



Yamaha F20GEP 2023

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

Authorised Yamaha Dealers



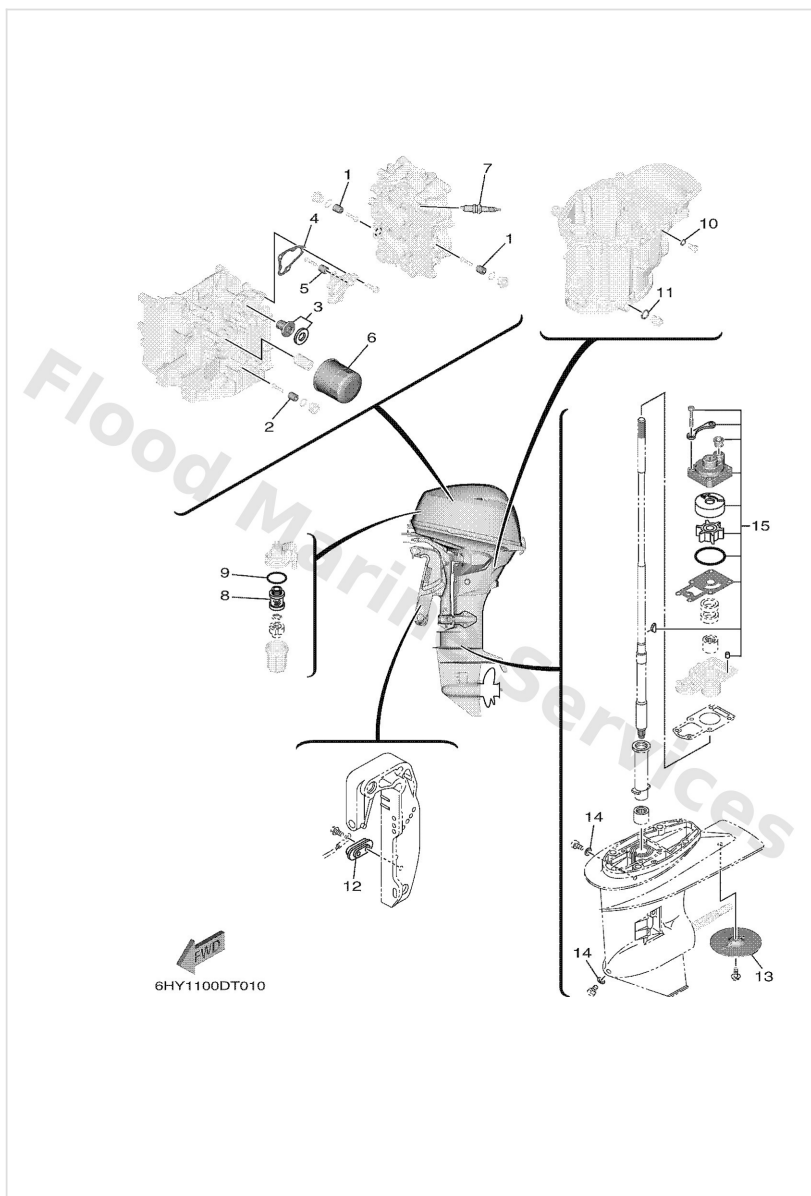
Contents

SCHEDULED SERVICE PARTS	4
BOTTOM COWLING	5
BRACKET 1	8
BRACKET 2	11
BRACKET 3	14
CONTROL 1	16
CONTROL 2	17
CRANKSHAFT & PISTON	19
CYLINDER & CRANKCASE 1	21
CYLINDER & CRANKCASE 2	23
ELECTRICAL 1	25
ELECTRICAL 2	27
ELECTRICAL 3	29
ELECTRICAL 4	30
ELECTRICAL 5	32
ELECTRICAL 6	34
FUEL 1	35
FUEL 2	39
FUEL INJECTION PUMP	41
FUEL TANK	43
GENERATOR	44
INTAKE 1	45
INTAKE 2	46
LOWER CASING & DRIVE 1	48
LOWER CASING & DRIVE 2	52
OIL PAN	54
OIL PUMP	56
OPTIONAL PARTS 1	58
OPTIONAL PARTS 2	60
OPTIONAL PARTS 3	61
OPTIONAL PARTS 4	65
OPTIONAL PARTS 5	67
OPTIONAL PARTS 6	68
OPTIONAL PARTS 7	69
POWER TRIM & TILT ASSY	71
REMO CON ATTACHMENT	76
REPAIR KIT 1	78
REPAIR KIT 2	79
STARTER	81
STARTING MOTOR	84
STEERING	85
STEERING FRICTION	89
STEERING GUIDE	91
TOP COWLING	92

UPPER CASING 94

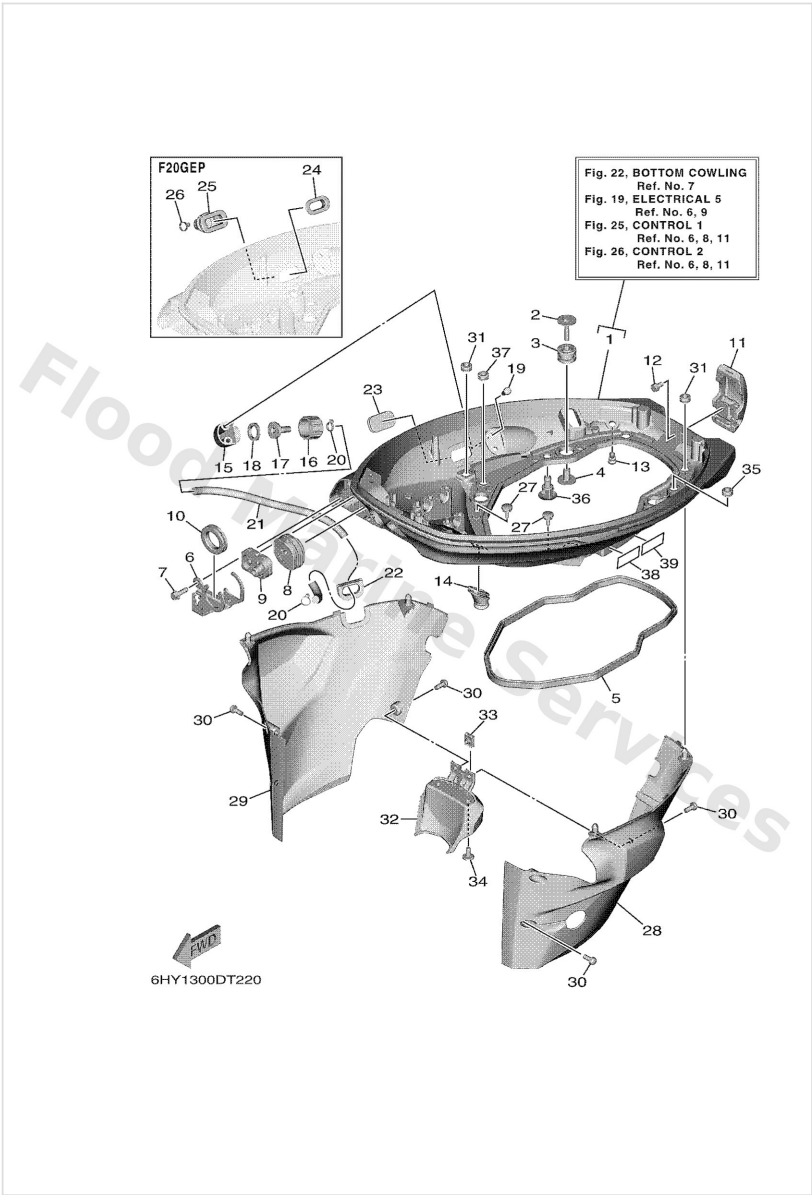
VALVE 96

Scheduled Service Parts



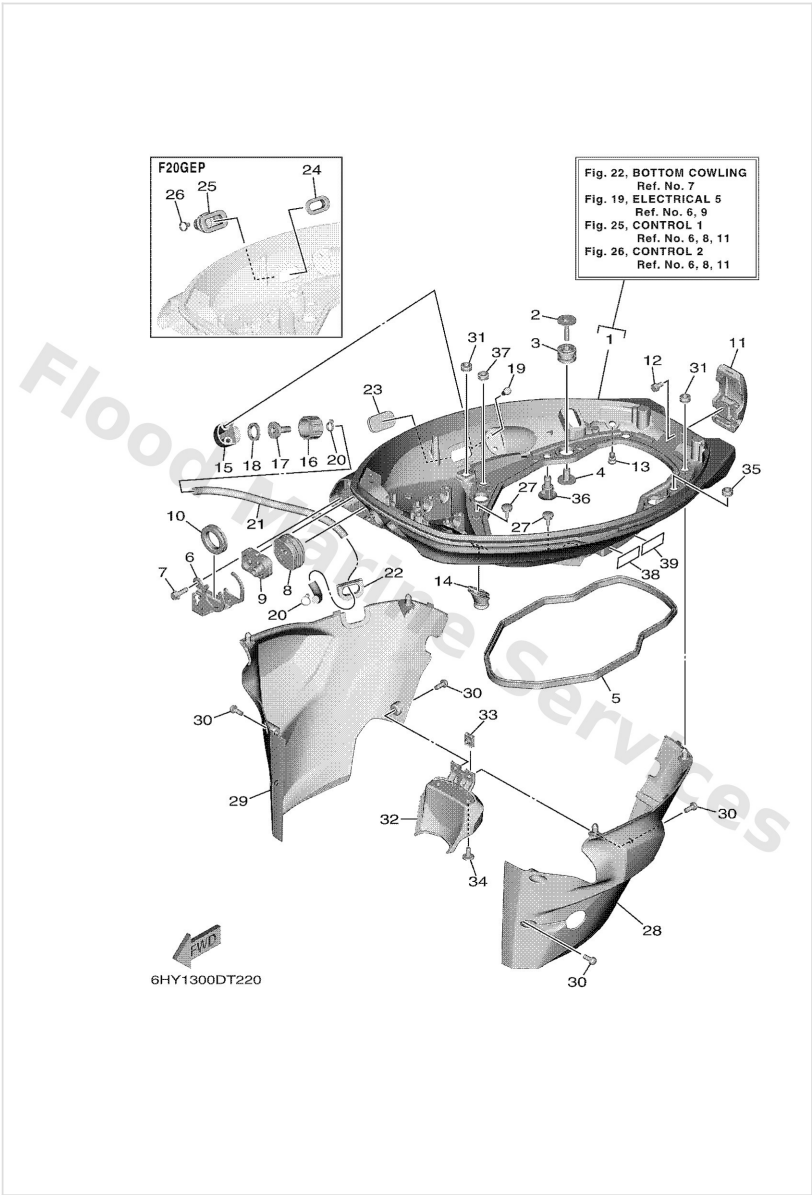
Ref	Part	
1	6G81132500 Anode	Buy now
3	6FM1241100 Thermostat	Buy now
4	6FM1241400 Gasket, cover	Buy now
6	5GH1344080 Element assembly, oil cleaner	Buy now
7	9470200418 Plug, spark (dpr6eb-9)	Buy now
8	6D82456300 Element, filter (with tag)	Buy now
9	6D82456400 Gasket	Buy now
10	9043008143 Gasket (256-11198-00)	Buy now
11	9043014M09 Gasket	Buy now
12	65W4525100 Anode	Buy now
13	6644537101 Tab-trim	Buy now
14	9043008003 Gasket	Buy now
15	6FMW007802 Water pump repair kit	Buy now

Bottom Cowling



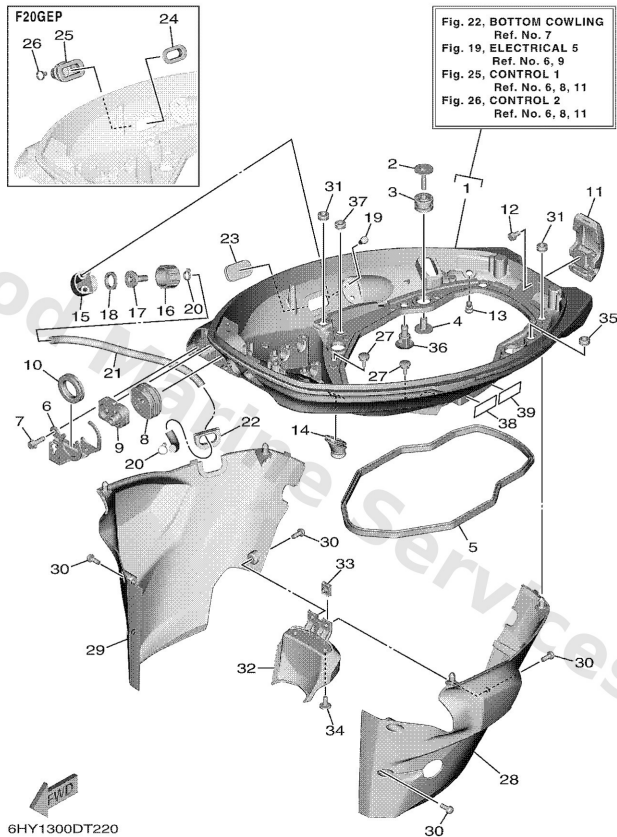
Ref	Part	
1	6FM42710008D Bottom cowling assembly	Buy now
2	68F8511900 Bolt	Buy now
3	9048021M82 Grommet	Buy now
4	9038706176 Collar	Buy now
5	6FM4271600 Rubber, seal 1	Buy now
6	6FM4276100 Stopper	Buy now
6	6FM4276110 Stopper	Buy now
7	9010906316 Bolt	Buy now
8	6FM4272401 Grommet	Buy now
8	6FM4272411 Grommet	Buy now
9	6FM4272501 Grommet	Buy now
10	6FM4272611 Grommet	Buy now
11	6FM4280100 Cowling clamp comp.	Buy now
12	97E9506512 Bolt, hexagon w/w deep recess	Buy now
13	6BL4439100 Nipple, hose	Buy now

Bottom Cowling



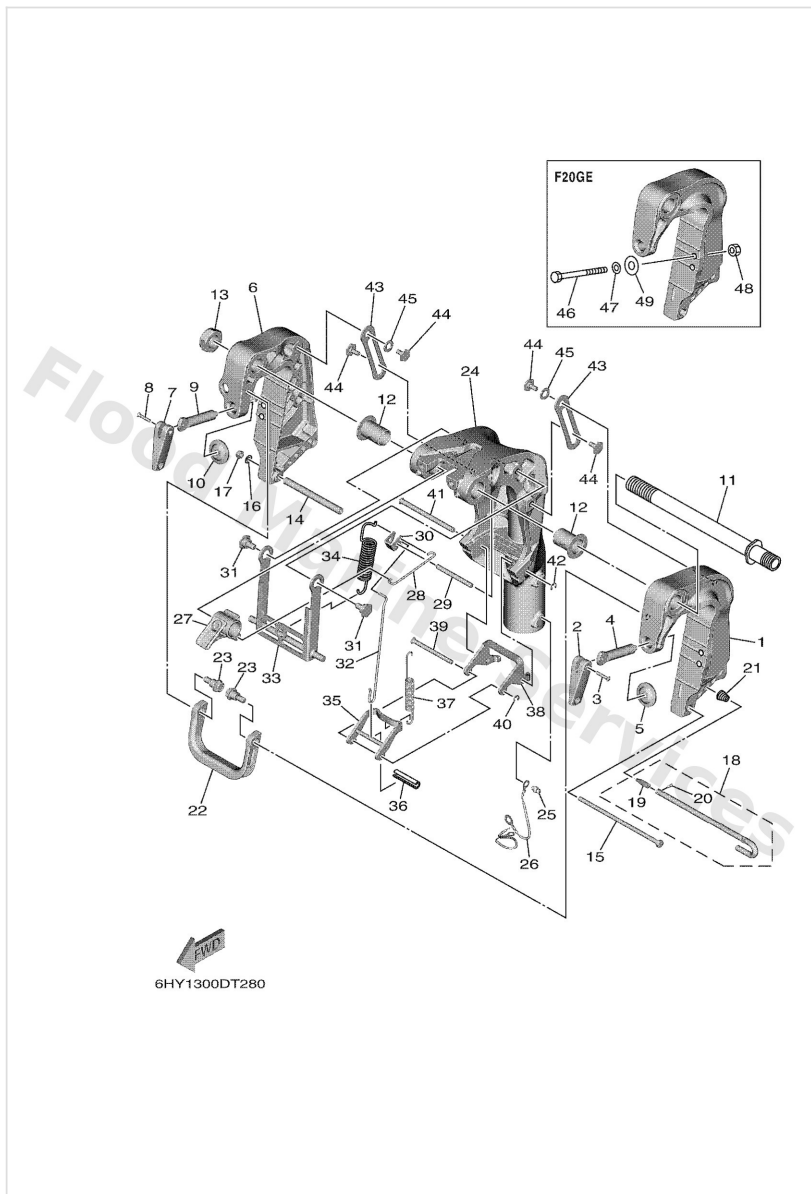
Ref	Part	
14	6AH4272701 Grommet	Buy now
15	6DR1257200 Adapter	Buy now
16	6R31258100 Joint, hose 1	Buy now
17	6R31258200 Joint, hose 2	Buy now
18	6R31258300 Gasket, hose joint	Buy now
19	9778060520 Screw, tapping(6k8)	Buy now
20	9046511M10 Clamp	Buy now
21	9044511182 Hose (I370)	Buy now
22	6AH4272601 Grommet	Buy now
23	6H44272601 Grommet	Buy now
24	6BG4238400 Seal, cap	Buy now
25	6BG4272401 Grommet	Buy now
27	6H44274801 Grommet	Buy now
28	6FM4274100 Apron	Buy now
29	6FM4277100 Apron	Buy now

Bottom Cowling



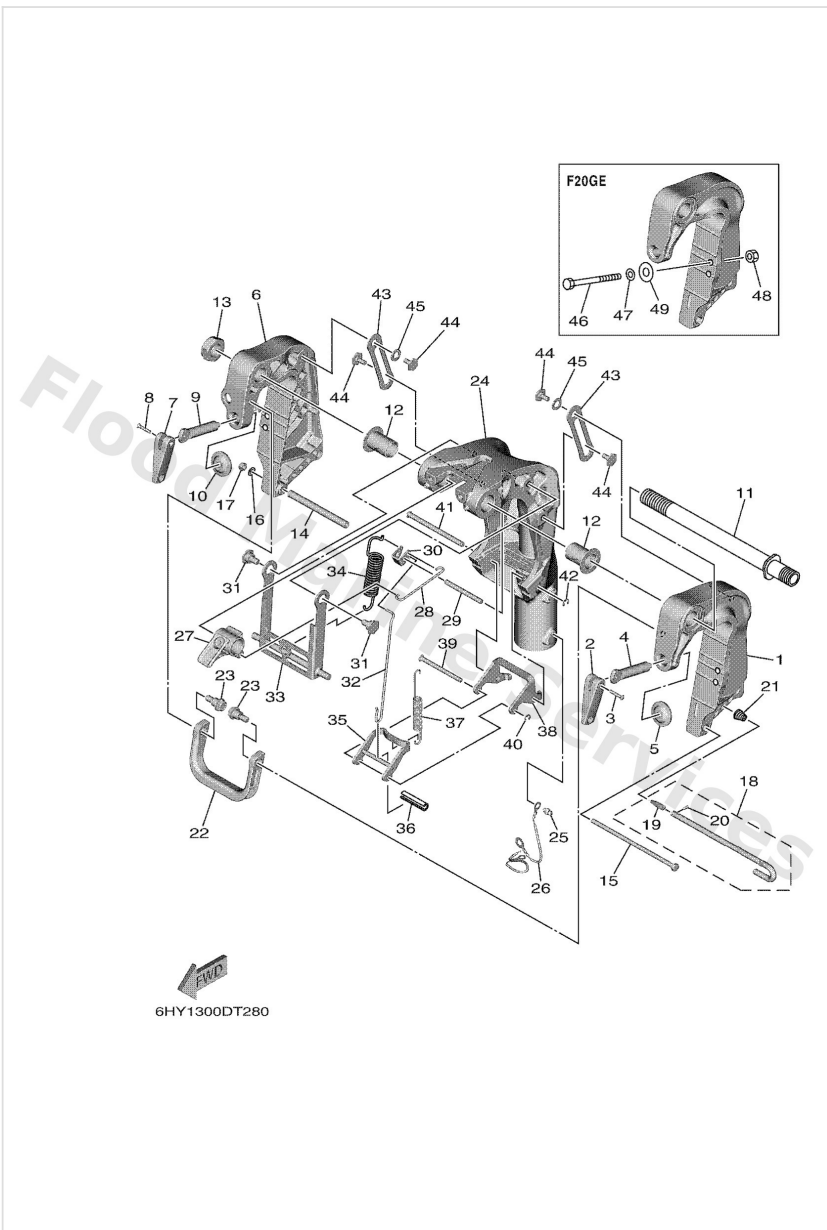
Ref	Part	
30	9015906062 Screw, with washer	Buy now
31	9048013M24 Grommet (6e9)	Buy now
32	6FM4273500 Protector	Buy now
33	90183061A8 Nut, spring	Buy now
34	9011106144 Bolt,hex. socket button	Buy now
36	6P24439100 Nipple, hose	Buy now
38	6EE4279440 Label, warning (general)	Buy now
39	6EE4279450 Label, warning (general)	Buy now

Bracket 1



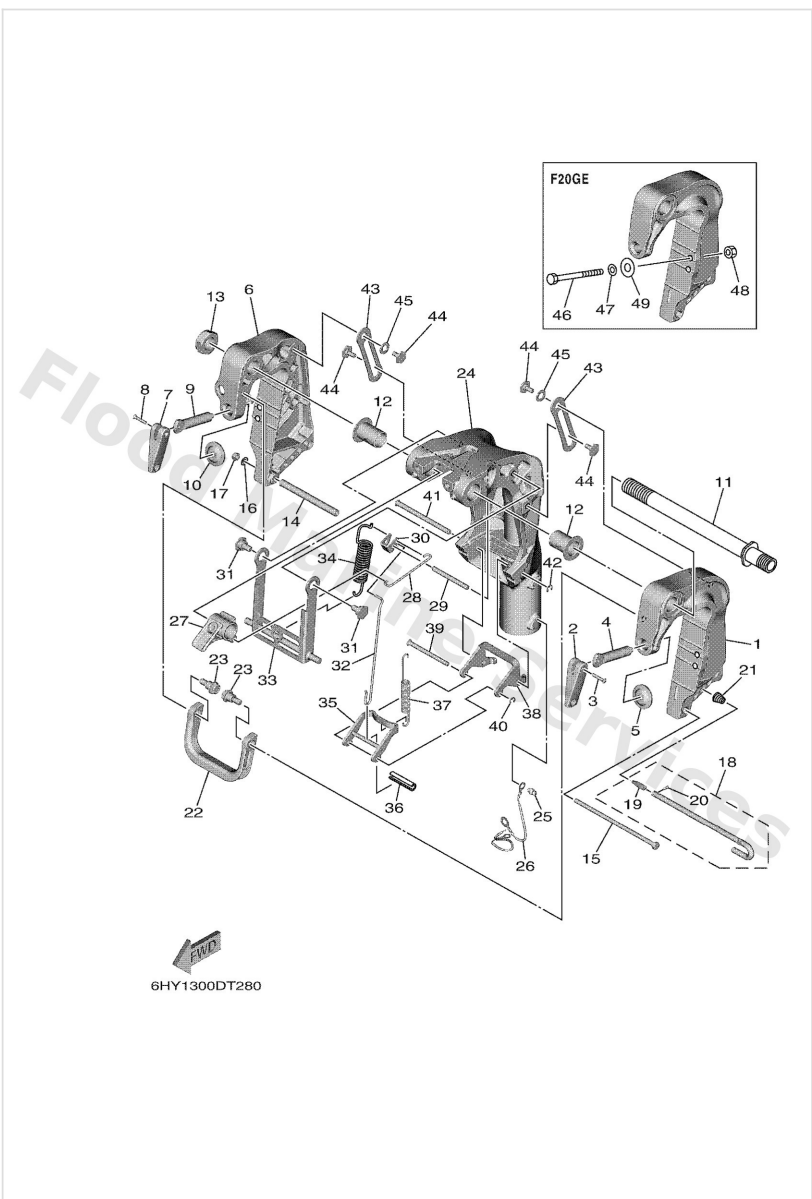
Ref	Part	
1	6FM43111008D Bracket, clamp 1	Buy now
2	6E04311801 Handle, transom clamp	Buy now
3	9024304M01 Pin(6a1)	Buy now
4	6E74311600 Screw, transom clamp	Buy now
5	6484311401 Pad, transom clamp	Buy now
6	6FM43112008D Bracket, clamp 2	Buy now
11	6FM4313110 Bolt, clamp bracket	Buy now
12	9038622MA4 Bush	Buy now
13	9018522043 Nut, self-locking	Buy now
14	9038706M13 Collar(6h6)	Buy now
15	9010106M18 Bolt(6l5)	Buy now
16	9299506600 Washer, plain (646)	Buy now
17	9538006700 Nut	Buy now
18	6L24316001 Tilt rod assembly	Buy now
19	6894316500 Plate, tilt lock	Buy now

Bracket 1



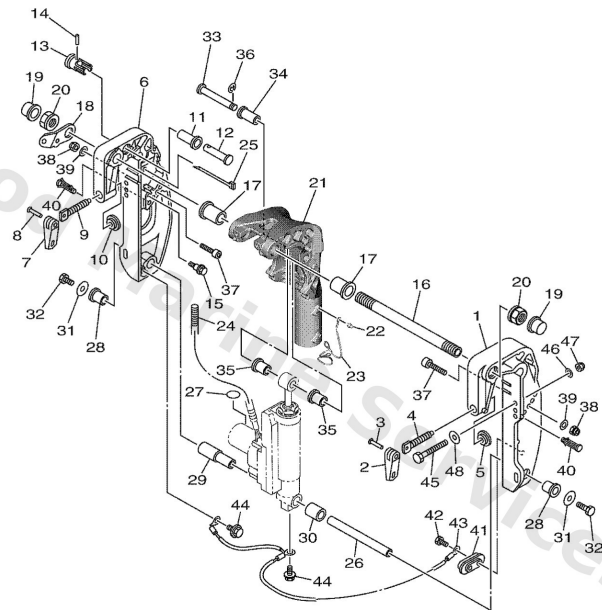
Ref	Part	
20	9169030008 Pin. spring(656)	Buy now
21	9050210M07 Spring, conical(6k3)	Buy now
22	6FM4273100 Carrying handle	Buy now
23	9010908043 Bolt	Buy now
24	6FM43311008D Bracket, swivel 1 S(16.7")	Buy now
24	6FM43311108D Bracket, swivel 1 L(21.7")	Buy now
25	9370006M03 Nipple, grease(6a1)	Buy now
26	6FM8212700 Wire, lead 2	Buy now
27	6FM4363100 Lever, tilt	Buy now
28	6FM4361600 Rod, tilt lock	Buy now
29	6FM4364600 Shaft, lever	Buy now
30	6FM4364100 Lever, tilt	Buy now
31	9010908M87 Bolt	Buy now
32	6FM4361700 Rod, tilt lock	Buy now
33	6FM4335000 Receiver assembly	Buy now

Bracket 1



Ref	Part	
34	6FM4365600 Spring, reverse lock 1	Buy now
35	6FM4362400 Plate, tilt rock	Buy now
36	9038706321 Collar	Buy now
37	6FM4365610 Spring, reverse lock 1	Buy now
38	6FM4361300 Arm, tilt lock	Buy now
39	6L24333610 Pin	Buy now
40	9908005600 Circlip(22k)	Buy now
41	6J84361101 Shaft, tilt lock	Buy now
43	6FM4362700 Stopper	Buy now
44	9010906M84 Bolt	Buy now
45	9020610M24 Washer, wave	Buy now
46	9010108M88 Bolt (6g8)	Buy now
47	9299008600 Washer, plain (663)	Buy now
48	9018508057 Nut, nylon (6j8)	Buy now
49	9020108MA4 Washer, plate (6g8)	Buy now

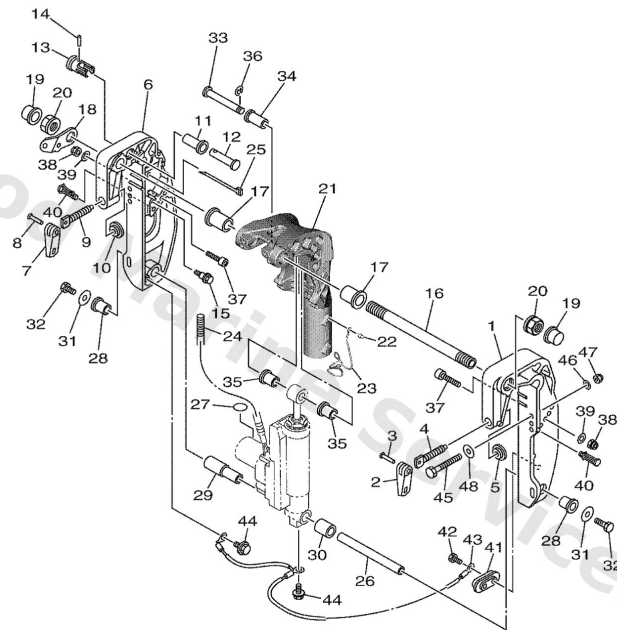
Bracket 2




6HY3100DV280

Ref	Part	
1	69A43111018D Bracket, clamp 1	Buy now
2	6E04311801 Handle, transom clamp	Buy now
3	9024304M01 Pin(6a1)	Buy now
4	6E74311600 Screw, transom clamp	Buy now
5	6484311401 Pad, transom clamp	Buy now
6	69A43112028D Bracket, clamp 2	Buy now
11	6FM4318900 Bushing	Buy now
12	65W4319100 Shaft, stopper	Buy now
13	6FM4319200 Knob, stopper	Buy now
14	9169030018 926-51502-00 pin, spring (700)	Buy now
15	9010906MA1 Bolt	Buy now
16	69A4313100 Bolt, clamp bracket FOR REMOTE CONTROL	Buy now
17	9038622MA4 Bush	Buy now
18	69A4311300 Plate, clamp bracket	Buy now
19	6G54314501 Cap, clamp bracket	Buy now

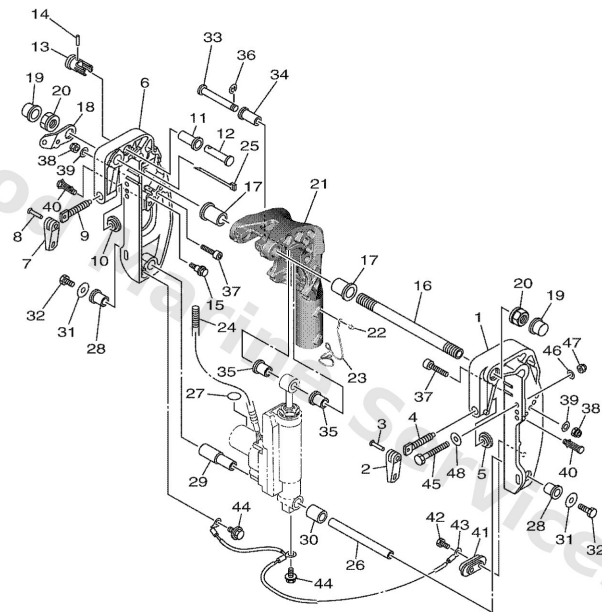
Bracket 2



FWD
6HY3100DV280

Ref	Part	
20	9018522043 Nut, self-locking	Buy now
21	6HY43311008D Bracket, swivel 1 S(16.7")	Buy now
21	6HY43311108D Bracket, swivel 1 L(21.7")	Buy now
22	9370006M03 Nipple, grease(6a1)	Buy now
23	6FM8212700 Wire, lead 2	Buy now
24	9044614MH7 Hose	Buy now
25	9046513M97 Clamp	Buy now
26	69G4381800 Pin, lower shock mount	Buy now
27	69A4315500 Mark 1	Buy now
28	9038616MA7 Bush	Buy now
29	9038616MA8 Bush	Buy now
30	9038716M02 Collar	Buy now
31	9020108M00 Washer, plate(6e0)	Buy now
32	9708008016 Bolt	Buy now
33	9024912M36 Pin	Buy now

