



Yamaha F250NCB2 2022

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

Authorised Yamaha Dealers



Contents

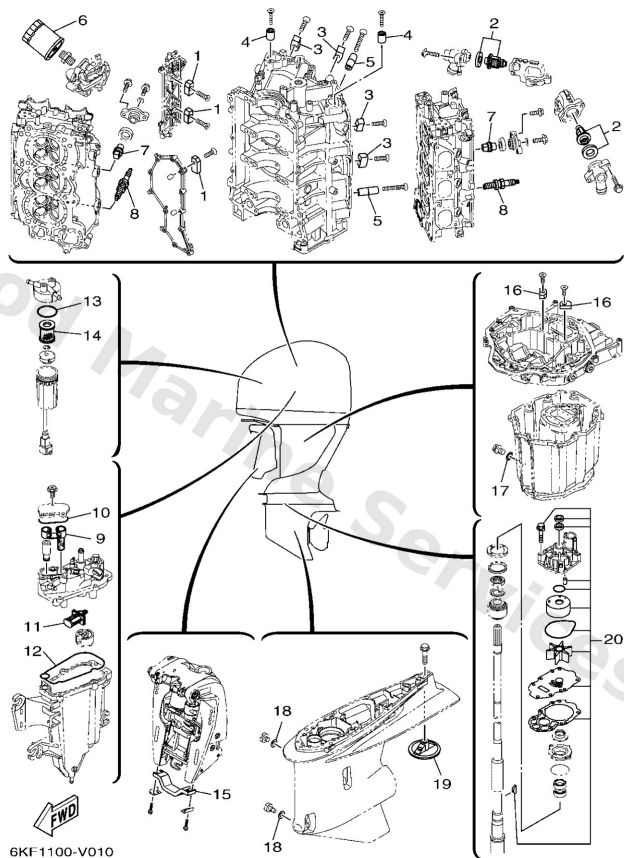
SCHEDULED SERVICE PARTS	4
BOTTOM COWLING 1	6
BOTTOM COWLING 2	9
BOTTOM COWLING 3	11
BRACKET 1	12
BRACKET 2	15
BRACKET 3	17
CONTROL	19
CRANKSHAFT & PISTON	21
CYLINDER & CRANKCASE 1	23
CYLINDER & CRANKCASE 2	26
CYLINDER & CRANKCASE 3	29
CYLINDER & CRANKCASE 4	30
ELECTRICAL 1	32
ELECTRICAL 2	35
ELECTRICAL 3	36
ELECTRICAL 4	39
ELECTRICAL 5	41
ELECTRICAL 6	42
FUEL 1	43
FUEL 2	46
FUEL INJECTION PUMP 1	47
FUEL INJECTION PUMP 2	50
GENERATOR	52
INTAKE 1	54
INTAKE 2	56
LOWER CASING & DRIVE 1	59
LOWER CASING & DRIVE 2	67
OIL PAN	69
OPTIONAL PARTS 1	71
OPTIONAL PARTS 2	72
OPTIONAL PARTS 3	73
OPTIONAL PARTS 4	81
OPTIONAL PARTS 5	89
OPTIONAL PARTS 6	91
OPTIONAL PARTS 7	94
POWER TRIM & TILT ASSY 1	95
POWER TRIM & TILT ASSY 2	101
REPAIR KIT 1	103
REPAIR KIT 2	105
STARTING MOTOR	108
STEERING GUIDE	110
THROTTLE BODY ASSY 1	111
THROTTLE BODY ASSY 2	112

TOP COWLING 113

UPPER CASING 116

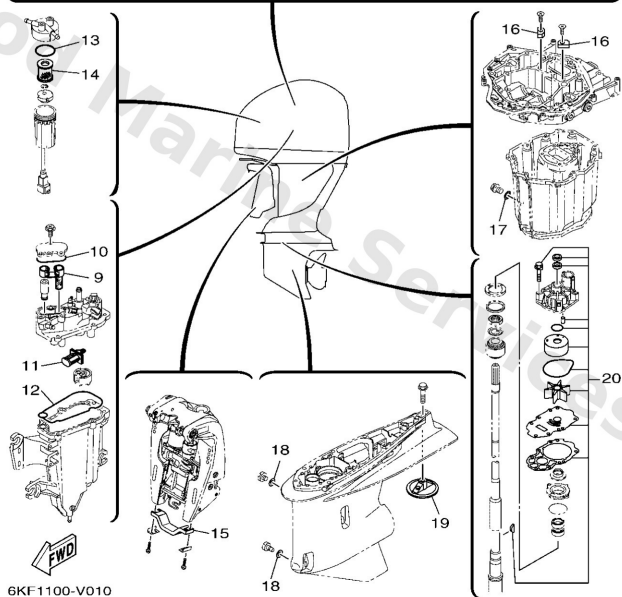
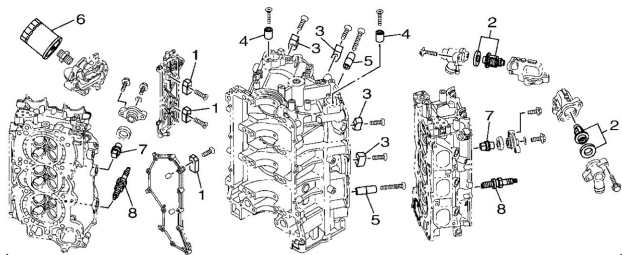
VALVE 119

Scheduled Service Parts



Ref	Part	
1	63P1132501 Anode	Buy now
2	6CE1241100 Thermostat	Buy now
3	6AW1132P00 Anode 5	Buy now
4	68T1132500 Anode	Buy now
5	6AW1132N01 Anode 4	Buy now
6	N261344003 Element assembly, oil cleaner	Buy now
7	67F1132501 Anode	Buy now
8	9470200400 Plug, spark (lfr6a-11)	Buy now
9	6CB2450101 Filter, fuel	Buy now
10	6CB1301600 O-ring	Buy now
11	63P1391500 Filter	Buy now
12	6CB1498400 Gasket, float chamber	Buy now
13	6P32456400 Gasket	Buy now
14	6P32456302 Element, filter (with tag)	Buy now
15	6G54525102 Anode	Buy now

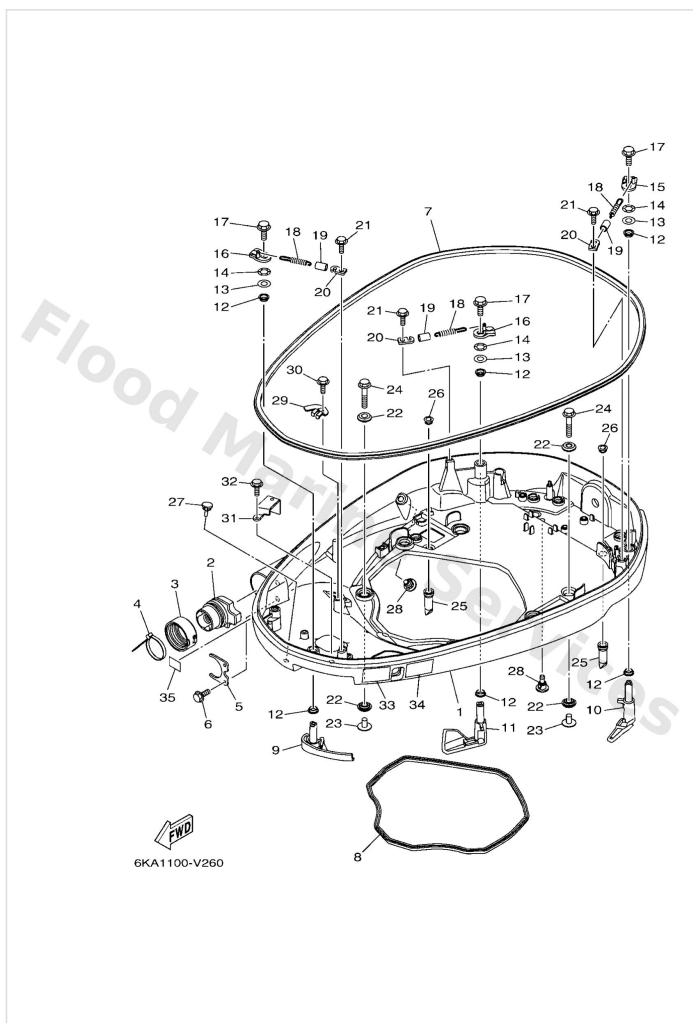
Scheduled Service Parts



6KF1100-V010

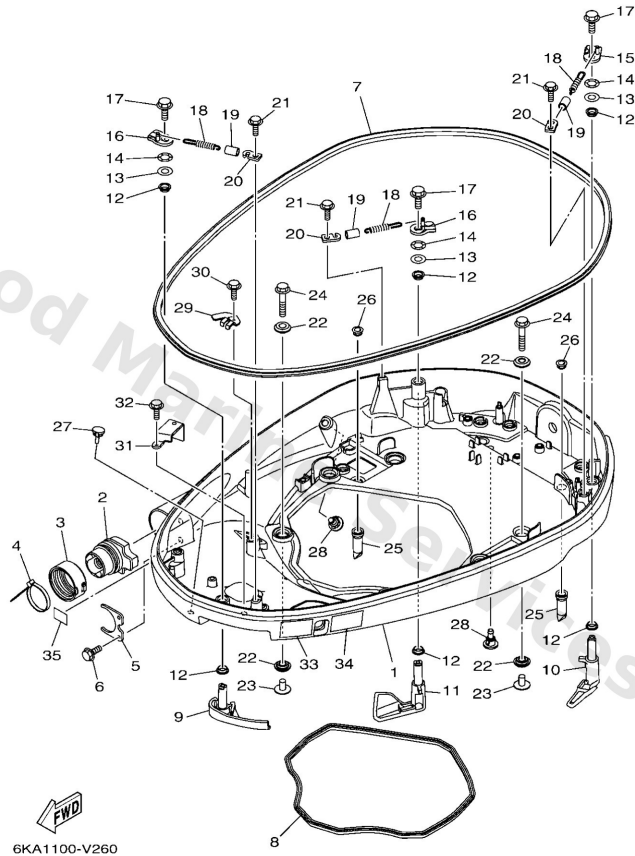
Ref	Part	
16	63P1132511 Anode	Buy now
17	9043014M09 Gasket	Buy now
18	9043008003 Gasket	Buy now
19	6CE4537300 Anode	Buy now
20	6CEW007802 Water pump repair kit	Buy now

Bottom Cowling 1



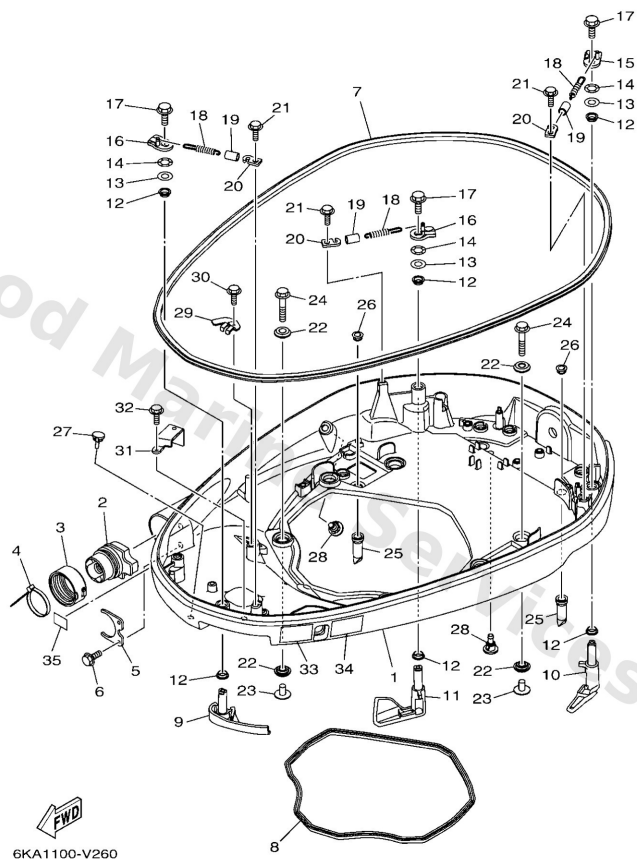
Ref	Part	
1	6KA42710008D Bottom cowling assembly GRAY	Buy now
1	6KA4271000CE Bottom cowling assembly WHITE	Buy now
2	6KA4272501 Grommet	Buy now
3	68F4275300 Fastner AP	Buy now
4	9046420258 Clamp AP	Buy now
5	6CB4276100 Stopper	Buy now
6	95D9506014 Bolt, flange deep recess	Buy now
7	6KA4261500 Seal	Buy now
8	6CB4271601 Rubber seal 1	Buy now
9	6KA42815008D Lever, clamp 1 GRAY	Buy now
9	6KA4281500CE Lever, clamp 1 WHITE	Buy now
10	6KA42816008D Lever, clamp 2 GRAY	Buy now
10	6KA4281600CE Lever, clamp 2 WHITE	Buy now
11	6KA42817008D Lever, clamp 3 GRAY	Buy now
11	6KA4281700CE Lever, clamp 3 WHITE	Buy now

Bottom Cowling 1



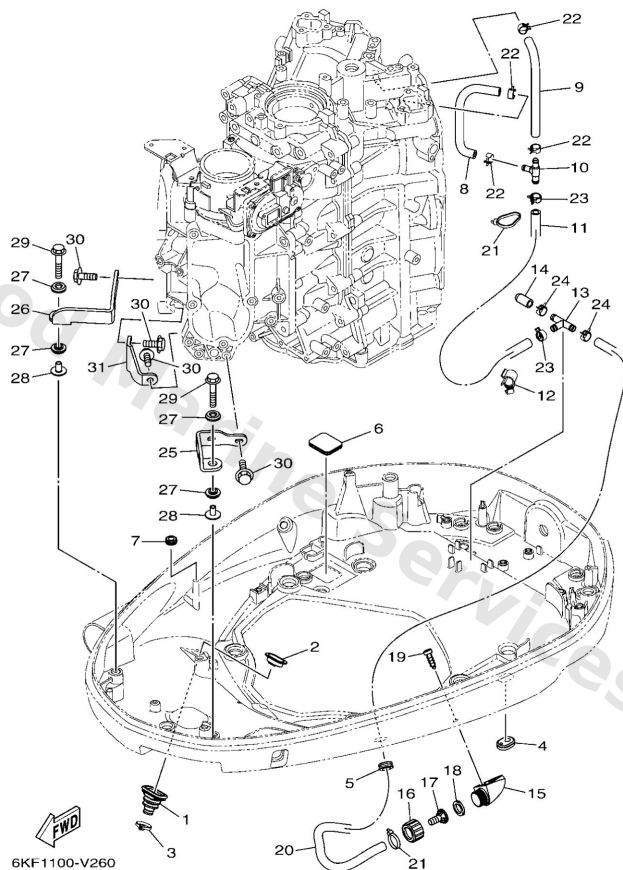
Ref	Part	
12	9038615M73 Bush(6l2)	Buy now
13	90201156j2 Washer, plate(j41)	Buy now
14	9020615M18 Washer, wave(6l2)	Buy now
15	6CB4281800 Lever, clamp	Buy now
16	6CB4281900 Lever, clamp	Buy now
17	95D9508012 Bolt, flange deep recess	Buy now
18	9050622001 Spring, tension	Buy now
19	9044515M03 Hose (l23)	Buy now
20	66T4314400 Hook, spring	Buy now
21	95D9506012 Bolt, flange deep recess	Buy now
22	9048022M81 Grommet	Buy now
23	9038708M37 Coller (6e5)	Buy now
24	9011908187 Bolt, with washer	Buy now
25	6DA4271701 Rubber, seal 2	Buy now
26	6DA4238400 Seal, cap	Buy now

Bottom Cowling 1



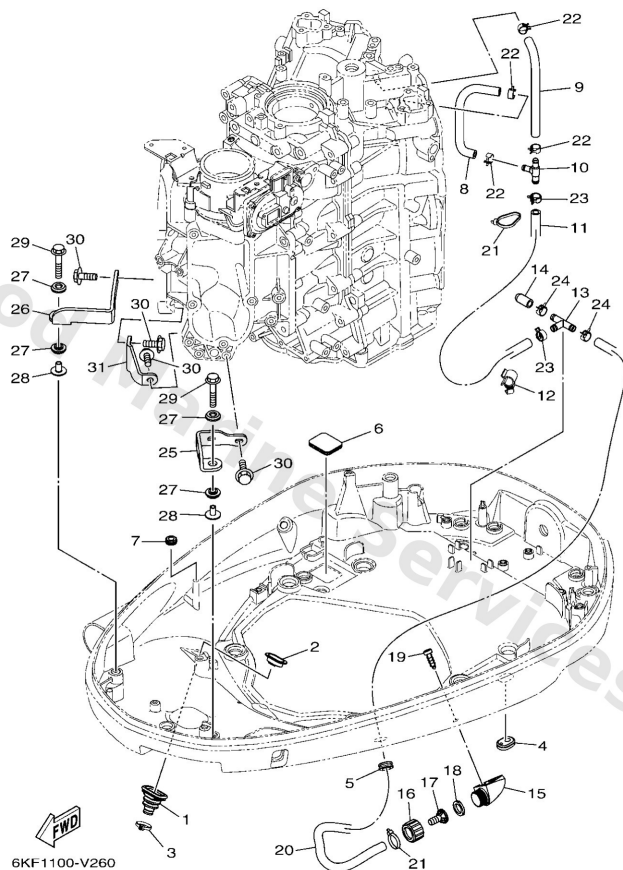
Ref	Part	
27	6H44274801 Grommet	Buy now
28	6P24439100 Nipple, hose	Buy now
29	6KA4276600 Bracket 2	Buy now
31	6CB4275600 Stay, clamp	Buy now
33	6EE4279440 Label, warning (general)	Buy now
34	6EE4279450 Label, warning (general)	Buy now
35	6AH8199600 Mark	Buy now

Bottom Cowling 2



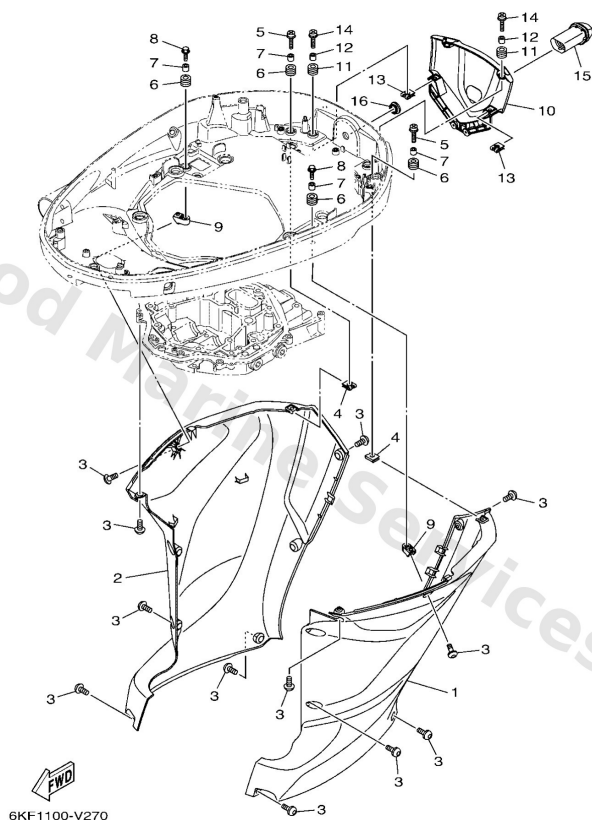
Ref	Part	
1	6BG4272401 Grommet	Buy now
2	6BG4238400 Seal, cap	Buy now
3	9046511M10 Clamp	Buy now
4	6KA4272700 Grommet	Buy now
5	9048019031 Grommet(75v)	Buy now
6	6KF4388500 Grommet	Buy now
7	9048013163 Grommet (1e5)	Buy now
8	6CB2431500 Pipe 5	Buy now
9	9044514021 Hose	Buy now
10	6AW4216900 Joint	Buy now
11	6KA1358200 Pipe	Buy now
12	9046416017 Clamp	Buy now
13	9041310001 Way 3	Buy now
14	6KA1358700 Cap, joint	Buy now
15	6AW1257200 Adapter	Buy now

Bottom Cowling 2



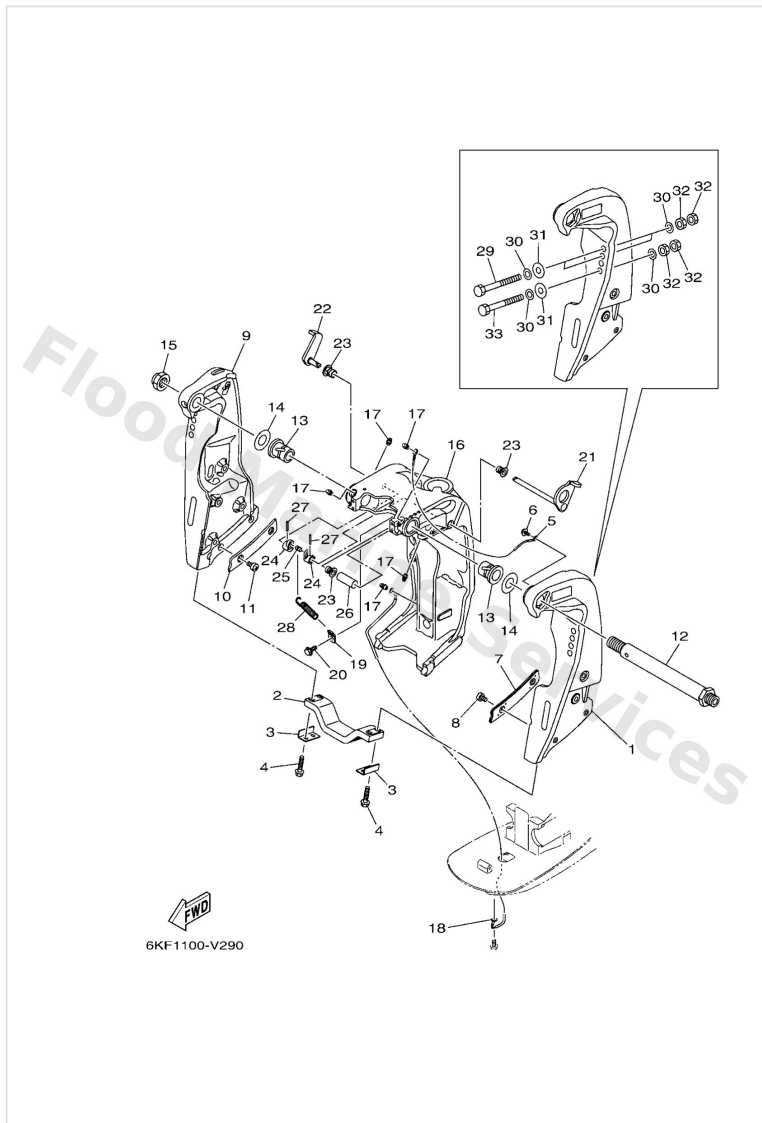
Ref	Part	
16	6R31258100 Joint, hose 1	Buy now
17	6AW1258200 Joint, hose 2	Buy now
18	6R31258300 Gasket, hose joint	Buy now
19	9778060520 Screw, tapping(6k8)	Buy now
20	6KA4254100 Pipe 1	Buy now
22	90467130A5 Clip	Buy now
23	90467140A8 Clip	Buy now
24	90467140A9 Clip	Buy now
25	6CB4264300 Plate, clamp	Buy now
26	6CB4264400 Plate, clamp 2	Buy now
27	9048014029 Grommet	Buy now
28	9038706M03 Collar (676)	Buy now
29	9011906291 Bolt, with washer	Buy now
30	9010506039 Bolt, flange	Buy now
31	6CB4274400 Stay	Buy now

Bottom Cowling 3



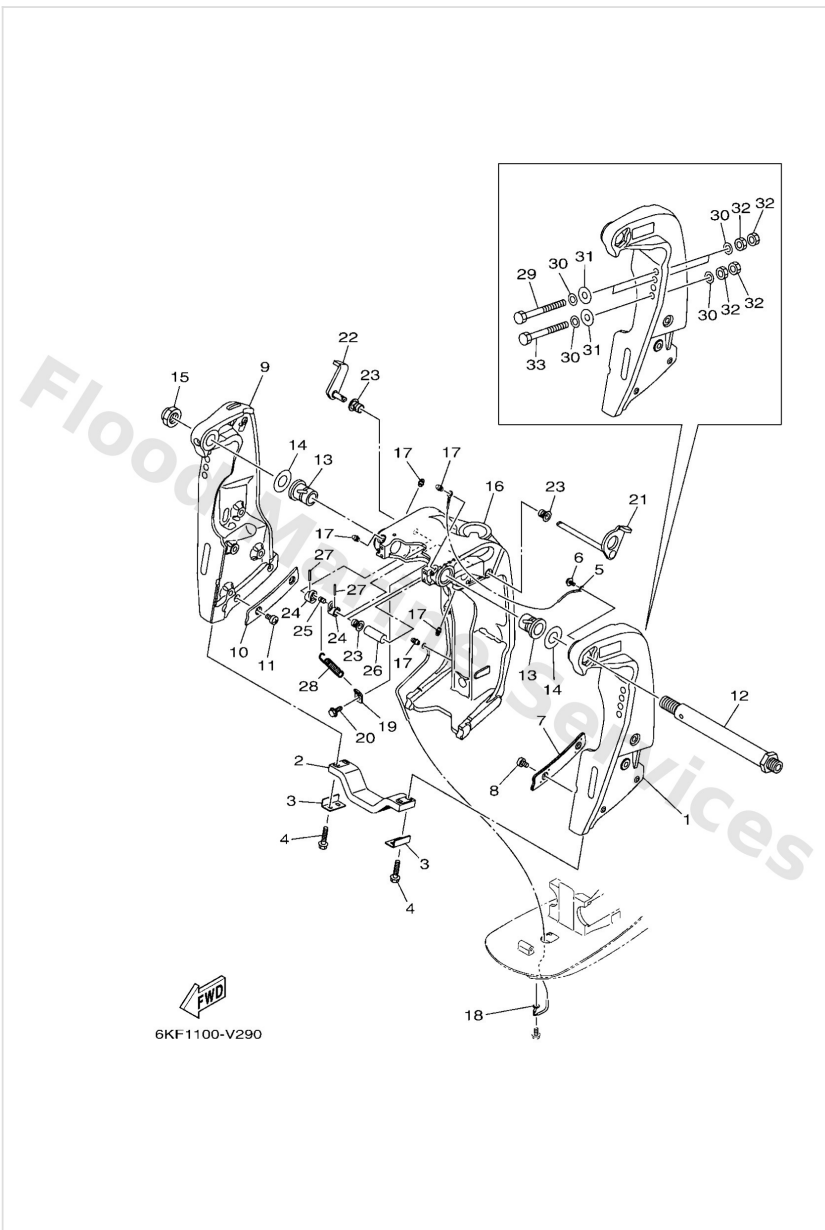
Ref	Part	
1	6KF42740008D Apron complete 1 GRAY	Buy now
1	6KF4274000CE Apron complete 1 WHITE	Buy now
2	6KF42770008D Apron complete 2 GRAY	Buy now
2	6KF4277000CE Apron complete 2 WHITE	Buy now
3	9011106144 Bolt,hex. socket button	Buy now
4	90183061A8 Nut, spring	Buy now
5	9015906053 Screw, with washer	Buy now
6	9048013M24 Grommet (6e9)	Buy now
7	9038706M43 Coller (6e9)	Buy now
8	9010906M80 Bolt	Buy now
9	6CE42774A0 Stay, apron 1	Buy now
10	6KA42723008D Cover, bottom GRAY	Buy now
10	6KA4272300CE Cover, bottom WHITE	Buy now
15	6KA4276900 Seal, rubber	Buy now
16	6764272600 Grommet 3	Buy now

Bracket 1



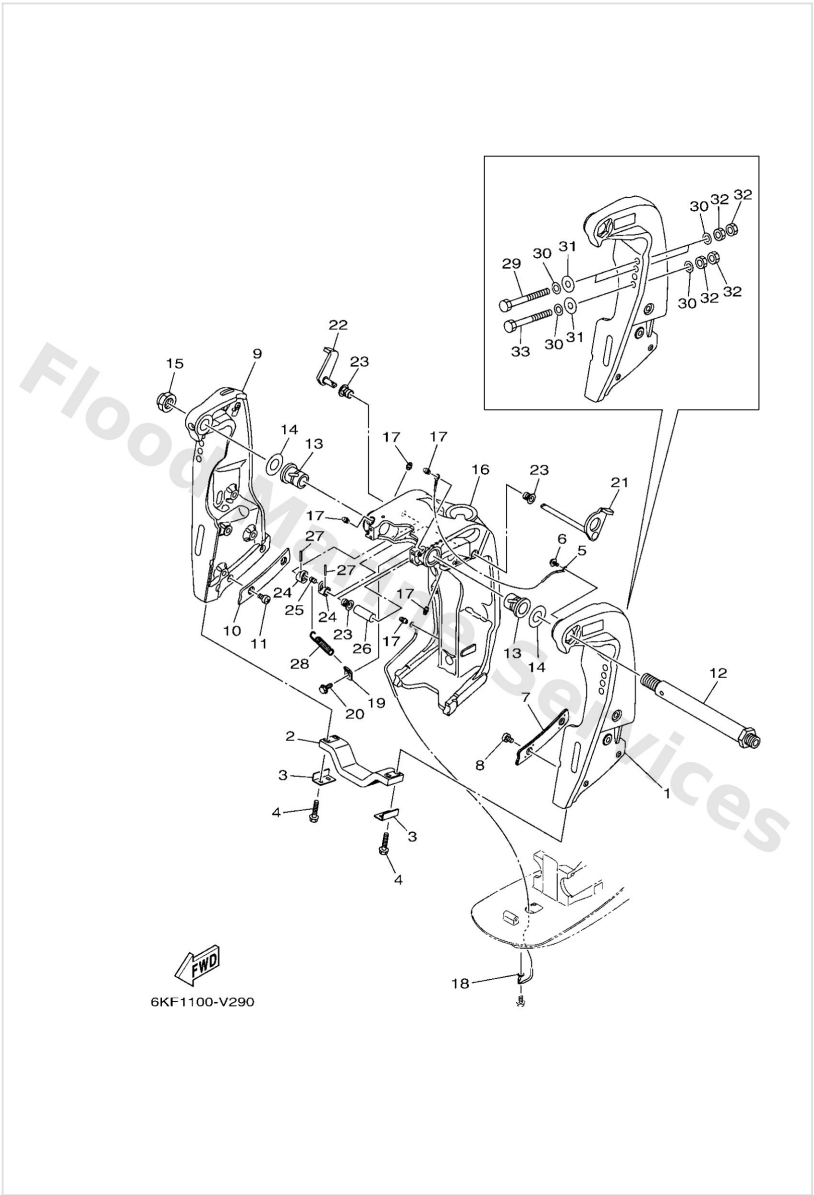
Ref	Part	
1	69J43111038D Bracket, clamp 1 GRAY	Buy now
1	69J4311103CE Bracket, clamp 1 WHITE	Buy now
2	6G54525102 Anode	Buy now
3	6G54452600 Plate	Buy now
4	97E9506525 Bolt, hexagon w/w deep recess	Buy now
5	6E58214800 Wire, lead 5	Buy now
6	9798506212 Screw, with washer(6h3)	Buy now
7	61A4313201 Washer, friction	Buy now
8	9788506010 Screw pan head	Buy now
9	69J43112038D Bracket, clamp 2 GRAY	Buy now
9	69J4311203CE Bracket, clamp 2 WHITE	Buy now
10	61A4313301 Washer,friction	Buy now
12	6R34313100 Bolt, clamp bracket	Buy now
13	9038625M31 Bushing (6e5)	Buy now
14	9020126M59 Washer, plate (6e5)	Buy now

Bracket 1



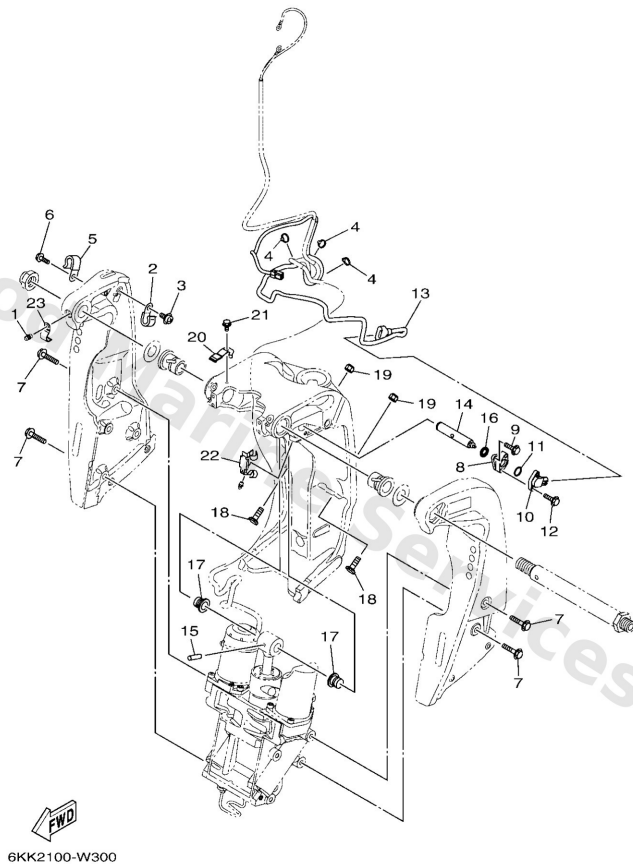
Ref	Part	
15	9018522M11 Nut, self-locking	Buy now
16	6KF43311008D Bracket, swivel 1 GRAY	Buy now
16	6KF4331100CE Bracket, swivel 1 WHITE	Buy now
17	9370006002 Nipple, grease	Buy now
18	6KA8214700 Wire, lead 5	Buy now
19	6G54314400 Hook, spring	Buy now
20	97D9506010 Bolt, hexagon deep recess	Buy now
21	61A4318101 Lever, tilt stop 1	Buy now
22	6G54318502 Lever, tilt stop 2	Buy now
23	9038610M16 Bushing (688)	Buy now
24	6G54314800 Collar, distance	Buy now
25	9024906M19 Pin(6e5)	Buy now
26	9038710M05 Collar(6e5)	Buy now
27	9169030020 Pin, spring (6h4)	Buy now
28	9050616003 Spring, tension	Buy now

Bracket 1



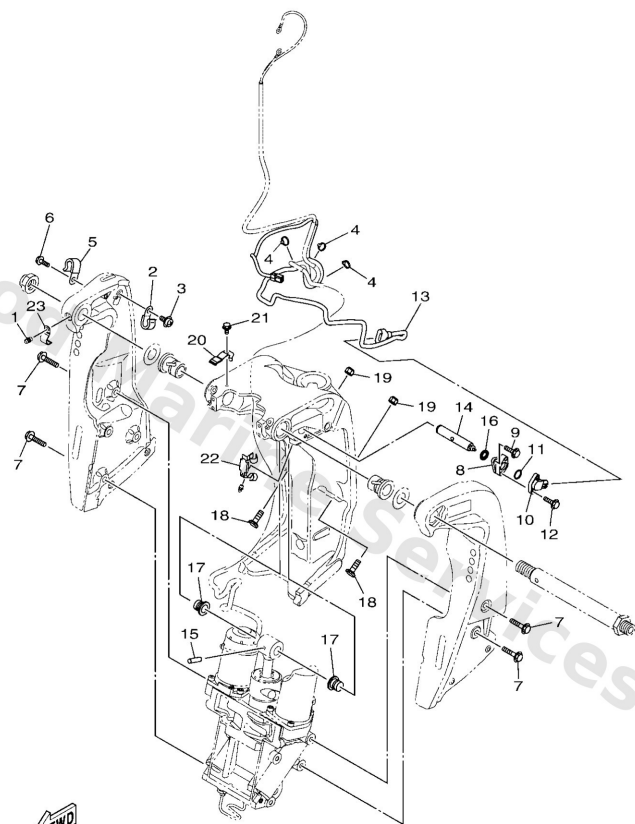
Ref	Part	
29	9010112065 Bolt (l:130mm)	Buy now
30	9020113M01 Washer, plate(6e5)	Buy now
31	9020112426 Washe, plate(663)	Buy now
32	9538012600 Nut (707)	Buy now
33	9010112066 Bolt (l:150mm)	Buy now

Bracket 2



Ref	Part	
1	9370006002 Nipple, grease	Buy now
2	9046508M83 Clamp	Buy now
3	9798506212 Screw, with washer(6h3)	Buy now
4	9046511M10 Clamp	Buy now
6	9758506510 Bolt, with washer	Buy now
7	9011910024 Bolt, with washer	Buy now
8	6KA4382A00 Adaptor 1	Buy now
9	9759505516 Bolt, with washer	Buy now
10	6GR8588700 Sensor angle	Buy now
11	9321017MF9 O-ring(6u1)	Buy now
13	6KF8255300 Extension, wire lead	Buy now
14	6KA4312600 Pin, upper shock mount	Buy now
15	9169060022 Pin, spring	Buy now
16	9321006ME6 O-ring	Buy now
17	9038618M14 Bushing (6e5)	Buy now

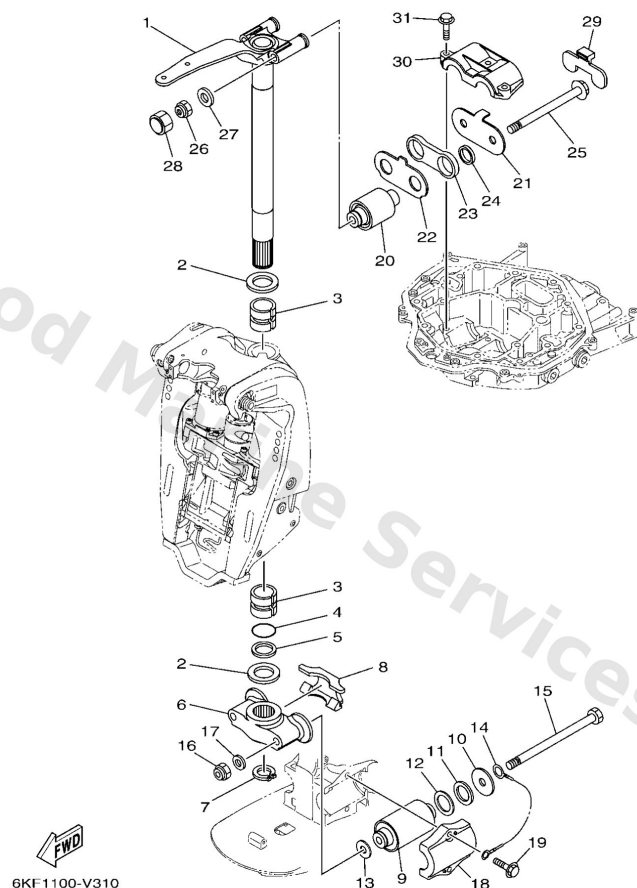
Bracket 2



6KK2100-W300

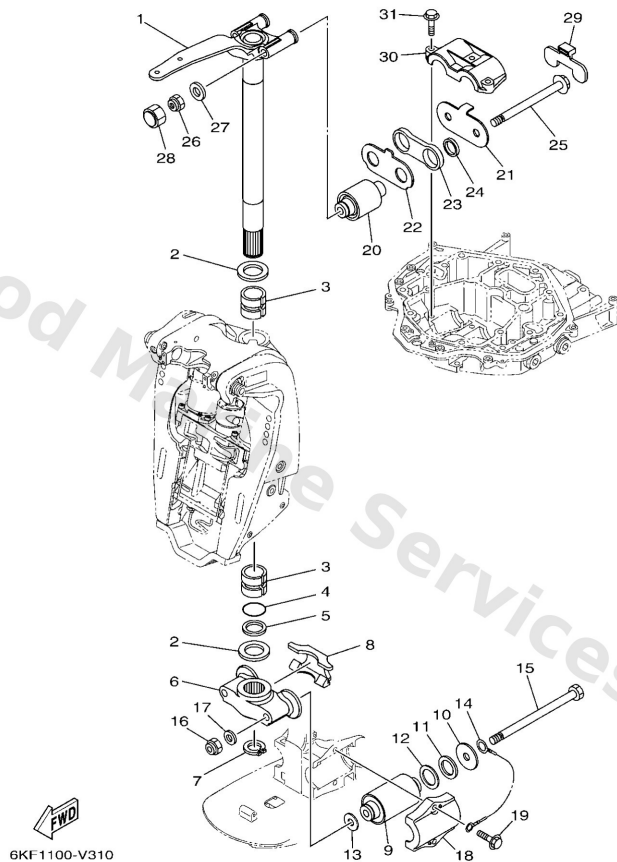
Ref	Part	
18	6AW4337600 Bolt, thrust receiver	Buy now
19	9578010300 Nut, nylon (6e5)	Buy now
20	6KF4282900 Plate, clamp 2	Buy now
22	6KF4282800 Plate, clamp	Buy now
23	9046208104 Clamp	Buy now

