



Yamaha F25GE 2018

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

Authorised Yamaha Dealers



Contents

SCHEDULED SERVICE PARTS	4
BOTTOM COWLING	5
BRACKET 1	8
BRACKET 2	11
BRACKET 3	14
CONTROL 1	16
CONTROL 2	17
CRANKSHAFT & PISTON	19
CYLINDER & CRANKCASE 1	21
CYLINDER & CRANKCASE 2	23
ELECTRICAL 1	25
ELECTRICAL 2	27
ELECTRICAL 3	29
ELECTRICAL 4	30
ELECTRICAL 5	32
ELECTRICAL 6	34
FUEL 1	35
FUEL 2	39
FUEL INJECTION PUMP	41
FUEL TANK 1	43
FUEL TANK 2	44
GENERATOR	45
INTAKE 1	46
INTAKE 2	47
LOWER CASING & DRIVE 1	49
LOWER CASING & DRIVE 2	53
OIL PAN	55
OIL PUMP	56
OPTIONAL PARTS 1	58
OPTIONAL PARTS 2	60
OPTIONAL PARTS 3	61
OPTIONAL PARTS 4	65
OPTIONAL PARTS 5	67
OPTIONAL PARTS 6	68
OPTIONAL PARTS 7	69
POWER TRIM & TILT ASSY	71
REMO CON ATTACHMENT	76
REMOTE CONTROL ASSY	78
REMOTE CONTROL BOX	82
REPAIR KIT 1	83
REPAIR KIT 2	84
STARTER	86
STARTING MOTOR	89
STEERING	90

STEERING FRICTION 94

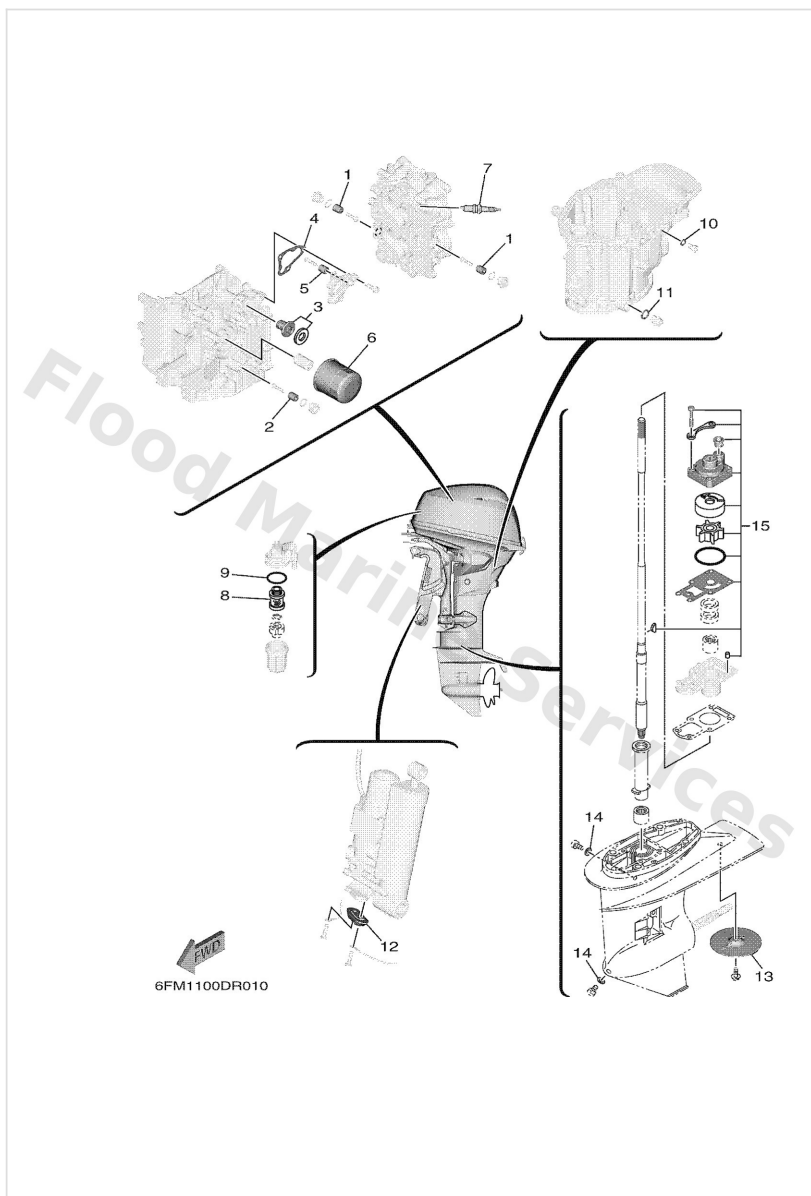
STEERING GUIDE 96

TOP COWLING 97

UPPER CASING 99

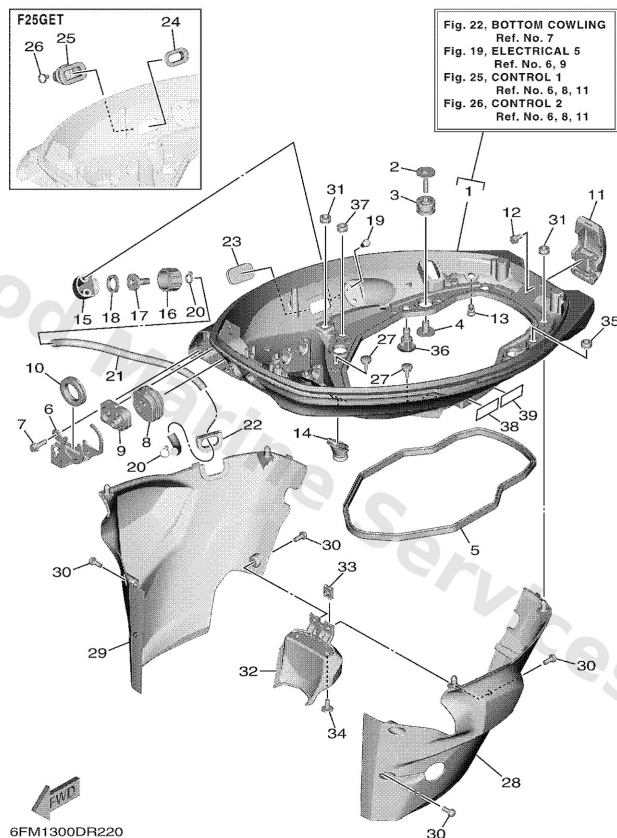
VALVE 101

Scheduled Service Parts



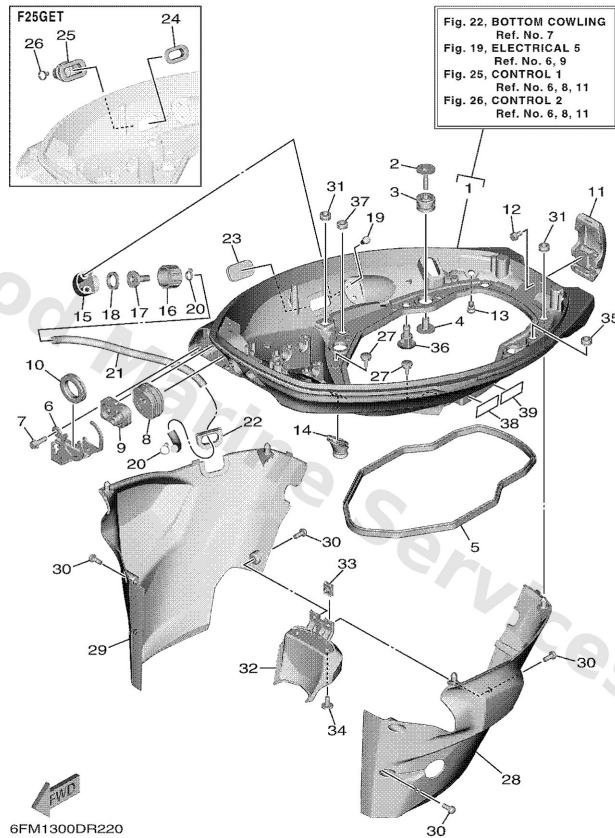
Ref	Part	
1	6G81132500 Anode	Buy now
3	6FM1241100 Thermostat	Buy now
4	6FM1241400 Gasket, cover	Buy now
6	5GH1344060 Element assembly, oil cleaner	Buy now
7	9470200418 Plug, spark (dpr6eb-9)	Buy now
8	6D82456300 Element, filter (with tag)	Buy now
9	6D82456400 Gasket	Buy now
10	9043008143 Gasket (256-11198-00)	Buy now
11	9043014M09 Gasket	Buy now
12	65W4525100 Anode	Buy now
13	6644537101 Tab-trim	Buy now
14	9043008003 Gasket	Buy now
15	6FMW007800 Water pump repair kit	Buy now

Bottom Cowling



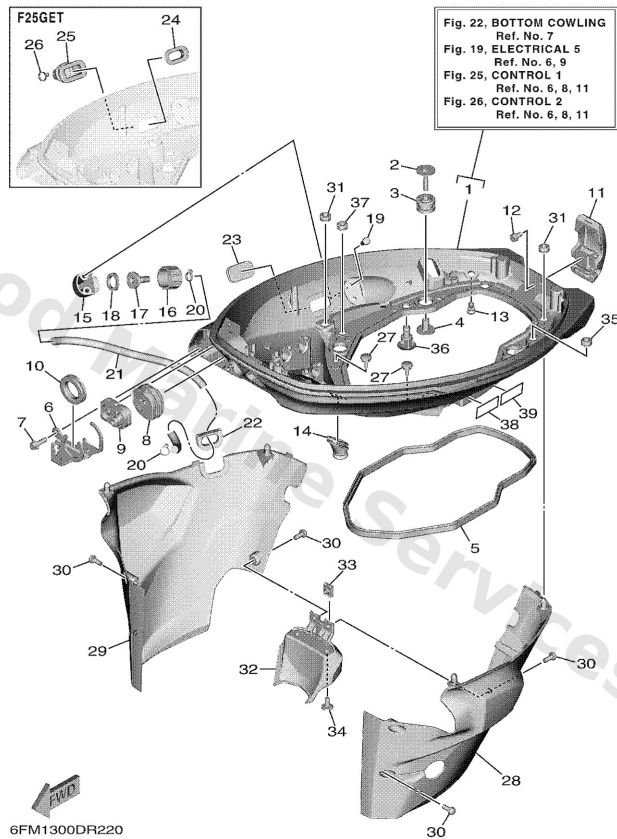
Ref	Part	
1	6FM42710008D Bottom cowling assembly	Buy now
2	68F8511900 Bolt	Buy now
3	9048021M82 Grommet	Buy now
4	9038706176 Collar	Buy now
5	6FM4271600 Rubber, seal 1	Buy now
6	6FM4276100 Stopper	Buy now
6	6FM4276110 Stopper	Buy now
7	9010906316 Bolt	Buy now
8	6FM4272400 Grommet	Buy now
8	6FM4272410 Grommet	Buy now
9	6FM4272500 Grommet	Buy now
10	6FM4272610 Grommet	Buy now
11	6FM4280100 Cowling clamp comp.	Buy now
12	9759506512 Bolt, hexagon w/w deep recess	Buy now
13	6BL4439100 Nipple, hose	Buy now

Bottom Cowling



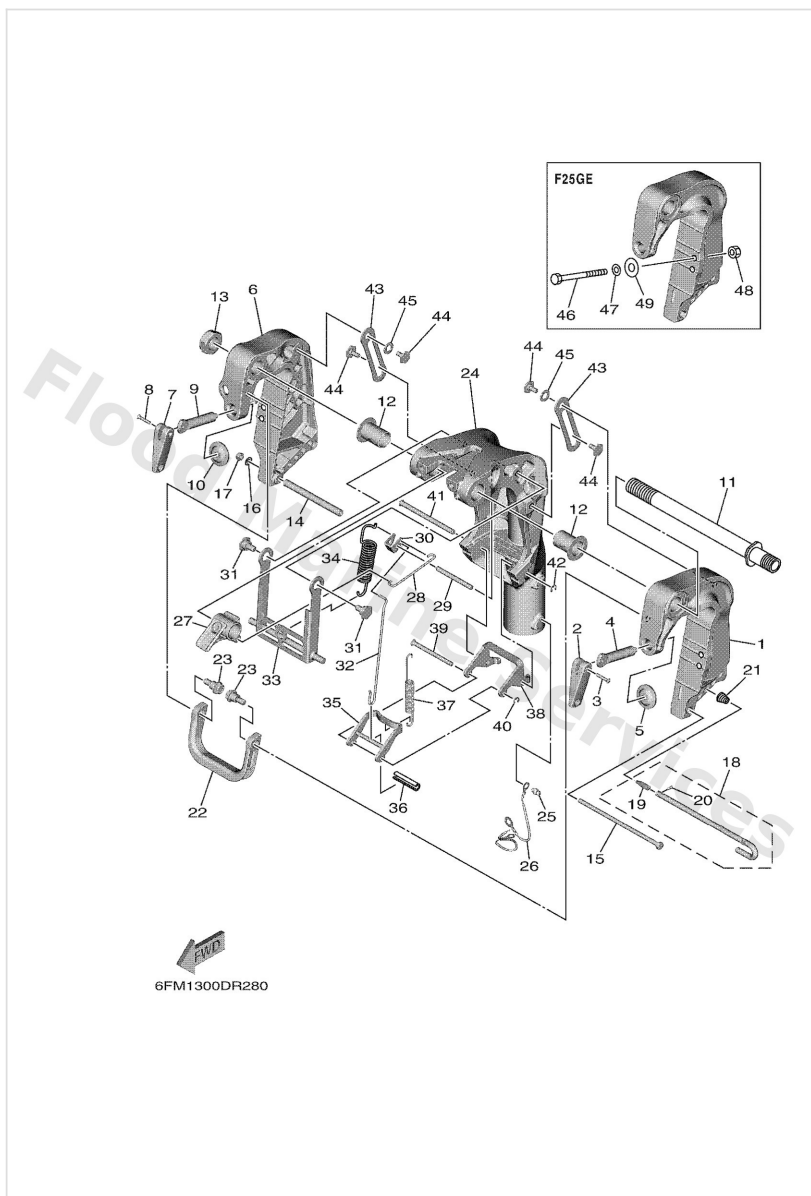
Ref	Part	
14	6AH4272700 Grommet	Buy now
15	6DR1257200 Adapter	Buy now
16	6R31258100 Joint, hose 1	Buy now
17	6R31258200 Joint, hose 2	Buy now
18	6R31258300 Gasket, hose joint	Buy now
19	9778060520 Screw, tapping(6k8)	Buy now
20	9046511M10 Clamp	Buy now
21	9044511182 Hose (I370)	Buy now
22	6AH4272600 Grommet	Buy now
23	6H44272600 Grommet	Buy now
24	6BG4238400 Seal, cap	Buy now
25	6BG4272400 Grommet	Buy now
27	6H44274800 Grommet	Buy now
28	6FM4274100 Apron	Buy now
29	6FM4277100 Apron	Buy now

Bottom Cowling



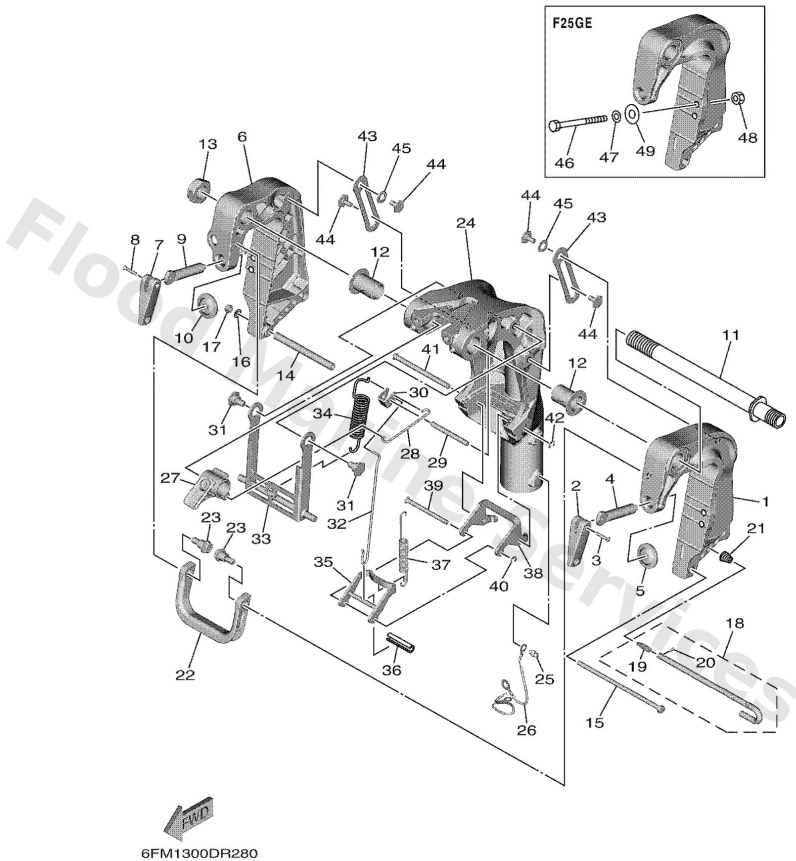
Ref	Part	
30	9015906M11 Screw, with washer(6l2)	Buy now
31	9048013M24 Grommet (6e9)	Buy now
32	6FM4273500 Protector	Buy now
33	90183061A8 Nut, spring	Buy now
34	9011106144 Bolt,hex. socket button	Buy now
36	6P24439100 Nipple, hose	Buy now
38	6EE4279440 Label, warning (general)	Buy now
39	6EE4279450 Label, warning (general)	Buy now

Bracket 1



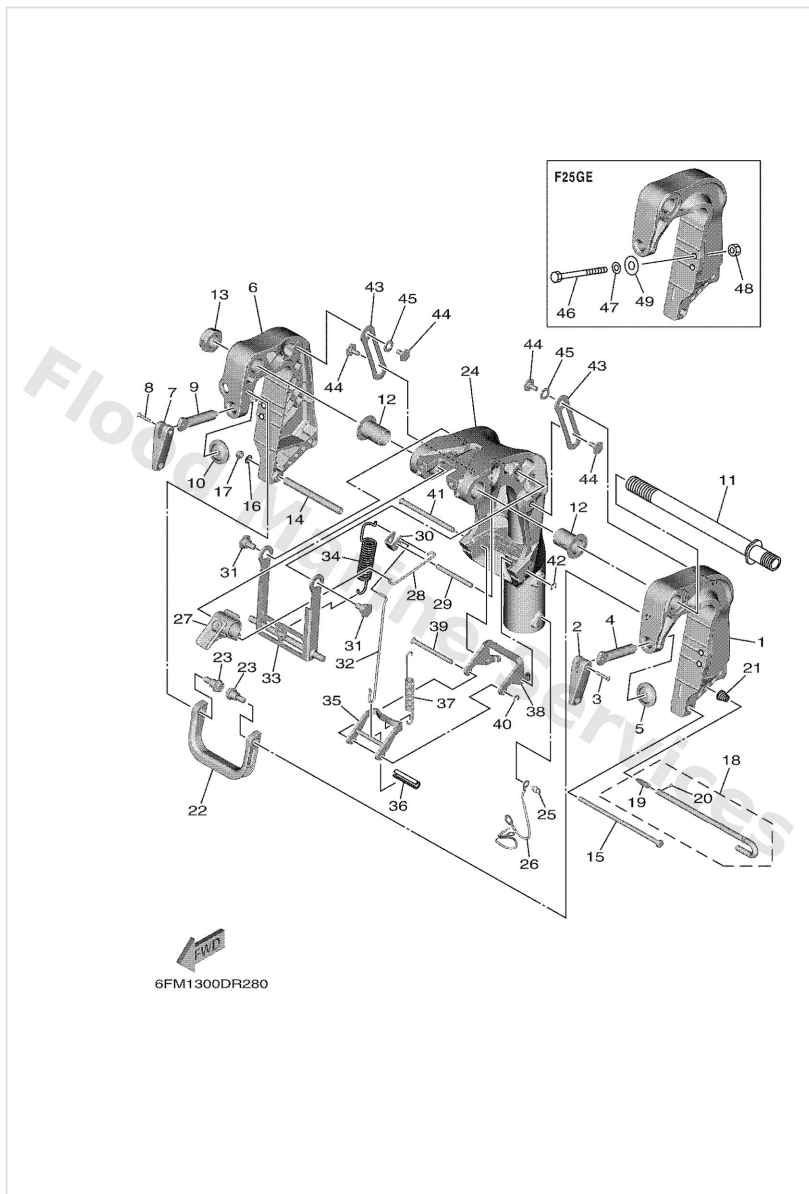
Ref	Part	
1	6FM43111008D Bracket, clamp 1	Buy now
2	6E04311801 Handle, transom clamp	Buy now
3	9024304M01 Pin(6a1)	Buy now
4	6E74311600 Screw, transom clamp	Buy now
5	6484311401 Pad, transom clamp	Buy now
6	6FM43112008D Bracket, clamp 2	Buy now
11	6FM4313110 Bolt, clamp bracket	Buy now
12	9038622MA4 Bush	Buy now
13	9018522043 Nut, self-locking	Buy now
14	9038706M13 Collar(6h6)	Buy now
15	9010106M18 Bolt(6l5)	Buy now
16	9299506600 Washer, plain (646)	Buy now
17	9538006700 Nut	Buy now
18	6L24316001 Tilt rod assembly	Buy now
19	6894316500 Plate, tilt lock	Buy now

Bracket 1



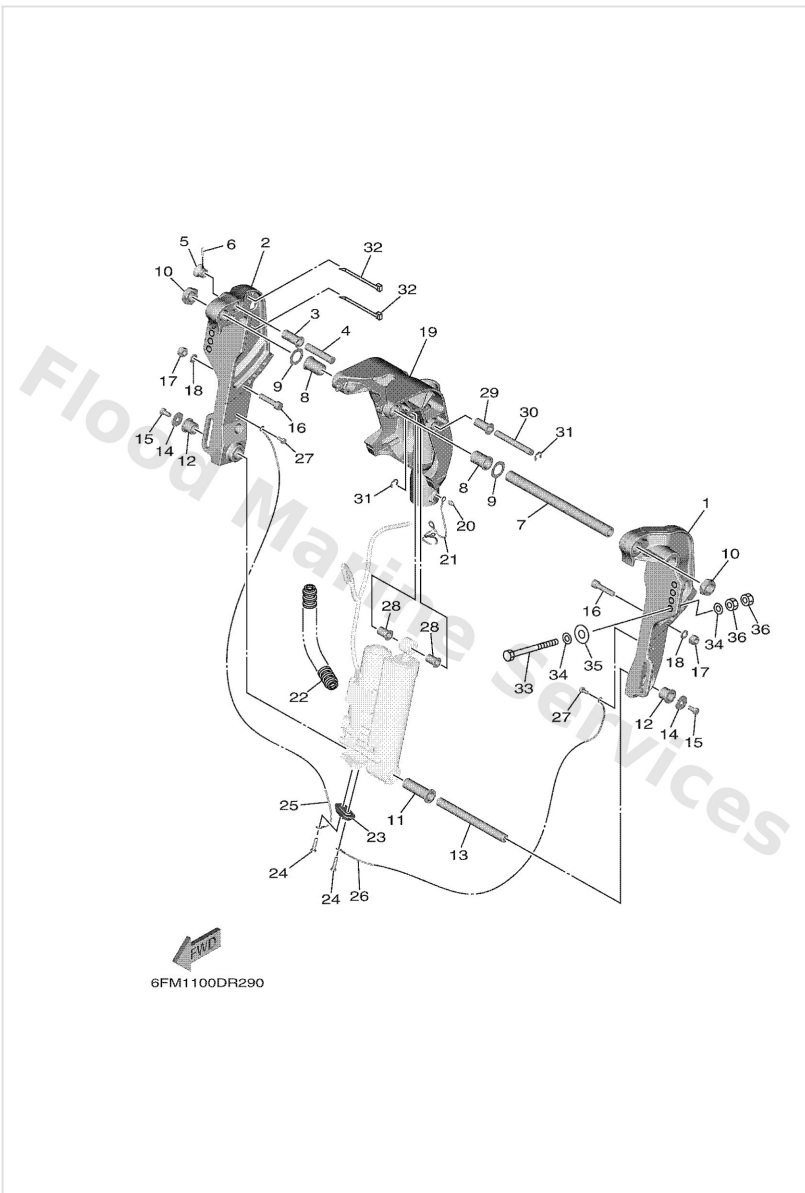
Ref	Part	
20	9169030008 Pin. spring(656)	Buy now
21	9050210M07 Spring, conical(6k3)	Buy now
22	6FM4273100 Carrying handle	Buy now
23	9010908043 Bolt	Buy now
24	6FM43311008D Bracket, swivel 1 S(16.7")	Buy now
24	6FM43311108D Bracket, swivel 1 L(21.7")	Buy now
25	9370006M03 Nipple, grease(6a1)	Buy now
26	6AH8212700 Wire, lead 2	Buy now
27	6FM4363100 Lever, tilt	Buy now
28	6FM4361600 Rod, tilt lock	Buy now
29	6FM4364600 Shaft, lever	Buy now
30	6FM4364100 Lever, tilt	Buy now
31	9010908M87 Bolt	Buy now
32	6FM4361700 Rod, tilt lock	Buy now
33	6FM4335000 Receiver assembly	Buy now

Bracket 1



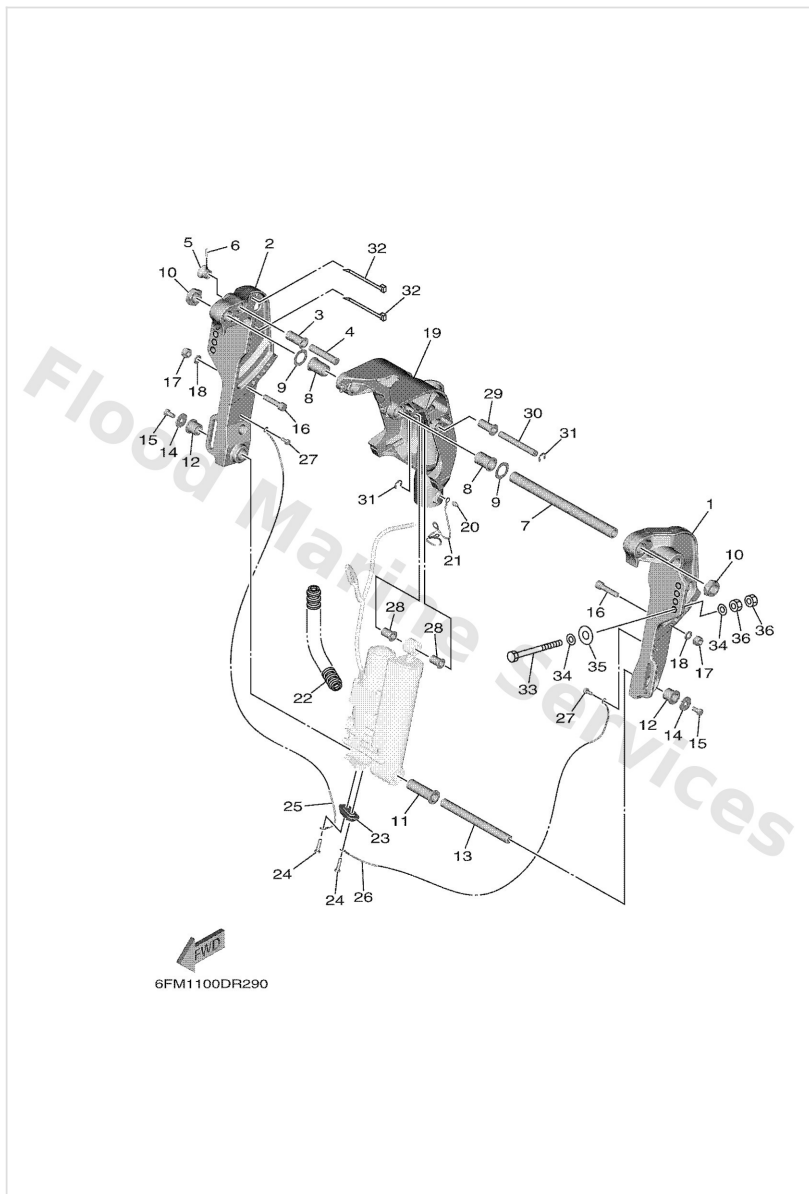
Ref	Part	
34	6FM4365600 Spring, reverse lock 1	Buy now
35	6FM4362400 Plate, tilt rock	Buy now
36	9038706321 Collar	Buy now
37	6FM4365610 Spring, reverse lock 1	Buy now
38	6FM4361300 Arm, tilt lock	Buy now
39	6L24333610 Pin	Buy now
40	9908005600 Circlip(22k)	Buy now
41	6J84361101 Shaft, tilt lock	Buy now
43	6FM4362700 Stopper	Buy now
44	9010906M84 Bolt	Buy now
45	9020610M24 Washer, wave	Buy now
46	9010108M88 Bolt (6g8)	Buy now
47	9299008600 Washer, plain (663)	Buy now
48	9018508057 Nut, nylon (6j8)	Buy now
49	9020108MA4 Washer, plate (6g8)	Buy now

Bracket 2



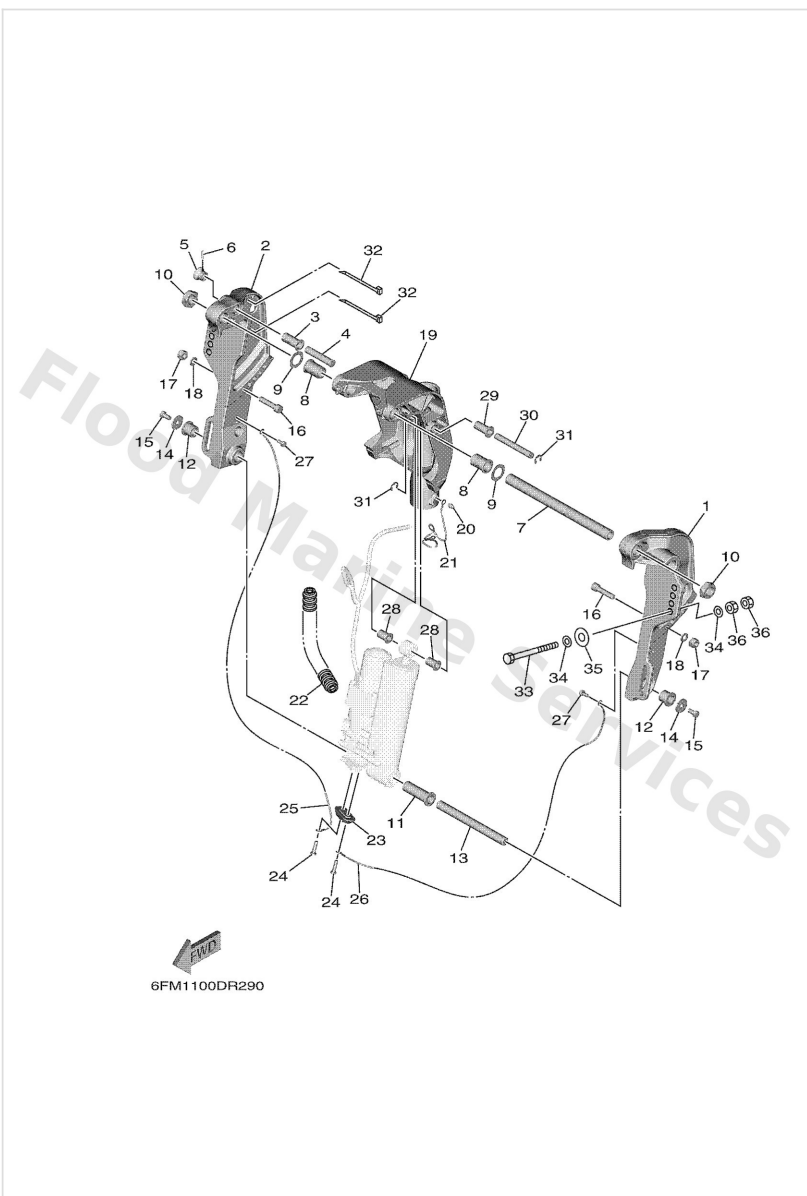
Ref	Part	
1	65W43111108D Bracket, clamp 1	Buy now
2	65W43112108D Bracket, clamp 2	Buy now
3	9038614MA1 Bush	Buy now
4	65W4319100 Shaft, stopper	Buy now
5	65W4319200 Knob, stopper	Buy now
6	9169030018 926-51502-00 pin, spring (700)	Buy now
7	63D4313101 Bolt, clamp bracket	Buy now
8	9038622M15 Bushing (688)	Buy now
9	9020122M03 Washer, plate(64j)	Buy now
10	9018522043 Nut, self-locking	Buy now
11	9038618MA0 Bush	Buy now
12	9038618M44 Bushing (6g5)	Buy now
13	9024918M35 Pin, lower shock mount	Buy now
14	9020108M00 Washer, plate(6e0)	Buy now
15	9708008016 Bolt	Buy now

