



Yamaha F6CMH 2019

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

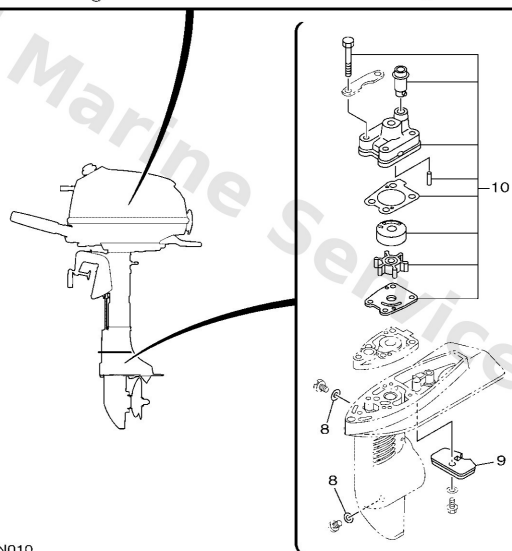
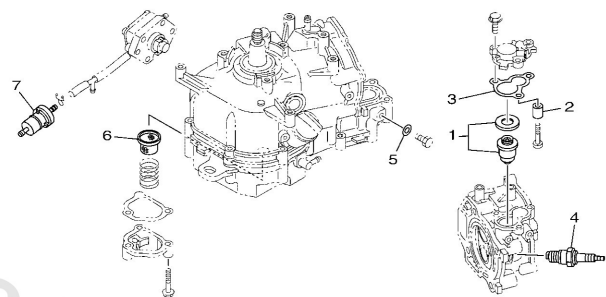
Authorised Yamaha Dealers



Contents

SCHEDULED SERVICE PARTS	3
BOTTOM COWLING	4
BRACKET	5
CARBURETOR	8
CONTROL	10
CRANKSHAFT & PISTON	12
CYLINDER & CRANKCASE 1	13
CYLINDER & CRANKCASE 2	15
ELECTRICAL	18
FUEL 1	19
FUEL 2	20
FUEL TANK	24
GENERATOR	25
INTAKE	26
LOWER CASING & DRIVE 1	28
LOWER CASING & DRIVE 2	31
OPTIONAL PARTS	33
REPAIR KIT 1	35
REPAIR KIT 2	37
REPAIR KIT 3	38
STARTER	39
STEERING	41
TOP COWLING	44
UPPER CASING	46
VALVE	47

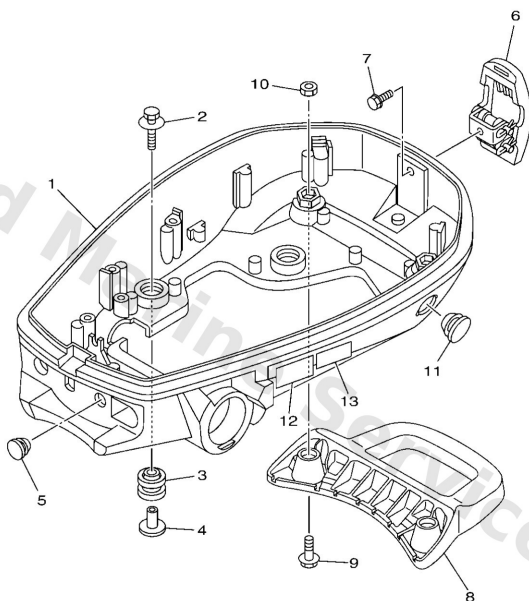
Scheduled Service Parts




6EC1100-N010

Ref	Part	
1	66M1241101 Thermostat	Buy now
2	6G81132500 Anode	Buy now
3	67D12414A0 Gasket, cover	Buy now
4	9470200372 Plug, spark (cr6hsb)	Buy now
5	9043008143 Gasket (256-11198-00)	Buy now
6	5YPE341100 Strainer, oil	Buy now
7	6EEF425100 Strainer 1	Buy now
8	9043008003 Gasket	Buy now
9	6L54525103 Anode	Buy now
10	6EEW007801 Water pump repair kit	Buy now

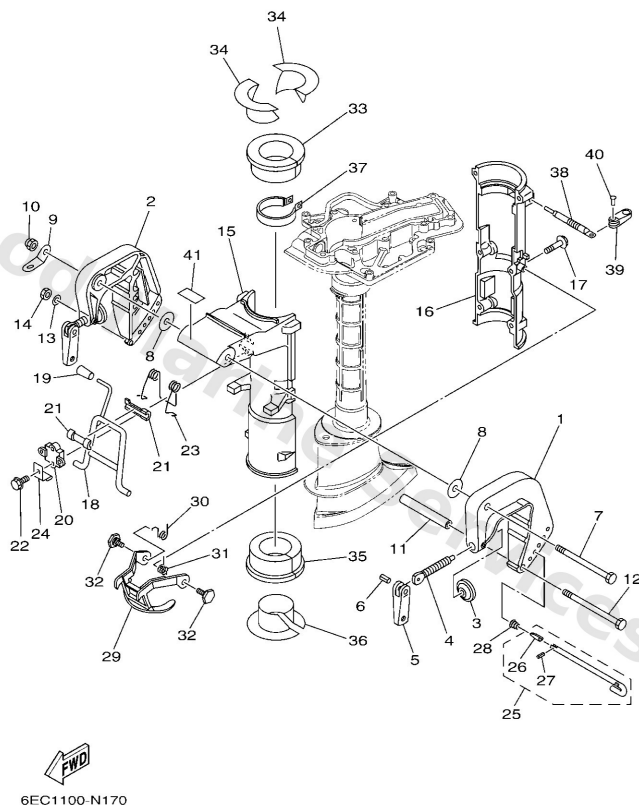
Bottom Cowling



6EC4100-R140

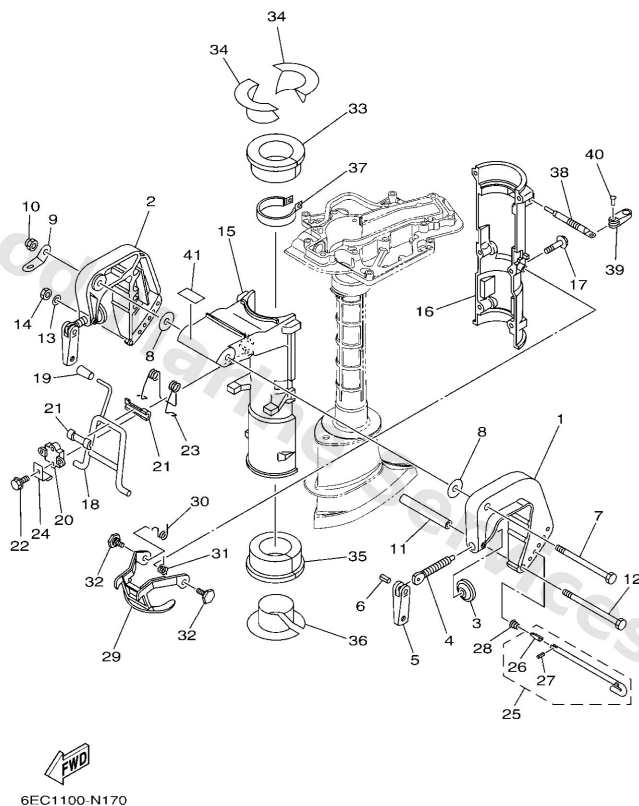
Ref	Part	
1	6EEG2711008D Cowling, bottom 1	Buy now
2	9011906098 Bolt, with washer	Buy now
3	9048021M82 Grommet	Buy now
4	9038706176 Collar	Buy now
5	9048014M14 Grommet (6e0)	Buy now
6	68T4280100 Cowling clamp comp.	Buy now
7	97E9506512 Bolt, hexagon w/w deep recess	Buy now
8	6EEG273100 Carrying handle	Buy now
9	97E9508520 Bolt, hexagon w/w deep recess	Buy now
10	9538008600 Nut (661)	Buy now
11	9048022M72 Grommet	Buy now
12	6EEG279450 Label, warning (ge	Buy now
13	6EEE343761 Mark, caution	Buy now

Bracket



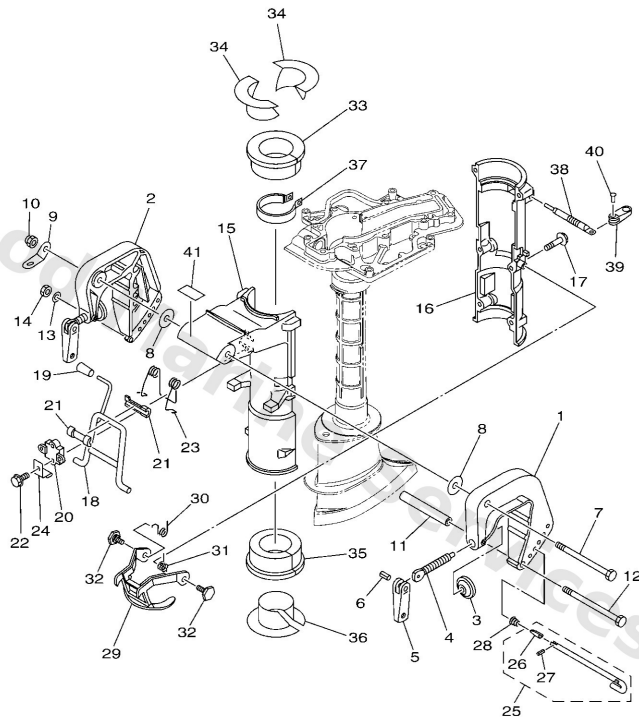
Ref	Part	
1	6EEG3111008D Bracket, clamp 1	Buy now
2	6EEG3112008D Bracket, clamp 2	Buy now
3	6484311401 Pad, transom clamp	Buy now
4	6E04311601 Screw, transom clamp	Buy now
5	6EEG311800 Handle, transom cl	Buy now
6	9024304M01 Pin(6a1)	Buy now
7	9010108M07 Bolt(6e0)	Buy now
8	9020208M58 Washer, plate	Buy now
9	6EEG311300 Plate, clamp brack	Buy now
10	9018508057 Nut, nylon (6j8)	Buy now
11	6EEG312200 Collar	Buy now
12	9010106335 Bolt, hexagon (624)	Buy now
13	9299006600 Washer, plain (646)	Buy now
14	9538006600 Nut(661)	Buy now
15	6EEG3311008D Bracket, swivel 1	Buy now

Bracket



Ref	Part	
16	6EEG3312008D Bracket, swivel 2	Buy now
17	95D9506035 Bolt, flange deep recess	Buy now
18	6EEG3181008D Lever, tilt stop 1	Buy now
19	6E04363200 Knob, tilt	Buy now
20	6EEG3313018D Bracket, swivel 3	Buy now
21	6204318900 Bushing	Buy now
22	95D9506020 Bolt, flange deep recess	Buy now
23	6EEG856100 Spring 1	Buy now
24	6EEG331900 Plate	Buy now
25	6EEG316000 Tilt rod assembly	Buy now
26	6EEG316500 Plate, tilt lock	Buy now
27	9169030006 Pin, spring(6j8)	Buy now
28	9050208M05 Spring, conical(6e0)	Buy now
29	6EEG361400 Plate, tilt lock	Buy now
30	6EEG318800 Spring	Buy now

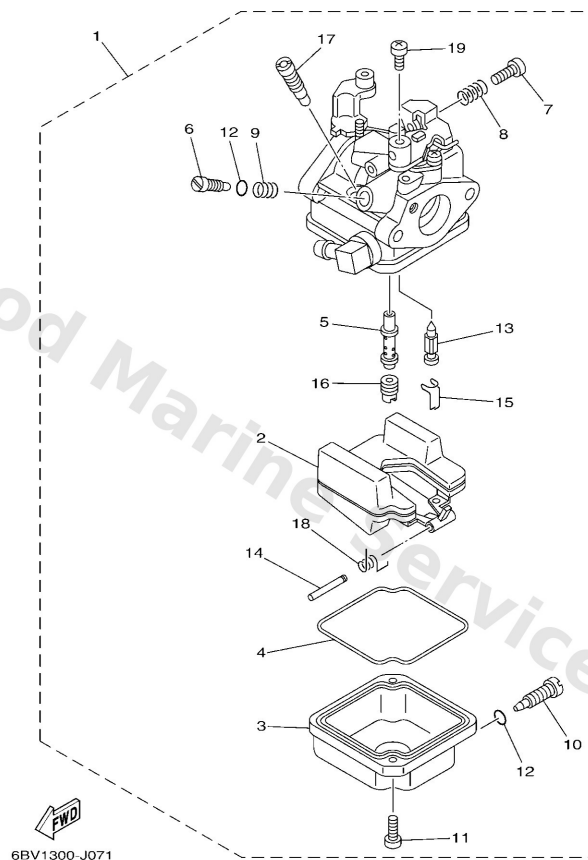
Bracket



6EC1100-N170

Ref	Part	
31	6EEG319800 Spring 2	Buy now
32	9010906M84 Bolt	Buy now
33	6EEG253700 Bushing, pivot sha	Buy now
34	6EEG253900 Bushing, pivot sha	Buy now
35	6EEG253800 Bushing, pivot sha	Buy now
36	6EEG254900 Bushing, pivot sha	Buy now
37	6E04252803 Plate, friction	Buy now
38	6L54252901 Screw, friction piece	Buy now
39	6EEG256100 Knob, steering loc	Buy now
40	9026604M05 Rivet(6I5)	Buy now
41	6EEF459100 Emblem, fuel cock	Buy now

