



Yamaha F225CET 2014

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

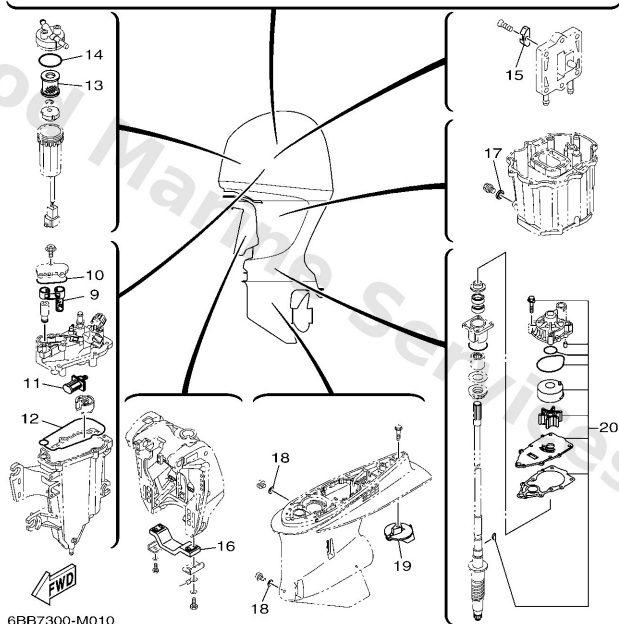
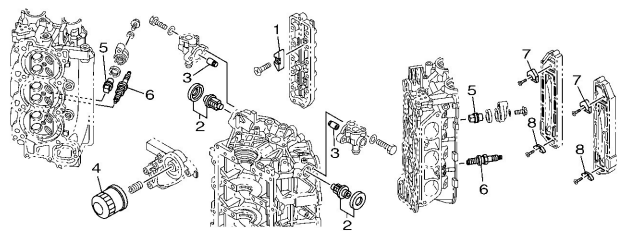
Authorised Yamaha Dealers



Contents

SCHEDULED SERVICE PARTS	3
BOTTOM COWLING 1	5
BOTTOM COWLING 2	9
BRACKET 1	11
BRACKET 2	14
CONTROL	17
CRANKSHAFT & PISTON	20
CYLINDER & CRANKCASE 1	22
CYLINDER & CRANKCASE 2	26
CYLINDER & CRANKCASE 3	29
ELECTRICAL 1	31
ELECTRICAL 2	33
ELECTRICAL 3	37
ELECTRICAL 4	39
FUEL 1	40
FUEL 2	43
FUEL INJECTION PUMP 1	44
FUEL INJECTION PUMP 2	47
GENERATOR	48
INTAKE 1	50
INTAKE 2	53
LOWER CASING & DRIVE 1	55
LOWER CASING & DRIVE 2	62
OIL PAN	66
POWER TRIM & TILT ASSY 1	68
POWER TRIM & TILT ASSY 2	71
REPAIR KIT 1	74
REPAIR KIT 2	76
STARTING MOTOR	79
THROTTLE BODY ASSY 1	81
THROTTLE BODY ASSY 2	83
THROTTLE BODY ASSY 3	85
TOP COWLING	86
UPPER CASING	88
VALVE	91

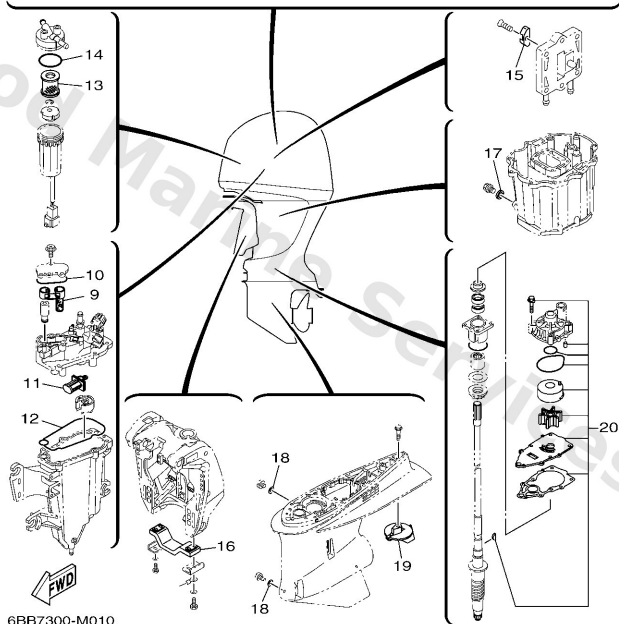
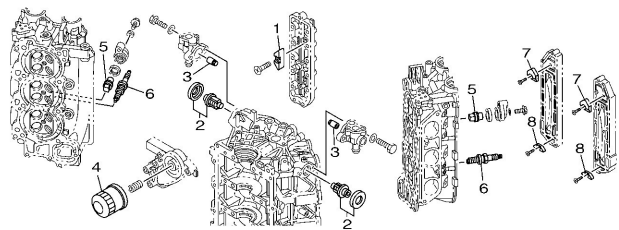
Scheduled Service Parts



6BB7300-M010

Ref	Part	
1	6E51132500 Anode	Buy now
2	67F1241101 Thermostat	Buy now
3	6P31132500 Anode	Buy now
4	69J1344003 Element assembly, oil cleaner	Buy now
5	67F1132501 Anode	Buy now
6	9470200400 Plug, spark (lfr6a-11)	Buy now
7	6P21132500 Anode	Buy now
9	6CB2450101 Filter, fuel	Buy now
10	6CB1301600 O-ring	Buy now
11	63P1391500 Filter	Buy now
12	6CB1498400 Gasket, float chamber	Buy now
13	6P32456301 Element, filter (with tag)	Buy now
14	6P32456400 Gasket	Buy now
16	6G54525102 Anode	Buy now
17	9043014M09 Gasket	Buy now

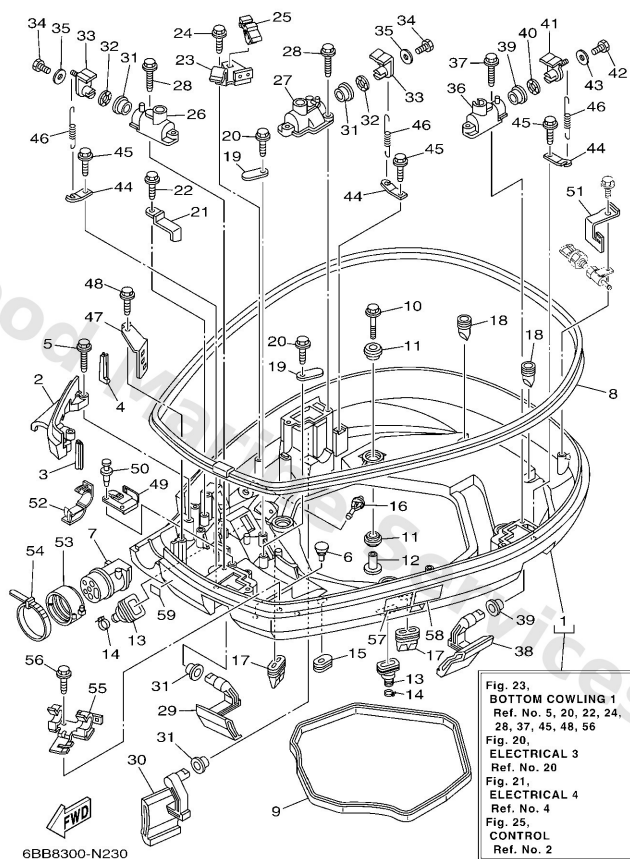
Scheduled Service Parts



6BB7300-M010

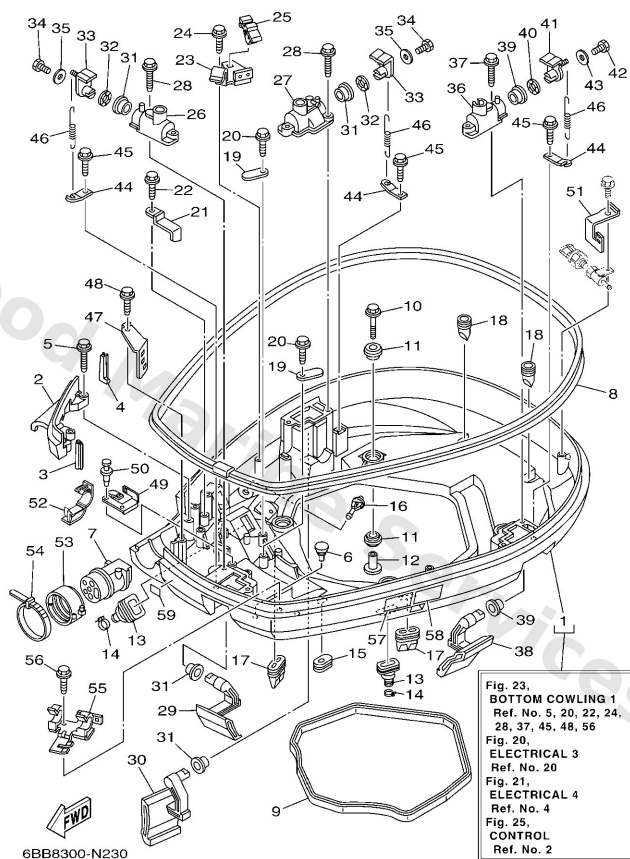
Ref	Part	
18	9043008020 Gasket	Buy now
19	69L4537100 Tab-trim	Buy now
20	6P2W007800 Water pump repair kit	Buy now

Bottom Cowling 1



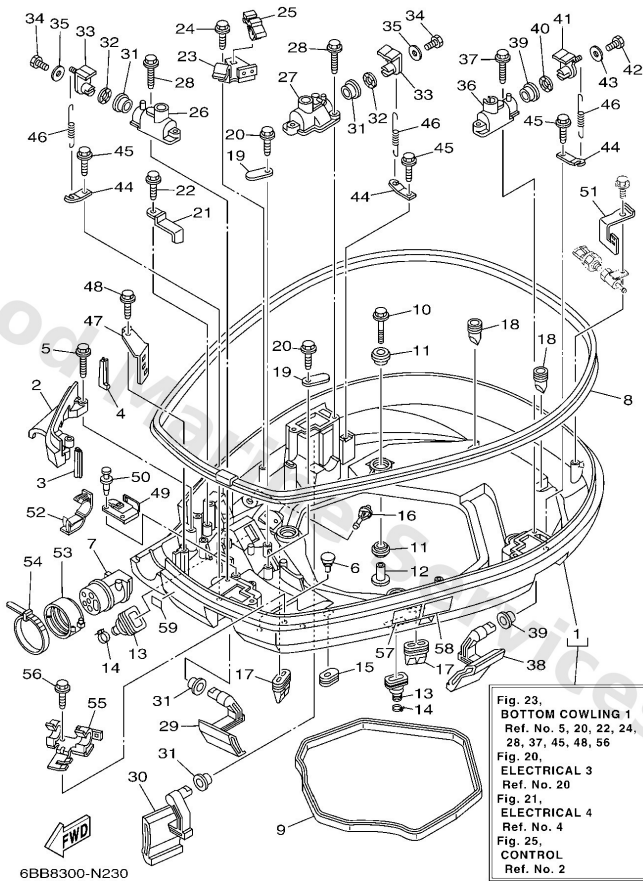
Ref	Part	
1	6BB42710008D Bottom cowling assembly	Buy now
2	6P242738008D Plate, fitting	Buy now
3	6P24271700 Rubber, seal 2	Buy now
4	6P24271800 Rubber, seal 3	Buy now
5	9010906M82 Bolt	Buy now
6	6H44274800 Grommet	Buy now
7	6P24272500 Grommet	Buy now
8	6P24261500 Seal	Buy now
9	69J4271600 Rubber seal 1	Buy now
10	9011908M22 Bolt, with washer	Buy now
11	9048022M81 Grommet	Buy now
12	9038708M37 Coller (6e5)	Buy now
13	6BG4272400 Grommet	Buy now
14	9046511M10 Clamp	Buy now
15	61A4272700 Grommet	Buy now

Bottom Cowling 1



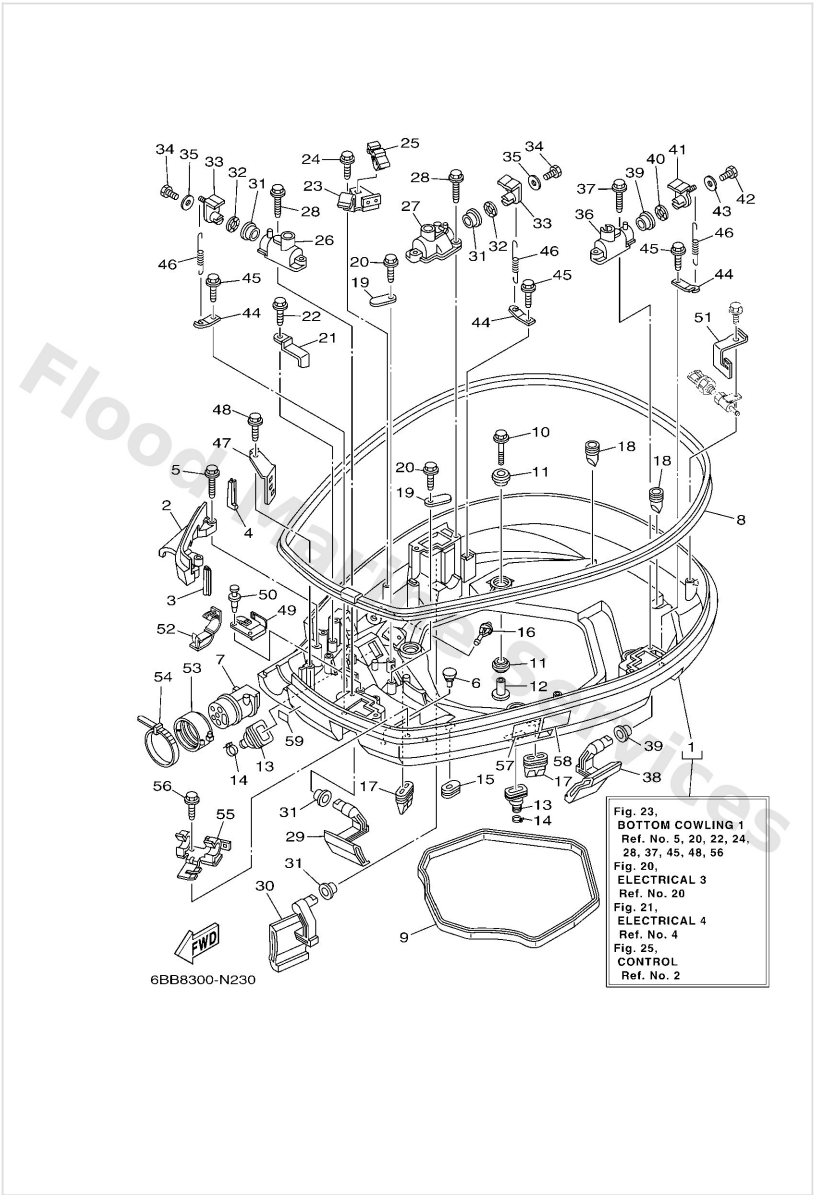
Ref	Part	
16	6P24439100 Nipple, hose	Buy now
17	69J4271700 Rubber, seal 2	Buy now
18	61A4271700 Rubber, seal 2	Buy now
19	6E58258800 Plate	Buy now
20	9010906M81 Bolt	Buy now
21	9046220001 Clamp	Buy now
22	9010906M86 Bolt	Buy now
23	6P28255400 Stay, neutral switch	Buy now
25	9046409M47 Clamp(65j)	Buy now
26	69J42828029S Plate, clamp	Buy now
27	6P242828009S Plate, clamp	Buy now
29	69J42815008D Lever, clamp	Buy now
30	69J42817008D Lever, clamp	Buy now
31	9038615M73 Bush(6l2)	Buy now
32	9020615M18 Washer, wave(6l2)	Buy now

Bottom Cowling 1



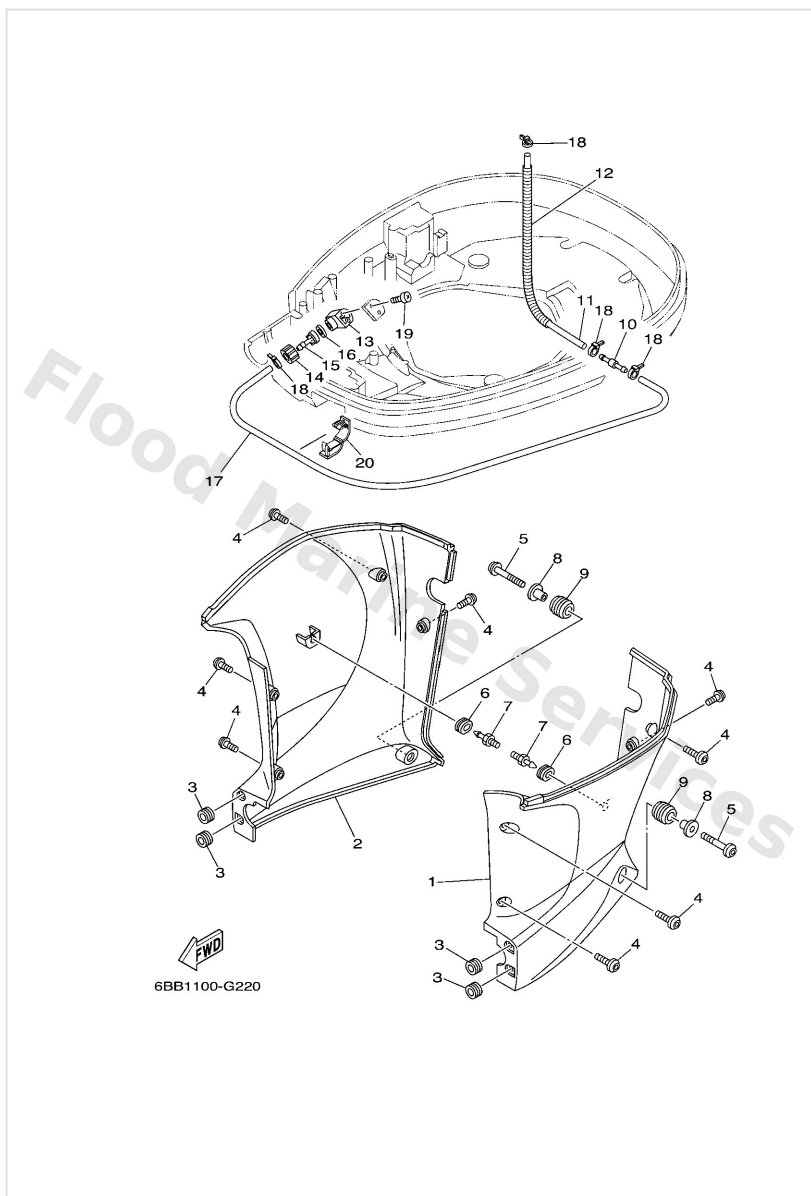
Ref	Part	
33	63P4281801 Lever, clamp	Buy now
34	9709506020 Bolt(7u8)	Buy now
35	9020106068 Washer,plate (6k8)	Buy now
36	68F42828119S Plate, clamp	Buy now
38	69J42816008D Lever, clamp	Buy now
41	68V4281801 Lever, clamp	Buy now
44	64D4314400 Hook, spring	Buy now
46	9050618M40 Spring, tension	Buy now
47	6P24274300 Bracket	Buy now
49	6P24276610 Bracket 2	Buy now
50	9026905005 Rivet	Buy now
51	69J8366G02 Bracket 3	Buy now
52	9046418004 Clamp	Buy now
53	68F4275300 Fastner AP	Buy now
54	9046420258 Clamp AP	Buy now

Bottom Cowling 1



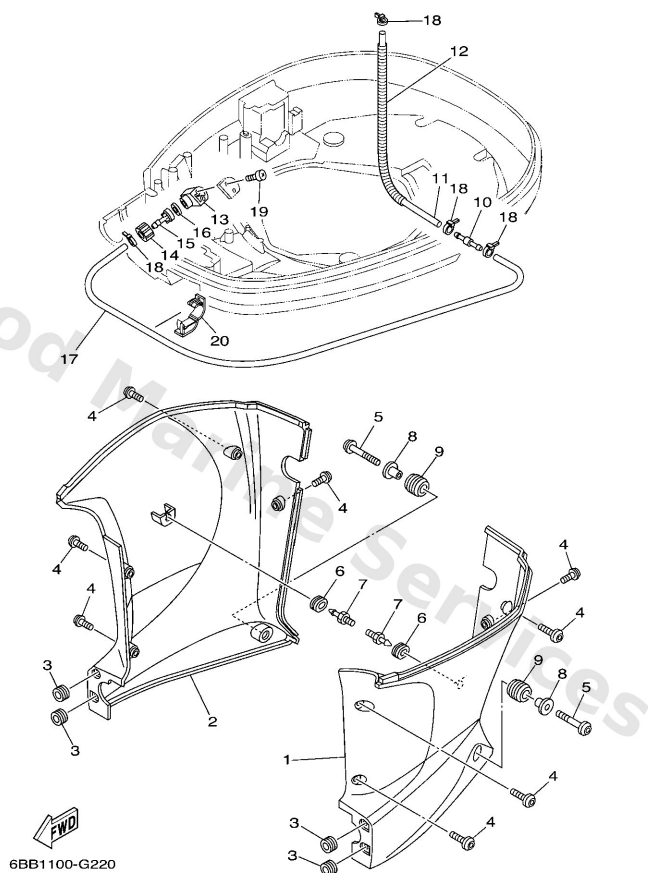
Ref	Part	
55	6P28259400 Clamp	Buy now
57	6AH4279440 Label, warning (ge	Buy now
58	6AH4279450 Label, warning (ge	Buy now
59	6AH8199600 Mark	Buy now

Bottom Cowling 2



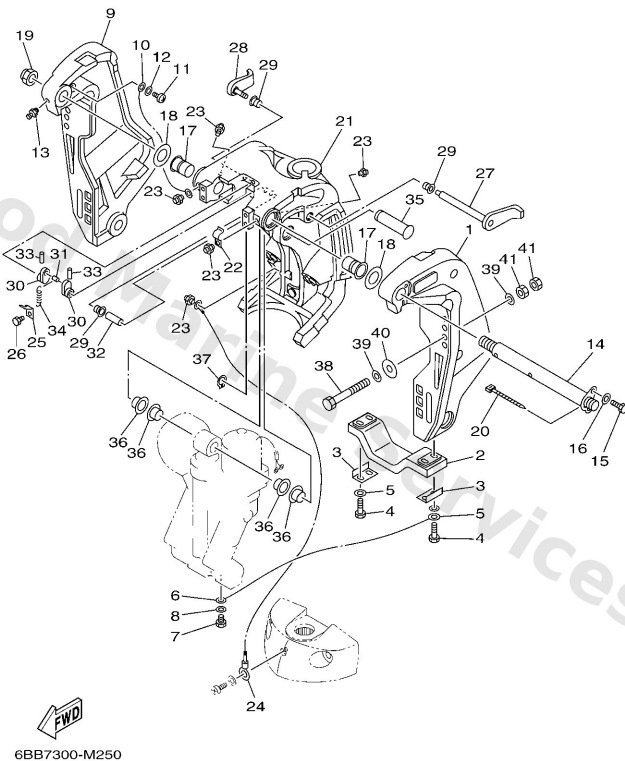
Ref	Part	
1	6BB42741008D Apron	Buy now
2	6BB42771008D Apron	Buy now
3	9048011012 Grommet	Buy now
4	9011106144 Bolt,hex. socket button	Buy now
5	9011106142 Bolt,hex. socket button	Buy now
6	9048014M17 Grommet(6j8)	Buy now
7	69J4277410 Stay, apron 1	Buy now
8	9038707028 Collar	Buy now
9	9048016009 Grommet	Buy now
10	6E52437900 Pipe, joint 4	Buy now
11	9044511M47 Hose (I390)	Buy now
12	9044713009 Hose, with spring	Buy now
13	68T1257200 Adapter	Buy now
14	6R31258100 Joint, hose 1	Buy now
15	6R31258200 Joint, hose 2	Buy now

Bottom Cowling 2



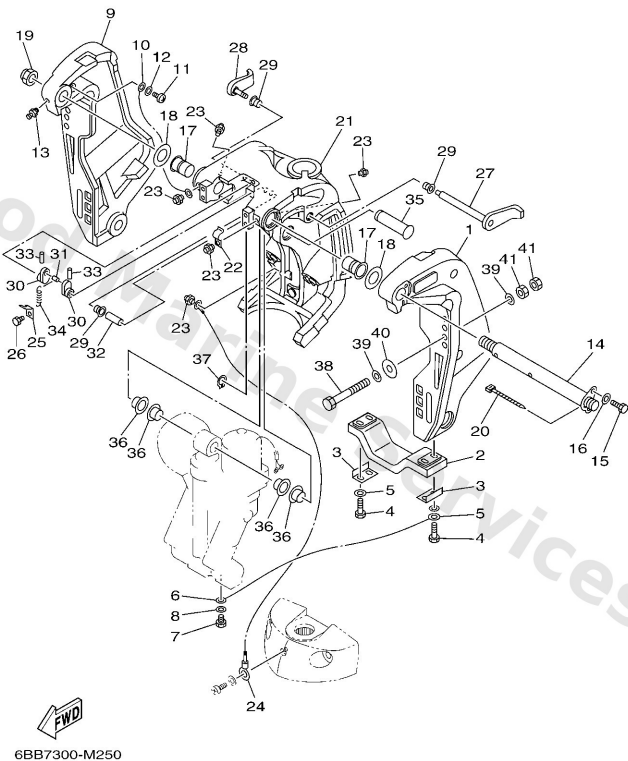
Ref	Part	
16	6R31258300 Gasket, hose joint	Buy now
17	9044511028 Hose (l1050)	Buy now
18	9046511M10 Clamp	Buy now
19	9778060520 Screw, tapping(6k8)	Buy now
20	9046418004 Clamp	Buy now

Bracket 1



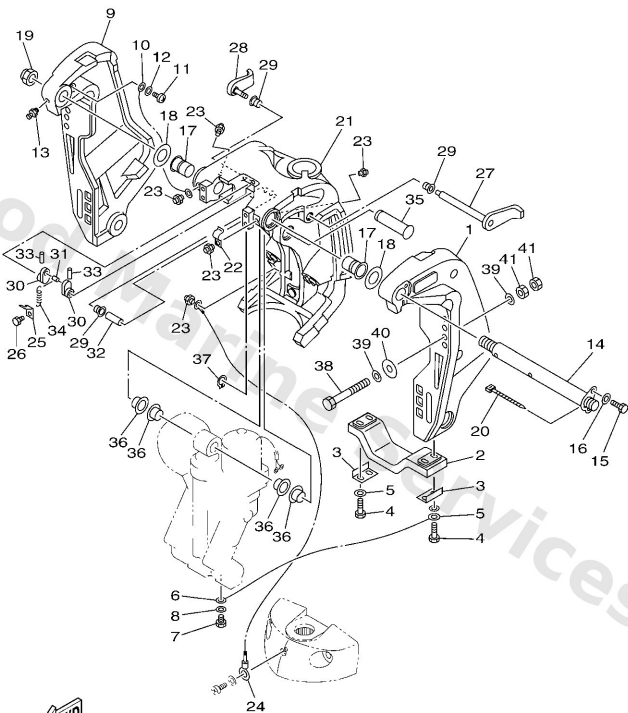
Ref	Part	
1	68V43111018D Bracket, clamp	Buy now
2	6G54525102 Anode	Buy now
3	6G54452600 Plate	Buy now
4	9709506030 Bolt(jf7)	Buy now
5	9299506600 Washer, plain (646)	Buy now
6	6E58214800 Wire, lead 5	Buy now
7	9709506010 Bolt	Buy now
9	68V43112018D Bracket, clamp	Buy now
11	9788506012 Screw, pan head(62j)	Buy now
13	9370006M03 Nipple, grease(6a1)	Buy now
14	64E4313101 Bolt, clamp bracket	Buy now
15	9709508020 Bolt, hexagon	Buy now
16	9299508600 Washer, plain (663)	Buy now
17	9038625M31 Bushing (6e5)	Buy now
18	9020126M59 Washer, plate (6e5)	Buy now

Bracket 1



Ref	Part	
19	9018522M11 Nut, self-locking	Buy now
20	9046511M10 Clamp	Buy now
21	64E43311108D Bracket, swivel	Buy now
22	9046508M63 Clamp(61u)	Buy now
24	6H18214800 Wire, lead	Buy now
25	6G54314400 Hook, spring	Buy now
27	6G54318102 Lever, tilt stop 1	Buy now
28	6G54318502 Lever, tilt stop 2	Buy now
29	9038610M16 Bushing (688)	Buy now
30	6G54314800 Collar, distance	Buy now
31	9024906M19 Pin(6e5)	Buy now
32	9038710M05 Collar(6e5)	Buy now
33	9169030020 Pin, spring (6h4)	Buy now
34	9050616003 Spring, tension	Buy now
35	64E4312600 Pin, upper shock mount	Buy now