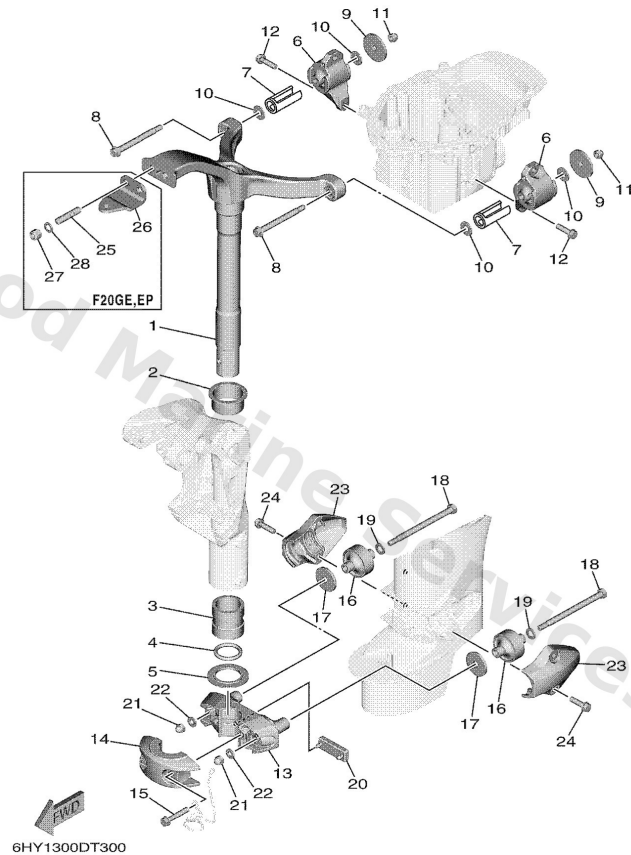
Bracket 2




6HY3100DV280

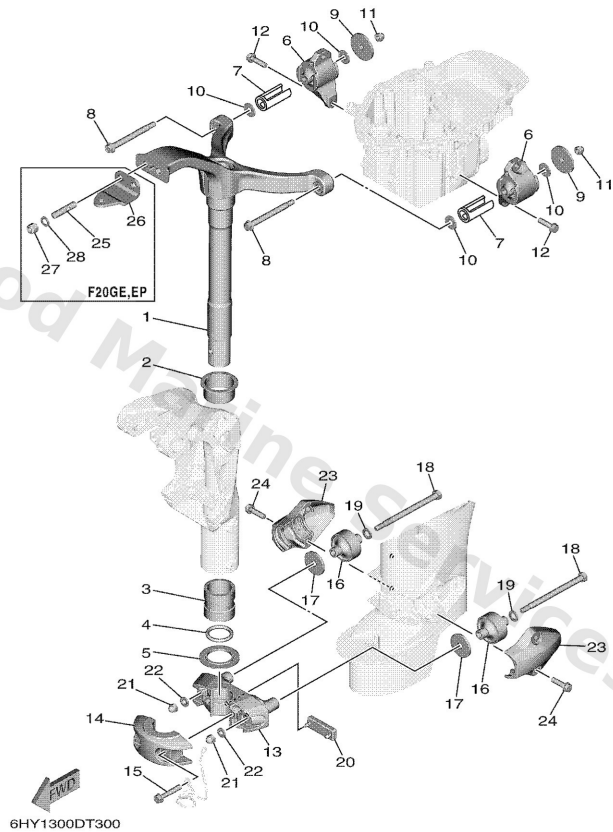
Ref	Part	
34	9038112M10 Bush, solid	Buy now
35	9038112M11 Bush, solid	Buy now
36	9908010600 Circlip	Buy now
37	9011008121 Bolt, hexagon socket head	Buy now
38	9018508057 Nut, nylon (6j8)	Buy now
39	9299008600 Washer, plain (663)	Buy now
40	9033808M19 Plug S(16.7")	Buy now
41	65W4525100 Anode	Buy now
42	9010106020 Bolt	Buy now
43	63V8212700 Wire, lead 2	Buy now
44	97E9506510 Bolt, hexagon w/w deep recess	Buy now
45	9010108M88 Bolt (6g8)	Buy now
48	9020108MA4 Washer, plate (6g8)	Buy now

Bracket 3



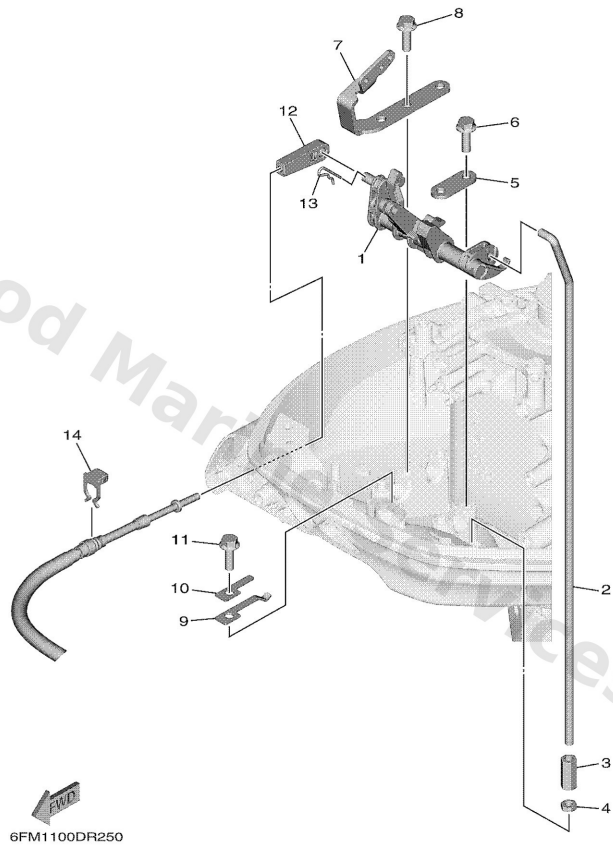
Ref	Part	
1	6FM42511008D Bracket, steering S(16.7")	Buy now
1	6FM42511108D Bracket, steering L(21.7")	Buy now
2	9038145001 Bush, solid	Buy now
3	9038638M32 Bush(6e5)	Buy now
4	9321037MH7 O-ring(61u)	Buy now
5	9038638002 Bush	Buy now
6	6FM44514108D Mount damper, upper side	Buy now
7	6FM4453200 Stopper, upper mount	Buy now
8	9010908241 Bolt	Buy now
9	9020108120 Washer, plate	Buy now
10	9020109014 Washer, plate	Buy now
11	9538008800 Nut crown (2g2)	Buy now
12	97E7508530 Bolt, hexagon w/w deep recess	Buy now
13	6FM44551008D Housing, lower mount rubber 1	Buy now
14	6FM44552008D Housing, lower mount rubber 2	Buy now

Bracket 3



Ref	Part	
15	97E7508545 Bolt, hexagon w/w deep recess	Buy now
16	6FM4455511 Mount damper, lower side	Buy now
17	9020110077 Washer, plate	Buy now
18	9010108M02 Bolt, hexagon (676)	Buy now
19	9299510600 Washer, plate	Buy now
20	6E54457501 Damper, lower mount rubber L(21.7")	Buy now
20	6FM4457501 Damper, lower mount rubber S(16.7")	Buy now
22	9020108M08 Washer, plate (679)	Buy now
23	6FM44553008D Cover, lower mount	Buy now
25	9011610064 Bolt, stud	Buy now
26	65W4851101 Hook, steering	Buy now
27	9018510027 Nut, self-locking	Buy now
28	9020110049 Washer, plate	Buy now

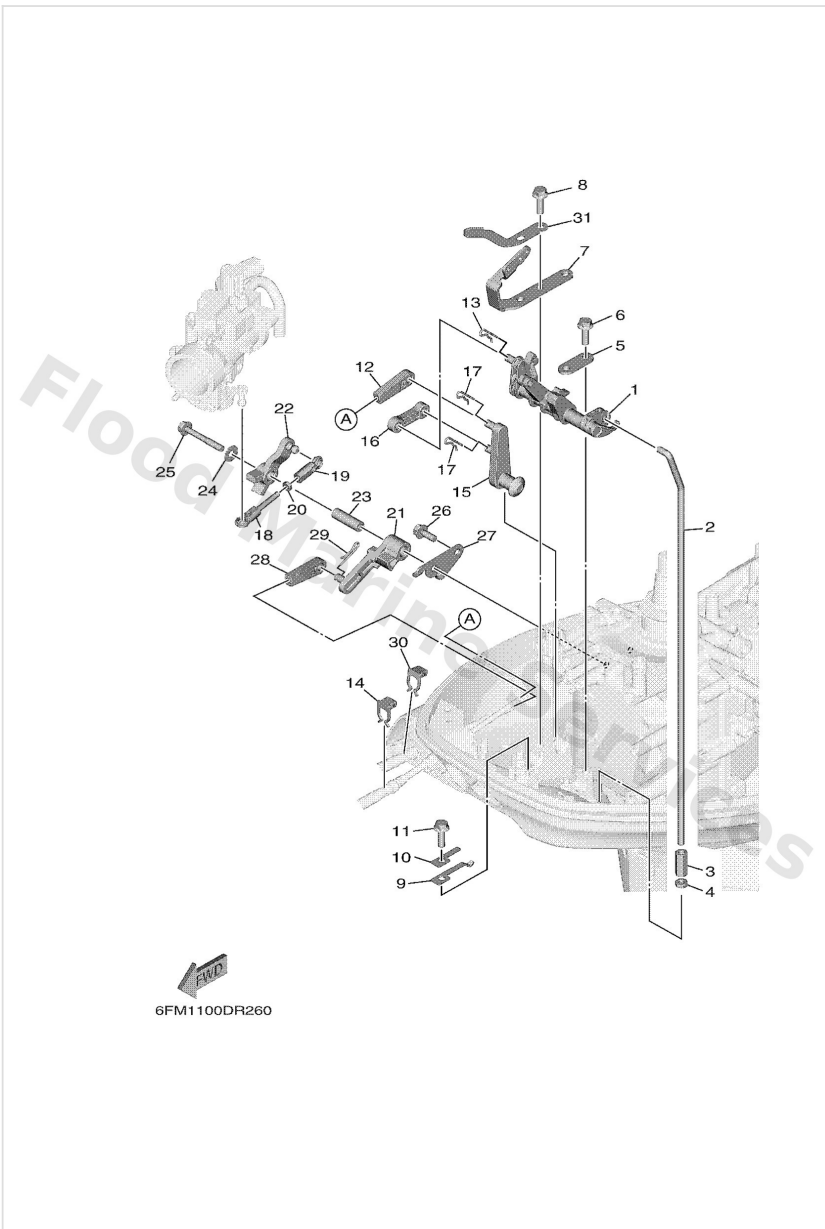
Control 1



6FM1100DR250

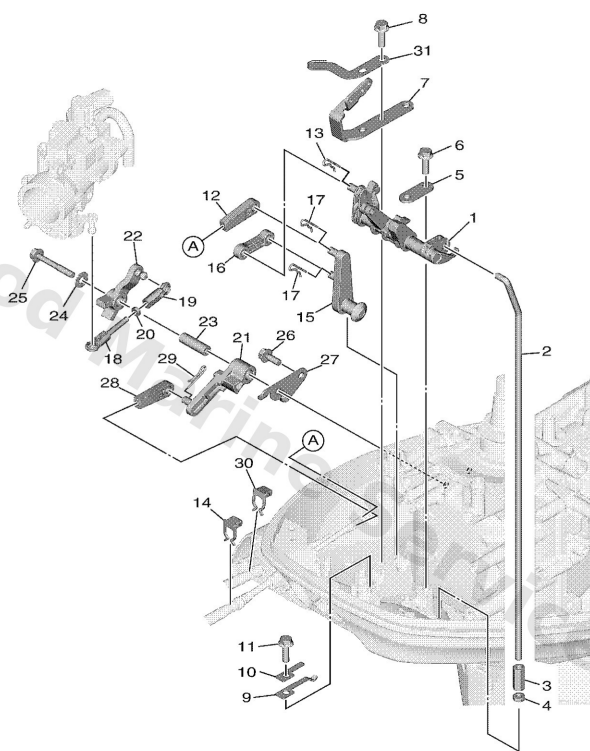
Ref	Part	
1	6FM4412100 Lever, shift rod	Buy now
2	6FM4414300 Rod, shift S(16.7")	Buy now
2	6FM4414310 Rod, shift L(21.7")	Buy now
3	9017006015 Connector, shift rod	Buy now
4	9538006700 Nut	Buy now
5	6FM4166100 Bracket 1	Buy now
6	9010906M86 Bolt	Buy now
7	6FM4166200 Bracket 2	Buy now
9	66R4411600 Spring	Buy now
10	66R4411800 Bracket	Buy now
12	6FM4834400 Cable end, remote control	Buy now
13	9046818008 Clip 620436610000	Buy now
14	63D4853800 Clamp, cable 1	Buy now

Control 2



Ref	Part	
1	6FM4412100 Lever, shift rod	Buy now
2	6FM4414300 Rod, shift S(16.7")	Buy now
2	6FM4414310 Rod, shift L(21.7")	Buy now
3	9017006015 Connector, shift rod	Buy now
4	9538006700 Nut	Buy now
5	6FM4166100 Bracket 1	Buy now
6	9010906M86 Bolt	Buy now
7	6FM4166200 Bracket 2	Buy now
9	66R4411600 Spring	Buy now
10	66R4411800 Bracket	Buy now
12	6FM4834400 Cable end, remote control	Buy now
13	9046818008 Clip 620436610000	Buy now
14	63D4853800 Clamp, cable 1	Buy now
15	6FM4412500 Lever, shift rod	Buy now
16	6FM4419200 Link, shift rod	Buy now

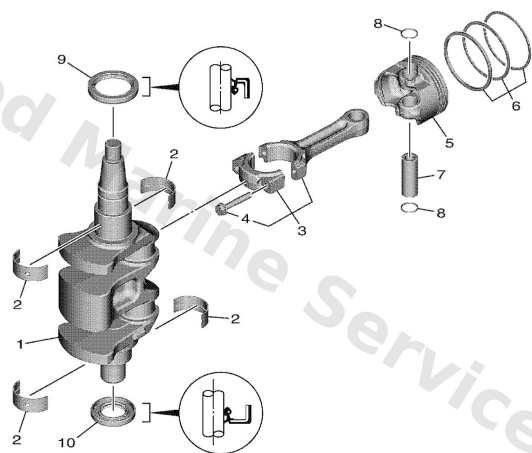
Control 2



END
6FM1100DR260

Ref	Part	
18	6824123750 Joint, link 2	Buy now
19	6H44123700 Joint, link	Buy now
20	9538005700 Nut (656)	Buy now
21	6FM4215700 Lever, throttle	Buy now
22	6FM4128300 Lever, free accel.	Buy now
23	9038706M59 Collar (6h3)	Buy now
24	9020106M62 Washer, plate (6e5)	Buy now
25	95D9506045 Bolt, flange deep recess	Buy now
26	95D9506016 Bolt, flange deep recess	Buy now
27	6FM1457100 Bracket, throttle	Buy now
31	6FM8239800 Plate 3	Buy now

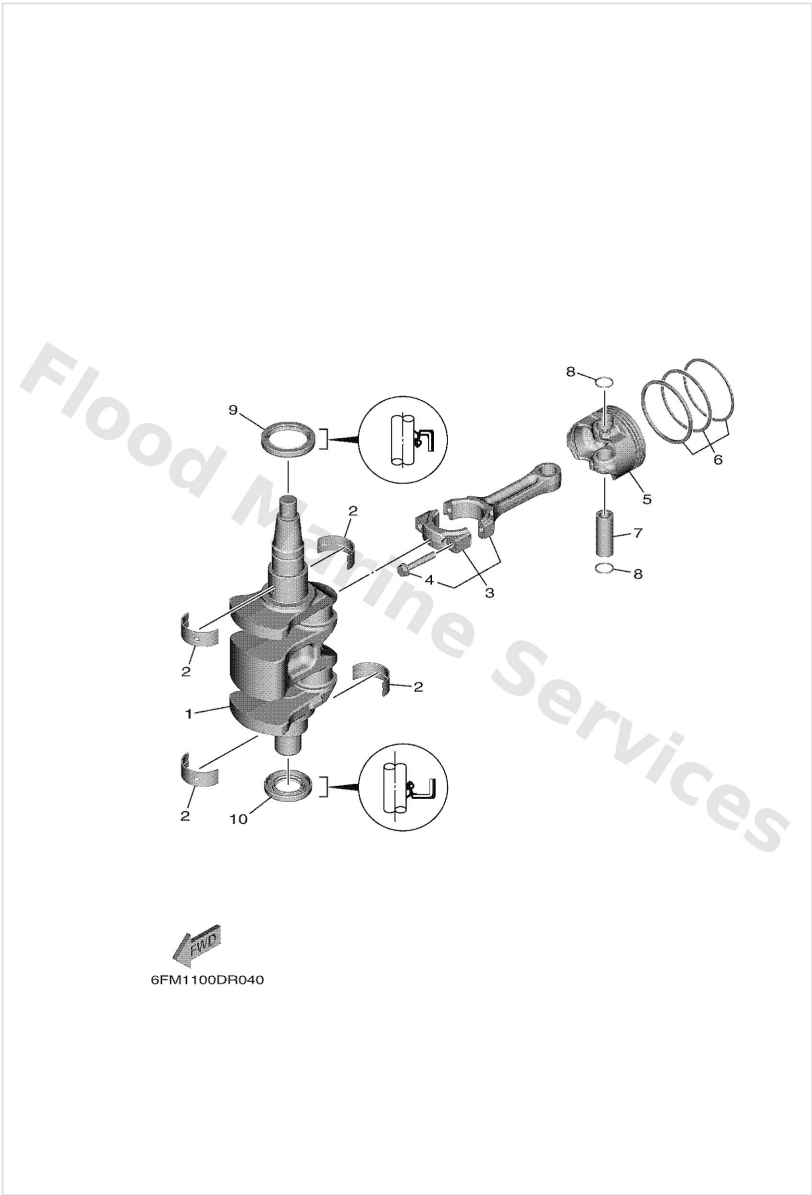
Crankshaft & Piston



6FM1100DR040

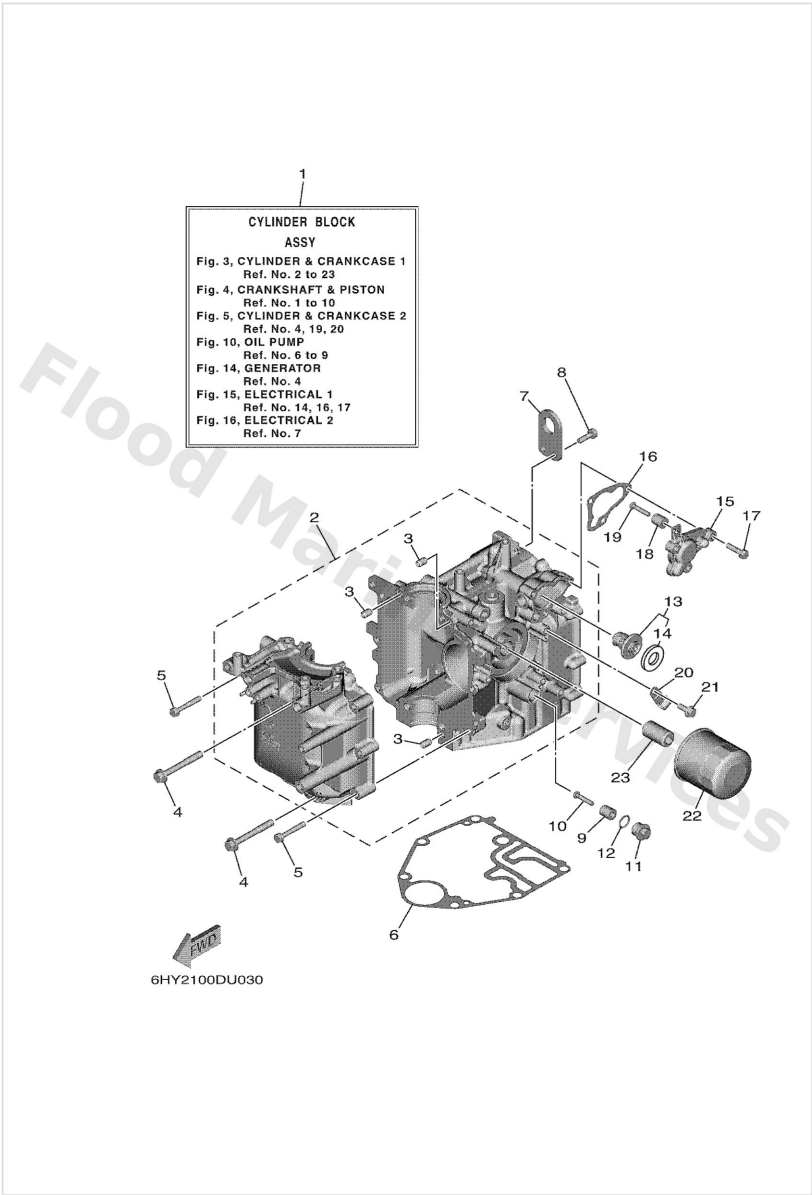
Ref	Part	
1	6FM1141100 Crankshaft	Buy now
2	6AH1141600 Plane bearing, crankshaft 1 UR BROWN	Buy now
2	6AH1141610 Plane bearing, crankshaft 1 UR BLACK	Buy now
2	6AH1141620 Plane bearing, crankshaft 1 UR BLUE	Buy now
3	6FM1165001 Connecting rod assembly	Buy now
4	6AH1165400 Bolt, connecting rod	Buy now
5	6FM1163100 Piston (std)	Buy now
5	6FM1163500 Piston (0.25mm o/s) AP	Buy now
5	6FM1163600 Piston (0.50mm o/s) AP	Buy now
6	67C1160301 Piston ring set (std)	Buy now
6	67C1160401 Piston ring set (0.25mm o/s) AP	Buy now
6	67C1160501 Piston ring set (0.50mm o/s) AP	Buy now
7	6FM1163300 Pin, piston	Buy now
8	9345017129 Circlip(1ar)	Buy now
9	9310237004 Oil seal	Buy now

Crankshaft & Piston



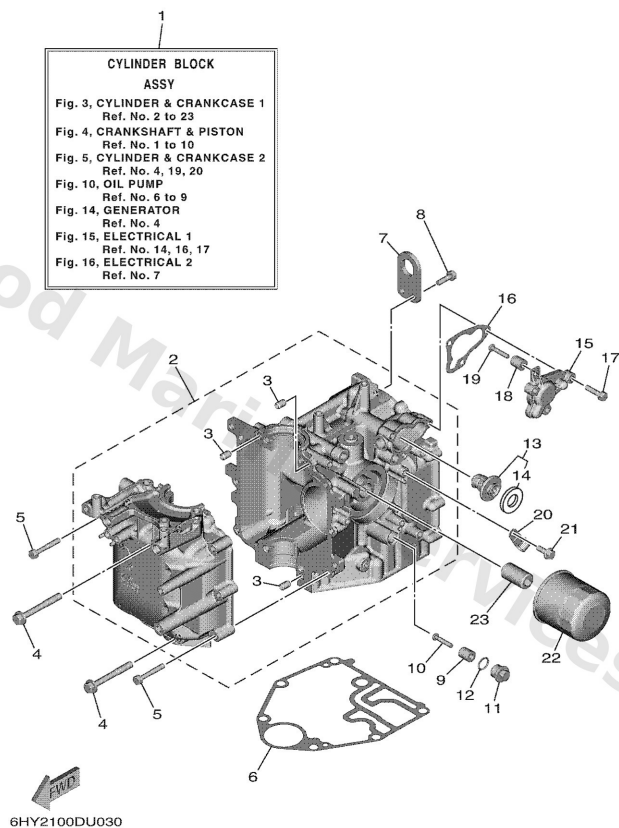
Ref	Part	
10	9310225014 Oil seal	Buy now

Cylinder & Crankcase 1



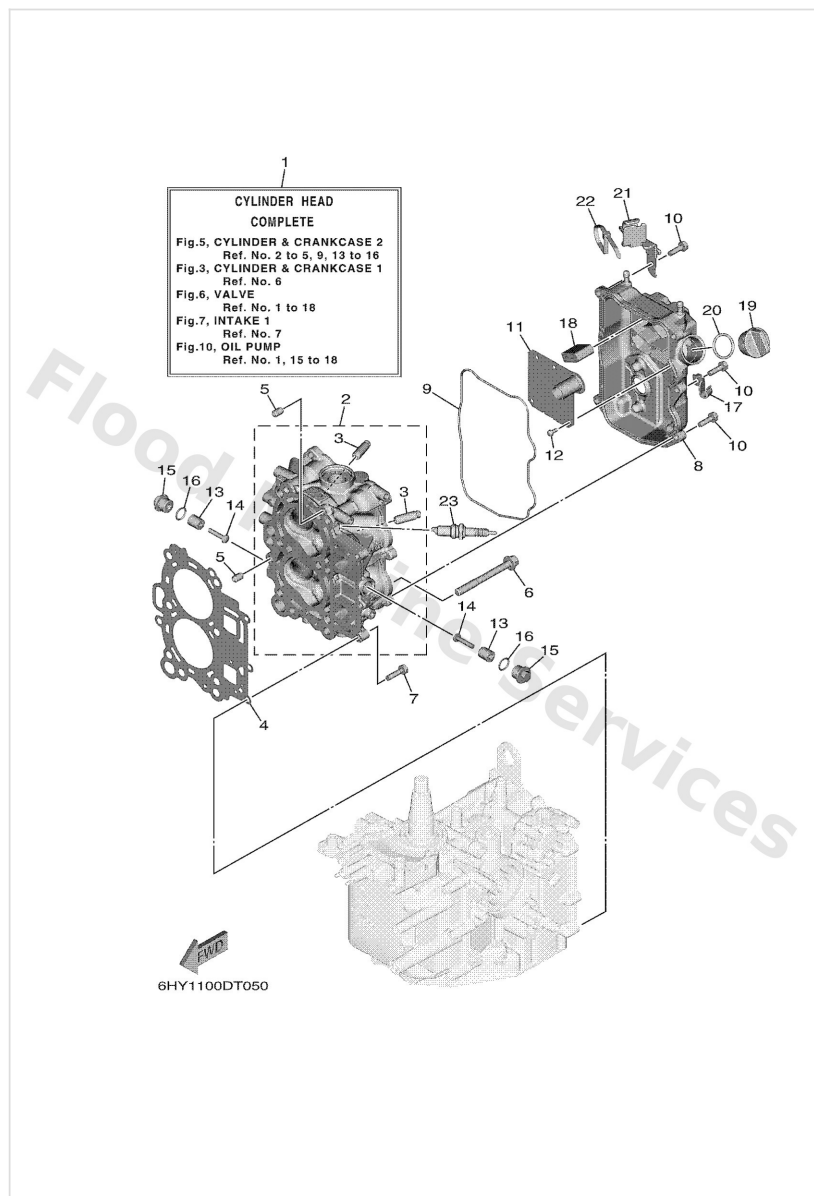
Ref	Part	
1	6FMW009B021S Cylinder block assembly	Buy now
2	6FM1510001 Crankcase assembly	Buy now
3	9953008012 Pin, dowel(6g8)	Buy now
4	9011908093 Bolt, with washer	Buy now
5	9751306540 Bolt, with washer(6l2)	Buy now
6	6FM1135100 Gasket, cylinder	Buy now
7	6FM1111900 Hanger, engine	Buy now
8	9010506M07 Bolt (689)	Buy now
9	6G81132500 Anode	Buy now
10	9898005025 Screw, panhead (a93)	Buy now
11	6G811197A0 Plug, blind	Buy now
12	9321013M63 O-ring (6g8)	Buy now
13	6FM1241100 Thermostat	Buy now
14	6FM1241200 Seal, thermostat	Buy now
15	6FM12413001S Cover, thermostat	Buy now

Cylinder & Crankcase 1



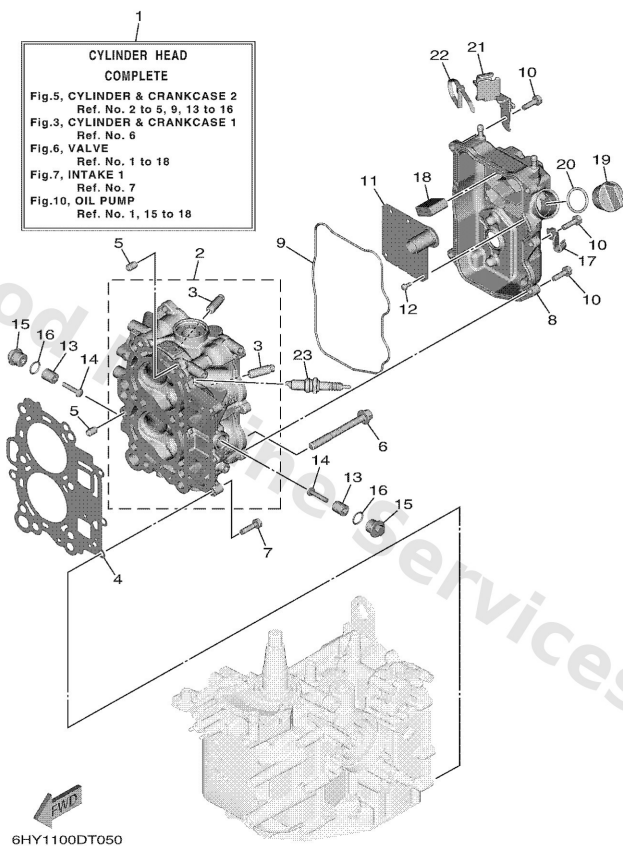
Ref	Part	
16	6FM1241400 Gasket, cover	Buy now
17	9011906MA3 Bolt, with washer	Buy now
20	9046508M83 Clamp	Buy now
21	95D9506016 Bolt, flange deep recess	Buy now
22	5GH1344080 Element assembly, oil cleaner	Buy now
23	6C512858A0 Bolt, union	Buy now

Cylinder & Crankcase 2



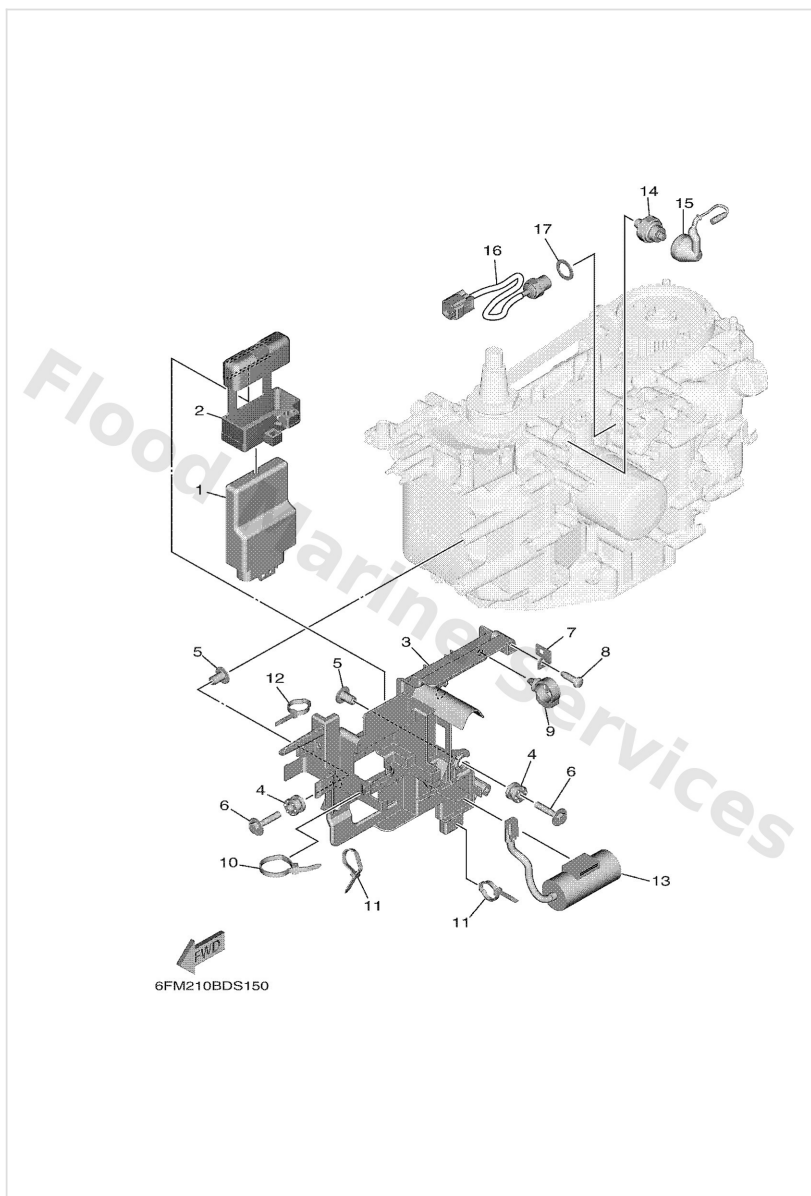
Ref	Part	
1	6HYW009A101S Cylinder head complete	Buy now
2	6FM1111101S Head, cylinder 1	Buy now
3	6AH1113310 Guide, valve 1	Buy now
4	6FM1118100 Gasket, cylinder head 1	Buy now
5	9953008012 Pin, dowel(6g8)	Buy now
6	9010509010 Bolt, flange	Buy now
7	9011906MA3 Bolt, with washer	Buy now
8	6FM1119100 Cover, cylinder head 1	Buy now
9	6FM1135600 Seal, cylinder 2	Buy now
10	9010506M07 Bolt (689)	Buy now
11	6FM1116800 Cover, breather	Buy now
12	9760704210 Screw, pan head with washer	Buy now
13	6G81132500 Anode	Buy now
14	9898005025 Screw, panhead (a93)	Buy now
15	6G811197A0 Plug, blind	Buy now

