



Yamaha F30BEHD 2018

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

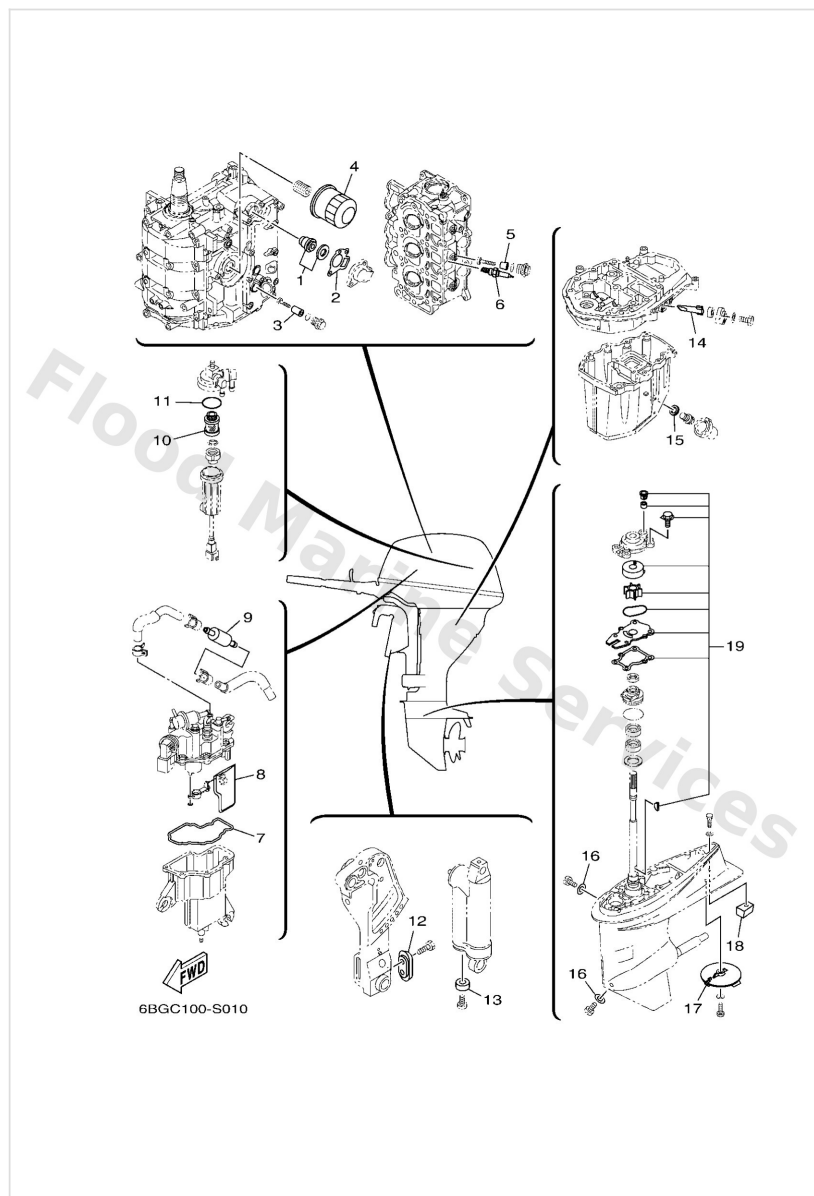
Authorised Yamaha Dealers



Contents

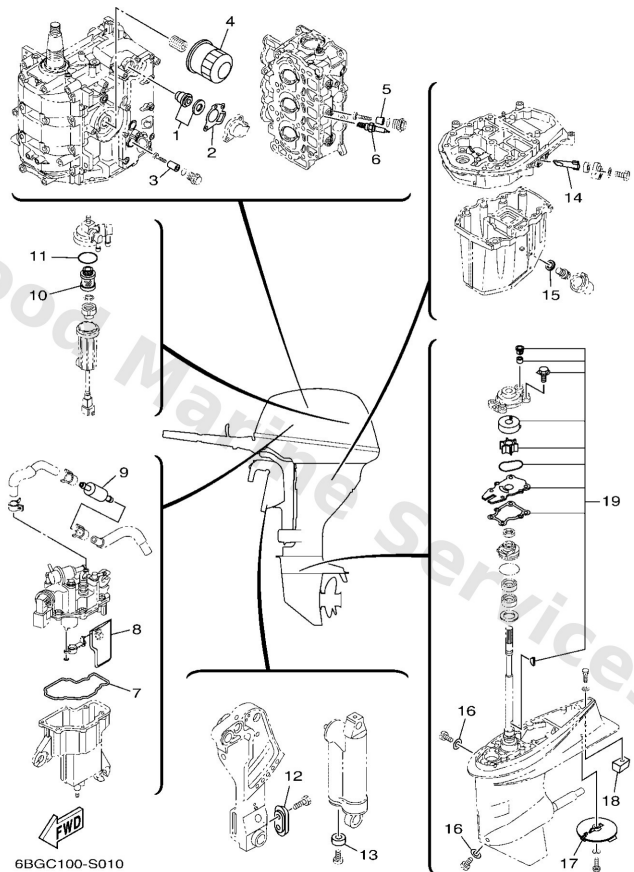
SCHEDULED SERVICE PARTS	3
BOTTOM COWLING 1	5
BOTTOM COWLING 2	8
BRACKET 1	10
BRACKET 2	13
BRACKET 3	16
CONTROL	19
CRANKSHAFT & PISTON	22
CYLINDER & CRANKCASE 1	24
CYLINDER & CRANKCASE 2	26
ELECTRICAL 1	28
ELECTRICAL 2	29
ELECTRICAL 3	30
ELECTRICAL 4	32
ELECTRICAL 5	33
FUEL	35
FUEL INJECTION PUMP 1	39
FUEL INJECTION PUMP 2	41
FUEL TANK	43
GENERATOR	44
INTAKE 1	46
INTAKE 2	47
LOWER CASING & DRIVE 1	48
LOWER CASING & DRIVE 2	54
OIL PAN	56
OIL PUMP	57
OPTIONAL PARTS	58
POWER TRIM & TILT ASSY	60
REPAIR KIT 1	65
REPAIR KIT 2	67
STARTING MOTOR	69
STEERING 1	71
STEERING 2	75
STEERING FRICTION	77
STEERING GUIDE	79
TOP COWLING	80
UPPER CASING	82
VALVE	85

Scheduled Service Parts



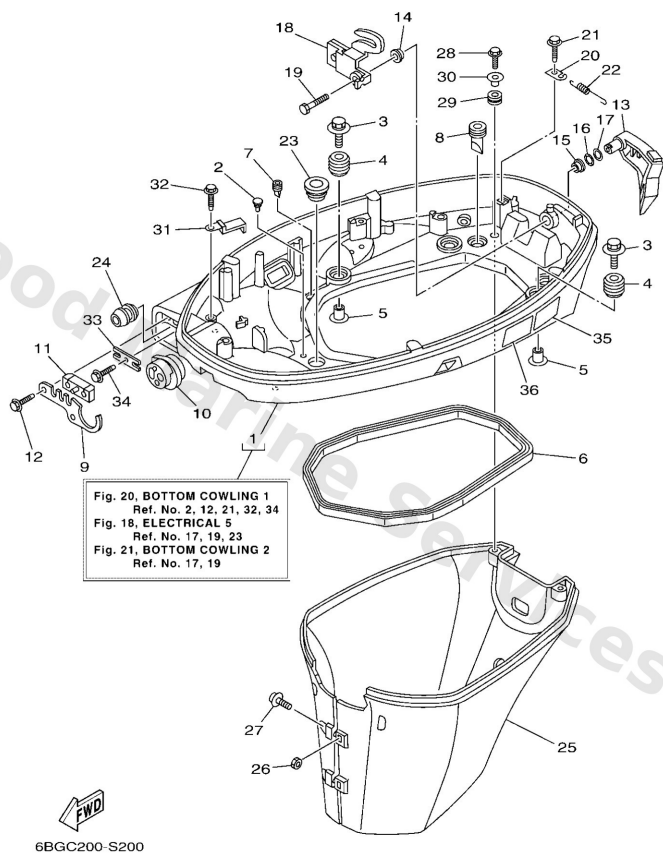
Ref	Part	
1	6G81241103 Thermostat	Buy now
2	62Y1241400 Gasket, cover	Buy now
3	6G81132500 Anode	Buy now
4	5GH1344060 Element assembly, oil cleaner	Buy now
6	9470200418 Plug, spark (dpr6eb-9)	Buy now
7	6BG1498400 Gasket, float chamber	Buy now
8	6BG1391501 Filter	Buy now
9	6C52425100 Strainer 1	Buy now
10	6D82456300 Element, filter (with tag)	Buy now
11	6D82456400 Gasket	Buy now
12	65W4525100 Anode	Buy now
13	6634525100 Anode	Buy now
14	62Y1132500 Anode	Buy now
15	9043014M09 Gasket	Buy now
16	9043008003 Gasket	Buy now

Scheduled Service Parts



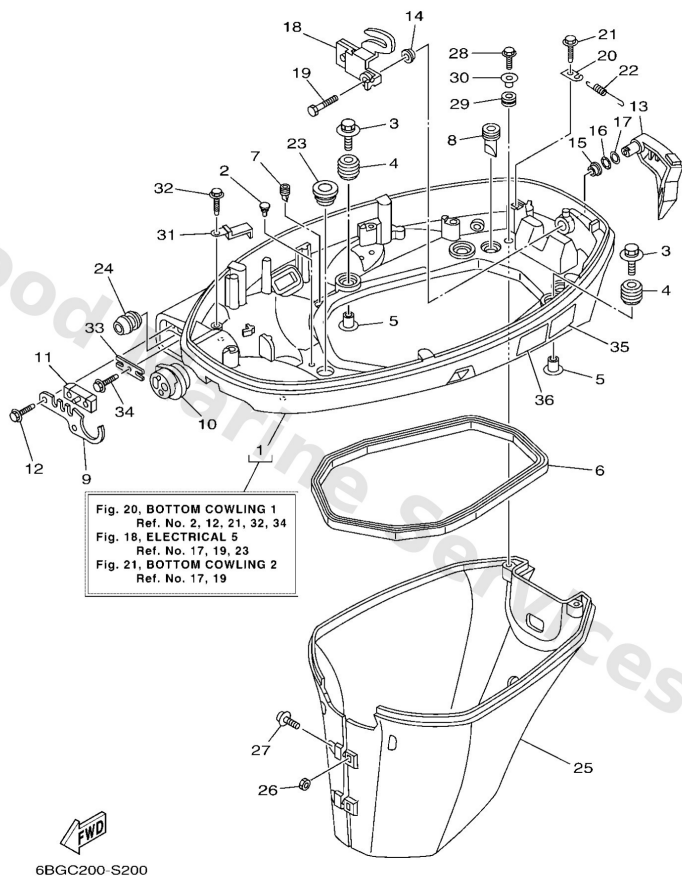
Ref	Part	
17	67C4537100 Tab-trim	Buy now
18	67C4525100 Anode	Buy now
19	6BGW007800 Water pump repair kit	Buy now

Bottom Cowling 1



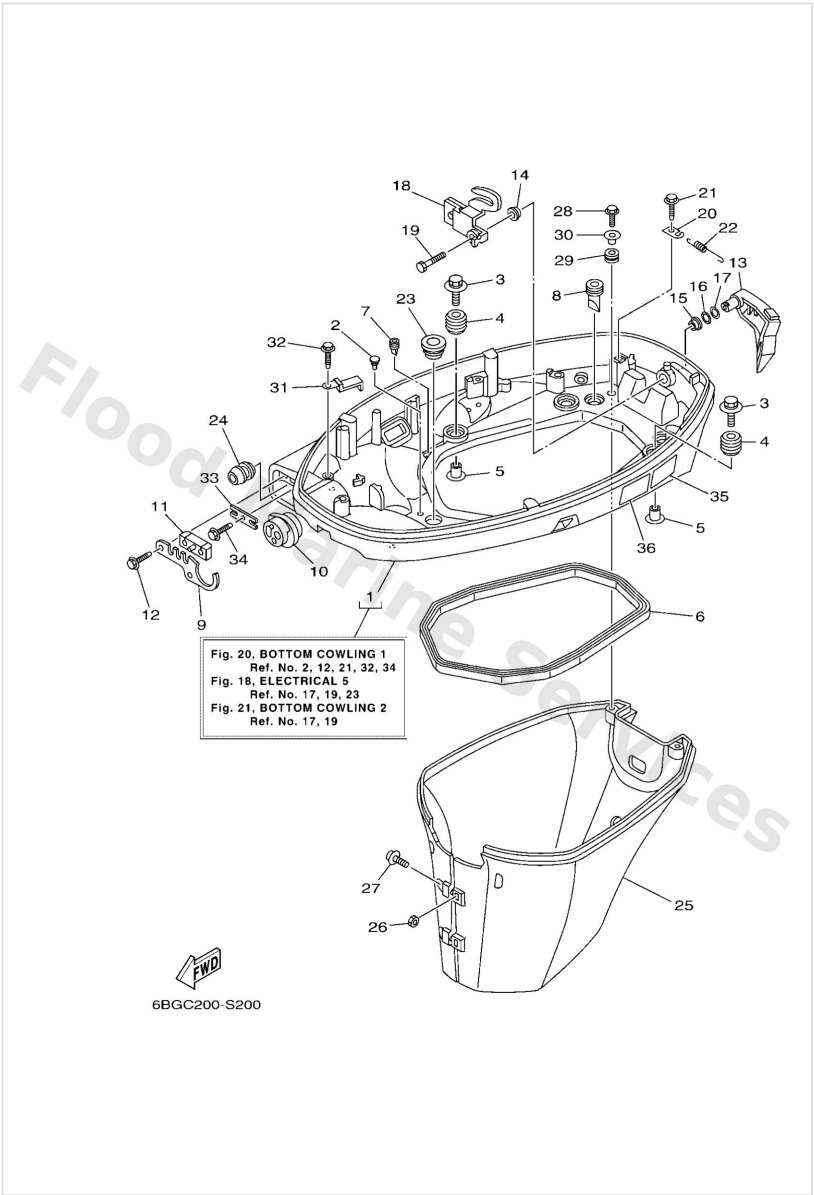
Ref	Part	
1	6BG42710028D Bottom cowling assembly	Buy now
2	6H44274800 Grommet	Buy now
3	9011906M61 Bolt, with washer	Buy now
4	6BG4274800 Grommet	Buy now
5	9038706M69 Collar (688)	Buy now
6	62Y4271600 Rubber seal 1	Buy now
7	65W4271700 Rubber, seal 2	Buy now
8	61A4271700 Rubber, seal 2	Buy now
9	6BG4276100 Stopper	Buy now
10	6BG4272500 Grommet	Buy now
11	6BG4272700 Grommet	Buy now
12	9010906316 Bolt	Buy now
13	6BG42815008D Lever, clamp	Buy now
14	9038612M37 Bushing (6f5)	Buy now
15	9038612MA2 Bush	Buy now

Bottom Cowling 1



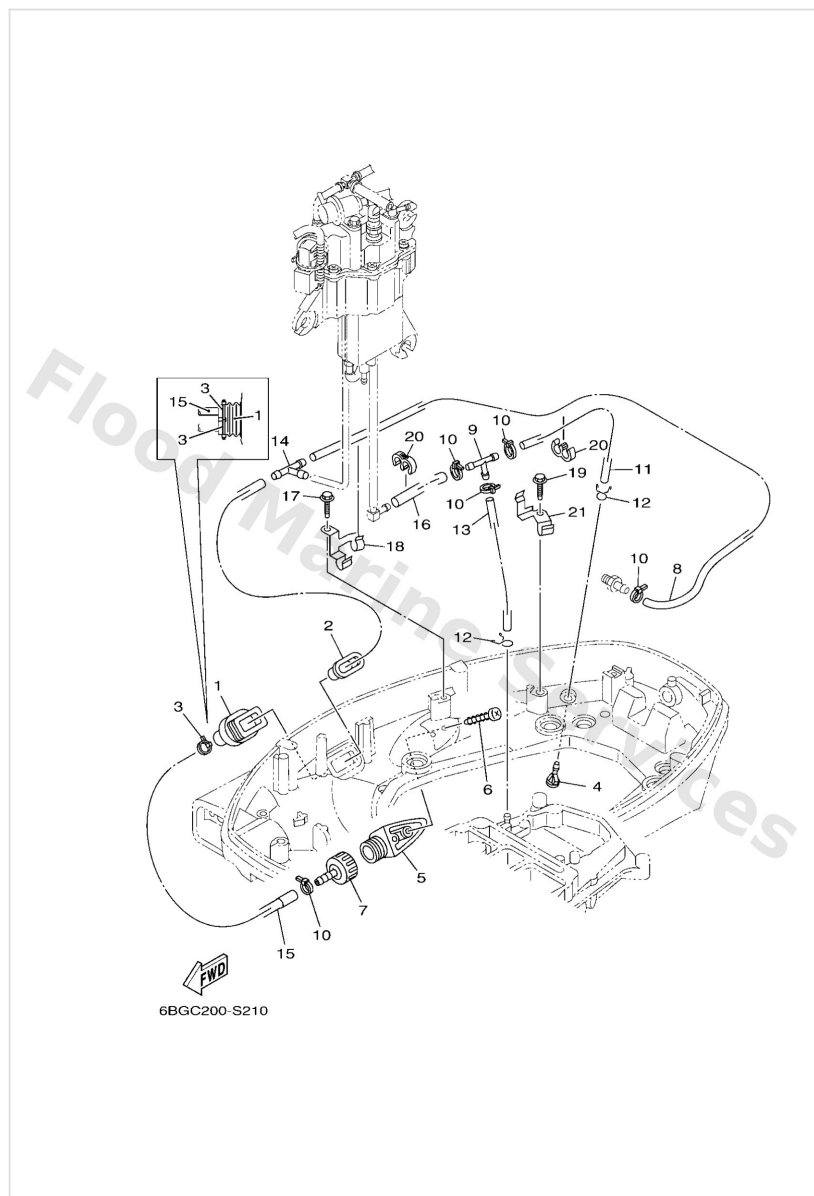
Ref	Part	
16	9020612052 Washer, wave (666)	Buy now
17	9020112M07 Washer, plate	Buy now
18	6BG4281600 Lever, clamp	Buy now
19	9709506014 Bolt(gj3)	Buy now
20	66T4314400 Hook, spring	Buy now
21	9010906M86 Bolt	Buy now
22	9050618M40 Spring, tension	Buy now
23	68U4272700 Grommet	Buy now
24	6BG2432900 Seal	Buy now
25	6BG42741008D Apron S(16.3")	Buy now
25	6BG42741108D Apron L(21.1")	Buy now
26	9538006600 Nut(661)	Buy now
27	9798006325 Screw, with washer	Buy now
28	9010906M80 Bolt	Buy now
29	9048013M24 Grommet (6e9)	Buy now

Bottom Cowling 1



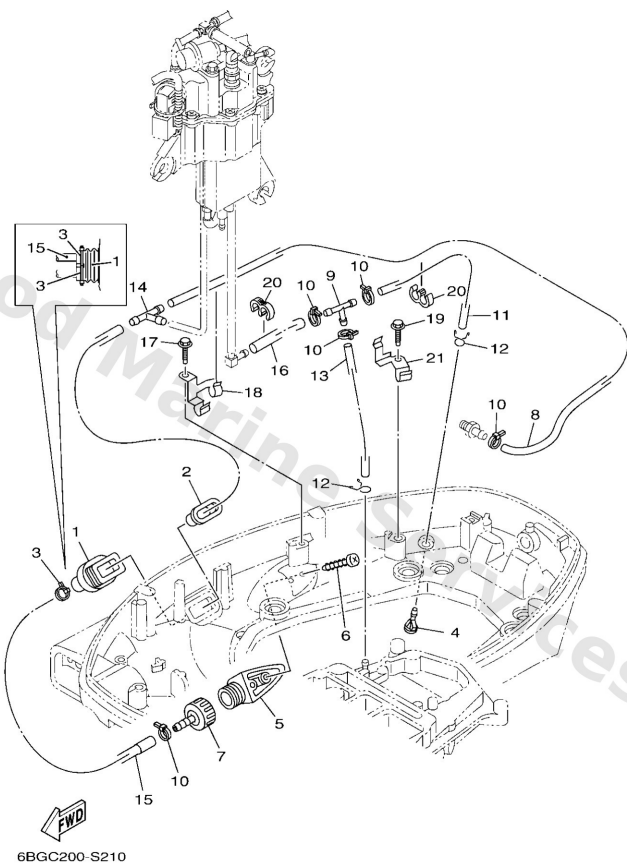
Ref	Part	
30	9038706M43 Coller (6e9)	Buy now
31	9046220005 Clamp	Buy now
33	6BG4853800 Clamp, cable 1	Buy now
35	6EE4279440 Label, warning (general)	Buy now
36	6EE4279450 Label, warning (general)	Buy now

Bottom Cowling 2



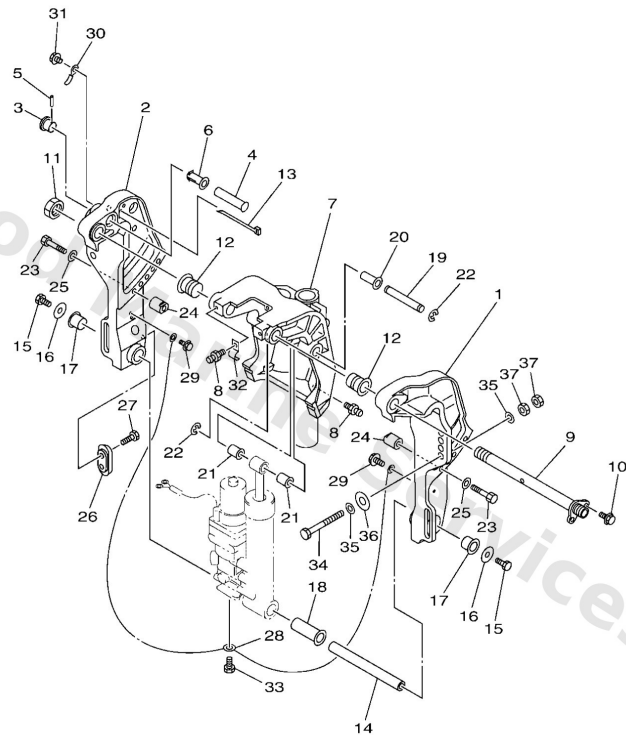
Ref	Part	
1	6H14272621 Grommet	Buy now
2	6BG4238400 Seal, cap	Buy now
3	9046511M10 Clamp	Buy now
4	6BG4439100 Nipple, hose	Buy now
5	6AW1257200 Adapter	Buy now
6	9778060520 Screw, tapping(6k8)	Buy now
7	6R31258000 Joint assembly	Buy now
8	6BG4254100 Pipe 1	Buy now
9	6882437800 Pipe, joint	Buy now
11	6BG4254200 Pipe	Buy now
12	9046708M18 Clip	Buy now
13	6BG2431400 Pipe 4	Buy now
15	6BG1248100 Pipe 1	Buy now
16	9044509091 Hose (I135)	Buy now
17	9010906M86 Bolt	Buy now

Bottom Cowling 2



Ref	Part	
18	6BG2413501 Clamp 1	Buy now
20	9046409M21 Clamp(6j8)	Buy now
21	6BG2413601 Clamp 2	Buy now

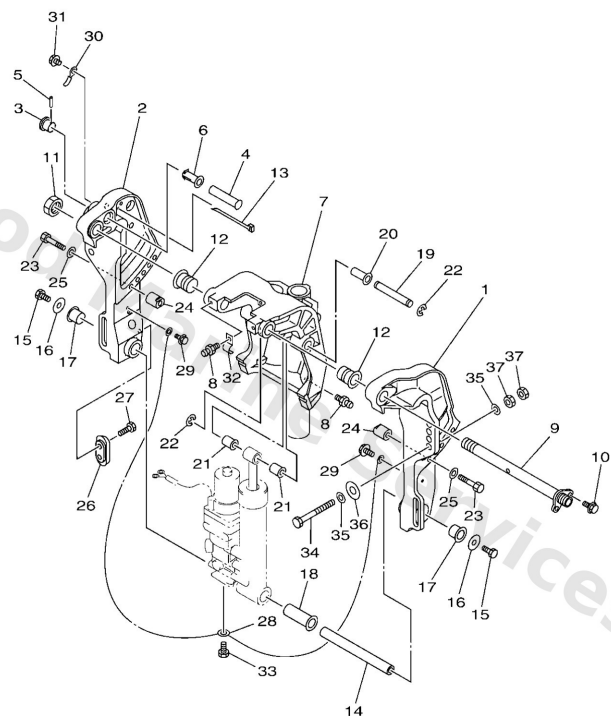
Bracket 1




6BGC100-S260

Ref	Part	
1	6K943111108D Bracket, clamp 1	Buy now
2	6BG43112108D Bracket, clamp 2	Buy now
3	65W4319200 Knob, stopper	Buy now
4	65W4319100 Shaft, stopper	Buy now
5	9169030018 926-51502-00 pin, spring (700)	Buy now
6	9038614MA1 Bush	Buy now
7	6BG43311008D Bracket, swivel 1 S(16.3")	Buy now
7	6BG43311108D Bracket, swivel 1 L(21.1")	Buy now
8	9370006M03 Nipple, grease(6a1)	Buy now
9	6K94313101 Bolt, clamp bracket	Buy now
10	9759508520 Bolt(6td)	Buy now
11	9018522043 Nut, self-locking	Buy now
12	9038622MA4 Bush	Buy now
13	9046513M11 Clamp (6e5)	Buy now
14	9024918M35 Pin, lower shock mount	Buy now

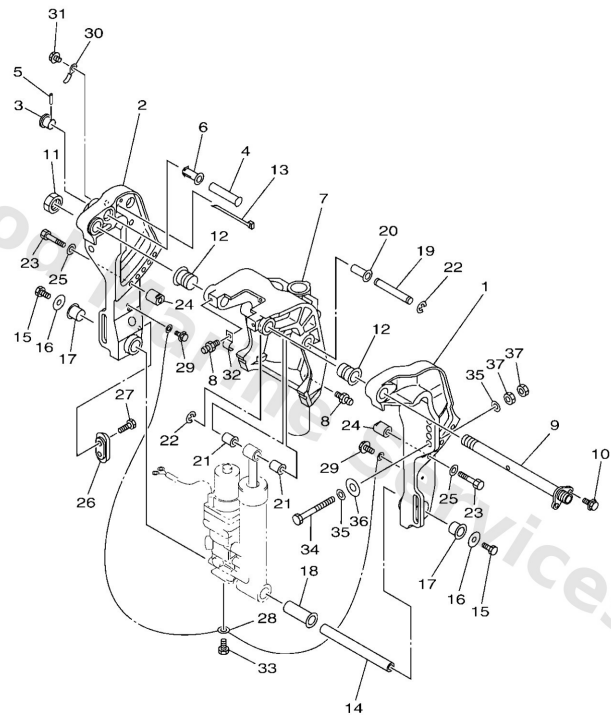
Bracket 1




6BGC100-S260

Ref	Part	
15	9708008016 Bolt	Buy now
16	9020108M00 Washer, plate(6e0)	Buy now
17	9038618M44 Bushing (6g5)	Buy now
18	9038618MA0 Bush	Buy now
19	9024912M38 Pin	Buy now
20	9038112M10 Bush, solid	Buy now
21	9038112M11 Bush, solid	Buy now
22	9908010600 Circlip	Buy now
23	9709510050 Bolt, hexagon deep recess	Buy now
24	6BG43654A0 Nut 1	Buy now
25	9299510600 Washer, plate	Buy now
26	65W4525100 Anode	Buy now
27	9010106020 Bolt	Buy now
28	6BG8212700 Wire, lead 2	Buy now
29	9759506514 Bolt(gj3)	Buy now

