



Yamaha F80AET 2000

Parts Manual

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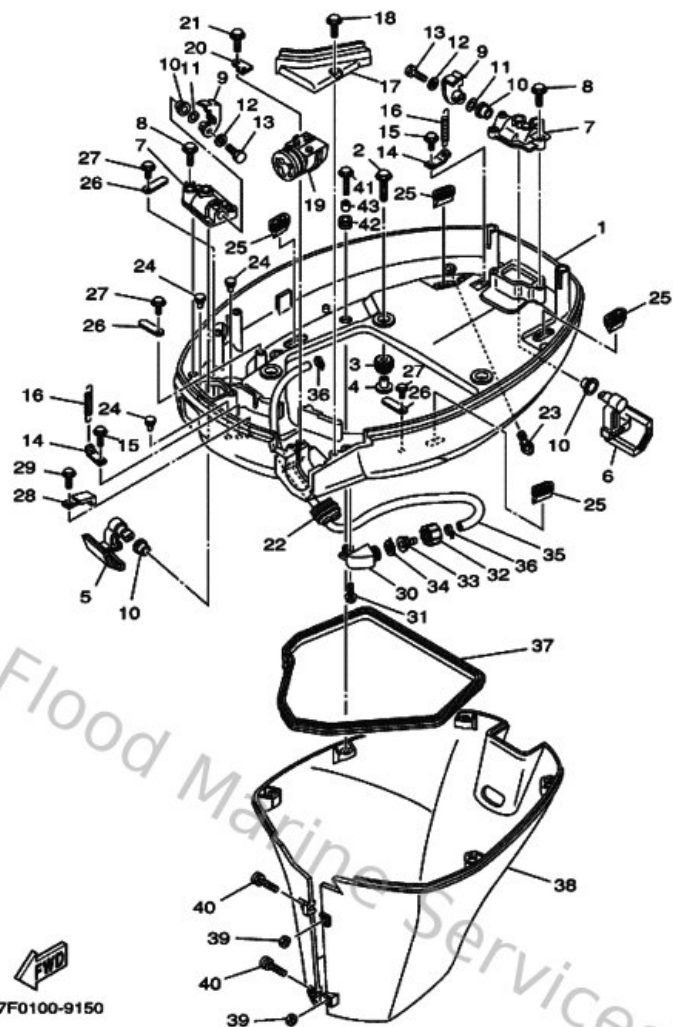
Authorised Yamaha Dealers



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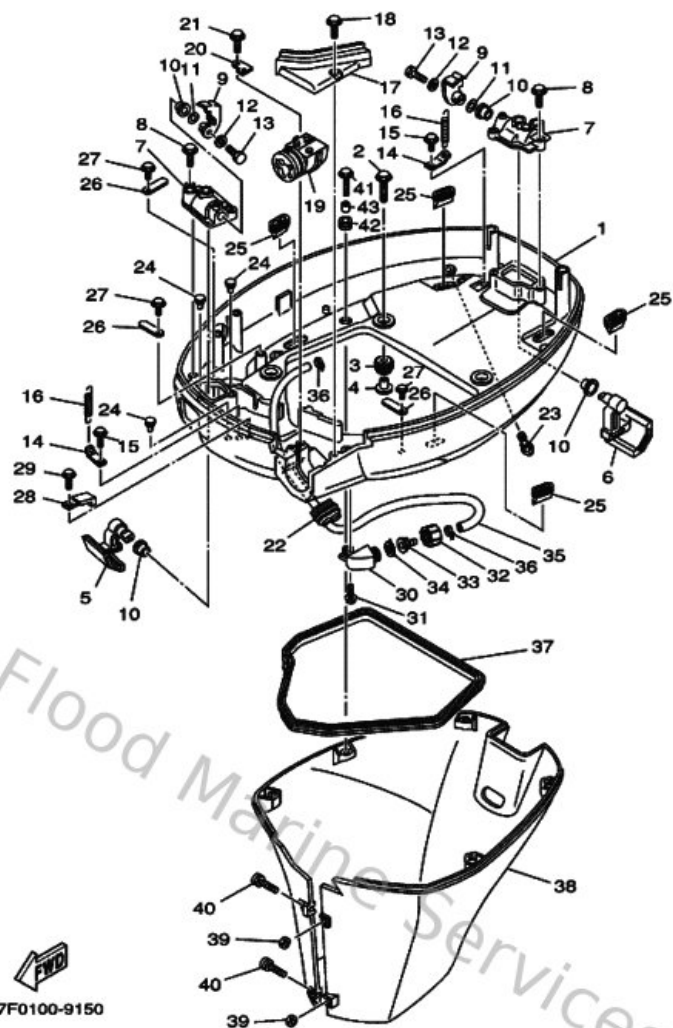
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Bottom Cowling



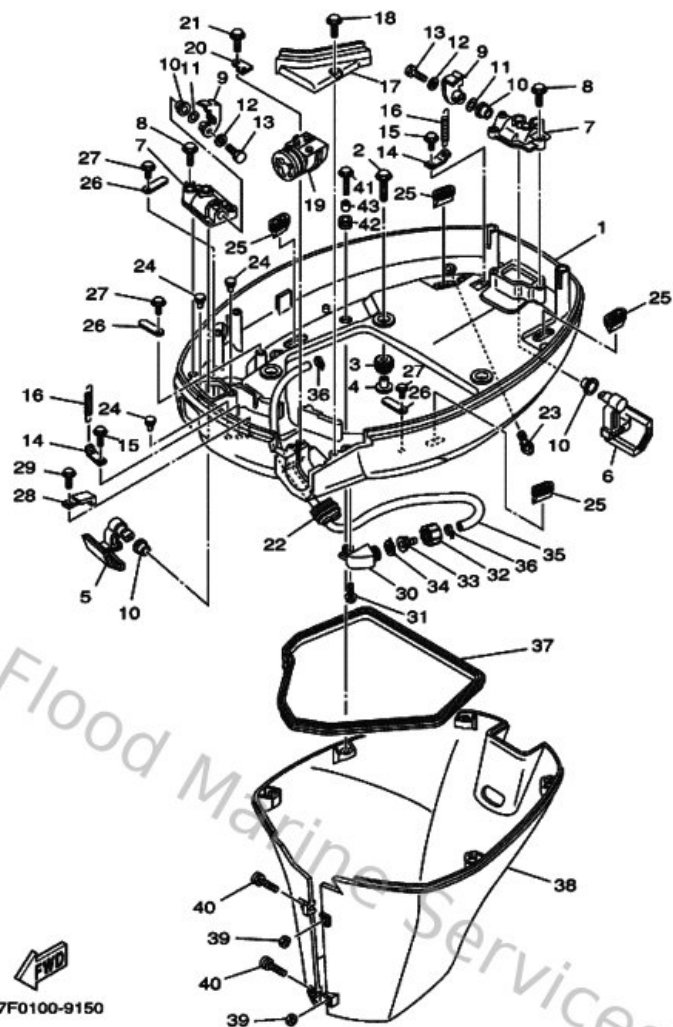
Ref	Part	
1	67F42710004D Bottom cowling assembly	Buy now
2	9011908M2200 Bolt, with washer	Buy now
3	9048022M1500 Grommet (6e5)	Buy now
4	9038708M3700 Coller (6e5)	Buy now
5	67F42815004D Lever, clamp	Buy now
6	67F42816008D Lever, clamp	Buy now
7	67F42828005B Plate, clamp	Buy now
8	9010906M8200 Bolt	Buy now
9	67F428180000 Lever, clamp	Buy now
10	9038615M7300 Bush(6l2)	Buy now
11	9020615M1800 Washer, wave(6l2)	Buy now
12	902010606800 Washer,plate (6k8)	Buy now
13	970950601600 Bolt, hexagon deep recess	Buy now
14	64D431440000 Hook, spring	Buy now
15	9010906M8600 Bolt	Buy now

Bottom Cowling



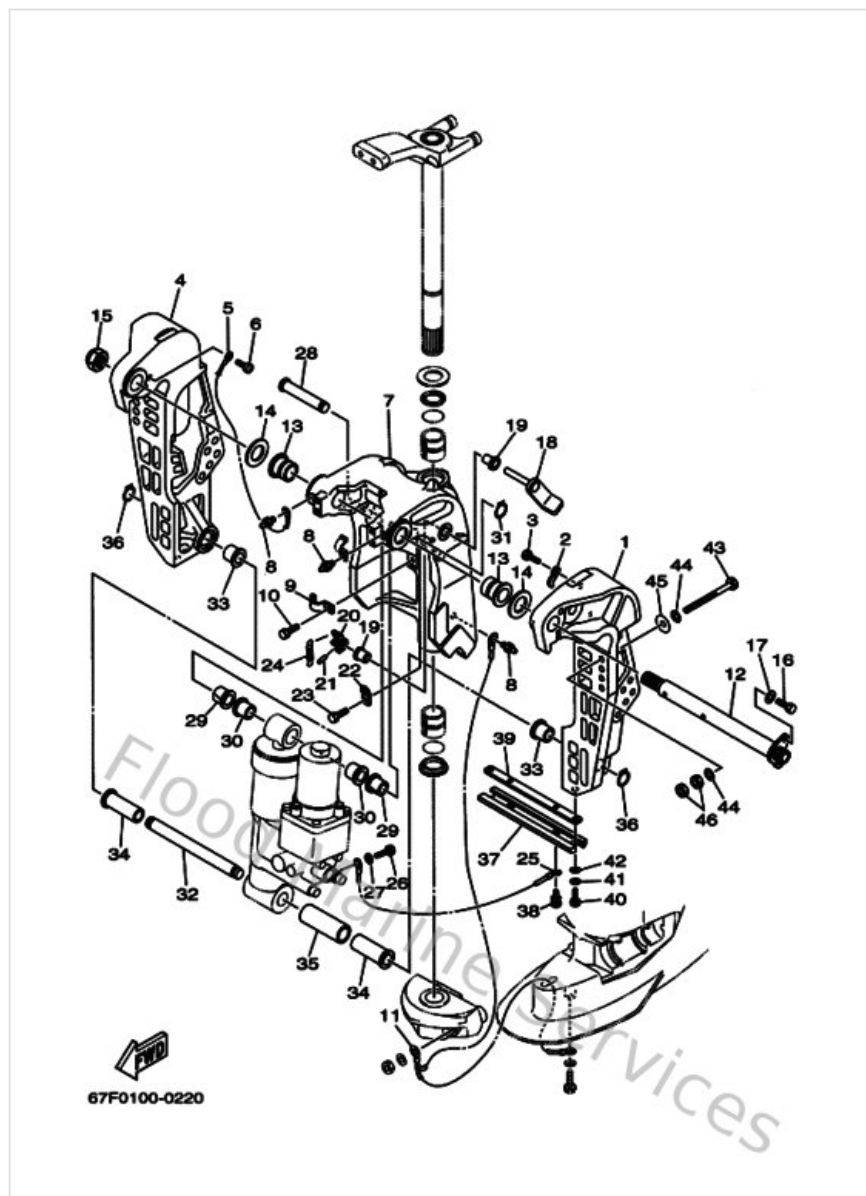
Ref	Part	
16	9050616M3400 Spring, tension(64d)	Buy now
17	67F42738008D Plate, fitting	Buy now
18	9010906M9600 Bolt	Buy now
20	67F427560000 Stay, clamp	Buy now
22	6H1427262100 Grommet	Buy now
23	6H3443910100 Nipple, hose	Buy now
24	6H4427480000 Grommet	Buy now
25	67F427170000 Rubber, seal 2	Buy now
26	6E5825880000 Plate	Buy now
27	9010906M8100 Bolt	Buy now
28	9046508M2300 Clamp (6h3)	Buy now
30	67F125720000 Adapter	Buy now
32	6R3125810000 Joint, hose 1	Buy now
33	6R3125820000 Joint, hose 2	Buy now
34	6R3125830000 Gasket, hose joint	Buy now

