



Yamaha F40BM 2001

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

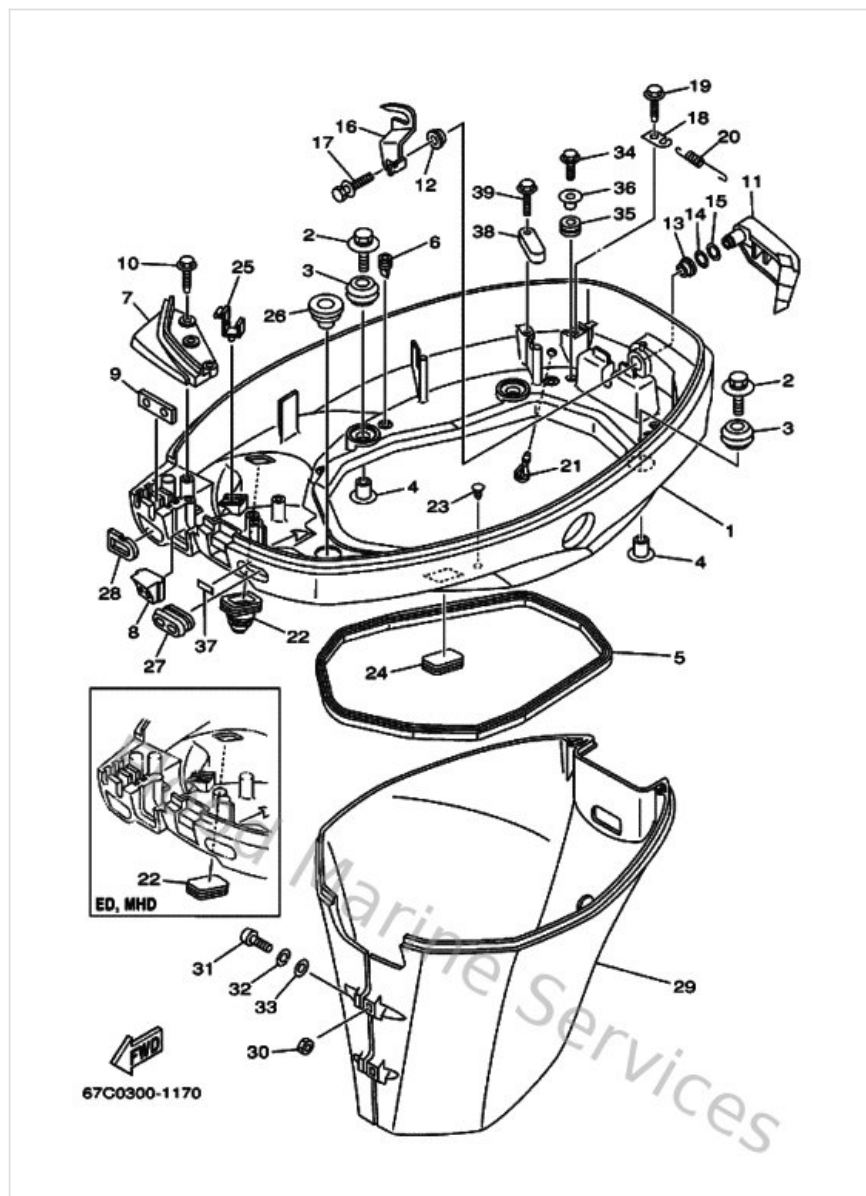
Authorised Yamaha Dealers



Contents

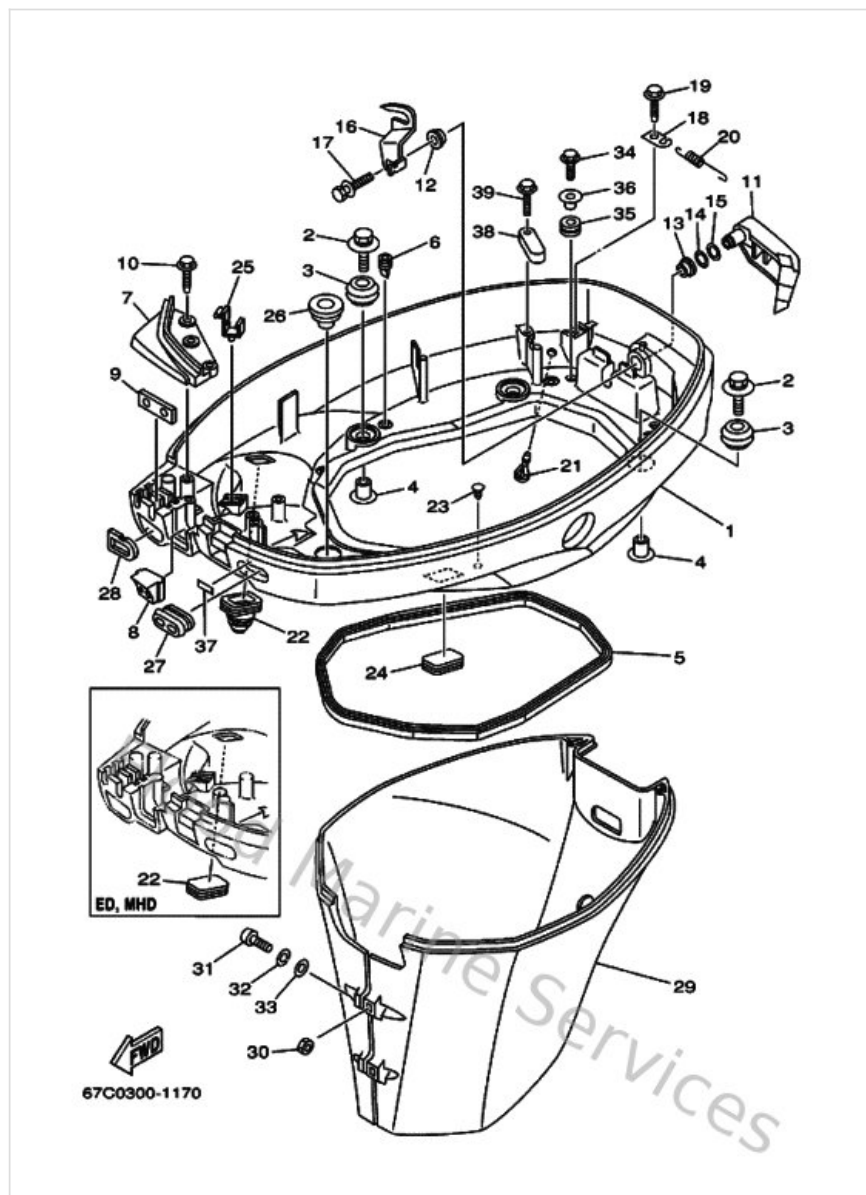
Bottom Cowling	3
Bracket 1	6
Bracket 3	9
Carburetor	12
Control	15
Crankshaft & Piston	18
Cylinder & Crankcase	19
Cylinder & Crankcase 2	21
Electrical 1	24
Electrical 2	26
Fuel	28
Fuel Tank	30
Generator	31
Intake	32
Lower Casing & Drive 1	34
Lower Casing & Drive 2	38
Meter	40
Oil Pan	41
Oil Pump	43
Remote Control Assy 1	45
Remote Control Box	50
Repair Kit 1	51
Repair Kit 2	53
Repair Kit 3	54
Starting Motor	57
Steering Guide	58
Top Cowling	59
Upper Casing	60
Valve	62

Bottom Cowling



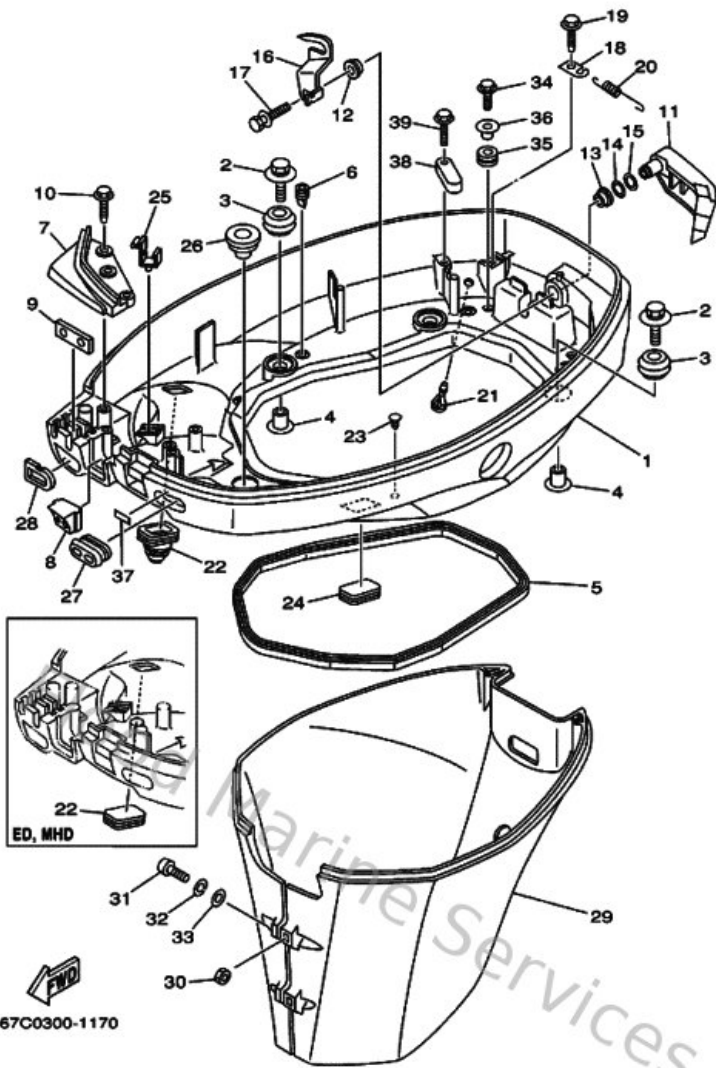
Ref	Part	
1	67C42710014D Bottom Cowling assembly	Buy now
2	9011906M0800 Bolt, with washer	Buy now
3	9048009M1200 Grommet (6a0)	Buy now
4	9038706M6900 Collar (688)	Buy now
5	62Y427160000 Rubber seal 1	Buy now
6	65W427170000 Rubber, seal 2	Buy now
7	67C42738004D Plate, fitting	Buy now
8	62Y427250000 Grommet	Buy now
9	62Y427270000 Grommet	Buy now
10	9010906M8100 Bolt	Buy now
11	67C42815008D Lever, clamp	Buy now
12	9038612M3700 Bushing (6f5)	Buy now
13	9038612MA200 Bush	Buy now
14	902061205200 Washer, wave (666)	Buy now
15	9020112M0700 Washer, plate	Buy now

Bottom Cowling



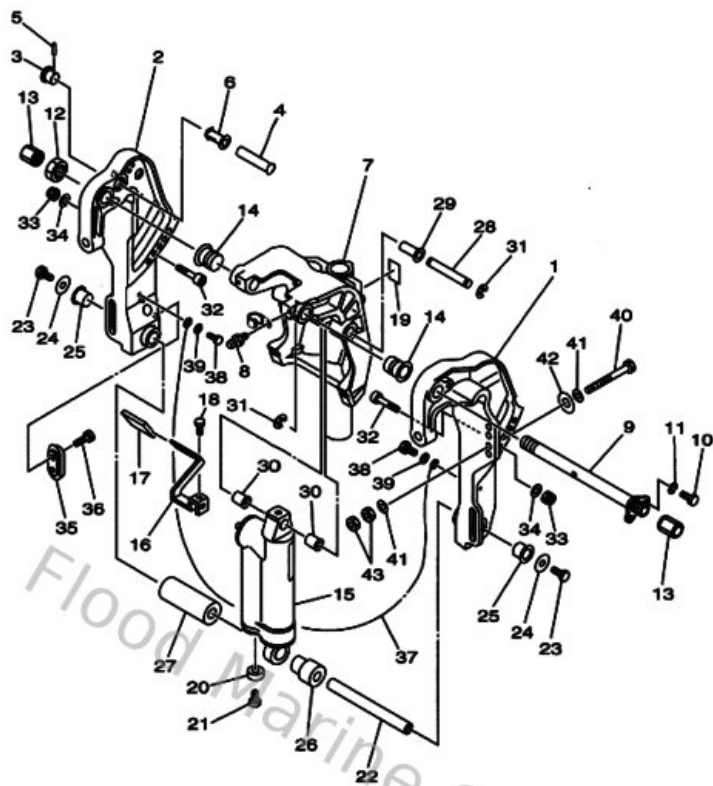
Ref	Part	
16	999990325800 Clamp Lever	Buy now
17	9011906M7300 Bolt(gh1)	Buy now
18	66T431440000 Hook, spring	Buy now
19	9010906M8600 Bolt	Buy now
20	9050618M4000 Spring, tension	Buy now
21	6H3443910100 Nipple, hose	Buy now
22	6H4427260000 Grommet	Buy now
23	903380700400 Plug	Buy now
25	9046415M0800 Clamp (6h1)	Buy now
26	676427270000 Grommet 4	Buy now
27	6H3427270000 Grommet	Buy now
28	61N243290000 Seal	Buy now
29	67C42741108D Apron	Buy now
30	953800660000 Nut(661)	Buy now
31	978800602500 Screw, pan head(6b0)	Buy now

Bottom Cowling



Ref	Part	
32	929900610000 Washer(6a1)	Buy now
33	929900660000 Washer, plain (646)	Buy now
34	958950601600 Bolt, flange deep recess	Buy now
35	9048013M2400 Grommet (6e9)	Buy now
36	9038706M4000 Collar	Buy now
38	6E5825880000 Plate	Buy now

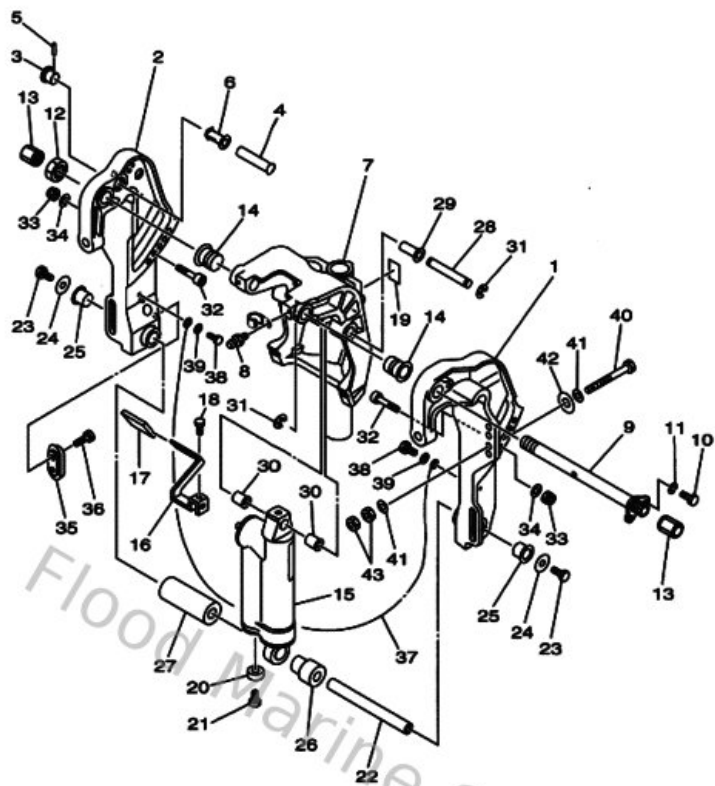
Bracket 1




67C0010-1221

Ref	Part	
1	67C43111104D Bracket, clamp 1	Buy now
2	67C43112104D Bracket, clamp 2	Buy now
3	65W431920000 Knob, stopper	Buy now
4	65W431910000 Shaft, stopper	Buy now
5	916903001800 926-51502-00 pin, spring (700)	Buy now
6	9038614MA100 Bush	Buy now
7	67C43311108D Bracket, swivel 1	Buy now
8	9370006M0300 Nipple, grease(6a1)	Buy now
9	6K9431310100 Bolt, clamp bracket	Buy now
10	970950802000 Bolt, hexagon	Buy now
11	929900810000 Ybs67-8 washer, spring	Buy now
12	9018522M1100 Nut, self-locking	Buy now
13	6G5431450000 Cap, clamp bracket	Buy now
14	9038622MA400 Bush	Buy now
15	67C43107114D Shock absorber sub-assembly	Buy now

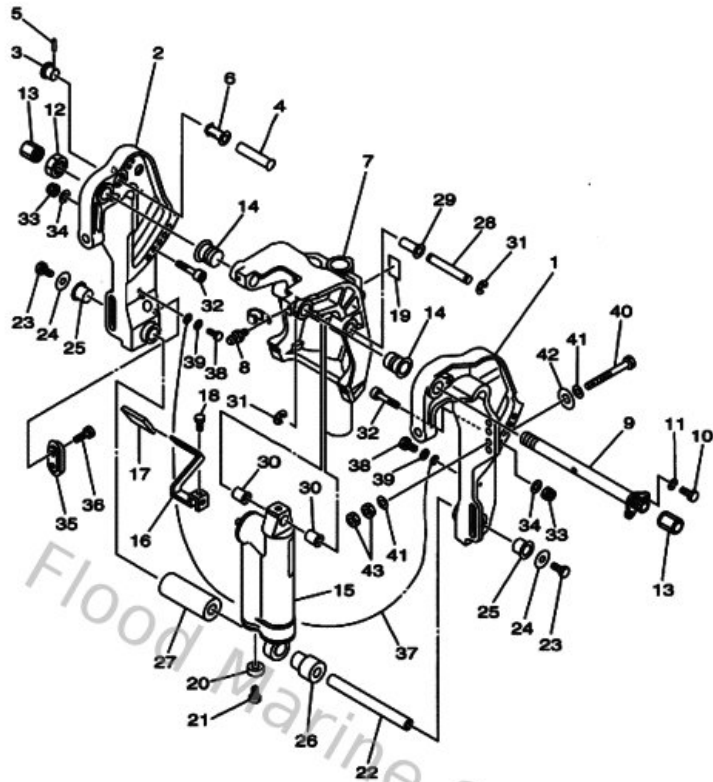
Bracket 1




67C0010-1221

Ref	Part	
16	67C436310000 Lever, tilt	Buy now
17	682433180100 Cover	Buy now
18	970950601000 Bolt	Buy now
19	63D436910000 Indicator, tilt	Buy now
20	663452510000 Anode	Buy now
21	986800652500 Screw flat head	Buy now
22	9024918M3500 Pin, lower shock mount	Buy now
23	970800801600 Bolt	Buy now
24	9020108M0000 Washer, plate(6e0)	Buy now
25	9038618M4400 Bushing (6g5)	Buy now
26	9038618MA500 Bush	Buy now
27	9038718M0300 Collar	Buy now
28	9024912M3800 Pin	Buy now
29	9038112M1000 Bush, solid	Buy now
30	9038112M1100 Bush, solid	Buy now

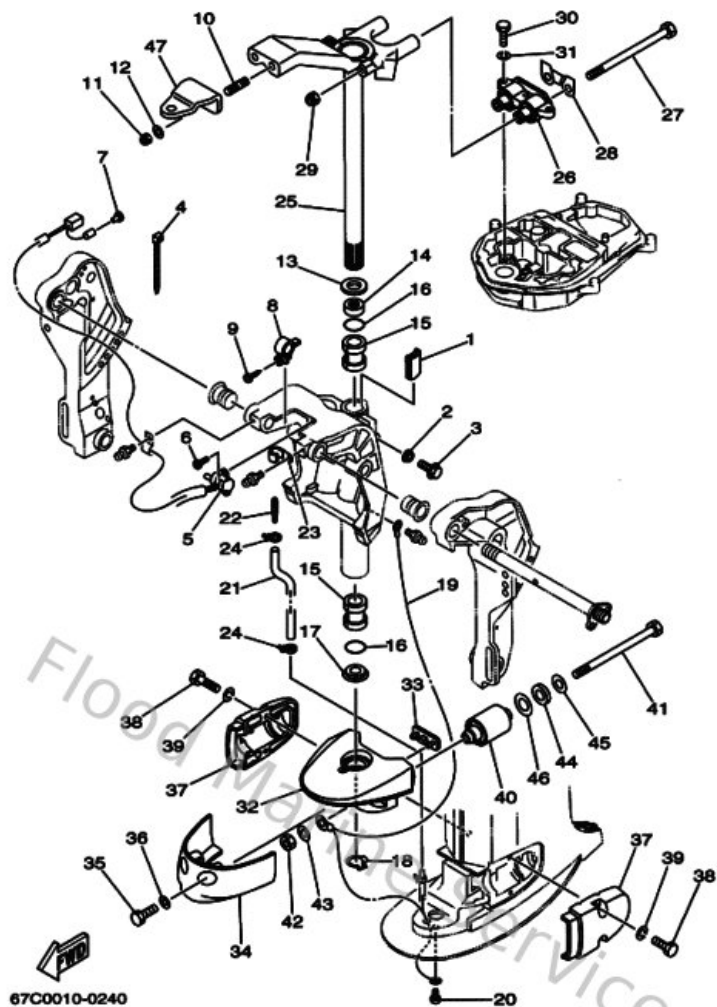
Bracket 1




67C0010-1221

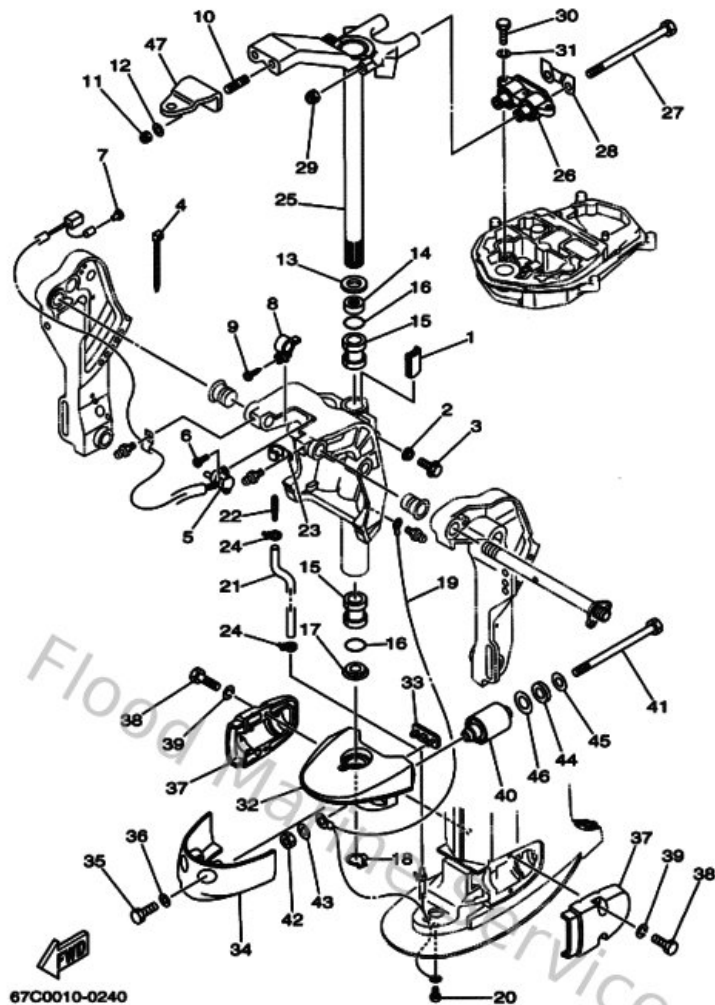
Ref	Part	
31	9343010M0000 Circlip	Buy now
32	9011010M0200 Bolt, hexagon socket head	Buy now
33	9018510M1300 Nut, self-locking	Buy now
34	929951060000 Washer, plate	Buy now
35	65W452510000 Anode	Buy now
36	901010602000 Bolt	Buy now
37	67C821272000 Wire, lead 2	Buy now
38	970800601400 Bolt(gj3)	Buy now
39	929950660000 Washer, plain (646)	Buy now
40	9010112M6500 Bolt	Buy now
41	929951220000 Ybs66-12 washer,plain	Buy now
42	902011242600 Washe, plate(663)	Buy now
43	953801260000 Nut (707)	Buy now

