



Yamaha F25AE 2003

Parts Manual

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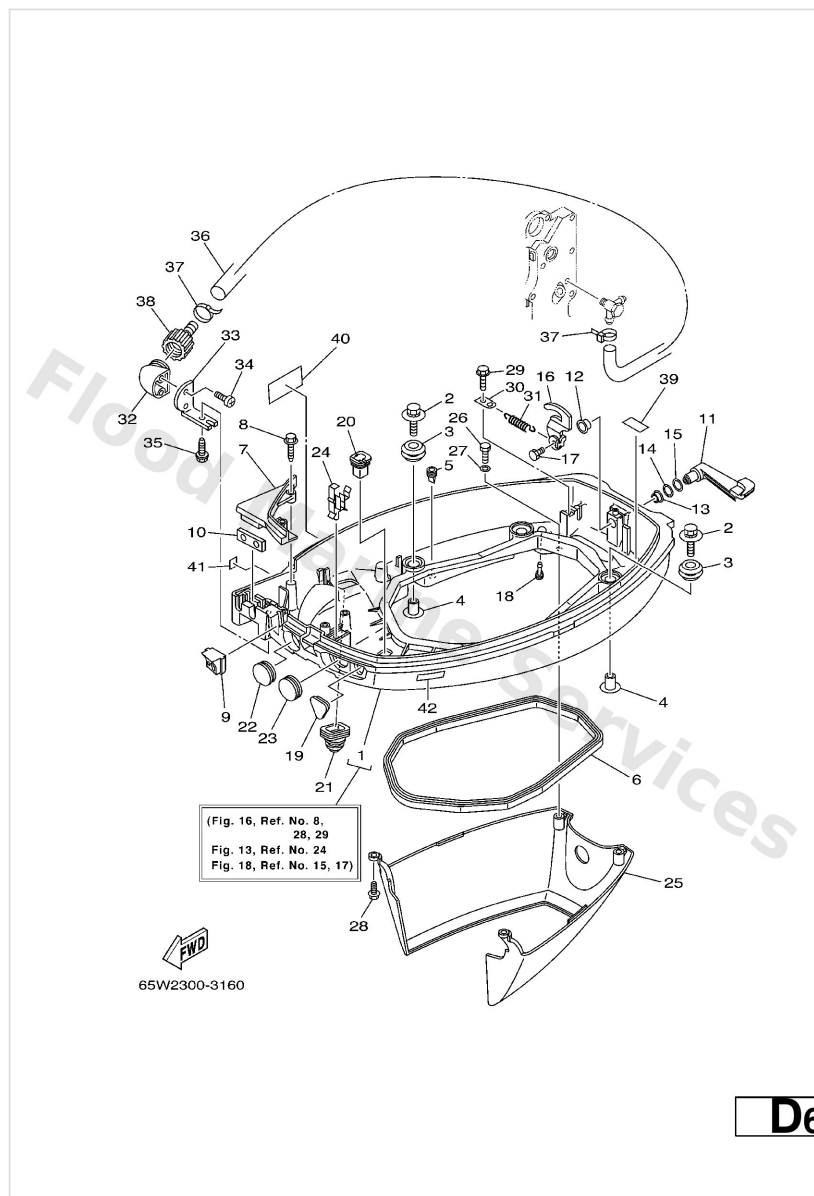
Authorised Yamaha Dealers



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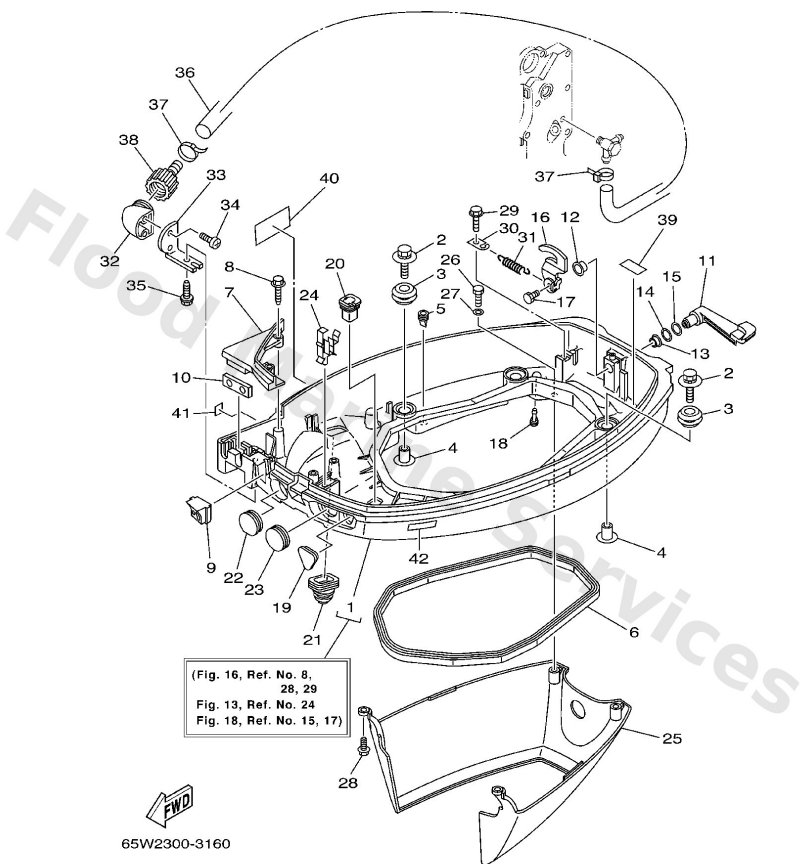
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Bottom Cowling



Ref	Part	
2	90119-06M08 Bolt, with washer	Buy now
3	90480-09M12 Grommet (6a0)	Buy now
4	90387-06060 Collar (688)	Buy now
5	65W-42717-00 Rubber, seal 2	Buy now
6	62Y-42716-00 Rubber seal 1	Buy now
8	90109-06M82 Bolt	Buy now
9	65W-42725-00 Grommet	Buy now
9	65W-42725-21 Grommet	Buy now
10	62Y-42727-00 Grommet	Buy now
10	65W-42727-00 Grommet	Buy now
12	90386-12M37 Bushing (6f5)	Buy now
13	90386-12MA2 Bush	Buy now
14	90206-12052 Washer, wave (666)	Buy now
15	90201-12M07 Washer, plate	Buy now
16	65W-42816-03 Lever, Clamp	Buy now

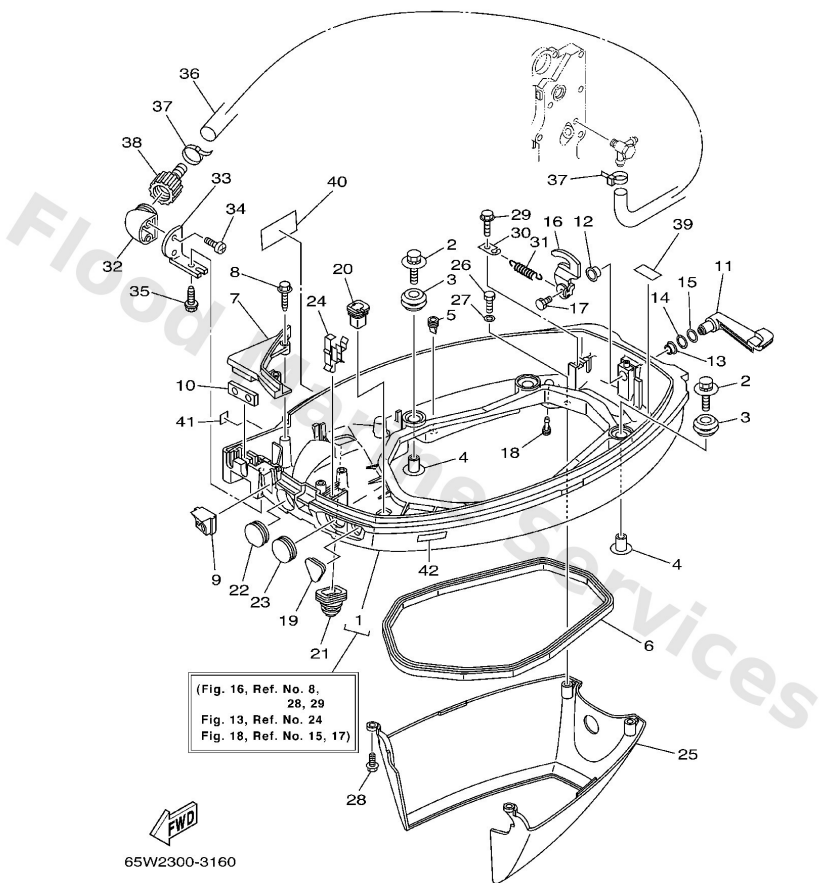
Bottom Cowling



D6

Ref	Part	
17	97095-06012 Bolt(gh1)	Buy now
18	6H3-44391-01 Nipple, hose	Buy now
19	65W-26326-00 Grommet	Buy now
19	65W-26326-10 Grommet	Buy now
20	682-42727-00 Grommet	Buy now
21	65W-42724-10 Grommet FOR FLUSHING KIT	Buy now
21	6H1-42726-20 Grommet FOR FLUSHING KIT	Buy now
22	6G1-42725-00 Grommet	Buy now
23	65W-42726-00 Grommet	Buy now
23	65W-42726-10 Grommet	Buy now
24	90465-25M57 Clamp(63v)	Buy now
25	65W-42741-01 Apron	Buy now
26	97095-06014 Bolt(gj3)	Buy now
27	92995-06600 Washer, plain (646)	Buy now
28	90109-06M81 Bolt	Buy now

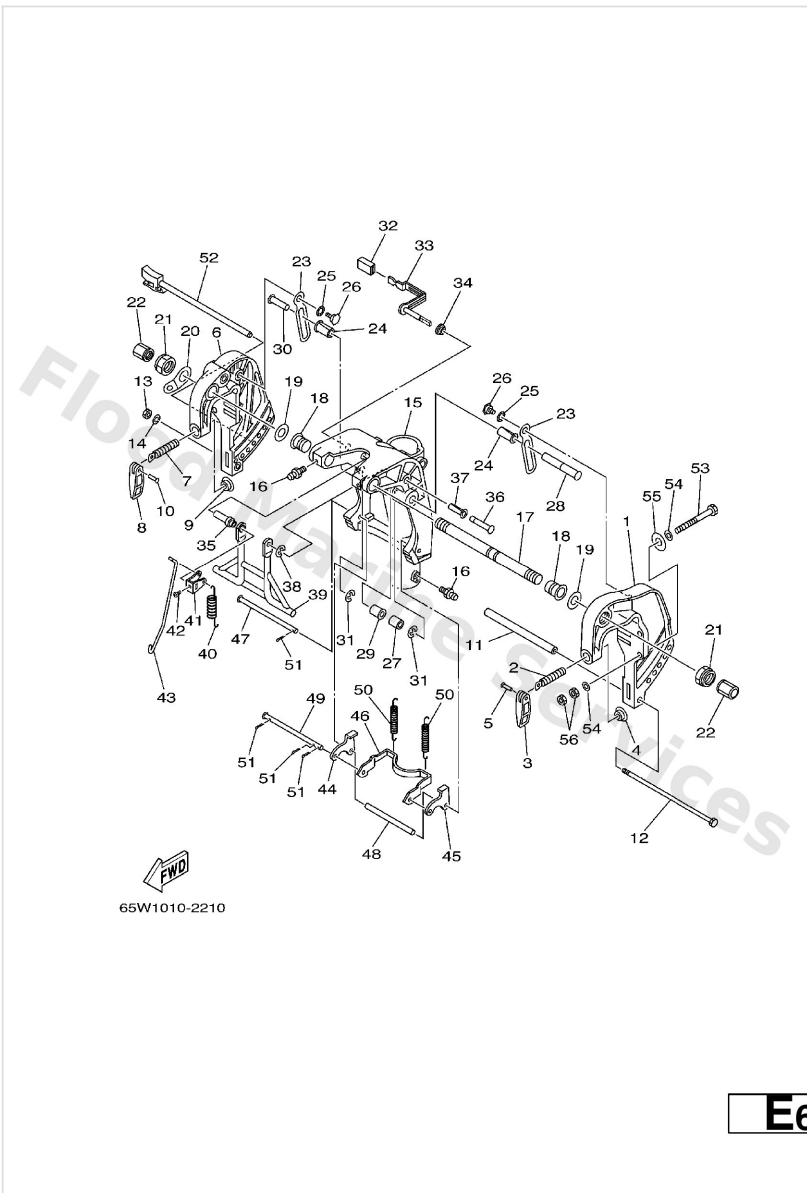
Bottom Cowling



D6

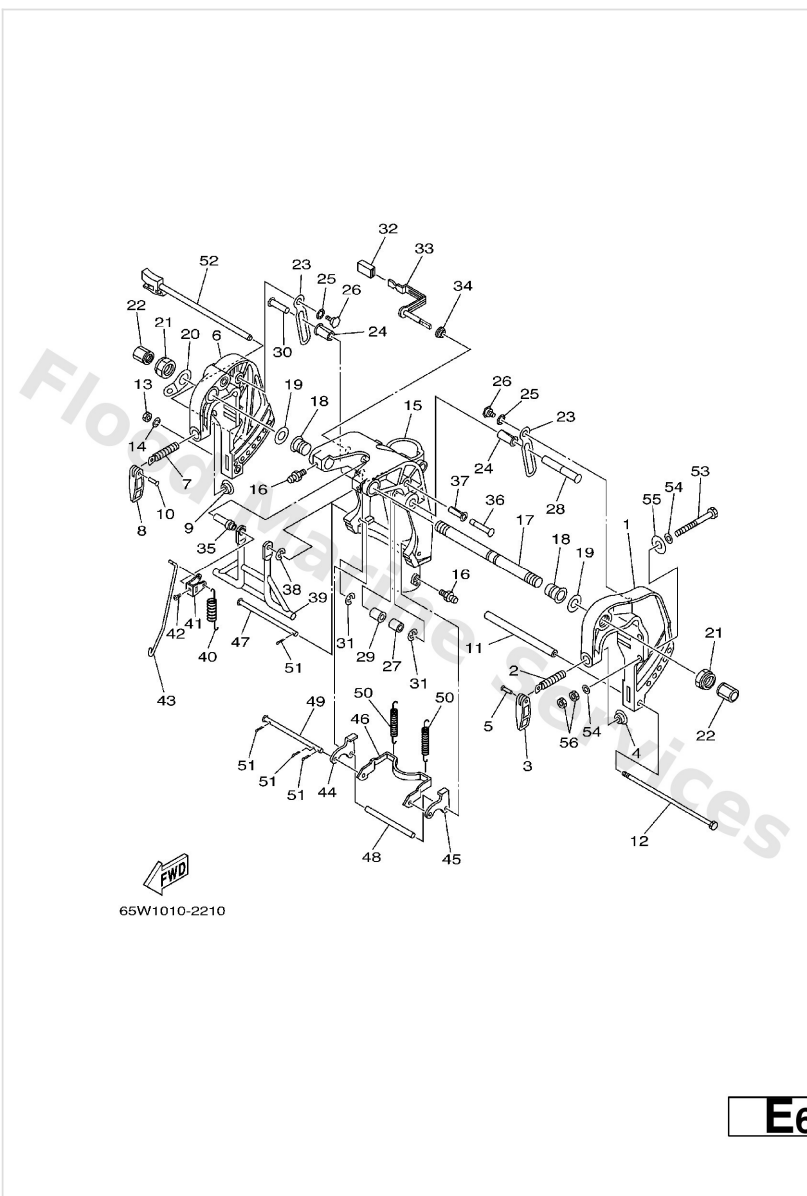
Ref	Part	
35	90109-06M86 Bolt FLUSHING KIT	Buy now
30	66T-43144-00 Hook, spring	Buy now
31	90506-16M34 Spring, tension(64d)	Buy now
32	68T-12572-00 Adapter FLUSHING KIT	Buy now
33	69W-12535-00 Plate FLUSHING KIT	Buy now
34	90167-06002 Screw, tapping FLUSHING KIT	Buy now
36	90445-11M82 Hose FLUSHING KIT	Buy now
37	90465-11M10 Clamp FLUSHING KIT	Buy now
38	6R3-12580-00 Joint assembly FLUSHING KIT	Buy now
39	62Y-82377-00 Label	Buy now
40	6G8-13444-51 Mark	Buy now
41	6A1-28176-00 Label Caution	Buy now
42	6E3-8257H-00 Plate Mark	Buy now

Bracket 1



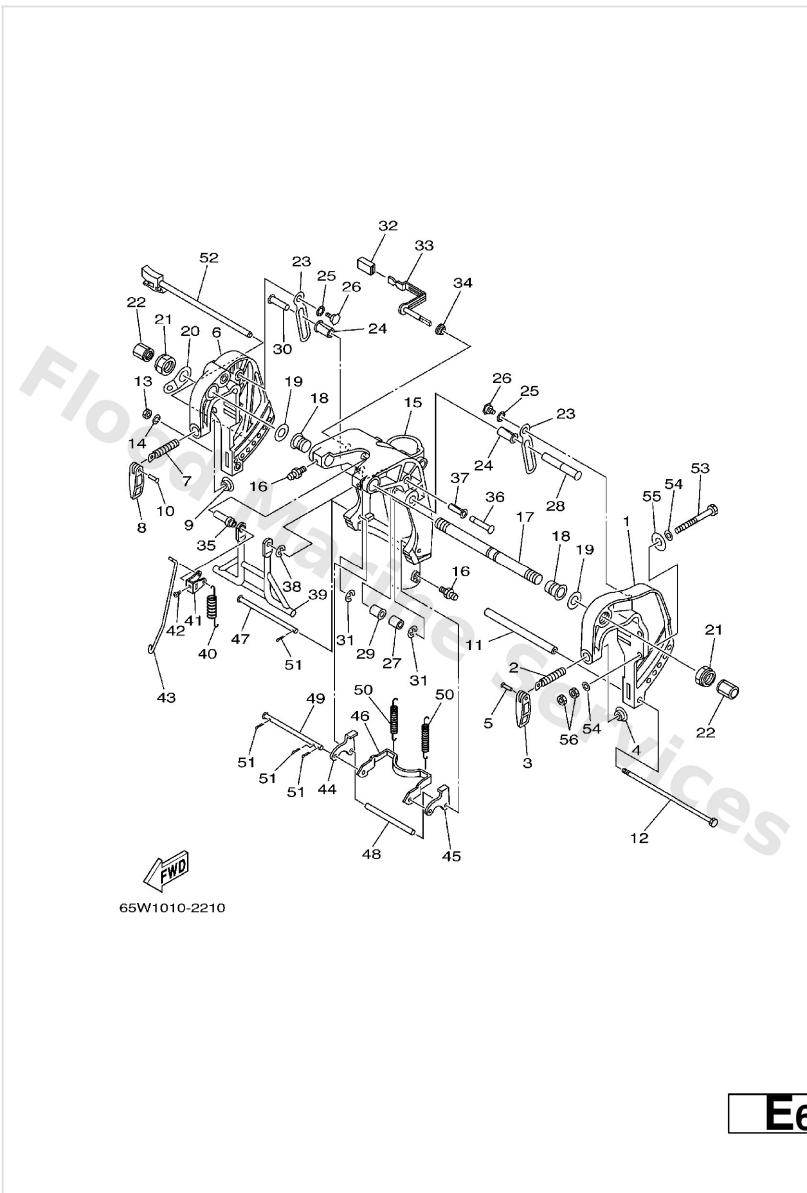
Ref	Part	
2	90149-14M12 Screw(6h4)	Buy now
4	648-43114-01 Pad, transom clamp	Buy now
5	90243-04007 Pin (663)	Buy now
11	90387-08M29 Collar	Buy now
12	90101-08M76 Bolt	Buy now
13	95380-08600 Nut (661)	Buy now
14	92990-08100 Ybs67-8 washer, spring	Buy now
16	93700-06M03 Nipple, grease(6a1)	Buy now
17	63D-43131-01 Bolt, clamp bracket	Buy now
18	90386-22M15 Bushing (688)	Buy now
19	90201-22M03 Washer, plate(64j)	Buy now
20	6J8-43113-01 Plate, clamp bracket	Buy now
21	90185-22M11 Nut, self-locking	Buy now
22	6G5-43145-01 Cap, clamp bracket	Buy now
23	65W-43627-01 Stopper	Buy now

Bracket 1



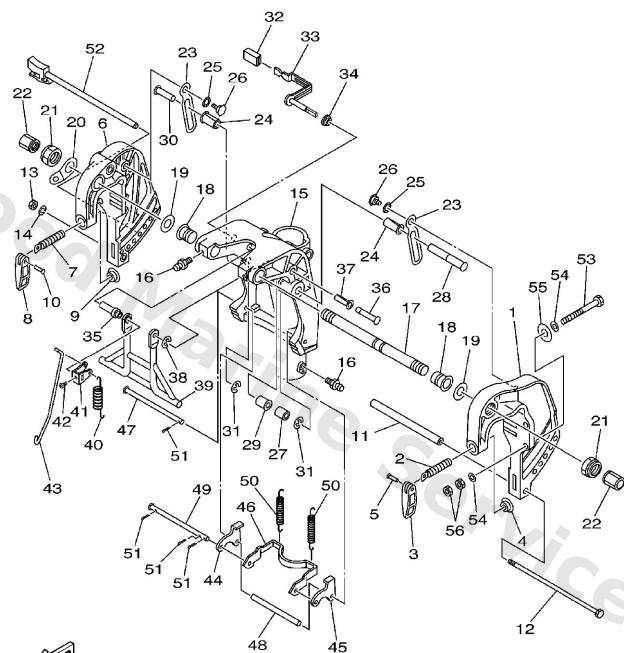
Ref	Part	
24	90386-12M98 Bush	Buy now
25	90206-14M23 Washer, Wave	Buy now
26	90109-08M87 Bolt	Buy now
27	90387-12M04 Collar	Buy now
28	90249-12M39 Pin	Buy now
29	90386-12MA0 Bush, solid	Buy now
30	90249-12M34 Pin	Buy now
31	93430-10M00 Circlip	Buy now
32	682-43318-01 Cover	Buy now
33	65W-43630-11 Tilt lever assembly	Buy now
34	90386-07MA2 Bush	Buy now
35	90387-07M05 Collar	Buy now
36	90249-10M31 Pin	Buy now
37	90386-10M99 Bush	Buy now
38	99080-08600 Circlip	Buy now

Bracket 1



Ref	Part	
39	66T-43350-02 Receiver assembly	Buy now
40	90506-20M37 Spring, tension	Buy now
41	66T-43631-11 Lever, tilt	Buy now
42	90157-05014 Screw, pan head	Buy now
43	65W-43616-00 Rod, tilt lock	Buy now
44	65W-43614-01 Plate, tilt lock	Buy now
45	65W-43615-01 Plate, tilt lock	Buy now
46	65W-43613-00 Arm, tilt lock	Buy now
47	90249-07M32 Pin	Buy now
48	90387-07M29 Collar	Buy now
49	90249-07M33 Pin	Buy now
50	90506-30M00 Spring, tension (676)	Buy now
51	91490-20015 Pin, cotter (648)	Buy now
52	65W-43160-00 Tilt rod assembly	Buy now
53	90101-10M58 Bolt	Buy now

Bracket 1

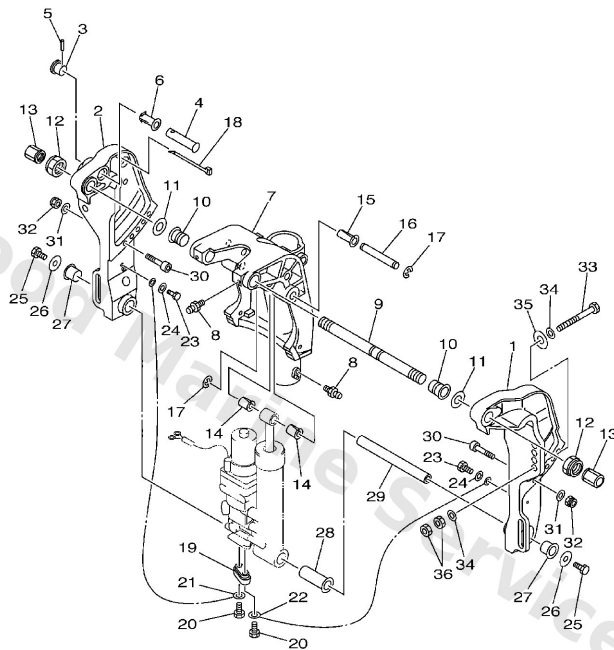


65W1010-2210

E6

Ref	Part	
54	92995-10600 Washer, plate	Buy now
55	90201-12426 Washe, plate(663)	Buy now
56	95380-10600 Nut(624)	Buy now

Bracket 2

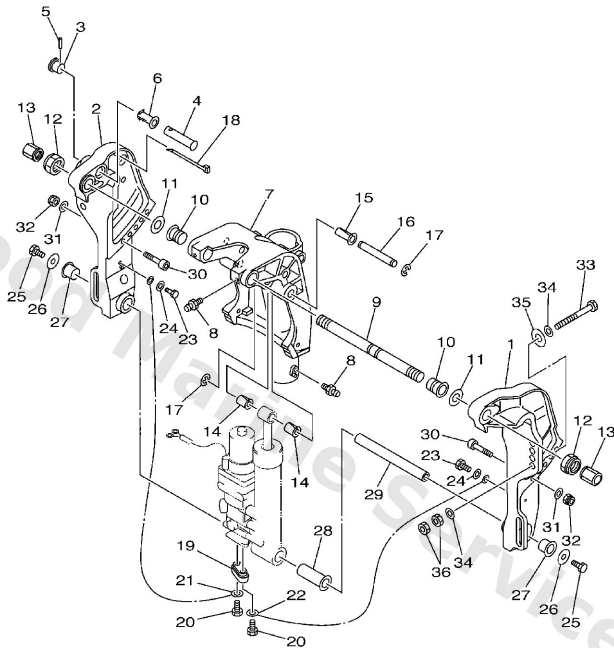



65W1010-2220

F2

Ref	Part	
3	65W-43192-00 Knob, stopper	Buy now
4	65W-43191-00 Shaft, stopper	Buy now
5	91690-30018 926-51502-00 pin, spring (700)	Buy now
6	90386-14MA1 Bush	Buy now
8	93700-06M03 Nipple, grease(6a1)	Buy now
9	63D-43131-01 Bolt, clamp bracket	Buy now
10	90386-22M15 Bushing (688)	Buy now
11	90201-22M03 Washer, plate(64j)	Buy now
12	90185-22M11 Nut, self-locking	Buy now
13	6G5-43145-01 Cap, clamp bracket	Buy now
14	90386-12MA0 Bush, solid	Buy now
15	90386-12M98 Bush	Buy now
16	90249-12M38 Pin	Buy now
17	93430-10M00 Circlip	Buy now
18	90465-13M11 Clamp (6e5)	Buy now