Bottom Cowling



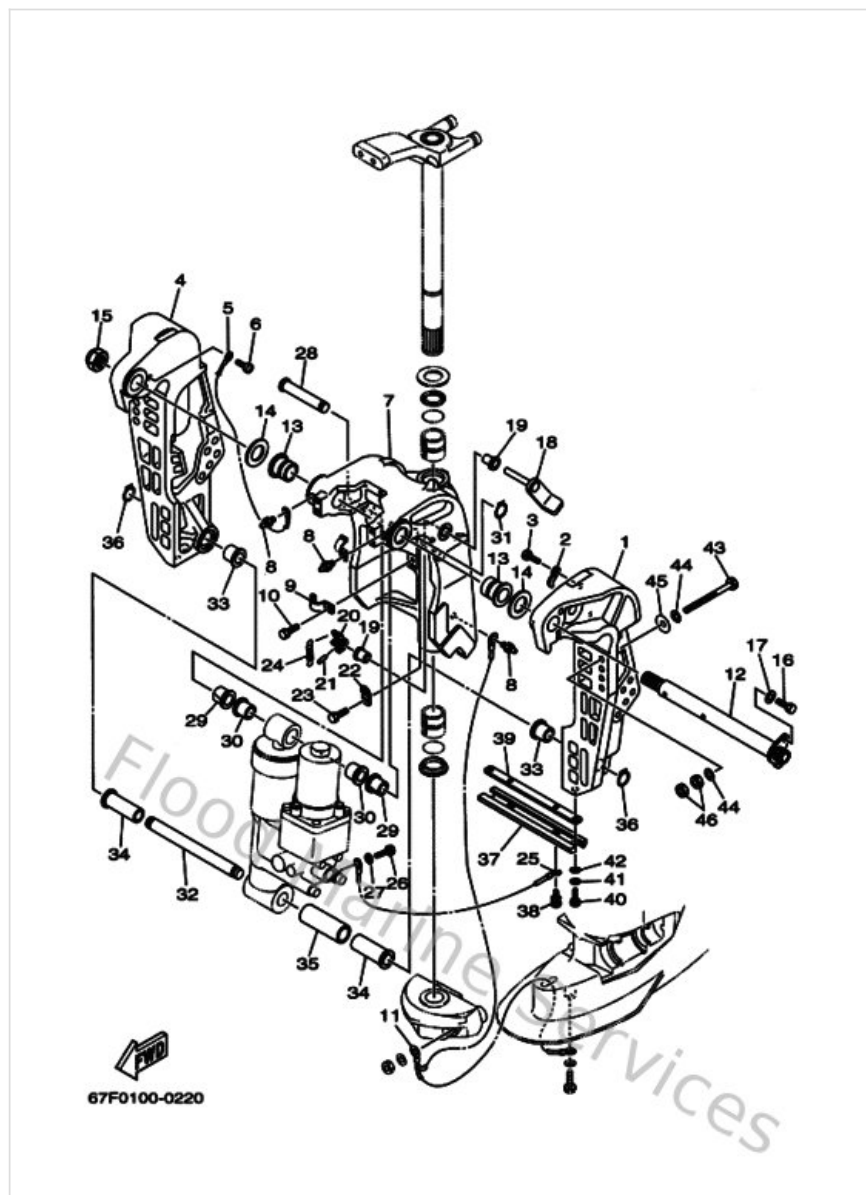
Ref	Part	
35	67F243120000 Pipe 2	Buy now
36	9046511M1000 Clamp	Buy now
37	61A427160000 Rubber seal 1	Buy now
38	67F42741018D Apron	Buy now
39	953800660000 Nut(661)	Buy now
40	9015906M2800 Screw, with washer	Buy now
41	958950601600 Bolt, flange deep recess	Buy now
42	9048013M2400 Grommet (6e9)	Buy now
43	9038706M4300 Coller (6e9)	Buy now

Bracket 1



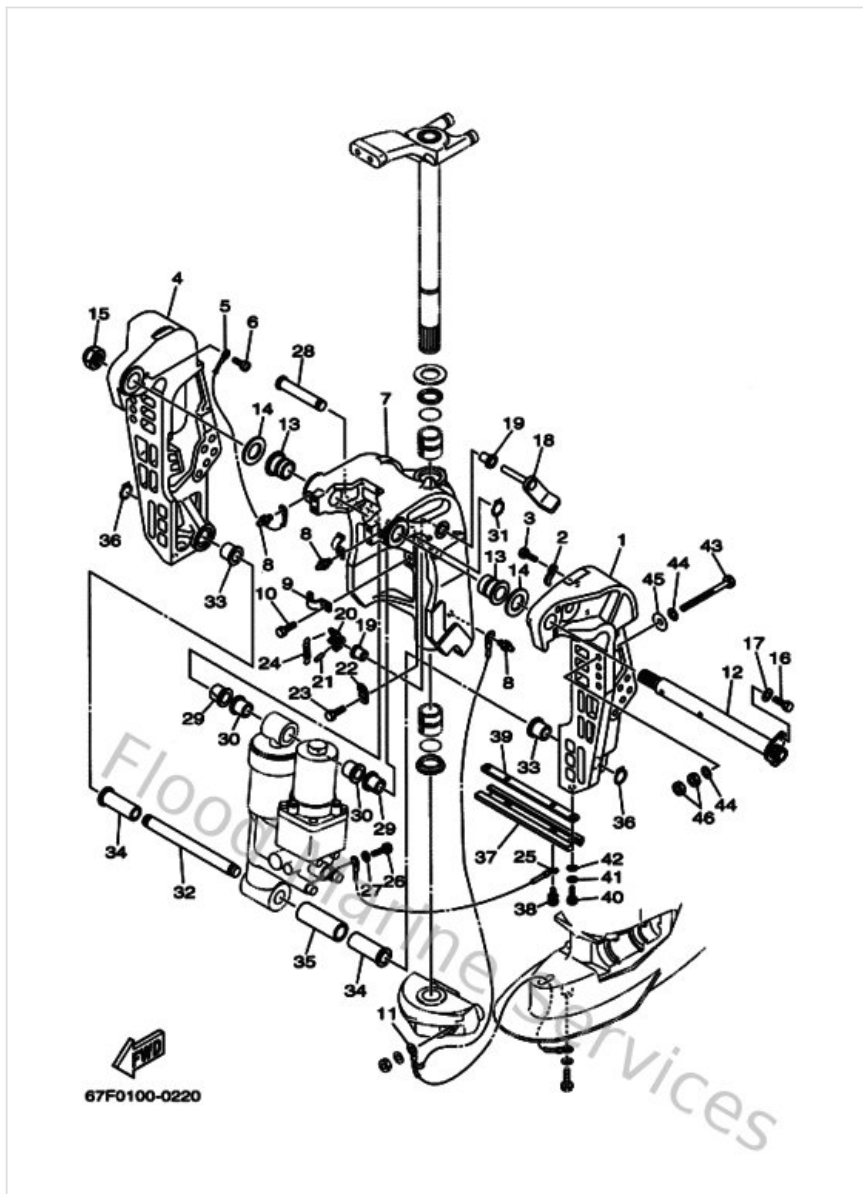
Ref	Part	
1	67F43111004D Bracket, clamp 1	Buy now
2	9046510M7700 Clamp	Buy now
3	970950601000 Bolt	Buy now
4	67F43112004D Bracket, clamp 2	Buy now
5	6E5821480000 Wire, lead 5	Buy now
6	978800601200 Screw, pan head(62j)	Buy now
7	67F43311104D Bracket, Swivel 1	Buy now
8	9370006M0300 Nipple, grease(6a1)	Buy now
9	9046508M6300 Clamp(61u)	Buy now
10	970850601000 Bolt	Buy now
11	67F821270000 Wire, lead 2	Buy now
12	64E431310100 Bolt, clamp bracket	Buy now
13	9038625M3100 Bushing (6e5)	Buy now
14	9020126M5900 Washer, plate (6e5)	Buy now
15	9018522M1100 Nut, self-locking	Buy now

Bracket 1



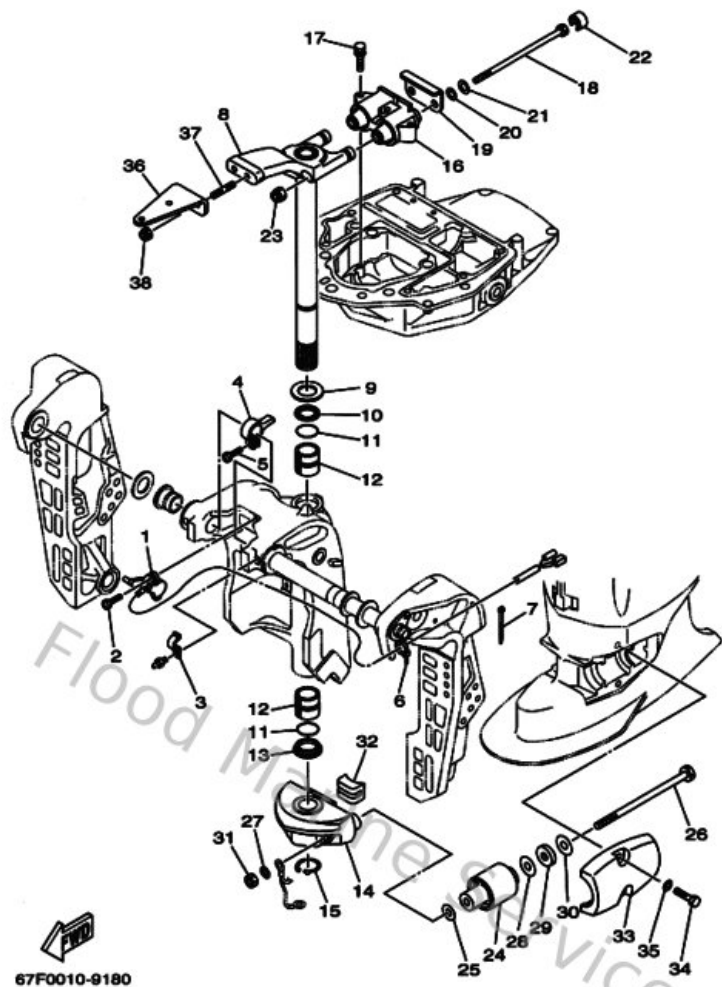
Ref	Part	
16	970950802000 Bolt, hexagon	Buy now
17	929900810000 Ybs67-8 washer, spring	Buy now
18	67F431810000 Lever, tilt stop 1	Buy now
19	9038610M1600 Bushing (688)	Buy now
20	67F436310000 Lever, tilt	Buy now
21	916903002000 Pin, spring (6h4)	Buy now
22	66T431440000 Hook, spring	Buy now
24	9050614M2400 Spring, tension(6e5)	Buy now
25	67F821480000 Wire, lead 4	Buy now
27	929950660000 Washer, plain (646)	Buy now
28	6D8431260000 Pin, upper shock mount	Buy now
29	9038618M3500 Bush (688)	Buy now
30	9038618M6300 Bush(6e5)	Buy now
31	9341018M0500 Circlip (6f2)	Buy now
32	67F438180000 Pin, lower shock mount	Buy now

Bracket 1



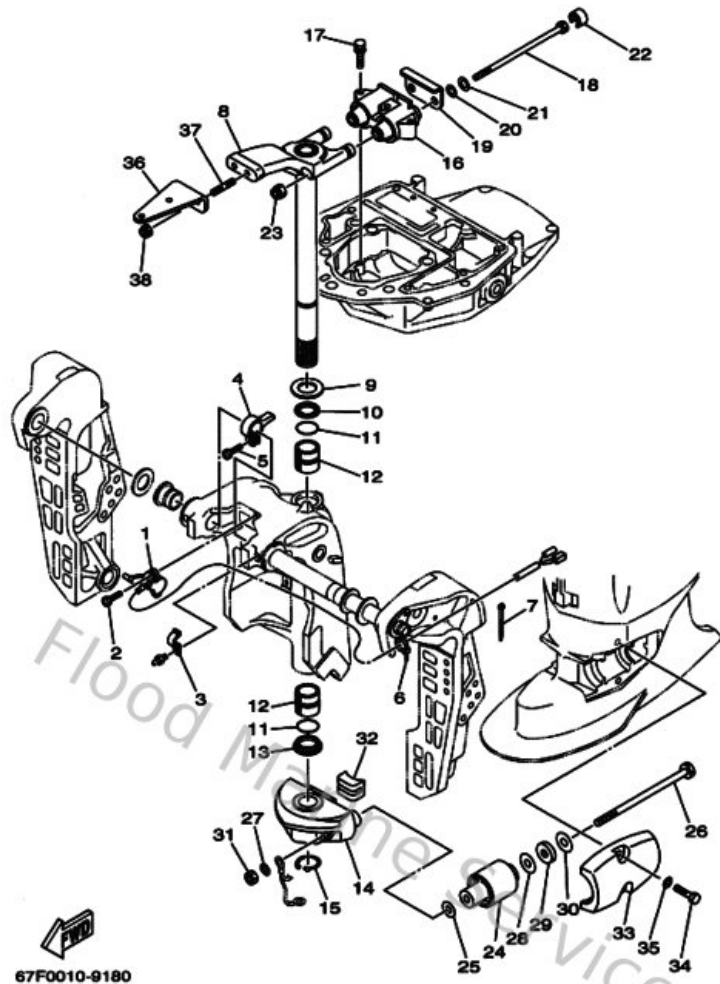
Ref	Part	
33	9038718M0100 Collar	Buy now
34	9038618MA000 Bush	Buy now
35	9038722M0100 Collar	Buy now
37	6H1452510300 Anode	Buy now
38	9011906M8100 Bolt, with washer	Buy now
39	6H1445260000 Plate 2	Buy now
40	970950601600 Bolt, hexagon deep recess	Buy now
41	929950610000 Washer(6a1)	Buy now
42	929900660000 Washer, plain (646)	Buy now
43	9010112M0300 Bolt (l:115mm)	Buy now
44	9020113M0100 Washer, plate(6e5)	Buy now
45	9020112M0500 Washer, plate(663)	Buy now
46	953801260000 Nut (707)	Buy now

