



# Yamaha F6BMH 2001

## Parts Manual

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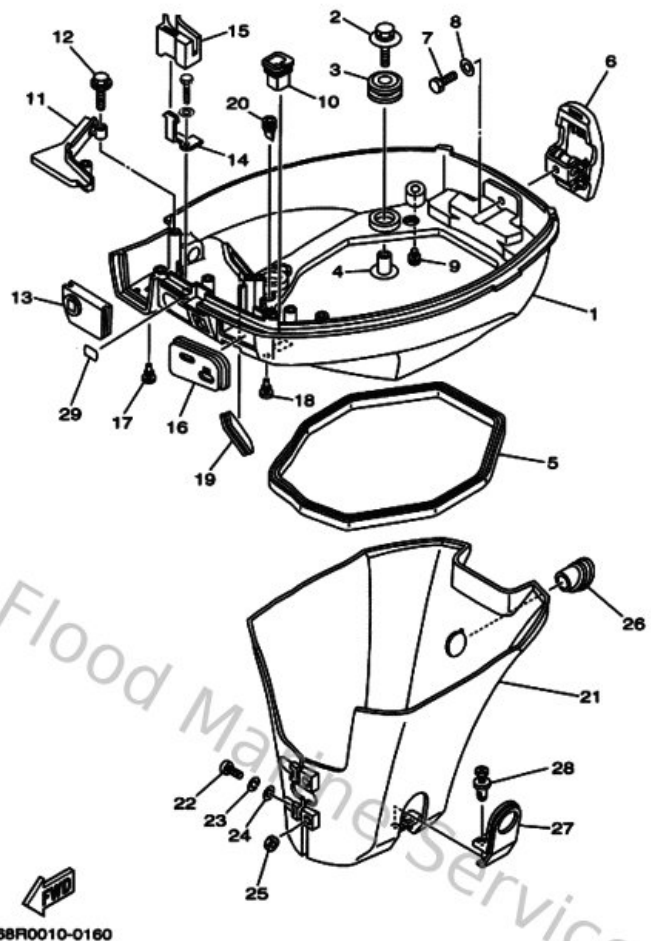
Authorised Yamaha Dealers



# Contents

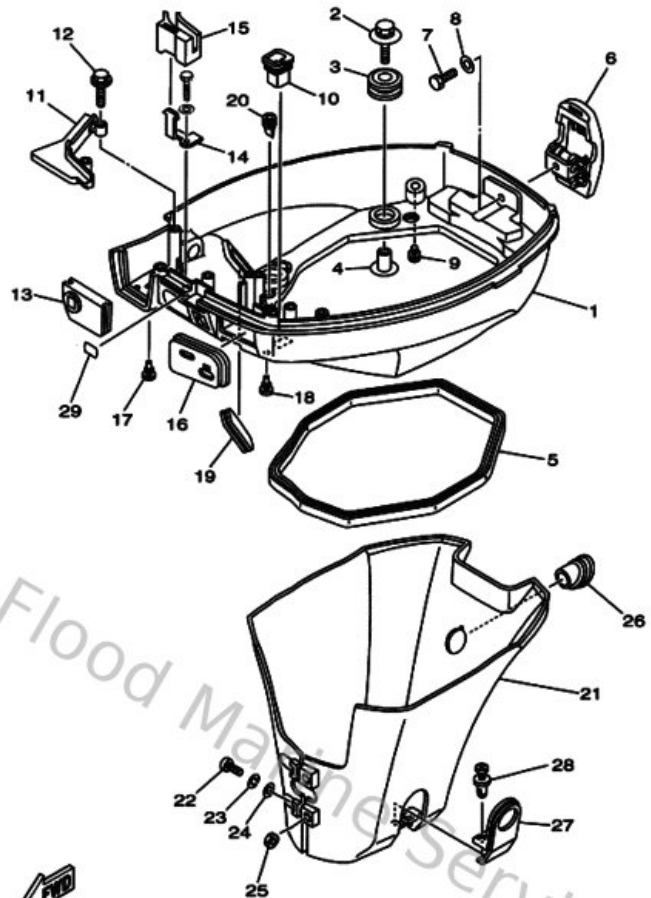
|                                   |    |
|-----------------------------------|----|
| <b>Bottom Cowling</b>             | 3  |
| <b>Bracket 1</b>                  | 5  |
| <b>Bracket 2</b>                  | 8  |
| <b>Carburetor</b>                 | 10 |
| <b>Control</b>                    | 12 |
| <b>Crankshaft &amp; Piston</b>    | 14 |
| <b>Cylinder &amp; Crankcase</b>   | 15 |
| <b>Cylinder &amp; Crankcase 2</b> | 17 |
| <b>Electrical 1</b>               | 19 |
| <b>Electrical 3</b>               | 21 |
| <b>Fuel</b>                       | 22 |
| <b>Fuel Tank 2</b>                | 24 |
| <b>Generator</b>                  | 25 |
| <b>Intake</b>                     | 26 |
| <b>Lower Casing &amp; Drive 1</b> | 28 |
| <b>Lower Casing &amp; Drive 2</b> | 32 |
| <b>Oil Pan</b>                    | 34 |
| <b>Oil Pump</b>                   | 36 |
| <b>Optional Parts 1</b>           | 38 |
| <b>Remo Con Attachment</b>        | 41 |
| <b>Repair Kit 1</b>               | 42 |
| <b>Repair Kit 2</b>               | 44 |
| <b>Repair Kit 3</b>               | 45 |
| <b>Starter</b>                    | 47 |
| <b>Starting Motor</b>             | 49 |
| <b>Steering</b>                   | 50 |
| <b>Top Cowling</b>                | 52 |
| <b>Upper Casing</b>               | 53 |
| <b>Valve</b>                      | 54 |

## Bottom Cowling



| Ref | Part                                                    |                         |
|-----|---------------------------------------------------------|-------------------------|
| 1   | <a href="#">68T42710004D</a><br>Bottom Cowling assembly | <a href="#">Buy now</a> |
| 2   | <a href="#">68F851190000</a><br>Bolt                    | <a href="#">Buy now</a> |
| 3   | <a href="#">9048021M8200</a><br>Grommet                 | <a href="#">Buy now</a> |
| 4   | <a href="#">68F861290000</a><br>Collar                  | <a href="#">Buy now</a> |
| 5   | <a href="#">68T427160000</a><br>Rubber, seal 1          | <a href="#">Buy now</a> |
| 6   | <a href="#">68T428010000</a><br>Cowling clamp comp.     | <a href="#">Buy now</a> |
| 7   | <a href="#">970800601200</a><br>Bolt(gh1)               | <a href="#">Buy now</a> |
| 8   | <a href="#">929950660000</a><br>Washer, plain (646)     | <a href="#">Buy now</a> |
| 9   | <a href="#">6H3443910100</a><br>Nipple, hose            | <a href="#">Buy now</a> |
| 10  | <a href="#">682427270000</a><br>Grommet                 | <a href="#">Buy now</a> |
| 11  | <a href="#">68T42738004D</a><br>Plate, fitting          | <a href="#">Buy now</a> |
| 12  | <a href="#">9010906M8100</a><br>Bolt                    | <a href="#">Buy now</a> |
| 13  | <a href="#">68T427250000</a><br>Grommet                 | <a href="#">Buy now</a> |
| 14  | <a href="#">68T263930000</a><br>Holder                  | <a href="#">Buy now</a> |
| 15  | <a href="#">68T263670000</a><br>Protector               | <a href="#">Buy now</a> |

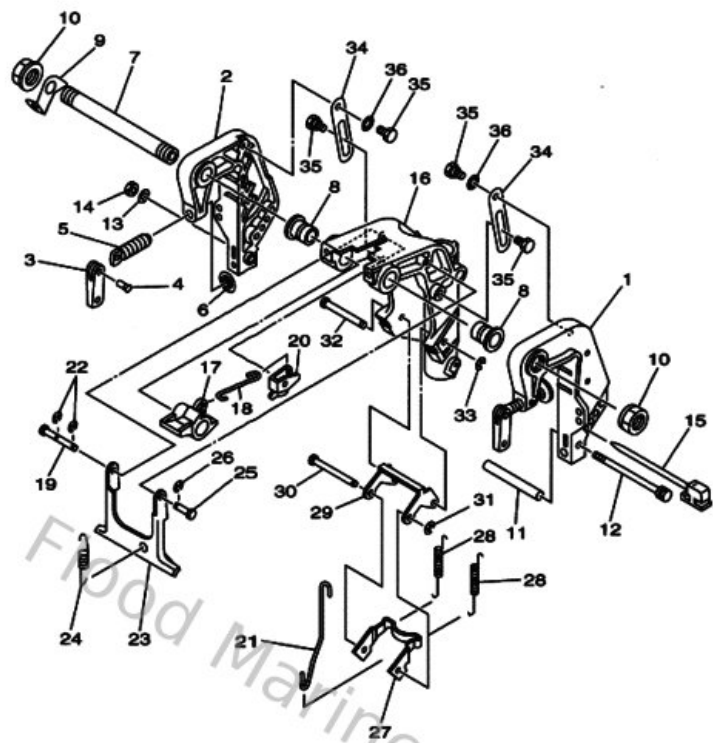
## Bottom Cowling



68R0010-0160

| Ref | Part                                                 |                         |
|-----|------------------------------------------------------|-------------------------|
| 16  | <a href="#">68T427240000</a><br>Grommet              | <a href="#">Buy now</a> |
| 17  | <a href="#">9048006M1900</a><br>Grommet (6e3)        | <a href="#">Buy now</a> |
| 19  | <a href="#">6H4427260000</a><br>Grommet              | <a href="#">Buy now</a> |
| 20  | <a href="#">65W427170000</a><br>Rubber, seal 2       | <a href="#">Buy now</a> |
| 21  | <a href="#">68T427410000</a><br>Apron                | <a href="#">Buy now</a> |
| 22  | <a href="#">978850603000</a><br>Screw, pan head(6e0) | <a href="#">Buy now</a> |
| 23  | <a href="#">929900610000</a><br>Washer(6a1)          | <a href="#">Buy now</a> |
| 24  | <a href="#">929900660000</a><br>Washer, plain (646)  | <a href="#">Buy now</a> |
| 25  | <a href="#">953800660000</a><br>Nut(661)             | <a href="#">Buy now</a> |
| 26  | <a href="#">68T427170000</a><br>Rubber, seal 2       | <a href="#">Buy now</a> |
| 27  | <a href="#">68T427710000</a><br>Apron                | <a href="#">Buy now</a> |
| 28  | <a href="#">9033806M2000</a><br>Plug                 | <a href="#">Buy now</a> |
| 29  | <a href="#">65W843420000</a><br>Seat, emblem         | <a href="#">Buy now</a> |

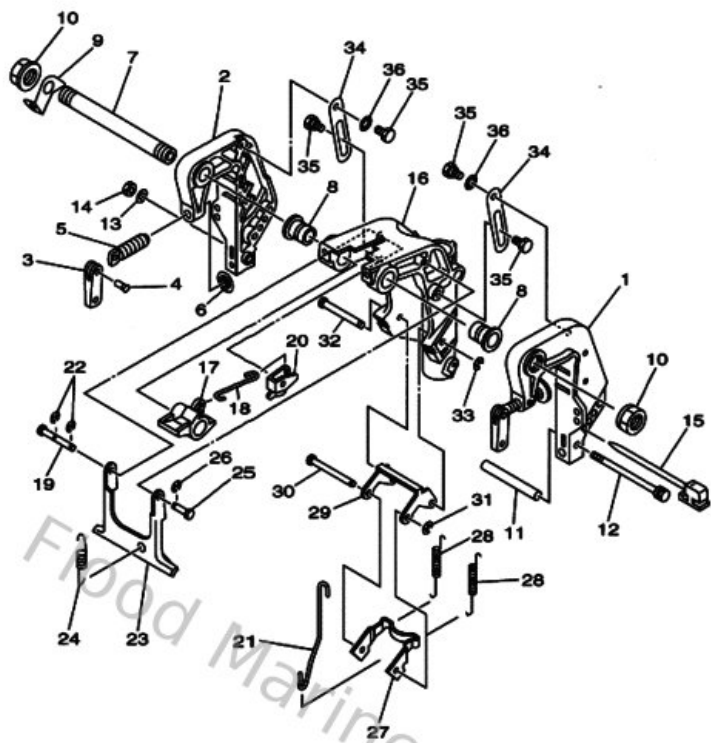
# Bracket 1



68R0010-0200

| Ref | Part                                                  |                         |
|-----|-------------------------------------------------------|-------------------------|
| 1   | <a href="#">68T43111014D</a><br>Bracket clamp + screw | <a href="#">Buy now</a> |
| 2   | <a href="#">68T43112014D</a><br>Bracket clamp + screw | <a href="#">Buy now</a> |
| 3   | <a href="#">6EEG31180000</a><br>Handle, transom cl    | <a href="#">Buy now</a> |
| 4   | <a href="#">9024304M0100</a><br>Pin(6a1)              | <a href="#">Buy now</a> |
| 5   | <a href="#">677431160100</a><br>Screw, transom clamp. | <a href="#">Buy now</a> |
| 6   | <a href="#">648431140100</a><br>Pad, transom clamp    | <a href="#">Buy now</a> |
| 7   | <a href="#">63V431311000</a><br>Bolt, clamp bracket   | <a href="#">Buy now</a> |
| 8   | <a href="#">9038622MA400</a><br>Bush                  | <a href="#">Buy now</a> |
| 9   | <a href="#">66R431130000</a><br>Plate, clamp bracket  | <a href="#">Buy now</a> |
| 10  | <a href="#">63V431450000</a><br>Nut, self-locking     | <a href="#">Buy now</a> |
| 11  | <a href="#">9038706M1300</a><br>Collar(6h6)           | <a href="#">Buy now</a> |
| 12  | <a href="#">9010106M1800</a><br>Bolt(6I5)             | <a href="#">Buy now</a> |
| 13  | <a href="#">929900660000</a><br>Washer, plain (646)   | <a href="#">Buy now</a> |
| 14  | <a href="#">9538R0670000</a><br>Nut                   | <a href="#">Buy now</a> |
| 15  | <a href="#">6L2431600000</a><br>Tilt rod assembly     | <a href="#">Buy now</a> |

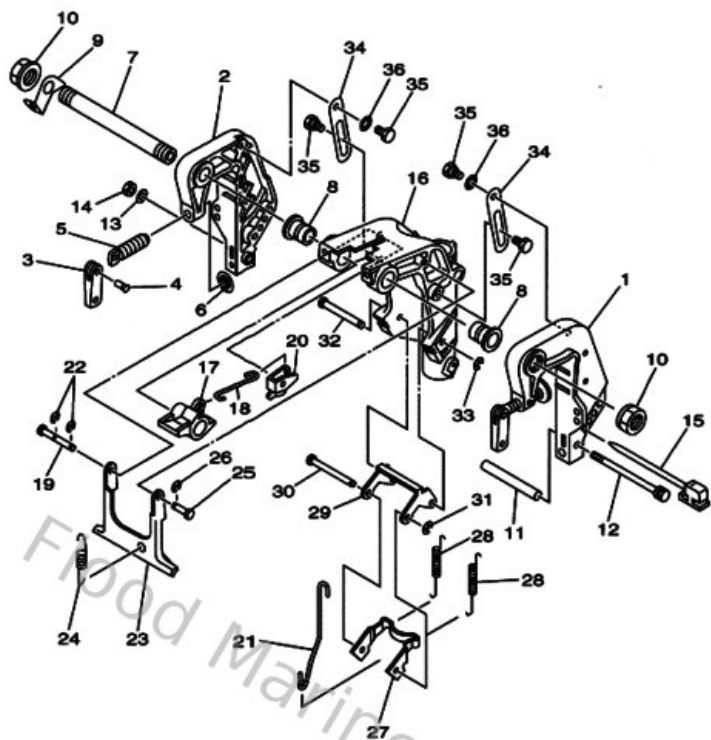
# Bracket 1



68R0010-0200

| Ref | Part                                              |                         |
|-----|---------------------------------------------------|-------------------------|
| 16  | <a href="#">60RG3311104D</a><br>Bracket swivel1   | <a href="#">Buy now</a> |
| 17  | <a href="#">68T436310000</a><br>Lever Tilt        | <a href="#">Buy now</a> |
| 18  | <a href="#">68T436160000</a><br>Rod Tilt Lock     | <a href="#">Buy now</a> |
| 19  | <a href="#">68T436460000</a><br>Shaft, lever      | <a href="#">Buy now</a> |
| 20  | <a href="#">68T436410000</a><br>Lever, tilt       | <a href="#">Buy now</a> |
| 21  | <a href="#">68T436170000</a><br>Rod, tilt lock    | <a href="#">Buy now</a> |
| 22  | <a href="#">990800560000</a><br>Circlip(22k)      | <a href="#">Buy now</a> |
| 23  | <a href="#">68T433500000</a><br>Receiver assembly | <a href="#">Buy now</a> |
| 24  | <a href="#">9050618M4100</a><br>Spring, tension   | <a href="#">Buy now</a> |
| 25  | <a href="#">63V431910000</a><br>Shaft, stopper    | <a href="#">Buy now</a> |
| 27  | <a href="#">68T436140000</a><br>Plate, tilt lock  | <a href="#">Buy now</a> |
| 28  | <a href="#">9050620M4200</a><br>Spring, Tension   | <a href="#">Buy now</a> |
| 29  | <a href="#">68T436150000</a><br>Plate, tilt lock  | <a href="#">Buy now</a> |
| 30  | <a href="#">68T436110000</a><br>Shaft, tilt lock  | <a href="#">Buy now</a> |
| 31  | <a href="#">990800460000</a><br>Circlip (eu0)     | <a href="#">Buy now</a> |

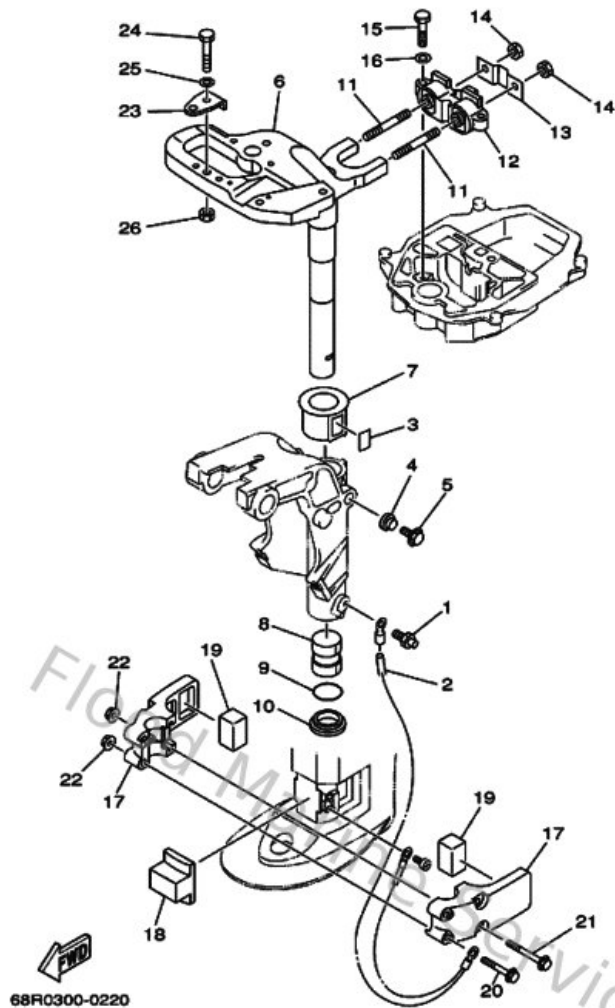
# Bracket 1



  
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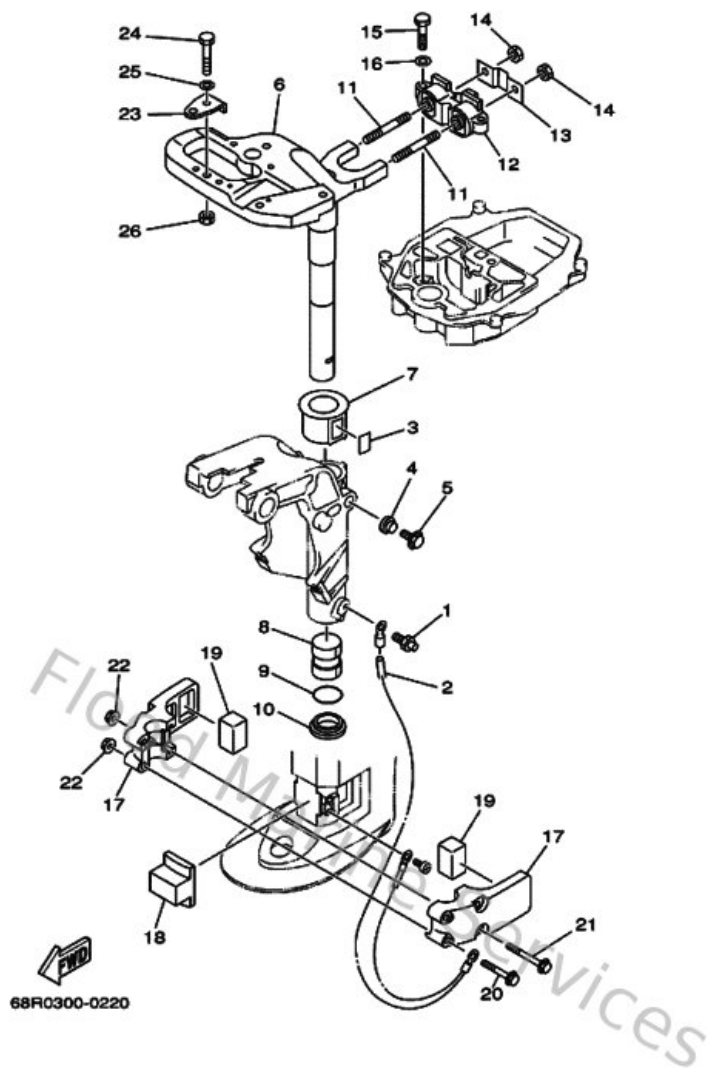
| Ref | Part                                                |                         |
|-----|-----------------------------------------------------|-------------------------|
| 32  | <a href="#">68T436590000</a><br>Shaft, reverse lock | <a href="#">Buy now</a> |
| 34  | <a href="#">68T436270000</a><br>Stopper             | <a href="#">Buy now</a> |
| 35  | <a href="#">9010906M8400</a><br>Bolt                | <a href="#">Buy now</a> |
| 36  | <a href="#">9020610M2400</a><br>Washer, wave        | <a href="#">Buy now</a> |