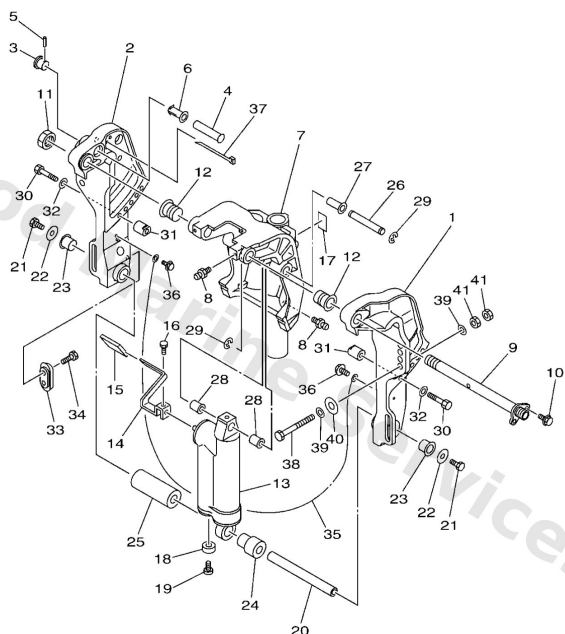
Bracket 1




6BGC100-S260

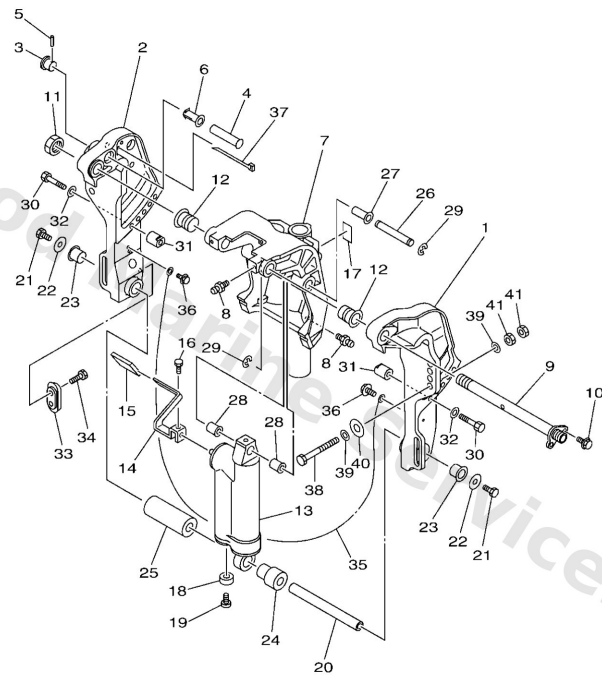
Ref	Part	
30	9046510M77 Clamp	Buy now
32	9046508M63 Clamp(61u)	Buy now
33	9708506010 Bolt	Buy now
34	9010112M65 Bolt	Buy now
35	9020112062 Washer, plate	Buy now
36	9020112426 Washe, plate(663)	Buy now
37	9538012600 Nut (707)	Buy now

Bracket 2



Ref	Part	
1	6K943111108D Bracket, clamp 1	Buy now
2	6BG43112108D Bracket, clamp 2	Buy now
3	65W4319200 Knob, stopper	Buy now
4	65W4319100 Shaft, stopper	Buy now
5	9169030018 926-51502-00 pin, spring (700)	Buy now
6	9038614MA1 Bush	Buy now
7	6BG43311008D Bracket, swivel 1 S(16.3")	Buy now
7	6BG43311108D Bracket, swivel 1 L(21.1")	Buy now
8	9370006M03 Nipple, grease(6a1)	Buy now
9	6K94313101 Bolt, clamp bracket	Buy now
10	9759508520 Bolt(6td)	Buy now
11	9018522043 Nut, self-locking	Buy now
12	9038622MA4 Bush	Buy now
13	67C43107028D Shock absorber sub-assembly S(16.3")	Buy now
13	67C43107128D Shock absorber sub-assembly L(21.1")	Buy now

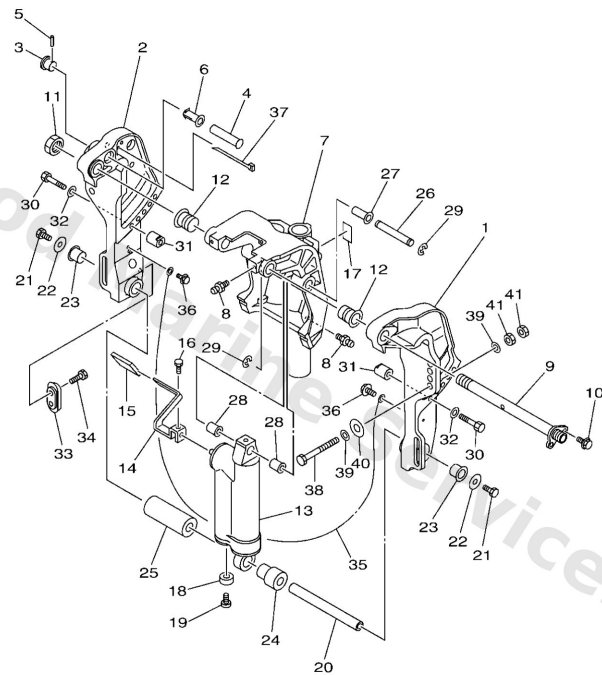
Bracket 2




6BGB100-S270

Ref	Part	
14	67C4363100 Lever, tilt	Buy now
15	6824331801 Cover	Buy now
16	9709506010 Bolt	Buy now
17	63D4369100 Indicator, tilt	Buy now
18	6634525100 Anode	Buy now
19	9015206M01 Screw, countersunk	Buy now
20	9024918M35 Pin, lower shock mount	Buy now
21	9708008016 Bolt	Buy now
22	9020108M00 Washer, plate(6e0)	Buy now
23	9038618M44 Bushing (6g5)	Buy now
24	9038618MA5 Bush	Buy now
25	9038718M03 Collar	Buy now
26	9024912M38 Pin	Buy now
27	9038112M10 Bush, solid	Buy now
28	9038112M11 Bush, solid	Buy now

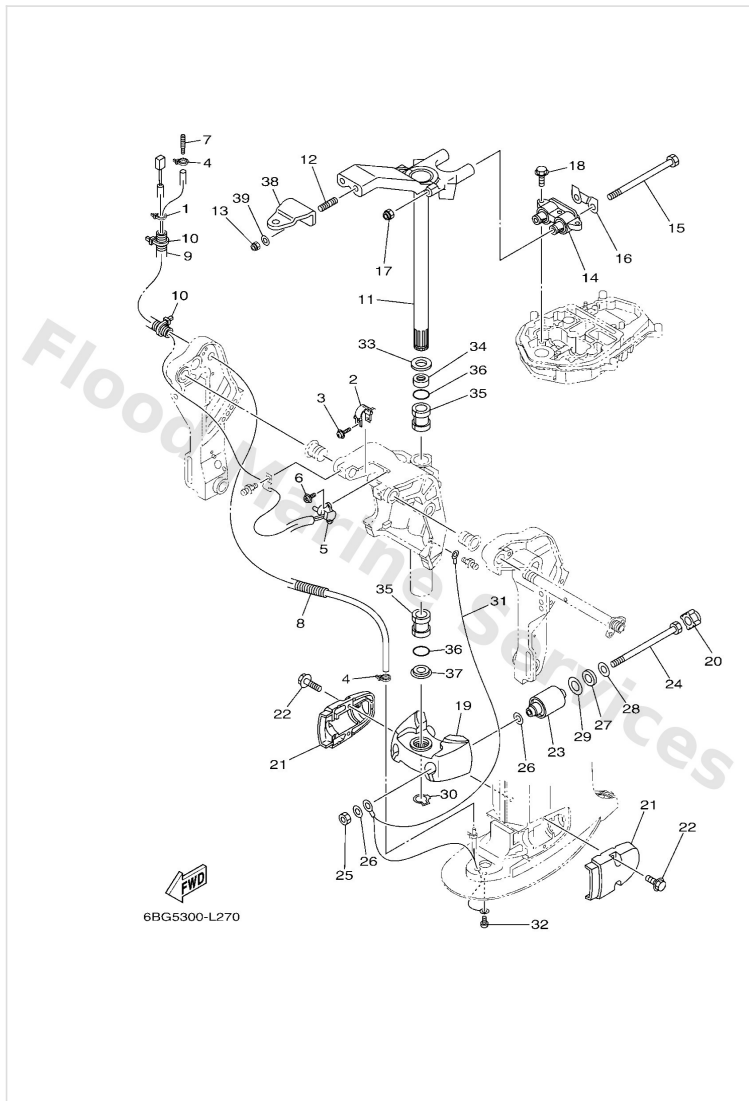
Bracket 2




6BGB100-S270

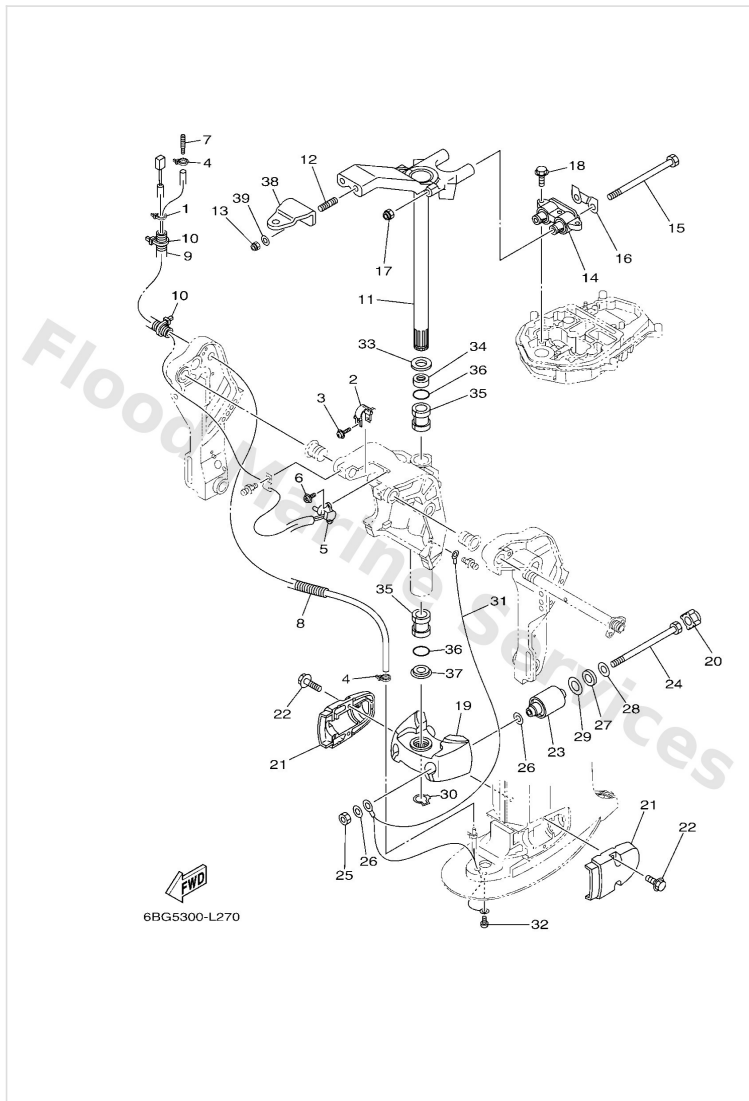
Ref	Part	
29	9908010600 Circlip	Buy now
30	9709510050 Bolt, hexagon deep recess	Buy now
31	6BG43654A0 Nut 1	Buy now
32	9299510600 Washer, plate	Buy now
33	65W4525100 Anode	Buy now
34	9010106020 Bolt	Buy now
35	67C8212720 Wire, lead 2	Buy now
36	9759506514 Bolt(gj3)	Buy now
37	9046513M11 Clamp (6e5)	Buy now
38	9010112M65 Bolt	Buy now
39	9020112062 Washer, plate	Buy now
40	9020112426 Washer, plate(663)	Buy now
41	9538012600 Nut (707)	Buy now

Bracket 3



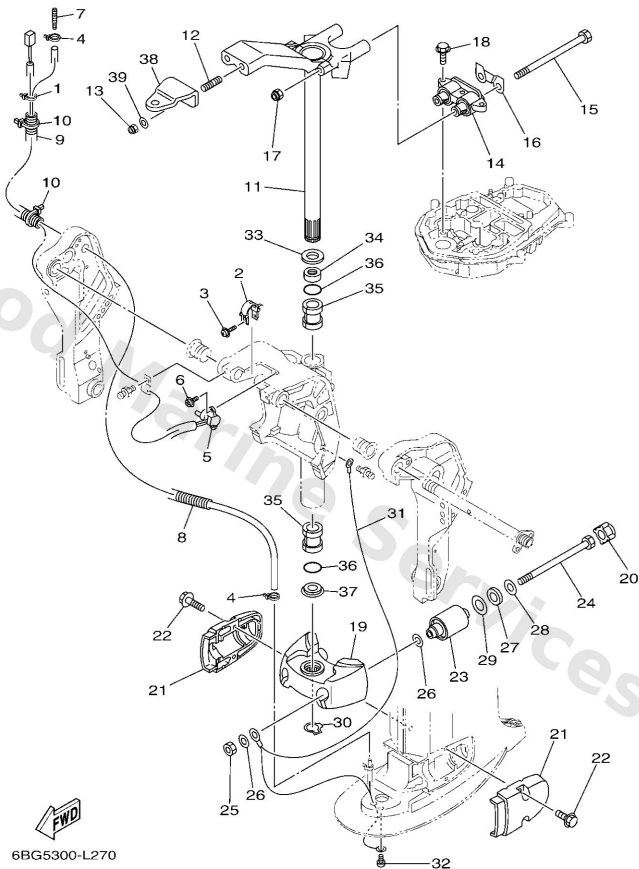
Ref	Part	
1	9046511M10 Clamp	Buy now
2	6K94313910 Cam, trim sender	Buy now
3	9015905059 Screw, with washer	Buy now
5	67H8367201 Trim sender	Buy now
6	9798506216 Screw, with washer(6h2)	Buy now
7	6E58355800 End, nipple	Buy now
8	6BG4438500 Hose, water 1 S(16.3")	Buy now
8	6BG4438510 Hose, water 1 L(21.1")	Buy now
9	9044719014 Tube	Buy now
10	9046513M18 Clamp	Buy now
11	6BG42510008D Steering bracket assembly S(16.3")	Buy now
11	6BG42510108D Steering bracket assembly L(21.1")	Buy now
12	9011610063 Bolt, stud	Buy now
13	9018510027 Nut, self-locking	Buy now
14	67C4451400 Mount damper, upper side S(16.3")	Buy now

Bracket 3



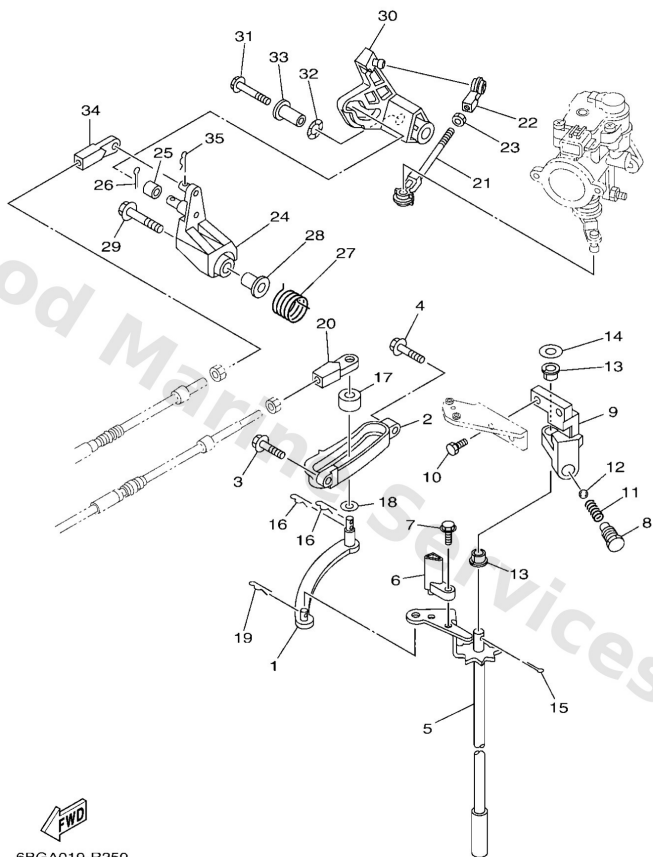
Ref	Part	
14	67C4451410 Mount damper, upper side L(21.1")	Buy now
15	9010908229 Bolt	Buy now
16	66T4452630 Plate	Buy now
17	9018508018 Nut, self-locking	Buy now
18	9757508530 Bolt, hexagon w/w deep recess	Buy now
19	67C44551018D Housing, lower mount rubber S(16.3")	Buy now
19	6C544551008D Housing, lower mount rubber 1 L(21.1")	Buy now
20	69W4457500 Damper, lower mount rubber	Buy now
21	6C544552008D Housing, lower mount rubber 2	Buy now
22	9011908094 Bolt, with washer	Buy now
23	67C4455521 Mount damper, lower side S(16.3")	Buy now
23	67C4455511 Mount damper, lower side L(21.1")	Buy now
24	9010912MA3 Bolt	Buy now
25	9538012700 Nut(6t4)	Buy now
26	9020112M16 Washer, plate (679)	Buy now

Bracket 3



Ref	Part	
27	9020221100 Washer plate (663)	Buy now
28	9020113M19 Washer, plate (663)	Buy now
29	9020122M05 Washer, plate	Buy now
30	9341028M06 Circlip (688)	Buy now
31	67C8212700 Wire, lead 2 S(16.3")	Buy now
31	67C8212710 Wire, lead 2 L(21.1")	Buy now
32	9788506008 Screw, pan head(6a3)	Buy now
33	9020130M00 Washer, plate(6h1)	Buy now
34	9038630M78 Bush(6h0)	Buy now
35	9038630M77 Bush(6h0)	Buy now
36	9321029M94 O-ring(6h1)	Buy now
37	9038630M60 Bush(6j8)	Buy now
38	65W4851101 Hook, steering	Buy now
39	9020110049 Washer, plate	Buy now

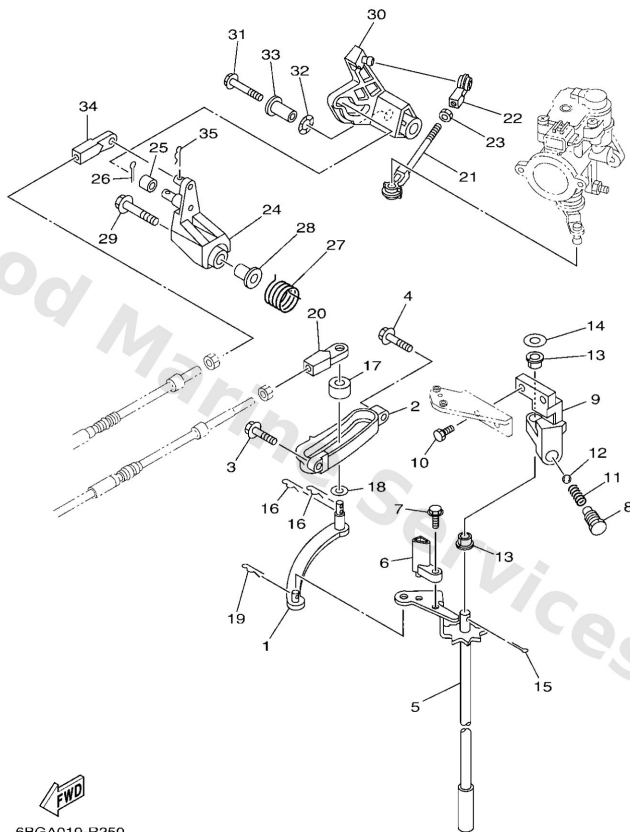
Control



6BGA010-R250

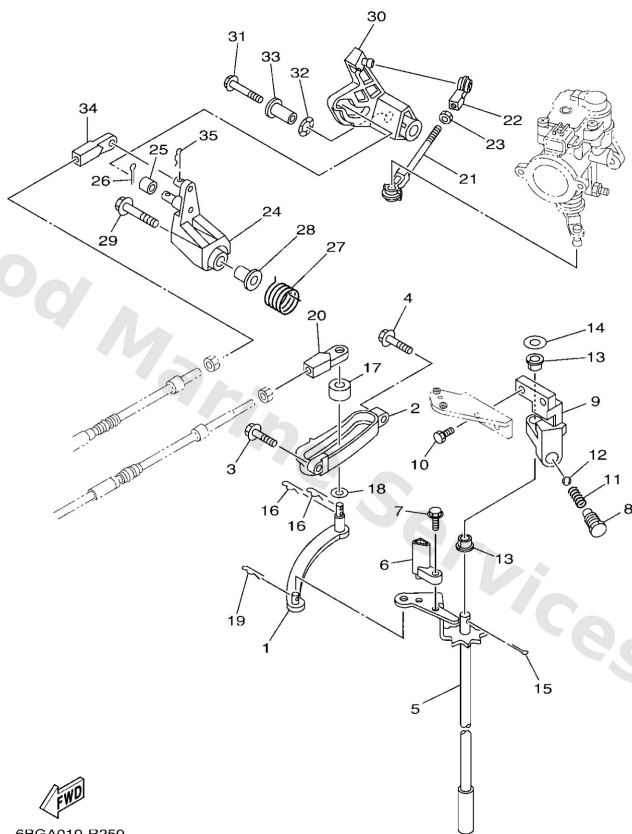
Ref	Part	
1	69W4412100 Lever, shift rod	Buy now
2	62Y4411701 Bracket	Buy now
3	9759506520 Bolt(7u8)	Buy now
4	9759506525 Bolt, hexagon w/w deep recess	Buy now
5	6BG4412001 Handle gear shift assembly S(16.3")	Buy now
5	6C54412002 Handle gear shift assembly L(21.1")	Buy now
6	6C54412200 Bushing, shift rod lever	Buy now
7	9759505514 Bolt, w/ plain	Buy now
8	62Y4271501 Bushing	Buy now
9	62Y441180094 Bracket	Buy now
10	9010106054 Bolt(7u8)	Buy now
11	9050112082 Spring 6484411600	Buy now
12	9350104M02 Ball (697)	Buy now
13	9038690M90 Bush(61a)	Buy now
14	9020110M20 Washer, plate (663)	Buy now

Control



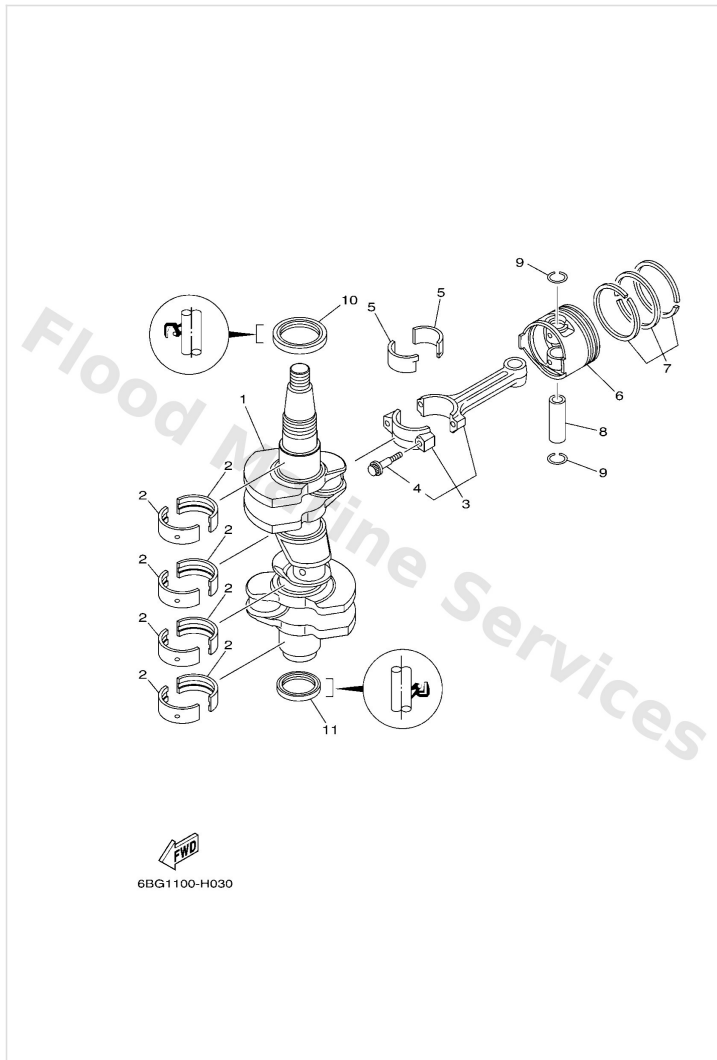
Ref	Part	
15	9149020015 Pin, cotter (648)	Buy now
16	9046818008 Clip 620436610000	Buy now
17	6884412200 Bushing, shift rod lever	Buy now
18	9020207M07 Washer, plate (688)	Buy now
20	69W4834400 Cable end, remote control	Buy now
21	6J84123700 Joint, link	Buy now
22	6824123700 Joint, link 2	Buy now
23	9538005700 Nut (656)	Buy now
24	62Y42154A0 Lever, throttle control	Buy now
25	6C54217100 Bushing	Buy now
26	9149016010 Pin, cotter	Buy now
27	62Y4413500 Spring	Buy now
28	9038706M45 Collar(62y)	Buy now
29	9011906126 Bolt, with washer	Buy now
30	6BG42335A0 Lever, accel. control	Buy now