Bracket 3



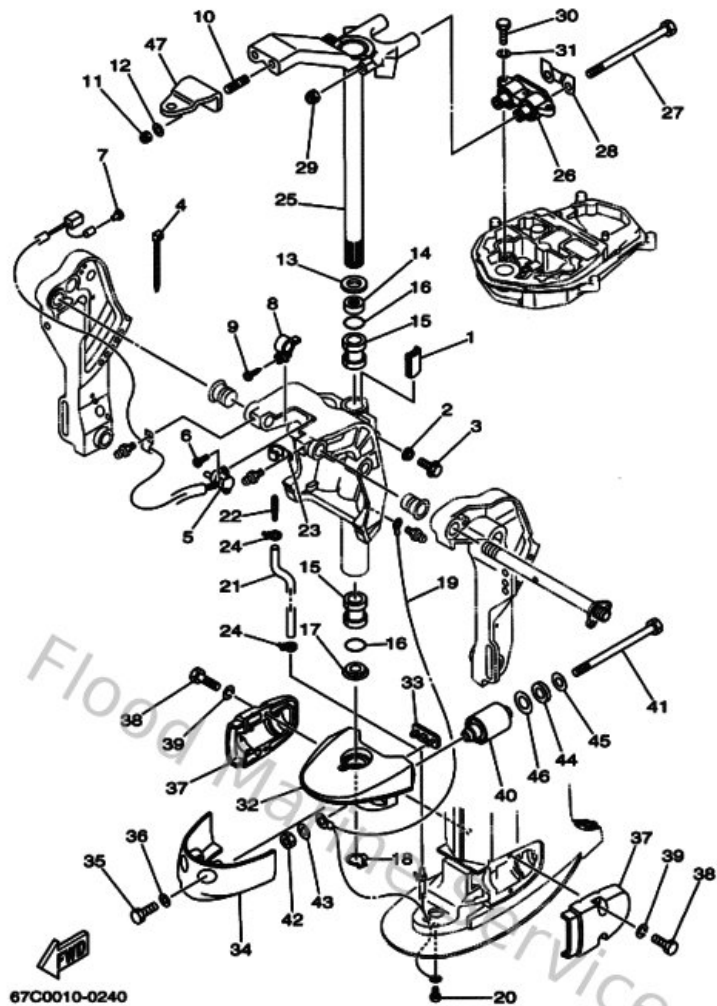
Ref	Part	
1	6J8425280000 Plate, friction	Buy now
2	689433730100 Seal, damper	Buy now
3	9010506M1800 Bolt (689)	Buy now
10	9011610M2800 Bolt, stud	Buy now
11	901851005100 Nut, self-locking	Buy now
12	929951060000 Washer, plate	Buy now
13	9020130M0000 Washer, plate(6h1)	Buy now
14	9038630M7800 Bush(6h0)	Buy now
15	9038630M7700 Bush(6h0)	Buy now
16	9321029M9400 O-ring(6h1)	Buy now
17	9038630M6000 Bush(6j8)	Buy now
18	9341028M0600 Circlip (688)	Buy now
19	67C821270000 Wire, lead 2	Buy now
20	978850600800 Screw, pan head(6a3)	Buy now
21	9044507M2100 Hose (I1160)	Buy now

Bracket 3



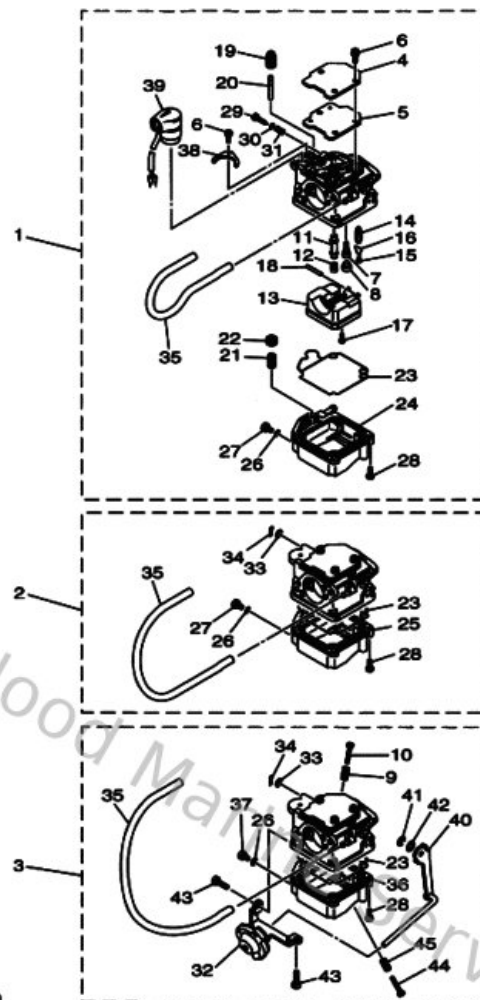
Ref	Part	
22	6E5835580000 End, nipple	Buy now
23	9046508M0700 Clamp (1e6)	Buy now
24	9046511M1000 Clamp	Buy now
25	67C42510118D Steering bracket assembly	Buy now
26	67C44514004D Mount damper, upper side	Buy now
27	901090822900 Bolt	Buy now
28	66T445263000 Plate	Buy now
29	901850804500 Nut, self-locking	Buy now
30	970800803000 Bolt, hexagon (fj1)	Buy now
31	929950810000 Ybs67-8 washer, spring	Buy now
32	67C44551108D Housing, lower mount rubber	Buy now
33	67C445750000 Damper, lower mount rubber	Buy now
34	67C44553004D Cover, lower mount	Buy now
35	970950802000 Bolt, hexagon	Buy now
36	929950860000 Washer, plain (663)	Buy now

Bracket 3



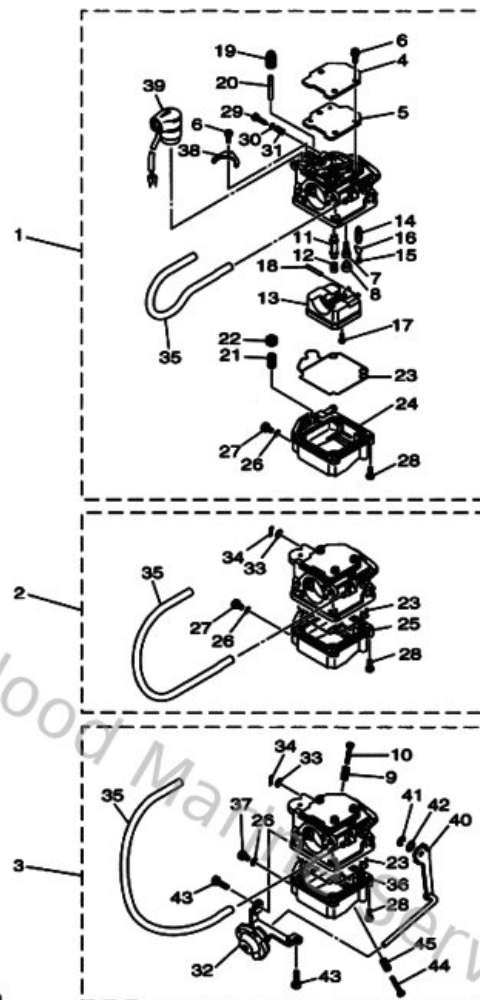
Ref	Part	
37	67C44552018D Housing, lower mount rubber	Buy now
38	970750803000 Bolt, hexagon (fj1)	Buy now
40	67C445552094 Mount damper, lower side	Buy now
41	9010912MA300 Bolt	Buy now
42	953801270000 Nut(6t4)	Buy now
43	9020112M1600 Washer, plate (679)	Buy now
44	902022110000 Washer plate (663)	Buy now
45	9020113M1900 Washer, plate (663)	Buy now
46	9020122M0500 Washer, plate	Buy now
47	65W485110000 Hook, steering	Buy now

Carburetor



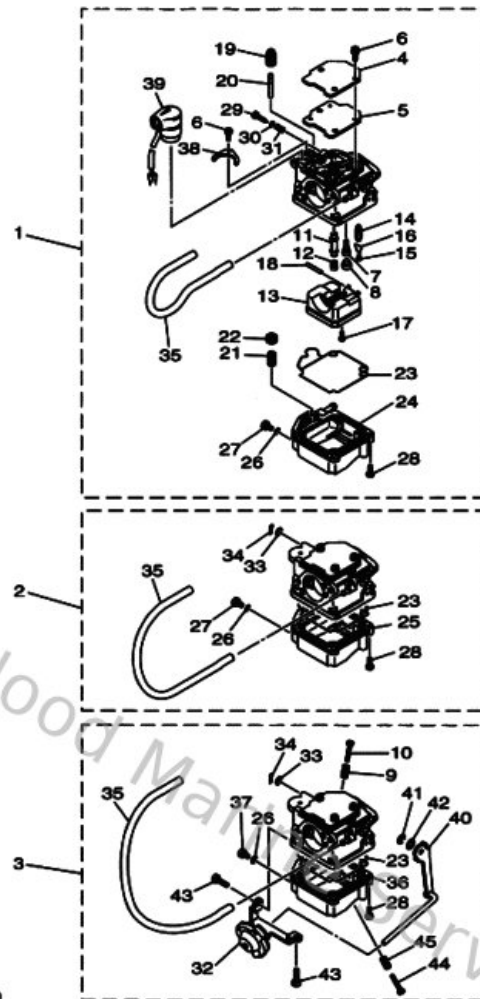
Ref	Part	
1	67C149010000 Carburetor assembly 1	Buy now
2	67C149020000 Carburetor assembly 2	Buy now
3	67C149032000 Carburetor assembly 3	Buy now
4	65W145720000 Plate	Buy now
5	65W141261000 Gasket	Buy now
6	978030401000 Screw, pan head (e56)	Buy now
7	67C149480000 Jet (#40)	Buy now
8	679149660000 Rubber cap	Buy now
9	905011032600 Spring coil(663)(carb)	Buy now
10	63V145230000 Screw, stop	Buy now
11	67C149470000 Jet, needle	Buy now
12	67C149432500 Jet, main (#95)	Buy now
13	63V149850000 Float	Buy now
14	6G1145460000 Valve, needle	Buy now
15	676141860000 Pin, valve	Buy now

Carburetor



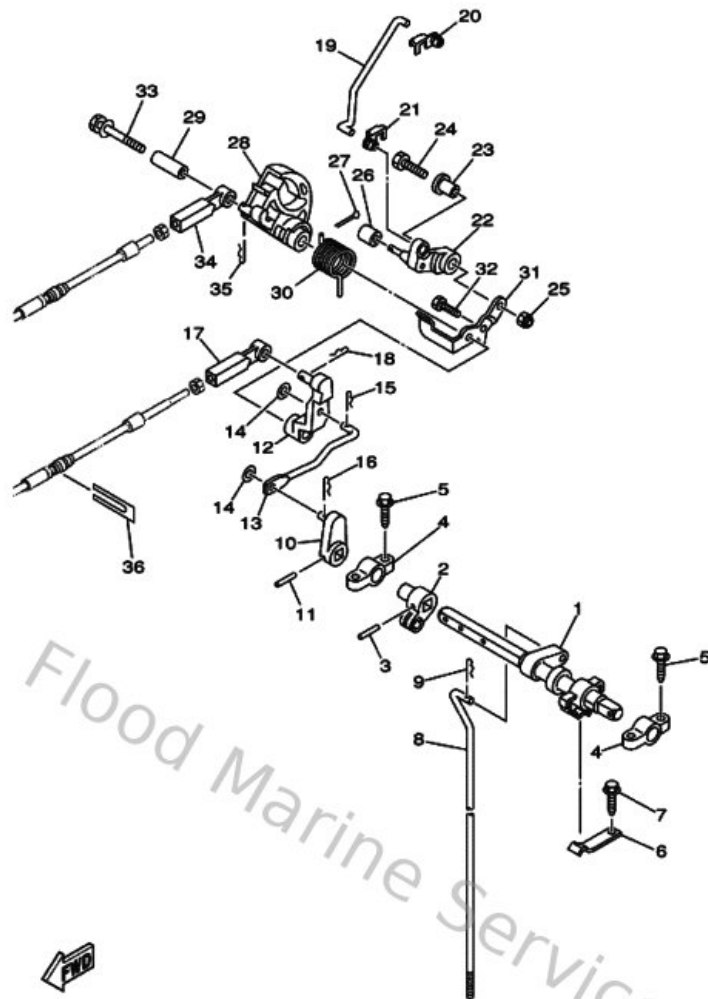
Ref	Part	
16	633141590000 Clip	Buy now
17	985800400800 Screw, pan head (713)	Buy now
18	6H4145480000 Pin, float arm	Buy now
19	65W143730000 Cover, plunger cap	Buy now
20	67C143790000 Rod, starter	Buy now
21	65W143350000 Spring, plunger	Buy now
22	67C143710000 Plunger, starter	Buy now
23	65W143840000 Gasket, float chamber	Buy now
24	67C149800000 Body, float chamber	Buy now
25	67C149810000 Body, float chamber	Buy now
26	65W143980000 Washer	Buy now
27	65W149920000 Screw, drain	Buy now
28	979800411400 Screw, pan head(ga5)	Buy now
29	67C149230000 Screw, pilot	Buy now
30	67C143970000 O-ring	Buy now

Carburetor



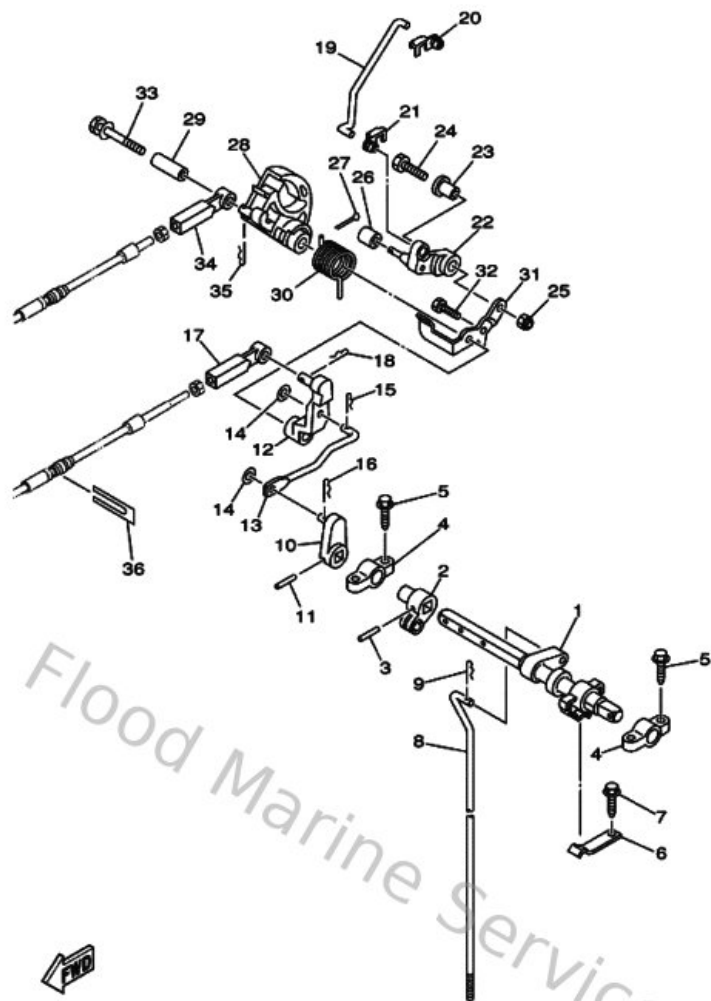
Ref	Part	
31	67C145550000 Spring	Buy now
32	67C143690000 Diaphragm assembly 2	Buy now
33	929900460000 Washer, plain (646)	Buy now
34	914900601200 Pin, cotter	Buy now
35	67C139740000 Pipe	Buy now
36	67C149820000 Body, float chamber	Buy now
37	67C149920000 Screw, drain	Buy now
38	65W143460000 Plate	Buy now
39	67C143800000 Prime starter assembly	Buy now
40	67C149740000 Lever, connect	Buy now
41	67C143560000 Clip	Buy now
42	67C143980000 Washer	Buy now
43	67C143250000 Screw, pan head	Buy now
44	67C142450000 Screw, stop	Buy now
45	67C142420000 Spring	Buy now

Control



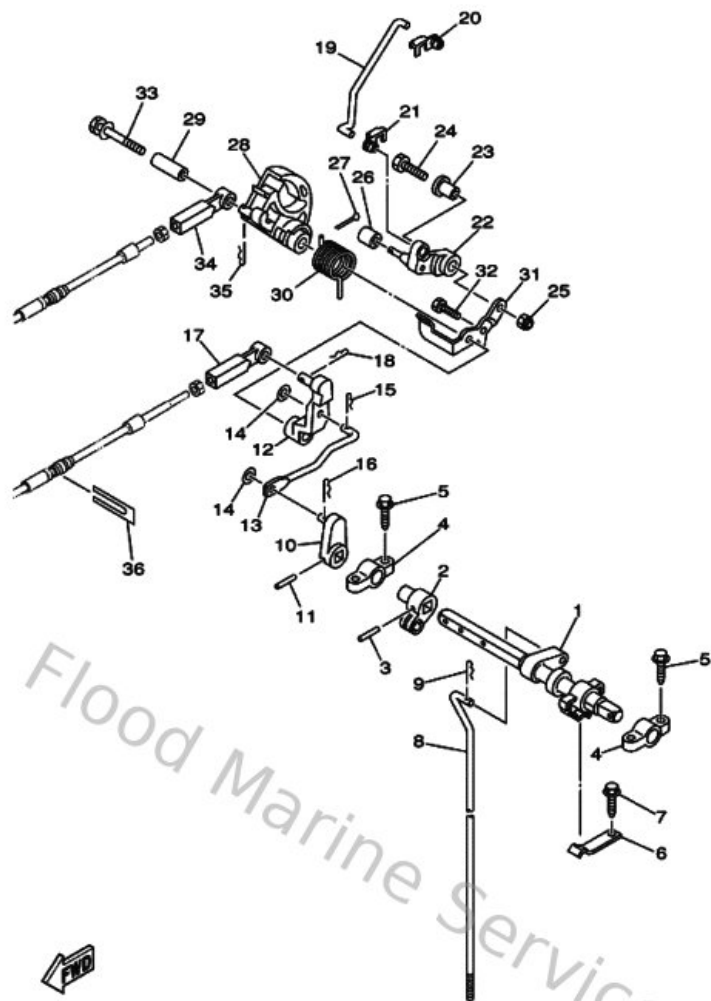
Ref	Part	
1	67C441210000 Lever, Shift Rod	Buy now
2	66M441220000 Bushing, shift rod lever	Buy now
3	9025403M0500 Pin, spring	Buy now
4	6F5416620000 Bracket 2	Buy now
5	9010906M8100 Bolt	Buy now
6	67C441160000 Spring	Buy now
7	9010906M8600 Bolt	Buy now
8	67C441430000 Rod Shift	Buy now
9	904681800800 Clip 620436610000	Buy now
10	65W441420000 Joint	Buy now
12	67C441250000 Lever, shift rod	Buy now
13	67C441920000 Link, shift rod	Buy now
14	9020105M0600 Washer, plate(61u)	Buy now
15	904681000500 Pin, hair 6264123500	Buy now
17	67C483441000 Cable end, remote control	Buy now

Control



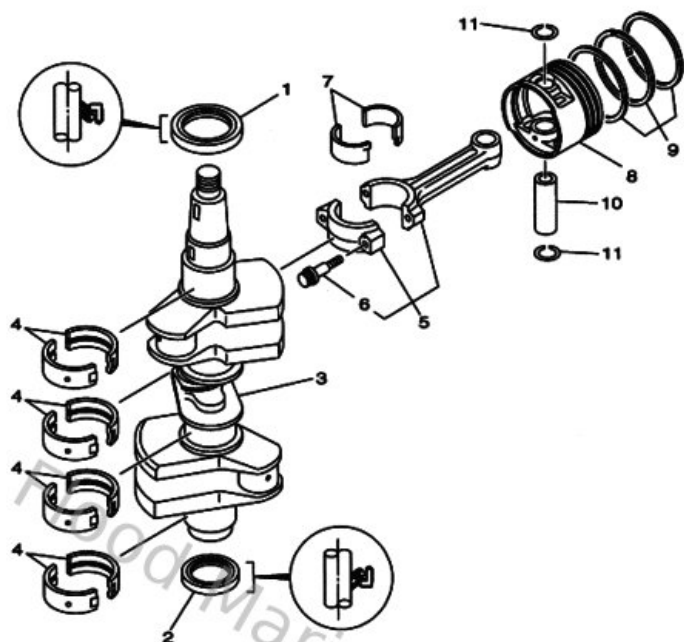
Ref	Part	
19	67C412410000 Rod, link	Buy now
20	6R5412370000 Joint, link	Buy now
21	6F5412370000 Joint, link	Buy now
22	67C412120000 Arm, accel.	Buy now
23	9038706M2900 Coller (6a0)	Buy now
24	9010106M2700 Bolt	Buy now
25	957800630000 Nut, nylon (6g1)	Buy now
26	62Y421710000 Bushing	Buy now
27	914901201000 Pin, cotter (6g8)	Buy now
28	67C412130000 Cam, Accel	Buy now
29	9038706M8800 Collar	Buy now
30	9050820M4400 Spring, torsion	Buy now
31	67C441170000 Bracket	Buy now
32	970950601400 Bolt(gj3)	Buy now
33	9011906M9100 Bolt, with washer	Buy now

Control



Ref	Part	
34	67C483440000 Cable end, remote control	Buy now
36	62Y485380000 Clamp, cable 1	Buy now

