



Yamaha F6CMH 2011

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

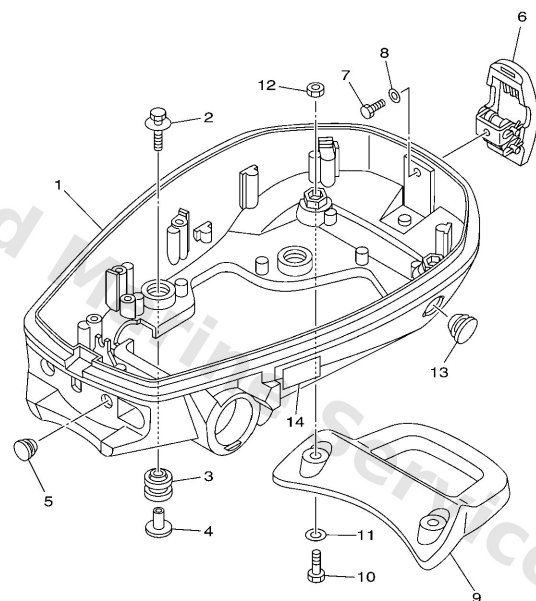
Authorised Yamaha Dealers



Contents

BOTTOM COWLING	3
BRACKET	4
CARBURETOR	7
CONTROL	9
CRANKSHAFT & PISTON	11
CYLINDER & CRANKCASE 1	12
CYLINDER & CRANKCASE 2	14
ELECTRICAL	17
FUEL 1	18
FUEL 2	19
GENERATOR	23
INTAKE	24
LOWER CASING & DRIVE 1	26
LOWER CASING & DRIVE 2	29
OPTIONAL PARTS	31
REPAIR KIT 1	32
REPAIR KIT 2	34
REPAIR KIT 3	35
STARTER	36
STEERING	39
TOP COWLING	42
UPPER CASING	44
VALVE	45

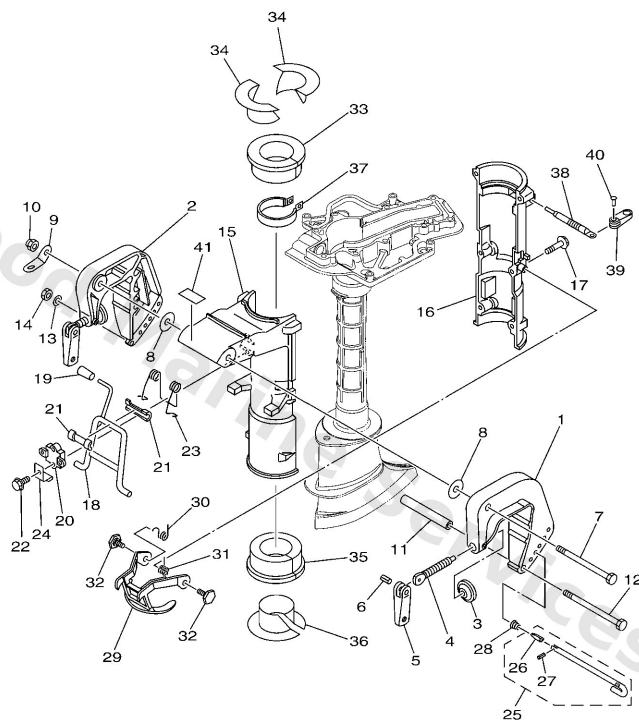
Bottom Cowling




6BV2100-K130

Ref	Part	
1	6BXG2711004D Cowling, bottom 1	Buy now
2	68F8511900 Bolt	Buy now
3	9048021M82 Grommet	Buy now
4	9038706176 Collar	Buy now
5	9048014M14 Grommet (6e0)	Buy now
6	68T4280100 Cowling clamp comp.	Buy now
7	9709506012 Bolt(gh1)	Buy now
8	9299506600 Washer, plain (646)	Buy now
9	6BXG273100 Carrying handle	Buy now
10	9709508020 Bolt, hexagon	Buy now
11	9299508600 Washer, plain (663)	Buy now
12	9538008600 Nut (661)	Buy now
13	9048022M72 Grommet	Buy now
14	6AH4279450 Label, warning (ge	Buy now

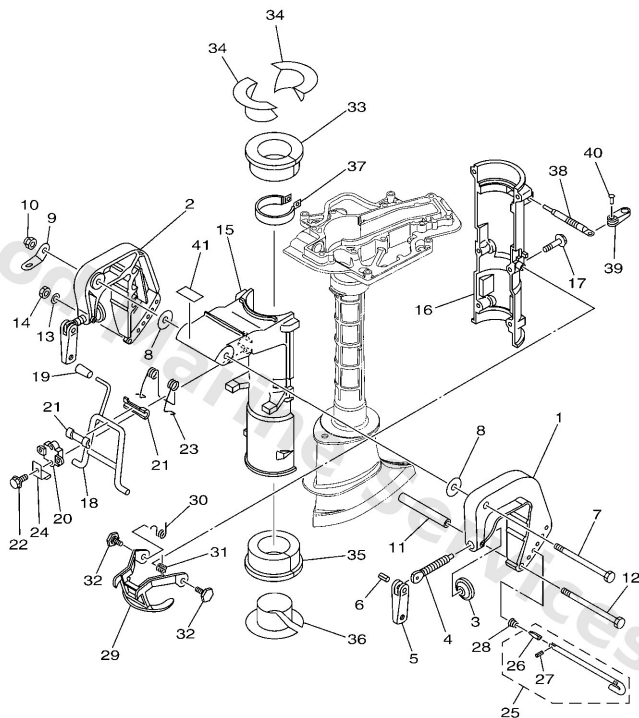
Bracket



6BV1110-J160

Ref	Part	
1	6L8G3111014D Bracket, clamp 1	Buy now
2	6L8G3112004D Bracket, clamp 2	Buy now
3	6204311400 Pad, transom clamp	Buy now
4	6E04311601 Screw, transom clamp	Buy now
5	6L8G311801 Handle, transom cl	Buy now
6	9024304M01 Pin(6a1)	Buy now
7	9010108M07 Bolt(6e0)	Buy now
8	9020208M58 Washer, plate	Buy now
9	68DG311300 Plate, clamp bracket	Buy now
10	9018508057 Nut, nylon (6j8)	Buy now
11	9038706M11 Collar	Buy now
12	9010106335 Bolt, hexagon (624)	Buy now
13	9299006600 Washer, plain (646)	Buy now
14	9538006600 Nut(661)	Buy now
15	68DG3311014D Bracket, swivel 1	Buy now

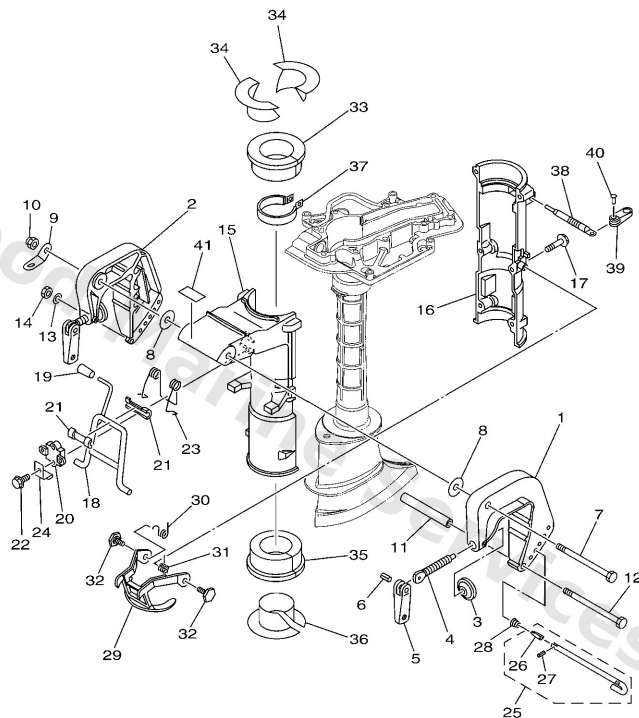
Bracket




6BV1110-J160

Ref	Part	
16	68DG3312014D Bracket, swivel 2	Buy now
17	9589506035 Bolt, flange(4nx)	Buy now
18	6BX4318100 Lever, tilt stop 1	Buy now
19	6E04363200 Knob, tilt	Buy now
20	6E0433130094 Bracket, swivel 3	Buy now
21	6204318900 Bushing	Buy now
22	9589506020 Bolt, flange(jk3)	Buy now
23	6BX4856100 Spring 1	Buy now
24	6BXG331900 Plate	Buy now
25	68DG316000 Tilt rod assembly	Buy now
26	6N0G316500 Plate, tilt lock	Buy now
27	9169030008 Pin. spring(656)	Buy now
28	9050208M05 Spring, conical(6e0)	Buy now
29	6BX4361400 Plate, tilt lock	Buy now
30	6BX4318800 Spring	Buy now

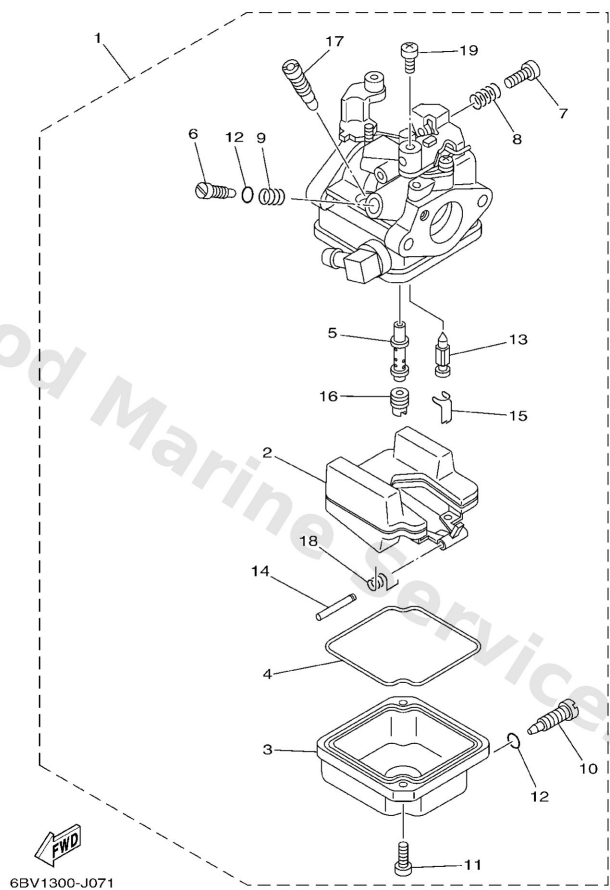
Bracket



FWD
6BV1110-J160

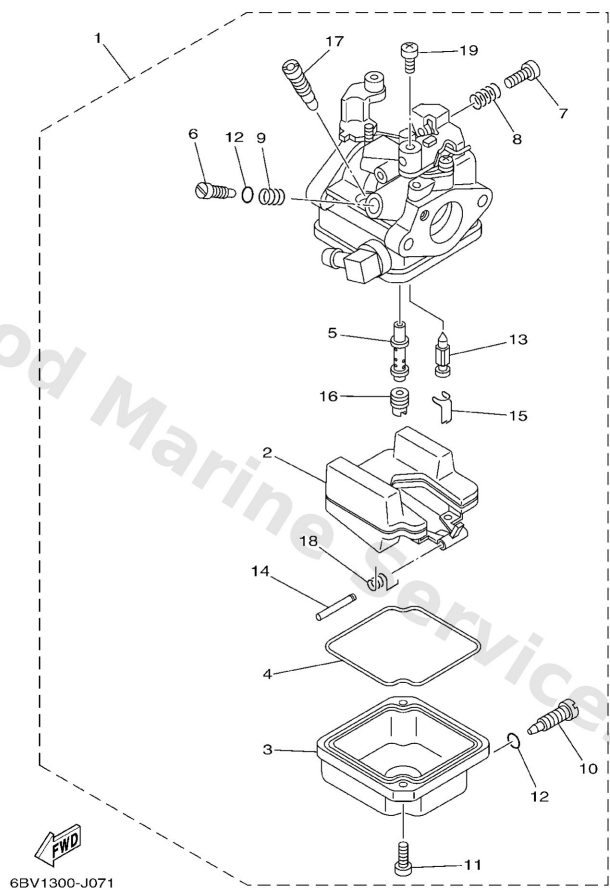
Ref	Part	
31	6BX4319800 Spring 2	Buy now
32	9010906M84 Bolt	Buy now
33	68DG253700 Bushing, pivot sha	Buy now
34	68DG253900 Bushing, pivot sha	Buy now
35	6BXG253800 Bushing, pivot sha	Buy now
36	6BXG254900 Bushing, pivot sha	Buy now
37	6E04252803 Plate, friction	Buy now
38	6L54252901 Screw, friction piece	Buy now
39	68DG256101 Knob, steering loc	Buy now
40	9026604M05 Rivet(6I5)	Buy now
41	6BXF459100 Emblem, fuel cock	Buy now

Carburetor



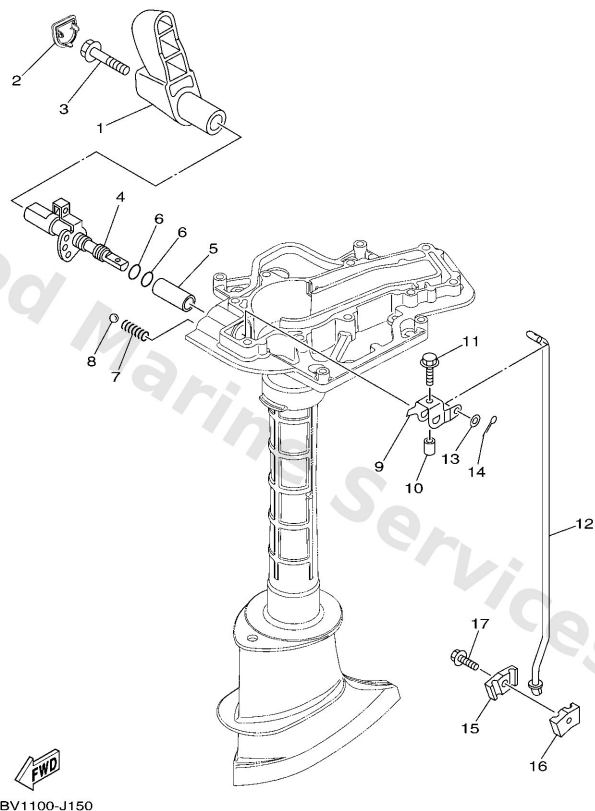
Ref	Part	
1	6BV1430101 Carburetor assembly 1	Buy now
1	6BW1430101 Carburetor assembly 1	Buy now
1	6BX1430100 Carburetor assembly 1	Buy now
2	6BX1498500 Float	Buy now
3	6BX1498000 Body, float chamber	Buy now
4	6BX1498400 Gasket, float chamber	Buy now
5	6BV1494700 Jet, needle	Buy now
5	6BW1494700 Jet, needle	Buy now
5	6BX1494700 Jet, needle	Buy now
6	6BW1492320 Screw, pilot	Buy now
6	6BX1492320 Screw, pilot	Buy now
7	6BX1452300 Screw, stop	Buy now
8	6BX1455500 Spring	Buy now
9	6BX1493500 Spring	Buy now
10	6BX1499100 Screw	Buy now