Bracket 3



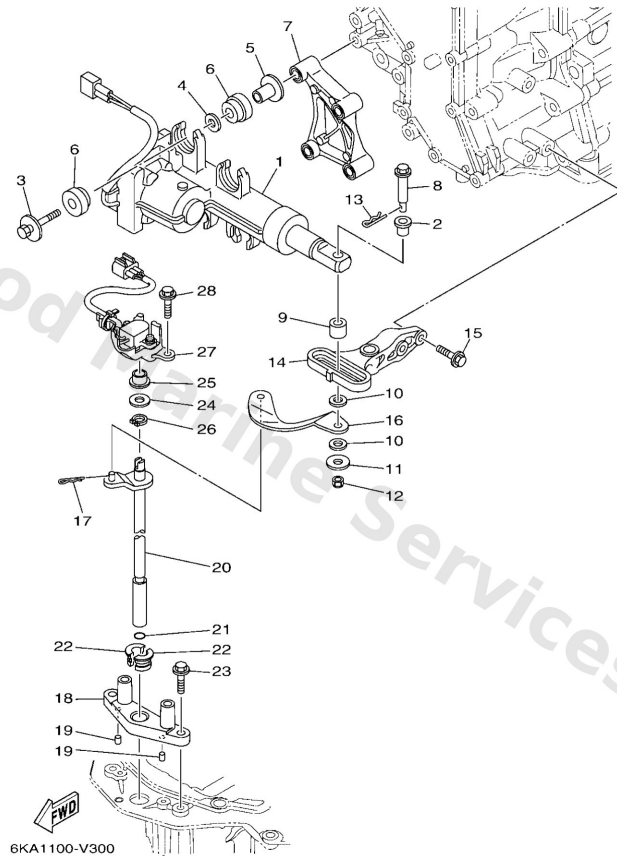
Ref	Part	
1	6CE42510008D Steering bracket assembly GRAY	Buy now
1	6CE4251000CE Steering bracket assembly WHITE	Buy now
2	9020140M00 Washer, plate(61a)	Buy now
3	9038639M89 Bush(61a)	Buy now
4	9321035321 O-ring (3m7)	Buy now
5	9020240M47 Washer, plate(61a)	Buy now
6	6CE4455100CA Housing, lower mount rubber 1	Buy now
7	9341037M04 Circlip (6e5)	Buy now
8	6CE4457400 Stopper, lower mount rubber	Buy now
9	6KA4455500 Mount damper, lower side	Buy now
10	9020116032 Washer, plate	Buy now
11	9020232M19 Washer, plate (6e5)	Buy now
12	9020135008 Washer, plate	Buy now
13	9020115M58 Washer, plate (6e5)	Buy now
14	6AW8214900 Wire, lead 3	Buy now

Bracket 3



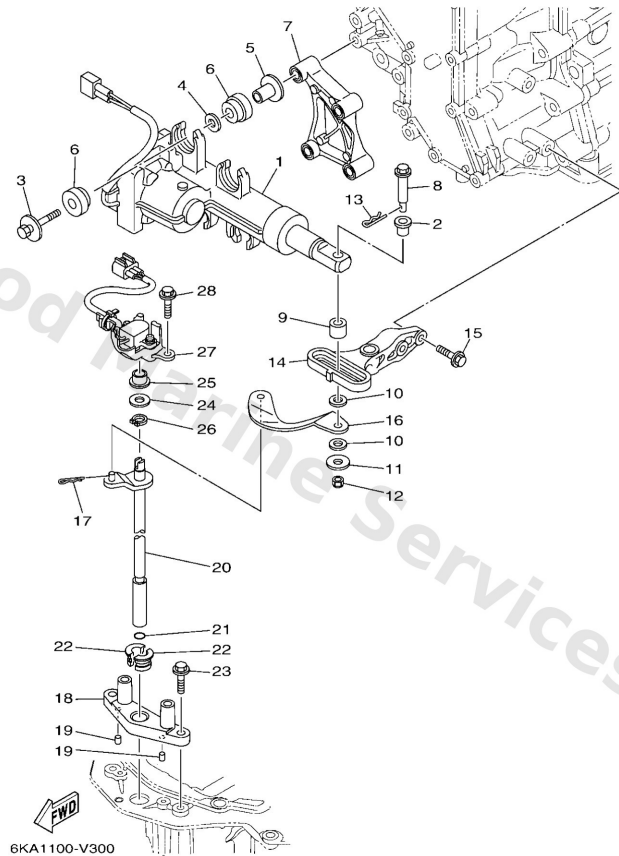
Ref	Part	
15	9010114004 Bolt	Buy now
16	9018514M00 Nut, self-locking(61a)	Buy now
17	9299514600 Washer (6e5)	Buy now
18	6AW4455200CA Housing, lower mount rubber 2	Buy now
19	9011910024 Bolt, with washer	Buy now
20	6CE4451400 Mount damper, upper side	Buy now
21	6CE4452600 Plate	Buy now
22	6CE4453600 Plate 2	Buy now
23	6CE4453201 Stopper, upper mount	Buy now
24	9038728013 Collar	Buy now
25	9010514005 Bolt, flange	Buy now
28	6CE4419401 Cap	Buy now
29	6CE4453300 Damper, upper mount rubber	Buy now
30	6CE4451100 Cover, upper mount	Buy now

Control



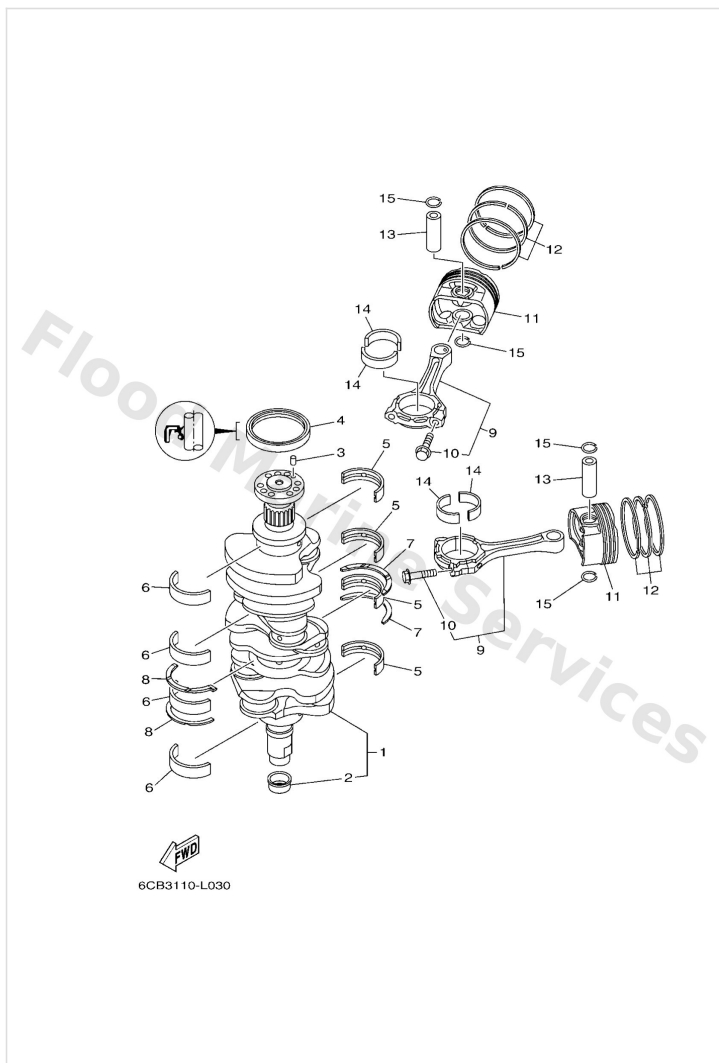
Ref	Part	
1	6ML4820A00 Actuator unit	Buy now
2	9038608008 Bush	Buy now
3	9011908168 Bolt, with washer	Buy now
4	9020112064 Washer, plate	Buy now
5	9038708104 Collar	Buy now
6	6CE8556400 Grommet	Buy now
7	6CE4414220 Joint	Buy now
8	6CE4219510 Pin, joint 1	Buy now
9	6CE4412220 Bushing, shift rod lever	Buy now
10	9020208M41 Washer, plate(6t4)	Buy now
11	9020106068 Washer,plate (6k8)	Buy now
12	9018506M07 Nut, self-locking(6e5)	Buy now
13	9046818008 Clip 620436610000	Buy now
14	6CE4411710 Bracket	Buy now
15	97E7506525 Bolt, hexagon w/w deep recess	Buy now

Control



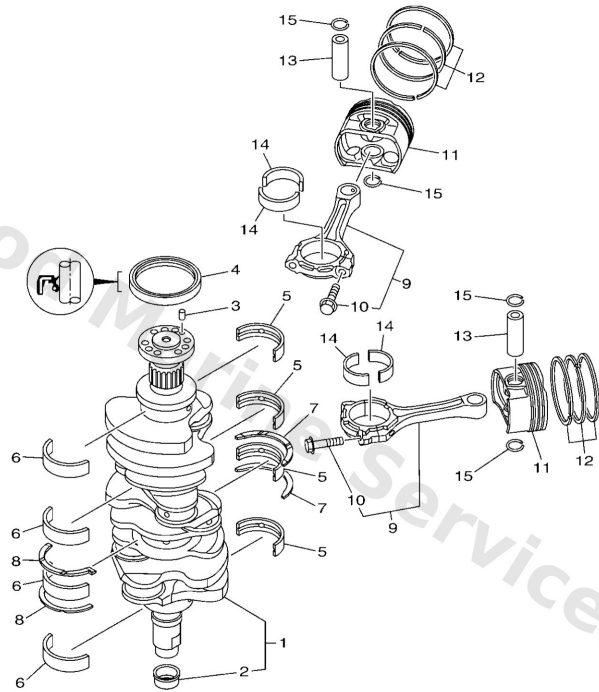
Ref	Part	
16	6CE4412110 Lever, shift rod	Buy now
18	6CE44118A0 Bracket	Buy now
19	9360407M13 Pin, dowel(6I5)	Buy now
20	6JD4412001 Handle gear shift assembly	Buy now
21	9321009165 O-ring	Buy now
22	9038611001 Bush	Buy now
23	95D7506025 Bolt, flange deep recess	Buy now
24	9020111008 Washer, plate	Buy now
25	9038610001 Bush	Buy now
26	9341010082 Circlip	Buy now
27	6CE6830300 Sensor assembly	Buy now

Crankshaft & Piston



Ref	Part	
1	6CB1141000 Crankshaft	Buy now
2	6CB1147800 Collar	Buy now
3	9360612019 Pin, dowel (614)	Buy now
4	9310285008 Oil seal	Buy now
5	6CB1141600 Plane bearing, crankshaft 1 UR PURPLE	Buy now
5	6CB1141610 Plane bearing, crankshaft 1 UR YELLOW	Buy now
5	6CB1141620 Plane bearing, crankshaft 1 UR RED	Buy now
5	6CB1141630 Plane bearing, crankshaft 1 UR GREEN	Buy now
5	6CB1141640 Plane bearing, crankshaft 1 UR BROWN	Buy now
6	6CB1141700 Plane bearing, crankshaft 2 UR PURPLE	Buy now
6	6CB1141710 Plane bearing, crankshaft 2 UR YELLOW	Buy now
6	6CB1141720 Plane bearing, crankshaft 2 UR RED	Buy now
6	6CB1141730 Plane bearing, crankshaft 2 UR GREEN	Buy now
6	6CB1141740 Plane bearing, crankshaft 2 UR BROWN	Buy now
7	6CB1142603 Bearing, thrust 1	Buy now

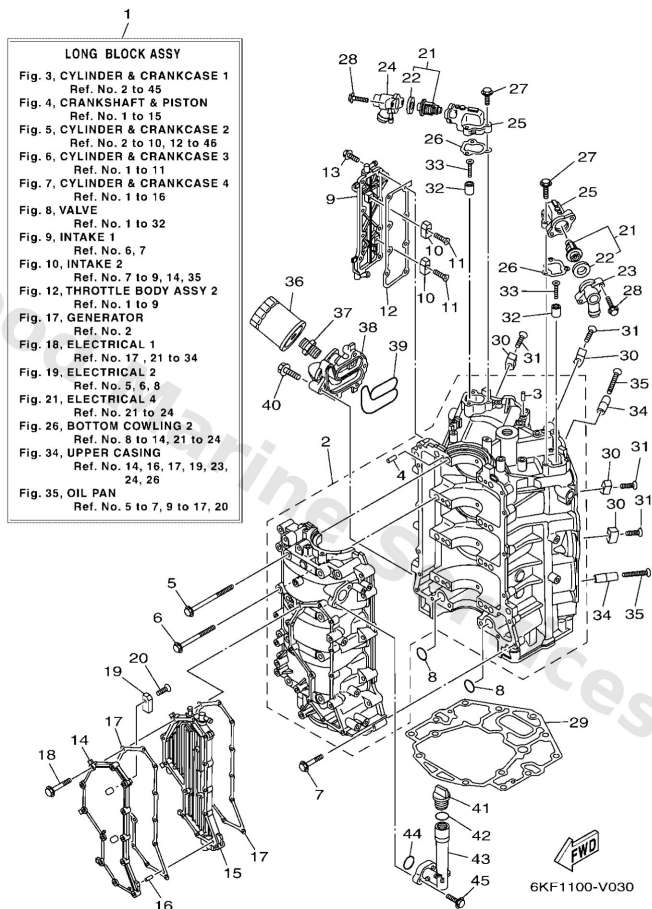
Crankshaft & Piston




6CB3110-L030

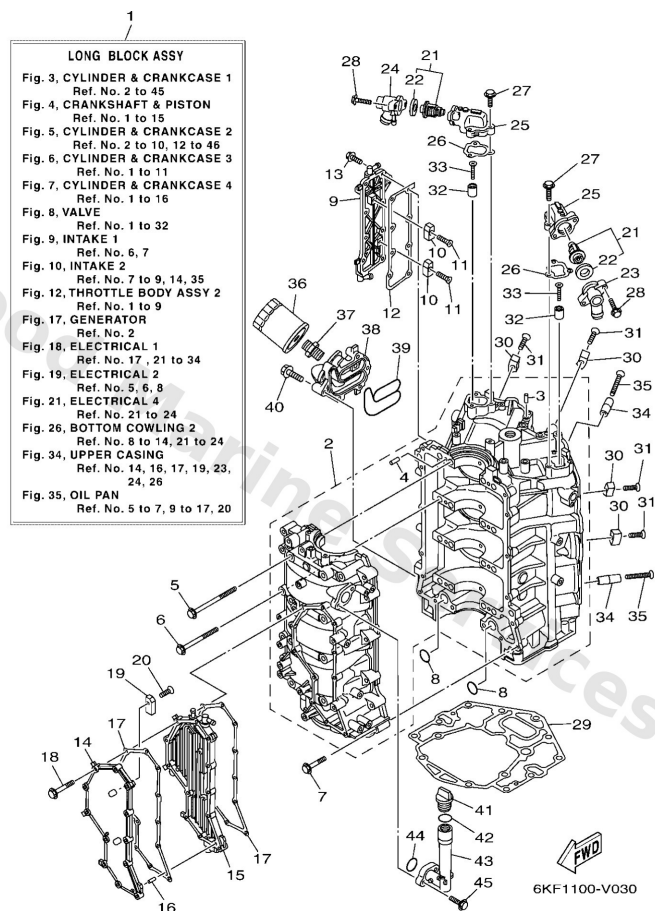
Ref	Part	
8	6CB1142703 Bearing, thrust 2	Buy now
9	6CBW116510 Connecting rod assembly	Buy now
10	63P1165410 Bolt, connecting rod	Buy now
11	6CE1163102 Piston (std)	Buy now
12	6CB1160300 Piston ring set (std)	Buy now
13	6CB1163300 Pin, piston	Buy now
14	6JD1165600 Plane bearing, connecting rod UR BLACK	Buy now
14	6JD1165610 Plane bearing, connecting rod UR PINK	Buy now
14	6JD1165620 Plane bearing, connecting rod UR RED	Buy now
15	K0FA323300 Ring, hole snap	Buy now

Cylinder & Crankcase 1



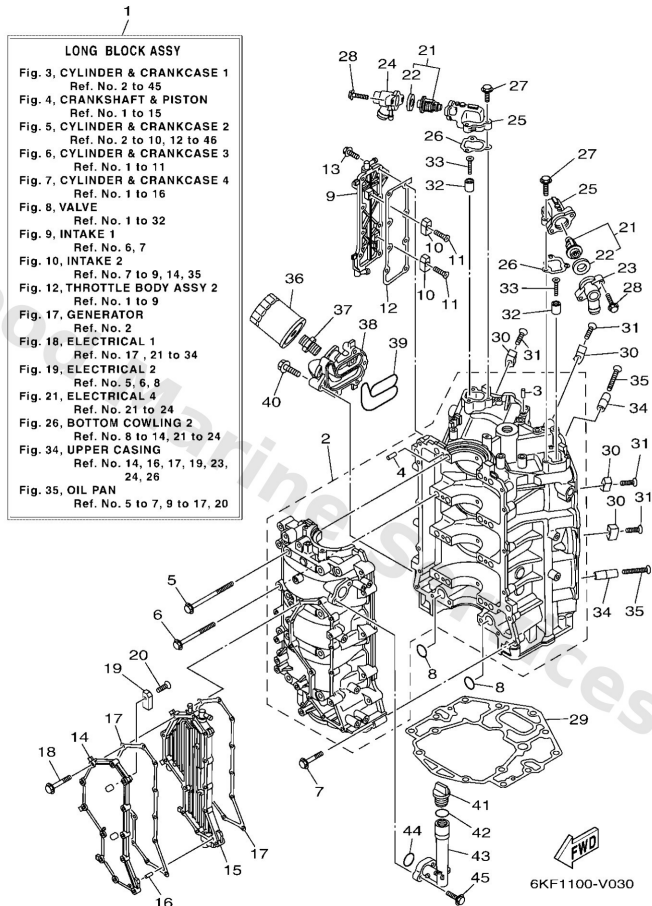
Ref	Part	
1	6KA1100000 Long block assembly	Buy now
2	6CE1510010 Crankcase & plate set	Buy now
3	9360612019 Pin, dowel (614)	Buy now
5	6CB1518700 Bolt	Buy now
6	6CB1548100 Bolt 1	Buy now
7	9010508175 Bolt, flange	Buy now
8	9321026658 O-ring(36y)	Buy now
9	6CE1131C009S Cover, joint	Buy now
10	63P1132501 Anode	Buy now
11	9015106M02 Screw, countersunk	Buy now
12	6CB1131B00 Gasket, cover	Buy now
13	9010506M07 Bolt (689)	Buy now
14	6CE15411009S Cover, crankcase 1	Buy now
15	6CE15421109S Cover, crankcase 2	Buy now
16	9169040010 Pin, spring	Buy now

Cylinder & Crankcase 1



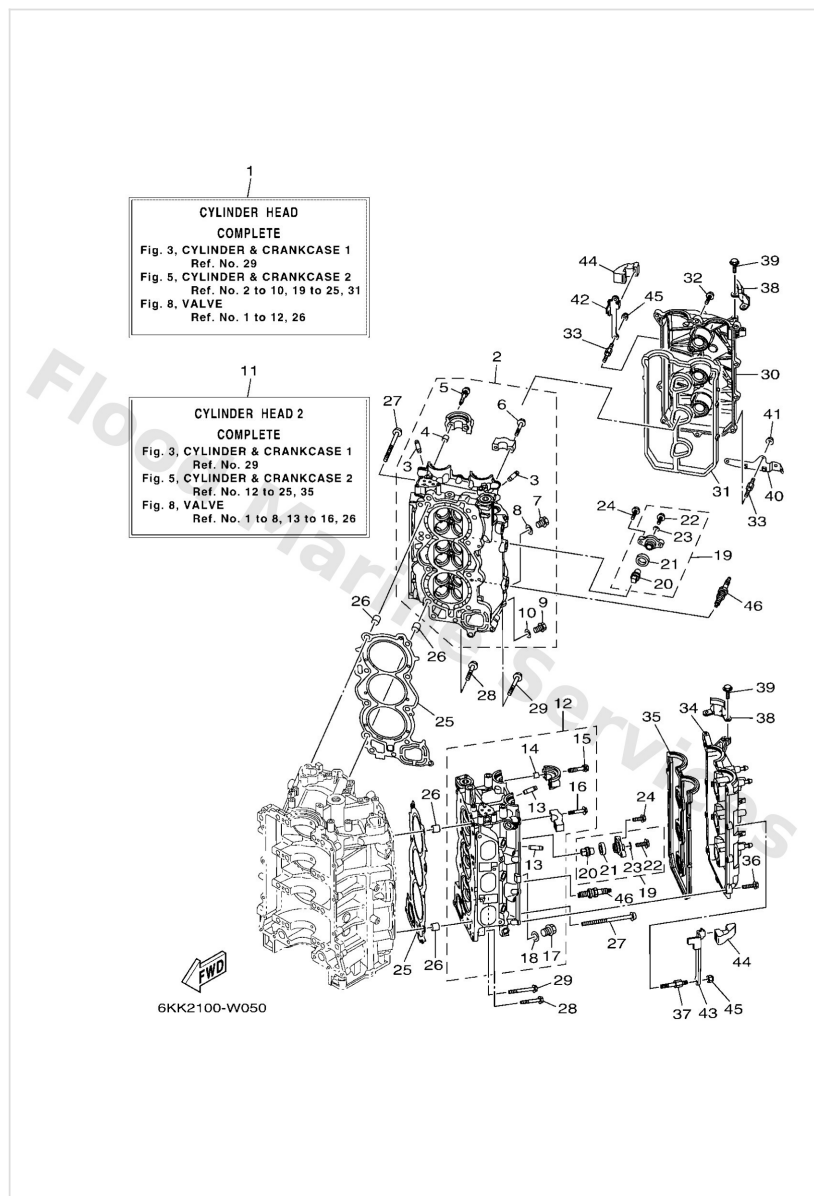
Ref	Part	
17	6CB1545101 Gasket, crankcase cover 1	Buy now
18	9010506151 Bolt, flange	Buy now
21	6CE1241100 Thermostat	Buy now
22	67F1241200 Seal, thermostat	Buy now
23	6CE12413B09S Cover, thermostat	Buy now
24	6CE12413A09S Cover, thermostat	Buy now
25	6CB12422109S Cover, housing	Buy now
26	6CB1242711 Gasket, housing cover 1	Buy now
27	9502706025 Bolt, washer based(4kg)	Buy now
28	9010506037 Bolt, flange	Buy now
29	6KA1135100 Gasket, cylinder	Buy now
30	6AW1132P00 Anode 5	Buy now
31	9878006530 Screw, flat head	Buy now
32	68T1132500 Anode	Buy now
33	9015105M05 Screw, countersunk	Buy now

Cylinder & Crankcase 1



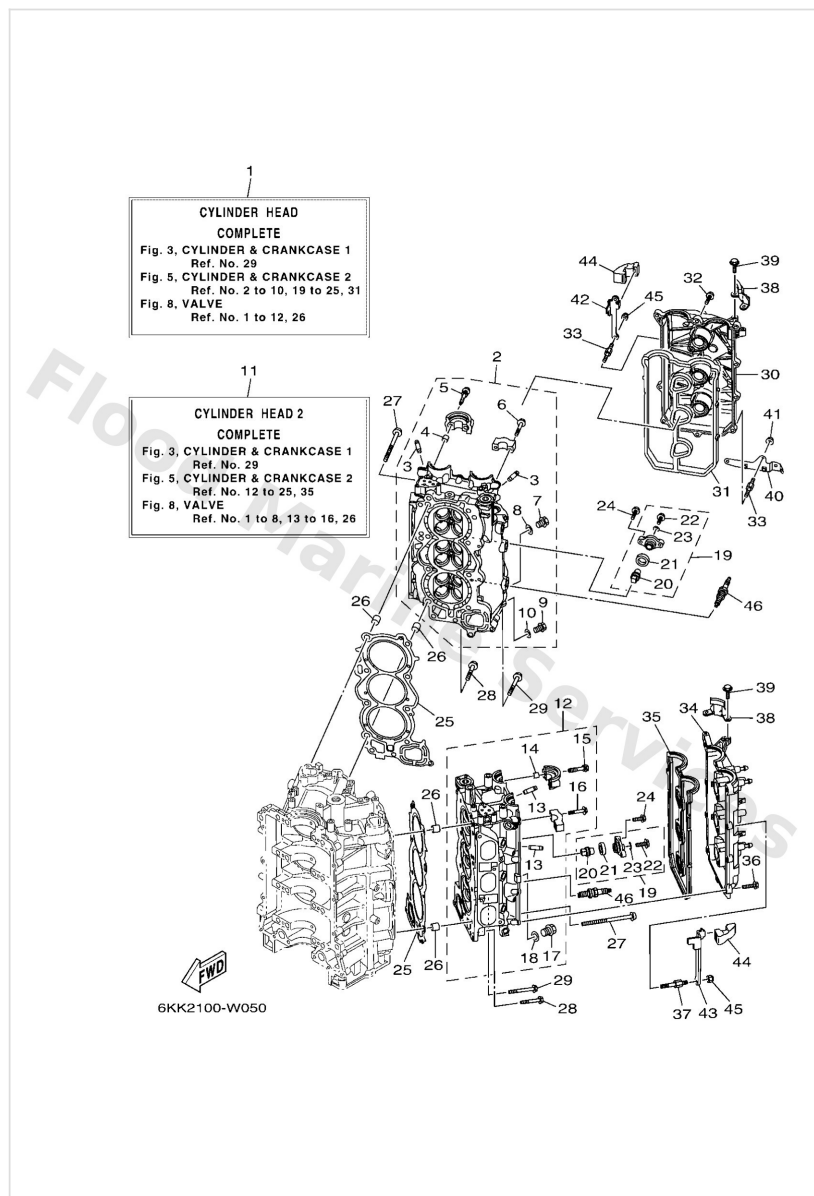
Ref	Part	
34	6AW1132N01 Anode 4	Buy now
35	9878006550 Screw flat head	Buy now
36	N261344003 Element assembly, oil cleaner	Buy now
37	9040119001 Bolt, union	Buy now
38	6CE13446109S Connector	Buy now
39	6CB1347700 Gasket	Buy now
41	6G81536300 Plug, oil	Buy now
42	9321024M79 O-ring	Buy now
43	6CB1531900 Joint	Buy now
44	9321027370 O-ring(1kt)	Buy now

Cylinder & Crankcase 2



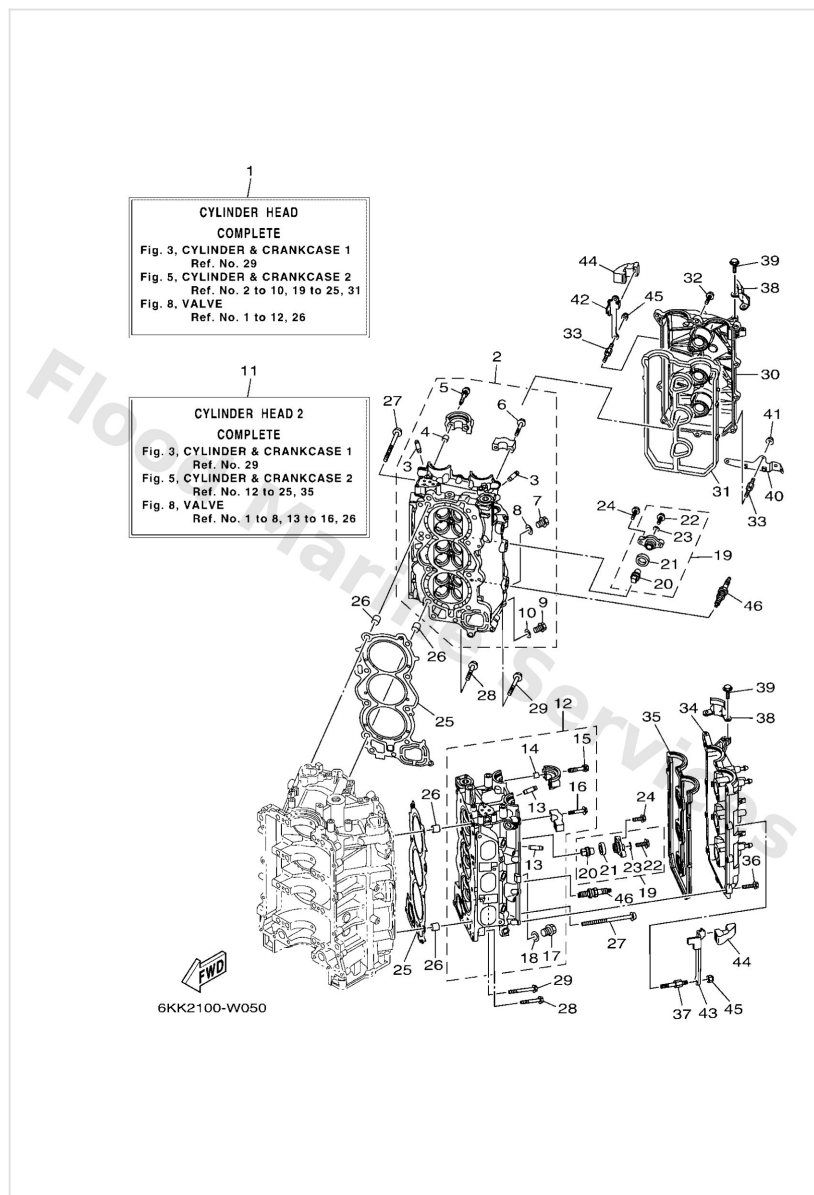
Ref	Part	
1	6KAW009A009S Cylinder head complete	Buy now
2	6CE11110129S Cylinder head assembly	Buy now
3	6S51113310 Guide, valve 1	Buy now
4	9180908006 Pin, dowel	Buy now
5	9011907001 Bolt, with washer	Buy now
6	9011907234 Bolt, with washer	Buy now
7	9034018M09 Plug, straight screw	Buy now
8	90201186F1 Washer, plate (22f)	Buy now
9	9034014M06 Plug, straight screw(62y)	Buy now
10	9043014115 Gasket (663)	Buy now
11	6KAW009C009S Cylinder head 2 complete	Buy now
12	6CE11120129S Cylinder head assembly 2	Buy now
19	67F1130101 Anode cover assembly	Buy now
20	67F1132501 Anode	Buy now
21	67F1132801 Grommet, anode	Buy now

Cylinder & Crankcase 2



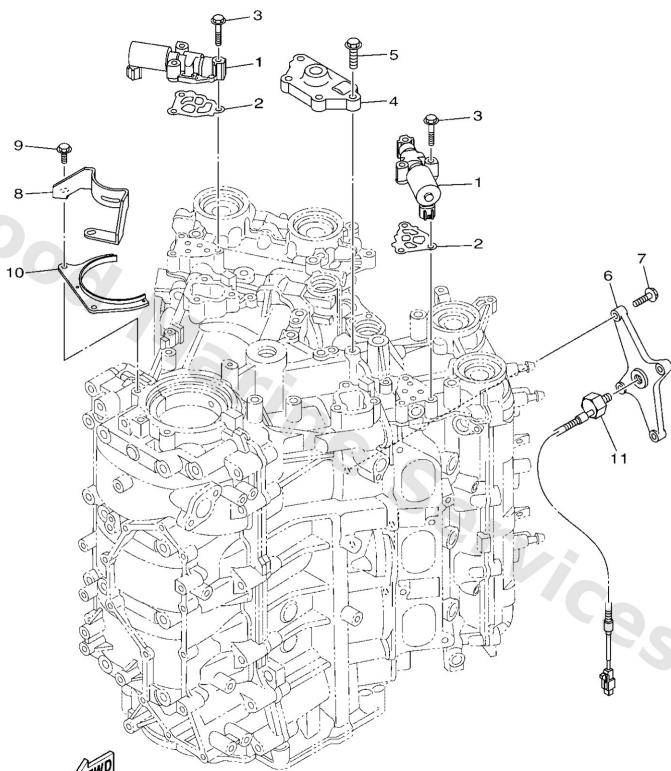
Ref	Part	
22	9010506M07 Bolt (689)	Buy now
23	9043006M03 Gasket (6f5)	Buy now
24	95D9508025 Bolt, flange deep recess	Buy now
25	6CB1118100 Gasket, cylinder head 1	Buy now
26	9038711005 Collar	Buy now
27	9014911001 Screw	Buy now
28	9010508175 Bolt, flange	Buy now
29	9010508220 Bolt, flange	Buy now
30	6CB1119102 Cover, cylinder head 1	Buy now
31	6CB1119300 Gasket, head cover 1	Buy now
32	95D9506030 Bolt, flange deep recess	Buy now
33	9010906277 Bolt	Buy now
34	6CB1119202 Cover, cylinder head 2	Buy now
35	6CB1119400 Gasket, head cover 2	Buy now
38	6AW1514200 Guide 1	Buy now

Cylinder & Crankcase 2



Ref	Part	
39	95D9506014 Bolt, flange deep recess	Buy now
40	6KA2134V00 Bracket	Buy now
41	9017906M28 Nut(63v)	Buy now
42	6KW1199800 Bracket 1	Buy now
43	6KW1199900 Bracket 2	Buy now
44	6KW4266200 Damper	Buy now
45	9018506M07 Nut, self-locking(6e5)	Buy now
46	9470200400 Plug, spark (lfr6a-11)	Buy now

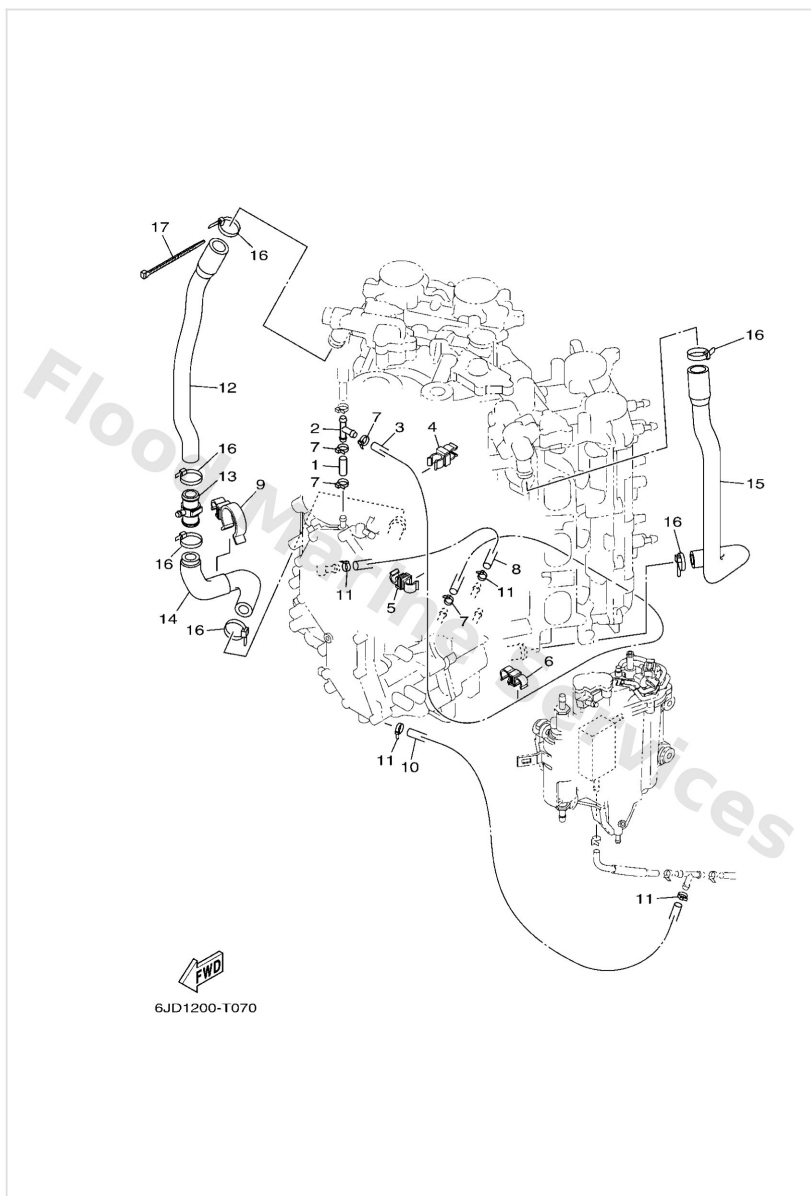
Cylinder & Crankcase 3



6CD6100-N060

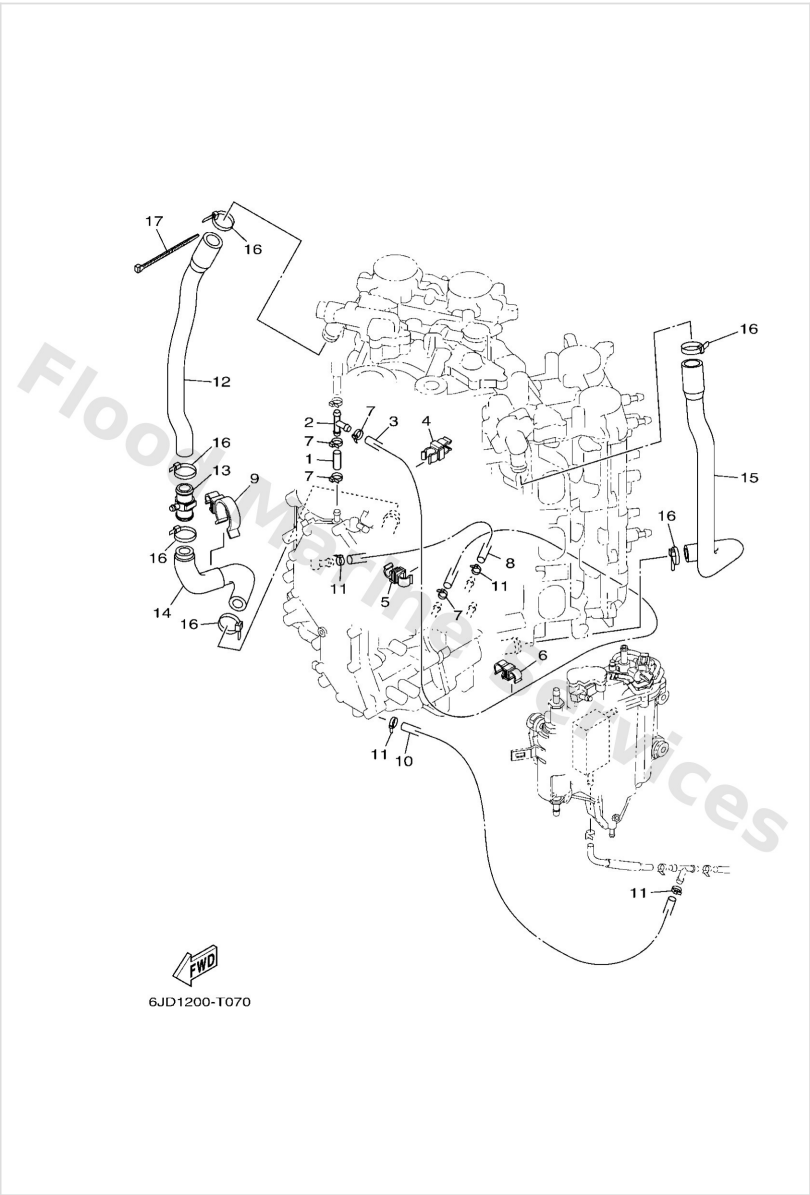
Ref	Part	
1	6CB8612000 Solenoid valve assembly	Buy now
2	6CB1242F00 Gasket, filter	Buy now
3	9010506035 Bolt, flange	Buy now
4	6CB1554400 Stay 1	Buy now
5	9010508178 Bolt, flange	Buy now
6	6CB1135A00 Bracket	Buy now
7	9010506037 Bolt, flange	Buy now
8	6CB1514200 Guide 1	Buy now
9	95D9506016 Bolt, flange deep recess	Buy now
10	6CB1149A00 Plate 1	Buy now
11	6P28578001 Sensor, knock	Buy now