Bracket 2



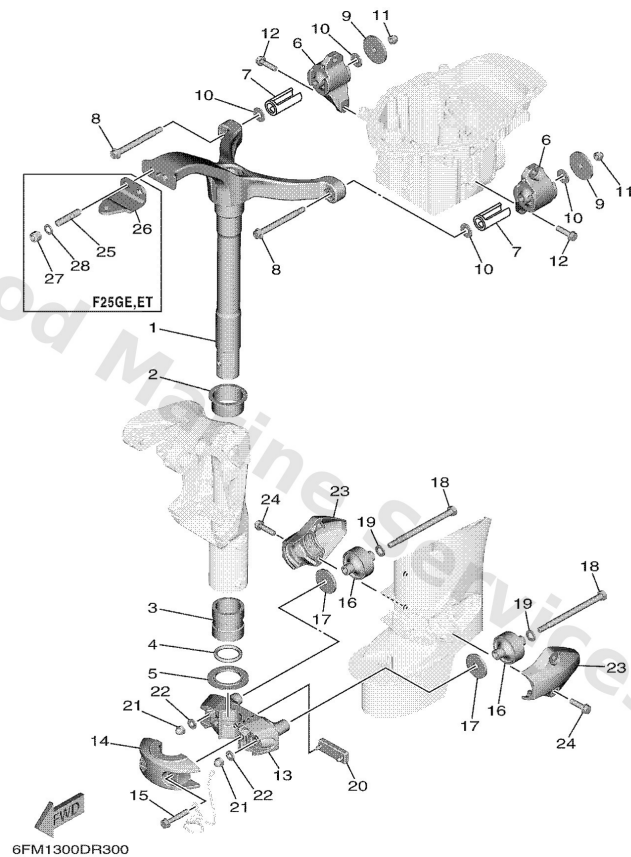
Ref	Part	
16	9011010M02 Bolt, hexagon socket head	Buy now
17	9018510M13 Nut, self-locking	Buy now
18	9299510600 Washer, plate	Buy now
19	6FM43311208D Bracket, swivel 1	Buy now
20	9370006M03 Nipple, grease(6a1)	Buy now
21	6AH8212700 Wire, lead 2	Buy now
22	9044710010 Tube	Buy now
23	65W4525100 Anode	Buy now
24	9010106020 Bolt	Buy now
25	6H18214800 Wire, lead	Buy now
26	6U08212700 Wire, lead 5	Buy now
27	9759506514 Bolt(gj3)	Buy now
28	9038112M11 Bush, solid	Buy now
29	9038612M98 Bush	Buy now
30	9024912M38 Pin	Buy now

Bracket 2



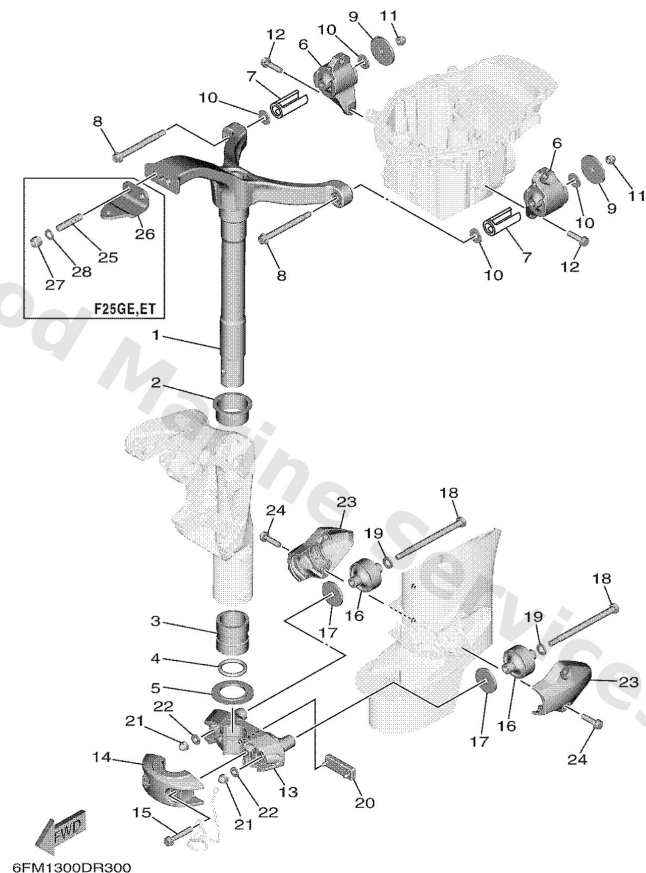
Ref	Part	
31	9908010600 Circlip	Buy now
32	9046513M11 Clamp (6e5)	Buy now
33	9010112M65 Bolt	Buy now
34	9020112062 Washer, plate	Buy now
35	9020112426 Washer, plate(663)	Buy now
36	9538012600 Nut (707)	Buy now

Bracket 3



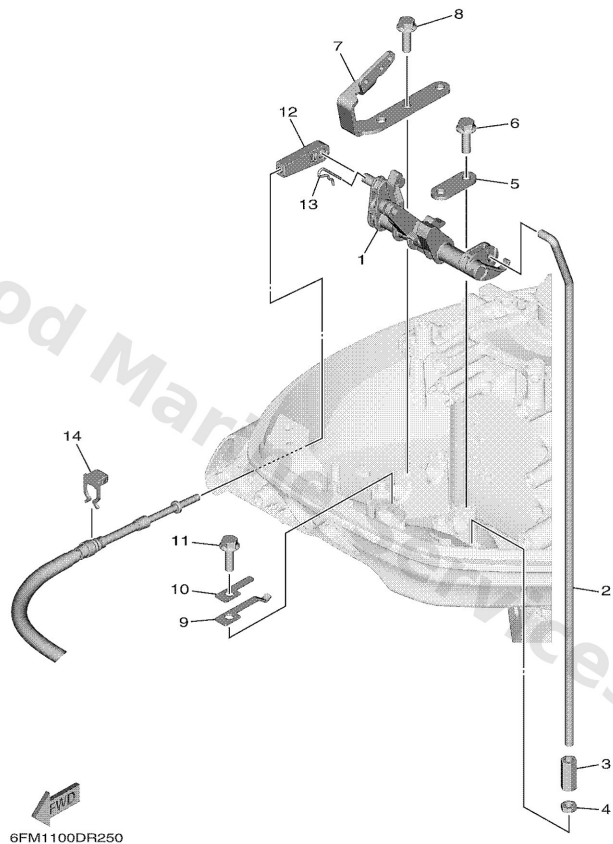
Ref	Part	
1	6FM42511008D Bracket, steering S(16.7")	Buy now
1	6FM42511108D Bracket, steering L(21.7")	Buy now
2	9038145001 Bush, solid	Buy now
3	9038638M32 Bush(6e5)	Buy now
4	9321037MH7 O-ring(61u)	Buy now
5	9038638002 Bush	Buy now
6	6FM44514008D Mount damper, upper side	Buy now
7	6FM4453200 Stopper, upper mount	Buy now
8	9010908241 Bolt	Buy now
9	9020108120 Washer, plate	Buy now
10	9020109014 Washer, plate	Buy now
11	9538008800 Nut crown (2g2)	Buy now
12	9757508530 Bolt, hexagon w/w deep recess	Buy now
13	6FM44551008D Housing, lower mount rubber 1	Buy now
14	6FM44552008D Housing, lower mount rubber 2	Buy now

Bracket 3



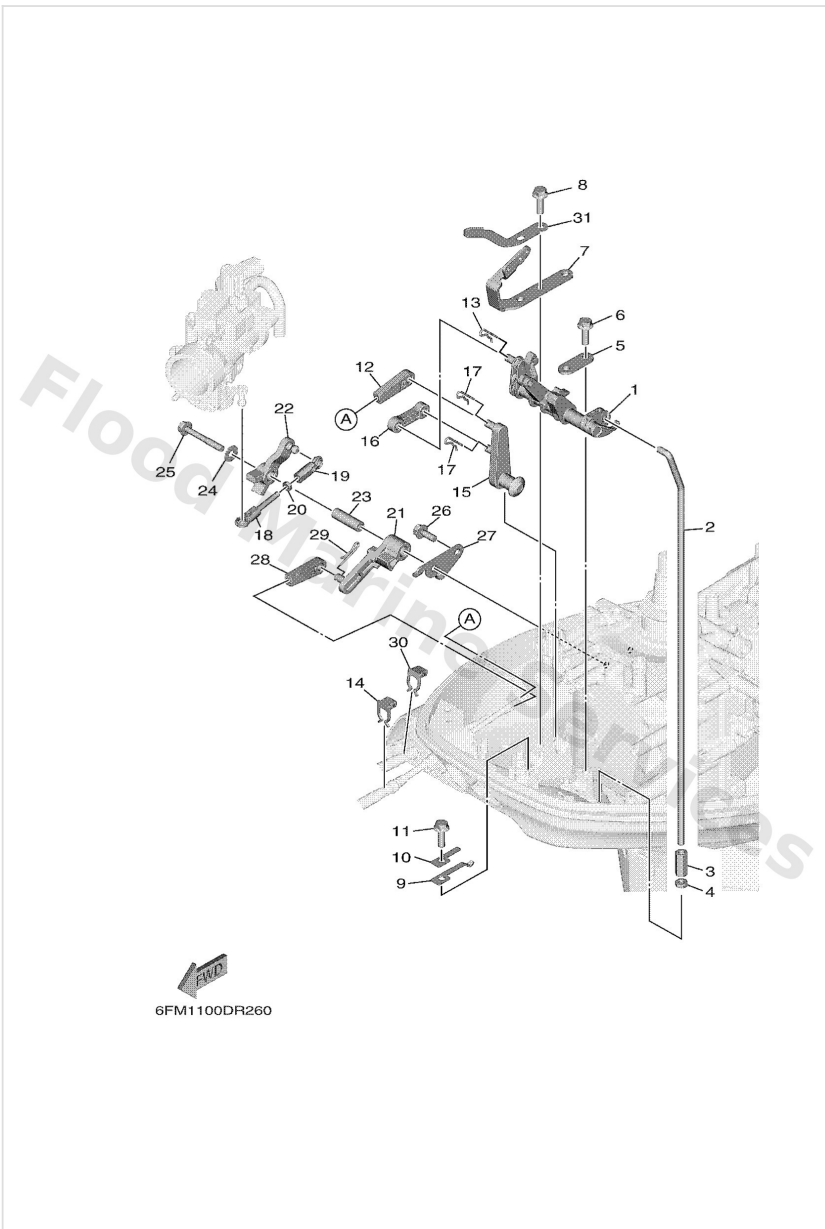
Ref	Part	
15	9757508545 Bolt, hexagon w/w deep recess	Buy now
16	6FM4455500 Mount damper, lower side S(16.7")	Buy now
16	6FM4455510 Mount damper, lower side L(21.7")	Buy now
17	9020110077 Washer, plate	Buy now
18	9010108M02 Bolt, hexagon (676)	Buy now
19	9299510600 Washer, plate	Buy now
20	6E54457500 Damper, lower mount rubber L(21.7")	Buy now
20	6FM4457500 Damper, lower mount rubber S(16.7")	Buy now
22	9020108M08 Washer, plate (679)	Buy now
23	6FM44553008D Cover, lower mount	Buy now
25	9011610064 Bolt, stud	Buy now
26	65W4851101 Hook, steering	Buy now
27	9018510027 Nut, self-locking	Buy now
28	9020110049 Washer, plate	Buy now

Control 1



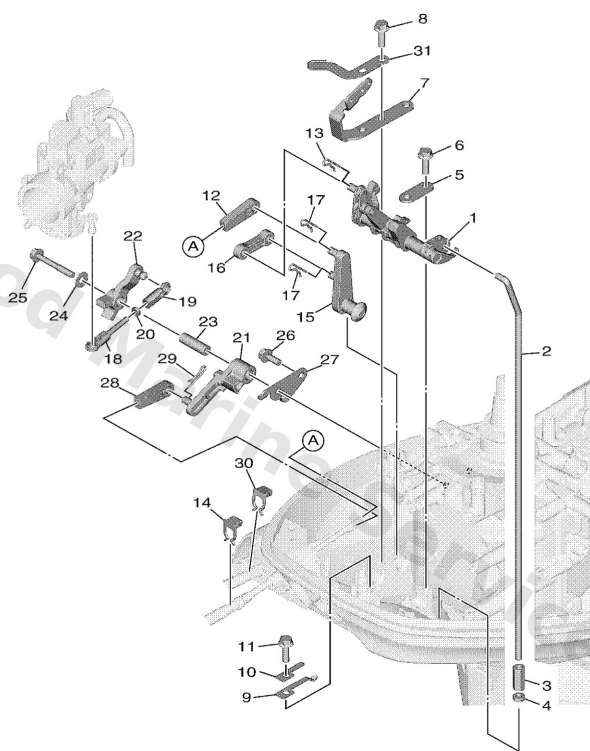
Ref	Part	
1	6FM4412100 Lever, shift rod	Buy now
2	6FM4414300 Rod, shift S(16.7")	Buy now
2	6FM4414310 Rod, shift L(21.7")	Buy now
3	9017006015 Connector, shift rod	Buy now
4	9538006700 Nut	Buy now
5	6FM4166100 Bracket 1	Buy now
6	9010906M86 Bolt	Buy now
7	6FM4166200 Bracket 2	Buy now
9	66R4411600 Spring	Buy now
10	66R4411800 Bracket	Buy now
12	6FM4834400 Cable end, remote control	Buy now
13	9046818008 Clip 620436610000	Buy now
14	63D4853800 Clamp, cable 1	Buy now

Control 2



Ref	Part	
1	6FM4412100 Lever, shift rod	Buy now
2	6FM4414300 Rod, shift S(16.7")	Buy now
2	6FM4414310 Rod, shift L(21.7")	Buy now
3	9017006015 Connector, shift rod	Buy now
4	9538006700 Nut	Buy now
5	6FM4166100 Bracket 1	Buy now
6	9010906M86 Bolt	Buy now
7	6FM4166200 Bracket 2	Buy now
9	66R4411600 Spring	Buy now
10	66R4411800 Bracket	Buy now
12	6FM4834400 Cable end, remote control	Buy now
13	9046818008 Clip 620436610000	Buy now
14	63D4853800 Clamp, cable 1	Buy now
15	6FM4412500 Lever, shift rod	Buy now
16	6FM4419200 Link, shift rod	Buy now

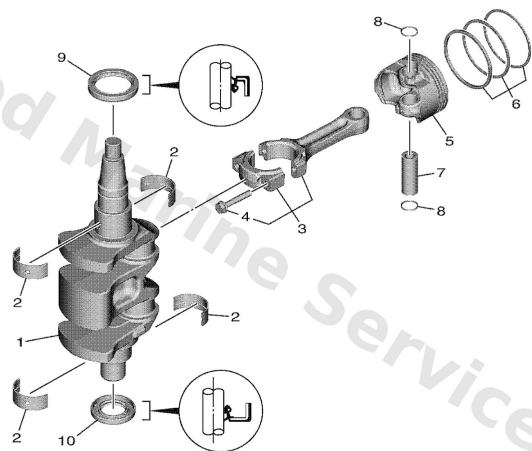
Control 2



6FM1100DR260

Ref	Part	
18	6824123750 Joint, link 2	Buy now
19	6H44123700 Joint, link	Buy now
20	9538005700 Nut (656)	Buy now
21	6FM4215700 Lever, throttle	Buy now
22	6FM4128300 Lever, free accel.	Buy now
23	9038706M59 Collar (6h3)	Buy now
24	9020106M62 Washer, plate (6e5)	Buy now
25	9589506045 Bolt, flange deep recess	Buy now
26	9589506016 Bolt, flange deep recess	Buy now
27	6FM1457100 Bracket, throttle	Buy now
31	6FM8239800 Plate 3	Buy now

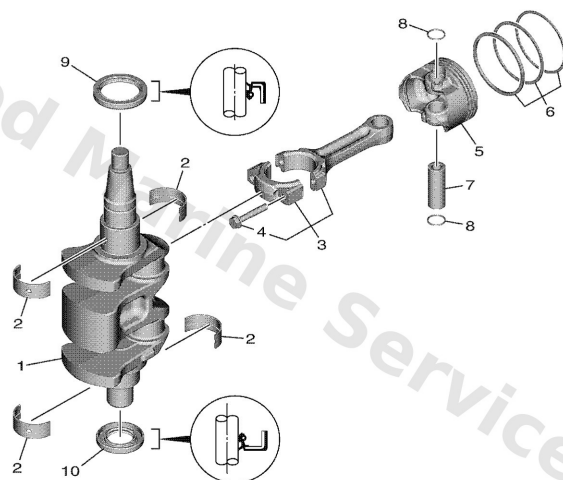
Crankshaft & Piston



6FM1100DR040

Ref	Part	
1	6FM1141100 Crankshaft	Buy now
2	6AH1141600 Plane bearing, crankshaft 1 UR BROWN	Buy now
2	6AH1141610 Plane bearing, crankshaft 1 UR BLACK	Buy now
2	6AH1141620 Plane bearing, crankshaft 1 UR BLUE	Buy now
3	6FM1165000 Connecting rod assembly	Buy now
4	6AH1165400 Bolt, connecting rod	Buy now
5	6FM1163100 Piston (std)	Buy now
5	6FM1163500 Piston (0.25mm o/s) AP	Buy now
5	6FM1163600 Piston (0.50mm o/s) AP	Buy now
6	67C1160300 Piston ring set (std)	Buy now
6	67C1160400 Piston ring set (0.25mm o/s) AP	Buy now
6	67C1160500 Piston ring set (0.50mm o/s) AP	Buy now
7	6FM1163300 Pin, piston	Buy now
8	9345017129 Circlip(1ar)	Buy now
9	9310237004 Oil seal	Buy now

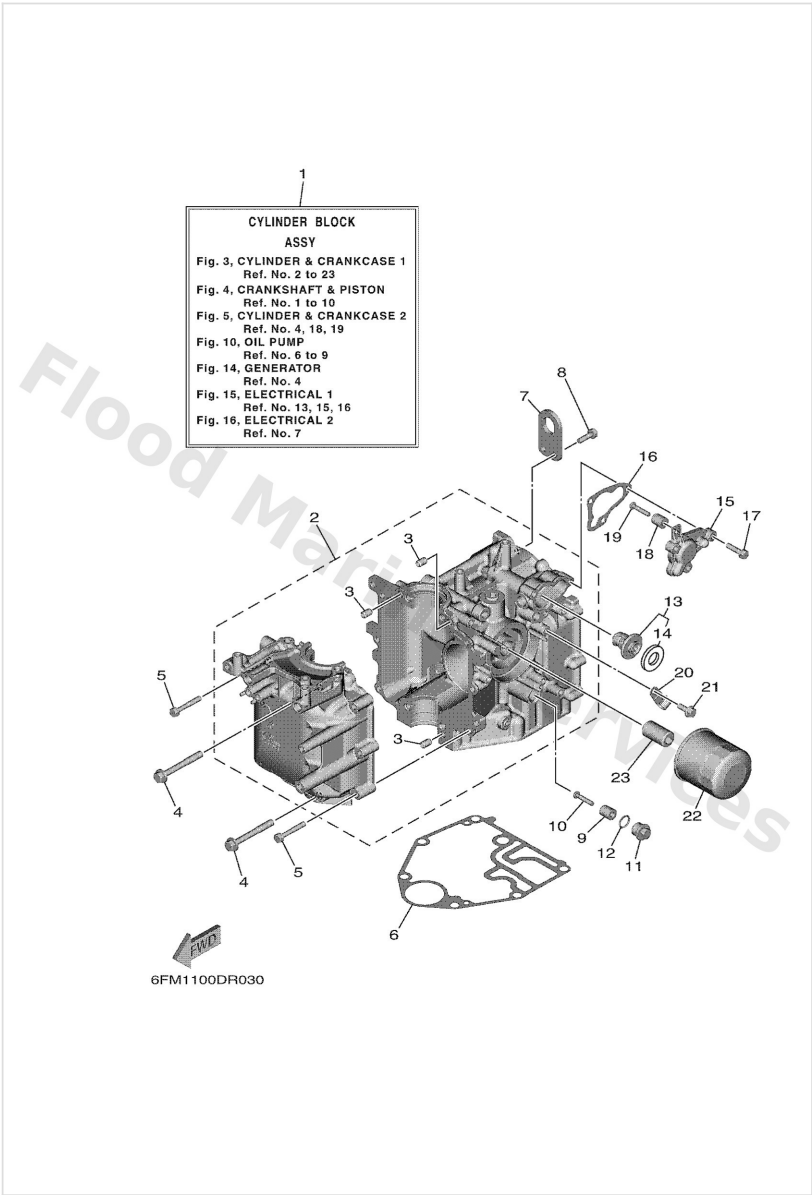
Crankshaft & Piston



6FM1100DR040

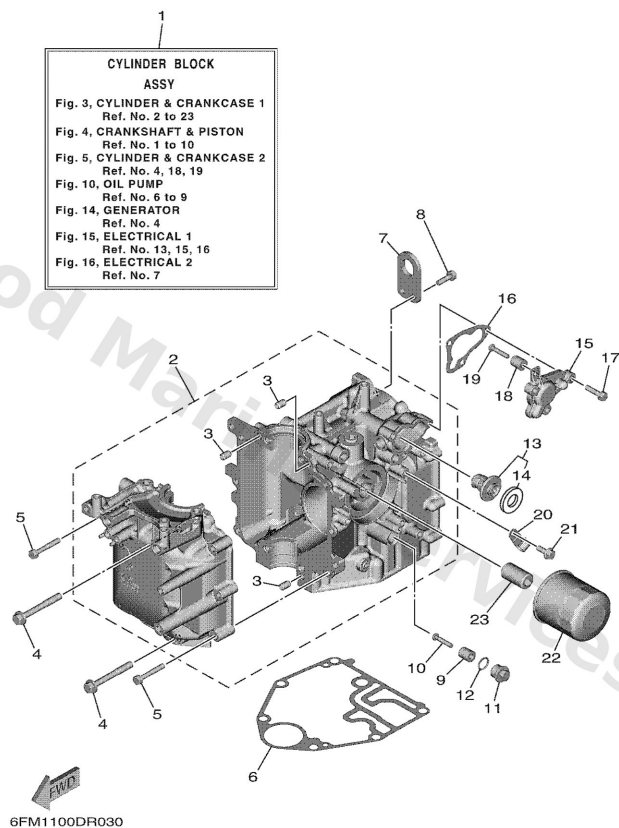
Ref	Part	
10	9310225014 Oil seal	Buy now

Cylinder & Crankcase 1



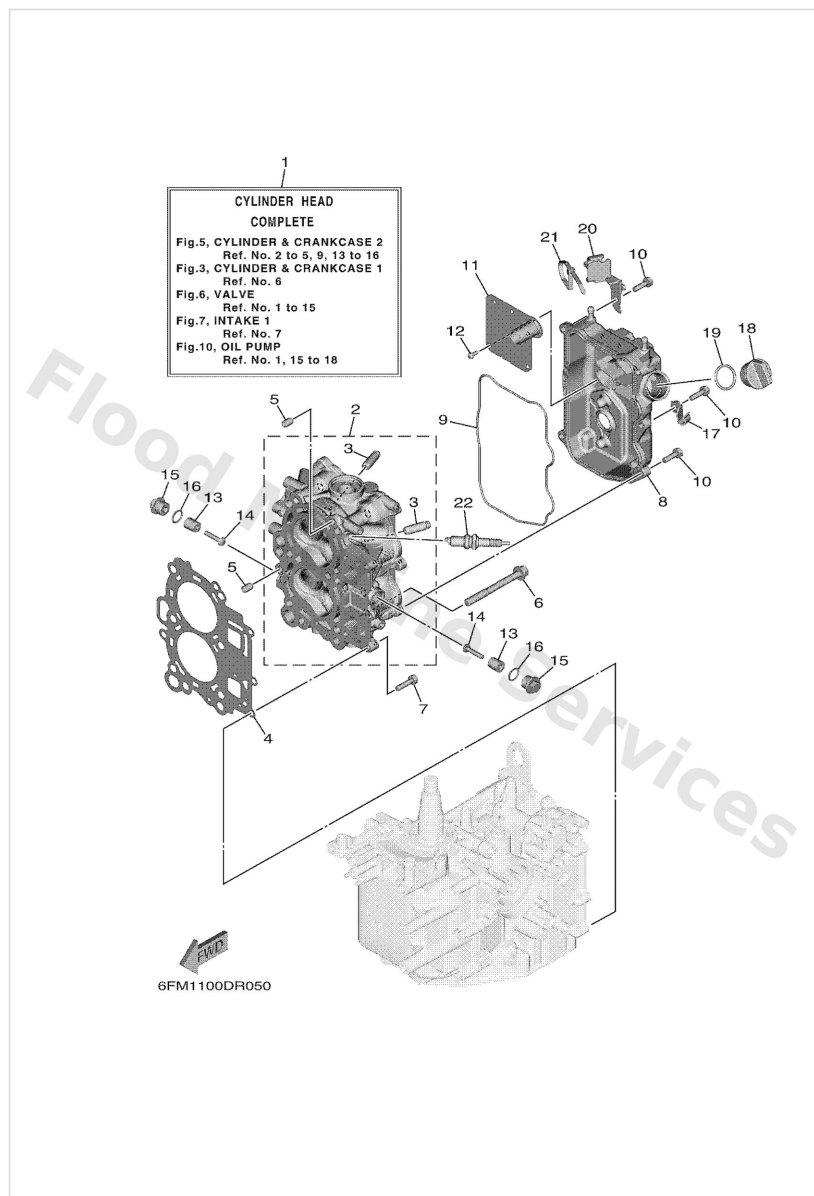
Ref	Part	
1	6FMW009B001S Cylinder block assembly	Buy now
2	6FM1510000 Crankcase assembly	Buy now
3	9953008012 Pin, dowel(6g8)	Buy now
4	9011908093 Bolt, with washer	Buy now
5	9751306540 Bolt, with washer(6l2)	Buy now
6	6FM1135100 Gasket, cylinder	Buy now
7	6FM1111900 Hanger, engine	Buy now
8	9010506M07 Bolt (689)	Buy now
9	6G81132500 Anode	Buy now
10	9898005025 Screw, panhead (a93)	Buy now
11	6G811197A0 Plug, blind	Buy now
12	9321013M63 O-ring (6g8)	Buy now
13	6FM1241100 Thermostat	Buy now
14	6FM1241200 Seal, thermostat	Buy now
15	6FM12413001S Cover, thermostat	Buy now

Cylinder & Crankcase 1



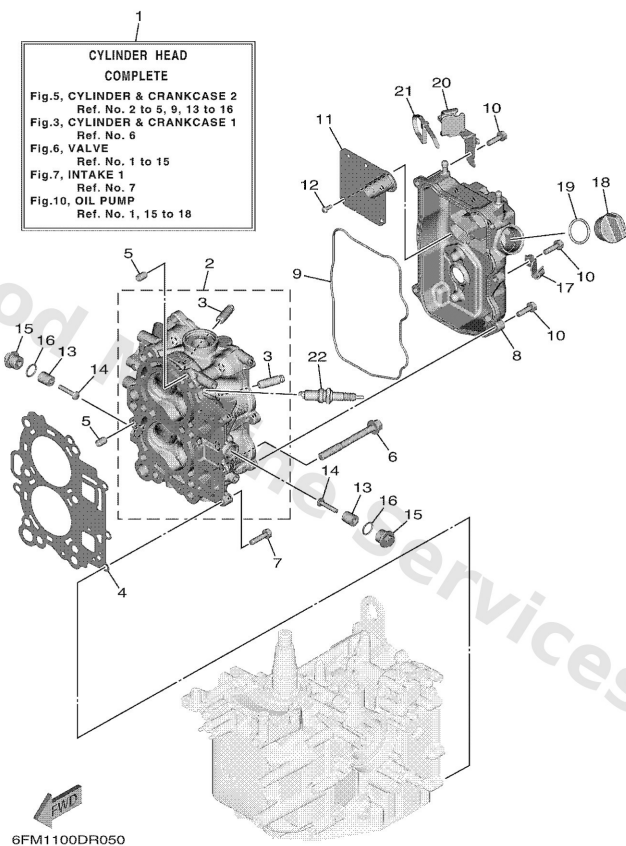
Ref	Part	
16	6FM1241400 Gasket, cover	Buy now
17	9011906MA3 Bolt, with washer	Buy now
20	9046508M83 Clamp	Buy now
21	9589506016 Bolt, flange deep recess	Buy now
22	5GH1344060 Element assembly, oil cleaner	Buy now
23	6C51285800 Bolt, union	Buy now

Cylinder & Crankcase 2



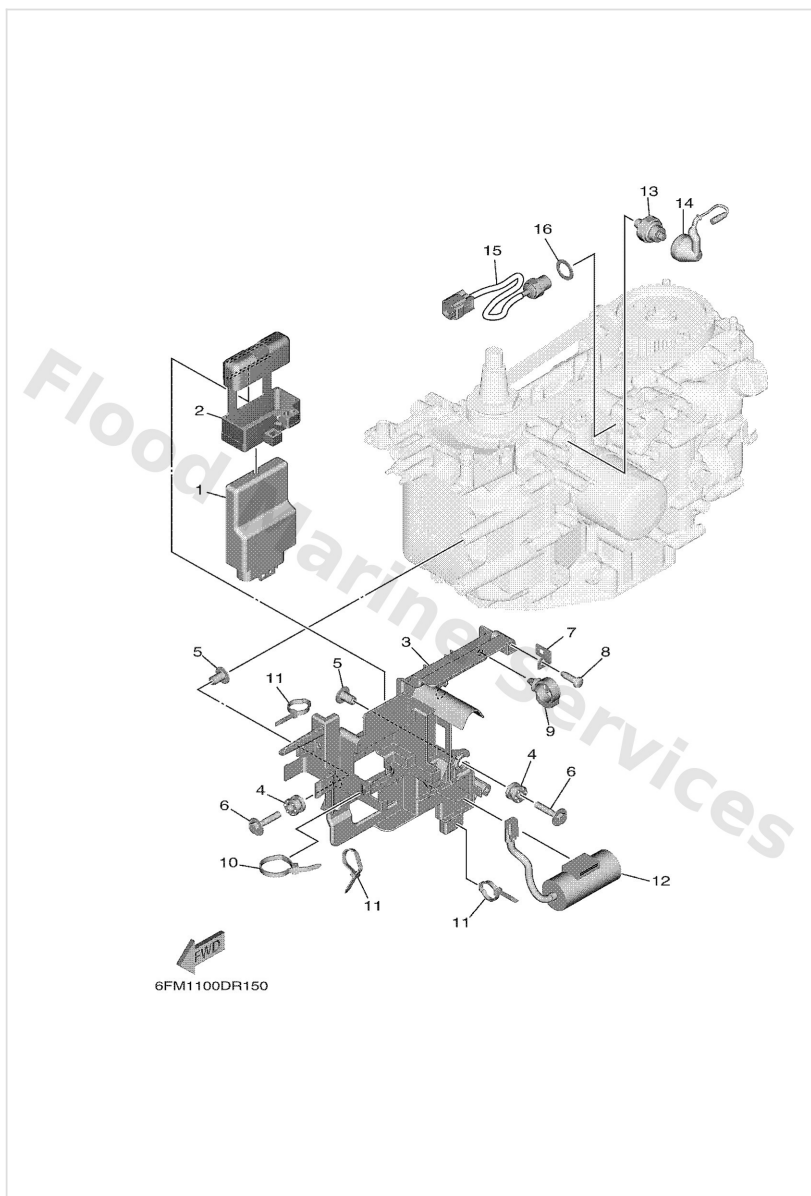
Ref	Part	
1	6FMW009A001S Cylinder head complete	Buy now
2	6FM11111001S Head, cylinder 1	Buy now
3	6AH1113310 Guide, valve 1	Buy now
4	6FM1118100 Gasket, cylinder head 1	Buy now
5	9953008012 Pin, dowel(6g8)	Buy now
6	9010509010 Bolt, flange	Buy now
7	9011906MA3 Bolt, with washer	Buy now
8	6FM1119100 Cover, cylinder head 1	Buy now
9	6FM1135600 Seal, cylinder 2	Buy now
10	9010506M07 Bolt (689)	Buy now
11	6FM1116800 Cover, breather	Buy now
12	9760704210 Screw, pan head with washer	Buy now
13	6G81132500 Anode	Buy now
14	9898005025 Screw, panhead (a93)	Buy now
15	6G811197A0 Plug, blind	Buy now

Cylinder & Crankcase 2



Ref	Part	
16	9321013M63 O-ring (6g8)	Buy now
17	9046508059 Clamp	Buy now
18	6G81536300 Plug, oil	Buy now
19	9321024M79 O-ring	Buy now
20	6FM2475H00 Bracket, seat lever 1	Buy now
21	9046513M18 Clamp	Buy now
22	9470200418 Plug, spark (dpr6eb-9)	Buy now