Carburetor



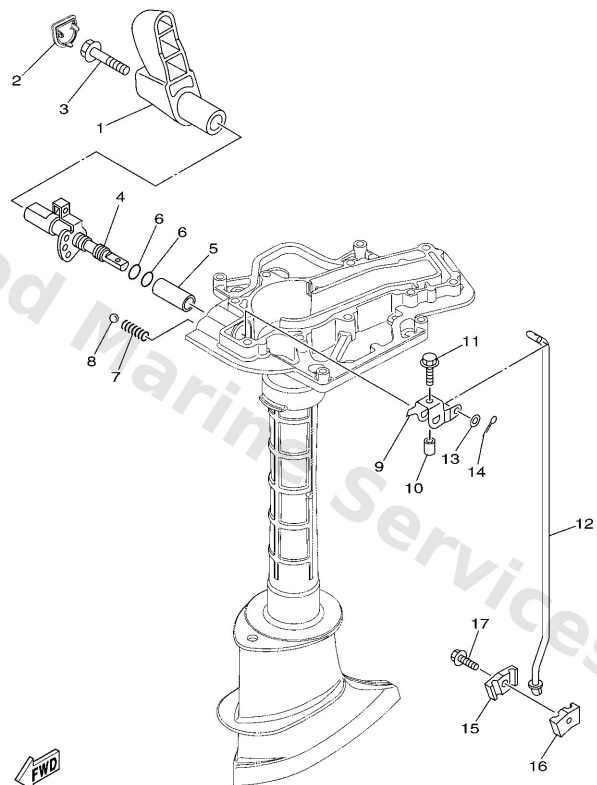
Ref	Part	
11	6BX1459200 Screw	Buy now
12	4JH1456200 O-ring	Buy now
13	6BX1454600 Valve, needle	Buy now
14	6BX1454800 Pin, float arm	Buy now
15	6BX1493700 Clip	Buy now
16	6BV1494311 Jet, main (#60)	Buy now
16	6BW1494315 Jet, main (#70)	Buy now
16	6BX1494317 Jet, main (#75)	Buy now
17	6BV1494801 Jet (#35)	Buy now
17	6BX1494804 Jet (#42)	Buy now
18	6BX1455600 Spring	Buy now
19	9858004006 Screw, pan head (7h3)	Buy now

Control



Ref	Part	
1	6BXG411100 Handle, gear shift	Buy now
2	6BXG367900 Cover	Buy now
3	9010508046 Bolt, flange	Buy now
4	6BXG411900CA Shaft, change	Buy now
5	6BXG412200 Bushing, shift rod lever	Buy now
6	9321009350 O-ring	Buy now
7	9050112802 Spring,compression	Buy now
8	9350516024 Ball	Buy now
9	6BXG412100 Lever, shift rod	Buy now
10	9038706504 Collar(650)	Buy now
11	9011905M04 Bolt, with washer	Buy now
12	6BX4414300 Rod, shift	Buy now
13	9299005600 Washer, plain (646)	Buy now
14	9149016010 Pin, cotter	Buy now
15	68DG414500 Connector, shift rod 1	Buy now

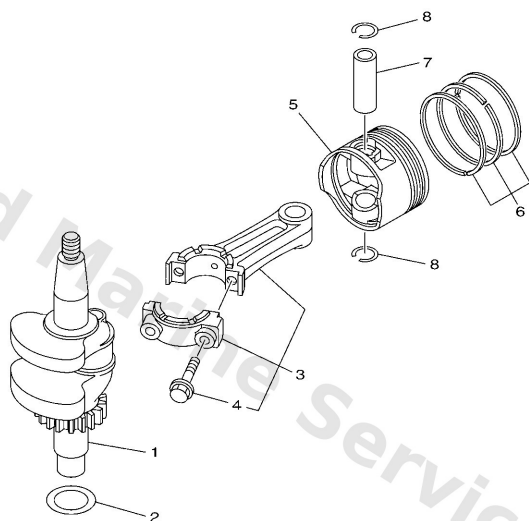
Control



 6BV1100-J150

Ref	Part	
16	68DG414600 Connector, shift rod 2	Buy now
17	9011906256 Bolt, with washer	Buy now

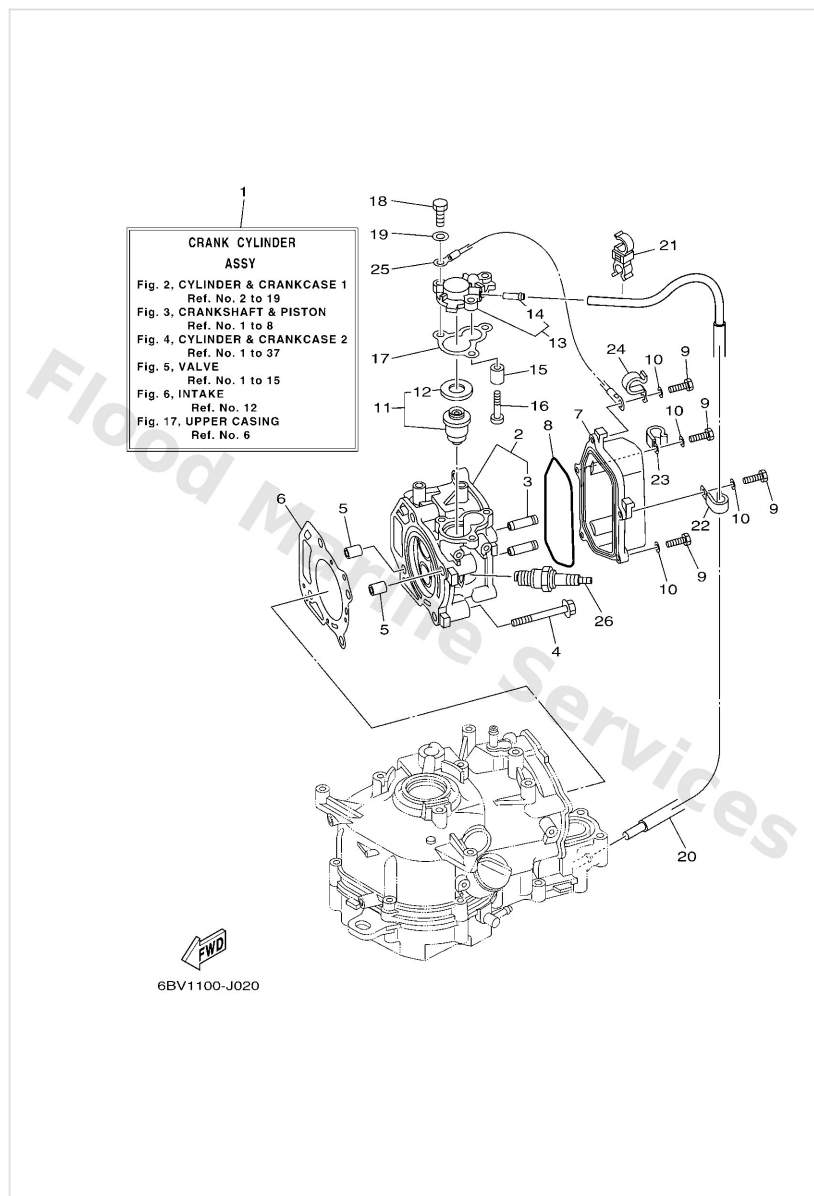
Crankshaft & Piston




6BV1100-J030

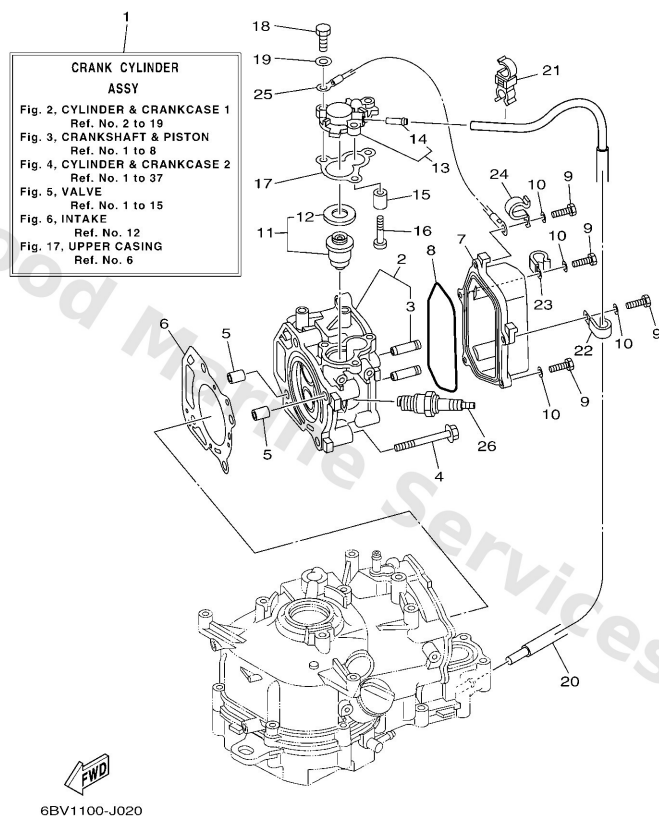
Ref	Part	
1	6BXE141000 Crankshaft	Buy now
2	90201266P2 Washer, plate(ja8)	Buy now
3	6BX1165000 Connecting rod ass	Buy now
4	67D1165400 Bolt, connecting rod	Buy now
5	6BXE16310096 Piston (std)	Buy now
5	6BXE163500 Pisron (0,25mm o/s) AP	Buy now
5	6BXE163600 Piston (0.50mm o/s) AP	Buy now
6	6BXE160300 Piston ring set (s	Buy now
6	6BXE160400 Piston ring set (0,25mm) AP	Buy now
6	6BXE160500 Piston Ring Set (0 50Mm) AP	Buy now
7	6BX1163300 Pin, piston	Buy now
8	9345016068 Circlip (4g0)	Buy now

Cylinder & Crankcase 1



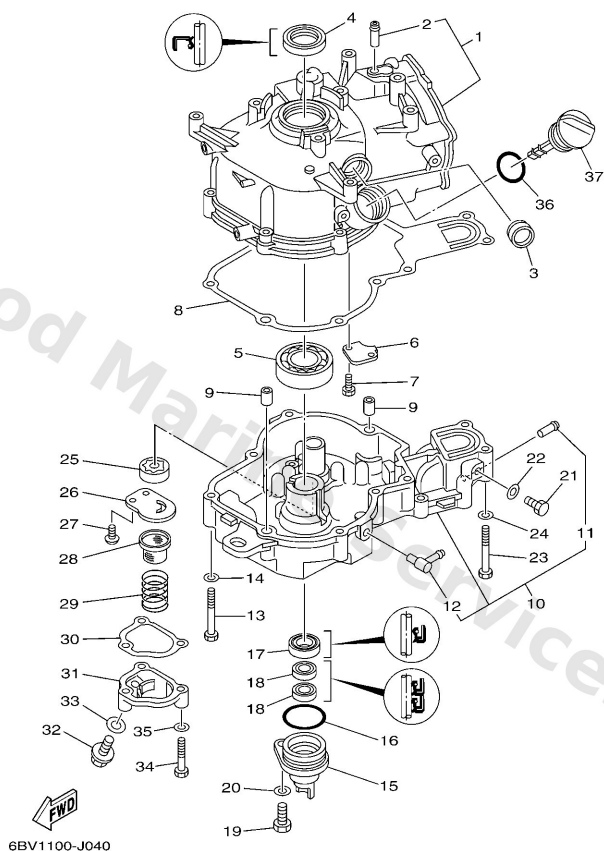
Ref	Part	
1	6BXWE090001S Crank cylinder ass	Buy now
2	6BXE1111001S Head, cylinder with ex valve	Buy now
3	67D1113310 Guide, valve 1	Buy now
4	9010508M36 Bolt (6g8)	Buy now
5	9951010114 Pin, dowel(3vd)	Buy now
6	6BX1118100 Gasket, cylinder head 1	Buy now
7	6BXE1191005B Cover, cylinder he	Buy now
8	6BX1135600 Seal, cylinder 2	Buy now
9	9709506020 Bolt(7u8)	Buy now
10	9299506600 Washer, plain (646)	Buy now
11	66M1241101 Thermostat	Buy now
12	6881241200 Seal, thermostat	Buy now
13	68DE2413001S Cover, thermostat	Buy now
14	6502437800 Pipe, joint 2	Buy now
15	68DE132500 Anode	Buy now

Cylinder & Crankcase 1



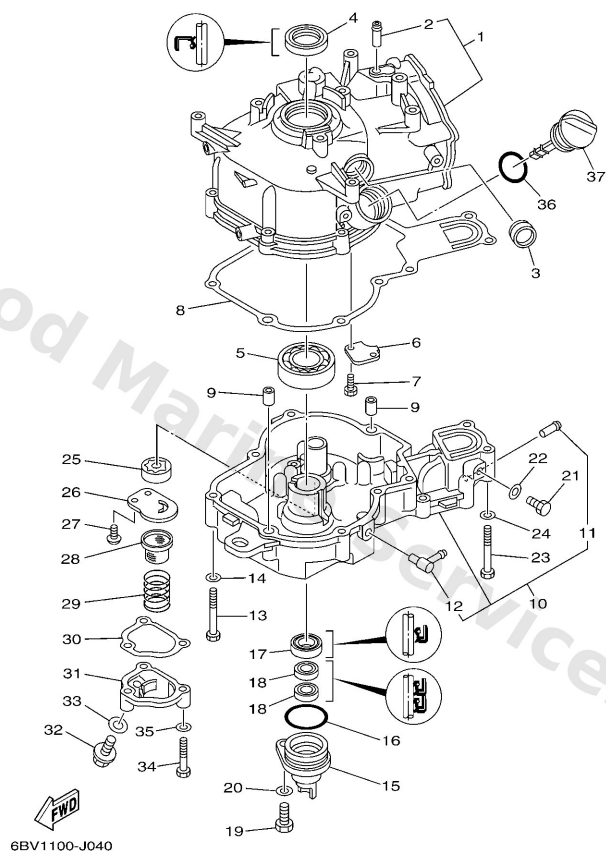
Ref	Part	
16	9788005025 Screw, panhead (a93)	Buy now
17	68DE2414A0 Gasket, cover	Buy now
20	6BXF432300 Pipe 12	Buy now
21	9046409021 Clamp	Buy now
22	9046506M86 Clamp	Buy now
24	9046508371 Clamp(4km)	Buy now
25	6G08251900 Wire, earth lead	Buy now
26	9470200372 Plug, spark (cr6hsb)	Buy now