Bracket 2



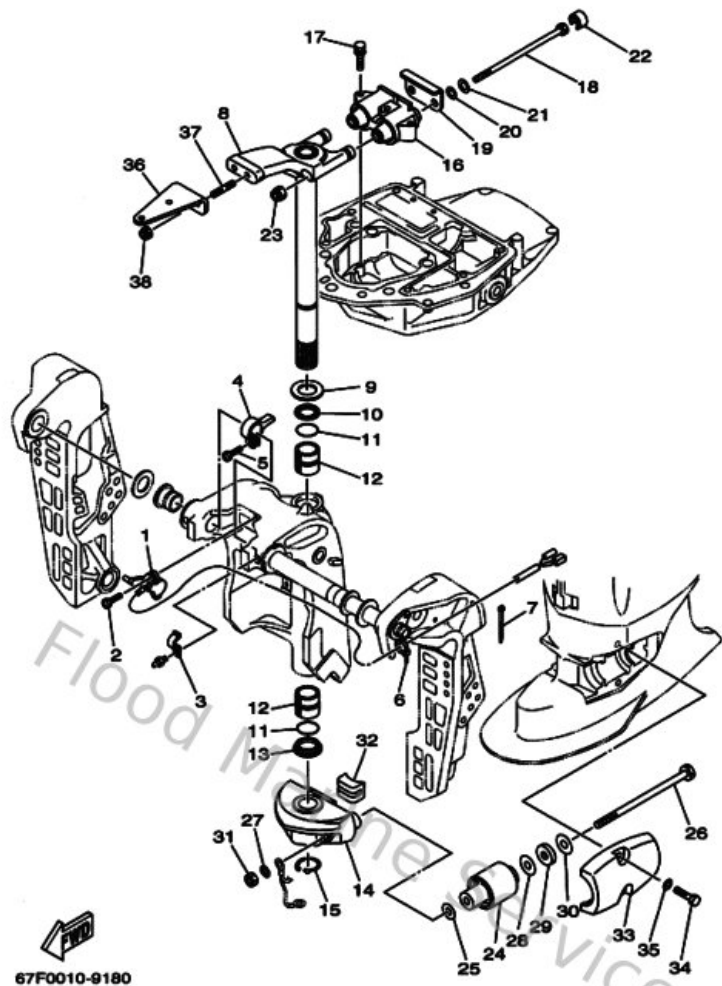
Ref	Part	
1	64E836720000 Trim sender	Buy now
2	978850601600 Screw, pan head(6b0)	Buy now
3	9046508M6300 Clamp(61u)	Buy now
4	999990383000 Cam, trim sender (with screw)	Buy now
5	977806052500 Screw, tapping(65j)	Buy now
6	9046511M1000 Clamp	Buy now
7	904651009800 Clamp	Buy now
8	67F42510104D Steering bracket assembly	Buy now
9	9020130M0000 Washer, plate(6h1)	Buy now
10	9038630M7800 Bush(6h0)	Buy now
11	9321029M9400 O-ring(6h1)	Buy now
12	9038630M7700 Bush(6h0)	Buy now
13	9038630M6000 Bush(6j8)	Buy now
14	67F44551008D Housing, lower mount rubber	Buy now
15	9341028M0600 Circlip (688)	Buy now

Bracket 2



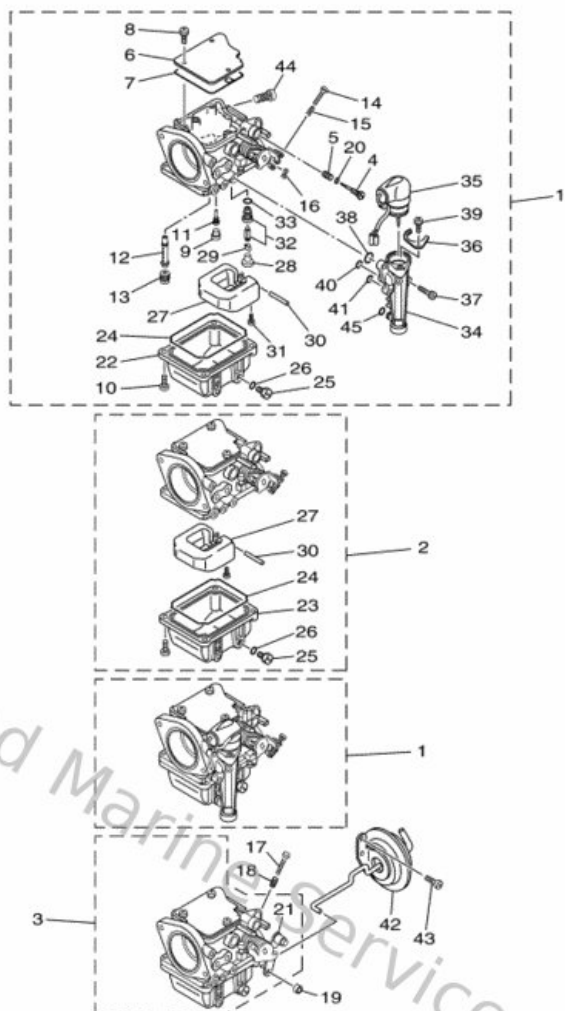
Ref	Part	
16	67F445140094 Mount damper, upper side	Buy now
17	975750844500 Bolt, hexagon w/w deep recess	Buy now
18	901091200700 Bolt	Buy now
19	67F445260000 Plate	Buy now
20	9020112M1600 Washer, plate (679)	Buy now
21	9020113M0100 Washer, plate(6e5)	Buy now
22	67F445330000 Damper, upper mount rubber	Buy now
23	957801230000 Nut, nylon (6f2)	Buy now
24	67F445550094 Mount damper, lower side	Buy now
25	9020113M0300 Washer, plate (688)	Buy now
26	9010912M9700 Bolt	Buy now
28	9020124M0200 Washer, plate(61x)	Buy now
29	9020225M0400 Washer, plate (663)	Buy now
30	9020113M1900 Washer, plate (663)	Buy now
31	953801280000 Nut crown(663)	Buy now

Bracket 2



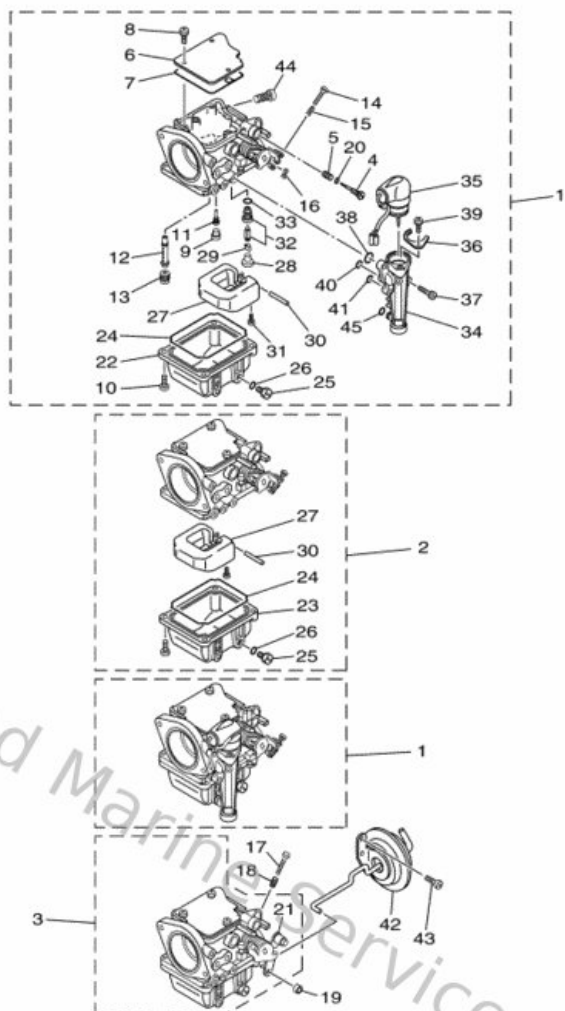
Ref	Part	
32	67F445750000 Damper, lower mount rubber	Buy now
33	67F44553004D Cover, lower mount	Buy now
34	970751004000 Bolt, hexagon deep recess	Buy now
35	929951010000 Ybs67-10 washer, spring	Buy now
36	67F485110100 Hook, steering	Buy now
37	901161017500 Bolt, stud	Buy now
38	901851005100 Nut, self-locking	Buy now

Carburetor 1



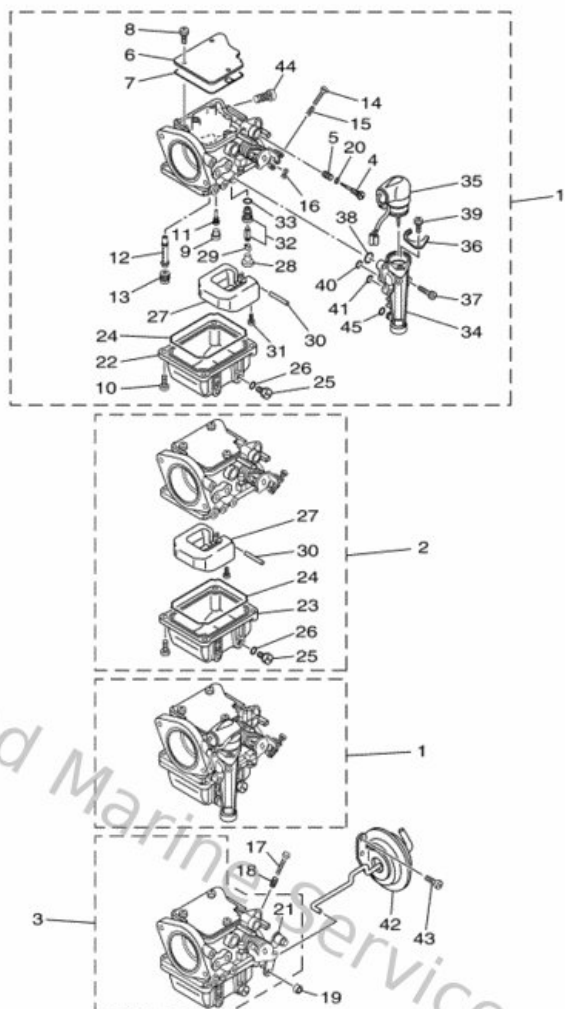
Ref	Part	
4	67F149230000 Screw, pilot	Buy now
5	697145550000 Spring	Buy now
6	67F141460000 Plate	Buy now
7	67F141470000 Gasket	Buy now
8	985800401000 Screw, pan head (e56)	Buy now
9	676149660000 Rubber cap	Buy now
10	979800411400 Screw, pan head(ga5)	Buy now
11	67G149480500 Jet (#45)	Buy now
12	67G149470000 Jet, needle	Buy now
13	67G149438000 Jet, main (#112)	Buy now
14	67F145670000 Screw	Buy now
15	67F145550000 Spring	Buy now
16	67F145560000 Spring	Buy now
17	63V145230000 Screw, stop	Buy now
18	905011032600 Spring coil(663)(carb)	Buy now