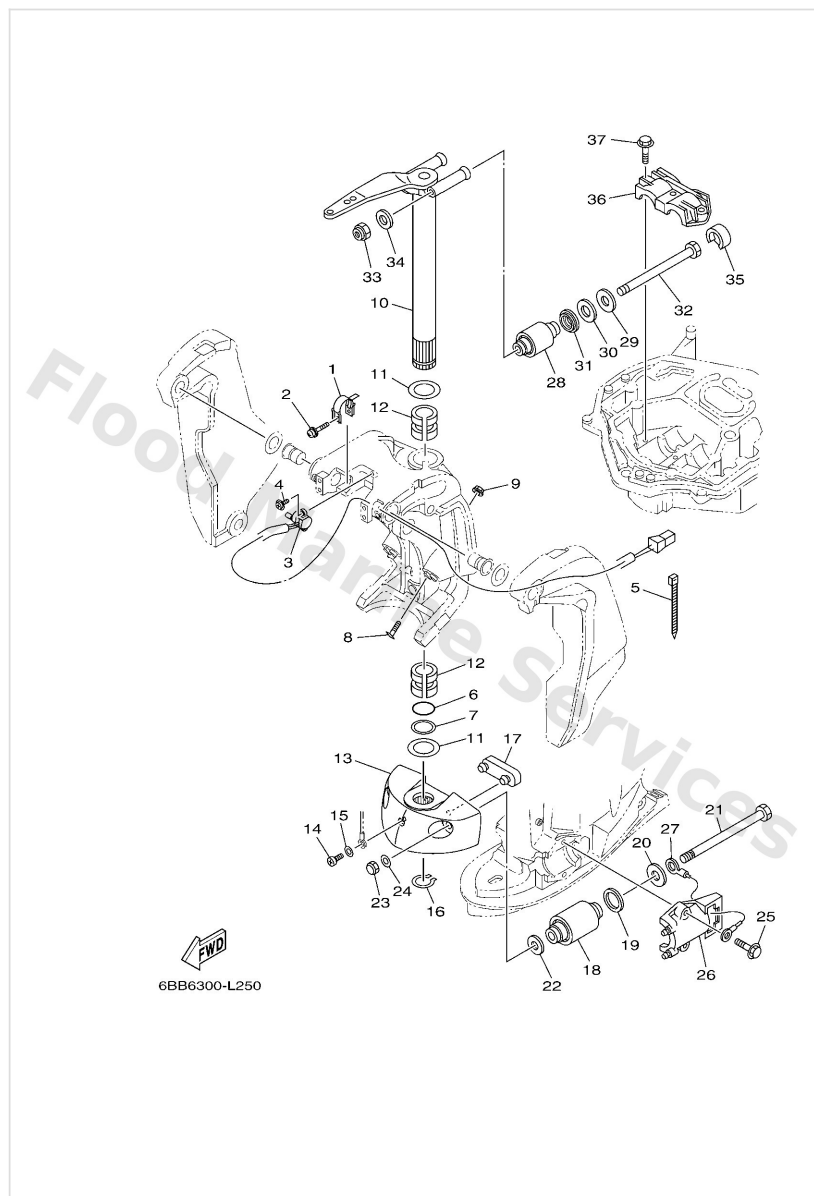
Bracket 1



6BB7300-M250

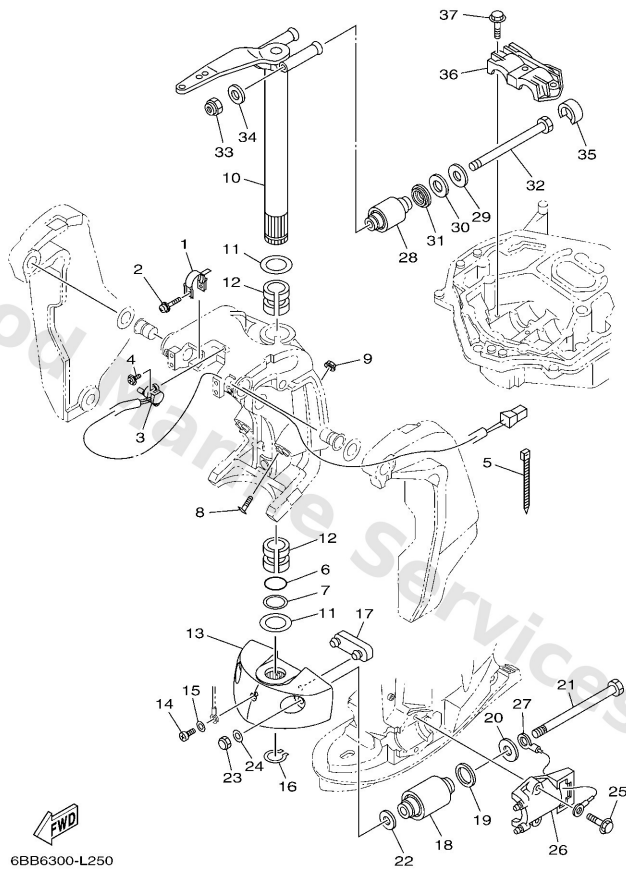
Ref	Part	
36	9038622M98 Bush(61u)	Buy now
37	9341022M11 Circlip(61u)	Buy now
38	9010112047 Bolt (l:150mm) UR	Buy now
38	9010112M05 Bolt (l:130mm) UR	Buy now
39	9020113M01 Washer, plate(6e5)	Buy now
40	9020112426 Washer, plate(663)	Buy now
41	9538012600 Nut (707)	Buy now

Bracket 2



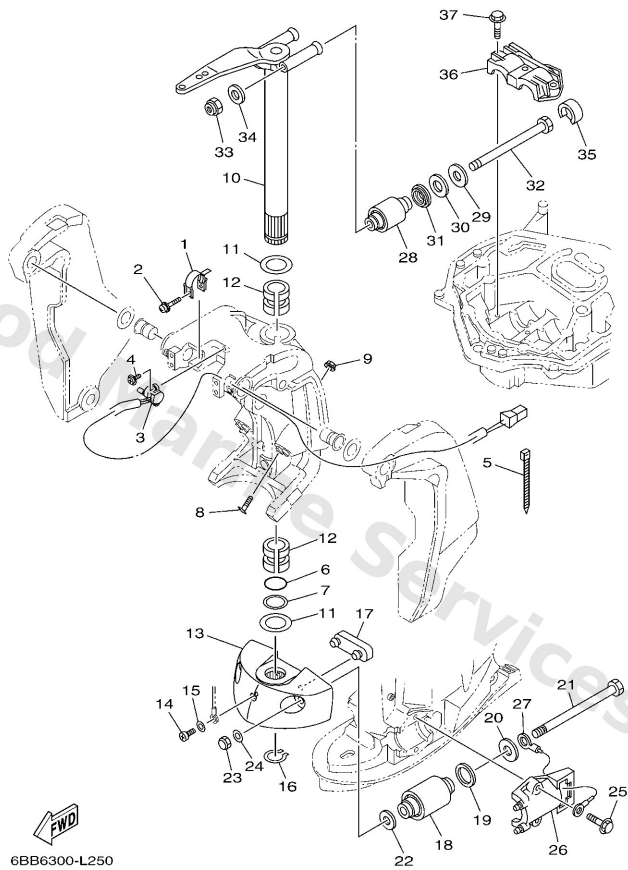
Ref	Part	
1	64E4313910 Cam, trim sender	Buy now
2	9015905059 Screw, with washer	Buy now
3	67H8367201 Trim sender	Buy now
4	9798506216 Screw, with washer(6h2)	Buy now
5	9046511M10 Clamp	Buy now
6	9321037MH7 O-ring(61u)	Buy now
7	9020240M47 Washer, plate(61a)	Buy now
8	64E4337600 Bolt, thrust receiver	Buy now
9	9578010300 Nut, nylon (6e5)	Buy now
10	66K42510028D Steering bracket assembly	Buy now
11	9020138M60 Washer, plate (6e5)	Buy now
12	9038638M32 Bush(6e5)	Buy now
13	6BB44551008D Housing Lower Mount Rubber 1	Buy now
14	9788506012 Screw, pan head(62j)	Buy now
15	9299506600 Washer, plain (646)	Buy now

Bracket 2



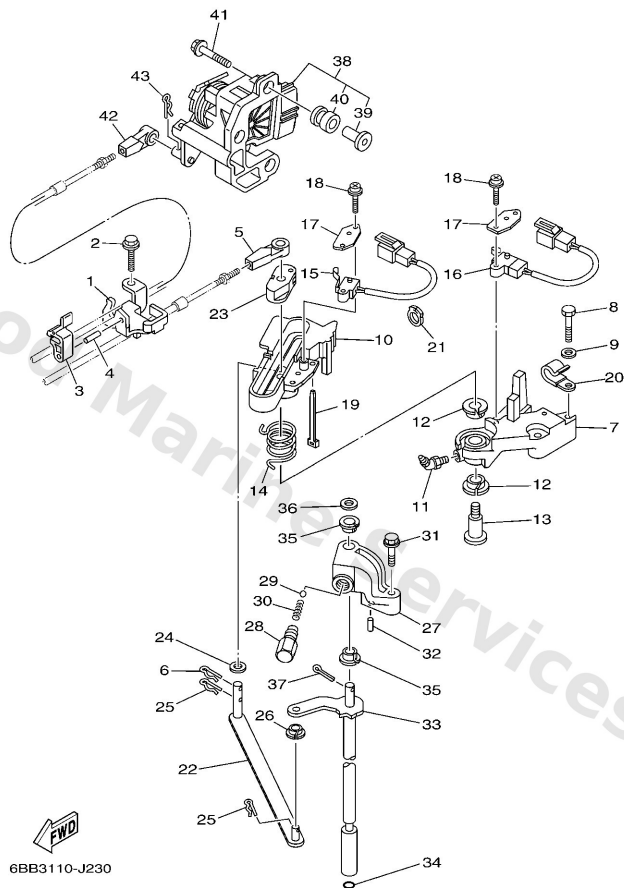
Ref	Part	
16	9341037M04 Circlip (6e5)	Buy now
17	6E54457500 Damper, lower mount rubber	Buy now
18	60X4455500 Mount damper, lower side	Buy now
19	9020232M19 Washer, plate (6e5)	Buy now
20	9020116016 Washer, plate	Buy now
21	9010914M80 Bolt	Buy now
22	9020115M58 Washer, plate (6e5)	Buy now
23	9538014800 Nut, crown (6e5)	Buy now
24	9299514600 Washer (6e5)	Buy now
25	9011910024 Bolt, with washer	Buy now
26	61A4455201CA Housing, lower mount rubber	Buy now
27	6E58214900 Wire, lead 3	Buy now
28	69J4451400 Mount damper, upper side	Buy now
29	9020116015 Washer, plate	Buy now
30	9020228M46 Washer, plate(61a)	Buy now

Bracket 2



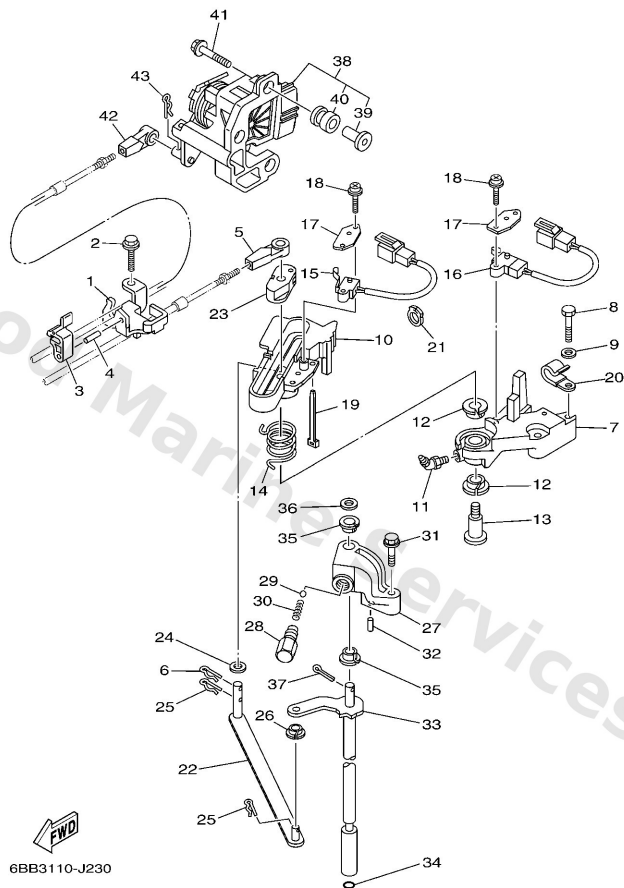
Ref	Part	
31	69J4453200 Stopper, upper mount	Buy now
32	9010114003 Bolt	Buy now
33	9018514M00 Nut, self-locking(61a)	Buy now
35	69J4453300 Damper, upper mount rubber	Buy now
36	61A4451101 Cover, upper mount	Buy now

Control



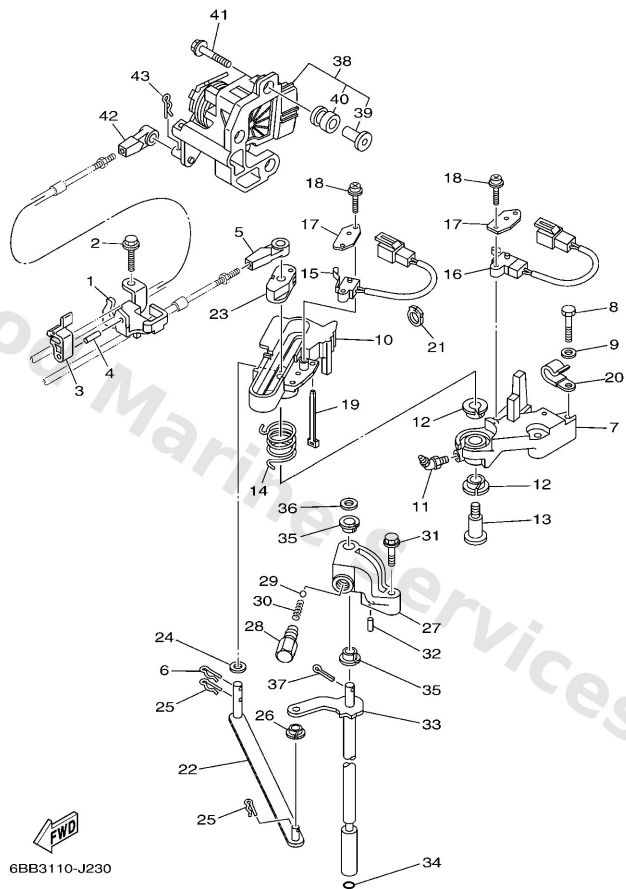
Ref	Part	
1	6P24853100 Bracket, remote control 1	Buy now
2	9010906M86 Bolt	Buy now
3	63P4853800 Clamp, cable 1	Buy now
4	9169030010 Pin, spring (663)	Buy now
5	6E54834400 Cable end, remote control	Buy now
6	9046818008 Clip 620436610000	Buy now
7	69J4411700 Bracket	Buy now
8	9709506035 Bolt(j52)	Buy now
9	9299506600 Washer, plain (646)	Buy now
10	69J4417601 Bracket	Buy now
11	9370006M01 Nipple, grease(61a)	Buy now
12	9038612069 Bush(666)	Buy now
13	9010908019 Bolt	Buy now
14	9050820020 Spring, torsion	Buy now
15	60V8259F00 Switch assembly	Buy now

Control



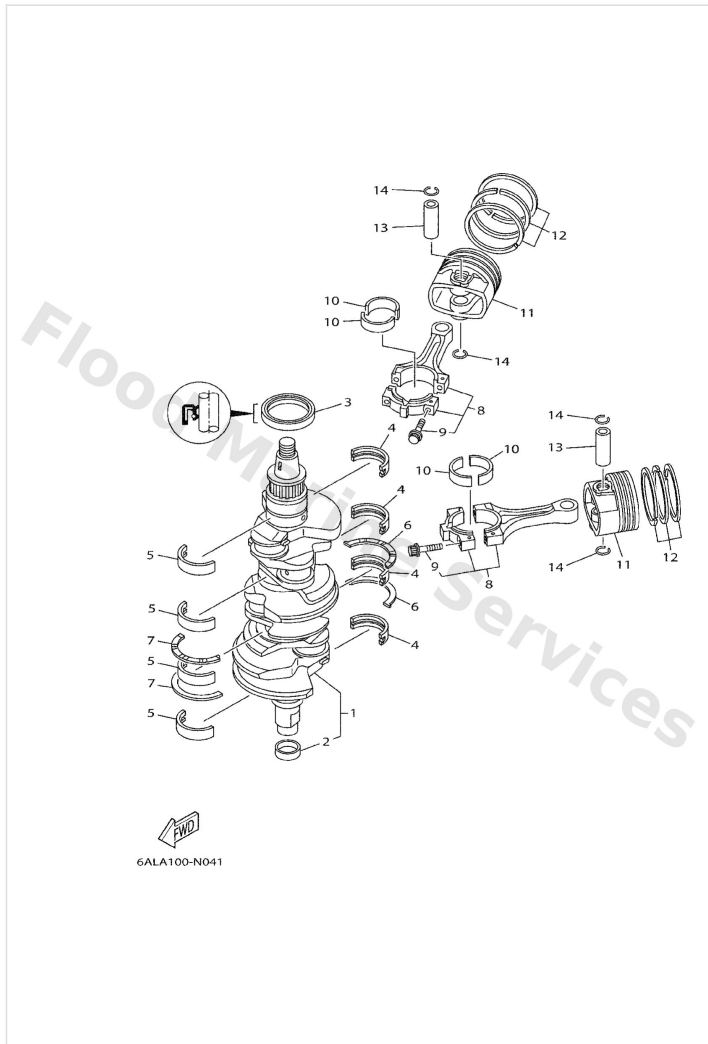
Ref	Part	
16	69J8259F00 Switch assembly	Buy now
17	61A8258801 Plate	Buy now
18	9798504116 Screw, with washer(61b)	Buy now
19	9046511M10 Clamp	Buy now
20	9046506M86 Clamp	Buy now
21	9046409010 Clamp	Buy now
22	6P24412100 Lever, shift rod	Buy now
23	69J4412200 Bushing, shift rod lever	Buy now
24	9020208M20 Washer, plate (6e5)	Buy now
26	9038606M12 Bushing (688)	Buy now
27	69J4411800 Bracket	Buy now
28	6484271500 Bushing 2	Buy now
29	9350104M02 Ball (697)	Buy now
30	9050112082 Spring 6484411600	Buy now
31	9757506535 Bolt, hexagon w/w deep recess	Buy now

Control



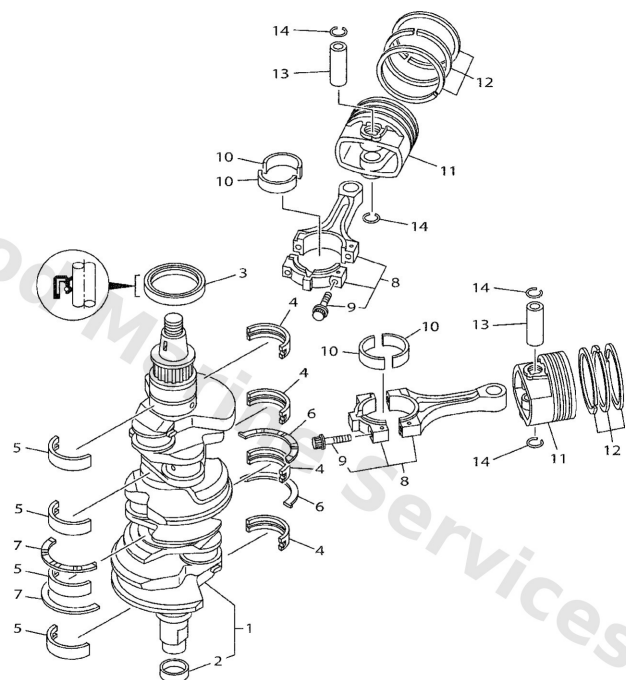
Ref	Part	
33	6BB4412001 Handle gear shift assembly	Buy now
34	9321009165 O-ring	Buy now
35	9038690M90 Bush(61a)	Buy now
36	9020109M02 Washer, plate(61a)	Buy now
37	9149020015 Pin, cotter (648)	Buy now
38	6P28A41001 Sensor unit	Buy now
39	6P24413900 Collar	Buy now
40	6CB4127300 Grommet	Buy now
41	9011906126 Bolt, with washer	Buy now

Crankshaft & Piston



Ref	Part	
1	6P21141010 Crankshaft	Buy now
2	6CB1147800 Collar	Buy now
3	9310263004 Oil seal	Buy now
4	6P21141600 Plane bearing, crankshaft 1 UR YELLOW	Buy now
4	6P21141610 Plane bearing, crankshaft 1 UR GREEN	Buy now
4	6P21141620 Plane bearing, crankshaft 1 UR BLUE	Buy now
5	6P21141700 Plane bearing, crankshaft 2 UR YELLOW	Buy now
5	6P21141710 Plane bearing, crankshaft 2 UR GREEN	Buy now
5	6P21141720 Plane bearing, crankshaft 2 UR BLUE	Buy now
6	6AW1142601 Bearing, thrust 1	Buy now
7	6AW1142701 Bearing, thrust 2	Buy now
8	6P21165000 Connecting rod assembly	Buy now
9	63P1165410 Bolt, connecting rod	Buy now
10	6P21165600 Plane bearing, connecting rod UR YELLOW	Buy now
10	6P21165610 Plane bearing, connecting rod UR GREEN	Buy now

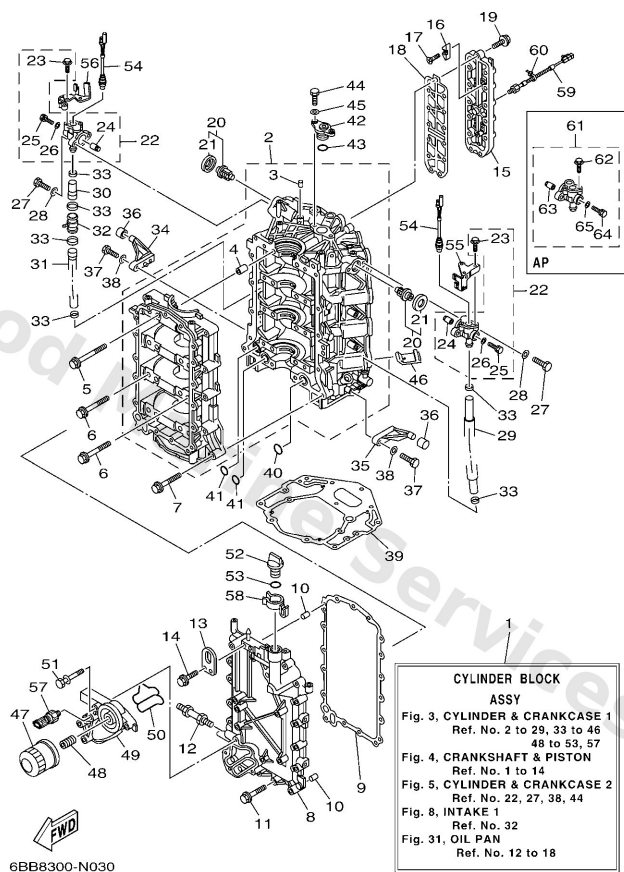
Crankshaft & Piston



6ALA100-N041

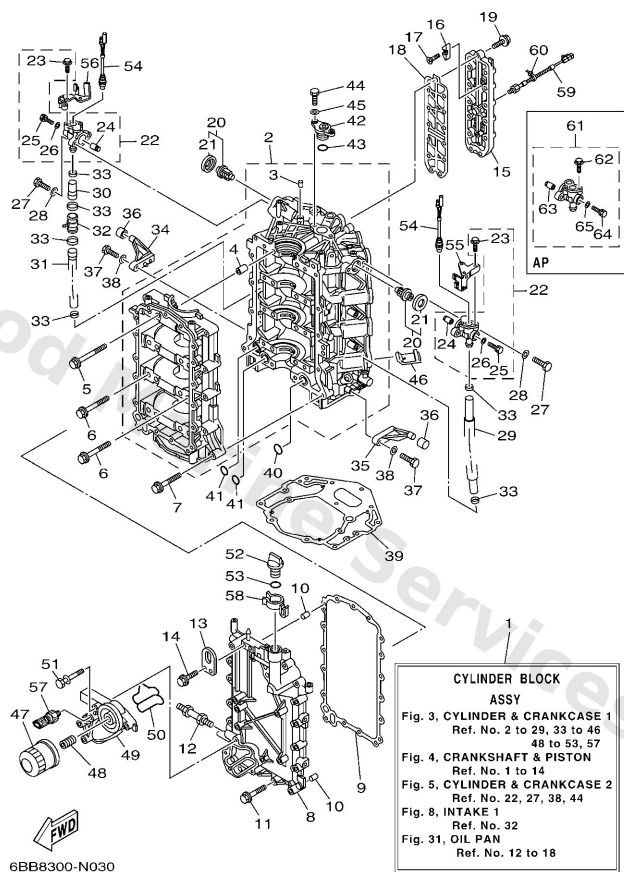
Ref	Part	
10	6P21165620 Plane bearing, connecting rod UR BLUE	Buy now
11	6P2116311093 Piston (std)	Buy now
11	6P21163510 Piston (0.25mm o/s) AP	Buy now
12	63P1160301 Piston ring set (std)	Buy now
12	63P1160400 Piston ring set (0.25mm o/s) AP	Buy now
13	63P1163310 Pin, piston	Buy now
14	63P1163400 Clip, piston pin	Buy now

Cylinder & Crankcase 1



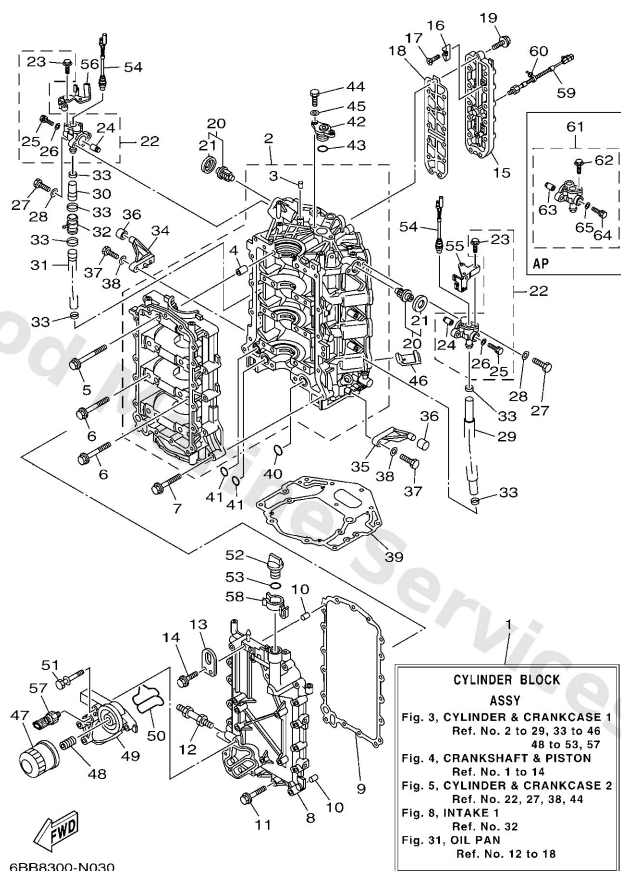
Ref	Part	
1	6P2W009B109S Cylinder Block assembly	Buy now
2	6P21510010 Crankcase assembly	Buy now
3	9360612019 Pin, dowel (614)	Buy now
4	9181418002 Pin, dowel	Buy now
5	6P21518700 Bolt	Buy now
6	6P21548100 Bolt 1	Buy now
7	9011908M66 Bolt, with washer	Buy now
8	6P215411019S Cover, crankcase 1	Buy now
9	69J1545100 Gasket, crankcase cover 1	Buy now
11	9011908009 Bolt, with washer	Buy now
12	9011610027 Bolt, stud	Buy now
13	69J1111900 Hanger, engine	Buy now
14	9010506M09 Bolt, flange	Buy now
15	6P21131C009S Cover, joint	Buy now
16	6E51132500 Anode	Buy now

Cylinder & Crankcase 1



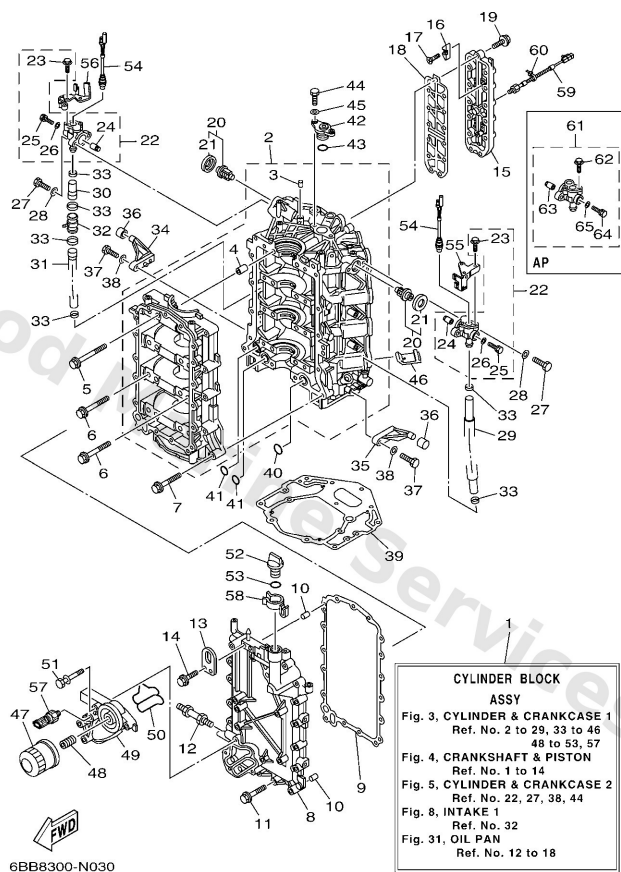
Ref	Part	
17	9878004016 Screw, flat head(ga5)	Buy now
18	6P21131B00 Gasket, cover	Buy now
19	9011906MA4 Bolt, with washer	Buy now
20	67F1241101 Thermostat	Buy now
21	67F1241200 Seal, thermostat	Buy now
22	6P21240H009S Anode assembly	Buy now
23	9010906M80 Bolt	Buy now
24	6P31132500 Anode	Buy now
25	9010505012 Screw, hexagon	Buy now
26	9043005002 Gasket	Buy now
27	9709506025 Bolt	Buy now
28	9299506600 Washer, plain (646)	Buy now
29	6P21243A00 Hose 1	Buy now
30	6P21243E00 Hose 2	Buy now
31	6P21243F00 Hose,3	Buy now

