



Yamaha F6CMH 2025

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

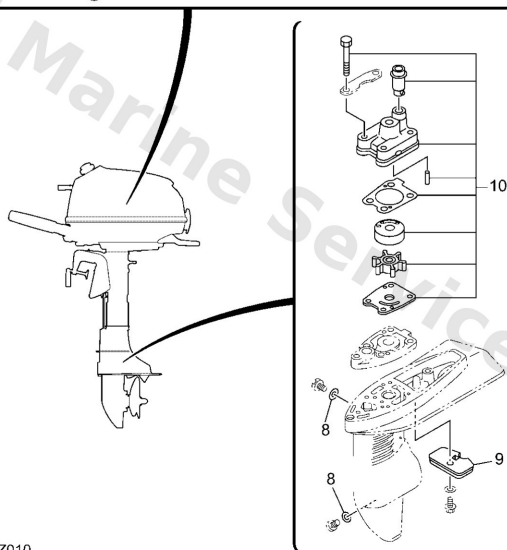
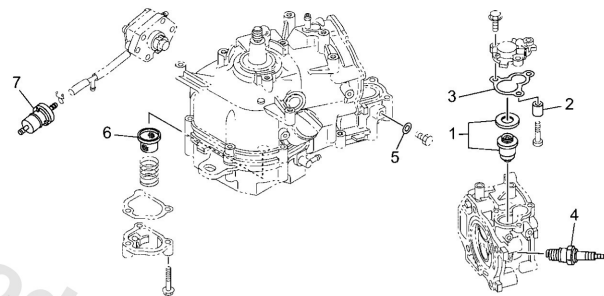
Authorised Yamaha Dealers



Contents

SCHEDULED SERVICE PARTS	3
BOTTOM COWLING	4
BRACKET	5
CARBURETOR	8
CONTROL	10
CRANKSHAFT & PISTON	12
CYLINDER & CRANKCASE 1	13
CYLINDER & CRANKCASE 2	15
ELECTRICAL	18
FUEL 1	19
FUEL 2	20
FUEL TANK	24
GENERATOR	25
INTAKE	26
LOWER CASING & DRIVE 1	28
LOWER CASING & DRIVE 2	31
OPTIONAL PARTS	33
REPAIR KIT 1	35
REPAIR KIT 2	37
REPAIR KIT 3	38
STARTER	39
STEERING	41
TOP COWLING	44
UPPER CASING	46
VALVE	47

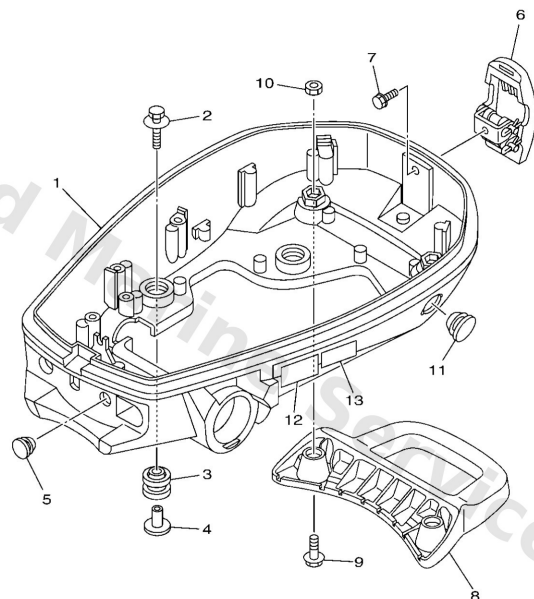
Scheduled Service Parts



6EDC010-Z010

Ref	Part	
1	66M1241101 Thermostat	Buy now
2	6G81132500 Anode	Buy now
3	67D12414A0 Gasket, cover	Buy now
4	9470200372 Plug, spark (cr6hsb)	Buy now
5	9043008143 Gasket (256-11198-00)	Buy now
6	51Y1341100 Strainer, oil	Buy now
7	68T2425101 Strainer 1	Buy now
8	9043008003 Gasket	Buy now
9	6L54525103 Anode	Buy now
10	6EEW007803 Water pump repair kit	Buy now

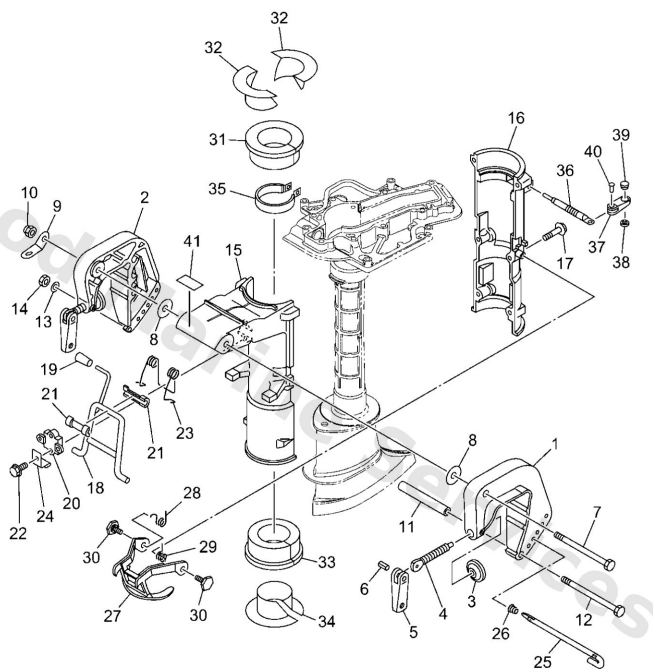
Bottom Cowling



6EC4100-R140

Ref	Part	
1	6EE42711008D Cowling, Bottom 1	Buy now
2	9011906300 Bolt, with washer	Buy now
3	9048021M82 Grommet	Buy now
4	9038706176 Collar	Buy now
5	9048014M14 Grommet (6e0)	Buy now
6	68T4280100 Cowling clamp comp.	Buy now
7	97E9506512 Bolt, hexagon w/w deep recess	Buy now
8	6EE4273100 Carrying handle	Buy now
9	97E9508520 Bolt, hexagon w/w deep recess	Buy now
10	9538008600 Nut (661)	Buy now
11	9048022M72 Grommet	Buy now
12	6EE4279451 Label, Warning (General)	Buy now
13	6EE1343760 Mark, Caution	Buy now

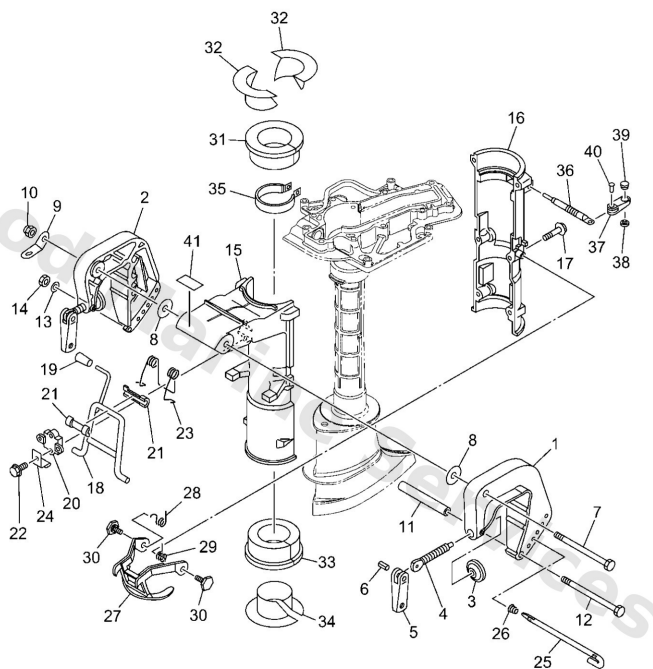
Bracket



FWD
6ECC100-Z170

Ref	Part	
1	6E043111028D Bracket, clamp 1	Buy now
2	6E043112018D Bracket, clamp 2	Buy now
3	6484311401 Pad, transom clamp	Buy now
4	6E04311601 Screw, transom clamp	Buy now
5	6E04311801 Handle, transom clamp	Buy now
6	9024304M01 Pin(6a1)	Buy now
7	9010108M07 Bolt(6e0)	Buy now
8	9020208M58 Washer, plate	Buy now
9	6A14311301 Plate, clamp bracket	Buy now
10	9018508057 Nut, nylon (6j8)	Buy now
11	9038706379 Collar	Buy now
12	9010106335 Bolt, hexagon (624)	Buy now
13	9299006600 Washer, plain (646)	Buy now
14	9538006600 Nut(661)	Buy now
15	6EE43311008D Bracket, Swivel 1	Buy now

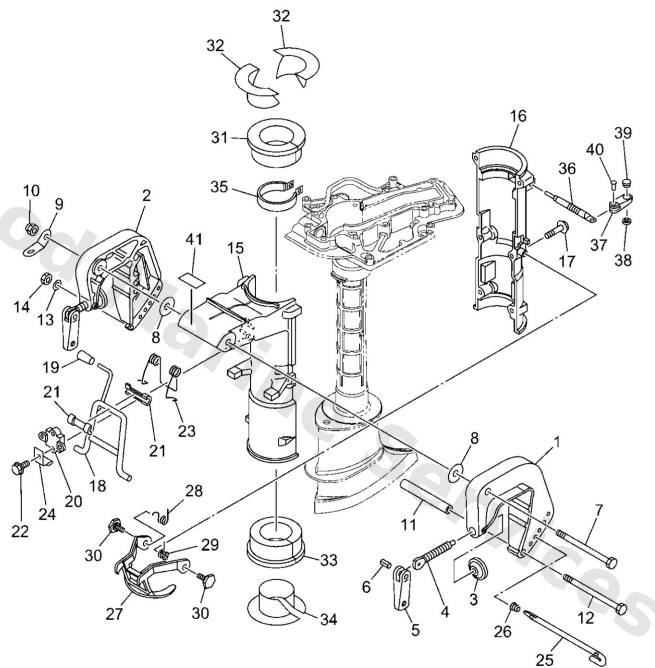
Bracket



6ECC100-Z170

Ref	Part	
16	6EE43312008D Bracket, Swivel 2	Buy now
17	95D9506035 Bolt, flange deep recess	Buy now
18	6EE43181008D Lever, Tilt Stop 1	Buy now
19	6E04363200 Knob, tilt	Buy now
20	6E043313008D Bracket, Swivel 3	Buy now
21	6204318900 Bushing	Buy now
22	95D9506020 Bolt, flange deep recess	Buy now
23	6BX4856100 Spring 1	Buy now
24	6EE4331900 Plate	Buy now
25	6E04316001 Tilt rod assembly	Buy now
26	9050208M05 Spring, conical(6e0)	Buy now
27	6BX4361401 Plate, tilt lock	Buy now
28	6BX4318800 Spring	Buy now
29	6BX4319800 Spring 2	Buy now
30	9010906M84 Bolt	Buy now

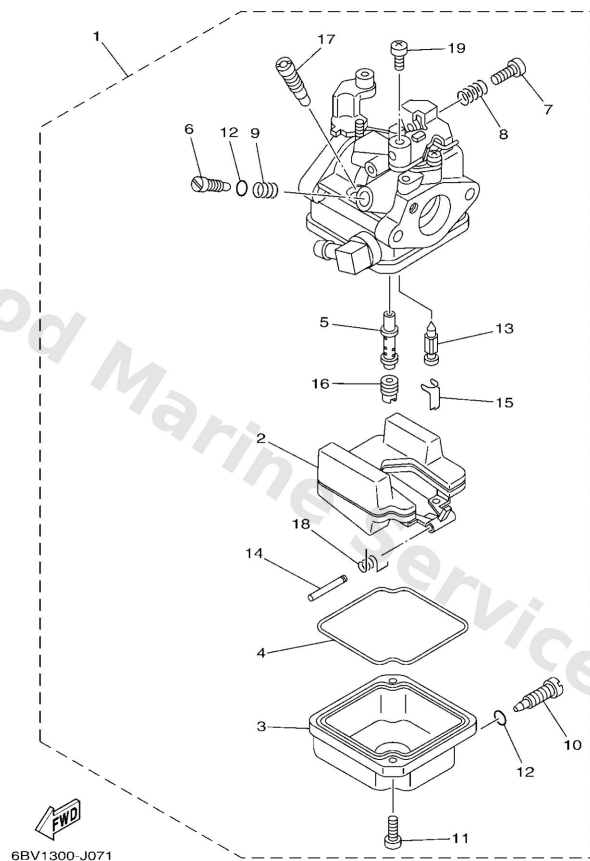
Bracket



FWD
6ECC100-Z170

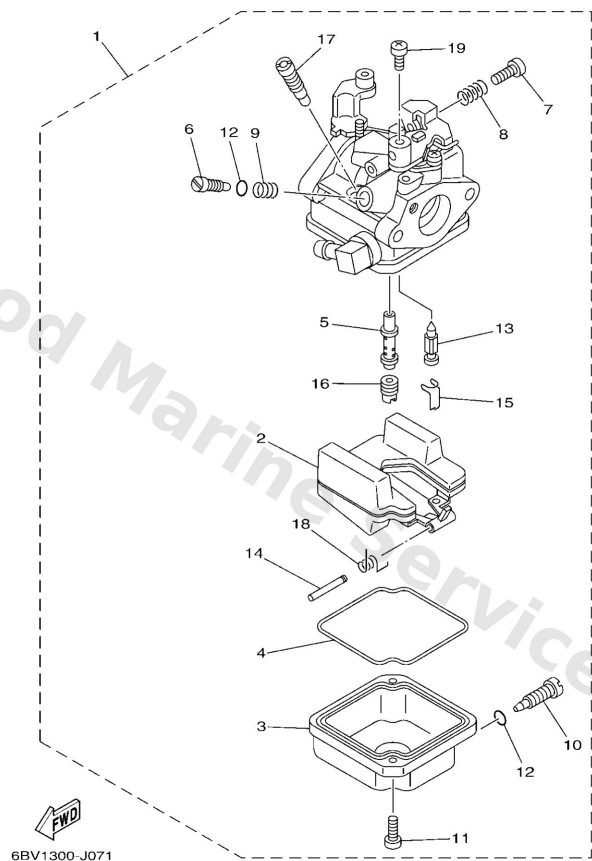
Ref	Part	
31	6EE4253700 Bushing, pivot shaft	Buy now
32	6EE4253900 Bushing, pivot shaft	Buy now
33	6EE4253800 Bushing, pivot shaft	Buy now
34	6EE4254900 Bushing, pivot shaft	Buy now
35	6E04252804 Plate, friction	Buy now
36	6L54252901 Screw, friction piece	Buy now
37	6L54256100 Knob, steering lock	Buy now
38	6L54419600 Indicator 3	Buy now
39	6L54419700 Indicator 4	Buy now
40	9026604M05 Rivet(6I5)	Buy now
41	6EE2459100 Emblem, fuel cock	Buy now

