



Yamaha F40ERA 2002

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

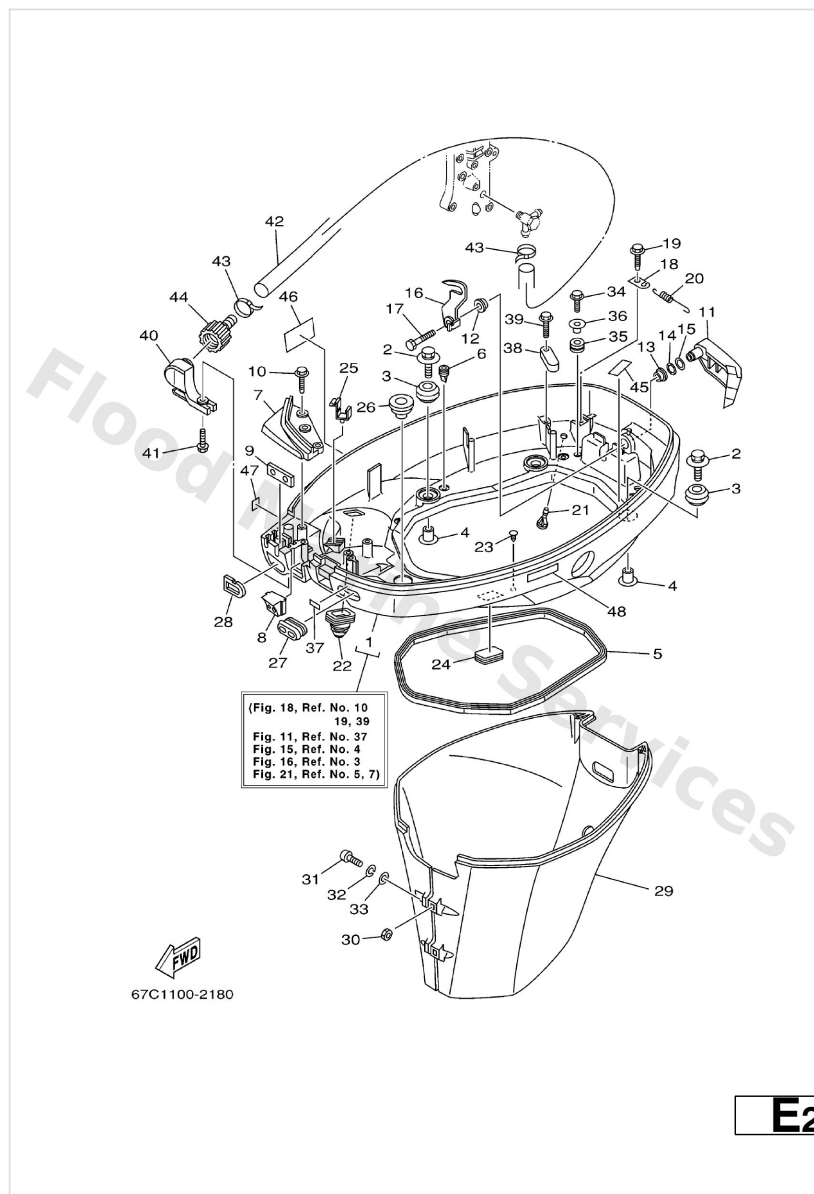
Authorised Yamaha Dealers



Contents

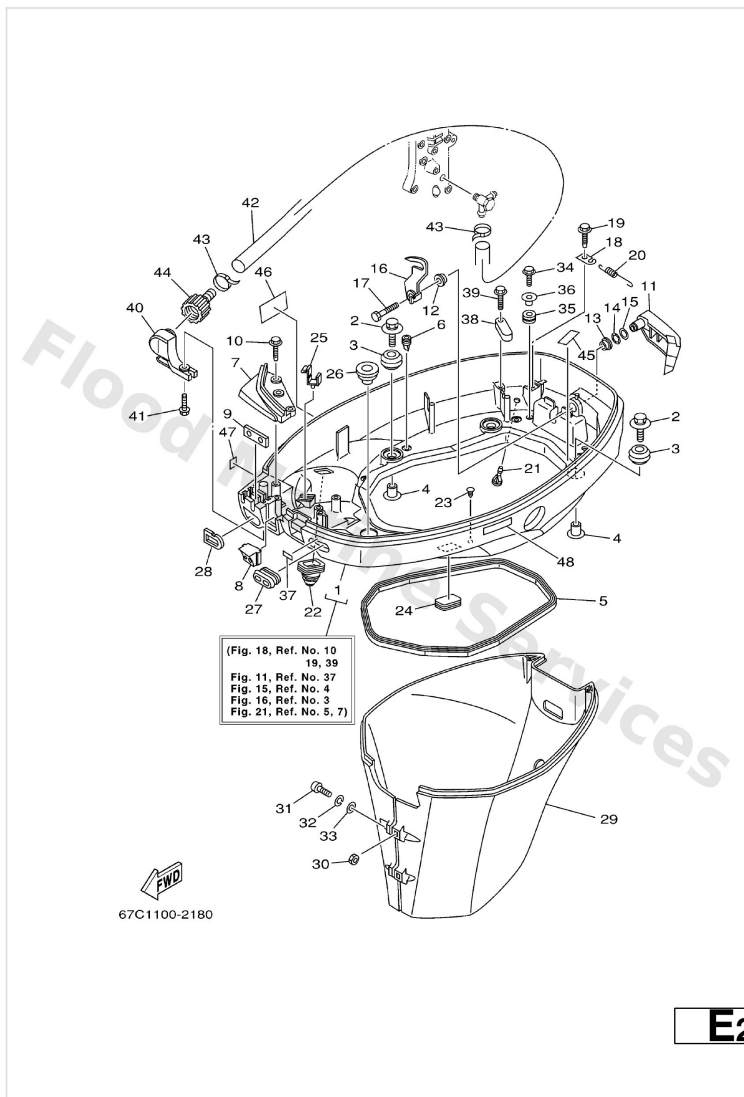
BOTTOM COWLING	3
BRACKET 1	7
BRACKET 2	10
BRACKET 3	13
CARBURETOR	16
CONTROL	20
CRANKSHAFT. PISTON	23
CYLINDER. CRANKCASE 1	25
CYLINDER. CRANKCASE 2	27
ELECTRICAL 1	30
ELECTRICAL 2	32
ELECTRICAL 3	35
ELECTRICAL 4	37
FUEL 1	39
FUEL 2	41
FUEL TANK	42
GENERATOR	44
INTAKE	46
LOWER CASING. DRIVE 1	49
LOWER CASING. DRIVE 2	55
METER 1	58
METER 2	60
OIL PAN	61
OIL PUMP	63
OPTIONAL PARTS	65
POWER TRIM & TILT ASSY	67
REMOTE CONTROL ASSY	71
REMOTE CONTROL BOX	76
REPAIR KIT 1	77
REPAIR KIT 2	79
REPAIR KIT 3	80
STARTER	83
STARTING MOTOR	86
STEERING	87
STEERING FRICTION	91
STEERING GUIDE	93
TOP COWLING	94
UPPER CASING	96
VALVE	98

Bottom Cowling



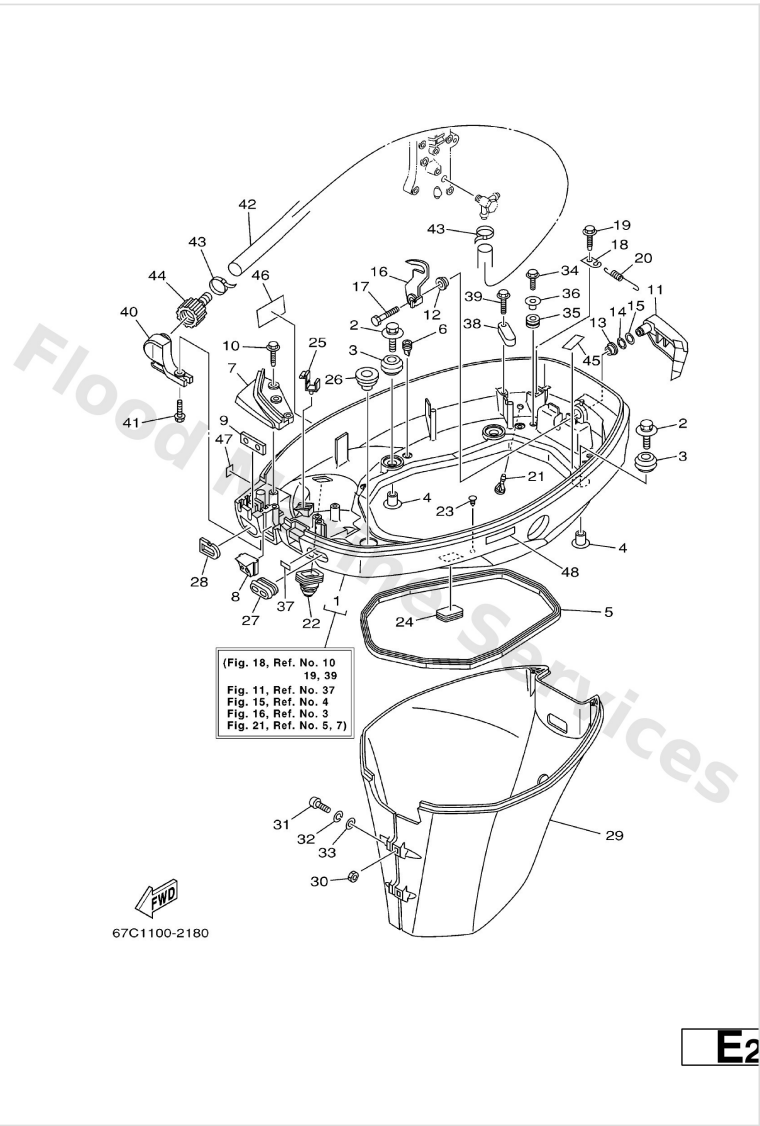
Ref	Part	
2	9011906M08 Bolt, with washer	Buy now
3	9048009M12 Grommet (6a0)	Buy now
4	9038706M69 Collar (688)	Buy now
5	62Y4271600 Rubber seal 1	Buy now
6	65W4271700 Rubber, seal 2	Buy now
8	62Y4272500 Grommet	Buy now
8	62Y4272520 Grommet	Buy now
8	62Y4272530 Grommet FOR USA	Buy now
8	67C4272500 Grommet	Buy now
9	62Y4272700 Grommet	Buy now
10	9010906M81 Bolt	Buy now
12	9038612M37 Bushing (6f5)	Buy now
13	9038612MA2 Bush	Buy now
14	9020612052 Washer, wave (666)	Buy now
15	9020112M07 Washer, plate	Buy now

Bottom Cowling



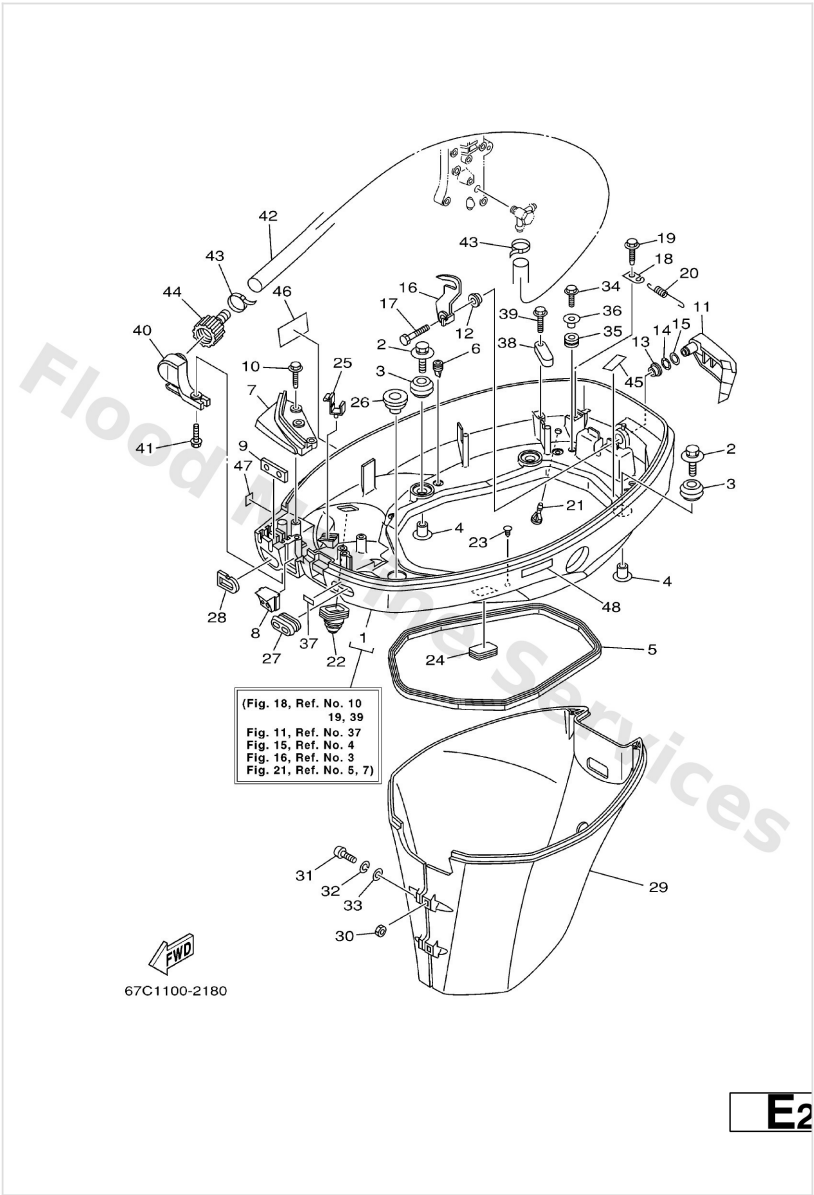
Ref	Part	
16	67C4281601 Lever, clamp	Buy now
17	9709506012 Bolt(gh1)	Buy now
18	66T4314400 Hook, spring	Buy now
41	9010906M86 Bolt FLUSHING KIT	Buy now
20	9050618M40 Spring, tension	Buy now
21	6H34439101 Nipple, hose	Buy now
22	65W4272410 Grommet FOR FLUSHING KIT	Buy now
22	6H14272620 Grommet FOR FLUSHING KIT	Buy now
22	6884272610 Grommet FOR STD	Buy now
22	6H14272610 Grommet FOR STD	Buy now
22	6H44272600 Grommet STD (FOR OCEANIA)	Buy now
23	9033807004 Plug	Buy now
25	9046409M13 Clamp (6h1)	Buy now
26	6764272700 Grommet 4	Buy now
27	6H34272700 Grommet	Buy now

Bottom Cowling



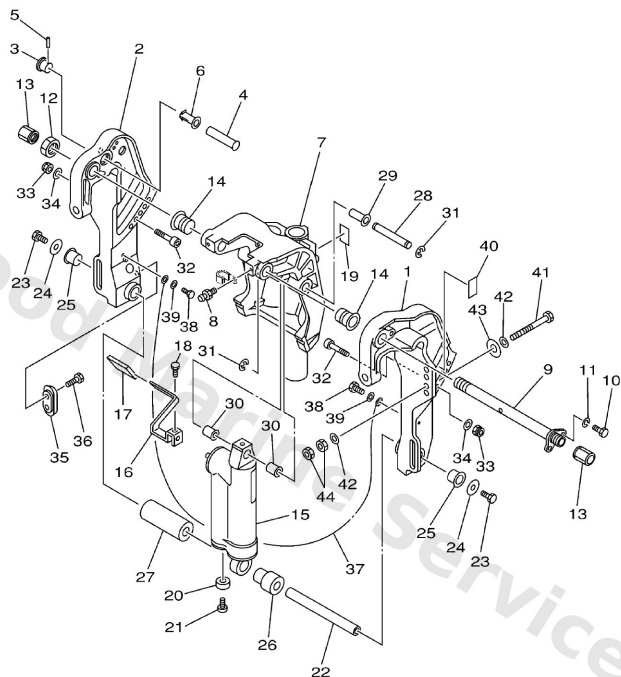
Ref	Part	
28	61N2432900 Seal	Buy now
30	9538006600 Nut(661)	Buy now
31	9788006025 Screw, pan head(6b0)	Buy now
32	9299006100 Washer(6a1)	Buy now
33	9299006600 Washer, plain (646)	Buy now
34	9589506016 Bolt, flange deep recess	Buy now
35	9048013M24 Grommet (6e9)	Buy now
36	9038706M40 Collar	Buy now
37	67C8541500 Mark, signal lamp	Buy now
38	6E58258800 Plate	Buy now
40	65W1257200 Adapter FLUSHING KIT	Buy now
42	67C2431200 Pipe 2 FLUSHING KIT	Buy now
43	9046511M10 Clamp FLUSHING KIT	Buy now
44	6R31258000 Joint assembly FLUSHING KIT	Buy now
45	62Y8237700 Label	Buy now

Bottom Cowling



Ref	Part	
46	62Y1344440 Mark FOR USA,OCEANIA	Buy now
46	62Y1344450 Mark FOR CANADA,CARIB	Buy now
47	6A12817600 Label Caution FOR CARIB	Buy now
48	6E38257H00 Plate Mark FOR CARIB	Buy now

Bracket 1

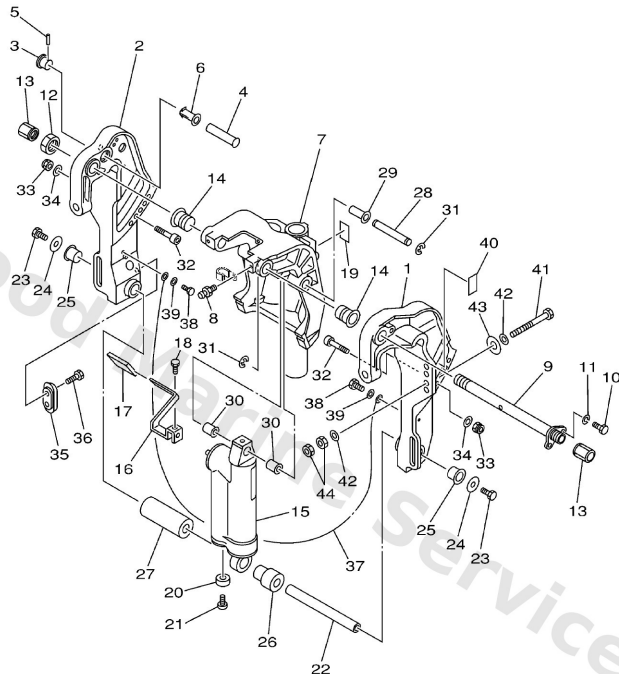


67C1100-2220

F4

Ref	Part	
1	67C43111104D Bracket, clamp 1	Buy now
3	65W4319200 Knob, stopper	Buy now
4	65W4319100 Shaft, stopper	Buy now
5	9169030018 926-51502-00 pin, spring (700)	Buy now
6	9038614MA1 Bush	Buy now
8	9370006M03 Nipple, grease(6a1)	Buy now
9	6K94313101 Bolt, clamp bracket	Buy now
10	9709508020 Bolt, hexagon	Buy now
11	9299508100 Ybs67-8 washer, spring	Buy now
12	9018522M11 Nut, self-locking	Buy now
13	6G54314501 Cap, clamp bracket	Buy now
14	9038622MA4 Bush	Buy now
16	67C4363100 Lever, tilt	Buy now
17	6824331801 Cover	Buy now
18	9709506010 Bolt	Buy now

Bracket 1

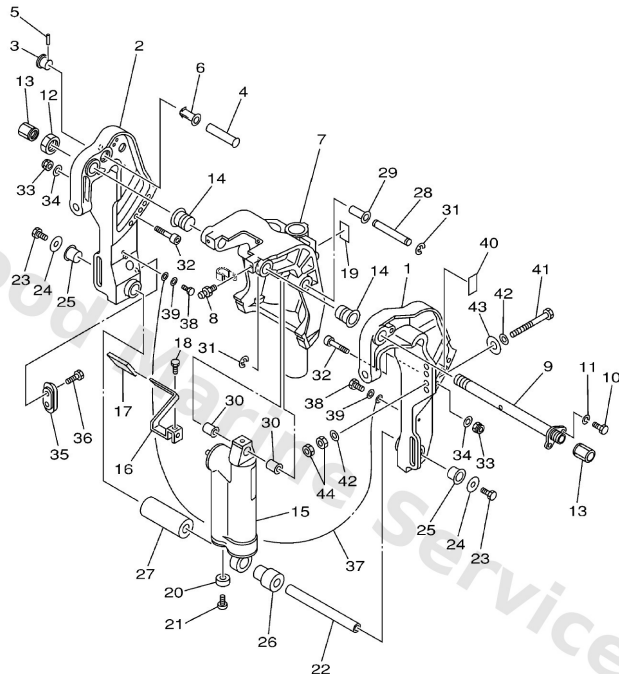


67C1100-2220

F4

Ref	Part	
19	63D4369100 Indicator, tilt	Buy now
20	6634525100 Anode	Buy now
21	9868006525 Screw flat head	Buy now
22	9024918M35 Pin, lower shock mount	Buy now
23	9708008016 Bolt	Buy now
24	9020108M00 Washer, plate(6e0)	Buy now
25	9038618M44 Bushing (6g5)	Buy now
26	9038618MA5 Bush	Buy now
27	9038718M03 Collar	Buy now
28	9024912M38 Pin	Buy now
29	9038112M10 Bush, solid	Buy now
30	9038112M11 Bush, solid	Buy now
31	9343010M00 Circlip	Buy now
32	9011010M02 Bolt, hexagon socket head	Buy now
33	9018510M13 Nut, self-locking	Buy now

Bracket 1

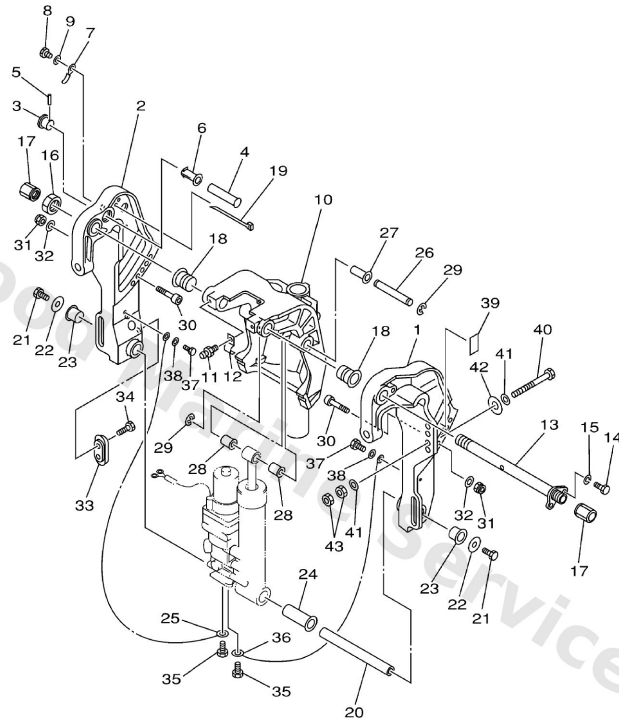


67C1100-2220

F4

Ref	Part	
34	9299510600 Washer, plate	Buy now
35	65W4525100 Anode	Buy now
36	9010106020 Bolt	Buy now
37	67C8212720 Wire, lead 2	Buy now
38	9709506014 Bolt(gj3)	Buy now
39	9299506600 Washer, plain (646)	Buy now
40	63V8237750 Label (Spark, Ignition) FOR CANADA	Buy now
41	9010112M65 Bolt	Buy now
42	9299512200 Ybs66-12 washer,plain	Buy now
43	9020112426 Washe, plate(663)	Buy now
44	9538012600 Nut (707)	Buy now

Bracket 2

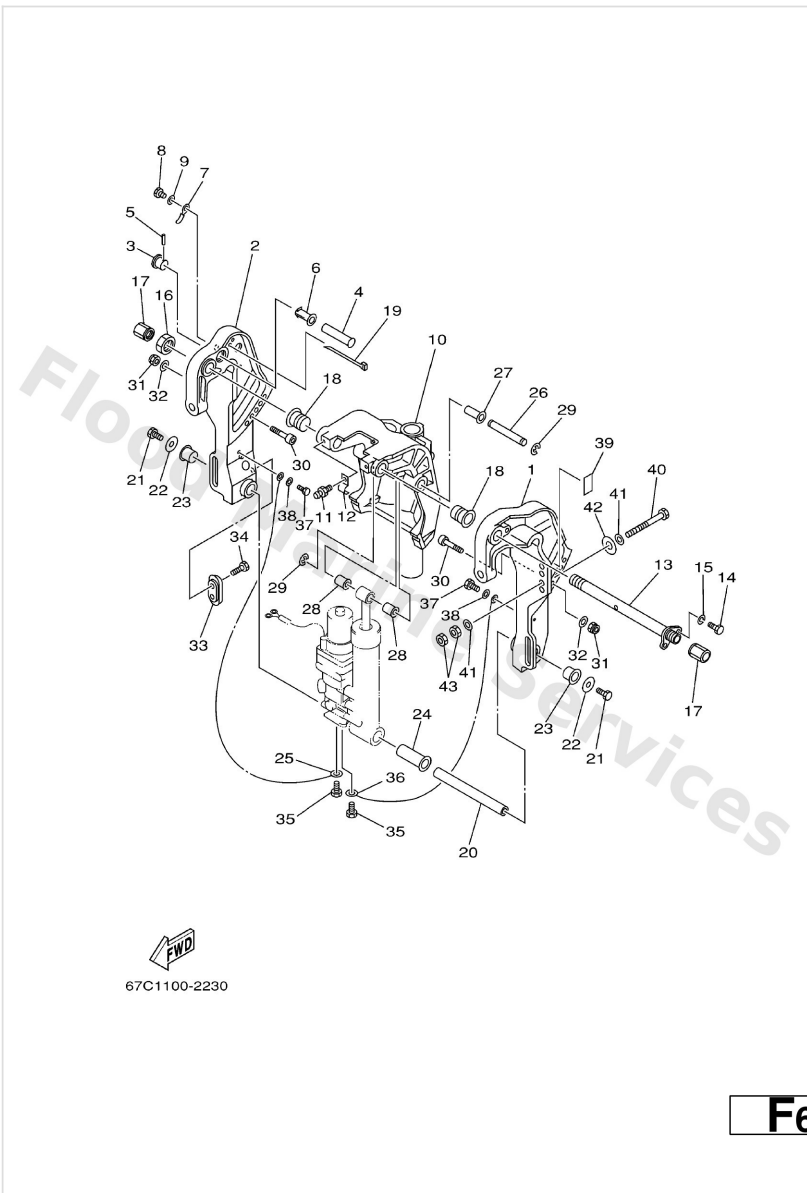


67C1100-2230

F6

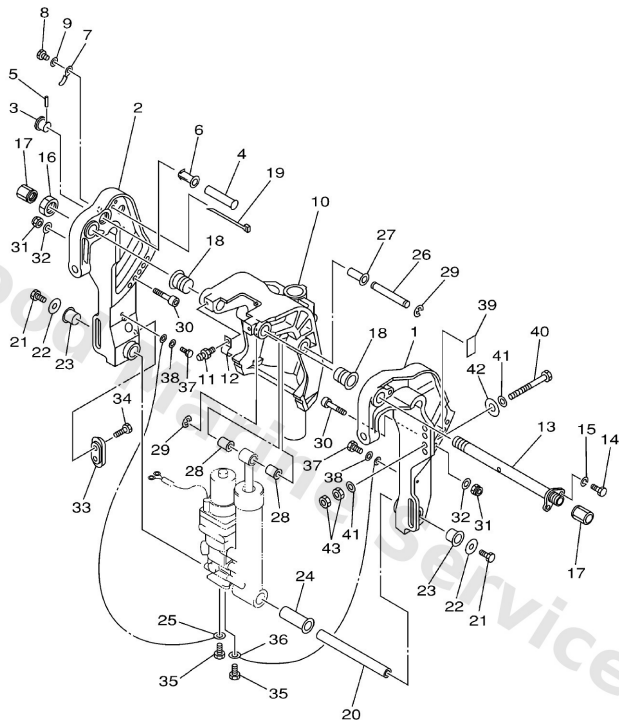
Ref	Part	
1	67C43111104D Bracket, clamp 1	Buy now
3	65W4319200 Knob, stopper	Buy now
4	65W4319100 Shaft, stopper	Buy now
5	9169030018 926-51502-00 pin, spring (700)	Buy now
6	9038614MA1 Bush	Buy now
7	9046510M77 Clamp	Buy now
8	9709506014 Bolt(gj3)	Buy now
9	9299506600 Washer, plain (646)	Buy now
11	9370006M03 Nipple, grease(6a1)	Buy now
12	9046508M63 Clamp(61u)	Buy now
13	6K94313101 Bolt, clamp bracket	Buy now
14	9709508020 Bolt, hexagon	Buy now
15	9299508100 Ybs67-8 washer, spring	Buy now
16	9018522M11 Nut, self-locking	Buy now
17	6G54314501 Cap, clamp bracket	Buy now

Bracket 2



Ref	Part	
18	9038622MA4 Bush	Buy now
19	9046513M11 Clamp (6e5)	Buy now
20	9024918M35 Pin, lower shock mount	Buy now
21	9708008016 Bolt	Buy now
22	9020108M00 Washer, plate(6e0)	Buy now
23	9038618M44 Bushing (6g5)	Buy now
24	9038618MA0 Bush	Buy now
25	6H18214800 Wire, lead	Buy now
26	9024912M38 Pin	Buy now
27	9038112M10 Bush, solid	Buy now
28	9038112M11 Bush, solid	Buy now
29	9343010M00 Circlip	Buy now
30	9011010M02 Bolt, hexagon socket head	Buy now
31	9018510M13 Nut, self-locking	Buy now
32	9299510600 Washer, plate	Buy now

Bracket 2

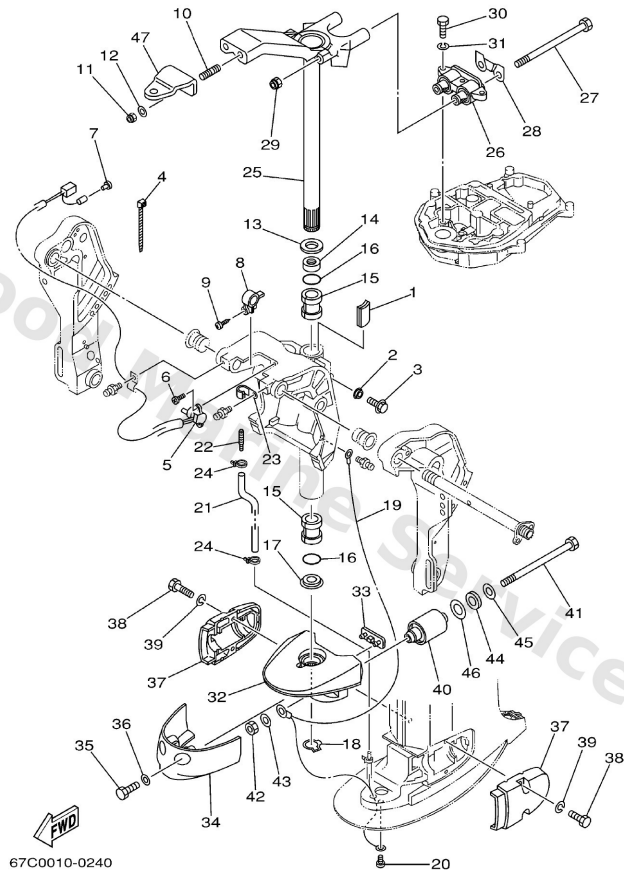


67C1100-2230

F6

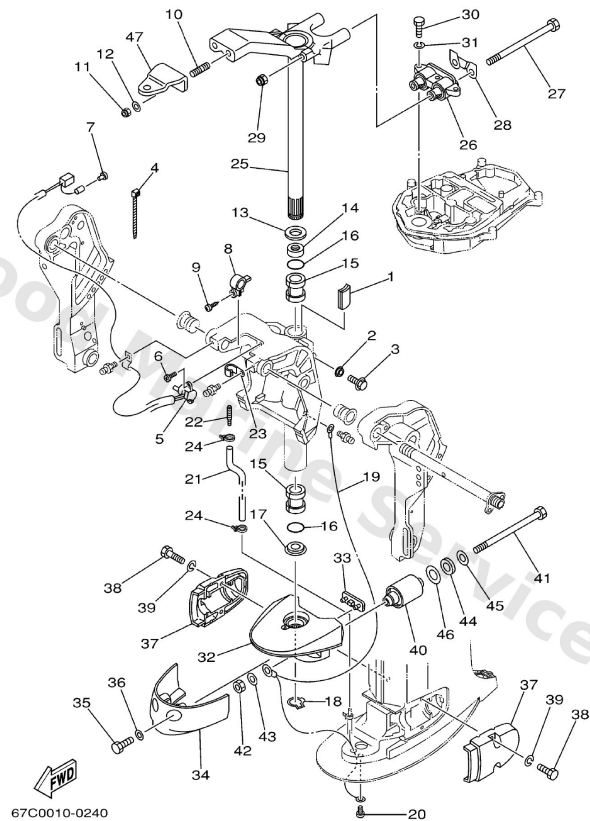
Ref	Part	
33	65W4525100 Anode	Buy now
34	9010106020 Bolt	Buy now
35	9708506010 Bolt	Buy now
36	6U08212700 Wire, lead 5	Buy now
39	63V8237750 Label (Spark, Ignition) FOR CANADA	Buy now
40	9010112M65 Bolt	Buy now
41	9299512200 Ybs66-12 washer,plain	Buy now
42	9020112426 Washe, plate(663)	Buy now
43	9538012600 Nut (707)	Buy now