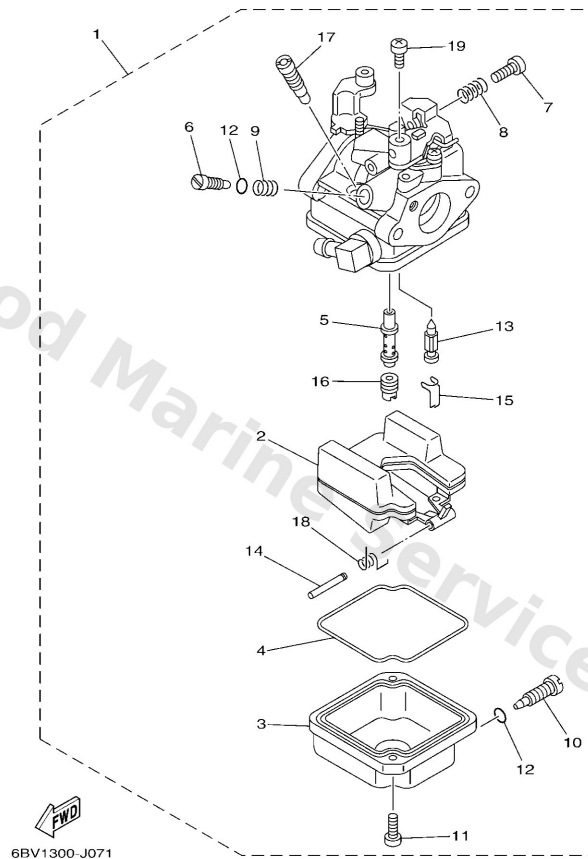
Carburetor



6BV1300-J071

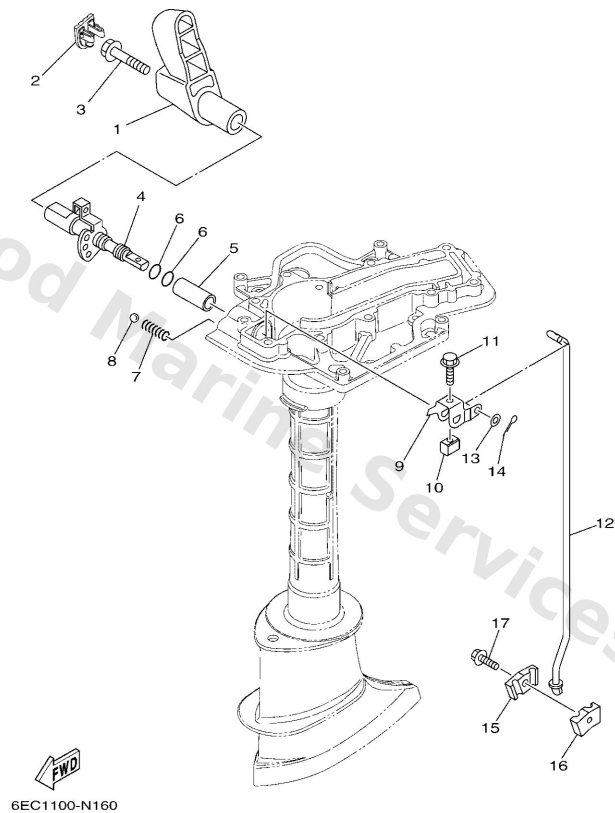
Ref	Part	
1	6BV1430101 Carburetor assembly 1	Buy now
1	6BW1430101 Carburetor assembly 1	Buy now
1	6BX1430100 Carburetor assembly 1	Buy now
2	6BX1498500 Float	Buy now
3	6BX1498000 Body, float chamber	Buy now
4	6BX1498400 Gasket, float chamber	Buy now
5	6BV1494700 Jet, needle	Buy now
5	6BW1494700 Jet, needle	Buy now
5	6BX1494700 Jet, needle	Buy now
6	6BW1492320 Screw, pilot	Buy now
6	6BX1492320 Screw, pilot	Buy now
7	6BX1452300 Screw, stop	Buy now
8	6BX1455500 Spring	Buy now
9	6BX1493500 Spring	Buy now
10	6BX1499100 Screw	Buy now

Carburetor



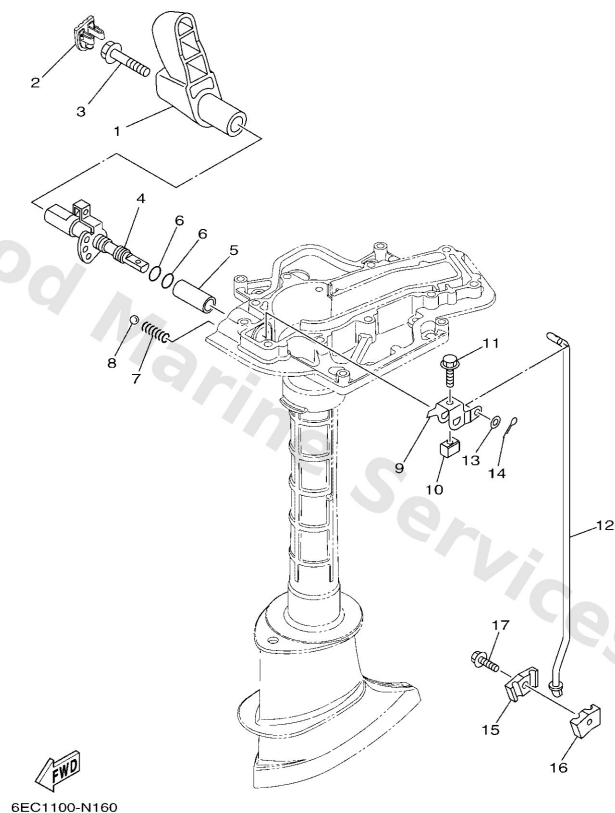
Ref	Part	
11	6BX1459200 Screw	Buy now
12	4JH1456200 O-ring	Buy now
13	6BX1454600 Valve, needle	Buy now
14	6BX1454800 Pin, float arm	Buy now
15	6BX1493700 Clip	Buy now
16	6BV1494311 Jet, main (#60)	Buy now
16	6BW1494315 Jet, main (#70)	Buy now
16	6BX1494317 Jet, main (#75)	Buy now
17	6BV1494801 Jet (#35)	Buy now
17	6BX1494804 Jet (#42)	Buy now
18	6BX1455600 Spring	Buy now
19	9858004006 Screw, pan head (7h3)	Buy now

Control



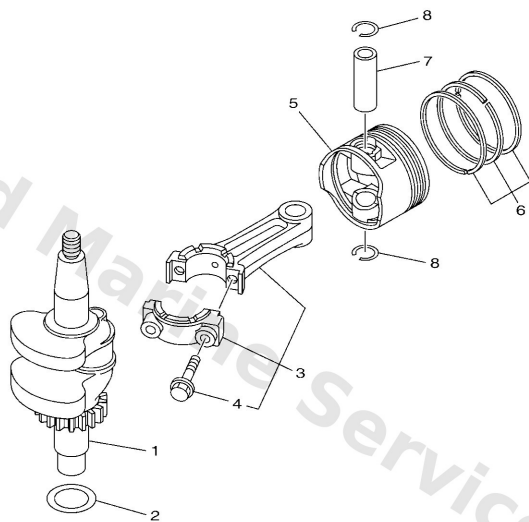
Ref	Part	
1	6EEG411100 Handle, gear shift	Buy now
2	6EEG367900 Cover	Buy now
3	9010508046 Bolt, flange	Buy now
4	6EEG4119008D Shaft, change	Buy now
5	6EEG412200 Bushing, shift rod lever	Buy now
6	9321009811 O-ring	Buy now
7	9050112802 Spring,compression	Buy now
8	9350516024 Ball	Buy now
9	6EEG412100 Lever, shift rod	Buy now
10	6EEE817500 Spacer	Buy now
11	9011905M04 Bolt, with washer	Buy now
12	6EEG414300 Rod, shift	Buy now
13	9299005600 Washer, plain (646)	Buy now
14	9149016010 Pin, cotter	Buy now
15	68DG414500 Connector, shift rod 1	Buy now

Control



Ref	Part	
16	68DG414600 Connector, shift rod 2	Buy now
17	9011906256 Bolt, with washer	Buy now

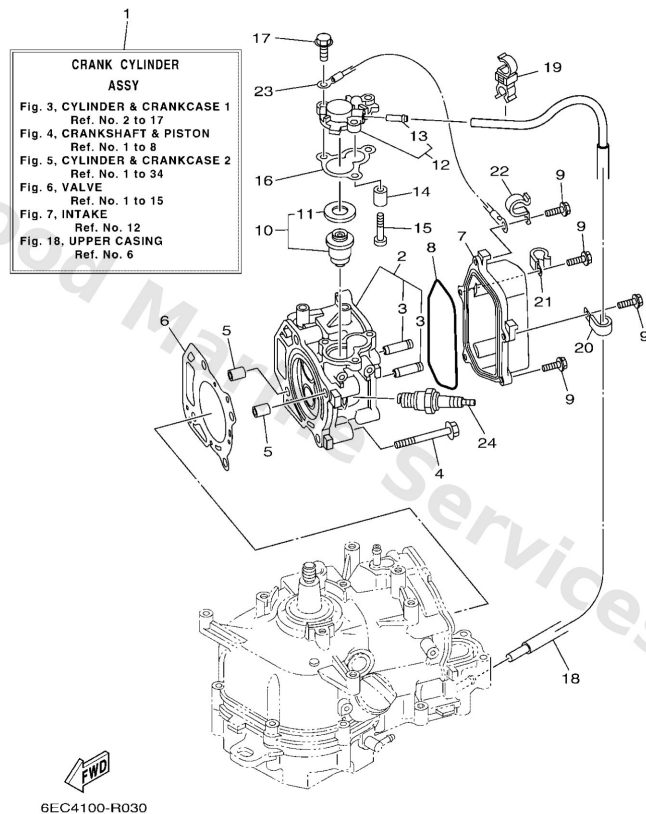
Crankshaft & Piston



6BV1100-J030

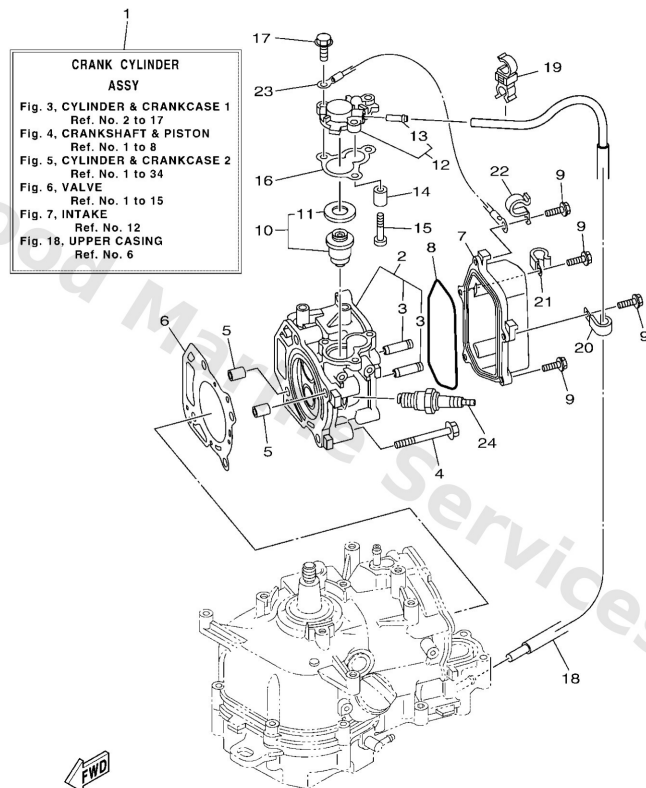
Ref	Part	
1	6BXE141000 Crankshaft	Buy now
2	90201266P2 Washer, plate(ja8)	Buy now
3	6EEE165000 Connecting rod ass	Buy now
4	7CNE165400 Bolt, connecting rod	Buy now
5	6EEE16310096 Piston (std)	Buy now
5	6EEE163500 Piston (0.25mm o/s AP	Buy now
5	6EEE163600 Piston (0.50mm o/s AP	Buy now
6	6EEE160300 Piston ring set (s	Buy now
6	6EEE160400 Piston ring set (0 AP	Buy now
6	6EEE160500 Piston ring set (0 AP	Buy now
7	6EEE163300 Pin, piston	Buy now
8	9345016068 Circlip (4g0)	Buy now

Cylinder & Crankcase 1



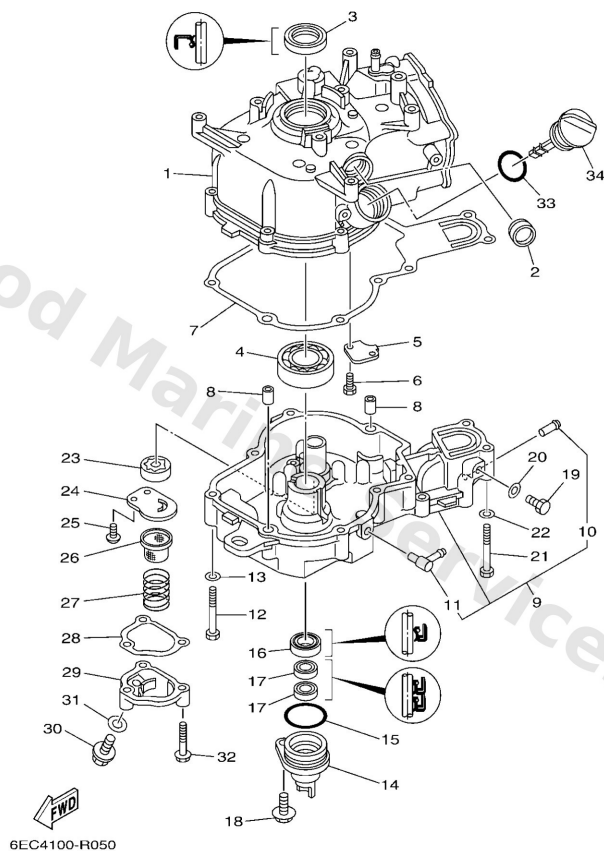
Ref	Part	
1	6EEWE090011S Crank cylinder ass	Buy now
2	6EEE1111001S Head, cylinder 1	Buy now
3	6EEE113310 Guide, valve 1	Buy now
4	9010508M36 Bolt (6g8)	Buy now
5	9953010114 Pin, dowel(3vd)	Buy now
6	6BX1118100 Gasket, cylinder head 1	Buy now
7	6EEE119100 Cover, cylinder he	Buy now
8	6EEE135600 Seal, cylinder 2	Buy now
9	97E9506520 Bolt, hexagon w/w deep recess	Buy now
10	66M1241101 Thermostat	Buy now
11	6881241200 Seal, thermostat	Buy now
12	6EEE2413001S Cover, thermostat	Buy now
13	6EEF437700 Pipe, joint 2	Buy now
14	6G81132500 Anode	Buy now
15	9788005025 Screw, panhead (a93)	Buy now