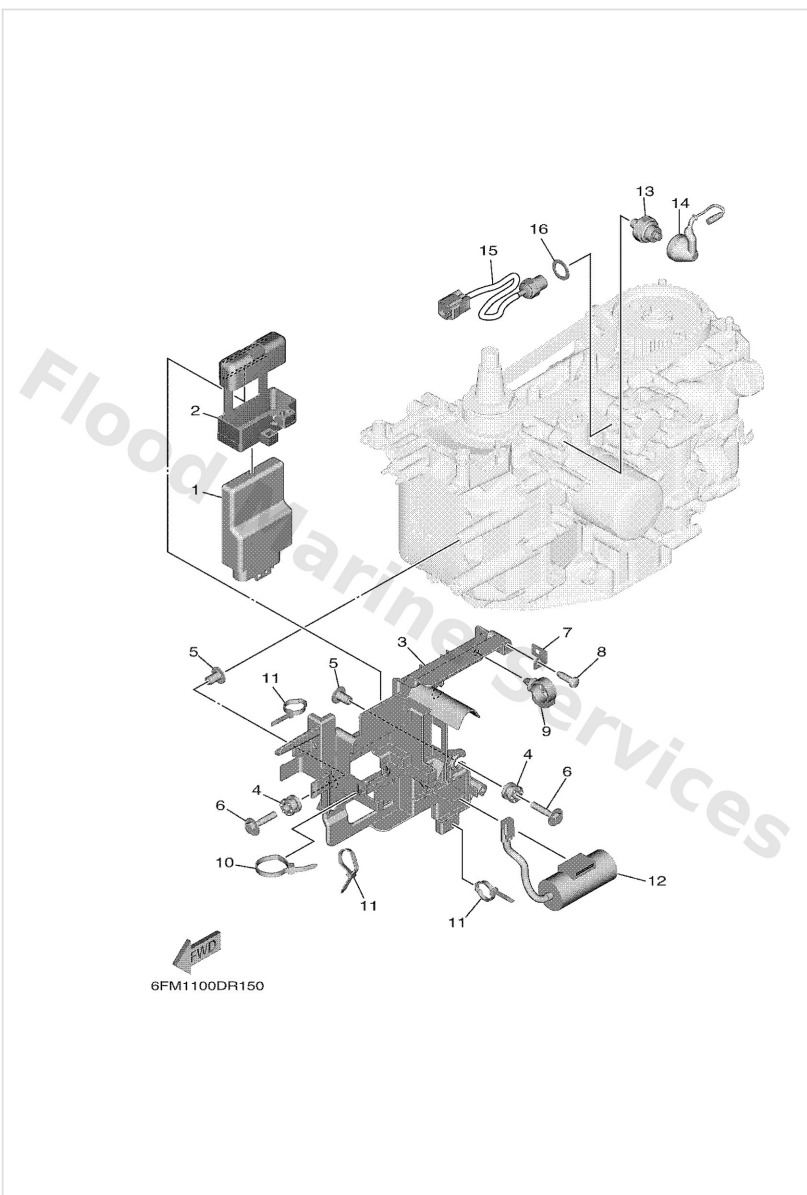
Electrical 1



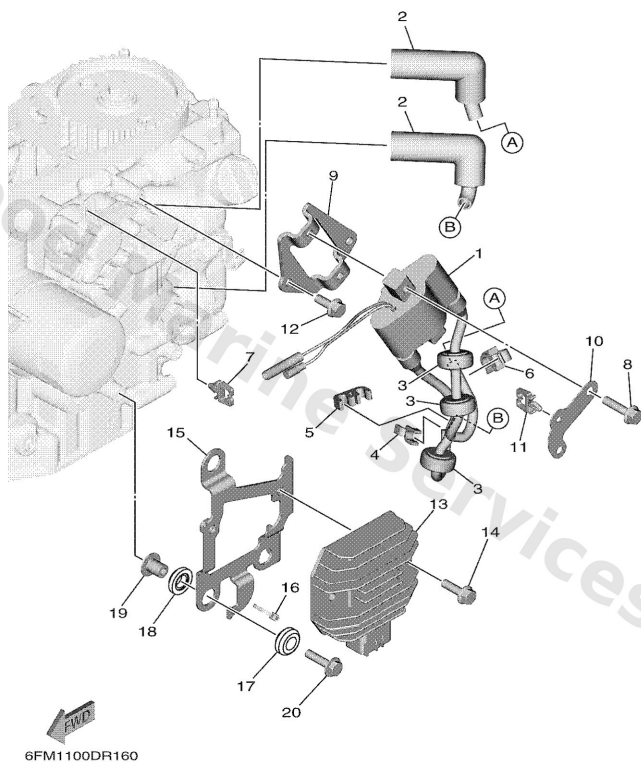
Ref	Part	
1	6FM8591A01 Engine control unit assembly	Buy now
2	6FM8554600 Band	Buy now
3	6FM8194800 Bracket	Buy now
4	64J8551600 Spacer	Buy now
5	69M4275801 Collar	Buy now
6	9011906M56 Bolt, with washer	Buy now
7	68V8554801 Holder	Buy now
8	9778060620 Screw, tapping(6k8)	Buy now
9	9046420181 Clamp(4ap)	Buy now
10	9046513M18 Clamp	Buy now
11	9046513M11 Clamp (6e5)	Buy now
12	6FM8196500 Condenser, smoothing	Buy now
13	64J8250400 Oil pressure switch assembly	Buy now
14	68V8131500 Lead wire assembly	Buy now
15	6CJ8579000 Thermosensor assembly	Buy now

Electrical 1

Ref	Part	
16	9043014115 Gasket (663)	Buy now

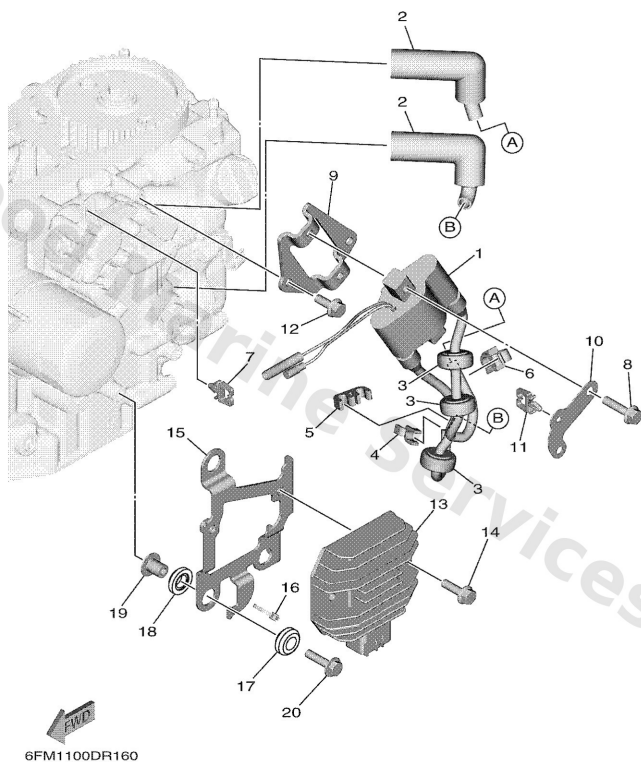


Electrical 2



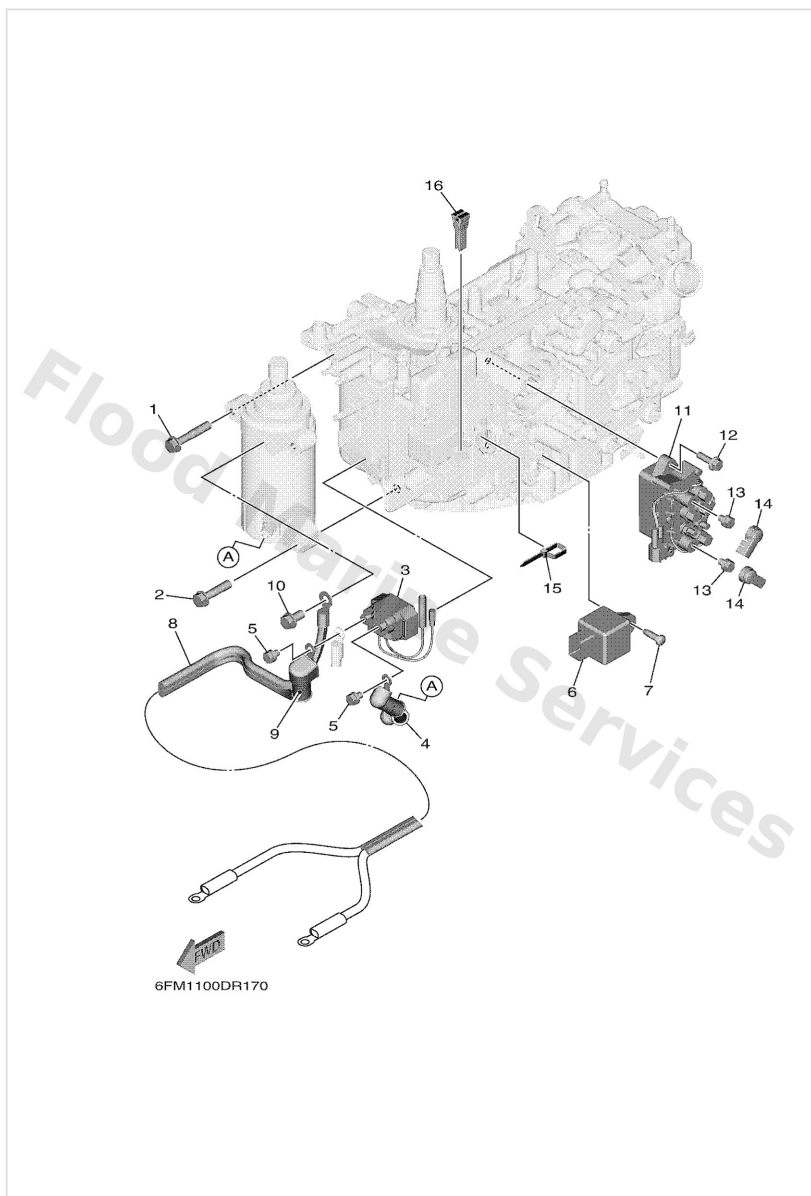
Ref	Part	
1	6F58557013 Ignition coil assembly	Buy now
2	6AH8237000 Plug cap assembly	Buy now
3	9048025003 Grommet	Buy now
4	9046407M41 Clamp(62y)	Buy now
5	67F8236100 Clamp, cord	Buy now
6	9046409018 Clamp	Buy now
7	9046411121 Clamp(4gy)	Buy now
8	9589506020 Bolt, flange(jk3)	Buy now
9	6FM8231600 Bracket, ignition coil	Buy now
10	6FM8153900 Plate, coil	Buy now
12	9589506016 Bolt, flange deep recess	Buy now
13	6FM8196000 Rectifier & regulator assembly	Buy now
13	6FM8196010 Rectifier & regulator assembly	Buy now
15	6FM8711E00 Stay, rectifier	Buy now
16	9046511M10 Clamp	Buy now

Electrical 2



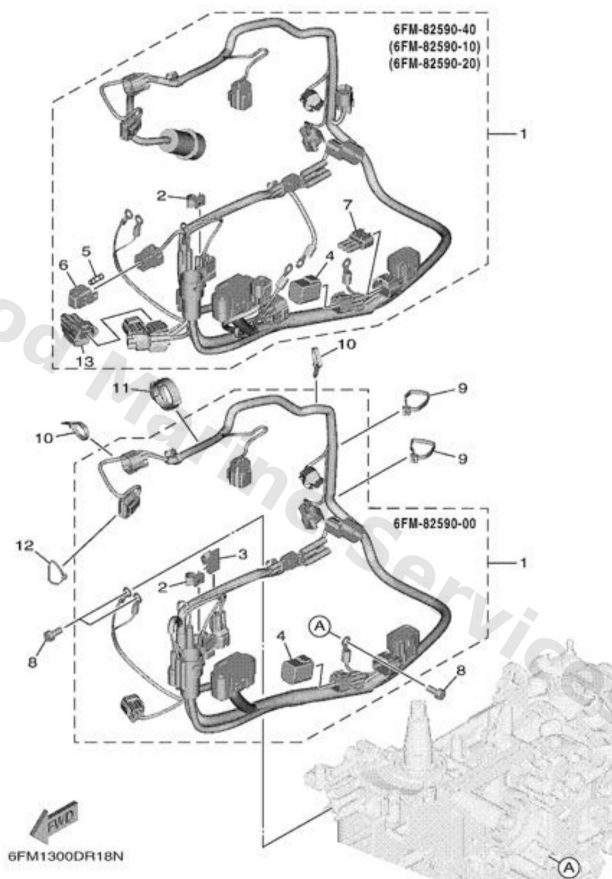
Ref	Part	
17	6FM8253500 Grommet	Buy now
18	6FM8254500 Grommet	Buy now
19	9038706289 Collar	Buy now
20	9011906M88 Bolt, with washer	Buy now

Electrical 3



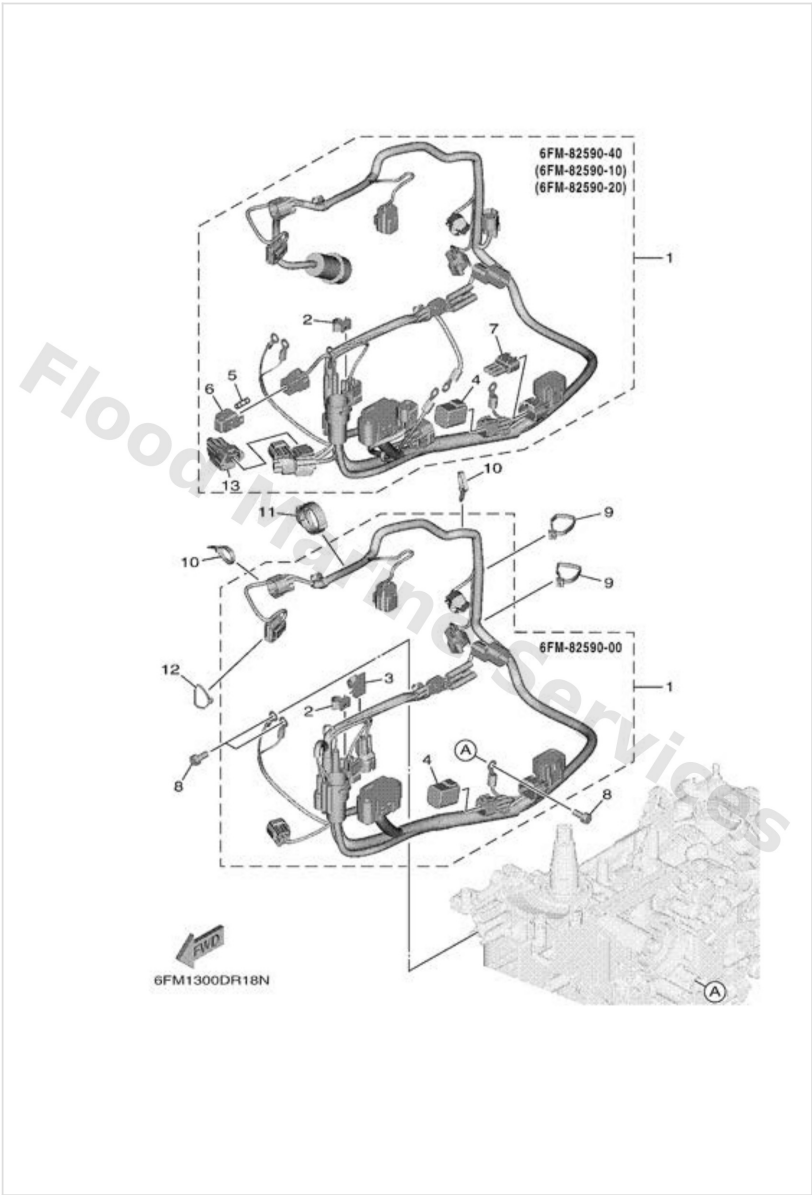
Ref	Part	
1	9751308545 Bolt, with washer	Buy now
2	9751308535 Bolt, with washer	Buy now
3	6FM8194000 Starter relay assembly	Buy now
4	6AH8211700 Wire, lead	Buy now
5	9759506610 Bolt, hexagon w/w deep recess	Buy now
6	68V8195000 Relay assembly	Buy now
7	9778060620 Screw, tapping(6k8)	Buy now
8	6FM8210500 Battery cable (l: 2.0m)	Buy now
9	6P28211900 Cover, lead wire	Buy now
10	9759508516 Bolt, hexagon w/w deep recess	Buy now
11	63P8195000 Relay assembly	Buy now
12	9589506020 Bolt, flange(jk3)	Buy now
14	6P28183X00 Cap, terminal	Buy now
15	9046513M11 Clamp (6e5)	Buy now
16	67F2812A00 Puller, fuse	Buy now

Electrical 4



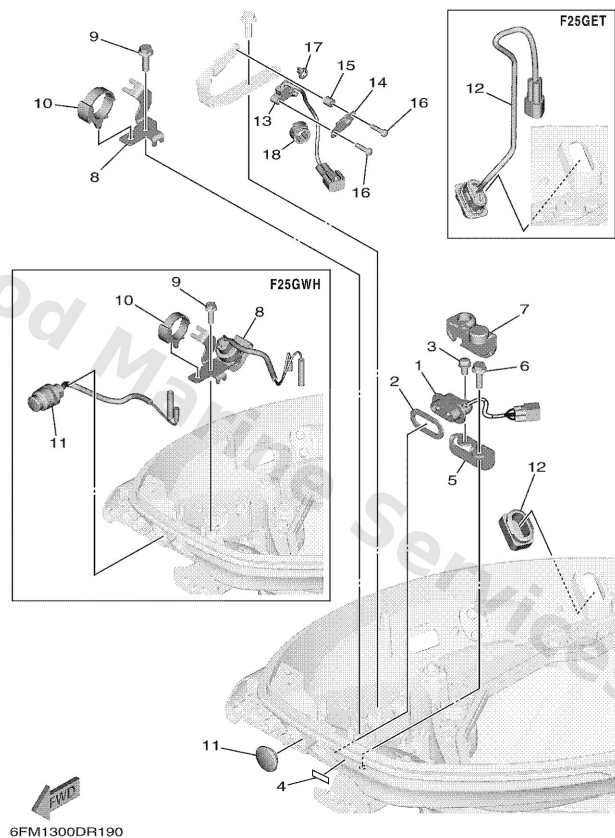
Ref	Part	
1	6FM8259000 Wire harness assembly	Buy now
1	6FM8259010 Wire harness assembly	Buy now
1	6FM8259020 Wire harness assembly	Buy now
1	6FM8259040 Wire harness assembly	Buy now
2	9046409M47 Clamp(65j)	Buy now
3	9046412002 Clamp	Buy now
4	6Y88258211 White cap 1 (4pin)	Buy now
5	67F8215100 Fuse	Buy now
6	67F8215B10 Cap (yellow)	Buy now
7	6FM8258200 Cap 1 (3p)	Buy now
8	9759506516 Bolt, with washer(6r6)	Buy now
9	9046511M52 Clamp(6e7)	Buy now
10	9046513M11 Clamp (6e5)	Buy now
11	9046428003 Clamp	Buy now
12	9046511M59 Clamp(63m)	Buy now

Electrical 4



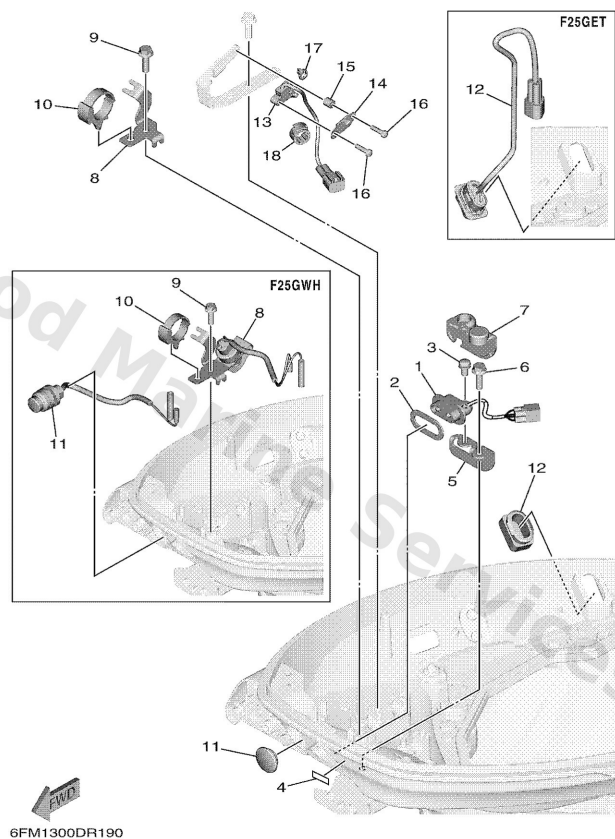
Ref	Part	
13	6FM8198000 Diode assembly	Buy now

Electrical 5



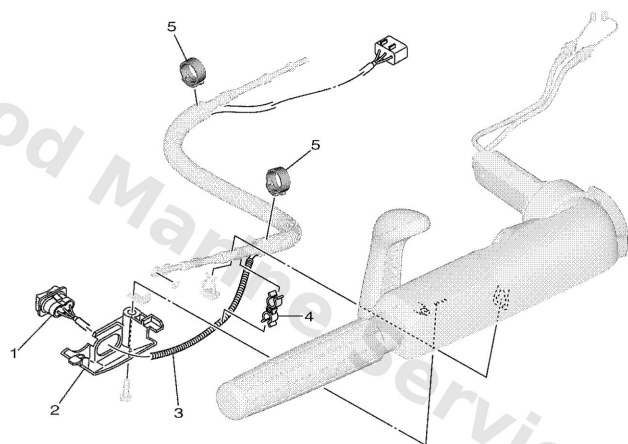
Ref	Part	
1	62Y8430100 Pilot light assembly 1	Buy now
2	6FM8358900 Gasket	Buy now
3	9798506212 Screw, with washer(6h3)	Buy now
4	67C8541500 Mark, signal lamp	Buy now
5	6FM8238800 Plate	Buy now
6	9010906M86 Bolt	Buy now
7	6FM8235500 Grommet	Buy now
8	6FM1577400 Stay 4	Buy now
8	6FM8254000 Neutral switch assembly	Buy now
10	9046412183 Clamp(jn2)	Buy now
11	65W8187000 Starting switch assembly	Buy now
11	6G14272500 Grommet	Buy now
12	6FM4272300 Cover, bottom	Buy now
12	6FM8256301 Trim & tilt switch assembly	Buy now
13	60V8259F00 Switch assembly	Buy now

Electrical 5



Ref	Part	
14	6FM8258800 Plate	Buy now
15	9038704001 Collar	Buy now
16	9798504116 Screw, with washer(61b)	Buy now
17	9046511M10 Clamp	Buy now
18	9046413227 Clamp	Buy now

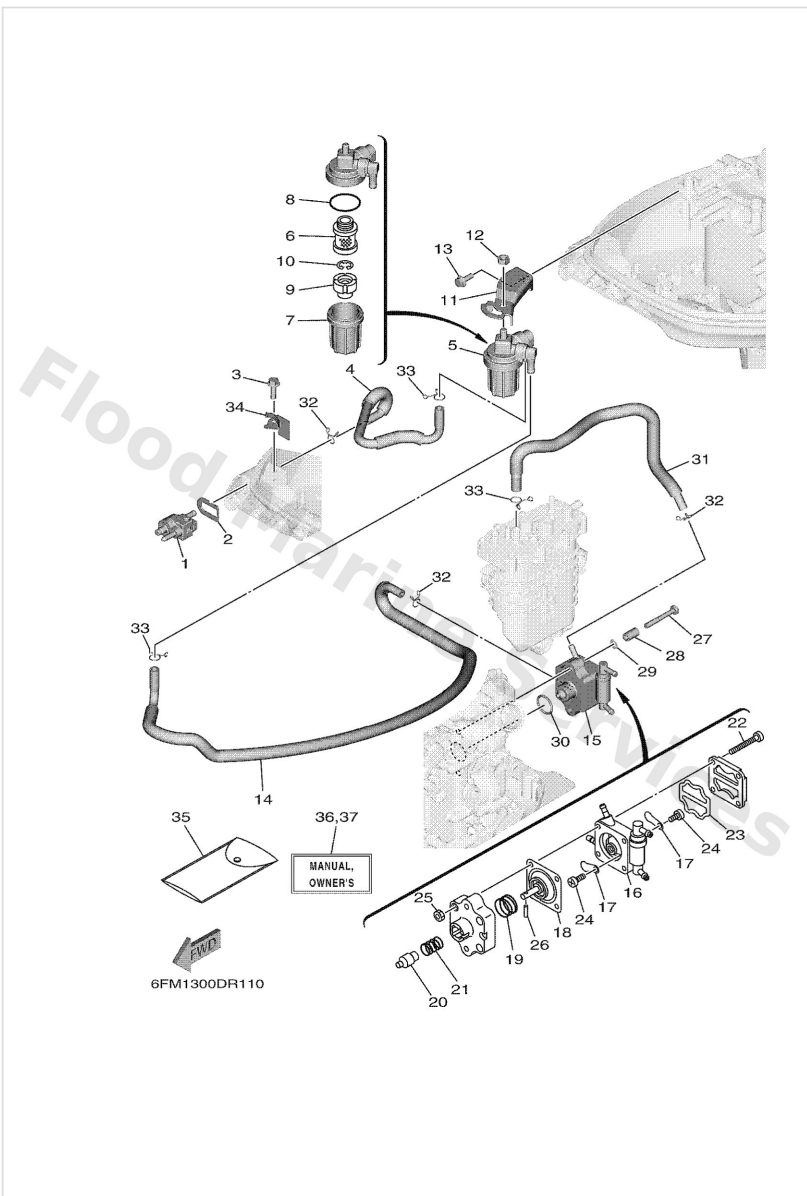
Electrical 6



6FM1100DR200

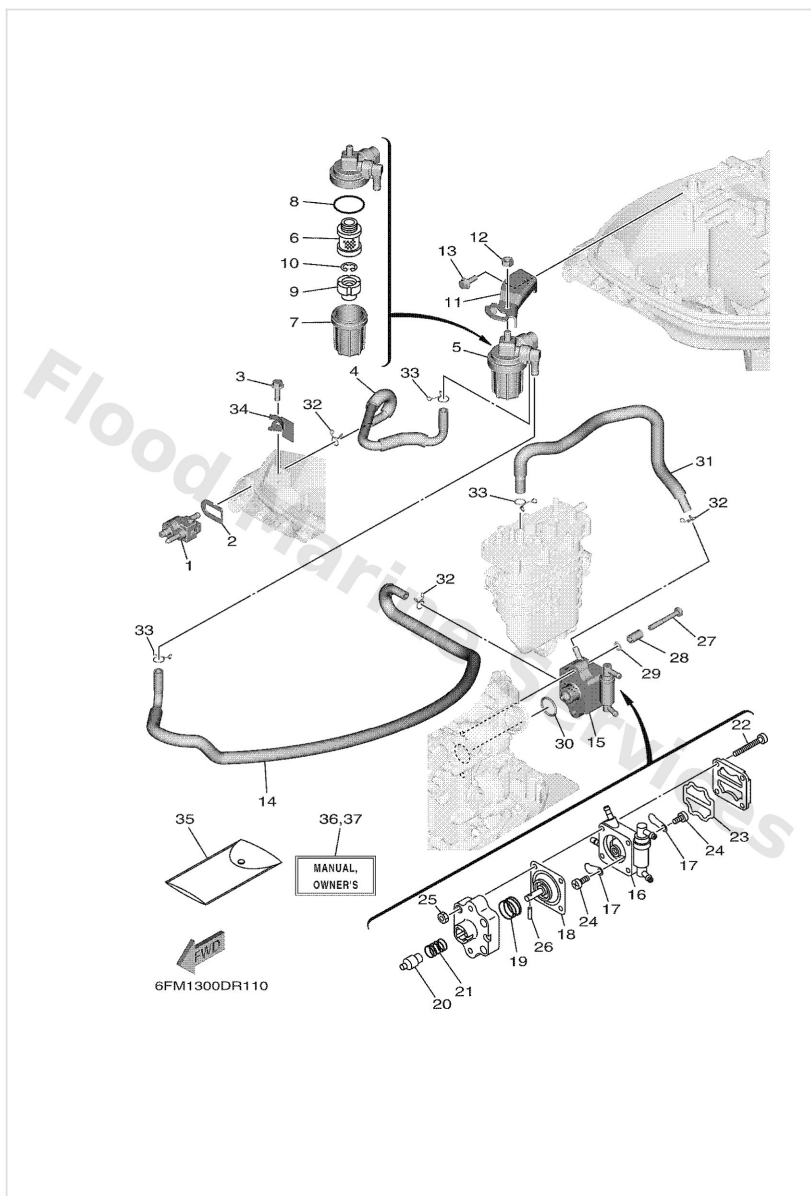
Ref	Part	
1	6FM8186001 Switch assembly	Buy now
2	6FM4217600 Stay 2	Buy now
3	9044610M82 Hose	Buy now
4	9046410M59 Clamp	Buy now
5	9046416001 Clamp	Buy now

Fuel 1



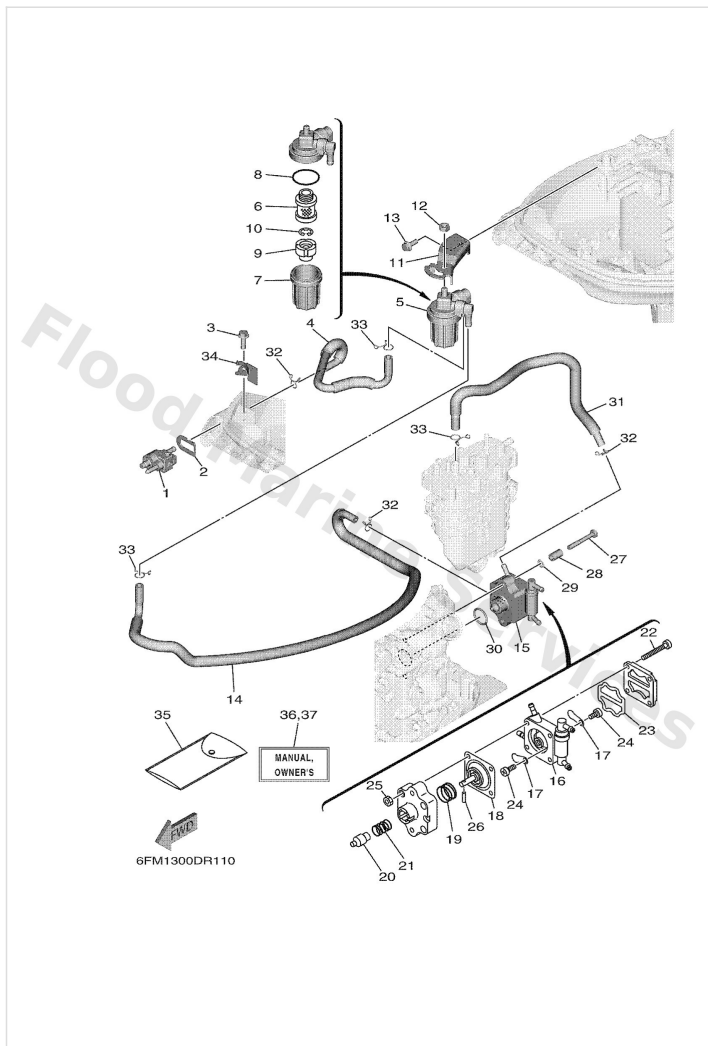
Ref	Part	
1	6G12430410 Fuel pipe joint comp. 1	Buy now
2	61N2432900 Seal	Buy now
3	9589506020 Bolt, flange(jk3)	Buy now
4	6FM2431110 Pipe, fuel 1	Buy now
5	6FM2456000 Filter assembly	Buy now
6	6D82456300 Element, filter (with tag)	Buy now
7	6FM2452100 Cup, filter	Buy now
8	6D82456400 Gasket	Buy now
9	6D82446900 Float, water level	Buy now
10	6D82451900 Clip	Buy now
11	6FM2456600 Bracket, filter	Buy now
12	9538008600 Nut (661)	Buy now
13	9587506016 Bolt, flange deep recess	Buy now
14	6FM2431210 Pipe 2	Buy now
15	6AH2441070 Fuel pump assembly	Buy now

Fuel 1



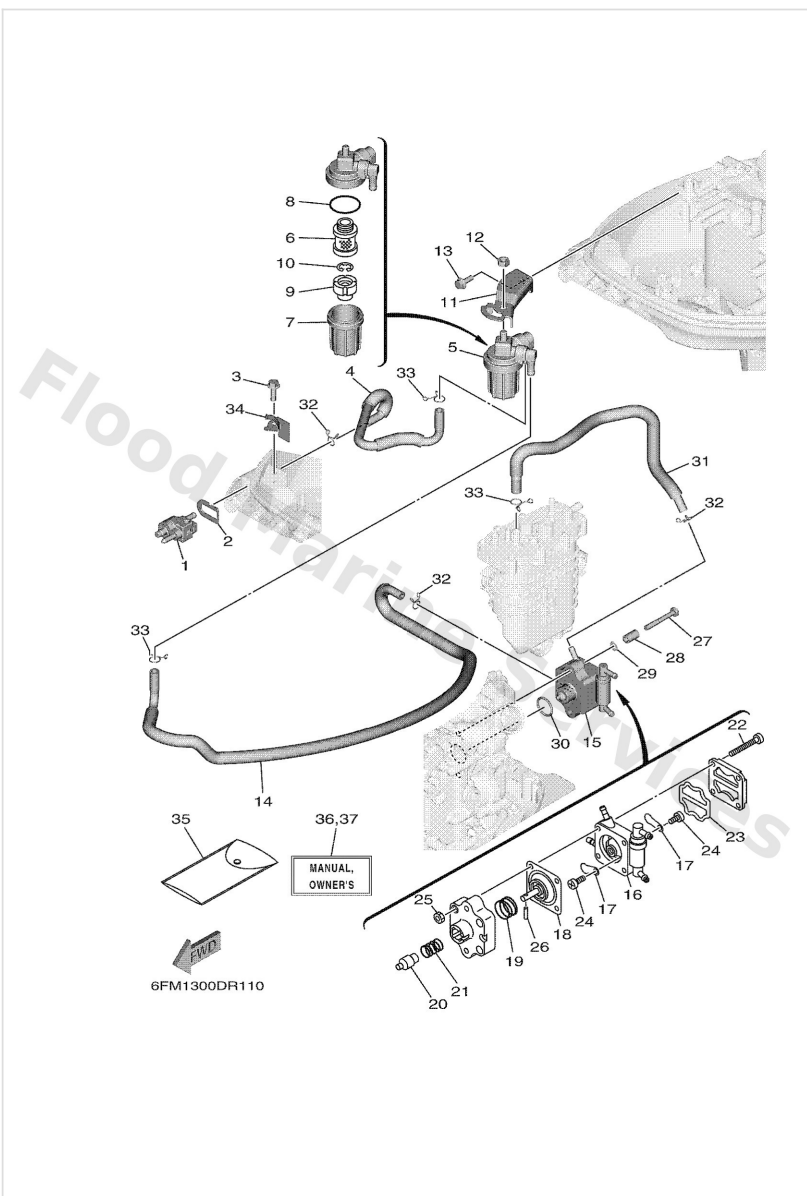
Ref	Part	
16	6AH2441370 Body 2	Buy now
17	6A02442101 Valve, check	Buy now
18	66M2441111 Diaphragm	Buy now
19	66M2442300 Spring, diaphragm	Buy now
20	66M1313110 Plunger	Buy now
21	66M2445400 Spring	Buy now
22	66M2444400 Screw	Buy now
23	66M2447101 Diaphragm	Buy now
24	6E71432500 Screw, pan head	Buy now
25	9538004600 Nut,hex	Buy now
26	66M2437400 Pin	Buy now
27	9010106032 Bolt	Buy now
28	9038706320 Collar	Buy now
29	9020106016 Washer, plate	Buy now
30	9321020M65 O-ring	Buy now