Carburetor



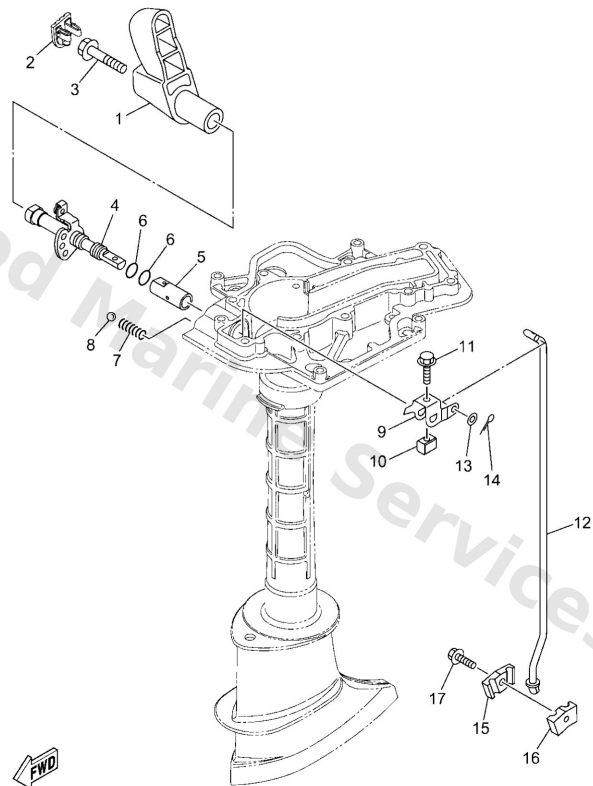
Ref	Part	
1	6BV1430103 Carburetor assembly 1	Buy now
1	6BW1430103 Carburetor assembly 1	Buy now
1	6BX1430102 Carburetor assembly 1	Buy now
2	6BX1498500 Float	Buy now
3	6BX1498000 Body, float chamber	Buy now
4	6BX1498400 Gasket, float chamber	Buy now
5	6BV1494701 Jet, needle	Buy now
5	6BW1494701 Jet, needle	Buy now
5	6BX1494701 Jet, needle	Buy now
6	6BW1492321 Screw, pilot	Buy now
6	6BX1492321 Screw, pilot	Buy now
7	6BX1452300 Screw, stop	Buy now
8	6BX1455500 Spring	Buy now
9	6BX1493500 Spring	Buy now
10	6BX1499100 Screw	Buy now

Carburetor



Ref	Part	
11	6BX1459200 Screw	Buy now
12	67F1439810 O-ring	Buy now
13	6BX1454600 Valve, needle	Buy now
14	6BX1454800 Pin, float arm	Buy now
15	6BX1493700 Clip	Buy now
16	6BV1494311 Jet, main (#60)	Buy now
16	6BW1494315 Jet, main (#70)	Buy now
16	6BX1494317 Jet, main (#75)	Buy now
17	6BV1494801 Jet (#35)	Buy now
17	6BX1494804 Jet (#42)	Buy now
18	6BX1455600 Spring	Buy now
19	9858004006 Screw, pan head (7h3)	Buy now

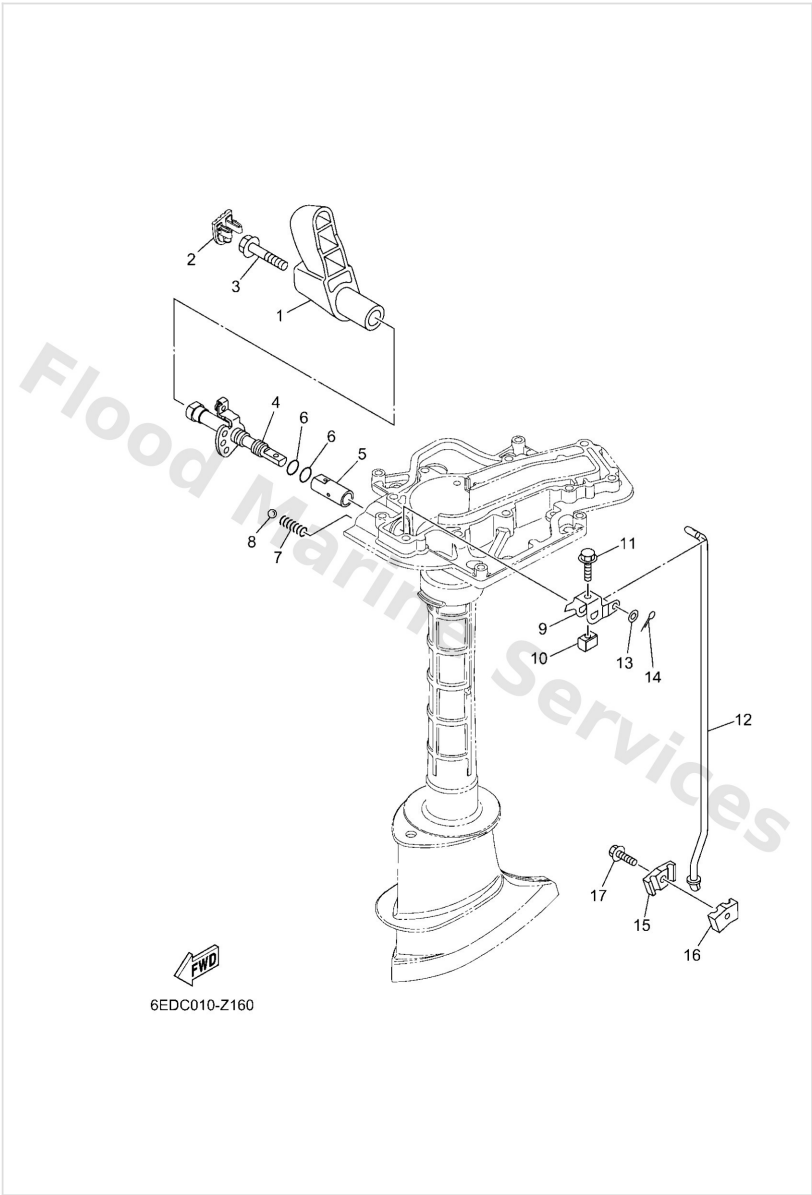
Control



6EDC010-Z160

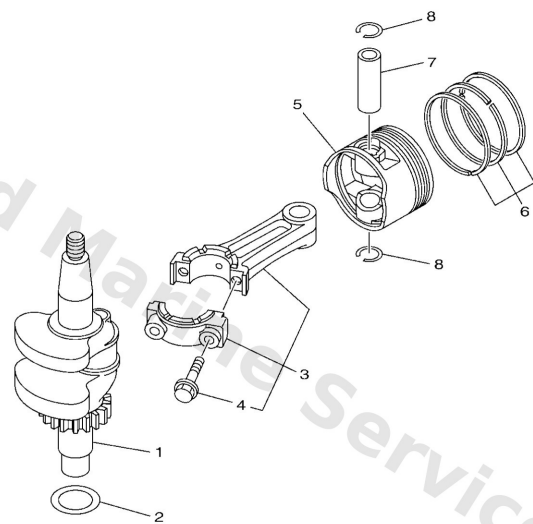
Ref	Part	
1	6EE4411100 Handle, gear shift	Buy now
2	6EE4367900 Cover	Buy now
3	9010508046 Bolt, flange	Buy now
4	6EE44119008D Shaft, Change	Buy now
5	6EE4412200 Bushing, shift rod lever	Buy now
6	9321009350 O-ring	Buy now
7	9050112274 Spring 6554411600	Buy now
8	9350516024 Ball	Buy now
9	6EE4412100 Lever, shift rod	Buy now
10	6BX1817501 Spacer	Buy now
11	9011905M04 Bolt, with washer	Buy now
12	6BX4414300 Rod, shift	Buy now
13	9299005600 Washer, plain (646)	Buy now
14	9149016010 Pin, cotter	Buy now
15	6EE4414500 Connector, shift rod 1	Buy now

Control



Ref	Part	
16	6EE4414600 Connector, shift rod 2	Buy now
17	9011906256 Bolt, with washer	Buy now

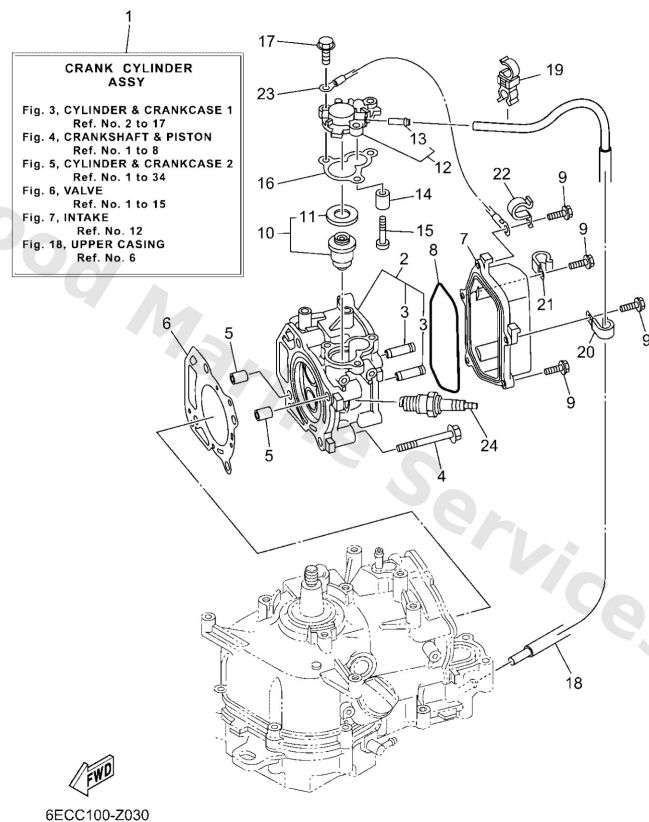
Crankshaft & Piston




6BV1100-J030

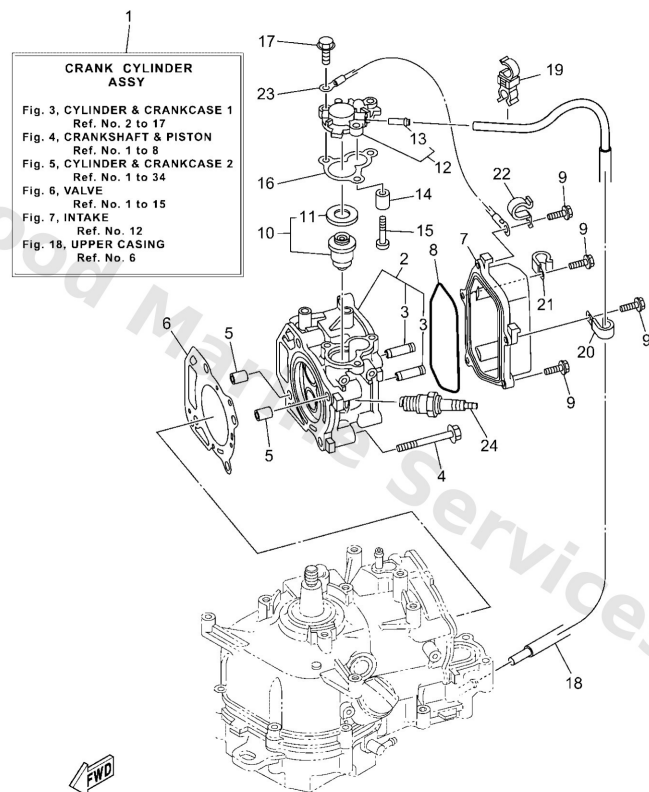
Ref	Part	
1	6EE1141000 Crankshaft	Buy now
2	90201266P2 Washer, plate(ja8)	Buy now
3	6EE1165000 Connecting rod assembly	Buy now
4	6EE1165400 Bolt, Connecting Rod	Buy now
5	6EE116310096 Piston (Std)	Buy now
5	6EE1163500 Piston (0.25mm o/s) AP	Buy now
5	6EE1163600 Piston (0.50mm o/s) AP	Buy now
6	6EE1160300 Piston Ring Set (Std)	Buy now
6	6EE1160400 Piston Ring Set (0.25Mm O/S) AP	Buy now
6	6EE1160500 Piston Ring Set (0.50Mm O/S) AP	Buy now
7	6EE1163300 Pin, piston	Buy now
8	9345016068 Circlip (4g0)	Buy now

Cylinder & Crankcase 1



Ref	Part	
1	6EEW0090001S Crank Cylinder assembly	Buy now
2	6EE11111001S Head, Cylinder 1	Buy now
3	67D1113310 Guide, valve 1	Buy now
4	9010508M36 Bolt (6g8)	Buy now
5	9953010114 Pin, dowel(3vd)	Buy now
6	6BX1118100 Gasket, cylinder head 1	Buy now
7	6EE1119100 Cover, cylinder head 1	Buy now
8	6BX1135600 Seal, cylinder 2	Buy now
9	97E9506520 Bolt, hexagon w/w deep recess	Buy now
10	66M1241101 Thermostat	Buy now
11	6881241200 Seal, thermostat	Buy now
12	6EE12413001S Cover, Thermostat	Buy now
13	6502437800 Pipe, joint 2	Buy now
14	6G81132500 Anode	Buy now
15	9898005025 Screw, panhead (a93)	Buy now

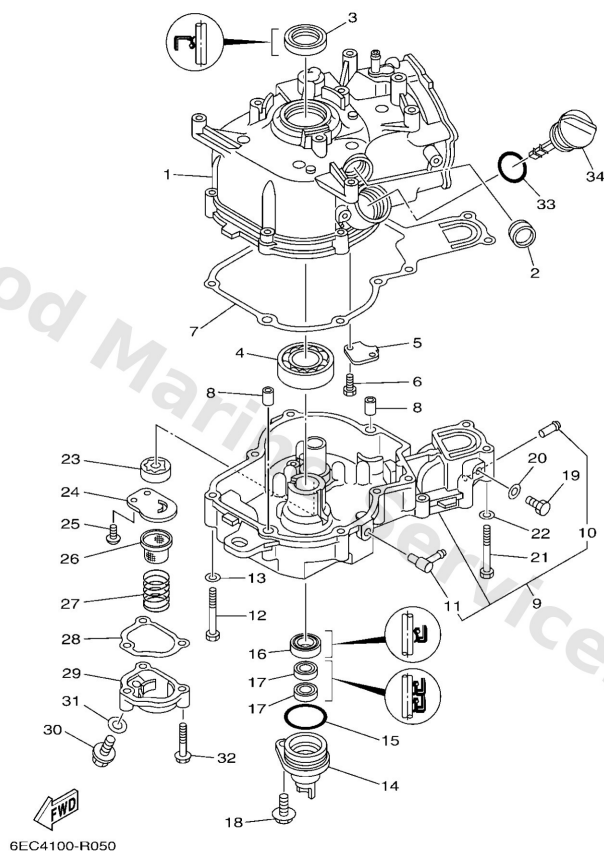
Cylinder & Crankcase 1



6ECC100-Z030

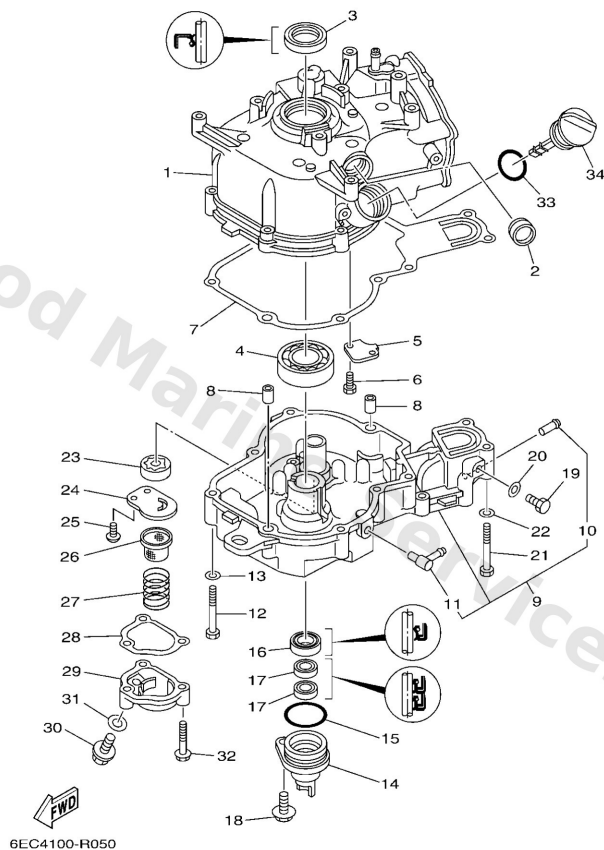
Ref	Part	
16	67D12414A0 Gasket, cover	Buy now
17	9011906MA2 Bolt, with washer	Buy now
18	9044509136 Hose	Buy now
19	9046409021 Clamp	Buy now
20	9046506M86 Clamp	Buy now
22	9046508371 Clamp(4km)	Buy now
23	6EE8251900 Wire, earth lead	Buy now
24	9470200372 Plug, spark (cr6hsb)	Buy now

