS8110 18 90109-06M86	Buy now
20	65W2632600 Grommet UR	Buy now

Bottom



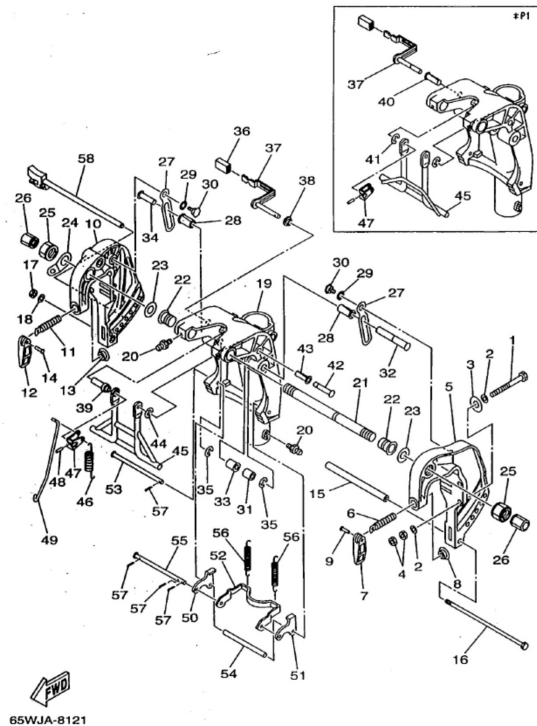
Ref	Part	
20	65W2632610 Grommet UR	Buy now
21	6824272700 Grommet	Buy now
22	6H14272610 Grommet UR	Buy now
22	6H44272600 Grommet UR	Buy now
23	6G14272500 Grommet	Buy now
24	65W4272600 Grommet UR	Buy now
24	65W4272610 Grommet UR	Buy now
25	9046525M57 Clamp(63v) HRI	Buy now
26	65W4274100 Apron	Buy now
27	9759506518 Bolt (fj0) al a a	Buy now

Bracket 1



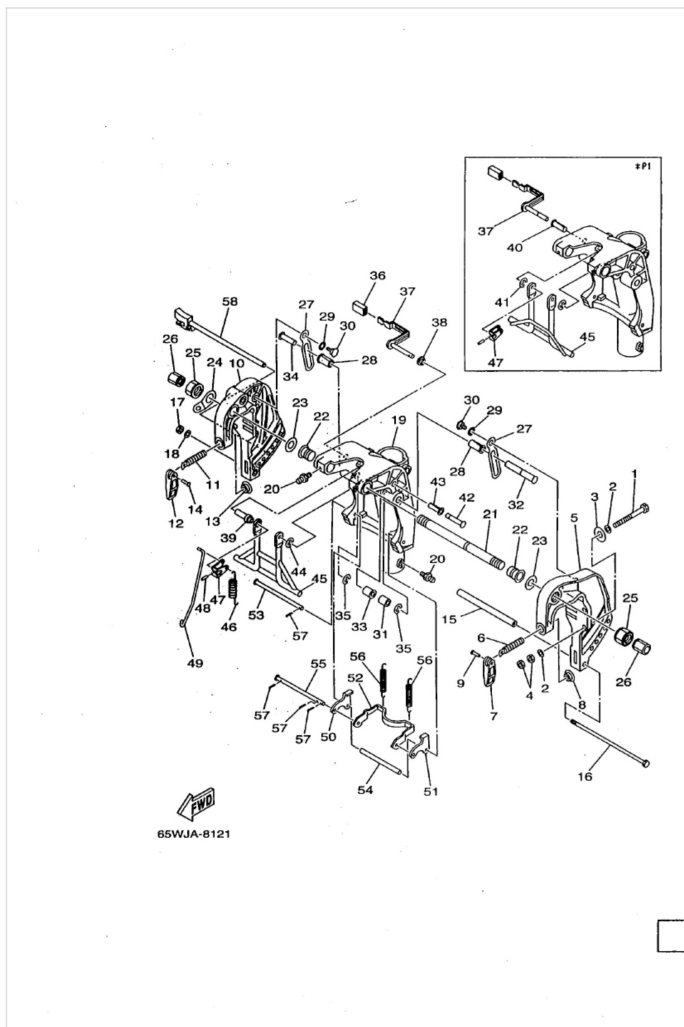
Ref	Part	
1	9010110M58 Bolt	Buy now
2	9299510600 Washer, plate	Buy now
3	9020112426 Washer, plate(663)	Buy now
4	9538010600 Nut(624)	Buy now
5	65W43111014D Bracket, Clamp 1 "N2	Buy now
6	9014914M12 Screw(6h4)	Buy now
7	66343118014D Handle, transom clamp	Buy now
8	6484311401 Pad, transom clamp if	Buy now
9	65W43112004D Bracket, Clamp 2 *P2	Buy now
9	9024304007 Pin (663) 1) 1	Buy now
15	9038708M29 Collar	Buy now
16	9010108M76 Bolt	Buy now
17	9538008600 Nut (661)	Buy now
18	9299008100 Ybs67-8 washer, spring	Buy now
18	B5WJA8121 *P2) F20AEH S) -	Buy now

Bracket 1



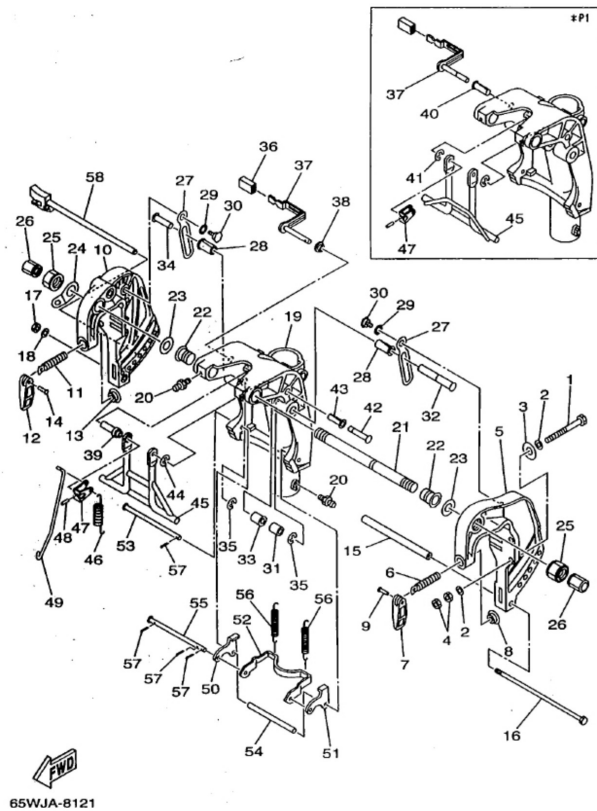
Ref	Part	
19	65W43311104D Bracket, swivel 1 URL	Buy now
20	9370006M03 Nipple, grease(6a1)	Buy now
21	63D4313100 Bolt, clamp bracket	Buy now
22	9038622M15 Bushing (688)	Buy now
23	9020122M03 Washer, plate(64j)	Buy now
24	6J84311301 Plate, clamp bracket	Buy now
25	63V4314500 Nut, self-locking 2 2	Buy now
26	BG54314500 Cap, Clamp Bracket	Buy now
27	65W4362701 Stopper 2(2	Buy now
28	9038612M98 Bush	Buy now
29	9020614M23 Washer, Wave 2 2	Buy now
30	9010908M87 Bolt 2 2	Buy now
31	9038712M04 Collar 1 1	Buy now
32	9024912M39 Pin	Buy now
33	9038612MA0 Bush, solid	Buy now

Bracket 1



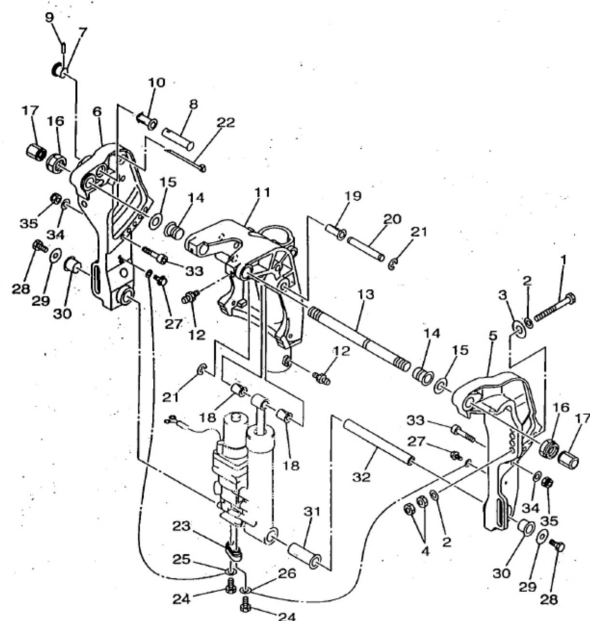
Ref	Part	
34	9024912M34 Pin	Buy now
35	9343010M00 Circlip 2) 2	Buy now
36	6634331800 Cover	Buy now
37	65W4363010 Tilt Lever Assembly 1H *N1	Buy now
37	B5W4363000 Tilt Lever assembly 1J 1 *P1	Buy now
37	E5WJA8121 *P1) F20AEH S) ~ 700120	Buy now
38	9038607MA2 Bush 1) 1 *N1	Buy now
39	9038707M05 Collar *N1	Buy now
40	9038610M99 Bush *P1	Buy now
41	9908008600 Circlip *P1	Buy now
42	9024910M31 Pin	Buy now
45	65W4335000 Receiver assembly *P2	Buy now
45	66T4335000 Receiver assembly *N3	Buy now
45	66T4335001 Receiver assembly NY	Buy now
46	65W4363100 Lever, Tilt P2	Buy now

Bracket 1



Ref	Part	
46	66T4363100 Lever, Tilt 1) 1 N3	Buy now
46	9050620M36 Spring, tension *P2	Buy now
48	9169030016 Pin, spring	Buy now
49	65W4361600 Rod, tilt lock I	Buy now
50	65W4361400 Plate, Tilt Lock	Buy now
51	65W4361500 Plate, Tilt Lock	Buy now
52	65W4361300 Arm, tilt lock 1) 1	Buy now
53	9024907M32 Pin	Buy now
54	0038707M29 Collar	Buy now
55	9024907M33 Pin	Buy now
56	9050630M00 Spring, tension (676) 2) 2	Buy now
57	9149020015 Pin, cotter (648) af a	Buy now
58	65W4316000 Tilt rod assembly	Buy now
58	65WJA8121 F25Aeh	Buy now

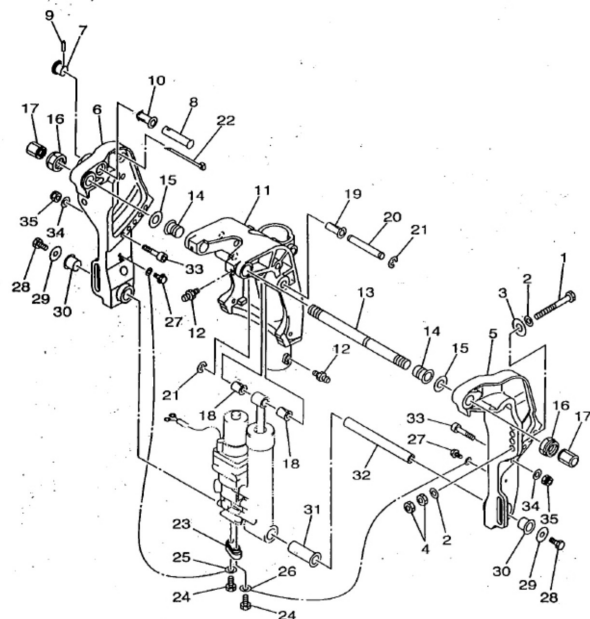
Bracket 2




65WUS-8131

Ref	Part	
1	9010112M65 Bolt	Buy now
2	9299512200 Ybs66-12 washer,plain	Buy now
3	9020112426 Washe, plate(663)	Buy now
4	9538012600 Nut (707)	Buy now
5	65W4311104D Bracket, clamp 1	Buy now
5	65W4319100 Shaft, stopper	Buy now
5	65W4319200 Knob, stopper	Buy now
9	9169030018 926-51502-00 pin, spring (700)	Buy now
10	9038614MA1 Bush	Buy now
12	9370006M03 Nipple, grease(6a1)	Buy now
13	363D4313100 Bolt, Clamp Bracket	Buy now
14	9038622M15 Bushing (688)	Buy now
15	9020122M03 Washer, plate(64j)	Buy now
17	6G54314500 Cap, clamp bracket	Buy now
18	9038612MA0 Bush, solid	Buy now

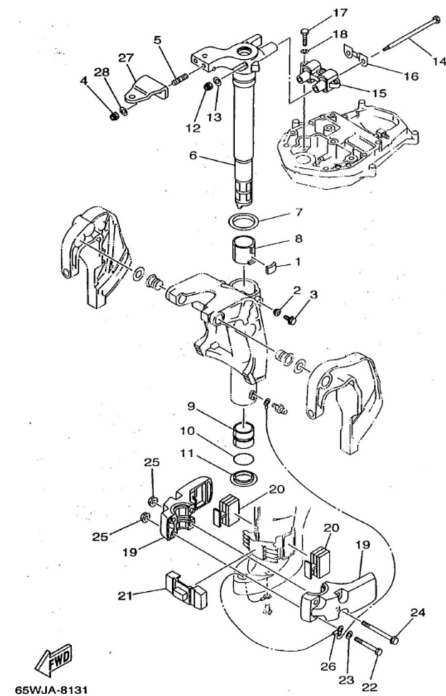
Bracket 2



FWD
65WUS-8131

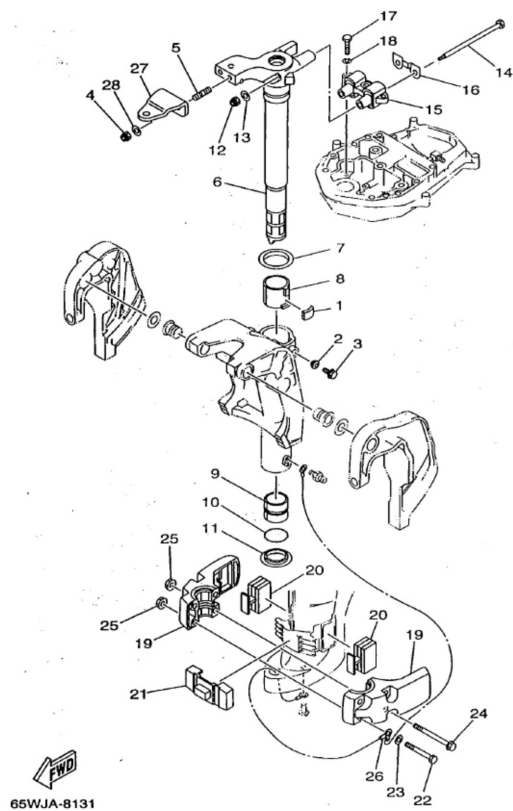
Ref	Part	
22	9046513M11 Clamp (6e5)	Buy now
23	65W4525100 Anode	Buy now
24	65WUS8131 25 6H1-82148-00 WIRE, LEAD 4	Buy now
24	9708506025 Bolt	Buy now
27	9759506514 Bolt(gj3)	Buy now
28	9708008016 Bolt	Buy now
29	9020108M00 Washer, plate(6e0)	Buy now
30	9038618M44 Bushing (6g5)	Buy now
31	9038618MAO Bush	Buy now
32	9024918M35 Pin, lower shock mount	Buy now
33	011010M02 Bolt. Hexagon Socket Head	Buy now
34	9299510600 Washer, plate	Buy now
35	9018510M13 Nut, self-locking	Buy now