Cylinder & Crankcase 1



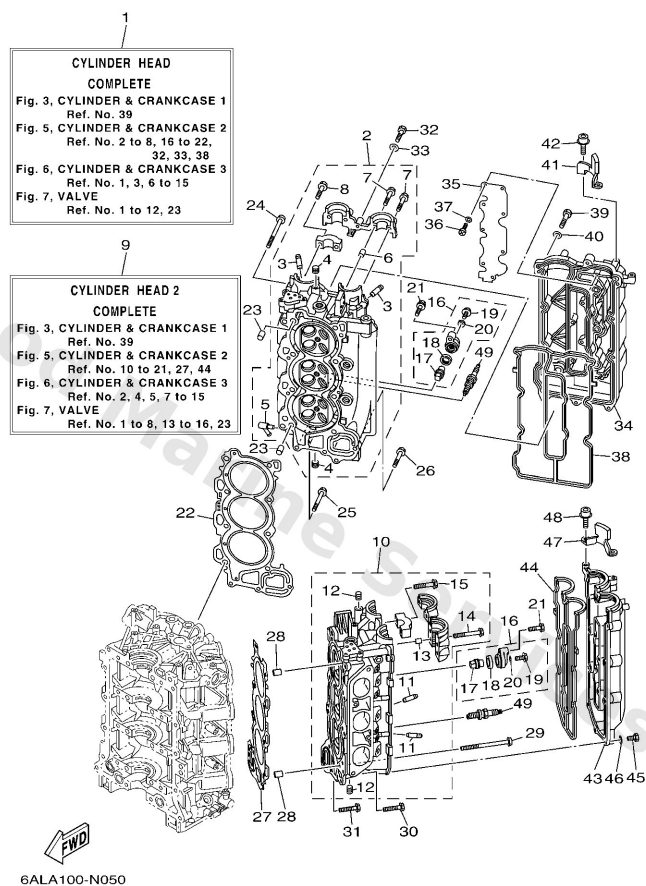
Ref	Part	
32	6S12437800 Pipe, joint 3	Buy now
33	9046511M59 Clamp(63m)	Buy now
34	67F4276101 Stopper	Buy now
35	6P24276100 Stopper	Buy now
36	68F4453301 Damper, upper mount rubber	Buy now
39	69J1135111 Gasket, cylinder	Buy now
40	9321025552 O-ring (22f)	Buy now
41	9321019MJ1 O-ring	Buy now
42	69J1131300 Plug, blind	Buy now
43	9321025647 O-ring (7or)	Buy now
44	9709506020 Bolt(7u8)	Buy now
46	69J1466400 Grommet, water shut	Buy now
47	69J1344003 Element assembly, oil cleaner	Buy now
48	6S51285800 Bolt, union	Buy now
49	6P213446009S Connector	Buy now

Cylinder & Crankcase 1



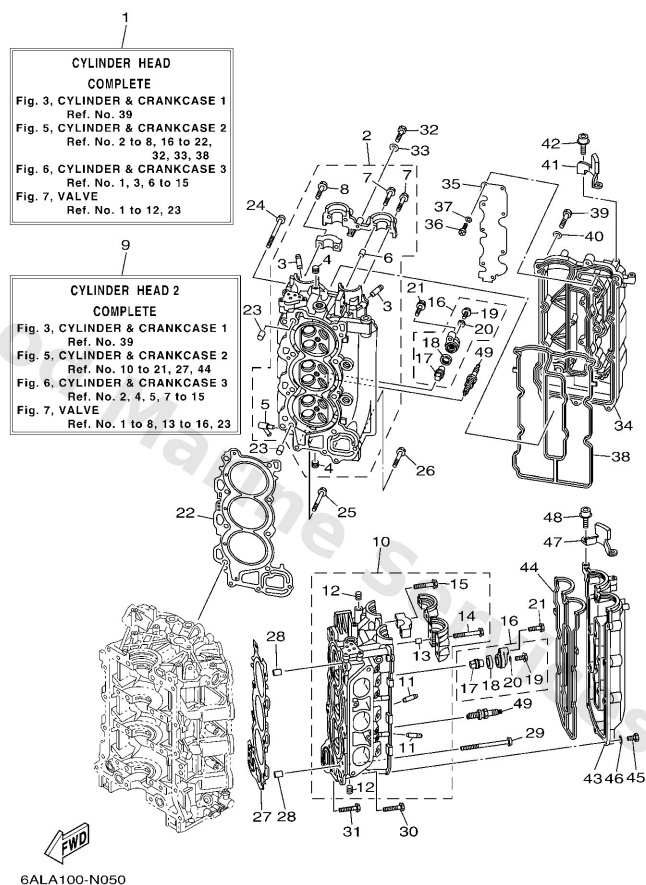
Ref	Part	
50	6P21347700 Gasket	Buy now
51	9011906025 Bolt, with washer	Buy now
52	6G81536300 Plug, oil	Buy now
53	9321024M79 O-ring	Buy now
54	6P28256001 Thermo switch assembly	Buy now
55	6P28258801 Plate	Buy now
56	6P28238900 Plate 2	Buy now
57	6AW8365100 Sender, oil pressure	Buy now
58	6P28359700 Clamp	Buy now
59	6P28578000 Sensor, knock	Buy now
60	9046511M10 Clamp	Buy now
61	6P31240H009S Anode assembly AP	Buy now

Cylinder & Crankcase 2



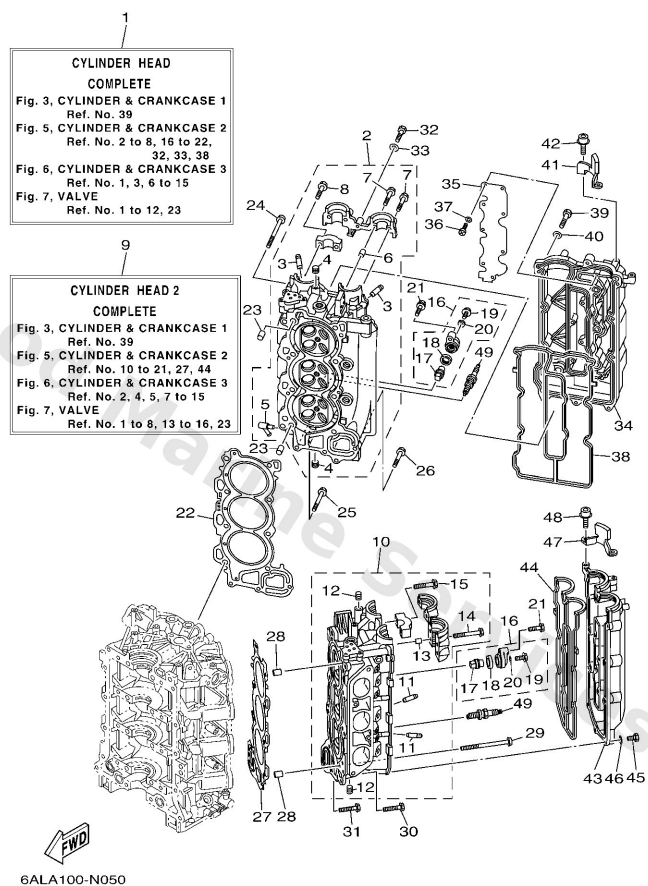
Ref	Part	
1	6P2W009A039S Cylinder head complete	Buy now
2	6P211110109S Cylinder head assembly	Buy now
3	6S51113310 Guide, valve 1	Buy now
4	9034451019 Plug, taper screw	Buy now
5	6761137200 Nipple, hose	Buy now
6	9180908006 Pin, dowel	Buy now
7	9011907001 Bolt, with washer	Buy now
8	9011907234 Bolt, with washer	Buy now
9	6P2W009C039S Cylinder head 2 complete	Buy now
10	6P211120109S Cylinder head assembly 2	Buy now
14	9011907235 Bolt, with washer	Buy now
16	69J1130100 Anode cover assembly	Buy now
17	67F1132501 Anode	Buy now
18	67F1132800 Grommet, anode	Buy now
19	9010506M07 Bolt (689)	Buy now

Cylinder & Crankcase 2



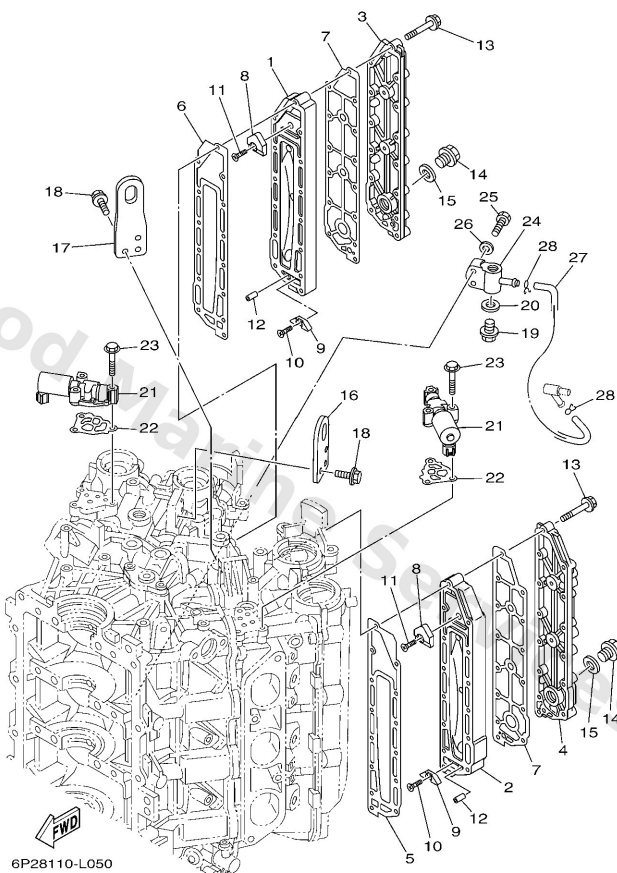
Ref	Part	
20	9043006M03 Gasket (6f5)	Buy now
21	9757508540 Bolt, hexagon w/w deep recess	Buy now
22	6P21118100 Gasket, cylinder head 1	Buy now
23	9953014016 Pin, dowel	Buy now
24	9015510004 Screw, flat fillister	Buy now
25	9011908M91 Bolt, with washer	Buy now
26	9011908021 Bolt, with washer	Buy now
27	6P21118200 Gasket, cylinder head 2	Buy now
32	9709506030 Bolt(jf7)	Buy now
33	9299506600 Washer, plain (646)	Buy now
34	6P211191009S Cover, cylinder head 1	Buy now
35	6P21113500 Plate, breather 3	Buy now
36	9850704008 Screw, pan head(jg1)	Buy now
37	9290704600 Washer(jf2)	Buy now
38	6P21119300 Gasket, head cover 1	Buy now

Cylinder & Crankcase 2



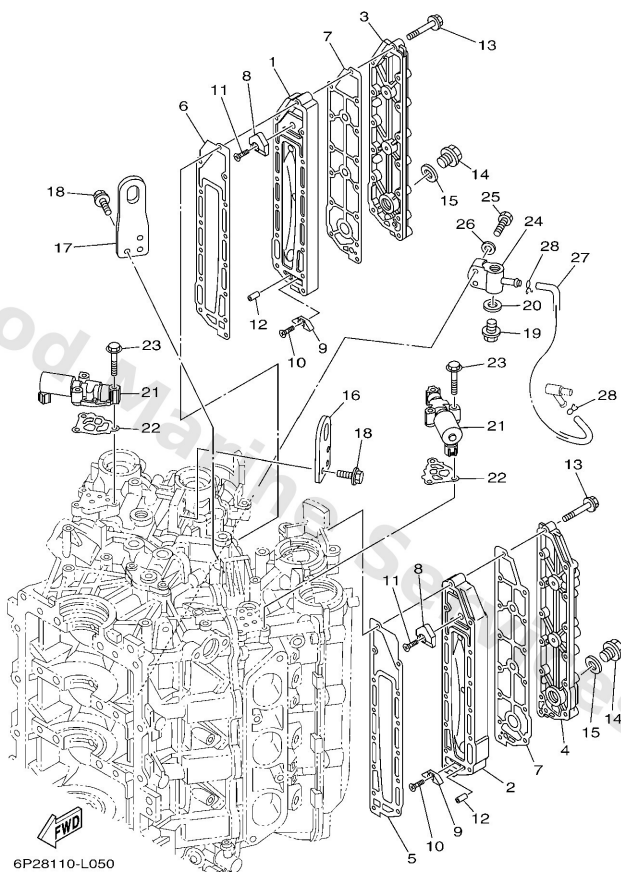
Ref	Part	
41	6P21514200 Guide 1	Buy now
42	9011006150 Bolt, hexagon socket head	Buy now
43	6P211192009S Cover, cylinder head 2	Buy now
44	6P21119400 Gasket, head cover 2	Buy now
47	6P21514300 Guide	Buy now
49	9470200400 Plug, spark (lfr6a-11)	Buy now

Cylinder & Crankcase 3



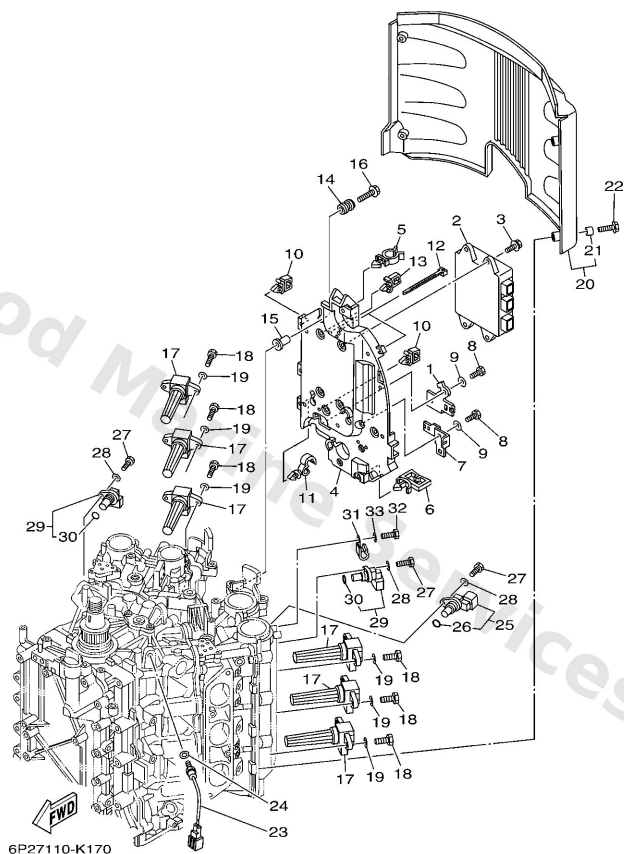
Ref	Part	
1	69J41111019S Inner cover, exhaust	Buy now
2	69J41121019S Inner cover,exhaust	Buy now
3	69J41113029S Outer cover, exhaust	Buy now
4	69J41123029S Outer cover, exhaust	Buy now
5	6P24111200 Gasket, exhaust inner cover	Buy now
6	6P24112200 Gasket, exhaust inner cover	Buy now
7	6P24111400 Gasket, exhaust outer cover	Buy now
8	6P21132500 Anode	Buy now
9	6E51132500 Anode	Buy now
10	9878004016 Screw, flat head(ga5)	Buy now
11	9015106M02 Screw, countersunk	Buy now
12	9169040010 Pin, spring	Buy now
13	9011906027 Bolt, with washer	Buy now
14	9034018M09 Plug, straight screw	Buy now
15	9043018130 Gasket (1j7)	Buy now

Cylinder & Crankcase 3



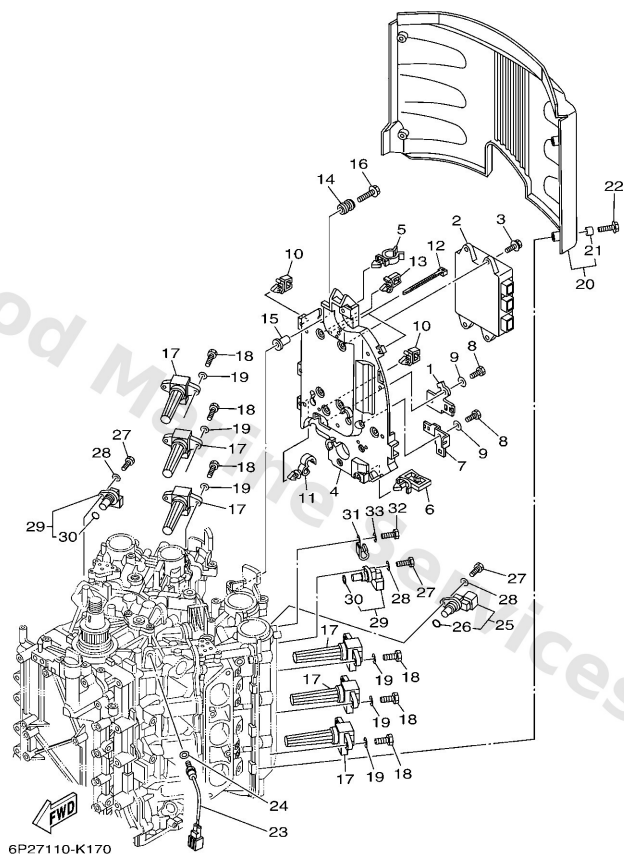
Ref	Part	
16	6P21111900 Hanger, engine	Buy now
17	6P21111E00 Hanger, engine 2	Buy now
18	9010506M09 Bolt, flange	Buy now
19	9034014M06 Plug, straight screw(62y)	Buy now
20	9043014115 Gasket (663)	Buy now
21	6CB8612000 Solenoid valve assembly	Buy now
22	6CB1242F00 Gasket, filter	Buy now
23	9010506035 Bolt, flange	Buy now
24	6P28365200 Connector	Buy now
25	9709506030 Bolt(jf7)	Buy now
26	9299506600 Washer, plain (646)	Buy now
27	6H42431100 Pipe 1	Buy now
28	9046708M18 Clip	Buy now

Electrical 1



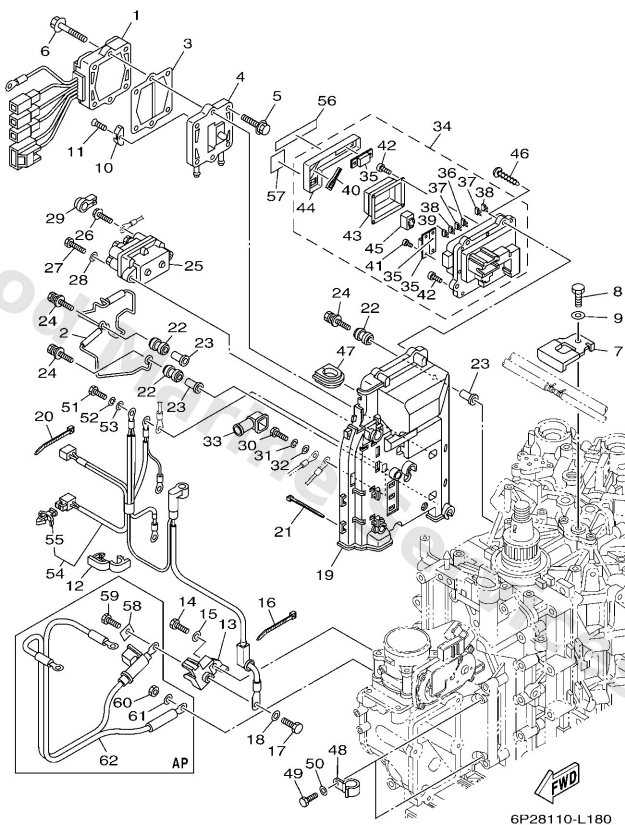
Ref	Part	
1	6P28257V00 Plate, connector	Buy now
2	6BB8591A02 Engine control unit assembly	Buy now
3	9011906M82 Bolt, with washer	Buy now
4	6P28231600 Bracket, ignition coil	Buy now
5	9046419M45 Clamp(65j)	Buy now
6	9046423199 Clamp(4hm)	Buy now
7	6P28184500 Plate	Buy now
8	9709506016 Bolt, hexagon deep recess	Buy now
9	9299506600 Washer, plain (646)	Buy now
10	9046411121 Clamp(4gy)	Buy now
11	9046413249 Clamp	Buy now
12	9046514M66 Clamp	Buy now
13	9046408004 Clamp	Buy now
14	6A08231700 Damper, ignition coil	Buy now
15	9038706119 Collar	Buy now

Electrical 1



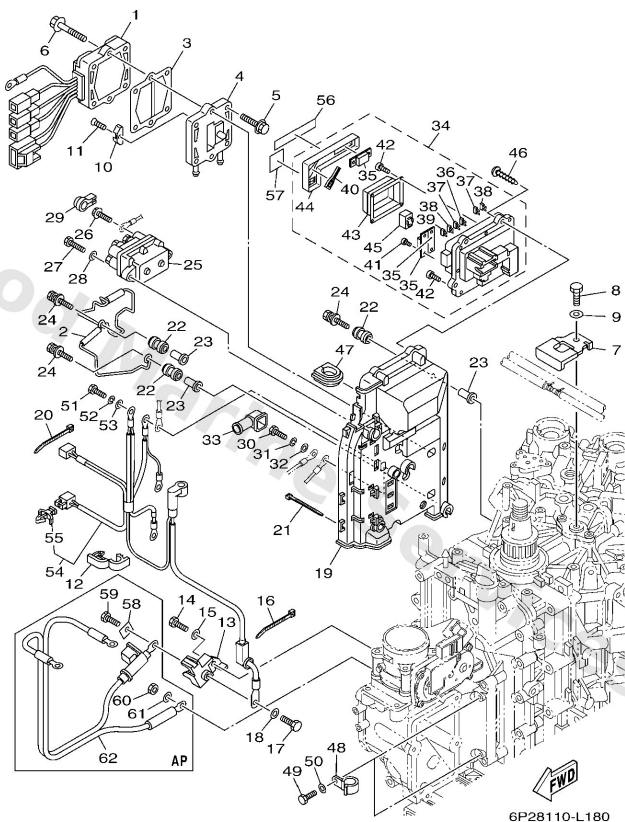
Ref	Part	
16	9011906M59 Bolt, with washer	Buy now
17	6P28231001 Ignition coil assembly	Buy now
18	9709506020 Bolt(7u8)	Buy now
20	6P28231400 Cover, ignition coil	Buy now
21	9038706044 Collar	Buy now
22	9011906M92 Bolt, with washer	Buy now
23	61A8579000 Thermosensor assembly	Buy now
24	9299010600 Washer, plate	Buy now
25	6P28589600 Sensor, cam position	Buy now
26	6P28507500 O-ring	Buy now
29	6P28589700 Sensor, cam position 2	Buy now
31	9046208032 Clamp	Buy now
32	9709506012 Bolt(gh1)	Buy now

Electrical 2



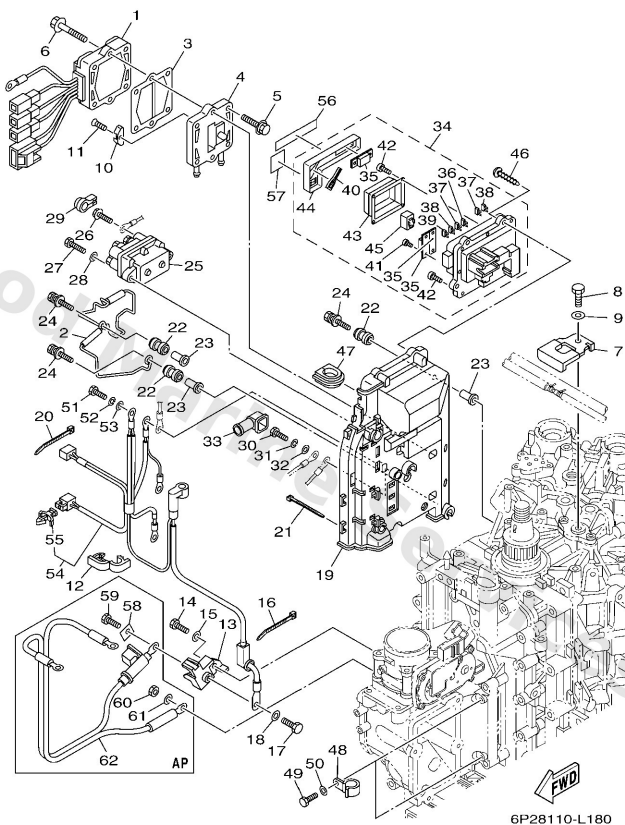
Ref	Part	
1	6P28196002 Rectifier & regulator assembly	Buy now
2	6P28161400 Protector	Buy now
3	60V81975A0 Plate, rectifier fitting	Buy now
4	6P281972009S Cover, rectifier	Buy now
5	9011906MA3 Bolt, with washer	Buy now
6	9011906MA5 Bolt, with washer	Buy now
7	6P21249100 Clamp 1	Buy now
8	9709506012 Bolt(gh1)	Buy now
9	9299506600 Washer, plain (646)	Buy now
10	6E51132500 Anode	Buy now
11	9878004015 Screw, flat head(ga5)	Buy now
12	9046418004 Clamp	Buy now
13	6P28192501 Terminal	Buy now
14	9709508020 Bolt, hexagon	Buy now
15	9299508600 Washer, plain (663)	Buy now

Electrical 2



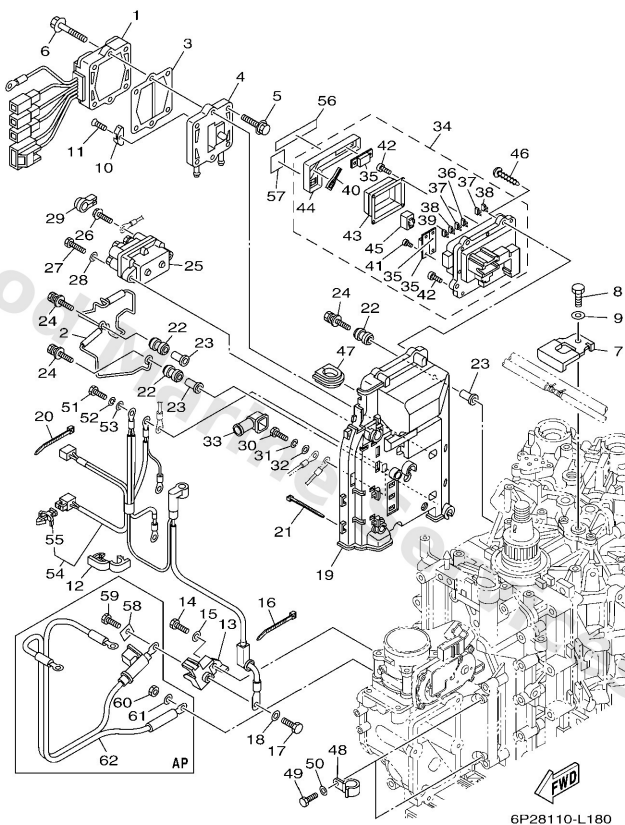
Ref	Part	
16	9046513M18 Clamp	Buy now
59	9709508016 Bolt, hexagon deep recess AP	Buy now
19	6P28194800 Bracket	Buy now
21	9046514M66 Clamp	Buy now
22	6A08231700 Damper, ignition coil	Buy now
23	9038706119 Collar	Buy now
24	9011906M95 Bolt, with washer	Buy now
25	63P8195000 Relay assembly	Buy now
26	9759506610 Bolt, hexagon w/w deep recess	Buy now
27	9701306025 Bolt(62y)	Buy now
28	9290306600 Washer, plain (646)	Buy now
29	6P28183X00 Cap, terminal	Buy now
30	9709506016 Bolt, hexagon deep recess	Buy now
31	9299506100 Washer(6a1)	Buy now
33	6P28211900 Cover, lead wire	Buy now

