



Yamaha F50HED 2013

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

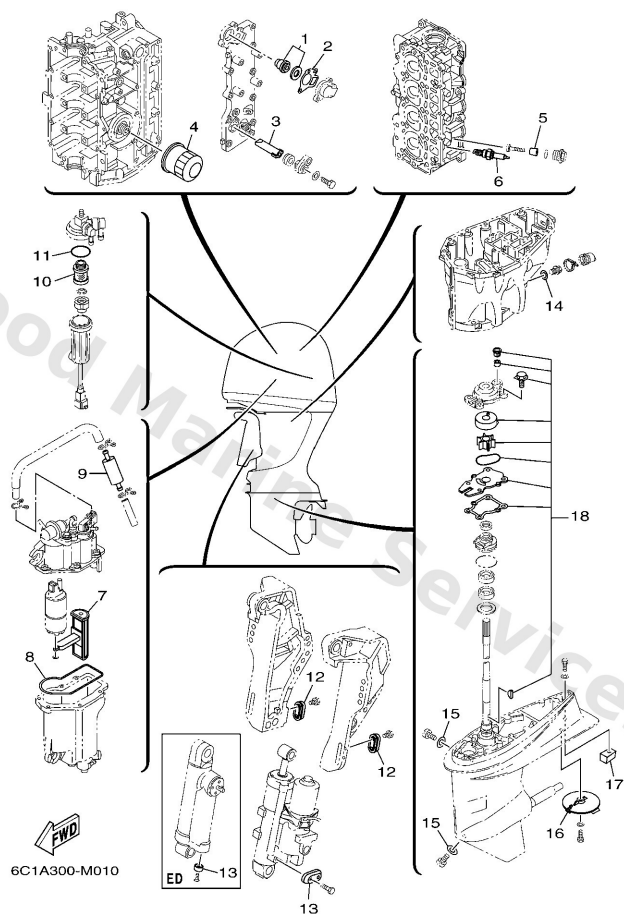
Authorised Yamaha Dealers



Contents

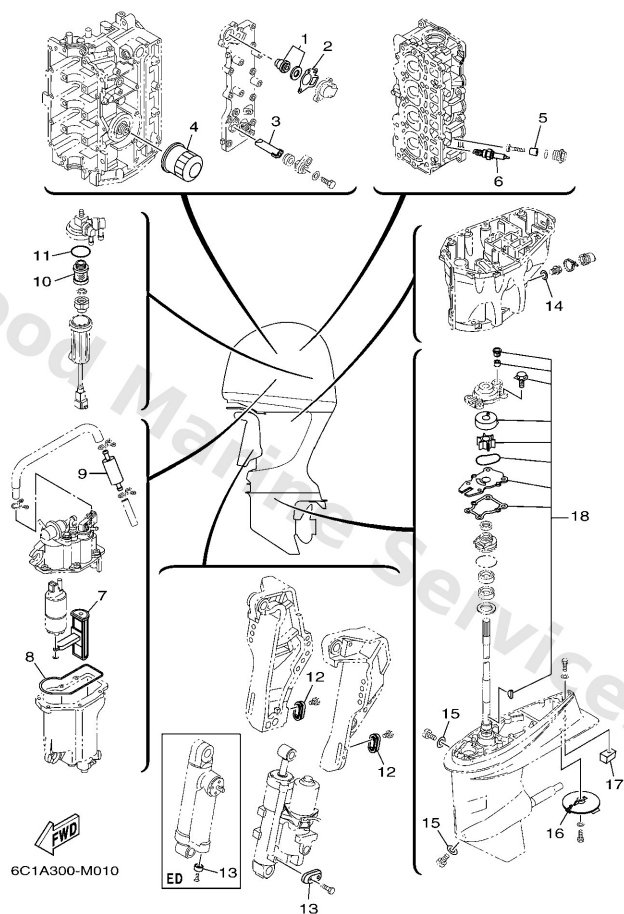
SCHEDULED SERVICE PARTS	3
BOTTOM COWLING 1	5
BOTTOM COWLING 2	8
BRACKET 1	10
BRACKET 2	13
BRACKET 3	16
CONTROL	19
CRANKSHAFT & PISTON	22
CYLINDER & CRANKCASE 1	24
CYLINDER & CRANKCASE 2	27
ELECTRICAL 1	29
ELECTRICAL 2	31
ELECTRICAL 3	34
ELECTRICAL 4	37
FUEL	39
FUEL INJECTION PUMP 1	43
FUEL INJECTION PUMP 2	45
FUEL TANK	47
GENERATOR	48
INTAKE 1	50
INTAKE 2	52
LOWER CASING & DRIVE 1	54
LOWER CASING & DRIVE 2	60
OIL PAN	63
OIL PUMP	64
OPTIONAL PARTS 1	65
OPTIONAL PARTS 2	67
OPTIONAL PARTS 3	68
POWER TRIM & TILT ASSY 1	69
POWER TRIM & TILT ASSY 2	73
REPAIR KIT 1	74
REPAIR KIT 2	75
STARTING MOTOR	78
STEERING GUIDE	80
TOP COWLING	81
UPPER CASING	83
VALVE	85

Scheduled Service Parts



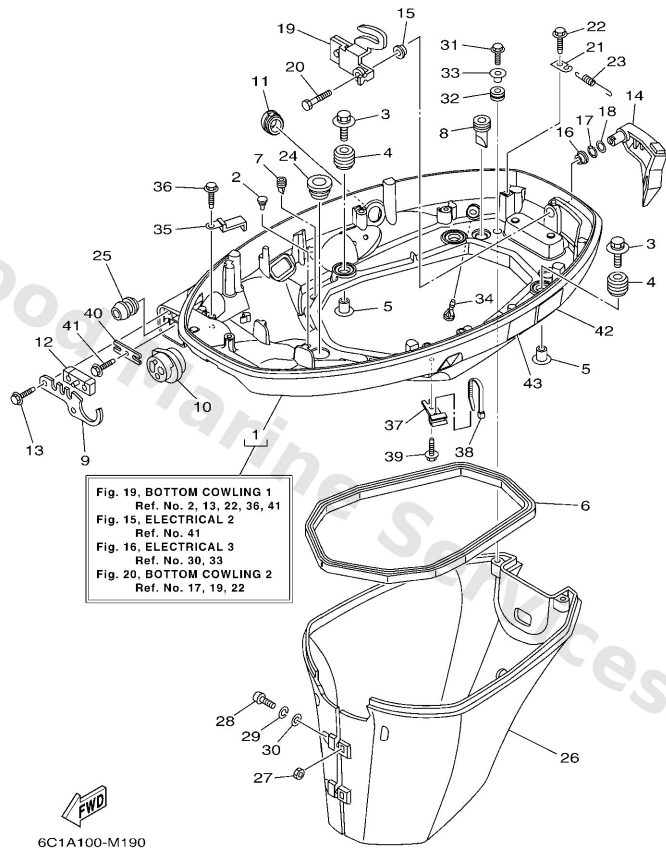
Ref	Part	
1	6G81241103 Thermostat	Buy now
2	62Y1241400 Gasket, cover	Buy now
3	62Y1132500 Anode	Buy now
4	5GH1344050 Element assembly, oil cleaner	Buy now
5	6G81132500 Anode	Buy now
6	9470200418 Plug, spark (dpr6eb-9)	Buy now
7	6C51391500 Filter	Buy now
8	6C51498400 Gasket, float chamber	Buy now
9	6C52425100 Strainer 1	Buy now
10	6D82456300 Element, filter (with tag)	Buy now
11	6D82456400 Gasket	Buy now
12	65W4525100 Anode	Buy now
13	6634525100 Anode	Buy now
14	9043014M09 Gasket	Buy now
15	9043008020 Gasket	Buy now

Scheduled Service Parts



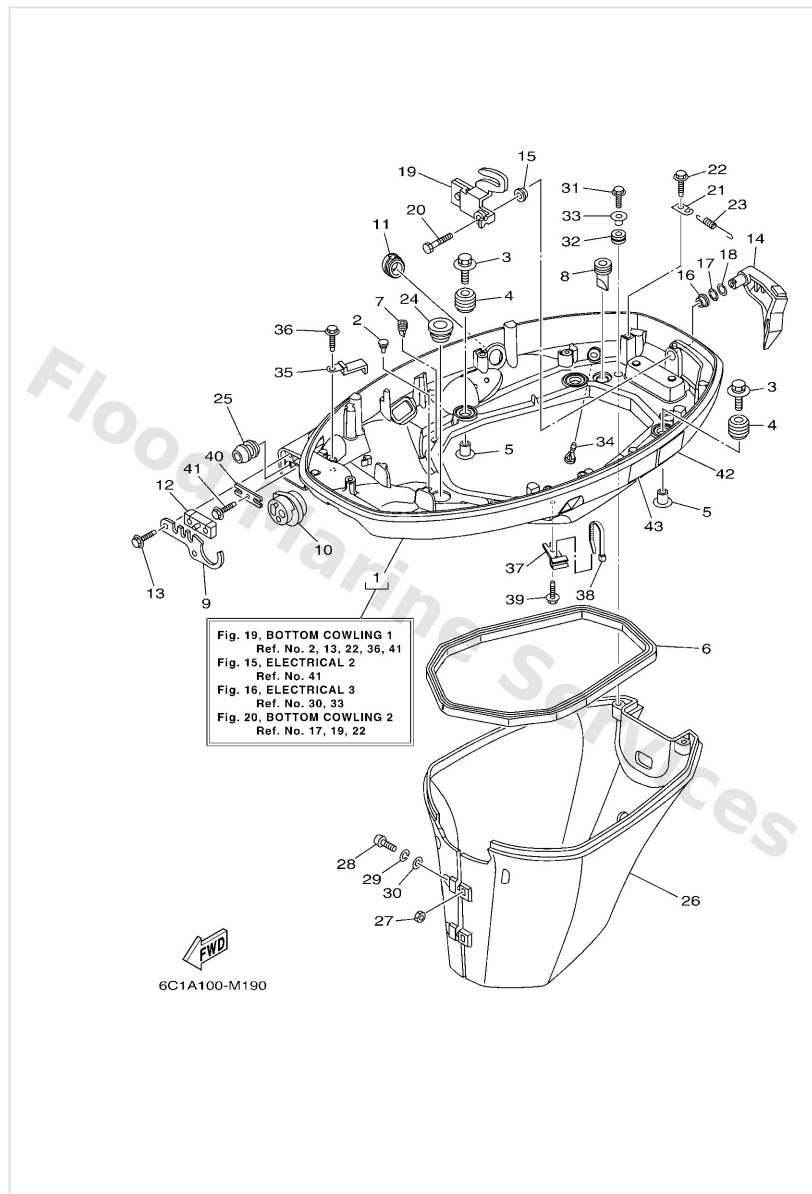
Ref	Part	
16	67C4537100 Tab-trim	Buy now
17	67C4525100 Anode	Buy now
18	63DW007801 Water pump repair kit	Buy now

Bottom Cowling 1



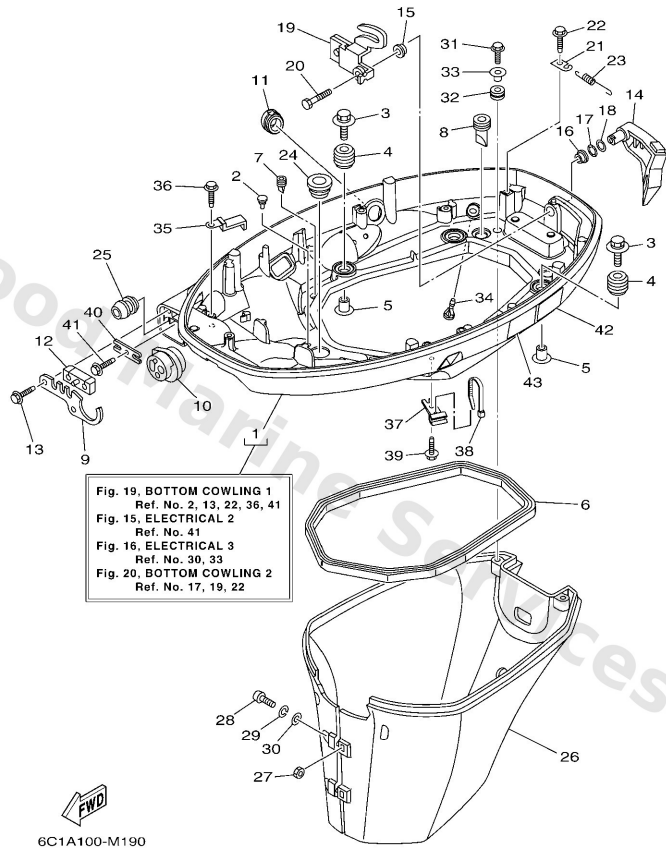
Ref	Part	
1	6CJ42710018D Bottom cowling assembly	Buy now
2	6H44274800 Grommet	Buy now
3	9011906M61 Bolt, with washer	Buy now
4	6BG4274800 Grommet	Buy now
5	9038706M69 Collar (688)	Buy now
6	62Y4271600 Rubber seal 1	Buy now
7	65W4271700 Rubber, seal 2	Buy now
8	61A4271700 Rubber, seal 2	Buy now
9	6BG4276100 Stopper	Buy now
10	6CJ4272500 Grommet	Buy now
11	6CJ4272600 Grommet	Buy now
12	6BG4272700 Grommet	Buy now
13	9010906M86 Bolt	Buy now
14	6BG42815008D Lever, clamp	Buy now
15	9038612M37 Bushing (6f5)	Buy now

Bottom Cowling 1



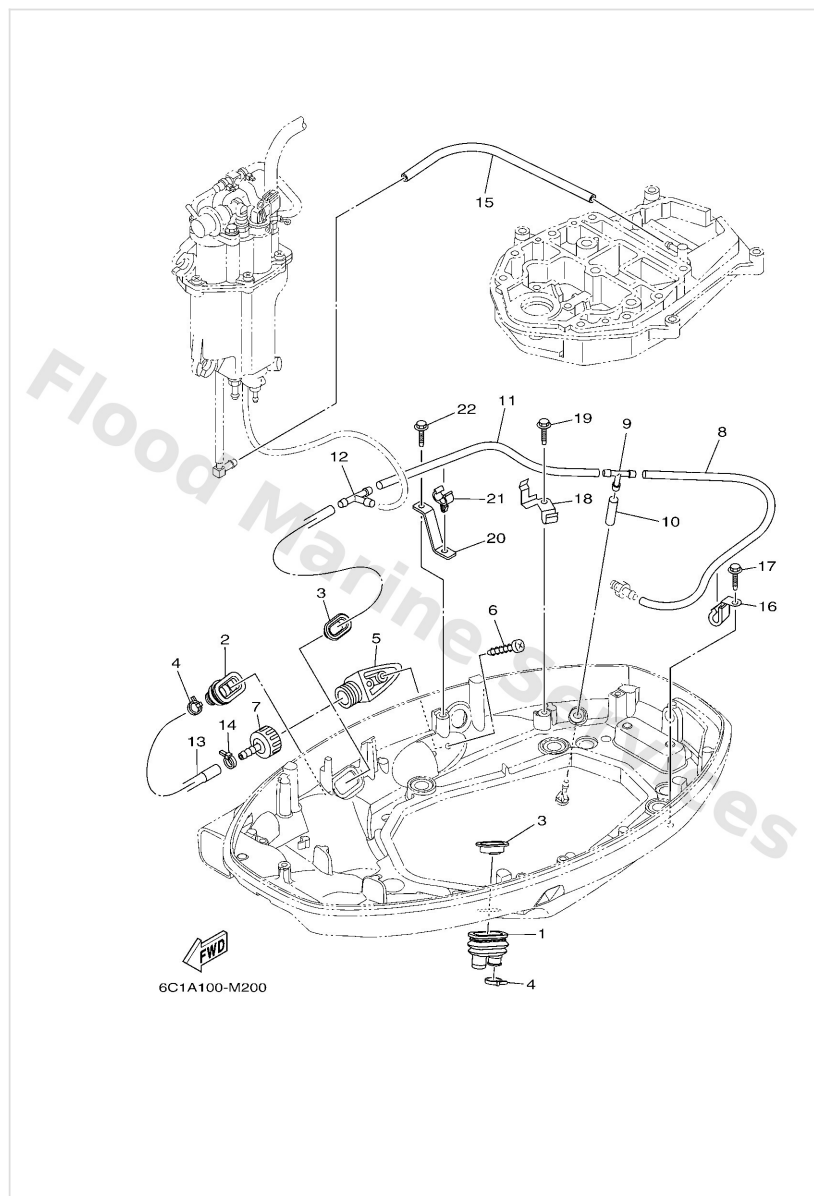
Ref	Part	
16	9038612MA2 Bush	Buy now
17	9020612052 Washer, wave (666)	Buy now
18	9020112M07 Washer, plate	Buy now
19	6BG4281600 Lever, clamp	Buy now
20	9709506014 Bolt(gj3)	Buy now
21	66T4314400 Hook, spring	Buy now
23	9050618023 Spring, tension	Buy now
24	68U4272700 Grommet	Buy now
25	6BG2432900 Seal	Buy now
26	6BG42741108D Apron	Buy now
27	9538006600 Nut(661)	Buy now
28	9788006025 Screw, pan head(6b0)	Buy now
29	9299006100 Washer(6a1)	Buy now
30	9299006600 Washer, plain (646)	Buy now
31	9010906M80 Bolt	Buy now

Bottom Cowling 1



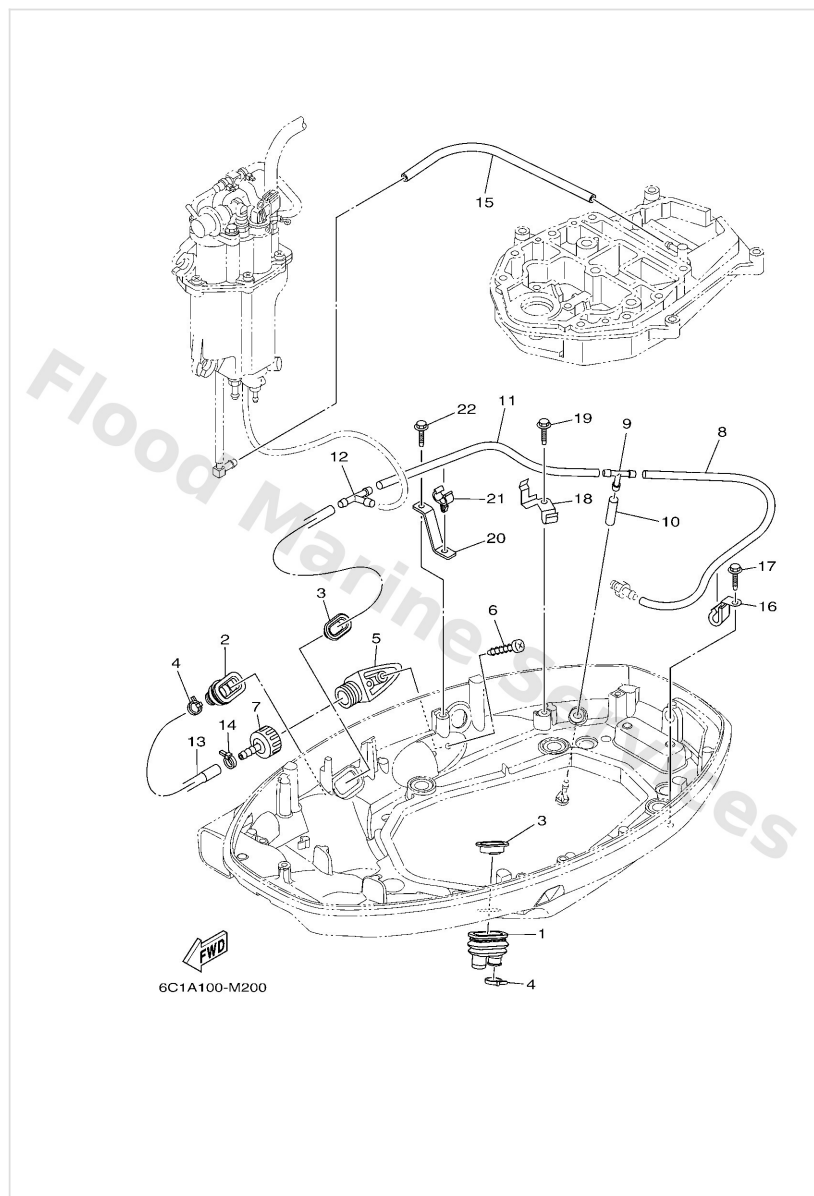
Ref	Part	
32	9048013M24 Grommet (6e9)	Buy now
33	9038706M43 Coller (6e9)	Buy now
34	6BL4439100 Nipple, hose	Buy now
35	9046220005 Clamp	Buy now
37	9046409M49 Clamp	Buy now
38	9046511M10 Clamp	Buy now
40	6BG4853800 Clamp, cable 1	Buy now
42	6AH4279440 Label, warning (ge	Buy now
43	6AH4279450 Label, warning (ge	Buy now

Bottom Cowling 2



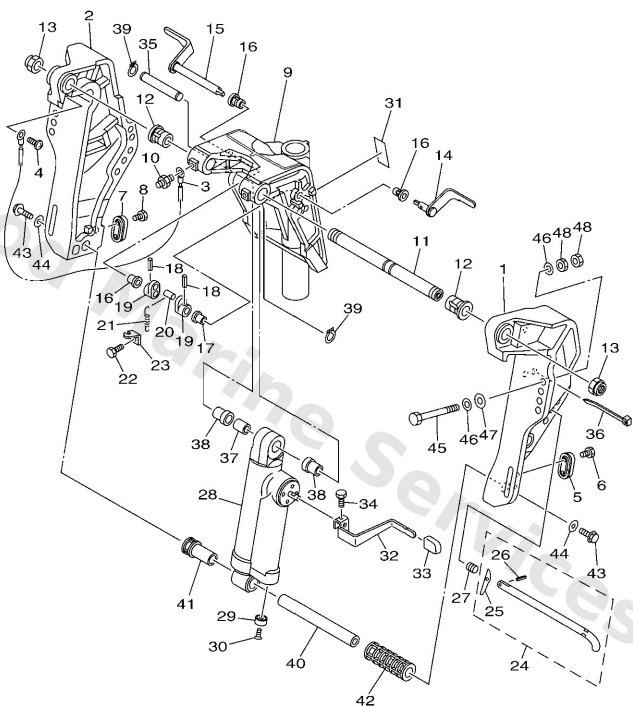
Ref	Part	
1	6H14272630 Grommet	Buy now
2	6BG4272400 Grommet	Buy now
3	6BG4238400 Seal, cap	Buy now
4	9046511M10 Clamp	Buy now
5	6AW1257200 Adapter	Buy now
6	9778060520 Screw, tapping(6k8)	Buy now
7	6R31258000 Joint assembly	Buy now
8	9044509036 Hose (I400)	Buy now
9	6882437800 Pipe, joint	Buy now
10	9044509220 Hose (I1500)	Buy now
11	90445096H2 Hose (I1500)	Buy now
13	6BG1248100 Pipe 1	Buy now
15	9044509304 Hose (I1500)	Buy now
16	9046208067 Clamp	Buy now
17	9010906M86 Bolt	Buy now

Bottom Cowling 2



Ref	Part	
18	6BG2413601 Clamp 2	Buy now
20	6CJ2413500 Clamp 1	Buy now
21	9046409130 Clamp(3ld)	Buy now

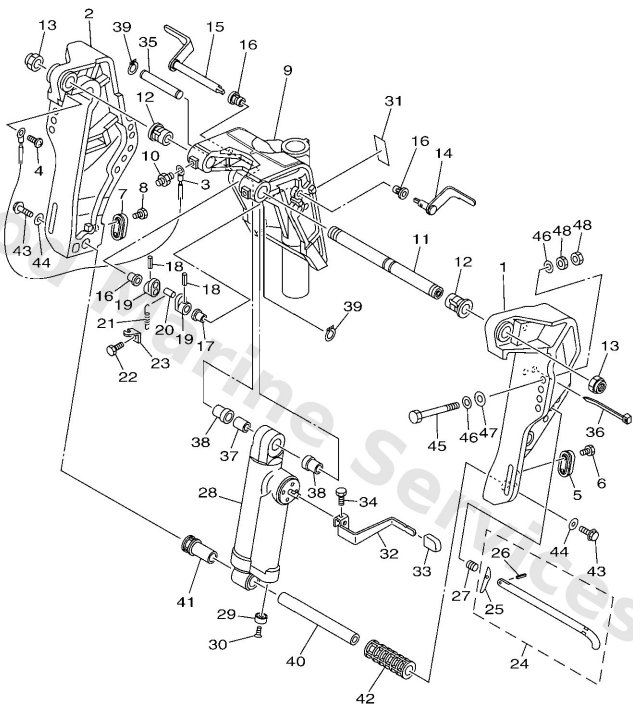
Bracket 1



6C17300-K210

Ref	Part	
1	6C143111008D Bracket, clamp 1	Buy now
2	6C143112008D Bracket, clamp 2	Buy now
3	6E58214800 Wire, lead 5	Buy now
4	9788506008 Screw, pan head(6a3)	Buy now
5	65W4525100 Anode	Buy now
6	9010106020 Bolt	Buy now
9	6C543311018D Bracket, swivel 1	Buy now
10	9370006M03 Nipple, grease(6a1)	Buy now
11	63D4313101 Bolt, clamp bracket	Buy now
12	9038622MA4 Bush	Buy now
13	9018522M11 Nut, self-locking	Buy now
14	6C54318100 Lever, tilt stop 1	Buy now
15	6C54318500 Lever, tilt stop 2	Buy now
16	9038610M16 Bushing (688)	Buy now
17	9038610025 Bushing (658)	Buy now

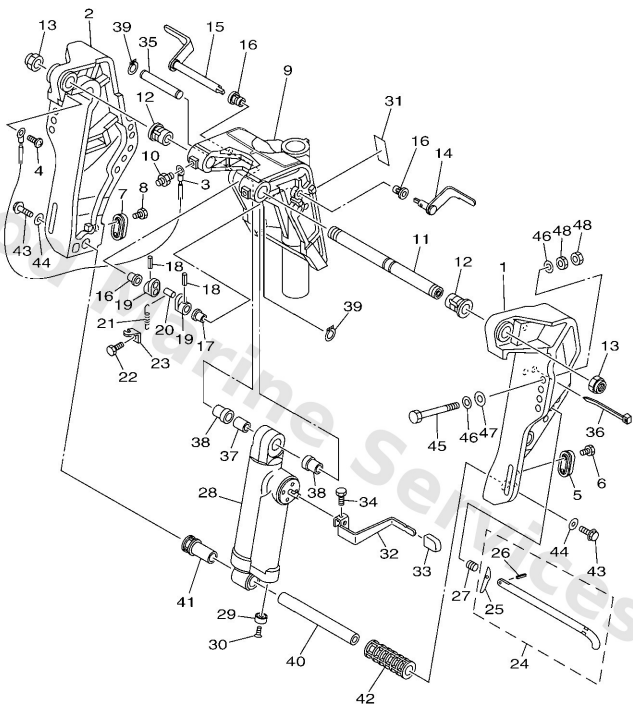
Bracket 1



6C17300-K210

Ref	Part	
18	9169030020 Pin, spring (6h4)	Buy now
19	6G54314800 Collar, distance	Buy now
20	9024906M19 Pin(6e5)	Buy now
21	9050614M24 Spring, tension(6e5)	Buy now
22	9709506010 Bolt	Buy now
23	6G54314400 Hook, spring	Buy now
24	6884316001 Tilt rod ass'y	Buy now
25	6884316500 Stopper, tilt rod	Buy now
26	9169030012 Pin, spring	Buy now
27	9050216M02 Spring, conical (688)	Buy now
28	64J43107028D Shock absorber sub-assembly	Buy now
29	6634525100 Anode	Buy now
30	9015206M01 Screw, countersunk	Buy now
31	63D4369100 Indicator, tilt	Buy now
32	6C14363100 Lever, tilt	Buy now