## Bracket 2



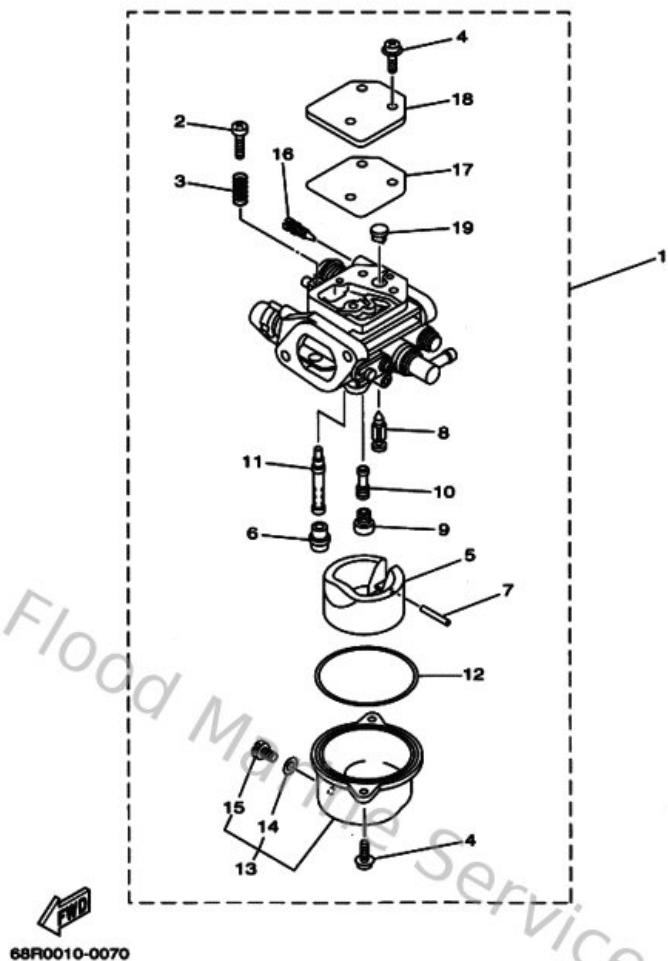
| Ref | Part                                                 |                         |
|-----|------------------------------------------------------|-------------------------|
| 1   | <a href="#">9370006M0300</a><br>Nipple, grease(6a1)  | <a href="#">Buy now</a> |
| 2   | <a href="#">68T821270000</a><br>Wire, lead 2         | <a href="#">Buy now</a> |
| 3   | <a href="#">63V425280000</a><br>Plate, friction      | <a href="#">Buy now</a> |
| 4   | <a href="#">689433730100</a><br>Seal, damper         | <a href="#">Buy now</a> |
| 5   | <a href="#">9010506M0700</a><br>Bolt (689)           | <a href="#">Buy now</a> |
| 6   | <a href="#">60RG2511114D</a><br>Bracket, steering    | <a href="#">Buy now</a> |
| 7   | <a href="#">63V425370000</a><br>Bushing, pivot shaft | <a href="#">Buy now</a> |
| 8   | <a href="#">903863004800</a><br>Bush                 | <a href="#">Buy now</a> |
| 9   | <a href="#">9321029M9400</a><br>O-ring(6h1)          | <a href="#">Buy now</a> |
| 10  | <a href="#">9038630M6000</a><br>Bush(6j8)            | <a href="#">Buy now</a> |
| 11  | <a href="#">9011608M5400</a><br>Bolt, stud(63v)      | <a href="#">Buy now</a> |
| 12  | <a href="#">68T445170000</a><br>Mount rubber         | <a href="#">Buy now</a> |
| 13  | <a href="#">68T445260000</a><br>Plate                | <a href="#">Buy now</a> |
| 14  | <a href="#">953800860000</a><br>Nut (661)            | <a href="#">Buy now</a> |
| 15  | <a href="#">970750602500</a><br>Bolt                 | <a href="#">Buy now</a> |

## Bracket 2



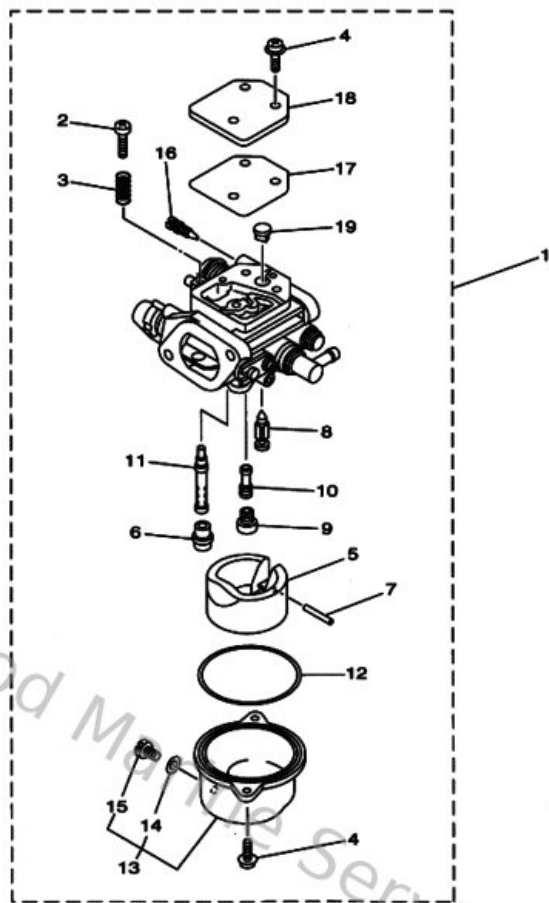
| Ref | Part                                                          |                         |
|-----|---------------------------------------------------------------|-------------------------|
| 16  | <a href="#">929900660000</a><br>Washer, plain (646)           | <a href="#">Buy now</a> |
| 17  | <a href="#">68T44551004D</a><br>Housing, lower mount rubber 1 | <a href="#">Buy now</a> |
| 18  | <a href="#">68T445570000</a><br>Mount Damper Lower Front      | <a href="#">Buy now</a> |
| 19  | <a href="#">682445550000</a><br>Mount damper, lower side      | <a href="#">Buy now</a> |
| 20  | <a href="#">901190601200</a><br>Bolt, with washer             | <a href="#">Buy now</a> |
| 21  | <a href="#">901190601300</a><br>Bolt, with washer             | <a href="#">Buy now</a> |
| 22  | <a href="#">9017906M2800</a><br>Nut(63v)                      | <a href="#">Buy now</a> |

# Carburetor



| Ref | Part                                                          |                         |
|-----|---------------------------------------------------------------|-------------------------|
| 1   | <a href="#">68T143012000</a><br>Carburetor & accel link 68t20 | <a href="#">Buy now</a> |
| 2   | <a href="#">6E5143210000</a><br>Screw, throttle               | <a href="#">Buy now</a> |
| 3   | <a href="#">6J8143340000</a><br>Spring, throttle              | <a href="#">Buy now</a> |
| 4   | <a href="#">979800411200</a><br>Screw, pan head (686)         | <a href="#">Buy now</a> |
| 5   | <a href="#">68T143850000</a><br>Float                         | <a href="#">Buy now</a> |
| 6   | <a href="#">67D149660000</a><br>Rubber cap                    | <a href="#">Buy now</a> |
| 7   | <a href="#">67D143860000</a><br>Pin, float                    | <a href="#">Buy now</a> |
| 8   | <a href="#">68T145460000</a><br>Valve, needle                 | <a href="#">Buy now</a> |
| 9   | <a href="#">68T1492E3700</a><br>Jet, main (#74)               | <a href="#">Buy now</a> |
| 10  | <a href="#">68T1492F1K00</a><br>Jet, air slow (#39)           | <a href="#">Buy now</a> |
| 11  | <a href="#">68T1492A0000</a><br>Nozzle, main                  | <a href="#">Buy now</a> |
| 12  | <a href="#">67D149840000</a><br>Gasket, float chamber         | <a href="#">Buy now</a> |
| 13  | <a href="#">68T149810000</a><br>Body, float chamber           | <a href="#">Buy now</a> |
| 14  | <a href="#">6J8149590000</a><br>Gasket, drin screw            | <a href="#">Buy now</a> |
| 15  | <a href="#">66T149910000</a><br>Plug, drain                   | <a href="#">Buy now</a> |

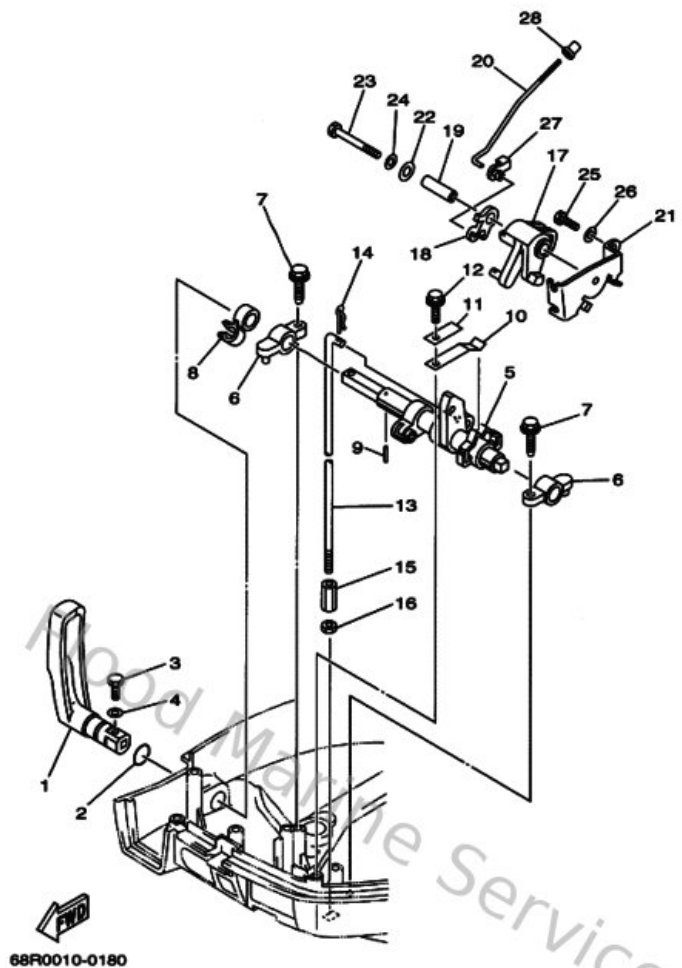
# Carburetor



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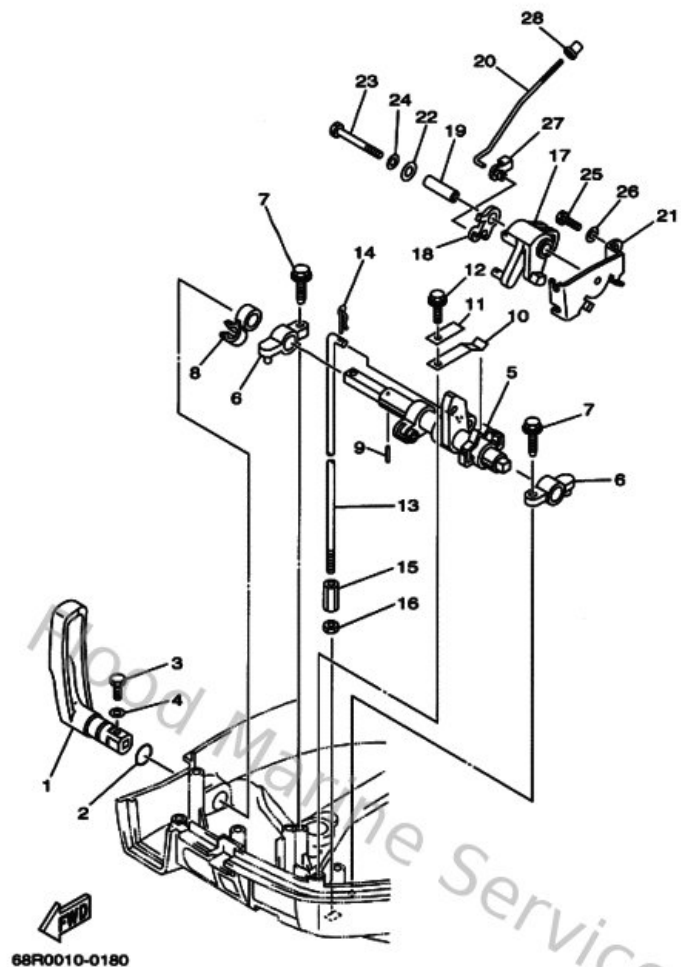
| Ref | Part                                                |                         |
|-----|-----------------------------------------------------|-------------------------|
| 16  | <a href="#">68T143232000</a><br>Screw Air Adjusting | <a href="#">Buy now</a> |
| 17  | <a href="#">67D145360000</a><br>Gasket              | <a href="#">Buy now</a> |
| 18  | <a href="#">67D145270000</a><br>Plate               | <a href="#">Buy now</a> |
| 19  | <a href="#">68T141260000</a><br>Plug                | <a href="#">Buy now</a> |

## Control



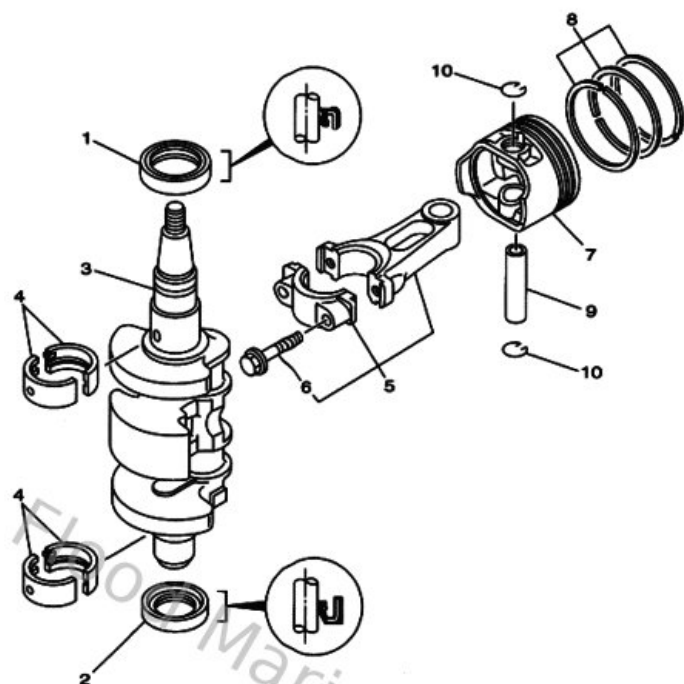
| Ref | Part                                                 |                         |
|-----|------------------------------------------------------|-------------------------|
| 1   | <a href="#">68T441110000</a><br>Handle, gear shift   | <a href="#">Buy now</a> |
| 2   | <a href="#">932101232700</a><br>O-ring(3ld)          | <a href="#">Buy now</a> |
| 3   | <a href="#">970950501600</a><br>Bolt(6a1)            | <a href="#">Buy now</a> |
| 4   | <a href="#">929900560000</a><br>Washer, plain (646)  | <a href="#">Buy now</a> |
| 5   | <a href="#">68T441210100</a><br>Lever, shift rod     | <a href="#">Buy now</a> |
| 6   | <a href="#">6G1416620194</a><br>Bracket              | <a href="#">Buy now</a> |
| 7   | <a href="#">9010906M8100</a><br>Bolt                 | <a href="#">Buy now</a> |
| 8   | <a href="#">9046410M6000</a><br>Clamp                | <a href="#">Buy now</a> |
| 9   | <a href="#">916903001400</a><br>Pin, spring (647)    | <a href="#">Buy now</a> |
| 10  | <a href="#">65W441160000</a><br>Spring               | <a href="#">Buy now</a> |
| 11  | <a href="#">66R441140000</a><br>Stopper              | <a href="#">Buy now</a> |
| 12  | <a href="#">9010906M8600</a><br>Bolt                 | <a href="#">Buy now</a> |
| 13  | <a href="#">68T441430000</a><br>Rod, shift 1         | <a href="#">Buy now</a> |
| 14  | <a href="#">904681800100</a><br>Clip                 | <a href="#">Buy now</a> |
| 15  | <a href="#">61N441460000</a><br>Connector, shift rod | <a href="#">Buy now</a> |

## Control



| Ref | Part                                                |                         |
|-----|-----------------------------------------------------|-------------------------|
| 16  | <a href="#">953800670000</a><br>Nut                 | <a href="#">Buy now</a> |
| 17  | <a href="#">68T416380000</a><br>Pulley              | <a href="#">Buy now</a> |
| 18  | <a href="#">68T412830000</a><br>Lever, free accel.  | <a href="#">Buy now</a> |
| 19  | <a href="#">9038706M5900</a><br>Collar (6h3)        | <a href="#">Buy now</a> |
| 20  | <a href="#">68T412110000</a><br>Link, accel.        | <a href="#">Buy now</a> |
| 21  | <a href="#">68T144970000</a><br>Stay, throttle wire | <a href="#">Buy now</a> |
| 22  | <a href="#">9020106M6200</a><br>Washer, plate (6e5) | <a href="#">Buy now</a> |
| 23  | <a href="#">970800604500</a><br>Bolt, hexagon       | <a href="#">Buy now</a> |
| 24  | <a href="#">929950660000</a><br>Washer, plain (646) | <a href="#">Buy now</a> |
| 25  | <a href="#">970950601200</a><br>Bolt(gh1)           | <a href="#">Buy now</a> |
| 27  | <a href="#">661412620200</a><br>Joint, choke lever  | <a href="#">Buy now</a> |
| 28  | <a href="#">647143956000</a><br>Cap,over flow pipe  | <a href="#">Buy now</a> |

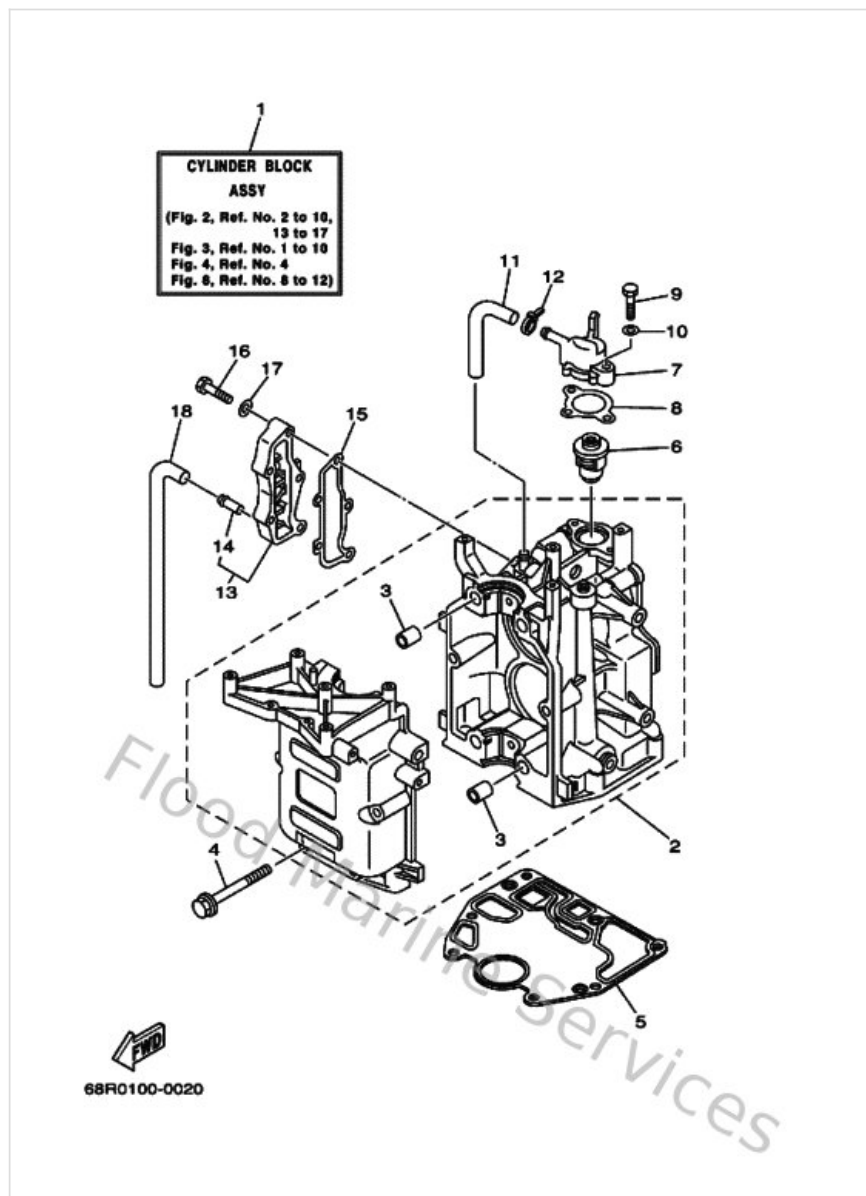
## Crankshaft & Piston



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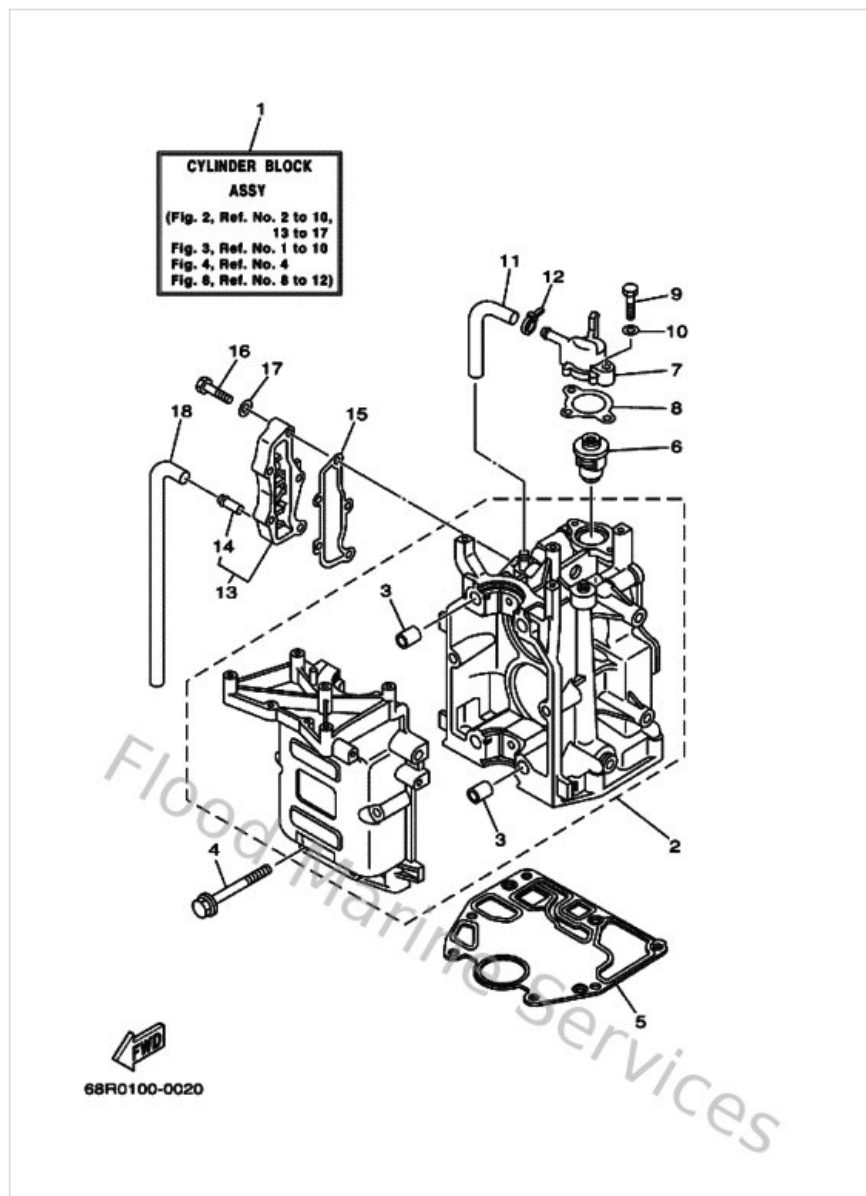
| Ref | Part                                                         |                         |
|-----|--------------------------------------------------------------|-------------------------|
| 1   | <a href="#">9310230M2200</a><br>Oil seal (6g8)               | <a href="#">Buy now</a> |
| 2   | <a href="#">9310125M6900</a><br>Oil seal                     | <a href="#">Buy now</a> |
| 3   | <a href="#">68T114110000</a><br>Crankshaft                   | <a href="#">Buy now</a> |
| 4   | <a href="#">68T114162100</a><br>Plane bearing, crankshaft 1  | <a href="#">Buy now</a> |
| 5   | <a href="#">68T116500000</a><br>Connecting rod kit           | <a href="#">Buy now</a> |
| 6   | <a href="#">67D116540000</a><br>Bolt, connecting rod         | <a href="#">Buy now</a> |
| 7   | <a href="#">60RE16360000</a><br>Piston (0.50mm o/s)          | <a href="#">Buy now</a> |
| 8   | <a href="#">68T116050100</a><br>Piston ring set (0.50mm o/s) | <a href="#">Buy now</a> |
| 9   | <a href="#">68T116330000</a><br>Pin, piston                  | <a href="#">Buy now</a> |
| 10  | <a href="#">934501502300</a><br>Circlip 131116340000         | <a href="#">Buy now</a> |