Cylinder & Crankcase 2



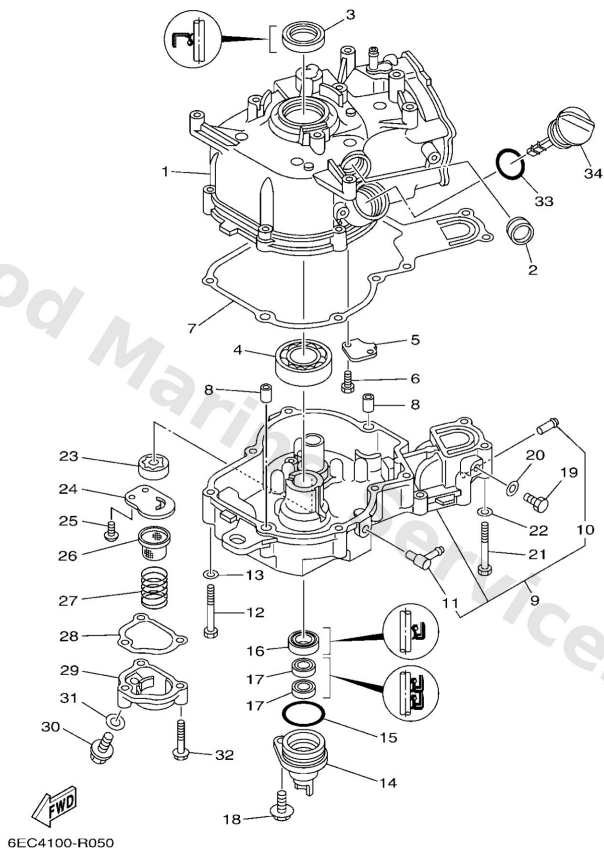
Ref	Part	
1	6EE11311001S Cylinder 1	Buy now
2	3Y61536100 Gauge, level	Buy now
3	9310225022 Oil seal	Buy now
4	93306205B2 Bearing	Buy now
5	6EE1116800 Cover, breather	Buy now
6	9701305010 Bolt, hexagon	Buy now
7	6BX1135100 Gasket, cylinder	Buy now
8	9953010114 Pin, dowel(3vd)	Buy now
9	6EE15111001S Crankcase 1	Buy now
10	6502437800 Pipe, joint 2	Buy now
11	6761137200 Nipple, hose	Buy now
12	9701306050 Bolt, hexagon	Buy now
13	9290306600 Washer, plain (646)	Buy now
14	6EE1539600CA Housing, Oil Seal	Buy now
15	9321035537 O-ring	Buy now

Cylinder & Crankcase 2

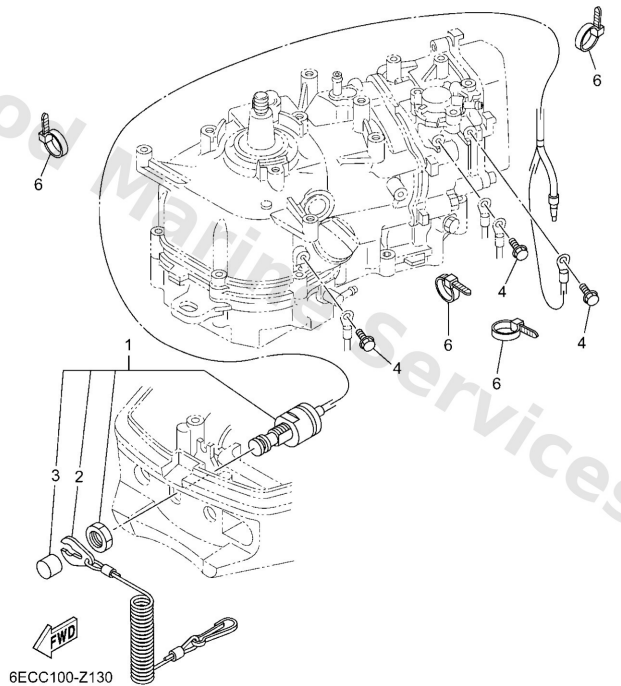
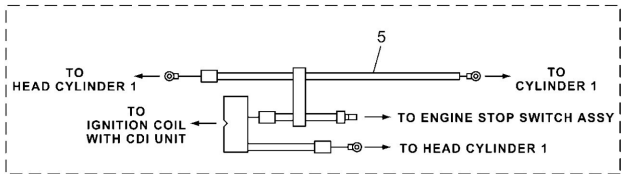


Ref	Part	
16	9310220108 Oil seal	Buy now
17	9310210004 Oil seal	Buy now
18	97E9508520 Bolt, hexagon w/w deep recess	Buy now
19	97D9508014 Bolt, hexagon deep recess	Buy now
20	9043008143 Gasket (256-11198-00)	Buy now
23	6EE1331000 Rotor assembly 1	Buy now
24	6EE1331600 Cover, pump	Buy now
25	9851706012 Screw, pan	Buy now
26	51Y1341100 Strainer, oil	Buy now
27	9050118576 Spring, compression (3y1)	Buy now
28	6EE1347500 Gasket	Buy now
29	6EE134170015 Cover, Strainer	Buy now
30	9010508M76 Bolt, washer based	Buy now
31	9020108124 Washer, plate	Buy now
32	97E7506535 Bolt, hexagon w/w deep recess	Buy now

Cylinder & Crankcase 2

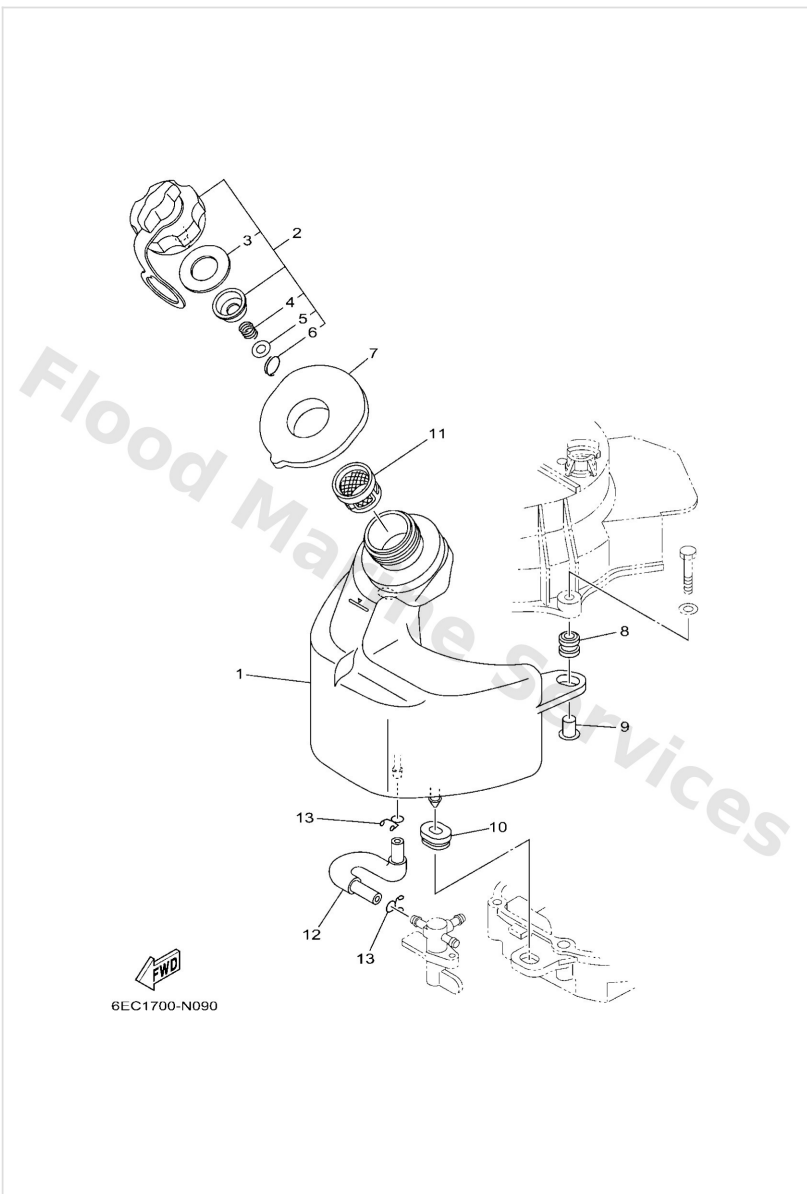


Ref	Part	
33	9321024M79 O-ring	Buy now
34	6EE1536200 Plug, oil level	Buy now



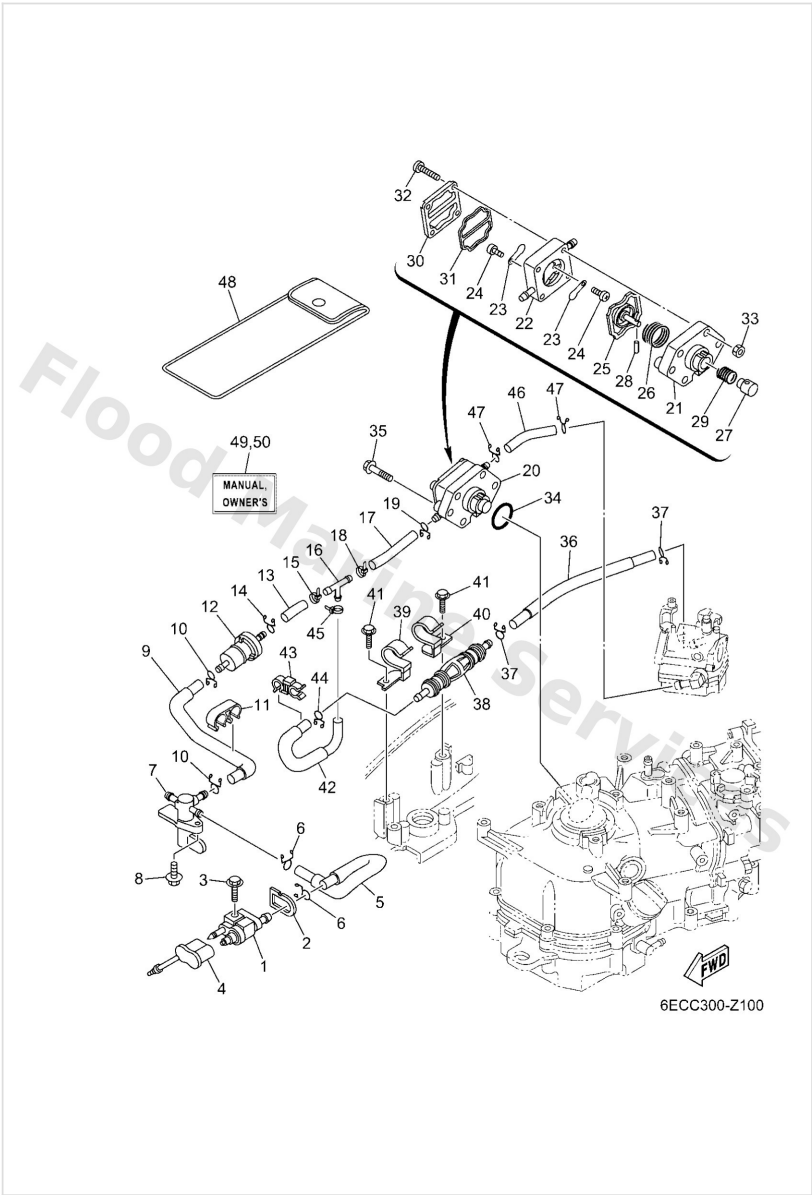
Ref	Part	
1	6EE8257500 Engine stop switch assembly	Buy now
2	6828255600 Lanyard, stop switch	Buy now
3	6898257Y00 Cap	Buy now
4	97E9506512 Bolt, hexagon w/w deep recess	Buy now
5	6EE8253100 Wire, lead	Buy now
6	9046513M97 Clamp	Buy now

Fuel 1



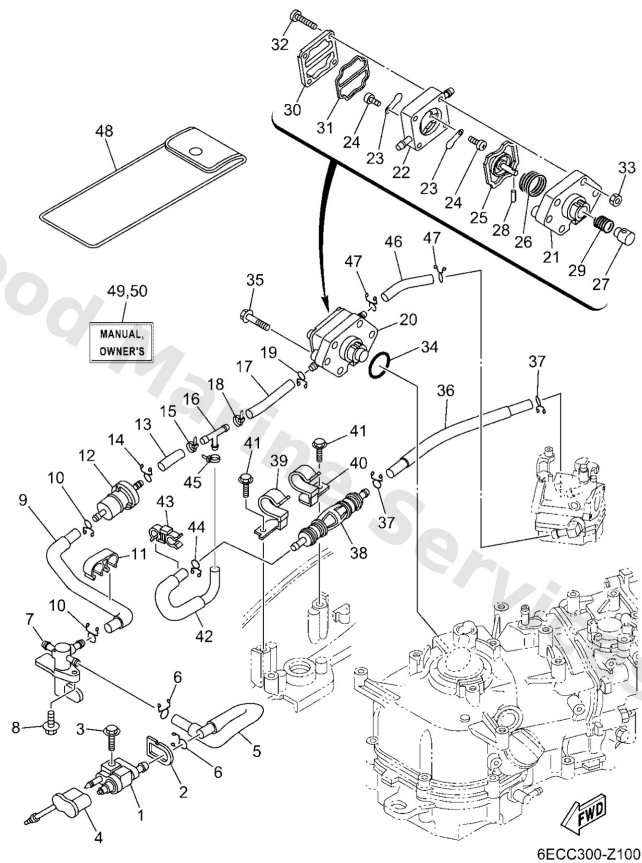
Ref	Part	
1	6EE2411102 Tank, fuel	Buy now
2	6BX2461002 Cap assembly	Buy now
3	68D2461201 Packing, cap	Buy now
4	90501100A5 Spring, compression	Buy now
5	9299004200 Ybs66-4 washer, plain	Buy now
6	90468100A0 Clip	Buy now
7	6BX2464100 Gasket, cap 1	Buy now
8	6A08231701 Damper, ignition coil	Buy now
9	9038706119 Collar	Buy now
10	9048001559 Grommet(4bh)	Buy now
11	6BX2416700 Strainer	Buy now
12	6EE2431100 Pipe, fuel 1	Buy now
13	9046709M09 Clip(6k8)	Buy now