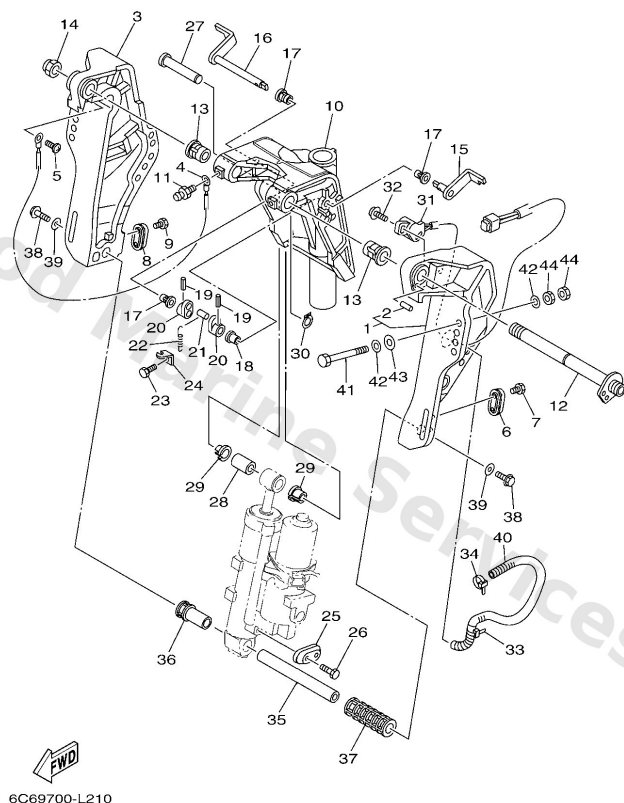
Bracket 1



6C17300-K210

Ref	Part	
33	6824331801 Cover	Buy now
35	69D4312600 Pin, upper shock mount	Buy now
36	9046476001 Clamp	Buy now
37	9038716003 Collar	Buy now
38	9038716004 Collar	Buy now
39	9341016006 Circlip	Buy now
40	6CJ4381800 Pin, lower shock mount	Buy now
41	6C54383300 Pipe	Buy now
42	6C54383400 Pipe	Buy now
43	9757510530 Bolt, with washer	Buy now
44	9020110060 Washer, plate	Buy now
45	9010112M65 Bolt	Buy now
46	9020112062 Washer, plate	Buy now
47	9020112426 Washer, plate(663)	Buy now
48	9538012600 Nut (707)	Buy now

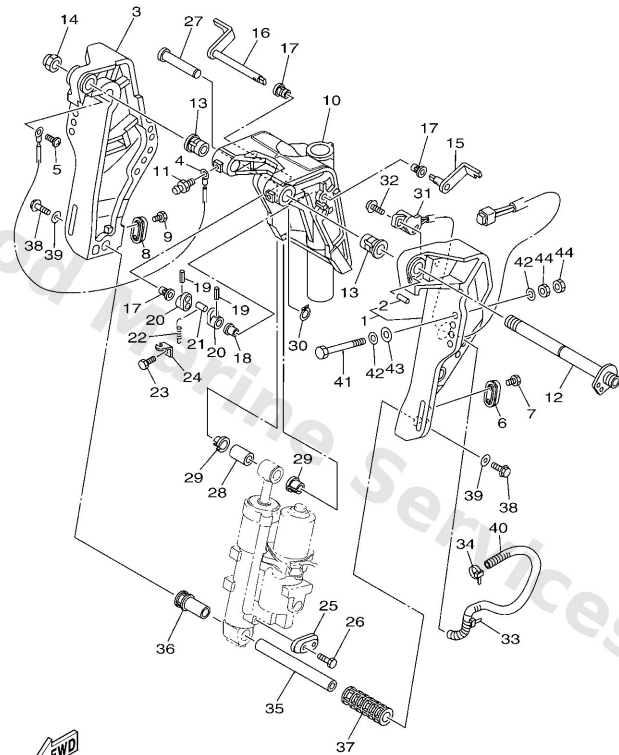
Bracket 2



6C69700-L210

Ref	Part	
1	6C543111108D Bracket, clamp 1 FOR TILT LIMIT	Buy now
2	9360619002 Pin, dowel	Buy now
3	6C543112018D Bracket, clamp 2	Buy now
4	6E58214800 Wire, lead 5	Buy now
5	9788506008 Screw, pan head(6a3)	Buy now
6	65W4525100 Anode	Buy now
7	9010106020 Bolt	Buy now
10	6C543311018D Bracket, swivel 1	Buy now
11	9370006M03 Nipple, grease(6a1)	Buy now
12	6C54313100 Bolt, clamp bracket FOR TILT LIMIT	Buy now
13	9038622MA4 Bush	Buy now
14	9018522M11 Nut, self-locking FOR TILT LIMIT	Buy now
15	6C54318100 Lever, tilt stop 1	Buy now
16	6C54318500 Lever, tilt stop 2	Buy now
17	9038610M16 Bushing (688)	Buy now

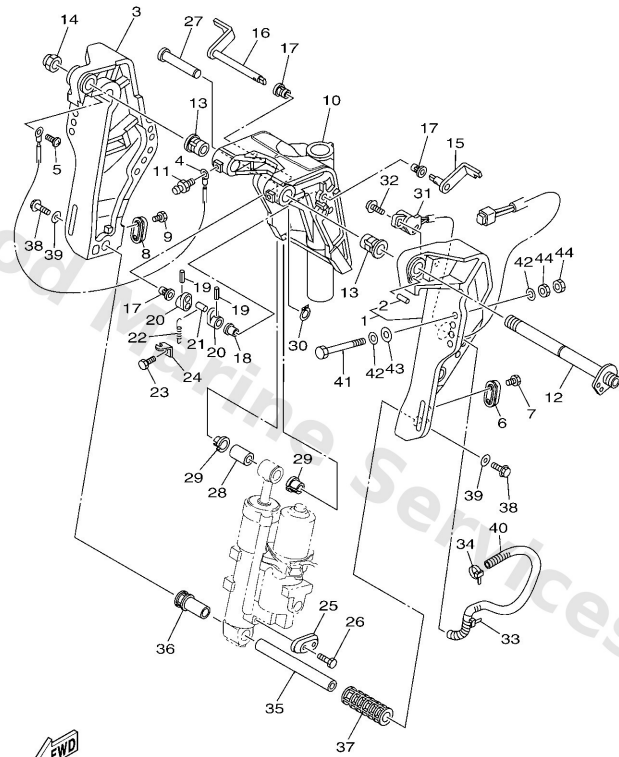
Bracket 2



6C69700-L210

Ref	Part	
18	9038610025 Bushing (658)	Buy now
19	9169030020 Pin, spring (6h4)	Buy now
20	6G54314800 Collar, distance	Buy now
21	9024906M19 Pin(6e5)	Buy now
22	9050614M24 Spring, tension(6e5)	Buy now
23	9709506010 Bolt	Buy now
24	6G54314400 Hook, spring	Buy now
27	6E54312602 Pin, upper shock mount	Buy now
28	9038618M92 Bush(62x)	Buy now
29	9038618M35 Bush (688)	Buy now
30	9341018M05 Circlip (6f2)	Buy now
31	63D8367211 Trim sender	Buy now
32	9798506216 Screw, with washer(6h2)	Buy now
33	9046476001 Clamp	Buy now
34	9046511M10 Clamp	Buy now

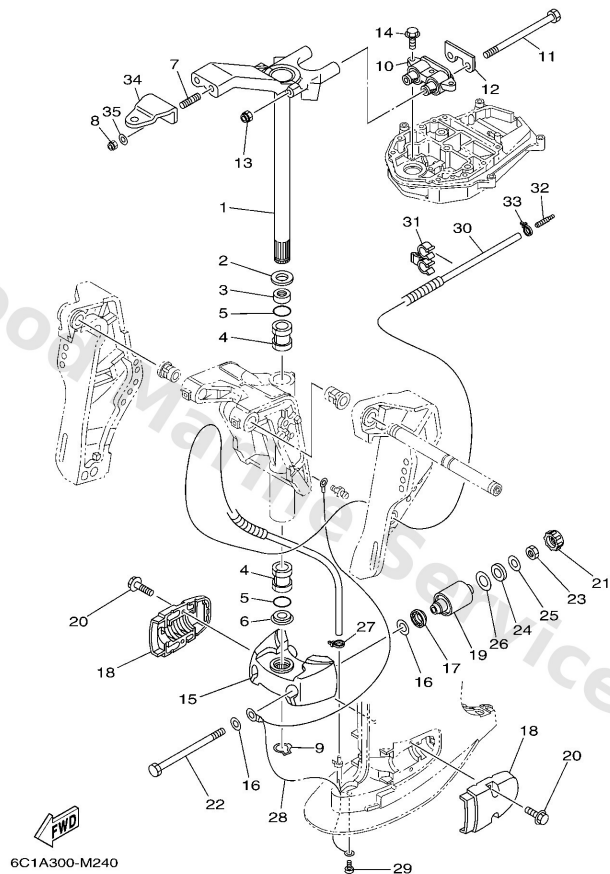
Bracket 2



6C69700-L210

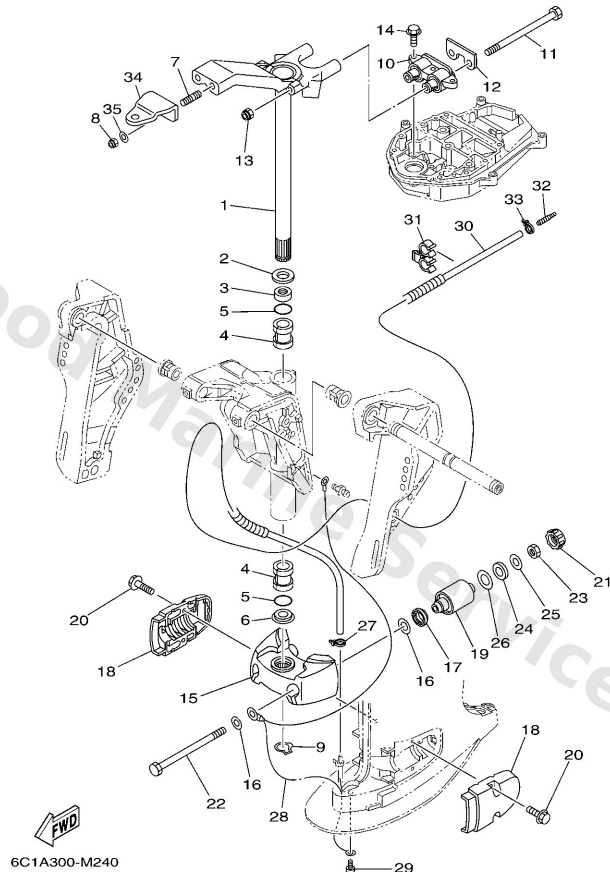
Ref	Part	
35	6CJ4381800 Pin, lower shock mount	Buy now
36	6C54383300 Pipe	Buy now
37	6C54383400 Pipe	Buy now
38	9757510530 Bolt, with washer	Buy now
39	9020110060 Washer, plate	Buy now
40	9044719009 Hose, with spring	Buy now
41	9010112M65 Bolt	Buy now
42	9020112062 Washer, plate	Buy now
43	9020112426 Washer, plate(663)	Buy now
44	9538012600 Nut (707)	Buy now

Bracket 3



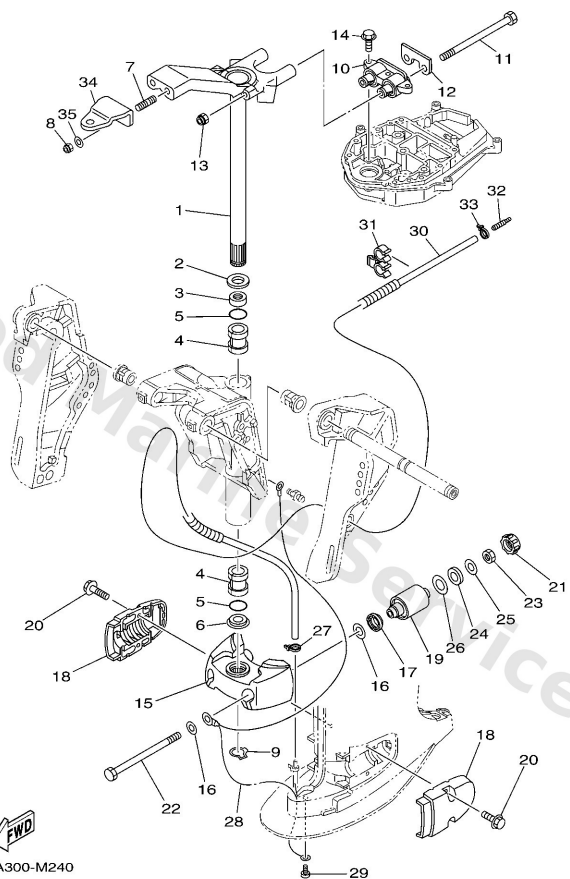
Ref	Part	
1	69W42510018D Steering bracket assembly	Buy now
2	9020130M00 Washer, plate(6h1)	Buy now
3	9038630M78 Bush(6h0)	Buy now
4	9038630M77 Bush(6h0)	Buy now
5	9321029M94 O-ring(6h1)	Buy now
6	9038630M60 Bush(6j8)	Buy now
7	9011610038 Bolt, stud	Buy now
8	9018510051 Nut, self-locking	Buy now
9	9341028M06 Circlip (688)	Buy now
10	69W445140094 Mount damper, upper side L(20.7")	Buy now
11	9010108M15 Bolt	Buy now
12	69W4452601 Plate	Buy now
13	9018508045 Nut, self-locking	Buy now
14	9757508530 Bolt, hexagon w/w deep recess	Buy now
15	6C544551008D Housing, lower mount rubber 1	Buy now

Bracket 3



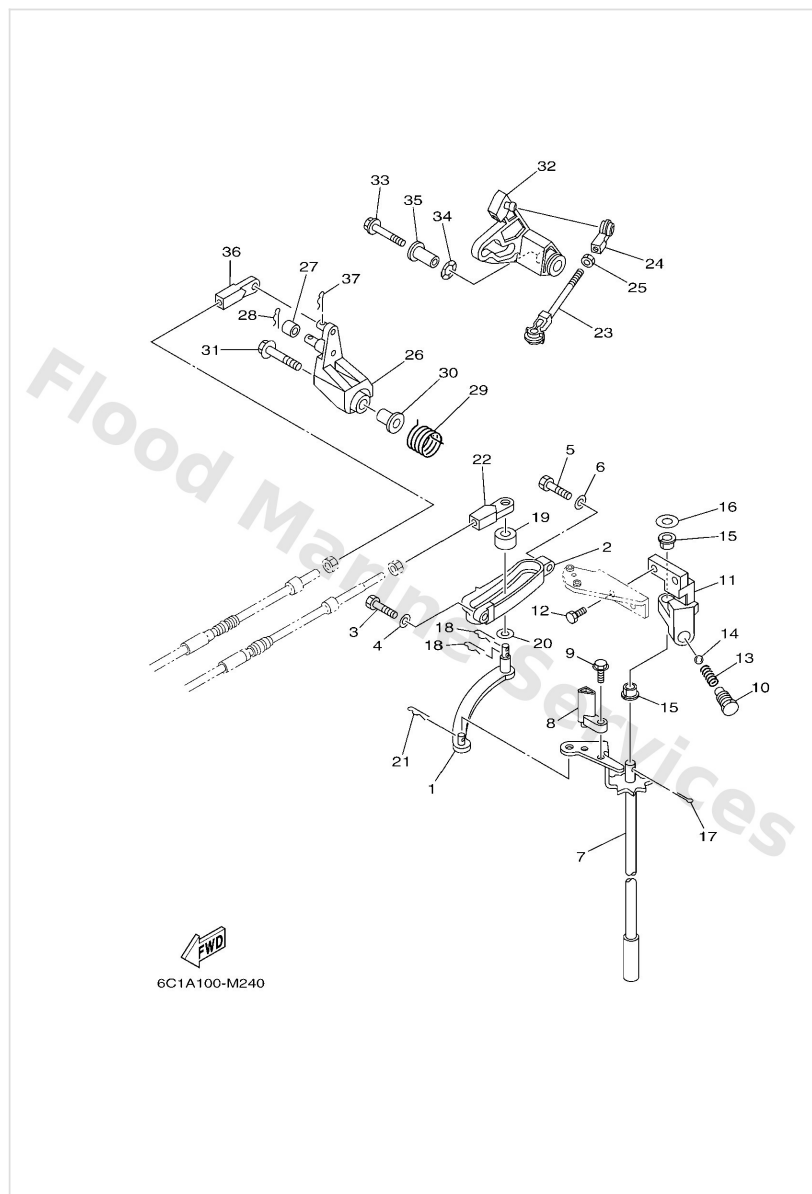
Ref	Part	
16	9020112M16 Washer, plate (679)	Buy now
17	6C54388500 Grommet	Buy now
18	6C544552008D Housing, lower mount rubber 2	Buy now
19	69W445550094 Mount damper, lower side	Buy now
21	6C54457500 Damper, lower mount rubber	Buy now
22	9010912MA3 Bolt	Buy now
23	9538012700 Nut(6t4)	Buy now
24	9020221100 Washer plate (663)	Buy now
25	9020113M19 Washer, plate (663)	Buy now
26	9020122M05 Washer, plate	Buy now
27	9046511M10 Clamp	Buy now
28	67C8212710 Wire, lead 2	Buy now
29	9788506008 Screw, pan head(6a3)	Buy now
30	6CJ4438500 Hose, water 1	Buy now
31	9046410006 Clamp	Buy now

Bracket 3



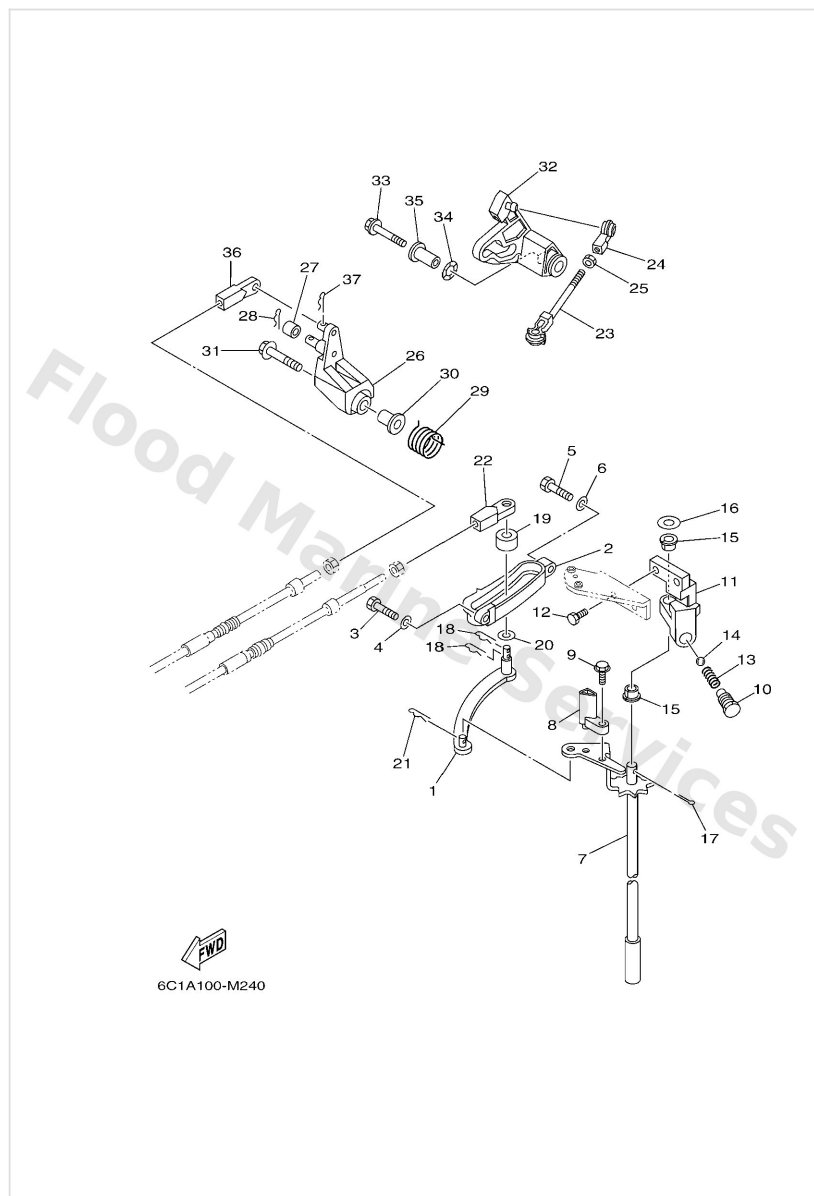
Ref	Part	
32	6E58355800 End, nipple	Buy now
34	65W4851101 Hook, steering	Buy now
35	9020110049 Washer, plate	Buy now

Control



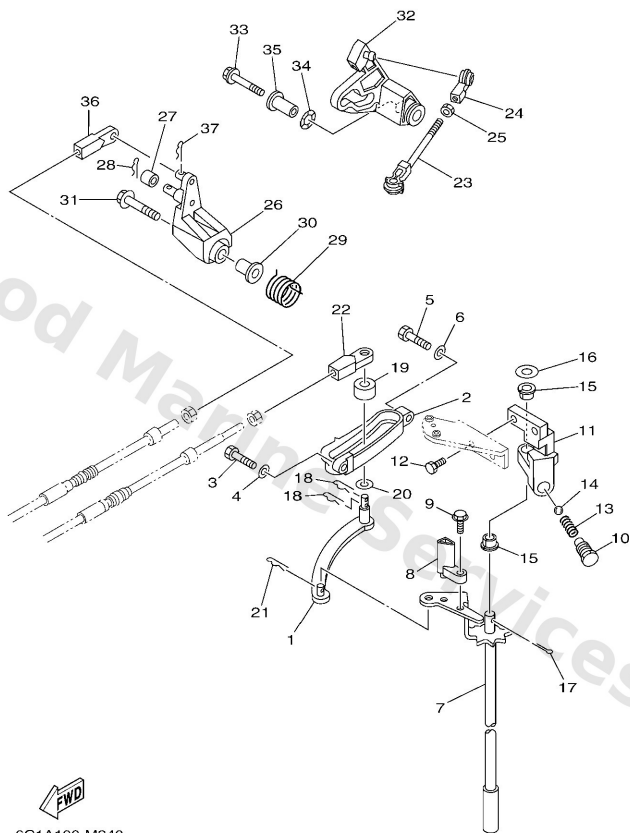
Ref	Part	
1	69W4412100 Lever, shift rod	Buy now
2	62Y441170194 Bracket	Buy now
3	9709506020 Bolt(7u8)	Buy now
4	9299506600 Washer, plain (646)	Buy now
5	9709506025 Bolt	Buy now
7	6C54412001 Handle gear shift assembly L(20.7")	Buy now
8	6C54412200 Bushing, shift rod lever	Buy now
9	9759505514 Bolt, w/ plain	Buy now
10	62Y4271501 Bushing	Buy now
11	62Y441180094 Bracket	Buy now
12	9010106054 Bolt(7u8)	Buy now
13	9050112082 Spring 6484411600	Buy now
14	9350104M02 Ball (697)	Buy now
15	9038690M90 Bush(61a)	Buy now
16	9020110M20 Washer, plate (663)	Buy now

Control



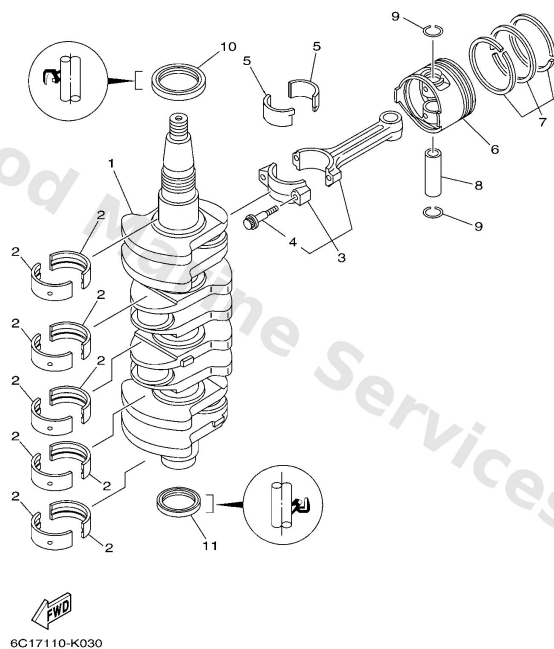
Ref	Part	
17	9149020015 Pin, cotter (648)	Buy now
18	9046818008 Clip 620436610000	Buy now
19	6884412200 Bushing, shift rod lever	Buy now
20	9020207M07 Washer, plate (688)	Buy now
22	69W4834400 Cable end, remote control	Buy now
23	6884121101 Link, accel	Buy now
24	6H44123700 Joint, link	Buy now
25	9538005700 Nut (656)	Buy now
26	62Y4215400 Lever, throttle control	Buy now
27	6C54217100 Bushing	Buy now
28	9149016010 Pin, cotter	Buy now
29	62Y4413500 Spring	Buy now
30	9038706M45 Collar(62y)	Buy now
31	9011906126 Bolt, with washer	Buy now
32	6C54233500 Lever, accel. control	Buy now

Control



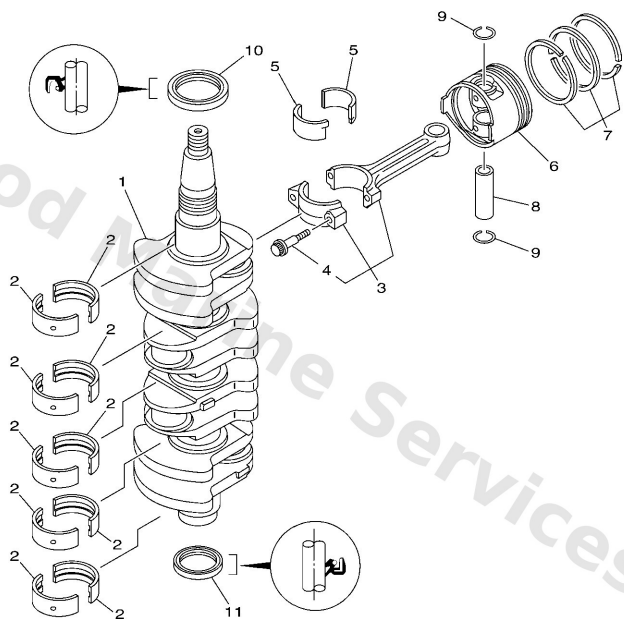
Ref	Part	
33	9589506035 Bolt, flange(4nx)	Buy now
34	9020610M04 Washer, wave (676)	Buy now
35	9038706M82 Collar	Buy now

Crankshaft & Piston



Ref	Part	
1	6C51141110 Crankshaft	Buy now
2	6BG1141600 Plane bearing, crankshaft 1 UR YELLOW	Buy now
2	6BG1141610 Plane bearing, crankshaft 1 UR RED	Buy now
2	6BG1141620 Plane bearing, crankshaft 1 UR PINK	Buy now
2	6BG1141630 Plane bearing, crankshaft 1 UR GREEN	Buy now
3	6C51165010 Connecting rod assembly	Buy now
4	6C51165400 Bolt, connecting rod	Buy now
5	6CJ1165600 Plane bearing, connecting rod UR YELLOW	Buy now
5	6CJ1165610 Plane bearing, connecting rod UR RED	Buy now
5	6CJ1165620 Plane bearing, connecting rod UR PINK	Buy now
5	6CJ1165630 Plane bearing, connecting rod UR GREEN	Buy now
6	69W116310197 Piston (std)	Buy now
6	69W1163501 Piston (0.25mm o/s) AP	Buy now
6	69W1163601 Piston (0.50mm o/s) AP	Buy now
7	67C1160300 Piston ring set (std)	Buy now