Control



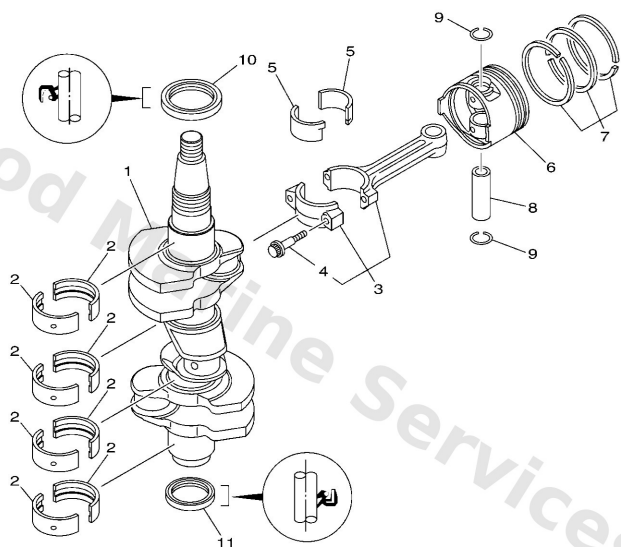
Ref	Part	
31	9589506045 Bolt, flange deep recess	Buy now
32	9020610M04 Washer, wave (676)	Buy now
33	9038706279 Collar	Buy now

Crankshaft & Piston



Ref	Part	
1	6BG1141100 Crankshaft	Buy now
2	6BG1141600 Plane bearing, crankshaft 1 UR YELLOW	Buy now
2	6BG1141610 Plane bearing, crankshaft 1 UR RED	Buy now
2	6BG1141620 Plane bearing, crankshaft 1 UR PINK	Buy now
2	6BG1141630 Plane bearing, crankshaft 1 UR GREEN	Buy now
3	6C51165010 Connecting rod assembly	Buy now
4	6C51165400 Bolt, connecting rod	Buy now
5	6CJ1165600 Plane bearing, connecting rod UR YELLOW	Buy now
5	6CJ1165610 Plane bearing, connecting rod UR RED	Buy now
5	6CJ1165620 Plane bearing, connecting rod UR PINK	Buy now
5	6CJ1165630 Plane bearing, connecting rod UR GREEN	Buy now
6	69W116310197 Piston (std)	Buy now
6	69W1163501 Piston (0.25mm o/s) AP	Buy now
6	69W1163601 Piston (0.50mm o/s) AP	Buy now
7	67C1160300 Piston ring set (std)	Buy now

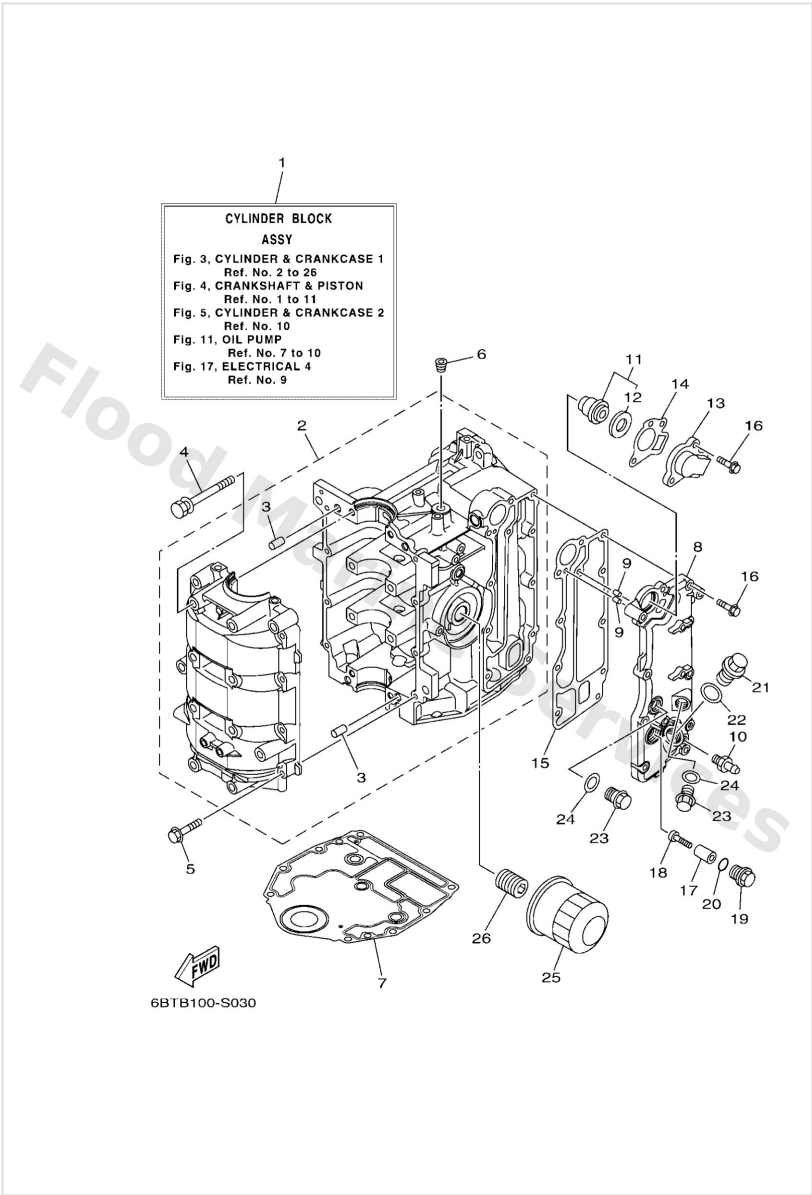
Crankshaft & Piston



6BG1100-H030

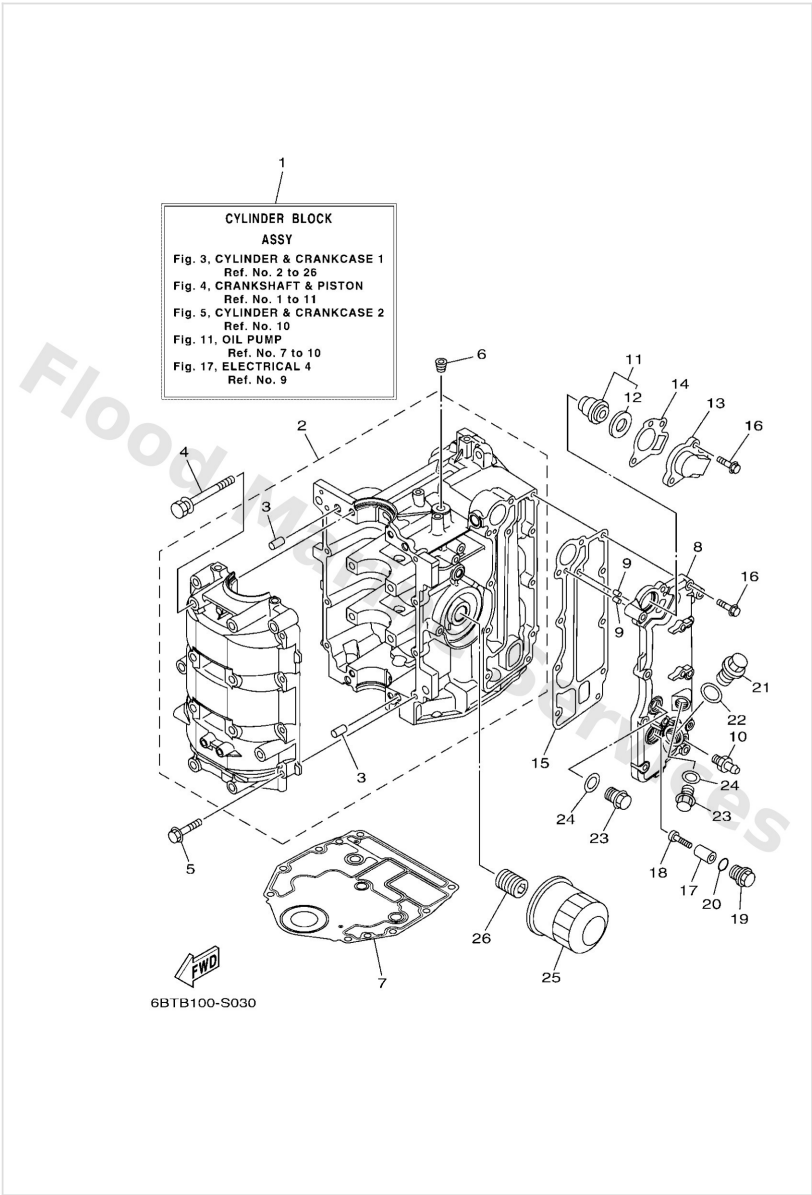
Ref	Part	
7	67C1160400 Piston ring set (0.25mm o/s) AP	Buy now
7	67C1160500 Piston ring set (0.50mm o/s) AP	Buy now
8	62Y1163300 Pin, piston	Buy now
9	9345017129 Circlip(1ar)	Buy now
10	9310243M42 Oil seal(62y)	Buy now
11	9310135002 Oil seal	Buy now

Cylinder & Crankcase 1



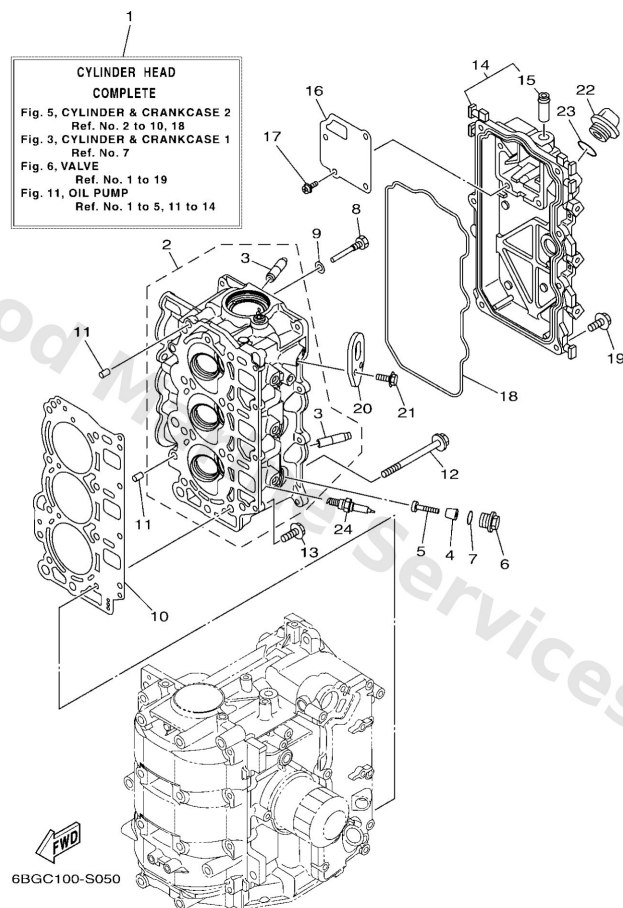
Ref	Part	
1	6BGW009B011S Cylinder block assembly	Buy now
2	6BG15109011S Crankcase assembly	Buy now
3	9360612019 Pin, dowel (614)	Buy now
4	9011908154 Bolt, with washer	Buy now
5	9751306535 Bolt(3rv)	Buy now
6	9034451003 Plug, taper screw	Buy now
7	6BG1135100 Gasket, cylinder	Buy now
8	6BG41113001S Outer cover, exhaust	Buy now
9	9360410M03 Pin, dowel (688)	Buy now
10	62Y1248110 Pipe 1	Buy now
11	6G81241103 Thermostat	Buy now
12	6881241200 Seal, thermostat	Buy now
13	6BG12413001S Cover, thermostat	Buy now
14	62Y1241400 Gasket, cover	Buy now
15	6BG4111400 Gasket, exhaust outer cover	Buy now

Cylinder & Crankcase 1



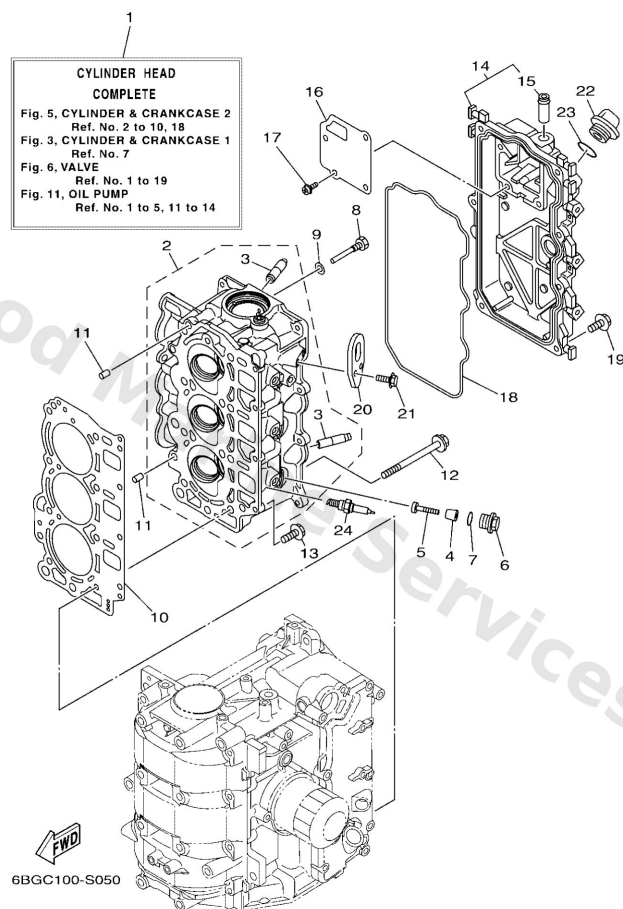
Ref	Part	
16	9011906MA5 Bolt, with washer	Buy now
17	6G81132500 Anode	Buy now
18	9898005025 Screw, panhead (a93)	Buy now
19	6G811197A0 Plug, blind	Buy now
20	9321013M63 O-ring (6g8)	Buy now
21	9034018M09 Plug, straight screw	Buy now
22	90201186F1 Washer, plate (22f)	Buy now
23	9034014M06 Plug, straight screw(62y)	Buy now
24	9043014115 Gasket (663)	Buy now
25	5GH1344060 Element assembly, oil cleaner	Buy now
26	6C512858A0 Bolt, union	Buy now

Cylinder & Crankcase 2



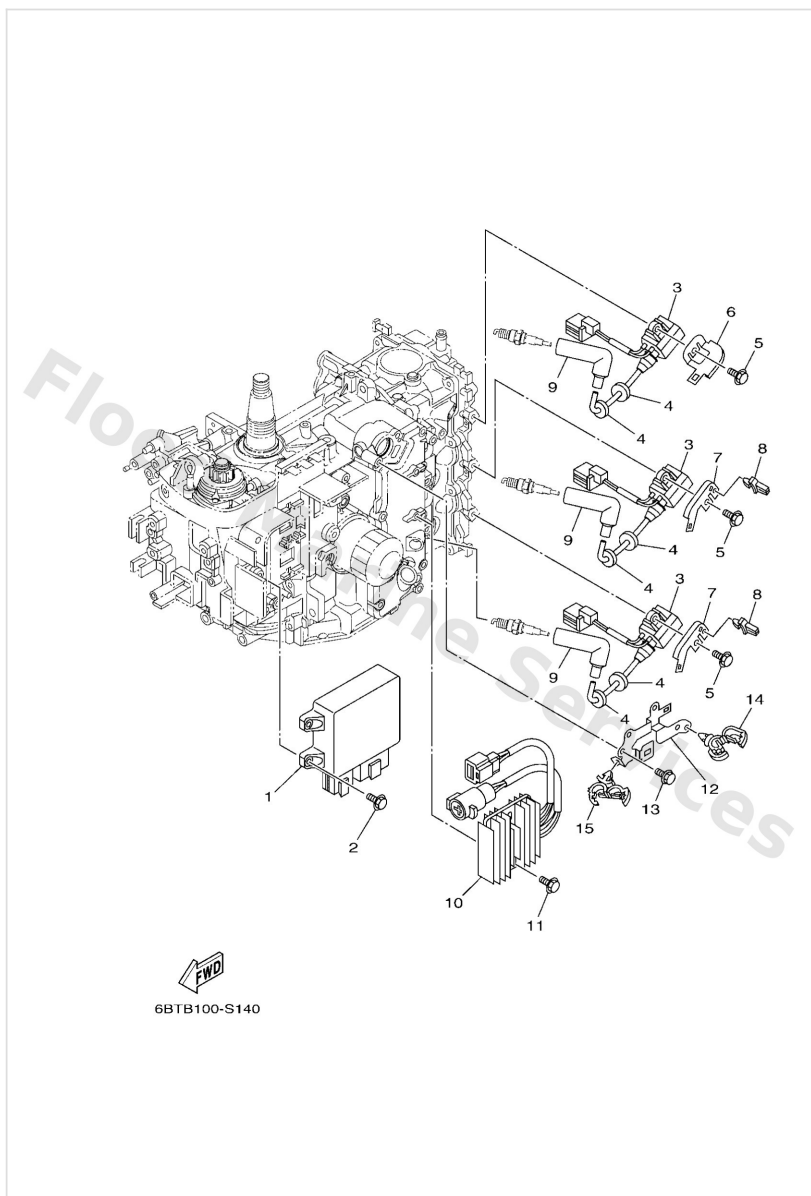
Ref	Part	
1	6BGW009A031S Cylinder head complete	Buy now
2	6BG1111111S Head, cylinder 1	Buy now
3	62Y1113330 Guide, valve 1	Buy now
4	6G81132500 Anode	Buy now
5	9898005025 Screw, panhead (a93)	Buy now
6	6G811197A0 Plug, blind	Buy now
7	9321013M63 O-ring (6g8)	Buy now
8	9010906M65 Bolt(62y)	Buy now
9	9043006014 Gasket 256113960000	Buy now
10	6BG1118100 Gasket, cylinder head 1	Buy now
11	9953008012 Pin, dowel(6g8)	Buy now
12	9010509009 Bolt, flange	Buy now
13	9011906MA3 Bolt, with washer	Buy now
14	6BG11191101S Cover, cylinder head 1	Buy now
15	62Y1448500 Pipe, joint	Buy now

Cylinder & Crankcase 2



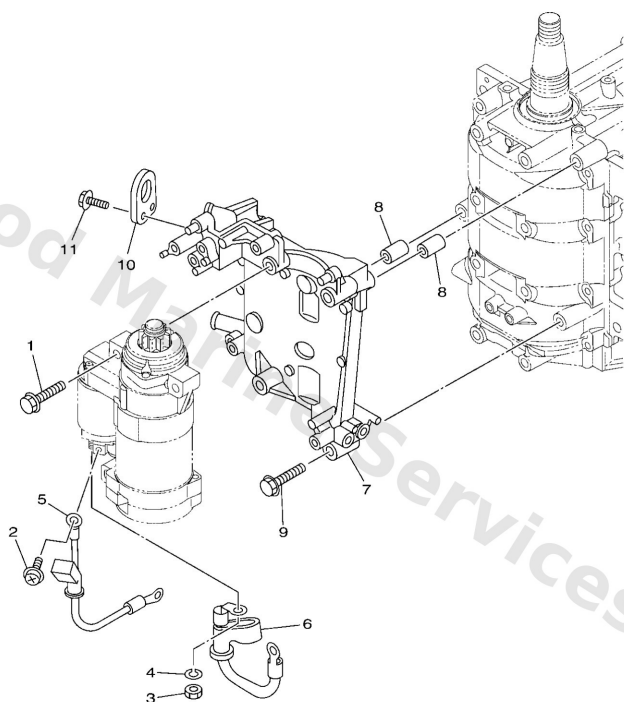
Ref	Part	
16	6BG1116800 Cover, breather	Buy now
17	9760704210 Screw, pan head with washer	Buy now
18	6BG1135600 Seal, cylinder 2	Buy now
19	9759506520 Bolt(7u8)	Buy now
20	6BG1111900 Hanger, engine	Buy now
22	6G81536300 Plug, oil	Buy now
23	9321024M79 O-ring	Buy now
24	9470200418 Plug, spark (dpr6eb-9)	Buy now

Electrical 1



Ref	Part	
1	6BG8591A04 Engine control unit assembly F40F	Buy now
1	6BT8591A03 Engine control unit assembly F30B	Buy now
2	9759506525 Bolt, hexagon w/w deep recess	Buy now
3	6BG8557000 Ignition coil assembly	Buy now
4	9048025003 Grommet	Buy now
6	6BG8239800 Plate 3	Buy now
7	6BG8238900 Plate 2	Buy now
8	9046406001 Clamp	Buy now
9	6AH8237000 Plug cap assembly	Buy now
10	6BG8196000 Rectifier & regulator assembly	Buy now
12	6BG8152800 Clamp 1	Buy now
13	9759506516 Bolt, with washer(6r6)	Buy now
14	9046413249 Clamp	Buy now
15	9046418246 Clamp(4tr)	Buy now

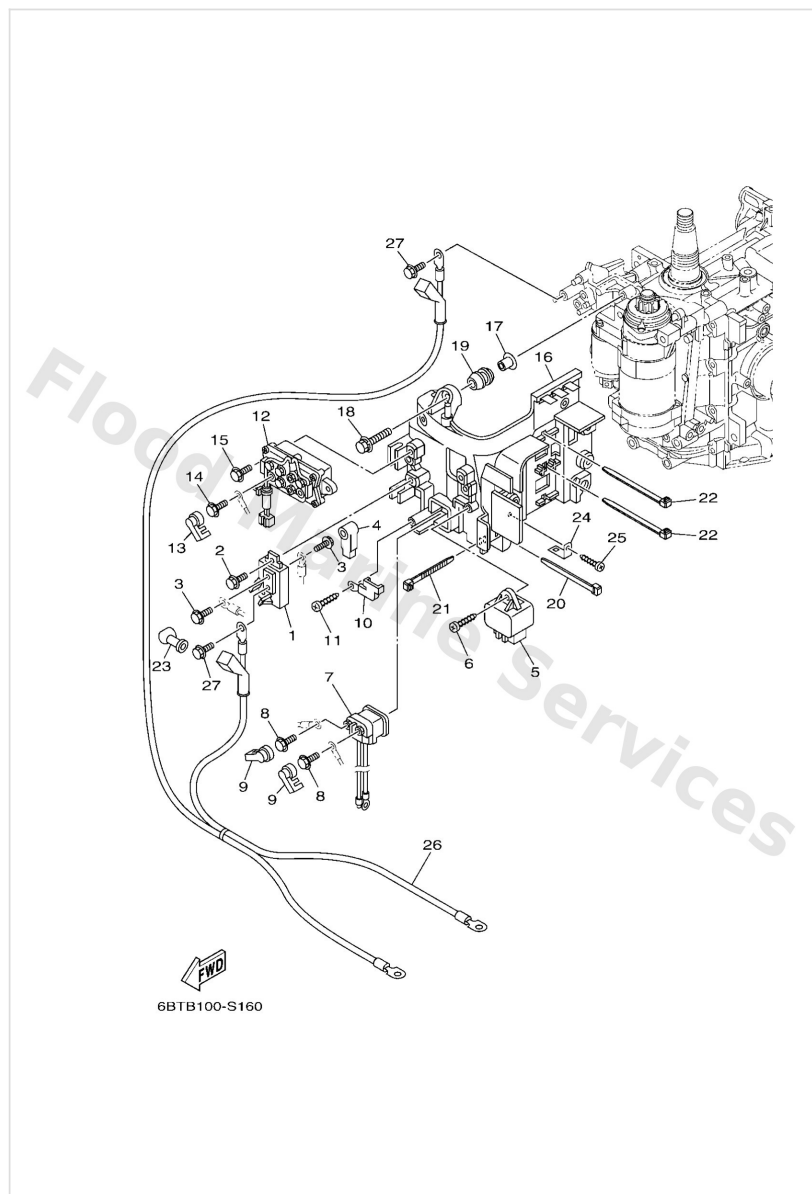
Electrical 2




6BTB100-S150

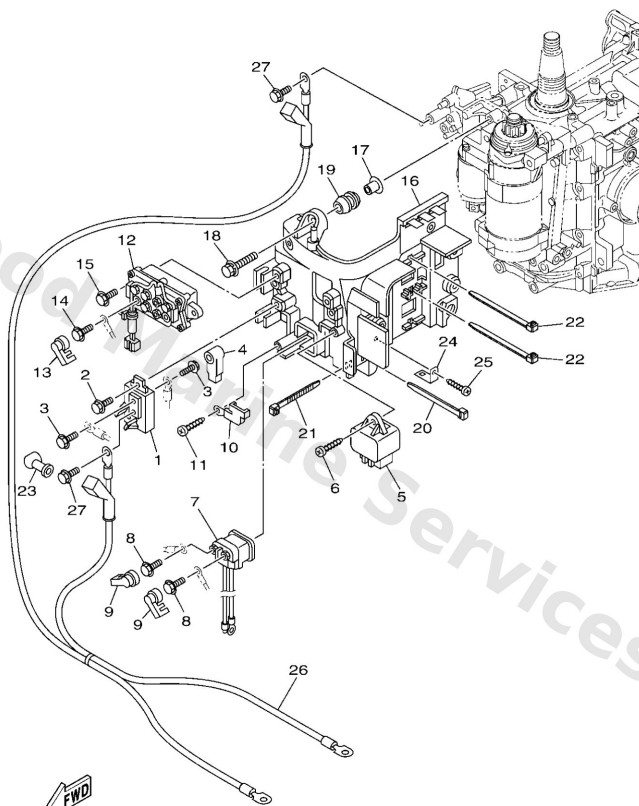
Ref	Part	
1	9751308545 Bolt, with washer	Buy now
2	9015905M12 Screw, with washer(6t4)	Buy now
3	9533308600 Nut(6I2)	Buy now
4	9290308100 Ybs67-8 washer, spring	Buy now
5	6BG8181500 Cord, starter motor	Buy now
6	6BG8211500 Wire, plus lead	Buy now
7	6BG8182200 Bracket, starting motor	Buy now
8	9953010114 Pin, dowel(3vd)	Buy now
9	9759508545 Bolt, hexagon w/w deep recess	Buy now
10	62Y1111900 Hanger, engine	Buy now
11	9759506520 Bolt(7u8)	Buy now

Electrical 3



Ref	Part	
1	6BG8192500 Terminal	Buy now
27	9759506516 Bolt, with washer(6r6) AP	Buy now
3	9759506610 Bolt, hexagon w/w deep recess	Buy now
4	6828211901 Cover, lead wire	Buy now
5	60E8195000 Relay assembly	Buy now
6	9778060620 Screw, tapping(6k8)	Buy now
7	6AW8194A00 Relay	Buy now
9	6P28183X00 Cap, terminal	Buy now
10	68F8195300 Stay, relay	Buy now
12	63P8195000 Relay assembly	Buy now
15	9759506520 Bolt(7u8)	Buy now
16	6BG8194801 Bracket	Buy now
17	9038706119 Collar	Buy now
18	9589506025 Bolt, flange deep recess	Buy now
19	6A08231700 Damper, ignition coil	Buy now