Cylinder & Crankcase 2



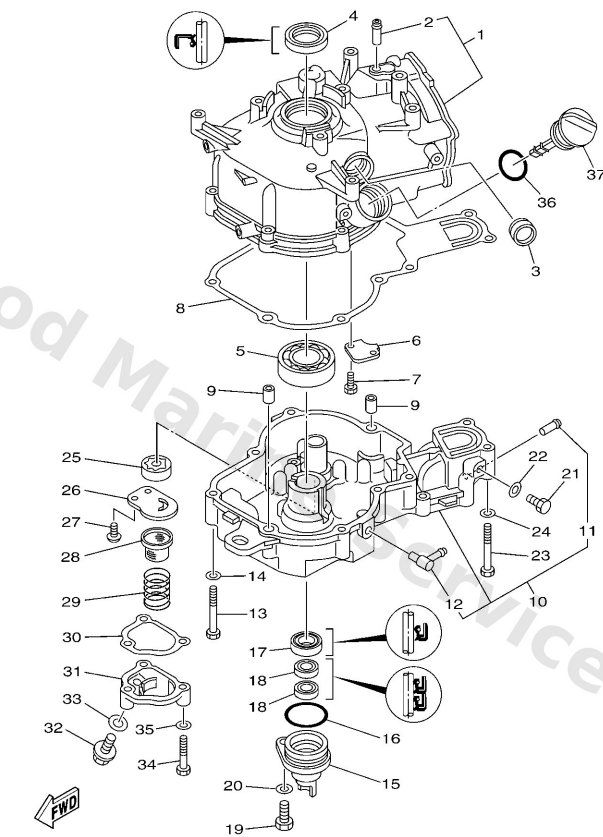
Ref	Part	
1	6BXE1311001S Cylinder 1	Buy now
2	6E92437800 Pipe, Joint 4	Buy now
3	3Y61536100 Gauge, level	Buy now
4	9310225022 Oil seal	Buy now
5	93306205B2 Bearing	Buy now
6	6BXE116800 Cover, breather	Buy now
7	9701305010 Bolt, hexagon	Buy now
8	6BX1135100 Gasket, cylinder	Buy now
9	9951010114 Pin, dowel(3vd)	Buy now
10	6BXE5111001S Crankcase 1	Buy now
11	6502437800 Pipe, joint 2	Buy now
12	6761137200 Nipple, hose	Buy now
13	9701306050 Bolt, hexagon	Buy now
14	9290306600 Washer, plain (646)	Buy now
15	68DE5396005B Housing, oil seal	Buy now

Cylinder & Crankcase 2



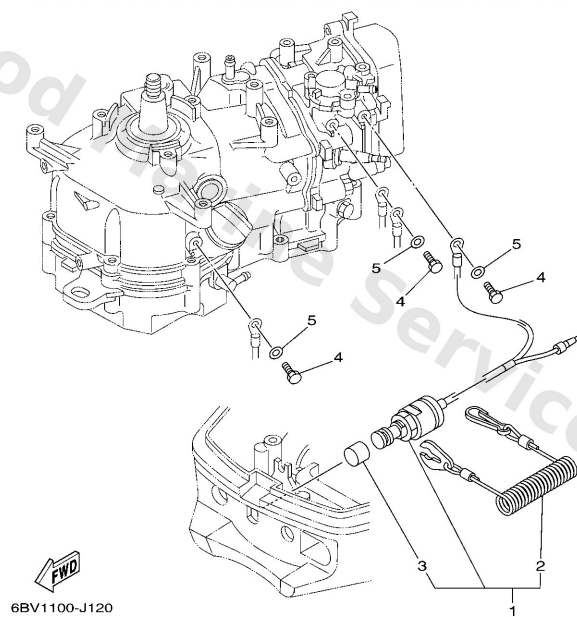
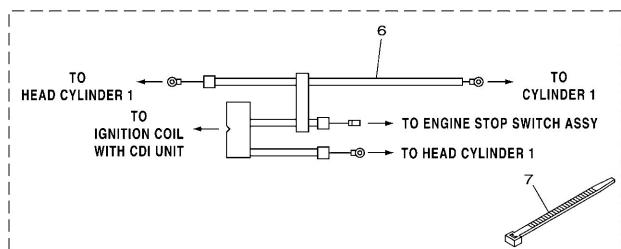
Ref	Part	
16	9321035537 O-ring	Buy now
17	9310220108 Oil seal	Buy now
18	9310210004 Oil seal	Buy now
19	9709508020 Bolt, hexagon	Buy now
20	9299508600 Washer, plain (663)	Buy now
21	9709508014 Bolt, hexagon deep recess	Buy now
22	9043008800 Gasket (256-11198-00)	Buy now
25	6BXE331000 Rotor assembly	Buy now
26	6BXE331600 Cover, pump	Buy now
27	9851706012 Screw, pan	Buy now
28	51Y1341100 Strainer, oil	Buy now
29	9050118576 Spring, compression (3y1)	Buy now
30	6BXE347500 Gasket	Buy now
31	6BXE3417001S Cover, strainer	Buy now
32	9010508M76 Bolt, washer based	Buy now

Cylinder & Crankcase 2



Ref	Part	
33	9020108818 Washer	Buy now
34	9709506035 Bolt(j52)	Buy now
35	9299506600 Washer, plain (646)	Buy now
36	9321024M79 O-ring	Buy now
37	68DE536200 Plug, oil level	Buy now

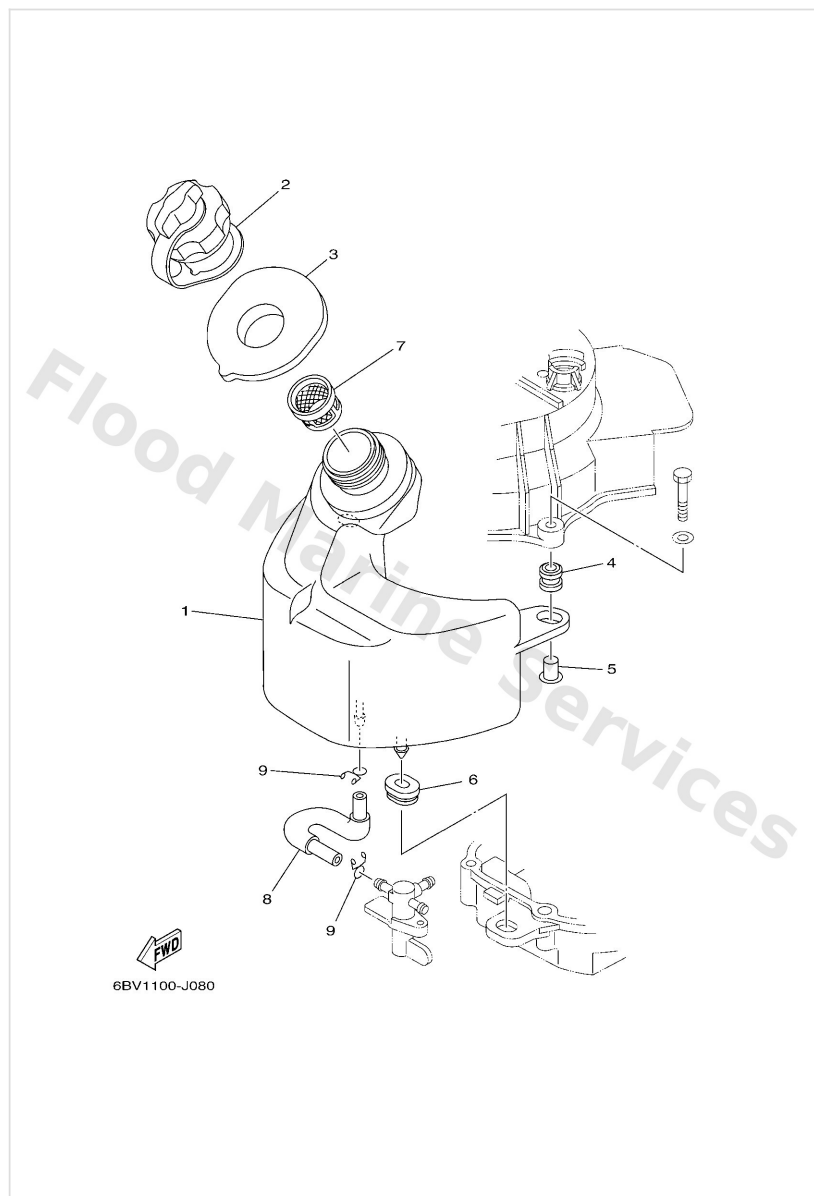
Electrical



6BV1100-J120

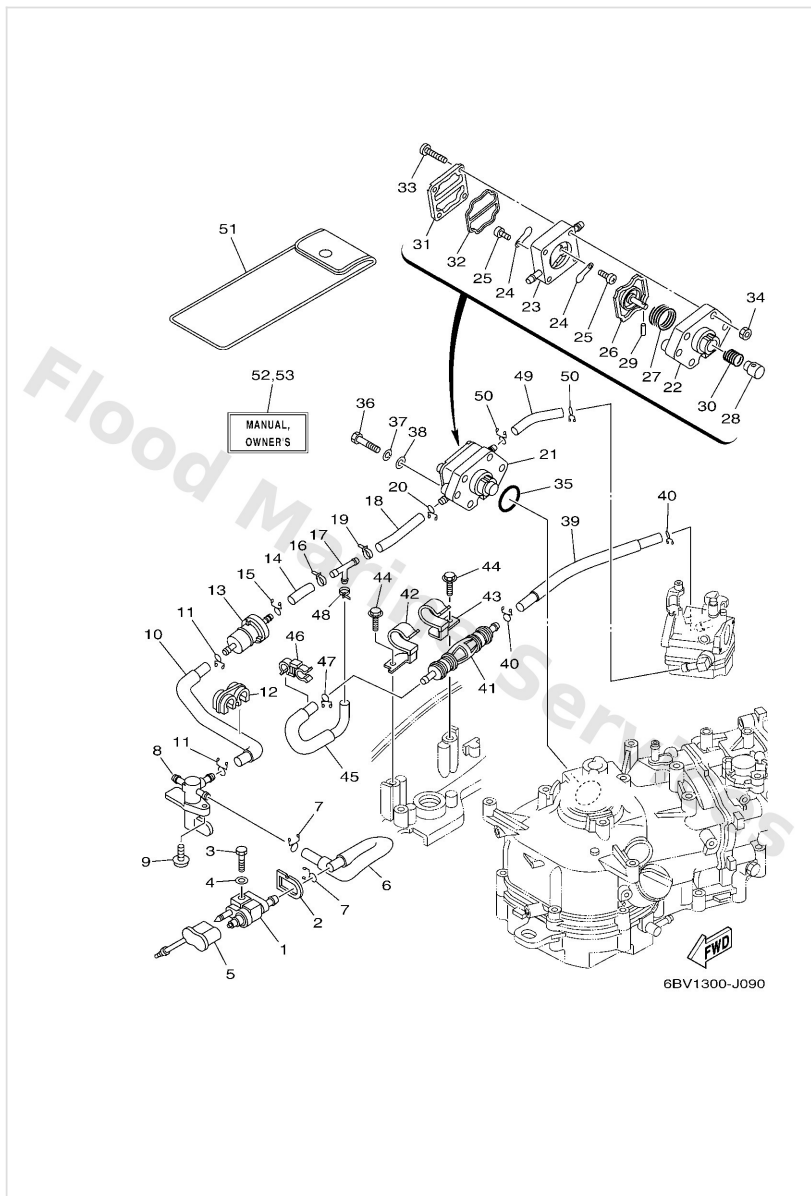
Ref	Part	
1	6BX8257500 Engine stop switch	Buy now
2	6828255600 Lanyard, stop switch	Buy now
3	6898257Y00 Cap	Buy now
4	9709506012 Bolt(gh1)	Buy now
5	9299506600 Washer, plain (646)	Buy now
6	6BX8253100 Wire, lead	Buy now
7	9046513M97 Clamp	Buy now

Fuel 1



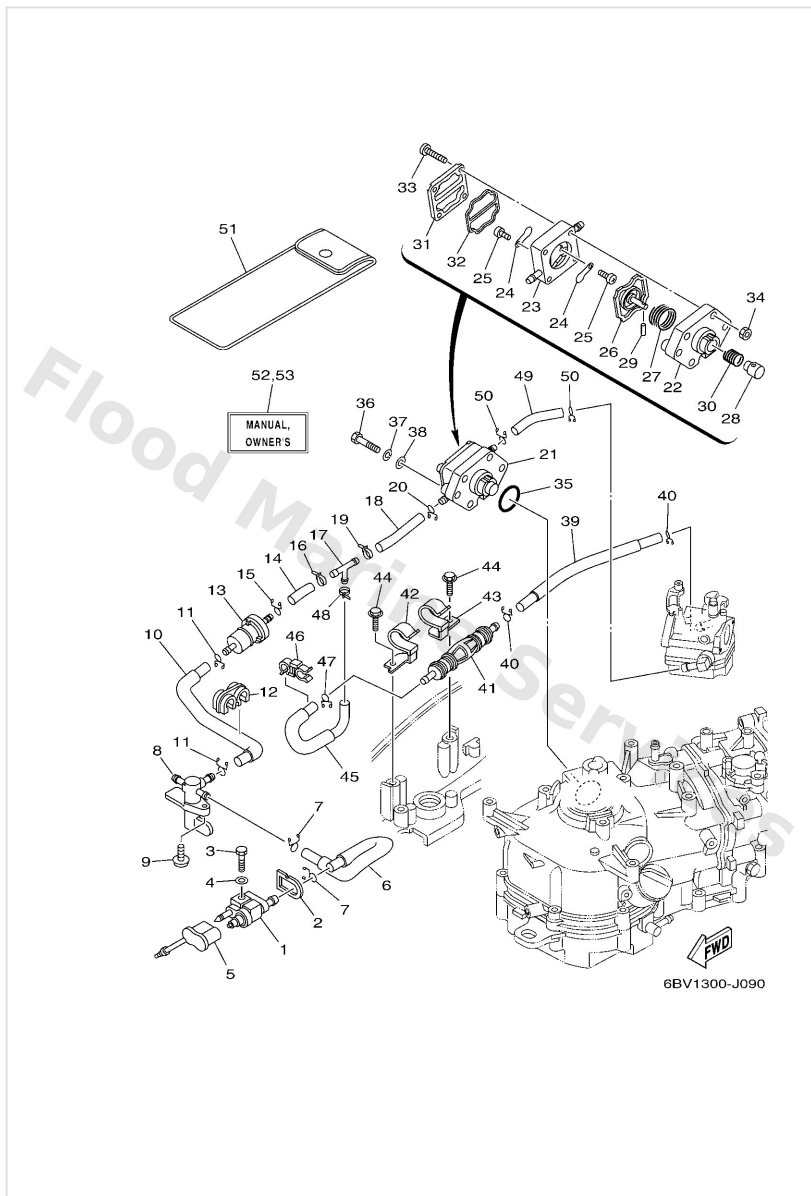
Ref	Part	
1	6BXF411100 Tank, fuel	Buy now
2	6BX2461000 Cap assembly	Buy now
3	6BX2464100 Gasket, cap 1	Buy now
4	6A08231700 Damper, ignition coil	Buy now
5	9038706119 Collar	Buy now
6	9048001559 Grommet(4bh)	Buy now
7	6BX2416700 Strainer	Buy now
8	6BXF431100 Pipe, fuel 1	Buy now
9	9046709M09 Clip(6k8)	Buy now