# Cylinder & Crankcase



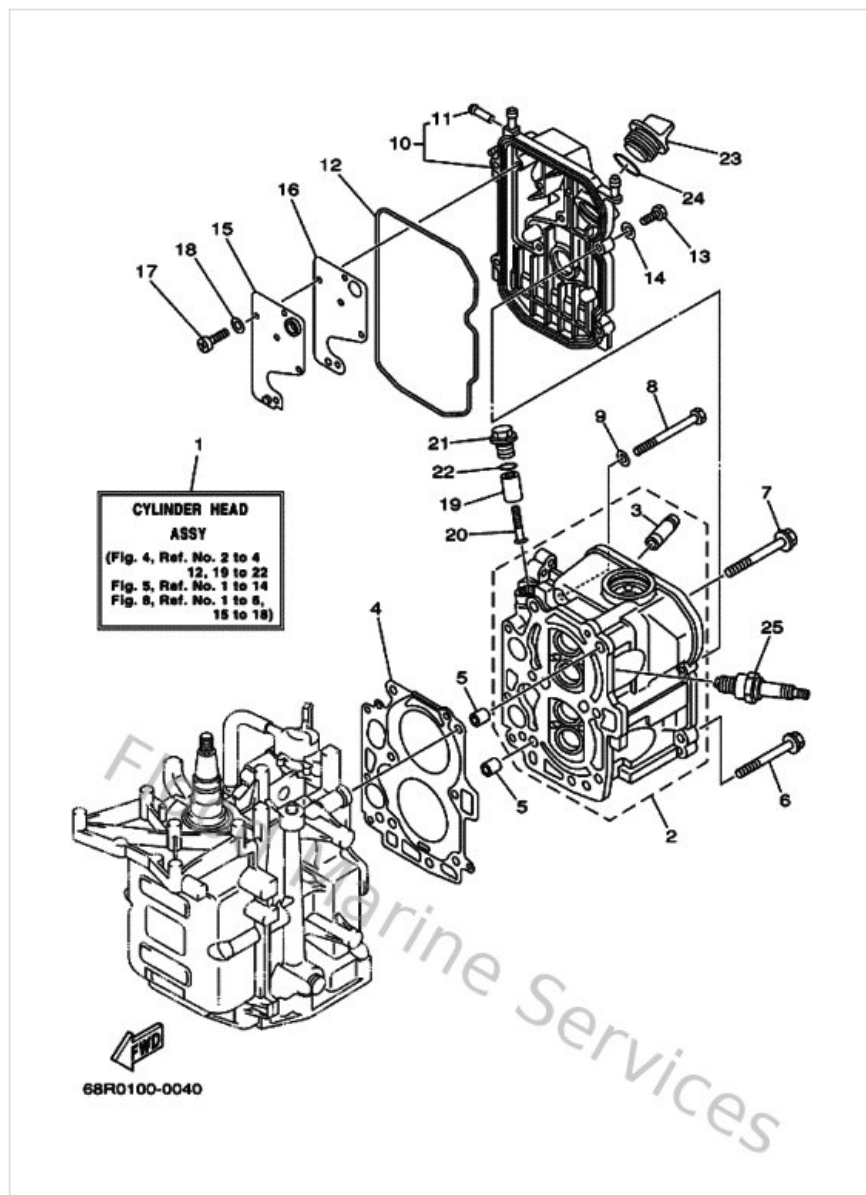
| Ref | Part                                                        |                         |
|-----|-------------------------------------------------------------|-------------------------|
| 1   | <a href="#">68TW009B004D</a><br>Cylinder Block assembly     | <a href="#">Buy now</a> |
| 2   | <a href="#">68T151000094</a><br>Crankcase assembly          | <a href="#">Buy now</a> |
| 3   | <a href="#">995301201600</a><br>Pin, dowel                  | <a href="#">Buy now</a> |
| 4   | <a href="#">9011908M2900</a><br>Bolt, with washer           | <a href="#">Buy now</a> |
| 5   | <a href="#">68T113510000</a><br>Gasket, cylinder            | <a href="#">Buy now</a> |
| 6   | <a href="#">66M124110000</a><br>Thermostat                  | <a href="#">Buy now</a> |
| 7   | <a href="#">68T12413009M</a><br>Cover, thermostat           | <a href="#">Buy now</a> |
| 8   | <a href="#">6G812414A000</a><br>Gasket, cover               | <a href="#">Buy now</a> |
| 9   | <a href="#">970130602000</a><br>Bolt(62y)                   | <a href="#">Buy now</a> |
| 10  | <a href="#">929900660000</a><br>Washer, plain (646)         | <a href="#">Buy now</a> |
| 11  | <a href="#">68T124810000</a><br>Pipe 1                      | <a href="#">Buy now</a> |
| 12  | <a href="#">9046511M1000</a><br>Clamp                       | <a href="#">Buy now</a> |
| 13  | <a href="#">60RG1113001S</a><br>Outer cover, exhaust        | <a href="#">Buy now</a> |
| 14  | <a href="#">6E9243780000</a><br>Pipe, joint 4               | <a href="#">Buy now</a> |
| 15  | <a href="#">68T41114A000</a><br>Gasket, exhaust outer cover | <a href="#">Buy now</a> |

## Cylinder & Crankcase



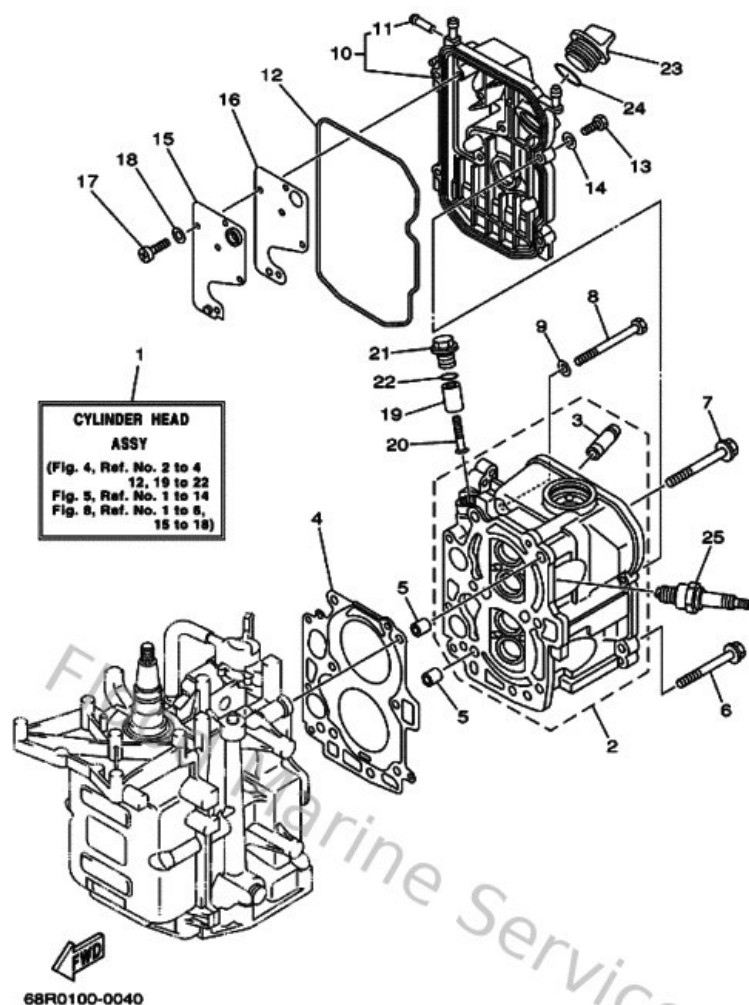
| Ref | Part                                                |                         |
|-----|-----------------------------------------------------|-------------------------|
| 16  | <a href="#">970130602500</a><br>Bolt(62y)           | <a href="#">Buy now</a> |
| 17  | <a href="#">929030660000</a><br>Washer, plain (646) | <a href="#">Buy now</a> |
| 18  | <a href="#">68T124820000</a><br>Pipe 2              | <a href="#">Buy now</a> |

## Cylinder & Crankcase 2



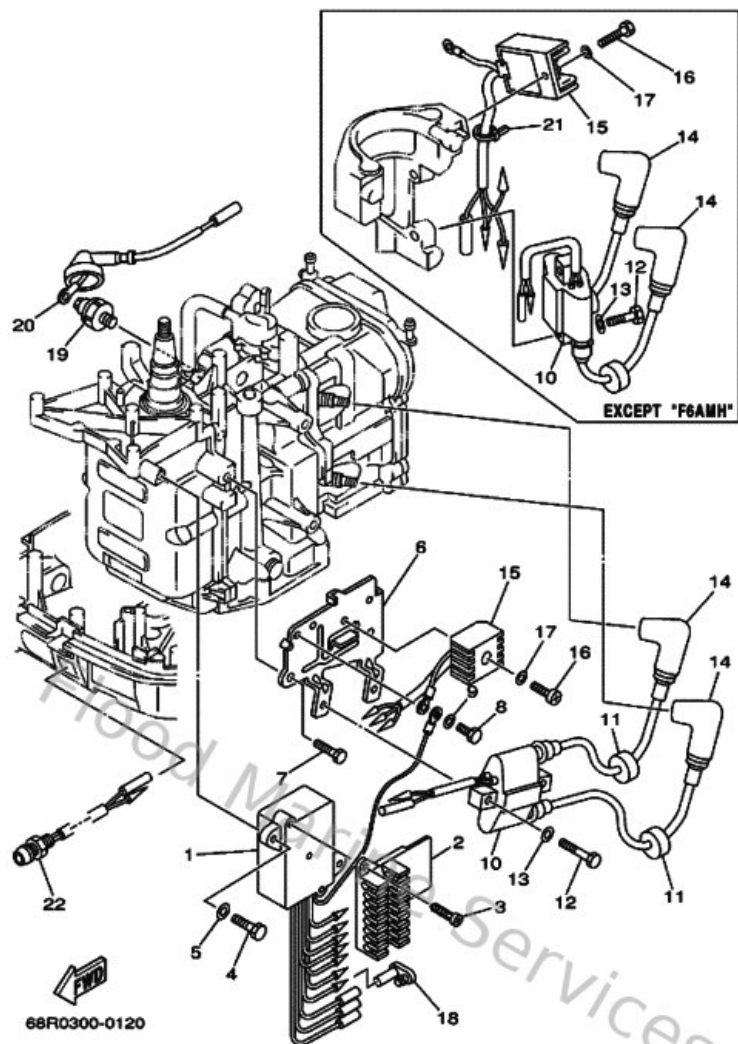
| Ref | Part                                                    |                         |
|-----|---------------------------------------------------------|-------------------------|
| 1   | <a href="#">68TW009A004D</a><br>Cylinder head assembly  | <a href="#">Buy now</a> |
| 2   | <a href="#">68T111110094</a><br>Head, Cylinder 1        | <a href="#">Buy now</a> |
| 3   | <a href="#">6EEE11331000</a><br>Guide, valve 1          | <a href="#">Buy now</a> |
| 4   | <a href="#">68T111810000</a><br>Gasket, cylinder head 1 | <a href="#">Buy now</a> |
| 5   | <a href="#">995101011400</a><br>Pin, dowel(3vd)         | <a href="#">Buy now</a> |
| 6   | <a href="#">9010508M3600</a><br>Bolt (6g8)              | <a href="#">Buy now</a> |
| 7   | <a href="#">9010508M7800</a><br>Bolt, washer based      | <a href="#">Buy now</a> |
| 8   | <a href="#">970130607000</a><br>Bolt(62j)               | <a href="#">Buy now</a> |
| 9   | <a href="#">929030660000</a><br>Washer, plain (646)     | <a href="#">Buy now</a> |
| 10  | <a href="#">68T111910094</a><br>Cover, Cylinder Head 1  | <a href="#">Buy now</a> |
| 11  | <a href="#">650243780000</a><br>Pipe, joint 2           | <a href="#">Buy now</a> |
| 12  | <a href="#">68T113560000</a><br>Seal, cylinder 2        | <a href="#">Buy now</a> |
| 13  | <a href="#">970950602000</a><br>Bolt(7u8)               | <a href="#">Buy now</a> |
| 14  | <a href="#">929950660000</a><br>Washer, plain (646)     | <a href="#">Buy now</a> |
| 15  | <a href="#">68T111680000</a><br>Cover, breather         | <a href="#">Buy now</a> |

## Cylinder & Crankcase 2



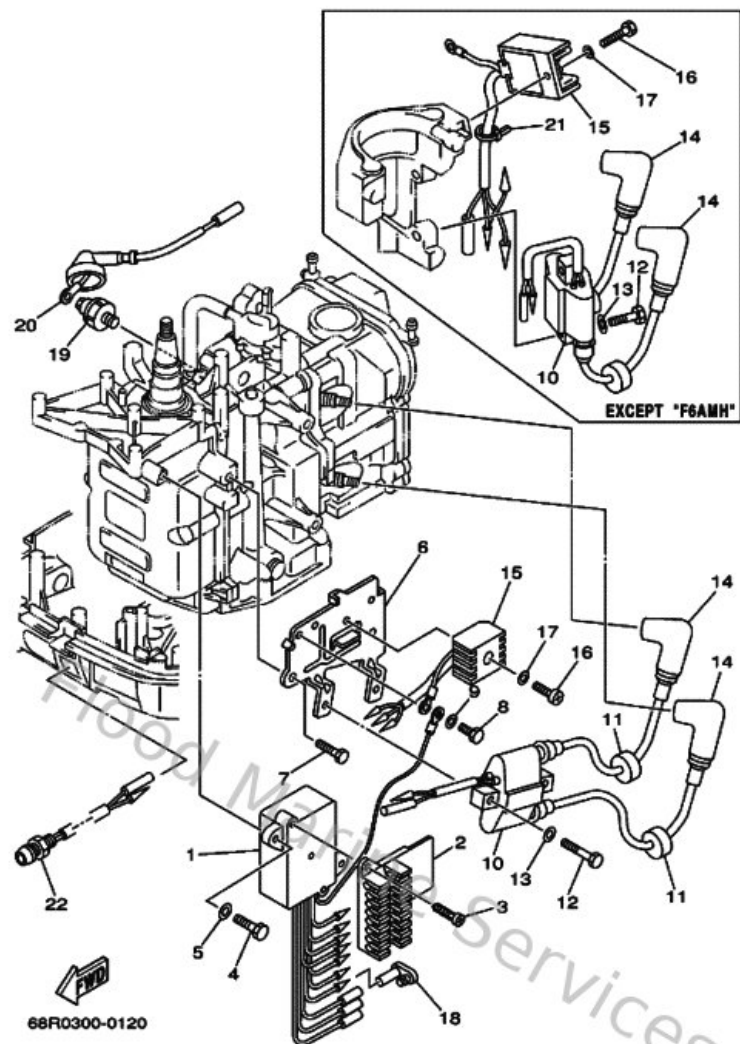
| Ref | Part                                                   |                         |
|-----|--------------------------------------------------------|-------------------------|
| 16  | <a href="#">68T11169A000</a><br>Gasket, breather cover | <a href="#">Buy now</a> |
| 17  | <a href="#">985070401000</a><br>Screw, pan head(6g8)   | <a href="#">Buy now</a> |
| 18  | <a href="#">929070460000</a><br>Washer(jf2)            | <a href="#">Buy now</a> |
| 19  | <a href="#">68T113250000</a><br>Anode                  | <a href="#">Buy now</a> |
| 20  | <a href="#">9015105M0500</a><br>Screw, countersunk     | <a href="#">Buy now</a> |
| 21  | <a href="#">6G8111970100</a><br>Plug, blind            | <a href="#">Buy now</a> |
| 22  | <a href="#">9321013M6300</a><br>O-ring (6g8)           | <a href="#">Buy now</a> |
| 23  | <a href="#">6G8153630000</a><br>Plug, oil              | <a href="#">Buy now</a> |
| 24  | <a href="#">9321024M7900</a><br>O-ring                 | <a href="#">Buy now</a> |
| 25  | <a href="#">947020027400</a><br>Plug, spark (br6hs-10) | <a href="#">Buy now</a> |

# Electrical 1



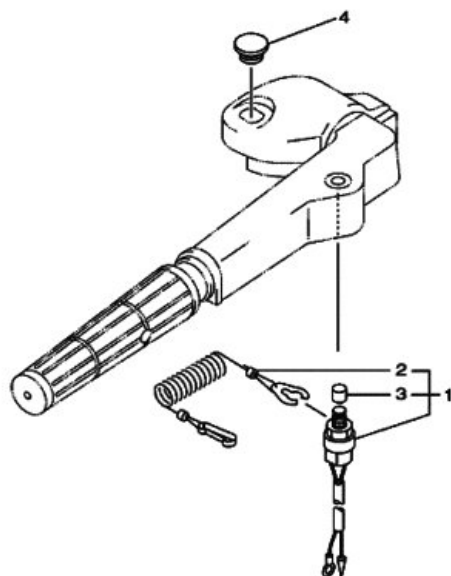
| Ref | Part                                                           |                         |
|-----|----------------------------------------------------------------|-------------------------|
| 1   | <a href="#">68R855400000</a><br>C.d.i. Unit assembly           | <a href="#">Buy now</a> |
| 2   | <a href="#">68T825220000</a><br>Clamp, coupler                 | <a href="#">Buy now</a> |
| 3   | <a href="#">977804051200</a><br>Screw, pan head tapping        | <a href="#">Buy now</a> |
| 4   | <a href="#">970950602000</a><br>Bolt(7u8)                      | <a href="#">Buy now</a> |
| 5   | <a href="#">929900660000</a><br>Washer, plain (646)            | <a href="#">Buy now</a> |
| 8   | <a href="#">970950601200</a><br>Bolt(gh1)                      | <a href="#">Buy now</a> |
| 9   | <a href="#">929950660000</a><br>Washer, plain (646)            | <a href="#">Buy now</a> |
| 10  | <a href="#">680855700000</a><br>Ignition coil assembly         | <a href="#">Buy now</a> |
| 11  | <a href="#">904802516100</a><br>Grommet(656)                   | <a href="#">Buy now</a> |
| 12  | <a href="#">9010106M2700</a><br>Bolt                           | <a href="#">Buy now</a> |
| 14  | <a href="#">6E3823702100</a><br>Plug cap assembly              | <a href="#">Buy now</a> |
| 15  | <a href="#">68T819600000</a><br>Rectifier & regulator assembly | <a href="#">Buy now</a> |
| 19  | <a href="#">67F825040000</a><br>Oil pressure switch assembly   | <a href="#">Buy now</a> |
| 20  | <a href="#">68T821271000</a><br>Wire, lead 2                   | <a href="#">Buy now</a> |
| 21  | <a href="#">9046511M1000</a><br>Clamp                          | <a href="#">Buy now</a> |

# Electrical 1



| Ref | Part                                                            |                         |
|-----|-----------------------------------------------------------------|-------------------------|
| 22  | <a href="#">68T854100000</a><br>Emergency signal light assembly | <a href="#">Buy now</a> |

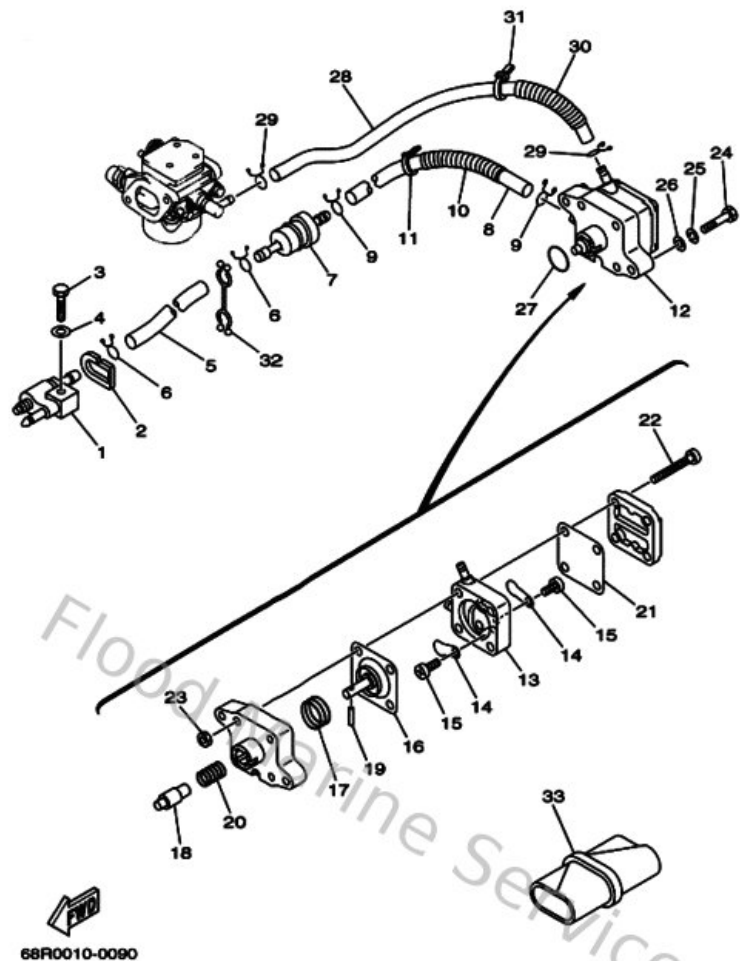
## Electrical 3



  
68R0300-0140

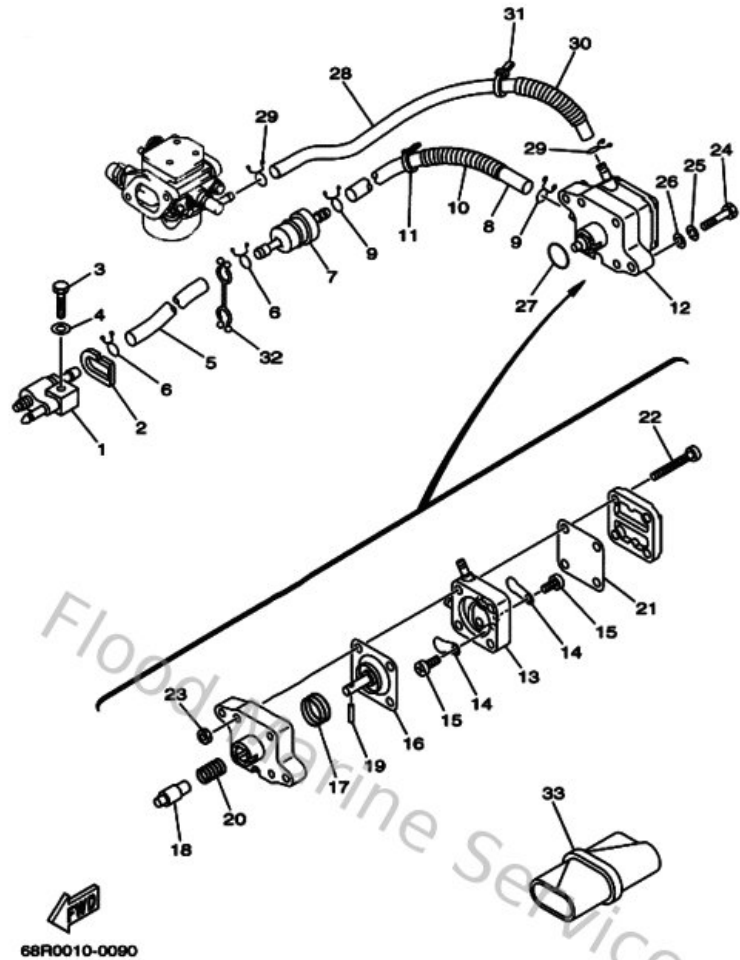
| Ref | Part                                                        |                         |
|-----|-------------------------------------------------------------|-------------------------|
| 1   | <a href="#">65W825750100</a><br>Engine stop switch assembly | <a href="#">Buy now</a> |
| 2   | <a href="#">682825560000</a><br>Lanyard, stop switch        | <a href="#">Buy now</a> |
| 3   | <a href="#">6898257Y0000</a><br>Cap                         | <a href="#">Buy now</a> |
| 4   | <a href="#">6G1427250000</a><br>Grommet                     | <a href="#">Buy now</a> |

