



Yamaha F20BEP 2025

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

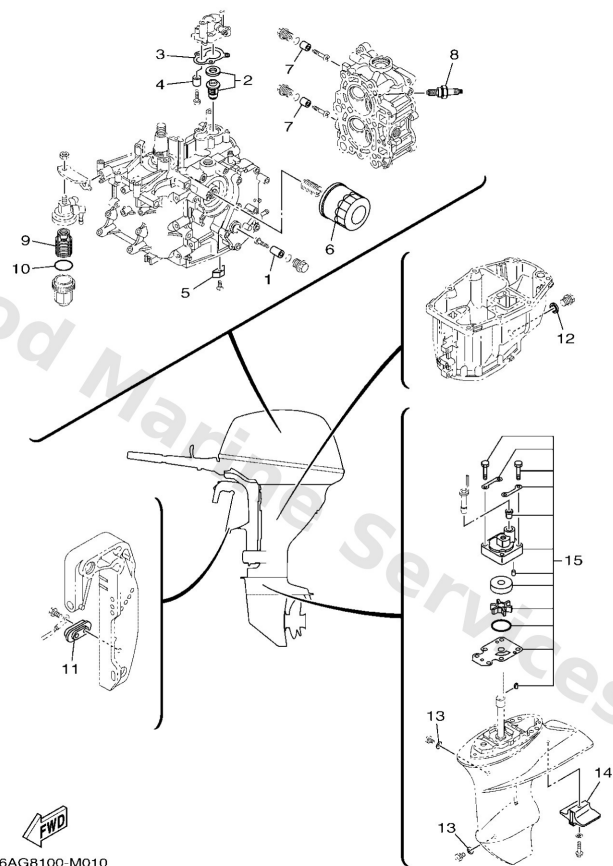
Authorised Yamaha Dealers



Contents

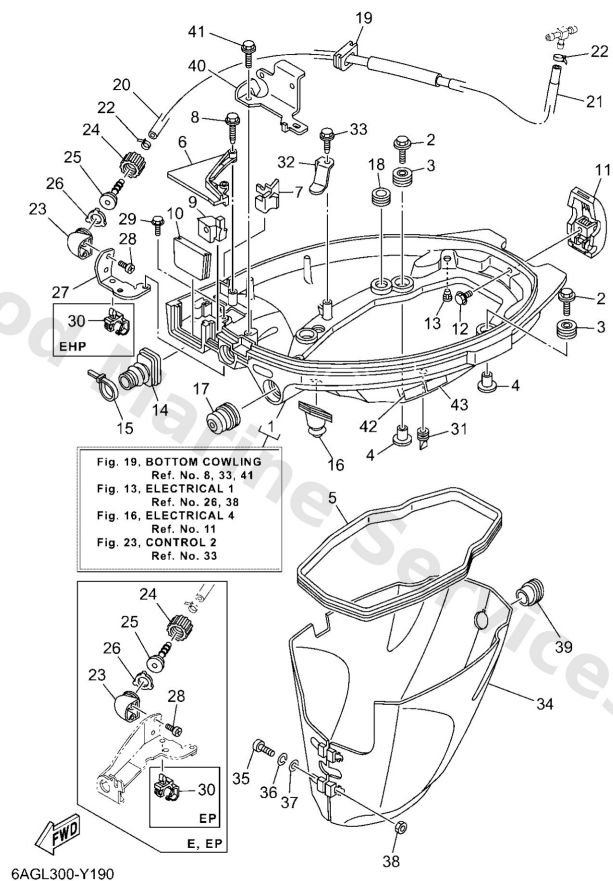
SCHEDULED SERVICE PARTS	3
BOTTOM COWLING	4
BRACKET 1	8
BRACKET 2	11
BRACKET 3	14
CARBURETOR	17
CONTROL 1	21
CONTROL 2	23
CRANKSHAFT & PISTON	26
CYLINDER & CRANKCASE 1	28
CYLINDER & CRANKCASE 2	30
ELECTRICAL 1	32
ELECTRICAL 2	35
ELECTRICAL 3	37
ELECTRICAL 4	38
ELECTRICAL 5	41
FUEL	42
FUEL TANK 1	46
FUEL TANK 2	47
GENERATOR	48
INTAKE	49
LOWER CASING & DRIVE 1	50
LOWER CASING & DRIVE 2	55
OIL PAN	58
OIL PUMP	59
POWER TILT ASSY	61
REMO CON ATTACHMENT	66
REMOTE CONTROL ASSY 1	68
REMOTE CONTROL ASSY 2	73
REMOTE CONTROL BOX	78
REPAIR KIT 1	79
REPAIR KIT 2	81
REPAIR KIT 3	82
STARTER	84
STARTING MOTOR	87
STEERING	89
STEERING FRICTION	92
STEERING GUIDE	94
TOP COWLING	95
UPPER CASING	97
VALVE	99

Scheduled Service Parts



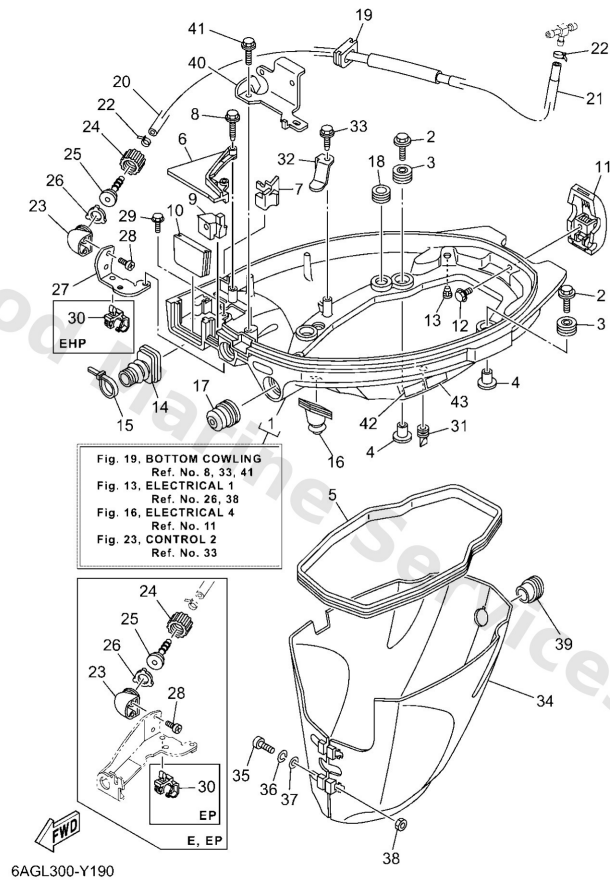
Ref	Part	
1	6G81132500 Anode	Buy now
2	6AH1241100 Thermostat	Buy now
3	6AH1241400 Gasket, cover	Buy now
5	6E51132500 Anode	Buy now
6	5GH1344090 Element assembly, oil cleaner	Buy now
8	9470200418 Plug, spark (dpr6eb-9)	Buy now
9	61N2456310 Element, filter	Buy now
10	9321032738 O-ring(1wg)	Buy now
11	65W4525100 Anode	Buy now
12	9043014M09 Gasket	Buy now
13	9043008003 Gasket	Buy now
14	6AH4525100 Anode	Buy now
15	6AHW007802 Water pump repair kit	Buy now

Bottom Cowling



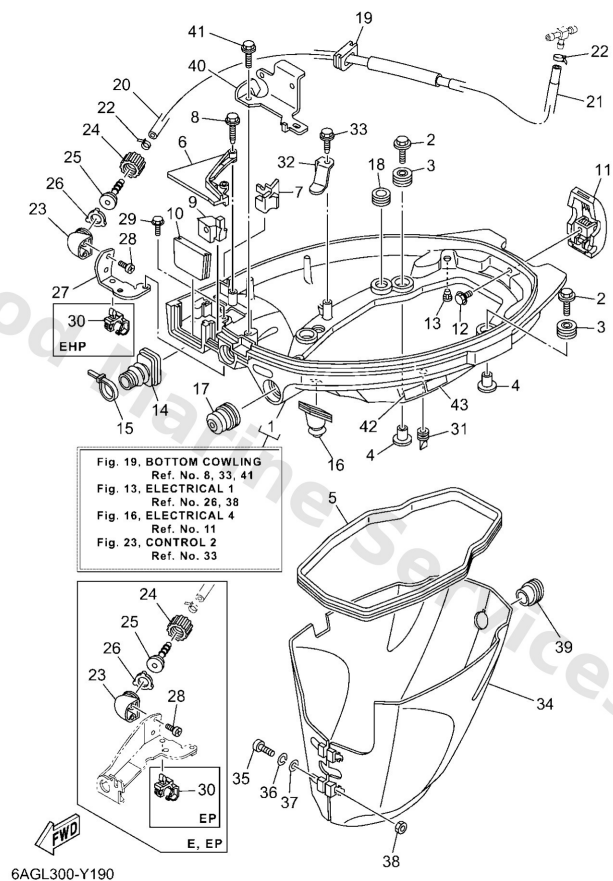
Ref	Part	
1	6AH42710208D Bottom cowling assembly	Buy now
1	6AH42710308D Bottom cowling assembly	Buy now
2	9011906291 Bolt, with washer	Buy now
3	9048021M82 Grommet	Buy now
4	9038706176 Collar	Buy now
5	6AH4271600 Rubber, seal 1	Buy now
6	6AH42738008D Plate, fitting	Buy now
7	6AH4271801 Rubber, seal 3	Buy now
8	9010906M82 Bolt	Buy now
9	6AH4272501 Grommet	Buy now
9	6AH4272511 Grommet	Buy now
9	6AH4272521 Grommet	Buy now
10	6AH4272401 Grommet	Buy now
10	6AH4272411 Grommet	Buy now
11	6AH4280100 Cowling clamp comp.	Buy now

Bottom Cowling



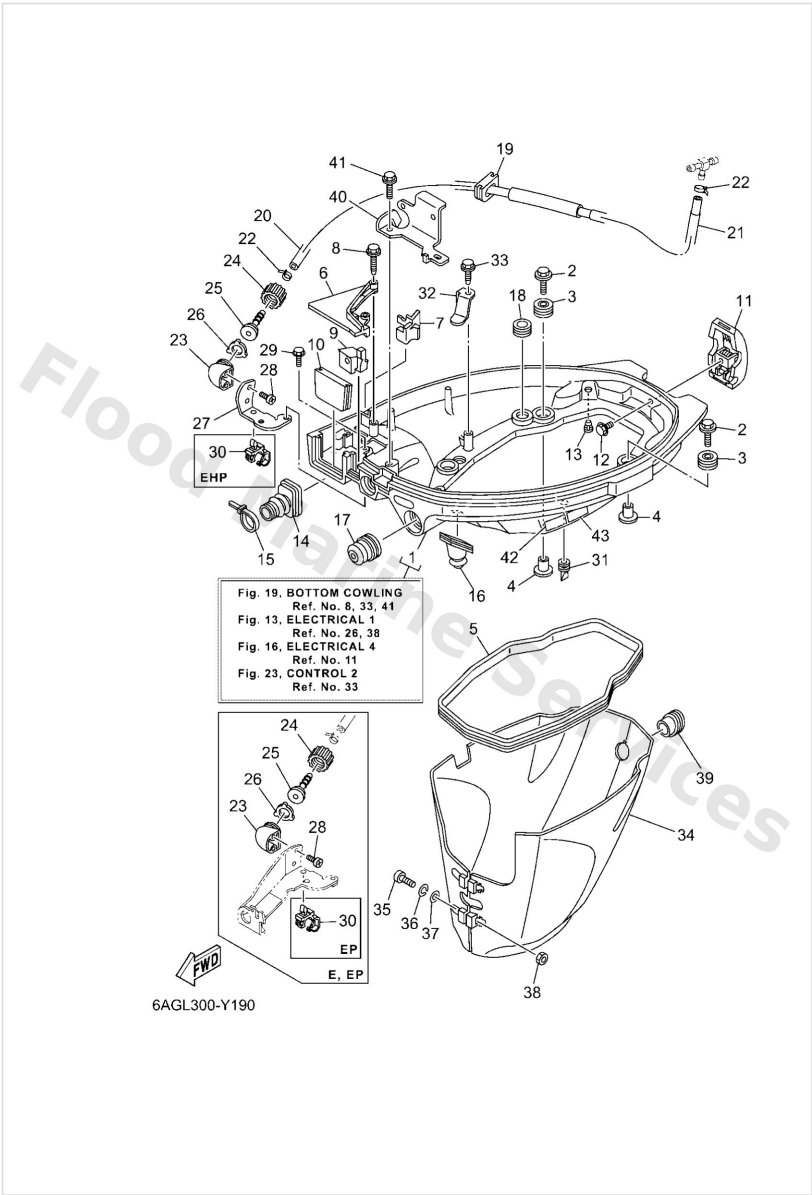
Ref	Part	
12	97E9506512 Bolt, hexagon w/w deep recess	Buy now
13	6BL4439100 Nipple, hose	Buy now
14	6AH2632601 Grommet	Buy now
14	6AH2632611 Grommet	Buy now
15	9046511M10 Clamp	Buy now
16	6AH4272701 Grommet	Buy now
17	65W4272601 Grommet	Buy now
17	65W4272611 Grommet	Buy now
18	9048016007 Grommet	Buy now
19	6AH4272601 Grommet	Buy now
20	6AH2431401 Pipe 4	Buy now
21	9044515003 Hose (I230)	Buy now
23	6DR1257200 Adapter	Buy now
24	6R31258100 Joint, hose 1	Buy now
25	6R31258200 Joint, hose 2	Buy now

Bottom Cowling



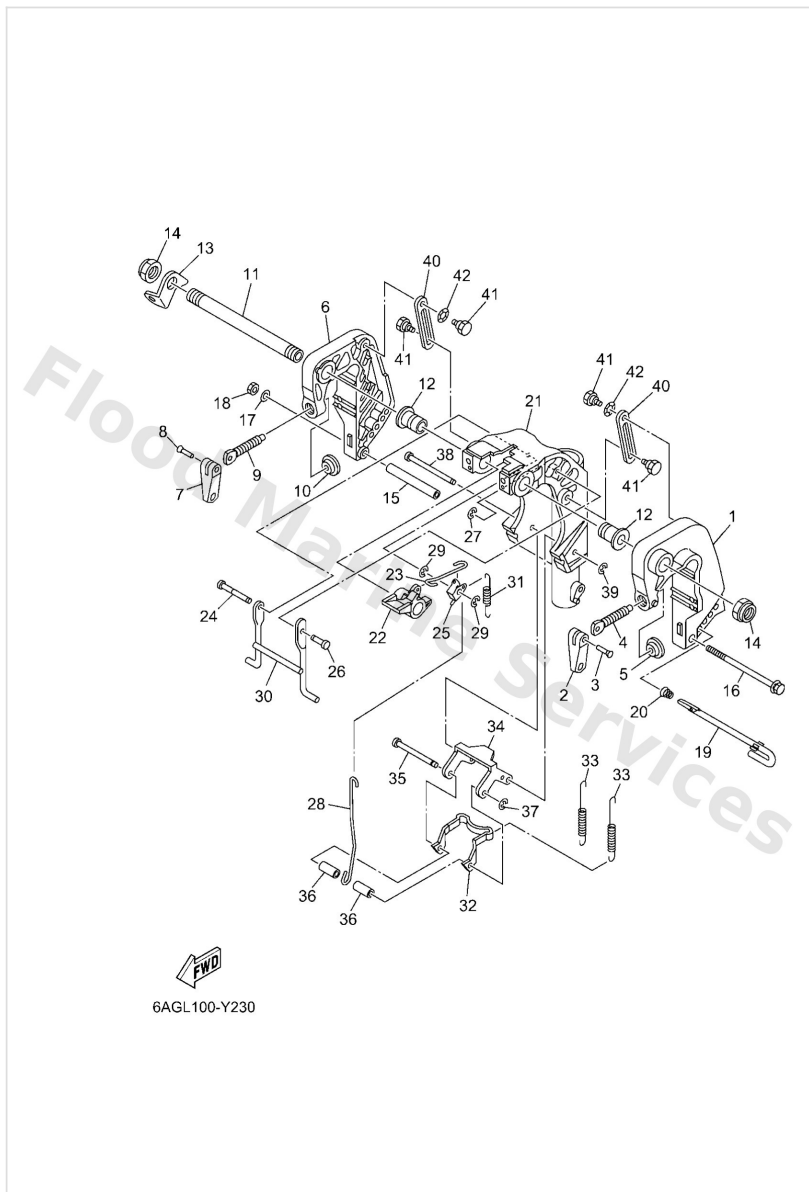
Ref	Part	
26	6R31258300 Gasket, hose joint	Buy now
27	6AH1253500 Plate	Buy now
28	9016706002 Screw, tapping	Buy now
29	97E9506510 Bolt, hexagon w/w deep recess	Buy now
30	9046412M58 Clamp	Buy now
31	65W4271700 Rubber, seal 2	Buy now
32	6AH4274300 Bracket	Buy now
33	9010906M86 Bolt	Buy now
34	6AH4274100 Apron	Buy now
35	9788506030 Screw, pan head(6e0)	Buy now
36	9299506100 Washer(6a1)	Buy now
37	9299506600 Washer, plain (646)	Buy now
38	9538006600 Nut(661)	Buy now
39	6AH4271701 Rubber, seal 2	Buy now
40	6AH1577400 Stay 4	Buy now

Bottom Cowling



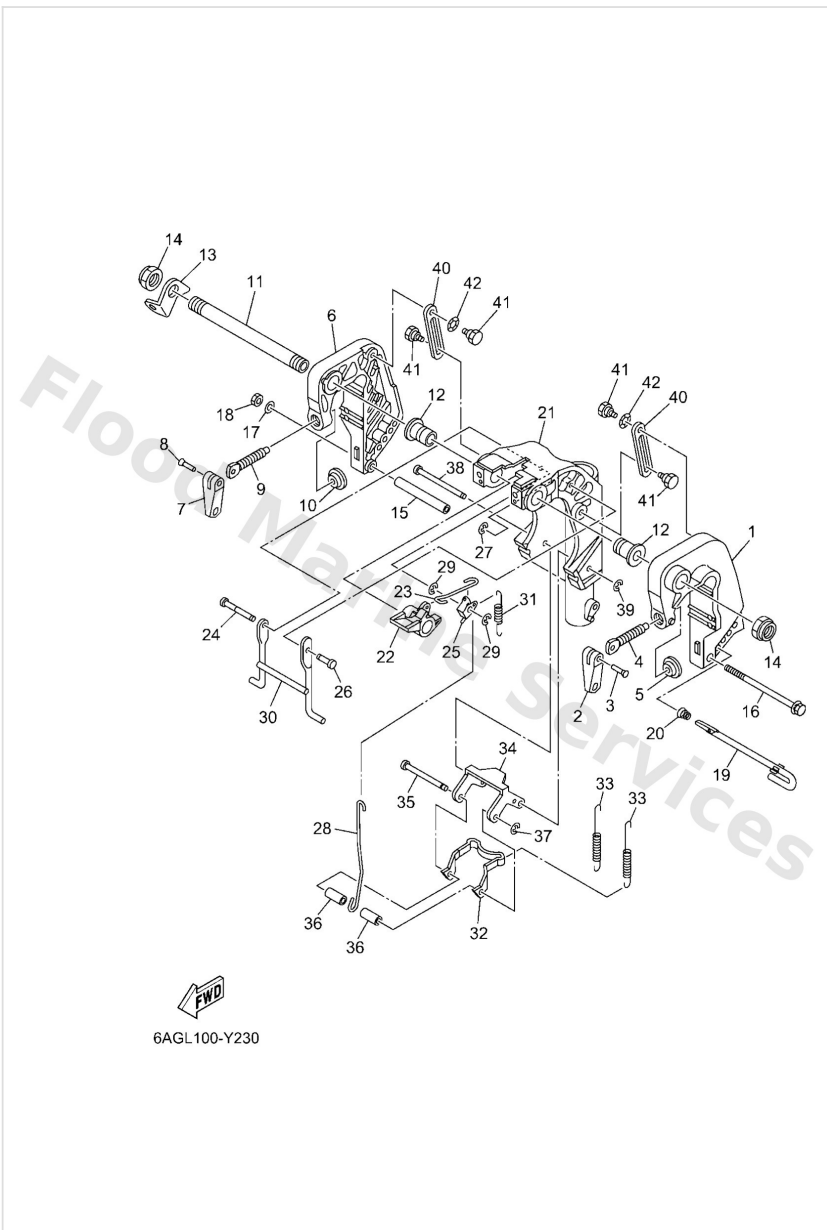
Ref	Part	
42	6EE4279441 Label, Warning (General)	Buy now
43	6EE4279451 Label, Warning (General)	Buy now

Bracket 1



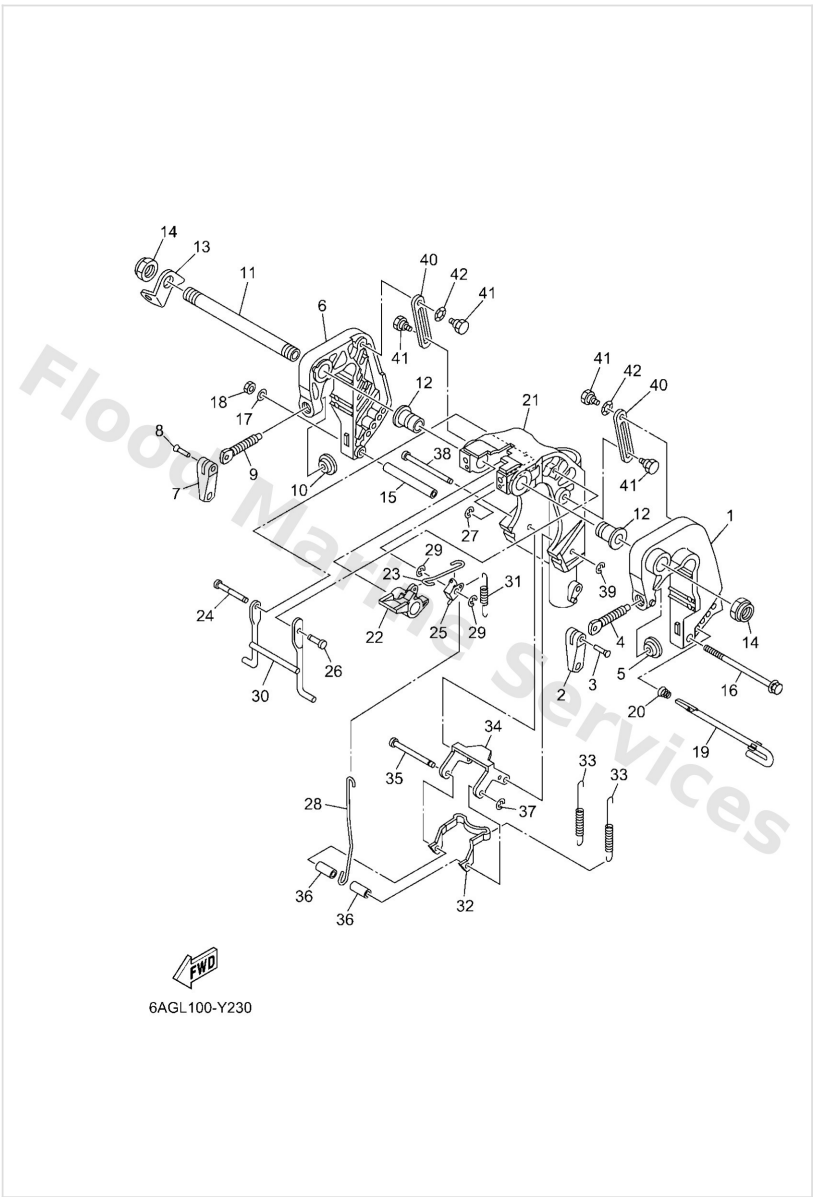
Ref	Part	
1	6AH43111008D Bracket, clamp 1	Buy now
2	6E04311801 Handle, transom clamp	Buy now
3	9024304M01 Pin(6a1)	Buy now
4	6E74311600 Screw, transom clamp	Buy now
5	6484311401 Pad, transom clamp	Buy now
6	6AH43112008D Bracket, clamp 2	Buy now
11	69A4313100 Bolt, clamp bracket FOR REMOTE CONTROL	Buy now
12	9038622MA4 Bush	Buy now
13	66R4311300 Plate, clamp bracket	Buy now
14	9018522043 Nut, self-locking	Buy now
15	9038706369 Collar	Buy now
16	9010106M18 Bolt(6I5)	Buy now
17	9299506600 Washer, plain (646)	Buy now
18	9538006700 Nut	Buy now
19	6L24316001 Tilt rod assembly	Buy now

Bracket 1



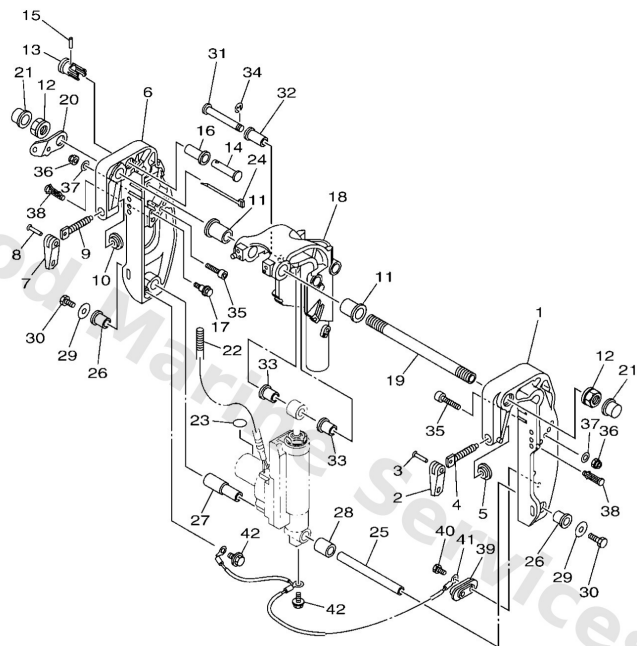
Ref	Part	
20	9050210M07 Spring, conical(6k3)	Buy now
21	6AH43311008D Bracket, swivel 1 S(17.1")	Buy now
21	6AH43311108D Bracket, swivel 1 L(22.1")	Buy now
22	6DR4363100 Lever, tilt	Buy now
23	6DR4361600 Rod, tilt lock	Buy now
24	6AH4364610 Shaft, lever	Buy now
25	6DR4364100 Lever, tilt	Buy now
26	6AH4319110 Shaft, stopper	Buy now
27	9908005600 Circlip(22k)	Buy now
28	6AH4361700 Rod, tilt lock	Buy now
30	6AH4335000 Receiver assembly	Buy now
31	9050618014 Spring, tension	Buy now
32	6AH4361400 Plate, tilt lock	Buy now
33	9050620020 Spring, tension	Buy now
34	6AH4361500 Plate, tilt lock	Buy now

Bracket 1



Ref	Part	
35	68T4361100 Shaft, tilt lock	Buy now
36	9038706138 Collar	Buy now
37	9343004M03 Circlip (eu0)	Buy now
38	68T4365900 Shaft, reverse lock	Buy now
40	6AH4362700 Stopper	Buy now
41	9010906M84 Bolt	Buy now
42	9020610M24 Washer, wave	Buy now

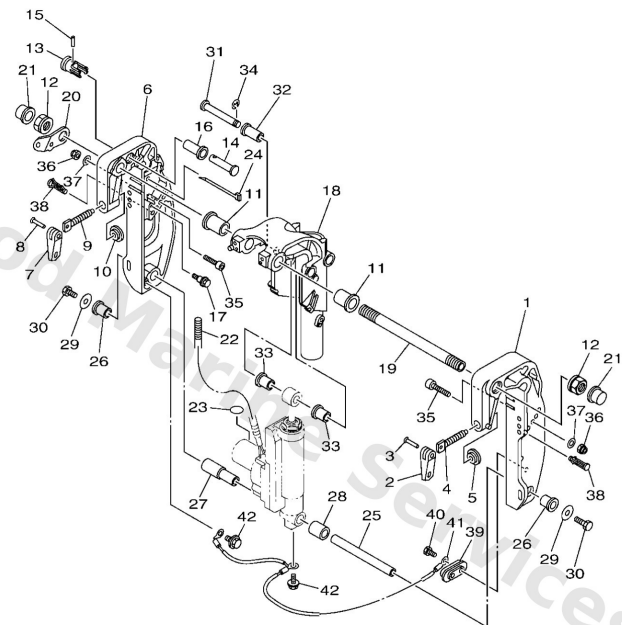
Bracket 2




6AGG100-V240

Ref	Part	
1	69A43111018D Bracket, clamp 1	Buy now
2	6E04311801 Handle, transom clamp	Buy now
3	9024304M01 Pin(6a1)	Buy now
4	6E74311600 Screw, transom clamp	Buy now
5	6484311401 Pad, transom clamp	Buy now
6	69A43112028D Bracket, clamp 2	Buy now
11	9038622MA4 Bush	Buy now
12	9018522043 Nut, self-locking	Buy now
13	6FM4319200 Knob, stopper	Buy now
14	65W4319100 Shaft, stopper	Buy now
15	9169030018 926-51502-00 pin, spring (700)	Buy now
16	6FM4318900 Bushing	Buy now
17	9010906MA1 Bolt	Buy now
18	69A43311118D Bracket, swivel 1 L(22.1")	Buy now
18	6AH43311208D Bracket, swivel 1 S(17.1")	Buy now

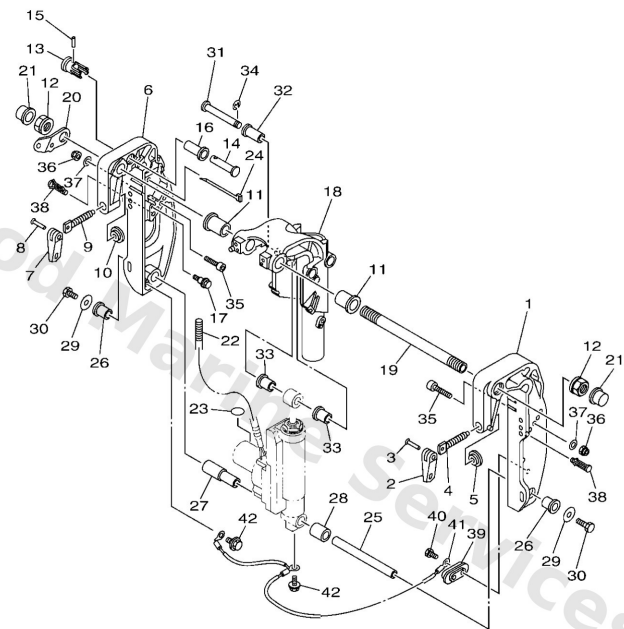
Bracket 2




6AGG100-V240

Ref	Part	
19	69A4313100 Bolt, clamp bracket FOR REMOTE CONTROL	Buy now
20	69A4311300 Plate, clamp bracket	Buy now
21	6G54314501 Cap, clamp bracket	Buy now
22	9044614MH7 Hose	Buy now
23	69A4315500 Mark 1	Buy now
24	9046513M97 Clamp	Buy now
25	69G4381800 Pin, lower shock mount	Buy now
26	9038616MA7 Bush	Buy now
27	9038616MA8 Bush	Buy now
28	9038716M02 Collar	Buy now
29	9020108M00 Washer, plate(6e0)	Buy now
30	9708008016 Bolt	Buy now
31	9024912M36 Pin	Buy now
32	9038112M10 Bush, solid	Buy now
33	9038112M11 Bush, solid	Buy now

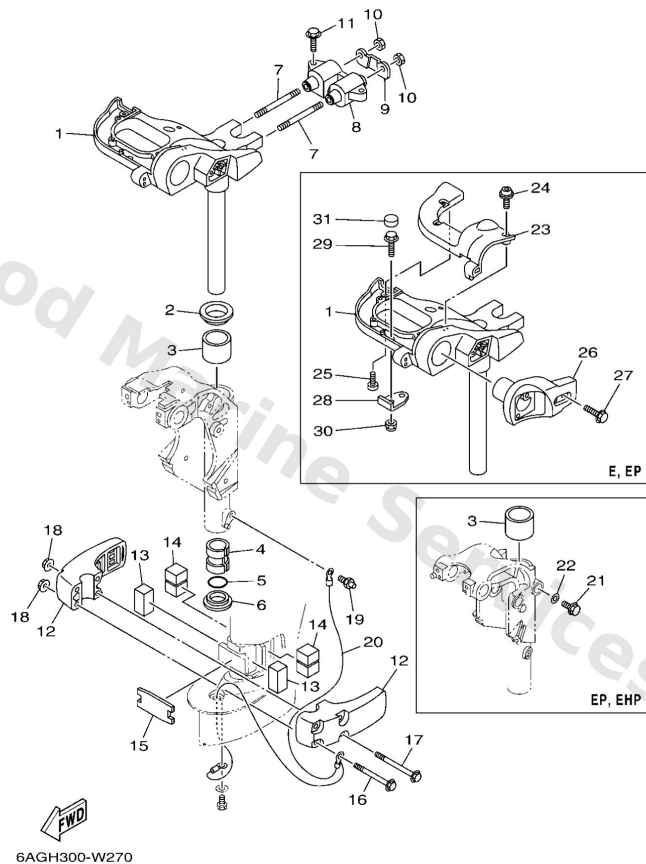
Bracket 2




6AGG100-V240

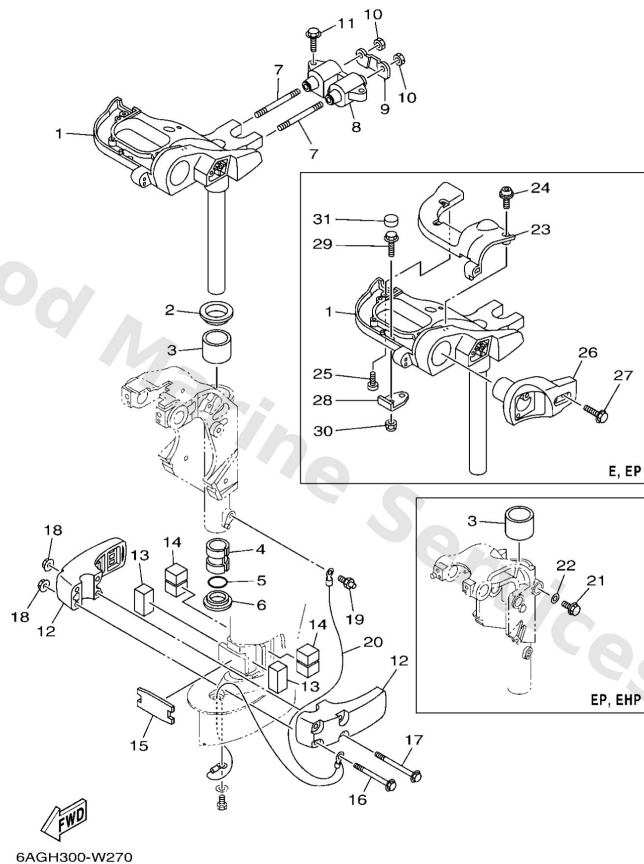
Ref	Part	
34	9908010600 Circlip	Buy now
35	9011008121 Bolt, hexagon socket head	Buy now
36	9018508057 Nut, nylon (6j8)	Buy now
37	9299008600 Washer, plain (663)	Buy now
38	9033808M19 Plug S(17.1")	Buy now
39	65W4525100 Anode	Buy now
40	9010106020 Bolt	Buy now
41	63V8212700 Wire, lead 2	Buy now
42	97E9506510 Bolt, hexagon w/w deep recess	Buy now