Electrical 2



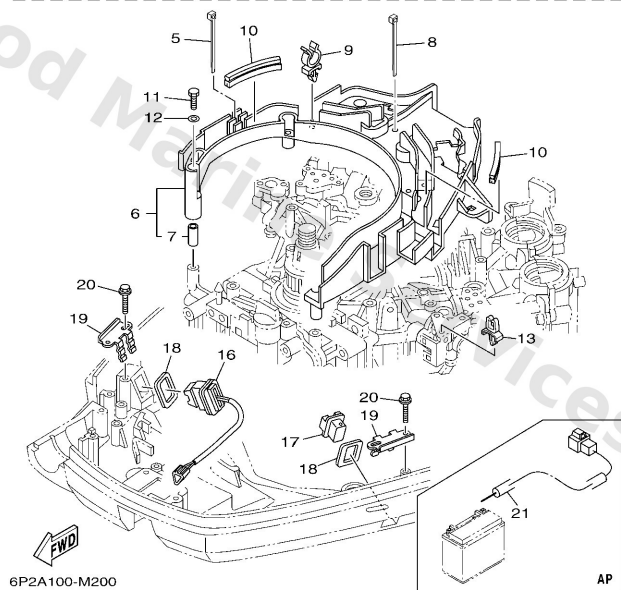
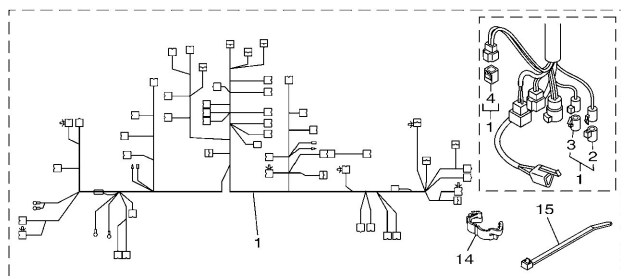
Ref	Part	
34	6P28217010 Fuse box assembly	Buy now
35	6P28215100 Fuse (60a)	Buy now
36	67F8215100 Fuse	Buy now
37	67F8215110 Fuse	Buy now
38	67F8215140 Fuse (10a)	Buy now
39	67F8215150 Fuse (15a)	Buy now
40	67F2812A00 Puller, fuse	Buy now
41	68F8284600 Screw, pan head (m5)	Buy now
42	6P28211300 Screw (m3)	Buy now
43	6P28163900 Cover	Buy now
44	6P28554400 Case	Buy now
45	68F8195A00 Relay assembly	Buy now
46	9778050620 Screw, tapping	Buy now
47	6P28133600 Grommet	Buy now
48	9046208026 Clamp	Buy now

Electrical 2



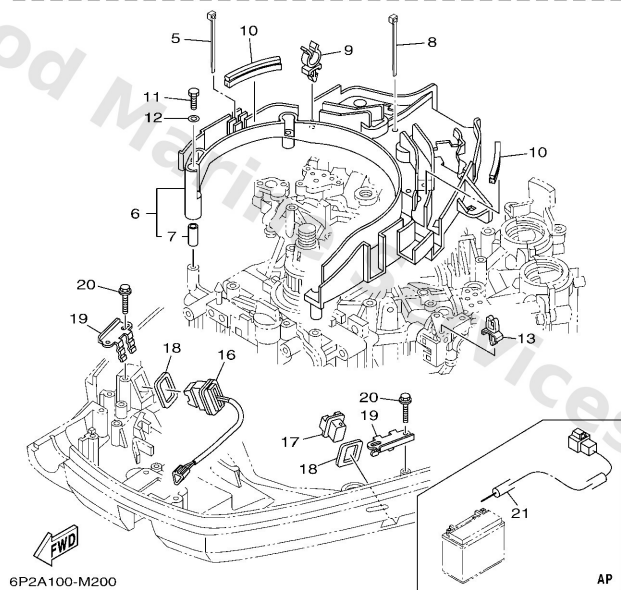
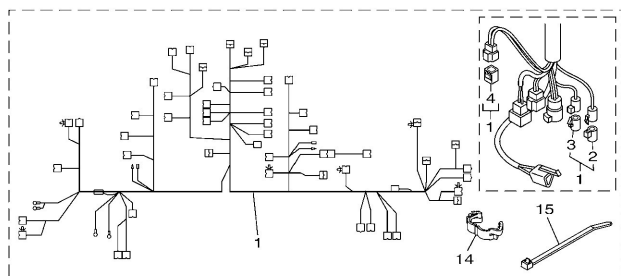
Ref	Part	
54	6P28259M00 Wire harness assembly 2	Buy now
55	9046409M47 Clamp(65j)	Buy now
56	6P28191940 Graphic, regulator	Buy now
57	6P28191931 Graphic, regulator	Buy now
58	6P28192300 Washer AP	Buy now
60	9533308600 Nut(6I2) AP	Buy now
61	9290308100 Ybs67-8 washer, spring AP	Buy now
62	6P28210502 Wire harness AP	Buy now

Electrical 3



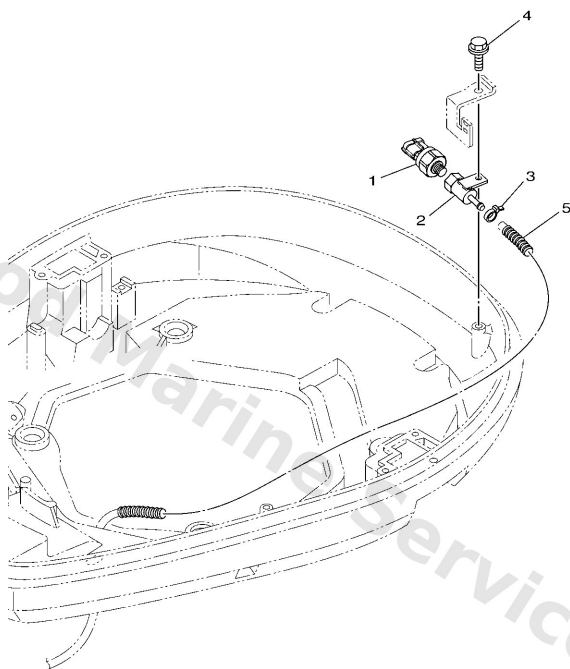
Ref	Part	
1	6P28259041 Wire harness assembly	Buy now
2	6DA8258200 Cap 1 (female)	Buy now
3	6DA8258210 Cap 1 (male)	Buy now
4	6Y88258211 White cap 1 (4pin)	Buy now
5	9046514M66 Clamp	Buy now
6	6P28258900 Protector, wire harness	Buy now
7	9038706M26 Collar(61n)	Buy now
9	9046419M45 Clamp(65j)	Buy now
10	6P28572200 Insulator	Buy now
11	9709506035 Bolt(j52)	Buy now
12	9299506600 Washer, plain (646)	Buy now
13	9046406001 Clamp	Buy now
14	9046414010 Clamp	Buy now
15	9046513M18 Clamp	Buy now
16	69J8256300 Trim & tilt switch assembly	Buy now

Electrical 3



Ref	Part	
17	69J4272301 Cover, bottom	Buy now
18	69J8258700 Gasket	Buy now
19	69J8361410 Bracket	Buy now
20	9010906M86 Bolt	Buy now
21	69J8194902 Wire, lead (isolator, 3.8m) AP	Buy now

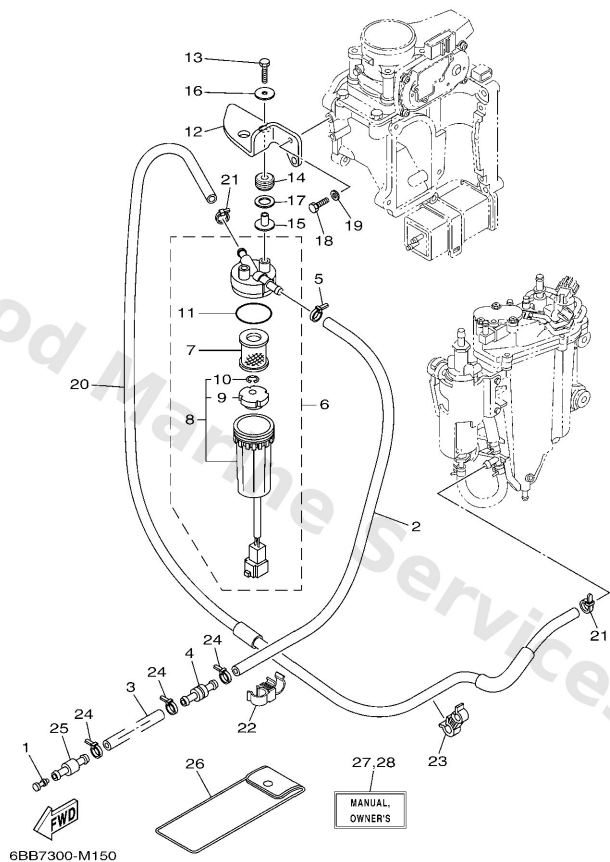
Electrical 4




 6ALA300-N210

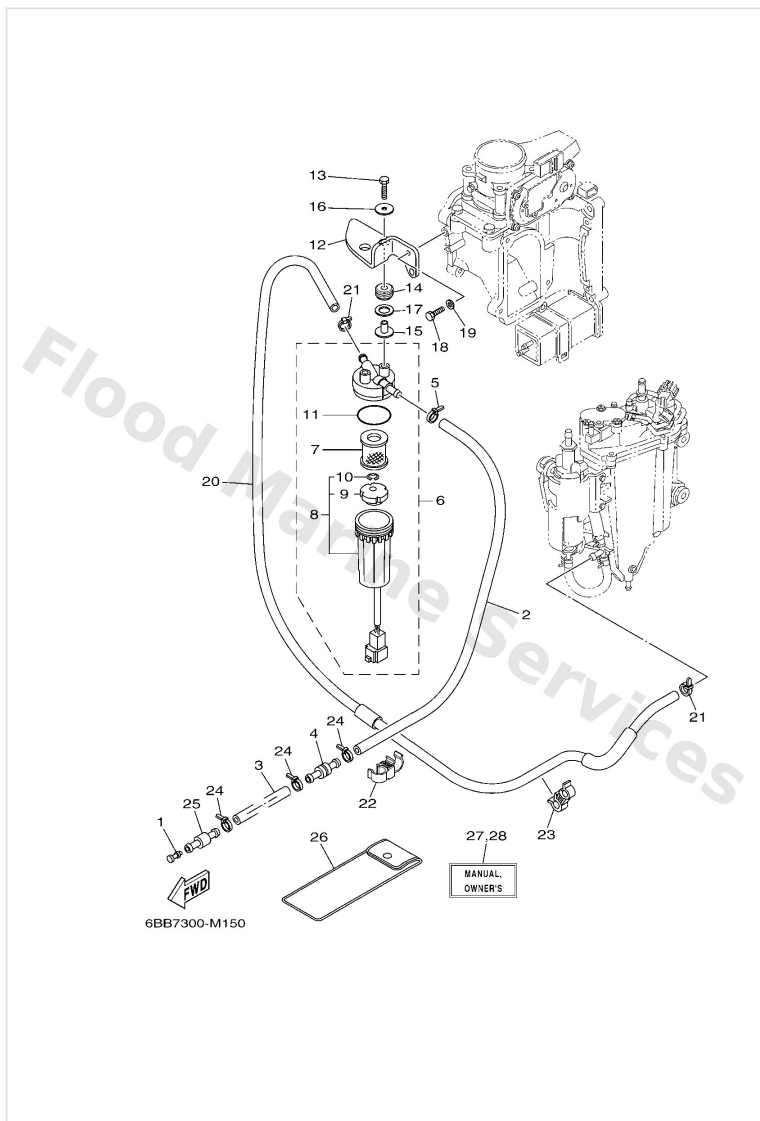
Ref	Part	
1	6AW8366B01 Sensor, water pressure FOR LAN SPEED	Buy now
2	60V8366D00 Adaptor, input FOR LAN SPEED	Buy now
3	9046511M10 Clamp FOR LAN SPEED	Buy now
4	9010906M81 Bolt FOR LAN SPEED	Buy now
5	9044707002 Hose, with spring FOR LAN SPEED	Buy now

Fuel 1



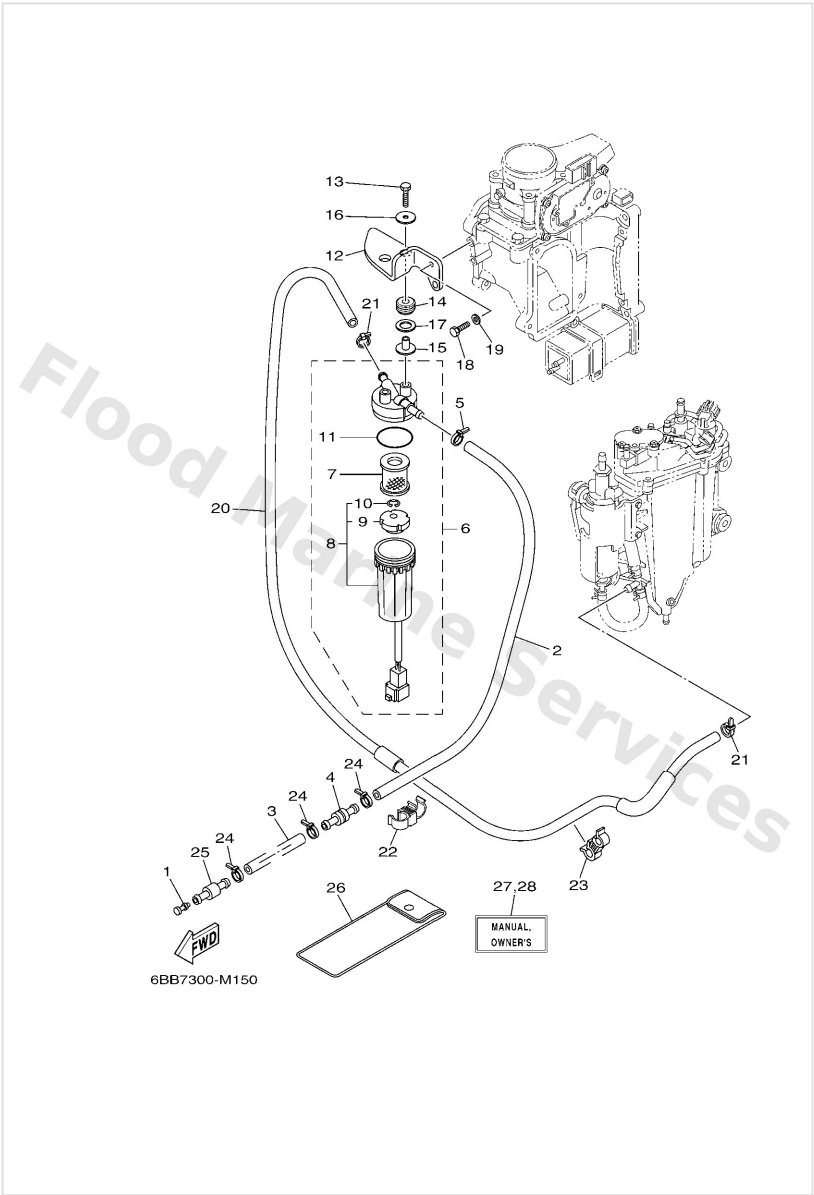
Ref	Part	
1	6898554700 Damper	Buy now
2	6P22431400 Pipe 4	Buy now
3	9044513511 Hose (L2000)	Buy now
4	6R32437710 Pipe, joint 3	Buy now
5	9046511M10 Clamp	Buy now
6	6P32456003 Filter assembly	Buy now
7	6P32456301 Element, filter (with tag)	Buy now
8	6P32456203 Cup, filter (with tag)	Buy now
9	6P32446900 Float, water level	Buy now
10	6P32451900 Clip	Buy now
11	6P32456400 Gasket	Buy now
12	6BB2456600 Bracket, filter	Buy now
13	9709506030 Bolt(jf7)	Buy now
14	69L8551600 Spacer	Buy now
15	9038706M03 Collar (676)	Buy now

Fuel 1



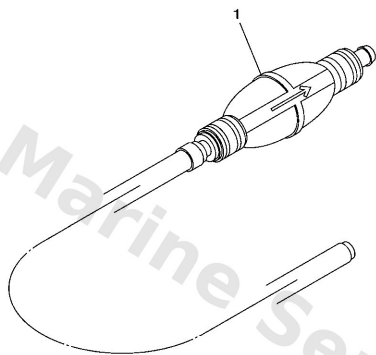
Ref	Part	
16	9020106101 Washer, plate	Buy now
17	9020115021 Washer, plate	Buy now
18	9709506016 Bolt, hexagon deep recess	Buy now
19	9299506600 Washer, plain (646)	Buy now
20	6P22431330 Pipe 3	Buy now
22	9046412009 Clamp	Buy now
23	9046412010 Clamp	Buy now
25	6R32437700 Pipe, joint 3	Buy now
26	69J2810001 Tool kit AP	Buy now
27	6P2281997AE0 Manual,owner's UR (E)	Buy now
27	6P2281997AD0 Manual,owner's UR (NL)	Buy now
27	6P2281997AF0 Manual,owner's UR (F)	Buy now
27	6P2281997AG0 Manual,owner's UR (D)	Buy now
27	6P2281997AH0 Manual,owner's UR (I)	Buy now
27	6P2281997AS0 Manual,owner's UR (ES)	Buy now

Fuel 1



Ref	Part	
28	6P2281998AK0 Manual,owner's UR (DK)	Buy now
28	6P2281998AL0 Manual,owner's UR (SF)	Buy now
28	6P2281998AM0 Manual,owner's UR (S)	Buy now
28	6P2281998AN0 Manual,owner's UR (N)	Buy now
28	6P2281998AP0 Manual,owner's UR (P)	Buy now
28	6P2281998AR0 Manual,owner's UR (GR)	Buy now

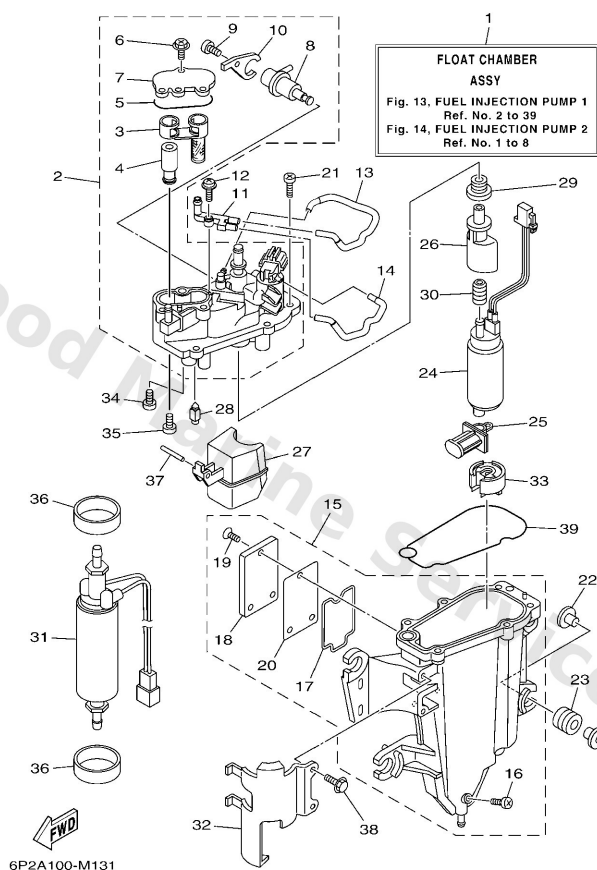
Fuel 2




69J2300-3140

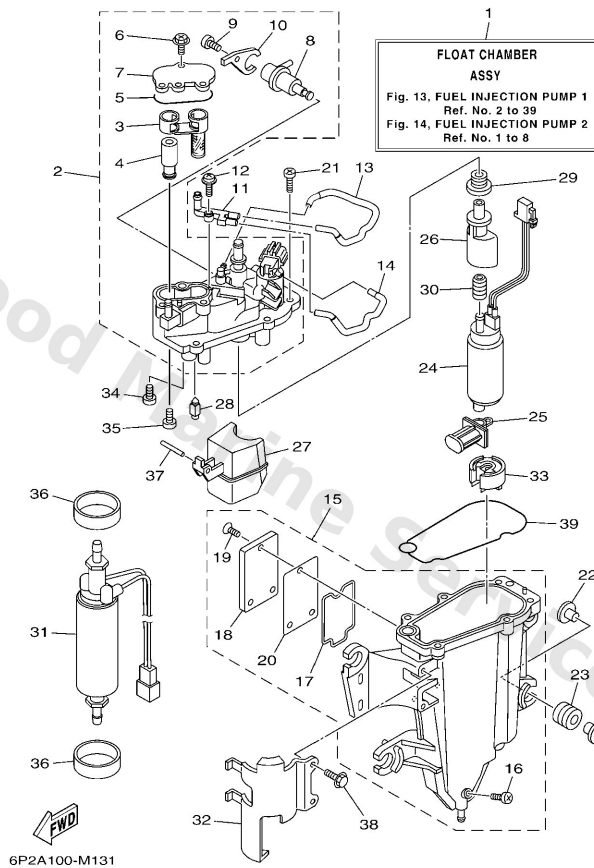
Ref	Part	
1	6YK2430742 Fuel pipe comp. 2 AP	Buy now

Fuel Injection Pump 1



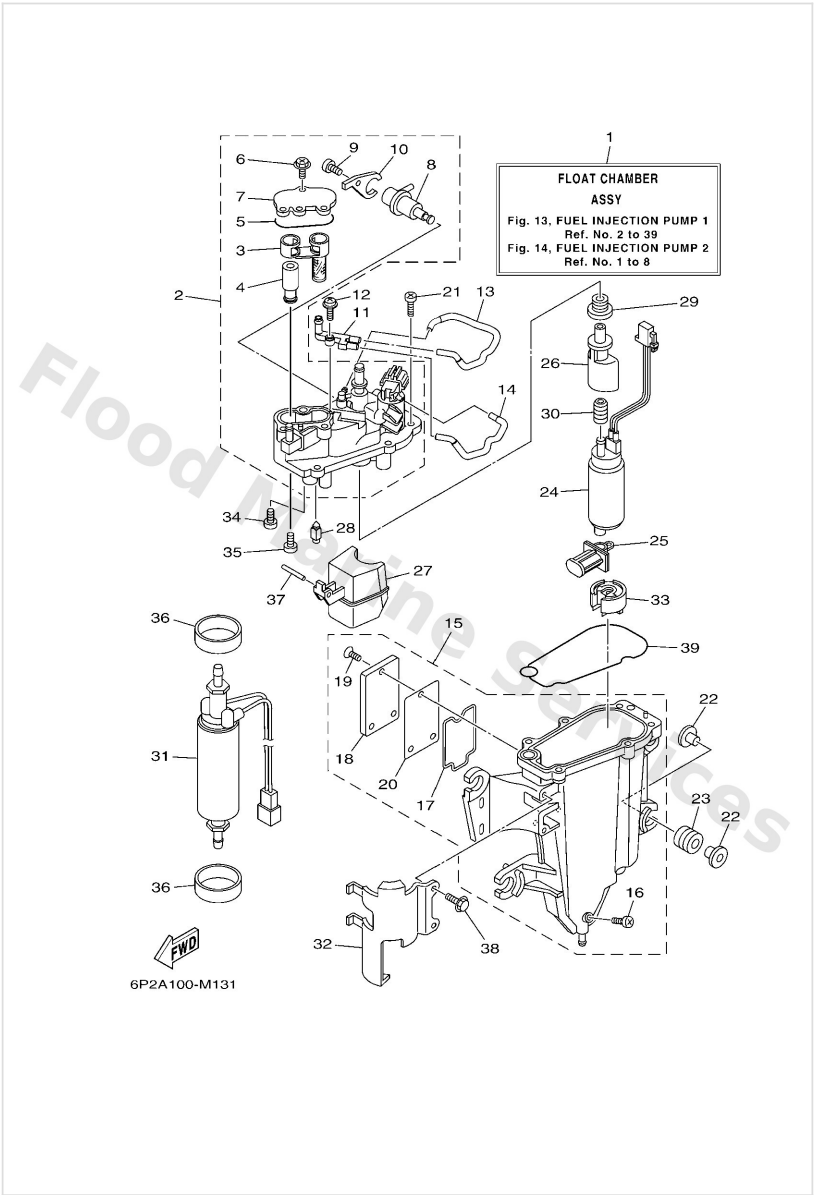
Ref	Part	
1	6P21418031 Float chamber assembly	Buy now
2	6AW1418211 Cover, float chamber	Buy now
3	6CB2450101 Filter, fuel	Buy now
4	6CB2446000 Relief valve assembly	Buy now
5	6CB1301600 O-ring	Buy now
6	6CB1421600 Screw	Buy now
7	6CB2421700 Cover	Buy now
8	6CB1390601 Regulator, pressure	Buy now
9	6CB1456400 Screw	Buy now
10	6CB1414600 Plate	Buy now
11	68V2437910 Pipe, joint 4	Buy now
12	68V1421600 Screw	Buy now
13	68V1475H00 Pipe 5	Buy now
14	68V1475J00 Pipe	Buy now
15	6AW1418111 Body, float chamber 1	Buy now

Fuel Injection Pump 1



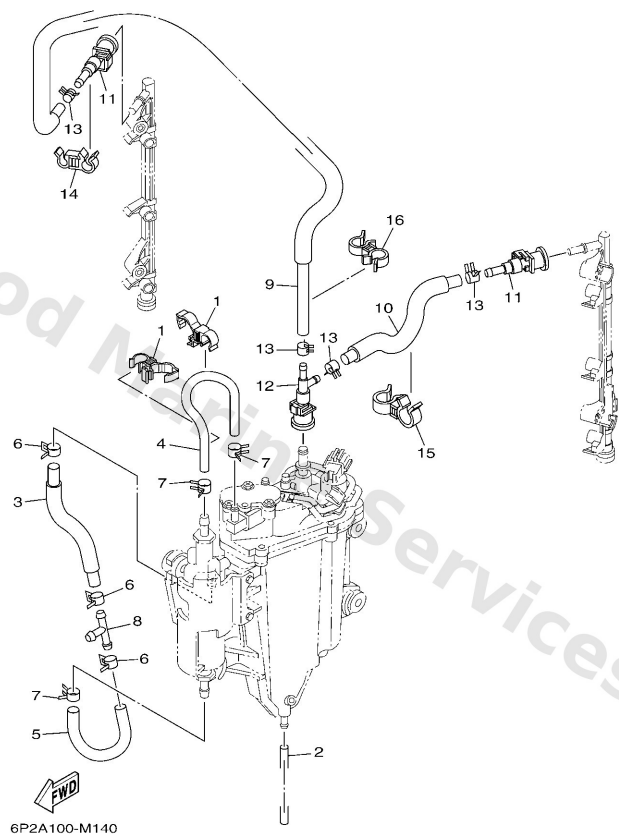
Ref	Part	
16	6P21419100 Plug, drain	Buy now
17	6CB1423900 Seal	Buy now
18	6CB2445210 Cover	Buy now
19	6CB1442901 Screw	Buy now
20	6CB2448200 Gasket 1	Buy now
21	63P1456700 Screw	Buy now
22	69J1371600 Collar	Buy now
23	6CB1359300 Damper	Buy now
24	6P21390720 Fuel pump comp.	Buy now
25	63P1391500 Filter	Buy now
26	6AW1313200 Joint	Buy now
27	6CB1498500 Float	Buy now
28	6CB1454600 Valve, needle	Buy now
29	6CB1447B00 Bush and joint set	Buy now
30	6AW1378100 Damper, pump	Buy now

Fuel Injection Pump 1



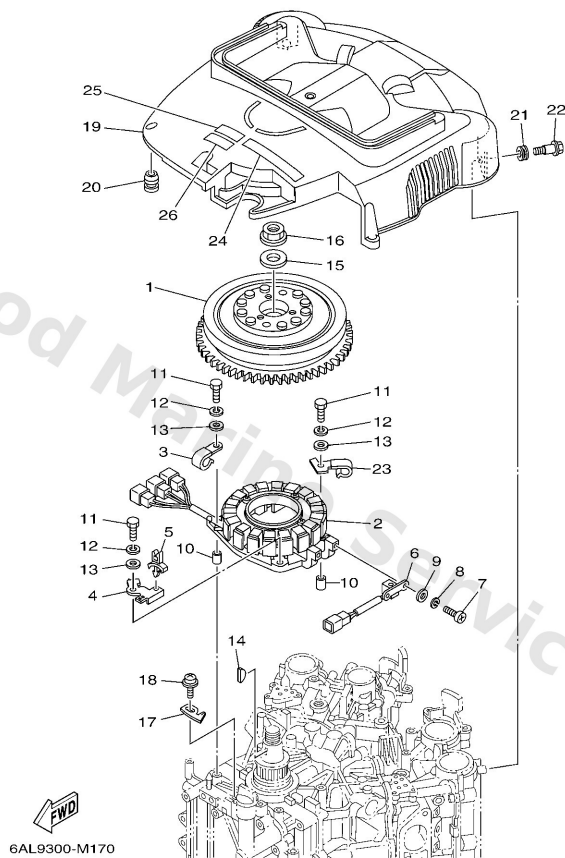
Ref	Part	
31	6CB2441000 Fuel pump assembly	Buy now
32	6AW2449110 Bracket, fuel pump	Buy now
33	6AW1378400 Cover, pump	Buy now
34	4SV2445300 Screw	Buy now
35	9850704008 Screw, pan head(jg1)	Buy now
36	6CB2449200 Bush, fuel pump	Buy now
37	6P21438600 Pin, float	Buy now
38	6CB2459200 Bolt	Buy now
39	6CB1498400 Gasket, float chamber	Buy now