Bracket 3



Ref	Part	
1	6J84252800 Plate, friction	Buy now
2	6894337301 Seal, damper	Buy now
3	9010506M18 Bolt (689)	Buy now
4	9046511M10 Clamp	Buy now
5	64E8367202 Trim sender	Buy now
6	9788506016 Screw, pan head(6b0)	Buy now
7	7038211900 Cover, lead wire	Buy now
8	6K94313900 Cam, trim sender (with screw)	Buy now
9	9778060525 Screw, tapping(65j)	Buy now
10	9011610M28 Bolt, stud	Buy now
11	9018510051 Nut, self-locking	Buy now
12	9299510600 Washer, plate	Buy now
13	9020130M00 Washer, plate(6h1)	Buy now
14	9038630M78 Bush(6h0)	Buy now
15	9038630M77 Bush(6h0)	Buy now

Bracket 3

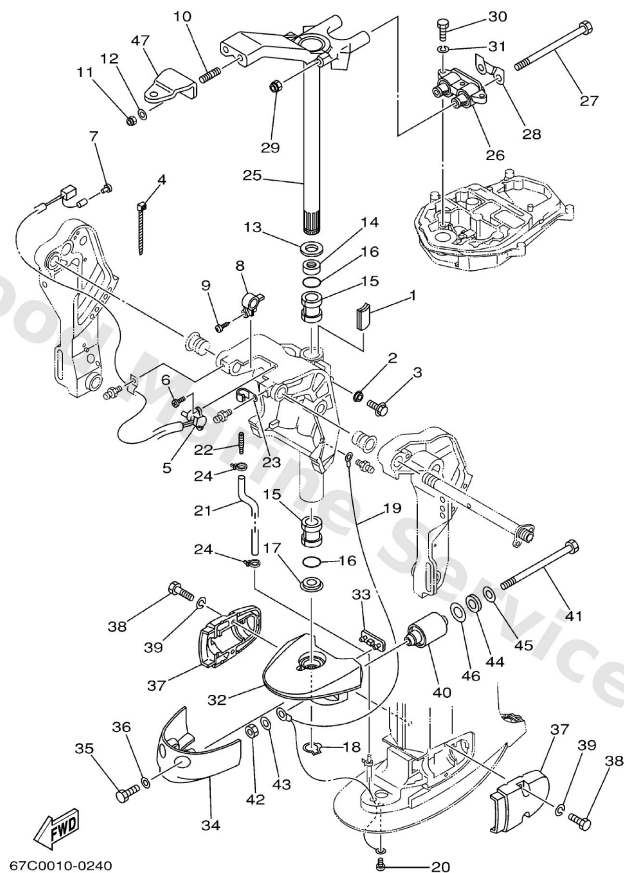


67C0010-0240

A4

Ref	Part	
16	9321029M94 O-ring(6h1)	Buy now
17	9038630M60 Bush(6j8)	Buy now
18	9341028M06 Circlip (688)	Buy now
19	67C8212700 Wire, lead 2 S	Buy now
19	67C8212710 Wire, lead 2 L	Buy now
20	9788506008 Screw, pan head(6a3)	Buy now
21	9044507M53 Hose (l1160) L	Buy now
21	9044507MF1 Hose (l570) S	Buy now
22	6E58355800 End, nipple	Buy now
23	9046508M07 Clamp (1e6)	Buy now
27	9010108M15 Bolt	Buy now
28	66T4452630 Plate	Buy now
29	9018508045 Nut, self-locking	Buy now
30	9707508030 Bolt, hexagon (fj1)	Buy now
31	9299508100 Ybs67-8 washer, spring	Buy now

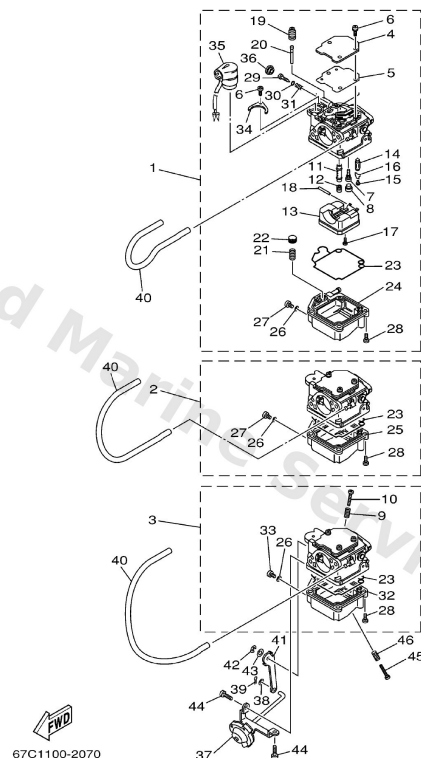
Bracket 3



A4

Ref	Part	
33	67C4457500 Damper, lower mount rubber	Buy now
35	9709508020 Bolt, hexagon L	Buy now
36	9299508600 Washer, plain (663) L	Buy now
40	67C445551094 Mount damper, lower side L	Buy now
40	67C445552094 Mount damper, lower side S	Buy now
41	9010912MA3 Bolt	Buy now
42	9538012700 Nut(6t4)	Buy now
43	9020112M16 Washer, plate (679)	Buy now
44	9020221100 Washer plate (663)	Buy now
45	9020113M19 Washer, plate (663)	Buy now
46	9020122M05 Washer, plate	Buy now
47	65W4851100 Hook, steering	Buy now

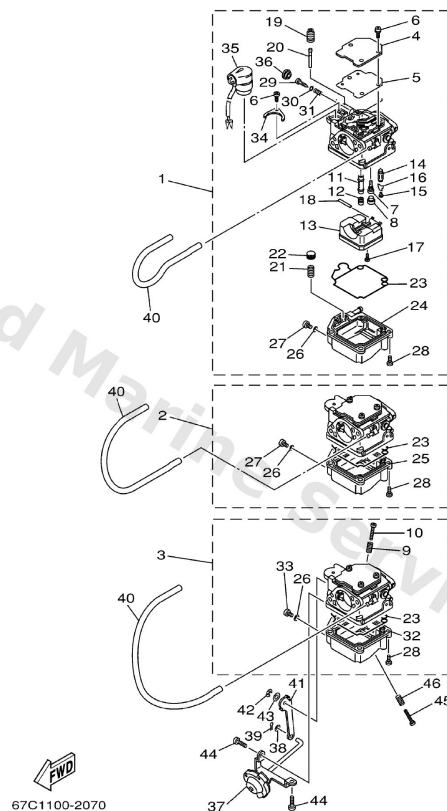
Carburetor



B6

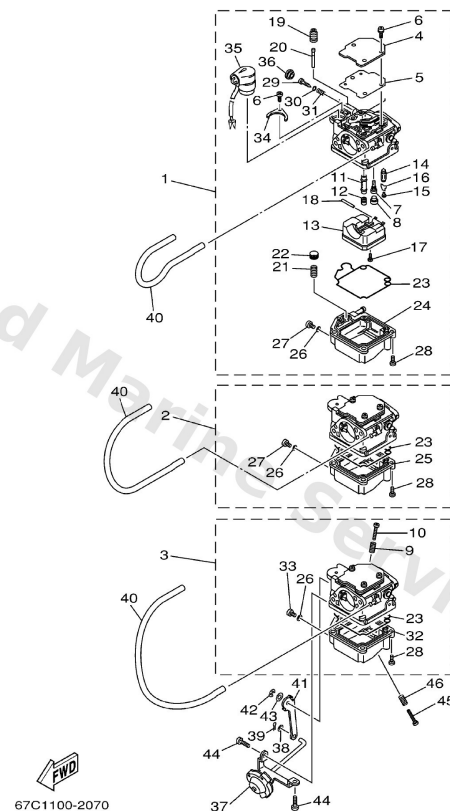
Ref	Part	
1	67C1490102 Carburetor assembly 1 F40-FOR OCEANIA	Buy now
1	67C1490112 Carburetor assembly 1 F40-EXCEPT	Buy now
1	69H1490102 Carburetor assembly 1 F30-FOR OCEANIA	Buy now
1	69H1490112 Carburetor assembly 1 F30-FOR USA,	Buy now
2	67C1490202 Carburetor assembly 2 F40-FOR OCEANIA	Buy now
2	67C1490212 Carburetor assembly 2 F40-EXCEPT	Buy now
2	69H1490202 Carburetor assembly 2 F30-FOR OCEANIA	Buy now
2	69H1490212 Carburetor assembly 2 F30-FOR USA,	Buy now
3	67C1490302 Carburetor assembly 3 F40-FOR OCEANIA	Buy now
3	67C1490312 Carburetor assembly 3 F40-EXCEPT	Buy now
3	69H1490302 Carburetor assembly 3 F30-FOR OCEANIA	Buy now
3	69H1490312 Carburetor assembly 3 F30-FOR USA,	Buy now
4	65W1457200 Plate	Buy now
5	65W1412610 Gasket	Buy now
6	9780304010 Screw, pan head (e56)	Buy now

Carburetor



Ref	Part	
7	67C1494800 Jet (#40)	Buy now
8	6791496600 Rubber cap	Buy now
9	9050110326 Spring coil(663)(carb) #3	Buy now
10	63V1452300 Screw, stop #3	Buy now
11	67C1494700 Jet, needle F40	Buy now
11	69H1494700 Jet, needle F30	Buy now
12	67C1494325 Jet, main (#95) F40	Buy now
12	69H1494322 Jet, main (#88) F30	Buy now
13	63V1498500 Float	Buy now
14	6G11454600 Valve, needle	Buy now
15	6761418600 Pin, valve	Buy now
16	6631415900 Clip	Buy now
17	9858004008 Screw, pan head (713)	Buy now
18	6H41454800 Pin, float arm	Buy now
19	65W1437300 Cover, plunger cap	Buy now

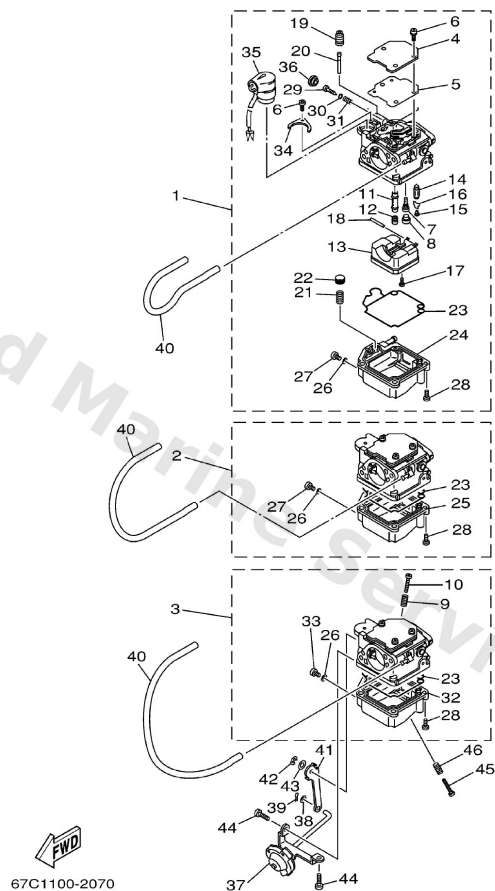
Carburetor



B

Ref	Part	
20	67C1437900 Rod, starter	Buy now
21	65W1433500 Spring, plunger	Buy now
22	67C1437100 Plunger, starter	Buy now
23	65W1438400 Gasket, float chamber	Buy now
24	67C1498000 Body, float chamber F40-#1	Buy now
24	69H1498000 Body, float chamber F30-#1	Buy now
25	67C1498100 Body, float chamber F40-#2	Buy now
25	69H1498100 Body, float chamber F30-#2	Buy now
26	65W1439800 Washer	Buy now
27	65W1499200 Screw, drain #1,2	Buy now
28	9798004114 Screw, pan head(ga5)	Buy now
29	67C1492300 Screw, pilot	Buy now
30	67C1439700 O-ring	Buy now
31	67C1455500 Spring	Buy now
32	67C1498200 Body, float chamber F40-#3	Buy now

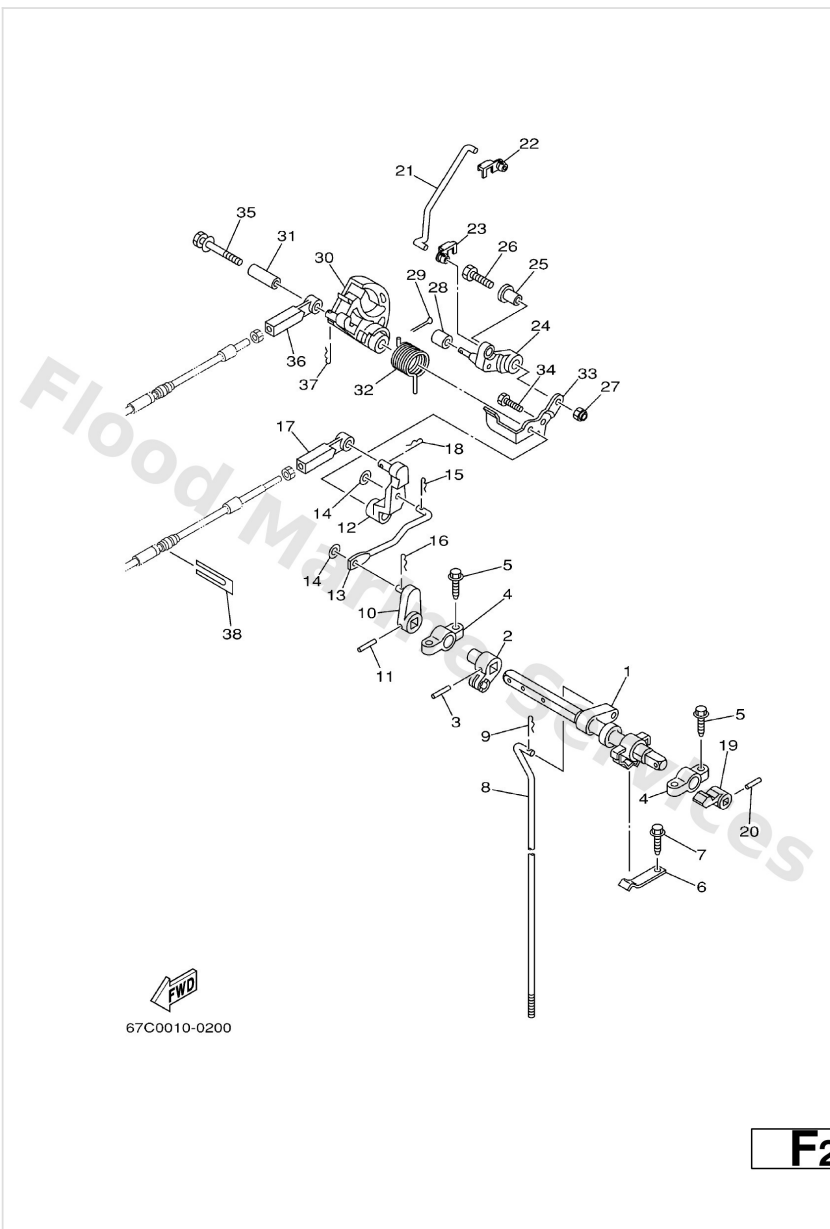
Carburetor



B

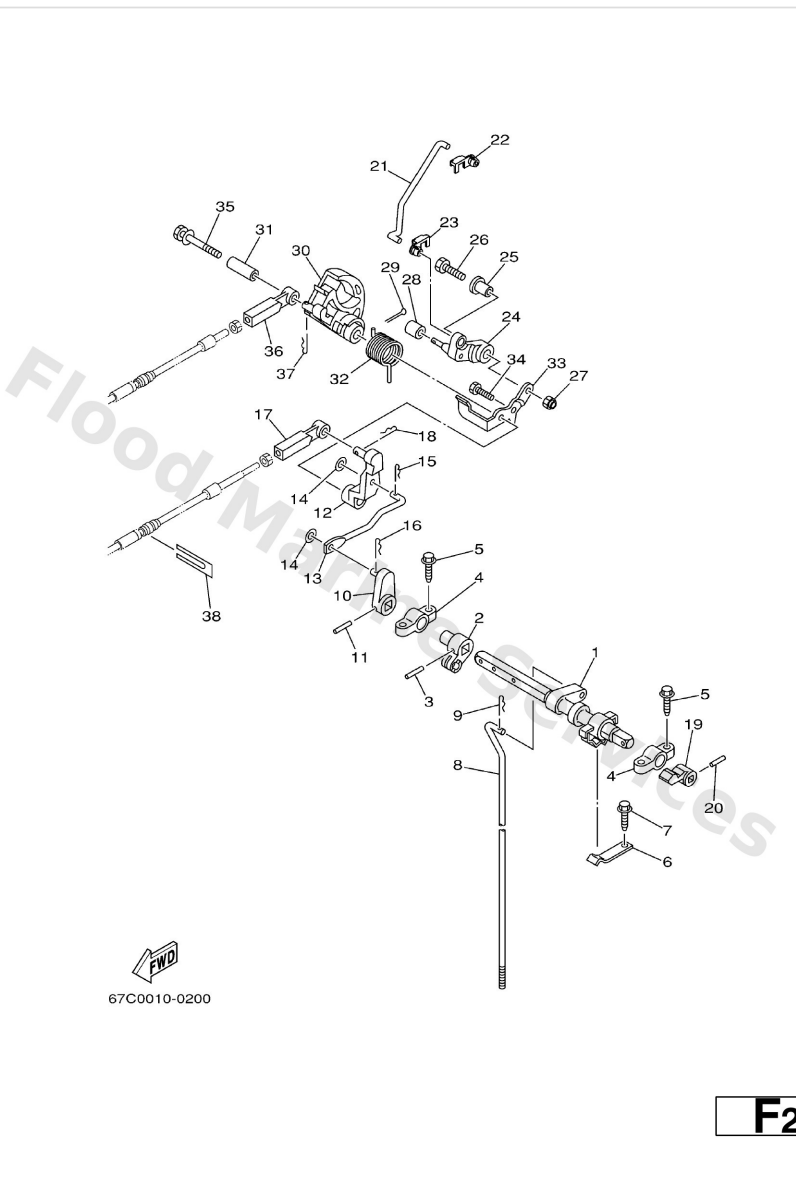
Ref	Part	
32	69H1498200 Body, float chamber F30-#3	Buy now
33	67C1499200 Screw, drain #3	Buy now
34	65W1434600 Plate	Buy now
35	67C1438000 Prime starter assembly	Buy now
36	67C1432A00 Plug EXCEPT	Buy now
37	67C1436900 Diaphragm assembly 2	Buy now
38	9299004600 Washer, plain (646)	Buy now
39	9149006012 Pin, cotter	Buy now
40	67C1397400 Pipe	Buy now
41	67C1497400 Lever, connect	Buy now
42	67C1435600 Clip	Buy now
43	67C1439800 Washer	Buy now
44	67C1432500 Screw, pan head	Buy now
45	67C1424500 Screw, stop	Buy now
46	67C1424200 Spring	Buy now

Control



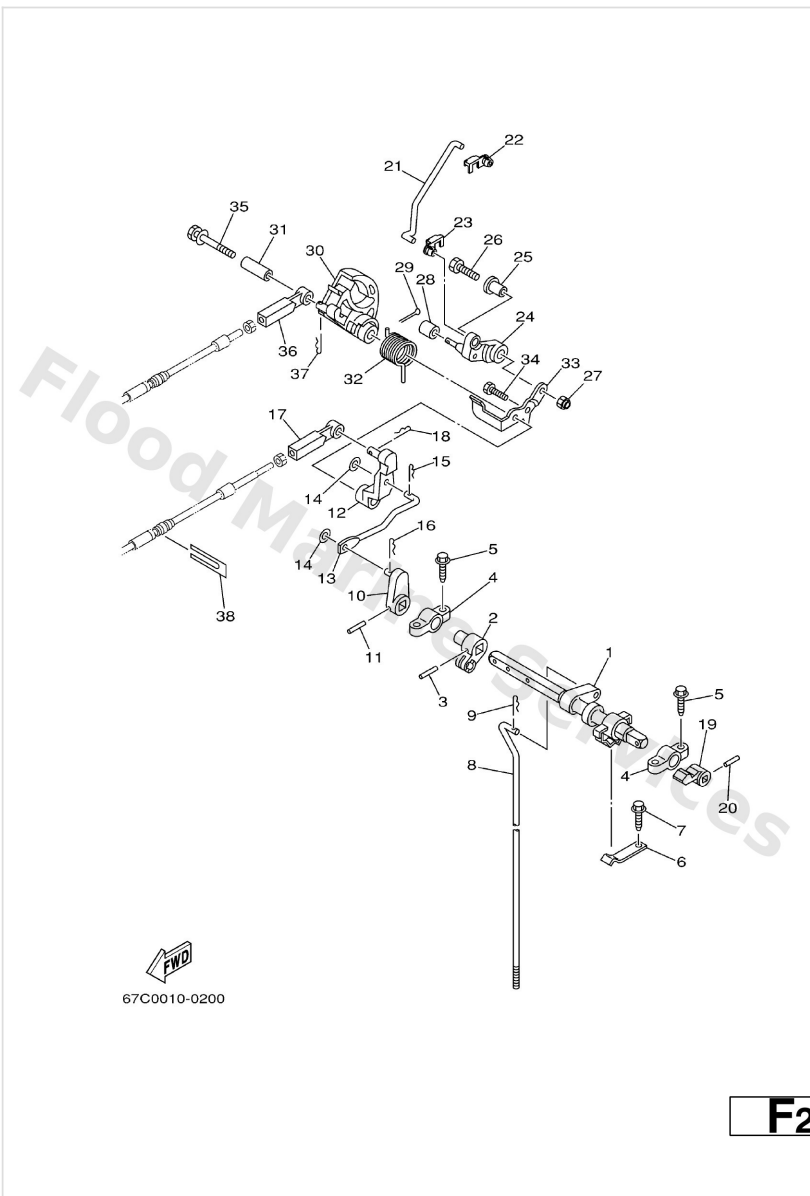
Ref	Part	
1	67C4412100 Lever, Shift Rod	Buy now
2	66M4412200 Bushing, shift rod lever	Buy now
3	9025403M05 Pin, spring	Buy now
4	6F54166200 Bracket 2	Buy now
5	9010906M81 Bolt	Buy now
6	67C4411600 Spring	Buy now
7	9010906M86 Bolt	Buy now
8	67C4414300 Rod Shift S	Buy now
8	67C4414310 Rod, shift L	Buy now
9	9046818008 Clip 620436610000	Buy now
10	65W4414200 Joint	Buy now
12	67C4412500 Lever, shift rod	Buy now
13	67C4419200 Link, shift rod	Buy now
14	9020105M06 Washer, plate(61u)	Buy now
15	9046810005 Pin, hair 6264123500	Buy now

Control



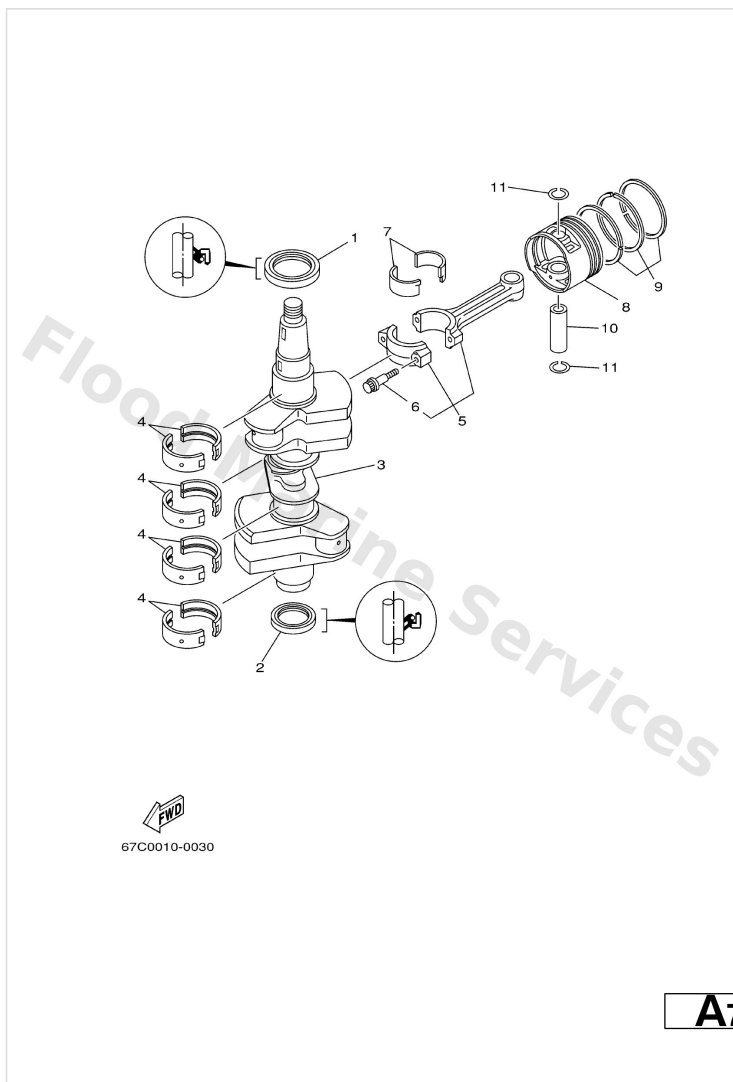
Ref	Part	
17	67C4834400 Cable end, remote control	Buy now
19	65W4417300 Lever, shift control	Buy now
21	67C4124100 Rod, link	Buy now
22	6E94123700 Joint, link	Buy now
23	6F54123700 Joint, link	Buy now
24	67C4121200 Arm, accel.	Buy now
25	9038706M29 Collar (6a0)	Buy now
26	9709506025 Bolt	Buy now
27	9578006300 Nut, nylon (6g1)	Buy now
28	62Y4217100 Bushing	Buy now
29	9149012010 Pin, cotter (6g8)	Buy now
30	67C4121300 Cam, Accel	Buy now
31	9038706M88 Collar	Buy now
32	9050820M44 Spring, torsion	Buy now
33	67C4411700 Bracket	Buy now

Control



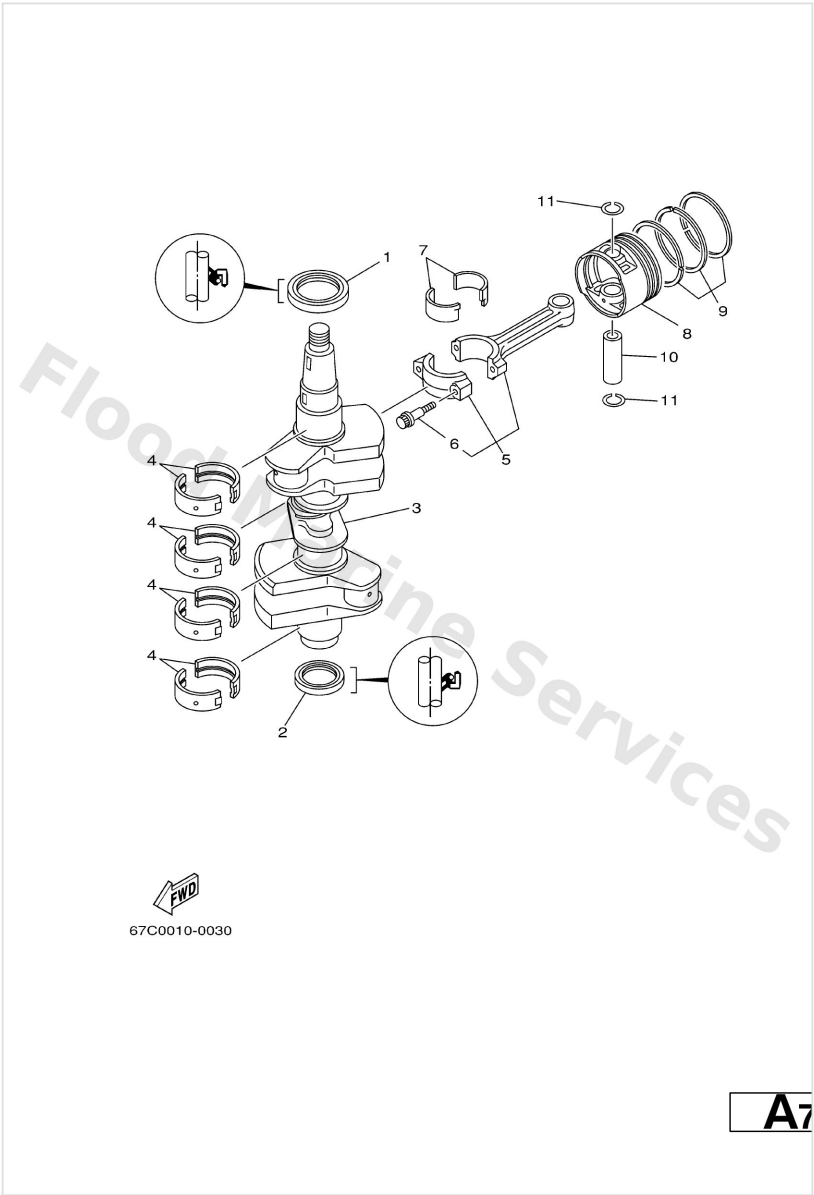
Ref	Part	
34	9709506014 Bolt(gj3)	Buy now
35	9011906M91 Bolt, with washer	Buy now
38	62Y4853800 Clamp, cable 1	Buy now

Crankshaft. Piston



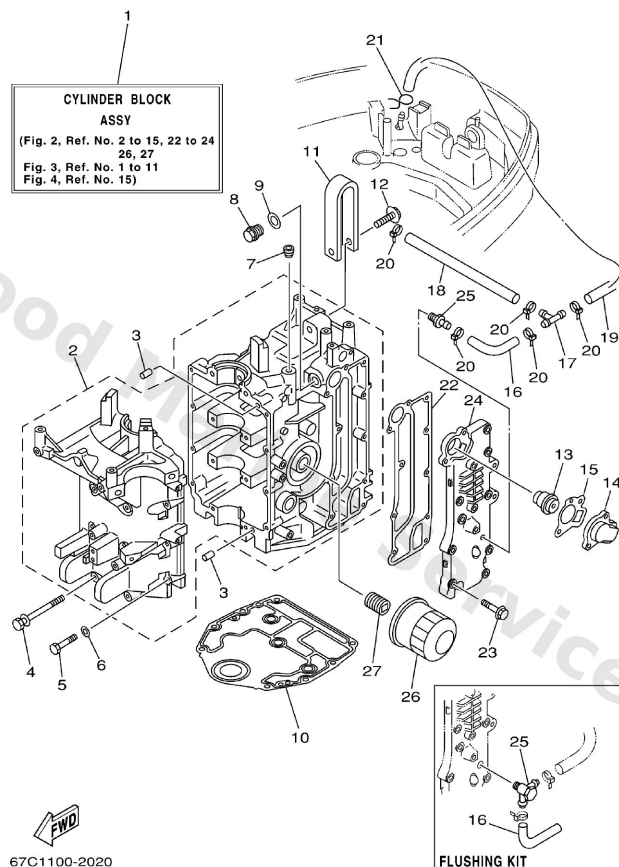
Ref	Part	
1	9310243M42 Oil seal(62y)	Buy now
2	9310235M47 Oil seal(62y)	Buy now
3	67C1141100 Crankshaft	Buy now
4	62Y1141600 Plane bearing, crankshaft 1 UR BROWN	Buy now
4	62Y1141610 Plane bearing, crankshaft 1 UR BLACK	Buy now
4	62Y1141620 Plane bearing, crankshaft 1 UR BLUE	Buy now
5	67C1165000 Connecting rod assembly	Buy now
6	62Y1165400 Bolt, connecting rod	Buy now
7	62Y1165600 Plane bearing, connecting rod UR BROWN	Buy now
7	62Y1165610 Plane bearing, connecting rod UR BLACK	Buy now
7	62Y1165620 Plane bearing, connecting rod UR BLUE	Buy now
7	65W1163500 Piston (0.25mm o/s) AP	Buy now
7	65W1163600 Piston (0.50mm o/s) AP	Buy now
9	67C1160300 Piston ring set (std)	Buy now
9	67C1160400 Piston ring set (0.25mm o/s) AP	Buy now

Crankshaft. Piston



Ref	Part	
9	67C1160500 Piston ring set (0.50mm o/s) AP	Buy now
10	62Y1163300 Pin, piston	Buy now
11	9345017129 Circlip(1ar)	Buy now