Bracket 3



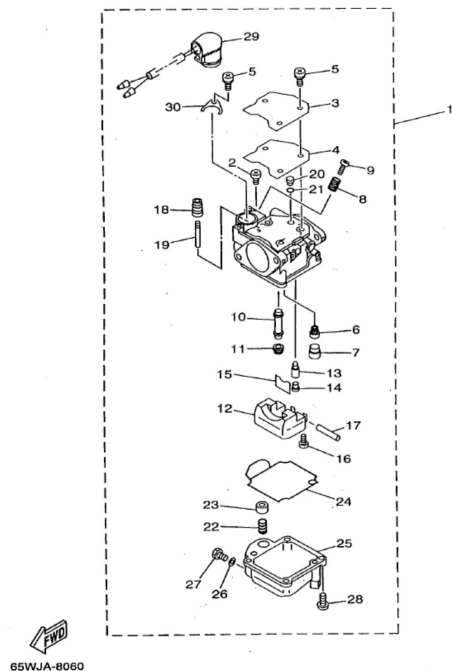
Ref	Part	
1	6484252800 Plate, friction	Buy now
2	65W4337300 Seal, damper	Buy now
3	9010508M76 Bolt, washer based if 1	Buy now
4	9018510051 Nut, self-locking 2) 2) 2	Buy now
5	9011610M28 Bolt, stud 2) 2) 2	Buy now
7	9020952M00 Washer (676) HRIR}	Buy now
8	9038652M02 Bushing (676) 1) 1)	Buy now
9	9038644M03 Bushing (676) [RIE	Buy now
10	9321043M0 O-Ring	Buy now
11	9038644M99 Bush 11) 1	Buy now
12	9018508045 Nut, self-locking 2) 2) 2	Buy now
13	9209508200 Washer 2) 2) 2	Buy now
14	9010108M86 Bolt (6h4) 2) 2) 2	Buy now
16	63D4452600 Plate IRIE!	Buy now
17	9707508030 Bolt, hexagon (fj1) 3/33	Buy now

Bracket 3



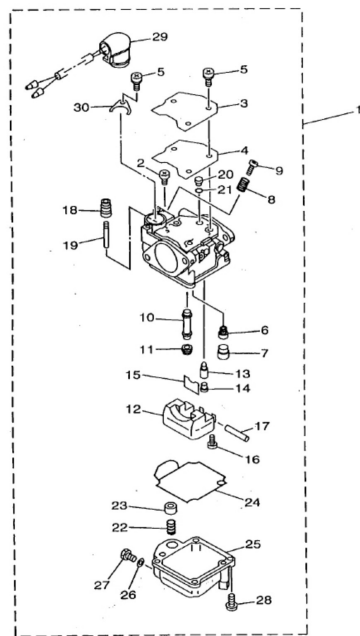
Ref	Part	
18	9299508100 Ybs67-8 washer, spring 3 al 3	Buy now
21	65W4457500 Damper, Lower Mount Rubber URS	Buy now
21	65W4457510 Damper, Lower Mount Rubber [IRIE] URL	Buy now
22	65WJA8131 -	Buy now
22	9707510070 Bolt, hexagon w/w deep recess 2 2 2	Buy now
25	9017910M33 Nut	Buy now
26	65W8212710 Wire, lead 2	Buy now
27	65W4851100 Hook, steering	Buy now
28	9020110120 Washer, plate	Buy now

Carburetor



Ref	Part	
1	65W1490100 Carburetor assembly 1	Buy now
1	65W1490121 Carburetor assembly 1	Buy now
2	9858004006 Screw, pan head (7h3) IRIE	Buy now
3	65W1457200 Plate 1]	Buy now
4	65W1412600 Gasket 1] 1	Buy now
5	076030401 Screw, Pan Head 4a]	Buy now
6	65W1494807 Jet (#50)	Buy now
6	6761494807 Jet (#50)	Buy now
10	65W1494700 Jet Needle 11] 1 UR	Buy now
10	65W1494720 Jet, Needle	Buy now
11	65W1494320 Jet, Main (#110) 1] 1] 1 UR	Buy now
11	65W1494328 Jet, Main (#105)	Buy now
13	6G11454600 Valve, needle IRIE	Buy now
14	6761418600 Pin, valve IRIE	Buy now
15	6631415900 Clip IRIE	Buy now

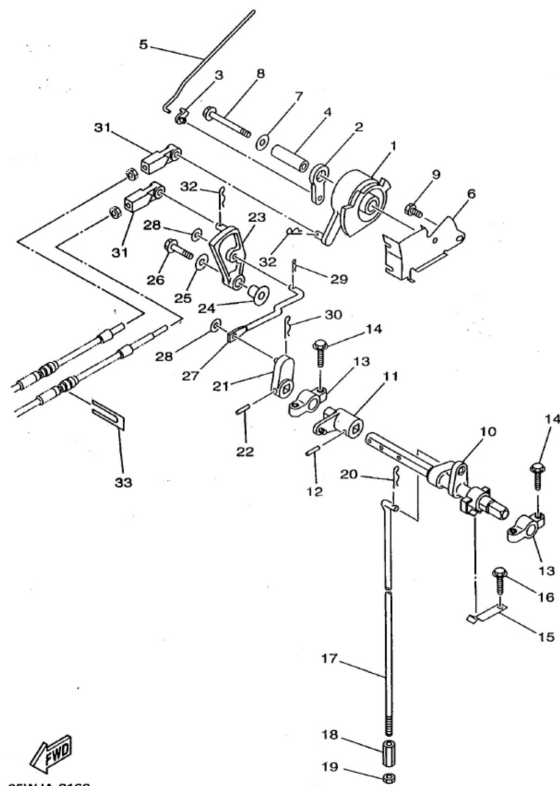
Carburetor



65WJA-8060

Ref	Part	
16	9858004008 Screw, pan head (713) IRIE	Buy now
18	65W1437300 Cover, plunger cap	Buy now
19	65W1437900 Rod, starter [IRIE	Buy now
20	65W1414F00 Jet, pilot (# 52) 11] 1 UR	Buy now
20	65W1414J08 Jet, Pilot (#52) HEIR UR *ECM	Buy now
21	65W1414700 O-ring	Buy now
22	65W1433500 Spring, plunger 11] 1	Buy now
23	65W1437100 Plunger, starter	Buy now
24	65W1494800 Gasket, float chamber IRIE	Buy now
25	65W1498000 Body, float chamber UR	Buy now
25	65W1498020 Body, float chamber URI! UR*ECM	Buy now
26	65W1439800 Washer LIE]	Buy now
27	65W1499200 Screw, drain 1) 1] 1	Buy now
28	9798004114 Screw, pan head(ga5) al af 4	Buy now
30	65W1434600 Plate 1) 11	Buy now

Control



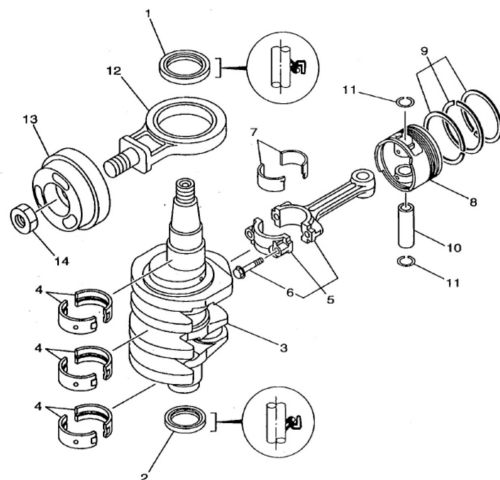
Ref	Part	
1	65W4163800 Pulley EK	Buy now
2	B5W4128300 Lever, Free Accel. 1] 1] 1	Buy now
2	0 item_description	Buy now
3	8 -	Buy now
5	14 D Om Te	Buy now
7	DOUILLE Levier Dembrayage	Buy now
15	65W4411600 Spring [IRIE	Buy now
16	9010906M86 Bolt	Buy now
21	65W4414200 Joint	Buy now
22	65WJA8160 24. 90387-06M29	Buy now
22	9169030320 Pin, spring	Buy now
26	9759508525 Bolt, hexagon deep recess	Buy now
33	1b Q	Buy now
27	65W4419200 Joint, rod 1	Buy now
28	9020105M06 Washer, plate(61u)	Buy now

Control



Ref	Part	
29	9046810005 Pin, hair 6264123500	Buy now
30	9046818008 Clip 620436610000	Buy now
31	6634834400 Cable end, remote control	Buy now
33	6H34853800 Clamp, cable	Buy now

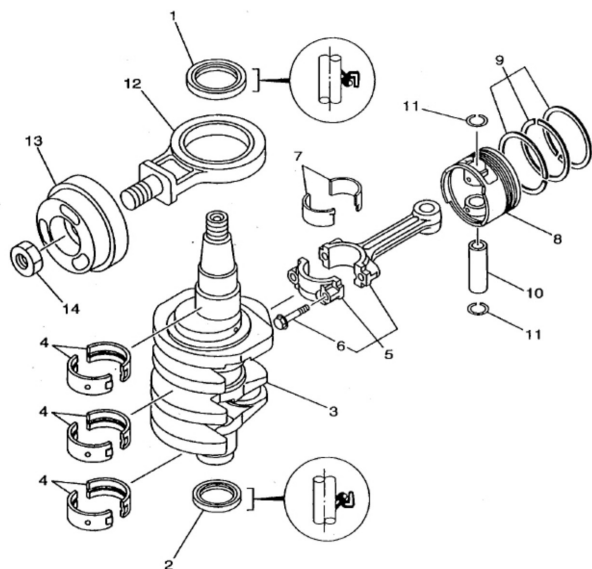
Crankshaft. Piston



65WJA-8030

Ref	Part	
1	9310243M42 Oil seal(62y)	Buy now
2	9310235Md7 Oil Seal	Buy now
3	65W1141100 Crankshaft 11] 1	Buy now
4	62Y1141600 Plane bearing, crankshaft 1 UR BROWN	Buy now
4	62Y1141610 Plane bearing, crankshaft 1 UR BLACK	Buy now
5	62Y1165000 Connecting rod assembly 2] 2] 2	Buy now
6	62Y1165400 Bolt, connecting rod 2] 2] 2	Buy now
7	62Y1165600 Plane bearing, connecting rod af 4f a UR BROWN	Buy now
7	62Y1165610 Plane bearing, connecting rod af af 4 UR BLACK	Buy now
7	62Y165620 Plane Bearing, Connecting Rod 4]4]a UR BLUE	Buy now
7	65W1163500 Piston (0.25mm o/s) 2f 2] 2 AP	Buy now
7	65W1163600 Piston (0.50mm o/s) 2] 2] 2 AP	Buy now
9	65W1160300 Piston Ring Set (Std) 2] 2] 2	Buy now
9	65W1160500 Piston Ring Set (0.50Mm O/s) 2] 2] 2 AP	Buy now
10	62Y1163300 Pin, piston 2] 2f 2	Buy now

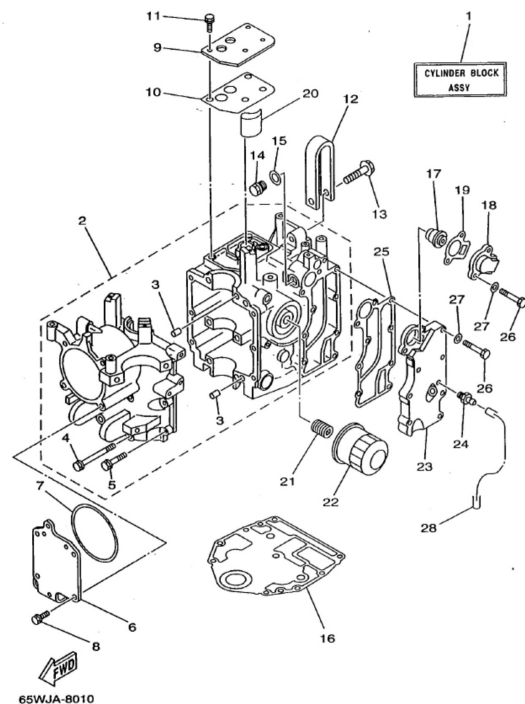
Crankshaft. Piston



FWD
65WJA-8030

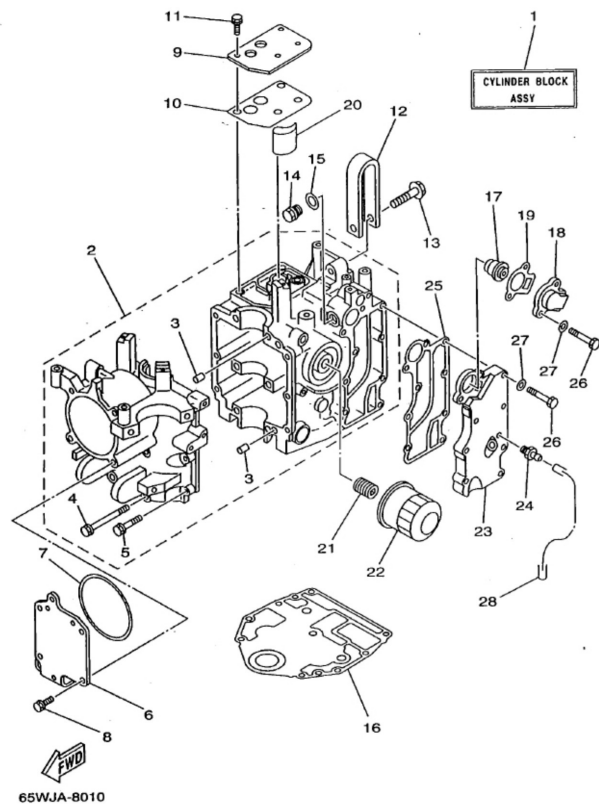
Ref	Part	
11	9345017129 Circlip(1ar) af af 4	Buy now
12	65W1166500 Con-rod assembly, balance 11] 1	Buy now
13	65 Piston,	Buy now
14	9017020137 Nut, hexagon(663) RIE	Buy now