Fuel Injection Pump 2



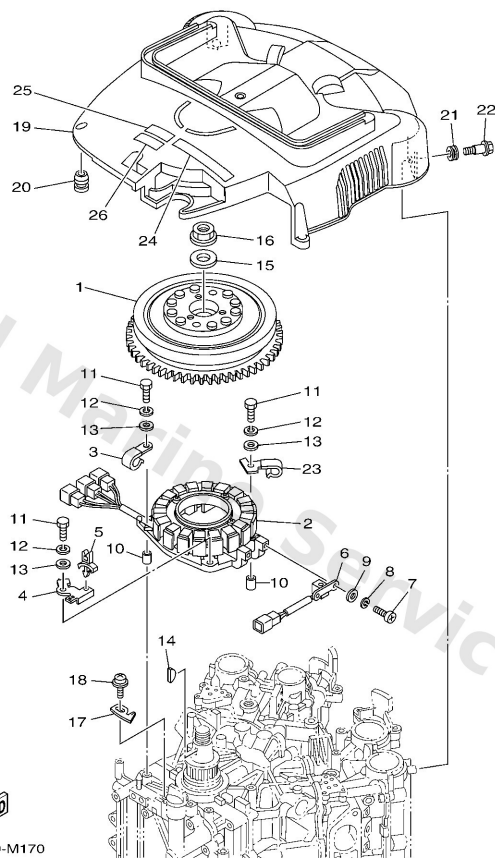
Ref	Part	
1	9046412012 Clamp	Buy now
2	6P21414900 Pipe	Buy now
3	6AW2432320 Pipe 12	Buy now
4	6AW2432420 Pipe 13	Buy now
5	6AW2431720 Pipe 7	Buy now
6	69J1413700 Clip	Buy now
7	68V1357700 Clip	Buy now
8	6E52437800 Pipe, joint 3	Buy now
9	6P21397330 Pipe, fuel 3	Buy now
10	6P21397430 Pipe, fuel 4	Buy now
11	6AW2430010 Fuel pipe joint	Buy now
12	6P22430000 Fuel pipe joint	Buy now
14	9046412010 Clamp	Buy now
15	9046418005 Clamp	Buy now
16	9046412009 Clamp	Buy now

Generator



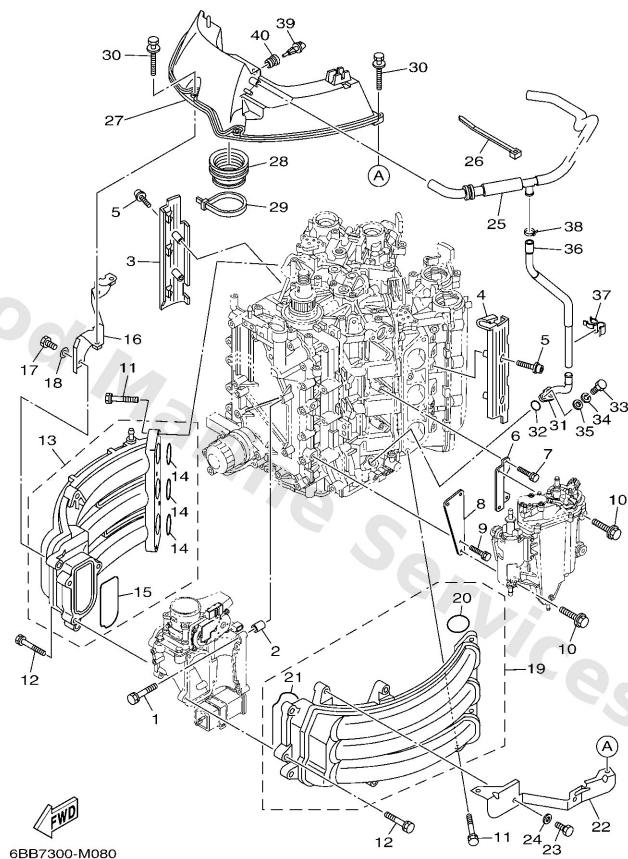
Ref	Part	
1	6P28145000 Rotor assembly	Buy now
2	6P28146000 Base assembly	Buy now
3	9046208032 Clamp	Buy now
4	6P28257V00 Plate, connector	Buy now
5	9046406001 Clamp	Buy now
6	6P28558000 Coil, pulser	Buy now
7	9788005012 Screw, pan head (646)	Buy now
8	9299005100 Ybs67-5 washer, spring	Buy now
9	9299005600 Washer, plain (646)	Buy now
10	9953008012 Pin, dowel(6g8)	Buy now
11	9709506035 Bolt(j52)	Buy now
12	9299506100 Washer(6a1)	Buy now
13	9299506600 Washer, plain (646)	Buy now
14	9028005015 Key, woodruff	Buy now
15	9020124014 Washer, plate	Buy now

Generator



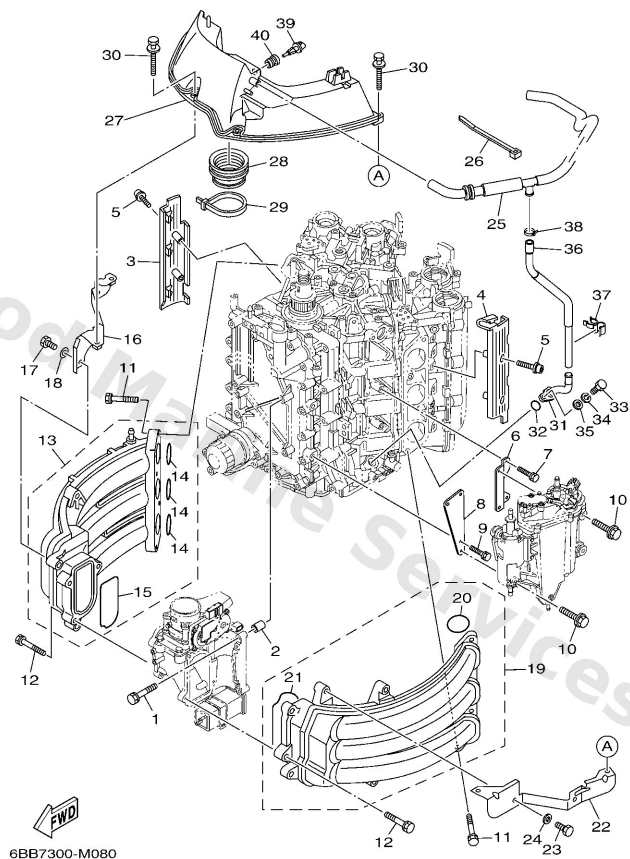
Ref	Part	
16	9017924002 Nut	Buy now
17	6P28133200 Plate, timing	Buy now
18	9798506210 Screw pan head	Buy now
19	6P28133701 Cover, flywheel	Buy now
20	6638231701 Damper, ignition coil	Buy now
21	9048012314 Grommet(3aa)	Buy now
22	9010906MA1 Bolt	Buy now
23	6P28112800 Clamp	Buy now
24	60L1343762 Mark, caution	Buy now
25	6AH8199440 Label, safety	Buy now
26	6AH8199450 Label, safety	Buy now

Intake 1



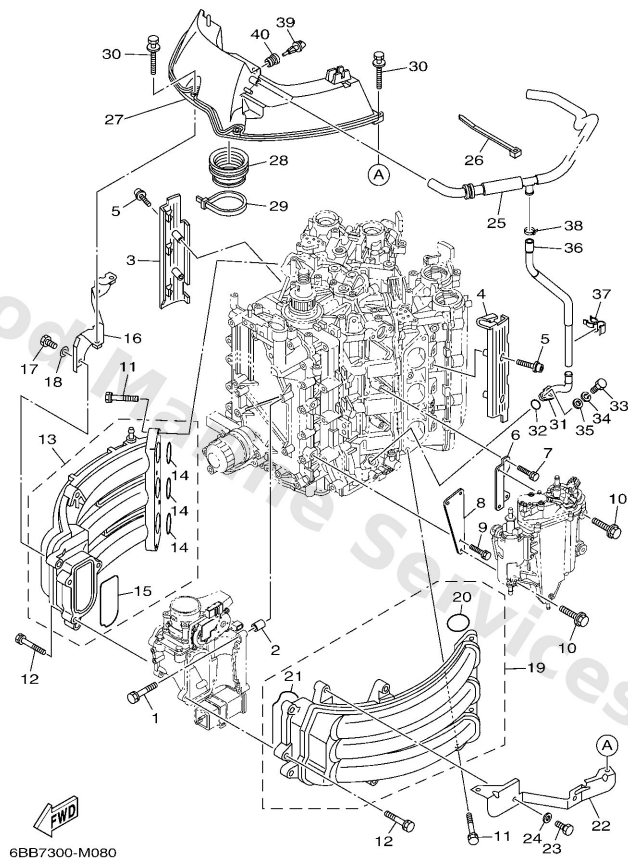
Ref	Part	
1	9757508540 Bolt, hexagon w/w deep recess	Buy now
2	9953010114 Pin, dowel(3vd)	Buy now
3	6P21356400 Cover, manifold	Buy now
4	6P21359400 Cover, manifold 2	Buy now
5	9011006038 Bolt, hexagon socket head	Buy now
6	6P22442210 Plate	Buy now
7	9757506516 Bolt, hexagon w/w deep recess	Buy now
8	6P22441900 Brkt., separator	Buy now
10	9011906M24 Bolt, with washer	Buy now
12	9011906MA6 Bolt, with washer	Buy now
13	6BB1364100 Manifold 1	Buy now
14	6P21364500 Gasket, manifold 1	Buy now
15	6BB1364600 Gasket, manifold 2	Buy now
16	6BB1389800 Holder	Buy now
17	9709506016 Bolt, hexagon deep recess	Buy now

Intake 1



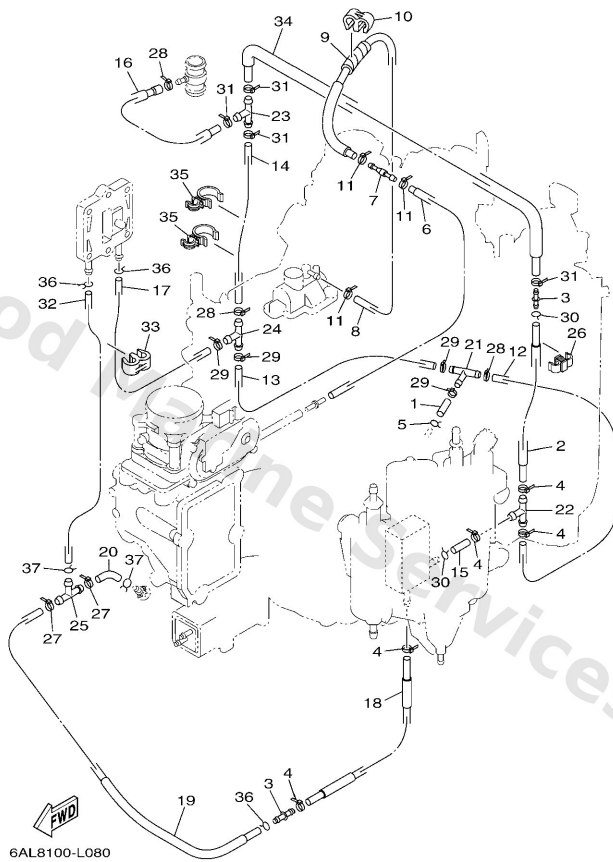
Ref	Part	
18	9299506600 Washer, plain (646)	Buy now
19	6BB1364200 Manifold 2	Buy now
22	6BB1389810 Holder	Buy now
25	6P21537301 Pipe, breather	Buy now
26	9046513M18 Clamp	Buy now
27	6P21444000 Silencer assembly, intake	Buy now
28	6P21441J00 Pipe, silencer	Buy now
29	9046499004 Clamp	Buy now
30	9011906M35 Bolt, with washer	Buy now
31	6P21137200 Nipple, hose	Buy now
32	9321019MJ3 O-ring	Buy now
33	9709506020 Bolt(7u8)	Buy now
34	9299506100 Washer(6a1)	Buy now
36	6P21137700 Hose	Buy now
37	9046420011 Clamp	Buy now

Intake 1



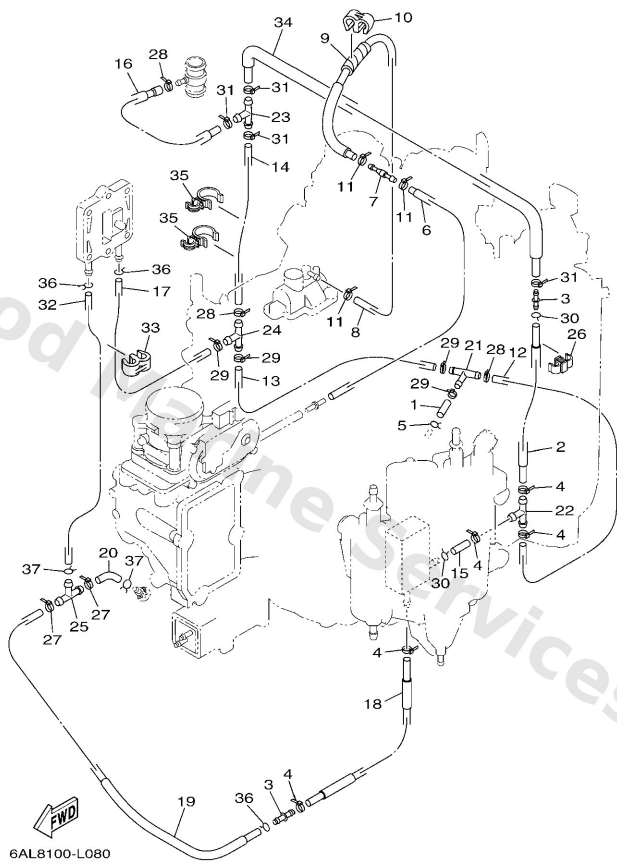
Ref	Part	
38	9046511M10 Clamp	Buy now
39	63P8588600 Sensor, air temperature	Buy now
40	63P1443500 Grommet	Buy now

Intake 2



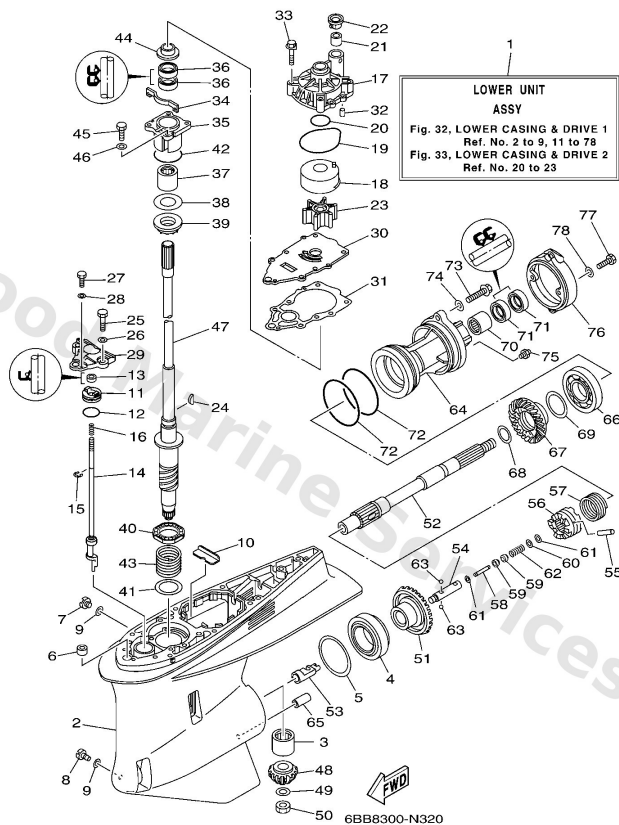
Ref	Part	
1	9044509040 Hose	Buy now
2	6P21248401 Pipe 4	Buy now
3	6CE2437600 Pipe, joint 1	Buy now
4	9046511M10 Clamp	Buy now
5	9046709M03 Clip(6k8)	Buy now
6	6P21248200 Pipe 2	Buy now
7	6E52174400 Breezer	Buy now
8	6P21248300 Pipe 3	Buy now
9	9044610M01 Tube (6e5)	Buy now
10	9046460067 Clamp(56r)	Buy now
12	9044509041 Hose	Buy now
13	9044509224 Hose (l1500)	Buy now
14	9044509097 Hose (l1500)	Buy now
15	9044509220 Hose (l1500)	Buy now
16	6P21248500 Pipe 5	Buy now

Intake 2



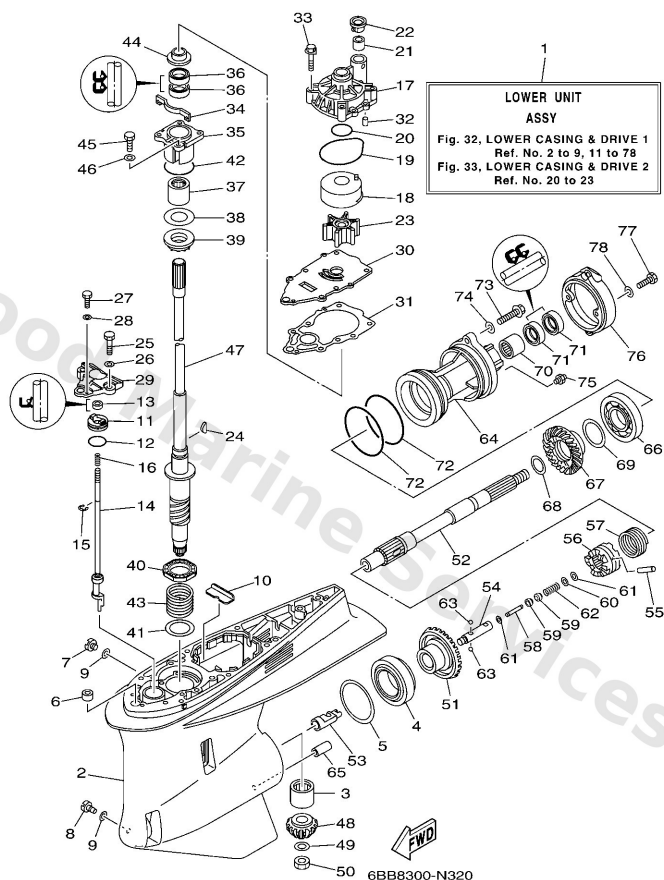
Ref	Part	
17	6P21248A00 Pipe 8	Buy now
18	6P21248E00 Pipe 9	Buy now
19	6P21475200 Pipe, outlet	Buy now
20	61A2431600 Pipe 6	Buy now
21	6882437800 Pipe, joint	Buy now
26	9046409013 Clamp	Buy now
30	9046708M18 Clip	Buy now
32	9044509304 Hose (I1500)	Buy now
34	6P21248112 Pipe 1	Buy now
35	9046421002 Clamp	Buy now
37	9046709M09 Clip(6k8)	Buy now

Lower Casing & Drive 1



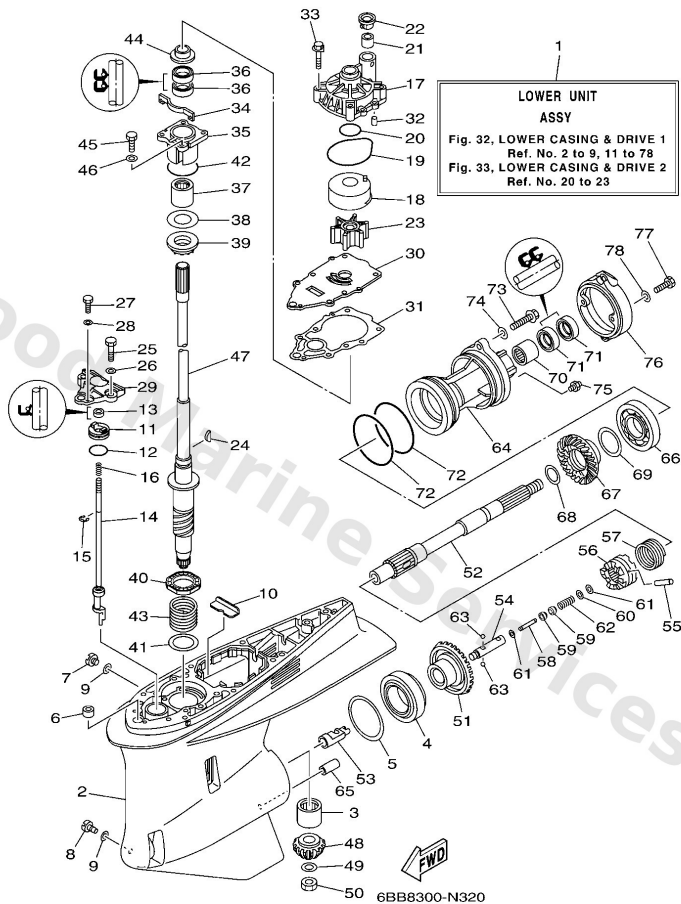
Ref	Part	
1	6BB45300018D Lower unit assembly	Buy now
2	6P245301108D Casing, lower	Buy now
3	9331183280 Ball bearing	Buy now
4	93332000W1 Bearing(61a)	Buy now
5	61A4556700 Shim (t:0.10mm) UR	Buy now
5	61A4556710 Shim (t:0.12mm) UR	Buy now
5	61A4556720 Shim (t:0.15mm) UR	Buy now
5	61A4556730 Shim (t:0.18mm) UR	Buy now
5	61A4556740 Shim (t:0.30mm) UR	Buy now
5	61A4556750 Shim (t:0.40mm) UR	Buy now
5	61A4556760 Shim (t:0.50mm) UR	Buy now
6	6634436600 Damper, water seal 2	Buy now
7	9034008002 Plug, straight screw	Buy now
8	6884534110 Plug, drain	Buy now
9	9043008020 Gasket	Buy now

Lower Casing & Drive 1



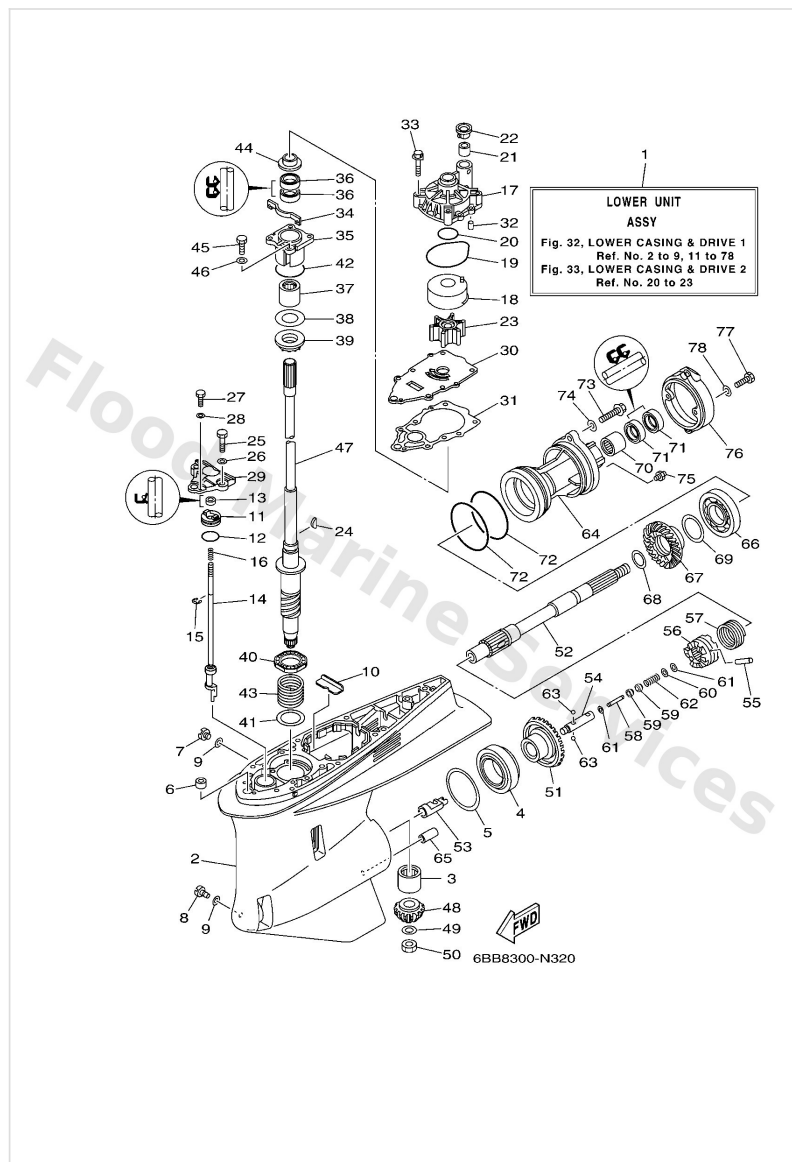
Ref	Part	
10	61A4537600 Guide, seal damper	Buy now
11	65N4532100 Plate	Buy now
12	9321033M49 O-ring(6l5)	Buy now
13	9310609014 Oil seal	Buy now
14	6P24415000 Shift cam assembly	Buy now
15	9900108600 Circlip(2r6)	Buy now
16	9050111M10 Spring, compression (663)	Buy now
17	61A4431101 Housing, water pump	Buy now
18	61A4432202 Insert, cartridge	Buy now
19	9321086M38 O-ring (6e5)	Buy now
20	9321037160 O-ring (6g8)	Buy now
21	6E54436500 Damper, water seal 1	Buy now
22	6E54431200 Cover, water pump housing	Buy now
23	6E54435201 Impeller	Buy now
24	9028004M05 Key, woodruff (6e5)	Buy now

Lower Casing & Drive 1



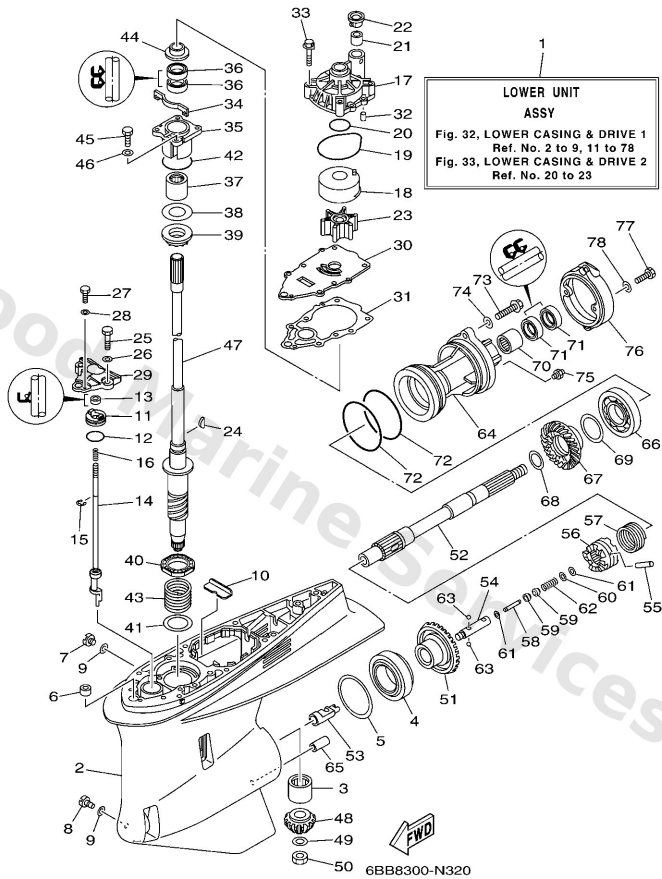
Ref	Part	
25	9709508030 Bolt, hexagon (fj1)	Buy now
26	9299508600 Washer, plain (663)	Buy now
27	9709506016 Bolt, hexagon deep recess	Buy now
28	9299506600 Washer, plain (646)	Buy now
29	60X4431200 Cover, water pump housing	Buy now
30	6P24432300 Outer plate, cartridge	Buy now
31	60X44315A0 Gasket, water pump	Buy now
32	9360612019 Pin, dowel (614)	Buy now
33	9011908M14 Bolt, with washer	Buy now
34	6P24572300 Plate, seal	Buy now
35	6P245331009S Housing, bearing	Buy now
36	9310128M16 Oil seal (6e5) UR	Buy now
37	93317330U2 Bearing, cylindrical(6k0)	Buy now
38	61A4558700 Shim (t:0.10mm) UR	Buy now
38	61A4558710 Shim (t:0.12mm) UR	Buy now

Lower Casing & Drive 1



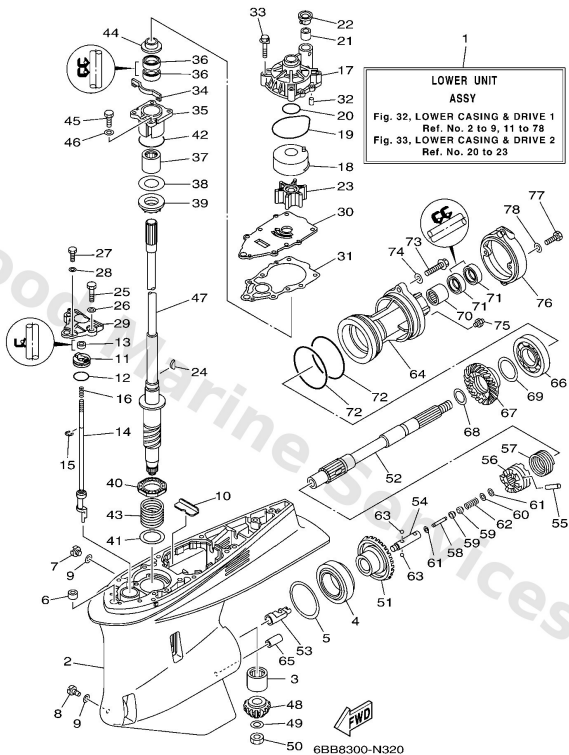
Ref	Part	
38	61A4558720 Shim (t:0.15mm) UR	Buy now
38	61A4558730 Shim (t:0.18mm) UR	Buy now
38	61A4558740 Shim (t:0.30mm) UR	Buy now
38	61A4558750 Shim (t:0.40mm) UR	Buy now
38	61A4558760 Shim (t:0.50mm) UR	Buy now
39	9334193020 Bearing	Buy now
40	9334134019 Bearing	Buy now
41	9020142014 Washer, plate	Buy now
42	9321055M14 O-ring (70e)	Buy now
43	90501450A2 Spring, compression	Buy now
44	6E54534400 Cover, oil seal	Buy now
45	9709508025 Bolt (62g)	Buy now
47	6BB4550100 Drive shaft comp.	Buy now
48	6P24555102 Pinion	Buy now
49	9020116M00 Washer, plate(6t5)	Buy now