Cylinder & Crankcase 1



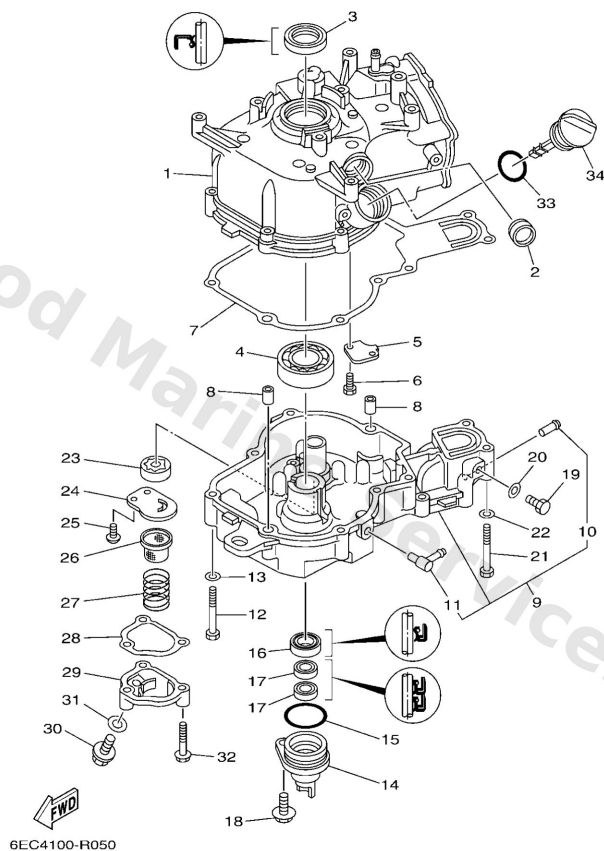
Ref	Part	
16	67D12414A0 Gasket, cover	Buy now
17	9011906MA2 Bolt, with washer	Buy now
18	6EEF432300 Pipe 12	Buy now
19	9046409021 Clamp	Buy now
20	9046506M86 Clamp	Buy now
22	9046508371 Clamp(4km)	Buy now
23	6EEH251900 Wire, earth lead	Buy now
24	9470200372 Plug, spark (cr6hsb)	Buy now

Cylinder & Crankcase 2



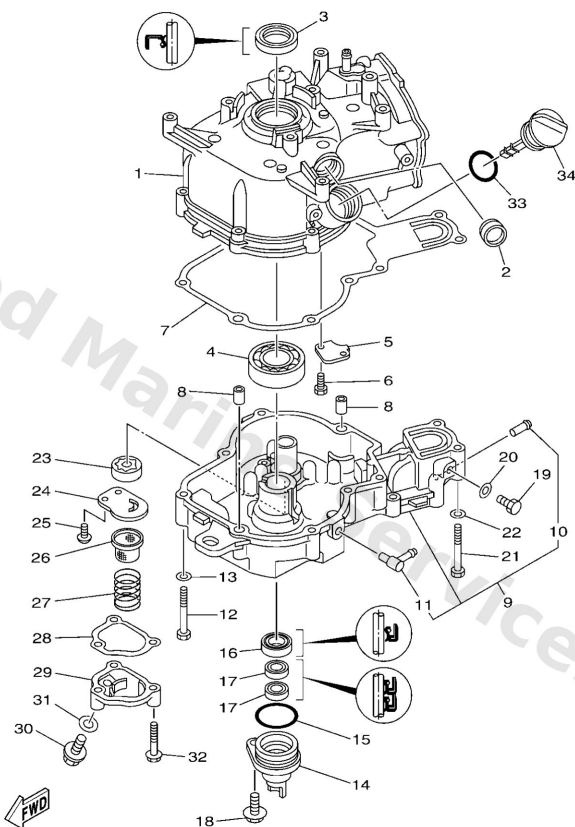
Ref	Part	
1	6EEE1311001S Cylinder 1	Buy now
2	3Y61536100 Gauge, level	Buy now
3	9310225821 Oil seal	Buy now
4	93306255X0 Bearing	Buy now
5	6EEE116800 Cover, breather	Buy now
6	9701305010 Bolt, hexagon	Buy now
7	6BX1135100 Gasket, cylinder	Buy now
8	9953010114 Pin, dowel(3vd)	Buy now
9	6EEE5111001S Crankcase 1	Buy now
10	6EEF437700 Pipe, joint 2	Buy now
11	6761137200 Nipple, hose	Buy now
12	9701306050 Bolt, hexagon	Buy now
13	9290306600 Washer, plain (646)	Buy now
14	6EEE539600CA Housing, oil seal	Buy now
15	9321035803 O-ring	Buy now

Cylinder & Crankcase 2



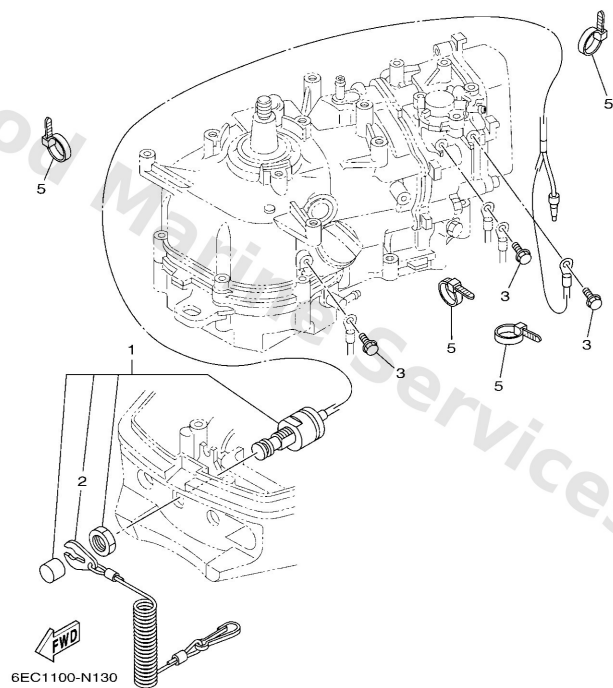
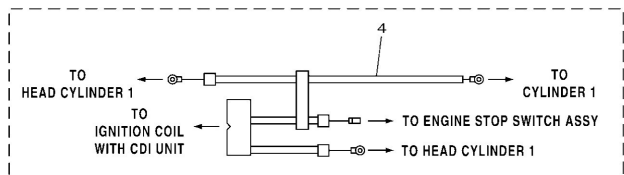
Ref	Part	
16	9310220814 Oil seal	Buy now
17	9310210800 Oil seal	Buy now
18	97E9508520 Bolt, hexagon w/w deep recess	Buy now
19	97D9508014 Bolt, hexagon deep recess	Buy now
20	9043008143 Gasket (256-11198-00)	Buy now
23	6BXE331000 Rotor assembly	Buy now
24	6EEE331600 Cover, pump	Buy now
25	9851706012 Screw, pan	Buy now
26	5YPE341100 Strainer, oil	Buy now
27	9050118576 Spring, compression (3y1)	Buy now
28	6EEE347500 Gasket	Buy now
29	6EEE34170015 Cover, strainer	Buy now
30	9010508M76 Bolt, washer based	Buy now
31	9020108818 Washer	Buy now
32	97E7506535 Bolt, hexagon w/w deep recess	Buy now

Cylinder & Crankcase 2



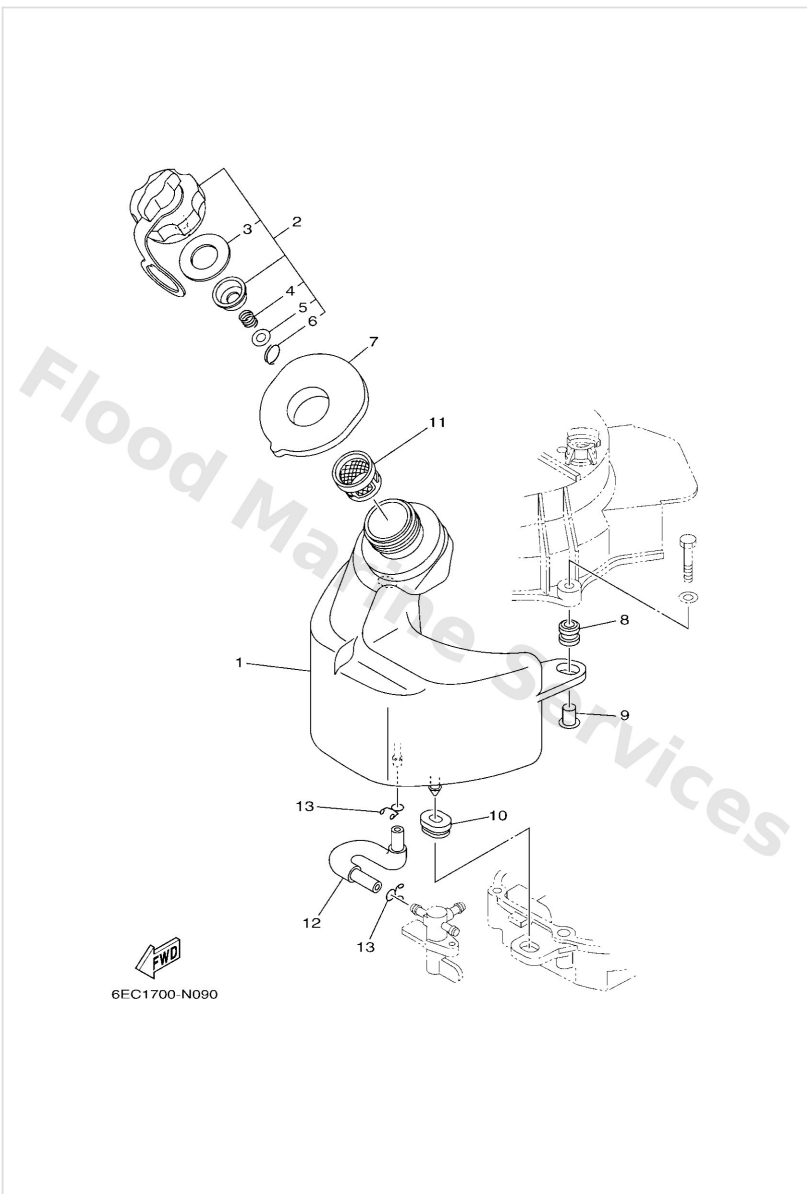
6EC4100-R050

Ref	Part	
33	9321024800 O-ring	Buy now
34	6EEE536200 Plug, oil level	Buy now



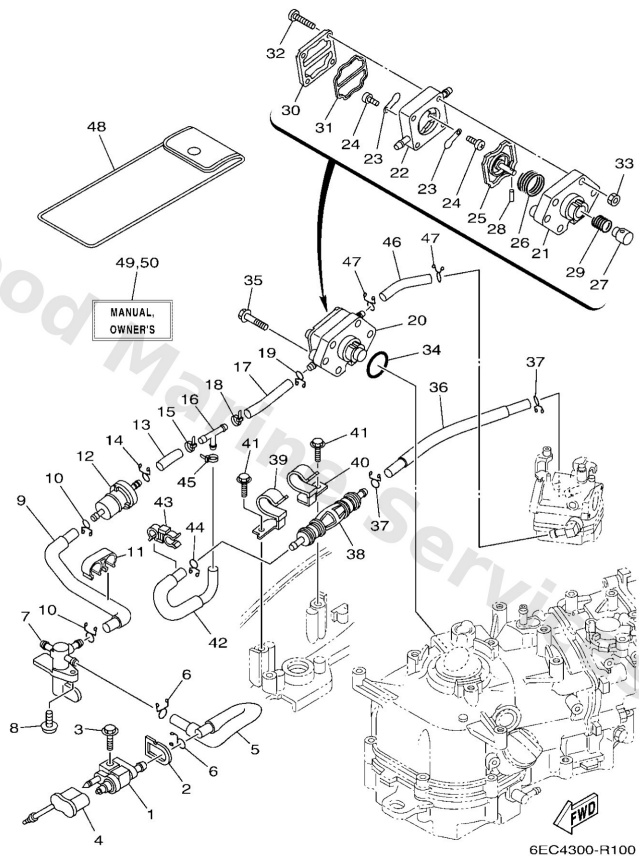
Ref	Part	
1	6EEH257501 Engine stop switch	Buy now
2	6EEH255600 Lanyard, stop swit	Buy now
3	97E9506512 Bolt, hexagon w/w deep recess	Buy now
4	6EEH253100 Wire, lead	Buy now
5	9046513M97 Clamp	Buy now

Fuel 1



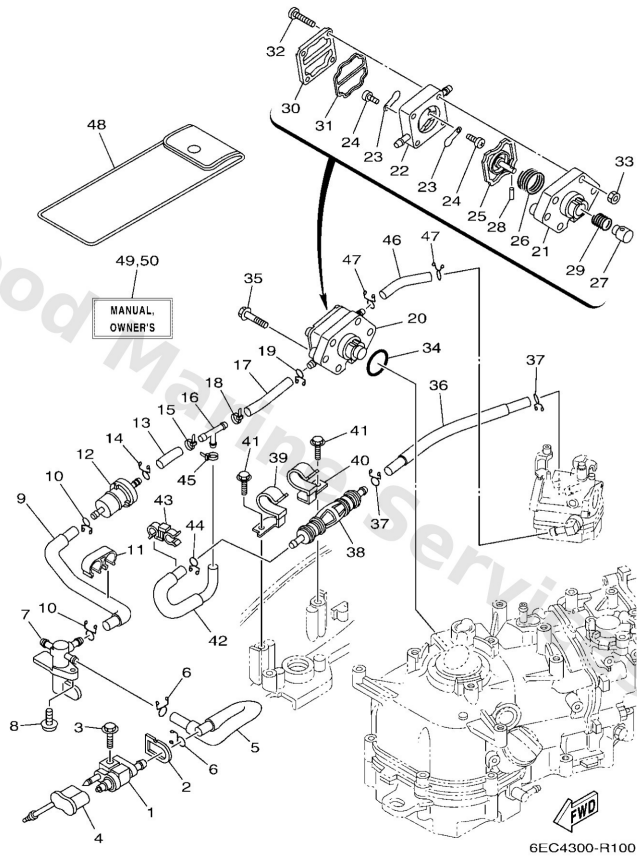
Ref	Part	
1	6EEF411101 Tank, fuel	Buy now
2	6BX2461001 Cap assembly	Buy now
3	68D2461200 Packing, cap	Buy now
4	90501100A5 Spring, compression	Buy now
5	9299004200 Ybs66-4 washer, plain	Buy now
6	90468100A0 Clip	Buy now
7	6BX2464100 Gasket, cap 1	Buy now
8	6A08231700 Damper, ignition coil	Buy now
9	9038706119 Collar	Buy now
10	9048001559 Grommet(4bh)	Buy now
11	6EEF416700 Strainer	Buy now
12	6EEF431100 Pipe, fuel 1	Buy now
13	9046709M09 Clip(6k8)	Buy now