Cylinder & Crankcase 2



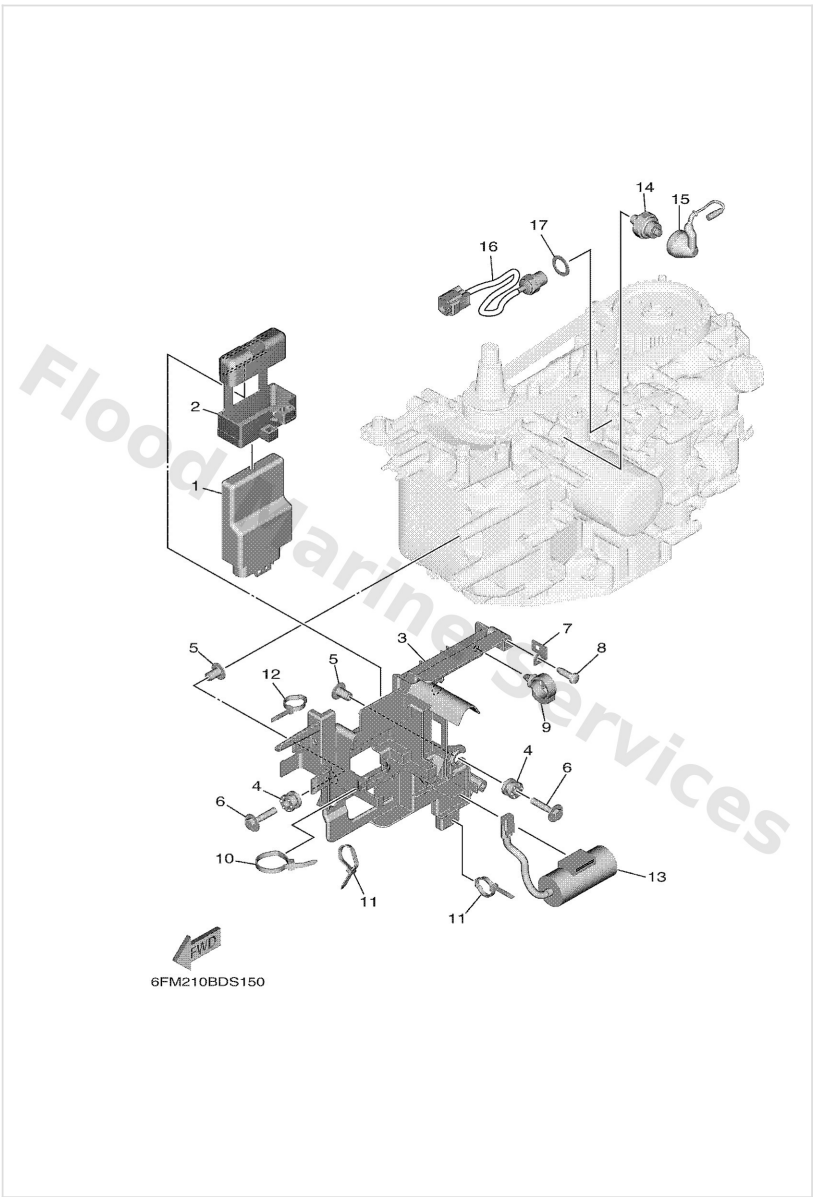
Ref	Part	
16	9321013M63 O-ring (6g8)	Buy now
17	9046508059 Clamp	Buy now
18	6HY1540700 Element 1	Buy now
19	6G81536300 Plug, oil	Buy now
20	9321024M79 O-ring	Buy now
21	6FM2475H00 Bracket, seat lever 1	Buy now
22	9046513M18 Clamp	Buy now
23	9470200418 Plug, spark (dpr6eb-9)	Buy now

Electrical 1



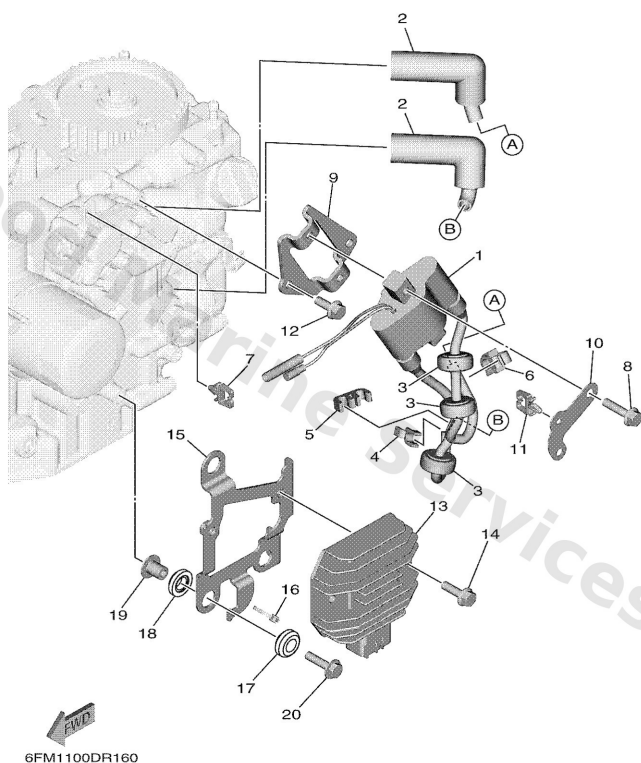
Ref	Part	
1	6HY8591A20 Engine control unit assembly	Buy now
2	6FM8554600 Band	Buy now
3	6FM8194800 Bracket	Buy now
4	64J8551601 Spacer	Buy now
5	69M4275801 Collar	Buy now
6	9011906293 Bolt, with washer	Buy now
7	68V8554801 Holder	Buy now
8	9778060620 Screw, tapping(6k8)	Buy now
9	9046420181 Clamp(4ap)	Buy now
10	9046513M18 Clamp	Buy now
11	9046513M11 Clamp (6e5)	Buy now
12	9046513M97 Clamp	Buy now
13	6FM8196500 Condenser, smoothing	Buy now
14	64J8250400 Oil pressure switch assembly	Buy now
15	68V8131501 Lead wire assembly	Buy now

Electrical 1



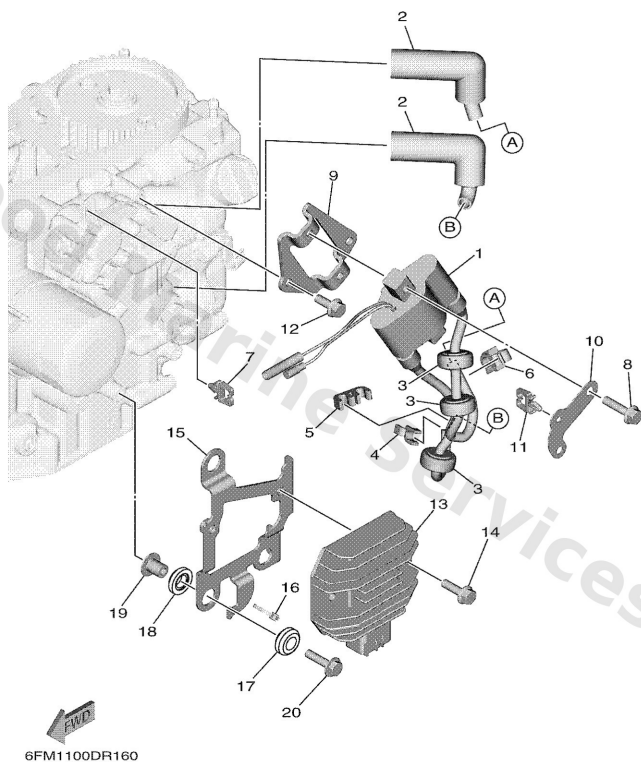
Ref	Part	
16	6CJ8579000 Thermosensor assembly	Buy now
17	9043014115 Gasket (663)	Buy now

Electrical 2



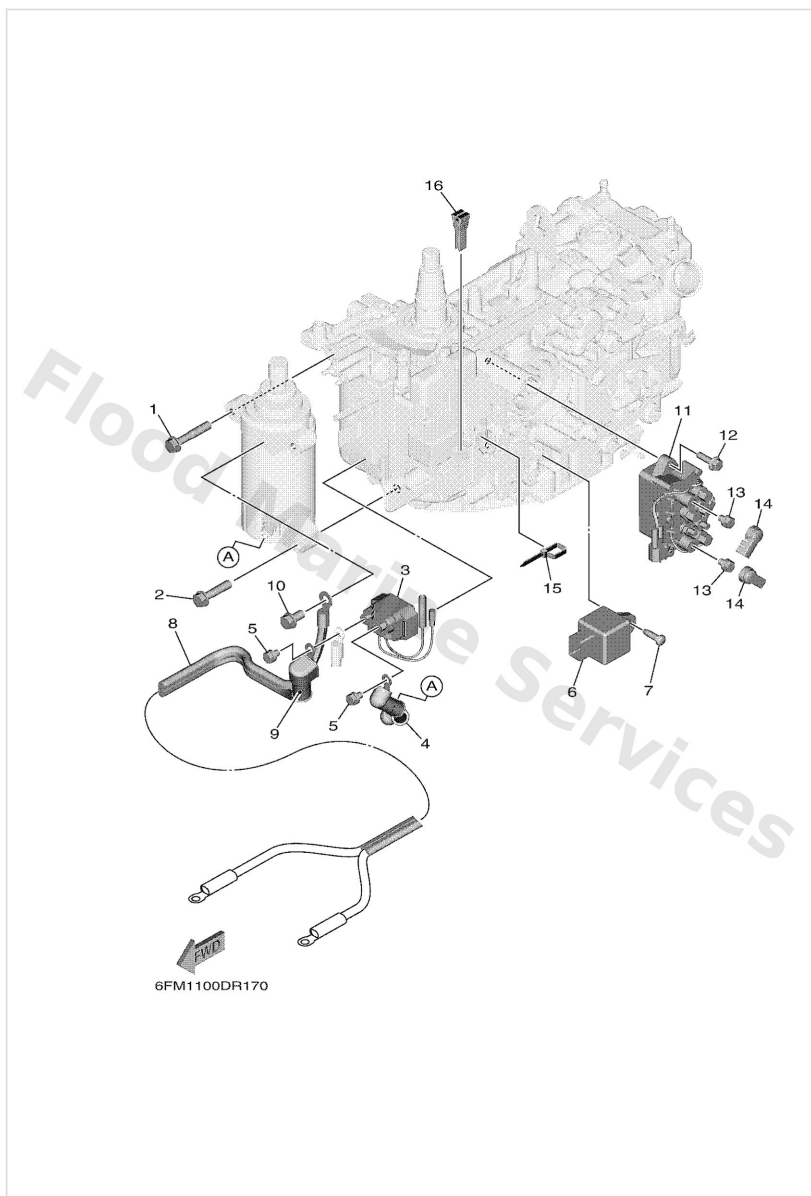
Ref	Part	
1	6F58557013 Ignition coil assembly	Buy now
2	6AH8237000 Plug cap assembly	Buy now
3	9048025003 Grommet	Buy now
4	9046407M41 Clamp(62y)	Buy now
5	67F8236100 Clamp, cord	Buy now
6	9046409018 Clamp	Buy now
7	9046411121 Clamp(4gy)	Buy now
8	95D9506020 Bolt, flange deep recess	Buy now
9	6FM8231600 Bracket, ignition coil	Buy now
10	6FM8153900 Plate, coil	Buy now
12	95D9506016 Bolt, flange deep recess	Buy now
13	6FM8196000 Rectifier & regulator assembly	Buy now
13	6FM8196010 Rectifier & regulator assembly	Buy now
15	6FM8711E00 Stay, rectifier	Buy now
16	9046511M10 Clamp	Buy now

Electrical 2



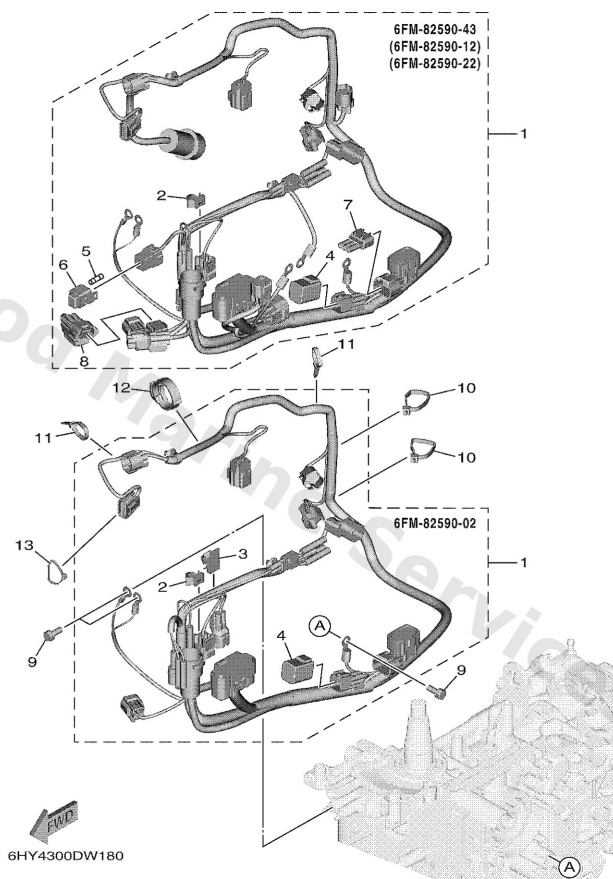
Ref	Part	
17	6FM8253501 Grommet	Buy now
18	6FM8254501 Grommet	Buy now
19	9038706289 Collar	Buy now
20	9011906311 Bolt, with washer	Buy now

Electrical 3



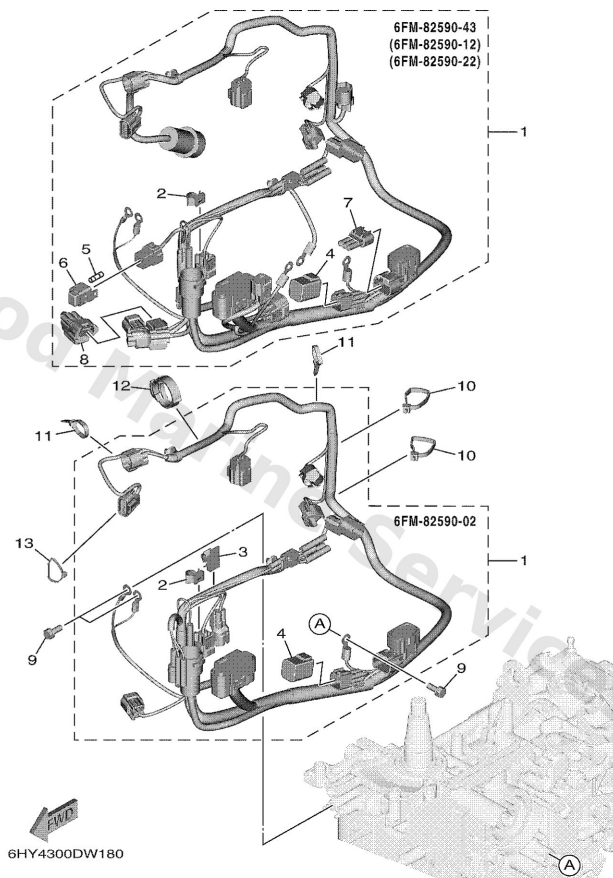
Ref	Part	
1	9751308545 Bolt, with washer	Buy now
2	9751308535 Bolt, with washer	Buy now
3	6FM8194000 Starter relay assembly	Buy now
4	6AH8211701 Wire, lead	Buy now
5	97E9506610 Bolt, hexagon w/w deep recess	Buy now
6	68V8195000 Relay assembly	Buy now
7	9778060620 Screw, tapping(6k8)	Buy now
8	6FM8210501 Battery cable (l: 2.0m)	Buy now
9	6P28211900 Cover, lead wire	Buy now
10	97E9508516 Bolt, hexagon w/w deep recess	Buy now
11	63P8195000 Relay assembly	Buy now
12	95D9506020 Bolt, flange deep recess	Buy now
14	6P28183X00 Cap, terminal	Buy now
15	9046513M11 Clamp (6e5)	Buy now
16	67F2812A00 Puller, fuse	Buy now

Electrical 4



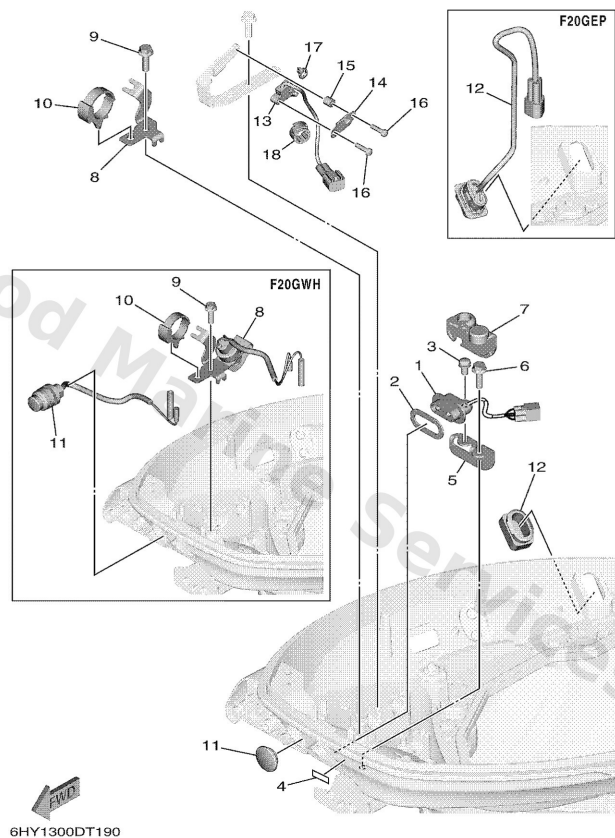
Ref	Part	
1	6FM8259002 Wire harness assembly	Buy now
1	6FM8259012 Wire harness assembly	Buy now
1	6FM8259022 Wire harness assembly	Buy now
1	6FM8259043 Wire harness assembly	Buy now
2	9046409M47 Clamp(65j)	Buy now
3	9046412002 Clamp	Buy now
4	6Y88258211 White cap 1 (4pin)	Buy now
5	67F8215100 Fuse	Buy now
6	67F8215B10 Cap (yellow)	Buy now
7	6FM8258200 Cap 1 (3p)	Buy now
8	6FM8198001 Diode assembly	Buy now
9	97E9506516 Bolt, hexagon w/w deep recess	Buy now
10	9046511M52 Clamp(6e7)	Buy now
11	9046513M11 Clamp (6e5)	Buy now
12	9046428003 Clamp	Buy now

Electrical 4



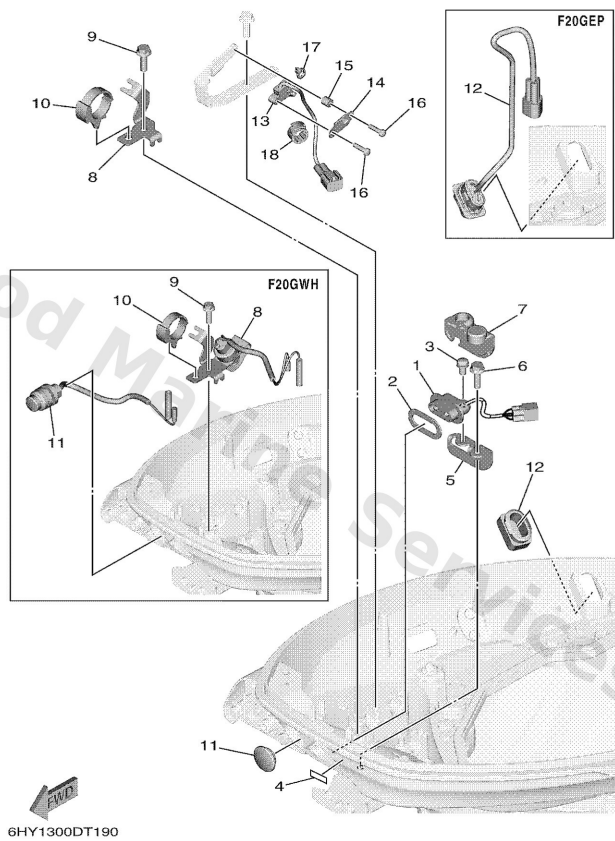
Ref	Part	
13	9046511M59 Clamp(63m)	Buy now

Electrical 5



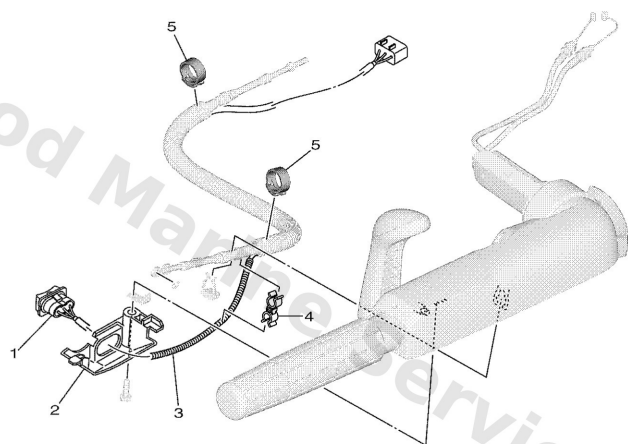
Ref	Part	
1	62Y8430100 Pilot light assembly 1	Buy now
2	6FM8358900 Gasket	Buy now
3	9798506212 Screw, with washer(6h3)	Buy now
4	67C8541500 Mark, signal lamp	Buy now
5	6FM8238800 Plate	Buy now
6	9010906M86 Bolt	Buy now
7	6FM8235501 Grommet	Buy now
8	6FM1577400 Stay 4	Buy now
8	6FM8254000 Neutral switch assembly	Buy now
10	9046412183 Clamp(jn2)	Buy now
11	65W8187000 Starting switch assembly	Buy now
11	6G14272501 Grommet	Buy now
12	6FM4272301 Cover, bottom	Buy now
12	6FM8256301 Trim & tilt switch assembly	Buy now
13	60V8259F01 Switch assembly	Buy now

Electrical 5



Ref	Part	
14	6FM8258800 Plate	Buy now
15	9038704001 Collar	Buy now
16	9798504116 Screw, with washer(61b)	Buy now
17	9046511M10 Clamp	Buy now
18	9046413227 Clamp	Buy now

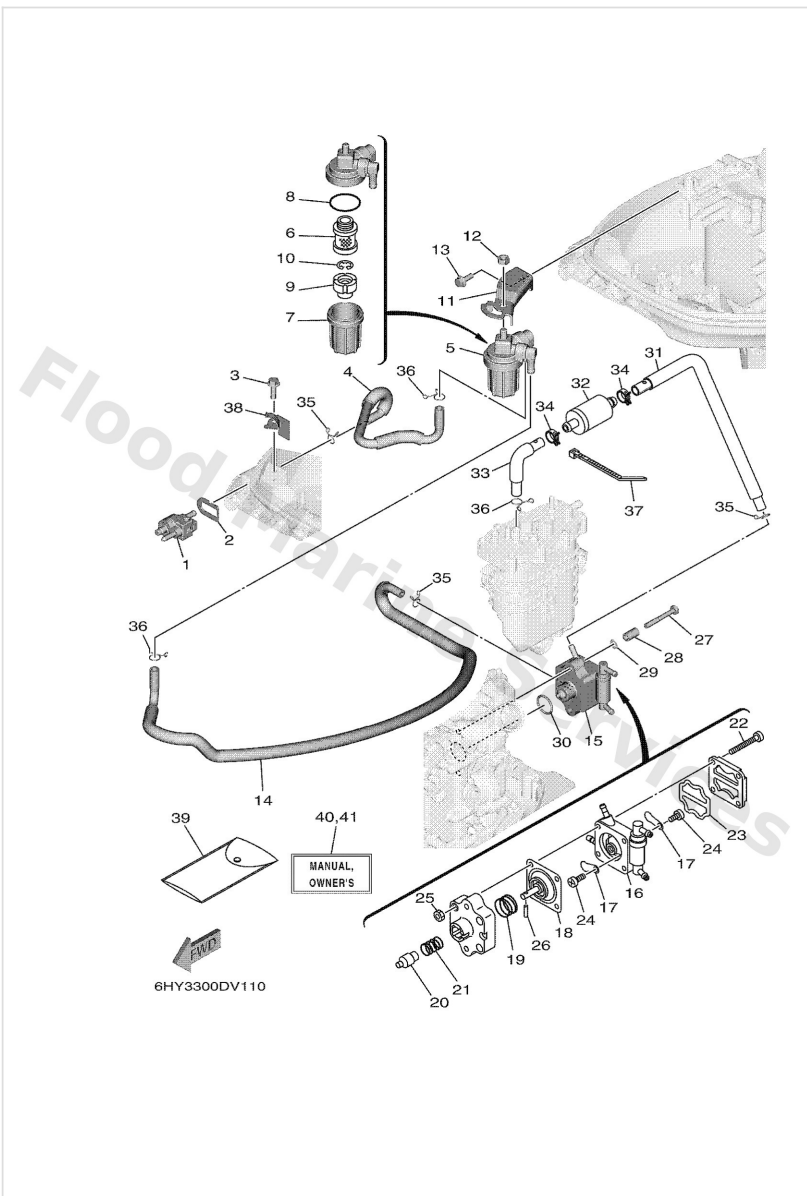
Electrical 6




6FM1100DR200

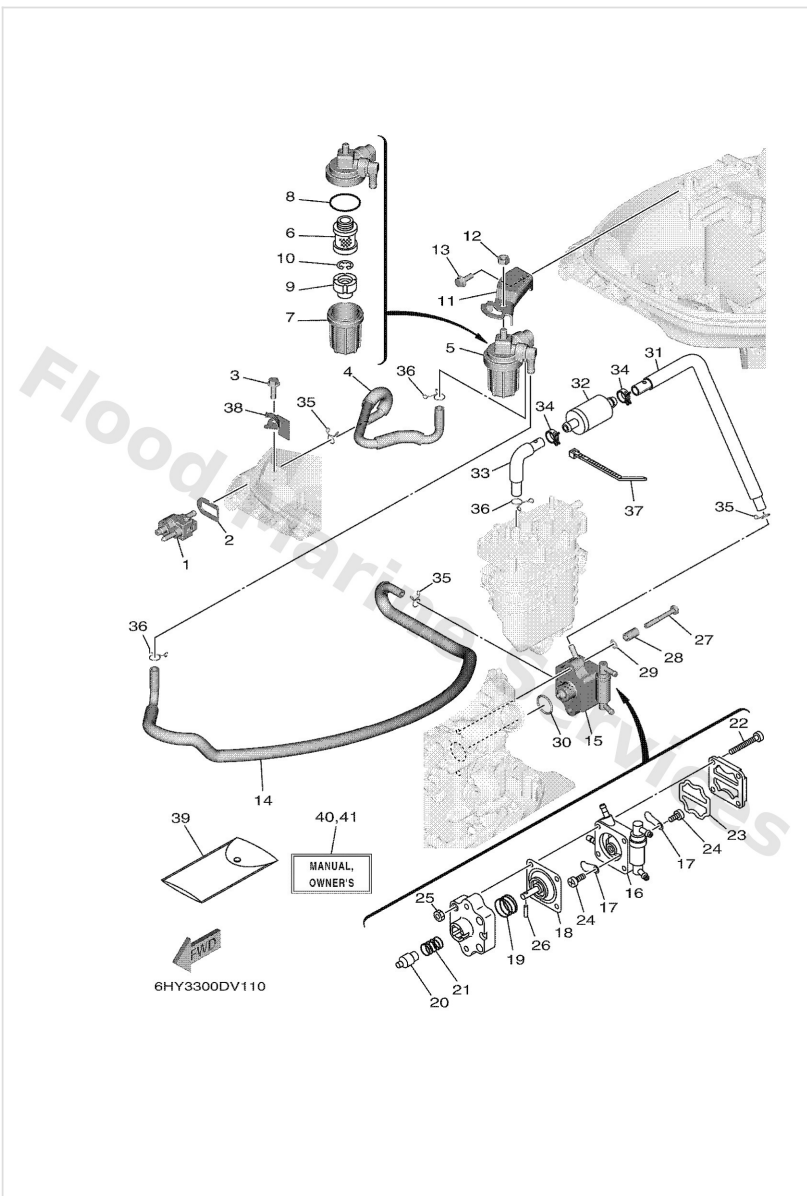
Ref	Part	
1	6FM8186001 Switch assembly	Buy now
2	6FM4217600 Stay 2	Buy now
3	9044610M82 Hose	Buy now
4	9046410M59 Clamp	Buy now
5	9046416001 Clamp	Buy now

Fuel 1



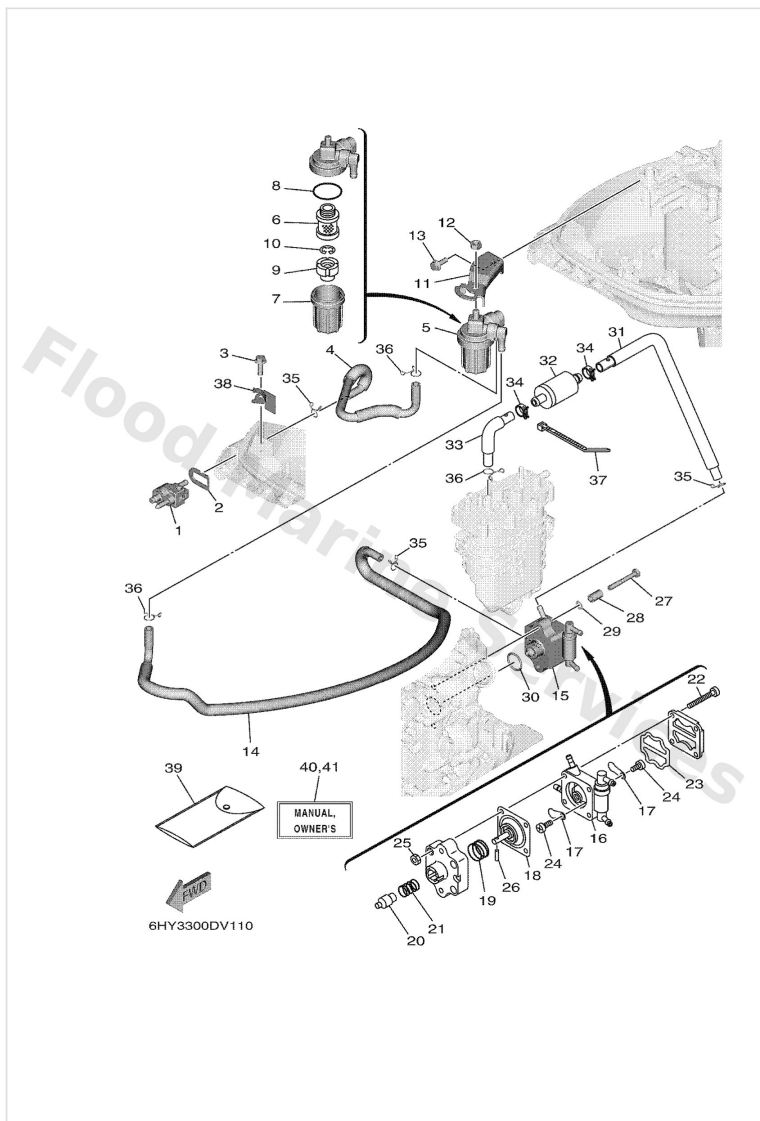
Ref	Part	
1	6G12430410 Fuel pipe joint comp. 1	Buy now
2	61N2432901 Seal	Buy now
3	95D9506020 Bolt, flange deep recess	Buy now
4	6FM2431110 Pipe, fuel 1	Buy now
5	6FM2456000 Filter assembly	Buy now
6	6D82456300 Element, filter (with tag)	Buy now
7	6FM2452100 Cup, filter	Buy now
8	6D82456400 Gasket	Buy now
9	6D82446900 Float, water level	Buy now
10	6D82451900 Clip	Buy now
11	6FM2456600 Bracket, filter	Buy now
12	9538008600 Nut (661)	Buy now
13	95D7506016 Bolt, flange deep recess	Buy now
14	6FM2431210 Pipe 2	Buy now
15	6AH2441071 Fuel pump assembly	Buy now