Fuel 1



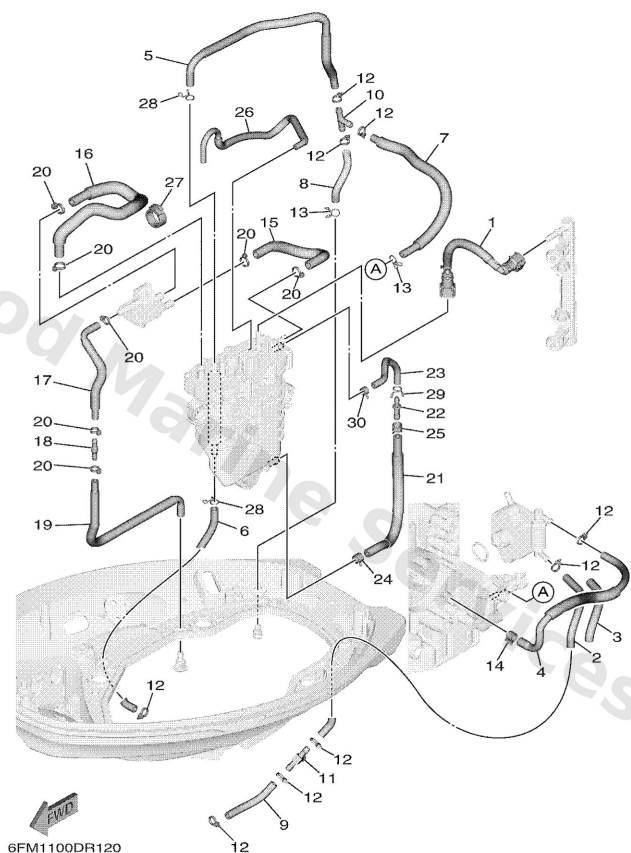
Ref	Part	
31	6FM2431310 Pipe 3	Buy now
32	9046709M17 Clip(6k8)	Buy now
33	9046710M04 Clip, pipe 1 (6e9)	Buy now
34	6FM2439600 Plate	Buy now
35	62Y2810000 Tool kit AP	Buy now
36	6FM2819972D0 Manual,owner's UR (NL)	Buy now
36	6FM2819972E0 Manual,owner's UR (E)	Buy now
36	6FM2819972F0 Manual,owner's UR (F)	Buy now
36	6FM2819972G0 Manual,owner's UR (D)	Buy now
36	6FM2819972H0 Manual,owner's UR (I)	Buy now
36	6FM2819972S0 Manual,owner's UR (ES)	Buy now
37	6FM2819982K0 Manual,owner's UR (DK)	Buy now
37	6FM2819982L0 Manual,owner's UR (SF)	Buy now
37	6FM2819982M0 Manual,owner's UR (S)	Buy now
37	6FM2819982N0 Manual,owner's UR (N)	Buy now

Fuel 1



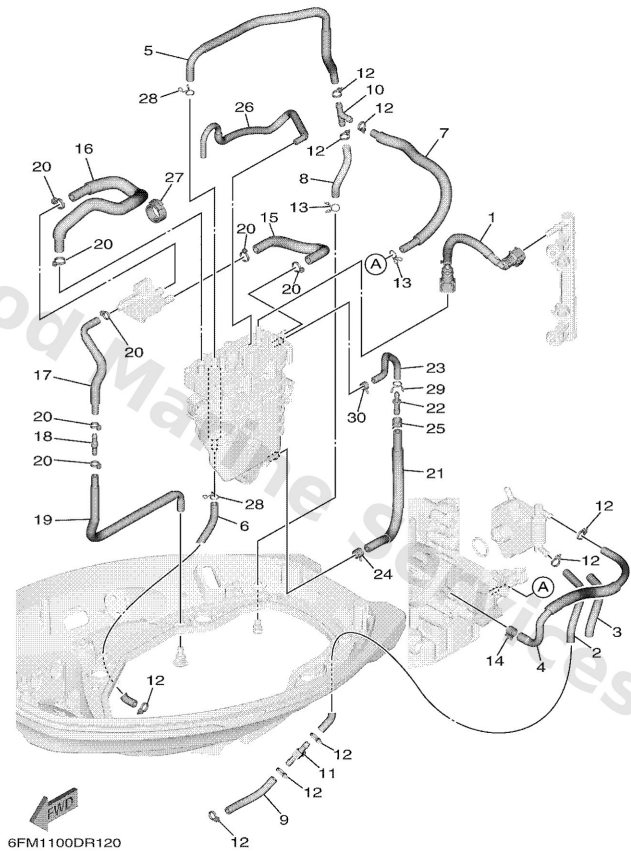
Ref	Part	
37	6FM2819982P0 Manual,owner's UR (P)	Buy now
37	6FM2819982R0 Manual,owner's UR (GR)	Buy now

Fuel 2



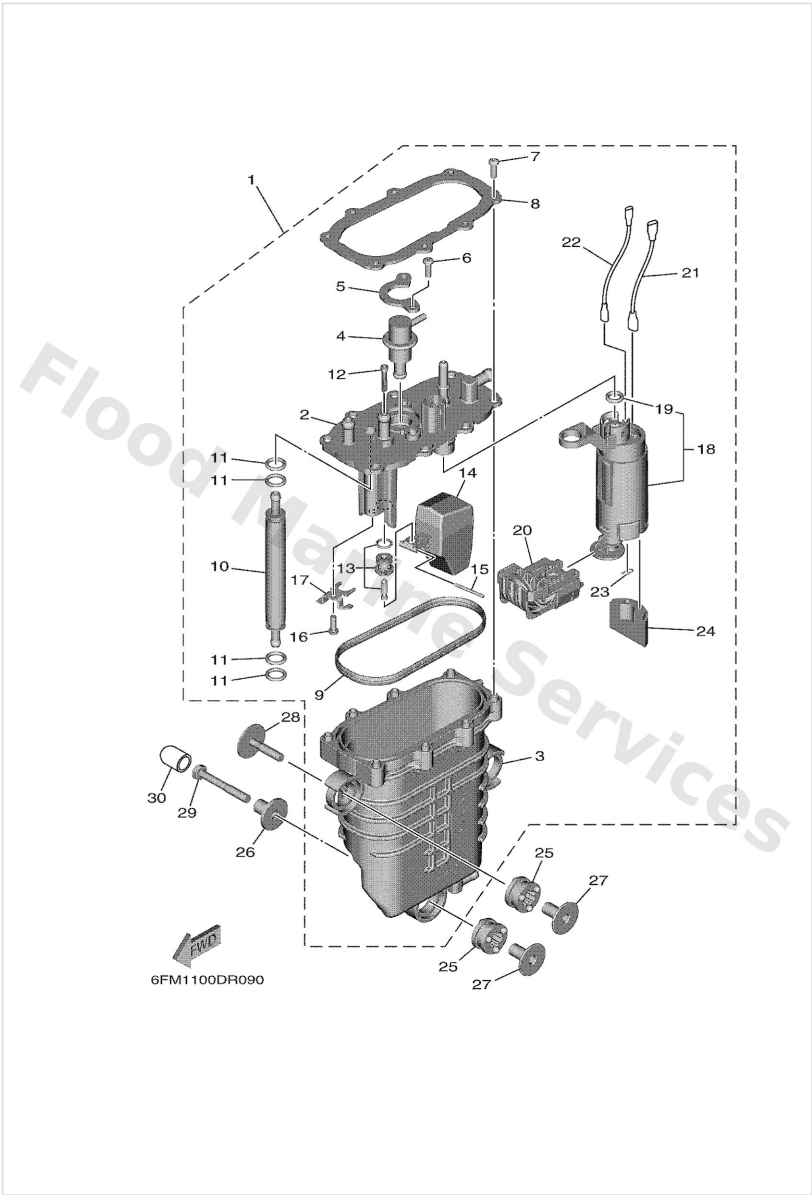
Ref	Part	
1	6FM2431000 Fuel pipe assembly	Buy now
2	9044509091 Hose (l135)	Buy now
3	6FM1249800 Protector	Buy now
4	6FM1248200 Pipe 2	Buy now
5	6FM1248300 Pipe 3	Buy now
6	6FM1248400 Pipe 4	Buy now
7	6FM1248500 Pipe 5	Buy now
8	9044509063 Hose (l1500)	Buy now
9	9044509012 Hose (l1500)	Buy now
10	6882437800 Pipe, joint	Buy now
11	6C52437800 Pipe, joint 4	Buy now
12	9046511M10 Clamp	Buy now
13	9046708M10 Clip, pipe 6162435600	Buy now
14	90467110A1 Clip	Buy now
15	6FM1475A00 Pipe 1	Buy now

Fuel 2



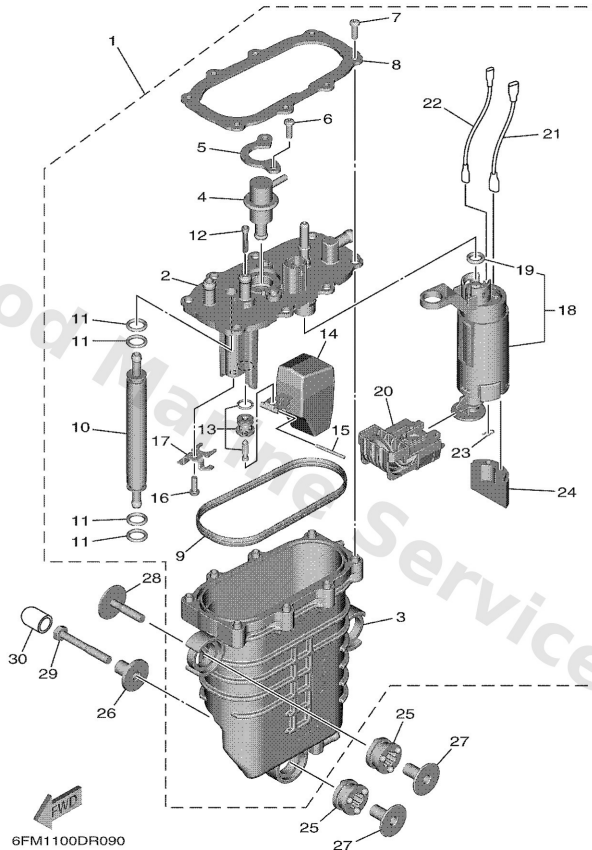
Ref	Part	
16	6FM1475E01 Pipe 2	Buy now
17	6FM1475F00 Pipe 3	Buy now
18	6E52174400 Breezer	Buy now
19	6FM1475G00 Pipe 4	Buy now
21	6FM1243K00 Pipe, drain	Buy now
22	6FM1419100 Plug, drain	Buy now
23	6FM1443G00 Pipe, drain 2	Buy now
25	90467090A4 Clip	Buy now
26	6FM1354200 Hose, vacuum sensing 1	Buy now
27	9046416001 Clamp	Buy now
30	9046708092 Clip(41w)	Buy now

Fuel Injection Pump



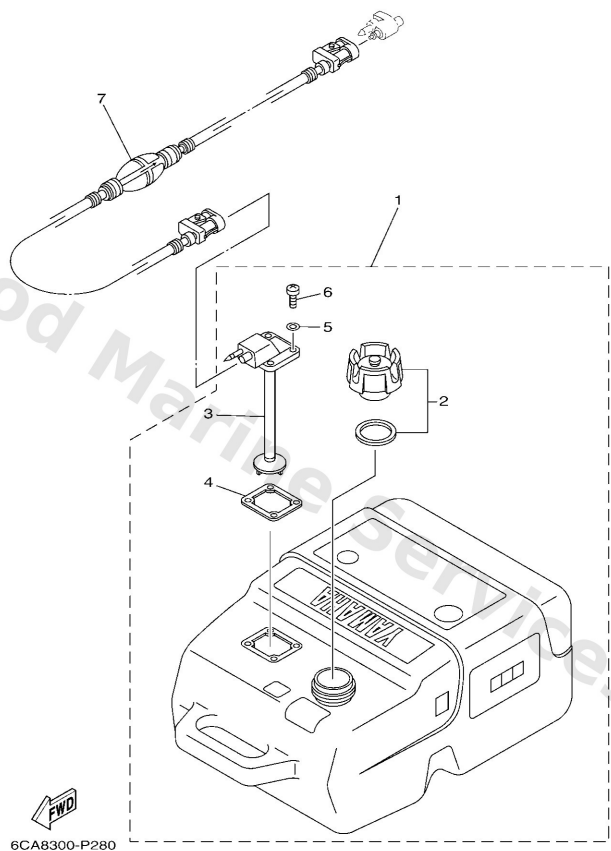
Ref	Part	
1	6FM1418000 Float chamber assembly 2	Buy now
2	6FM1418200 Cover, float chamber	Buy now
3	6FM1418100 Body, float chamber 1	Buy now
4	6FM1390600 Regulator, pressure	Buy now
5	6FM1414600 Plate	Buy now
6	6FM1456500 Screw	Buy now
7	6FM1456700 Screw	Buy now
8	6FM1424300 Plate	Buy now
9	6FM1498400 Gasket, float chamber	Buy now
10	6FM2184100 Cooler	Buy now
11	6FM1456200 O-ring	Buy now
12	6FM2425100 Strainer 1	Buy now
13	6FM1454600 Valve, needle	Buy now
14	68V1498500 Float	Buy now
15	6FM1438600 Pin, float	Buy now

Fuel Injection Pump



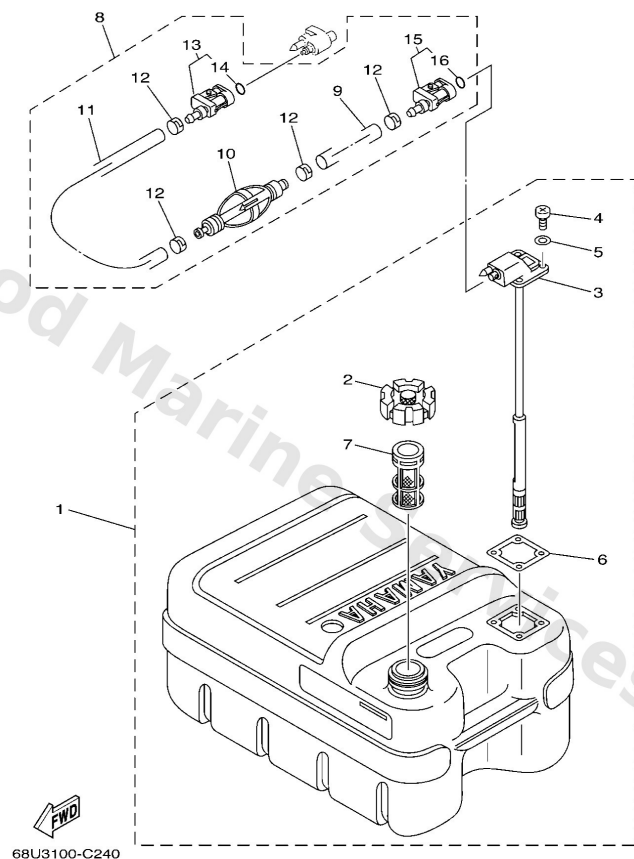
Ref	Part	
17	6FM1467400 Valve, plate	Buy now
18	6FM1391000 Fuel pump assembly	Buy now
19	6FM1456100 O-ring	Buy now
20	6FM1391500 Filter	Buy now
21	6FM1469M00 Wire 1	Buy now
22	6FM1469N00 Wire 2	Buy now
23	6FM1413700 Clip	Buy now
24	6FM1378100 Damper, pump	Buy now
25	6FM1359300 Damper	Buy now
26	9038706M69 Collar (688)	Buy now
27	9038706176 Collar	Buy now
28	9011906M61 Bolt, with washer	Buy now
29	9010106032 Bolt	Buy now
30	67F1344800 Cap	Buy now

Fuel Tank 1



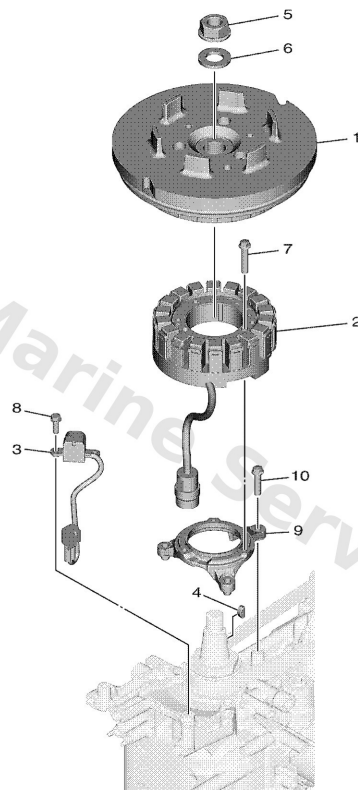
Ref	Part	
1	6YK2420104 Fuel tank comp. AP EXCEPT FOR RUS	Buy now
2	6YK2461002 Cap assembly	Buy now
3	6YK2426010 Fuel meter assembly	Buy now
4	6YL2426801 Gasket, fuel meter	Buy now
5	6YL2432900 Seal	Buy now
6	9015705M16 Screw, pan head	Buy now
7	6YL2430654 Fuel pipe comp. 1 AP EXCEPT FOR RUS	Buy now

Fuel Tank 2



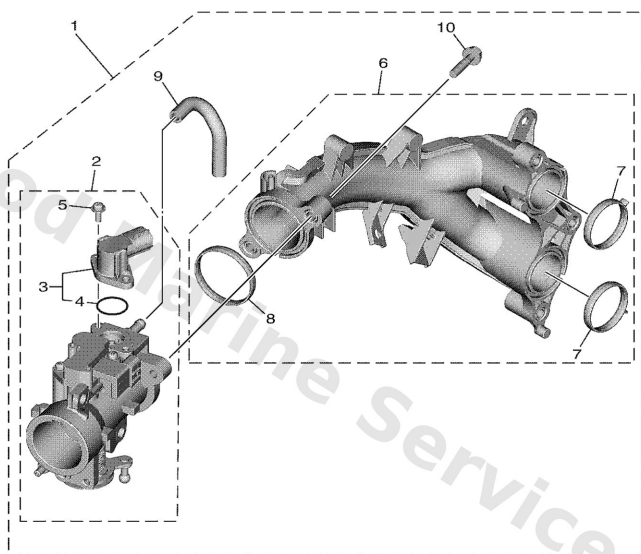
Ref	Part	
1	6YJ2420120 Fuel tank comp. AP FOR RUS	Buy now
2	6YJ2461001 Cap assembly	Buy now
3	6YJ2426010 Fuel meter assembly	Buy now
4	9015705M19 Screw, pan head	Buy now
5	6Y12432900 Seal	Buy now
6	6Y12426800 Gasket, fuel meter	Buy now
7	6YJ2416700 Strainer	Buy now
8	61J2430604 Fuel pipe comp. 1 AP FOR RUS	Buy now
9	9044511M06 Hose (I3000)	Buy now
10	61J2436000 Primer pump assembly	Buy now
11	9044511M05 Hose (I1000)	Buy now
12	6502435151 Band 1	Buy now
13	6G12430505 Fuel pipe joint comp. 2	Buy now
14	9321008287 O-ring (655)	Buy now
15	6Y12430506 Fuel pipe joint comp. 2	Buy now

Generator



Ref	Part	
1	6FM8145000 Rotor assembly	Buy now
1	6FM8145010 Rotor assembly	Buy now
2	6FM8141000 Stator assembly	Buy now
3	6CB8558000 Coil, pulser	Buy now
4	9028005013 Key, woodruff	Buy now
5	9017916M05 Nut (689)	Buy now
6	9020116M44 Washer (689)	Buy now
7	9502306030 Bolt, flange(4as)	Buy now
8	9759505516 Bolt, with washer	Buy now
9	6FM8556100 Base, magneto	Buy now
10	9502306025 Bolt, flange(4kg)	Buy now

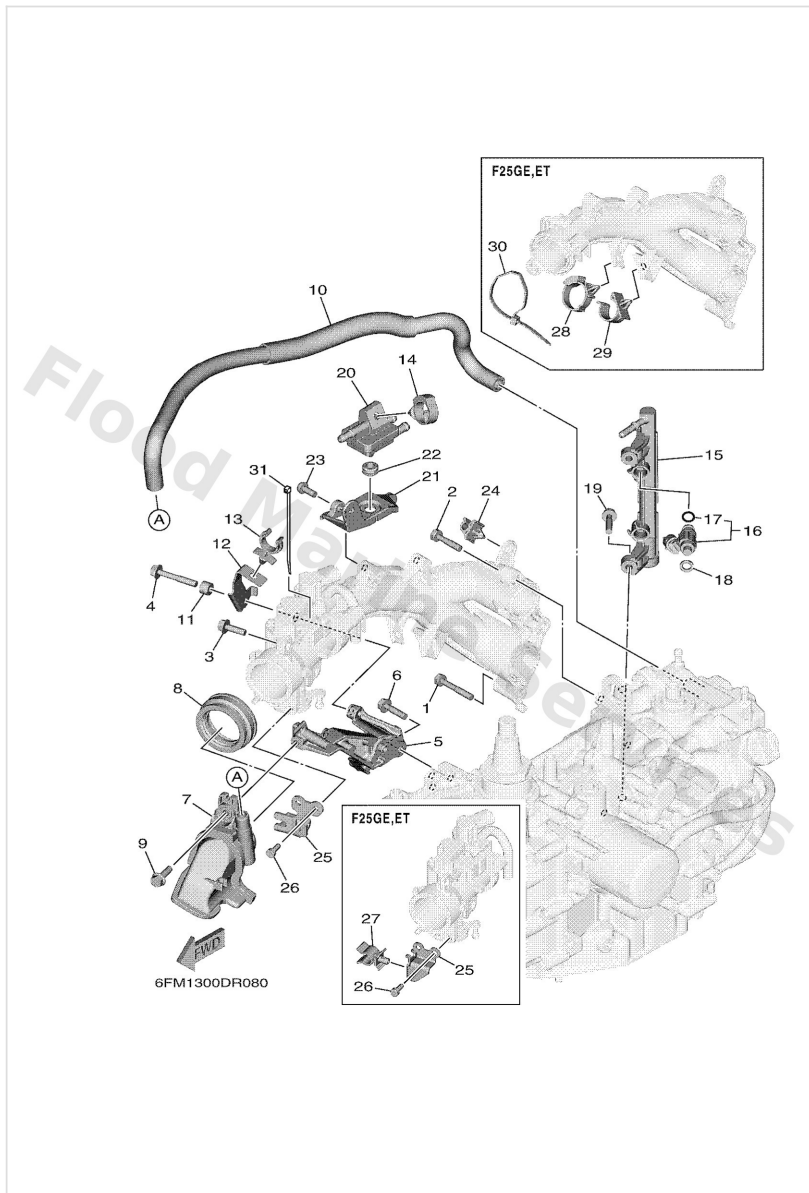
Intake 1




 6FM1100DR070

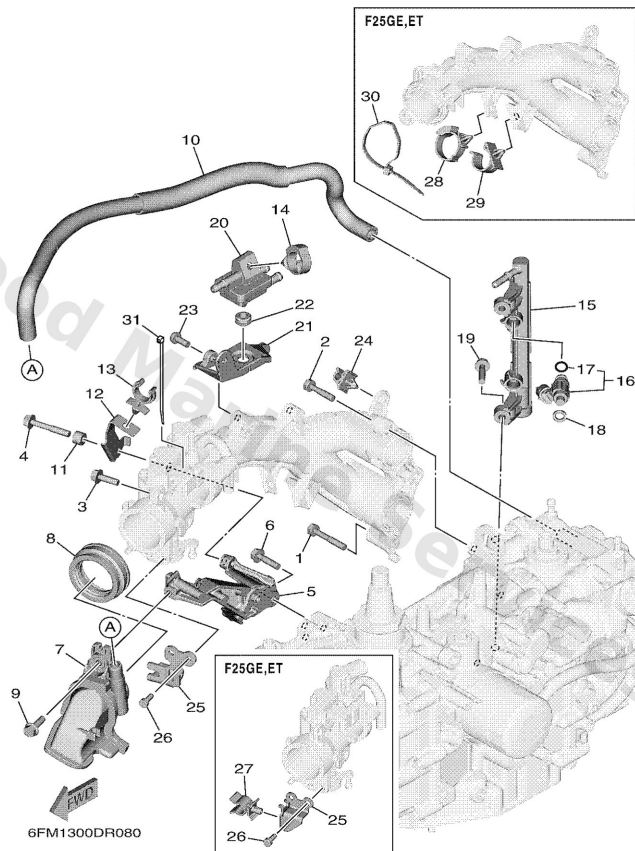
Ref	Part	
1	6FM1420000 Intake assembly	Buy now
2	6FM1375000 Throttle body assembly	Buy now
3	6FM1410H00 Solenoid valve	Buy now
4	1ST1416A00 O-ring	Buy now
5	68V1421600 Screw	Buy now
6	6FM1364100 Manifold, intake 1	Buy now
7	6FM1364500 Gasket, manifold 1	Buy now
8	6FM1364600 Gasket, manifold 2	Buy now
9	6FM1354300 Hose, air	Buy now
10	6P21444600 Bolt	Buy now

Intake 2



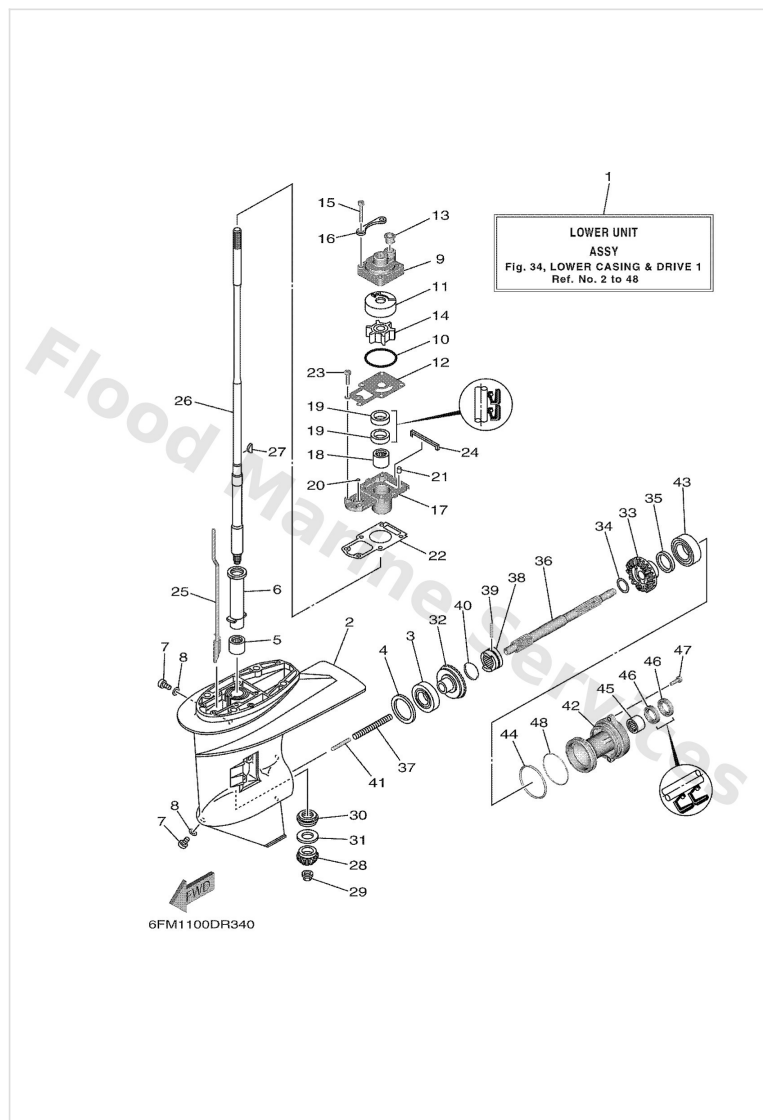
Ref	Part	
1	9011906MA6 Bolt, with washer	Buy now
2	9011906MA4 Bolt, with washer	Buy now
3	9589506020 Bolt, flange(jk3)	Buy now
4	9589506040 Bolt, flange	Buy now
5	6FM1315200 Stay 2	Buy now
6	9589506025 Bolt, flange deep recess	Buy now
7	6FM1444000 Silencer assembly, intake	Buy now
8	6FM1441J00 Pipe, silencer	Buy now
10	6FM1537300 Pipe, breather	Buy now
11	9038706318 Collar	Buy now
12	6FM1378200 Stay	Buy now
13	9046416240 Clamp	Buy now
14	9046420181 Clamp(4ap)	Buy now
15	6FM1316100 Pipe, delivery 1	Buy now
16	6FM1376100 Injector	Buy now

Intake 2



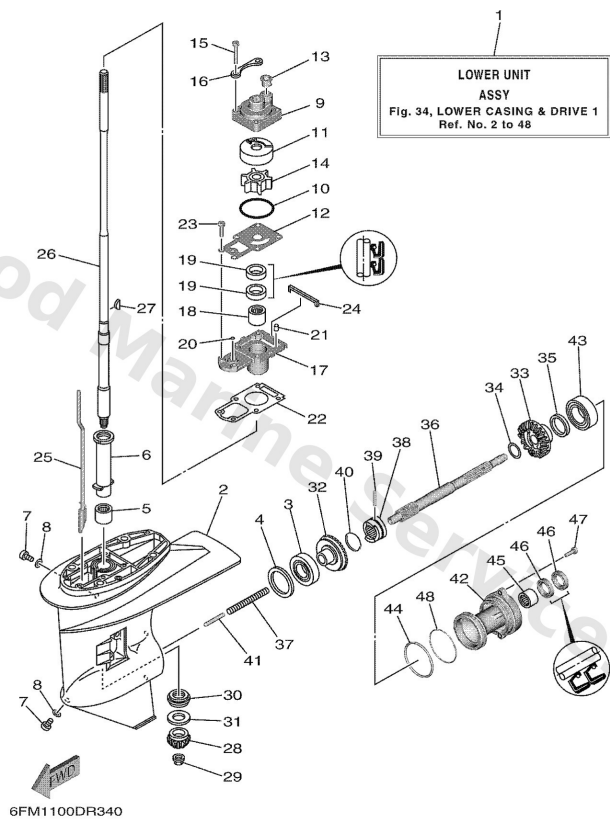
Ref	Part	
17	68V1416A00 O-ring	Buy now
18	6FM1376600 Rubber, injector	Buy now
20	6FM2417F00 Separator	Buy now
21	6FM2419F00 Bracket, canistor	Buy now
22	9048013M24 Grommet (6e9)	Buy now
23	9798006216 Screw, with washer(6h2)	Buy now
24	9046407259 Clamp	Buy now
25	6FM1449700 Stay, throttle wire	Buy now
25	6FM8238900 Plate 2	Buy now
26	9138005012 Bolt,socket	Buy now
27	9046412015 Clamp	Buy now
28	9046412183 Clamp(jn2)	Buy now
29	9046420006 Clamp	Buy now
30	9046515011 Clamp	Buy now
31	9046511M59 Clamp(63m)	Buy now