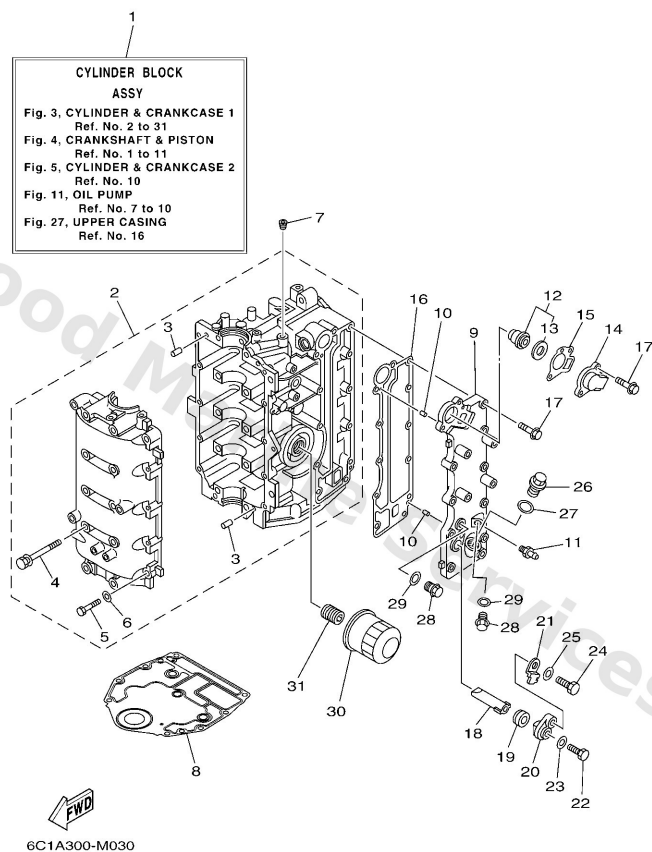
Crankshaft & Piston



6C17110-K030

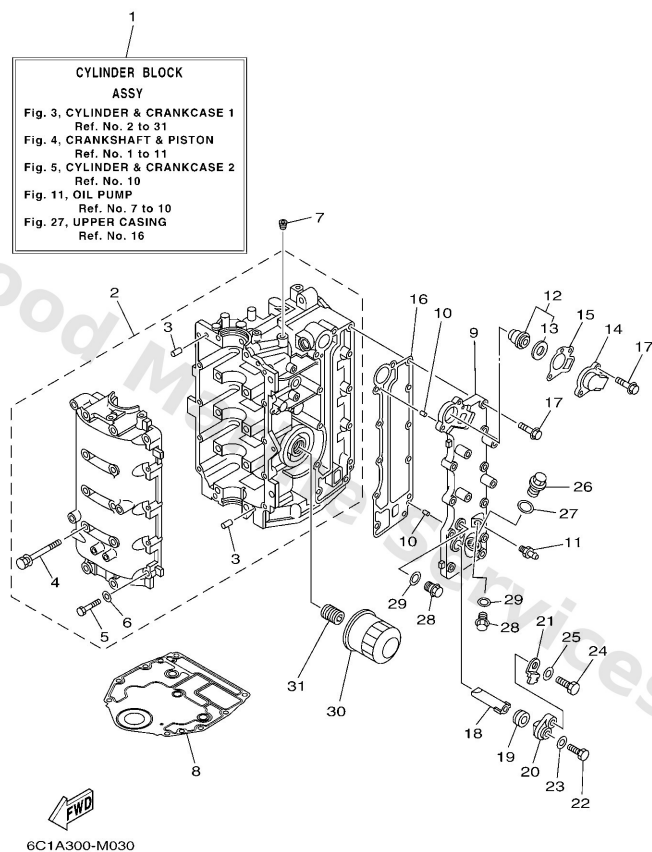
Ref	Part	
7	67C1160400 Piston ring set (0.25mm o/s) AP	Buy now
7	67C1160500 Piston ring set (0.50mm o/s) AP	Buy now
8	62Y1163300 Pin, piston	Buy now
9	9345017129 Circlip(1ar)	Buy now
10	9310243M42 Oil seal(62y)	Buy now
11	9310135002 Oil seal	Buy now

Cylinder & Crankcase 1



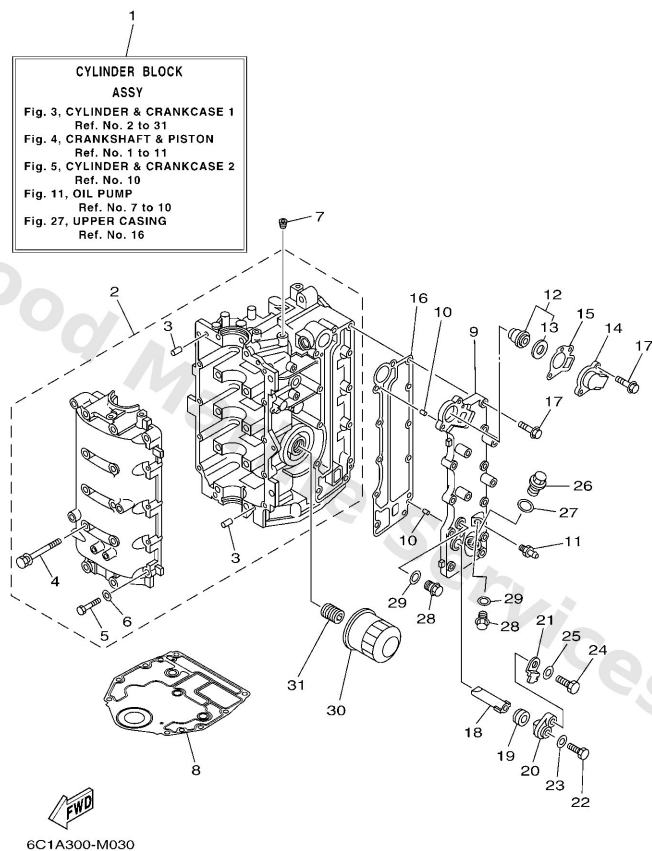
Ref	Part	
1	6C5W009B059S Cylinder block assembly	Buy now
2	6C51510012 Crankcase assembly	Buy now
3	9360612019 Pin, dowel (614)	Buy now
4	9011908154 Bolt, with washer	Buy now
5	9701306035 Bolt(3rv)	Buy now
6	9290306600 Washer, plain (646)	Buy now
7	9034451003 Plug, taper screw	Buy now
8	6BG1135100 Gasket, cylinder	Buy now
9	6C541113119S Outer cover, exhaust	Buy now
10	9360410M03 Pin, dowel (688)	Buy now
11	62Y1248110 Pipe 1	Buy now
12	6G81241103 Thermostat	Buy now
13	6881241200 Seal, thermostat	Buy now
14	6C512413009S Cover, thermostat	Buy now
15	62Y1241400 Gasket, cover	Buy now

Cylinder & Crankcase 1



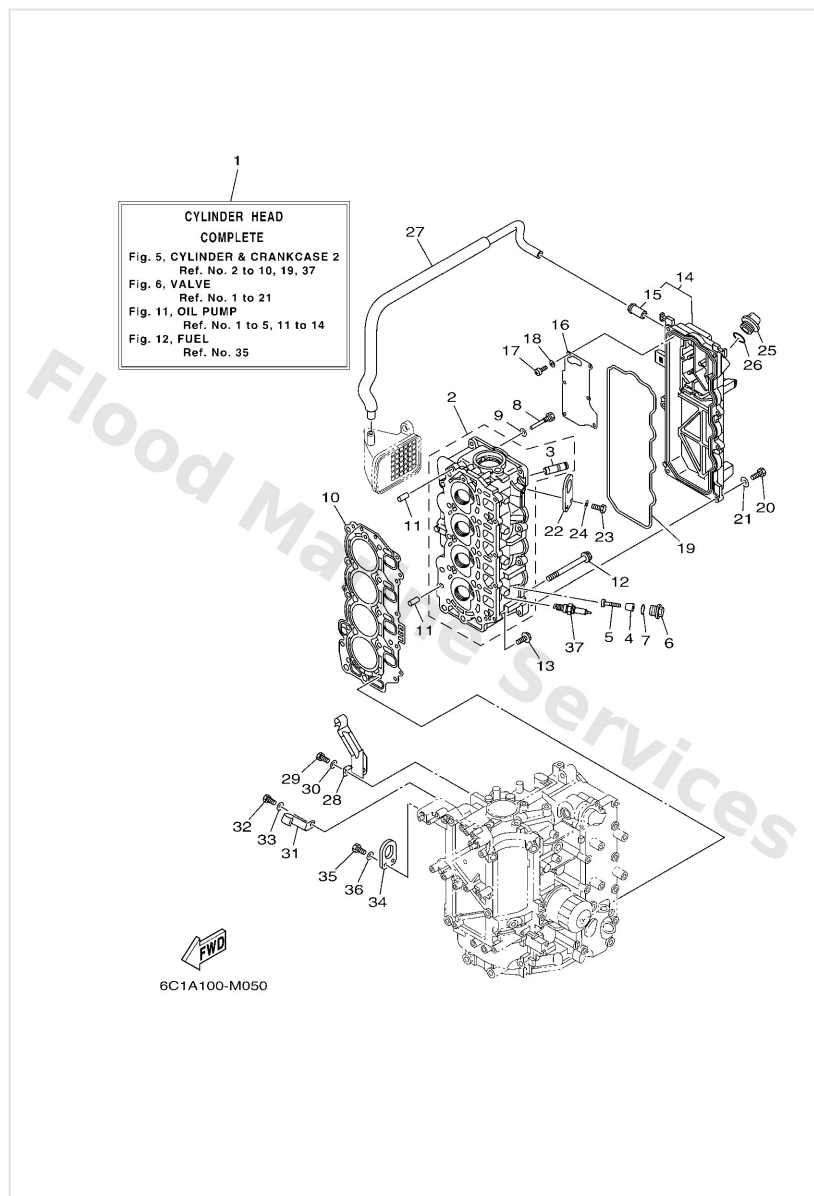
Ref	Part	
16	6C54111410 Gasket, exhaust outer cover	Buy now
17	9011906MA5 Bolt, with washer	Buy now
18	62Y1132500 Anode	Buy now
19	66M1132800 Grommet, anode	Buy now
20	66M113270094 Cover, anode	Buy now
21	66M1253500 Plate	Buy now
22	9709505012 Bolt, hexagon	Buy now
23	9299505600 Washer, plain (646)	Buy now
24	9709506020 Bolt(7u8)	Buy now
25	9299506600 Washer, plain (646)	Buy now
26	9034018M09 Plug, straight screw	Buy now
27	9043018130 Gasket (1j7)	Buy now
28	9034014M06 Plug, straight screw(62y)	Buy now
29	9043014115 Gasket (663)	Buy now
30	5GH1344050 Element assembly, oil cleaner	Buy now

Cylinder & Crankcase 1



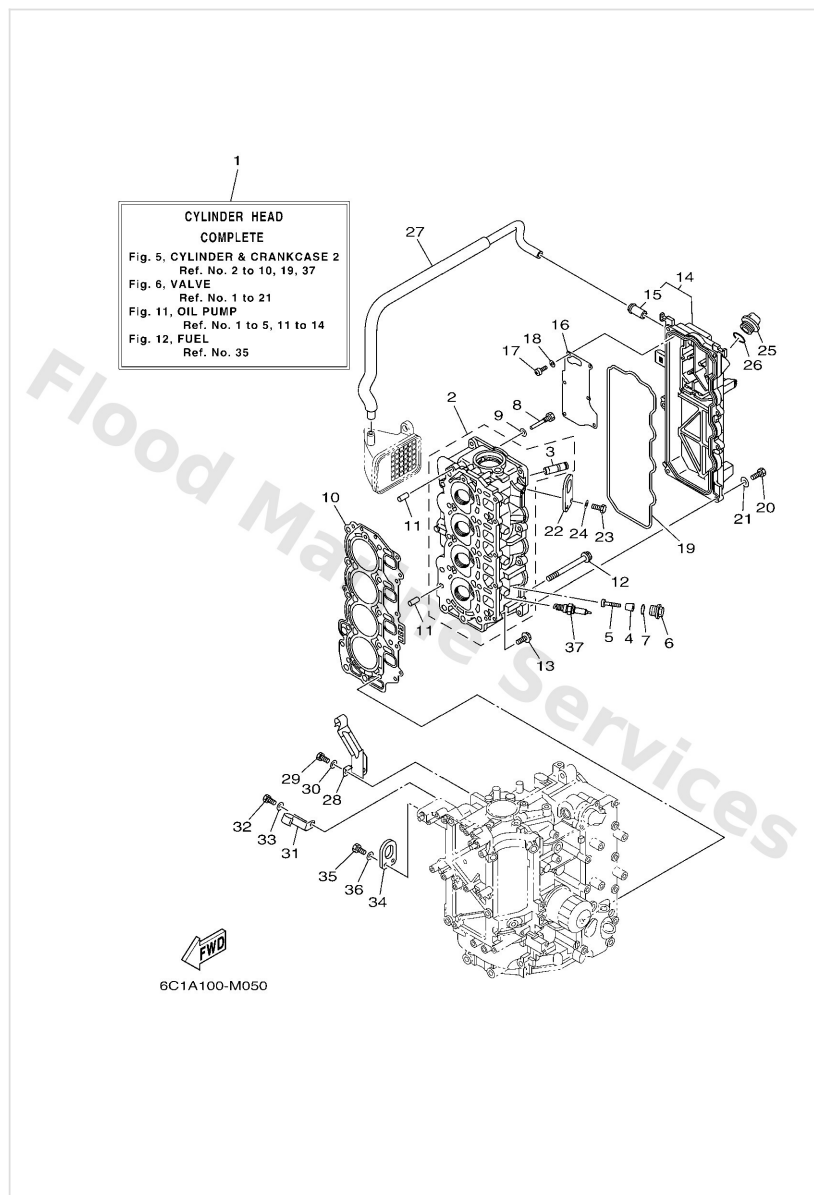
Ref	Part	
31	6C51285800 Bolt, union	Buy now

Cylinder & Crankcase 2



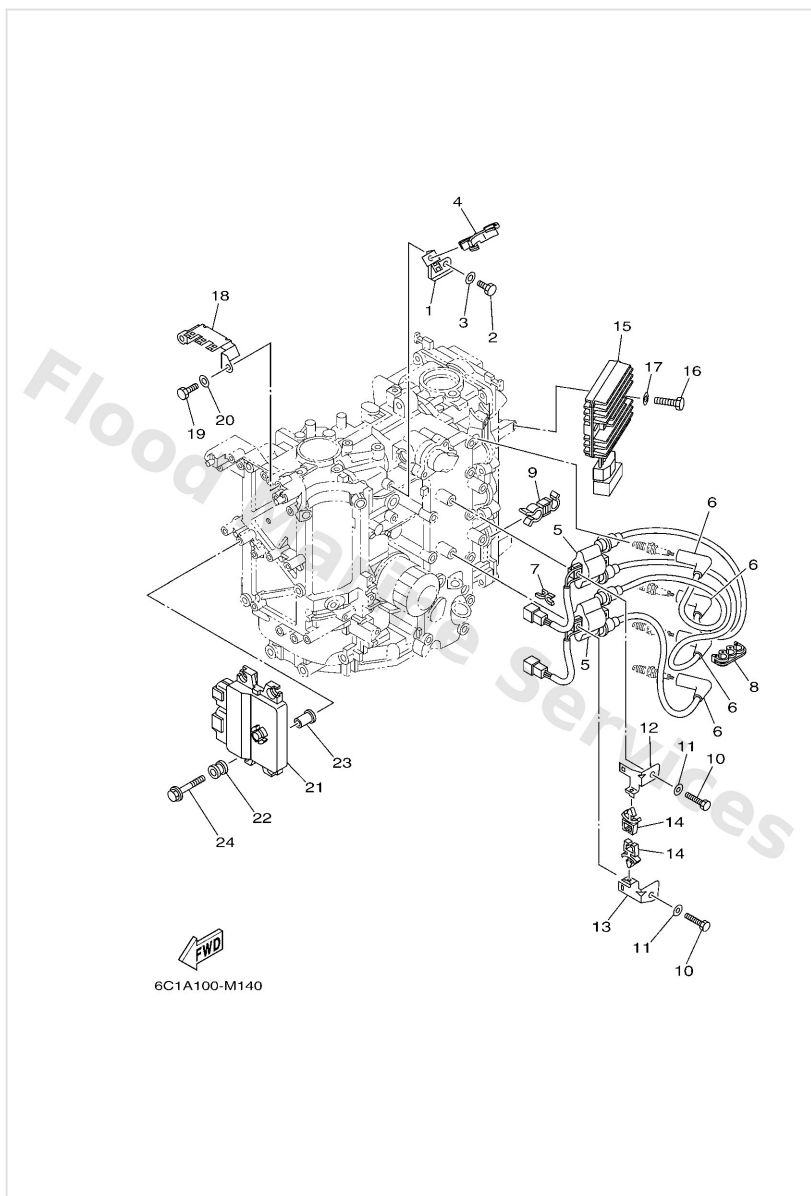
Ref	Part	
1	6C5W009A139S Cylinder head complete	Buy now
2	6C511111209S Head, cylinder 1	Buy now
3	62Y1113330 Guide, valve 1	Buy now
4	6G81132500 Anode	Buy now
5	9788005025 Screw, panhead (a93)	Buy now
6	6G81119701 Plug, blind	Buy now
7	9321013M63 O-ring (6g8)	Buy now
8	9010906M65 Bolt(62y)	Buy now
9	9043006014 Gasket 256113960000	Buy now
10	6C51118101 Gasket, cylinder head 1	Buy now
11	9953008012 Pin, dowel(6g8)	Buy now
12	9010509009 Bolt, flange	Buy now
13	9011906MA3 Bolt, with washer	Buy now
14	6C511191019S Cover, cylinder head 1	Buy now
15	62Y1448500 Pipe, joint	Buy now

Cylinder & Crankcase 2



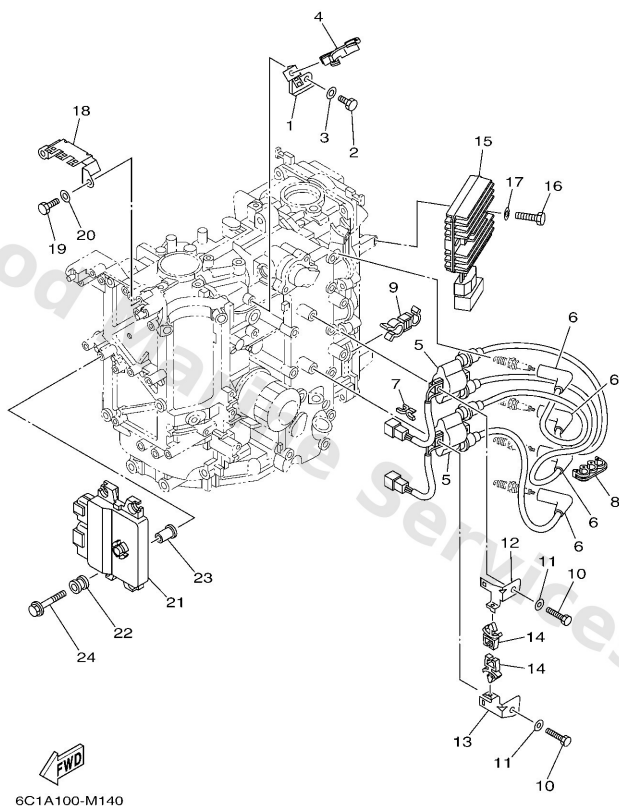
Ref	Part	
16	6C51116800 Cover, breather	Buy now
17	9850704010 Screw, pan head(6g8)	Buy now
18	9290704600 Washer(jf2)	Buy now
19	62Y1135600 Seal, cylinder 2	Buy now
20	9709506020 Bolt(7u8)	Buy now
21	9299506600 Washer, plain (646)	Buy now
22	6CJ1111900 Hanger, engine	Buy now
25	6G81536300 Plug, oil	Buy now
26	9321024M79 O-ring	Buy now
27	6C51531A10 Hose, breather 1	Buy now
28	6C51537800 Holder	Buy now
29	9709506014 Bolt(gj3)	Buy now
31	6C51537811 Holder	Buy now
34	62Y1111900 Hanger, engine	Buy now
37	9470200418 Plug, spark (dpr6eb-9)	Buy now

Electrical 1



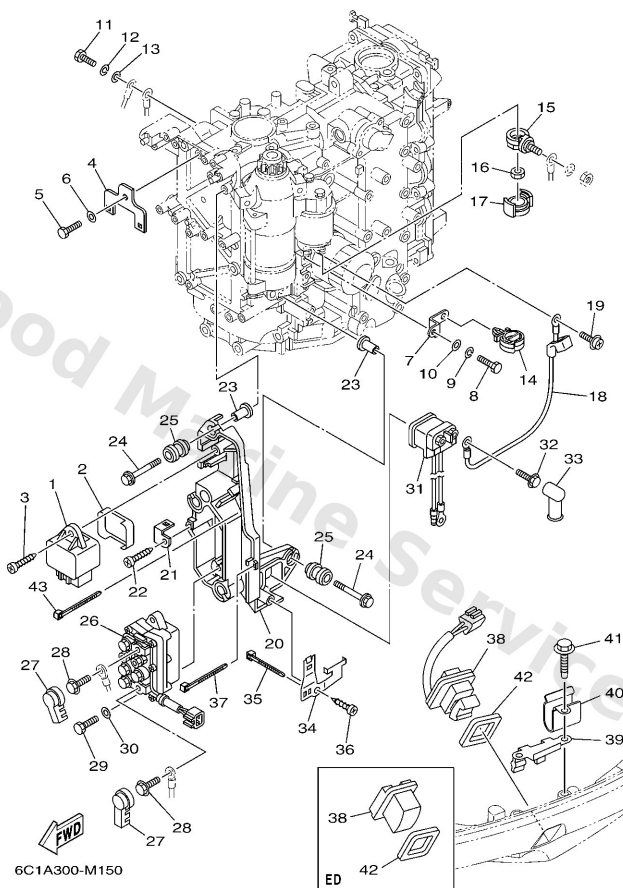
Ref	Part	
1	6C58552500 Plate	Buy now
2	9709506014 Bolt(gj3)	Buy now
3	9299506600 Washer, plain (646)	Buy now
4	9046418246 Clamp(4tr)	Buy now
5	63P8231001 Ignition coil assembly	Buy now
6	6CJ8234000 High tension cord assembly 1	Buy now
7	9046407M41 Clamp(62y)	Buy now
8	9046407M05 Clamp (6g5)	Buy now
9	9046413013 Clamp	Buy now
10	9709506025 Bolt	Buy now
12	6C58231601 Bracket, ignition coil	Buy now
13	6C58231611 Bracket, ignition coil	Buy now
14	9046406001 Clamp	Buy now
15	68V8196010 Rectifier & regulator assembly	Buy now
18	6C58217100 Stay, fuse box	Buy now

Electrical 1



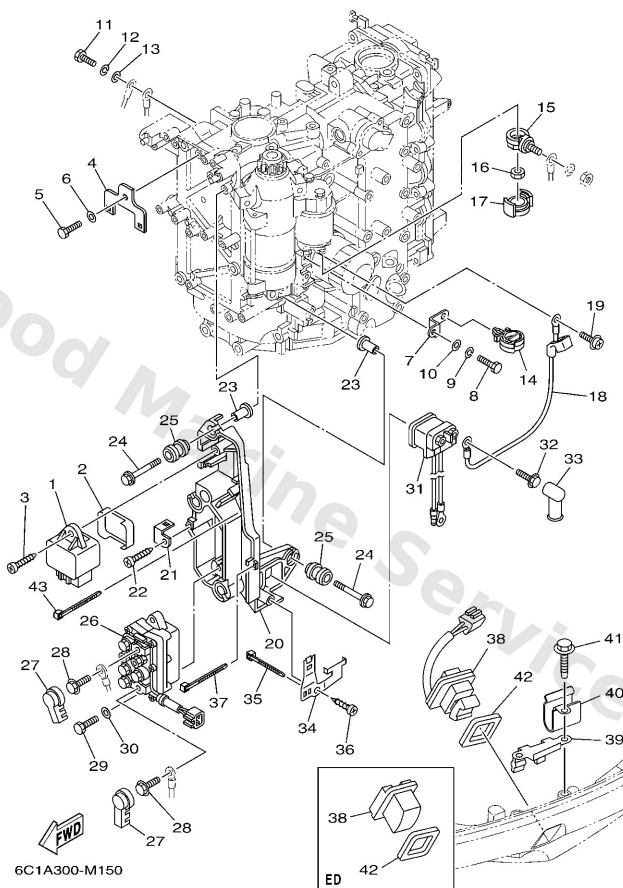
Ref	Part	
21	6AK8591A03 Engine control unit assembly F40H	Buy now
21	6C18591A23 Engine control unit assembly F50H	Buy now
21	6C58591A23 Engine control unit assembly F60F	Buy now
22	6C58231700 Damper, ignition coil	Buy now
23	9038706119 Collar	Buy now
24	9011906M59 Bolt, with washer	Buy now

Electrical 2



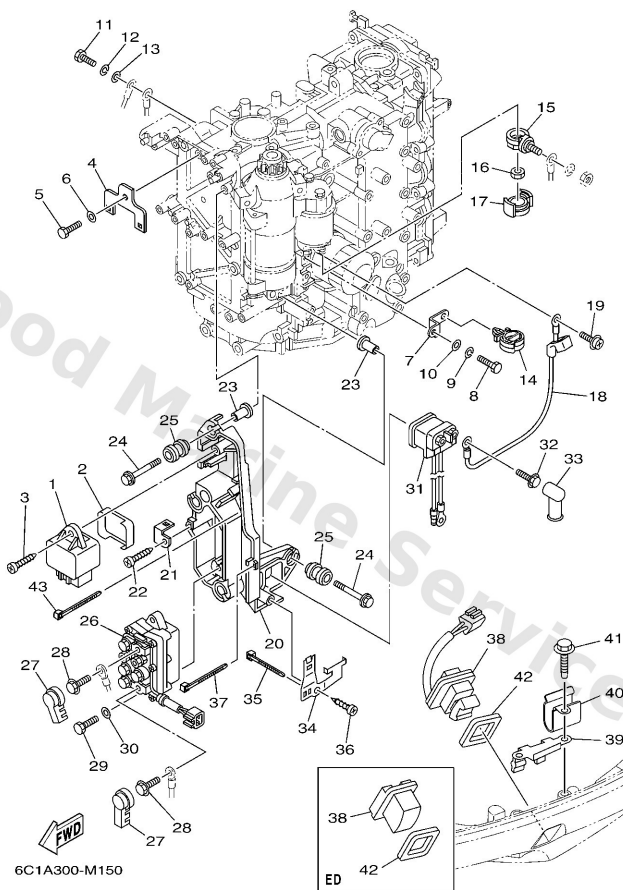
Ref	Part	
1	60E8195000 Relay assembly	Buy now
2	6C58133600 Grommet	Buy now
3	9778060620 Screw, tapping(6k8)	Buy now
4	6C58257V00 Plate, connector	Buy now
5	9709506014 Bolt(gj3)	Buy now
6	9299506600 Washer, plain (646)	Buy now
7	6C58552510 Cover	Buy now
8	9709506020 Bolt(7u8)	Buy now
9	9299506100 Washer(6a1)	Buy now
14	9046412183 Clamp(jn2)	Buy now
15	60V8192500 Terminal	Buy now
16	9017908003 Nut	Buy now
17	68F8258200 Cover, wire harness	Buy now
18	6C58181500 Cord, starter motor	Buy now
19	9015904005 Screw, with washer	Buy now

Electrical 2



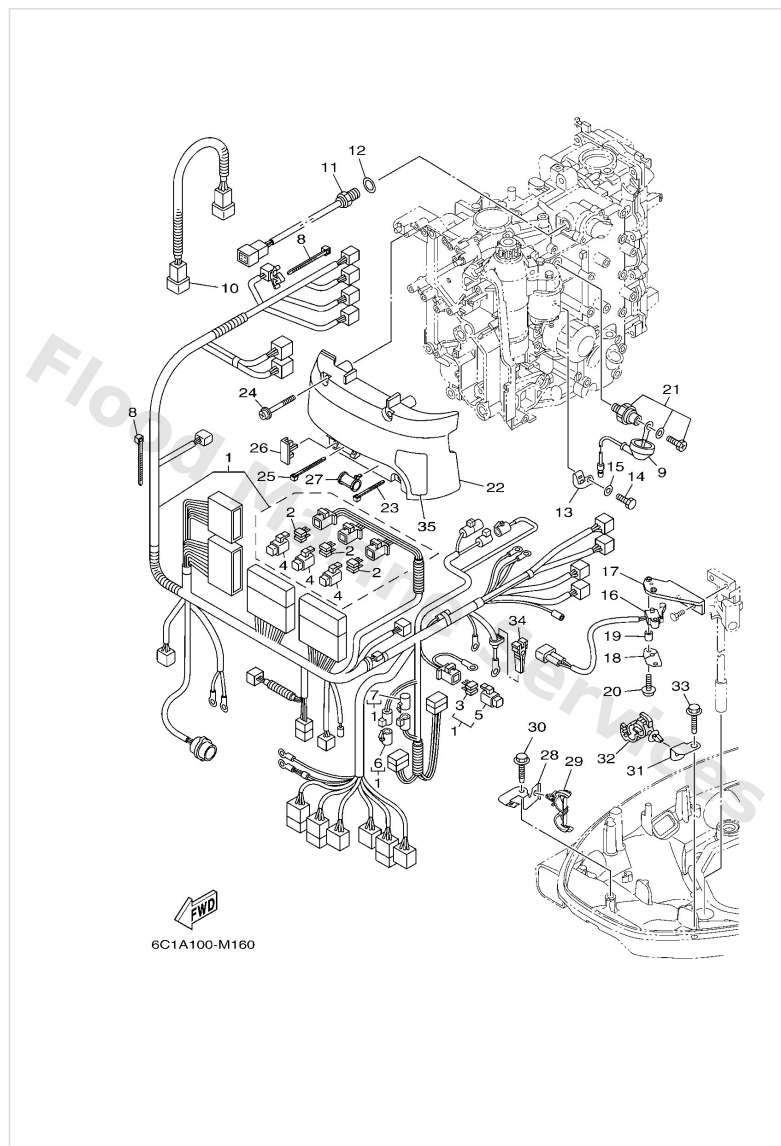
Ref	Part	
20	6C58194800 Bracket	Buy now
21	6C58554800 Holder	Buy now
23	9038706119 Collar	Buy now
24	9011906M59 Bolt, with washer	Buy now
25	6A08231700 Damper, ignition coil	Buy now
26	63P8195000 Relay assembly	Buy now
27	6P28183X00 Cap, terminal	Buy now
28	9759506610 Bolt, hexagon w/w deep recess	Buy now
31	68V8194A00 Relay	Buy now
33	6G58211900 Cover, lead wire	Buy now
34	6C58195300 Stay, relay	Buy now
35	9046511M10 Clamp	Buy now
37	9046513M97 Clamp	Buy now
38	69J4272301 Cover, bottom	Buy now
38	69J8256300 Trim & tilt switch assembly	Buy now