Bracket 3



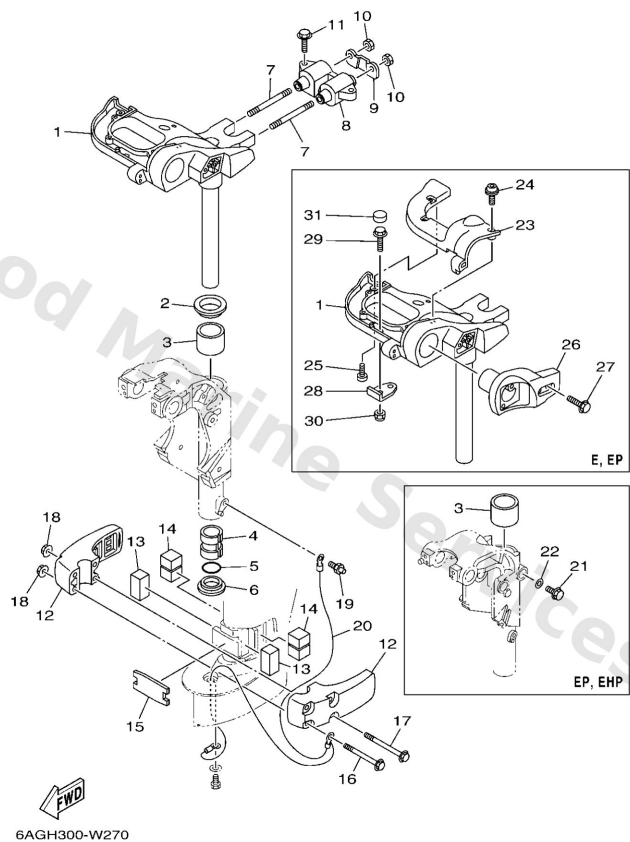
Ref	Part	
1	6AH42510008D Steering bracket assembly S(17.1")	Buy now
1	6AH42510108D Steering bracket assembly L(22.1")	Buy now
2	9020940008 Washer	Buy now
3	9038640001 Bush	Buy now
4	9038630048 Bush	Buy now
5	9321029M94 O-ring(6h1)	Buy now
6	9038630M60 Bush(6j8)	Buy now
7	9011610033 Bolt, stud	Buy now
8	6AH4451400 Mount damper, upper side	Buy now
9	6AH4452600 Plate	Buy now
10	9538010600 Nut(624)	Buy now
11	9011908094 Bolt, with washer	Buy now
12	6AH44551A08D Housing, lower mount rubber 1	Buy now
13	6AH4455700 Mount damper, lower front	Buy now
14	6AH4455500 Mount damper, lower side	Buy now

Bracket 3



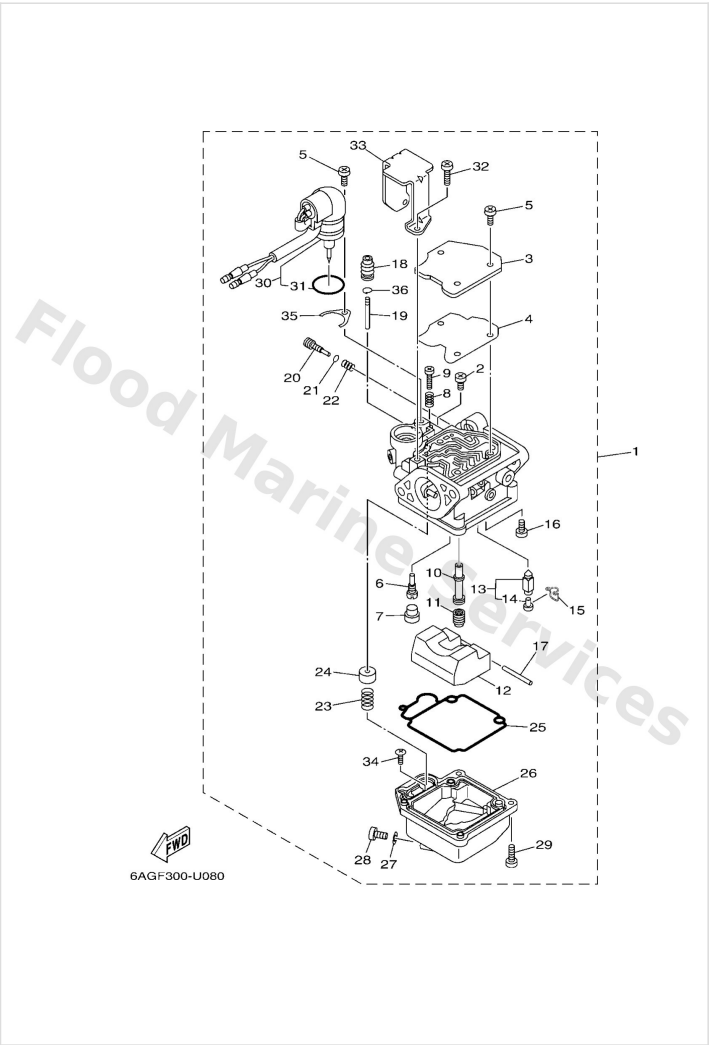
Ref	Part	
15	6AH4457400 Stopper, lower mount rubber	Buy now
16	9011908206 Bolt, with washer	Buy now
17	9011908207 Bolt, with washer	Buy now
18	9017908M34 Nut	Buy now
19	9370006004 Nipple, grease(6a1)	Buy now
20	6AH8212700 Wire, lead 2 EP,EHP-S(17.1")	Buy now
20	6AH8212711 Wire, lead 2 L(22.1")	Buy now
21	97E9506514 Bolt, hexagon w/w deep recess	Buy now
22	9299506600 Washer, plain (646)	Buy now
23	6AH42532B0 Cover	Buy now
24	9011106072 Bolt,hex. socket button	Buy now
25	9778060520 Screw, tapping(6k8)	Buy now
26	6AH8377300 Bracket, switch	Buy now
27	97E9506530 Bolt, hexagon w/w deep recess	Buy now
28	6AH4851101 Hook, steering	Buy now

Bracket 3



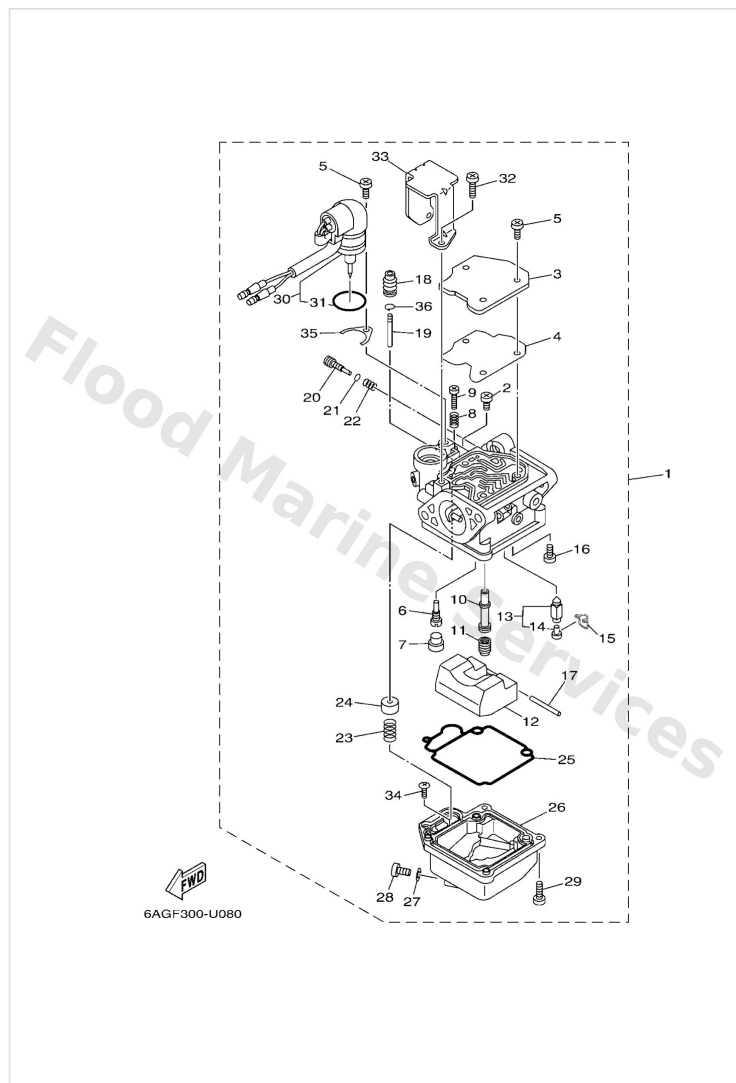
Ref	Part	
29	97E9508525 Bolt, hexagon w/w deep recess	Buy now
30	9018508057 Nut, nylon (6j8)	Buy now
31	6AH4419400 Cap	Buy now

Carburetor



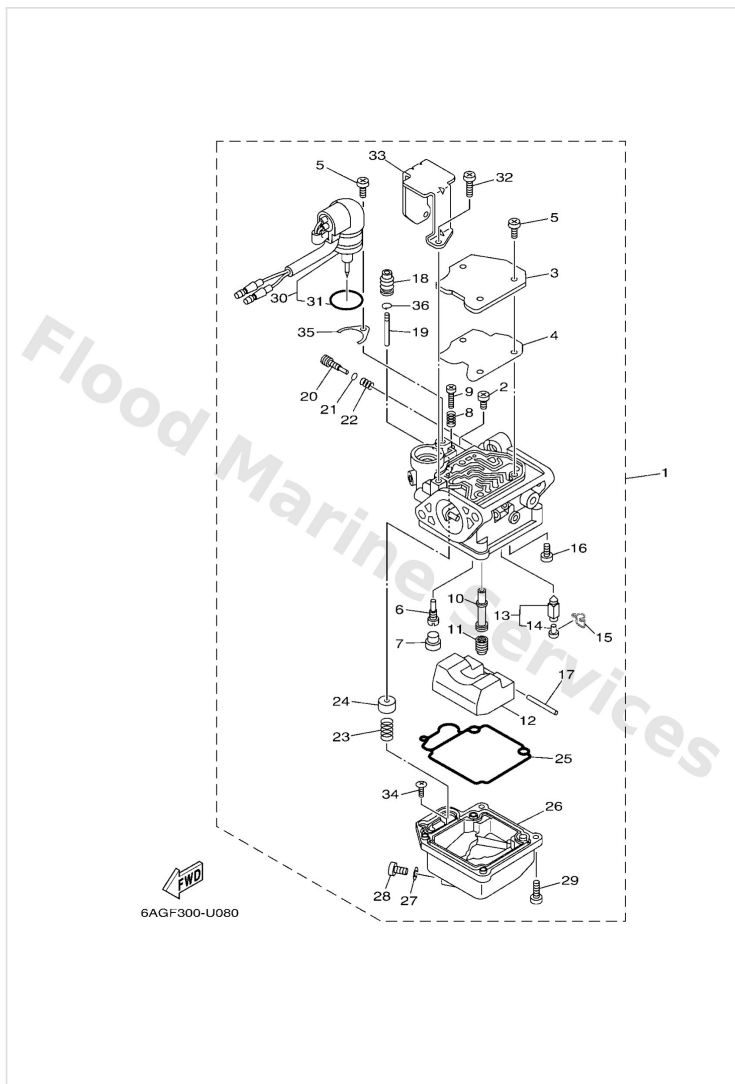
Ref	Part	
1	6AG14301J5 Carburetor assembly 1 F15C	Buy now
1	6AG14301K5 Carburetor assembly 1 F15C	Buy now
1	6AH14301B5 Carburetor assembly 1 F20B	Buy now
1	6AH14301F5 Carburetor assembly 1 F20B	Buy now
2	9858004006 Screw, pan head (7h3)	Buy now
3	65W1457200 Plate	Buy now
4	65W1412610 Gasket	Buy now
5	65L1456500 Screw	Buy now
6	67G1494805 Jet (#45) FOR 6AH-14301-F5	Buy now
6	6AG1494802 Jet (#38) FOR 6AG-14301-J5	Buy now
6	6AG1494805 Jet (#45) FOR 6AH-14301-B5	Buy now
6	6AH1494802 Jet (#38) FOR 6AG-14301-K5	Buy now
7	6791496600 Rubber cap	Buy now
8	9050110326 Spring coil(663)(carb)	Buy now
9	63V1452300 Screw, stop	Buy now

Carburetor



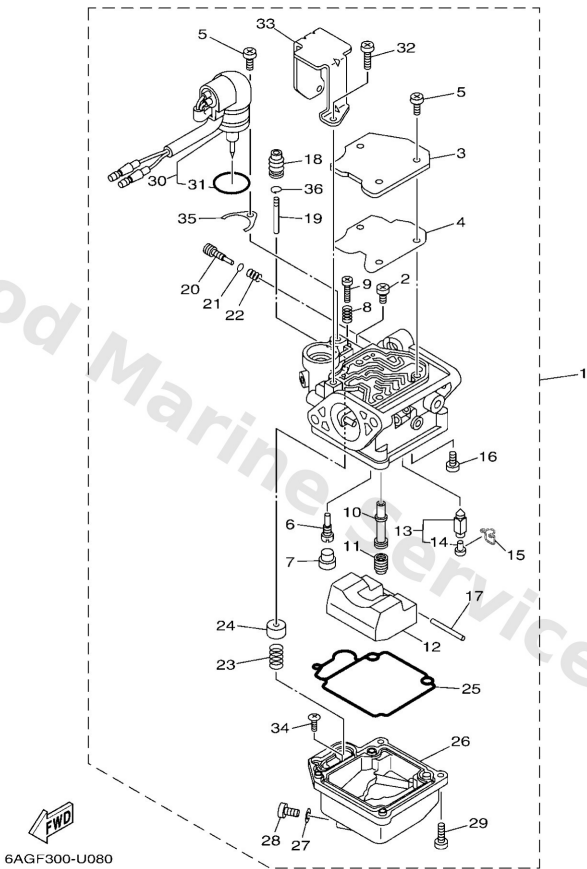
Ref	Part	
10	6AH1494700 Jet, needle F20B	Buy now
10	6AH1494710 Jet, needle F15C	Buy now
11	65W1494380 Jet, main (#112) F20B	Buy now
11	6761494319 Jet, main (#80) F15C	Buy now
12	6AH1498500 Float	Buy now
13	6AHW145610 Valve, needle	Buy now
14	6761418600 Pin, valve	Buy now
15	6331415900 Clip	Buy now
16	9858004008 Screw, pan head (713)	Buy now
17	6H41454800 Pin, float arm	Buy now
18	65W1437302 Cover, plunger cap	Buy now
19	6AH1437910 Rod, starter F20B	Buy now
19	6AH1437900 Rod, starter F15C	Buy now
20	6AH1492321 Screw, pilot	Buy now
21	67F1439810 O-ring	Buy now

Carburetor



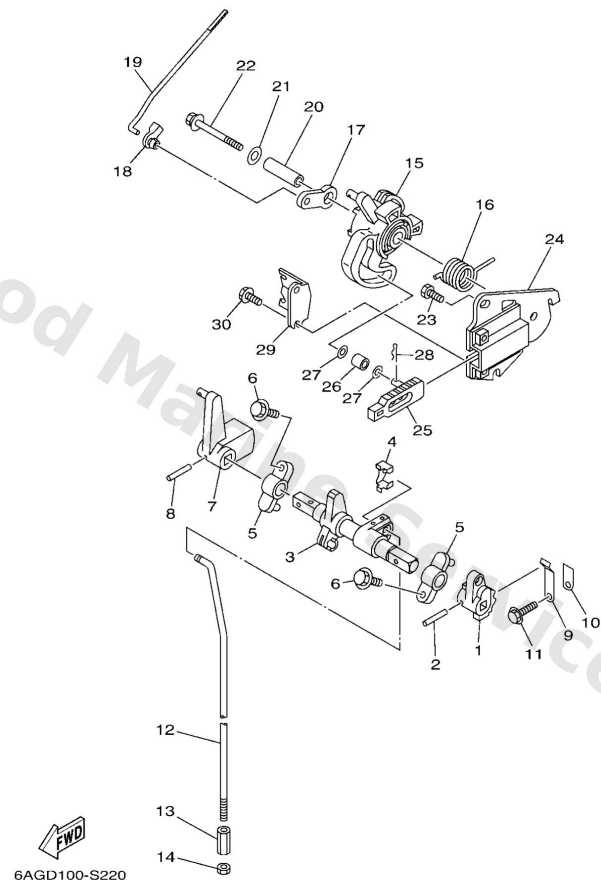
Ref	Part	
22	67C1455500 Spring	Buy now
23	65W1433500 Spring, plunger F15C	Buy now
23	6AH1433500 Spring, plunger F20B	Buy now
24	6AG1437100 Plunger, starter F15C	Buy now
24	6AH1437100 Plunger, starter F20B	Buy now
25	6AH1438400 Gasket, float chamber	Buy now
26	6AH1498003 Body, float chamber	Buy now
27	65W1439800 Washer	Buy now
28	65W1499209 Screw, drain	Buy now
29	9798004114 Screw, pan head(ga5)	Buy now
30	6AH1438002 Prime starter assembly M-SPEC	Buy now
30	6AH1438012 Prime starter assembly E-SPEC	Buy now
31	5MLE485400 O-ring	Buy now
32	9798004108 Screw, with washer(6m6)	Buy now
33	6AH1434600 Plate	Buy now

Carburetor



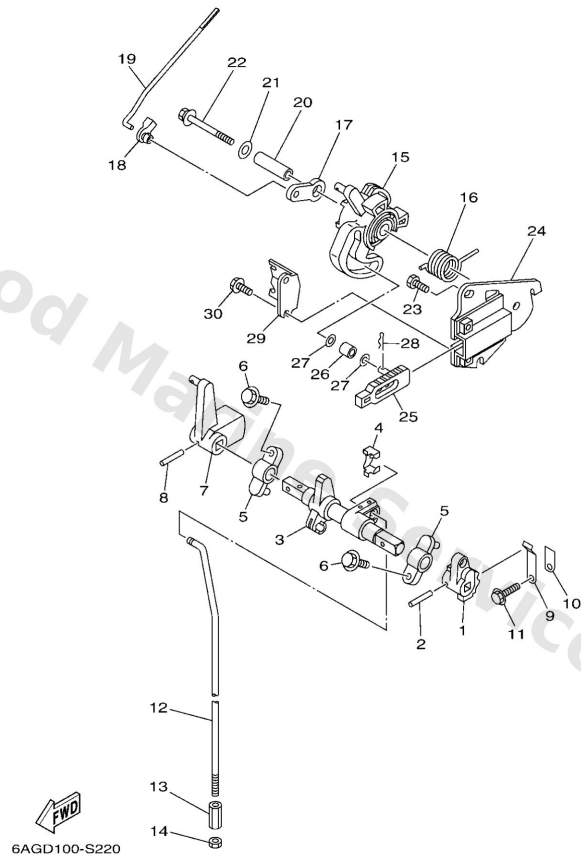
Ref	Part	
34	67C1456700 Screw	Buy now
35	65W1434600 Plate	Buy now
36	65W1439G00 Clip 1	Buy now

Control 1



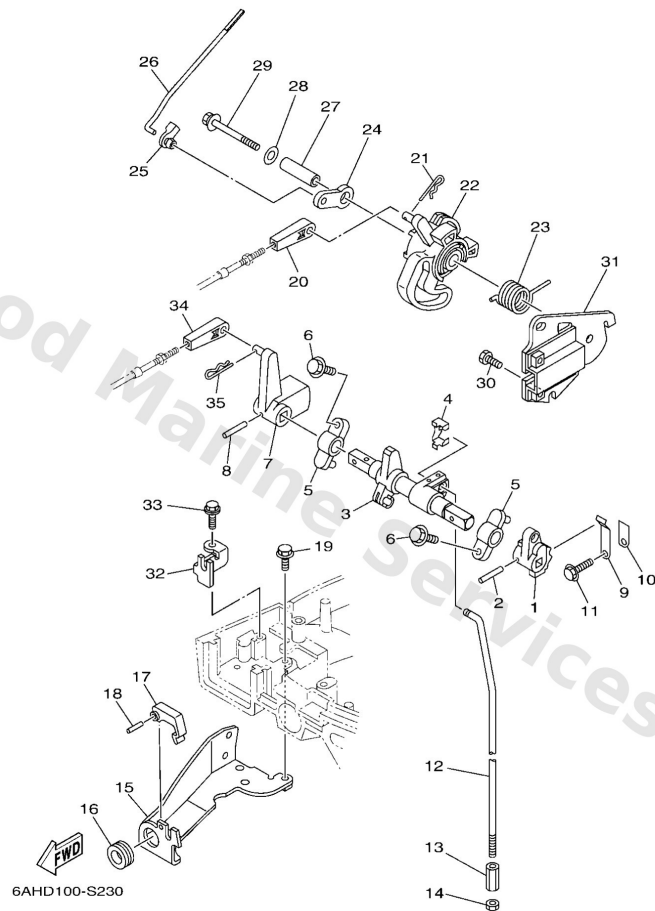
Ref	Part	
1	6AH4412300 Arm, shift rod	Buy now
2	9025403M05 Pin, spring	Buy now
3	6AH4412101 Lever, shift rod	Buy now
4	6AH2636400 End, cable 2	Buy now
5	6G1416620194 Bracket	Buy now
6	97E9506520 Bolt, hexagon w/w deep recess	Buy now
7	6AH4412500 Lever, shift rod	Buy now
9	65W4411600 Spring	Buy now
10	66R4411400 Stopper	Buy now
11	95D9506014 Bolt, flange deep recess	Buy now
12	6AH4414300 Rod, shift S(17.1")	Buy now
12	6AH4414310 Rod, shift L(22.1")	Buy now
13	9017006015 Connector, shift rod	Buy now
14	9538006700 Nut	Buy now
15	6AH4163800 Pulley	Buy now

Control 1



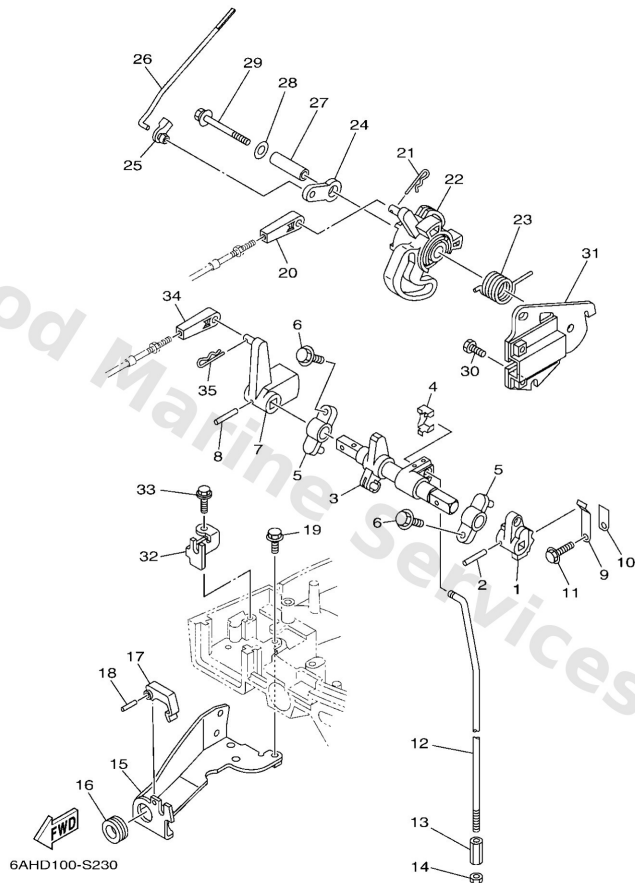
Ref	Part	
16	9050820M44 Spring, torsion	Buy now
17	65W4128300 Lever, free accel.	Buy now
18	6J84126200 Joint, choke lever	Buy now
19	6AH4121100 Link, accel.	Buy now
20	9038706139 Collar	Buy now
21	9020106M31 Washer (6a0)	Buy now
22	97E9506555 Bolt, hexagon w/w deep recess	Buy now
23	97D9506014 Bolt, hexagon deep recess	Buy now
24	6AH1457100 Bracket, throttle	Buy now
25	6AH4416710 Plunger, shift cam	Buy now
26	62Y4217100 Bushing	Buy now
27	9020105M04 Washer, plate	Buy now
28	9046810005 Pin, hair 6264123500	Buy now
29	6AH1449700 Stay, throttle wire	Buy now
30	97E9506514 Bolt, hexagon w/w deep recess	Buy now

Control 2



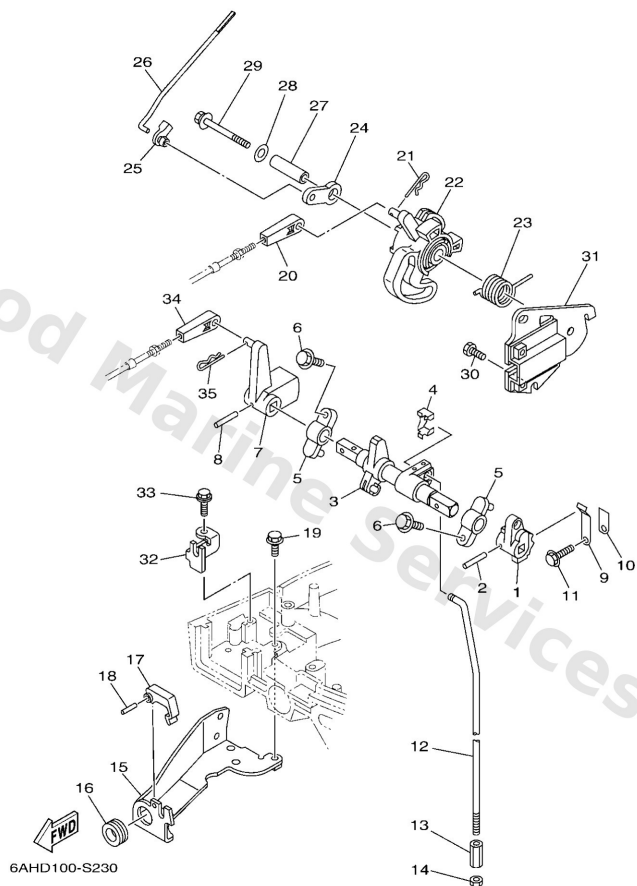
Ref	Part	
1	6AH4412300 Arm, shift rod	Buy now
2	9025403M05 Pin, spring	Buy now
3	6AH4412101 Lever, shift rod	Buy now
4	6AH2636400 End, cable 2	Buy now
5	6G1416620194 Bracket	Buy now
6	97E9506520 Bolt, hexagon w/w deep recess	Buy now
7	6AH4412500 Lever, shift rod	Buy now
9	65W4411600 Spring	Buy now
10	66R4411400 Stopper	Buy now
11	95D9506014 Bolt, flange deep recess	Buy now
12	6AH4414300 Rod, shift S(17.1")	Buy now
12	6AH4414310 Rod, shift L(22.1")	Buy now
13	9017006015 Connector, shift rod	Buy now
14	9538006700 Nut	Buy now
15	6AH4853200 Bracket, remote control 2	Buy now

Control 2



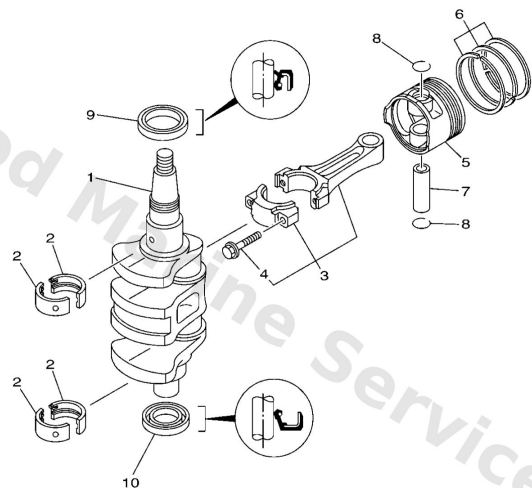
Ref	Part	
16	9048019031 Grommet(75v)	Buy now
17	6824853850 Clamp, cable	Buy now
18	9169030012 Pin, spring	Buy now
19	97E9506514 Bolt, hexagon w/w deep recess	Buy now
20	6FM4834400 Cable end, remote control	Buy now
21	9046818008 Clip 620436610000	Buy now
22	6AH4163800 Pulley	Buy now
23	9050820M44 Spring, torsion	Buy now
24	65W4128300 Lever, free accel.	Buy now
25	6J84126200 Joint, choke lever	Buy now
26	6AH4121100 Link, accel.	Buy now
27	9038706139 Collar	Buy now
28	9020106M31 Washer (6a0)	Buy now
29	97E9506555 Bolt, hexagon w/w deep recess	Buy now
30	97D9506014 Bolt, hexagon deep recess	Buy now

Control 2



Ref	Part	
31	6AH1457100 Bracket, throttle	Buy now
32	6AH4853100 Bracket, remote control 1	Buy now
33	9010906M86 Bolt	Buy now

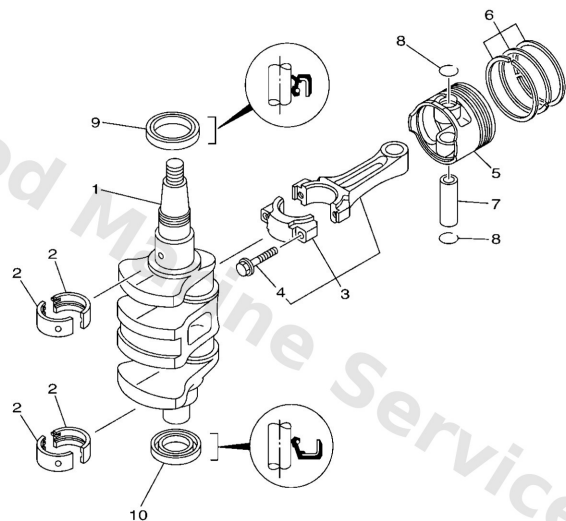
Crankshaft & Piston



6AH1100-F030

Ref	Part	
1	6AH1141100 Crankshaft	Buy now
2	6AH1141600 Plane bearing, crankshaft 1 UR BROWN	Buy now
2	6AH1141610 Plane bearing, crankshaft 1 UR BLACK	Buy now
2	6AH1141620 Plane bearing, crankshaft 1 UR BLUE	Buy now
3	6AH1165010 Connecting rod assembly	Buy now
4	6AH1165400 Bolt, connecting rod	Buy now
5	6AH1163100 Piston (std)	Buy now
5	6AH1163500 Piston (0.25mm o/s) AP	Buy now
5	6AH1163600 Piston (0.50mm o/s) AP	Buy now
6	6AH1160300 Piston ring set (std)	Buy now
6	6AH1160400 Piston ring set (0.25mm o/s) AP	Buy now
6	6AH1160500 Piston ring set (0.50mm o/s) AP	Buy now
7	1371163310 Pin, piston	Buy now
8	9345017129 Circlip(1ar)	Buy now
9	9310237004 Oil seal	Buy now