Bracket 2

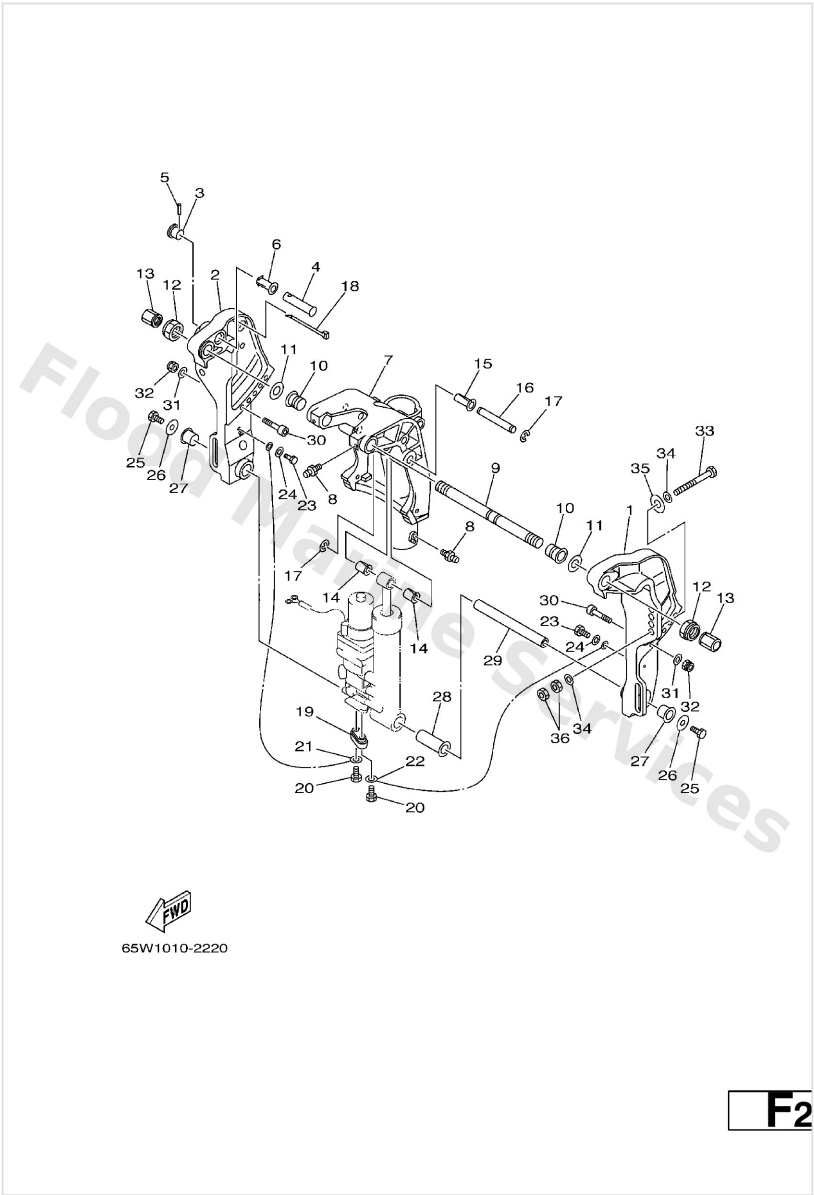


FWD
65W1010-2220

F2

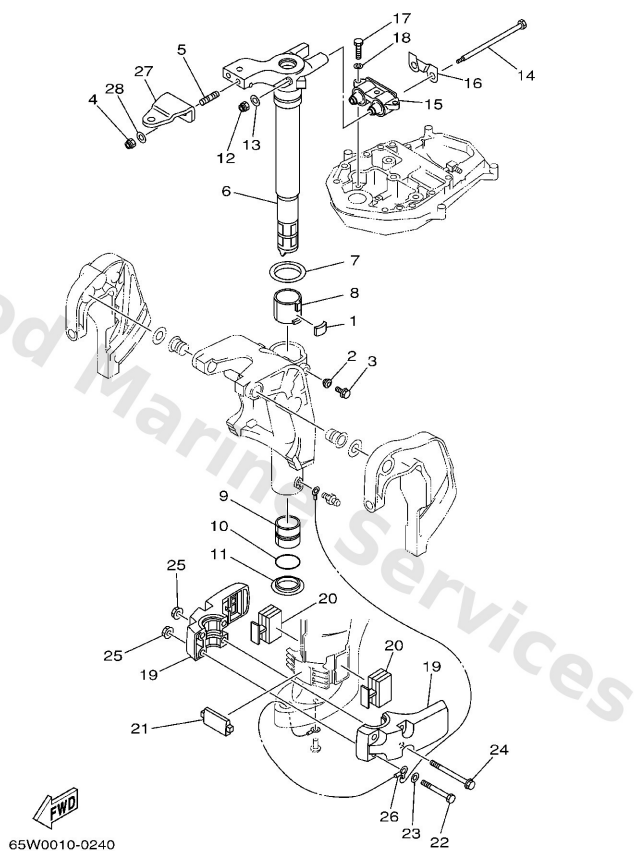
Ref	Part	
19	65W-45251-00 Anode	Buy now
20	90101-06020 Bolt	Buy now
21	6H1-82148-00 Wire, lead	Buy now
22	6U0-82127-00 Wire, lead 5	Buy now
23	97095-06014 Bolt(gj3)	Buy now
24	92995-06600 Washer, plain (646)	Buy now
25	97080-08016 Bolt	Buy now
26	90201-08M00 Washer, plate(6e0)	Buy now
27	90386-18M44 Bushing (6g5)	Buy now
28	90386-18MA0 Bush	Buy now
29	90249-18M35 Pin, lower shock mount	Buy now
30	90110-10M02 Bolt, hexagon socket head	Buy now
31	92995-10600 Washer, plate	Buy now
32	90185-10M13 Nut, self-locking	Buy now
33	90101-12M65 Bolt	Buy now

Bracket 2



Ref	Part	
34	92995-12200 Ybs66-12 washer,plain	Buy now
35	90201-12426 Washe, plate(663)	Buy now
36	95380-12600 Nut (707)	Buy now

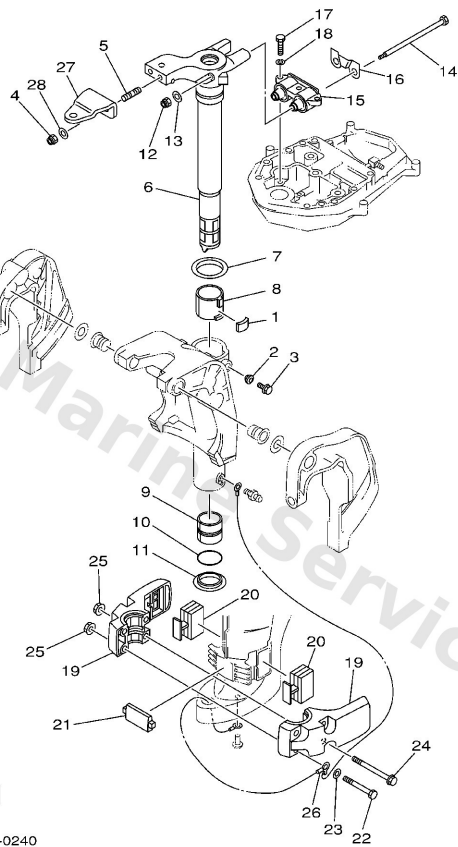
Bracket 3



F4

Ref	Part	
1	648-42528-00 Plate, friction	Buy now
2	65W-43373-00 Seal, damper	Buy now
3	90105-08M76 Bolt, washer based	Buy now
4	90185-10051 Nut, self-locking	Buy now
5	90116-10M28 Bolt, stud	Buy now
7	90209-52M00 Washer (676)	Buy now
8	90386-52M02 Bushing (676)	Buy now
9	90386-44M03 Bushing (676)	Buy now
10	93210-43MJ0 O-ring	Buy now
11	90386-44M99 Bush	Buy now
12	90185-08045 Nut, self-locking	Buy now
13	92995-08200 Ybs66-8 washer, plain	Buy now
14	90101-08M86 Bolt (6h4)	Buy now
16	66T-44526-30 Plate	Buy now
17	97075-08030 Bolt, hexagon (fj1)	Buy now

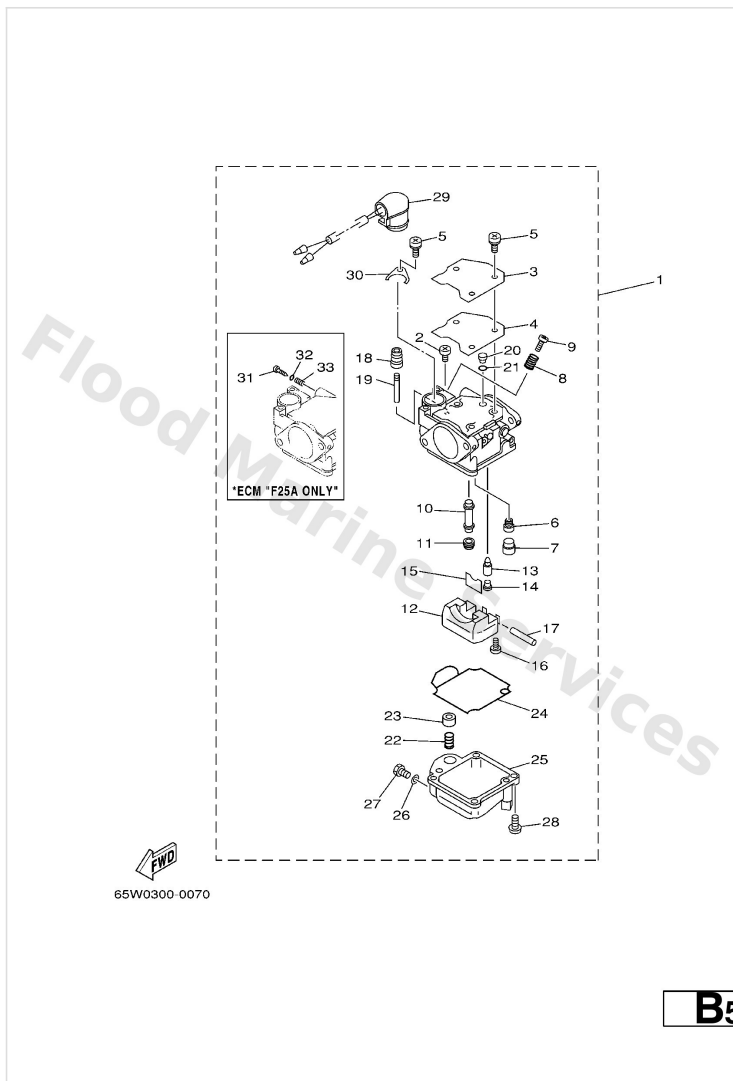
Bracket 3



F4

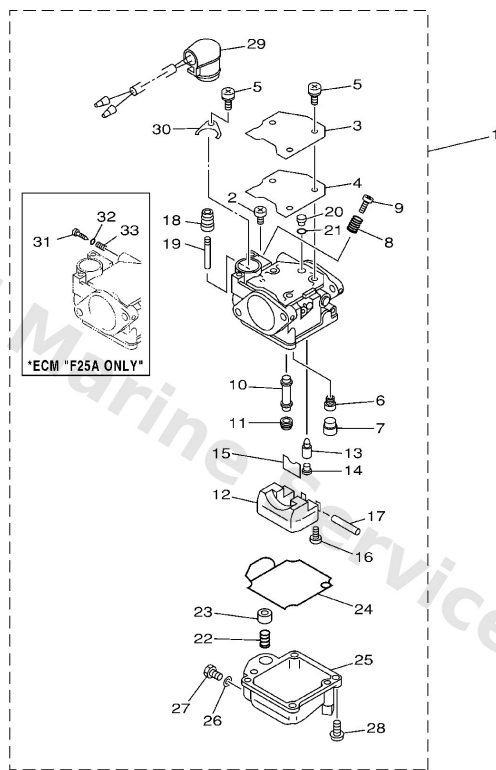
Ref	Part	
18	92995-08100 Ybs67-8 washer, spring	Buy now
20	65W-44555-00 Mount damper, lower side	Buy now
21	65W-44575-01 Damper, lower mount rubber	Buy now
22	97075-10080 Bolt, hexagon w/w deep recess	Buy now
23	92995-10600 Washer, plate	Buy now
24	90119-10M14 Bolt, with washer	Buy now
25	90179-10M33 Nut	Buy now
26	65W-82127-10 Wire, lead 2	Buy now
27	65W-48511-00 Hook, steering	Buy now
28	90201-10120 Washer, plate	Buy now

Carburetor



Ref	Part	
1	65W-14901-00 Carburetor assembly 1 FOR STD	Buy now
1	65W-14901-10 Carburetor assembly 1 FOR STD	Buy now
1	65W-14901-31 Carburetor assembly 1 *ECM-"F25A ONLY"	Buy now
2	98580-04006 Screw, pan head (7h3)	Buy now
3	65W-14572-00 Plate	Buy now
4	65W-14126-00 Gasket FOR STD	Buy now
4	65W-14126-10 Gasket *ECM-"F25A ONLY"	Buy now
5	97803-04010 Screw, pan head (e56)	Buy now
6	65W-14948-07 Jet (#50) *ECM-"F25A ONLY"	Buy now
6	676-14948-07 Jet (#50) FOR STD	Buy now
7	679-14966-00 Rubber cap	Buy now
8	90501-10326 Spring coil(663)(carb)	Buy now
9	63V-14523-00 Screw, stop	Buy now
10	65W-14947-00 Jet Needle FOR STD	Buy now
10	65W-14947-20 Jet, Needle *ECM-"F25A ONLY"	Buy now

Carburetor

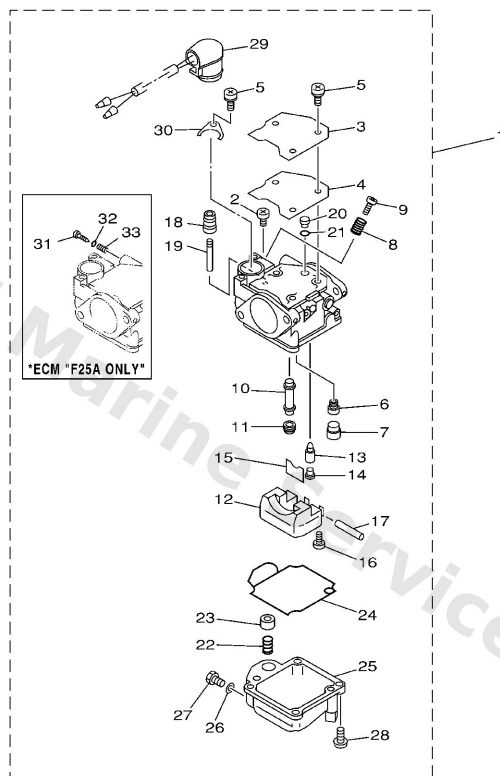


65W0300-0070

B5

Ref	Part	
11	65W-14943-28 Jet, Main (#105) <i>*ECM-"F25A ONLY"</i>	Buy now
11	65W-14943-29 Jet, main (#112) <i>FOR STD</i>	Buy now
12	63V-14985-00 Float	Buy now
13	6G1-14546-00 Valve, needle	Buy now
14	676-14186-00 Pin, valve	Buy now
15	663-14159-00 Clip	Buy now
16	98580-04008 Screw, pan head (713)	Buy now
17	6H4-14548-00 Pin, float arm	Buy now
18	65W-14373-00 Cover, plunger cap	Buy now
19	65W-14379-00 Rod, starter	Buy now
20	65W-1414F-00 Jet, pilot (# 52) <i>FOR STD</i>	Buy now
21	65W-14147-00 O-ring <i>FOR STD</i>	Buy now
22	65W-14335-00 Spring, plunger	Buy now
23	65W-14371-00 Plunger, starter	Buy now
24	65W-14384-00 Gasket, float chamber	Buy now

Carburetor

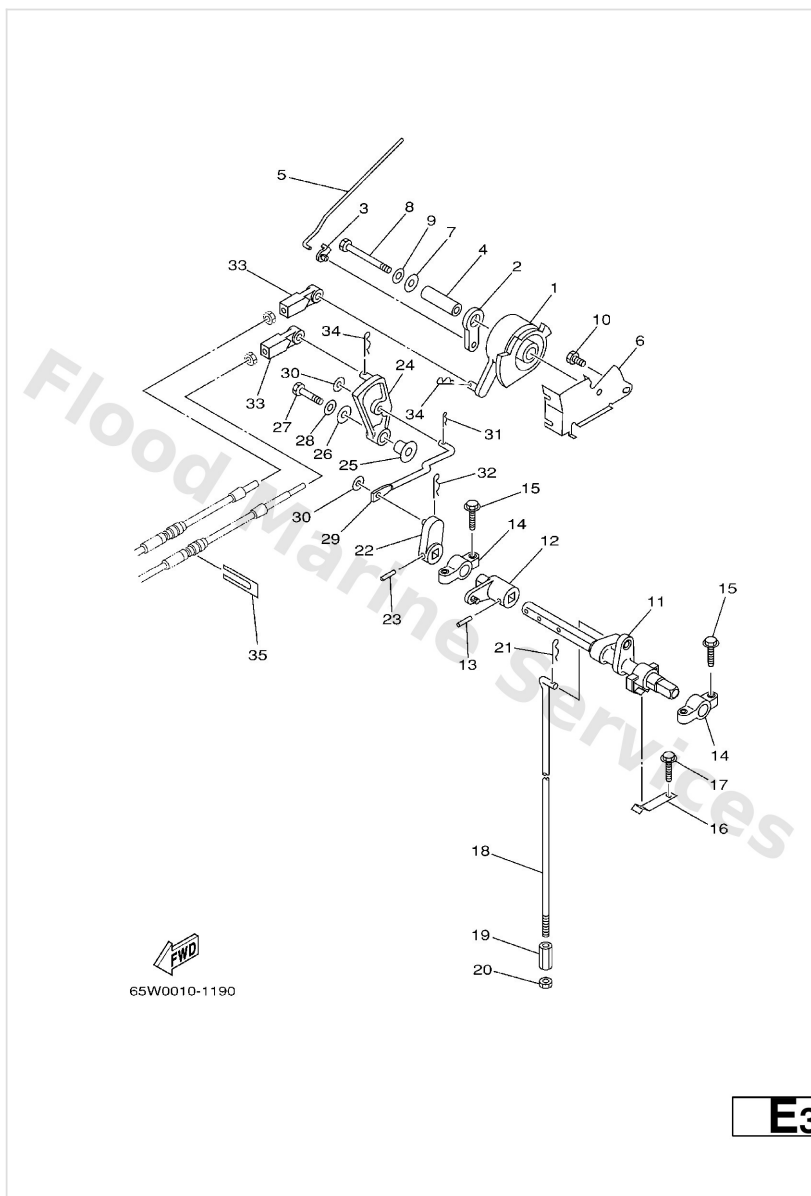


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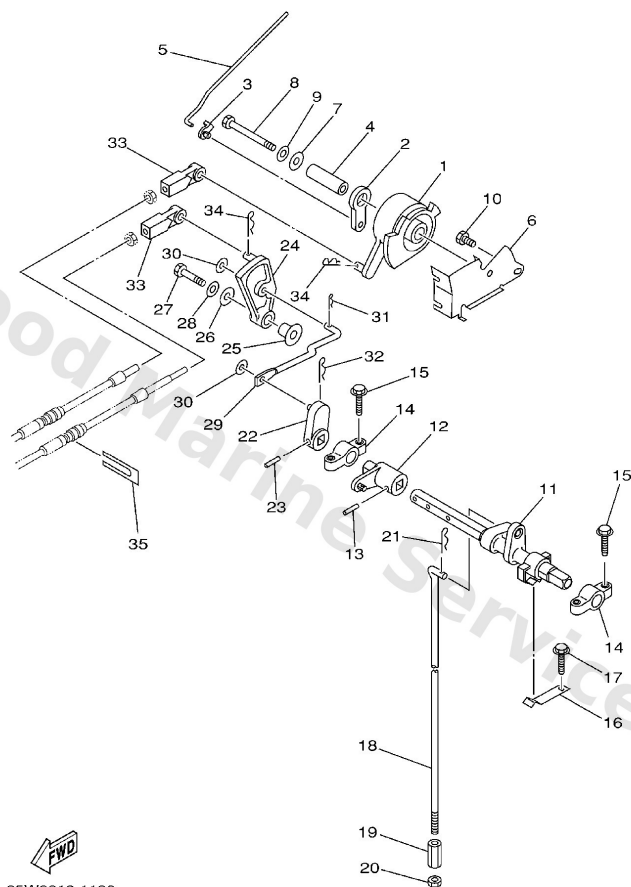
Ref	Part	
25	65W-14980-00 Body, float chamber FOR STD	Buy now
25	65W-14980-20 Body, float chamber FOR STD	Buy now
26	65W-14398-00 Washer	Buy now
27	65W-14992-00 Screw, drain	Buy now
28	97980-04114 Screw, pan head(ga5)	Buy now
29	65W-14380-00 Prime starter assembly FOR STD	Buy now
29	65W-14380-20 Prime starter assembly FOR STD	Buy now
30	65W-14346-00 Plate	Buy now
31	65W-14923-10 Screw, pilot *ECM-"F25A ONLY"	Buy now
32	67C-14397-00 O-ring *ECM-"F25A ONLY"	Buy now
33	67C-14555-00 Spring *ECM-"F25A ONLY"	Buy now

Control



Ref	Part	
1	65W-41638-00 Pulley	Buy now
2	65W-41283-00 Lever, free accel.	Buy now
3	661-41262-02 Joint, choke lever	Buy now
4	90387-06064 Collar	Buy now
5	65W-41211-00 Link Accel.	Buy now
6	65W-14497-01 Stay, Throttle Wire	Buy now
7	90201-06M31 Washer (6a0)	Buy now
8	97095-06055 Bolt, hexagon w/w deep recess	Buy now
9	92995-06600 Washer, plain (646)	Buy now
10	97095-06010 Bolt	Buy now
11	65W-44121-00 Lever, shift rod	Buy now
12	65W-44122-00 Bushing, Shift Rod Lever	Buy now
13	90254-03M05 Pin, spring	Buy now
14	6F5-41662-00 Bracket 2	Buy now
15	90109-06M81 Bolt	Buy now

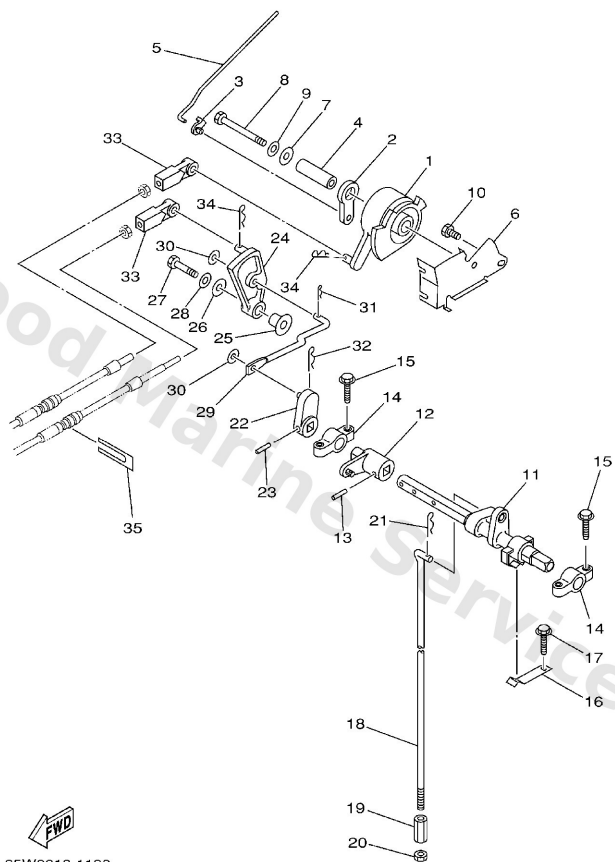
Control



E3

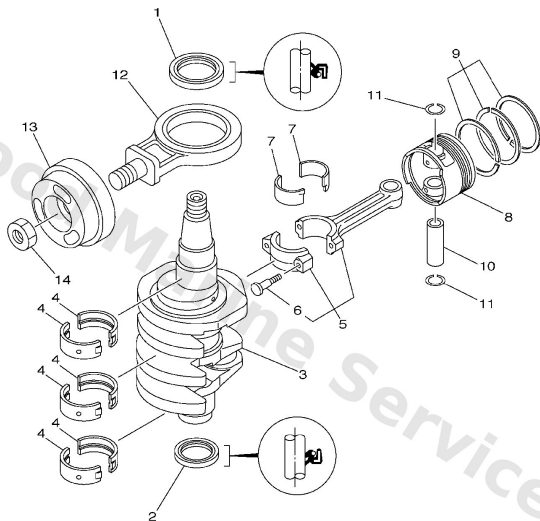
Ref	Part	
16	65W-44116-00 Spring	Buy now
17	90109-06M86 Bolt	Buy now
18	65W-44143-00 Rod, shift S	Buy now
18	65W-44143-10 Rod, shift L	Buy now
19	90170-06015 Connector, shift rod	Buy now
20	95380-06700 Nut	Buy now
21	90468-18008 Clip 620436610000	Buy now
22	65W-44142-00 Joint	Buy now
24	65W-44125-00 Lever, shift rod	Buy now
25	90387-06M29 Collar (6a0)	Buy now
27	97095-06025 Bolt	Buy now
29	65W-44192-00 Joint, rod 1	Buy now
30	90201-05M06 Washer, plate(61u)	Buy now
31	90468-10005 Pin, hair 6264123500	Buy now
33	663-48344-00 Cable end, remote control	Buy now