# Fuel



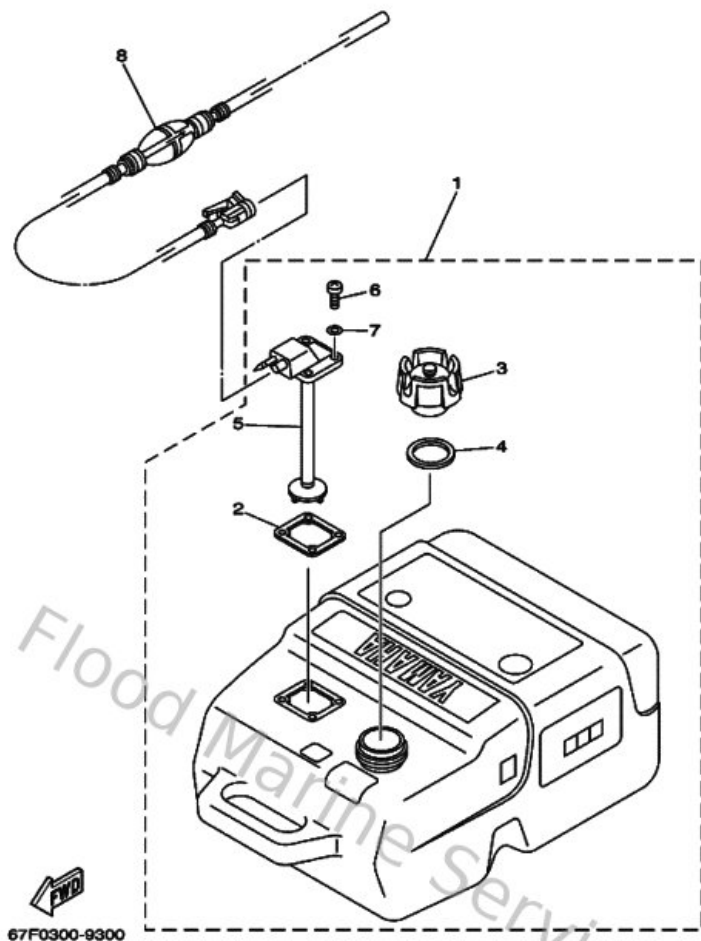
| Ref | Part                                                    |                         |
|-----|---------------------------------------------------------|-------------------------|
| 1   | <a href="#">6G1243040200</a><br>Fuel pipe joint comp. 1 | <a href="#">Buy now</a> |
| 2   | <a href="#">61N243290000</a><br>Seal                    | <a href="#">Buy now</a> |
| 3   | <a href="#">970950602500</a><br>Bolt                    | <a href="#">Buy now</a> |
| 4   | <a href="#">929900660000</a><br>Washer, plain (646)     | <a href="#">Buy now</a> |
| 5   | <a href="#">9044510M1800</a><br>Hose (I400)             | <a href="#">Buy now</a> |
| 6   | <a href="#">9046709M0900</a><br>Clip(6k8)               | <a href="#">Buy now</a> |
| 7   | <a href="#">68T242510100</a><br>Strainer 1              | <a href="#">Buy now</a> |
| 8   | <a href="#">9044510M5000</a><br>Hose (I400)             | <a href="#">Buy now</a> |
| 10  | <a href="#">9044614M6600</a><br>Hose(64x)               | <a href="#">Buy now</a> |
| 11  | <a href="#">904651009800</a><br>Clamp                   | <a href="#">Buy now</a> |
| 12  | <a href="#">68T244100000</a><br>Fuel pump assembly      | <a href="#">Buy now</a> |
| 13  | <a href="#">66M244130100</a><br>Body 2                  | <a href="#">Buy now</a> |
| 14  | <a href="#">6A0244210100</a><br>Valve, check            | <a href="#">Buy now</a> |
| 15  | <a href="#">6E7143250000</a><br>Screw, pan head         | <a href="#">Buy now</a> |
| 16  | <a href="#">66M244110000</a><br>Diaphragm               | <a href="#">Buy now</a> |

# Fuel



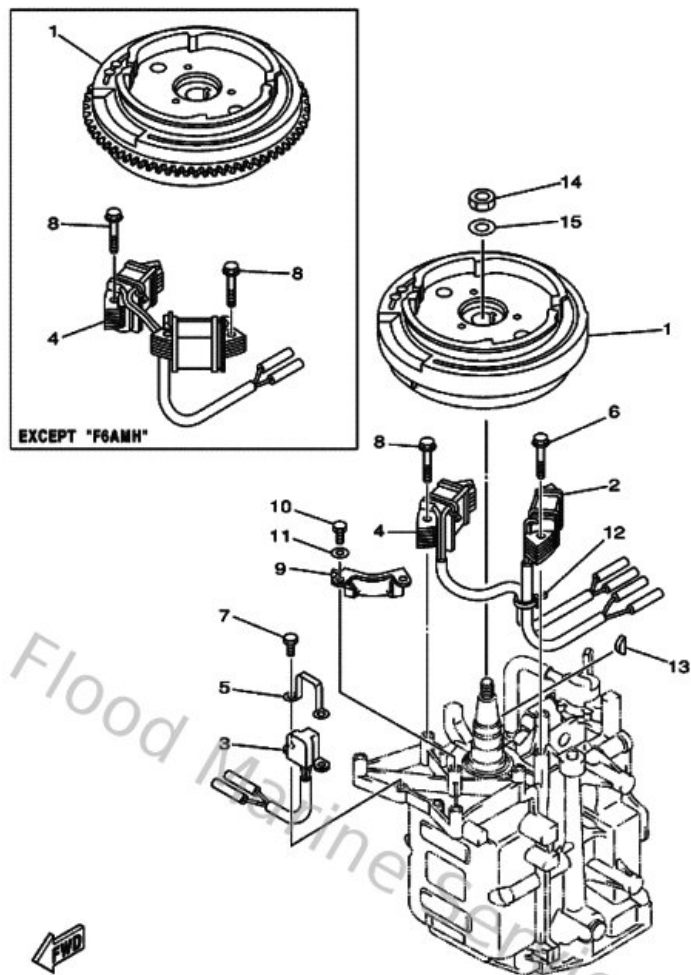
| Ref | Part                                                |                         |
|-----|-----------------------------------------------------|-------------------------|
| 17  | <a href="#">66M244230000</a><br>Spring, diaphragm   | <a href="#">Buy now</a> |
| 18  | <a href="#">66M131310000</a><br>Plunger             | <a href="#">Buy now</a> |
| 19  | <a href="#">66M243740000</a><br>Pin                 | <a href="#">Buy now</a> |
| 20  | <a href="#">66M244540000</a><br>Spring              | <a href="#">Buy now</a> |
| 21  | <a href="#">66M244710100</a><br>Diaphragm           | <a href="#">Buy now</a> |
| 22  | <a href="#">66M244440000</a><br>Screw               | <a href="#">Buy now</a> |
| 23  | <a href="#">953800560000</a><br>Nut, hexagon (663)  | <a href="#">Buy now</a> |
| 24  | <a href="#">970950603000</a><br>Bolt(jf7)           | <a href="#">Buy now</a> |
| 25  | <a href="#">929950610000</a><br>Washer(6a1)         | <a href="#">Buy now</a> |
| 26  | <a href="#">929950660000</a><br>Washer, plain (646) | <a href="#">Buy now</a> |
| 27  | <a href="#">9321020M6500</a><br>O-ring              | <a href="#">Buy now</a> |
| 28  | <a href="#">904451001600</a><br>Hose (l280)         | <a href="#">Buy now</a> |
| 31  | <a href="#">9046511M1000</a><br>Clamp               | <a href="#">Buy now</a> |
| 32  | <a href="#">9046410M5300</a><br>Clamp               | <a href="#">Buy now</a> |
| 33  | <a href="#">68T281000000</a><br>Tool kit            | <a href="#">Buy now</a> |

## Fuel Tank 2



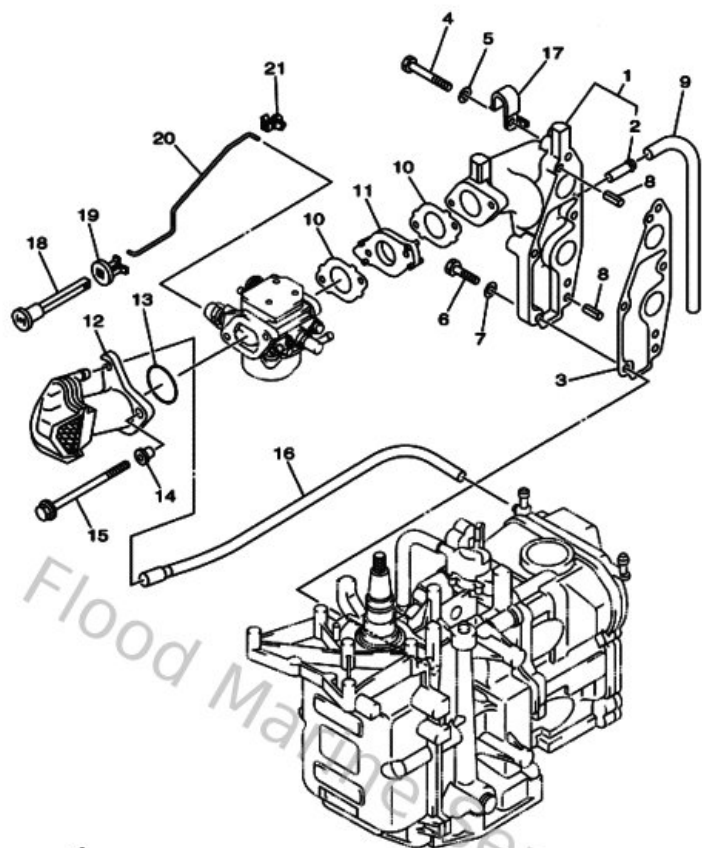
| Ref | Part                                                     |                         |
|-----|----------------------------------------------------------|-------------------------|
| 1   | <a href="#">6YK242011000</a><br>Fuel Tank assembly (25L) | <a href="#">Buy now</a> |
| 2   | <a href="#">6YL242680100</a><br>Gasket, fuel meter       | <a href="#">Buy now</a> |
| 3   | <a href="#">6YK246101000</a><br>Cap assembly             | <a href="#">Buy now</a> |
| 4   | <a href="#">6YL246410000</a><br>Gasket, cap 1            | <a href="#">Buy now</a> |
| 5   | <a href="#">6YK242600100</a><br>Fuel meter assembly      | <a href="#">Buy now</a> |
| 6   | <a href="#">9015705M1600</a><br>Screw, pan head          | <a href="#">Buy now</a> |
| 7   | <a href="#">6YL243290000</a><br>Seal                     | <a href="#">Buy now</a> |
| 8   | <a href="#">6YL243065200</a><br>Fuel pipe comp. 1        | <a href="#">Buy now</a> |

# Generator



| Ref | Part                                                    |                         |
|-----|---------------------------------------------------------|-------------------------|
| 1   | <a href="#">68T855501100</a><br>Rotor assembly          | <a href="#">Buy now</a> |
| 2   | <a href="#">68T855200000</a><br>Coil, charge            | <a href="#">Buy now</a> |
| 3   | <a href="#">68T855800100</a><br>Coil, pulser            | <a href="#">Buy now</a> |
| 4   | <a href="#">68T855331000</a><br>Coil, lighting          | <a href="#">Buy now</a> |
| 5   | <a href="#">6H2855820000</a><br>Attachment, pulser      | <a href="#">Buy now</a> |
| 6   | <a href="#">901190601400</a><br>Bolt, with washer(61b)  | <a href="#">Buy now</a> |
| 7   | <a href="#">970950501000</a><br>Bolt (682)              | <a href="#">Buy now</a> |
| 8   | <a href="#">975130653000</a><br>Bolt, with washer(63m)  | <a href="#">Buy now</a> |
| 12  | <a href="#">9046511M1000</a><br>Clamp                   | <a href="#">Buy now</a> |
| 13  | <a href="#">9028004M0600</a><br>Key, woodruff(6a1)      | <a href="#">Buy now</a> |
| 14  | <a href="#">901701206600</a><br>Nut, hexagon 6481155500 | <a href="#">Buy now</a> |
| 15  | <a href="#">902011247200</a><br>Washer, plate (4n0)     | <a href="#">Buy now</a> |

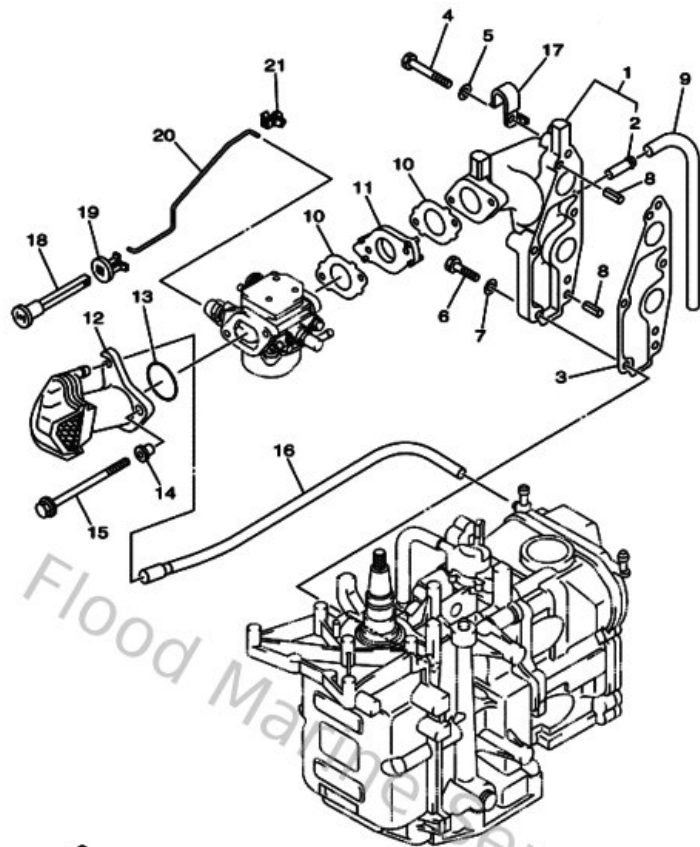
# Intake



68R0010-0060

| Ref | Part                                                      |                         |
|-----|-----------------------------------------------------------|-------------------------|
| 1   | <a href="#">68T13641001S</a><br>Manifold 1                | <a href="#">Buy now</a> |
| 2   | <a href="#">650243780000</a><br>Pipe, joint 2             | <a href="#">Buy now</a> |
| 3   | <a href="#">68T136450000</a><br>Gasket, manifold 1        | <a href="#">Buy now</a> |
| 4   | <a href="#">970130603500</a><br>Bolt(3rv)                 | <a href="#">Buy now</a> |
| 5   | <a href="#">929900660000</a><br>Washer, plain (646)       | <a href="#">Buy now</a> |
| 6   | <a href="#">970130602500</a><br>Bolt(62y)                 | <a href="#">Buy now</a> |
| 7   | <a href="#">929030660000</a><br>Washer, plain (646)       | <a href="#">Buy now</a> |
| 8   | <a href="#">916905001400</a><br>Pin, spring (647)         | <a href="#">Buy now</a> |
| 9   | <a href="#">90445090F600</a><br>Hose (I1500)              | <a href="#">Buy now</a> |
| 10  | <a href="#">68T13646A000</a><br>Gasket, manifold 2        | <a href="#">Buy now</a> |
| 11  | <a href="#">68T142710000</a><br>Insulator                 | <a href="#">Buy now</a> |
| 12  | <a href="#">68T144400000</a><br>Silencer assembly, intake | <a href="#">Buy now</a> |
| 13  | <a href="#">9321031MJ500</a><br>O-ring                    | <a href="#">Buy now</a> |
| 14  | <a href="#">9038706M7000</a><br>Collar (6h5)              | <a href="#">Buy now</a> |
| 15  | <a href="#">901050618800</a><br>Bolt, flange              | <a href="#">Buy now</a> |

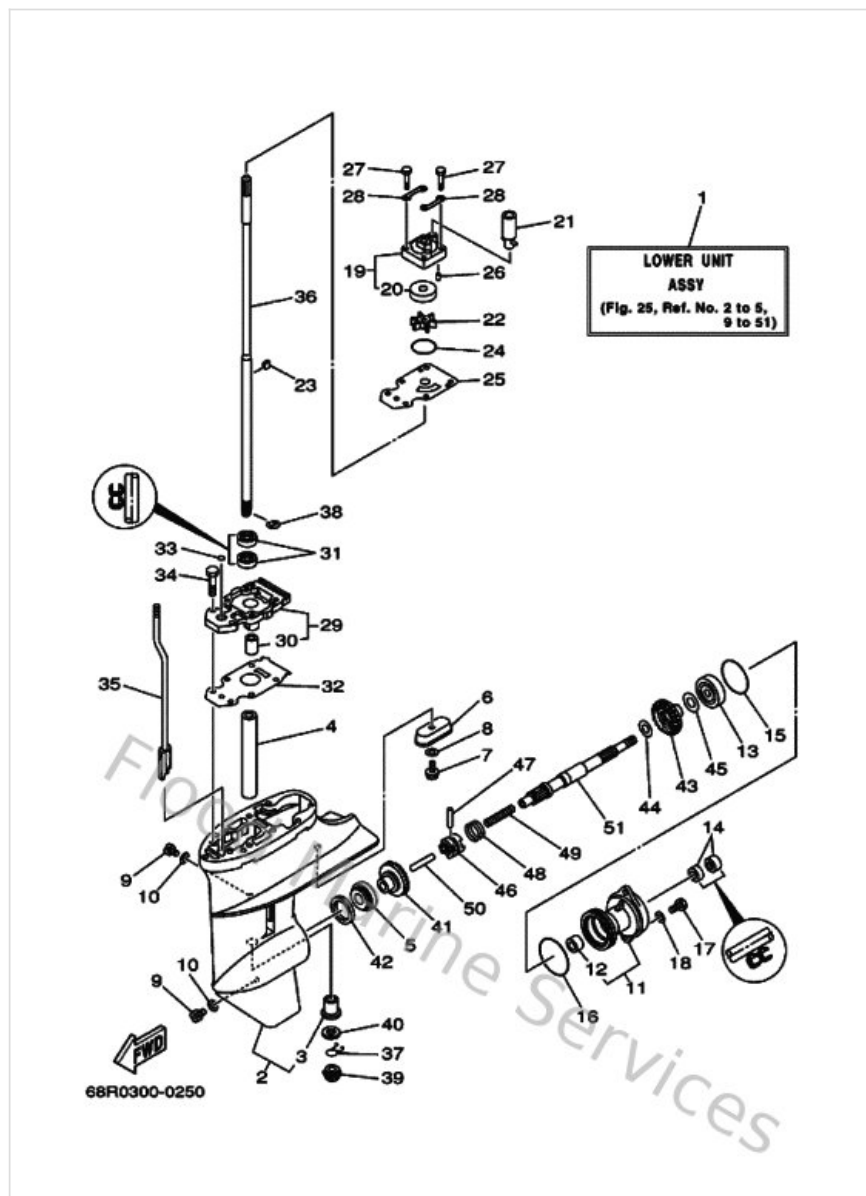
# Intake



68R0010-0060

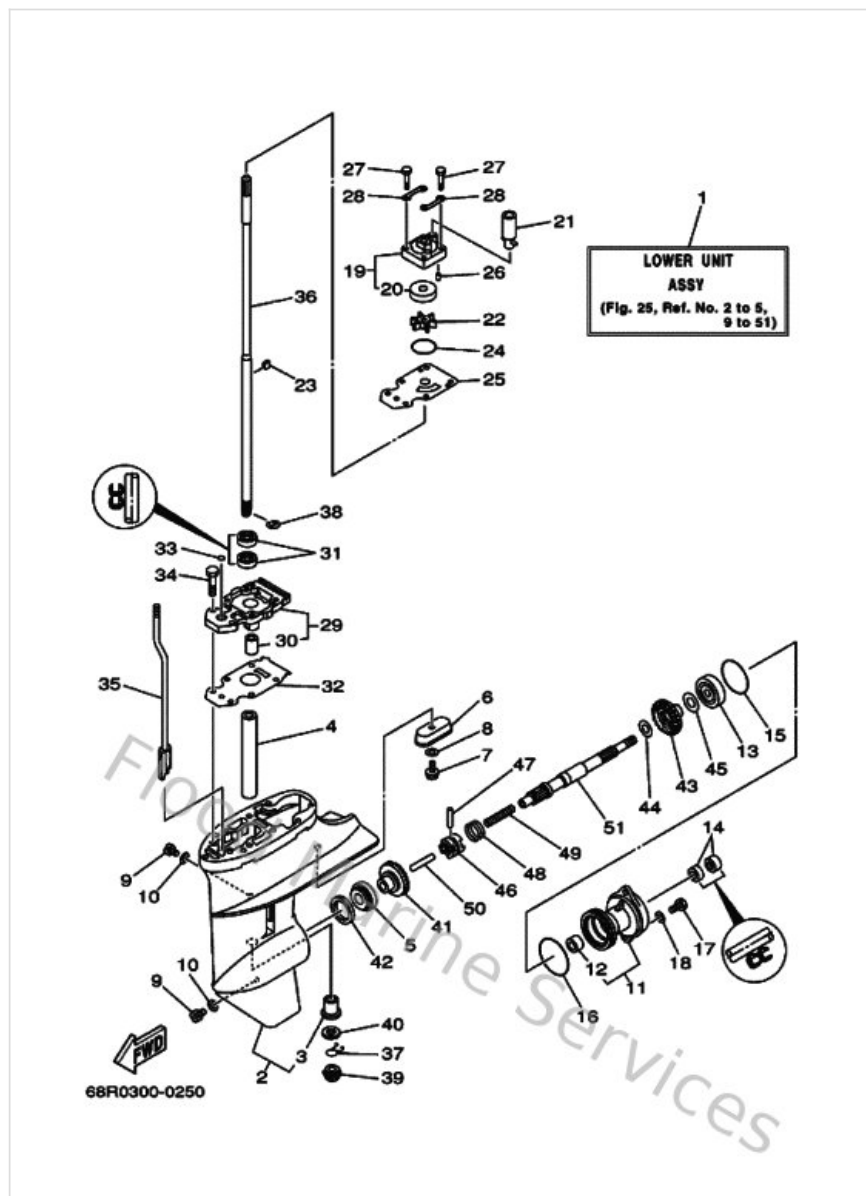
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|-----|----------------------------------------------------|-------------------------|
| 16  | <a href="#">68T124830000</a><br>Pipe 3             | <a href="#">Buy now</a> |
| 17  | <a href="#">9046508M9900</a><br>Clamp              | <a href="#">Buy now</a> |
| 18  | <a href="#">6H4412710100</a><br>Knob, choke        | <a href="#">Buy now</a> |
| 19  | <a href="#">689412730000</a><br>Grommet            | <a href="#">Buy now</a> |
| 20  | <a href="#">68T412560000</a><br>Rod, choke 1       | <a href="#">Buy now</a> |
| 21  | <a href="#">6J8412620000</a><br>Joint, choke lever | <a href="#">Buy now</a> |