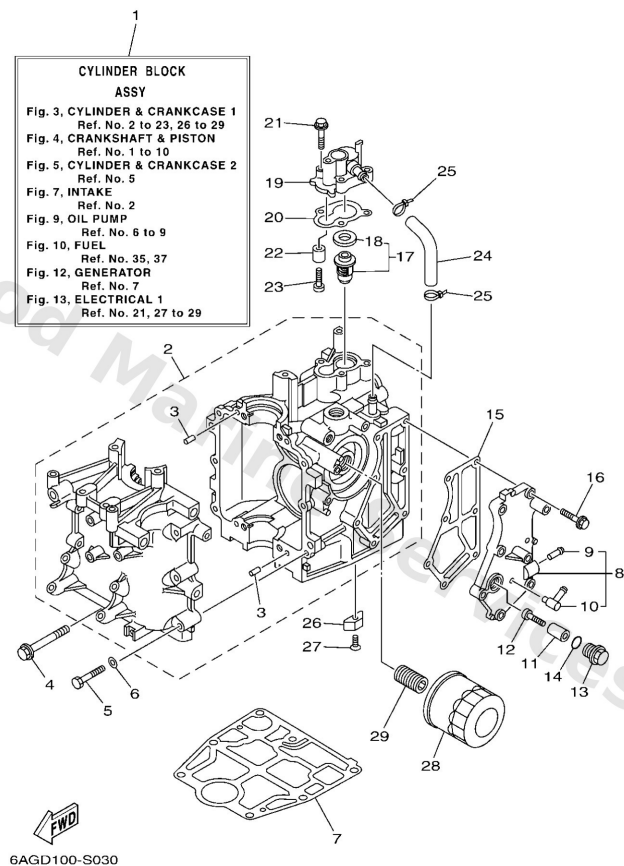
Crankshaft & Piston




6AH1100-F030

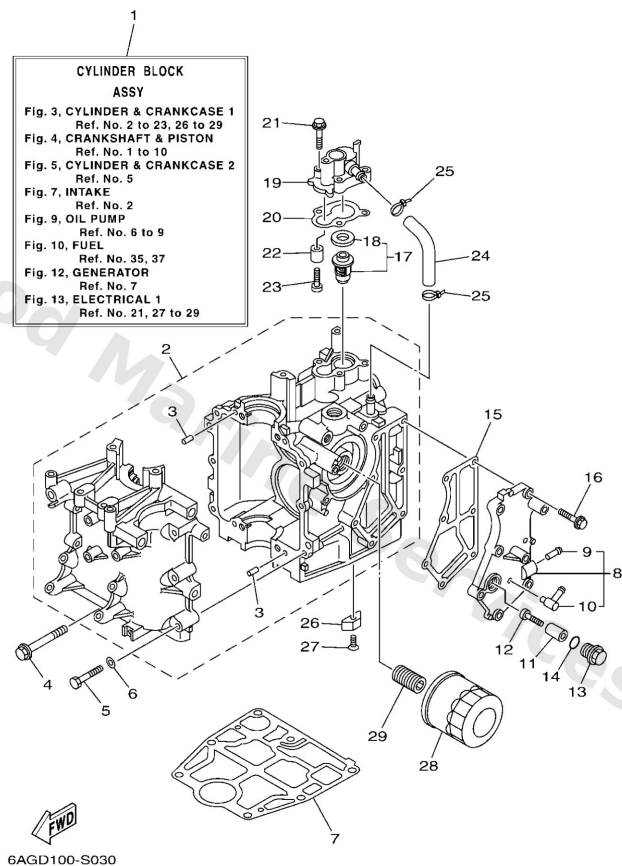
Ref	Part	
10	9310225014 Oil seal	Buy now

Cylinder & Crankcase 1



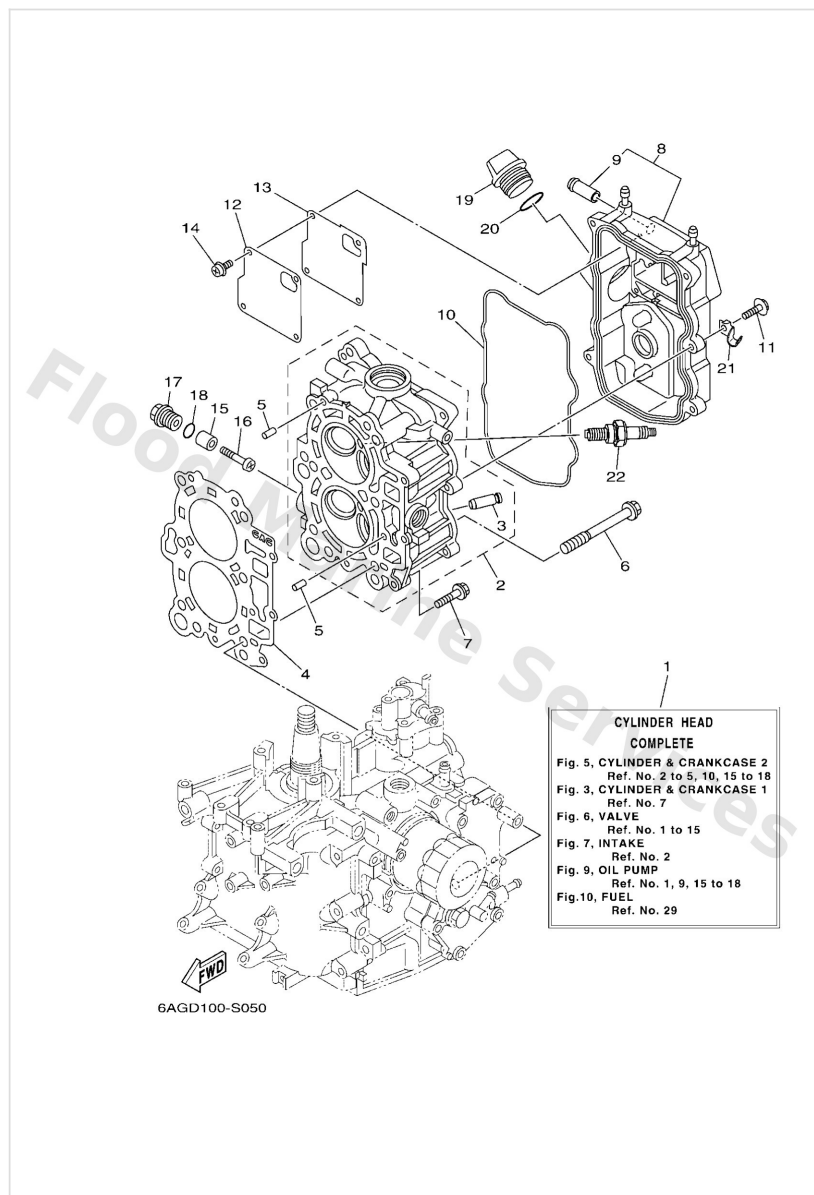
Ref	Part	
1	6AHW009B031S Cylinder block assembly	Buy now
2	6AH1510001 Crankcase assembly	Buy now
3	9360612019 Pin, dowel (614)	Buy now
4	9011908093 Bolt, with washer	Buy now
5	9701306040 Bolt (682)	Buy now
6	9290306600 Washer, plain (646)	Buy now
7	6AH1135111 Gasket, cylinder	Buy now
8	6AH41113011S Outer cover, exhaust	Buy now
9	6E92437800 Pipe, joint 4	Buy now
10	6H11137200 Nipple, hose	Buy now
11	6G81132500 Anode	Buy now
12	9898005025 Screw, panhead (a93)	Buy now
13	6G811197A0 Plug, blind	Buy now
14	9321013M63 O-ring (6g8)	Buy now
15	6AH4111400 Gasket, exhaust outer cover	Buy now

Cylinder & Crankcase 1



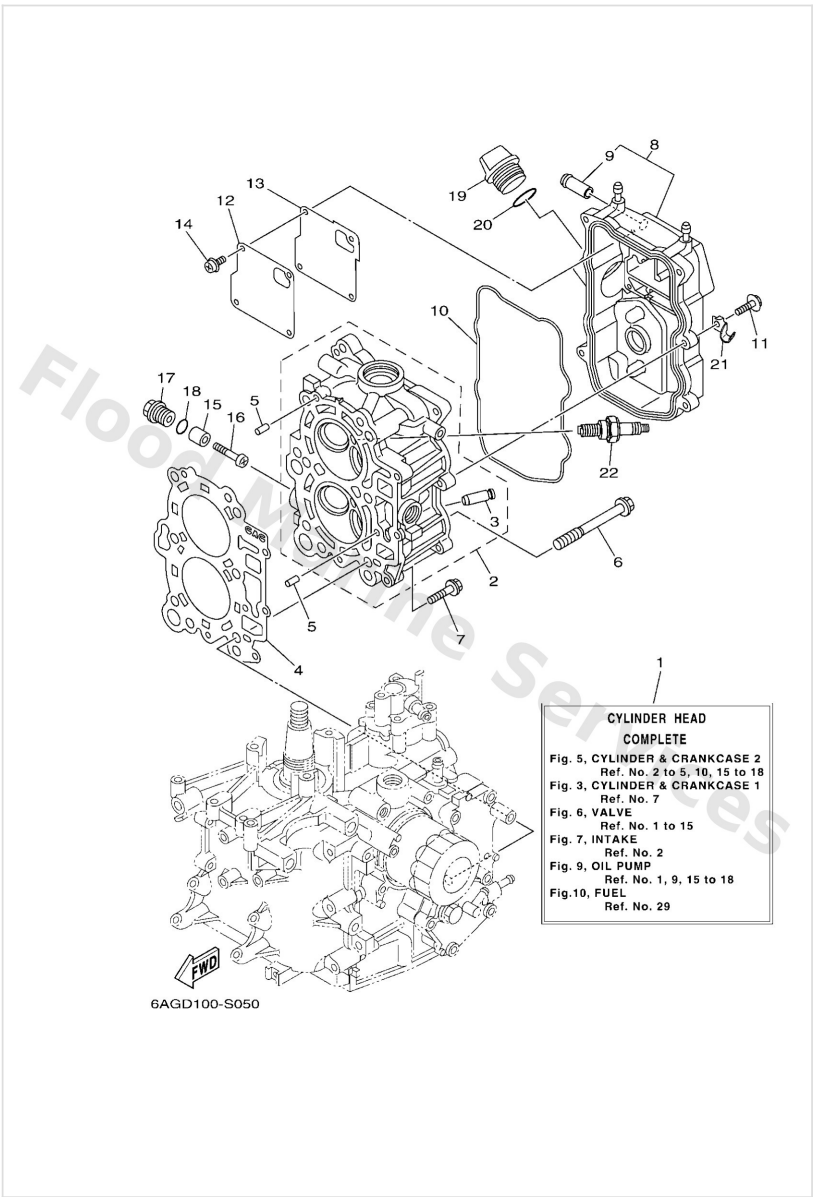
Ref	Part	
16	9011906MA3 Bolt, with washer	Buy now
17	6AH1241100 Thermostat	Buy now
18	6881241200 Seal, thermostat	Buy now
19	6AH12413001S Cover, thermostat	Buy now
20	6AH1241400 Gasket, cover	Buy now
24	6AH1248100 Pipe 1	Buy now
25	9046511M10 Clamp	Buy now
26	6E51132500 Anode	Buy now
27	9878004016 Screw, flat head(ga5)	Buy now
28	5GH1344090 Element assembly, oil cleaner	Buy now
29	6C512858A0 Bolt, union	Buy now

Cylinder & Crankcase 2



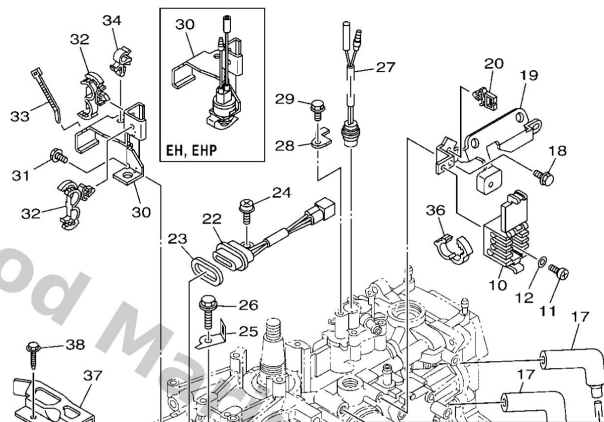
Ref	Part	
1	6AHW009A021S Cylinder head complete	Buy now
2	6AH1111101S Head, cylinder 1	Buy now
3	6AH1113310 Guide, valve 1	Buy now
4	6AG1118110 Gasket, cylinder head 1	Buy now
5	9360612019 Pin, dowel (614)	Buy now
6	9010509006 Bolt, flange	Buy now
7	9011906MA3 Bolt, with washer	Buy now
8	6AH11191001S Cover, cylinder head 1	Buy now
9	6AH1137200 Nipple, hose	Buy now
10	6AH1135600 Seal, cylinder 2	Buy now
11	97E9506520 Bolt, hexagon w/w deep recess	Buy now
12	6AH1116800 Cover, breather	Buy now
13	6AH1116900 Gasket, breather cover	Buy now
14	9760704210 Screw, pan head with washer	Buy now
15	6G81132500 Anode	Buy now

Cylinder & Crankcase 2



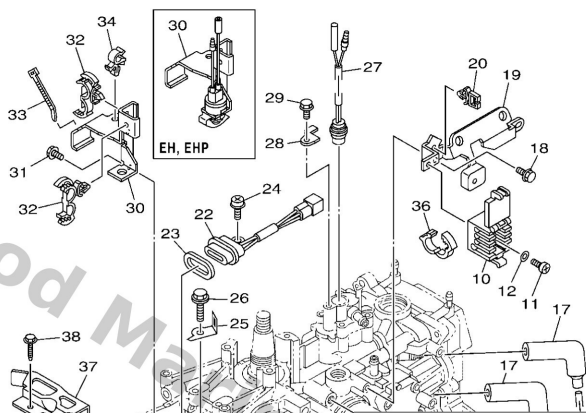
Ref	Part	
16	9898005025 Screw, panhead (a93)	Buy now
17	6G811197A0 Plug, blind	Buy now
18	9321013M63 O-ring (6g8)	Buy now
19	6G81536300 Plug, oil	Buy now
20	9321024M79 O-ring	Buy now
21	9046508059 Clamp	Buy now
22	9470200418 Plug, spark (dpr6eb-9)	Buy now

Electrical 1



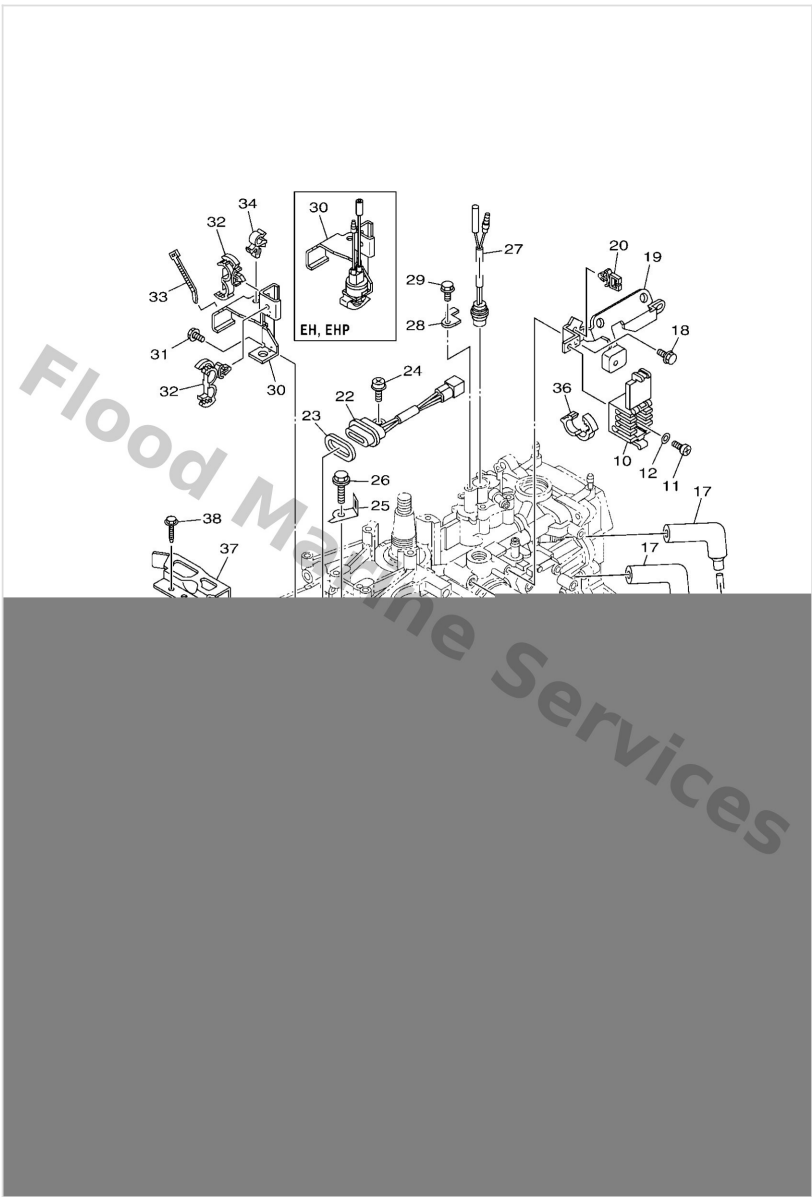
Ref	Part	
1	6AH8554000 C.d.i. unit assembly F15C	Buy now
1	6AH8554010 C.d.i. unit assembly F20B	Buy now
2	97E9506520 Bolt, hexagon w/w deep recess	Buy now
3	97D9506030 Bolt, hexagon deep recess	Buy now
4	9038706M74 Collar	Buy now
5	6AH8194800 Bracket	Buy now
6	9046513M18 Clamp	Buy now
7	9011906311 Bolt, with washer	Buy now
8	9038706289 Collar	Buy now
9	9048010M23 Grommet(6k7)	Buy now
10	6AH8252200 Clamp, coupler	Buy now
11	9788006010 Screw pan head	Buy now
12	9020106M05 Washer, plate(6e3)	Buy now
13	6F58557013 Ignition coil assembly	Buy now
14	9048025003 Grommet	Buy now

Electrical 1



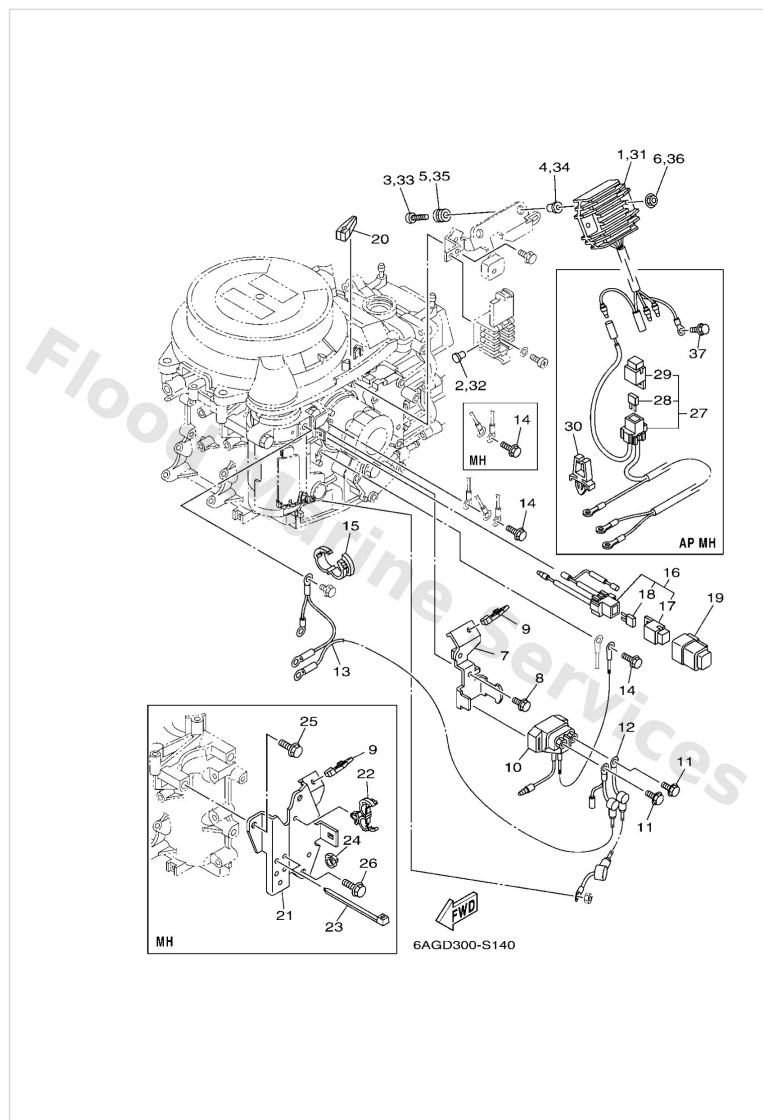
Ref	Part	
15	67F8236100 Clamp, cord	Buy now
16	97E9506525 Bolt, hexagon w/w deep recess	Buy now
17	6AH8237000 Plug cap assembly	Buy now
18	97E9506514 Bolt, hexagon w/w deep recess	Buy now
19	6AH8554200 Bracket	Buy now
20	9046407M56 Clamp	Buy now
21	64J8250400 Oil pressure switch assembly	Buy now
22	62Y8430110 Pilot light assembly 1	Buy now
23	6FM8358900 Gasket	Buy now
24	9798506212 Screw, with washer(6h3)	Buy now
25	6AH8238800 Plate	Buy now
26	9010906M86 Bolt	Buy now
27	6AH8256000 Thermo switch assembly	Buy now
28	6AH8258800 Plate	Buy now
30	6AH8254001 Neutral switch assembly	Buy now

Electrical 1



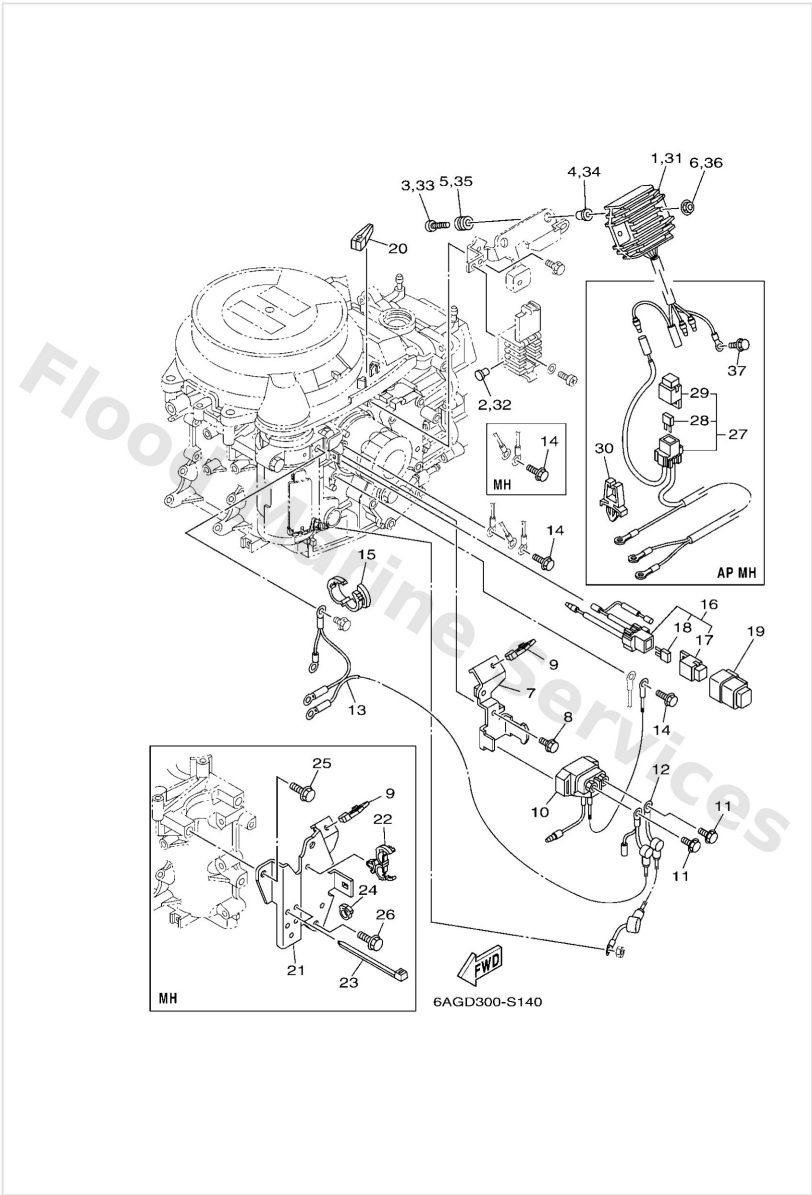
Ref	Part	
30	6AH8255400 Stay, neutral switch	Buy now
31	97E9506516 Bolt, hexagon w/w deep recess	Buy now
32	9046418246 Clamp(4tr)	Buy now
34	9046410M32 Clamp(6m7)	Buy now
35	68T8187000 Starting switch assembly	Buy now
35	6G14272501 Grommet	Buy now
36	9046416001 Clamp	Buy now
36	9046416003 Clamp	Buy now
37	6AH8238900 Plate 2	Buy now
39	6AH8255302 Extension, wire lead	Buy now
40	67C8541500 Mark, signal lamp	Buy now

Electrical 2



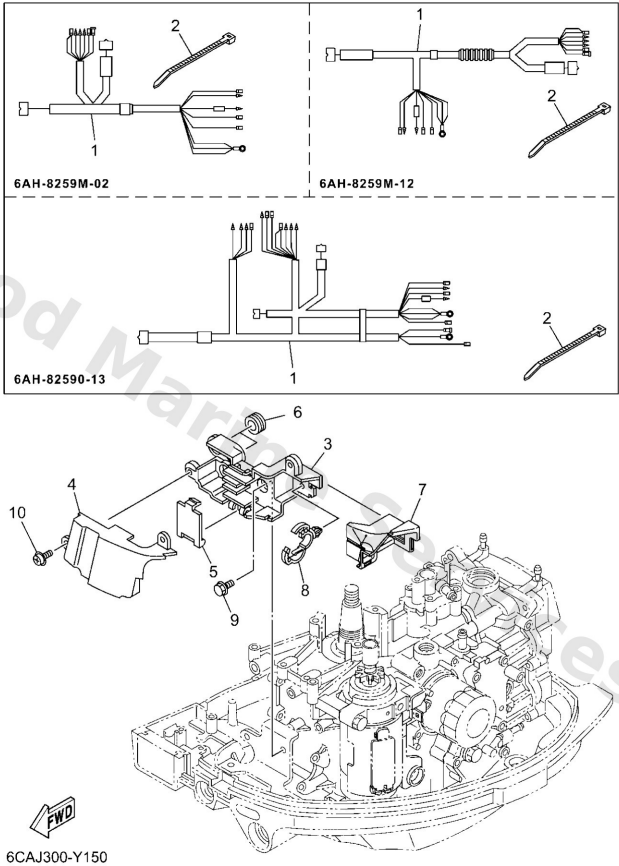
Ref	Part	
31	6AH8196000 Rectifier & regulator assembly AP	Buy now
32	7038211901 Cover, lead wire AP	Buy now
33	9898006030 Screw, bind(j39) AP	Buy now
34	9038706M70 Collar (6h5) AP	Buy now
35	9048013M24 Grommet (6e9) AP	Buy now
36	9578006500 Nut, flange(7nb) AP	Buy now
7	6AH8194500 Plate, switch fitting	Buy now
37	97E9506514 Bolt, hexagon w/w deep recess AP	Buy now
9	9046408004 Clamp	Buy now
10	68T8194000 Starter relay assembly	Buy now
11	97E9506610 Bolt, hexagon w/w deep recess	Buy now
12	6AH8211701 Wire, lead	Buy now
13	6AH8210502 Battery cable	Buy now
15	9046416001 Clamp	Buy now
16	6AH8215000 Fuse holder assembly	Buy now

Electrical 2



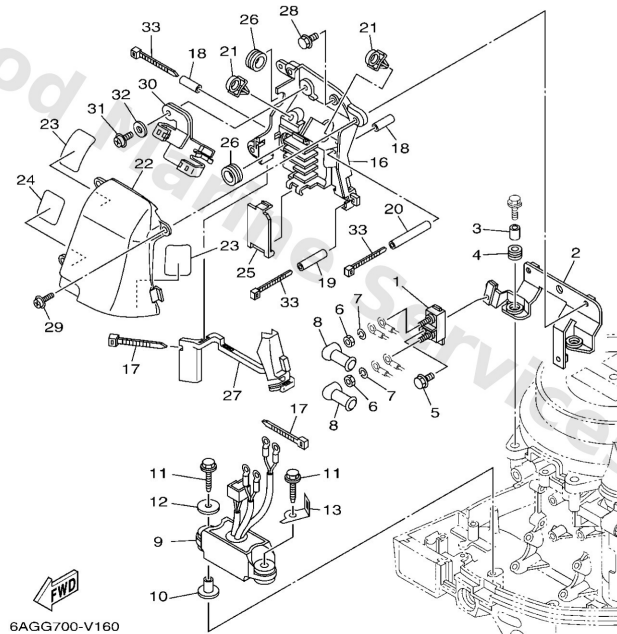
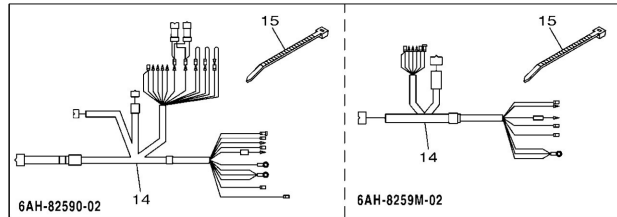
Ref	Part	
17	67F8215B10 Cap (yellow)	Buy now
18	67F8215100 Fuse	Buy now
19	6AH8215700 Damper	Buy now
20	67F2812A00 Puller, fuse	Buy now
21	6AH8239800 Plate 3	Buy now
22	9046418246 Clamp(4tr)	Buy now
23	9046513M18 Clamp	Buy now
24	9046409010 Clamp	Buy now
25	97E9508525 Bolt, hexagon w/w deep recess	Buy now
26	97E9508516 Bolt, hexagon w/w deep recess	Buy now
27	6AH8194900 Wire, lead AP	Buy now
29	67F8215B00 Cap (black)	Buy now
30	9046406001 Clamp AP	Buy now

Electrical 3



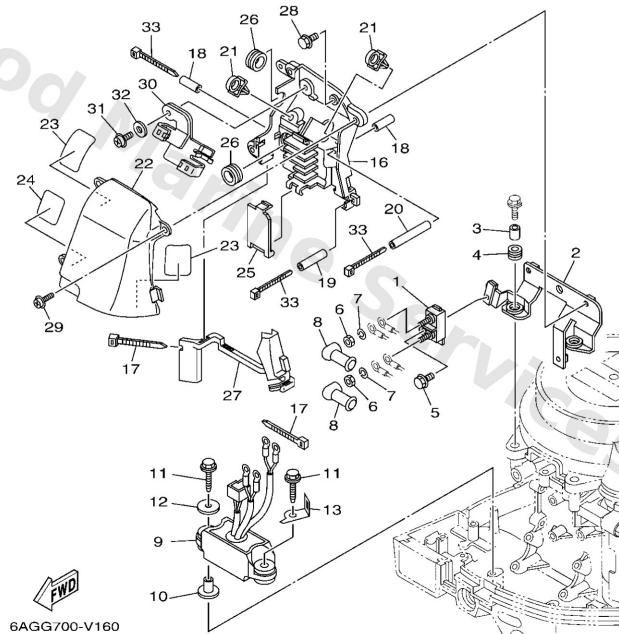
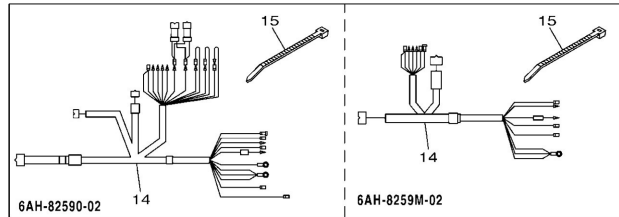
Ref	Part	
1	6AH8259013 Wire harness assembly	Buy now
1	6AH8259M02 Wire harness assembly 2	Buy now
1	6AH8259M12 Wire harness assembly 2	Buy now
2	9046513M18 Clamp	Buy now
3	6AH8552A00 Housing	Buy now
4	6AH8552E00 Cover, case	Buy now
5	6AH8553700 Cover	Buy now
6	9048019368 Grommet(75v)	Buy now
7	6AH8554700 Damper	Buy now
8	9046420181 Clamp(4ap)	Buy now
9	97E9506514 Bolt, hexagon w/w deep recess	Buy now
10	9798506214 Screw, with washer	Buy now

Electrical 4

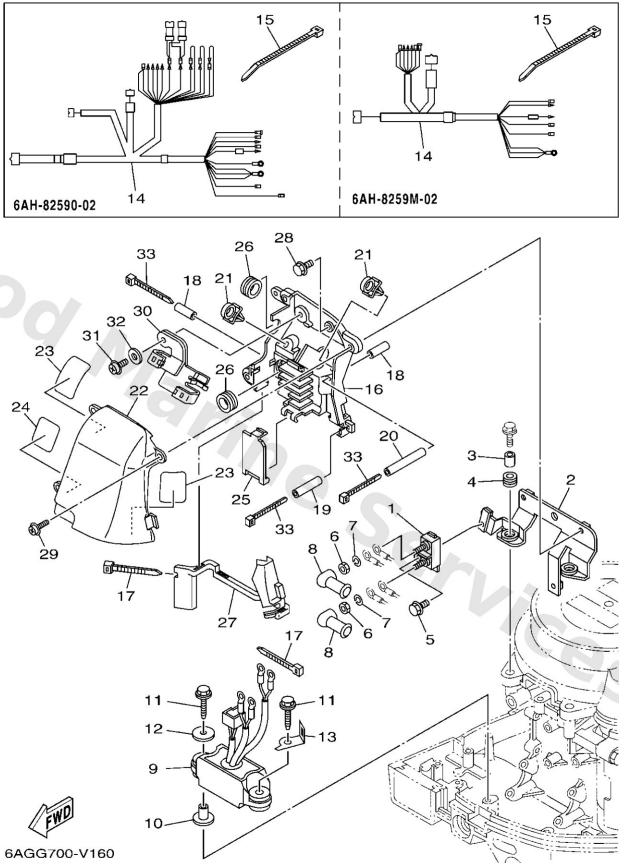


Ref	Part	
1	6H58192500 Terminal	Buy now
2	6AH8192901 Bracket, terminal	Buy now
3	9038706182 Collar	Buy now
4	6AH8231701 Damper, ignition coil	Buy now
5	97E9506514 Bolt, hexagon w/w deep recess	Buy now
6	9017006M30 Nut(62x)	Buy now
7	9020406M00 Washer, spring(62x)	Buy now
8	6G58211900 Cover, lead wire	Buy now
9	6AH8195001 Relay assembly	Buy now
10	9038706M03 Collar (676)	Buy now
11	9010906MA2 Bolt	Buy now
12	9020106416 Washer, plate(663)	Buy now
13	6AH8238800 Plate	Buy now
14	6AH8259002 Wire harness assembly	Buy now
14	6AH8259M02 Wire harness assembly 2	Buy now