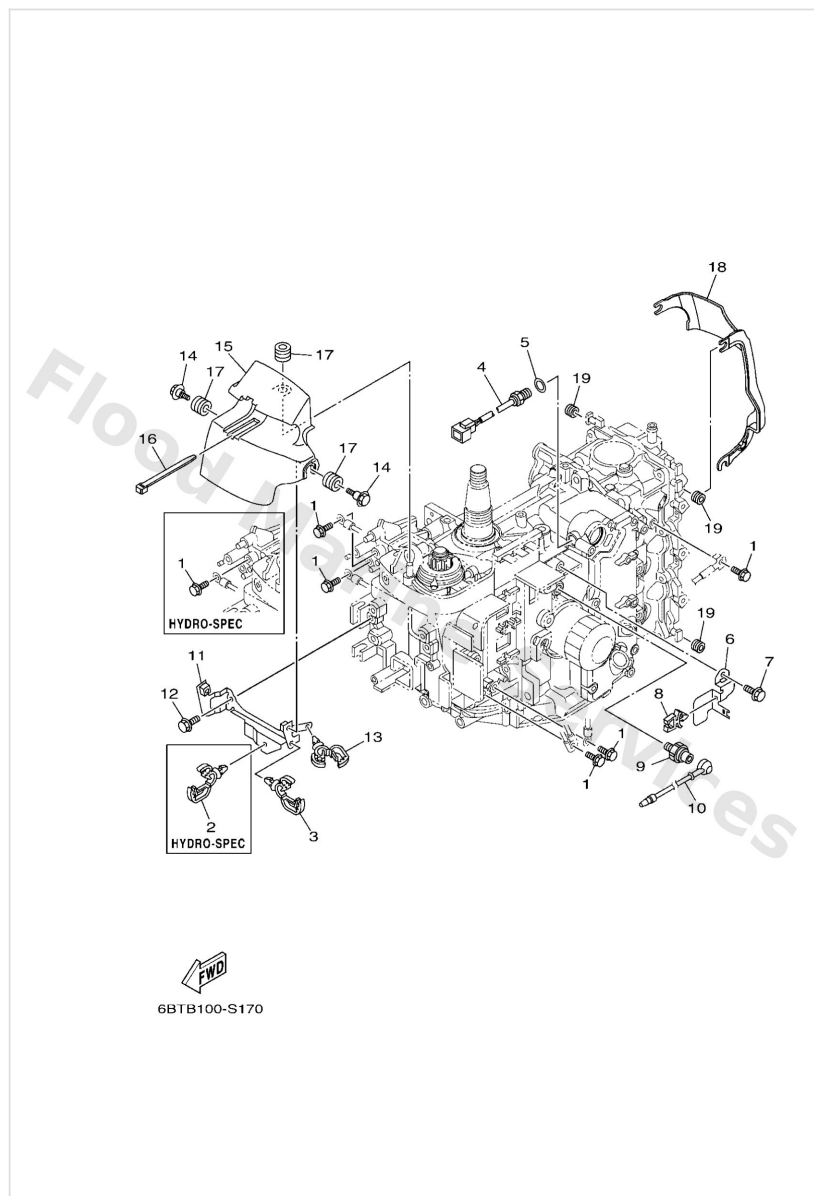
Electrical 3



6BTB100-S160

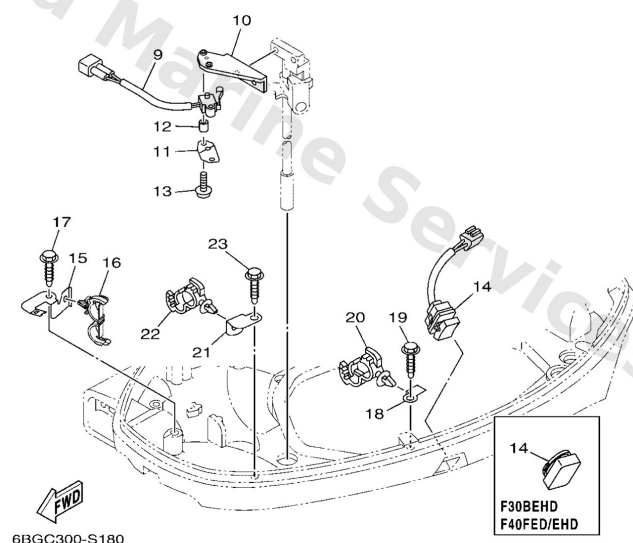
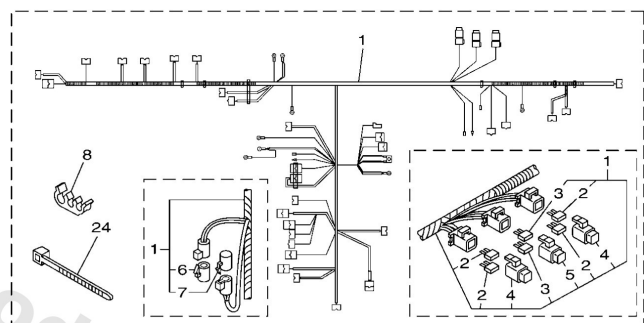
Ref	Part	
20	9046513M24 Band, switch cord	Buy now
21	9046513M39 Clamp(6e8)	Buy now
22	9046514M66 Clamp	Buy now
23	6G58211900 Cover, lead wire	Buy now
24	68V8554801 Holder	Buy now
26	6BG8210501 Battery cable AP	Buy now

Electrical 4



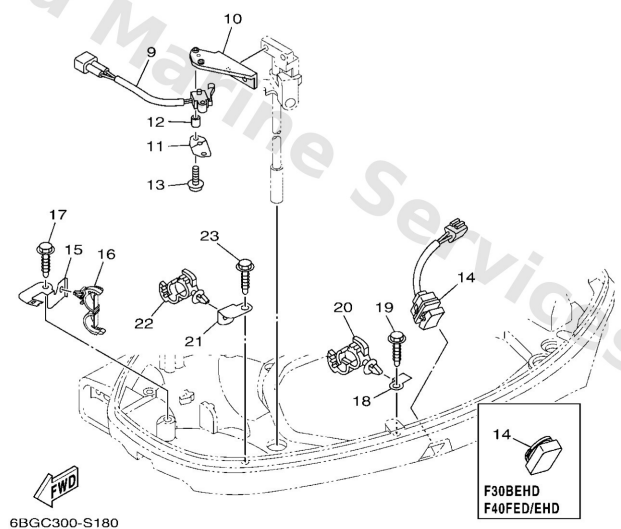
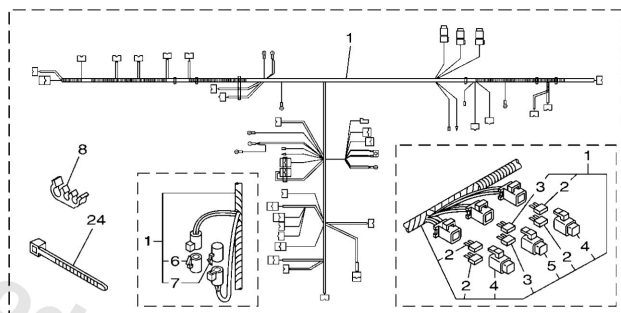
Ref	Part	
1	9759506516 Bolt, with washer(6r6)	Buy now
2	9046413249 Clamp	Buy now
4	6CJ8579000 Thermosensor assembly	Buy now
5	9043014115 Gasket (663)	Buy now
6	6BG8238800 Plate	Buy now
8	9046406001 Clamp	Buy now
9	64J8250400 Oil pressure switch assembly	Buy now
10	68V8131500 Lead wire assembly	Buy now
11	6BG8257V00 Plate, connector	Buy now
13	9046418246 Clamp(4tr)	Buy now
14	9010906MA1 Bolt	Buy now
15	6BG8194200 Cover	Buy now
16	9046513M24 Band, switch cord	Buy now
17	9048012314 Grommet(3aa)	Buy now
18	6BG1119200 Cover, cylinder head 2	Buy now

Electrical 5



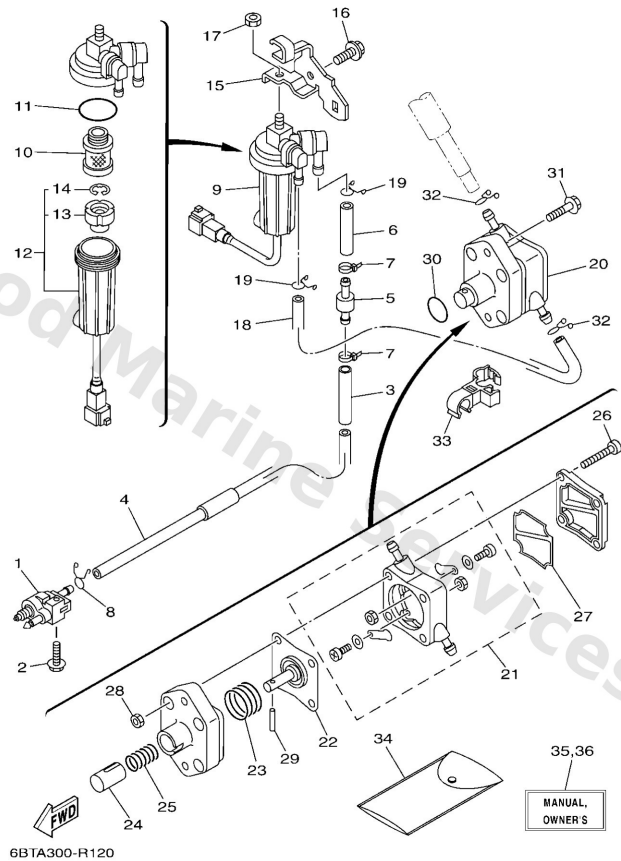
Ref	Part	
1	6BG8259005 Wire harness assembly	Buy now
1	6BG8259014 Wire harness assembly	Buy now
2	67F8215100 Fuse	Buy now
3	67F8215110 Fuse	Buy now
4	67F8215B10 Cap (yellow)	Buy now
5	67F8215B20 Cap (green)	Buy now
6	6P28258200 Cap 1 (female) FOR 6BG-82590-05	Buy now
7	6P28258210 Cap 1 (male) FOR 6BG-82590-05	Buy now
8	9046411008 Clamp	Buy now
9	60V8259F00 Switch assembly	Buy now
10	6CJ8255400 Stay, neutral switch	Buy now
11	61A8258801 Plate	Buy now
12	9038704001 Collar	Buy now
13	9798504116 Screw, with washer(61b)	Buy now
14	6FM4272300 Cover, bottom	Buy now

Electrical 5



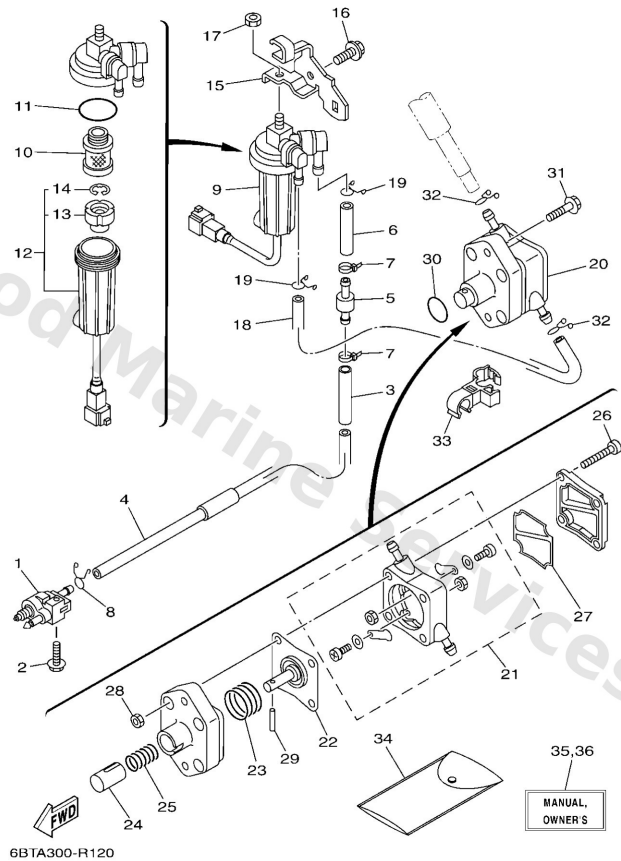
Ref	Part	
14	6FM8256301 Trim & tilt switch assembly	Buy now
15	6BG4281101 Stay	Buy now
16	9046418205 Clamp(4tr)	Buy now
17	9010906M86 Bolt	Buy now
18	6BG4274300 Bracket	Buy now
20	9046420181 Clamp(4ap)	Buy now
21	63P4275600 Stay, clamp	Buy now
24	9046513M97 Clamp	Buy now

Fuel



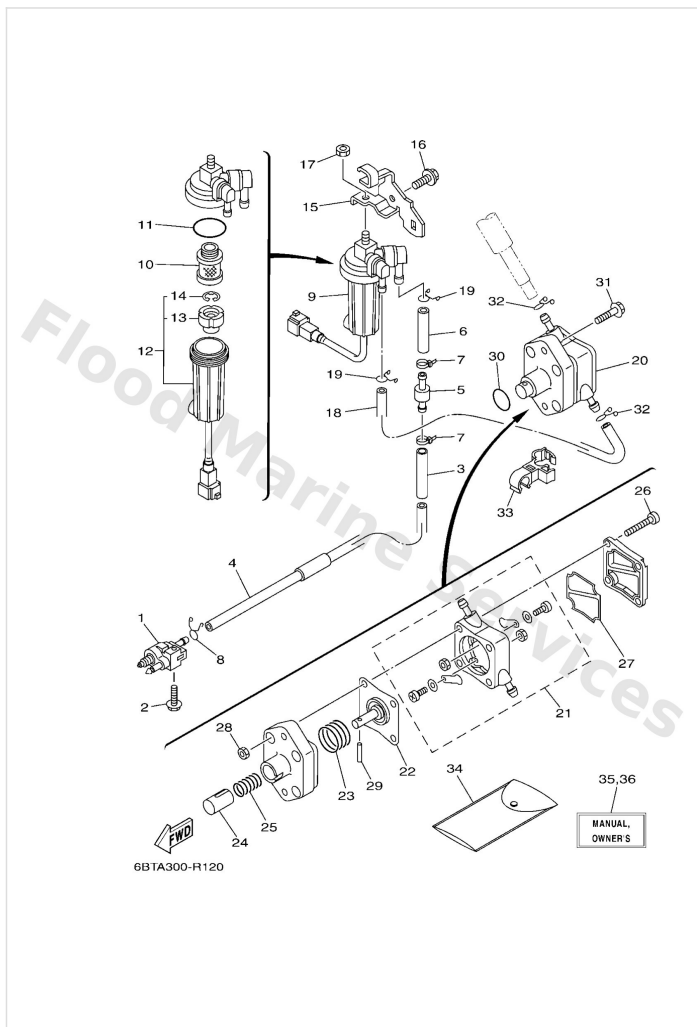
Ref	Part	
1	6G12430410 Fuel pipe joint comp. 1	Buy now
2	9759506525 Bolt, hexagon w/w deep recess	Buy now
3	9044514020 Hose (l65)	Buy now
4	6BG2431300 Pipe 3	Buy now
5	67F2437700 Pipe, joint 3	Buy now
6	9044513M02 Hose (l90)	Buy now
7	9046511M10 Clamp	Buy now
8	9046709M17 Clip(6k8)	Buy now
9	6D82456001 Filter assembly	Buy now
10	6D82456300 Element, filter (with tag)	Buy now
11	6D82456400 Gasket	Buy now
12	6D82456200 Cup, filter (with tag)	Buy now
13	6D82446900 Float, water level	Buy now
14	6D82451900 Clip	Buy now
15	6BG2456601 Bracket, filter	Buy now

Fuel

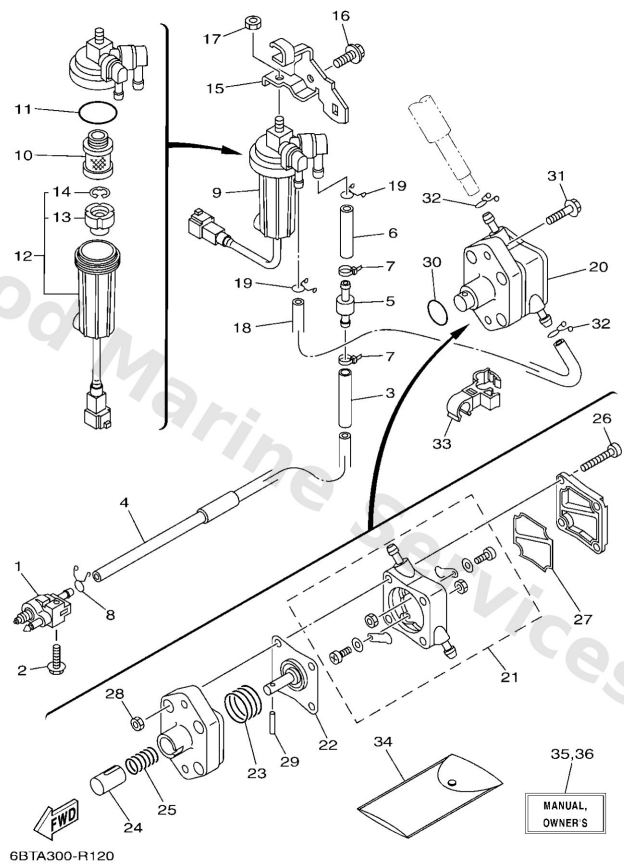


Ref	Part	
16	9589508016 Bolt, flange deep recess	Buy now
17	9538008600 Nut (661)	Buy now
18	6BG2431100 Pipe, fuel 1	Buy now
19	9046711M08 Clip(72x)	Buy now
20	6C52441000 Fuel pump assembly	Buy now
21	6C52441500 Body 4	Buy now
22	62Y2441102 Diaphragm	Buy now
23	62Y2442300 Spring, diaphragm	Buy now
24	62Y1313100 Plunger	Buy now
25	62Y2445400 Spring	Buy now
26	62Y2444401 Screw	Buy now
27	6C52447100 Diaphragm	Buy now
28	9538005600 Nut, hexagon (663)	Buy now
29	62Y2437401 Pin	Buy now
30	9321024M79 O-ring	Buy now

Fuel

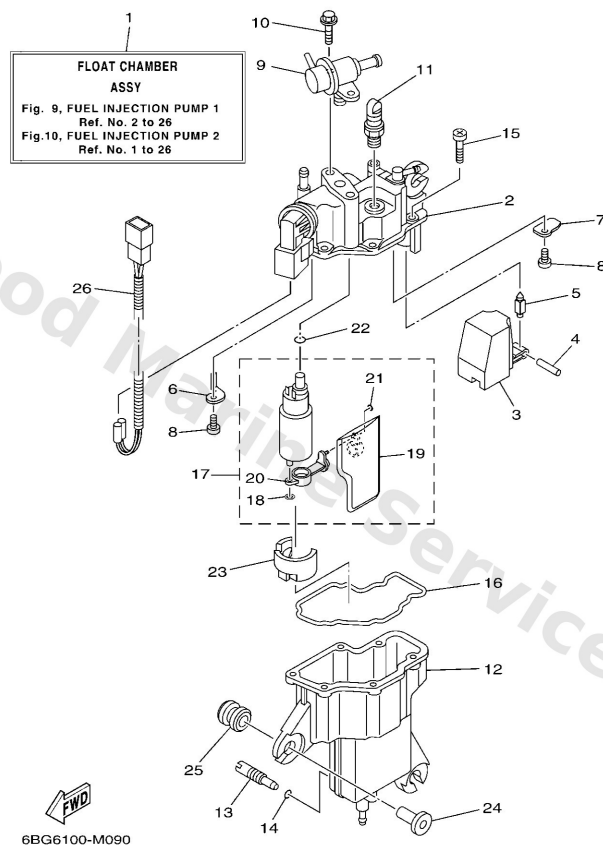


Ref	Part	
31	9759506530 Bolt, hexagon w/w deep recess	Buy now
32	9046710M04 Clip, pipe 1 (6e9)	Buy now
33	9046412012 Clamp	Buy now
34	6C52810000 Tool kit AP	Buy now
35	6BG281997AD0 O/m f40fets'18 UR (NL)	Buy now
35	6BG281997AE0 O/m f40fets'18 UR (E)	Buy now
35	6BG281997AF0 O/m f40fets'18 UR (F)	Buy now
35	6BG281997AG0 O/m f40fets'18 UR (D)	Buy now
35	6BG281997AH0 Manual,owner's UR (I)	Buy now
35	6BG281997AS0 O/m f40fets'18 UR (ES)	Buy now
36	6BG281998AK0 O/m f40fets'18 UR (DK)	Buy now
36	6BG281998AL0 O/m f40fets'18 UR (SF)	Buy now
36	6BG281998AM0 O/m f40fets'18 UR (S)	Buy now
36	6BG281998AN0 O/m f40fets'18 UR (N)	Buy now
36	6BG281998AP0 O/m f40fets'18 UR (P)	Buy now



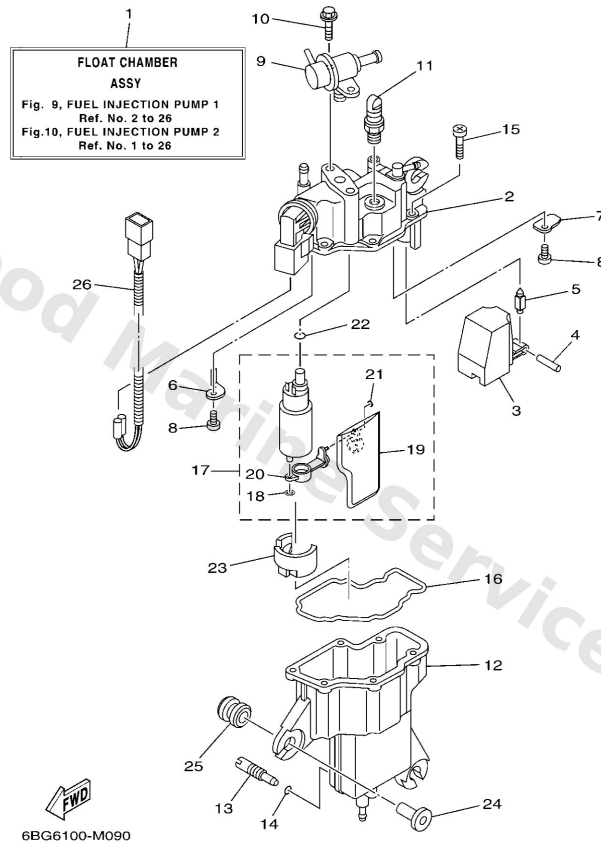
Ref	Part	
36	6BG281998AR0 O/m f40fets'18 UR (GR)	Buy now

Fuel Injection Pump 1



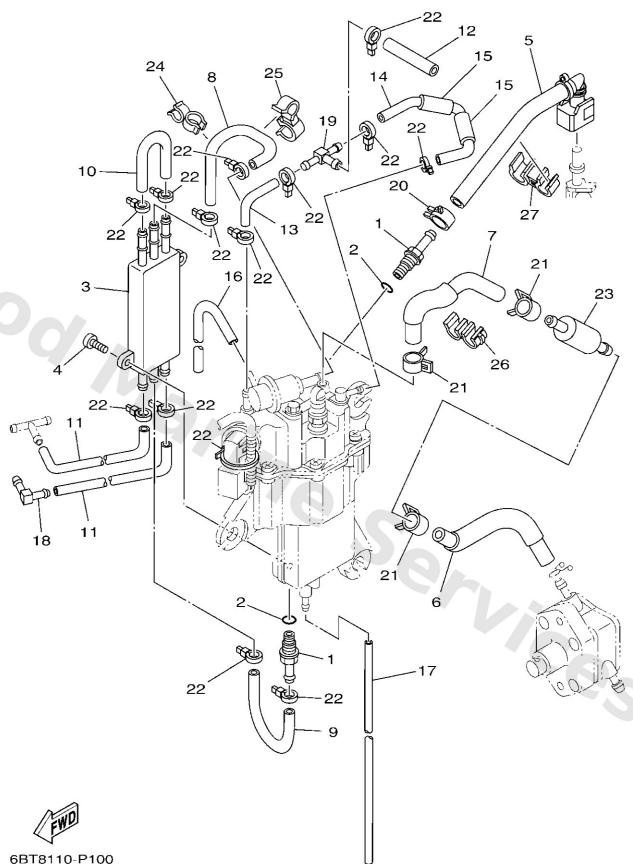
Ref	Part	
1	6BG1418005 Float chamber assembly	Buy now
2	6BG1418210 Cover, float chamber	Buy now
3	6BG1498500 Float	Buy now
4	6C51438600 Pin, float	Buy now
5	6C51454610 Valve, needle	Buy now
6	6BG2441R10 Plate, baffle 1	Buy now
7	6BG2441T10 Plate, baffle 2	Buy now
8	6C52445300 Screw	Buy now
9	6C51390601 Regulator, pressure	Buy now
10	6C52459200 Bolt	Buy now
11	6C51422500 Cap	Buy now
12	6BG1496010 Body assembly	Buy now
13	6C51419100 Plug, drain	Buy now
14	6C51439700 O-ring	Buy now
15	6C51456700 Screw	Buy now

Fuel Injection Pump 1



Ref	Part	
16	6BG1498400 Gasket, float chamber	Buy now
17	6BG1391003 Fuel pump assembly	Buy now
18	6C51412710 Clip	Buy now
19	6BG1391501 Filter	Buy now
20	6BG1393800 Pipe	Buy now
21	6BG1413700 Clip	Buy now
22	6BG1456100 O-ring	Buy now
23	6BG1359300 Damper	Buy now
24	9038706M69 Collar (688)	Buy now
25	9048009M12 Grommet (6a0)	Buy now
26	6BG8255300 Extension, wire lead	Buy now