Cylinder. Crankcase



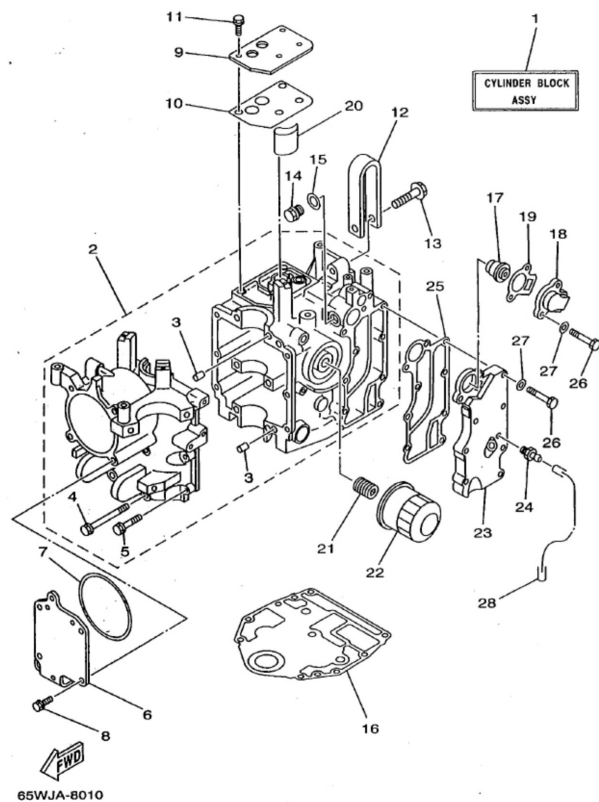
Ref	Part	
3	9953008012 Pin, dowel(6g8) 2 2 2	Buy now
5	9751306535 Bolt(3rv) 6 6/6	Buy now
6	65W1512100 Crankcase 2 RIE	Buy now
7	65W1566300 Seal 11 1	Buy now
8	65W1222800 Bolt al af 4	Buy now
9	65W1116800 Cover Breather	Buy now
10	65W1116900 Gasket, breather cover 1 11	Buy now
12	65W1111900 Hanger Engine HRIE	Buy now
13	65W1215700 Bolt IRIE	Buy now
14	90340-14M06 Plug, straight screw(62y)	Buy now
15	9043014115 Gasket (663) IRIE	Buy now
16	65W1135100 Gasket, cylinder	Buy now
17	6GB1241102 Thermostat	Buy now
20	65W1328600 Cleaner RIE	Buy now
21	9040120M00 Bolt, union(62y) IRIE	Buy now

Cylinder. Crankcase



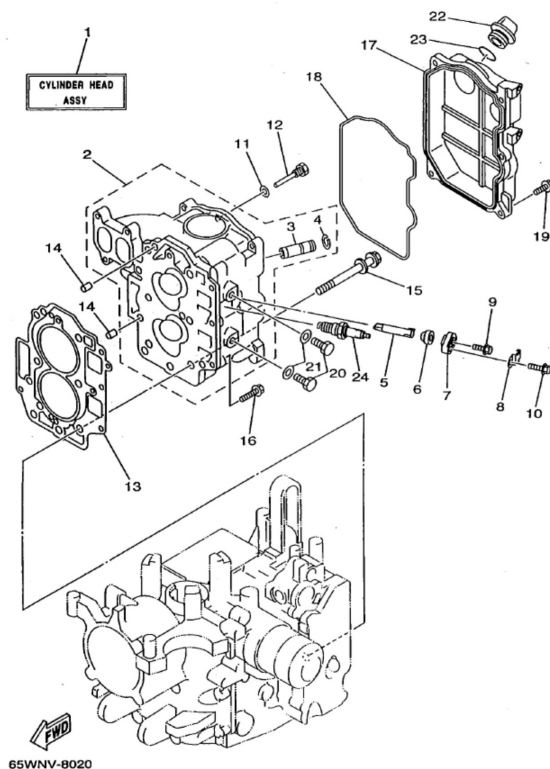
Ref	Part	
22	3FV1344000 Element assembly, oil cleaner RIE	Buy now
22	65WJA8010 Couvercle, Echappement	Buy now
25	65W4111400 Gasket, exhaust outer cover 11] 1	Buy now

Cylinder. Crankcase 1



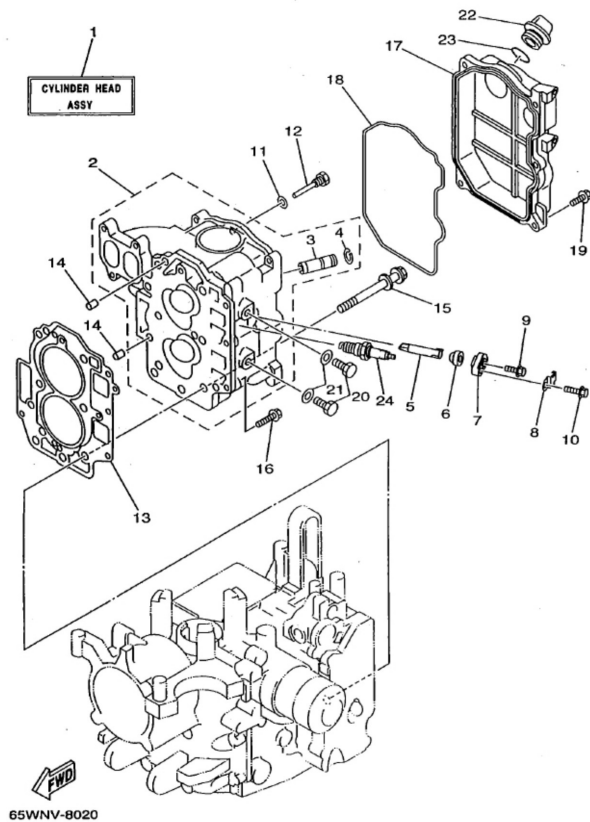
Ref	Part	
26	9701306035 Bolt(3rv)	Buy now
27	9290306600 Washer, plain (646) 9) 9	Buy now
28	9044509252 Hose (l420) 1) 11	Buy now

Cylinder. Crankcase 2



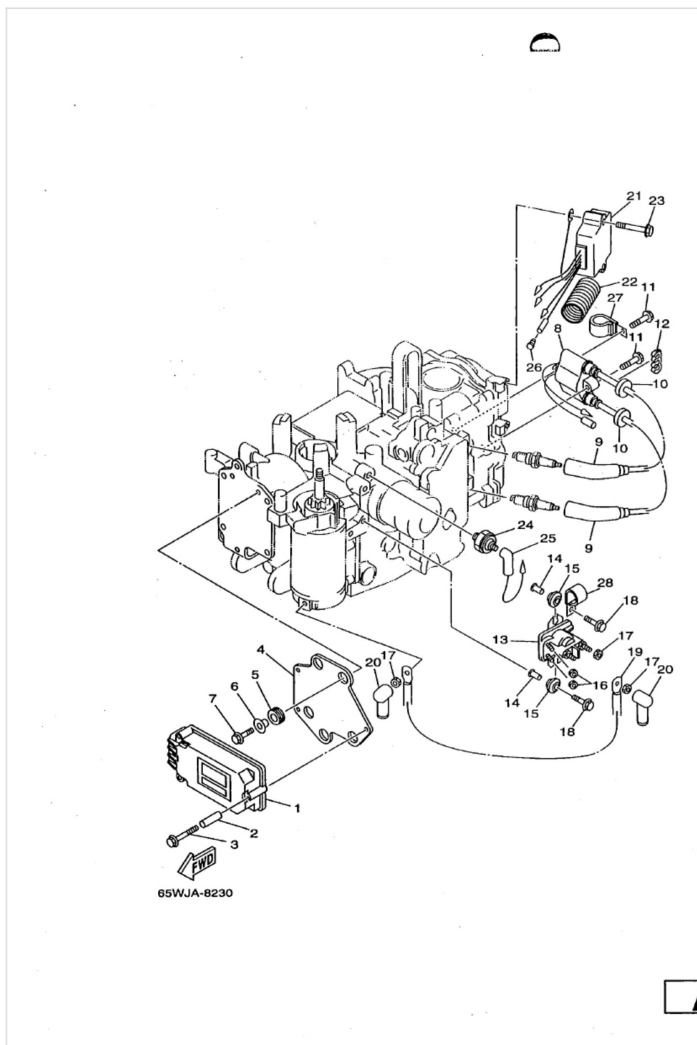
Ref	Part	
2	65W111110094 Head, cylinder 1 11] 1 UR	Buy now
2	65W11111094 Head, Cylinder 1 11] UR*ECM	Buy now
3	62Y1113310 Guide, valve 1 af a] a	Buy now
4	9345009MO1 Girclip al 4] a	Buy now
6	66M1132800 Grommet, anode	Buy now
7	66M113270094 Cover, anode	Buy now
8	66M1253500 Plate	Buy now
9	9759505512 Bolt, hexagon	Buy now
19	9751306520 Bolt, with washer(61b) 5/55	Buy now
11	9043006014 Gasket 256113960000	Buy now
12	9010906M65 Bolt(62y)	Buy now
13	65W1118110 Gasket, cylinder head 1	Buy now
14	9953008012 Pin, dowel(6g8)	Buy now
15	90119-09M00 Bolt, with washer(62y)	Buy now
16	9751306525 Bolt, with washer(61b)	Buy now

Cylinder. Crankcase 2



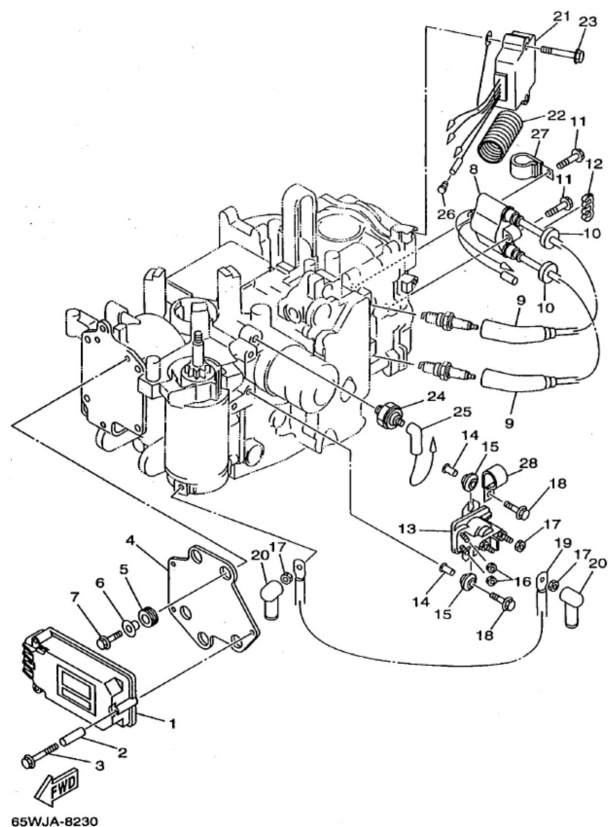
Ref	Part	
17	65W111910094 Cover Cylinder Head 1	Buy now
18	65W1185600 Seal, Cylinder 2	Buy now
20	9709508014 Bolt, hexagon deep recess 2 2 2 *ECM	Buy now
22	6GB1536300 Plug, Oil LUBIR	Buy now
23	9321024M79 O-ring RIE	Buy now
24	9470100375 Plug, spark (dpr6ea-9)(62y) 2 2 2	Buy now

Electrical 1



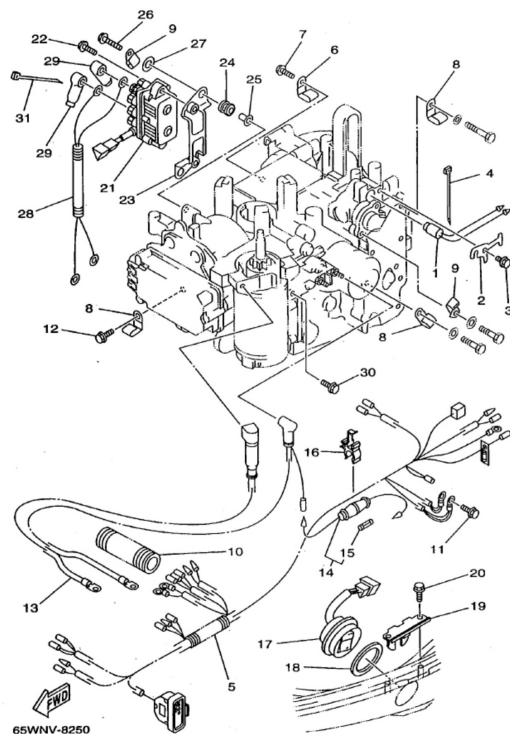
Ref	Part	
1	65W8554000 C.d.i. unit assembly UR	Buy now
1	65W8554010 C.d.i. unit assembly UR *ECM	Buy now
2	65W8612000 Collar 3) 33	Buy now
3	65W8252V00 Screw, special 3 33	Buy now
4	B5W8554200 Bracket URE	Buy now
5	65W8554700 Damper 3) 33	Buy now
6	65W8612910 Collar 3 33	Buy now
7	65W8252V10 Screw, special	Buy now
8	65W8557000 Ignition coil assembly	Buy now
9	6GB8237020 Plug Cap assembly 2 2 2	Buy now
10	9048025161 Grommet(656)	Buy now
11	9759506530 Bolt, hexagon w/w deep recess 2 2 2	Buy now
12	9046407M05 Clamp (6g5) RIE	Buy now
13	65W8194100 Starter relay assembly	Buy now
14	65W8191C00 Collar 2 2 2	Buy now