## Lower Casing & Drive 1



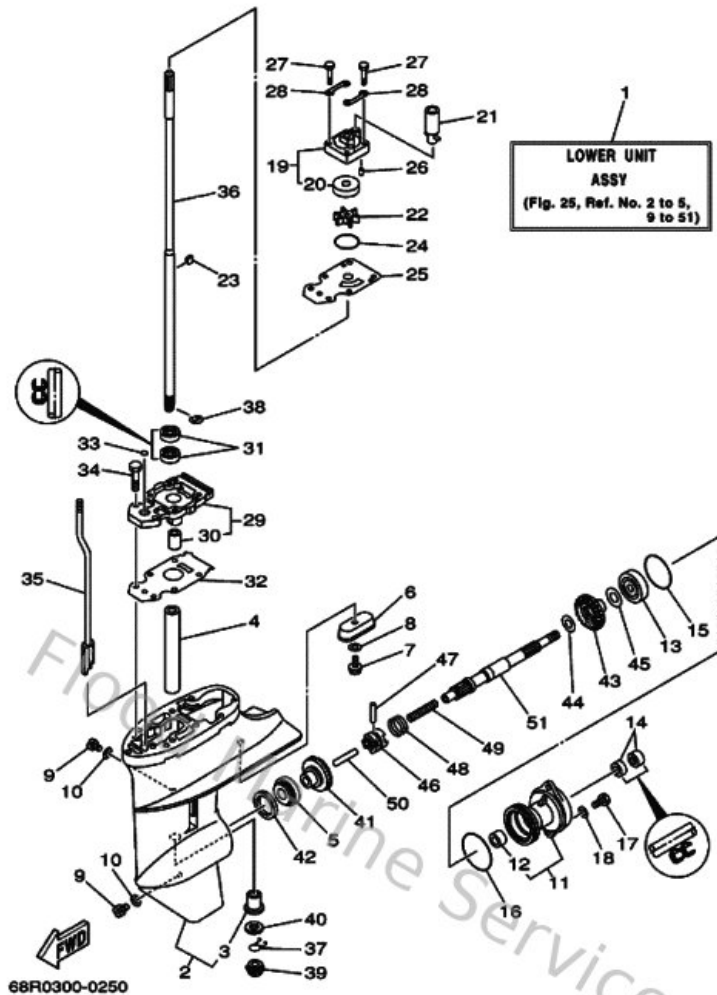
| Ref | Part                                                      |                         |
|-----|-----------------------------------------------------------|-------------------------|
| 1   | <a href="#">68T45300004D</a><br>Lower unit assembly       | <a href="#">Buy now</a> |
| 2   | <a href="#">60RG5311004D</a><br>Casing, lower             | <a href="#">Buy now</a> |
| 3   | <a href="#">6G1453170900</a><br>Bushing, drive shaft 2    | <a href="#">Buy now</a> |
| 4   | <a href="#">9038714M4900</a><br>Collar (6g1)              | <a href="#">Buy now</a> |
| 5   | <a href="#">93306004U000</a><br>Bearing (7k2)             | <a href="#">Buy now</a> |
| 6   | <a href="#">68T452510000</a><br>Anode                     | <a href="#">Buy now</a> |
| 7   | <a href="#">958950601600</a><br>Bolt, flange deep recess  | <a href="#">Buy now</a> |
| 8   | <a href="#">929900630000</a><br>Washer, tooth             | <a href="#">Buy now</a> |
| 9   | <a href="#">9034008M0400</a><br>Plug, straight screw      | <a href="#">Buy now</a> |
| 10  | <a href="#">904300800300</a><br>Gasket                    | <a href="#">Buy now</a> |
| 11  | <a href="#">6G145361014D</a><br>Cap, lower casing         | <a href="#">Buy now</a> |
| 12  | <a href="#">6G1453620900</a><br>Bushing, lower casing cap | <a href="#">Buy now</a> |
| 13  | <a href="#">933060042300</a><br>Bearing (7k2)             | <a href="#">Buy now</a> |
| 14  | <a href="#">931011507400</a><br>Oil seal (655)            | <a href="#">Buy now</a> |
| 15  | <a href="#">932104904600</a><br>O-ring (620)              | <a href="#">Buy now</a> |

## Lower Casing & Drive 1



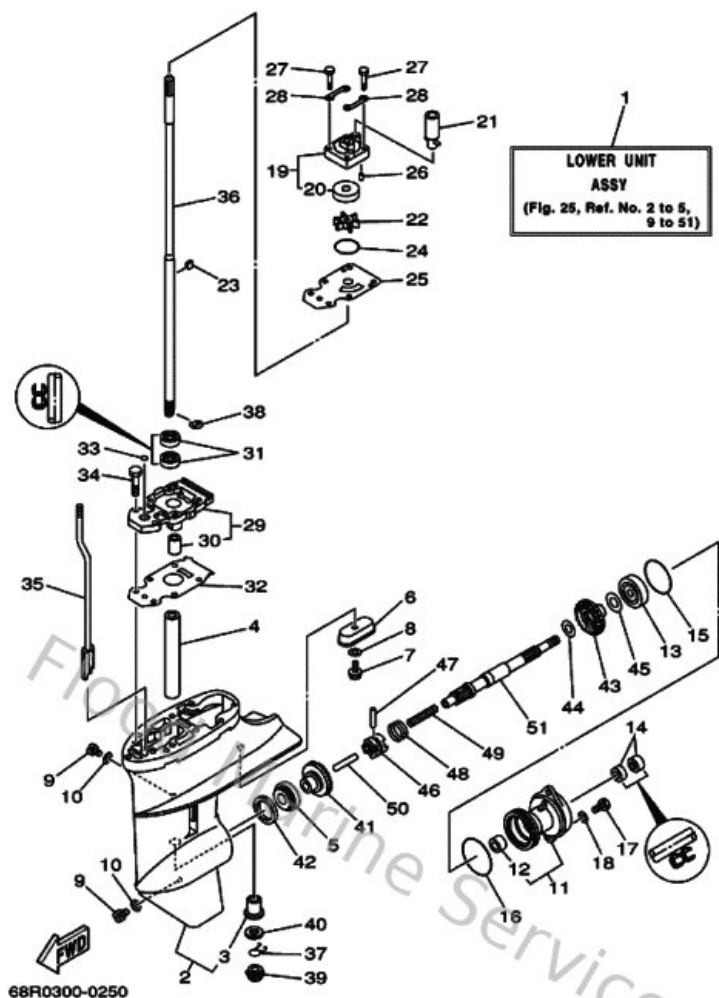
| Ref | Part                                                      |                         |
|-----|-----------------------------------------------------------|-------------------------|
| 16  | <a href="#">9321053M0800</a><br>O-ring(50m)               | <a href="#">Buy now</a> |
| 17  | <a href="#">970950601600</a><br>Bolt, hexagon deep recess | <a href="#">Buy now</a> |
| 18  | <a href="#">929900660000</a><br>Washer, plain (646)       | <a href="#">Buy now</a> |
| 19  | <a href="#">63V443010000</a><br>Water pump housing comp.  | <a href="#">Buy now</a> |
| 20  | <a href="#">63V443220000</a><br>Insert, cartridge         | <a href="#">Buy now</a> |
| 21  | <a href="#">68T443660000</a><br>Damper, water seal 2      | <a href="#">Buy now</a> |
| 22  | <a href="#">68T443520000</a><br>Impeller                  | <a href="#">Buy now</a> |
| 23  | <a href="#">664443380000</a><br>Key, woodruff             | <a href="#">Buy now</a> |
| 24  | <a href="#">932104439800</a><br>O-ring(55x)               | <a href="#">Buy now</a> |
| 25  | <a href="#">68T443230000</a><br>Outer plate, cartridge    | <a href="#">Buy now</a> |
| 26  | <a href="#">9360412M0700</a><br>Pin, dowel (688)          | <a href="#">Buy now</a> |
| 27  | <a href="#">970800804500</a><br>Bolt, hexagon             | <a href="#">Buy now</a> |
| 28  | <a href="#">63V443280000</a><br>Plate                     | <a href="#">Buy now</a> |
| 29  | <a href="#">68T45331005B</a><br>Housing, bearing          | <a href="#">Buy now</a> |
| 30  | <a href="#">6G1453160900</a><br>Bushing, drive shaft 1    | <a href="#">Buy now</a> |

## Lower Casing & Drive 1



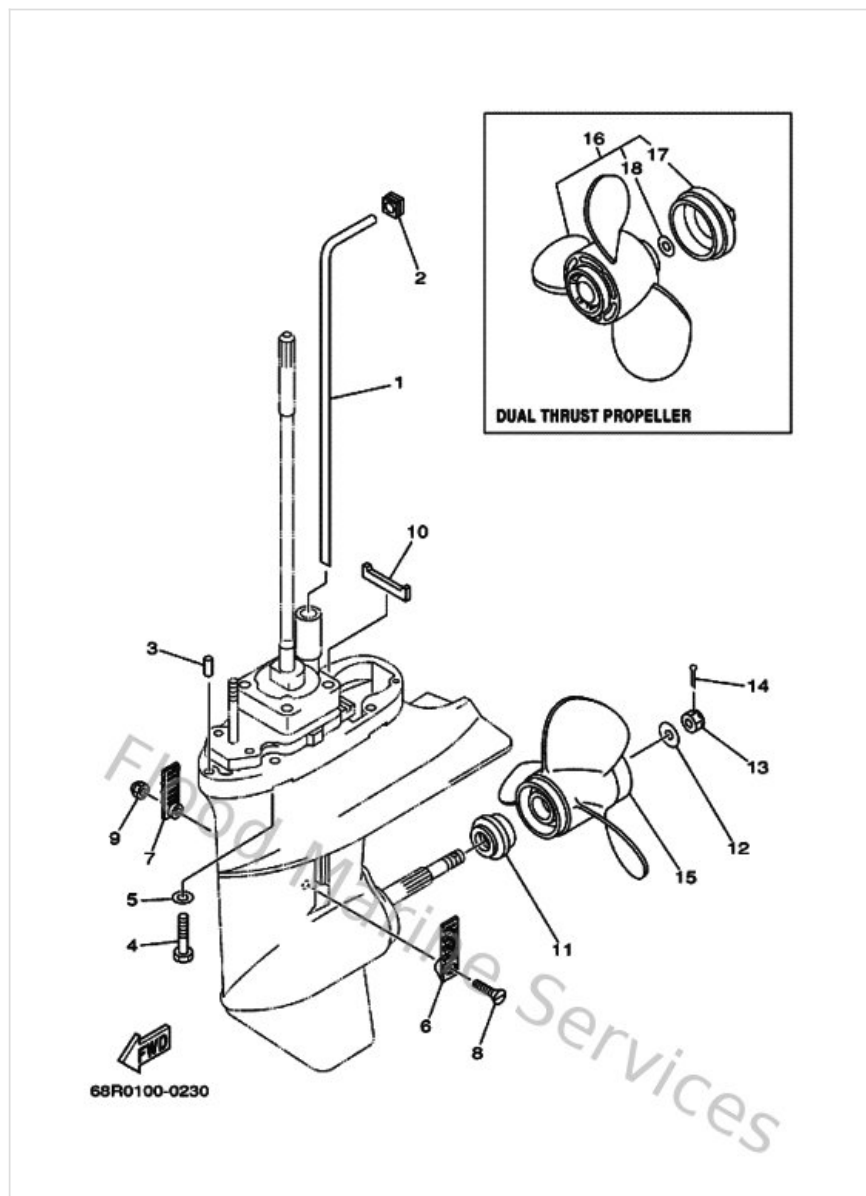
| Ref | Part                                                  |                         |
|-----|-------------------------------------------------------|-------------------------|
| 31  | <a href="#">9310111M2300</a><br>Oil seal (6g1)        | <a href="#">Buy now</a> |
| 32  | <a href="#">68T45315A000</a><br>Packing, lower casing | <a href="#">Buy now</a> |
| 33  | <a href="#">9321006ME600</a><br>O-ring                | <a href="#">Buy now</a> |
| 34  | <a href="#">970800802500</a><br>Screw, bind(j36)      | <a href="#">Buy now</a> |
| 35  | <a href="#">68T441500000</a><br>Shift cam assembly    | <a href="#">Buy now</a> |
| 36  | <a href="#">6AU455111000</a><br>Shaft, drive          | <a href="#">Buy now</a> |
| 37  | <a href="#">9046709M0500</a><br>Clip (6g1)            | <a href="#">Buy now</a> |
| 38  | <a href="#">934300701200</a><br>Circlip(6l2)          | <a href="#">Buy now</a> |
| 39  | <a href="#">68T455510000</a><br>Pinion                | <a href="#">Buy now</a> |
| 40  | <a href="#">6G1455333000</a><br>Shim (t:2.2mm)        | <a href="#">Buy now</a> |
| 41  | <a href="#">68T455600000</a><br>Gear                  | <a href="#">Buy now</a> |
| 42  | <a href="#">664455870130</a><br>Shim (t:0.30mm)       | <a href="#">Buy now</a> |
| 43  | <a href="#">68T455710000</a><br>Gear                  | <a href="#">Buy now</a> |
| 44  | <a href="#">9020115M8900</a><br>Washer, plate (6g1)   | <a href="#">Buy now</a> |
| 45  | <a href="#">647455670000</a><br>Shim, gear adjust     | <a href="#">Buy now</a> |

## Lower Casing & Drive 1



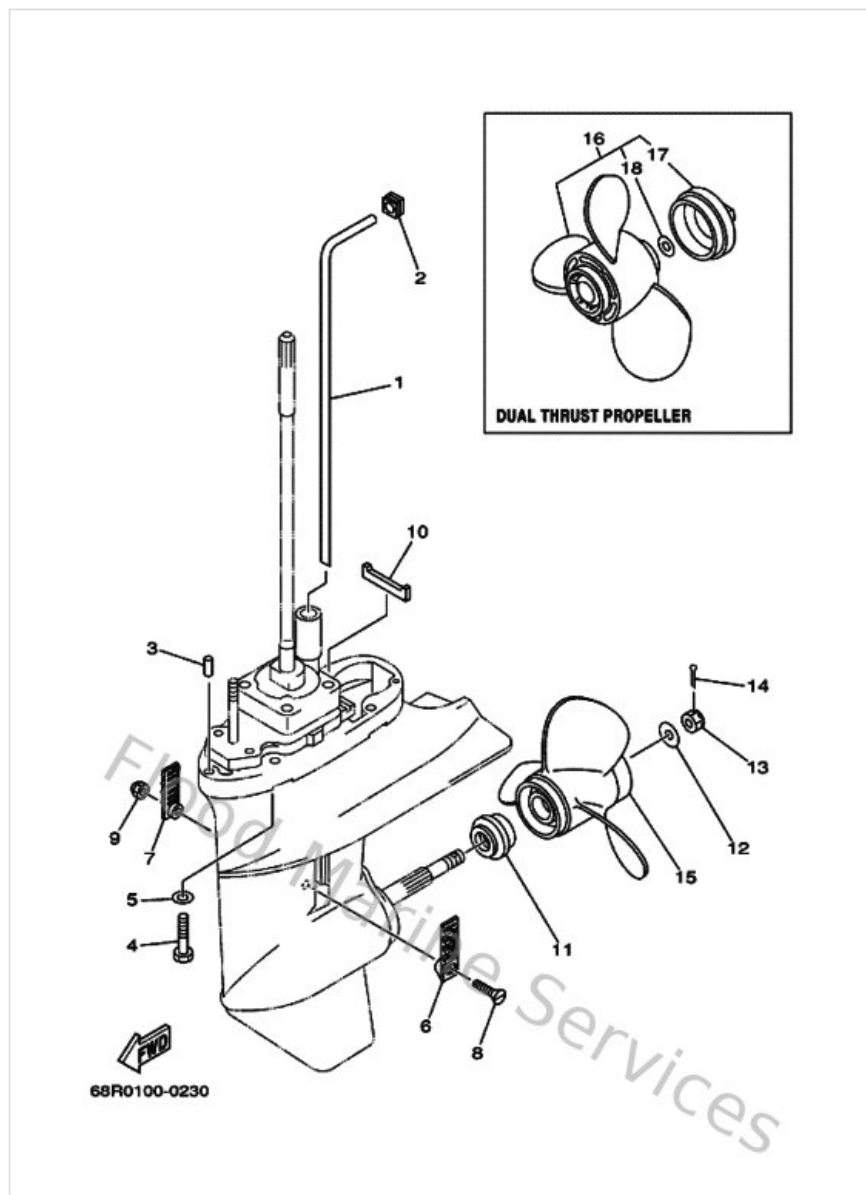
| Ref | Part                                                |                         |
|-----|-----------------------------------------------------|-------------------------|
| 46  | <a href="#">68T456310000</a><br>Clutch, dog         | <a href="#">Buy now</a> |
| 47  | <a href="#">6G1456320000</a><br>Cross, pin          | <a href="#">Buy now</a> |
| 48  | <a href="#">654456330000</a><br>Ring, cross pin     | <a href="#">Buy now</a> |
| 49  | <a href="#">9050112M0500</a><br>Spring, compression | <a href="#">Buy now</a> |
| 50  | <a href="#">6G1456350000</a><br>Plunger, shift      | <a href="#">Buy now</a> |
| 51  | <a href="#">68T456110000</a><br>Shaft, propeller    | <a href="#">Buy now</a> |

## Lower Casing & Drive 2



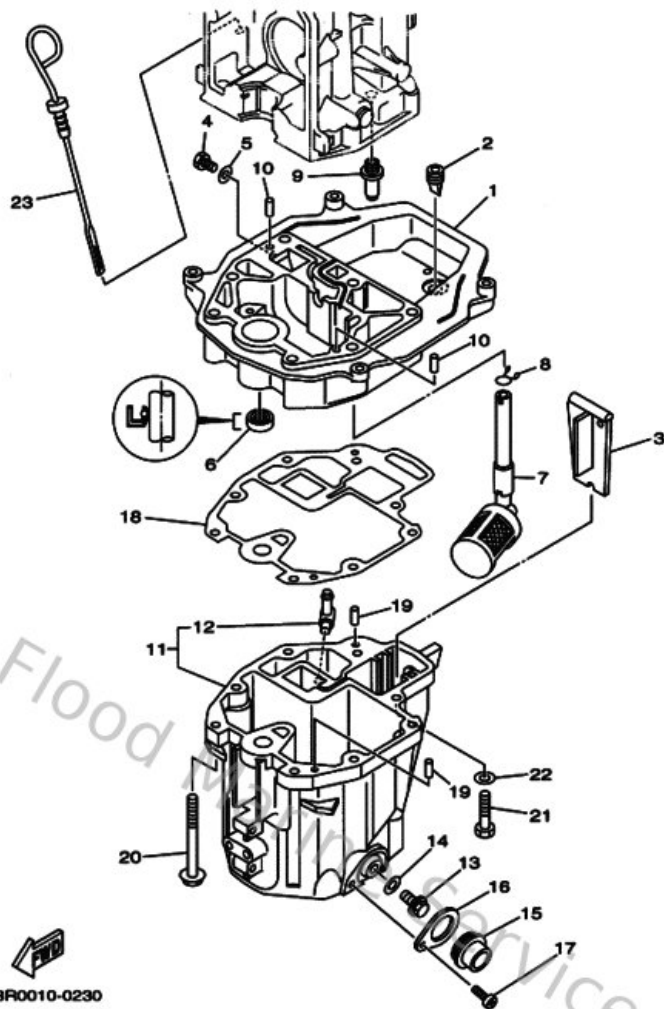
| Ref | Part                                                      |                         |
|-----|-----------------------------------------------------------|-------------------------|
| 1   | <a href="#">68T443610000</a><br>Tube, water 1             | <a href="#">Buy now</a> |
| 2   | <a href="#">63V443651000</a><br>Damper, water seal 1      | <a href="#">Buy now</a> |
| 3   | <a href="#">9360412M0700</a><br>Pin, dowel (688)          | <a href="#">Buy now</a> |
| 4   | <a href="#">970750803500</a><br>Bolt(70w)                 | <a href="#">Buy now</a> |
| 5   | <a href="#">929900860000</a><br>Washer, plain (663)       | <a href="#">Buy now</a> |
| 6   | <a href="#">6G1452140000</a><br>Cover, water inlet        | <a href="#">Buy now</a> |
| 7   | <a href="#">6G1452150000</a><br>Cover, water inlet        | <a href="#">Buy now</a> |
| 8   | <a href="#">9015205M0300</a><br>Screw, countersunk        | <a href="#">Buy now</a> |
| 9   | <a href="#">901850500200</a><br>Nut nylon (sus)(ex4)      | <a href="#">Buy now</a> |
| 10  | <a href="#">63V453750000</a><br>Damper, seal              | <a href="#">Buy now</a> |
| 11  | <a href="#">6G1459870200</a><br>Spacer                    | <a href="#">Buy now</a> |
| 12  | <a href="#">9020110M0100</a><br>Washer, plate(6m7)        | <a href="#">Buy now</a> |
| 13  | <a href="#">9017110M0100</a><br>Nut castle (683)          | <a href="#">Buy now</a> |
| 14  | <a href="#">914903002000</a><br>Pin cotter                | <a href="#">Buy now</a> |
| 15  | <a href="#">6G1459520000</a><br>Propeller (3x8-1/2 x8 -n) | <a href="#">Buy now</a> |

## Lower Casing & Drive 2



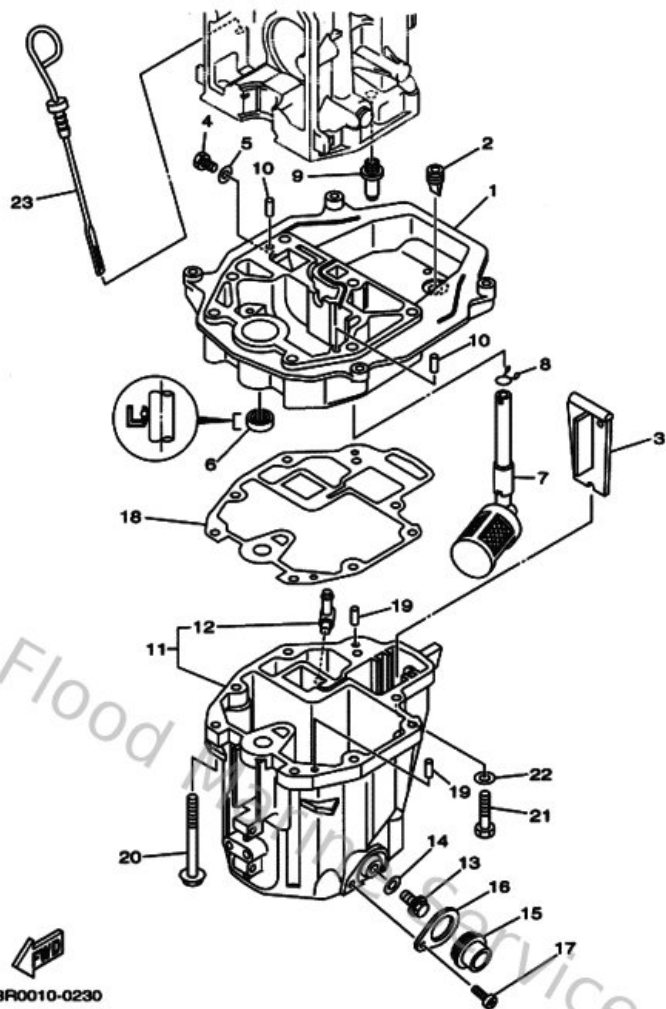
| Ref | Part                                                  |                         |
|-----|-------------------------------------------------------|-------------------------|
| 16  | <a href="#">6G1W45920000</a><br>Propeller (3x9 x5 -n) | <a href="#">Buy now</a> |
| 17  | <a href="#">6G1456160100</a><br>Nut, propeller        | <a href="#">Buy now</a> |
| 18  | <a href="#">9020110M0200</a><br>Washer, plate(6g9)    | <a href="#">Buy now</a> |

# Oil Pan



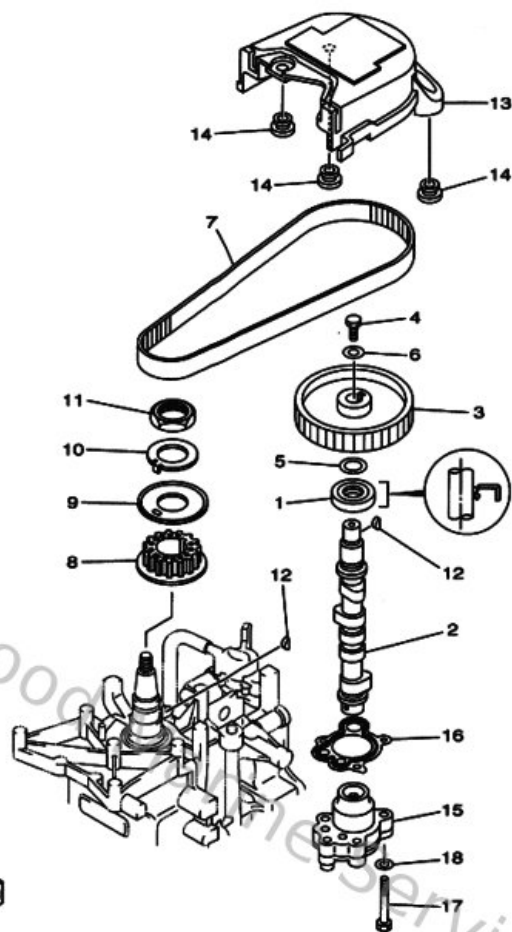
| Ref | Part                                                      |                         |
|-----|-----------------------------------------------------------|-------------------------|
| 1   | <a href="#">68T411370094</a><br>Guide, exhaust            | <a href="#">Buy now</a> |
| 2   | <a href="#">65W427170000</a><br>Rubber, seal 2            | <a href="#">Buy now</a> |
| 3   | <a href="#">68T451810000</a><br>Plate                     | <a href="#">Buy now</a> |
| 4   | <a href="#">970950801400</a><br>Bolt, hexagon deep recess | <a href="#">Buy now</a> |
| 5   | <a href="#">904300814300</a><br>Gasket (256-11198-00)     | <a href="#">Buy now</a> |
| 6   | <a href="#">9310112M7000</a><br>Oil seal                  | <a href="#">Buy now</a> |
| 7   | <a href="#">68T134210100</a><br>Strainer 2                | <a href="#">Buy now</a> |
| 8   | <a href="#">9046711M0800</a><br>Clip(72x)                 | <a href="#">Buy now</a> |
| 9   | <a href="#">6G8115750000</a><br>Relief valve ass'y        | <a href="#">Buy now</a> |
| 10  | <a href="#">936061201900</a><br>Pin, dowel (614)          | <a href="#">Buy now</a> |
| 11  | <a href="#">68T15311005B</a><br>Oil pan                   | <a href="#">Buy now</a> |
| 12  | <a href="#">6H1113720000</a><br>Nipple, hose              | <a href="#">Buy now</a> |
| 13  | <a href="#">9034010M1000</a><br>Plug, straight screw      | <a href="#">Buy now</a> |
| 14  | <a href="#">9043010M1100</a><br>Gasket                    | <a href="#">Buy now</a> |
| 15  | <a href="#">68T153160000</a><br>Damper, engine mount 1    | <a href="#">Buy now</a> |