Fuel 1



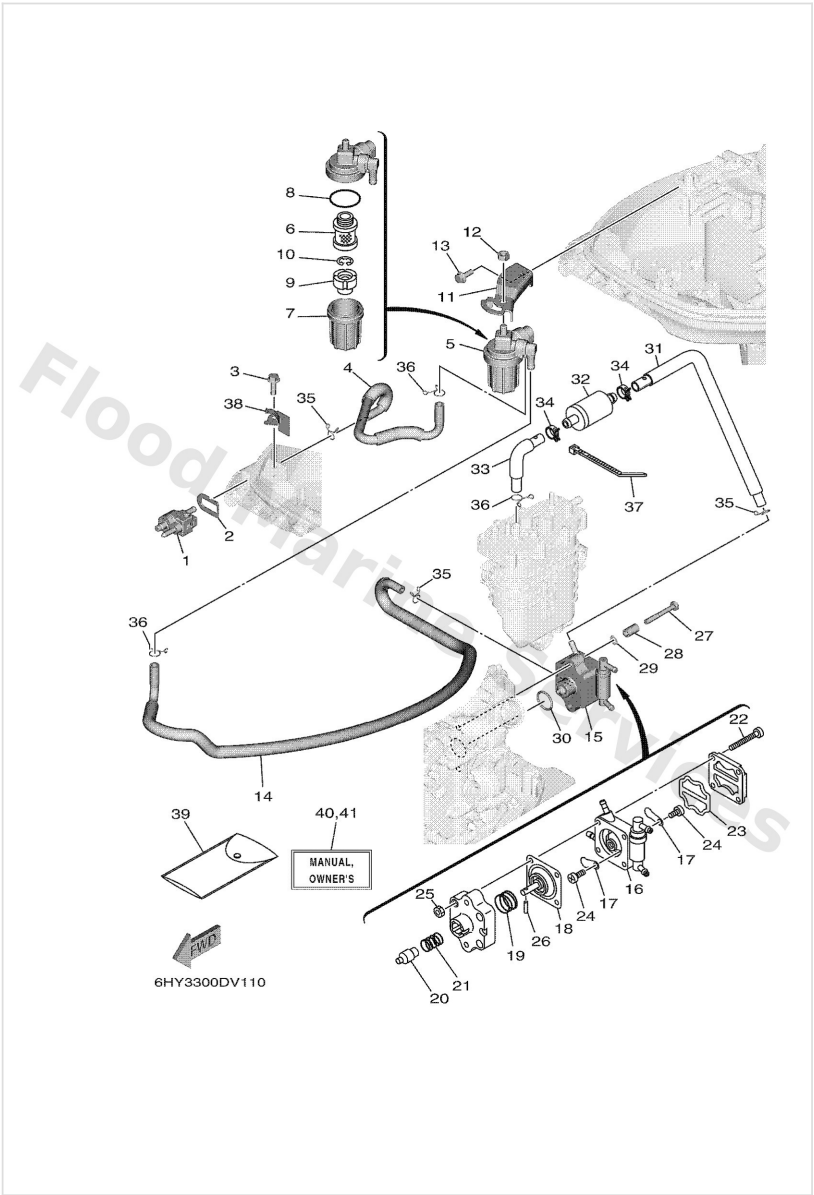
Ref	Part	
16	6AH2441370 Body 2	Buy now
17	6A02442101 Valve, check	Buy now
18	66M2441112 Diaphragm	Buy now
19	66M2442300 Spring, diaphragm	Buy now
20	66M1313110 Plunger	Buy now
21	66M2445400 Spring	Buy now
22	66M2444400 Screw	Buy now
23	66M2447102 Diaphragm	Buy now
24	6E71432500 Screw, pan head	Buy now
25	9538004600 Nut,hex	Buy now
26	66M2437400 Pin	Buy now
27	9010106032 Bolt	Buy now
28	9038706320 Collar	Buy now
29	9020106016 Washer, plate	Buy now
30	9321020M65 O-ring	Buy now

Fuel 1



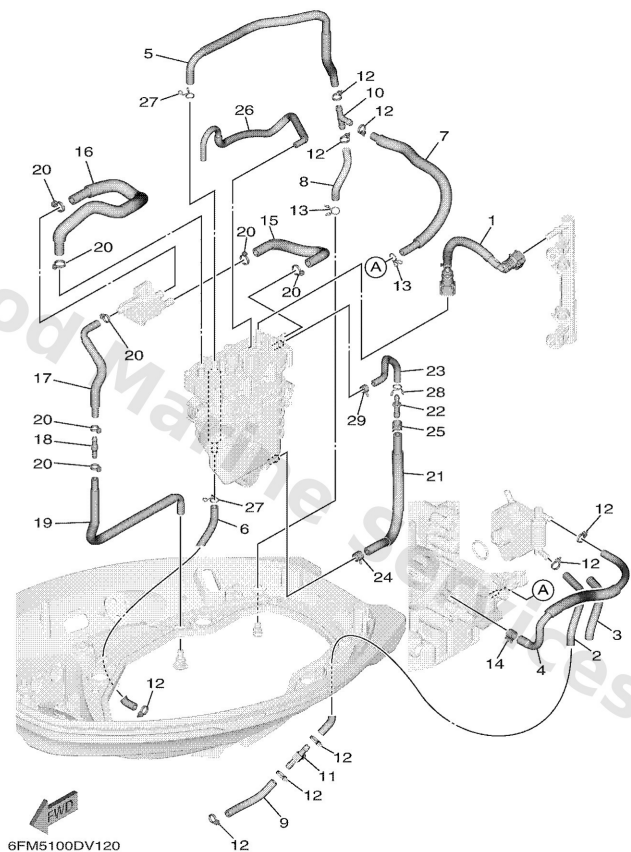
Ref	Part	
31	6FM2431330 Pipe 3	Buy now
32	6C52425101 Strainer 1	Buy now
33	6FM2431510 Pipe 5	Buy now
34	90467120A7 Clip	Buy now
35	9046709M17 Clip(6k8)	Buy now
36	9046710M04 Clip, pipe 1 (6e9)	Buy now
37	9046513M18 Clamp	Buy now
38	6FM2439600 Plate	Buy now
39	62Y2810001 Tool kit AP	Buy now
40	6HY2819974D0 Manual,Owner's UR (NL)	Buy now
40	6HY2819974E0 Manual,Owner's UR (E)	Buy now
40	6HY2819974F0 Manual,Owner's UR (F)	Buy now
40	6HY2819974G0 Manual,Owner's UR (D)	Buy now
40	6HY2819974H0 Manual,Owner's UR (I)	Buy now
40	6HY2819974S0 Manual,Owner's UR (ES)	Buy now

Fuel 1



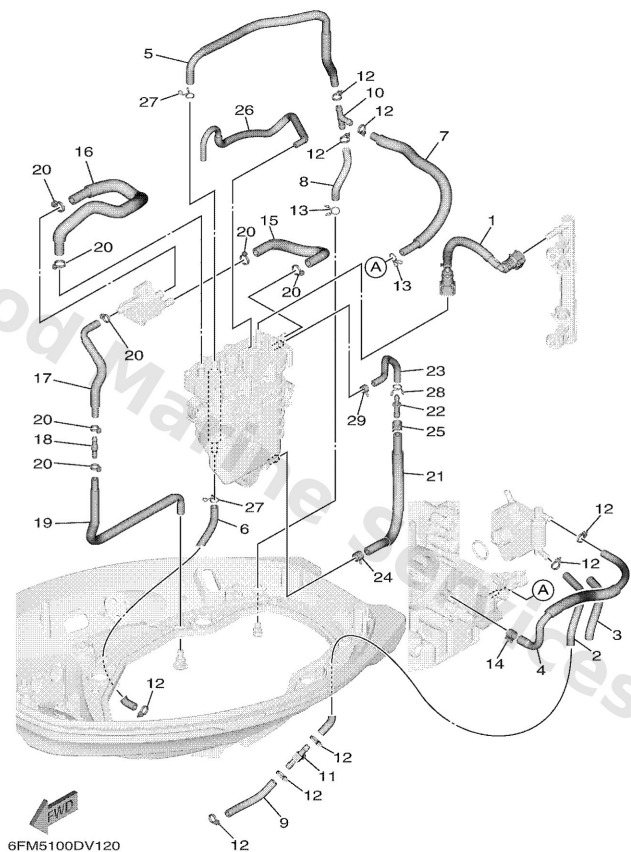
Ref	Part	
41	6HY2819984K0 Manual,Owner's UR (DK)	Buy now
41	6HY2819984L0 Manual,Owner's UR (SF)	Buy now
41	6HY2819984M0 Manual,Owner's UR (S)	Buy now
41	6HY2819984N0 Manual,Owner's UR (N)	Buy now
41	6HY2819984P0 Manual,Owner's UR (P)	Buy now
41	6HY2819984R0 Manual,Owner's UR (GR)	Buy now

Fuel 2



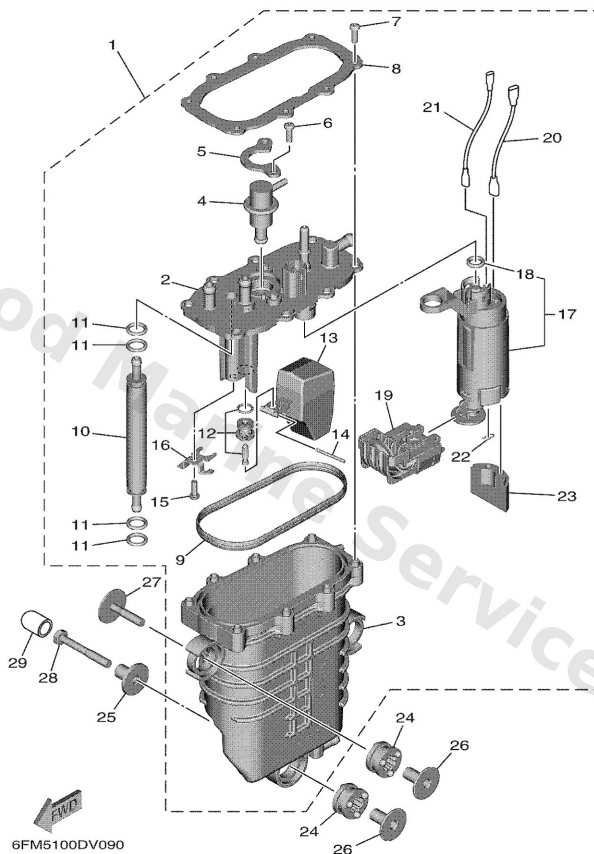
Ref	Part	
1	6FM2431001 Fuel pipe assembly	Buy now
2	9044509091 Hose (l135)	Buy now
3	6FM1249800 Protector	Buy now
4	6FM1248201 Pipe 2	Buy now
5	6FM1248300 Pipe 3	Buy now
6	6FM1248400 Pipe 4	Buy now
7	6FM1248501 Pipe 5	Buy now
8	9044509063 Hose (l1500)	Buy now
9	9044509012 Hose (l1500)	Buy now
10	6882437800 Pipe, joint	Buy now
11	6C52437800 Pipe, joint 4	Buy now
12	9046511M10 Clamp	Buy now
13	9046708M10 Clip, pipe 6162435600	Buy now
14	90467110A1 Clip	Buy now
15	6FM1475A00 Pipe 1	Buy now

Fuel 2



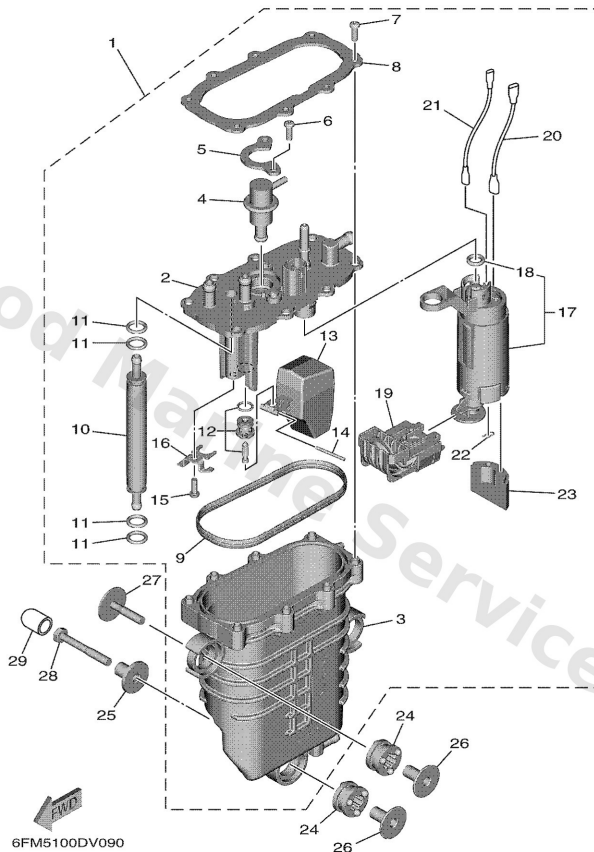
Ref	Part	
16	6FM1475E01 Pipe 2	Buy now
17	6FM1475F00 Pipe 3	Buy now
18	6E52174400 Breezer	Buy now
19	6FM1475G00 Pipe 4	Buy now
21	6FM1243K00 Pipe, drain	Buy now
22	6FM1419100 Plug, drain	Buy now
23	6FM1443G00 Pipe, drain 2	Buy now
25	90467090A4 Clip	Buy now
26	6FM1354200 Hose, vacuum sensing 1	Buy now
29	9046708092 Clip(41w)	Buy now

Fuel Injection Pump



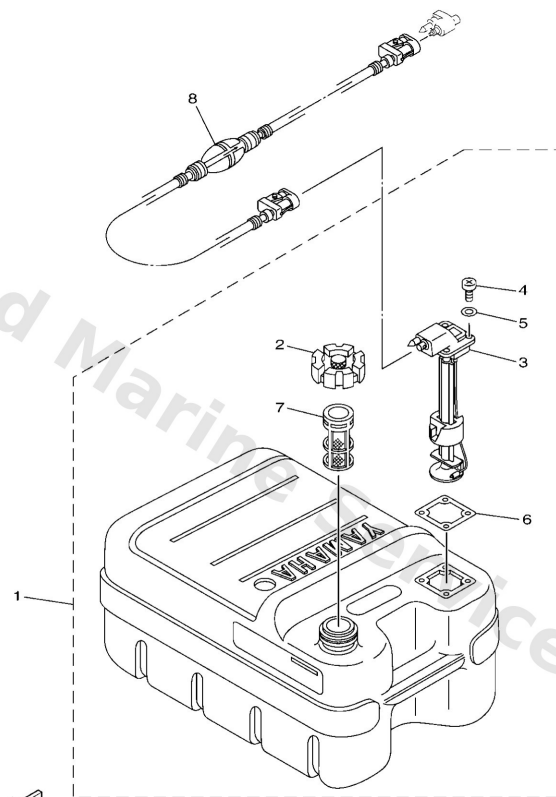
Ref	Part	
1	6FM1418002 Float chamber assembly	Buy now
2	6FM1418200 Cover, float chamber	Buy now
3	6FM1418101 Body, float chamber 1	Buy now
4	6FM1390600 Regulator, pressure	Buy now
5	6FM1414600 Plate	Buy now
6	6FM1456500 Screw	Buy now
7	6FM1456700 Screw	Buy now
8	6FM1424300 Plate	Buy now
9	6FM1498400 Gasket, float chamber	Buy now
10	6FM2184100 Cooler	Buy now
11	6FM1456200 O-ring	Buy now
12	6FM1454600 Valve, needle	Buy now
13	68V1498500 Float	Buy now
14	6FM1438600 Pin, float	Buy now
16	6FM1467400 Valve, plate	Buy now

Fuel Injection Pump



Ref	Part	
17	6FM1391000 Fuel pump assembly	Buy now
18	6FM1456100 O-ring	Buy now
19	6FM1391500 Filter	Buy now
20	6FM1469M00 Wire 1	Buy now
21	6FM1469N00 Wire 2	Buy now
22	6FM1413700 Clip	Buy now
23	6FM1378100 Damper, pump	Buy now
24	6FM1359300 Damper	Buy now
25	9038706M69 Collar (688)	Buy now
26	9038706176 Collar	Buy now
27	9011906291 Bolt, with washer	Buy now
28	9010106032 Bolt	Buy now
29	67F1344800 Cap	Buy now

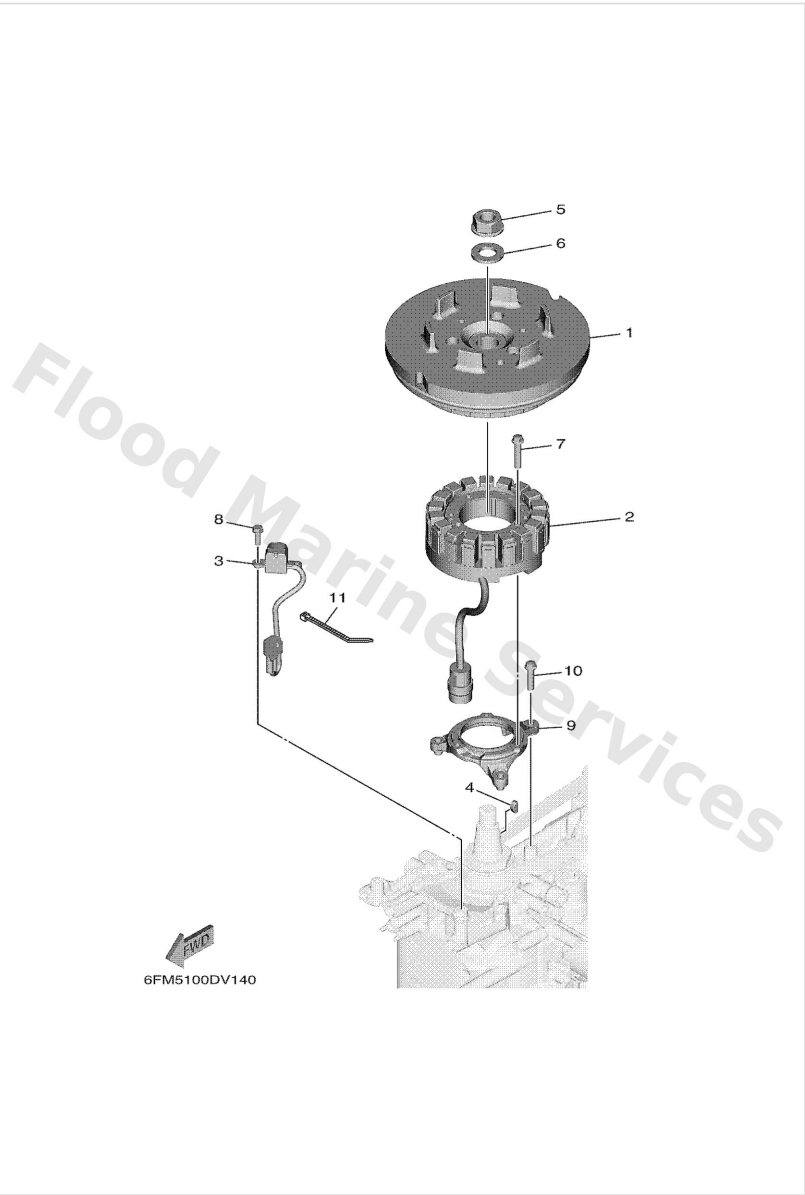
Fuel Tank



6CAD300-U280

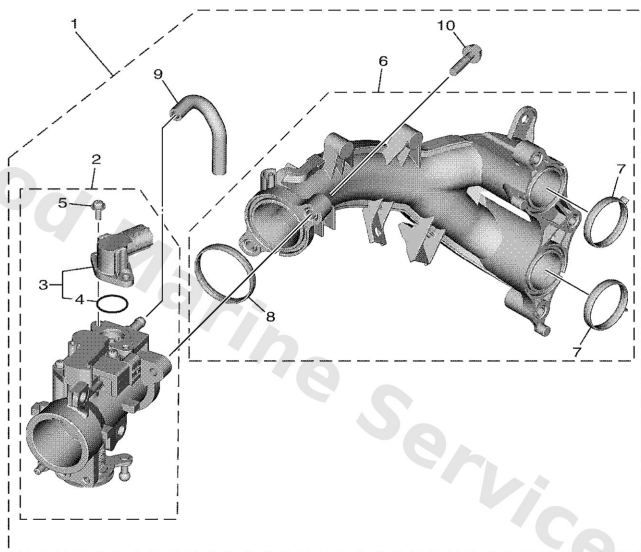
Ref	Part	
1	6YJ2420131 Fuel tank assembly AP	Buy now
2	6YJ2461001 Cap assembly	Buy now
3	6Y12426030 Fuel meter assembly WITH INDICATOR	Buy now
4	9015705M19 Screw, pan head	Buy now
5	6Y12432900 Seal	Buy now
6	6Y12426801 Gasket, fuel meter	Buy now
7	6YJ2416700 Strainer	Buy now
8	6YL2430654 Fuel pipe comp. 1 AP	Buy now

Generator



Ref	Part	
1	6FM8145001 Rotor assembly	Buy now
1	6FM8145011 Rotor assembly	Buy now
2	6FM8141000 Stator assembly	Buy now
3	6CB8558000 Coil, pulser	Buy now
4	9028005013 Key, woodruff	Buy now
5	9017916M05 Nut (689)	Buy now
6	9020116M44 Washer (689)	Buy now
7	9502306030 Bolt, flange(4as)	Buy now
8	9759505516 Bolt, with washer	Buy now
9	6FM8556101 Base, magneto	Buy now
10	9502306025 Bolt, flange(4kg)	Buy now
11	9046511M59 Clamp(63m)	Buy now

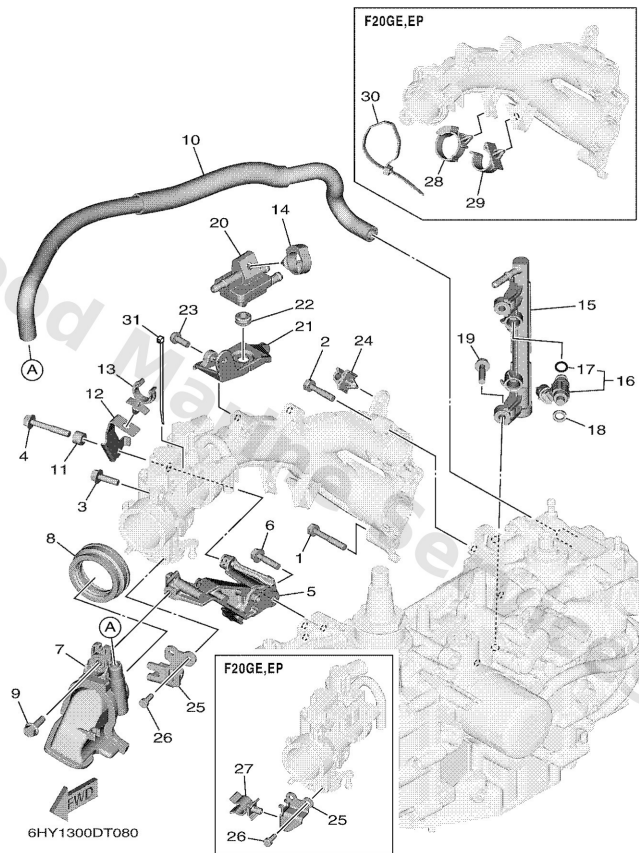
Intake 1



6FM1100DR070

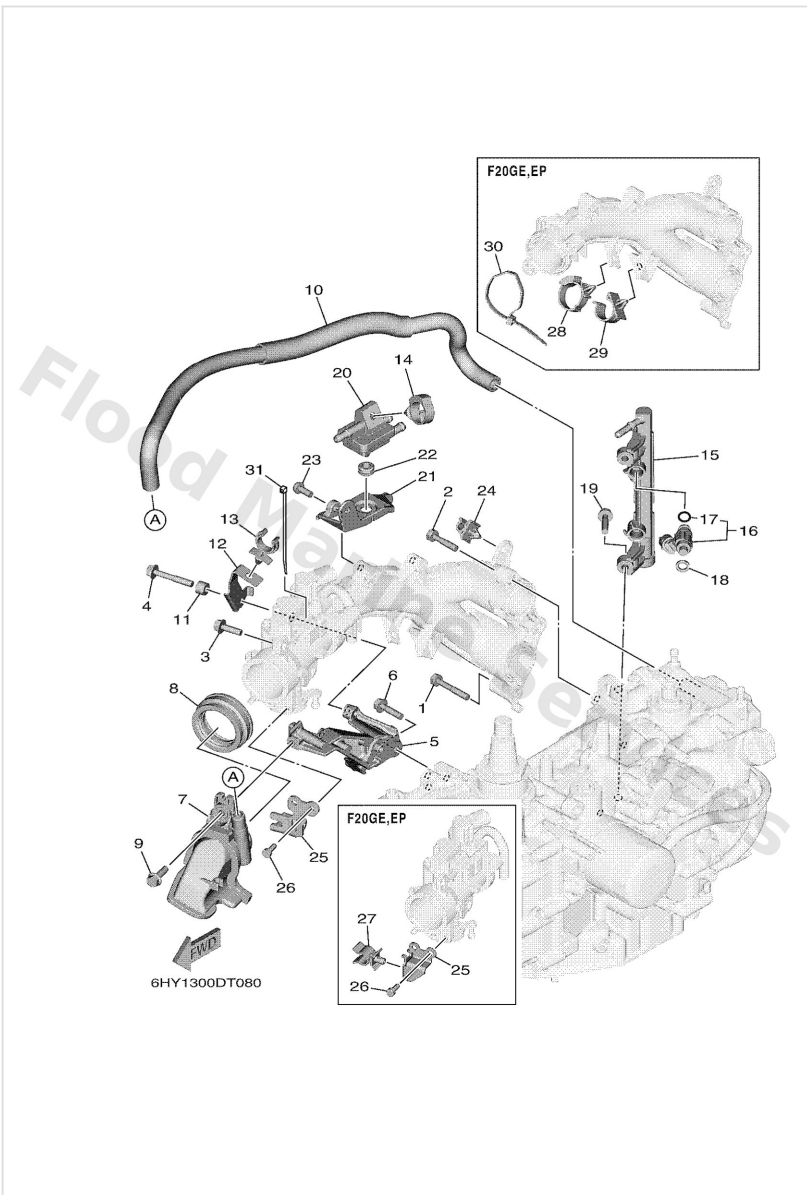
Ref	Part	
1	6FM1420001 Intake assembly	Buy now
2	6FM1375001 Throttle body assembly	Buy now
3	6FM1410H01 Solenoid valve	Buy now
4	1ST1416A00 O-ring	Buy now
5	68V1421600 Screw	Buy now
6	6FM1364100 Manifold, intake 1	Buy now
7	6FM1364500 Gasket, manifold 1	Buy now
8	6FM1364600 Gasket, manifold 2	Buy now
9	6FM1354300 Hose, air	Buy now
10	6P21444600 Bolt	Buy now

Intake 2



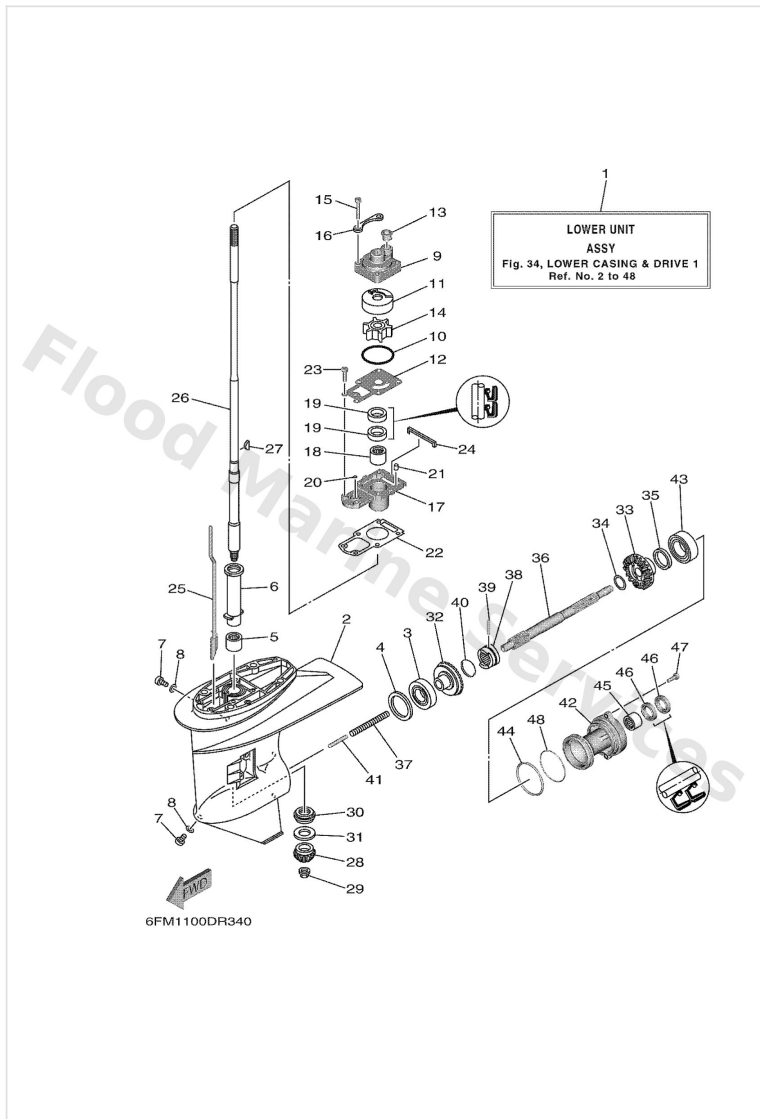
Ref	Part	
1	9011906MA6 Bolt, with washer	Buy now
2	9011906MA4 Bolt, with washer	Buy now
3	95D9506020 Bolt, flange deep recess	Buy now
4	95D9506040 Bolt, flange deep recess	Buy now
5	6FM1315201 Stay 2	Buy now
6	95D9506025 Bolt, flange deep recess	Buy now
7	6FM1444010 Silencer assembly, intake	Buy now
8	6FM1441J00 Pipe, silencer	Buy now
10	6FM1537300 Pipe, breather	Buy now
11	9038706318 Collar	Buy now
12	6FM1378200 Stay	Buy now
13	9046416240 Clamp	Buy now
14	9046420181 Clamp(4ap)	Buy now
15	6FM1316101 Pipe, delivery 1	Buy now
16	6FM1376110 Injector	Buy now

Intake 2



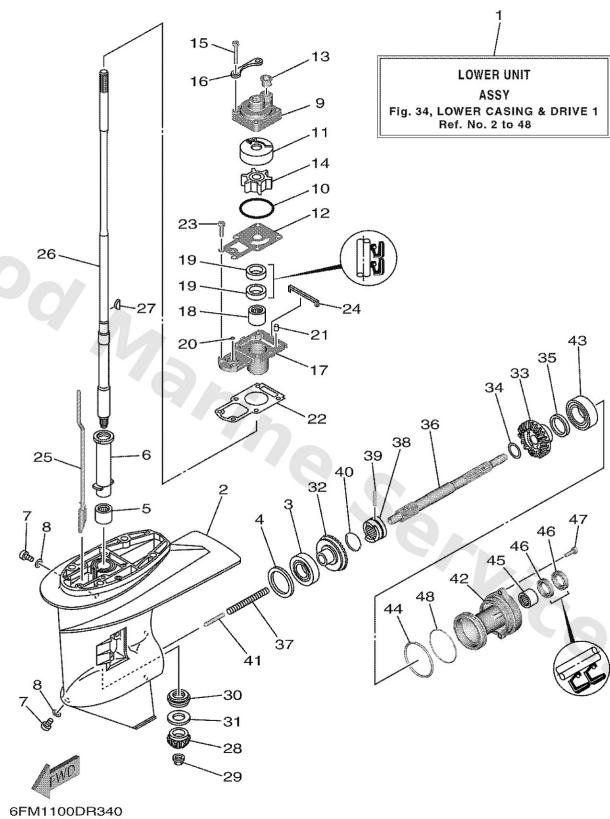
Ref	Part	
17	68V1416A00 O-ring	Buy now
18	6FM1376600 Rubber, injector	Buy now
20	6FM2417F00 Separator	Buy now
21	6FM2419F00 Bracket, canistor	Buy now
22	9048013M24 Grommet (6e9)	Buy now
23	9798006216 Screw, with washer(6h2)	Buy now
24	9046407259 Clamp	Buy now
25	6FM1449700 Stay, throttle wire	Buy now
25	6FM8238900 Plate 2	Buy now
26	9138005012 Bolt,socket	Buy now
27	9046412015 Clamp	Buy now
28	9046412183 Clamp(jn2)	Buy now
29	9046420006 Clamp	Buy now
30	9046515011 Clamp	Buy now
31	9046511M59 Clamp(63m)	Buy now