Fuel 2



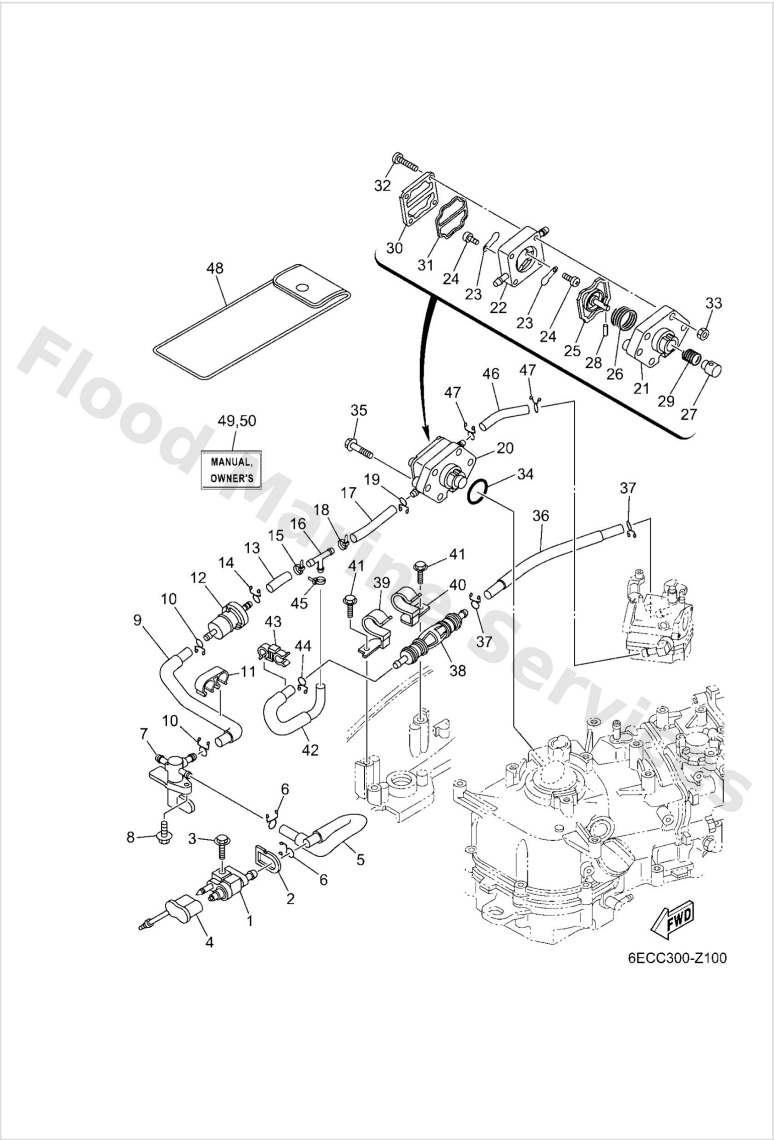
Ref	Part	
1	6G12430411 Fuel pipe joint comp. 1	Buy now
2	61N2432901 Seal	Buy now
3	97E9506525 Bolt, hexagon w/w deep recess	Buy now
4	6BX2476U00 Protector,1	Buy now
5	6EE2431200 Pipe 2	Buy now
6	9046709M09 Clip(6k8)	Buy now
7	6EE2450000 Fuel cock assembly 1	Buy now
8	97E9506512 Bolt, hexagon w/w deep recess	Buy now
9	6EE2431300 Pipe 3	Buy now
11	9046412016 Clamp	Buy now
12	68T2425101 Strainer 1	Buy now
13	9044510078 Hose	Buy now
15	9046511M10 Clamp	Buy now
16	6882437800 Pipe, joint	Buy now
17	9044510M46 Hose (I200)	Buy now

Fuel 2



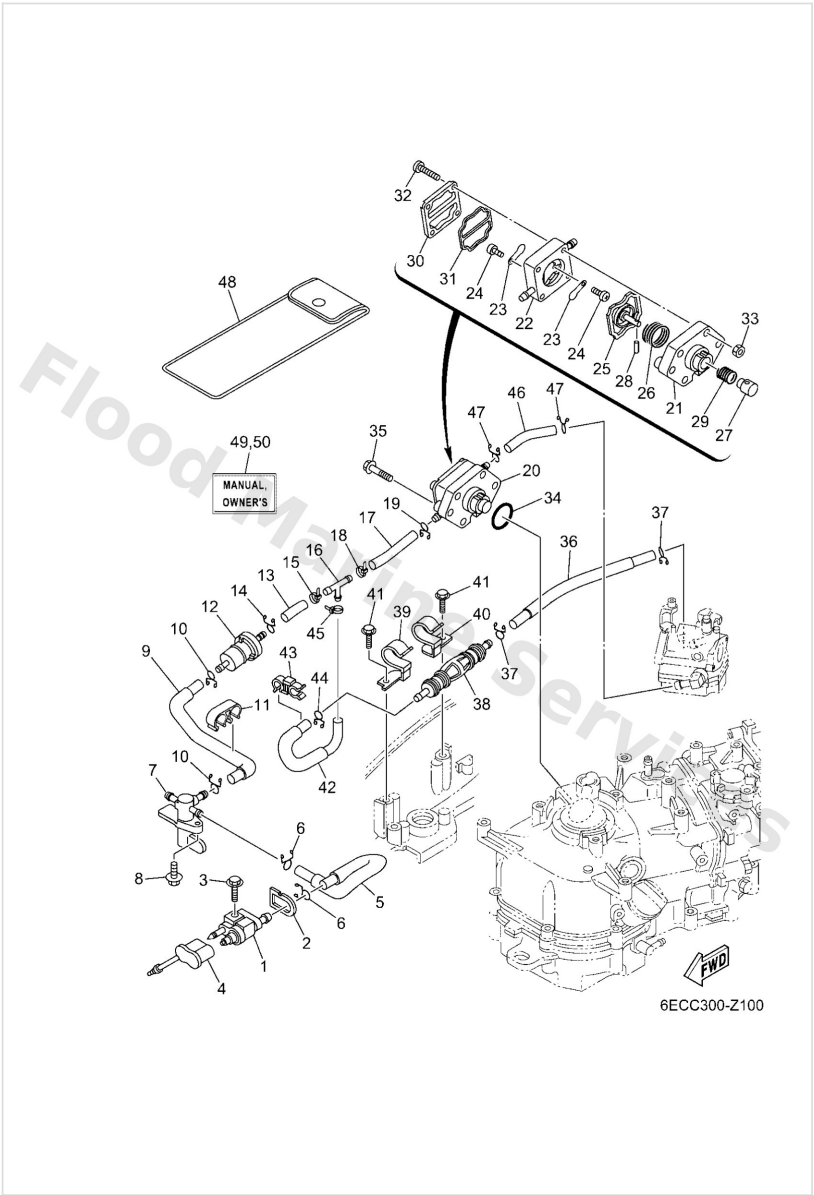
Ref	Part	
20	6BX2441001 Fuel pump assembly	Buy now
21	67D2441200 Body 1	Buy now
22	67D2441302 Body 2	Buy now
23	6A02442101 Valve, check	Buy now
24	6E71432500 Screw, pan head	Buy now
25	6BX2441101 Diaphragm	Buy now
26	67D2442300 Spring, diaphragm	Buy now
27	6BX1313100 Plunger	Buy now
28	66M2437400 Pin	Buy now
29	6BX2445400 Spring	Buy now
30	67D2441401 Body 3	Buy now
31	66M2447102 Diaphragm	Buy now
32	67D2444400 Screw	Buy now
33	9538004600 Nut, hex	Buy now
34	9321027ME3 O-ring	Buy now

Fuel 2



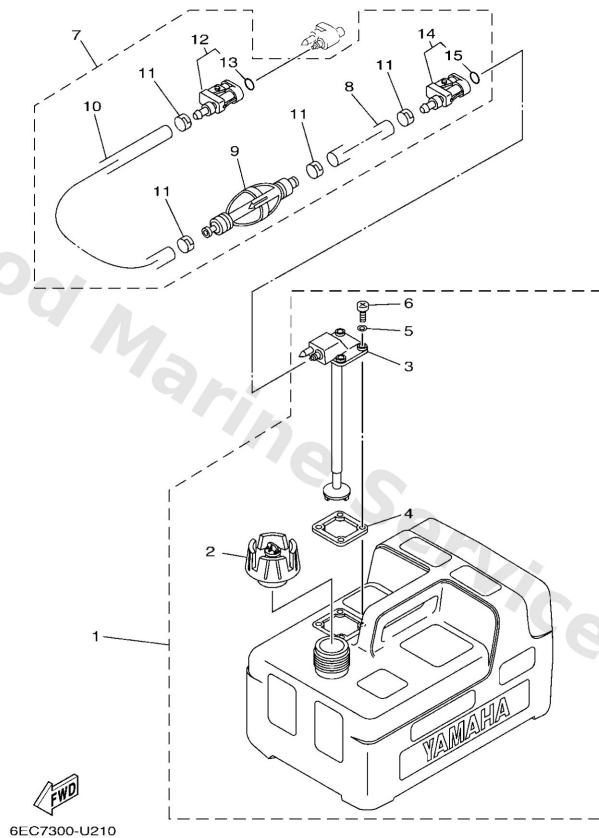
Ref	Part	
35	97E9506630 Bolt, hexagon w/w deep recess	Buy now
36	9044510075 Hose	Buy now
38	6BX2436000 Primer pump assembly	Buy now
39	6EE2413500 Clamp 1	Buy now
40	6EE2413600 Clamp 2	Buy now
41	9010906M80 Bolt	Buy now
42	6EE2247A00 Hose 1	Buy now
43	9046409021 Clamp	Buy now
46	9044510073 Hose	Buy now
48	6EG2810000 Tool Kit AP	Buy now
49	6EC2819970D0 Manual,Owner's UR (NL)	Buy now
49	6EC2819970E0 Manual,Owner's UR (E)	Buy now
49	6EC2819970F0 Manual,Owner's UR (F)	Buy now
49	6EC2819970G0 Manual,Owner's UR (D)	Buy now
49	6EC2819970H0 Manual,Owner's UR (I)	Buy now

Fuel 2



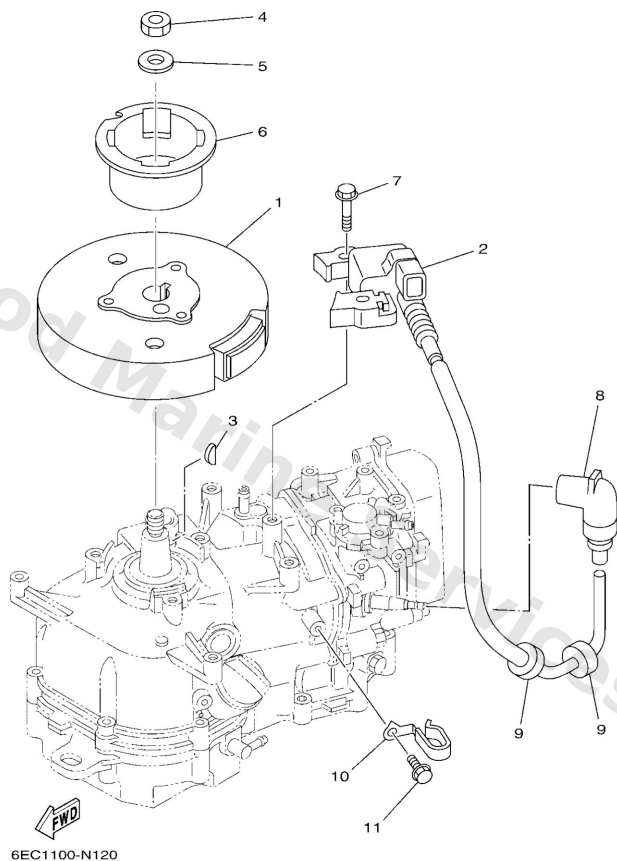
Ref	Part	
49	6EC2819970S0 Manual,Owner's UR (ES)	Buy now
50	6EC2819980K0 Manual,Owner's UR (DK)	Buy now
50	6EC2819980L0 Manual,Owner's UR (SF)	Buy now
50	6EC2819980M0 Manual,Owner's UR (S)	Buy now
50	6EC2819980N0 Manual,Owner's UR (N)	Buy now
50	6EC2819980P0 Manual,Owner's UR (P)	Buy now
50	6EC2819980R0 Manual,Owner's UR (GR)	Buy now

Fuel Tank



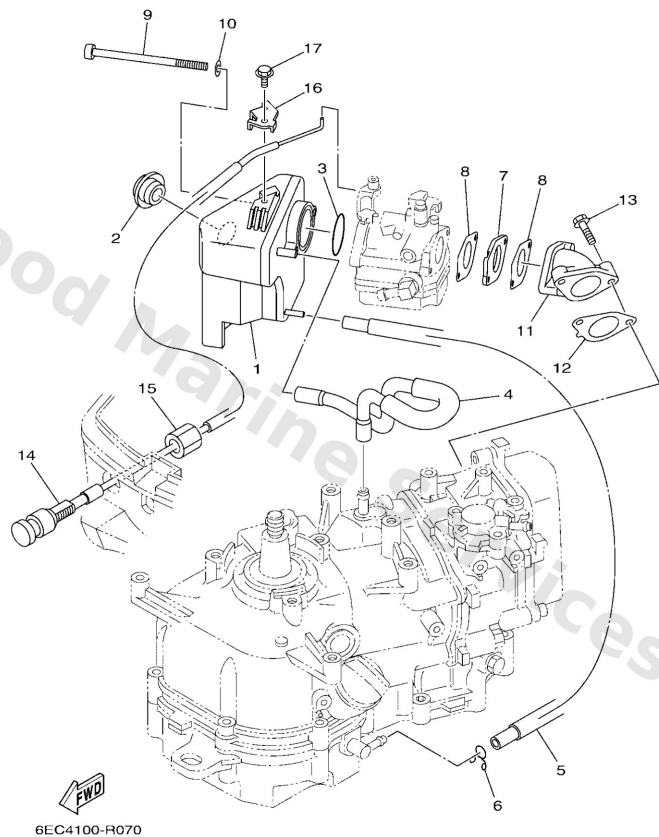
Ref	Part	
1	6YL2420107 Fuel tank assembly (12l) AP EXCEPT FOR RUS	Buy now
2	6YK2461010 Cap assembly WITHOUT INDICATOR	Buy now
3	6YL2426010 Fuel meter assembly	Buy now
4	6YL2426801 Gasket, fuel meter	Buy now
5	6YL2432900 Seal	Buy now
6	9015705M16 Screw, pan head	Buy now
7	61J2430605 Fuel pipe comp. 1 AP EXCEPT FOR RUS	Buy now
8	9044511M58 Hose (L2050)	Buy now
9	61J2436000 Primer pump assembly	Buy now
10	9044511M57 Hose (L850)	Buy now
11	6502435151 Band 1	Buy now
12	6G12430505 Fuel pipe joint comp. 2	Buy now
13	9321008287 O-ring (655)	Buy now
14	6Y12430506 Fuel pipe joint comp. 2	Buy now