Lower Casing & Drive 1



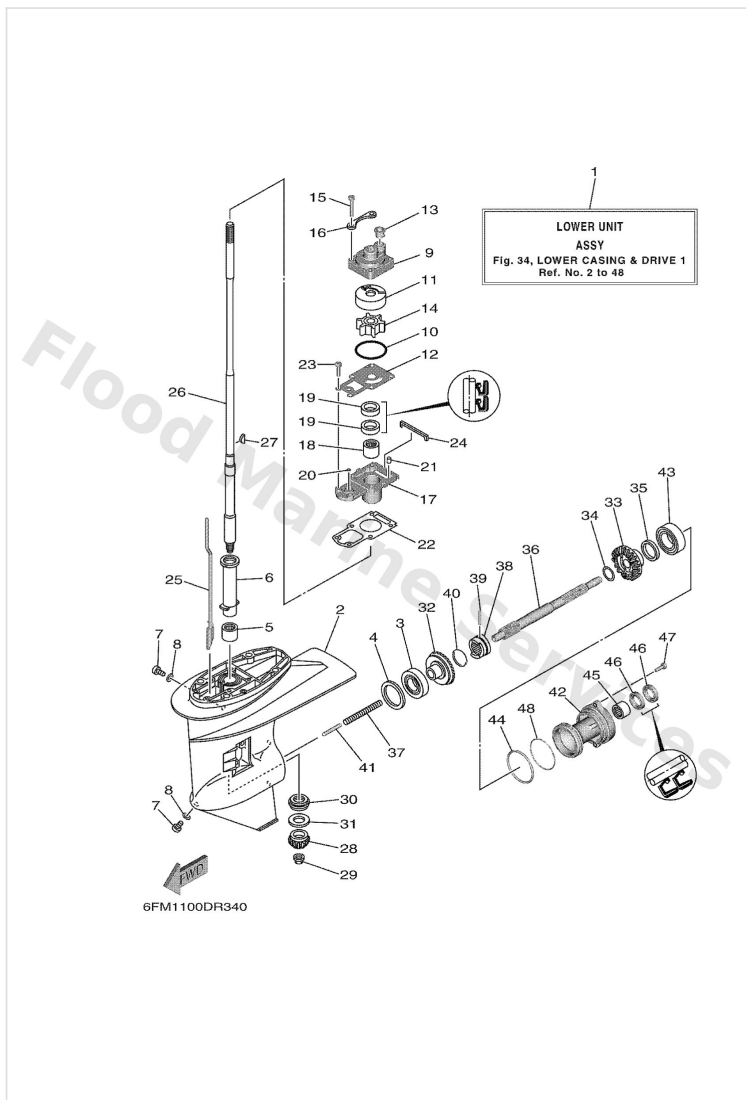
Ref	Part	
1	6FM45300008D Lower unit assembly S(16.7")	Buy now
1	6FM45300108D Lower unit assembly L(21.7")	Buy now
2	6L245311028D Casing, lower	Buy now
3	9333200005 Brg,cyl-cal roller 0.19g nt	Buy now
4	6L24556700 Shim (t:1.0mm) UR	Buy now
4	6L24556710 Shim (t:1.1mm) UR	Buy now
4	6L24556720 Shim (t:1.2mm) UR	Buy now
4	6L24556730 Shim (t:1.3mm) UR	Buy now
4	6L24556740 Shim (t:1.4mm) UR	Buy now
5	93315220V9 Bearing, cylindrical(6I2)	Buy now
6	6L24553600 Sleeve, drive shaft	Buy now
7	9034008002 Plug, straight screw	Buy now
8	9043008003 Gasket	Buy now
9	6L24431101 Housing, water pump	Buy now
10	9321045161 O-ring	Buy now

Lower Casing & Drive 1



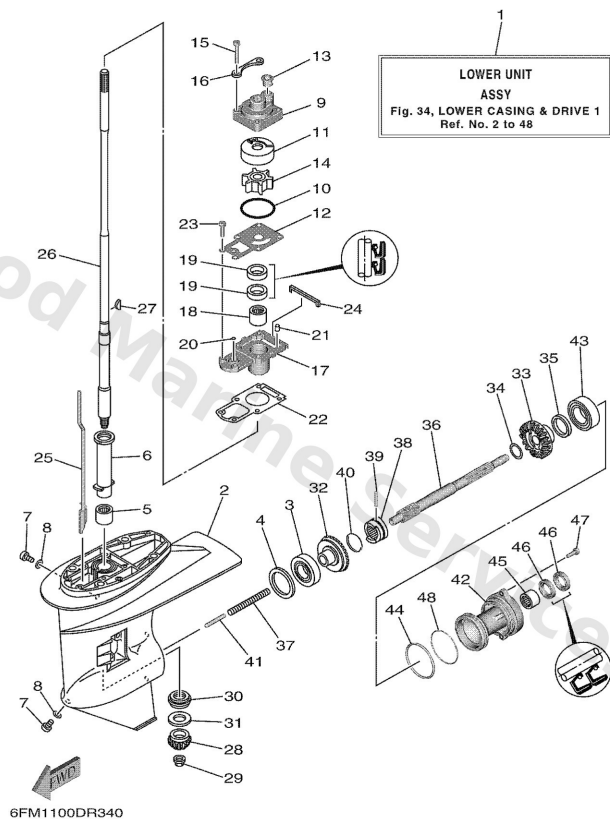
Ref	Part	
11	6L24432200 Insert, cartridge	Buy now
12	6FM4432301 Outer plate, cartridge	Buy now
13	6L24436710 Damper, water seal 3	Buy now
14	6L24435200 Impeller	Buy now
15	9759506540 Bolt, hexagon w/w deep recess	Buy now
16	6L24432800 Plate	Buy now
17	6FM4533100CA Housing, bearing	Buy now
18	9331522004 Brg,cyl-cal roller 21g nt	Buy now
19	9310120048 Oil seal (20x30x6-648)	Buy now
20	9321006ME6 O-ring	Buy now
21	9360412M07 Pin, dowel (688)	Buy now
22	6L245315A0 Packing,lower casing	Buy now
23	9708006020 Bolt(7u8)	Buy now
24	6L24537500 Damper, seal	Buy now
25	6FM4415000 Shift cam assembly S(16.7")	Buy now

Lower Casing & Drive 1



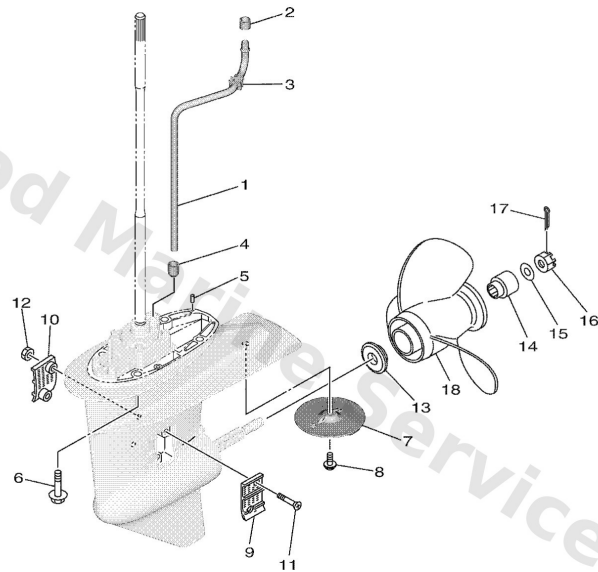
Ref	Part	
25	6FM4415010 Shift cam assembly L(21.7")	Buy now
26	6FM4551000 Drive shaft assembly S(16.7")	Buy now
26	6FM4551010 Drive shaft assembly L(21.7")	Buy now
27	9028003024 Key, woodruff(662)	Buy now
28	6L24555101 Pinion	Buy now
29	9017910M14 Nut(6j8)	Buy now
30	93341320U0 Bearing, thrust (6I2)	Buy now
31	6L24558700 Shim (t:1.5mm) UR	Buy now
31	6L24558710 Shim (t:1.6mm) UR	Buy now
32	6FM4556000 Gear	Buy now
33	6FM4557100 Gear	Buy now
34	9020120417 Washer, plate(663)	Buy now
35	6L24557700 Shim (t:1.0mm) UR	Buy now
35	6L24557710 Shim (t:1.1mm) UR	Buy now
35	6L24557720 Shim (t:1.2mm) UR	Buy now

Lower Casing & Drive 1



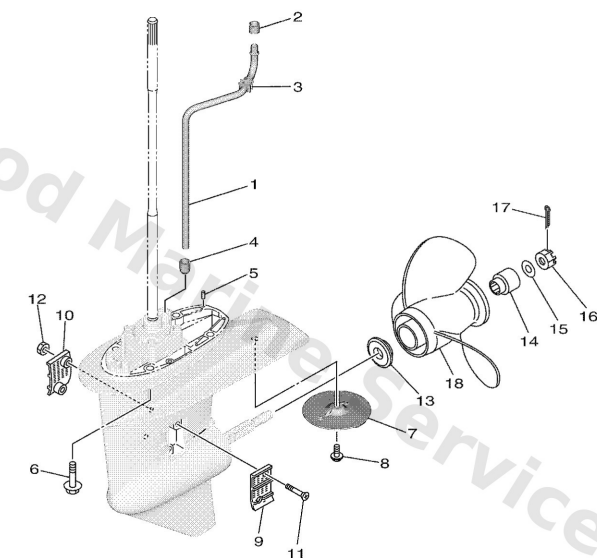
Ref	Part	
35	6L24557730 Shim (t:1.3mm) UR	Buy now
36	65W4561100 Shaft, propeller	Buy now
37	9050110065 Spring compression648456360000	Buy now
38	6FM4563100 Clutch, dog	Buy now
39	9025005010 Pin straight 648456320000	Buy now
40	6484563311 Ring, cross pin	Buy now
41	6484563500 Plunger,shift	Buy now
42	6L245361038D Cap, lower casing	Buy now
43	9330600612 Bearing(2hr)	Buy now
44	9321060MA3 O-ring(6j8)	Buy now
46	9310120M07 Oil seal	Buy now
47	9759506520 Bolt(7u8)	Buy now
48	9321060M99 O-ring(6t3)	Buy now

Lower Casing & Drive 2



Ref	Part	
1	6FM4436100 Tube, water 1 S(16.7")	Buy now
1	6FM4436110 Tube, water 1 L(21.7")	Buy now
2	6824436500 Damper, water seal 1	Buy now
3	6AH4436500 Damper, water seal 1	Buy now
4	6L24436800 Rubber, water seal 4	Buy now
5	9360412M07 Pin, dowel (688)	Buy now
6	9010510M12 Bolt (689)	Buy now
7	6644537101 Tab-trim	Buy now
8	9010508M02 Bolt hexagon	Buy now
9	6L24521400 Cover, water inlet	Buy now
10	6L24521500 Cover, water inlet	Buy now
11	9015105M05 Screw, countersunk	Buy now
12	9018505002 Nut nylon (sus)(ex4)	Buy now
13	6L24598701 Spacer	Buy now
14	6894599700 Spacer	Buy now

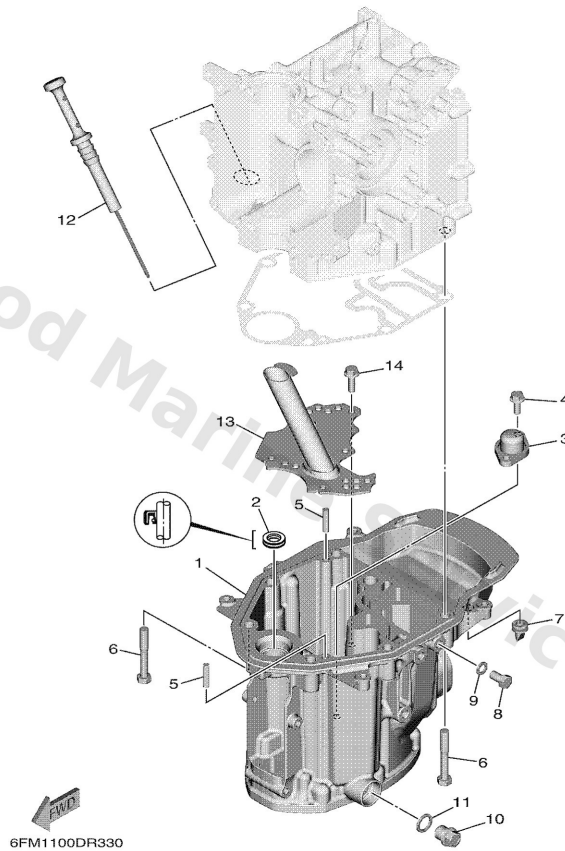
Lower Casing & Drive 2



6FM1100DR350

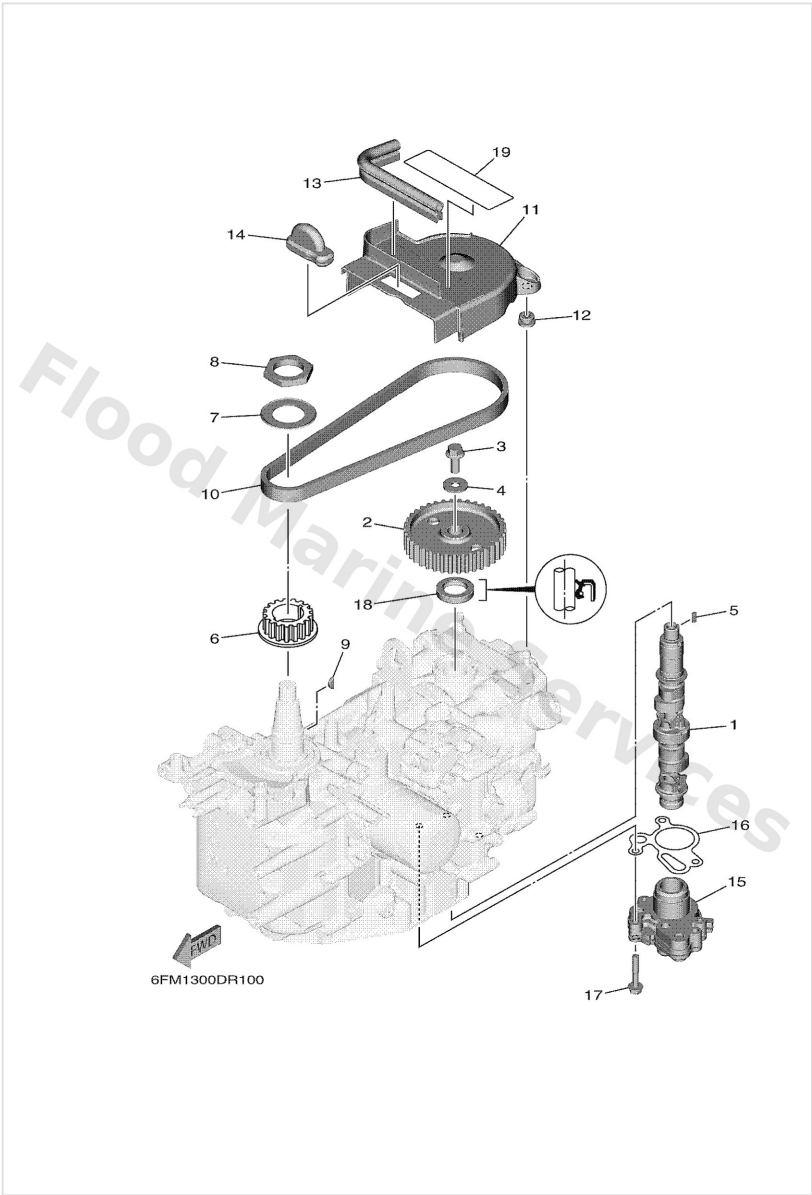
Ref	Part	
15	9299014200 Washer, plain	Buy now
16	9017114013 Nut(664)	Buy now
17	9149030022 Pin, cotter	Buy now
18	6644594101 Propeller (3x9-7/8"x9"-f) UR	Buy now
18	6644594301 Propeller (3x9-7/8 x8 -f) UR	Buy now
18	6644594500 Propeller (3x9-7/8 x10-1/2 -f) UR	Buy now
18	6644594701 Propeller (3x9-7/8 x11-1/4 -f) UR	Buy now
18	6644594902 Propeller (3x9-7/8 x13 -f) UR	Buy now
18	6644595200 Propeller (3x9-7/8 x14 -f) UR	Buy now
18	6644595401 Propeller (3x9-7/8 x12 -f) UR	Buy now
18	6644597000 Propeller (3x9-1/8 x13 -f) UR	Buy now
18	6644597200 Propeller (3x9-1/8 x12 -f) UR	Buy now

Oil Pan



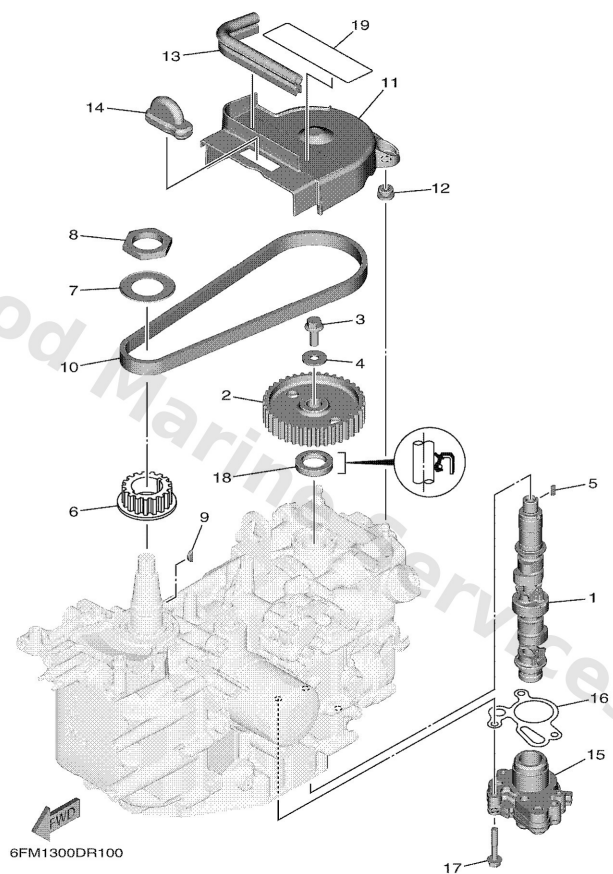
Ref	Part	
1	6FM15311008D Oil pan	Buy now
2	9310113001 Oil seal	Buy now
3	6FM1341100 Strainer, oil	Buy now
4	9582206016 Bolt, flange	Buy now
5	9360625M00 Pin, dowel b (676)	Buy now
6	9757508555 Bolt, hexagon w/w deep recess	Buy now
7	65W4271700 Rubber, seal 2	Buy now
8	9709508014 Bolt, hexagon deep recess	Buy now
9	9043008143 Gasket (256-11198-00)	Buy now
10	9034014M06 Plug, straight screw(62y)	Buy now
11	9043014M09 Gasket	Buy now
12	6FM1536200 Plug, oil level	Buy now
13	6FM1331700 Plate, baffle	Buy now
14	9582206020 Bolt, flange	Buy now

Oil Pump



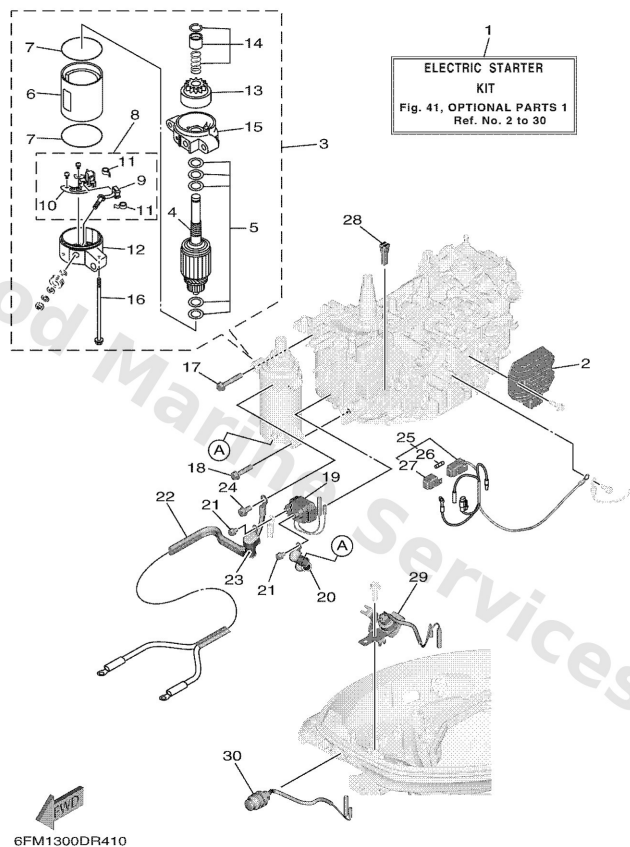
Ref	Part	
1	6FM1217000 Camshaft assembly 1	Buy now
2	6AH1153700 Gear, driven	Buy now
3	9010508074 Bolt, flange	Buy now
4	9020108784 Washer, plate (317)	Buy now
5	9028205012 Key, straight	Buy now
6	6AH1153600 Gear, drive	Buy now
7	6AH1155700 Washer 1	Buy now
8	9017030003 Nut	Buy now
9	9028003M01 Key woodruff 146115450000	Buy now
10	6FM4624100 Belt	Buy now
11	6FM4629700 Cover, dust	Buy now
12	9048010627 Grommet	Buy now
13	6FM4261700 Damper, form	Buy now
14	6FM8163900 Cover	Buy now
15	6AH1330000 Oil pump assembly	Buy now

Oil Pump



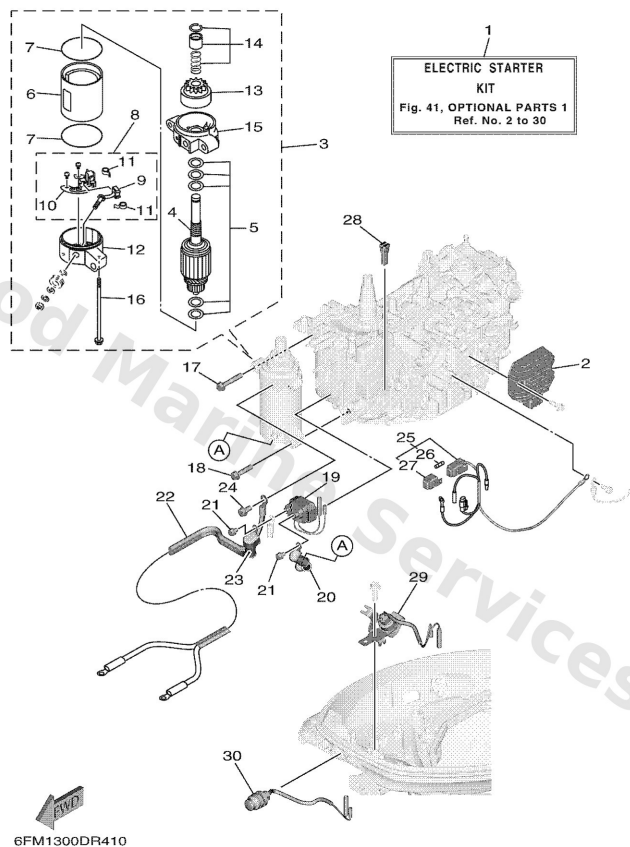
Ref	Part	
16	6AH1332910 Gasket, pump cover	Buy now
17	9010506035 Bolt, flange	Buy now
18	9310222010 Oil seal	Buy now
19	6FM1343761 Mark, caution	Buy now

Optional Parts 1



Ref	Part	
1	6FMW818000 Electric starter kit	Buy now
2	6FM8196010 Rectifier & regulator assembly	Buy now
3	6AH8180001 Starting motor assembly	Buy now
4	6898185011 Armature assembly	Buy now
5	6898180911 Washer kit	Buy now
6	6898181011 Stator ass'y	Buy now
7	6898184711 O-ring	Buy now
8	6898184011 Brush holder assembly	Buy now
9	6898181111 Brush 1	Buy now
10	6898181211 Brush 2	Buy now
11	6898181310 Spring, brush	Buy now
12	6AH8182001 Rear bracket assembly	Buy now
13	6898180712 Pinion assembly	Buy now
14	68T8185700 Pinion stopper set	Buy now
15	6AH8183000 Front bracket assembly	Buy now

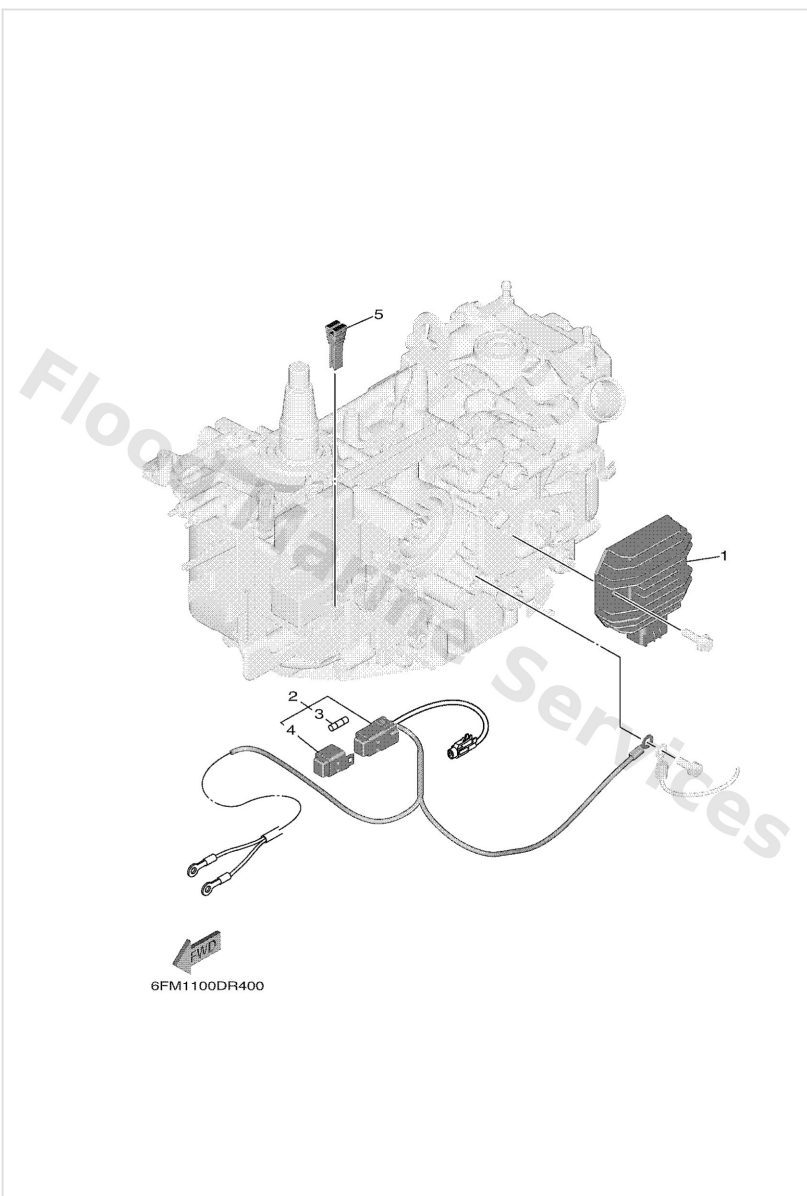
Optional Parts 1



6FM1300DR410

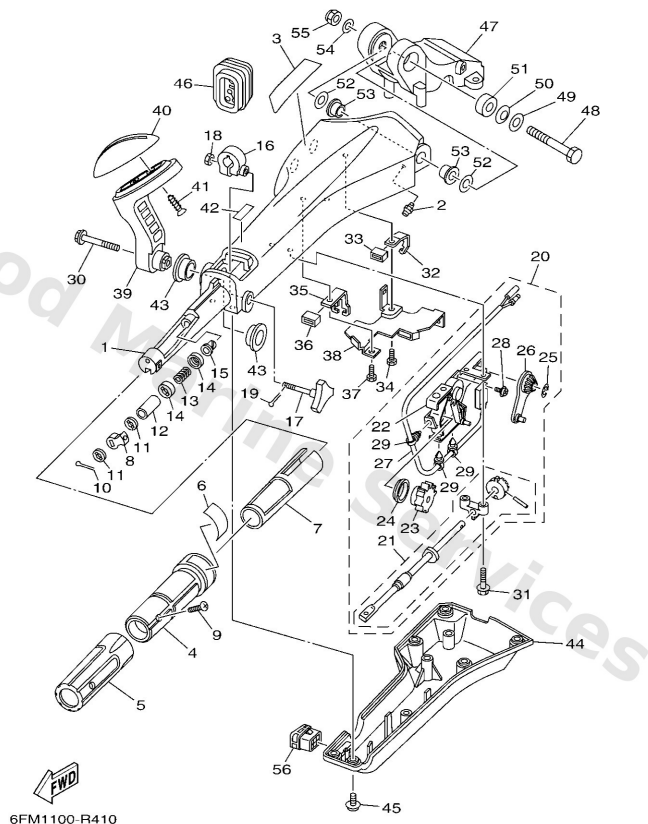
Ref	Part	
16	6898182610 Bolt	Buy now
17	9751308545 Bolt, with washer	Buy now
18	9751308535 Bolt, with washer	Buy now
19	6FM8194000 Starter relay assembly	Buy now
20	6AH8211700 Wire, lead	Buy now
21	9759506610 Bolt, hexagon w/w deep recess	Buy now
22	6FM8210500 Battery cable (l: 2.0m)	Buy now
23	6P28211900 Cover, lead wire	Buy now
24	9759508516 Bolt, hexagon w/w deep recess	Buy now
25	6FM8197100 Wire, lead	Buy now
26	67F8215100 Fuse	Buy now
27	67F8215B10 Cap (yellow)	Buy now
28	67F2812A00 Puller, fuse	Buy now
29	6FM8254000 Neutral switch assembly	Buy now
30	65W8187000 Starting switch assembly	Buy now

Optional Parts 2



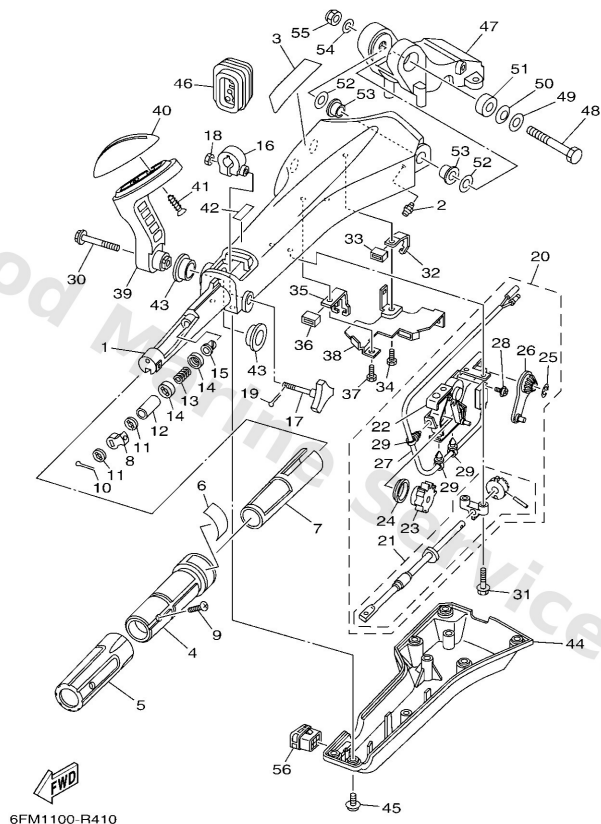
Ref	Part	
1	6FM8196010 Rectifier & regulator assembly	Buy now
2	6FM8194900 Wire, lead	Buy now
3	67F8215100 Fuse	Buy now
4	67F8215B10 Cap (yellow)	Buy now
5	67F2812A00 Puller, fuse	Buy now

Optional Parts 3



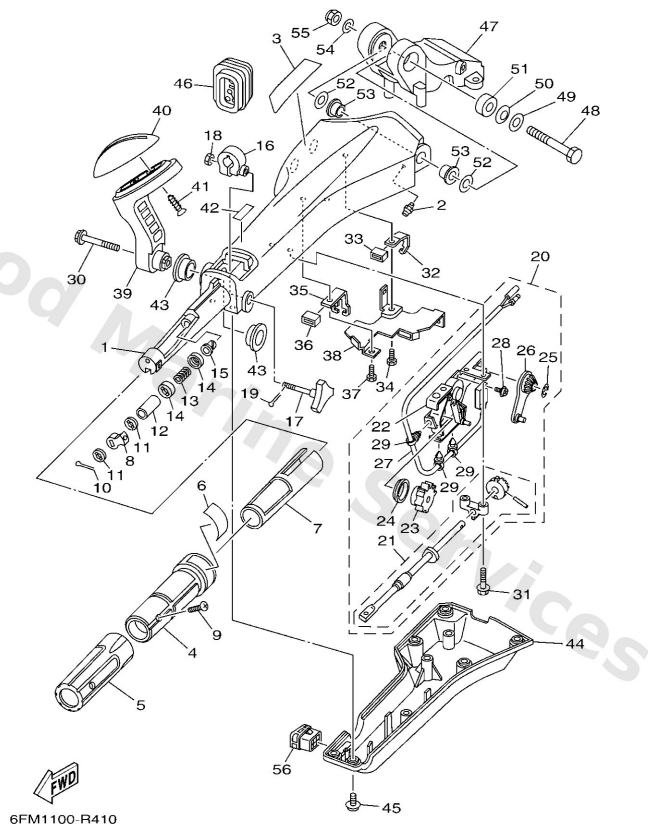
Ref	Part	
1	6X442111028D Handle, steering	Buy now
2	9370006M03 Nipple, grease(6a1)	Buy now
3	6X44821500 Graphic	Buy now
4	6X44211901 Grip, steering handle	Buy now
5	6X44217700 Rubber, handle	Buy now
6	6X44213700 Indicator, throttle	Buy now
7	6X44129100 Bushing	Buy now
8	6X44413901 Collar	Buy now
9	9015205007 Screw, countersunk	Buy now
10	9149020010 Pin, cotter	Buy now
11	6X44417700 Washer	Buy now
12	6X44212800 Collar, distance 1	Buy now
13	9050123215 Spring (655)	Buy now
14	6X44418800 Washer	Buy now
15	9038608032 Bushing (650)	Buy now