Fuel 2



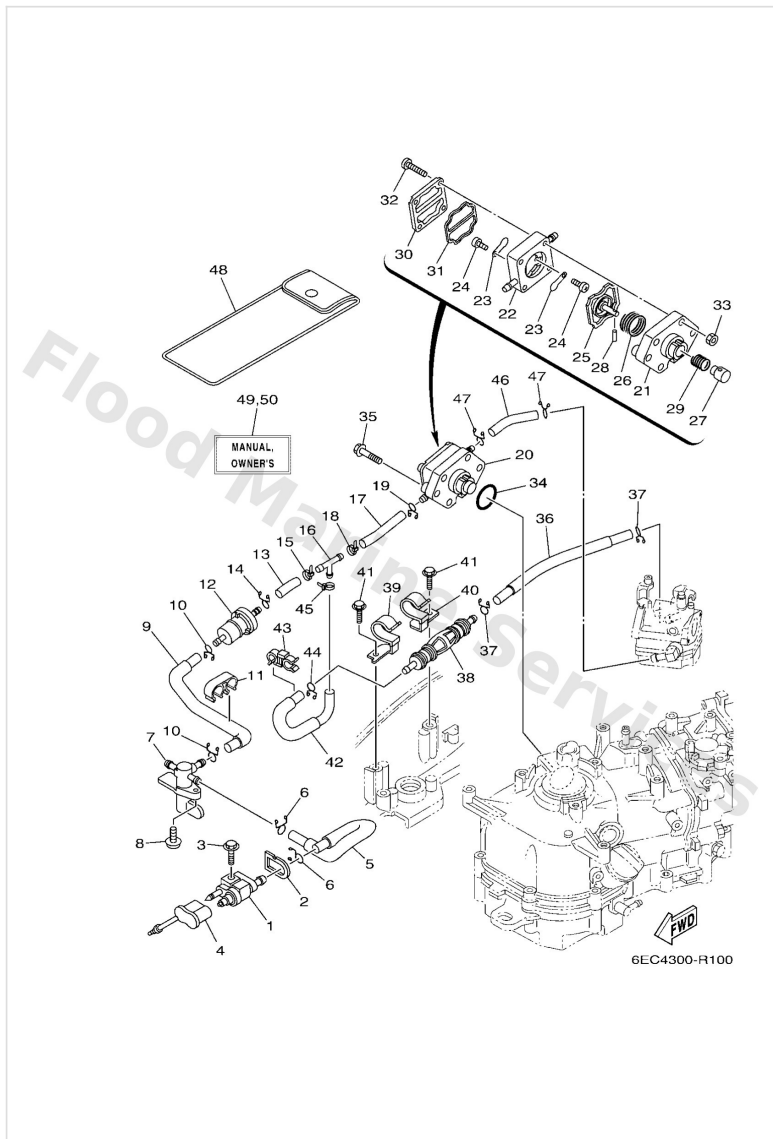
Ref	Part	
1	6G12430410 Fuel pipe joint comp. 1	Buy now
2	6EEF432900 Seal	Buy now
3	97E9506525 Bolt, hexagon w/w deep recess	Buy now
4	6BX2476U00 Protector,1	Buy now
5	6EEF431200 Pipe 2	Buy now
6	9046709M09 Clip(6k8)	Buy now
7	6EEF450000 Fuel cock assembly 1	Buy now
8	9798506212 Screw, with washer(6h3)	Buy now
9	6EEF431300 Pipe 3	Buy now
11	9046412016 Clamp	Buy now
12	6EEF425100 Strainer 1	Buy now
13	6EEF247C00 Hose 3	Buy now
15	9046511M10 Clamp	Buy now
16	6882437800 Pipe, joint	Buy now
17	6EEF247D00 Hose 4	Buy now

Fuel 2



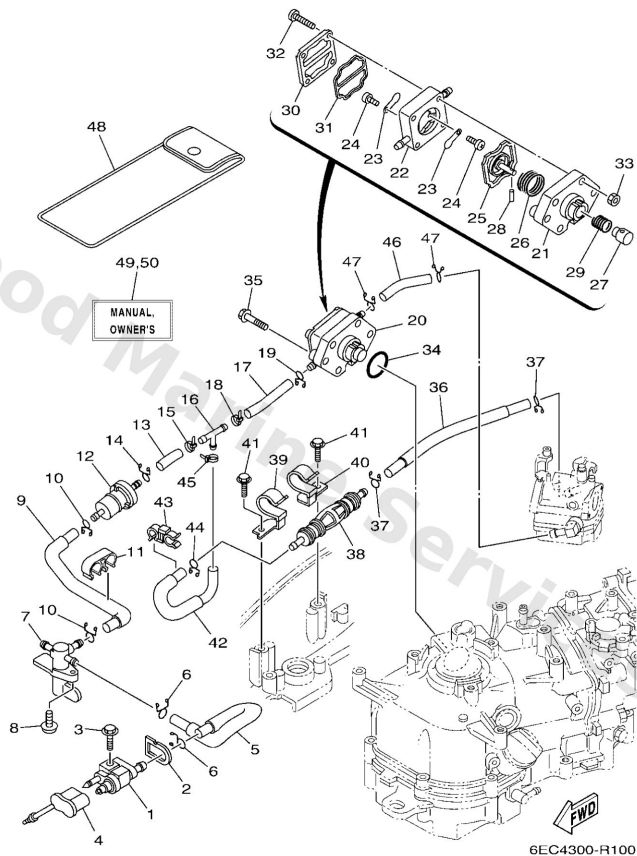
Ref	Part	
20	6BX2441000 Fuel pump assembly	Buy now
21	67D2441200 Body 1	Buy now
22	67D2441302 Body 2	Buy now
23	6A02442101 Valve, check	Buy now
24	6E71432500 Screw, pan head	Buy now
25	6BX2441100 Diaphragm	Buy now
26	67D2442300 Spring, diaphragm	Buy now
27	6BX1313100 Plunger	Buy now
28	66M2437400 Pin	Buy now
29	6BX2445400 Spring	Buy now
30	67D2441401 Body 3	Buy now
31	66M2447101 Diaphragm	Buy now
32	67D2444400 Screw	Buy now
33	9538004600 Nut, hex	Buy now
34	9321027806 O-ring	Buy now

Fuel 2



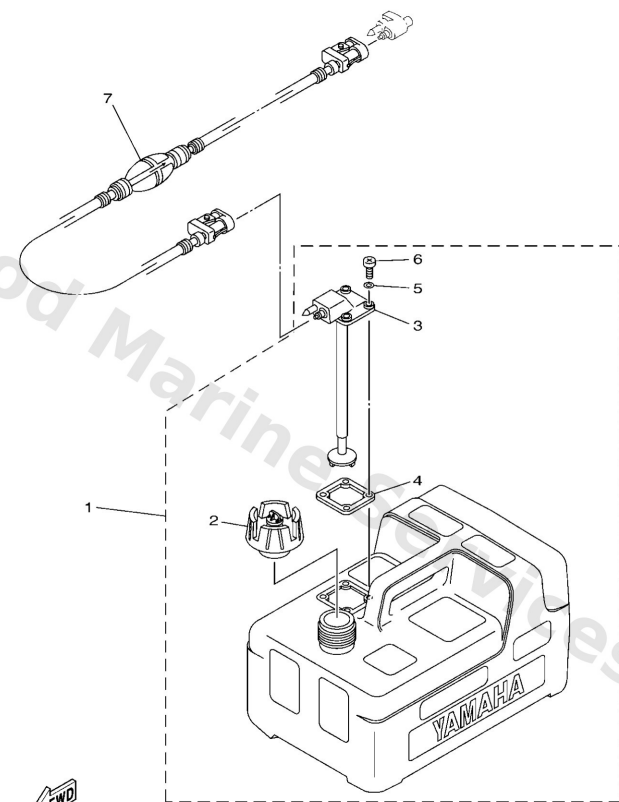
Ref	Part	
35	97E9506630 Bolt, hexagon w/w deep recess	Buy now
36	6EEF247B00 Hose 2	Buy now
38	6BX2436000 Primer pump assembly	Buy now
39	6EEF413500 Clamp 1	Buy now
40	6EEF413600 Clamp 2	Buy now
41	9010906M80 Bolt	Buy now
42	6EEF247A00 Hose 1	Buy now
43	9046409021 Clamp	Buy now
46	6EEE397100 Pipe, fuel 1	Buy now
48	6EEF810000 Tool kit AP	Buy now
49	6ECF819975D0 O/m f4bmhs /f5amhs'19 UR (NL)	Buy now
49	6ECF819975E0 O/m f4bmhs /f5amhs'19 UR (E)	Buy now
49	6ECF819975F0 O/m f4bmhs /f5amhs'19 UR (F)	Buy now
49	6ECF819975G0 O/m f4bmhs /f5amhs'19 UR (D)	Buy now
49	6ECF819975H0 O/m f4bmhs /f5amhs'19 UR (I)	Buy now

Fuel 2



Ref	Part	
49	6ECF819975S0 O/m f4bmhs /f5amhs'19 UR (ES)	Buy now
50	6ECF819985K0 O/m f4bmhs /f5amhs'19 UR (DK)	Buy now
50	6ECF819985L0 O/m f4bmhs /f5amhs'19 UR (SF)	Buy now
50	6ECF819985M0 O/m f4bmhs /f5amhs'19 UR (S)	Buy now
50	6ECF819985N0 O/m f4bmhs /f5amhs'19 UR (N)	Buy now
50	6ECF819985P0 O/m f4bmhs /f5amhs'19 UR (P)	Buy now
50	6ECF819985R0 O/m f4bmhs /f5amhs'19 UR (GR)	Buy now

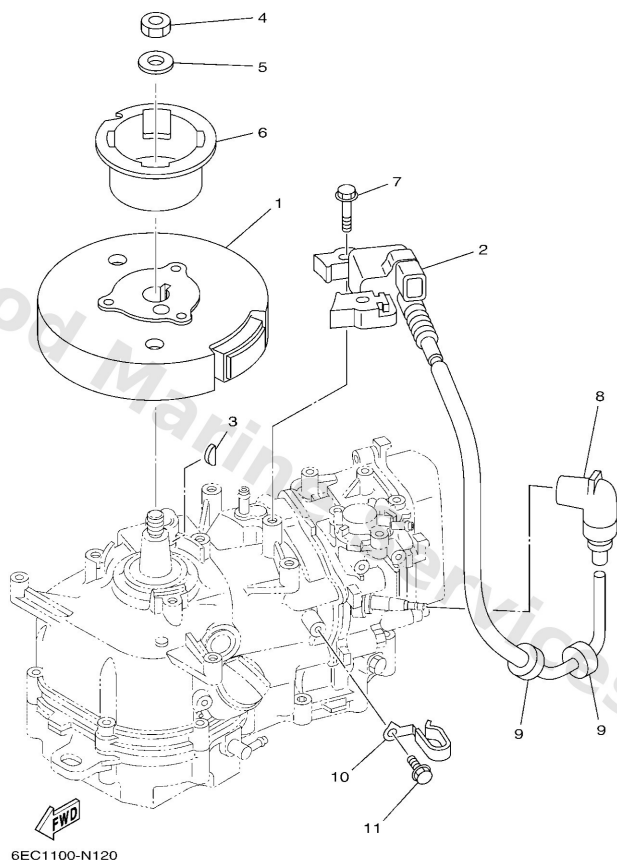
Fuel Tank



6FW5300-T280

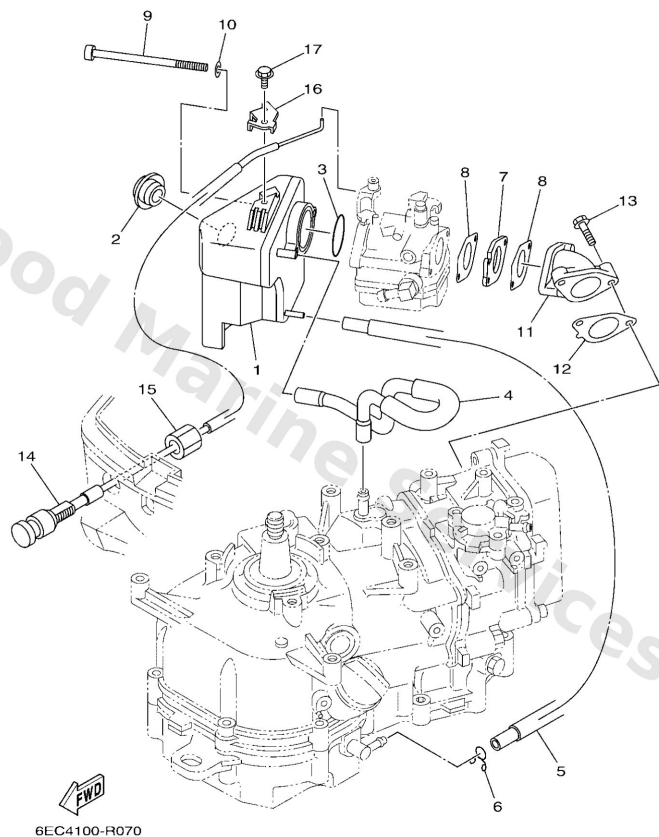
Ref	Part	
1	6YL2420107 Fuel tank assembly (12l) AP EXCEPT FOR RUS	Buy now
2	6YK2461010 Cap assembly WITHOUT INDICATOR	Buy now
3	6YL2426010 Fuel meter assembly	Buy now
4	6YL2426801 Gasket, fuel meter	Buy now
5	6YL2432900 Seal	Buy now
6	9015705M16 Screw, pan head	Buy now
7	6YL2430654 Fuel pipe comp. 1 AP EXCEPT FOR RUS	Buy now