Cylinder & Crankcase 4



Ref	Part	
1	9044509220 Hose (l1500)	Buy now
2	6882437800 Pipe, joint	Buy now
3	6KA1257600 Hose 1	Buy now
4	9046410M59 Clamp	Buy now
5	9046409013 Clamp	Buy now
6	9046412010 Clamp	Buy now
7	9046511M10 Clamp	Buy now
8	6CB1257700 Hose 2	Buy now
9	9046426002 Clamp	Buy now
10	90445096H2 Hose (l1500)	Buy now
12	6CE1244G00 Hose, 4	Buy now
13	6CE2437800 Pipe, joint 3	Buy now
14	6CE1244H00 Hose 5	Buy now
15	6CB1243E00 Hose 2	Buy now
16	9046511M59 Clamp(63m)	Buy now

Cylinder & Crankcase 4



Ref	Part	
17	9046514M66 Clamp	Buy now

Electrical 1



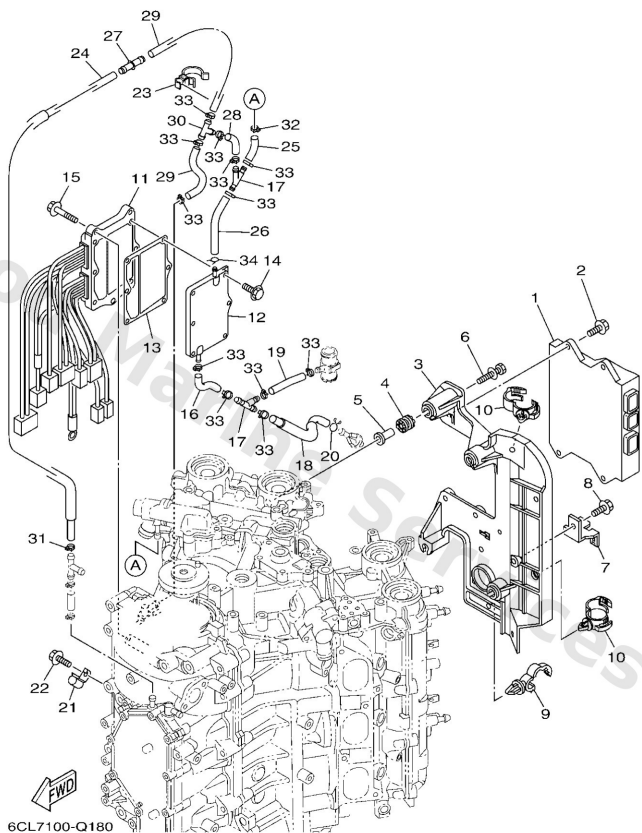
Ref	Part	
1	6KD8591A01 Engine control unit assembly	Buy now
2	95D9506020 Bolt, flange deep recess	Buy now
3	6CB8231601 Bracket, ignition coil	Buy now
4	64J8551601 Spacer	Buy now
5	69M4275801 Collar	Buy now
6	9011906293 Bolt, with washer	Buy now
7	6BR8184500 Plate	Buy now
8	95D9506012 Bolt, flange deep recess	Buy now
9	9046413249 Clamp	Buy now
10	9046420181 Clamp(4ap)	Buy now
11	6CE8196010 Rectifier & regulator assembly	Buy now
12	6CE81972009S Cover, rectifier	Buy now
13	6CE8197500 Plate, rectifier fitting	Buy now
14	9011906MA3 Bolt, with washer	Buy now
15	95D9506025 Bolt, flange deep recess	Buy now

Electrical 1



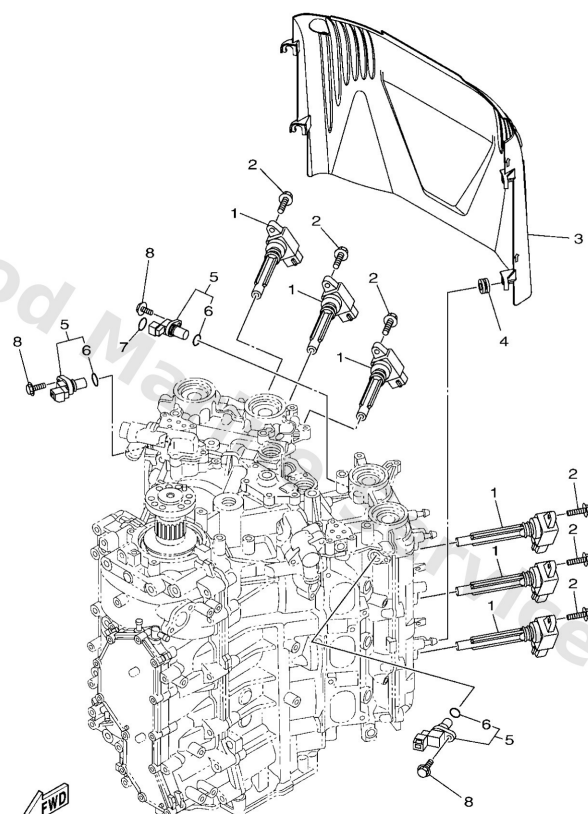
Ref	Part	
16	6CE1248A00 Pipe 8	Buy now
17	6CE2437700 Pipe, joint 2	Buy now
18	6CE1248300 Pipe 3	Buy now
19	90445107A5 Hose (I30)	Buy now
20	9046709M09 Clip(6k8)	Buy now
21	9046206013 Clamp	Buy now
22	9502306012 Bolt, flange(2uj)	Buy now
23	9046426002 Clamp	Buy now
24	6CE1248110 Pipe 1	Buy now
25	6CE1487200 Pipe 2	Buy now
26	6CE1248500 Pipe 5	Buy now
27	6CE2437601 Pipe, joint 1	Buy now
29	9044509068 Hose (I420)	Buy now
30	6882437800 Pipe, joint	Buy now
31	9046511M10 Clamp	Buy now

Electrical 1



Ref	Part	
34	9046708004 Clip, pipe 6162435600	Buy now

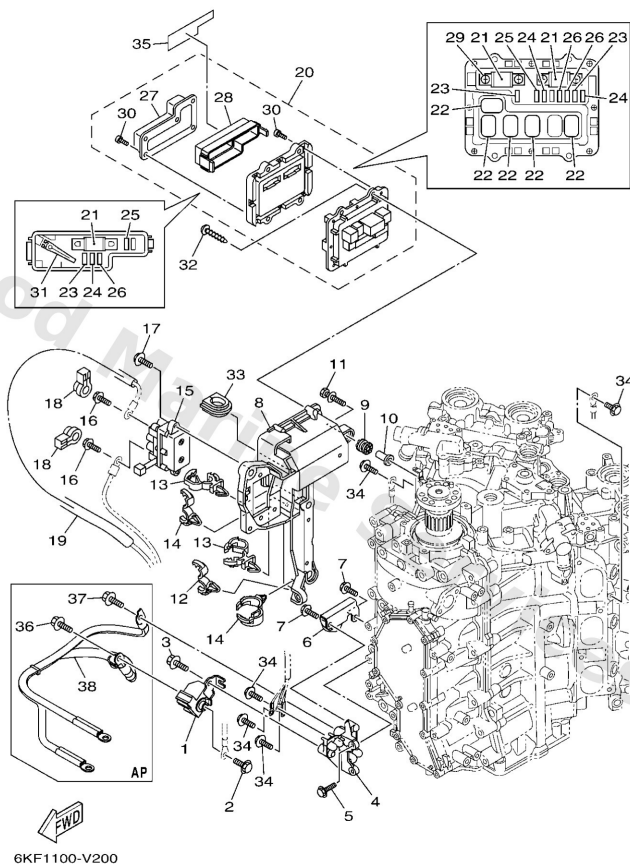
Electrical 2



6KA1100-V200

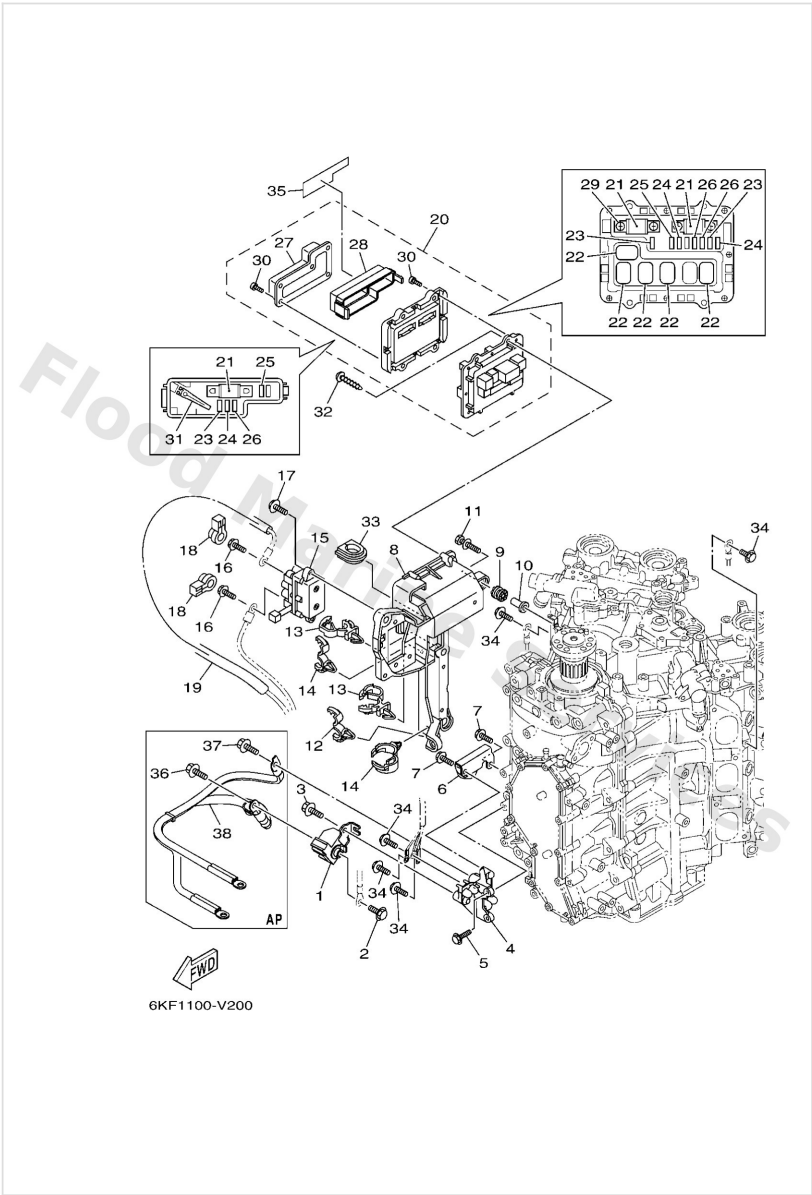
Ref	Part	
1	6CB8231002 Ignition coil assembly	Buy now
2	95D9506025 Bolt, flange deep recess	Buy now
3	6CB8231400 Cover, ignition coil	Buy now
4	9048012314 Grommet(3aa)	Buy now
5	6P28589600 Sensor, cam position	Buy now
6	6P28507500 O-ring	Buy now
7	9321011001 O-ring	Buy now
8	97E9506520 Bolt, hexagon w/w deep recess	Buy now

Electrical 3



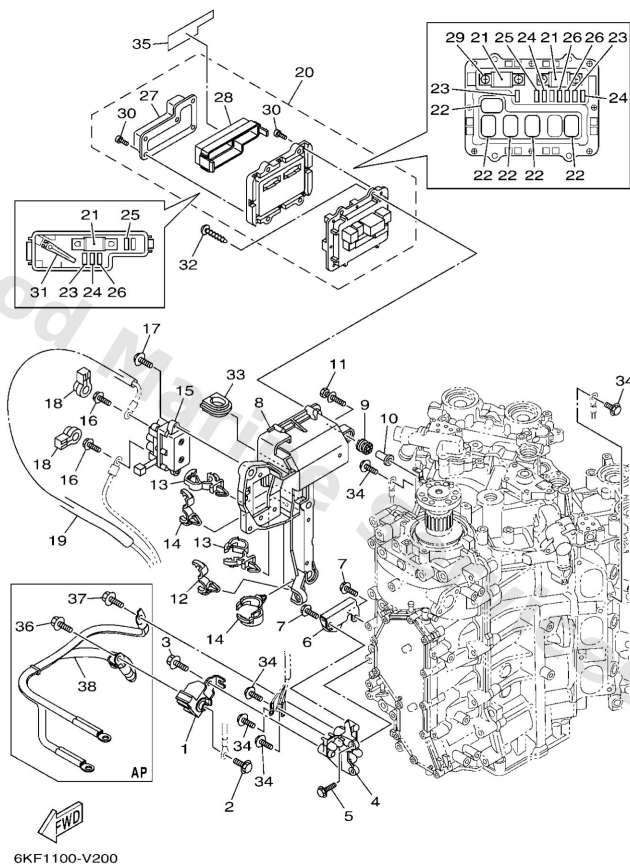
Ref	Part	
1	6KF8192500 Terminal	Buy now
2	95D9508016 Bolt, flange deep recess	Buy now
3	9581408020 Bolt, flange(4hm)	Buy now
4	6KA8192900 Bracket, terminal	Buy now
5	95D9506020 Bolt, flange deep recess	Buy now
6	6KA8258800 Plate	Buy now
7	95D9506016 Bolt, flange deep recess	Buy now
8	6CB8194802 Bracket	Buy now
9	64J8551601 Spacer	Buy now
10	69M4275801 Collar	Buy now
11	9011906293 Bolt, with washer	Buy now
12	9046413249 Clamp	Buy now
13	9046412183 Clamp(jn2)	Buy now
14	9046420181 Clamp(4ap)	Buy now
15	6AW8195000 Relay assembly	Buy now

Electrical 3



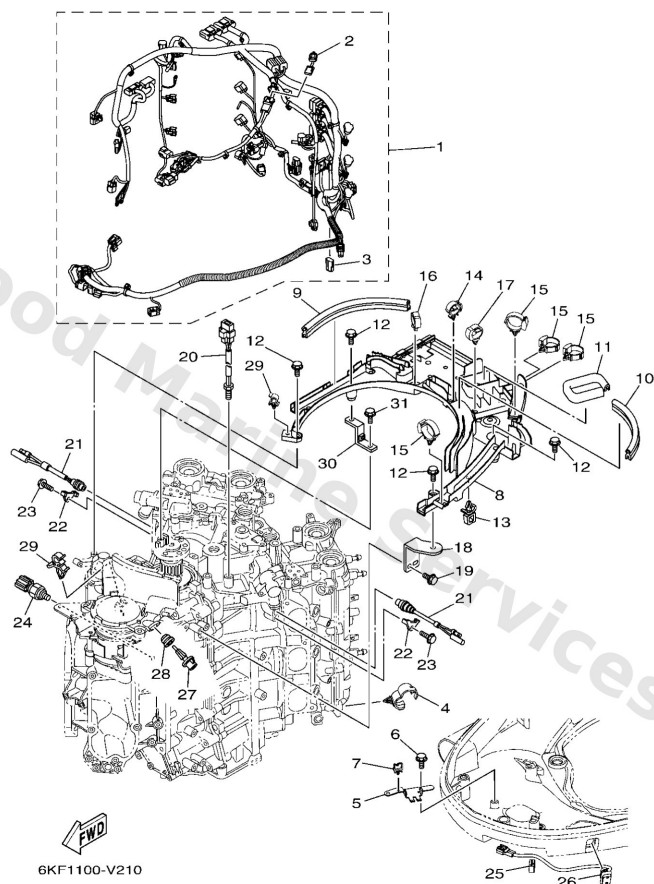
Ref	Part	
16	97E9506610 Bolt, hexagon w/w deep recess	Buy now
17	9751306520 Bolt, with washer(61b)	Buy now
18	6P28183X00 Cap, terminal	Buy now
19	9044615003 Hose	Buy now
20	6CE8217011 Fuse box assembly	Buy now
21	6CE8215100 Fuse (100a)	Buy now
22	6AW8195A00 Relay assembly	Buy now
23	67F8215140 Fuse (10a)	Buy now
24	67F8215150 Fuse (15a)	Buy now
25	67F8215100 Fuse	Buy now
26	67F8215110 Fuse	Buy now
27	6CB8163910 Cover	Buy now
28	6CB8554400 Case	Buy now
29	68F8284600 Screw, pan head (m5)	Buy now
30	6P28211300 Screw (m3)	Buy now

Electrical 3



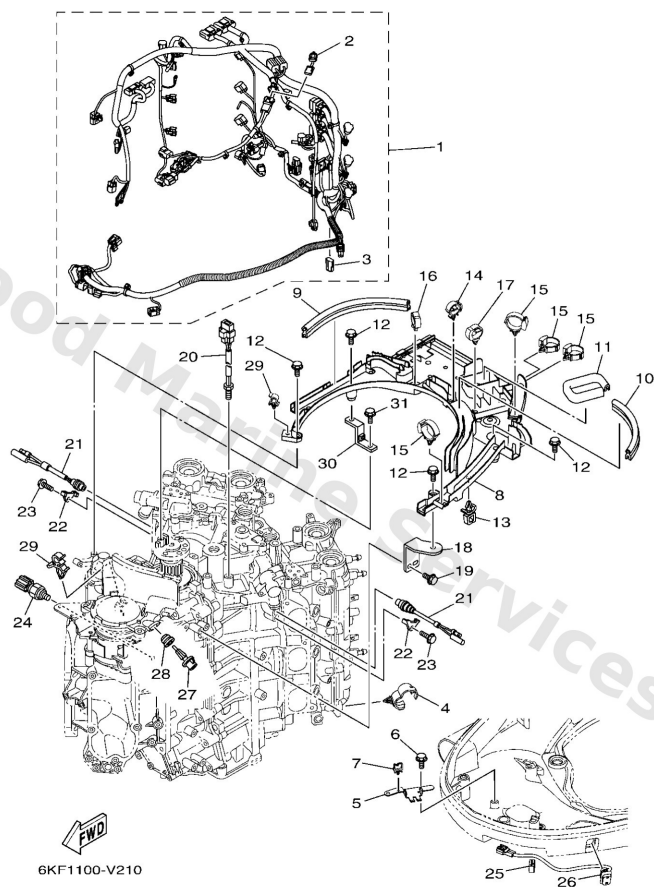
Ref	Part	
31	67F2812A00 Puller, fuse	Buy now
32	9778050620 Screw, tapping	Buy now
33	6P28133601 Grommet	Buy now
34	97E9506516 Bolt, hexagon w/w deep recess	Buy now
35	6CE8191921 Graphic, regulator	Buy now
36	97E9508516 Bolt, hexagon w/w deep recess AP	Buy now
38	6KA8210500 Wire harness AP	Buy now

Electrical 4



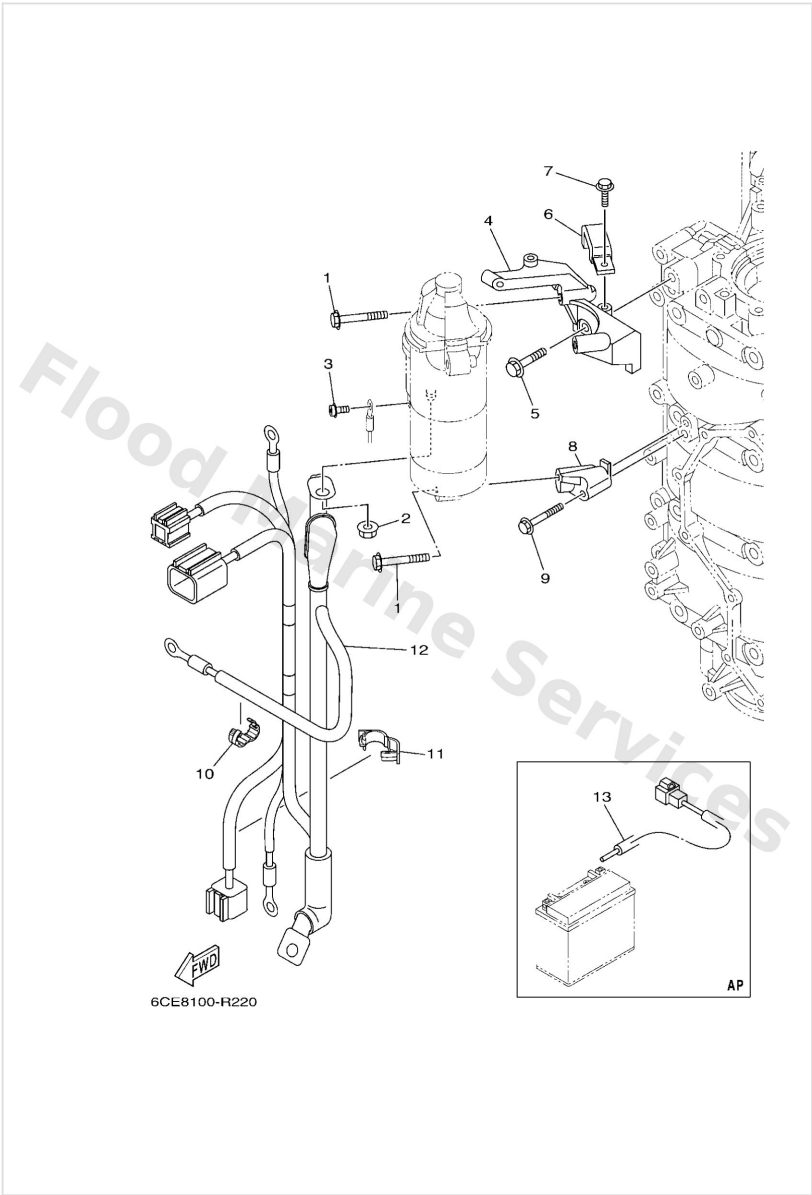
Ref	Part	
1	6KF8259001 Wire harness assembly	Buy now
2	6CE8198001 Diode assembly	Buy now
3	68V8258210 Cap 1 (2p)	Buy now
4	9046420181 Clamp(4ap)	Buy now
5	6KA8259400 Clamp	Buy now
6	95D9506012 Bolt, flange deep recess	Buy now
7	9046408004 Clamp	Buy now
8	6CB8258901 Protector, wire harness	Buy now
9	6BG4261700 Damper, form	Buy now
10	6CB4261700 Damper, form	Buy now
11	6CB4262900 Seal	Buy now
12	95D9506020 Bolt, flange deep recess	Buy now
13	9046411121 Clamp(4gy)	Buy now
14	9046418246 Clamp(4tr)	Buy now
15	9046412183 Clamp(jn2)	Buy now

Electrical 4



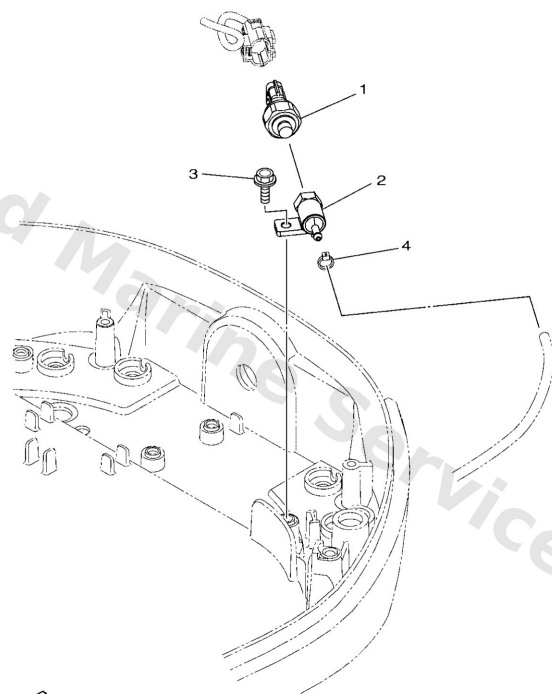
Ref	Part	
18	6CB8238800 Plate	Buy now
19	95D9506016 Bolt, flange deep recess	Buy now
20	6CB8579000 Thermosensor assembly	Buy now
21	6P28256001 Thermo switch assembly	Buy now
22	6E98258800 Plate	Buy now
24	6AW8365101 Sender, oil pressure	Buy now
25	9046416001 Clamp	Buy now
26	6GR8256300 Trim & tilt switch assembly	Buy now
27	63P8588600 Sensor, air temperature	Buy now
28	6CE1443500 Grommet	Buy now
29	9046409129 Clamp(3ld)	Buy now
30	6CB8195200 Holder, relay	Buy now

Electrical 5



Ref	Part	
1	9751308545 Bolt, with washer	Buy now
2	9017908003 Nut	Buy now
3	9798504308 Screw, with washer	Buy now
4	6CB8182202 Bracket, starting motor	Buy now
5	9010508M87 Bolt, washer based	Buy now
6	6CB8144300 Clamp, lead 1	Buy now
7	95D9506016 Bolt, flange deep recess	Buy now
8	6CB81823A0 Stay, starting motor	Buy now
9	9010506151 Bolt, flange	Buy now
10	9046413227 Clamp	Buy now
11	9046418004 Clamp	Buy now
12	6CE8259M00 Wire harness assembly 2	Buy now
13	6KW8194900 Wire, lead (isolator cable) AP	Buy now

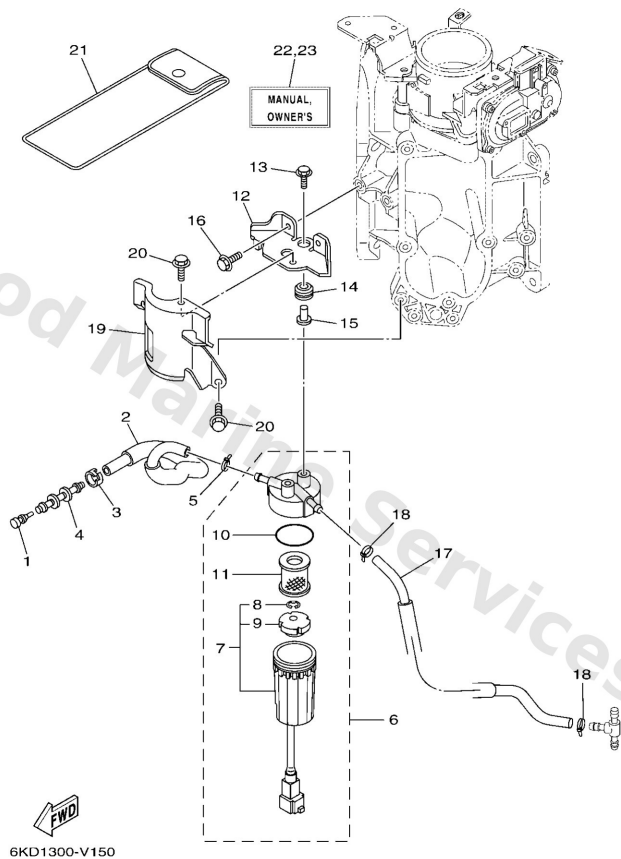
Electrical 6




6KA1100-V240

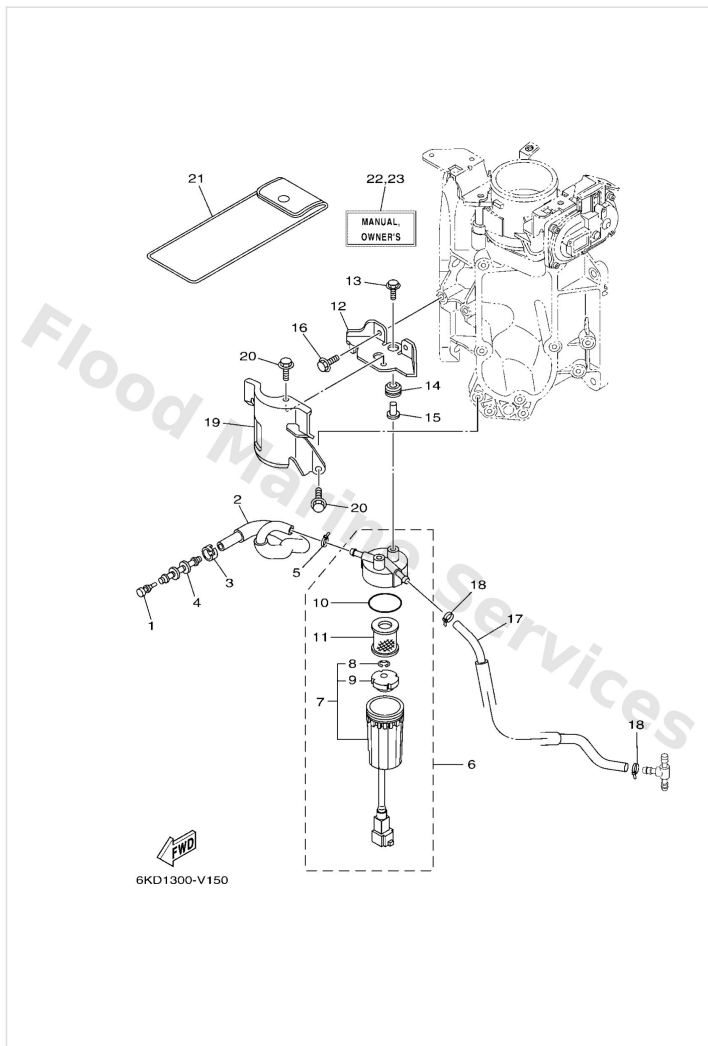
Ref	Part	
1	6AW8366B10 Sensor, water pressure FOR LAN SPEED	Buy now
2	60V8366D00 Adaptor, input FOR LAN SPEED	Buy now
3	95D9506016 Bolt, flange deep recess FOR LAN SPEED	Buy now
4	9046511M10 Clamp FOR LAN SPEED	Buy now

Fuel 1



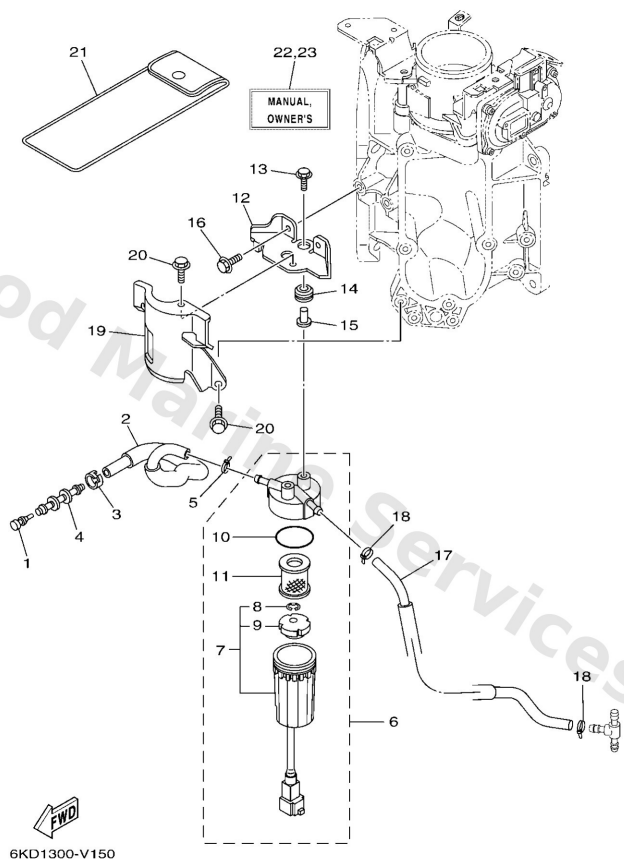
Ref	Part	
1	6898554701 Damper	Buy now
2	6KA2431410 Pipe 4	Buy now
3	6E52435151 Band 1	Buy now
4	6AW2437701 Pipe, joint 2	Buy now
5	9046511M10 Clamp	Buy now
6	6P32456023 Filter assembly	Buy now
7	6P32456221 Cup, filter (with tag)	Buy now
8	6P32451900 Clip	Buy now
9	6P32446900 Float, water level	Buy now
10	6P32456400 Gasket	Buy now
11	6P32456302 Element, filter (with tag)	Buy now
12	6CB2456600 Bracket, filter	Buy now
13	9011906309 Bolt, with washer	Buy now
14	9048010M23 Grommet(6k7)	Buy now
15	9038706289 Collar	Buy now

Fuel 1



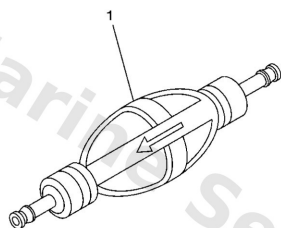
Ref	Part	
16	95D9506016 Bolt, flange deep recess	Buy now
17	6CB2431310 Pipe 3	Buy now
19	6CB2459601 Cover	Buy now
20	95D9506014 Bolt, flange deep recess	Buy now
21	69J2810003 Tool kit AP	Buy now
22	6KF2819971D0 Manual,owner's UR (NL)	Buy now
22	6KF2819971E0 Manual,owner's UR (E)	Buy now
22	6KF2819971F0 Manual,owner's UR (F)	Buy now
22	6KF2819971G0 Manual,owner's UR (D)	Buy now
22	6KF2819971H0 Manual,owner's UR (I)	Buy now
22	6KF2819971S0 Manual,owner's UR (ES)	Buy now
23	6KF2819981K0 Manual,owner's UR (DK)	Buy now
23	6KF2819981L0 Manual,owner's UR (SF)	Buy now
23	6KF2819981M0 Manual,owner's UR (S)	Buy now
23	6KF2819981N0 Manual,owner's UR (N)	Buy now

Fuel 1



Ref	Part	
23	6KF2819981P0 Manual,owner's UR (P)	Buy now
23	6KF2819981R0 Manual,owner's UR (GR)	Buy now

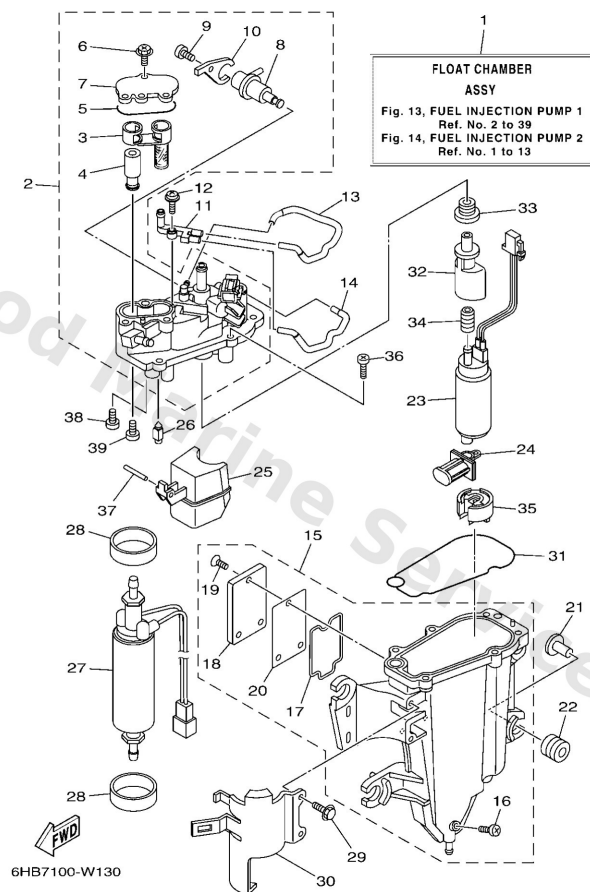
Fuel 2



68V9110-J110

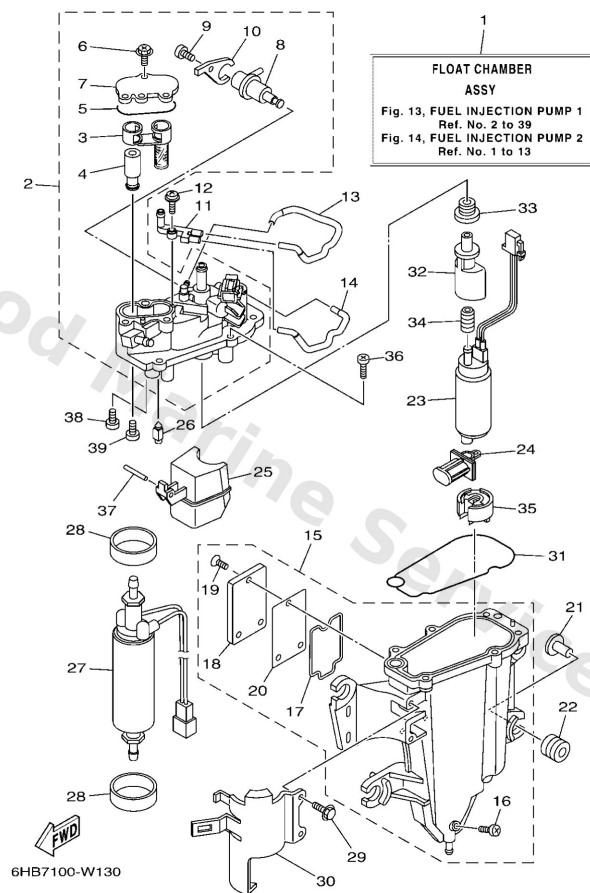
Ref	Part	
1	6AW2436002 Primer pump assembly AP	Buy now