Optional Parts 3



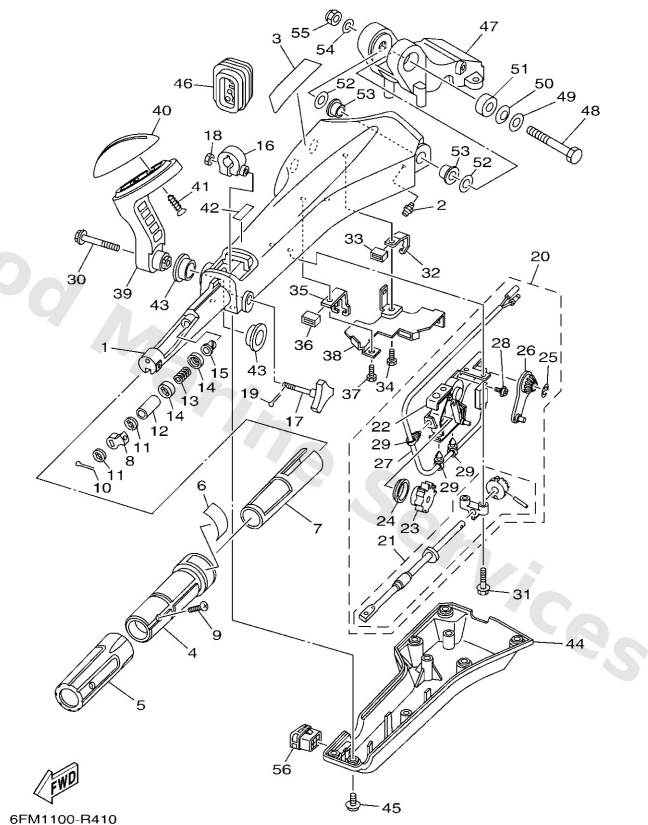
Ref	Part	
16	63D4212600 Friction, steering handle grip	Buy now
17	6X44815400 Knob, throttle	Buy now
18	9538006600 Nut(661)	Buy now
20	6X44410001 Shift link assembly	Buy now
21	6X44211500 Shaft, steering handle	Buy now
22	6X44410200 Shift assist assembly.	Buy now
23	6X44773101 Gear, drive	Buy now
24	6X44413200 Bushing	Buy now
25	6X41413700 Clip	Buy now
26	6X44826100 Arm, throttle	Buy now
27	6X48254000 Neutral switch assembly	Buy now
28	7034812900 Screw 3	Buy now
29	6X44282100 Band, clamp	Buy now
30	9759508540 Bolt, hexagon w/w deep recess	Buy now
31	9759506530 Bolt, hexagon w/w deep recess	Buy now

Optional Parts 3



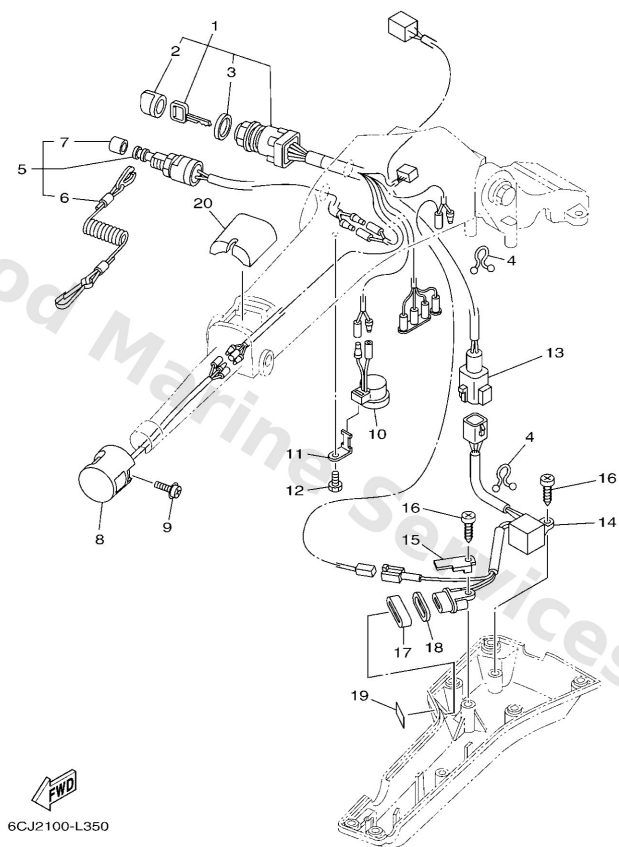
Ref	Part	
32	6X44853800 Clamp, cable 1	Buy now
33	6X42636700 Protector	Buy now
34	9709506014 Bolt(gj3)	Buy now
35	6X44853810 Clamp, cable 1	Buy now
38	6X44215900 Stay	Buy now
39	6X444159008D Handle, gear shift	Buy now
40	6X44417300 Lever, shift control	Buy now
41	9778060920 Screw, tapping	Buy now
42	6X34419100 Indicator, shift	Buy now
43	9038626MA3 Bush	Buy now
44	6X44213111 Cover, handle steering	Buy now
45	9798506216 Screw, with washer(6h2)	Buy now
46	6X44272501 Grommet	Buy now
47	63D42121228D Bracket	Buy now
48	9010112014 Bolt	Buy now

Optional Parts 3



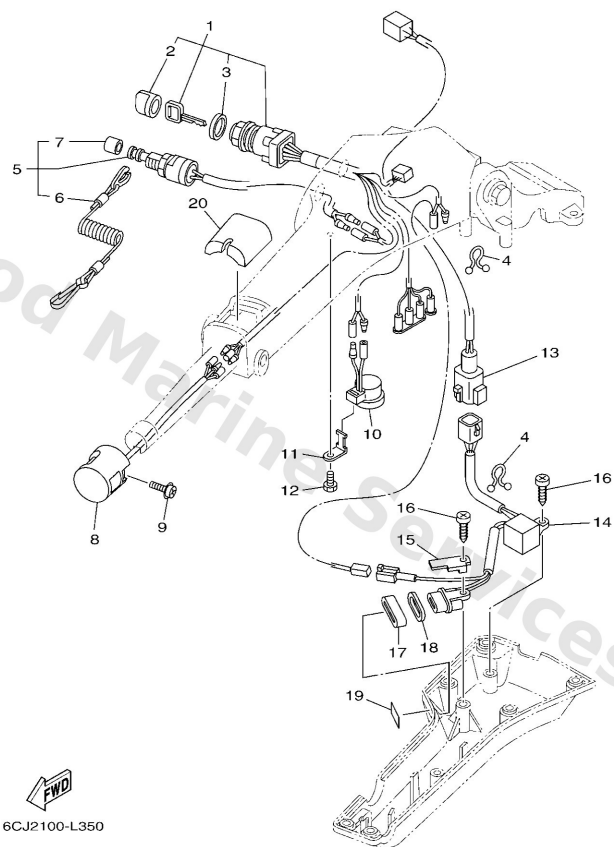
Ref	Part	
49	9299012200 Ybs66-12 washer,plain	Buy now
50	9020612M22 Washer, wave(6b0)	Buy now
51	9038712M02 Collar(6b0)	Buy now
52	9020112035 Washer, plate	Buy now
53	9038612003 Bush	Buy now
54	9299012600 Washer, plate(663)	Buy now
55	9018512M12 Nut, self-locking(6e5)	Buy now
56	6X44272810 Cap	Buy now

Optional Parts 4



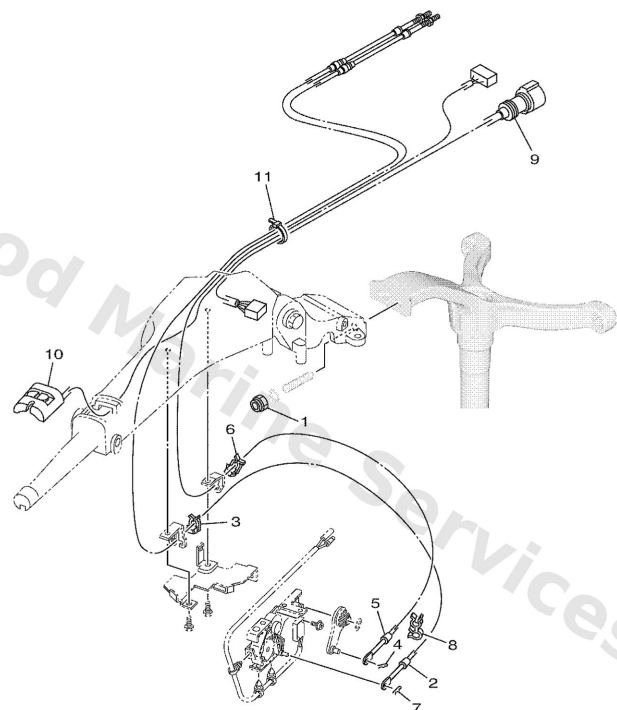
Ref	Part	
1	6X48251041 Main switch assembly	Buy now
2	6768257701 Cap, key	Buy now
3	7038253200 Cap	Buy now
4	9046408M07 Clamp	Buy now
5	69W8257500 Engine stop switch assembly	Buy now
6	6828255600 Lanyard, stop switch	Buy now
7	6898257Y00 Cap	Buy now
8	6X48256301 Trim & tilt switch assembly	Buy now
9	9798006216 Screw, with washer(6h2)	Buy now
10	6X48338300 Buzzer	Buy now
11	6X48338600 Stay, buzzer	Buy now
12	9709506014 Bolt(gj3)	Buy now
13	6X48365320 Wire, lead (l: 700mm)	Buy now
14	6C58430100 Pilot light assembly 1	Buy now
15	6X44411400 Stopper	Buy now

Optional Parts 4



Ref	Part	
16	9778060620 Screw, tapping(6k8)	Buy now
17	6X44272700 Grommet	Buy now
18	6FM8358900 Gasket	Buy now
19	6X48541500 Mark, signal lamp	Buy now
20	6X48194201 Cover	Buy now

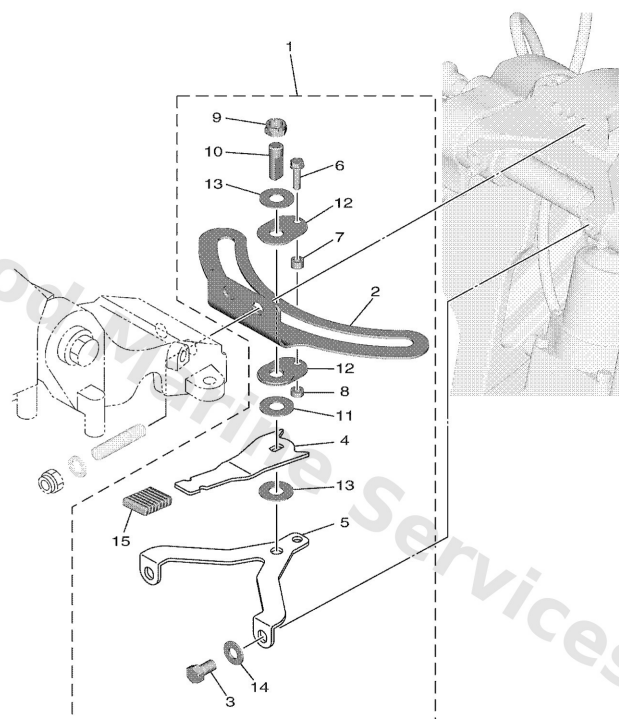
Optional Parts 5



6FM1100DR440

Ref	Part	
1	9018510027 Nut, self-locking	Buy now
2	63D4832111 Cable	Buy now
3	63D4853800 Clamp, cable 1	Buy now
4	9046810005 Pin, hair 6264123500	Buy now
5	6FM2630110 Throttle cable assembly	Buy now
8	9046409M42 Clamp(6b0)	Buy now
9	6X48258610 Ext., wire harness (l:950mm)	Buy now
10	6X48186000 Switch assembly	Buy now
11	9046513M39 Clamp(6e8)	Buy now

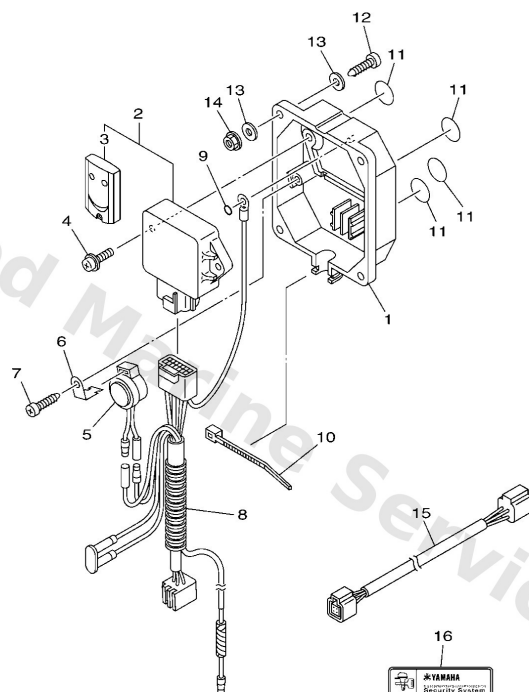
Optional Parts 6



6FM1100DR450

Ref	Part	
1	6FM4250810 Steering friction assembly	Buy now
2	6FM4252700 Plate, friction	Buy now
3	9010908M91 Bolt, hexagon deep recess	Buy now
4	6FM4256110 Knob, steering lock	Buy now
5	6FM4252510 Plate, friction	Buy now
6	9759505520 Bolt, With Washer	Buy now
7	9038705054 Collar	Buy now
8	9038705053 Collar	Buy now
9	9018510M14 Nut, self-locking	Buy now
10	67C4256200 Shaft, steering lock	Buy now
11	9020210M56 Washer, plate	Buy now
12	65W4252800 Plate, friction	Buy now
13	90201106M5 Washer, plate(3gm)	Buy now
14	9299508200 Ybs66-8 washer, plain	Buy now
15	6894363300 Cover, tilt lever	Buy now

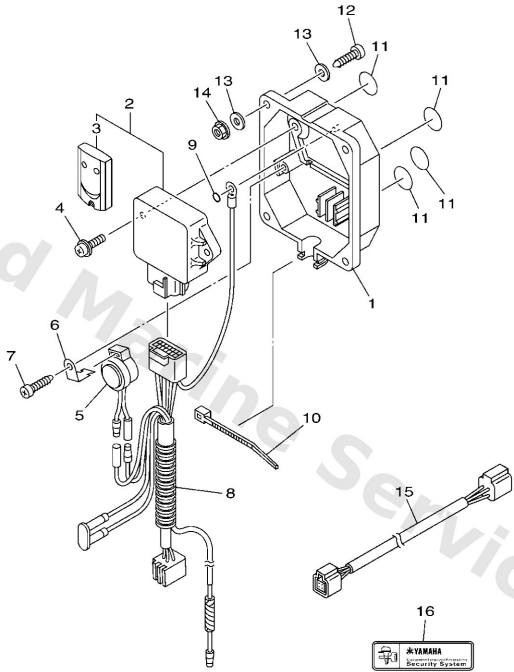
Optional Parts 7



6CJ1100-K370

Ref	Part	
1	6Y88626700 Case complete 1	Buy now
2	6Y88626003 Remote control unit assembly	Buy now
3	6AA8626101 Xmtr. comp.	Buy now
4	9798006216 Screw, with washer(6h2)	Buy now
5	6X48338300 Buzzer	Buy now
6	6X48338600 Stay, buzzer	Buy now
7	9778060620 Screw, tapping(6k8)	Buy now
8	6Y88250910 Wire, sub lead	Buy now
9	9321004279 O-ring (4a0)	Buy now
10	9046511M10 Clamp	Buy now
11	6Y88454G00 Patch 1	Buy now
12	9016706M00 Screw, tapping (6h4) UR	Buy now
12	9788006035 Screw, pan head(6h4) UR	Buy now
13	9020106M30 Washer, plate (6a1)	Buy now
14	9578006300 Nut, nylon (6g1)	Buy now

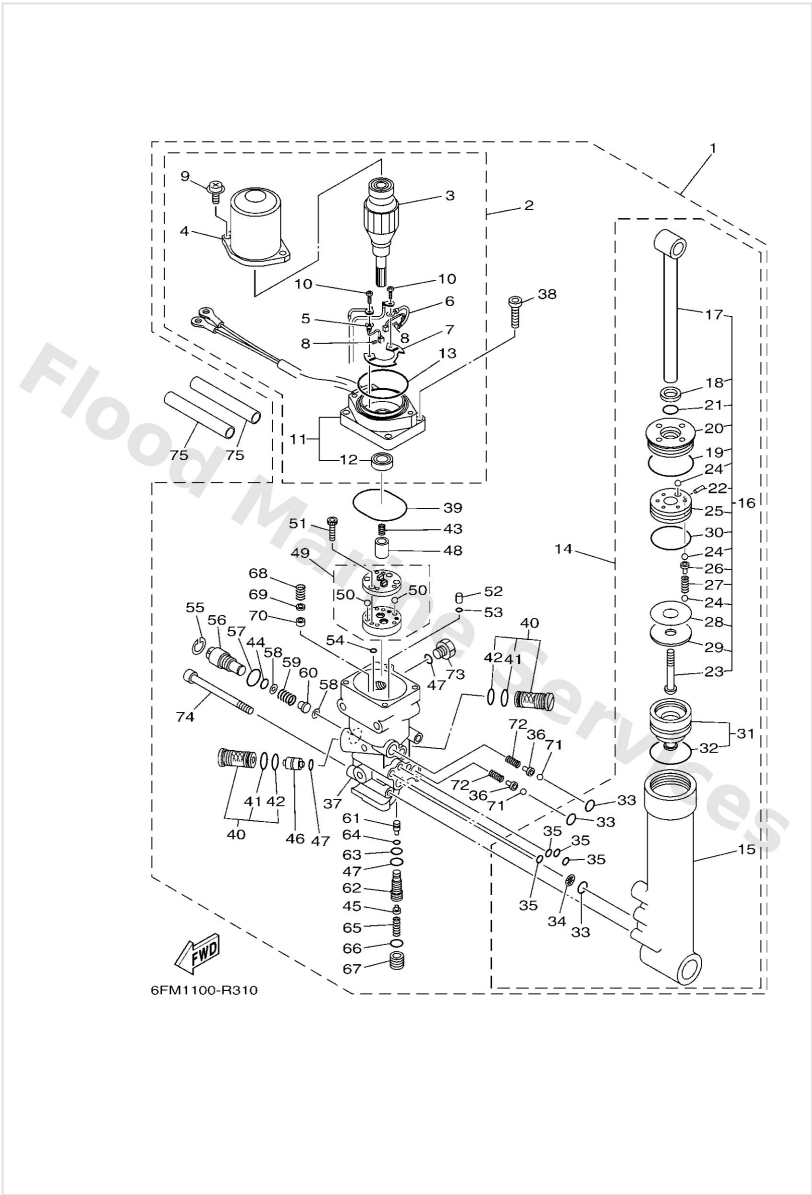
Optional Parts 7



6CJ1100-K370

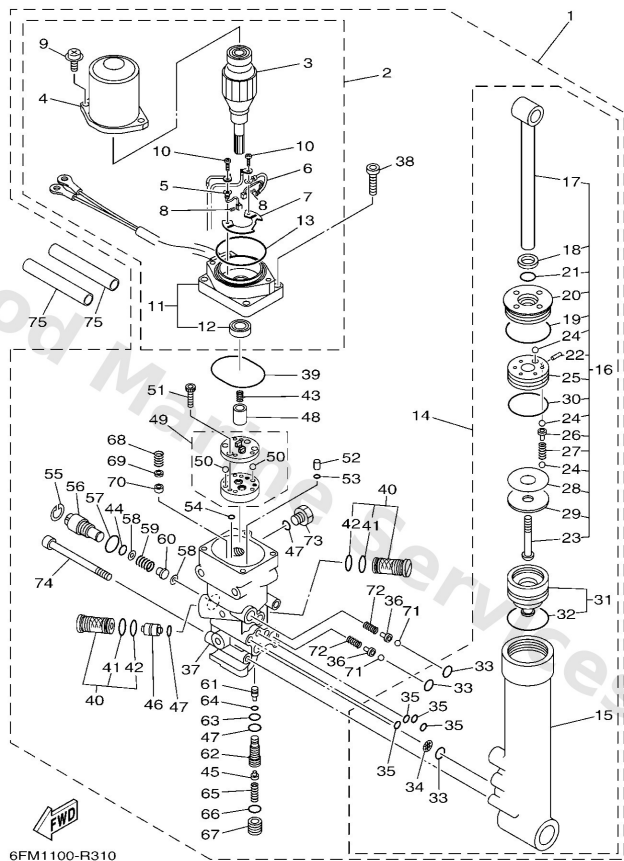
Ref	Part	
15	6Y88252111 Pigtail bus wire 0.6m-2ft	Buy now
16	6Y84827700 Sticker 1	Buy now

Power Trim & Tilt Assy



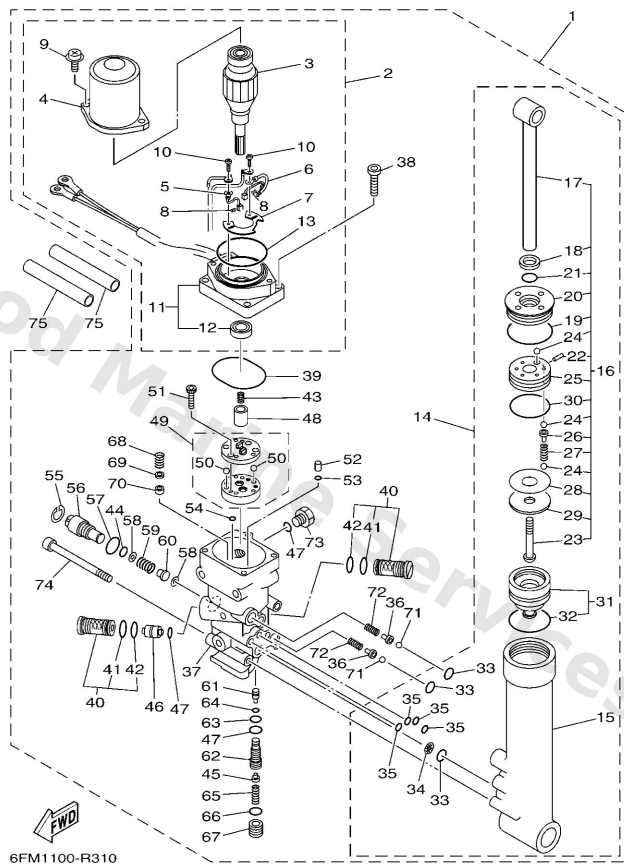
Ref	Part	
1	65W43800238D Power trim & tilt assembly	Buy now
2	65W4388021 Motor assembly	Buy now
3	67C4380510 Armature assembly	Buy now
4	67C4380410 Stator assembly	Buy now
5	67C4389210 Brush 2	Buy now
6	67C8218110 Circuit breaker comp.	Buy now
7	67C4380F10 Plate, brush holder	Buy now
8	67C4386K10 Spring, brush	Buy now
9	67C4387910 Screw, with washer	Buy now
10	9760204316 Screw, pan head with washer	Buy now
11	65W4388121 Frame, end	Buy now
12	67C4388210 Oil seal	Buy now
13	67C4386210 O-ring	Buy now
14	65W4384001 Power tilt assembly	Buy now
15	65W4380K00 Cylinder, tilt sub assembly	Buy now

Power Trim & Tilt Assy



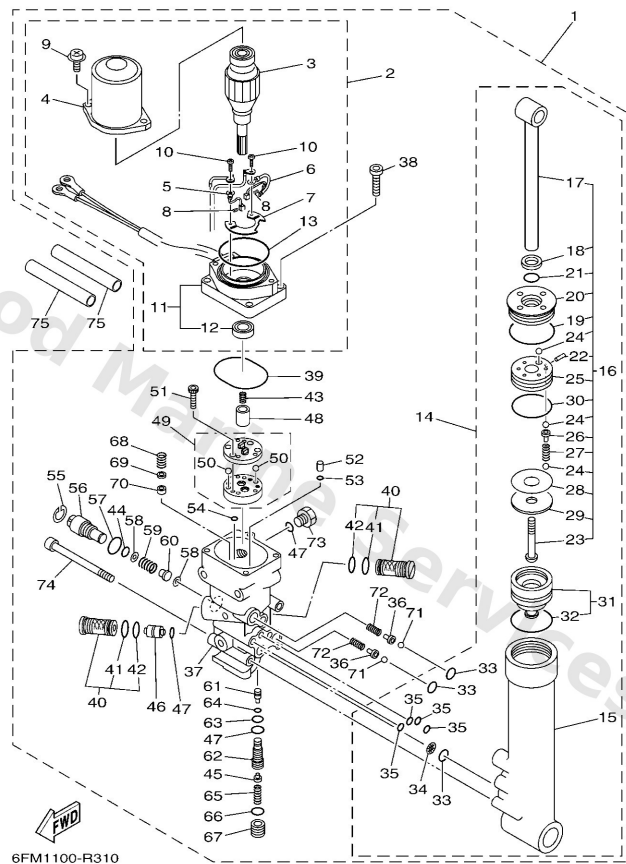
Ref	Part	
16	65W4381001 Tilt piston sub assembly	Buy now
17	65W4380101 Rod	Buy now
18	65W4381200 Seal, dust	Buy now
19	65W4386500 O-ring	Buy now
20	65W4381101 Screw, cylinder end	Buy now
21	67C4386700 O-ring	Buy now
22	9160916012 91609-16012	Buy now
23	9201210040 Bolt, button head	Buy now
24	9350532038 Ball(7fk)	Buy now
25	65W4385A01 Piston, tilt	Buy now
26	65W4386A00 Pin, absorber valve	Buy now
27	65W4385700 Spring, absorber valve	Buy now
28	15A2244200 Shim UN	Buy now
29	9020110038 Washer, plate	Buy now
30	6H14386200 O-ring	Buy now

Power Trim & Tilt Assy



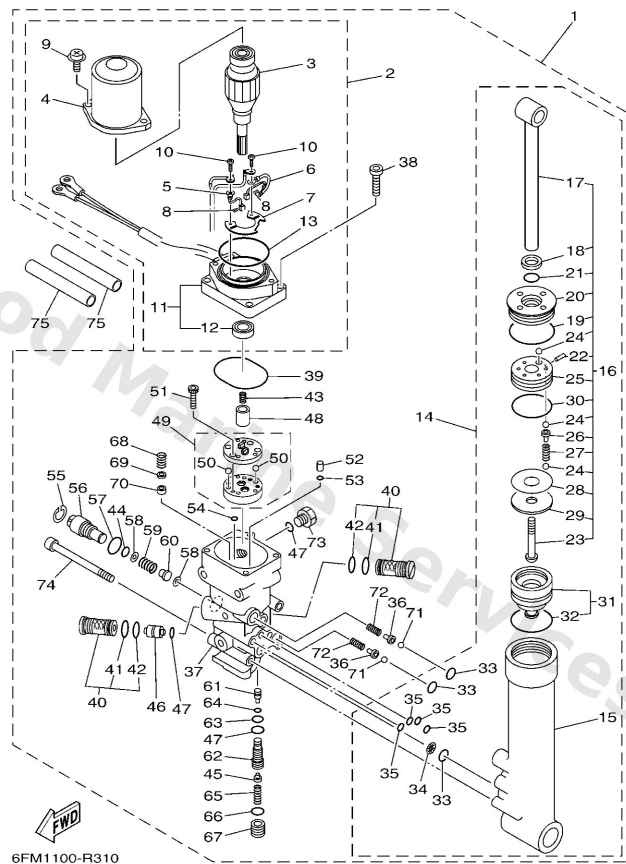
Ref	Part	
31	65W4381B00 Free piston sub assembly	Buy now
32	6H14386110 O-ring	Buy now
33	9321011368 O-ring (2h7)	Buy now
34	69J4381C00 Filter 3	Buy now
35	93210064A5 O-ring(61a)	Buy now
37	65W4380L04 Housing, trim & tilt sub assembly	Buy now
38	9138006020 Bolt, hexagon socket head(1jk)	Buy now
39	9321050768 O-ring	Buy now
40	67F4380200 Valve sub assembly	Buy now
41	6H14386601 O-ring	Buy now
42	9321012N52 O-ring	Buy now
43	6T44385300 Spring, main valve	Buy now
44	9321010M74 O-ring	Buy now
45	6T44380800 Seat valve comp. 1	Buy now
46	62X4384100 Piston, shuttle	Buy now

Power Trim & Tilt Assy



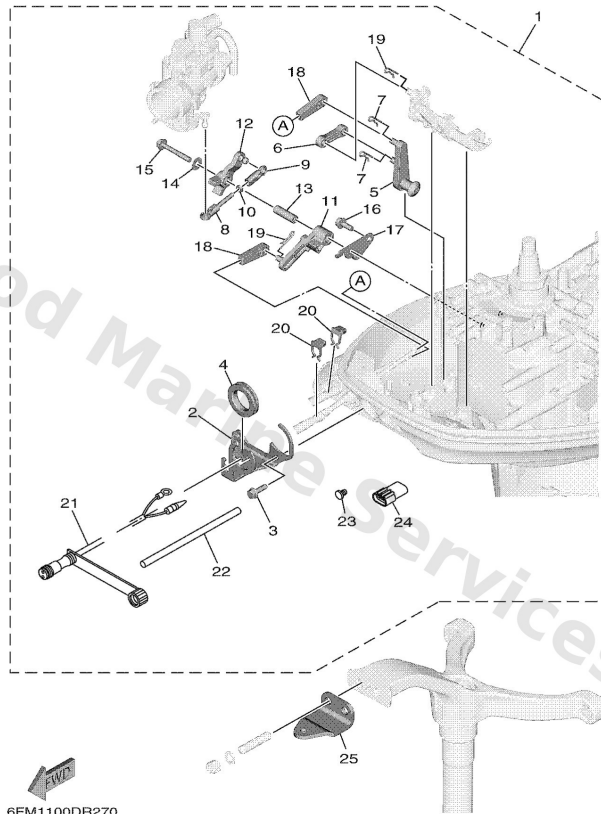
Ref	Part	
47	9321009165 O-ring	Buy now
48	65W4383100 Connector, shaft	Buy now
49	65W4383000 Gear pump assembly	Buy now
51	9131804025 Bolt(62x)	Buy now
52	65W4381700 Filter 2	Buy now
53	9321004N50 O-ring	Buy now
54	9321004N51 O-ring	Buy now
55	6H14387500 Ring, snap	Buy now
56	6H14384500 Screw, manual release	Buy now
57	6D84386300 O-ring	Buy now
58	6H14384700 Seat, manual valve	Buy now
59	65W4385400 Spring, manual release	Buy now
60	65W4382A00 Adaptor 1	Buy now
61	65W4384400 Pin, valve support	Buy now
62	65W4385100 Seat, relief valve	Buy now

Power Trim & Tilt Assy



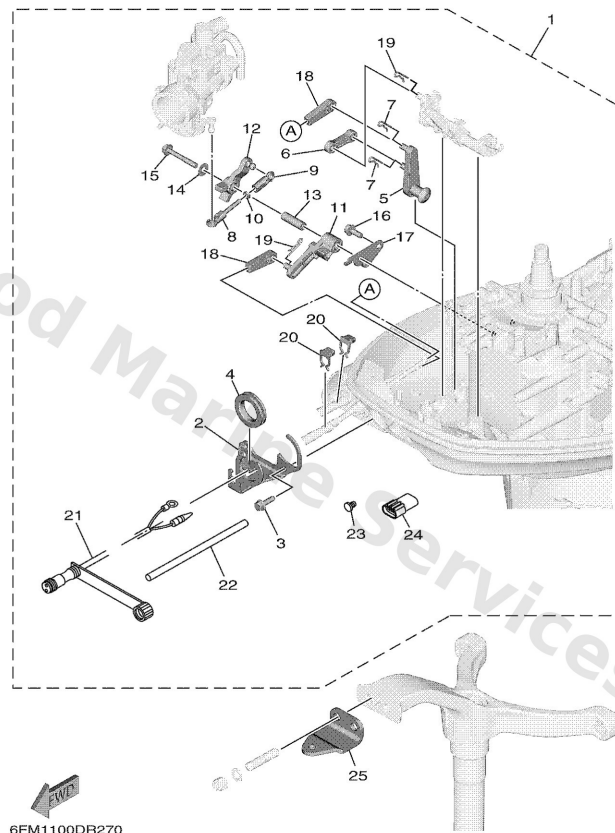
Ref	Part	
63	9321008006 O-ring	Buy now
64	9321003478 O-ring(31m)	Buy now
65	65W4385500 Spring, up relief	Buy now
66	9321011073 O-ring (p95)	Buy now
67	65W4384300 Screw, valve lock	Buy now
68	6H14385610 Spring, down relief	Buy now
69	6H14384410 Pin, valve support	Buy now
70	6H14384F10 Seal, main valve	Buy now
71	9350108001 Ball	Buy now
72	65W4385300 Spring, absorber valve	Buy now
73	6H14382900 Plug, reservoir	Buy now
74	62X4387801 Bolt, socket	Buy now
75	9044615003 Hose	Buy now

Remo Con Attachment



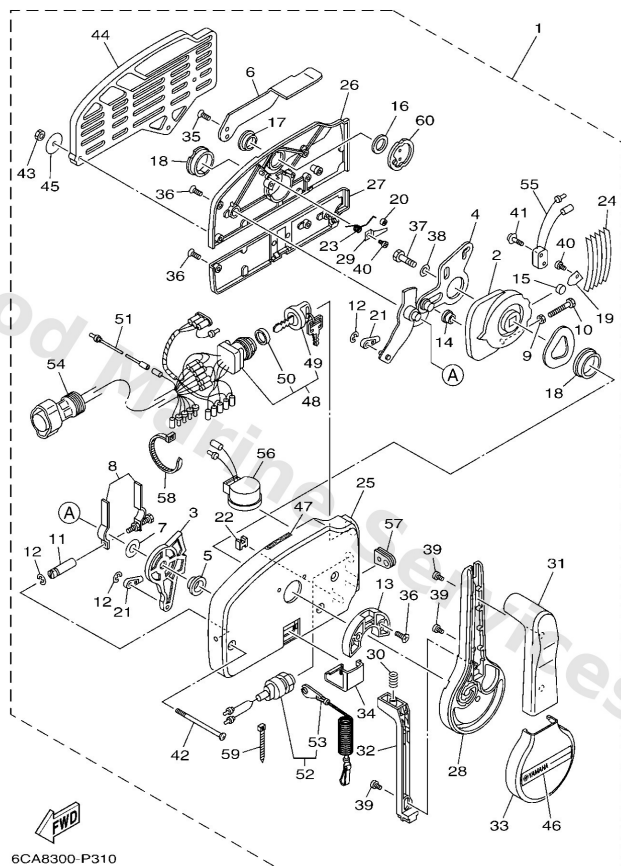
Ref	Part	
1	6FM4850100 Remote cont. attachment assembly. AP	Buy now
2	6FM4276110 Stopper	Buy now
3	9010906316 Bolt	Buy now
4	6FM4272610 Grommet	Buy now
5	6FM4412500 Lever, shift rod	Buy now
6	6FM4419200 Link, shift rod	Buy now
7	9046818008 Clip 620436610000	Buy now
8	6824123750 Joint, link 2	Buy now
9	6H44123700 Joint, link	Buy now
10	9538005700 Nut (656)	Buy now
11	6FM4215700 Lever, throttle	Buy now
12	6FM4128300 Lever, free accel.	Buy now
13	9038706M59 Collar (6h3)	Buy now
14	9020106M62 Washer, plate (6e5)	Buy now
15	9589506045 Bolt, flange deep recess	Buy now