Lower Casing & Drive 1



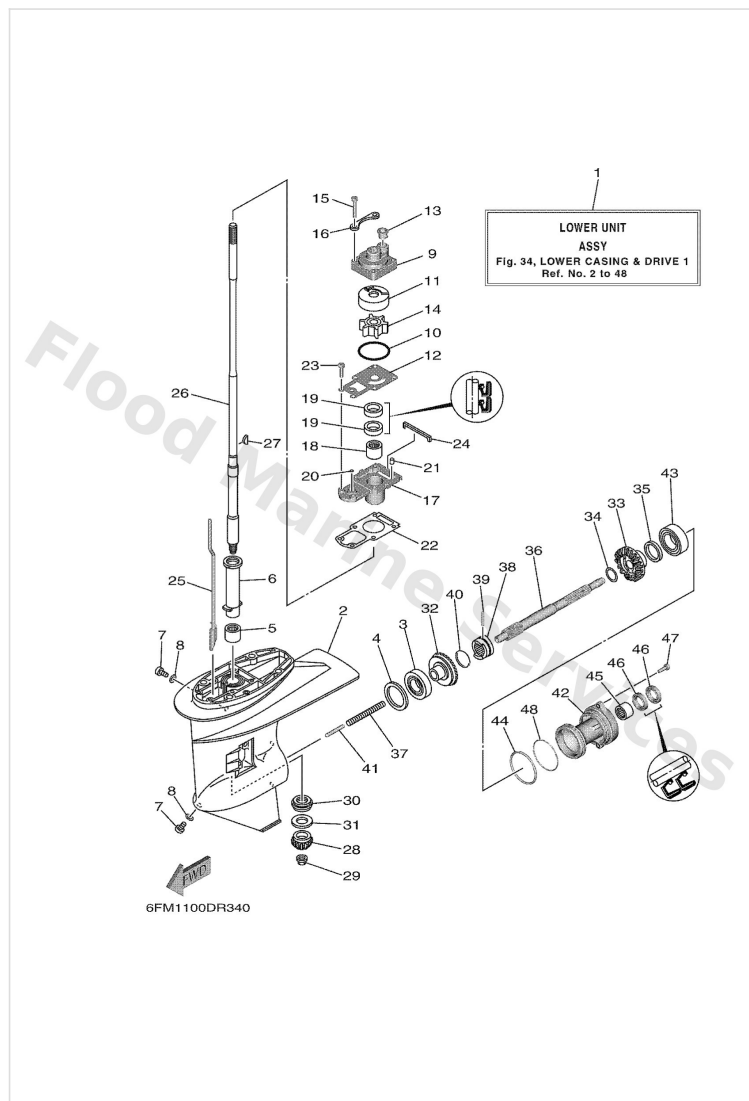
Ref	Part	
1	6FM45300028D Lower unit assembly S(16.7")	Buy now
1	6FM45300128D Lower unit assembly L(21.7")	Buy now
2	6L245311028D Casing, lower	Buy now
3	9333200005 Brg,cyl-cal roller 0.19g nt	Buy now
4	6L24556700 Shim (t:1.0mm) UR	Buy now
4	6L24556710 Shim (t:1.1mm) UR	Buy now
4	6L24556720 Shim (t:1.2mm) UR	Buy now
4	6L24556730 Shim (t:1.3mm) UR	Buy now
4	6L24556740 Shim (t:1.4mm) UR	Buy now
5	93315220V9 Bearing, cylindrical(6I2)	Buy now
6	6L24553600 Sleeve, drive shaft	Buy now
7	9034008002 Plug, straight screw	Buy now
8	9043008003 Gasket	Buy now
9	6L24431101 Housing, water pump	Buy now
10	9321045161 O-ring	Buy now

Lower Casing & Drive 1



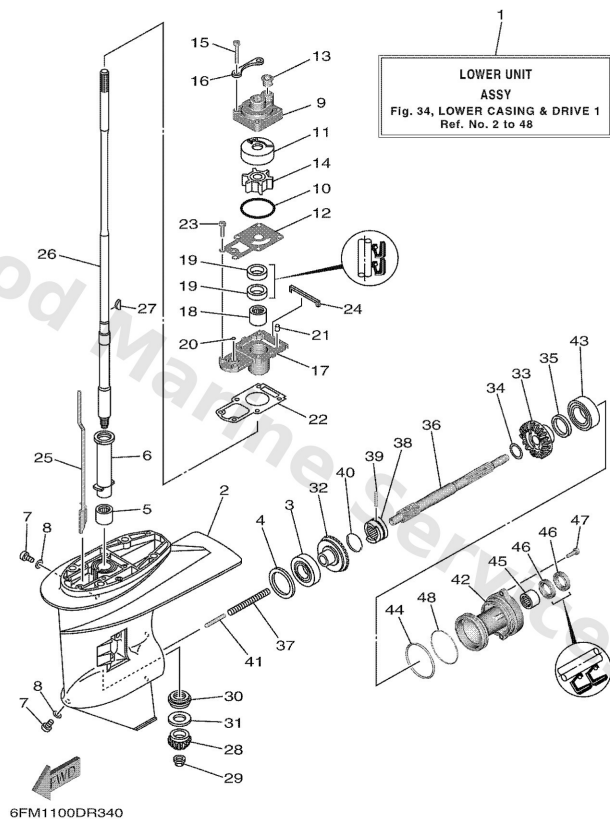
Ref	Part	
11	6L24432200 Insert, cartridge	Buy now
12	6FM4432301 Outer plate, cartridge	Buy now
13	6L24436711 Damper, water seal 3	Buy now
14	6L24435200 Impeller	Buy now
15	97E9506540 Bolt, hexagon w/w deep recess	Buy now
16	6L24432800 Plate	Buy now
17	6FM4533100CA Housing, bearing	Buy now
18	9331522004 Brg,cyl-cal roller 21g nt	Buy now
19	9310120048 Oil seal (20x30x6-648)	Buy now
20	9321006ME6 O-ring	Buy now
21	9360412M07 Pin, dowel (688)	Buy now
22	6L245315A0 Packing,lower casing	Buy now
23	9708006020 Bolt(7u8)	Buy now
24	6L24537500 Damper, seal	Buy now
25	6FM4415000 Shift cam assembly S(16.7")	Buy now

Lower Casing & Drive 1



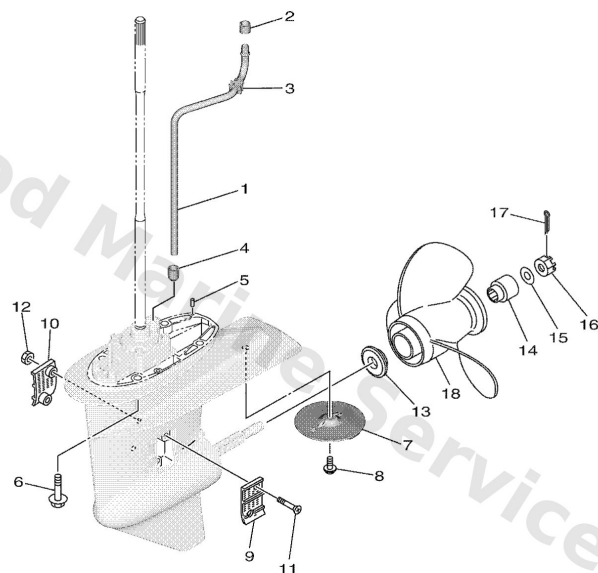
Ref	Part	
25	6FM4415010 Shift cam assembly L(21.7")	Buy now
26	6FM4551000 Drive shaft assembly S(16.7")	Buy now
26	6FM4551010 Drive shaft assembly L(21.7")	Buy now
27	9028003024 Key, woodruff(662)	Buy now
28	6L24555101 Pinion	Buy now
29	9017910M14 Nut(6j8)	Buy now
30	93341320U0 Bearing, thrust (6I2)	Buy now
31	6L24558700 Shim (t:1.5mm) UR	Buy now
31	6L24558710 Shim (t:1.6mm) UR	Buy now
32	6FM4556000 Gear	Buy now
33	6FM4557100 Gear	Buy now
34	9020120417 Washer, plate(663)	Buy now
35	6L24557700 Shim (t:1.0mm) UR	Buy now
35	6L24557710 Shim (t:1.1mm) UR	Buy now
35	6L24557720 Shim (t:1.2mm) UR	Buy now

Lower Casing & Drive 1



Ref	Part	
35	6L24557730 Shim (t:1.3mm) UR	Buy now
36	65W4561100 Shaft, propeller	Buy now
37	9050110065 Spring compression648456360000	Buy now
38	6FM4563100 Clutch, dog	Buy now
39	9025005010 Pin straight 648456320000	Buy now
40	6484563311 Ring, cross pin	Buy now
41	6484563500 Plunger,shift	Buy now
42	6L245361038D Cap, lower casing	Buy now
43	9330600612 Bearing(2hr)	Buy now
44	9321060MA3 O-ring(6j8)	Buy now
46	9310120M07 Oil seal	Buy now
47	97E9506520 Bolt, hexagon w/w deep recess	Buy now
48	9321060M99 O-ring(6t3)	Buy now

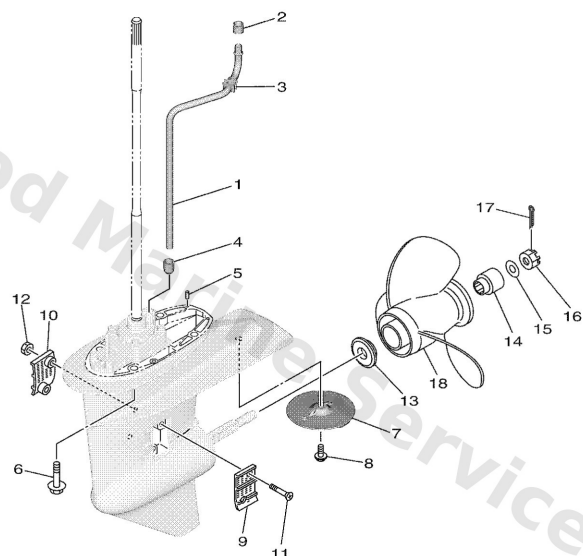
Lower Casing & Drive 2



6FM1100DR350

Ref	Part	
1	6FM4436100 Tube, water 1 S(16.7")	Buy now
1	6FM4436110 Tube, water 1 L(21.7")	Buy now
2	6824436501 Damper, water seal 1	Buy now
3	6AH4436501 Damper, water seal 1	Buy now
4	6L24436801 Rubber, water seal 4	Buy now
5	9360412M07 Pin, dowel (688)	Buy now
6	9010510M12 Bolt (689)	Buy now
7	6644537101 Tab-trim	Buy now
8	9010508M02 Bolt hexagon	Buy now
9	6L24521400 Cover, water inlet	Buy now
10	6L24521500 Cover, water inlet	Buy now
11	9015105M05 Screw, countersunk	Buy now
12	9018505002 Nut nylon (sus)(ex4)	Buy now
13	6L24598701 Spacer	Buy now
14	6894599700 Spacer	Buy now

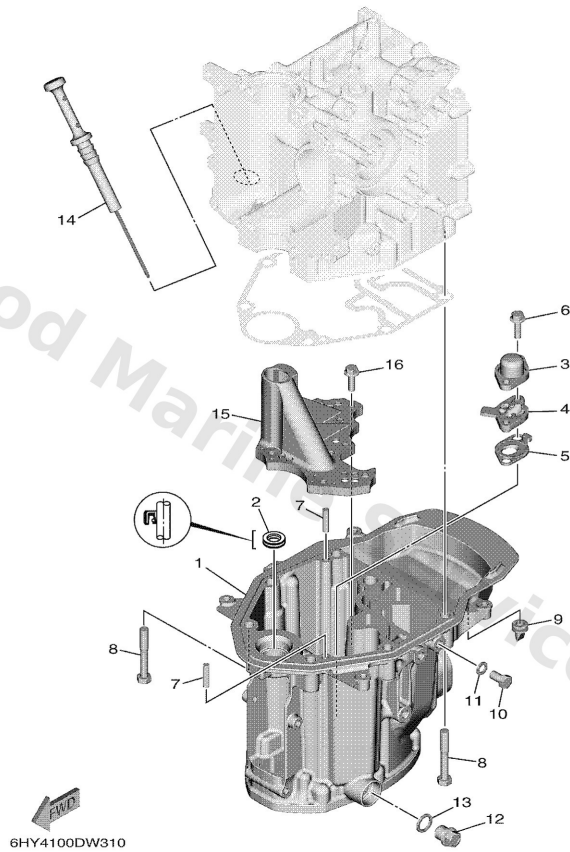
Lower Casing & Drive 2



END
6FM1100DR350

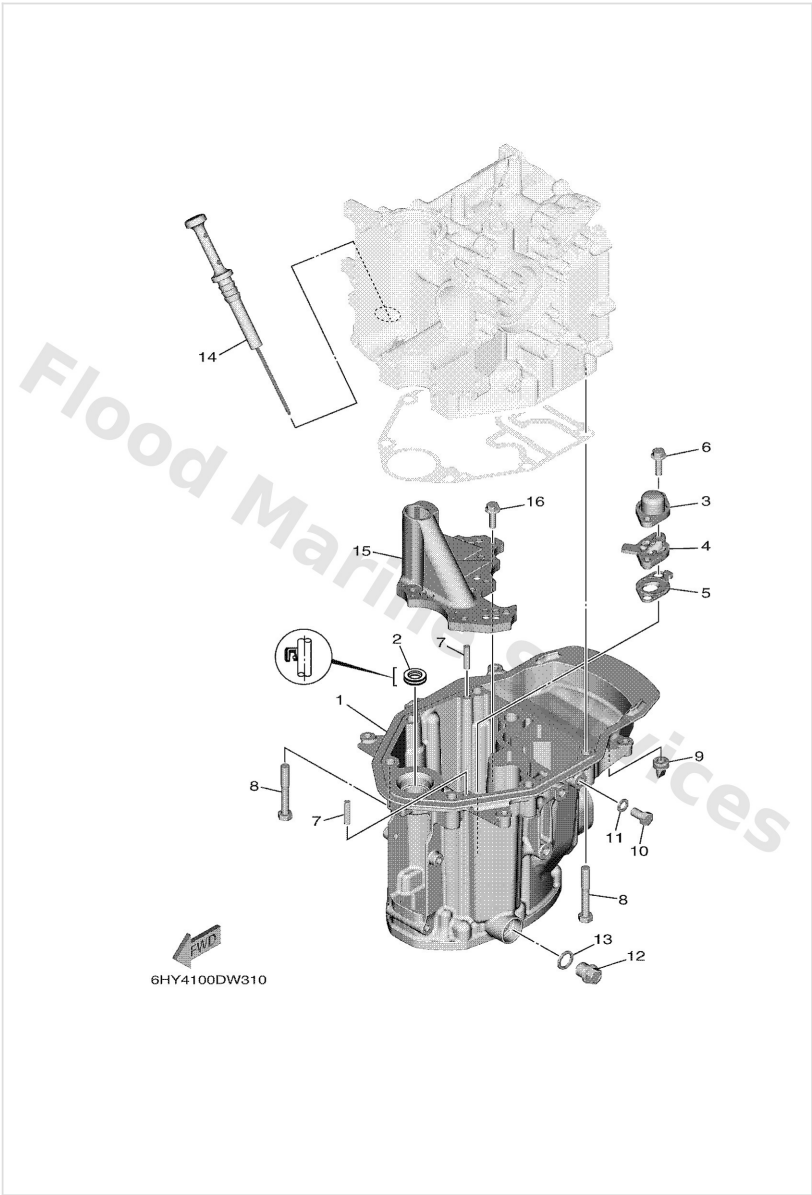
Ref	Part	
15	9299014200 Washer, plain	Buy now
16	9017114013 Nut(664)	Buy now
17	9149030025 Pin cotter	Buy now
18	6644594500 Propeller (3x9-7/8 x10-1/2 -f)	Buy now

Oil Pan



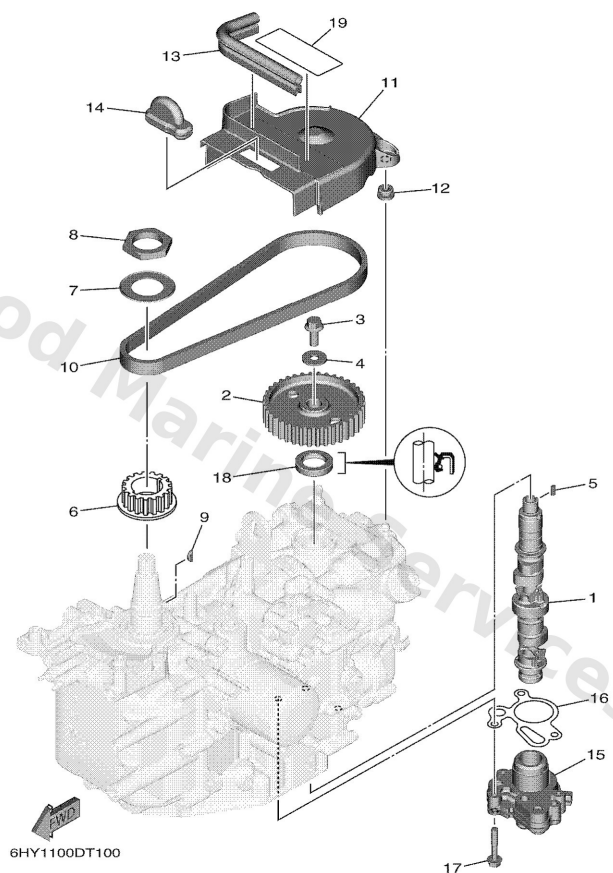
Ref	Part	
1	6FM15311008D Oil pan	Buy now
2	9310113001 Oil seal	Buy now
3	6FM1341100 Strainer, oil	Buy now
4	6FM1342100 Strainer 2	Buy now
5	6FM1341500 Seal, oil strainer	Buy now
6	9582206025 95822-06025	Buy now
7	9360625M00 Pin, dowel b (676)	Buy now
8	97E7508555 Bolt, hexagon w/w deep recess	Buy now
9	65W4271700 Rubber, seal 2	Buy now
10	97D9508014 Bolt, hexagon deep recess	Buy now
11	9043008143 Gasket (256-11198-00)	Buy now
12	9034014M06 Plug, straight screw(62y)	Buy now
13	9043014M09 Gasket	Buy now
14	6FM1536200 Plug, oil level	Buy now
15	6FM1331710 Plate, baffle	Buy now

Oil Pan



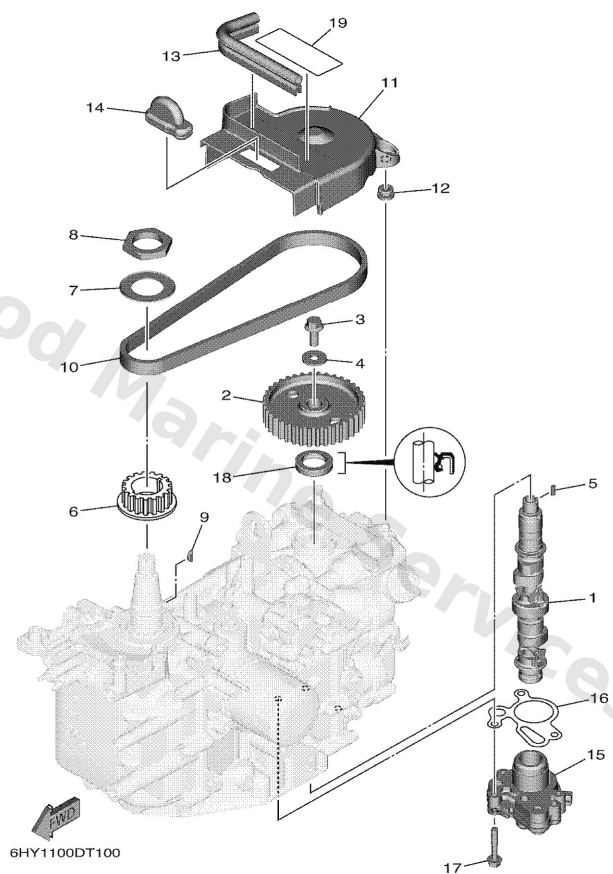
Ref	Part	
16	9581706025 Bolt, flange	Buy now

Oil Pump



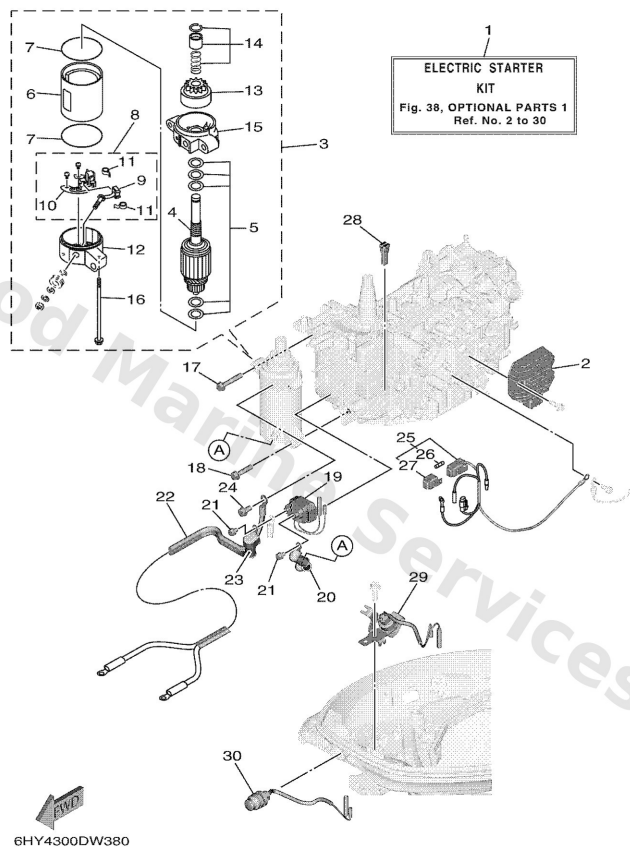
Ref	Part	
1	6HY1217001 Camshaft assembly 1	Buy now
2	6AH1153701 Gear, driven	Buy now
3	90105081A7 Bolt, washer based(jn9)	Buy now
4	9020108784 Washer, plate (3I7)	Buy now
5	9028205012 Key, straight	Buy now
6	6AH1153600 Gear, drive	Buy now
7	6AH1155700 Washer 1	Buy now
8	9017030009 Nut	Buy now
9	9028003M01 Key woodruff 146115450000	Buy now
10	6FM4624100 Belt	Buy now
11	6FM4629701 Cover, dust	Buy now
12	9048010627 Grommet	Buy now
13	6FM4261700 Damper, form	Buy now
14	6FM8163901 Cover	Buy now
15	6AH1330000 Oil pump assembly	Buy now

Oil Pump



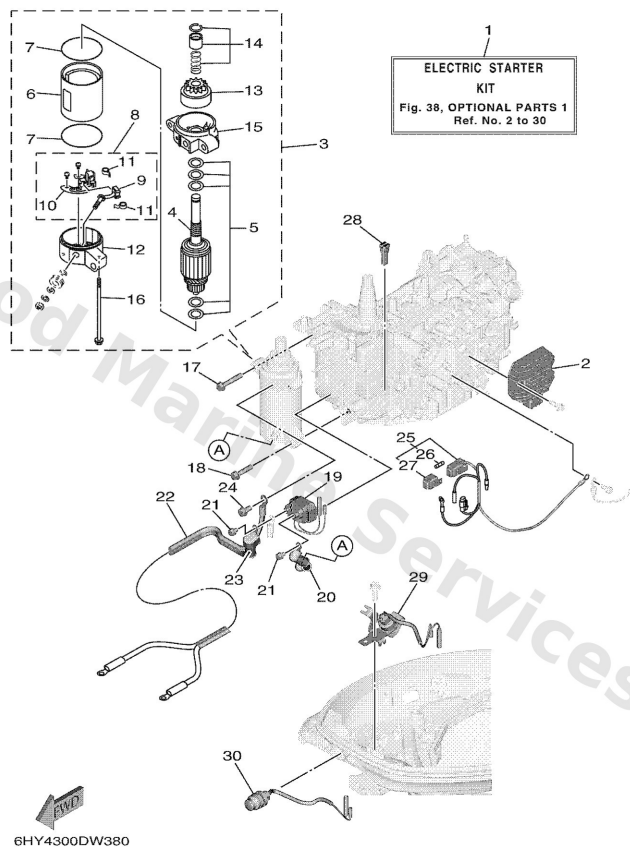
Ref	Part	
16	6AH1332910 Gasket, pump cover	Buy now
17	9010506035 Bolt, flange	Buy now
18	9310222010 Oil seal	Buy now
19	6FM1343762 Mark, caution	Buy now

Optional Parts 1



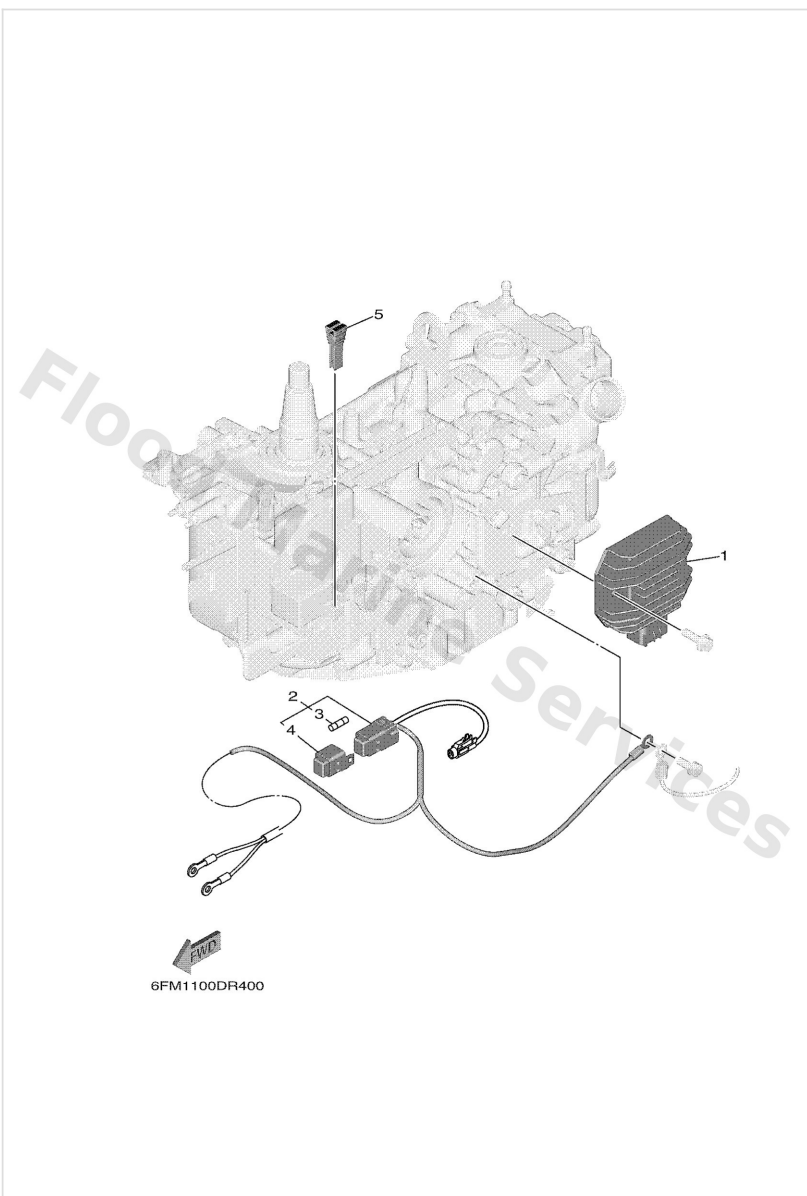
Ref	Part	
1	6FMW818003 Electric starter kit	Buy now
2	6FM8196010 Rectifier & regulator assembly	Buy now
3	6AH8180001 Starting motor assembly	Buy now
4	6898185012 Armature assembly	Buy now
5	6898180911 Washer kit	Buy now
6	6898181011 Stator ass'y	Buy now
7	6898184711 O-ring	Buy now
8	6898184011 Brush holder assembly	Buy now
9	6898181111 Brush 1	Buy now
10	6898181211 Brush 2	Buy now
11	6898181310 Spring, brush	Buy now
12	6AH8182001 Rear bracket assembly	Buy now
13	6898180712 Pinion assembly	Buy now
14	68T8185700 Pinion stopper set	Buy now
15	6AH8183000 Front bracket assembly	Buy now

Optional Parts 1



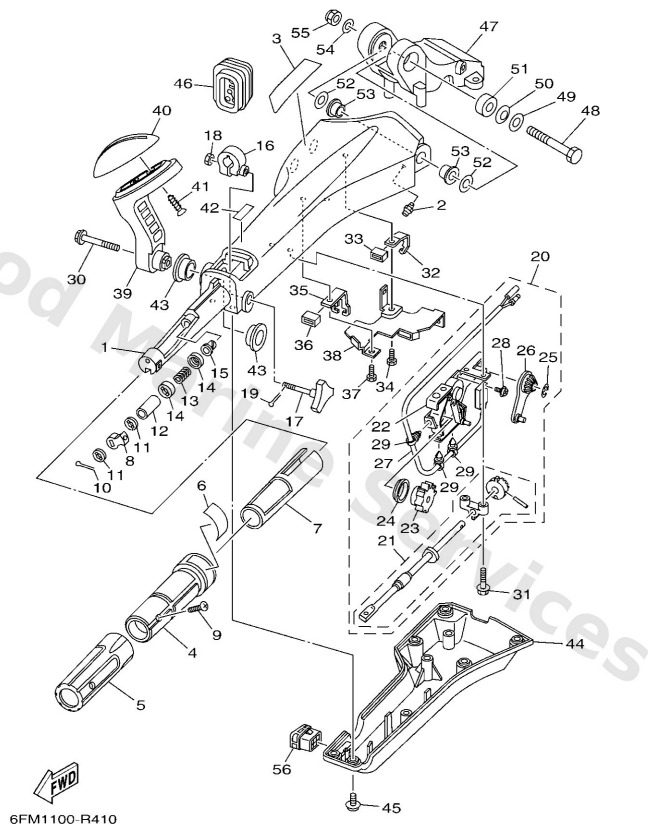
Ref	Part	
16	6898182610 Bolt	Buy now
17	9751308545 Bolt, with washer	Buy now
18	9751308535 Bolt, with washer	Buy now
19	6FM8194000 Starter relay assembly	Buy now
20	6AH8211701 Wire, lead	Buy now
21	97E9506610 Bolt, hexagon w/w deep recess	Buy now
22	6FM8210501 Battery cable (l: 2.0m)	Buy now
23	6P28211900 Cover, lead wire	Buy now
24	97E9508516 Bolt, hexagon w/w deep recess	Buy now
25	6FM8197100 Wire, lead	Buy now
26	67F8215100 Fuse	Buy now
27	67F8215B10 Cap (yellow)	Buy now
28	67F2812A00 Puller, fuse	Buy now
29	6FM8254000 Neutral switch assembly	Buy now
30	65W8187000 Starting switch assembly	Buy now

Optional Parts 2



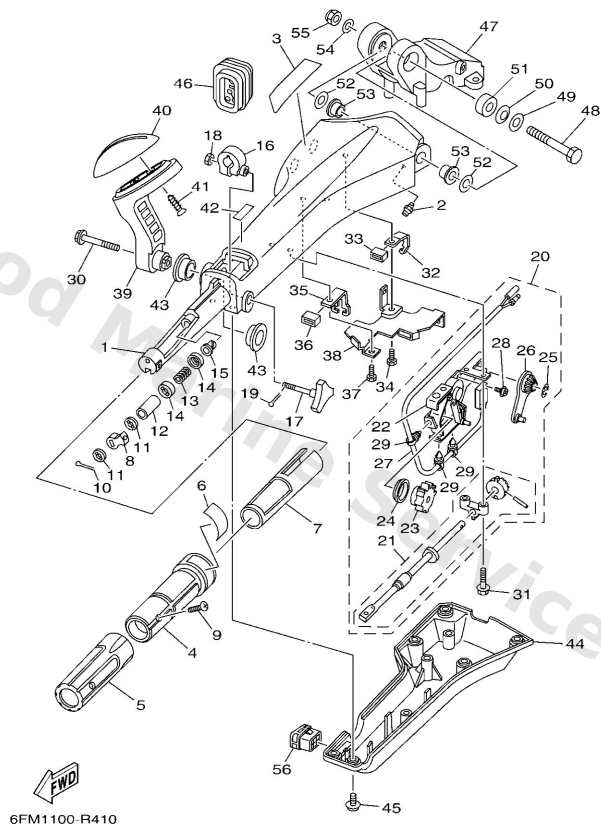
Ref	Part	
1	6FM8196010 Rectifier & regulator assembly	Buy now
2	6FM8194900 Wire, lead	Buy now
3	67F8215100 Fuse	Buy now
4	67F8215B10 Cap (yellow)	Buy now
5	67F2812A00 Puller, fuse	Buy now