Generator



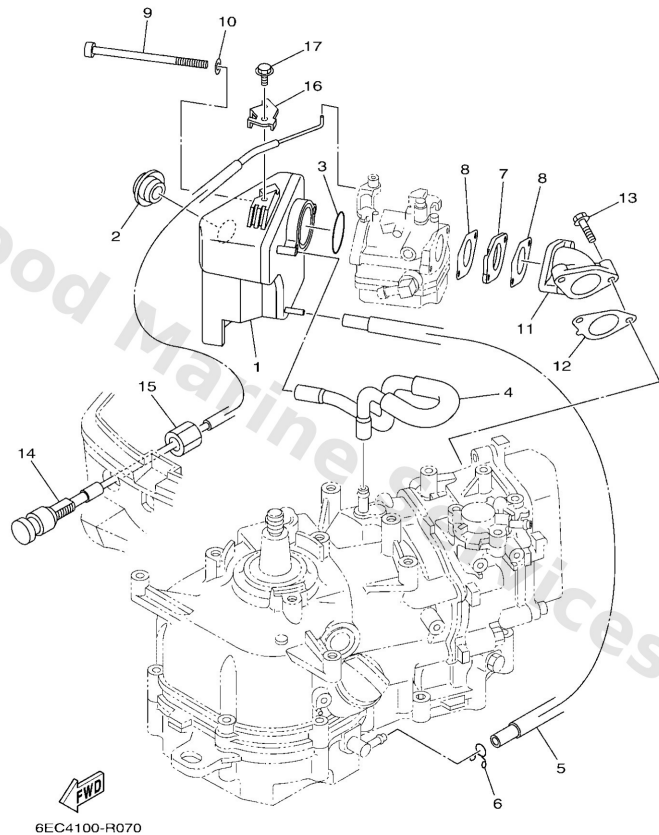
Ref	Part	
1	6BX8555000 Rotor assembly	Buy now
2	6BV8557101 Ignition coil with cdi unit	Buy now
2	6BW8557101 Ignition coil with cdi unit	Buy now
2	6BX8557100 Ignition coil with cdi unit	Buy now
3	9028004M06 Key, woodruff(6a1)	Buy now
4	9017012066 Nut, hexagon 6481155500	Buy now
5	9020112472 Washer, plate (4n0)	Buy now
6	6BX1572300 Pulley, starter	Buy now
7	9010506037 Bolt, flange	Buy now
8	6BX8237000 Plug cap assembly	Buy now
9	9048025161 Grommet(656)	Buy now
10	9046508361 Clamp(7mx)	Buy now
11	97E9506512 Bolt, hexagon w/w deep recess	Buy now

Intake



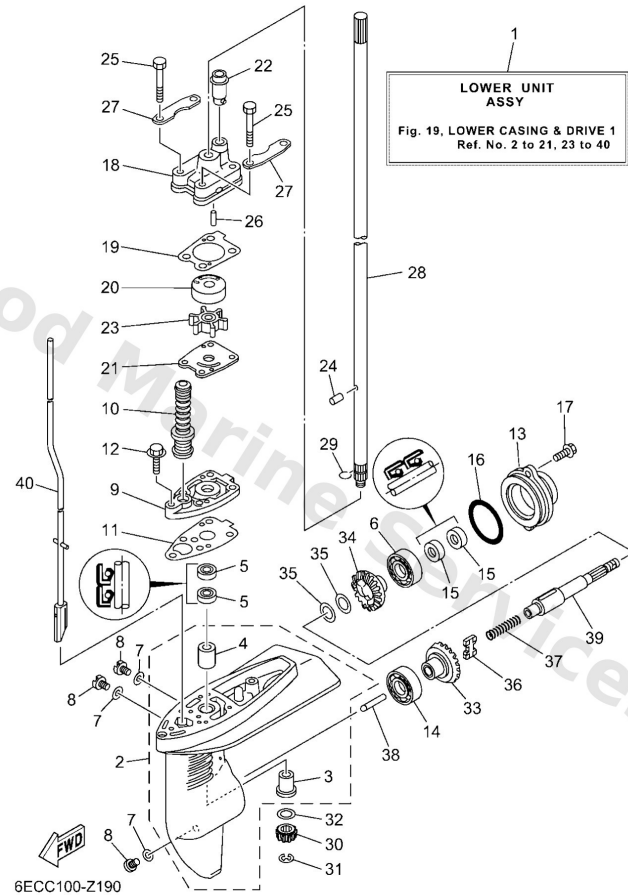
Ref	Part	
1	6BX1444000 Silencer assembly, intake	Buy now
2	9048018M74 Grommet	Buy now
3	93210320A7 O-ring	Buy now
4	6EE2431400 Pipe 4	Buy now
5	9044509137 Hose	Buy now
6	9046709M09 Clip(6k8)	Buy now
7	6EE1364700 Gasket, manifold 3	Buy now
8	6EE1364600 Gasket, manifold 2	Buy now
9	9011006350 Bolt, hexagon socket head	Buy now
10	9020106106 Washer, plate	Buy now
11	6EE1364100 Manifold, intake 1	Buy now
12	6EE1364500 Gasket, manifold 1	Buy now
13	9011906MA3 Bolt, with washer	Buy now
14	6EE2633000 Starter Cable assembly	Buy now
15	9017911001 Nut	Buy now

Intake



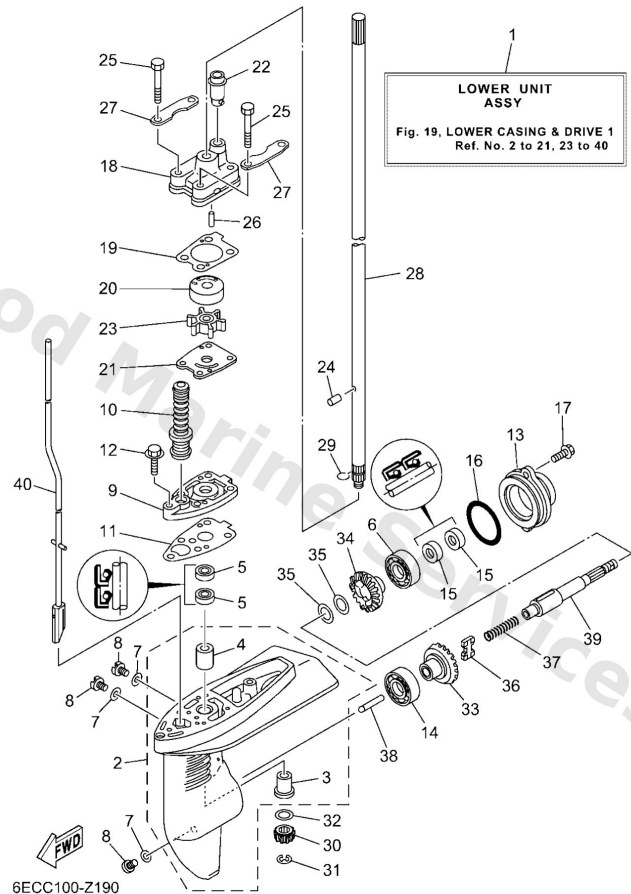
Ref	Part	
16	6EE1315100 Stay	Buy now
17	9759505510 Bolt hex. head	Buy now

Lower Casing & Drive 1



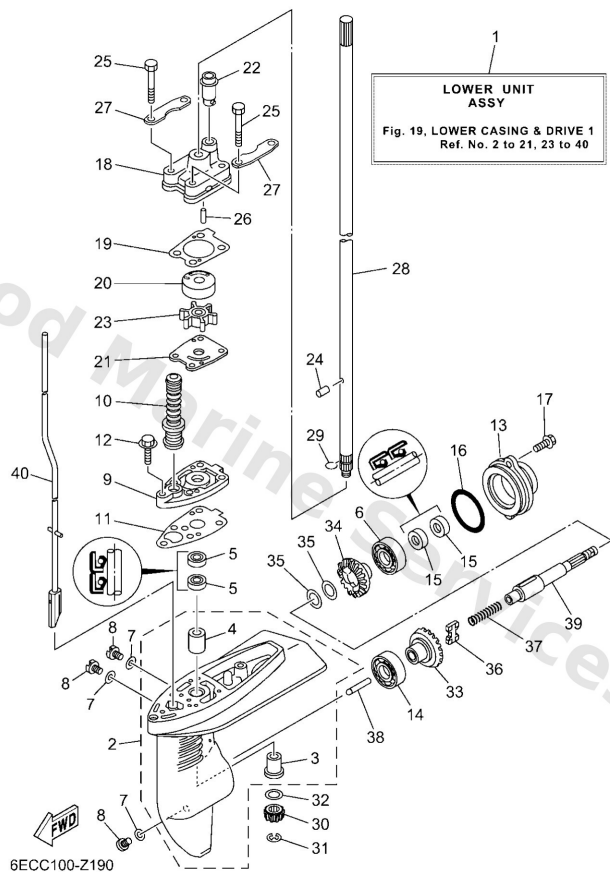
Ref	Part	
1	6EE45300008D Lower Unit assembly S(17.2")	Buy now
1	6EE45300108D Lower Unit assembly L(22.2")	Buy now
2	6E045311028D Casing, lower	Buy now
3	6E04531709 Bushing	Buy now
4	6E04531609 Bushing	Buy now
5	9310110M14 Oil seal	Buy now
6	93306004U0 Bearing (7k2)	Buy now
7	9043008003 Gasket	Buy now
8	9034008002 Plug, straight screw	Buy now
9	6E04532101CA Plate	Buy now
10	6L24414700 Boot, shift rod	Buy now
11	6E045315A0 Packing, lower casing	Buy now
12	97E9506525 Bolt, hexagon w/w deep recess	Buy now
13	6E045361018D Cap, lower casing	Buy now
15	9310113M12 Oil seal	Buy now

Lower Casing & Drive 1



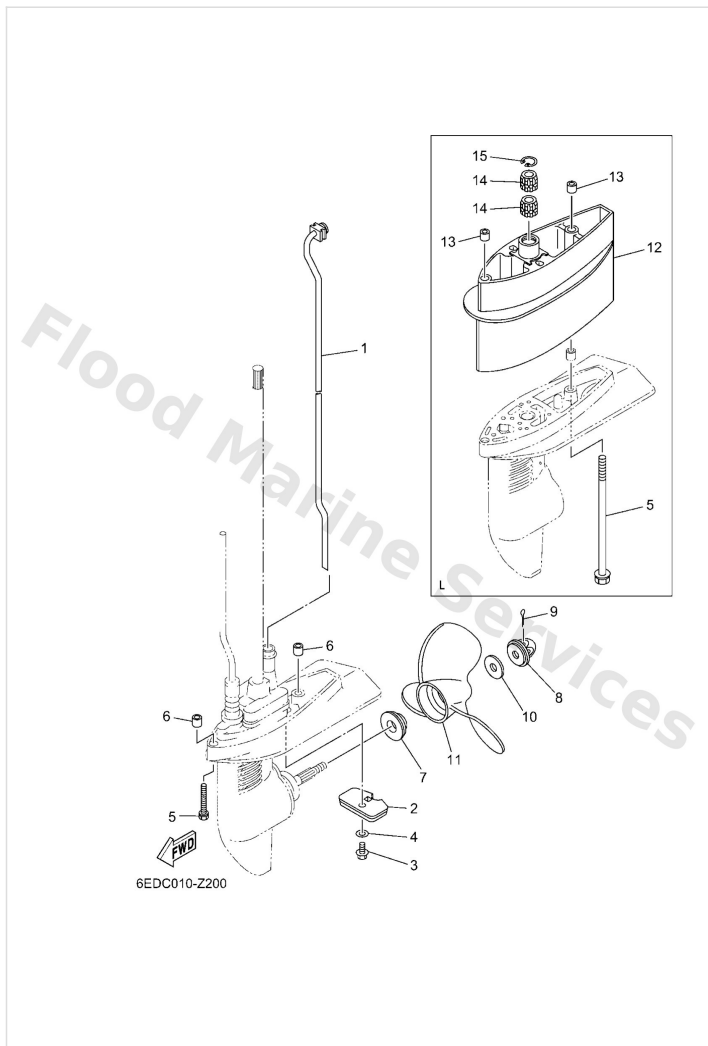
Ref	Part	
16	9321048214 O-ring	Buy now
17	95D9506016 Bolt, flange deep recess	Buy now
18	6BX4431100 Housing, water pump	Buy now
19	6EE4431500 Gasket, water pump	Buy now
20	6BX4432200 Insert, cartridge	Buy now
21	6BX4432300 Outer plate, cartridge	Buy now
22	67D4436600 Damper, water seal 2	Buy now
23	6E04435200 Impeller	Buy now
24	9360409066 Pin, dowel	Buy now
25	97D9506045 Bolt, hexagon deep recess	Buy now
26	9360418080 Pin, dowel. (647)	Buy now
27	6E04432800 Plate	Buy now
28	6E04551101 Shaft, drive S(17.2")	Buy now
28	6E04551111 Shaft, drive L(22.2")	Buy now
29	9046708M01 Clip (6e0)	Buy now

Lower Casing & Drive 1



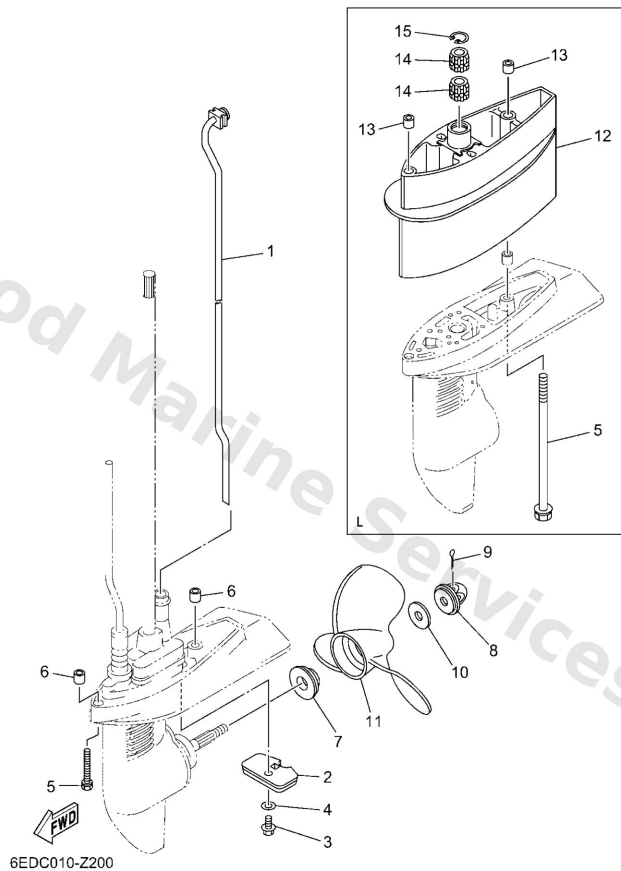
Ref	Part	
30	6BX4555100 Pinion	Buy now
31	9900106600 Circlip(53I)	Buy now
32	9020111M49 Washer, plate (6e0)	Buy now
33	67D4556000 Gear	Buy now
34	67D4557000 Gear	Buy now
35	67D4557600 Washer, thrust 2	Buy now
36	67D4563101 Clutch, dog	Buy now
37	90501120A9 Spring, compression	Buy now
38	67D4563500 Plunger, shift	Buy now
39	6EE4561100 Shaft, propeller	Buy now
40	6EE4415000 Shift Cam assembly S(17.2")	Buy now
40	6EE4415010 Shift Cam assembly L(22.2")	Buy now