Remo Con Attachment



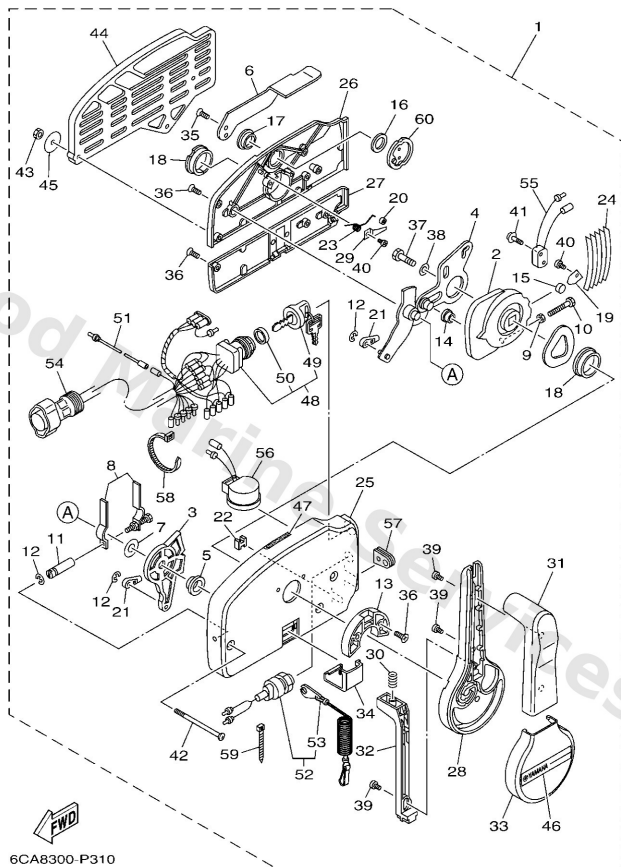
Ref	Part	
16	9589506016 Bolt, flange deep recess	Buy now
17	6FM1457100 Bracket, throttle	Buy now
18	6FM4834400 Cable end, remote control	Buy now
20	63D4853800 Clamp, cable 1	Buy now
21	6D58434000 Socket cord assembly 1	Buy now
22	9044609M42 Hose(6n6)	Buy now
23	7038211900 Cover, lead wire	Buy now
24	6FM8258200 Cap 1 (3p)	Buy now
25	65W4851101 Hook, steering AP	Buy now

Remote Control Assy



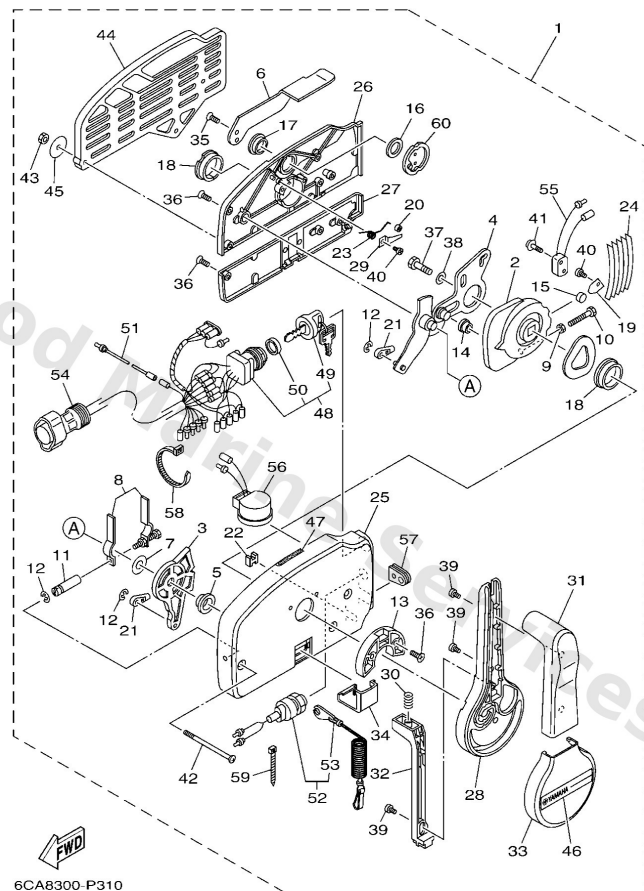
Ref	Part	
1	70348201B1 Remote control assembly (10p) AP RUS WITHOUT PT/T SW.	Buy now
2	7034823200 Drive gear	Buy now
3	7034827100 Arm, shift	Buy now
4	7034826101 Arm, throttle	Buy now
5	7034823500 Bushing	Buy now
6	7034815210 Knob, free accel.	Buy now
7	7034826800 Spacer 3	Buy now
8	7034826400 Throttle, friction	Buy now
9	9538005600 Nut, hexagon (663)	Buy now
10	9738005025 Bolt	Buy now
11	7034826510 Shaft, friction	Buy now
12	9343006024 Circlip (701)	Buy now
13	7034824500 Plate, lock	Buy now
14	7034825200 Roller, cam	Buy now
15	7014824800 Roller, free accel	Buy now

Remote Control Assy



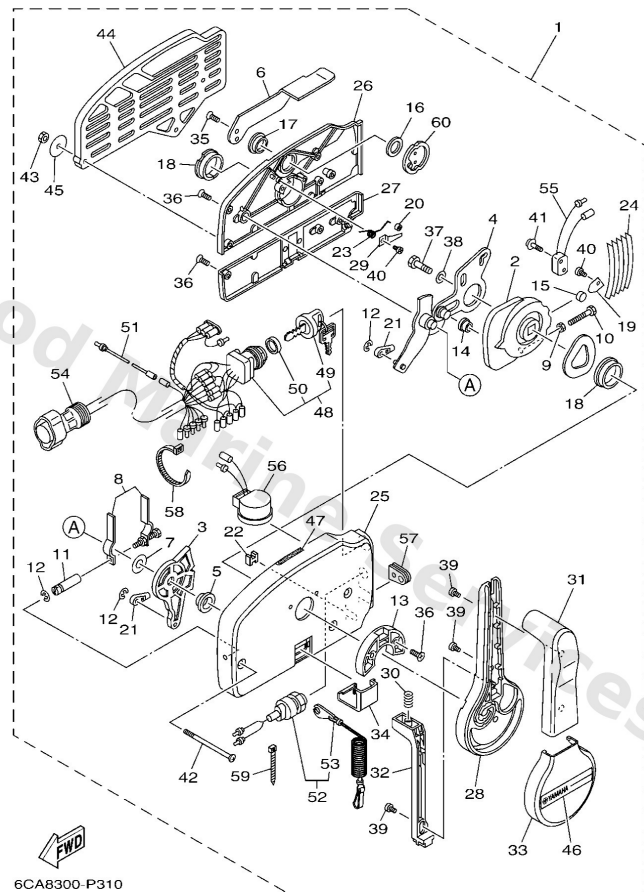
Ref	Part	
16	7034819800 Washer, wave 3	Buy now
17	7034824300 Bushing 3	Buy now
18	7034823600 Bushing	Buy now
19	7034818900 Retainer	Buy now
20	7034823400 Roller, detent	Buy now
21	7034834501 Cable end, remote control 2	Buy now
22	7034835800 Anchor, cable	Buy now
23	7034824400 Spring, free accel.	Buy now
24	7034823800 Spring, detent	Buy now
25	7034821110 Housing,1	Buy now
26	7034821210 Back plate 1	Buy now
27	7034821310 Back plate 2	Buy now
28	7034822110 Lever, control	Buy now
29	7034824600 Spacer 1	Buy now
30	7034822700 Spring, neutral lock	Buy now

Remote Control Assy



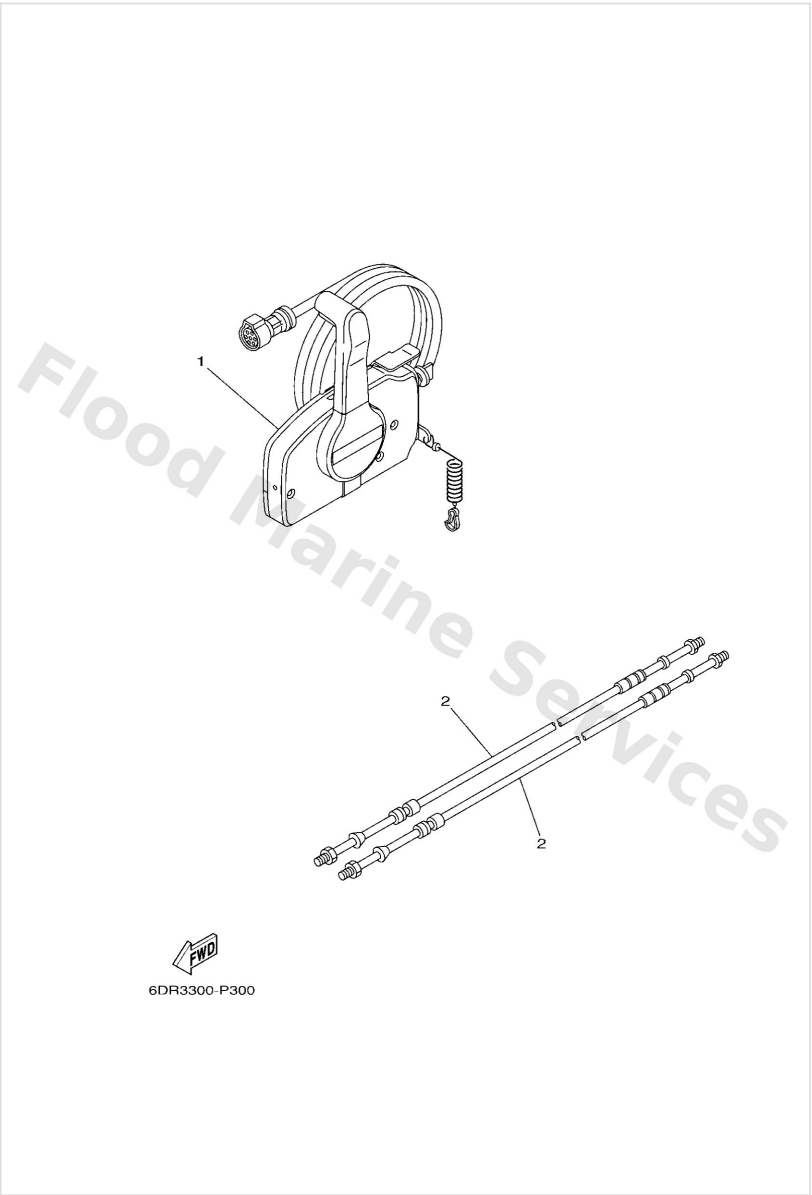
Ref	Part	
31	7034822230 Grip, control lever SINGLE	Buy now
32	7034822310 Lock, neutral	Buy now
33	7034822510 Cover	Buy now
34	7034821910 Cover, lead	Buy now
35	7034828100 Screw, flat head	Buy now
36	7034418920 Screw	Buy now
37	9738008030 Bolt, hexagon (fj1)	Buy now
38	9299008600 Washer, plain (663)	Buy now
39	7034812810 Screw 2	Buy now
40	9858004006 Screw, pan head (7h3)	Buy now
41	7034812900 Screw 3	Buy now
42	7034418930 Screw	Buy now
43	9538006600 Nut(661)	Buy now
44	7034829310 Spacer, remote control SINGLE	Buy now
45	7014828700 Washer 1	Buy now

Remote Control Assy



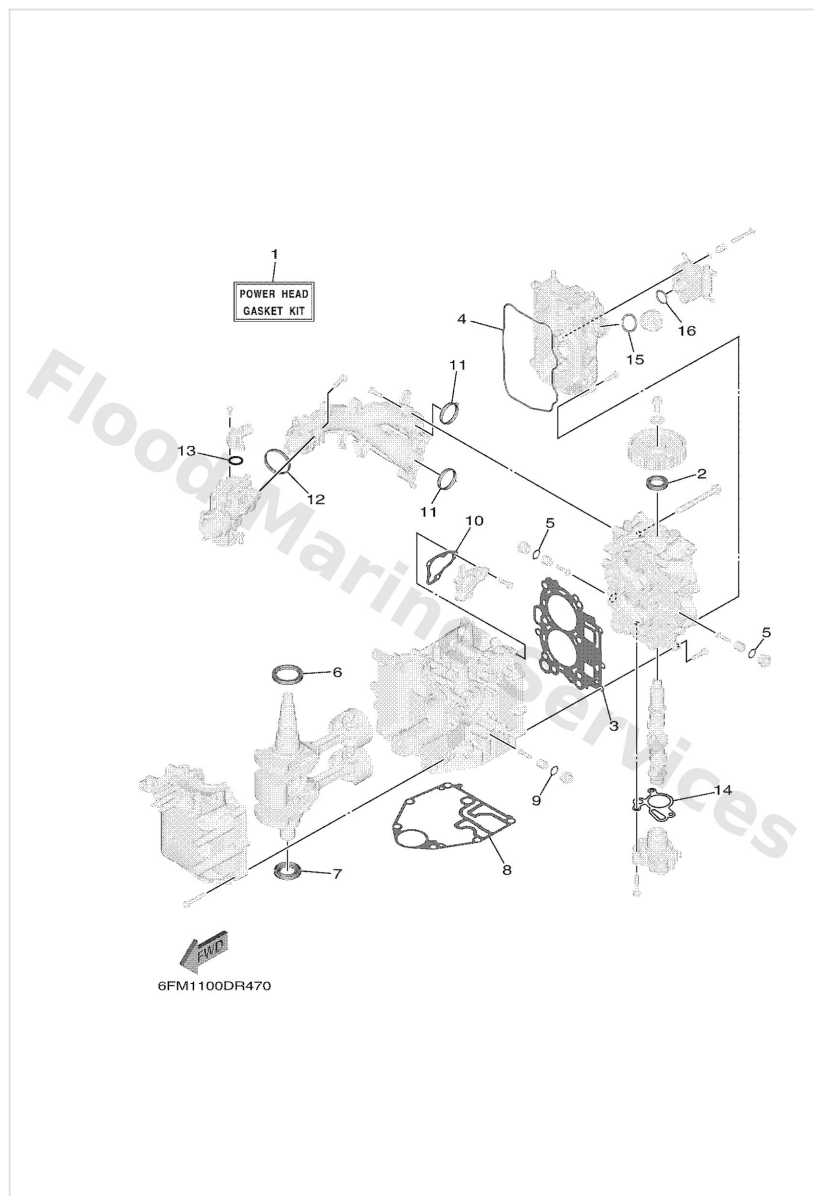
Ref	Part	
46	7034821510 Graphic	Buy now
47	6X34419100 Indicator, shift	Buy now
48	7038251013 Main switch assembly PRIME START	Buy now
49	6768257701 Cap, key	Buy now
50	7038253200 Cap	Buy now
51	7038253100 Wire, lead	Buy now
52	6888257502 Engine stop switch assembly	Buy now
53	6828255600 Lanyard, stop switch	Buy now
54	6888258A20 10p main harness mec 2m (6ft) (10P)	Buy now
55	7038254000 Neutral switch assembly	Buy now
56	7038338311 Buzzer	Buy now
57	7034828400 Grommet	Buy now
58	7038259100 Band	Buy now
59	7038259200 Band	Buy now
60	7034815300 Shaft, free accel.	Buy now

Remote Control Box



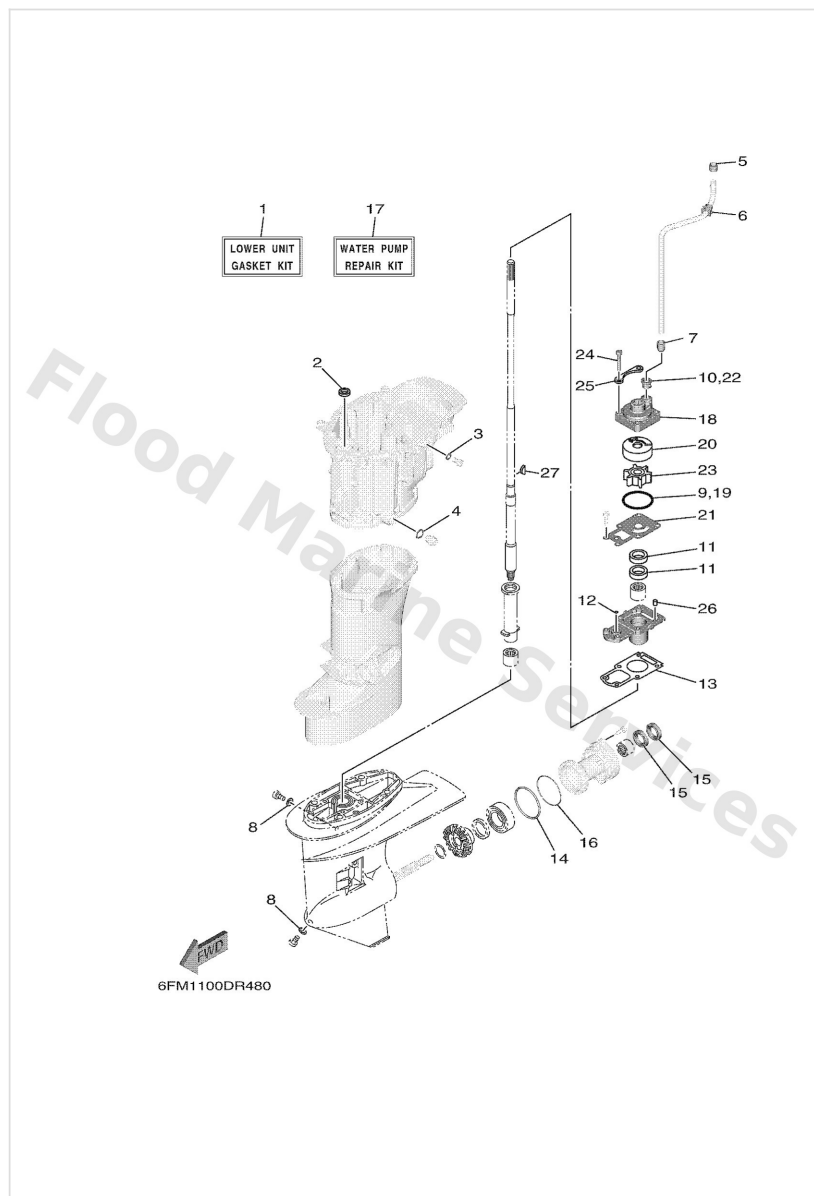
Ref	Part	
1	70348201B1 Remote control assembly (10p) AP RUS WITHOUT PT/T SW.	Buy now
2	7014832050 Cable, Remote Control L=15F UR	Buy now
2	7014832060 Cable, Remote Control L=16F UR	Buy now
2	7014832080 Cable, Remote Control L=17F UR	Buy now
2	7014835000 Cable, Remote Control L=21F UR	Buy now
2	7014835020 Cable, Remote Control L=23F UR	Buy now

Repair Kit 1



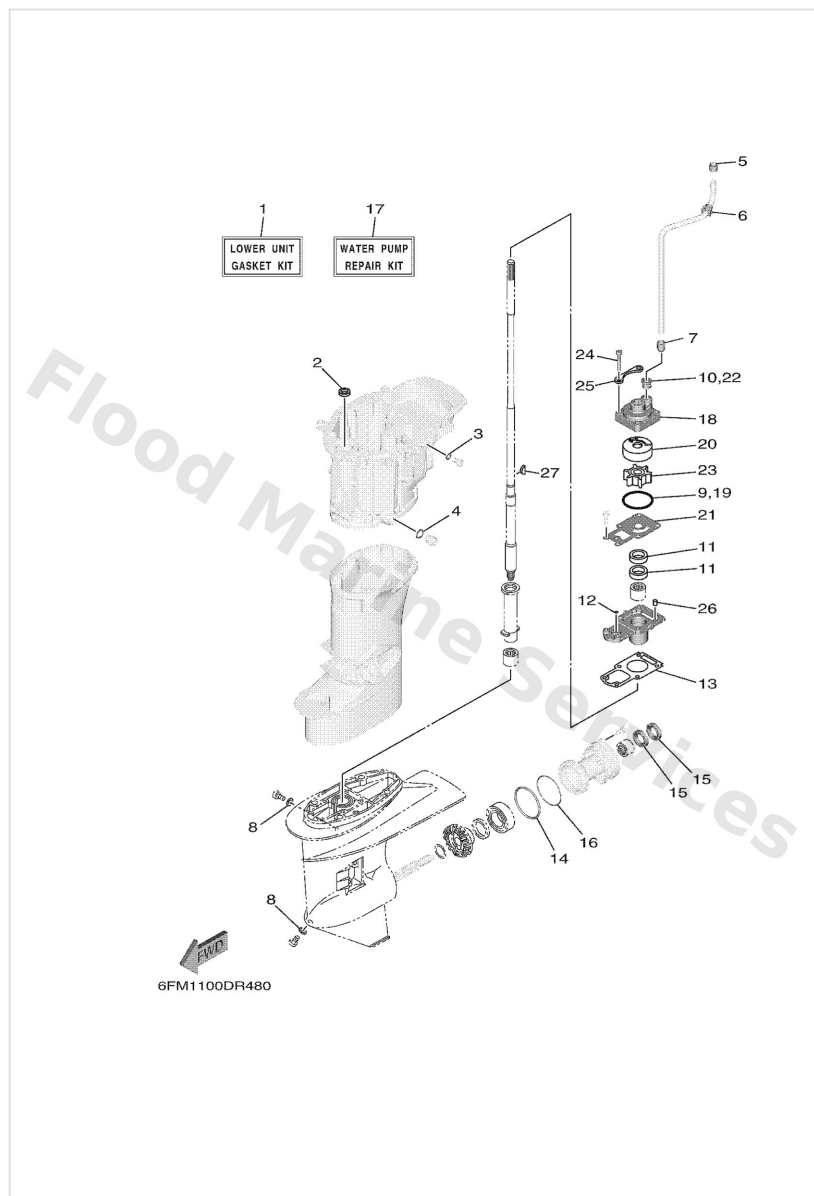
Ref	Part	
1	6FMW000100 Power head gasket kit	Buy now
2	9310222010 Oil seal	Buy now
3	6FM1118100 Gasket, cylinder head 1	Buy now
4	6FM1135600 Seal, cylinder 2	Buy now
5	9321013M63 O-ring (6g8)	Buy now
6	9310237004 Oil seal	Buy now
7	9310225014 Oil seal	Buy now
8	6FM1135100 Gasket, cylinder	Buy now
10	6FM1241400 Gasket, cover	Buy now
11	6FM1364500 Gasket, manifold 1	Buy now
12	6FM1364600 Gasket, manifold 2	Buy now
13	1ST1416A00 O-ring	Buy now
14	6AH1332910 Gasket, pump cover	Buy now
15	9321024M79 O-ring	Buy now
16	9321020M65 O-ring	Buy now

Repair Kit 2



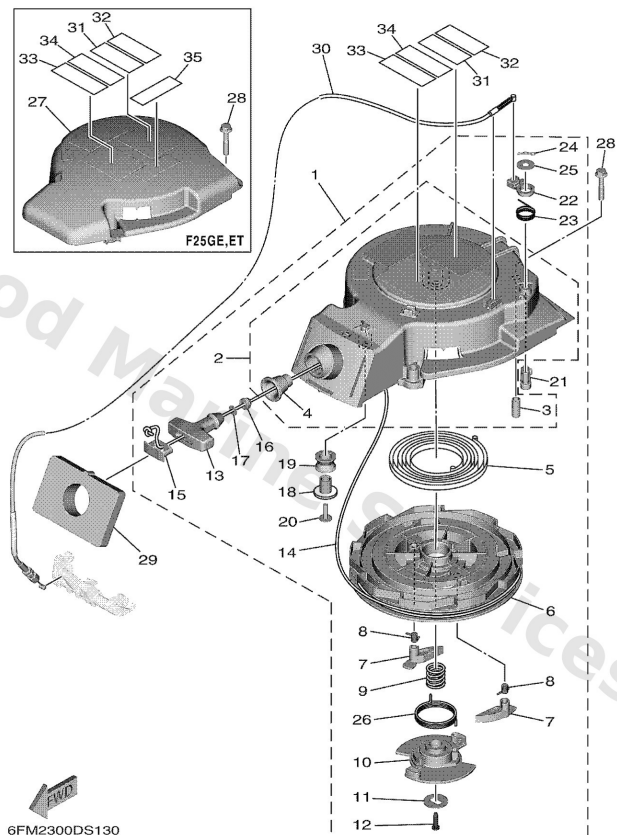
Ref	Part	
1	6FMW000120 Lower unit gasket kit	Buy now
2	9310113001 Oil seal	Buy now
3	9043008143 Gasket (256-11198-00)	Buy now
4	9043014M09 Gasket	Buy now
5	6824436500 Damper, water seal 1	Buy now
6	6AH4436500 Damper, water seal 1	Buy now
7	6L24436800 Rubber, water seal 4	Buy now
8	9043008003 Gasket	Buy now
9	9321045161 O-ring	Buy now
10	6L24436710 Damper, water seal 3	Buy now
11	9310120048 Oil seal (20x30x6-648)	Buy now
12	9321006ME6 O-ring	Buy now
13	6L245315A0 Packing, lower casing	Buy now
14	9321060MA3 O-ring(6j8)	Buy now
15	9310120M07 Oil seal	Buy now

Repair Kit 2



Ref	Part	
16	9321060M99 O-ring(6t3)	Buy now
17	6FMW007800 Water pump repair kit	Buy now
18	6L24431101 Housing, water pump	Buy now
20	6L24432200 Insert, cartridge	Buy now
21	6FM4432301 Outer plate, cartridge	Buy now
23	6L24435200 Impeller	Buy now
24	9759506540 Bolt, hexagon w/w deep recess	Buy now
25	6L24432800 Plate	Buy now
26	9360412M07 Pin, dowel (688)	Buy now
27	9028003024 Key, woodruff(662)	Buy now

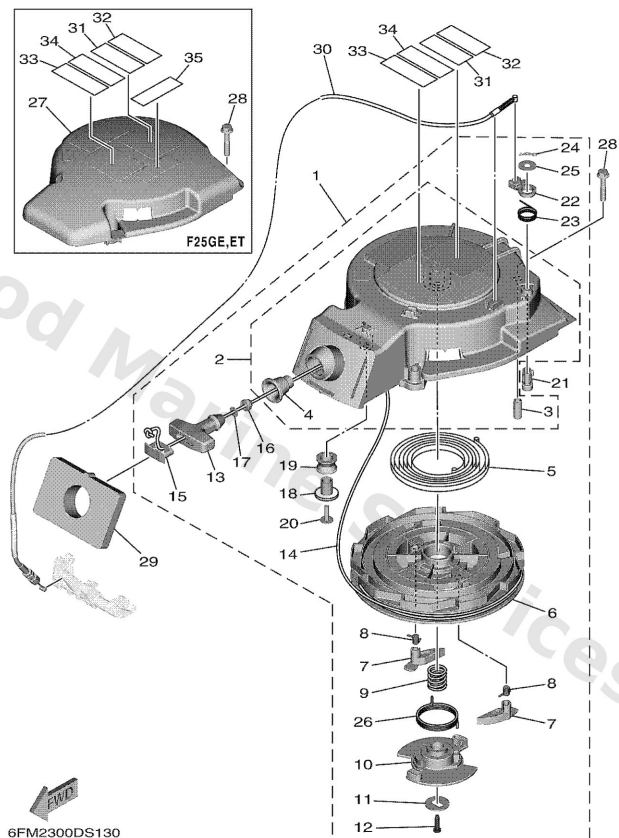
Starter



*1: CUT FROM 50M ROLLS (PART NO. 90790-48193), CUTTING LENGTH: 1.95M
 *1: A PRELEVER SUR BOBINE 50M (REFERENCE 90790-48193),
 LONGUEUR DE COUPE: 1.95M

Ref	Part	
1	6FM1571002 Starter assembly	Buy now
2	6FM1571101 Case, starter	Buy now
3	6FM1576400 Collar 1	Buy now
4	6AH1579500 Guide, rope	Buy now
5	63V1571300 Spring, starter	Buy now
6	6FM1571401 Drum, sheave	Buy now
7	6FM1574100 Pawl, drive	Buy now
8	6FM1573400 Spring, return	Buy now
9	6FM1570500 Spring, drive pawl	Buy now
10	6FM1573501 Guide, cam	Buy now
11	6FM1572600 Washer, flat	Buy now
12	6FM1579300 Screw	Buy now
13	6G11575500 Handle, starter	Buy now
14	* item_description *1	Buy now
15	6G11577900 Cover	Buy now

Starter

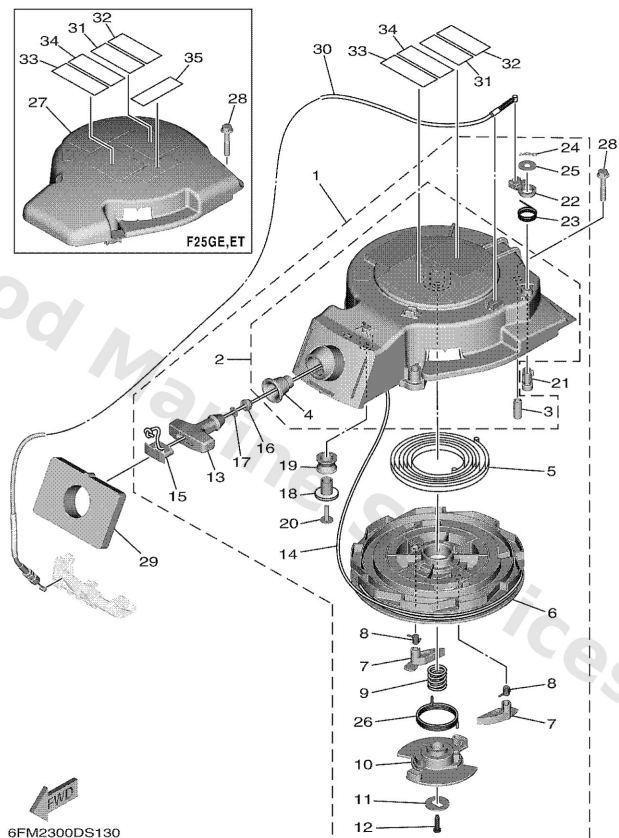


6FM2300DS130

*1: CUT FROM 50M ROLLS (PART NO. 90790-48193), CUTTING LENGTH: 1.95M
 *1: A PRELEVER SUR BOBINE 50M (REFERENCE 90790-48193),
 LONGUEUR DE COUPE: 1.95M

Ref	Part	
16	6A01578900 Damper	Buy now
17	6FM1572100 Shim	Buy now
18	6FM1575300 Bush	Buy now
19	6FM1575200 Roller, wire	Buy now
20	6FM1576800 Bolt	Buy now
21	63V1579400 Stopper	Buy now
22	6FM1574800 Plunger, starter stop	Buy now
23	63V1573400 Spring, return	Buy now
24	6FM1579901 Clip	Buy now
25	63V1572600 Washer, flat	Buy now
26	6FM1576700 Spring	Buy now
27	6FM8133700 Cover, flywheel	Buy now
28	9010506035 Bolt, flange	Buy now
28	9759506520 Bolt(7u8)	Buy now
29	6FM1576200 Seal, rubber 2	Buy now

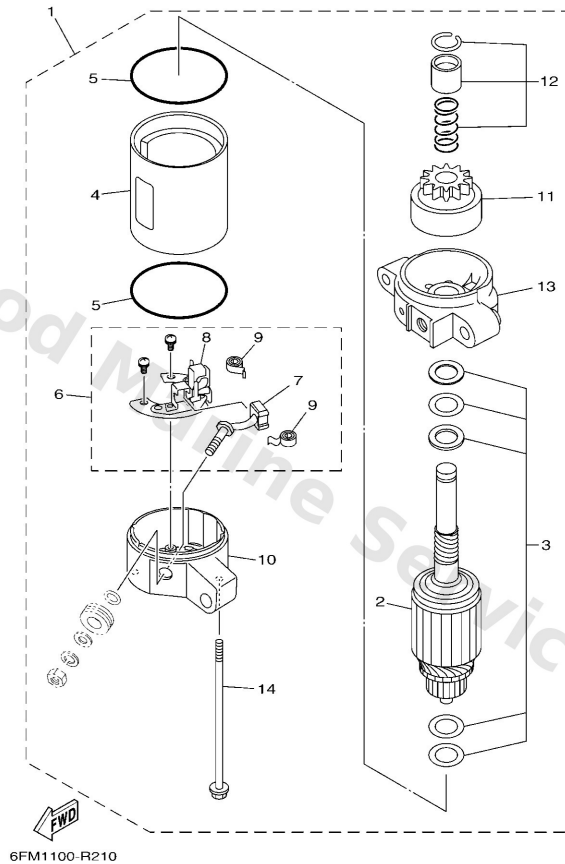
Starter



*1: CUT FROM 50M ROLLS (PART NO. 90790-48193), CUTTING LENGTH: 1.95M
 *1: A PRELEVER SUR BOBINE 50M (REFERENCE 90790-48193),
 LONGUEUR DE COUPE: 1.95M