# Oil Pan



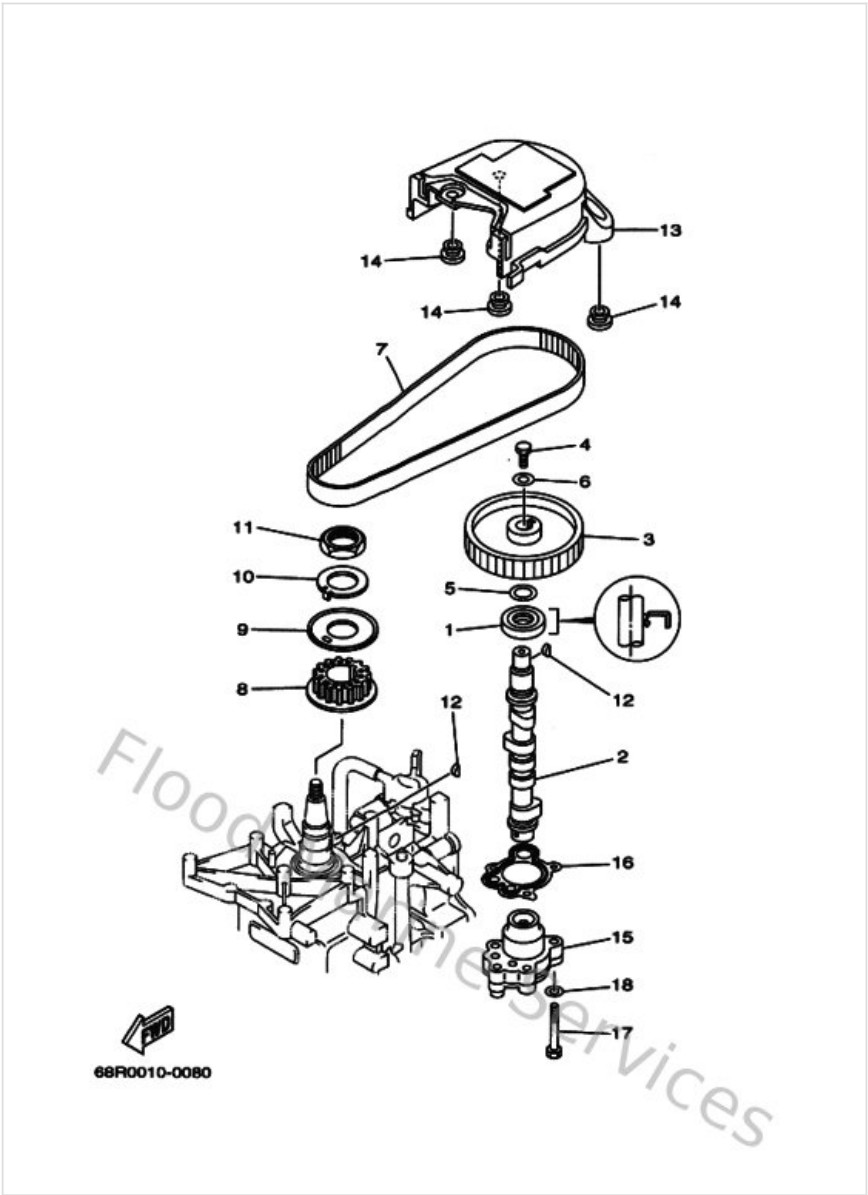
| Ref | Part                                                 |                         |
|-----|------------------------------------------------------|-------------------------|
| 16  | <a href="#">68T153170000</a><br>Spacer, engine mount | <a href="#">Buy now</a> |
| 17  | <a href="#">978850500800</a><br>Screw, pan head      | <a href="#">Buy now</a> |
| 18  | <a href="#">68T134750000</a><br>Gasket               | <a href="#">Buy now</a> |
| 19  | <a href="#">9360410M0300</a><br>Pin, dowel (688)     | <a href="#">Buy now</a> |
| 20  | <a href="#">901190800500</a><br>Bolt, with washer    | <a href="#">Buy now</a> |
| 21  | <a href="#">970750803000</a><br>Bolt, hexagon (fj1)  | <a href="#">Buy now</a> |
| 22  | <a href="#">929950860000</a><br>Washer, plain (663)  | <a href="#">Buy now</a> |
| 23  | <a href="#">68T153620000</a><br>Plug, oil level      | <a href="#">Buy now</a> |

# Oil Pump



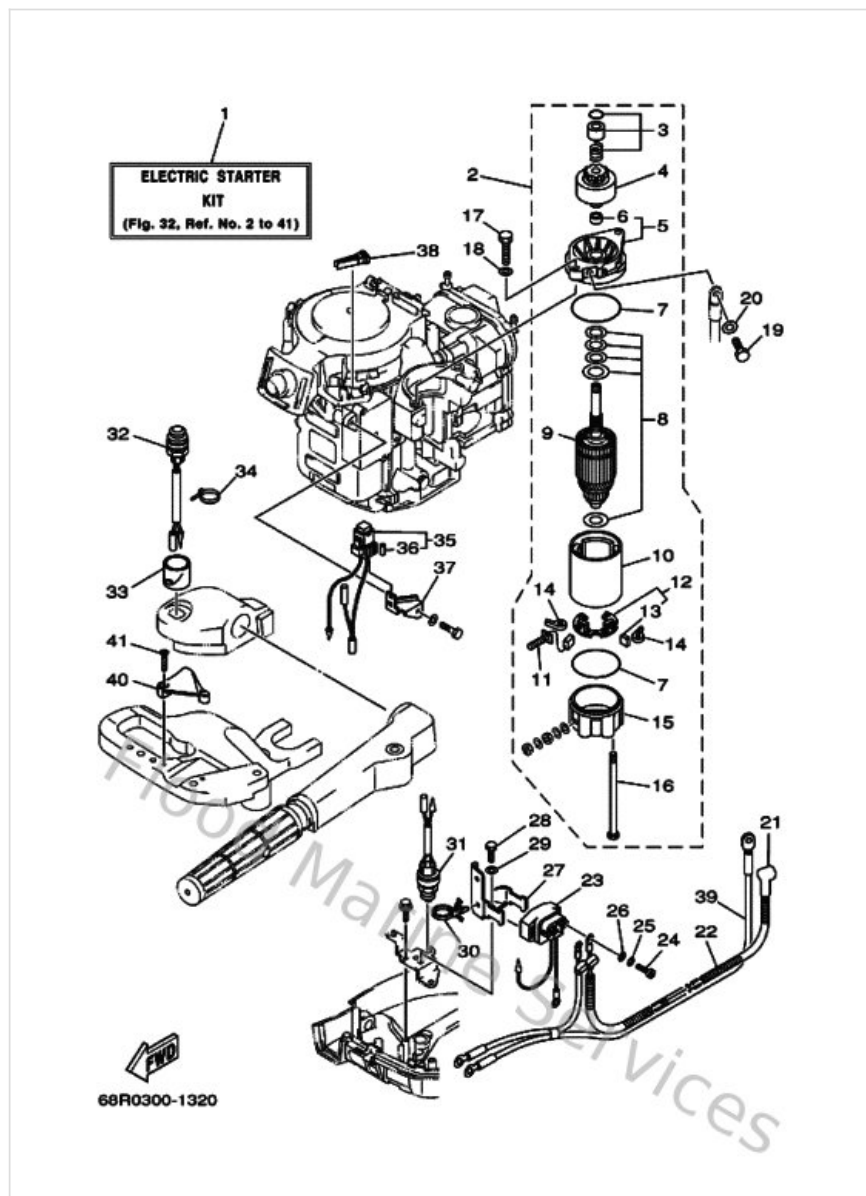
| Ref | Part                                                      |                         |
|-----|-----------------------------------------------------------|-------------------------|
| 1   | <a href="#">9310218M2100</a><br>Oil seal (6g8)            | <a href="#">Buy now</a> |
| 2   | <a href="#">68T121710000</a><br>Camshaft 1                | <a href="#">Buy now</a> |
| 3   | <a href="#">66M115370094</a><br>Gear, driven              | <a href="#">Buy now</a> |
| 4   | <a href="#">970140601600</a><br>Bolt, hexagon deep recess | <a href="#">Buy now</a> |
| 5   | <a href="#">902011320100</a><br>Washer 6474283300         | <a href="#">Buy now</a> |
| 6   | <a href="#">9020106M9400</a><br>Washer (6g8)              | <a href="#">Buy now</a> |
| 7   | <a href="#">68T462410000</a><br>Belt                      | <a href="#">Buy now</a> |
| 8   | <a href="#">68T115360000</a><br>Gear, drive               | <a href="#">Buy now</a> |
| 9   | <a href="#">68T115570000</a><br>Washer 1                  | <a href="#">Buy now</a> |
| 10  | <a href="#">6G8115870100</a><br>Washer, lock              | <a href="#">Buy now</a> |
| 11  | <a href="#">9017024M0900</a><br>Nut (6g8)                 | <a href="#">Buy now</a> |
| 12  | <a href="#">9028003M0100</a><br>Key woodruff 146115450000 | <a href="#">Buy now</a> |
| 13  | <a href="#">68T462970000</a><br>Cover, dust               | <a href="#">Buy now</a> |
| 14  | <a href="#">904801062700</a><br>Grommet                   | <a href="#">Buy now</a> |
| 15  | <a href="#">68T133000000</a><br>Oil pump assembly         | <a href="#">Buy now</a> |

# Oil Pump



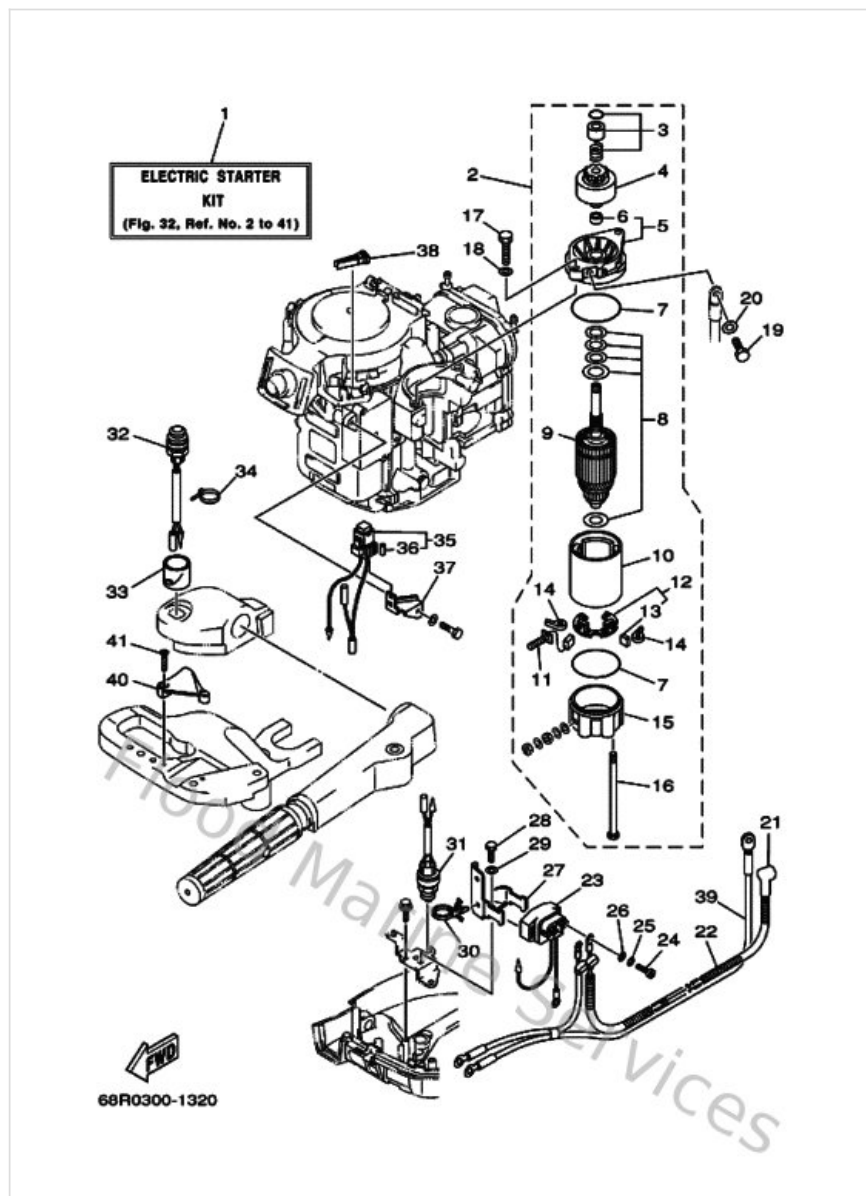
| Ref | Part                                                |                         |
|-----|-----------------------------------------------------|-------------------------|
| 16  | <a href="#">68T133290000</a><br>Gasket, pump cover  | <a href="#">Buy now</a> |
| 17  | <a href="#">970950603000</a><br>Bolt(jf7)           | <a href="#">Buy now</a> |
| 18  | <a href="#">929950660000</a><br>Washer, plain (646) | <a href="#">Buy now</a> |

## Optional Parts 1



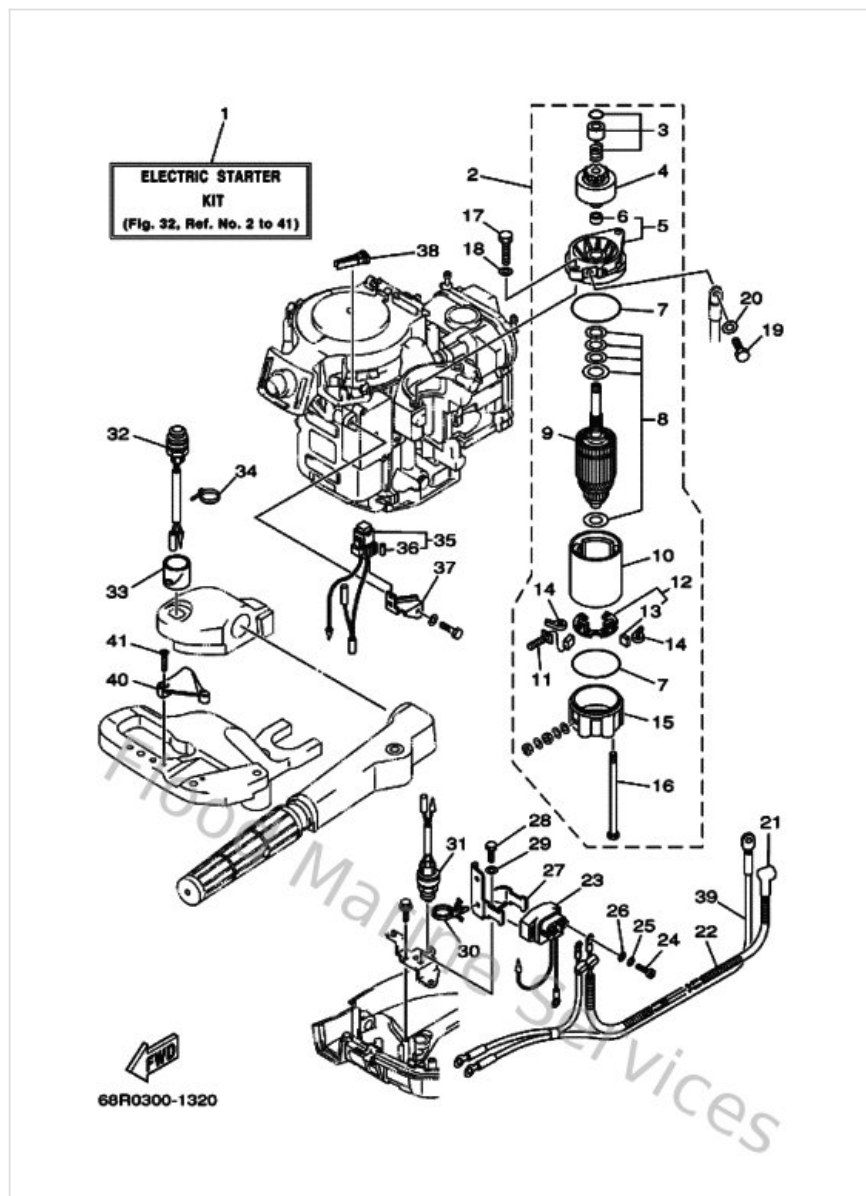
| Ref | Part                                                    |                         |
|-----|---------------------------------------------------------|-------------------------|
| 1   | <a href="#">68RW81800000</a><br>Electric starter kit    | <a href="#">Buy now</a> |
| 2   | <a href="#">68T818000000</a><br>Starting motor assembly | <a href="#">Buy now</a> |
| 3   | <a href="#">68T818570000</a><br>Pinion stopper set      | <a href="#">Buy now</a> |
| 4   | <a href="#">689818071200</a><br>Pinion assembly         | <a href="#">Buy now</a> |
| 5   | <a href="#">6F5818301100</a><br>Front cover assembly    | <a href="#">Buy now</a> |
| 6   | <a href="#">689818310000</a><br>Metal, front            | <a href="#">Buy now</a> |
| 7   | <a href="#">689818471100</a><br>O-ring                  | <a href="#">Buy now</a> |
| 8   | <a href="#">689818091100</a><br>Washer kit              | <a href="#">Buy now</a> |
| 9   | <a href="#">689818501200</a><br>Armature assembly       | <a href="#">Buy now</a> |
| 10  | <a href="#">689818101100</a><br>Stator ass'y            | <a href="#">Buy now</a> |
| 11  | <a href="#">689818111100</a><br>Brush 1                 | <a href="#">Buy now</a> |
| 12  | <a href="#">689818401100</a><br>Brush holder assembly   | <a href="#">Buy now</a> |
| 13  | <a href="#">689818121100</a><br>Brush 2                 | <a href="#">Buy now</a> |
| 14  | <a href="#">689818131000</a><br>Spring, brush           | <a href="#">Buy now</a> |
| 15  | <a href="#">689818201100</a><br>Rear cover ass'y        | <a href="#">Buy now</a> |

## Optional Parts 1



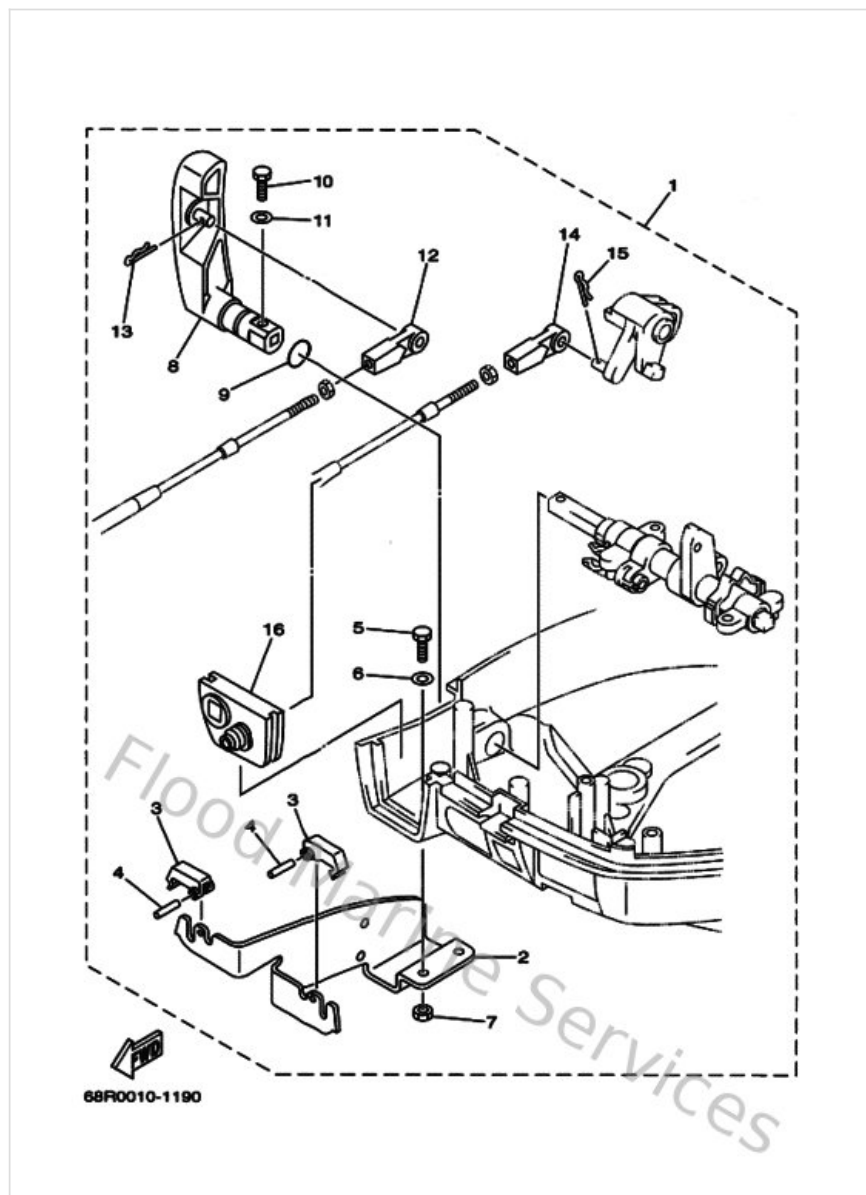
| Ref | Part                                                      |                         |
|-----|-----------------------------------------------------------|-------------------------|
| 16  | <a href="#">689818261000</a><br>Bolt                      | <a href="#">Buy now</a> |
| 17  | <a href="#">970130802500</a><br>Bolt (682)                | <a href="#">Buy now</a> |
| 18  | <a href="#">929030860000</a><br>Washer, plain (663)       | <a href="#">Buy now</a> |
| 19  | <a href="#">970950801600</a><br>Bolt, hexagon deep recess | <a href="#">Buy now</a> |
| 20  | <a href="#">929900860000</a><br>Washer, plain (663)       | <a href="#">Buy now</a> |
| 21  | <a href="#">6G8821170000</a><br>Wire, lead                | <a href="#">Buy now</a> |
| 22  | <a href="#">9044610M8600</a><br>Hose                      | <a href="#">Buy now</a> |
| 23  | <a href="#">68T819400000</a><br>Starter relay assembly    | <a href="#">Buy now</a> |
| 24  | <a href="#">970850601000</a><br>Bolt                      | <a href="#">Buy now</a> |
| 25  | <a href="#">929950610000</a><br>Washer(6a1)               | <a href="#">Buy now</a> |
| 26  | <a href="#">929950660000</a><br>Washer, plain (646)       | <a href="#">Buy now</a> |
| 27  | <a href="#">68T819450000</a><br>Plate, switch fitting     | <a href="#">Buy now</a> |
| 28  | <a href="#">970800601200</a><br>Bolt(gh1)                 | <a href="#">Buy now</a> |
| 30  | <a href="#">9046512M5600</a><br>Clamp(62t)                | <a href="#">Buy now</a> |
| 31  | <a href="#">6F5825400000</a><br>Neutral switch assembly   | <a href="#">Buy now</a> |