Generator



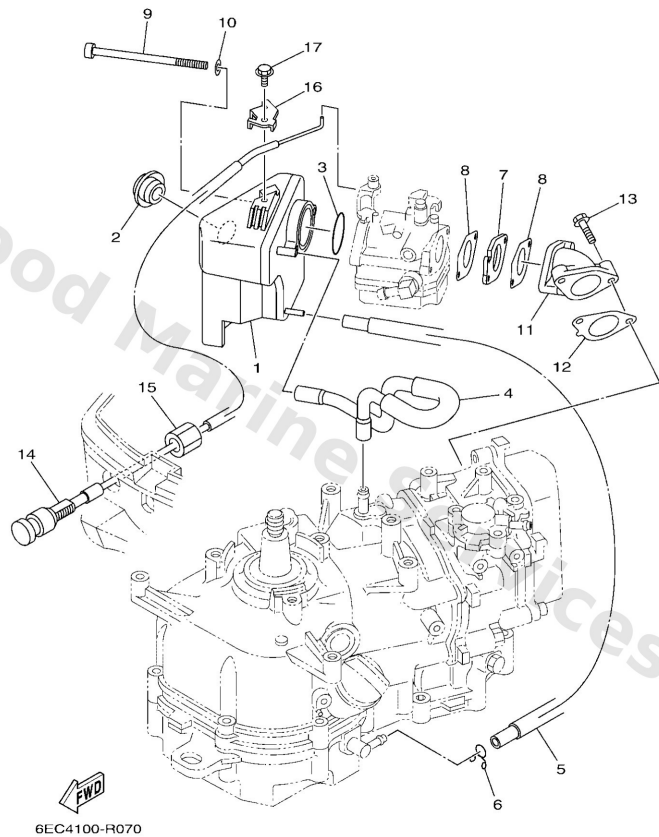
Ref	Part	
1	6BX8555000 Rotor assembly	Buy now
2	6BV8557101 Ignition coil with cdi unit	Buy now
2	6BW8557101 Ignition coil with cdi unit	Buy now
2	6BX8557100 Ignition coil with cdi unit	Buy now
3	9028004M06 Key, woodruff(6a1)	Buy now
4	9017012066 Nut, hexagon 6481155500	Buy now
5	9020112472 Washer, plate (4n0)	Buy now
6	6BX1572300 Pulley, starter	Buy now
7	9010506037 Bolt, flange	Buy now
8	6BX8237000 Plug cap assembly	Buy now
9	9048025161 Grommet(656)	Buy now
10	9046508361 Clamp(7mx)	Buy now
11	97E9506512 Bolt, hexagon w/w deep recess	Buy now

Intake



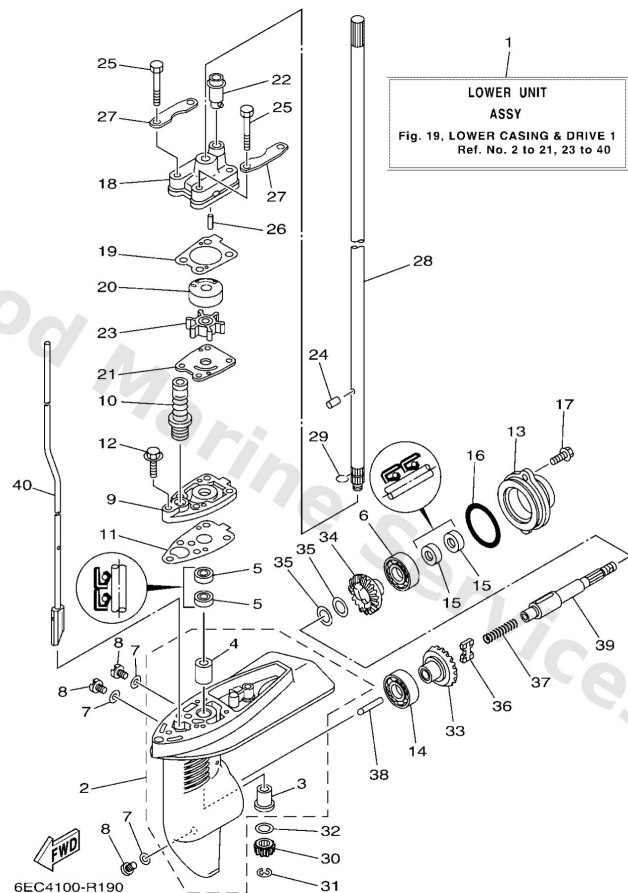
Ref	Part	
1	6BX1444000 Silencer assembly, intake	Buy now
2	9048018M74 Grommet	Buy now
3	9321032817 O-ring	Buy now
4	6EEF431400 Pipe 4	Buy now
5	6EEE316F00 Hose, oil 1	Buy now
6	9046709M09 Clip(6k8)	Buy now
7	6EEE364700 Gasket, manifold 3	Buy now
8	6EEE364600 Gasket, manifold 2	Buy now
9	9011006350 Bolt, hexagon socket head	Buy now
10	9020106106 Washer, plate	Buy now
11	6BXE364110 Manifold, intake 1	Buy now
12	6EEE364500 Gasket, manifold 1	Buy now
13	9011906MA3 Bolt, with washer	Buy now
14	6EEF633000 Starter cable assembly	Buy now
15	9017911001 Nut	Buy now

Intake



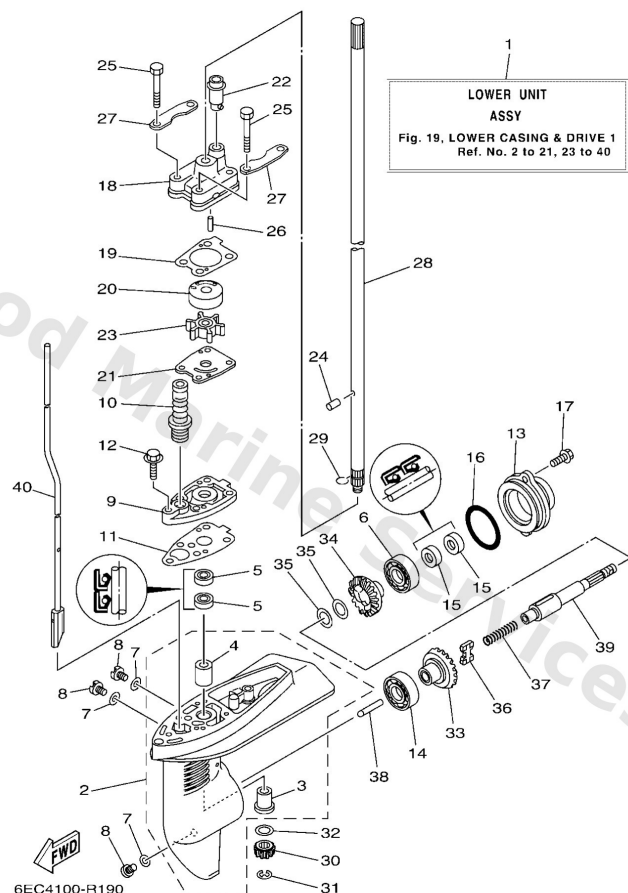
Ref	Part	
16	6EEE315100 Stay	Buy now
17	9759505510 Bolt hex. head	Buy now

Lower Casing & Drive 1



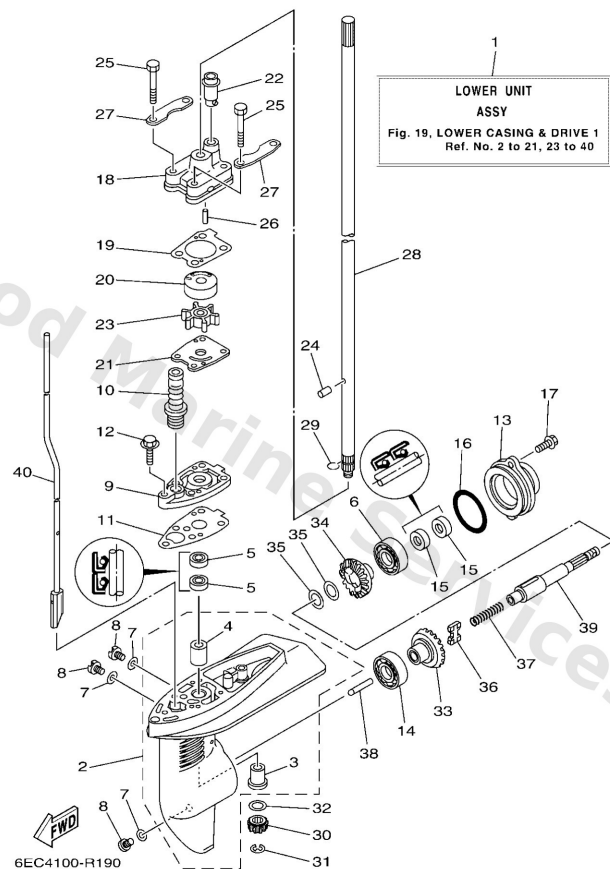
Ref	Part	
1	6EEG5300018D Lower unit assembly S(17.2")	Buy now
1	6EEG5300118D Lower unit assembly L(22.2")	Buy now
2	6EEG5311008D Casing, lower	Buy now
3	6E04531709 Bushing	Buy now
4	6E04531609 Bushing	Buy now
5	9310110811 Oil seal	Buy now
6	93306054YU Bearing	Buy now
7	9043008003 Gasket	Buy now
8	9034008002 Plug, straight screw	Buy now
9	6EEG532100CA Plate	Buy now
10	6EEG414700 Boot, shift rod	Buy now
11	6EEG531500 Packing, lower cas	Buy now
12	97E9506525 Bolt, hexagon w/w deep recess	Buy now
13	6EEG5361008D Cap, lower casing	Buy now
15	9310113800 Oil seal	Buy now

Lower Casing & Drive 1



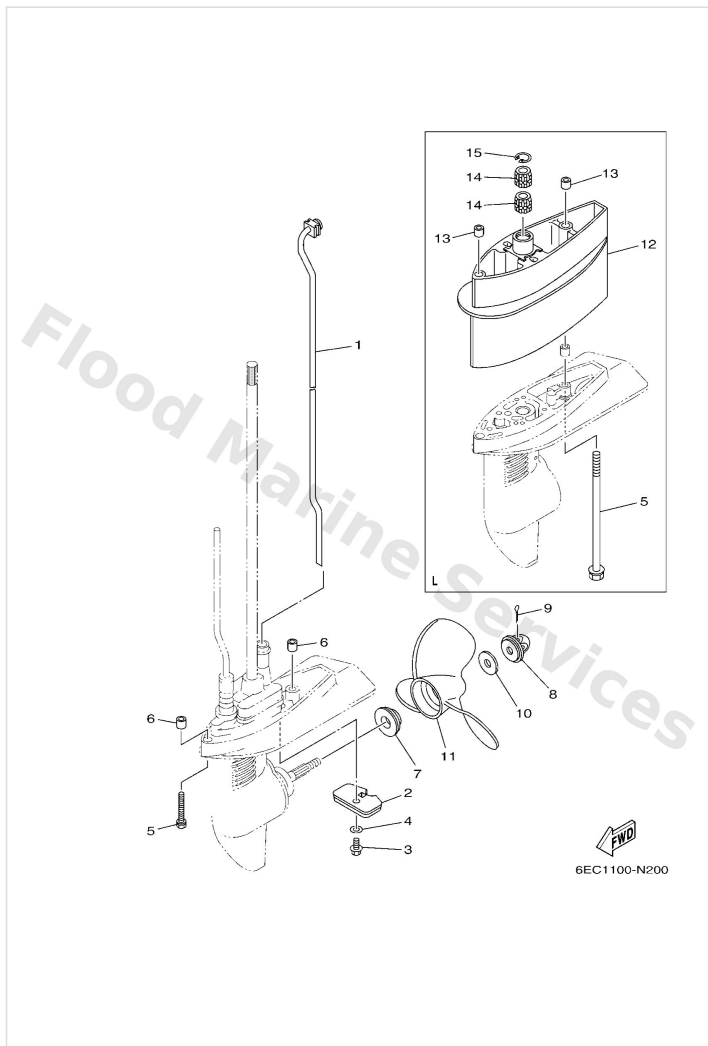
Ref	Part	
16	9321048800 O-ring	Buy now
17	95D9506016 Bolt, flange deep recess	Buy now
18	6EEG431100 Housing, water pump	Buy now
19	6EEG431500 Gasket, water pump	Buy now
20	6EEG432200 Insert, cartridge	Buy now
21	6EEG432300 Outer plate, cartridge	Buy now
22	6EEG436600 Damper, water seal 2	Buy now
23	6E04435200 Impeller	Buy now
24	9360409066 Pin, dowel	Buy now
25	97D9506045 Bolt, hexagon deep recess	Buy now
26	9360418080 Pin. dowel. (647)	Buy now
27	6EEG432800 Plate	Buy now
28	6E04551101 Shaft, drive S(17.2")	Buy now
28	6E04551111 Shaft, drive L(22.2")	Buy now
29	9046708M01 Clip (6e0)	Buy now