Control



Ref	Part	
35	6H3-48538-00 Clamp, cable	Buy now

Crankshaft. Piston

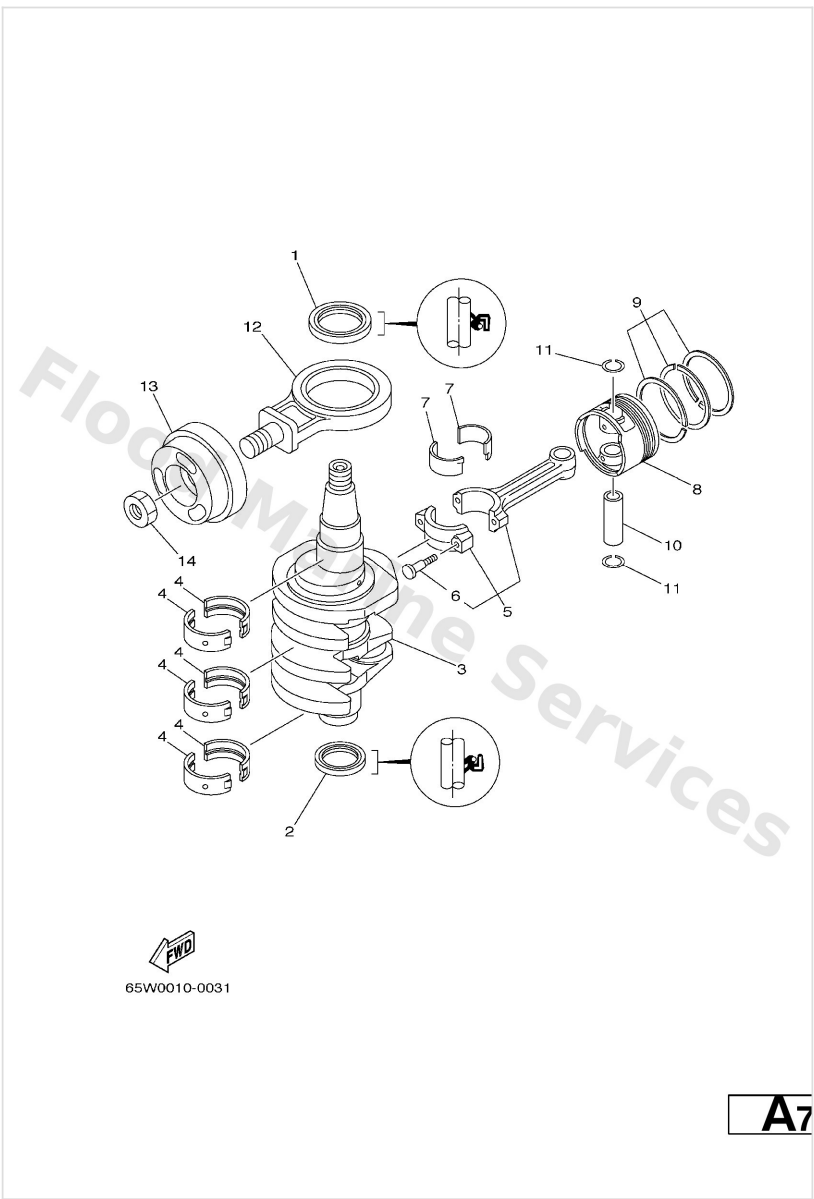


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A7

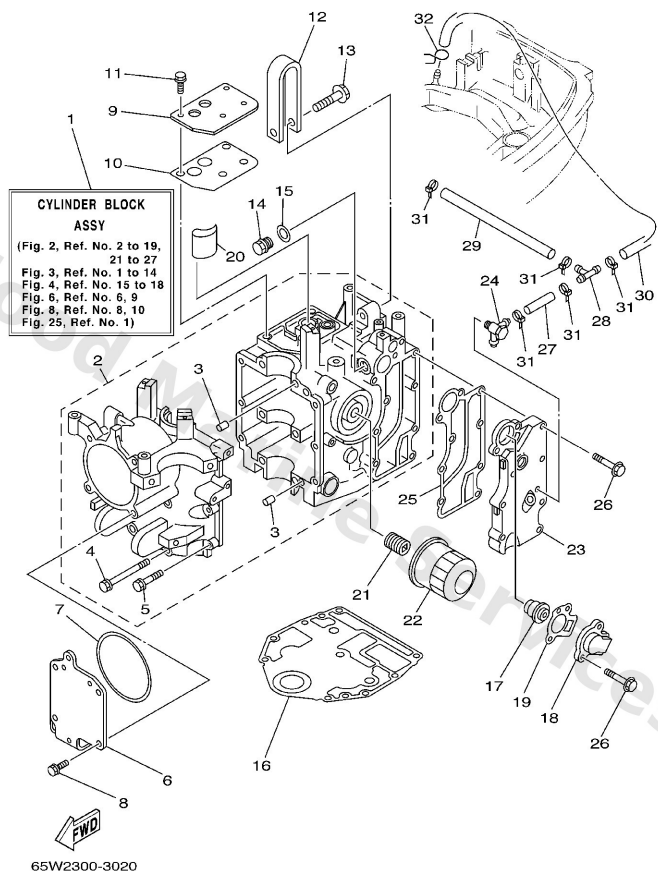
Ref	Part	
1	93102-43M42 Oil seal(62y)	Buy now
2	93102-35M47 Oil seal(62y)	Buy now
3	65W-11411-01 Crankshaft	Buy now
4	62Y-11416-00 Plane bearing, crankshaft 1 UR BROWN	Buy now
4	62Y-11416-10 Plane bearing, crankshaft 1 UR BLACK	Buy now
4	62Y-11416-20 Plane bearing, crankshaft 1 UR BLUE	Buy now
5	67C-11650-00 Connecting rod assembly	Buy now
6	62Y-11654-00 Bolt, connecting rod	Buy now
7	62Y-11656-00 Plane bearing, connecting rod UR BROWN	Buy now
7	62Y-11656-10 Plane bearing, connecting rod UR BLACK	Buy now
7	62Y-11656-20 Plane bearing, connecting rod UR BLUE	Buy now
8	65W-11631-00-96 Piston (std)	Buy now
8	65W-11635-00 Piston (0.25mm o/s) AP	Buy now
8	65W-11636-00 Piston (0.50mm o/s) AP	Buy now
9	67C-11603-00 Piston ring set (std)	Buy now

Crankshaft. Piston



Ref	Part	
9	67C-11604-00 Piston ring set (0.25mm o/s) AP	Buy now
9	67C-11605-00 Piston ring set (0.50mm o/s) AP	Buy now
10	62Y-11633-00 Pin, piston	Buy now
11	93450-17129 Circlip(1ar)	Buy now
12	65W-11665-00 Con-rod assembly, balance	Buy now
13	65W-11642-11 Piston, Balance	Buy now
14	90170-20137 Nut, hexagon(663)	Buy now

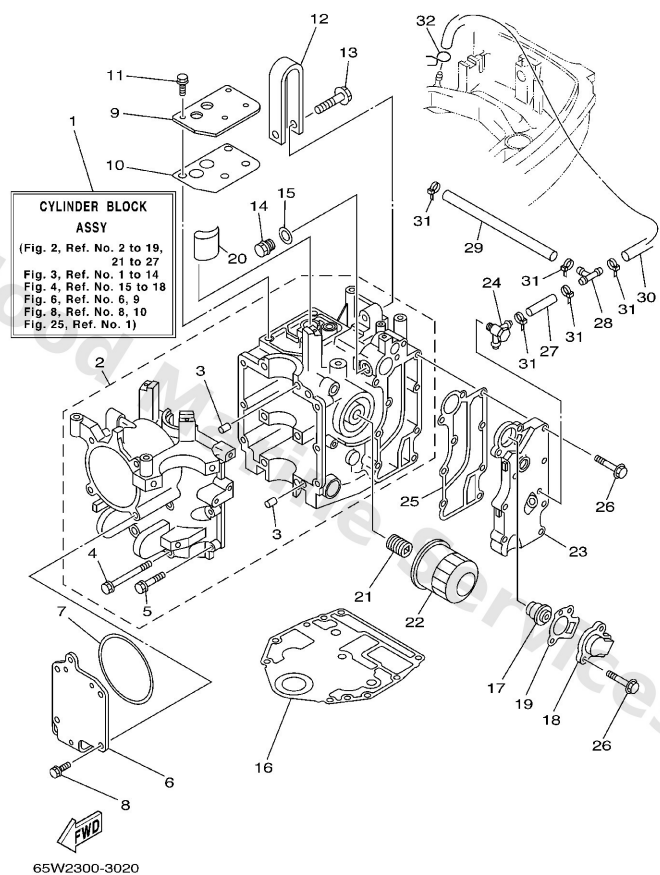
Cylinder. Crankcase 1



A5

Ref	Part	
3	99530-08012 Pin, dowel(6g8)	Buy now
4	90119-08M01 Bolt, with washer(62y)	Buy now
5	90119-06MA5 Bolt, with washer	Buy now
6	65W-15121-00 Crankcase 2	Buy now
7	65W-15663-00 Seal	Buy now
8	65W-12228-00 Bolt	Buy now
9	65W-11168-01 Cover Breather	Buy now
10	65W-11169-01 Gasket, breather cover	Buy now
12	65W-11119-00 Hanger Engine	Buy now
13	90105-08M87 Bolt, washer based	Buy now
14	90340-14M06 Plug, straight screw(62y)	Buy now
15	90430-14115 Gasket (663)	Buy now
16	65W-11351-10 Gasket, cylinder	Buy now
17	6G8-12411-02 Thermostat	Buy now
19	62Y-12414-00 Gasket, cover	Buy now

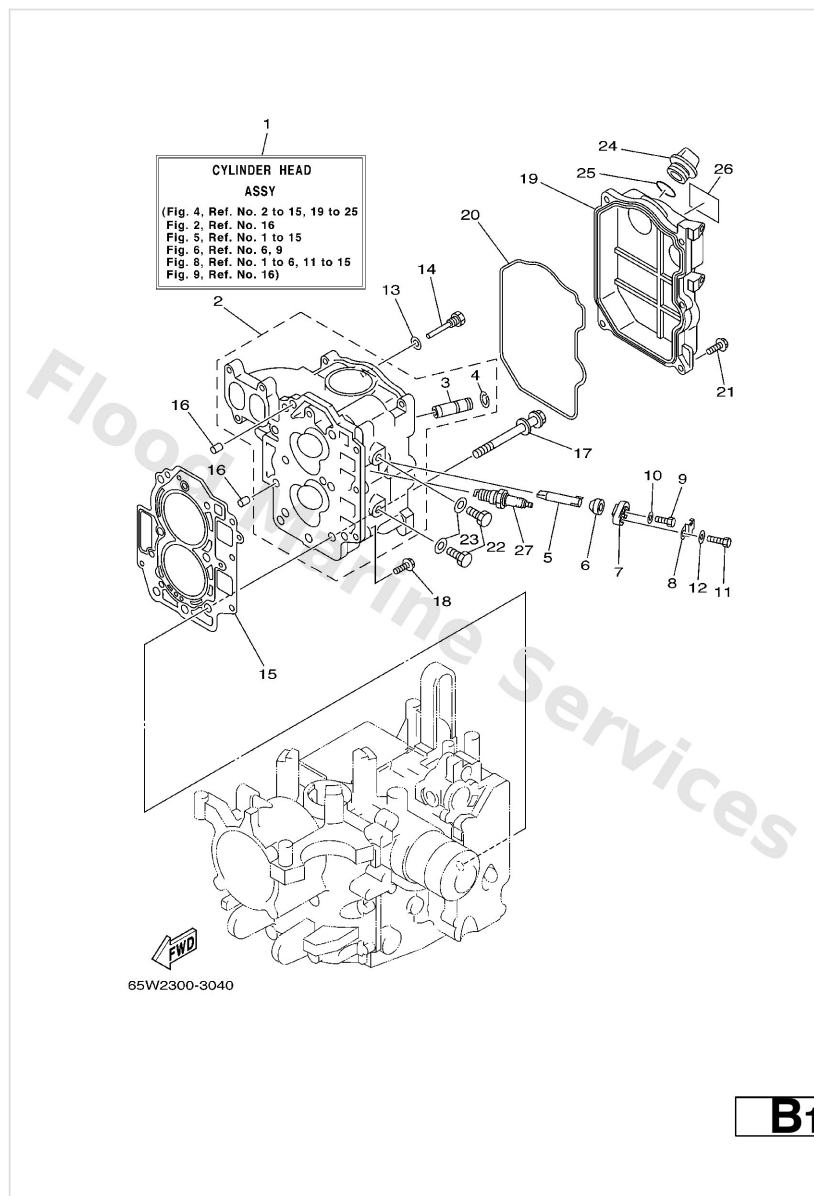
Cylinder. Crankcase 1



A5

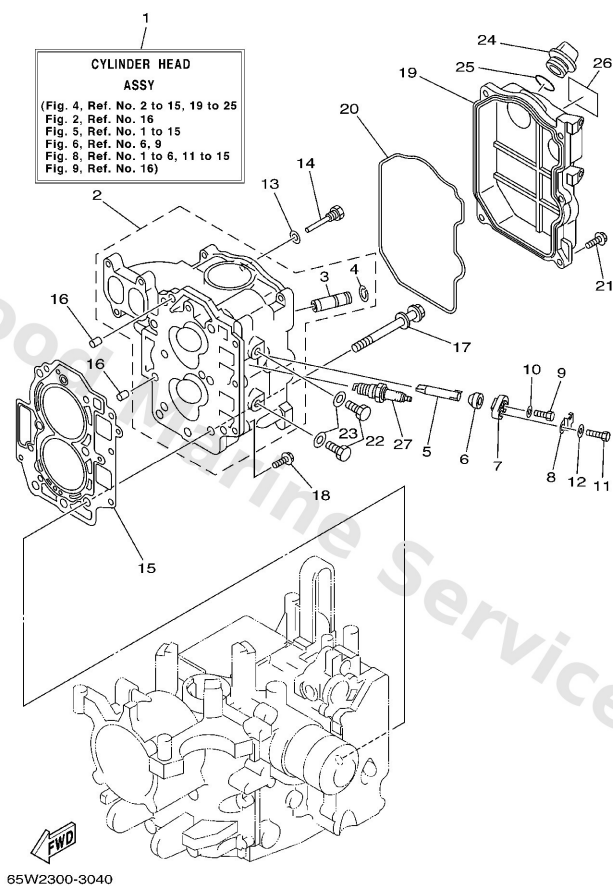
Ref	Part	
20	65W-13286-00 Cleaner	Buy now
21	90401-20M00 Bolt, union(62y)	Buy now
22	5GH-13440-00 Element assembly, oil cleaner	Buy now
24	62Y-11372-01 Nipple, hose FOR FLUSHING KIT	Buy now
25	65W-41114-00 Gasket, exhaust outer cover	Buy now
27	90445-09068 Hose (I420)	Buy now
28	688-24378-00 Pipe, joint	Buy now
29	90445-09095 Hose (L260)	Buy now
30	90445-09105 Hose (I420)	Buy now
31	90465-11M10 Clamp	Buy now
32	90467-08004 Clip, pipe 6162435600	Buy now

Cylinder. Crankcase 2



Ref	Part	
3	62Y-11133-10 Guide, valve 1	Buy now
4	93450-09M01 Circlip (6g8)	Buy now
5	62Y-11325-00 Anode	Buy now
6	66M-11328-00 Grommet, anode	Buy now
8	66M-12535-00 Plate	Buy now
9	97095-05012 Bolt, hexagon	Buy now
10	92995-05600 Washer, plain (646)	Buy now
11	97095-06020 Bolt(7u8)	Buy now
12	92995-06600 Washer, plain (646)	Buy now
13	90430-06014 Gasket 256113960000	Buy now
14	90109-06M65 Bolt(62y)	Buy now
15	65W-11181-20 Gasket, cylinder head 1	Buy now
16	99530-08012 Pin, dowel(6g8)	Buy now
17	90119-09M00 Bolt, with washer(62y)	Buy now
18	90119-06MA3 Bolt, with washer	Buy now

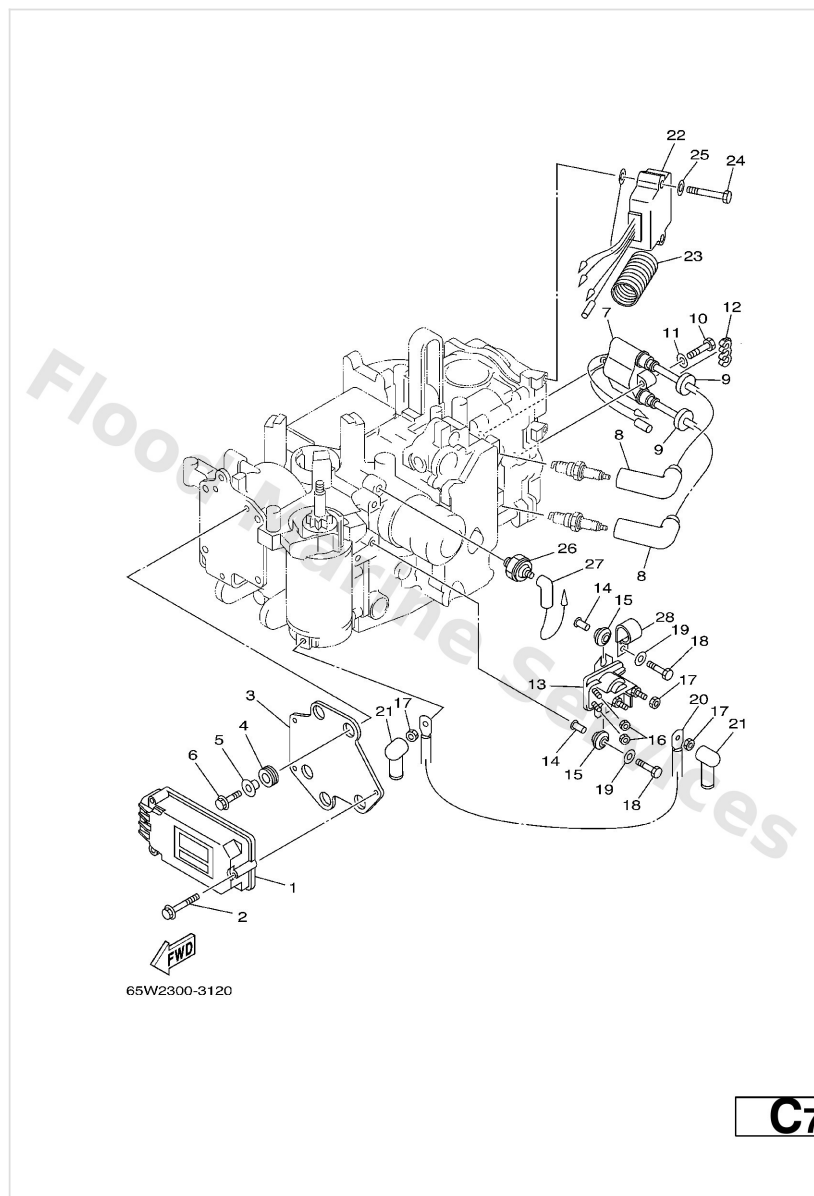
Cylinder. Crankcase 2



B1

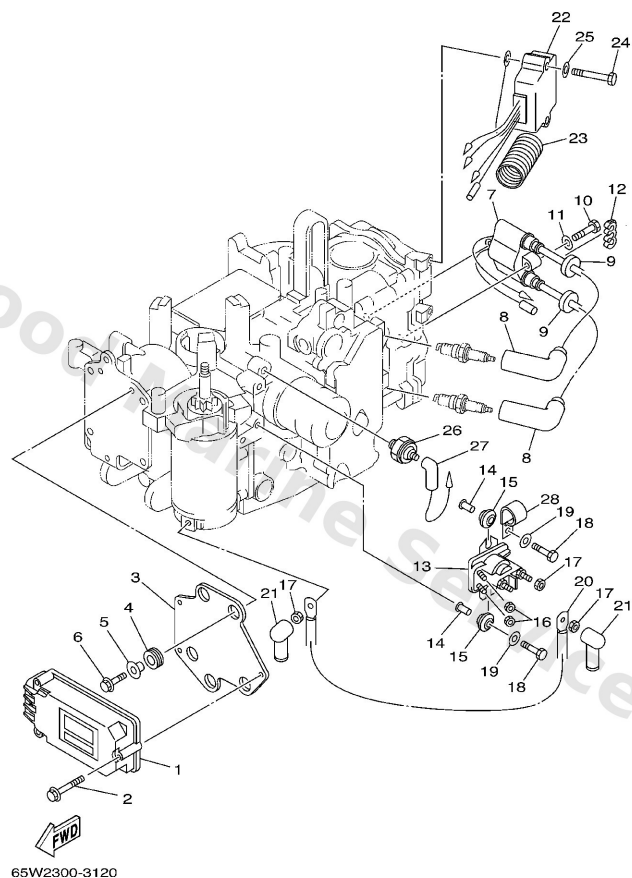
Ref	Part	
20	65W-11356-00 Seal, cylinder 2	Buy now
21	97595-06520 Bolt(7u8)	Buy now
22	97095-08014 Bolt, hexagon deep recess *ECM-"F25A ONLY"	Buy now
23	90430-08143 Gasket (256-11198-00) *ECM-"F25A ONLY"	Buy now
24	6G8-15363-00 Plug, oil	Buy now
25	93210-24M79 O-ring	Buy now
26	62Y-12138-60 Mark Caution	Buy now
27	94701-00375 Plug, spark (dpr6ea-9)(62y)	Buy now

Electrical 1



Ref	Part	
1	65W-85540-20 C.d.i. unit assembly	Buy now
2	65W-8252V-00 Screw, special	Buy now
3	65W-85542-00 Bracket	Buy now
4	65W-85547-00 Damper	Buy now
5	65W-86129-20 Collar	Buy now
6	65W-8252V-10 Screw, special	Buy now
7	65W-85570-00 Ignition coil assembly	Buy now
8	6G8-82370-30 Plug cap assembly	Buy now
9	90480-25161 Grommet(656)	Buy now
10	97095-06030 Bolt(jf7)	Buy now
11	92995-06600 Washer, plain (646)	Buy now
12	90464-07M05 Clamp (6g5)	Buy now
13	65W-81941-00 Starter relay assembly	Buy now
14	65W-8191C-00 Collar	Buy now
15	65W-81922-00 Grommet	Buy now

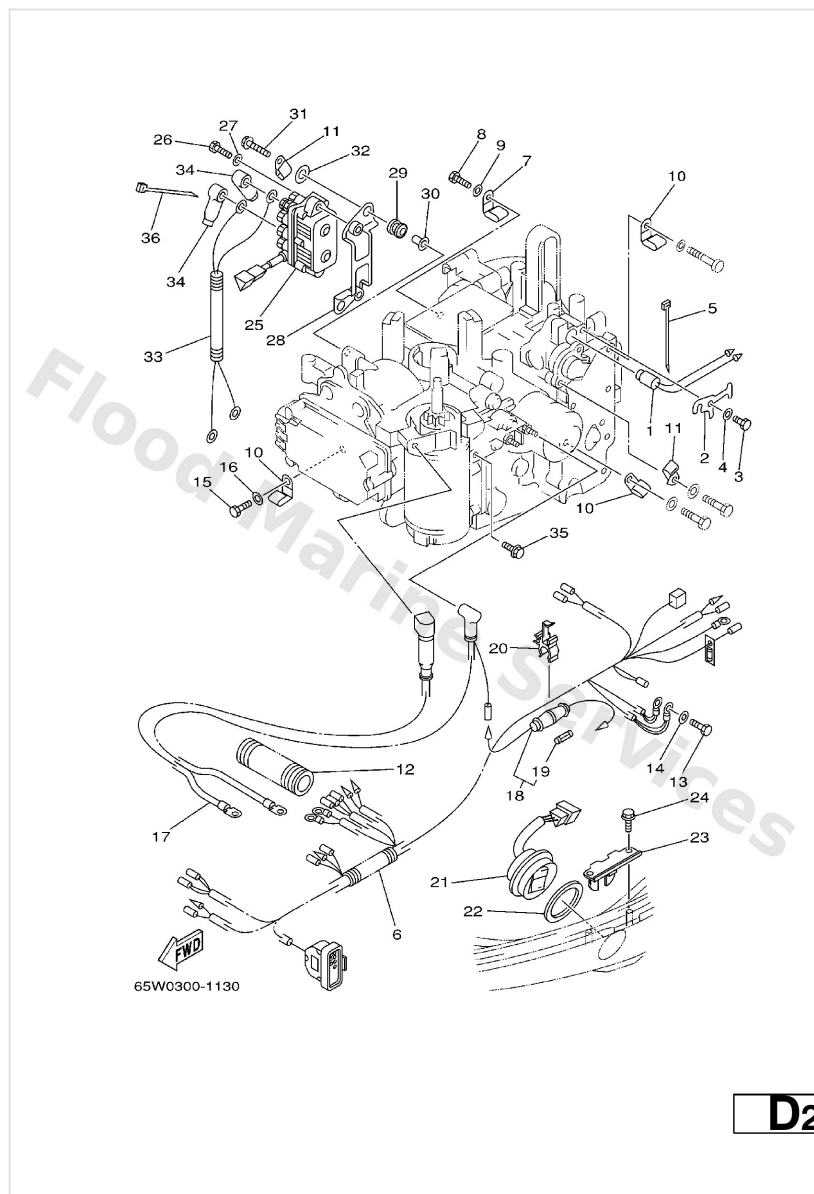
Electrical 1



C7

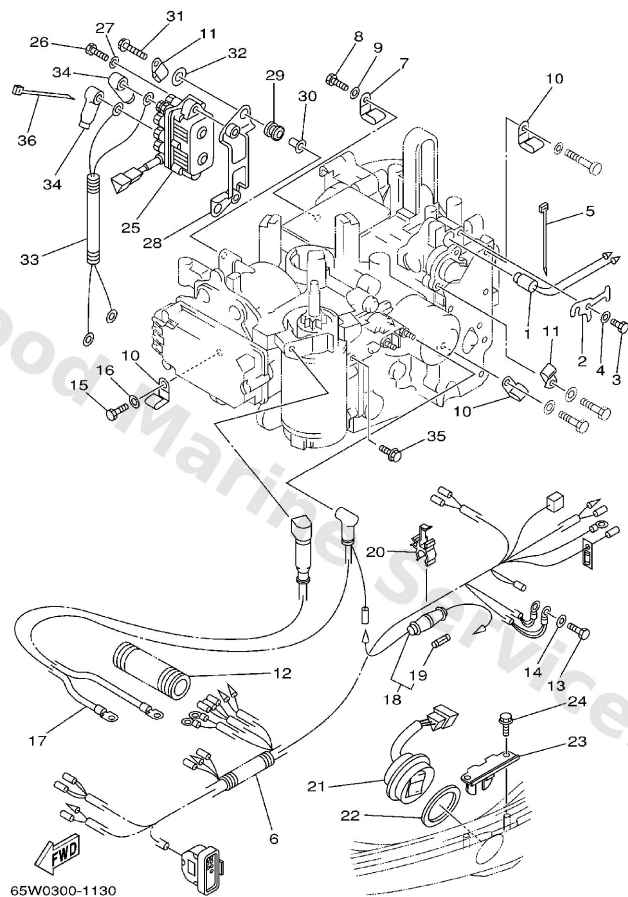
Ref	Part	
16	65W-8182A-00 Nut	Buy now
17	65W-8182B-00 Nut, special	Buy now
18	97095-06016 Bolt, hexagon deep recess	Buy now
18	97095-06025 Bolt	Buy now
20	65W-82117-00 Wire, lead	Buy now
21	6G5-82119-10 Cover, lead wire	Buy now
22	65W-81960-00 Rectifier & regulator assembly	Buy now
23	6K3-83557-00 Tube	Buy now
24	97095-06040 Bolt (682)	Buy now
26	65W-82504-00 Oil pressure switch assembly	Buy now
27	65W-82127-00 Wire, lead 2	Buy now
28	65W-8339X-00 Clamp, cord	Buy now

Electrical 2



Ref	Part	
1	65W-85790-00 Thermosensor assembly	Buy now
2	65W-85757-00 Retainer	Buy now
3	97095-06012 Bolt(gh1)	Buy now
4	92995-06600 Washer, plain (646)	Buy now
5	90465-11M10 Clamp	Buy now
6	65W-82590-10 Wire Harness assembly (7P)	Buy now
6	65W-82590-30 Wire Harness assembly	Buy now
6	65W-82590-40 Wire Harness assembly	Buy now
7	90465-08M08 Clamp (6e5)	Buy now
8	97095-06016 Bolt, hexagon deep recess	Buy now
11	90465-06M88 Clamp	Buy now
12	6N7-83557-00 Tube I.DIA.) 22MM	Buy now
15	97095-05016 Bolt(6a1)	Buy now
16	92995-05600 Washer, plain (646)	Buy now
17	65W-82105-00 Battery cable	Buy now