## Optional Parts 1



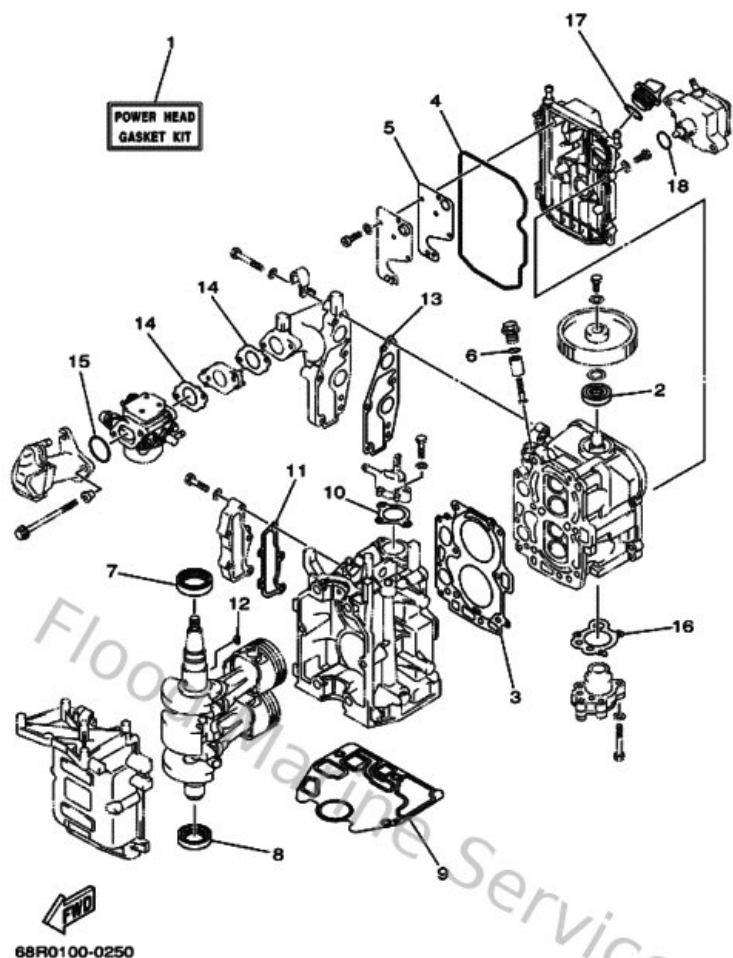
| Ref | Part                                                     |                         |
|-----|----------------------------------------------------------|-------------------------|
| 32  | <a href="#">68T818700000</a><br>Starting switch assembly | <a href="#">Buy now</a> |
| 33  | <a href="#">68T818210000</a><br>Cover, switch            | <a href="#">Buy now</a> |
| 34  | <a href="#">9046511M1000</a><br>Clamp                    | <a href="#">Buy now</a> |
| 35  | <a href="#">68T821500000</a><br>Fuse holder assembly     | <a href="#">Buy now</a> |
| 36  | <a href="#">66V821510000</a><br>Fuse (10a)               | <a href="#">Buy now</a> |
| 37  | <a href="#">68T821710100</a><br>Stay, fuse box           | <a href="#">Buy now</a> |
| 38  | <a href="#">67F2812A0000</a><br>Puller, fuse             | <a href="#">Buy now</a> |
| 39  | <a href="#">68T821050000</a><br>Battery cable (l: 3.0m)  | <a href="#">Buy now</a> |
| 40  | <a href="#">68T825940000</a><br>Clamp                    | <a href="#">Buy now</a> |
| 41  | <a href="#">901510500300</a><br>Screw, countersunk       | <a href="#">Buy now</a> |

## Remo Con Attachment



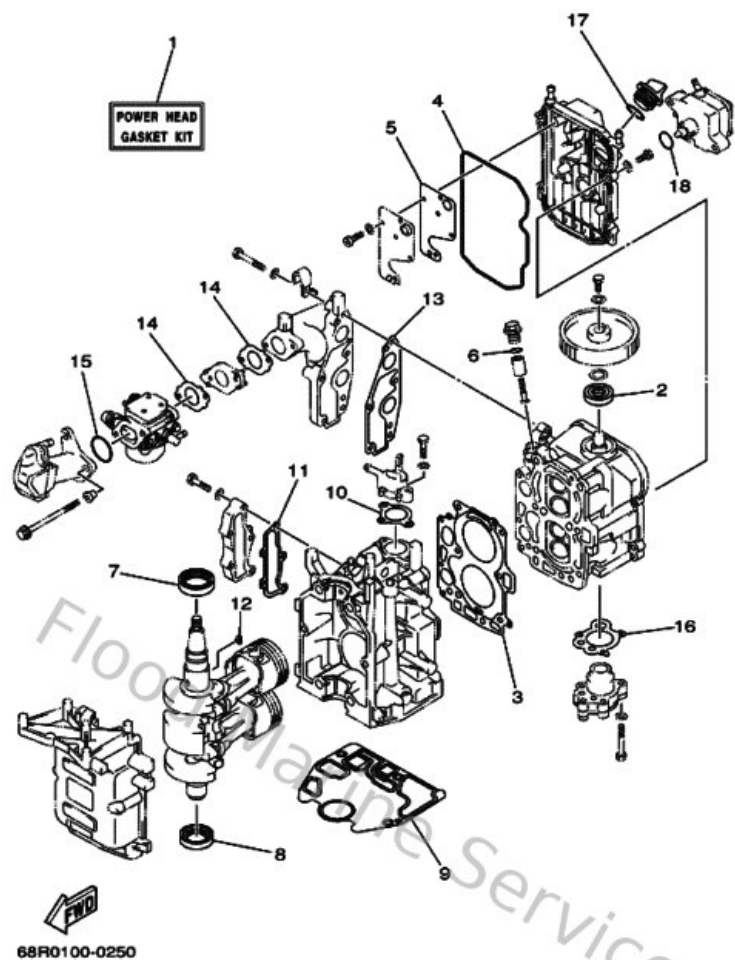
| Ref | Part                                                              |                         |
|-----|-------------------------------------------------------------------|-------------------------|
| 1   | <a href="#">68R485010000</a><br>Remote cont. attachment assembly. | <a href="#">Buy now</a> |
| 2   | <a href="#">68T485310000</a><br>Bracket, remote control 1         | <a href="#">Buy now</a> |
| 3   | <a href="#">682485385000</a><br>Clamp, cable                      | <a href="#">Buy now</a> |
| 4   | <a href="#">916903001200</a><br>Pin, spring                       | <a href="#">Buy now</a> |
| 5   | <a href="#">970800601200</a><br>Bolt(gh1)                         | <a href="#">Buy now</a> |
| 6   | <a href="#">929950660000</a><br>Washer, plain (646)               | <a href="#">Buy now</a> |
| 7   | <a href="#">953800660000</a><br>Nut(661)                          | <a href="#">Buy now</a> |
| 8   | <a href="#">6AU441111000</a><br>Handle, gear shift                | <a href="#">Buy now</a> |
| 9   | <a href="#">932101232700</a><br>O-ring(3ld)                       | <a href="#">Buy now</a> |
| 10  | <a href="#">970950501600</a><br>Bolt(6a1)                         | <a href="#">Buy now</a> |
| 11  | <a href="#">929950560000</a><br>Washer, plain (646)               | <a href="#">Buy now</a> |
| 12  | <a href="#">6FM483440000</a><br>Cable end, remote control         | <a href="#">Buy now</a> |
| 13  | <a href="#">904681800800</a><br>Clip 620436610000                 | <a href="#">Buy now</a> |
| 14  | <a href="#">663483440000</a><br>Cable end, remote control         | <a href="#">Buy now</a> |
| 16  | <a href="#">68T427251000</a><br>Grommet                           | <a href="#">Buy now</a> |

# Repair Kit 1



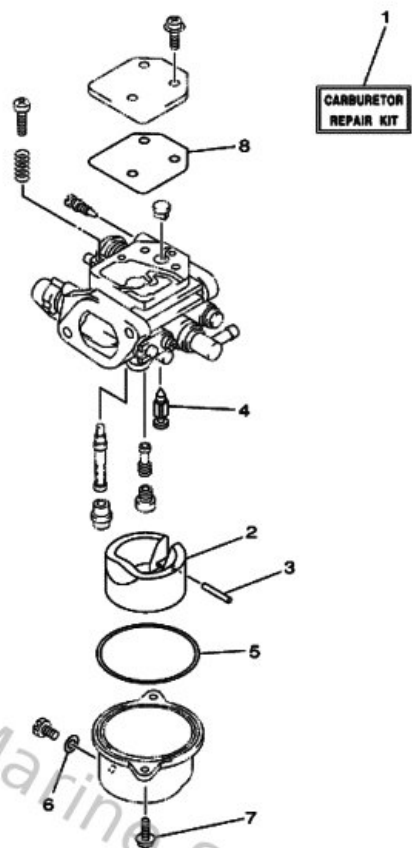
| Ref | Part                                                        |                         |
|-----|-------------------------------------------------------------|-------------------------|
| 1   | <a href="#">6AUW00010000</a><br>Power head gasket kit       | <a href="#">Buy now</a> |
| 2   | <a href="#">9310218M2100</a><br>Oil seal (6g8)              | <a href="#">Buy now</a> |
| 3   | <a href="#">68T111810000</a><br>Gasket, cylinder head 1     | <a href="#">Buy now</a> |
| 4   | <a href="#">68T113560000</a><br>Seal, cylinder 2            | <a href="#">Buy now</a> |
| 5   | <a href="#">68T11169A000</a><br>Gasket, breather cover      | <a href="#">Buy now</a> |
| 6   | <a href="#">9321013M6300</a><br>O-ring (6g8)                | <a href="#">Buy now</a> |
| 7   | <a href="#">9310230M2200</a><br>Oil seal (6g8)              | <a href="#">Buy now</a> |
| 8   | <a href="#">9310125M6900</a><br>Oil seal                    | <a href="#">Buy now</a> |
| 9   | <a href="#">68T113510000</a><br>Gasket, cylinder            | <a href="#">Buy now</a> |
| 10  | <a href="#">6G812414A000</a><br>Gasket, cover               | <a href="#">Buy now</a> |
| 11  | <a href="#">68T41114A000</a><br>Gasket, exhaust outer cover | <a href="#">Buy now</a> |
| 12  | <a href="#">902800301700</a><br>Key woodruff 146115450000   | <a href="#">Buy now</a> |
| 13  | <a href="#">68T136450000</a><br>Gasket, manifold 1          | <a href="#">Buy now</a> |
| 14  | <a href="#">68T13646A000</a><br>Gasket, manifold 2          | <a href="#">Buy now</a> |
| 15  | <a href="#">9321031MJ500</a><br>O-ring                      | <a href="#">Buy now</a> |

## Repair Kit 1



| Ref | Part                                               |                         |
|-----|----------------------------------------------------|-------------------------|
| 16  | <a href="#">68T133290000</a><br>Gasket, pump cover | <a href="#">Buy now</a> |
| 17  | <a href="#">932102480000</a><br>O-ring             | <a href="#">Buy now</a> |
| 18  | <a href="#">9321020M6500</a><br>O-ring             | <a href="#">Buy now</a> |

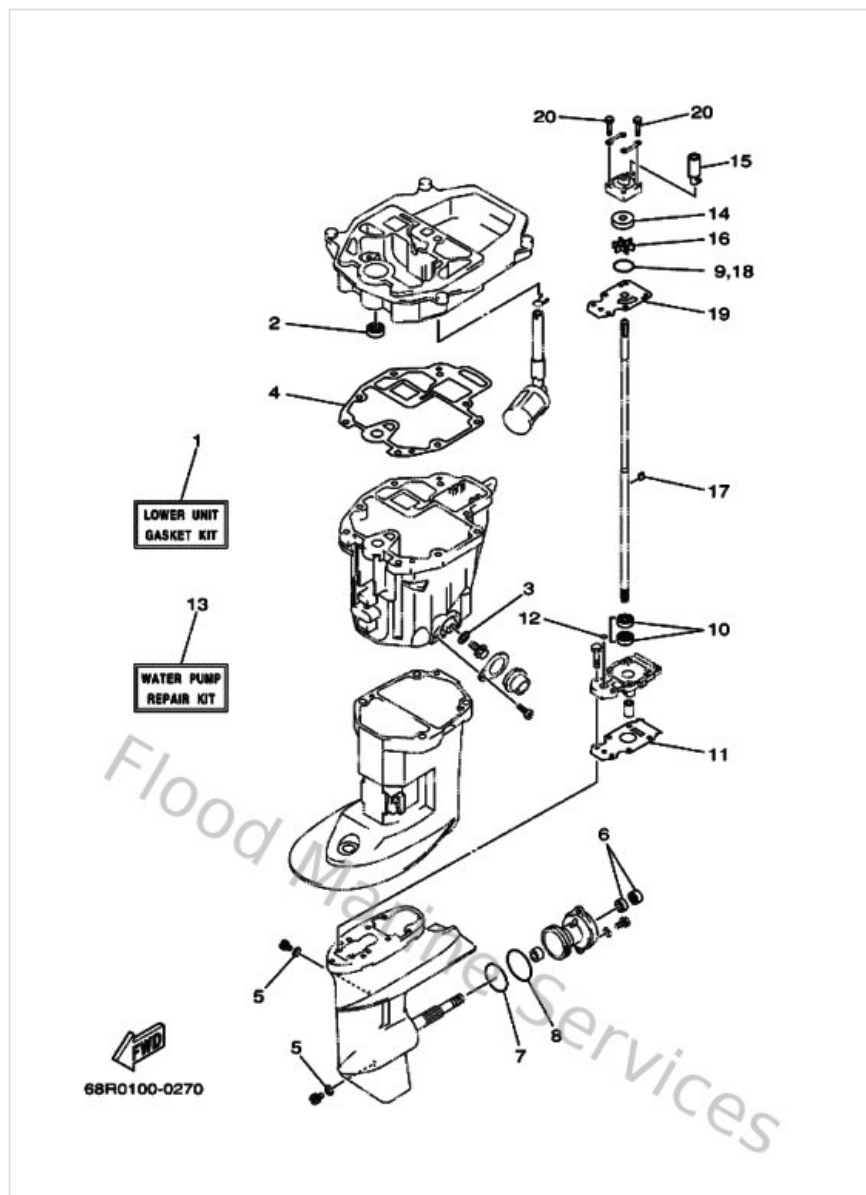
## Repair Kit 2



  
68R0100-0260

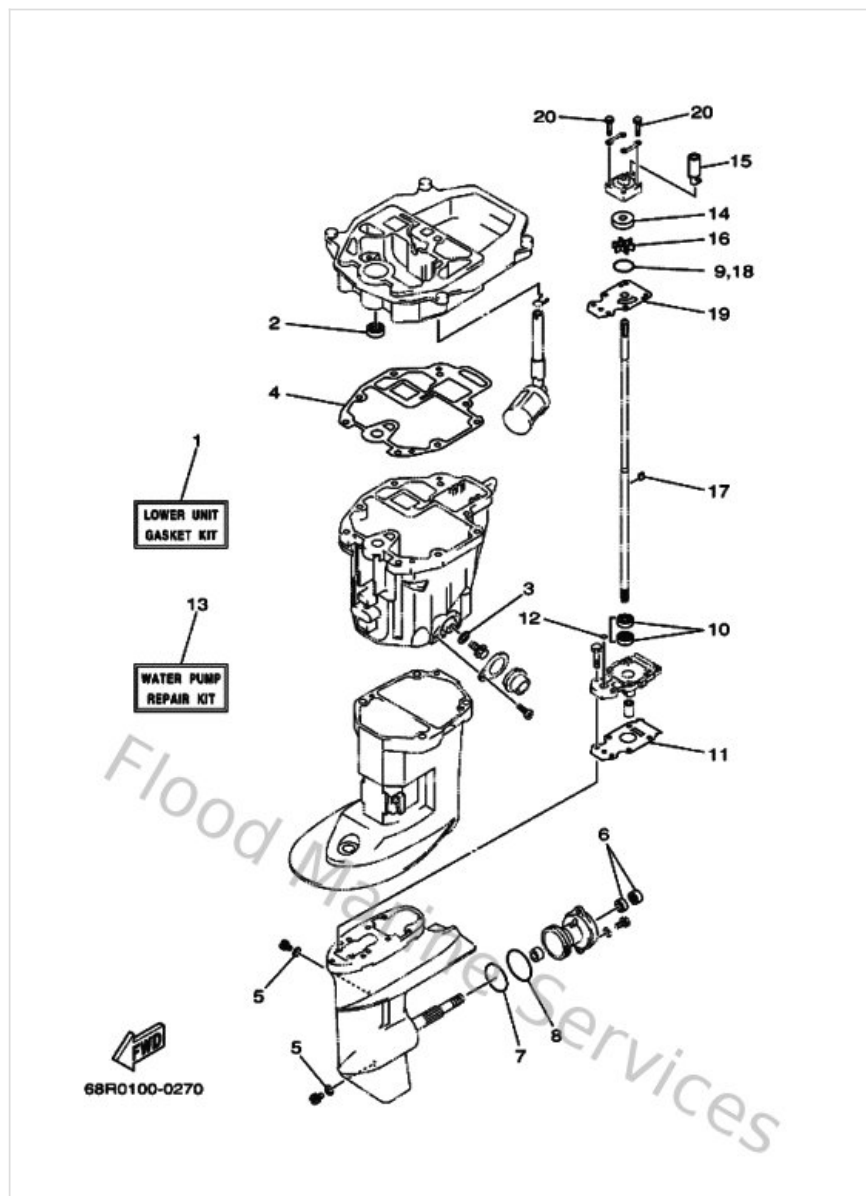
| Ref | Part                                                  |                         |
|-----|-------------------------------------------------------|-------------------------|
| 1   | <a href="#">68TW00930000</a><br>Carburetor repair kit | <a href="#">Buy now</a> |
| 2   | <a href="#">68T143850000</a><br>Float                 | <a href="#">Buy now</a> |
| 3   | <a href="#">67D143860000</a><br>Pin, float            | <a href="#">Buy now</a> |
| 4   | <a href="#">68T145460000</a><br>Valve, needle         | <a href="#">Buy now</a> |
| 5   | <a href="#">67D149840000</a><br>Gasket, float chamber | <a href="#">Buy now</a> |
| 6   | <a href="#">6J8149950000</a><br>Gasket, drain screw   | <a href="#">Buy now</a> |
| 7   | <a href="#">979800411200</a><br>Screw, pan head (686) | <a href="#">Buy now</a> |
| 8   | <a href="#">67D145360000</a><br>Gasket                | <a href="#">Buy now</a> |

## Repair Kit 3



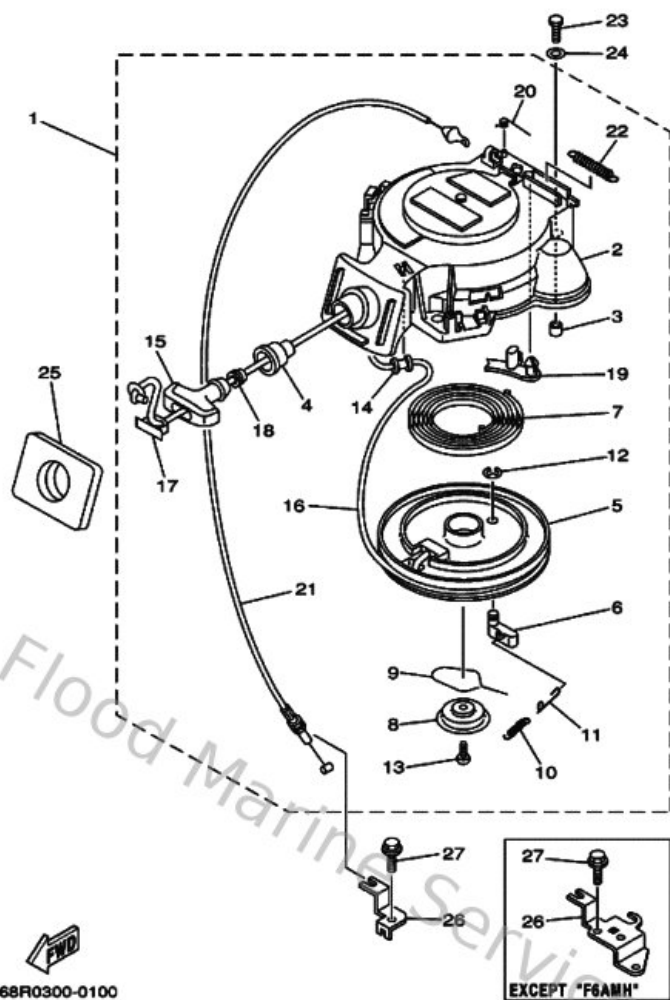
| Ref | Part                                                  |                         |
|-----|-------------------------------------------------------|-------------------------|
| 1   | <a href="#">68TW00012000</a><br>Lower unit gasket kit | <a href="#">Buy now</a> |
| 2   | <a href="#">9310112M7000</a><br>Oil seal              | <a href="#">Buy now</a> |
| 3   | <a href="#">9043010M1100</a><br>Gasket                | <a href="#">Buy now</a> |
| 4   | <a href="#">68T134750000</a><br>Gasket                | <a href="#">Buy now</a> |
| 5   | <a href="#">904300802000</a><br>Gasket                | <a href="#">Buy now</a> |
| 6   | <a href="#">931011507400</a><br>Oil seal (655)        | <a href="#">Buy now</a> |
| 7   | <a href="#">932104904600</a><br>O-ring (620)          | <a href="#">Buy now</a> |
| 8   | <a href="#">9321053M0800</a><br>O-ring(50m)           | <a href="#">Buy now</a> |
| 9   | <a href="#">932104439800</a><br>O-ring(55x)           | <a href="#">Buy now</a> |
| 10  | <a href="#">9310111M2300</a><br>Oil seal (6g1)        | <a href="#">Buy now</a> |
| 11  | <a href="#">68T45315A000</a><br>Packing, lower casing | <a href="#">Buy now</a> |
| 12  | <a href="#">9321006ME600</a><br>O-ring                | <a href="#">Buy now</a> |
| 13  | <a href="#">68TW00780000</a><br>Water pump repair kit | <a href="#">Buy now</a> |
| 14  | <a href="#">63V443220000</a><br>Insert, cartridge     | <a href="#">Buy now</a> |
| 15  | <a href="#">68T443660000</a><br>Damper, water seal 2  | <a href="#">Buy now</a> |

## Repair Kit 3



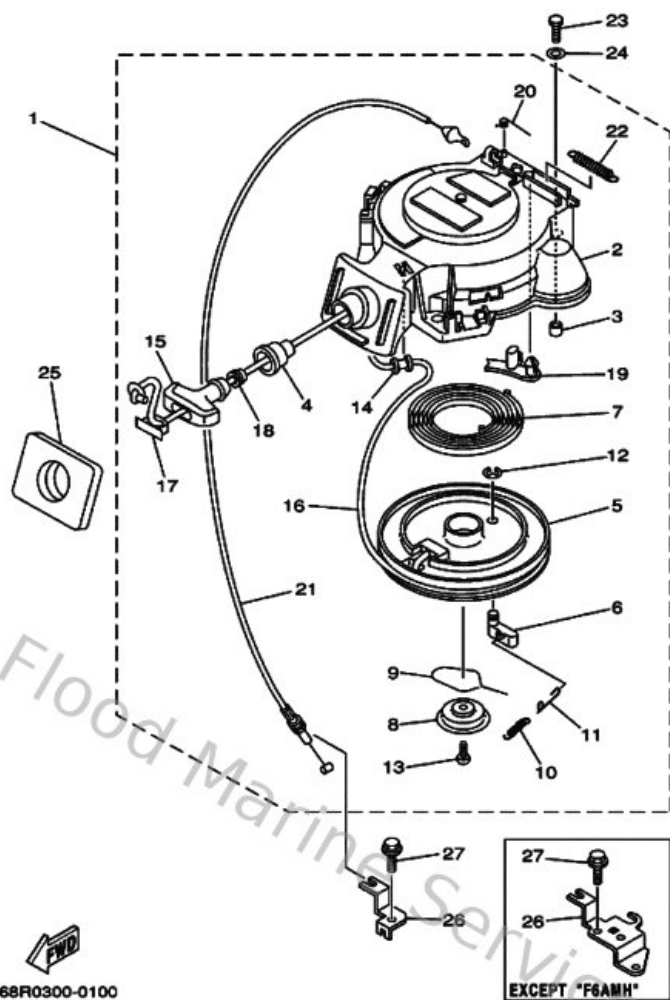
| Ref | Part                                                   |                         |
|-----|--------------------------------------------------------|-------------------------|
| 16  | <a href="#">68T443520000</a><br>Impeller               | <a href="#">Buy now</a> |
| 17  | <a href="#">664443380000</a><br>Key, woodruff          | <a href="#">Buy now</a> |
| 19  | <a href="#">68T443230000</a><br>Outer plate, cartridge | <a href="#">Buy now</a> |
| 20  | <a href="#">970800804500</a><br>Bolt, hexagon          | <a href="#">Buy now</a> |