Optional Parts 3



Ref	Part	
1	6X442111028D Handle, steering	Buy now
2	9370006002 Nipple, grease	Buy now
3	6X44821500 Graphic	Buy now
4	6X44211901 Grip, steering handle	Buy now
5	6X44217701 Rubber, handle	Buy now
6	6X44213700 Indicator, throttle	Buy now
7	6X44129100 Bushing	Buy now
8	6X44413901 Collar	Buy now
9	9015205007 Screw, countersunk	Buy now
10	9149020010 Pin, cotter	Buy now
11	6X44417700 Washer	Buy now
12	6X44212800 Collar, distance 1	Buy now
13	9050123215 Spring (655)	Buy now
14	6X44418800 Washer	Buy now
15	9038608032 Bushing (650)	Buy now

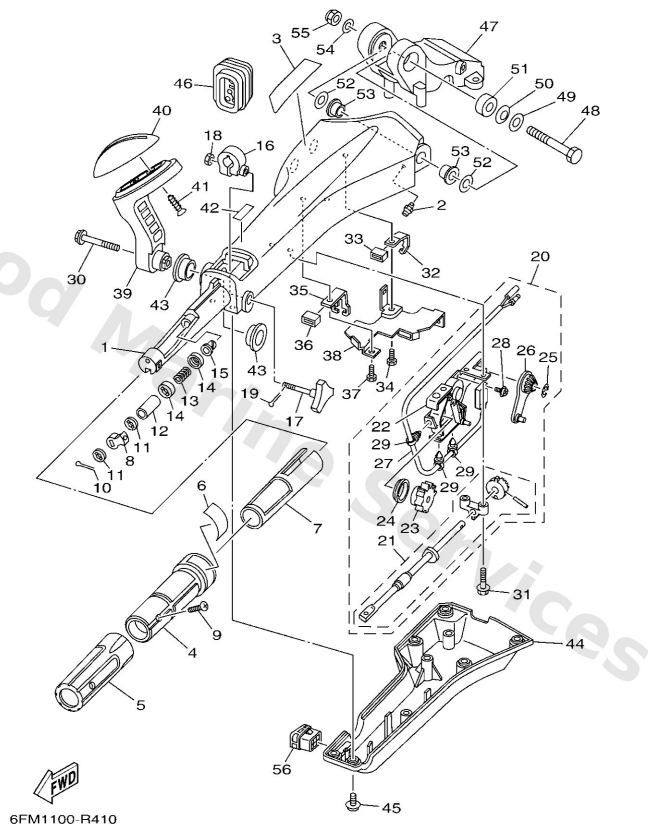
Optional Parts 3



6FM1100-R410

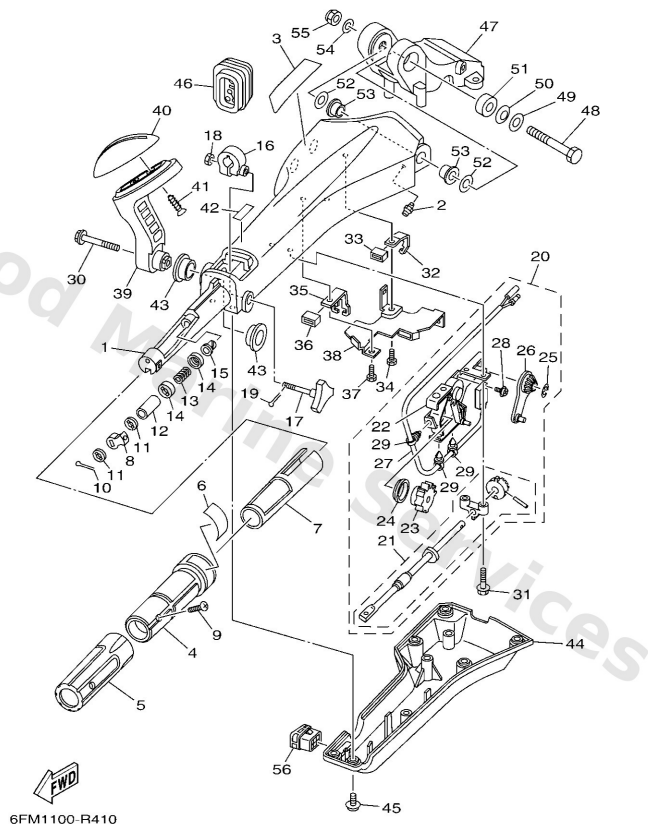
Ref	Part	
16	63D4212600 Friction, steering handle grip	Buy now
17	6X44815400 Knob, throttle	Buy now
18	9538006600 Nut(661)	Buy now
20	6X44410001 Shift link assembly	Buy now
21	6X44211500 Shaft, steering handle	Buy now
22	6X44410200 Shift assist assembly.	Buy now
23	6X44773101 Gear, drive	Buy now
24	6X44413200 Bushing	Buy now
25	6X41413700 Clip	Buy now
26	6X44826100 Arm, throttle	Buy now
27	6X48254000 Neutral switch assembly	Buy now
28	7034812900 Screw 3	Buy now
29	6X44282100 Band, clamp	Buy now
30	97E9508540 Bolt, hexagon w/w deep recess	Buy now
31	97E9506530 Bolt, hexagon w/w deep recess	Buy now

Optional Parts 3



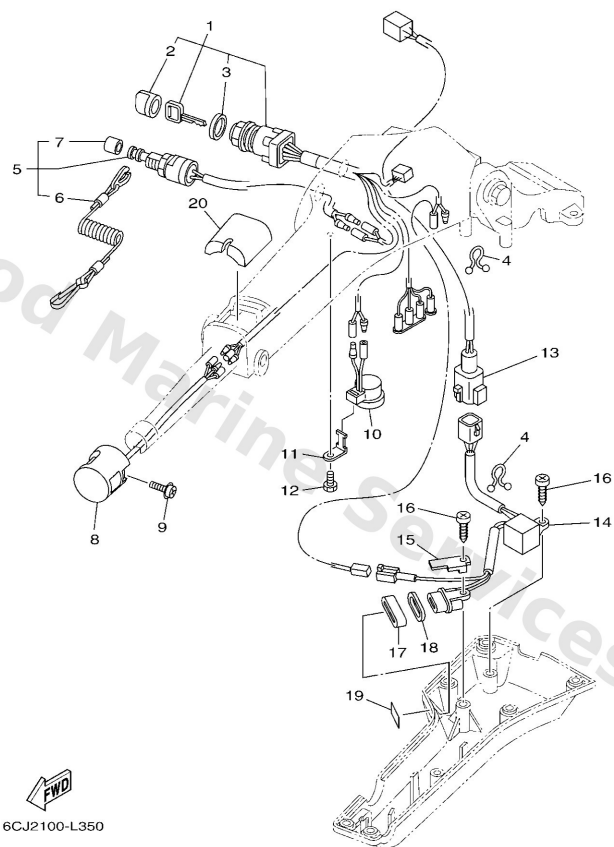
Ref	Part	
32	6X44853800 Clamp, cable 1	Buy now
33	6X42636701 Protector	Buy now
34	97D9506014 Bolt, hexagon deep recess	Buy now
35	6X44853810 Clamp, cable 1	Buy now
38	6X44215900 Stay	Buy now
39	6X444159A08D Handle, gear shift	Buy now
40	6X44417300 Lever, shift control	Buy now
41	9778060920 Screw, tapping	Buy now
42	6X34419100 Indicator, shift	Buy now
43	9038626MA3 Bush	Buy now
44	6X44213111 Cover, handle steering	Buy now
45	9798506216 Screw, with washer(6h2)	Buy now
46	6X44272501 Grommet	Buy now
47	63D42121228D Bracket	Buy now
48	9010112014 Bolt	Buy now

Optional Parts 3



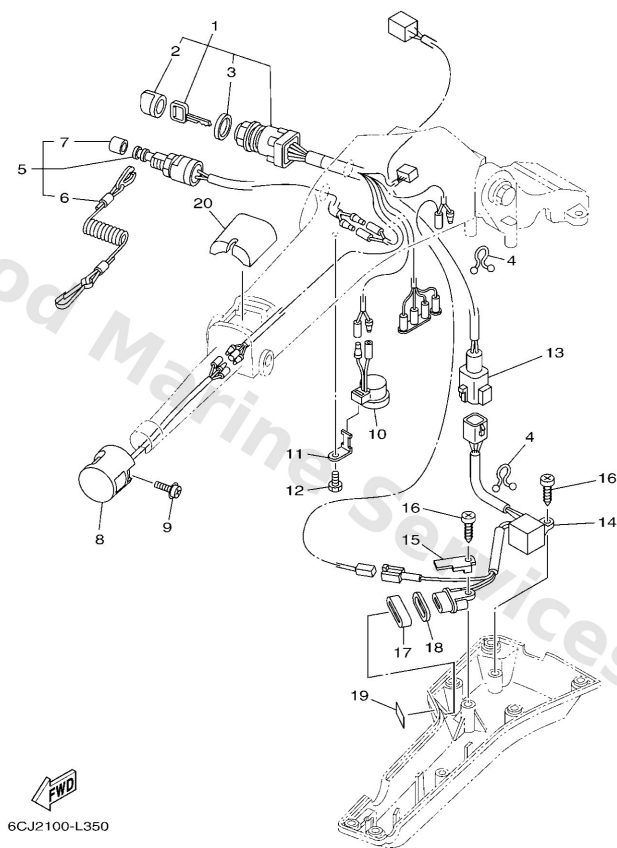
Ref	Part	
49	9299012200 Ybs66-12 washer,plain	Buy now
50	9020612M22 Washer, wave(6b0)	Buy now
51	9038712M02 Collar(6b0)	Buy now
52	9020112035 Washer, plate	Buy now
53	9038612003 Bush	Buy now
54	9299012600 Washer, plate(663)	Buy now
55	9018512M12 Nut, self-locking(6e5)	Buy now
56	6X44272810 Cap	Buy now

Optional Parts 4



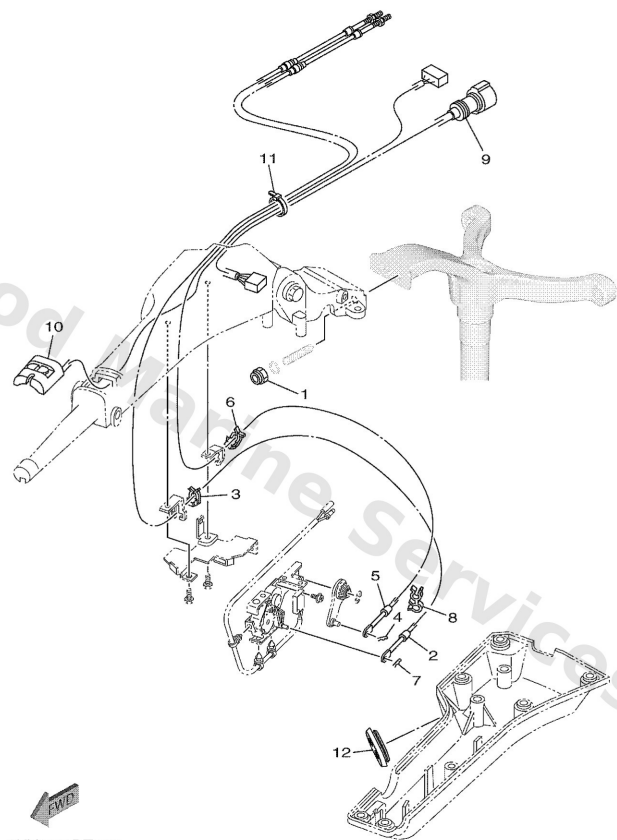
Ref	Part	
1	6X48251042 Main switch assembly	Buy now
2	6768257701 Cap, key	Buy now
3	7038253200 Cap	Buy now
4	9046408M07 Clamp	Buy now
5	69W8257500 Engine stop switch assembly	Buy now
6	6828255600 Lanyard, stop switch	Buy now
7	6898257Y00 Cap	Buy now
8	6X48256301 Trim & tilt switch assembly	Buy now
9	9798006216 Screw, with washer(6h2)	Buy now
10	6X48338300 Buzzer	Buy now
11	6X48338600 Stay, buzzer	Buy now
12	97D9506014 Bolt, hexagon deep recess	Buy now
13	6X48365320 Wire, lead (l: 700mm)	Buy now
14	6C58430100 Pilot light assembly 1	Buy now
15	6X44411400 Stopper	Buy now

Optional Parts 4



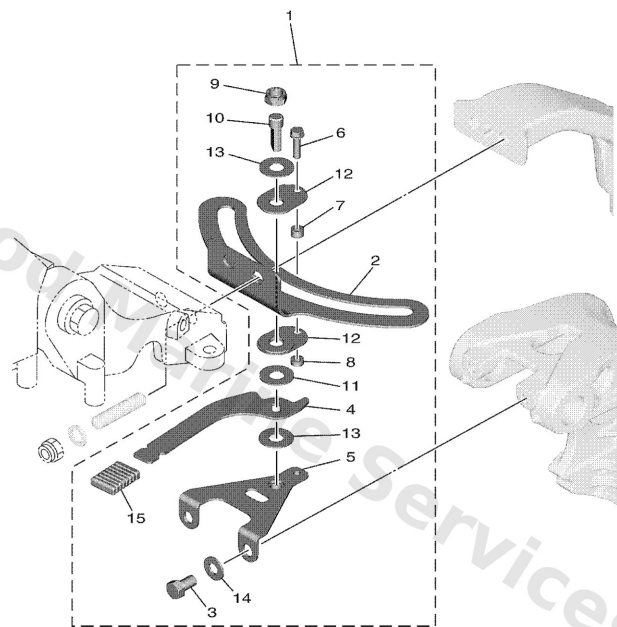
Ref	Part	
16	9778060620 Screw, tapping(6k8)	Buy now
17	6X44272701 Grommet	Buy now
18	6FM8358900 Gasket	Buy now
19	6X48541500 Mark, signal lamp	Buy now
20	6X48194201 Cover	Buy now

Optional Parts 5



Ref	Part	
1	9018510027 Nut, self-locking	Buy now
2	63D4832111 Cable	Buy now
3	63D4853800 Clamp, cable 1	Buy now
4	9046810005 Pin, hair 6264123500	Buy now
5	6FM2630110 Throttle cable assembly	Buy now
8	9046409M42 Clamp(6b0)	Buy now
9	6X48258611 Ext., wire harness (l:950mm)	Buy now
10	6X48186000 Switch assembly	Buy now
11	9046513M39 Clamp(6e8)	Buy now
12	6H34272701 Grommet	Buy now

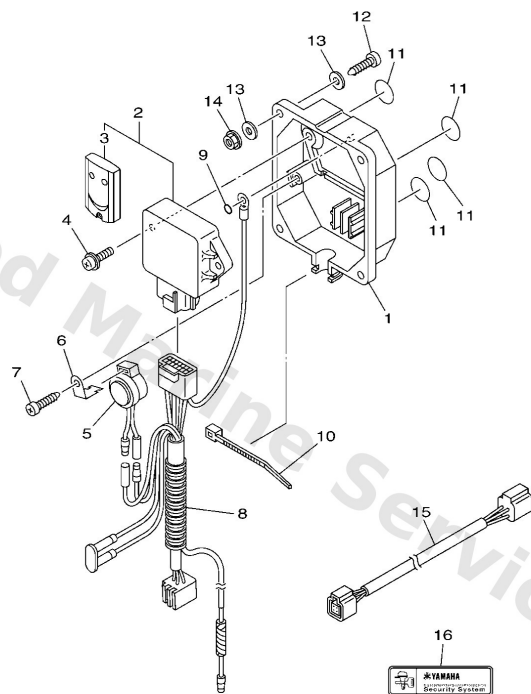
Optional Parts 6



6HY1100DT450

Ref	Part	
1	6FM4250802 Steering friction assembly	Buy now
2	6FM4252700 Plate, friction	Buy now
3	97D9508014 Bolt, hexagon deep recess	Buy now
4	6FM4256100 Knob, steering lock	Buy now
5	6FM4252500 Plate, friction	Buy now
6	9759505520 Bolt, With Washer	Buy now
7	9038705054 Collar	Buy now
8	9038705053 Collar	Buy now
9	9018510M14 Nut, self-locking	Buy now
10	67C42562A0 Shaft, steering lock	Buy now
11	9020210M56 Washer, plate	Buy now
12	65W4252800 Plate, friction	Buy now
13	90201106M5 Washer, plate(3gm)	Buy now
14	9299508200 Ybs66-8 washer, plain	Buy now
15	6894363301 Cover, tilt lever	Buy now

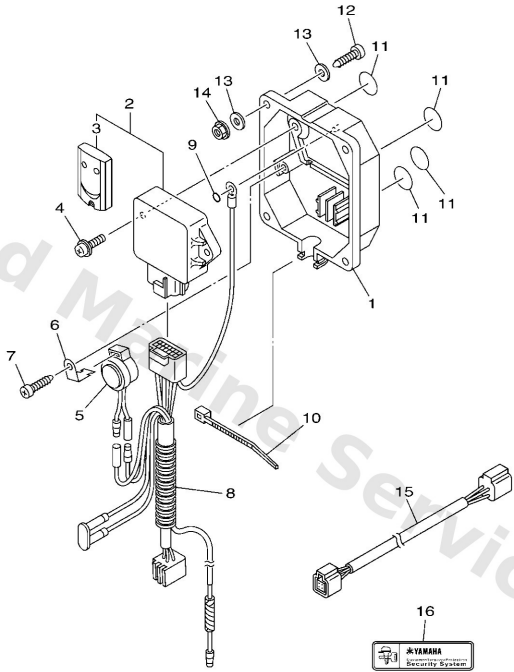
Optional Parts 7



6CJ1100-K370

Ref	Part	
1	6Y88626700 Case complete 1	Buy now
2	6Y88626003 Remote control unit assembly	Buy now
3	6AA8626101 Xmtr. comp.	Buy now
4	9798006216 Screw, with washer(6h2)	Buy now
5	6X48338300 Buzzer	Buy now
6	6X48338600 Stay, buzzer	Buy now
7	9778060620 Screw, tapping(6k8)	Buy now
8	6Y88250910 Wire, sub lead	Buy now
9	9321004279 O-ring (4a0)	Buy now
10	9046511M10 Clamp	Buy now
11	6Y88454G00 Patch 1	Buy now
12	9016706M00 Screw, tapping (6h4) UR	Buy now
12	9788006035 Screw, pan head(6h4) UR	Buy now
13	9020106M30 Washer, plate (6a1)	Buy now
14	9578006300 Nut, nylon (6g1)	Buy now

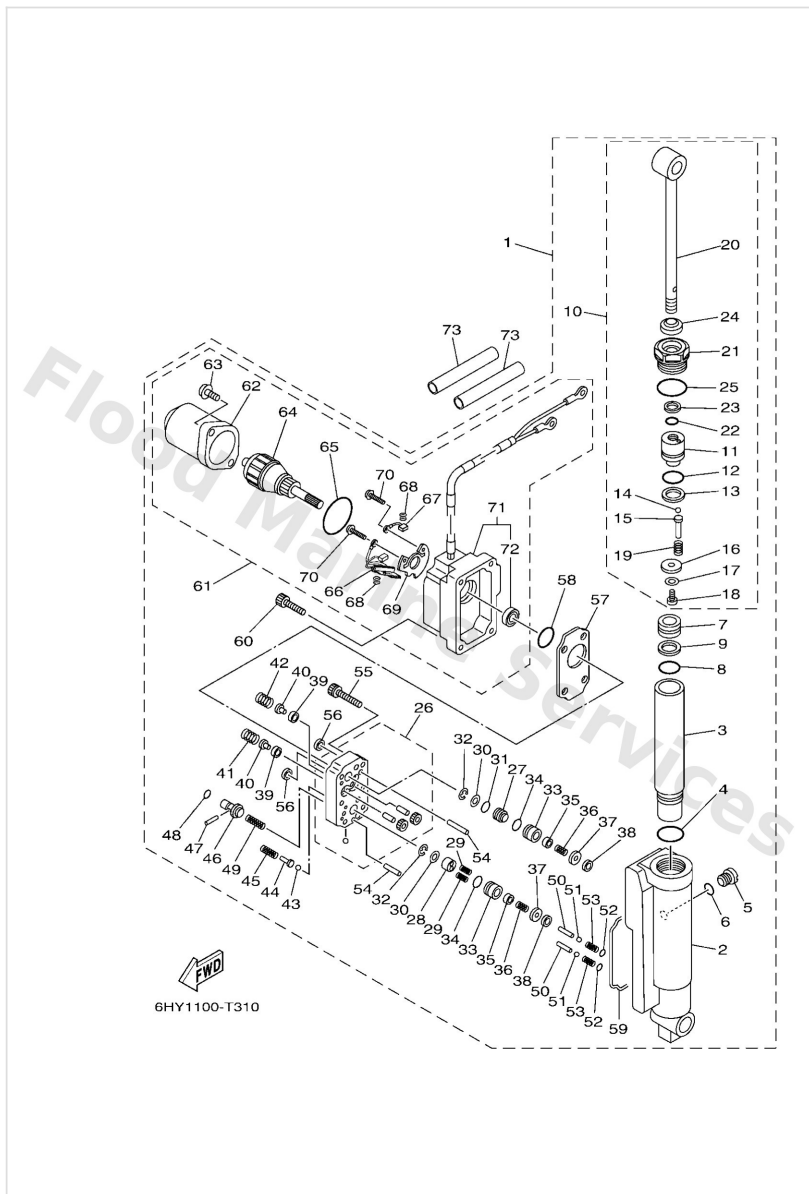
Optional Parts 7



6CJ1100-K370

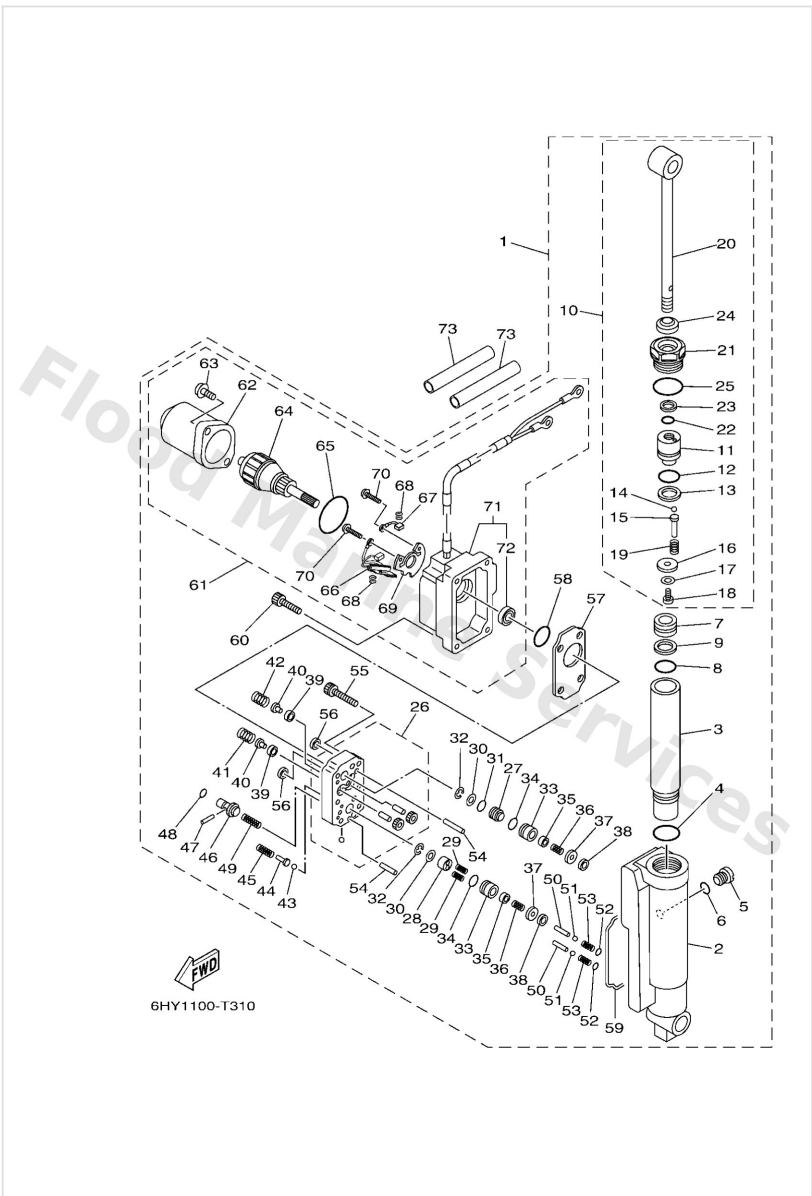
Ref	Part	
15	6Y88252111 Pigtail bus wire 0.6m-2ft	Buy now
16	6Y84827700 Sticker 1	Buy now

Power Trim & Tilt Assy



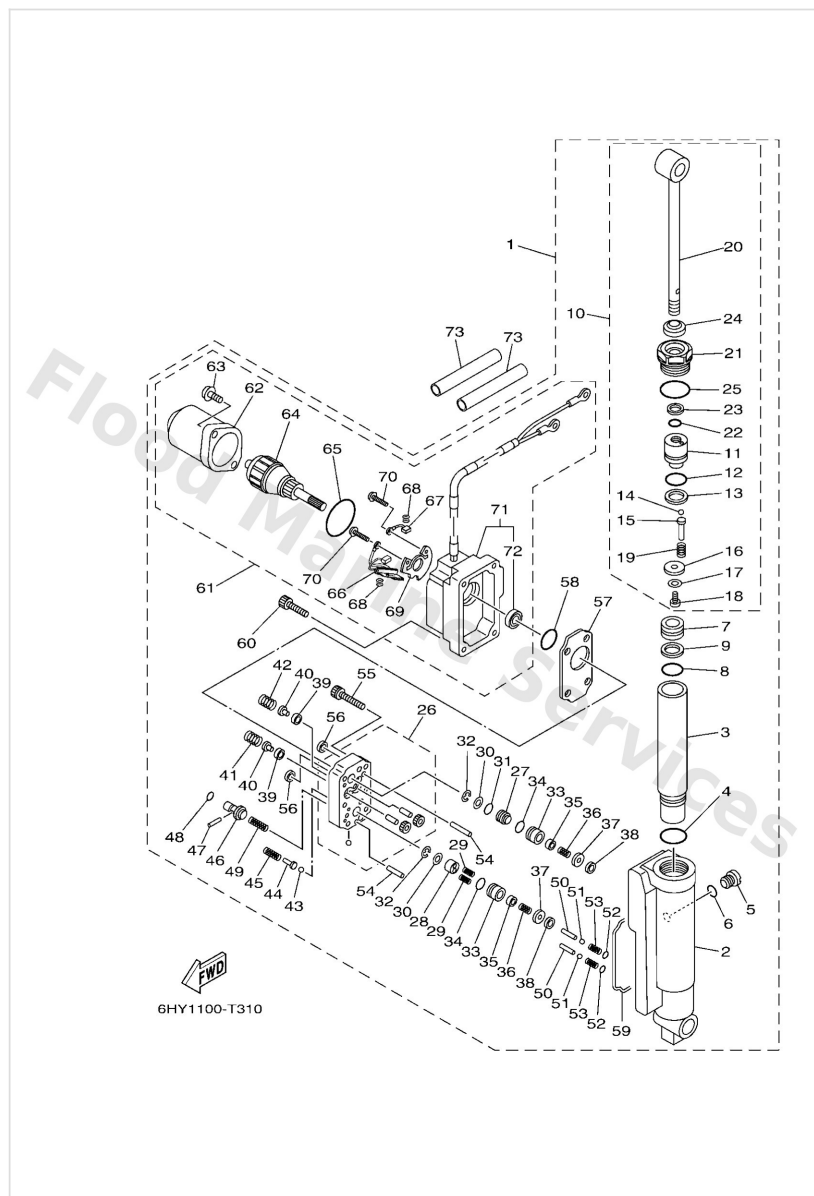
Ref	Part	
1	6HY43840008D Power tilt assembly	Buy now
2	6HY4380K00 Cylinder, tilt sub assembly	Buy now
3	6AH2247100 Cylinder, shock absorber	Buy now
4	93210320A7 O-ring	Buy now
5	6H14388E11 Plug, tapper screw	Buy now
6	9321007003 O-ring (11m)	Buy now
7	6AH4381400 Piston, free	Buy now
8	9321024709 O-ring(1hx)	Buy now
9	6C54387100 Ring, back up	Buy now
10	6AH4381000 Tilt piston sub assembly	Buy now
11	6AH4380D00 Piston comp.	Buy now
14	9350108001 Ball	Buy now
15	6AH4386A00 Pin, absorber valve	Buy now
16	6AH4385E00 Plate, piston	Buy now
17	9290206200 Ybs66-6 washer, plain	Buy now

Power Trim & Tilt Assy



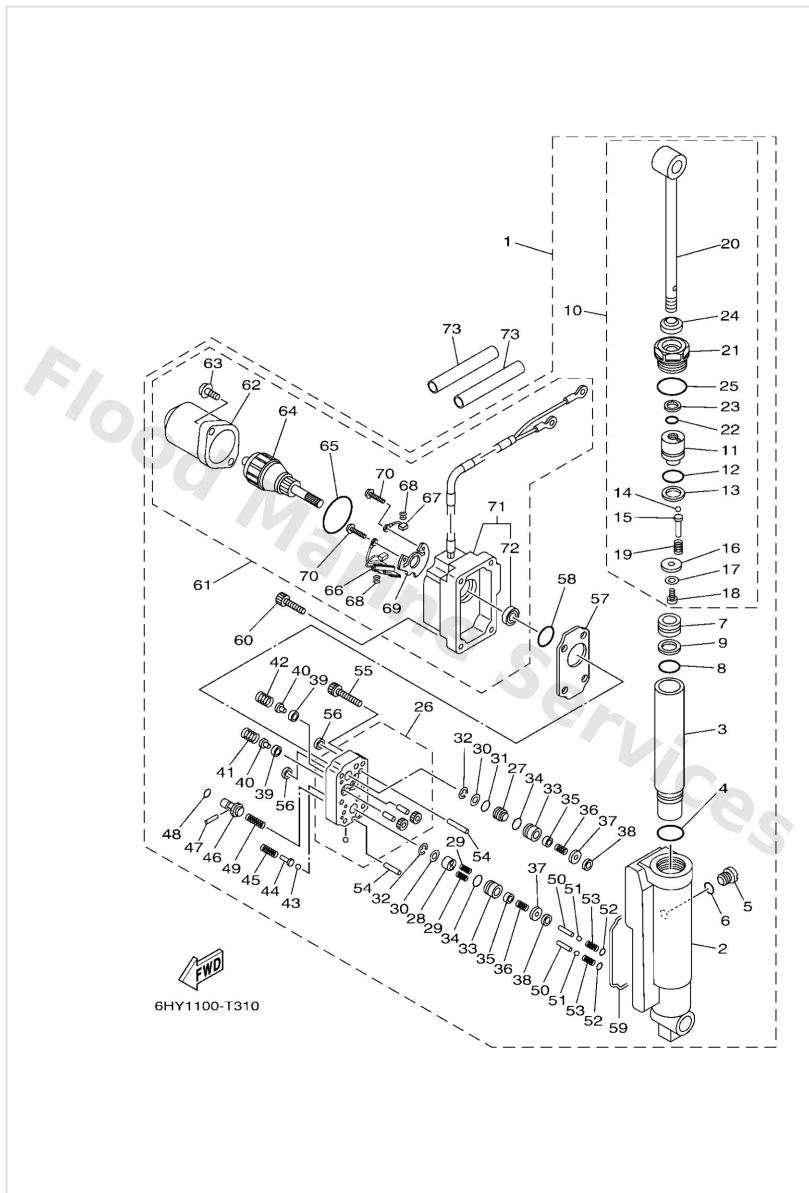
Ref	Part	
18	6AH4387800 Bolt, socket	Buy now
19	6AH4385700 Spring, absorber valve	Buy now
20	6AH4380100 Rod	Buy now
21	6AH4381100 Screw, cylinder end	Buy now
22	6H14386601 O-ring	Buy now
23	69A4387100 Ring, back up	Buy now
24	69A4381200 Seal, dust	Buy now
25	62X4386200 O-ring	Buy now
26	6AH4383000 Gear pump assembly	Buy now
27	69A4384100 Piston, shuttle	Buy now
28	69A4384M00 Piston, shuttle 2	Buy now
29	62Y4389400 Spring, shuttle return	Buy now
30	69A4384F00 Seal, main valve	Buy now
31	6H14388300 O-ring	Buy now
32	9900203600 Circlip(6l5)	Buy now