Electrical 2



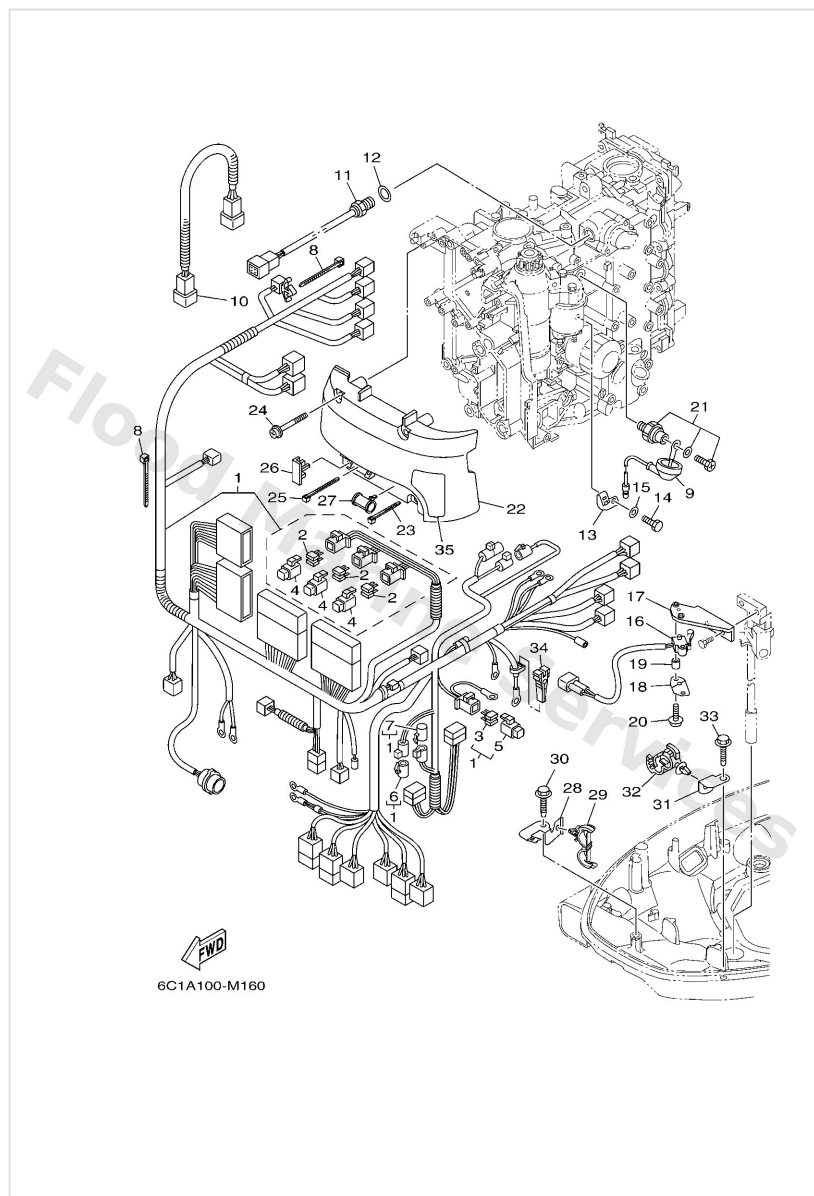
Ref	Part	
39	6BG8361400 Bracket	Buy now
40	9046508M89 Clamp	Buy now
41	9010906M86 Bolt	Buy now
42	69J8258700 Gasket	Buy now

Electrical 3



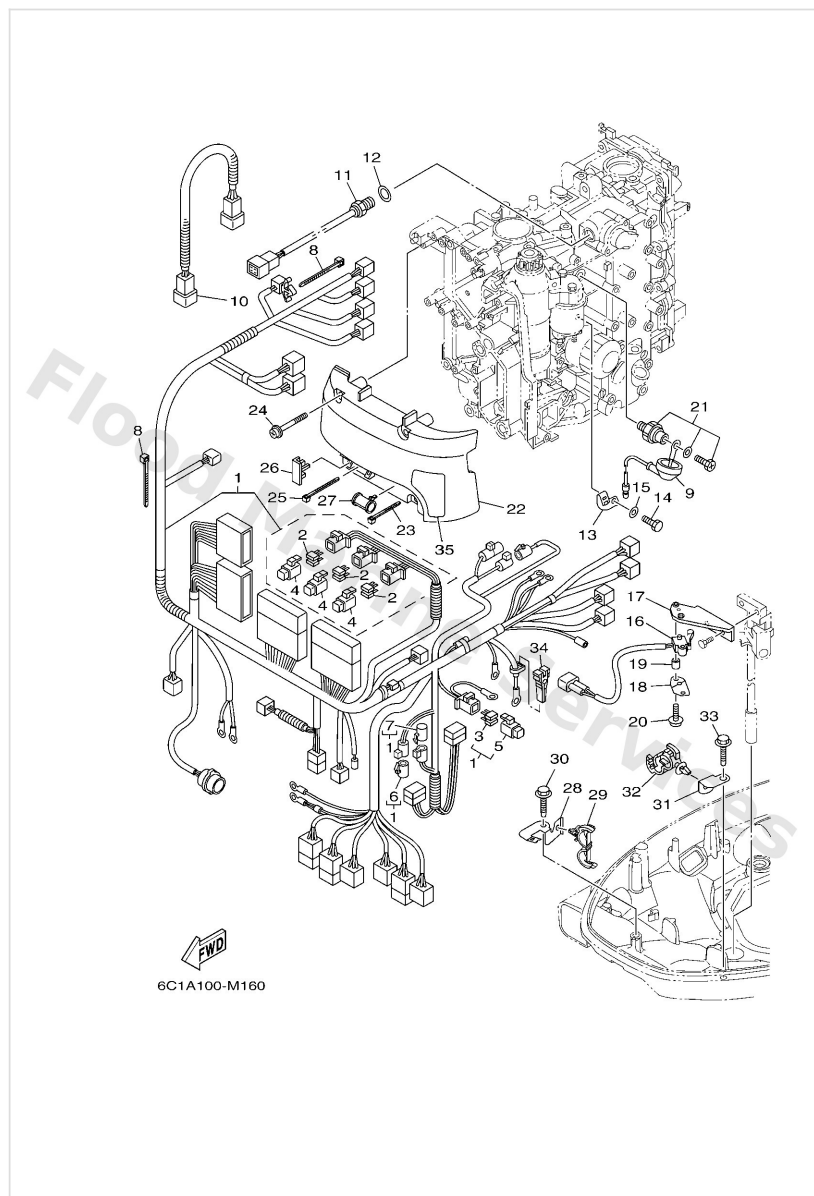
Ref	Part	
1	6C582590B0 Wire harness assembly	Buy now
1	6C582590D0 Wire harness assembly FOR TILT LIMIT	Buy now
2	67F8215100 Fuse	Buy now
3	67F8215110 Fuse	Buy now
4	67F8215B10 Cap (yellow)	Buy now
5	67F8215B20 Cap (green)	Buy now
6	6DA8258200 Cap 1 (female) FOR 6C5-82590-D0	Buy now
7	6DA8258210 Cap 1 (male) FOR 6C5-82590-D0	Buy now
8	9046513M11 Clamp (6e5)	Buy now
9	68V8131500 Lead wire assembly	Buy now
10	6C58255300 Extension, wire lead	Buy now
11	6CJ8579000 Thermosensor assembly	Buy now
12	9043014115 Gasket (663)	Buy now
13	6C58238810 Plate	Buy now
14	9709506014 Bolt(gj3)	Buy now

Electrical 3



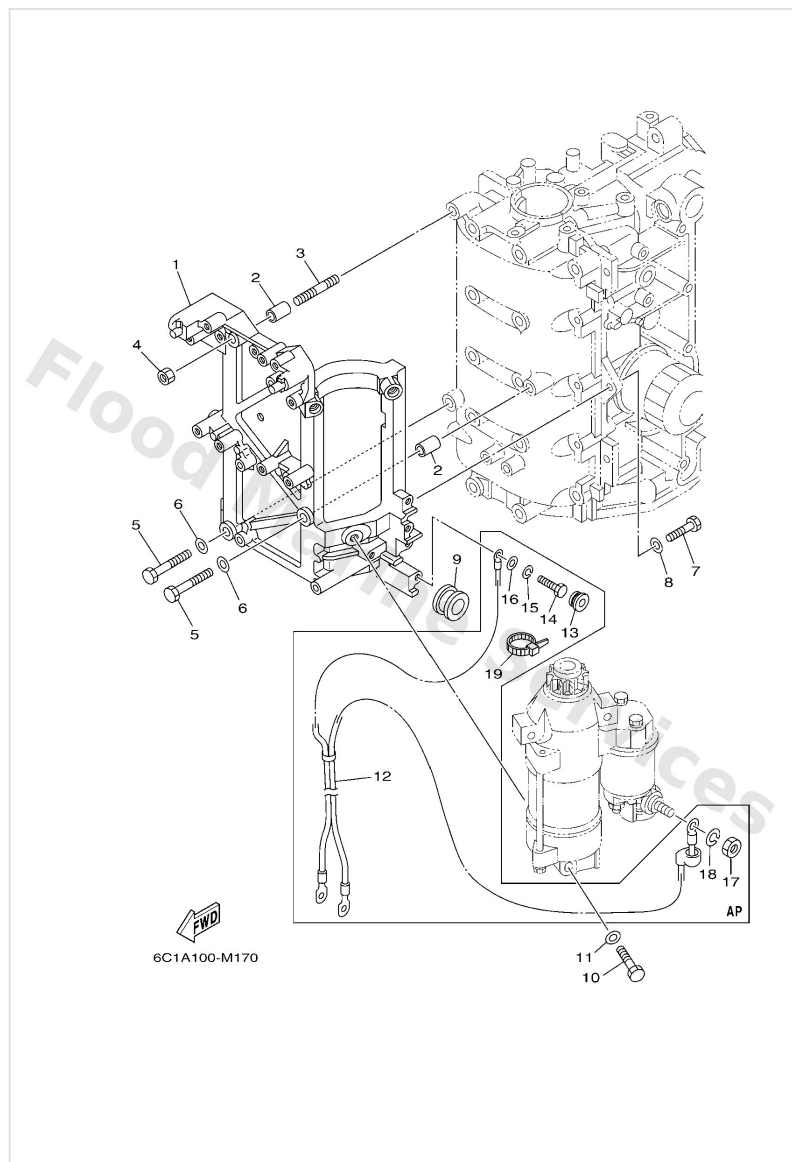
Ref	Part	
15	9299506600 Washer, plain (646)	Buy now
16	60V8259F00 Switch assembly	Buy now
17	6CJ8255400 Stay, neutral switch	Buy now
18	61A8258801 Plate	Buy now
19	9038704001 Collar	Buy now
20	9798504116 Screw, with washer(61b)	Buy now
21	64J8250400 Oil pressure switch assembly	Buy now
22	6C58194200 Cover	Buy now
23	9046513M39 Clamp(6e8)	Buy now
24	9015906M14 Screw, with washer(6r3)	Buy now
25	9046513M24 Band, switch cord	Buy now
26	6C58217600 Damper	Buy now
27	6C58252R00 Damper	Buy now
28	6BG4281101 Stay	Buy now
29	9046418205 Clamp(4tr)	Buy now

Electrical 3



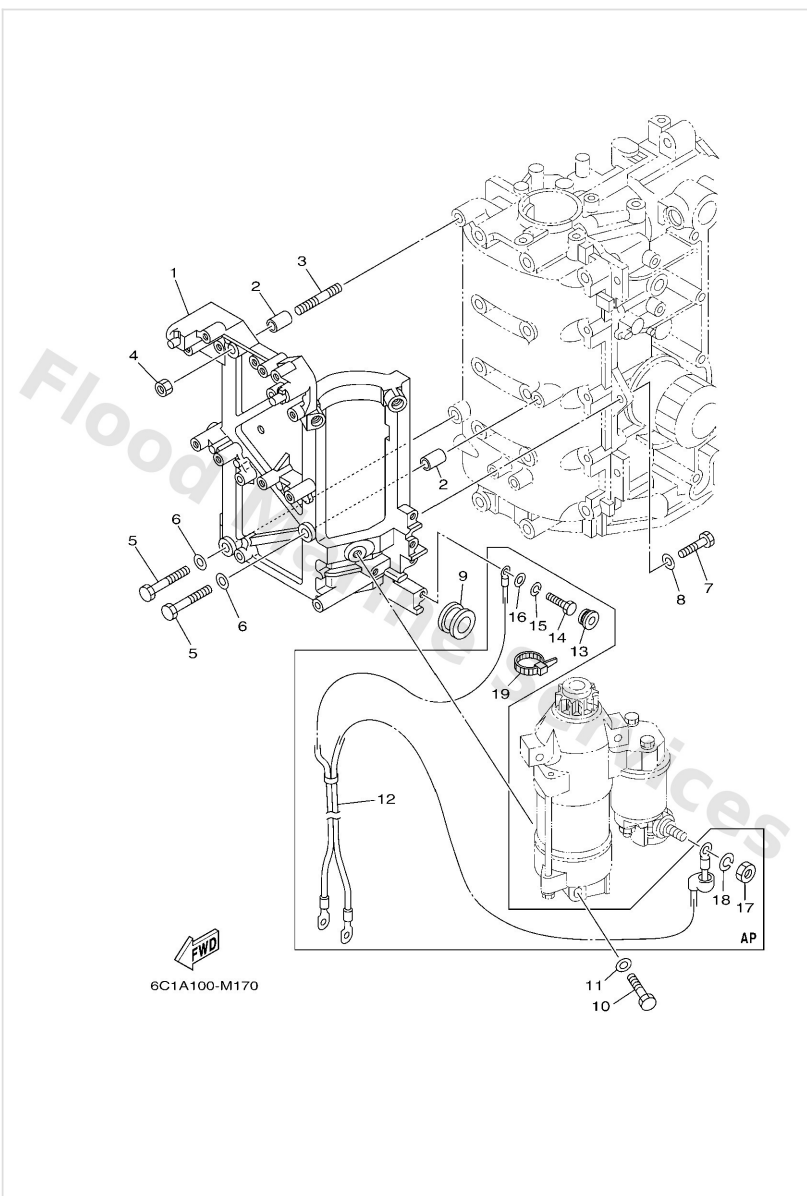
Ref	Part	
30	9010906M86 Bolt	Buy now
31	63P4275600 Stay, clamp	Buy now
32	9046412183 Clamp(jn2)	Buy now
34	67F2812A00 Puller, fuse	Buy now
35	6C58191900 Graphic, regulator	Buy now

Electrical 4



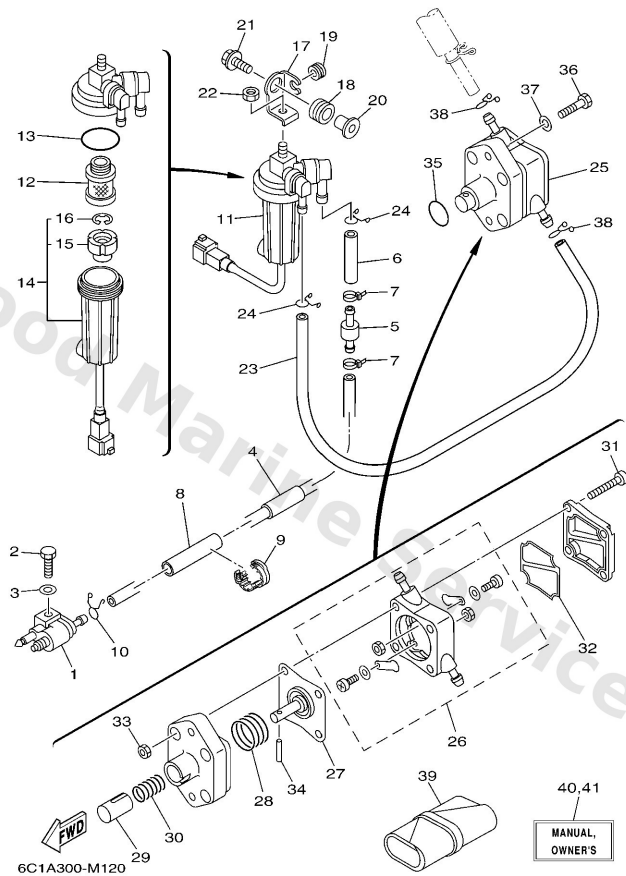
Ref	Part	
1	6C5818220094 Bracket, starting motor	Buy now
2	9959010114 Pin, dowel	Buy now
3	9568008330 Bolt, stud	Buy now
4	9538008600 Nut (661)	Buy now
5	9709508035 Bolt(70w)	Buy now
6	9299508600 Washer, plain (663)	Buy now
7	9709508025 Bolt (62g)	Buy now
9	9048024003 Grommet	Buy now
10	9701308045 Bolt	Buy now
11	9290308600 Washer, plain (663)	Buy now
12	6C58210500 Battery cable AP	Buy now
13	9048012072 Grommet(53y) AP	Buy now
14	9709506020 Bolt(7u8) AP	Buy now
15	9299506100 Washer(6a1) AP	Buy now
16	9299506600 Washer, plain (646) AP	Buy now

Electrical 4



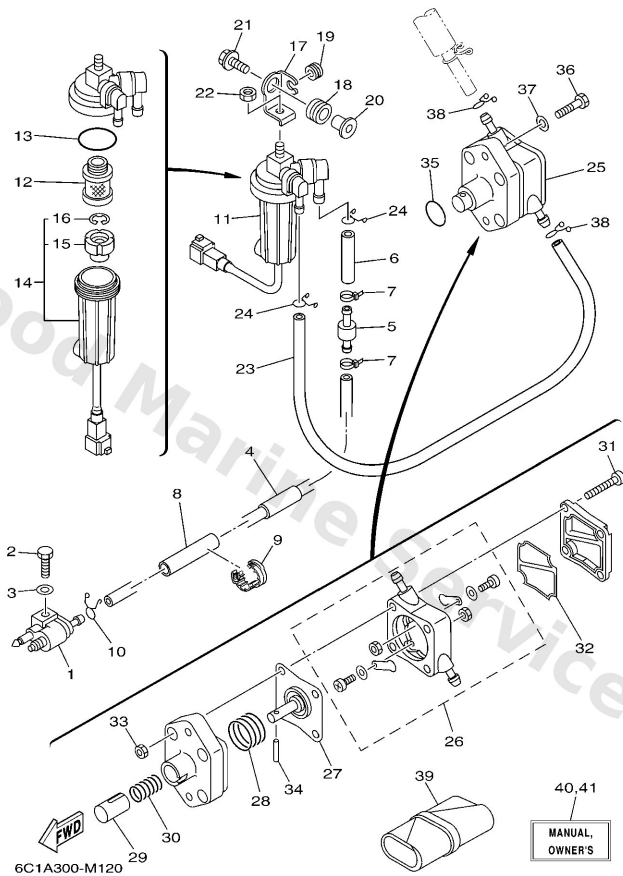
Ref	Part	
17	9533308600 Nut(6l2) AP	Buy now
18	9290308100 Ybs67-8 washer, spring AP	Buy now
19	9046513M18 Clamp AP	Buy now

Fuel



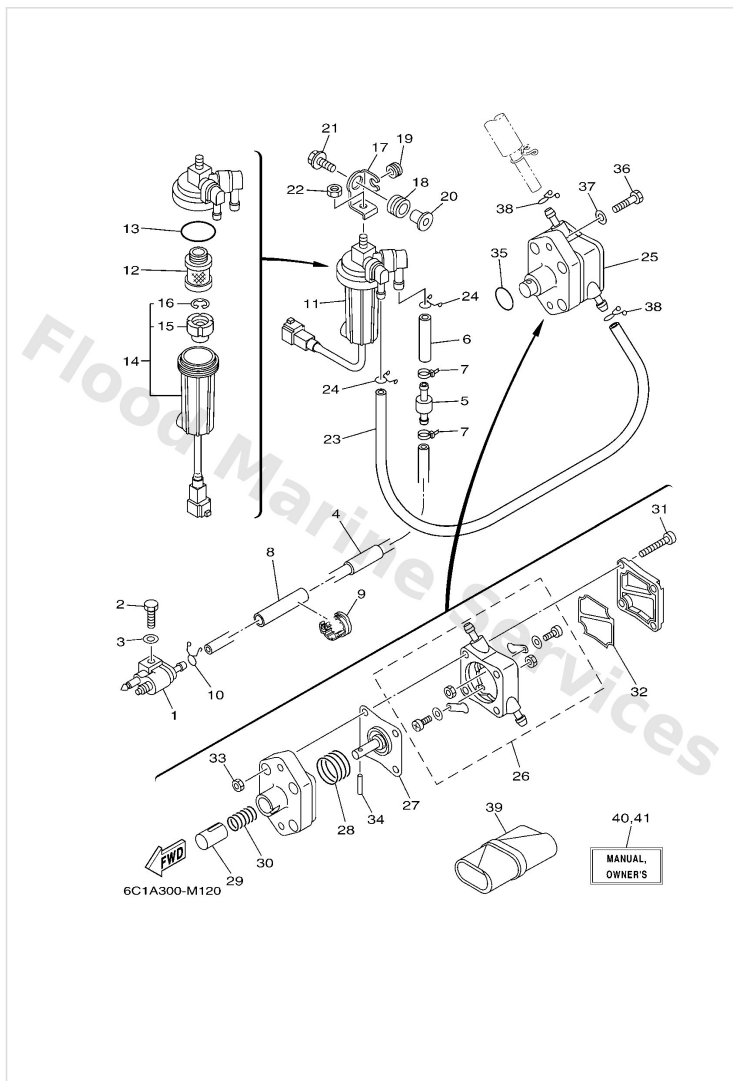
Ref	Part	
1	6G12430402 Fuel pipe joint comp. 1	Buy now
2	9709506025 Bolt	Buy now
3	9299506600 Washer, plain (646)	Buy now
4	6C52431310 Pipe 3	Buy now
5	67F2437700 Pipe, joint 3	Buy now
6	9044513M02 Hose (I90)	Buy now
7	9046511M10 Clamp	Buy now
8	9044613M11 Hose(6n6)	Buy now
9	9046413227 Clamp	Buy now
10	9046709M17 Clip(6k8)	Buy now
11	6D82456000 Filter assembly	Buy now
12	6D82456300 Element, filter (with tag)	Buy now
13	6D82456400 Gasket	Buy now
14	6D82456200 Cup, filter (with tag)	Buy now
15	6D82446900 Float, water level	Buy now

Fuel



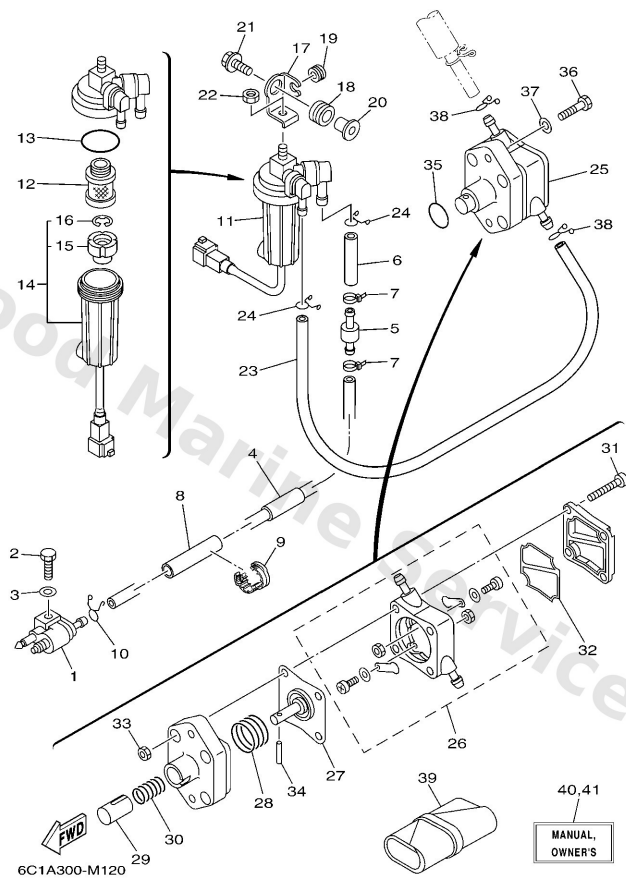
Ref	Part	
16	6D82451900 Clip	Buy now
17	6C52456610 Bracket, filter	Buy now
18	9048016013 Grommet	Buy now
19	9048010M58 Grommet(6ta)	Buy now
20	9038708095 Collar	Buy now
21	9011908148 Bolt, with washer	Buy now
22	9538008600 Nut (661)	Buy now
23	9044513M36 Hose (I350)	Buy now
24	9046710M04 Clip, pipe 1 (6e9)	Buy now
25	6C52441000 Fuel pump assembly	Buy now
26	6C52441500 Body 4	Buy now
27	62Y2441102 Diaphragm	Buy now
28	62Y2442300 Spring, diaphragm	Buy now
29	62Y1313100 Plunger	Buy now
30	62Y2445400 Spring	Buy now

Fuel



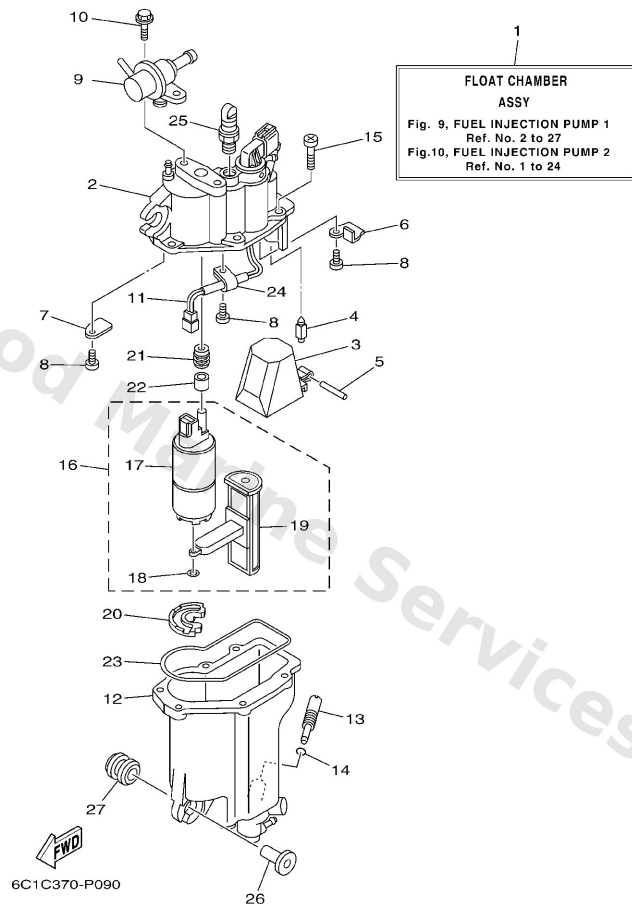
Ref	Part	
31	62Y2444401 Screw	Buy now
32	6C52447100 Diaphragm	Buy now
33	9538005600 Nut, hexagon (663)	Buy now
34	62Y2437401 Pin	Buy now
35	9321024M79 O-ring	Buy now
36	9709506030 Bolt(jf7)	Buy now
39	6C52810000 Tool kit AP	Buy now
40	6C1281997BD0 Manual,owner's UR (NL)	Buy now
40	6C1281997BE0 Manual,owner's UR (E)	Buy now
40	6C1281997BF0 Manual,owner's UR (F)	Buy now
40	6C1281997BG0 Manual,owner's UR (D)	Buy now
40	6C1281997BH0 Manual,owner's UR (I)	Buy now
40	6C1281997BS0 Manual,owner's UR (ES)	Buy now
41	6C1281998BK0 Manual,owner's UR (DK)	Buy now
41	6C1281998BL0 Manual,owner's UR (SF)	Buy now