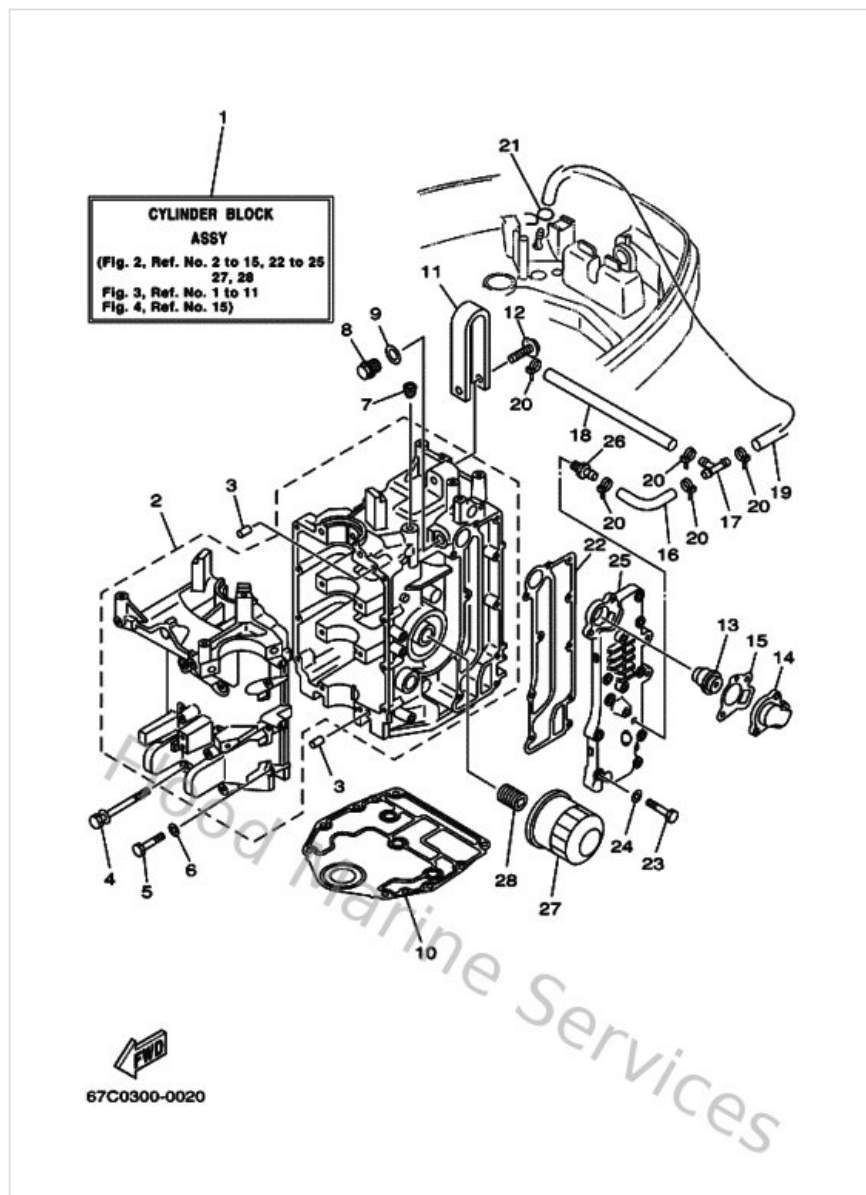
Crankshaft & Piston



67C0010-0030

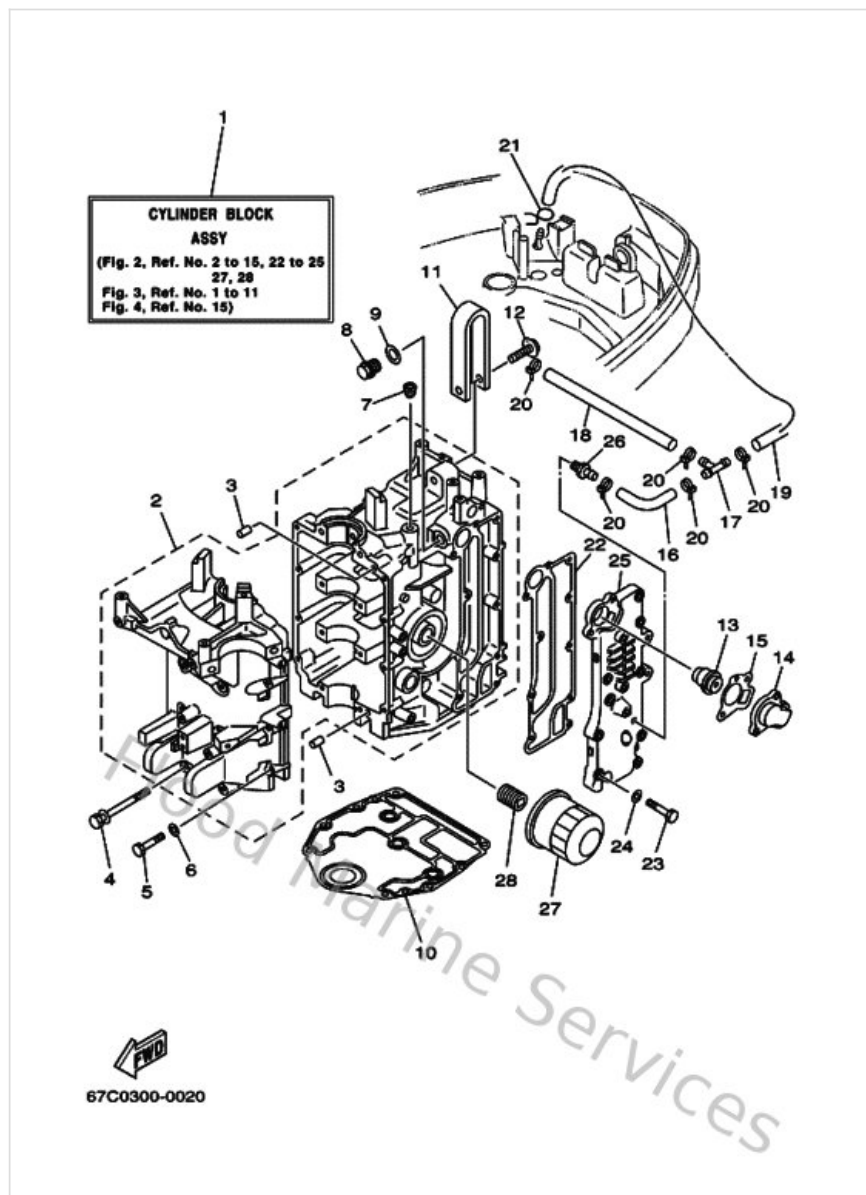
Ref	Part	
1	9310243M4200 Oil seal(62y)	Buy now
2	9310235M4700 Oil seal(62y)	Buy now
3	67C114110000 Crankshaft	Buy now
4	62Y114162000 Plane bearing, crankshaft 1	Buy now
5	67C116500000 Connecting rod assembly	Buy now
6	62Y116540000 Bolt, connecting rod	Buy now
7	62Y116562000 Plane bearing, connecting rod	Buy now
8	65W116310096 Piston (std)	Buy now
9	67C116030000 Piston ring set (std)	Buy now
10	62Y116330000 Pin, piston	Buy now
11	934501712900 Circlip(1ar)	Buy now

Cylinder & Crankcase



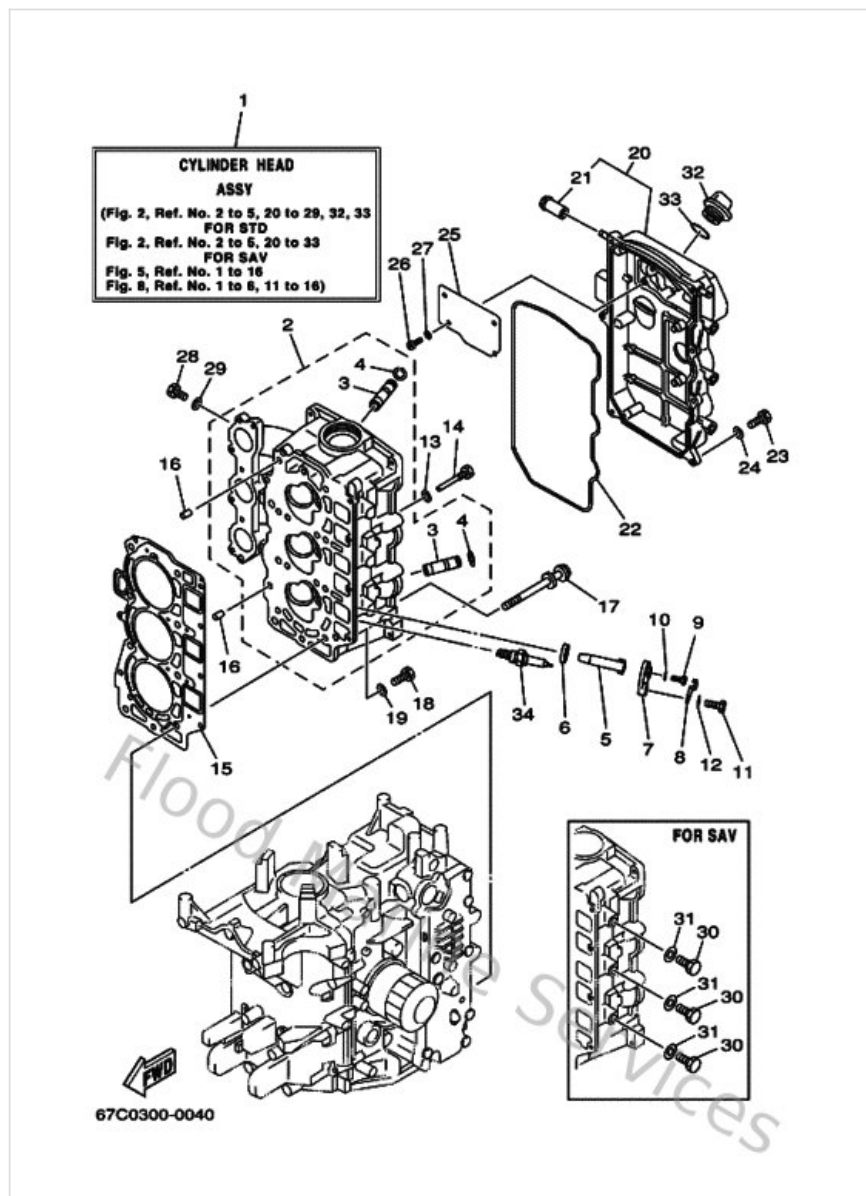
Ref	Part	
1	67CW009B004D Cylinder block assembly	Buy now
2	67C151000094 Crankcase assembly	Buy now
3	995300801200 Pin, dowel(6g8)	Buy now
4	9011908M0100 Bolt, with washer(62y)	Buy now
5	970130603500 Bolt(3rv)	Buy now
6	929030660000 Washer, plain (646)	Buy now
7	9034451M0100 Plug Taper Screw(62Y)	Buy now
8	9034014M0600 Plug, straight screw(62y)	Buy now
9	904301411500 Gasket (663)	Buy now
10	67C113510000 Gasket, cylinder	Buy now
11	65W111190000 Hanger Engine	Buy now
12	9010508M8700 Bolt, washer based	Buy now
13	66M124110100 Thermostat	Buy now
14	6H3124130015 Cover, thermostat	Buy now
15	62Y124140000 Gasket, cover	Buy now

Cylinder & Crankcase



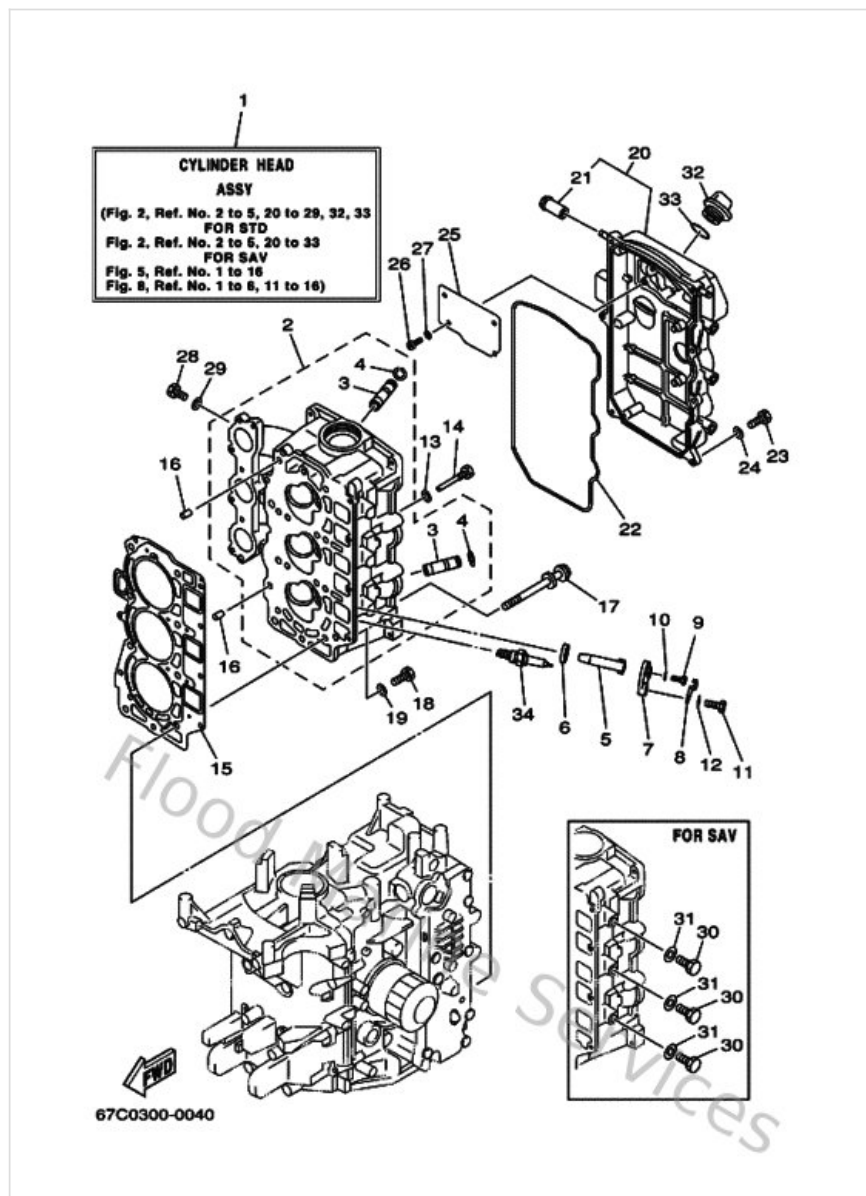
Ref	Part	
16	90445092K100 Hose (I420)	Buy now
17	688243780000 Pipe, joint	Buy now
18	904450909500 Hose (L260)	Buy now
20	9046511M1000 Clamp	Buy now
21	904670800400 Clip, pipe 6162435600	Buy now
22	67C411141000 Gasket, exhaust outer cover	Buy now
25	67C41113011S Outer cover, exhaust	Buy now
26	62Y124810000 Pipe 1	Buy now
27	5GH134400000 Element assembly, oil cleaner	Buy now
28	9040120M0000 Bolt, union(62y)	Buy now

Cylinder & Crankcase 2



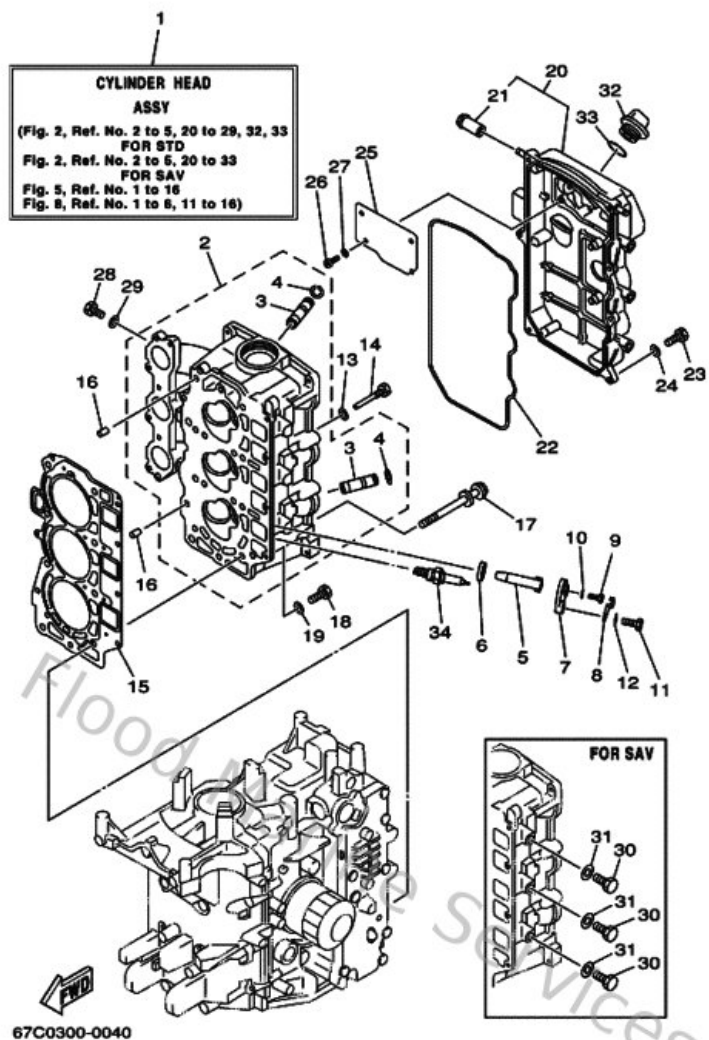
Ref	Part	
1	67CW009A004D Cylinder Head Complete	Buy now
2	67C111113015 Head, Cylinder 1	Buy now
3	62Y111331000 Guide, valve 1	Buy now
4	9345009M0100 Circlip (6g8)	Buy now
5	62Y113250000 Anode	Buy now
6	66M113280000 Grommet, anode	Buy now
7	66M113270094 Cover, anode	Buy now
8	66M125350000 Plate	Buy now
9	970950501200 Bolt, hexagon	Buy now
10	929950560000 Washer, plain (646)	Buy now
11	970130602000 Bolt(62y)	Buy now
12	929900660000 Washer, plain (646)	Buy now
13	904300601400 Gasket 256113960000	Buy now
14	9010906M6500 Bolt(62y)	Buy now
15	67C111810100 Gasket, cylinder head 1	Buy now

Cylinder & Crankcase 2



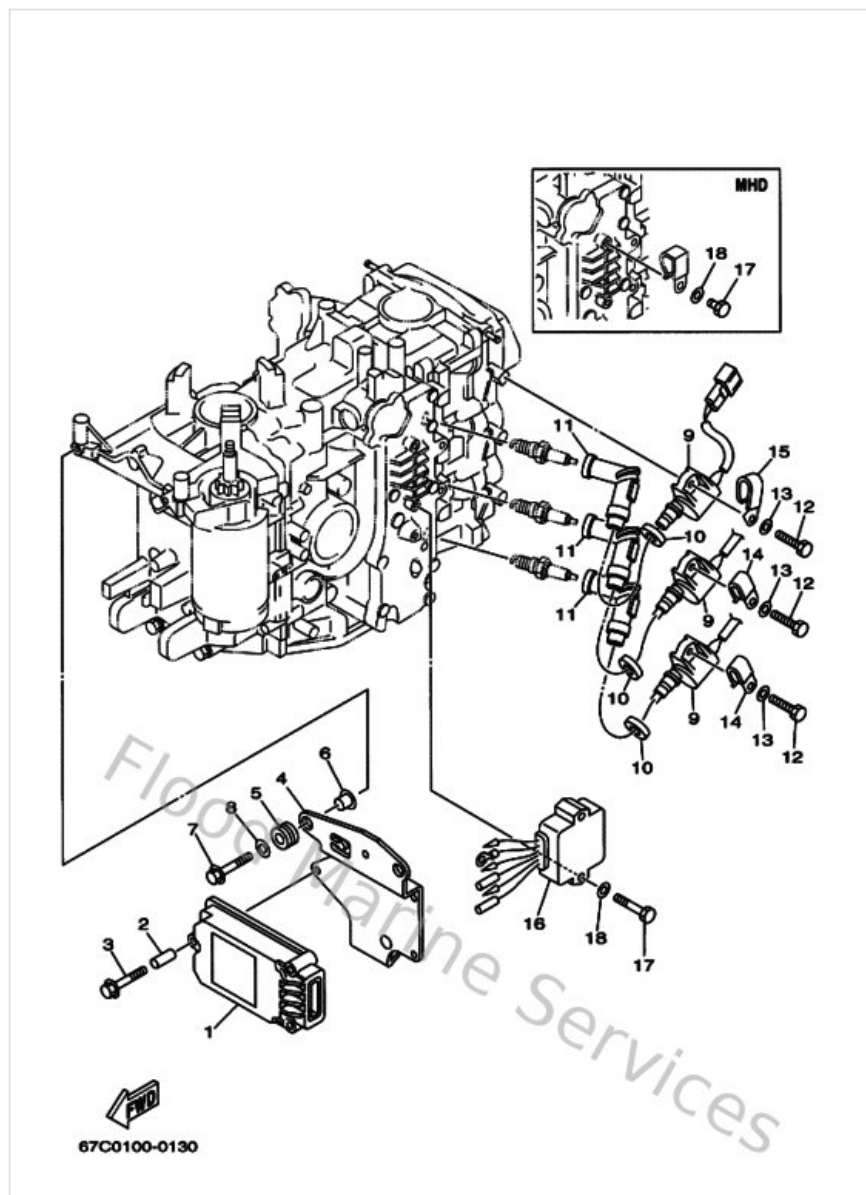
Ref	Part	
16	995300801200 Pin, dowel(6g8)	Buy now
17	9011909M0000 Bolt, with washer(62y)	Buy now
18	970130602500 Bolt(62y)	Buy now
19	929030660000 Washer, plain (646)	Buy now
20	67C111910094 Cover, Cylinder Head 1	Buy now
21	62Y144850000 Pipe, joint	Buy now
22	67C113560000 Seal, cylinder 2	Buy now
25	67C111680000 Cover, Breather	Buy now
26	985070401000 Screw, pan head(6g8)	Buy now
27	929070460000 Washer(jf2)	Buy now
28	970950601000 Bolt	Buy now
30	904300814300 Gasket (256-11198-00)	Buy now
31	970950801400 Bolt, hexagon deep recess	Buy now
32	6G8153630000 Plug, oil	Buy now
33	9321024M7900 O-ring	Buy now

Cylinder & Crankcase 2



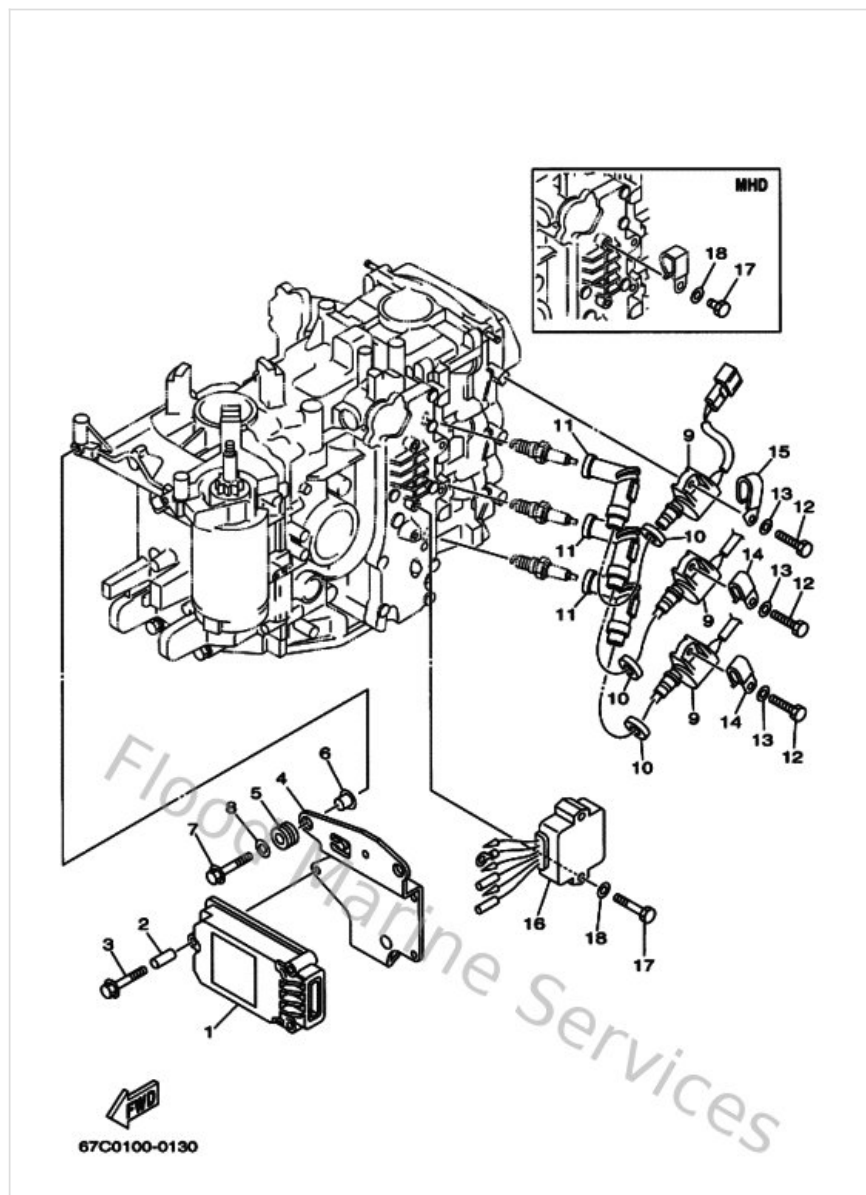
Ref	Part	
34	947010037500 Plug, spark (dpr6ea-9)(62y)	Buy now