Electrical 4

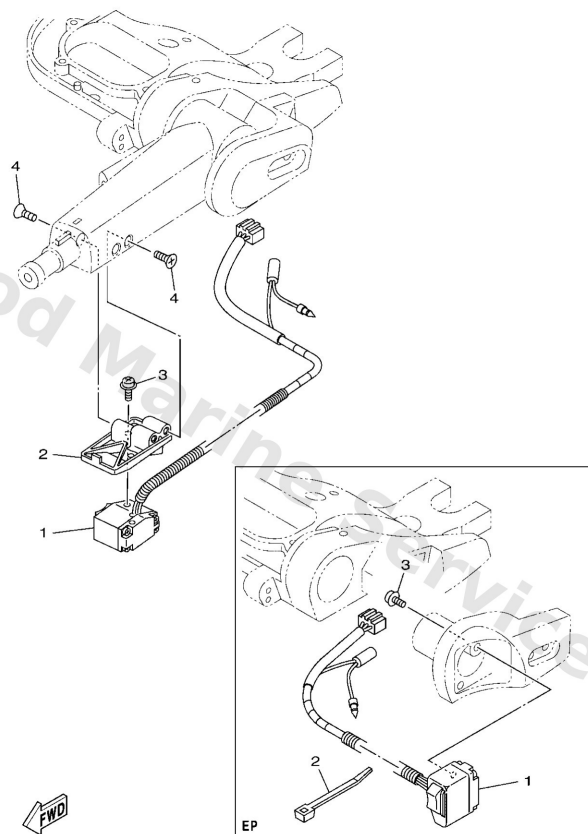


Ref	Part	
15	9046513M18 Clamp	Buy now
16	6AH8552A10 Housing	Buy now
18	9044507025 Hose	Buy now
19	9044507026 Hose	Buy now
20	9044507027 Hose	Buy now
21	9046412001 Clamp	Buy now
22	6AH8552E10 Cover, case	Buy now
23	6AH4273511 Protector	Buy now
24	6AH4273521 Protector	Buy now
25	6AH8553710 Cover	Buy now
26	9048019368 Grommet(75v)	Buy now
27	6AH8554711 Damper	Buy now
29	9798506214 Screw, with washer	Buy now
30	6AH8552510 Plate	Buy now
32	9020106068 Washer,plate (6k8)	Buy now



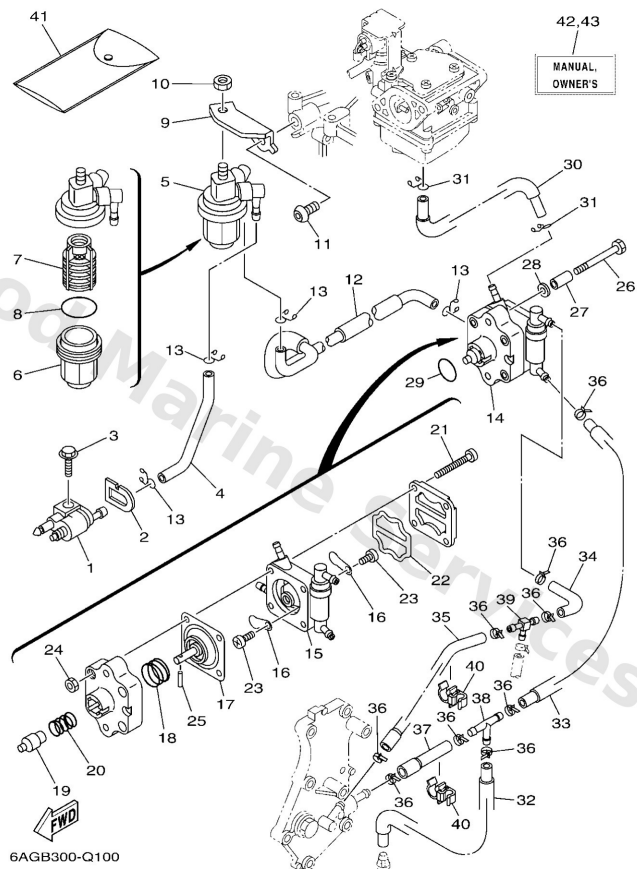
Ref	Part	
33	9046476001 Clamp	Buy now

Electrical 5

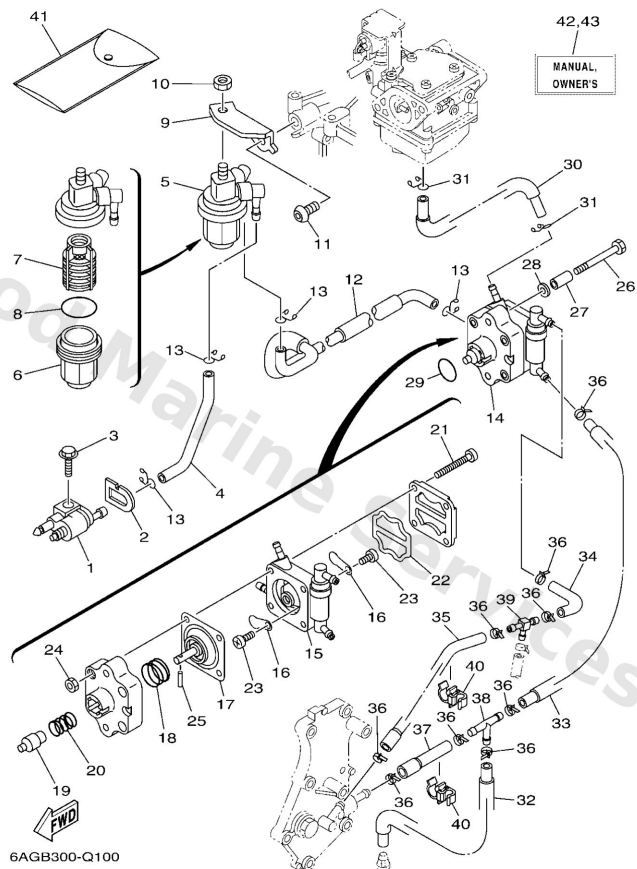


Ref	Part	
1	6AH8256300 Trim & tilt switch assembly	Buy now
2	69A4217600 Stay 2	Buy now
2	9046511M10 Clamp	Buy now
3	9798506220 Screw, with washer(64x)	Buy now
4	9015106040 Screw, countersunk(j41)	Buy now

Fuel

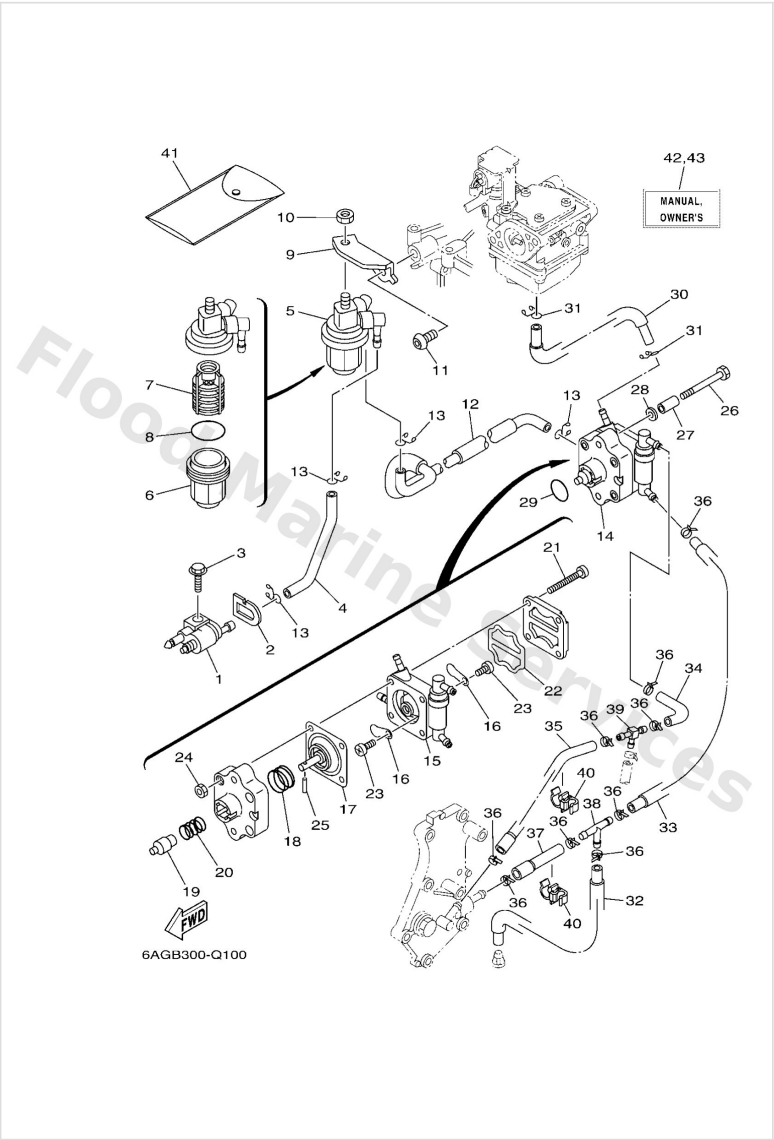


Ref	Part	
1	6G12430411 Fuel pipe joint comp. 1	Buy now
2	61N2432901 Seal	Buy now
3	95D9506020 Bolt, flange deep recess	Buy now
4	6AH2431100 Pipe, fuel 1	Buy now
5	61N2456010 Filter assembly	Buy now
6	61N2452100 Cup, filter	Buy now
7	61N2456310 Element, filter	Buy now
8	9321032738 O-ring(1wg)	Buy now
9	6AH2456600 Bracket, filter	Buy now
10	9538008600 Nut (661)	Buy now
11	9011108055 Bolt,hex. socket button	Buy now
12	6AH2431200 Pipe 2	Buy now
13	9046709M17 Clip(6k8)	Buy now
14	6AH2441001 Fuel pump assembly	Buy now
15	6AH2441300 Body 2	Buy now



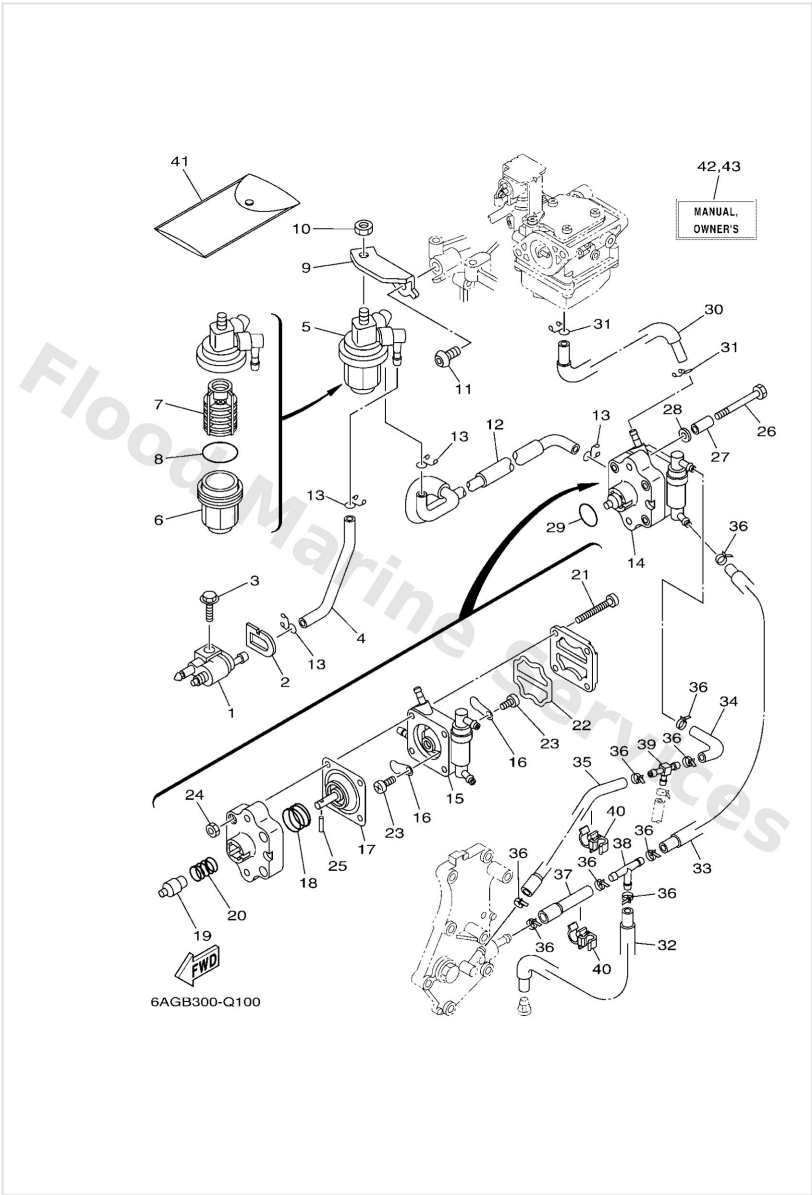
Ref	Part	
16	6A02442101 Valve, check	Buy now
17	66M2441112 Diaphragm	Buy now
18	66M2442300 Spring, diaphragm	Buy now
19	66M1313110 Plunger	Buy now
20	66M2445400 Spring	Buy now
21	66M2444400 Screw	Buy now
22	66M2447102 Diaphragm	Buy now
23	6E71432500 Screw, pan head	Buy now
24	9538004600 Nut,hex	Buy now
25	66M2437400 Pin	Buy now
26	9010106032 Bolt	Buy now
27	9038706M17 Collar, lever 1	Buy now
28	9020106106 Washer, plate	Buy now
29	9321020M65 O-ring	Buy now
30	6AH2431300 Pipe 3	Buy now

Fuel



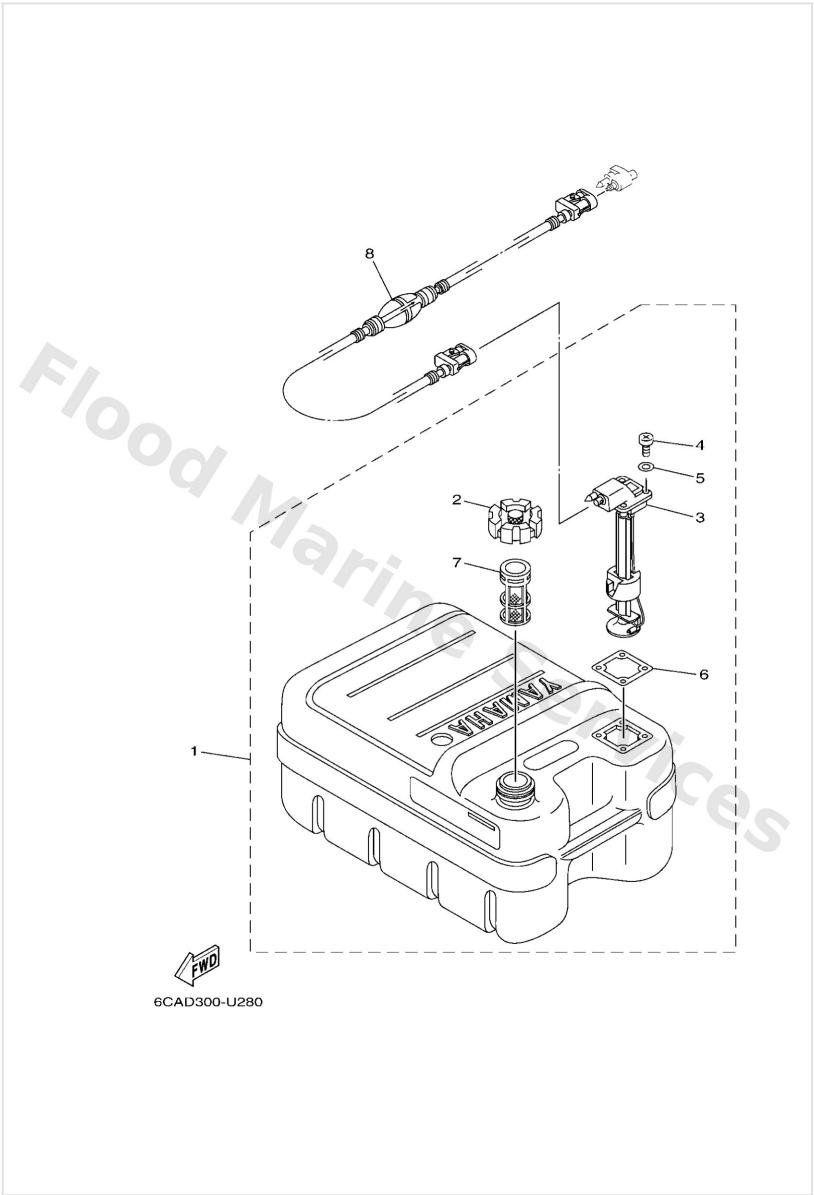
Ref	Part	
32	6AH2432100 Pipe 10	Buy now
33	6AH2432200 Pipe 11	Buy now
34	9044509026 Hose (I420)	Buy now
35	6AH2432300 Pipe 12	Buy now
36	9046511M10 Clamp	Buy now
37	6AH2432400 Pipe 13	Buy now
38	6882437800 Pipe, joint	Buy now
39	6C52437800 Pipe, joint 4	Buy now
40	9046409018 Clamp	Buy now
41	62Y2810001 Tool kit AP	Buy now
42	6AG281997JD0 Manual,Owner's UR (NL)	Buy now
42	6AG281997JE0 Manual,Owner's UR (E)	Buy now
42	6AG281997JF0 Manual,Owner's UR (F)	Buy now
42	6AG281997JG0 Manual,Owner's UR (D)	Buy now
42	6AG281997JH0 Manual,Owner's UR (I)	Buy now

Fuel



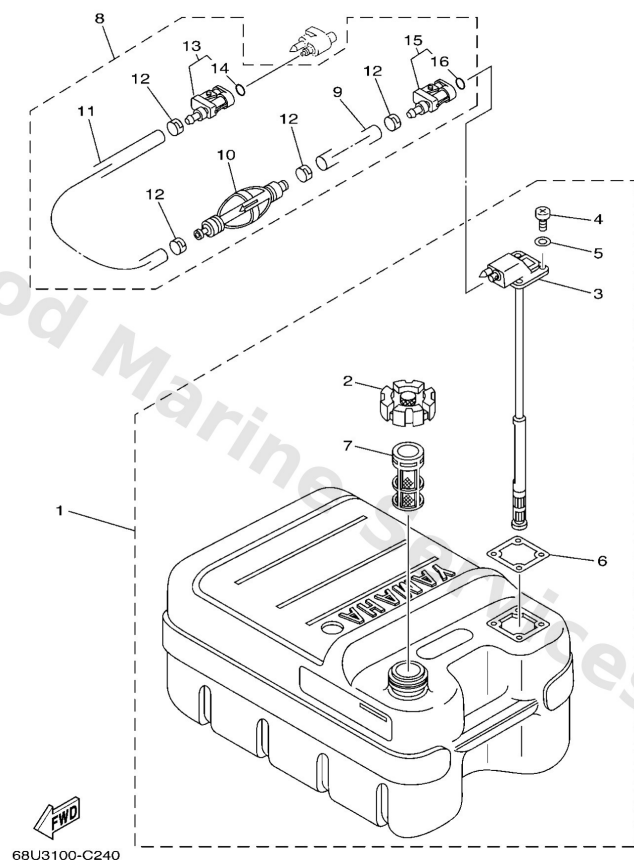
Ref	Part	
42	6AG281997JS0 Manual, Owner's UR (ES)	Buy now
43	6AG281998JK0 Manual, Owner's UR (DK)	Buy now
43	6AG281998JL0 Manual, Owner's UR (SF)	Buy now
43	6AG281998JM0 Manual, Owner's UR (S)	Buy now
43	6AG281998JN0 Manual, Owner's UR (N)	Buy now
43	6AG281998JP0 Manual, Owner's UR (P)	Buy now
43	6AG281998JR0 Manual, Owner's UR (GR)	Buy now

Fuel Tank 1



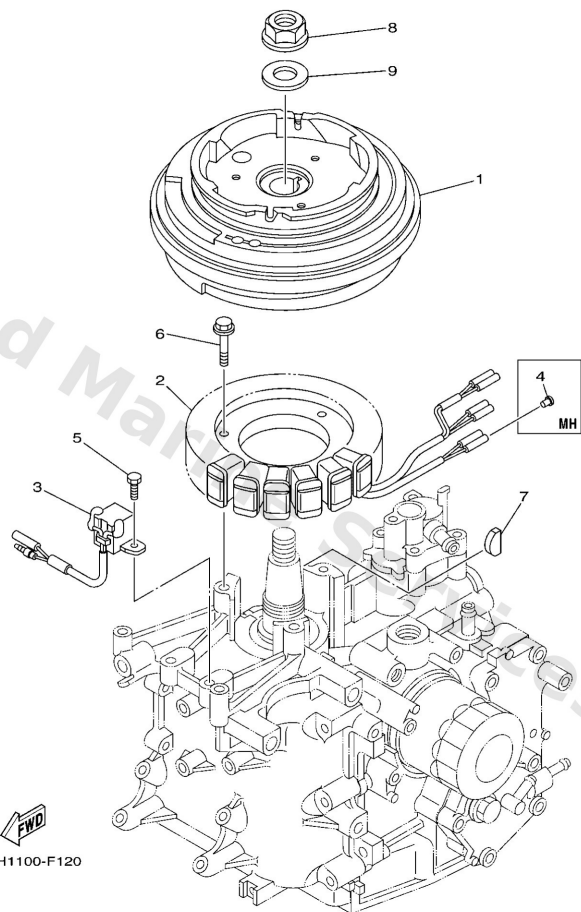
Ref	Part	
1	6YJ2420131 Fuel tank assembly AP EXCEPT FOR RUS	Buy now
2	6YJ2461001 Cap assembly	Buy now
3	6Y12426030 Fuel meter assembly WITH INDICATOR	Buy now
4	9015705M19 Screw, pan head	Buy now
5	6Y12432900 Seal	Buy now
6	6Y12426801 Gasket, fuel meter	Buy now
7	6YJ2416700 Strainer	Buy now
8	6YL2430654 Fuel pipe comp. 1 AP EXCEPT FOR RUS	Buy now

Fuel Tank 2



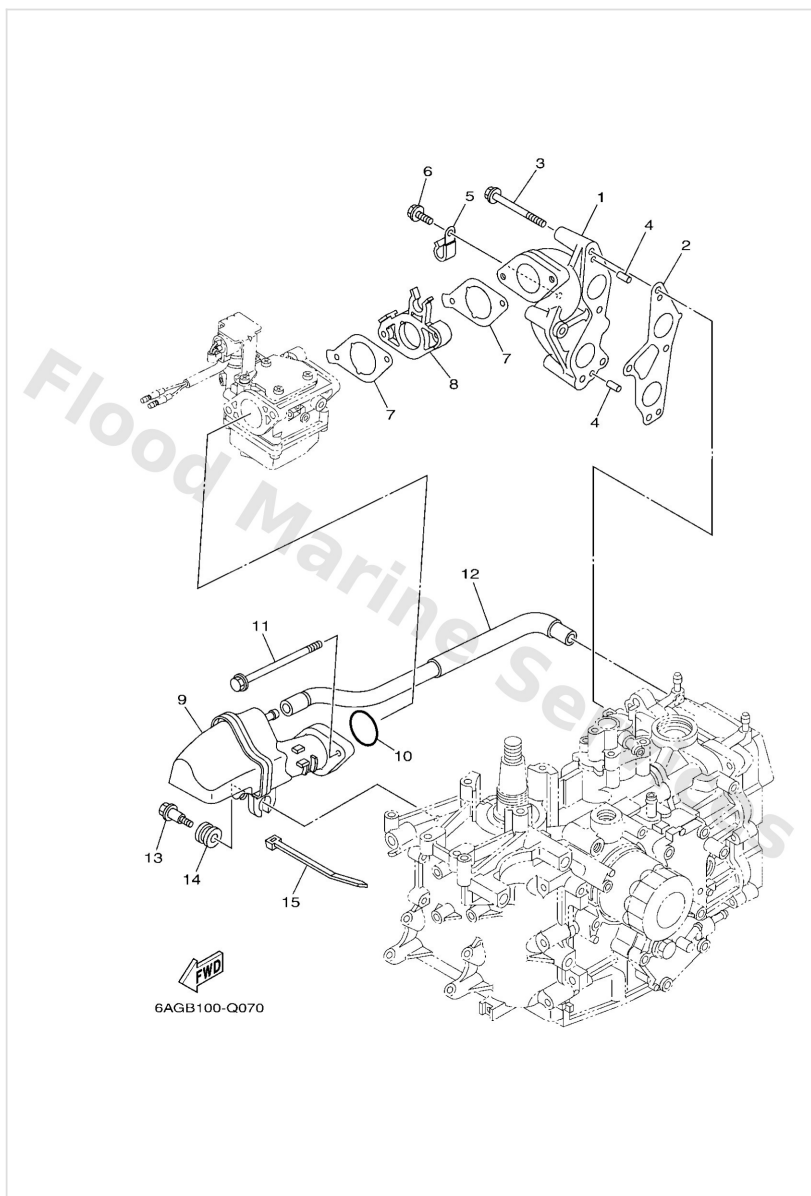
Ref	Part	
1	6YJ2420121 Fuel tank comp. AP FOR RUS	Buy now
2	6YJ2461001 Cap assembly	Buy now
3	6YJ2426011 Fuel meter assembly	Buy now
4	9015705M19 Screw, pan head	Buy now
5	6Y12432900 Seal	Buy now
6	6Y12426801 Gasket, fuel meter	Buy now
7	6YJ2416700 Strainer	Buy now
8	61J2430605 Fuel pipe comp. 1 AP FOR RUS	Buy now
9	9044511M58 Hose (L2050)	Buy now
10	61J2436000 Primer pump assembly	Buy now
11	9044511M57 Hose (L850)	Buy now
12	6502435151 Band 1	Buy now
13	6G12430505 Fuel pipe joint comp. 2	Buy now
14	9321008287 O-ring (655)	Buy now
15	6Y12430506 Fuel pipe joint comp. 2	Buy now

Generator



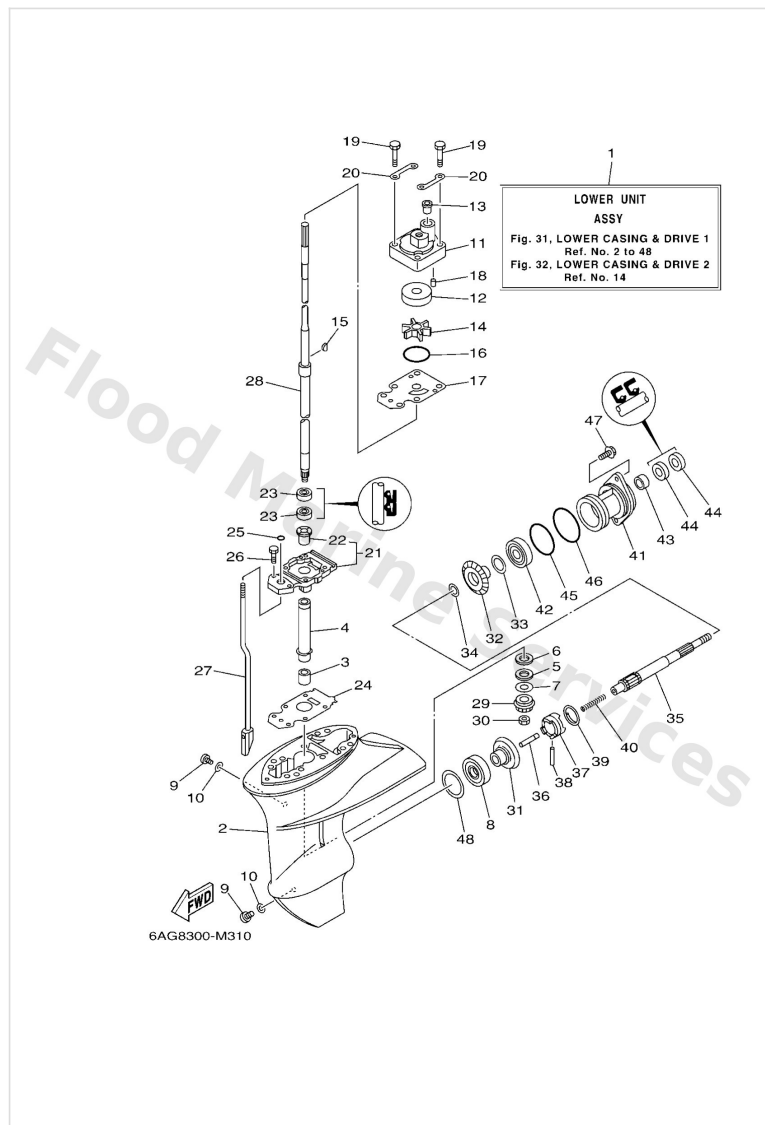
Ref	Part	
1	6AH8555000 Rotor assembly	Buy now
1	6AH8555010 Rotor assembly	Buy now
2	6AH8551000 Stator assembly	Buy now
3	6AH8558000 Coil, pulser	Buy now
4	7038211901 Cover, lead wire	Buy now
5	9709505012 Bolt, hexagon	Buy now
6	95D9506030 Bolt, flange deep recess	Buy now
7	9028005013 Key, woodruff	Buy now
8	9017916M05 Nut (689)	Buy now
9	9020116M44 Washer (689)	Buy now

Intake



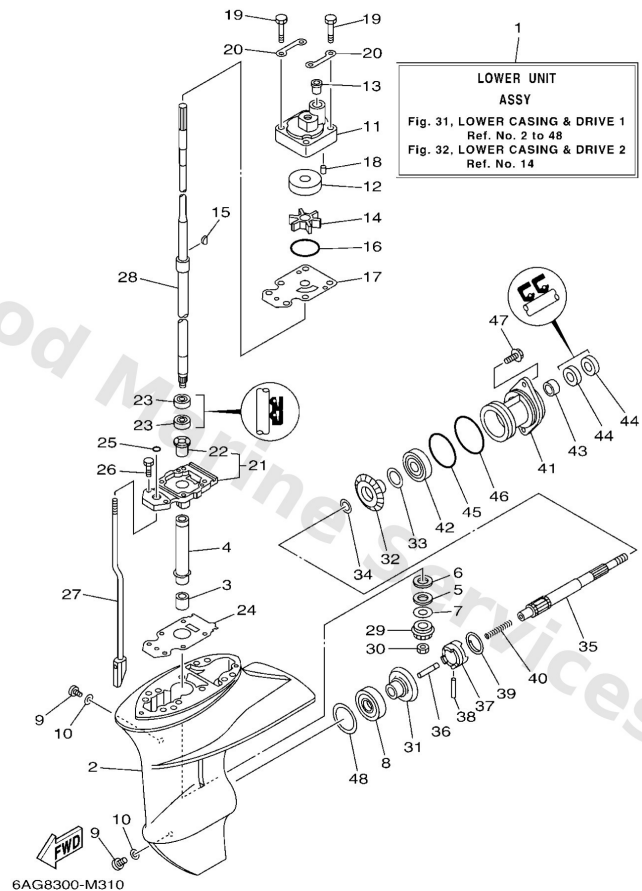
Ref	Part	
1	6AH136410094 Manifold 1	Buy now
2	6AH1364500 Gasket, manifold 1	Buy now
3	97E9506555 Bolt, hexagon w/w deep recess	Buy now
4	9169050014 Pin, spring (647)	Buy now
5	9046508M83 Clamp	Buy now
6	97E9506512 Bolt, hexagon w/w deep recess	Buy now
7	6AH1364600 Gasket, manifold 2	Buy now
8	6AH1427100 Insulator	Buy now
9	6AH1444000 Silencer assembly, intake	Buy now
10	9321035M86 O-ring(6I2)	Buy now
11	95D9506100 Bolt, flange deep recess	Buy now
12	6AH1537300 Pipe, breather	Buy now
13	9010906MA1 Bolt	Buy now
14	9048016616 Grommet	Buy now
15	9046513M18 Clamp	Buy now