Fuel



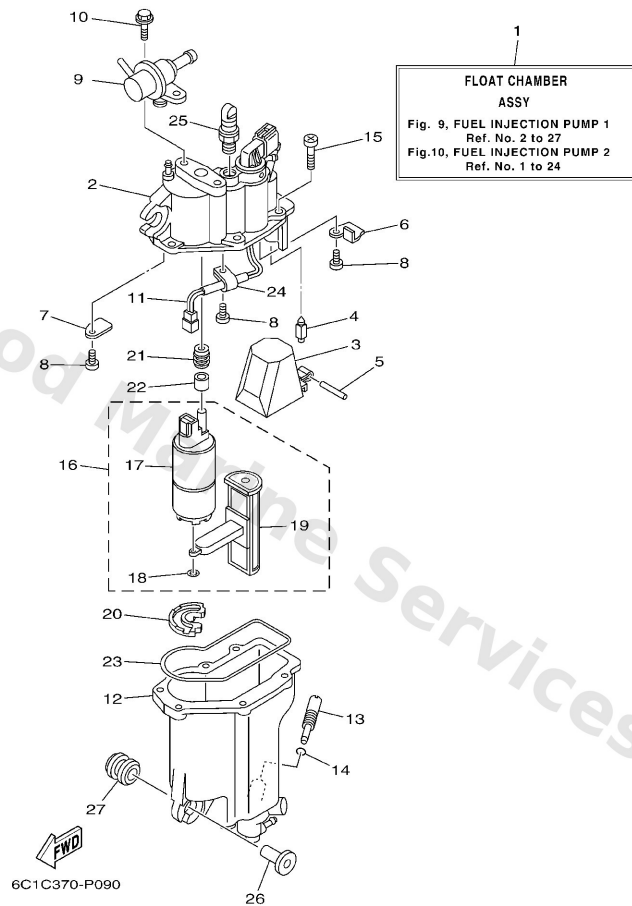
Ref	Part	
41	6C1281998BM0 Manual,owner's UR (S)	Buy now
41	6C1281998BN0 Manual,owner's UR (N)	Buy now
41	6C1281998BP0 Manual,owner's UR (P)	Buy now
41	6C1281998BR0 Manual,owner's UR (GR)	Buy now

Fuel Injection Pump 1



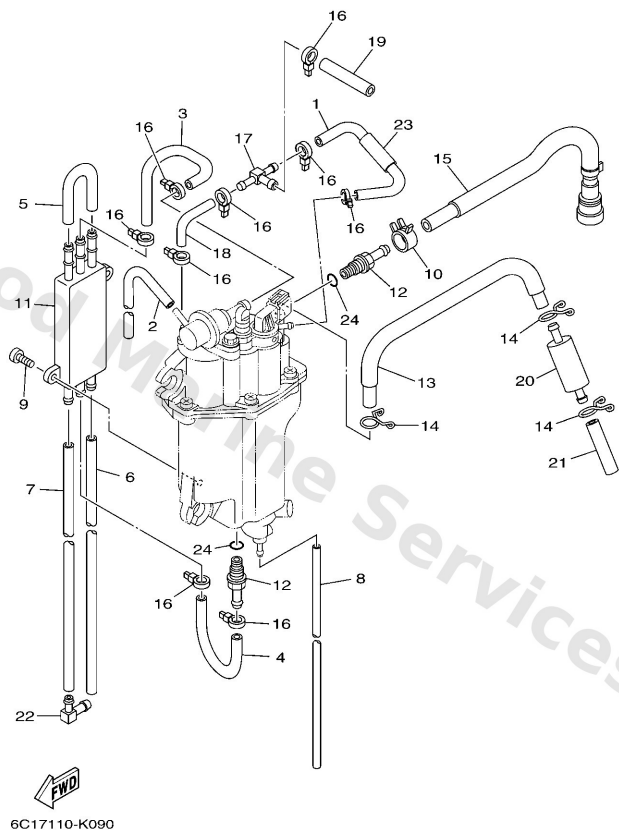
Ref	Part	
1	6C51418001 Float chamber assembly	Buy now
2	6C51418210 Cover, float chamber	Buy now
3	6C51498500 Float	Buy now
4	6C51454610 Valve, needle	Buy now
5	6C51438600 Pin, float	Buy now
6	6C52441R10 Plate, baffle 1	Buy now
7	6C52441T10 Plate, baffle 2	Buy now
8	6C52445300 Screw	Buy now
9	6C51390601 Regulator, pressure	Buy now
10	6C52459200 Bolt	Buy now
11	6C58722600 Wire harness assembly	Buy now
12	6C51496010 Body assembly	Buy now
13	6C51419100 Plug, drain	Buy now
14	6C51439700 O-ring	Buy now
15	6C51456700 Screw	Buy now

Fuel Injection Pump 1



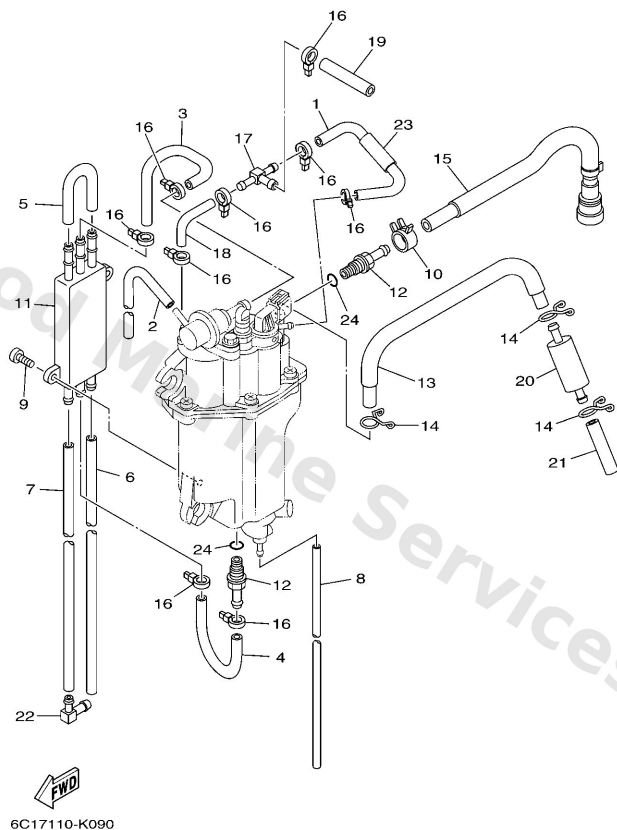
Ref	Part	
16	6C51391010 Fuel pump assembly	Buy now
17	6C51390700 Fuel pump comp.	Buy now
18	6C51412710 Clip	Buy now
19	6C51391500 Filter	Buy now
20	6C51359300 Damper	Buy now
21	6C51378100 Damper, pump	Buy now
22	6C51371600 Collar	Buy now
23	6C51498400 Gasket, float chamber	Buy now
24	6C52133710 Clamp, cable	Buy now
25	6C51422500 Cap	Buy now
26	9038706M69 Collar (688)	Buy now
27	9048009M12 Grommet (6a0)	Buy now

Fuel Injection Pump 2



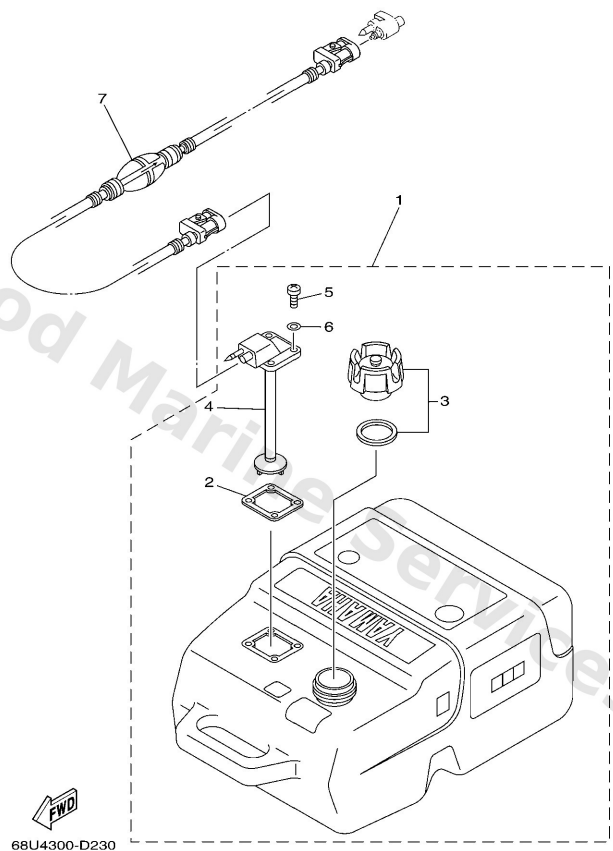
Ref	Part	
1	6C51354600 Hose 2	Buy now
2	6C51354200 Hose, vacuum sensing 1	Buy now
3	6C52432100 Pipe 10	Buy now
4	6C52432200 Pipe 11	Buy now
5	6BG2432300 Pipe 12	Buy now
6	6CJ2432400 Pipe 13	Buy now
7	6CJ2432500 Pipe 14	Buy now
8	6BG1414900 Pipe	Buy now
9	6C52444400 Screw	Buy now
10	6C51357700 Clip	Buy now
11	6C52184100 Cooler	Buy now
12	6C51425100 Nipple	Buy now
13	6C51414800 Pipe	Buy now
14	6C52438700 Clip	Buy now
15	6C51397400 Pipe, fuel 4	Buy now

Fuel Injection Pump 2



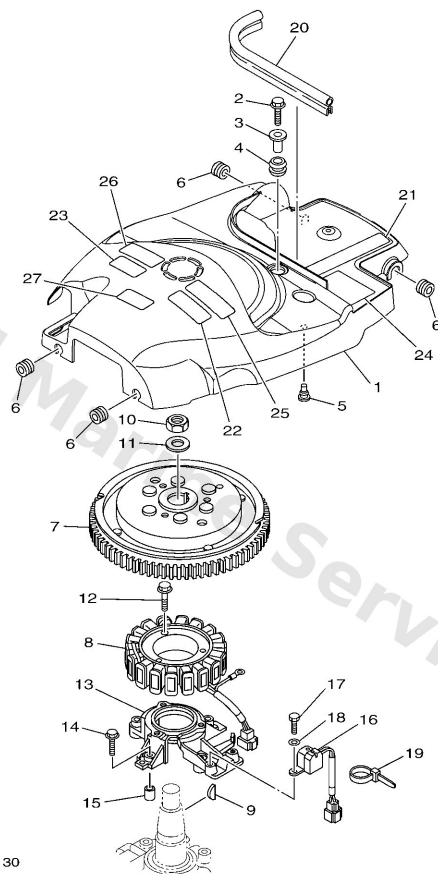
Ref	Part	
16	9046511M10 Clamp	Buy now
17	6C52437900 Pipe, joint 4	Buy now
18	6C51354500 Hose 1	Buy now
19	6C51354700 Hose 3	Buy now
20	6C52425100 Strainer 1	Buy now
21	6C52451B00 Hose, fuel inlet	Buy now
22	6C51410F00 Connector	Buy now
23	6C51354800 Hose, air 4	Buy now
24	6C51373900 O-ring	Buy now

Fuel Tank



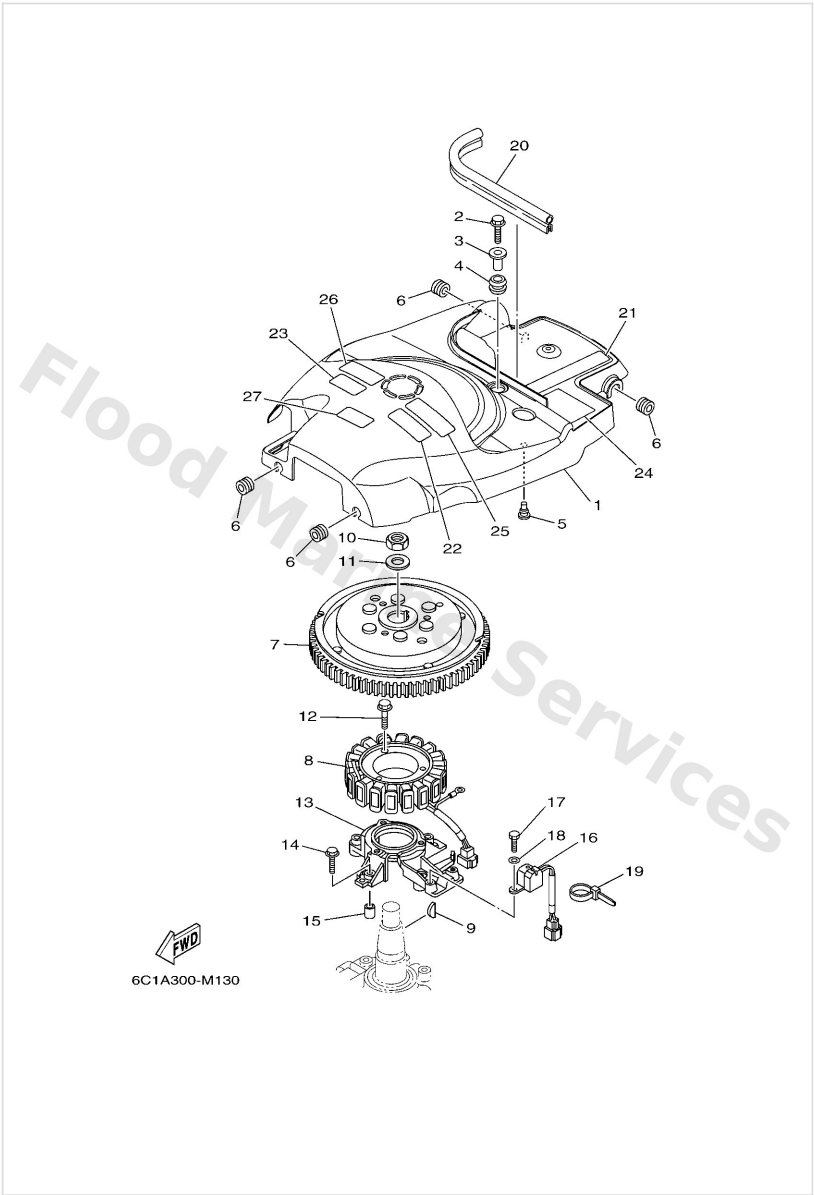
Ref	Part	
1	6YK2420103 Fuel Tank assembly (25L) AP	Buy now
2	6YL2426801 Gasket, fuel meter	Buy now
3	6YK2461001 Cap assembly	Buy now
4	6YK2426001 Fuel meter assembly	Buy now
5	9015705M16 Screw, pan head	Buy now
6	6YL2432900 Seal	Buy now
7	6YL2430654 Fuel pipe comp. 1 AP	Buy now

Generator



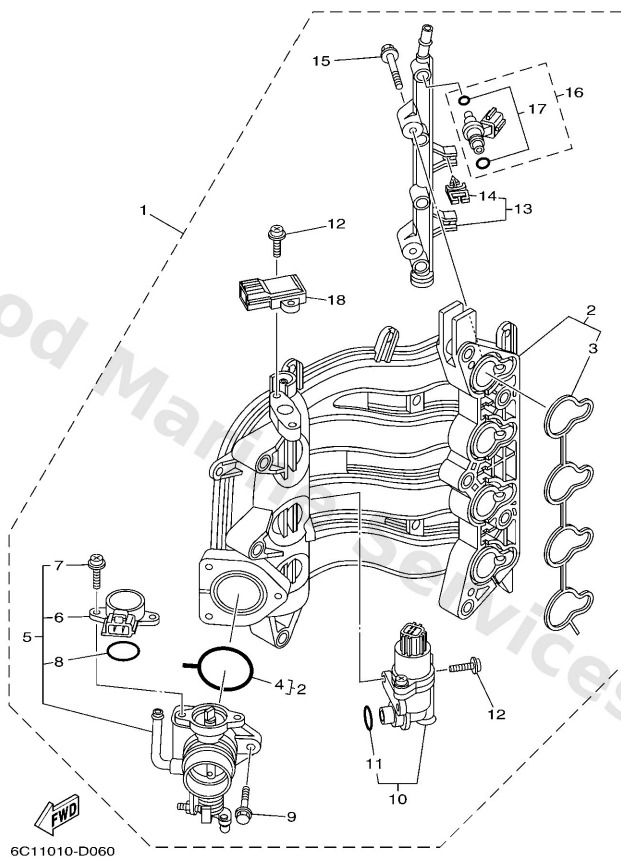
Ref	Part	
1	6C58133710 Cover, flywheel	Buy now
2	9589506020 Bolt, flange(jk3)	Buy now
3	9038706285 Collar	Buy now
4	9048015M31 Grommet (6g1)	Buy now
5	9048006M19 Grommet (6e3)	Buy now
6	9048012314 Grommet(3aa)	Buy now
7	6C58145000 Rotor assembly	Buy now
8	6C58141001 Stator assembly	Buy now
9	6H41154500 Key, woodruff	Buy now
10	9017020137 Nut, hexagon(663)	Buy now
11	9020121M18 Washer, plate (663)	Buy now
12	9502306030 Bolt, flange(4as)	Buy now
13	6C58556100 Base, magneto	Buy now
15	9953008012 Pin, dowel(6g8)	Buy now
16	62Y8558000 Coil, pulser	Buy now

Generator



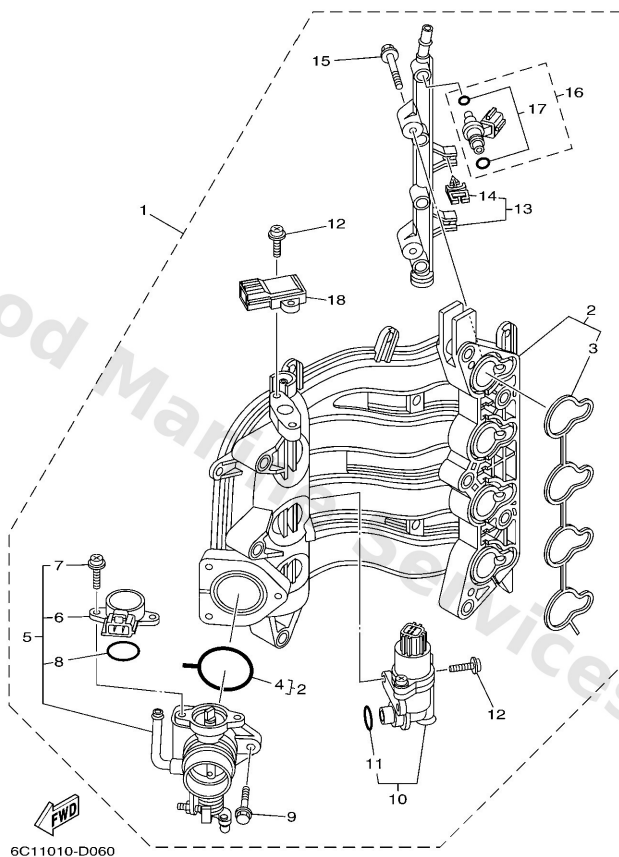
Ref	Part	
17	9709505012 Bolt, hexagon	Buy now
18	9299505600 Washer, plain (646)	Buy now
19	9046513M97 Clamp	Buy now
20	6CB4261700 Damper, form	Buy now
21	6C51343762 Mark, caution	Buy now
22	6AH8199540 Label, warning	Buy now
23	6AH8199550 Label, warning	Buy now
24	62Y8362600 Mark. 6	Buy now
25	6AH8199440 Label, safety	Buy now
26	6AH8199450 Label, safety	Buy now
27	6AG8199600 Mark	Buy now

Intake 1



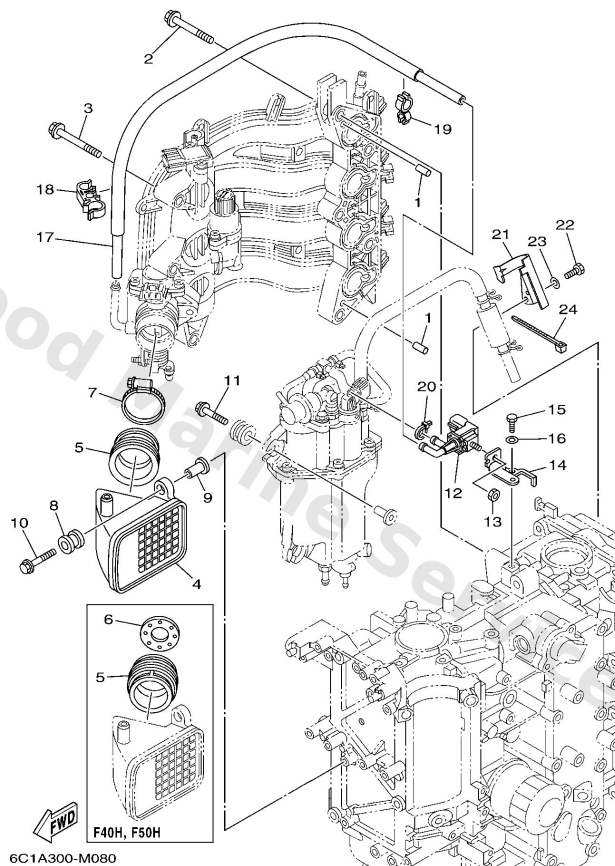
Ref	Part	
1	6C51420000 Intake assembly	Buy now
2	6C51364100 Manifold, intake 1	Buy now
3	6C51364500 Gasket, manifold 1	Buy now
4	6C51355700 Gasket	Buy now
5	6C51375000 Throttle body assembly	Buy now
6	6C58588500 Throttle sensor assembly	Buy now
7	6C58114500 Screw 1	Buy now
8	6C58182L00 O-ring 1	Buy now
9	6C51449600 Bolt	Buy now
10	6C51310501 Control valve assembly	Buy now
11	6C51319C00 O-ring	Buy now
12	6C58114610 Screw 2	Buy now
13	6C51316100 Pipe, delivery 1	Buy now
14	9046407M56 Clamp	Buy now
15	6C51444600 Bolt	Buy now

Intake 1



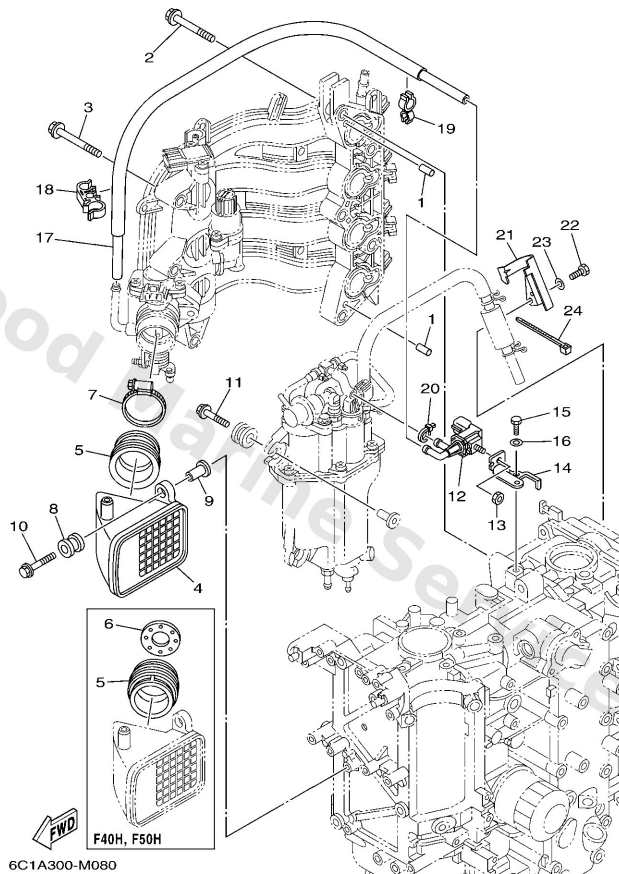
Ref	Part	
16	6C51376100 Injector assembly	Buy now
17	6C51410B00 Packing kit	Buy now
18	68F8368800 Sensor assembly	Buy now

Intake 2



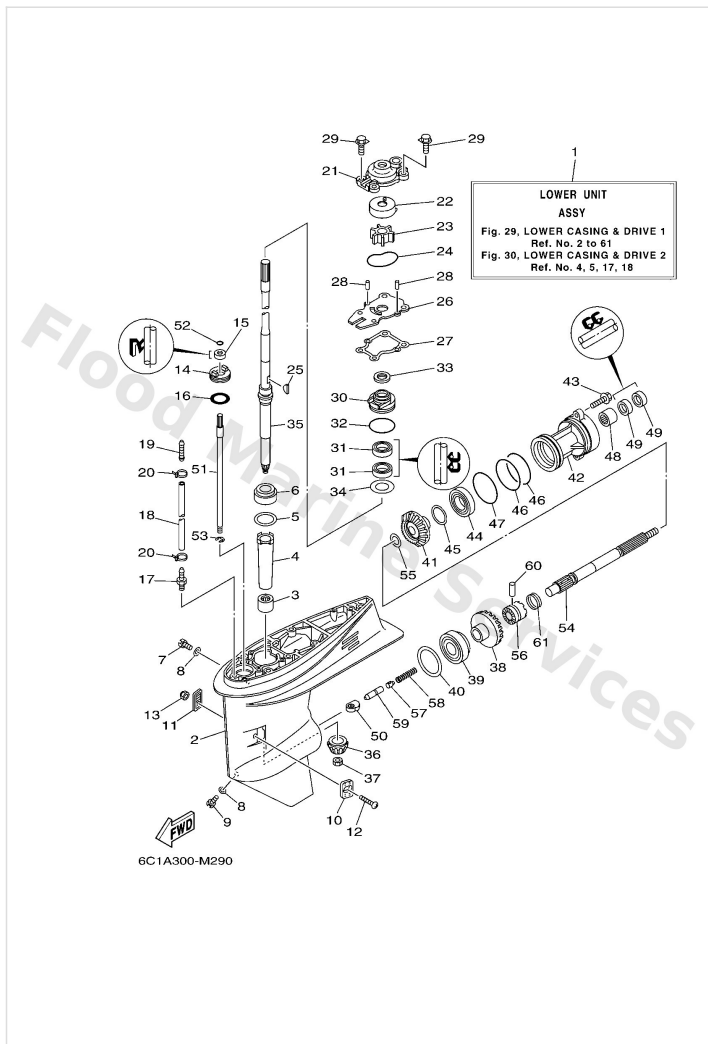
Ref	Part	
1	9360812M05 Pin, dowel b (6e5)	Buy now
2	9011908069 Bolt, with washer	Buy now
3	9011906087 Bolt, with washer	Buy now
4	6C51444010 Silencer assembly, intake	Buy now
5	6C11445301 Joint, air cleaner 1 F40H, F50H	Buy now
5	6C51445301 Joint, air cleaner 1 F60F	Buy now
6	6AK1447701 Plate F40H	Buy now
6	6C11447700 Plate F50H	Buy now
7	9045050001 Hose Clamp assembly	Buy now
8	6A08231700 Damper, ignition coil	Buy now
9	9038706119 Collar	Buy now
10	9011906126 Bolt, with washer	Buy now
11	9011906M61 Bolt, with washer	Buy now
12	6C58612000 Solenoid valve assembly	Buy now
13	9538006600 Nut(661)	Buy now