Electrical 1



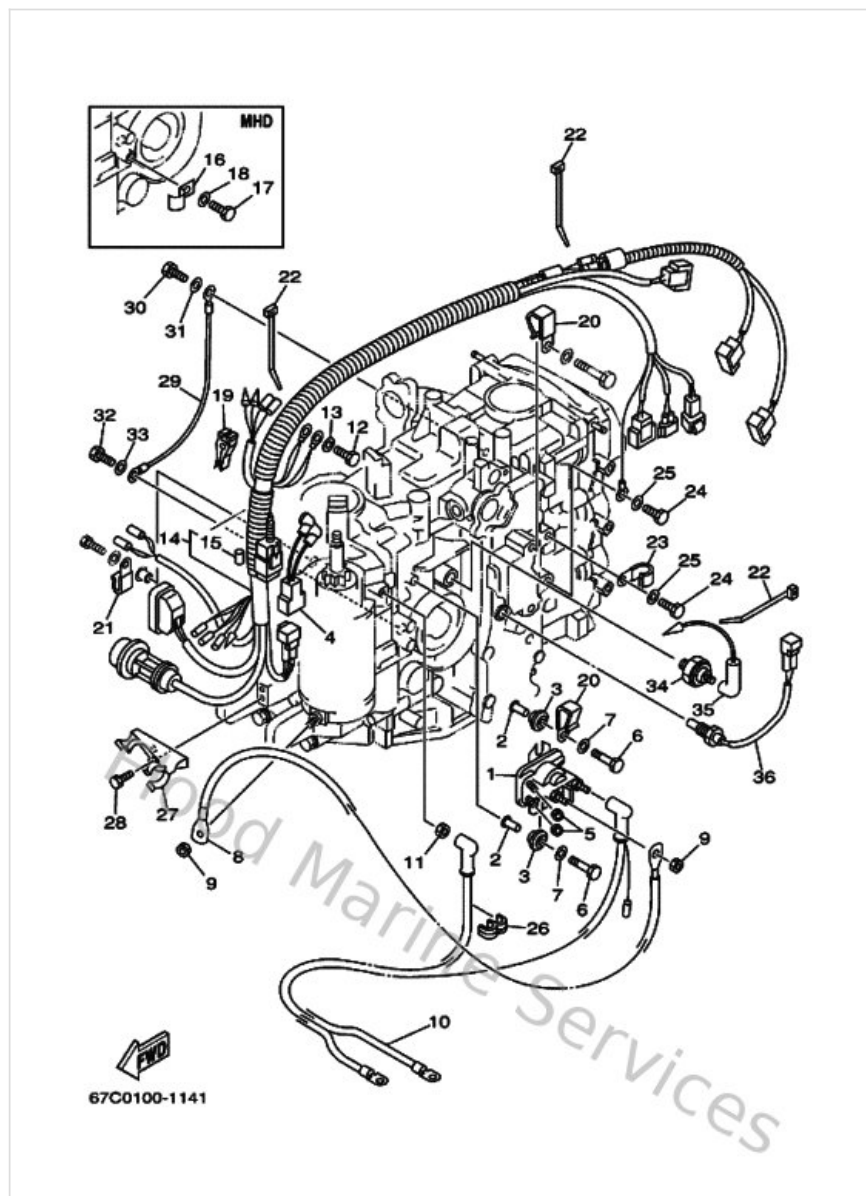
Ref	Part	
1	67C855400100 C.d.i. unit assembly	Buy now
2	65W861290000 Collar	Buy now
3	65W8252V0000 Screw, special	Buy now
4	67C855420000 Bracket	Buy now
5	65W855470000 Damper	Buy now
6	65W861291000 Collar	Buy now
7	67C8252V0000 Bolt, Flange (M6X25)	Buy now
8	67C855540000 Washer Rotor	Buy now
9	67C855700000 Ignition coil assembly	Buy now
10	904802516100 Grommet(656)	Buy now
11	6G8823703000 Plug cap assembly	Buy now
12	970800602000 Bolt(7u8)	Buy now
13	929950660000 Washer, plain (646)	Buy now
14	9046506M9000 Clamp	Buy now
15	9046506M8800 Clamp	Buy now

Electrical 1



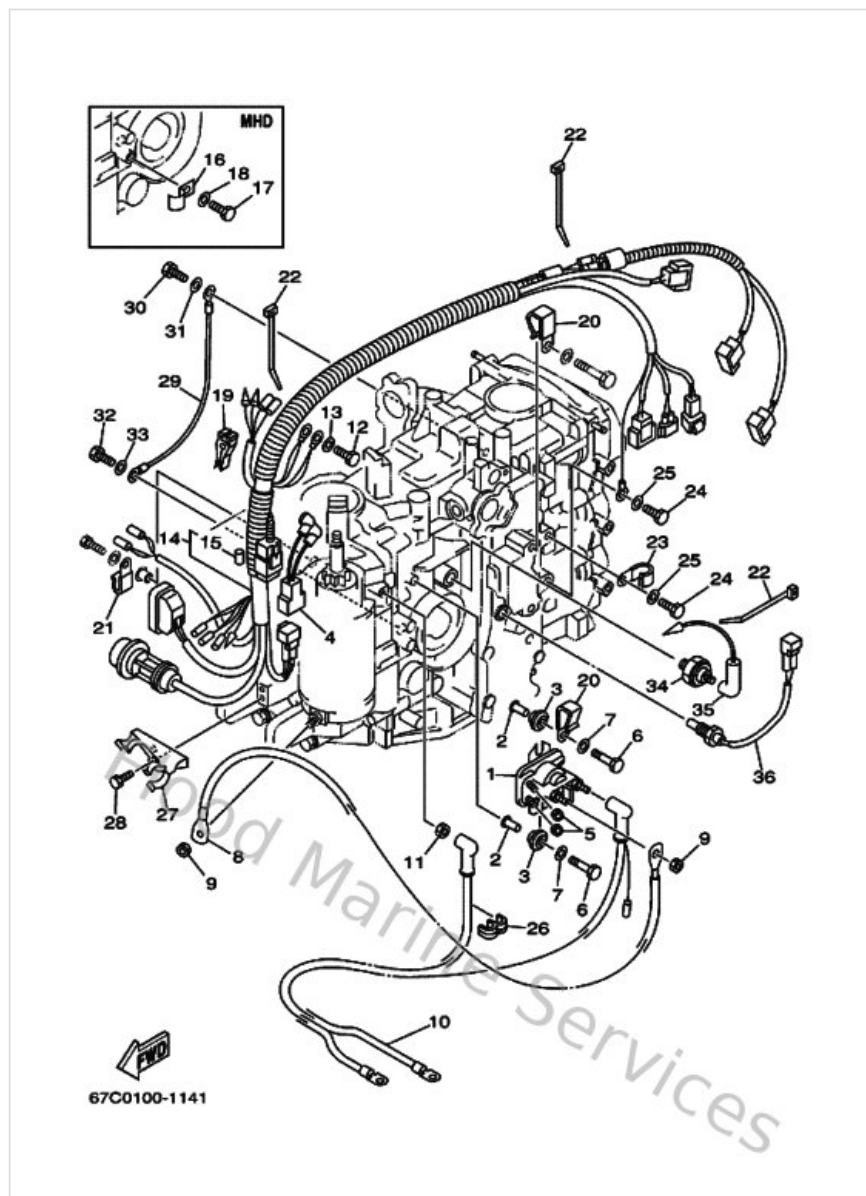
Ref	Part	
16	65W819601000 Rectifier & regulator assembly	Buy now
17	970950604000 Bolt (682)	Buy now

Electrical 2



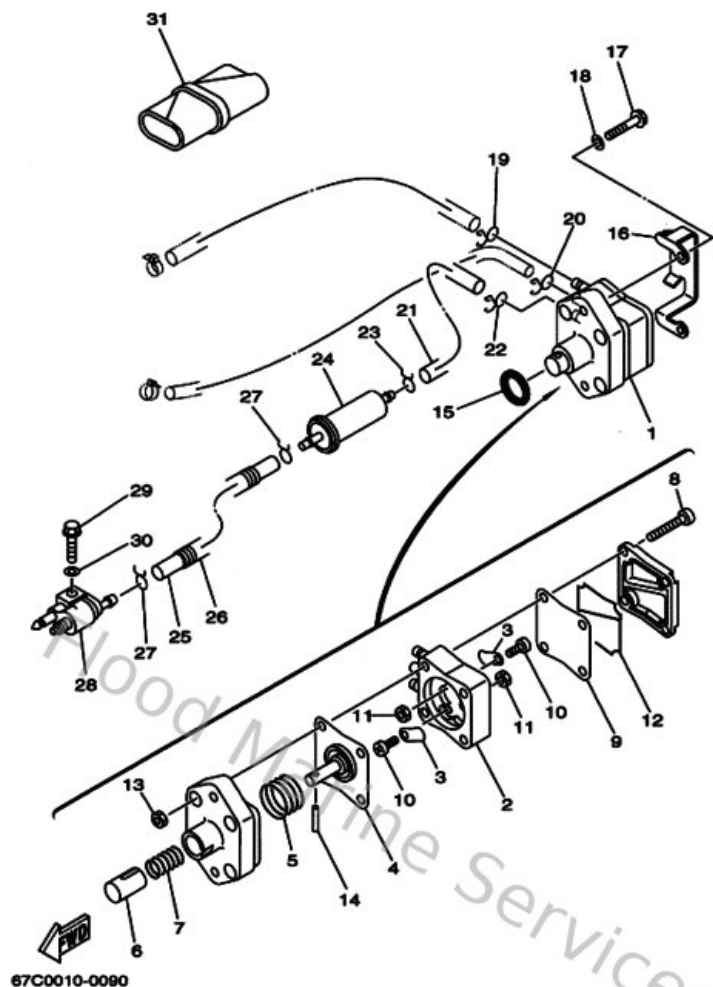
Ref	Part	
1	65W819410000 Starter relay assembly	Buy now
2	65W8191C0000 Collar	Buy now
3	65W819220000 Grommet	Buy now
4	67C825090000 Wire, sub lead	Buy now
5	65W8182A0000 Nut	Buy now
6	970800603000 Bolt(jf7)	Buy now
7	929950660000 Washer, plain (646)	Buy now
8	65W821170000 Wire, lead	Buy now
9	65W8182B0000 Nut, special	Buy now
10	67C82105J100 Battery cable	Buy now
12	970950601200 Bolt(gh1)	Buy now
13	929900660000 Washer, plain (646)	Buy now
15	67F821510000 Fuse	Buy now
19	67F2812A0000 Puller, fuse	Buy now
20	9046505M8700 Clamp	Buy now

Electrical 2



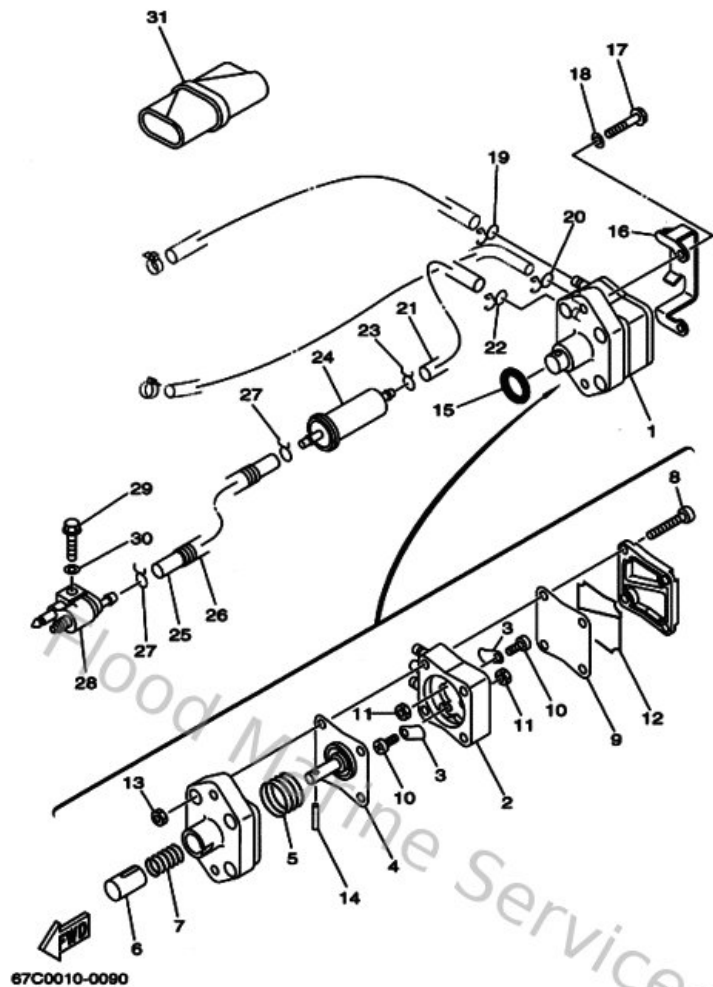
Ref	Part	
21	9046506M9000 Clamp	Buy now
22	9046513M1800 Clamp	Buy now
23	9046508M7500 Clamp	Buy now
24	970800601200 Bolt(gh1)	Buy now
26	9046410M5700 Clamp	Buy now
27	67C825940000 Clamp	Buy now
28	970950501200 Bolt, hexagon	Buy now
29	67C825190000 Wire, Earth Lead	Buy now
30	970950801200 Bolt, hexagon deep recess	Buy now
31	929950860000 Washer, plain (663)	Buy now
34	65W825040000 Oil pressure switch assembly	Buy now
35	65W821270000 Wire, lead 2	Buy now
36	67C857900000 Thermosensor assembly	Buy now

Fuel



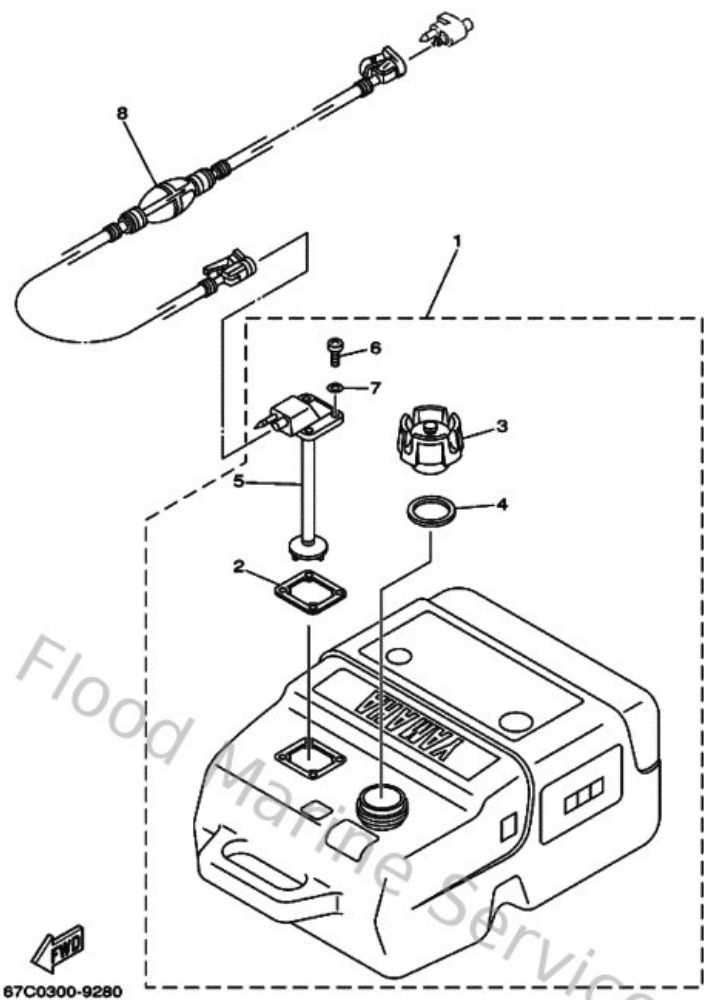
Ref	Part	
1	62Y244100200 Fuel pump assembly	Buy now
2	62Y244130000 Body 4	Buy now
3	62Y244210100 Valve, check	Buy now
4	62Y244110200 Diaphragm	Buy now
5	62Y244230000 Spring, diaphragm	Buy now
6	62Y131310100 Plunger	Buy now
7	62Y244540000 Spring	Buy now
8	62Y244440000 Screw	Buy now
9	62Y244710000 Diaphragm	Buy now
10	6A0143250000 Screw, pan head	Buy now
11	953800360000 Nut (6g8)	Buy now
12	62Y244520000 Packing	Buy now
13	953800560000 Nut, hexagon (663)	Buy now
14	62Y243740100 Pin	Buy now
15	932102480000 O-ring	Buy now

Fuel



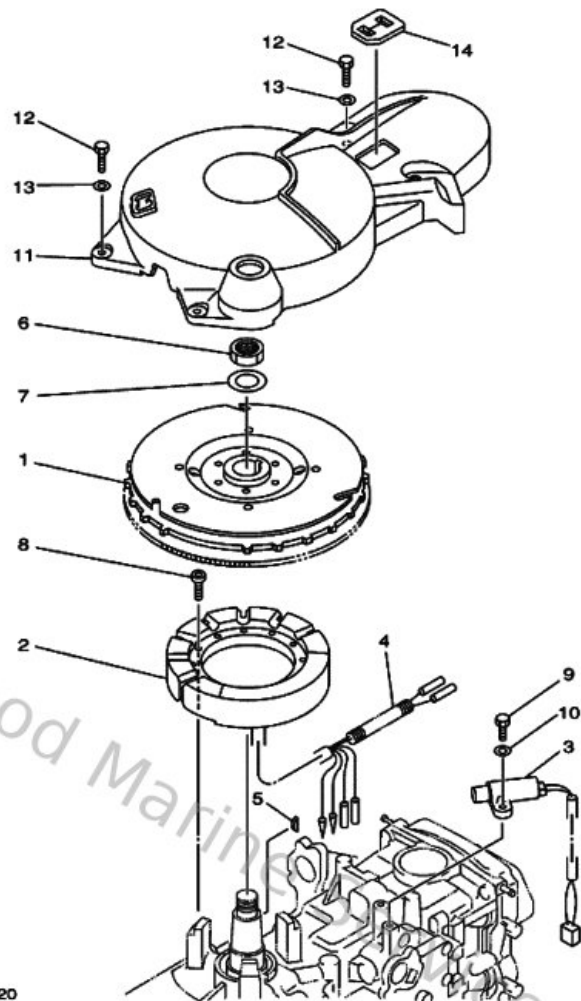
Ref	Part	
16	65W244740000 Cover	Buy now
17	970950603000 Bolt(jf7)	Buy now
18	929900660000 Washer, plain (646)	Buy now
19	9046710M0400 Clip, pipe 1 (6e9)	Buy now
20	9046709M1700 Clip(6k8)	Buy now
21	904451075200 Hose (l200)	Buy now
23	9046709M0300 Clip(6k8)	Buy now
24	65W242510000 Strainer 1	Buy now
25	9044510MH800 Hose 'l430)	Buy now
26	9044614M1200 Hose(6tc)	Buy now
28	6G1243041000 Fuel pipe joint comp. 1	Buy now
29	970950602500 Bolt	Buy now
30	929950660000 Washer, plain (646)	Buy now
31	62Y281000000 Tool kit	Buy now

Fuel Tank



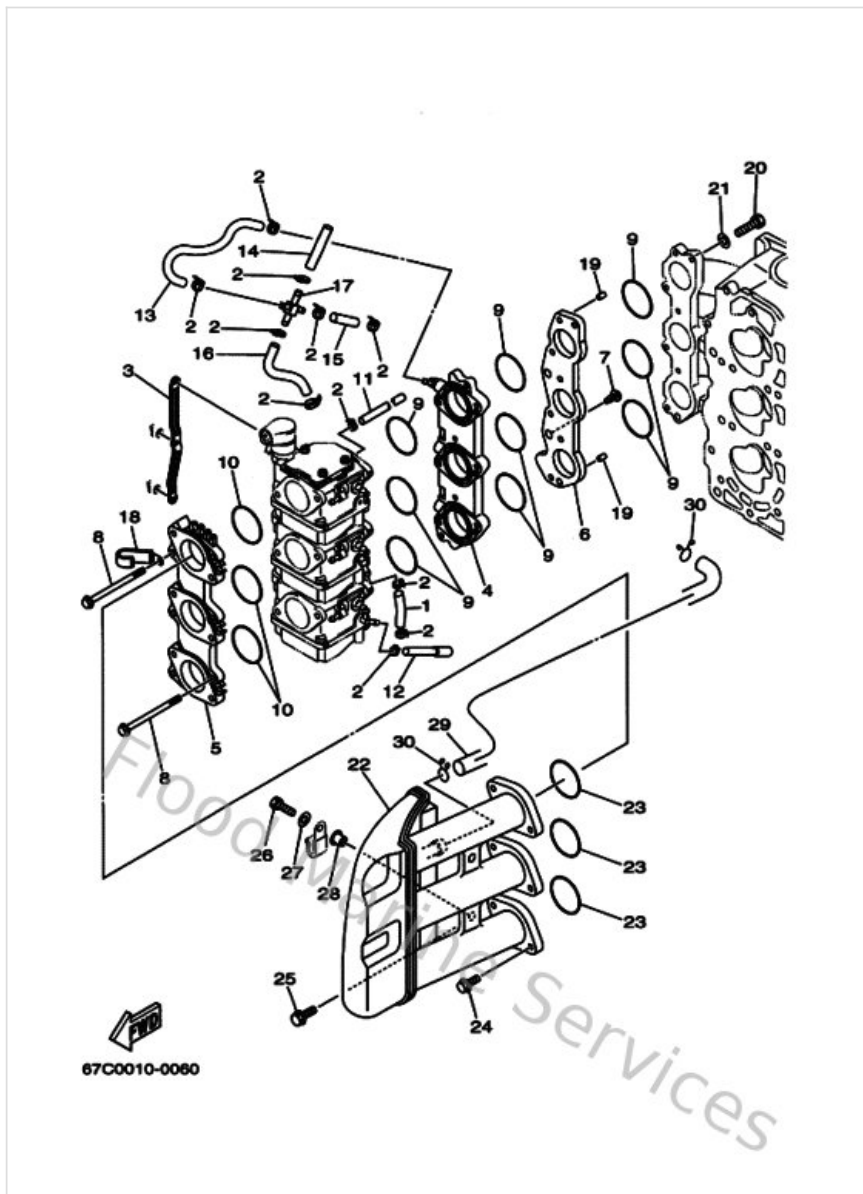
Ref	Part	
1	6YK242010100 Fuel Tank assembly (25L)	Buy now
2	6YL242680100 Gasket, fuel meter	Buy now
3	6YK246100000 Cap assembly	Buy now
4	6YL246410000 Gasket, cap 1	Buy now
5	6YK242600100 Fuel meter assembly	Buy now
6	9015705M1600 Screw, pan head	Buy now
7	6YL243290000 Seal	Buy now
8	6YL243065200 Fuel pipe comp. 1	Buy now

Generator



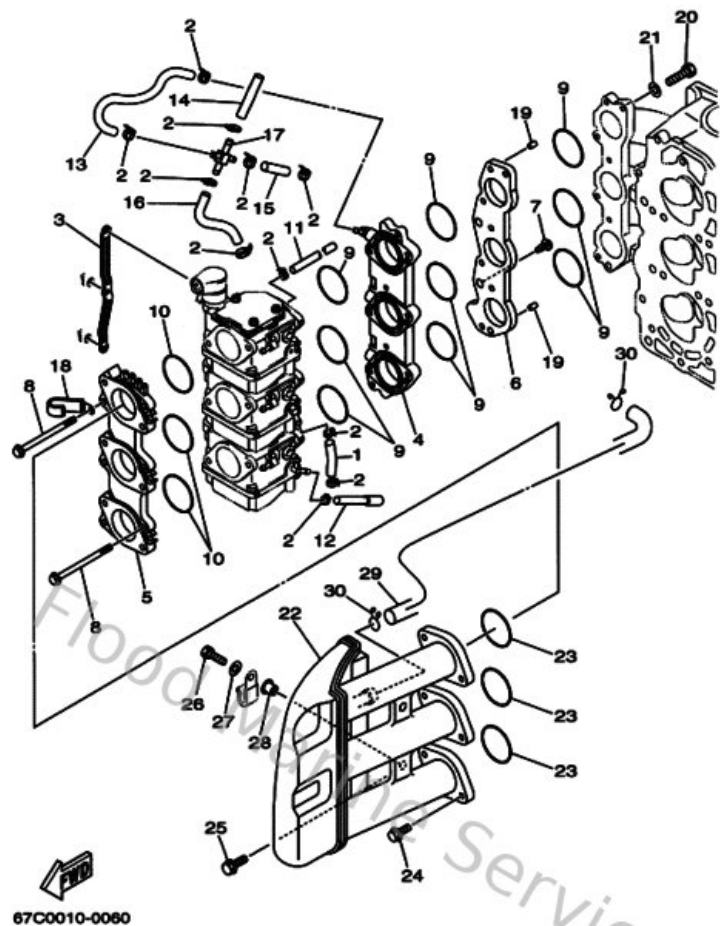
Ref	Part	
1	65W855500100 Rotor assembly	Buy now
2	65W855101000 Stator assembly	Buy now
3	65W855800000 Coil, pulser	Buy now
4	9044610M8200 Hose	Buy now
5	65W115450000 Key, woodruff	Buy now
6	901702013700 Nut, hexagon(663)	Buy now
7	9020121M1800 Washer, plate (663)	Buy now
8	913800503000 Bolt,socket	Buy now
9	970950501600 Bolt(6a1)	Buy now
10	929950560000 Washer, plain (646)	Buy now
11	67C813370000 Cover, flywheel	Buy now
12	970950602500 Bolt	Buy now
13	929950660000 Washer, plain (646)	Buy now
14	65W816391000 Cover	Buy now