Fuel Injection Pump 1



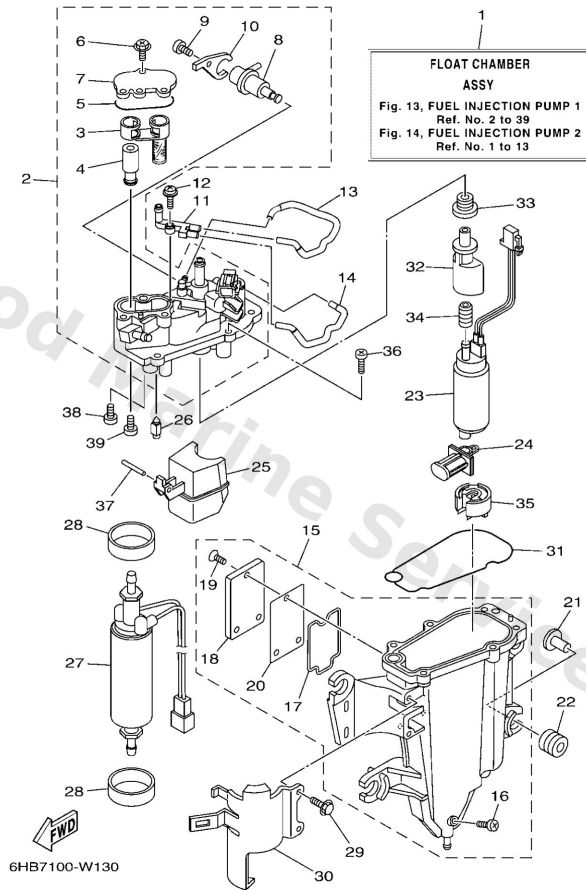
Ref	Part	
1	6CB1418014 Float chamber assembly	Buy now
2	6CB1418202 Cover, float chamber	Buy now
3	6CB2450101 Filter, fuel	Buy now
4	6CB2446000 Relief valve assembly	Buy now
5	6CB1301600 O-ring	Buy now
6	6CB1421600 Screw	Buy now
7	6CB2421700 Cover	Buy now
8	6CB1390601 Regulator, pressure	Buy now
9	6CB1456400 Screw	Buy now
10	6CB1414600 Plate	Buy now
11	68V2437910 Pipe, joint 4	Buy now
12	68V1421600 Screw	Buy now
13	6CB1475H00 Pipe 5	Buy now
14	6CB1475J00 Pipe 6	Buy now
15	6CB1418101 Body, float chamber 1	Buy now

Fuel Injection Pump 1



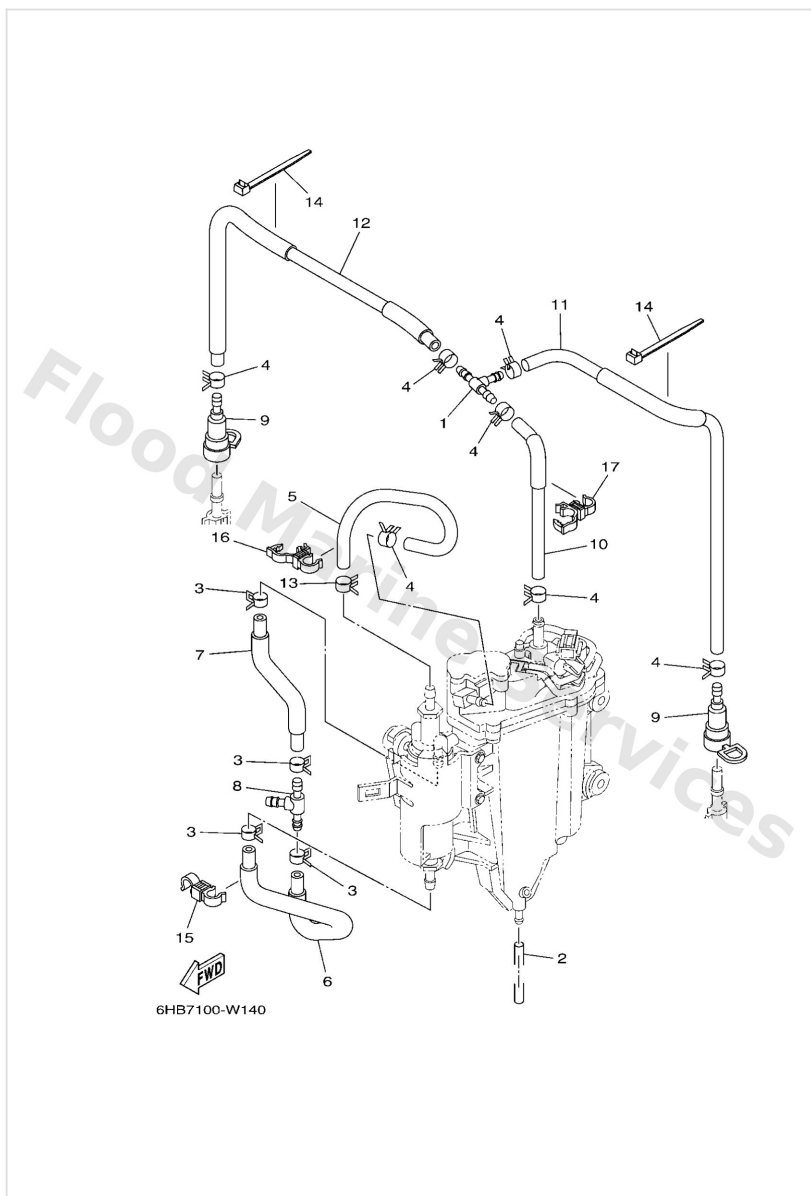
Ref	Part	
16	6P21419100 Plug, drain	Buy now
17	6CB1423900 Seal	Buy now
18	6CB2445210 Cover	Buy now
19	6CB1442901 Screw	Buy now
20	6CB2448200 Gasket 1	Buy now
21	63P1371600 Collar	Buy now
22	6CB1359300 Damper	Buy now
23	6CB1390712 Fuel pump comp.	Buy now
24	63P1391500 Filter	Buy now
25	6CB1498500 Float	Buy now
26	6CB1454600 Valve, needle	Buy now
27	6GR2441001 Fuel pump assembly	Buy now
28	6CB2449200 Bush, fuel pump	Buy now
29	6CB2459200 Bolt	Buy now
30	6CB2449100 Bracket, fuel pump	Buy now

Fuel Injection Pump 1



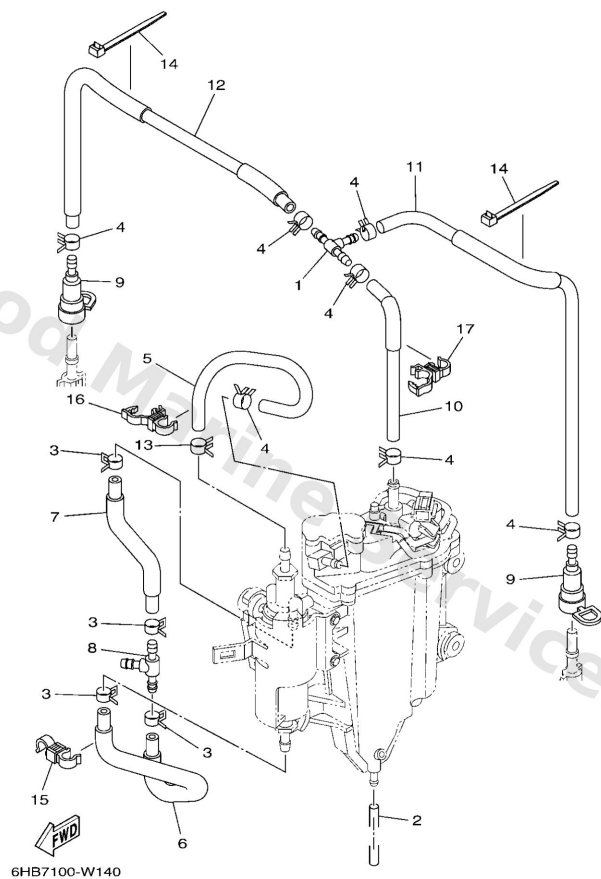
Ref	Part	
31	6CB1498400 Gasket, float chamber	Buy now
32	6AW1313200 Joint	Buy now
33	6CB1447B00 Bush and joint set	Buy now
34	6AW1378100 Damper, pump	Buy now
35	6AW1378400 Cover, pump	Buy now
36	63P1456700 Screw	Buy now
37	6P21438600 Pin, float	Buy now
38	4SV2445300 Screw	Buy now
39	9850704008 Screw, pan head(jg1)	Buy now

Fuel Injection Pump 2



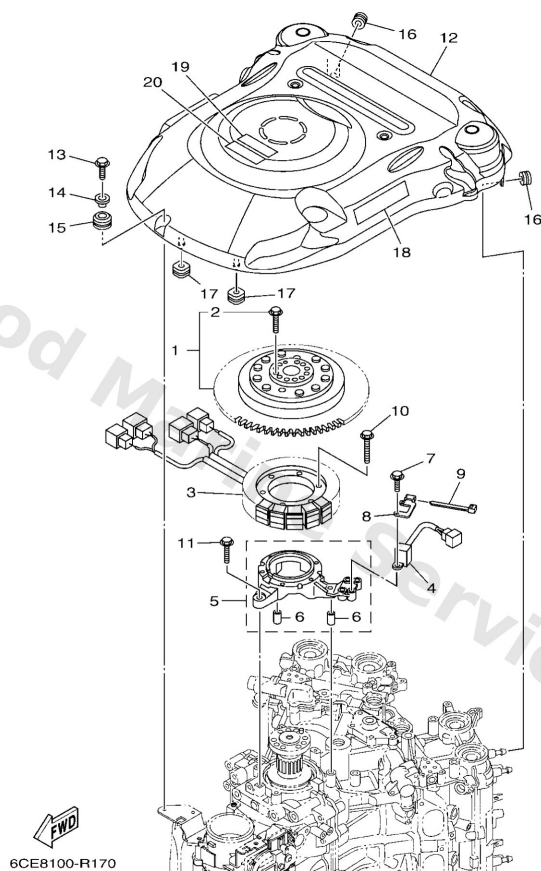
Ref	Part	
1	6CB2446100 Pipe, joint	Buy now
2	6P21414900 Pipe	Buy now
3	90467141A2 Clip	Buy now
4	68V1357701 Clip	Buy now
5	6CB2432400 Pipe 13	Buy now
6	6CB2431700 Pipe 7	Buy now
7	6CB2432300 Pipe 12	Buy now
8	6E52437800 Pipe, joint 3	Buy now
9	60E2430001 Fuel pipe joint	Buy now
10	6CB1397101 Pipe, fuel 1	Buy now
11	6CB1397401 Pipe, fuel 4	Buy now
12	6CB1397200 Pipe, fuel 2	Buy now
13	90467140A9 Clip	Buy now
14	9046514M66 Clamp	Buy now
15	9046412009 Clamp	Buy now

Fuel Injection Pump 2



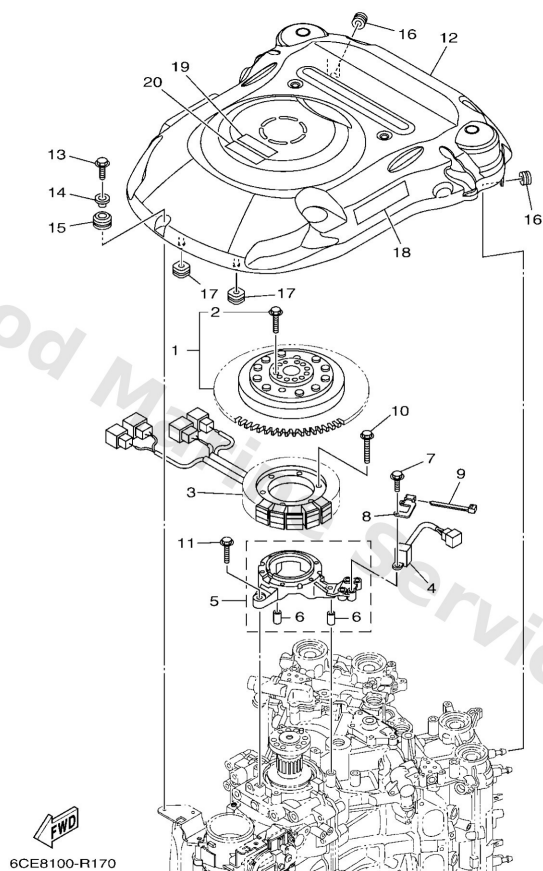
Ref	Part	
16	9046412012 Clamp	Buy now

Generator



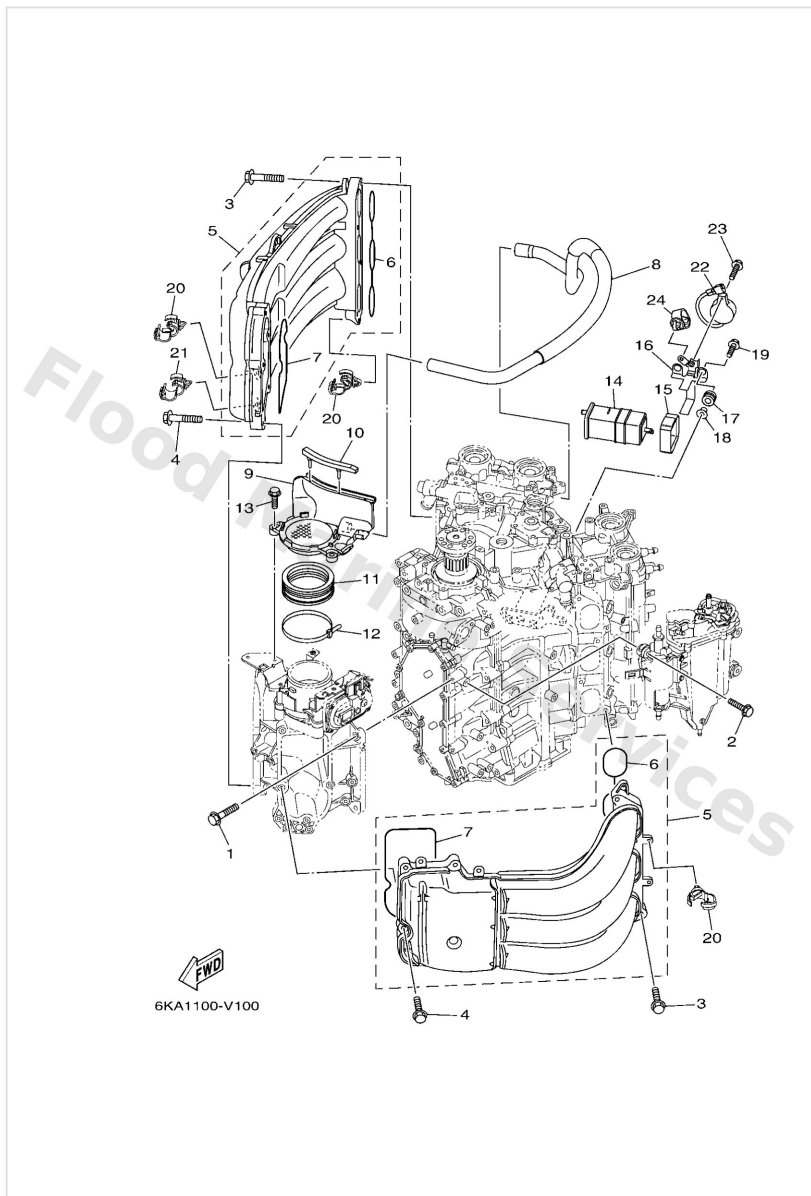
Ref	Part	
1	6CEW814501 Rotor assembly with bolts	Buy now
2	6EKW901000 Bolt set	Buy now
3	6CE8141000 Stator assembly	Buy now
4	6CB8558000 Coil, pulser	Buy now
5	6CB8556100 Base, magneto	Buy now
6	9953008012 Pin, dowel(6g8)	Buy now
7	9759505520 Bolt, With Washer	Buy now
8	6CE8559200 Stay, pulser	Buy now
9	9046511M10 Clamp	Buy now
10	9502206035 Bolt, flange	Buy now
11	95D9506030 Bolt, flange deep recess	Buy now
12	6CE8133701 Cover, flywheel	Buy now
13	95D9506025 Bolt, flange deep recess	Buy now
14	9038706285 Collar	Buy now
15	9048015M31 Grommet (6g1)	Buy now

Generator



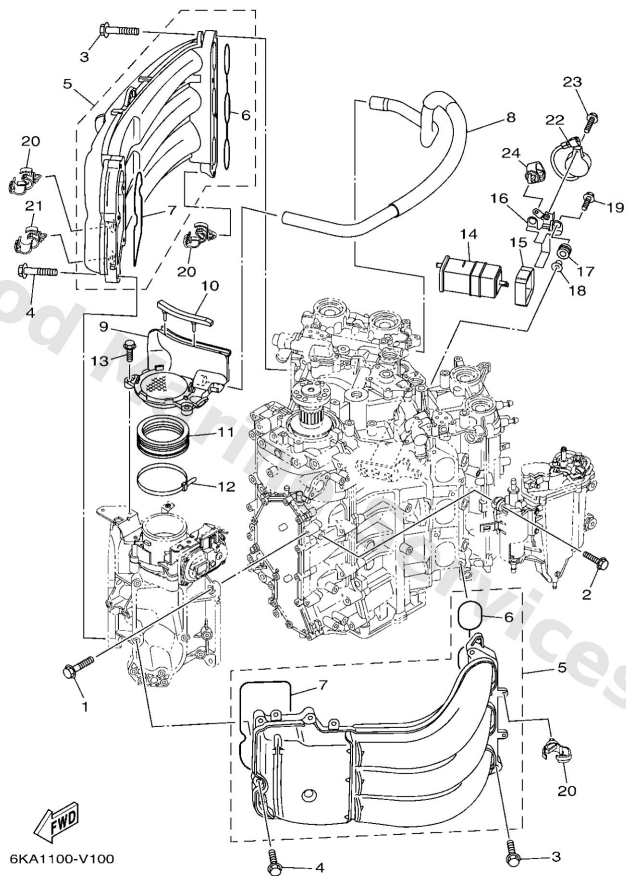
Ref	Part	
16	9048012314 Grommet(3aa)	Buy now
17	6CB8551601 Spacer	Buy now
18	6CE1343761 Mark, caution	Buy now
19	6EE8199440 Label, safety	Buy now
20	6EE8199450 Label, safety	Buy now

Intake 1



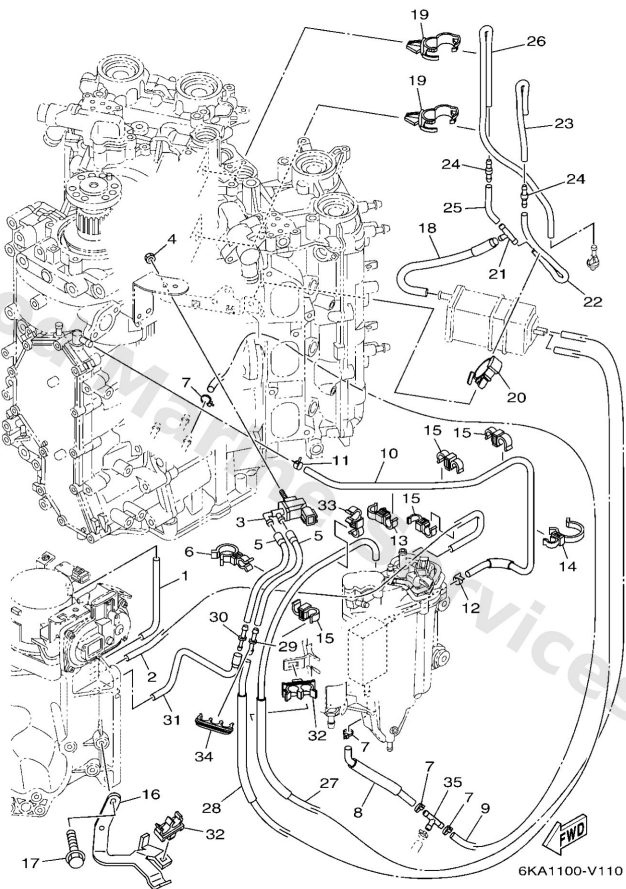
Ref	Part	
1	95D7508030 Bolt, flange deep recess	Buy now
2	9011906299 Bolt, with washer	Buy now
3	9011908020 Bolt, with washer	Buy now
4	9010506035 Bolt, flange	Buy now
5	6CE1364100 Manifold 1	Buy now
6	6CB1364500 Gasket, manifold 1	Buy now
7	6CB1364600 Gasket, manifold 2	Buy now
8	6CB1537301 Pipe, breather	Buy now
9	6CB1444001 Silencer assembly, intake	Buy now
10	6CB8554700 Damper	Buy now
11	6AW1441J01 Pipe, silencer	Buy now
12	9046499004 Clamp	Buy now
13	95D9506025 Bolt, flange deep recess	Buy now
14	69J2417000 Canister assembly	Buy now
15	6FP2419E01 Cover, canister	Buy now

Intake 1



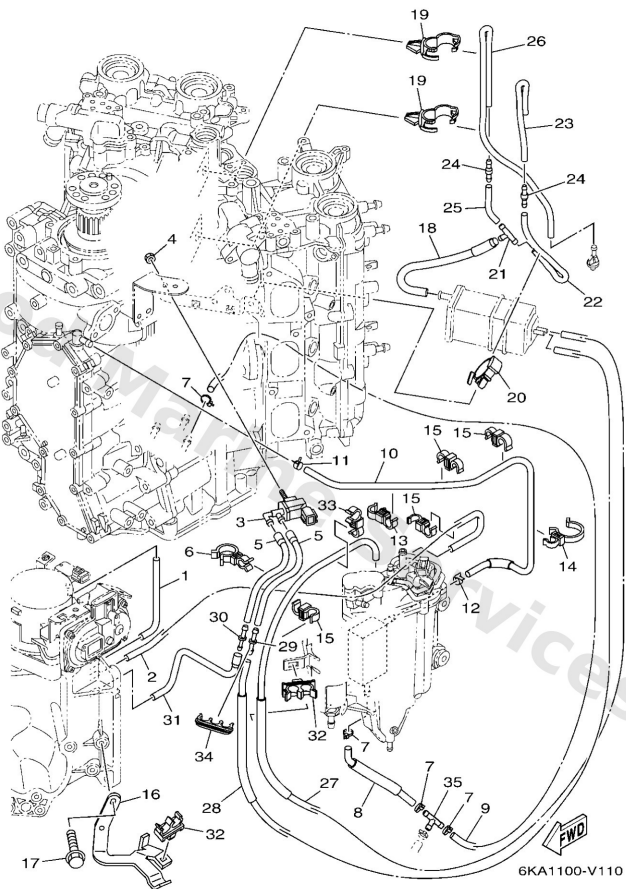
Ref	Part	
16	6KA2134X00 Bracket, canister	Buy now
17	9048010M23 Grommet(6k7)	Buy now
18	9038706289 Collar	Buy now
19	9011906309 Bolt, with washer	Buy now
20	9046413249 Clamp	Buy now
21	9046420181 Clamp(4ap)	Buy now
22	6KA8338301 Buzzer	Buy now
23	9011905M04 Bolt, with washer	Buy now

Intake 2



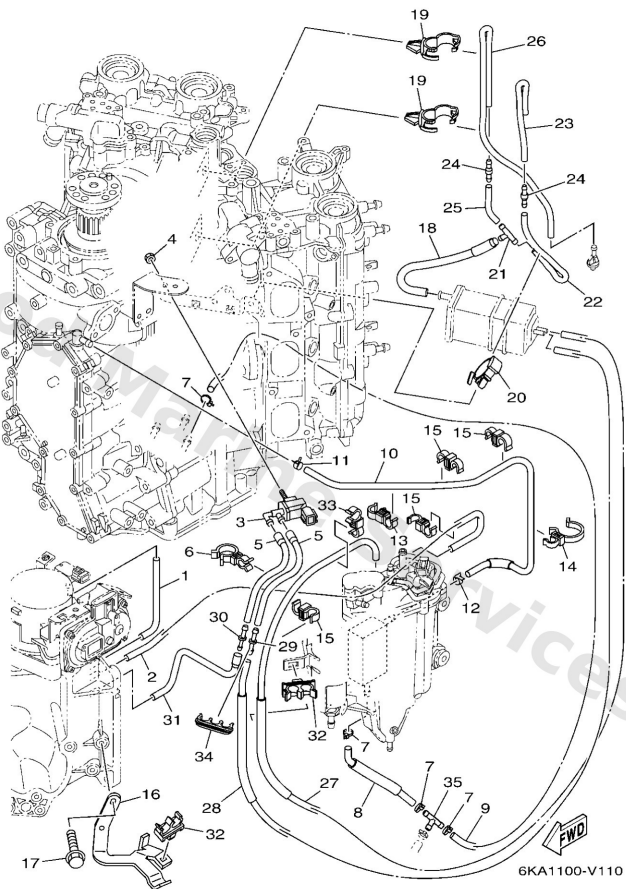
Ref	Part	
1	6CB1353300 Hose, vacuum sensing 4	Buy now
2	6CB1353210 Hose, vacuum sensing 3	Buy now
3	6C58612000 Solenoid valve assembly	Buy now
4	9538006600 Nut(661)	Buy now
5	6CB2416A00 Hose	Buy now
6	9046423001 Clamp	Buy now
7	9046511M10 Clamp	Buy now
8	6CE1248210 Pipe 2	Buy now
9	9044509120 Hose (I1500)	Buy now
10	6CB1248400 Pipe 4	Buy now
11	90467090A0 Clip	Buy now
13	9046412010 Clamp	Buy now
14	9046426002 Clamp	Buy now
15	9046409013 Clamp	Buy now
16	6CB1378200 Stay	Buy now

Intake 2



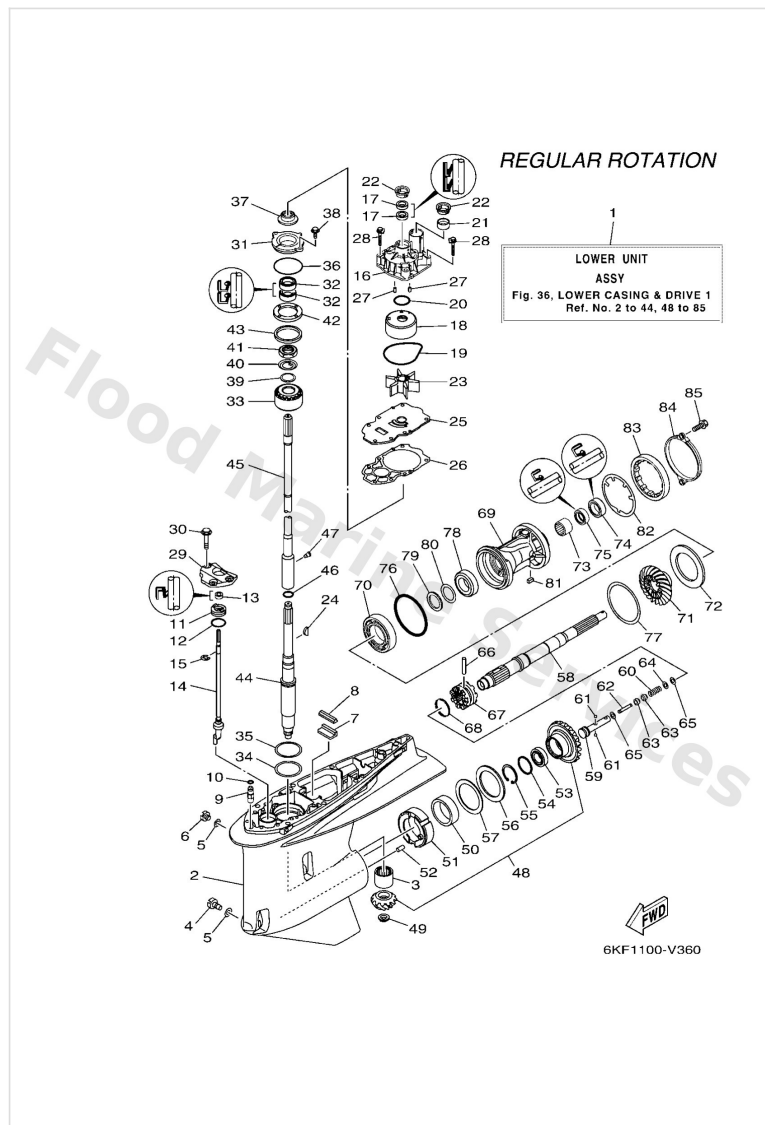
Ref	Part	
17	95D9506016 Bolt, flange deep recess	Buy now
18	6CB1354500 Hose 1	Buy now
19	9046420181 Clamp(4ap)	Buy now
20	9046407209 Clamp(m80)	Buy now
21	6882437800 Pipe, joint	Buy now
22	6CB1354601 Hose 2	Buy now
23	6CB1354700 Hose 3	Buy now
24	6E52174400 Breezer	Buy now
25	6CB1354800 Hose, air 4	Buy now
26	6KA1248300 Pipe 3	Buy now
27	6KA1475A00 Pipe 1	Buy now
28	6KA1475F00 Pipe 3	Buy now
29	6G82437600 Pipe, joint 1	Buy now
30	6EK1498900 Orifice, air vent	Buy now
31	6CB1475G10 Pipe 4	Buy now

Intake 2



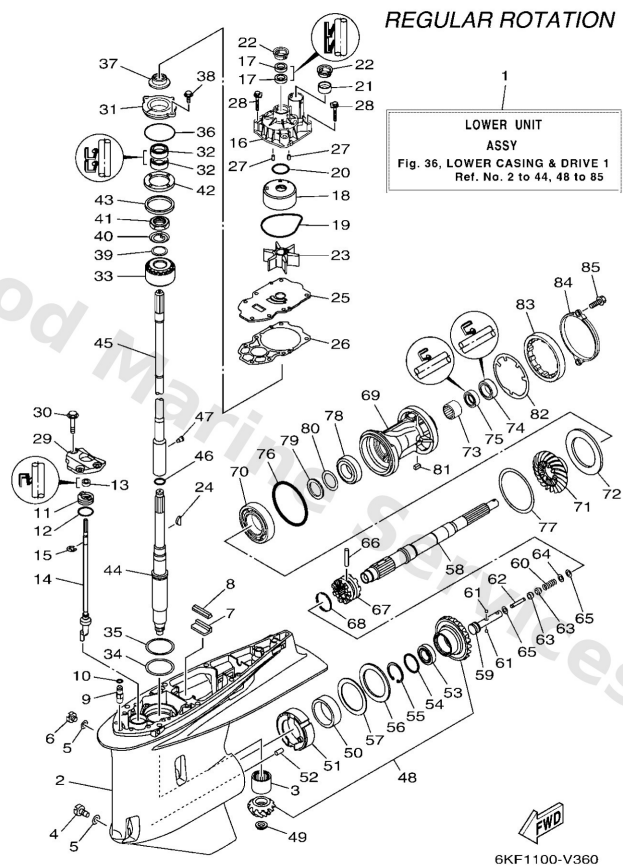
Ref	Part	
32	9046411012 Clamp	Buy now
34	9046410011 Clamp	Buy now

Lower Casing & Drive 1



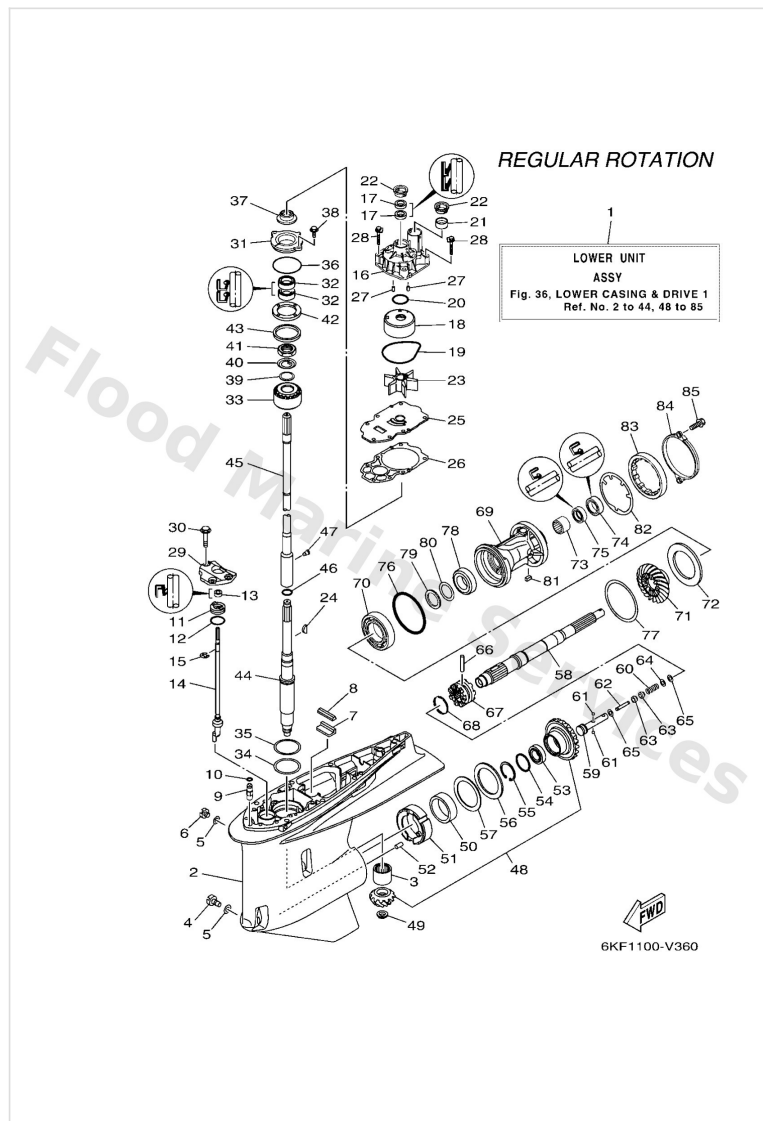
Ref	Part	
1	6KA45300008D Lower unit assembly GRAY, RH	Buy now
1	6KA4530000CE Lower unit assembly WHITE, RH	Buy now
2	6KA45301008D Casing, lower GRAY	Buy now
2	6KA4530100CE Casing, lower WHITE	Buy now
3	9331183280 Ball bearing	Buy now
4	6884534110 Plug, drain	Buy now
5	9043008003 Gasket	Buy now
6	9034008002 Plug, straight screw	Buy now
7	6634537600 Guide, seal damper	Buy now
8	6CE4537500 Damper, seal	Buy now
9	63P4537800 Nipple, hose	Buy now
10	9321007003 O-ring (11m)	Buy now
11	6CE4532120 Plate	Buy now
12	9321033M49 O-ring(6I5)	Buy now
13	9310610001 Oil seal	Buy now

Lower Casing & Drive 1



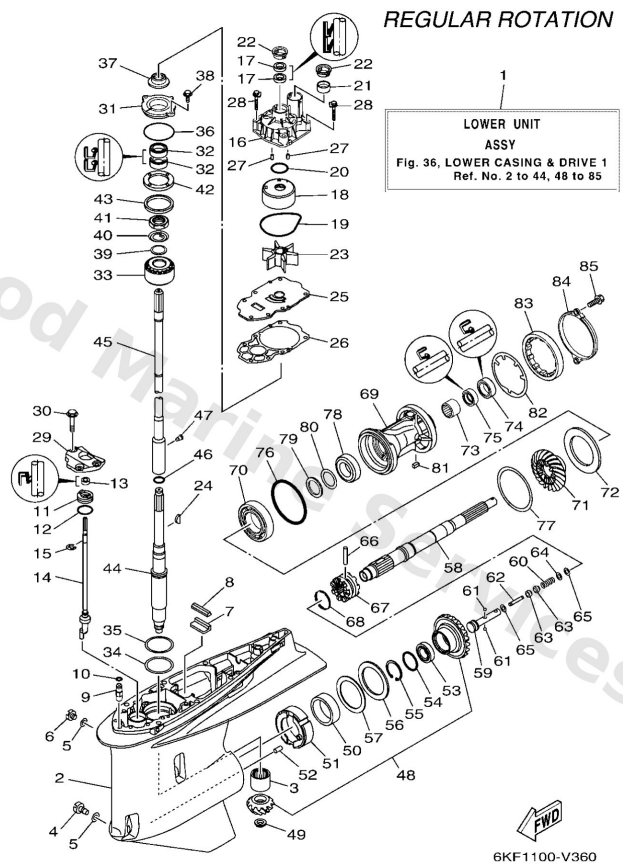
Ref	Part	
14	6KA4415000 Shift cam assembly	Buy now
15	9900109600 Circlip(j51)	Buy now
16	6CE4431101 Housing, water pump	Buy now
17	9310422M07 Oil seal(61a)	Buy now
18	6AW4432200 Insert, cartridge	Buy now
19	9321094003 O-ring	Buy now
20	9321037160 O-ring (6g8)	Buy now
21	6AW4436501 Damper, water seal 1	Buy now
22	6AW4431200 Cover, water pump housing	Buy now
23	6CE4435200 Impeller	Buy now
24	9028004002 Key, woodruff	Buy now
25	6CE4432301 Outer plate, cartridge	Buy now
26	6CE4431500 Gasket, water pump	Buy now
27	9360612019 Pin, dowel (614)	Buy now
28	9011908191 Bolt, with washer	Buy now

Lower Casing & Drive 1



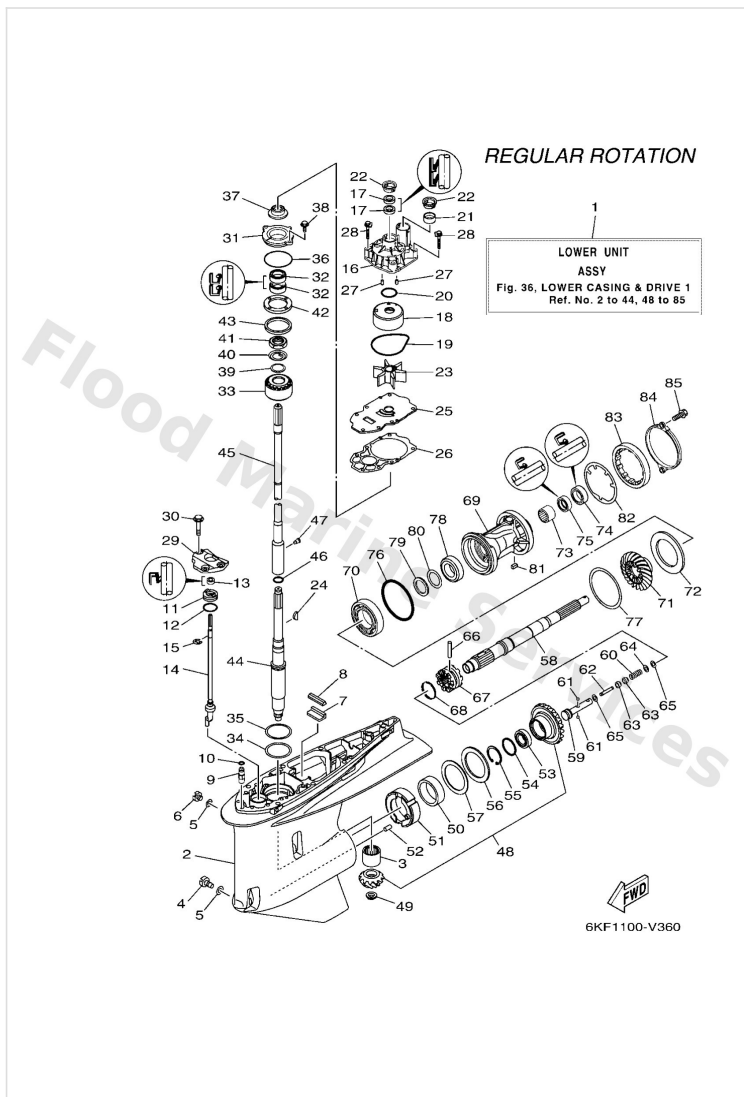
Ref	Part	
29	6CB4431200 Cover, water pump housing	Buy now
30	9011908180 Bolt, with washer	Buy now
31	6AW4533500CA Housing, oil seal	Buy now
32	9310128019 Oil seal	Buy now
33	9339999962 Bearing	Buy now
34	9020168008 Washer, plate	Buy now
35	6AW4558700 Shim (t:0.10mm) UR	Buy now
35	6AW4558710 Shim (t:0.12mm) UR	Buy now
35	6AW4558720 Shim (t:0.15mm) UR	Buy now
35	6AW4558730 Shim (t:0.18mm) UR	Buy now
35	6AW4558740 Shim (t:0.30mm) UR	Buy now
35	6AW4558750 Shim (t:0.40mm) UR	Buy now
35	6AW4558760 Shim (t:0.50mm) UR	Buy now
36	9321069MG6 O-ring	Buy now
37	6KA4534400 Cover, oil seal	Buy now