Lower Casing & Drive 1



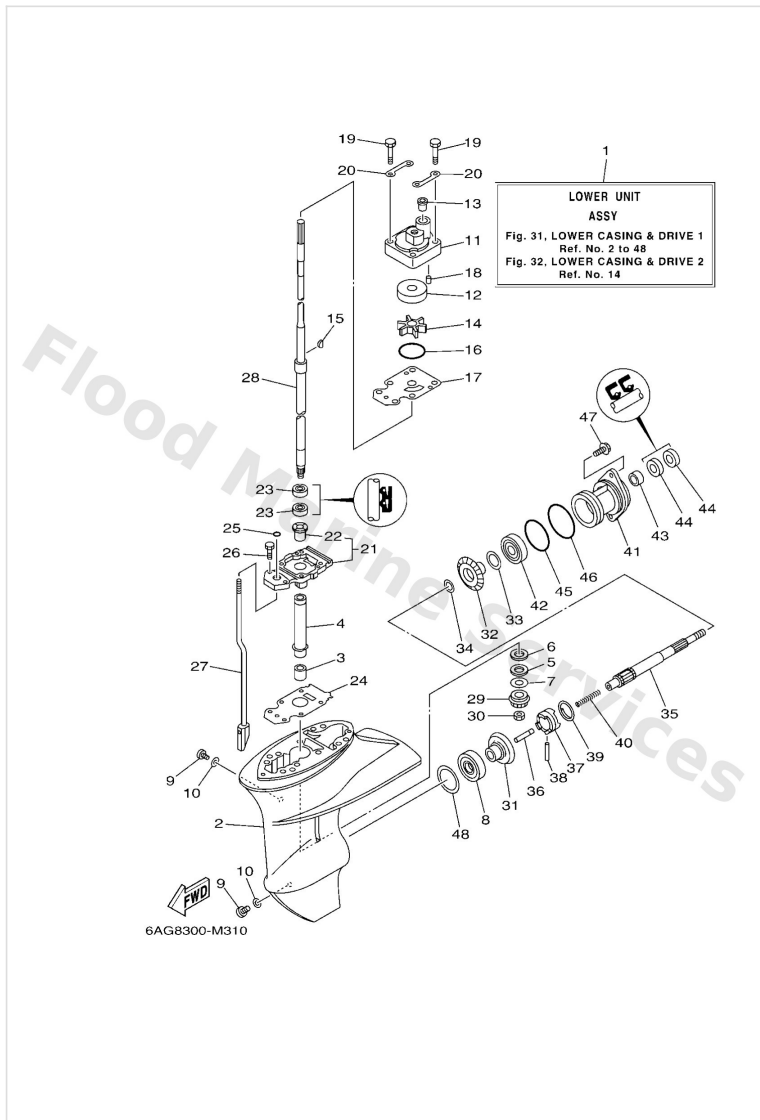
Ref	Part	
1	6AH45300038D Lower Unit assembly S(17.1")	Buy now
1	6AH45300138D Lower Unit assembly L(22.1")	Buy now
2	6AH45311008D Casing, lower	Buy now
3	93315314V8 Bearing, needle (6e7)	Buy now
4	63V4553600 Sleeve, drive shaft	Buy now
5	9020914011 Washer	Buy now
6	9020115017 Washer, plate	Buy now
7	6E84558710 Shim (t:1.13mm) UR	Buy now
7	6E84558730 Shim (t:1.20mm) UR	Buy now
8	9333200005 Brg,cyl-cal roller 0.19g nt	Buy now
9	9034008002 Plug, straight screw	Buy now
10	9043008003 Gasket	Buy now
11	6AH4431100 Housing, water pump	Buy now
12	63V4432200 Insert, cartridge	Buy now
13	6L24436701 Damper, water seal 3	Buy now

Lower Casing & Drive 1



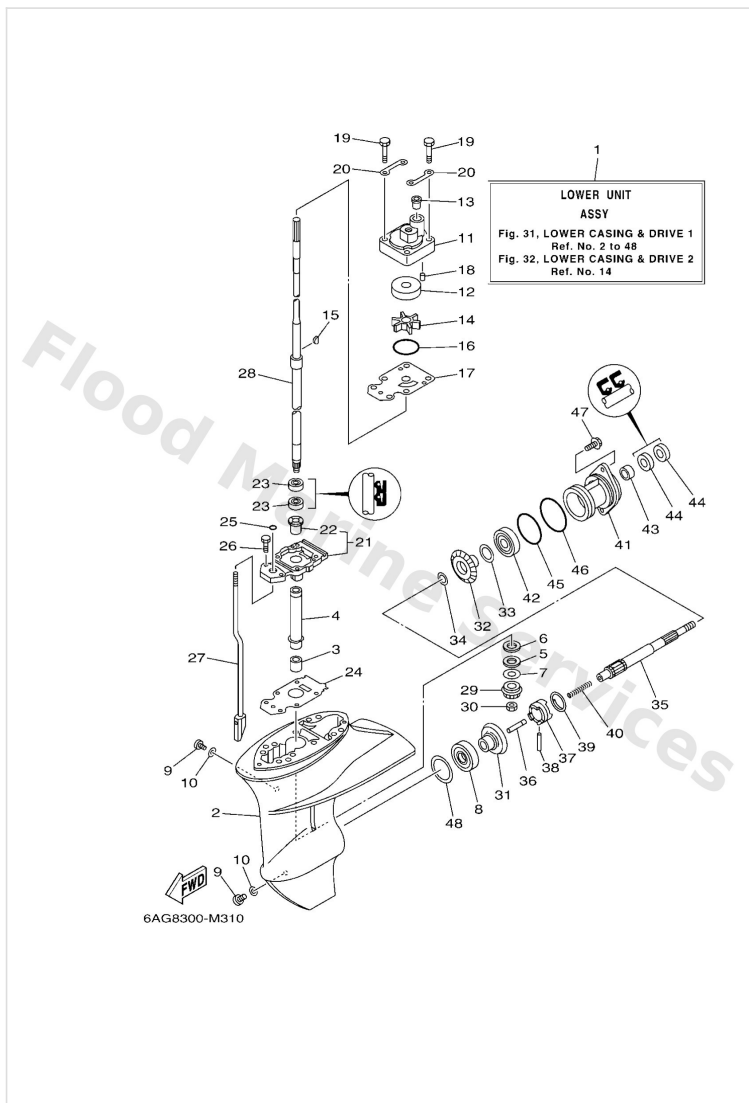
Ref	Part	
14	63V4435201 Impeller	Buy now
15	6644433800 Key, woodruff	Buy now
16	9321049046 O-ring (620)	Buy now
17	68T4432300 Outer plate, cartridge	Buy now
18	9360412M07 Pin, dowel (688)	Buy now
19	97D9508045 Bolt, hexagon deep recess	Buy now
20	63V4432801 Plate	Buy now
21	69G4533101CA Housing, bearing	Buy now
22	6264531609 Bushing, drive shaft 1	Buy now
23	9310120001 Oil seal	Buy now
24	69G45315A0 Packing, lower casing	Buy now
25	9321006ME6 O-ring	Buy now
26	9708008025 Screw, bind(j36)	Buy now
27	6AH4415001 Shift Cam assembly S(17.1")	Buy now
27	6AH4415011 Shift Cam assembly L(22.1")	Buy now

Lower Casing & Drive 1



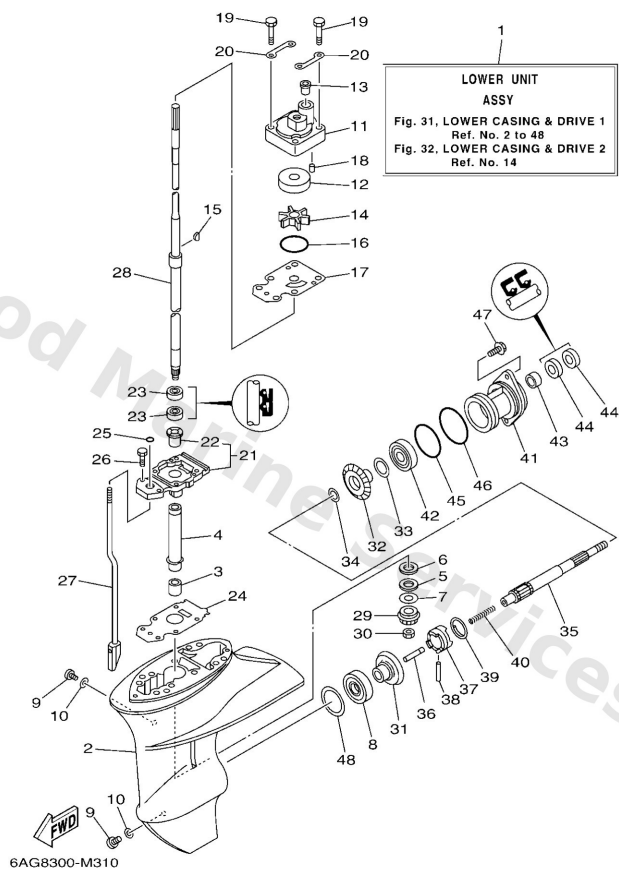
Ref	Part	
28	6AH4551000 Drive shaft assembly S(17.1")	Buy now
28	6AH4551010 Drive shaft assembly L(22.1")	Buy now
29	63V4555100 Pinion	Buy now
30	9017908M06 Nut (6e7)	Buy now
31	6E74556001 Gear	Buy now
32	6E74557100 Gear 2	Buy now
33	6264557700 Shim (t:0.10mm) UR	Buy now
33	6264557710 Shim (t:0.20mm) UR	Buy now
33	6264557720 Shim (t:0.30mm) UR	Buy now
33	6264557730 Shim (t:0.40mm) UR	Buy now
33	6264557740 Shim (t:0.50mm) UR	Buy now
34	9020117682 Washer, plate (2k7)	Buy now
35	6834561100 Shaft propeller	Buy now
36	6504563500 Plunger, shift	Buy now
37	6824563100 Clutch, dog	Buy now

Lower Casing & Drive 1



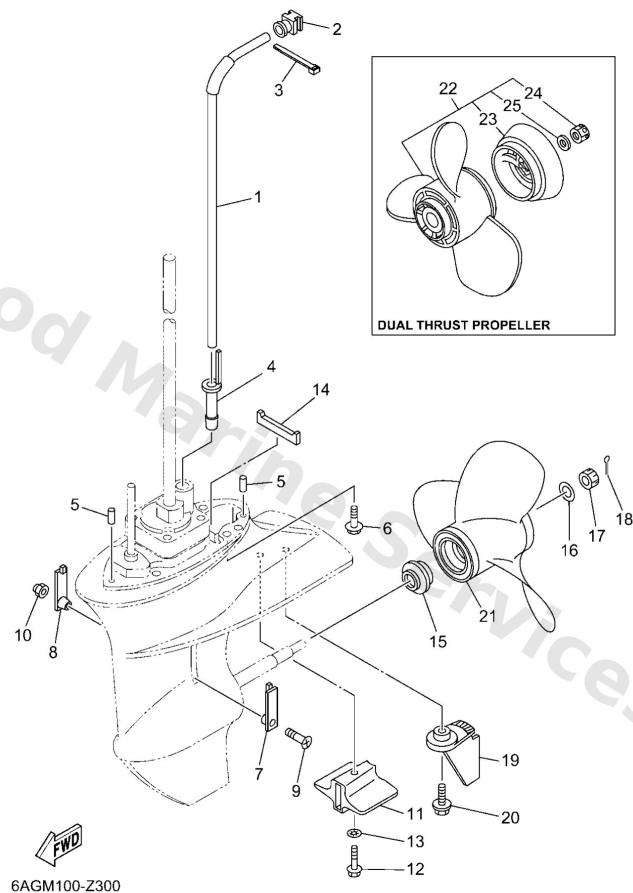
Ref	Part	
38	9025005010 Pin straight 648456320000	Buy now
39	6484563311 Ring, cross pin	Buy now
40	90501150A0 Spring, compression	Buy now
41	68345361028D Cap, lower casing	Buy now
42	9330600501 Bearing(1ff)	Buy now
43	93315317U2 Brg,cyl-cal roller 14g (683)	Buy now
44	9310117054 Oil seal (17x30x6-650)	Buy now
45	9321057M09 O-ring (683)	Buy now
46	9321056M80 O-ring(6j8)	Buy now
47	9011906321 Bolt, with washer	Buy now
48	6644556701 Shim (t:0.10mm) UR	Buy now
48	6644556710 Shim (t:0.12mm) UR	Buy now
48	6644556720 Shim (t:0.15mm) UR	Buy now
48	6644556730 Shim (t:0.18mm) UR	Buy now
48	6644556740 Shim (t:0.30mm) UR	Buy now

Lower Casing & Drive 1



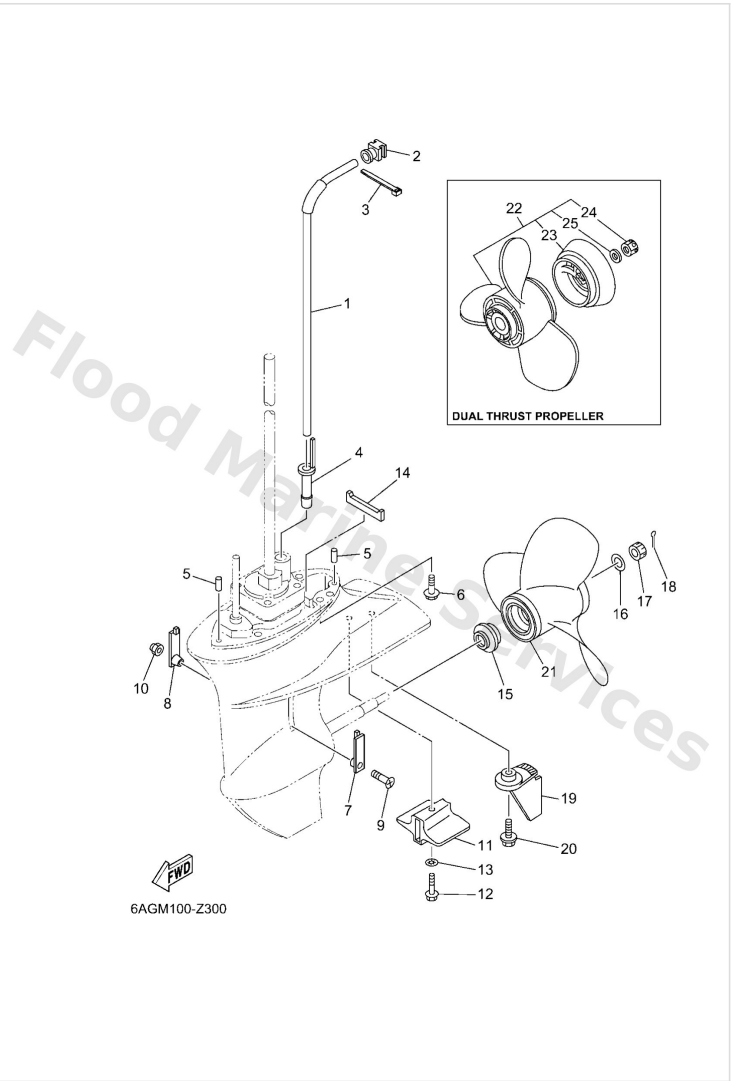
Ref	Part	
48	6644556750 Shim (t:0.40mm) UR	Buy now
48	6644556760 Shim (t:0.50mm) UR	Buy now

Lower Casing & Drive 2



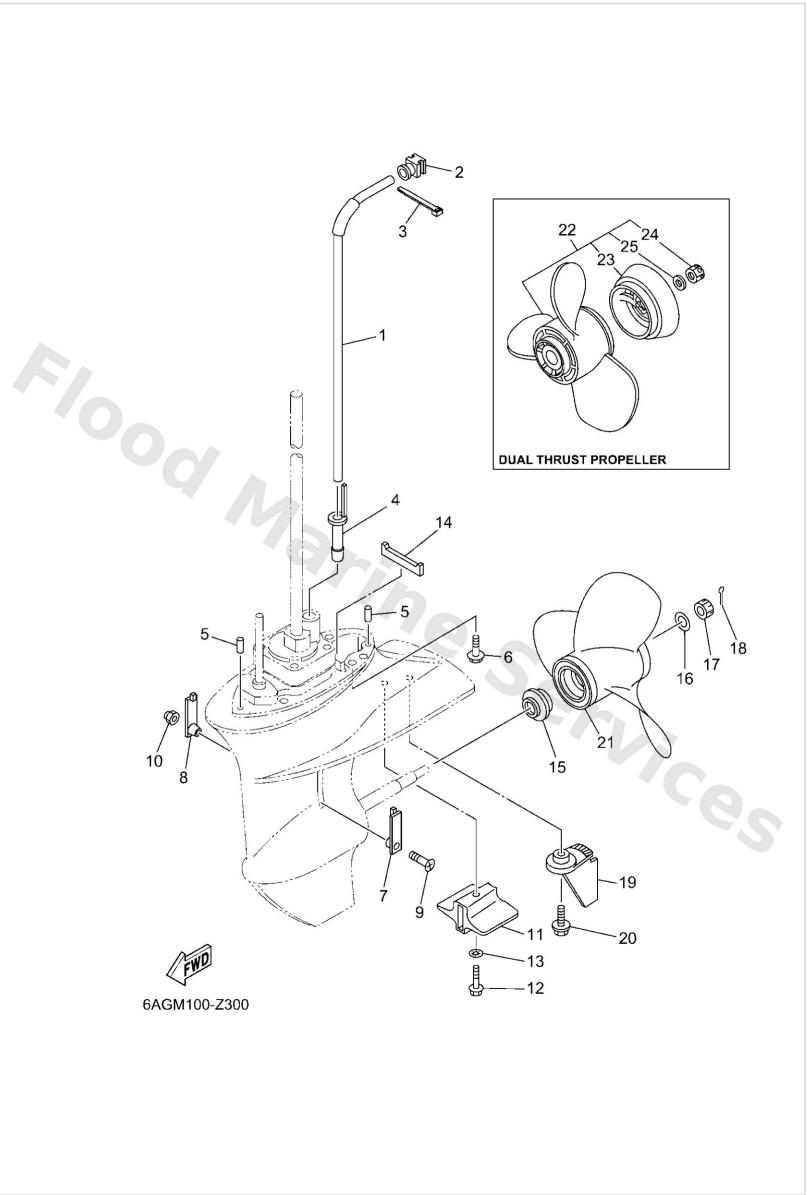
Ref	Part	
1	6AH4436101 Tube, water 1 S(17.1")	Buy now
1	6AH4436111 Tube, water 1 L(22.1")	Buy now
2	6AH4436501 Damper, water seal 1	Buy now
3	9046511M10 Clamp	Buy now
4	6AH4436801 Rubber, water seal 4	Buy now
5	9360412M07 Pin, dowel (688)	Buy now
6	9011908205 Bolt, with washer	Buy now
7	6G14521400 Cover, water inlet	Buy now
8	63V4521500 Cover, water inlet	Buy now
9	9015205011 Screw, countersunk	Buy now
10	9018505002 Nut nylon (sus)(ex4)	Buy now
11	6AH4525100 Anode	Buy now
12	95D9506035 Bolt, flange deep recess	Buy now
13	9299006300 Washer, tooth	Buy now
14	63V4537500 Damper, seal	Buy now

Lower Casing & Drive 2



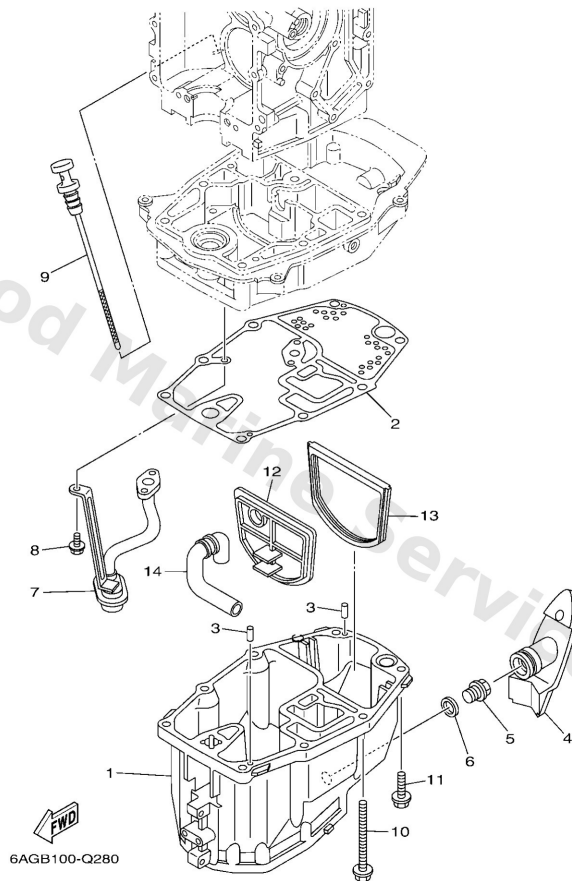
Ref	Part	
15	6E74598701 Spacer	Buy now
16	9020110M01 Washer, plate(6m7)	Buy now
17	9017110M01 Nut castle (683)	Buy now
18	9149030025 Pin cotter	Buy now
19	6AH45371A0 Tab-trim	Buy now
20	9011906311 Bolt, with washer	Buy now
21	63V4594510 Propeller (3x9-1/4 x9 -j1) UR	Buy now
21	63V4594700 Propeller (3x9-1/4 x8 -j) UR	Buy now
21	63V4595210 Propeller (3x9-1/4 x10 -j1) UR	Buy now
21	6834594300 Propeller (3x9-1/4"x10-1/2"-j) UR	Buy now
21	6834594900 Propeller (3x9-1/2"x6-1/2"-j) UR	Buy now
21	6834595200 Propeller (3X9-1/4"x9-3/4"-j) UR	Buy now
21	63V4594110 Propeller (3x9-1/4 x12 -j1) UR	Buy now
21	63V4594310 Propeller (3x9-1/4 x11 -j1) UR	Buy now
21	6834594100 Propeller (3x9-1/4"x12"-j) UR	Buy now

Lower Casing & Drive 2



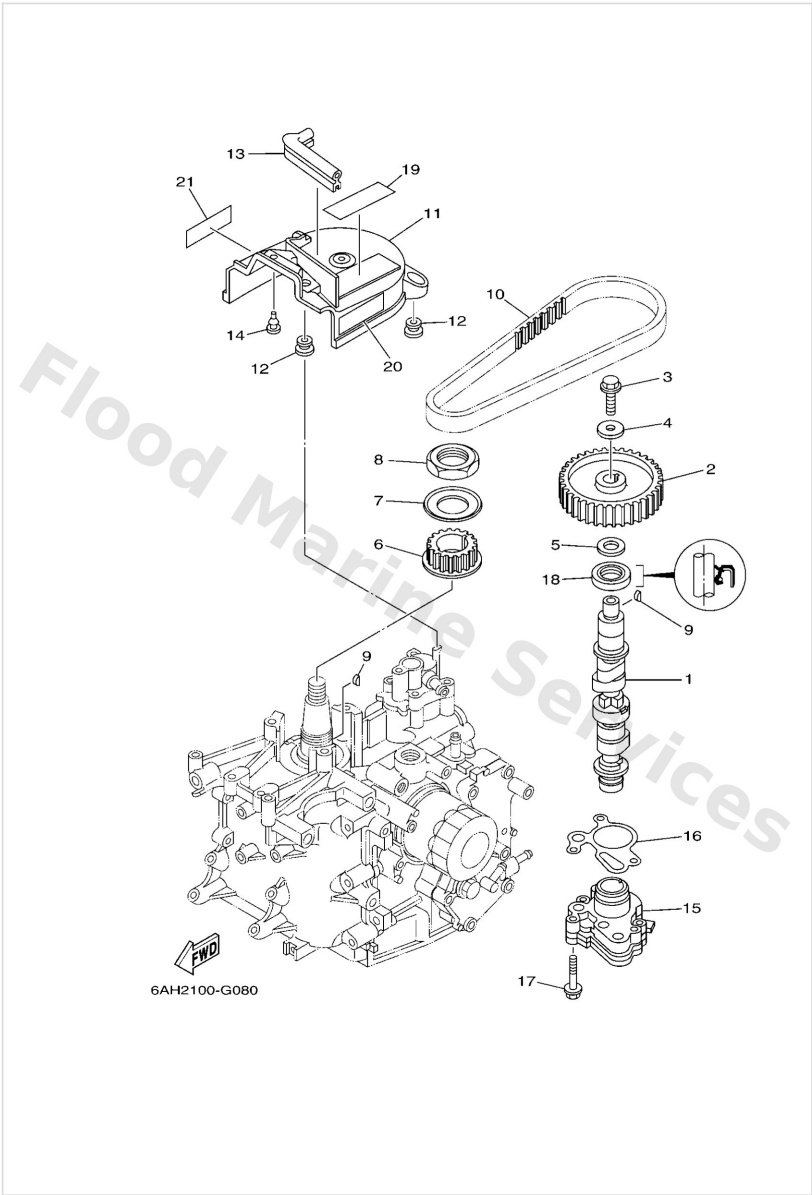
Ref	Part	
22	683W459102 Propeller (3x9-3/4 x8 -j) UR	Buy now
22	683W459202 Propeller (3x9-3/4"x6-1/2"-j) UR	Buy now
23	6E74598600 Ring, deflector	Buy now
24	9017110M07 Nut, castle(6g8)	Buy now
25	9020110M02 Washer, plate(6g9)	Buy now

Oil Pan



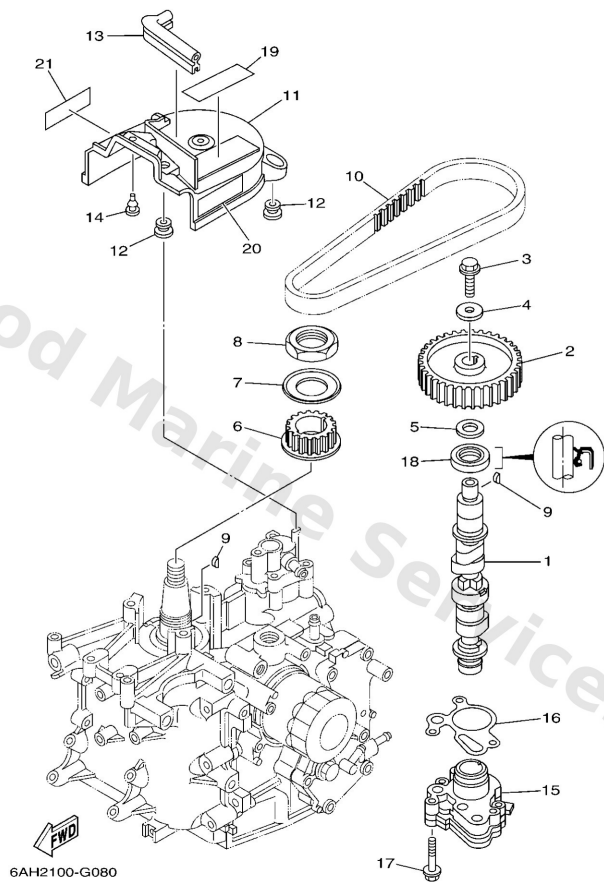
Ref	Part	
1	6AH1531100CA Oil pan	Buy now
2	6AH1531211 Gasket, oil pan	Buy now
3	9360412M07 Pin, dowel (688)	Buy now
4	6AH1531600 Damper, engine mount 1	Buy now
5	9034014M06 Plug, straight screw(62y)	Buy now
6	9043014M09 Gasket	Buy now
7	6AH1341100 Strainer, oil	Buy now
8	9751306516 Bolt, hexagon deep recess	Buy now
9	6AH1536210 Plug, oil level	Buy now
10	9011908103 Bolt, with washer	Buy now
11	97E9508530 Bolt, hexagon w/w deep recess	Buy now
12	6AH4512600 Plate, seal damper	Buy now
13	6AH4511500 Gasket, upper casing	Buy now
14	6AH4513500 Pipe	Buy now

Oil Pump



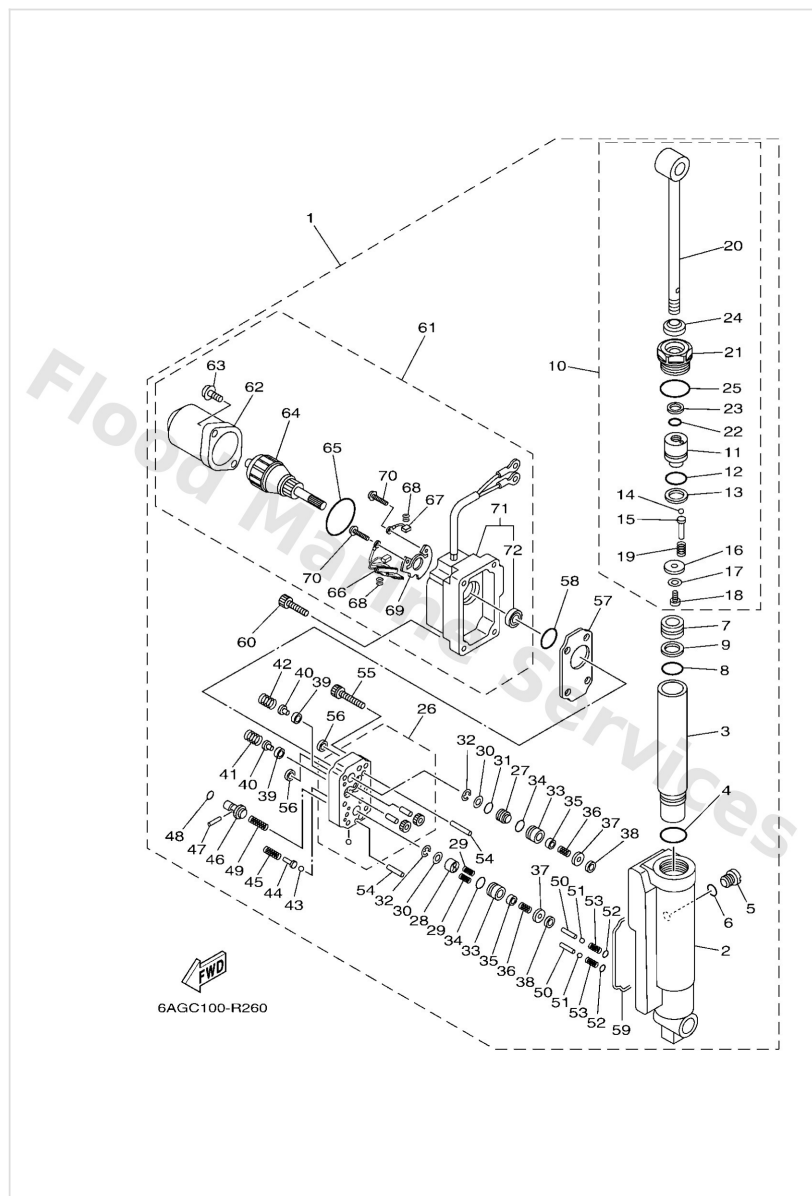
Ref	Part	
1	6AH1217001 Camshaft assembly 1	Buy now
2	6AH1153701 Gear, driven	Buy now
3	90105081A7 Bolt, washer based(jn9)	Buy now
4	9020108784 Washer, plate (3l7)	Buy now
5	9020115423 Washer, plate(663)	Buy now
6	6AH1153600 Gear, drive	Buy now
7	6AH1155700 Washer 1	Buy now
8	9017030003 Nut	Buy now
9	9028003M01 Key woodruff 146115450000	Buy now
10	6AH4624100 Belt	Buy now
11	6AH4629700 Cover, dust	Buy now
12	9048010627 Grommet	Buy now
13	6AH4261700 Damper, form	Buy now
14	9048006M19 Grommet (6e3)	Buy now
15	6AH1330000 Oil pump assembly	Buy now

Oil Pump



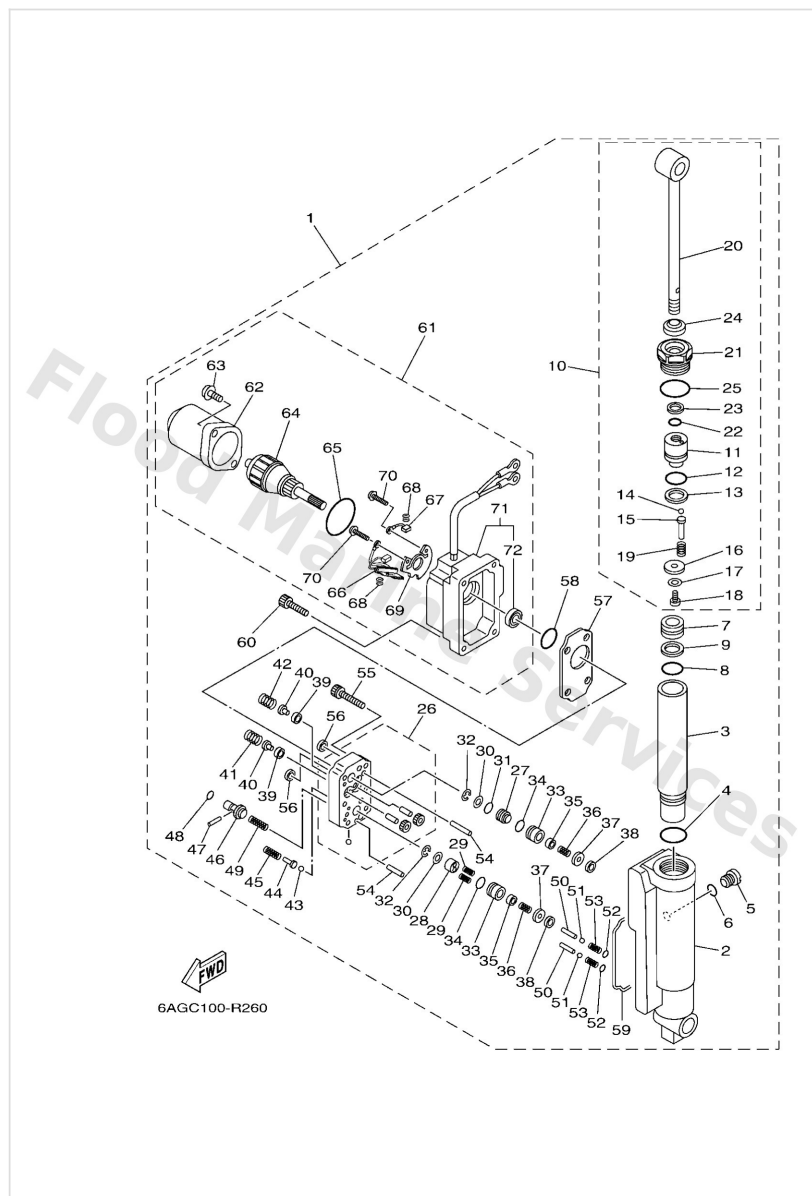
Ref	Part	
16	6AH1332911 Gasket, pump cover	Buy now
17	9010506035 Bolt, flange	Buy now
18	9310222010 Oil seal	Buy now
19	6AH1343761 Mark, caution	Buy now
20	6EE8199441 Label, Safety	Buy now
21	6EE8199451 Label, Safety	Buy now