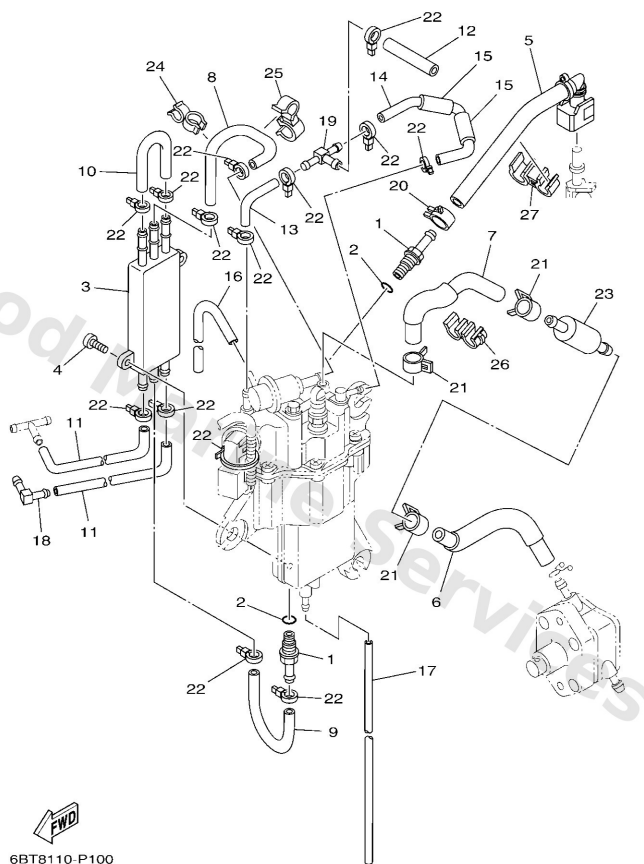
Fuel Injection Pump 2



6BT8110-P100

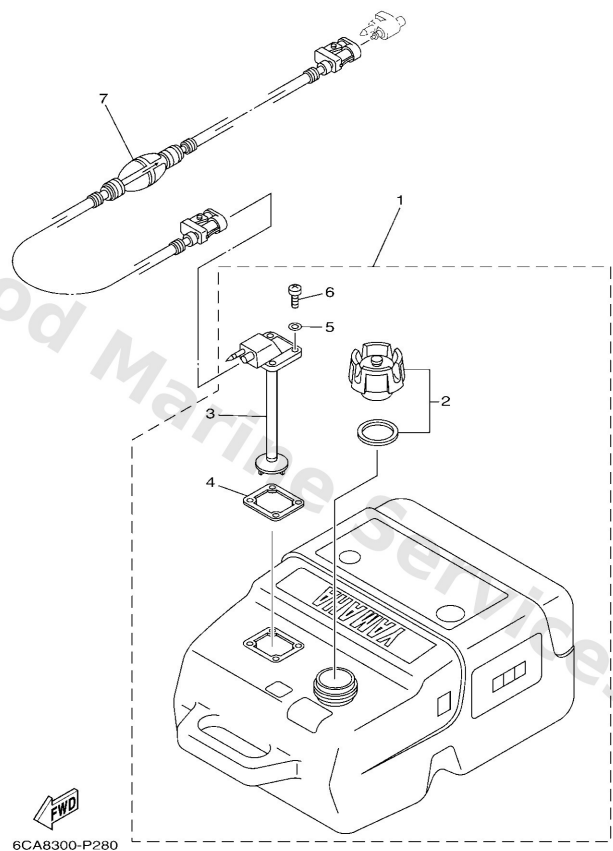
Ref	Part	
1	6C51425100 Nipple	Buy now
2	6C51373900 O-ring	Buy now
3	6C52184101 Cooler	Buy now
4	6C52444400 Screw	Buy now
5	6BG1397400 Pipe, fuel 4	Buy now
6	6BG2451B00 Hose, fuel inlet	Buy now
7	6BG1414800 Pipe	Buy now
8	6BG2432100 Pipe 10	Buy now
9	6BG2432200 Pipe 11	Buy now
10	6BG2432300 Pipe 12	Buy now
11	6BG2432400 Pipe 13	Buy now
12	6C51354700 Hose 3	Buy now
13	6BG1354500 Hose 1	Buy now
14	6BG1354600 Hose 2	Buy now
15	6BG1354800 Hose, air 4	Buy now

Fuel Injection Pump 2



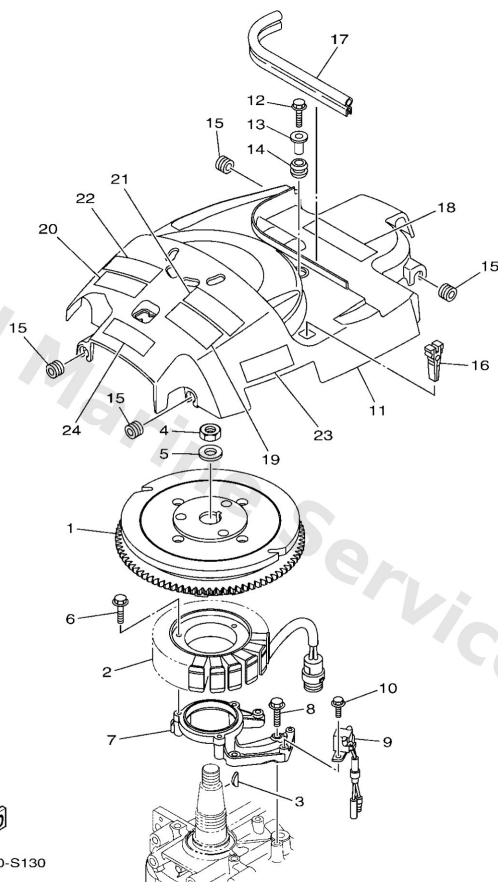
Ref	Part	
16	6BG1354200 Hose, vacuum sensing 1	Buy now
17	6BG1414900 Pipe	Buy now
18	6C51410F00 Connector	Buy now
19	6C52437900 Pipe, joint 4	Buy now
20	6C51357700 Clip	Buy now
21	6BG2438700 Clip	Buy now
22	9046511M10 Clamp	Buy now
23	6C52425100 Strainer 1	Buy now
24	9046412006 Clamp	Buy now
25	9046412010 Clamp	Buy now
26	9046412224 Clamp(4pe)	Buy now
27	9046415007 Clamp	Buy now

Fuel Tank



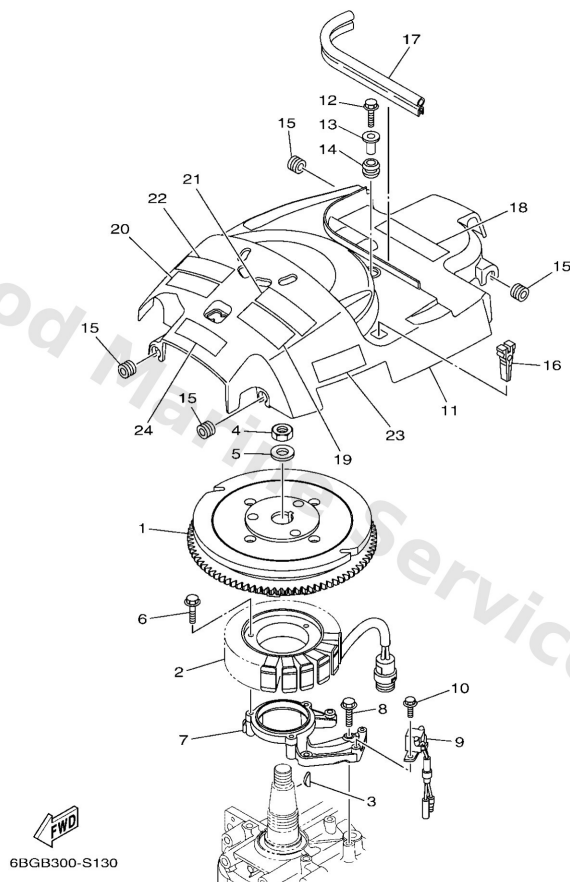
Ref	Part	
1	6YK2420104 Fuel tank comp. AP	Buy now
2	6YK2461002 Cap assembly	Buy now
3	6YK2426010 Fuel meter assembly	Buy now
4	6YL2426801 Gasket, fuel meter	Buy now
5	6YL2432900 Seal	Buy now
6	9015705M16 Screw, pan head	Buy now
7	6YL2430654 Fuel pipe comp. 1 AP	Buy now

Generator



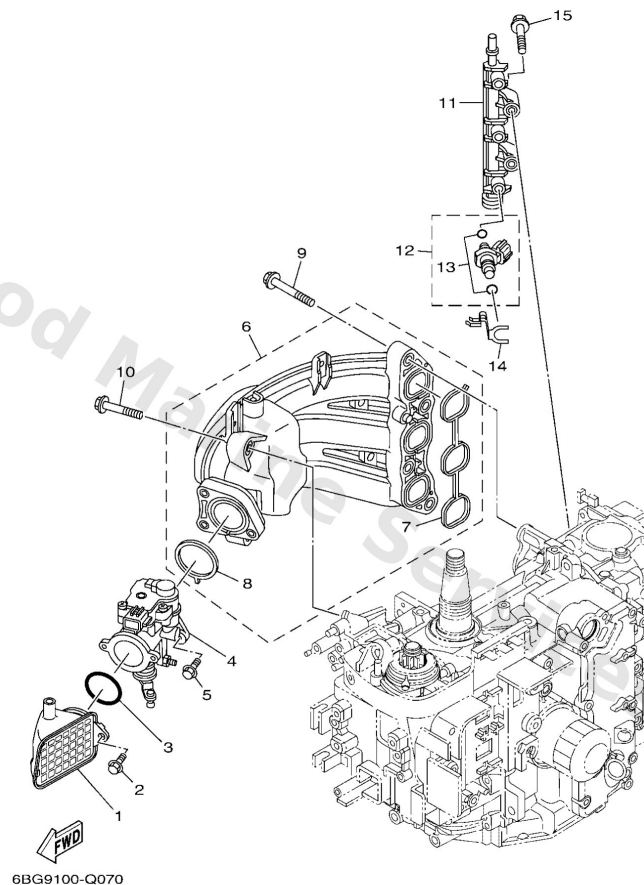
Ref	Part	
1	6BG8145000 Rotor assembly	Buy now
2	6BG8141000 Stator assembly	Buy now
3	6H41154500 Key, woodruff	Buy now
4	9017020137 Nut, hexagon(663)	Buy now
5	9020121M18 Washer, plate (663)	Buy now
6	9502306030 Bolt, flange(4as)	Buy now
7	6BG855610094 Base, magneto	Buy now
9	6AH8558000 Coil, pulser	Buy now
10	9759505516 Bolt, with washer	Buy now
11	6BG8133710 Cover, flywheel	Buy now
12	9589506020 Bolt, flange(jk3)	Buy now
13	9038706285 Collar	Buy now
14	9048015M31 Grommet (6g1)	Buy now
15	9048012314 Grommet(3aa)	Buy now
16	67F2812A00 Puller, fuse	Buy now

Generator



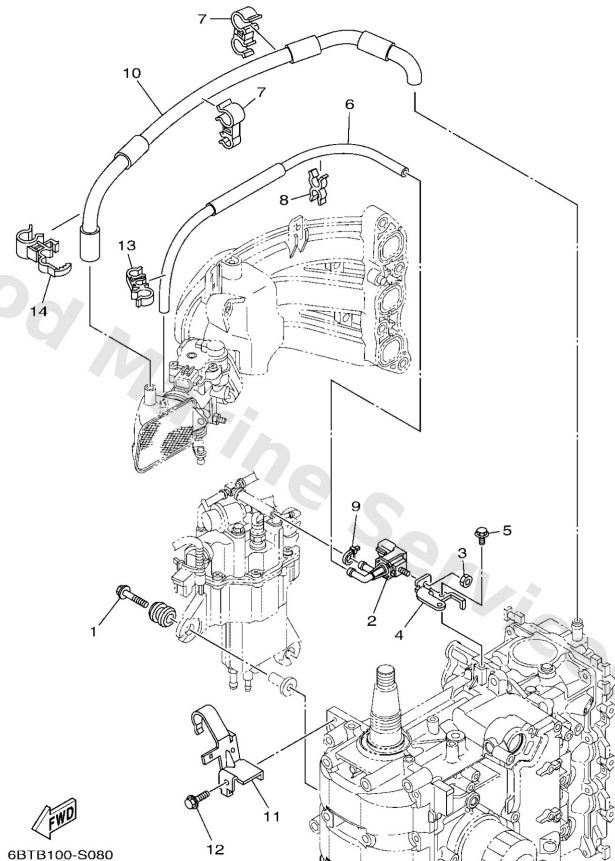
Ref	Part	
17	6BG4261700 Damper, form	Buy now
18	6BG1343761 Mark, caution	Buy now
19	6EE8199540 Label, warning	Buy now
20	6EE8199550 Label, warning	Buy now
21	6EE8199440 Label, safety	Buy now
22	6EE8199450 Label, safety	Buy now
23	6BG8191900 Graphic, regulator	Buy now
24	6AG8199600 Mark	Buy now

Intake 1



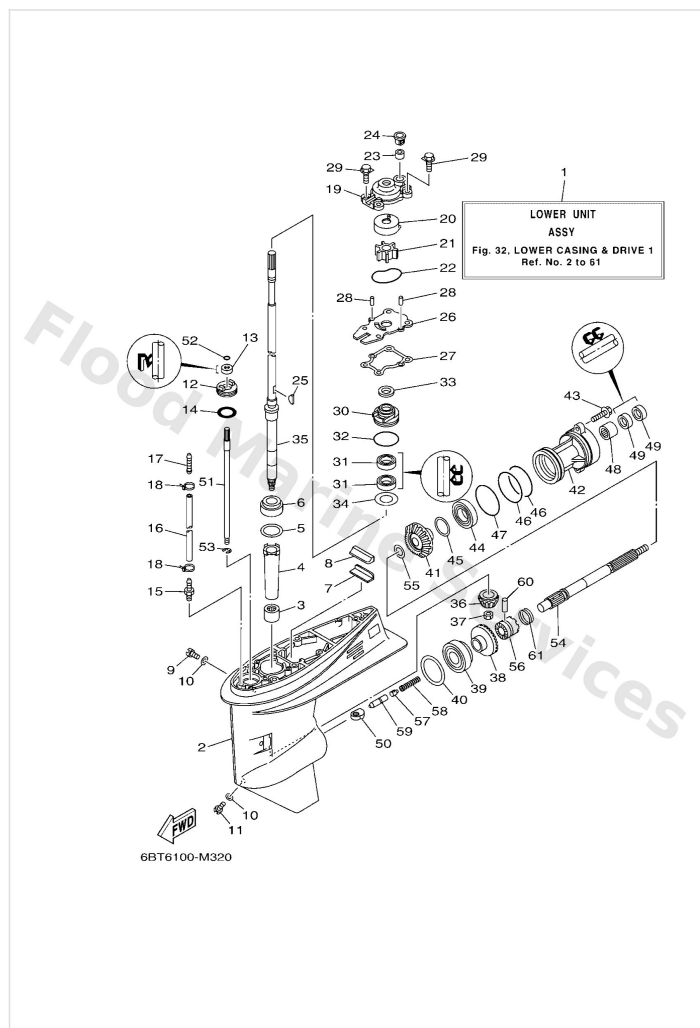
Ref	Part	
1	6BG14440A0 Silencer assembly, intake F40F	Buy now
1	6BT14440A0 Silencer assembly, intake F30B	Buy now
2	9589506016 Bolt, flange deep recess	Buy now
3	9321042159 O-ring (647)	Buy now
4	6BG1375002 Throttle body assembly	Buy now
6	6BG1364100 Manifold, intake 1	Buy now
7	6BG1364500 Gasket, manifold 1	Buy now
8	6BG1355700 Gasket	Buy now
9	9011908069 Bolt, with washer	Buy now
10	9011906126 Bolt, with washer	Buy now
11	6BG1316100 Pipe, delivery 1	Buy now
12	6BG1376100 Injector	Buy now
13	6C51410B00 Packing kit	Buy now
14	6BG1357700 Clip	Buy now
15	9589506040 Bolt, flange	Buy now

Intake 2



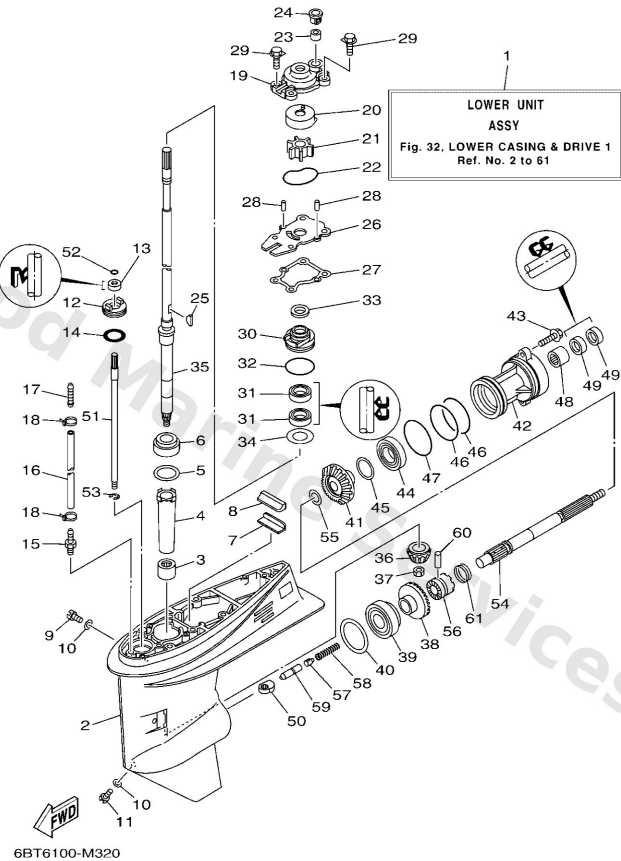
Ref	Part	
1	9011906M61 Bolt, with washer	Buy now
2	6C58612000 Solenoid valve assembly	Buy now
3	9538006600 Nut(661)	Buy now
4	6BG8611210 Stay, solenoid	Buy now
5	9759506516 Bolt, with washer(6r6)	Buy now
6	6BG1257600 Hose 1	Buy now
7	9046415007 Clamp	Buy now
8	9046411M24 Clamp(6h1)	Buy now
9	9046511M10 Clamp	Buy now
10	6BG1531A00 Hose, breather 1	Buy now
11	6BG1537800 Holder	Buy now
12	9011906037 Bolt, with washer	Buy now
13	9046415008 Clamp	Buy now
14	9046415011 Clamp	Buy now

Lower Casing & Drive 1



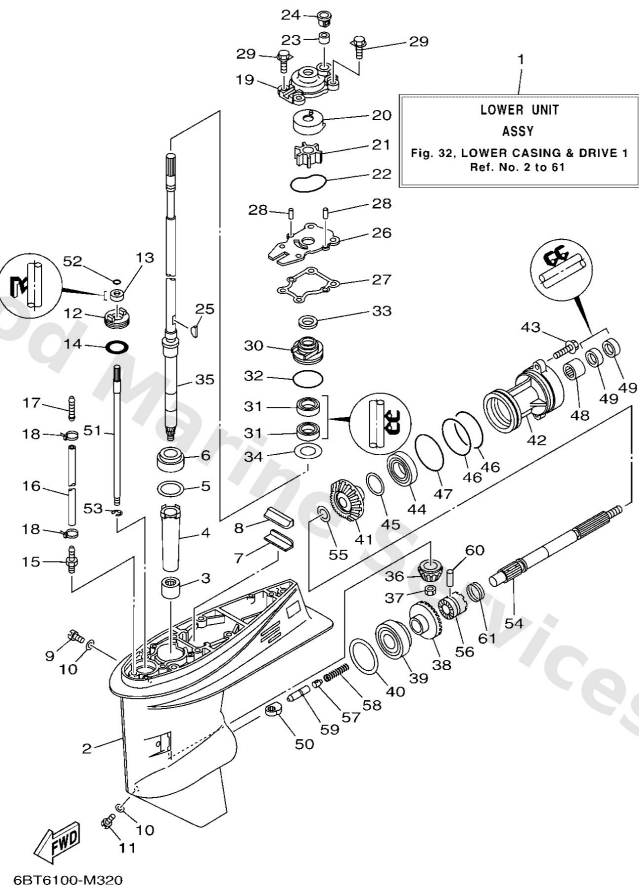
Ref	Part	
1	6BG45300008D Lower unit assembly S(16.3")	Buy now
1	6BG45300108D Lower unit assembly L(21.1")	Buy now
2	62Y45301008D Casing, lower	Buy now
3	9331532224 Brg,cyl-cal roller 42.2g nk	Buy now
4	6H44553600 Sleeve, drive shaft	Buy now
5	6634558701 Shim (t:0.10mm) UR	Buy now
5	6634558710 Shim (t:0.12mm) UR	Buy now
5	6634558720 Shim (t:0.15mm) UR	Buy now
5	6634558730 Shim (t:0.18mm) UR	Buy now
5	6634558740 Shim (t:0,30mm) UR	Buy now
5	6634558750 Shim (t:0.40mm) UR	Buy now
5	6634558760 Shim (t:0.50mm) UR	Buy now
6	9333200001 Brg, tapered roller (409)	Buy now
7	6634537600 Guide, seal damper	Buy now
8	63D4537500 Damper, seal	Buy now

Lower Casing & Drive 1



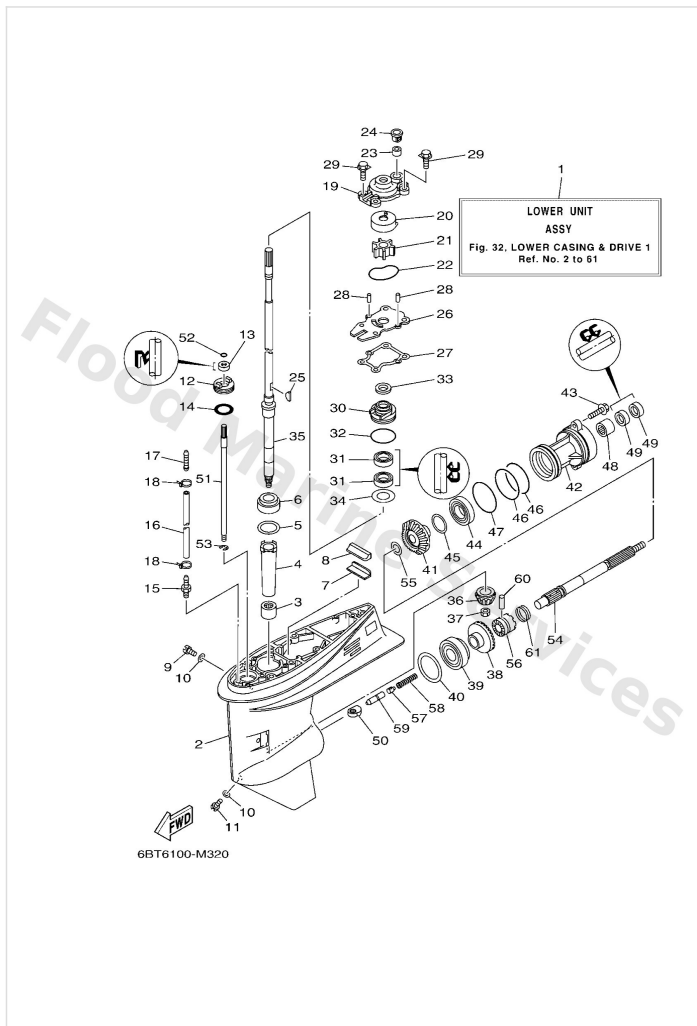
Ref	Part	
9	9034008002 Plug, straight screw	Buy now
10	9043008003 Gasket	Buy now
11	6884534110 Plug, drain	Buy now
12	63D4532100 Plate	Buy now
13	9310609014 Oil seal	Buy now
14	9321033MG4 O-ring	Buy now
15	6E54537800 Nipple, hose	Buy now
16	9044507ME8 Hose (I250)	Buy now
17	6E58355810 End, nipple	Buy now
18	9046511M10 Clamp	Buy now
19	66T4431100 Housing, water pump	Buy now
20	63D4432200 Insert, cartridge	Buy now
21	6H44435202 Impeller	Buy now
22	9321059MG7 O-ring	Buy now
23	6634436600 Damper, water seal 2	Buy now

Lower Casing & Drive 1



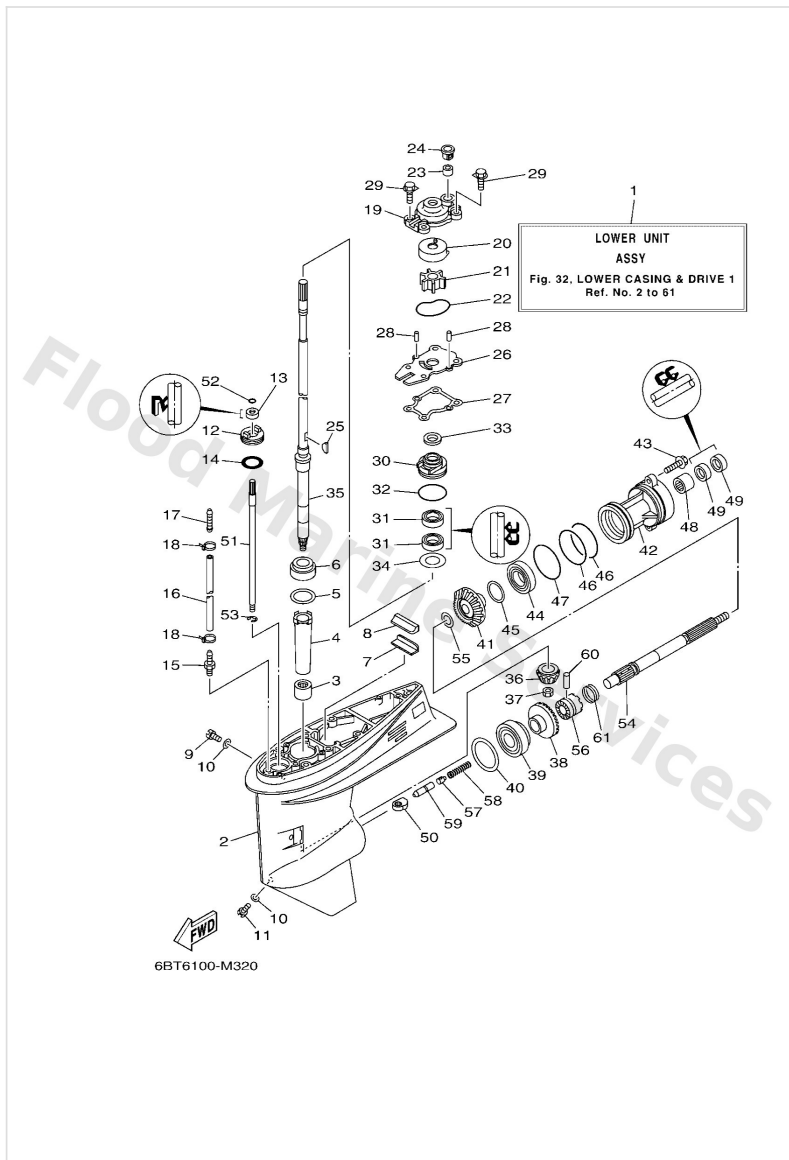
Ref	Part	
24	63D4431200 Cover, water pump housing	Buy now
25	9028003M03 Key, woodruff (697)	Buy now
26	63D4432300 Outer plate, cartridge	Buy now
27	63D4431600 Gasket, water pump	Buy now
28	9360408062 Pin,dowel (626)	Buy now
29	9011908M15 Bolt, with washer(62w)	Buy now
30	6BG4434100 Housing, water pump	Buy now
31	9310122M60 Oil seal	Buy now
32	9321048001 O-ring	Buy now
33	66T4534401 Cover, oil seal	Buy now
34	9020127M00 Washer, plate(62x)	Buy now
35	67C4550100 Drive shaft comp. S(16.3")	Buy now
35	67C4550110 Drive shaft comp. L(21.1")	Buy now
36	66T4555100 Pinion	Buy now
37	9017012138 Nut hexagon(663)	Buy now