Lower Casing & Drive 1



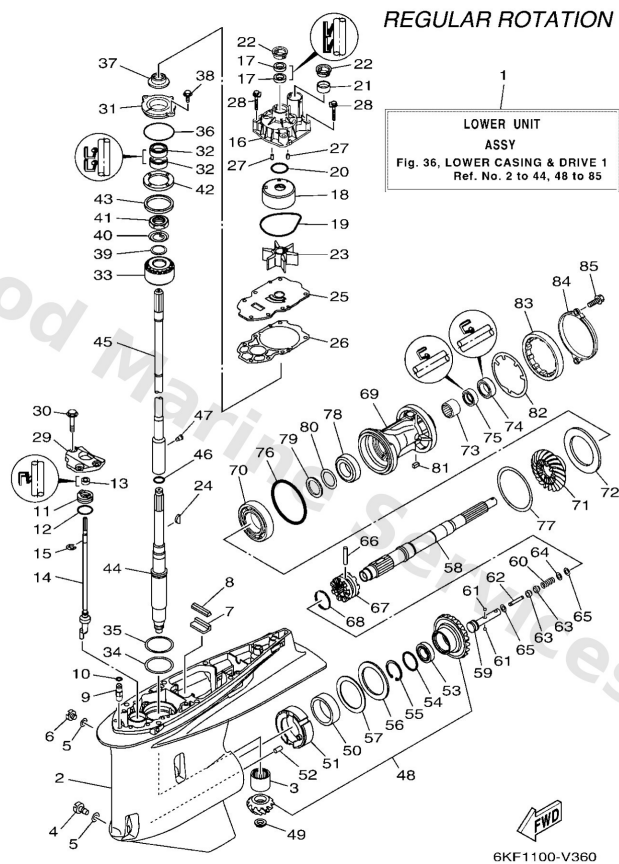
Ref	Part	
38	97E9508520 Bolt, hexagon w/w deep recess	Buy now
39	90201301U7 Washer, plate	Buy now
40	9021430003 Washer, claw	Buy now
41	9017030M18 Nut(6t5)	Buy now
42	6AW4524400 Nut	Buy now
43	6T54553900 Spacer 2	Buy now
44	6KA4550100 Drive shaft comp.	Buy now
45	6KF4580200 Intermedi. drive shaft comp. X(25.3")	Buy now
46	9321022MF1 O-ring(6u1)	Buy now
47	9014905048 Screw	Buy now
48	6KA4555000 Gear set	Buy now
49	9017916017 Nut	Buy now
50	9331185894 Bearing	Buy now
51	6CB4582400 Adapter	Buy now
52	9360816M16 Pin, dowel(6t4)	Buy now

Lower Casing & Drive 1



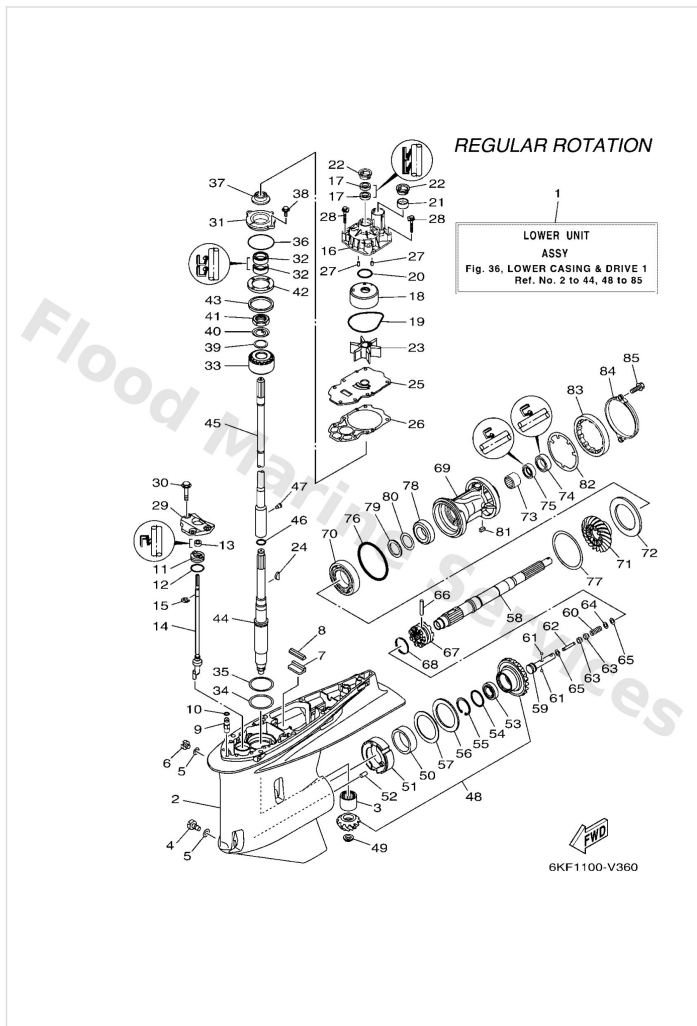
Ref	Part	
53	93332000A4 Bearing	Buy now
54	9020141008 Washer, plate	Buy now
55	9900947500 Circlip(48y)	Buy now
56	9334067011 Bearing	Buy now
57	6CB4556700 Shim (t:2.00mm) UR	Buy now
57	6CB4556710 Shim (t:2.03mm) UR	Buy now
57	6CB4556720 Shim (t:2.06mm) UR	Buy now
57	6CB4556730 Shim (t:2.09mm) UR	Buy now
57	6CB4556740 Shim (t:2.12mm) UR	Buy now
57	6CB4556750 Shim (t:2.15mm) UR	Buy now
58	6CB4561100 Shaft, propeller	Buy now
59	6CB4563400 Slide, shift	Buy now
60	9050110M77 Spring, compression(61a)	Buy now
61	9350104011 Ball	Buy now
62	6H14566800 Shaft, free 1	Buy now

Lower Casing & Drive 1



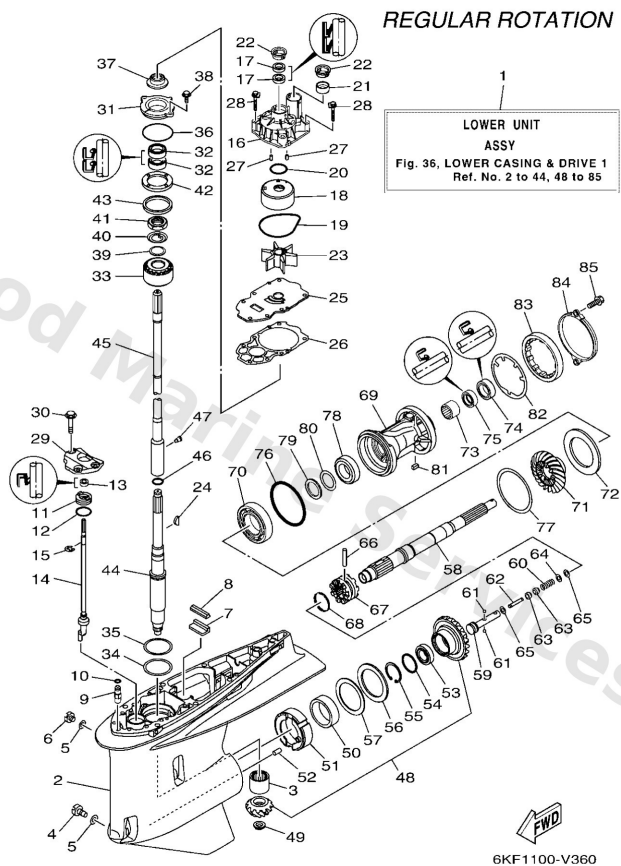
Ref	Part	
63	61A4563500 Plunger, shift	Buy now
64	9020102M00 Washer, plate(61a)	Buy now
65	9018302M03 Nut, spring (6h1)	Buy now
66	9025008M07 Pin, straight (6g5)	Buy now
67	6KA4563100 Clutch, dog	Buy now
68	6E54563301 Ring, cross pin	Buy now
69	6CE4533200CA Housing, bearing	Buy now
70	93306209U0 Bearing (6g5)	Buy now
71	6KA4557100 Gear 2 (21t)	Buy now
72	6CB4557600 Washer, thrust 2	Buy now
73	9331543061 Bearing	Buy now
74	9310130030 Oil seal	Buy now
75	9310130019 Oil seal	Buy now
76	9321102001 O-ring	Buy now
77	6CB4557700 Shim (t:0.10mm) UR	Buy now

Lower Casing & Drive 1



Ref	Part	
77	6CB4557710 Shim (t:0.12mm) UR	Buy now
77	6CB4557720 Shim (t:0.15mm) UR	Buy now
77	6CB4557730 Shim (t:0.18mm) UR	Buy now
77	6CB4557740 Shim (t:0.30mm) UR	Buy now
77	6CB4557750 Shim (t:0.40mm) UR	Buy now
77	6CB4557760 Shim (t:0.50mm) UR	Buy now
78	93332000A5 Bearing	Buy now
79	9020132008 Washer, plate	Buy now
80	6764556700 Shim (t:0.70mm) UR	Buy now
80	6764556710 Shim (t:0.80mm) UR	Buy now
80	6764556720 Shim (t:0.90mm) UR	Buy now
80	6764556730 Shim (t:1.0mm) UR	Buy now
80	6764556740 Shim (t:1.1mm) UR	Buy now
80	6764556750 Shim (t:1.2mm) UR	Buy now
81	9028205008 Key, straight	Buy now

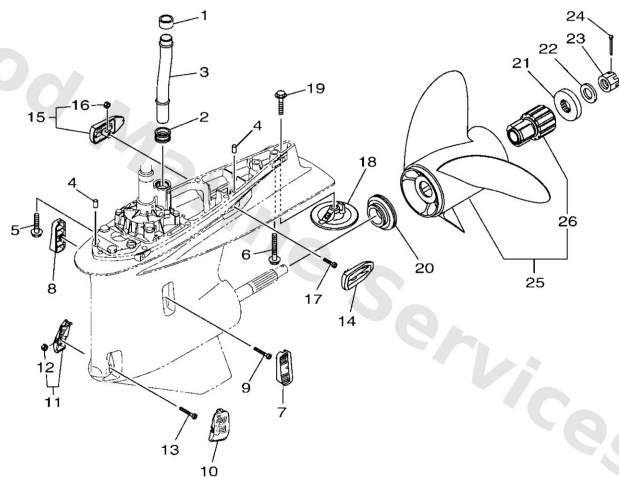
Lower Casing & Drive 1



Ref	Part	
82	6CB4538300 Washer, claw	Buy now
83	6CB4538400 Nut	Buy now
84	6CE4536110 Cap, lower casing	Buy now
85	9010508M61 Bolt, washer based(62x)	Buy now

Lower Casing & Drive 2

REGULAR ROTATION

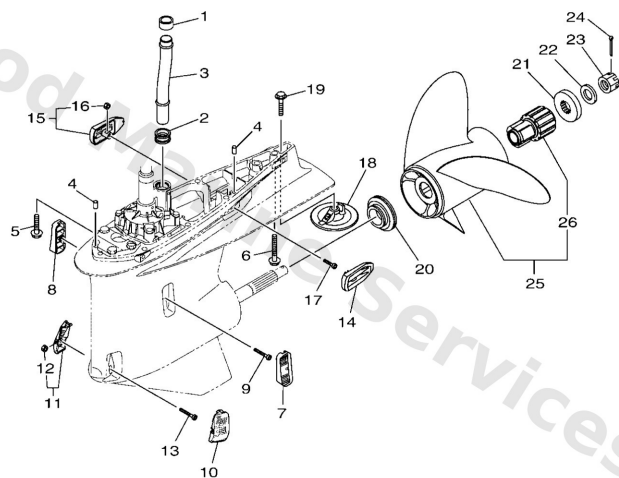


6KA1100-V400

Ref	Part	
1	6AW4436501 Damper, water seal 1	Buy now
2	6AW4436601 Damper, water seal 2	Buy now
3	6CE4436100 Tube, water 1	Buy now
4	9360816M16 Pin, dowel(6t4)	Buy now
5	9011910024 Bolt, with washer	Buy now
6	97E7510570 Bolt, hexagon w/w deep recess	Buy now
7	6KA4521400 Cover, water inlet 1	Buy now
8	6KA4521500 Cover, water inlet 2	Buy now
9	9011005039 Bolt, hexagon socket head	Buy now
10	6CE4522400 Cover, water inlet 3	Buy now
11	6CE4522500 Cover, water inlet 4	Buy now
12	9018505002 Nut nylon (sus)(ex4)	Buy now
14	6KA4525400 Cover, outlet 1	Buy now
15	6KA4525500 Cover, outlet 2	Buy now
17	9138005020 Bolt,socket	Buy now

Lower Casing & Drive 2

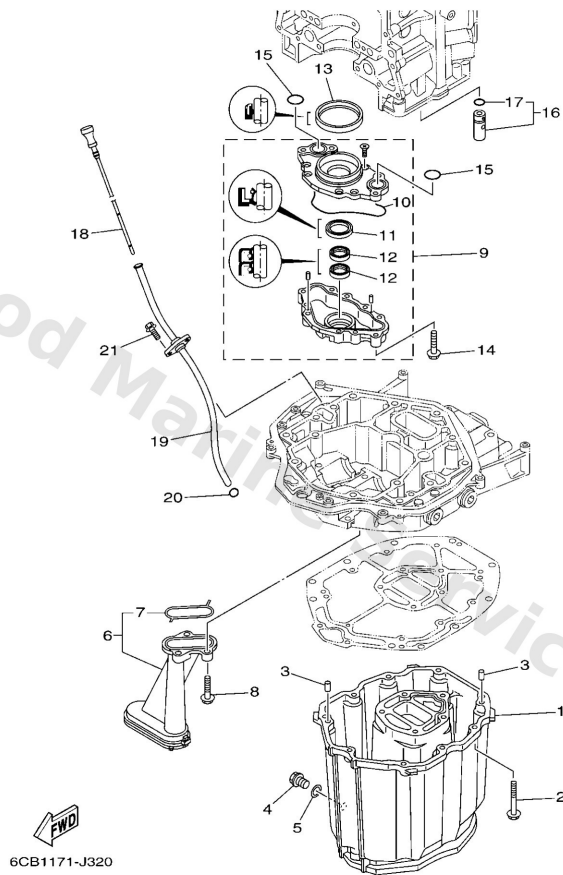
REGULAR ROTATION




6KA1100-V400

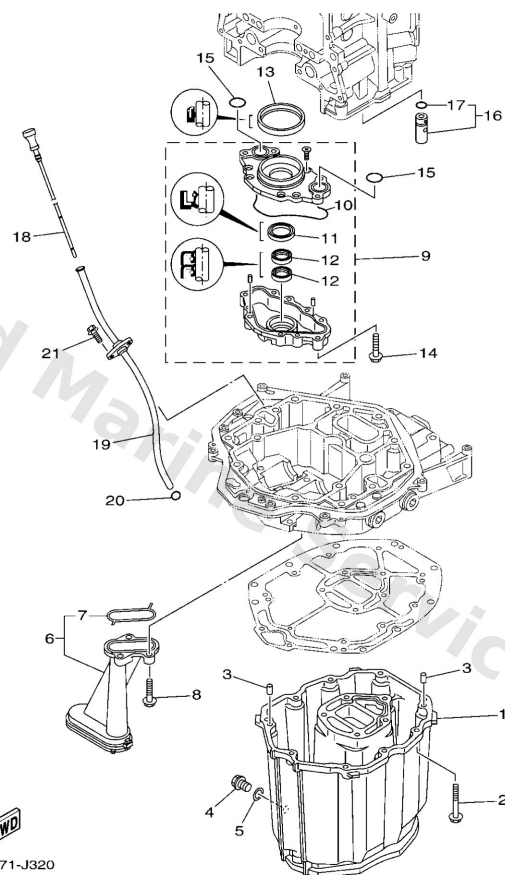
Ref	Part	
18	6CE4537300 Anode	Buy now
19	9010510M00 Bolt, hexagon (663)	Buy now
20	69J4598700 Spacer 1	Buy now
21	6884599701 Spacer 2	Buy now
22	9299018200 Washer (6e5)	Buy now
23	9017118M04 Nut, castle (6e5)	Buy now
24	9149040030 Pin, cotter (663)	Buy now
25	6KA4597000 Prop Ss Hp3 3X15-1/4 X18 -T UR	Buy now
25	6KA4597200 Propeller (ss 3x15-1/4 x19 -t) UR	Buy now
25	6KA4597400 Propeller (ss 3x15 x20 -t) UR	Buy now
25	6KA4597600 Propeller (ss 3x15 x21 -t) UR	Buy now
26	6CE45C8110 Damper rubber, propeller 1	Buy now

Oil Pan



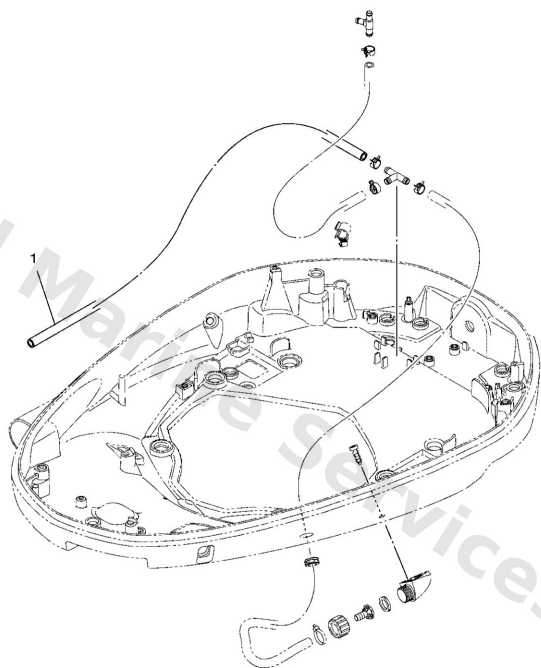
Ref	Part	
1	6CB1531101 Oil pan	Buy now
2	97E7508535 Bolt, hexagon w/w deep recess	Buy now
3	9360816M16 Pin, dowel(6t4)	Buy now
4	9034014M06 Plug, straight screw(62y)	Buy now
5	9043014M09 Gasket	Buy now
6	6CB1341100 Strainer, oil	Buy now
7	6AW1341500 Seal, oil strainer	Buy now
8	9581206025 Bolt, flange	Buy now
9	6CB1330000 Oil pump assembly	Buy now
10	6CB1332900 Gasket, pump cover	Buy now
11	6AW1311900 Oil seal	Buy now
12	69J1363100 Oil seal	Buy now
13	6CB1135500 Seal, cylinder 1	Buy now
14	95D7506040 Bolt, flange deep recess	Buy now
15	9321026658 O-ring(36y)	Buy now

Oil Pan



Ref	Part	
16	6CB1349000 Relief valve assembly	Buy now
17	6CB1347300 O-ring	Buy now
18	6CB1536200 Plug, oil level	Buy now
19	6CB1537700 Guide, inlet	Buy now
20	9321019Mj3 O-ring	Buy now
21	95D9506016 Bolt, flange deep recess	Buy now

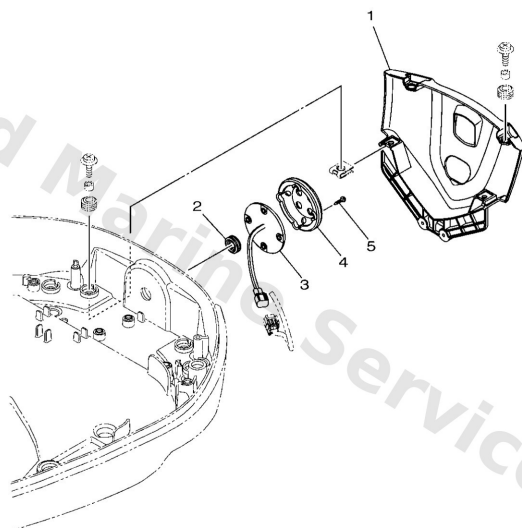
Optional Parts 1




6KA1100-V410

Ref	Part	
1	6KA4438500 Hose, water 1	Buy now

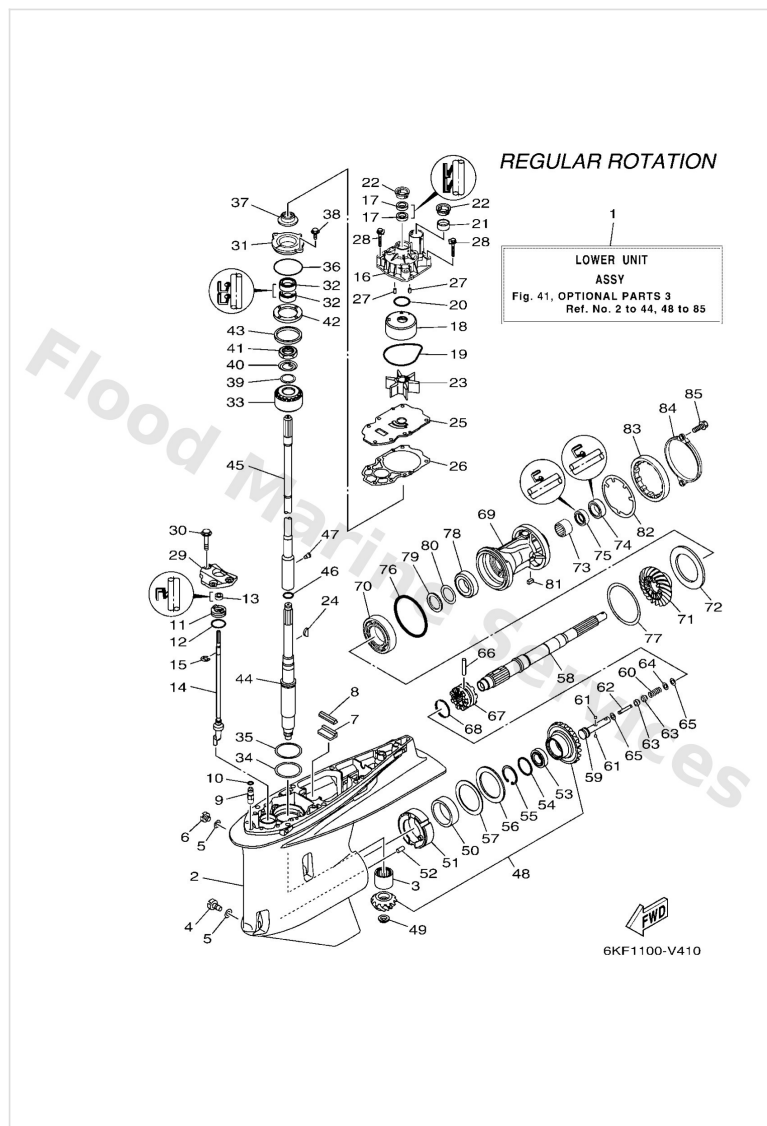
Optional Parts 2




6KA1100-V420

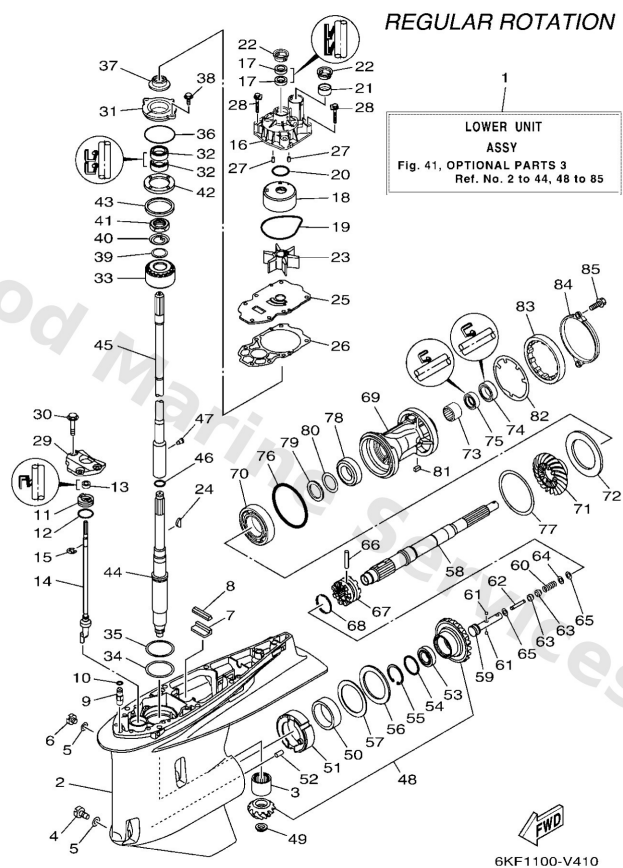
Ref	Part	
1	6KA42723108D Light cover, v6 grey GRAY	Buy now
1	6KA4272310CE Light cover, v6 white WHITE	Buy now
2	9048020006 Grommet	Buy now
3	6KA8372000 Led light assembly	Buy now
4	6KA8451600 Cover, taillight	Buy now
5	9778040112 Screw, pan head tapping	Buy now

Optional Parts 3



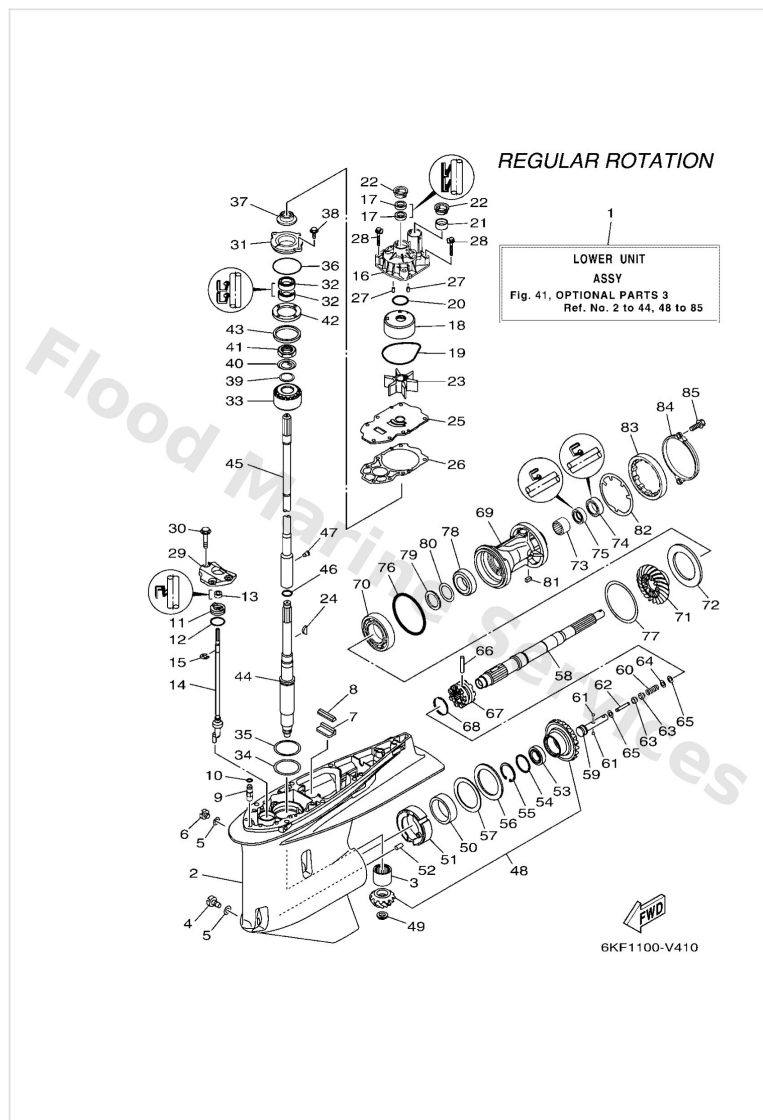
Ref	Part	
1	6KA45300008D Lower unit assembly GRAY, RH	Buy now
1	6KA4530000CE Lower unit assembly WHITE, RH	Buy now
2	6KA45301008D Casing, lower GRAY	Buy now
2	6KA4530100CE Casing, lower WHITE	Buy now
3	9331183280 Ball bearing	Buy now
4	6884534110 Plug, drain	Buy now
5	9043008003 Gasket	Buy now
6	9034008002 Plug, straight screw	Buy now
7	6634537600 Guide, seal damper	Buy now
8	6CE4537500 Damper, seal	Buy now
9	63P4537800 Nipple, hose	Buy now
10	9321007003 O-ring (11m)	Buy now
11	6CE4532120 Plate	Buy now
12	9321033M49 O-ring(6I5)	Buy now
13	9310610001 Oil seal	Buy now

Optional Parts 3



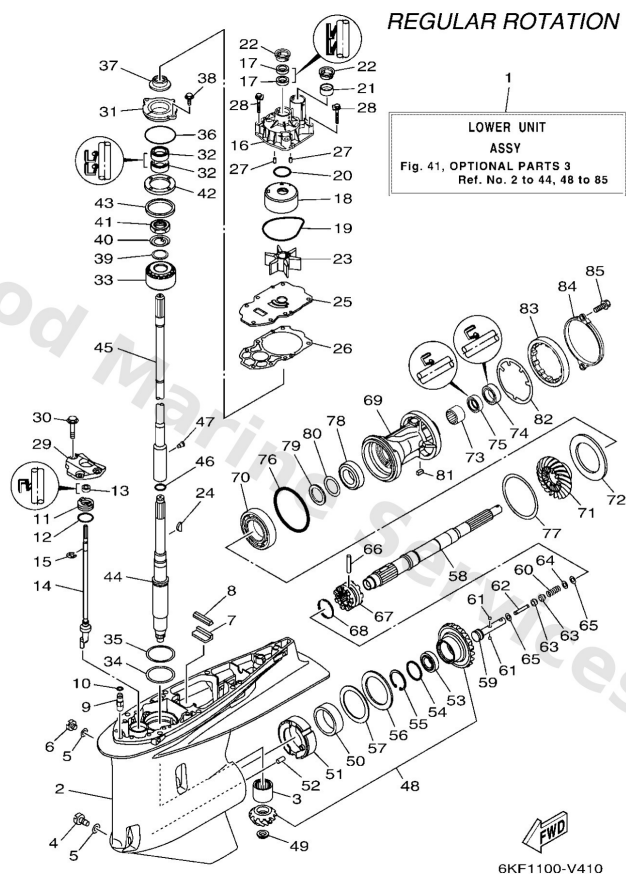
Ref	Part	
14	6KA4415000 Shift cam assembly	Buy now
15	9900109600 Circlip(j51)	Buy now
16	6CE4431101 Housing, water pump	Buy now
17	9310422M07 Oil seal(61a)	Buy now
18	6AW4432200 Insert, cartridge	Buy now
19	9321094003 O-ring	Buy now
20	9321037160 O-ring (6g8)	Buy now
21	6AW4436501 Damper, water seal 1	Buy now
22	6AW4431200 Cover, water pump housing	Buy now
23	6CE4435200 Impeller	Buy now
24	9028004002 Key, woodruff	Buy now
25	6CE4432301 Outer plate, cartridge	Buy now
26	6CE4431500 Gasket, water pump	Buy now
27	9360612019 Pin, dowel (614)	Buy now
28	9011908191 Bolt, with washer	Buy now

Optional Parts 3



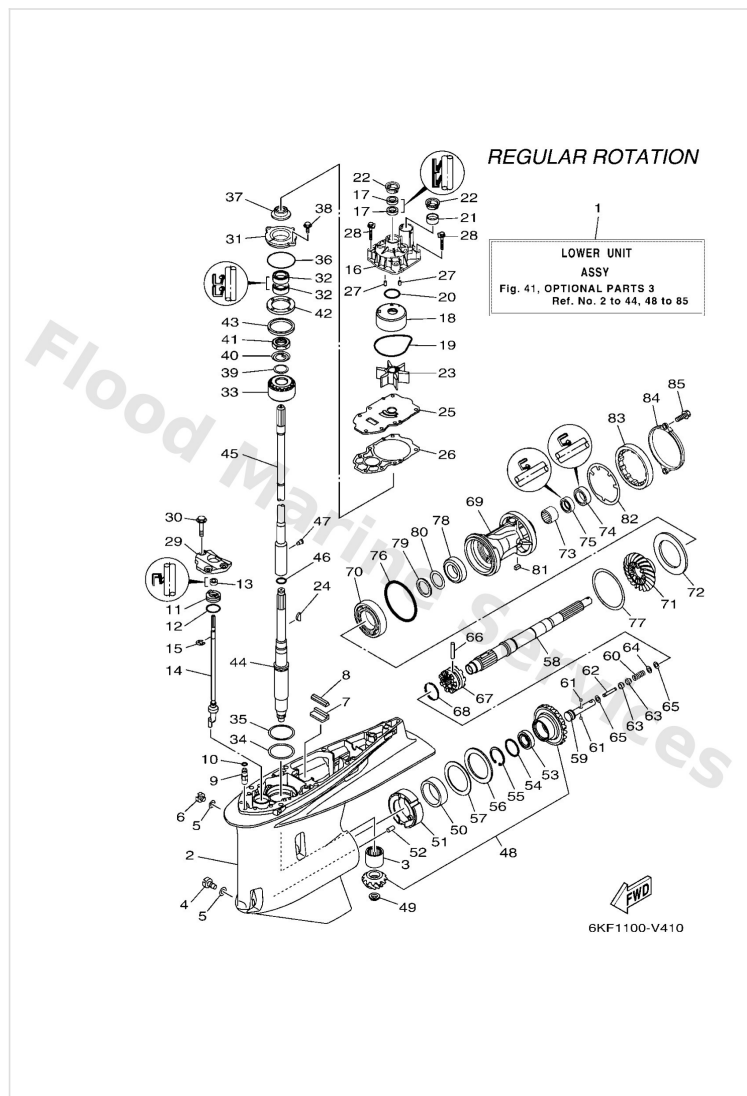
Ref	Part	
29	6CB4431200 Cover, water pump housing	Buy now
30	9011908180 Bolt, with washer	Buy now
31	6AW4533500CA Housing, oil seal	Buy now
32	9310128019 Oil seal	Buy now
33	9339999962 Bearing	Buy now
34	9020168008 Washer, plate	Buy now
35	6AW4558700 Shim (t:0.10mm) UR	Buy now
35	6AW4558710 Shim (t:0.12mm) UR	Buy now
35	6AW4558720 Shim (t:0.15mm) UR	Buy now
35	6AW4558730 Shim (t:0.18mm) UR	Buy now
35	6AW4558740 Shim (t:0.30mm) UR	Buy now
35	6AW4558750 Shim (t:0.40mm) UR	Buy now
35	6AW4558760 Shim (t:0.50mm) UR	Buy now
36	9321069MG6 O-ring	Buy now
37	6KA4534400 Cover, oil seal	Buy now

Optional Parts 3



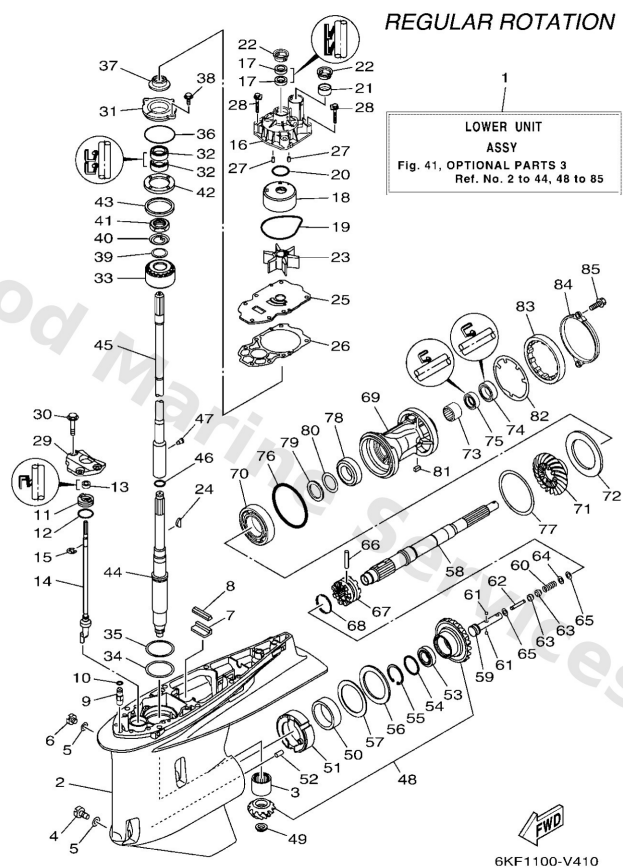
Ref	Part	
38	97E9508520 Bolt, hexagon w/w deep recess	Buy now
39	90201301U7 Washer, plate	Buy now
40	9021430003 Washer, claw	Buy now
41	9017030M18 Nut(6t5)	Buy now
42	6AW4524400 Nut	Buy now
43	6T54553900 Spacer 2	Buy now
44	6KA4550100 Drive shaft comp.	Buy now
45	6KF4580200 Intermedi. drive shaft comp. UR X(25.3")	Buy now
45	6KF4580210 Intermedi. drive shaft comp. UR U(30.3")	Buy now
45	6KF4580220 Intermedi. drive shaft comp. UR E(35.3")	Buy now
46	9321022MF1 O-ring(6u1)	Buy now
47	9014905048 Screw	Buy now
48	6KA4555000 Gear set	Buy now
49	9017916017 Nut	Buy now
50	9331185894 Bearing	Buy now