Intake



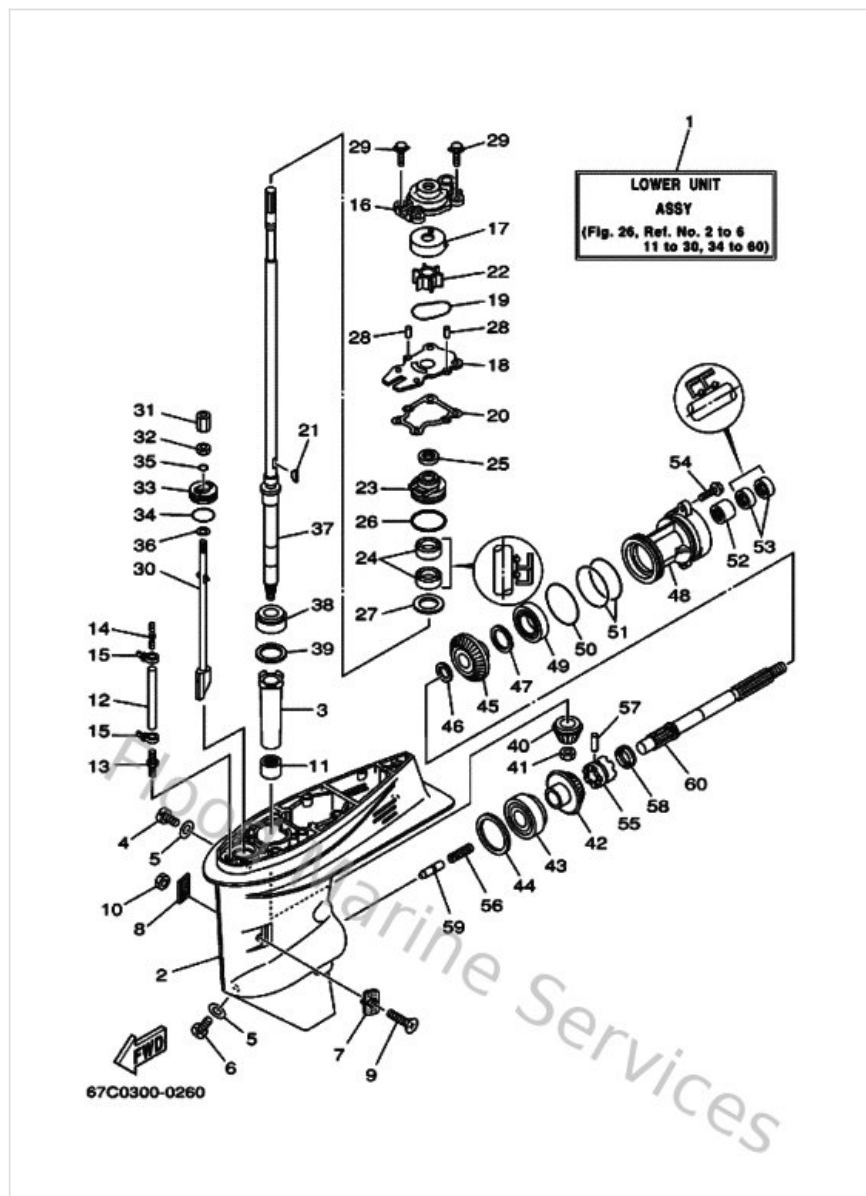
Ref	Part	
1	9044509M3400 Hose	Buy now
2	9046511M1000 Clamp	Buy now
3	67C145850000 Link, accel.	Buy now
4	67C135890100 Carburetor joint comp.	Buy now
5	67C142430094 Plate	Buy now
6	67C142710000 Insulator	Buy now
7	9033804M1700 Plug(62y)	Buy now
8	975950659000 Bolt(62y)	Buy now
9	67C145610000 O-ring	Buy now
10	67C145620000 O-ring	Buy now
11	67C139710000 Pipe, fuel 1	Buy now
12	67C139720000 Pipe, fuel 2	Buy now
13	67C139730000 Pipe, fuel 3	Buy now
14	67C142940000 Pipe, Fuel 4	Buy now
15	67C139750000 Pipe, fuel 5	Buy now

Intake



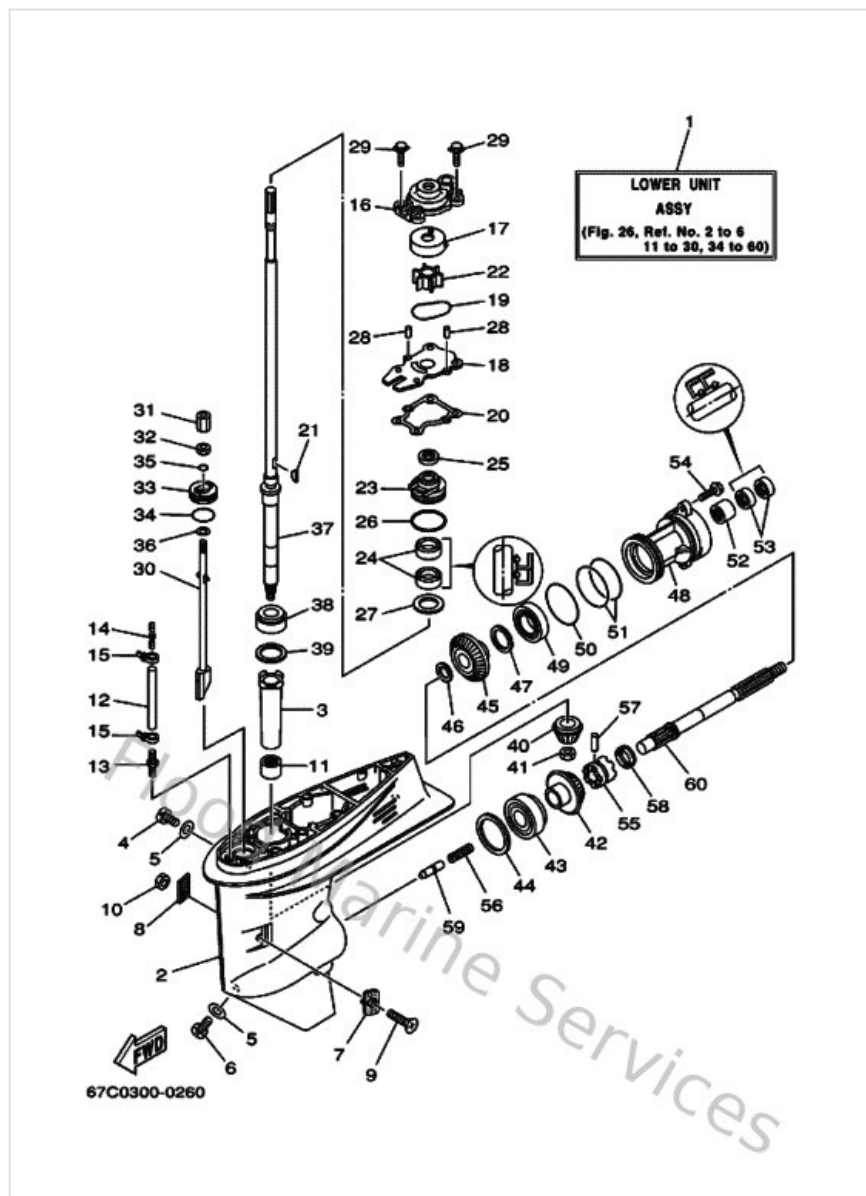
Ref	Part	
16	67C139760000 Pipe, fuel 6	Buy now
17	67C143180000 Pipe, joint 4	Buy now
18	67C142550000 Clamp	Buy now
19	9360816M1600 Pin, dowel(6t4)	Buy now
20	970950602500 Bolt	Buy now
21	929950660000 Washer, plain (646)	Buy now
22	67C144400000 Silencer assembly, intake	Buy now
23	9321034MJ600 O-ring	Buy now
24	9011906M8200 Bolt, with washer	Buy now
25	9011906M8600 Bolt, with washer	Buy now
26	970950602000 Bolt(7u8)	Buy now
28	9038706M7000 Collar (6h5)	Buy now
29	67C153730000 Pipe, breather	Buy now
30	9046715M1400 Clip(62y)	Buy now

Lower Casing & Drive 1



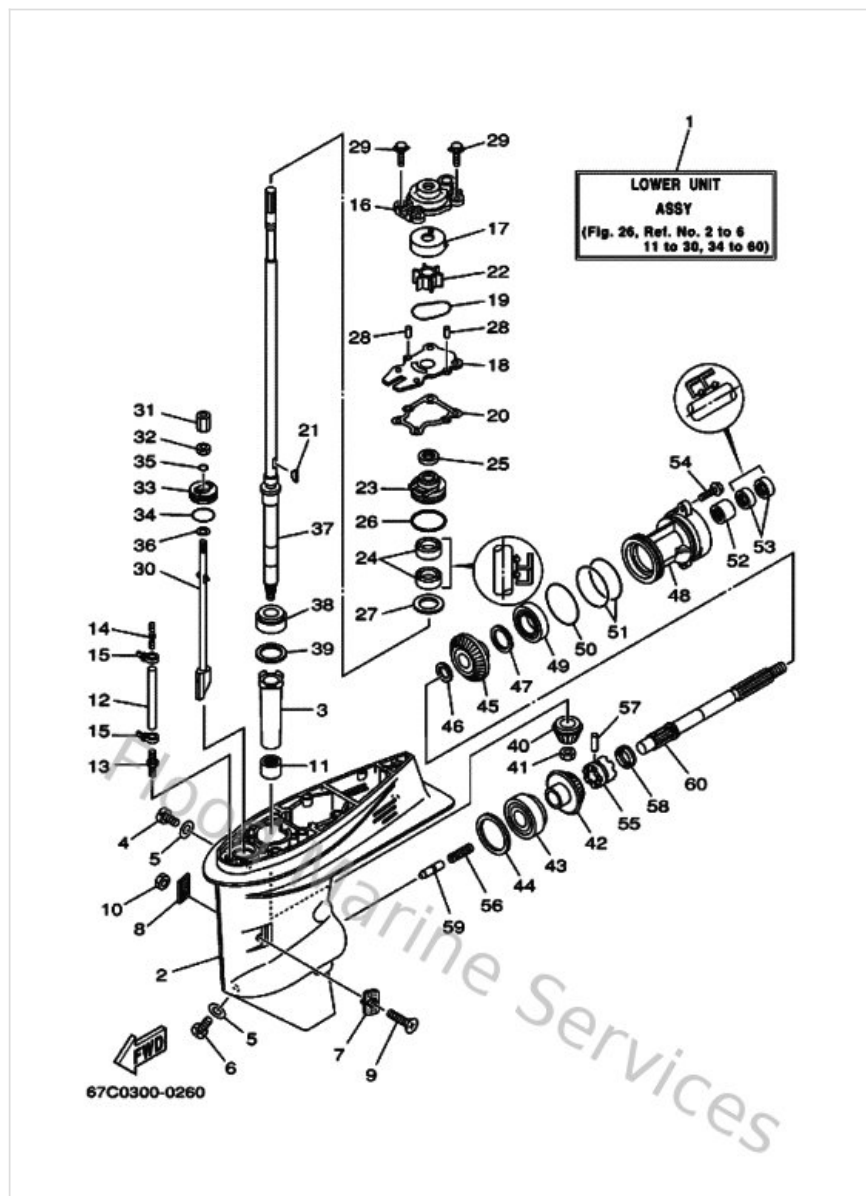
Ref	Part	
1	67C45300004D Lower unit assembly	Buy now
2	67C45301008D Casing, lower	Buy now
3	6H4455360000 Sleeve, drive shaft	Buy now
4	9034008M0400 Plug, straight screw	Buy now
5	904300802000 Gasket	Buy now
6	688453410000 Plug, drain	Buy now
7	63D452140000 Cover, water inlet	Buy now
8	63D452150000 Cover, water inlet	Buy now
9	9014205M0600 Screw, countersunk	Buy now
10	953800560000 Nut, hexagon (663)	Buy now
11	933153222400 Brg,cyl-cal roller 42.2g nk	Buy now
12	9044507ME800 Hose (I250)	Buy now
13	6E5453780000 Nipple, hose	Buy now
14	6E5835580000 End, nipple	Buy now
15	9046511M1000 Clamp	Buy now

Lower Casing & Drive 1



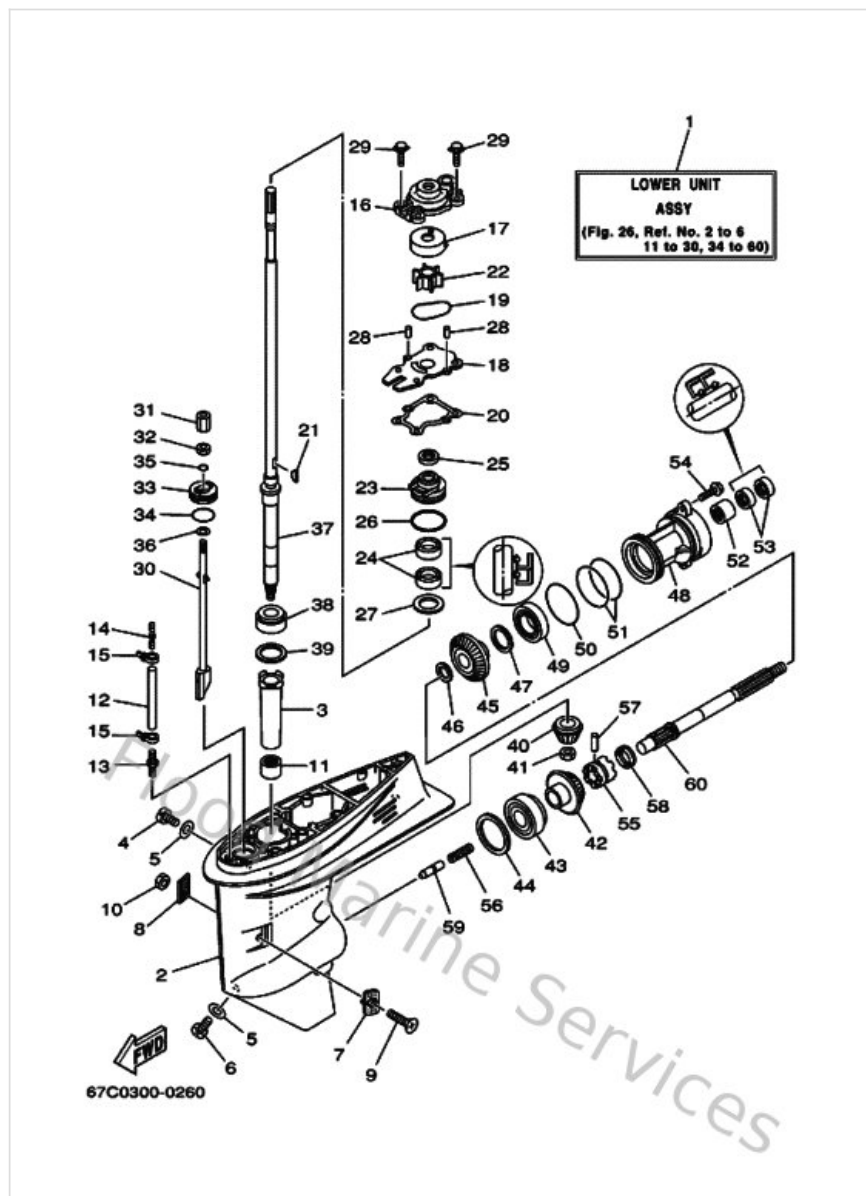
Ref	Part	
16	66T443110000 Housing, water pump	Buy now
17	63D443220000 Insert, cartridge	Buy now
18	66T443230000 Outer plate, cartridge	Buy now
19	9321059MG700 O-ring	Buy now
20	63D443160000 Gasket, water pump	Buy now
21	9028003M0300 Key, woodruff (697)	Buy now
22	6H4443520200 Impeller	Buy now
23	63D443410000 Housing, water pump set	Buy now
24	9310122M6000 Oil seal	Buy now
25	66T453440100 Cover, oil seal	Buy now
26	9321048MG800 O-ring	Buy now
27	9020127M0000 Washer, plate(62x)	Buy now
28	936040806200 Pin,dowel (626)	Buy now
29	9011908M1500 Bolt, with washer(62w)	Buy now
30	67C441501000 Shift cam assembly	Buy now

Lower Casing & Drive 1



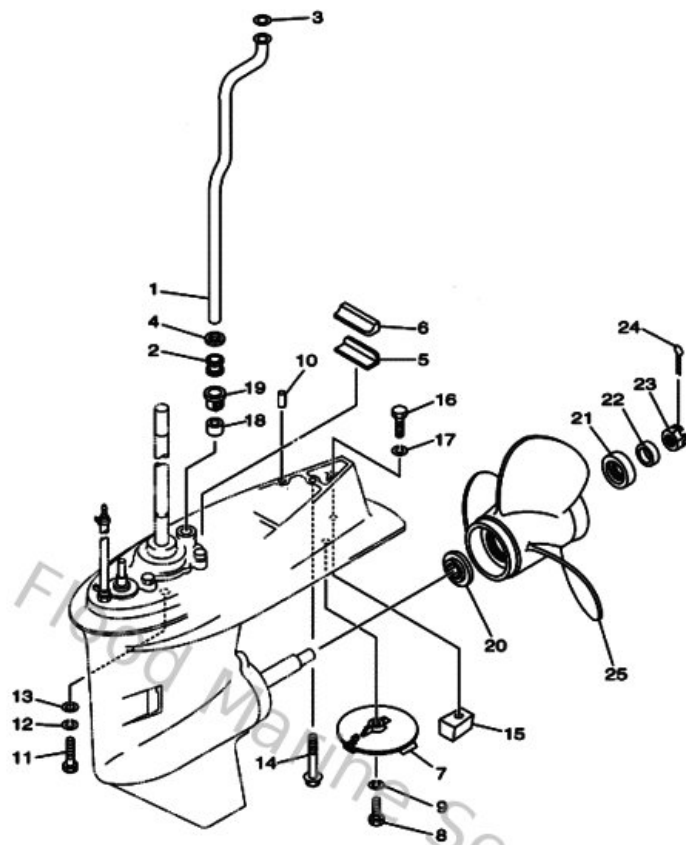
Ref	Part	
31	67C441460000 Connector, shift rod	Buy now
32	9538R0670000 Nut	Buy now
33	66T453210000 Plate	Buy now
34	9321033MG400 O-ring	Buy now
35	9321006ME600 O-ring	Buy now
36	929900660000 Washer, plain (646)	Buy now
37	67C455010000 Drive shaft comp.	Buy now
38	933320000100 Brg, tapered roller (409)	Buy now
39	663455876000 Shim (t:0.50mm)	Buy now
40	66T455510000 Pinion	Buy now
41	901701213800 Nut hexagon(663)	Buy now
42	66T455600100 Gear	Buy now
43	933320000300 Brg,cyl-cal roller 318g ky	Buy now
44	663455676000 Shim (t:0.50mm)	Buy now
45	66T455710000 Gear	Buy now

Lower Casing & Drive 1



Ref	Part	
46	902012242900 Washer, plate(663)	Buy now
47	63D455776000 Shim (t:0.50mm)	Buy now
48	63D45361024D Cap, lower casing	Buy now
49	93306001U100 Bearing(62x)	Buy now
50	9321069MG600 O-ring	Buy now
51	932107477500 O-ring (xea)	Buy now
52	933172220400 Brg,cyl-cal roller 25.5g nt	Buy now
53	9310122M0000 Oil seal (22x36x6-663)	Buy now
54	9010508M6100 Bolt, washer based(62x)	Buy now
55	66T456310000 Clutch, dog	Buy now
56	9050118M0100 Spring, compression	Buy now
57	902500602300 Pin, strait (663)	Buy now
58	67C456330000 Ring, cross pin	Buy now
59	66T456350000 Plunger, shift	Buy now
60	66T456110000 Shaft, propeller	Buy now

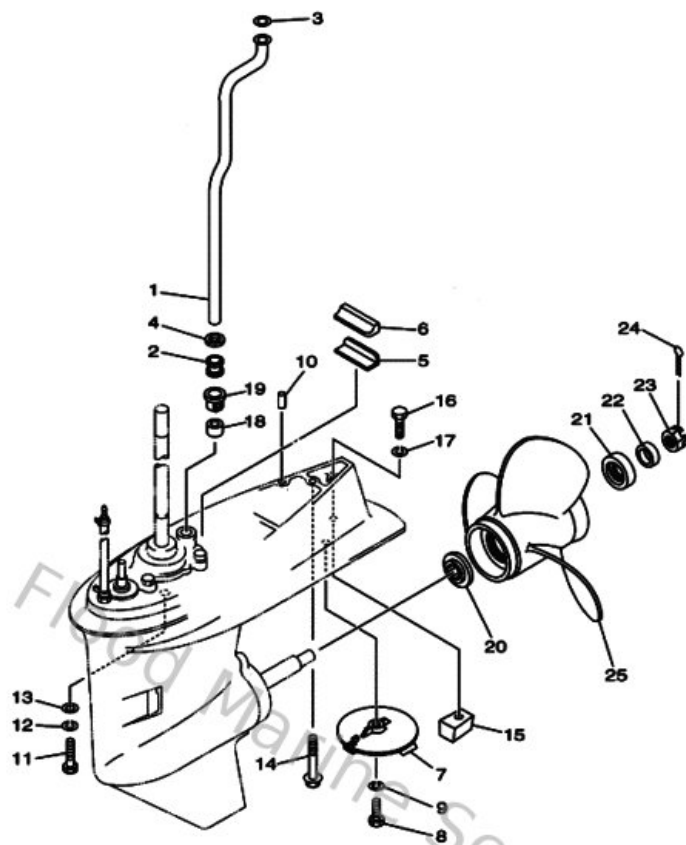
Lower Casing & Drive 2



67C0010-0290

Ref	Part	
1	67C443610000 Tube, water 1	Buy now
2	663443670000 Damper, water seal 3	Buy now
3	902021206000 Washer, plate(663)	Buy now
4	904301207200 Gasket	Buy now
5	663453760000 Guide, seal damper	Buy now
6	63D453750000 Damper, seal	Buy now
7	67C453710000 Tab-trim	Buy now
8	970950802500 Bolt (62g)	Buy now
9	929950810000 Ybs67-8 washer, spring	Buy now
10	936061201900 Pin, dowel (614)	Buy now
11	970751004000 Bolt, hexagon deep recess	Buy now
12	929951010000 Ybs67-10 washer, spring	Buy now
13	929951060000 Washer, plate	Buy now
14	9011908M4400 Bolt, with washer	Buy now
15	67C452510000 Anode	Buy now