Lower Casing & Drive 1



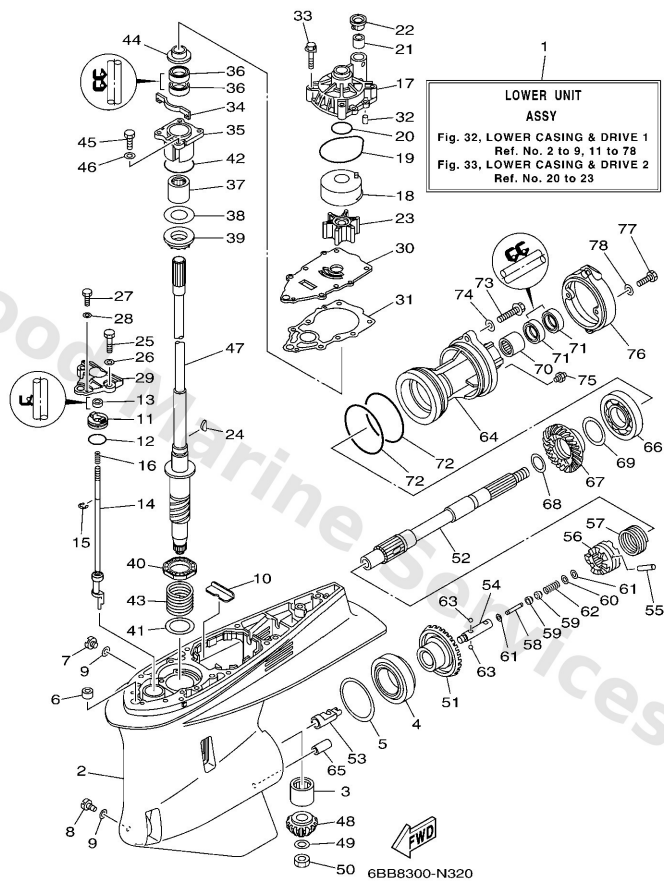
Ref	Part	
50	9017016M19 Nut(6t5)	Buy now
51	6P24556001 Gear set	Buy now
52	69J4561100 Shaft, propeller	Buy now
53	61A4564102 Shifter	Buy now
54	61A4563401 Slide, shift	Buy now
55	61A4563200 Pin, cross	Buy now
56	69J4563100 Clutch, dog	Buy now
57	61A4563300 Ring, cross pin	Buy now
58	6H14566800 Shaft, free 1	Buy now
59	61A4563500 Plunger, shift	Buy now
60	9020102M00 Washer, plate(61a)	Buy now
61	9018302M03 Nut, spring (6h1)	Buy now
62	9050110M77 Spring, compression(61a)	Buy now
63	9350104011 Ball	Buy now
64	6D04533200CA Housing, bearing	Buy now

Lower Casing & Drive 1



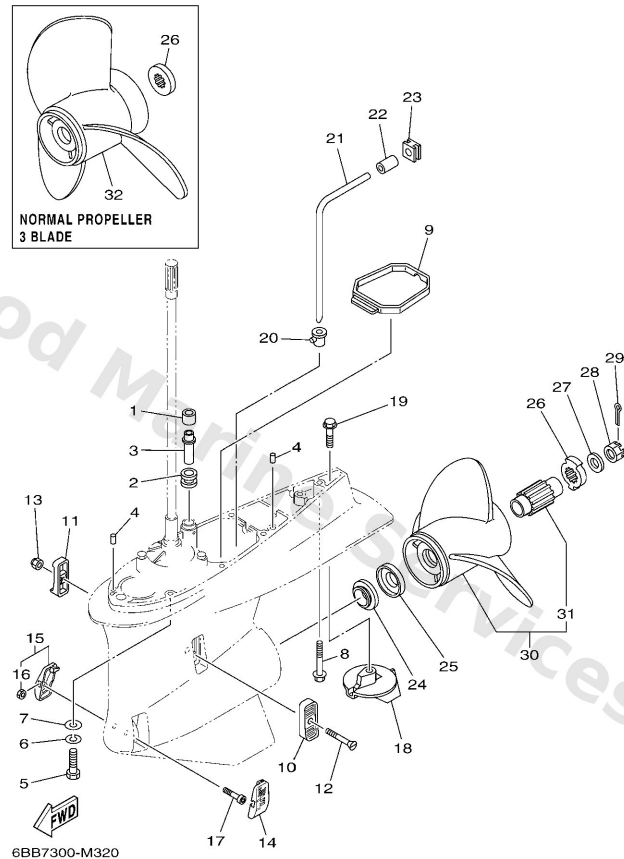
Ref	Part	
65	9959010114 Pin, dowel	Buy now
66	93306210U0 Bearing(61a)	Buy now
67	6P24557100 Gear	Buy now
68	6P24557800 Shim (t:1.80mm) UR	Buy now
68	6P24557810 Shim (t:1.90mm) UR	Buy now
68	6P24557820 Shim (t:2.00mm) UR	Buy now
68	6P24557830 Shim (t:2.10mm) UR	Buy now
68	6P24557840 Shim (t:2.20mm) UR	Buy now
69	61A4557700 Shim (t:0.10mm) UR	Buy now
69	61A4557710 Shim (t:0.12mm) UR	Buy now
69	61A4557720 Shim (t:0.15mm) UR	Buy now
69	61A4557730 Shim (t:0.18mm) UR	Buy now
69	61A4557740 Shim (t:0.30mm) UR	Buy now
69	61A4557750 Shim (t:0.40mm) UR	Buy now
69	61A4557760 Shim (t:0.50mm) UR	Buy now

Lower Casing & Drive 1



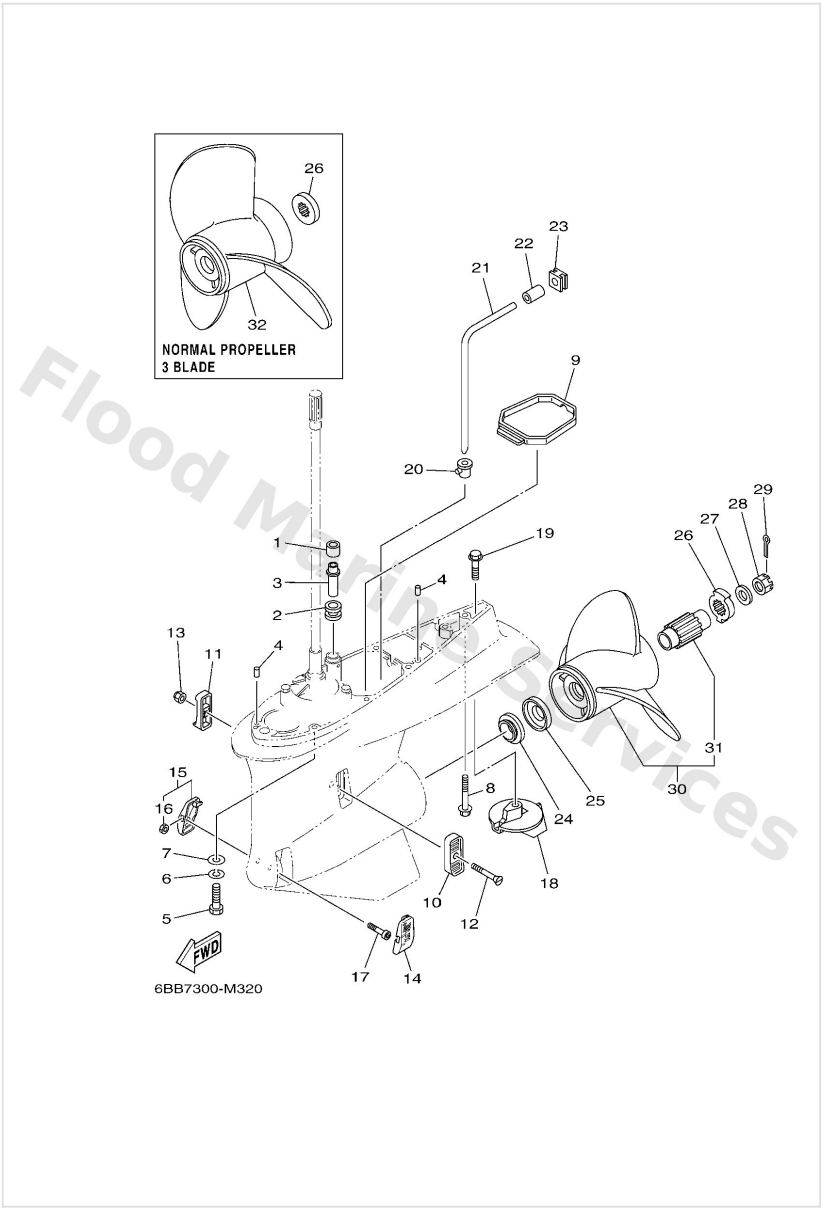
Ref	Part	
70	9331543064 Bearing	Buy now
71	9310130002 Oil seal	Buy now
72	9321104384 O-ring (705)	Buy now
73	9010508049 Bolt, flange	Buy now
74	9020108023 Washer, plate	Buy now
75	9370009M00 Nipple, grease(6t4)	Buy now
76	6D045361008D Cap, lower casing	Buy now
77	9709508020 Bolt, hexagon	Buy now

Lower Casing & Drive 2



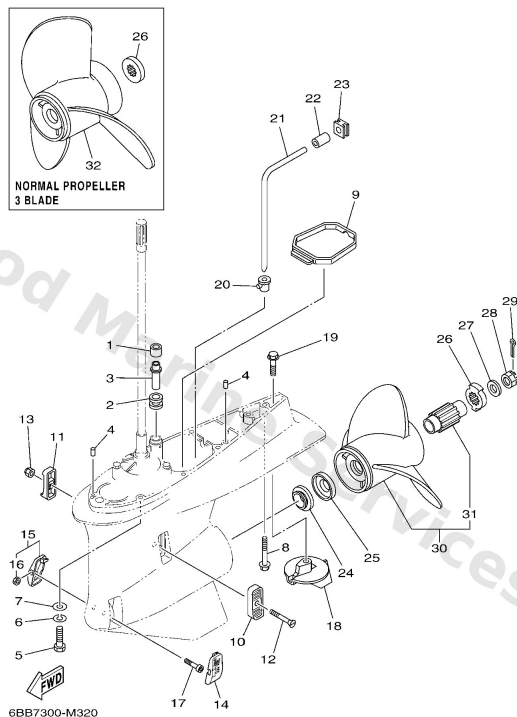
Ref	Part	
1	6E54436500 Damper, water seal 1	Buy now
2	6E54436600 Damper, water seal 2	Buy now
3	6BB4436100 Tube, water 1	Buy now
4	9360812M05 Pin, dowel b (6e5)	Buy now
5	9709510045 Bolt(64d)	Buy now
6	9299510100 Ybs67-10 washer, spring	Buy now
7	9299510600 Washer, plate	Buy now
8	9011910MA2 Bolt, with washer	Buy now
9	6D04537501 Damper, seal	Buy now
10	6P24521400 Cover, water inlet 1	Buy now
11	6P24521500 Cover, water inlet 2	Buy now
12	9015205M08 Screw, countersunk	Buy now
13	9018505002 Nut nylon (sus)(ex4)	Buy now
14	6CE4522400 Cover, water inlet 3	Buy now
15	6CE4522500 Cover, water inlet 4	Buy now

Lower Casing & Drive 2



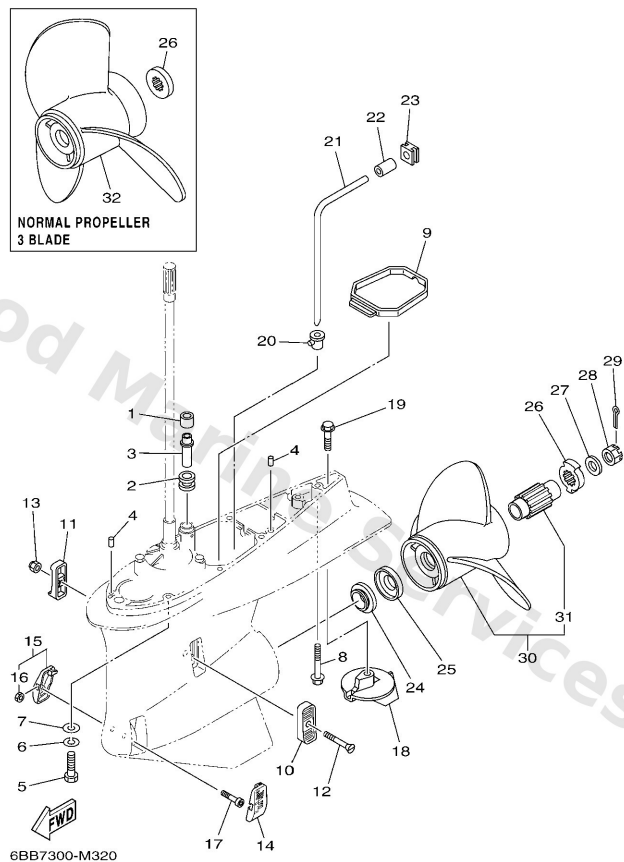
Ref	Part	
17	9011005039 Bolt, hexagon socket head	Buy now
18	69L4537100 Tab-trim	Buy now
19	9010510M00 Bolt, hexagon (663)	Buy now
20	6D04436700 Damper, water seal 3	Buy now
21	6D04436201 Tube, water 2	Buy now
22	6D04436500 Damper, water seal 1	Buy now
23	6D04436600 Damper, water seal 2	Buy now
24	60X4598710 Spacer 1	Buy now
25	60X4599500 Spacer 3	Buy now
26	6884599701 Spacer 2 AP NORMAL PROP.	Buy now
26	6CE4599700 Spacer 2 FOR SDS PROP.	Buy now
27	9299018200 Washer (6e5)	Buy now
28	9017118M04 Nut, castle (6e5)	Buy now
29	9149040030 Pin, cotter (663)	Buy now
30	6CE4593000 - UR SDS PROP.	Buy now

Lower Casing & Drive 2



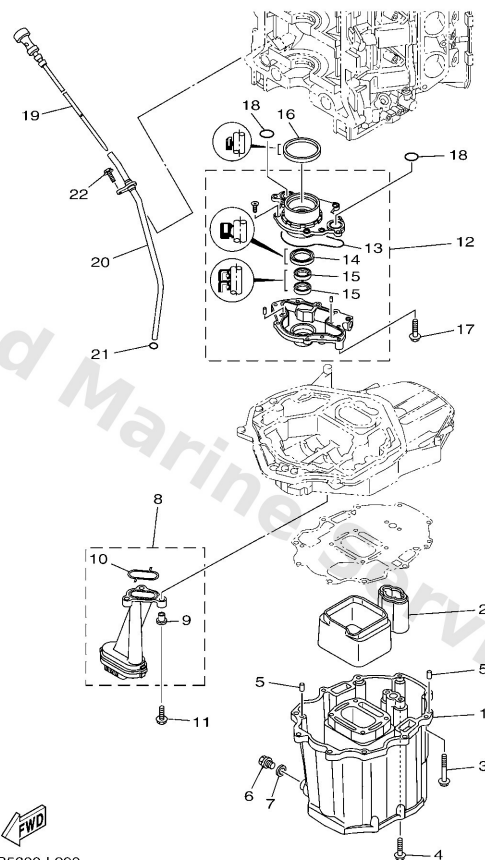
Ref	Part	
30	6CE4593200 - UR SDS PROP.	Buy now
30	6CE4593400 - UR SDS PROP.	Buy now
30	6CE4597000 - UR SDS PROP.	Buy now
30	6CE4597200 - UR SDS PROP.	Buy now
30	6CE4597400 - UR SDS PROP.	Buy now
30	6CE4597600 Propeller (3X15-3/4"x15"-T) UR SDS PROP.	Buy now
30	6CE4597800 Propeller (3X15-1/2"x17"-T) UR SDS PROP.	Buy now
31	6CE45C8100 Propeller damper sds gen 1	Buy now
32	61A4597200 Propeller (3x14-1/2"x21"-t) AP NORMAL 3 BLADE	Buy now
32	61A4597400 Propeller (3x14-1/2"x19"-t) AP NORMAL 3 BLADE	Buy now
32	61A4597800 Propeller (3x15"x17"-t) AP NORMAL 3 BLADE	Buy now
32	6G54597002 Propeller (3x15-1/4 x15 -m) AP NORMAL 3 BLADE	Buy now
32	6G54597202 Propeller (3x13-3/4 x21 -m) AP NORMAL 3 BLADE	Buy now
32	6G54597403 Propeller (3x13-3/4"x19"-m2) AP NORMAL 3 BLADE	Buy now
32	6G54597803 Propeller (3x13-3/4"x17"-m2) AP NORMAL 3 BLADE	Buy now

Lower Casing & Drive 2



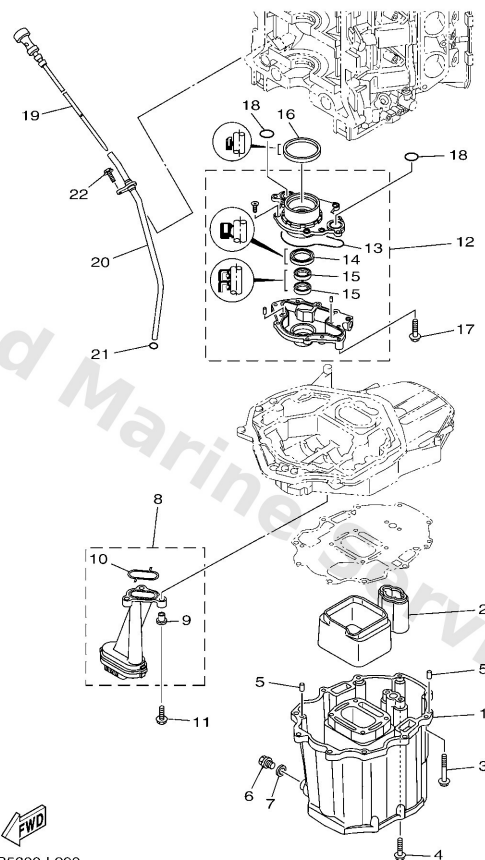
Ref	Part	
32	6R445970A1 Propeller (3X15-1/4"X19"-M) AP NORMAL 3 BLADE	Buy now
32	6R445972A0 Propeller (3X14-7/8"X21"-M) AP NORMAL 3 BLADE	Buy now
32	6R445974A0 Propeller (3X14-1/2"X23"-M) AP NORMAL 3 BLADE	Buy now
32	6R445976A0 Propeller (3X14-1/2"X15"-M) AP NORMAL 3 BLADE	Buy now
32	6R445978A0 Propeller (3X15-1/4"X17"-M) AP NORMAL 3 BLADE	Buy now

Oil Pan



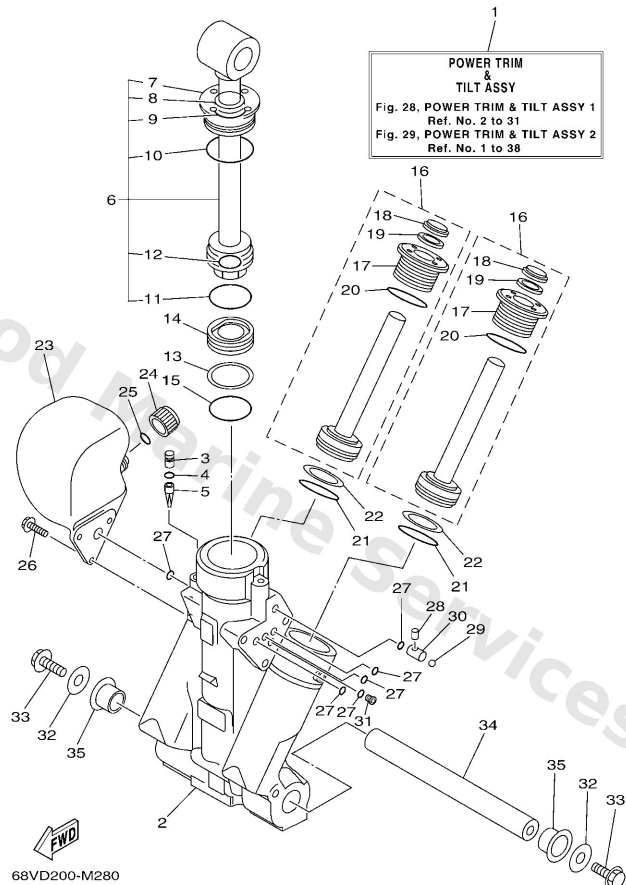
Ref	Part	
1	69J1531100CA Oil pan	Buy now
2	69J1576100 Seal, rubber 1	Buy now
3	9757508560 Bolt, hexagon w/w deep recess	Buy now
4	9757508535 Bolt(70w)	Buy now
5	9360816M16 Pin, dowel(6t4)	Buy now
6	9034014M06 Plug, straight screw(62y)	Buy now
7	9043014M09 Gasket	Buy now
8	69J1341100 Strainer, oil	Buy now
9	9038706263 Collar	Buy now
10	69J1341500 Seal, oil strainer	Buy now
11	9581206025 Bolt, flange	Buy now
12	6P21330000 Oil pump assembly	Buy now
13	69J1332901 Gasket, pump cover	Buy now
14	6AW1311900 Oil seal	Buy now
15	69J1363100 Oil seal	Buy now

Oil Pan



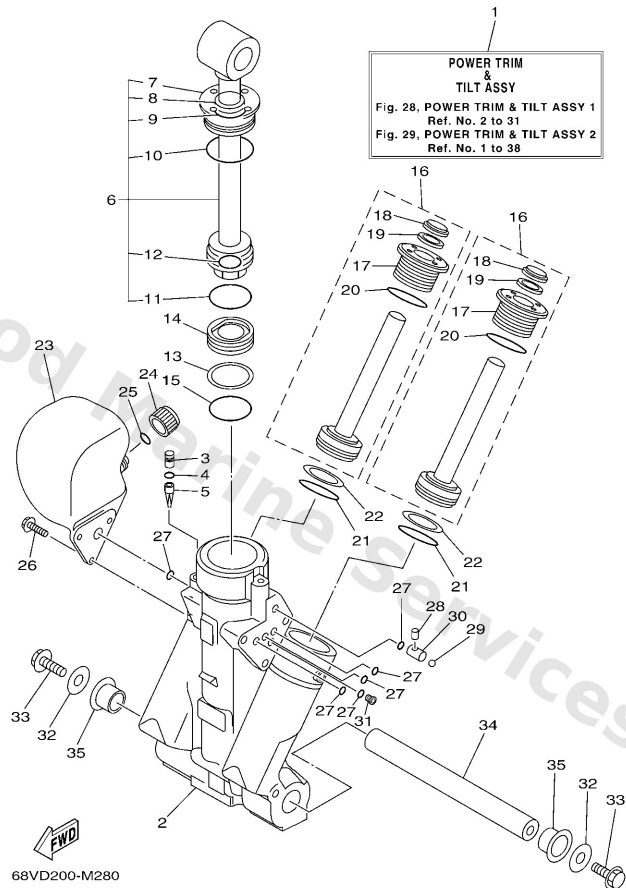
Ref	Part	
16	69J1135500 Seal, cylinder 1	Buy now
17	9757506540 Bolt, hexagon w/w deep recess	Buy now
18	9321025552 O-ring (22f)	Buy now
19	6P21536210 Plug, oil level	Buy now
20	6P21537710 Guide, inlet	Buy now
21	9321019MJ3 O-ring	Buy now
22	9589506016 Bolt, flange deep recess	Buy now

Power Trim & Tilt Assy 1



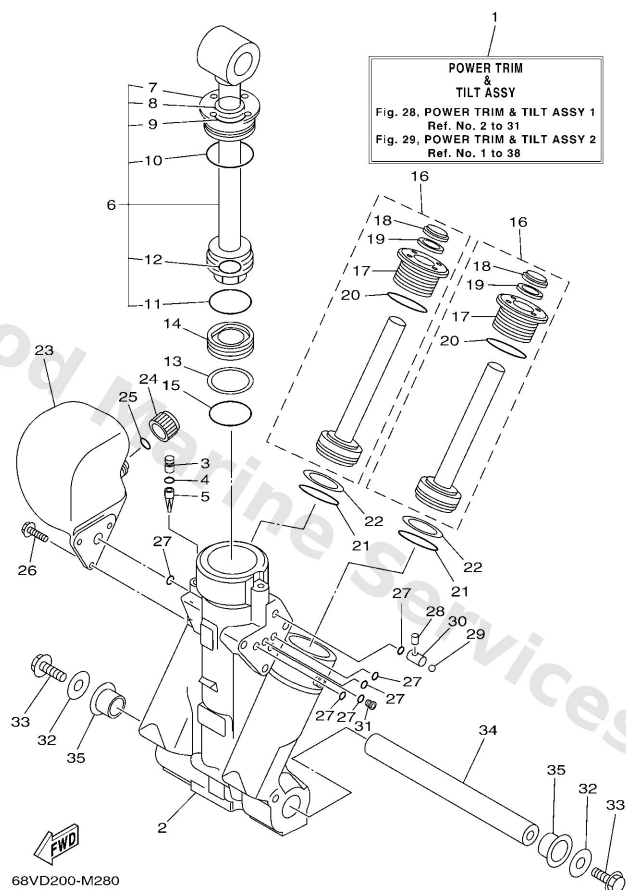
Ref	Part	
1	63P4380006 Power trim & tilt assembly	Buy now
2	64E4382503 Housing, trim & tilt	Buy now
3	6AW4388J00 Plug 2	Buy now
4	9321010M74 O-ring	Buy now
5	64E4381700 Filter 2	Buy now
6	63P4381002 Tilt Piston Sub assembly	Buy now
7	64E4381102 Screw, cylinder end	Buy now
8	64E4389800 Seal, dust 2	Buy now
9	64E4386700 O-ring 7	Buy now
10	64E4386600 O-ring 6	Buy now
11	6E54386200 O-ring 2	Buy now
12	64E4388300 O-ring 10	Buy now
13	6E54387200 Ring, back-up 2	Buy now
14	6E54381402 Piston, free	Buy now
16	64E4382003 Trim piston sub assembly	Buy now

Power Trim & Tilt Assy 1



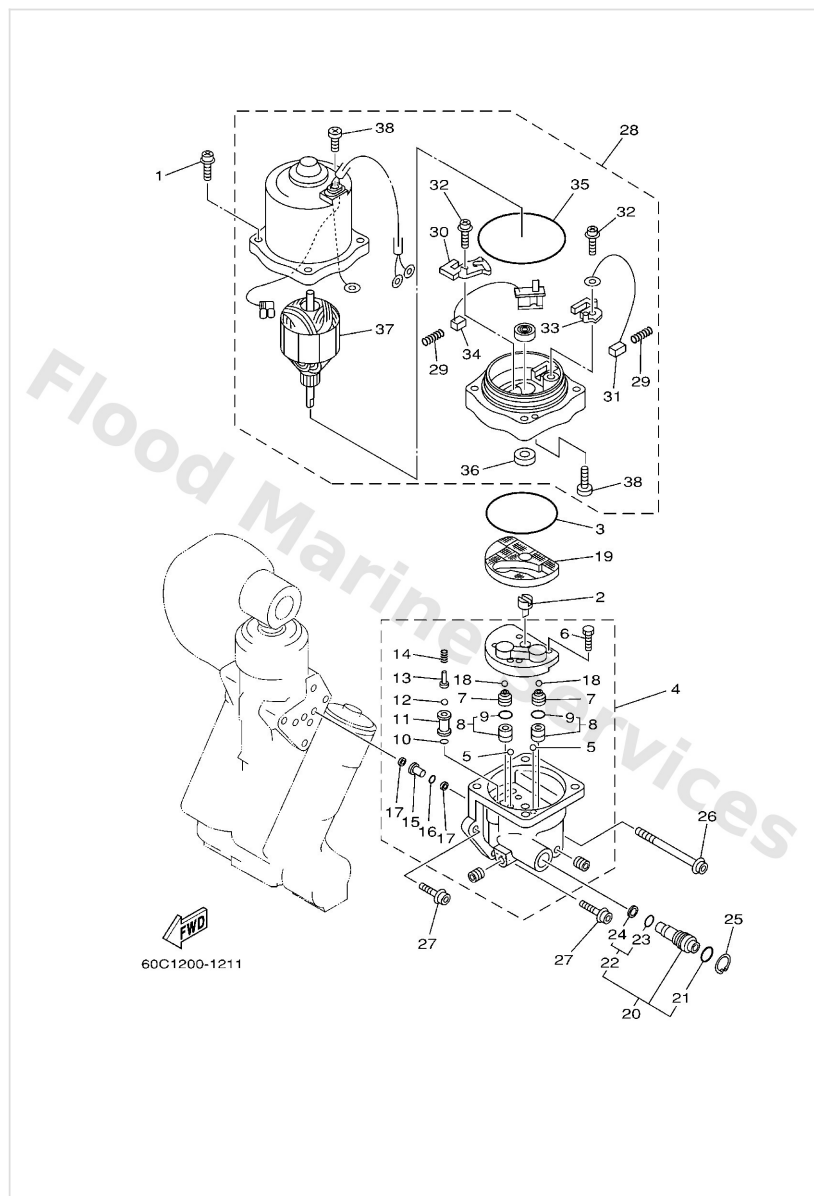
Ref	Part	
17	64E4382103 Screw, trim cylinder end	Buy now
18	64E4382200 Seal, trim dust	Buy now
19	64E4384J00 Seal, trim down	Buy now
20	6G54386400 O-ring 4	Buy now
21	6E54386400 O-ring 4	Buy now
22	6E54387401 Ring, back-up 4	Buy now
23	64E4382801 Body, reservoir	Buy now
24	64E4382901 Plug, reservoir	Buy now
25	64E4389700 O-ring	Buy now
26	64E4388E01 Bolt ,screw (l:14mm)	Buy now
27	64E4386900 O-ring 9	Buy now
28	64E4381G00 Pin 1	Buy now
29	6E54385800 Ball 1	Buy now
30	64E4382G00 Valve seat	Buy now
31	64E4384N00 Plug, Orifice	Buy now