Lower Casing & Drive 1



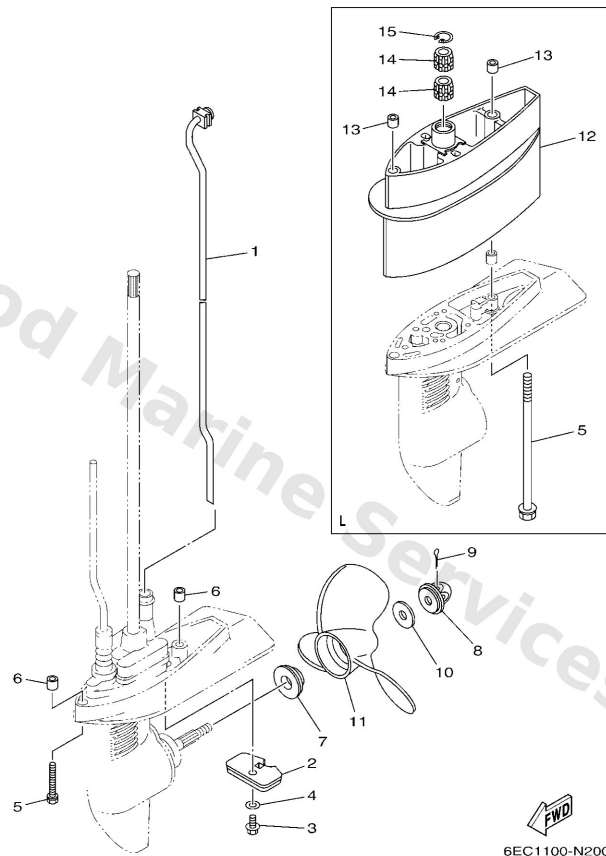
Ref	Part	
30	6BX4555100 Pinion	Buy now
31	9900106600 Circlip(53I)	Buy now
32	9020111M49 Washer, plate (6e0)	Buy now
33	67D4556000 Gear	Buy now
34	67D4557000 Gear	Buy now
35	6EEG557600 Washer, thrust 2	Buy now
36	67D4563101 Clutch, dog	Buy now
37	90501120A9 Spring, compression	Buy now
38	6EEG563500 Plunger, shift	Buy now
39	6EEG561100 Shaft, propeller	Buy now
40	6EEG415000 Shift cam assembly S(17.2")	Buy now
40	6EEG415010 Shift cam assembly L(22.2")	Buy now

Lower Casing & Drive 2



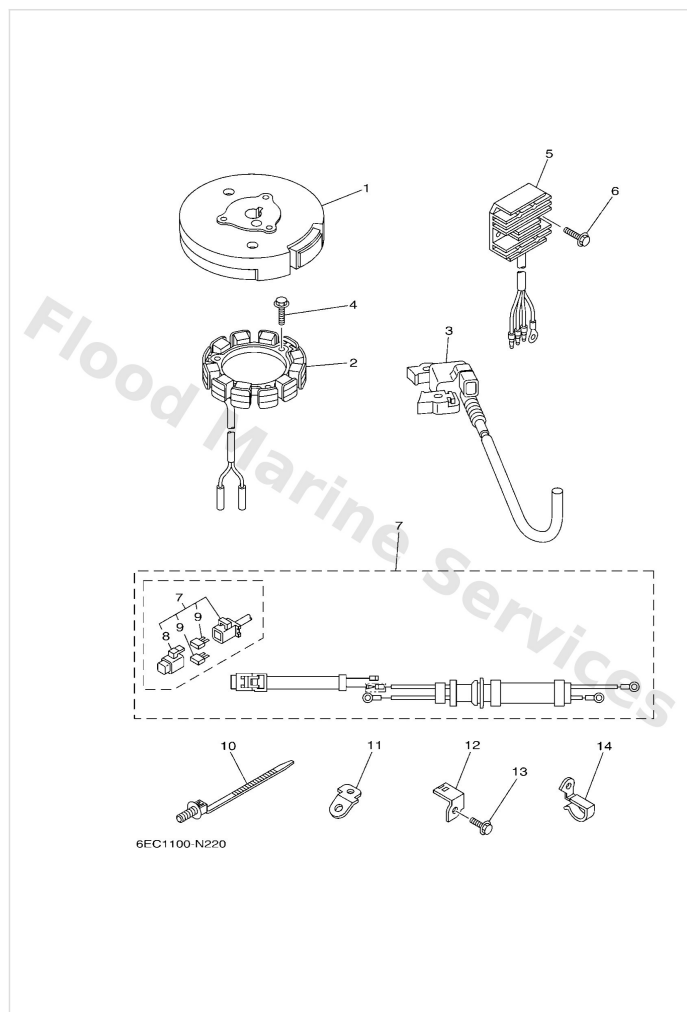
Ref	Part	
1	6EEG436000 Water tube assembly S(17.2")	Buy now
1	6EEG436010 Water tube assembly L(22.2")	Buy now
2	6L54525103 Anode	Buy now
3	95D9506012 Bolt, flange deep recess	Buy now
4	9299006300 Washer, tooth	Buy now
5	9011906253 Bolt, with washer S(17.2")	Buy now
5	9011906254 Bolt, with washer L(22.2")	Buy now
13	9038706M14 Collar(6e0) L(22.2")	Buy now
7	6EEG598700 Spacer 1	Buy now
8	6EEG561600 Nut, propeller	Buy now
9	9149025030 Pin, cotter(6I5)	Buy now
10	9020108M54 Washer, plate (6e5)	Buy now
11	6E04594101 Propeller (3x7-1/2 x8 -ba) UR	Buy now
11	6E04594301 Propeller (3x7-1/2"x7"-ba) UR	Buy now
11	6E04594900 Propeller (3x7-1/4 x6-1/2 -ba) UR	Buy now

Lower Casing & Drive 2



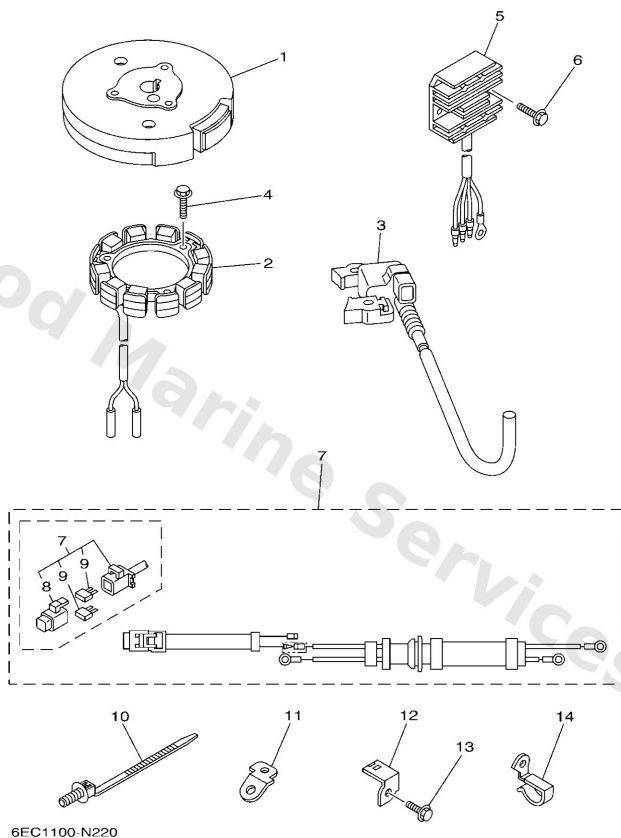
Ref	Part	
11	6E04595200 Propeller (3x7-1/4 x8-1/4 -ba) UR	Buy now
11	6E04595400 Propeller (3x7-1/2 x9 -ba) UR	Buy now
12	6EEG5211008D Extension L(22.2")	Buy now
14	6BX4531801 Bushing, drive shaft L(22.2")	Buy now
15	9342022M03 Cir clip (6e0) L(22.2")	Buy now

Optional Parts



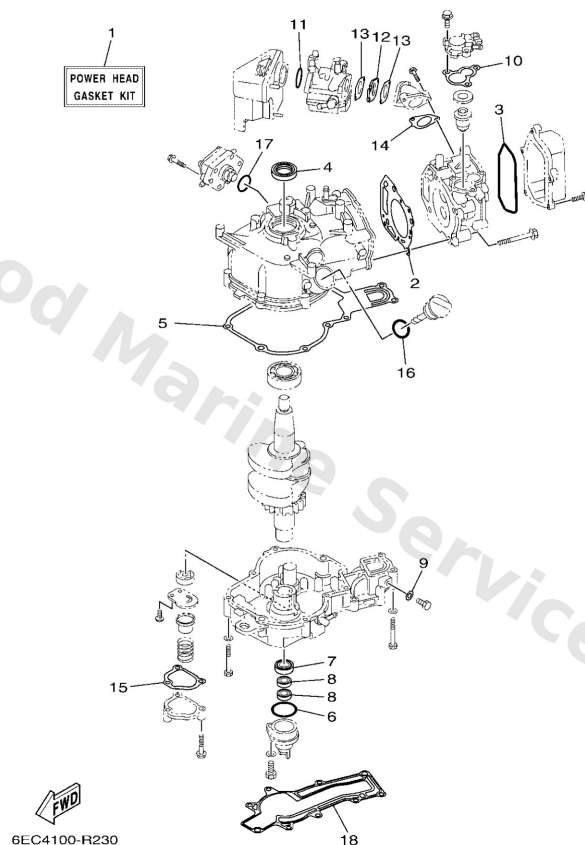
Ref	Part	
1	6BX85550A0 Rotor assembly EXCEPT FOR RUS	Buy now
2	6BX85510A0 Lighting coil assembly EXCEPT FOR RUS	Buy now
3	6BV8557101 Ignition coil with cdi unit EXCEPT FOR RUS	Buy now
3	6BW8557101 Ignition coil with cdi unit EXCEPT FOR RUS	Buy now
3	6BX8557100 Ignition coil with cdi unit EXCEPT FOR RUS	Buy now
4	97E9506520 Bolt, hexagon w/w deep recess EXCEPT FOR RUS	Buy now
5	6BX8196000 Rectifier & regulator assembly EXCEPT FOR RUS	Buy now
6	97E9506516 Bolt, hexagon w/w deep recess EXCEPT FOR RUS	Buy now
7	6BX8194900 Wire, lead EXCEPT FOR RUS	Buy now
8	67F8215B00 Cap (black)	Buy now
9	67F8215100 Fuse	Buy now
10	9046430009 Clamp EXCEPT FOR RUS	Buy now
11	6BX8258100 Stay, cord clamp EXCEPT FOR RUS	Buy now
12	6BX8238800 Plate EXCEPT FOR RUS	Buy now
13	9010906M80 Bolt EXCEPT FOR RUS	Buy now

Optional Parts



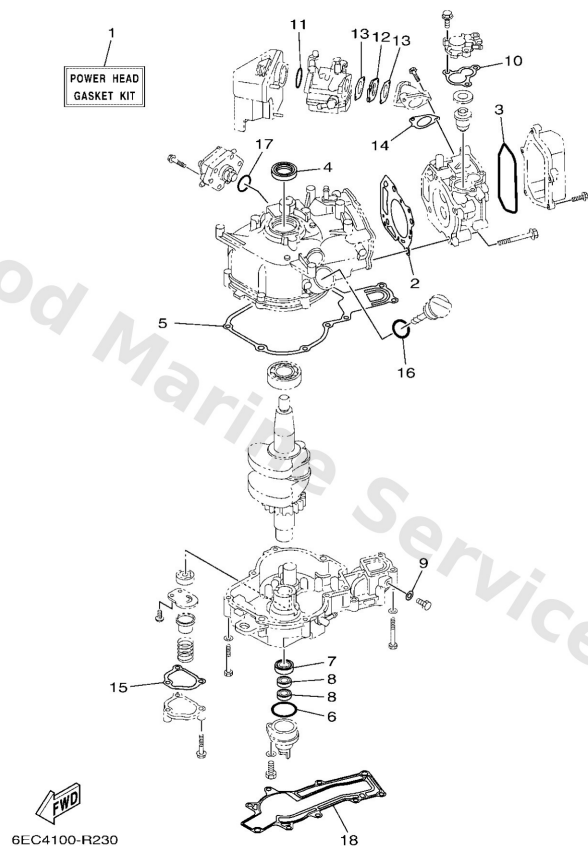
Ref	Part	
14	9046508371 Clamp(4km) EXCEPT FOR RUS	Buy now

Repair Kit 1



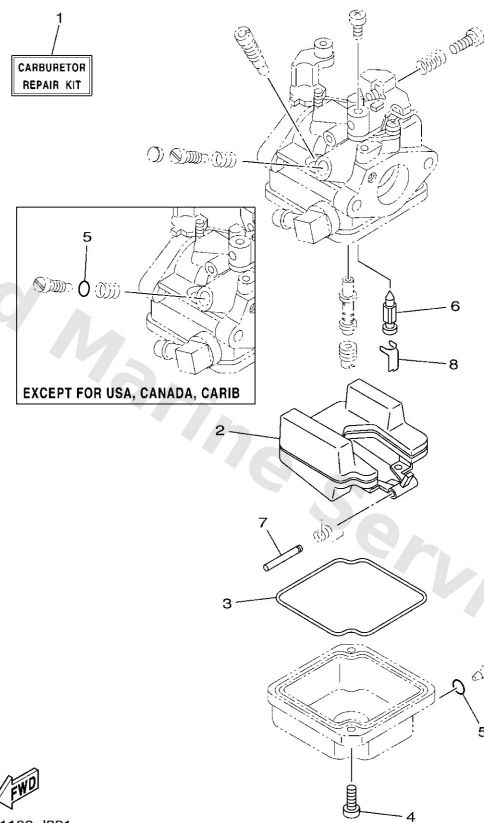
Ref	Part	
1	6EEW000100 Power head gasket kit	Buy now
2	6BX1118100 Gasket, cylinder head 1	Buy now
3	6EEE135600 Seal, cylinder 2	Buy now
4	9310225821 Oil seal	Buy now
5	6BX1135100 Gasket, cylinder	Buy now
6	9321035803 O-ring	Buy now
7	9310220814 Oil seal	Buy now
8	9310210800 Oil seal	Buy now
9	9043008143 Gasket (256-11198-00)	Buy now
10	67D12414A0 Gasket, cover	Buy now
11	9321032817 O-ring	Buy now
12	6EEE364700 Gasket, manifold 3	Buy now
13	6EEE364600 Gasket, manifold 2	Buy now
14	6EEE364500 Gasket, manifold 1	Buy now
15	6EEE347500 Gasket	Buy now