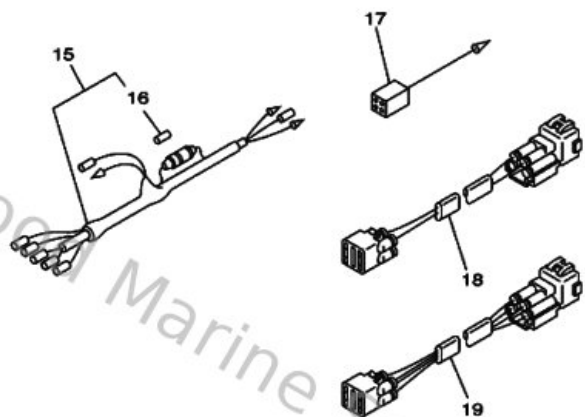
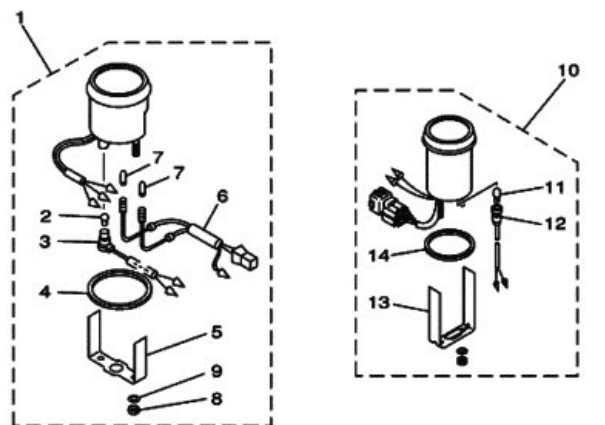
Lower Casing & Drive 2



67C0010-0290

Ref	Part	
16	970950803500 Bolt(70w)	Buy now
18	663443660000 Damper, water seal 2	Buy now
19	63D443120000 Cover, water pump housing	Buy now
20	663459870200 Spacer	Buy now
21	66T459970000 Spacer 2	Buy now
22	9038922M0100 Bush	Buy now
23	901711601100 Nut, castle (663)	Buy now
24	914903003000 Pin, cotter	Buy now
25	663459760098 Propeller (3x10-1/4"x15"-g)	Buy now

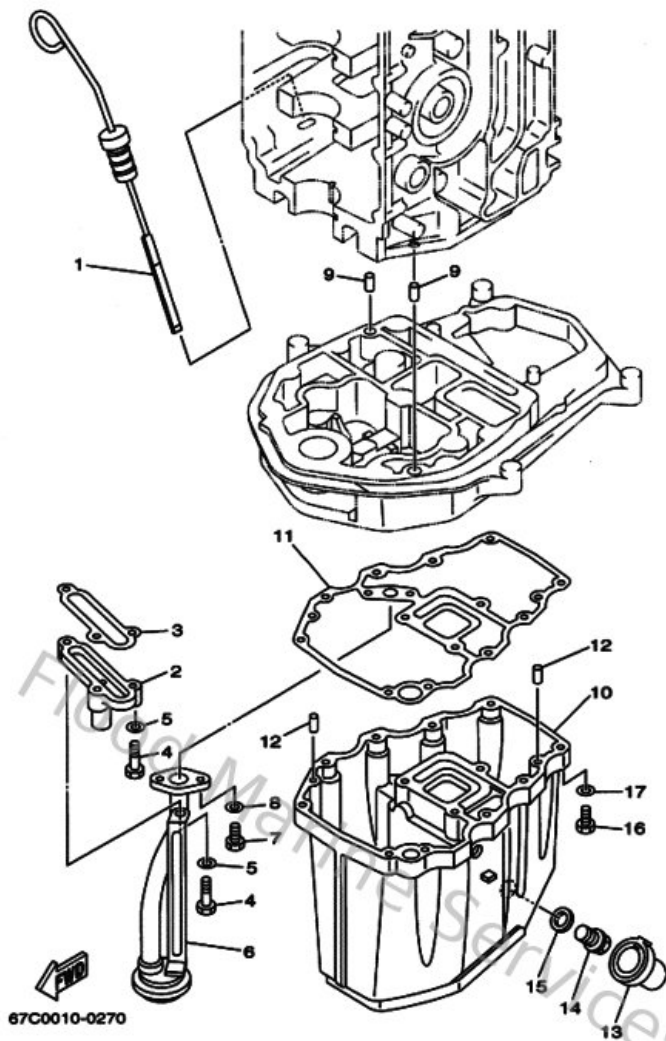
Meter



67C0100-0340

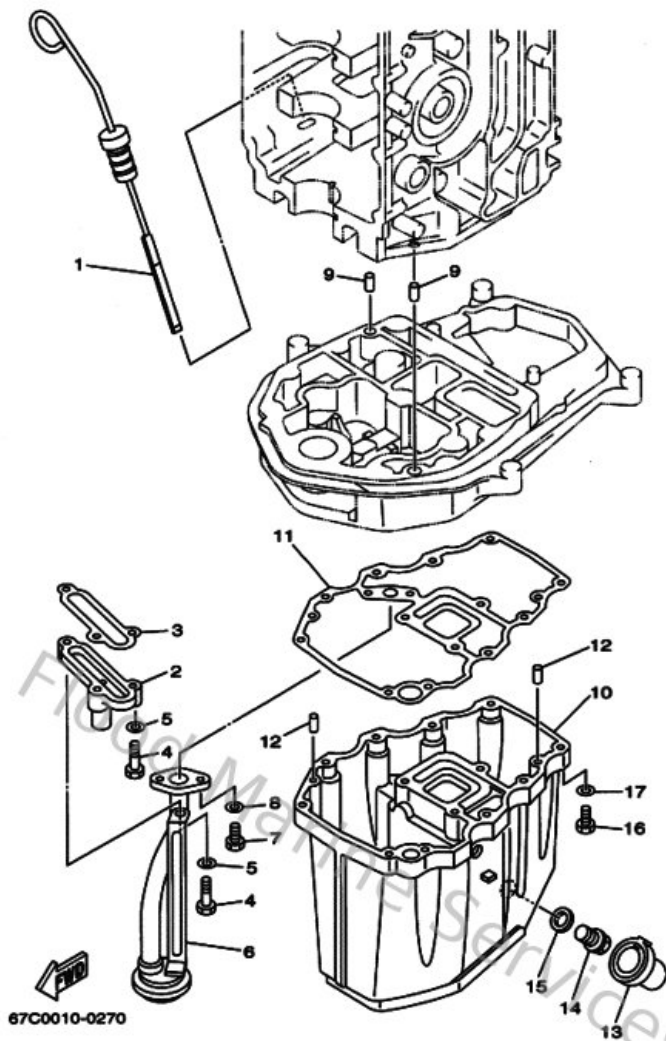
Ref	Part	
1	6Y5835402000 Tachometer assembly	Buy now
2	6Y5835170000 Bulb (12v-1.7w)	Buy now
3	6Y5835361000 Socket, meter	Buy now
4	6Y5835230000 Damper	Buy now
5	6Y5835140000 Plate, fitting	Buy now
6	6Y5835091000 Socket cord assembly	Buy now
7	3FV835170000 Bulb (12v-1.7w) t6.5	Buy now
8	953800560000 Nut, hexagon (663)	Buy now
9	929900510000 Ybs67-5 washer, spring	Buy now
15	6Y5835530000 Wire, lead (l=2.5m)	Buy now
16	1E6821510000 Fuse (10a)	Buy now
18	6R3825217000 Wire, lead (for tacho., 7m)	Buy now

Oil Pan



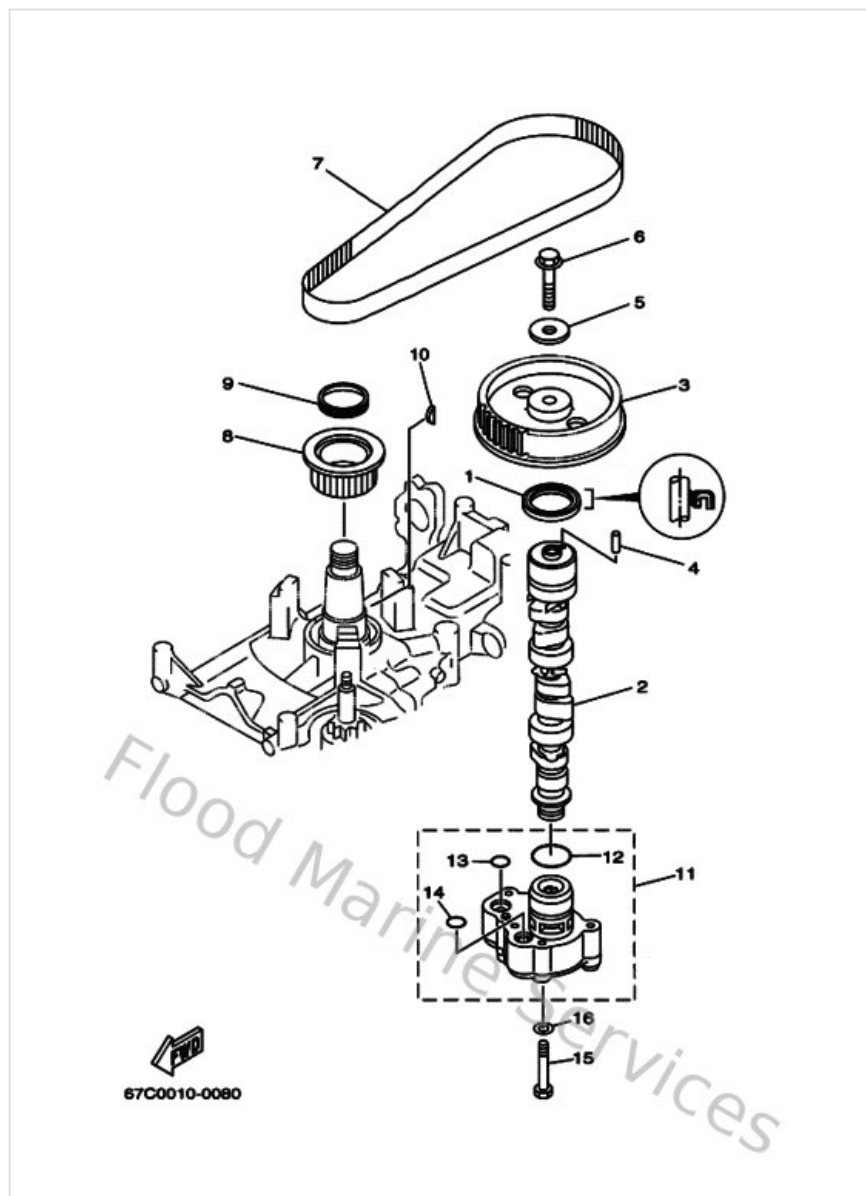
Ref	Part	
1	67C153620000 Plug, oil level	Buy now
2	62Y115750000 Relief valve ass'y	Buy now
3	62Y134750000 Gasket	Buy now
4	970130602500 Bolt(62y)	Buy now
5	929030660000 Washer, plain (646)	Buy now
6	62Y134110000 Strainer, oil	Buy now
7	970140601600 Bolt, hexagon deep recess	Buy now
9	9360812M0500 Pin, dowel b (6e5)	Buy now
10	62Y1531102CA Oil pan	Buy now
11	67C153120000 Gasket, oil pan	Buy now
12	936061201900 Pin, dowel (614)	Buy now
13	67C153161000 Damper, engine mount 1	Buy now
14	9034014M0600 Plug, straight screw(62y)	Buy now
15	904301422800 Gasket(n261)	Buy now
16	970750602500 Bolt	Buy now

Oil Pan



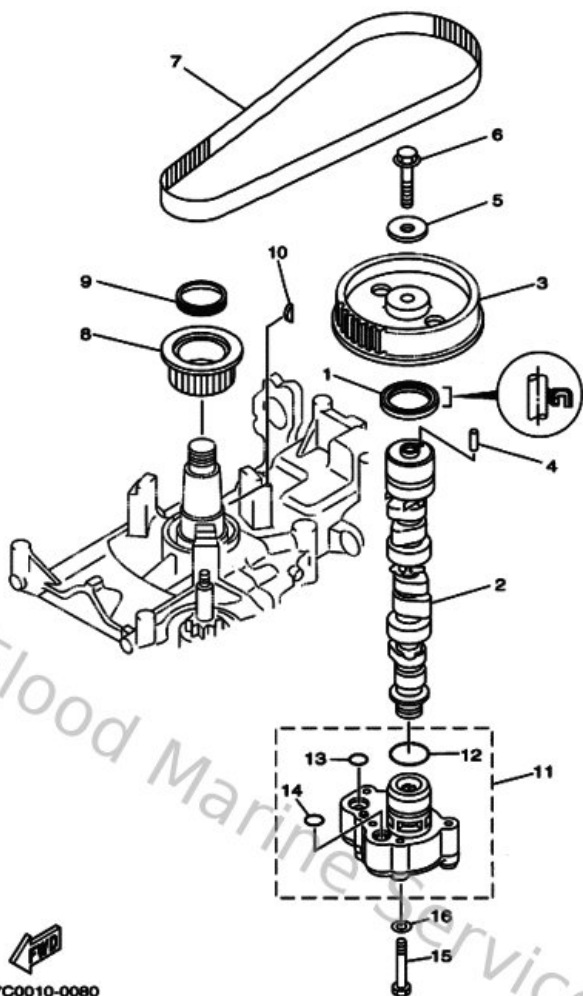
Ref	Part	
17	929950660000 Washer, plain (646)	Buy now

Oil Pump



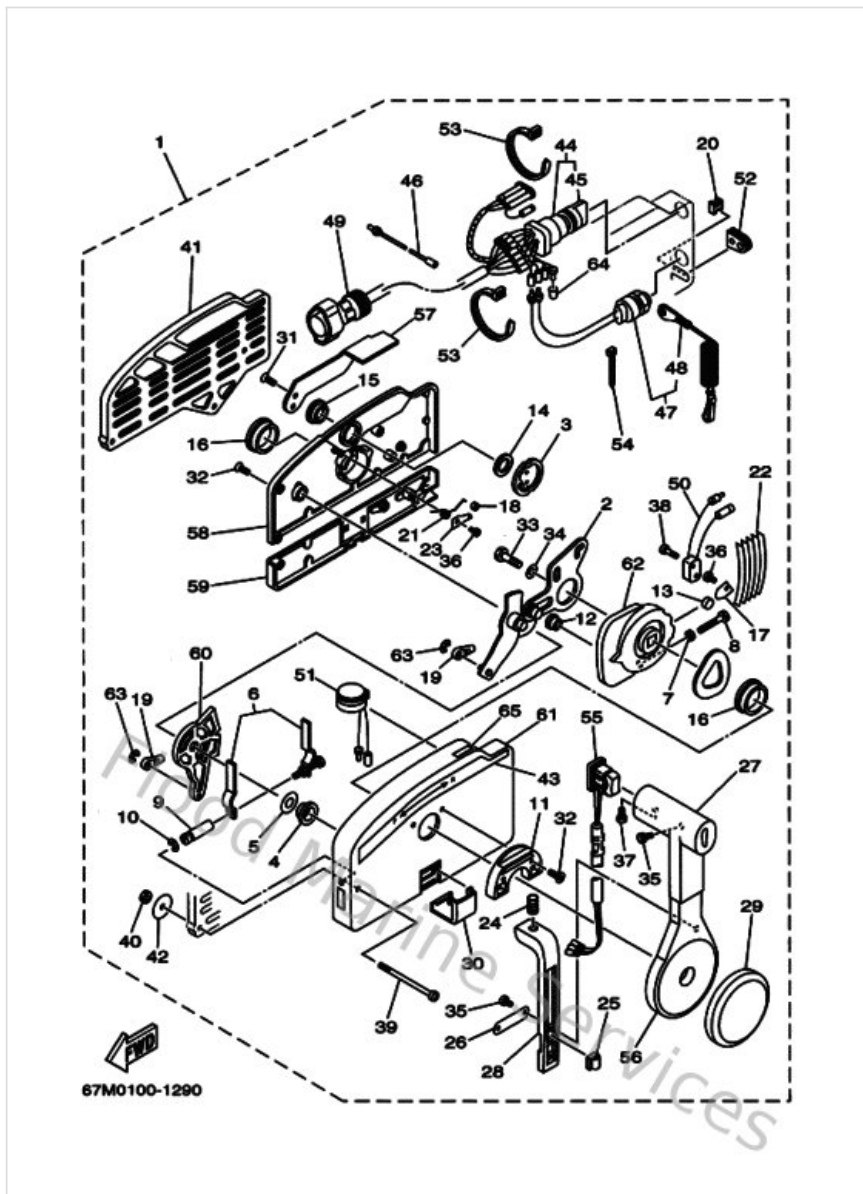
Ref	Part	
1	9310237M4000 Oil seal(62y)	Buy now
2	67C121710000 Camshaft 1	Buy now
3	67C115370100 Gear Driven	Buy now
4	936051414300 Pin (2h7)	Buy now
5	9020110M0600 Washer, plate(62y)	Buy now
6	958951004000 Bolt, flange deep recess	Buy now
7	65W462410000 Belt	Buy now
8	65W115361000 Gear, drive	Buy now
9	65W114760000 Spring	Buy now
10	9028004M0600 Key, woodruff(6a1)	Buy now
11	62Y133000000 Oil Pump assembly	Buy now
12	9321033MH200 O-ring(62y)	Buy now
13	9321012MG900 O-ring(62y)	Buy now
14	932101451500 O-ring (11h)	Buy now
15	970130604000 Bolt (682)	Buy now

Oil Pump



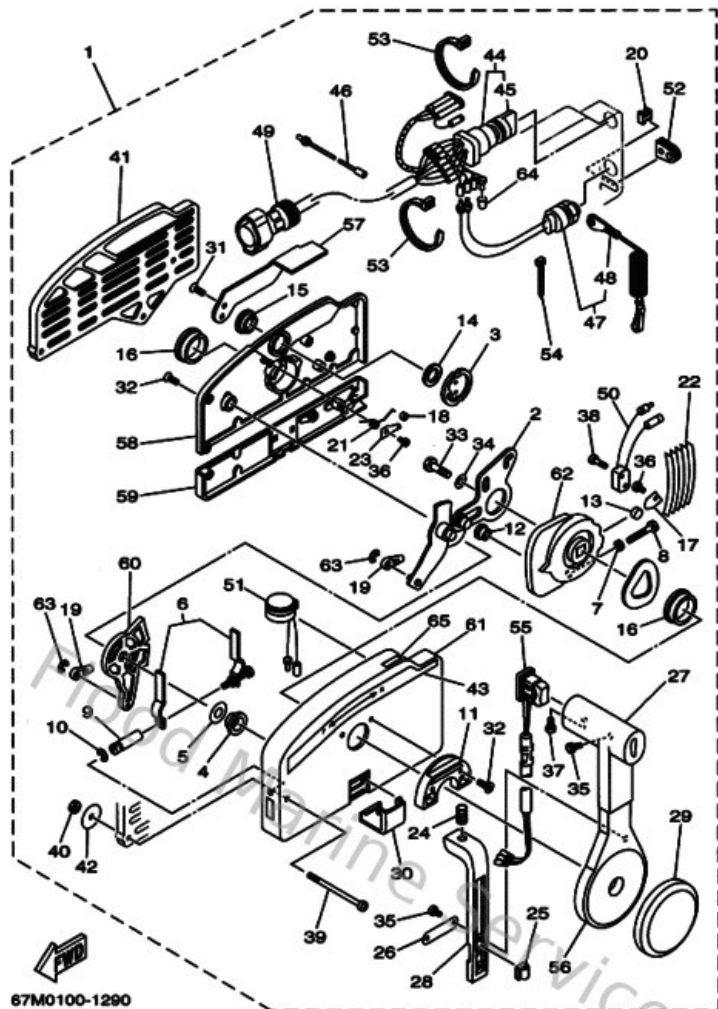
Ref	Part	
16	929030660000 Washer, plain (646)	Buy now

Remote Control Assy 1



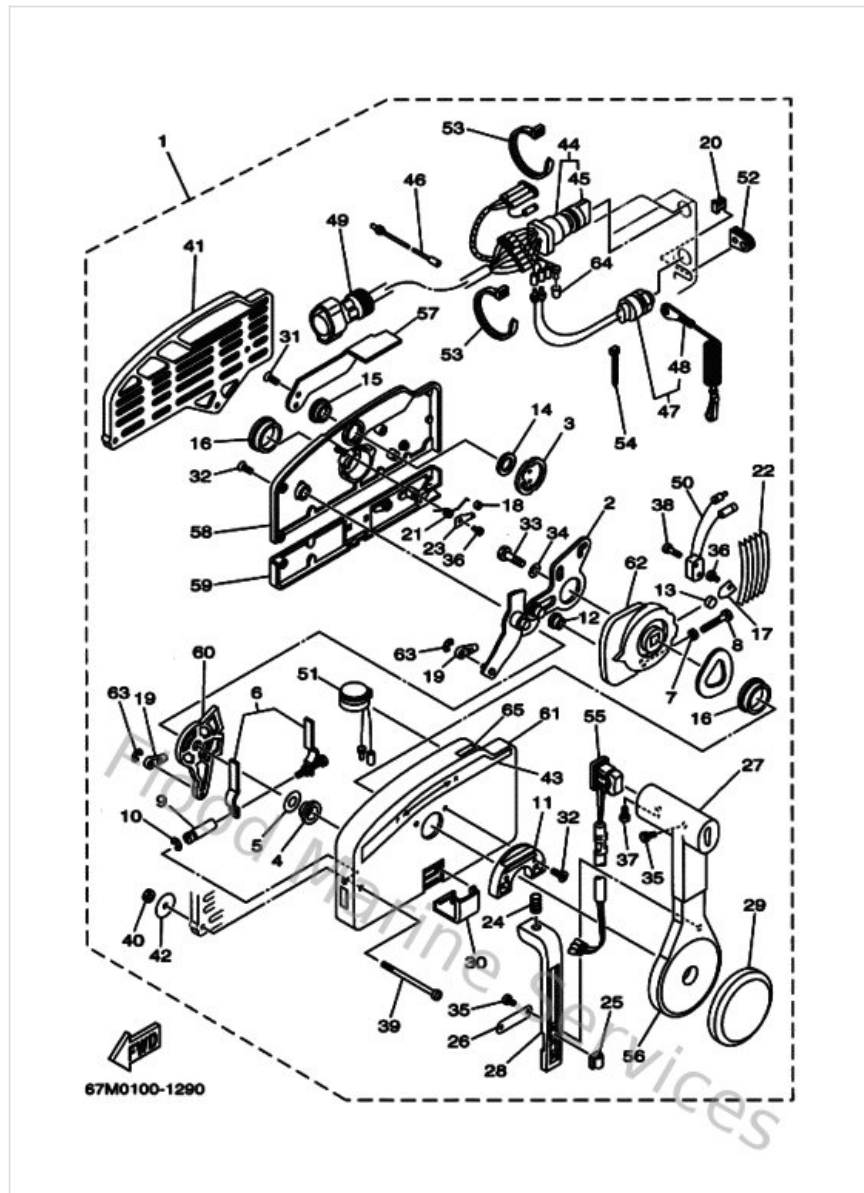
Ref	Part	
1	70348203A100 Remote control assembly (7p)	Buy now
2	703482610100 Arm, throttle	Buy now
3	703481530000 Shaft, free accel.	Buy now
4	703482350000 Bushing	Buy now
5	703482680000 Spacer 3	Buy now
6	703482640000 Throttle, friction	Buy now
7	953800560000 Nut, hexagon (663)	Buy now
9	703482650000 Shaft Friction	Buy now
10	934300602400 Circlip (701)	Buy now
11	703482450000 Plate, lock	Buy now
12	703482520000 Roller, cam	Buy now
13	701482480000 Roller, free accel	Buy now
14	703481980000 Washer, wave 3	Buy now
15	703482430000 Bushing 3	Buy now
16	703482360000 Bushing	Buy now