Optional Parts 3



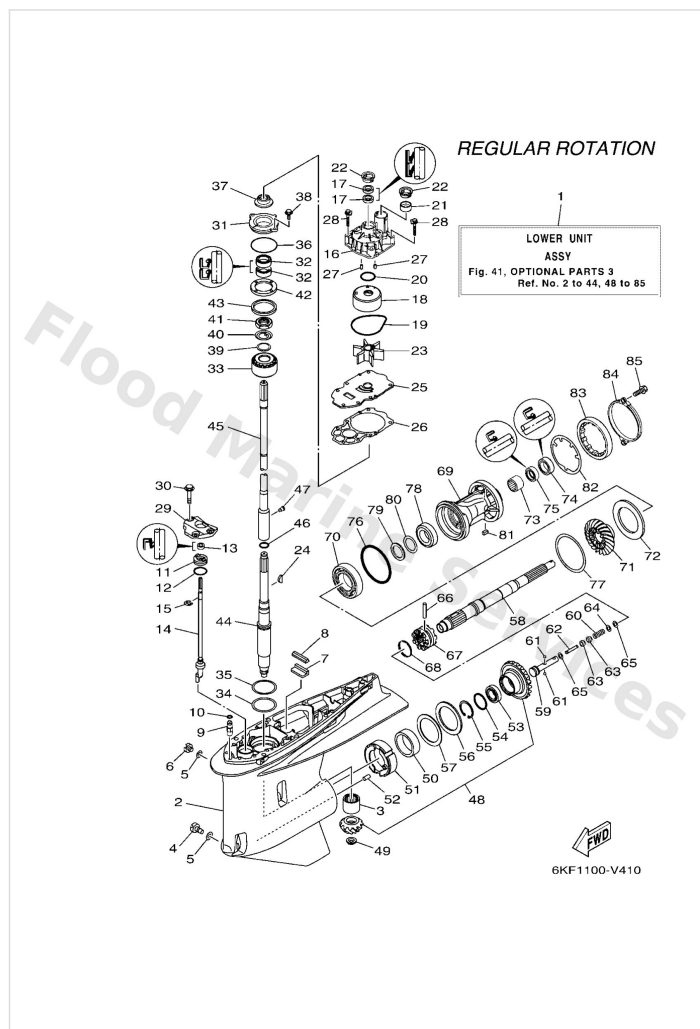
Ref	Part	
51	6CB4582400 Adapter	Buy now
52	9360816M16 Pin, dowel(6t4)	Buy now
53	93332000A4 Bearing	Buy now
54	9020141008 Washer, plate	Buy now
55	9900947500 Circlip(48y)	Buy now
56	9334067011 Bearing	Buy now
57	6CB4556700 Shim (t:2.00mm) UR	Buy now
57	6CB4556710 Shim (t:2.03mm) UR	Buy now
57	6CB4556720 Shim (t:2.06mm) UR	Buy now
57	6CB4556730 Shim (t:2.09mm) UR	Buy now
57	6CB4556740 Shim (t:2.12mm) UR	Buy now
57	6CB4556750 Shim (t:2.15mm) UR	Buy now
58	6CB4561100 Shaft, propeller	Buy now
59	6CB4563400 Slide, shift	Buy now
60	9050110M77 Spring, compression(61a)	Buy now

Optional Parts 3



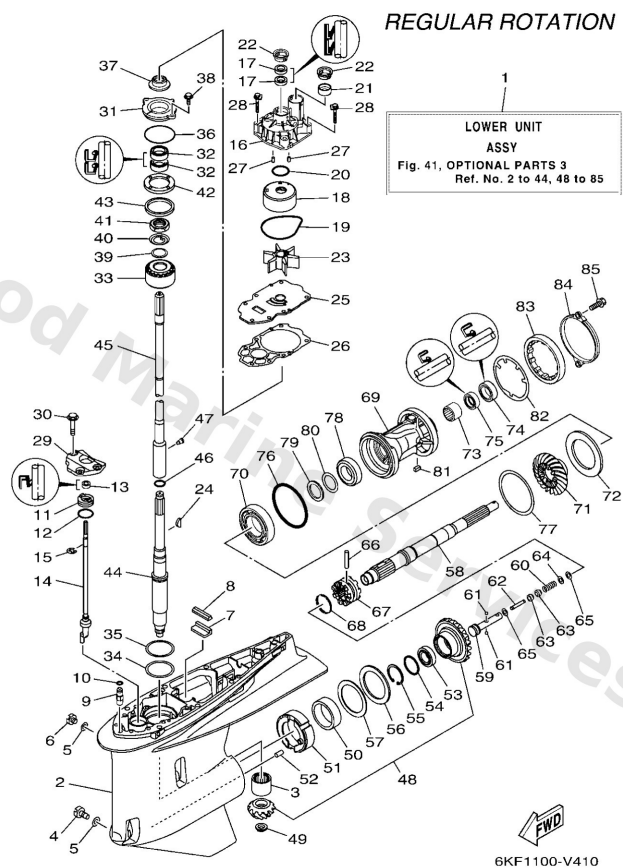
Ref	Part	
61	9350104011 Ball	Buy now
62	6H14566800 Shaft, free 1	Buy now
63	61A4563500 Plunger, shift	Buy now
64	9020102M00 Washer, plate(61a)	Buy now
65	9018302M03 Nut, spring (6h1)	Buy now
66	9025008M07 Pin, straight (6g5)	Buy now
67	6KA4563100 Clutch, dog	Buy now
68	6E54563301 Ring, cross pin	Buy now
69	6CE4533200CA Housing, bearing	Buy now
70	93306209U0 Bearing (6g5)	Buy now
71	6KA4557100 Gear 2 (21t)	Buy now
72	6CB4557600 Washer, thrust 2	Buy now
73	9331543061 Bearing	Buy now
74	9310130030 Oil seal	Buy now
75	9310130019 Oil seal	Buy now

Optional Parts 3



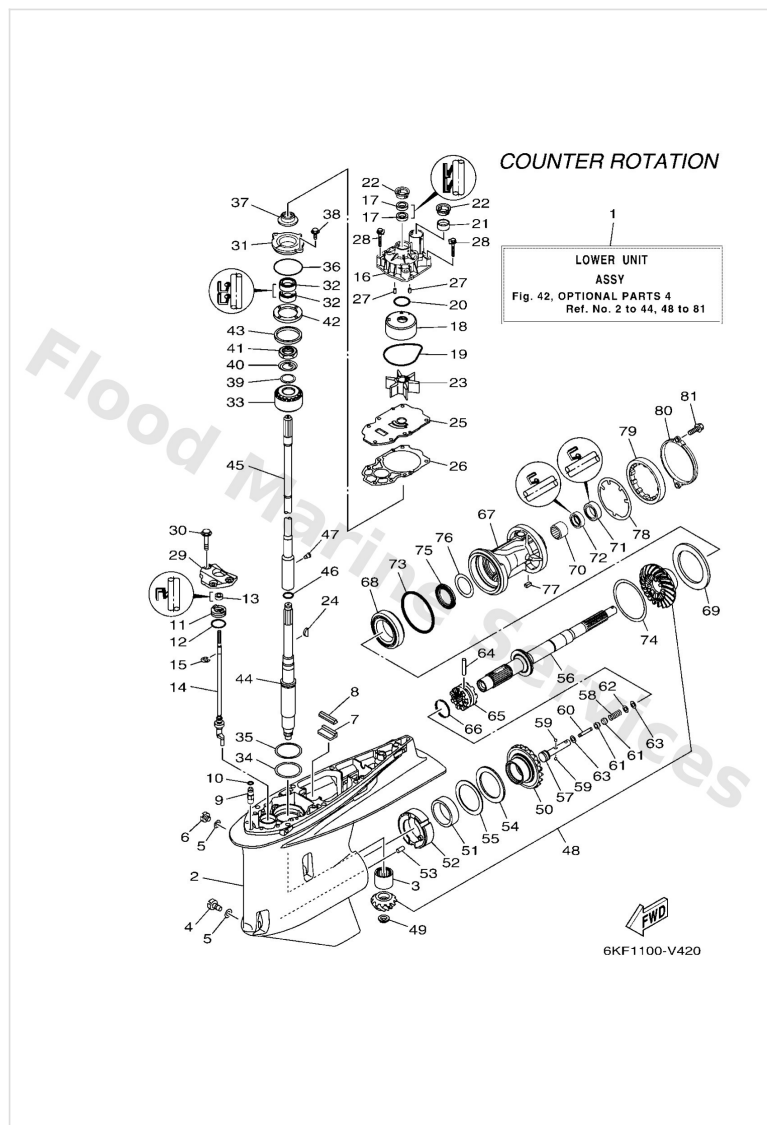
Ref	Part	
76	9321102001 O-ring	Buy now
77	6CB4557700 Shim (t:0.10mm) UR	Buy now
77	6CB4557710 Shim (t:0.12mm) UR	Buy now
77	6CB4557720 Shim (t:0.15mm) UR	Buy now
77	6CB4557730 Shim (t:0.18mm) UR	Buy now
77	6CB4557740 Shim (t:0.30mm) UR	Buy now
77	6CB4557750 Shim (t:0.40mm) UR	Buy now
77	6CB4557760 Shim (t:0.50mm) UR	Buy now
78	93332000A5 Bearing	Buy now
79	9020132008 Washer, plate	Buy now
80	6764556700 Shim (t:0.70mm) UR	Buy now
80	6764556710 Shim (t:0.80mm) UR	Buy now
80	6764556720 Shim (t:0.90mm) UR	Buy now
80	6764556730 Shim (t:1.0mm) UR	Buy now
80	6764556740 Shim (t:1.1mm) UR	Buy now

Optional Parts 3



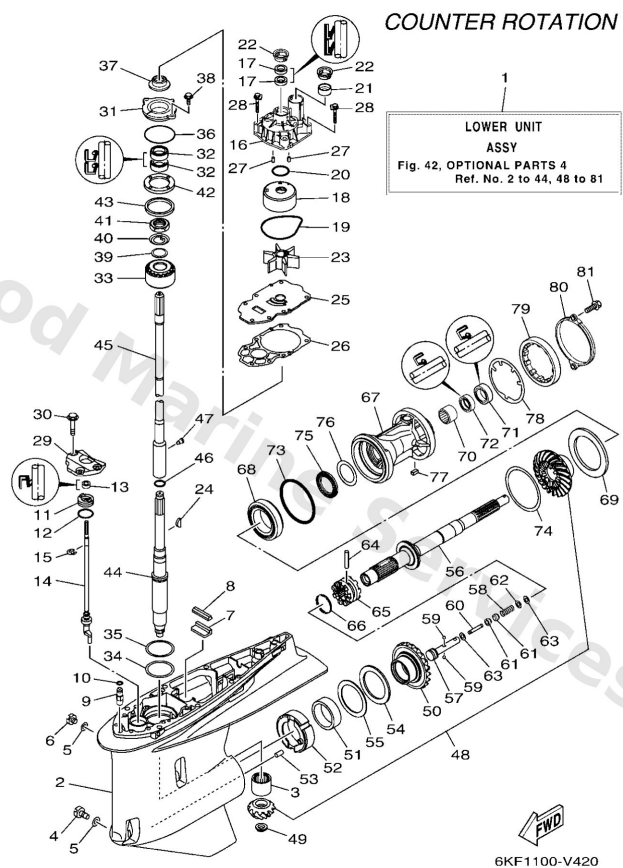
Ref	Part	
80	6764556750 Shim (t:1.2mm) UR	Buy now
81	9028205008 Key, straight	Buy now
82	6CB4538300 Washer, claw	Buy now
83	6CB4538400 Nut	Buy now
84	6CE4536110 Cap, lower casing	Buy now
85	9010508M61 Bolt, washer based(62x)	Buy now

Optional Parts 4



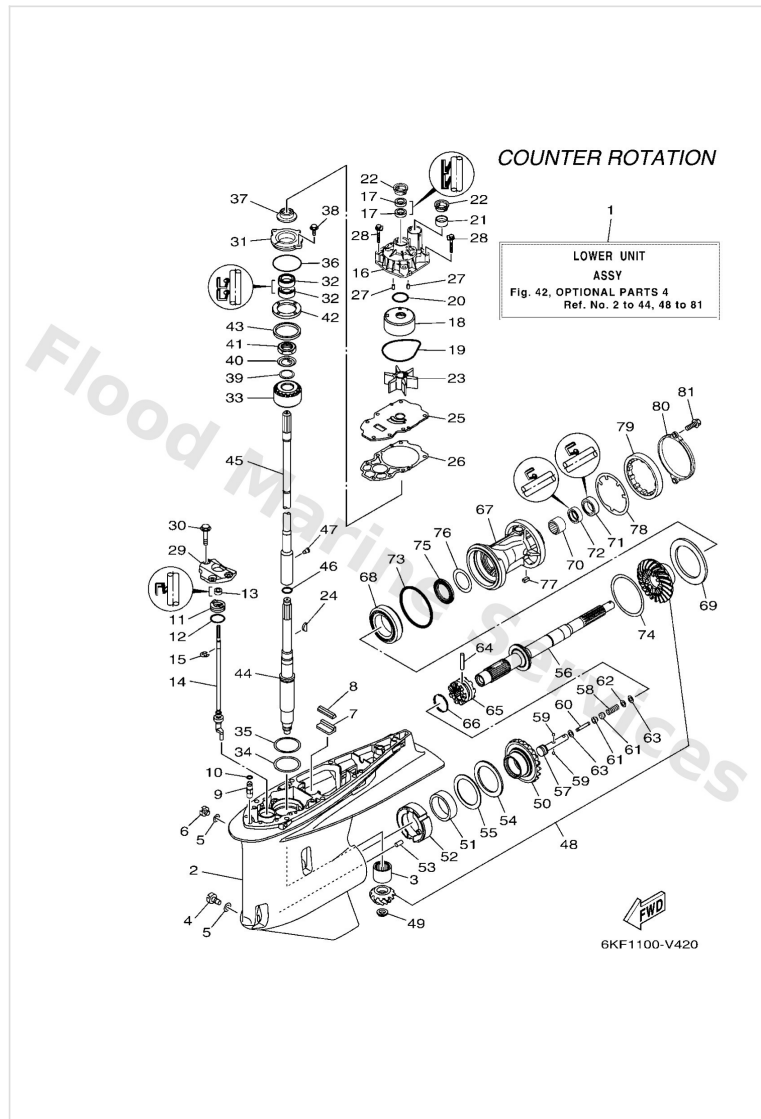
Ref	Part	
1	6KB45300008D Lower unit assembly GRAY, LH	Buy now
1	6KB4530000CE Lower unit assembly WHITE, LH	Buy now
2	6KA45301008D Casing, lower GRAY	Buy now
2	6KA4530100CE Casing, lower WHITE	Buy now
3	9331183280 Ball bearing	Buy now
4	6884534110 Plug, drain	Buy now
5	9043008003 Gasket	Buy now
6	9034008002 Plug, straight screw	Buy now
7	6634537600 Guide, seal damper	Buy now
8	6CE4537500 Damper, seal	Buy now
9	63P4537800 Nipple, hose	Buy now
10	9321007003 O-ring (11m)	Buy now
11	6CE4532120 Plate	Buy now
12	9321033M49 O-ring(6I5)	Buy now
13	9310610001 Oil seal	Buy now

Optional Parts 4



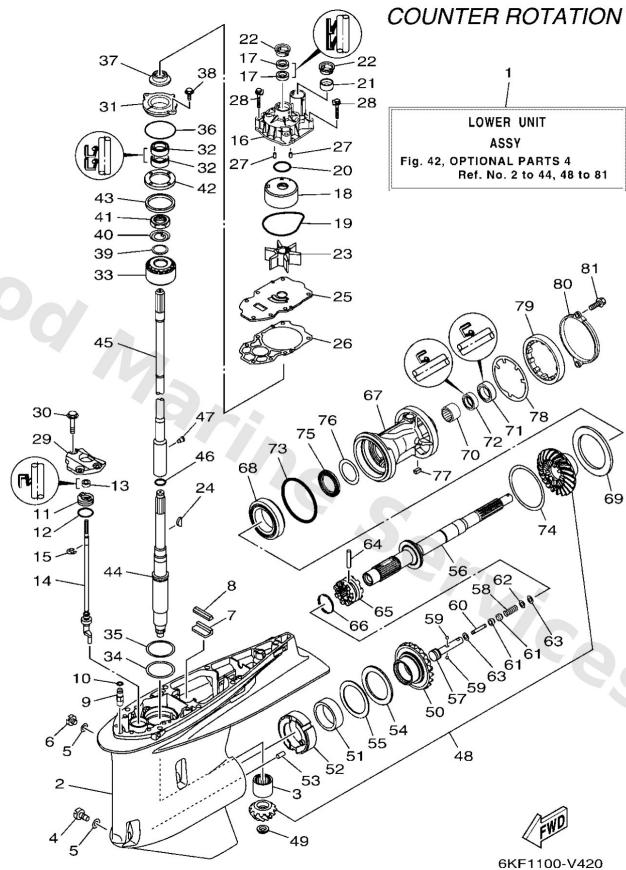
Ref	Part	
14	6KB4415000 Shift cam assembly	Buy now
15	9900109600 Circlip(j51)	Buy now
16	6CE4431101 Housing, water pump	Buy now
17	9310422M07 Oil seal(61a)	Buy now
18	6AW4432200 Insert, cartridge	Buy now
19	9321094003 O-ring	Buy now
20	9321037160 O-ring (6g8)	Buy now
21	6AW4436501 Damper, water seal 1	Buy now
22	6AW4431200 Cover, water pump housing	Buy now
23	6CE4435200 Impeller	Buy now
24	9028004002 Key, woodruff	Buy now
25	6CE4432301 Outer plate, cartridge	Buy now
26	6CE4431500 Gasket, water pump	Buy now
27	9360612019 Pin, dowel (614)	Buy now
28	9011908191 Bolt, with washer	Buy now

Optional Parts 4



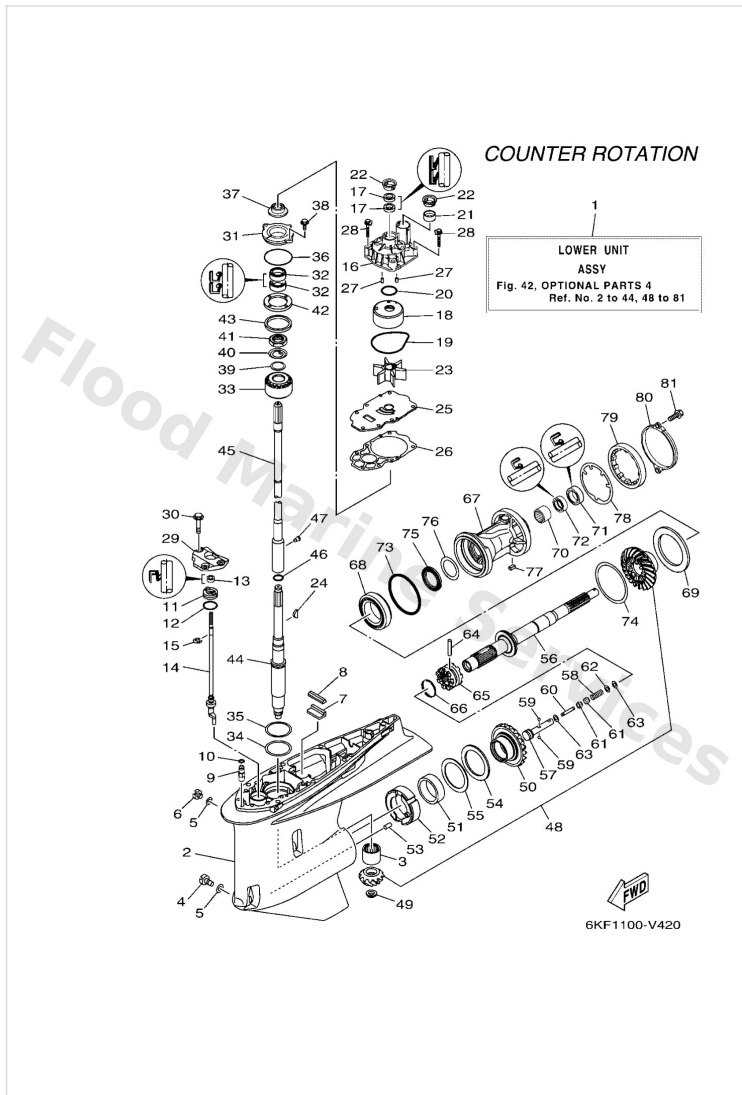
Ref	Part	
29	6CB4431200 Cover, water pump housing	Buy now
30	9011908180 Bolt, with washer	Buy now
31	6AW4533500CA Housing, oil seal	Buy now
32	9310128019 Oil seal	Buy now
33	9339999962 Bearing	Buy now
34	9020168008 Washer, plate	Buy now
35	6AW4558700 Shim (t:0.10mm) UR	Buy now
35	6AW4558710 Shim (t:0.12mm) UR	Buy now
35	6AW4558720 Shim (t:0.15mm) UR	Buy now
35	6AW4558730 Shim (t:0.18mm) UR	Buy now
35	6AW4558740 Shim (t:0.30mm) UR	Buy now
35	6AW4558750 Shim (t:0.40mm) UR	Buy now
35	6AW4558760 Shim (t:0.50mm) UR	Buy now
36	9321069MG6 O-ring	Buy now
37	6KA4534400 Cover, oil seal	Buy now

Optional Parts 4



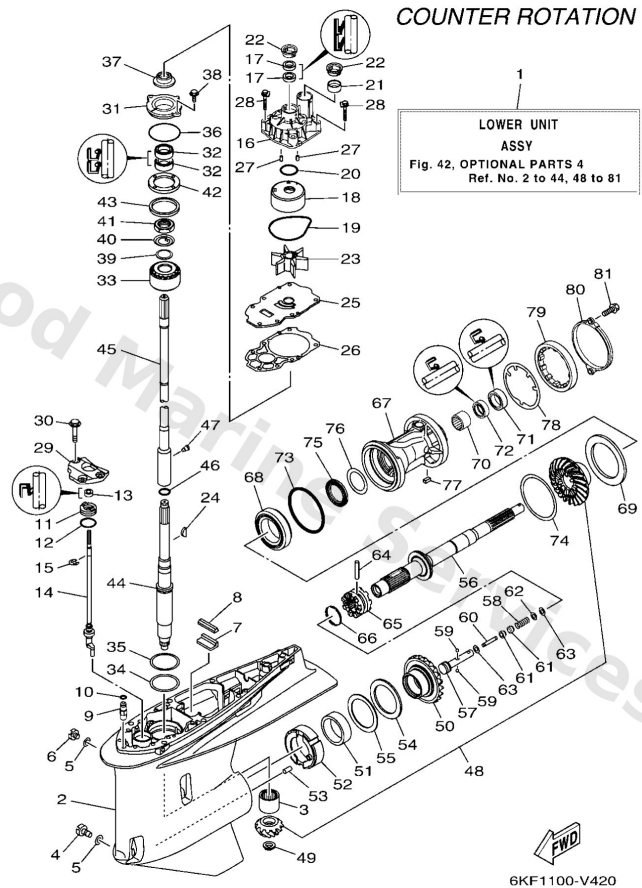
Ref	Part	
38	97E9508520 Bolt, hexagon w/w deep recess	Buy now
39	90201301U7 Washer, plate	Buy now
40	9021430003 Washer, claw	Buy now
41	9017030M18 Nut(6t5)	Buy now
42	6AW4524400 Nut	Buy now
43	6T54553900 Spacer 2	Buy now
44	6KA4550100 Drive shaft comp.	Buy now
45	6KF4580200 Intermedi. drive shaft comp. UR X(25.3")	Buy now
45	6KF4580210 Intermedi. drive shaft comp. UR U(30.3")	Buy now
45	6KF4580220 Intermedi. drive shaft comp. UR E(35.3")	Buy now
46	9321022MF1 O-ring(6u1)	Buy now
47	9014905048 Screw	Buy now
48	6KB4555000 Gear set	Buy now
49	9017916017 Nut	Buy now
50	6KB4556000 Gear 1 (21t)	Buy now

Optional Parts 4



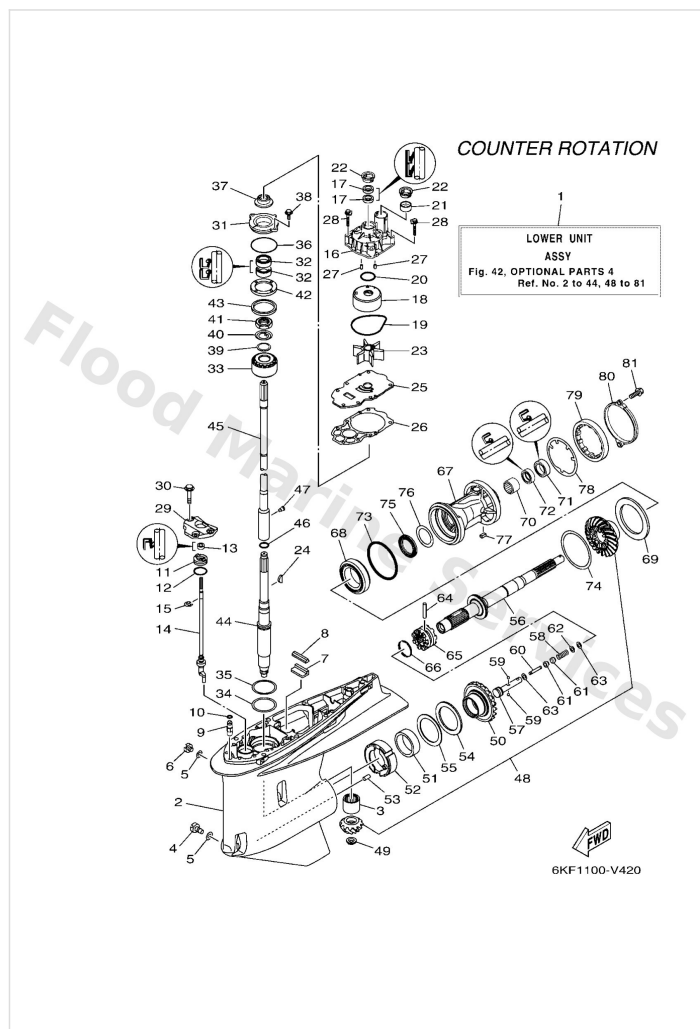
Ref	Part	
51	9331185894 Bearing	Buy now
52	6CB4582400 Adapter	Buy now
53	9360816M16 Pin, dowel(6t4)	Buy now
54	9334067011 Bearing	Buy now
55	6CB4556700 Shim (t:2.00mm) UR	Buy now
55	6CB4556710 Shim (t:2.03mm) UR	Buy now
55	6CB4556720 Shim (t:2.06mm) UR	Buy now
55	6CB4556730 Shim (t:2.09mm) UR	Buy now
55	6CB4556740 Shim (t:2.12mm) UR	Buy now
55	6CB4556750 Shim (t:2.15mm) UR	Buy now
56	6KB4561100 Shaft, propeller	Buy now
57	6CB4563400 Slide, shift	Buy now
58	9050110M77 Spring, compression(61a)	Buy now
59	9350104011 Ball	Buy now
60	6H14566800 Shaft, free 1	Buy now

Optional Parts 4



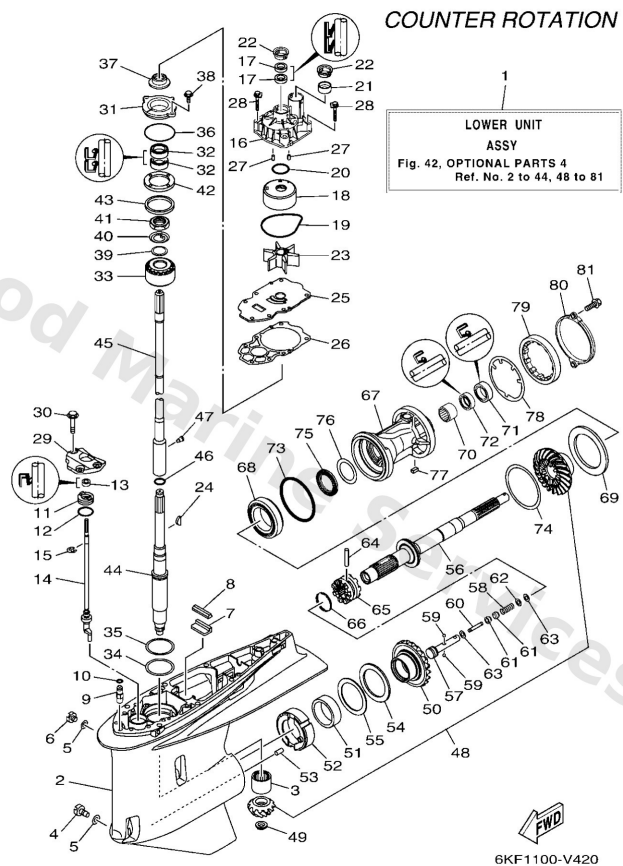
Ref	Part	
61	61A4563500 Plunger, shift	Buy now
62	9020102M00 Washer, plate(61a)	Buy now
63	9018302M03 Nut, spring (6h1)	Buy now
64	9025008M07 Pin, straight (6g5)	Buy now
65	6KA4563100 Clutch, dog	Buy now
66	6E54563301 Ring, cross pin	Buy now
67	6CF4533201CA Housing, bearing	Buy now
68	9333200048 Bearing(6k0)	Buy now
69	6CF4557600 Washer, thrust 2	Buy now
70	9331543061 Bearing	Buy now
71	9310130030 Oil seal	Buy now
72	9310130019 Oil seal	Buy now
73	9321102001 O-ring	Buy now
74	6CB4557700 Shim (t:0.10mm) UR	Buy now
74	6CB4557710 Shim (t:0.12mm) UR	Buy now

Optional Parts 4



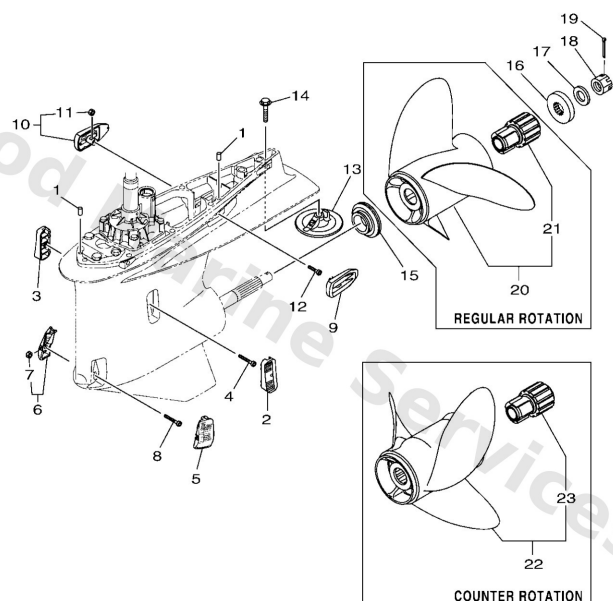
Ref	Part	
74	6CB4557720 Shim (t:0.15mm) UR	Buy now
74	6CB4557730 Shim (t:0.18mm) UR	Buy now
74	6CB4557740 Shim (t:0.30mm) UR	Buy now
74	6CB4557750 Shim (t:0.40mm) UR	Buy now
74	6CB4557760 Shim (t:0.50mm) UR	Buy now
75	93341440U5 Bearing, thrust (6k0)	Buy now
76	6K14557801 Shim (t:0.10mm) UR	Buy now
76	6K14557810 Shim (t:0.12mm) UR	Buy now
76	6K14557820 Shim (t:0.15mm) UR	Buy now
76	6K14557830 Shim (t:0.18mm) UR	Buy now
76	6K14557840 Shim (t:0.30mm) UR	Buy now
76	6K14557850 Shim (t:0.40mm) UR	Buy now
76	6K14557860 Shim (t:0.50mm) UR	Buy now
77	9028205008 Key, straight	Buy now
78	6CB4538300 Washer, claw	Buy now

Optional Parts 4



Ref	Part	
79	6CB4538400 Nut	Buy now
80	6CE4536110 Cap, lower casing	Buy now
81	9010508M61 Bolt, washer based(62x)	Buy now

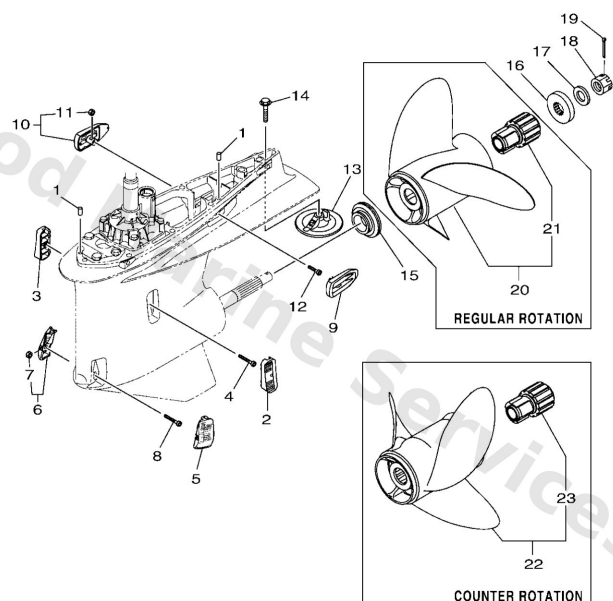
Optional Parts 5



6KA1100-V450

Ref	Part	
1	9360816M16 Pin, dowel(6t4)	Buy now
2	6KA4521400 Cover, water inlet 1	Buy now
3	6KA4521500 Cover, water inlet 2	Buy now
4	9011005039 Bolt, hexagon socket head	Buy now
5	6CE4522400 Cover, water inlet 3	Buy now
6	6CE4522500 Cover, water inlet 4	Buy now
7	9018505002 Nut nylon (sus)(ex4)	Buy now
9	6KA4525400 Cover, outlet 1	Buy now
10	6KA4525500 Cover, outlet 2	Buy now
12	9138005020 Bolt,socket	Buy now
13	6CE4537300 Anode	Buy now
14	9010510M00 Bolt, hexagon (663)	Buy now
15	69J4598700 Spacer 1	Buy now
16	6884599701 Spacer 2	Buy now
17	9299018200 Washer (6e5)	Buy now

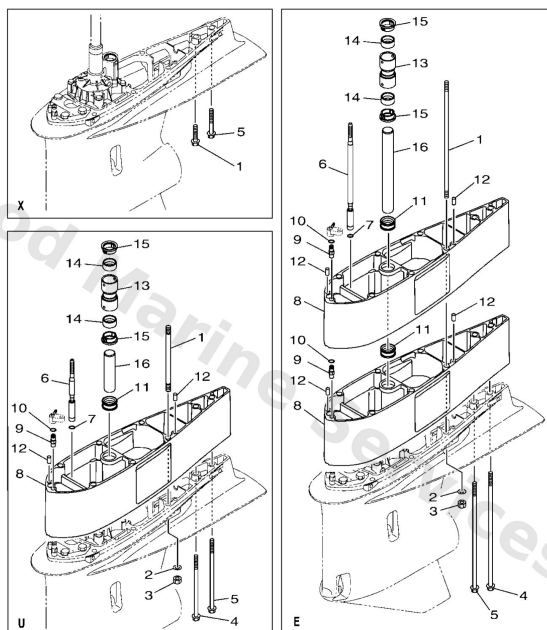
Optional Parts 5



6KA1100-V450

Ref	Part	
18	9017118M04 Nut, castle (6e5)	Buy now
19	9149040030 Pin, cotter (663)	Buy now
20	6KA4597000 Prop Ss Hp3 3X15-1/4 X18 -T UR RH	Buy now
20	6KA4597200 Propeller (ss 3x15-1/4 x19 -t) UR RH	Buy now
20	6KA4597400 Propeller (ss 3x15 x20 -t) UR RH	Buy now
20	6KA4597600 Propeller (ss 3x15 x21 -t) UR RH	Buy now
21	6CE45C8110 Damper rubber, propeller 1	Buy now
22	6KB4597000 Prop Ss Hp3 3X15-1/4 X18 -Tl UR LH	Buy now
22	6KB4597200 Prop Ss Hp3 3X15-1/4 X19 -Tl UR LH	Buy now
22	6KB4597400 Prop Ss Hp3 3X15 X20 -Tl UR LH	Buy now
22	6KB4597600 Propeller (ss 3x15 x21 -tl) UR LH	Buy now

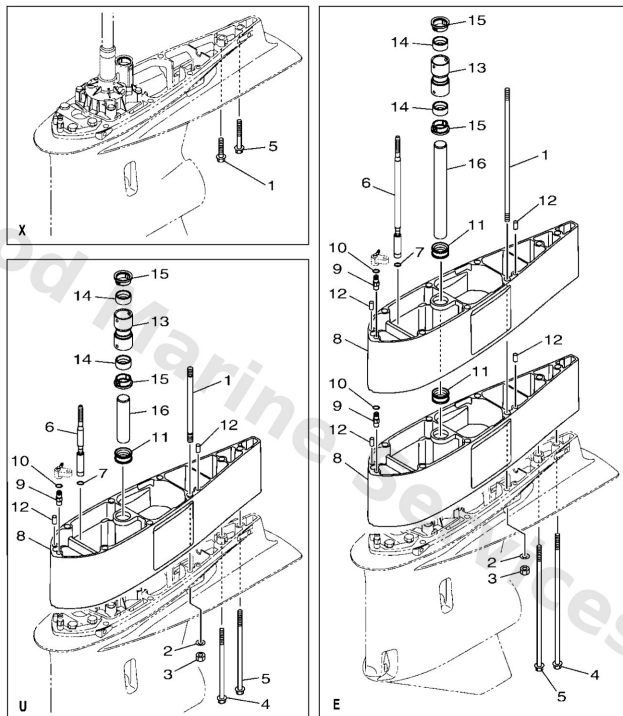
Optional Parts 6



FWD
6KF1100-V440

Ref	Part	
1	9011610066 Bolt, stud UR E(35.3")	Buy now
1	9011610067 Bolt, stud UR U(30.3")	Buy now
1	9011910024 Bolt, with washer UR X(25.3")	Buy now
2	9299510600 Washer, plate U(30.3"),E(35.3")	Buy now
3	9538010600 Nut(624) U(30.3"),E(35.3")	Buy now
4	9011910009 Bolt, with washer UR U(30.3")	Buy now
4	9011910061 Bolt, with washer UR E(35.3")	Buy now
5	9011910008 Bolt, with washer UR U(30.3")	Buy now
5	9011910060 Bolt, with washer UR E(35.3")	Buy now
5	97E7510570 Bolt, hexagon w/w deep recess UR X(25.3")	Buy now
6	6KA4419000 Jt. shift rod comp. UR U(30.3")	Buy now
6	6KA4419010 Jt. shift rod comp. UR E(35.3")	Buy now
7	9321009165 O-ring U(30.3"),E(35.3")	Buy now
8	6CE45211108D Extension UR GRAY, U(30.3")	Buy now
8	6CE4521110CE Extension UR WHITE,U(30.3")	Buy now