Lower Casing & Drive 2



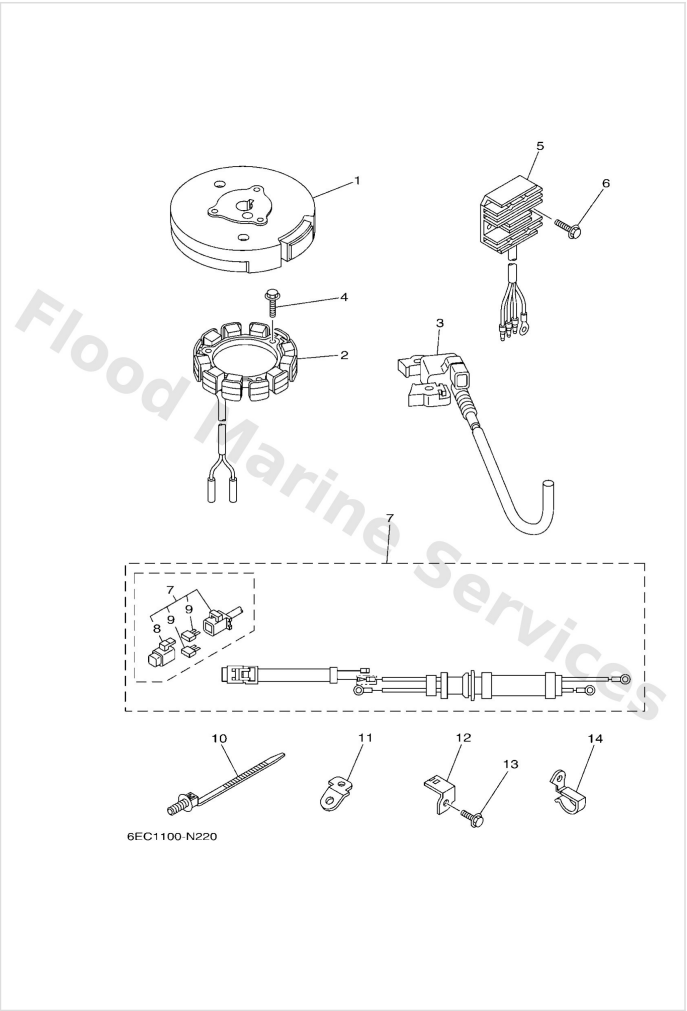
Ref	Part	
1	6EE4436000 Water Tube assembly S(17.2")	Buy now
1	6EE4436010 Water Tube assembly L(22.2")	Buy now
2	6L54525103 Anode	Buy now
3	95D9506012 Bolt, flange deep recess	Buy now
4	9299006300 Washer, tooth	Buy now
5	9011906253 Bolt, with washer S(17.2")	Buy now
5	9011906254 Bolt, with washer L(22.2")	Buy now
13	9038706M14 Collar(6e0) L(22.2")	Buy now
7	6L54598701 Spacer 1	Buy now
8	6L54561600 Nut, propeller	Buy now
9	9149025030 Pin, cotter(6I5)	Buy now
10	9020108M54 Washer, plate (6e5)	Buy now
11	6E04594101 Propeller (3x7-1/2 x8 -ba) UR	Buy now
11	6E04594301 Propeller (3x7-1/2"x7"-ba) UR	Buy now
11	6E04594900 Propeller (3x7-1/4 x6-1/2 -ba) UR	Buy now

Lower Casing & Drive 2



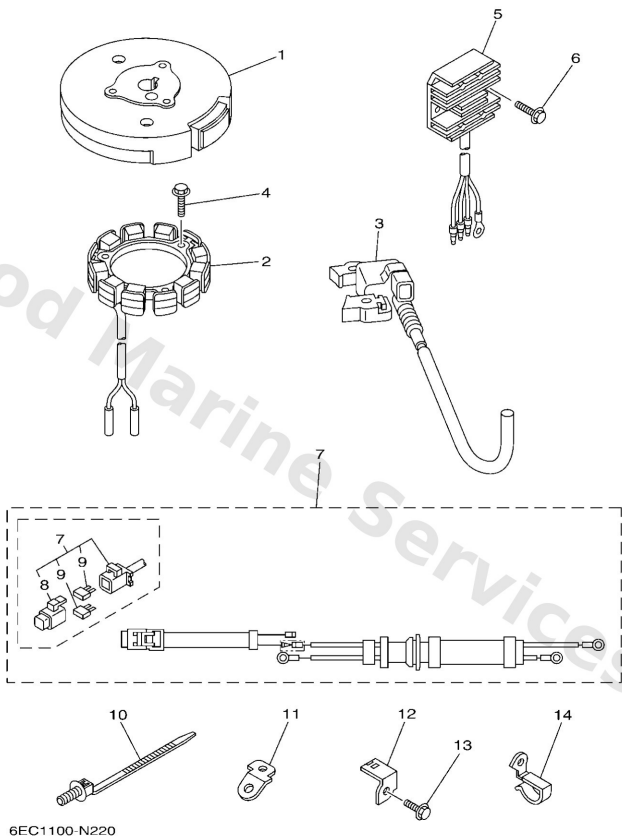
Ref	Part	
11	6E04595200 Propeller (3x7-1/4 x8-1/4 -ba) UR	Buy now
11	6E04595400 Propeller (3x7-1/2 x9 -ba) UR	Buy now
12	6EE45211008D Extension L(22.2")	Buy now
14	6BX4531801 Bushing, drive shaft L(22.2")	Buy now
15	9342022M03 Cir clip (6e0) L(22.2")	Buy now

Optional Parts



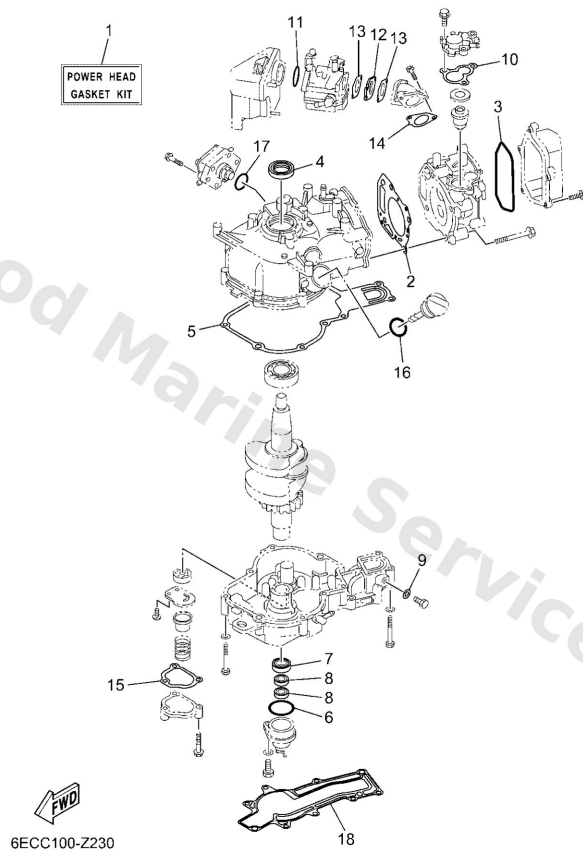
Ref	Part	
1	6BX85550A0 Rotor assembly EXCEPT FOR RUS	Buy now
2	6BX85510A0 Lighting coil assembly EXCEPT FOR RUS	Buy now
3	6BV8557101 Ignition coil with cdi unit EXCEPT FOR RUS	Buy now
3	6BW8557101 Ignition coil with cdi unit EXCEPT FOR RUS	Buy now
3	6BX8557100 Ignition coil with cdi unit EXCEPT FOR RUS	Buy now
4	97E9506520 Bolt, hexagon w/w deep recess EXCEPT FOR RUS	Buy now
5	6BX8196000 Rectifier & regulator assembly EXCEPT FOR RUS	Buy now
6	97E9506516 Bolt, hexagon w/w deep recess EXCEPT FOR RUS	Buy now
7	6BX8194900 Wire, lead EXCEPT FOR RUS	Buy now
8	67F8215B00 Cap (black)	Buy now
9	67F8215100 Fuse	Buy now
10	9046430009 Clamp EXCEPT FOR RUS	Buy now
11	6BX8258100 Stay, cord clamp EXCEPT FOR RUS	Buy now
12	6BX8238800 Plate EXCEPT FOR RUS	Buy now
13	9010906M80 Bolt EXCEPT FOR RUS	Buy now

Optional Parts



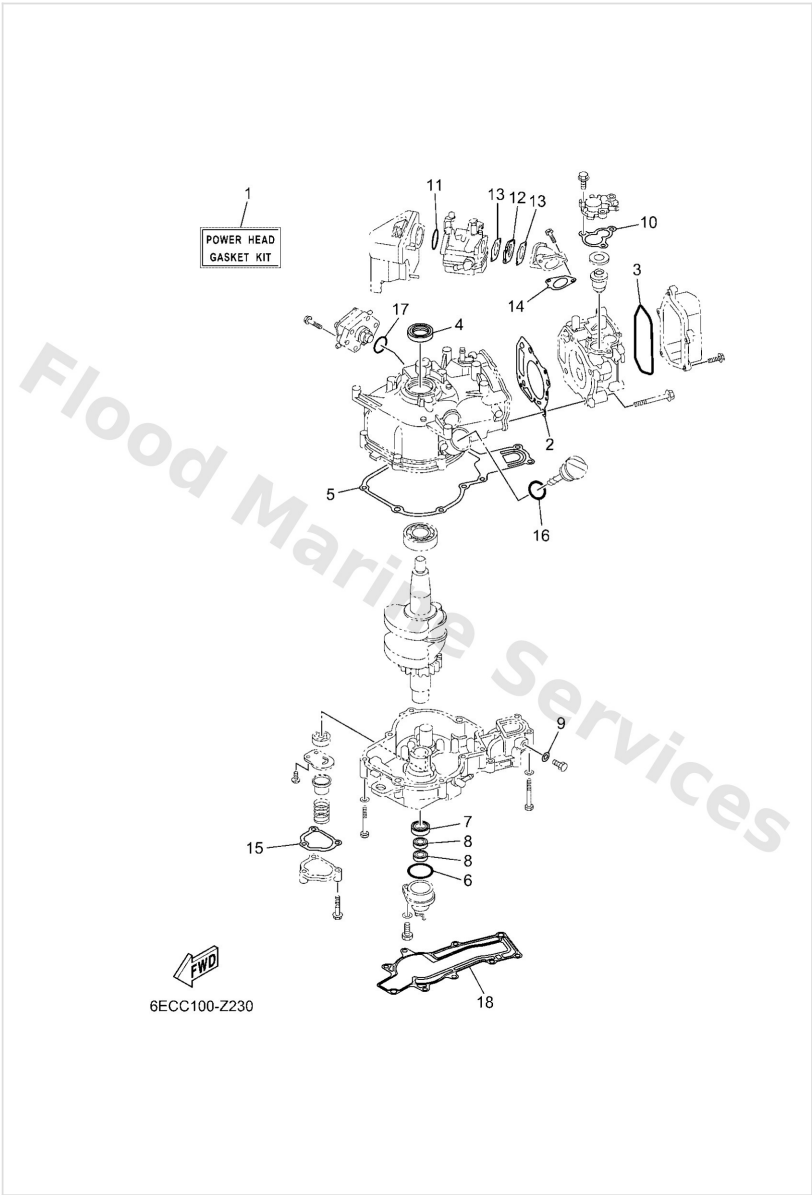
Ref	Part	
14	9046508371 Clamp(4km) EXCEPT FOR RUS	Buy now

Repair Kit 1



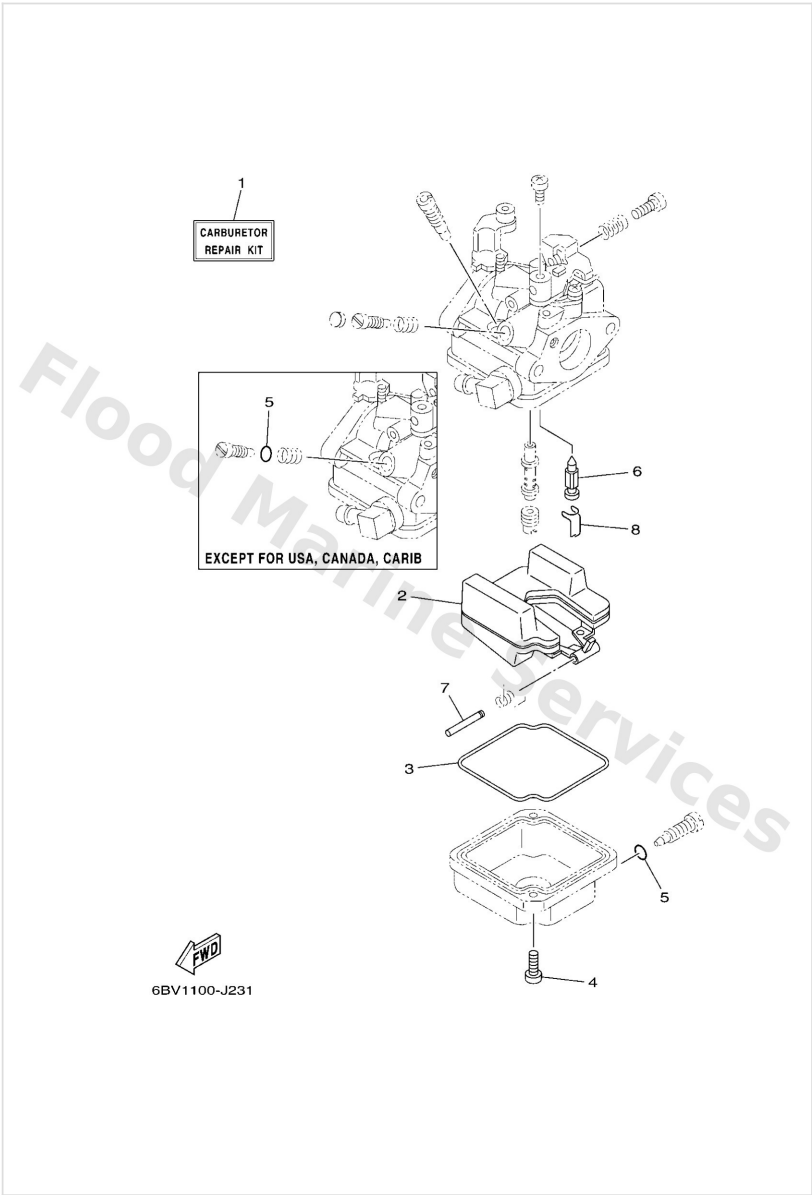
Ref	Part	
1	6EEW000101 Power head gasket kit	Buy now
2	6BX1118100 Gasket, cylinder head 1	Buy now
3	6BX1135600 Seal, cylinder 2	Buy now
4	9310225022 Oil seal	Buy now
5	6BX1135100 Gasket, cylinder	Buy now
6	9321035537 O-ring	Buy now
7	9310220108 Oil seal	Buy now
8	9310210004 Oil seal	Buy now
9	9043008143 Gasket (256-11198-00)	Buy now
10	67D12414A0 Gasket, cover	Buy now
11	93210320A7 O-ring	Buy now
12	6EE1364700 Gasket, manifold 3	Buy now
13	6EE1364600 Gasket, manifold 2	Buy now
14	6EE1364500 Gasket, manifold 1	Buy now
15	6EE1347500 Gasket	Buy now