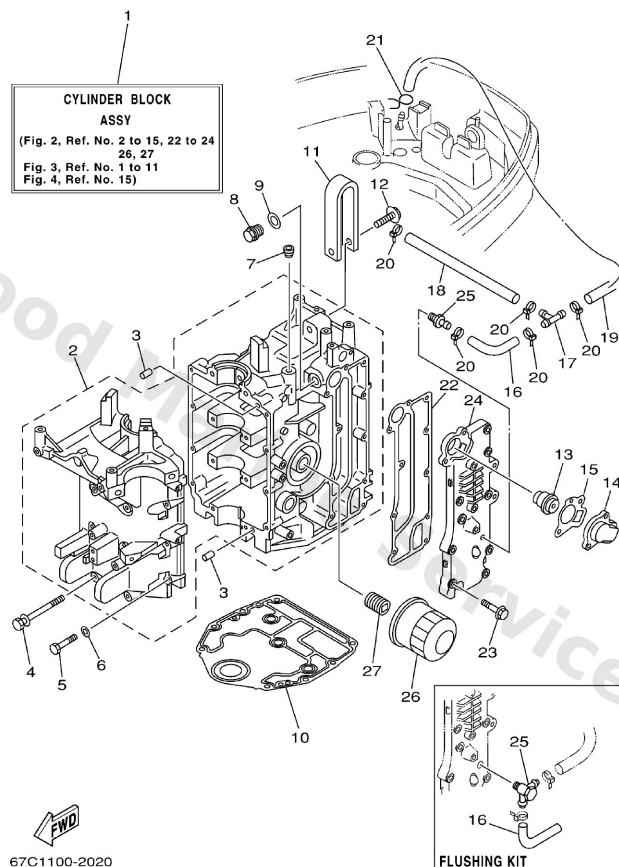
Cylinder. Crankcase 1



A5

Ref	Part	
2	67C151000194 Crankcase assembly	Buy now
3	9953008012 Pin, dowel(6g8)	Buy now
4	9011908M01 Bolt, with washer(62y)	Buy now
5	9701306035 Bolt(3rv)	Buy now
6	9290306600 Washer, plain (646)	Buy now
7	9034451M01 Plug Taper Screw(62Y)	Buy now
8	9034014M06 Plug, straight screw(62y)	Buy now
9	9043014115 Gasket (663)	Buy now
10	69W1135100 Gasket, cylinder	Buy now
11	65W1111900 Hanger Engine	Buy now
12	9010508M87 Bolt, washer based	Buy now
13	6G81241102 Thermostat	Buy now
15	62Y1241400 Gasket, cover	Buy now
16	9044509068 Hose (I420)	Buy now
17	6882437800 Pipe, joint	Buy now

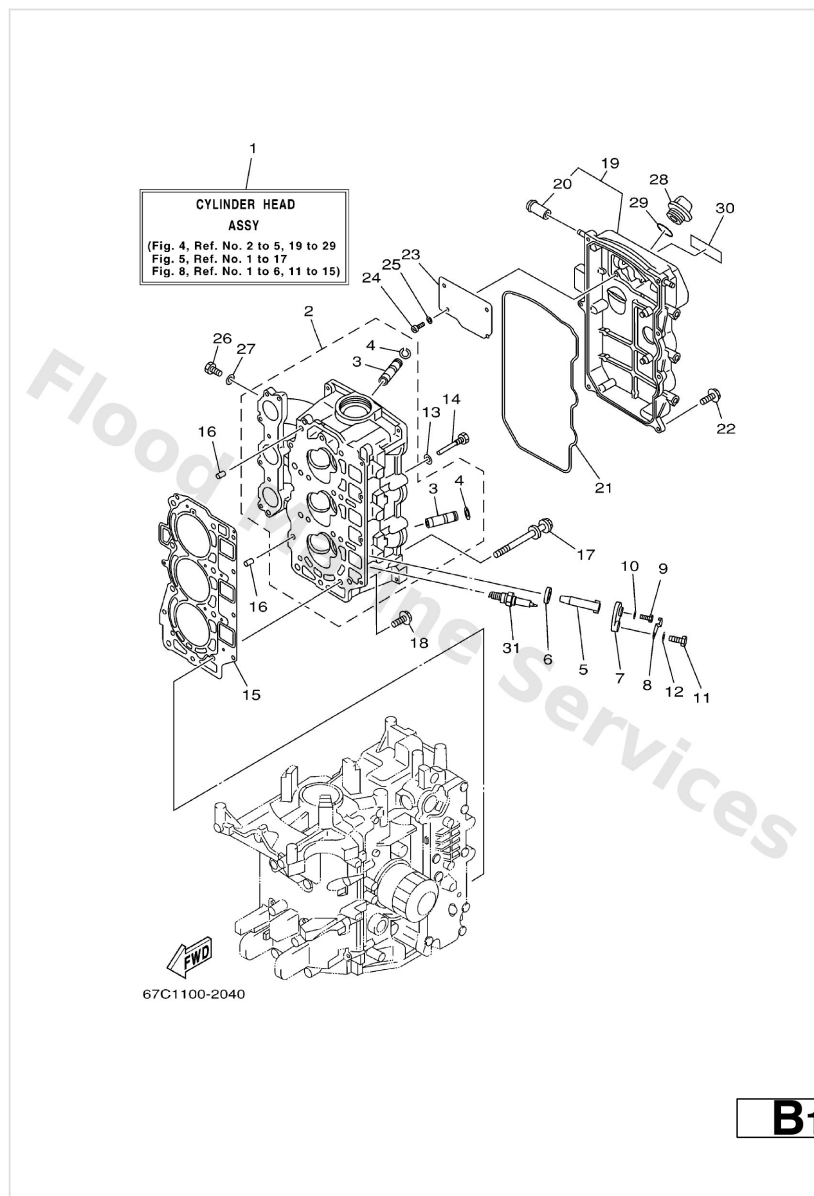
Cylinder. Crankcase 1



A5

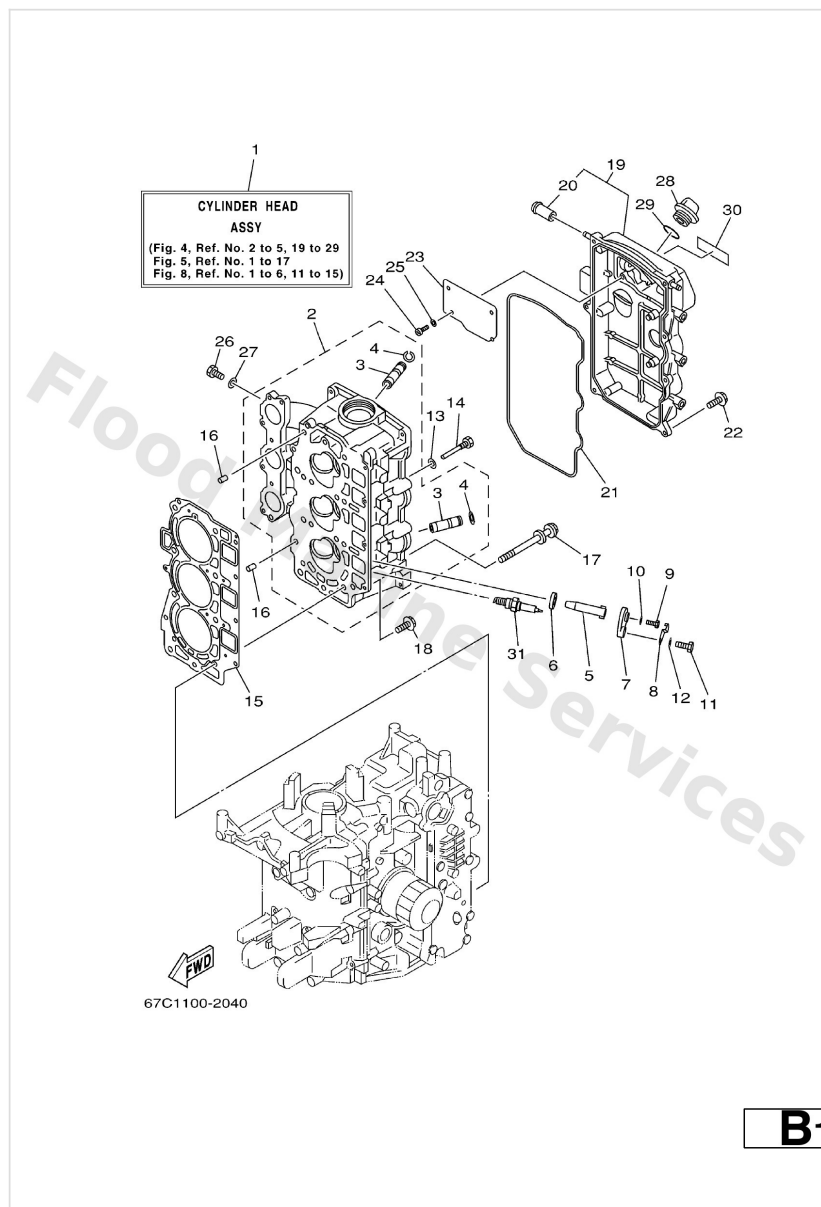
Ref	Part	
18	9044509095 Hose (L260)	Buy now
19	9044509105 Hose (L420)	Buy now
20	9046511M10 Clamp	Buy now
21	9046708004 Clip, pipe 6162435600	Buy now
22	67C4111410 Gasket, exhaust outer cover	Buy now
23	9011906MA5 Bolt, with washer	Buy now
24	67C41113011S Outer cover, exhaust	Buy now
25	62Y1137201 Nipple, hose FOR FLUSHING KIT	Buy now
25	62Y1248100 Pipe 1 FOR STD	Buy now
26	5GH1344000 Element assembly, oil cleaner	Buy now
27	9040120M00 Bolt, union(62y)	Buy now

Cylinder. Crankcase 2



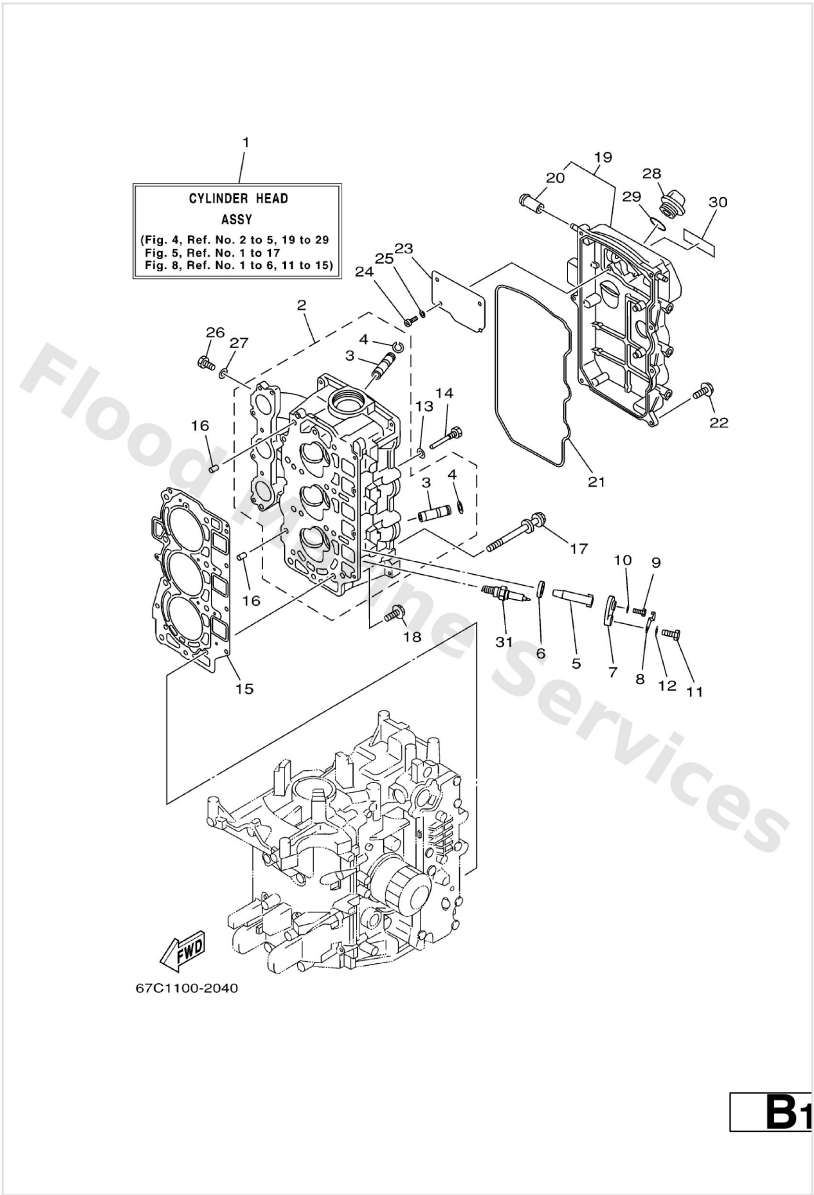
Ref	Part	
2	67C11111031S Head, cylinder 1	Buy now
3	62Y1113310 Guide, valve 1	Buy now
4	9345009M01 Circlip (6g8)	Buy now
5	62Y1132500 Anode	Buy now
6	66M1132800 Grommet, anode	Buy now
7	66M113270094 Cover, anode	Buy now
8	66M1253500 Plate	Buy now
9	9709505012 Bolt, hexagon	Buy now
10	9299505600 Washer, plain (646)	Buy now
11	9709506020 Bolt(7u8)	Buy now
12	9299506600 Washer, plain (646)	Buy now
13	9043006014 Gasket 256113960000	Buy now
14	9010906M65 Bolt(62y)	Buy now
15	67C1118101 Gasket, cylinder head 1	Buy now
16	9953008012 Pin, dowel(6g8)	Buy now

Cylinder. Crankcase 2



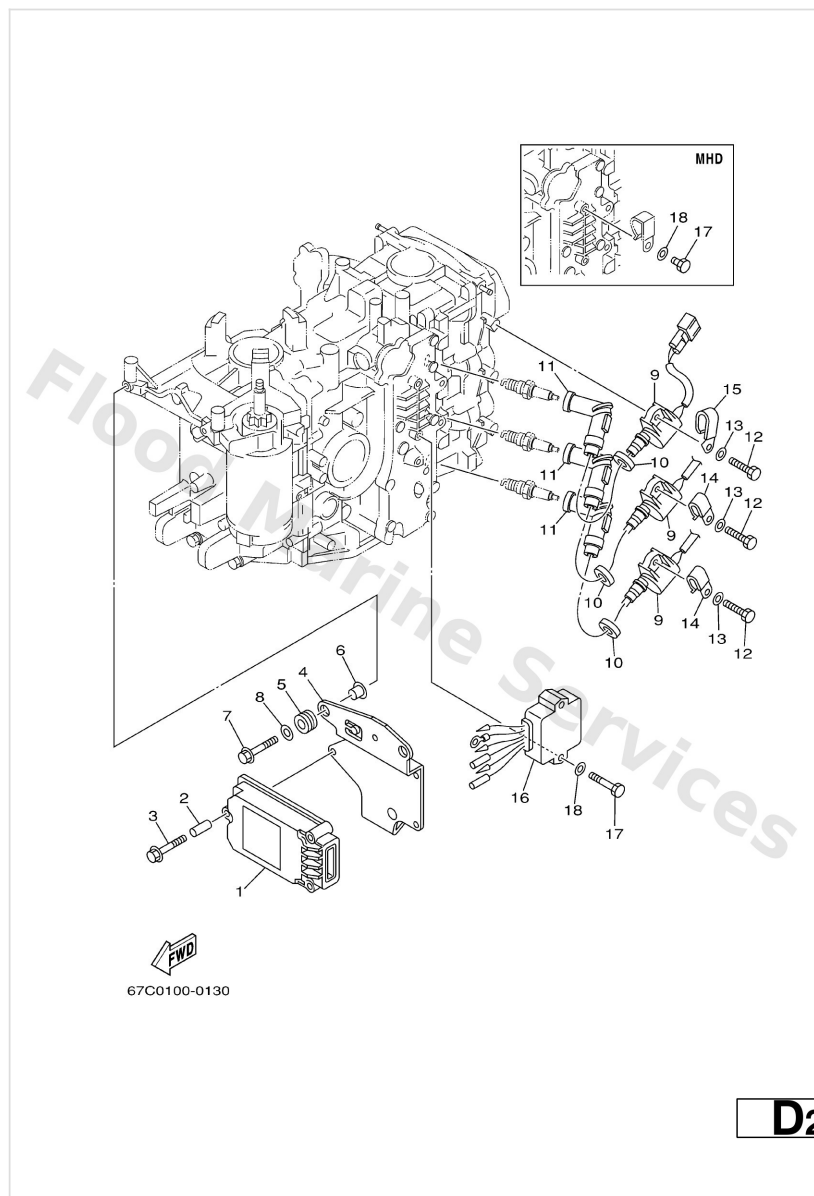
Ref	Part	
17	9011909M00 Bolt, with washer(62y)	Buy now
18	9011906MA3 Bolt, with washer	Buy now
19	67C11191001S Cover Cylinder Head 1	Buy now
20	62Y1448500 Pipe, joint	Buy now
21	67C1135600 Seal, cylinder 2	Buy now
22	9011906MA2 Bolt, with washer	Buy now
23	67C1116800 Cover, Breather	Buy now
24	9850704010 Screw, pan head(6g8)	Buy now
25	9290704600 Washer(jf2)	Buy now
26	9709506010 Bolt	Buy now
28	6G81536300 Plug, oil	Buy now
29	9321024M79 O-ring	Buy now
30	62Y1213840 Mark, Caution FOR USA,OCEANIA	Buy now
30	62Y1213850 Mark, Caution FOR CANADA	Buy now
30	62Y1213860 Mark Caution FOR CARIB	Buy now

Cylinder. Crankcase 2



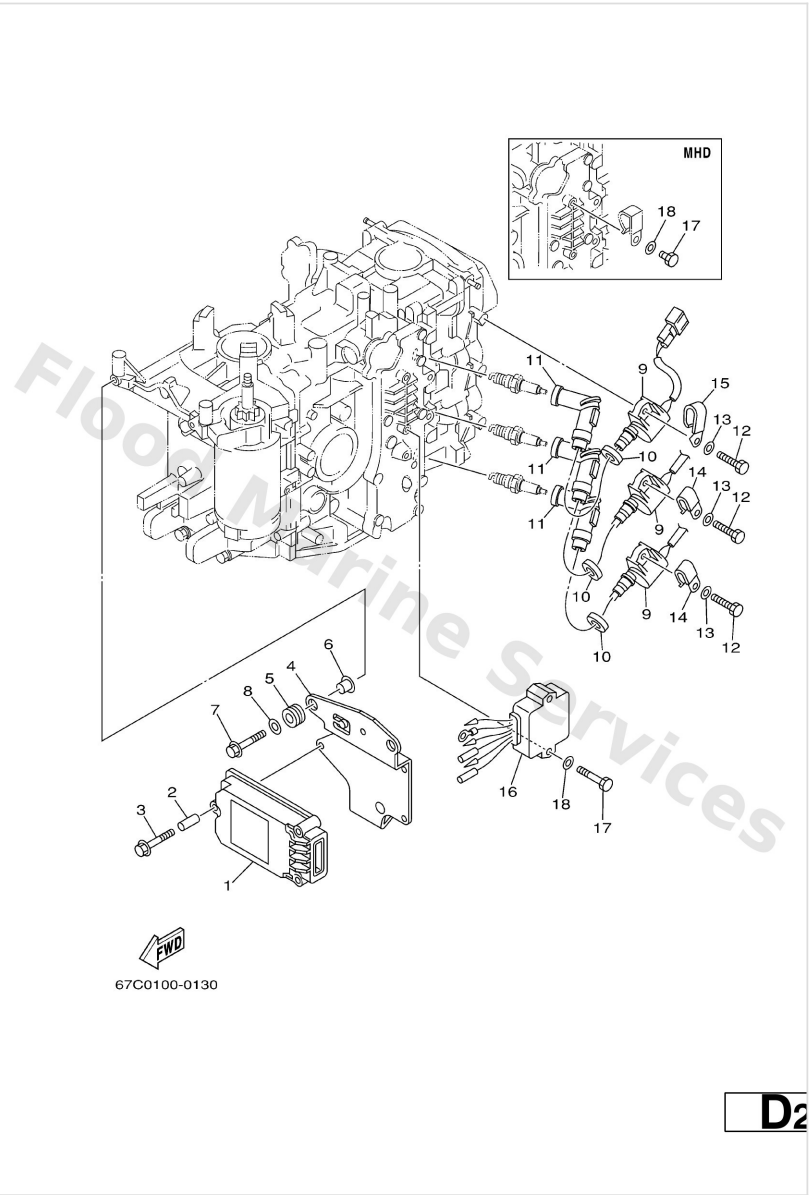
Ref	Part	
31	9470100375 Plug, spark (dpr6ea-9)(62y)	Buy now

Electrical 1



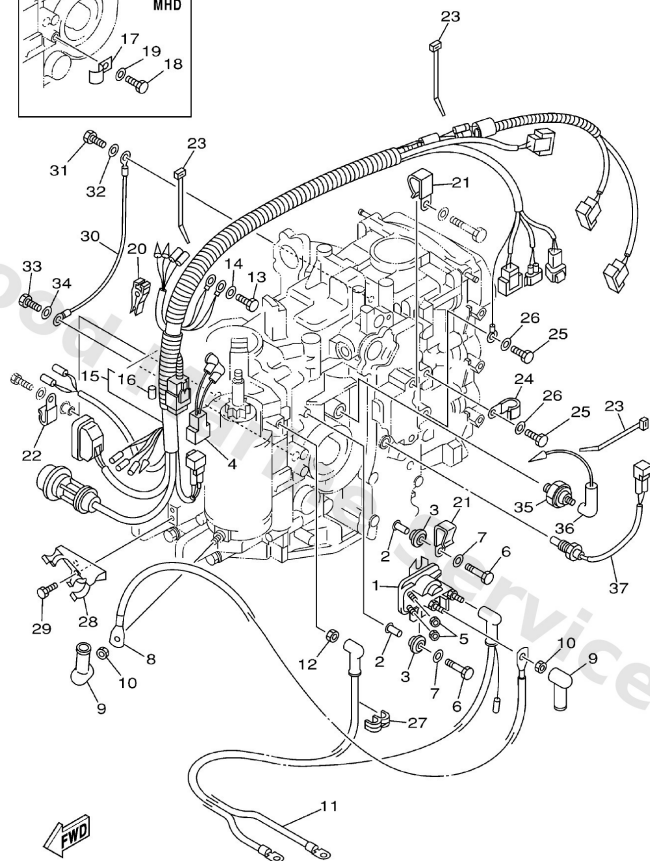
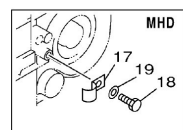
Ref	Part	
1	67C8554001 C.d.i. unit assembly	Buy now
2	65W8612900 Collar	Buy now
3	65W8252V00 Screw, special	Buy now
4	67C8554200 Bracket	Buy now
5	65W8554700 Damper	Buy now
6	65W8612910 Collar	Buy now
7	67C8252V00 Bolt, Flange (M6X25)	Buy now
8	67C8555400 Washer Rotor	Buy now
9	67C8557000 Ignition coil assembly	Buy now
10	9048025161 Grommet(656)	Buy now
11	6G88237030 Plug cap assembly	Buy now
12	9709506020 Bolt(7u8)	Buy now
13	9299506600 Washer, plain (646)	Buy now
14	9046506M90 Clamp	Buy now
15	9046506M88 Clamp	Buy now

Electrical 1



Ref	Part	
16	65W8196000 Rectifier & regulator assembly	Buy now
17	9709506012 Bolt(gh1)	Buy now
17	9709506040 Bolt (682)	Buy now

Electrical 2

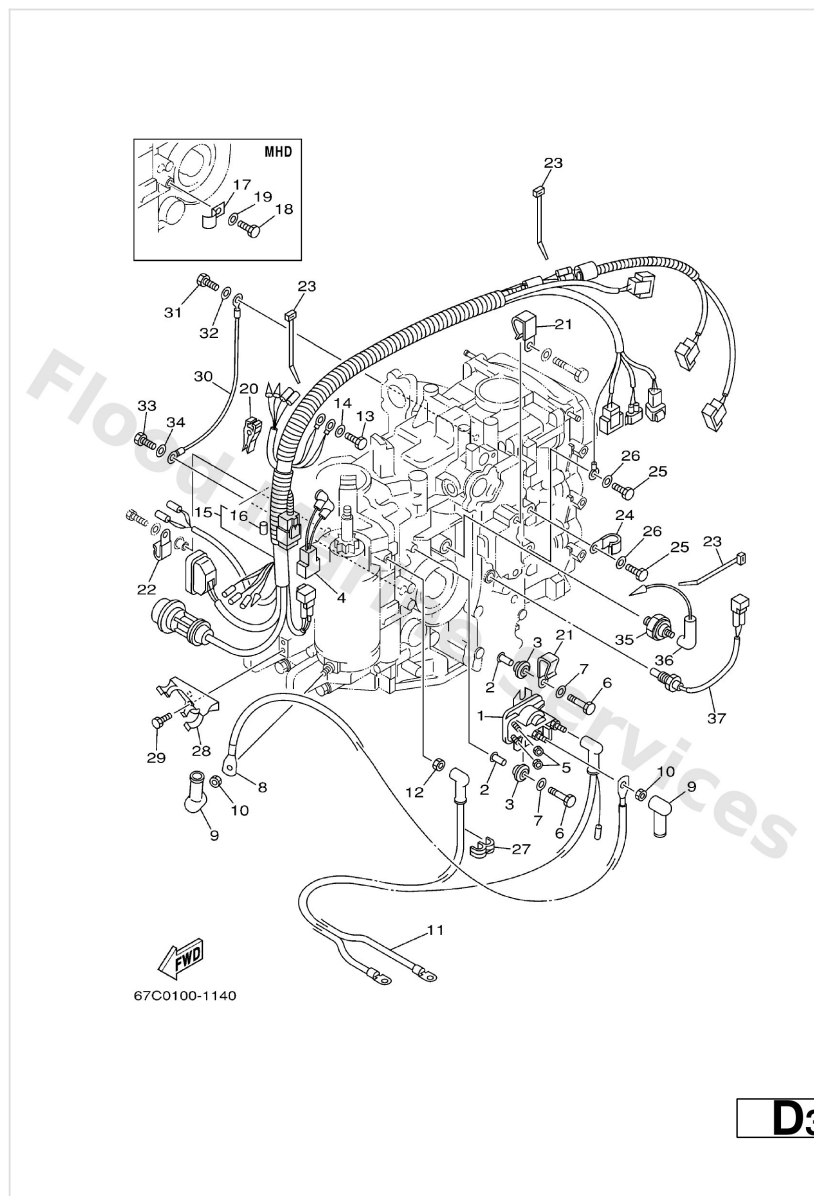


67C0100-1140

D3

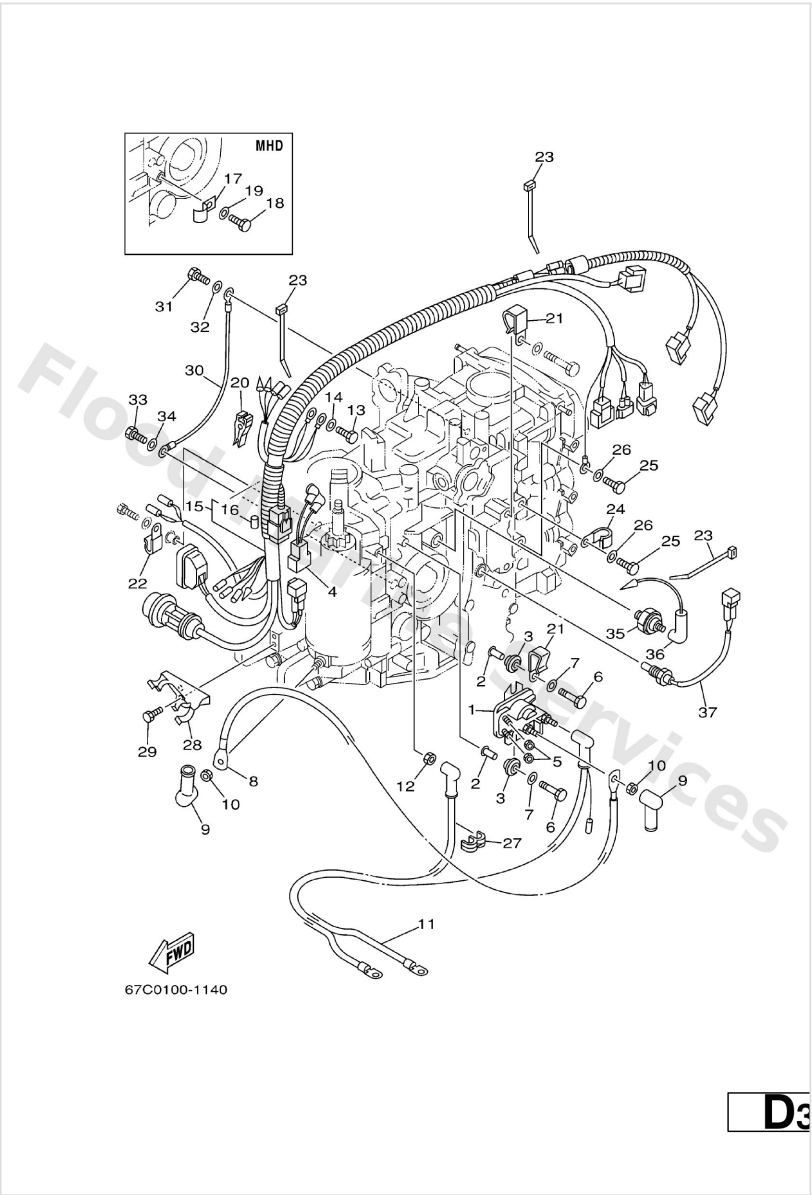
Ref	Part	
1	65W8194100 Starter relay assembly	Buy now
2	65W8191C00 Collar	Buy now
3	65W8192200 Grommet	Buy now
4	67C8250900 Wire, sub lead	Buy now
5	65W8182A00 Nut	Buy now
6	9709506030 Bolt(jf7)	Buy now
7	9299506600 Washer, plain (646)	Buy now
8	65W8211700 Wire, lead	Buy now
9	6G58211910 Cover, lead wire	Buy now
10	65W8182B00 Nut, special	Buy now
11	67C8210500 Battery cable EXCEPT FOR USA	Buy now
11	67C82105U0 Battery Cable FOR USA	Buy now
13	9709506012 Bolt(gh1)	Buy now
15	67C8259000 Wire harness assembly	Buy now
15	67C8259010 Wire harness assembly	Buy now

Electrical 2



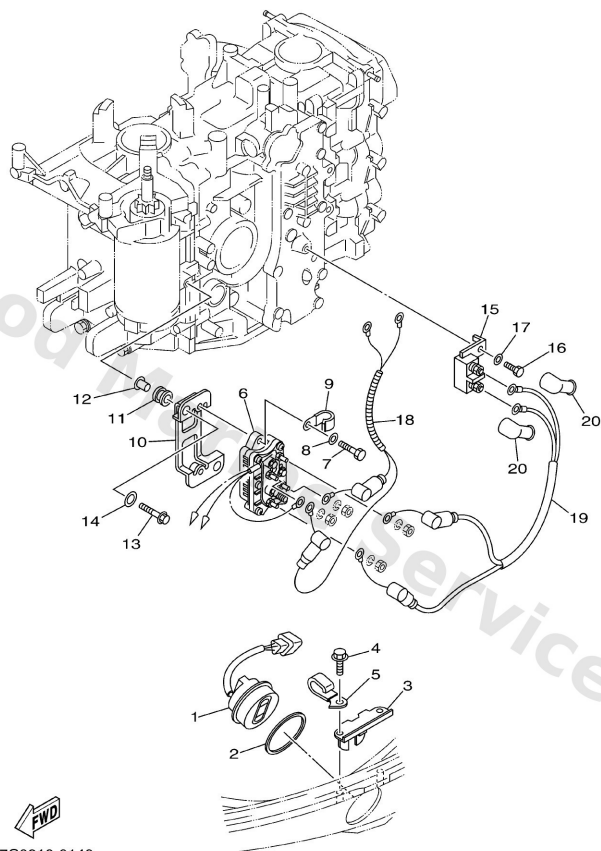
Ref	Part	
15	67C8259020 Wire Harness assembly	Buy now
16	67F8215100 Fuse	Buy now
17	9046508M63 Clamp(61u)	Buy now
20	67F2812A00 Puller, fuse	Buy now
21	9046505M87 Clamp	Buy now
22	9046506M90 Clamp	Buy now
23	9046513M18 Clamp	Buy now
24	9046508M75 Clamp	Buy now
27	9046410M57 Clamp	Buy now
28	67C8259400 Clamp	Buy now
29	9709505012 Bolt, hexagon	Buy now
30	67C8251900 Wire, Earth Lead	Buy now
31	9709508012 Bolt, hexagon deep recess	Buy now
32	9299508600 Washer, plain (663)	Buy now
35	65W8250400 Oil pressure switch assembly	Buy now

Electrical 2



Ref	Part	
36	65W8212700 Wire, lead 2	Buy now
37	67C8579000 Thermosensor assembly	Buy now