Carburetor 1



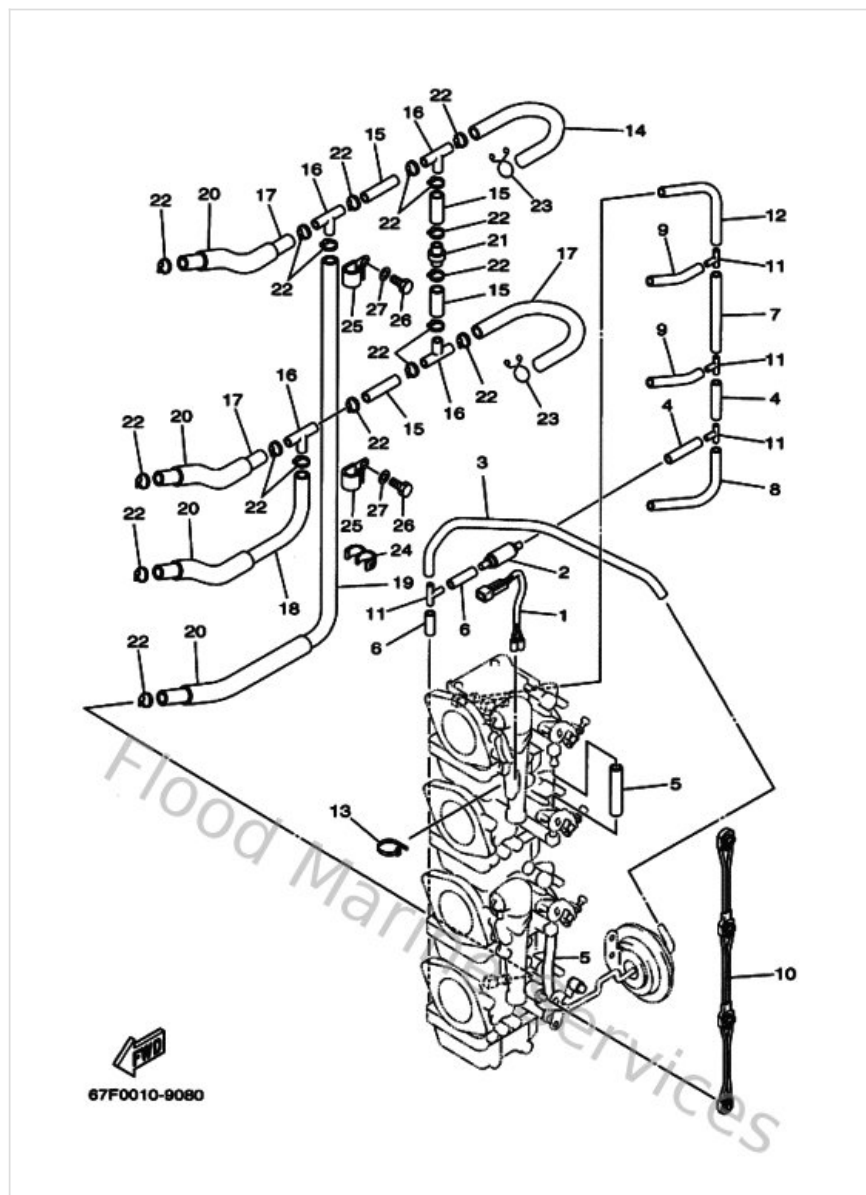
Ref	Part	
19	67F149980000 Bush	Buy now
20	67F143970000 O-ring	Buy now
21	6H2145780000 Collar	Buy now
22	67F149800000 Body, float chamber	Buy now
23	67F149801000 Body, float chamber	Buy now
24	67F149840000 Gasket, float chamber	Buy now
25	6H3149920000 Screw, drain	Buy now
26	932100423000 O-ring (371)	Buy now
27	6H4149850100 Float	Buy now
28	676141860000 Pin, valve	Buy now
29	663141590000 Clip	Buy now
30	6H4145480000 Pin, float arm	Buy now
31	985800400800 Screw, pan head (713)	Buy now
32	6H3145900000 Needle valve assembly	Buy now
33	932100422800 O-ring (371)	Buy now

Carburetor 1



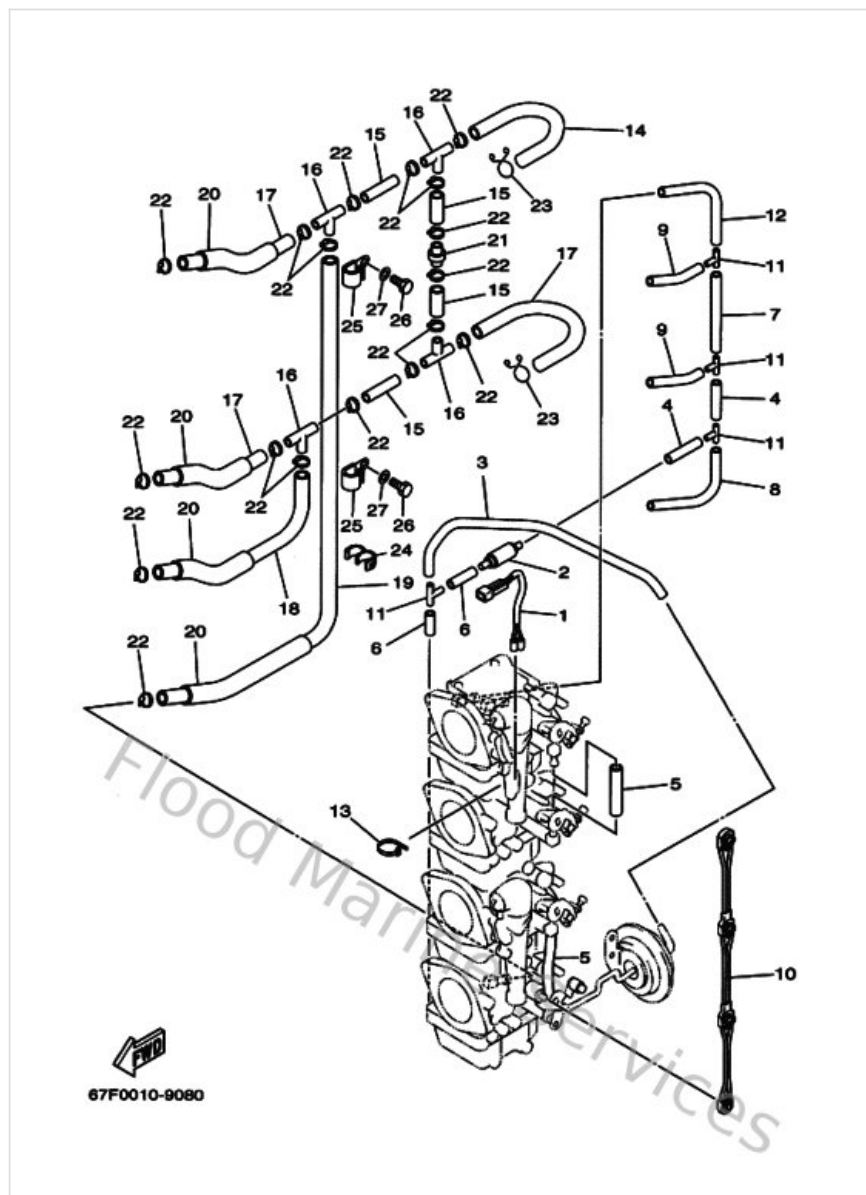
Ref	Part	
34	67F143780000 Body, starter	Buy now
35	67F143800100 Prime starter assembly	Buy now
36	67F141780000 Plate, starter lever	Buy now
37	67F145920000 Screw	Buy now
38	67F143980000 O-ring	Buy now
39	67F145650000 Screw	Buy now
40	67F143981000 O-ring	Buy now
41	67F143982000 O-ring	Buy now
42	67F143690000 Diaphragm assembly 2	Buy now
43	67F143250000 Screw, pan head	Buy now
44	67F143710000 Element, filter	Buy now
45	67F143983000 O-ring	Buy now

Carburetor 2



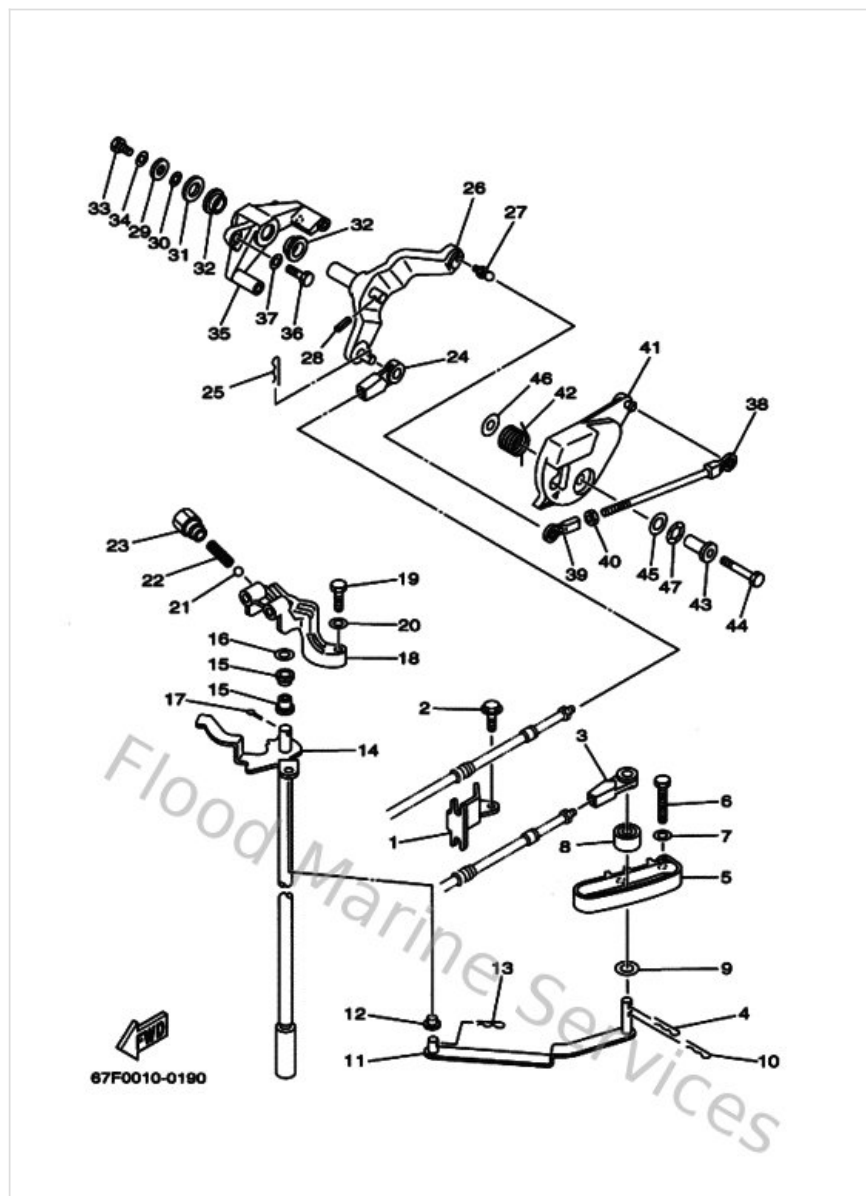
Ref	Part	
1	67F1412A0000 Wire harness assembly	Buy now
2	67F131830000 Valve, check	Buy now
3	67F143490000 Pipe	Buy now
4	67F143491000 Pipe	Buy now
5	67F143492000 Pipe	Buy now
6	67F143493000 Pipe	Buy now
7	67F143494000 Pipe	Buy now
8	67F143495000 Pipe	Buy now
9	67F143496000 Pipe	Buy now
10	67F145850000 Rod, choke	Buy now
11	67F141890000 Connector	Buy now
12	67F143497000 Pipe	Buy now
13	9046511M5900 Clamp(63m)	Buy now
14	9044510M5300 Hose (I400)	Buy now
15	9044510MG500 Hose (L35)	Buy now