Electrical 1



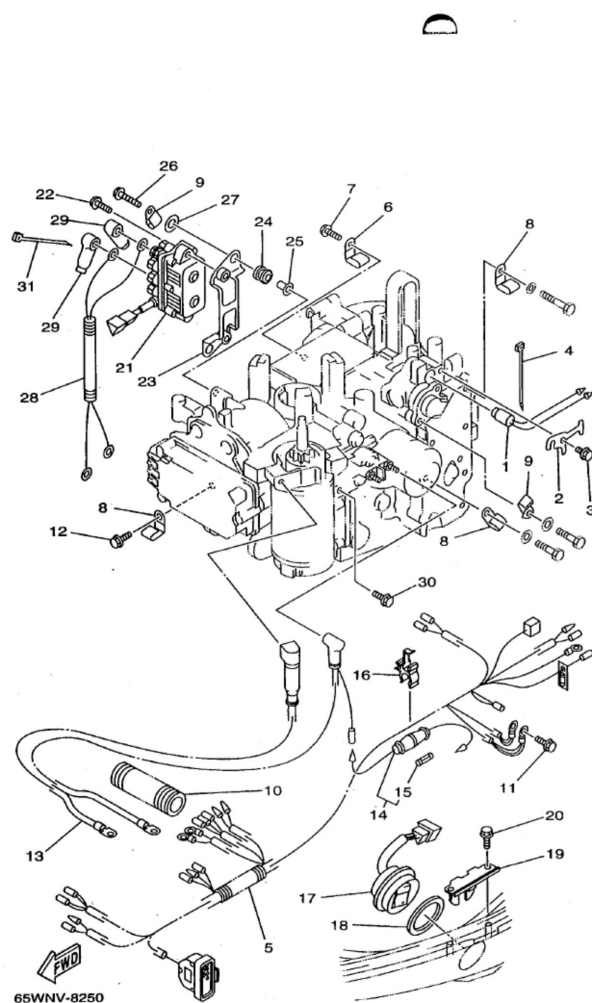
Ref	Part	
14	B5W8192200 Ommet'	Buy now
16	65W8182A00 Nut 2 2 2	Buy now
17	65W8182B00 Nut, special 3 33	Buy now
18	9759506525 Bolt, hexagon w/w deep recess 2 2 2	Buy now
19	B5W8211700 Wire, Lead	Buy now
20	6G58211810 'Cover, Lead Wire	Buy now
21	65W8196000 Rectifier & regulator assembly	Buy now
22	6K38365700 Tube HRIE	Buy now
23	9750506540 Bolt, With Washer 2 2 2	Buy now
24	65W8250400 Oil pressure switch assembly	Buy now
25	65W8212700 Wire, lead 2	Buy now
26	7038211900 Cover, lead wire	Buy now
27	65W2413500 Clamp 1	Buy now
28	65W8339X00 Clamp, cord RIE	Buy now

Electrical 2



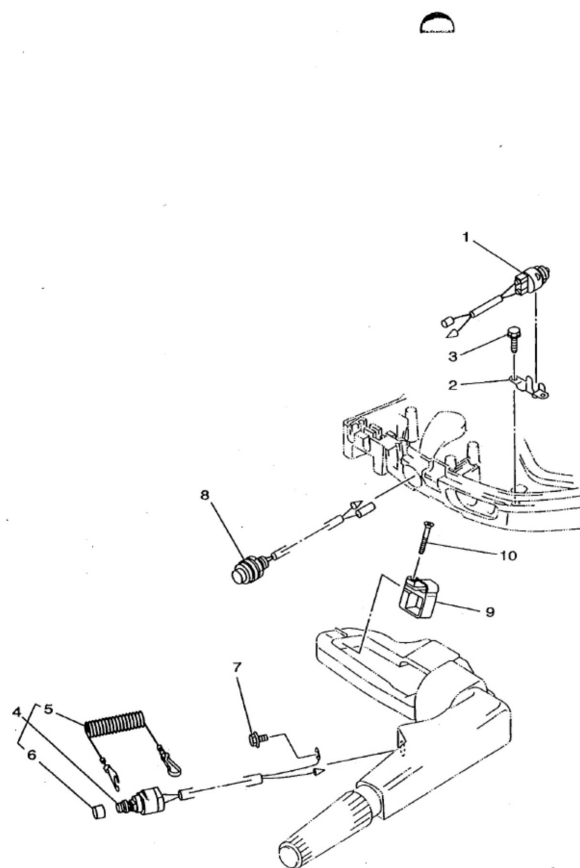
Ref	Part	
1	65W8579000 Thermosensor assembly ff	Buy now
2	65W8575700 Retainer RIE	Buy now
3	9759506512 Bolt, hexagon w/w deep recess RIE	Buy now
4	9046511M10 Clamp HIRI	Buy now
5	65W8259000 Wire Harness assembly UR	Buy now
5	65W8259010 Wire Harness assembly (7P) UR	Buy now
5	65W8259030 Wire Harness assembly (10P) UR	Buy now
8	9046508M08 Clamp (6e5) 3f 3f 3	Buy now
11	9759506516 Bolt, with washer(6r6) 2 2 2	Buy now
9	9046508M51 Clamp	Buy now
10	6N78355700 Tube	Buy now
12	9759505516 Bolt, with washer 11 1	Buy now
13	65W8210500 Battery cable 11 1	Buy now
14	8G88215000 Fuse Holder assembly	Buy now
15	6638215100 Fuse IRIE	Buy now

Electrical 2



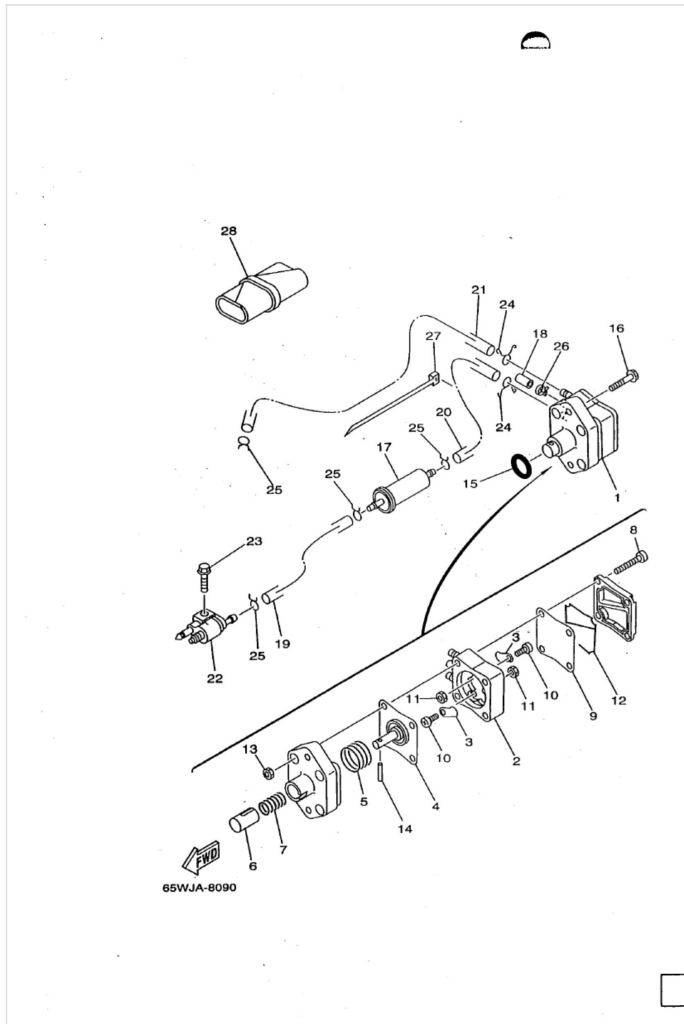
Ref	Part	
16	6G58215200 Holder, fuse IRIE	Buy now
17	6H18256310 Trim & tilt switch assembly	Buy now
18	6E58258700 Gasket	Buy now
20	9010906M86 Bolt	Buy now
21	61A8195000 Relay assembly	Buy now
22	65WNV8250 V	Buy now
22	9757506520 Bolt, hexagon w/w deep recess	Buy now
25	6244254200 Collar	Buy now
26	9589506030 Bolt, flange deep recess	Buy now
27	9020112M16 Washer, plate (679)	Buy now
28	65W8194900 Wire Lead	Buy now
29	6828211901 Cover, lead wire	Buy now
30	9757506516 Bolt, hexagon w/w deep recess	Buy now

Electrical 3



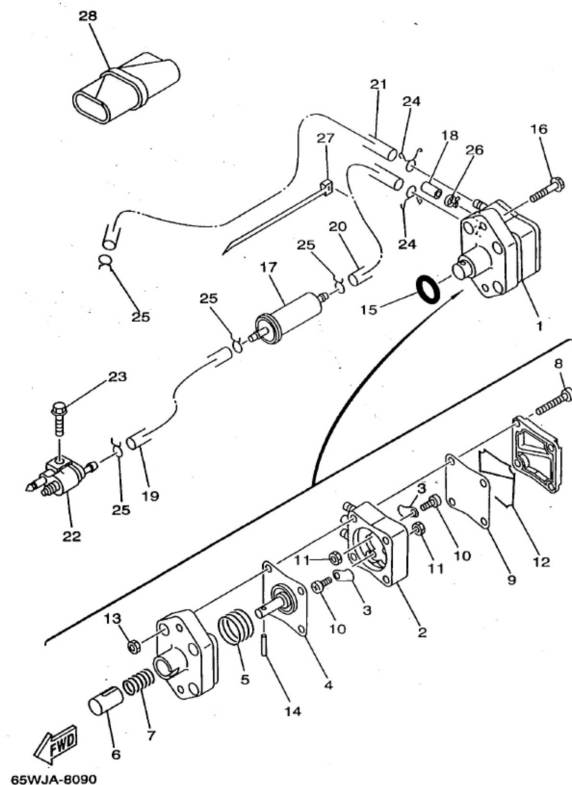
Ref	Part	
1	6H38254000 Neutral switch assembly	Buy now
1	© item_description	Buy now
2	6J88255400 Stay, neutral switch	Buy now
3	9010906M86 Bolt	Buy now
4	65W8257500 Engine stop switch assembly	Buy now
5	6828255600 Lanyard, stop switch	Buy now
7	9759506512 Bolt, hexagon w/w deep recess	Buy now
8	65W8187000 Starting switch assembly	Buy now
9	65W8259400 Clamp	Buy now
10	9016108M00 Screw, Tapping	Buy now

Fuel

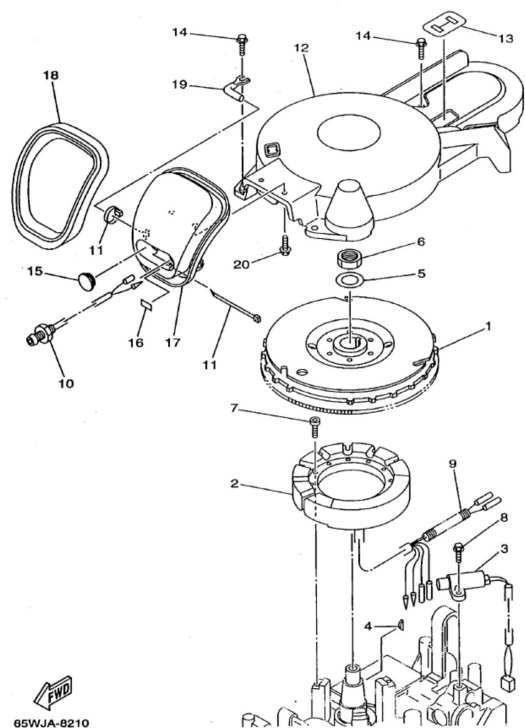


Ref	Part	
1	62Y2441002 Fuel pump assembly IEE	Buy now
3	62Y2442101 Valve, check 2 2 2	Buy now
4	62Y2441102 Diaphragm 1 1	Buy now
5	62Y2442300 Spring, diaphragm 1f 1	Buy now
6	62Y1313101 Plunger	Buy now
7	62Y2445400 Spring 1) 1 1	Buy now
8	62Y2444400 Screw al af 4	Buy now
9	62Y2447100 Diaphragm 1f 1 1	Buy now
10	6A01432500 Screw, pan head 2 2 2	Buy now
11	9538003600 Nut (6g8)	Buy now
12	62Y2445200 Packing	Buy now
13	9538005600 Nut, hexagon (663) al a a	Buy now
14	62Y2437401 Pin 1)	Buy now
15	9321024M79 O-ring 1 1	Buy now
16	9759506530 Bolt, hexagon w/w deep recess 2 3 72	Buy now

Fuel

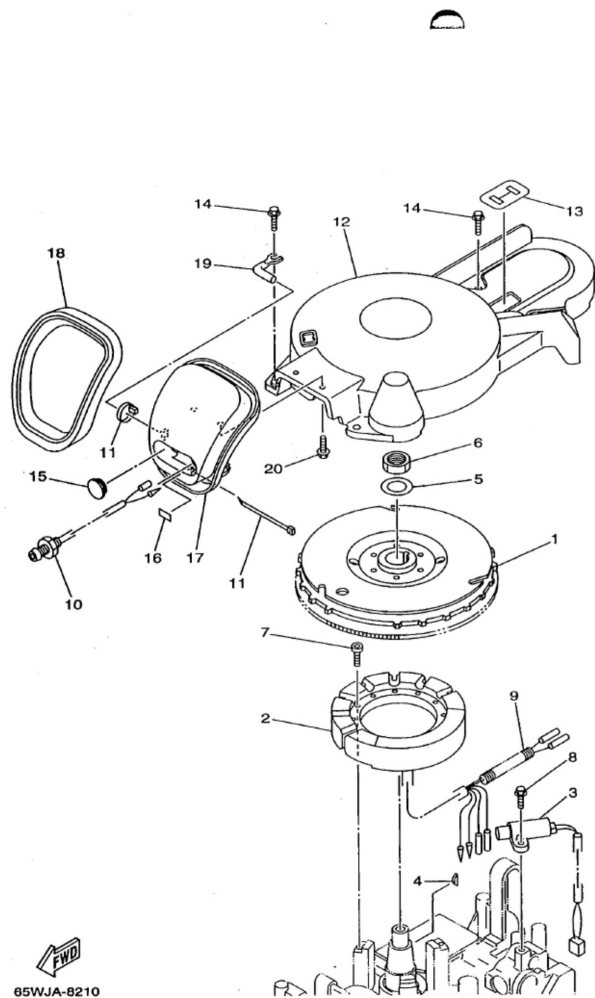


Ref	Part	
17	65W2425100 Strainer 1 RIE	Buy now
18	65W2448100 Plug [IRIE]	Buy now
19	9044510M33 Hose (l1040) 1] 1] 1	Buy now
20	9044510M03 Hose (l400)	Buy now
22	6G12430402 Fuel pipe joint comp. 1 11] 1	Buy now
23	9759506525 Bolt, hexagon w/w deep recess 11]	Buy now
24	9046710M04 Clip, pipe 1 (6e9) 2] 2] 2	Buy now
24	B85WJA8090 25 90467-09M03	Buy now
27	9046513M18 Clamp	Buy now
28	62Y2810000 Tool kit RIE	Buy now



