



Yamaha F6DM 2023

Parts Manual

www.floodmarine.co.uk

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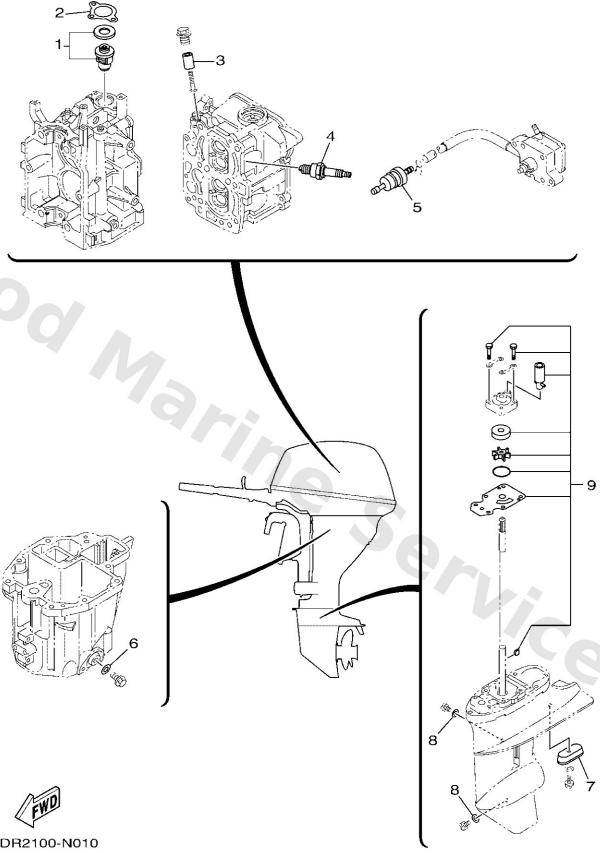
Authorised Yamaha Dealers



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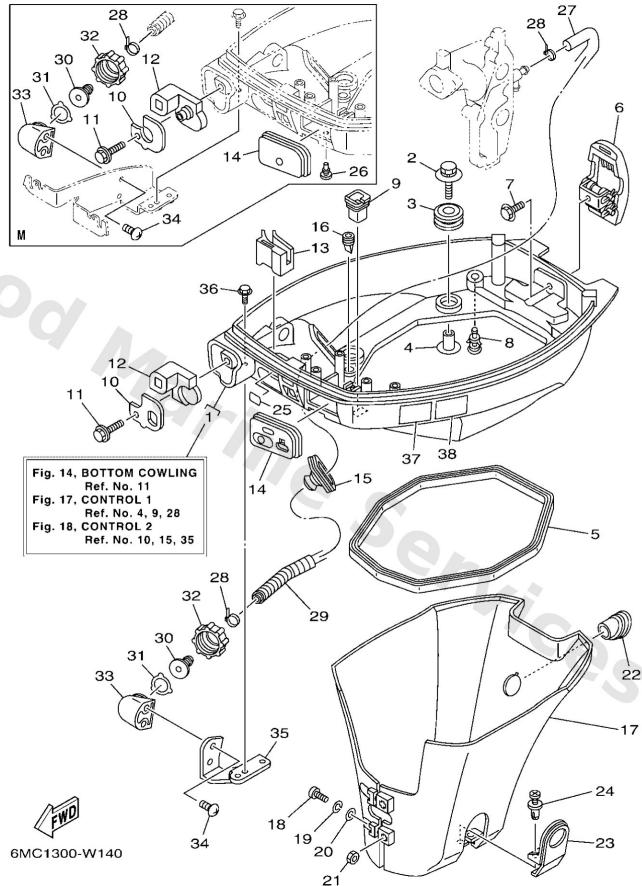
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Scheduled Service Parts



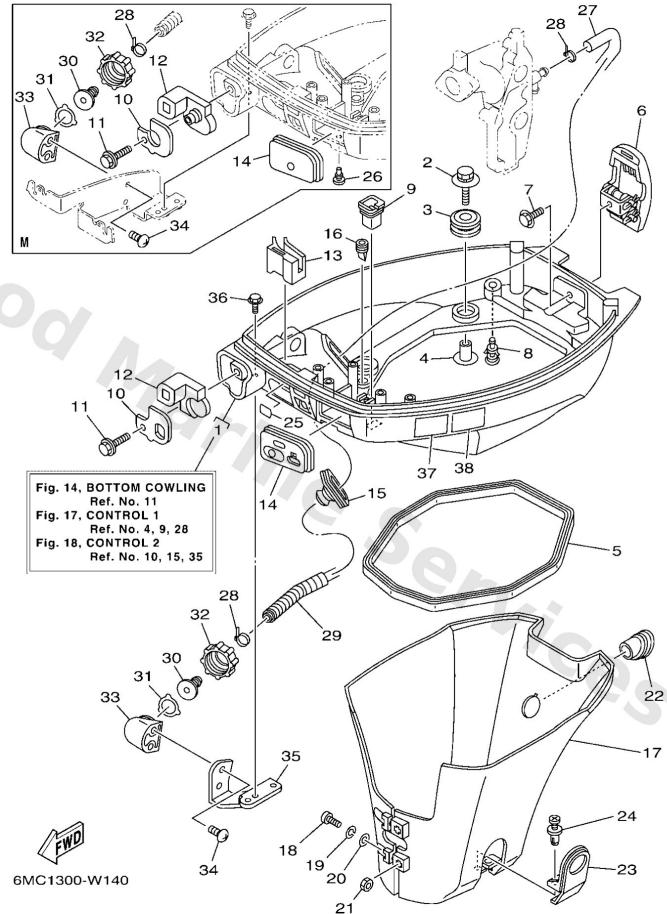
Ref	Part	
1	66M1241101 Thermostat	Buy now
2	6G812414A0 Gasket, cover	Buy now
3	6G81132500 Anode	Buy now
4	9470200274 Plug, spark (br6hs-10)	Buy now
5	68T2425101 Strainer 1	Buy now
6	9043010M11 Gasket	Buy now
7	68T4525100 Anode	Buy now
8	9043008003 Gasket	Buy now
9	68TW007802 Water pump repair kit	Buy now

Bottom Cowling



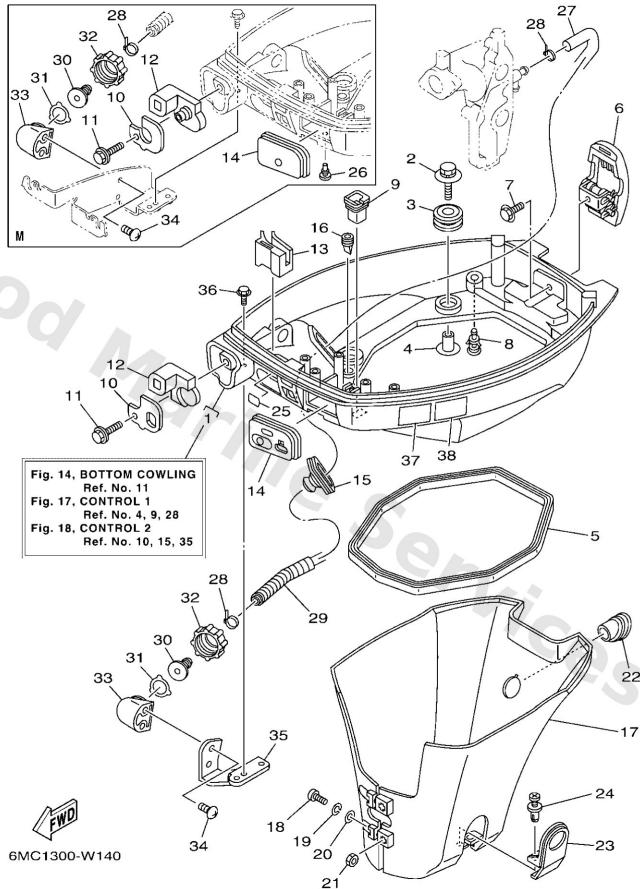
Ref	Part	
1	6DR42710008D Bottom cowling assembly	Buy now
2	68F8511900 Bolt	Buy now
3	9048021M82 Grommet	Buy now
4	9038706176 Collar	Buy now
5	68T4271610 Rubber, seal 1	Buy now
6	6AU4280100 Cowling clamp comp.	Buy now
36	97E9506512 Bolt, hexagon w/w deep recess FLUSHING KIT	Buy now
8	6BL4439100 Nipple, hose	Buy now
9	6824272701 Grommet	Buy now
10	6DR4276100 Stopper	Buy now
10	6DR4276110 Stopper	Buy now
11	9010906M86 Bolt	Buy now
12	6DR4272501 Grommet	Buy now
12	6DR4272530 Grommet	Buy now
13	68T2636701 Protector	Buy now

Bottom Cowling



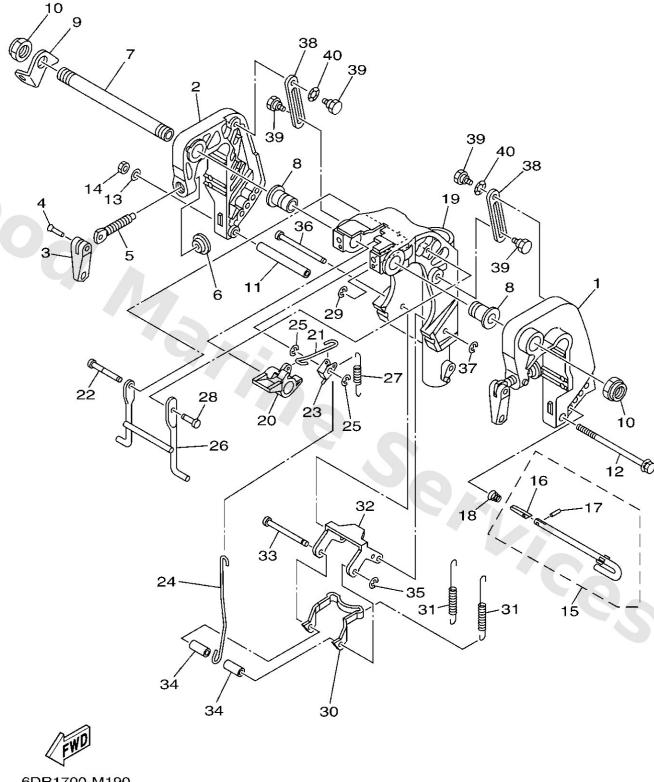
Ref	Part	
14	68T4272420 Grommet	Buy now
14	68T4272450 Grommet	Buy now
15	6884272611 Grommet FLUSHING KIT	Buy now
16	65W4271700 Rubber, seal 2	Buy now
17	68T4274100 Apron	Buy now
18	9788506030 Screw, pan head(6e0)	Buy now
19	9299506100 Washer(6a1)	Buy now
20	9299506600 Washer, plain (646)	Buy now
21	9538006600 Nut(661)	Buy now
22	68T4271701 Rubber, seal 2	Buy now
23	68T4277100 Apron	Buy now
24	9033806M20 Plug	Buy now
25	65W8434200 Seat, emblem	Buy now
26	9048006M19 Grommet (6e3)	Buy now
27	6E51248100 Pipe 1 FLUSHING KIT	Buy now

Bottom Cowling



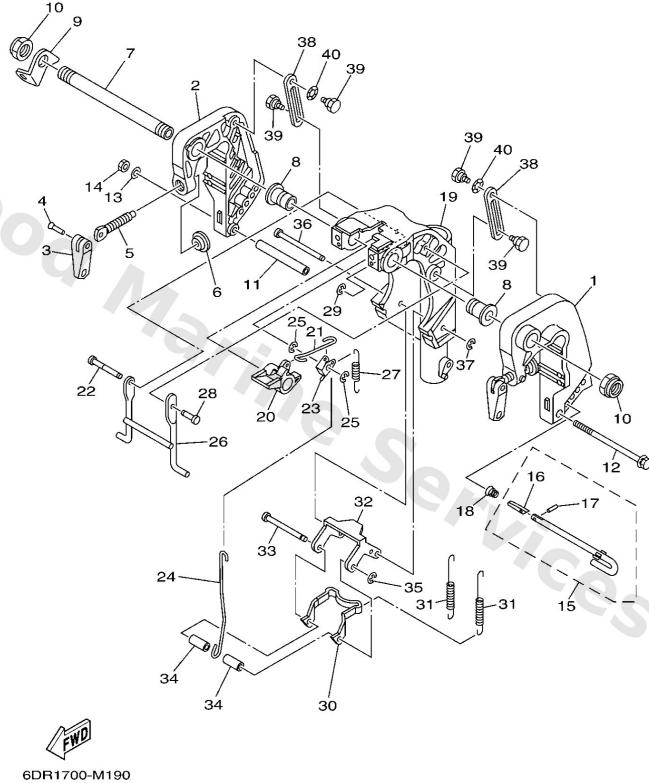
Ref	Part	
28	<u>9046511M10</u> Clamp FLUSHING KIT	Buy now
29	<u>9044713M00</u> Hose, with spring FLUSHING KIT	Buy now
30	<u>6R31258200</u> Joint, hose 2 FLUSHING KIT	Buy now
31	<u>6R31258300</u> Gasket, hose joint FLUSHING KIT	Buy now
32	<u>6R31258100</u> Joint, hose 1 FLUSHING KIT	Buy now
33	<u>6DR1257200</u> Adapter FLUSHING KIT	Buy now
34	<u>9016706002</u> Screw, tapping FLUSHING KIT	Buy now
35	<u>68T1253520</u> Plate FLUSHING KIT	Buy now
37	<u>6EE4279440</u> Label, warning (general)	Buy now
38	<u>6EE4279450</u> Label, warning (general)	Buy now

Bracket 1



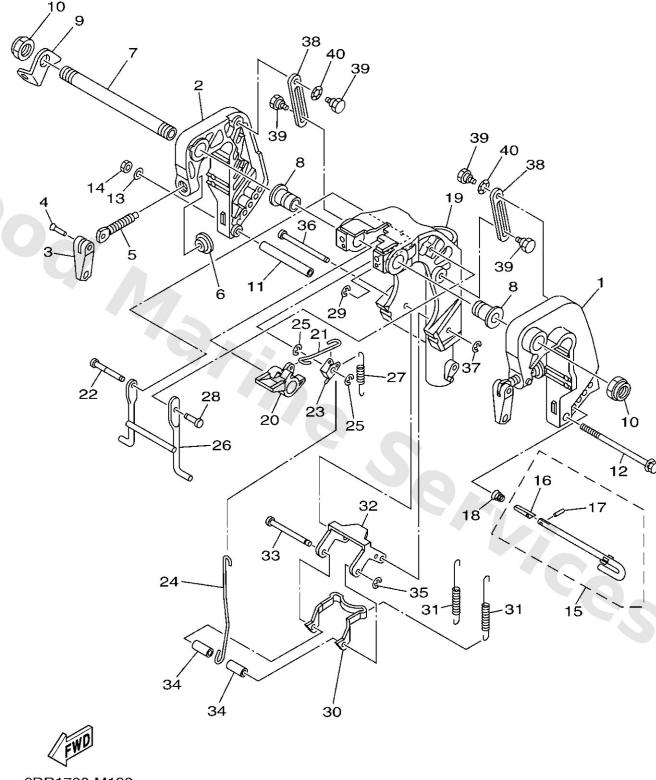
Ref	Part	
1	6AH4311008D Bracket, clamp 1	Buy now
2	6AH43112008D Bracket, clamp 2	Buy now
3	6E04311801 Handle, transom clamp	Buy now
4	9024304M01 Pin(6a1)	Buy now
5	6E74311600 Screw, transom clamp	Buy now
6	6484311401 Pad, transom clamp	Buy now
7	69A4313100 Bolt, clamp bracket FOR RIDE GUIDE	Buy now
8	9038622MA4 Bush	Buy now
9	66R4311300 Plate, clamp bracket	Buy now
10	9018522043 Nut, self-locking	Buy now
11	9038706M13 Collar(6h6)	Buy now
12	9010106M18 Bolt(6l5)	Buy now
13	9299506600 Washer, plain (646)	Buy now
14	9538006700 Nut	Buy now
15	6L24316001 Tilt rod assembly	Buy now

Bracket 1



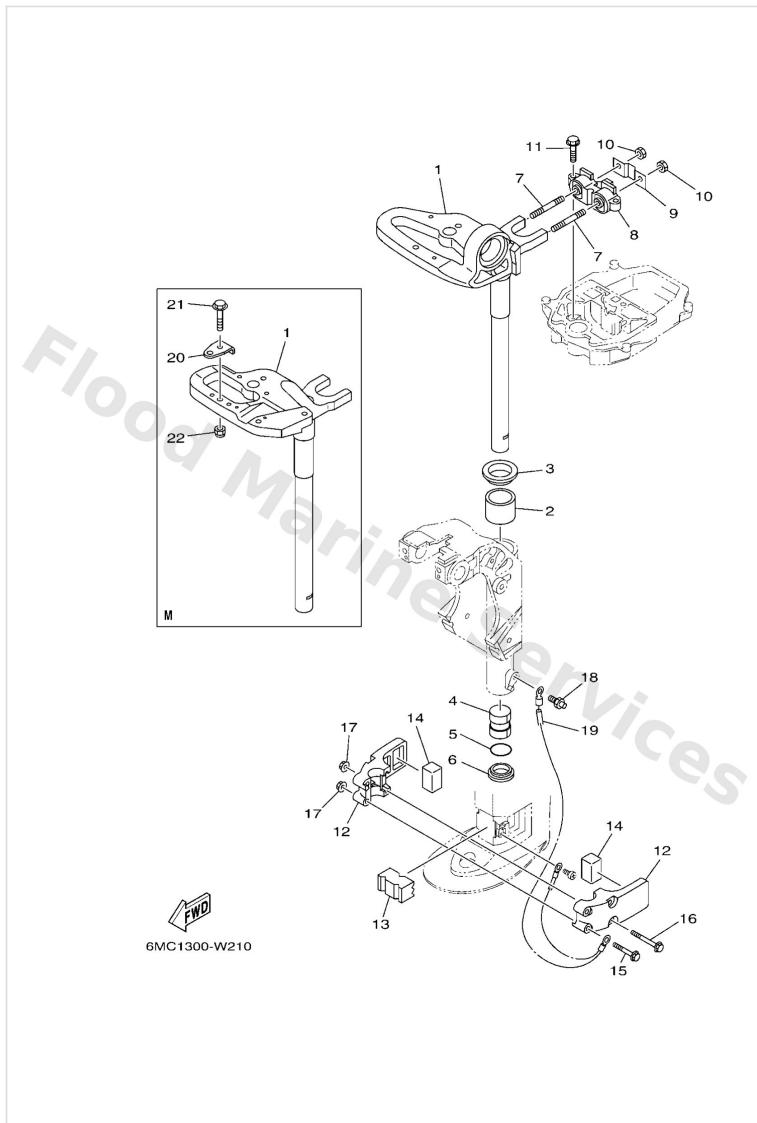
Ref	Part	
16	6894316500 Plate, tilt lock	Buy now
17	9169030008 Pin. spring(656)	Buy now
18	9050210M07 Spring, conical(6k3)	Buy now
19	6AH43311008D Bracket, swivel 1 S(17.0")	Buy now
19	6AU43311108D Bracket, swivel 1 L(22.0")	Buy now
20	6DR4363100 Lever, tilt	Buy now
21	6DR4361600 Rod, tilt lock	Buy now
22	68T4364600 Shaft, lever	Buy now
23	6DR4364100 Lever, tilt	Buy now
24	6AH4361700 Rod, tilt lock	Buy now
25	9908005600 Circlip(22k)	Buy now
26	6AH4335000 Receiver assembly	Buy now
27	9050618014 Spring, tension S(17.0")	Buy now
27	9050620025 Spring, tension L(22.0")	Buy now
28	63V4319100 Shaft, stopper	Buy now