Carburetor 2



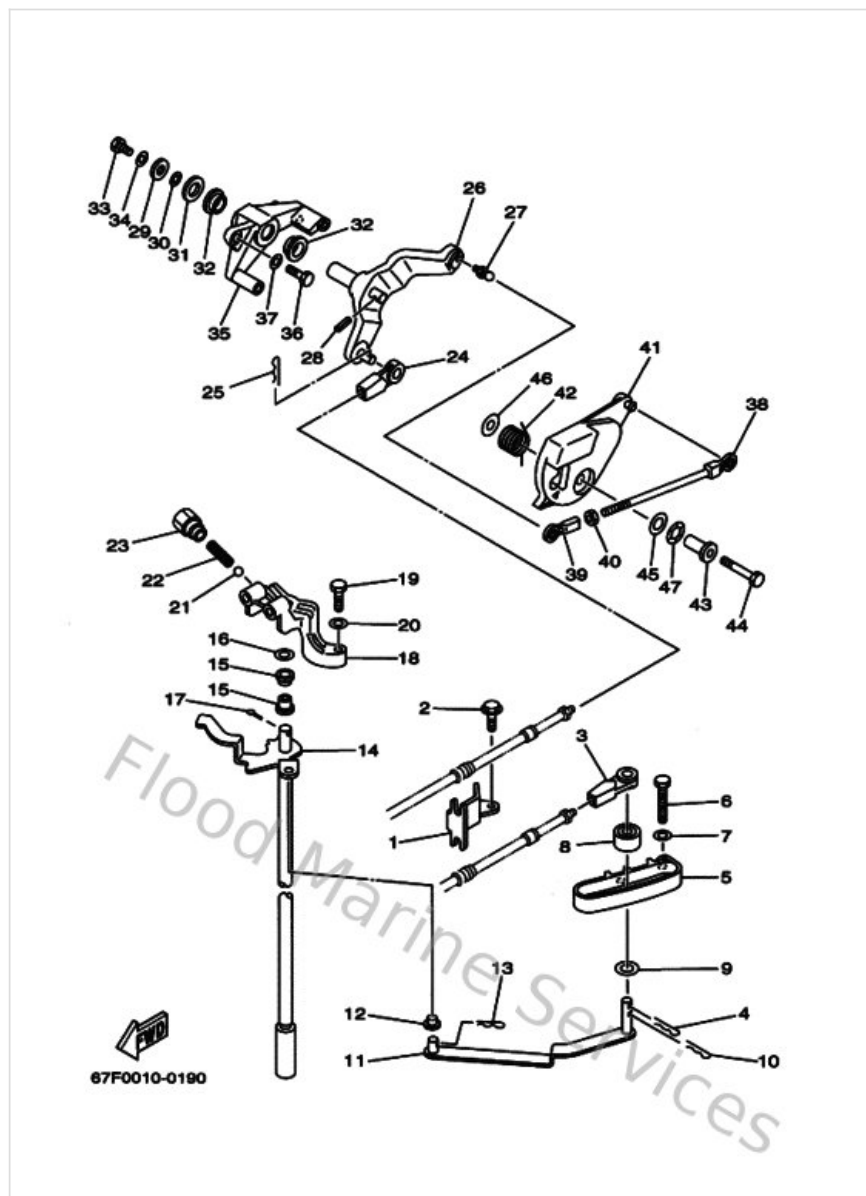
Ref	Part	
16	688243780000 Pipe, joint	Buy now
17	9044510M4300 Hose (I400)	Buy now
18	9044510MG600 Hose (I200)	Buy now
19	9044510MG700 Hose (I350)	Buy now
20	9044516M0700 Hose (I80)	Buy now
21	67F243790000 Pipe Joint 4	Buy now
22	904651009800 Clamp	Buy now
23	9046710M0400 Clip, pipe 1 (6e9)	Buy now
24	9046410M5700 Clamp	Buy now
25	9046508M8300 Clamp	Buy now
26	970950601200 Bolt(gh1)	Buy now
27	929950660000 Washer, plain (646)	Buy now

Control



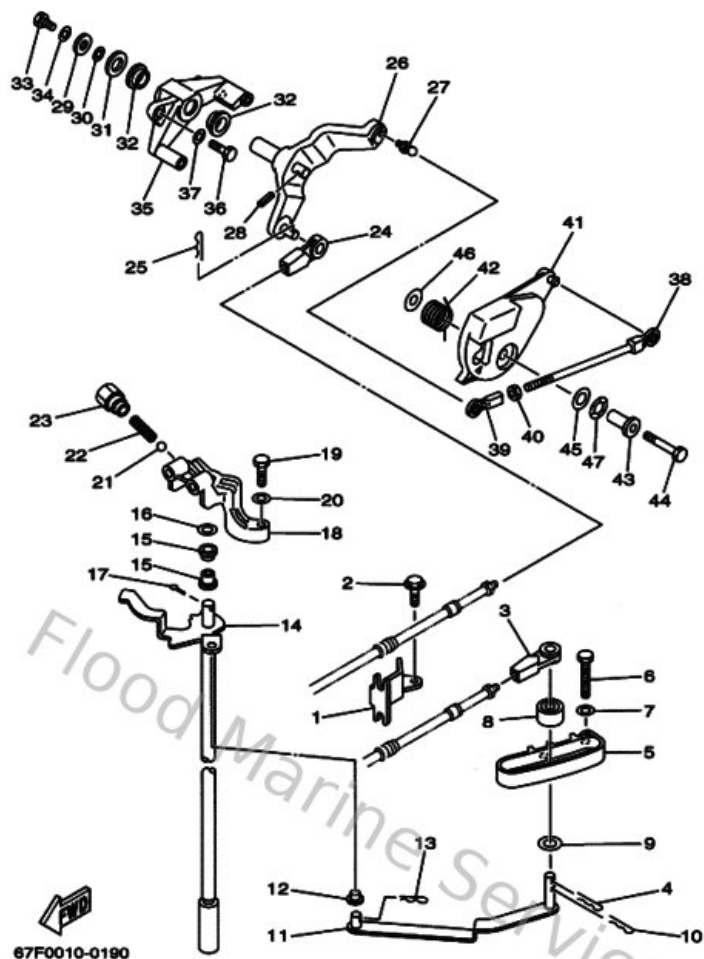
Ref	Part	
1	67F485380000 Clamp, cable 1	Buy now
2	9010906M8600 Bolt	Buy now
3	663483440000 Cable end, remote control	Buy now
4	904681800800 Clip 620436610000	Buy now
5	67F441170000 Bracket	Buy now
6	970950604000 Bolt (682)	Buy now
7	929900660000 Washer, plain (646)	Buy now
8	688441220000 Bushing, shift rod lever	Buy now
9	9020207M0700 Washer, plate (688)	Buy now
11	67F441210000 Lever, shift rod	Buy now
12	9038606M1200 Bushing (688)	Buy now
14	67F441203100 Handle gear shift assembly	Buy now
15	9038690M9000 Bush(61a)	Buy now
16	9020109M0200 Washer, plate(61a)	Buy now
17	914902001500 Pin, cotter (648)	Buy now

Control



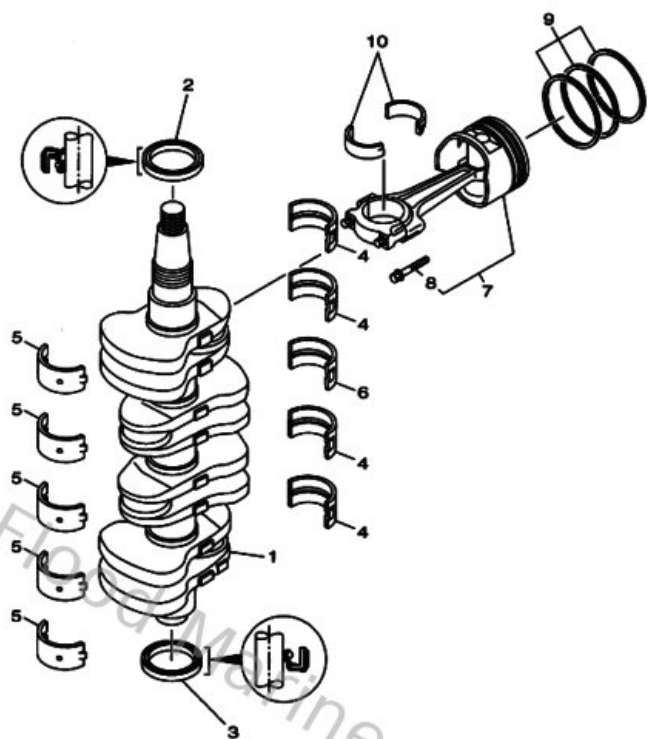
Ref	Part	
18	67F441180000 Bracket	Buy now
19	9010106M2700 Bolt	Buy now
20	929950660000 Washer, plain (646)	Buy now
21	9350104M0200 Ball (697)	Buy now
22	905011208200 Spring 6484411600	Buy now
23	648427150000 Bushing 2	Buy now
24	6FM483440000 Cable end, remote control	Buy now
26	67F421540094 Lever, throttle control	Buy now
27	663855180000 Joint, ball	Buy now
28	916903001800 926-51502-00 pin, spring (700)	Buy now
29	902010606800 Washer, plate (6k8)	Buy now
30	9020612M0000 Washer, wave (676)	Buy now
31	929901260000 Washer, plate(663)	Buy now
32	903861206900 Bush(666)	Buy now
33	970950601200 Bolt(gh1)	Buy now

Control



Ref	Part	
35	67F416610094 Bracket	Buy now
38	67F412370000 Joint, link	Buy now
39	682412370000 Joint, link 2	Buy now
40	953800560000 Nut, hexagon (663)	Buy now
41	67F412130100 Cam, accel.	Buy now
42	67F441350000 Spring	Buy now
43	9038706M8200 Collar	Buy now
44	970950603500 Bolt(j52)	Buy now
45	9020110M0200 Washer, plate(6g9)	Buy now
46	9020106M3100 Washer (6a0)	Buy now
47	9020610M0400 Washer, wave (676)	Buy now