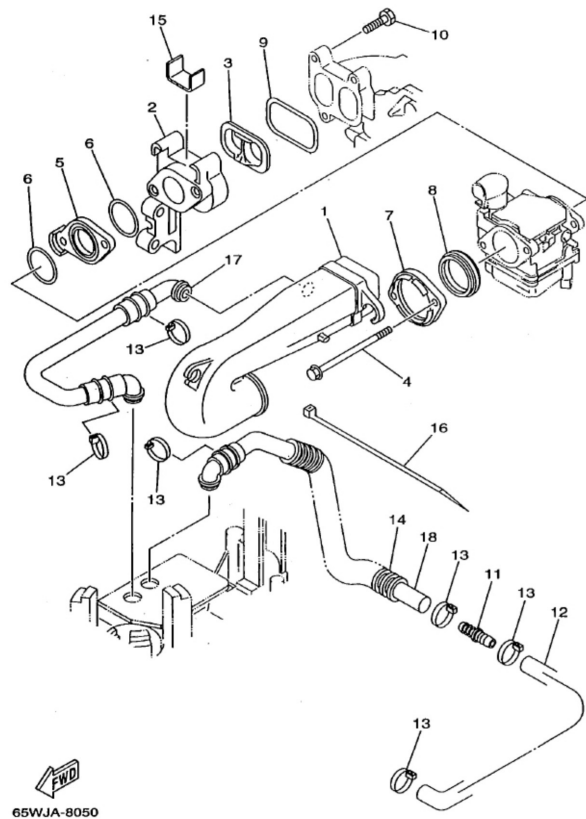
Ref	Part	
1	65W8555000 Rotor assembly 11] 1	Buy now
2	65W8551000 Stator assembly UR 6A	Buy now
2	65W8551010 Stator assembly UR 15A	Buy now
3	65W8558000 Coil, pulser 11] 1	Buy now
4	65W1154500 Key, woodruff RIE	Buy now
4	9020121M18 Washer, plate (663) 11)	Buy now
6	9017020137 Nut, hexagon(663) RIE!	Buy now
7	9138005025 Bolt, hex. socket head UR GA	Buy now
7	9138005030 Bolt,socket UR 15A	Buy now
8	9759505516 Bolt, with washer 2[2] 2	Buy now
10	65W8541000 Emergency signal light assembly 11)	Buy now
11	9046511M10 Clamp 2[2] 2	Buy now
12	65W8133700 Cover Flywheel 1] 1] 1	Buy now
13	65W8163900 Cover [RIE	Buy now
14	9759506525 Bolt, hexagon w/w deep recess 4[74]a	Buy now

Generator



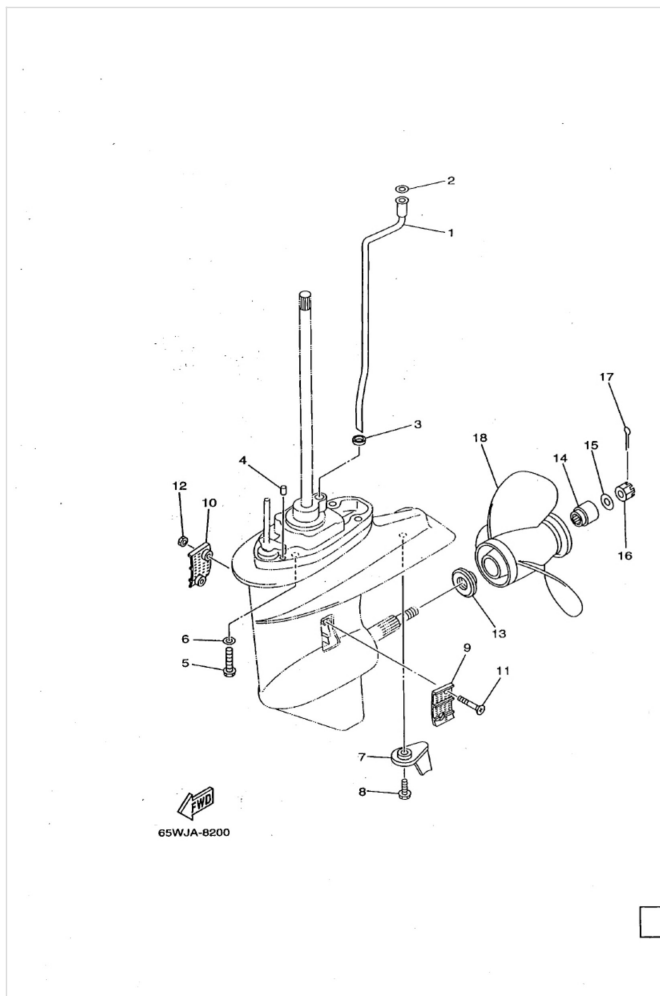
Ref	Part	
15	6G14272500 Grommet [IRIE]	Buy now
16	65W8434200 Seat, emblem 1] 1	Buy now
17	65W1575810 Guide Rope 1] 1	Buy now
18	65W1576200 Seal, rubber 2	Buy now
19	B5W1677100 Stay 1	Buy now
20	9759506620 Bolt, hexagon w/w deep recess 1) 1] 1	Buy now

Intake



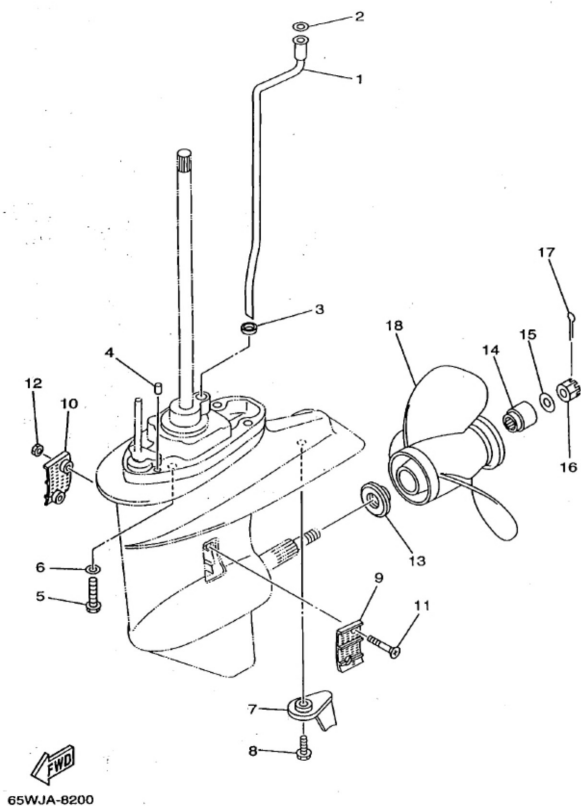
Ref	Part	
1	65W1444000 Silencer assembly, intake	Buy now
2	65W1364000 Manifold RIE	Buy now
3	65W1332300 Insert RIN	Buy now
4	65W1449600 Bolt 2 2 2	Buy now
5	B5W1427100 Insulator HRI	Buy now
7	65W1426200 Flange	Buy now
10	9759506525 Bolt, hexagon w/w deep recess 3 33	Buy now
13	9046513M36 Clamp(6h4) 6 6 6	Buy now
14	9044624M54 Hose RIE	Buy now
16	9046511M52 Clamp(6e7)	Buy now

Lower



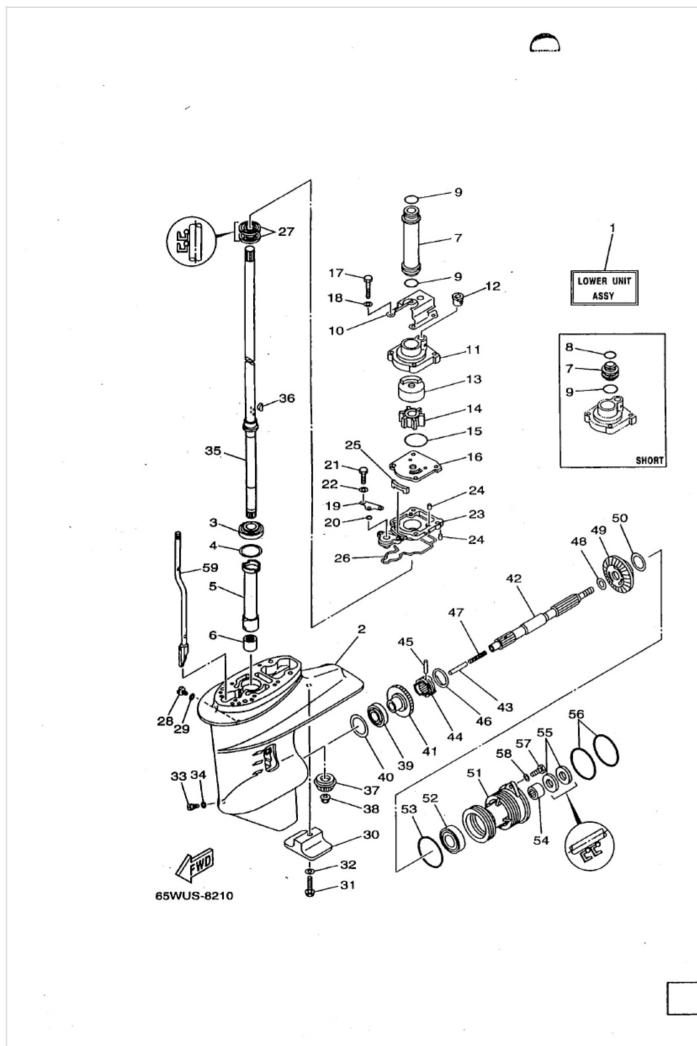
Ref	Part	
1	65W4436100 Tube, water URS	Buy now
1	65W4436110 Tube, water [IRIE] URL	Buy now
2	9020212060 Washer, plate(663) 1] 1	Buy now
3	9043012072 Gasket if 1] 1	Buy now
4	9360612019 Pin, dowel (614) 2) 2] 2	Buy now
5	9010510M12 Bolt (689) 4]4]a	Buy now
6	9299510600 Washer, plate a al a	Buy now
7	61N4537100 Tab-trim [IRIE	Buy now
8	9011906M48 Bolt, with washer(61n) IRIE	Buy now
9	6L24521400 Cover, water inlet	Buy now
11	9878005030 Ybs53-530 screw,flat head 2[2] 2	Buy now
12	9018505002 Nut nylon (sus)(ex4) 2] 2] 2	Buy now
13	6L24598701 Spacer 11] 1	Buy now
14	6894599700 Spacer [RIE	Buy now
16	9017114013 Nut(664) [IRIE	Buy now

Lower



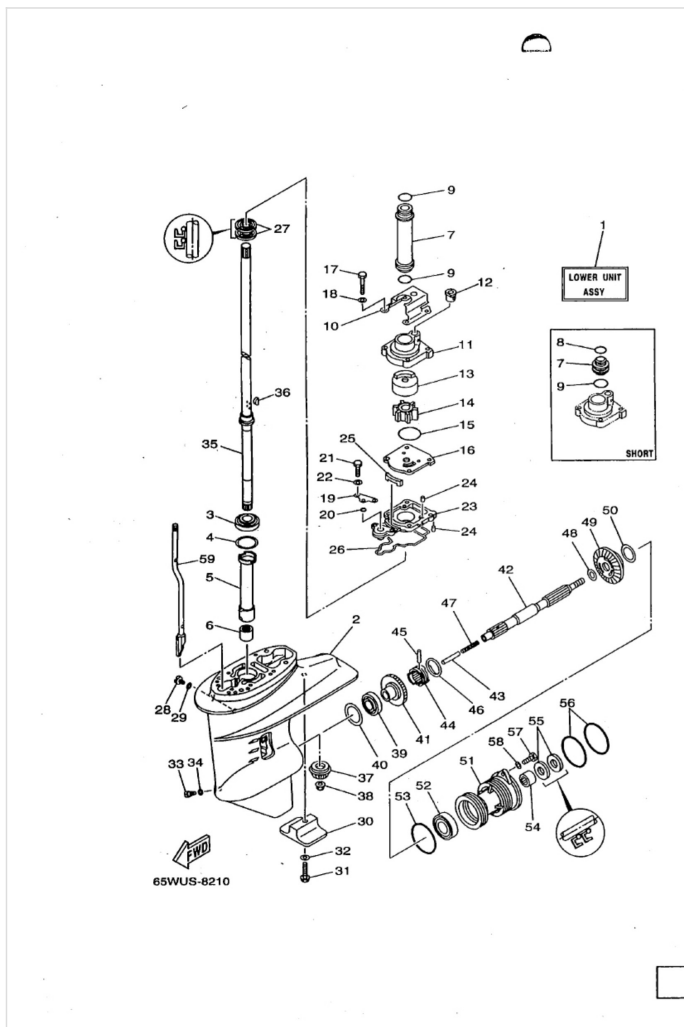
Ref	Part	
17	65WJA8200 Helice (3X9-7/6"X12"-F)	Buy now
17	664450720098 Propeller (3X9-1/8"X12"-F) 1] 1 UR STAINLESS	Buy now
17	9149030022 Pin, cotter iff	Buy now

Lower Casing. Drive 1



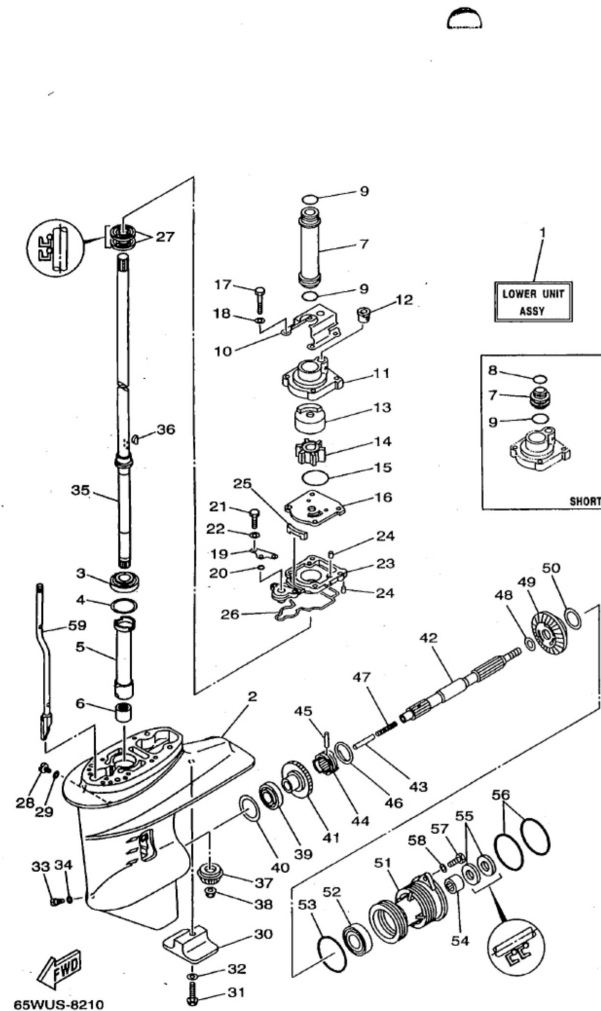
Ref	Part	
1	S 1»	Buy now
1	"2 Lower Unit Assy	Buy now
3	93332-000W5 Bearing(61n) [RIE]	Buy now
5	GIN4653800 Sleeve, Drive Shaft	Buy now
7	61N4436200 Tube, water URS	Buy now
7	61N4436210 Tube, water	Buy now
8	9321022164 O-ring	Buy now
9	9321026130 O-ring URS	Buy now
10	65W4432800 Plate URL	Buy now
11	61N4431101 Housing, water pump 11] 1	Buy now
12	5WUS8210 Bo	Buy now
12	6124436700 Damper, Water Seal 11] 1	Buy now
15	9321045161 O-ring	Buy now
16	61N4432300 Outer plate, cartridge	Buy now
20	9321006ME6 O-ring 11]	Buy now