Lower Casing & Drive 1



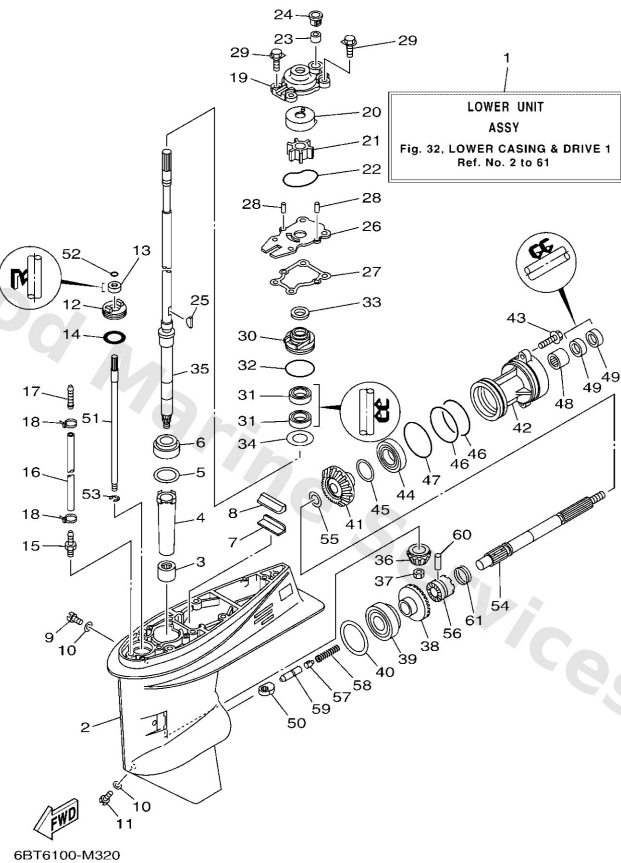
Ref	Part	
38	66T4556001 Gear	Buy now
39	9333200003 Brg,cyl-cal roller 318g ky	Buy now
40	6634556701 Shim (t:0.10mm) UR	Buy now
40	6634556710 Shim (t:0.12mm) UR	Buy now
40	6634556720 Shim (t:0.15mm) UR	Buy now
40	6634556730 Shim (t:0.18mm) UR	Buy now
40	6634556740 Shim (t:0.30mm) UR	Buy now
40	6634556750 Shim (t:0.40mm) UR	Buy now
40	6634556760 Shim (t:0.50mm) UR	Buy now
41	66T4557100 Gear	Buy now
42	63D45361028D Cap, lower casing	Buy now
43	9010508M61 Bolt, washer based(62x)	Buy now
44	93306001U1 Bearing(62x)	Buy now
45	63D4557700 Shim (t:0.10mm) UR	Buy now
45	63D4557710 Shim (t:0.12mm) UR	Buy now

Lower Casing & Drive 1



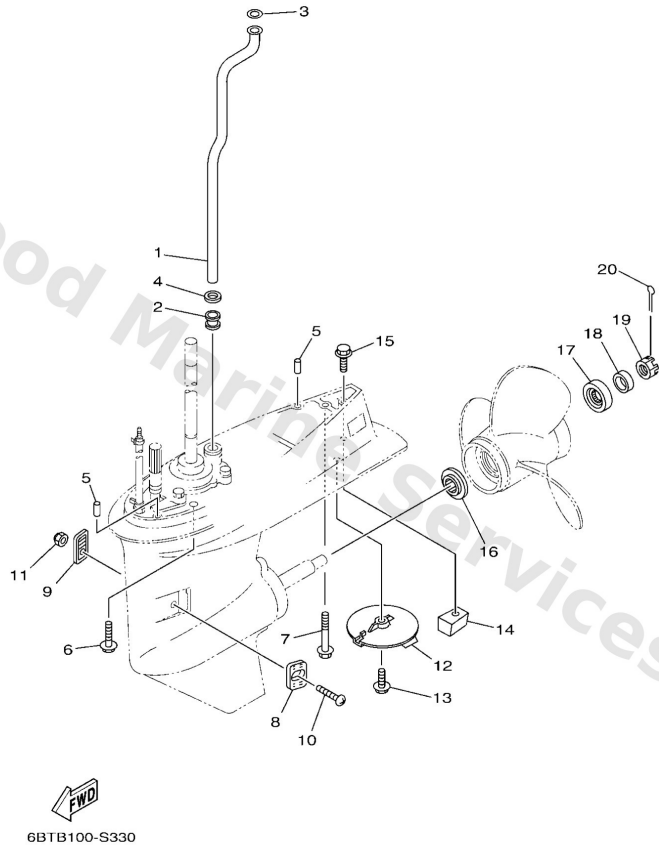
Ref	Part	
45	63D4557720 Shim (t:0.15mm) UR	Buy now
45	63D4557730 Shim (t:0.18mm) UR	Buy now
45	63D4557740 Shim (t:0.30mm) UR	Buy now
45	63D4557750 Shim (t:0.40mm) UR	Buy now
45	63D4557760 Shim (t:0.50mm) UR	Buy now
46	9321074MG5 O-ring (xea)	Buy now
47	9321069MG6 O-ring	Buy now
48	9331722204 Brg,cyl-cal roller 25.5g nt	Buy now
49	9310122M00 Oil seal (22x36x6-663)	Buy now
50	62Y4415100 Cam, shift	Buy now
51	63D4414400 Rod, shift	Buy now
52	9321007003 O-ring (11m)	Buy now
53	9900108600 Circlip(2r6)	Buy now
54	63D4561100 Shaft, propeller	Buy now
55	9020122429 Washer, plate(663)	Buy now

Lower Casing & Drive 1



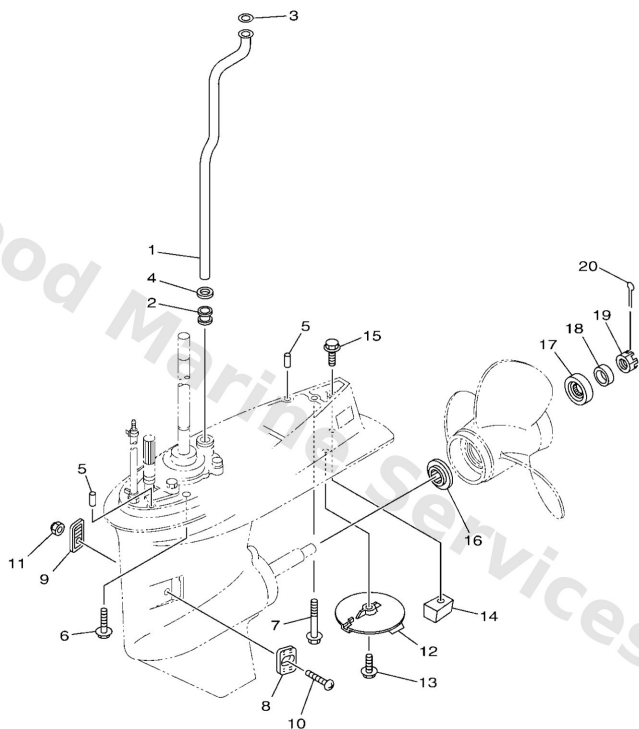
Ref	Part	
56	63D4563101 Clutch, dog	Buy now
57	6634563400 Slide, shift	Buy now
58	9050118001 Spring, compression	Buy now
59	63D4563500 Plunger, shift	Buy now
60	9025006023 Pin, strait (663)	Buy now
61	67C4563300 Ring, cross pin	Buy now

Lower Casing & Drive 2



Ref	Part	
1	62Y4436100 Tube, water L(21.1")	Buy now
1	67C4436100 Tube, water 1 S(16.3")	Buy now
2	6634436700 Damper, water seal 3	Buy now
3	9020212060 Washer, plate(663)	Buy now
4	9043012072 Gasket	Buy now
5	9360612019 Pin, dowel (614)	Buy now
6	9011910068 Bolt, with washer	Buy now
7	9757508565 Bolt, hexagon w/w deep recess	Buy now
8	63D4521400 Cover, water inlet	Buy now
9	63D4521500 Cover, water inlet	Buy now
10	9015205010 Screw, countersunk	Buy now
11	9538005600 Nut, hexagon (663)	Buy now
12	67C4537100 Tab-trim	Buy now
13	9759508525 Bolt, hexagon deep recess	Buy now
14	67C4525100 Anode	Buy now

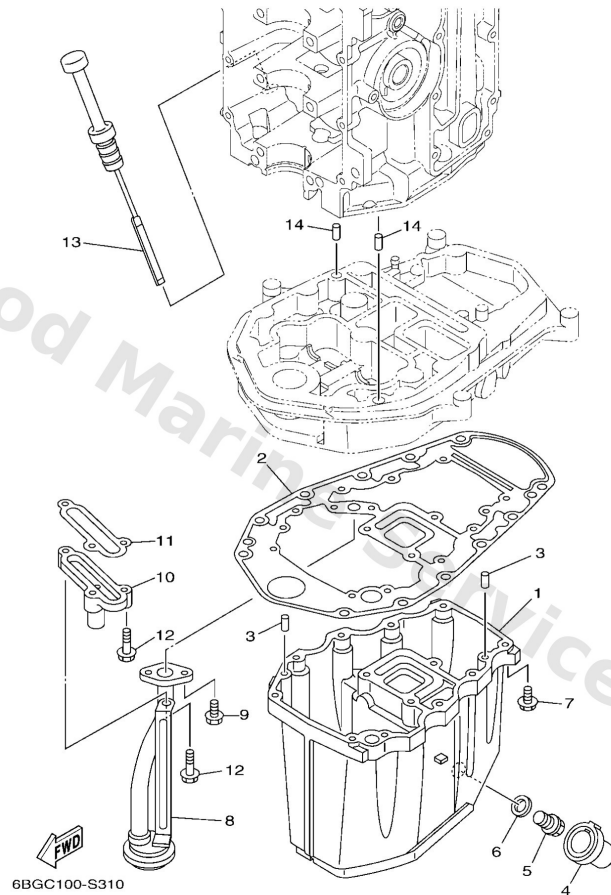
Lower Casing & Drive 2




6BTB100-S330

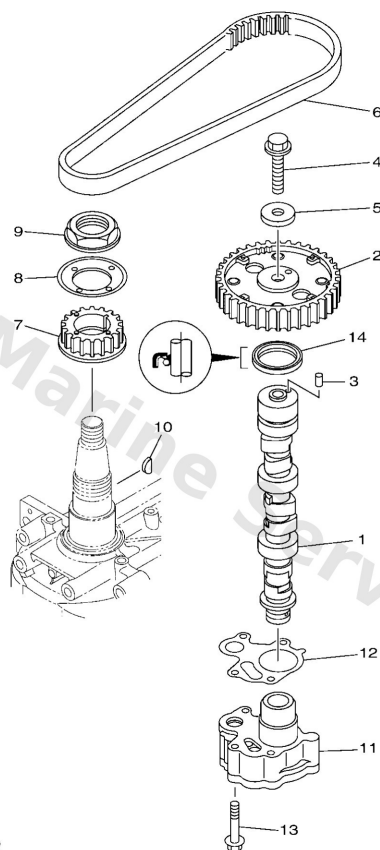
Ref	Part	
15	9759508535 Bolt, hexagon w/w deep recess	Buy now
16	6634598702 Spacer	Buy now
17	66T4599700 Spacer 2	Buy now
18	9038922M01 Bush	Buy now
19	9017116011 Nut, castle (663)	Buy now
20	9149030025 Pin cotter	Buy now

Oil Pan



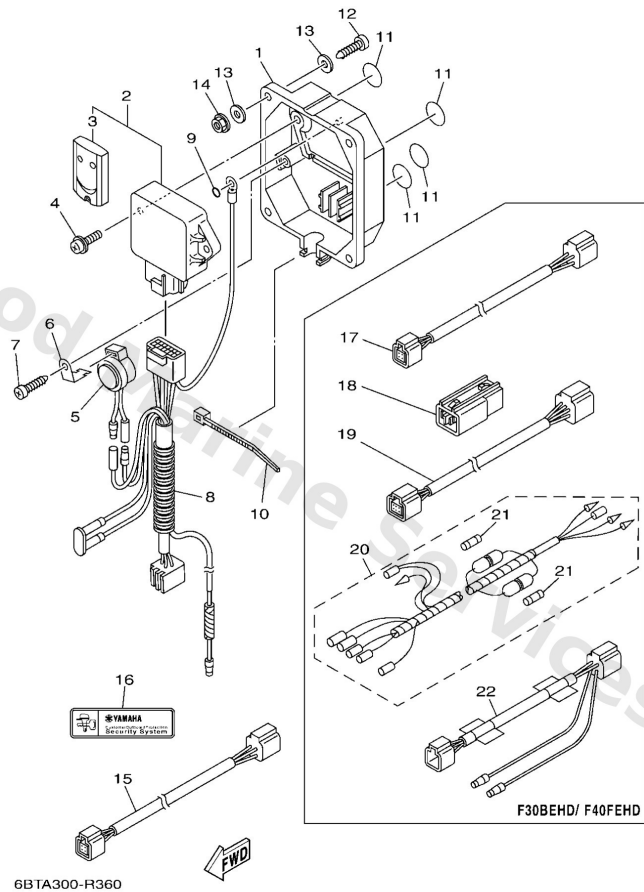
Ref	Part	
1	6BG1531110CA Oil pan	Buy now
2	69W1531201 Gasket, oil pan	Buy now
3	9360612019 Pin, dowel (614)	Buy now
4	67C1531600 Damper 1 L(21.1")	Buy now
4	67C1531610 Damper, engine mount 1 S(16.3")	Buy now
5	9034014M06 Plug, straight screw(62y)	Buy now
6	9043014M09 Gasket	Buy now
7	9757506525 Bolt, hexagon w/w deep recess	Buy now
8	62Y1341100 Strainer, oil	Buy now
9	9751306516 Bolt, hexagon deep recess	Buy now
10	6BG115760094 Body, relief	Buy now
11	62Y1347500 Gasket	Buy now
12	9751306525 Bolt, with washer(61b)	Buy now
13	6BG1536200 Plug, oil level	Buy now
14	9360812M05 Pin, dowel b (6e5)	Buy now

Oil Pump



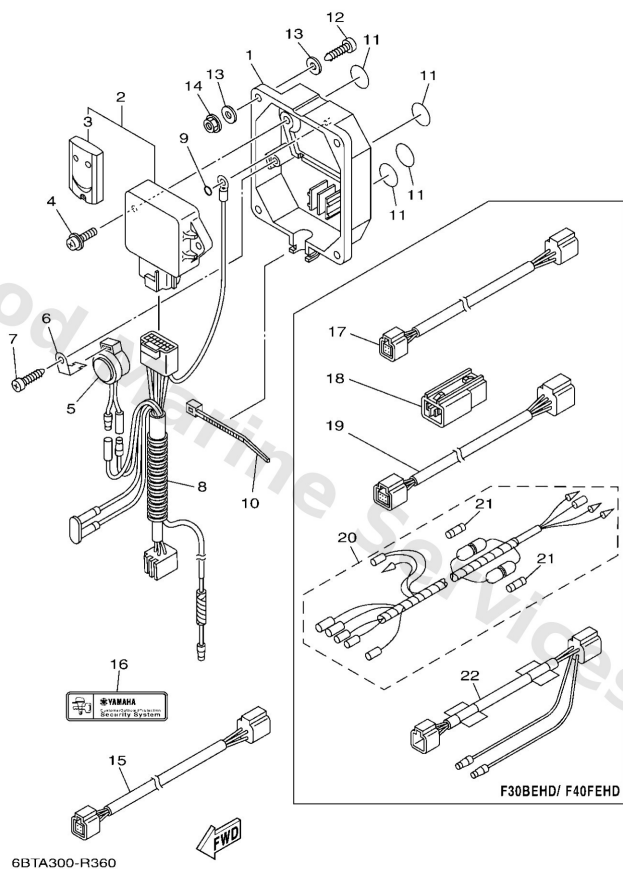
Ref	Part	
1	6BG1217101 Camshaft 1	Buy now
2	6C51153710 Gear, driven	Buy now
3	9360517002 Pin, dowel	Buy now
4	9581710035 Bolt, washer based (2h9)	Buy now
5	9020110144 Washer plate 810176580000	Buy now
6	6C54624100 Belt	Buy now
7	6C51153600 Gear, drive	Buy now
8	62Y1155700 Washer 1	Buy now
9	9017935001 Nut	Buy now
10	9028003017 Key Woodruff 146115450000	Buy now
11	6BG1330001 Oil pump assembly	Buy now
12	6C51332900 Gasket, pump cover	Buy now
13	9011906025 Bolt, with washer	Buy now
14	9310237M40 Oil seal(62y)	Buy now

Optional Parts



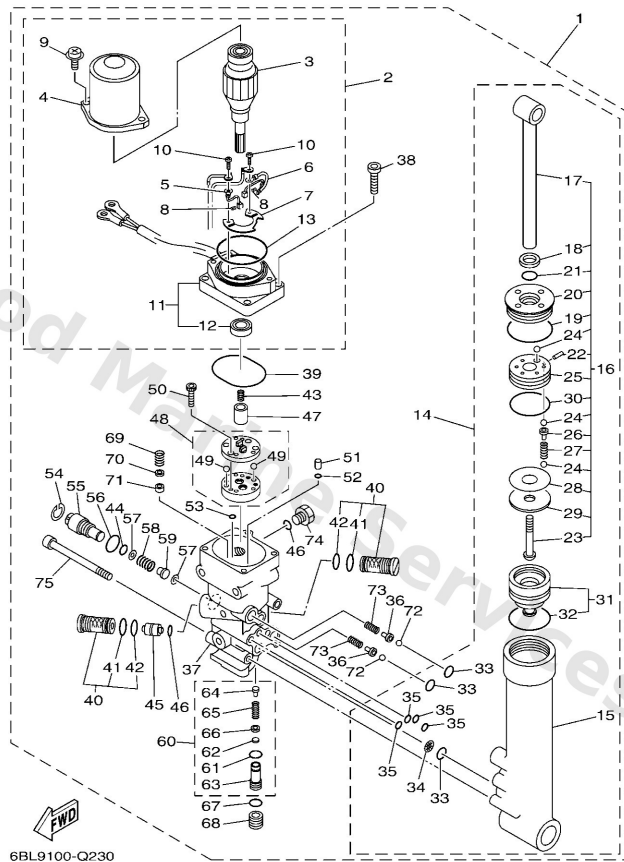
Ref	Part	
1	6Y88626700 Case complete 1	Buy now
2	6Y88626003 Remote control unit assembly	Buy now
3	6AA8626101 Xmtr. comp.	Buy now
4	9798006216 Screw, with washer(6h2)	Buy now
5	6X48338300 Buzzer	Buy now
6	6X48338600 Stay, buzzer	Buy now
7	9778060620 Screw, tapping(6k8)	Buy now
8	6Y88250910 Wire, sub lead	Buy now
9	9321004279 O-ring (4a0)	Buy now
10	9046511M10 Clamp	Buy now
11	6Y88454G00 Patch 1	Buy now
12	9016706M00 Screw, tapping (6h4) UR	Buy now
12	9788006035 Screw, pan head(6h4) UR	Buy now
13	9020106M30 Washer, plate (6a1)	Buy now
14	9578006300 Nut, nylon (6g1)	Buy now

Optional Parts



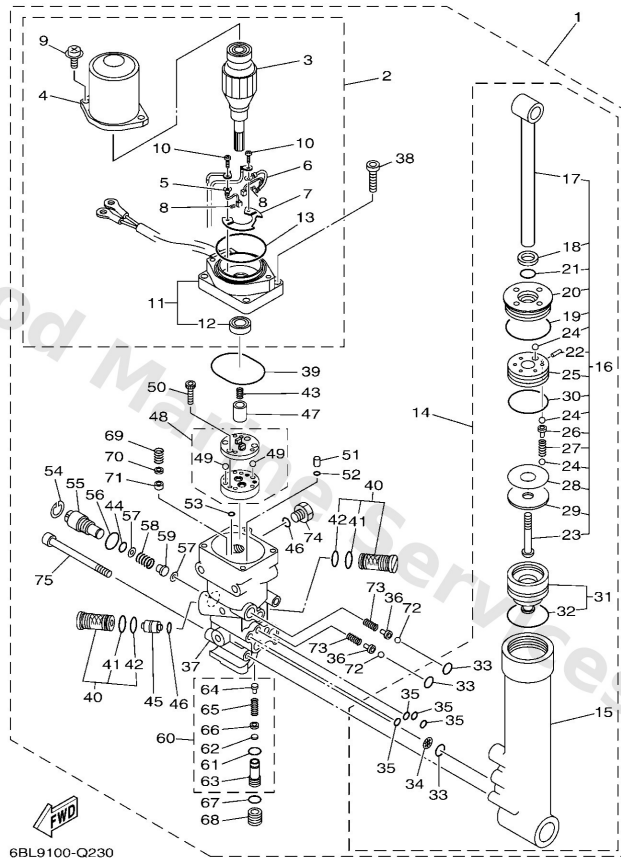
Ref	Part	
15	6Y88252111 Pigtail bus wire 0.6m-2ft	Buy now
16	6Y84827700 Sticker 1	Buy now
17	6Y88252151 Pigtail bus wire 3.6m-12ft	Buy now
18	6Y88192011 Single-hub	Buy now
19	6Y88255301 Main bus wire 0.3m-1ft	Buy now
20	6Y583553M0 Wire, lead (l=2.5m)	Buy now
21	1E68215100 Fuse (10a)	Buy now
22	6Y88211700 Wire, lead	Buy now

Power Trim & Tilt Assy



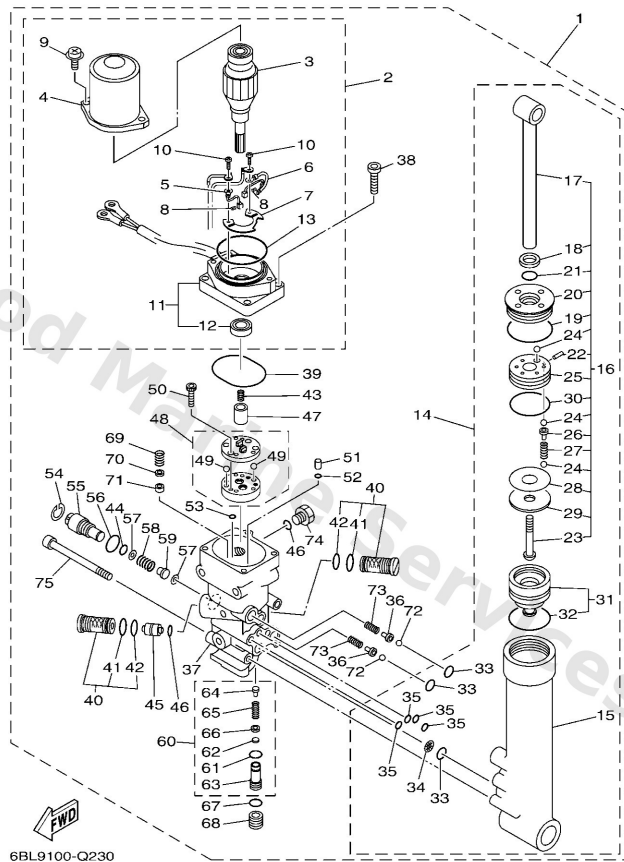
Ref	Part	
1	67C43800128D Power trim & tilt assembly	Buy now
2	67C4388010 Motor assembly	Buy now
3	67C4380510 Armature assembly	Buy now
4	67C4380410 Stator assembly	Buy now
5	67C4389210 Brush 2	Buy now
6	67C8218110 Circuit breaker comp.	Buy now
7	67C4380F10 Plate, brush holder	Buy now
8	67C4386K10 Spring, brush	Buy now
9	67C4387910 Screw, with washer	Buy now
10	9760204316 Screw, pan head with washer	Buy now
11	67C4388110 Frame, end	Buy now
12	67C4388210 Oil seal	Buy now
13	67C4386210 O-ring	Buy now
14	67C4384001 Power tilt assembly	Buy now
15	65W4380K00 Cylinder, tilt sub assembly	Buy now

Power Trim & Tilt Assy



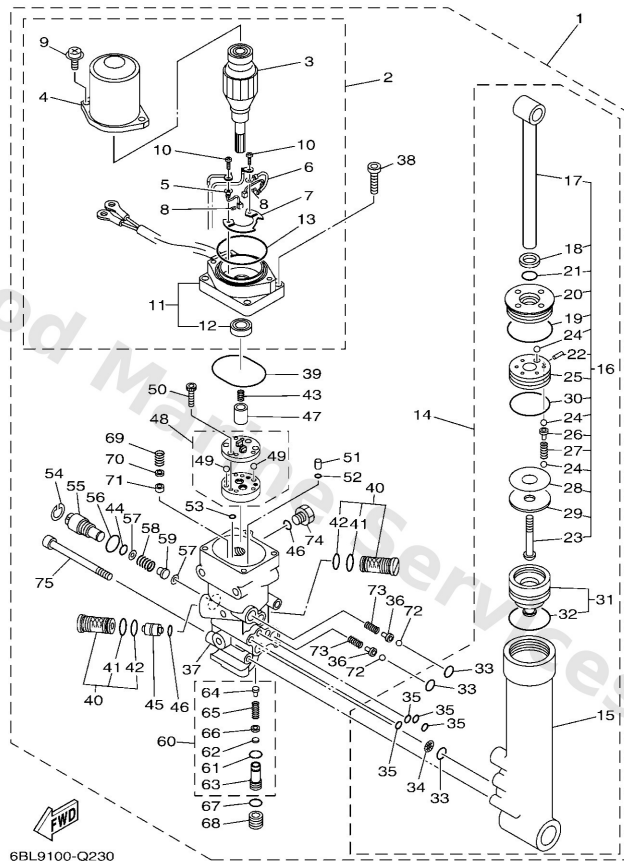
Ref	Part	
16	67C4381001 Tilt piston sub assembly	Buy now
17	65W4380101 Rod	Buy now
18	65W4381200 Seal, dust	Buy now
19	65W4386500 O-ring	Buy now
20	65W4381101 Screw, cylinder end	Buy now
21	67C4386700 O-ring	Buy now
22	9160916012 91609-16012	Buy now
23	9201210040 Bolt, button head	Buy now
24	9350532038 Ball(7fk)	Buy now
25	65W4385A01 Piston, tilt	Buy now
26	65W4386A00 Pin, absorber valve	Buy now
27	67C4385700 Spring, absorber valve	Buy now
28	15A2244200 Shim UN	Buy now
29	9020110038 Washer, plate	Buy now
30	6H14386200 O-ring	Buy now