Bracket 1



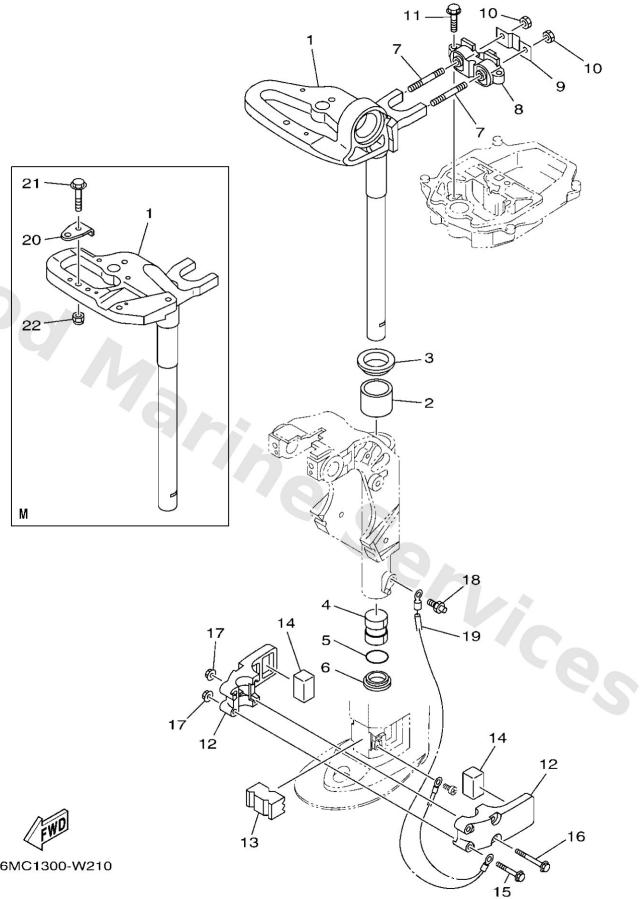
Ref	Part	
30	6AH4361400 Plate, tilt lock	Buy now
31	9050620020 Spring, tension S(17.0")	Buy now
31	9050623016 Spring, tension L(22.0")	Buy now
32	6AH4361500 Plate, tilt lock	Buy now
33	68T4361100 Shaft, tilt lock	Buy now
34	9038706138 Collar	Buy now
35	9343004M03 Circlip (eu0)	Buy now
36	68T4365900 Shaft, reverse lock	Buy now
38	6AH4362700 Stopper	Buy now
39	9010906M84 Bolt	Buy now
40	9020610M24 Washer, wave	Buy now

Bracket 2



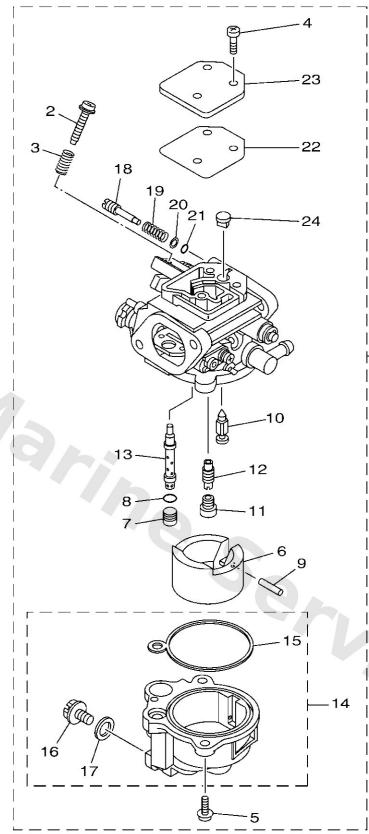
Ref	Part	
1	6AU42511008D Bracket, steering S(17.0")	Buy now
1	6AU42511108D Bracket, steering L(22.0")	Buy now
1	6DR42511008D Bracket, steering S(17.0")	Buy now
1	6DR42511108D Bracket, steering L(22.0")	Buy now
2	9038640001 Bush	Buy now
3	9020940008 Washer	Buy now
4	9038630048 Bush	Buy now
5	9321029M94 O-ring(6h1)	Buy now
6	9038630M60 Bush(6j8)	Buy now
7	9011608M54 Bolt, stud(63v)	Buy now
8	68T4451700 Mount rubber	Buy now
9	68T4452600 Plate	Buy now
10	9538008600 Nut (661)	Buy now
11	97E7506525 Bolt, hexagon w/w deep recess	Buy now
12	6AU44551008D Housing, lower mount rubber 1	Buy now

Bracket 2



Ref	Part	
13	6AU4455701 Mount damper, lower front	Buy now
14	6824455530 Mount damper, lower side	Buy now
15	9011906012 Bolt, with washer	Buy now
16	9011906198 Bolt, with washer	Buy now
17	9017906M28 Nut(63v)	Buy now
18	9370006M03 Nipple, grease(6a1)	Buy now
19	68T8212700 Wire, lead 2	Buy now
20	63V4851101 Hook, steering	Buy now
21	97E7508535 Bolt, hexagon w/w deep recess	Buy now
22	9018508057 Nut, nylon (6j8)	Buy now

Carburetor

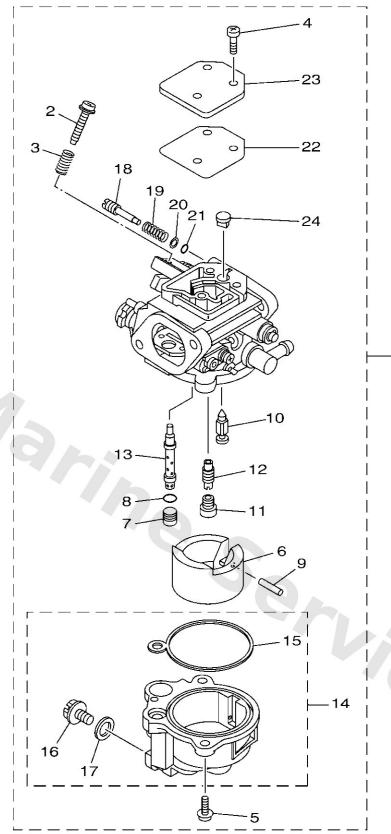


60RA700-M080



Ref	Part	
1	6MC1430120 Carburetor assembly 1	Buy now
2	69W1432100 Screw, throttle	Buy now
3	62Y1421200 Spring, pilot adjusting	Buy now
4	6DR1432100 Screw, throttle	Buy now
5	62Y1432100 Screw, throttle	Buy now
6	6DR1438500 Float	Buy now
7	6DR1432A00 Plug	Buy now
8	6DR1456100 O-ring	Buy now
9	4FP1438600 Pin, float	Buy now
10	6DR1433600 Needle	Buy now
11	6FW1434339 Jet, Main (#78)	Buy now
12	6FW1434221 Jet, pilot (#41)	Buy now
13	6FW1434100 Nozzle, main	Buy now
14	6OS1438100 Body, float chamber	Buy now
15	6DR1498400 Gasket, float chamber	Buy now

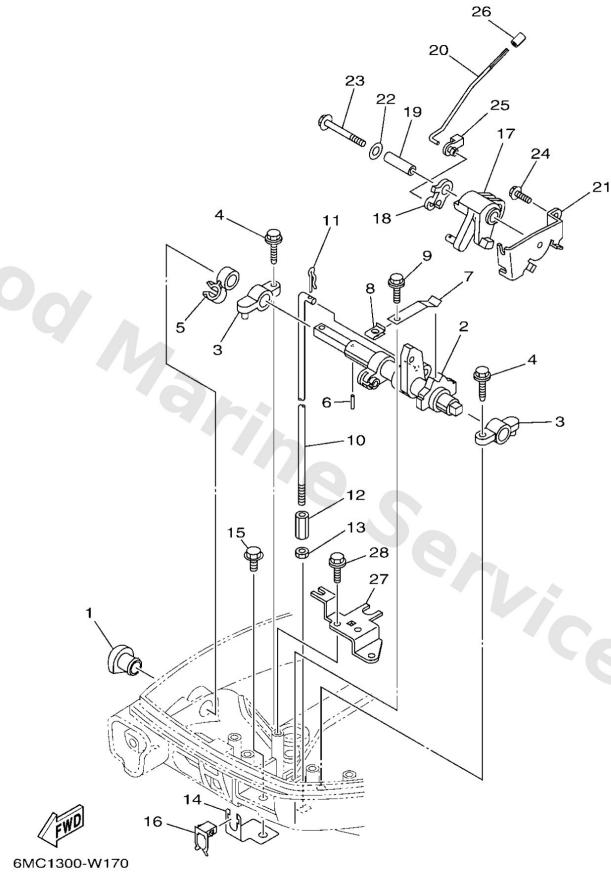
Carburetor



60RA700-M080

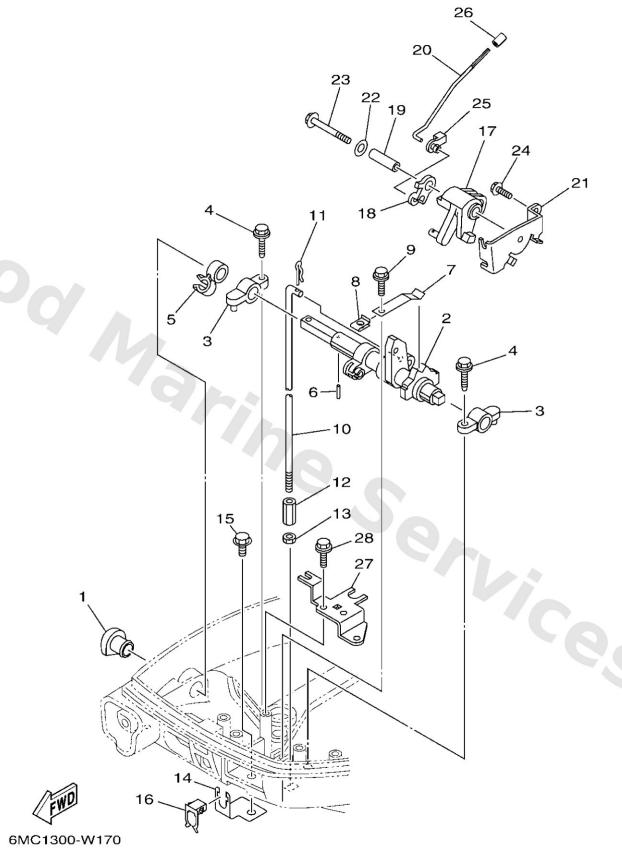
Ref	Part	
16	62Y1438330 Screw, drain	Buy now
17	6521439700 Ring, o	Buy now
18	6DR1432310 Screw, air adjusting	Buy now
19	6DR1433400 Spring, air adjusting	Buy now
20	6DR1428500 Washer	Buy now
21	6DR1439700 O-ring	Buy now
22	6DR1481800 Cover gasket	Buy now
23	6DR1415700 Cover, mixing	Buy now
24	6DR1486200 Plug	Buy now

Control 1



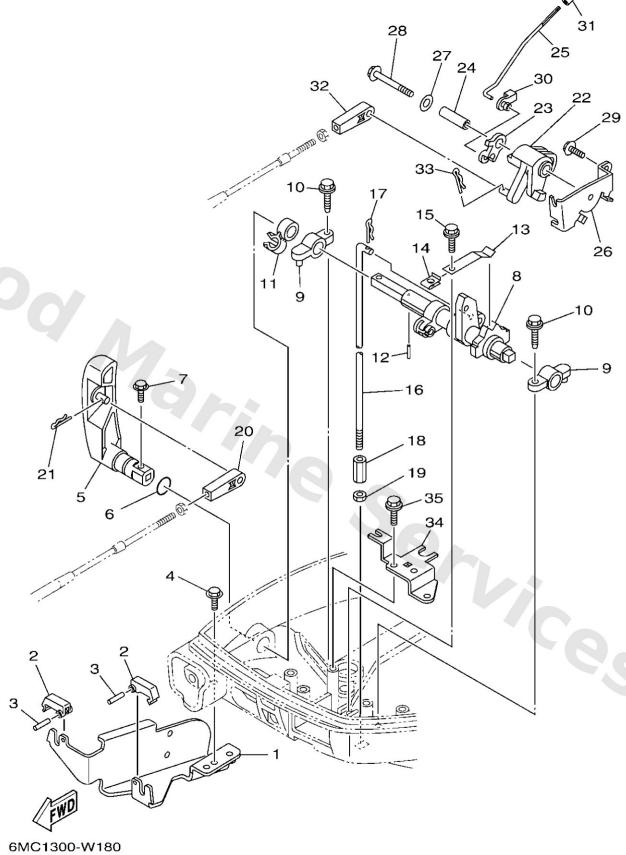
Ref	Part	
1	68T4272601 Grommet	Buy now
2	68T4412103 Lever, shift rod	Buy now
3	6G1416620194 Bracket	Buy now
4	9010906M81 Bolt	Buy now
5	9046410M60 Clamp	Buy now
6	9169030014 Pin, spring (647)	Buy now
7	65W4411600 Spring	Buy now
8	6DR4411700 Bracket	Buy now
9	9010906M86 Bolt	Buy now
10	68T4414301 Rod, shift 1 S(17.0")	Buy now
10	68T4414311 Rod, shift 1 L(22.0")	Buy now
11	9046818001 Clip	Buy now
12	61N4414600 Connector, shift rod	Buy now
13	9538006700 Nut	Buy now
14	68T4853800 Clamp, cable 1	Buy now

Control 1



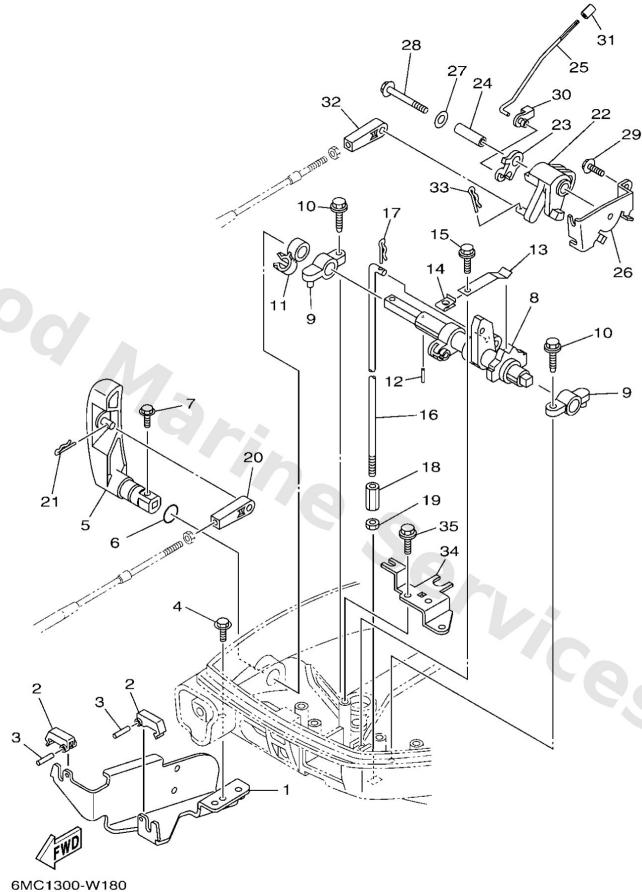
Ref	Part	
15	97E9506512 Bolt, hexagon w/w deep recess	Buy now
16	63D4853800 Clamp, cable 1	Buy now
17	68T4163800 Pulley	Buy now
18	68T4128300 Lever, free accel.	Buy now
19	9038706M59 Collar (6h3)	Buy now
20	6AU4121100 Link, accel.	Buy now
21	68T1449700 Stay, throttle wire	Buy now
22	9020106M62 Washer, plate (6e5)	Buy now
23	97E9506545 Bolt, hexagon w/w deep recess	Buy now
25	6J84126200 Joint, choke lever	Buy now
26	6FW1344800 Cap	Buy now
27	68T1577420 Stay 4	Buy now

Control 2



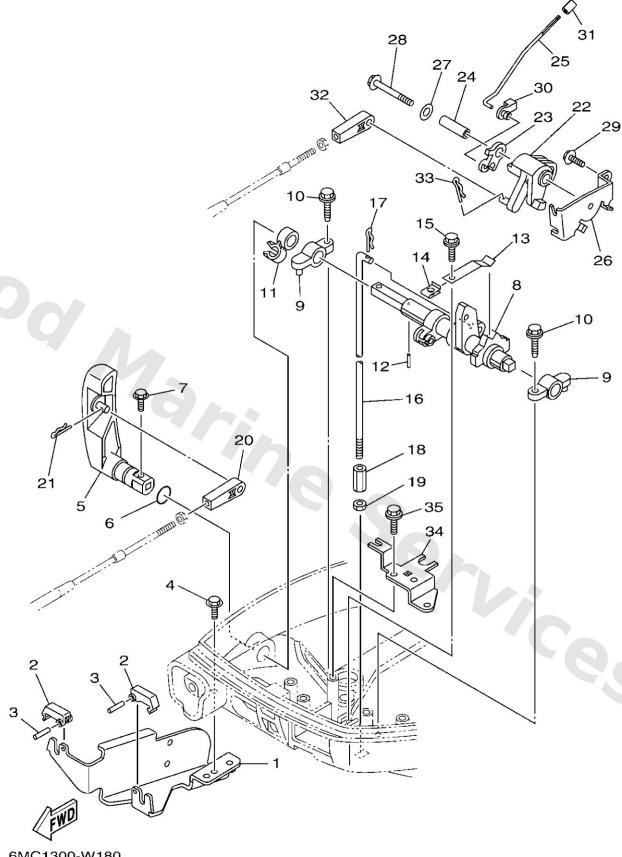
Ref	Part	
1	6DR4853101 Bracket, remote control 1	Buy now
2	6824853850 Clamp, cable	Buy now
3	9169030012 Pin, spring	Buy now
4	97E9506512 Bolt, hexagon w/w deep recess	Buy now
5	6AU4411110 Handle, gear shift	Buy now
6	9321012327 O-ring(3ld)	Buy now
7	9759505516 Bolt, with washer	Buy now
8	68T4412103 Lever, shift rod	Buy now
9	6G1416620194 Bracket	Buy now
10	9010906M81 Bolt	Buy now
11	9046410M60 Clamp	Buy now
12	9169030014 Pin, spring (647)	Buy now
13	65W4411600 Spring	Buy now
14	6DR4411700 Bracket	Buy now
15	9010906M86 Bolt	Buy now