Power Trim & Tilt Assy



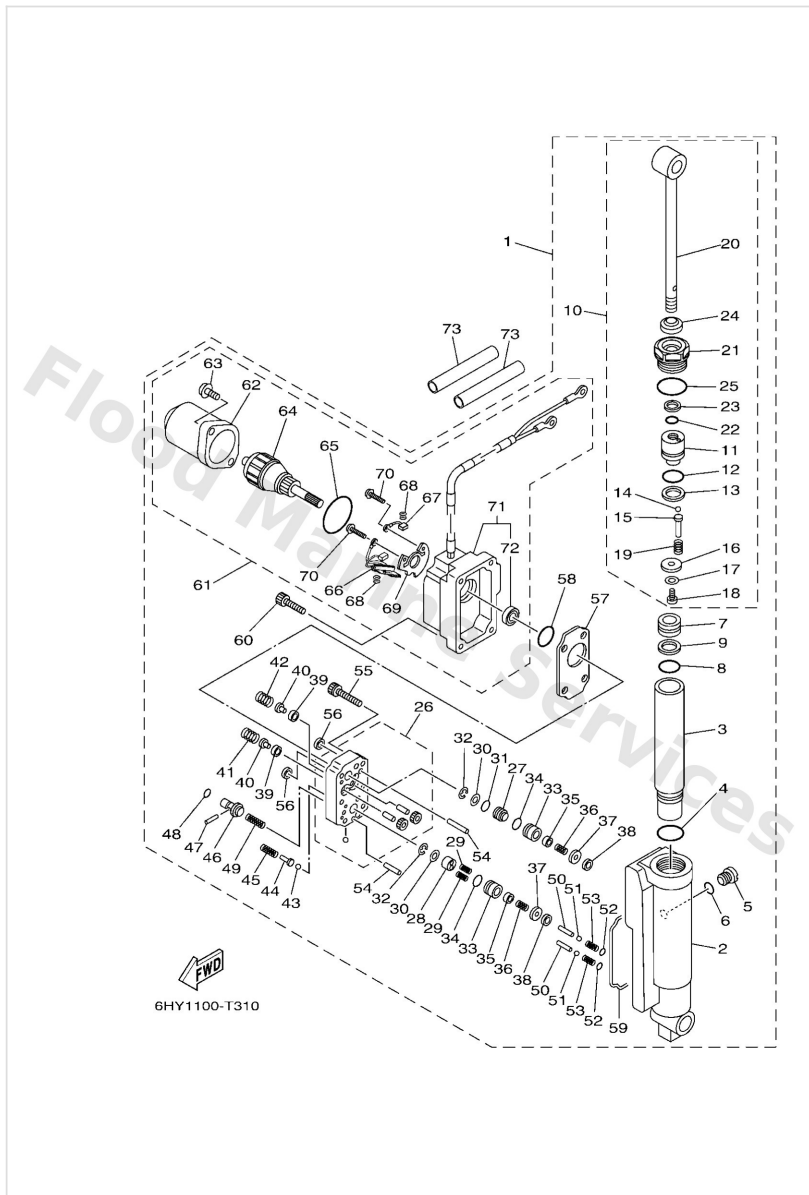
Ref	Part	
33	69G4382G00 Valve seat	Buy now
34	9321012N52 O-ring	Buy now
35	6T44380800 Seat valve comp. 1	Buy now
36	69G4385300 Spring, main valve	Buy now
37	69G4388F00 Spacer	Buy now
38	69J4381C00 Filter 3	Buy now
39	6H14384G11 Seal, relief valve	Buy now
40	6H14384410 Pin, valve support	Buy now
41	6F24385500 Spring, up relief	Buy now
42	6H14385610 Spring, down relief	Buy now
44	69A4386A00 Pin, absorber valve	Buy now
45	69A4382400 Spring, down relief 2	Buy now
46	69A4384810 Rod, manual release	Buy now
47	9360215250 Pin, dowel	Buy now
48	9321006001 O-ring (26h)	Buy now

Power Trim & Tilt Assy



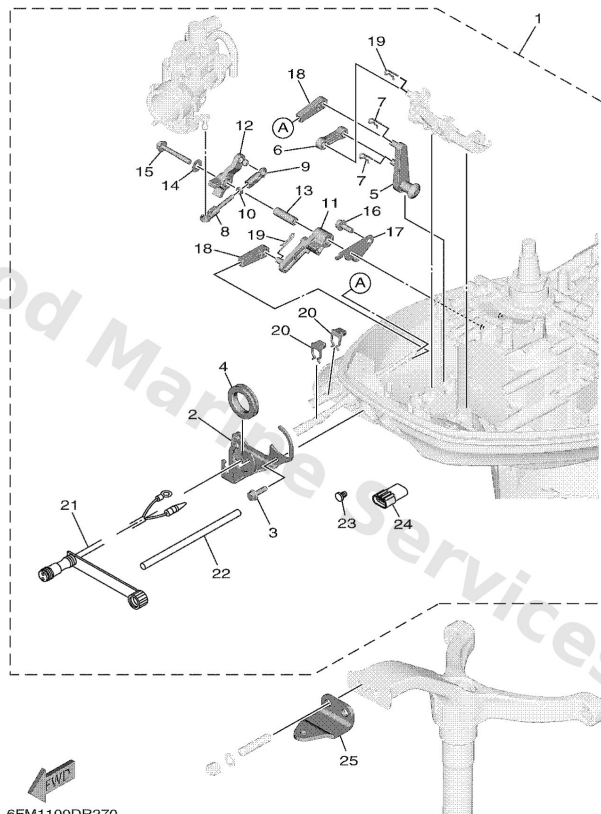
Ref	Part	
49	6AH4385400 Spring, manual release	Buy now
50	69A4381G00 Pin 1	Buy now
53	69A4384H00 Spring	Buy now
54	9360614081 Pin,dowel(296)	Buy now
55	9131205025 Bolt	Buy now
57	6AH4381J00 Plate	Buy now
58	N354386210 O-ring	Buy now
59	69A2312900 Gasket, drain plug	Buy now
60	69A4387800 Bolt, socket	Buy now
61	6HY4388000 Motor assembly	Buy now
62	6AH4380400 Stator assembly	Buy now
63	67C4387910 Screw, with washer	Buy now
64	67C4380511 Armature assembly	Buy now
65	67C4386210 O-ring	Buy now
66	67C8218110 Circuit breaker comp.	Buy now

Power Trim & Tilt Assy



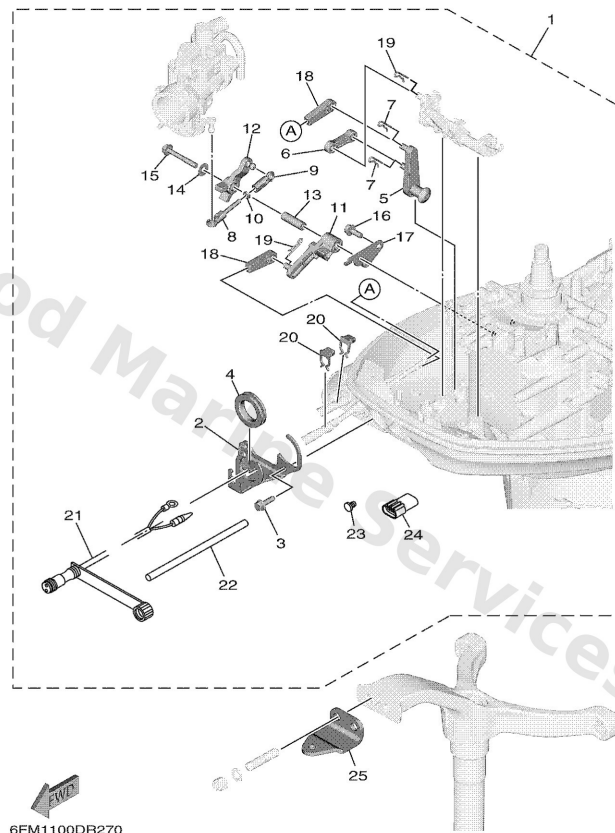
Ref	Part	
67	67C4389210 Brush 2	Buy now
68	67C4386K10 Spring, brush	Buy now
69	67C4380F10 Plate, brush holder	Buy now
70	9760204316 Screw, pan head with washer	Buy now
71	6HY4388100 Frame, end	Buy now
72	67C4388210 Oil seal	Buy now
73	9044615003 Hose	Buy now

Remo Con Attachment



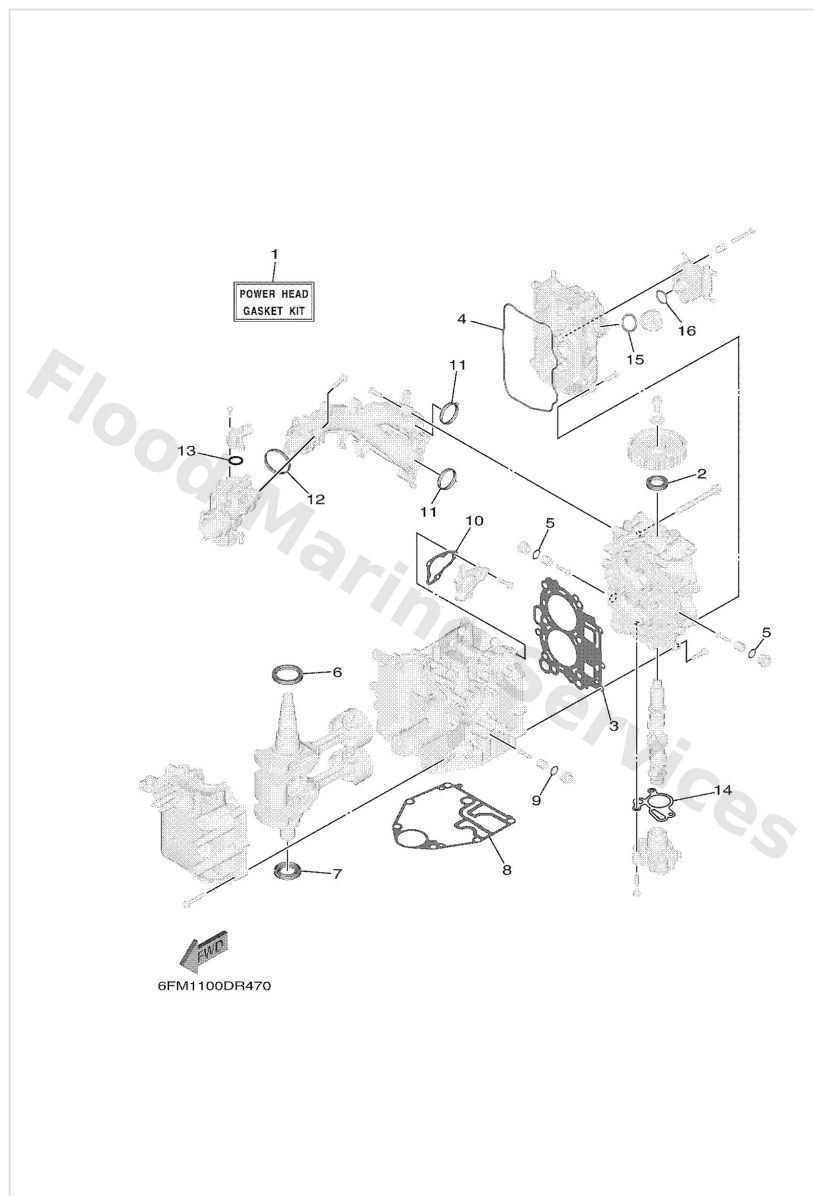
Ref	Part	
1	6FM4850102 Remote cont. attachment assembly. AP	Buy now
2	6FM4276110 Stopper	Buy now
3	9010906316 Bolt	Buy now
4	6FM4272611 Grommet	Buy now
5	6FM4412500 Lever, shift rod	Buy now
6	6FM4419200 Link, shift rod	Buy now
7	9046818008 Clip 620436610000	Buy now
8	6824123750 Joint, link 2	Buy now
9	6H44123700 Joint, link	Buy now
10	9538005700 Nut (656)	Buy now
11	6FM4215700 Lever, throttle	Buy now
12	6FM4128300 Lever, free accel.	Buy now
13	9038706M59 Collar (6h3)	Buy now
14	9020106M62 Washer, plate (6e5)	Buy now
15	95D9506045 Bolt, flange deep recess	Buy now

Remo Con Attachment



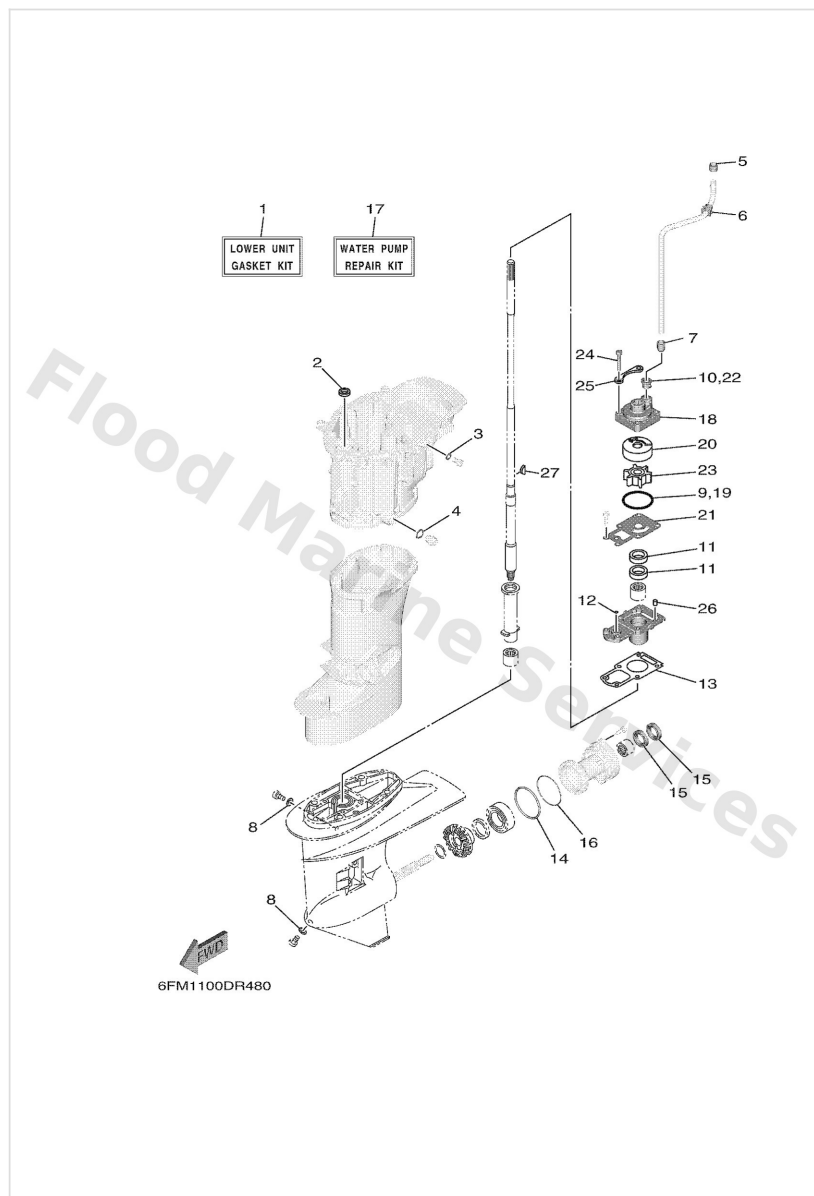
Ref	Part	
16	95D9506016 Bolt, flange deep recess	Buy now
17	6FM1457100 Bracket, throttle	Buy now
18	6FM4834400 Cable end, remote control	Buy now
20	63D4853800 Clamp, cable 1	Buy now
21	6D58434001 Socket cord assembly 1	Buy now
22	9044609M42 Hose(6n6)	Buy now
23	7038211901 Cover, lead wire	Buy now
24	6FM8258200 Cap 1 (3p)	Buy now
25	65W4851101 Hook, steering AP	Buy now

Repair Kit 1



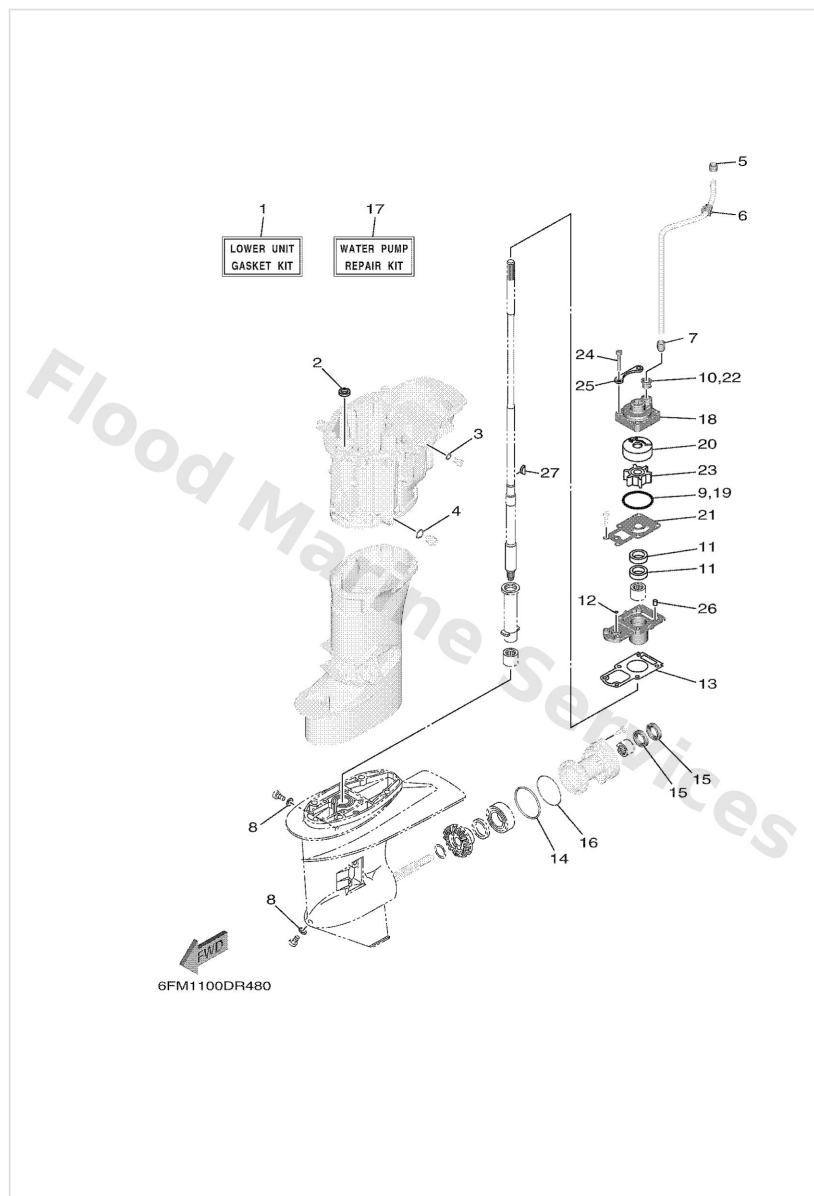
Ref	Part	
1	6FMW000100 Power head gasket kit	Buy now
2	9310222010 Oil seal	Buy now
3	6FM1118100 Gasket, cylinder head 1	Buy now
4	6FM1135600 Seal, cylinder 2	Buy now
5	9321013M63 O-ring (6g8)	Buy now
6	9310237004 Oil seal	Buy now
7	9310225014 Oil seal	Buy now
8	6FM1135100 Gasket, cylinder	Buy now
10	6FM1241400 Gasket, cover	Buy now
11	6FM1364500 Gasket, manifold 1	Buy now
12	6FM1364600 Gasket, manifold 2	Buy now
13	1ST1416A00 O-ring	Buy now
14	6AH1332910 Gasket, pump cover	Buy now
15	9321024M79 O-ring	Buy now
16	9321020M65 O-ring	Buy now

Repair Kit 2



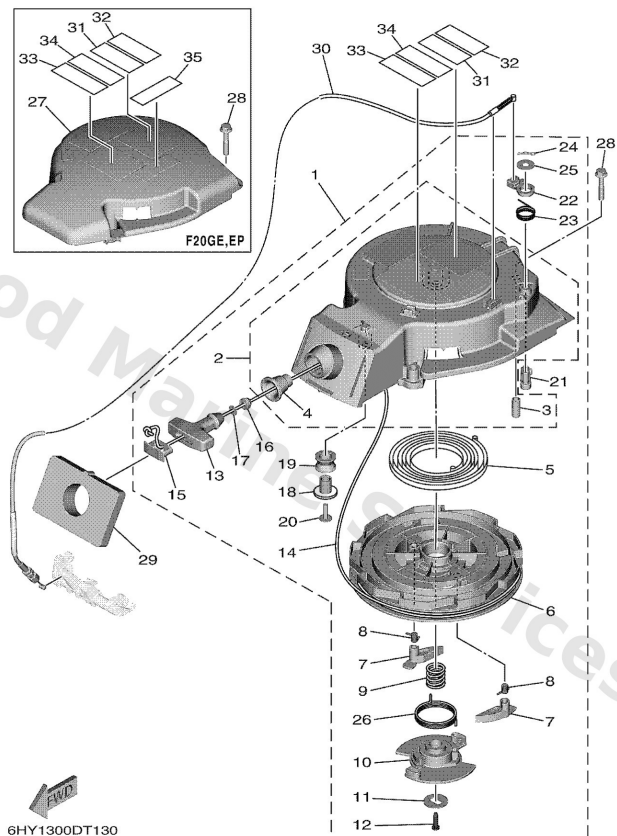
Ref	Part	
1	6FMW000121 Lower unit gasket kit	Buy now
2	9310113001 Oil seal	Buy now
3	9043008143 Gasket (256-11198-00)	Buy now
4	9043014M09 Gasket	Buy now
5	6824436501 Damper, water seal 1	Buy now
6	6AH4436501 Damper, water seal 1	Buy now
7	6L24436801 Rubber, water seal 4	Buy now
8	9043008003 Gasket	Buy now
9	9321045161 O-ring	Buy now
10	6L24436711 Damper, water seal 3	Buy now
11	9310120048 Oil seal (20x30x6-648)	Buy now
12	9321006ME6 O-ring	Buy now
13	6L245315A0 Packing, lower casing	Buy now
14	9321060MA3 O-ring(6j8)	Buy now
15	9310120M07 Oil seal	Buy now

Repair Kit 2



Ref	Part	
16	9321060M99 O-ring(6t3)	Buy now
17	6FMW007802 Water pump repair kit	Buy now
18	6L24431101 Housing, water pump	Buy now
20	6L24432200 Insert, cartridge	Buy now
21	6FM4432301 Outer plate, cartridge	Buy now
23	6L24435200 Impeller	Buy now
24	97E9506540 Bolt, hexagon w/w deep recess	Buy now
25	6L24432800 Plate	Buy now
26	9360412M07 Pin, dowel (688)	Buy now
27	9028003024 Key, woodruff(662)	Buy now

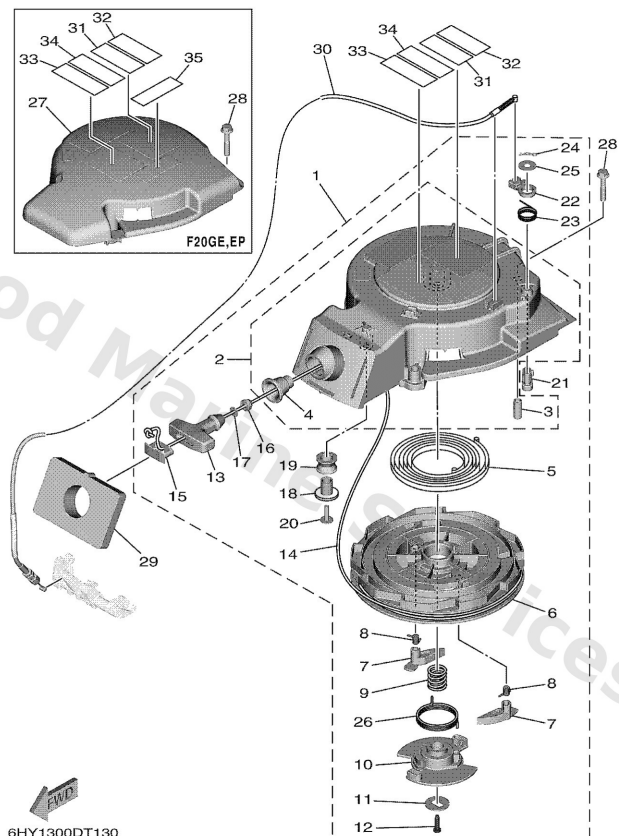
Starter



*1: CUT FROM 50M ROLLS (PART NO. 90790-48193), CUTTING LENGTH: 1.95M
 *1: A PRELEVER SUR BOBINE 50M (REFERENCE 90790-48193),
 LONGUEUR DE COUPE: 1.95M

Ref	Part	
1	6FM1571006 Starter assembly	Buy now
2	6FM1571110 Case, starter	Buy now
3	6FM1576410 Collar 1	Buy now
4	68T1579500 Guide, rope	Buy now
5	6FM1571300 Spring, starter	Buy now
6	6FM1571401 Drum, sheave	Buy now
7	6FM1574101 Pawl, drive	Buy now
8	6FM1573401 Spring, return	Buy now
9	6FM1570501 Spring, drive pawl	Buy now
10	6FM1573501 Guide, cam	Buy now
11	6FM1572600 Washer, flat	Buy now
12	6FM1579300 Screw	Buy now
13	6G11575500 Handle, starter	Buy now
14	* item_description *1	Buy now
15	6G11577900 Cover	Buy now

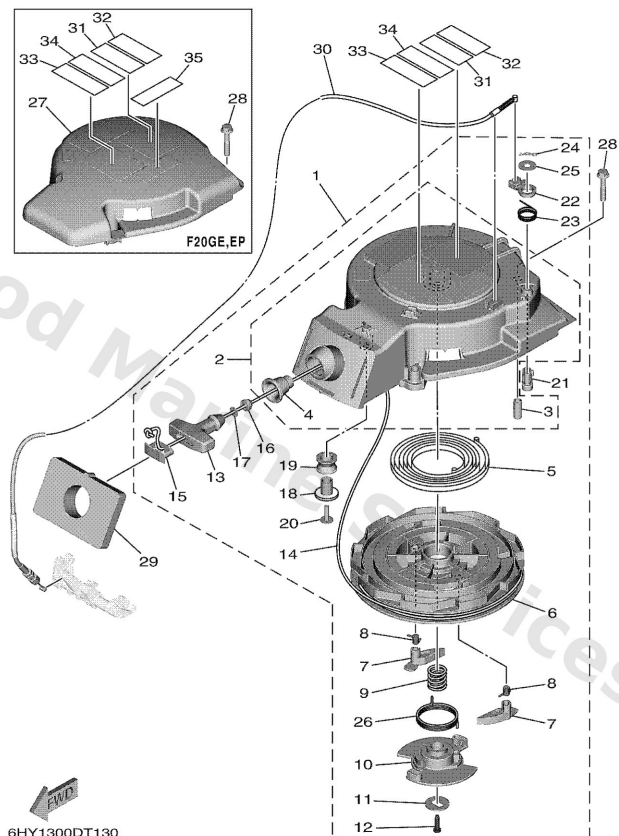
Starter



*1: CUT FROM 50M ROLLS (PART NO. 90790-48193), CUTTING LENGTH: 1.95M
 *1: A PRELEVER SUR BOBINE 50M (REFERENCE 90790-48193),
 LONGUEUR DE COUPE: 1.95M

Ref	Part	
16	6A01578901 Damper	Buy now
17	6FM1572101 Shim	Buy now
18	6FM1575300 Bush	Buy now
19	6FM1575200 Roller, wire	Buy now
20	6FM1576800 Bolt	Buy now
21	63V1579400 Stopper	Buy now
22	6FM1574800 Plunger, starter stop	Buy now
23	63V1573400 Spring, return	Buy now
24	6FM1579901 Clip	Buy now
25	63V1572600 Washer, flat	Buy now
26	6FM1576700 Spring	Buy now
27	6FM8133700 Cover, flywheel	Buy now
28	9010506035 Bolt, flange	Buy now
28	97E9506520 Bolt, hexagon w/w deep recess	Buy now
29	6FM1576200 Seal, rubber 2	Buy now

Starter

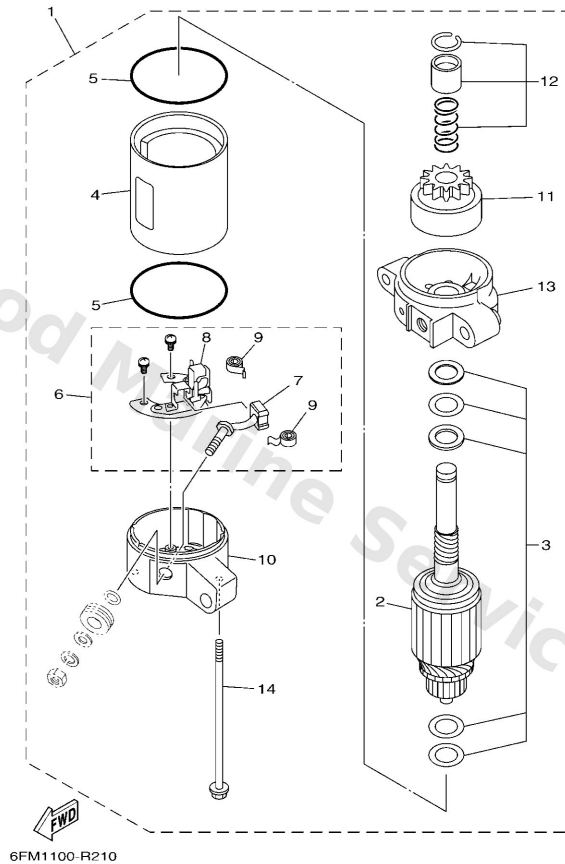


6HY1300DT130

*1: CUT FROM 50M ROLLS (PART NO. 90790-48193), CUTTING LENGTH: 1.95M
 *1: A PRELEVER SUR BOBINE 50M (REFERENCE 90790-48193),
 LONGUEUR DE COUPE: 1.95M

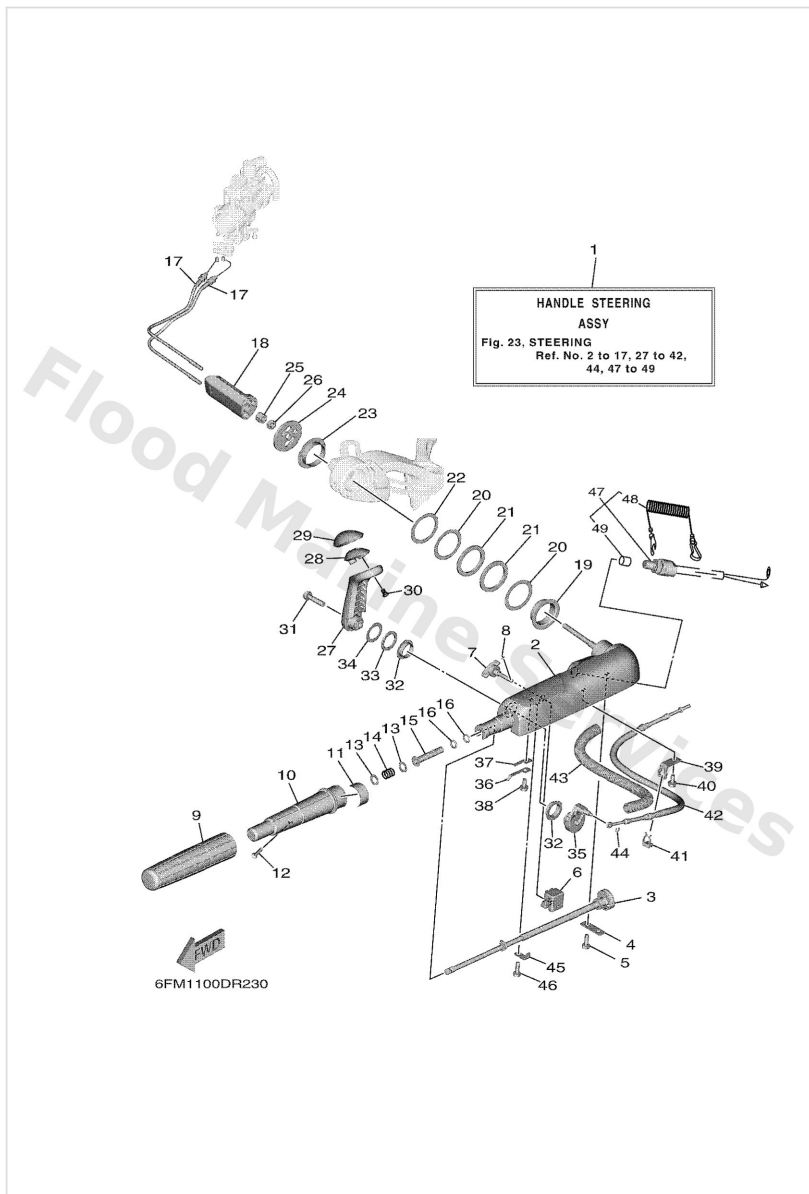
Ref	Part	
30	6FM1577008 Cable comp., starter stop	Buy now
31	6EE8199540 Label, warning	Buy now
32	6EE8199550 Label, warning	Buy now
33	6EE8199440 Label, safety	Buy now
34	6EE8199450 Label, safety	Buy now
35	6AG8199600 Mark	Buy now