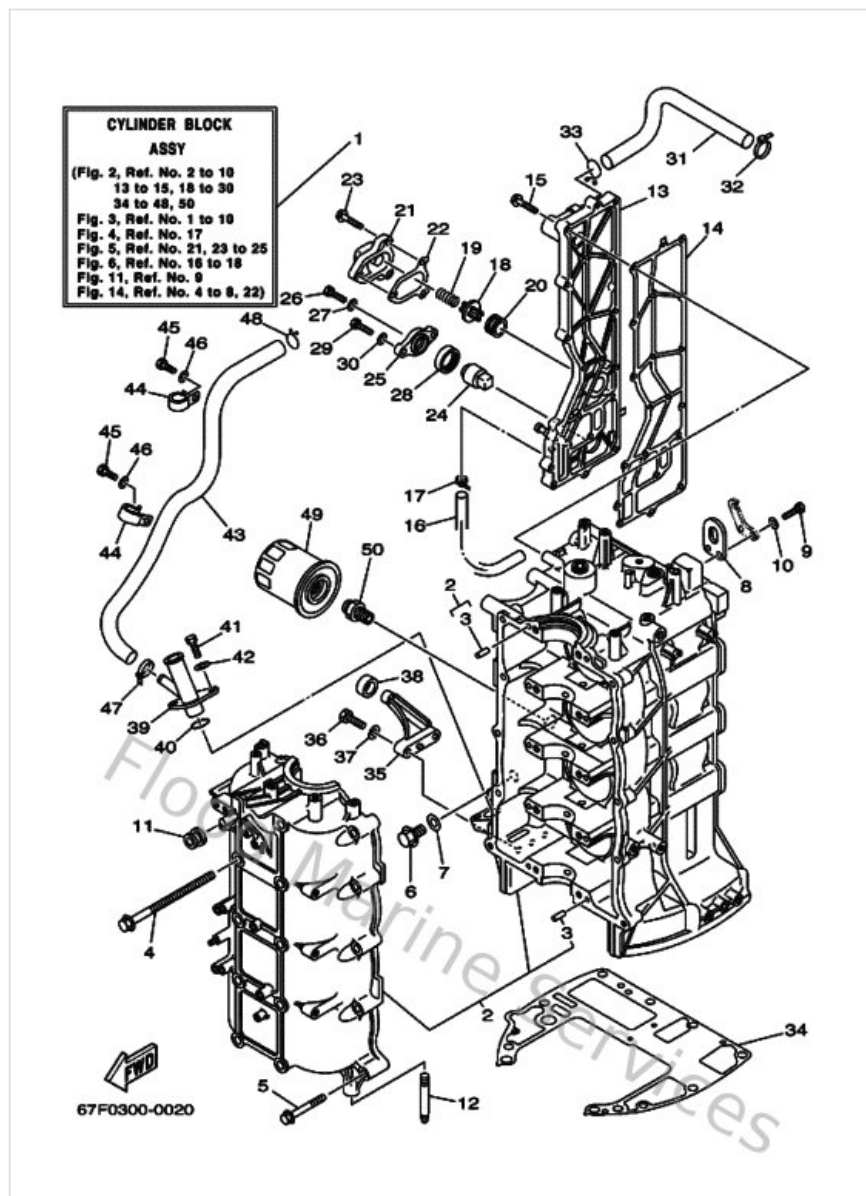
Crankshaft & Piston



67F0010-0030

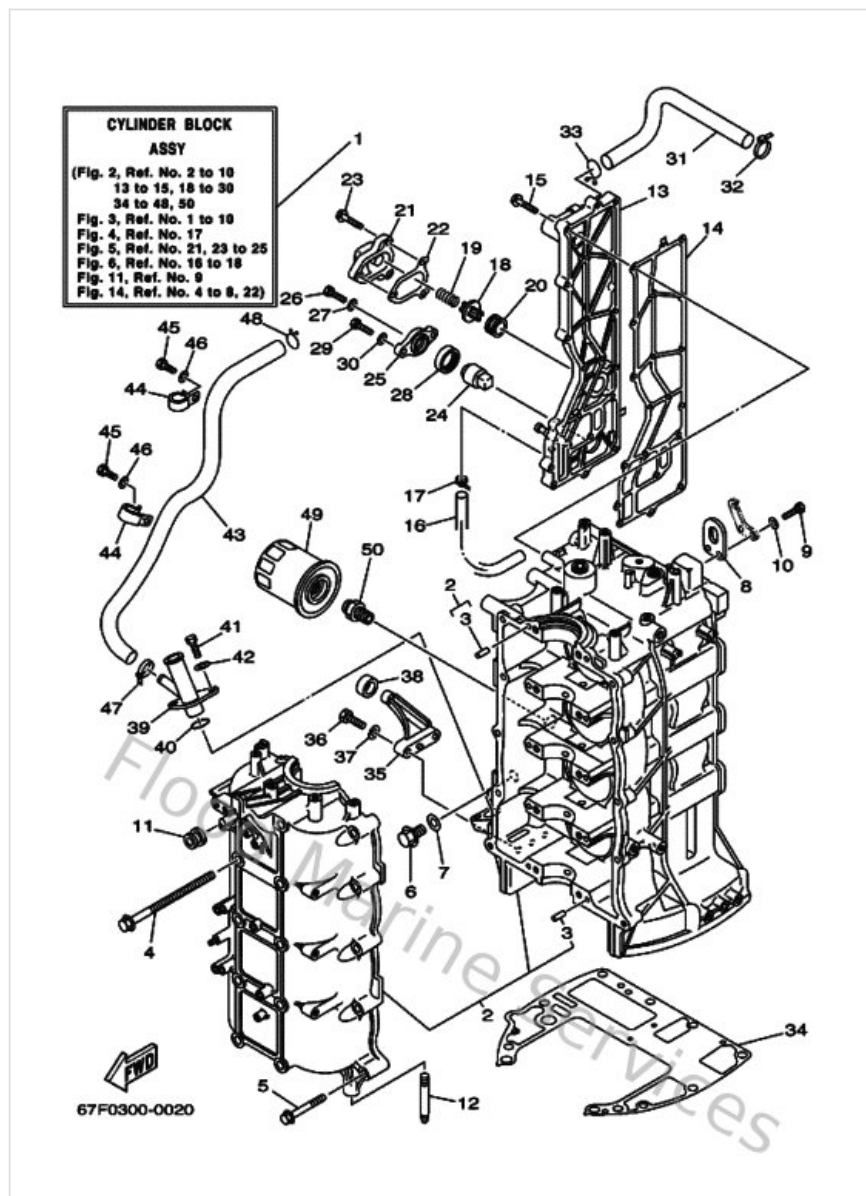
Ref	Part	
1	67F114110000 Crankshaft	Buy now
2	9310248M6000 Oil seal	Buy now
3	9310148M6800 Oil seal	Buy now
4	67F114160000 Plane bearing, crankshaft 1	Buy now
5	67F114173000 Plane bearing, crankshaft 2	Buy now
6	67F114180000 Plane bearing, crankshaft 3	Buy now
7	6D8W11641000 Piston/con-rod assembly(0.25mm os)	Buy now
8	67F116540000 Bolt, connecting rod	Buy now
9	6D8116041000 Piston ring set (0.25mm o/s)	Buy now
10	67F116563000 Plane bearing, connecting rod	Buy now

Cylinder & Crankcase



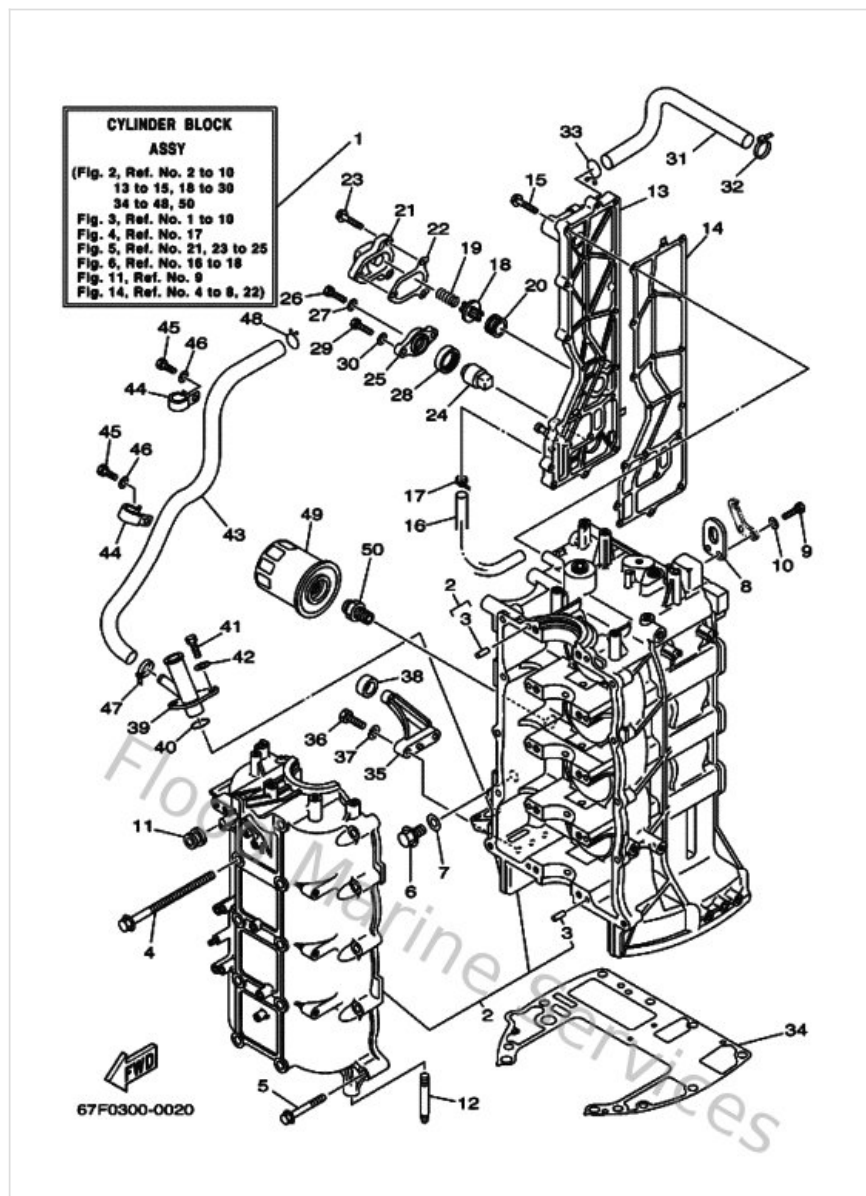
Ref	Part	
1	67FW009B011S Cylinder Block assembly (6D8 Brg)	Buy now
2	67F15100011S Crankcase assembly	Buy now
3	936061201900 Pin, dowel (614)	Buy now
4	9011910M8800 Bolt, with washer	Buy now
5	9011908M6600 Bolt, with washer	Buy now
6	9034014M0600 Plug, straight screw(62y)	Buy now
7	904301411500 Gasket (663)	Buy now
8	62Y111190000 Hanger, engine	Buy now
9	970950602000 Bolt(7u8)	Buy now
10	929950660000 Washer, plain (646)	Buy now
11	904801207200 Grommet(53y)	Buy now
12	67F151420000 Guide 1	Buy now
13	67F41113001S Outer Cover, Exhaust	Buy now
14	67F41114A200 Gasket, exhaust outer cover	Buy now
15	9011906MA400 Bolt, with washer	Buy now

Cylinder & Crankcase



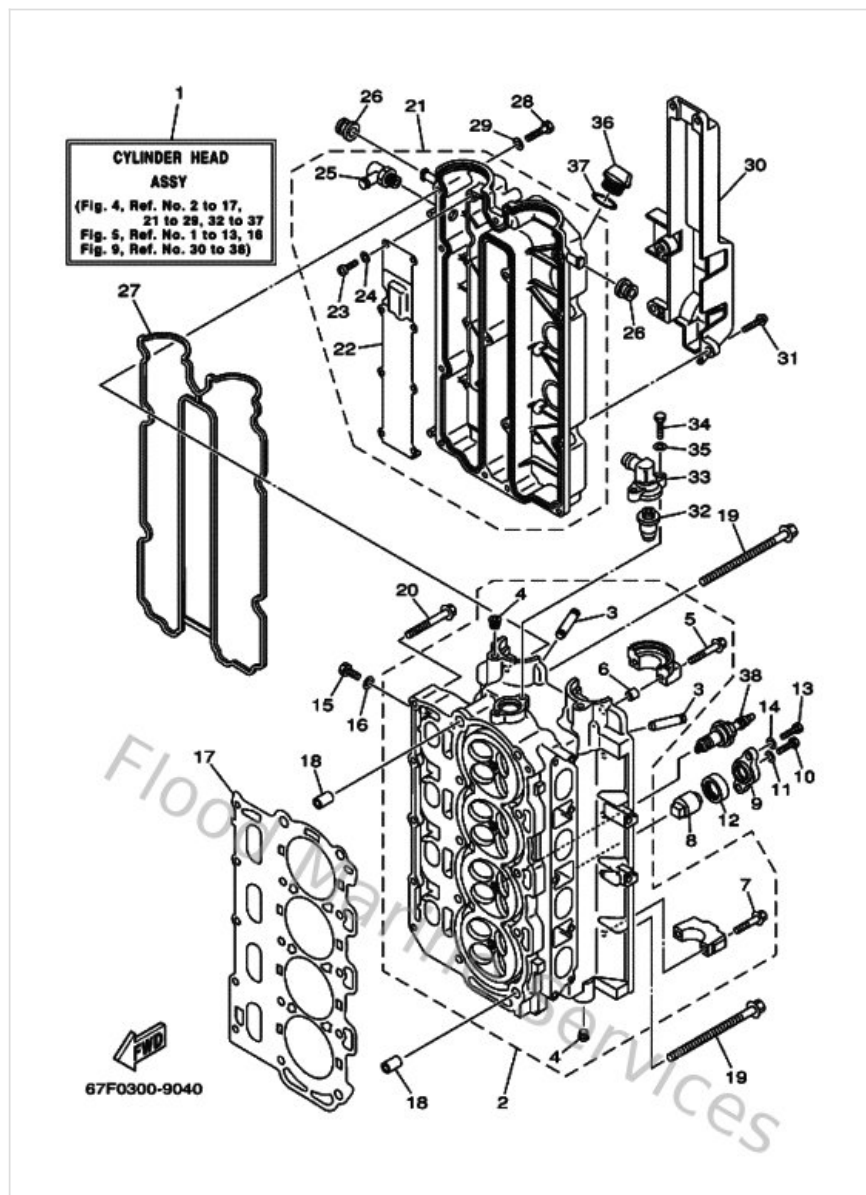
Ref	Part	
16	9044510M4000 Hose (I400)	Buy now
17	9046511M1000 Clamp	Buy now
18	6G5124160000 Valve, pressure control	Buy now
19	9050116M1100 Spring, compression (688)	Buy now
20	9048020M0500 Grommet (688)	Buy now
21	67F1246A001S Cover 1	Buy now
22	67F12435A000 Gasket	Buy now
23	9011906MA200 Bolt, with washer	Buy now
24	67F113250000 Anode	Buy now
25	67F113270094 Anode cover assembly	Buy now
26	970800602000 Bolt(7u8)	Buy now
28	67F113280000 Grommet, anode	Buy now
29	970750802500 Bolt, hexagon deep recess	Buy now
30	929950860000 Washer, plain (663)	Buy now
31	67F1243A0000 Hose 1	Buy now