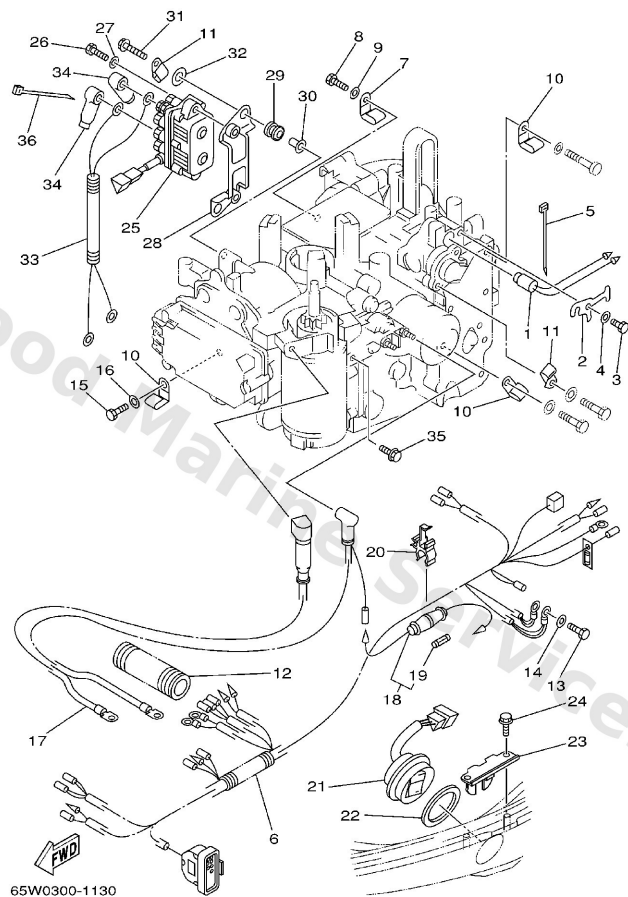
Electrical 2



D2

Ref	Part	
18	6G8-82150-00 Fuse holder assembly	Buy now
19	663-82151-00 Fuse	Buy now
20	6G5-82152-00 Holder, fuse	Buy now
21	6H1-82563-10 Trim & tilt switch assembly	Buy now
22	6E5-82587-00 Gasket	Buy now
23	62Y-83614-00 Bracket	Buy now
24	90109-06M86 Bolt	Buy now
25	61A-81950-00 Relay assembly	Buy now
26	97075-06020 Bolt(7u8)	Buy now
28	65W-81948-00 Bracket	Buy now
29	6A0-82317-00 Damper, ignition coil	Buy now
30	624-42542-00 Collar	Buy now
31	95895-06030 Bolt, flange deep recess	Buy now
32	90201-12M16 Washer, plate (679)	Buy now
33	65W-81949-00 Wire Lead	Buy now

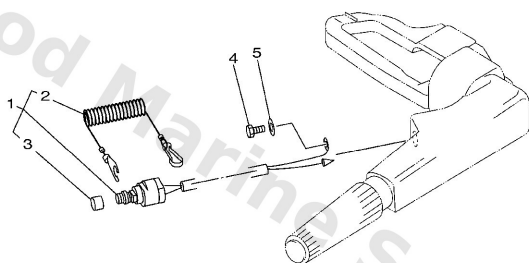
Electrical 2



D2

Ref	Part	
34	682-82119-01 Cover, lead wire	Buy now
35	97575-06516 Bolt, hexagon w/w deep recess	Buy now

Electrical 3

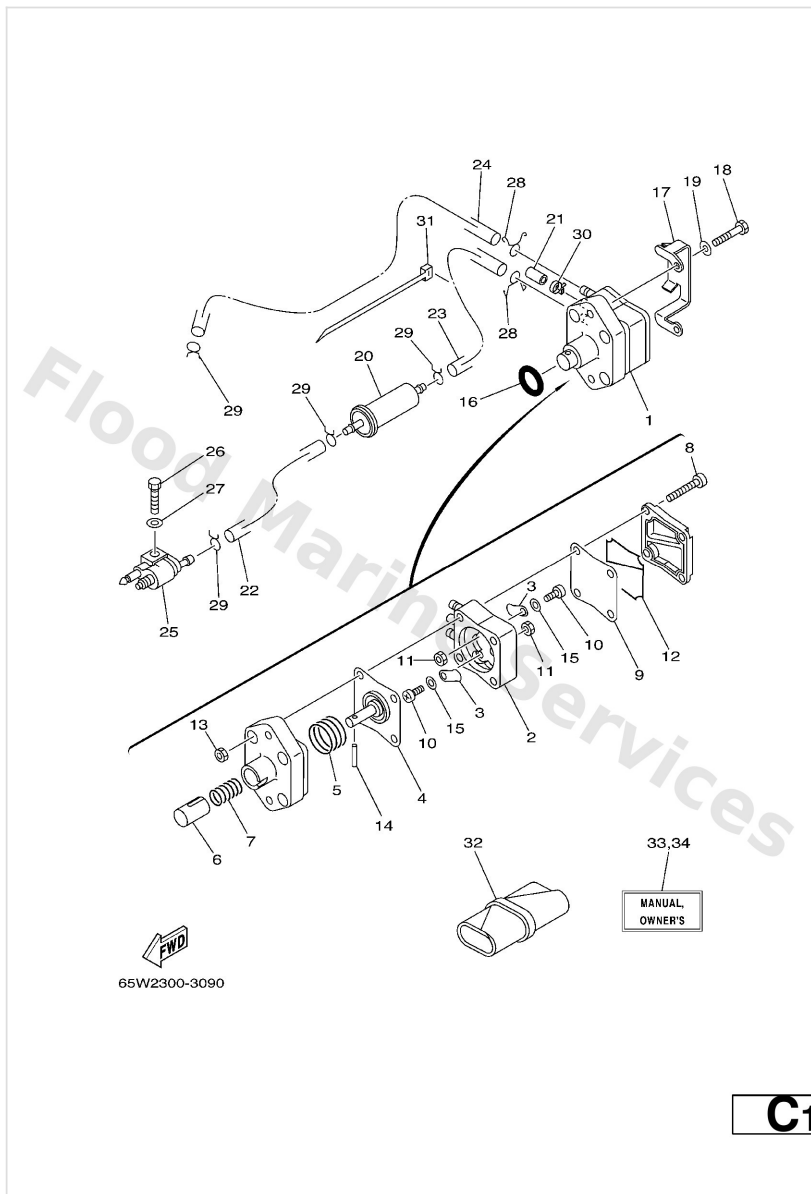


65W2300-3140

D4

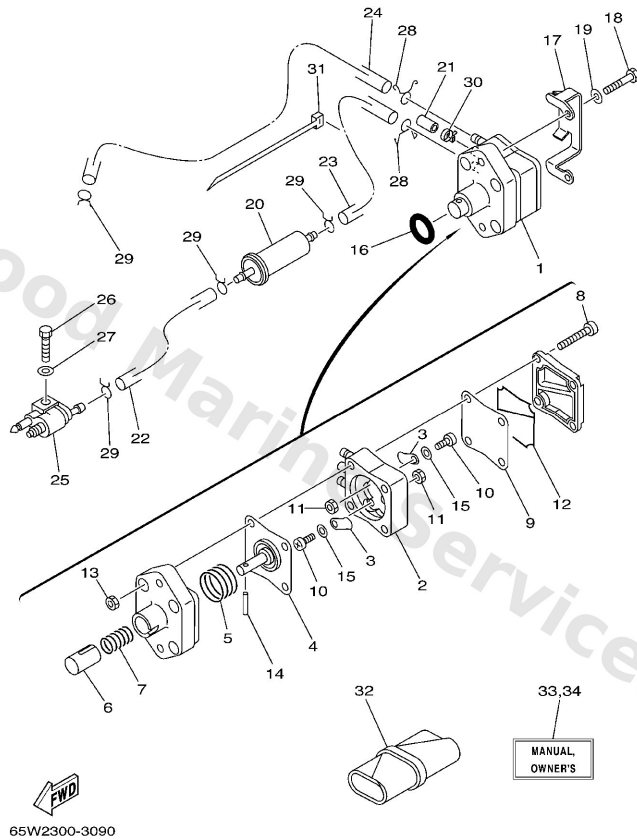
Ref	Part	
1	65W-82575-01 Engine stop switch assembly	Buy now
2	682-82556-00 Lanyard, stop switch	Buy now
3	689-8257Y-00 Cap	Buy now
4	97095-06012 Bolt(gh1)	Buy now
5	92995-06600 Washer, plain (646)	Buy now

Fuel



Ref	Part	
1	62Y-24410-03 Fuel pump assembly	Buy now
2	62Y-24413-01 Body 4	Buy now
3	62Y-24421-01 Valve, check	Buy now
4	62Y-24411-02 Diaphragm	Buy now
5	62Y-24423-00 Spring, diaphragm	Buy now
6	62Y-13131-01 Plunger	Buy now
7	62Y-24454-00 Spring	Buy now
8	62Y-24444-01 Screw	Buy now
9	62Y-24471-00 Diaphragm	Buy now
10	6A0-14325-00 Screw, pan head	Buy now
11	95380-03600 Nut (6g8)	Buy now
12	62Y-24452-00 Packing	Buy now
13	95380-05600 Nut, hexagon (663)	Buy now
14	62Y-24374-01 Pin	Buy now
15	62Y-24422-00 Plate	Buy now

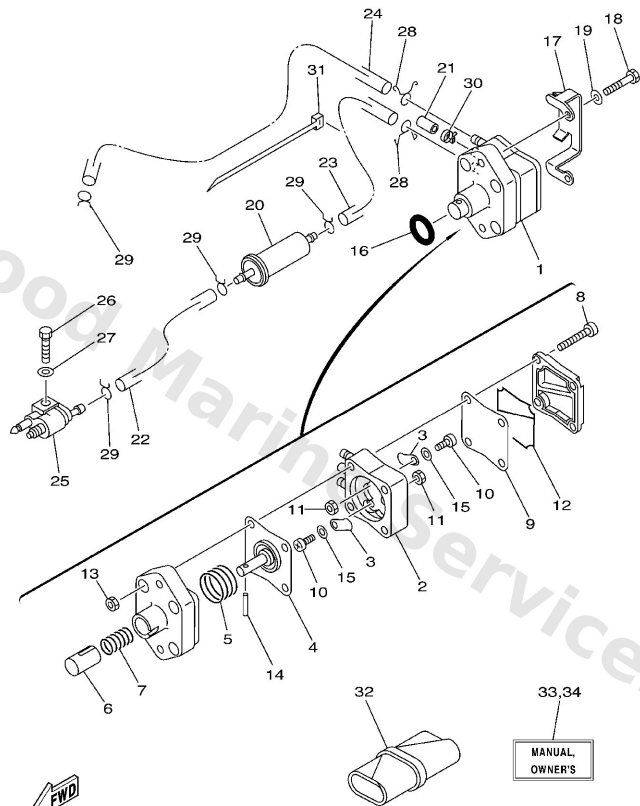
Fuel



C1

Ref	Part	
16	93210-24M79 O-ring	Buy now
17	65W-24474-00 Cover	Buy now
18	97095-06030 Bolt(jf7)	Buy now
19	92995-06600 Washer, plain (646)	Buy now
20	65W-24251-00 Strainer 1	Buy now
21	65W-24481-00 Plug	Buy now
22	90445-10M33 Hose (l1040)	Buy now
23	90445-10M03 Hose (l400)	Buy now
24	90445-10M43 Hose (l400)	Buy now
25	6G1-24304-02 Fuel pipe joint comp. 1	Buy now
26	97095-06025 Bolt	Buy now
28	90467-10M04 Clip, pipe 1 (6e9)	Buy now
29	90467-09M03 Clip(6k8)	Buy now
30	90465-11M10 Clamp	Buy now
31	90465-13M18 Clamp	Buy now

Fuel



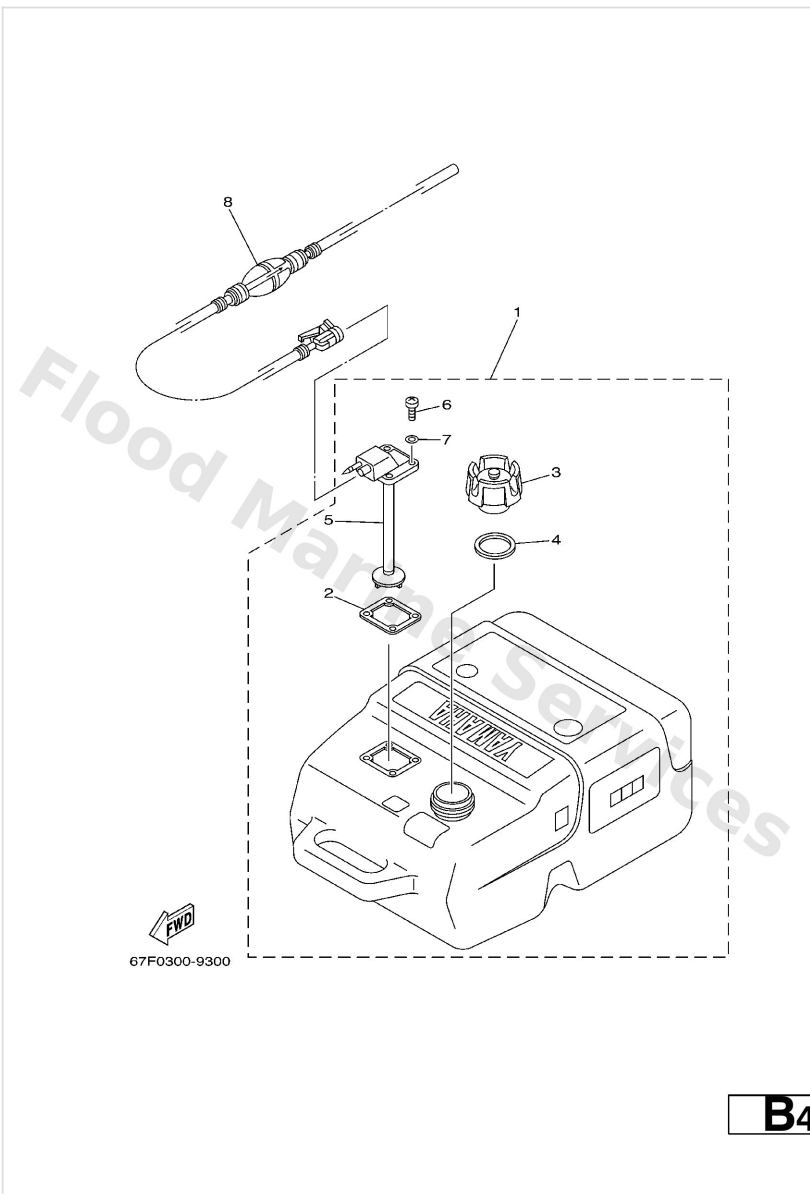
65W2300-3090

MANUAL,
OWNER'S

C1

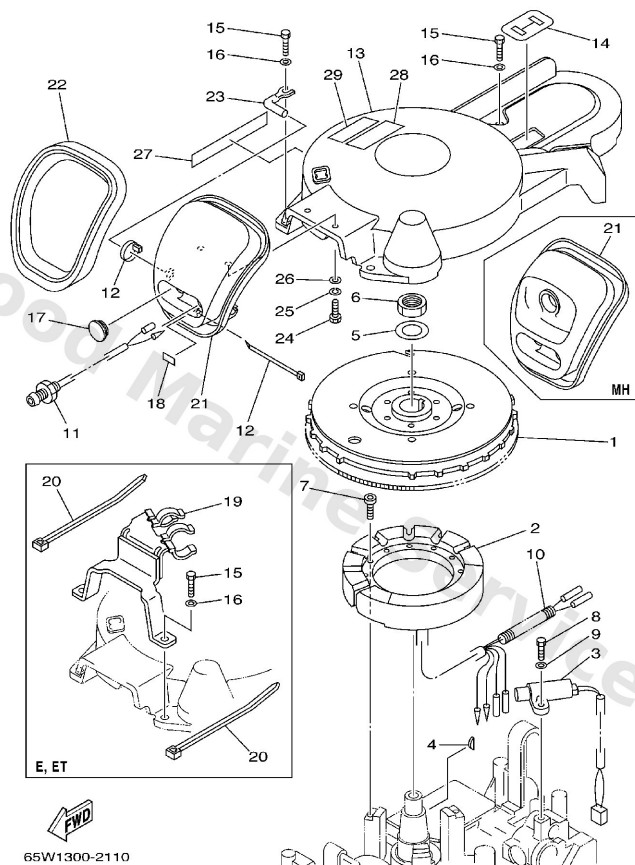
Ref	Part	
32	62Y-28100-00 Tool kit	Buy now
33	65W-28199-77-A0 O/m f20ae/aet/25amh/ae/aet '03 UR (E,F,S)	Buy now
33	65W-28199-77-B0 O/m f20ae/aet/25amh/ae/aet '03 UR (D,NL,I)	Buy now
34	65W-28199-87-A0 O/m f20ae/f25ae/f20aet/ '03 UR (DK,P,GR)	Buy now
34	65W-28199-87-B0 O/m f20ae/f25ae/f20aet/ '03 UR (N,S,SS)	Buy now

Fuel Tank



Ref	Part	
1	6YK-24201-01 Fuel Tank assembly (25L) AP PLASTIC, 25L,	Buy now
1	6YK-24201-10 Fuel Tank assembly (25L) AP *ECM-"F25A ONLY"	Buy now
2	6YL-24268-01 Gasket, fuel meter	Buy now
3	6YK-24610-00 Cap assembly WITH INDICATOR	Buy now
3	6YK-24610-10 Cap assembly *ECM-"F25A-ONLY"	Buy now
4	6YL-24641-00 Gasket, cap 1	Buy now
5	6YK-24260-01 Fuel meter assembly	Buy now
6	90157-05M16 Screw, pan head	Buy now
7	6YL-24329-00 Seal	Buy now
8	6YL-24306-52 Fuel pipe comp. 1 AP	Buy now

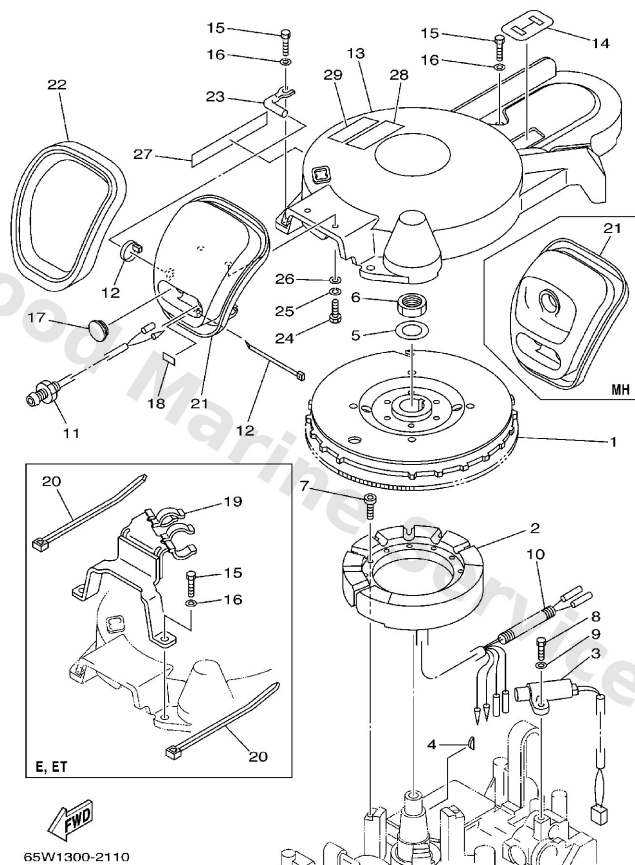
Generator



C5

Ref	Part	
1	65W-85550-01 Rotor assembly	Buy now
1	65W-85550-11 Rotor assembly	Buy now
2	65W-85510-00 Stator assembly	Buy now
2	65W-85510-10 Stator assembly	Buy now
3	65W-85580-00 Coil, pulser	Buy now
4	65W-11545-00 Key, woodruff	Buy now
5	90201-21M18 Washer, plate (663)	Buy now
6	90170-20137 Nut, hexagon(663)	Buy now
7	91380-05025 Bolt, hex. socket head	Buy now
7	91380-05030 Bolt,socket	Buy now
8	97095-05016 Bolt(6a1)	Buy now
9	92995-05600 Washer, plain (646)	Buy now
10	90446-10M82 Hose	Buy now
11	65W-85410-01 Emergency signal light assembly	Buy now
12	90465-11M10 Clamp	Buy now

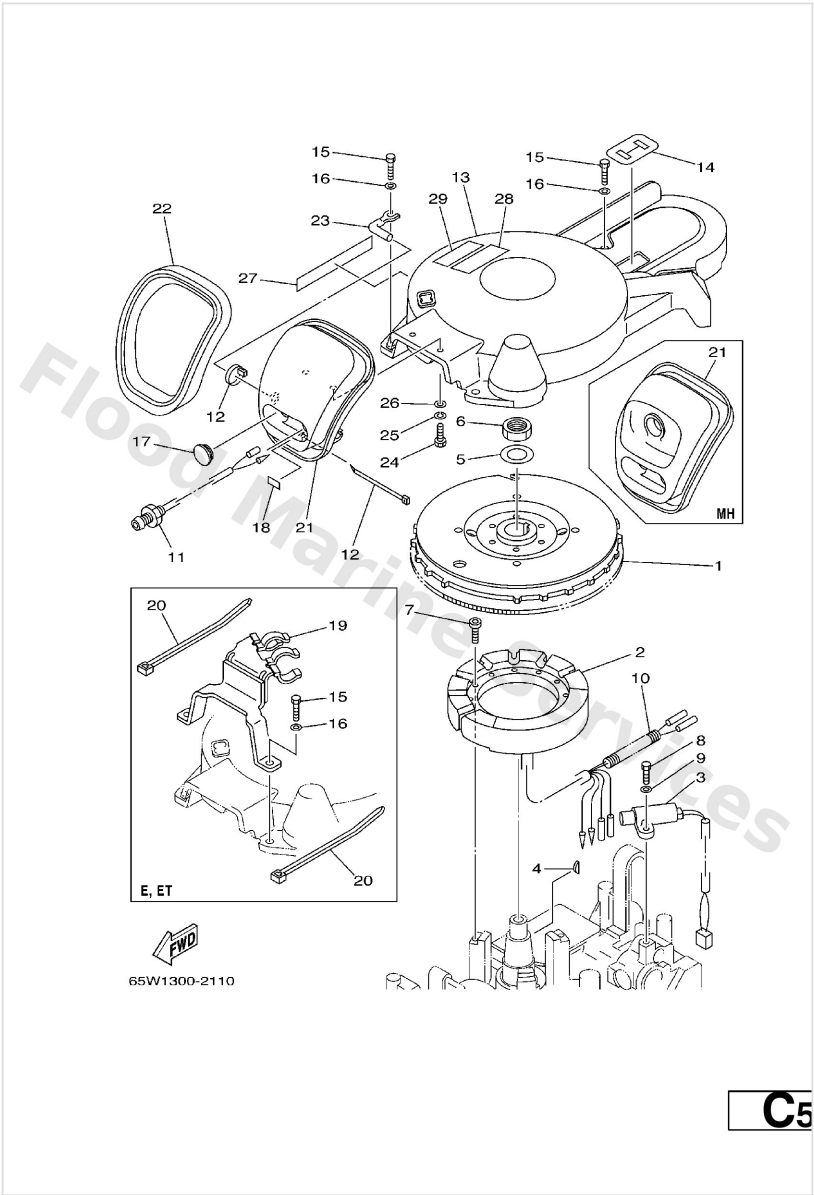
Generator



C5

Ref	Part	
13	65W-81337-00 Cover Flywheel	Buy now
14	65W-81639-00 Cover	Buy now
15	97095-06025 Bolt	Buy now
16	92995-06600 Washer, plain (646)	Buy now
17	6G1-42725-00 Grommet	Buy now
18	65W-84342-00 Seat, emblem	Buy now
19	65W-82594-10 Clamp	Buy now
20	90465-13M18 Clamp	Buy now
21	65W-15758-00 Guide, Rope	Buy now
21	65W-15758-10 Guide Rope	Buy now
22	65W-15762-00 Seal, rubber 2	Buy now
23	65W-15771-00 Stay 1	Buy now
24	97095-06020 Bolt(7u8)	Buy now
25	92995-06100 Washer(6a1)	Buy now
27	65W-13437-61 Mark, Caution	Buy now