Fuel 2



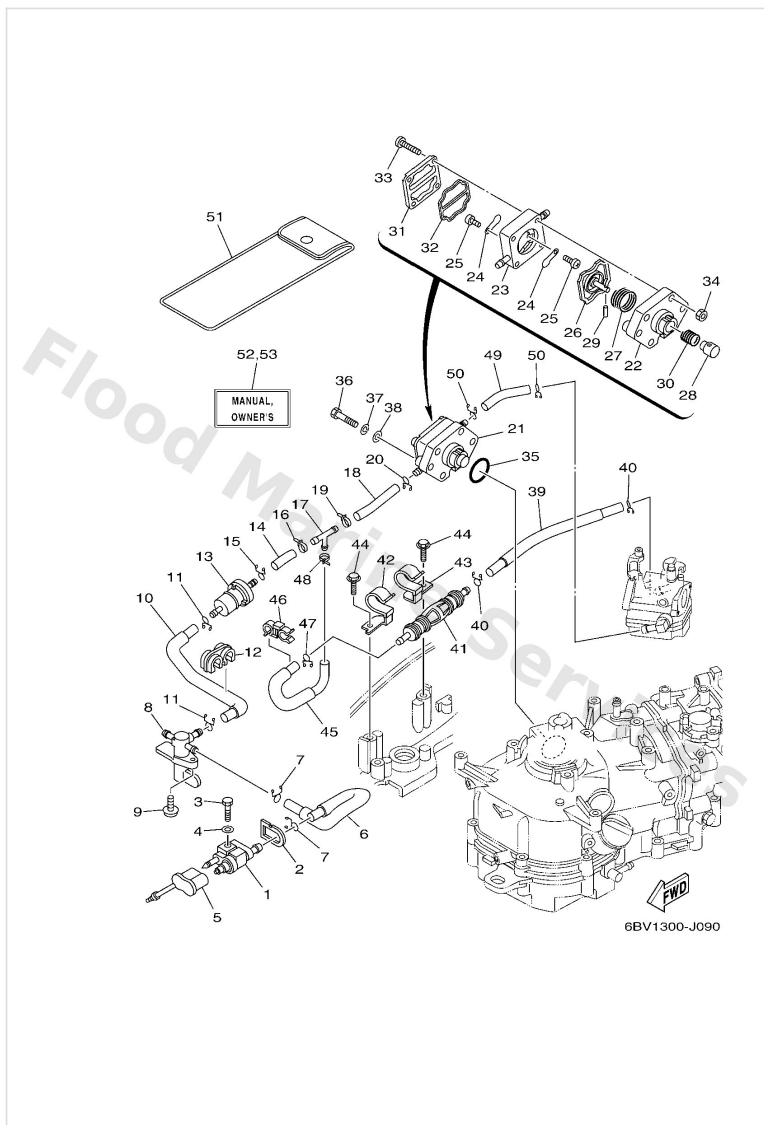
Ref	Part	
1	6G12430402 Fuel pipe joint comp. 1	Buy now
2	60RF432900 Seal	Buy now
3	9709506025 Bolt	Buy now
4	9299506600 Washer, plain (646)	Buy now
5	6BX2476U00 Protector,1	Buy now
6	6BXF431200 Pipe 2	Buy now
7	9046709M09 Clip(6k8)	Buy now
8	6BX2450000 Fuel cock assembly 1	Buy now
9	9015906M10 Screw, with washer(6I5)	Buy now
10	6BXF431300 Pipe 3	Buy now
12	9046412224 Clamp(4pe)	Buy now
13	68T2425101 Strainer 1	Buy now
14	6BXF247C00 Hose 3	Buy now
16	9046511M10 Clamp	Buy now
17	6882437800 Pipe, joint	Buy now

Fuel 2



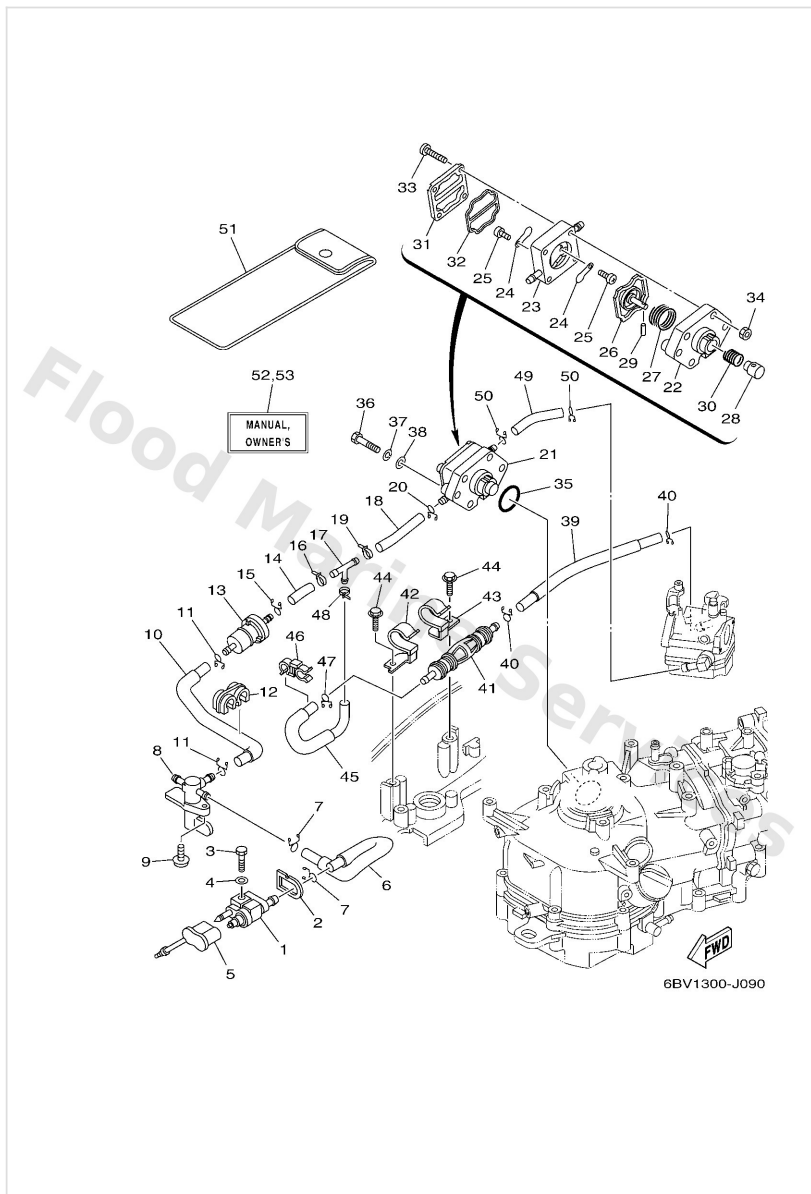
Ref	Part	
18	6BXF247D00 Hose 4	Buy now
21	6BX2441000 Fuel pump assembly	Buy now
22	67D2441200 Body 1	Buy now
23	67D2441302 Body 2	Buy now
24	6A02442101 Valve, check	Buy now
25	6E71432500 Screw, pan head	Buy now
26	6BX2441100 Diaphragm	Buy now
27	67D2442300 Spring, diaphragm	Buy now
28	6BX1313100 Plunger	Buy now
29	66M2437400 Pin	Buy now
30	6BX2445400 Spring	Buy now
31	67D2441401 Body 3	Buy now
32	66M2447101 Diaphragm	Buy now
33	67D2444400 Screw	Buy now
34	9538004600 Nut, hex	Buy now

Fuel 2



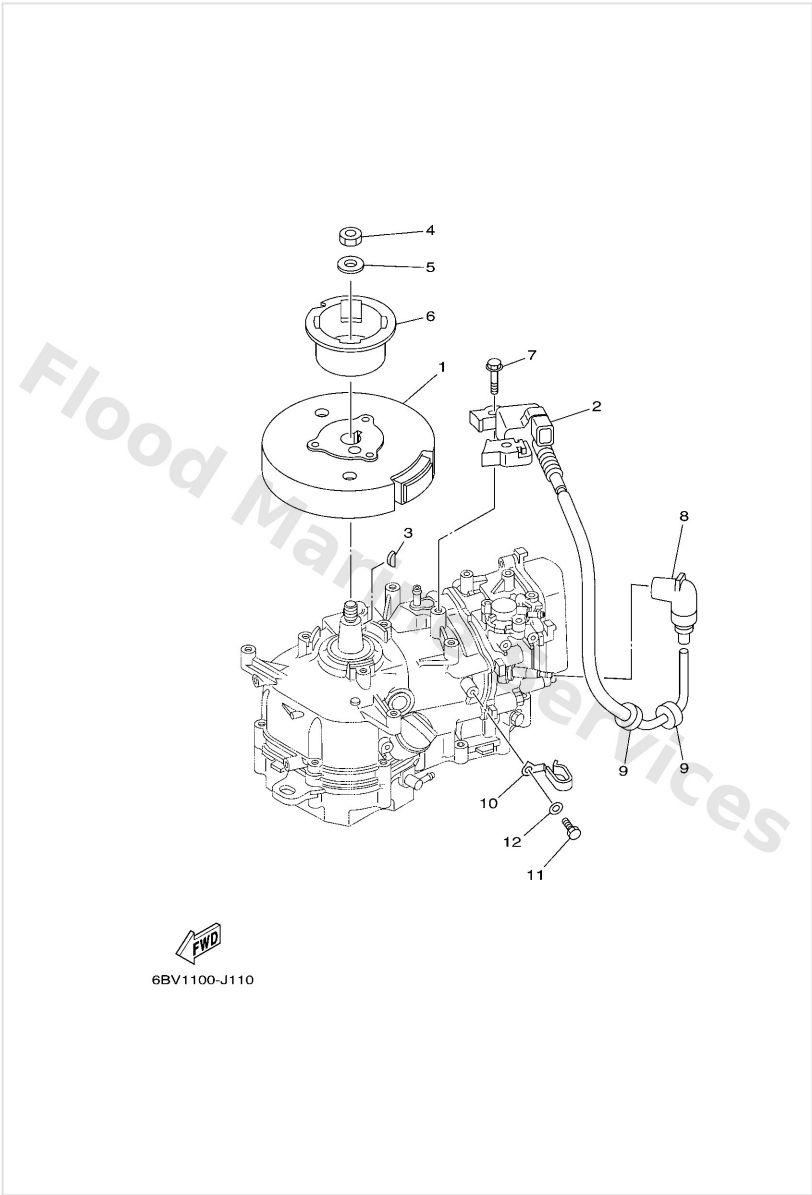
Ref	Part	
35	9321027ME3 O-ring	Buy now
36	9709506030 Bolt(jf7)	Buy now
37	9299506100 Washer(6a1)	Buy now
39	6BXF247B00 Hose 2	Buy now
41	6BX2436000 Primer pump assembly	Buy now
42	6BX2413500 Clamp 1	Buy now
43	6BX2413600 Clamp 2	Buy now
44	9010906M80 Bolt	Buy now
45	6BXF247A00 Hose 1	Buy now
46	9046409021 Clamp	Buy now
49	6BXE397100 Pipe, fuel 1	Buy now
51	6BXF810000 Tool kit AP	Buy now
52	6BVF819971E0 Om f4b/f5a/f6c"11 UR (E)	Buy now
52	6BVF819971F0 Om f4b/f5a/f6c"11 UR (F)	Buy now
52	6BVF819971S0 Om f4b/f5a/f6c"11 UR (ES)	Buy now

Fuel 2



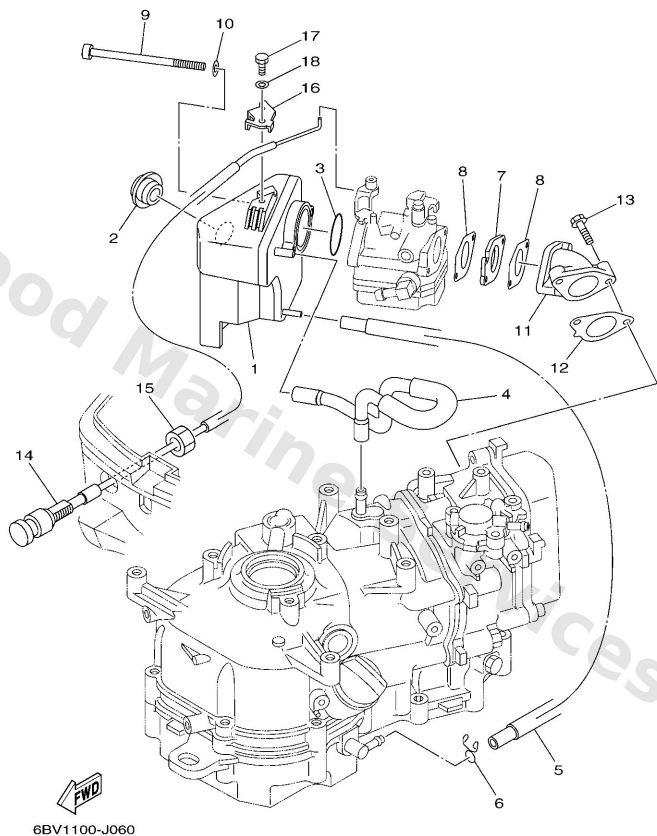
Ref	Part	
52	6BVF819971D0 Om f4b/f5a/f6c"11 UR (NL)	Buy now
52	6BVF819971G0 Om f4b/f5a/f6c"11 UR (D)	Buy now
52	6BVF819971H0 Om f4b/f5a/f6c"11 UR (I)	Buy now
53	6BVF819981K0 Om f4b/f5a/f6c"11 UR (DK)	Buy now
53	6BVF819981L0 Om f4b/f5a/f6c"11 UR (SF)	Buy now
53	6BVF819981M0 Om f4b/f5a/f6c"11 UR (S)	Buy now
53	6BVF819981N0 Om f4b/f5a/f6c"11 UR (N)	Buy now
53	6BVF819981P0 Om f4b/f5a/f6c"11 UR (P)	Buy now
53	6BVF819981R0 Om f4b/f5a/f6c"11 UR (GR)	Buy now

Generator



Ref	Part	
1	6BX8555000 Rotor assembly	Buy now
2	6BV8557101 Ignition coil with cdi unit	Buy now
2	6BW8557101 Ignition coil with cdi unit	Buy now
2	6BX8557100 Ignition coil with cdi unit	Buy now
3	9028004M06 Key, woodruff(6a1)	Buy now
4	9017012066 Nut, hexagon 6481155500	Buy now
5	9020112472 Washer, plate (4n0)	Buy now
6	6BX1572300 Pulley, starter	Buy now
7	9010506037 Bolt, flange	Buy now
8	6BX8237000 Plug cap assembly	Buy now
9	9048025161 Grommet(656)	Buy now
10	9046508361 Clamp(7mx)	Buy now
11	9709506012 Bolt(gh1)	Buy now
12	9299506600 Washer, plain (646)	Buy now