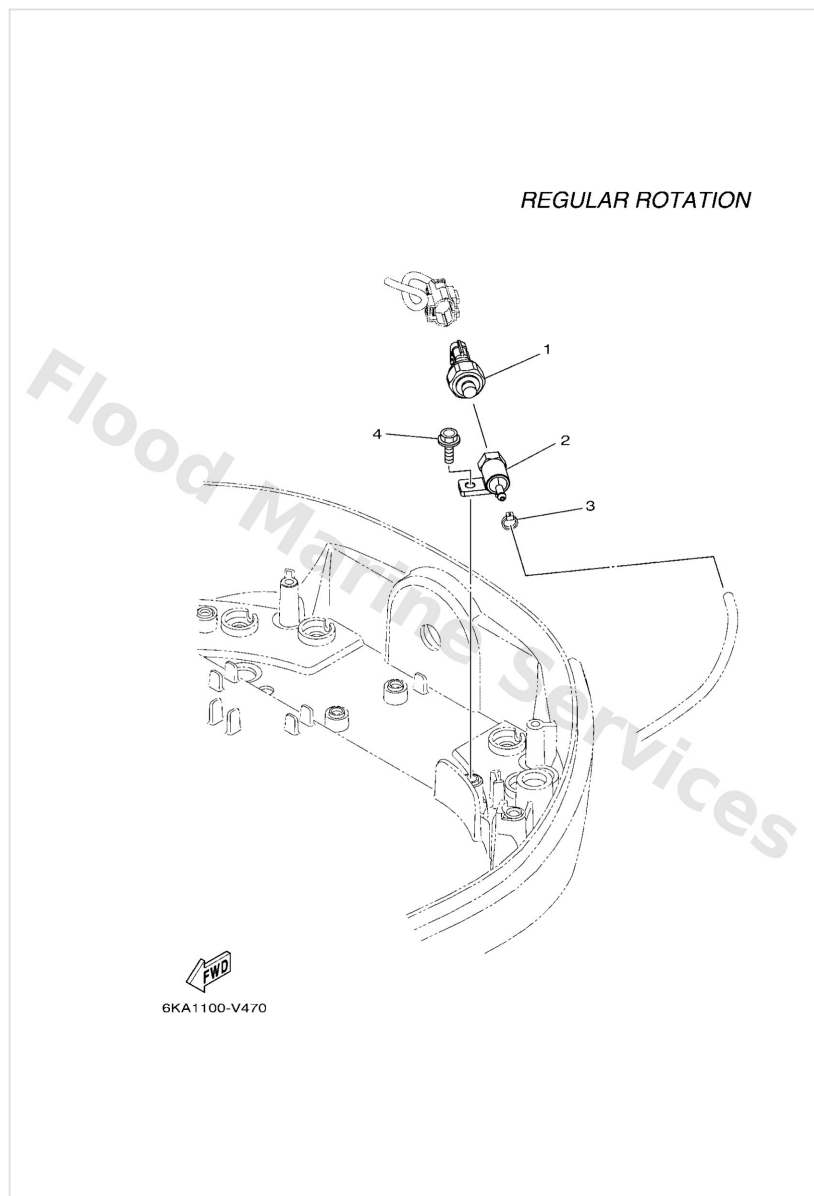
Optional Parts 6




6KF1100-V440

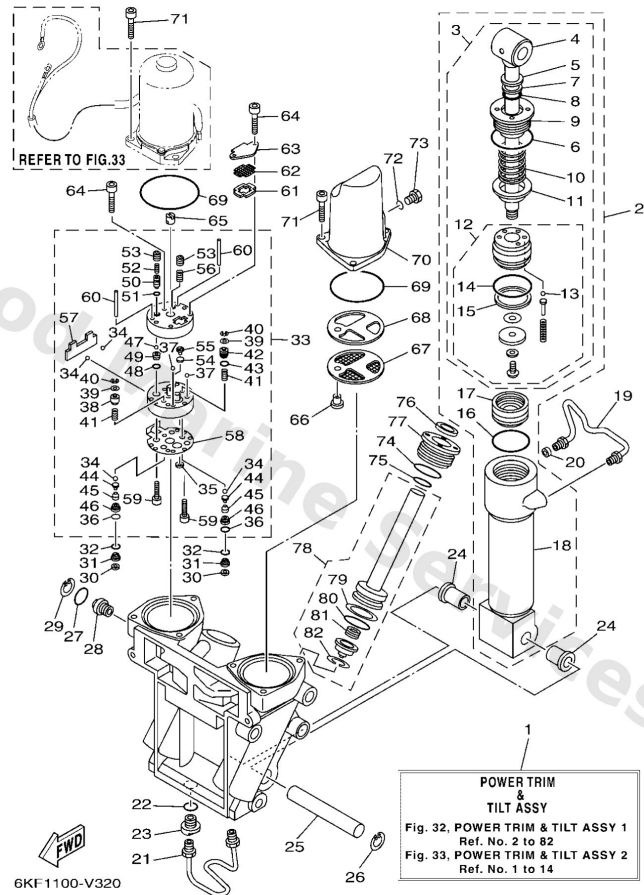
Ref	Part	
9	63P4537800 Nipple, hose UR U(30.3")	Buy now
10	9321007003 O-ring (11m) UR U(30.3")	Buy now
11	6AW4436601 Damper, water seal 2 UR U(30.3")	Buy now
12	9360816M16 Pin, dowel(6t4) UR U(30.3")	Buy now
13	6CE4436200 Tube, water 2 U(30.3"),E(35.3")	Buy now
14	6AW4436501 Damper, water seal 1 U(30.3"),E(35.3")	Buy now
15	6AW4431200 Cover, water pump housing U(30.3"),E(35.3")	Buy now
16	6AW4436300 Tube, water 3 UR U(30.3")	Buy now
16	6CE4436300 Tube, water 3 UR E(35.3")	Buy now

Optional Parts 7



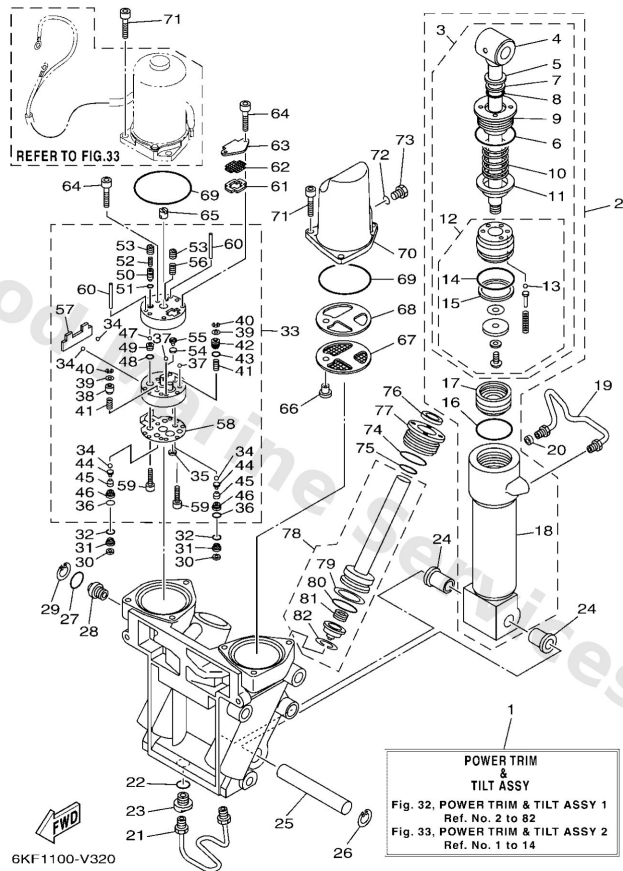
Ref	Part	
1	6AW8366B10 Sensor, water pressure	Buy now
2	60V8366D00 Adaptor, input	Buy now
3	9046511M10 Clamp UR U(30.3")	Buy now
4	97E9506516 Bolt, hexagon w/w deep recess	Buy now

Power Trim & Tilt Assy 1



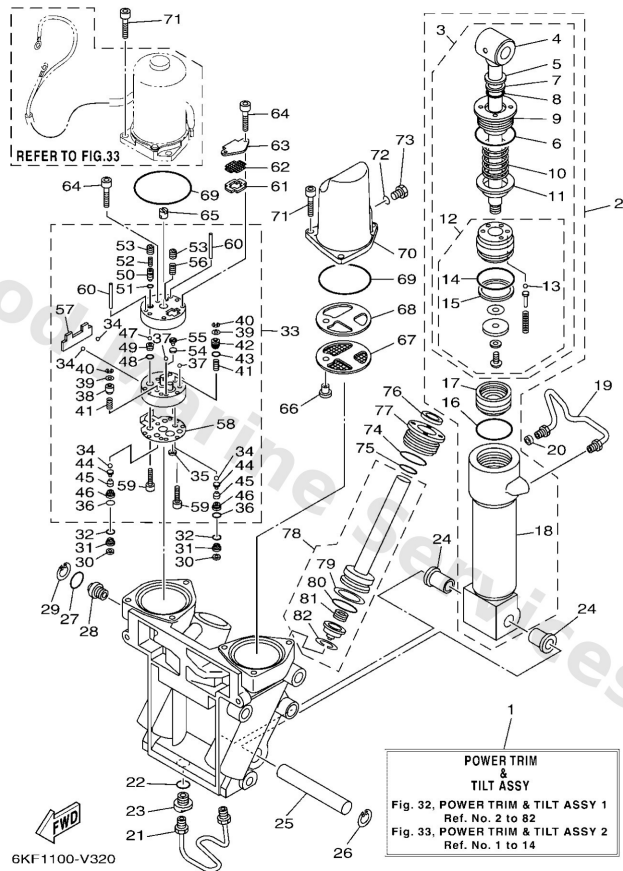
Ref	Part	
1	6KA43800008D Power trim & tilt assembly GRAY	Buy now
1	6KA4380000CE Power trim & tilt assembly WHITE	Buy now
2	6KA4384000 Power tilt assembly	Buy now
3	6KA4381000 Tilt piston sub assembly	Buy now
4	6KA4380100 Rod	Buy now
5	9310619001 Oil seal	Buy now
6	63P4386120 O-ring	Buy now
7	6H14387200 Ring, back up	Buy now
8	61A4389H01 O-ring	Buy now
9	61A4381100 Screw, cylinder end	Buy now
10	69J4384H00 Spring	Buy now
11	69J4382E00 Adaptor 2	Buy now
12	6CE4380P00 Piston sub assembly	Buy now
13	9350532038 Ball(7fk)	Buy now
14	61A4386100 O-ring	Buy now

Power Trim & Tilt Assy 1



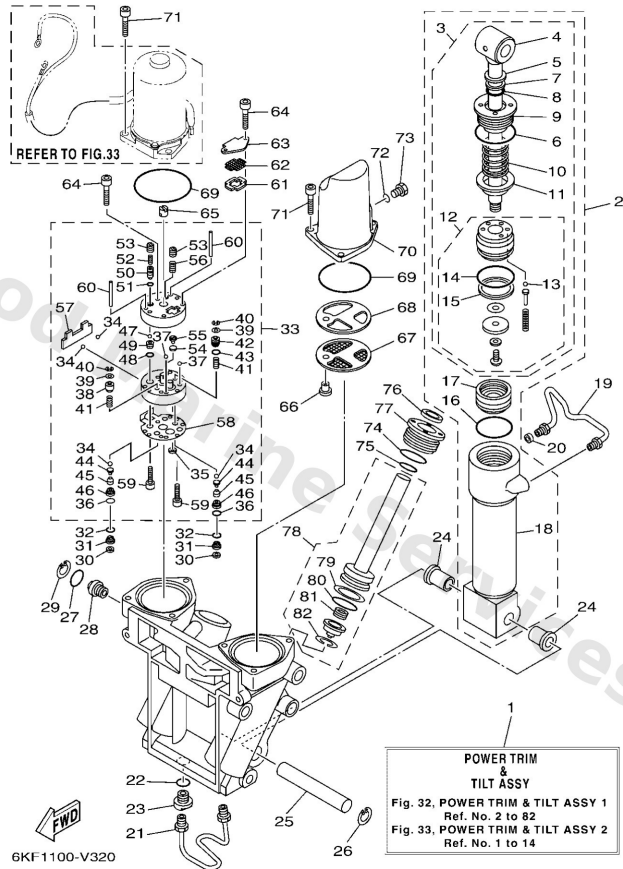
Ref	Part	
15	61A4387100 Ring, back up	Buy now
17	6H14381411 Piston, free	Buy now
18	61A4381302 Cylinder, tilt	Buy now
19	69J4383510 Pipe	Buy now
20	69J4388J00 Plug 2	Buy now
21	69J4383302 Pipe	Buy now
22	9321017239 O-ring (1j7)	Buy now
23	69J4388E01 Bolt ,screw	Buy now
24	9038618M14 Bushing (6e5)	Buy now
25	61A4381800 Pin, lower shock mount	Buy now
26	61A4387601 Ring, snap	Buy now
27	6D84386300 O-ring	Buy now
28	69J4384500 Screw, manual release	Buy now
29	6H14387500 Ring, snap	Buy now
30	69J4381C00 Filter 3	Buy now

Power Trim & Tilt Assy 1



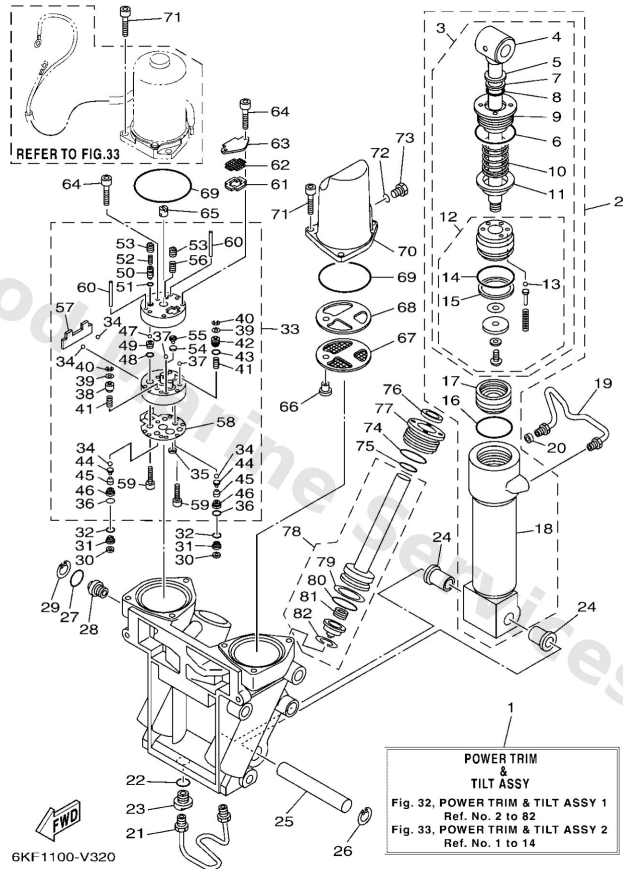
Ref	Part	
31	69J4389901 Plate stopper	Buy now
32	69J4389J00 O-ring	Buy now
33	69J4383001 Gear pump assembly	Buy now
37	9350316003 Ball	Buy now
38	6CJ4384M00 Piston, shuttle 2	Buy now
39	69A4384F00 Seal, main valve	Buy now
40	9900203600 Circlip(6I5)	Buy now
41	69J4389400 Spring, shuttle return	Buy now
42	6CJ4384100 Piston, shuttle	Buy now
43	6H14388300 O-ring	Buy now
44	60V4386A00 Pin, absorber valve	Buy now
45	69J4385300 Spring, main valve	Buy now
46	6CJ4389300 Washer	Buy now
47	9350108001 Ball	Buy now
48	9321008391 O-ring	Buy now

Power Trim & Tilt Assy 1



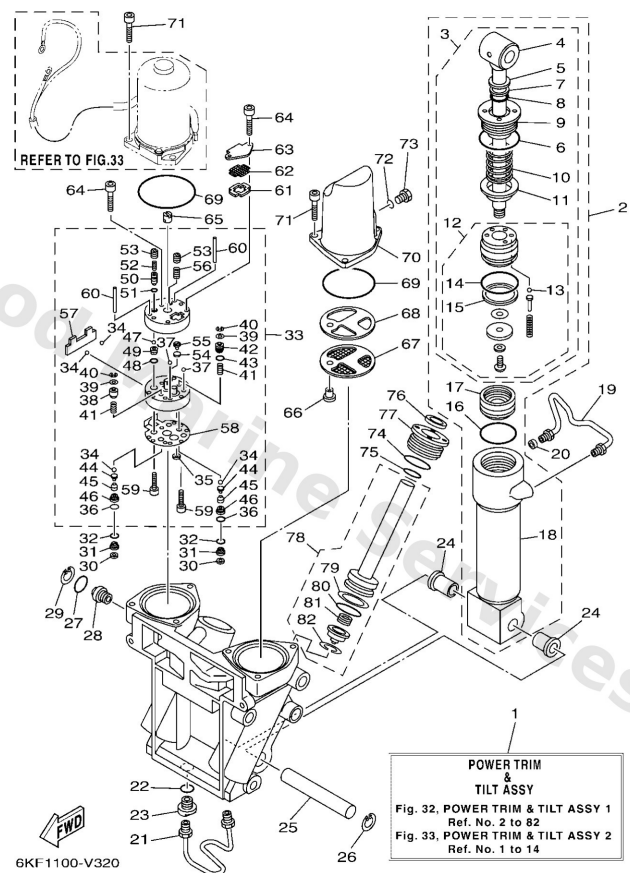
Ref	Part	
49	69J4385100 Seat, relief valve	Buy now
50	63P4384420 Pin, valve support	Buy now
51	93210064A5 O-ring(61a)	Buy now
52	69J4385500 Spring, up relief	Buy now
53	6CJ4384300 Screw, valve lock	Buy now
54	6H14384G11 Seal, relief valve	Buy now
55	6H14384410 Pin, valve support	Buy now
56	6H14385610 Spring, down relief	Buy now
57	69J4385400 Spring, manual release	Buy now
58	69J4384G00 Seal, relief valve	Buy now
59	9131805025 Bolt,socket	Buy now
60	9360435236 Pin, dowel	Buy now
61	69J4387100 Ring, back up	Buy now
62	69J4381600 Filter 1	Buy now
63	69J4381J00 Plate	Buy now

Power Trim & Tilt Assy 1



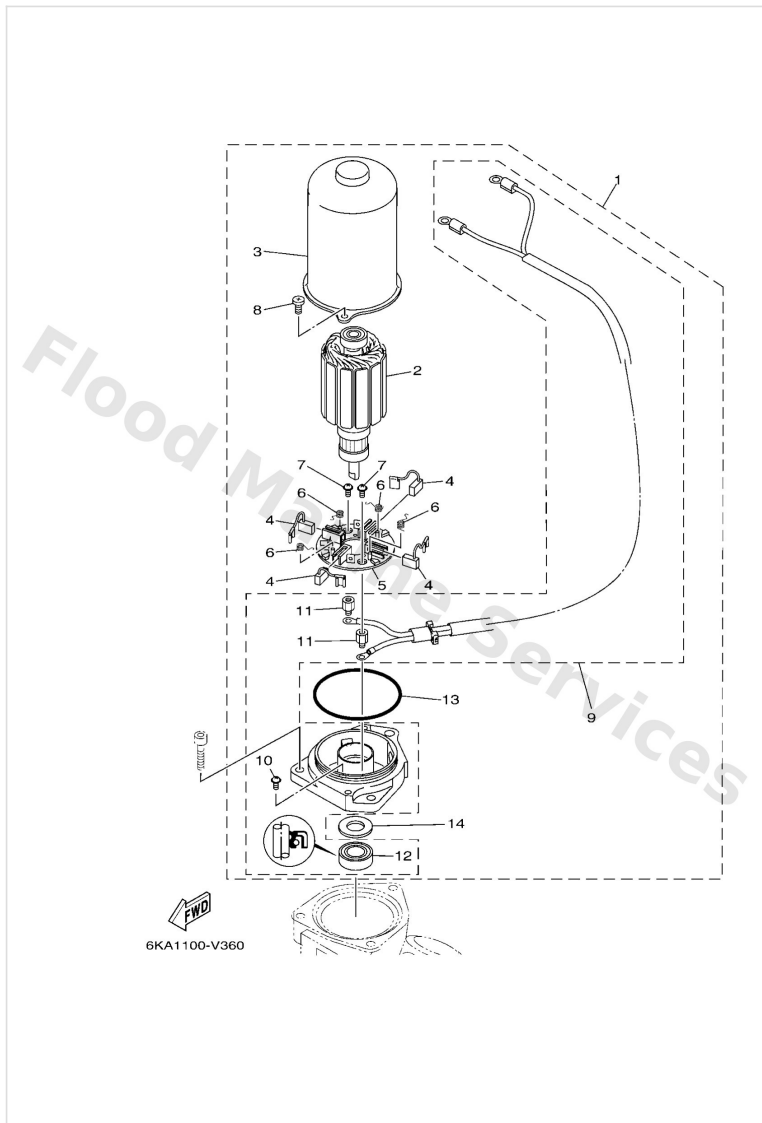
Ref	Part	
64	9131805040 Bolt,socket	Buy now
65	69J4383100 Connector, shaft	Buy now
66	69J4388H00 Plug	Buy now
67	69J4381700 Filter 2	Buy now
68	69J4388F00 Spacer	Buy now
69	9321066001 O-ring	Buy now
70	6KA4382800 Body, reservoir	Buy now
71	69J4388800 Bolt, socket	Buy now
72	9321009165 O-ring	Buy now
73	6H14382900 Plug, reservoir	Buy now
76	63P4381220 Seal, dust	Buy now
77	61A4382102 Screw, trim cylinder end	Buy now
78	69J4382001 Trim piston sub assembly	Buy now
79	61A4387400 Ring, back up	Buy now
80	61A4386400 O-ring	Buy now

Power Trim & Tilt Assy 1



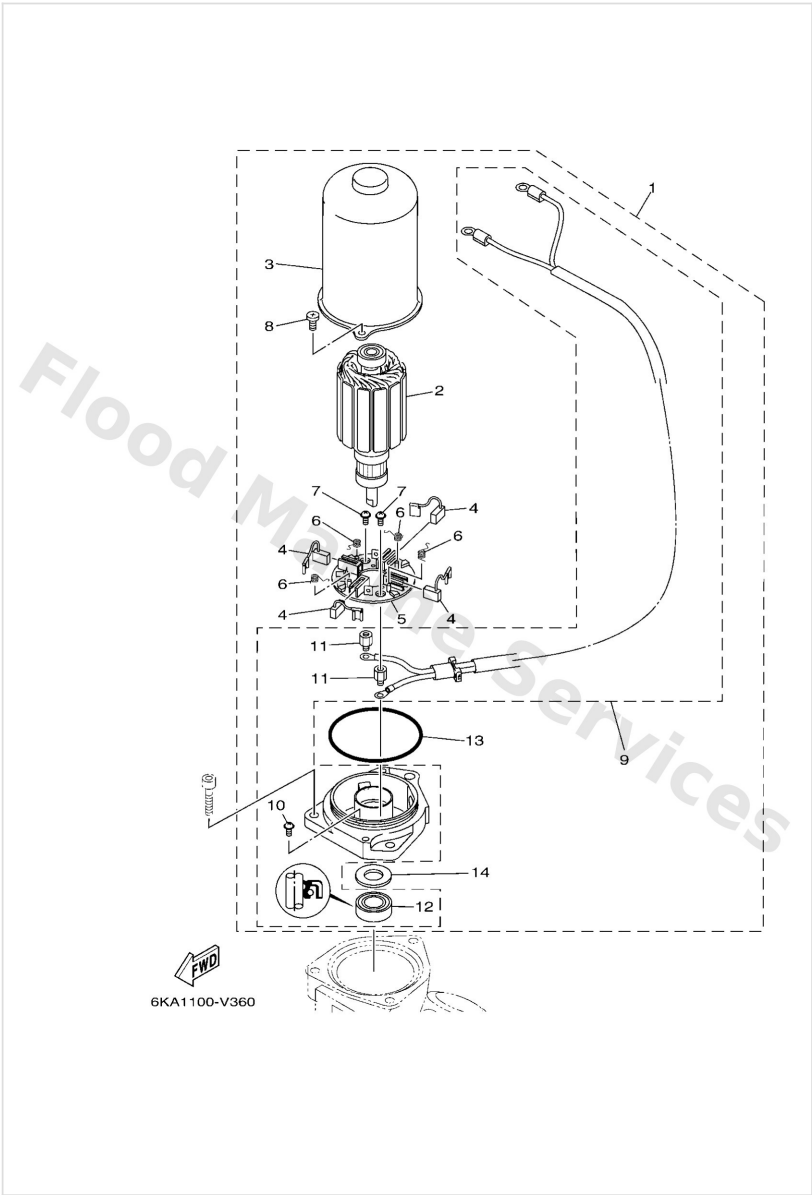
Ref	Part	
81	61A4384H10 Spring	Buy now
82	61A4387510 Ring, snap	Buy now

Power Trim & Tilt Assy 2



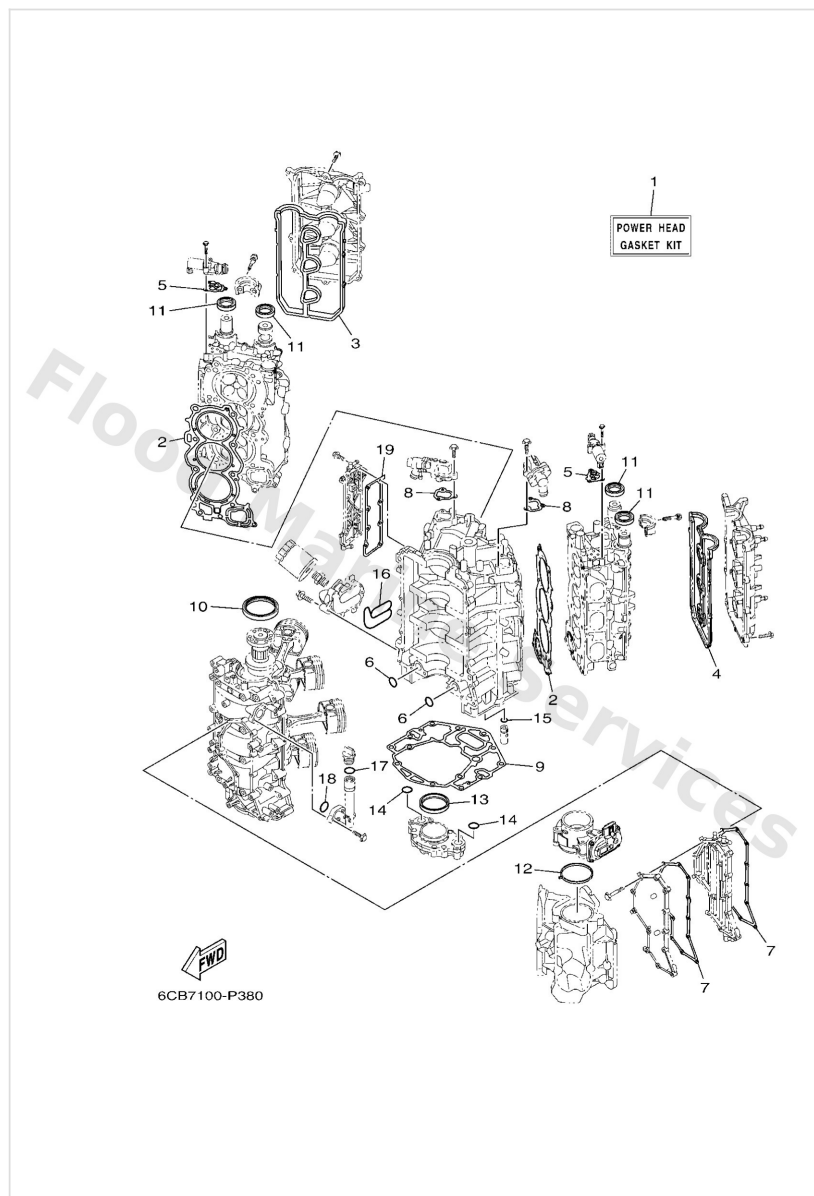
Ref	Part	
1	6KA43880098D Motor assembly GRAY	Buy now
1	6KA4388009CE Motor assembly WHITE	Buy now
2	6KA4380500 Armature assembly	Buy now
3	6KA43804098D Stator assembly GRAY	Buy now
3	6KA4380409CE Stator assembly WHITE	Buy now
4	6KA4389200 Brush 2	Buy now
5	6KA4380600 Brush holder assembly	Buy now
6	6KA4386K00 Spring, brush	Buy now
7	9760204306 Screw, pan head with washer	Buy now
8	6KA4387900 Screw, with washer	Buy now
9	6KA4388100 Frame, end	Buy now
10	9760204308 Screw, pan head with washer	Buy now
11	6KA4388F00 Spacer	Buy now
12	6KA4388200 Oil seal	Buy now
13	6KA4386200 O-ring	Buy now

Power Trim & Tilt Assy 2



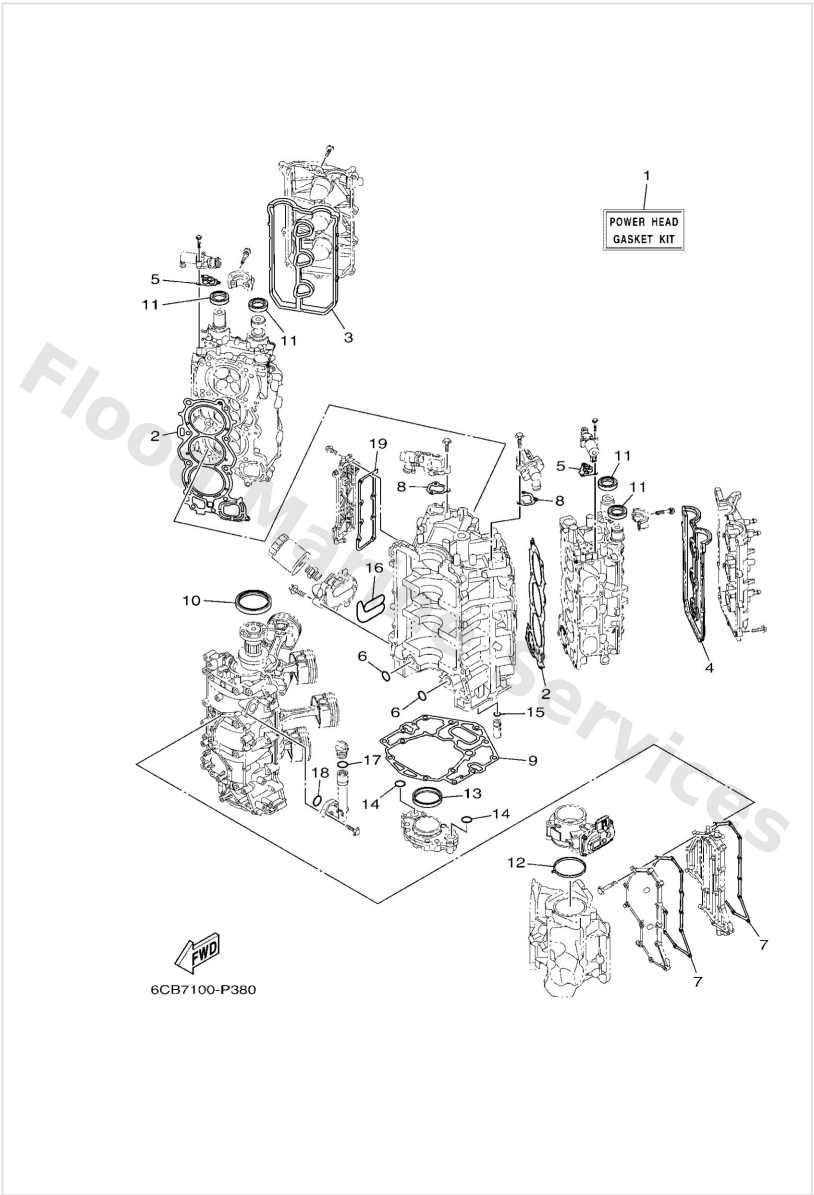
Ref	Part	
14	6KA4387G00 Washer	Buy now

Repair Kit 1



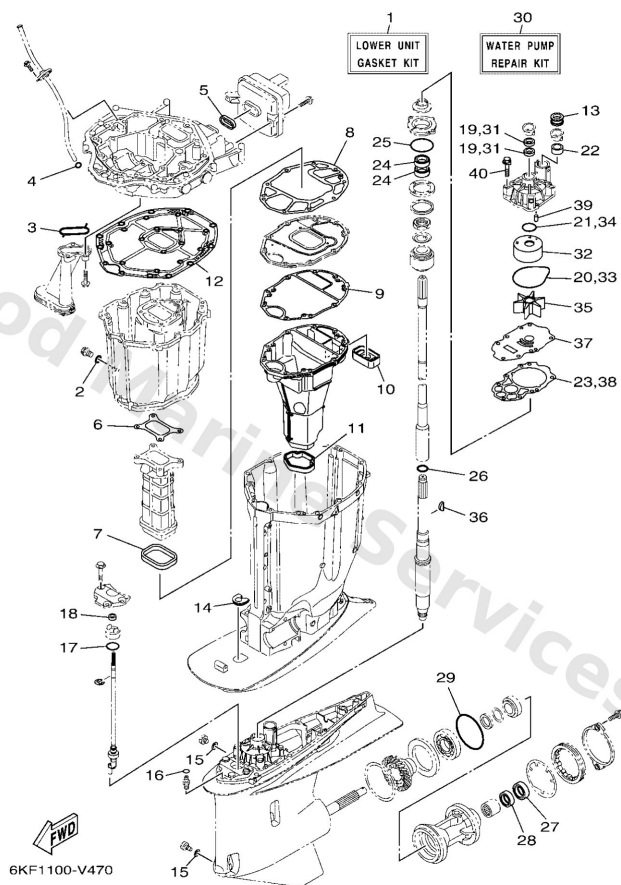
Ref	Part	
1	6CBW000104 Power head gasket kit	Buy now
2	6CB1118100 Gasket, cylinder head 1	Buy now
3	6CB1119300 Gasket, head cover 1	Buy now
4	6CB1119400 Gasket, head cover 2	Buy now
5	6CB1242F00 Gasket, filter	Buy now
6	9321026658 O-ring(36y)	Buy now
7	6CB1545101 Gasket, crankcase cover 1	Buy now
8	6CB1242711 Gasket, housing cover 1	Buy now
9	6KA1135100 Gasket, cylinder	Buy now
10	9310285008 Oil seal	Buy now
11	9310238008 Oil seal	Buy now
12	6CB1355600 Gasket, manifold	Buy now
13	6CB1135500 Seal, cylinder 1	Buy now
15	6CB1347300 O-ring	Buy now
16	6CB1347700 Gasket	Buy now

Repair Kit 1



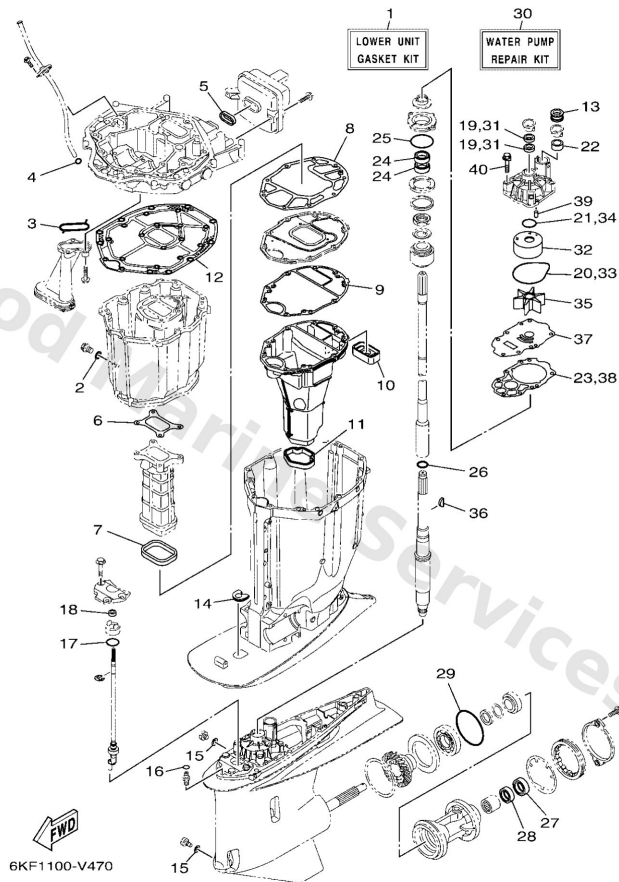
Ref	Part	
17	9321024M79 O-ring	Buy now
18	9321027370 O-ring(1kt)	Buy now
19	6CB1131B00 Gasket, cover	Buy now

Repair Kit 2



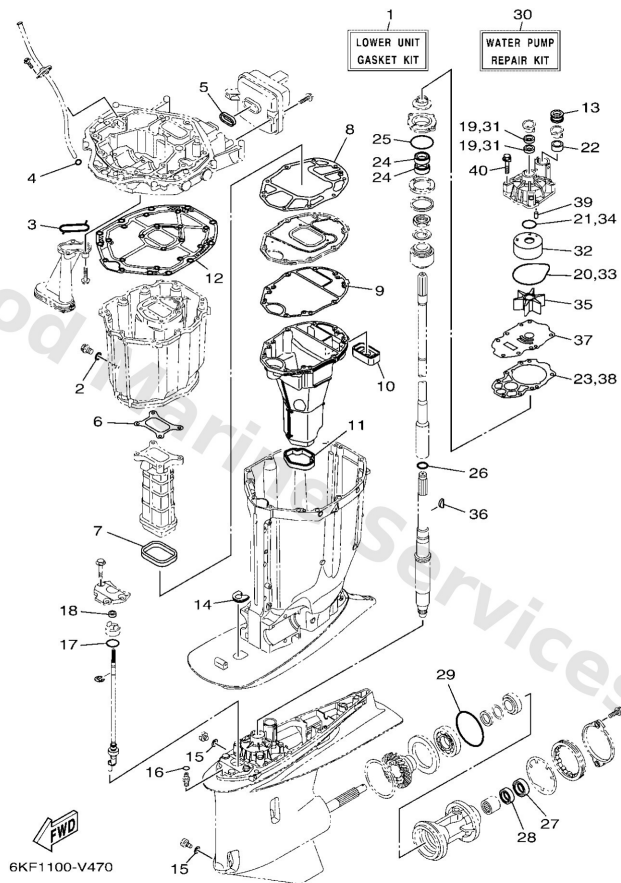
Ref	Part	
1	6KAW000120 Lower unit gasket kit	Buy now
2	9043014M09 Gasket	Buy now
3	6AW1341500 Seal, oil strainer	Buy now
4	9321019MJ3 O-ring	Buy now
5	6CB1475501 Gasket, silencer	Buy now
6	6CB4113400 Gasket, exhaust manifold	Buy now
7	6CB4113800 Seal, ext. 1	Buy now
8	6CB4113500 Gasket, exhaust manifold	Buy now
9	6CE4113600 Gasket, exhaust manifold 4	Buy now
10	6CE4512700 Seal	Buy now
11	6CE4512300 Gasket, muffler	Buy now
12	6CB4511310 Gasket, upper casing	Buy now
13	6AW4436601 Damper, water seal 2	Buy now
14	6KA4452100 Seal	Buy now
15	9043008003 Gasket	Buy now