Repair Kit 1



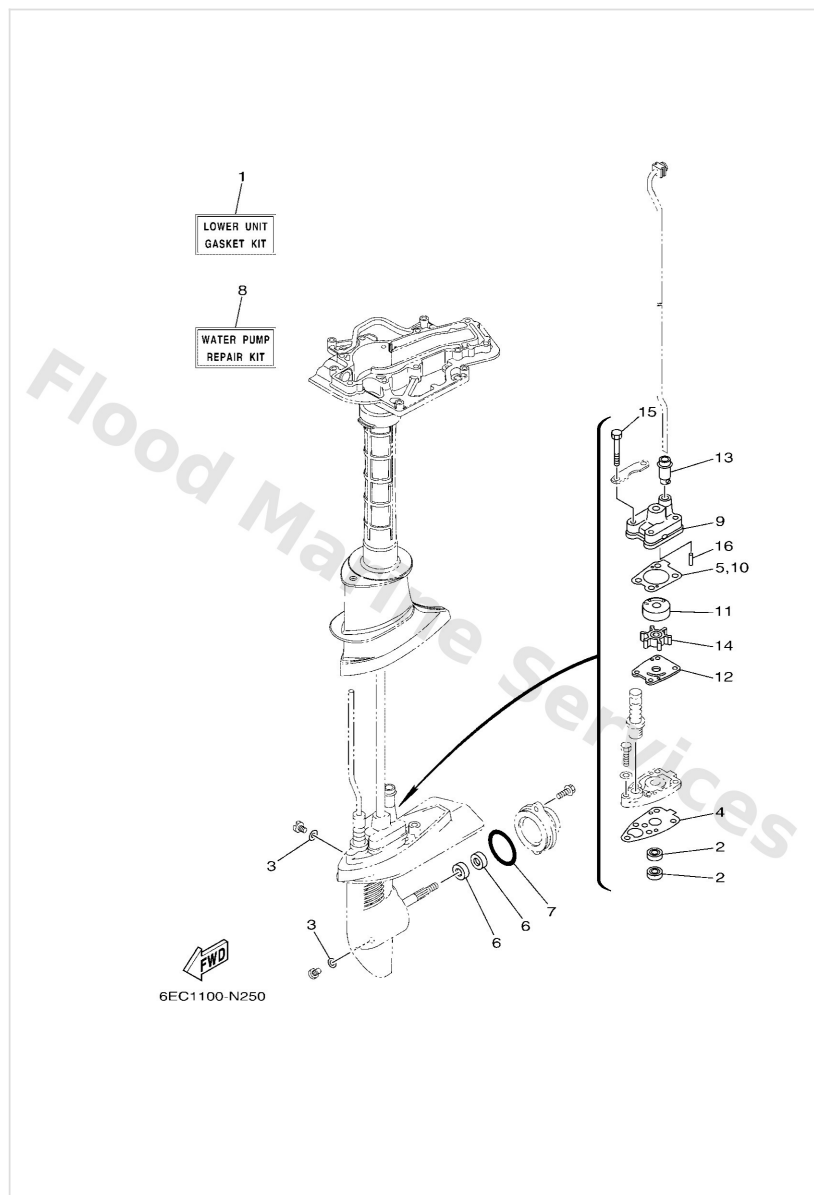
Ref	Part	
16	9321024800 O-ring	Buy now
17	9321027806 O-ring	Buy now
18	6EE4511300 Gasket, upper casing	Buy now

Repair Kit 2



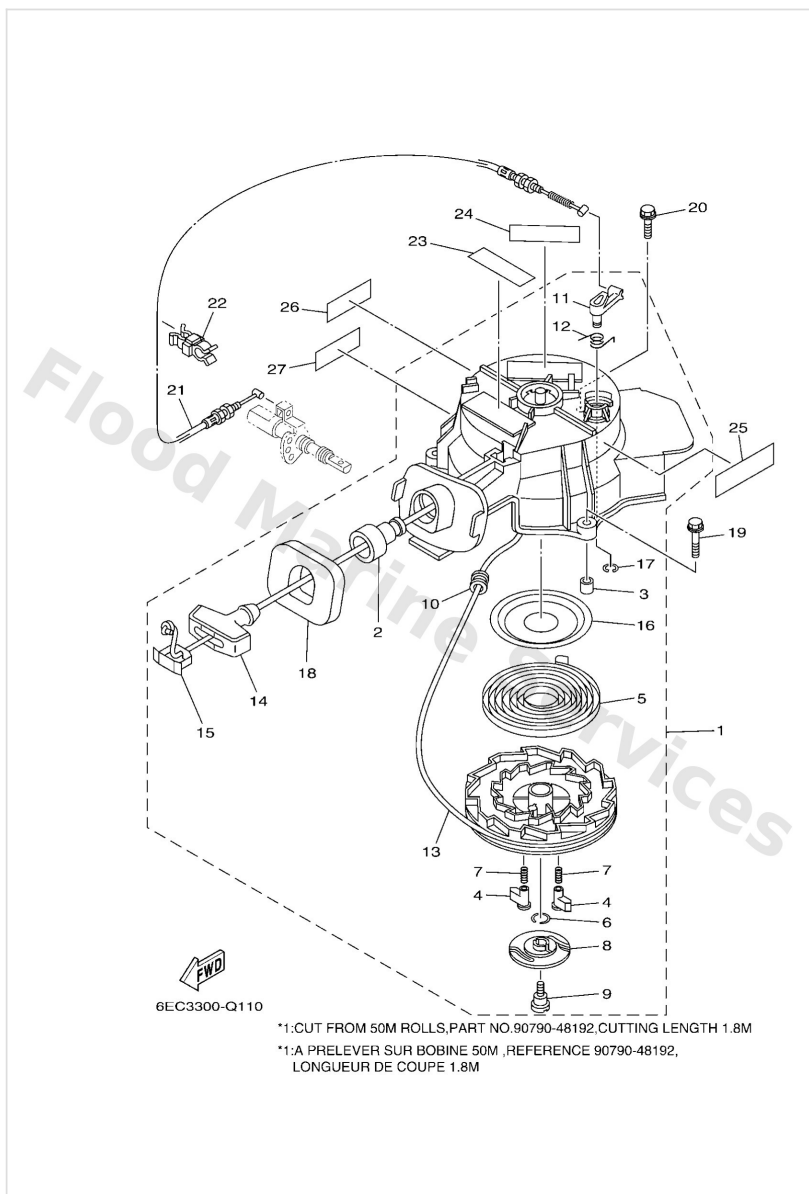
Ref	Part	
1	6BXW009300 Carburetor repair kit	Buy now
2	6BX1498500 Float	Buy now
3	6BX1498400 Gasket, float chamber	Buy now
4	6BX1459200 Screw	Buy now
5	4JH1456200 O-ring	Buy now
6	6BX1454600 Valve, needle	Buy now
7	6BX1454800 Pin, float arm	Buy now
8	6BX1493700 Clip	Buy now

Repair Kit 3



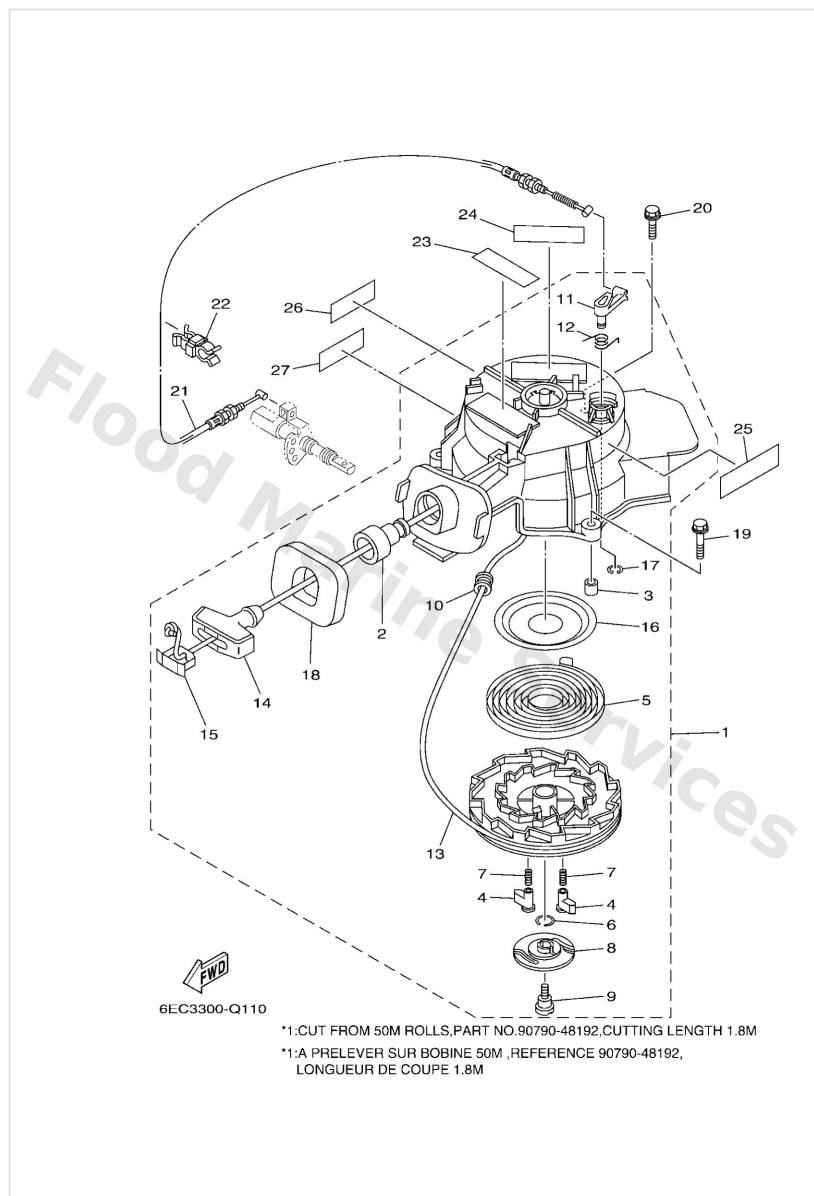
Ref	Part	
1	6EEW000120 Lower unit gasket kit	Buy now
2	9310110811 Oil seal	Buy now
3	9043008003 Gasket	Buy now
4	6EEG531500 Packing, lower cas	Buy now
5	6EEG431500 Gasket, water pump	Buy now
6	9310113800 Oil seal	Buy now
7	9321048800 O-ring	Buy now
8	6EEW007801 Water pump repair kit	Buy now
9	6EEG431100 Housing, water pum	Buy now
11	6EEG432200 Insert, cartridge	Buy now
12	6EEG432300 Outer plate, cartridge	Buy now
13	6EEG436600 Damper, water seal 2	Buy now
14	6E04435200 Impeller	Buy now
15	97D9506045 Bolt, hexagon deep recess	Buy now
16	9360418080 Pin. dowel. (647)	Buy now

Starter



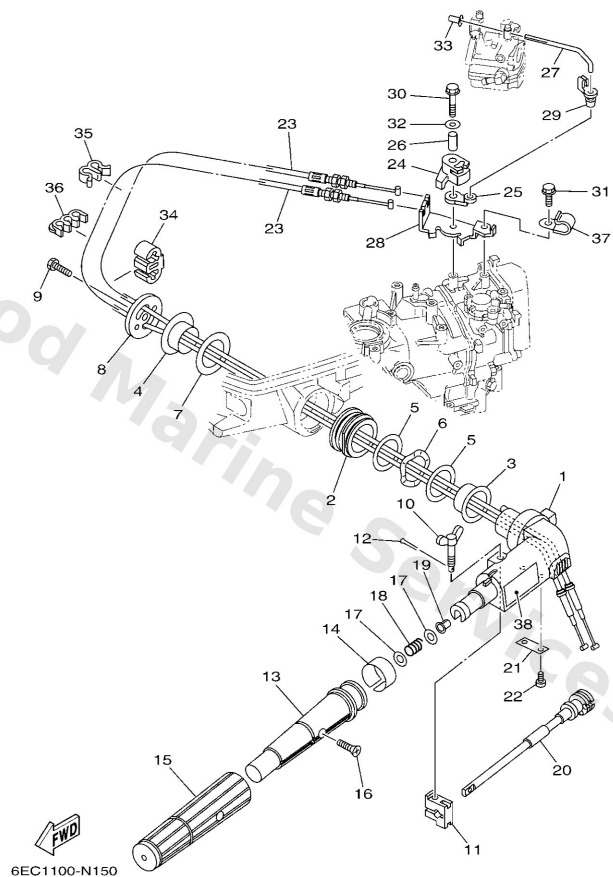
Ref	Part	
1	6EEE571000 Starter assembly	Buy now
2	63V1579501 Guide, rope	Buy now
3	67D1576400 Collar 1	Buy now
4	67D1574100 Pawl, drive	Buy now
5	67D1571300 Spring, starter	Buy now
6	6BX1570500 Spring, drive pawl	Buy now
7	67D1576700 Spring	Buy now
8	67D1573500 Guide, cam	Buy now
9	67D1579300 Screw	Buy now
10	68T1576400 Collar 1	Buy now
11	67D1579401 Stopper	Buy now
12	67D1573400 Spring, return	Buy now
13	*_ item_description *1	Buy now
14	6G11575500 Handle, starter	Buy now
15	6G11577900 Cover	Buy now