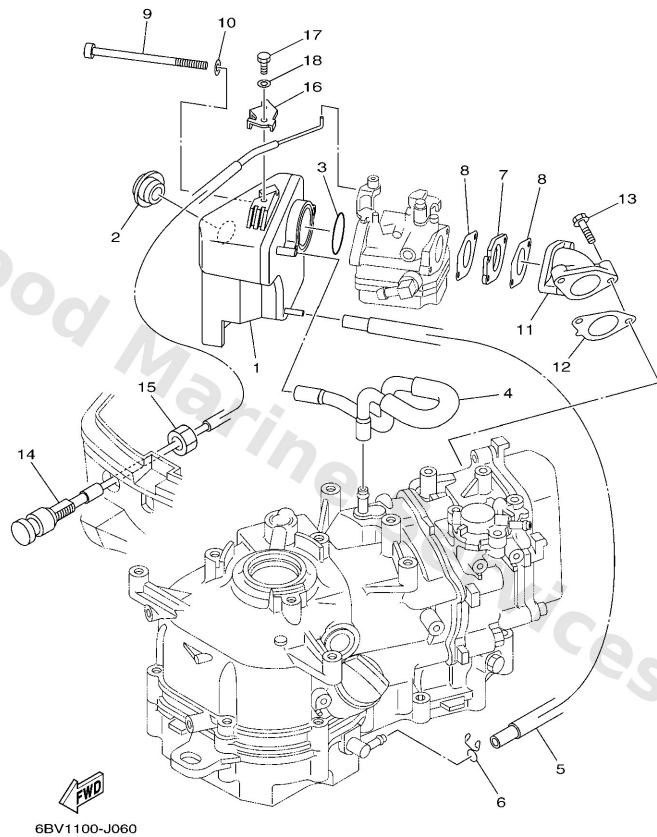
Intake



6BV1100-J060

Ref	Part	
1	6BX1444000 Silencer assembly, intake	Buy now
2	9048018M74 Grommet	Buy now
3	93210320A7 O-ring	Buy now
4	6BXF431400 Pipe 4	Buy now
5	6BXE316F00 Hose, oil 1	Buy now
6	9046709M09 Clip(6k8)	Buy now
7	6BXE364700 Gasket, manifold 3	Buy now
8	6BXE364600 Gasket, manifold 2	Buy now
9	9011006350 Bolt, hexagon socket head	Buy now
10	9020106106 Washer, plate	Buy now
11	6BXE36411094 Manifold, intake 1	Buy now
12	6BXE364500 Gasket, manifold 1	Buy now
13	9757506525 Bolt, hexagon w/w deep recess	Buy now
14	6BXF633001 Starter cable assembly	Buy now
15	6BXF633300 Nut	Buy now

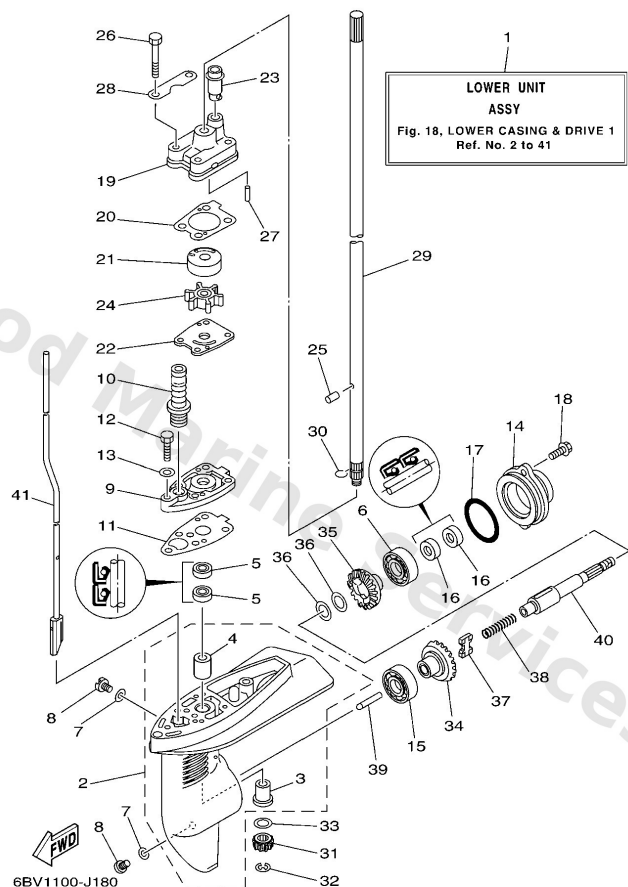
Intake



6BV1100-J060

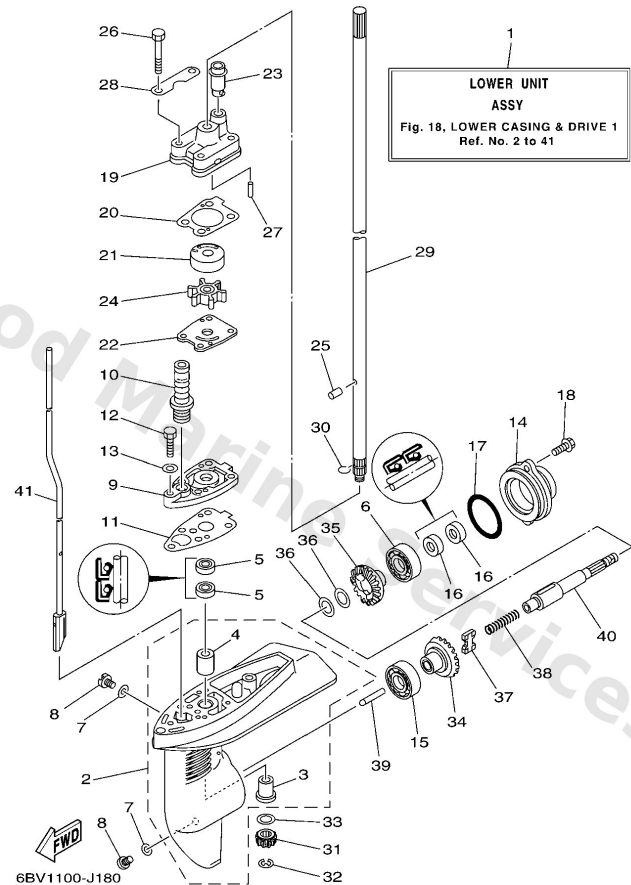
Ref	Part	
16	6BXE315100 Stay	Buy now
17	9709505010 Bolt (682)	Buy now
18	9299505600 Washer, plain (646)	Buy now

Lower Casing & Drive 1



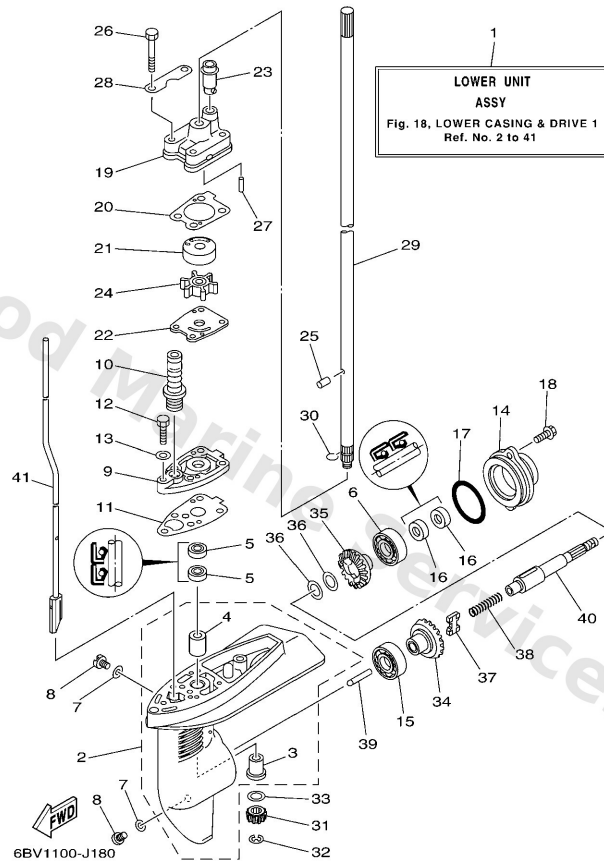
Ref	Part	
1	6BXG5300004D Lower unit assembly S(17.1")	Buy now
1	6BXG5300104D Lower unit assembly L(22.1")	Buy now
2	68DG5311004D Casing, lower	Buy now
3	6E04531709 Bushing	Buy now
4	6E04531609 Bushing	Buy now
5	9310110M14 Oil seal	Buy now
6	93306004YH Bearing (7k2)	Buy now
7	9043008020 Gasket	Buy now
8	9034008002 Plug, straight screw	Buy now
9	68DG532100 Plate	Buy now
10	6L24414700 Boot, shift rod	Buy now
11	68DG5315A0 Packing, lower cas	Buy now
12	9709506025 Bolt	Buy now
13	9299506600 Washer, plain (646)	Buy now
14	68DG5361004D Cap, lower casing	Buy now

Lower Casing & Drive 1



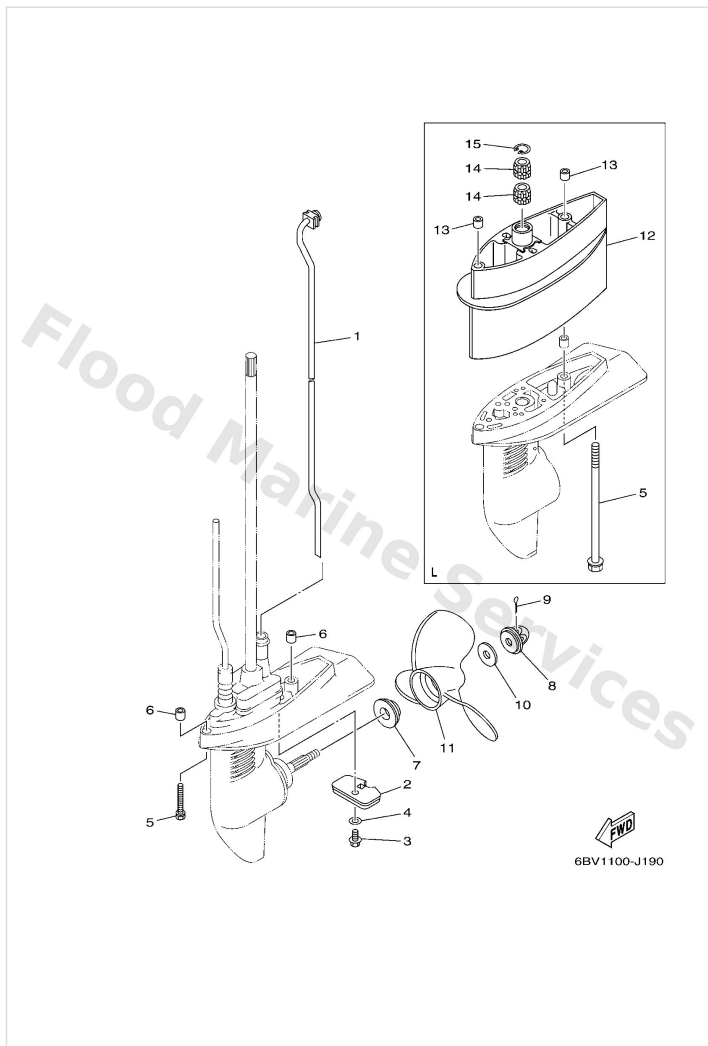
Ref	Part	
16	9310113M12 Oil seal	Buy now
17	9321048214 O-ring	Buy now
18	9589506016 Bolt, flange deep recess	Buy now
19	6BX4431100 Housing, water pum	Buy now
20	6BXG431501 Gasket, water pump	Buy now
21	6BX4432200 Insert, cartridge	Buy now
22	6BX4432300 Outer plate, cartridge	Buy now
23	67D4436600 Damper, water seal 2	Buy now
24	6E04435200 Impeller	Buy now
25	9360409066 Pin, dowel	Buy now
26	9709506045 Bolt, hexagon	Buy now
27	9360418080 Pin. dowel. (647)	Buy now
28	68DG432800 Plate	Buy now
29	68DG551100 Shaft, drive S(17.1")	Buy now
29	68DG551110 Shaft, drive L(22.1")	Buy now

Lower Casing & Drive 1



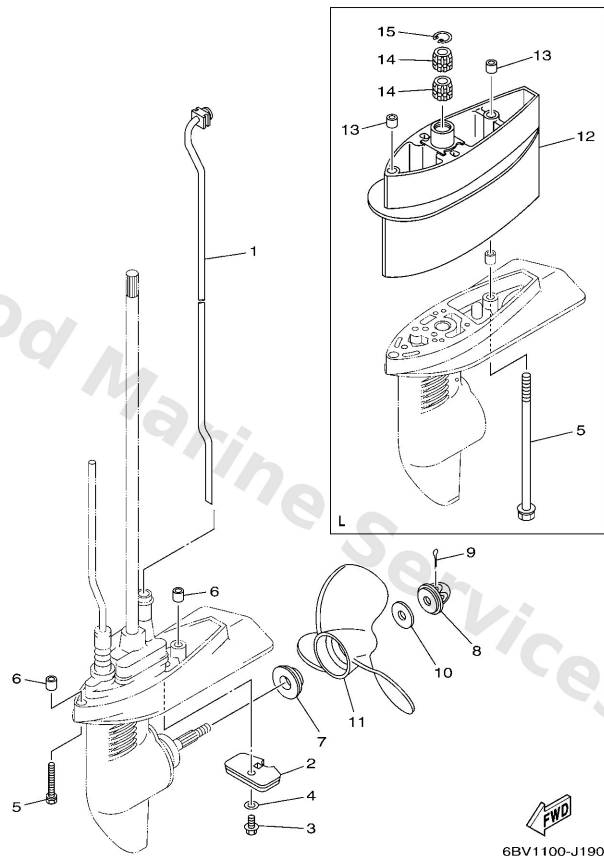
Ref	Part	
30	9046708M01 Clip (6e0)	Buy now
31	6BX4555100 Pinion	Buy now
32	9900106600 Circlip(53l)	Buy now
33	9020111M49 Washer, plate (6e0)	Buy now
34	67D4556000 Gear	Buy now
35	67D4557000 Gear	Buy now
36	67D4557600 Washer, thrust 2	Buy now
37	67D4563101 Clutch, dog	Buy now
38	90501120A9 Spring, compression	Buy now
39	67D4563500 Plunger, shift	Buy now
40	68DG561110 Shaft, propeller	Buy now
41	6BXG415000 Shift cam assembly S(17.1")	Buy now
41	6BXG415010 Shift cam assembly L(22.1")	Buy now