Intake 2



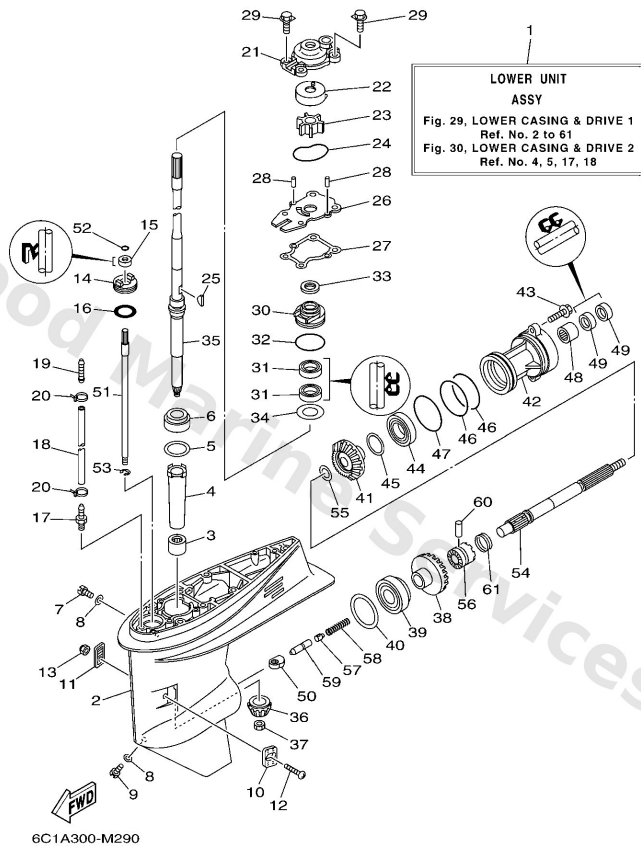
Ref	Part	
14	6BG8611210 Stay, solenoid	Buy now
15	9709506016 Bolt, hexagon deep recess	Buy now
16	9299506600 Washer, plain (646)	Buy now
17	6C51257600 Hose 1	Buy now
18	9046415008 Clamp	Buy now
19	9046412006 Clamp	Buy now
20	9046511M10 Clamp	Buy now
21	6C51342801 Bracket, strainer 1	Buy now
24	9046513M18 Clamp	Buy now

Lower Casing & Drive 1



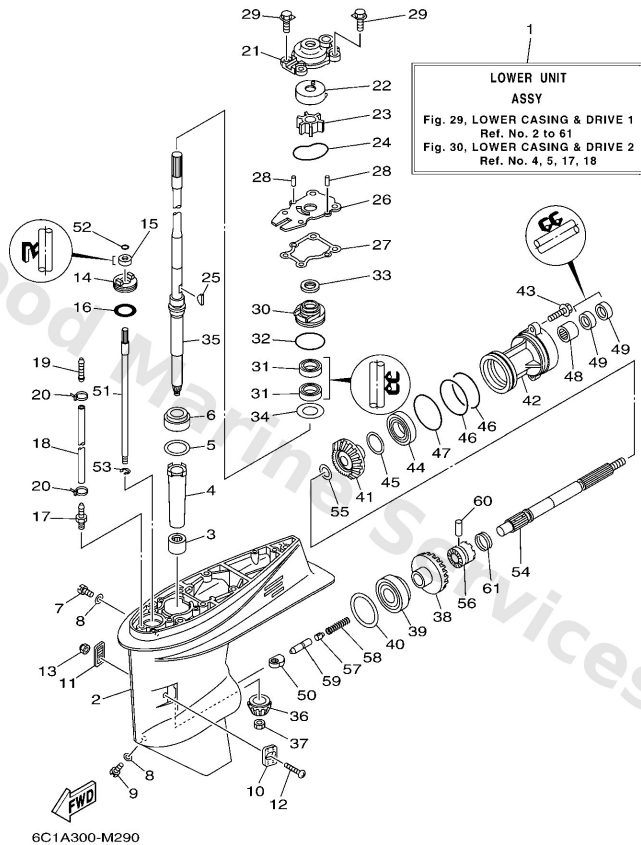
Ref	Part	
1	69W45300018D Lower unit assembly L(20.7")	Buy now
2	69W45301008D Casing, lower	Buy now
3	9331532224 Brg,cyl-cal roller 42.2g nk	Buy now
4	6H44553600 Sleeve, drive shaft	Buy now
5	6634558701 Shim (t:0.10mm) UR	Buy now
5	6634558710 Shim (t:0.12mm) UR	Buy now
5	6634558720 Shim (t:0.15mm) UR	Buy now
5	6634558730 Shim (t:0.18mm) UR	Buy now
5	6634558740 Shim (t:0.30mm) UR	Buy now
5	6634558750 Shim (t:0.40mm) UR	Buy now
5	6634558760 Shim (t:0.50mm) UR	Buy now
6	9333200001 Brg, tapered roller (409)	Buy now
7	9034008002 Plug, straight screw	Buy now
8	9043008020 Gasket	Buy now
9	6884534110 Plug, drain	Buy now

Lower Casing & Drive 1



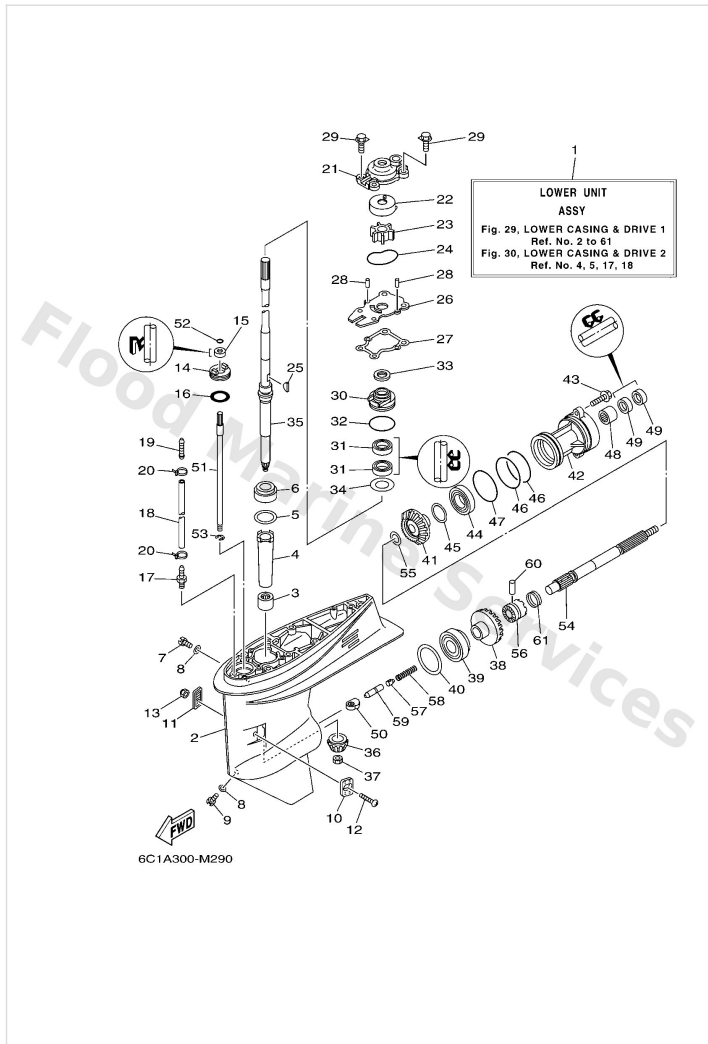
Ref	Part	
10	63D4521400 Cover, water inlet	Buy now
11	63D4521500 Cover, water inlet	Buy now
12	9015205010 Screw, countersunk	Buy now
13	9538005600 Nut, hexagon (663)	Buy now
14	63D4532100 Plate	Buy now
15	9310609014 Oil seal	Buy now
16	9321033MG4 O-ring	Buy now
17	6E54537800 Nipple, hose	Buy now
18	9044507ME8 Hose (I250) L(20.7")	Buy now
19	6E58355810 End, nipple	Buy now
20	9046511M10 Clamp	Buy now
21	63D4431100 Housing, water pump	Buy now
22	63D4432200 Insert, cartridge	Buy now
23	6H34435200 Impellar	Buy now
24	9321059MG7 O-ring	Buy now

Lower Casing & Drive 1



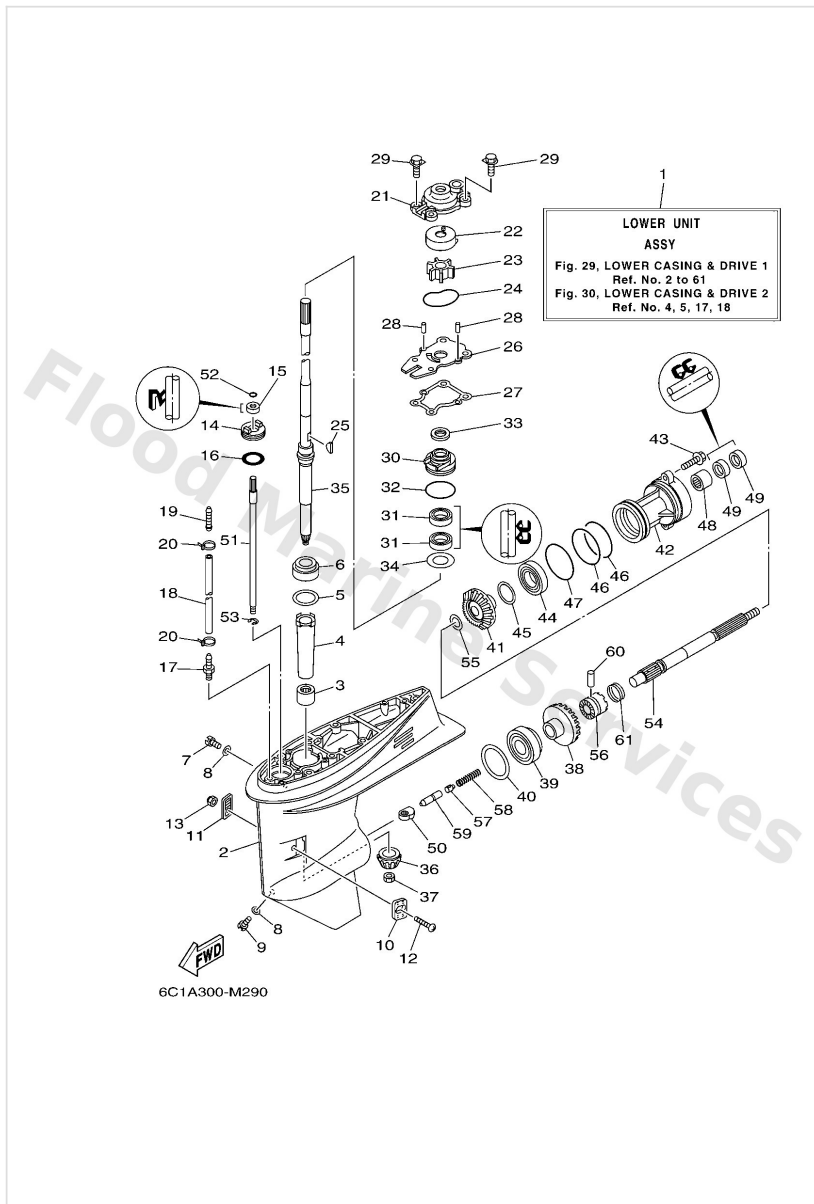
Ref	Part	
25	9028003024 Key, woodruff(662)	Buy now
26	63D4432300 Outer plate, cartridge	Buy now
27	63D4431600 Gasket, water pump	Buy now
28	9360408062 Pin,dowel (626)	Buy now
29	9011908M15 Bolt, with washer(62w)	Buy now
30	6BG4434100 Housing, water pump	Buy now
31	9310125M57 Oil seal	Buy now
32	9321048001 O-ring	Buy now
33	63D4534400 Cover, oil seal	Buy now
34	9020127M00 Washer, plate(62x)	Buy now
35	69W4550100 Drive shaft comp. L(20.7")	Buy now
36	69W4555100 Pinion	Buy now
37	9017012138 Nut hexagon(663)	Buy now
38	69W4556000 Gear	Buy now
39	9333200092 Bearing	Buy now

Lower Casing & Drive 1



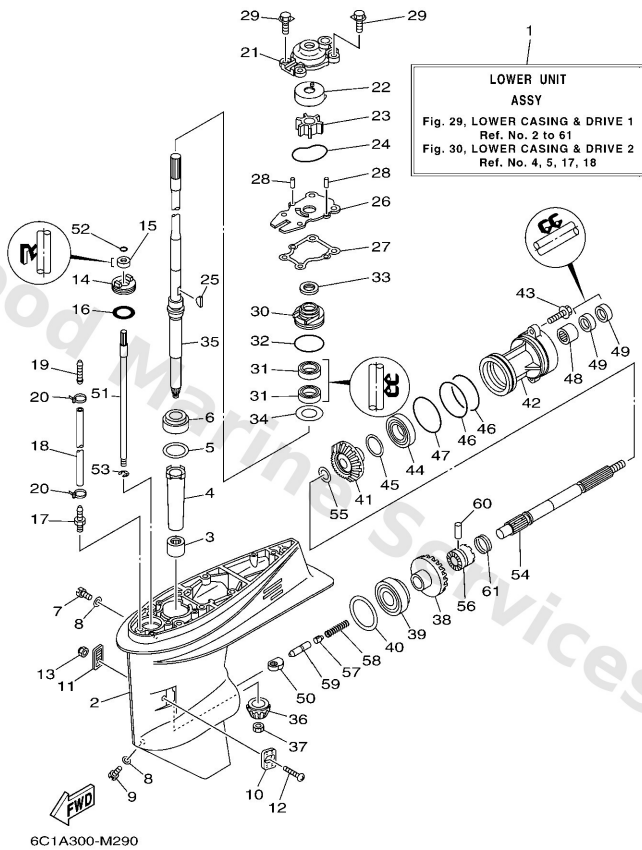
Ref	Part	
40	6634556701 Shim (t:0.10mm) UR	Buy now
40	6634556710 Shim (t:0.12mm) UR	Buy now
40	6634556720 Shim (t:0.15mm) UR	Buy now
40	6634556730 Shim (t:0.18mm) UR	Buy now
40	6634556740 Shim (t:0.30mm) UR	Buy now
40	6634556750 Shim (t:0.40mm) UR	Buy now
40	6634556760 Shim (t:0.50mm) UR	Buy now
41	62Y4557100 Gear	Buy now
42	63D45361028D Cap, lower casing	Buy now
43	9010508M61 Bolt, washer based(62x)	Buy now
44	93306001U1 Bearing(62x)	Buy now
45	63D4557700 Shim (t:0.10mm) UR	Buy now
45	63D4557710 Shim (t:0.12mm) UR	Buy now
45	63D4557720 Shim (t:0.15mm) UR	Buy now
45	63D4557730 Shim (t:0.18mm) UR	Buy now

Lower Casing & Drive 1



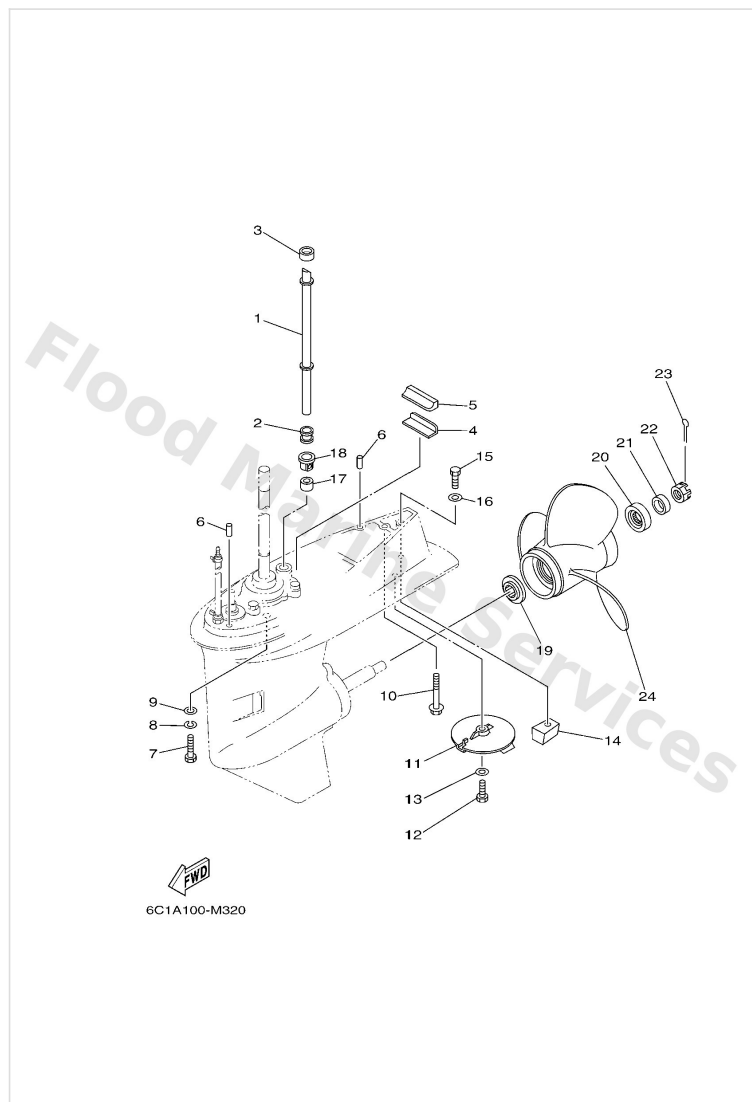
Ref	Part	
45	63D4557740 Shim (t:0.30mm) UR	Buy now
45	63D4557750 Shim (t:0.40mm) UR	Buy now
45	63D4557760 Shim (t:0.50mm) UR	Buy now
46	9321074MG5 O-ring (xea)	Buy now
47	9321069MG6 O-ring	Buy now
48	9331722204 Brg,cyl-cal roller 25.5g nt	Buy now
49	9310122M00 Oil seal (22x36x6-663)	Buy now
50	62Y4415100 Cam, shift	Buy now
51	63D4414400 Rod, shift	Buy now
52	9321007003 O-ring (11m)	Buy now
53	9900108600 Circlip(2r6)	Buy now
54	63D4561100 Shaft, propeller	Buy now
55	9020122008 Washer, plate	Buy now
56	62Y4563100 Clutch, dog	Buy now
57	6634563400 Slide, shift	Buy now

Lower Casing & Drive 1



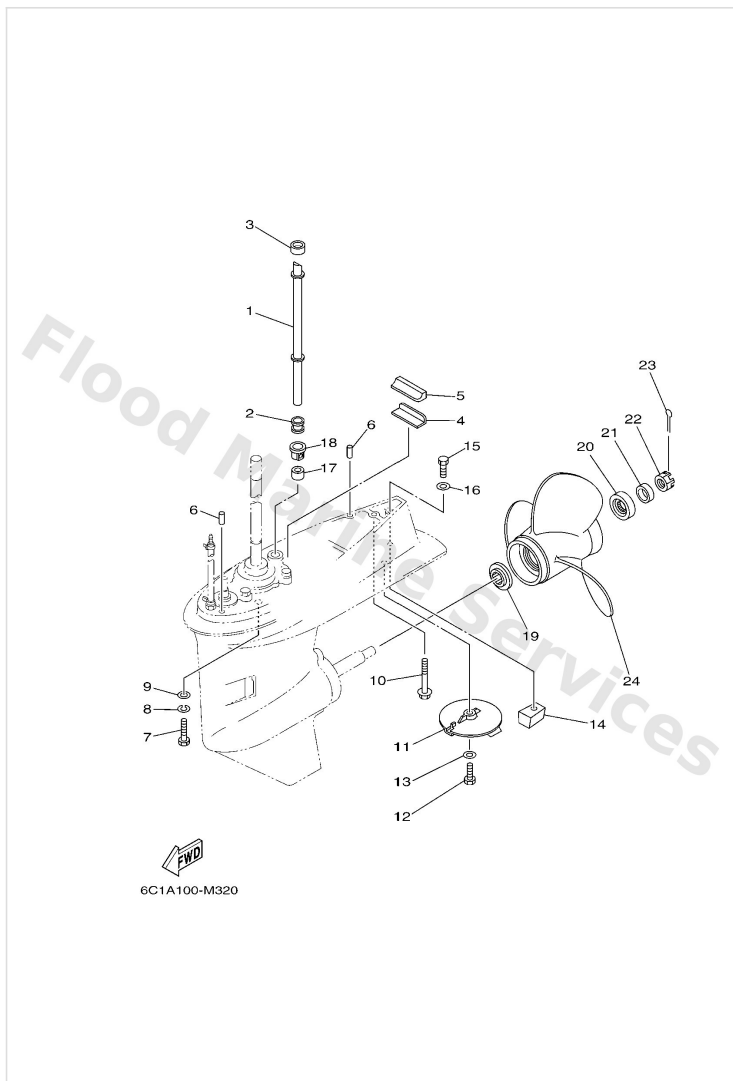
Ref	Part	
58	9050118001 Spring, compression	Buy now
59	63D4563500 Plunger, shift	Buy now
60	9025006023 Pin, strait (663)	Buy now
61	67C4563300 Ring, cross pin	Buy now

Lower Casing & Drive 2



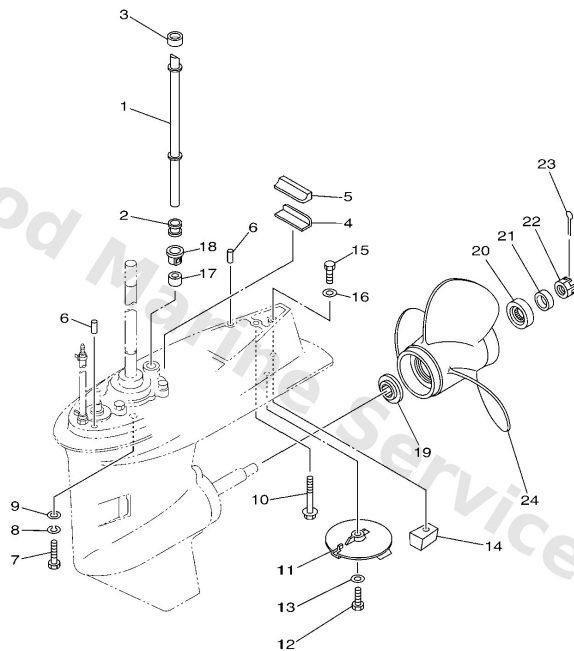
Ref	Part	
1	6C54436100 Tube, water 1 L(20.7")	Buy now
2	6634436700 Damper, water seal 3	Buy now
3	6634436600 Damper, water seal 2	Buy now
4	6634537600 Guide, seal damper	Buy now
5	63D4537500 Damper, seal	Buy now
6	9360612019 Pin, dowel (614)	Buy now
7	9707510040 Bolt, hexagon deep recess L(20.7")	Buy now
8	9299510100 Ybs67-10 washer, spring L(20.7")	Buy now
9	9299510600 Washer, plate L(20.7")	Buy now
10	9011908M84 Bolt, with washer L(20.7")	Buy now
11	67C4537100 Tab-trim	Buy now
12	9709508025 Bolt (62g)	Buy now
13	9299508600 Washer, plain (663)	Buy now
14	67C4525100 Anode	Buy now
15	9709508035 Bolt(70w)	Buy now

Lower Casing & Drive 2



Ref	Part	
18	63D4431200 Cover, water pump housing	Buy now
19	6634598702 Spacer	Buy now
20	66T4599700 Spacer 2	Buy now
21	9038922M01 Bush	Buy now
22	9017116011 Nut, castle (663)	Buy now
23	9149030025 Pin cotter	Buy now
24	69W4594300 Propeller (3x11 x15 -g) UR	Buy now
24	69W4594500 Propeller (3x11-1/8"x13"-g) UR	Buy now
24	69W4594700 Prop assembly (3x11-5/8"x11"-g) UR	Buy now
24	69W4595200 Propeller (3x11-3/8 x12 -g) UR	Buy now
24	6634593000 Propeller (3x10-1/4"x14"-g) UR	Buy now
24	6634594101 Propeller (3x10-3/4"x17"-g) UR	Buy now
24	6634594901 Propeller (3x10-3/4"x16"-g) UR	Buy now
24	6634595202 Propeller (3x11-3/8x12-g) UR	Buy now
24	6634595601 Propeller (3x12-1/4"x9"-g) UR	Buy now

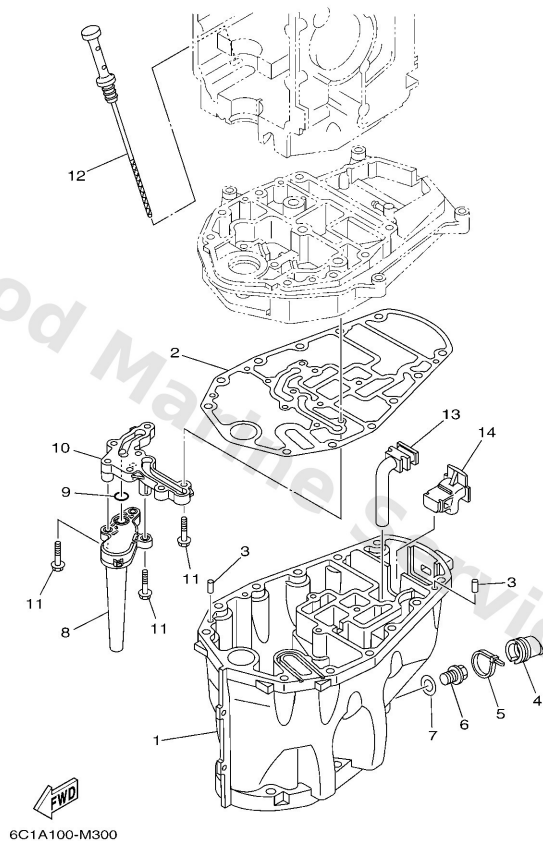
Lower Casing & Drive 2



FWD
6C1A100-M320

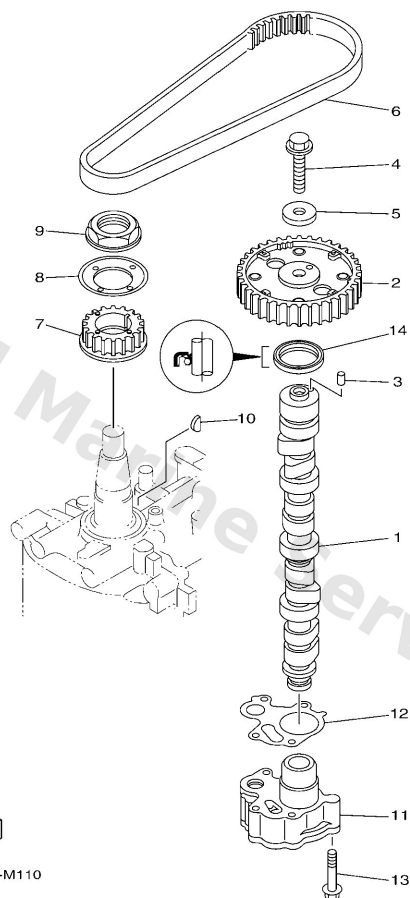
Ref	Part	
24	6634595801 Propeller (3x11-1/4"x14"-g) UR	Buy now
24	6634597060 Propeller (3x11-3/4"x12"-g) UR	Buy now
24	6634597260 Propeller (3x12"x11"-g) UR	Buy now
24	6634597402 Propeller (3x10-5/8"x13"-g) UR	Buy now
24	6634597460 Propeller (3x11-1/2"x13"-g) UR	Buy now
24	6634597600 Propeller (3x10-1/4"x15"-g) UR	Buy now
24	6634597800 Propeller (3x10-1/4"x16"-g) UR	Buy now
24	6974597000 Propeller (ss 3x11-1/4"x14"-g) UR	Buy now
24	6H54594300 Propeller (3x10"x15"-g) UR WITH LIP CUP	Buy now
24	6H54594500 Propeller (3x10-3/8"x13"-g) UR WITH LIP CUP	Buy now
24	6H54595200 Propeller (3x10-5/8"x12"-g) UR WITH LIP CUP	Buy now
24	6H54595800 Propeller (3x10-1/4"x14"-g) UR WITH LIP CUP	Buy now

Oil Pan



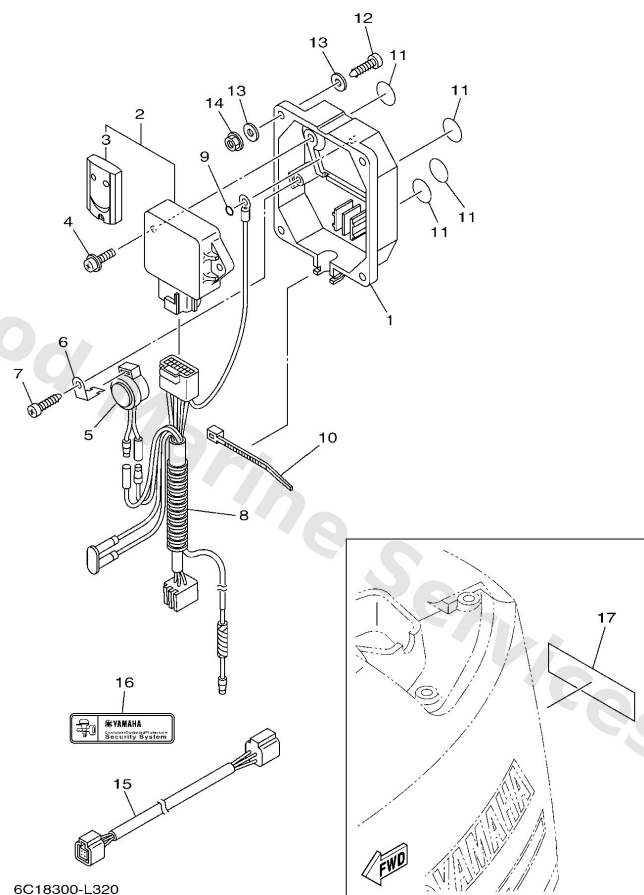
Ref	Part	
1	6C51531101CA Oil pan	Buy now
2	6C51531201 Gasket, oil pan	Buy now
3	9360612019 Pin, dowel (614)	Buy now
4	6CJ1531600 Damper 1	Buy now
5	9046511M59 Clamp(63m)	Buy now
6	9034014M06 Plug, straight screw(62y)	Buy now
7	9043014M09 Gasket	Buy now
8	6CJ1341110 Strainer, oil	Buy now
9	9321012790 O-ring(3ld)	Buy now
10	6CJ1533310 Cover	Buy now
11	9581206025 Bolt, flange	Buy now
12	6C51536200 Plug, oil level	Buy now
13	6C54513510 Pipe	Buy now
14	6C54513610 Pipe	Buy now