Repair Kit 1



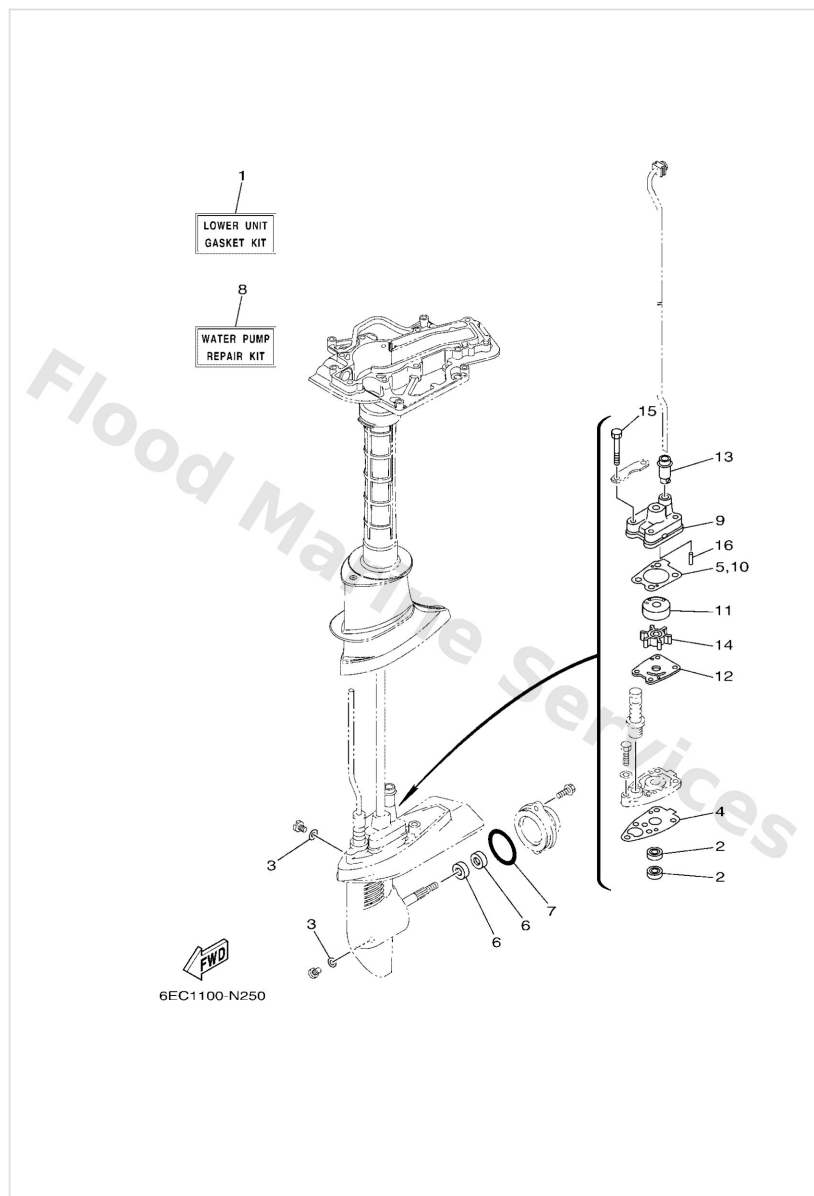
Ref	Part	
16	9321024M79 O-ring	Buy now
17	9321027ME3 O-ring	Buy now
18	6EE4511300 Gasket, upper casing	Buy now

Repair Kit 2



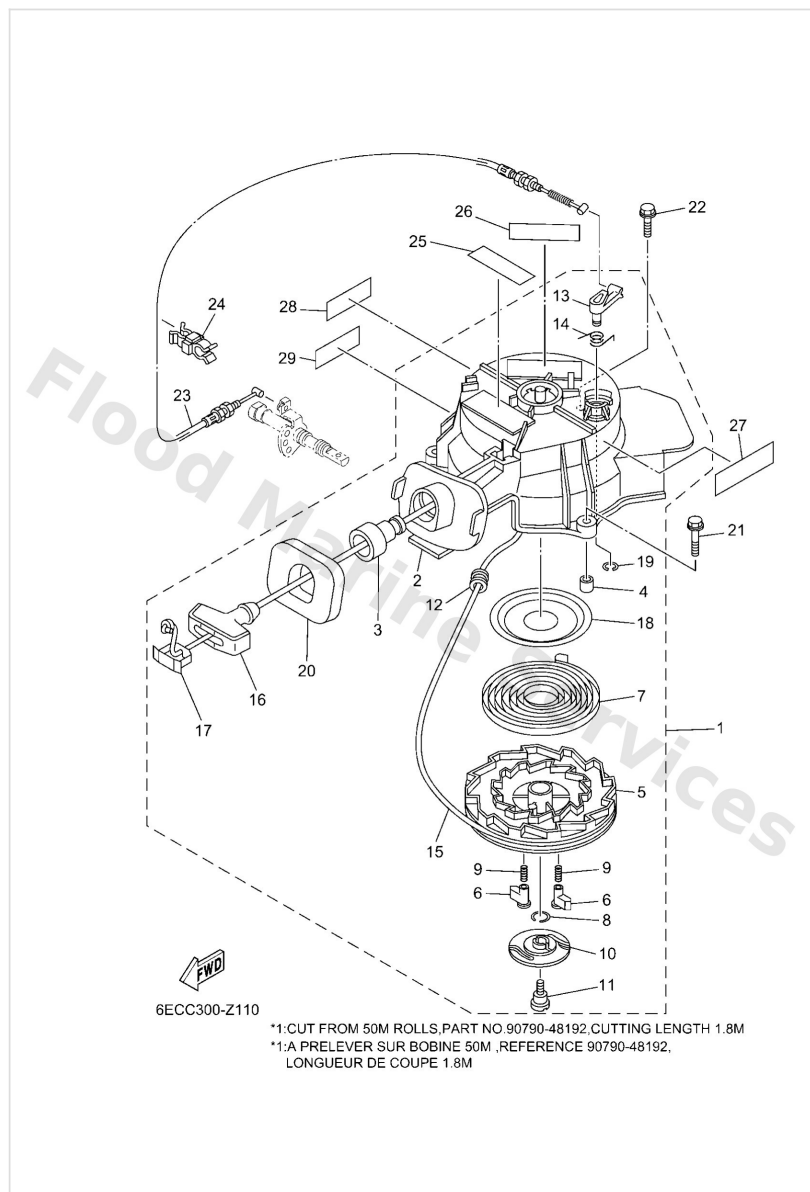
Ref	Part	
1	6BXW009300 Carburetor repair kit	Buy now
2	6BX1498500 Float	Buy now
3	6BX1498400 Gasket, float chamber	Buy now
4	6BX1459200 Screw	Buy now
5	67F1439810 O-ring	Buy now
6	6BX1454600 Valve, needle	Buy now
7	6BX1454800 Pin, float arm	Buy now
8	6BX1493700 Clip	Buy now

Repair Kit 3



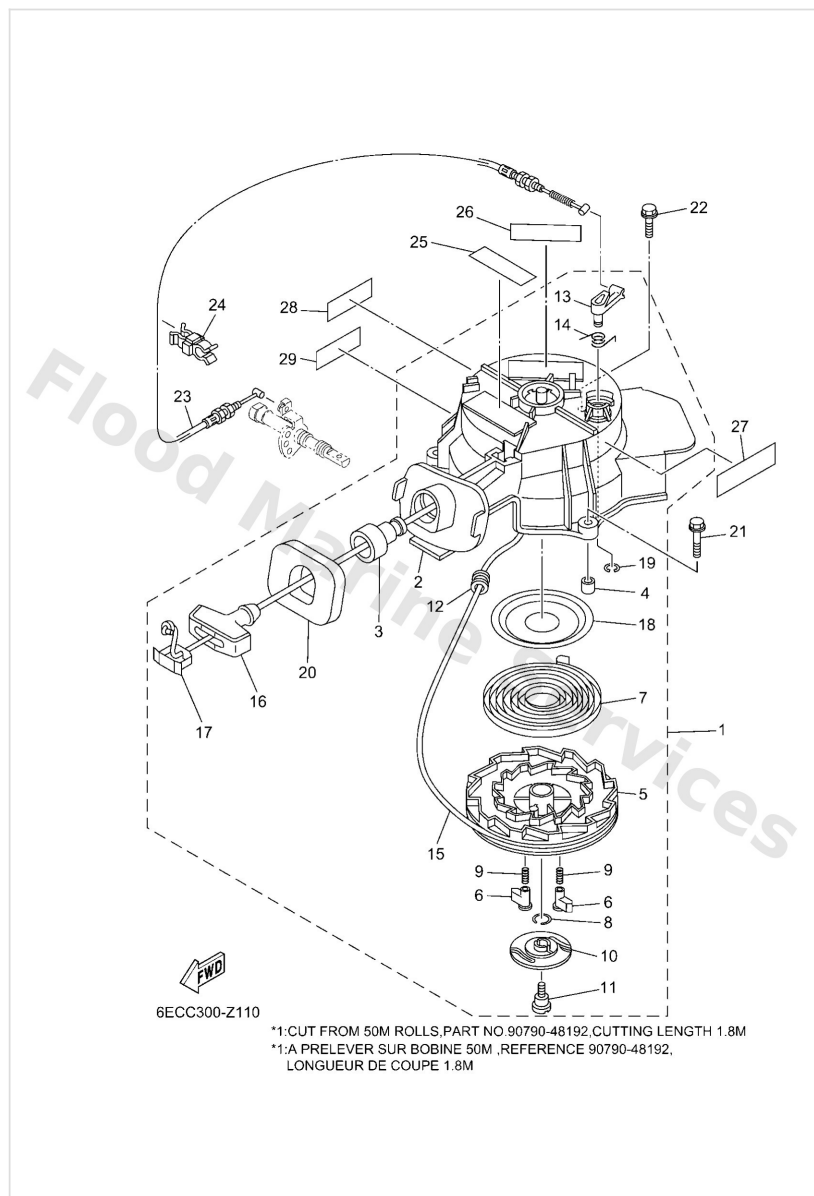
Ref	Part	
1	6EEW000121 Lower unit gasket kit	Buy now
2	9310110M14 Oil seal	Buy now
3	9043008003 Gasket	Buy now
4	6E045315A0 Packing, lower casing	Buy now
5	6EE4431500 Gasket, water pump	Buy now
6	9310113M12 Oil seal	Buy now
7	9321048214 O-ring	Buy now
8	6EEW007803 Water pump repair kit	Buy now
9	6BX4431100 Housing, water pump	Buy now
11	6BX4432200 Insert, cartridge	Buy now
12	6BX4432300 Outer plate, cartridge	Buy now
13	67D4436600 Damper, water seal 2	Buy now
14	6E04435200 Impeller	Buy now
15	97D9506045 Bolt, hexagon deep recess	Buy now
16	9360418080 Pin. dowel. (647)	Buy now

Starter



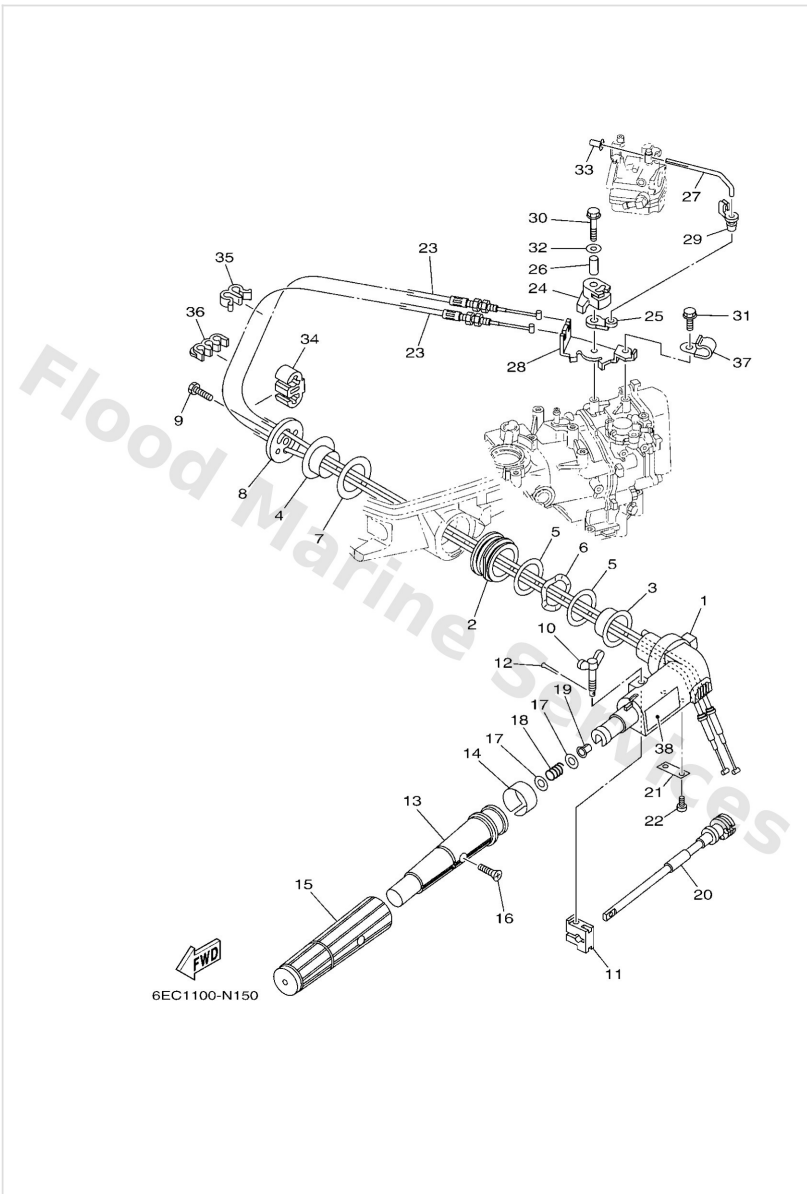
Ref	Part	
1	6EE1571000 Starter assembly	Buy now
2	6EE1571100 Case, Starter	Buy now
3	63V1579501 Guide, rope	Buy now
4	67D1576400 Collar 1	Buy now
5	6EE1571400 Drum, Sheave	Buy now
6	67D1574100 Pawl, drive	Buy now
7	67D1571300 Spring, starter	Buy now
8	6BX1570500 Spring, drive pawl	Buy now
9	67D1576700 Spring	Buy now
10	67D1573500 Guide, cam	Buy now
11	67D1579300 Screw	Buy now
12	68T1576400 Collar 1	Buy now
13	67D1579401 Stopper	Buy now
14	67D1573400 Spring, return	Buy now
15	* item_description *1	Buy now