Lower Casing & Drive 2



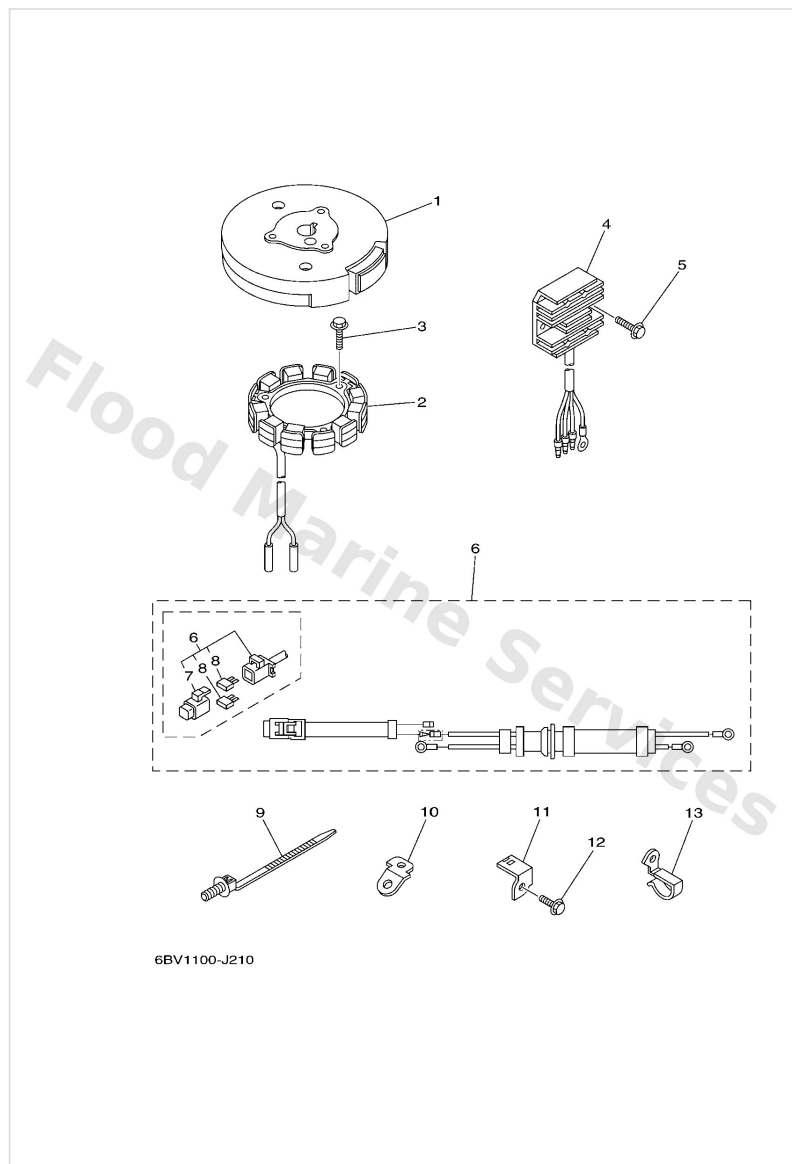
Ref	Part	
1	6BXG436000 Water tube assembly S(17.1")	Buy now
1	6BXG436010 Water tube assembly L(22.1")	Buy now
2	68DG525100 Anode	Buy now
3	9589506012 Bolt, flange deep recess	Buy now
4	9299006300 Washer, tooth	Buy now
5	9011906253 Bolt, with washer S(17.1")	Buy now
5	9011906254 Bolt, with washer L(22.1")	Buy now
13	9038706806 Collar(6e0) L(22.1")	Buy now
7	68DG598700 Spacer 1	Buy now
8	6L54561600 Nut, propeller	Buy now
9	9149025030 Pin, cotter(6I5)	Buy now
10	9020108M54 Washer, plate (6e5)	Buy now
11	6E04594101EL Propeller (3x7-1/2 x8 -ba) UR	Buy now
11	6E04594301EL Propeller (3x7-1/2"x7"-ba) UR	Buy now
11	6E04594900EL Propeller (3x7-1/4 x6-1/2 -ba) UR	Buy now

Lower Casing & Drive 2



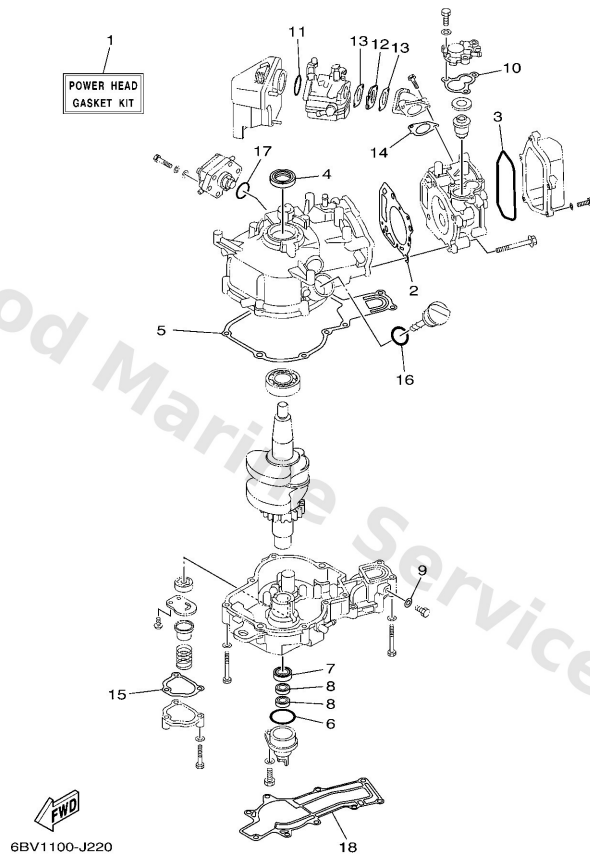
Ref	Part	
11	6E04595200EL Propeller (3x7-1/4 x8-1/4 -ba) UR	Buy now
11	6E04595400 Propeller (3x7-1/2 x9 -ba) AP	Buy now
12	6BXG5211004D Extension L(22.1")	Buy now
14	6BX4531801 Bushing, drive shaft L(22.1")	Buy now
15	9342022M03 Cir clip (6e0) L(22.1")	Buy now

Optional Parts



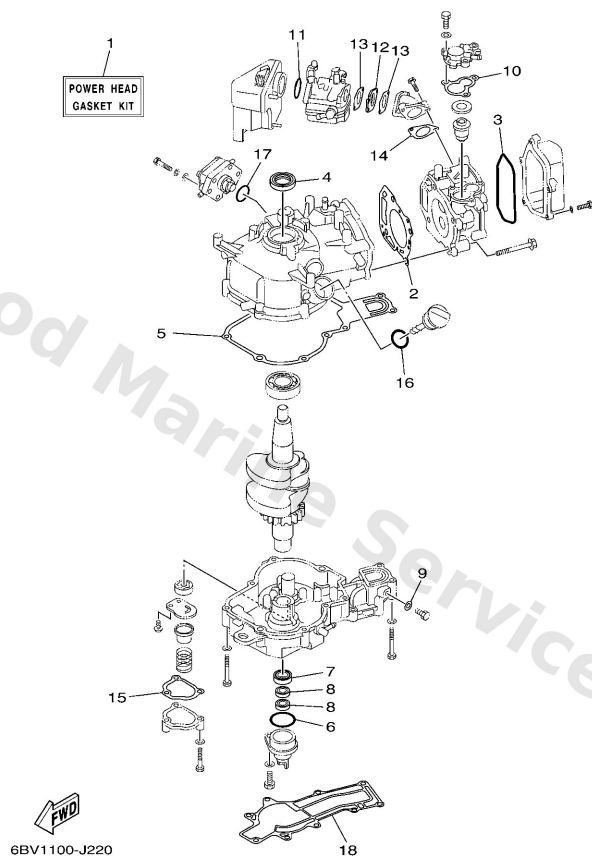
Ref	Part	
1	6BX85550A0 Rotor assembly AP EXCEPT FOR RUS	Buy now
2	6BX85510A0 Lighting coil assembly AP EXCEPT FOR RUS	Buy now
3	9759506520 Bolt(7u8) AP EXCEPT FOR RUS	Buy now
4	6BX8196000 Rectifier & regulator assembly AP EXCEPT FOR RUS	Buy now
5	9759506516 Bolt, with washer(6r6) AP EXCEPT FOR RUS	Buy now
6	6BX8194900 Wire, lead AP EXCEPT FOR RUS	Buy now
7	67F8215B00 Cap (black)	Buy now
8	67F8215100 Fuse	Buy now
9	9046430009 Clamp AP EXCEPT FOR RUS	Buy now
10	6BX8258100 Stay, cord clamp AP EXCEPT FOR RUS	Buy now
11	6BX8238800 Plate AP EXCEPT FOR RUS	Buy now
12	9010906M80 Bolt AP EXCEPT FOR RUS	Buy now
13	9046508371 Clamp(4km) AP EXCEPT FOR RUS	Buy now

Repair Kit 1



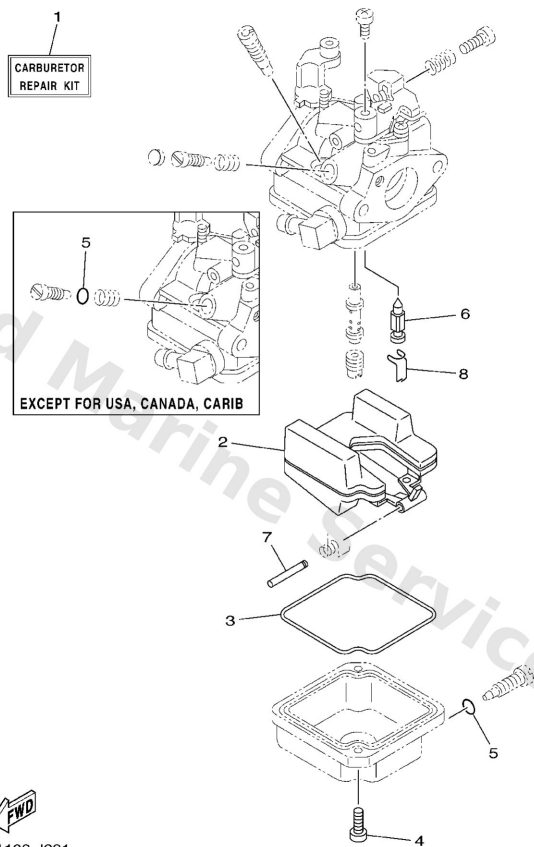
Ref	Part	
1	6BXWE00100 Power head gasket kit	Buy now
2	6BX1118100 Gasket, cylinder head 1	Buy now
3	6BX1135600 Seal, cylinder 2	Buy now
4	9310225022 Oil seal	Buy now
5	6BX1135100 Gasket, cylinder	Buy now
6	9321035537 O-ring	Buy now
7	9310220108 Oil seal	Buy now
8	9310210004 Oil seal	Buy now
9	9043008800 Gasket (256-11198-00)	Buy now
10	68DE2414A0 Gasket, cover	Buy now
11	93210320A7 O-ring	Buy now
12	6BXE364700 Gasket, manifold 3	Buy now
13	6BXE364600 Gasket, manifold 2	Buy now
14	6BXE364500 Gasket, manifold 1	Buy now
15	6BXE347500 Gasket	Buy now

Repair Kit 1



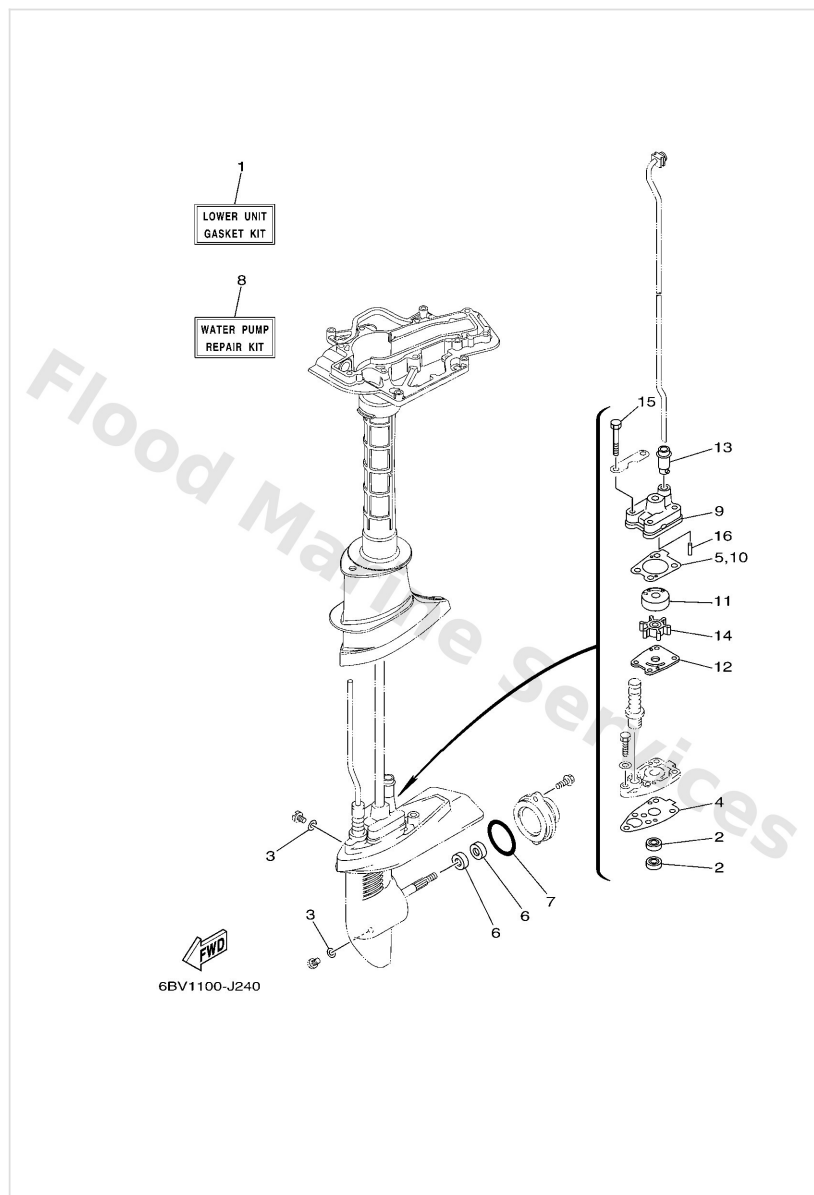
Ref	Part	
16	9321024M79 O-ring	Buy now
17	9321027ME3 O-ring	Buy now
18	6BX4511300 Gasket, upper casing	Buy now

Repair Kit 2



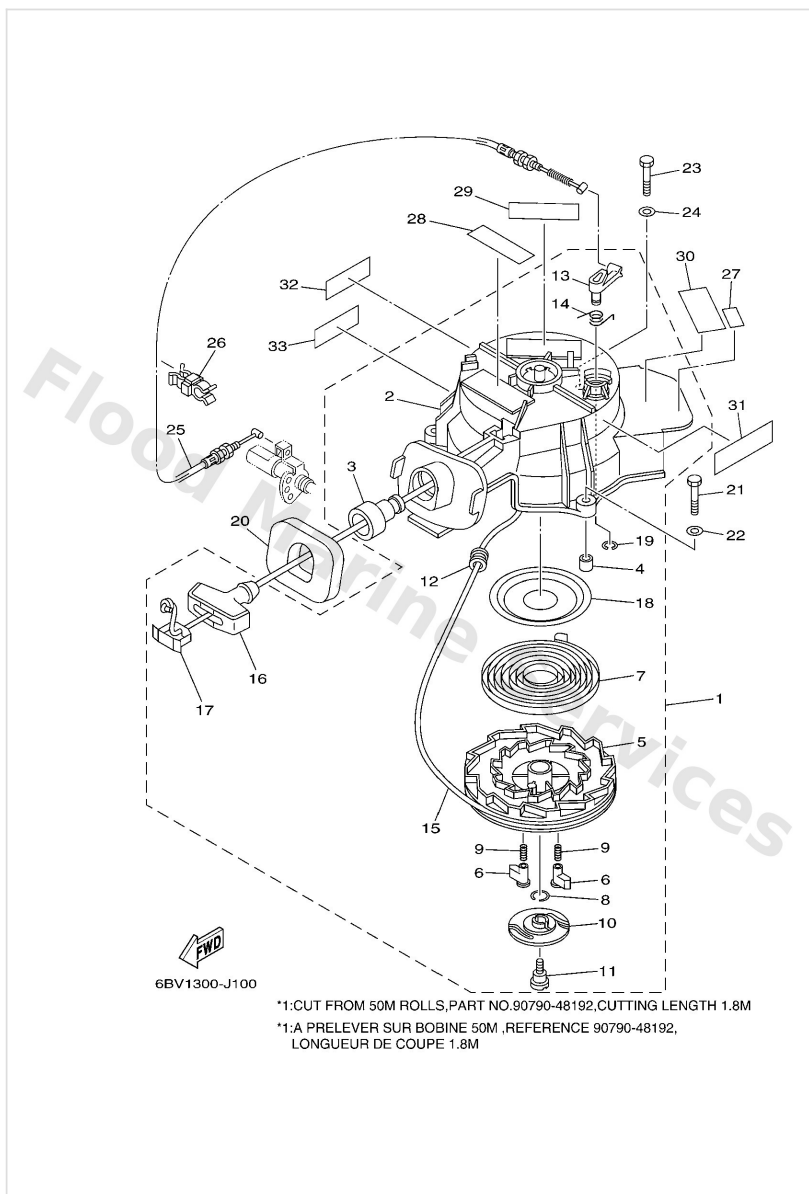
Ref	Part	
1	6BXW009300 Carburetor repair kit	Buy now
2	6BX1498500 Float	Buy now
3	6BX1498400 Gasket, float chamber	Buy now
4	6BX1459200 Screw	Buy now
5	4JH1456200 O-ring	Buy now
6	6BX1454600 Valve, needle	Buy now
7	6BX1454800 Pin, float arm	Buy now
8	6BX1493700 Clip	Buy now