Control 2



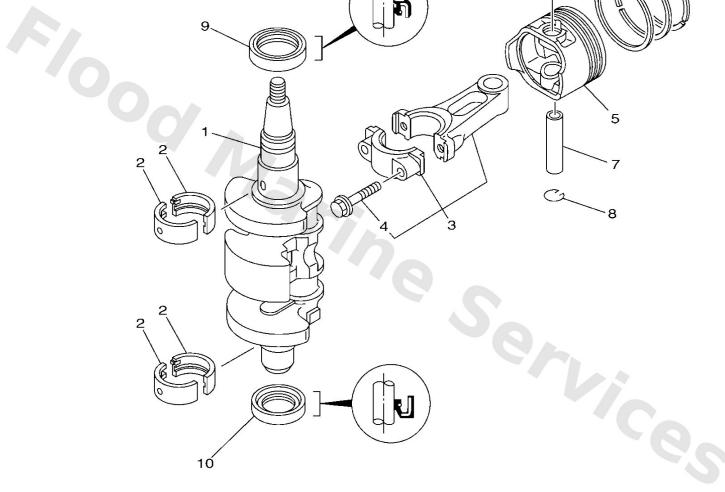
Ref	Part	
16	68T4414301 Rod, shift 1 S(17.0")	Buy now
16	68T4414311 Rod, shift 1 L(22.0")	Buy now
17	9046818001 Clip	Buy now
18	61N4414600 Connector, shift rod	Buy now
19	9538006700 Nut	Buy now
20	6FM4834400 Cable end, remote control	Buy now
21	9046818008 Clip 620436610000	Buy now
22	68T4163800 Pulley	Buy now
23	68T4128300 Lever, free accel.	Buy now
24	9038706M59 Collar (6h3)	Buy now
25	6AU4121100 Link, accel.	Buy now
26	68T1449700 Stay, throttle wire	Buy now
27	9020106M62 Washer, plate (6e5)	Buy now
28	97E9506545 Bolt, hexagon w/w deep recess	Buy now
30	6J84126200 Joint, choke lever	Buy now

Control 2



Ref	Part	
31	6FW1344800 Cap	Buy now
34	68T1577420 Stay 4	Buy now

Crankshaft & Piston

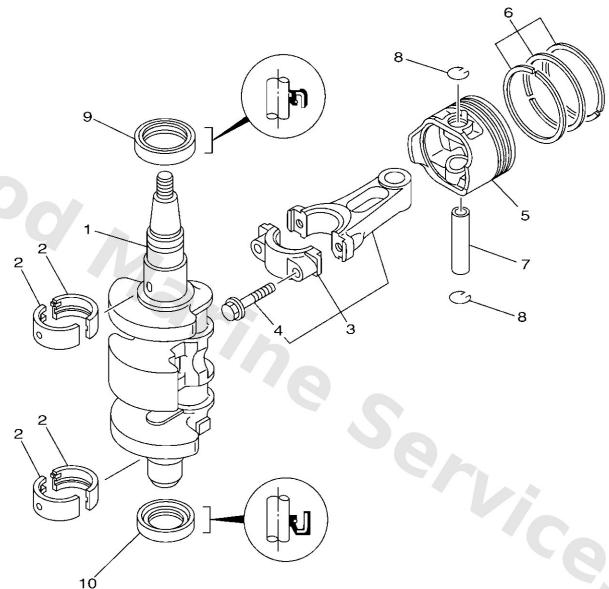


6DR1100-M040

Ref	Part	
1	6AU1141100 Crankshaft	Buy now
2	68T1141601 Plane bearing, crankshaft 1 UR BROWN	Buy now
2	68T1141611 Plane bearing, crankshaft 1 UR BLACK	Buy now
2	68T1141621 Plane bearing, crankshaft 1 UR BLUE	Buy now
3	6AU1165000 Connecting rod assembly	Buy now
4	67D1165400 Bolt, connecting rod	Buy now
5	6AU116310096 Piston (std)	Buy now
5	6AU1163500 Piston (0.25mm o/s) AP	Buy now
5	6AU1163600 Piston (0.50mm o/s) AP	Buy now
6	68T1160301 Piston ring set (std)	Buy now
6	68T1160401 Piston ring set (0.25mm o/s) AP	Buy now
6	68T1160501 Piston ring set (0.50mm o/s) AP	Buy now
7	68T1163300 Pin, piston	Buy now
8	9345015023 Circlip 131116340000	Buy now
9	9310230M22 Oil seal (6g8)	Buy now

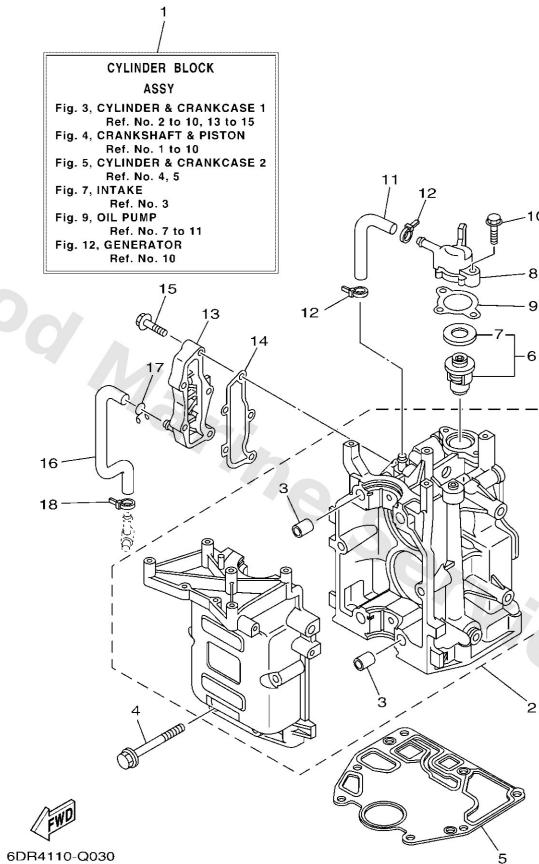
Crankshaft & Piston

Ref	Part	
10	9310125M69 Oil seal	Buy now



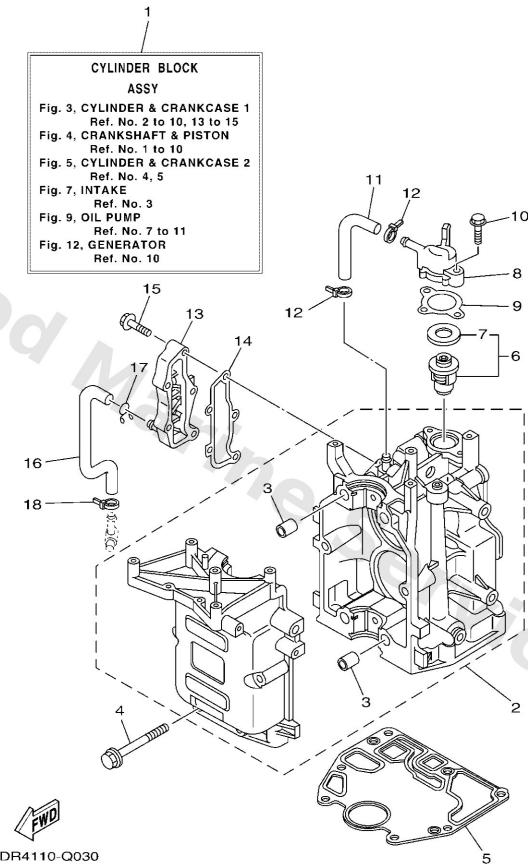
6DR1100-M040

Cylinder & Crankcase 1



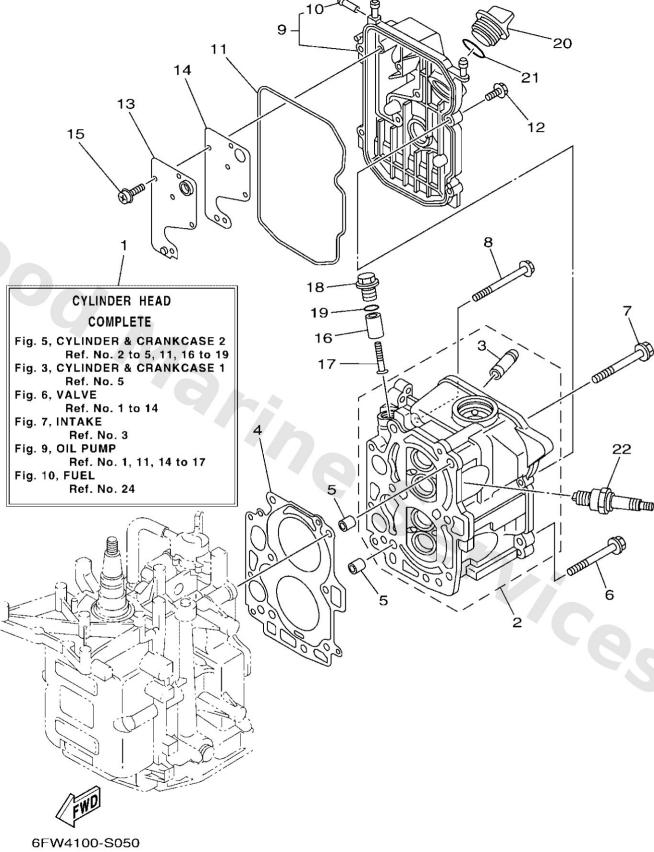
Ref	Part	
1	6AUW009B001S Cylinder block assembly	Buy now
2	6AU1510000 Crankcase assembly	Buy now
3	9953012016 Pin, dowel	Buy now
4	9011908M29 Bolt, with washer	Buy now
5	68T1135100 Gasket, cylinder	Buy now
6	66M1241101 Thermostat	Buy now
7	6881241200 Seal, thermostat	Buy now
8	68T12413001S Cover, thermostat	Buy now
9	6G812414A0 Gasket, cover	Buy now
10	9011906MA2 Bolt, with washer	Buy now
11	68T1248100 Pipe 1	Buy now
12	9046511M10 Clamp	Buy now
13	6AU41113001S Outer cover, exhaust	Buy now
14	68T41114A0 Gasket, exhaust outer cover	Buy now
15	9011906MA3 Bolt, with washer	Buy now

Cylinder & Crankcase 1



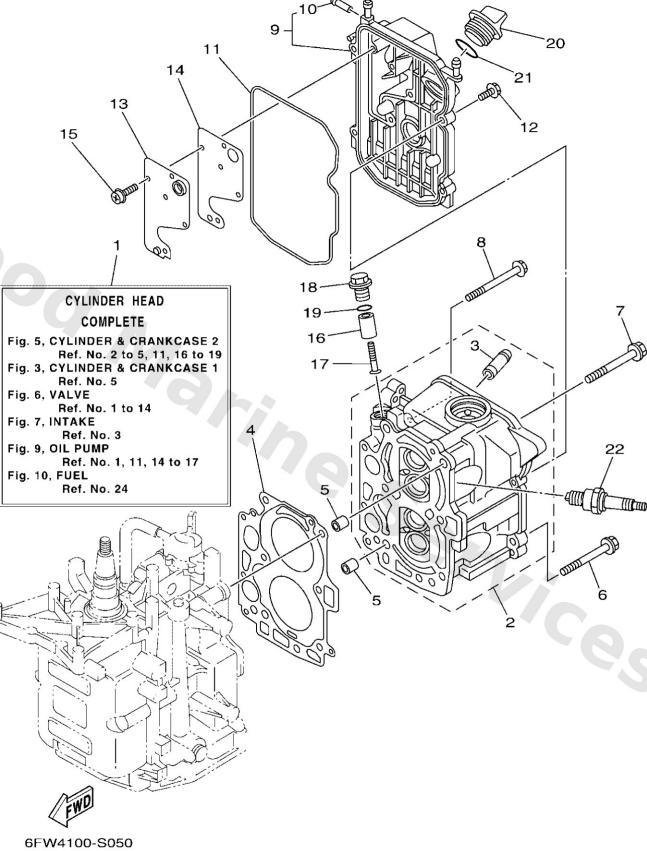
Ref	Part	
16	68T1248200 Pipe 2	Buy now
17	9046710M04 Clip, pipe 1 (6e9)	Buy now

Cylinder & Crankcase 2



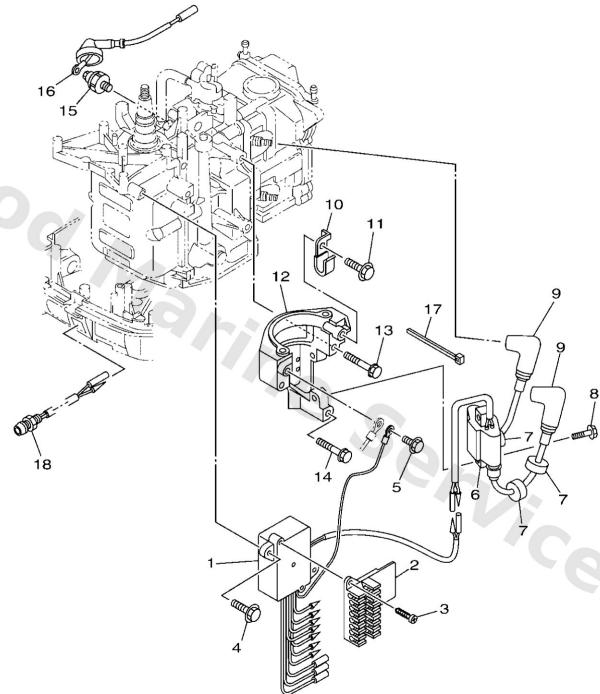
Ref	Part	
1	6AUW009A021S Cylinder head complete	Buy now
2	6AU11111001S Head, cylinder 1	Buy now
3	6AU1113310 Guide, valve 1	Buy now
4	68T1118100 Gasket, cylinder head 1	Buy now
5	9953010114 Pin, dowel(3vd)	Buy now
6	9010508M36 Bolt (6g8)	Buy now
7	9010508M78 Bolt, washer based	Buy now
8	9011906049 Bolt, with washer	Buy now
9	68T11191011S Cover, cylinder head 1	Buy now
10	6502437800 Pipe, joint 2	Buy now
11	68T1135600 Seal, cylinder 2	Buy now
12	97E9506520 Bolt, hexagon w/w deep recess	Buy now
13	68T1116800 Cover, breather	Buy now
14	68T11169A0 Gasket, breather cover	Buy now
15	9760704210 Screw, pan head with washer	Buy now

Cylinder & Crankcase 2



Ref	Part	
16	6G81132500 Anode	Buy now
17	9898005025 Screw, panhead (a93)	Buy now
18	6G811197A0 Plug, blind	Buy now
19	9321013M63 O-ring (6g8)	Buy now
20	6G81536300 Plug, oil	Buy now
21	9321024M79 O-ring	Buy now
22	9470200274 Plug, spark (br6hs-10)	Buy now

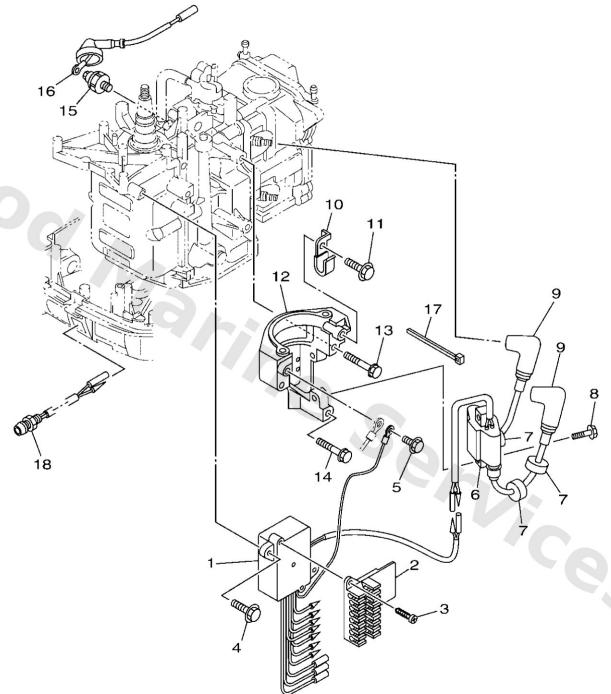
Electrical



Ref	Part	
1	68T8554000 C.d.i. unit assembly	Buy now
2	68T8252200 Clamp, coupler	Buy now
3	9778040512 Screw, pan head tapping	Buy now
4	97E9506520 Bolt, hexagon w/w deep recess	Buy now
5	97E9506512 Bolt, hexagon w/w deep recess	Buy now
6	6808557002 Ignition coil assembly	Buy now
7	9048025003 Grommet	Buy now
8	9011906MA3 Bolt, with washer	Buy now
9	6E38237021 Plug cap assembly	Buy now
10	9046508M99 Clamp	Buy now
12	68T8182201 Bracket, starting motor	Buy now
13	9011908046 Bolt, with washer	Buy now
14	9011908020 Bolt, with washer	Buy now
15	67F8250400 Oil pressure switch assembly	Buy now
16	68T8212711 Wire, lead 2	Buy now

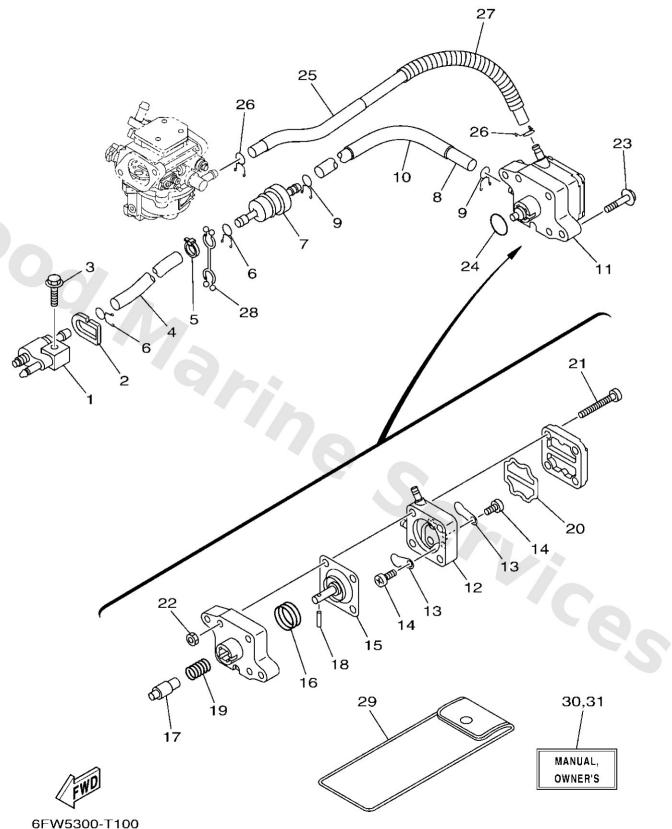
Electrical

Ref	Part	
17	9046511M10 Clamp	Buy now
18	68T8541000 Emergency signal light assembly	Buy now