Starter



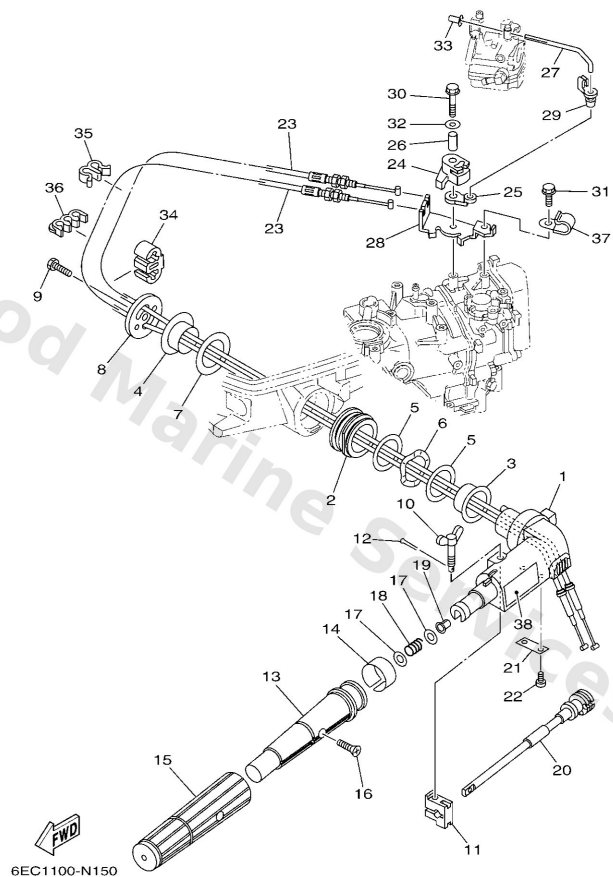
Ref	Part	
16	67D1573900 Washer, thrust	Buy now
17	67D1574400 Circlip	Buy now
18	6BX1576200 Seal, rubber 2	Buy now
19	97E9506535 Bolt, hexagon w/w deep recess	Buy now
20	97E9506520 Bolt, hexagon w/w deep recess	Buy now
21	6BXE577000 Wire comp starter	Buy now
22	9046407008 Clamp	Buy now
23	6EEH199540 Label, warning	Buy now
24	6EEH199550 Label, warning	Buy now
25	6EEE442760 Label, instruction	Buy now
26	6EEH199440 Label, safety	Buy now
27	6EEH199450 Label, safety	Buy now

Steering



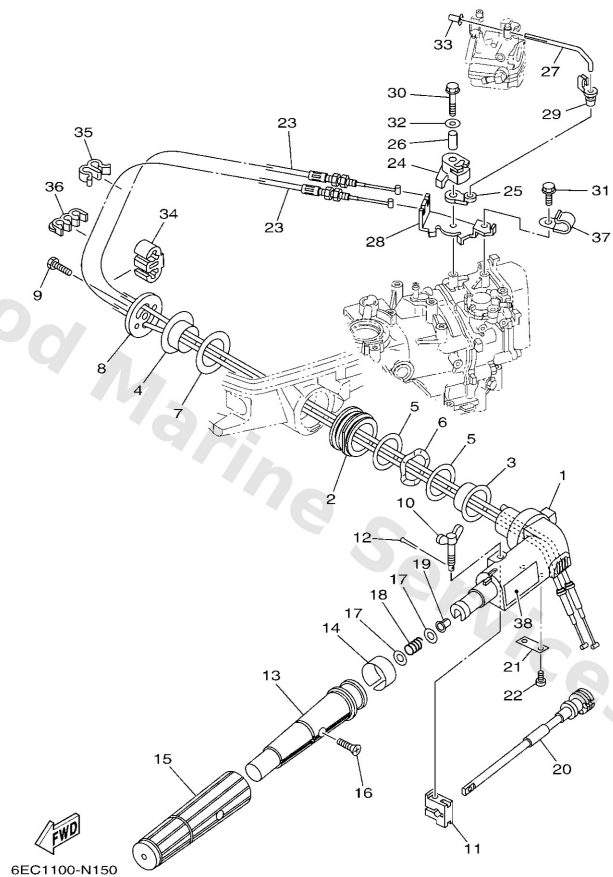
Ref	Part	
1	6EEG2111008D Handle, steering	Buy now
2	6BX4212900 Bushing, rubber	Buy now
3	6EEG217100 Bushing	Buy now
4	6EEG217200 Bushing 2	Buy now
5	6EEG218100 Washer	Buy now
6	6EEG218800 Washer, wave	Buy now
7	6EEG218200 Washer 2	Buy now
8	6EEG213100 Cover, handle ste	Buy now
9	97D7508025 Bolt, hexagon deep recess	Buy now
10	6G14212501 Bolt, friction adjusting	Buy now
11	6EEG212600 Friction, steering	Buy now
12	9149016010 Pin, cotter	Buy now
13	6EEG211900 Grip, steering han	Buy now
14	6EEG213700 Indicator, throttl	Buy now
15	6EEG217700 Rubber, handle	Buy now

Steering



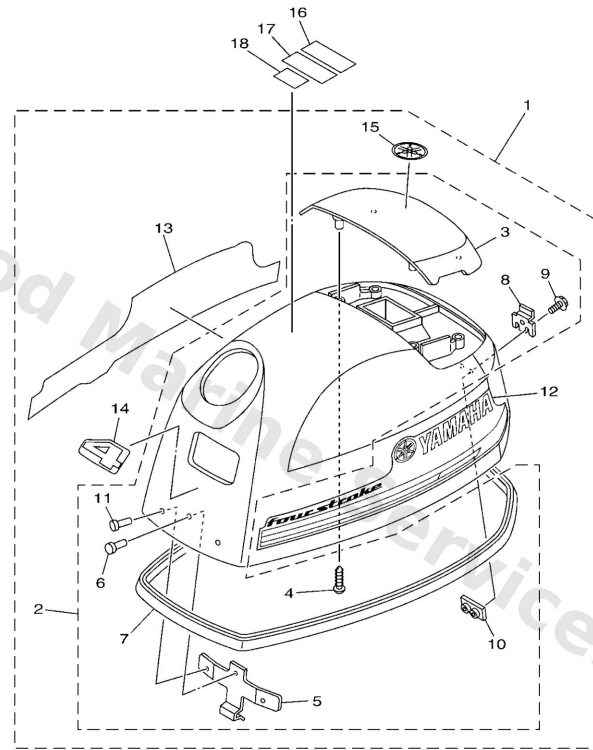
Ref	Part	
16	9015205014 Screw, countersunk	Buy now
17	9020110M02 Washer, plate(6g9)	Buy now
18	9050123215 Spring (655)	Buy now
19	9038608032 Bushing (650)	Buy now
20	6EEG213800 Lever, throttle	Buy now
21	6EEG215900 Stay	Buy now
22	9788505012 Screw,pan head (646)	Buy now
23	6EEF630100 Throttle cable ass	Buy now
24	6EEG163800 Pulley	Buy now
25	6EEG128300 Lever, free accel.	Buy now
26	9038706252 Collar	Buy now
27	6EEG121100 Link, accel.	Buy now
28	6EEE449700 Stay, throttle wir	Buy now
29	6614126202 Joint, choke lever	Buy now
30	97E9506535 Bolt, hexagon w/w deep recess	Buy now

Steering



Ref	Part	
31	97E9506512 Bolt, hexagon w/w deep recess	Buy now
32	9020106M62 Washer, plate (6e5)	Buy now
33	6471439560 Cap, over flow pipe	Buy now
34	9046406006 Clamp	Buy now
35	9046407M20 Clamp(6h0)	Buy now
36	9046407M05 Clamp (6g5)	Buy now
37	9046508395 Clamp	Buy now
38	6EEG279440 Label, warning (ge	Buy now

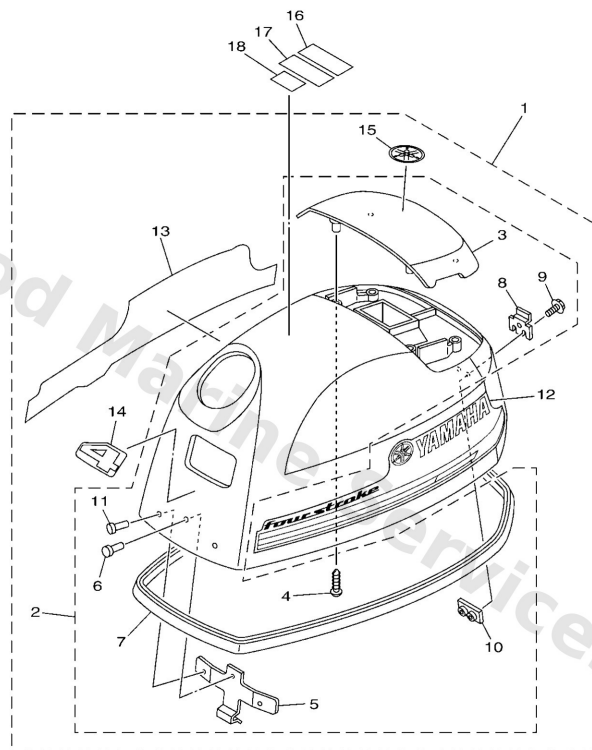
Top Cowling



6EC6300-T020

Ref	Part	
1	6ECG261001 Top cowling assembly	Buy now
1	6EDG261001 Top cowling assembly	Buy now
1	6EEG261001 Top cowling assembly	Buy now
2	6ECG261A01 Top cowling w/o gr	Buy now
3	6EEG261301 Molding, air duct	Buy now
4	9778040012 Screw, trushead tapping (ge31)	Buy now
5	6EEG265100 Hook	Buy now
6	9026604M04 Rivet(6e7)	Buy now
7	6BX4261500 Seal	Buy now
8	6EEG265200 Hook	Buy now
9	9759505514 Bolt, w/ plain	Buy now
10	6EEG264900 Holder, clamp band	Buy now
11	9026604M00 Rivet 2 (662)	Buy now
12	6EEG267500 Graphic, side 1	Buy now
13	6EEG267600 Graphic, side 2	Buy now

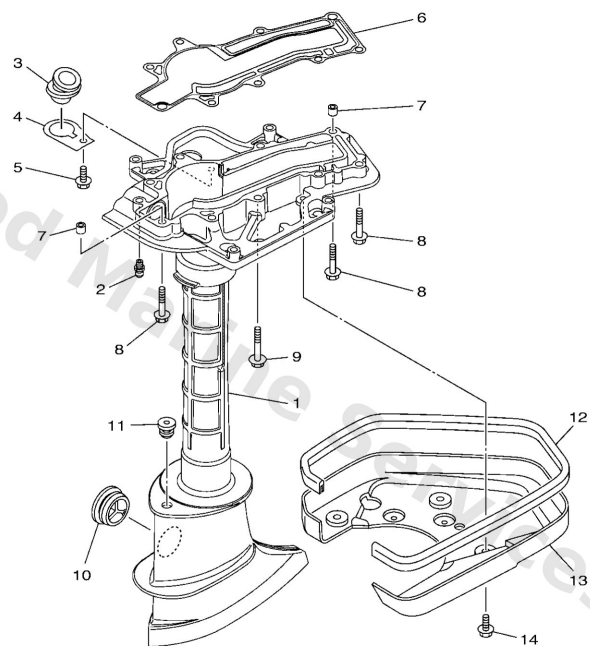
Top Cowling



FWD
6EC6300-T020

Ref	Part	
14	6ECG267700 Graphic, front	Buy now
14	6EDG267700 Graphic, front	Buy now
14	6EEG267700 Graphic, front	Buy now
15	6EEG269700 Tuning fork mark	Buy now
16	6EEG269840 Label, warning (fu	Buy now
17	6EEG269850 Label, warning (fu	Buy now
18	BB8F817K30 Label, fuel EXCEPT FOR RUS	Buy now

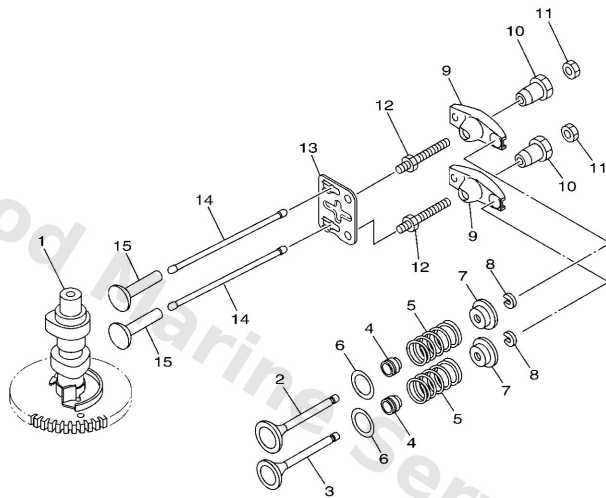
Upper Casing



6ED6010-T180

Ref	Part	
1	6EEG5111018D Casing, upper	Buy now
2	9370006M03 Nipple, grease(6a1)	Buy now
3	6EEE531600 Damper 1	Buy now
4	6EEG518100 Plate	Buy now
5	97E9506514 Bolt, hexagon w/w deep recess	Buy now
6	6EE4511300 Gasket, upper casing	Buy now
7	9038706M14 Collar(6e0)	Buy now
8	97E7506540 Bolt, hexagon w/w deep recess	Buy now
9	97E7506550 Bolt, hexagon w/w deep recess	Buy now
10	6474515101 Cover, upper casing	Buy now
11	9048010M13 Grommet (6e0)	Buy now
12	6EEG271600 Rubber, seal 1	Buy now
13	6EEG272300 Cover, bottom	Buy now

Valve




6EC1100-N060

Ref	Part	
1	6EEE217000 Camshaft assembly 1	Buy now
2	6EEE211100 Valve, intake	Buy now
3	6EEE212100 Valve, exhaust	Buy now
4	6EEE211900 Seal, valve stem	Buy now
5	6EEE211300 Spring, valve inne	Buy now
6	6EEE211600 Seat, valve spring	Buy now
7	7NJ1211700 Retainer, valve spring	Buy now
8	7NJ1211800 Cotter, valve	Buy now
9	67D1215100 Arm, valve rocker	Buy now
10	6EEE216500 Pivot, rocker arm	Buy now
11	6EEE215800 Nut, lock	Buy now
12	67D1215700 Bolt	Buy now
13	6EEE215500 Guide, push rod	Buy now
14	6EEE215400 Rod, valve push	Buy now
15	6EEE215300 Lifter, valve	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.