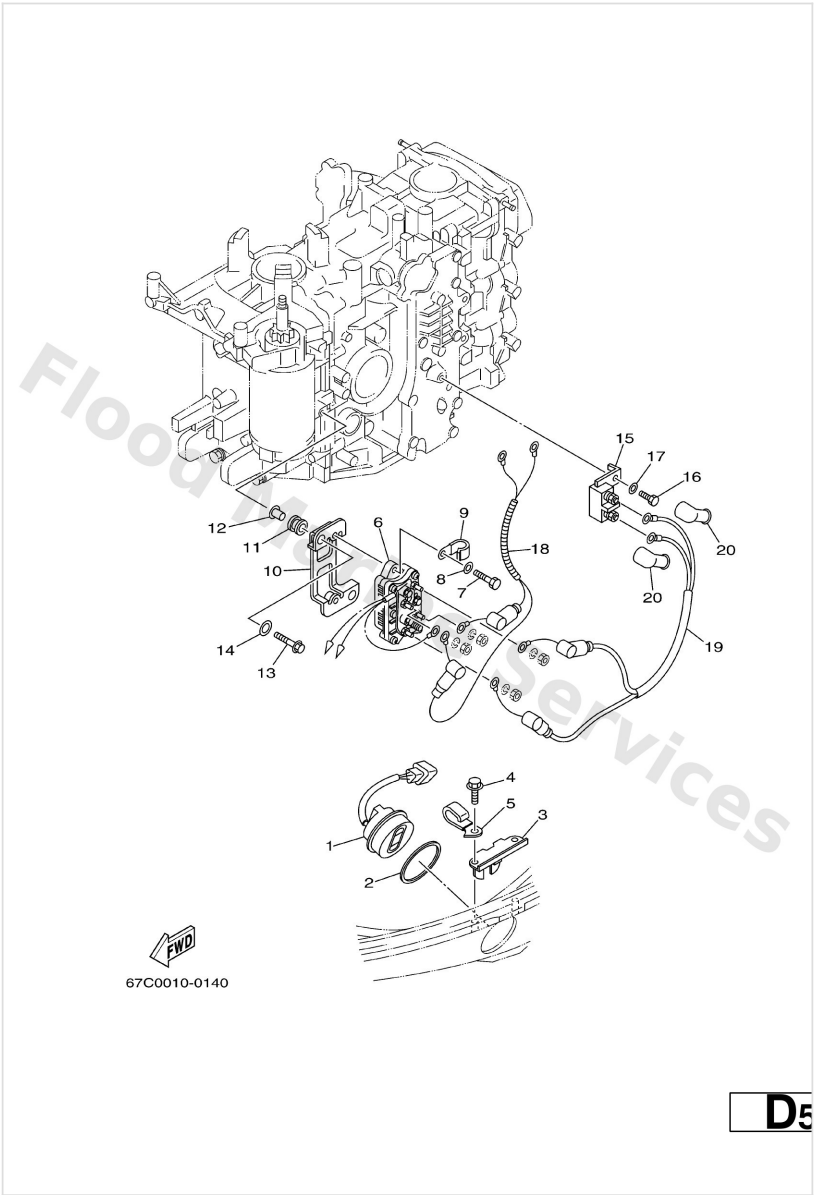
Electrical 3



D5

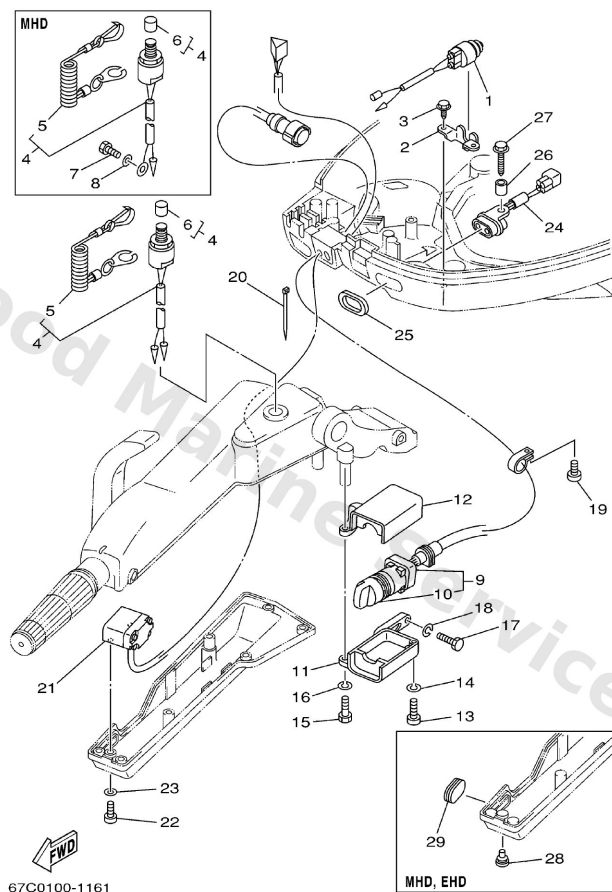
Ref	Part	
1	63D8256310 Trim & tilt switch assembly	Buy now
2	6E58258700 Gasket	Buy now
3	62Y8361400 Bracket	Buy now
4	9010906M86 Bolt	Buy now
5	9046506M88 Clamp	Buy now
6	6H18195000 Relay aasy	Buy now
7	9709506020 Bolt(7u8)	Buy now
8	9299506600 Washer, plain (646)	Buy now
9	9046508M75 Clamp	Buy now
10	67C8194800 Bracket	Buy now
11	6A08231700 Damper, ignition coil	Buy now
12	6244254200 Collar	Buy now
13	9589506030 Bolt, flange deep recess	Buy now
14	9020112M16 Washer, plate (679)	Buy now
15	6H58192000 Terminal assembly	Buy now

Electrical 3



Ref	Part	
16	9709506012 Bolt(gh1)	Buy now
18	67C8194900 Wire, lead	Buy now
19	67C8194910 Wire, lead	Buy now
20	6G58211900 Cover, lead wire	Buy now

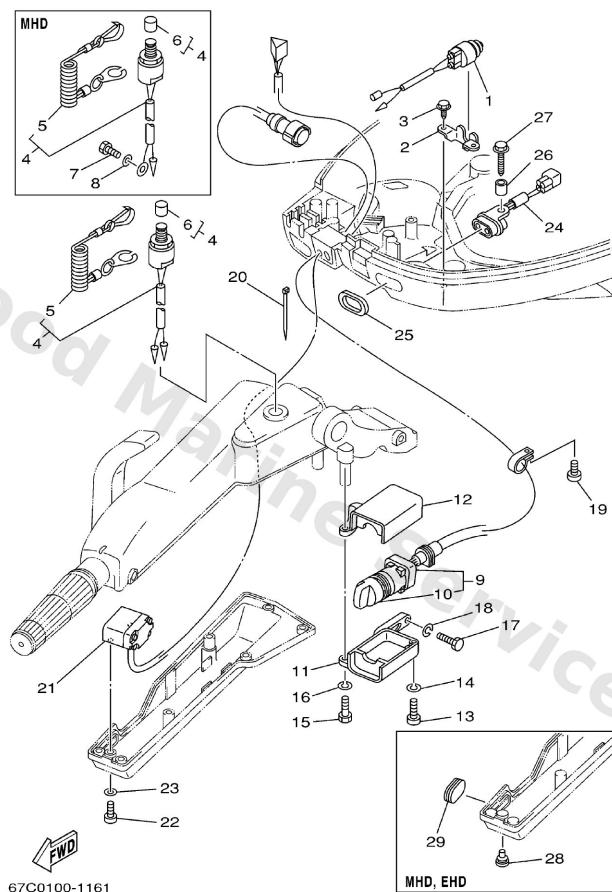
Electrical 4



D6

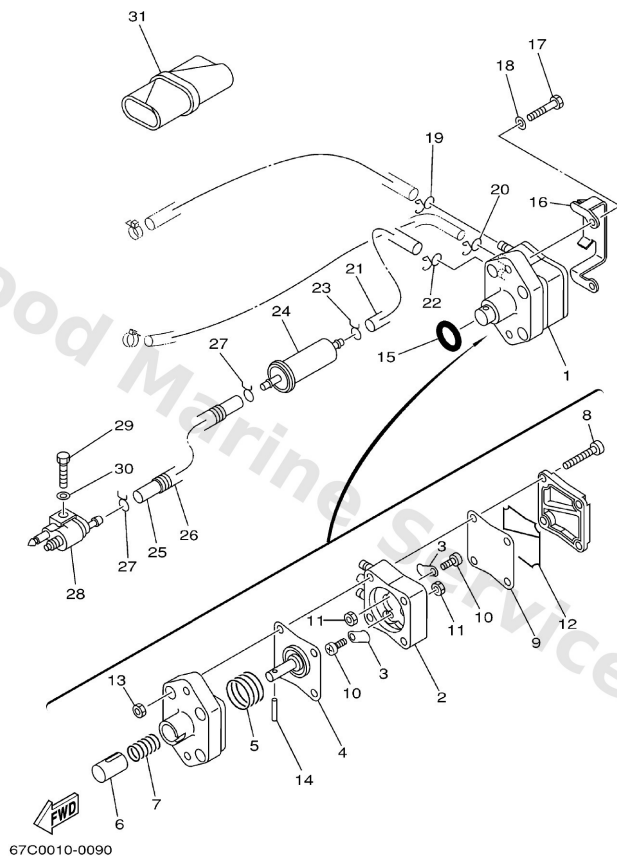
Ref	Part	
1	6F58254000 Neutral switch assembly	Buy now
2	6J88255400 Stay, neutral switch	Buy now
3	9010906M86 Bolt	Buy now
4	63D8257500 Engine stop switch assembly	Buy now
4	6K58257503 Engine stop switch assembly	Buy now
5	6828255600 Lanyard, stop switch	Buy now
6	6898257Y00 Cap	Buy now
7	9709506012 Bolt(gh1)	Buy now
8	9299506600 Washer, plain (646)	Buy now
9	6H38251012 Main Switch assembly	Buy now
10	6768257700 Cap, key	Buy now
13	9788506025 Screw, pan head(6b0)	Buy now
14	9299506100 Washer(6a1)	Buy now
15	9709506025 Bolt	Buy now
17	9709506020 Bolt(7u8)	Buy now

Electrical 4



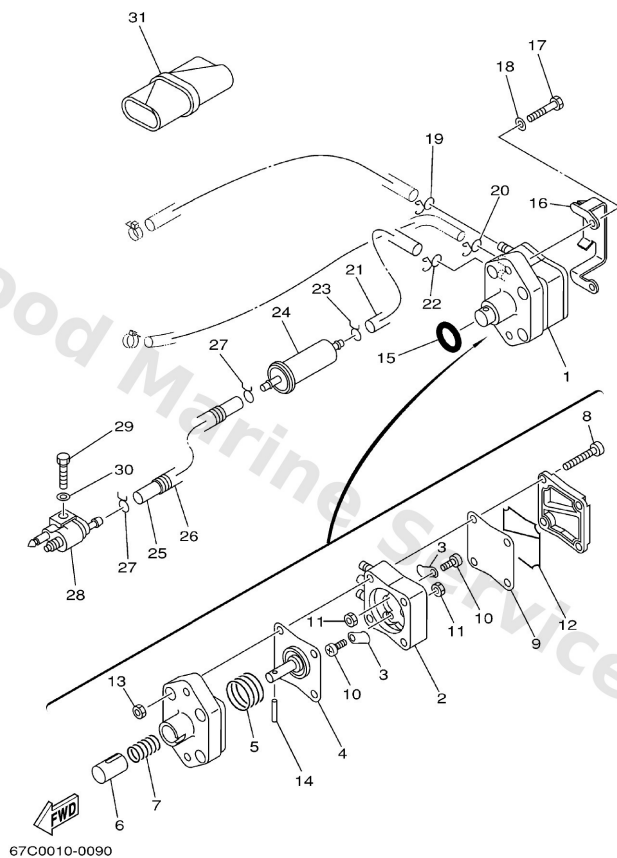
Ref	Part	
19	9788506012 Screw, pan head(62j)	Buy now
20	9046513M36 Clamp(6h4)	Buy now
21	67G8256300 Trim & tilt switch assembly	Buy now
22	9788506016 Screw, pan head(6b0)	Buy now
24	62Y8430100 Pilot light assembly 1	Buy now
25	6H48358900 Gasket	Buy now
26	9038706M87 Collar	Buy now
27	9010906MA2 Bolt	Buy now
28	9048006M19 Grommet (6e3)	Buy now
29	67C4272600 Grommet	Buy now

Fuel 1



Ref	Part	
1	62Y2441002 Fuel pump assembly	Buy now
2	62Y2441300 Body 4	Buy now
3	62Y2442101 Valve, check	Buy now
4	62Y2441102 Diaphragm	Buy now
5	62Y2442300 Spring, diaphragm	Buy now
6	62Y1313101 Plunger	Buy now
7	62Y2445400 Spring	Buy now
8	62Y2444400 Screw	Buy now
9	62Y2447100 Diaphragm	Buy now
10	6A01432500 Screw, pan head	Buy now
11	9538003600 Nut (6g8)	Buy now
12	62Y2445200 Packing	Buy now
13	9538005600 Nut, hexagon (663)	Buy now
14	62Y2437401 Pin	Buy now
15	9321024M79 O-ring	Buy now

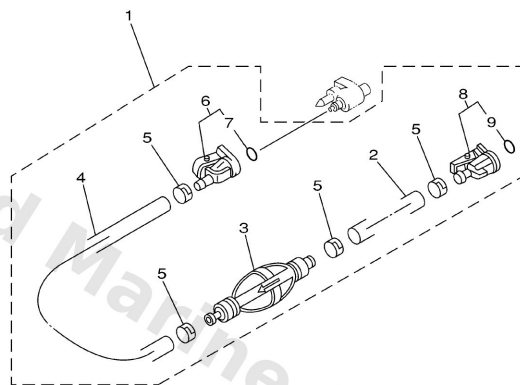
Fuel 1



C3

Ref	Part	
16	65W2447400 Cover	Buy now
17	9709506030 Bolt(jf7)	Buy now
18	9299506600 Washer, plain (646)	Buy now
19	9046710M04 Clip, pipe 1 (6e9)	Buy now
20	9046709M17 Clip(6k8)	Buy now
21	9044510MG6 Hose (l200)	Buy now
23	9046709M03 Clip(6k8)	Buy now
24	65W2425100 Strainer 1	Buy now
25	9044510MH8 Hose 'l430)	Buy now
26	9044614M12 Hose(6tc)	Buy now
28	6G12430402 Fuel pipe joint comp. 1	Buy now
29	9709506025 Bolt	Buy now
31	62Y2810000 Tool kit FOR CANADA,CARIB	Buy now

Fuel 2

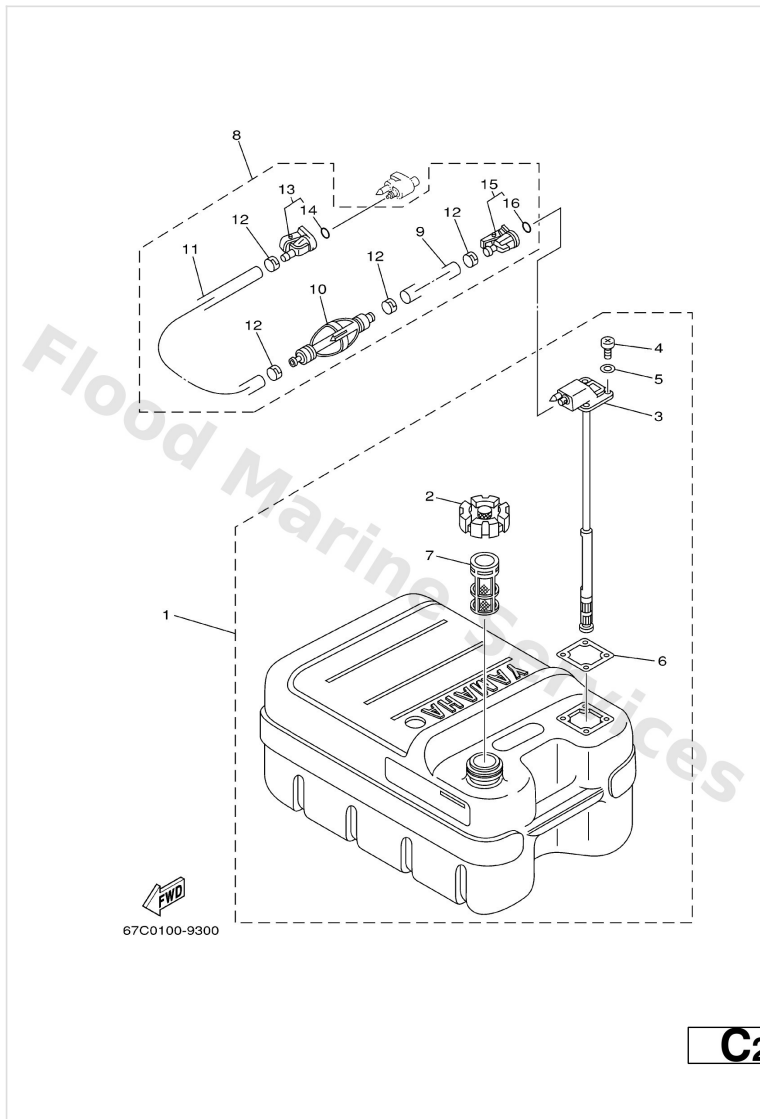



67C0100-0100

C5

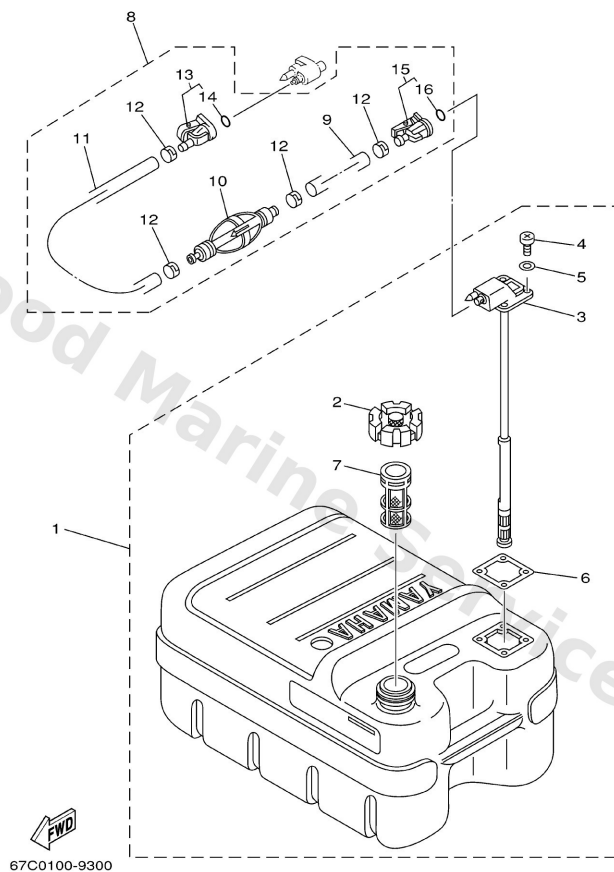
Ref	Part	
1	6Y12430653 Fuel pipe comp. 1 AP FOR USA	Buy now
2	9044511M06 Hose (I3000)	Buy now
3	6Y12436052 Primer pump assembly	Buy now
4	9044511M05 Hose (I1000)	Buy now
5	6502435151 Band 1	Buy now
6	6G12430503 Fuel pipe joint comp. 2	Buy now
7	9321008287 O-ring (655)	Buy now
8	6Y12430504 Fuel pipe joint comp. 2	Buy now

Fuel Tank



Ref	Part	
1	6YJ2420110 Fuel Tank assembly (24L) AP FOR OCEANIA,	Buy now
1	6YJ2420150 Fuel Tank assembly (24L) AP FOR CANADA	Buy now
2	6YJ2461001 Cap assembly	Buy now
3	6Y12426012 Fuel meter assembly WITH INDICATOR	Buy now
4	9858605016 Screw, pan head	Buy now
5	6Y12432900 Seal	Buy now
6	6Y12426800 Gasket, fuel meter	Buy now
7	6YJ2416700 Strainer	Buy now
8	61J2430602 Fuel pipe comp. 1 AP FOR OCEANIA,	Buy now
8	6Y12430653 Fuel pipe comp. 1 AP FOR CANADA	Buy now
9	9044511M06 Hose (I3000)	Buy now
10	61J2436000 Primer pump assembly FOR 61J-24306-02	Buy now
10	6Y12436052 Primer pump assembly FOR 6Y1-24306-53	Buy now
11	9044511M05 Hose (I1000)	Buy now
12	6502435151 Band 1	Buy now

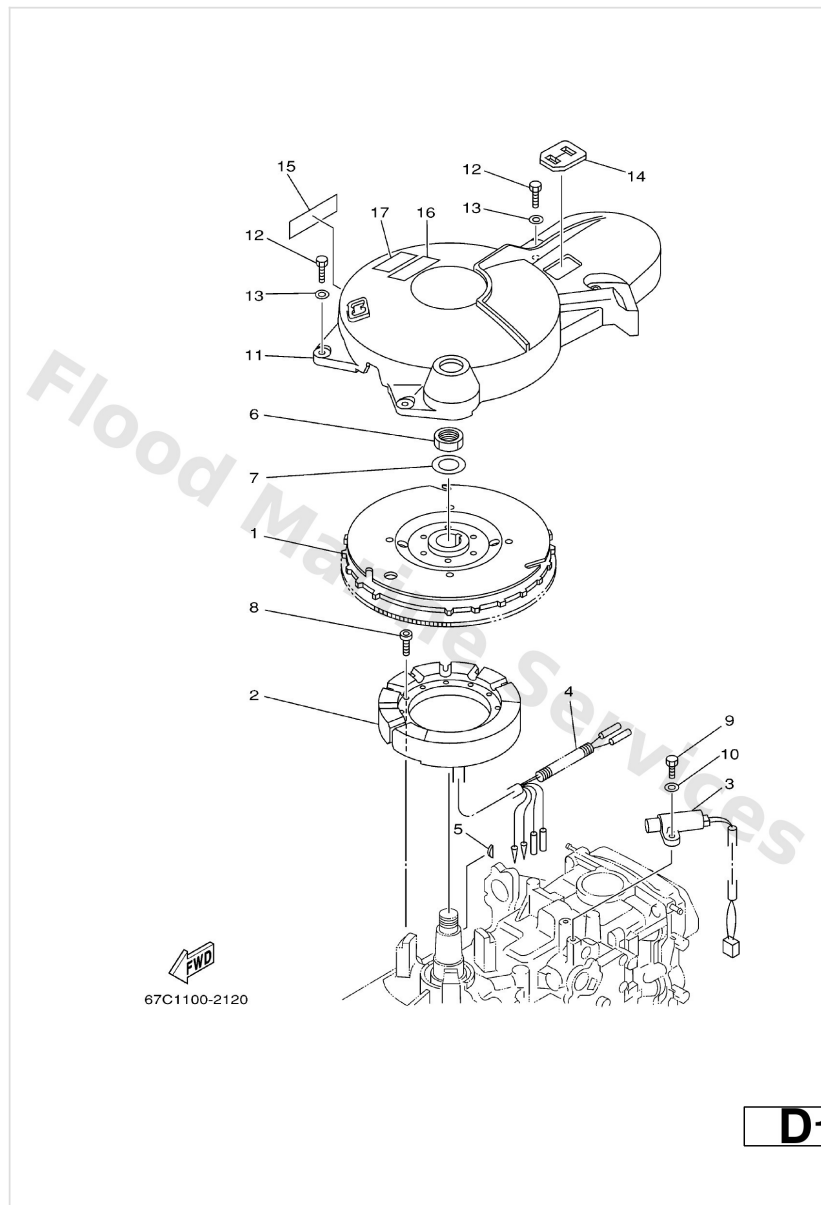
Fuel Tank



C2

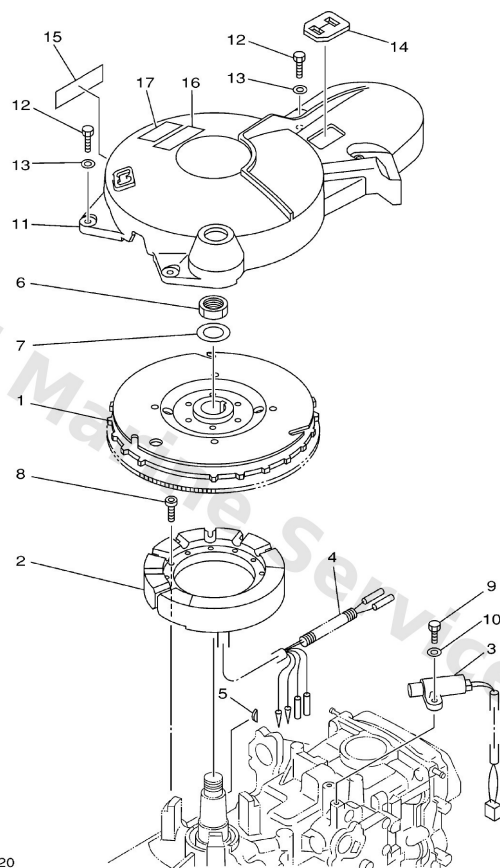
Ref	Part	
13	6G12430503 Fuel pipe joint comp. 2	Buy now
14	9321008287 O-ring (655)	Buy now
15	6Y12430504 Fuel pipe joint comp. 2	Buy now

Generator



Ref	Part	
1	65W8555001 Rotor assembly MHD-F40-FOR USA	Buy now
1	65W8555011 Rotor assembly	Buy now
2	65W8551000 Stator assembly	Buy now
2	65W8551010 Stator assembly MHD-F40-FOR USA	Buy now
3	65W8558000 Coil, pulser	Buy now
4	9044610M82 Hose	Buy now
5	65W1154500 Key, woodruff	Buy now
6	9017020137 Nut, hexagon(663)	Buy now
7	9020121M18 Washer, plate (663)	Buy now
8	9138005025 Bolt, hex. socket head	Buy now
8	9138005030 Bolt,socket MHD-F40-FOR USA	Buy now
9	9709505016 Bolt(6a1)	Buy now
10	9299505600 Washer, plain (646)	Buy now
11	67C8133700 Cover, flywheel	Buy now
12	9709506025 Bolt	Buy now

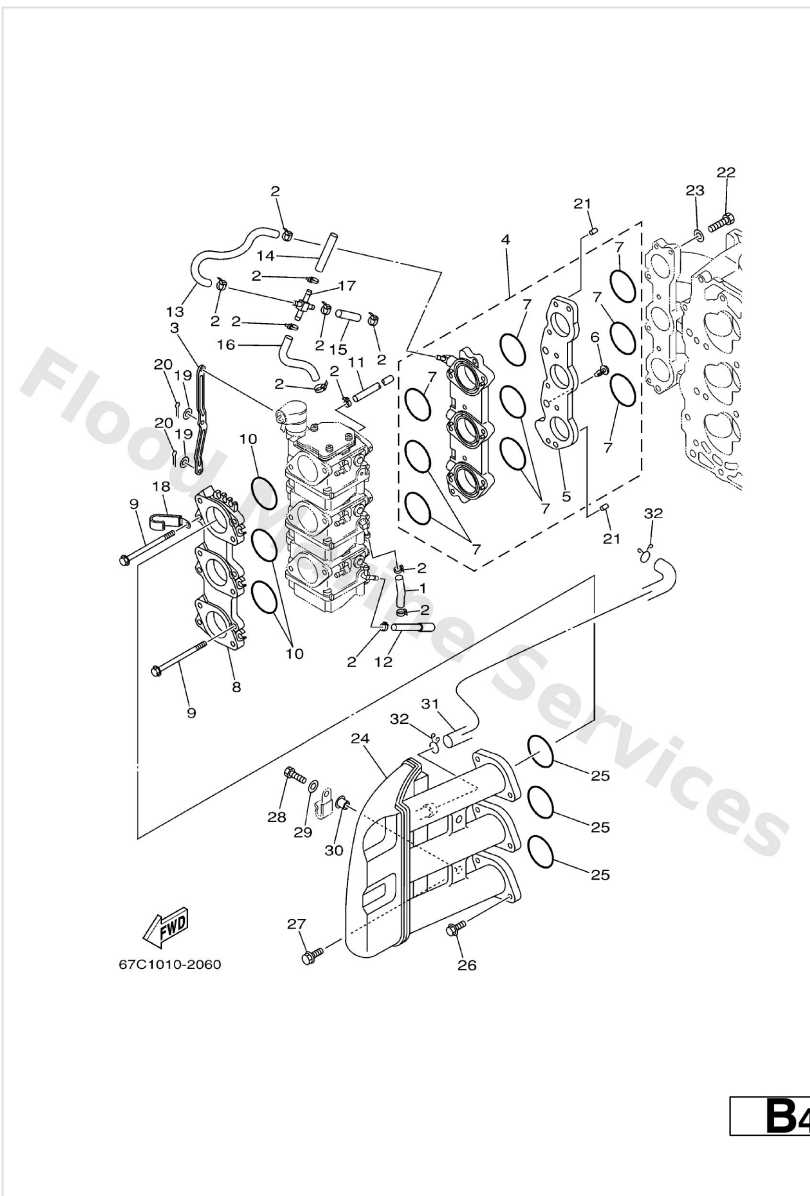
Generator



D1

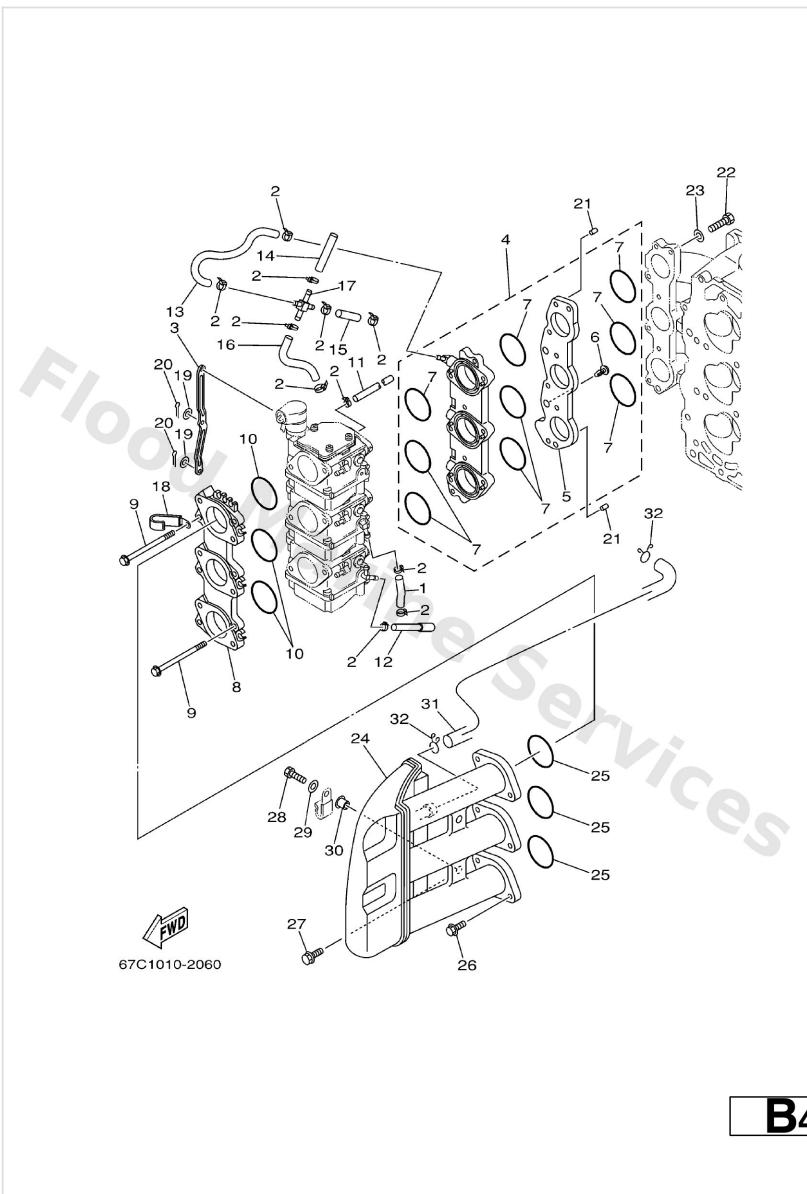
Ref	Part	
13	9299506600 Washer, plain (646)	Buy now
14	65W8163910 Cover	Buy now
15	62Y1343740 Mark, Caution FOR USA,OCEANIA	Buy now
15	62Y1343750 Mark, Caution FOR CANADA	Buy now
15	62Y1343760 Mark, caution FOR CARIB	Buy now
16	6A18362541 Mark 5	Buy now
17	6A18362551 Mark 5 FOR CANADA,CARIB	Buy now

Intake



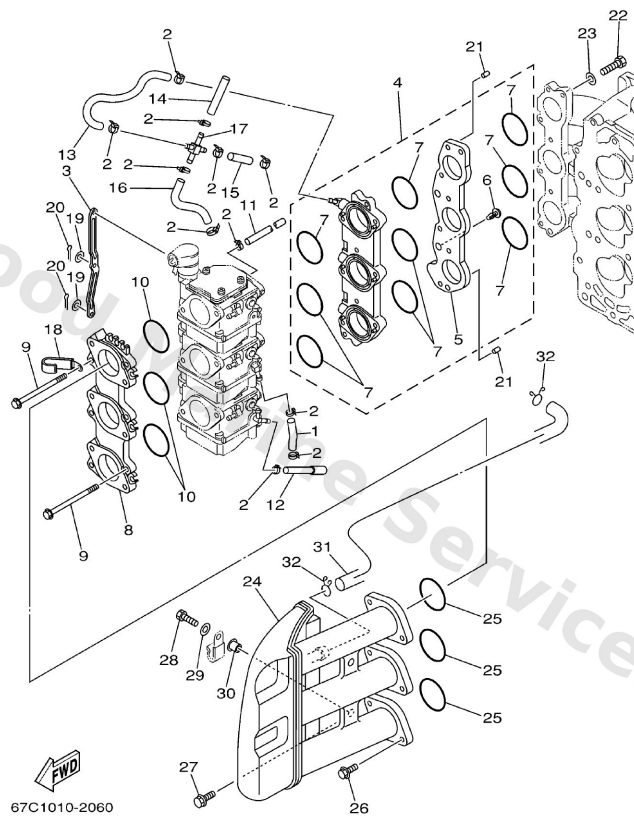
Ref	Part	
1	9044509M34 Hose	Buy now
2	9046511M10 Clamp	Buy now
3	67C1458500 Link, accel.	Buy now
4	67C1358900 Carburetor joint comp.	Buy now
5	67C1427100 Insulator	Buy now
6	9033804M17 Plug(62y)	Buy now
7	67C1456100 O-ring	Buy now
8	67C142430094 Plate	Buy now
9	9759506590 Bolt(62y)	Buy now
10	67C1456200 O-ring	Buy now
11	67C1397100 Pipe, fuel 1	Buy now
12	67C1397200 Pipe, fuel 2	Buy now
13	67C1397300 Pipe, fuel 3	Buy now
14	67C1429400 Pipe, Fuel 4	Buy now
15	67C1397500 Pipe, fuel 5	Buy now