Oil Pump



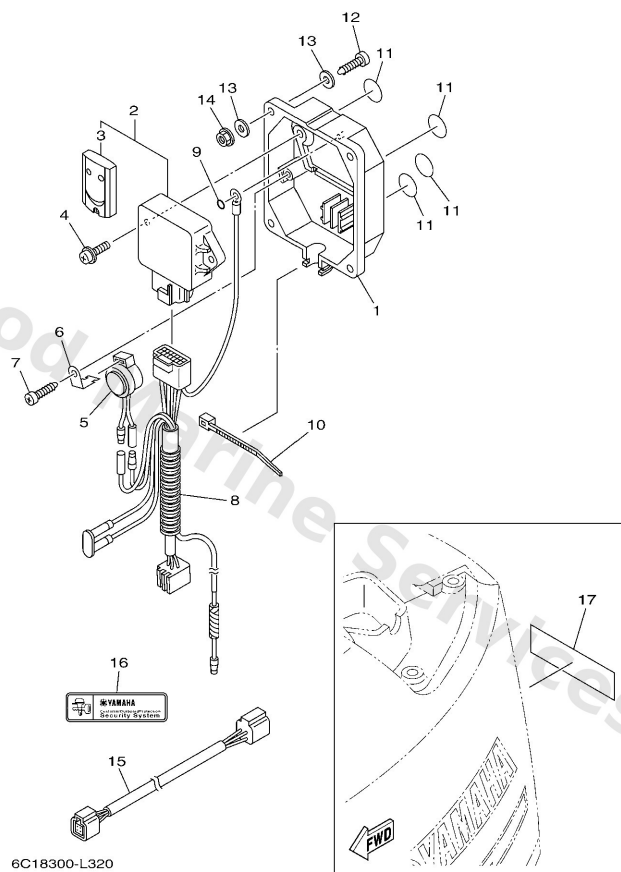
Ref	Part	
1	6C51217100 Camshaft 1	Buy now
2	6C51153710 Gear, driven	Buy now
3	9360517002 Pin, dowel	Buy now
4	9581710035 Bolt, washer based (2h9)	Buy now
5	9020110144 Washer plate 810176580000	Buy now
6	6C54624100 Belt	Buy now
7	6C51153600 Gear, drive	Buy now
8	62Y1155700 Washer 1	Buy now
9	9017935001 Nut	Buy now
10	9028003M01 Key woodruff 146115450000	Buy now
11	6C51330001 Oil pump assembly	Buy now
12	6C51332900 Gasket, pump cover	Buy now
13	9011906025 Bolt, with washer	Buy now
14	9310237M40 Oil seal(62y)	Buy now

Optional Parts 1



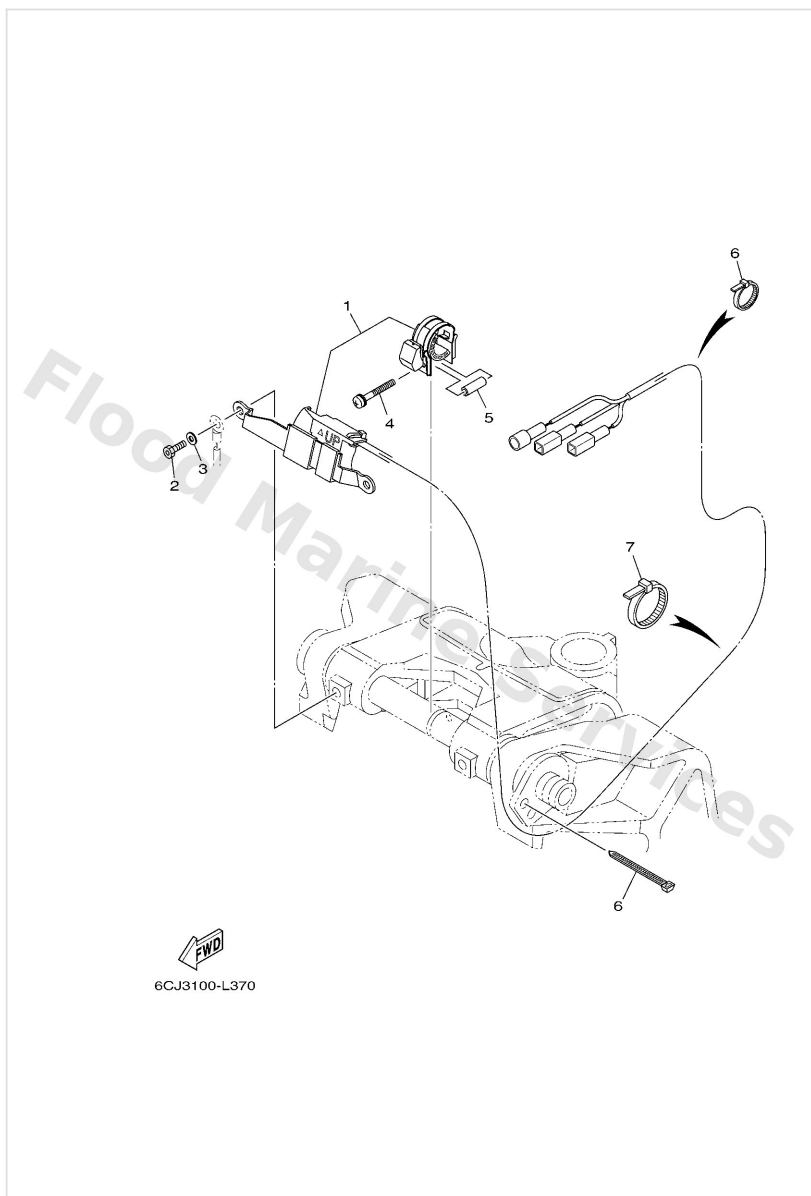
Ref	Part	
1	6Y88626700 Case complete 1	Buy now
2	6Y88626002 Remote control unit assembly	Buy now
3	6AA8626100 Xmtr. comp.	Buy now
4	9798006216 Screw, with washer(6h2)	Buy now
5	6X48338300 Buzzer	Buy now
6	6X48338600 Stay, buzzer	Buy now
7	9778060620 Screw, tapping(6k8)	Buy now
8	6Y88250910 Wire, sub lead	Buy now
9	9321004279 O-ring (4a0)	Buy now
10	9046511M10 Clamp	Buy now
11	6Y88454G00 Patch 1	Buy now
12	9016706M00 Screw, tapping (6h4) UR	Buy now
12	9788006035 Screw, pan head(6h4) UR	Buy now
13	9020106M30 Washer, plate (6a1)	Buy now
14	9578006300 Nut, nylon (6g1)	Buy now

Optional Parts 1



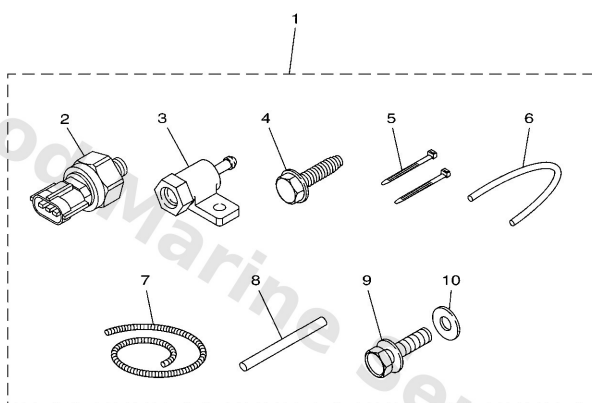
Ref	Part	
15	6Y88252111 Pigtail bus wire 0.6m-2ft	Buy now
16	6Y84827700 Sticker 1	Buy now

Optional Parts 2



Ref	Part	
1	6C5825E000 Tilt limit switch assembly	Buy now
2	9010906M88 Bolt(61a)	Buy now
3	9299006100 Washer(6a1)	Buy now
4	9015905059 Screw, with washer	Buy now
5	9038705004 Collar	Buy now
6	9046511M10 Clamp	Buy now
7	9046513M18 Clamp	Buy now

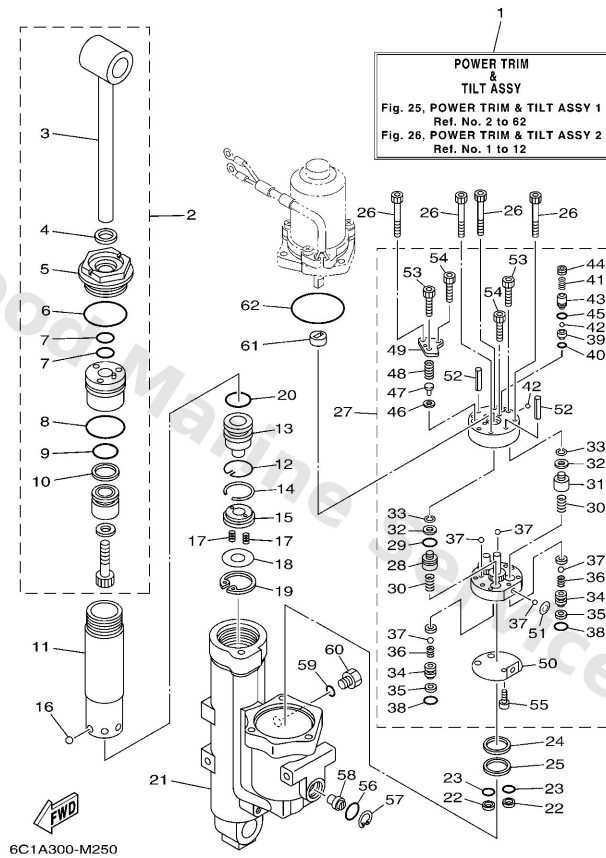
Optional Parts 3



6C1A300-M350

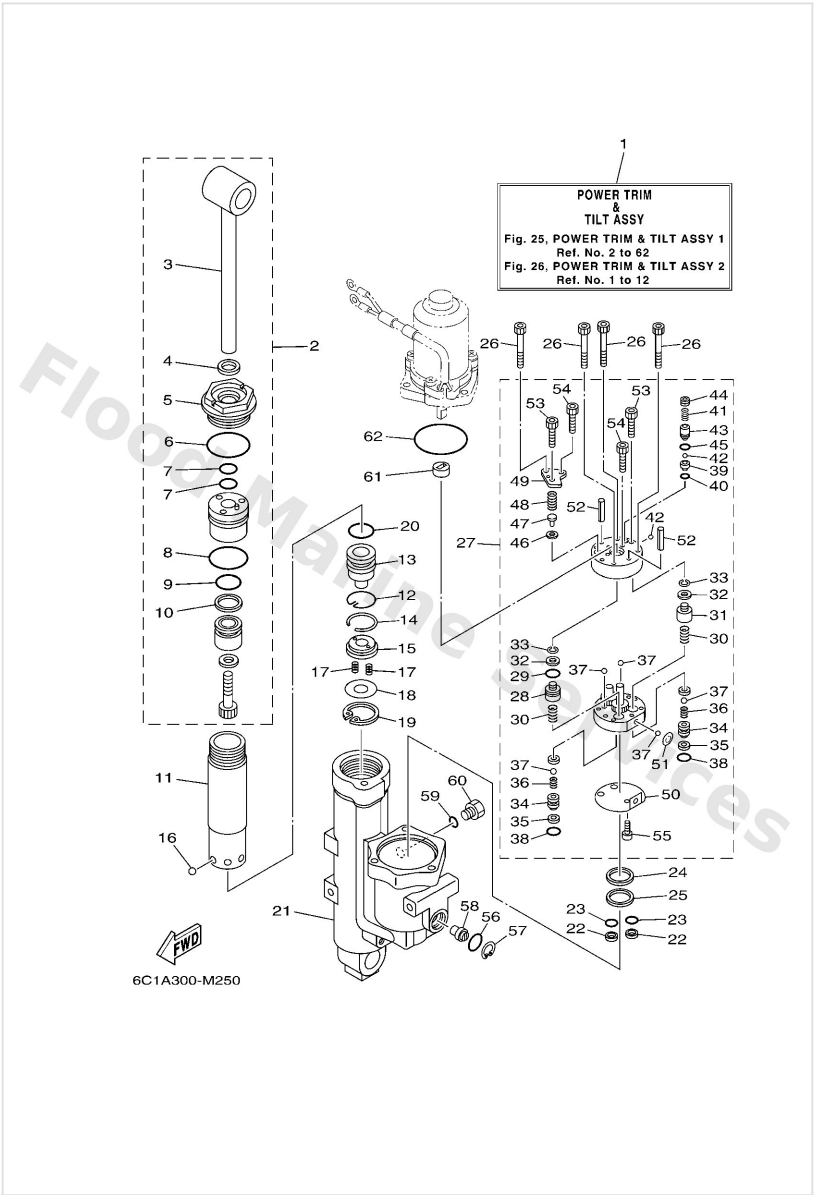
Ref	Part	
1	60V8A4L111 Sensor, module 1	Buy now
2	6AW8366B00 Sensor, water pressure	Buy now
3	60V8366D00 Adaptor, input	Buy now
4	9010906M81 Bolt	Buy now
5	9046511M10 Clamp	Buy now
6	9044507017 Hose (I550)	Buy now
7	9044707013 Hose, cover (l: 700mm)	Buy now
8	60V4262900 Seal	Buy now
9	9709506016 Bolt, hexagon deep recess	Buy now
10	9299506600 Washer, plain (646)	Buy now

Power Trim & Tilt Assy 1



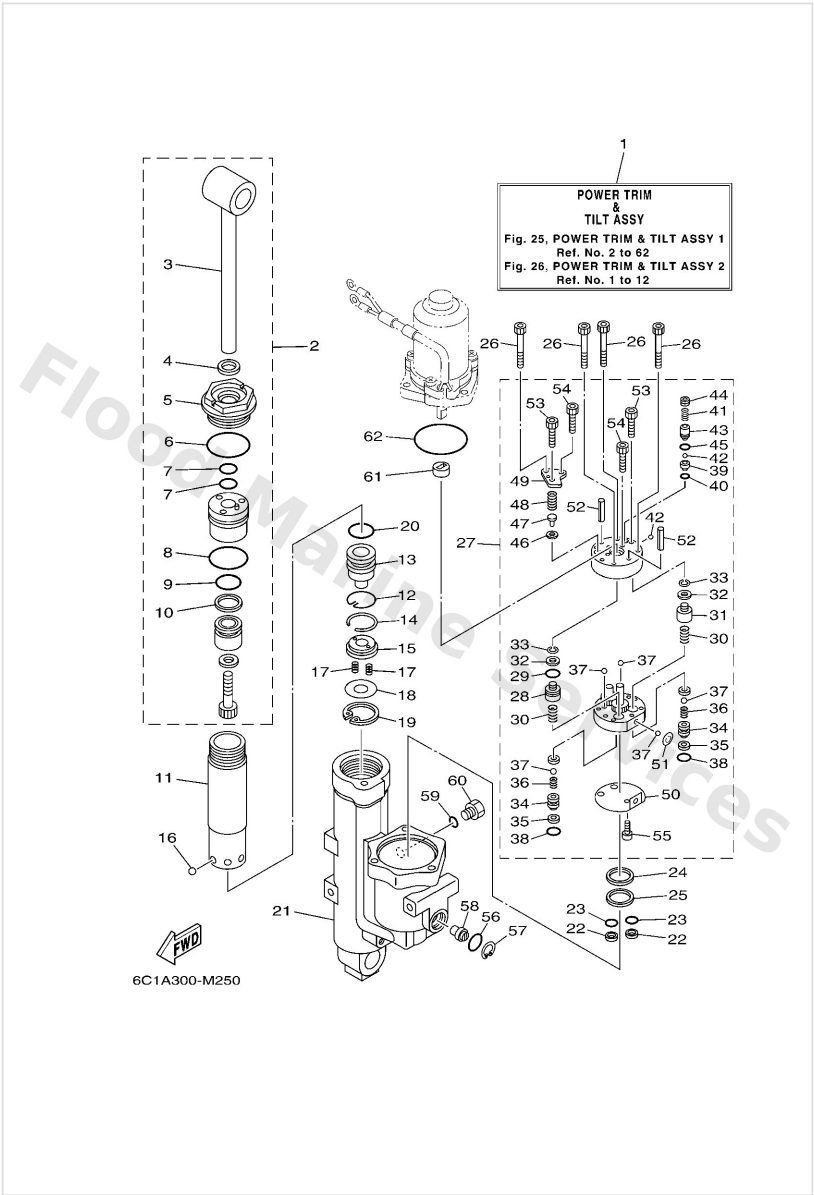
Ref	Part	
1	6C543800108D Power trim & tilt assembly	Buy now
2	6C54381001 Tilt piston sub assembly	Buy now
3	6C54380101 Rod	Buy now
4	62Y4382200 Seal, trim dust	Buy now
5	6C54382101 Screw, trim cylinder end	Buy now
6	62Y4386300 O-ring	Buy now
7	6CJ4386300 O-ring	Buy now
8	6C54386200 O-ring	Buy now
9	6C54386100 O-ring	Buy now
10	6C54387100 Ring, back up	Buy now
11	6C52247100 Cylinder, shock absorber	Buy now
12	6C54387500 Ring, snap	Buy now
13	6C54381B00 Free piston sub assembly	Buy now
14	9345032116 Circlip(1hx)	Buy now
15	6C54389900 Plate stopper	Buy now

Power Trim & Tilt Assy 1



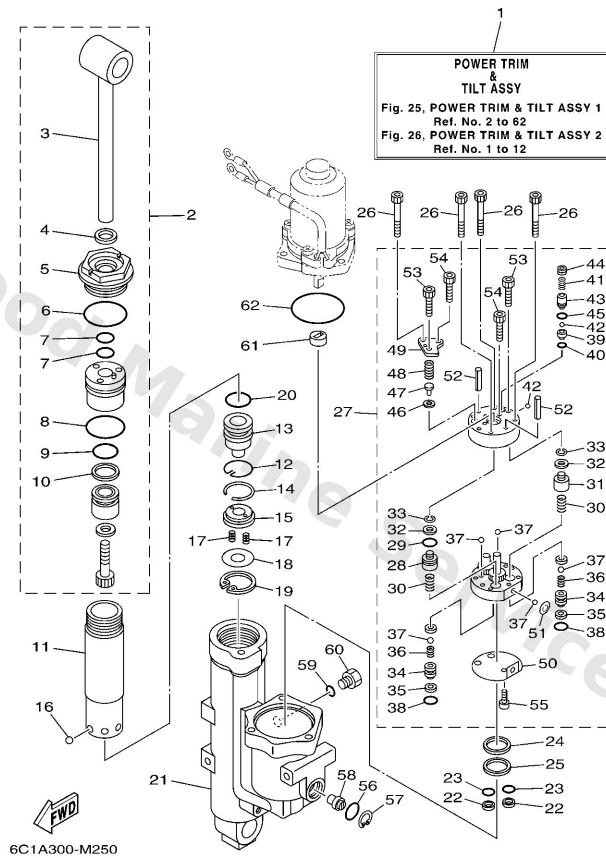
Ref	Part	
16	9350316003 Ball	Buy now
17	62X4384H00 Spring	Buy now
18	6C52243500 Plate, valve 2	Buy now
19	9900932500 Circlip(46t)	Buy now
21	6C54380K01 Cylinder, tilt sub assembly	Buy now
22	6C54381710 Filter 2	Buy now
23	69J4389J00 O-ring	Buy now
24	6C54381600 Filter 1	Buy now
25	6C54380G00 Plate	Buy now
26	9131805045 Bolt	Buy now
27	6C54383001 Gear pump assembly	Buy now
28	6D84384100 Piston, shuttle	Buy now
29	6H14388300 O-ring	Buy now
30	69J4389400 Spring, shuttle return	Buy now
31	6D84384M00 Piston, shuttle 2	Buy now

Power Trim & Tilt Assy 1



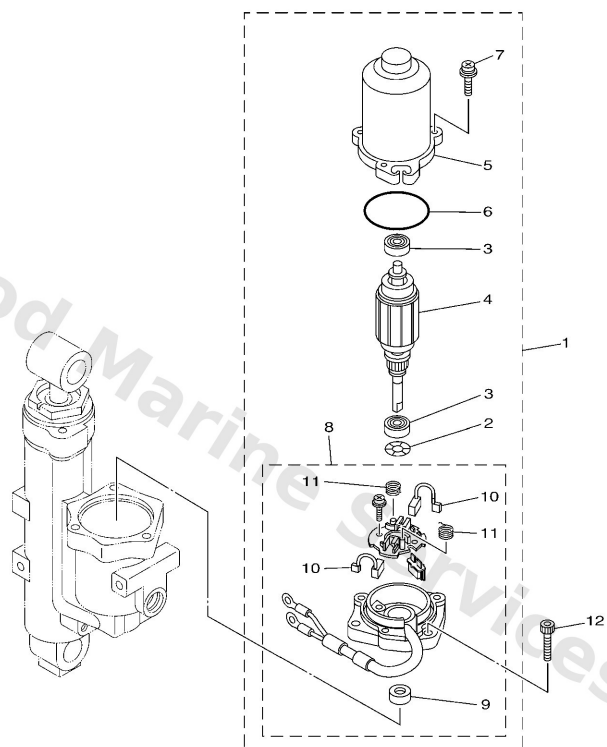
Ref	Part	
32	69A4384F00 Seal, main valve	Buy now
33	9900203600 Circlip(6l5)	Buy now
34	6C64382E00 Adaptor 2	Buy now
35	6C64387G00 Washer	Buy now
36	6C64385300 Spring, main valve	Buy now
37	9350532038 Ball(7fk)	Buy now
39	6D84385100 Seat, relief valve	Buy now
40	93210064A5 O-ring(61a)	Buy now
41	6C54385510 Spring, up relief	Buy now
42	9350108001 Ball	Buy now
43	6D84384400 Pin, valve support	Buy now
44	6D84384300 Screw, valve lock	Buy now
45	9321004N51 O-ring	Buy now
46	6H14384G11 Seal, relief valve	Buy now
47	6H14384410 Pin, valve support	Buy now

Power Trim & Tilt Assy 1



Ref	Part	
48	6C54385610 Spring, down relief	Buy now
49	6D84382L00 Cap, relief valve	Buy now
50	6C54389500 Seat, relief valve	Buy now
51	6C54385400 Spring, manual release	Buy now
52	9360426256 Pin, dowel	Buy now
53	9131805030 Bolt	Buy now
54	9131803025 Bolt	Buy now
55	9131803005 Bolt	Buy now
56	6D84386300 O-ring	Buy now
57	6H14387500 Ring, snap	Buy now
58	6C54384500 Screw, manual release	Buy now
59	9321009165 O-ring	Buy now
60	6H14382900 Plug, reservoir	Buy now
61	6C54383100 Connector, shaft	Buy now
62	9321064488 93210-64488	Buy now

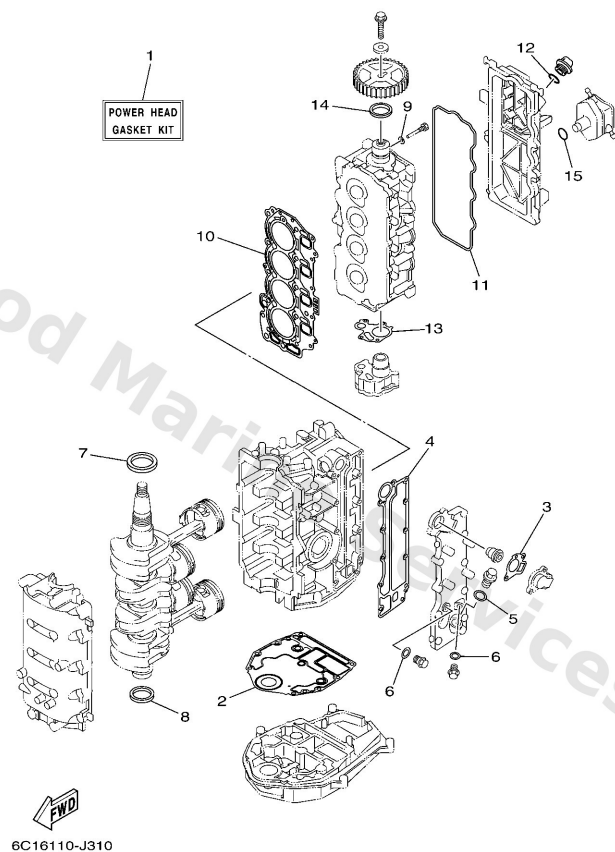
Power Trim & Tilt Assy 2



6C11010D2801

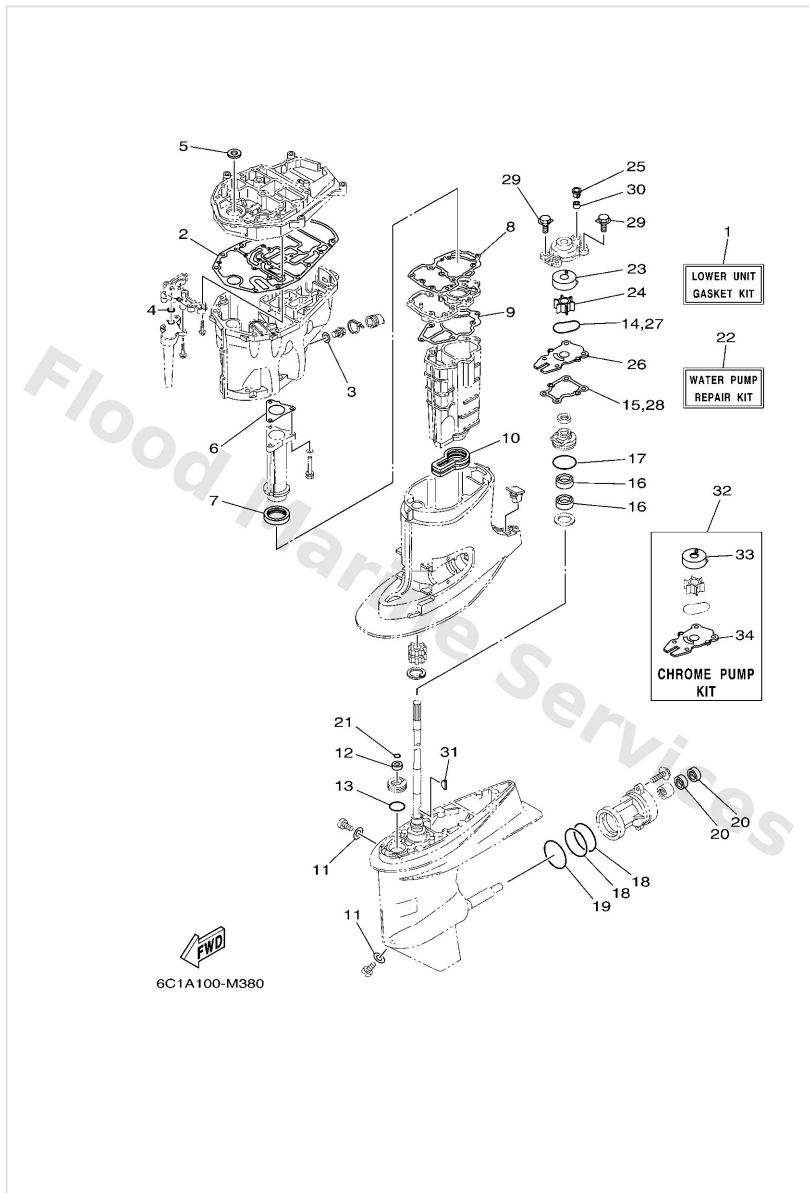
Ref	Part	
1	6C54388001 Motor assembly	Buy now
2	9020608N51 Washer, wave	Buy now
3	93399999T8 Bearing	Buy now
4	6C54380500 Armature assembly	Buy now
5	6C54380401 Stator assembly	Buy now
6	6C54386900 O-ring	Buy now
7	6C54387900 Screw, with washer	Buy now
8	6C54388101 Frame, end (with circuit break WITH CIRCUIT BREAKER)	Buy now
9	6C54388200 Oil seal	Buy now
10	6C54389100 Brush 1	Buy now
11	6C54386K00 Spring, brush	Buy now
12	9138005020 Bolt,socket	Buy now