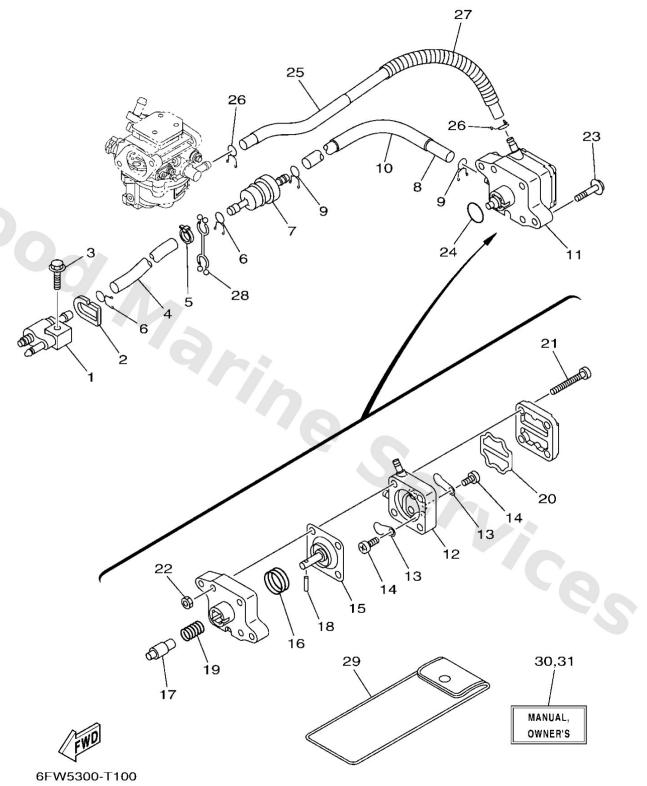
6FW3100-R130

Fuel



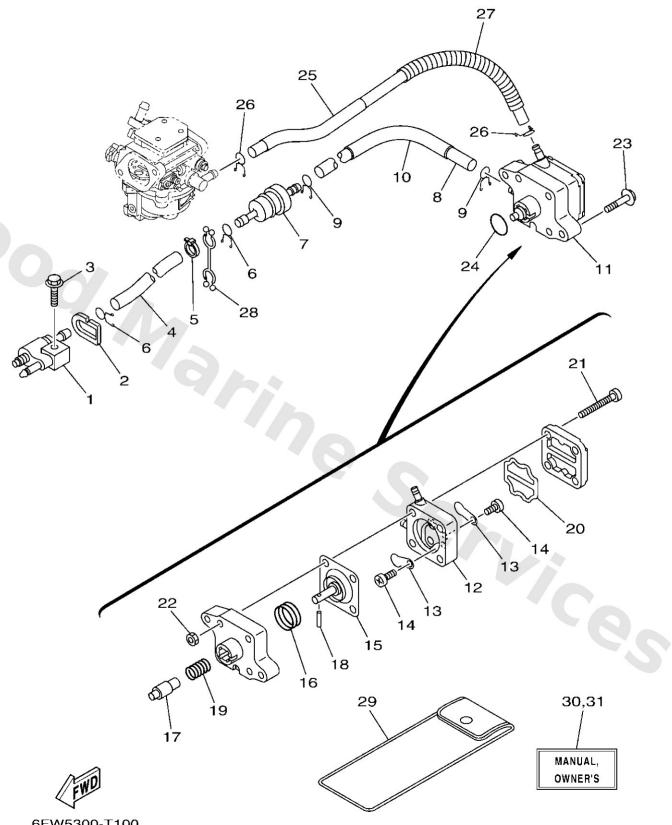
Ref	Part	
1	6G12430410 Fuel pipe joint comp. 1	Buy now
2	61N2432901 Seal	Buy now
3	97E9506525 Bolt, hexagon w/w deep recess	Buy now
4	9044510046 Hose	Buy now
5	9046511M10 Clamp	Buy now
6	9046709M09 Clip(6k8)	Buy now
7	68T2425101 Strainer 1	Buy now
8	9044510M50 Hose (l400)	Buy now
10	9044516010 Hose	Buy now
11	68T2441002 Fuel pump assembly	Buy now
12	66M2441301 Body 2	Buy now
13	6A02442101 Valve, check	Buy now
14	6E71432500 Screw, pan head	Buy now
15	66M2441102 Diaphragm	Buy now
16	66M2442300 Spring, diaphragm	Buy now

Fuel



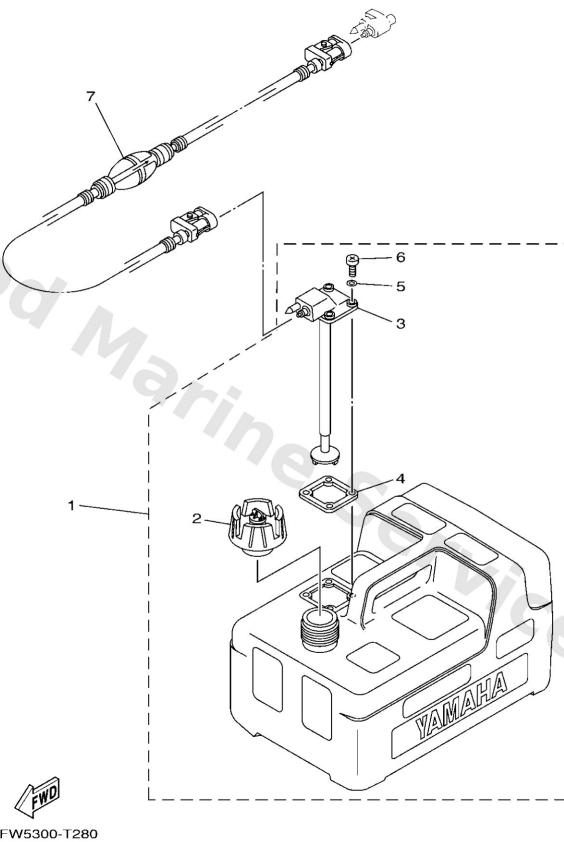
Ref	Part	
17	66M1313100 Plunger	Buy now
18	66M2437400 Pin	Buy now
19	66M2445400 Spring	Buy now
20	66M2447102 Diaphragm	Buy now
21	66M2444400 Screw	Buy now
22	9538004600 Nut,hex	Buy now
23	97E9506630 Bolt, hexagon w/w deep recess	Buy now
24	9321020M65 O-ring	Buy now
25	6AU2431100 Pipe, fuel 1	Buy now
27	9044713014 Tube	Buy now
28	9046410M53 Clamp	Buy now
29	68T2810002 Tool kit AP	Buy now
30	6FW2819977D0 Manual,Owner's UR (NL)	Buy now
30	6FW2819977E0 Manual,Owner's UR (E)	Buy now
30	6FW2819977F0 Manual,Owner's UR (F)	Buy now

Fuel



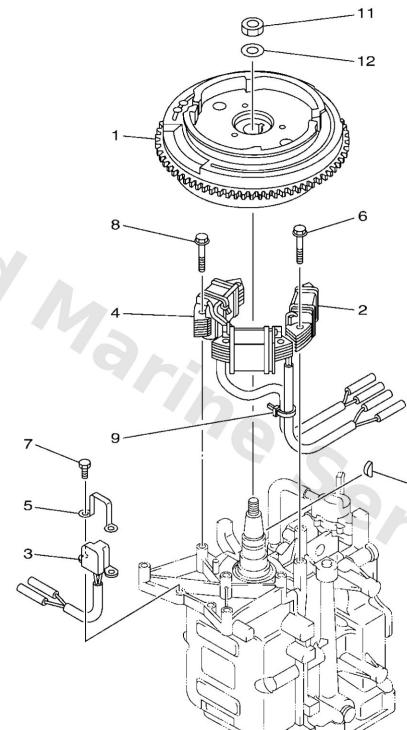
Ref	Part	
30	6FW2819977G0 Manual,Owner's UR (D)	Buy now
30	6FW2819977H0 Manual,Owner's UR (I)	Buy now
30	6FW2819977S0 Manual,Owner's UR (ES)	Buy now
31	6FW2819987K0 Manual,Owner's UR (DK)	Buy now
31	6FW2819987L0 Manual,Owner's UR (SF)	Buy now
31	6FW2819987M0 Manual,Owner's UR (S)	Buy now
31	6FW2819987N0 Manual,Owner's UR (N)	Buy now
31	6FW2819987P0 Manual,Owner's UR (P)	Buy now
31	6FW2819987R0 Manual,Owner's UR (GR)	Buy now

Fuel Tank



Ref	Part	
1	6YL2420107 Fuel tank assembly (12l) AP	Buy now
2	6YK2461010 Cap assembly WITHOUT INDICATOR	Buy now
3	6YL2426010 Fuel meter assembly	Buy now
4	6YL2426801 Gasket, fuel meter	Buy now
5	6YL2432900 Seal	Buy now
6	9015705M16 Screw, pan head	Buy now
7	6YL2430654 Fuel pipe comp. 1 AP	Buy now

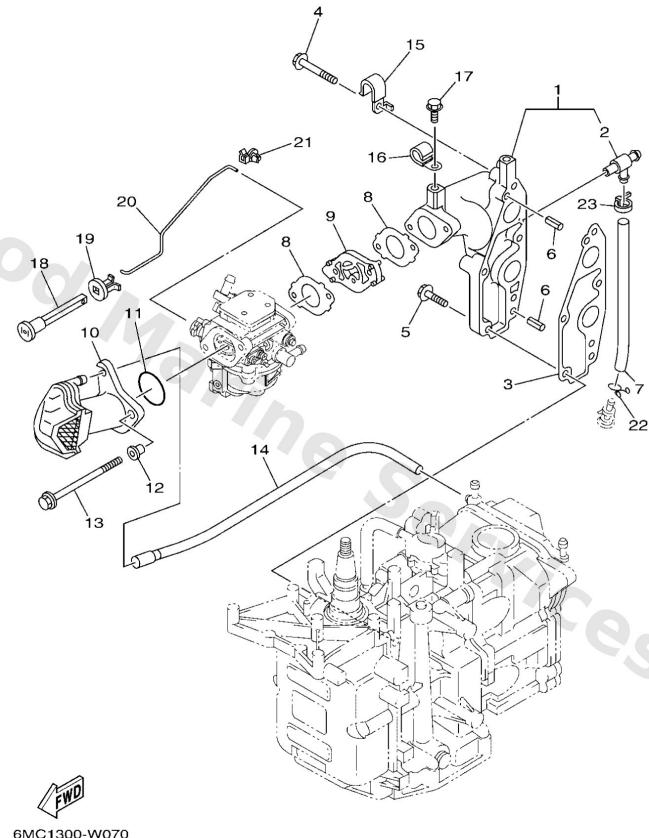
Generator



6AV1010-G110

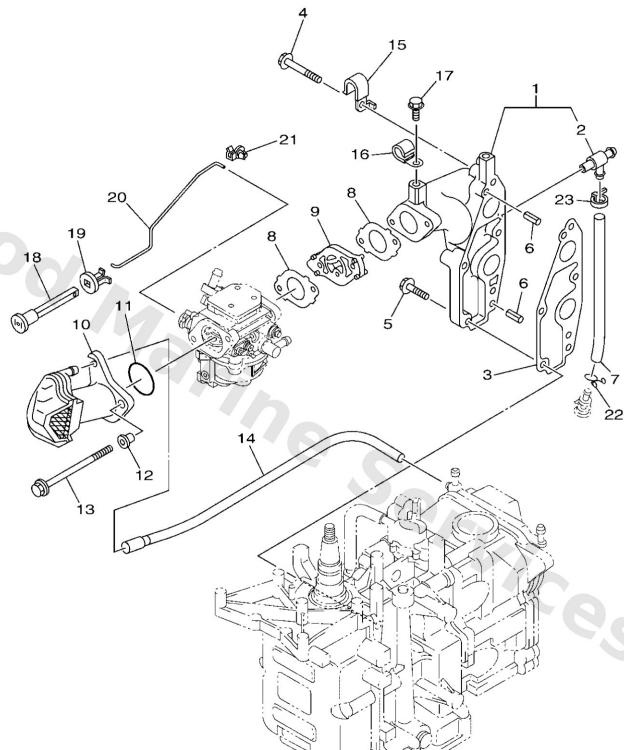
Ref	Part	
1	6DR8555010 Rotor assembly	Buy now
2	68T8552000 Coil, charge	Buy now
3	68T8558001 Coil, pulser	Buy now
4	68T8553310 Coil, lighting	Buy now
5	6H28558200 Attachment, pulser	Buy now
6	9011906014 Bolt, with washer(61b)	Buy now
7	9709505010 Bolt (682)	Buy now
8	9011906MA1 Bolt, with washer(63m)	Buy now
9	9046511M10 Clamp	Buy now
10	9028004M06 Key, woodruff(6a1)	Buy now
11	9017012066 Nut, hexagon 6481155500	Buy now
12	9020112472 Washer, plate (4n0)	Buy now

Intake



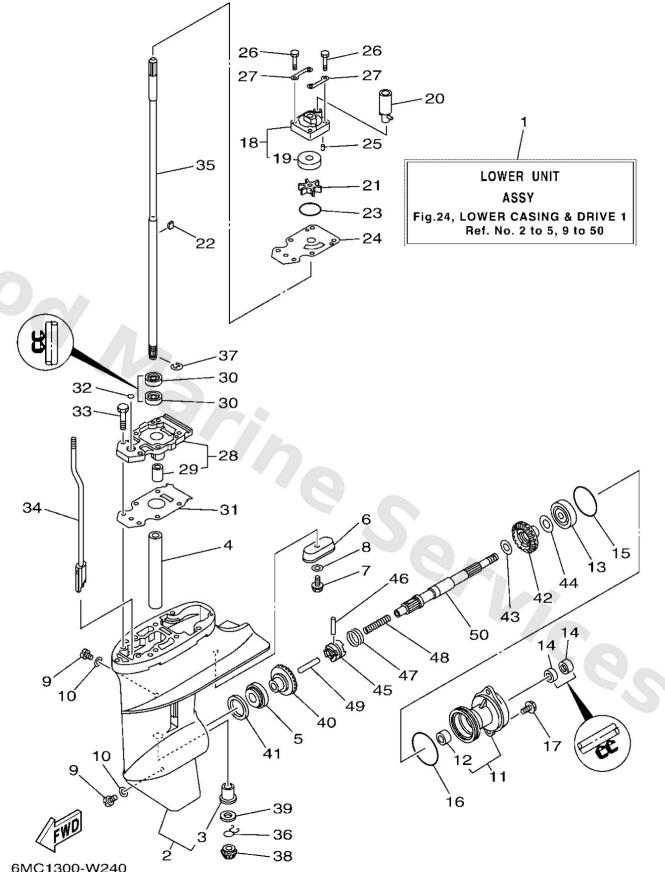
Ref	Part	
1	68T13641201S Manifold 1 FLUSHING KIT	Buy now
2	67F1248200 Pipe 2	Buy now
3	68T1364500 Gasket, manifold 1	Buy now
4	9011906MA5 Bolt, with washer	Buy now
5	9011906MA3 Bolt, with washer	Buy now
6	9169050014 Pin, spring (647)	Buy now
7	9044509M20 Hose (L95) FLUSHING KIT	Buy now
8	68T13646A0 Gasket, manifold 2	Buy now
9	6MC1427100 Insulator	Buy now
10	6AU1444000 Silencer assembly, intake	Buy now
11	9321031MJ5 O-ring	Buy now
12	9038706M70 Collar (6h5)	Buy now
13	9010506188 Bolt, flange	Buy now
14	68T1248300 Pipe 3	Buy now
15	9046508M99 Clamp	Buy now

Intake



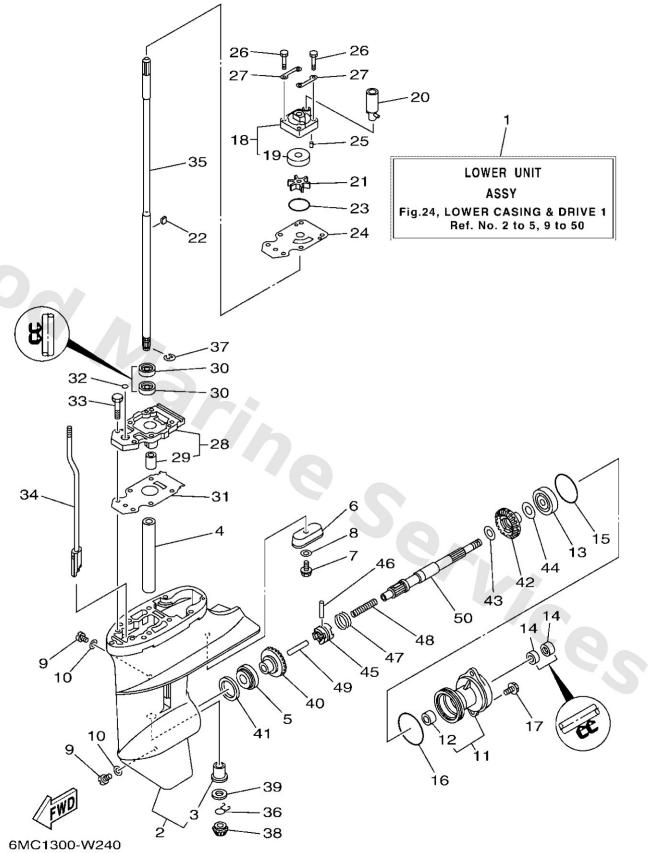
Ref	Part	
16	9046508M83 Clamp FLUSHING KIT	Buy now
17	97E9506510 Bolt, hexagon w/w deep recess FLUSHING KIT	Buy now
18	6H44127102 Knob, choke	Buy now
19	6894127300 Grommet	Buy now
20	68T4125600 Rod, choke 1	Buy now
21	6J84126200 Joint, choke lever	Buy now
22	9046708M18 Clip	Buy now
23	9046511M10 Clamp	Buy now

Lower Casing & Drive 1



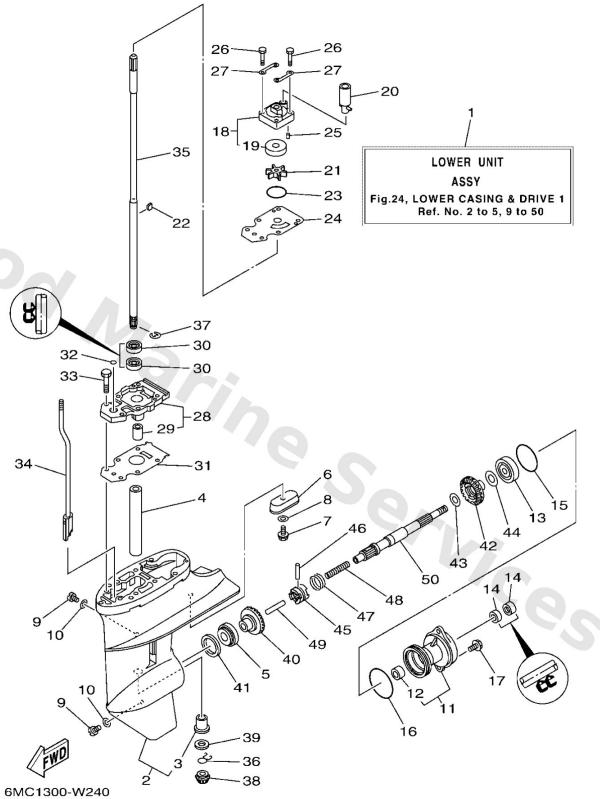
Ref	Part	
1	6AU45300028D Lower unit assembly S(17.0")	Buy now
1	6AU45300128D Lower unit assembly L(22.0")	Buy now
2	6AU45311018D Casing, lower	Buy now
3	6G14531709 Bushing, drive shaft 2	Buy now
4	9038714M49 Collar (6g1)	Buy now
5	93306004U0 Bearing (7k2)	Buy now
6	68T4525100 Anode	Buy now
7	95D9506016 Bolt, flange deep recess	Buy now
8	9299006300 Washer, tooth	Buy now
9	9034008002 Plug, straight screw	Buy now
10	9043008003 Gasket	Buy now
11	6G145361018D Cap, lower casing	Buy now
12	6G14536209 Bushing, lower casing cap	Buy now
14	9310115074 Oil seal (655)	Buy now
15	9321049046 O-ring (620)	Buy now