Intake



Ref	Part	
16	67C1397600 Pipe, fuel 6	Buy now
17	67C1431800 Pipe, joint 4	Buy now
18	67C1425500 Clamp	Buy now
19	9299004600 Washer, plain (646)	Buy now
20	9149006012 Pin, cotter	Buy now
21	9360816M16 Pin, dowel(6t4)	Buy now
22	9709506025 Bolt	Buy now
23	9299506600 Washer, plain (646)	Buy now
24	67C1444000 Silencer assembly, intake	Buy now
25	9321034MJ6 O-ring	Buy now
26	9011906M82 Bolt, with washer	Buy now
27	9011906M86 Bolt, with washer	Buy now
28	9709506020 Bolt(7u8)	Buy now
30	9038706M70 Collar (6h5)	Buy now
31	67C1537300 Pipe, breather	Buy now

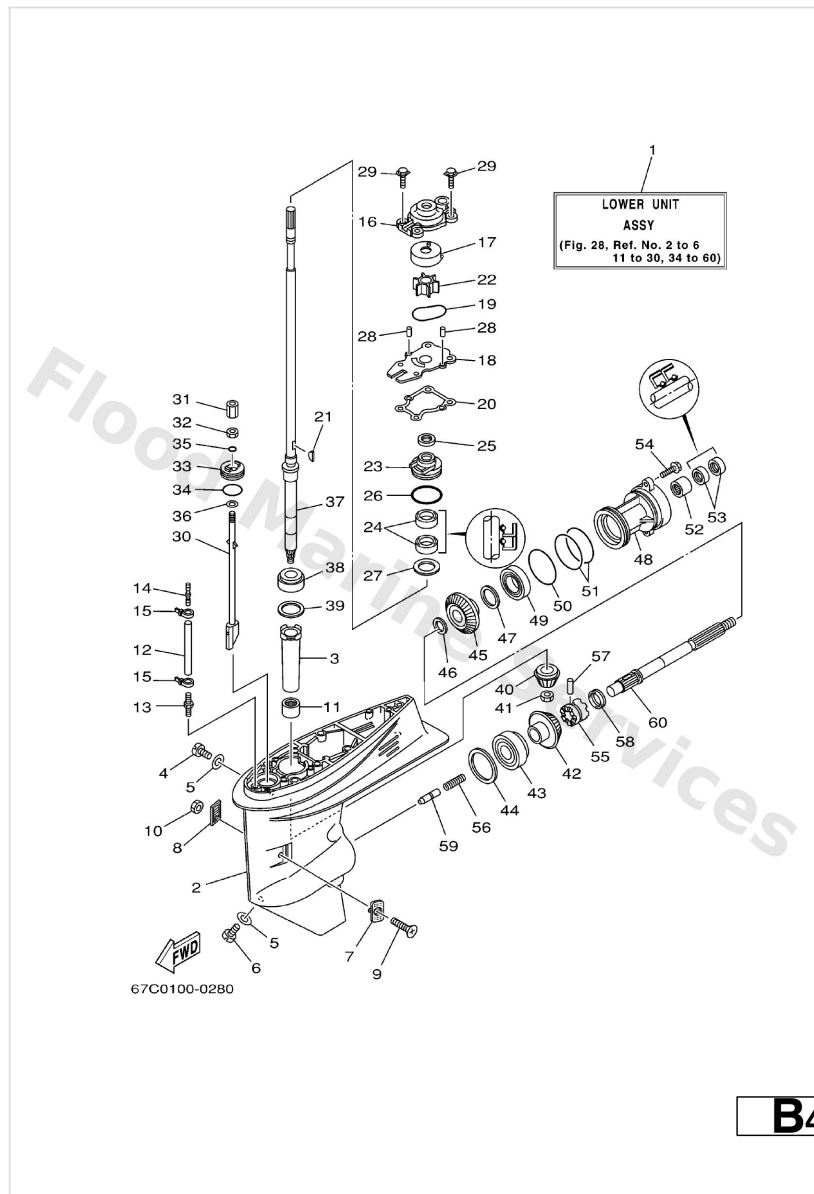
Intake



B4

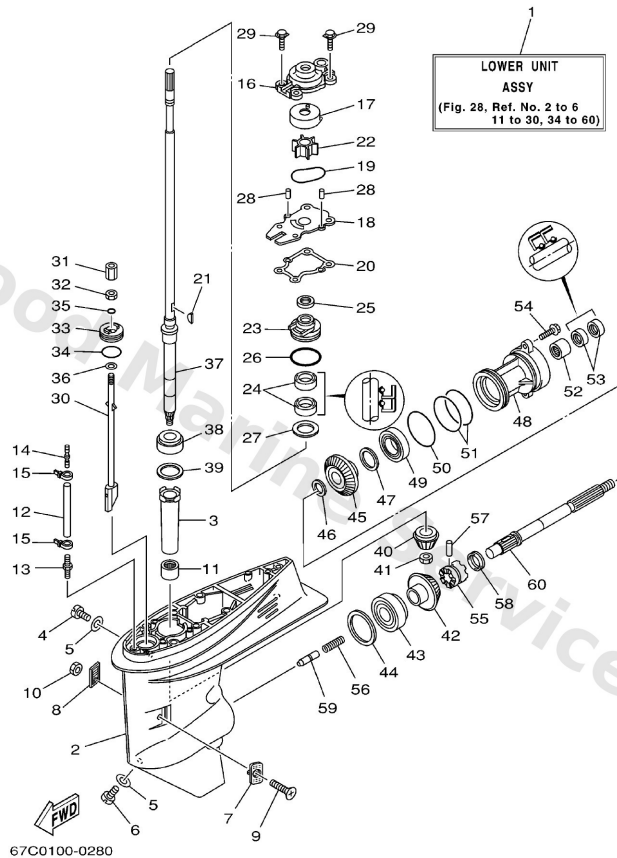
Ref	Part	
32	9046715M14 Clip(62y)	Buy now

Lower Casing. Drive 1



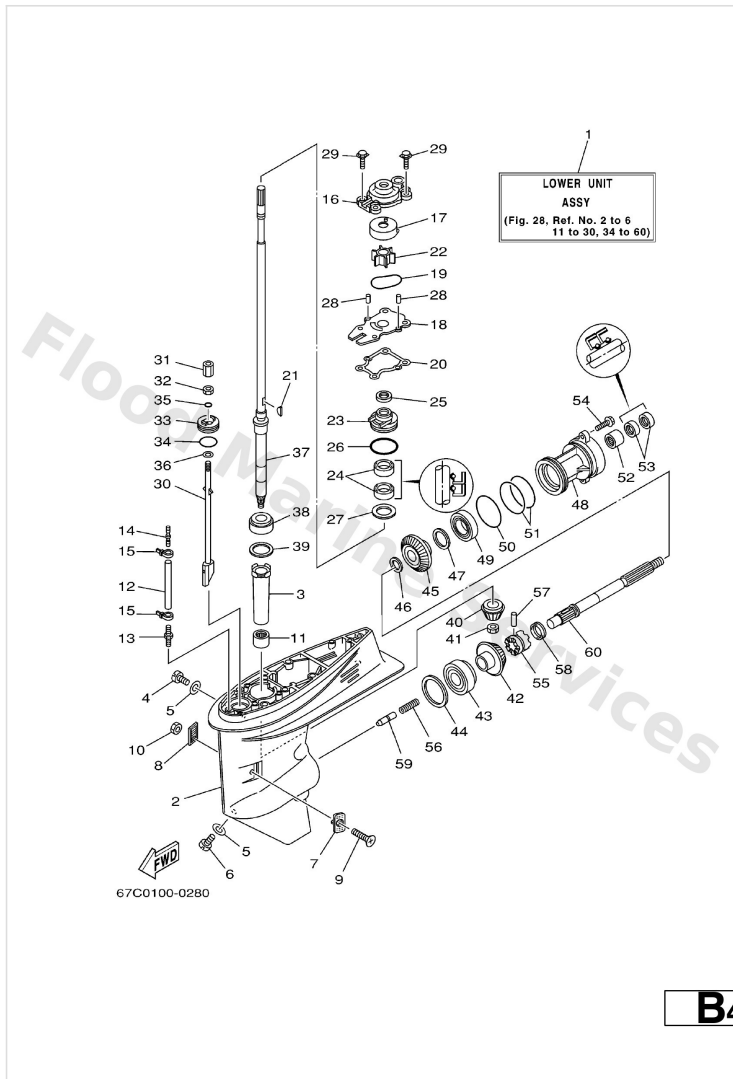
Ref	Part	
3	6H44553600 Sleeve, drive shaft	Buy now
4	9034008M04 Plug, straight screw	Buy now
5	9043008020 Gasket	Buy now
6	6884534100 Plug, drain	Buy now
7	63D4521400 Cover, water inlet	Buy now
8	63D4521500 Cover, water inlet	Buy now
9	9014205M06 Screw, countersunk	Buy now
10	9538005600 Nut, hexagon (663)	Buy now
11	9331532224 Brg,cyl-cal roller 42.2g nk	Buy now
12	9044507ME8 Hose (I250)	Buy now
13	6E54537800 Nipple, hose	Buy now
14	6E58355800 End, nipple	Buy now
14	6E58355810 End, nipple	Buy now
15	9046511M10 Clamp	Buy now
16	66T4431100 Housing, water pump	Buy now

Lower Casing. Drive 1



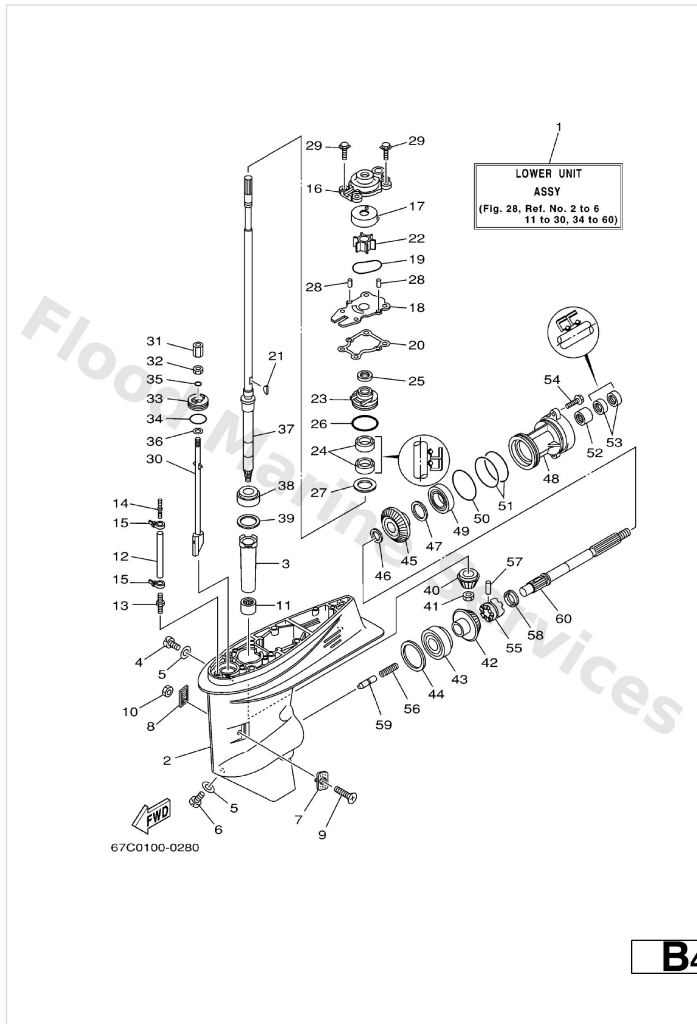
Ref	Part	
17	63D4432200 Insert, cartridge	Buy now
18	66T4432300 Outer plate, cartridge	Buy now
19	9321059MG7 O-ring	Buy now
20	63D4431600 Gasket, water pump	Buy now
21	9028003M03 Key, woodruff (697)	Buy now
22	6H44435202 Impeller	Buy now
23	63D4434100 Housing, water pump set	Buy now
24	9310122M60 Oil seal	Buy now
25	66T4534401 Cover, oil seal	Buy now
26	9321048MG8 O-ring	Buy now
27	9020127M00 Washer, plate(62x)	Buy now
28	9360408062 Pin,dowel (626)	Buy now
29	9011908M15 Bolt, with washer(62w)	Buy now
30	67C4415010 Shift cam assembly	Buy now
31	67C4414600 Connector, shift rod	Buy now

Lower Casing. Drive 1



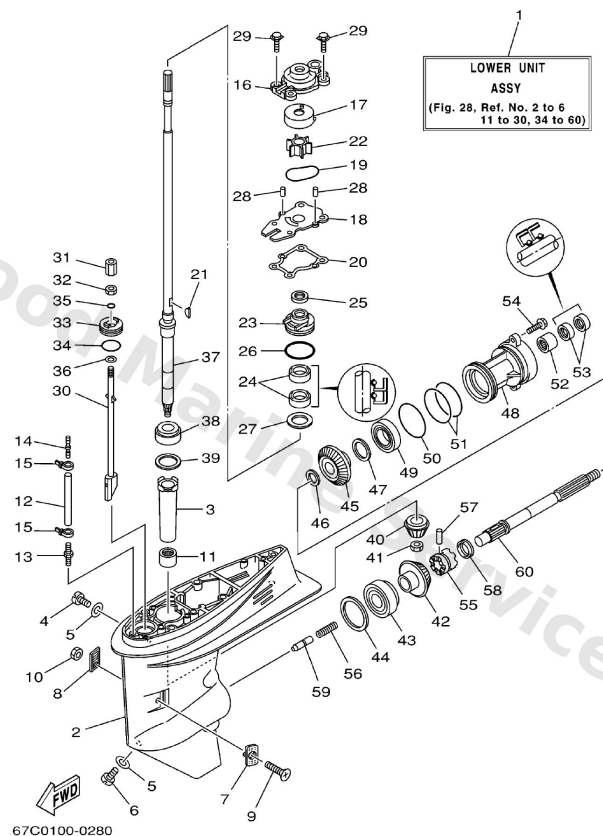
Ref	Part	
32	9538006700 Nut	Buy now
33	66T4532100 Plate	Buy now
34	9321033MG4 O-ring	Buy now
35	9321006ME6 O-ring	Buy now
36	9299006600 Washer, plain (646)	Buy now
37	67C4550100 Drive shaft comp. S	Buy now
37	67C4550110 Drive shaft comp. L	Buy now
38	9333200001 Brg, tapered roller (409)	Buy now
39	663455870110 Shim (t:0.10mm) UR	Buy now
39	663455870112 Shim (t:0.12mm) UR	Buy now
39	663455870115 Shim (t:0.15mm) UR	Buy now
39	663455870118 Shim (t:0.18mm) UR	Buy now
39	663455870130 Shim (t:0.30mm) UR	Buy now
39	663455870140 Shim (t:0.40mm) UR	Buy now
39	663455870150 Shim (t:0.50mm) UR	Buy now

Lower Casing. Drive 1



Ref	Part	
40	66T4555100 Pinion	Buy now
41	9017012138 Nut hexagon(663)	Buy now
42	66T4556001 Gear	Buy now
43	9333200003 Brg,cyl-cal roller 318g ky	Buy now
44	663455670110 Shim (t:0.10mm) UR	Buy now
44	663455670112 Shim (t:0.12mm) UR	Buy now
44	663455670115 Shim (t:0.15mm) UR	Buy now
44	663455670118 Shim (t:0.18mm) UR	Buy now
44	663455670130 Shim (t:0.30mm) UR	Buy now
44	663455670140 Shim (t:0.40mm) UR	Buy now
44	663455670150 Shim (t:0.50mm) UR	Buy now
45	66T4557100 Gear	Buy now
46	9020122429 Washer, plate(663)	Buy now
47	63D455770010 Shim (t:0.10mm) UR	Buy now
47	63D455770012 Shim (t:0.12mm) UR	Buy now

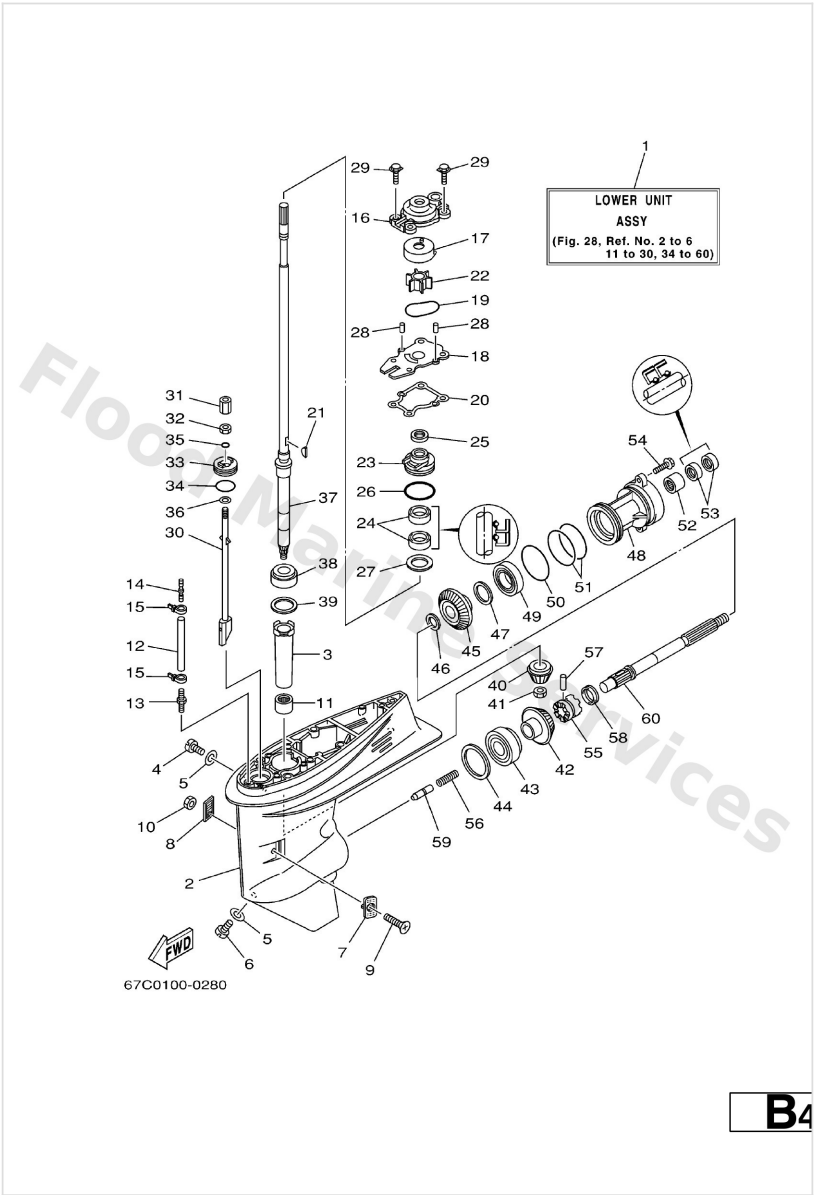
Lower Casing. Drive 1



B4

Ref	Part	
47	63D455770015 Shim (t:0.15mm) UR	Buy now
47	63D455770018 Shim (t:0.18mm) UR	Buy now
47	63D455770030 Shim (t:0.30mm) UR	Buy now
47	63D455770040 Shim (t:0.40mm) UR	Buy now
47	63D455770050 Shim (t:0.50mm) UR	Buy now
49	93306001U1 Bearing(62x)	Buy now
50	9321069MG6 O-ring	Buy now
51	9321074MG5 O-ring (xea)	Buy now
52	9331722204 Brg,cyl-cal roller 25.5g nt	Buy now
53	9310122M00 Oil seal (22x36x6-663)	Buy now
54	9010508M61 Bolt, washer based(62x)	Buy now
55	66T4563100 Clutch, dog	Buy now
56	9050118M01 Spring, compression	Buy now
57	9025006023 Pin, strait (663)	Buy now
58	67C4563300 Ring, cross pin	Buy now

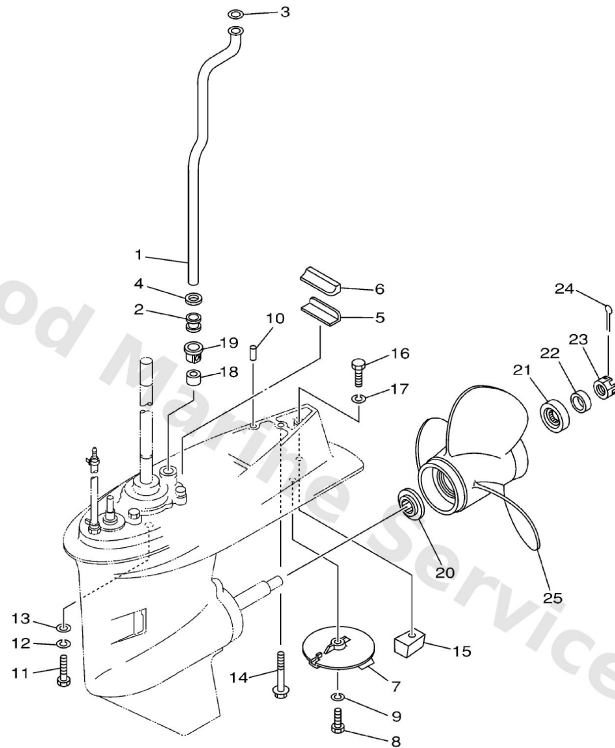
Lower Casing. Drive 1



Ref	Part	
59	66T4563500 Plunger, shift	Buy now
60	66T4561100 Shaft, propeller	Buy now

B4

Lower Casing. Drive 2

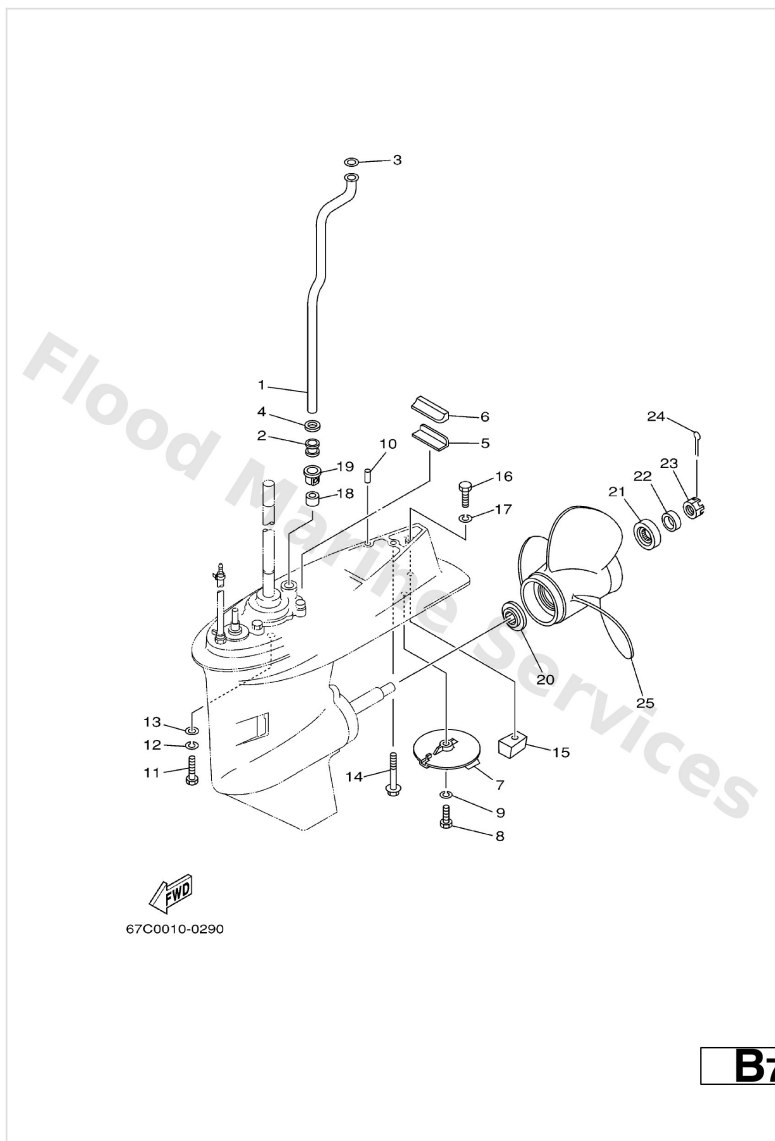


67C0010-0290

B7

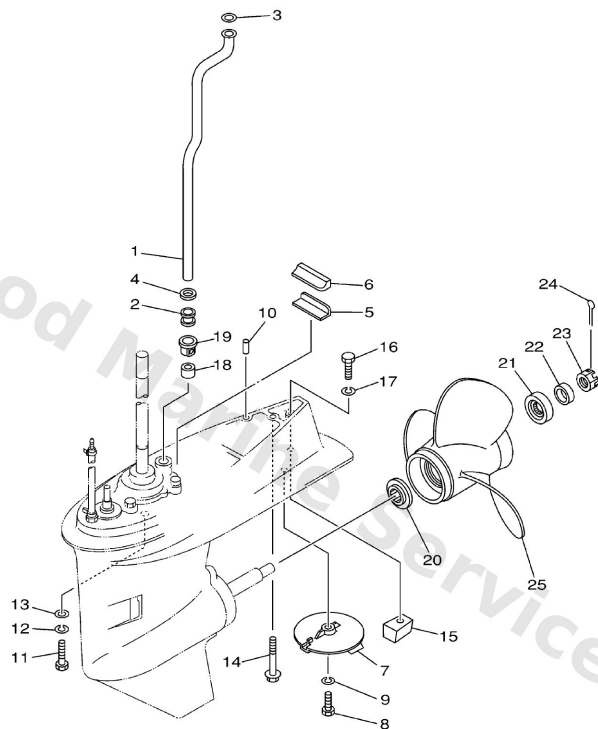
Ref	Part	
1	62Y4436100 Tube, water L	Buy now
1	67C4436100 Tube, water 1 S	Buy now
2	6634436700 Damper, water seal 3	Buy now
3	9020212060 Washer, plate(663)	Buy now
4	9043012072 Gasket	Buy now
5	663453760094 Guide, seal damper	Buy now
6	63D4537500 Damper, seal	Buy now
7	67C4537100 Tab-trim	Buy now
8	9709508025 Bolt (62g)	Buy now
9	9299508100 Ybs67-8 washer, spring	Buy now
10	9360612019 Pin, dowel (614)	Buy now
11	9707510040 Bolt, hexagon deep recess	Buy now
12	9299510100 Ybs67-10 washer, spring	Buy now
13	9299510600 Washer, plate	Buy now
14	9011908M44 Bolt, with washer	Buy now

Lower Casing. Drive 2



Ref	Part	
15	67C4525100 Anode	Buy now
16	9709508035 Bolt(70w)	Buy now
18	6634436600 Damper, water seal 2	Buy now
19	63D4431200 Cover, water pump housing	Buy now
20	6634598702 Spacer	Buy now
21	66T4599700 Spacer 2	Buy now
22	9038922M01 Bush	Buy now
23	9017116011 Nut, castle (663)	Buy now
24	9149030025 Pin cotter	Buy now
25	6634594101EL Propeller (3x10-3/4"x17"-g) UR	Buy now
25	6634594502EL Propeller (3x11-1/8"x13"-g) UR	Buy now
25	663459300098 Propeller (3x10-1/4"x14"-g) UR	Buy now
25	6634594702EL Prop assembly (3x11-5/8"x11"-g) UR	Buy now
25	6634594901EL Propeller (3x10-3/4"x16"-g) UR	Buy now
25	6634595202EL Propeller (3x11-3/8"x12-g) UR	Buy now

Lower Casing. Drive 2

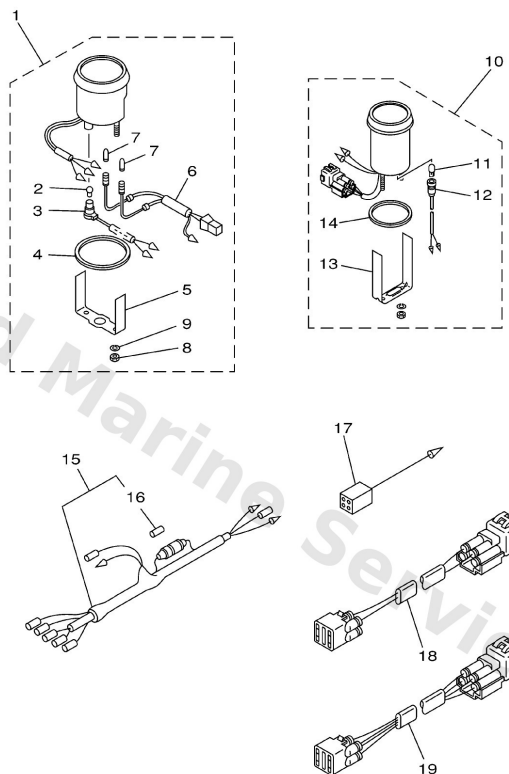


67C0010-0290

B7

Ref	Part	
25	6634595601EL Propeller (3x12-1/4"x9"-g) UR	Buy now
25	6634595801EL Propeller (3x11-1/4"x14"-g) UR	Buy now
25	663459706098 Propeller (3x11-3/4"x12"-g) UR	Buy now
25	663459726098 Propeller (3x12"x11"-g) UR	Buy now
25	663459740298 Propeller (3x10-5/8"x13"-g) UR	Buy now
25	663459746098 Propeller (3x11-1/2"x13"-g) UR	Buy now
25	663459760098 Propeller (3x10-1/4"x15"-g) UR	Buy now
25	663459780098 Propeller (3x10-1/4"x16"-g) UR	Buy now
25	697459700098 Propeller (ss 3x11-1/4"x14"-g) UR	Buy now

Meter 1

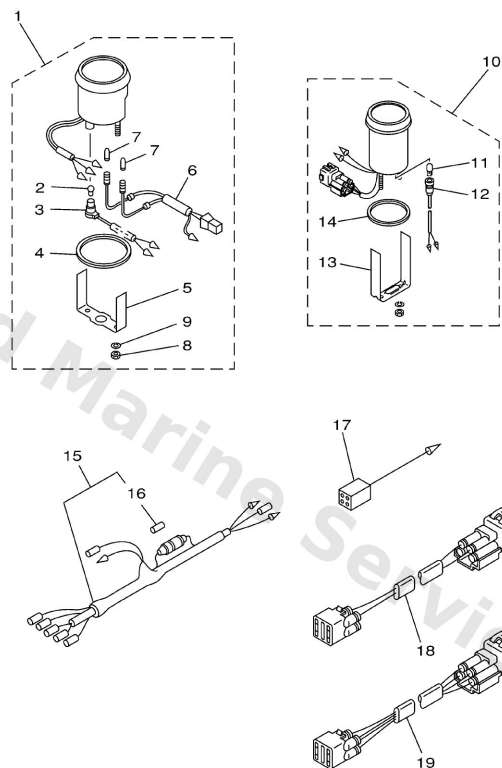


67C0100-0340

D1

Ref	Part	
1	6Y58354020 Tachometer assembly AP F40-FOR CARIB	Buy now
2	6Y58351700 Bulb (12v-1.7w)	Buy now
3	6Y58353610 Socket, meter	Buy now
4	6Y58352300 Damper	Buy now
5	6Y58351400 Plate, fitting	Buy now
6	6Y58350910 Socket cord assembly	Buy now
7	6Y58351800 Bulb (12v-1.7w) t6.5	Buy now
8	9538005600 Nut, hexagon (663)	Buy now
9	9299005100 Ybs67-5 washer, spring	Buy now
10	6Y58367012 Trim meter assembly. AP F40-FOR CARIB	Buy now
12	6Y58353600 Socket, meter	Buy now
13	6Y58354400 Plate, fitting	Buy now
14	6888366400 Damper	Buy now
15	6Y58355300 Wire, lead (l=2.5m) AP F40-FOR CARIB	Buy now
16	1E68215100 Fuse (10a)	Buy now

Meter 1

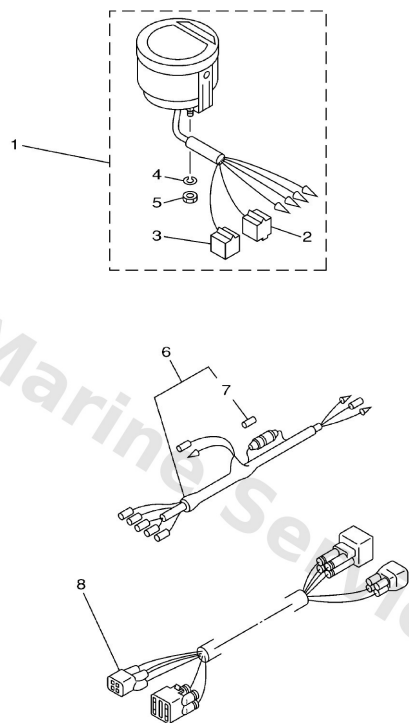


67C0100-0340

D1

Ref	Part	
17	6Y58211700 Wire, lead AP F40-FOR CARIB	Buy now
18	6R38252170 Wire, lead (for tach., 7m) AP F40-FOR CARIB	Buy now
19	6R38255370 Extension, wire lead (for trim AP F40-FOR CARIB	Buy now