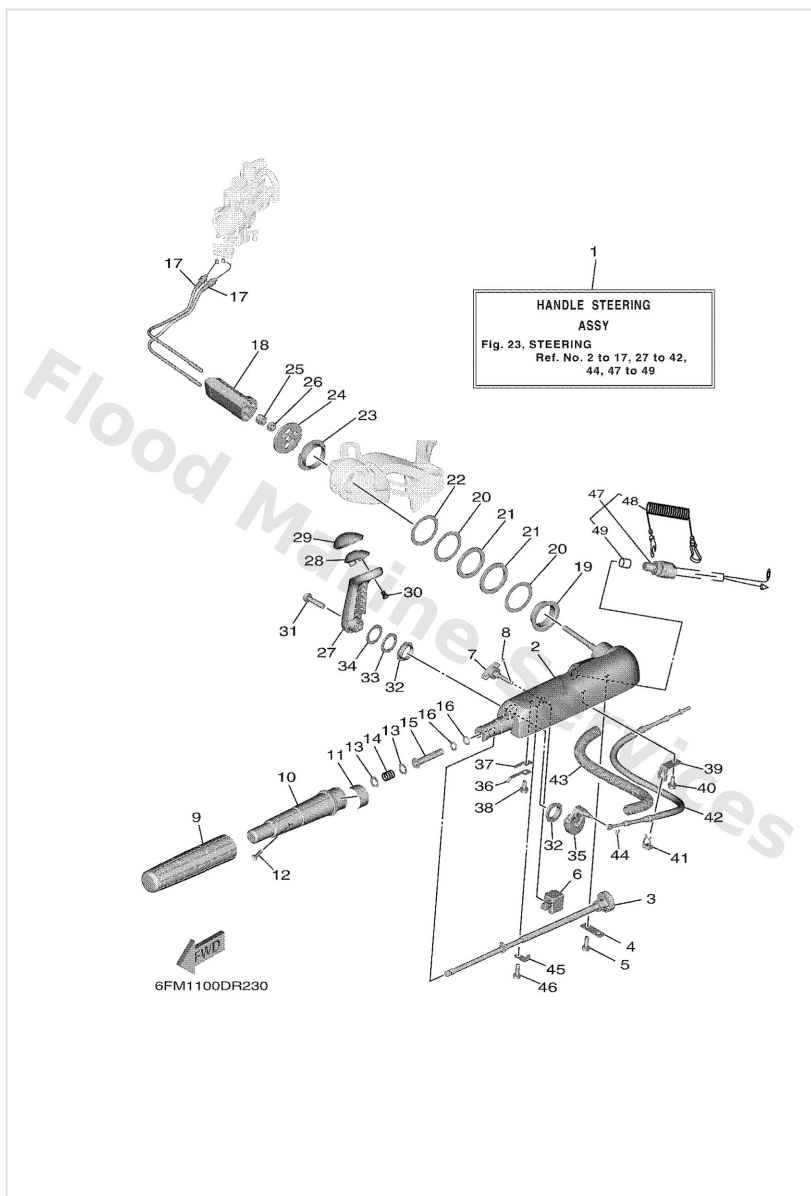
Ref	Part	
30	6FM1577008 Cable comp., starter stop	Buy now
31	6EE8199540 Label, warning	Buy now
32	6EE8199550 Label, warning	Buy now
33	6EE8199440 Label, safety	Buy now
34	6EE8199450 Label, safety	Buy now
35	6AG8199600 Mark	Buy now

Starting Motor



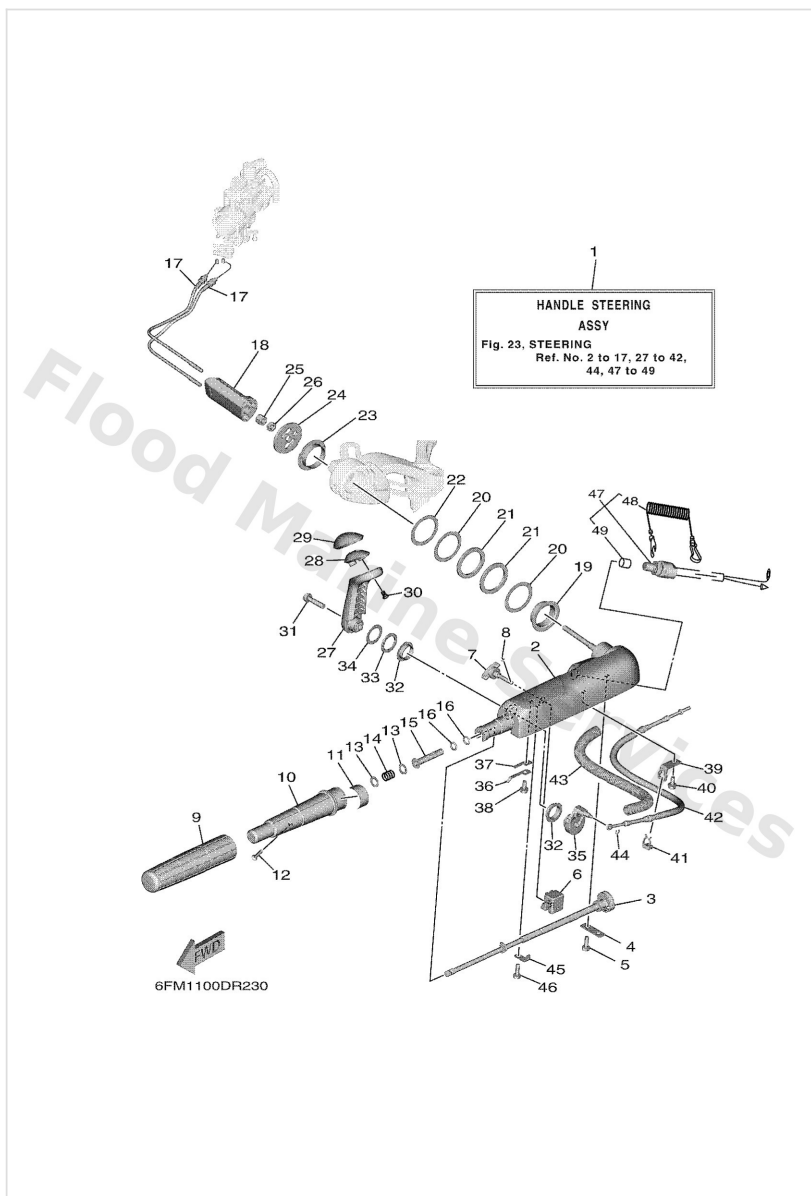
Ref	Part	
1	6AH8180001 Starting motor assembly	Buy now
2	6898185011 Armature assembly	Buy now
3	6898180911 Washer kit	Buy now
4	6898181011 Stator ass'y	Buy now
5	6898184711 O-ring	Buy now
6	6898184011 Brush holder assembly	Buy now
7	6898181111 Brush 1	Buy now
8	6898181211 Brush 2	Buy now
9	6898181310 Spring, brush	Buy now
10	6AH8182001 Rear bracket assembly	Buy now
11	6898180712 Pinion assembly	Buy now
12	68T8185700 Pinion stopper set	Buy now
13	6AH8183000 Front bracket assembly	Buy now
14	6898182610 Bolt	Buy now

Steering



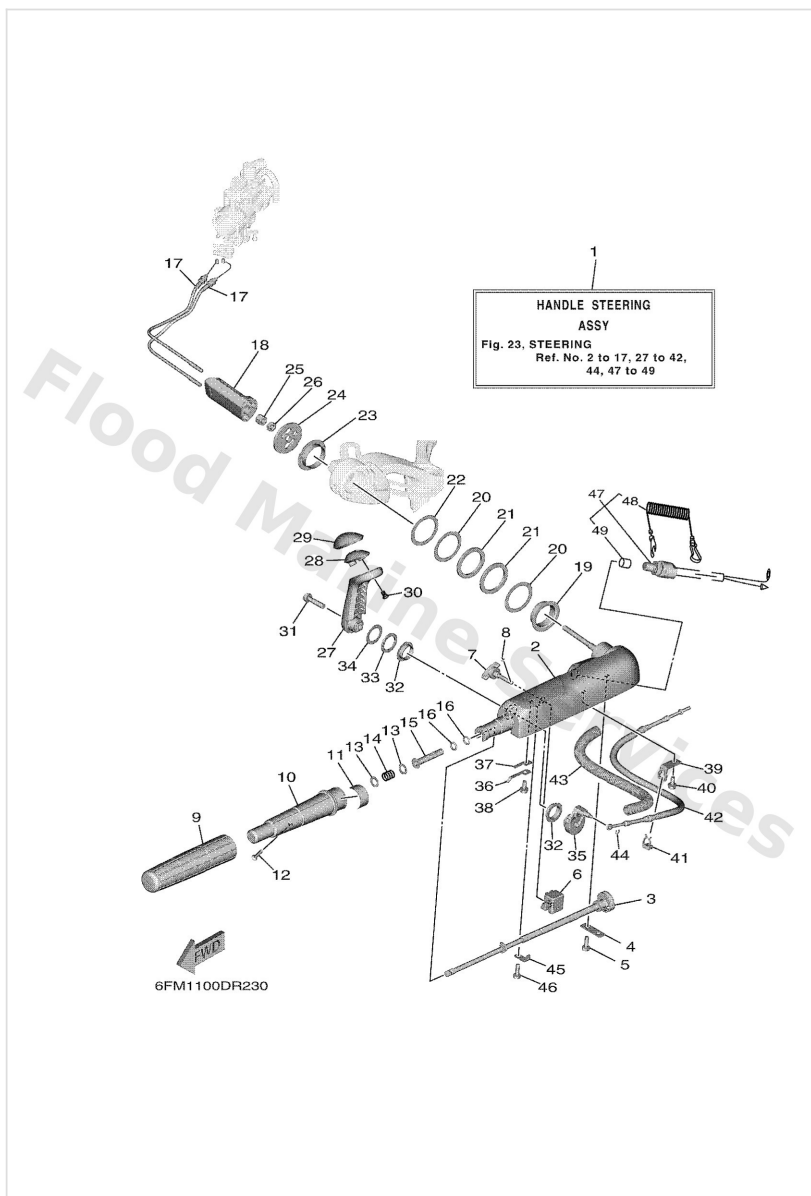
Ref	Part	
1	6FMW0084008D Handle steering assembly	Buy now
2	6FM42111008D Handle, steering	Buy now
3	6DR4213801 Lever, throttle	Buy now
4	65W4215900 Stay	Buy now
5	9010506M07 Bolt (689)	Buy now
6	6DR4212600 Friction, steering handle grip	Buy now
7	65W4212500 Bolt, friction adjusting	Buy now
8	9149016010 Pin, cotter	Buy now
9	67D4217700 Rubber, handle	Buy now
10	67D4211901 Grip, steering handle	Buy now
11	6FM4213700 Indicator, throttle	Buy now
12	9015205011 Screw, countersunk	Buy now
13	9020110M02 Washer, plate(6g9)	Buy now
14	9050123215 Spring (655)	Buy now
15	6FM4217100 Bushing	Buy now

Steering



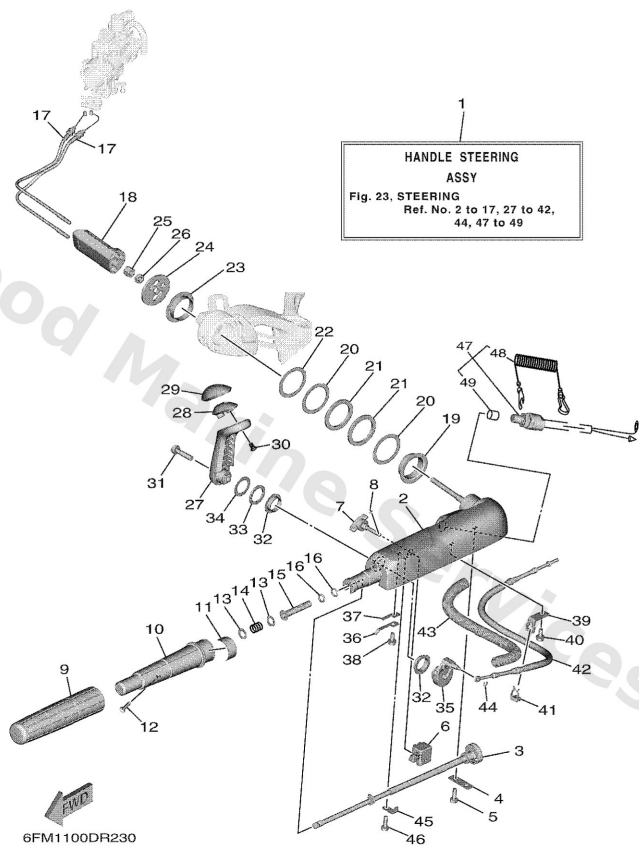
Ref	Part	
16	9321010010 O-ring	Buy now
17	6FM2630100 Throttle cable assembly	Buy now
18	6FM2631600 Boot, throttle cable	Buy now
19	66R4217100 Bushing	Buy now
20	9020143M00 Washer, plate	Buy now
21	9020643M22 Washer, wave	Buy now
22	9020243M57 Washer, plate	Buy now
23	9038640M99 Bush	Buy now
24	65W4213101 Cover, handle steering	Buy now
25	9578010300 Nut, nylon (6e5)	Buy now
26	9538010700 Nut (682)	Buy now
27	6DR44111008D Handle, gear shift	Buy now
28	6DR4417300 Lever, shift control	Buy now
29	6DR4212900 Bushing, rubber	Buy now
30	9778060920 Screw, tapping	Buy now

Steering



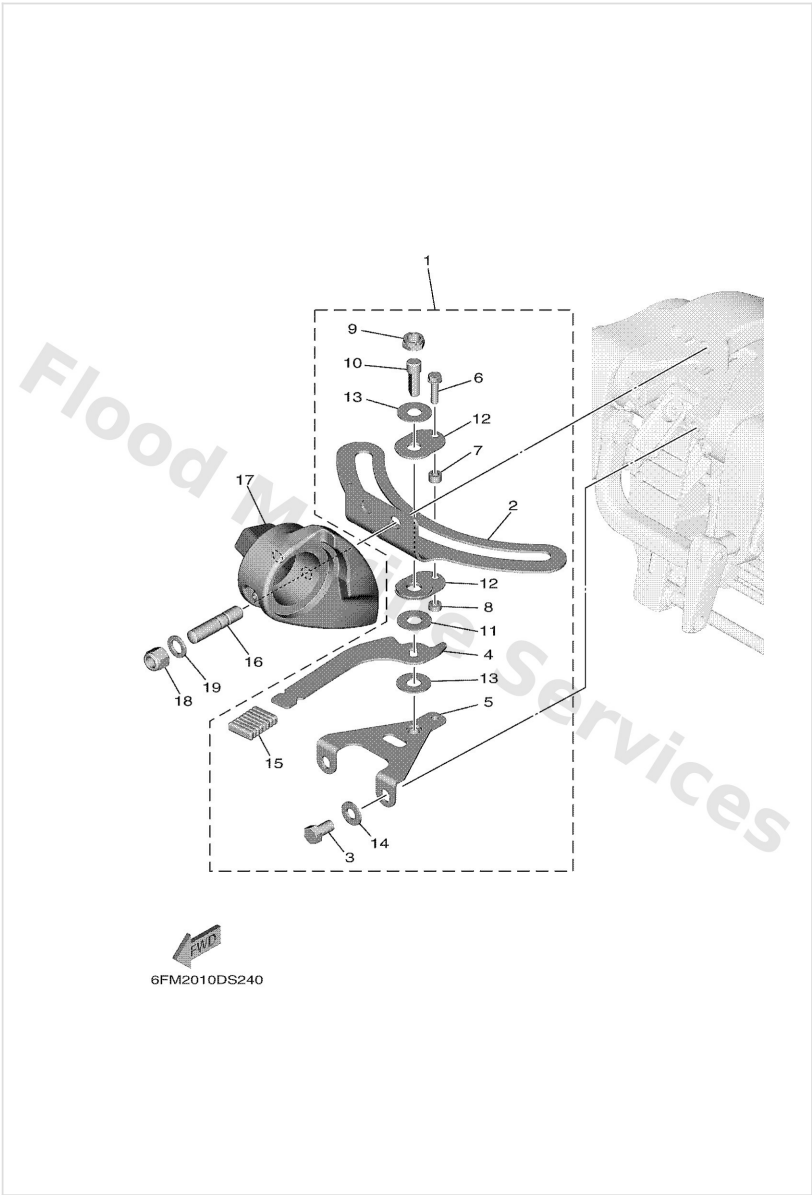
Ref	Part	
31	9759508535 Bolt, hexagon w/w deep recess	Buy now
32	9038626MA3 Bush	Buy now
33	9020626M25 Washer, wave	Buy now
34	9020226M59 Washer, plate	Buy now
35	6DR44113A0 Cam plate, handle	Buy now
36	6DR4411600 Spring	Buy now
37	66R4411800 Bracket	Buy now
38	9589506014 Bolt, flange deep recess	Buy now
39	66R4853800 Clamp, cable 1	Buy now
41	63D4853800 Clamp, cable 1	Buy now
42	6DR4832100 Cable	Buy now
43	9044620MF5 Hose	Buy now
44	9908004600 Circlip (eu0)	Buy now
45	6DR4411400 Stopper	Buy now
46	9798006225 Screw, with washer	Buy now

Steering



Ref	Part	
47	6FM8257500 Engine stop switch assembly	Buy now
48	6828255600 Lanyard, stop switch	Buy now
49	6898257Y00 Cap	Buy now

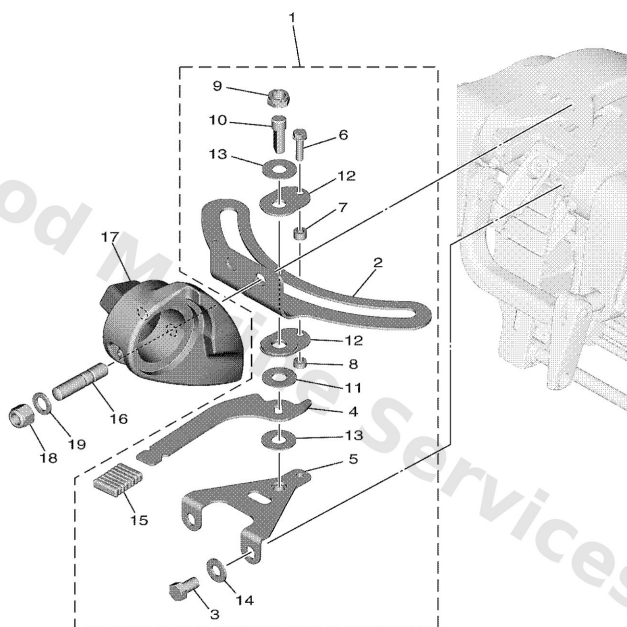
Steering Friction



6FM2010DS240

Ref	Part	
1	6FM4250800 Steering friction assembly	Buy now
2	6FM4252700 Plate, friction	Buy now
3	9010908M91 Bolt, hexagon deep recess	Buy now
4	6FM4256100 Knob, steering lock	Buy now
5	6FM4252500 Plate, friction	Buy now
6	9759505520 Bolt, With Washer	Buy now
7	9038705054 Collar	Buy now
8	9038705053 Collar	Buy now
9	9018510M14 Nut, self-locking	Buy now
10	67C4256200 Shaft, steering lock	Buy now
11	9020210M56 Washer, plate	Buy now
12	65W4252800 Plate, friction	Buy now
13	90201106M5 Washer, plate(3gm)	Buy now
14	9299508200 Ybs66-8 washer, plain	Buy now
15	6894363300 Cover, tilt lever	Buy now

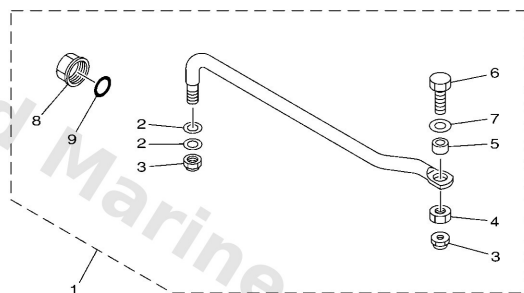
Steering Friction



6FM2010DS240

Ref	Part	
16	9011610064 Bolt, stud	Buy now
17	6FM42121018D Bracket	Buy now
18	9018510027 Nut, self-locking	Buy now
19	9020110049 Washer, plate	Buy now

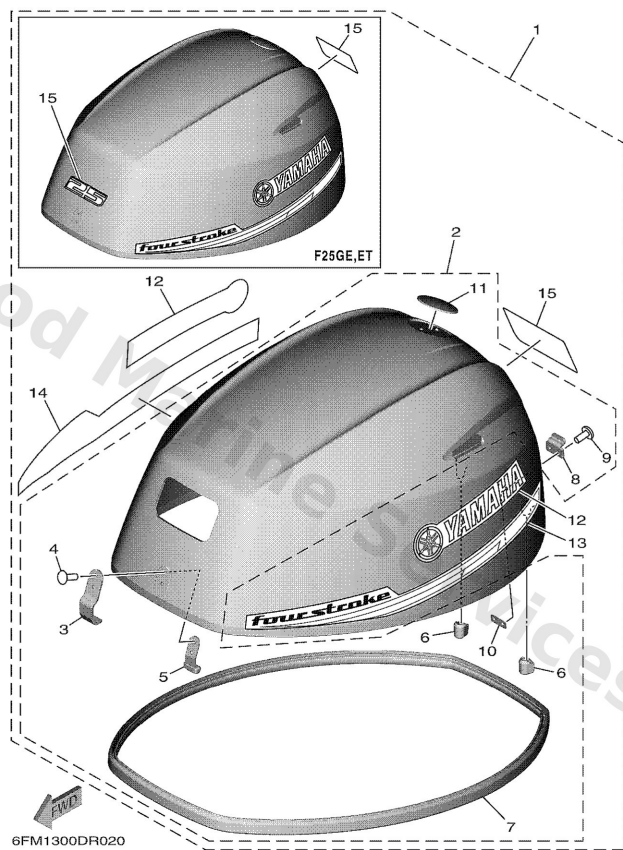
Steering Guide



6FM1100-R380

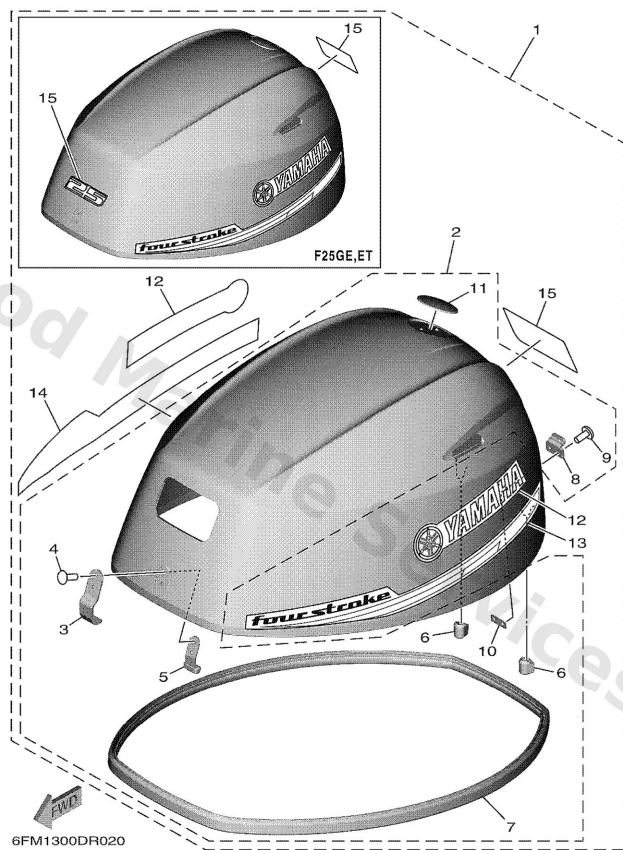
Ref	Part	
1	6FM6135000 Steering guide attachment kit AP	Buy now
2	9020110M20 Washer, plate (663)	Buy now
3	9018509M01 Nut, nylon (663)	Buy now
4	9017009M03 Nut (689)	Buy now
5	9038710M42 Coller (688)	Buy now
6	9010109M01 Bolt(62x)	Buy now
7	9020110M63 Washer, plate	Buy now
8	6E54314501 Cap, clamp bracket	Buy now
9	9321016275 O-ring	Buy now

Top Cowling



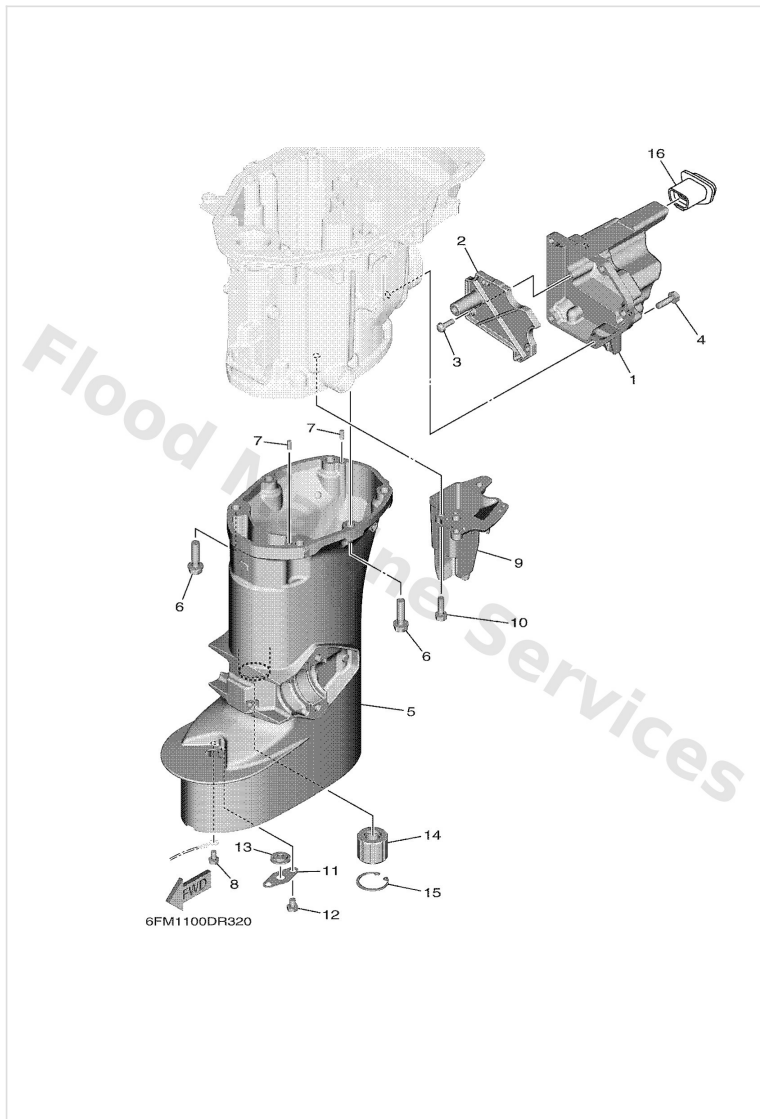
Ref	Part	
1	6FM4261000 Top cowling assembly	Buy now
1	6FM4261010 Top cowling assembly	Buy now
2	6FM4261A00 Top cowling w/o graphics	Buy now
2	6FM4261A10 Top cowling w/o graphics	Buy now
3	6FM4265100 Hook	Buy now
4	9026604M01 Rivet (689)	Buy now
5	6FM4264900 Holder, clamp band	Buy now
6	6BG4266200 Damper	Buy now
7	6FM4261500 Seal	Buy now
8	6FM4265200 Hook	Buy now
10	6FM4264700 Holder, clamp band	Buy now
11	6AH4269710 Tuning fork mark	Buy now
12	6FM4268100 Mark, cowling	Buy now
13	6FM4267500 Graphic, side 1	Buy now
14	6FM4267600 Graphic, side 2	Buy now

Top Cowling



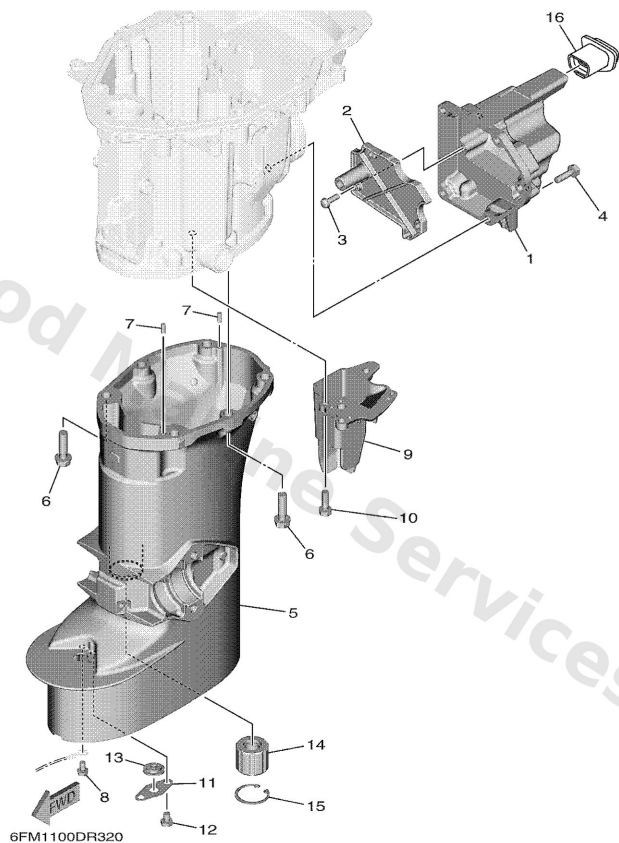
Ref	Part	
15	6BP4267710 Graphic, front	Buy now

Upper Casing



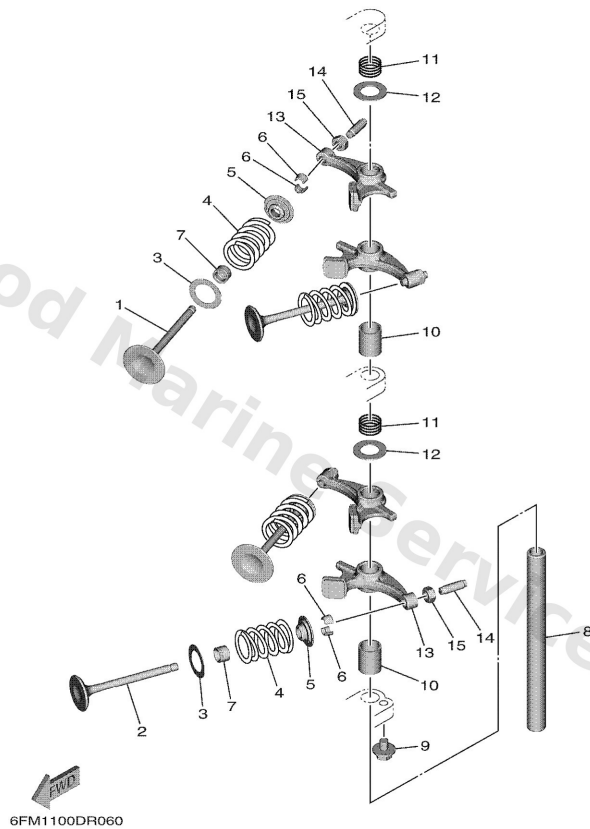
Ref	Part	
1	6FM14731008D Chamber 1	Buy now
2	6FM4512600 Plate, seal damper	Buy now
3	9798005216 Screw, pan w/ plain	Buy now
4	9010506M07 Bolt (689)	Buy now
5	6FM45111008D Casing, upper S(16.7")	Buy now
5	6FM45111108D Casing, upper L(21.7")	Buy now
6	9757508530 Bolt, hexagon w/w deep recess	Buy now
7	9360410M03 Pin, dowel (688)	Buy now
8	9759505510 Bolt hex. head	Buy now
9	6FM1471100CA Muffler 1	Buy now
11	68T4532100 Plate L(21.7")	Buy now
12	9709506008 Bolt (fj1) L(21.7")	Buy now
13	9048014M54 Grommet L(21.7")	Buy now
14	6L24531800 Bushing, drive shaft L(21.7")	Buy now
15	9342030042 Circlip (650) L(21.7")	Buy now

Upper Casing



Ref	Part	
16	6FM4276900 Seal, rubber	Buy now

Valve



Ref	Part	
1	6FM1211100 Valve, intake	Buy now
2	6FM1212100 Valve, exhaust	Buy now
3	62Y1211600 Seat, valve spring	Buy now
4	3YF1211300 Spring, valve inner	Buy now
5	30X1211700 Retainer, valve spring	Buy now
6	30X1211800 Cotter, valve	Buy now
7	51Y1211900 Seal, valve stem	Buy now
8	66M1214600 Shaft, rocker	Buy now
9	9011906054 Bolt, with washer	Buy now
10	9038713006 Collar	Buy now
11	90501120A5 Spring, compression	Buy now
12	9020113013 Washer, plate	Buy now
13	6AH1215100 Arm, valve rocker	Buy now
14	64J1215900 Screw, valve adjusting	Buy now
15	62Y1215800 Nut, lock	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.