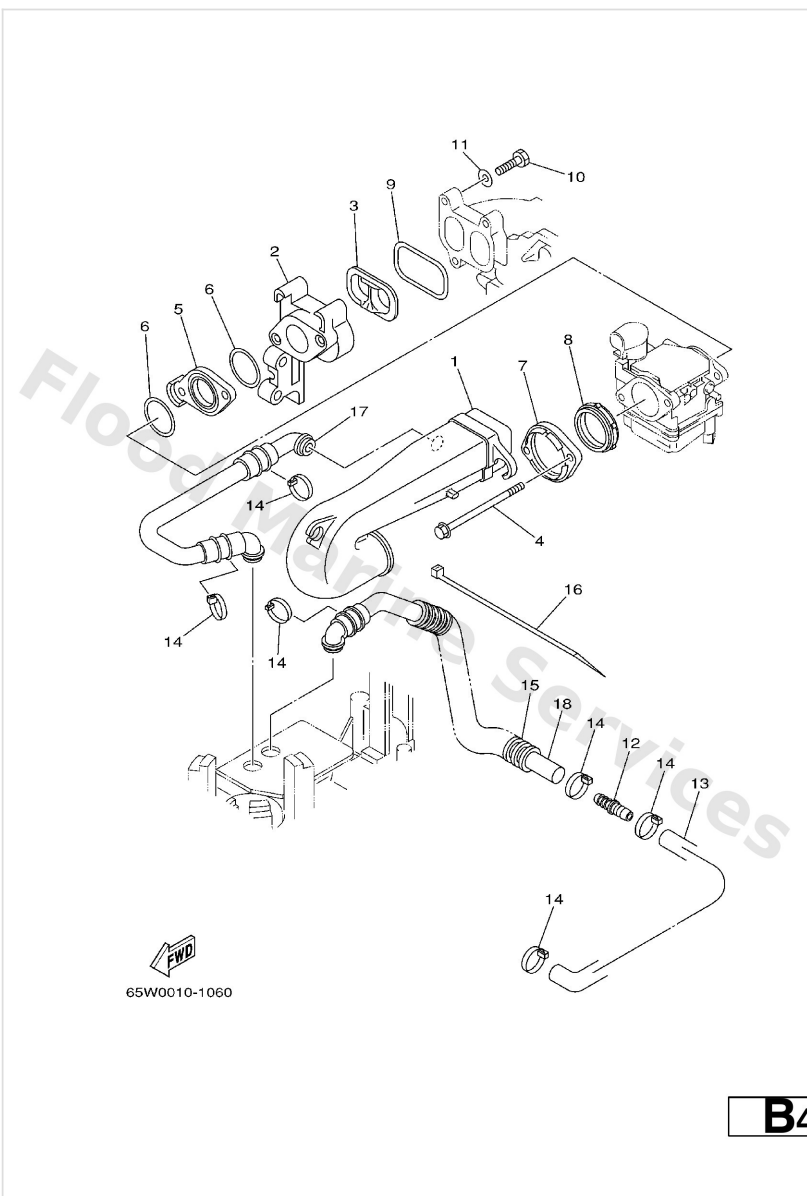
Generator



Ref	Part	
28	6A1-83625-41 Mark 5	Buy now
29	6A1-83625-51 Mark 5	Buy now

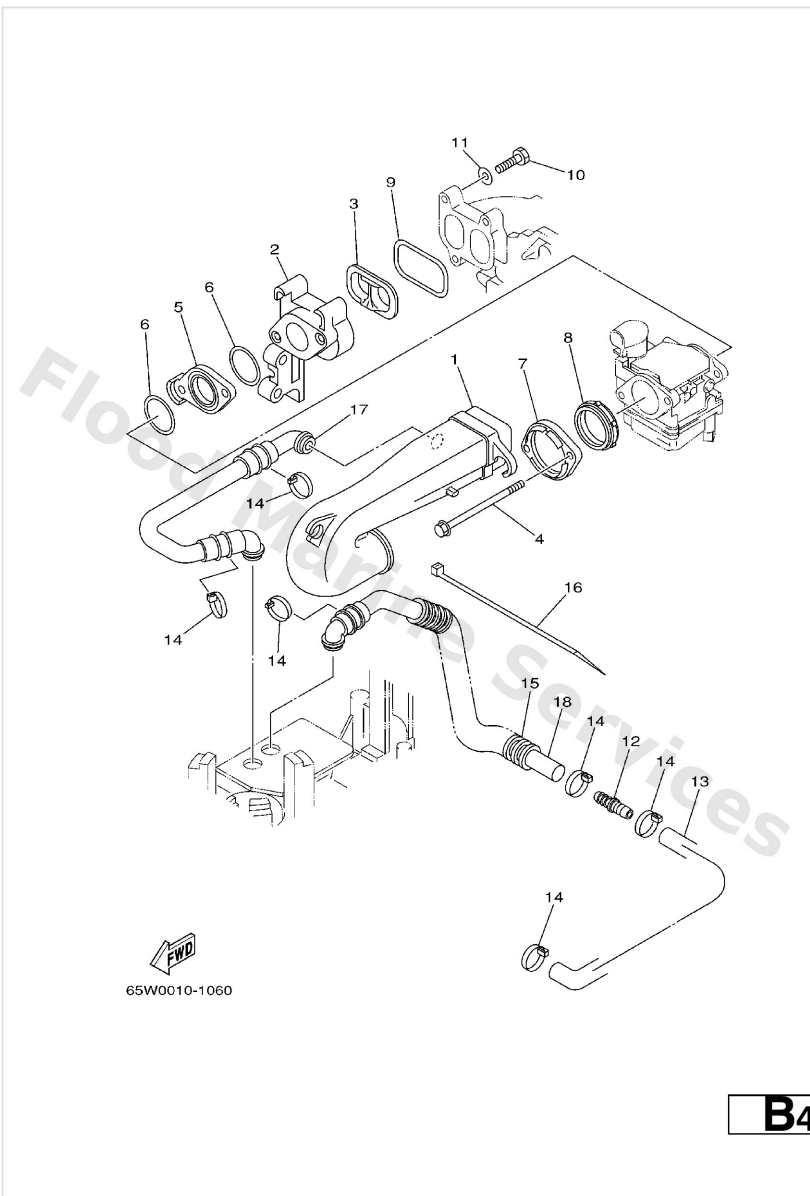
C5

Intake



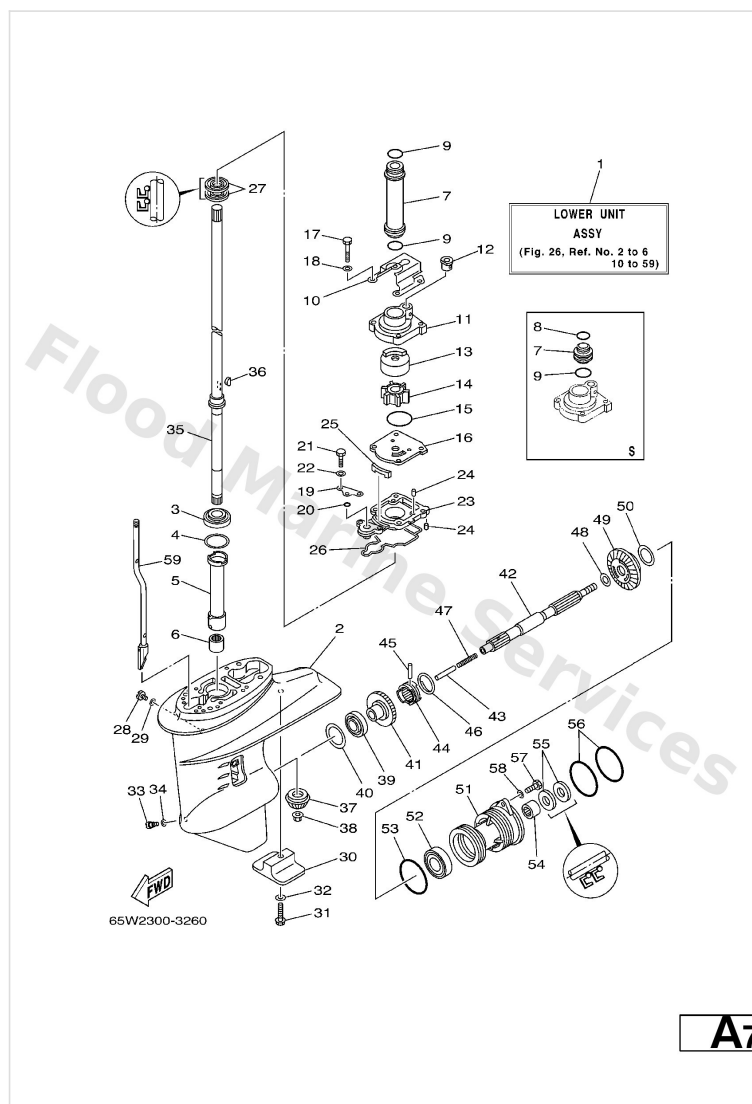
Ref	Part	
1	65W-14440-00 Silencer assembly, intake	Buy now
2	65W-13640-00 Manifold	Buy now
3	65W-13323-00 Insert	Buy now
4	65W-14496-00 Bolt	Buy now
5	65W-14271-00 Insulator	Buy now
6	65W-14198-00 Gasket	Buy now
7	65W-14262-00 Flange	Buy now
8	65W-14457-10 Seal	Buy now
9	65W-13645-00 Gasket, manifold 1	Buy now
10	97095-06025 Bolt	Buy now
11	92995-06600 Washer, plain (646)	Buy now
12	65W-24377-00 Pipe, joint 3	Buy now
13	65W-15397-10 Pipe	Buy now
14	90465-13M36 Clamp(6h4)	Buy now
15	90446-24M54 Hose	Buy now

Intake



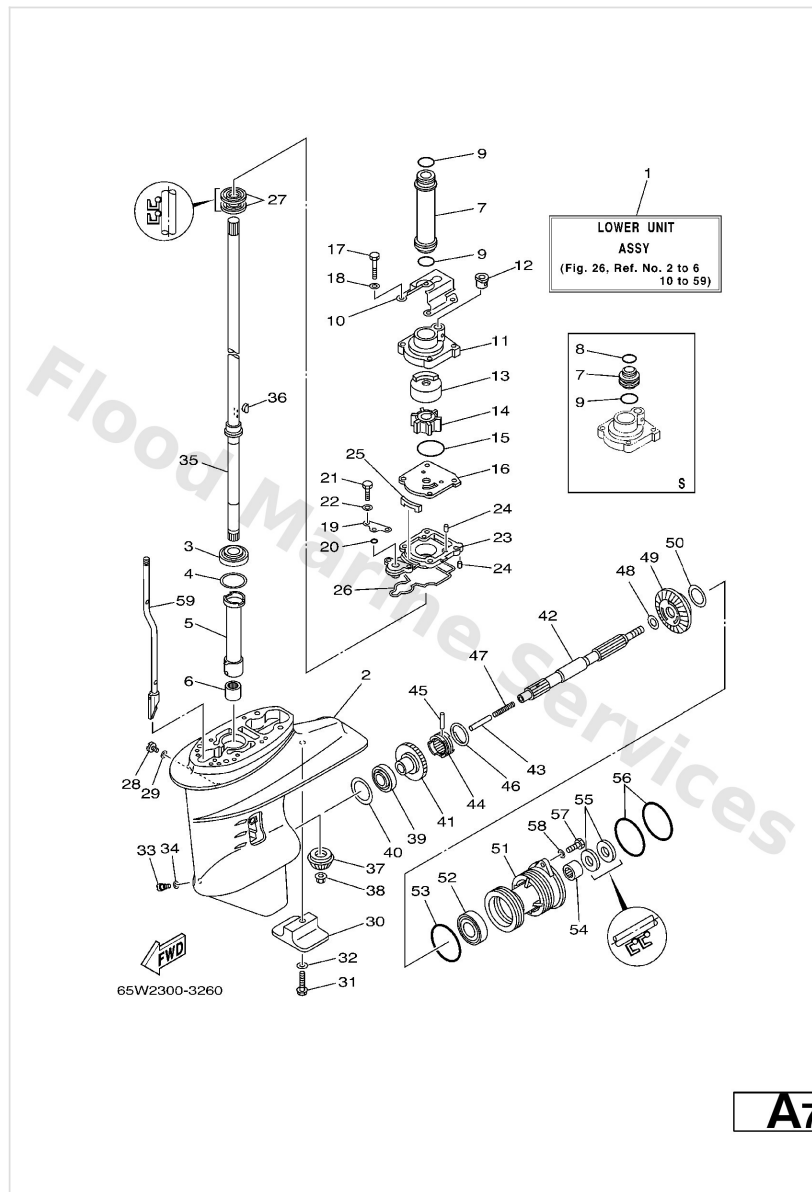
Ref	Part	
16	90465-11M52 Clamp(6e7)	Buy now
17	65W-15370-00 Breather assembly	Buy now
18	65W-15370-10 Breather assembly	Buy now

Lower Casing. Drive 1



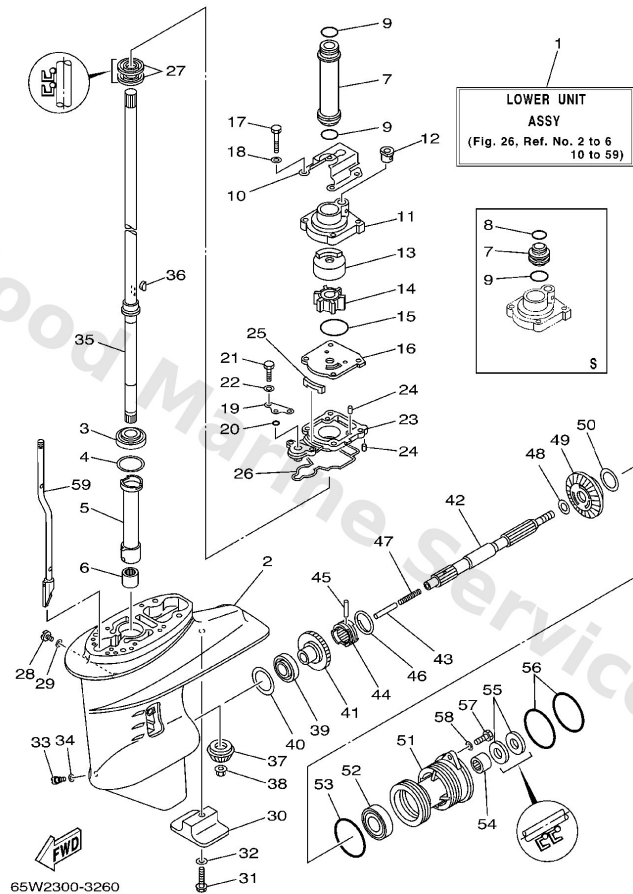
Ref	Part	
3	93332-000W5 Bearing(61n)	Buy now
5	61N-45536-00 Sleeve, drive shaft	Buy now
6	93315-220V7 Bearing, cylindrical(6j8)	Buy now
7	61N-44362-00 Tube, water S	Buy now
7	61N-44362-10 Tube, water L	Buy now
8	93210-22164 O-ring S	Buy now
9	93210-26130 O-ring S	Buy now
10	65W-44328-11 Plate L	Buy now
11	61N-44311-01 Housing, water pump	Buy now
12	6L2-44367-00 Damper, water seal 3	Buy now
13	61N-44322-01 Insert, cartridge	Buy now
14	6H4-44352-02 Impeller	Buy now
15	93210-45161 O-ring	Buy now
16	61N-44323-00 Outer plate, cartridge	Buy now
17	97095-06040 Bolt (682)	Buy now

Lower Casing. Drive 1



Ref	Part	
18	92995-06600 Washer, plain (646)	Buy now
19	65W-44176-00 Bracket	Buy now
20	93210-06ME6 O-ring	Buy now
21	97095-06025 Bolt	Buy now
24	93604-10M03 Pin, dowel (688)	Buy now
25	61N-45127-00 Seal	Buy now
26	61N-45315-00 Packing, lower casing	Buy now
27	93101-22067 Oil seal (22x36x6-663)	Buy now
28	90340-08002 Plug, straight screw	Buy now
29	90430-08020 Gasket	Buy now
30	61N-45251-01 Anode	Buy now
31	95895-06035 Bolt, flange(4nx)	Buy now
32	92990-06300 Washer, tooth	Buy now
33	688-45341-10 Plug, drain	Buy now
35	61N-45510-00 Drive shaft assembly S	Buy now

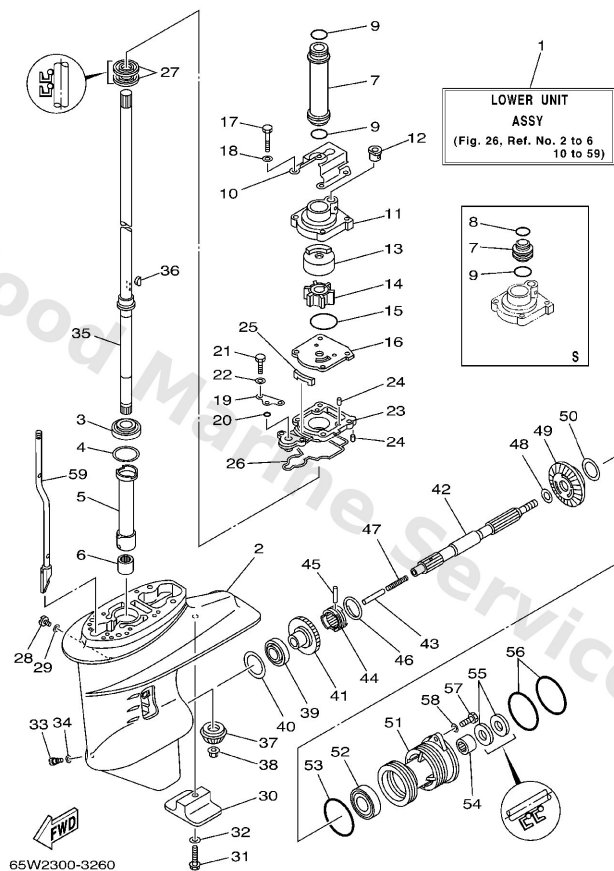
Lower Casing. Drive 1



A7

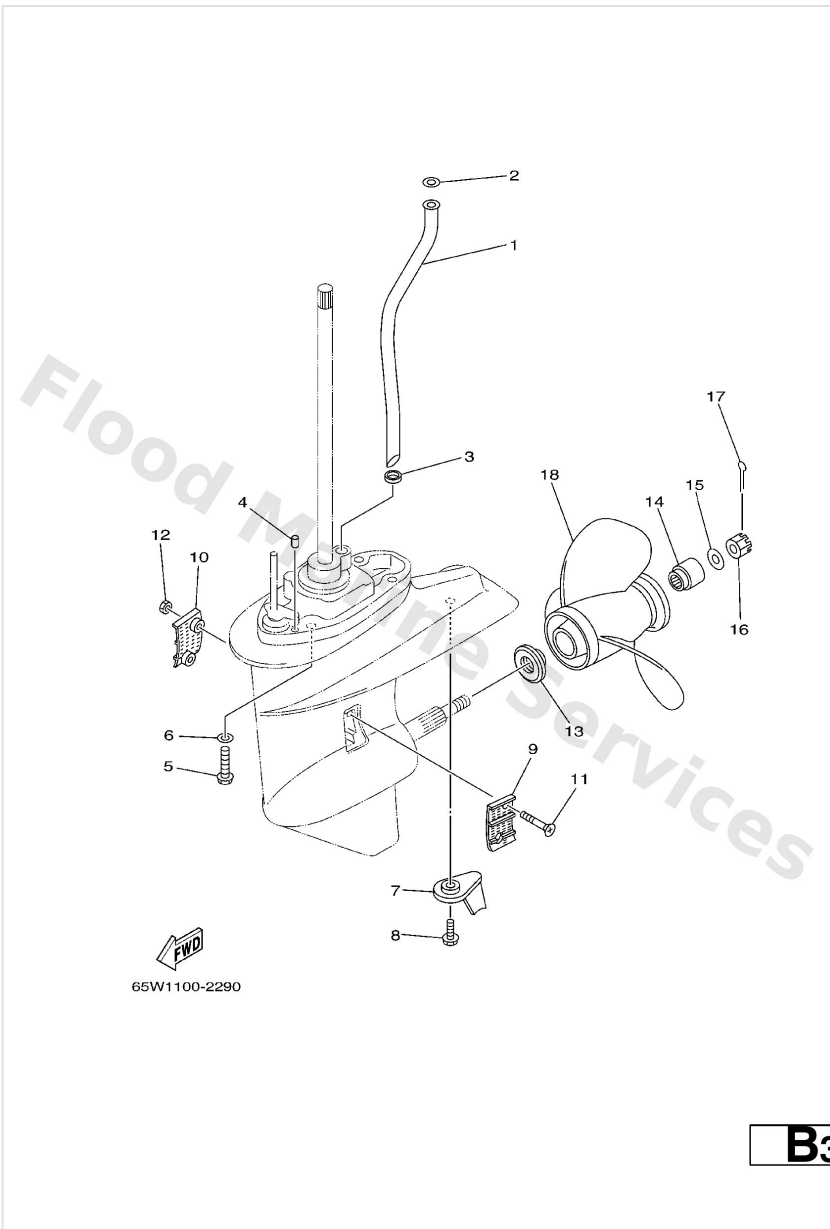
Ref	Part	
35	61N-45510-10 Drive shaft assembly L	Buy now
36	90280-03024 Key, woodruff(662)	Buy now
37	61N-45551-00 Pinion	Buy now
38	90179-10M14 Nut(6j8)	Buy now
39	93332-00005 Brg,cyl-cal roller 0.19g nt	Buy now
40	6L2-45567-00-14 Shim (t:1.4mm) UR	Buy now
41	61N-45560-00 Gear	Buy now
42	6L2-45611-00 Shaft, propeller	Buy now
43	648-45635-00 Plunger,shift	Buy now
44	664-45631-02 Clutch, dog	Buy now
45	90250-05010 Pin straight 648456320000	Buy now
46	648-45633-00 Ring, cross pin	Buy now
47	90501-10065 Spring compression648456360000	Buy now
48	90201-20417 Washer, plate(663)	Buy now
49	61N-45571-00 Gear	Buy now

Lower Casing. Drive 1



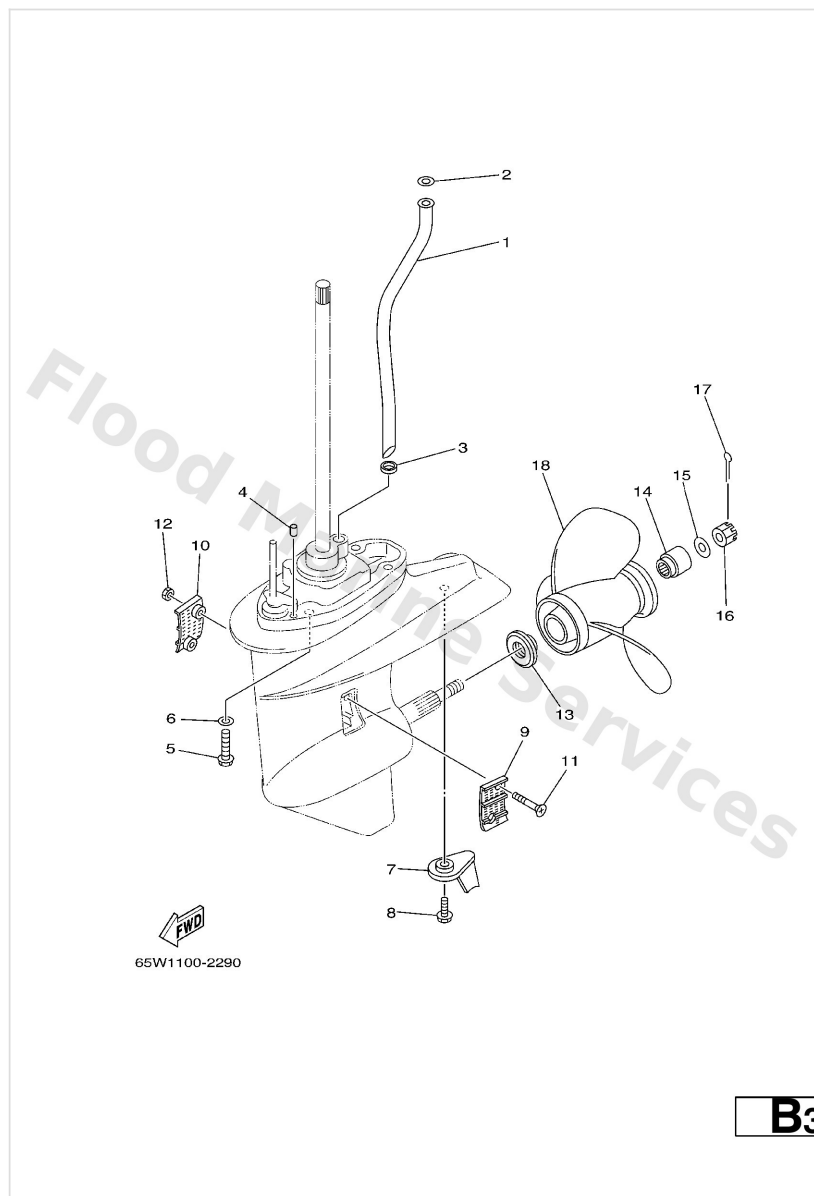
Ref	Part	
50	6L2-45577-00-10 Shim (t:1.0mm) UR	Buy now
50	6L2-45577-00-11 Shim (t:1.1mm) UR	Buy now
50	6L2-45577-00-12 Shim (t:1.2mm) UR	Buy now
50	6L2-45577-00-13 Shim (t:1.3mm) UR	Buy now
51	61N-45361-01-4D Cap, lower casing	Buy now
52	93306-00612 Bearing(2hr)	Buy now
53	93210-64ME7 O-ring	Buy now
54	93315-22004 Brg,cyl-cal roller 21g nt	Buy now
55	93101-20M07 Oil seal	Buy now
56	93210-65M50 O-ring	Buy now
57	97075-06020 Bolt(7u8)	Buy now
59	65W-44150-00 Shift cam assembly S	Buy now
59	65W-44150-10 Shift cam assembly L	Buy now

Lower Casing. Drive 2



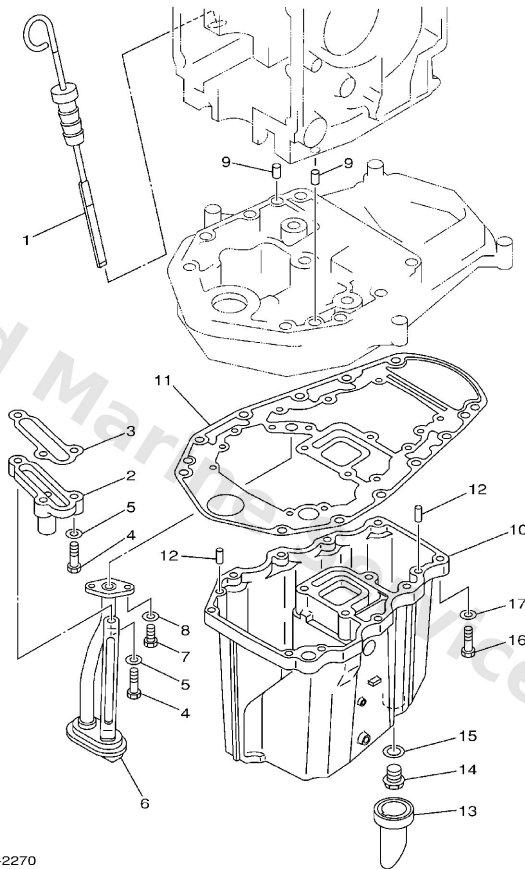
Ref	Part	
1	65W-44361-01 Tube, water S	Buy now
1	65W-44361-11 Tube, water L	Buy now
2	90202-12060 Washer, plate(663)	Buy now
3	90430-10002 Gasket	Buy now
4	93606-11M24 Pin, dowel	Buy now
5	90105-10M12 Bolt (689)	Buy now
6	92995-10600 Washer, plate	Buy now
7	61N-45371-00 Tab-trim	Buy now
8	90119-06M48 Bolt, with washer(61n)	Buy now
9	6L2-45214-00 Cover, water inlet	Buy now
10	6L2-45215-00 Cover, water inlet	Buy now
11	90151-05M05 Screw, countersunk	Buy now
12	90185-05002 Nut nylon (sus)(ex4)	Buy now
13	6L2-45987-01 Spacer	Buy now
14	689-45997-00 Spacer	Buy now

Lower Casing. Drive 2



Ref	Part	
15	92990-14200 Washer, plain	Buy now
16	90171-14013 Nut(664)	Buy now
17	91490-30022 Pin, cotter	Buy now
18	664-45941-01-EL Propeller (3x9-7/8"x9"-f) UR	Buy now
18	664-45943-01-EL Propeller (3x9-7/8 x8 -f) UR	Buy now
18	664-45945-00-EL Propeller (3x9-7/8 x10-1/2 -f) UR	Buy now
18	664-45947-01-EL Propeller (3x9-7/8 x11-1/4 -f) UR	Buy now
18	664-45949-02-EL Propeller (3x9-7/8 x13 -f) UR	Buy now
18	664-45952-00-EL Propeller (3x9-7/8 x14 -f) UR	Buy now
18	664-45954-00-EL Propeller (3x9-7/8 x12 -f) UR	Buy now
18	664-45970-00-98 Propeller (3x9-1/8 x13 -f) UR STAINLESS STEEL,	Buy now
18	664-45972-00-98 Propeller (3x9-1/8 x12 -f) UR STAINLESS STEEL,	Buy now

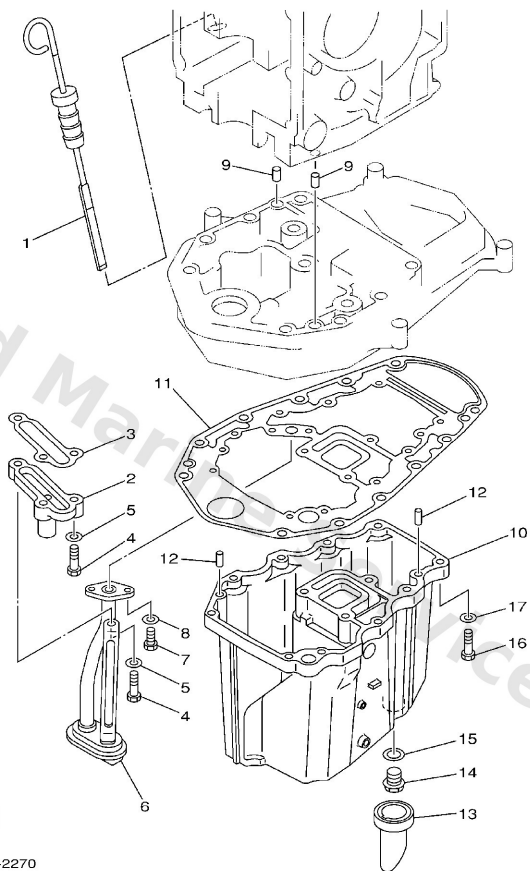
Oil Pan



A6

Ref	Part	
1	65W-15362-01 Plug, oil level	Buy now
2	62Y-11575-00 Relief valve ass'y	Buy now
3	62Y-13475-00 Gasket	Buy now
4	97013-06025 Bolt(62y)	Buy now
5	92903-06600 Washer, plain (646)	Buy now
6	65W-13411-00 Strainer, oil	Buy now
7	97013-06016 Bolt, hexagon deep recess	Buy now
9	93608-12M05 Pin, dowel b (6e5)	Buy now
10	65W-15311-01-5B Oil pan	Buy now
11	69W-15312-00 Gasket, oil pan	Buy now
12	93606-12019 Pin, dowel (614)	Buy now
13	65W-15316-00 Damper 1	Buy now
14	90340-14M06 Plug, straight screw(62y)	Buy now
15	90430-14M09 Gasket	Buy now
16	97075-06025 Bolt	Buy now