Meter 2

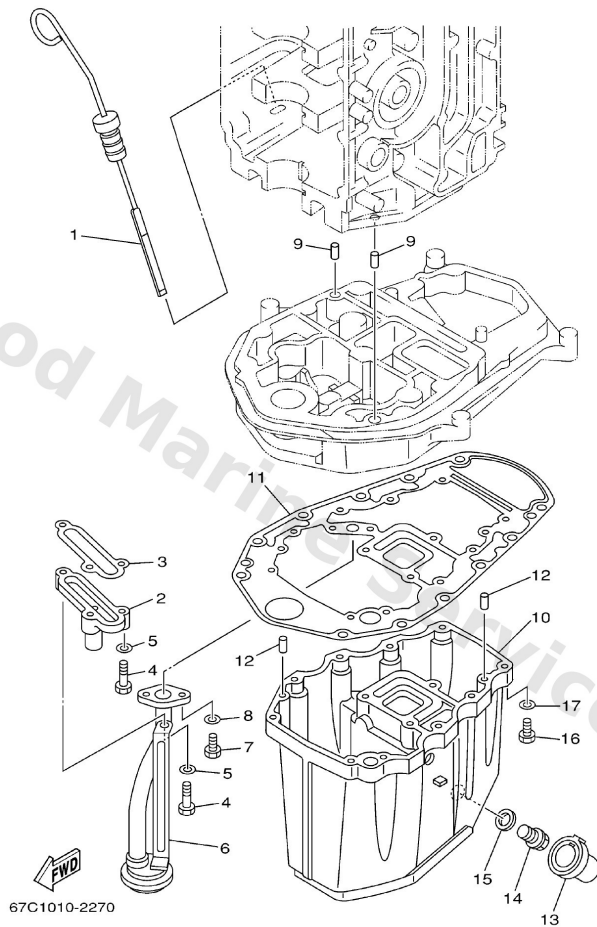


67C0100-1340

D2

Ref	Part	
1	6Y58350T00 Digital tachometer assembly AP F40-FOR OCEANIA	Buy now
2	9E45004433 Housing, connector (m-4-w) M-4-W	Buy now
3	9E45004533 Housing, f-4-w(5pcs) F-4-W	Buy now
4	9299004100 Ybs67-4 washer, spring	Buy now
5	9538004600 Nut,hex	Buy now
6	6Y58355300 Wire, lead (l=2.5m) AP F40-FOR OCEANIA	Buy now
7	1E68215100 Fuse (10a)	Buy now
8	68F8255370 Extension, wire lead (7m) AP F40-FOR OCEANIA	Buy now

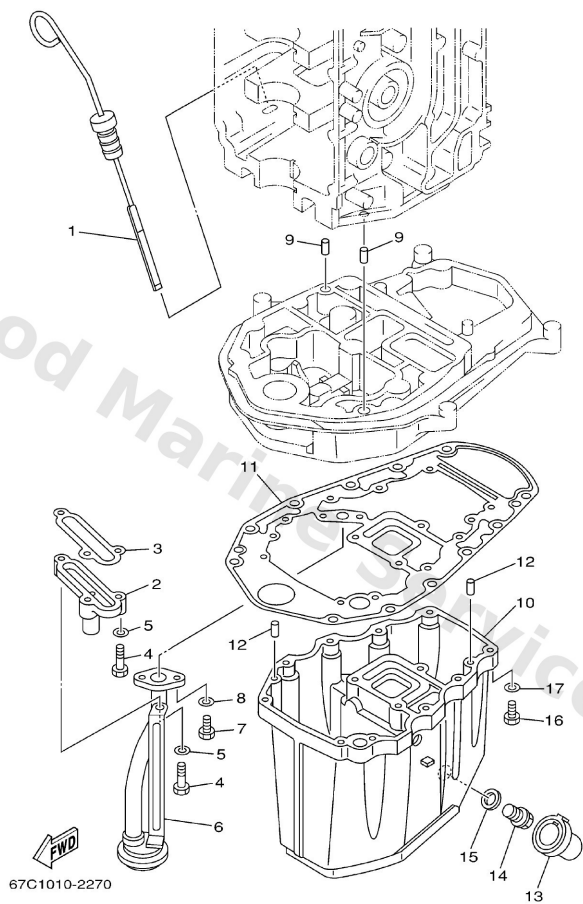
Oil Pan



B3

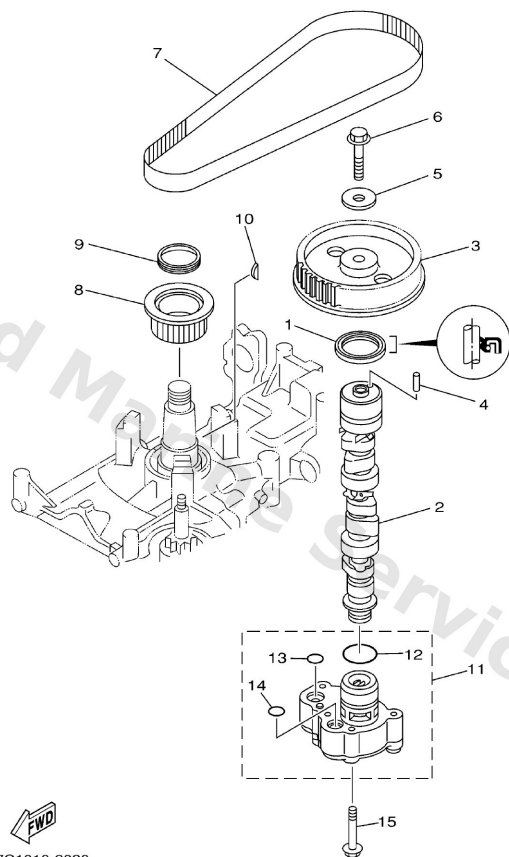
Ref	Part	
1	67C1536200 Plug, oil level	Buy now
2	62Y1157500 Relief valve ass'y	Buy now
3	62Y1347500 Gasket	Buy now
4	9701306025 Bolt(62y)	Buy now
5	9290306600 Washer, plain (646)	Buy now
6	62Y1341100 Strainer, oil	Buy now
7	9701306016 Bolt, hexagon deep recess	Buy now
9	9360812M05 Pin, dowel b (6e5)	Buy now
10	62Y15311025B Oil pan	Buy now
11	69W1531200 Gasket, oil pan	Buy now
12	9360612019 Pin, dowel (614)	Buy now
13	67C1531600 Damper 1 L	Buy now
13	67C1531610 Damper, engine mount 1 S	Buy now
14	9034014M06 Plug, straight screw(62y)	Buy now
15	9043014M09 Gasket	Buy now

Oil Pan



Ref	Part	
16	9707506025 Bolt	Buy now
17	9299506600 Washer, plain (646)	Buy now

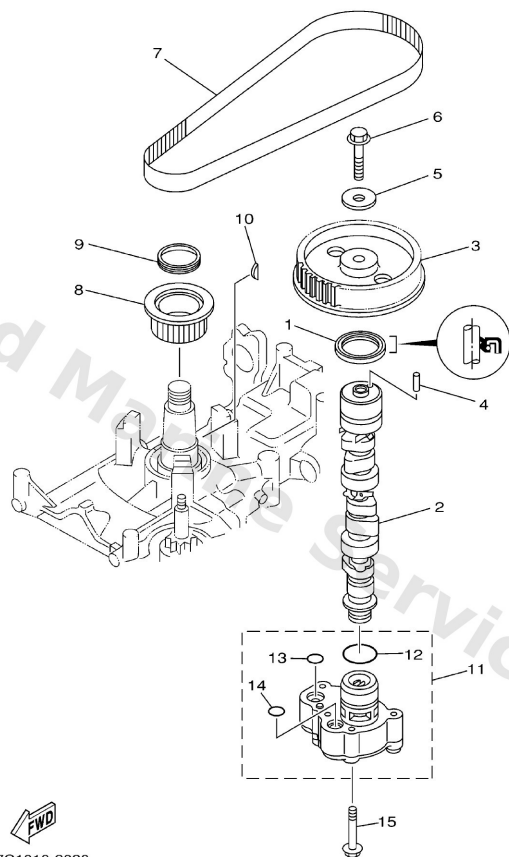
Oil Pump



C2

Ref	Part	
1	9310237M40 Oil seal(62y)	Buy now
2	67C1217011 Camshaft assembly 1	Buy now
2	67C1217100 Camshaft 1	Buy now
3	67C1153701 Gear Driven	Buy now
4	9360514143 Pin (2h7)	Buy now
5	9020110M06 Washer, plate(62y)	Buy now
6	9589510040 Bolt, flange deep recess	Buy now
7	65W4624100 Belt	Buy now
8	65W1153610 Gear, drive	Buy now
9	65W1147600 Spring	Buy now
10	9028004M06 Key, woodruff(6a1)	Buy now
11	62Y1330000 Oil Pump assembly	Buy now
12	9321033MH2 O-ring(62y)	Buy now
13	9321012MG9 O-ring(62y)	Buy now
14	9321014515 O-ring (11h)	Buy now

Oil Pump

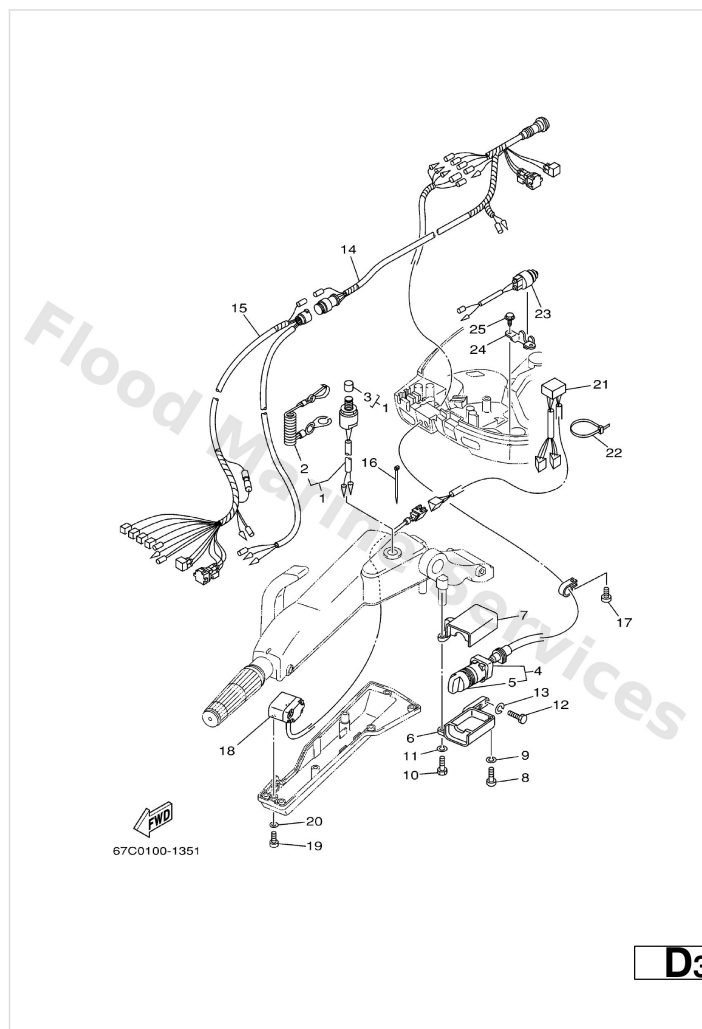


67C1010-2080

C2

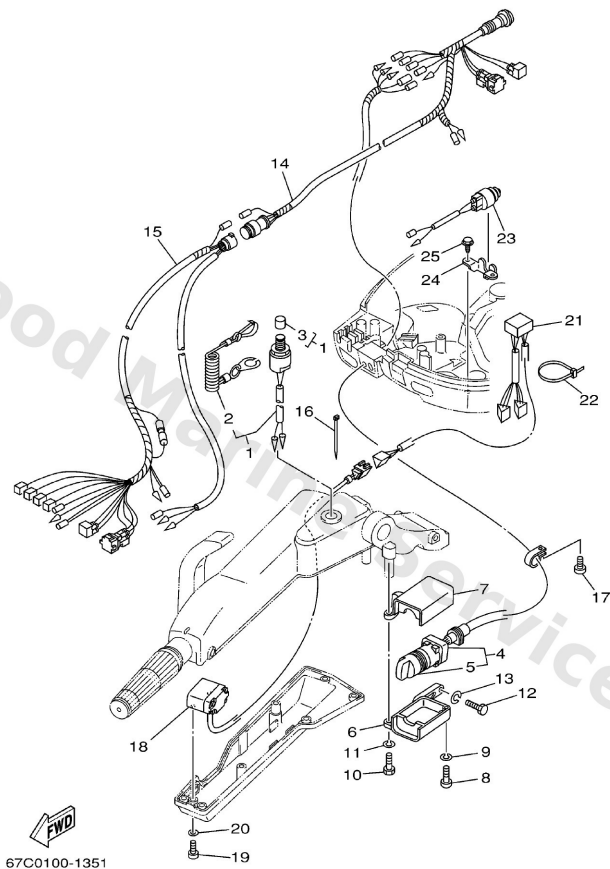
Ref	Part	
15	9011906MA6 Bolt, with washer	Buy now

Optional Parts



Ref	Part	
1	63D8257500 Engine stop switch assembly AP	Buy now
2	6828255600 Lanyard, stop switch	Buy now
3	6898257Y00 Cap	Buy now
4	6H58251001 Main Switch assembly AP	Buy now
5	6768257700 Cap, key	Buy now
8	9788506025 Screw, pan head(6b0) AP	Buy now
9	9299506100 Washer(6a1) AP	Buy now
10	9709506025 Bolt AP	Buy now
12	9709506020 Bolt(7u8) AP	Buy now
14	6H28258601 Extension, Wire Harness AP	Buy now
15	6H58355311 Wire, Lead AP	Buy now
16	9046513M36 Clamp(6h4) AP	Buy now
17	9788506012 Screw, pan head(62j) AP	Buy now
18	63D8256300 Trim & tilt switch assembly AP	Buy now
19	9788506016 Screw, pan head(6b0) AP	Buy now

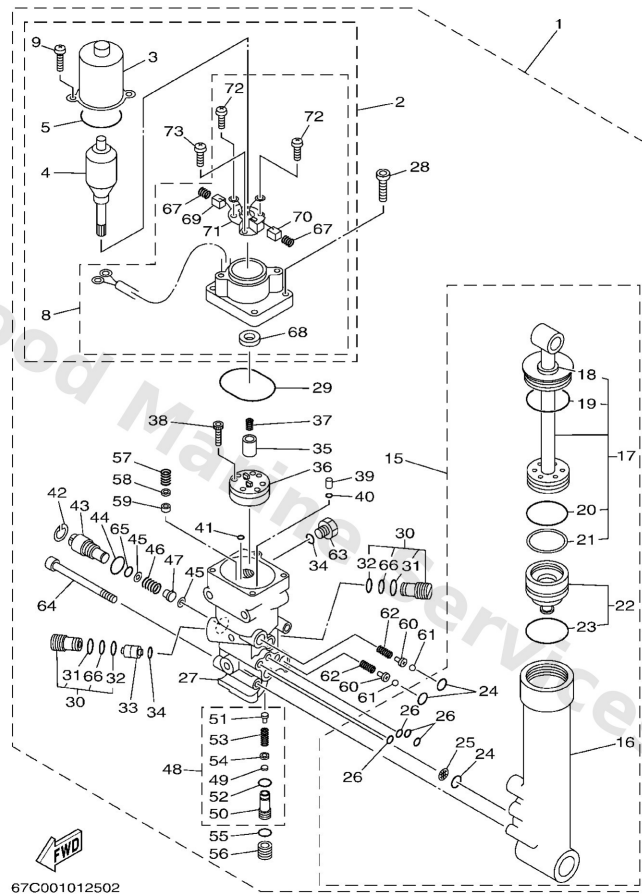
Optional Parts



D3

Ref	Part	
20	9299506600 Washer, plain (646) AP	Buy now
21	63D8372800 Connector assembly AP	Buy now
22	9046513M24 Band, switch cord AP	Buy now
23	6F58254000 Neutral switch assembly AP	Buy now
24	6J88255400 Stay, neutral switch AP	Buy now
25	9010906M86 Bolt AP	Buy now

Power Trim & Tilt Assy

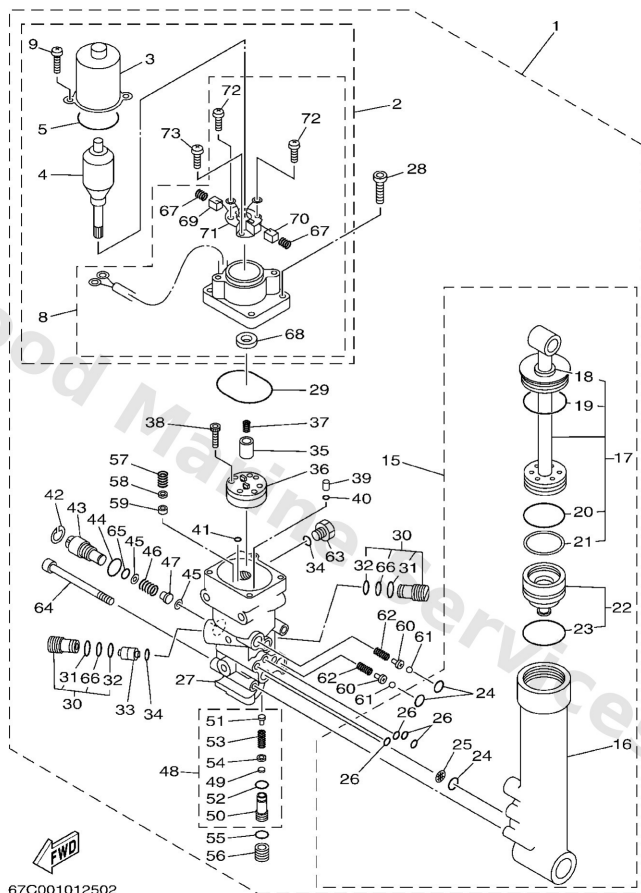


67C001012502

A6

Ref	Part	
2	67C4388000 Motor assembly	Buy now
3	65W4380400 Stator assembly	Buy now
4	65W4380500 Armature assembly	Buy now
5	65W4386900 O-ring	Buy now
8	67C4388100 Frame, End	Buy now
9	65W4388700 Bolt, screw	Buy now
15	67C4384000 Power tilt assembly	Buy now
16	65W4380K00 Cylinder, tilt sub assembly	Buy now
17	67C4381000 Tilt piston sub assembly	Buy now
18	65W4381200 Seal, dust	Buy now
19	65W4386500 O-ring	Buy now
20	6H14386110 O-ring	Buy now
21	65W4387100 Ring, back up	Buy now
22	65W4381B00 Free piston sub assembly	Buy now
24	9321011368 O-ring (2h7)	Buy now

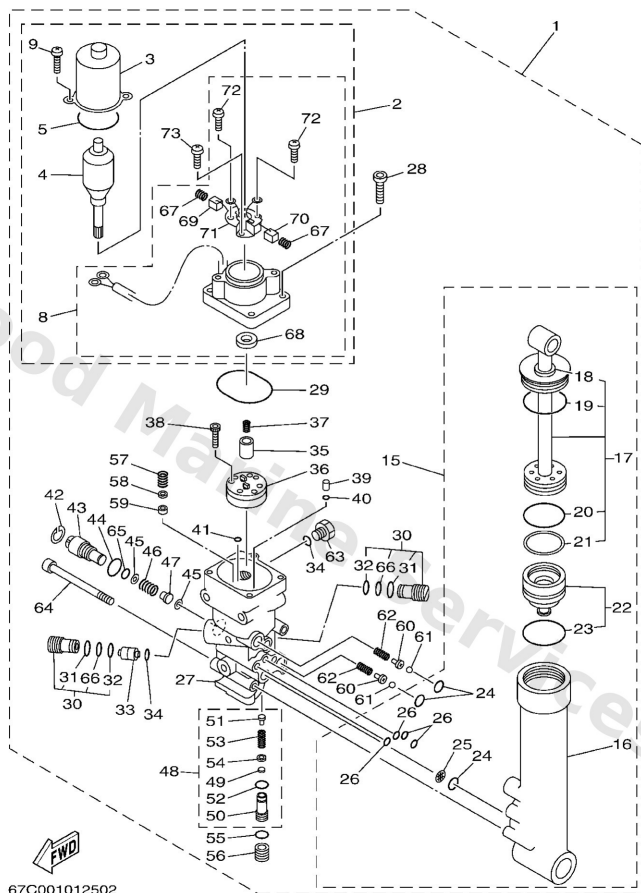
Power Trim & Tilt Assy



A6

Ref	Part	
25	6H14381600 Filter 1	Buy now
26	93210064A5 O-ring(61a)	Buy now
27	67C4380L00 Housing, trim & tilt sub assembly	Buy now
28	65W4388800 Bolt, hexagon socket head(1jk)	Buy now
29	9321050768 O-ring	Buy now
30	6T44380203 Valve sub assembly	Buy now
31	6H14386600 O-ring	Buy now
32	6H14386700 O-ring	Buy now
33	62X4384100 Piston, shuttle	Buy now
34	9321009165 O-ring	Buy now
35	65W4383100 Connector, shaft	Buy now
36	65W4383000 Gear pump assembly	Buy now
37	6T44385300 Spring, main valve	Buy now
38	9131804025 Bolt(62x)	Buy now
39	65W4381700 Filter 2	Buy now

Power Trim & Tilt Assy

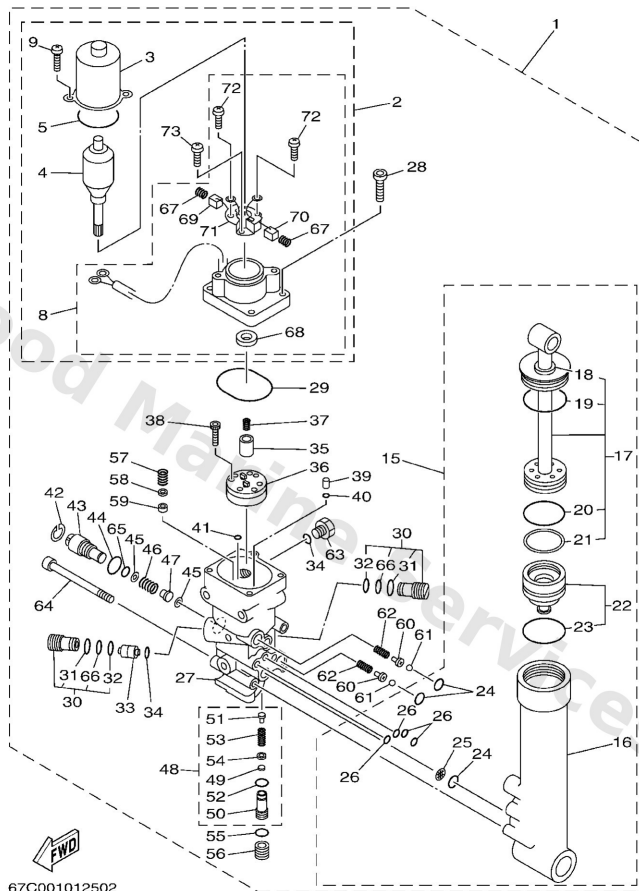


67C001012502

A6

Ref	Part	
40	65W4386100 O-ring	Buy now
41	65W4386200 O-ring	Buy now
42	6H14387500 Ring, snap	Buy now
43	6H14384500 Screw, manual release	Buy now
44	9321018397 O-ring (6g5)	Buy now
45	6H14384700 Seat, manual valve	Buy now
46	65W4385400 Spring, manual release	Buy now
47	65W4382A00 Adaptor 1	Buy now
48	CS24380381 Case valve comp.	Buy now
49	6H14384G11 Seal, relief valve	Buy now
50	CS24385180 Seat, relief valve	Buy now
51	67F4384300 Screw, valve lock	Buy now
52	9321010M74 O-ring	Buy now
53	6H14385610 Spring, down relief	Buy now
54	6H14384410 Pin, valve support	Buy now

Power Trim & Tilt Assy

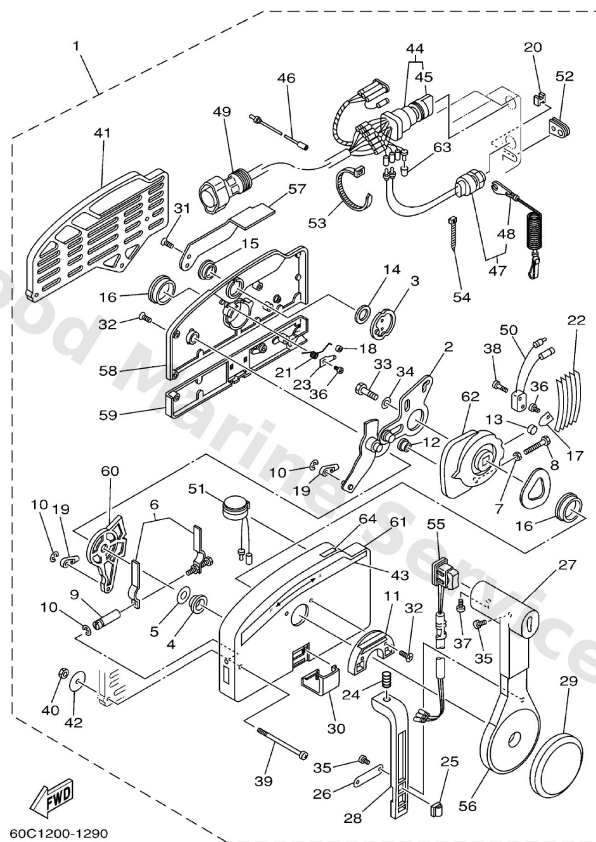


67C001012502

A6

Ref	Part	
55	9321011073 O-ring (p95)	Buy now
56	65W4384300 Screw, valve lock	Buy now
59	6H14384F10 Seal, main valve	Buy now
60	65W4386A00 Pin, absorber valve	Buy now
61	9350108001 Ball	Buy now
62	65W4385300 Spring, absorber valve	Buy now
63	6H14382900 Plug, reservoir	Buy now
64	62X4387800 Bolt, socket	Buy now
67	65W4386K00 Spring, brush	Buy now
68	65W4388200 Oil seal	Buy now
69	65W4389200 Brush 2	Buy now
70	65W4389100 Brush 1	Buy now
71	65W4380F00 Plate, brush holder	Buy now
72	65W4387900 Screw, with washer	Buy now
73	65W4388E00 Bolt	Buy now

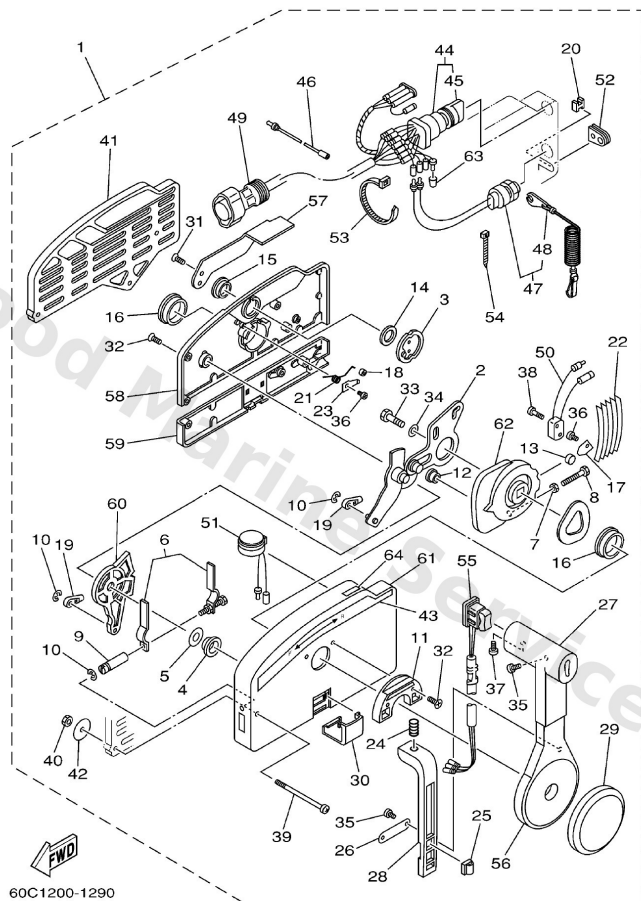
Remote Control Assy



C5

Ref	Part	
1	70348201A2 Remote control assembly (10p) AP	Buy now
1	7034820517 Remote control assembly (10p, ptt) AP F40-WITH PT/T SW.	Buy now
1	70348205A4 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	7034826101 Arm, throttle	Buy now
3	7034815300 Shaft, free accel.	Buy now
4	7034823500 Bushing	Buy now
5	7034826800 Spacer 3	Buy now
6	7034826400 Throttle, friction	Buy now
7	9538005600 Nut, hexagon (663)	Buy now
8	9738005025 Bolt	Buy now
9	7034826500 Shaft Friction	Buy now
10	9343006024 Circlip (701)	Buy now
11	7034824500 Plate, lock	Buy now
12	7034825200 Roller, cam	Buy now
13	7014824800 Roller, free accel	Buy now

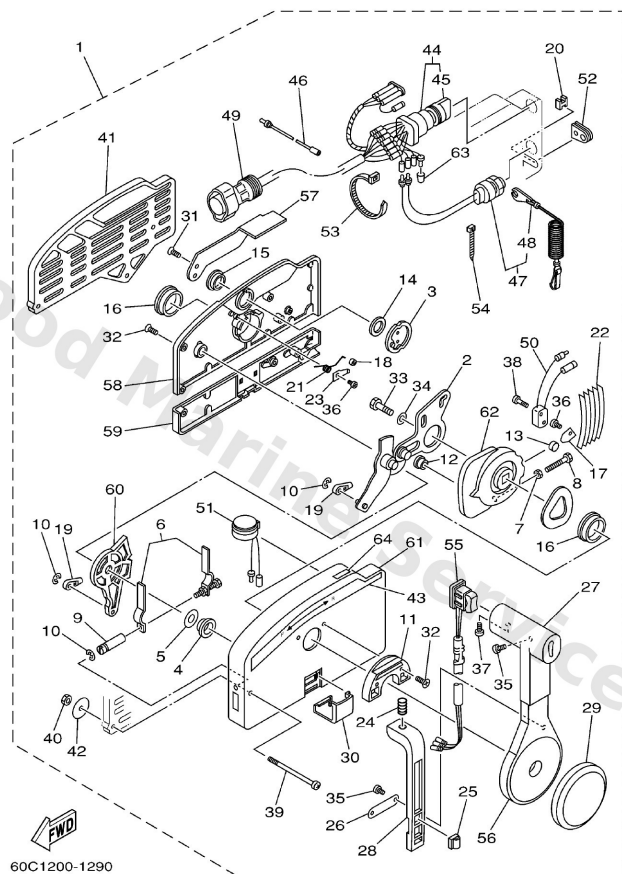
Remote Control Assy



C5

Ref	Part	
14	7034819800 Washer, wave 3	Buy now
15	7034824300 Bushing 3	Buy now
16	7034823600 Bushing	Buy now
17	7034818900 Retainer	Buy now
18	7034823400 Roller, detent	Buy now
19	7034834501 Cable end, remote control 2	Buy now
20	7034835800 Anchor, cable	Buy now
21	7034824400 Spring, free accel.	Buy now
22	7034823800 Spring, detent	Buy now
23	7034824600 Spacer 1	Buy now
24	7034822700 Spring, neutral lock	Buy now
25	7038259400 Clamp WITH PT/T SW.	Buy now
26	7034822600 Plate, stopper	Buy now
27	7034822200 Grip, control lever SINGLE	Buy now
28	7034822300 Lock, neutral	Buy now

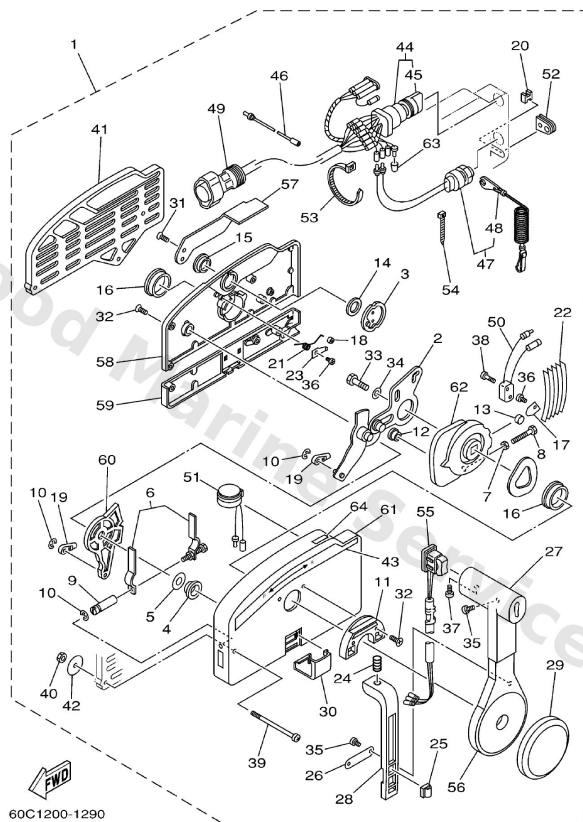
Remote Control Assy



C5

Ref	Part	
29	7034822500 Cover	Buy now
30	7034821900 Cover, lead	Buy now
31	7034828100 Screw, flat head	Buy now
32	7034828200 Screw	Buy now
33	9738008030 Bolt, hexagon (fj1)	Buy now
34	9299008600 Washer, plain (663)	Buy now
35	9858004010 Screw, pan head (e56)	Buy now
36	9858004006 Screw, pan head (7h3)	Buy now
37	9858005010 Screw, pan head(62x)	Buy now
38	9858003015 Screw, pan head (n151)	Buy now
39	7034829110 Screw	Buy now
40	9538006600 Nut(661)	Buy now
41	7034829310 Spacer, remote control SINGLE	Buy now
42	7014828700 Washer 1	Buy now
43	7034821500 Graphic	Buy now