Repair Kit 3



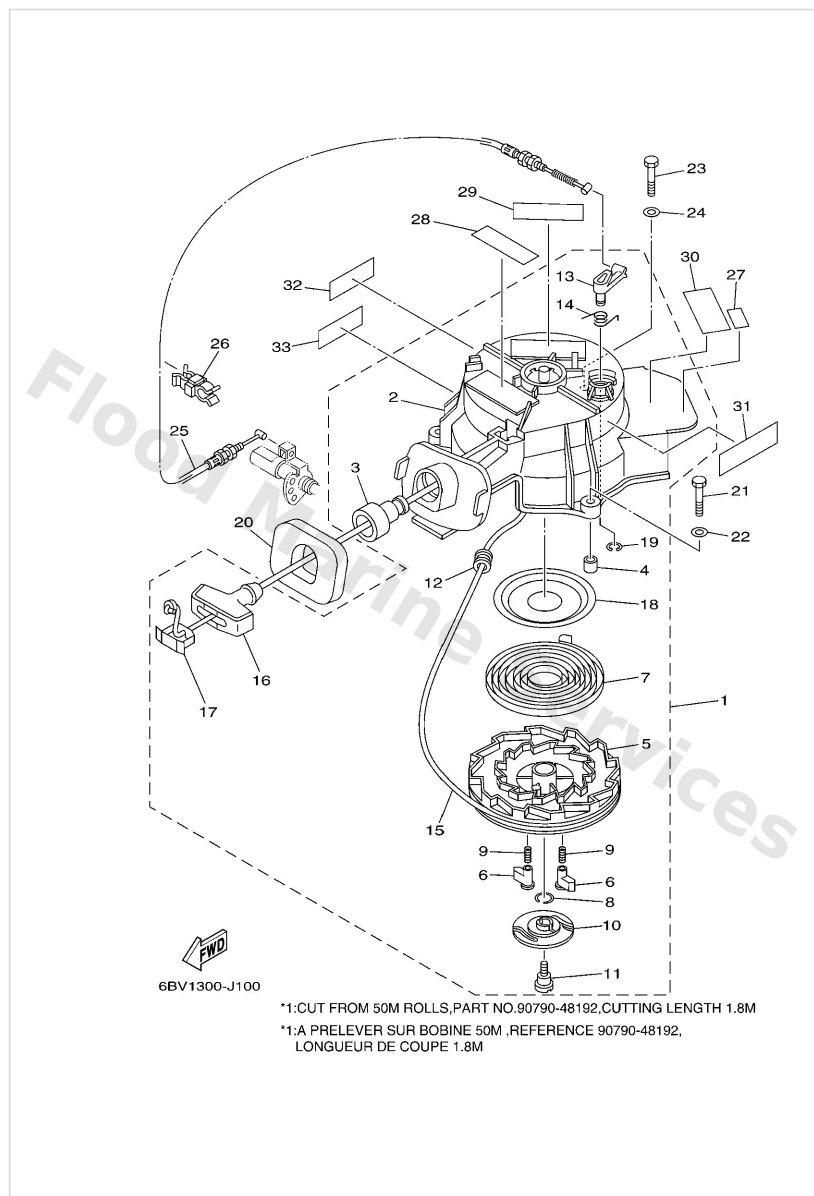
Ref	Part	
1	6BXWG00120 Lower unit gasket kit	Buy now
2	9310110M14 Oil seal	Buy now
3	9043008020 Gasket	Buy now
4	68DG5315A0 Packing, lower cas	Buy now
5	6BXG431501 Gasket, water pump	Buy now
6	9310113M12 Oil seal	Buy now
7	9321048214 O-ring	Buy now
8	6BXWG07800 Water pump repair kit	Buy now
9	6BX4431100 Housing, water pum	Buy now
11	6BX4432200 Insert, cartridge	Buy now
12	6BX4432300 Outer plate, cartridge	Buy now
13	67D4436600 Damper, water seal 2	Buy now
14	6E04435200 Impeller	Buy now
15	9709506045 Bolt, hexagon	Buy now
16	9360418080 Pin. dowel. (647)	Buy now

Starter



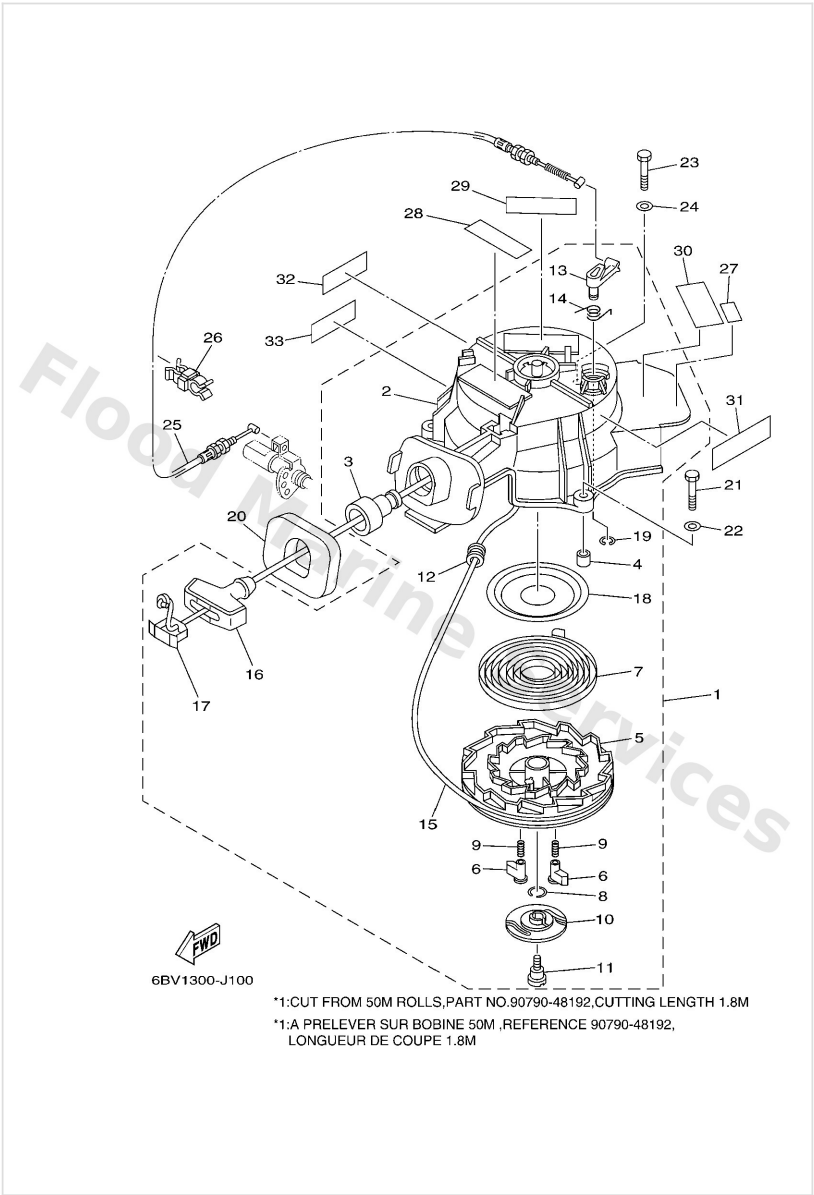
Ref	Part	
1	6BX1571000 Starter assembly	Buy now
2	6BX1571100 Case, starter	Buy now
3	63V1579501 Guide, rope	Buy now
4	67D1576400 Collar 1	Buy now
5	67D1571400 Drum, sheave	Buy now
6	67D1574100 Pawl, drive	Buy now
7	67D1571300 Spring, starter	Buy now
8	6BX1570500 Spring, drive pawl	Buy now
9	67D1576700 Spring	Buy now
10	67D1573500 Guide, cam	Buy now
11	67D1579300 Screw	Buy now
12	63V1576400 Collar 1	Buy now
13	67D1579401 Stopper	Buy now
14	67D1573400 Spring, return	Buy now
15	* item_description *1	Buy now

Starter



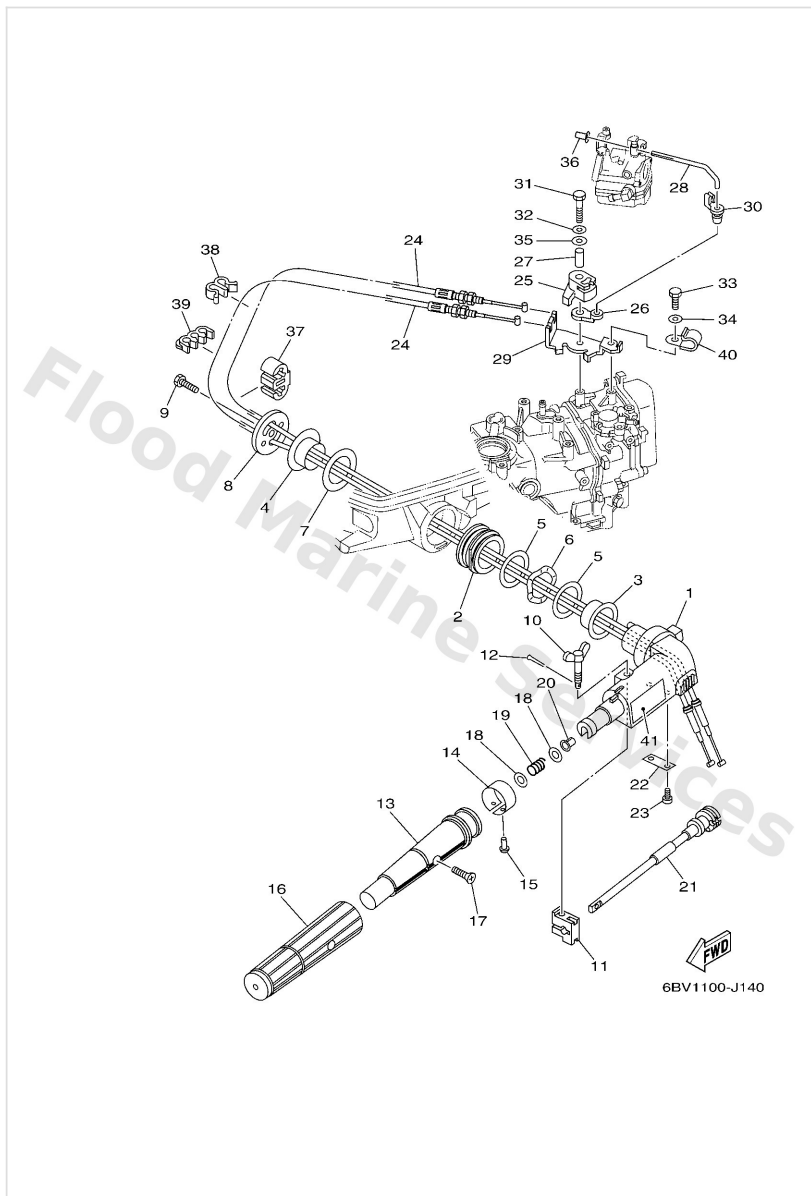
Ref	Part	
16	6G11575500 Handle, starter	Buy now
17	6G11577900 Cover	Buy now
18	67D1573900 Washer, thrust	Buy now
19	67D1574400 Circlip	Buy now
20	6BX1576200 Seal, rubber 2	Buy now
21	9709506035 Bolt(j52)	Buy now
22	9299506600 Washer, plain (646)	Buy now
23	9709506020 Bolt(7u8)	Buy now
25	6BXE577000 Wire comp starter	Buy now
26	9046407008 Clamp	Buy now
27	6BX8237700 Label (Sparkplug Mark)	Buy now
28	6AH8199540 Label, warning	Buy now
29	6AH8199550 Label, warning	Buy now
30	6BXE343760 Mark, caution	Buy now
31	6BXE442760 Label, instruction	Buy now

Starter



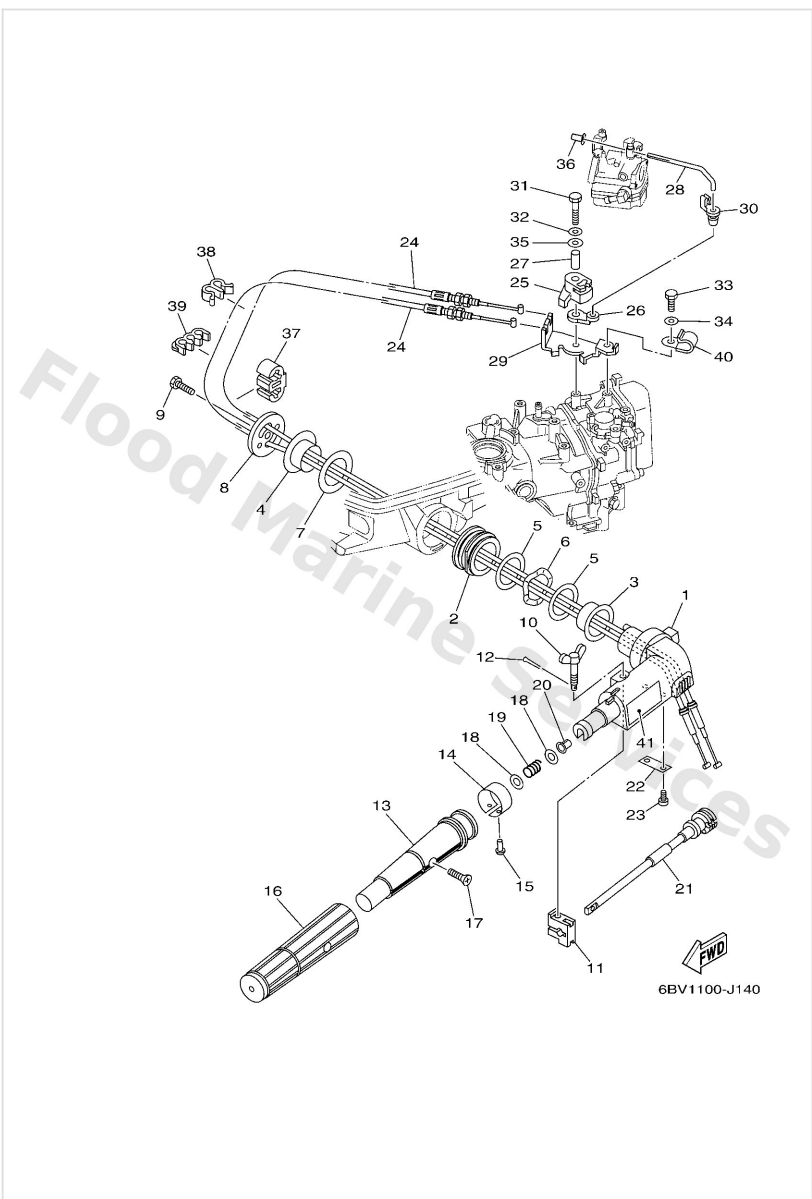
Ref	Part	
32	6AH8199440 Label, safety	Buy now
33	6AH8199450 Label, safety	Buy now