Lower Casing. Drive 1



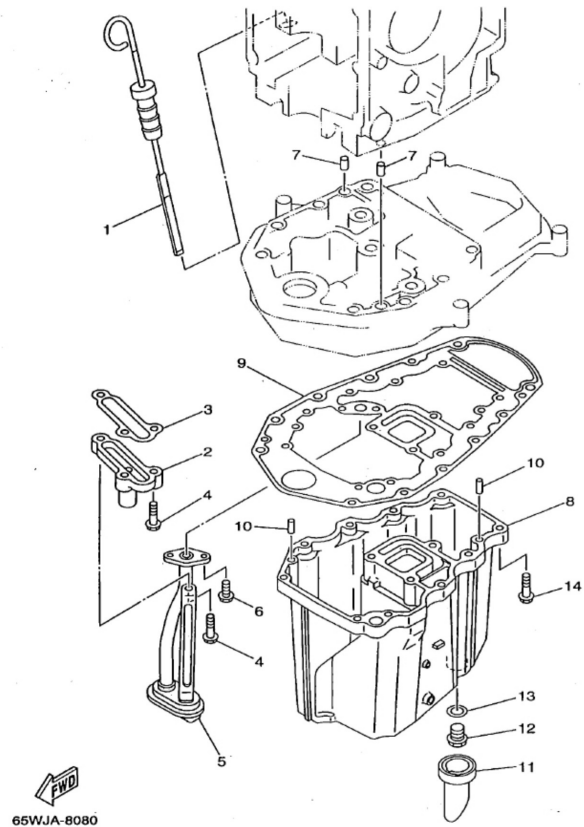
Ref	Part	
21	9709506025 Bolt	Buy now
22	9299506600 Washer, plain (646) 2 2 2	Buy now
24	9360410M03 Pin, dowel (688)	Buy now
26	6IN4531500 Packing, Lower Casing RIE	Buy now
27	9310122067 Oil seal (22x36x6-663)	Buy now
28	9034008M04 Plug, straight screw 1 1 1	Buy now
29	9043008020 Gasket IRIE	Buy now
30	61N4525100 Anode 11 1	Buy now
31	9589506035 Bolt, flange(4nx) FLAN	Buy now
32	9209006300 Washer, Internal Tooth 1 1	Buy now
33	6864534100 Plug, Drain 1 11	Buy now
35	61N4551000 Drive shaft assembly URS	Buy now
35	65WUS8210 93332-00005	Buy now
35	6L2456670011 Shim (T)1.1Mm) UR	Buy now
35	6TNd551010 Drive Shaft assembly LL	Buy now

Lower Casing. Drive 1



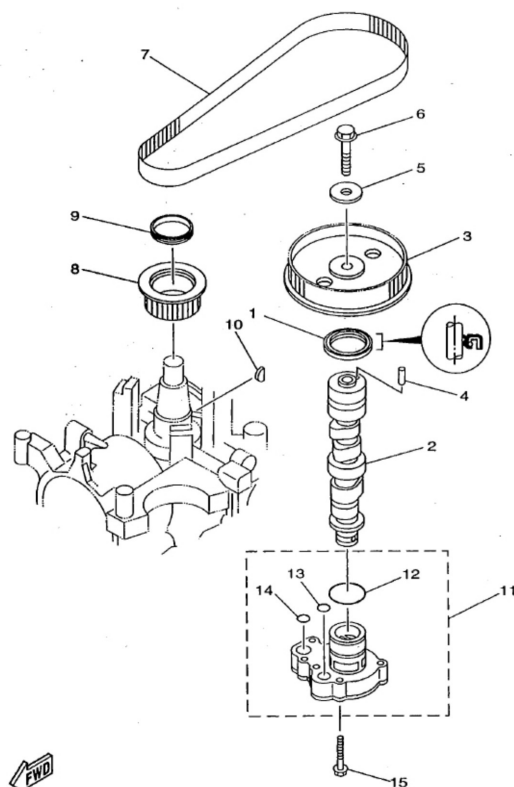
Ref	Part	
1	612455670013 Shim (T)1.3Mm) UR	Buy now
42	-8 -	Buy now
42	6124561100 Shaft, Propeller 11] 1	Buy now
46	6484563300 Ring, cross pin 1] 1	Buy now
49	61N4557100 Gear 11] 1	Buy now
50	6L2455770010 Shim (t:1.0mm) UR	Buy now
50	6L2455770011 Shim (t:1.1mm)	Buy now
50	6L2455770012 Shim (t:1.2mm)	Buy now
52	9330600612 Bearing(2hr)	Buy now
53	9321064ME7 O-ring 11] 1	Buy now
54	9331522004 Brg,cyl-cal roller 21g nt 11] 1	Buy now
56	9321065M50 O-ring 2] 2] 2	Buy now
57	9707506020 Bolt(7u8) 2) 22	Buy now

Oil Pan



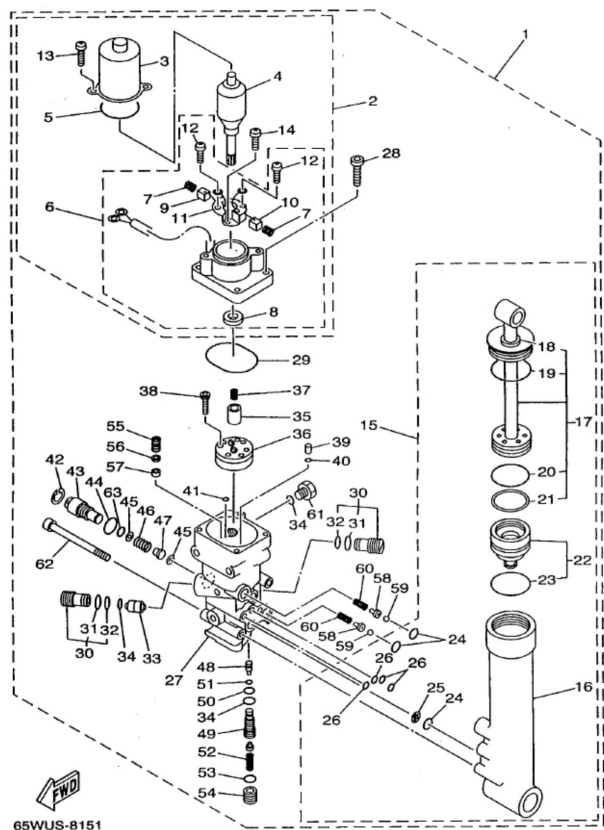
Ref	Part	
1	65W1536200 Plug, oil level	Buy now
2	62Y1157500 Relief valve ass'y	Buy now
3	62Y1347500 Gasket af	Buy now
4	9751306525 Bolt, with washer(61b)	Buy now
5	65W1341100 Strainer, oil RIE	Buy now
6	9751306516 Bolt, hexagon deep recess 2 2 2	Buy now
7	9360812M05 Pin, dowel b (6e5) 2 2 2	Buy now
8	65W153110058 Oil Pan RIE	Buy now
9	62Y1531200 Gasket, oil pan ff	Buy now
10	9360612019 Pin, dowel (614) 4 af a	Buy now
12	9034014M06 Plug, straight screw(62y) tf 1]	Buy now
13	9043014M09 Gasket LUERIR	Buy now
14	9757506525 Bolt, hexagon w/w deep recess 10 10/10	Buy now

Oilpump



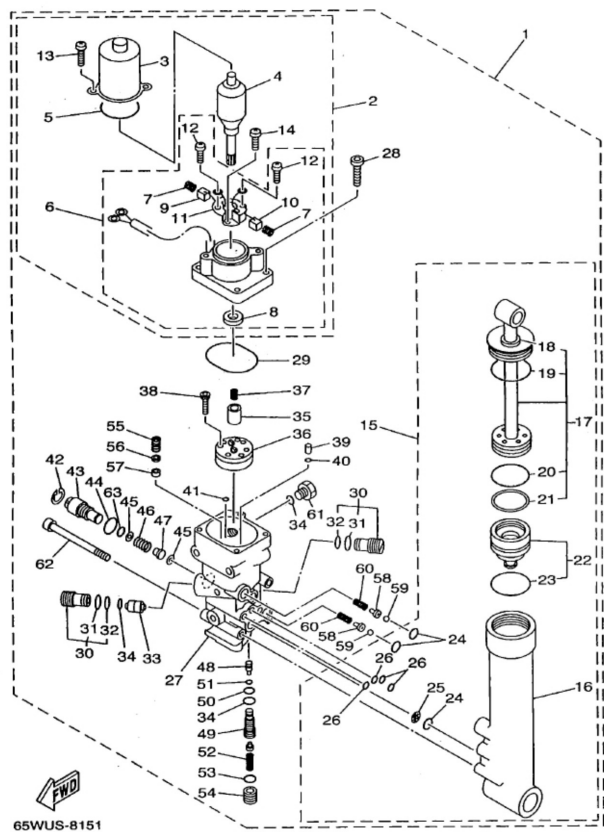
Ref	Part	
1	9310237M40 Oil seal(62y)	Buy now
2	65W1217100 Camshaft 1 11] 1	Buy now
3	65W1153700 Gear, driven	Buy now
3	9360514143 Pin (2h7) 11] 1	Buy now
5	2020110M0S Washer, Plate IERIE	Buy now
5	"6 Bolt, Flange IRIE	Buy now
8	n item_description	Buy now
10	eee item_description - JE	Buy now
12	9321033MH2 O-ring(62y)	Buy now
13	9321012MG9 O-ring(62y) RIE	Buy now
14	9321014515 O-ring (11h)	Buy now
15	9751306535 Bolt(3rv) 4f afl a	Buy now

Power



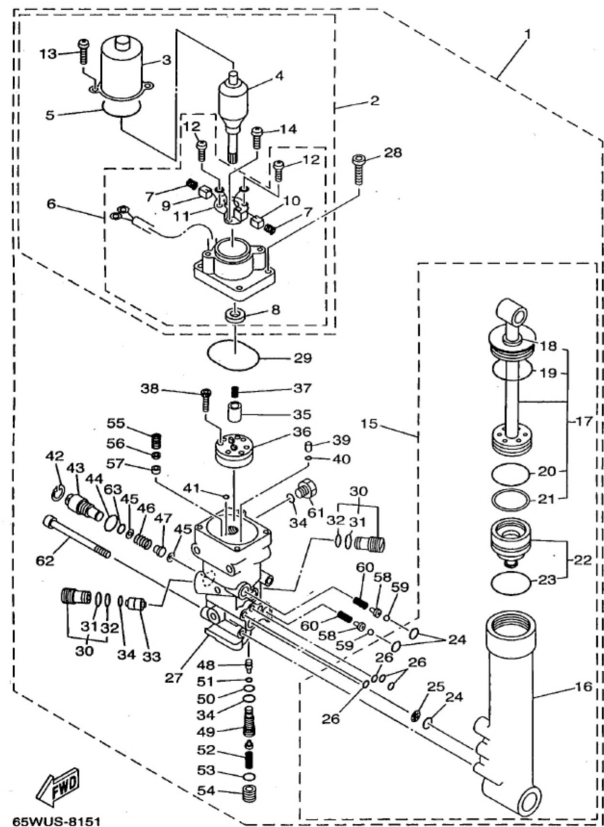
Ref	Part	
2	65W4388000 Motor assembly (hitachi)	Buy now
3	65W4380400 Stator assembly	Buy now
7	65W4386K00 Spring, brush	Buy now
8	65W4388200 Oil seal	Buy now
9	65W4389200 Brush 2	Buy now
10	65W4389100 Brush 1	Buy now
11	65W4380F00 Plate, brush holder	Buy now
12	65W4387900 Screw, with washer	Buy now
13	65W4388700 Bolt, screw	Buy now
14	65W4388E00 Bolt	Buy now
15	65W4384000 Power tilt assembly	Buy now
16	65W Cylinder, Tilt Sub assembly	Buy now
17	B5W4381000 Piston Sub assembly	Buy now
18	65W4381200 Seal, dust	Buy now
19	65W4386500 O-ring	Buy now

Power



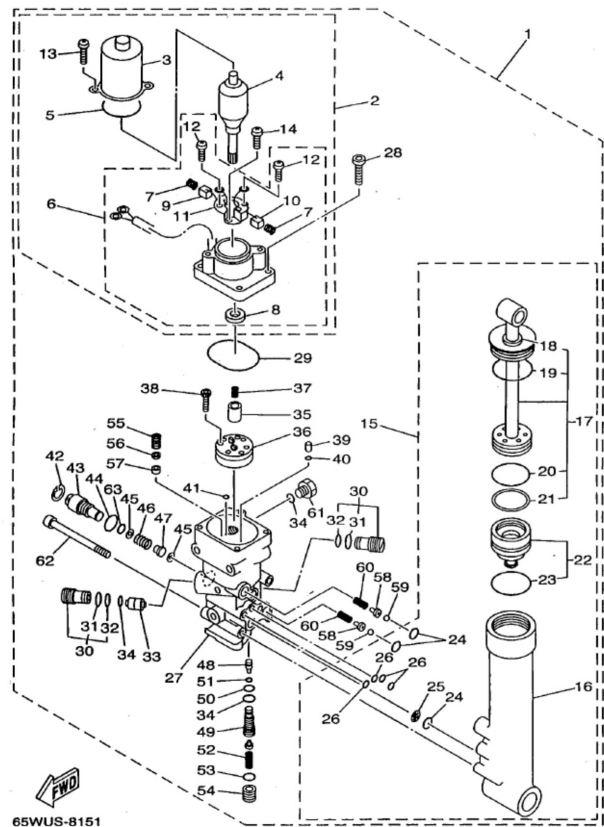
Ref	Part	
20	6H14386110 O-ring	Buy now
22	65W4381B00 Free piston sub assembly	Buy now
24	65WUS8151 62 65W-43855-00	Buy now
24	9321011368 O-ring (2h7)	Buy now
27	65W4380L00 Housing, trim & tilt sub assembly	Buy now