# Starter



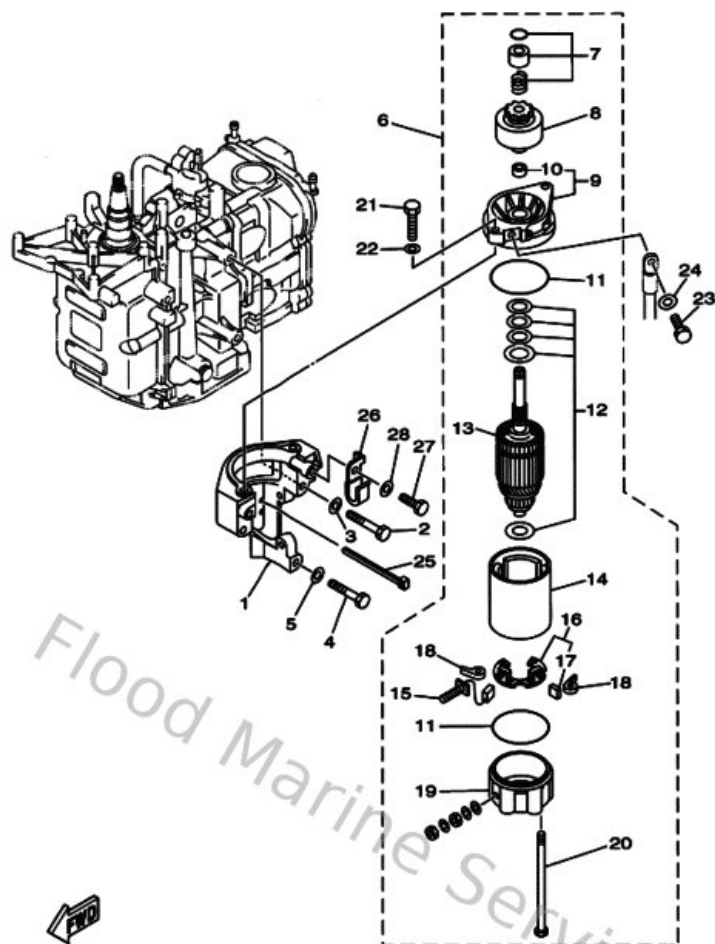
| Ref | Part                                               |                         |
|-----|----------------------------------------------------|-------------------------|
| 1   | <a href="#">68T157100100</a><br>Starter assembly   | <a href="#">Buy now</a> |
| 2   | <a href="#">68T157110100</a><br>Case, Starter      | <a href="#">Buy now</a> |
| 3   | <a href="#">67D157640000</a><br>Collar 1           | <a href="#">Buy now</a> |
| 4   | <a href="#">68T157950000</a><br>Guide, rope        | <a href="#">Buy now</a> |
| 5   | <a href="#">63V157140000</a><br>Drum, sheave       | <a href="#">Buy now</a> |
| 6   | <a href="#">63V157410000</a><br>Pawl, drive        | <a href="#">Buy now</a> |
| 7   | <a href="#">63V157130000</a><br>Spring, starter    | <a href="#">Buy now</a> |
| 8   | <a href="#">68T157160000</a><br>Plate, drive       | <a href="#">Buy now</a> |
| 9   | <a href="#">63V157050100</a><br>Spring, drive pawl | <a href="#">Buy now</a> |
| 10  | <a href="#">63V157670100</a><br>Spring             | <a href="#">Buy now</a> |
| 11  | <a href="#">68T157840000</a><br>Spring, return     | <a href="#">Buy now</a> |
| 12  | <a href="#">63V157440000</a><br>Circlip            | <a href="#">Buy now</a> |
| 13  | <a href="#">68T157930000</a><br>Screw              | <a href="#">Buy now</a> |
| 14  | <a href="#">68T157640000</a><br>Collar 1           | <a href="#">Buy now</a> |
| 15  | <a href="#">6G1157550000</a><br>Handle, starter    | <a href="#">Buy now</a> |

# Starter



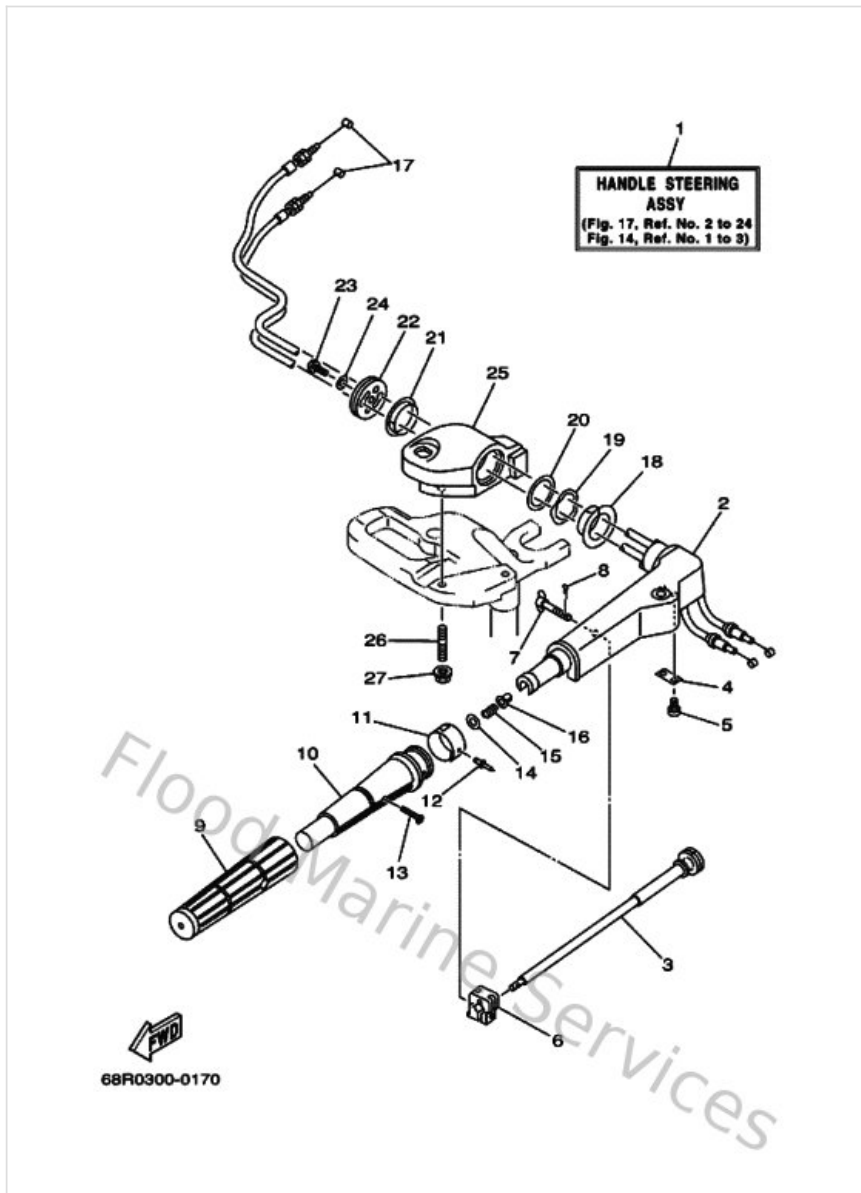
| Ref | Part                                                      |                         |
|-----|-----------------------------------------------------------|-------------------------|
| 16  | <a href="#">63V157510000</a><br>Starter rope (5x50000mm)  | <a href="#">Buy now</a> |
| 17  | <a href="#">6G1157790000</a><br>Cover                     | <a href="#">Buy now</a> |
| 18  | <a href="#">6A0157890000</a><br>Damper                    | <a href="#">Buy now</a> |
| 19  | <a href="#">66T157940000</a><br>Stopper                   | <a href="#">Buy now</a> |
| 20  | <a href="#">66T157340000</a><br>Spring, return            | <a href="#">Buy now</a> |
| 21  | <a href="#">68T157700000</a><br>Cable comp., starter stop | <a href="#">Buy now</a> |
| 22  | <a href="#">66T157310000</a><br>Retainer, spring          | <a href="#">Buy now</a> |
| 23  | <a href="#">970950602000</a><br>Bolt(7u8)                 | <a href="#">Buy now</a> |
| 24  | <a href="#">929950660000</a><br>Washer, plain (646)       | <a href="#">Buy now</a> |
| 25  | <a href="#">68T157620000</a><br>Seal, rubber 2            | <a href="#">Buy now</a> |
| 26  | <a href="#">68T157741000</a><br>Stay 4                    | <a href="#">Buy now</a> |
| 27  | <a href="#">9010906M8600</a><br>Bolt                      | <a href="#">Buy now</a> |

## Starting Motor



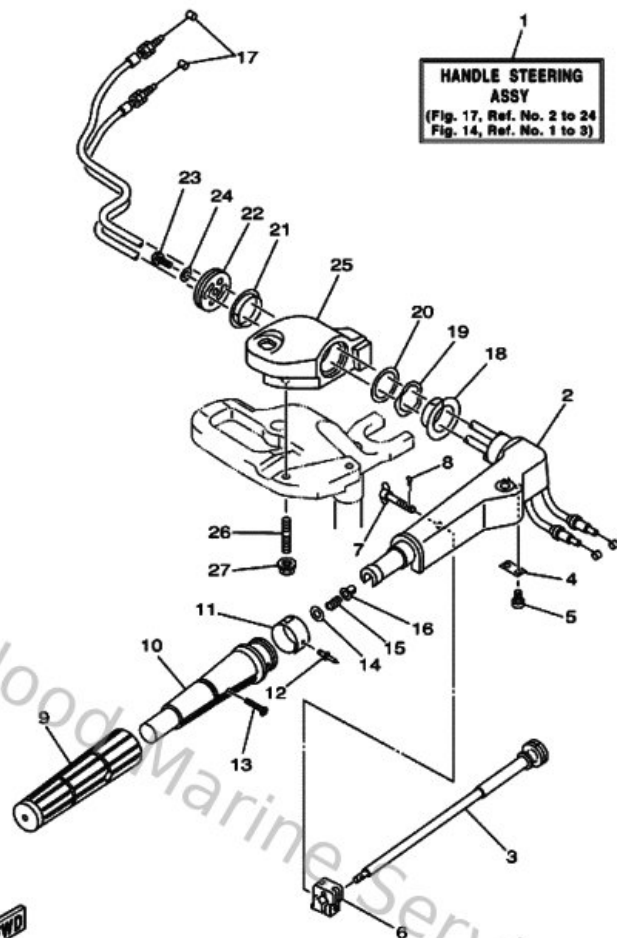
| Ref | Part                                                    |                         |
|-----|---------------------------------------------------------|-------------------------|
| 1   | <a href="#">68T818220094</a><br>Bracket, starting motor | <a href="#">Buy now</a> |
| 2   | <a href="#">970130805500</a><br>Bolt, hexagon           | <a href="#">Buy now</a> |
| 3   | <a href="#">929030860000</a><br>Washer, plain (663)     | <a href="#">Buy now</a> |
| 4   | <a href="#">970130804000</a><br>Bolt, Hexagon           | <a href="#">Buy now</a> |
| 5   | <a href="#">929901010000</a><br>Ybs67-10 washer, spring | <a href="#">Buy now</a> |
| 25  | <a href="#">9046511M1000</a><br>Clamp                   | <a href="#">Buy now</a> |
| 26  | <a href="#">9046508M9900</a><br>Clamp                   | <a href="#">Buy now</a> |
| 27  | <a href="#">970950601200</a><br>Bolt(gh1)               | <a href="#">Buy now</a> |
| 28  | <a href="#">929950660000</a><br>Washer, plain (646)     | <a href="#">Buy now</a> |

# Steering



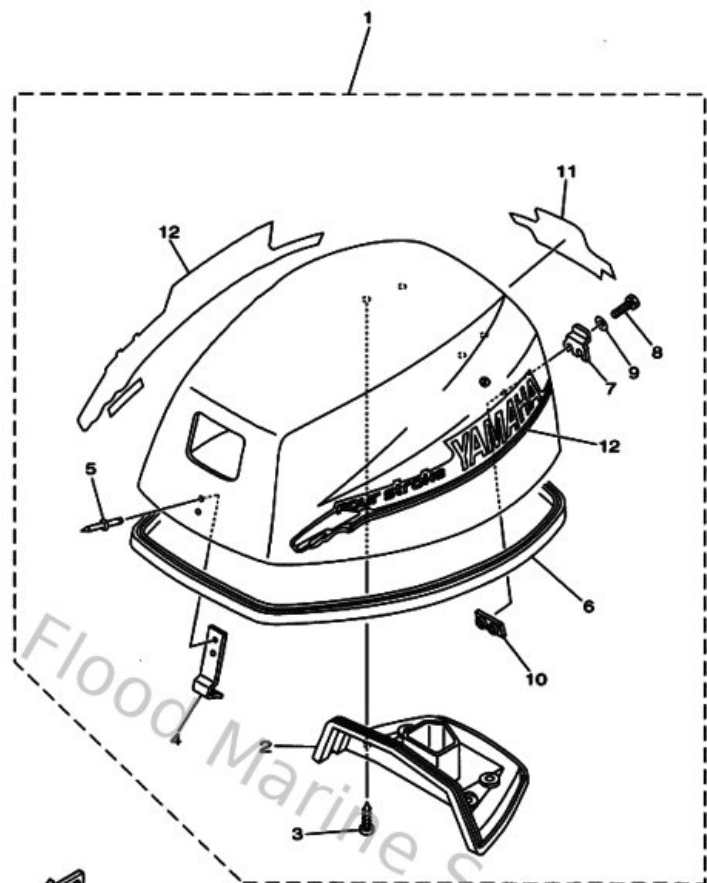
| Ref | Part                                                     |                         |
|-----|----------------------------------------------------------|-------------------------|
| 1   | <a href="#">68TW0084004D</a><br>Handle steering assembly | <a href="#">Buy now</a> |
| 2   | <a href="#">63V42111004D</a><br>Handle, steering         | <a href="#">Buy now</a> |
| 3   | <a href="#">6EGG21380000</a><br>Lever, throttle          | <a href="#">Buy now</a> |
| 4   | <a href="#">6E0421590200</a><br>Stay                     | <a href="#">Buy now</a> |
| 5   | <a href="#">978850501200</a><br>Screw,pan head (646)     | <a href="#">Buy now</a> |
| 6   | <a href="#">6EEG21260000</a><br>Friction, steering       | <a href="#">Buy now</a> |
| 7   | <a href="#">6G1421250100</a><br>Bolt, friction adjusting | <a href="#">Buy now</a> |
| 8   | <a href="#">914901601000</a><br>Pin, cotter              | <a href="#">Buy now</a> |
| 9   | <a href="#">67D421770000</a><br>Rubber, handle           | <a href="#">Buy now</a> |
| 10  | <a href="#">67D421190100</a><br>Grip, steering handle    | <a href="#">Buy now</a> |
| 11  | <a href="#">68R421370000</a><br>Indicator Throttle       | <a href="#">Buy now</a> |
| 12  | <a href="#">9026902M0900</a><br>Rivet(615)               | <a href="#">Buy now</a> |
| 13  | <a href="#">9014905M1300</a><br>Screw, countersunk       | <a href="#">Buy now</a> |
| 14  | <a href="#">929031060000</a><br>Washer, plate            | <a href="#">Buy now</a> |
| 15  | <a href="#">905012321500</a><br>Spring (655)             | <a href="#">Buy now</a> |

# Steering



| Ref | Part                                                    |                         |
|-----|---------------------------------------------------------|-------------------------|
| 16  | <a href="#">903860803200</a><br>Bushing (650)           | <a href="#">Buy now</a> |
| 17  | <a href="#">68T263010100</a><br>Throttle cable assembly | <a href="#">Buy now</a> |
| 18  | <a href="#">9038634M9700</a><br>Bush(63v)               | <a href="#">Buy now</a> |
| 19  | <a href="#">9020636M2100</a><br>Washer, wave(63v)       | <a href="#">Buy now</a> |
| 20  | <a href="#">9020236M5500</a><br>Washer, plate(63v)      | <a href="#">Buy now</a> |
| 21  | <a href="#">9038633M9600</a><br>Bush(63v)               | <a href="#">Buy now</a> |
| 23  | <a href="#">970750602500</a><br>Bolt                    | <a href="#">Buy now</a> |
| 24  | <a href="#">929950660000</a><br>Washer, plain (646)     | <a href="#">Buy now</a> |
| 25  | <a href="#">68T42121004D</a><br>Bracket & washer set    | <a href="#">Buy now</a> |
| 26  | <a href="#">9011610M2800</a><br>Bolt, stud              | <a href="#">Buy now</a> |

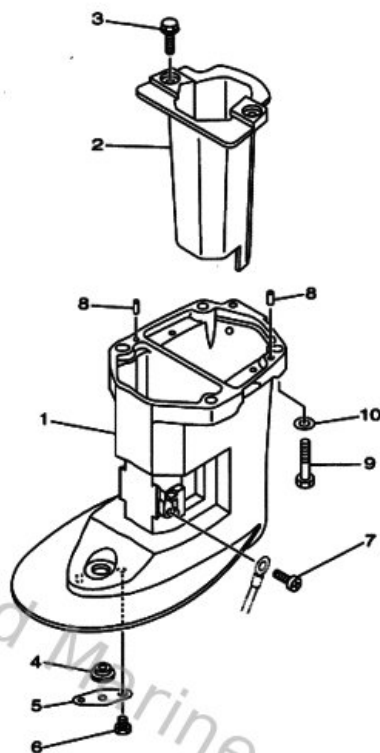
## Top Cowling



68R0010-0010

| Ref | Part                                                         |                         |
|-----|--------------------------------------------------------------|-------------------------|
| 2   | <a href="#">68T426130000</a><br>Molding Air Duct             | <a href="#">Buy now</a> |
| 3   | <a href="#">977806051600</a><br>Screw, panhead tapping (j20) | <a href="#">Buy now</a> |
| 4   | <a href="#">6G1426510200</a><br>Hook                         | <a href="#">Buy now</a> |
| 5   | <a href="#">9026604M0400</a><br>Rivet(6e7)                   | <a href="#">Buy now</a> |
| 6   | <a href="#">68T426150000</a><br>Seal                         | <a href="#">Buy now</a> |
| 7   | <a href="#">68T426520000</a><br>Hook                         | <a href="#">Buy now</a> |
| 8   | <a href="#">970950501600</a><br>Bolt(6a1)                    | <a href="#">Buy now</a> |
| 9   | <a href="#">929950560000</a><br>Washer, plain (646)          | <a href="#">Buy now</a> |
| 10  | <a href="#">68T426490000</a><br>Holder, clamp band           | <a href="#">Buy now</a> |
| 11  | <a href="#">68R426781000</a><br>Graphic, rear                | <a href="#">Buy now</a> |
| 12  | <a href="#">68TW00705000</a><br>Graphic Set                  | <a href="#">Buy now</a> |

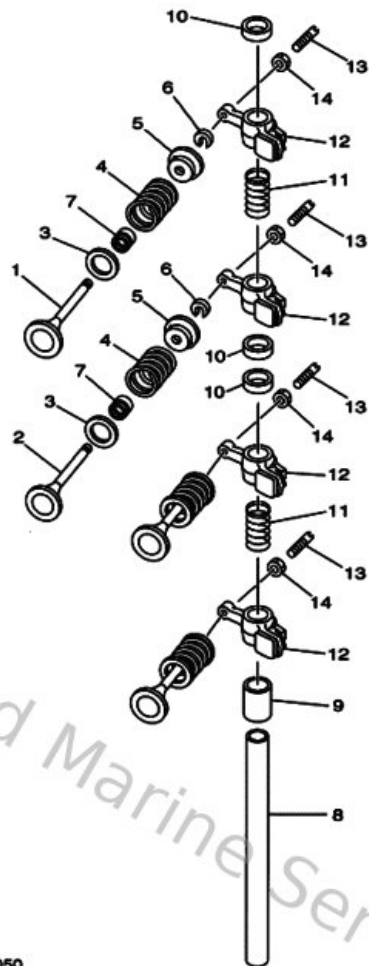
## Upper Casing



68R0010-0220

| Ref | Part                                                          |                         |
|-----|---------------------------------------------------------------|-------------------------|
| 1   | <a href="#">68T45111004D</a><br>Casing upper                  | <a href="#">Buy now</a> |
| 2   | <a href="#">60RE4711005B</a><br>Muffler 1                     | <a href="#">Buy now</a> |
| 3   | <a href="#">975750651400</a><br>Bolt, hexagon w/w deep recess | <a href="#">Buy now</a> |
| 4   | <a href="#">9048014M5400</a><br>Grommet                       | <a href="#">Buy now</a> |
| 5   | <a href="#">68T453210000</a><br>Plate                         | <a href="#">Buy now</a> |
| 6   | <a href="#">970800600800</a><br>Bolt (fj1)                    | <a href="#">Buy now</a> |
| 7   | <a href="#">978850500800</a><br>Screw, pan head               | <a href="#">Buy now</a> |
| 8   | <a href="#">9360412M0700</a><br>Pin, dowel (688)              | <a href="#">Buy now</a> |
| 9   | <a href="#">970750803500</a><br>Bolt(70w)                     | <a href="#">Buy now</a> |
| 10  | <a href="#">929950860000</a><br>Washer, plain (663)           | <a href="#">Buy now</a> |

# Valve



| Ref | Part                                                      |                         |
|-----|-----------------------------------------------------------|-------------------------|
| 1   | <a href="#">67D121110000</a><br>Valve, intake             | <a href="#">Buy now</a> |
| 2   | <a href="#">67D121210000</a><br>Valve, exhaust            | <a href="#">Buy now</a> |
| 3   | <a href="#">6EEE21160000</a><br>Seat, valve spring        | <a href="#">Buy now</a> |
| 4   | <a href="#">68T121130000</a><br>Spring, valve inne        | <a href="#">Buy now</a> |
| 5   | <a href="#">7NJ121170000</a><br>Retainer, valve spring    | <a href="#">Buy now</a> |
| 6   | <a href="#">7CNE21180000</a><br>Cotter, valve             | <a href="#">Buy now</a> |
| 7   | <a href="#">6EEE21190000</a><br>Seal, valve stem          | <a href="#">Buy now</a> |
| 8   | <a href="#">68T121460000</a><br>Shaft, rocker             | <a href="#">Buy now</a> |
| 9   | <a href="#">9038713M5600</a><br>Collar (6g8)              | <a href="#">Buy now</a> |
| 10  | <a href="#">9038714M0300</a><br>Collar                    | <a href="#">Buy now</a> |
| 11  | <a href="#">9050112M4000</a><br>Spring, compression (6g8) | <a href="#">Buy now</a> |
| 12  | <a href="#">68T121510000</a><br>Arm, valve rocker         | <a href="#">Buy now</a> |
| 13  | <a href="#">6G8121590000</a><br>Screw, valve adjusting    | <a href="#">Buy now</a> |
| 14  | <a href="#">6G8121580000</a><br>Nut, lock                 | <a href="#">Buy now</a> |

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