Power Tilt Assy



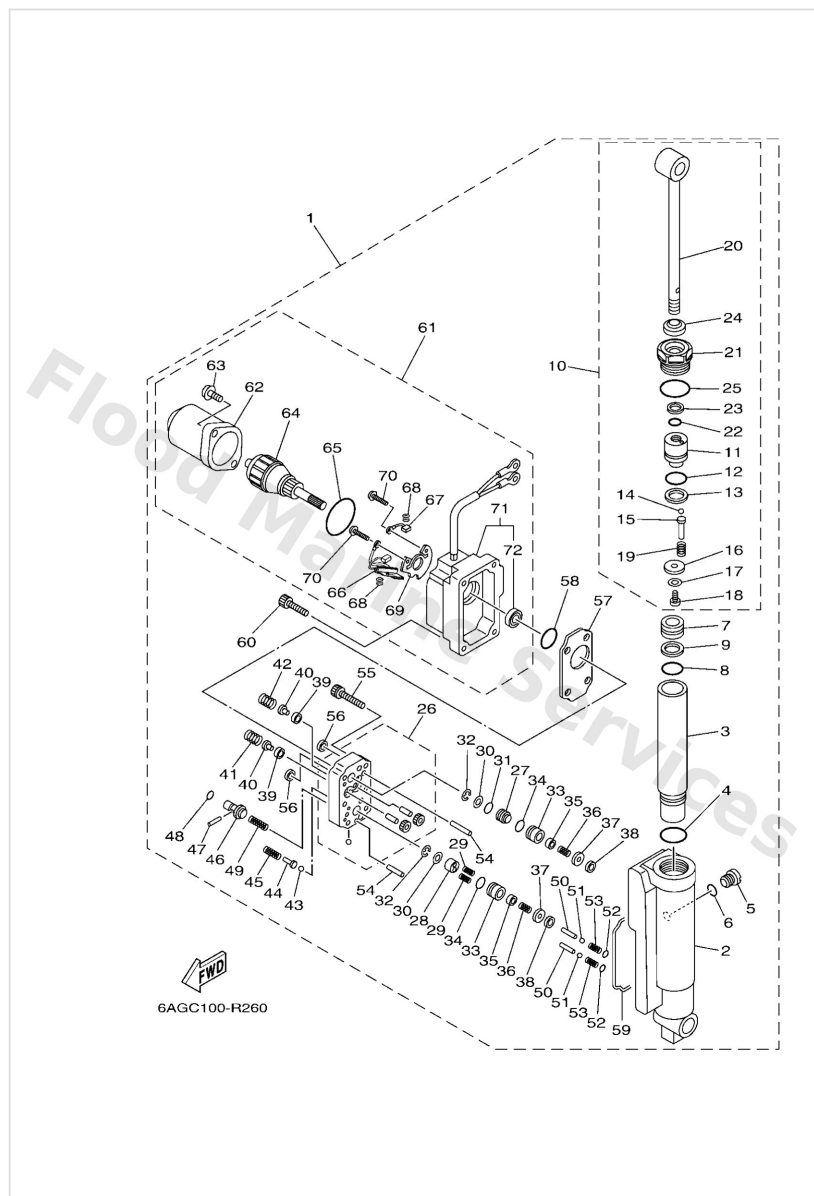
Ref	Part	
1	6AH43840028D Power tilt assembly	Buy now
2	6AH4380K00 Cylinder, tilt sub assembly	Buy now
3	6AH2247100 Cylinder, shock absorber	Buy now
4	93210320A7 O-ring	Buy now
5	6H14388E11 Plug, tapper screw	Buy now
6	9321007003 O-ring (11m)	Buy now
7	6AH4381400 Piston, free	Buy now
8	9321024709 O-ring(1hx)	Buy now
9	6C54387100 Ring, back up	Buy now
10	6AH4381000 Tilt piston sub assembly	Buy now
11	6AH4380D00 Piston comp.	Buy now
14	9350108001 Ball	Buy now
15	6AH4386A00 Pin, absorber valve	Buy now
16	6AH4385E00 Plate, piston	Buy now
17	9290206200 Ybs66-6 washer, plain	Buy now

Power Tilt Assy



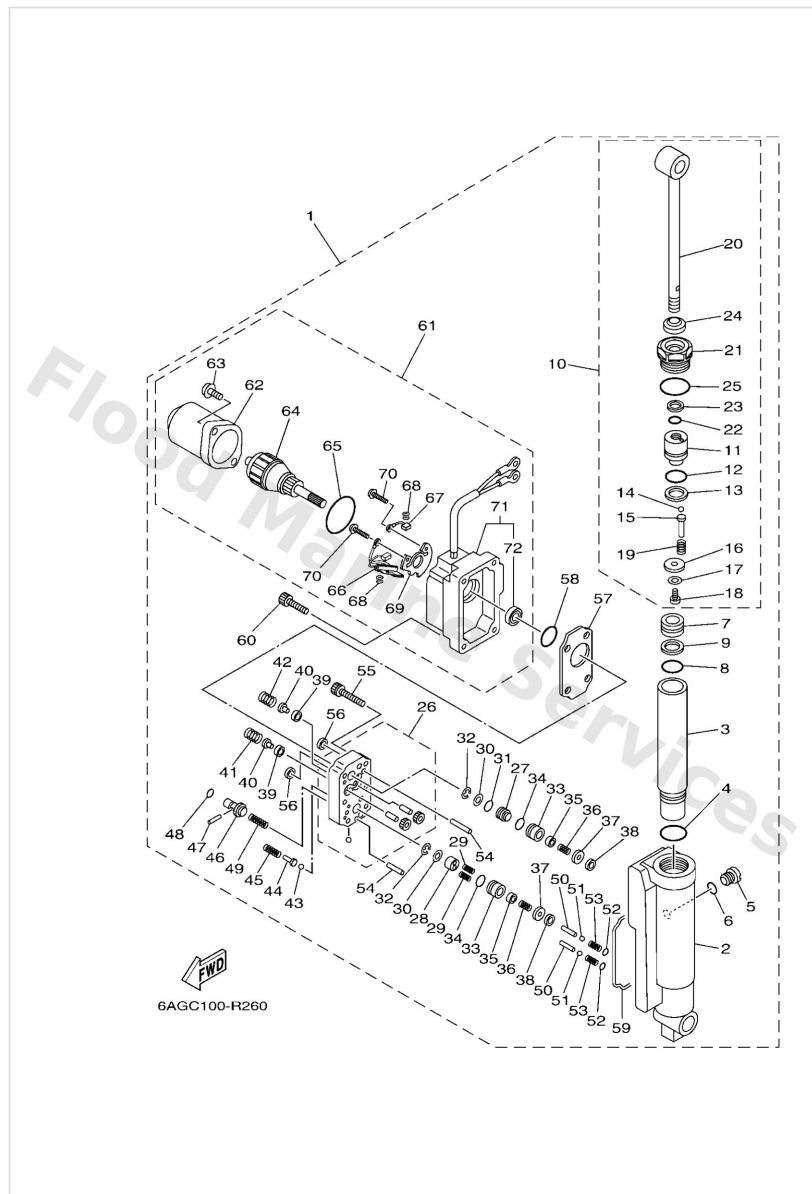
Ref	Part	
18	6AH4387800 Bolt, socket	Buy now
19	6AH4385700 Spring, absorber valve	Buy now
20	6AH4380100 Rod	Buy now
21	6AH4381100 Screw, cylinder end	Buy now
22	6H14386601 O-ring	Buy now
23	69A4387100 Ring, back up	Buy now
24	69A4381200 Seal, dust	Buy now
25	62X4386200 O-ring	Buy now
26	6AH4383000 Gear pump assembly	Buy now
27	69A4384100 Piston, shuttle	Buy now
28	69A4384M00 Piston, shuttle 2	Buy now
29	62Y4389400 Spring, shuttle return	Buy now
30	69A4384F00 Seal, main valve	Buy now
31	6H14388300 O-ring	Buy now
32	9900203600 Circlip(6I5)	Buy now

Power Tilt Assy



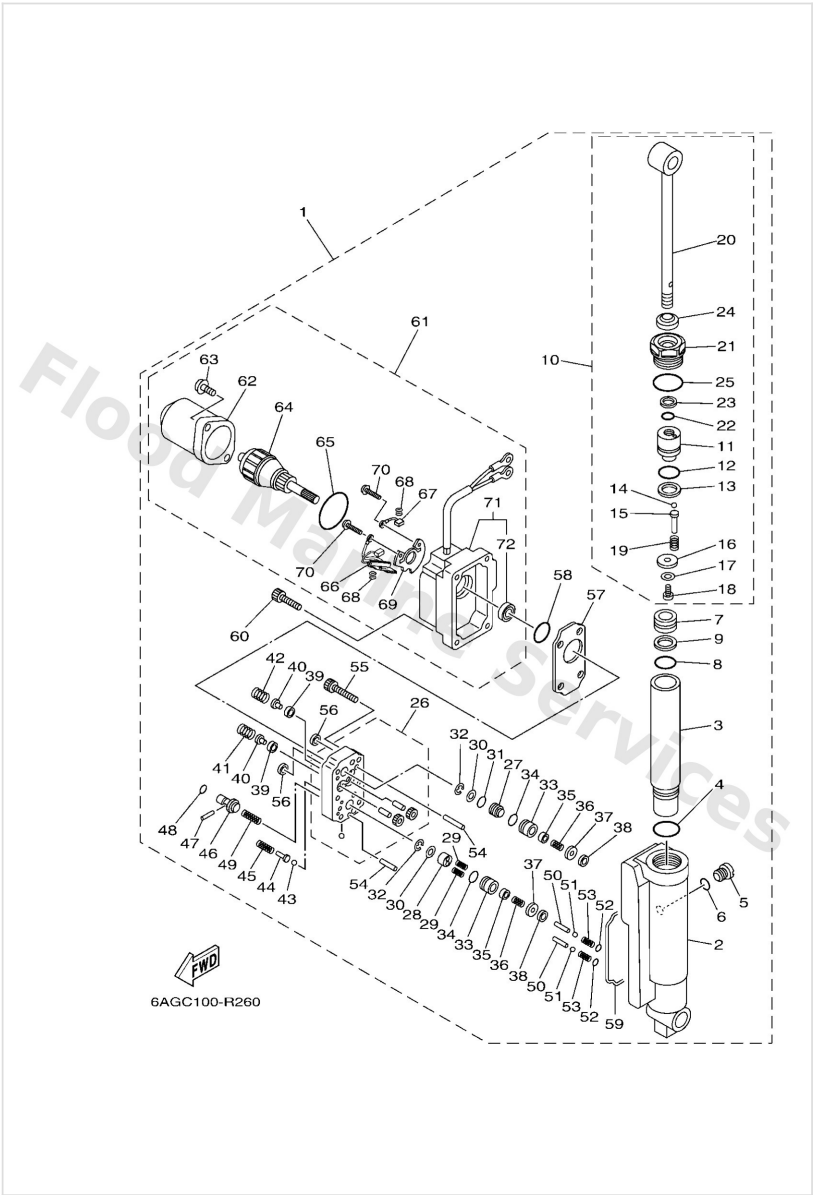
Ref	Part	
33	69G4382G00 Valve seat	Buy now
34	9321012N52 O-ring	Buy now
35	6T44380800 Seat valve comp. 1	Buy now
36	69G4385300 Spring, main valve	Buy now
37	69G4388F00 Spacer	Buy now
38	69J4381C00 Filter 3	Buy now
39	6H14384G11 Seal, relief valve	Buy now
40	6H14384410 Pin, valve support	Buy now
41	6F24385500 Spring, up relief	Buy now
42	6H14385610 Spring, down relief	Buy now
44	69A4386A00 Pin, absorber valve	Buy now
45	69A4382400 Spring, down relief 2	Buy now
46	69A4384810 Rod, manual release	Buy now
47	9360215250 Pin, dowel	Buy now
48	9321006001 O-ring (26h)	Buy now

Power Tilt Assy



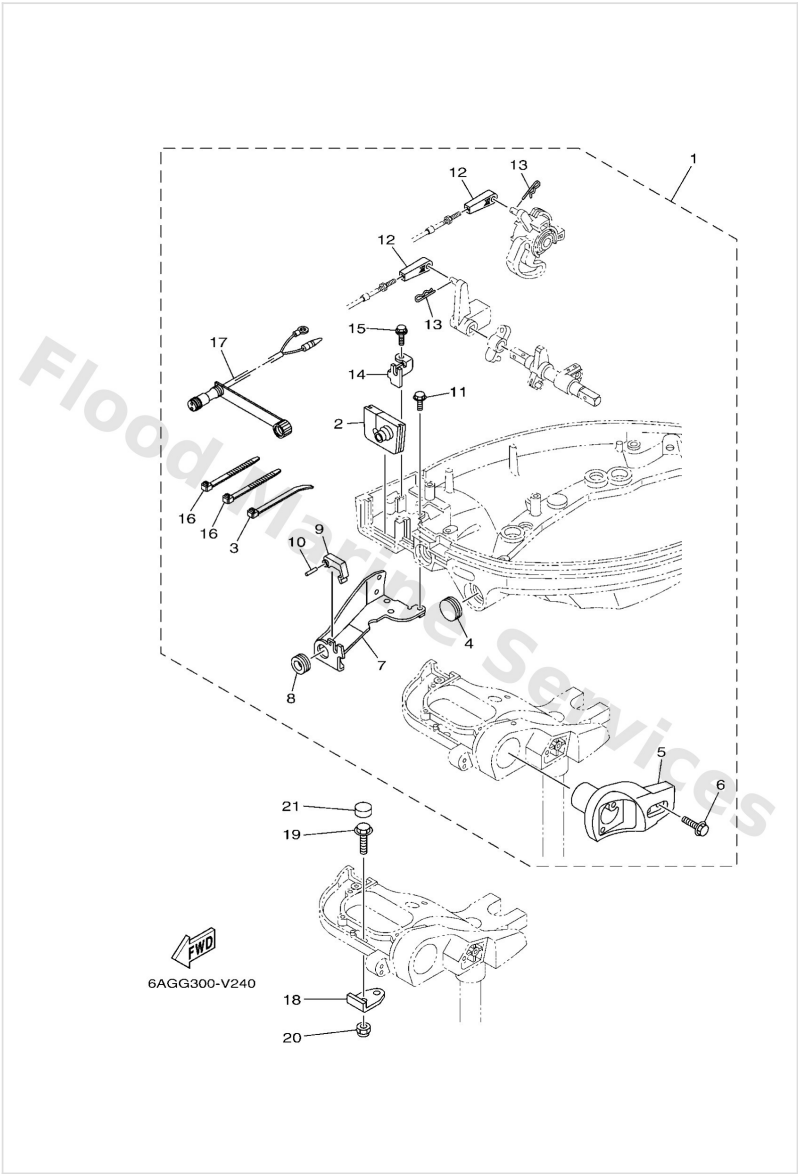
Ref	Part	
49	6AH4385400 Spring, manual release	Buy now
50	69A4381G00 Pin 1	Buy now
53	69A4384H00 Spring	Buy now
54	9360614081 Pin,dowel(296)	Buy now
55	9131205025 Bolt	Buy now
57	6AH4381J00 Plate	Buy now
58	N354386210 O-ring	Buy now
59	69A2312900 Gasket, drain plug	Buy now
60	69A4387800 Bolt, socket	Buy now
61	6AH4388000 Motor assembly	Buy now
62	6AH4380400 Stator assembly	Buy now
63	67C4387910 Screw, with washer	Buy now
64	67C4380511 Armature assembly	Buy now
65	67C4386210 O-ring	Buy now
66	67C8218110 Circuit breaker comp.	Buy now

Power Tilt Assy



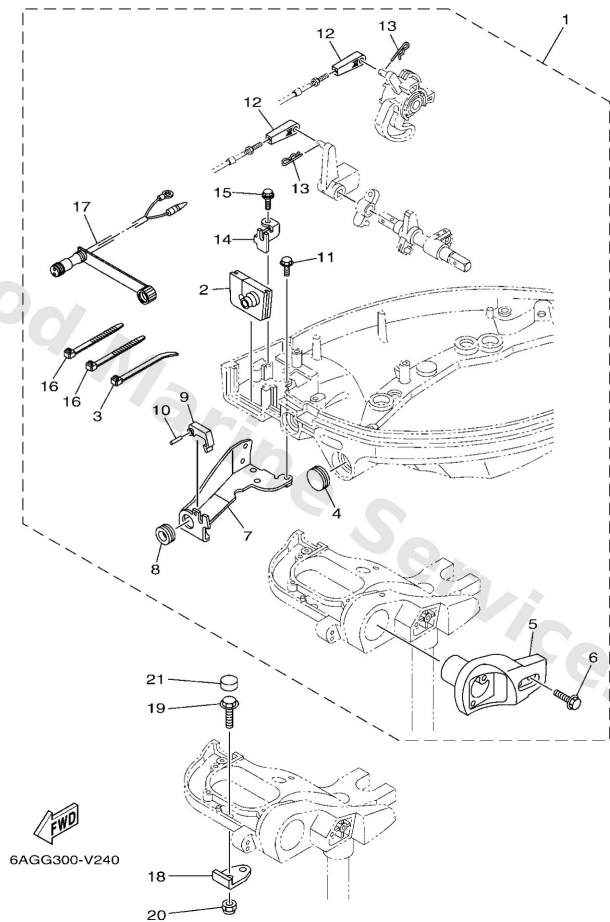
Ref	Part	
67	67C4389210 Brush 2	Buy now
68	67C4386K10 Spring, brush	Buy now
69	67C4380F10 Plate, brush holder	Buy now
70	9760204316 Screw, pan head with washer	Buy now
71	6AH4388100 Frame, end	Buy now
72	67C4388210 Oil seal	Buy now

Remo Con Attachment



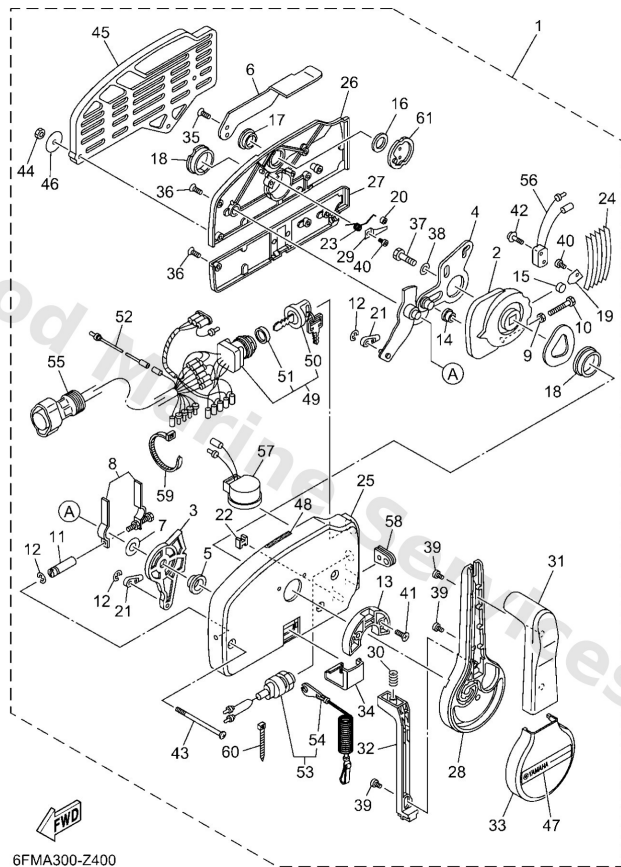
Ref	Part	
1	6AH4850102 Remote cont. attachment assembly. AP	Buy now
2	6AH4272411 Grommet	Buy now
3	9046511M10 Clamp	Buy now
4	65W4272611 Grommet	Buy now
5	6AH8377300 Bracket, switch	Buy now
6	97E9506530 Bolt, hexagon w/w deep recess	Buy now
7	6AH4853200 Bracket, remote control 2	Buy now
8	9048019031 Grommet(75v)	Buy now
9	6824853850 Clamp, cable	Buy now
10	9169030012 Pin, spring	Buy now
11	97E9506514 Bolt, hexagon w/w deep recess	Buy now
12	6FM4834400 Cable end, remote control	Buy now
13	9046818008 Clip 620436610000	Buy now
14	6AH4853100 Bracket, remote control 1	Buy now
15	9010906M86 Bolt	Buy now

Remo Con Attachment



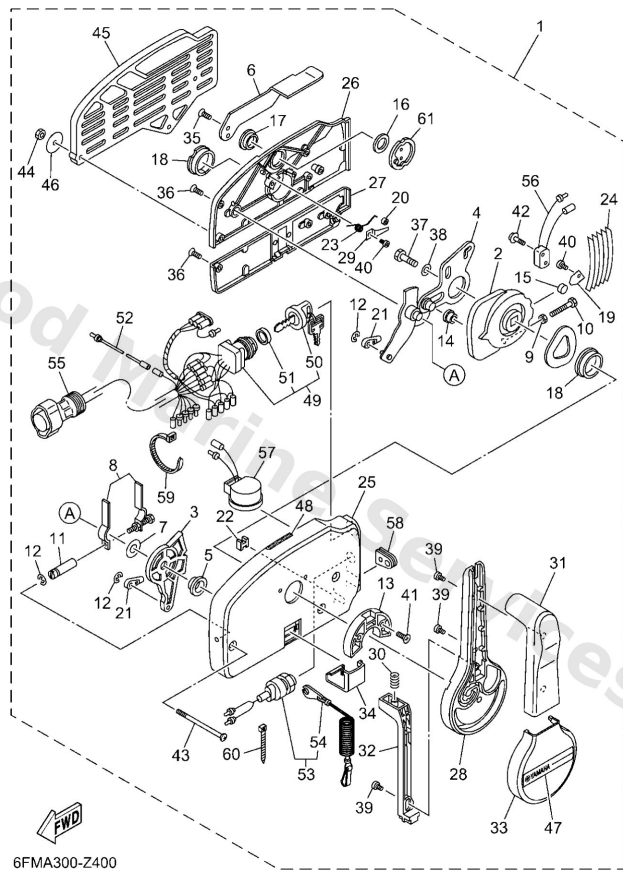
Ref	Part	
16	9046513M18 Clamp	Buy now
17	6D58434001 Socket cord assembly 1	Buy now
18	6AH4851101 Hook, steering AP	Buy now
19	97E9508525 Bolt, hexagon w/w deep recess AP	Buy now
20	9018508057 Nut, nylon (6j8) AP	Buy now
21	6AH4419400 Cap AP	Buy now

Remote Control Assy 1



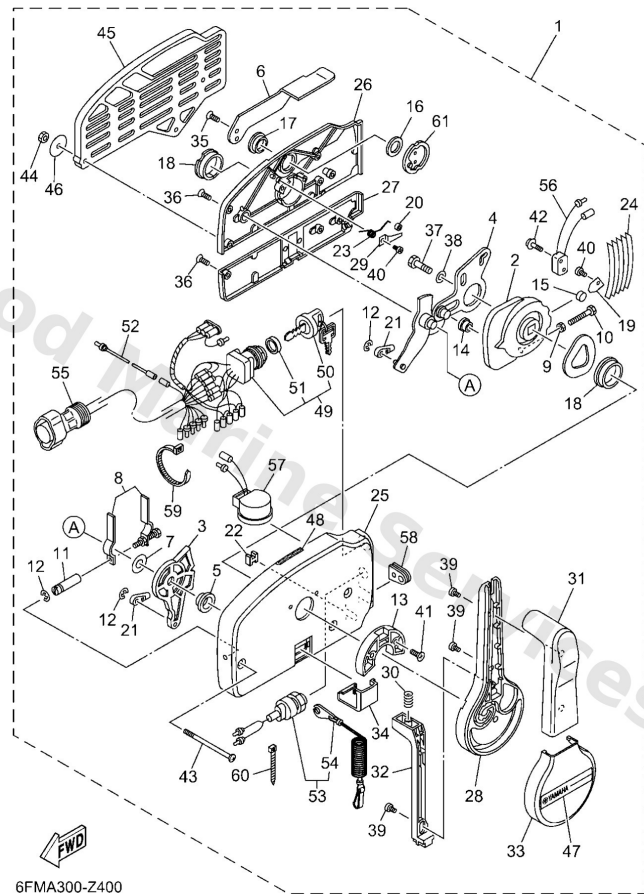
Ref	Part	
1	70348201B4 Remote control assembly (10p) AP WITHOUT PT/T SW.	Buy now
2	7034823200 Drive gear	Buy now
3	7034827100 Arm, shift	Buy now
4	7034826101 Arm, throttle	Buy now
5	7034823500 Bushing	Buy now
6	7034815210 Knob, free accel.	Buy now
7	7034826800 Spacer 3	Buy now
8	7034826400 Throttle, friction	Buy now
9	9538005600 Nut, hexagon (663)	Buy now
10	9738005025 Bolt	Buy now
11	7034826510 Shaft, friction	Buy now
12	9343006024 Circlip (701)	Buy now
13	7034824500 Plate, lock	Buy now
14	7034825200 Roller, cam	Buy now
15	7014824800 Roller, free accel	Buy now

Remote Control Assy 1



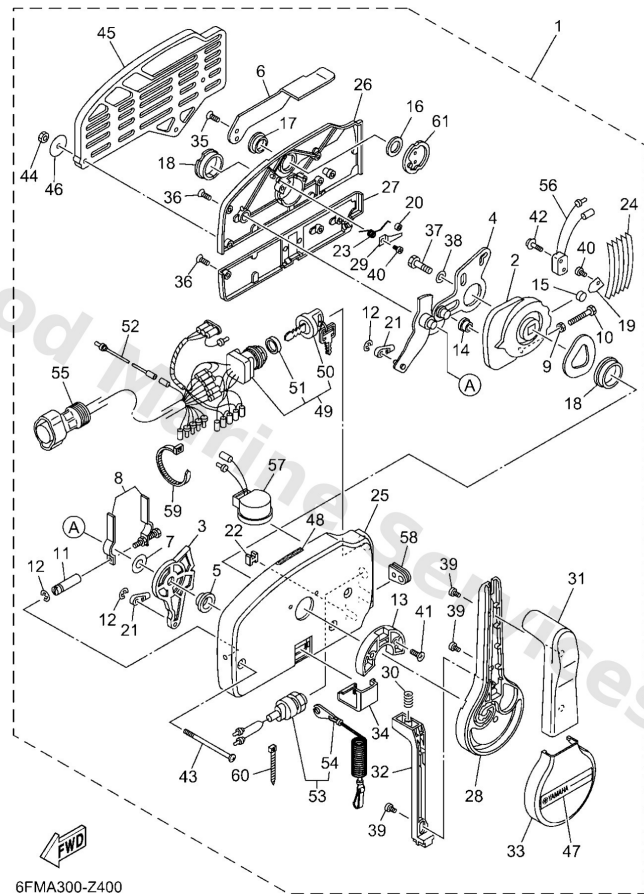
Ref	Part	
16	7034819800 Washer, wave 3	Buy now
17	7034824300 Bushing 3	Buy now
18	7034823600 Bushing	Buy now
19	7034818900 Retainer	Buy now
20	7034823400 Roller, detent	Buy now
21	7034834501 Cable end, remote control 2	Buy now
22	7034835801 Anchor, cable	Buy now
23	7034824400 Spring, free accel.	Buy now
24	7034823800 Spring, detent	Buy now
25	7034821110 Housing,1	Buy now
26	7034821210 Back plate 1	Buy now
27	7034821310 Back plate 2	Buy now
28	7034822110 Lever, control	Buy now
29	7034824600 Spacer 1	Buy now
30	7034822700 Spring, neutral lock	Buy now

Remote Control Assy 1



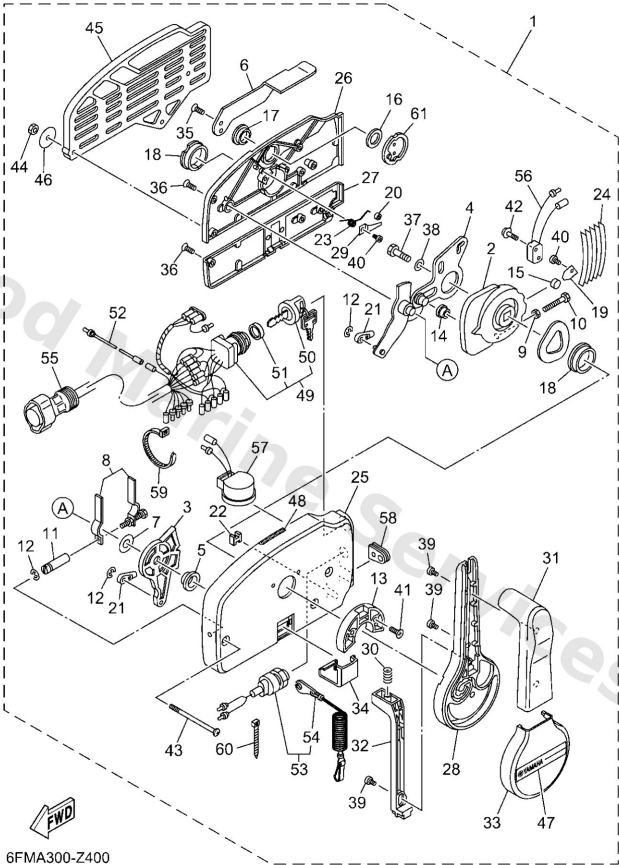
Ref	Part	
31	7034822230 Grip, control lever SINGLE	Buy now
32	7034822310 Lock, neutral	Buy now
33	7034822510 Cover	Buy now
34	7034821910 Cover, lead	Buy now
35	7034828100 Screw, flat head	Buy now
36	7034418920 Screw	Buy now
37	9738008030 Bolt, hexagon (fj1)	Buy now
38	9299008600 Washer, plain (663)	Buy now
39	7034812810 Screw 2	Buy now
40	9858004006 Screw, pan head (7h3)	Buy now
41	7034418940 Screw	Buy now
42	7034812900 Screw 3	Buy now
43	7034418930 Screw	Buy now
44	9538006600 Nut(661)	Buy now
45	7034829311 Spacer, remote control SINGLE	Buy now

Remote Control Assy 1



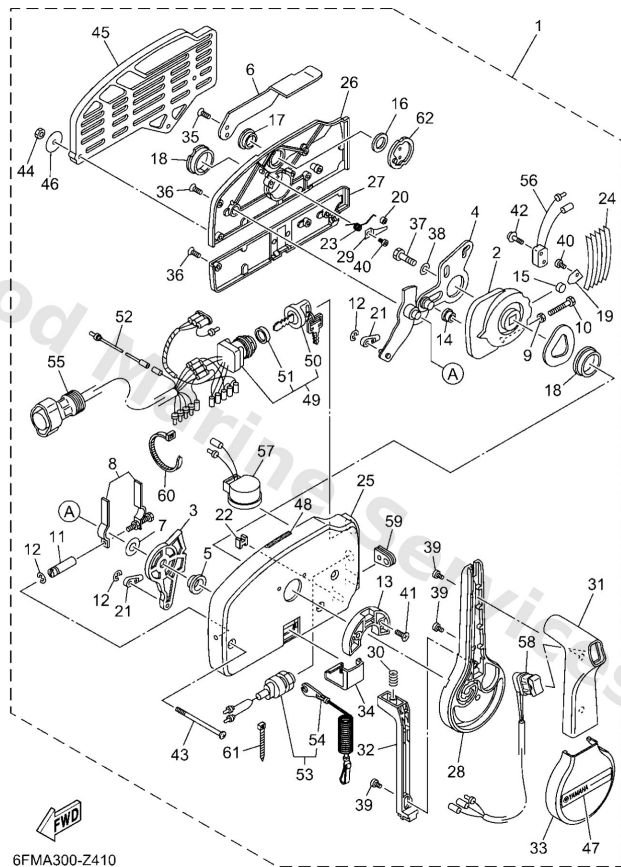
Ref	Part	
46	7014828700 Washer 1	Buy now
47	7034821511 Graphic	Buy now
48	6X34419100 Indicator, shift	Buy now
49	7038251014 Main switch assembly PRIME START	Buy now
50	6768257701 Cap, key	Buy now
51	7038253200 Cap	Buy now
52	7038253100 Wire, lead	Buy now
53	6888257502 Engine stop switch assembly	Buy now
54	6828255600 Lanyard, stop switch	Buy now
55	6888258A20 10p main harness mec 2m (6ft) (10P)	Buy now
56	7038254000 Neutral switch assembly	Buy now
57	7038338311 Buzzer	Buy now
58	7034828400 Grommet	Buy now
59	7038259100 Band	Buy now
60	7038259200 Band	Buy now

Remote Control Assy 1



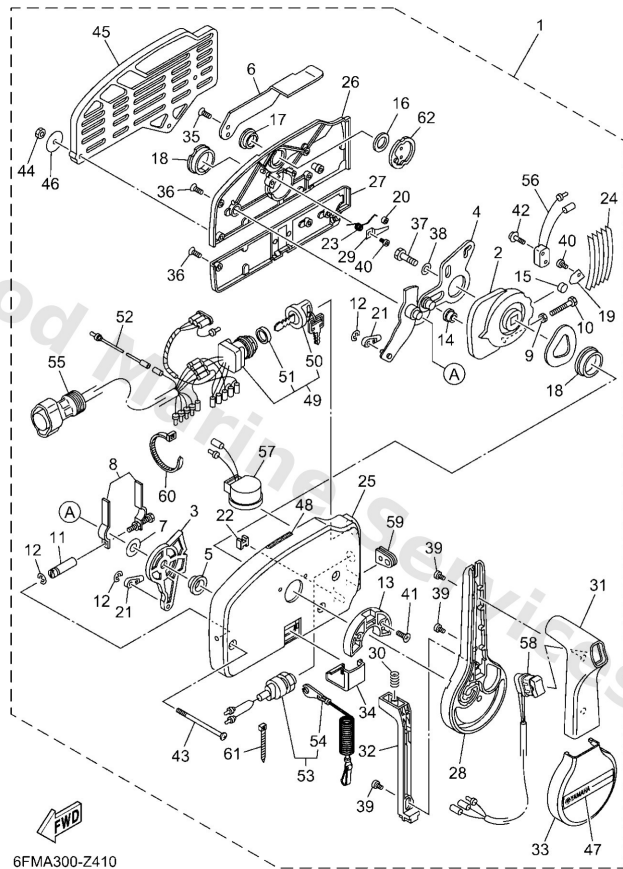
Ref	Part	
61	7034815300 Shaft, free accel.	Buy now