Lower Casing & Drive 1



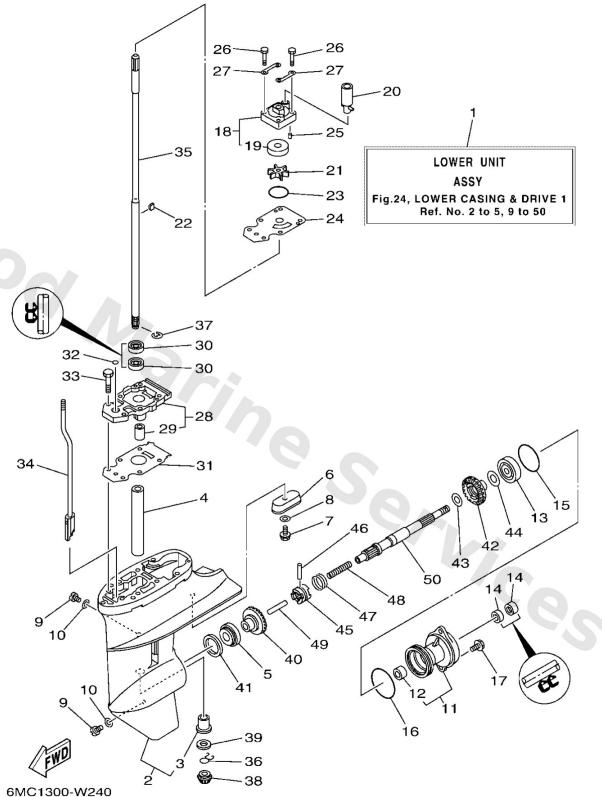
Ref	Part	
16	9321053M08 O-ring(50m)	Buy now
17	97E9506516 Bolt, hexagon w/w deep recess	Buy now
18	63V4430100 Water pump housing comp.	Buy now
19	63V4432200 Insert, cartridge	Buy now
20	68T4436601 Damper, water seal 2	Buy now
21	68T4435200 Impeller	Buy now
22	6644433800 Key, woodruff	Buy now
23	9321044398 O-ring(55x)	Buy now
24	68T4432300 Outer plate, cartridge	Buy now
25	9360412M07 Pin, dowel (688)	Buy now
26	97D9508045 Bolt, hexagon deep recess	Buy now
27	63V4432801 Plate	Buy now
28	68T4533100CA Housing, bearing	Buy now
29	6G14531609 Bushing, drive shaft 1	Buy now
30	9310111M23 Oil seal (6g1)	Buy now

Lower Casing & Drive 1



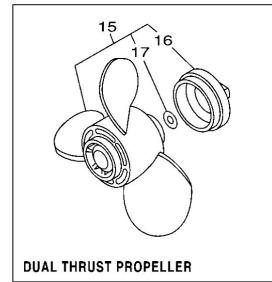
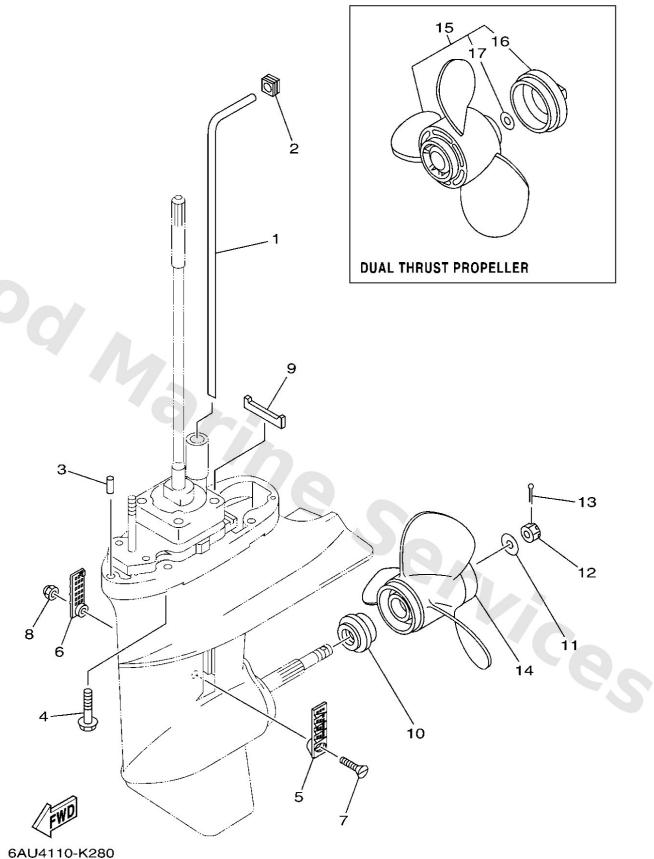
Ref	Part	
31	68T45315A0 Packing, lower casing	Buy now
32	9321006ME6 O-ring	Buy now
33	9708008025 Screw, bind(j36)	Buy now
34	68T4415000 Shift cam assembly	Buy now
35	6AU4551100 Shaft, drive S(17.0")	Buy now
35	6AU4551110 Shaft, drive L(22.0")	Buy now
36	9046709M05 Clip (6g1)	Buy now
37	9900107600 Circlip(6l2)	Buy now
38	68T4555100 Pinion	Buy now
39	6G14553300 Shim (t:1.9mm) UR	Buy now
39	6G14553310 Shim (t:2.0mm) UR	Buy now
39	6G14553320 Shim (t:2.1mm) UR	Buy now
39	6G14553330 Shim (t:2.2mm) UR	Buy now
40	68T4556000 Gear	Buy now
41	6644558701 Shim (t:0.10mm) UR	Buy now

Lower Casing & Drive 1



Ref	Part	
41	6644558710 Shim (t:0.12mm) UR	Buy now
41	6644558720 Shim (t:0.15mm) UR	Buy now
41	6644558730 Shim (t:0.18mm) UR	Buy now
41	6644558740 Shim (t:0.30mm) UR	Buy now
41	6644558750 Shim (t:0.40mm) UR	Buy now
41	6644558760 Shim (t:0.50mm) UR	Buy now
42	68T4557100 Gear	Buy now
43	9020115M89 Washer, plate (6g1)	Buy now
44	6474556700 Shim, gear adjust UN	Buy now
45	68T4563100 Clutch, dog	Buy now
46	6G14563200 Cross, pin	Buy now
47	6544563300 Ring, cross pin	Buy now
48	90501140A1 Spring, compression	Buy now
49	6G14563500 Plunger, shift	Buy now
50	68T4561100 Shaft, propeller	Buy now

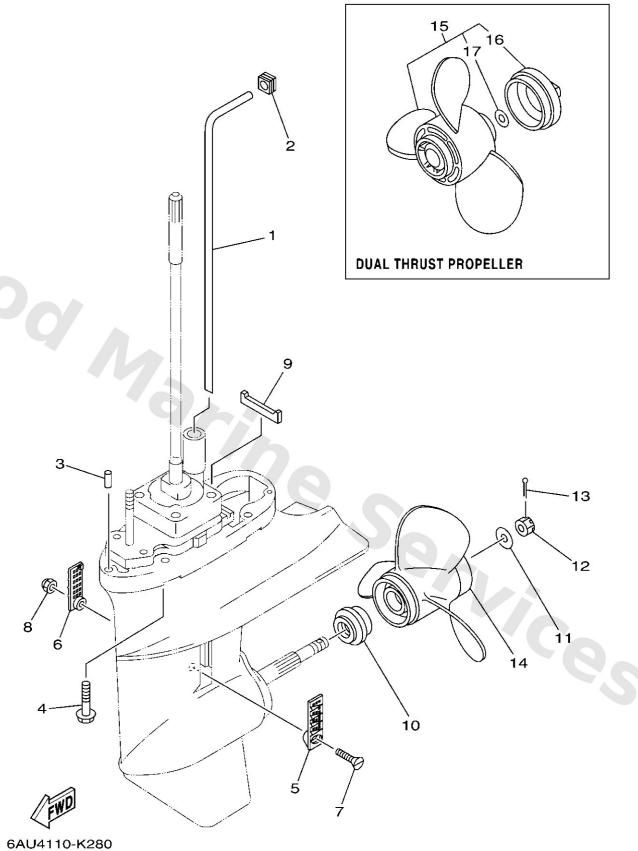
Lower Casing & Drive 2



DUAL THRUST PROPELLER

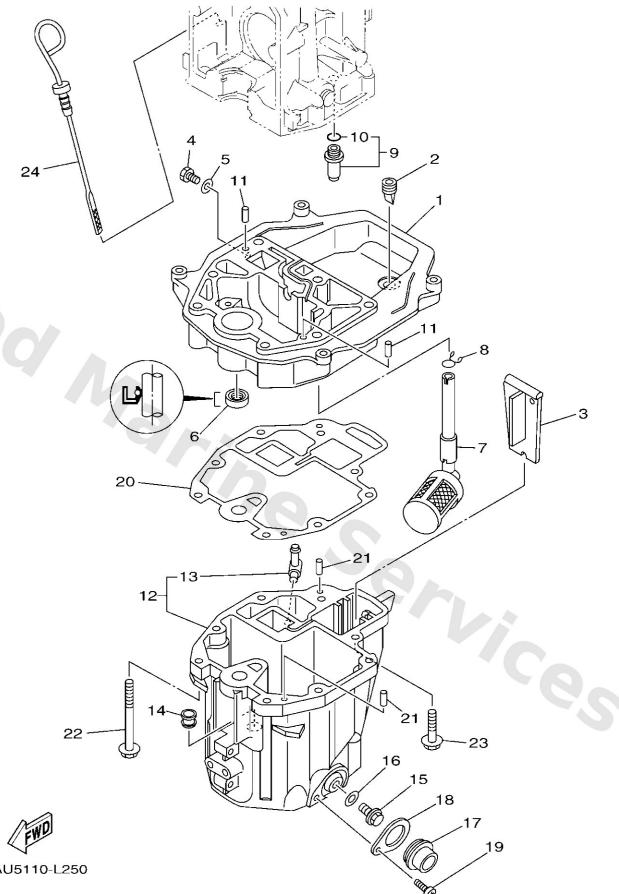
Ref	Part	
1	68T4436100 Tube, water 1 S(17.0")	Buy now
1	68T4436110 Tube, water 1 L(22.0")	Buy now
2	63V4436511 Damper, water seal 1	Buy now
3	9360412M07 Pin, dowel (688)	Buy now
4	97E7508535 Bolt, hexagon w/w deep recess	Buy now
5	6G14521400 Cover, water inlet	Buy now
6	6G14521500 Cover, water inlet	Buy now
7	9015205M03 Screw, countersunk	Buy now
8	9018505002 Nut nylon (sus)(ex4)	Buy now
9	63V4537500 Damper, seal	Buy now
10	6G14598702 Spacer	Buy now
11	9020110M01 Washer, plate(6m7)	Buy now
12	9017110M01 Nut castle (683)	Buy now
13	9149030025 Pin cotter	Buy now
14	6G14594100 Propeller (3x8-1/2"x8-1/2"-n) UR	Buy now

Lower Casing & Drive 2



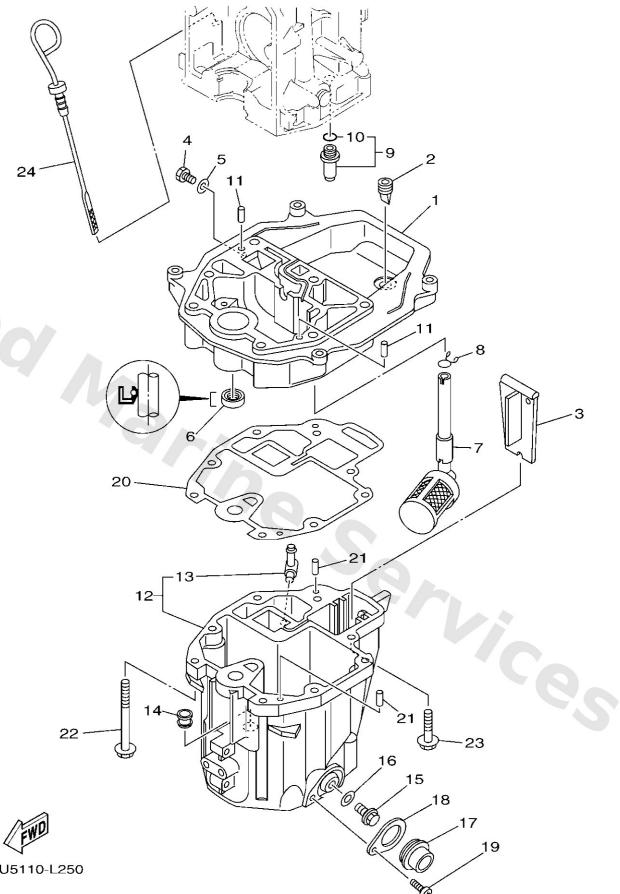
Ref	Part	
14	6G14594300 Propeller (3x8-1/2 x7-1/2 -n) UR	Buy now
14	6G14594700 Propeller (3x8-1/2"x6-1/2"-n) UR	Buy now
14	6G14595200 Propeller (3x8-1/2 x8 -n) UR	Buy now
14	6G14595400 Propeller (3x8-1/2 x9-1/4 -n) UR	Buy now
15	6G1W459101 Propeller (3x9 x7 -n) UR	Buy now
15	6G1W459200 Propeller (3x9 x5 -n) UR	Buy now
16	6G14561601 Nut, propeller	Buy now
17	9020110M02 Washer, plate(6g9)	Buy now

Oil Pan



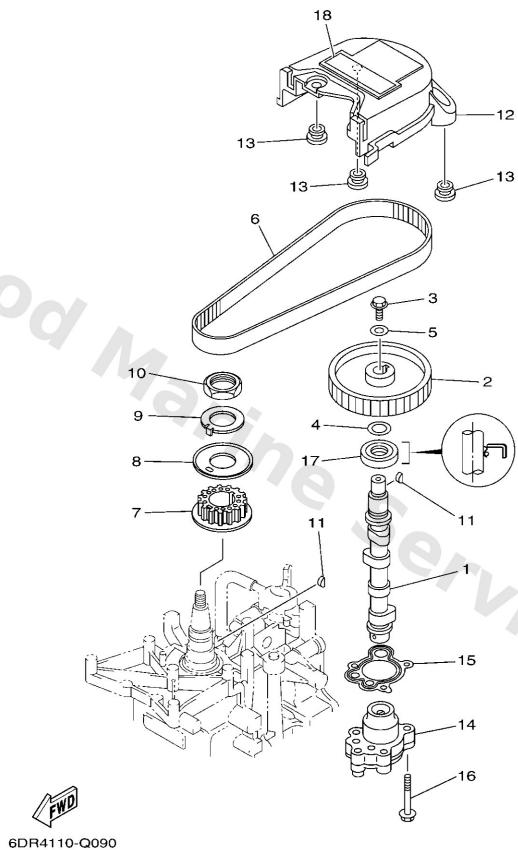
Ref	Part	
1	68T4113700CA Guide, exhaust	Buy now
2	65W4271700 Rubber, seal 2	Buy now
3	68T4518100 Plate	Buy now
4	97D9508014 Bolt, hexagon deep recess	Buy now
5	9043008143 Gasket (256-11198-00)	Buy now
6	9310112M70 Oil seal	Buy now
7	68T1342101 Strainer 2	Buy now
8	9046711M08 Clip(72x)	Buy now
9	6G81157500 Relief valve ass'y	Buy now
10	9321012M62 O-ring (6g8)	Buy now
11	9360619M23 Pin, dowel	Buy now
12	68T1531101CA Oil pan	Buy now
13	6H11137200 Nipple, hose	Buy now
14	9048010M28 Grommet(6k7)	Buy now
15	9034010M10 Plug, straight screw	Buy now

Oil Pan



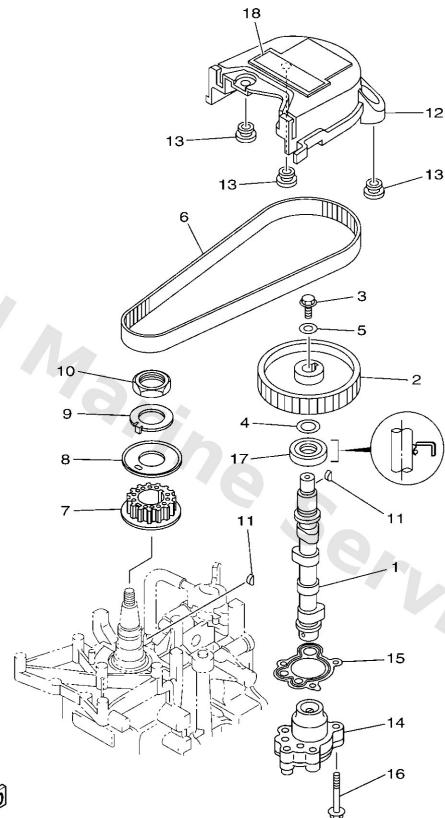
Ref	Part	
16	9043010M11 Gasket	Buy now
17	68T1531600 Damper, engine mount 1	Buy now
18	68T1531700 Spacer, engine mount	Buy now
19	9788505008 Screw, pan head	Buy now
20	68T1347500 Gasket	Buy now
21	9360412M07 Pin, dowel (688)	Buy now
22	9011908201 Bolt, with washer	Buy now
23	97E7508530 Bolt, hexagon w/w deep recess	Buy now
24	68T1536200 Plug, oil level	Buy now

Oil Pump



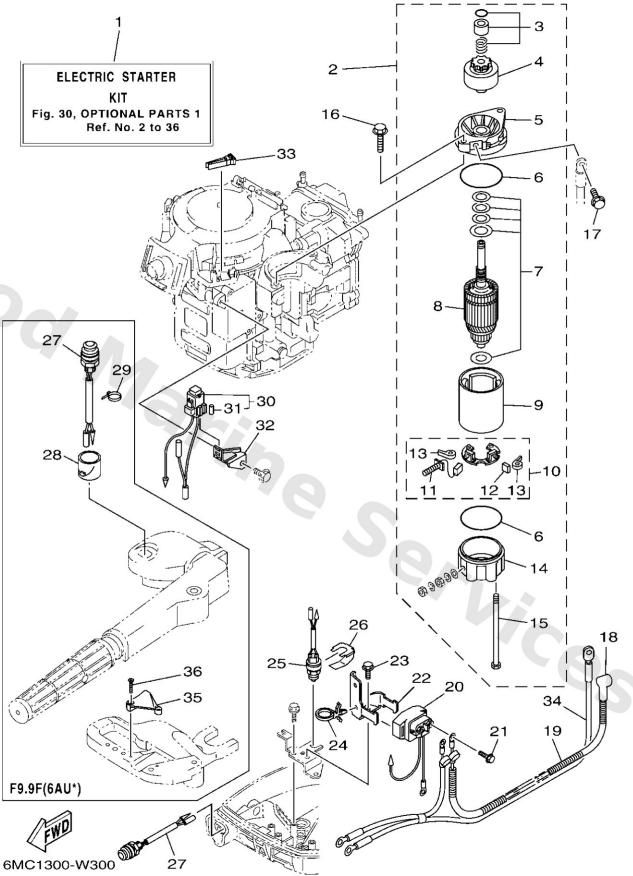
Ref	Part	
1	68T1217101 Camshaft 1	Buy now
2	66M1153701 Gear, driven	Buy now
3	9010506M14 Bolt (6e0)	Buy now
4	9020113201 Washer 6474283300	Buy now
5	9020106M94 Washer (6g8)	Buy now
6	68T4624100 Belt	Buy now
7	68T1153600 Gear, drive	Buy now
8	68T1155700 Washer 1	Buy now
9	6G81158701 Washer, lock	Buy now
10	9017024M09 Nut (6g8)	Buy now
11	9028003M01 Key woodruff 146115450000	Buy now
12	6AU4629700 Cover, dust	Buy now
13	9048010627 Grommet	Buy now
14	68T1330000 Oil pump assembly	Buy now
15	68T1332900 Gasket, pump cover	Buy now