Oil Pan

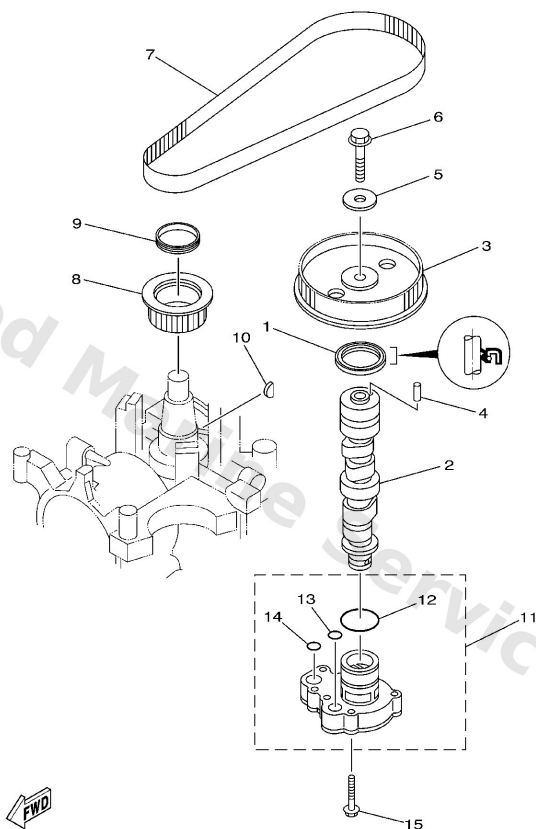


65W1010-2270

A6

Ref	Part	
17	92995-06600 Washer, plain (646)	Buy now

Oil Pump

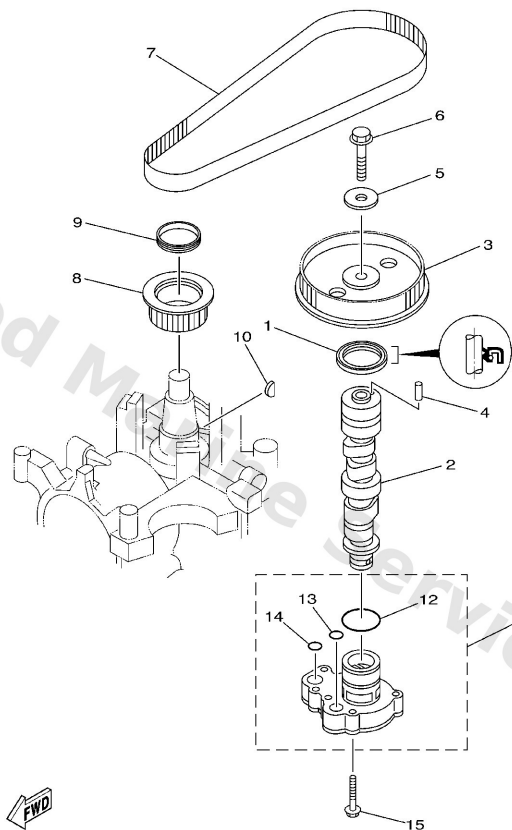


65W1010-2080

B7

Ref	Part	
1	93102-37M40 Oil seal(62y)	Buy now
2	65W-12170-10 Camshaft assembly 1 COMPONENT OF	Buy now
2	65W-12171-00 Camshaft 1	Buy now
3	65W-11537-01 Gear, driven	Buy now
4	93605-14143 Pin (2h7)	Buy now
5	90201-10M06 Washer, plate(62y)	Buy now
6	95895-10040 Bolt, flange deep recess	Buy now
7	65W-46241-00 Belt	Buy now
8	65W-11536-10 Gear, drive	Buy now
9	65W-11476-00 Spring	Buy now
10	90280-04M06 Key, woodruff(6a1)	Buy now
11	65W-13300-00 Oil pump assembly	Buy now
12	93210-33MH2 O-ring(62y)	Buy now
13	93210-12MG9 O-ring(62y)	Buy now
14	93210-14515 O-ring (11h)	Buy now

Oil Pump

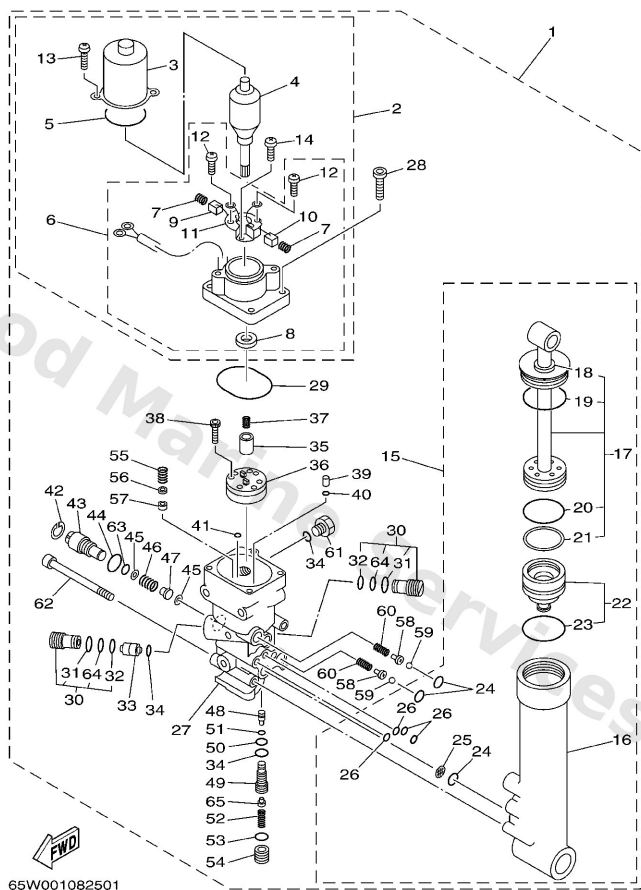


65W1010-2080

B7

Ref	Part	
15	90119-06MA6 Bolt, with washer	Buy now

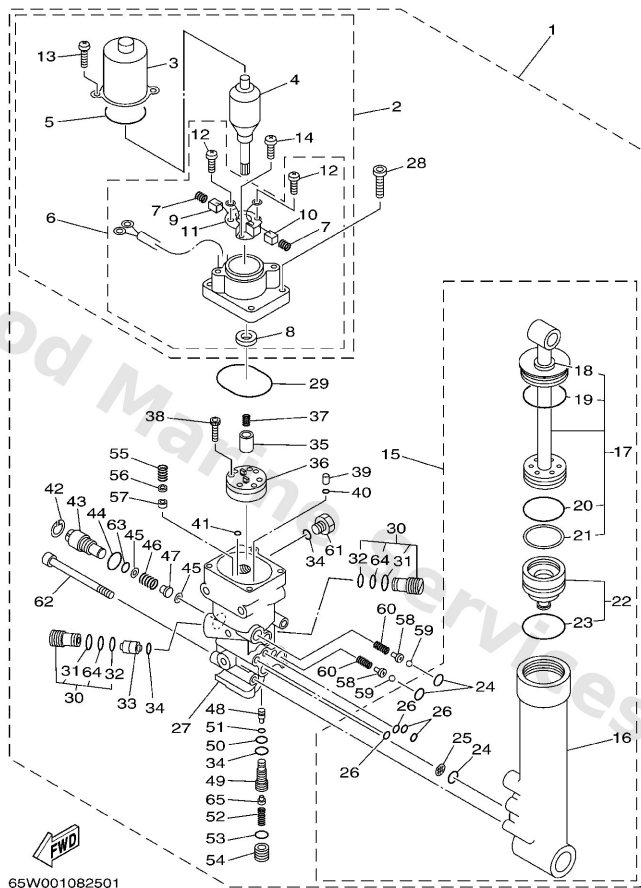
Power Trim & Tilt Assy



F6

Ref	Part	
2	65W-43880-00 Motor assembly (hitachi)	Buy now
3	65W-43804-00 Stator assembly	Buy now
4	65W-43805-00 Armature assembly	Buy now
5	65W-43869-00 O-ring	Buy now
6	65W-43881-00 Frame, End	Buy now
7	65W-4386K-00 Spring, brush	Buy now
8	65W-43882-00 Oil seal	Buy now
9	65W-43892-00 Brush 2	Buy now
10	65W-43891-00 Brush 1	Buy now
11	65W-4380F-00 Plate, brush holder	Buy now
12	65W-43879-00 Screw, with washer	Buy now
13	65W-43887-00 Bolt, screw	Buy now
14	65W-4388E-00 Bolt	Buy now
15	65W-43840-00 Power tilt assembly	Buy now
16	65W-4380K-00 Cylinder, tilt sub assembly	Buy now

Power Trim & Tilt Assy

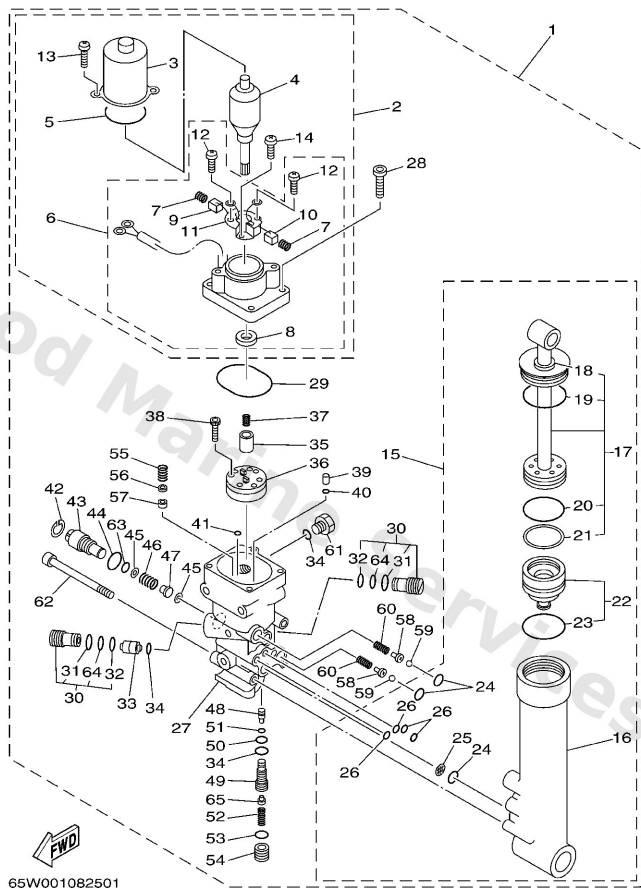


65W001082501

F6

Ref	Part	
17	65W-43810-00 Tilt piston sub assembly	Buy now
18	65W-43812-00 Seal, dust	Buy now
19	65W-43865-00 O-ring	Buy now
20	6H1-43861-10 O-ring	Buy now
21	65W-43871-00 Ring, back up	Buy now
22	65W-43818-00 Free piston sub assembly	Buy now
24	93210-11368 O-ring (2h7)	Buy now
25	6H1-43816-00 Filter 1	Buy now
26	93210-064A5 O-ring(61a)	Buy now
27	65W-4380L-00 Housing, trim & tilt sub assembly	Buy now
28	65W-43888-00 Bolt, hexagon socket head(1jk)	Buy now
29	93210-50768 O-ring	Buy now
30	6T4-43802-03 Valve sub assembly	Buy now
31	6H1-43866-00 O-ring	Buy now
32	6H1-43867-00 O-ring	Buy now

Power Trim & Tilt Assy

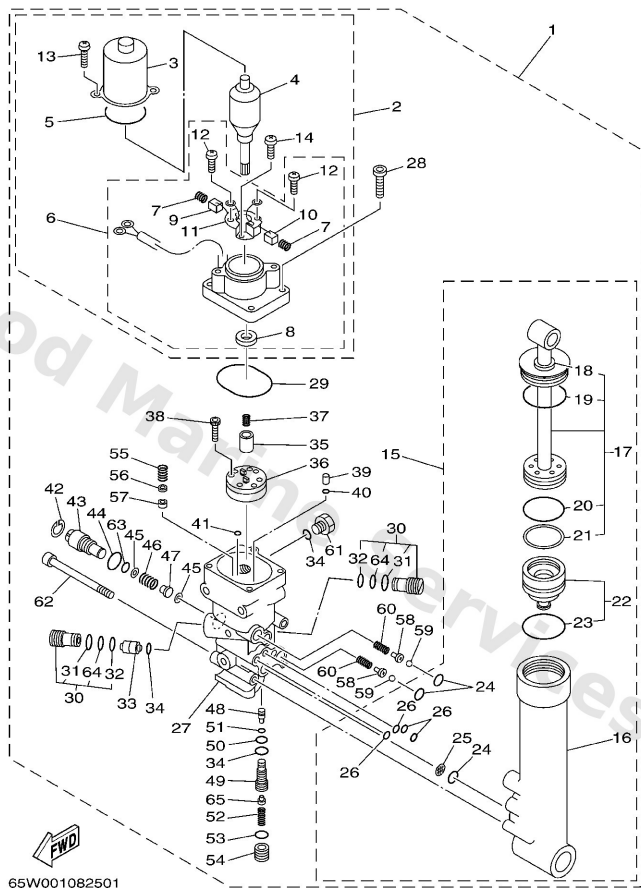


65W001082501

F6

Ref	Part	
33	62X-43841-00 Piston, shuttle	Buy now
34	93210-09165 O-ring	Buy now
35	65W-43831-00 Connector, shaft	Buy now
36	65W-43830-00 Gear pump assembly	Buy now
37	6T4-43853-00 Spring, main valve	Buy now
38	91318-04025 Bolt(62x)	Buy now
39	65W-43817-00 Filter 2	Buy now
40	65W-43861-00 O-ring	Buy now
41	65W-43862-00 O-ring	Buy now
42	6H1-43875-00 Ring, snap	Buy now
43	6H1-43845-00 Screw, manual release	Buy now
44	93210-18397 O-ring (6g5)	Buy now
45	6H1-43847-00 Seat, manual valve	Buy now
46	65W-43854-00 Spring, manual release	Buy now
47	65W-4382A-00 Adaptor 1	Buy now

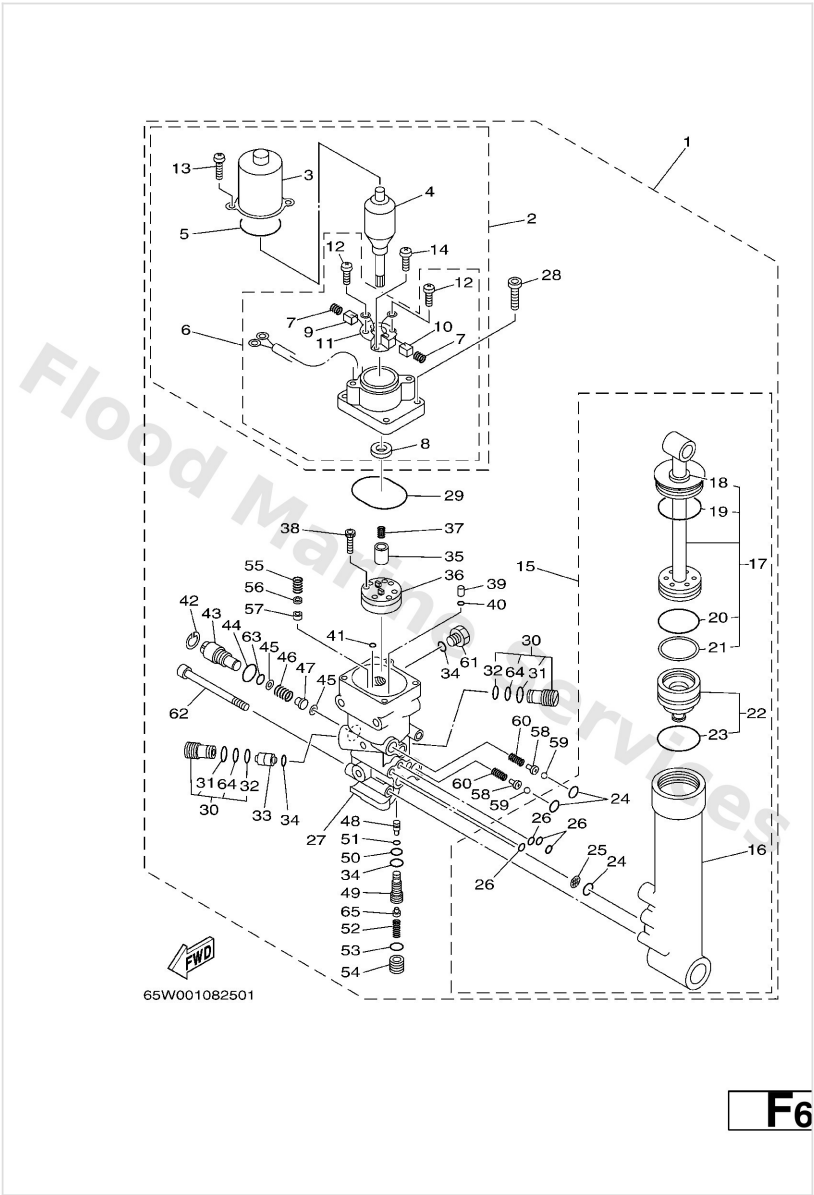
Power Trim & Tilt Assy



F6

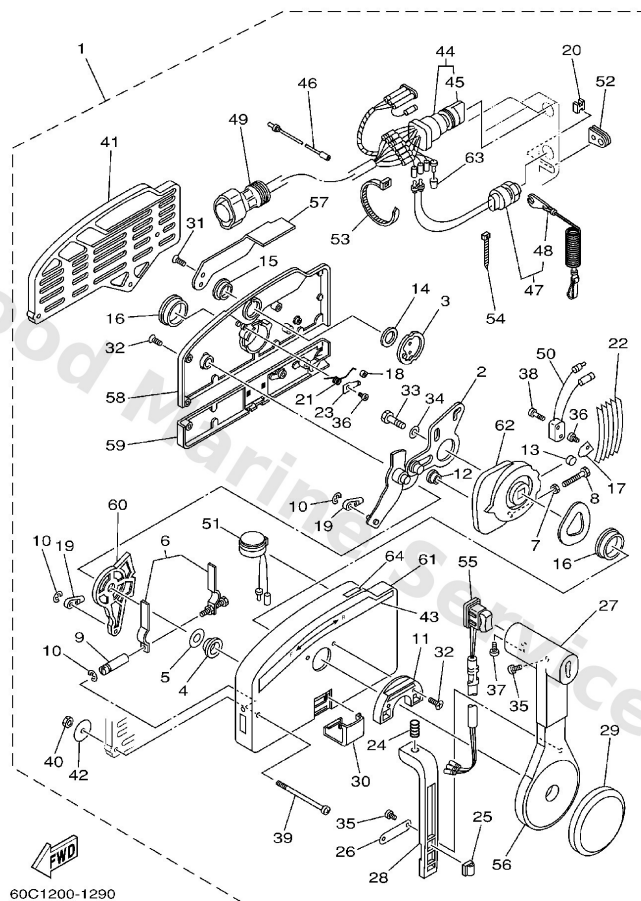
Ref	Part	
48	65W-43844-00 Pin, valve support	Buy now
49	65W-43851-00 Seat, relief valve	Buy now
50	93210-08006 O-ring	Buy now
51	93210-03478 O-ring(31m)	Buy now
52	65W-43855-00 Spring, up relief	Buy now
53	93210-11073 O-ring (p95)	Buy now
54	65W-43843-00 Screw, valve lock	Buy now
55	6H1-43856-10 Spring, down relief	Buy now
56	6H1-43844-10 Pin, valve support	Buy now
57	6H1-4384F-10 Seal, main valve	Buy now
58	65W-4386A-00 Pin, absorber valve	Buy now
59	93501-08001 Ball	Buy now
60	65W-43853-00 Spring, absorber valve	Buy now
61	6H1-43829-00 Plug, reservoir	Buy now
62	62X-43878-00 Bolt, socket	Buy now

Power Trim & Tilt Assy



Ref	Part	
63	93210-10M74 O-ring	Buy now
64	9321010M74 O-ring	Buy now
65	6T44380800 Seat valve comp. 1	Buy now

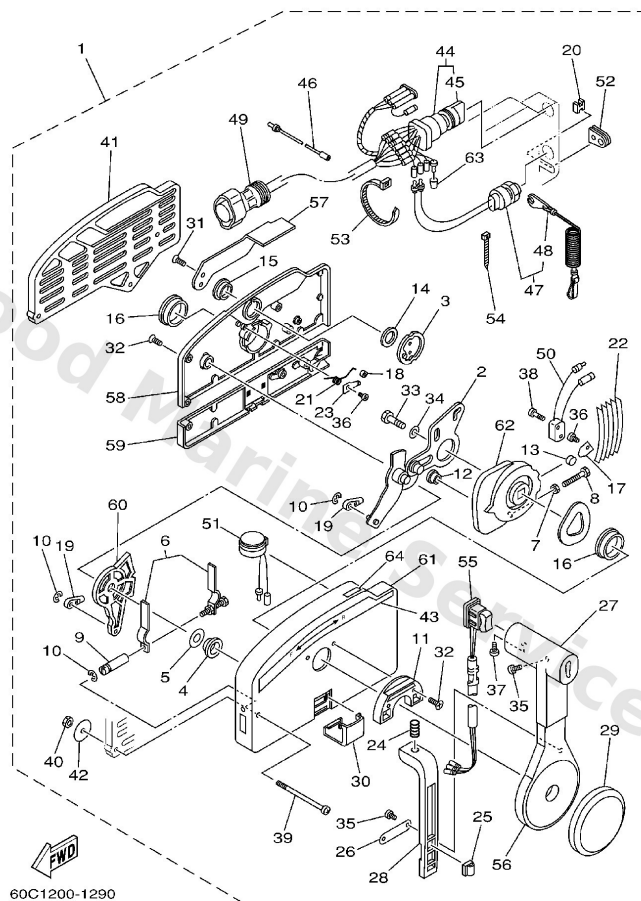
Remote Control Assy



B7

Ref	Part	
1	703-48203-A2 Remote control assembly (7p) AP	Buy now
1	703-48205-A4 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	703-48261-01 Arm, throttle	Buy now
3	703-48153-00 Shaft, free accel.	Buy now
4	703-48235-00 Bushing	Buy now
5	703-48268-00 Spacer 3	Buy now
6	703-48264-00 Throttle, friction	Buy now
7	95380-05600 Nut, hexagon (663)	Buy now
8	97380-05025 Bolt	Buy now
9	703-48265-00 Shaft Friction	Buy now
10	93430-06024 Circlip (701)	Buy now
11	703-48245-00 Plate, lock	Buy now
12	703-48252-00 Roller, cam	Buy now
13	701-48248-00 Roller, free accel	Buy now
14	703-48198-00 Washer, wave 3	Buy now

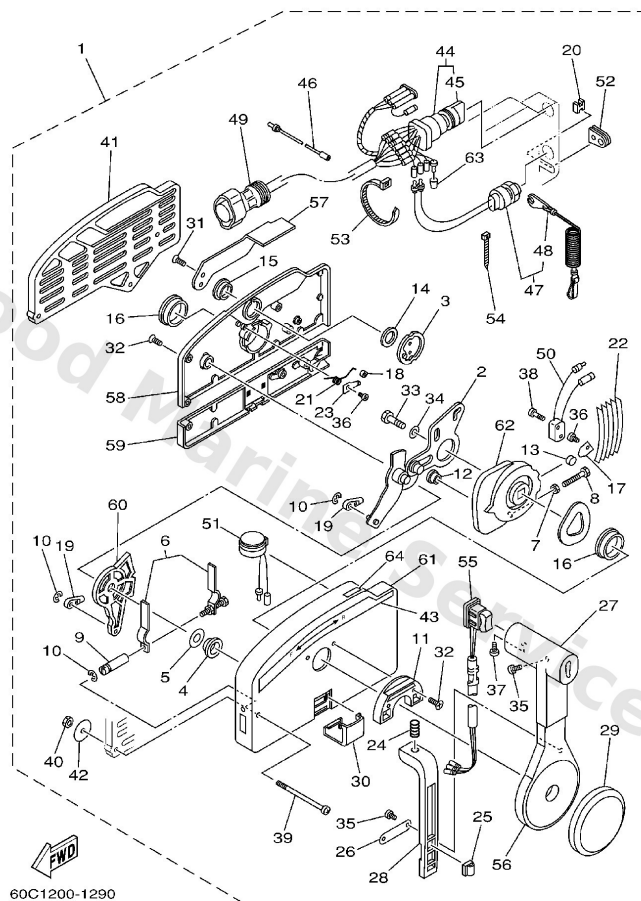
Remote Control Assy



B7

Ref	Part	
15	703-48243-00 Bushing 3	Buy now
16	703-48236-00 Bushing	Buy now
17	703-48189-00 Retainer	Buy now
18	703-48234-00 Roller, detent	Buy now
19	703-48345-01 Cable end, remote control 2	Buy now
20	703-48358-00 Anchor, cable	Buy now
21	703-48244-00 Spring, free accel.	Buy now
22	703-48238-00 Spring, detent	Buy now
23	703-48246-00 Spacer 1	Buy now
24	703-48227-00 Spring, neutral lock	Buy now
25	703-82594-00 Clamp WITH PT/T SW.	Buy now
26	703-48226-00 Plate, stopper	Buy now
27	703-48222-00 Grip, control lever SINGLE	Buy now
28	703-48223-00 Lock, neutral	Buy now
29	703-48225-00 Cover	Buy now

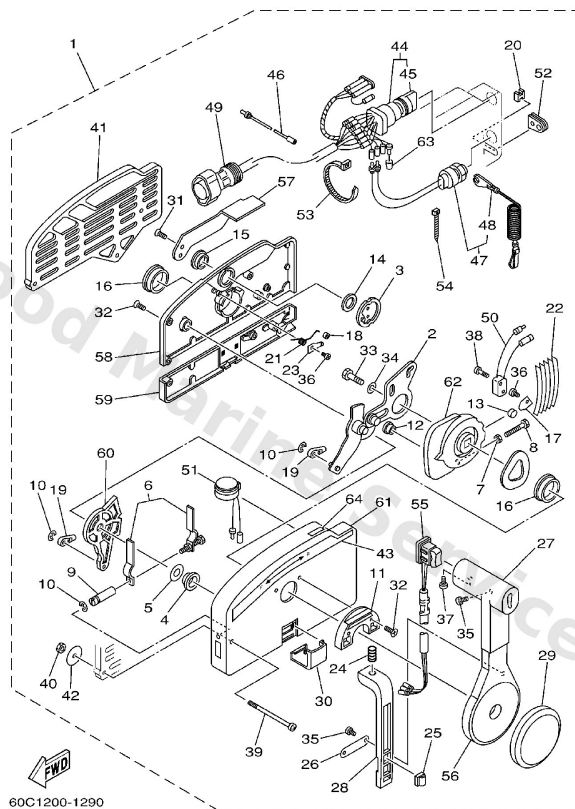
Remote Control Assy



B7

Ref	Part	
30	703-48219-00 Cover, lead	Buy now
31	703-48281-00 Screw, flat head	Buy now
32	703-48282-00 Screw	Buy now
33	97380-08030 Bolt, hexagon (fj1)	Buy now
34	92990-08600 Washer, plain (663)	Buy now
35	98580-04010 Screw, pan head (e56)	Buy now
36	98580-04006 Screw, pan head (7h3)	Buy now
37	98580-05010 Screw, pan head(62x)	Buy now
38	98580-03015 Screw, pan head (n151)	Buy now
39	703-48291-10 Screw	Buy now
40	95380-06600 Nut(661)	Buy now
41	703-48293-10 Spacer, remote control SINGLE	Buy now
42	701-48287-00 Washer 1	Buy now
43	703-48215-00 Graphic	Buy now
44	703-82510-03 Main switch assembly FOR 703-48203-A2	Buy now