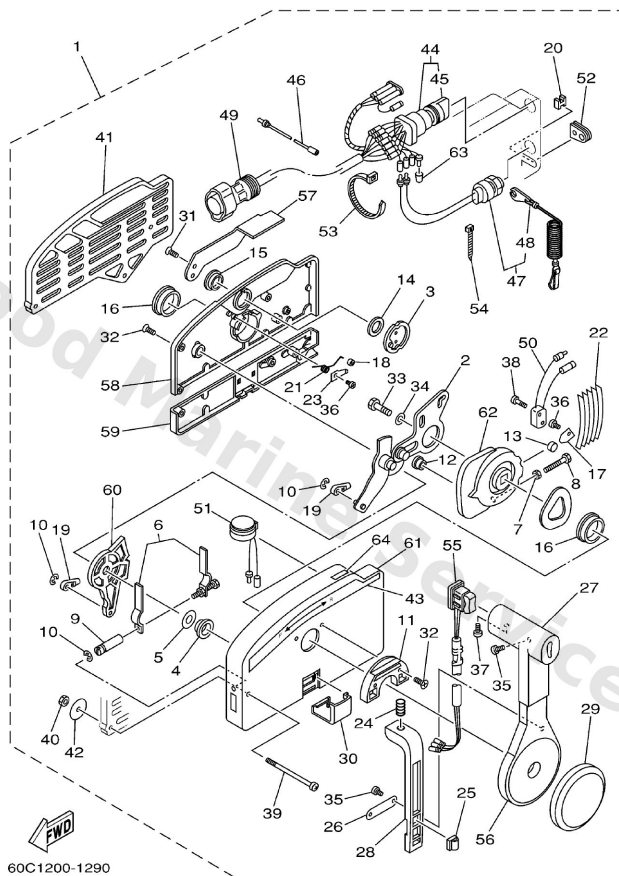
Remote Control Assy



C5

Ref	Part	
44	7038251012 Main switch assembly FOR PRIME START	Buy now
44	7038251043 Main switch assembly FOR 703-48205-17	Buy now
45	6768257700 Cap, key FOR 703-82510-12	Buy now
45	7038257700 Cap, key FOR 703-82510-43	Buy now
46	7038253100 Wire, lead	Buy now
47	6888257501 Engine stop switch assembly	Buy now
48	6828255600 Lanyard, stop switch	Buy now
49	6888258A20 10p main harness mec 2m (6ft) L)5M (10P)	Buy now
50	7038254000 Neutral switch assembly	Buy now
51	7038338302 Buzzer FOR 703-48205-17	Buy now
51	70383383A0 Buzzer	Buy now
52	7034828400 Grommet	Buy now
53	7038259100 Band	Buy now
54	7038259200 Band	Buy now
55	7034822400 Cover, control lever WITHOUT PT/T SW.	Buy now

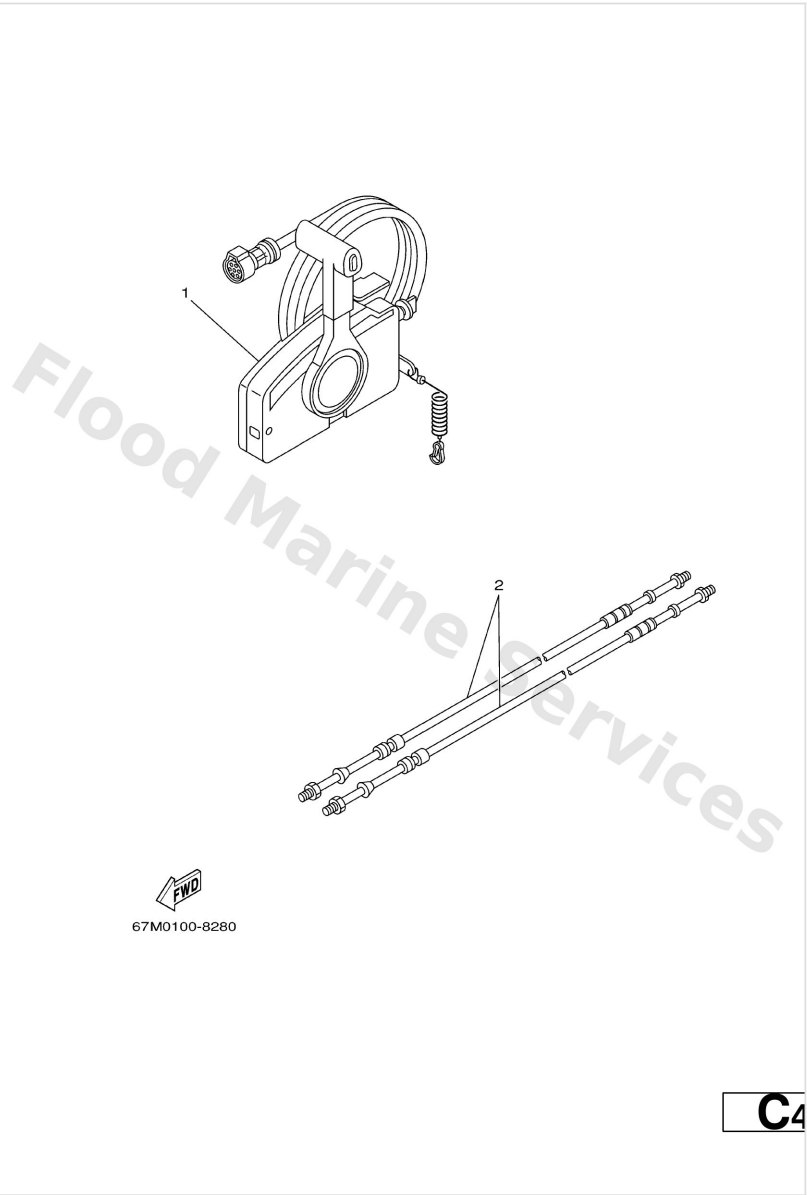
Remote Control Assy



C5

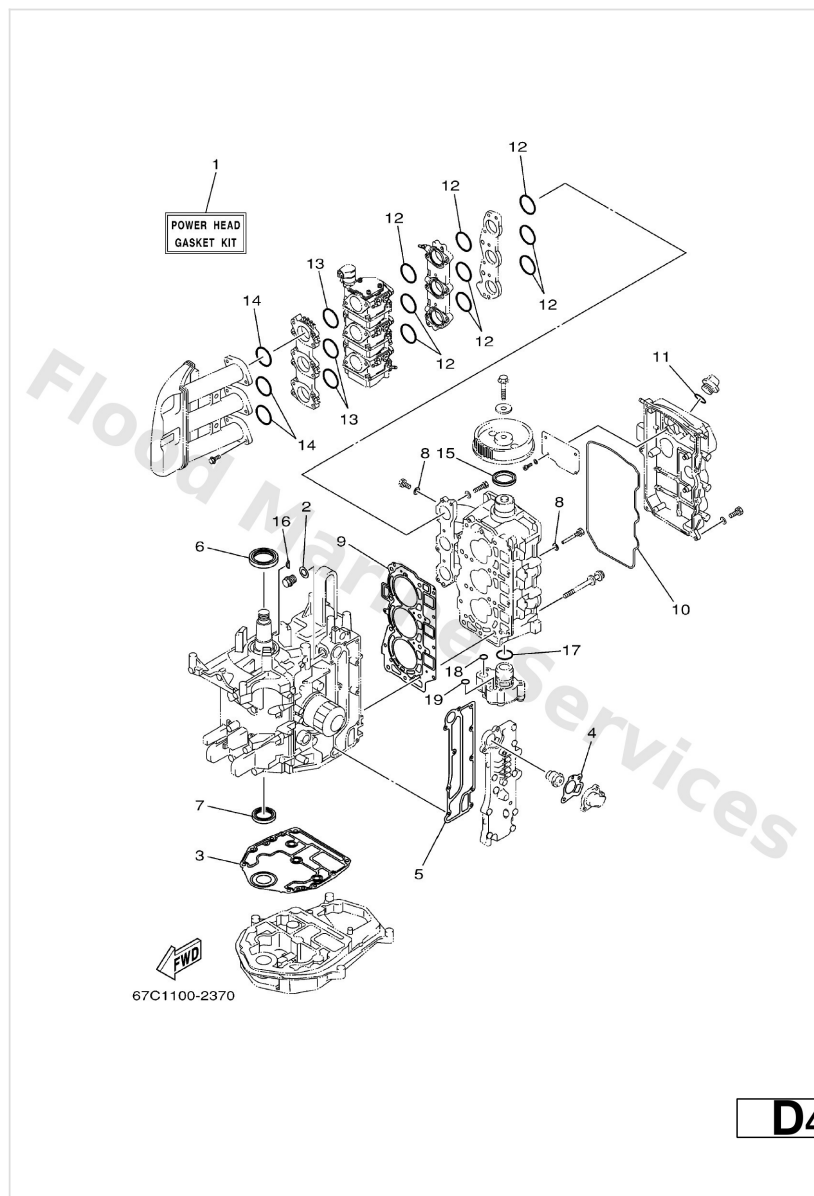
Ref	Part	
55	7038256302 Trim & tilt switch assembly WITH PT/T SW.	Buy now
56	7034822100 Grip	Buy now
57	7034815200 Knob, free accel	Buy now
58	7034821200 Rear housing	Buy now
59	7034821300 Back, panel	Buy now
60	7034827100 Arm, shift	Buy now
61	7034821101 Housing,1	Buy now
62	7034823200 Drive gear	Buy now
63	7038254200 Cap FOR 703-48205-A4	Buy now
64	7034821800 Graphic EXCEPT	Buy now

Remote Control Box



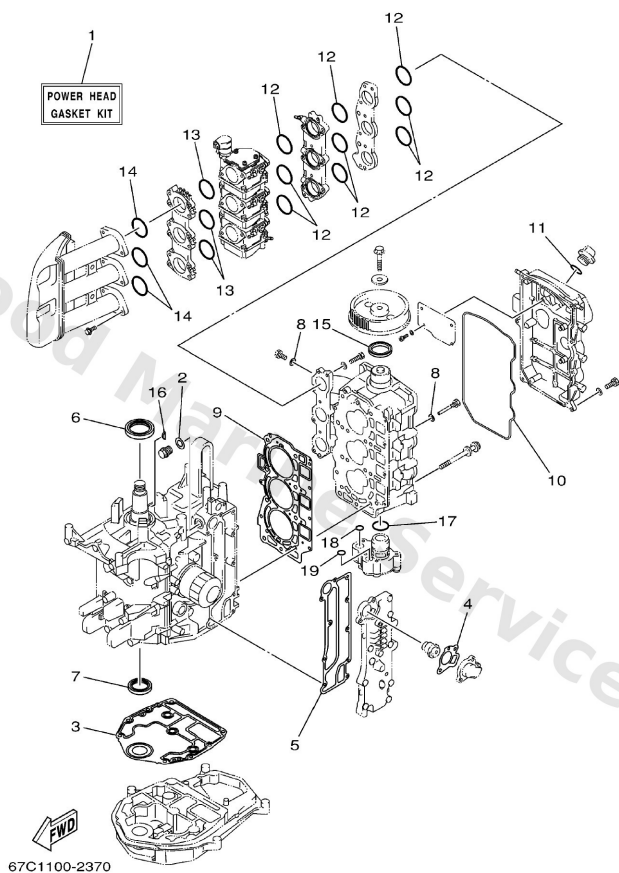
Ref	Part	
1	70348201A2 Remote control assembly (10p) AP	Buy now
1	7034820517 Remote control assembly (10p, ptt) AP F40-WITH PT/T SW.	Buy now
1	70348205A4 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	7014831090 Cable, Remote Control L=11F UR	Buy now
2	7014832000 Cable, Remote Control L=12F UR	Buy now
2	7014832020 Cable, Remote Control L=13F UR	Buy now
2	7014832050 Cable, Remote Control L=15F UR	Buy now

Repair Kit 1



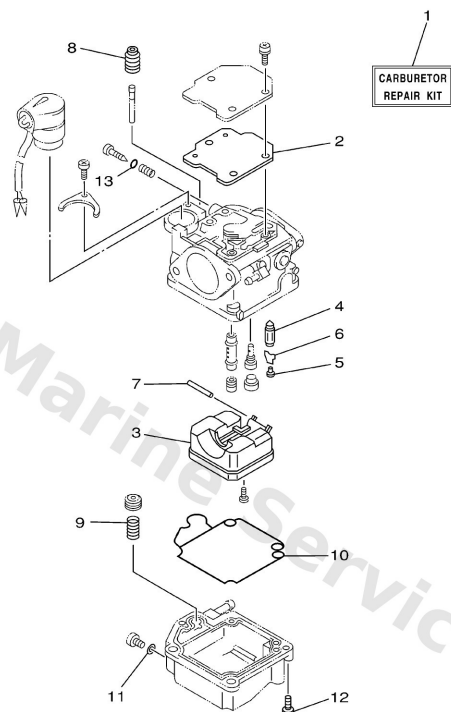
Ref	Part	
1	67CW000102 -	Buy now
2	9043014115 Gasket (663)	Buy now
3	69W1135100 Gasket, cylinder	Buy now
4	62Y1241400 Gasket, cover	Buy now
5	67C4111410 Gasket, exhaust outer cover	Buy now
6	9310243M42 Oil seal(62y)	Buy now
7	9310235M47 Oil seal(62y)	Buy now
8	9043006014 Gasket 256113960000	Buy now
9	67C1118101 Gasket, cylinder head 1	Buy now
10	67C1135600 Seal, cylinder 2	Buy now
11	9321024M79 O-ring	Buy now
12	67C1456100 O-ring	Buy now
13	67C1456200 O-ring	Buy now
14	9321034MJ6 O-ring	Buy now
15	9310237M40 Oil seal(62y)	Buy now

Repair Kit 1



Ref	Part	
16	9028004M06 Key, woodruff(6a1)	Buy now
17	9321033MH2 O-ring(62y)	Buy now
18	9321012MG9 O-ring(62y)	Buy now
19	9321014515 O-ring (11h)	Buy now

Repair Kit 2

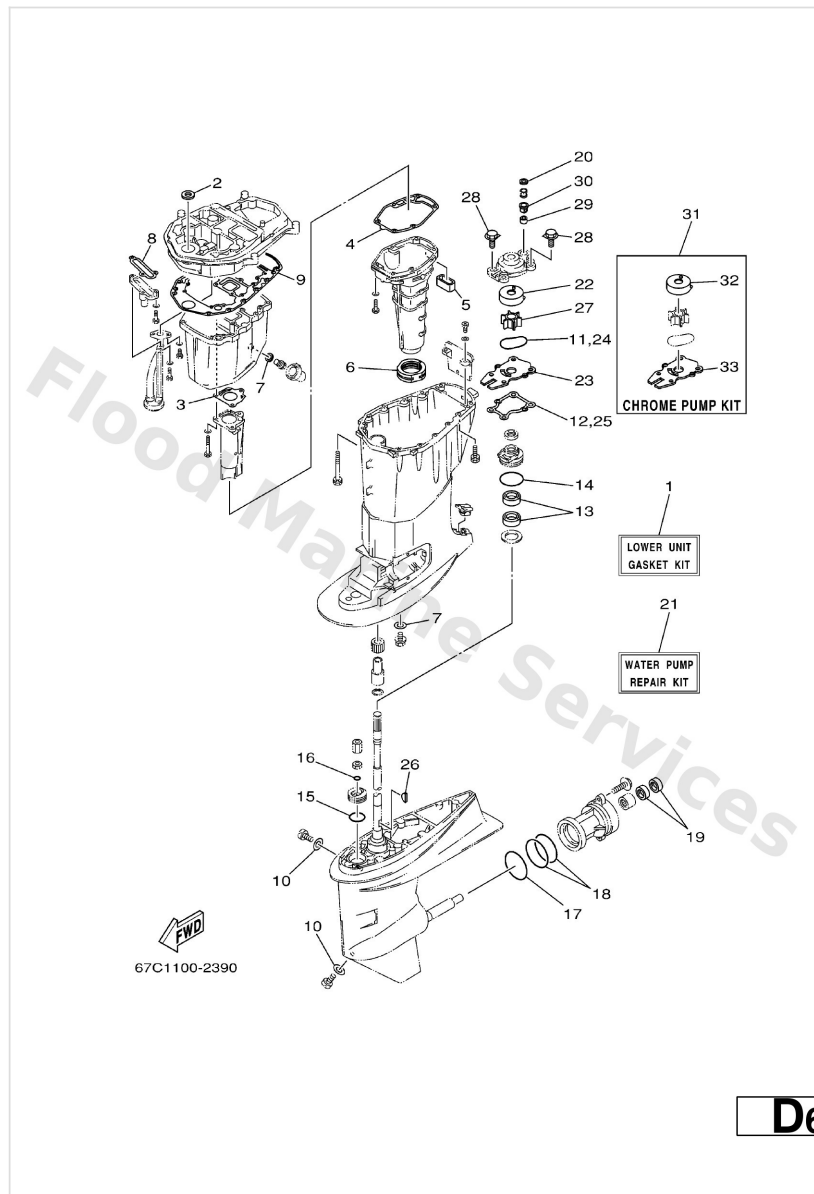


67C0100-0360

D5

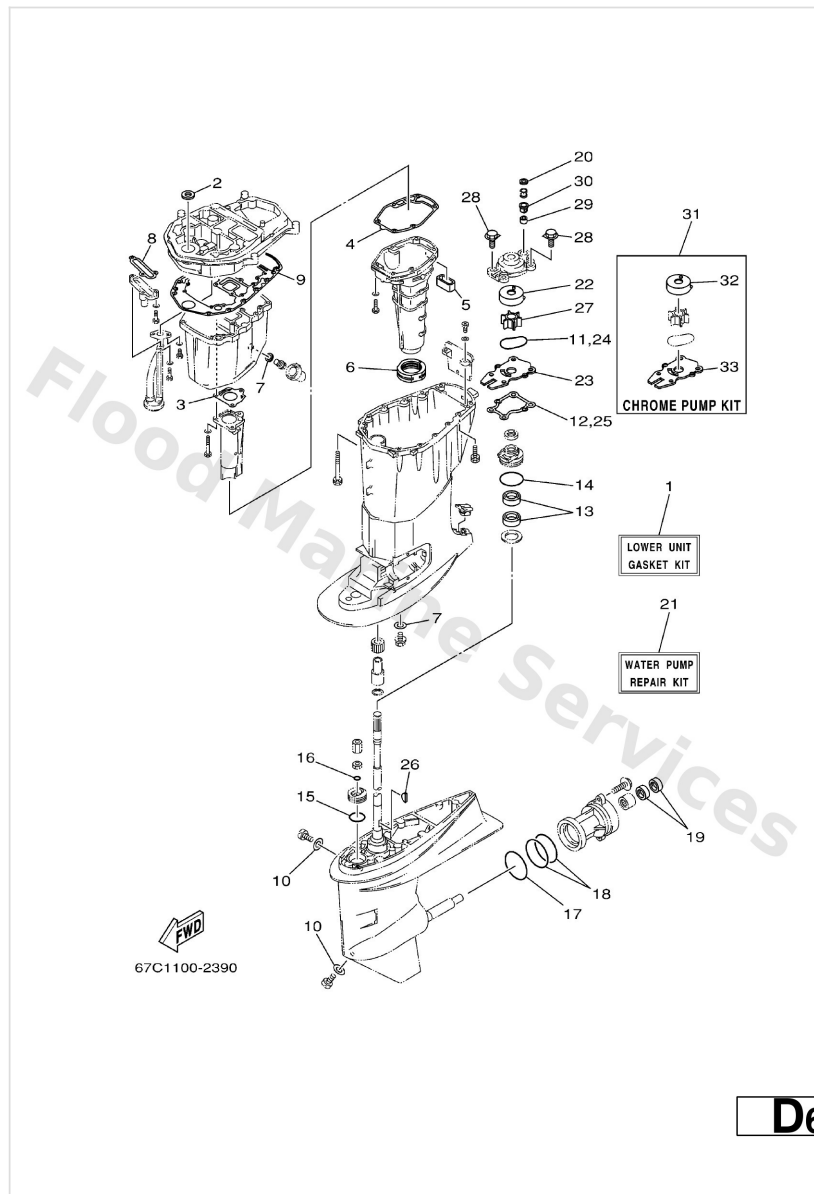
Ref	Part	
1	67CW009300 Carburetor repair kit	Buy now
2	65W1412610 Gasket	Buy now
3	63V1498500 Float	Buy now
4	6G11454600 Valve, needle	Buy now
5	6761418600 Pin, valve	Buy now
6	6631415900 Clip	Buy now
7	6H41454800 Pin, float arm	Buy now
8	65W1437300 Cover, plunger cap	Buy now
9	65W1433500 Spring, plunger	Buy now
10	65W1438400 Gasket, float chamber	Buy now
11	65W1439800 Washer	Buy now
12	9798004114 Screw, pan head(ga5)	Buy now
13	67C1439700 O-ring	Buy now

Repair Kit 3



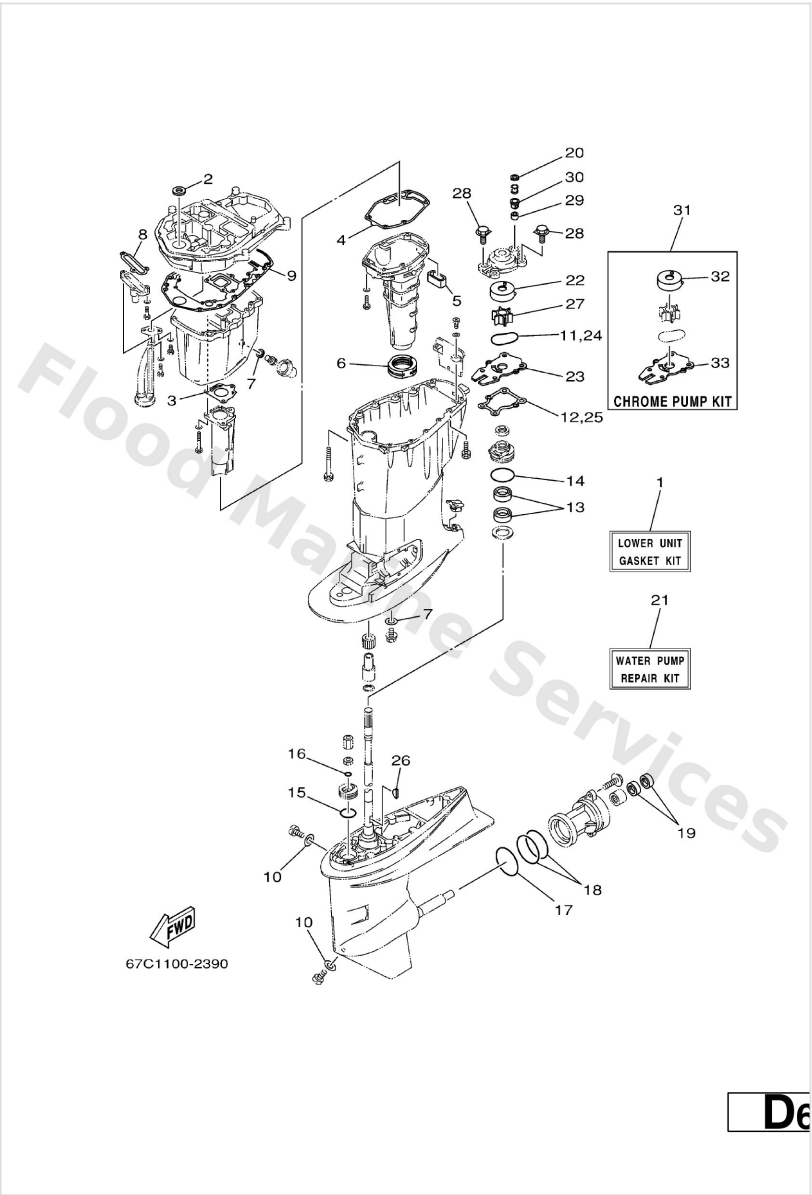
Ref	Part	
1	67CW000121 36 - 1	Buy now
2	9310416M01 Oil seal(6a8)	Buy now
3	67C4113300 Gasket, exhaust manifold 1	Buy now
4	62Y4113401 Gasket, exhaust manifold	Buy now
5	62Y4512700 Seal	Buy now
6	67C4512300 Gasket, muffler	Buy now
7	9043014M09 Gasket	Buy now
8	62Y1347500 Gasket	Buy now
9	69W1531200 Gasket, oil pan	Buy now
10	9043008020 Gasket	Buy now
11	9321059MG7 O-ring	Buy now
12	63D4431600 Gasket, water pump	Buy now
13	9310122M60 Oil seal	Buy now
14	9321048MG8 O-ring	Buy now
15	9321033MG4 O-ring	Buy now

Repair Kit 3



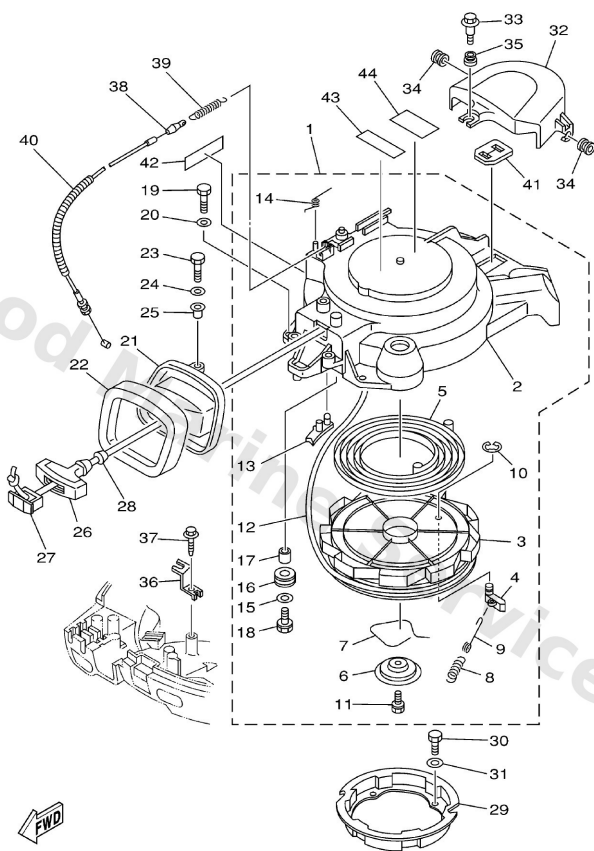
Ref	Part	
16	9321006ME6 O-ring	Buy now
17	9321069MG6 O-ring	Buy now
18	9321074MG5 O-ring (xea)	Buy now
19	9310122M00 Oil seal (22x36x6-663)	Buy now
20	9043012072 Gasket	Buy now
21	66TW007800 Water pump repair kit	Buy now
22	63D4432200 Insert, cartridge	Buy now
23	66T4432300 Outer plate, cartridge	Buy now
26	9028003M03 Key, woodruff (697)	Buy now
27	6H44435202 Impeller	Buy now
28	9011908M15 Bolt, with washer(62w)	Buy now
29	6634436600 Damper, water seal 2	Buy now
30	63D4431200 Cover, water pump housing	Buy now
31	66TW00780A Chrome pump kit	Buy now
32	63D4432240 Insert, cartridge	Buy now

Repair Kit 3



Ref	Part	
33	66T4432340 Outer plate, cartridge	Buy now

Starter

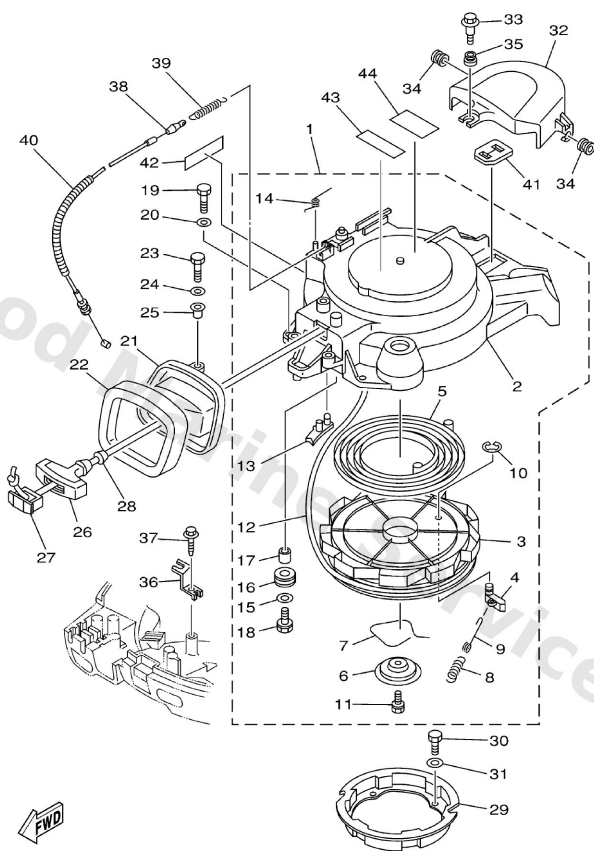


67C1100-2110

C6

Ref	Part	
1	67C1571000 Starter assembly	Buy now
2	67C1571100 Case, starter	Buy now
3	66T1571400 Drum, sheave	Buy now
4	63V1574100 Pawl, drive	Buy now
5	66T1571300 Spring, starter	Buy now
6	66T1571600 Plate, drive	Buy now
7	66T1570500 Spring, drive pawl	Buy now
8	66T1576700 Spring	Buy now
9	66T1578400 Spring, return	Buy now
10	63V1574400 Circlip	Buy now
11	63V1576800 Screw	Buy now
12	* item_description	Buy now
13	66T1579400 Stopper	Buy now
14	66T1573400 Spring, return	Buy now
15	6F51579100 Washer, lock	Buy now

Starter

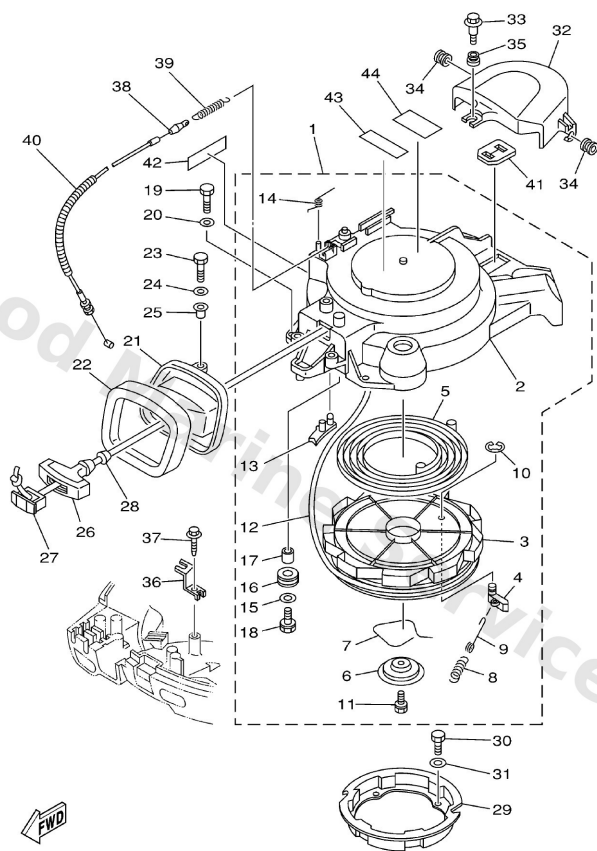


67C1100-2110

C6

Ref	Part	
16	6F51575200 Roller, wire	Buy now
17	6F51575300 Bushing 1	Buy now
18	9752306425 Bolt With Washer	Buy now
19	9709506025 Bolt	Buy now
20	9299506600 Washer, plain (646)	Buy now
21	67C1575800 Guide, rope	Buy now
22	67C1576200 Seal, rubber 2	Buy now
25	9038706M89 Collar	Buy now
26	6891575501 Handle, starter	Buy now
27	6F51577902 Cover	Buy now
28	6A01578900 Damper	Buy now
29	67C1572300 Pulley, starter	Buy now
30	9709506010 Bolt	Buy now
32	67C4629700 Cover, dust	Buy now
33	9010906MA1 Bolt	Buy now