Oil Pump



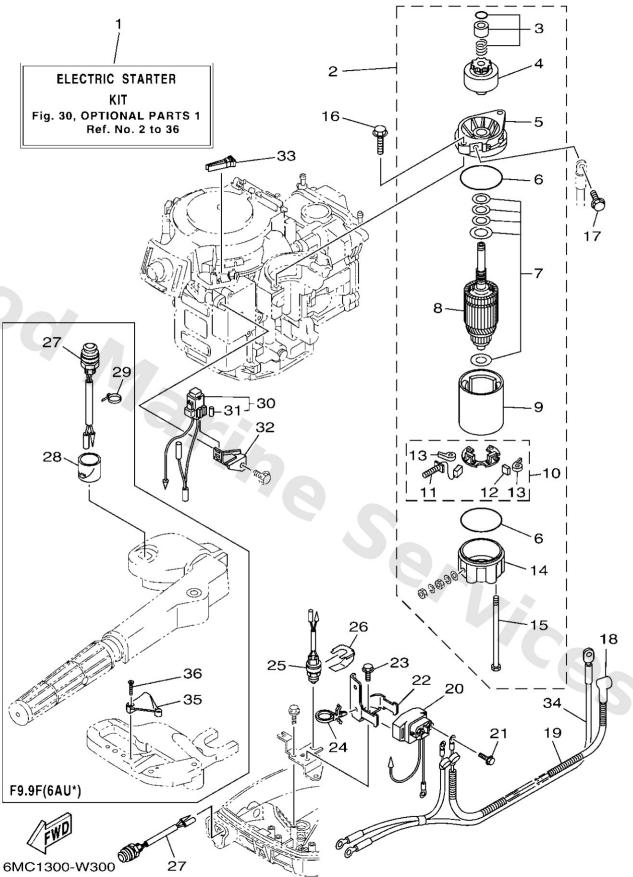
Ref	Part	
16	97E9506530 Bolt, hexagon w/w deep recess	Buy now
17	9310218M21 Oil seal (6g8)	Buy now
18	6AU1343761 Mark, caution	Buy now

Optional Parts 1



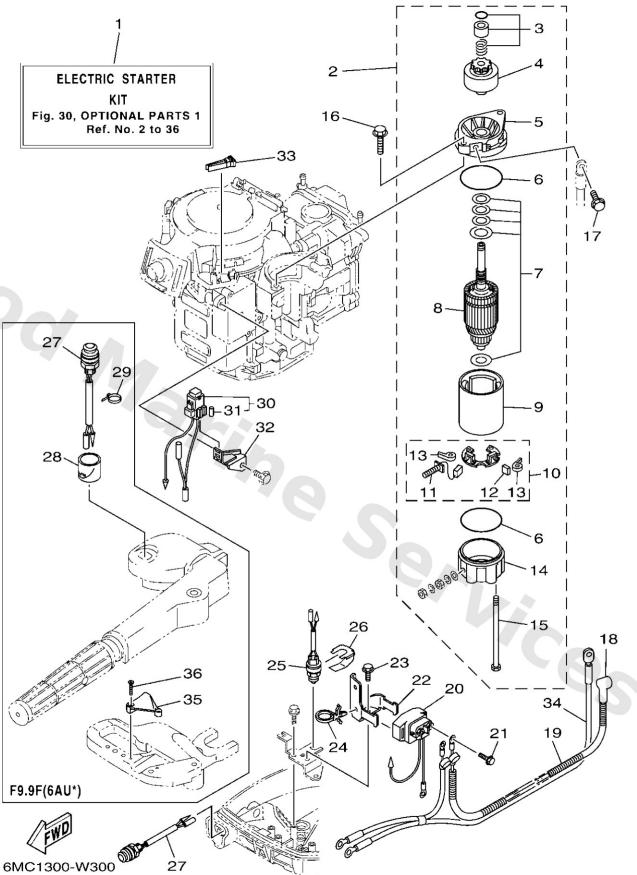
Ref	Part	
1	6MCW818000 Electric starter kit	Buy now
2	68T8180000 Starting motor assembly	Buy now
3	68T8185700 Pinion stopper set	Buy now
4	6898180712 Pinion assembly	Buy now
5	6F58183010 Front cover assembly	Buy now
6	6898184711 O-ring	Buy now
7	6898180911 Washer kit	Buy now
8	6898185012 Armature assembly	Buy now
9	6898181011 Stator ass'y	Buy now
10	6898184011 Brush holder assembly	Buy now
11	6898181111 Brush 1	Buy now
12	6898181211 Brush 2	Buy now
13	6898181310 Spring, brush	Buy now
14	6898182011 Rear cover ass'y	Buy now
15	6898182610 Bolt	Buy now

Optional Parts 1



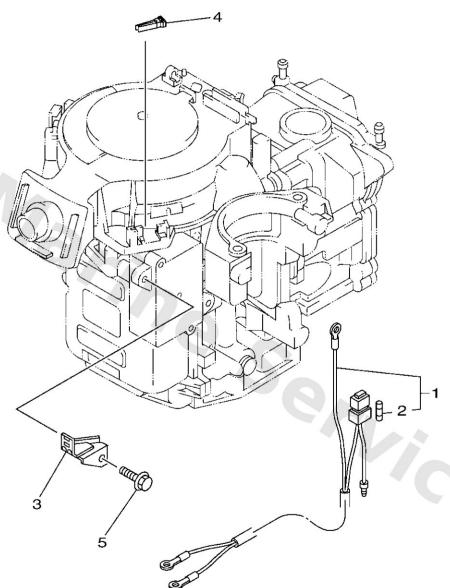
Ref	Part	
16	9011908M76 Bolt, with washer(6e5)	Buy now
17	97E9508516 Bolt, hexagon w/w deep recess	Buy now
18	6G88211701 Wire, lead	Buy now
19	9044610M86 Hose	Buy now
20	68T8194000 Starter relay assembly	Buy now
21	97E9506610 Bolt, hexagon w/w deep recess	Buy now
22	68T8194501 Plate, switch fitting	Buy now
23	97E9506512 Bolt, hexagon w/w deep recess	Buy now
24	9046512M56 Clamp(62t)	Buy now
25	6F58254001 Neutral switch assembly	Buy now
26	6DR8255500 Damper, main switch 1	Buy now
27	68T8187000 Starting switch assembly	Buy now
28	68T8182100 Cover, switch	Buy now
29	9046511M10 Clamp	Buy now
30	68T8215000 Fuse holder assembly	Buy now

Optional Parts 1



Ref	Part	
31	66V8215100 Fuse (10a)	Buy now
32	68T8217101 Stay, fuse box	Buy now
33	67F2812A00 Puller, fuse	Buy now
34	68T8210502 Battery cable (l: 2.1m)	Buy now
35	68T8259400 Clamp	Buy now
36	9015105003 Screw, countersunk	Buy now

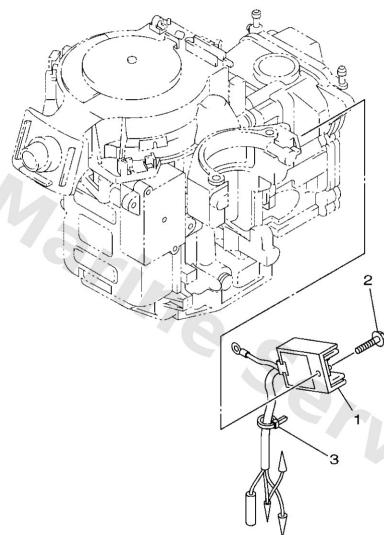
Optional Parts 2




6EA510K-R330

Ref	Part	
1	68T8194900 Wire, lead	Buy now
2	66V8215100 Fuse (10a)	Buy now
3	68T8217101 Stay, fuse box	Buy now
4	67F2812A00 Puller, fuse	Buy now
5	97E9506512 Bolt, hexagon w/w deep recess	Buy now

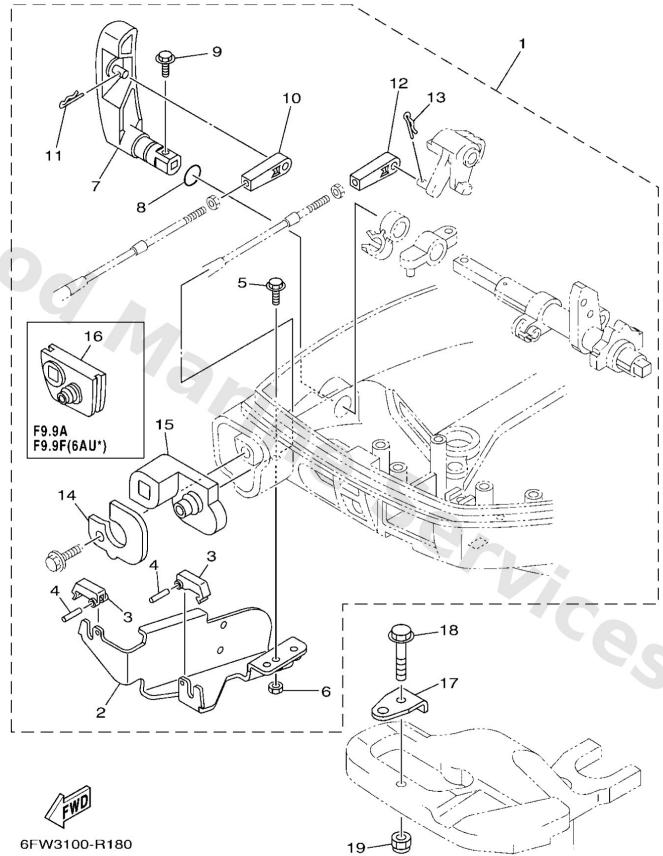
Optional Parts 3



6EA5300-R390

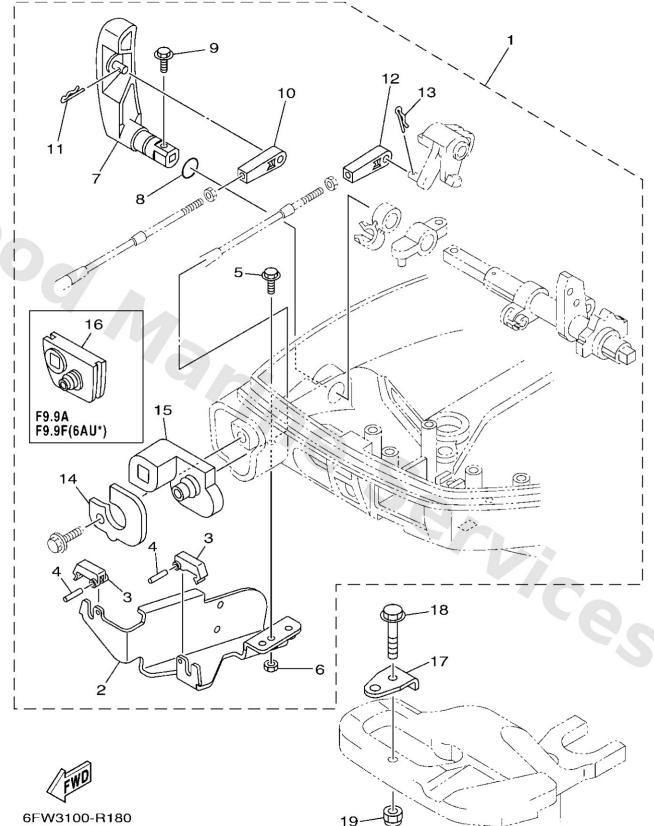
Ref	Part	
1	68T8196000 Rectifier & regulator assembly FOR REC/REG KIT	Buy now
2	97E9506512 Bolt, hexagon w/w deep recess FOR REC/REG KIT	Buy now
3	9046511M10 Clamp FOR REC/REG KIT	Buy now

Remo Con Attachment



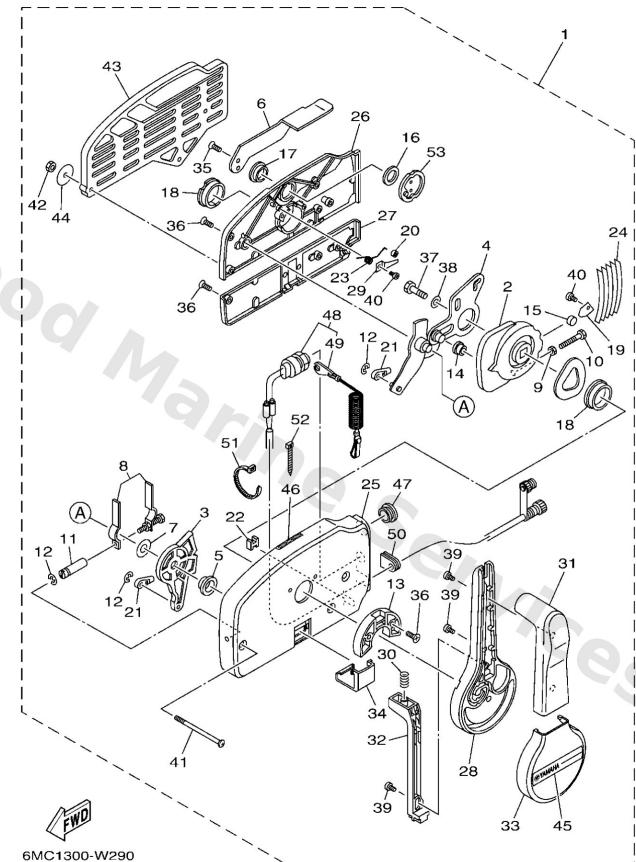
Ref	Part	
1	6DR4850103 Remote cont. attachment assembly. AP	Buy now
2	68T4853101 Bracket, remote control 1	Buy now
3	6824853850 Clamp, cable	Buy now
4	9169030012 Pin, spring	Buy now
5	97E9506512 Bolt, hexagon w/w deep recess	Buy now
6	9538006600 Nut(661)	Buy now
7	6AU4411110 Handle, gear shift	Buy now
8	9321012327 O-ring(3ld)	Buy now
9	9759505516 Bolt, with washer	Buy now
10	6FM4834400 Cable end, remote control	Buy now
11	9046818008 Clip 620436610000	Buy now
14	6DR4276110 Stopper	Buy now
15	6DR4272511 Grommet	Buy now
16	68T4272511 Grommet	Buy now
17	63V4851101 Hook, steering AP	Buy now

Remo Con Attachment



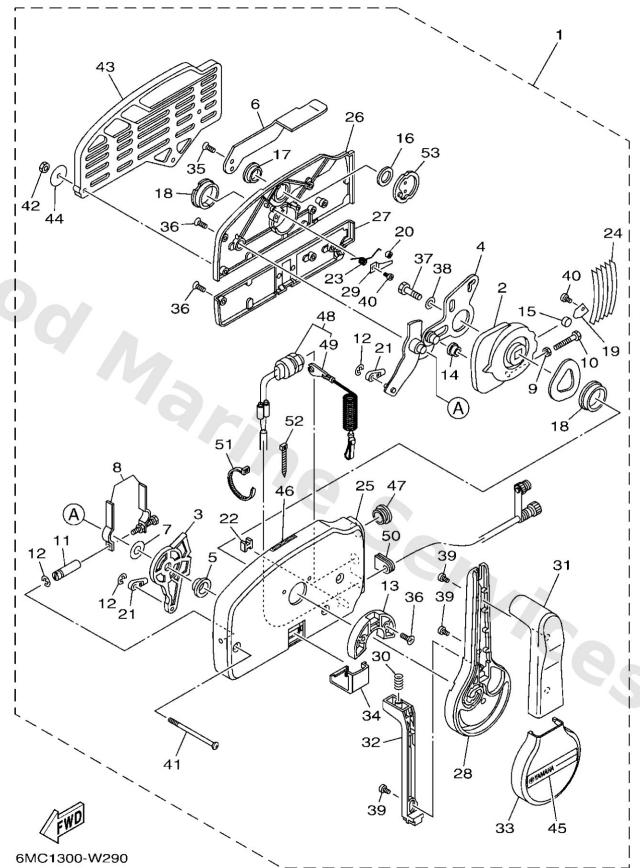
Ref	Part	
18	97E7508535 Bolt, hexagon w/w deep recess AP	Buy now
19	9018508057 Nut, nylon (6j8) AP	Buy now

Remote Control Assy



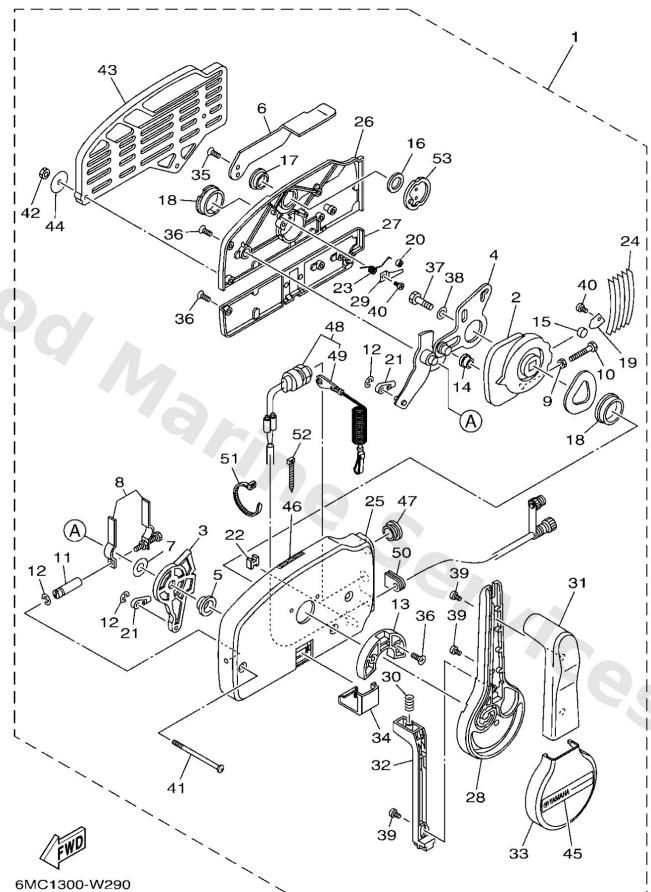
Ref	Part	
1	7034820622 703 mec rc side mnt push - ms AP WITHOUT PT/T SW.	Buy now
2	7034823200 Drive gear	Buy now
3	7034827100 Arm, shift	Buy now
4	7034826101 Arm, throttle	Buy now
5	7034823500 Bushing	Buy now
6	7034815210 Knob, free accel.	Buy now
7	7034826800 Spacer 3	Buy now
8	7034826400 Throttle, friction	Buy now
9	9538005600 Nut, hexagon (663)	Buy now
10	9738005025 Bolt	Buy now
11	7034826510 Shaft, friction	Buy now
12	9343006024 Circlip (701)	Buy now
13	7034824500 Plate, lock	Buy now
14	7034825200 Roller, cam	Buy now
15	7014824800 Roller, free accel	Buy now