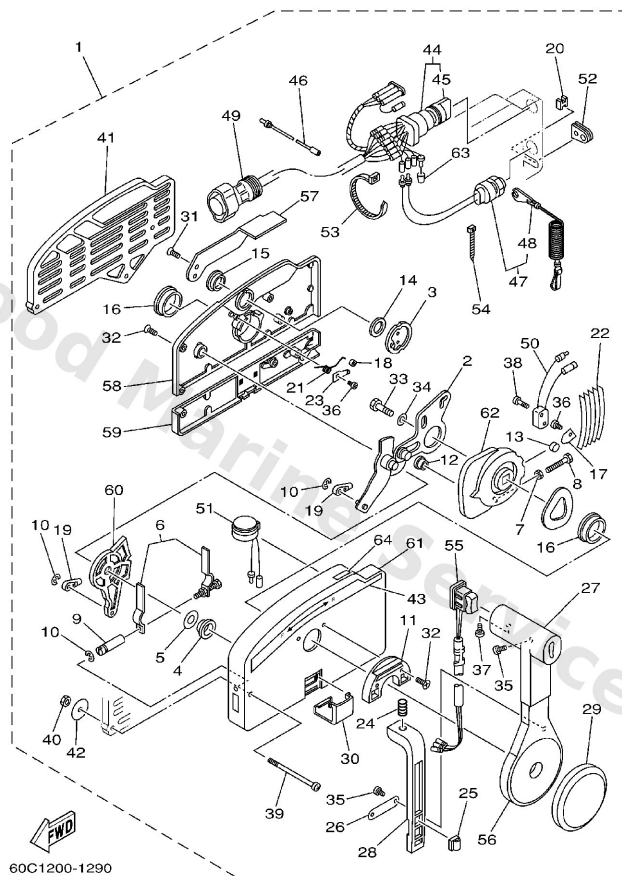
Remote Control Assy



B7

Ref	Part	
44	703-82510-12 Main switch assembly FOR PRIME START	Buy now
45	676-82577-00 Cap, key	Buy now
46	703-82531-00 Wire, lead	Buy now
47	688-82575-01 Engine stop switch assembly	Buy now
48	682-82556-00 Lanyard, stop switch	Buy now
49	688-82586-21 Extension, wire harness L)5M (7P)	Buy now
49	688-8258A-20 10p main harness mec 2m (6ft) L)5M (10P)	Buy now
50	703-82540-00 Neutral switch assembly	Buy now
51	703-83383-A0 Buzzer	Buy now
52	703-48284-00 Grommet	Buy now
53	703-82591-00 Band	Buy now
54	703-82592-00 Band	Buy now
55	703-48224-00 Cover, control lever WITHOUT PT/T SW.	Buy now
55	703-82563-02 Trim & tilt switch assembly WITH PT/T SW.	Buy now
56	703-48221-00 Grip	Buy now

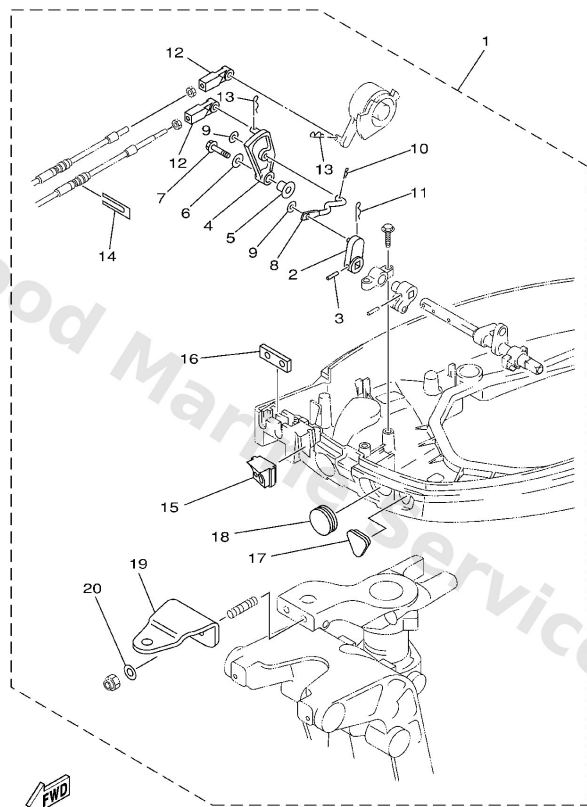
Remote Control Assy



B7

Ref	Part	
57	703-48152-00 Knob, free accel	Buy now
58	703-48212-00 Rear housing	Buy now
59	703-48213-00 Back, panel	Buy now
60	703-48271-00 Arm, shift	Buy now
61	703-48211-01 Housing,1	Buy now
62	703-48232-00 Drive gear	Buy now
63	703-82542-00 Cap	Buy now
64	703-48218-00 Graphic	Buy now

Remote Control Attachment

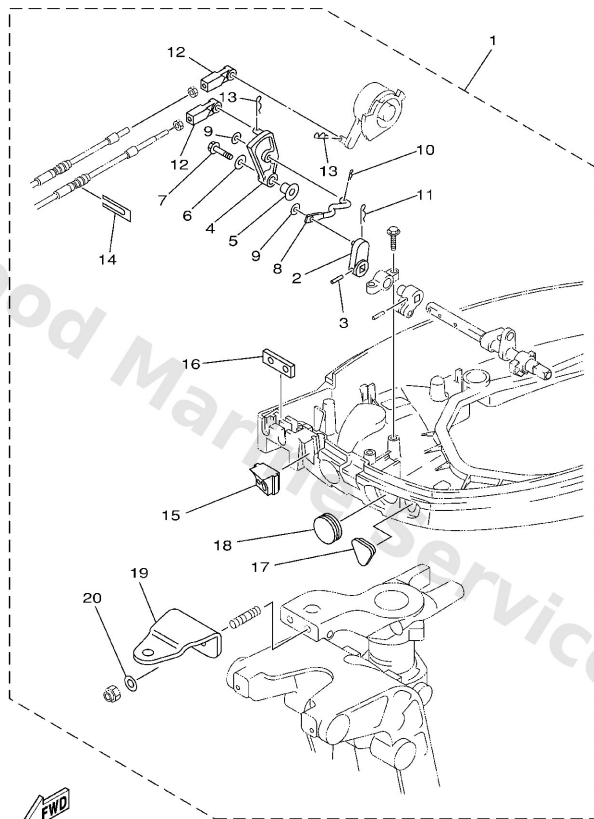


65W0010-9200

E5

Ref	Part	
1	65W-48501-00 Remote cont. attachment assembly. AP	Buy now
2	65W-44142-00 Joint	Buy now
3	90254-03M05 Pin, spring	Buy now
4	65W-44125-00 Lever, shift rod	Buy now
5	90387-06M29 Collar (6a0)	Buy now
6	90201-06M31 Washer (6a0)	Buy now
7	97595-06525 Bolt, hexagon w/w deep recess	Buy now
8	65W-44192-00 Joint, rod 1	Buy now
9	90201-05M06 Washer, plate(61u)	Buy now
10	90468-10005 Pin, hair 6264123500	Buy now
11	90468-18008 Clip 620436610000	Buy now
12	663-48344-00 Cable end, remote control	Buy now
14	6H3-48538-00 Clamp, cable	Buy now
15	65W-42725-20 Grommet	Buy now
16	62Y-42727-00 Grommet	Buy now

Remote Control Attachment

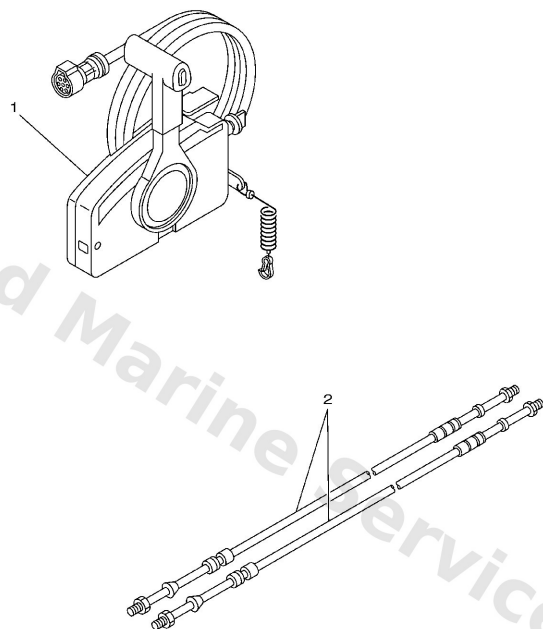



65W0010-9200

E5

Ref	Part	
17	65W-26326-10 Grommet	Buy now
18	65W-42726-10 Grommet	Buy now
19	65W-48511-00 Hook, steering	Buy now
20	90201-10120 Washer, plate	Buy now

Remote Control Box

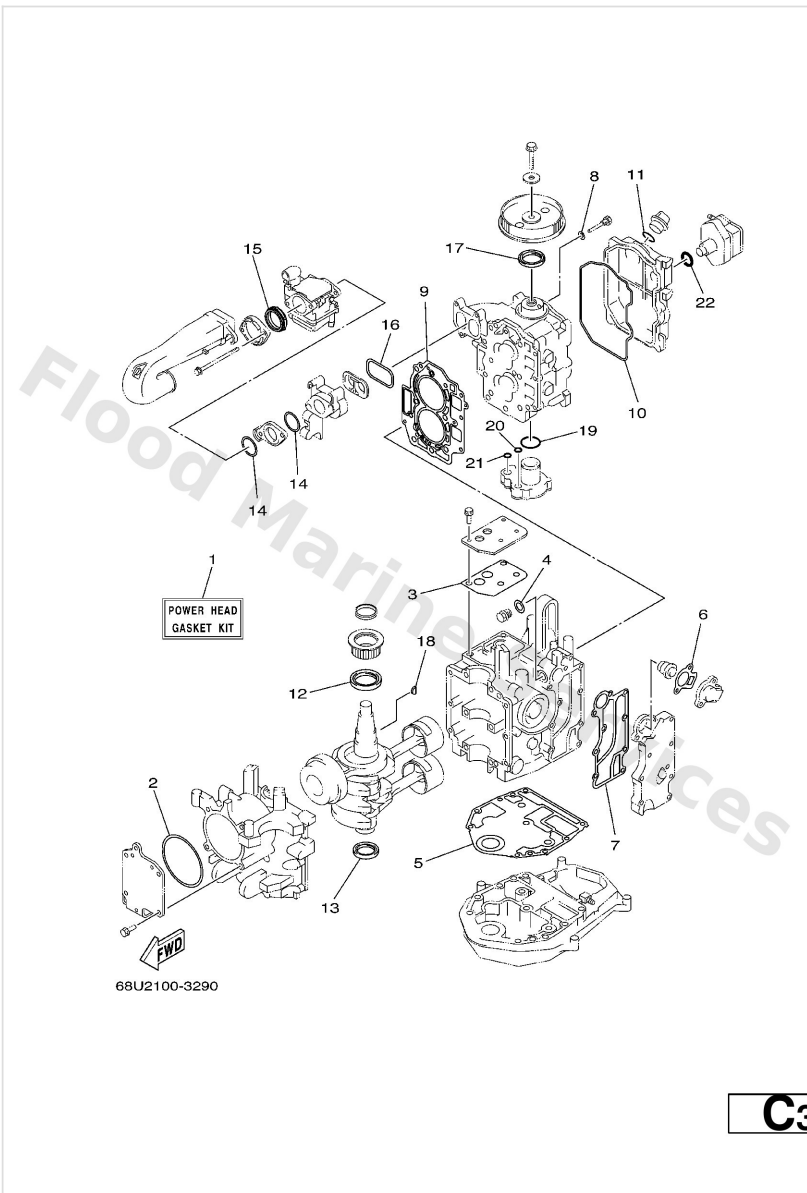


67M0100-8280

B6

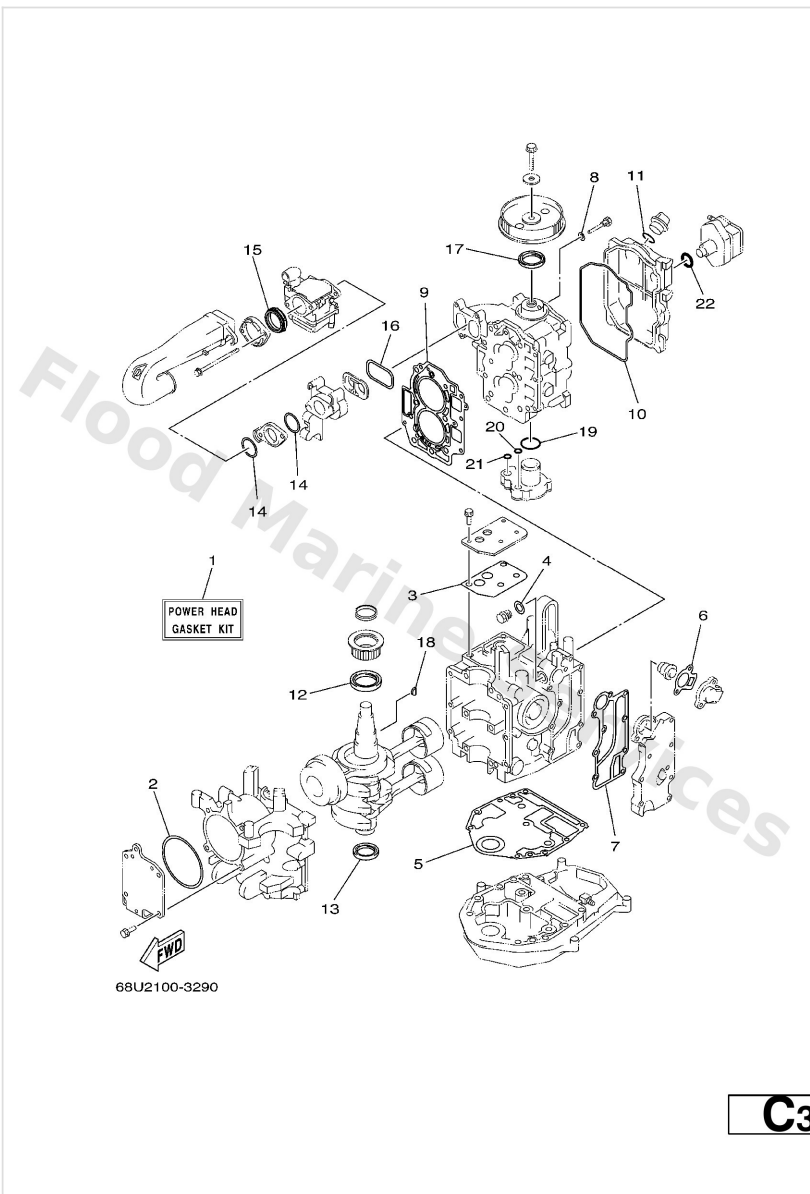
Ref	Part	
1	703-48203-A2 Remote control assembly (7p) AP	Buy now
1	703-48205-A4 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	701-48310-90 Cable, Remote Control L=11F UR	Buy now
2	701-48320-00 Cable, Remote Control L=12F UR	Buy now
2	701-48320-20 Cable, Remote Control L=13F UR	Buy now
2	701-48320-50 Cable, Remote Control L=15F UR	Buy now

Repair Kit 1



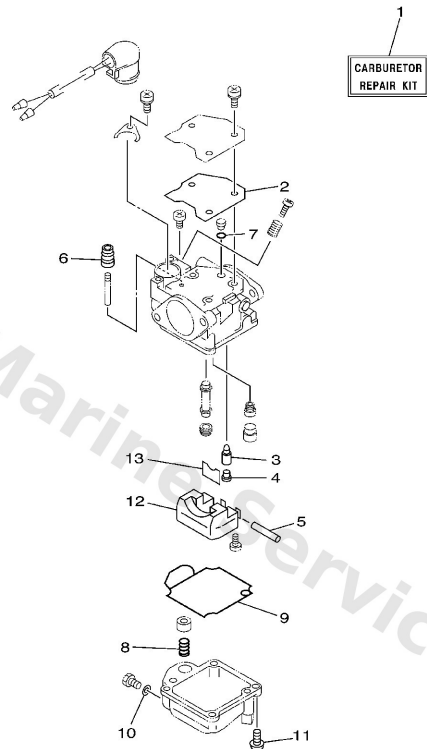
Ref	Part	
1	65W-W0001-02 Power head gasket kit	Buy now
2	65W-15663-00 Seal	Buy now
3	65W-11169-01 Gasket, breather cover	Buy now
4	90430-14115 Gasket (663)	Buy now
5	65W-11351-10 Gasket, cylinder	Buy now
6	62Y-12414-00 Gasket, cover	Buy now
7	65W-41114-00 Gasket, exhaust outer cover	Buy now
8	90430-06014 Gasket 256113960000	Buy now
9	65W-11181-20 Gasket, cylinder head 1	Buy now
10	65W-11356-00 Seal, cylinder 2	Buy now
11	93210-24M79 O-ring	Buy now
12	93102-43M42 Oil seal(62y)	Buy now
13	93102-35M47 Oil seal(62y)	Buy now
14	65W-14198-00 Gasket	Buy now
15	65W-14457-10 Seal	Buy now

Repair Kit 1



Ref	Part	
16	65W-13645-00 Gasket, manifold 1	Buy now
17	93102-37M40 Oil seal(62y)	Buy now
18	90280-04M06 Key, woodruff(6a1)	Buy now
19	93210-33MH2 O-ring(62y)	Buy now
20	93210-12MG9 O-ring(62y)	Buy now
21	93210-14515 O-ring (11h)	Buy now

Repair Kit 2

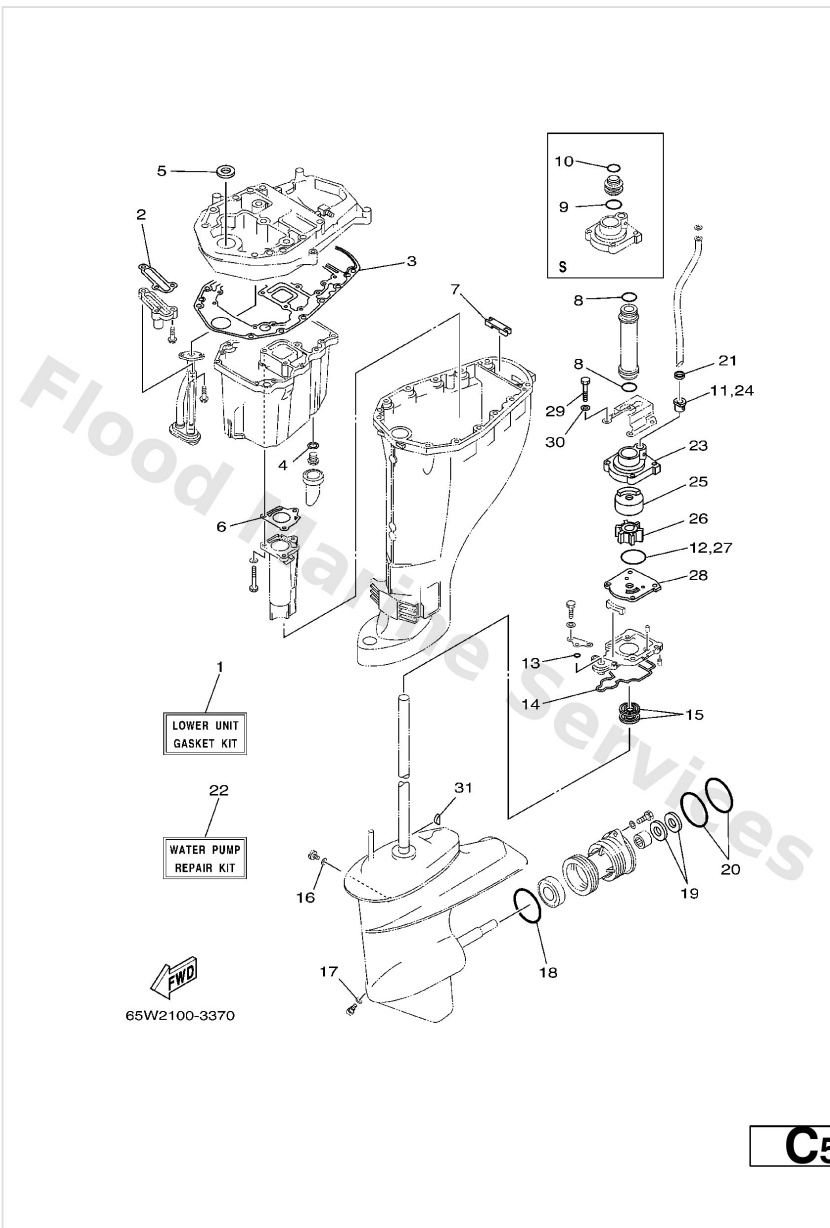


65W0100-8360

C4

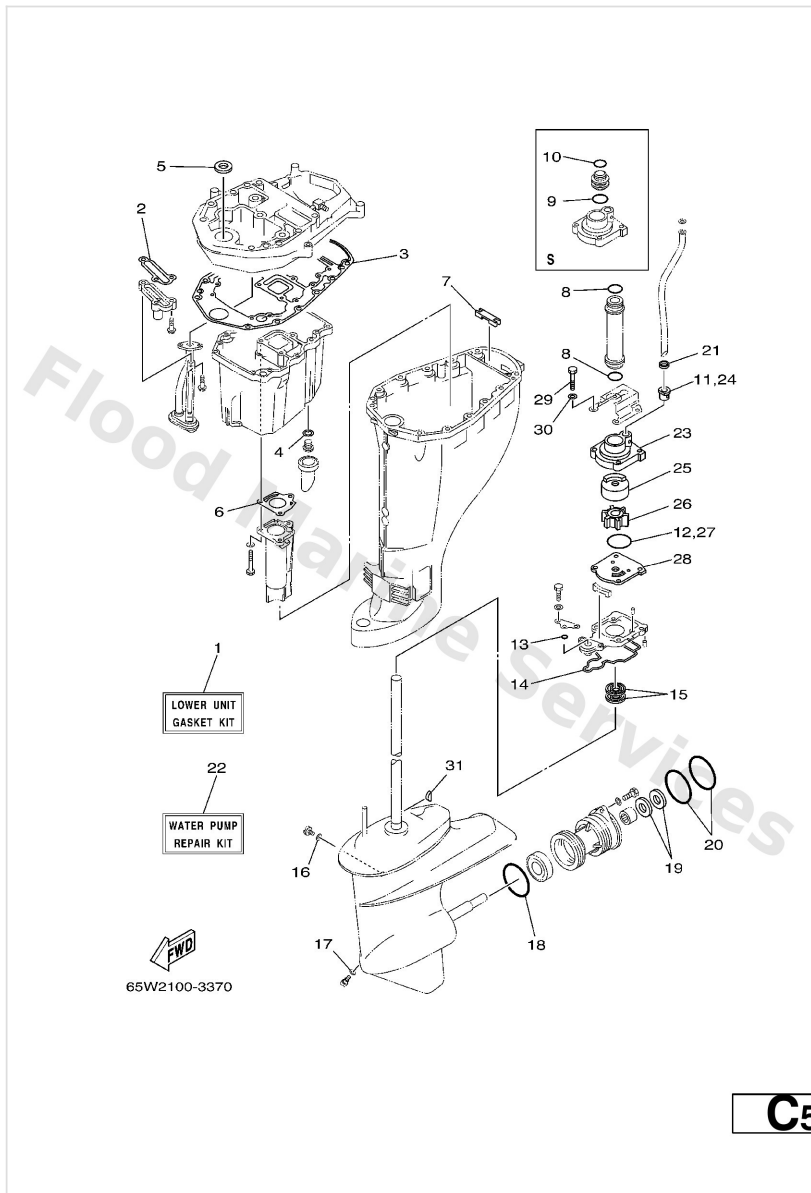
Ref	Part	
1	65W-W0093-00 Carburetor repair kit	Buy now
2	65W-14126-00 Gasket	Buy now
3	6G1-14546-00 Valve, needle	Buy now
4	676-14186-00 Pin, valve	Buy now
5	6H4-14548-00 Pin, float arm	Buy now
6	65W-14373-00 Cover, plunger cap	Buy now
7	65W-14147-00 O-ring	Buy now
8	65W-14335-00 Spring, plunger	Buy now
9	65W-14384-00 Gasket, float chamber	Buy now
10	65W-14398-00 Washer	Buy now
11	97980-04114 Screw, pan head(ga5)	Buy now
12	63V-14985-00 Float	Buy now
13	663-14159-00 Clip	Buy now

Repair Kit 3



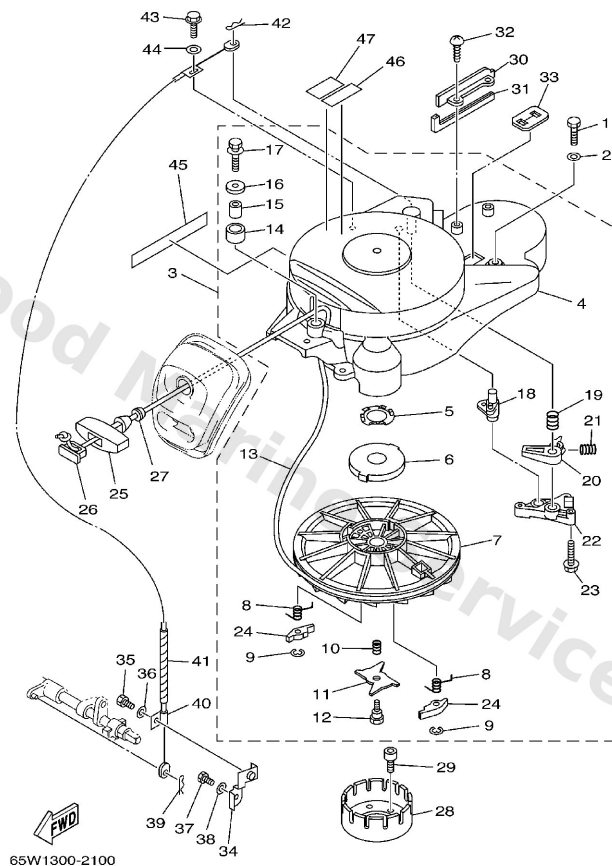
Ref	Part	
1	65W-W0001-23 Lower unit gasket kit	Buy now
2	62Y-13475-00 Gasket	Buy now
3	69W-15312-00 Gasket, oil pan	Buy now
4	90430-14M09 Gasket	Buy now
5	93110-16004 Oil seal	Buy now
6	67C-41133-00 Gasket, exhaust manifold 1	Buy now
7	65W-45128-00 Seal 2	Buy now
8	93210-26130 O-ring L	Buy now
10	93210-22164 O-ring S	Buy now
11	6L2-44367-00 Damper, water seal 3	Buy now
12	93210-45161 O-ring	Buy now
13	93210-06ME6 O-ring	Buy now
14	61N-45315-00 Packing, lower casing	Buy now
15	93101-22067 Oil seal (22x36x6-663)	Buy now
16	90430-08020 Gasket	Buy now

Repair Kit 3



Ref	Part	
18	93210-64ME7 O-ring	Buy now
19	93101-20M07 Oil seal	Buy now
20	93210-65M50 O-ring	Buy now
21	90430-10002 Gasket	Buy now
22	61N-W0078-11 Water pump repair kit	Buy now
23	61N-44311-01 Housing, water pump	Buy now
25	61N-44322-01 Insert, cartridge	Buy now
26	6H4-44352-02 Impeller	Buy now
28	61N-44323-00 Outer plate, cartridge	Buy now
29	97095-06040 Bolt (682)	Buy now
30	92995-06600 Washer, plain (646)	Buy now
31	90280-03024 Key, woodruff(662)	Buy now