Power Trim & Tilt Assy



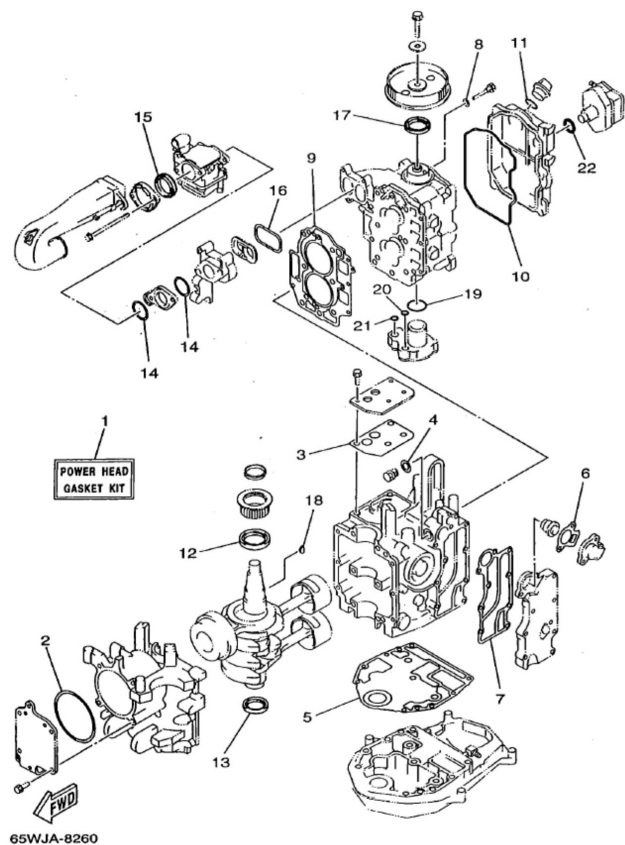
Ref	Part	
28	65W4388800 Bolt, hexagon socket head(1jk)	Buy now
29	9321050768 O-ring	Buy now
30	6T44380203 Valve sub assembly	Buy now
31	6H14386600 O-ring	Buy now
32	6H14386700 O-ring	Buy now
33	62X43841 Piston, shuttle	Buy now
34	9321009165 O-ring	Buy now
35	65W4383100 Connector, shaft	Buy now
36	65W4383000 Gear pump assembly	Buy now
37	6T44385300 Spring, main valve	Buy now
38	9131804026 Bolt	Buy now
39	65W4381700 Filter 2	Buy now
40	65W4386100 O-ring	Buy now
41	65W4386200 O-ring	Buy now
42	6H14387500 Ring, snap	Buy now

Power Trim & Tilt Assy



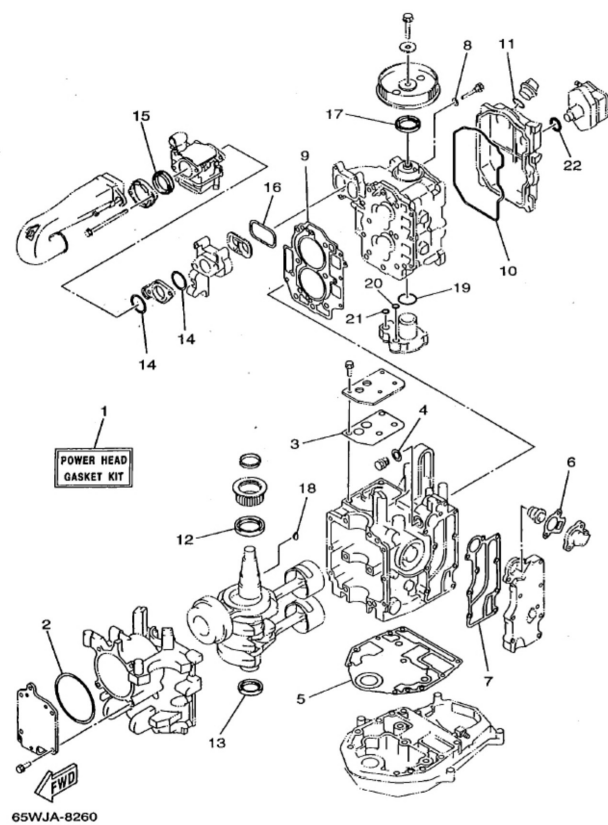
Ref	Part	
43	6H14384500 Screw, manual release	Buy now
44	9321018397 O-ring (6g5)	Buy now
45	6H14384700 Seat, manual valve	Buy now
46	65W4385400 Spring, manual release	Buy now
47	65W4382A00 Adaptor 1	Buy now
48	65W43-84400 Pin, valve support or NEI	Buy now
49	65W4385100 Seat, relief valve	Buy now
50	9321008006 O-ring	Buy now
51	65WUS8151 62 65W-43855-00	Buy now
51	9321003478 O-ring(31m)	Buy now
54	65W4384300 Screw, valve lock	Buy now
58	93210110730 O-ring (p95) © TTT TTT TTT TT EEE	Buy now

Repairkit 1



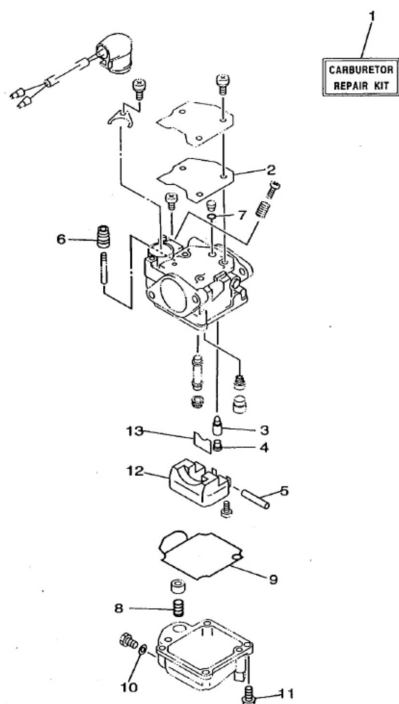
Ref	Part	
1	65W1566300 Seal	Buy now
1	65WW000100 Power Head Gasket Kit	Buy now
3	65W1116900 Gasket, breather cover	Buy now
4	9043014115 Gasket (663)	Buy now
6	65W1241400 Gasket, cover	Buy now
7	65W4111400 Gasket, exhaust outer cover OUTER COVER	Buy now
8	9043006014 Gasket 256113960000	Buy now
9	B5W1118110 Gasket, Cylinder HEAD 1	Buy now
10	65W1135600 Seal, cylinder 2	Buy now
12	9310243M42 Oil seal(62y)	Buy now
13	9310235M47 Oil seal(62y)	Buy now
14	65W1419800 Gasket	Buy now
17	9310237M40 Oil seal(62y)	Buy now
18	9028004M06 Key, woodruff(6a1)	Buy now
19	9321033MH2 O-ring(62y)	Buy now

Repairkit 1



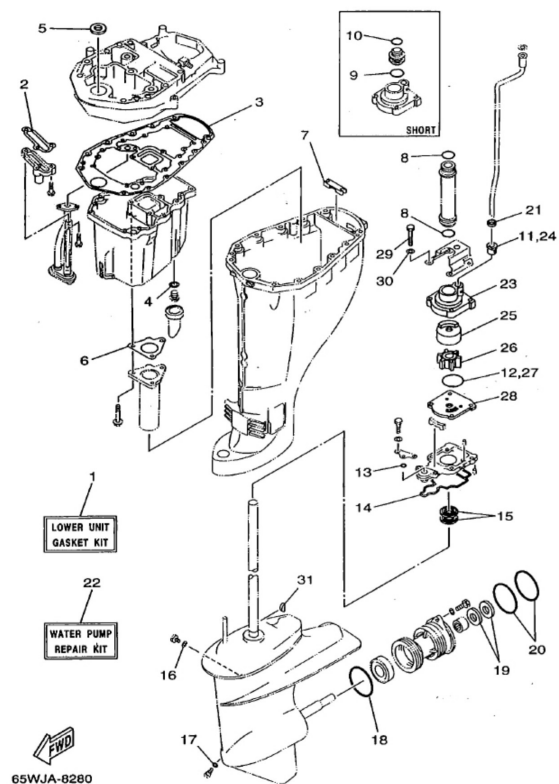
Ref	Part	
22	9321024M79 O-ring	Buy now

Repairkit 2



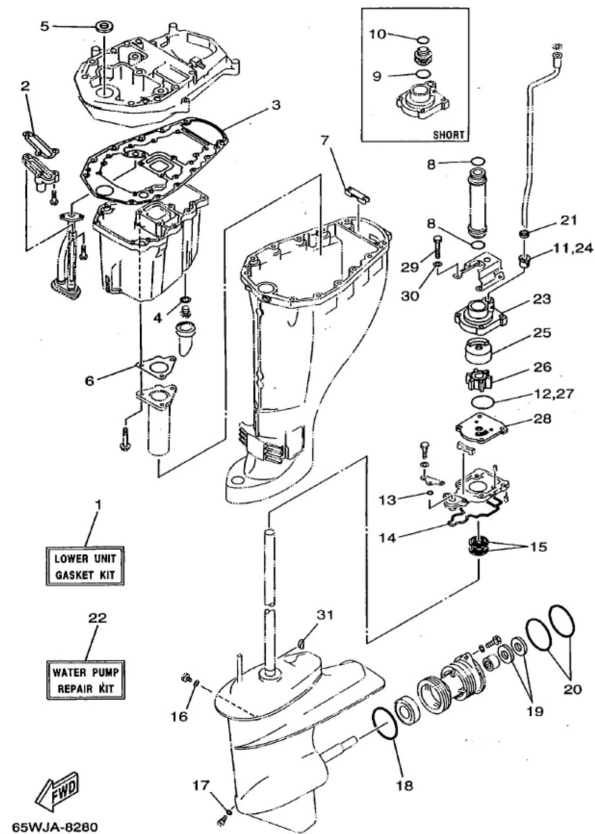
Ref	Part	
1	65WW009300 Carburetor repair kit RIE]	Buy now
2	65W1412600 Gasket	Buy now
3	6G11454600 Valve, needle	Buy now
4	6761418600 Pin, valve	Buy now
6	65W1437300 Cover, plunger cap	Buy now
7	65W1414700 O-ring	Buy now
8	65W1433500 Spring, plunger	Buy now
9	65W1494800 Gasket, float chamber	Buy now
10	65W1439800 Washer	Buy now
12	63V1498500 Float	Buy now
13	6631415900 Clip	Buy now

Repairkit 3



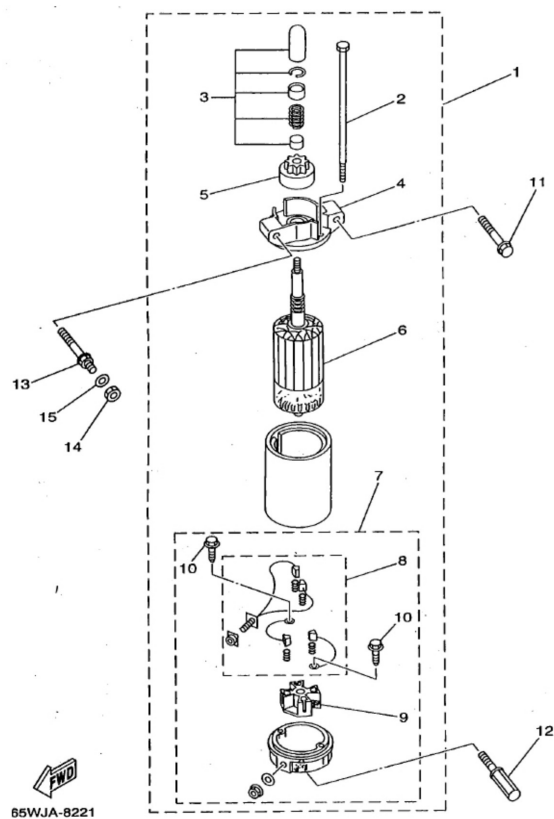
Ref	Part	
1	65WW000120 Lower unit gasket kit	Buy now
2	62Y1347500 Gasket	Buy now
3	62Y1531200 Gasket, oil pan 11 1	Buy now
4	9043014M09 Gasket	Buy now
5	9310416M01 Oil seal(6a8)	Buy now
7	65W4512800 Seal 2 11 1	Buy now
8	9321026130 O-ring 2 2 2 URL	Buy now
10	61-24436700 Damper, Water Seal	Buy now
10	9321022164 O-ring URS	Buy now
27	9321045161 O-ring HRIR	Buy now
13	9321006MEG O-Ring HRI	Buy now
14	61N4531500 Packing, lower casing	Buy now
15	9310122067 Oil seal (22x36x6-663) 2 2 2	Buy now
17	9043008020 Gasket	Buy now
18	9321064ME7 O-ring	Buy now

Repairkit 3



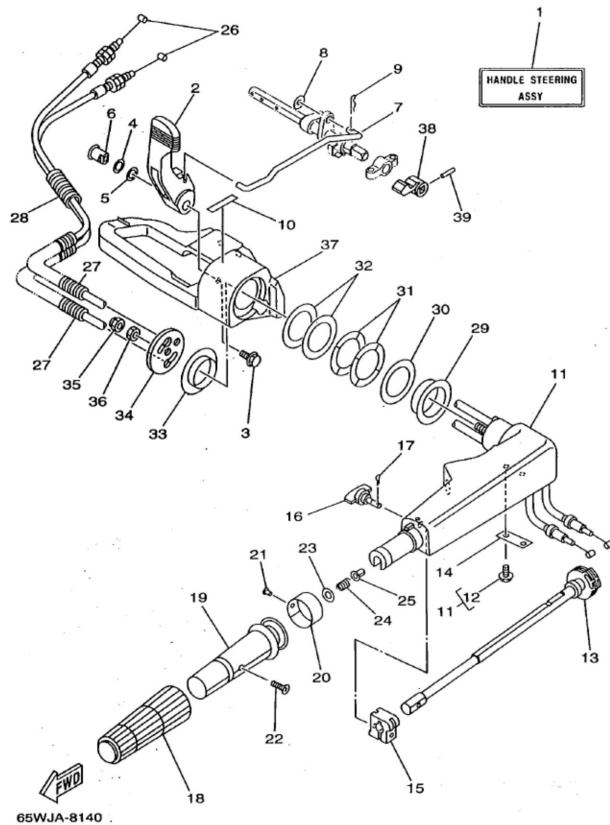
Ref	Part	
20	9321065M50 O-ring 2 2 2	Buy now
22	61NW007811 Water pump repair kit	Buy now
23	61N4431101 Housing, water pump	Buy now
24	6124436700 Damper, Water Seal	Buy now
24	65WJA8280 25 61N-44322-01	Buy now
28	61N4432300 Outer plate, cartridge [INK]	Buy now
29	9739506040 Bolt (682) af 4] 4	Buy now
30	9299006600 Washer, plain (646) af af a	Buy now
31	9028003024 Key, woodruff(662)	Buy now