Remote Control Assy



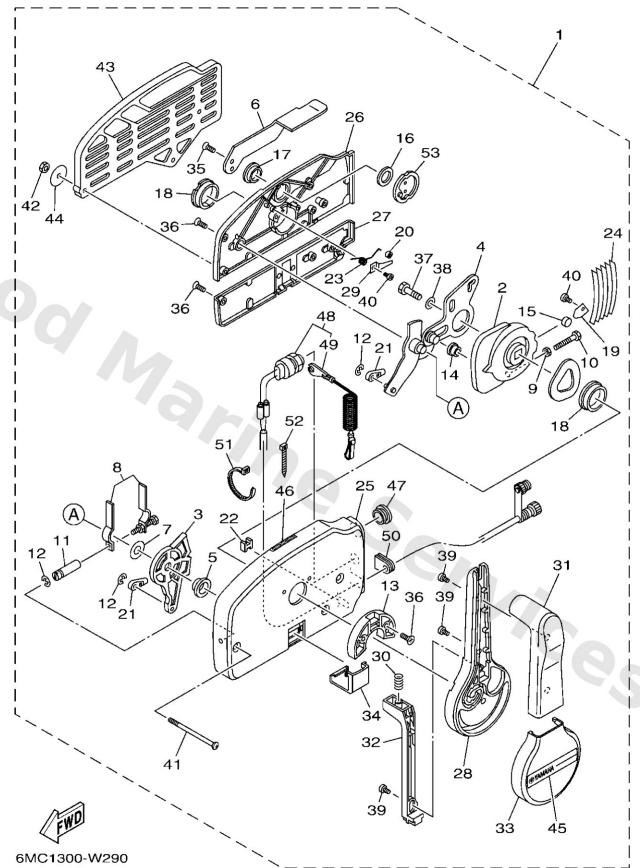
Ref	Part	
16	7034819800 Washer, wave 3	Buy now
17	7034824300 Bushing 3	Buy now
18	7034823600 Bushing	Buy now
19	7034818900 Retainer	Buy now
20	7034823400 Roller, detent	Buy now
21	7034834501 Cable end, remote control 2	Buy now
22	7034835801 Anchor, cable	Buy now
23	7034824400 Spring, free accel.	Buy now
24	7034823800 Spring, detent	Buy now
25	7034821110 Housing,1	Buy now
26	7034821210 Back plate 1	Buy now
27	7034821310 Back plate 2	Buy now
28	7034822110 Lever, control	Buy now
29	7034824600 Spacer 1	Buy now
30	7034822700 Spring, neutral lock	Buy now

Remote Control Assy



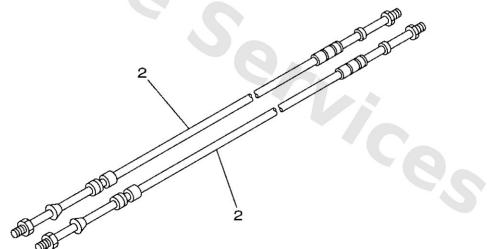
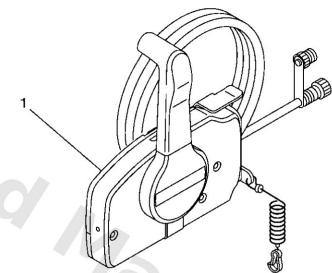
Ref	Part	
31	7034822230 Grip, control lever SINGLE	Buy now
32	7034822310 Lock, neutral	Buy now
33	7034822510 Cover	Buy now
34	7034821910 Cover, lead	Buy now
35	7034828100 Screw, flat head	Buy now
36	7034418920 Screw	Buy now
37	9738008030 Bolt, hexagon (fj1)	Buy now
38	9299008600 Washer, plain (663)	Buy now
39	7034812810 Screw 2	Buy now
40	9858004006 Screw, pan head (7h3)	Buy now
41	7034418930 Screw	Buy now
42	9538006600 Nut(661)	Buy now
43	7034829311 Spacer, remote control SINGLE	Buy now
44	7014828700 Washer 1	Buy now
45	7034821511 Graphic	Buy now

Remote Control Assy



Ref	Part	
46	6X34419100 Indicator, shift	Buy now
47	7034813800 Cap, lock arm	Buy now
48	7018257554 Engine stop switch assembly	Buy now
49	6828255600 Lanyard, stop switch	Buy now
50	7034828420 Grommet	Buy now
51	7038259100 Band	Buy now
52	7038259200 Band	Buy now
53	7034815300 Shaft, free accel.	Buy now

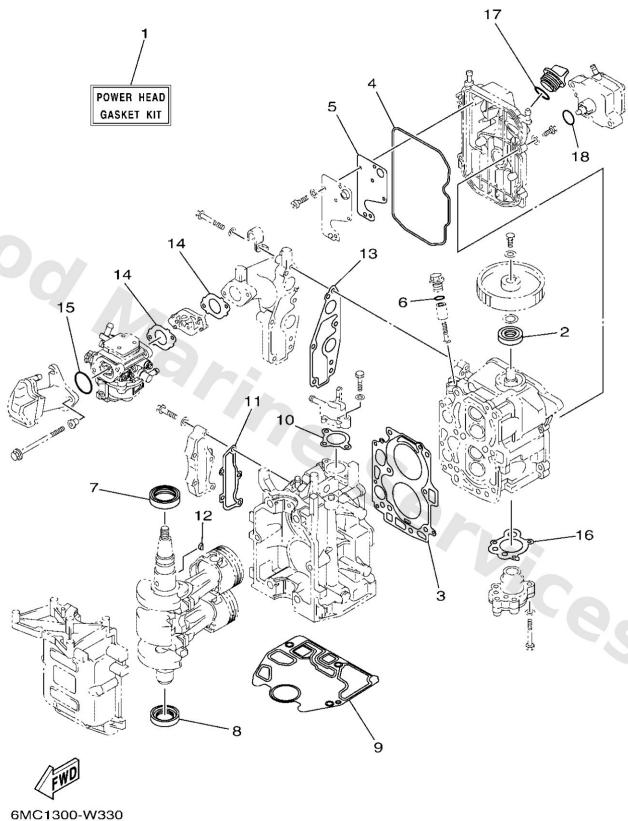
Remote Control Box



6MC1300-W280

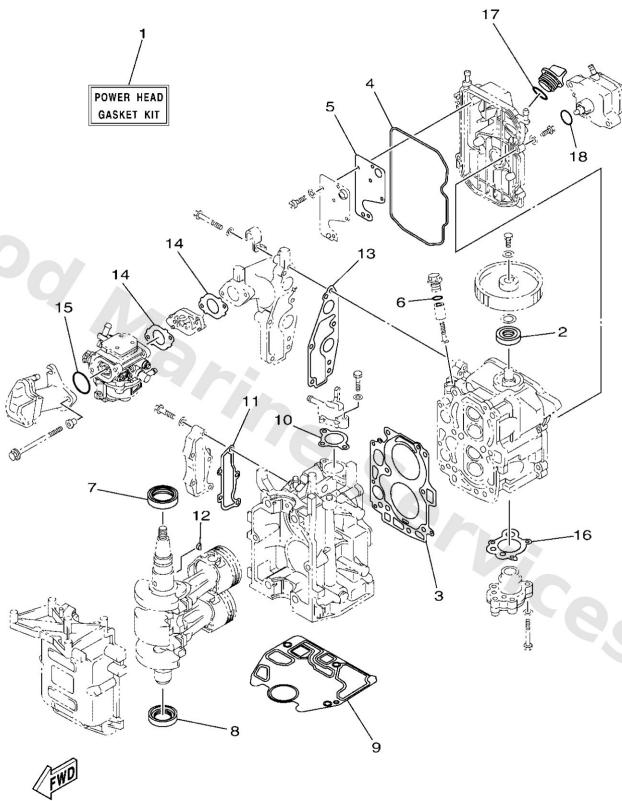
Ref	Part	
1	7034820622 703 mec rc side mnt push - ms AP WITHOUT PT/T SW.	Buy now
2	7014831080 Cable, Remote Control L=10F UR	Buy now
2	7014831090 Cable, Remote Control L=11F UR	Buy now
2	7014832000 Cable, Remote Control L=12F UR	Buy now

Repair Kit 1



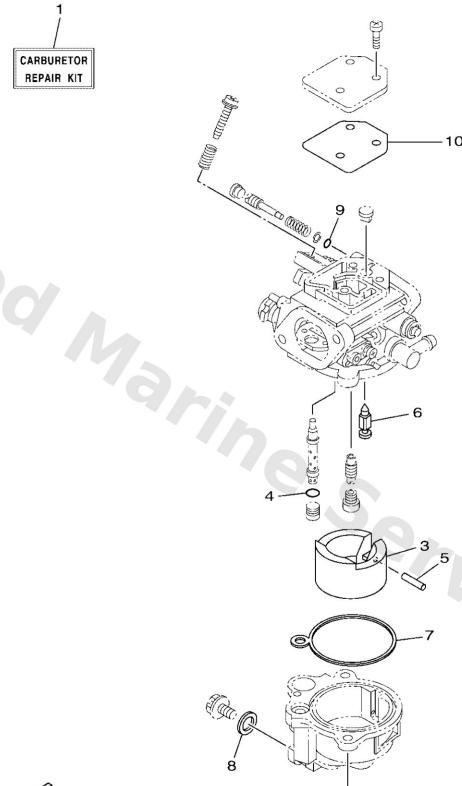
Ref	Part	
1	6AUW000100 Power head gasket kit	Buy now
2	9310218M21 Oil seal (6g8)	Buy now
3	68T1118100 Gasket, cylinder head 1	Buy now
4	68T1135600 Seal, cylinder 2	Buy now
5	68T11169A0 Gasket, breather cover	Buy now
6	9321013M63 O-ring (6g8)	Buy now
7	9310230M22 Oil seal (6g8)	Buy now
8	9310125M69 Oil seal	Buy now
9	68T1135100 Gasket, cylinder	Buy now
10	6G812414A0 Gasket, cover	Buy now
11	68T41114A0 Gasket, exhaust outer cover	Buy now
12	9028003M01 Key woodruff 146115450000	Buy now
13	68T1364500 Gasket, manifold 1	Buy now
14	68T13646A0 Gasket, manifold 2	Buy now
15	9321031MJ5 O-ring	Buy now

Repair Kit 1



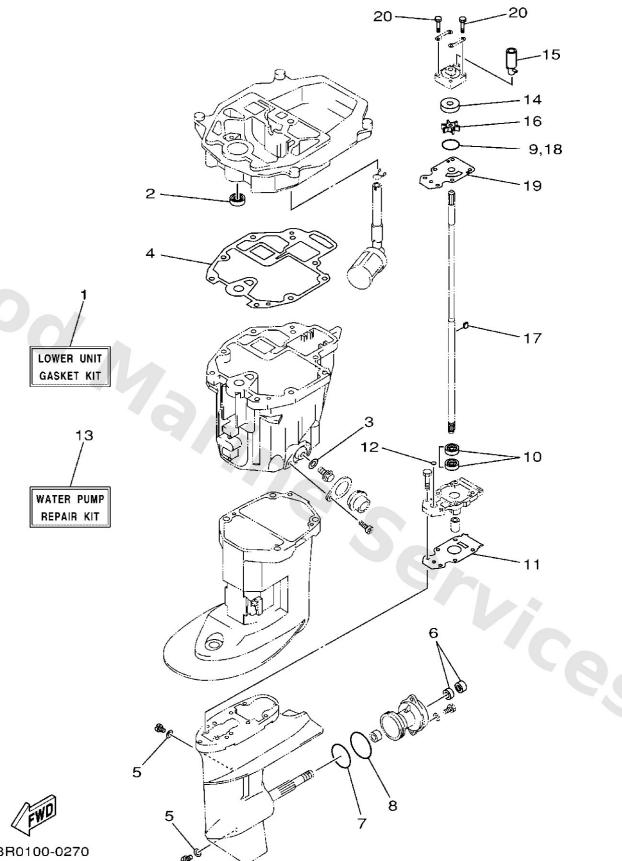
Ref	Part	
16	68T1332900 Gasket, pump cover	Buy now
17	9321024M79 O-ring	Buy now
18	9321020M65 O-ring	Buy now

Repair Kit 2



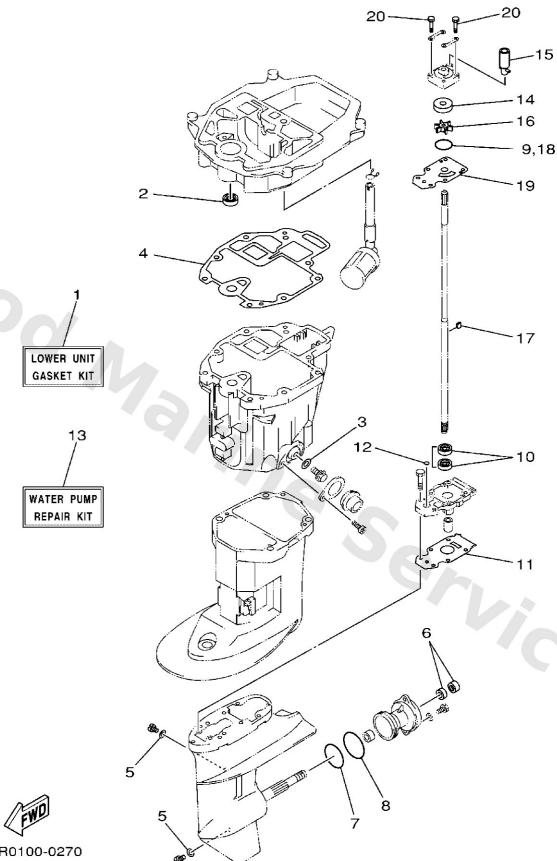
Ref	Part	
1	6DRW009300 Carburetor repair kit	Buy now
2	62Y1432100 Screw, throttle	Buy now
3	6DR1438500 Float	Buy now
4	6DR1456100 O-ring	Buy now
5	4FP1438600 Pin, float	Buy now
6	6DR1433600 Needle	Buy now
7	6DR1498400 Gasket, float chamber	Buy now
8	6521439700 Ring, o	Buy now
9	6DR1439700 O-ring	Buy now
10	6DR1481800 Cover gasket	Buy now

Repair Kit 3



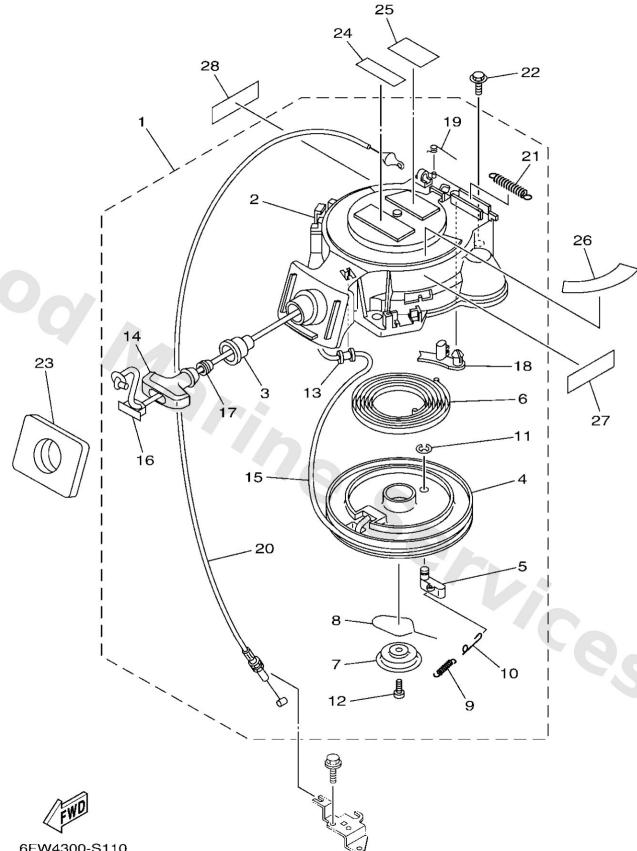
Ref	Part	
1	68TW000120 Lower unit gasket kit	Buy now
2	9310112M70 Oil seal	Buy now
3	9043010M11 Gasket	Buy now
4	68T1347500 Gasket	Buy now
5	9043008003 Gasket	Buy now
6	9310115074 Oil seal (655)	Buy now
7	9321049046 O-ring (620)	Buy now
8	9321053M08 O-ring(50m)	Buy now
9	9321044398 O-ring(55x)	Buy now
10	9310111M23 Oil seal (6g1)	Buy now
11	68T45315A0 Packing, lower casing	Buy now
12	9321006ME6 O-ring	Buy now
13	68TW007802 Water pump repair kit	Buy now
14	63V4432200 Insert, cartridge	Buy now
15	68T4436601 Damper, water seal 2	Buy now

Repair Kit 3



Ref	Part	
16	68T4435200 Impeller	Buy now
17	6644433800 Key, woodruff	Buy now
19	68T4432300 Outer plate, cartridge	Buy now
20	97D9508045 Bolt, hexagon deep recess	Buy now

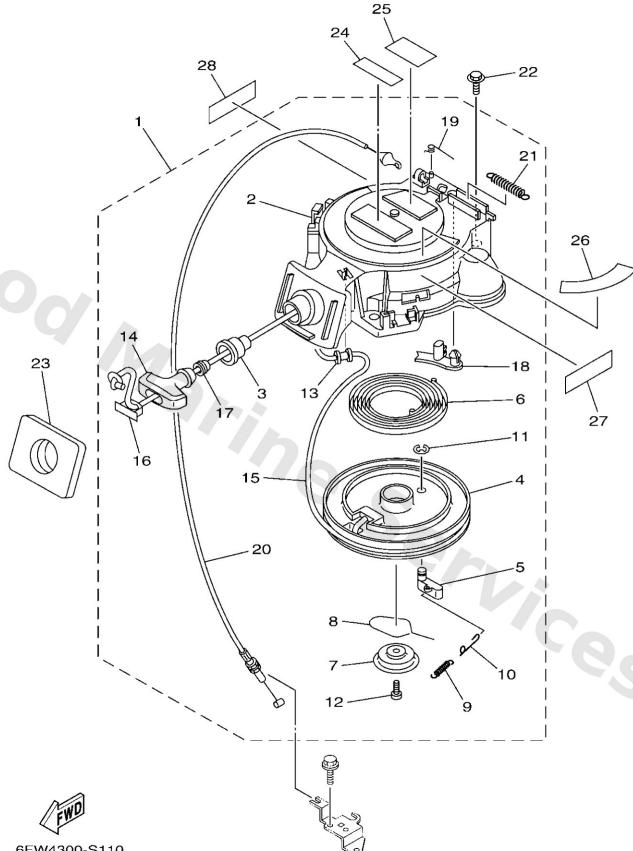
Starter



*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.8M
*1: A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373,
LONGUEUR DE COUPE 1.8M

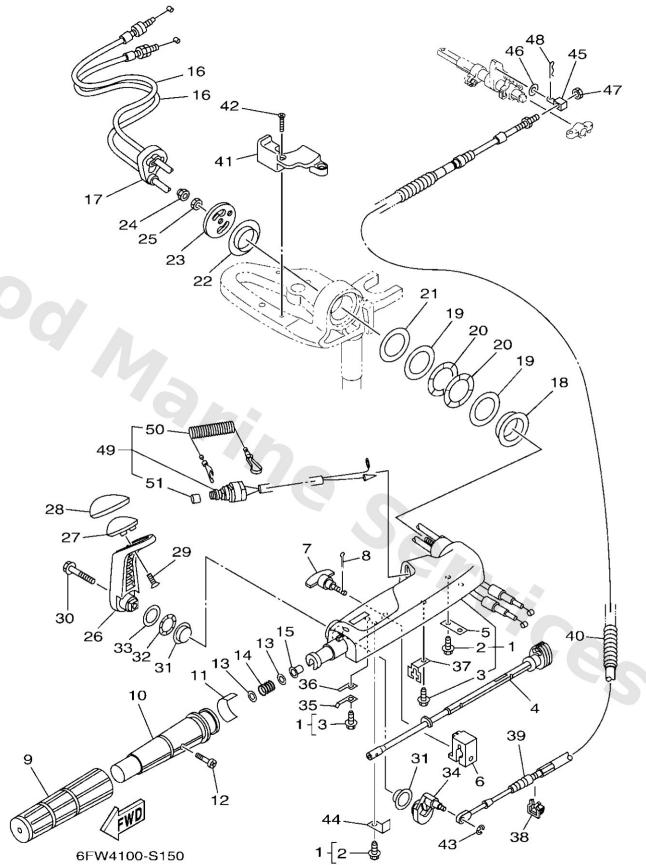
Ref	Part	
1	68T1571014 Starter assembly	Buy now
2	68T1571103 Case, starter	Buy now
3	68T1579500 Guide, rope	Buy now
4	63V1571400 Drum, sheave	Buy now
5	63V1574100 Pawl, drive	Buy now
6	63V1571300 Spring, starter	Buy now
7	68T1571600 Plate, drive	Buy now
8	63V1570501 Spring, drive pawl	Buy now
9	63V1576701 Spring	Buy now
10	68T1578400 Spring, return	Buy now
11	63V1574400 Circlip	Buy now
12	68T1579300 Screw	Buy now
13	68T1576400 Collar 1	Buy now
14	6G11575500 Handle, starter	Buy now
15	* item_description *1	Buy now