Remote Control Assy 2



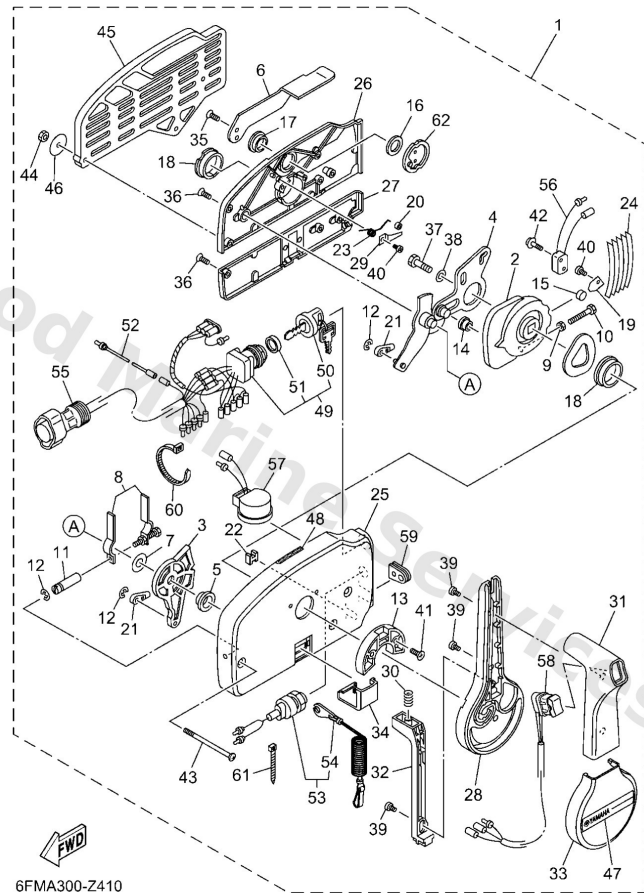
Ref	Part	
1	70348205B5 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	7034823200 Drive gear	Buy now
3	7034827100 Arm, shift	Buy now
4	7034826101 Arm, throttle	Buy now
5	7034823500 Bushing	Buy now
6	7034815210 Knob, free accel.	Buy now
7	7034826800 Spacer 3	Buy now
8	7034826400 Throttle, friction	Buy now
9	9538005600 Nut, hexagon (663)	Buy now
10	9738005025 Bolt	Buy now
11	7034826510 Shaft, friction	Buy now
12	9343006024 Circlip (701)	Buy now
13	7034824500 Plate, lock	Buy now
14	7034825200 Roller, cam	Buy now
15	7014824800 Roller, free accel	Buy now

Remote Control Assy 2



Ref	Part	
16	7034819800 Washer, wave 3	Buy now
17	7034824300 Bushing 3	Buy now
18	7034823600 Bushing	Buy now
19	7034818900 Retainer	Buy now
20	7034823400 Roller, detent	Buy now
21	7034834501 Cable end, remote control 2	Buy now
22	7034835801 Anchor, cable	Buy now
23	7034824400 Spring, free accel.	Buy now
24	7034823800 Spring, detent	Buy now
25	7034821110 Housing,1	Buy now
26	7034821210 Back plate 1	Buy now
27	7034821310 Back plate 2	Buy now
28	7034822110 Lever, control	Buy now
29	7034824600 Spacer 1	Buy now
30	7034822700 Spring, neutral lock	Buy now

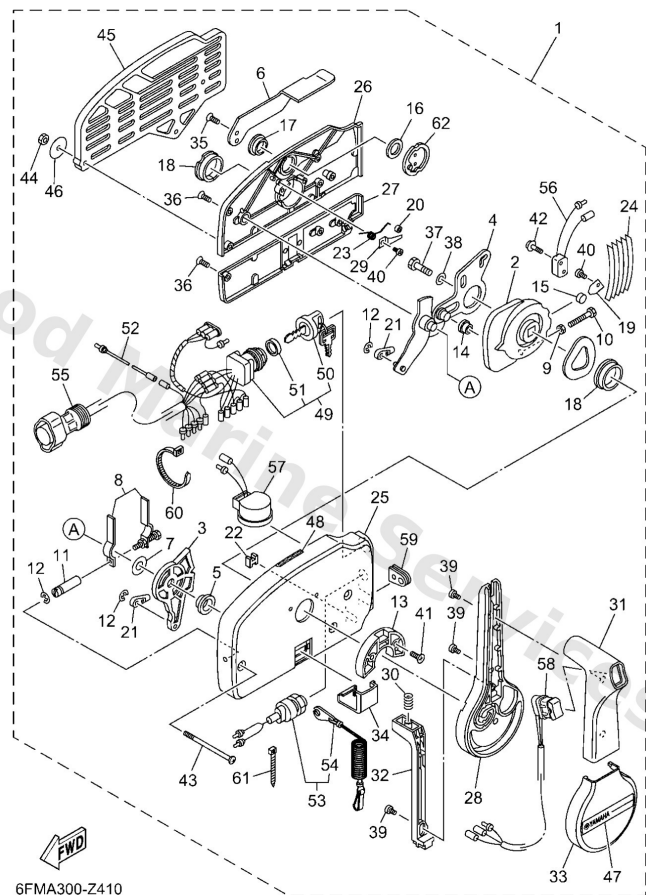
Remote Control Assy 2



6FMA300-Z410

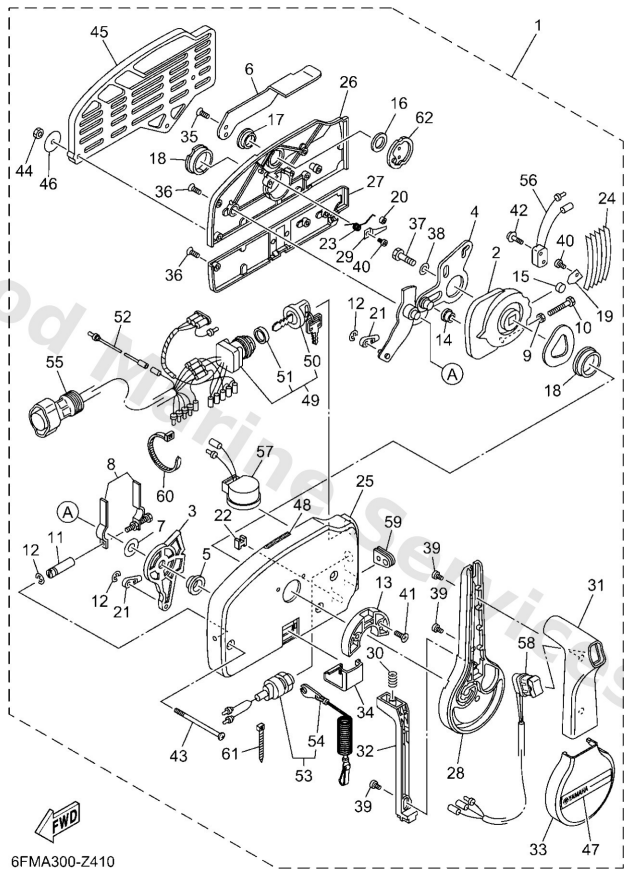
Ref	Part	
31	7034822220 Grip, control lever SINGLE	Buy now
32	7034822310 Lock, neutral	Buy now
33	7034822510 Cover	Buy now
34	7034821910 Cover, lead	Buy now
35	7034828100 Screw, flat head	Buy now
36	7034418920 Screw	Buy now
37	9738008030 Bolt, hexagon (fj1)	Buy now
38	9299008600 Washer, plain (663)	Buy now
39	7034812810 Screw 2	Buy now
40	9858004006 Screw, pan head (7h3)	Buy now
41	7034418940 Screw	Buy now
42	7034812900 Screw 3	Buy now
43	7034418930 Screw	Buy now
44	9538006600 Nut(661)	Buy now
45	7034829311 Spacer, remote control SINGLE	Buy now

Remote Control Assy 2



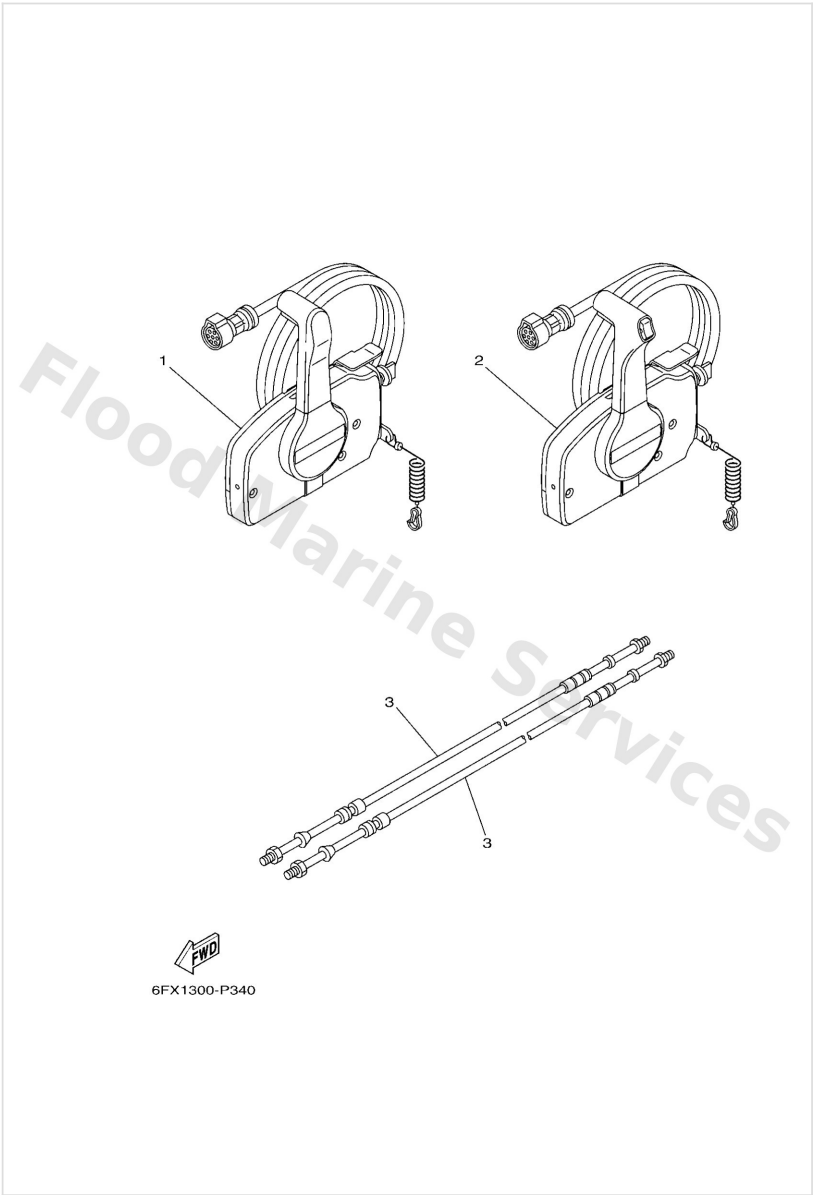
Ref	Part	
46	7014828700 Washer 1	Buy now
47	7034821511 Graphic	Buy now
48	6X34419100 Indicator, shift	Buy now
49	7038251014 Main switch assembly PRIME START	Buy now
50	6768257701 Cap, key	Buy now
51	7038253200 Cap	Buy now
52	7038253100 Wire, lead	Buy now
53	6888257502 Engine stop switch assembly	Buy now
54	6828255600 Lanyard, stop switch	Buy now
55	6888258A20 10p main harness mec 2m (6ft) (10P)	Buy now
56	7038254000 Neutral switch assembly	Buy now
57	7038338311 Buzzer	Buy now
58	7038256331 Trim & tilt switch assembly	Buy now
59	7034828400 Grommet	Buy now
60	7038259100 Band	Buy now

Remote Control Assy 2



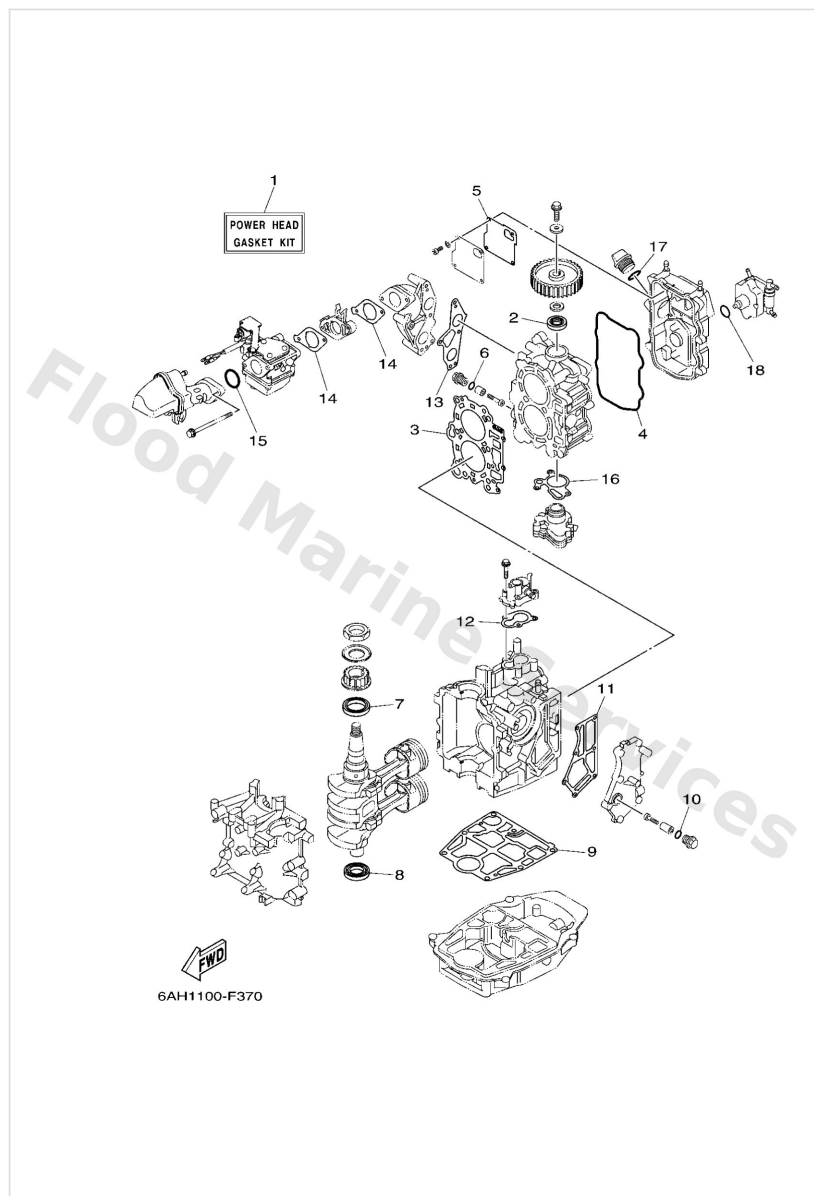
Ref	Part	
61	7038259200 Band	Buy now
62	7034815300 Shaft, free accel.	Buy now

Remote Control Box



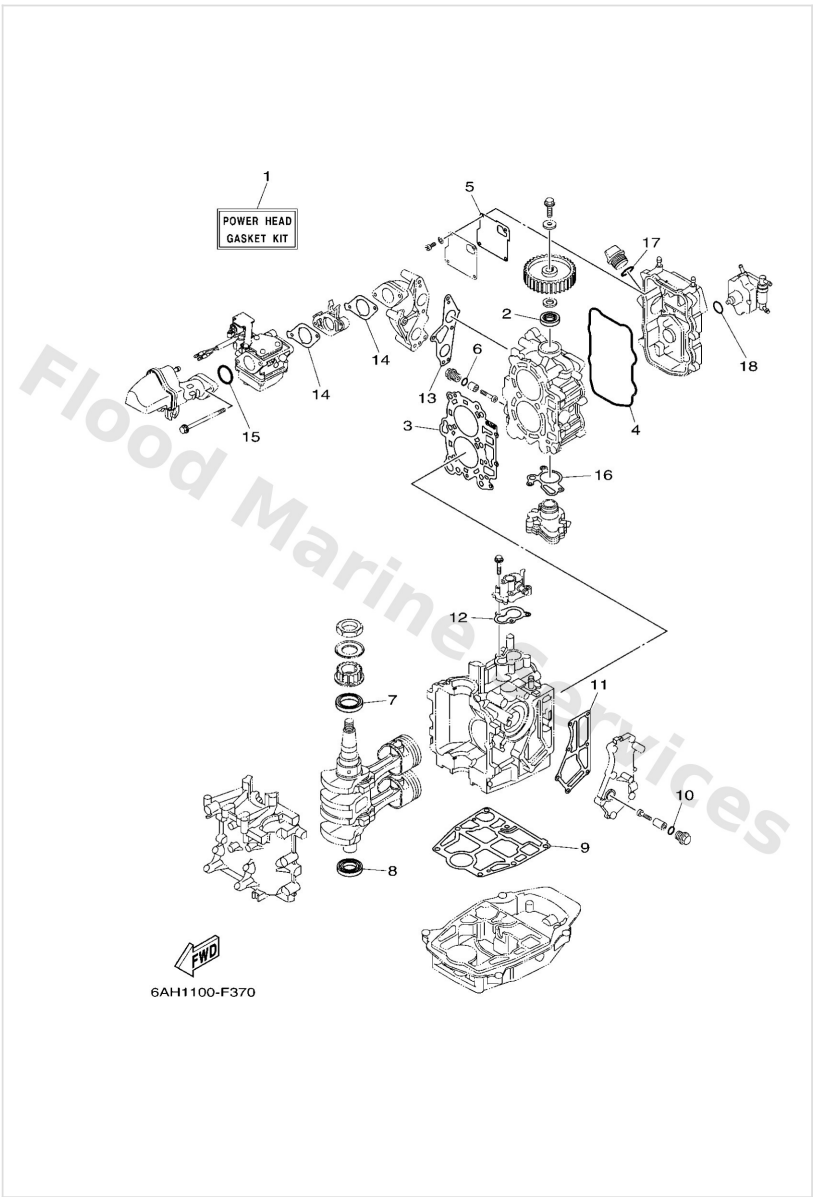
Ref	Part	
1	70348201B4 Remote control assembly (10p) AP WITHOUT PT/T SW.	Buy now
2	70348205B5 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
3	7014831090 Cable, Remote Control L=11F UR	Buy now
3	7014832000 Cable, Remote Control L=12F UR	Buy now
3	7014832020 Cable, Remote Control L=13F UR	Buy now
3	7014832050 Cable, Remote Control L=15F UR	Buy now

Repair Kit 1



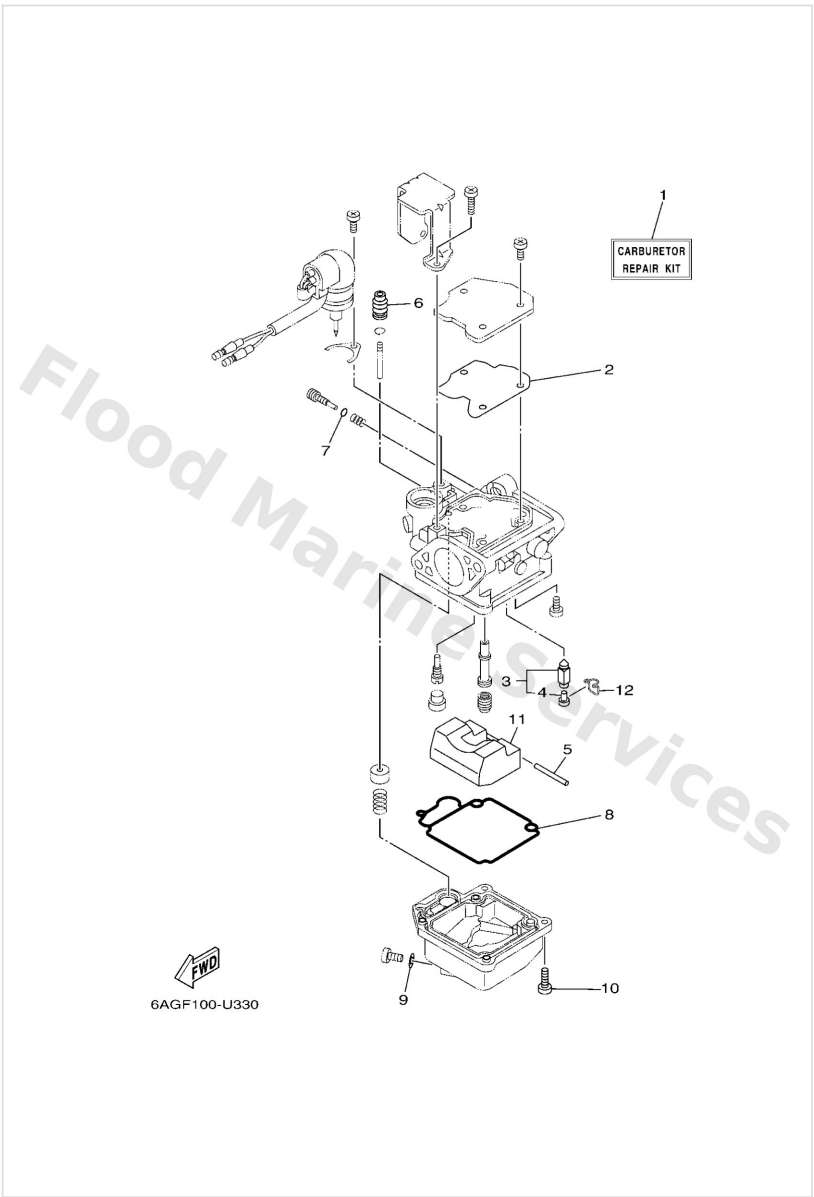
Ref	Part	
1	6AGW000101 Power head gasket kit	Buy now
2	9310222010 Oil seal	Buy now
3	6AG1118110 Gasket, cylinder head 1	Buy now
4	6AH1135600 Seal, cylinder 2	Buy now
5	6AH1116900 Gasket, breather cover	Buy now
6	9321013M63 O-ring (6g8)	Buy now
7	9310237004 Oil seal	Buy now
8	9310225014 Oil seal	Buy now
9	6AH1135111 Gasket, cylinder	Buy now
11	6AH4111400 Gasket, exhaust outer cover	Buy now
12	6AH1241400 Gasket, cover	Buy now
13	6AH1364500 Gasket, manifold 1	Buy now
14	6AH1364600 Gasket, manifold 2	Buy now
15	9321035M86 O-ring(6I2)	Buy now
16	6AH1332911 Gasket, pump cover	Buy now

Repair Kit 1



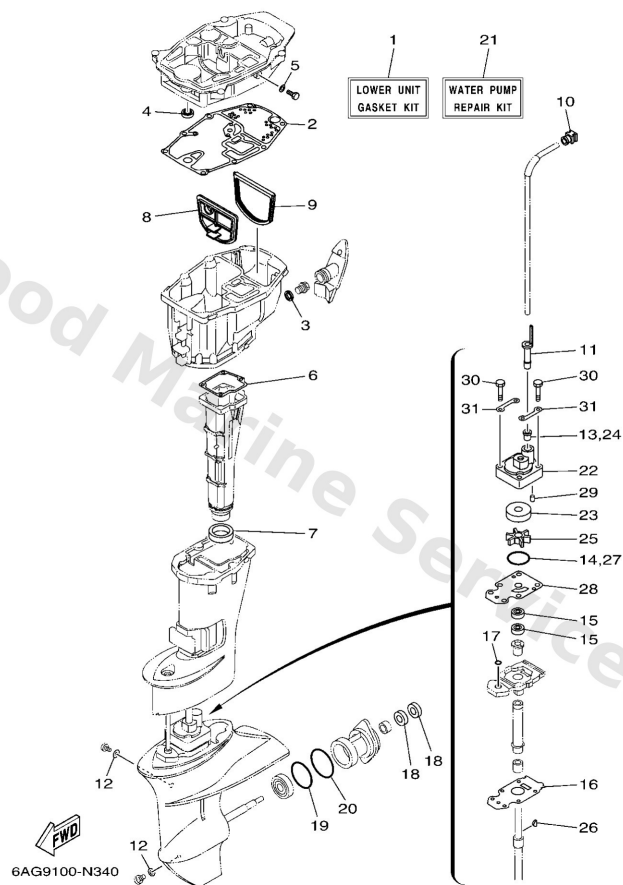
Ref	Part	
17	9321024M79 O-ring	Buy now
18	9321020M65 O-ring	Buy now

Repair Kit 2



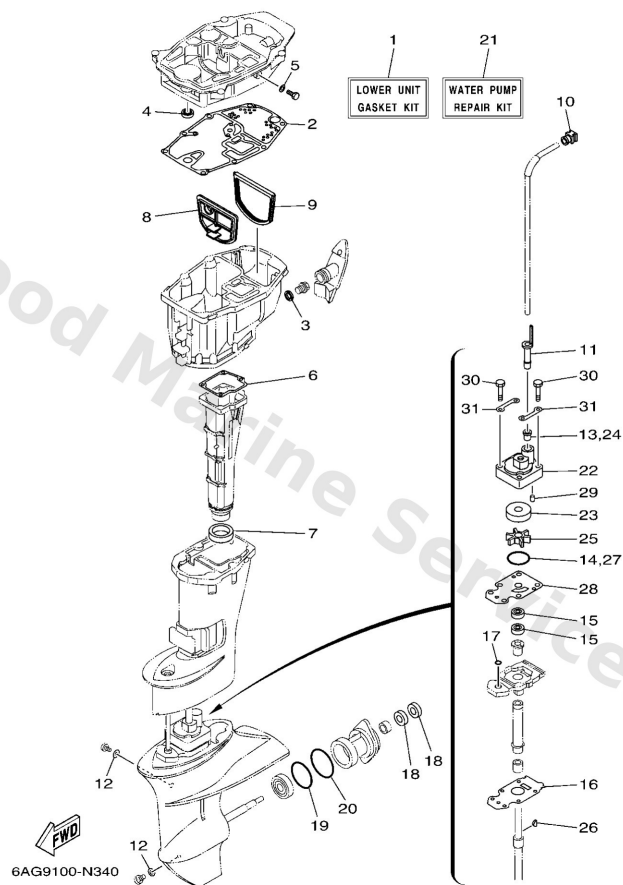
Ref	Part	
1	6AHW009302 Carburetor repair kit	Buy now
2	65W1412610 Gasket	Buy now
3	6AHW145610 Valve, needle	Buy now
4	6761418600 Pin, valve	Buy now
5	6H41454800 Pin, float arm	Buy now
6	65W1437302 Cover, plunger cap	Buy now
7	67F1439810 O-ring	Buy now
8	6AH1438400 Gasket, float chamber	Buy now
9	65W1439800 Washer	Buy now
10	9798004114 Screw, pan head(ga5)	Buy now
11	6AH1498500 Float	Buy now
12	6331415900 Clip	Buy now

Repair Kit 3



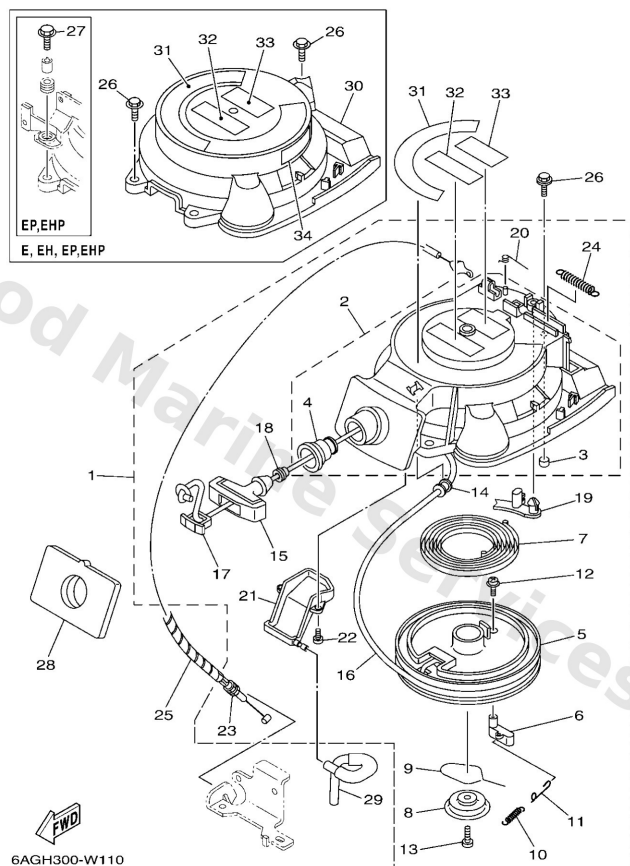
Ref	Part	
1	6AHW000122 Lower unit gasket kit	Buy now
2	6AH1531211 Gasket, oil pan	Buy now
3	9043014M09 Gasket	Buy now
4	9310112M63 Oil seal	Buy now
5	9043008143 Gasket (256-11198-00)	Buy now
6	6AH4113400 Gasket, exhaust manifold	Buy now
7	6AH4113800 Seal, ext. 1	Buy now
8	6AH4512600 Plate, seal damper	Buy now
9	6AH4511500 Gasket, upper casing	Buy now
10	6AH4436500 Damper, water seal 1	Buy now
11	6AH4436800 Rubber, water seal 4	Buy now
12	9043008003 Gasket	Buy now
13	6L24436701 Damper, water seal 3	Buy now
14	9321049046 O-ring (620)	Buy now
15	9310120001 Oil seal	Buy now

Repair Kit 3



Ref	Part	
16	69G45315A0 Packing, lower casing	Buy now
17	9321006ME6 O-ring	Buy now
18	9310117054 Oil seal (17x30x6-650)	Buy now
19	9321057M09 O-ring (683)	Buy now
20	9321056M80 O-ring(6j8)	Buy now
21	6AHW007802 Water pump repair kit	Buy now
22	6AH4431100 Housing, water pump	Buy now
23	63V4432200 Insert, cartridge	Buy now
25	63V4435201 Impeller	Buy now
26	6644433800 Key, woodruff	Buy now
28	68T4432300 Outer plate, cartridge	Buy now
29	9360412M07 Pin, dowel (688)	Buy now
30	97D9508045 Bolt, hexagon deep recess	Buy now
31	63V4432801 Plate	Buy now

Starter



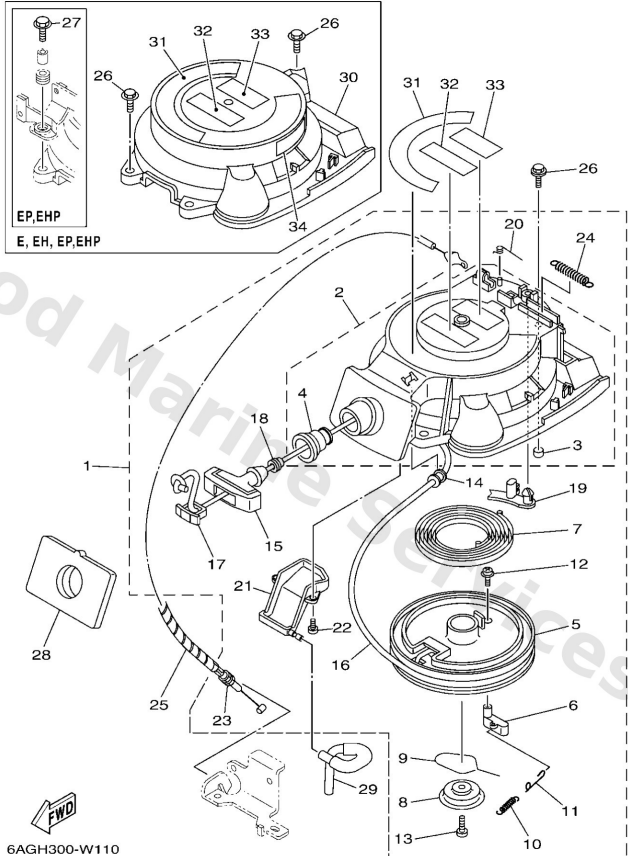
6AGH300-W110

*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.8M

*1: A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 1.8M

Ref	Part	
1	6AH1571003 Starter assembly	Buy now
2	6AH1571101 Case, starter	Buy now
3	6BL1576400 Collar 1	Buy now
4	6AH1579500 Guide, rope	Buy now
5	63V1571400 Drum, sheave	Buy now
6	6AH1574110 Pawl, drive	Buy now
7	63V1571300 Spring, starter	Buy now
8	68T1571600 Plate, drive	Buy now
9	63V1570501 Spring, drive pawl	Buy now
10	63V1576701 Spring	Buy now
11	68T1578400 Spring, return	Buy now
12	63V1579300 Screw	Buy now
13	68T1579300 Screw	Buy now
14	68T1576400 Collar 1	Buy now
15	6891575502 Handle, starter	Buy now