Starting Motor



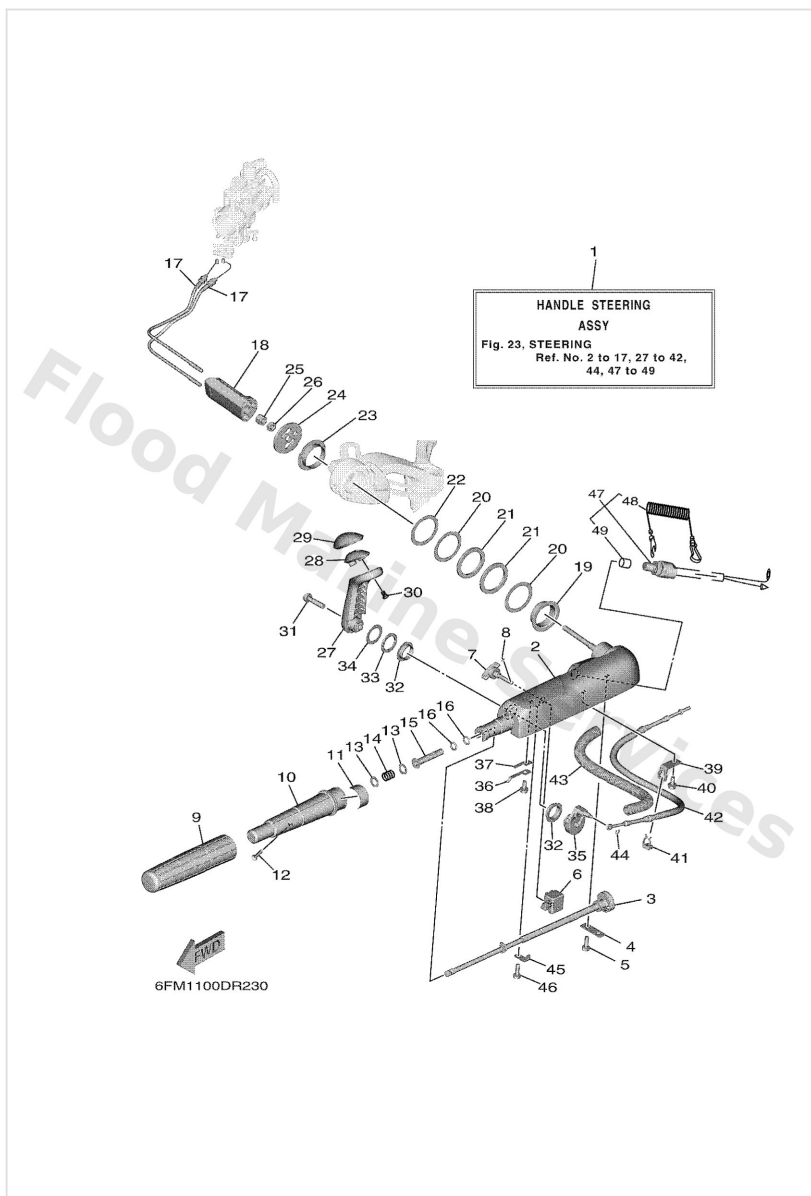
Ref	Part	
1	6AH8180001 Starting motor assembly	Buy now
2	6898185012 Armature assembly	Buy now
3	6898180911 Washer kit	Buy now
4	6898181011 Stator ass'y	Buy now
5	6898184711 O-ring	Buy now
6	6898184011 Brush holder assembly	Buy now
7	6898181111 Brush 1	Buy now
8	6898181211 Brush 2	Buy now
9	6898181310 Spring, brush	Buy now
10	6AH8182001 Rear bracket assembly	Buy now
11	6898180712 Pinion assembly	Buy now
12	68T8185700 Pinion stopper set	Buy now
13	6AH8183000 Front bracket assembly	Buy now
14	6898182610 Bolt	Buy now

Steering



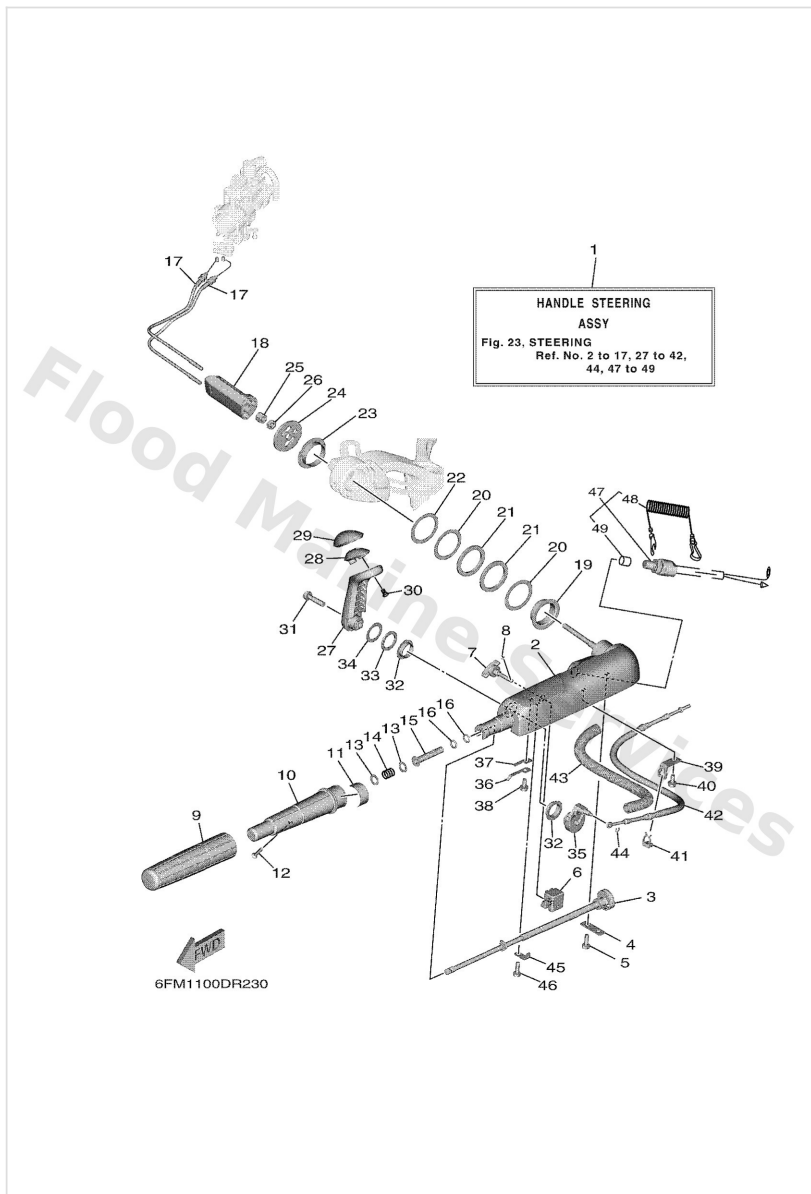
Ref	Part	
1	6FMW0084038D Handle steering assembly	Buy now
2	6FM42111008D Handle, steering	Buy now
3	6DR4213801 Lever, throttle	Buy now
4	65W4215900 Stay	Buy now
5	9010506M07 Bolt (689)	Buy now
6	6DR4212600 Friction, steering handle grip	Buy now
7	65W4212500 Bolt, friction adjusting	Buy now
8	9149016010 Pin, cotter	Buy now
9	67D4217701 Rubber, handle	Buy now
10	67D4211901 Grip, steering handle	Buy now
11	6FM4213700 Indicator, throttle	Buy now
12	9015205011 Screw, countersunk	Buy now
13	9020110M02 Washer, plate(6g9)	Buy now
14	9050123215 Spring (655)	Buy now
15	6FM4217100 Bushing	Buy now

Steering



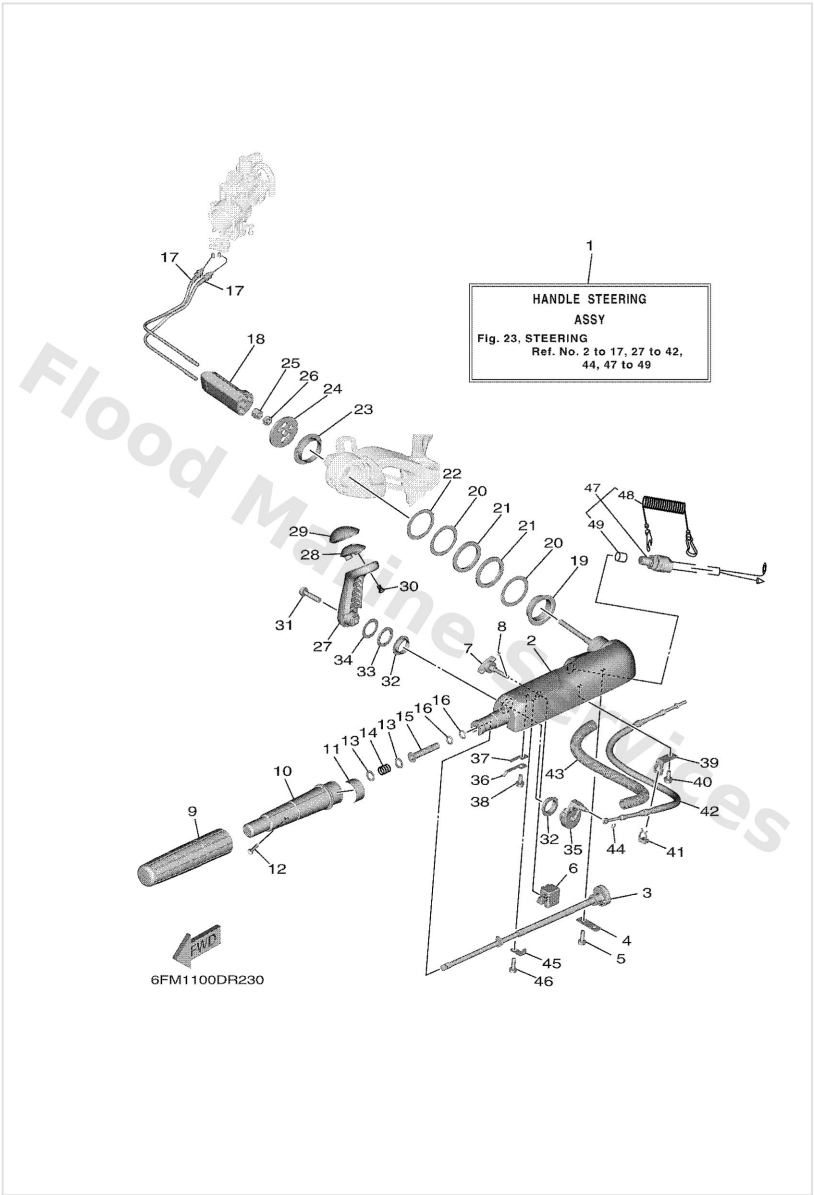
Ref	Part	
16	9321010010 O-ring	Buy now
17	6FM2630100 Throttle cable assembly	Buy now
18	6FM2631601 Boot, throttle cable	Buy now
19	66R4217100 Bushing	Buy now
20	9020143M00 Washer, plate	Buy now
21	9020643M22 Washer, wave	Buy now
22	9020243M57 Washer, plate	Buy now
23	9038640M99 Bush	Buy now
24	65W4213101 Cover, handle steering	Buy now
25	9578010300 Nut, nylon (6e5)	Buy now
26	9538010700 Nut (682)	Buy now
27	6DR44111008D Handle, gear shift	Buy now
28	6DR4417300 Lever, shift control	Buy now
29	6DR4212901 Bushing, rubber	Buy now
30	9778060920 Screw, tapping	Buy now

Steering



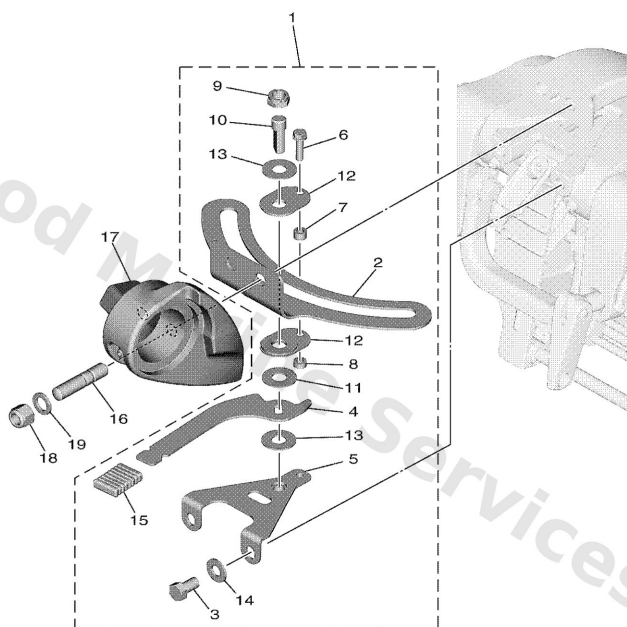
Ref	Part	
31	97E9508535 Bolt, hexagon w/w deep recess	Buy now
32	9038626MA3 Bush	Buy now
33	9020626M25 Washer, wave	Buy now
34	9020226M59 Washer, plate	Buy now
35	6DR44113A0 Cam plate, handle	Buy now
36	6DR4411600 Spring	Buy now
37	66R4411800 Bracket	Buy now
38	95D9506014 Bolt, flange deep recess	Buy now
39	66R4853800 Clamp, cable 1	Buy now
41	63D4853800 Clamp, cable 1	Buy now
42	6DR4832100 Cable	Buy now
43	9044620MF5 Hose	Buy now
44	9908004600 Circlip (eu0)	Buy now
45	6DR4411400 Stopper	Buy now
46	9138006025 Bolt,socket	Buy now

Steering



Ref	Part	
47	6FM8257500 Engine stop switch assembly	Buy now
48	6828255600 Lanyard, stop switch	Buy now
49	6898257Y00 Cap	Buy now

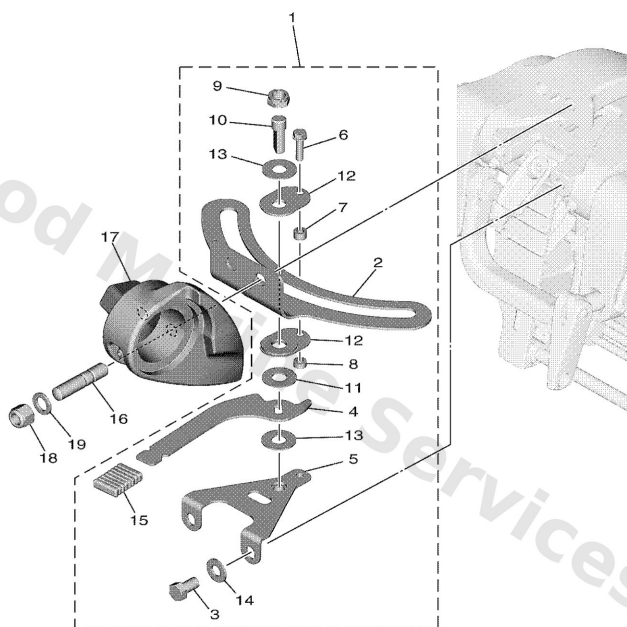
Steering Friction



6FM2010DS240

Ref	Part	
1	6FM4250802 Steering friction assembly	Buy now
2	6FM4252700 Plate, friction	Buy now
3	97D9508014 Bolt, hexagon deep recess	Buy now
4	6FM4256100 Knob, steering lock	Buy now
5	6FM4252500 Plate, friction	Buy now
6	9759505520 Bolt, With Washer	Buy now
7	9038705054 Collar	Buy now
8	9038705053 Collar	Buy now
9	9018510M14 Nut, self-locking	Buy now
10	67C42562A0 Shaft, steering lock	Buy now
11	9020210M56 Washer, plate	Buy now
12	65W4252800 Plate, friction	Buy now
13	90201106M5 Washer, plate(3gm)	Buy now
14	9299508200 Ybs66-8 washer, plain	Buy now
15	6894363301 Cover, tilt lever	Buy now

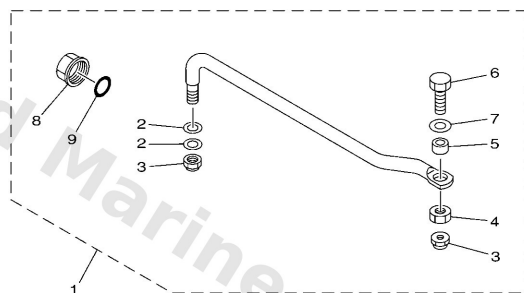
Steering Friction




 6FM2010DS240

Ref	Part	
16	9011610064 Bolt, stud	Buy now
17	6FM42121018D Bracket	Buy now
18	9018510027 Nut, self-locking	Buy now
19	9020110049 Washer, plate	Buy now

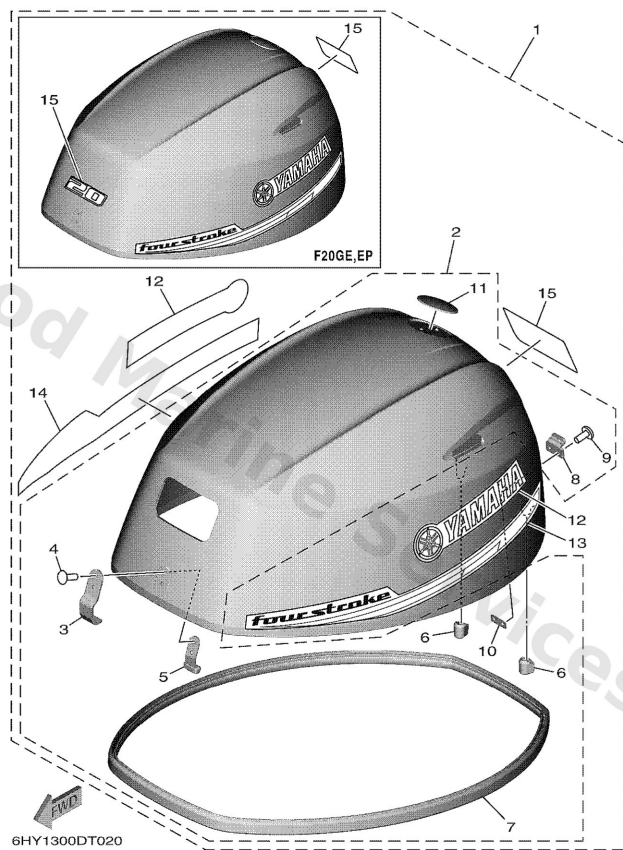
Steering Guide



6FM1100-R380

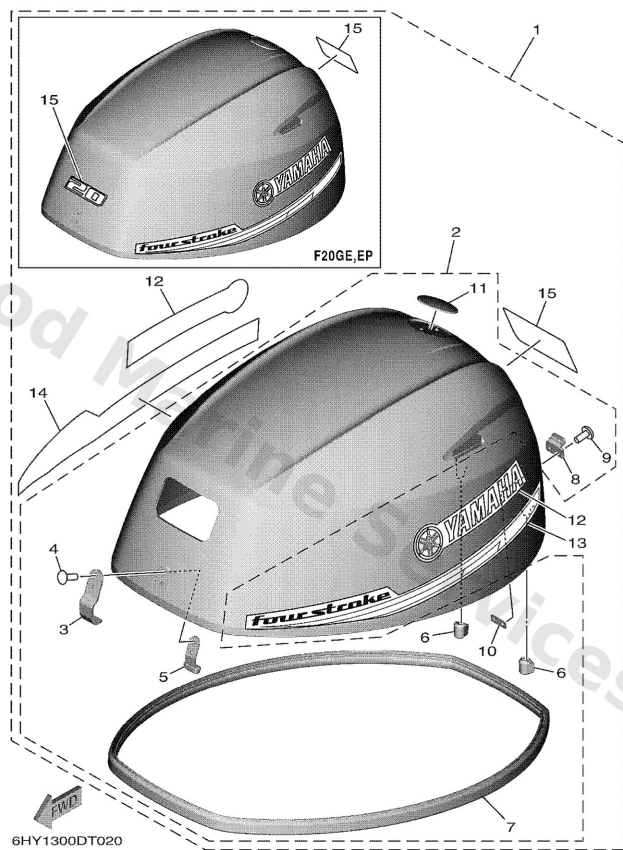
Ref	Part	
1	6FM6135000 Steering guide attachment kit AP	Buy now
2	9020110M20 Washer, plate (663)	Buy now
3	9018509M01 Nut, nylon (663)	Buy now
4	9017009M03 Nut (689)	Buy now
5	9038710M42 Coller (688)	Buy now
6	9010109M01 Bolt(62x)	Buy now
7	9020110081 Washer, plate	Buy now
8	6E54314501 Cap, clamp bracket	Buy now
9	9321016275 O-ring	Buy now

Top Cowling



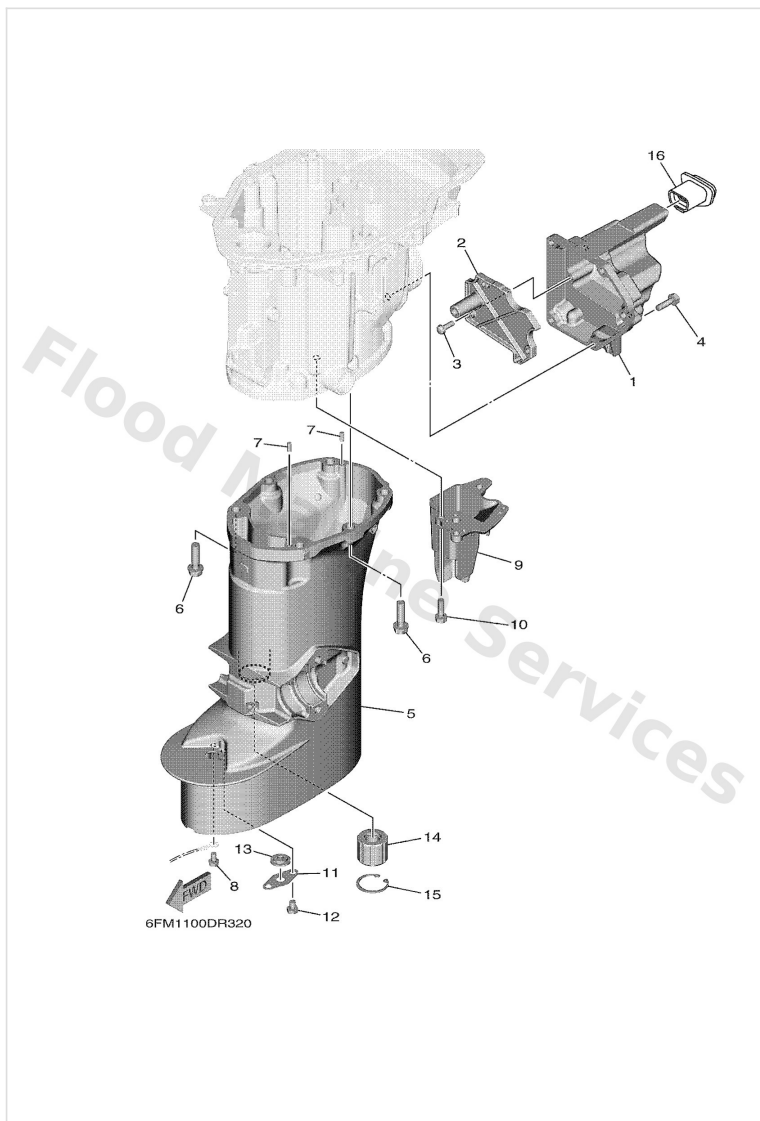
Ref	Part	
1	6GX4261012 Top cowling assembly	Buy now
1	6HY4261002 Top cowling assembly	Buy now
2	6FM4261A02 Top cowling w/o graphics	Buy now
2	6FM4261A12 Top cowling w/o graphics	Buy now
3	6FM4265100 Hook	Buy now
4	9026604M01 Rivet (689)	Buy now
5	6FM4264900 Holder, clamp band	Buy now
6	6BG4266201 Damper	Buy now
7	6FM4261500 Seal	Buy now
8	6FM4265200 Hook	Buy now
10	6FM4264700 Holder, clamp band	Buy now
11	6AH4269710 Tuning fork mark	Buy now
12	6FM4268101 Mark, cowling	Buy now
13	6FM4267501 Graphic, side 1	Buy now
14	6FM4267601 Graphic, side 2	Buy now

Top Cowling



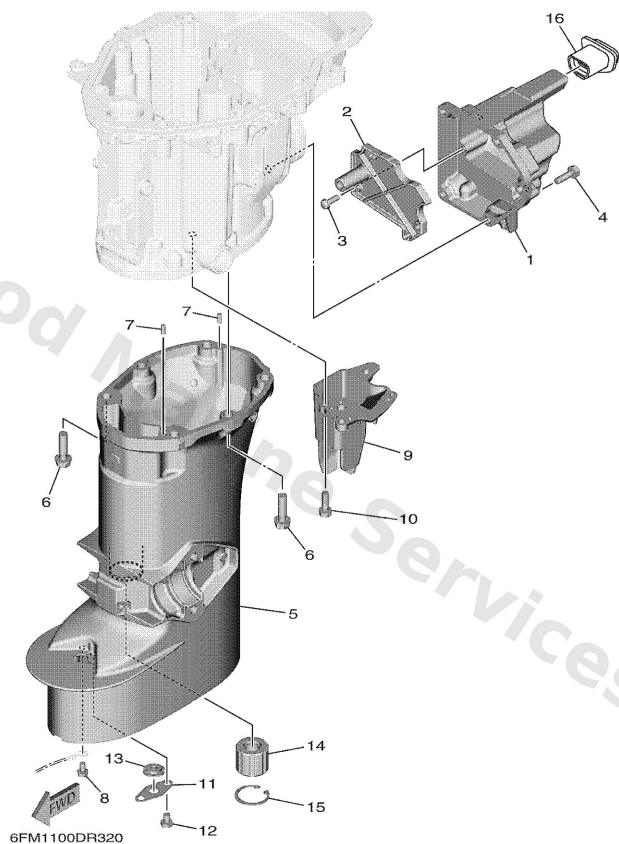
Ref	Part	
15	6DN4267711 Graphic, front	Buy now

Upper Casing



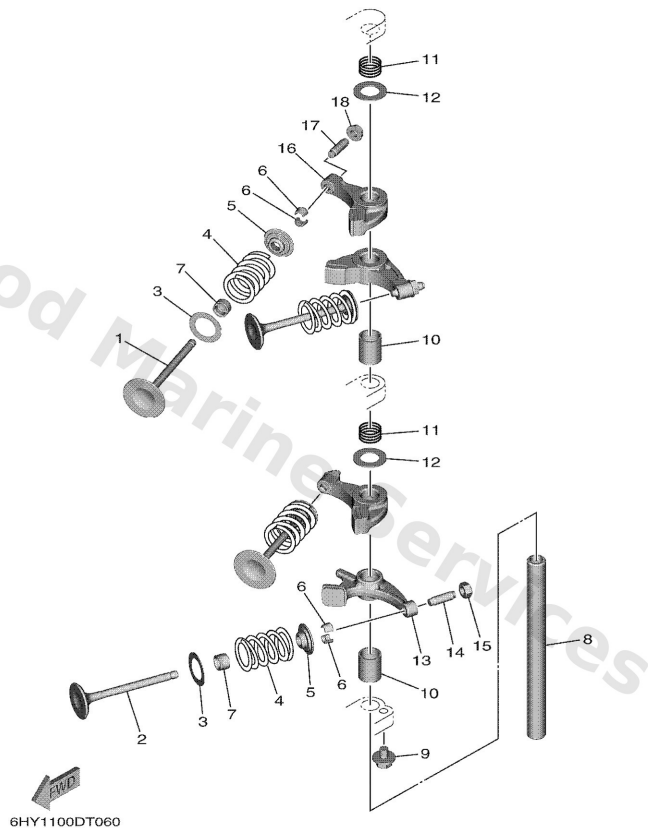
Ref	Part	
1	6FM14731008D Chamber 1	Buy now
2	6FM4512600 Plate, seal damper	Buy now
3	9798005216 Screw, pan w/ plain	Buy now
4	9010506M07 Bolt (689)	Buy now
5	6FM45111008D Casing, upper S(16.7")	Buy now
5	6FM45111108D Casing, upper L(21.7")	Buy now
5	6HY45111008D Casing, upper S(16.7")	Buy now
6	97E7508530 Bolt, hexagon w/w deep recess	Buy now
7	9360410M03 Pin, dowel (688)	Buy now
8	9759505510 Bolt hex. head	Buy now
9	6FM1471100CA Muffler 1	Buy now
11	68T4532100 Plate L(21.7")	Buy now
12	97D9506008 Bolt, hexagon deep recess L(21.7")	Buy now
13	9048014M54 Grommet L(21.7")	Buy now
14	6L24531800 Bushing, drive shaft L(21.7")	Buy now

Upper Casing



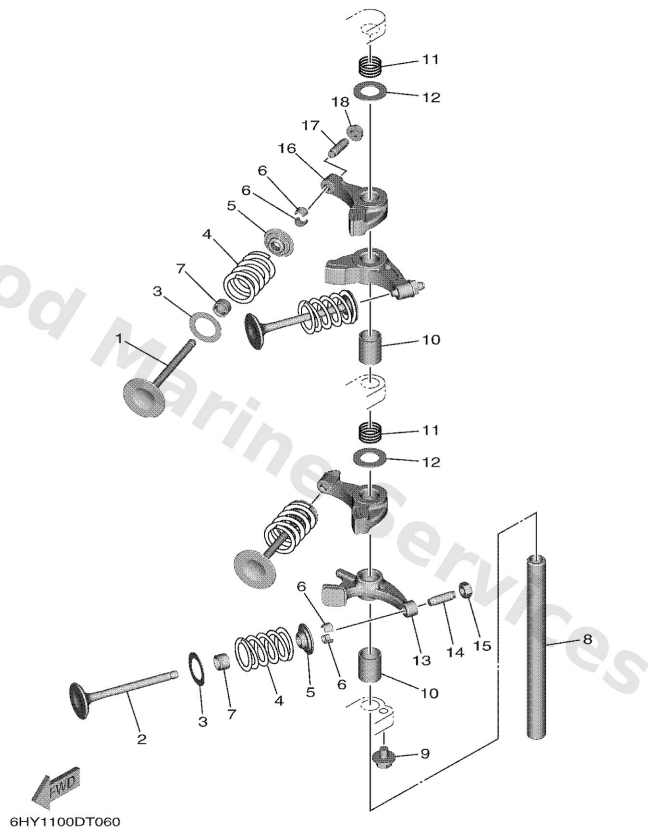
Ref	Part	
15	9342030042 Circlip (650) L(21.7")	Buy now
16	6FM4276901 Seal, rubber	Buy now

Valve



Ref	Part	
1	6FM1211100 Valve, intake	Buy now
2	6FM1212100 Valve, exhaust	Buy now
3	62Y1211600 Seat, valve spring	Buy now
4	3YF1211300 Spring, valve inner	Buy now
5	30X1211700 Retainer, valve spring	Buy now
6	30X1211800 Cotter, valve	Buy now
7	51Y1211900 Seal, valve stem	Buy now
8	66M1214600 Shaft, rocker	Buy now
9	9011906054 Bolt, with washer	Buy now
10	9038713006 Collar	Buy now
11	90501120A5 Spring, compression	Buy now
12	90201131M4 Washer, plate(3fc)	Buy now
13	6AH1215100 Arm, valve rocker	Buy now
14	64J1215900 Screw, valve adjusting	Buy now
15	62Y1215800 Nut, lock	Buy now

Valve



Ref	Part	
16	6FM1215100 Arm, valve rocker	Buy now
17	6C51215900 Screw, valve adjusting	Buy now
18	6C51215800 Nut, lock	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.