Starter



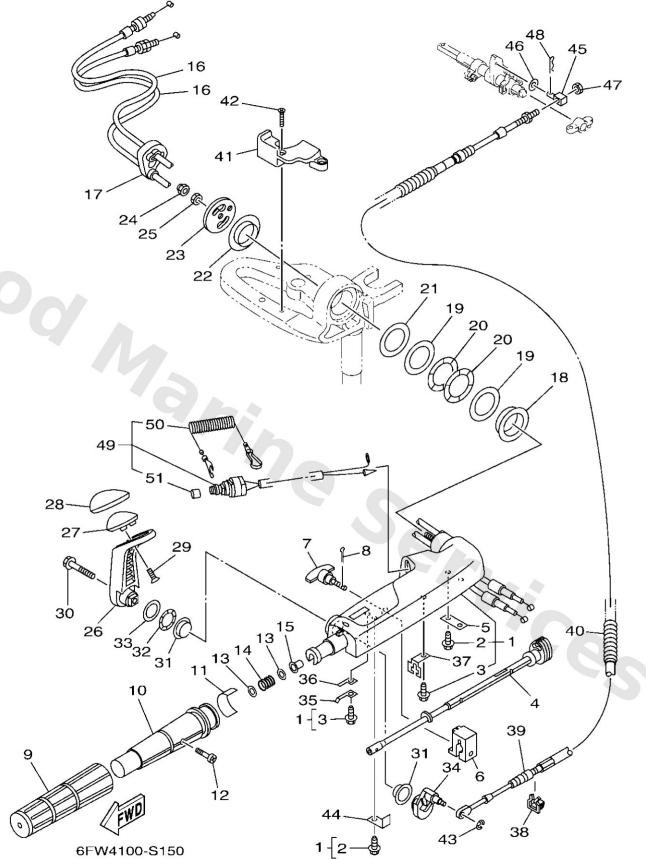
Ref	Part	
16	6G11577900 Cover	Buy now
17	6A01578901 Damper	Buy now
18	68T1579400 Stopper	Buy now
19	66T1573400 Spring, return	Buy now
20	68T1577000 Cable comp., starter stop	Buy now
21	66T1573100 Retainer, spring	Buy now
22	97E9506520 Bolt, hexagon w/w deep recess	Buy now
23	68T1576200 Seal, rubber 2	Buy now
24	6EE8199540 Label, warning	Buy now
25	6EE8199550 Label, warning	Buy now
26	68T8571160 Mark, caution	Buy now
27	6EE8199440 Label, safety	Buy now
28	6EE8199450 Label, safety	Buy now

Steering



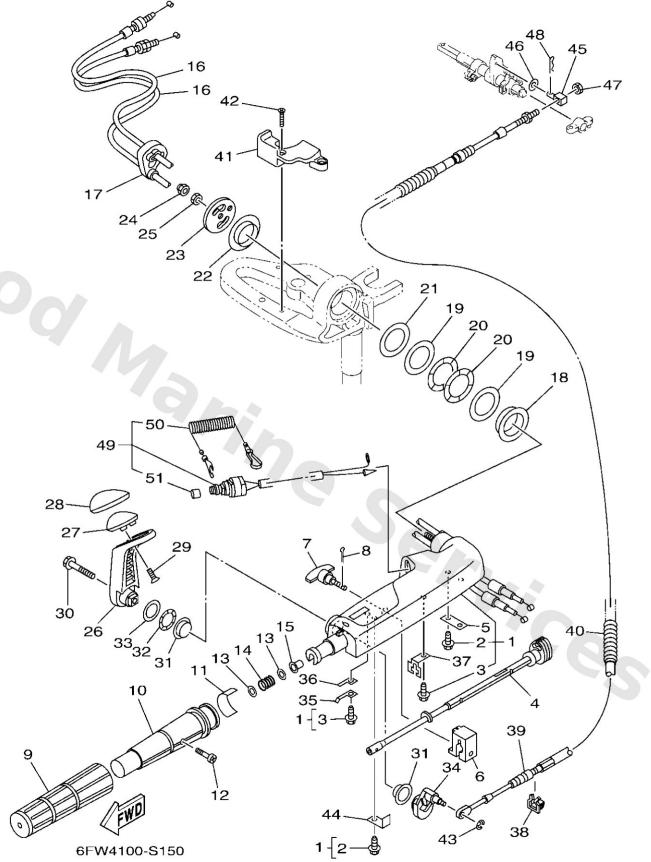
Ref	Part	
1	6DR42101008D Handle, steering	Buy now
2	9010906M86 Bolt	Buy now
3	9010906M80 Bolt	Buy now
4	6DR4213801 Lever, throttle	Buy now
5	65W4215900 Stay	Buy now
6	6DR4212600 Friction, steering handle grip	Buy now
7	65W4212500 Bolt, friction adjusting	Buy now
8	9149016010 Pin, cotter	Buy now
9	67D4217701 Rubber, handle	Buy now
10	67D4211901 Grip, steering handle	Buy now
11	6FW4213700 Indicator, throttle	Buy now
12	9015205011 Screw, countersunk	Buy now
13	9020110M02 Washer, plate(6g9)	Buy now
14	9050123215 Spring (655)	Buy now
15	9038608032 Bushing (650)	Buy now

Steering



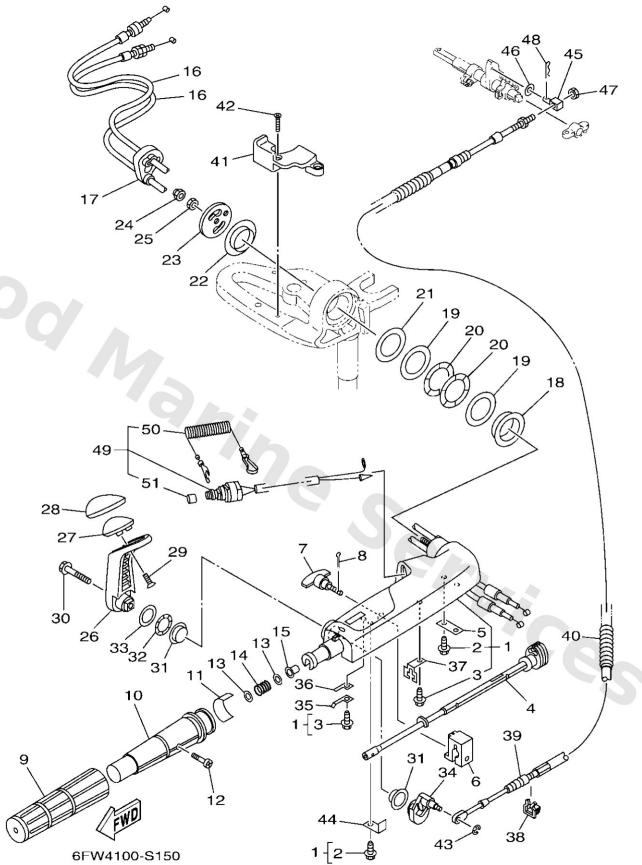
Ref	Part	
16	6DR2630100 Throttle cable assembly	Buy now
17	6DR2631601 Boot, throttle cable	Buy now
18	66R4217100 Bushing	Buy now
19	9020143M00 Washer, plate	Buy now
20	9020643M22 Washer, wave	Buy now
21	9020243M57 Washer, plate	Buy now
22	9038640M99 Bush	Buy now
23	65W4213101 Cover, handle steering	Buy now
24	9578010300 Nut, nylon (6e5)	Buy now
25	9538010700 Nut (682)	Buy now
26	6DR44111008D Handle, gear shift	Buy now
27	6DR4417300 Lever, shift control	Buy now
28	6DR4212901 Bushing, rubber	Buy now
29	9778060920 Screw, tapping	Buy now
30	97E9508535 Bolt, hexagon w/w deep recess	Buy now

Steering



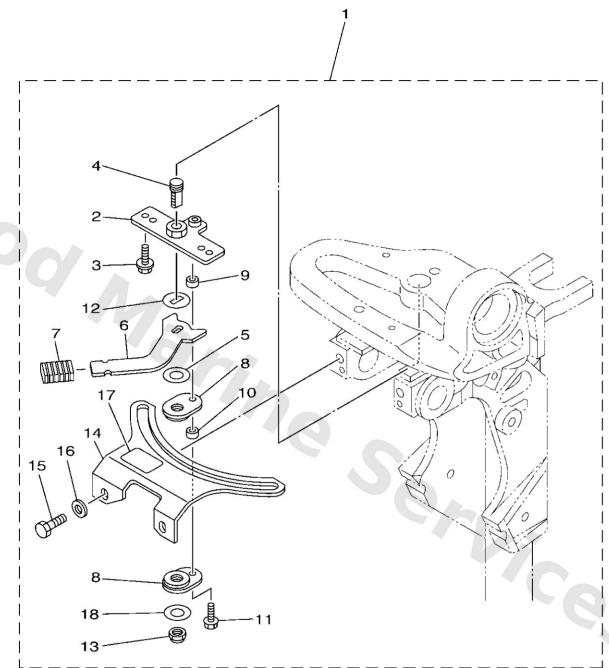
Ref	Part	
31	9038626MA3 Bush	Buy now
32	9020626M25 Washer, wave	Buy now
33	9020226M59 Washer, plate	Buy now
34	6DR44113A0 Cam plate, handle	Buy now
35	6DR4411600 Spring	Buy now
36	66R4411800 Bracket	Buy now
37	66R4853800 Clamp, cable 1	Buy now
38	63D4853800 Clamp, cable 1	Buy now
39	6DR4832100 Cable	Buy now
40	9044713015 Tube	Buy now
41	6DR8259400 Clamp	Buy now
42	9015105003 Screw, countersunk	Buy now
43	9908004600 Circlip (eu0)	Buy now
44	6DR4411400 Stopper	Buy now
45	66R4834400 Cable end, remote control	Buy now

Steering



Ref	Part	
46	9020106117 Washer, plate	Buy now
47	9017005M38 Nut	Buy now
48	9149020012 Pin, cotter (648)	Buy now
49	65W8257501 Engine stop switch assembly	Buy now
50	6828255600 Lanyard, stop switch	Buy now
51	6898257Y00 Cap	Buy now

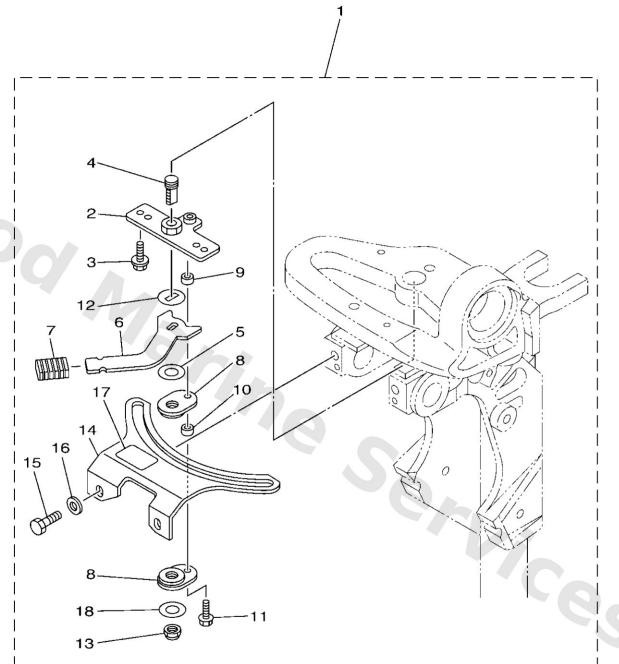
Steering Friction



6FW4100-S160

Ref	Part	
1	6AH4250803 Steering friction assembly	Buy now
2	68T4252501 Plate, friction	Buy now
3	9011905018 Bolt, with washer	Buy now
4	67C42562A0 Shaft, steering lock	Buy now
5	9020210M56 Washer, plate	Buy now
6	68T4256100 Knob, steering lock	Buy now
7	6894363301 Cover, tilt lever	Buy now
8	65W4252800 Plate, friction	Buy now
9	9038705053 Collar	Buy now
10	9038705054 Collar	Buy now
11	9759505520 Bolt, With Washer	Buy now
12	9020910M26 Washer	Buy now
13	9018510M14 Nut, self-locking	Buy now
14	6AH4252700 Plate, friction	Buy now
15	97D9508016 Bolt, hexagon deep recess	Buy now

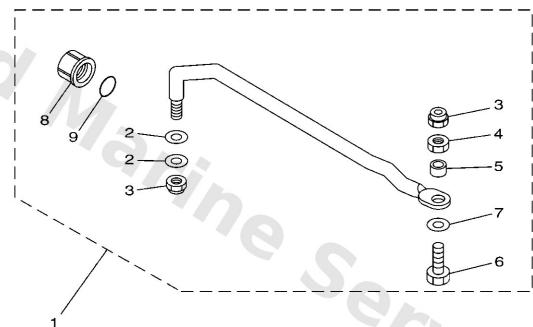
Steering Friction



6FW4100-S160

Ref	Part	
16	9020108065 Washer, plate	Buy now
17	68T4315500 Mark 1	Buy now
18	90201106M5 Washer, plate(3gm)	Buy now

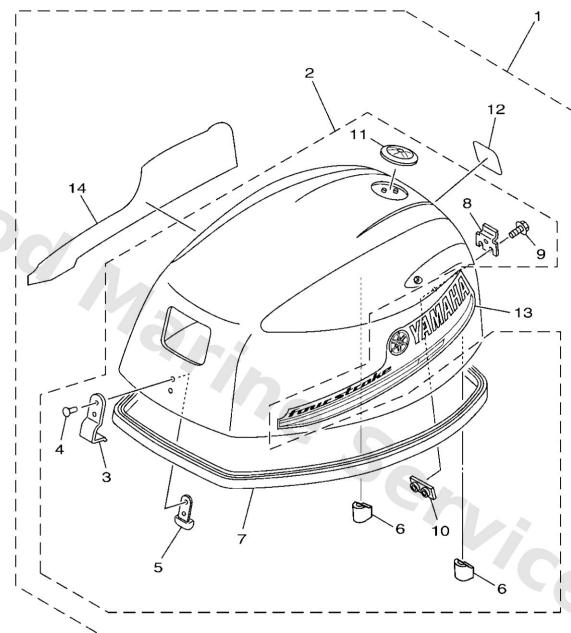
Steering Guide



6AU1100-G300

Ref	Part	
1	68T6135010 Steering guide attachment kit AP	Buy now
2	9020110M20 Washer, plate (663)	Buy now
3	9018509M01 Nut, nylon (663)	Buy now
4	9017009M03 Nut (689)	Buy now
5	9038710M42 Coller (688)	Buy now
6	6E56135500 Bolt	Buy now
7	9020110081 Washer, plate	Buy now
8	6E54314501 Cap, clamp bracket	Buy now
9	9321016275 O-ring	Buy now

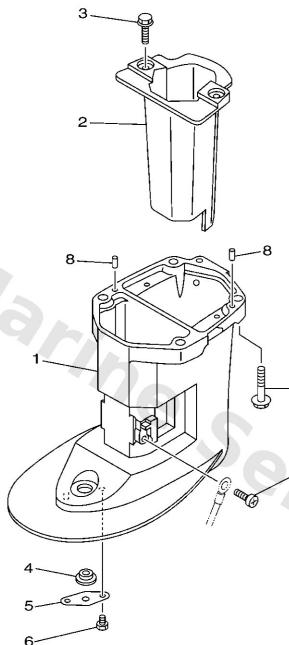
Top Cowling



6FW3100-R020

Ref	Part	
1	6MC4261000 Top cowling assembly	Buy now
2	6DR4261A02 Top cowling w/o graphics	Buy now
3	6DR4265100 Hook	Buy now
4	9026604005 Rivet	Buy now
5	6DR4264901 Holder, clamp band	Buy now
6	6BG4266201 Damper	Buy now
7	60R4261500 Seal	Buy now
8	60R4265200 Hook	Buy now
9	9759505514 Bolt, w/ plain	Buy now
10	68T4264900 Holder, clamp band	Buy now
11	6AH4269710 Tuning fork mark	Buy now
12	6MC4267800 Graphic, rear	Buy now
13	60R4267501 Graphic, side 1	Buy now
14	60R4267611 Graphic, side 2	Buy now

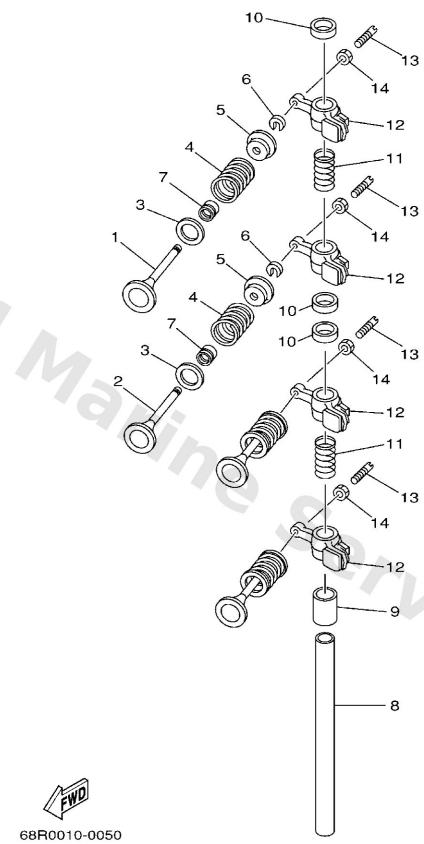
Upper Casing



6AU4110-K250

Ref	Part	
1	6AU45111008D Casing, upper S(17.0")	Buy now
1	6AU4511108D Casing, upper L(22.0")	Buy now
2	6AU1471100CA Muffler 1	Buy now
3	97E7506514 Bolt, hexagon w/w deep recess	Buy now
4	9048014M54 Grommet	Buy now
5	68T4532100 Plate	Buy now
6	97D9506008 Bolt, hexagon deep recess	Buy now
7	9788505008 Screw, pan head	Buy now
8	9360412M07 Pin, dowel (688)	Buy now
9	97E7508535 Bolt, hexagon w/w deep recess	Buy now

Valve



Ref	Part	
1	6AU1211100 Valve, intake	Buy now
2	6AU1212100 Valve, exhaust	Buy now
3	68T1211600 Seat, valve spring	Buy now
4	60R1211300 Spring, valve inne	Buy now
5	7NJ1211700 Retainer, valve spring	Buy now
6	7NJ1211800 Cotter, valve	Buy now
7	51Y1211900 Seal, valve stem	Buy now
8	68T1214600 Shaft, rocker	Buy now
9	9038713M56 Collar (6g8)	Buy now
10	9038714M03 Collar	Buy now
11	9050112M40 Spring, compression (6g8)	Buy now
12	68T1215100 Arm, valve rocker	Buy now
13	6G81215900 Screw, valve adjusting	Buy now
14	6G81215800 Nut, lock	Buy now

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