Cylinder & Crankcase



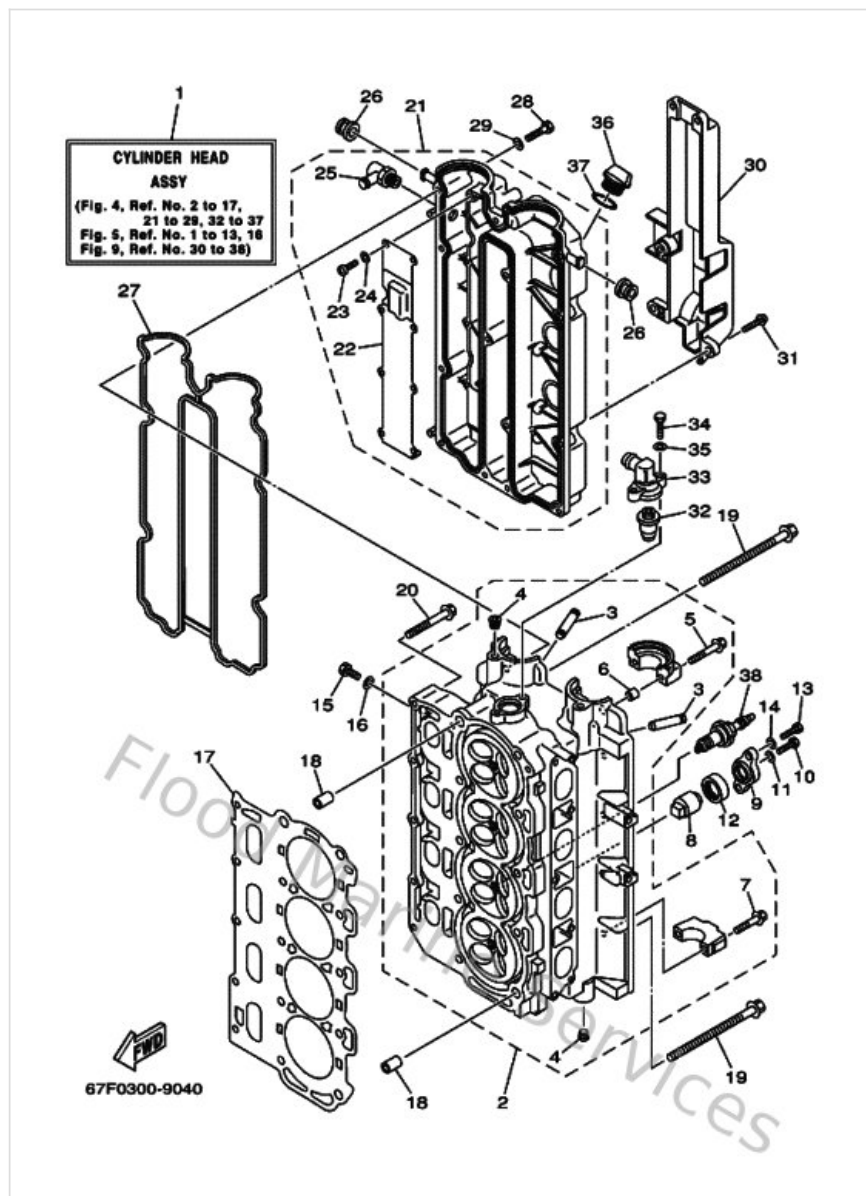
Ref	Part	
32	904651009800 Clamp	Buy now
33	9046720M1500 Clip	Buy now
34	67F113510100 Gasket, cylinder	Buy now
35	67F427610094 Stopper	Buy now
36	970950602500 Bolt	Buy now
37	929900660000 Washer, plain (646)	Buy now
38	663445330000 Damper, upper mount	Buy now
40	9321019MJ300 O-ring	Buy now
41	970950601600 Bolt, hexagon deep recess	Buy now
43	67F153930000 Pipe, Breather 2	Buy now
44	9046508M8500 Clamp	Buy now
45	970950601200 Bolt(gh1)	Buy now
48	9046715M1400 Clip(62y)	Buy now
49	5GH134400000 Element assembly, oil cleaner	Buy now
50	904012014500 Bolt, union	Buy now

Cylinder & Crankcase 2



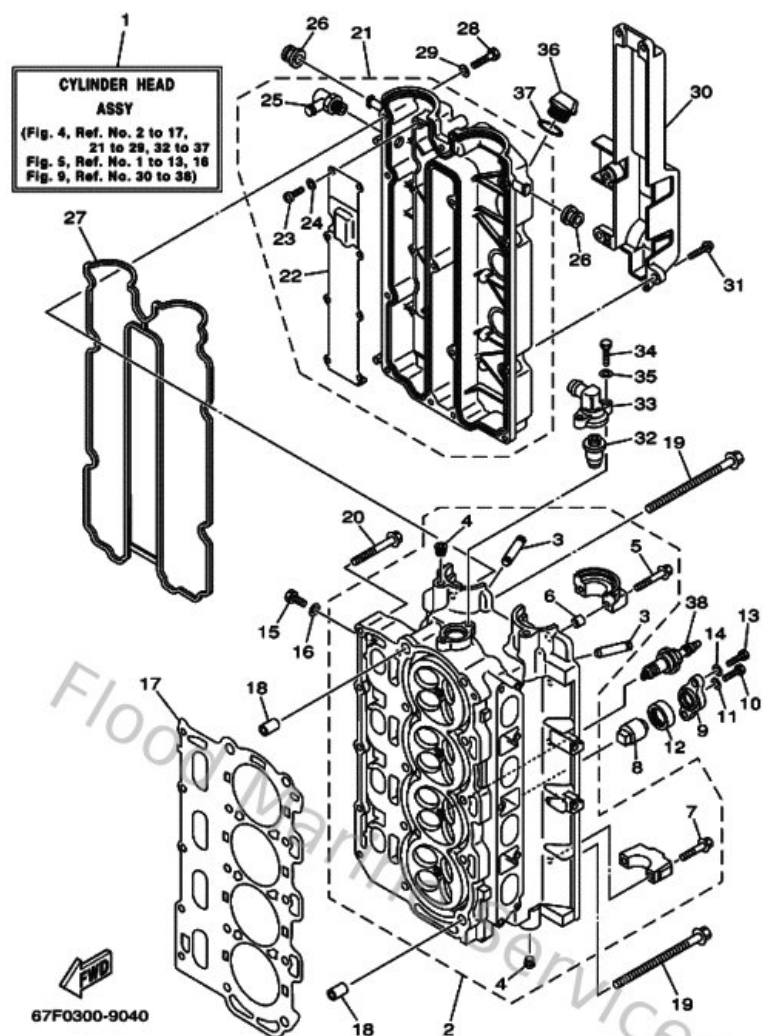
Ref	Part	
1	67FW009A0115 Cylinder Head Complete	Buy now
2	67F111100194 Cylinder Head Assembly	Buy now
3	67F111331000 Guide, intake valve	Buy now
4	903445101900 Plug, taper screw	Buy now
5	901190723500 Bolt, with washer	Buy now
6	918090800600 Pin, dowel	Buy now
7	901190723400 Bolt, with washer	Buy now
8	67F113250000 Anode	Buy now
9	67F113270094 Anode cover assembly	Buy now
10	970800602000 Bolt(7u8)	Buy now
11	929950660000 Washer, plain (646)	Buy now
12	67F113280000 Grommet, anode	Buy now
13	970750802500 Bolt, hexagon deep recess	Buy now
14	929950860000 Washer, plain (663)	Buy now
15	970950801400 Bolt, hexagon deep recess	Buy now

Cylinder & Crankcase 2



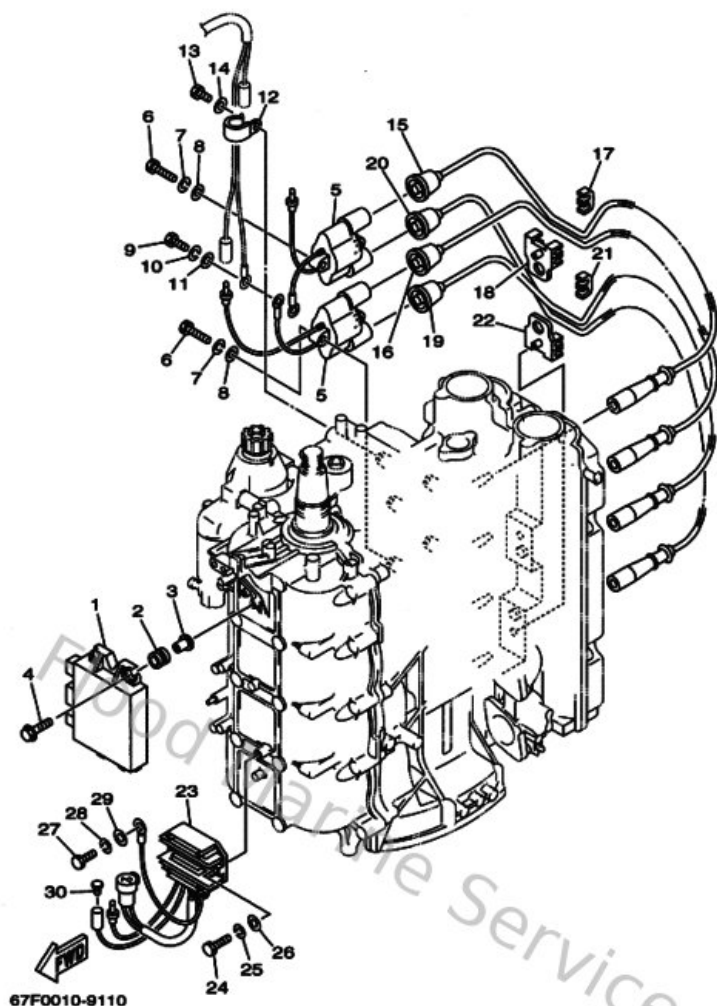
Ref	Part	
16	904300814300 Gasket (256-11198-00)	Buy now
17	67F111810100 Gasket, cylinder head 1	Buy now
18	9038710M0800 Pin, dowel	Buy now
19	9010510M8900 Bolt, washer based	Buy now
20	9011908M9100 Bolt, with washer	Buy now
21	67F111910015 Cover, Cylinder Head 1	Buy now
22	67F111680000 Cover, breather	Buy now
23	985070400800 Screw, pan head(jg1)	Buy now
24	929070460000 Washer(jf2)	Buy now
25	67F113720000 Nipple, Hose	Buy now
26	904801207200 Grommet(53y)	Buy now
27	67F113560000 Seal, cylinder 2	Buy now
28	970800603000 Bolt(jf7)	Buy now
30	67F111920000 Cover, cylinder head 2	Buy now
31	9015906M2900 Screw, with washer	Buy now