Steering



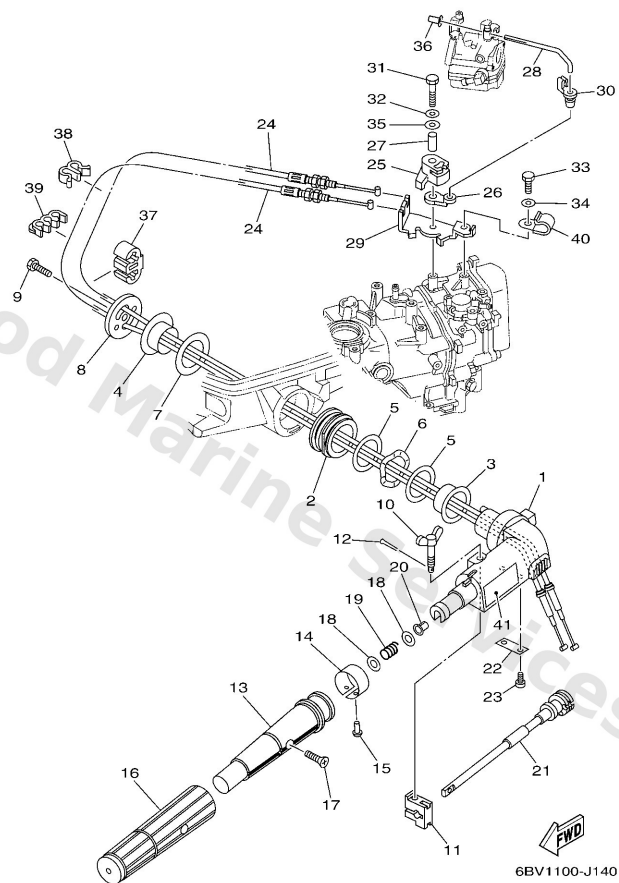
Ref	Part	
1	6BXG2111004D Handle, steering	Buy now
2	6BX4212900 Bushing, rubber	Buy now
3	6BXG217100 Bushing	Buy now
4	6BXG217200 Bushing 2	Buy now
5	6BXG218100 Washer	Buy now
6	6BXG218800 Washer, wave	Buy now
7	6BXG218200 Washer 2	Buy now
8	6BX4213100 Cover, handle steering	Buy now
9	9707508025 Bolt, hexagon deep recess	Buy now
10	6G14212501 Bolt, friction adjusting	Buy now
11	6G14212600 Piece, friction	Buy now
12	9149016010 Pin, cotter	Buy now
13	68DG211901 Grip, steering han	Buy now
14	60PG213700 Indicator, throttl	Buy now
15	9026902M09 Rivet(6I5)	Buy now

Steering



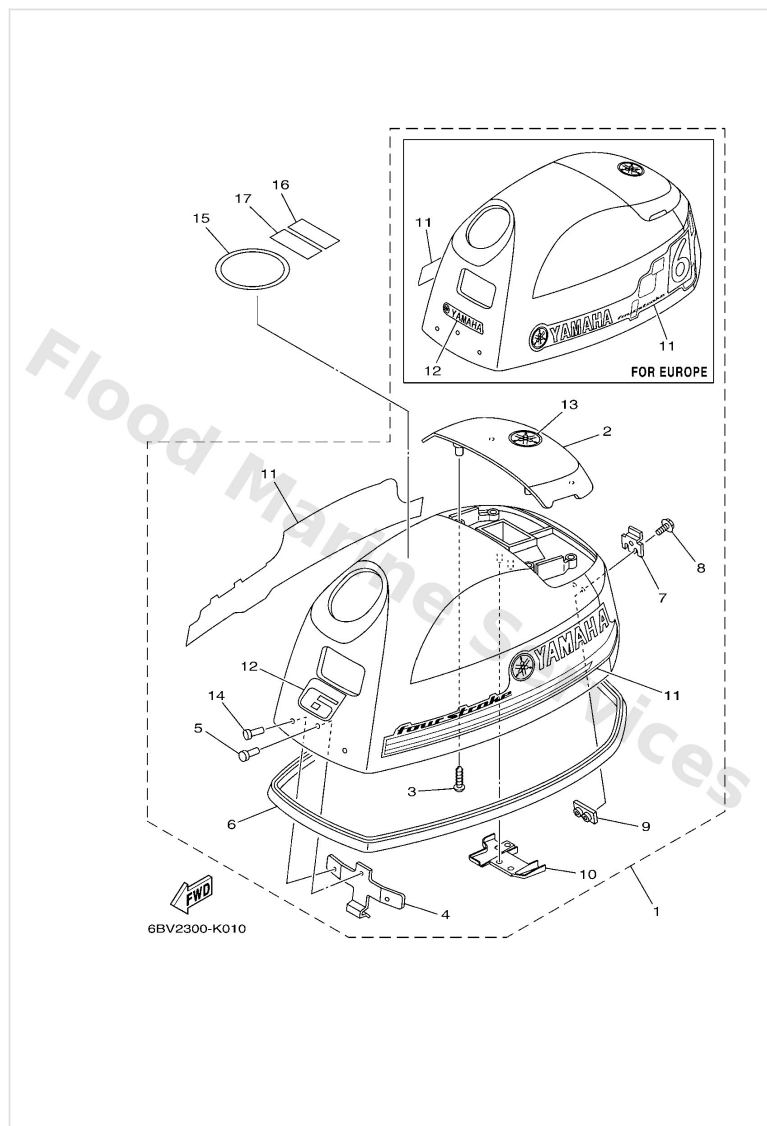
Ref	Part	
16	68DG217710 Rubber, handle	Buy now
17	9015205011 Screw, countersunk	Buy now
18	9020110M02 Washer, plate(6g9)	Buy now
19	9050123215 Spring (655)	Buy now
20	9038608032 Bushing (650)	Buy now
21	6BX4213800 Lever, throttle	Buy now
22	68DG215900 Stay	Buy now
23	9788505012 Screw,pan head (646)	Buy now
24	6BXF630100 Throttle cable ass	Buy now
25	6BX4163800 Pulley	Buy now
26	6BX4128300 Lever, free accel.	Buy now
27	9038706252 Collar	Buy now
28	6BX4121100 Link, accel.	Buy now
29	6BXE449700 Stay, throttle wir	Buy now
30	6614126202 Joint, choke lever	Buy now

Steering



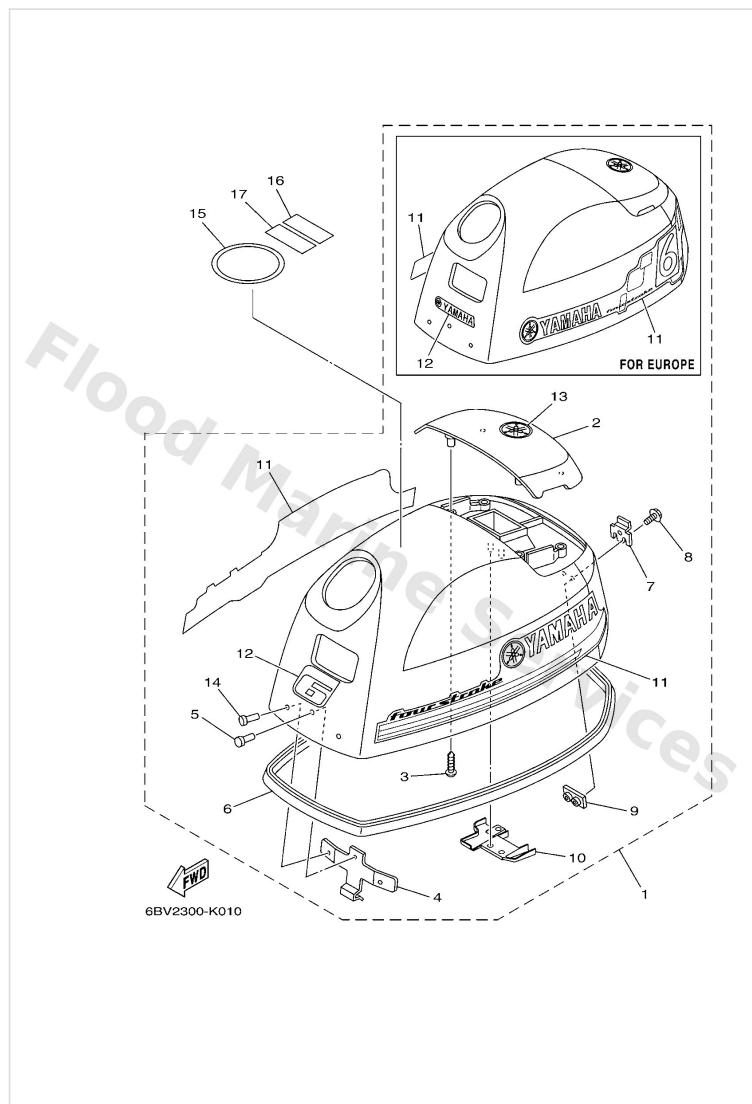
Ref	Part	
31	9709506035 Bolt(j52)	Buy now
32	9299506600 Washer, plain (646)	Buy now
33	9709506012 Bolt(gh1)	Buy now
35	9020106M62 Washer, plate (6e5)	Buy now
36	6471439560 Cap,over flow pipe	Buy now
37	9046406006 Clamp	Buy now
38	9046407M20 Clamp(6h0)	Buy now
39	9046407M05 Clamp (6g5)	Buy now
40	9046508395 Clamp	Buy now
41	6AH4279440 Label, warning (ge	Buy now

Top Cowling



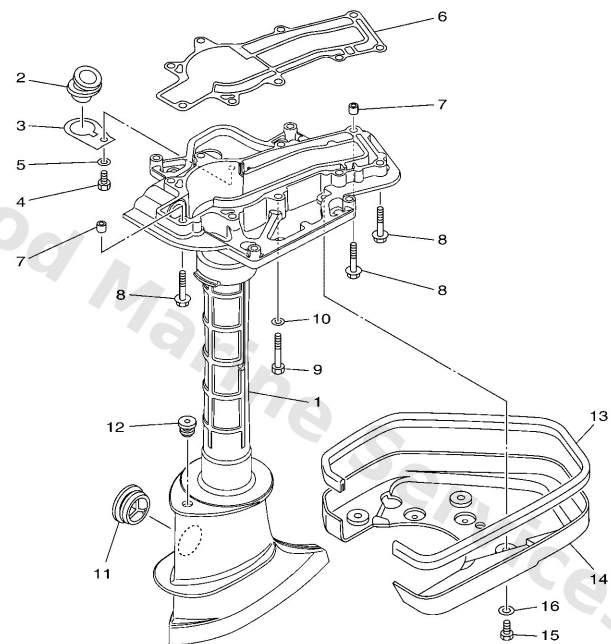
Ref	Part	
1	6BVG261000 Top cowling assembly (white)	Buy now
1	6BVG261010 - FOR RUS	Buy now
1	6BWG261000 Top Cowling assembly (White)	Buy now
1	6BWG261010 - FOR RUS	Buy now
1	6BXG261000 Top cowling assembly (white)	Buy now
1	6BXG261010 - FOR RUS	Buy now
2	6BXG261300 -	Buy now
2	6BXG261310 Molding, air duct FOR RUS	Buy now
3	9778040012 Screw, trushead tapping (ge31)	Buy now
4	6BXG265100 Hook	Buy now
5	9026604M04 Rivet(6e7)	Buy now
6	6BX4261500 Seal	Buy now
7	60R4265200 Hook	Buy now
8	9759505514 Bolt, w/ plain	Buy now
9	68T4264900 Holder, clamp band	Buy now

Top Cowling



Ref	Part	
10	6BXG213400 Cover	Buy now
11	6BVW007000 Graphic Set	Buy now
11	6BWW007000 Graphic Set	Buy now
11	6BXW007000 Graphic Set	Buy now
11	6BXW007010 Graphic Set FOR RUS	Buy now
12	6BV4267700 Graphic, front FOR RUS	Buy now
12	6BW4267700 Graphic, front FOR RUS	Buy now
12	6BX4267700 Graphic Front FOR RUS	Buy now
12	6BX4268100 Mark, cowling	Buy now
13	6BX4269700 Tuning fork mark	Buy now
13	6BX4269710 Tuning fork mark FOR RUS	Buy now
14	9026604M00 Rivet 2 (662)	Buy now
15	60RE343400 Label, Caution	Buy now
16	6S74269840 Label, warning (fu	Buy now
17	6S74269850 Label, warning (fu	Buy now

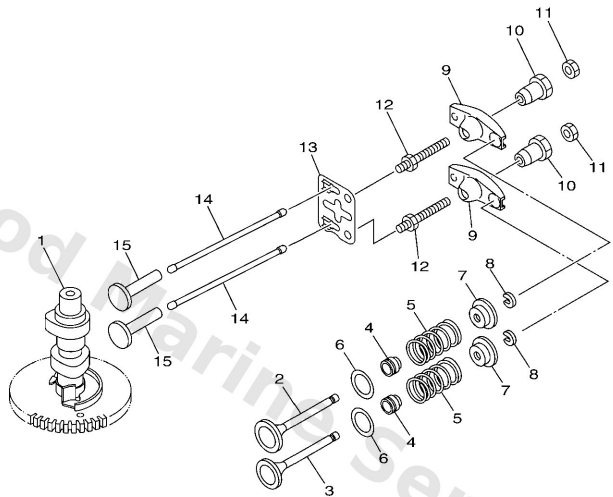
Upper Casing



6BV2110-K170

Ref	Part	
1	6BXG5111004D Upper casing & grease nipple	Buy now
2	6BX1531600 Damper 1	Buy now
3	6BXG532100 Plate	Buy now
4	9709506014 Bolt(gj3)	Buy now
5	9299506600 Washer, plain (646)	Buy now
6	6BX4511300 Gasket, upper casing	Buy now
7	9038706806 Collar(6e0)	Buy now
8	9757506540 Bolt, hexagon w/w deep recess	Buy now
9	9707506050 Bolt(jf7)	Buy now
11	6474515101 Cover, upper casing	Buy now
12	9048010M13 Grommet (6e0)	Buy now
13	6BX4271600 Rubber, seal 1	Buy now
14	6BXG272300 Cover, bottom	Buy now

Valve




6BV1100-J050

Ref	Part	
1	6BXE217000 Camshaft assembly 1	Buy now
2	6BX1211100 Valve, intake	Buy now
3	6AU1212100 Valve, exhaust	Buy now
4	51Y1211900 Seal, valve stem	Buy now
5	60R1211300 Spring, valve inne	Buy now
6	68T1211600 Seat, valve spring	Buy now
7	7NJ1211700 Retainer, valve spring	Buy now
8	7NJ1211800 Cotter, valve	Buy now
9	67D1215100 Arm, valve rocker	Buy now
10	7FK1216500 Pivot, rocker arm	Buy now
11	7FK1215800 Nut, lock	Buy now
12	67D1215700 Bolt	Buy now
13	6BXE215500 Guide, push rod	Buy now
14	6BX1215400 Rod, valve push	Buy now
15	JA91215300 Lifter, valve	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.