Power Trim & Tilt Assy



Ref	Part	
31	65W4381B00 Free piston sub assembly	Buy now
32	6H14386110 O-ring	Buy now
33	9321011368 O-ring (2h7)	Buy now
34	69J4381C00 Filter 3	Buy now
35	93210064A5 O-ring(61a)	Buy now
37	67C4380L03 Housing, trim & tilt sub assembly	Buy now
38	9138006020 Bolt, hexagon socket head(1jk)	Buy now
39	9321050768 O-ring	Buy now
40	67F4380200 Valve sub assembly	Buy now
41	6H14386601 O-ring	Buy now
42	9321012N52 O-ring	Buy now
43	6T44385300 Spring, main valve	Buy now
44	9321010M74 O-ring	Buy now
45	62X4384100 Piston, shuttle	Buy now
46	9321009165 O-ring	Buy now

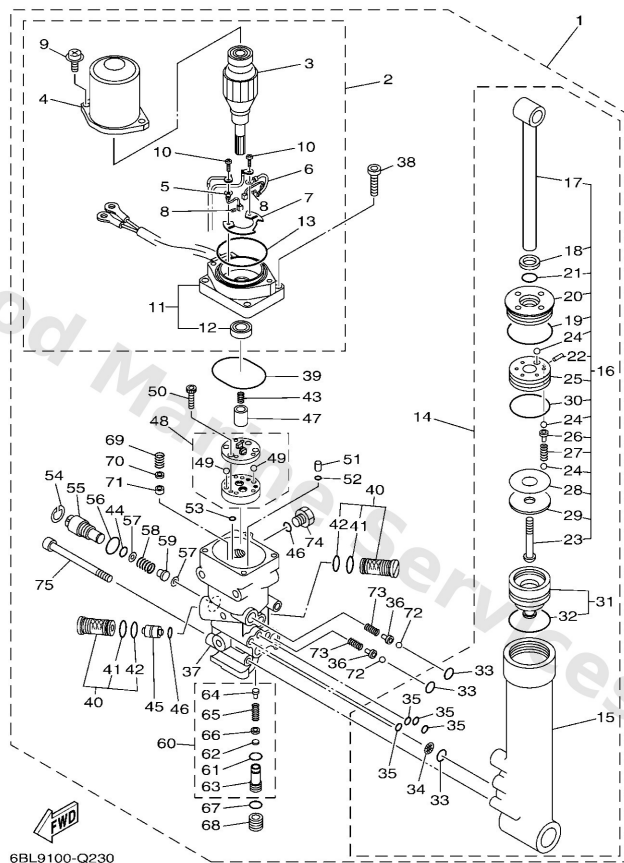
Power Trim & Tilt Assy



6BL9100-Q230

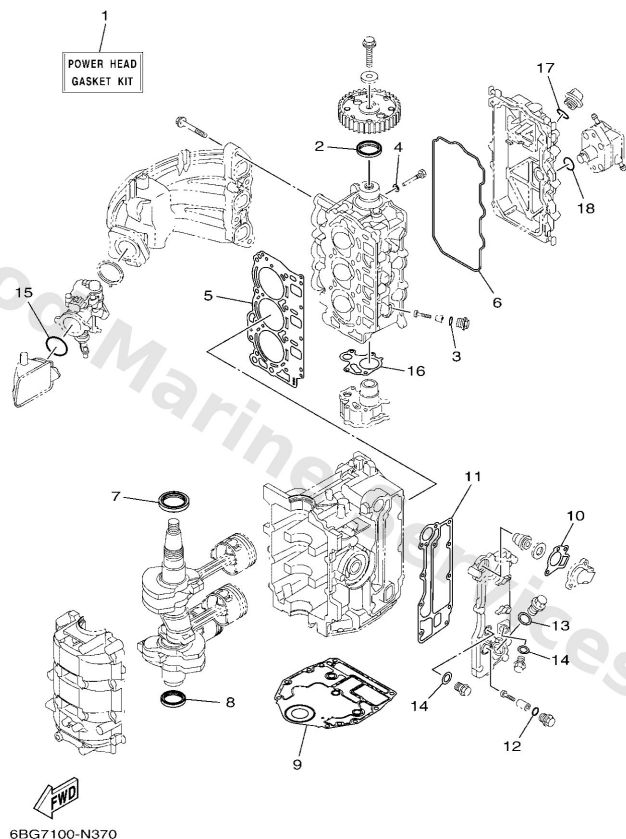
Ref	Part	
47	65W4383100 Connector, shaft	Buy now
48	65W4383000 Gear pump assembly	Buy now
50	9131804025 Bolt(62x)	Buy now
51	65W4381700 Filter 2	Buy now
52	9321004N50 O-ring	Buy now
53	9321004N51 O-ring	Buy now
54	6H14387500 Ring, snap	Buy now
55	6H14384500 Screw, manual release	Buy now
56	6D84386300 O-ring	Buy now
57	6H14384700 Seat, manual valve	Buy now
58	65W4385400 Spring, manual release	Buy now
59	65W4382A00 Adaptor 1	Buy now
60	CS24380381 Case valve comp.	Buy now
62	6H14384G11 Seal, relief valve	Buy now
63	67C4385100 Seat, relief valve	Buy now

Power Trim & Tilt Assy



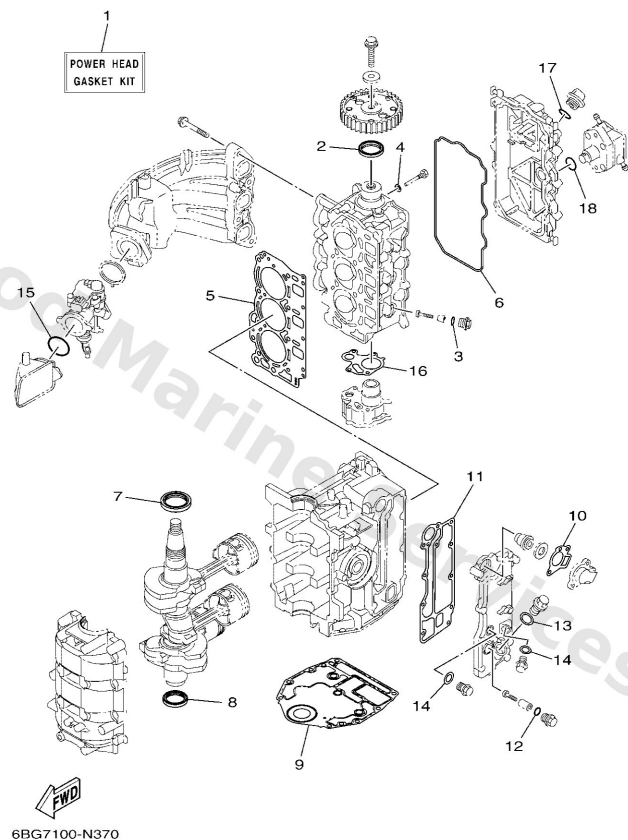
Ref	Part	
64	67F4384300 Screw, valve lock	Buy now
65	6H14385610 Spring, down relief	Buy now
66	6H14384410 Pin, valve support	Buy now
67	9321011073 O-ring (p95)	Buy now
68	65W4384300 Screw, valve lock	Buy now
71	6H14384F10 Seal, main valve	Buy now
72	9350108001 Ball	Buy now
73	65W4385300 Spring, absorber valve	Buy now
74	6H14382900 Plug, reservoir	Buy now
75	62X4387801 Bolt, socket	Buy now

Repair Kit 1



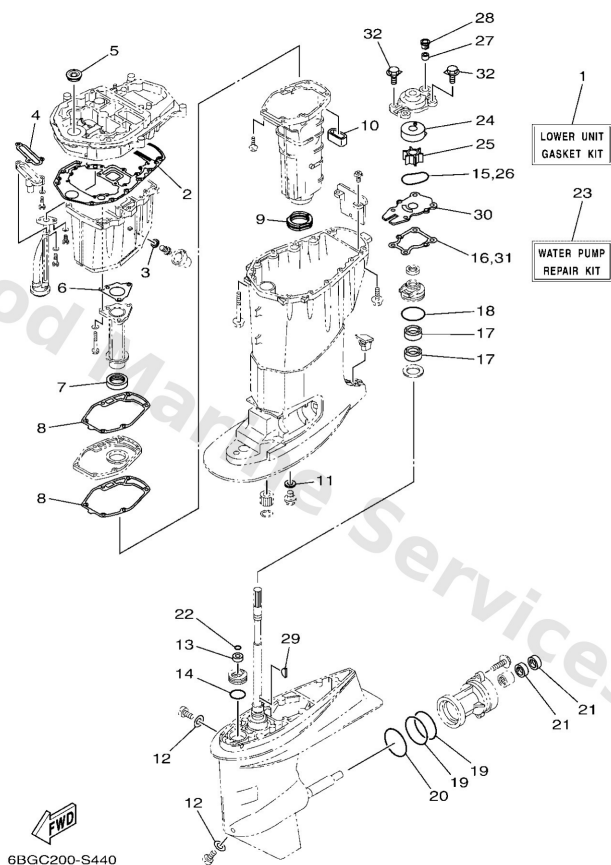
Ref	Part	
1	6BGW000101 Power head gasket kit	Buy now
2	9310237M40 Oil seal(62y)	Buy now
3	9321013M63 O-ring (6g8)	Buy now
4	9043006014 Gasket 256113960000	Buy now
5	6BG1118100 Gasket, cylinder head 1	Buy now
6	6BG1135600 Seal, cylinder 2	Buy now
7	9310243M42 Oil seal(62y)	Buy now
8	9310135002 Oil seal	Buy now
9	6BG1135100 Gasket, cylinder	Buy now
10	62Y1241400 Gasket, cover	Buy now
11	6BG4111400 Gasket, exhaust outer cover	Buy now
13	90201186F1 Washer, plate (22f)	Buy now
14	9043014115 Gasket (663)	Buy now
15	9321042159 O-ring (647)	Buy now
16	6C51332900 Gasket, pump cover	Buy now

Repair Kit 1



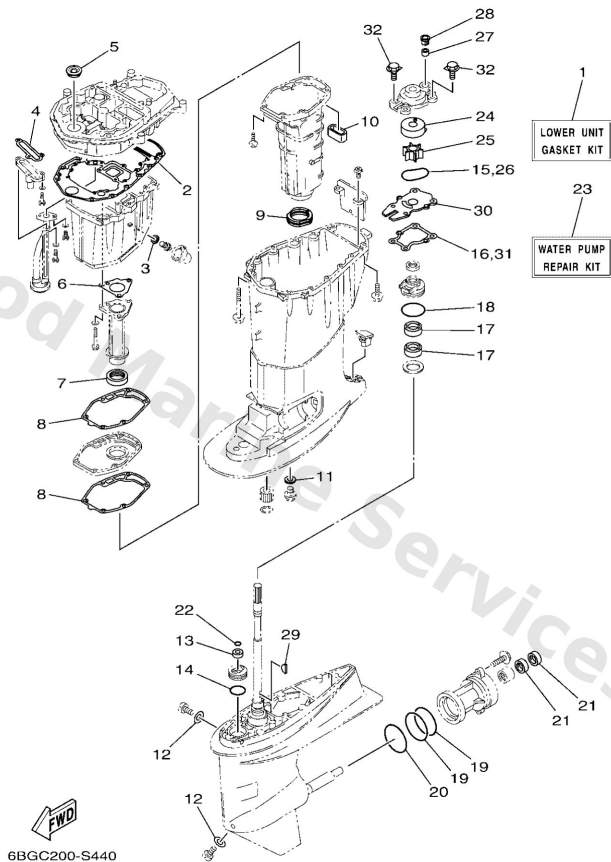
Ref	Part	
17	9321024M79 O-ring	Buy now

Repair Kit 2



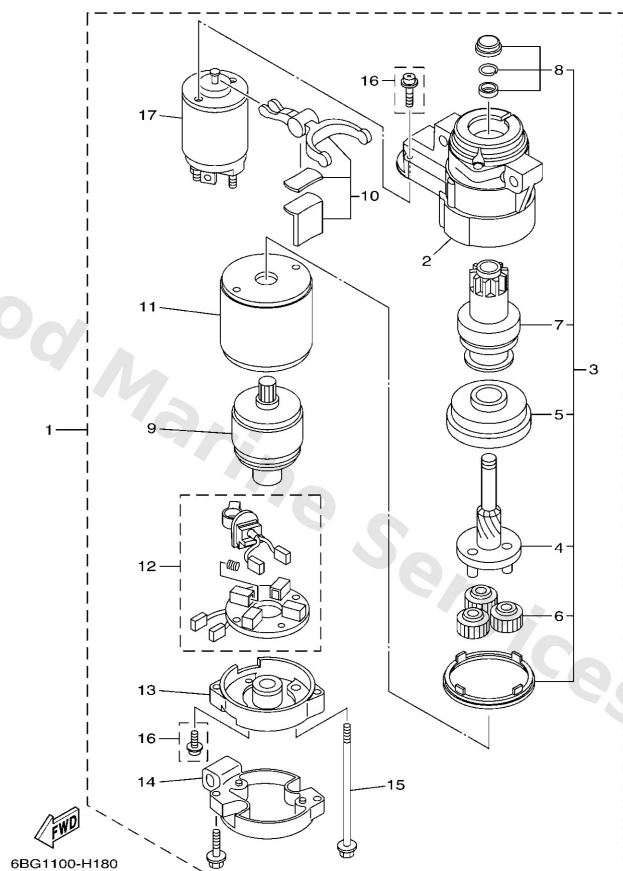
Ref	Part	
1	6BGW000121 Lower unit gasket kit	Buy now
2	69W1531200 Gasket, oil pan	Buy now
3	9043014M09 Gasket	Buy now
4	62Y1347500 Gasket	Buy now
5	9310316011 Oil seal	Buy now
6	64J4113310 Gasket, exhaust manifold 1	Buy now
7	64J4613210 Gasket 1	Buy now
8	6BG4113400 Gasket, exhaust manifold	Buy now
9	67C4512300 Gasket, muffler	Buy now
10	62Y4512700 Seal	Buy now
12	9043008003 Gasket	Buy now
13	9310609014 Oil seal	Buy now
14	9321033MG4 O-ring	Buy now
15	9321059MG7 O-ring	Buy now
16	63D4431600 Gasket, water pump	Buy now

Repair Kit 2



Ref	Part	
17	9310122M60 Oil seal	Buy now
18	9321048001 O-ring	Buy now
19	9321074MG5 O-ring (xea)	Buy now
20	9321069MG6 O-ring	Buy now
21	9310122M00 Oil seal (22x36x6-663)	Buy now
22	9321007003 O-ring (11m)	Buy now
23	6BGW007800 Water pump repair kit	Buy now
24	63D4432200 Insert, cartridge	Buy now
25	6H44435202 Impeller	Buy now
27	6634436600 Damper, water seal 2	Buy now
28	63D4431200 Cover, water pump housing	Buy now
29	9028003M03 Key, woodruff (697)	Buy now
30	63D4432300 Outer plate, cartridge	Buy now
32	9011908M15 Bolt, with washer(62w)	Buy now

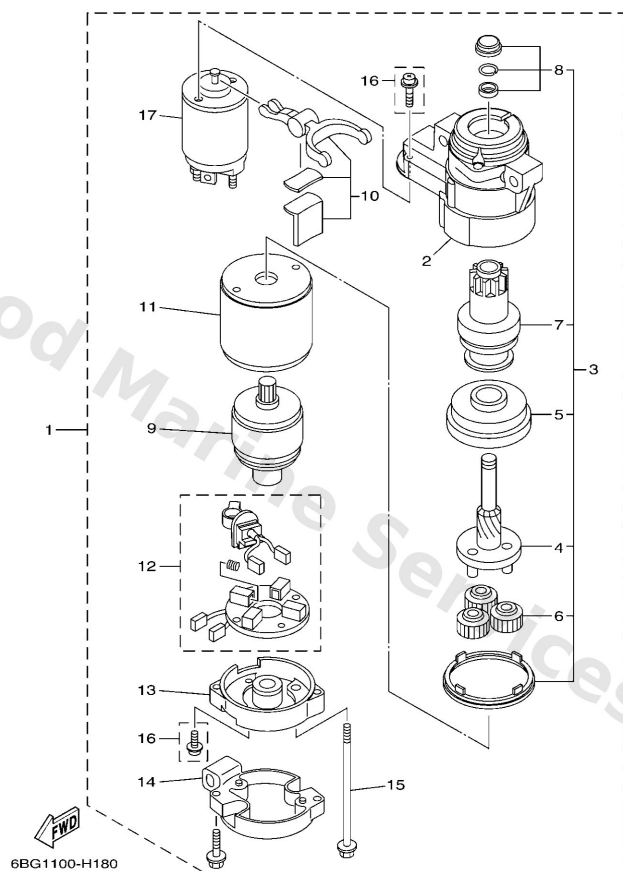
Starting Motor



6BG1100-H180

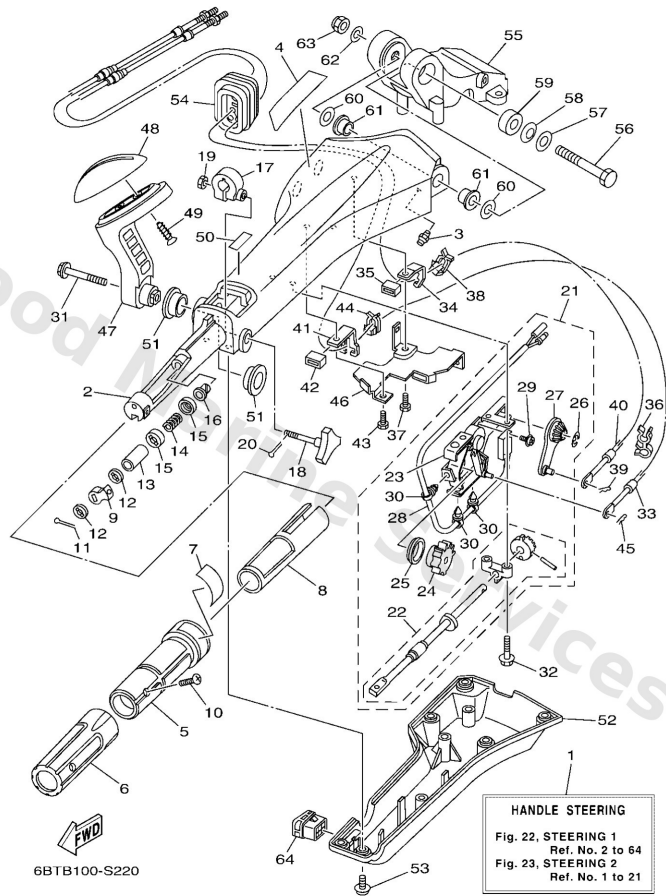
Ref	Part	
1	6BG8180000 Starting motor assembly	Buy now
2	6BG8183000 Front bracket assembly	Buy now
3	6BG8180700 Gear assembly, starting motor	Buy now
4	6BG8183600 Spring, lever	Buy now
5	6BG8189100 Gear, ring	Buy now
6	6AW8183T00 Gear, idler	Buy now
7	6BG8183200 Clutch, over run	Buy now
8	6BG8185700 Pinion stopper set	Buy now
9	6BG8185000 Armature assembly	Buy now
10	6BG8183900 Lever assembly	Buy now
11	6BG8181000 Stator assembly	Buy now
12	6BG8184000 Brush holder assembly	Buy now
13	6BG8182000 Rear bracket assembly	Buy now
14	6BG8182J00 Bracket complete	Buy now
15	6BG8182600 Bolt	Buy now

Starting Motor



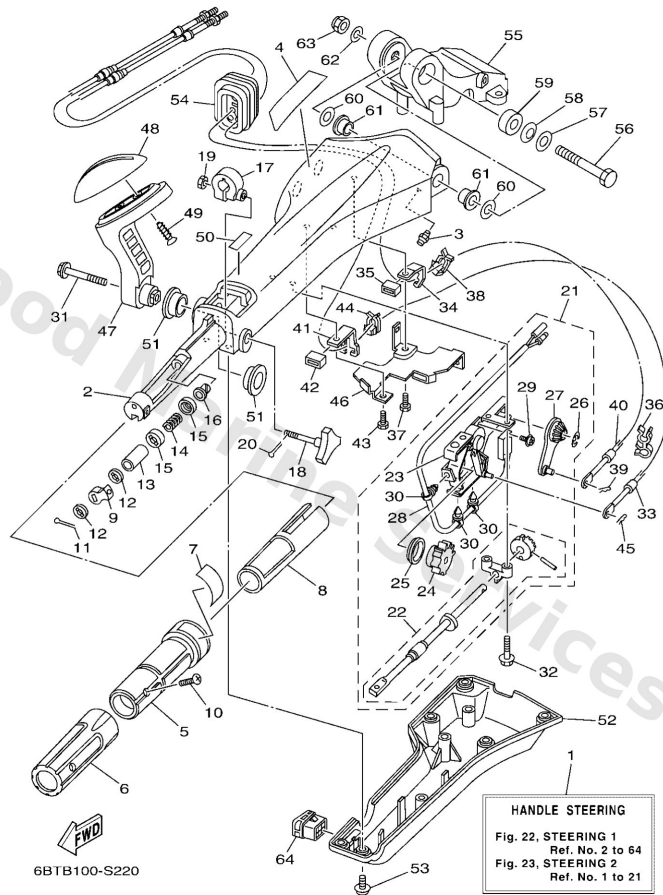
Ref	Part	
16	6BG8184600 Screw	Buy now
17	6BG8194100 Starter relay assembly	Buy now

Steering 1



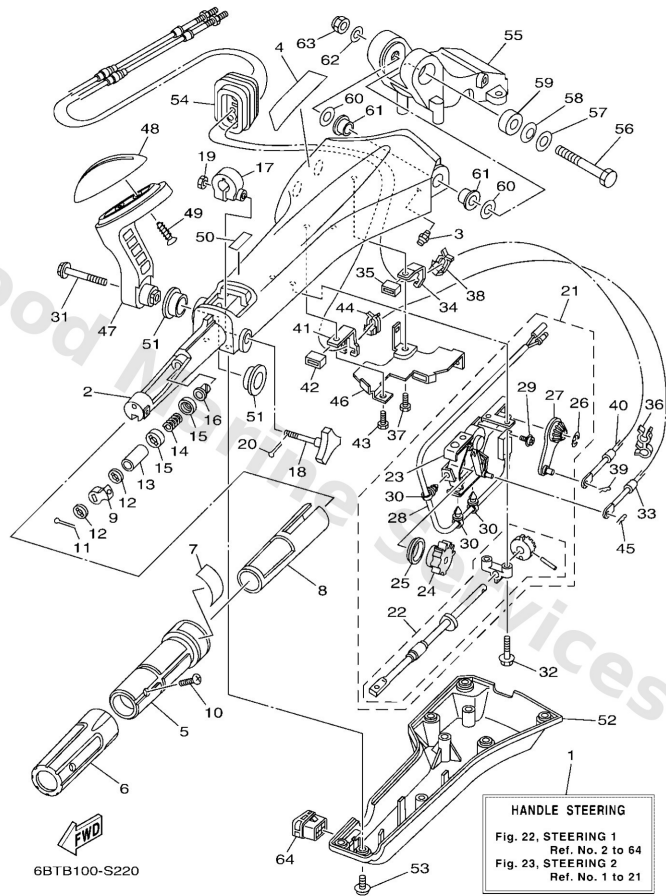
Ref	Part	
1	6X442101K6 Handle, steering	Buy now
2	6X442111028D Handle, steering	Buy now
3	9370006M03 Nipple, grease(6a1)	Buy now
4	6X44821500 Graphic	Buy now
5	6X44211901 Grip, steering handle	Buy now
6	6X44217700 Rubber, handle	Buy now
7	6X44213700 Indicator, throttle	Buy now
8	6X44129100 Bushing	Buy now
9	6X44413901 Collar	Buy now
10	9015205007 Screw, countersunk	Buy now
11	9149020010 Pin, cotter	Buy now
12	6X44417700 Washer	Buy now
13	6X44212800 Collar, distance 1	Buy now
14	9050123215 Spring (655)	Buy now
15	6X44418800 Washer	Buy now

Steering 1



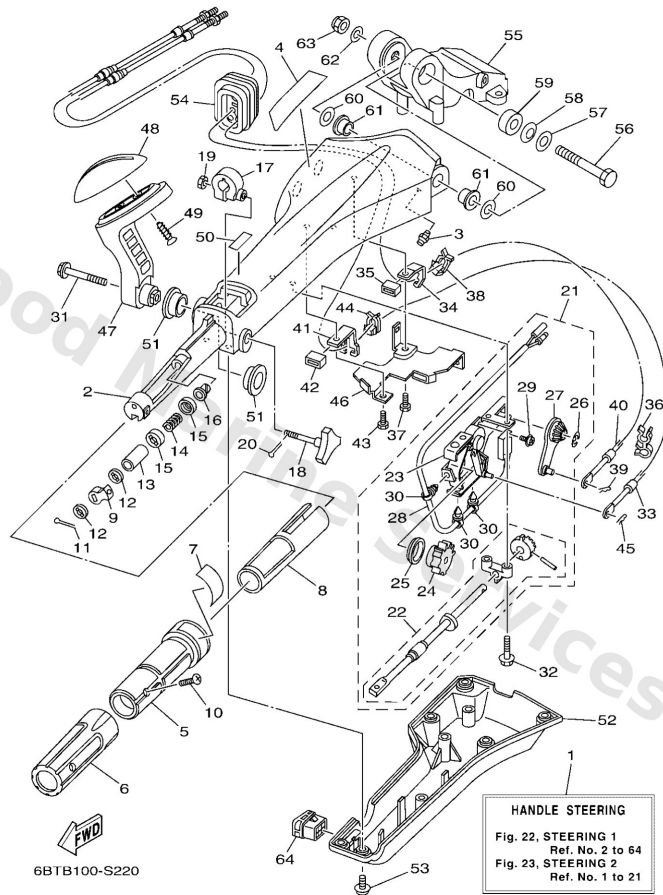
Ref	Part	
16	9038608032 Bushing (650)	Buy now
17	63D4212600 Friction, steering handle grip	Buy now
18	6X44815400 Knob, throttle	Buy now
19	9538006600 Nut(661)	Buy now
21	6X44410001 Shift link assembly	Buy now
22	6X44211500 Shaft, steering handle	Buy now
23	6X44410200 Shift assist assembly.	Buy now
24	6X44773101 Gear, drive	Buy now
25	6X44413200 Bushing	Buy now
26	6X41413700 Clip	Buy now
27	6X44826100 Arm, throttle	Buy now
28	6X48254000 Neutral switch assembly	Buy now
29	7034812900 Screw 3	Buy now
30	6X44282100 Band, clamp	Buy now
31	9759508540 Bolt, hexagon w/w deep recess	Buy now