Repair Kit 2



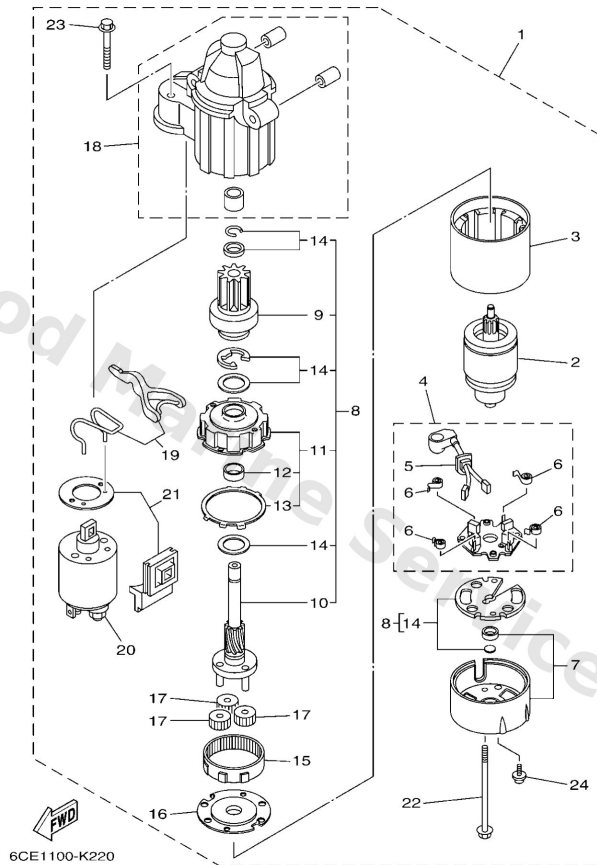
Ref	Part	
16	9321007003 O-ring (11m)	Buy now
17	9321033M49 O-ring(6l5)	Buy now
18	9310610001 Oil seal	Buy now
19	9310422M07 Oil seal(61a)	Buy now
20	9321094003 O-ring	Buy now
21	9321037160 O-ring (6g8)	Buy now
22	6AW4436501 Damper, water seal 1	Buy now
23	6CE4431500 Gasket, water pump	Buy now
24	9310128019 Oil seal	Buy now
25	9321069MG6 O-ring	Buy now
26	9321022MF1 O-ring(6u1)	Buy now
27	9310130030 Oil seal	Buy now
28	9310130019 Oil seal	Buy now
29	9321102001 O-ring	Buy now
30	6CEW007802 Water pump repair kit	Buy now

Repair Kit 2



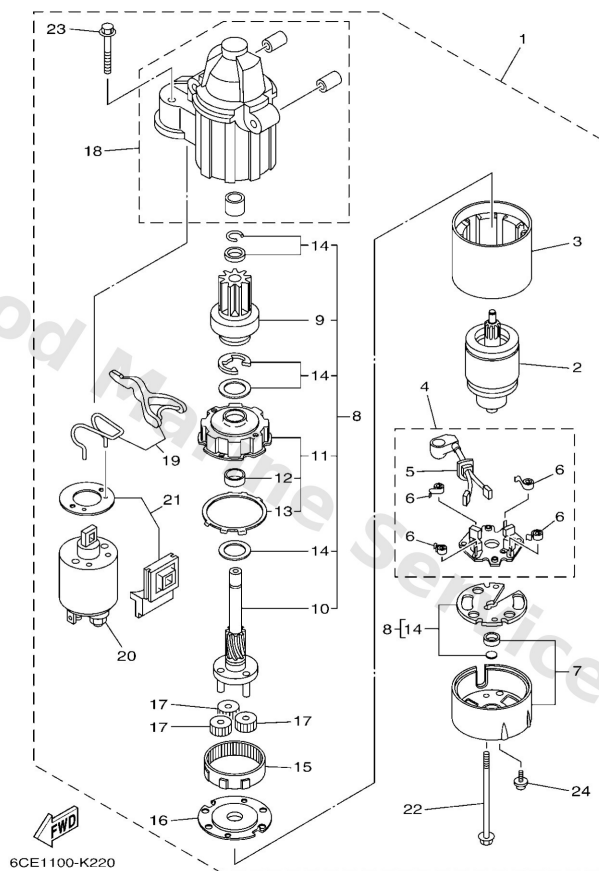
Ref	Part	
32	6AW4432200 Insert, cartridge	Buy now
35	6CE4435200 Impeller	Buy now
36	9028004002 Key, woodruff	Buy now
37	6CE4432301 Outer plate, cartridge	Buy now
39	9360612019 Pin, dowel (614)	Buy now
40	9011908191 Bolt, with washer	Buy now

Starting Motor



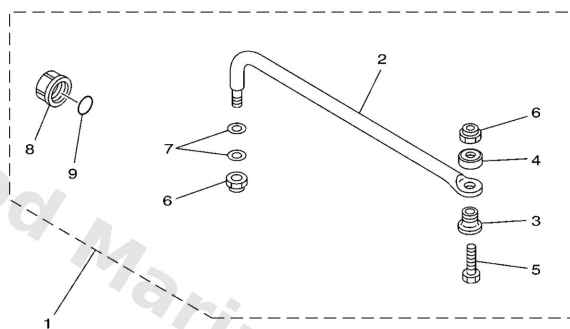
Ref	Part	
1	6CE8180001 Starting motor assembly	Buy now
2	6CE8185000 Armature assembly	Buy now
3	6CE8181000 Stator assembly	Buy now
4	6CE8184001 Brush holder assembly	Buy now
5	6CE8180101 Brush set	Buy now
6	67F8181300 Spring, brush	Buy now
7	6CE8182000 Rear bracket assembly	Buy now
8	6CE8180700 Gear assembly, starting motor	Buy now
9	6CE8183200 Clutch, over run	Buy now
10	6CE8183600 Spring, lever	Buy now
11	6CE8182100 Cover, switch	Buy now
12	67F8184100 Bearing	Buy now
13	67F8183R00 Gasket	Buy now
14	6CE8180900 Washer kit	Buy now
15	67F8189100 Gear, ring WITH 67F-8183R-00	Buy now

Starting Motor



Ref	Part	
16	6CE8183000 Front bracket assembly	Buy now
17	60V8183T00 Gear, idler	Buy now
18	6CE8184200 Cover	Buy now
19	6CE8183900 Lever assembly	Buy now
20	6C58194100 Starter relay assembly	Buy now
21	6CE8186900 Cover, dust	Buy now
22	6CB8182600 Bolt	Buy now
23	69J8182800 Bolt 2	Buy now
24	67F8184600 Screw	Buy now

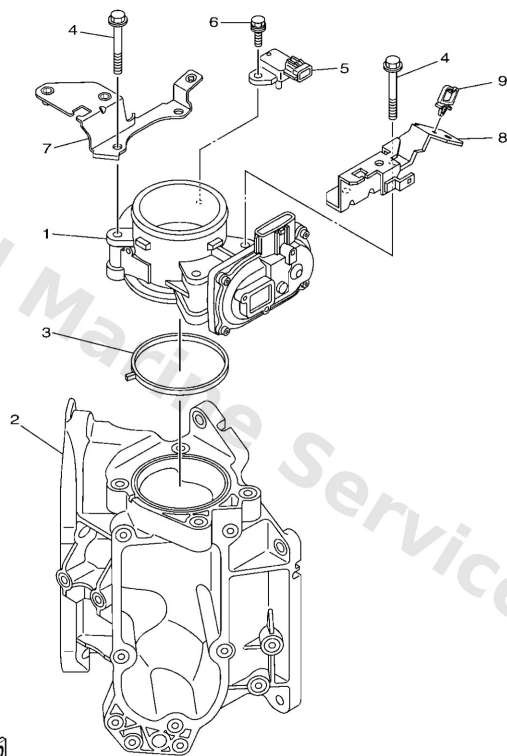
Steering Guide



67H0100-9290

Ref	Part	
1	6E56135002 Steering guide attachment kit AP	Buy now
2	6E56135101 Rod, steering link	Buy now
3	9038710M61 Collar (6e5)	Buy now
4	9056012M01 Spacer (6e5)	Buy now
5	6E56135500 Bolt	Buy now
6	9018509M01 Nut, nylon (663)	Buy now
7	9020110M20 Washer, plate (663)	Buy now
8	6E54314501 Cap, clamp bracket	Buy now
9	9321016275 O-ring	Buy now

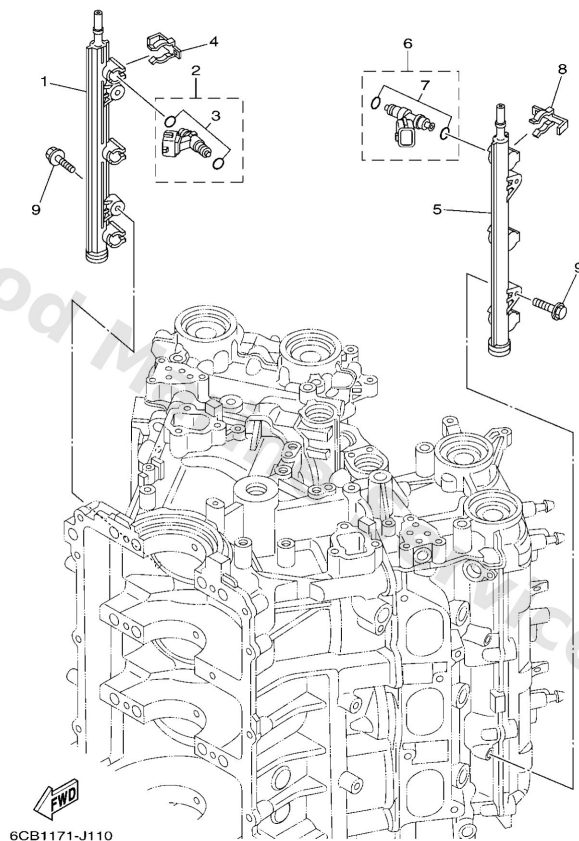
Throttle Body Assy 1



6KA1100-V120

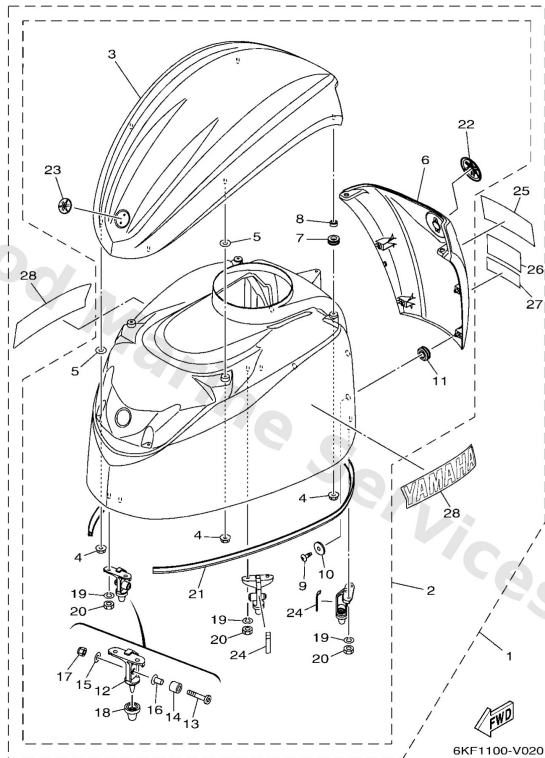
Ref	Part	
1	6CB1375111 Body, throttle 1	Buy now
2	6CB1371100 Mixing body	Buy now
3	6CB1355600 Gasket, manifold	Buy now
4	95D7508060 Bolt, flange deep recess	Buy now
5	6P28238000 Sensor, pressure	Buy now
6	97E7506620 Bolt, hexagon w/w deep recess	Buy now
7	6KA1389800 Holder	Buy now
8	6CB1389811 Holder	Buy now
9	9046408004 Clamp	Buy now

Throttle Body Assy 2



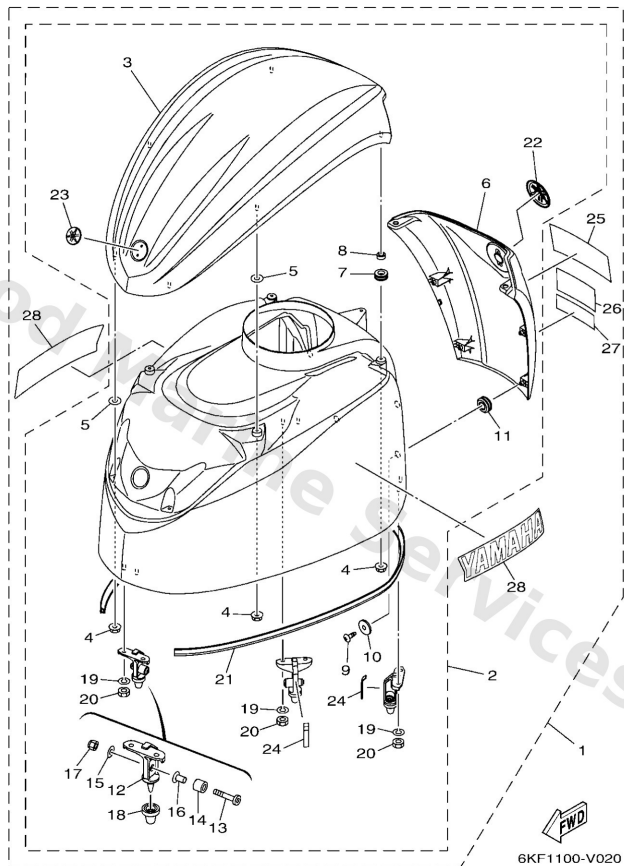
Ref	Part	
1	6CB1316111 Pipe, delivery 1	Buy now
2	6AW1376101 Injector	Buy now
3	6AW1410B00 Packing kit	Buy now
4	6CB1357700 Clip	Buy now
5	6CB1317111 Pipe, delivery 2	Buy now
9	9010506M08 Bolt (689)	Buy now

Top Cowling



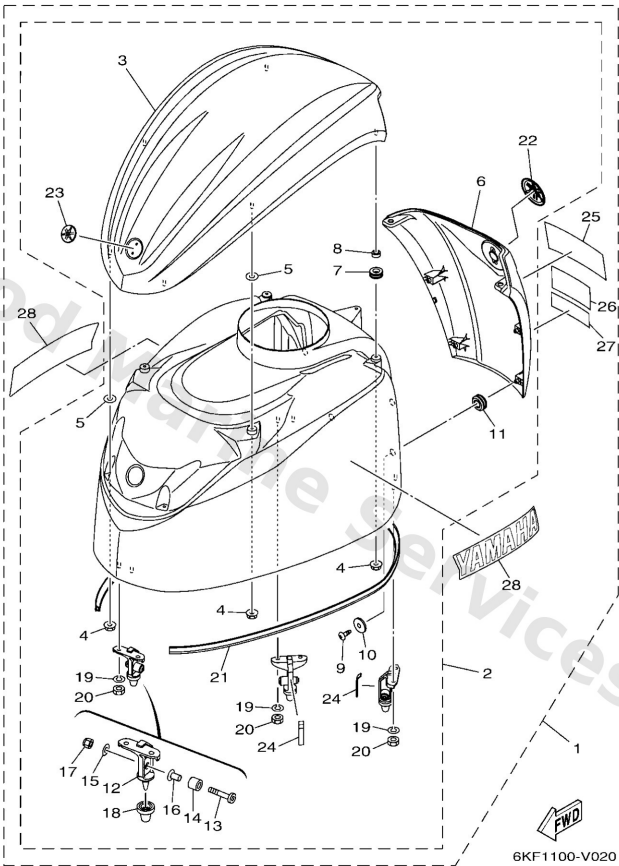
Ref	Part	
1	6KH42610008D Top cowling assembly (6kh 8d) GRAY	Buy now
1	6KH4261010CE Top cowling assembly WHITE	Buy now
2	6KA4261A008D Top cowling w/o graphics GRAY	Buy now
2	6KA4261A00CE Top cowling w/o graphics WHITE	Buy now
3	6KA42613008D Molding, air duct GRAY	Buy now
3	6KA4261300CE Molding, air duct WHITE	Buy now
4	9017906M28 Nut(63v)	Buy now
5	6CB4254500 Washer, plain	Buy now
6	6KA42625008D Panel, rear GRAY	Buy now
6	6KA4262500CE Panel, rear WHITE	Buy now
7	9048013004 Grommet	Buy now
8	9038707054 Collar	Buy now
9	9778050016 Screw, tapping(4ky)	Buy now
10	90201053R1 Washer, plate	Buy now
11	9048016009 Grommet	Buy now

Top Cowling



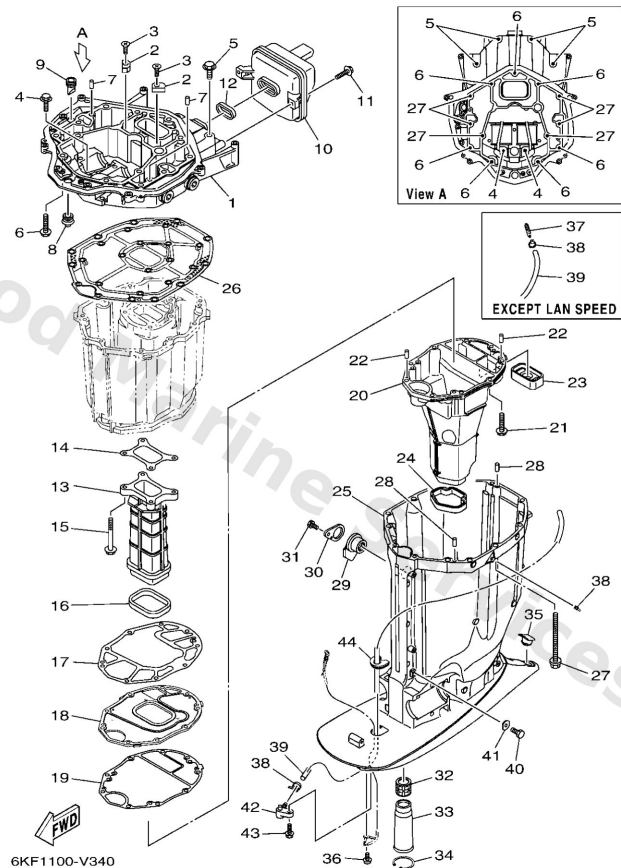
Ref	Part	
12	6CB42647A0 Holder, clamp band	Buy now
13	9011108078 Bolt,hex. socket button	Buy now
14	9038710094 Collar	Buy now
15	9299008600 Washer, plain (663)	Buy now
16	9038708M45 Collar (6f5)	Buy now
17	9578008300 Nut, nylon (6j8)	Buy now
18	6AW4266301 Damper 2	Buy now
19	9299006100 Washer(6a1)	Buy now
20	9538006600 Nut(661)	Buy now
21	6CB4262800 Seal	Buy now
22	6AW4269710 Tuning fork mark	Buy now
23	F2S6411H00 Emblem, tuning fork	Buy now
24	6CB4213401 Cover	Buy now
25	6KH4267800 Graphic, rear	Buy now
26	6KF4267A00 Graphic, rear 2	Buy now

Top Cowling



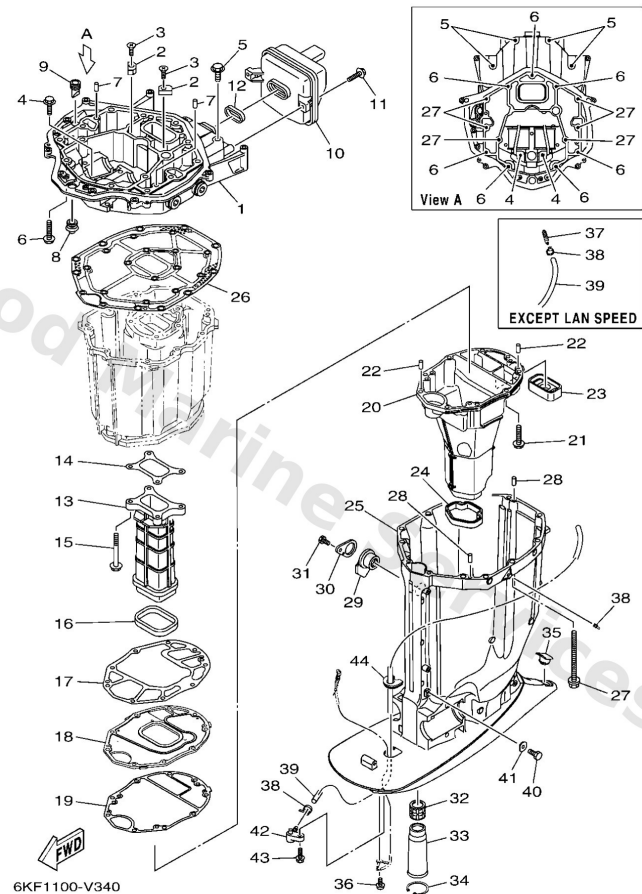
Ref	Part	
27	6KF4268200 Mark, cowling	Buy now
28	6KF2153A00 Emblem, yamaha FOR GRAY COWL.	Buy now
28	6KF2153A10 Emblem, yamaha FOR WHITE COWL.	Buy now

Upper Casing



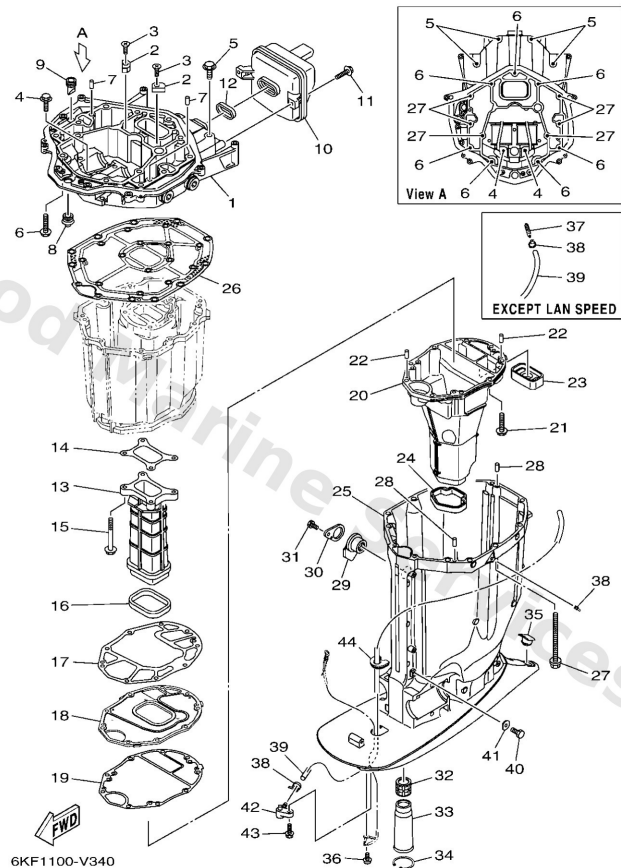
Ref	Part	
1	6CE4113701 Guide, exhaust	Buy now
2	63P1132511 Anode	Buy now
3	9015106M02 Screw, countersunk	Buy now
4	9011908182 Bolt, with washer	Buy now
5	97E7510545 Bolt, hexagon w/w deep recess	Buy now
6	97E7510535 Bolt, hexagon w/w deep recess	Buy now
7	9360816M16 Pin, dowel(6t4)	Buy now
8	6E54272401 Grommet	Buy now
9	61A4271700 Rubber, seal 2	Buy now
10	6CB14750A0 Silencer assembly	Buy now
11	95D9506020 Bolt, flange deep recess	Buy now
12	6CB1475501 Gasket, silencer	Buy now
13	6CB4113201 Manifold, exhaust	Buy now
14	6CB4113400 Gasket, exhaust manifold	Buy now
15	97E7508560 Bolt, hexagon w/w deep recess	Buy now

Upper Casing



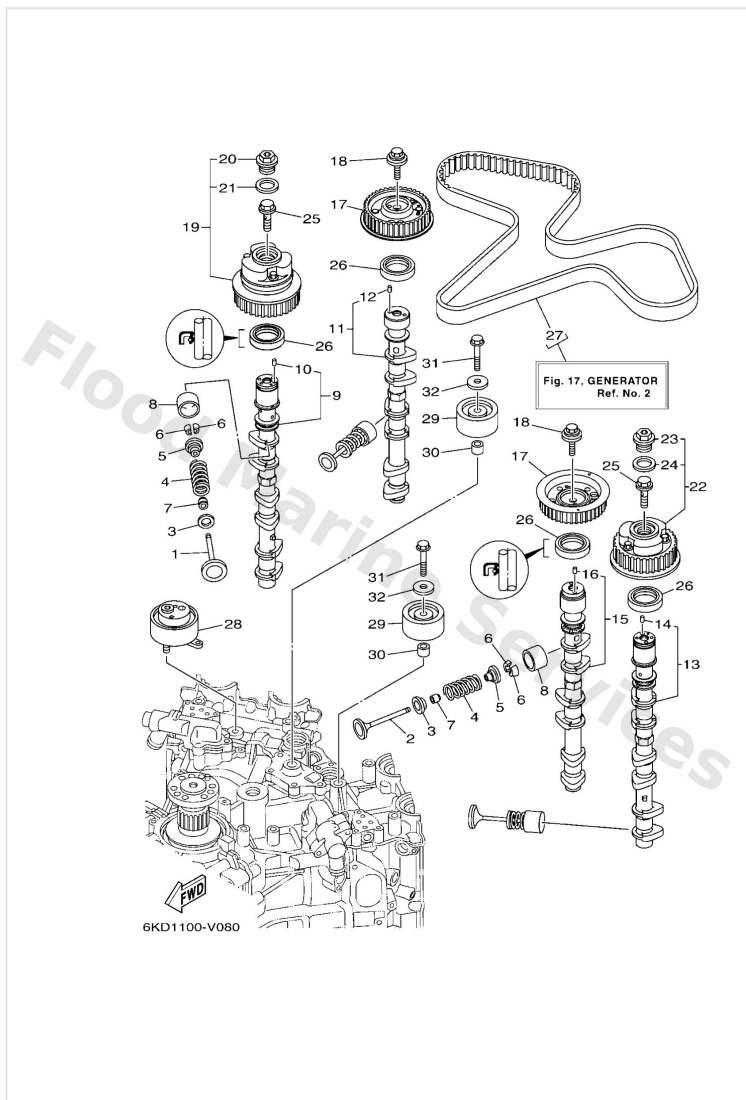
Ref	Part	
16	6CB4113800 Seal, ext. 1	Buy now
17	6CB4113500 Gasket, exhaust manifold	Buy now
18	6KA4518100 Plate	Buy now
19	6CE4113600 Gasket, exhaust manifold 4	Buy now
20	6KA1471100 Muffler 1	Buy now
21	97E7508535 Bolt, hexagon w/w deep recess	Buy now
22	9360619M23 Pin, dowel	Buy now
23	6CE4512700 Seal	Buy now
24	6CE4512300 Gasket, muffler	Buy now
25	6KA45111008D Casing, upper GRAY	Buy now
25	6KA4511100CE Casing, upper WHITE	Buy now
26	6CB4511310 Gasket, upper casing	Buy now
27	9011910007 Bolt, with washer	Buy now
29	6BB1531601 Damper 1	Buy now
30	6BB4515201 Cover, upper casing 2	Buy now

Upper Casing



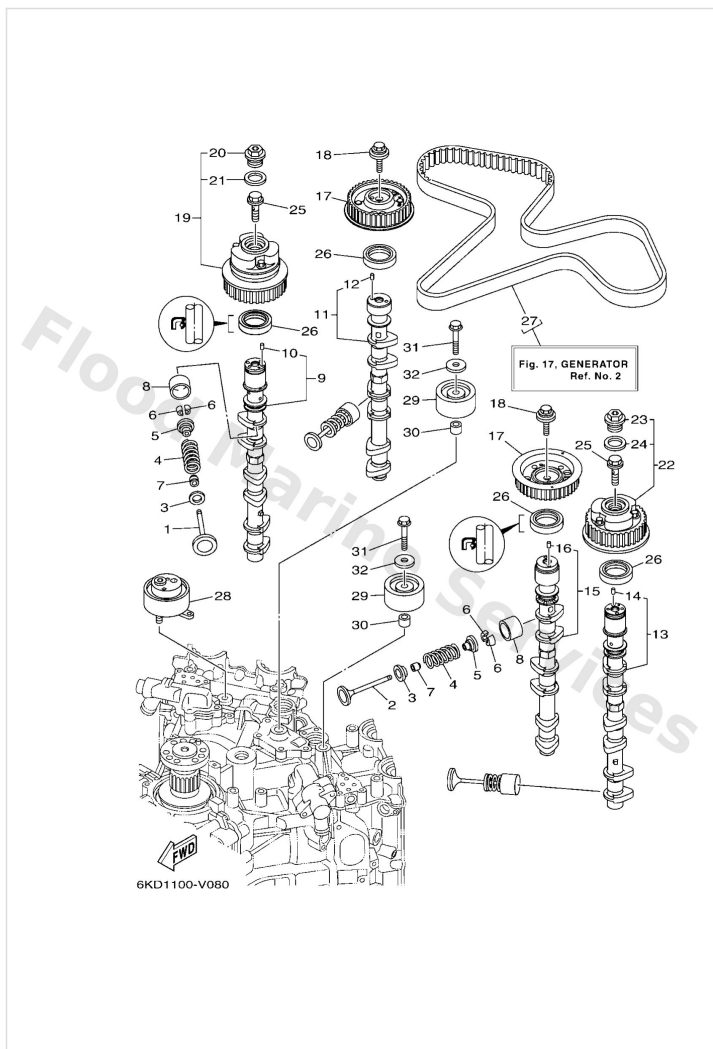
Ref	Part	
31	97D9506012 Bolt, hexagon deep recess	Buy now
32	69J4531801 Bushing, drive shaft	Buy now
33	6KA4615300 Collar, guide	Buy now
34	9342050093 Circlip	Buy now
35	61A4515501 Cap	Buy now
36	95D9506010 Bolt, flange deep recess	Buy now
37	6E58355800 End, nipple EXCEPT LAN SPEED	Buy now
38	9046511M10 Clamp FOR LAN SPEED	Buy now
39	6KF4689400 Hose	Buy now
40	97D9506010 Bolt, hexagon deep recess	Buy now
41	9020106M02 Washer, plate (6k8)	Buy now
42	63P4537900 Nipple, hose	Buy now
43	9011906287 Bolt, with washer	Buy now
44	6KA4452100 Seal	Buy now

Valve



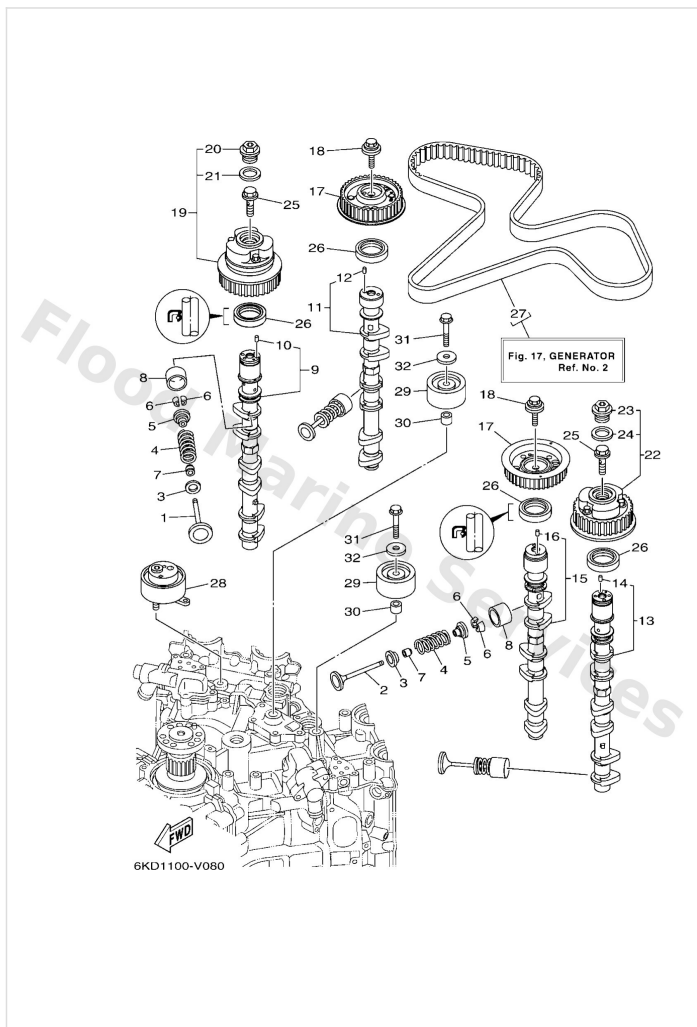
Ref	Part	
1	6CB1211100 Valve, intake	Buy now
2	6DA1212100 Valve, exhaust	Buy now
3	K0FA374300 Seat, valve spring	Buy now
4	6CB1211300 Spring, valve inner	Buy now
5	K0FA374100 Retainer, valve spring	Buy now
6	K0FA374200 Lock, valve spring retainer	Buy now
7	51Y1211900 Seal, valve stem	Buy now
8	K0FA375100 Lifter, valve (3.000) UR	Buy now
8	K0FA375110 Lifter, valve (3.025) UR	Buy now
8	K0FA375120 Lifter, valve (3.050) UR	Buy now
8	K0FA375130 Lifter, valve (3.075) UR	Buy now
8	K0FA375140 Lifter, valve (3.100) UR	Buy now
8	K0FA375150 Lifter, valve (3.122) UR	Buy now
8	K0FA375160 Lifter, valve (3.142) UR	Buy now
8	K0FA375170 Lifter, valve (3.162) UR	Buy now

Valve



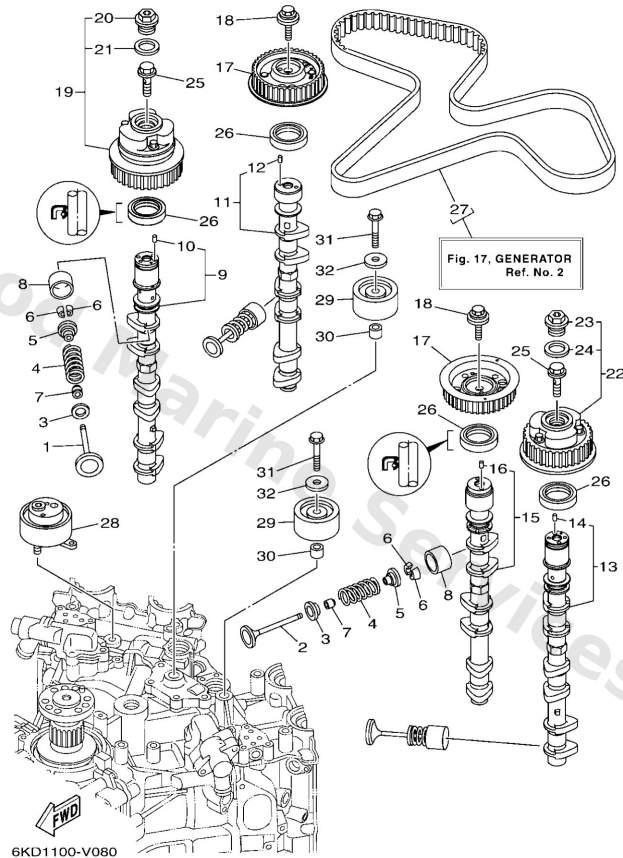
Ref	Part	
8	K0FA375180 Lifter, valve (3.182) UR	Buy now
8	K0FA375190 Lifter, valve (3.202) UR	Buy now
8	K0FA3751A0 Lifter, valve (3.222) UR	Buy now
8	K0FA3751B0 Lifter, valve (3.242) UR	Buy now
8	K0FA3751C0 Lifter, valve (3.262) UR	Buy now
8	K0FA3751D0 Lifter, valve (3.282) UR	Buy now
8	K0FA3751E0 Lifter, valve (3.302) UR	Buy now
8	K0FA3751F0 Lifter, valve (3.322) UR	Buy now
8	K0FA3751G0 Lifter, valve (3.342) UR	Buy now
8	K0FA3751H0 Lifter, valve (3.362) UR	Buy now
8	K0FA3751J0 Lifter, valve (3.382) UR	Buy now
8	K0FA3751K0 Lifter, valve (3.402) UR	Buy now
8	K0FA3751L0 Lifter, valve (3.422) UR	Buy now
8	K0FA3751M0 Lifter, valve (3.442) UR	Buy now
8	K0FA3751N0 Lifter, valve (3.462) UR	Buy now

Valve



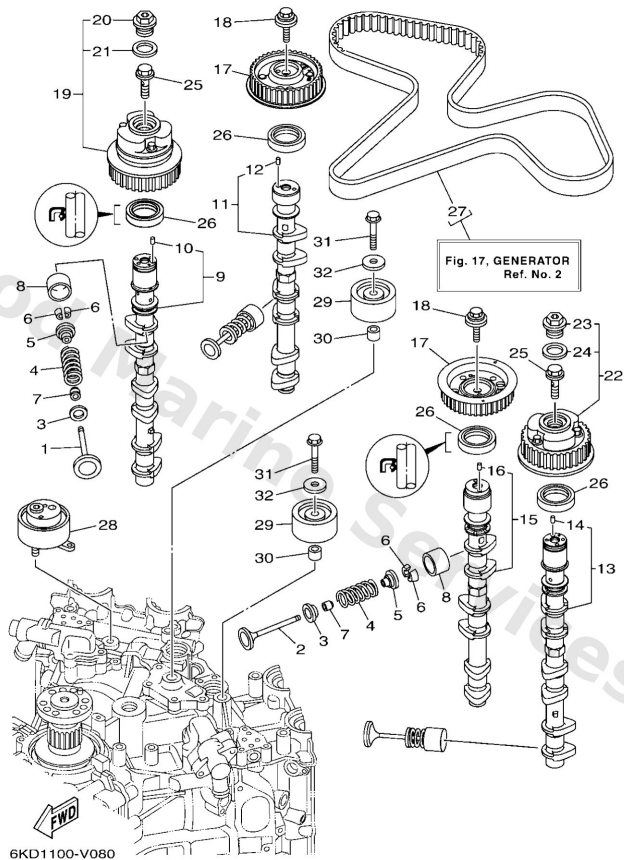
Ref	Part	
8	K0FA3751P0 Lifter, valve (3.482) UR	Buy now
8	K0FA3751R0 Lifter, valve (3.502) UR	Buy now
8	K0FA3751S0 Lifter, valve (3.522) UR	Buy now
8	K0FA3751T0 Lifter, valve (3.542) UR	Buy now
8	K0FA375300 Lifter, valve (3.562) UR	Buy now
8	K0FA375310 Lifter, valve (3.582) UR	Buy now
8	K0FA375320 Lifter, valve (3.602) UR	Buy now
8	K0FA375330 Lifter, valve (3.625) UR	Buy now
8	K0FA375340 Lifter, valve (3.650) UR	Buy now
8	K0FA375350 Lifter, valve (3.675) UR	Buy now
8	K0FA375360 Lifter, valve (3.700) UR	Buy now
8	K0FA375370 Lifter, valve (3.725) UR	Buy now
9	6KA1217100 Camshaft 1	Buy now
10	9360510108 Pin, dowel (8g8)	Buy now
11	6KA1218100 Camshaft 2	Buy now

Valve



Ref	Part	
13	6KA1217200 Camshaft 3	Buy now
15	6KA1218200 Camshaft 4	Buy now
17	6KA1156700 Gear, driven 2	Buy now
18	9011910050 Bolt, with washer	Buy now
19	6CB1264501 Pulley assembly 1	Buy now
20	6P21262300 Bolt	Buy now
21	6P21266300 Gasket	Buy now
22	6CB1264A01 Pulley assembly 2	Buy now
25	6P21261500 Bolt	Buy now
26	9310238008 Oil seal	Buy now
27	6CBW462400 Belt (with rotor bolts)	Buy now
28	6CB1159003 Tensioner assembly	Buy now
29	6CB1551200 Gear, idler 1	Buy now
30	9953014016 Pin, dowel	Buy now
31	9011910M07 Bolt (6f5)	Buy now

Valve



Ref	Part	
32	9020110M01 Washer, plate(6m7)	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.