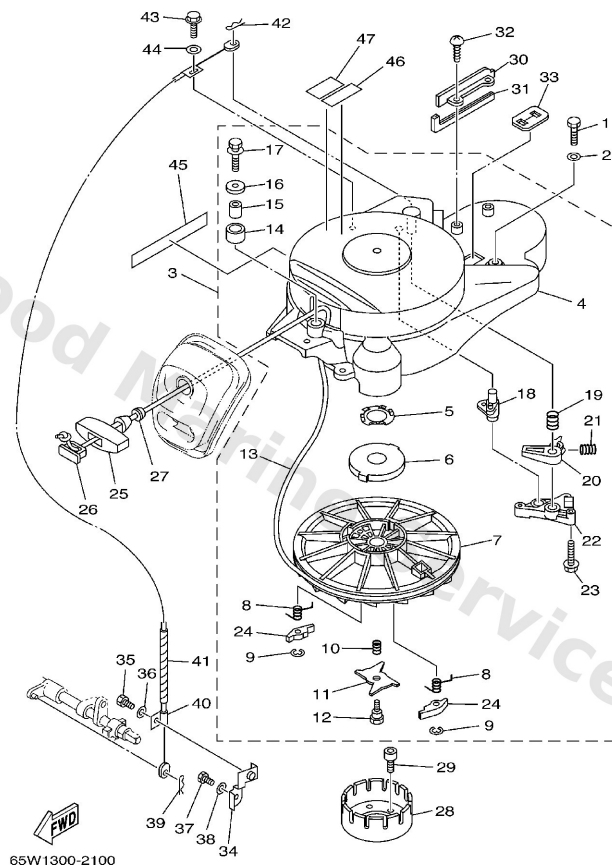
Starter



C3

Ref	Part	
1	97095-06025 Bolt	Buy now
2	92995-06600 Washer, plain (646)	Buy now
3	65W-W1571-01 Starter assembly	Buy now
4	65W-15711-01 Case, Starter	Buy now
5	65W-15732-00 Washer, wave 1	Buy now
6	65W-15713-00 Spring, starter	Buy now
7	65W-15714-01 Drum, sheave	Buy now
8	65W-15734-00 Spring Return	Buy now
9	65W-15744-00 Circlip	Buy now
10	65W-15715-00 Spring, friction	Buy now
11	65W-15716-00 Plate, drive	Buy now
12	65W-15793-00 Screw	Buy now
13	* item_description	Buy now
14	65W-15752-00 Roller Wire	Buy now
15	65W-15753-00 Bush	Buy now

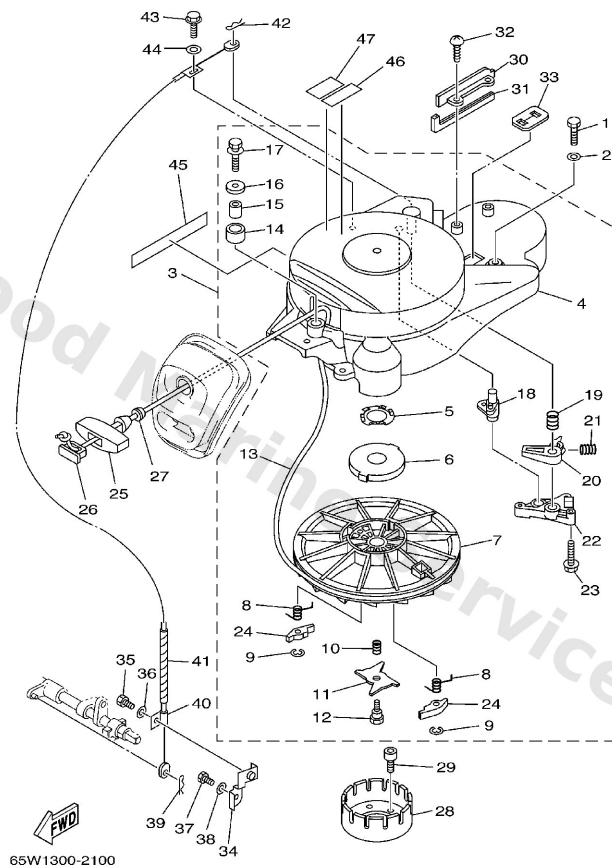
Starter



C3

Ref	Part	
16	65W-15791-00 Washer Lock	Buy now
17	65W-15481-00 Bolt 1	Buy now
18	65W-15735-01 Guide, cam	Buy now
19	65W-15767-01 Spring	Buy now
20	65W-15794-00 Stopper	Buy now
21	65W-15784-00 Spring, return	Buy now
22	65W-15414-00 Cover 1	Buy now
23	65W-15768-00 Bolt	Buy now
24	65W-15741-10 Pawl, drive	Buy now
25	689-15755-01 Handle, starter	Buy now
26	6F5-15779-02 Cover	Buy now
27	6A0-15789-00 Damper	Buy now
28	65W-15723-10 Pulley, starter	Buy now
29	90110-08M03 Bolt, Hexagon Socket Head	Buy now
30	65W-15645-00 Shim Kick Shaft	Buy now

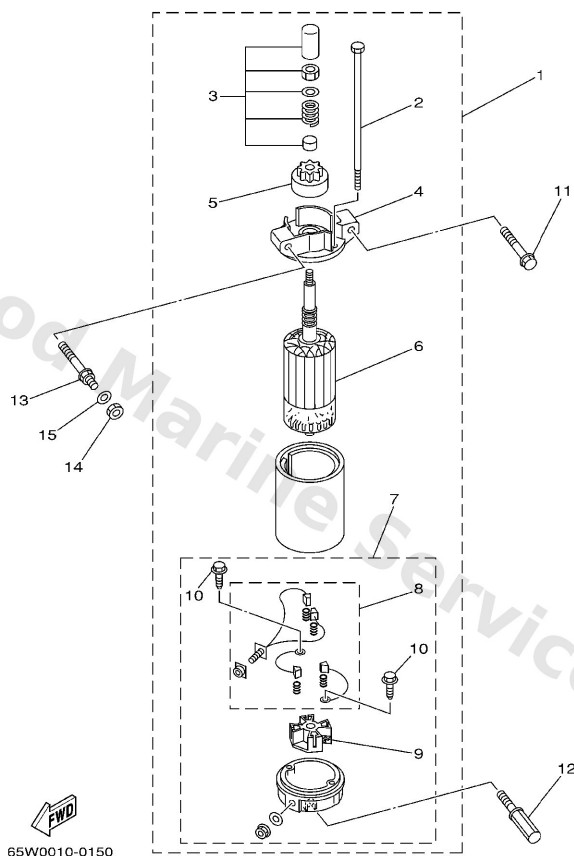
Starter



C3

Ref	Part	
31	65W-15761-00 Seal Rubber 1	Buy now
32	97780-60520 Screw, tapping(6k8)	Buy now
33	65W-81639-10 Cover	Buy now
34	65W-15774-00 Stay 4	Buy now
35	97095-06012 Bolt(gh1)	Buy now
39	90468-18008 Clip 620436610000	Buy now
40	65W-15770-00 Cable Comp., Starter Stop	Buy now
41	90446-06M90 Hose	Buy now
42	90468-10005 Pin, hair 6264123500	Buy now
43	65W-15482-00 Bolt 2	Buy now
44	65W-15726-00 Washer, flat	Buy now
45	65W-13437-61 Mark, Caution	Buy now
46	6A1-83625-41 Mark 5	Buy now
47	6A1-83625-51 Mark 5	Buy now

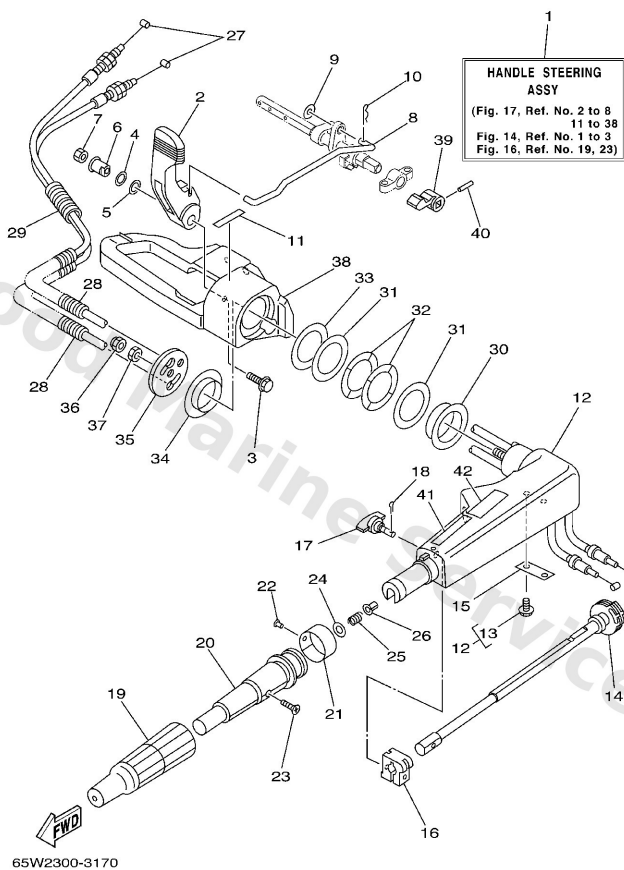
Starting Motor



D5

Ref	Part	
1	65W-81800-01 Starting motor assembly	Buy now
2	65W-81826-00 Bolt	Buy now
3	65W-81857-01 Retainer	Buy now
4	65W-81830-00 Front Bracket assembly	Buy now
5	65W-81807-00 Gear assembly, starting motor	Buy now
6	65W-81850-01 Armature assembly	Buy now
7	65W-81820-00 Rear bracket assembly	Buy now
8	65W-81801-00 Brush set	Buy now
9	65W-81840-00 Brush holder assembly	Buy now
10	65W-81825-00 Screw	Buy now
11	90119-08M39 Bolt, with washer	Buy now
12	90109-08M77 Bolt	Buy now
13	90109-08M78 Bolt	Buy now
14	95380-08700 Nut(661)	Buy now
15	92990-08600 Washer, plain (663)	Buy now

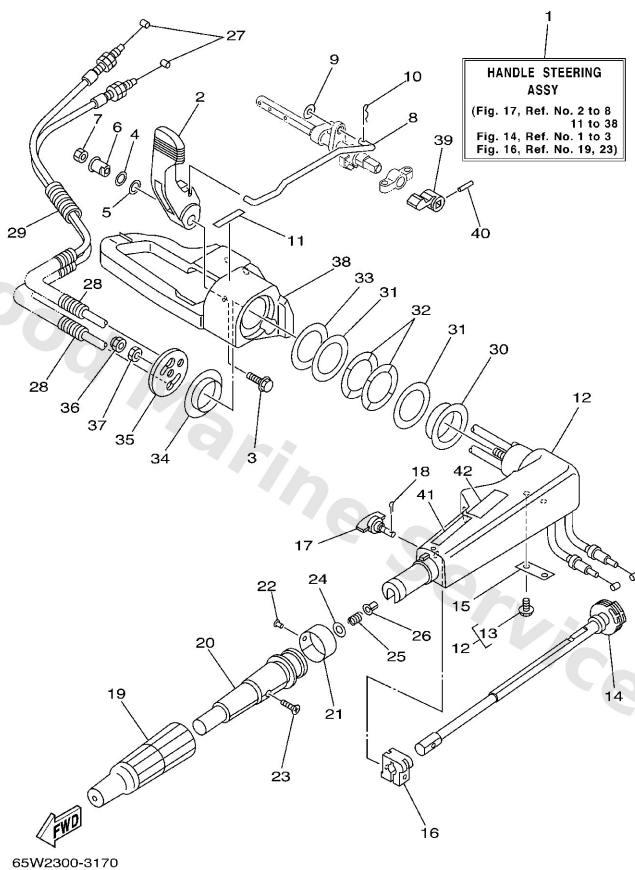
Steering



E1

Ref	Part	
2	65W-44111-00 Handle, gear shift	Buy now
3	90119-06M85 Bolt, with washer	Buy now
4	90206-12M00 Washer, wave (676)	Buy now
5	90201-12M07 Washer, plate	Buy now
6	65W-42123-00 Bolt, handle joint	Buy now
7	95380-06600 Nut(661)	Buy now
8	65W-44124-00 Link, shift rod	Buy now
9	92990-06200 Ybs66-6 washer, plain	Buy now
10	90468-18008 Clip 620436610000	Buy now
11	6E0-44191-11 Indicator, shift	Buy now
13	90109-06M86 Bolt	Buy now
14	65W-42138-00 Lever, throttle	Buy now
15	65W-42159-00 Stay	Buy now
16	6G1-42126-00 Piece, friction	Buy now
17	65W-42125-00 Bolt, friction adjusting	Buy now

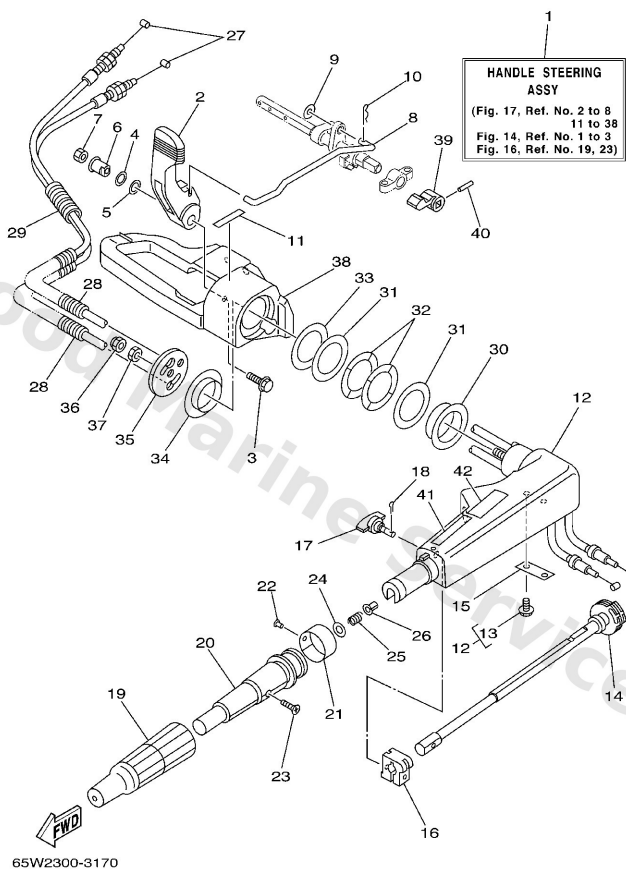
Steering



E1

Ref	Part	
18	91490-16010 Pin, cotter	Buy now
19	66M-42177-00 Rubber, handle	Buy now
20	66M-42119-00 Grip, steering handle	Buy now
21	6J0-42137-00 Indicator, throttle	Buy now
22	90269-02M09 Rivet(615)	Buy now
23	90149-05M13 Screw, countersunk	Buy now
24	92903-10600 Washer, plate	Buy now
25	90501-23215 Spring (655)	Buy now
26	90386-08032 Bushing (650)	Buy now
27	65W-26311-00 Cable, throttle 1	Buy now
28	90446-10M86 Hose	Buy now
29	90446-14M88 Hose	Buy now
30	90386-40MA0 Bushing	Buy now
31	90201-43M00 Washer, plate	Buy now
32	90206-43M22 Washer, wave	Buy now

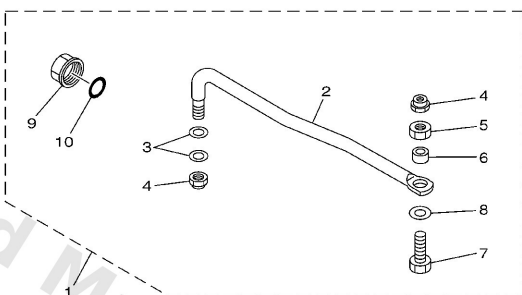
Steering



E1

Ref	Part	
33	90202-43M57 Washer, plate	Buy now
34	90386-40M99 Bush	Buy now
35	65W-42131-01 Cover, handle steering	Buy now
36	95780-10300 Nut, nylon (6e5)	Buy now
37	95380-10700 Nut (682)	Buy now
39	65W-44173-00 Lever, shift control	Buy now
40	90254-03M05 Pin, spring	Buy now
41	6E0-83627-41 Label, caution 7	Buy now
42	6E0-83627-51 Label, Caution 7	Buy now

Steering Guide

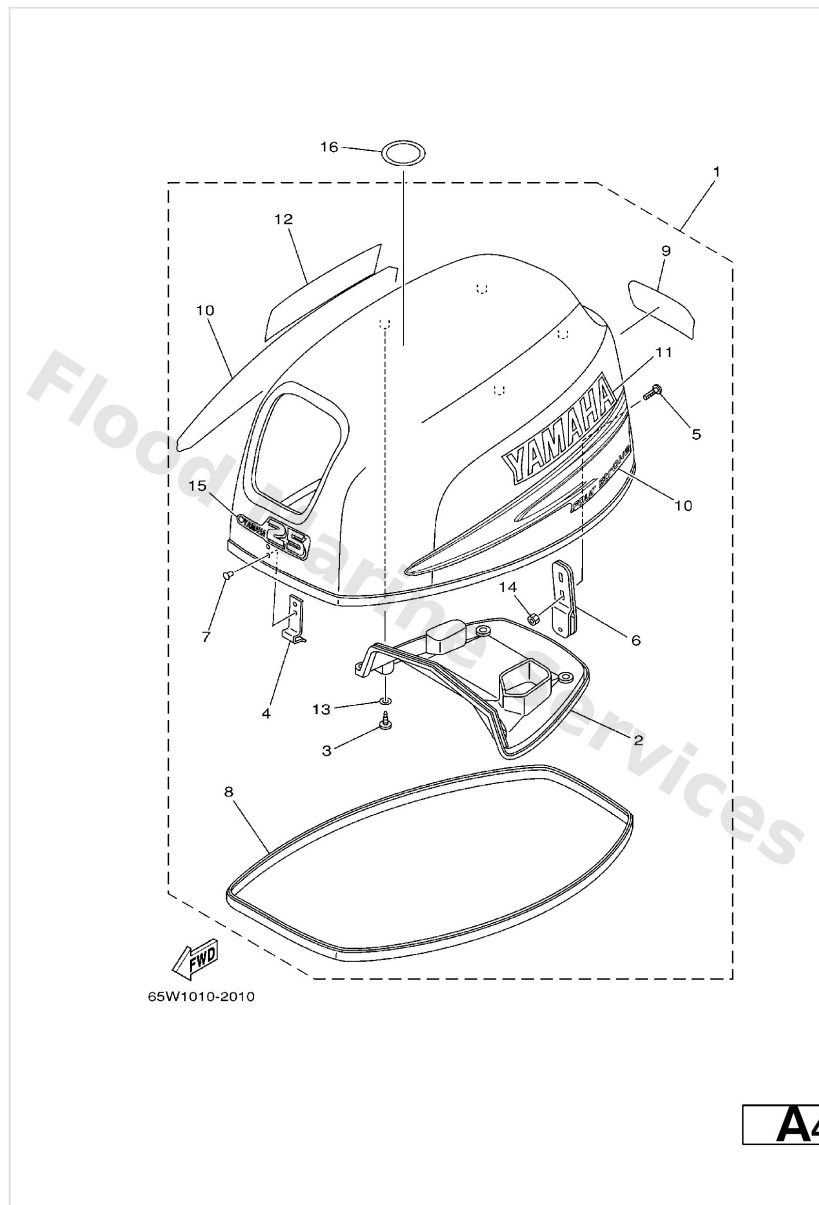


65W0010-B210

B5

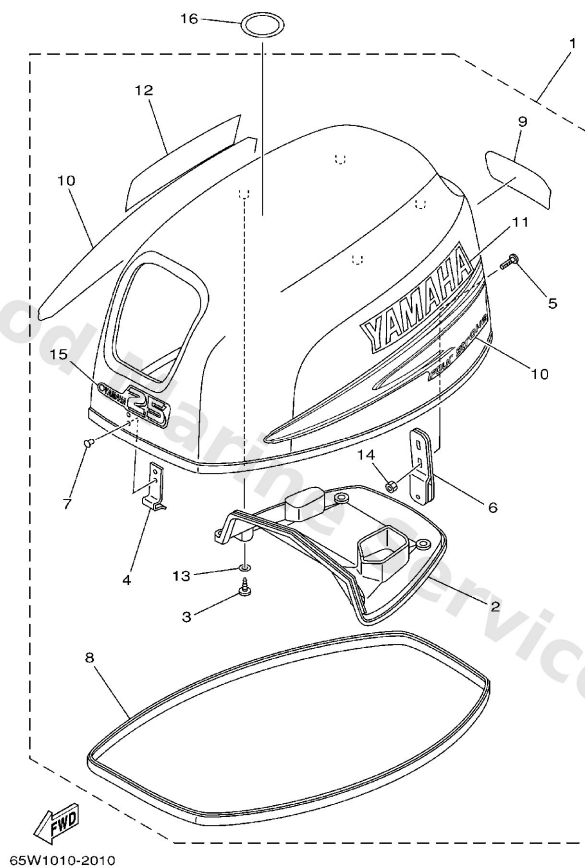
Ref	Part	
1	65W-61350-00 Steering guide attachment kit AP	Buy now
2	65W-61351-00 Rod, steering link	Buy now
3	90201-10M20 Washer, plate (663)	Buy now
4	90185-09M01 Nut, nylon (663)	Buy now
5	90170-09M03 Nut (689)	Buy now
6	90387-10M42 Coller (688)	Buy now
7	90101-09M01 Bolt(62x)	Buy now
8	90201-10M63 Washer, plate	Buy now
9	6E5-43145-01 Cap, clamp bracket	Buy now
10	93210-16275 O-ring	Buy now

Top Cowling



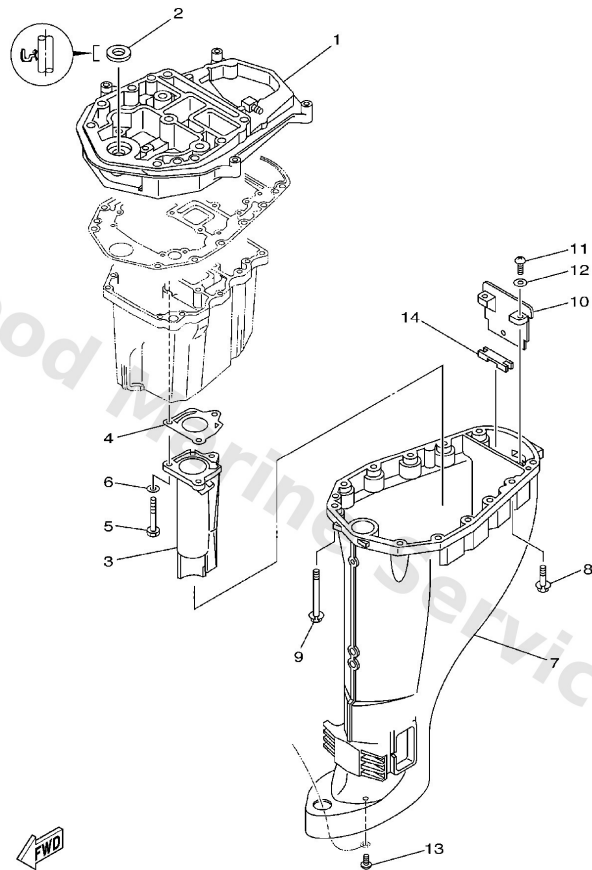
Ref	Part	
2	65W-42613-00 Molding Air Duct	Buy now
3	97780-60520 Screw, tapping(6k8)	Buy now
4	65W-42651-00 Hook	Buy now
5	90109-06MA4 Bolt	Buy now
6	65W-42652-00 Hook	Buy now
7	90266-04M04 Rivet(6e7)	Buy now
8	65W-42615-01 Seal	Buy now
9	65W-42678-20 Graphic, front F25A	Buy now
9	65W-42678-40 Graphic, front F20A	Buy now
10	65W-W0070-20 Graphic set	Buy now
11	65W-42681-20 Mark, cowling	Buy now
12	65W-42682-20 Mark, cowling	Buy now
13	90202-05M38 Washer, plate(6I2)	Buy now
14	95680-06100 U-nut (6a5)	Buy now
15	65W-42677-00 Graphic, front F25A	Buy now

Top Cowling



Ref	Part	
15	65W-42677-10 Graphic, front F20A	Buy now
16	67F-13434-02 Label, Caution	Buy now

Upper Casing

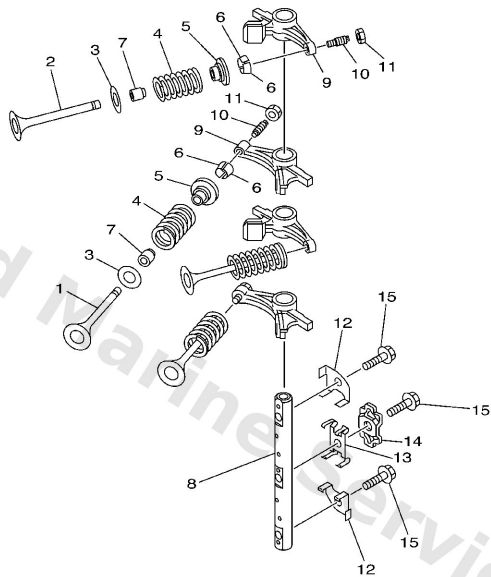


65W2100-3260

A5

Ref	Part	
1	65W-41137-04-94 Guide, Exhaust	Buy now
2	93110-16004 Oil seal	Buy now
3	68U-41131-00-5B Manifold, ext. 1	Buy now
4	67C-41133-00 Gasket, exhaust manifold 1	Buy now
5	97075-06050 Bolt(jf7)	Buy now
6	92995-06600 Washer, plain (646)	Buy now
7	65W-45111-00-4D Casing, upper S	Buy now
7	65W-45111-10-4D Casing, upper L	Buy now
8	90119-08M79 Bolt, hexagon (fj1)	Buy now
9	90119-08M82 Bolt, with washer(697)	Buy now
10	65W-45151-00 Cover, upper casing	Buy now
11	97880-05016 Screw, pan head(6b0)	Buy now
12	92990-05600 Washer, plain (646)	Buy now
13	90157-06M06 Screw, pan head(6m7)	Buy now
14	65W-45128-00 Seal 2	Buy now

Valve




65W1010-2050

B3

Ref	Part	
1	67C-12111-00 Valve, intake	Buy now
2	62Y-12121-00 Valve, exhaust	Buy now
3	62Y-12116-00 Seat, valve spring	Buy now
4	51Y-12114-00 Spring, valve outer	Buy now
5	30X-12117-00 Retainer, valve spring	Buy now
6	30X-12118-00 Cotter, valve	Buy now
7	51Y-12119-00 Seal, valve stem	Buy now
8	65W-12146-00 Shaft Rocker	Buy now
9	65W-12151-00 Arm, valve rocker	Buy now
10	62Y-12159-00 Screw Valve Adjusting	Buy now
11	62Y-12158-00 Nut, lock	Buy now
12	62Y-12238-00 Plate Bolt Stopper	Buy now
13	62Y-12216-00 Spring	Buy now
14	62Y-12231-00 Guide, stopper 1	Buy now
15	90109-08M63 Bolt(62y)	Buy now

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You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.