Repair Kit 1



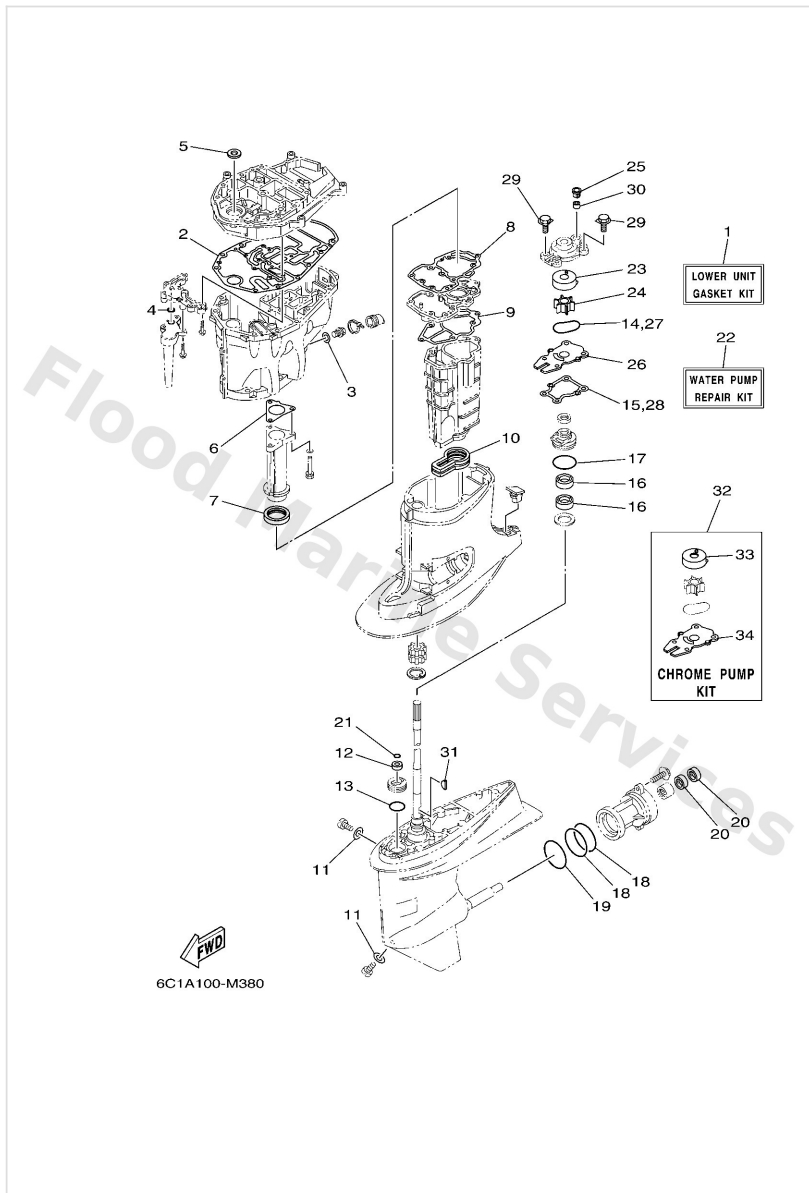
Ref	Part	
1	6C5W000102 Power head gasket kit	Buy now
2	6BG1135100 Gasket, cylinder	Buy now
3	62Y1241400 Gasket, cover	Buy now
4	6C54111410 Gasket, exhaust outer cover	Buy now
5	9043018130 Gasket (1j7)	Buy now
6	9043014115 Gasket (663)	Buy now
7	9310243M42 Oil seal(62y)	Buy now
8	9310135002 Oil seal	Buy now
9	9043006014 Gasket 256113960000	Buy now
10	6C51118101 Gasket, cylinder head 1	Buy now
11	62Y1135600 Seal, cylinder 2	Buy now
12	9321024M79 O-ring	Buy now
13	6C51332900 Gasket, pump cover	Buy now
14	9310237M40 Oil seal(62y)	Buy now

Repair Kit 2



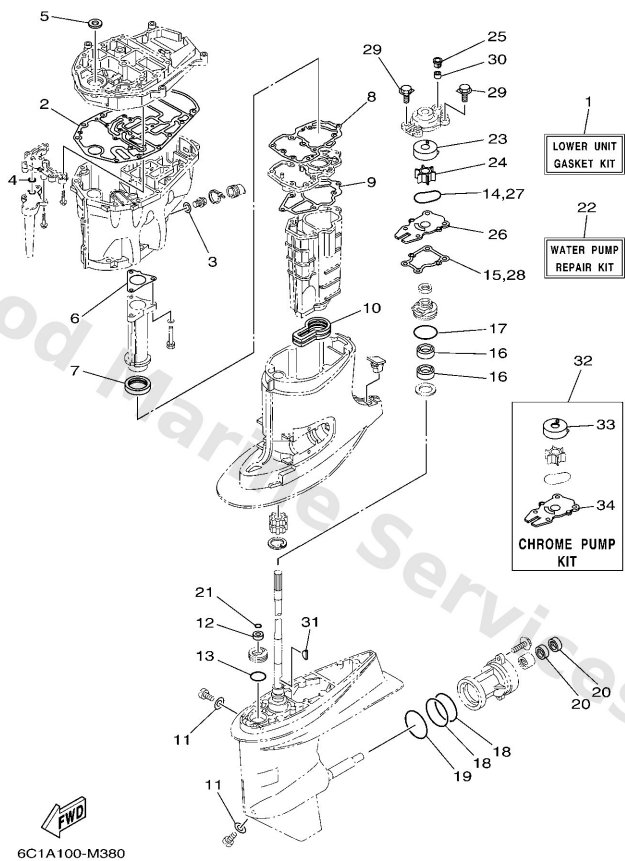
Ref	Part	
1	6C5W000122 Lower unit gasket kit	Buy now
2	6C51531201 Gasket, oil pan	Buy now
3	9043014M09 Gasket	Buy now
4	9321012790 O-ring(3Id)	Buy now
5	9310318011 Oil seal	Buy now
6	6C54113300 Gasket, exhaust manifold 1	Buy now
7	6C54613200 Gasket 1	Buy now
8	6C54113400 Gasket, exhaust manifold	Buy now
9	6C54113500 Gasket, exhaust manifold	Buy now
10	6C54512300 Gasket, muffler	Buy now
11	9043008020 Gasket	Buy now
12	9310609014 Oil seal	Buy now
13	9321033MG4 O-ring	Buy now
14	9321059MG7 O-ring	Buy now
15	63D4431600 Gasket, water pump	Buy now

Repair Kit 2



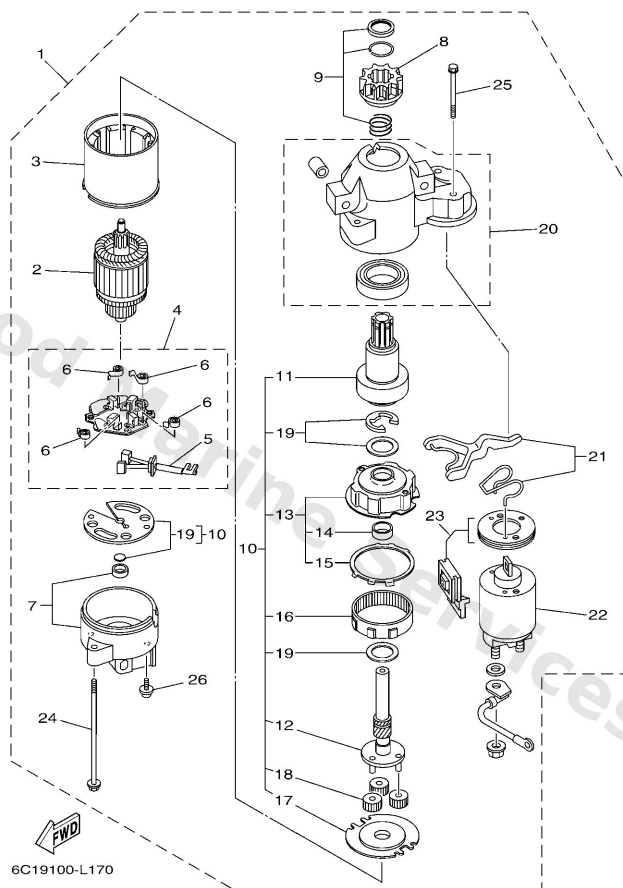
Ref	Part	
16	9310125M57 Oil seal	Buy now
17	9321048001 O-ring	Buy now
18	9321074MG5 O-ring (xea)	Buy now
19	9321069MG6 O-ring	Buy now
20	9310122M00 Oil seal (22x36x6-663)	Buy now
21	9321007003 O-ring (11m)	Buy now
22	63DW007801 Water pump repair kit	Buy now
23	63D4432200 Insert, cartridge	Buy now
24	6H34435200 Impellar	Buy now
25	63D4431200 Cover, water pump housing	Buy now
26	63D4432300 Outer plate, cartridge	Buy now
29	9011908M15 Bolt, with washer(62w)	Buy now
30	6634436600 Damper, water seal 2	Buy now
31	9028003024 Key, woodruff(662)	Buy now
32	63DW00780A Chrome pump kit	Buy now

Repair Kit 2



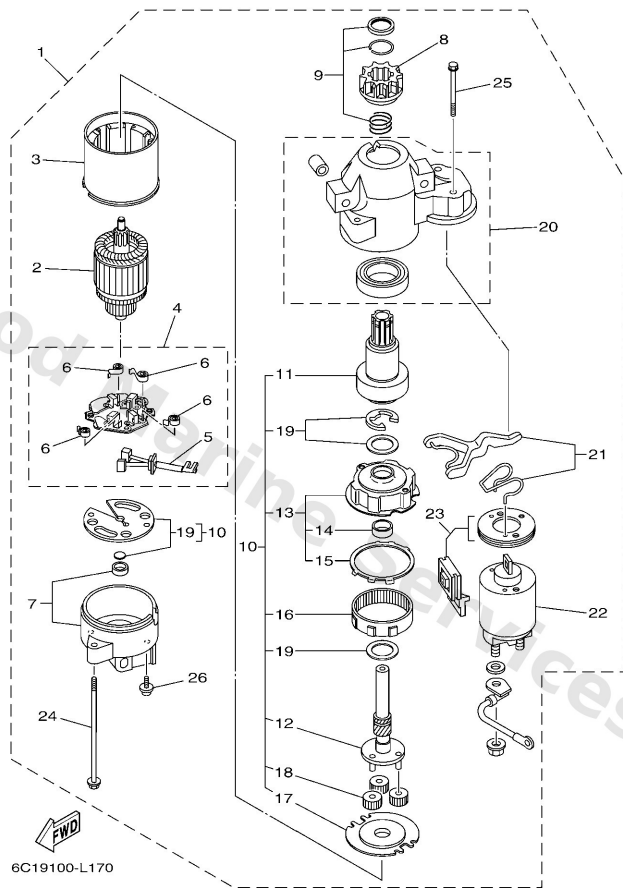
Ref	Part	
33	63D4432240 Insert, cartridge	Buy now
34	63D4432340 Outer plate, cartridge	Buy now

Starting Motor



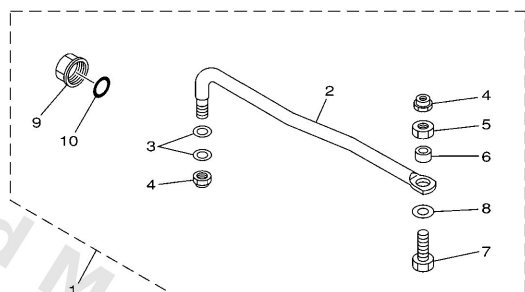
Ref	Part	
1	6CJ8180000 Starting motor assembly	Buy now
2	67F8185000 Armature assembly	Buy now
3	67F8181000 Stator assembly	Buy now
4	69J8184000 Brush holder assembly	Buy now
5	69J8180100 Brush set	Buy now
6	67F8181300 Spring, brush	Buy now
7	68F8182000 Rear bracket assembly	Buy now
8	67F8180800 Pinion assembly	Buy now
9	67F8185700 Pinion stopper set	Buy now
10	67F8180700 Gear assembly, starting motor	Buy now
11	67F8183200 Clutch, over run	Buy now
12	67F8183600 Shaft, pinion	Buy now
13	67F8182100 Bracket, center 1	Buy now
14	67F8184100 Bearing	Buy now
15	67F8183R00 Gasket	Buy now

Starting Motor



Ref	Part	
16	67F8189100 Gear, ring WITH 67F-8183R-00	Buy now
17	67F8183000 Bracket, center 2	Buy now
18	60V8183T00 Gear, idler	Buy now
19	67F8180900 Washer kit	Buy now
20	60X8184200 Cover	Buy now
21	6C58183900 Lever assembly	Buy now
22	6C58194100 Starter relay assembly	Buy now
23	6C58186900 Cover, dust	Buy now
24	6K78182611 Bolt	Buy now
25	69J8182800 Bolt 2	Buy now
26	67F8184600 Screw	Buy now

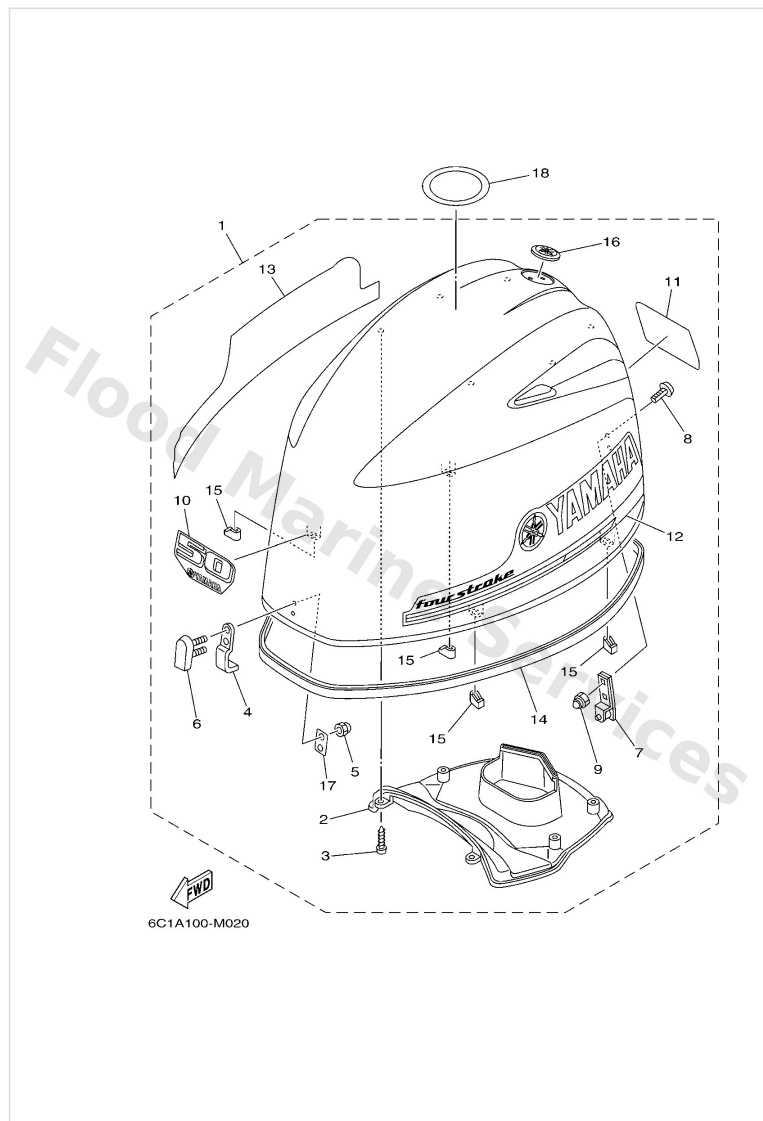
Steering Guide



65W0010-8210

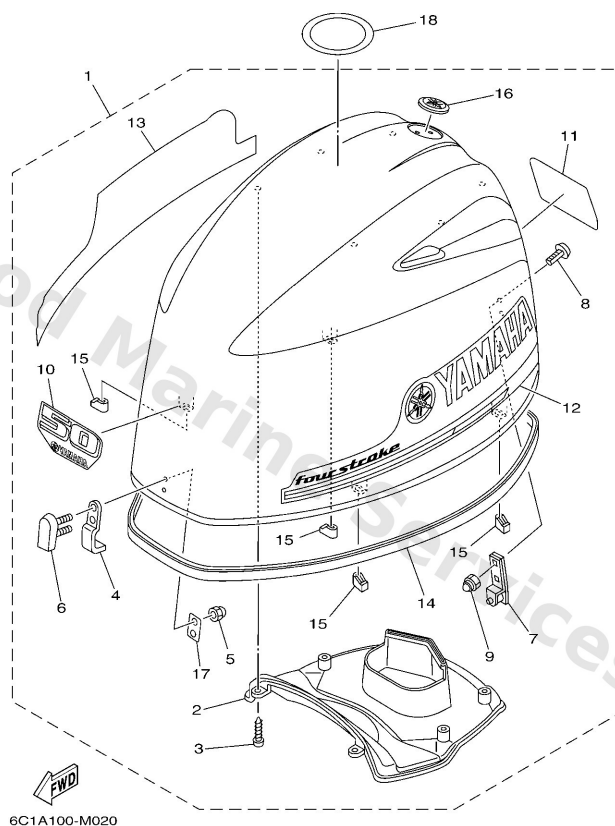
Ref	Part	
1	65W6135000 Steering guide attachment kit AP	Buy now
2	65W6135100 Rod, steering link	Buy now
3	9020110M20 Washer, plate (663)	Buy now
4	9018509M01 Nut, nylon (663)	Buy now
5	9017009M03 Nut (689)	Buy now
6	9038710M42 Coller (688)	Buy now
7	9010109M01 Bolt(62x)	Buy now
8	9020110M63 Washer, plate	Buy now
9	6E54314501 Cap, clamp bracket	Buy now
10	9321016275 O-ring	Buy now

Top Cowling



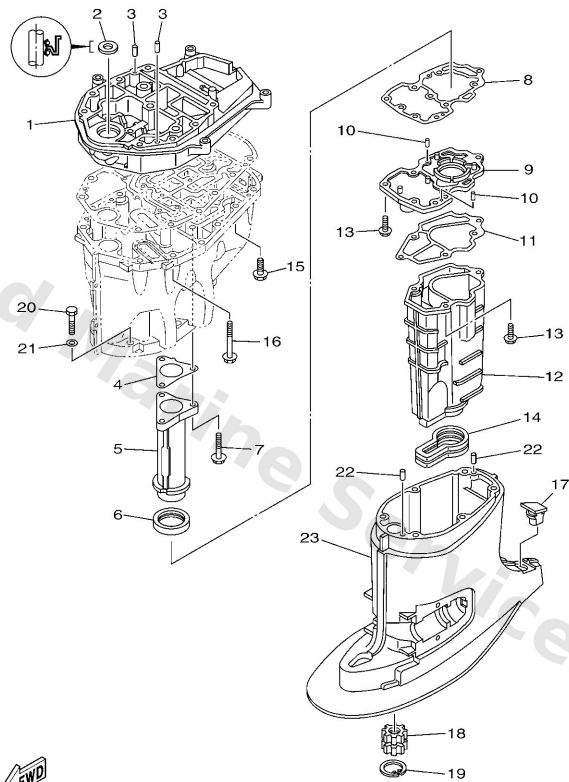
Ref	Part	
1	6C14261030 Top cowling assembly F50H	Buy now
1	6C54261050 Top cowling assembly F60F	Buy now
1	6CY4261001 Top cowling assembly F40H	Buy now
2	6CJ4261300 Molding, air duct	Buy now
3	9016705017 Screw, tapping	Buy now
4	6BG4265100 Hook	Buy now
5	9538005800 Nut(j44)	Buy now
6	6BG4285100 Cover, clamp	Buy now
7	6BG4265200 Hook	Buy now
8	9010906047 Bolt	Buy now
9	9018506M05 Nut, self-locking(6e9)	Buy now
10	60A4267700 Graphic, front F50H	Buy now
10	6BG4267700 Graphic, front F40H	Buy now
10	6C54267710 Graphic, front F60F	Buy now
11	6BG4267800 Graphic, front F40H	Buy now

Top Cowling



Ref	Part	
11	6C14267820 Graphic, front F50H	Buy now
11	6C54267830 Graphic, front F60F	Buy now
12	6CJ4267500 Graphic, side 1	Buy now
13	6CJ4267600 Graphic, side 2	Buy now
14	6CJ4261500 Seal	Buy now
15	6BG4266200 Damper	Buy now
16	6AH4269710 Tuning fork mark	Buy now
17	6BG4264900 Holder, clamp band	Buy now
18	67F1343420 Label, Caution	Buy now

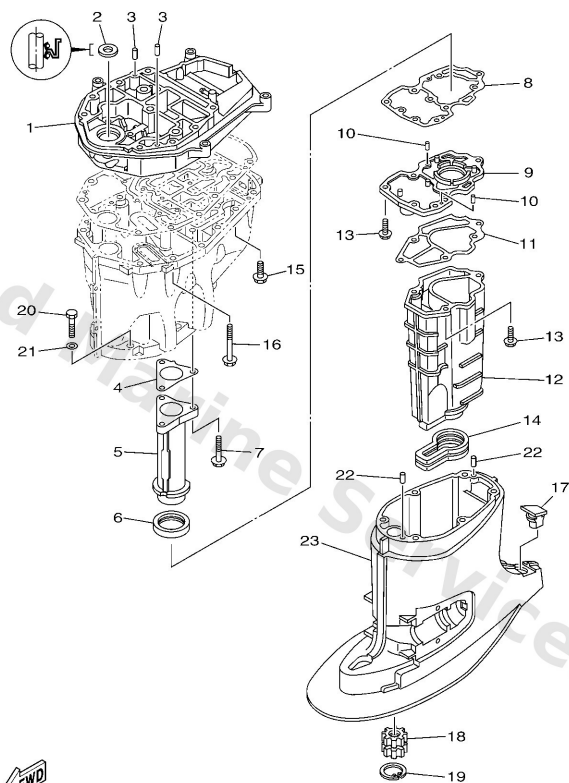
Upper Casing



6C19100-L280

Ref	Part	
1	6C54113702CA Guide, exhaust	Buy now
2	9310318011 Oil seal	Buy now
3	9360812M05 Pin, dowel b (6e5)	Buy now
4	6C54113300 Gasket, exhaust manifold 1	Buy now
5	6C54113100CA Manifold, ext. 1	Buy now
6	6C54613200 Gasket 1	Buy now
7	9011906261 Bolt, with washer	Buy now
8	6C54113400 Gasket, exhaust manifold	Buy now
9	6C54518100CA Plate	Buy now
10	9360410M03 Pin, dowel (688)	Buy now
11	6C54113500 Gasket, exhaust manifold	Buy now
12	6C51471100CA Muffler 1	Buy now
13	9757506525 Bolt, hexagon w/w deep recess	Buy now
14	6C54512300 Gasket, muffler	Buy now
15	9011908102 Bolt, with washer	Buy now

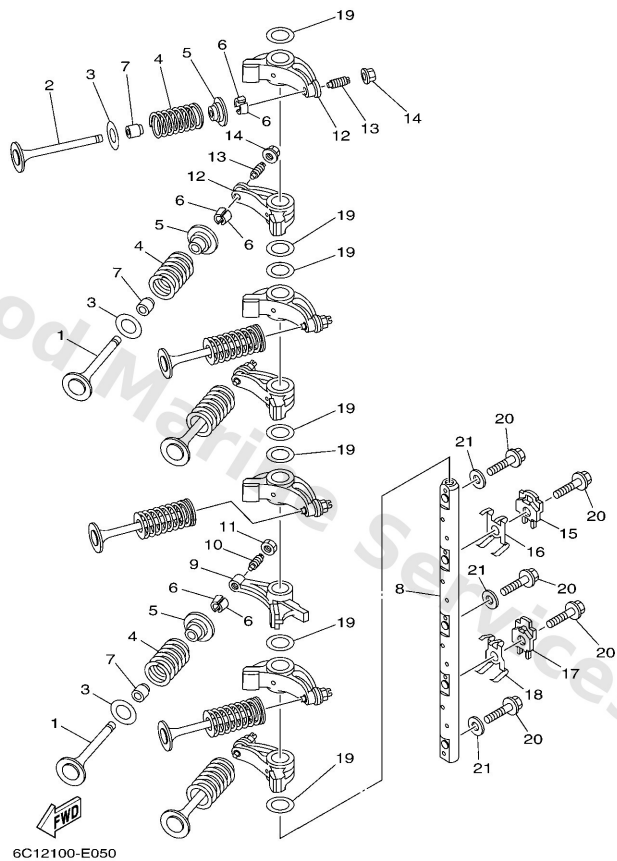
Upper Casing



6C19100-L280

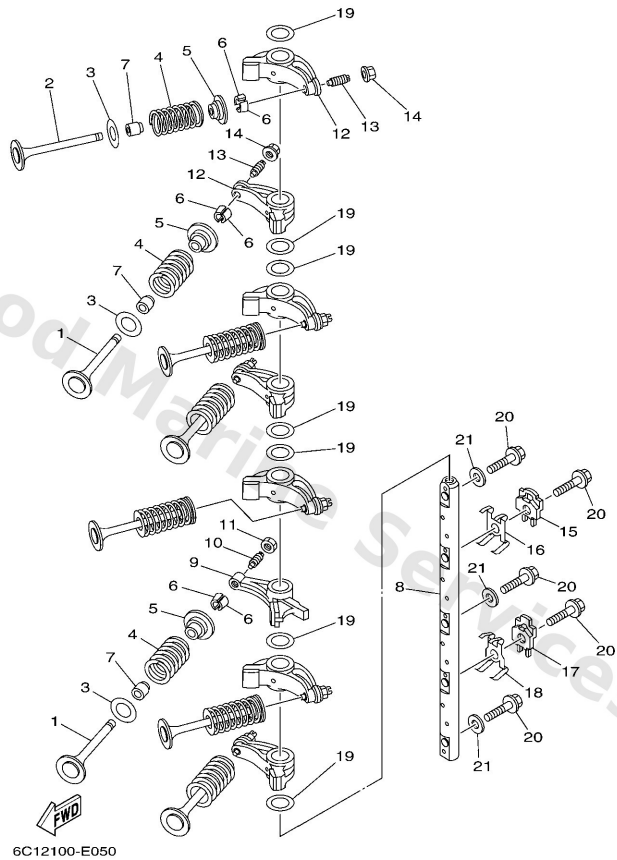
Ref	Part	
16	9011908132 Bolt, with washer	Buy now
17	6C54515500 Cap	Buy now
18	69W4531800 Bushing, drive shaft	Buy now
19	9342036M01 Circlip (6a0)	Buy now
20	9707510045 Bolt(64d)	Buy now
21	9299510600 Washer, plate	Buy now
22	9360612019 Pin, dowel (614)	Buy now
23	6C545111008D Casing, upper	Buy now

Valve



Ref	Part	
1	69W1211100 Valve, intake	Buy now
2	69W1212110 Valve, exhaust	Buy now
3	62Y1211600 Seat, valve spring	Buy now
4	51Y1211400 Spring, valve outer	Buy now
5	30X1211700 Retainer, valve spring	Buy now
6	30X1211800 Cotter, valve	Buy now
7	51Y1211900 Seal, valve stem	Buy now
8	6C51214600 Shaft, rocker	Buy now
9	62Y1215100 Arm, valve rocker	Buy now
10	64J1215900 Screw, valve adjusting	Buy now
11	62Y1215800 Nut, lock	Buy now
12	6C51215100 Arm, valve rocker	Buy now
13	6C51215900 Screw, valve adjusting	Buy now
14	6C51215800 Nut, lock	Buy now
15	6C51223100 Guide, stopper 1	Buy now

Valve



Ref	Part	
16	6C51223300 Plate, guide stopper 1	Buy now
17	6C51224100 Guide, stopper 2	Buy now
18	6C51224300 Plate, guide stopper 2	Buy now
19	9020116014 Washer, plate	Buy now
20	9010508060 Bolt, flange	Buy now
21	9299008200 Ybs66-8 washer, plain	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.