Steering 1



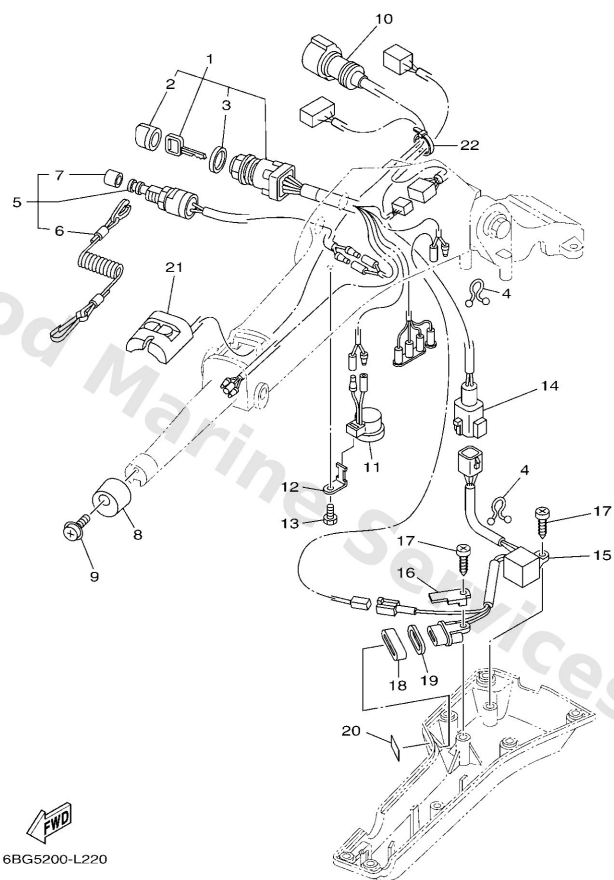
Ref	Part	
32	9759506530 Bolt, hexagon w/w deep recess	Buy now
33	67C4832111 Cable	Buy now
34	6X44853800 Clamp, cable 1	Buy now
35	6X42636700 Protector	Buy now
36	9046409M42 Clamp(6b0)	Buy now
37	9709506014 Bolt(gj3)	Buy now
38	63D4853800 Clamp, cable 1	Buy now
39	9046810005 Pin, hair 6264123500	Buy now
40	69W2630100 Throttle cable assembly	Buy now
41	6X44853810 Clamp, cable 1	Buy now
46	6X44215900 Stay	Buy now
47	6X444159A08D Handle, gear shift	Buy now
48	6X44417300 Lever, shift control	Buy now
49	9778060920 Screw, tapping	Buy now
50	6X34419100 Indicator, shift	Buy now

Steering 1



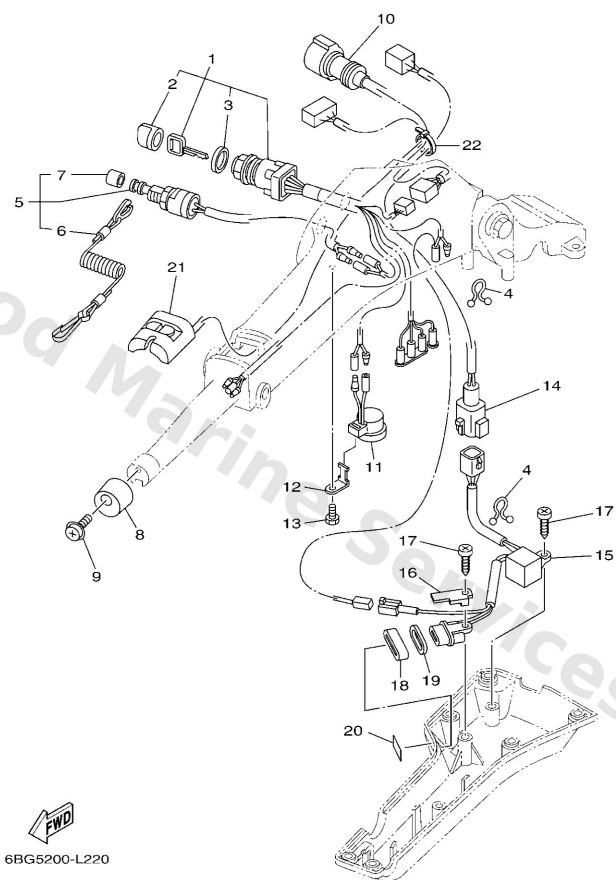
Ref	Part	
51	9038626MA3 Bush	Buy now
52	6X44213111 Cover, handle steering	Buy now
53	9798506216 Screw, with washer(6h2)	Buy now
54	6X44272501 Grommet	Buy now
55	63D42121228D Bracket	Buy now
56	9010112014 Bolt	Buy now
57	9299012200 Ybs66-12 washer,plain	Buy now
58	9020612M22 Washer, wave(6b0)	Buy now
59	9038712M02 Collar(6b0)	Buy now
60	9020112035 Washer, plate	Buy now
61	9038612003 Bush	Buy now
62	9299012600 Washer, plate(663)	Buy now
63	9018512M12 Nut, self-locking(6e5)	Buy now
64	6X44272810 Cap	Buy now

Steering 2



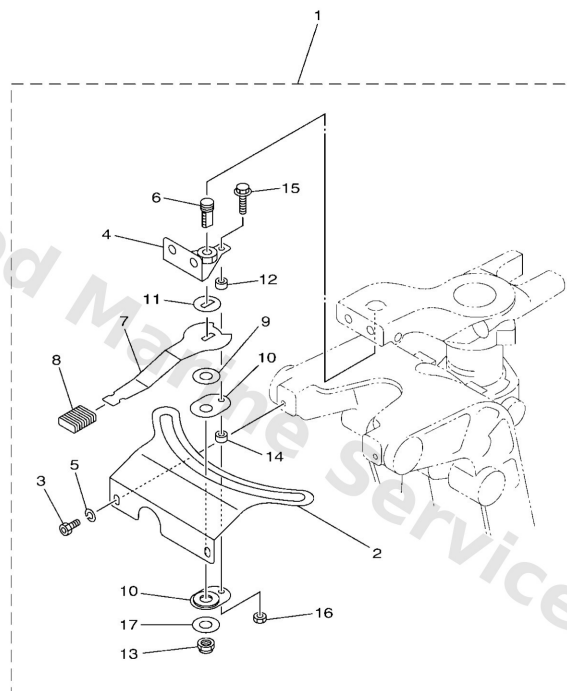
Ref	Part	
1	6X48251041 Main switch assembly	Buy now
2	6768257701 Cap, key	Buy now
3	7038253200 Cap	Buy now
4	9046408M07 Clamp	Buy now
5	69W8257500 Engine stop switch assembly	Buy now
6	6828255600 Lanyard, stop switch	Buy now
7	6898257Y00 Cap	Buy now
8	6X44272800 Cap	Buy now
9	9798006216 Screw, with washer(6h2)	Buy now
10	6X48258610 Ext., wire harness (l:950mm)	Buy now
11	6X48338300 Buzzer	Buy now
12	6X48338600 Stay, buzzer	Buy now
13	9709506014 Bolt(gj3)	Buy now
14	6X48365320 Wire, lead (l: 700mm)	Buy now
15	6C58430100 Pilot light assembly 1	Buy now

Steering 2



Ref	Part	
16	6X44411400 Stopper	Buy now
17	9778060620 Screw, tapping(6k8)	Buy now
18	6X44272700 Grommet	Buy now
19	6FM8358900 Gasket	Buy now
20	6X48541500 Mark, signal lamp	Buy now
21	6X48186000 Switch assembly	Buy now
22	9046513M36 Clamp(6h4)	Buy now

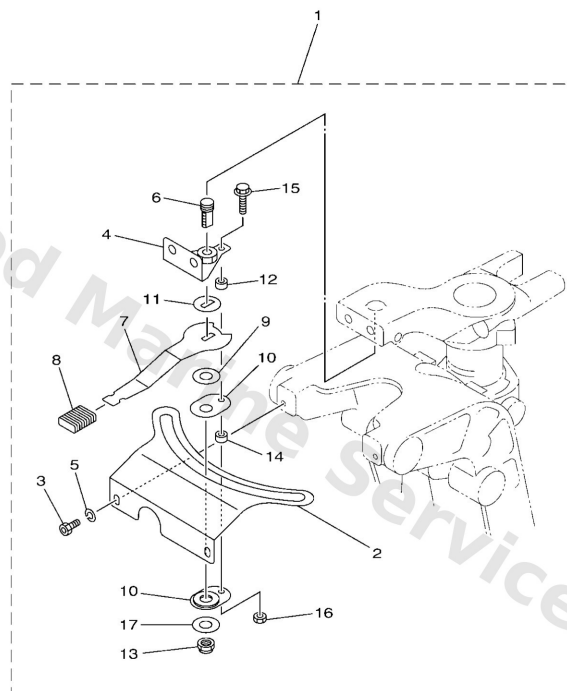
Steering Friction




6BTB100-S240

Ref	Part	
1	67C4250804 Steering friction assembly	Buy now
2	67C4252703 Plate, friction	Buy now
3	9010906M88 Bolt(61a)	Buy now
4	67C4252500 Plate, friction	Buy now
5	9299006100 Washer(6a1)	Buy now
6	67C42562A0 Shaft, steering lock	Buy now
7	67C4256100 Knob, steering lock	Buy now
8	6894363300 Cover, tilt lever	Buy now
9	9020210M56 Washer, plate	Buy now
10	65W4252800 Plate, friction	Buy now
11	9020910M26 Washer	Buy now
12	9038705053 Collar	Buy now
13	9018510M14 Nut, self-locking	Buy now
14	9038705054 Collar	Buy now
15	9759505520 Bolt, With Washer	Buy now

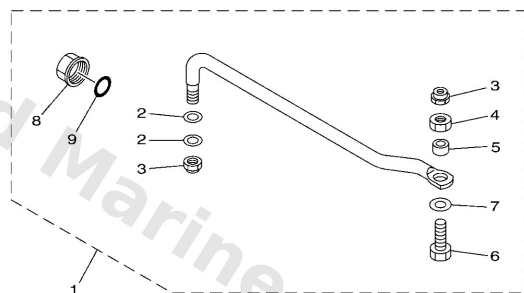
Steering Friction



6BTB100-S240

Ref	Part	
16	9538005600 Nut, hexagon (663)	Buy now
17	90201106M5 Washer, plate(3gm)	Buy now

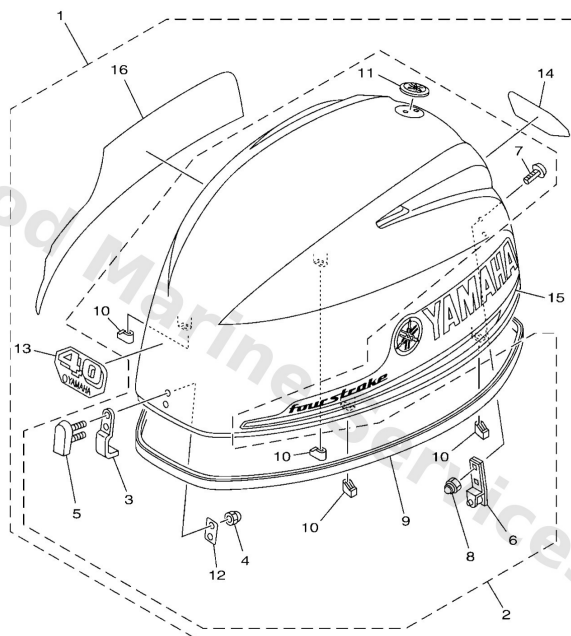
Steering Guide



6BG1100-H340

Ref	Part	
1	6BG6135000 Steering guide attachment kit AP	Buy now
2	9020110M20 Washer, plate (663)	Buy now
3	9018509M01 Nut, nylon (663)	Buy now
4	9017009M03 Nut (689)	Buy now
5	9038710M42 Coller (688)	Buy now
6	9010109M01 Bolt(62x)	Buy now
7	9020110M63 Washer, plate	Buy now
8	6E54314501 Cap, clamp bracket	Buy now
9	9321016275 O-ring	Buy now

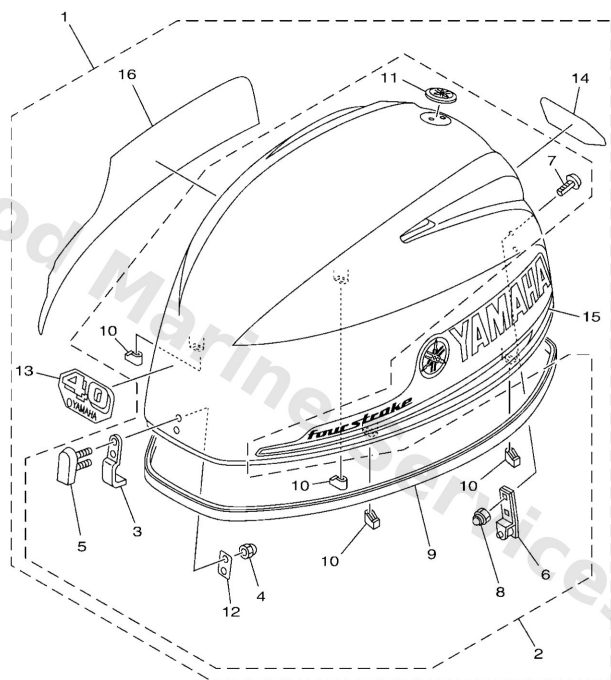
Top Cowling



6BGC100-S020

Ref	Part	
1	6BG4261003 Top cowling assembly F40F	Buy now
1	6BT4261003 Top cowling assembly F30B	Buy now
2	6BG4261A01 Top cowling w/o graphics	Buy now
3	6BG4265100 Hook	Buy now
4	9538005800 Nut(j44)	Buy now
5	6BG4285100 Cover, clamp	Buy now
6	6BG4265200 Hook	Buy now
7	9010906047 Bolt	Buy now
8	9018506M05 Nut, self-locking(6e9)	Buy now
9	6BG4261500 Seal	Buy now
10	6BG4266200 Damper	Buy now
11	6AH4269710 Tuning fork mark	Buy now
12	6BG4264900 Holder, clamp band	Buy now
13	6BG4267700 Graphic, front F40F	Buy now
13	6BG4267710 Graphic, front F30B	Buy now

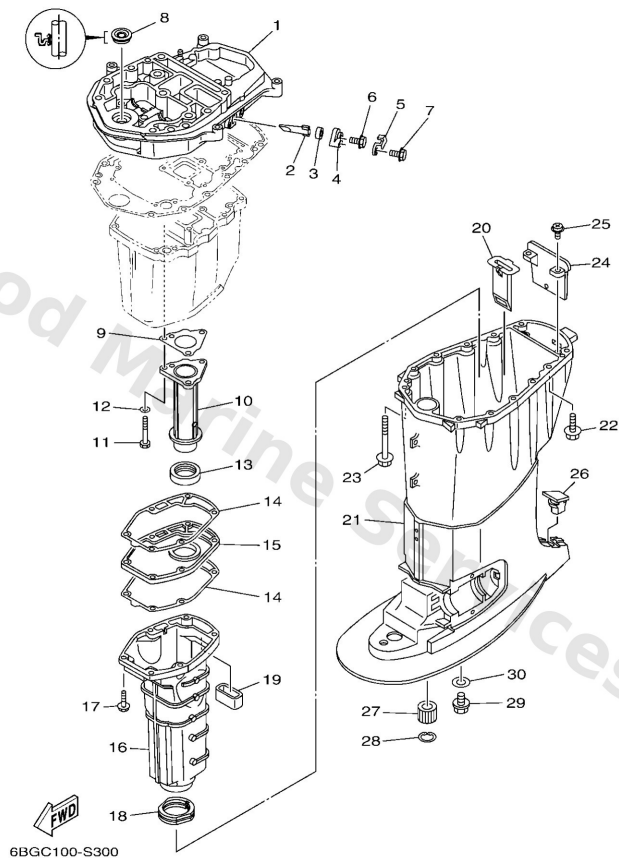
Top Cowling




6BGC100-S020

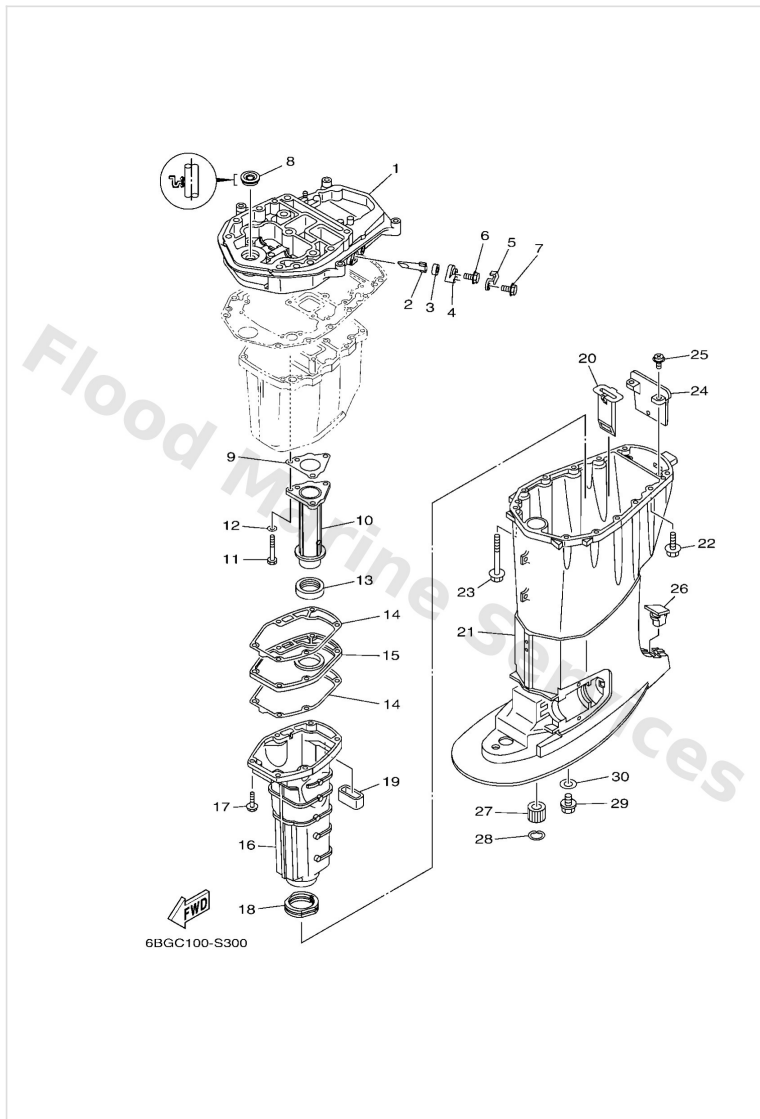
Ref	Part	
14	6BG4267820 Graphic, rear F40F	Buy now
14	6BT4267801 Graphic, rear F30B	Buy now
15	6BG4267500 Graphic, side 1	Buy now
16	6BG4267600 Graphic, side 2	Buy now

Upper Casing



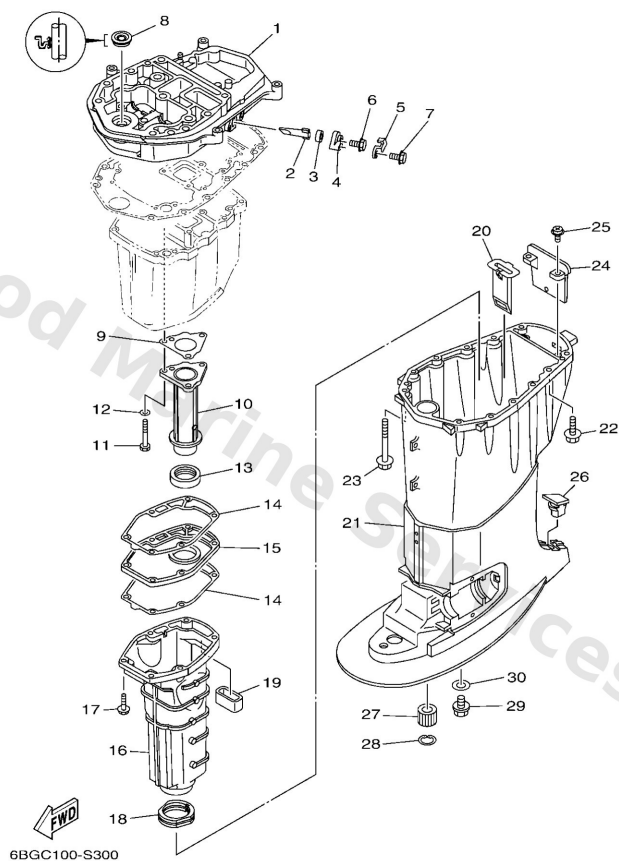
Ref	Part	
1	6BG4113710CA Guide, exhaust	Buy now
2	62Y1132500 Anode	Buy now
3	66M1132800 Grommet, anode	Buy now
4	66M113270094 Cover, anode	Buy now
5	66M1253500 Plate	Buy now
6	9759505512 Bolt, hexagon	Buy now
7	9751306520 Bolt, with washer(61b)	Buy now
8	9310316011 Oil seal	Buy now
9	64J4113310 Gasket, exhaust manifold 1	Buy now
10	6BG41131A0CA Manifold, ext. 1	Buy now
11	9707506050 Bolt(jf7)	Buy now
12	9299506600 Washer, plain (646)	Buy now
13	64J4613210 Gasket 1	Buy now
14	6BG4113400 Gasket, exhaust manifold	Buy now
15	6BG4518100CA Plate	Buy now

Upper Casing



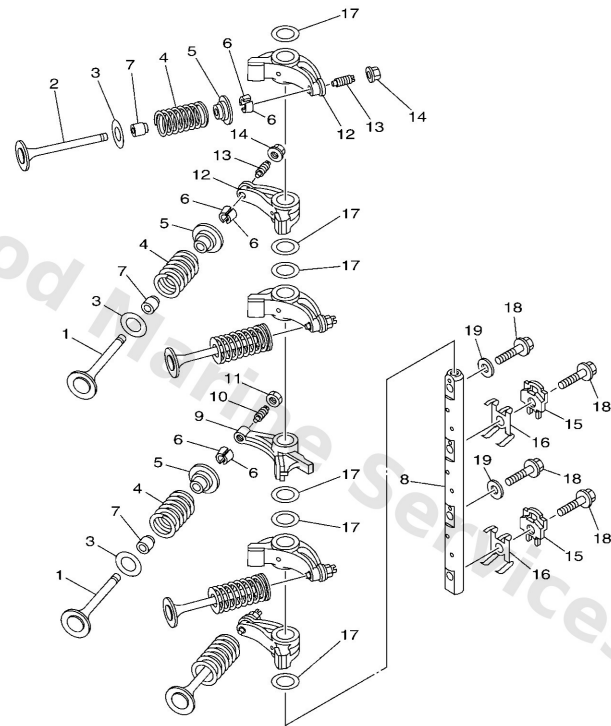
Ref	Part	
16	69W1471110CA Muffler 1 L(21.1")	Buy now
16	6BG1471100CA Muffler 1 S(16.3")	Buy now
17	9757506525 Bolt, hexagon w/w deep recess	Buy now
18	67C4512300 Gasket, muffler	Buy now
19	62Y4512700 Seal	Buy now
20	64J7712300 Guide 1	Buy now
21	6BG45111008D Casing, upper S(16.3")	Buy now
21	6BG45111208D Casing, upper L(21.1")	Buy now
22	9757508530 Bolt, hexagon w/w deep recess	Buy now
23	9011908132 Bolt, with washer	Buy now
24	67C4515100 Cover, upper casing	Buy now
25	9798005216 Screw, pan w/ plain	Buy now
26	63D4515500 Cap S(16.3")	Buy now
26	6C54515500 Cap L(21.1")	Buy now
27	6A04531800 Bushing drive shaft assembly 3 L(21.1")	Buy now

Upper Casing



Ref	Part	
28	9342036M01 Circlip (6a0) L(21.1")	Buy now
29	9034014M06 Plug, straight screw(62y) L(21.1")	Buy now
30	9043014M09 Gasket L(21.1")	Buy now

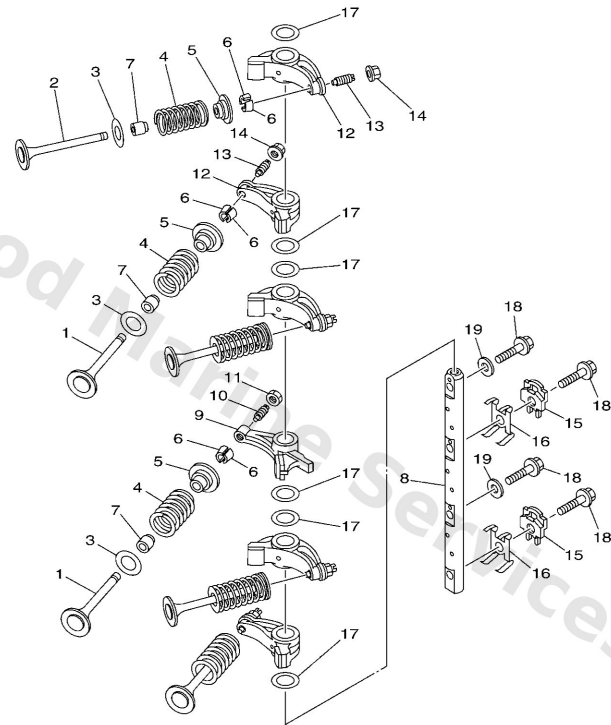
Valve




6BG1100-H050

Ref	Part	
1	69W1211100 Valve, intake	Buy now
2	69W1212110 Valve, exhaust	Buy now
3	62Y1211600 Seat, valve spring	Buy now
4	51Y1211400 Spring, valve outer	Buy now
5	30X1211700 Retainer, valve spring	Buy now
6	30X1211800 Cotter, valve	Buy now
7	51Y1211900 Seal, valve stem	Buy now
8	6BG1214600 Shaft, rocker	Buy now
9	62Y1215100 Arm, valve rocker	Buy now
10	64J1215900 Screw, valve adjusting	Buy now
11	62Y1215800 Nut, lock	Buy now
12	6C51215100 Arm, valve rocker	Buy now
13	6C51215900 Screw, valve adjusting	Buy now
14	6C51215800 Nut, lock	Buy now
15	6C51223100 Guide, stopper 1	Buy now

Valve




6BG1100-H050

Ref	Part	
16	6C51223300 Plate, guide stopper 1	Buy now
17	9020116014 Washer, plate	Buy now
18	9010508060 Bolt, flange	Buy now
19	9299008200 Ybs66-8 washer, plain	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.