Starter

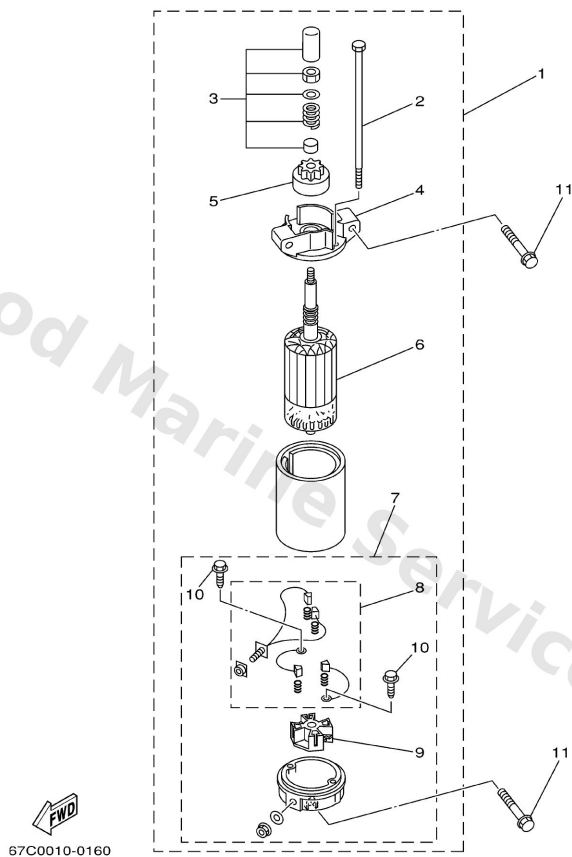


67C1100-2110

C6

Ref	Part	
34	9048010M16 Grommet(6j8)	Buy now
35	9048012072 Grommet(53y)	Buy now
36	66M1577400 Stay 4	Buy now
37	9010906M86 Bolt	Buy now
38	67C1577000 Cable comp., starter stop	Buy now
39	66T1573100 Retainer, spring	Buy now
40	9044610M86 Hose	Buy now
41	65W8163910 Cover	Buy now
42	62Y1343740 Mark, Caution FOR USA,OCEANIA	Buy now
42	62Y1343750 Mark, Caution FOR CANADA	Buy now
43	6A18362541 Mark 5	Buy now
44	6A18362551 Mark 5 FOR CANADA	Buy now

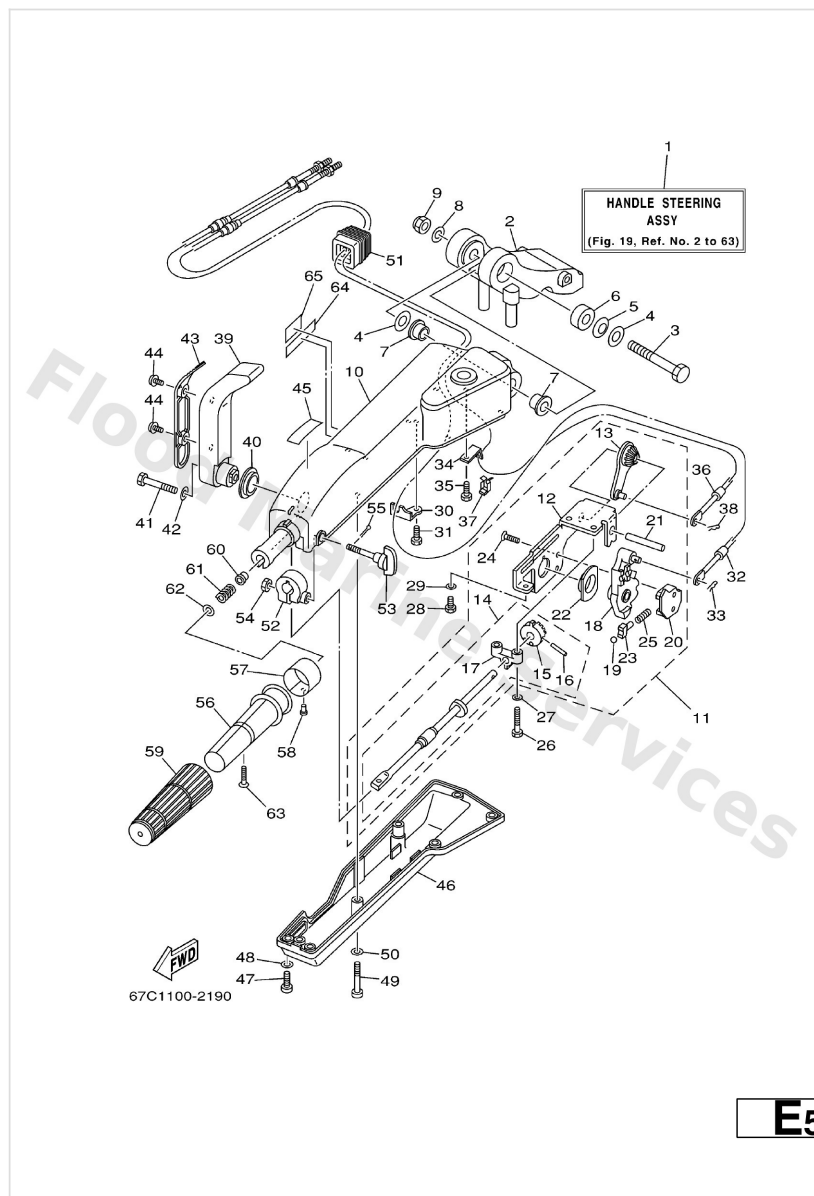
Starting Motor



E1

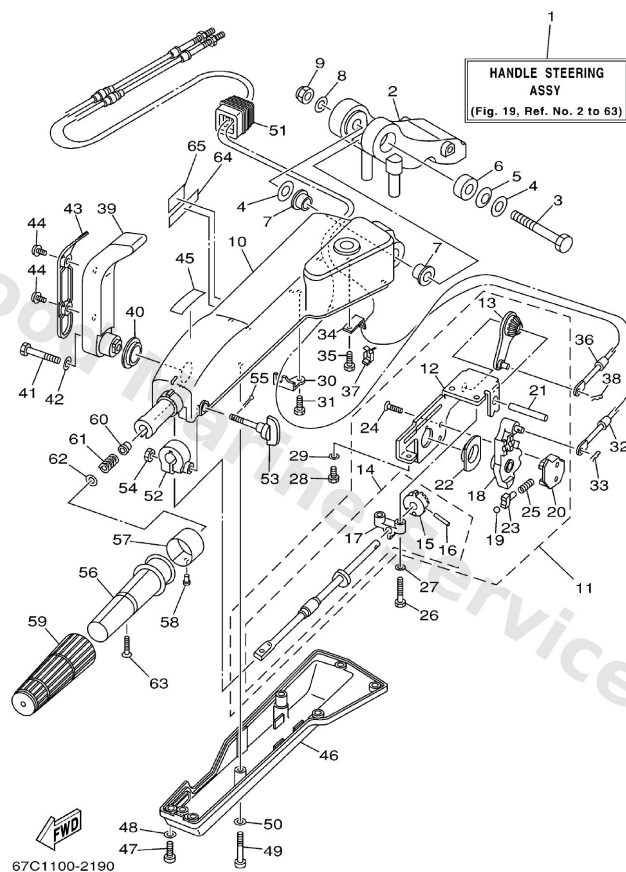
Ref	Part	
1	67C8180000 Starting motor assembly	Buy now
2	67C8182600 Bolt	Buy now
3	65W8185701 Retainer	Buy now
4	65W8183000 Front Bracket assembly	Buy now
5	65W8180700 Gear assembly, starting motor	Buy now
5	667C8185000 Armature assembly	Buy now
7	65W8182000 Rear bracket assembly	Buy now
8	65W8180100 Brush set	Buy now
9	65W8184000 Brush holder assembly	Buy now
10	65W8182S00 Screw	Buy now
11	9011908M39 Bolt, with washer	Buy now

Steering



Ref	Part	
3	9010112M09 Bolt	Buy now
4	9299012200 Ybs66-12 washer,plain	Buy now
5	9020612M22 Washer, wave(6b0)	Buy now
6	9038712M02 Collar(6b0)	Buy now
7	9038612M93 Bush(6b0)	Buy now
8	9299012600 Washer, plate(663)	Buy now
9	9018512M12 Nut, self-locking(6e5)	Buy now
11	67C4410000 Shift Link assembly	Buy now
12	67C4410400 Plate Comp.	Buy now
13	67G4826100 Arm, Throttle	Buy now
14	67C4211500 Shaft, Steering Handle	Buy now
15	650421520094 Gear	Buy now
16	9169030025 Pin, spring	Buy now
17	67G4215900 Stay	Buy now
18	67C4411300 Cam plate, handle	Buy now

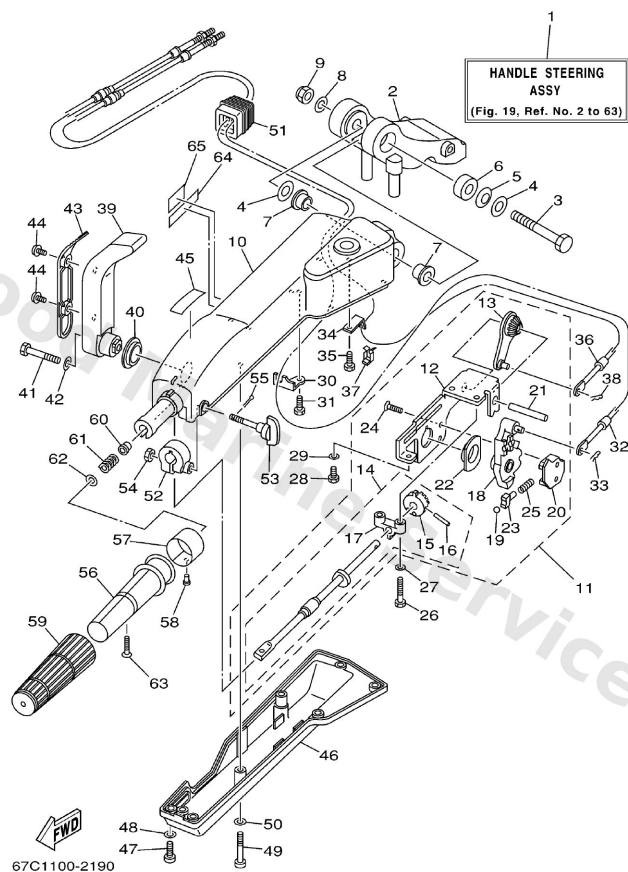
Steering



E5

Ref	Part	
19	63D4823600 Roller, detent	Buy now
20	67C4811900 Cover	Buy now
21	67G4215300 Shaft, Throttle Control	Buy now
22	67G4413200 Bushing	Buy now
23	63D4823700 Adaptor	Buy now
24	9878505014 Screw 3	Buy now
25	63D4823800 Spring, detent	Buy now
26	9709506030 Bolt(jf7)	Buy now
27	9299506600 Washer, plain (646)	Buy now
28	9709506014 Bolt(gj3)	Buy now
30	67G4853100 Bracket Remote Control 1	Buy now
32	67C4832100 Cable	Buy now
33	9046810005 Pin, hair 6264123500	Buy now
34	66R4853800 Clamp, cable 1	Buy now
36	67C2630100 Throttle Cable assembly	Buy now

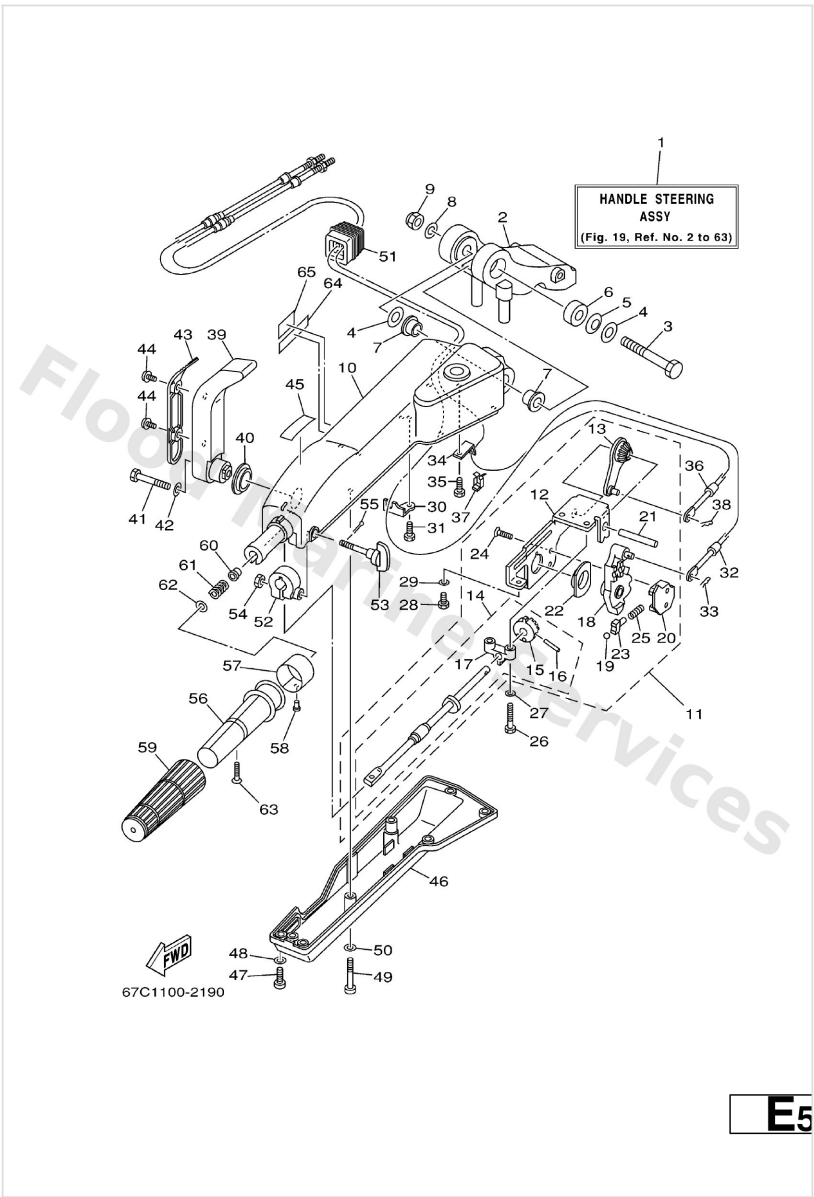
Steering



E5

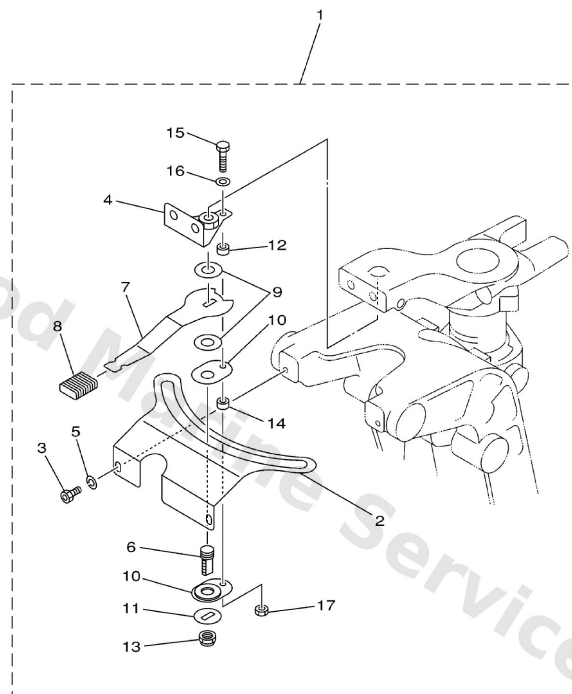
Ref	Part	
37	63D4853800 Clamp, cable 1	Buy now
40	9038626MA3 Bush	Buy now
41	9709508040 Bolt, hexagon	Buy now
42	9299508600 Washer, plain (663)	Buy now
43	67G4417300 Lever, Shift Control	Buy now
44	9015906M18 Screw, with washer(6b0)	Buy now
45	6G84419100 Indicator, shift	Buy now
46	67G4213100 Cover Handle Steering	Buy now
47	9788506016 Screw, pan head(6b0)	Buy now
49	9788506040 Screw pan head	Buy now
51	63D4272500 Grommet	Buy now
52	63D4212600 Friction, steering handle grip	Buy now
53	63D4815400 Knob, Throttle	Buy now
54	9538006600 Nut(661)	Buy now
55	9149020010 Pin, cotter	Buy now

Steering



Ref	Part	
56	6644211900 Grip, steering handle	Buy now
57	6J04213700 Indicator, throttle	Buy now
58	9026902M09 Rivet(6I5)	Buy now
59	6G14217700 Rubber, handle	Buy now
60	9038608032 Bushing (650)	Buy now
61	9050123215 Spring (655)	Buy now
62	9290310600 Washer, plate	Buy now
63	9014905M13 Screw, countersunk	Buy now
64	6E08362741 Label, caution 7	Buy now
65	6E08362751 - FOR CANADA	Buy now

Steering Friction

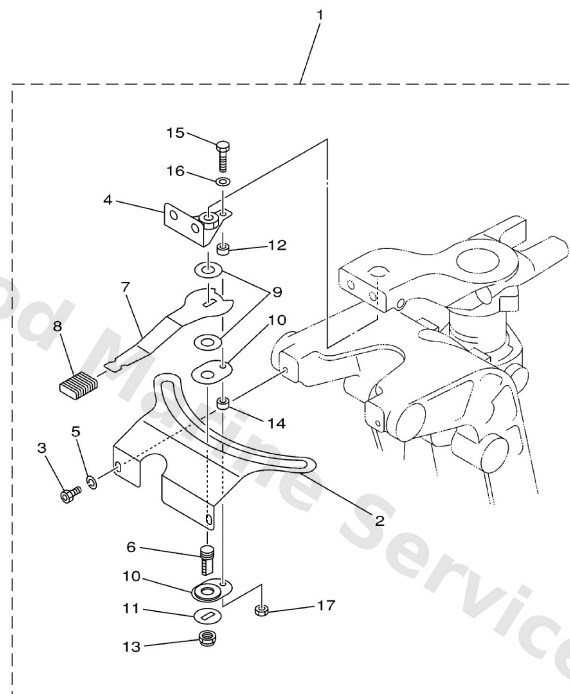


67C1010-2190

F1

Ref	Part	
1	67C4250801 Steering friction assembly	Buy now
2	67C4252701 Plate, Friction	Buy now
3	9010906M88 Bolt(61a)	Buy now
4	67C4252500 Plate, friction	Buy now
5	9299006100 Washer(6a1)	Buy now
6	67C4256200 Shaft, steering lock	Buy now
7	67C4256100 Knob, steering lock	Buy now
8	6894363300 Cover, tilt lever	Buy now
9	9020210M56 Washer, plate	Buy now
10	65W4252800 Plate, friction	Buy now
11	9020910M26 Washer	Buy now
12	9038705M05 Collar	Buy now
13	9018510M14 Nut, self-locking	Buy now
14	9038705M11 Collar	Buy now
15	9709505020 Bolt, hexagon	Buy now

Steering Friction

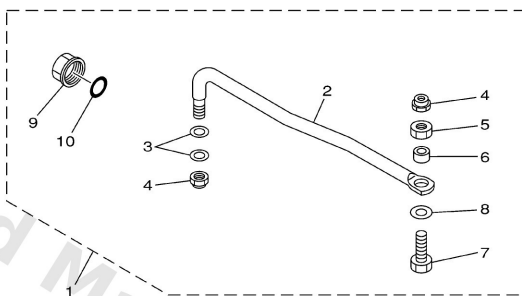


67C1010-2190

F1

Ref	Part	
16	9299505600 Washer, plain (646)	Buy now
17	9538005600 Nut, hexagon (663)	Buy now

Steering Guide

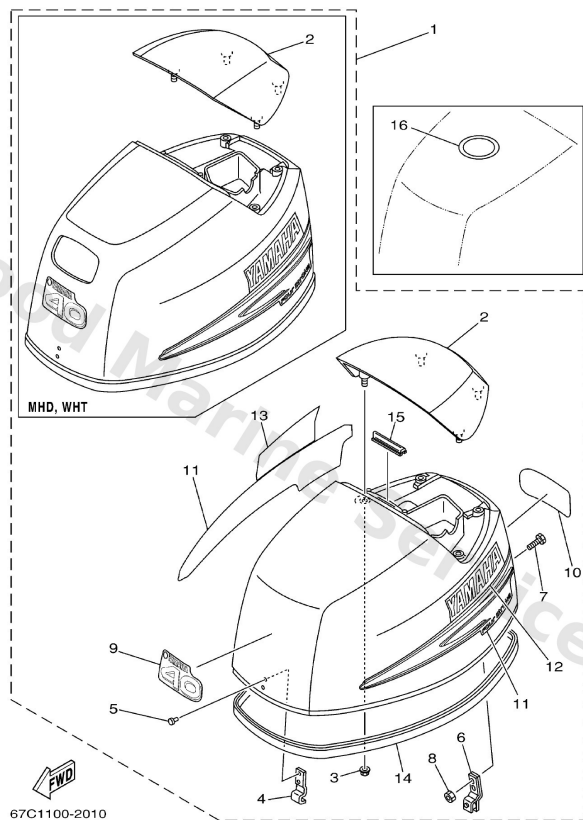


65W0010-8210

C3

Ref	Part	
1	65W6135000 Steering guide attachment kit AP	Buy now
2	65W6135100 Rod, steering link	Buy now
3	9020110M20 Washer, plate (663)	Buy now
4	9018509M01 Nut, nylon (663)	Buy now
5	9017009M03 Nut (689)	Buy now
6	9038710M42 Coller (688)	Buy now
7	9010109M01 Bolt(62x)	Buy now
8	9020110M63 Washer, plate	Buy now
9	6E54314501 Cap, clamp bracket	Buy now
10	9321016275 O-ring	Buy now

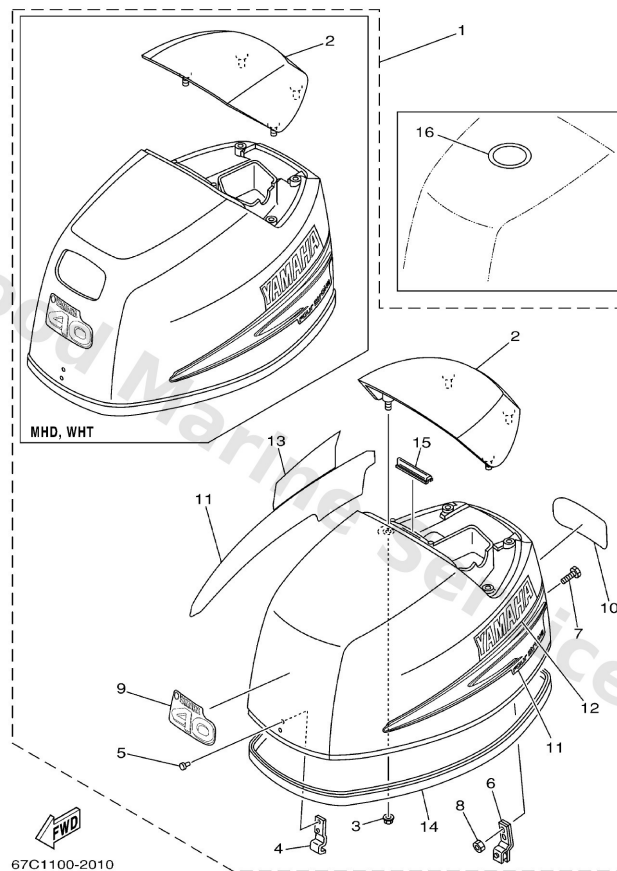
Top Cowling



A4

Ref	Part	
3	9017906M24 Nut(6j8)	Buy now
4	62Y4265100 Hook	Buy now
5	9026606M02 Rivet (697)	Buy now
6	67C4265200 Hook	Buy now
7	9010906MA4 Bolt	Buy now
8	9538006700 Nut	Buy now
9	67C4267700 Graphic, front F40	Buy now
9	69H4267710 Graphic, front F30	Buy now
10	67C4267800 Graphic, front F40	Buy now
10	69H4267810 Graphic, front F30	Buy now
11	67CW007010 Graphic set	Buy now
12	67C4268110 Mark, cowling	Buy now
13	67C4268210 Mark, cowling	Buy now
14	67C4261500 Seal	Buy now
15	61N4262800 Seal	Buy now

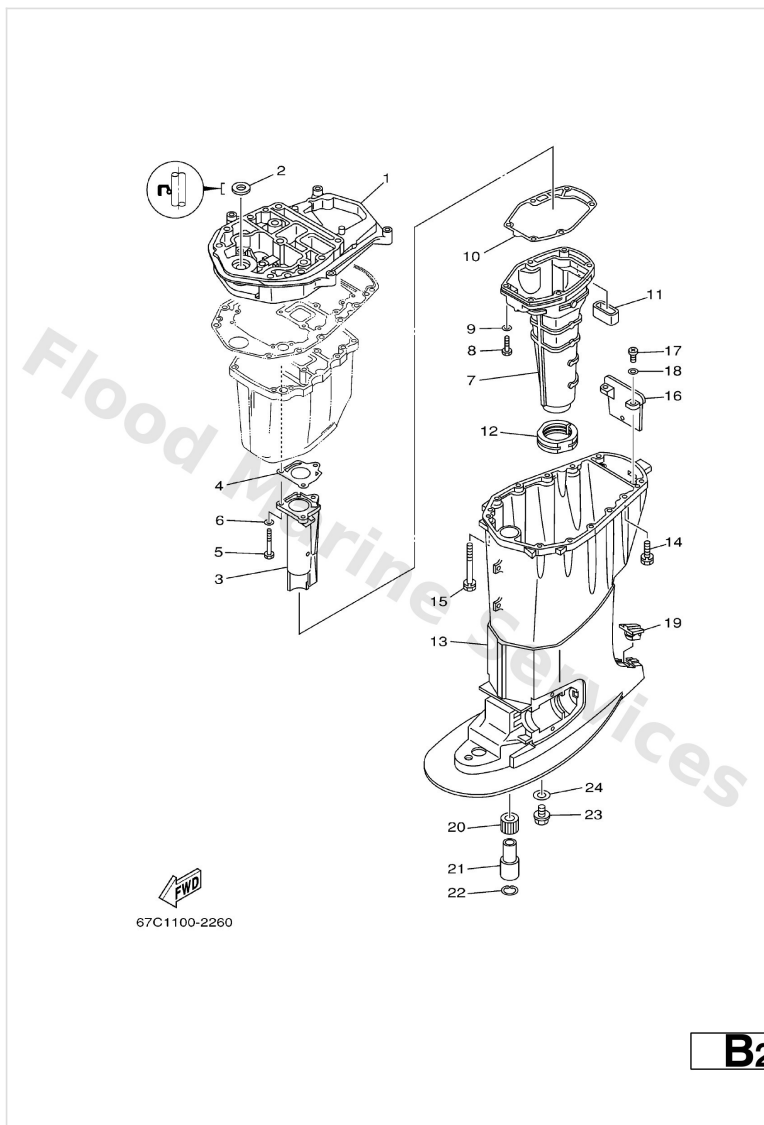
Top Cowling



A4

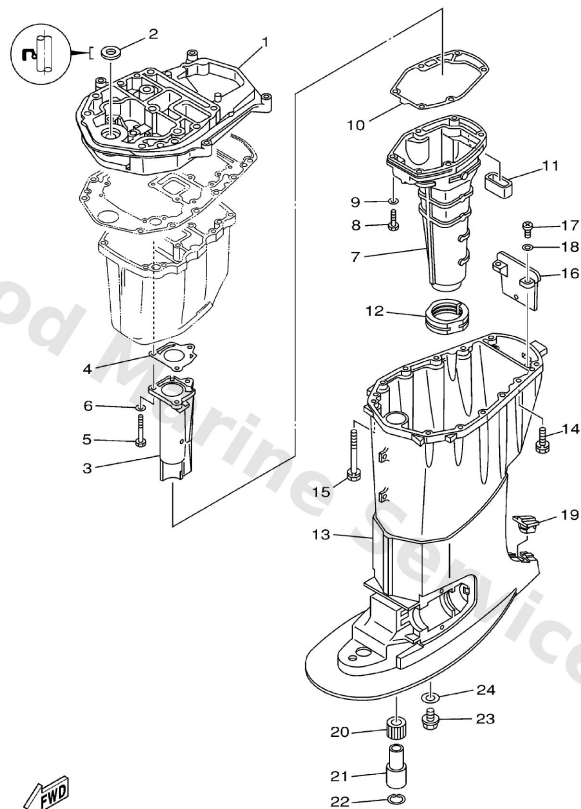
Ref	Part	
16	67F1343402 Label, Caution	Buy now

Upper Casing



Ref	Part	
1	67C411370094 Guide, exhaust	Buy now
2	9310416M01 Oil seal(6a8)	Buy now
3	67C41131005B Manifold, ext. 1	Buy now
4	67C4113300 Gasket, exhaust manifold 1	Buy now
5	9707506050 Bolt(jf7)	Buy now
6	9299506600 Washer, plain (646)	Buy now
7	67C14711005B Muffler 1 S	Buy now
7	67C14711125B Muffler 1 L	Buy now
8	9707506025 Bolt	Buy now
10	62Y4113401 Gasket, exhaust manifold	Buy now
11	62Y4512700 Seal	Buy now
12	67C4512300 Gasket, muffler	Buy now
13	67C45111004D Casing Upper S	Buy now
13	67C45111204D Casing, upper L	Buy now
14	9011908M79 Bolt, hexagon (fj1)	Buy now

Upper Casing

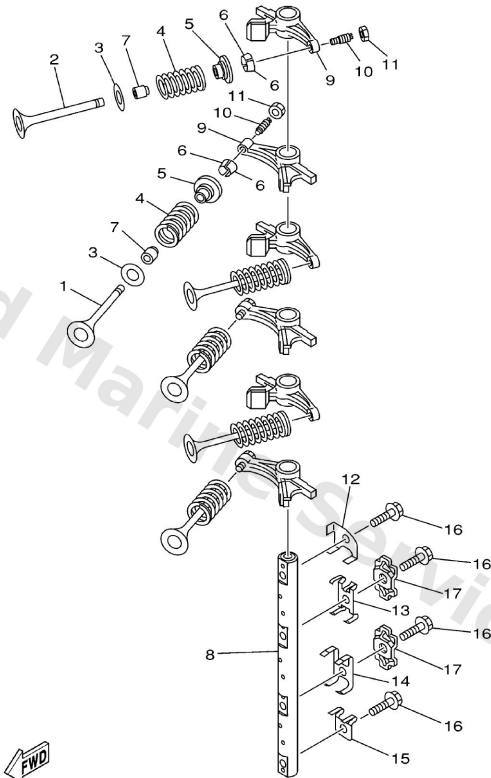


FWD
67C1100-2260

B2

Ref	Part	
15	9011908M82 Bolt, with washer(697)	Buy now
16	67C4515100 Cover, upper casing	Buy now
17	9788005016 Screw, pan head(6b0)	Buy now
18	9299005600 Washer, plain (646)	Buy now
19	63D4515500 Cap S	Buy now
19	6H34515500 Cap L	Buy now
20	66T4531800 Bushing, drive shaft 3 L	Buy now
21	9038723002 Collar L	Buy now
22	9342036M01 Circlip (6a0) L	Buy now
23	9034014M06 Plug, straight screw(62y) L	Buy now
24	9043014M09 Gasket L	Buy now

Valve

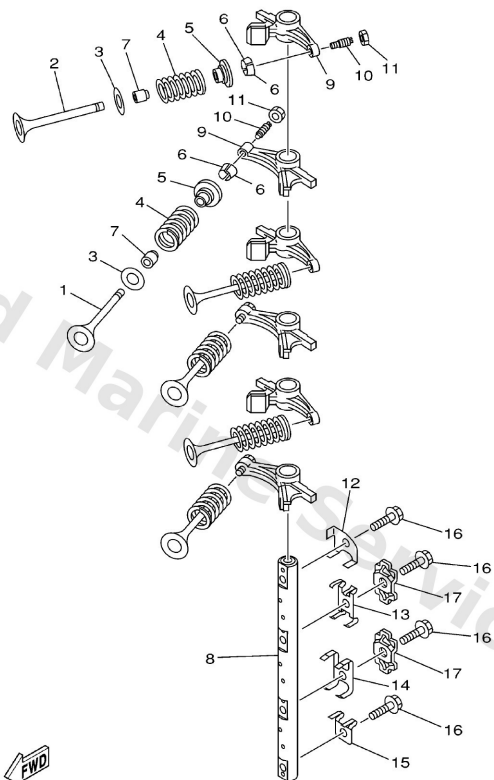



67C1010-2050

B3

Ref	Part	
1	67C1211100 Valve, intake	Buy now
2	62Y1212100 Valve, exhaust	Buy now
3	62Y1211600 Seat, valve spring	Buy now
4	51Y1211400 Spring, valve outer	Buy now
5	30X1211700 Retainer, valve spring	Buy now
6	30X1211800 Cotter, valve	Buy now
7	51Y1211900 Seal, valve stem	Buy now
8	67C1214600 Shaft Rocker	Buy now
9	65W1215100 Arm, valve rocker	Buy now
10	62Y1215900 Screw Valve Adjusting	Buy now
11	62Y1215800 Nut, lock	Buy now
12	62Y1223800 Plate Bolt Stopper	Buy now
13	62Y1221600 Spring	Buy now
14	62Y1227900 Plate	Buy now
15	67C1211300 Spring, valve inner	Buy now

Valve



FWD
67C1010-2050

B3

Ref	Part	
16	9010908M63 Bolt(62y)	Buy now
17	62Y1223100 Guide, stopper 1	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.