Remote Control Assy 1



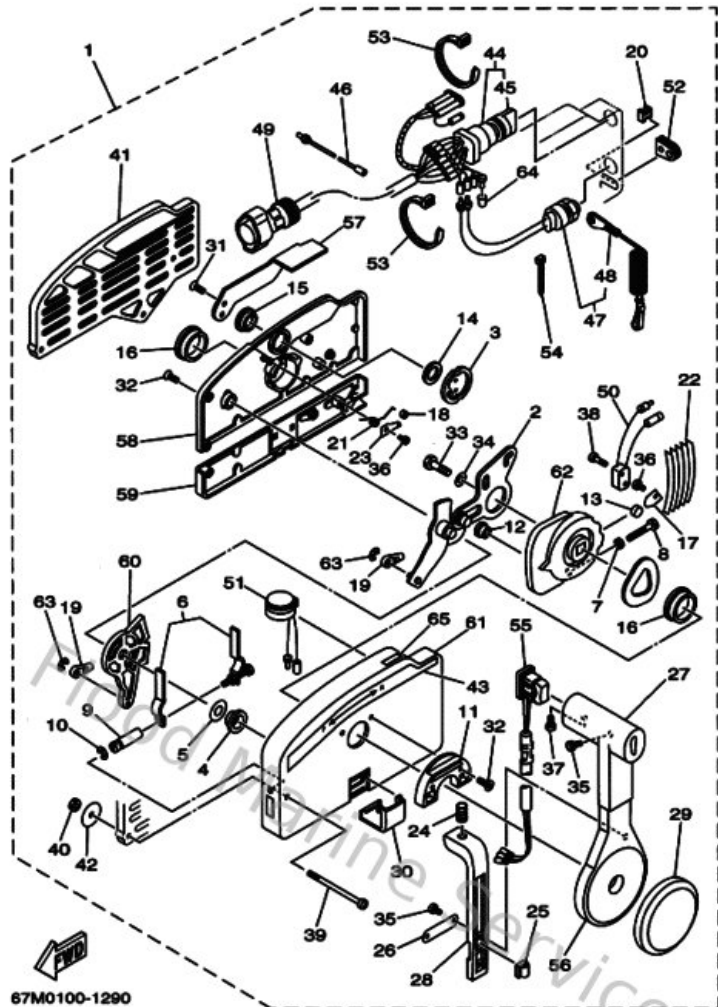
Ref	Part	
17	703481890000 Retainer	Buy now
18	703482340000 Roller, detent	Buy now
19	703483450100 Cable end, remote control 2	Buy now
20	703483580000 Anchor, cable	Buy now
21	703482440000 Spring, free accel.	Buy now
22	703482380000 Spring, detent	Buy now
23	703482460000 Spacer 1	Buy now
24	703482270000 Spring, neutral lock	Buy now
26	703482260000 Plate, stopper	Buy now
27	703482220000 Grip, control lever	Buy now
28	703482230000 Lock, neutral	Buy now
29	703482250000 Cover	Buy now
30	703482190000 Cover, lead	Buy now
31	703482810000 Screw, flat head	Buy now
32	703482820000 Screw	Buy now

Remote Control Assy 1



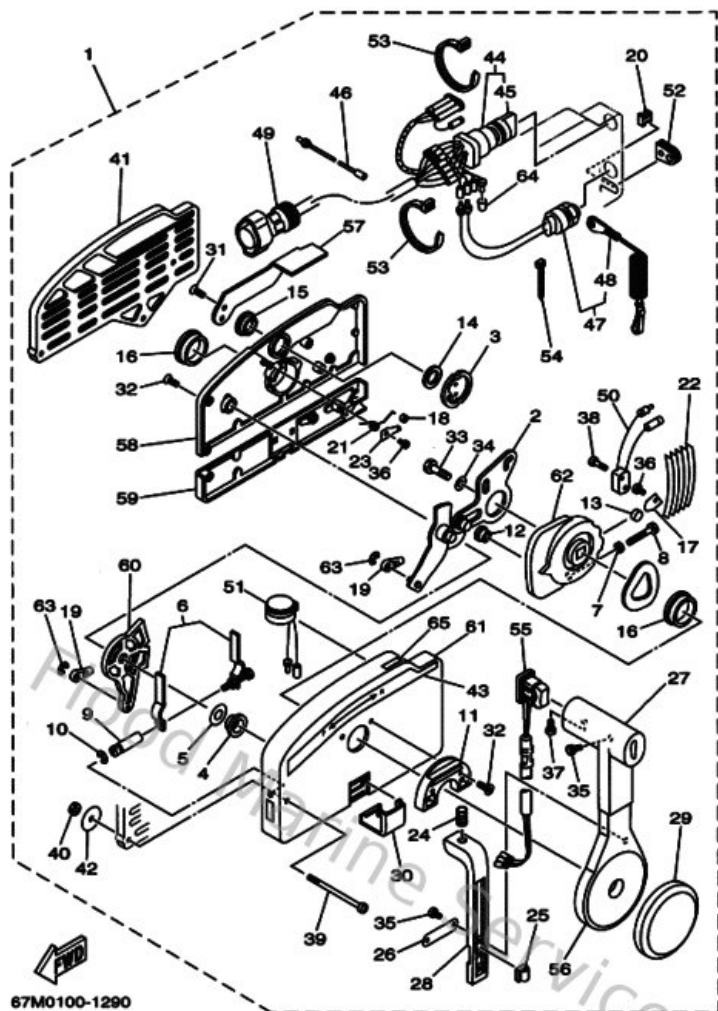
Ref	Part	
33	970950803000 Bolt, hexagon (fj1)	Buy now
34	929900860000 Washer, plain (663)	Buy now
35	985800401000 Screw, pan head (e56)	Buy now
36	985800400600 Screw, pan head (7h3)	Buy now
37	978850501000 Screw, pan head(62x)	Buy now
38	985800301500 Screw, pan head (n151)	Buy now
39	703482911000 Screw	Buy now
40	953800660000 Nut(661)	Buy now
41	703482931000 Spacer, remote control	Buy now
42	701482870000 Washer 1	Buy now
43	703482150000 Graphic	Buy now
44	703825101300 Main switch assembly	Buy now
45	676825770000 Cap, key	Buy now
46	703825310000 Wire, lead	Buy now
47	688825750200 Engine stop switch assembly	Buy now

Remote Control Assy 1



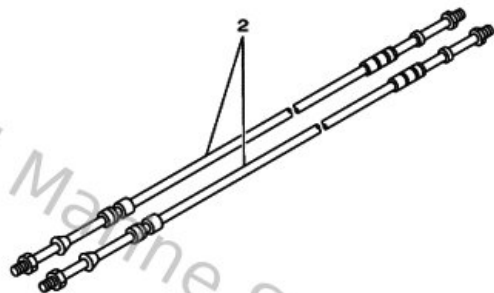
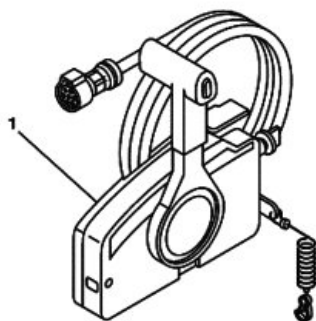
Ref	Part	
48	682825560000 Lanyard, stop switch	Buy now
49	688825862100 Extension, wire harness	Buy now
50	703825400000 Neutral switch assembly	Buy now
51	70383383B000 Buzzer	Buy now
52	703482840000 Grommet	Buy now
53	904641308000 Band	Buy now
54	703825920000 Band	Buy now
55	703482240000 Cover, control lever	Buy now
56	703482210000 Grip	Buy now
57	703481520000 Knob, free accel	Buy now
58	703482120000 Rear housing	Buy now
59	703482130000 Back, panel	Buy now
60	703482710000 Arm, shift	Buy now
61	703482110100 Housing,1	Buy now
62	703482320000 Drive gear	Buy now

Remote Control Assy 1



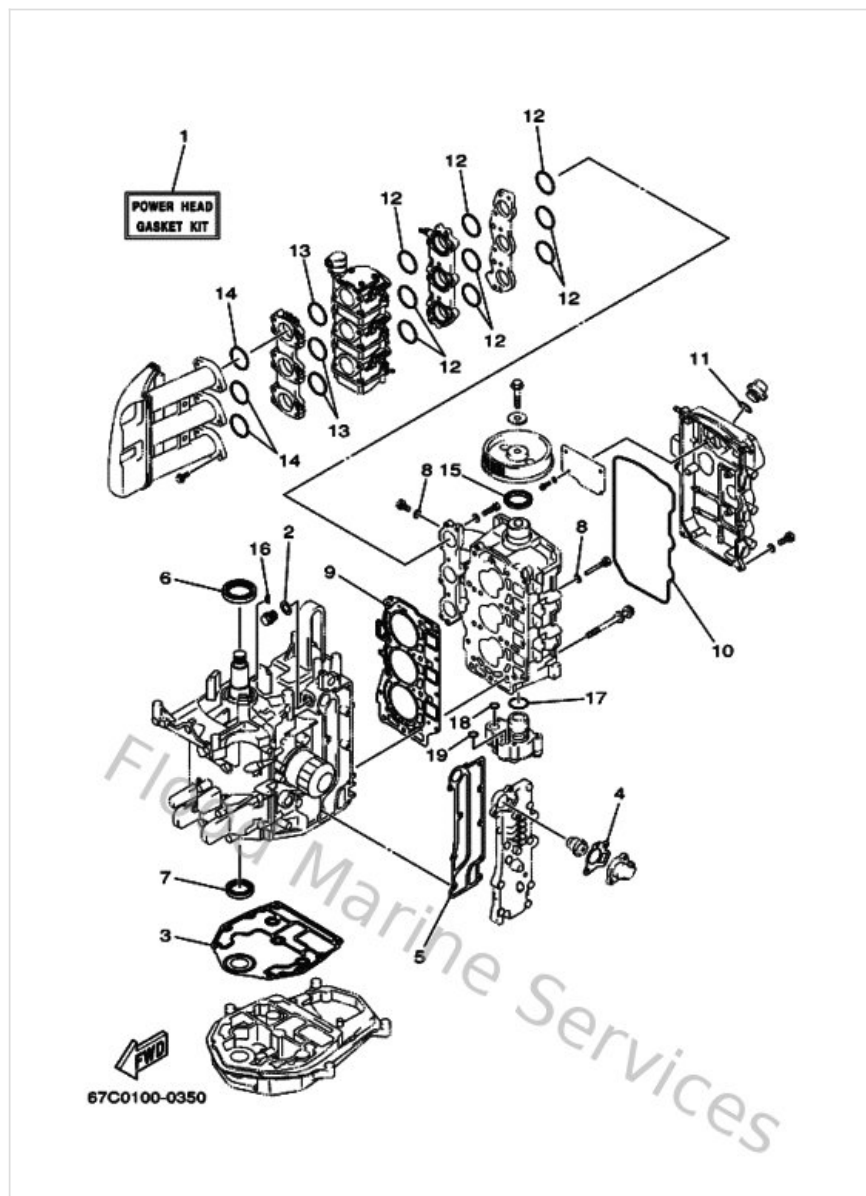
Ref	Part	
64	703825420000 Cap	Buy now
65	703482180000 Graphic	Buy now

Remote Control Box



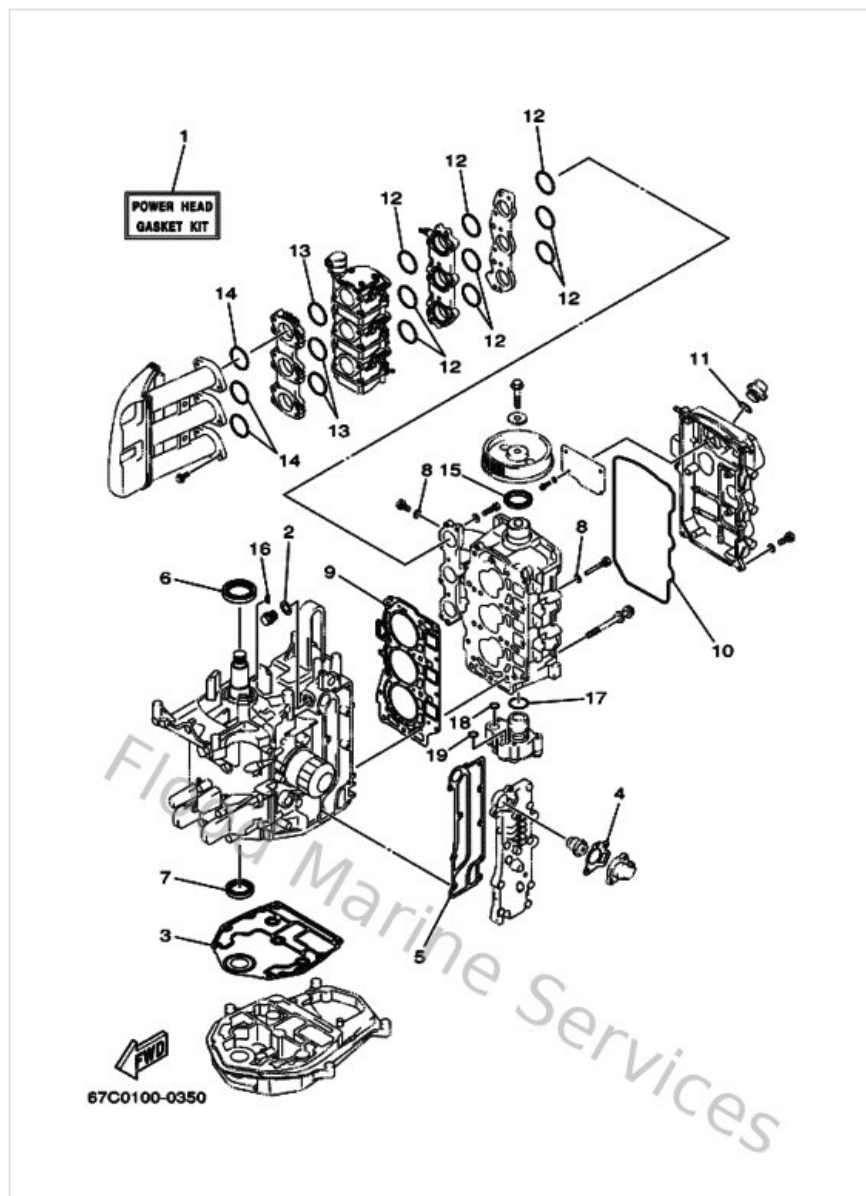
Ref	Part	
1	70348203A100 Remote control assembly (7p)	Buy now
2	701483205000 Cable, Remote Control L=15F	Buy now

Repair Kit 1



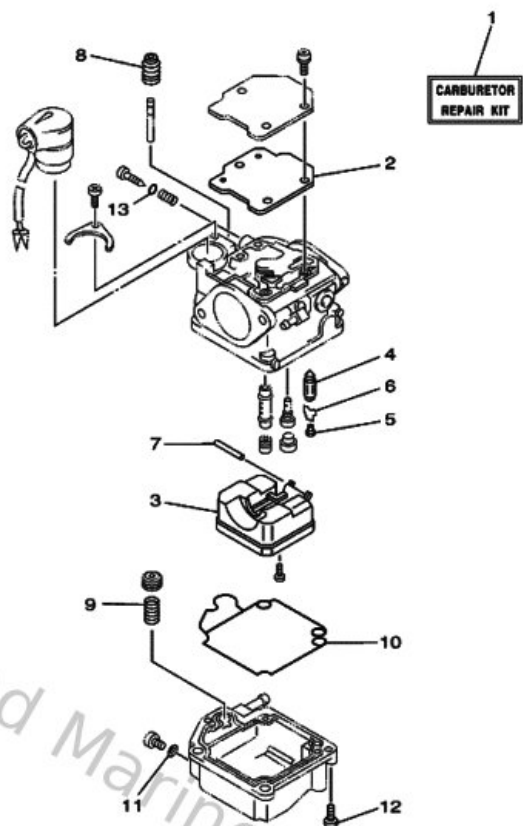
Ref	Part	
1	67CW00010000 Power head gasket kit	Buy now
2	904301411500 Gasket (663)	Buy now
3	67C113510000 Gasket, cylinder	Buy now
4	62Y124140000 Gasket, cover	Buy now
5	67C411141000 Gasket, exhaust outer cover	Buy now
6	9310243M4200 Oil seal(62y)	Buy now
7	9310235M4700 Oil seal(62y)	Buy now
8	904300601400 Gasket 256113960000	Buy now
9	67C111810100 Gasket, cylinder head 1	Buy now
10	67C113560000 Seal, cylinder 2	Buy now
11	9321024M7900 O-ring	Buy now
12	67C145610000 O-ring	Buy now
13	67C145620000 O-ring	Buy now
14	9321034MJ600 O-ring	Buy now
15	9310237M4000 Oil seal(62y)	Buy now

Repair Kit 1



Ref	Part	
16	9028004M0600 Key, woodruff(6a1)	Buy now
17	9321033MH200 O-ring(62y)	Buy now
18	9321012MG900 O-ring(62y)	Buy now
19	932101451500 O-ring (11h)	Buy now

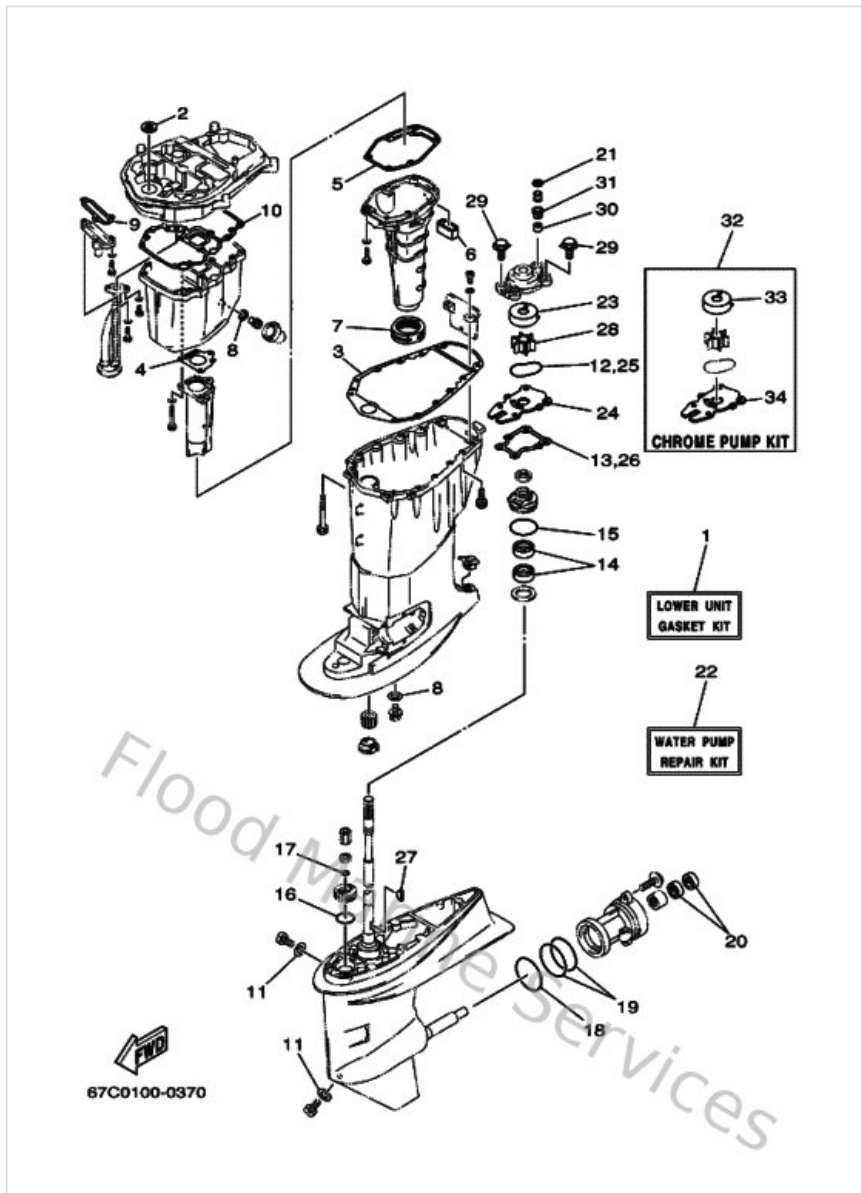
Repair Kit 2



67C0100-0360

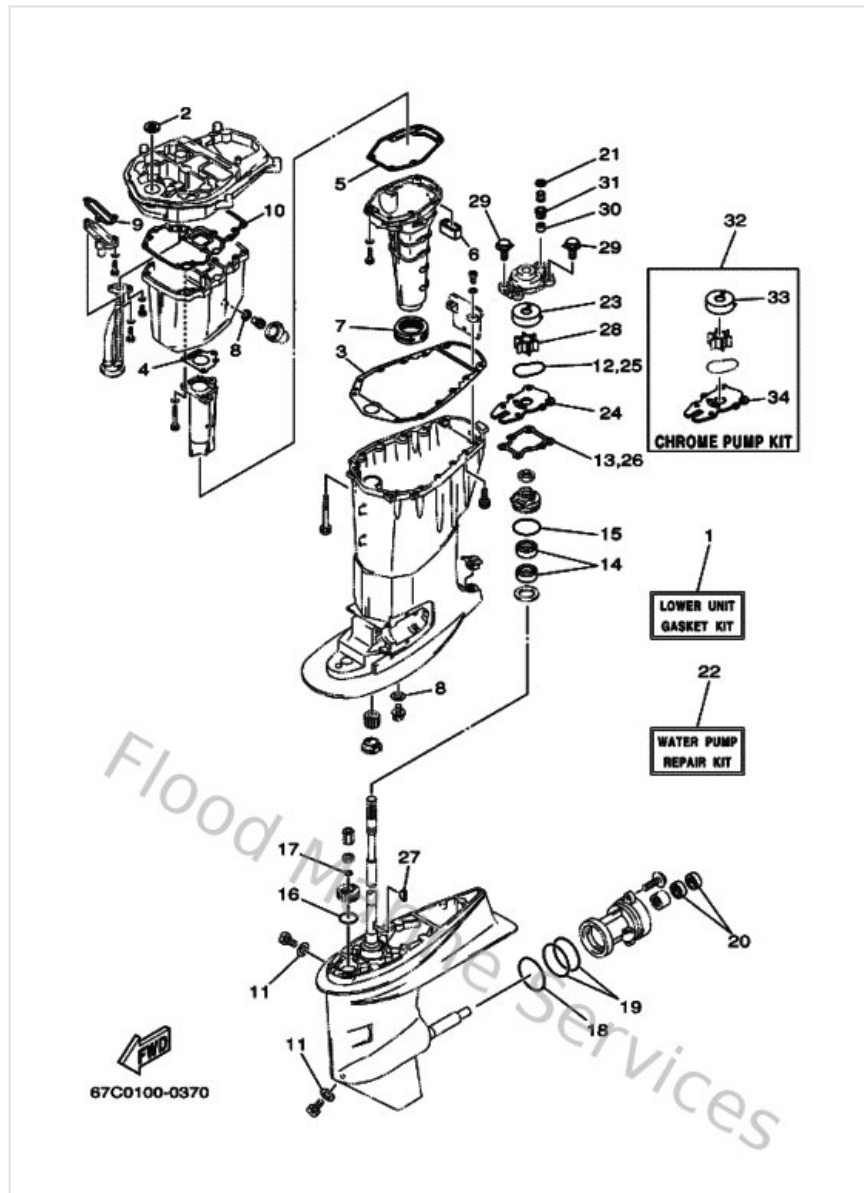
Ref	Part	
1	67CW00930000 Carburetor repair kit	Buy now
2	65W141261000 Gasket	Buy now
3	63V149850000 Float	Buy now
4	6G1145460100 Valve, needle	Buy now
5	676141860000 Pin, valve	Buy now
6	663141590000 Clip	Buy now
7	6H4145480000 Pin, float arm	Buy now
8	65W143730100 Cover, plunger cap	Buy now
9	65W143350000 Spring, plunger	Buy now
10	65W143840000 Gasket, float chamber	Buy now
11	65W143980000 Washer	Buy now
12	979800411400 Screw, pan head(ga5)	Buy now
13	67C143970000 O-ring	Buy now