Power Trim & Tilt Assy 1



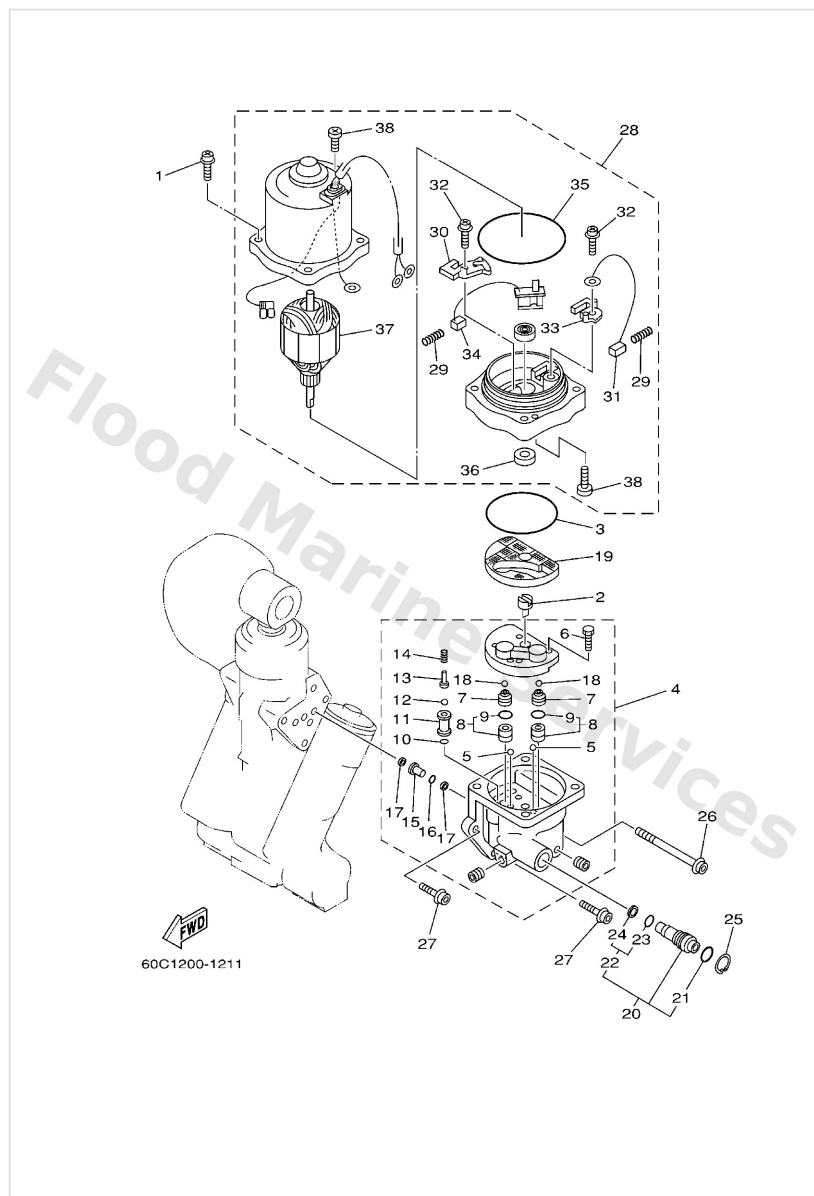
Ref	Part	
32	9020110060 Washer, plate	Buy now
33	9757510530 Bolt, with washer	Buy now
34	6BC4381800 Pin, lower shock mount	Buy now
35	9038622M98 Bush(61u)	Buy now

Power Trim & Tilt Assy 2



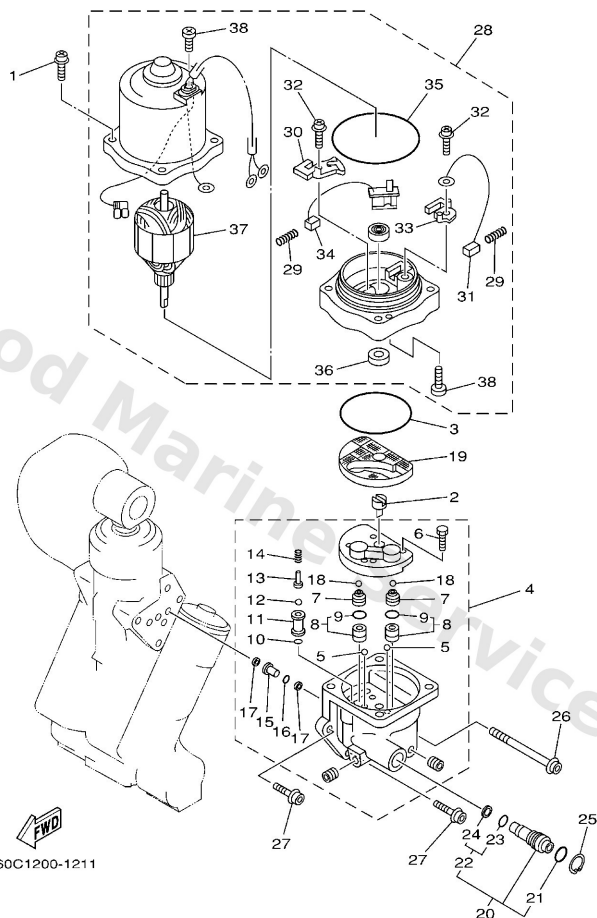
Ref	Part	
1	64E4388E11 Bolt ,screw (l:34.7mm)	Buy now
2	64E4383100 Connector, shaft	Buy now
3	64E4386800 O-ring 8	Buy now
4	64E4383001 Gear pump assembly	Buy now
5	72X4385800 Ball	Buy now
6	64E4384300 Screw, valve lock	Buy now
7	6AW4384100 Piston, shuttle	Buy now
8	64E4380200 Valve sub assembly	Buy now
9	6E54389600 O-ring	Buy now
10	6G54386300 O-ring 3	Buy now
11	64E4385100 Seat, Relief Valve	Buy now
12	64E4385800 Ball	Buy now
13	64E4385900 Pin, Valve Support	Buy now
14	64E4385500 Spring, up relief	Buy now
15	64E4385000 Valve sub assembly	Buy now

Power Trim & Tilt Assy 2



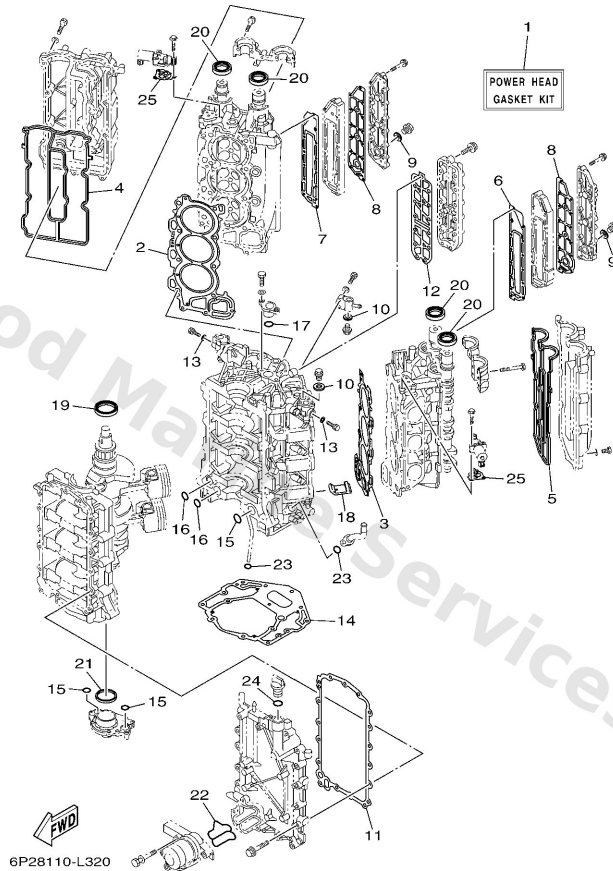
Ref	Part	
16	64E4386500 O-ring 10	Buy now
17	64E4381600 Filter 1	Buy now
18	6AW4385800 Ball	Buy now
19	64E4381711 Filter 2	Buy now
20	64E4386001 Manual valve sub-assembly	Buy now
21	72X85075L0 O-ring (nsd161)	Buy now
22	64E4382700 Ring set	Buy now
23	64E4387A00 O-ring	Buy now
24	64E4387300 Ring, back up	Buy now
25	6AW4387500 Ring, snap	Buy now
26	64E4387911 Screw, with washer	Buy now
27	64E4387901 Screw, with washer	Buy now
28	67H4388004 Motor assembly	Buy now
29	6H14386K10 Spring, brush	Buy now
30	64E4380J00 Holder Brush	Buy now

Power Trim & Tilt Assy 2



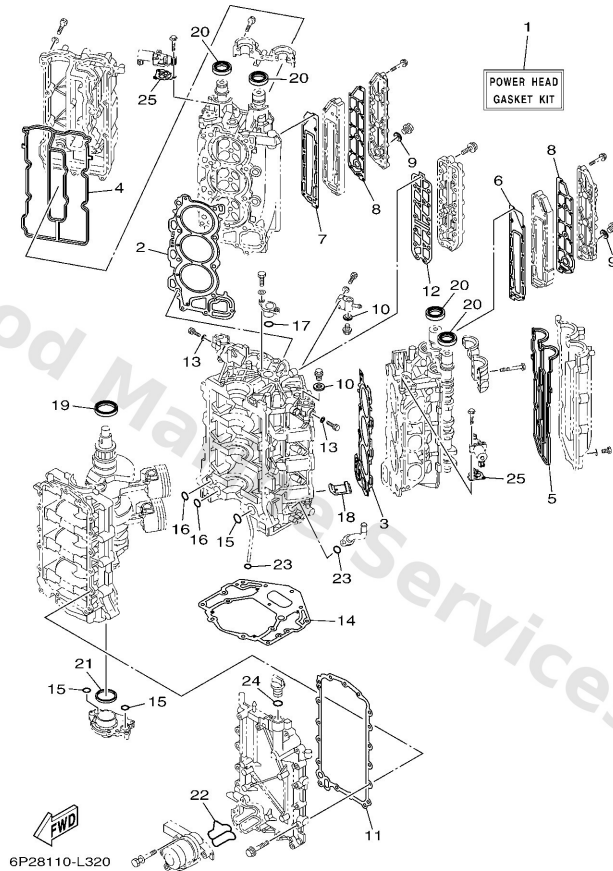
Ref	Part	
31	64E4389100 Brush 1	Buy now
32	9760704310 Screw, pan head(6g8)	Buy now
33	64E4380F00 Holder, brush 2	Buy now
34	64E4389200 Breaker comp. (brush 2)	Buy now
35	6G54386501 O-ring	Buy now
36	9310208M43 Oil seal(6b0)	Buy now
37	64E4380501 Armature assembly	Buy now
38	64E4384310 Screw valve lock	Buy now

Repair Kit 1



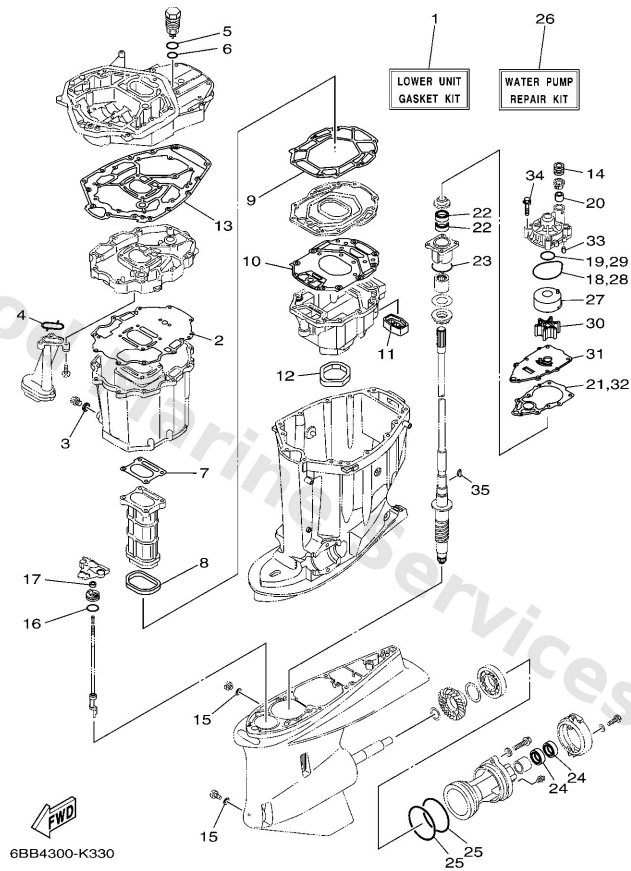
Ref	Part	
1	6P2W000102 Power head gasket kit	Buy now
2	6P21118100 Gasket, cylinder head 1	Buy now
3	6P21118200 Gasket, cylinder head 2	Buy now
4	6P21119300 Gasket, head cover 1	Buy now
5	6P21119400 Gasket, head cover 2	Buy now
6	6P24111200 Gasket, exhaust inner cover	Buy now
7	6P24112200 Gasket, exhaust inner cover	Buy now
8	6P24111400 Gasket, exhaust outer cover	Buy now
9	9043018130 Gasket (1j7)	Buy now
10	9043014115 Gasket (663)	Buy now
11	69J1545100 Gasket, crankcase cover 1	Buy now
12	6P21131800 Gasket, cover	Buy now
13	9043005002 Gasket	Buy now
14	69J1135111 Gasket, cylinder	Buy now
15	9321025552 O-ring (22f)	Buy now

Repair Kit 1



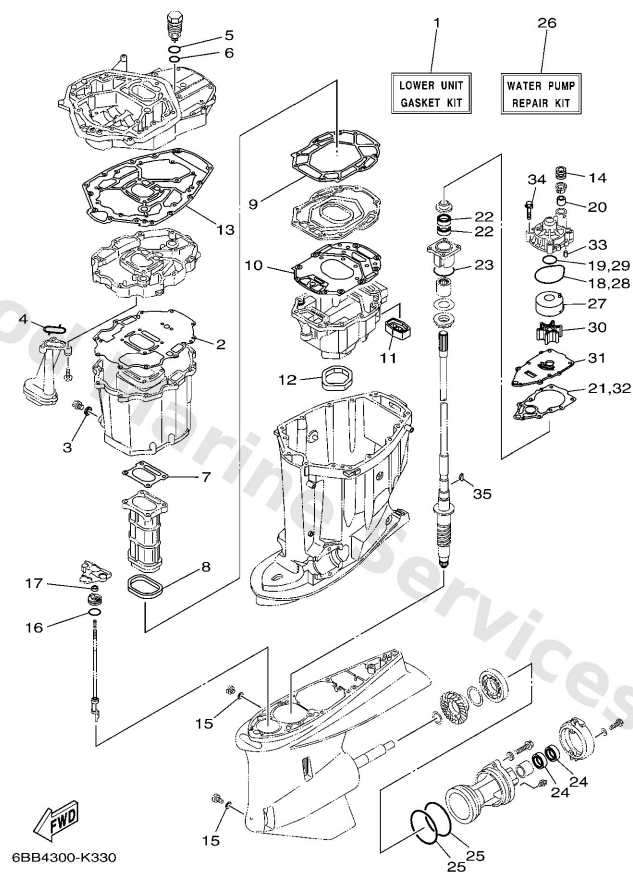
Ref	Part	
16	9321019MJ1 O-ring	Buy now
17	9321025647 O-ring (7or)	Buy now
18	69J1466400 Grommet, water shut	Buy now
19	9310263004 Oil seal	Buy now
20	9310238008 Oil seal	Buy now
21	69J1135500 Seal, cylinder 1	Buy now
22	6P21347700 Gasket	Buy now
23	9321019MJ3 O-ring	Buy now
24	9321024M79 O-ring	Buy now
25	6CB1242F00 Gasket, filter	Buy now

Repair Kit 2



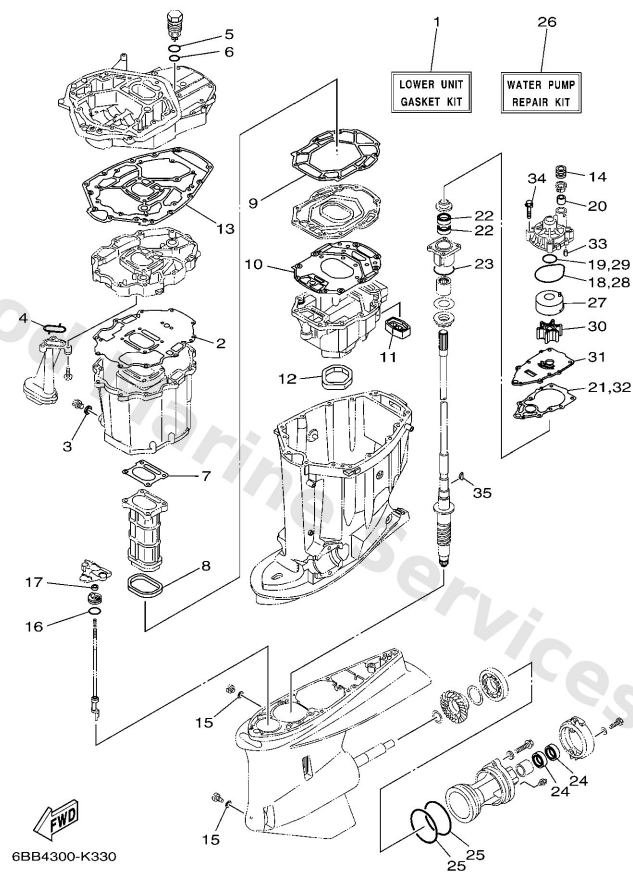
Ref	Part	
1	6P2W000130 Lower unit gasket kit	Buy now
2	69J1531201 Gasket, oil pan	Buy now
3	9043014M09 Gasket	Buy now
4	69J1341500 Seal, oil strainer	Buy now
5	93210347A1 O-ring	Buy now
6	9321028543 O-ring(72f)	Buy now
7	6P24113400 Gasket, exhaust manifold	Buy now
8	69J4113800 Seal, ext. 1	Buy now
9	69J41135A0 Gasket, exhaust manifold	Buy now
10	6S14113600 Gasket, exhaust manifold 4	Buy now
11	69J4512700 Seal	Buy now
12	69J4512300 Gasket, muffler	Buy now
13	69J4511320 Gasket, upper casing	Buy now
14	6E54436600 Damper, water seal 2	Buy now
15	9043008020 Gasket	Buy now

Repair Kit 2



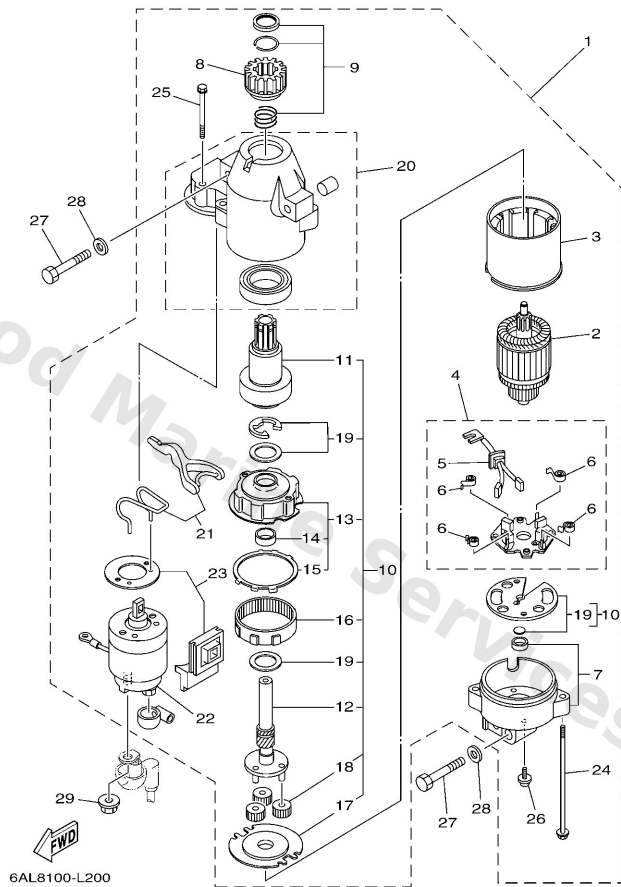
Ref	Part	
16	9321033M49 O-ring(6I5)	Buy now
17	9310609014 Oil seal	Buy now
18	9321086M38 O-ring (6e5)	Buy now
19	9321037160 O-ring (6g8)	Buy now
20	6E54436500 Damper, water seal 1	Buy now
21	60X44315A0 Gasket, water pump	Buy now
22	9310128M16 Oil seal (6e5)	Buy now
23	9321055M14 O-ring (70e)	Buy now
24	9310130002 Oil seal	Buy now
25	9321104384 O-ring (705)	Buy now
26	6P2W007800 Water pump repair kit	Buy now
27	61A4432202 Insert, cartridge	Buy now
30	6E54435201 Impeller	Buy now
31	6P24432300 Outer plate, cartridge	Buy now
33	9360612019 Pin, dowel (614)	Buy now

Repair Kit 2



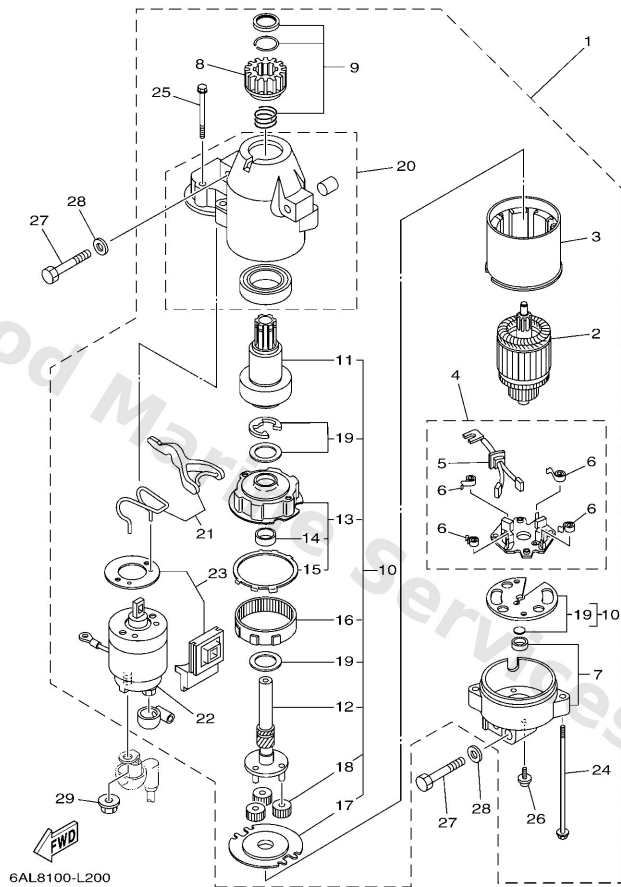
Ref	Part	
34	9011908M14 Bolt, with washer	Buy now
35	9028004M05 Key, woodruff (6e5)	Buy now

Starting Motor



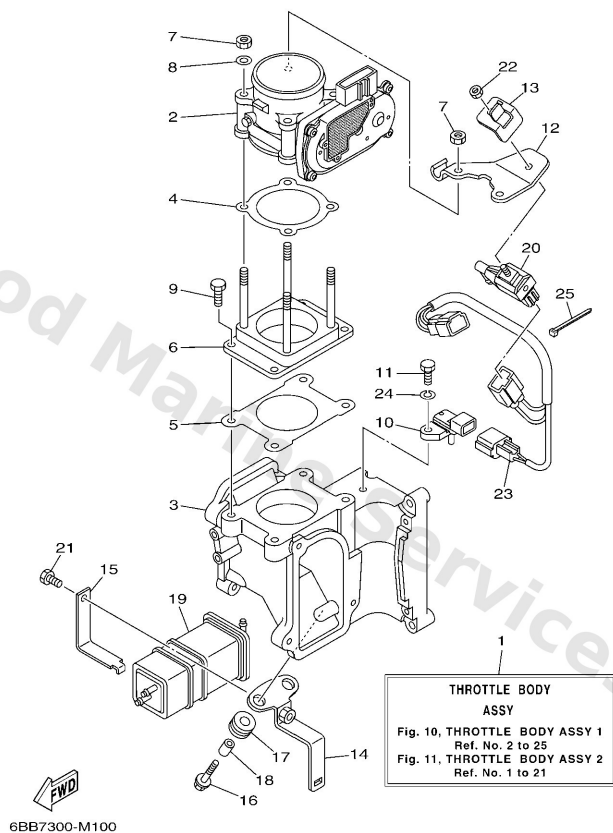
Ref	Part	
1	6BR8180001 Starting motor assembly	Buy now
2	67F8185000 Armature assembly	Buy now
3	67F8181000 Stator assembly	Buy now
4	69J8184000 Brush holder assembly	Buy now
5	69J8180100 Brush set	Buy now
6	67F8181300 Spring, brush	Buy now
7	67F8182000 Rear bracket assembly	Buy now
8	67F8180800 Pinion assembly	Buy now
9	67F8185700 Pinion stopper set	Buy now
10	67F8180700 Gear assembly, starting motor	Buy now
11	67F8183200 Clutch, over run	Buy now
12	67F8183600 Shaft, pinion	Buy now
13	67F8182100 Bracket, center 1	Buy now
14	67F8184100 Bearing	Buy now
15	67F8183R00 Gasket	Buy now

Starting Motor



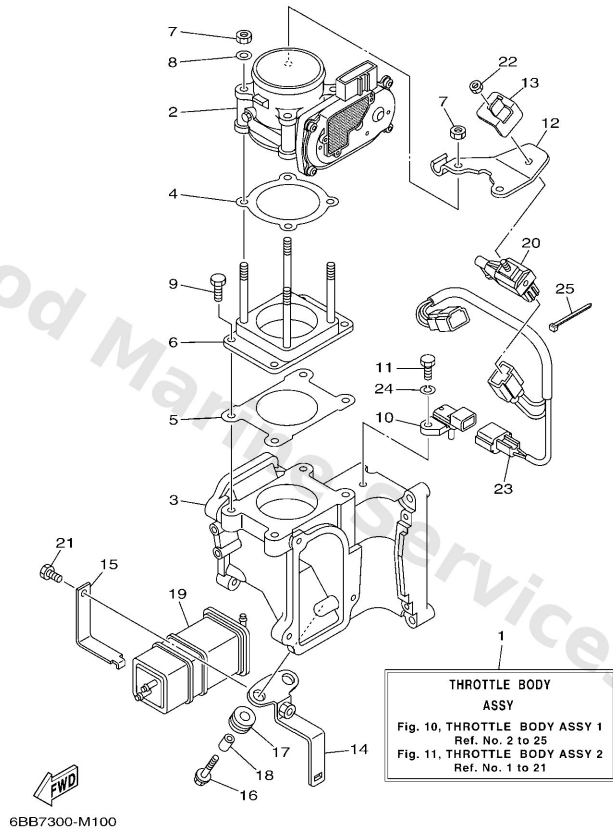
Ref	Part	
16	67F8189100 Gear, ring WITH 67F-8183R-00	Buy now
17	67F8183000 Bracket, center 2	Buy now
18	60V8183T00 Gear, idler	Buy now
19	67F8180900 Washer kit	Buy now
20	69J8184200 Cover	Buy now
21	6C58183900 Lever assembly	Buy now
22	63P8194100 Starter relay assembly	Buy now
23	6C58186900 Cover, dust	Buy now
24	6K78182611 Bolt	Buy now
25	69J8182800 Bolt 2	Buy now
26	67F8184600 Screw	Buy now
27	9701308045 Bolt	Buy now
28	9290308600 Washer, plain (663)	Buy now
29	9017908003 Nut	Buy now

Throttle Body Assy 1



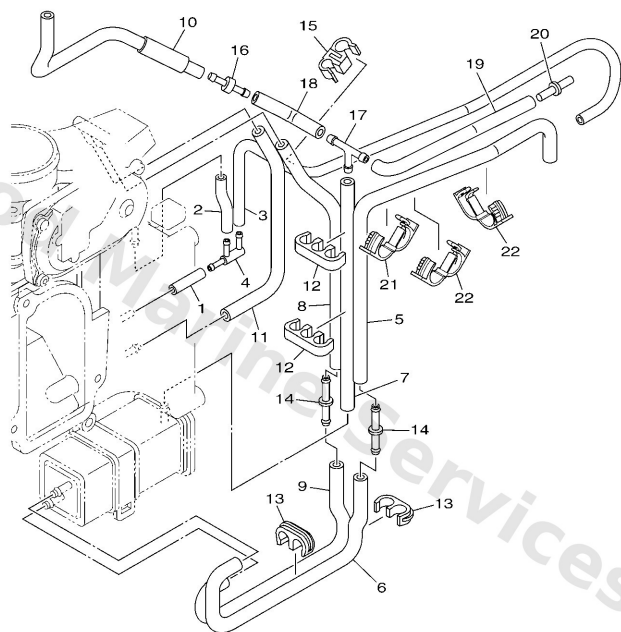
Ref	Part	
1	6BB1375010 Throttle body assembly	Buy now
2	6P21375101 Body, throttle 1	Buy now
3	6BB1371100 Mixing body	Buy now
4	6P21355600 Gasket, manifold	Buy now
5	6P21355700 Gasket	Buy now
6	6P21436000 Throttle damper assembly	Buy now
7	6P21358800 Nut	Buy now
8	6P21357800 Washer	Buy now
9	6P21449600 Bolt	Buy now
10	6P28238000 Sensor, pressure	Buy now
11	6P21357300 Bolt 1	Buy now
12	6P21425500 Plate	Buy now
13	6P21415900 Clip	Buy now
14	6P22134X00 Bracket, canister	Buy now
15	6P22419A00 Holder	Buy now