Starter



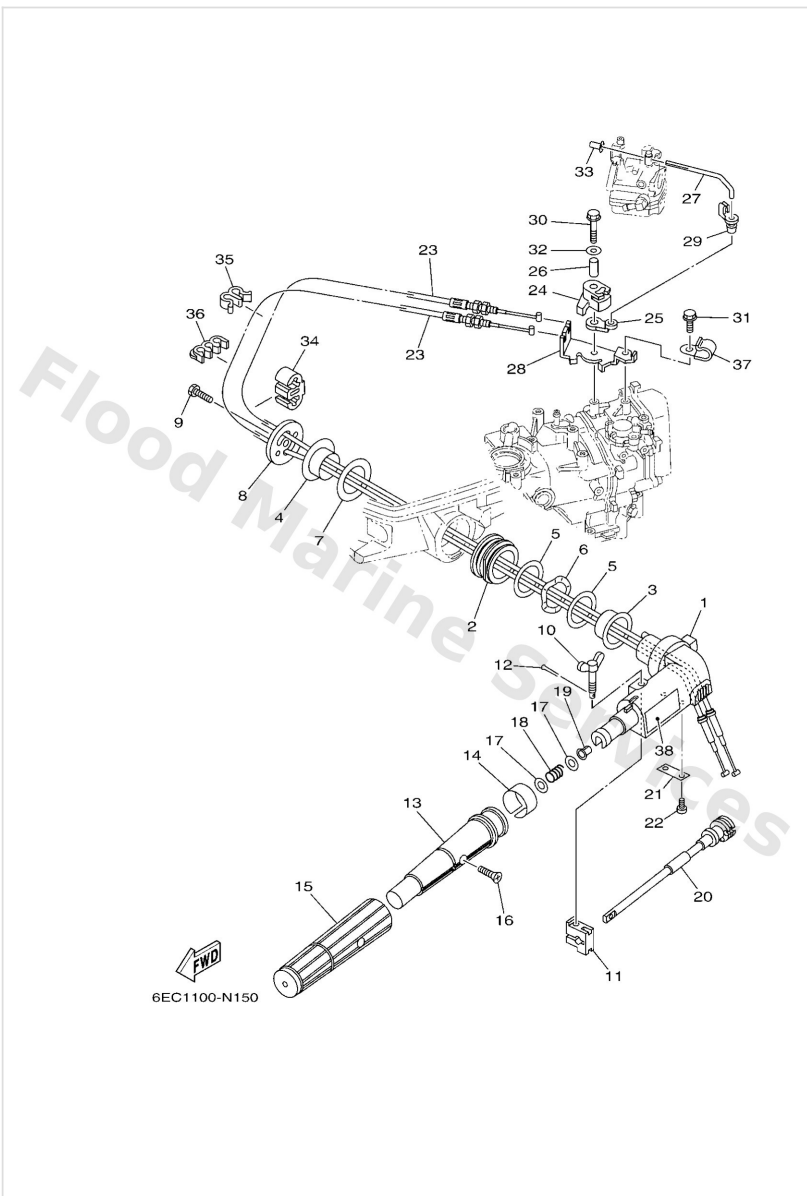
Ref	Part	
16	6G11575500 Handle, starter	Buy now
17	6G11577900 Cover	Buy now
18	67D1573900 Washer, thrust	Buy now
19	67D1574400 Circlip	Buy now
20	6BX1576200 Seal, rubber 2	Buy now
21	97E9506535 Bolt, hexagon w/w deep recess	Buy now
22	97E9506520 Bolt, hexagon w/w deep recess	Buy now
23	6EE1577000 Cable comp., starter stop	Buy now
24	9046407008 Clamp	Buy now
25	6EE8199541 Label, Warning	Buy now
26	6EE8199551 Label, Warning	Buy now
27	6EE1442760 Label, instruction	Buy now
28	6EE8199441 Label, Safety	Buy now
29	6EE8199451 Label, Safety	Buy now

Steering



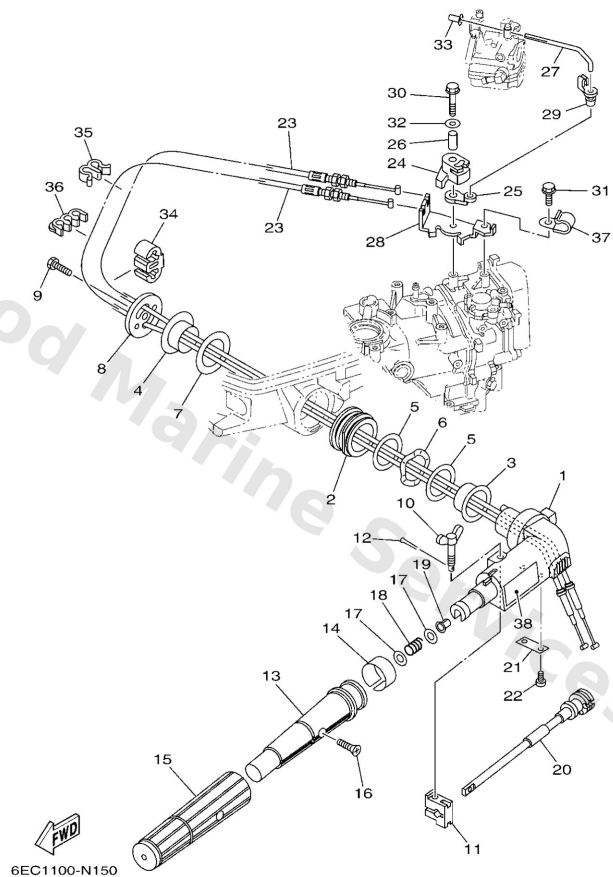
Ref	Part	
1	6EE42111008D Handle, Steering	Buy now
2	6BX4212900 Bushing, rubber	Buy now
3	6EE4217100 Bushing	Buy now
4	6EE4217200 Bushing 2	Buy now
5	6EE4218100 Washer	Buy now
6	6EE4218800 Washer, wave	Buy now
7	6EE4218200 Washer 2	Buy now
8	6BX4213100 Cover, handle steering	Buy now
9	97D7508025 Bolt, hexagon deep recess	Buy now
10	6G14212501 Bolt, friction adjusting	Buy now
11	6G14212600 Piece, friction	Buy now
12	9149016010 Pin, cotter	Buy now
13	67D4211901 Grip, steering handle	Buy now
14	6EE4213700 Indicator, throttle	Buy now
15	67D4217701 Rubber, handle	Buy now

Steering



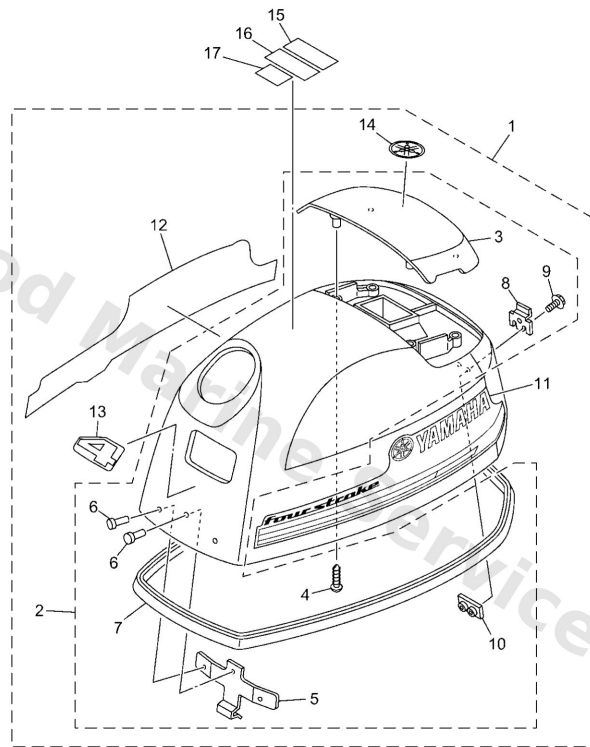
Ref	Part	
16	9015205011 Screw, countersunk	Buy now
17	9020110M02 Washer, plate(6g9)	Buy now
18	9050123215 Spring (655)	Buy now
19	9038608032 Bushing (650)	Buy now
20	6BX4213800 Lever, throttle	Buy now
21	6E04215902 Stay	Buy now
22	9788505012 Screw,pan head (646)	Buy now
23	6EE2630100 Throttle cable assembly	Buy now
24	6BX4163800 Pulley	Buy now
25	6BX4128300 Lever, free accel.	Buy now
26	9038706252 Collar	Buy now
27	6EE4121100 Link, accel.	Buy now
28	6EE1449700 Stay, throttle wire	Buy now
29	6614126202 Joint, choke lever	Buy now
30	97E9506535 Bolt, hexagon w/w deep recess	Buy now

Steering



Ref	Part	
31	97E9506512 Bolt, hexagon w/w deep recess	Buy now
32	9020106M62 Washer, plate (6e5)	Buy now
33	6471439561 Cap, overflow pipe	Buy now
34	9046406006 Clamp	Buy now
35	9046407M20 Clamp(6h0)	Buy now
36	9046407M05 Clamp (6g5)	Buy now
37	9046508395 Clamp	Buy now
38	6EE4279441 Label, Warning (General)	Buy now

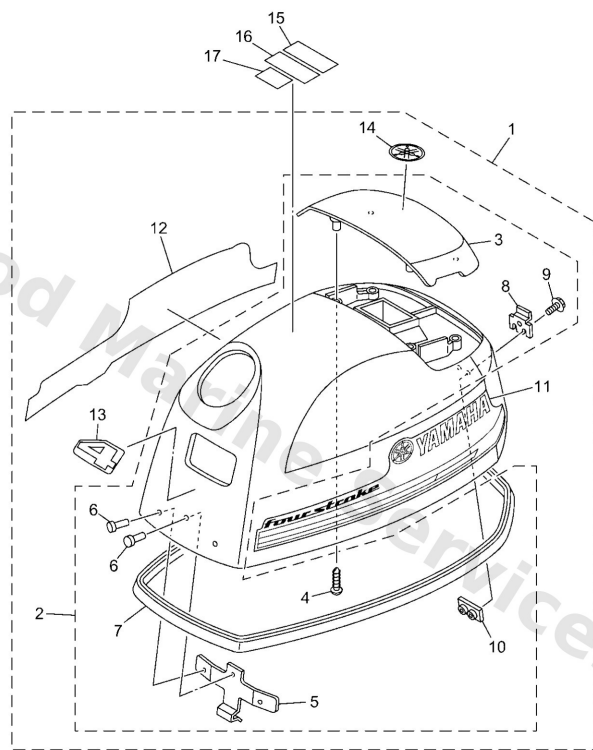
Top Cowling



6ECC300-Z020

Ref	Part	
1	6EC4261000 Top Cowling assembly	Buy now
1	6ED4261000 Top Cowling assembly	Buy now
1	6EE4261000 Top Cowling assembly	Buy now
2	6EE4261A00 Top Cowling W/O Graphics	Buy now
3	6EE4261300 Molding, air duct	Buy now
4	9778040012 Screw, trushead tapping (ge31)	Buy now
5	6EE4265100 Hook	Buy now
6	9026604M04 Rivet(6e7)	Buy now
7	6BX4261500 Seal	Buy now
8	60R4265200 Hook	Buy now
9	9759505514 Bolt, w/ plain	Buy now
10	68T4264900 Holder, clamp band	Buy now
11	6EE4267500 Graphic, side 1	Buy now
12	6EE4267600 Graphic, side 2	Buy now
13	6EC4267700 Graphic, front	Buy now

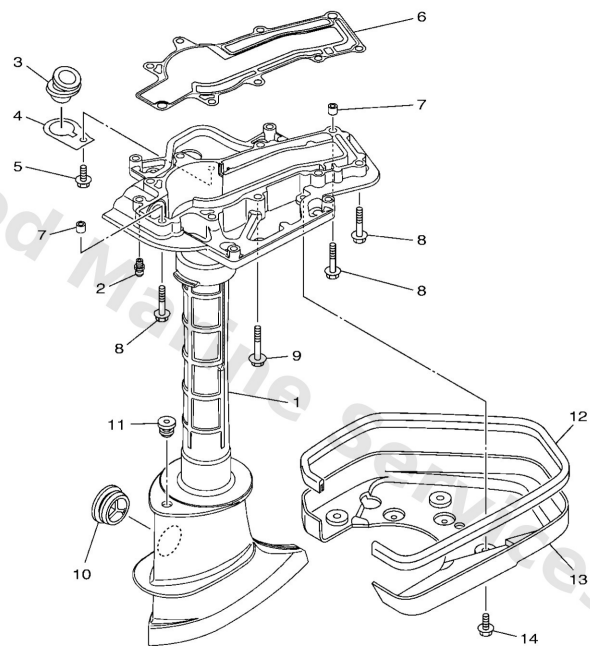
Top Cowling




6ECC300-Z020

Ref	Part	
13	6ED4267700 Graphic, front	Buy now
13	6EE4267700 Graphic, front	Buy now
14	6BX4269710 Tuning fork mark	Buy now
15	6EE4269841 Label, Warning (Fuel)	Buy now
16	6EE4269851 Label, Warning (Fuel)	Buy now
17	6EE2817K01 Label, Fuel	Buy now

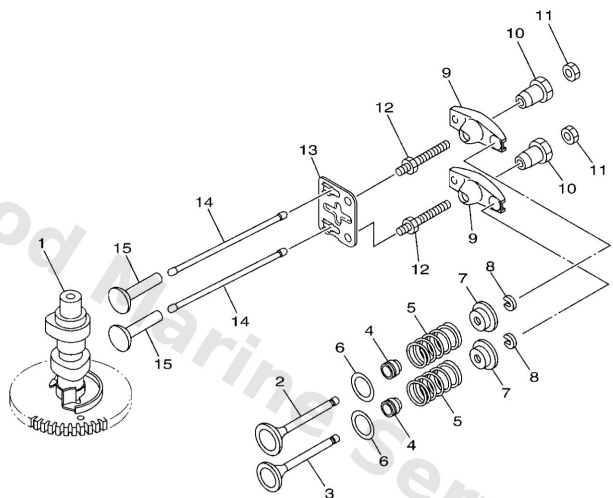
Upper Casing



6ED6010-T180

Ref	Part	
1	6EE45111008D Casing, Upper	Buy now
2	9370006004 Nipple, grease(6a1)	Buy now
3	6BX1531600 Damper 1	Buy now
4	6EE4518100 Plate	Buy now
5	97E9506514 Bolt, hexagon w/w deep recess	Buy now
6	6EE4511300 Gasket, upper casing	Buy now
7	9038706M14 Collar(6e0)	Buy now
8	97E7506540 Bolt, hexagon w/w deep recess	Buy now
9	97E7506550 Bolt, hexagon w/w deep recess	Buy now
10	6474515102 Cover, upper casing	Buy now
11	9048010M13 Grommet (6e0)	Buy now
12	6EE4271600 Rubber seal 1	Buy now
13	6EE4272300 Cover, Bottom	Buy now

Valve




6EC1100-N060

Ref	Part	
1	6EE1217000 Camshaft assembly 1	Buy now
2	6EE1211100 Valve, intake	Buy now
3	6EE1212100 Valve, exhaust	Buy now
4	51Y1211900 Seal, valve stem	Buy now
5	60R1211300 Spring, valve inne	Buy now
6	68T1211600 Seat, valve spring	Buy now
7	7NJ1211700 Retainer, valve spring	Buy now
8	7NJ1211800 Cotter, valve	Buy now
9	67D1215100 Arm, valve rocker	Buy now
10	6EE1216500 Pivot, rocker arm	Buy now
11	9017006028 Nut	Buy now
12	67D1215700 Bolt	Buy now
13	6EE1215500 Guide, push rod	Buy now
14	6BX1215400 Rod, valve push	Buy now
15	JA91215300 Lifter, valve	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.