Repair Kit 3



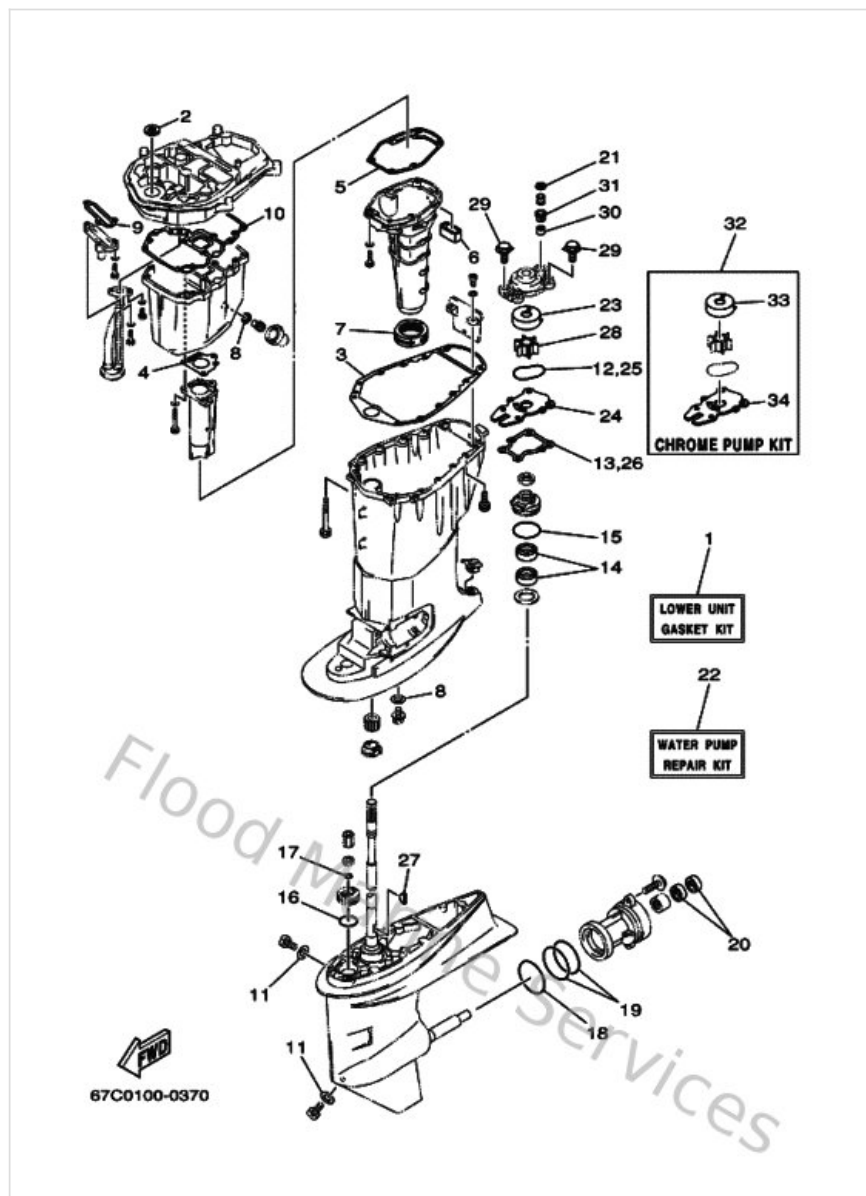
Ref	Part	
1	67CW00012000 Lower unit gasket kit	Buy now
2	9310416M0100 Oil seal(6a8)	Buy now
3	67C451130000 Gasket, upper casing	Buy now
4	67C411330000 Gasket, exhaust manifold 1	Buy now
5	6BG411340000 Gasket, exhaust manifold	Buy now
6	62Y451270000 Seal	Buy now
7	67C451230000 Gasket, muffler	Buy now
8	904301422800 Gasket(n261)	Buy now
9	62Y134750000 Gasket	Buy now
10	67C153120000 Gasket, oil pan	Buy now
11	904300802000 Gasket	Buy now
12	9321059MG700 O-ring	Buy now
13	63D443160000 Gasket, water pump	Buy now
14	9310122M6000 Oil seal	Buy now
15	9321048MG800 O-ring	Buy now

Repair Kit 3



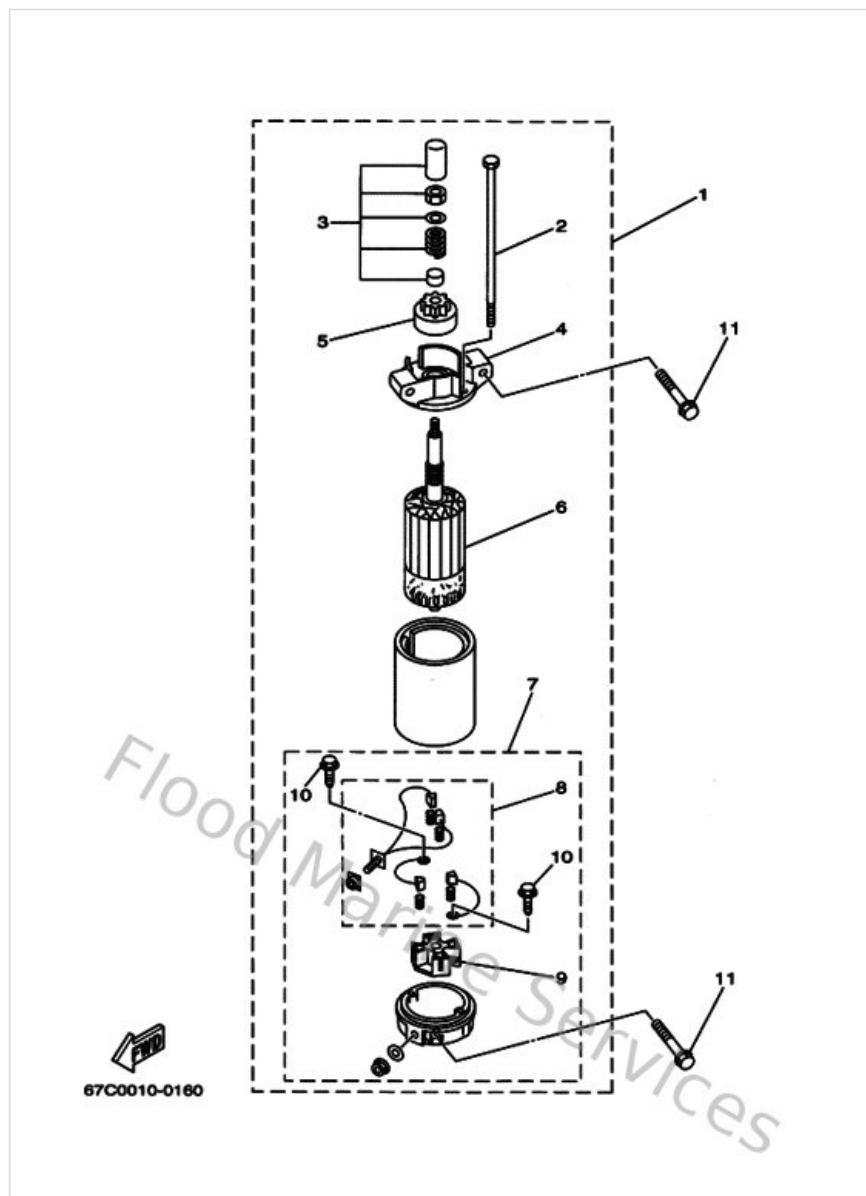
Ref	Part	
16	9321033MG400 O-ring	Buy now
17	9321006ME600 O-ring	Buy now
18	9321069MG600 O-ring	Buy now
19	9321074MG500 O-ring (xea)	Buy now
20	931012206700 Oil seal (22x36x6-663)	Buy now
21	904301207200 Gasket	Buy now
22	66TW00780000 Water pump repair kit	Buy now
23	63D443220000 Insert, cartridge	Buy now
24	66T443230000 Outer plate, cartridge	Buy now
27	9028003M0700 Key, woodruff (697)	Buy now
28	6H4443520200 Impeller	Buy now
29	9011908M1500 Bolt, with washer(62w)	Buy now
30	663443660000 Damper, water seal 2	Buy now
31	63D443120000 Cover, water pump housing	Buy now
32	66TW00780A00 Chrome pump kit	Buy now

Repair Kit 3



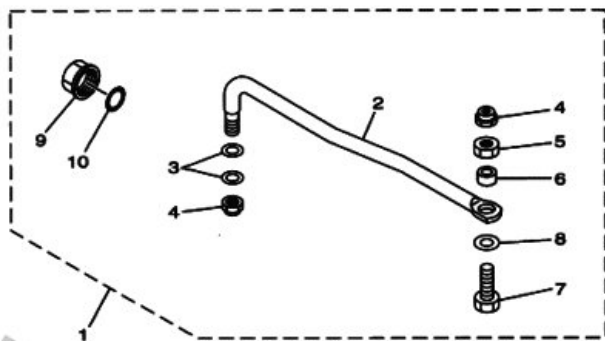
Ref	Part	
33	63D443224000 Insert, cartridge	Buy now
34	66T443234000 Outer plate, cartridge	Buy now

Starting Motor



Ref	Part	
1	67C818000000 Starting motor assembly	Buy now
2	67C818260000 Bolt	Buy now
3	65W818570100 Retainer	Buy now
4	65W818300000 Front Bracket assembly	Buy now
5	65W818070000 Gear assembly, starting motor	Buy now
7	65W818200000 Rear bracket assembly	Buy now
8	65W818010000 Brush set	Buy now
9	65W818400000 Brush holder assembly	Buy now
10	65W818250000 Screw	Buy now
11	9011908M3900 Bolt, with washer	Buy now

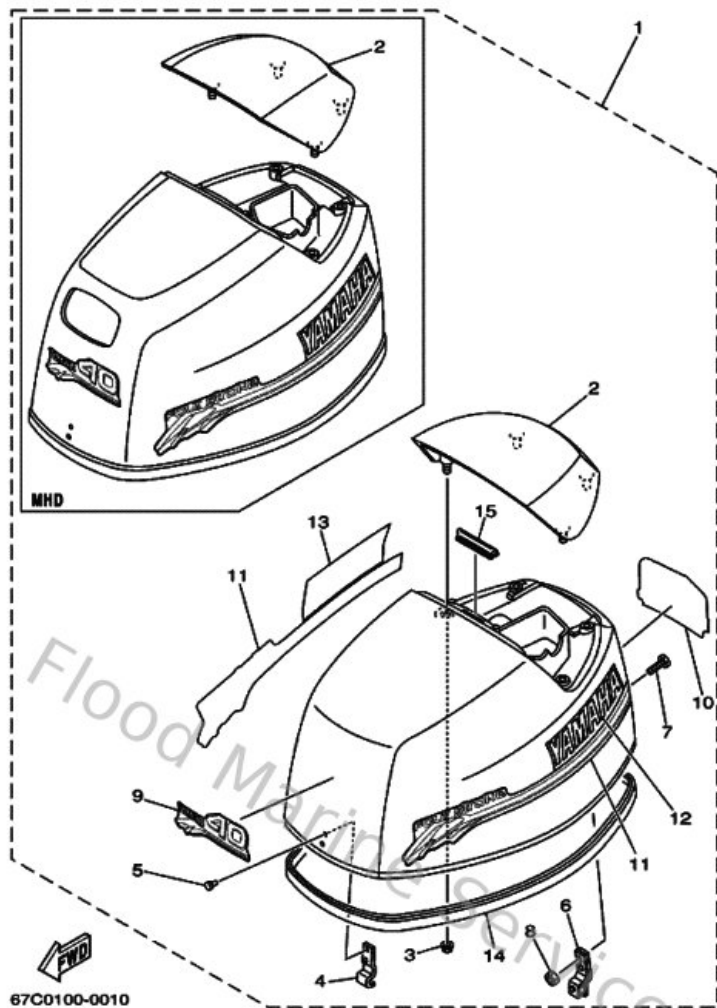
Steering Guide



65W0010-8210

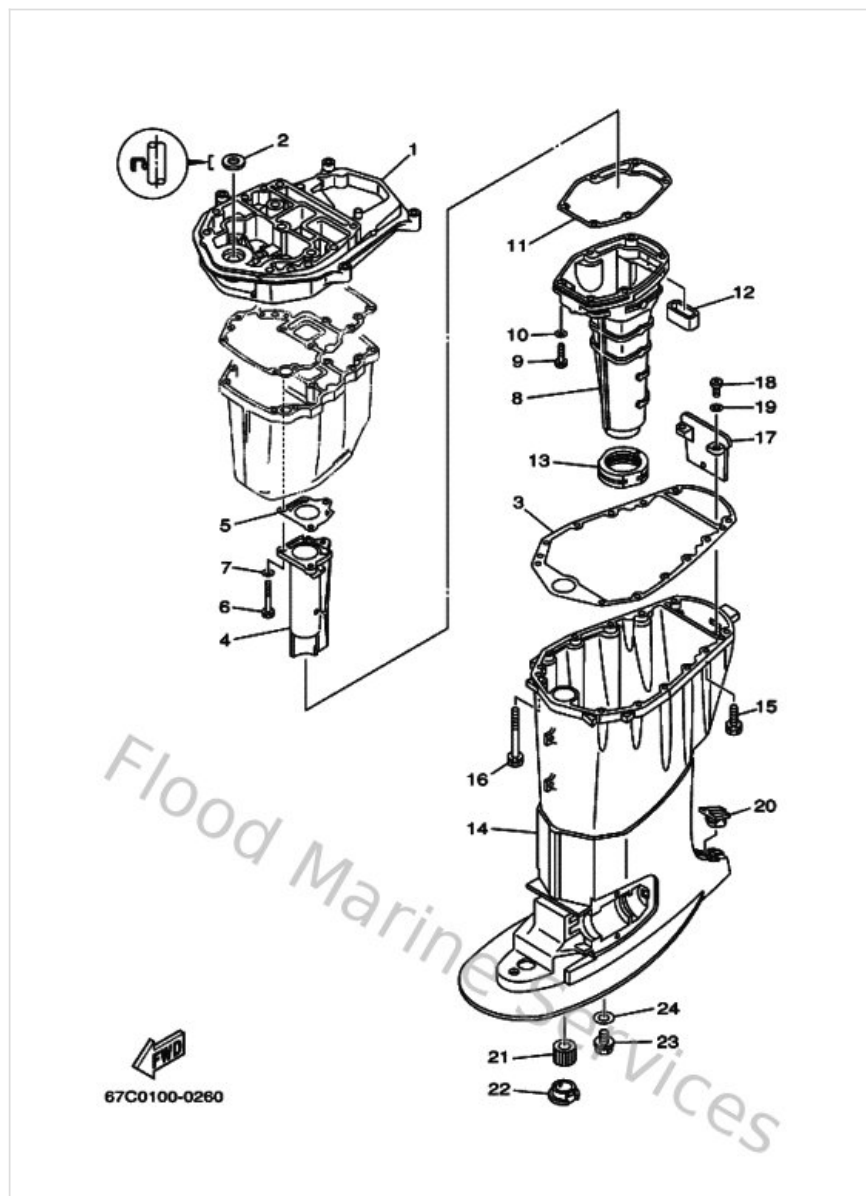
Ref	Part	
1	65W613500000 Steering guide attachment kit	Buy now
2	65W613510000 Rod, steering link	Buy now
3	9020110M2000 Washer, plate (663)	Buy now
4	9018509M0100 Nut, nylon (663)	Buy now
5	9017009M0300 Nut (689)	Buy now
6	9038710M4200 Collar (688)	Buy now
7	9010109M0100 Bolt(62x)	Buy now
8	9020110M6300 Washer, plate	Buy now
9	6E5431450100 Cap, clamp bracket	Buy now
10	932101627500 O-ring	Buy now

Top Cowling



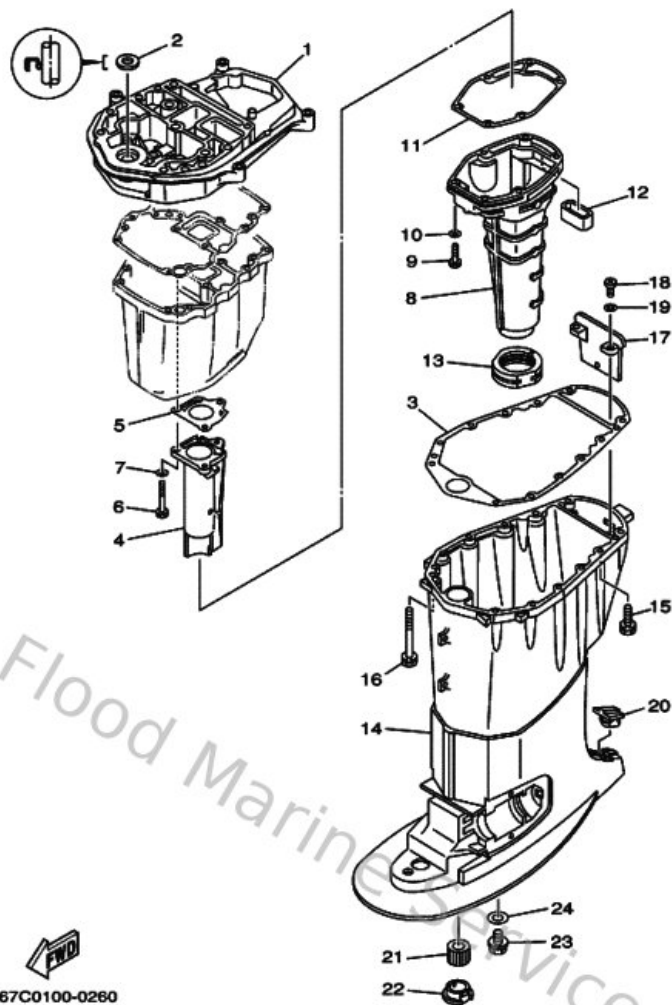
Ref	Part	
1	67C42610004D Top Cowling assembly	Buy now
2	67C42613004D Molding, air duct	Buy now
3	9017906M2400 Nut(6j8)	Buy now
4	62Y426510000 Hook	Buy now
5	9026606M0200 Rivet (697)	Buy now
6	67C426520200 Hook	Buy now
7	9010906MA400 Bolt	Buy now
8	953800670000 Nut	Buy now
9	6BG426770000 Graphic, front	Buy now
10	62Y426782000 Graphic, front	Buy now
11	67CW00700000 Graphic Set	Buy now
12	992410024000 Emblem, yamaha	Buy now
13	67C426820000 Emblem, yamaha	Buy now
14	67C426150000 Seal	Buy now
15	61N426280000 Seal	Buy now

Upper Casing



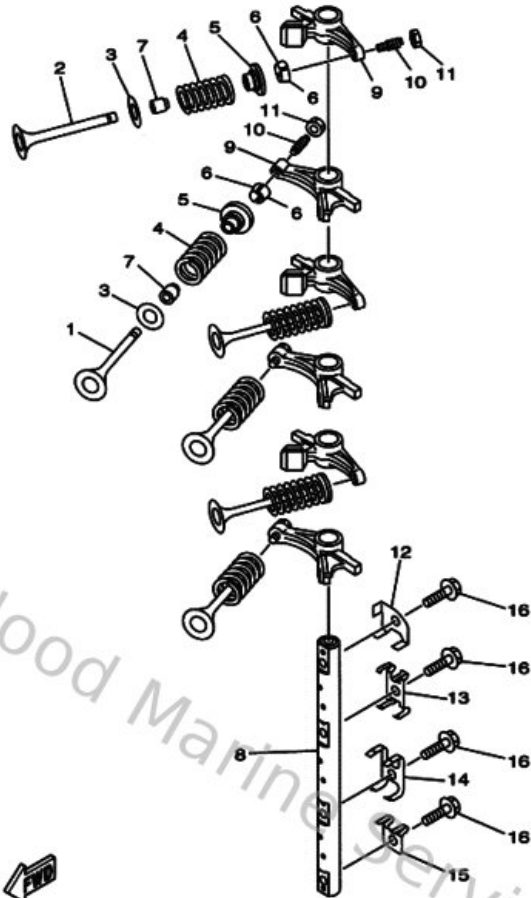
Ref	Part	
1	67C411370094 Guide, exhaust	Buy now
2	9310416M0100 Oil seal(6a8)	Buy now
3	67C451130000 Gasket, upper casing	Buy now
4	67C4113100CA Manifold, ext. 1	Buy now
5	67C411330000 Gasket, exhaust manifold 1	Buy now
6	970750605000 Bolt(jf7)	Buy now
7	929900660000 Washer, plain (646)	Buy now
8	67C1471112CA Muffler 1	Buy now
9	970750602500 Bolt	Buy now
10	929950660000 Washer, plain (646)	Buy now
11	6BG411340000 Gasket, exhaust manifold	Buy now
12	62Y451270000 Seal	Buy now
13	67C451230000 Gasket, muffler	Buy now
14	999990344000 Casing, Upper	Buy now
15	9011908M7900 Bolt, hexagon (fj1)	Buy now

Upper Casing



Ref	Part	
16	9011908M8200 Bolt, with washer(697)	Buy now
17	67C451510000 Cover, upper casing	Buy now
18	978850501600 Screw, pan head(6b0)	Buy now
19	929900560000 Washer, plain (646)	Buy now
20	63D451550000 Cap	Buy now
21	679453180000 Bushing, drive shaft 3	Buy now
22	9038626MA600 Bush	Buy now
23	9034014M0600 Plug, straight screw(62y)	Buy now
24	9043014M0900 Gasket	Buy now

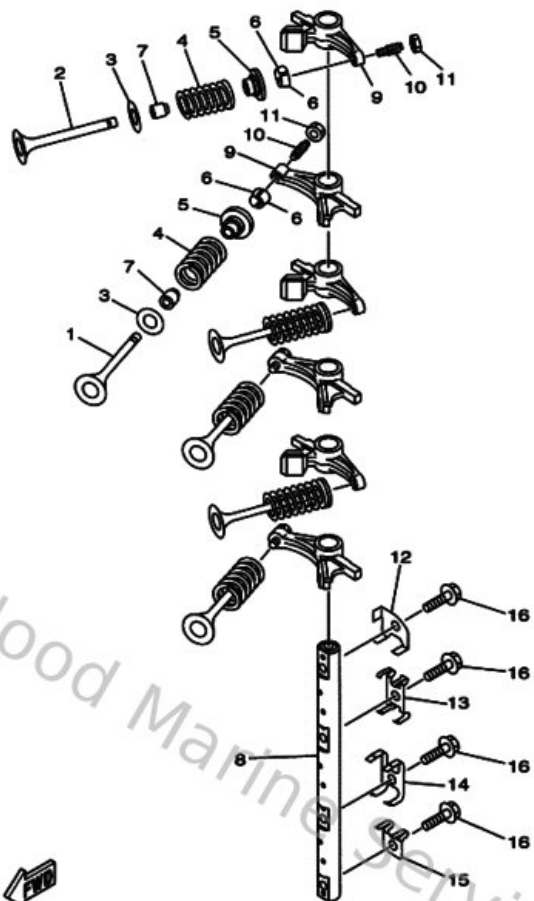
Valve



67C0010-0050

Ref	Part	
1	67C121110000 Valve, intake	Buy now
2	62Y121210000 Valve, exhaust	Buy now
3	62Y121160000 Seat, valve spring	Buy now
4	51Y121140000 Spring, valve outer	Buy now
5	30X121170000 Retainer, valve spring	Buy now
6	30X121180000 Cotter, valve	Buy now
7	6EEE21190000 Seal, valve stem	Buy now
8	67C121460000 Shaft Rocker	Buy now
9	65W121510000 Arm, valve rocker	Buy now
10	62Y121590000 Screw Valve Adjusting	Buy now
11	62Y121580000 Nut, lock	Buy now
12	62Y122380000 Plate Bolt Stopper	Buy now
13	62Y122160000 Spring	Buy now
14	62Y122790000 Plate	Buy now
15	67C121130000 Spring, valve inner	Buy now

Valve



Ref	Part	
16	9010908M6300 Bolt(62y)	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.