Throttle Body Assy 1



Ref	Part	
16	9011906M59 Bolt, with washer	Buy now
17	9048010M23 Grommet(6k7)	Buy now
18	9038706289 Collar	Buy now
19	6P22417000 Canister assembly	Buy now
20	6C58612000 Solenoid valve assembly	Buy now
21	6P21357400 Bolt 2	Buy now
22	69J1416400 Nut, holding	Buy now
23	6P28258A00 Extension, wire harness	Buy now
24	68V1435600 Washer, spring	Buy now
25	68V2481H00 Clamp	Buy now

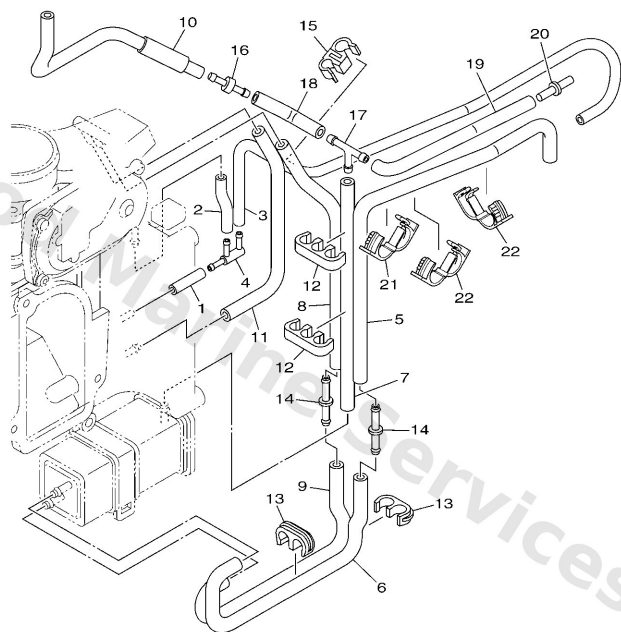
Throttle Body Assy 2



FWD
6BB5300-L100

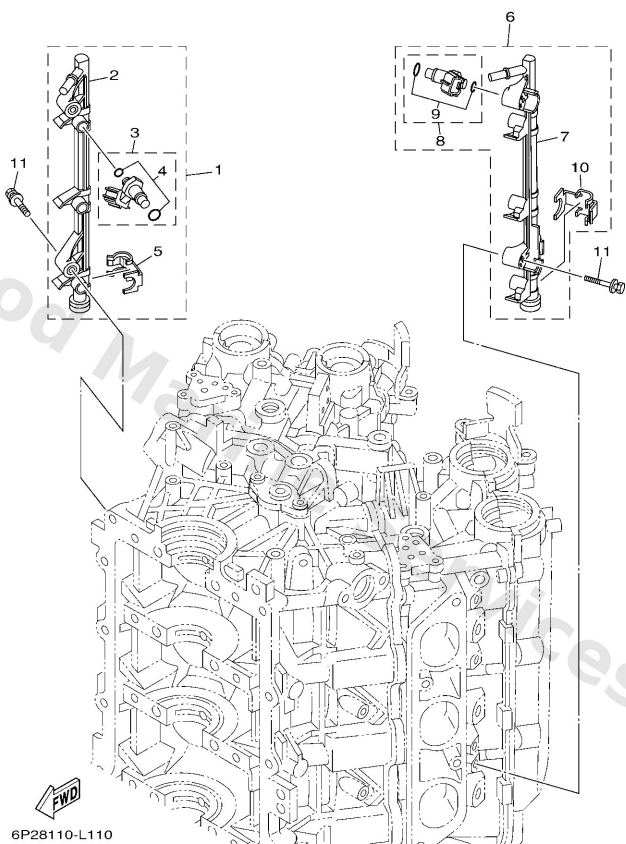
Ref	Part	
1	6P21434900 Pipe	Buy now
2	6P21353300 Hose, vacuum sensing 4	Buy now
3	6P21353210 Hose, vacuum sensing 3	Buy now
4	6P21359500 Joint	Buy now
5	6P21475A10 Pipe 1	Buy now
6	6P21475E00 Pipe 2	Buy now
7	6P21354500 Hose 1	Buy now
8	6P21475F00 Pipe 3	Buy now
9	6P21475G00 Pipe 4	Buy now
10	6P21354600 Hose 2	Buy now
11	6P22416A00 Hose	Buy now
12	6P22413500 Clamp 1	Buy now
13	6P22413600 Clamp 2	Buy now
14	6P21375800 Pipe, joint	Buy now
15	6P22413700 Clamp 3	Buy now

Throttle Body Assy 2



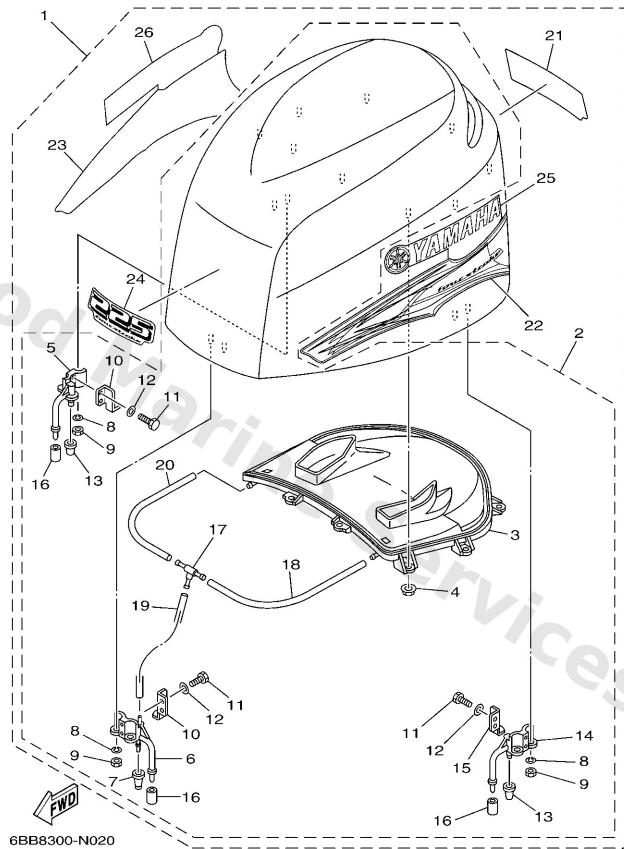
Ref	Part	
16	6E52174400 Breezer	Buy now
17	6882437800 Pipe, joint	Buy now
18	6P21354700 Hose 3	Buy now
19	6P21354810 Hose, air 4	Buy now
20	6P22437600 Pipe, joint 1	Buy now
21	9046418004 Clamp	Buy now

Throttle Body Assy 3



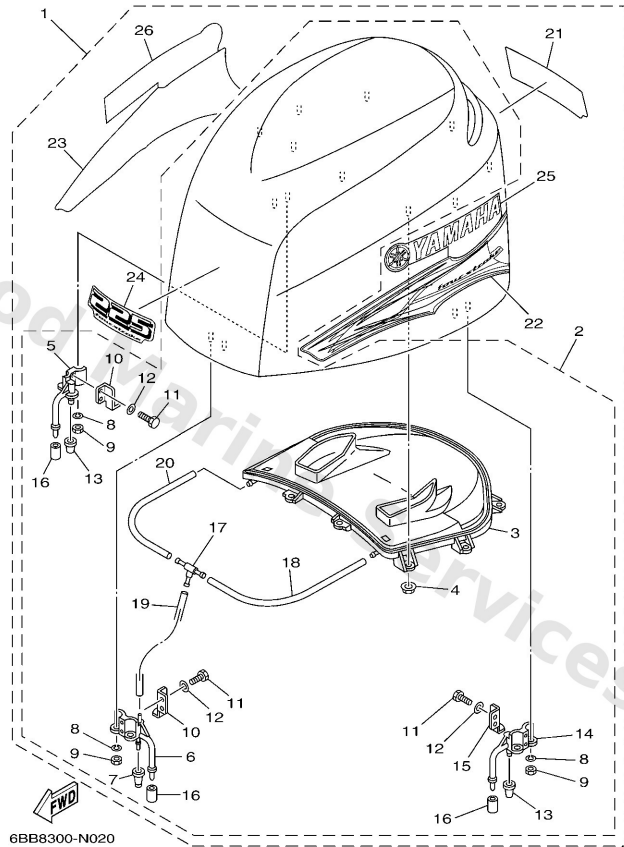
Ref	Part	
1	6P21316010 Delivery pipe assembly 1	Buy now
2	6P21316100 Pipe, delivery 1	Buy now
3	6P21376110 Injector	Buy now
4	6C51410B00 Packing kit	Buy now
5	6P21357700 Clip	Buy now
6	6P21317010 Delivery pipe assembly 2	Buy now
7	6P21317100 Pipe, delivery 2	Buy now
11	9011906122 Bolt, with washer	Buy now

Top Cowling



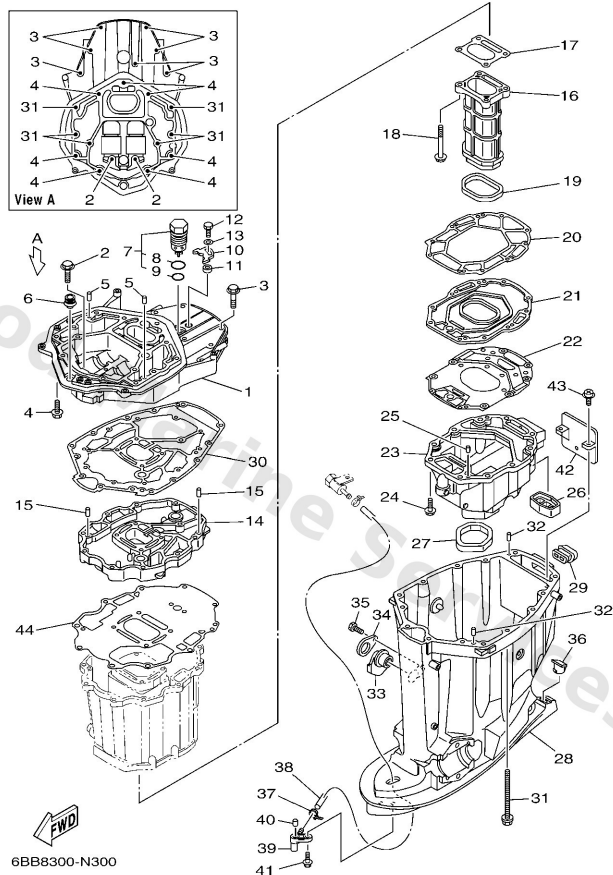
Ref	Part	
1	6BB4261000 Top cowling assembly	Buy now
2	6P24261A00 Top cowling w/o graphics	Buy now
3	6P24261300 Molding, air duct	Buy now
4	9017906M28 Nut(63v)	Buy now
5	68F4264701 Holder, clamp band	Buy now
6	69J4264701 Holder, clamp band	Buy now
7	69J4266300 Damper 2	Buy now
8	9299006100 Washer(6a1)	Buy now
9	9538006600 Nut(661)	Buy now
10	60V4265101 Hook	Buy now
11	9709506016 Bolt, hexagon deep recess	Buy now
12	9299506600 Washer, plain (646)	Buy now
13	68F4266300 Damper 2	Buy now
14	68F4264801 Holder, clamp band	Buy now
15	60V4265200 Hook	Buy now

Top Cowling



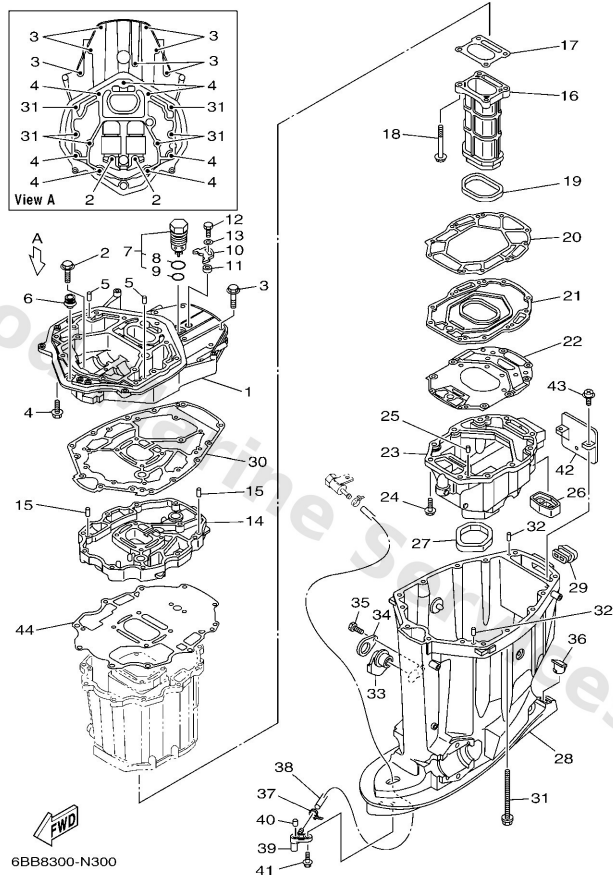
Ref	Part	
16	67F1344800 Cap	Buy now
17	69J2437800 Pipe, joint 4	Buy now
18	9044511M27 Hose (I700)	Buy now
19	9044511699 Hose (I800)	Buy now
20	9044511182 Hose (I370)	Buy now
21	6BB4267800 Graphic, rear	Buy now
22	6BB4267500 Graphic, side 1	Buy now
23	6BB4267600 Graphic, side 2	Buy now
24	6BB4267700 Graphic, front	Buy now
25	6BB4268100 Mark, cowling	Buy now
26	6BB4268200 Mark, cowling	Buy now

Upper Casing



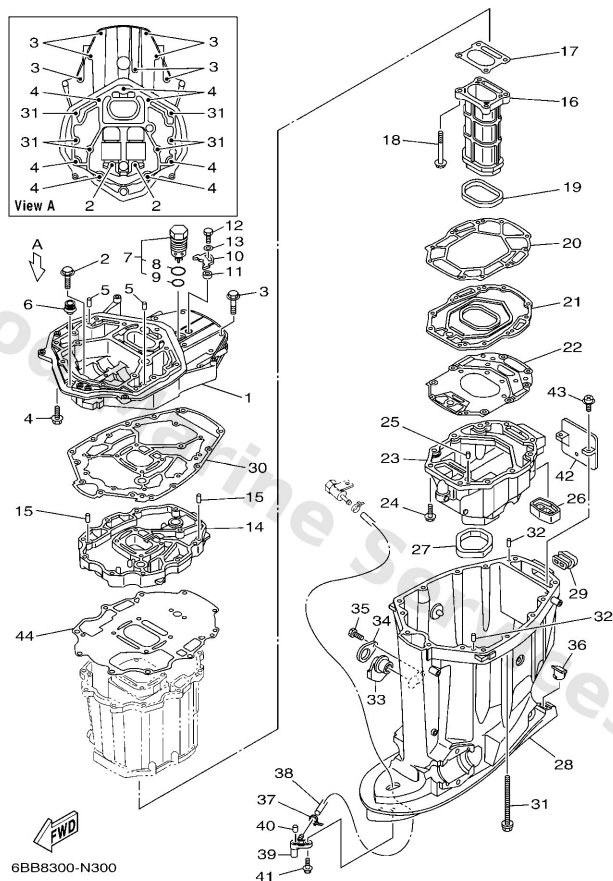
Ref	Part	
1	69J4113710CA Guide, exhaust	Buy now
2	9011908102 Bolt, with washer	Buy now
3	9757510545 Bolt, hexagon w/w deep recess	Buy now
4	9757510535 Bolt, hexagon w/w deep recess	Buy now
5	9360816M16 Pin, dowel(6t4)	Buy now
6	6E54272400 Grommet	Buy now
7	6AW1137110 Pressure control valve assembly	Buy now
8	93210347A1 O-ring	Buy now
9	9321028543 O-ring(72f)	Buy now
10	69J1223300 Plate, guide stopper 1	Buy now
11	9038706037 Collar 8121444900	Buy now
12	9709506020 Bolt(7u8)	Buy now
13	9299506600 Washer, plain (646)	Buy now
14	69J4113111CA Manifold, ext. 1	Buy now
16	69J41132209S Manifold, exhaust	Buy now

Upper Casing



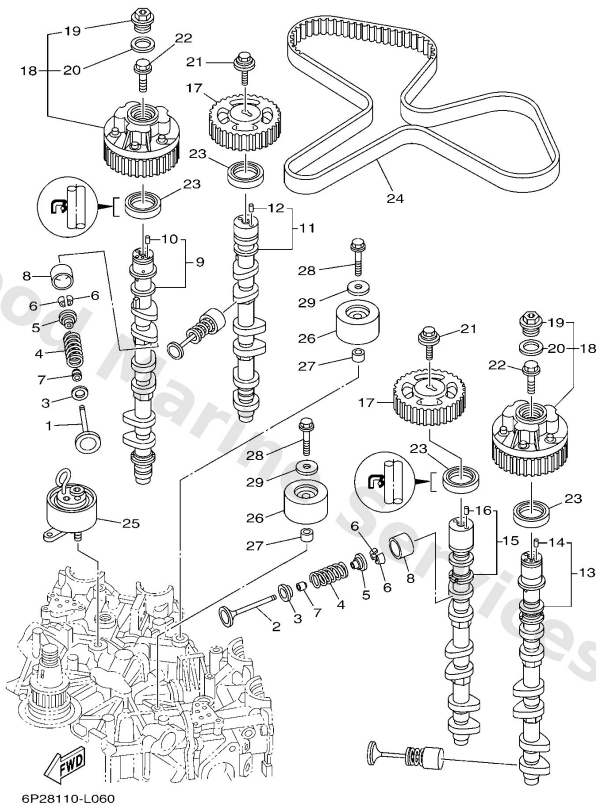
Ref	Part	
17	6P24113400 Gasket, exhaust manifold	Buy now
18	9757508590 Bolt, hexagon w/w deep recess	Buy now
19	69J4113800 Seal, ext. 1	Buy now
20	69J41135A0 Gasket, exhaust manifold	Buy now
21	69J45181109S Plate	Buy now
22	6S14113600 Gasket, exhaust manifold 4	Buy now
23	6BB14711009S Muffler 1	Buy now
24	9757508535 Bolt(70w)	Buy now
25	9360619M23 Pin, dowel	Buy now
26	69J4512700 Seal	Buy now
27	69J4512300 Gasket, muffler	Buy now
28	6BB45111008D Casing, upper	Buy now
29	69J4276900 Seal, rubber	Buy now
30	69J4511320 Gasket, upper casing	Buy now
31	9011910007 Bolt, with washer	Buy now

Upper Casing



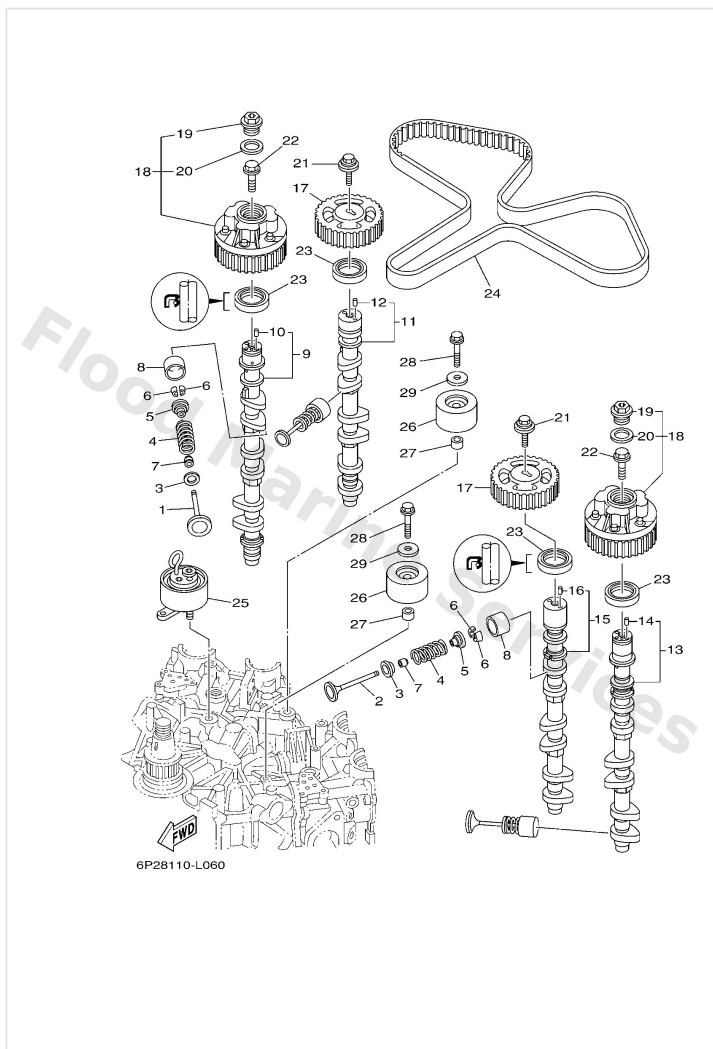
Ref	Part	
33	6BB1531600 Damper 1	Buy now
34	6BB4515201 Cover, upper casing 2	Buy now
35	9709506012 Bolt(gh1)	Buy now
36	61A4515500 Cap	Buy now
37	9046511M10 Clamp	Buy now
38	9044507012 Hose (I1457)	Buy now
39	66K4537800 Nipple, hose	Buy now
40	9360612019 Pin, dowel (614)	Buy now
41	9011906M17 Bolt, with washer	Buy now
42	69J1462401 Cover, exhaust	Buy now
43	9798006216 Screw, with washer(6h2)	Buy now
44	69J1531201 Gasket, oil pan	Buy now

Valve



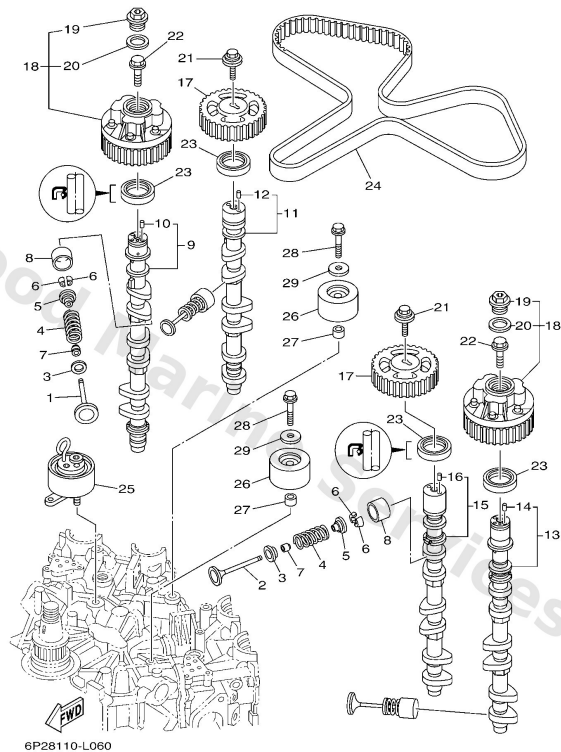
Ref	Part	
1	6P21211110 Valve, intake	Buy now
2	6P21212110 Valve, exhaust	Buy now
3	K0FA374300 Seat, valve spring	Buy now
4	6CB1211300 Spring, valve inner	Buy now
5	K0FA374100 Retainer, valve spring	Buy now
6	K0FA374200 Lock, valve spring retainer	Buy now
7	51Y1211900 Seal, valve stem	Buy now
8	K0FA375100 Lifter, valve (3.000) UR	Buy now
8	K0FA375110 Lifter, valve (3.025) UR	Buy now
8	K0FA375120 Lifter, valve (3.050) UR	Buy now
8	K0FA375130 Lifter, valve (3.075) UR	Buy now
8	K0FA375140 Lifter, valve (3.100) UR	Buy now
8	K0FA375150 Lifter, valve (3.122) UR	Buy now
8	K0FA375160 Lifter, valve (3.142) UR	Buy now
8	K0FA375170 Lifter, valve (3.162) UR	Buy now

Valve



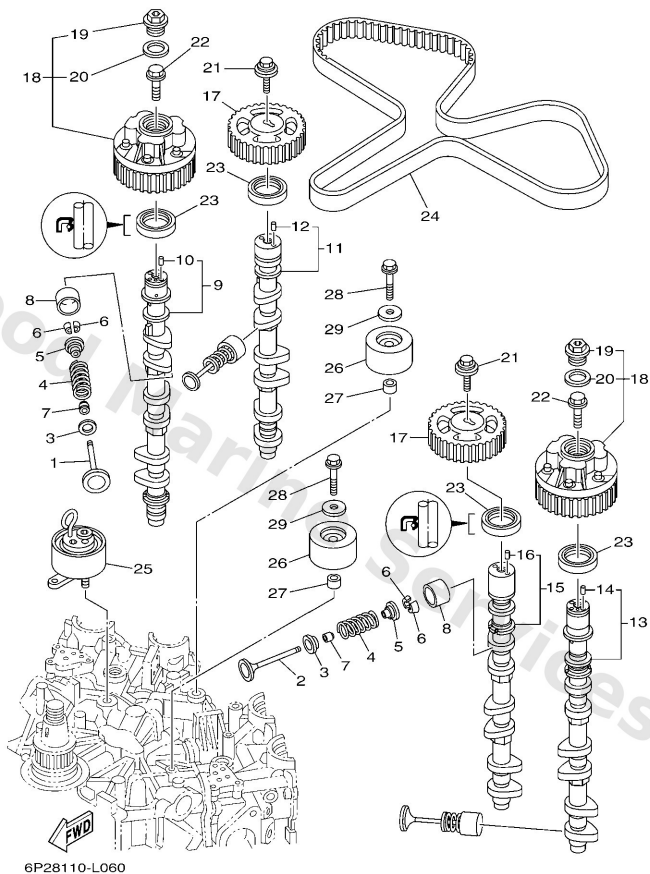
Ref	Part	
8	K0FA375180 Lifter, valve (3.182) UR	Buy now
8	K0FA375190 Lifter, valve (3.202) UR	Buy now
8	K0FA3751A0 Lifter, valve (3.222) UR	Buy now
8	K0FA3751B0 Lifter, valve (3.242) UR	Buy now
8	K0FA3751C0 Lifter, valve (3.262) UR	Buy now
8	K0FA3751D0 Lifter, valve (3.282) UR	Buy now
8	K0FA3751E0 Lifter, valve (3.302) UR	Buy now
8	K0FA3751F0 Lifter, valve (3.322) UR	Buy now
8	K0FA3751G0 Lifter, valve (3.342) UR	Buy now
8	K0FA3751H0 Lifter, valve (3.362) UR	Buy now
8	K0FA3751J0 Lifter, valve (3.382) UR	Buy now
8	K0FA3751K0 Lifter, valve (3.402) UR	Buy now
8	K0FA3751L0 Lifter, valve (3.422) UR	Buy now
8	K0FA3751M0 Lifter, valve (3.442) UR	Buy now
8	K0FA3751N0 Lifter, valve (3.462) UR	Buy now

Valve



Ref	Part	
8	K0FA3751P0 Lifter, valve (3.482) UR	Buy now
8	K0FA3751R0 Lifter, valve (3.502) UR	Buy now
8	K0FA3751S0 Lifter, valve (3.522) UR	Buy now
8	K0FA3751T0 Lifter, valve (3.542) UR	Buy now
8	K0FA375300 Lifter, valve (3.562) UR	Buy now
8	K0FA375310 Lifter, valve (3.582) UR	Buy now
8	K0FA375320 Lifter, valve (3.602) UR	Buy now
8	K0FA375330 Lifter, valve (3.625) UR	Buy now
8	K0FA375340 Lifter, valve (3.650) UR	Buy now
8	K0FA375350 Lifter, valve (3.675) UR	Buy now
8	K0FA375360 Lifter, valve (3.700) UR	Buy now
8	K0FA375370 Lifter, valve (3.725) UR	Buy now
9	6P21217110 Camshaft 1	Buy now
10	9360510108 Pin, dowel (8g8)	Buy now
11	6P21218110 Camshaft 2	Buy now

Valve



6P28110-L060

Ref	Part	
13	6P21217210 Camshaft 3	Buy now
15	6P21218210 Camshaft 4	Buy now
17	6P21153701 Gear, driven 2	Buy now
18	6P21264520 Pulley assembly 1	Buy now
19	6P21262300 Bolt	Buy now
20	6P21266300 Gasket	Buy now
21	9011910050 Bolt, with washer	Buy now
22	6P21261500 Bolt	Buy now
23	9310238008 Oil seal	Buy now
24	6P24624101 Belt	Buy now
25	6P21159001 Tensioner assembly	Buy now
26	6P21551200 Gear, idler 1	Buy now
27	9953014016 Pin, dowel	Buy now
28	9011910M07 Bolt (6f5)	Buy now
29	9020110M01 Washer, plate(6m7)	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.