Starting Motor



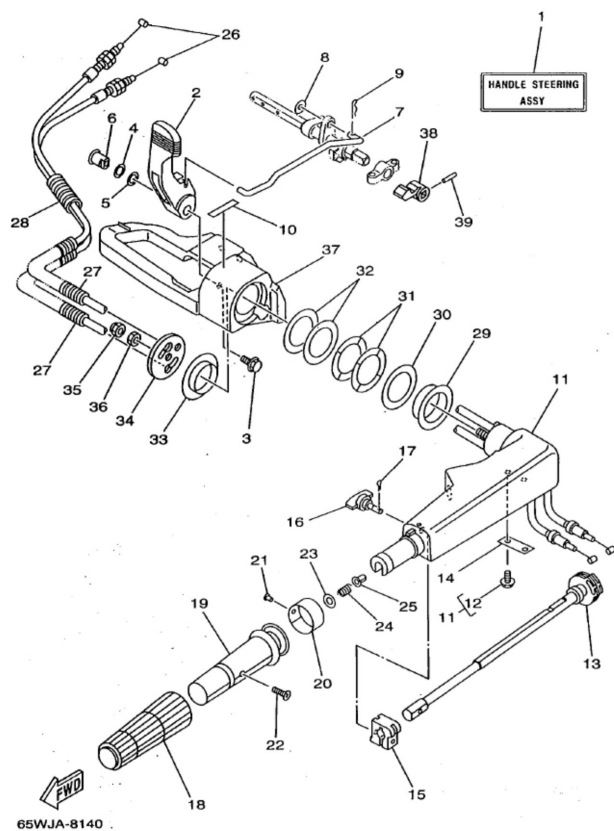
Ref	Part	
1	65W8180000 Starting motor assembly	Buy now
2	65W8182600 Bolt 2 2 2	Buy now
3	65W8185700 Pinion Stopper Set	Buy now
4	65W8183000 Front Bracket assembly	Buy now
5	65W8180700 Gear assembly, starting motor	Buy now
7	65W8182000 Rear bracket assembly	Buy now
8	65W8180100 Brush set	Buy now
9	65W8184000 Brush holder assembly	Buy now
10	65W8182500 2	Buy now
11	9011908M39 Bolt, with washer 1 11	Buy now
12	9010908M77 Bolt	Buy now
13	9010908M78 Bolt	Buy now
14	9538008700 Nut(661)	Buy now
15	9299008600 Washer, plain (663)	Buy now

Steering



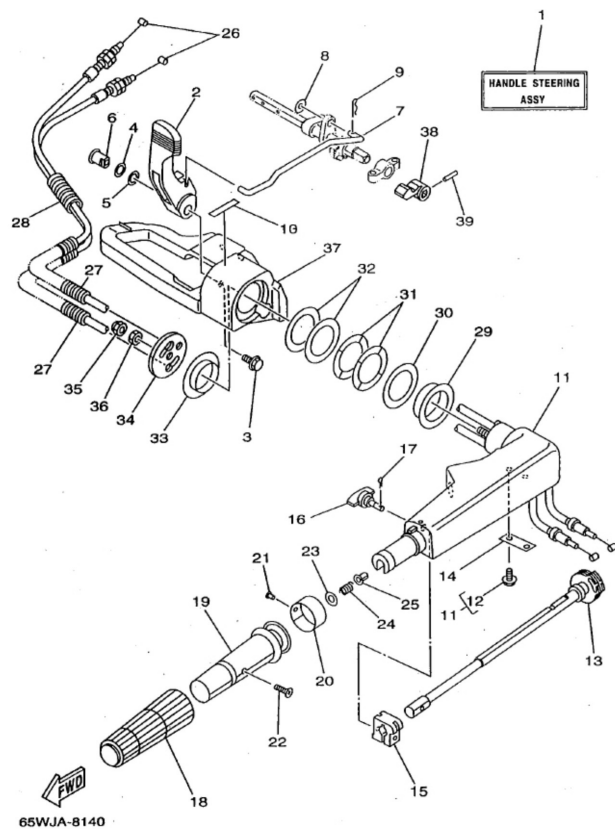
Ref	Part	
20	6J04213700 Indicator, throttle	Buy now
21	9026902M09 Rivet(6I5)	Buy now
22	9014905M13 Screw, countersunk	Buy now
23	9290310600 Washer, plate	Buy now
24	9050123215 Spring (655)	Buy now
25	9038608032 Bushing (650)	Buy now
26	65W2631100 Cable, throttle 1	Buy now
27	90446-10M86 Hose	Buy now
28	9044614M88 Hose	Buy now
29	9038640MA0 16- 29	Buy now
30	9020143M00 Washer, plate	Buy now
31	9020643M22 Washer, wave	Buy now
32	90202-43M57 Washer, plate	Buy now
33	9038640M99 Bush	Buy now
34	65W4213100 Cover, handle steering *P1	Buy now

Steering



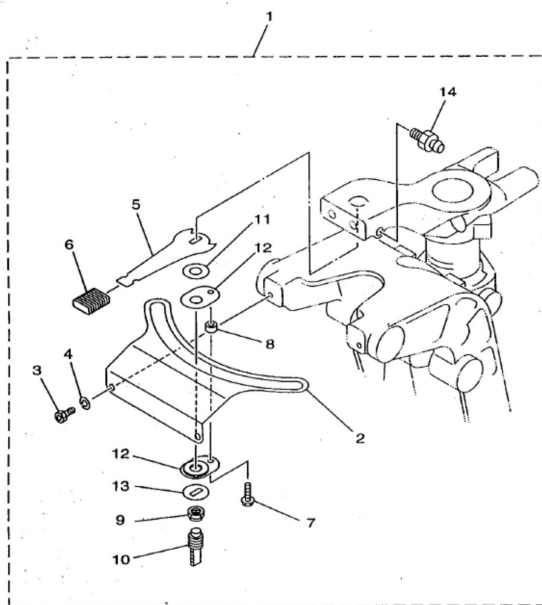
Ref	Part	
34	65W4213101 Cover, handle steering Nt	Buy now
?	9538008600 Nut (661)	Buy now
38	65W4417300 Lever, shift control	Buy now
39	9169030320 Pin, spring	Buy now

Steering 1



Ref	Part	
2	65W4411100 Handle, gear shift	Buy now
3	9589506016 Bolt, flange deep recess	Buy now
5	9020112M07 Washer, plate	Buy now
6	65W4212300 Bolt, handle joint	Buy now
7	65W4412400 Link, shift rod	Buy now
8	9299006200 Ybs66-6 washer, plain	Buy now
10	6E04419111 Indicator, shift	Buy now
12	65W4213800 Lever, throttle	Buy now
12	9010906M86 Bolt	Buy now
14	65W4215900 Stay	Buy now
15	6G14212600 Piece, friction	Buy now
16	65W4212500 Bolt, friction adjusting	Buy now
17	9149016010 Pin, cotter	Buy now

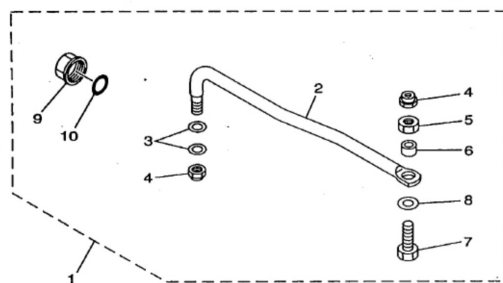
Steering 2




65WJA-8150

Ref	Part	
1	65W4250800 Steering friction assembly	Buy now
2	65W4252700 Plate, friction	Buy now
3	9010906M50 Bolt(61a)	Buy now
4	9299006100 Washer(6a1)	Buy now
5	65W4256100 Knob, steering lock	Buy now
7	9759505516 Bolt, with washer	Buy now
8	9038705M11 Collar	Buy now
9	9018510M14 Nut, self-locking	Buy now
10	65W4256200 Shaft, steering lock	Buy now
11	90202-10M56 Washer, plate	Buy now
12	65W4252800 Plate, friction	Buy now
13	9020910M26 Washer	Buy now
14	9370006M03 Nipple, grease(6a1)	Buy now

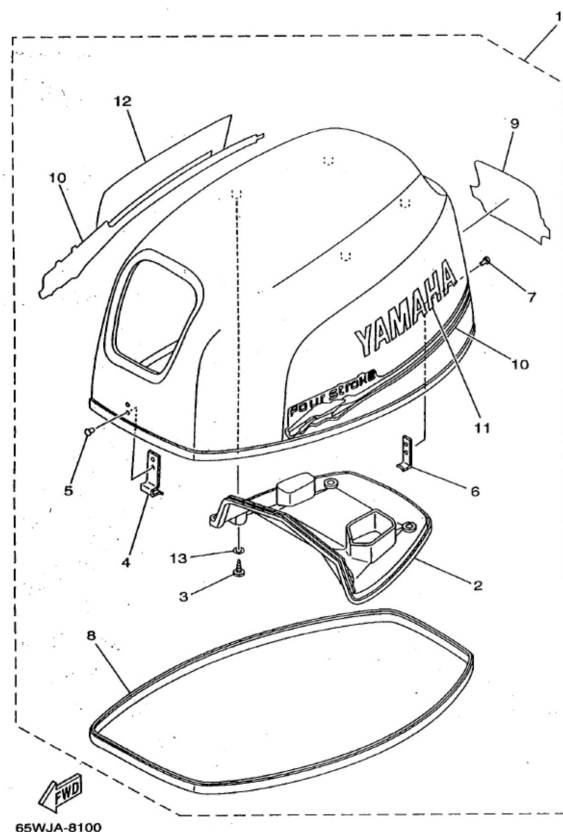
Steering Guide Attachment 1



65WJA-8170

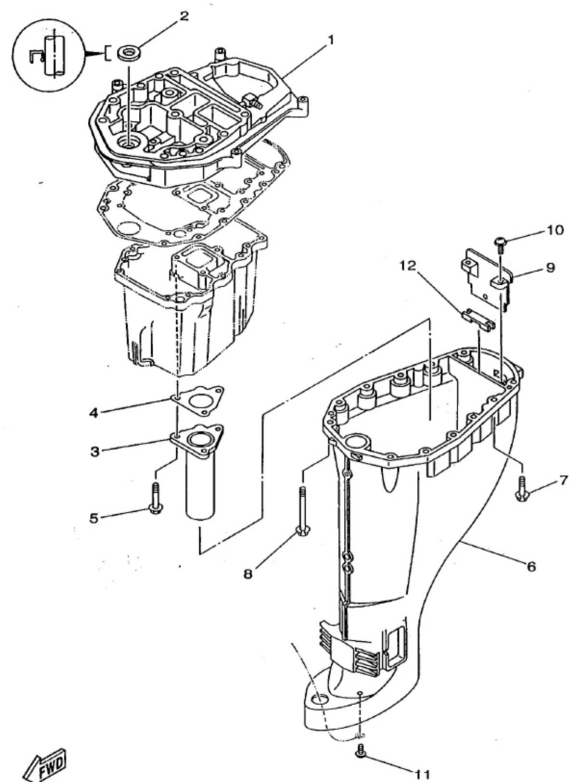
Ref	Part	
1	65W6135000 Steering guide attachment kit	Buy now
2	65W6135100 Rod, steering link	Buy now
3	9020110M20 Washer, plate (663)	Buy now
4	9018509MO01 Nut, Self-Locking	Buy now
5	9017009M03 Nut (689)	Buy now

Top Cowling



Ref	Part	
2	65W4261300 Molding Air Duct 1] 1	Buy now
3	9778060520 Screw, tapping(6k8) 4f af a	Buy now
4	6E04265102 Hook 11] 1	Buy now
6	6E74265200 Hook FIRIE	Buy now
7	9026804M04 Rivet 2) 2 2	Buy now
8	65W4261500 Seal	Buy now
9	65W4267810 Graphic, rear URF25A	Buy now
10	65WW007010 Graphic Set	Buy now
11	65W4268110 Emblem, yamaha HRIR	Buy now
12	65W4268210 Emblem, yamaha URI	Buy now
13	9020205M38 Washer, plate(6I2) 4 a 4	Buy now

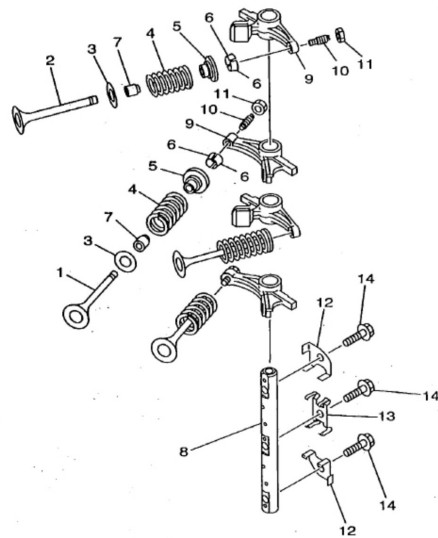
Upper



65WJA-8180

Ref	Part	
1	65W411370094 Guide, exhaust	Buy now
2	9310416M01 Oil seal(6a8) IRIE	Buy now
3	65W411310094 Manifold, Ext. 1	Buy now
4	62Y4113300 Gasket, exhaust manifold 1 11] 1	Buy now
5	9757506545 Bolt, hexagon als	Buy now
6	65W45111 - URS	Buy now
6	65W45111104D Casing, upper URL	Buy now
7	9011908M79 Bolt, hexagon (fj1) a 4	Buy now
8	9011908M82 Bolt, with washer(697) 8] 88	Buy now
9	65W4512800 Seal 2	Buy now
9	65W4515100 Cover, upper casing	Buy now
9	9015706M06 Screw, pan head(6m7)	Buy now

Valve



65WJA-8040

Ref	Part	
1	65W1211100 Valve, intake 2 2 2	Buy now
2	62Y1212100 Valve, exhaust 2f 2 2	Buy now
3	62Y1211600 Seat, valve spring a af 4	Buy now
4	51Y1211400 Spring, valve outer af 4 4	Buy now
5	30X1211700 Retainer, valve spring al af 4	Buy now
6	30X1211800 Cotter, valve	Buy now
7	51Y1211900 Seal, valve stem	Buy now
8	65W1214600 Shaft Rocker	Buy now
9	65W1215100 Arm, valve rocker	Buy now
10	62Y1215900 Screw Valve Adjusting	Buy now
11	62Y1215800 Nut, lock	Buy now
12	62Y1223800 Plate Bolt Stopper	Buy now
13	62Y1221600 Spring	Buy now
14	9010908M63 Bolt(62y)	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.