Starter



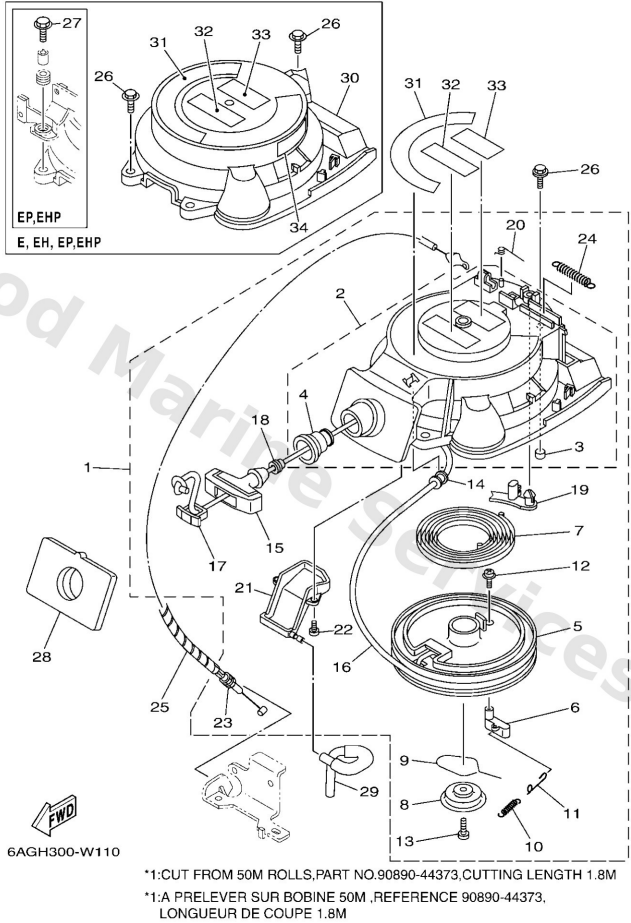
6AGH300-W110

*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.8M

*1: A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 1.8M

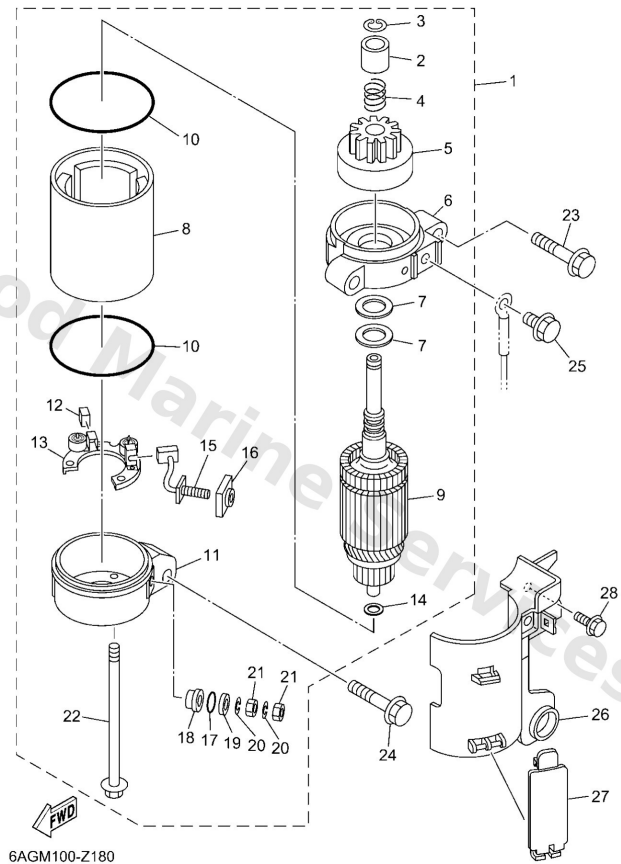
Ref	Part	
16	* item_description *1	Buy now
17	6F51577902 Cover	Buy now
18	6A01578901 Damper	Buy now
19	66T1579400 Stopper	Buy now
20	66T1573400 Spring, return	Buy now
21	6AH1578200 Cover, sheave	Buy now
22	6AH1579300 Screw	Buy now
23	6AH1577000 Cable comp., starter stop	Buy now
24	66T1573100 Retainer, spring	Buy now
25	9044606M90 Hose	Buy now
26	95D7506020 Bolt, flange deep recess	Buy now
26	97E9506520 Bolt, hexagon w/w deep recess	Buy now
27	9011906169 Bolt, with washer	Buy now
28	6AH1576201 Seal, rubber 2	Buy now
29	6AH2431600 Pipe 6	Buy now

Starter



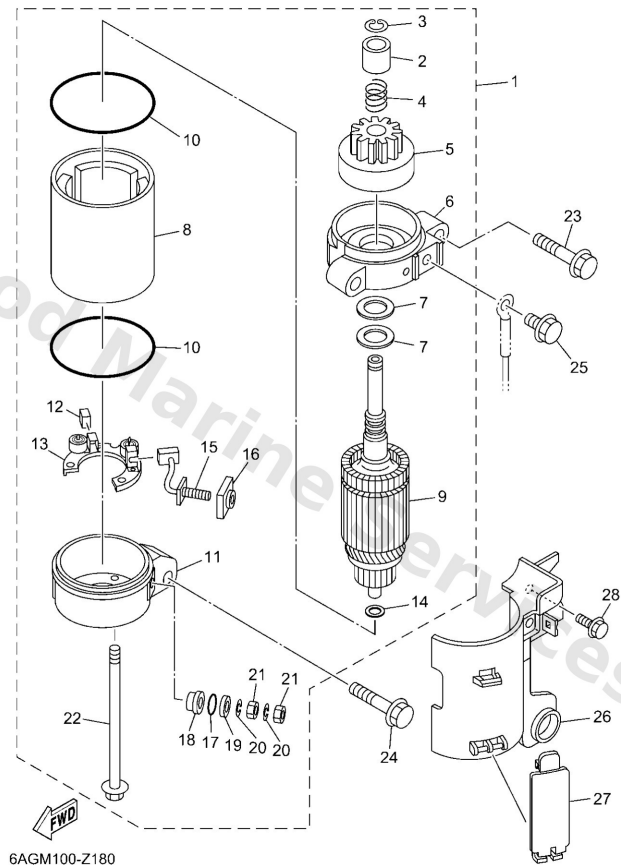
Ref	Part	
30	6AH8133700 Cover, flywheel	Buy now
31	6AH1442761 Label, instruction	Buy now
32	6EE8199541 Label, Warning	Buy now
33	6EE8199551 Label, Warning	Buy now
34	6AG8199601 Mark	Buy now

Starting Motor



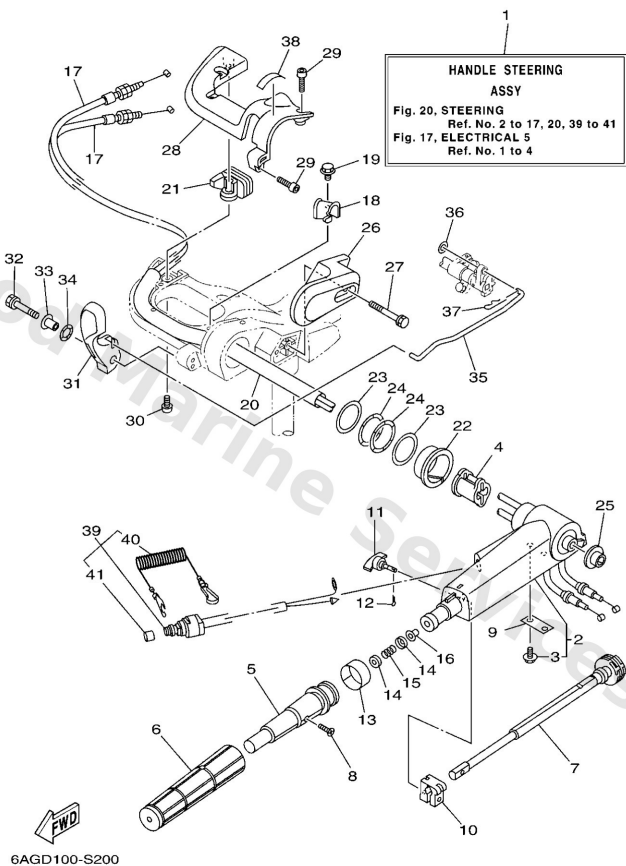
Ref	Part	
1	6AH8180010 Starting motor assembly	Buy now
2	6AH8185900 Stopper, Pinion	Buy now
3	6898188400 Clip, Pinion Stopper	Buy now
4	6898185800 -	Buy now
5	6898180720 Gear assembly, Starting Motor	Buy now
6	6AH8183010 Front Bracket assembly	Buy now
7	6898183500 Washer UN	Buy now
8	6898181020 -	Buy now
9	6898185020 -	Buy now
10	6898184720 -	Buy now
11	6AH8182010 Rear Bracket assembly	Buy now
12	6898181220 -	Buy now
13	6AH8184000 Brush Holder assembly	Buy now
14	6898182400 -	Buy now
15	6AH8181110 Brush 1	Buy now

Starting Motor



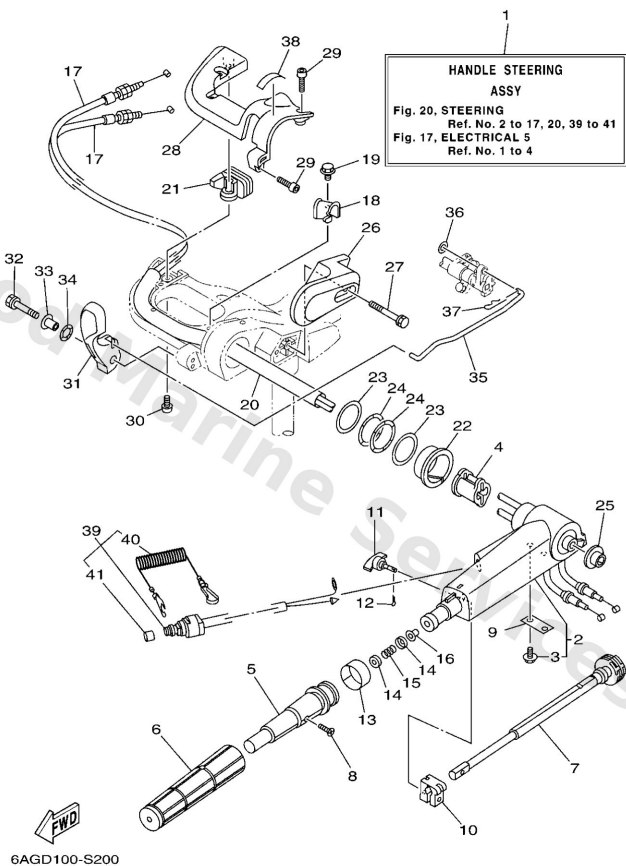
Ref	Part	
16	6898182H00 -	Buy now
17	6898182L00 -	Buy now
18	6898182G00 Bush, Terminal	Buy now
19	6898182E00 Washer	Buy now
20	6898182F00 Washer	Buy now
21	6898182A00 Nut	Buy now
22	6898182620 -	Buy now
23	9751308545 Bolt, with washer	Buy now
24	9751308535 Bolt, with washer	Buy now
25	97E9508516 Bolt, hexagon w/w deep recess	Buy now
26	6AH8194200 Cover	Buy now
27	6AH8258100 Stay, cord clamp	Buy now
28	97E9506514 Bolt, hexagon w/w deep recess	Buy now

Steering



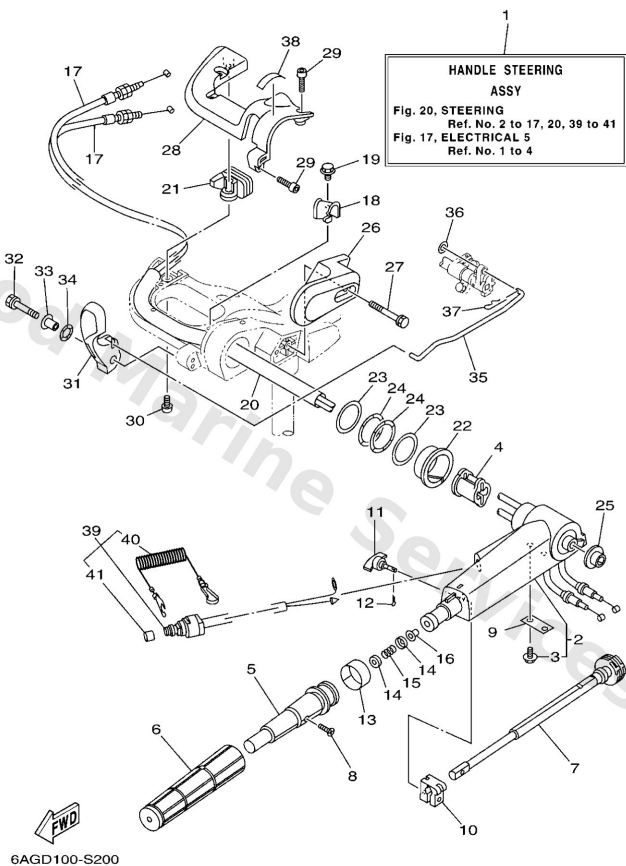
Ref	Part	
1	6AHW0084058D Handle steering assembly	Buy now
1	6AHW0084158D Handle steering assembly	Buy now
2	6AH42101028D Handle, steering	Buy now
2	6AH42101128D Handle, steering	Buy now
3	9010906M86 Bolt	Buy now
4	6AH2628801 Grommet, cable	Buy now
5	66M4211901 Grip, steering handle	Buy now
6	67D4217701 Rubber, handle	Buy now
7	65W4213800 Lever, throttle	Buy now
8	9015205011 Screw, countersunk	Buy now
9	65W4215900 Stay	Buy now
10	6G14212600 Piece, friction	Buy now
11	65W4212500 Bolt, friction adjusting	Buy now
12	9149016010 Pin, cotter	Buy now
13	6J04213710 Indicator, throttle	Buy now

Steering



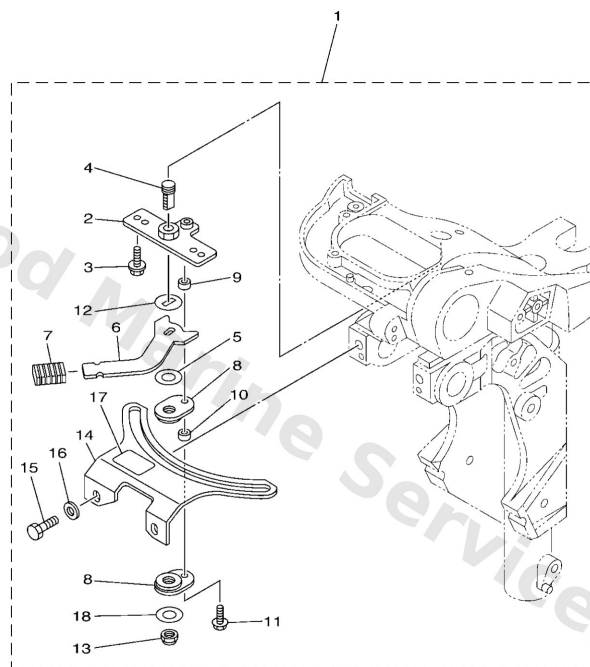
Ref	Part	
14	6X44418800 Washer	Buy now
15	9050123215 Spring (655)	Buy now
16	9038608004 Bush	Buy now
17	6AH2631100 Cable, throttle 1	Buy now
18	6AH4455400 Plate	Buy now
19	97E9506514 Bolt, hexagon w/w deep recess	Buy now
20	6AH2634E00 Protector 1	Buy now
21	6AH4255101 Grommet	Buy now
22	9038645001 Bush	Buy now
23	9020139008 Washer, plate	Buy now
24	9020639001 Washer, wave	Buy now
25	9038120001 Bush, solid	Buy now
26	6AH42131008D Cover, handle steering	Buy now
27	97E9506555 Bolt, hexagon w/w deep recess	Buy now
28	6AH42532A0 Cover	Buy now

Steering



Ref	Part	
29	9011106072 Bolt, hex. socket button	Buy now
30	9778060520 Screw, tapping(6k8)	Buy now
31	6AH4411100 Handle, gear shift	Buy now
32	9011906M05 Bolt, with washer(6l2)	Buy now
33	9038706M86 Collar	Buy now
34	9020615M18 Washer, wave(6l2)	Buy now
35	6AH4412400 Link, shift rod	Buy now
36	9299006200 Ybs66-6 washer, plain	Buy now
37	9046818008 Clip 620436610000	Buy now
38	6X34419100 Indicator, shift	Buy now
39	6AH8257500 Engine stop switch assembly	Buy now
40	6828255600 Lanyard, stop switch	Buy now
41	6898257Y00 Cap	Buy now

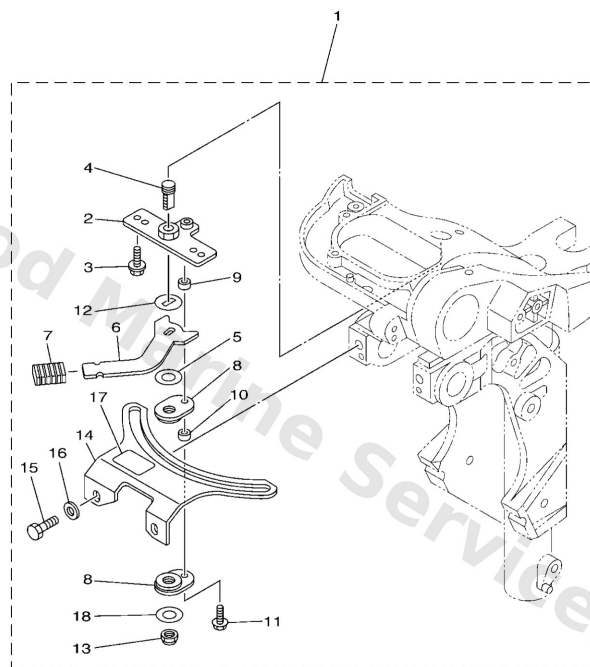
Steering Friction




6AGD300-S210

Ref	Part	
1	6AH4250803 Steering friction assembly	Buy now
1	6AH4250813 Steering friction assembly	Buy now
2	68T4252501 Plate, friction	Buy now
3	9011905018 Bolt, with washer	Buy now
4	67C42562A0 Shaft, steering lock	Buy now
5	9020210M56 Washer, plate	Buy now
6	68T4256100 Knob, steering lock	Buy now
7	6894363301 Cover, tilt lever	Buy now
8	65W4252800 Plate, friction	Buy now
9	9038705053 Collar	Buy now
10	9038705054 Collar	Buy now
11	9759505520 Bolt, With Washer	Buy now
12	9020910M26 Washer	Buy now
13	9018510M14 Nut, self-locking	Buy now
14	6AH4252700 Plate, friction	Buy now

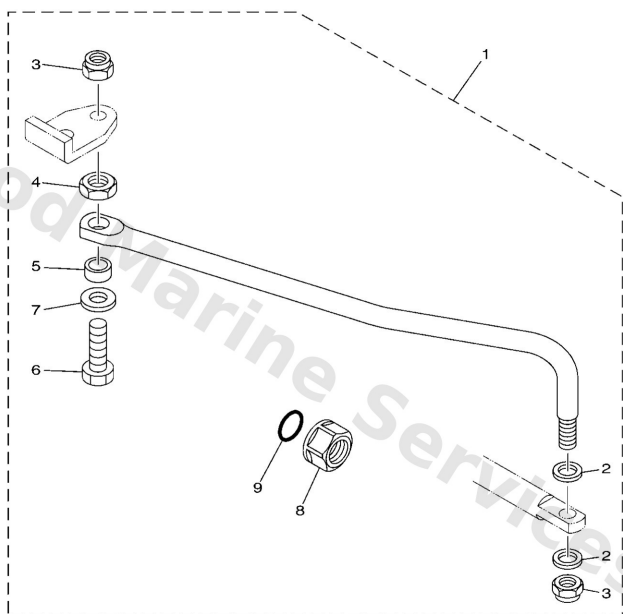
Steering Friction



FWD
6AGD300-S210

Ref	Part	
15	97D9508016 Bolt, hexagon deep recess	Buy now
16	9020108065 Washer, plate	Buy now
17	68T4315500 Mark 1 FOR 6AH-42508-03	Buy now
18	90201106M5 Washer, plate(3gm)	Buy now

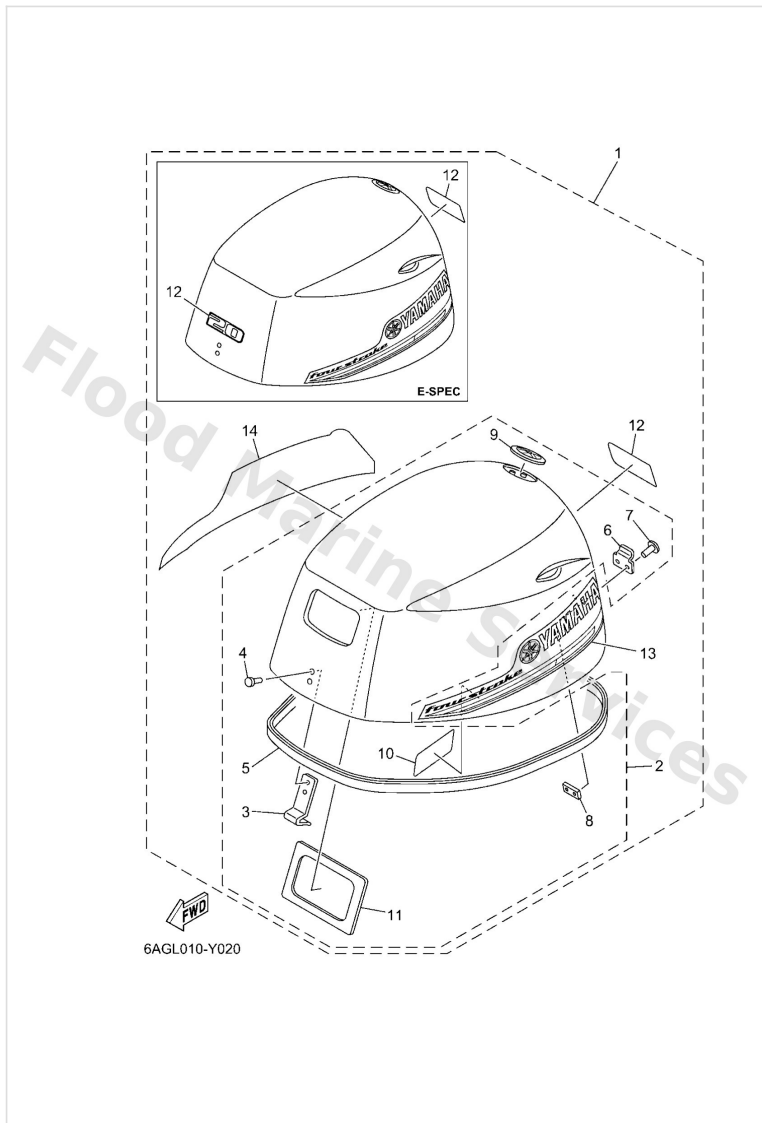
Steering Guide



6AH1100-F341

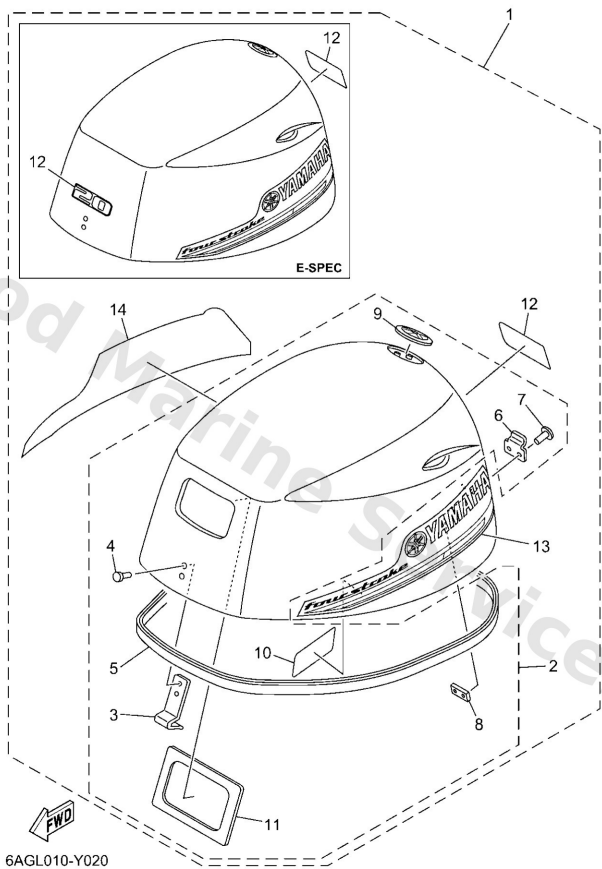
Ref	Part	
1	6AH6135000 Steering guide attachment kit AP	Buy now
2	9020110M20 Washer, plate (663)	Buy now
3	9018509M01 Nut, nylon (663)	Buy now
4	9017009M03 Nut (689)	Buy now
5	9038710M42 Coller (688)	Buy now
6	6E56135500 Bolt	Buy now
7	9020110081 Washer, plate	Buy now
8	6E54314501 Cap, clamp bracket	Buy now
9	9321016275 O-ring	Buy now

Top Cowling



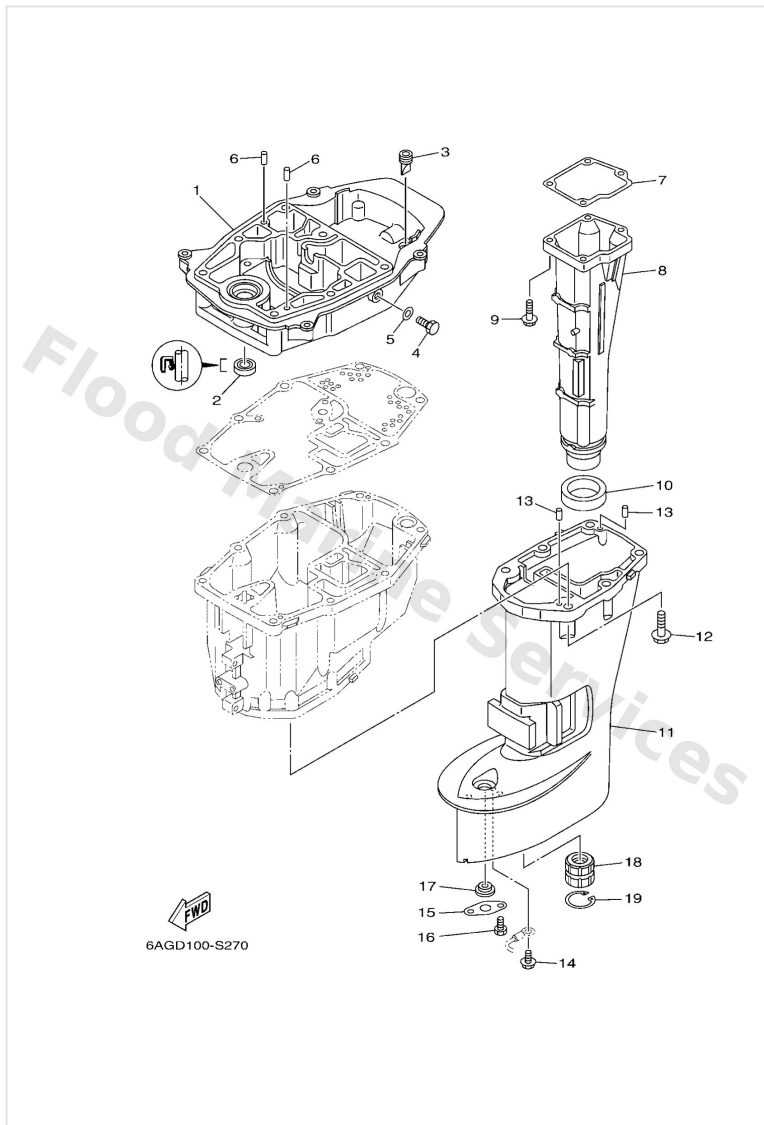
Ref	Part	
1	6AG4261080 Top cowling assembly F15C	Buy now
1	6AG4261090 Top cowling assembly F15C	Buy now
1	6AH42610A0 Top Cowling assembly F20B	Buy now
1	6AH42610B0 Top cowling assembly F20B	Buy now
2	6AH4261A20 Top cowling w/o graphics	Buy now
2	6AH4261A30 Top cowling w/o graphics	Buy now
3	6AH4265110 Hook	Buy now
4	9026604M04 Rivet(6e7)	Buy now
5	6AH4261500 Seal	Buy now
6	6FM4265200 Hook	Buy now
7	9026604M01 Rivet (689)	Buy now
8	6FM4264700 Holder, clamp band	Buy now
9	6AH4269710 Tuning fork mark	Buy now
10	6AH4273500 Protector	Buy now
11	6AH4265600 Protector, rubber seal	Buy now

Top Cowling



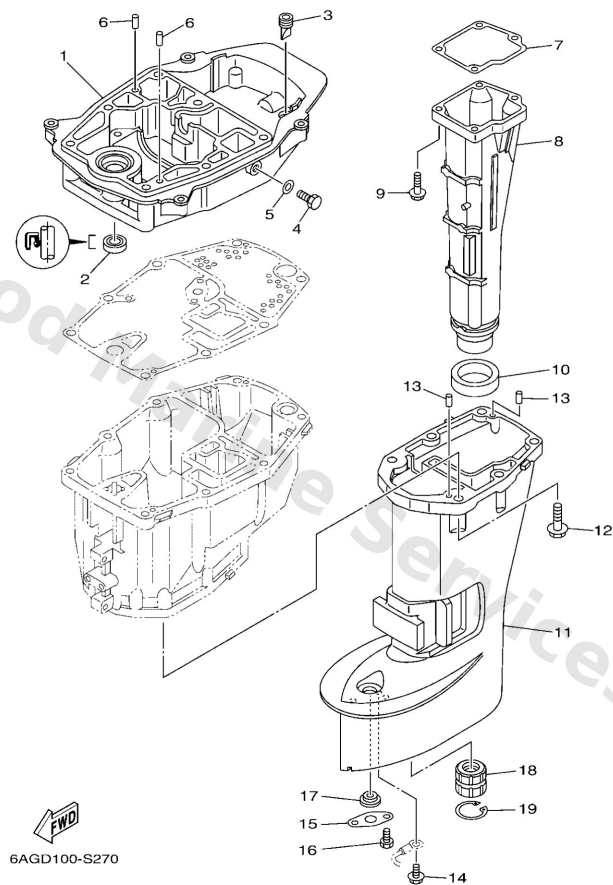
Ref	Part	
12	6AG4267721 Graphic, front F15C	Buy now
12	6AH4267701 Graphic, front F20B	Buy now
13	6AG4267501 Graphic, side 1	Buy now
14	6AG4267601 Graphic, side 2	Buy now

Upper Casing



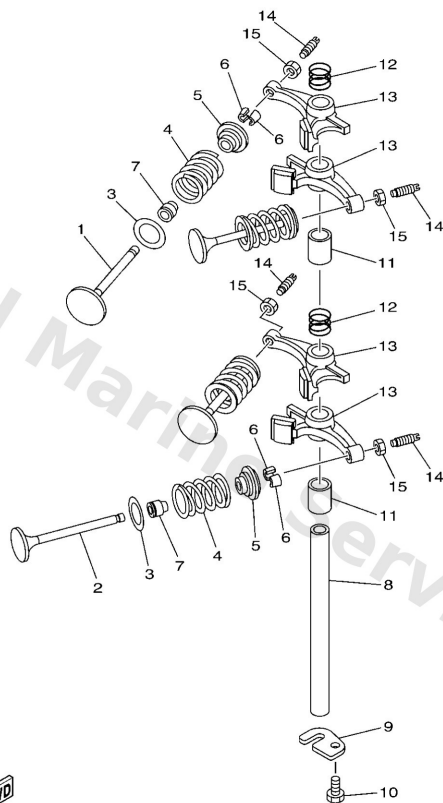
Ref	Part	
1	6AH4113700CA Guide, exhaust	Buy now
2	9310112M63 Oil seal	Buy now
3	65W4271700 Rubber, seal 2	Buy now
4	97D9508014 Bolt, hexagon deep recess	Buy now
5	9043008143 Gasket (256-11198-00)	Buy now
6	9360619M23 Pin, dowel	Buy now
7	6AH4113400 Gasket, exhaust manifold	Buy now
8	6AH1471100CA Muffler 1 S(17.1")	Buy now
8	6AH14711A0CA Muffler 1 L(22.1")	Buy now
9	97E7506525 Bolt, hexagon w/w deep recess	Buy now
10	6AH4113800 Seal, ext. 1	Buy now
11	6AH45111008D Casing, upper S(17.1")	Buy now
11	6AH45111108D Casing, upper L(22.1")	Buy now
12	97E9508530 Bolt, hexagon w/w deep recess	Buy now
13	9360412M07 Pin, dowel (688)	Buy now

Upper Casing



Ref	Part	
14	9759505510 Bolt hex. head	Buy now
15	68T4532100 Plate	Buy now
16	97D9506008 Bolt, hexagon deep recess	Buy now
17	9048014M54 Grommet	Buy now
18	6824531800 Bushing, drive shaft L(22.1")	Buy now
19	9342030042 Circlip (650) L(22.1")	Buy now

Valve



6AH1100-F050

Ref	Part	
1	6AH1211100 Valve, intake	Buy now
2	6AH1212110 Valve, exhaust	Buy now
3	62Y1211600 Seat, valve spring	Buy now
4	3YF1211300 Spring, valve inner	Buy now
5	30X1211700 Retainer, valve spring	Buy now
6	30X1211800 Cotter, valve	Buy now
7	51Y1211900 Seal, valve stem	Buy now
8	66M1214600 Shaft, rocker	Buy now
9	6AH1227900 Plate	Buy now
10	9701306012 Bolt(gh1)	Buy now
11	9038713006 Collar	Buy now
12	90501120A5 Spring, compression	Buy now
13	6AH1215100 Arm, valve rocker	Buy now
14	64J1215900 Screw, valve adjusting	Buy now
15	62Y1215800 Nut, lock	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.