Cylinder & Crankcase 2



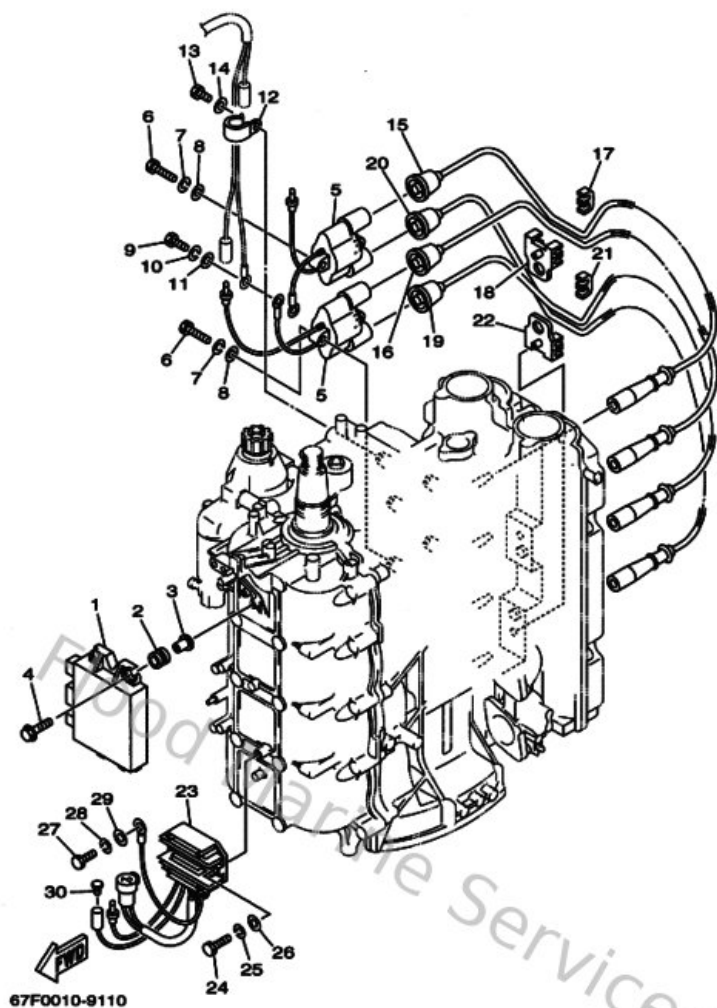
Ref	Part	
32	66M124110100 Thermostat	Buy now
33	67F12413001S Cover Thermostat	Buy now
34	970950602500 Bolt	Buy now
35	929900660000 Washer, plain (646)	Buy now
36	6G8153630000 Plug, oil	Buy now
37	9321024M7900 O-ring	Buy now
38	947020039100 Plug, spark (lfr5a-11)	Buy now

Electrical 1



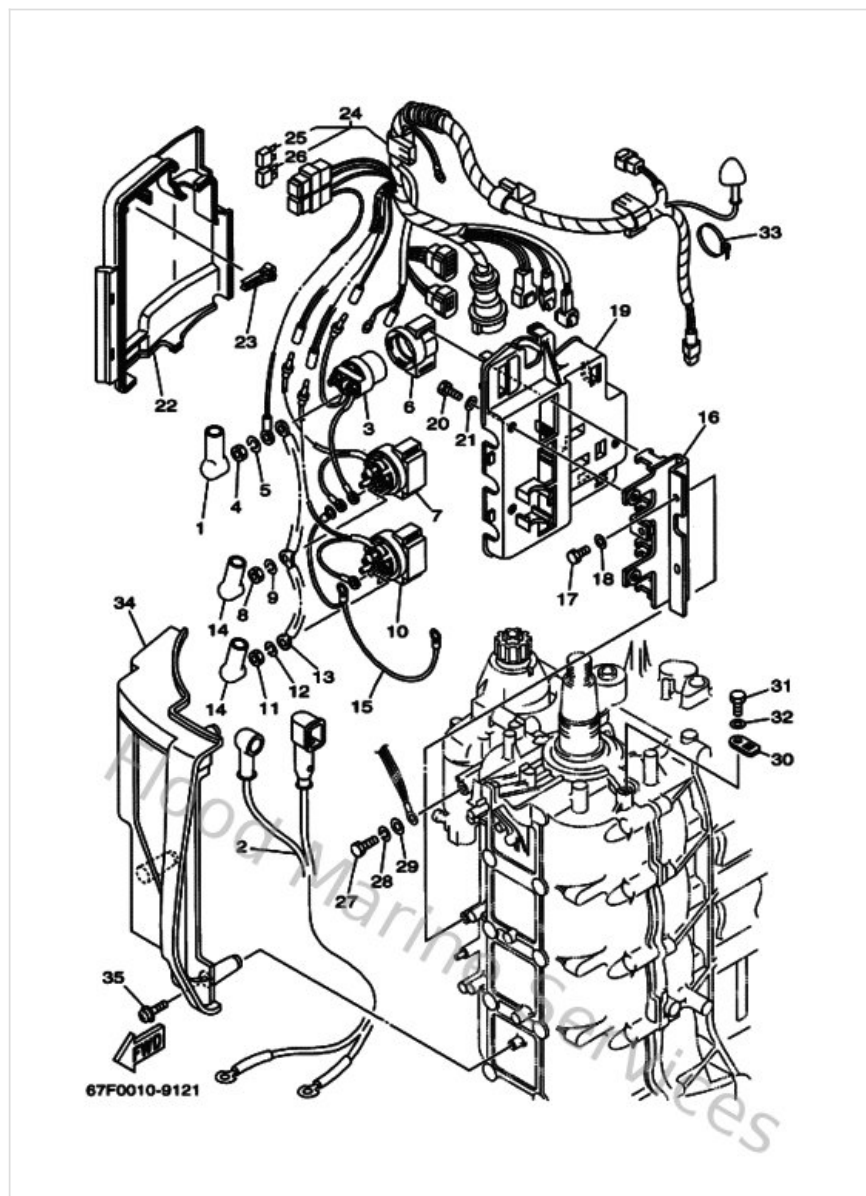
Ref	Part	
1	67F855400000 C.d.i. unit assembly	Buy now
2	6A0823170000 Damper, ignition coil	Buy now
3	624425420000 Collar	Buy now
4	9011906M5900 Bolt, with washer	Buy now
5	67F855700000 Ignition coil assembly	Buy now
6	970950603000 Bolt(jf7)	Buy now
7	929950610000 Washer(6a1)	Buy now
8	929900660000 Washer, plain (646)	Buy now
9	970950602000 Bolt(7u8)	Buy now
12	9046506M8600 Clamp	Buy now
13	970950601200 Bolt(gh1)	Buy now
14	929950660000 Washer, plain (646)	Buy now
15	67F823410000 Cord, high tension 1	Buy now
16	67F823420000 Cord, high tension 2	Buy now
17	67F823610000 Clamp, cord	Buy now

Electrical 1



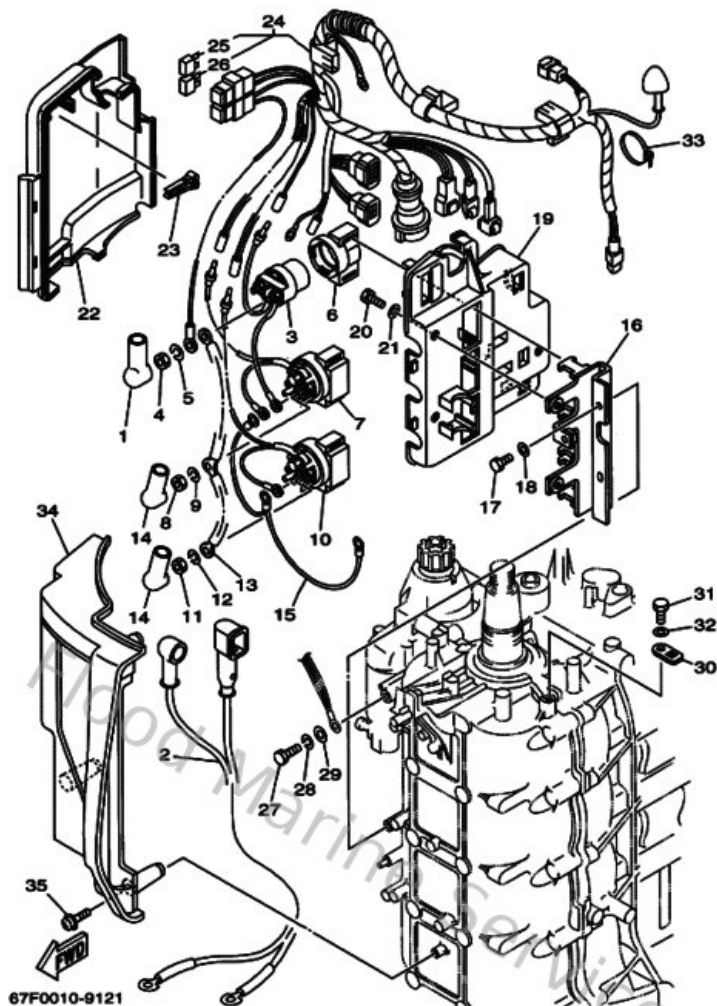
Ref	Part	
18	67F823620000 Clamp, cord 2	Buy now
19	67F823430000 Cord, high tension 3	Buy now
20	67F823440000 Cord, high tension 4	Buy now
23	67F819600000 Rectifier & Regulator assembly	Buy now
24	9010106M2700 Bolt	Buy now
27	970800602000 Bolt(7u8)	Buy now
30	703821190000 Cover, lead wire	Buy now

Electrical 2



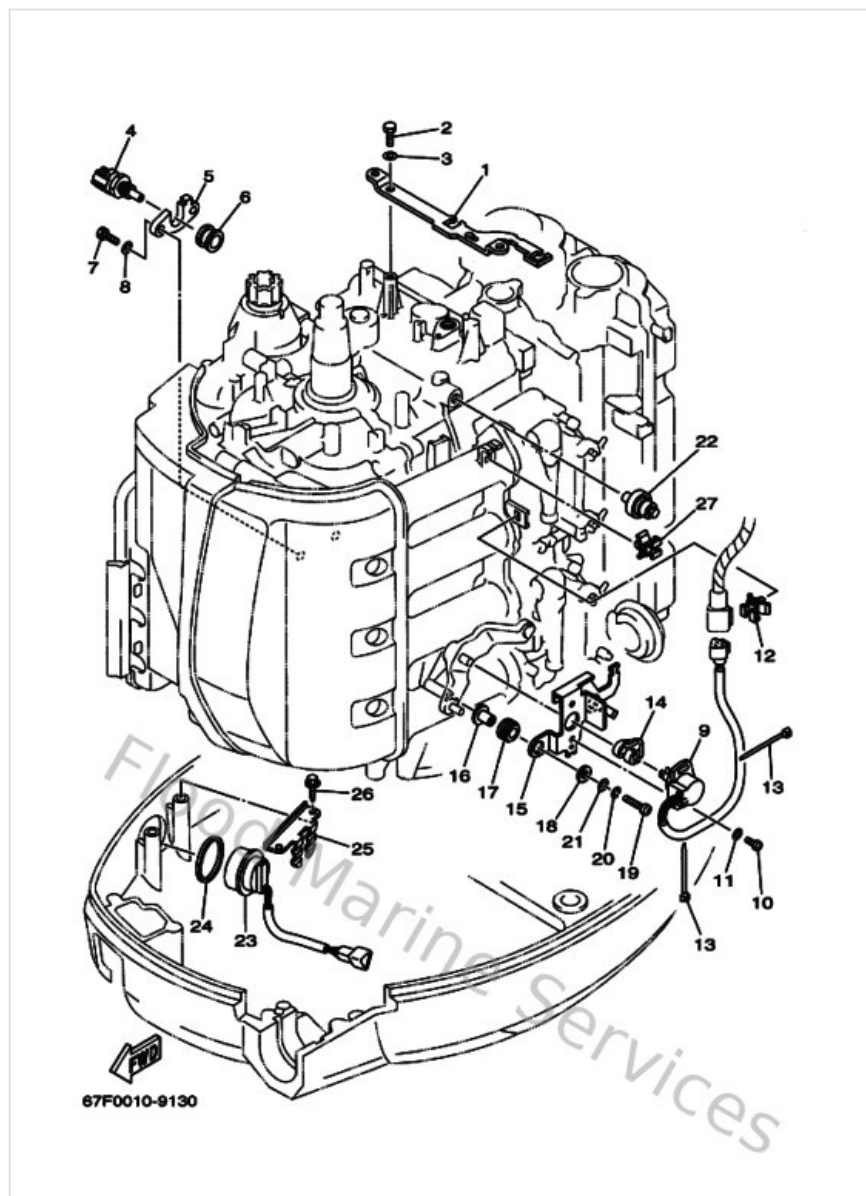
Ref	Part	
1	682821190100 Cover, lead wire	Buy now
2	67F821050000 Battery cable	Buy now
3	6G18194A1000 Starter relay	Buy now
4	9017006M3000 Nut(62x)	Buy now
5	9020406M0000 Washer, spring(62x)	Buy now
6	6G1819520000 Holder, relay	Buy now
7	6E58195B0100 Relay assembly	Buy now
10	6E58195A0100 Relay assembly	Buy now
13	66T871490000 Connector	Buy now
14	6G5821190000 Cover, lead wire	Buy now
15	67F821160000 Wire, minus lead	Buy now
16	67F819530000 Stay, relay	Buy now
17	970950601600 Bolt, hexagon deep recess	Buy now
18	929950660000 Washer, plain (646)	Buy now
19	67F819480100 Bracket	Buy now

Electrical 2



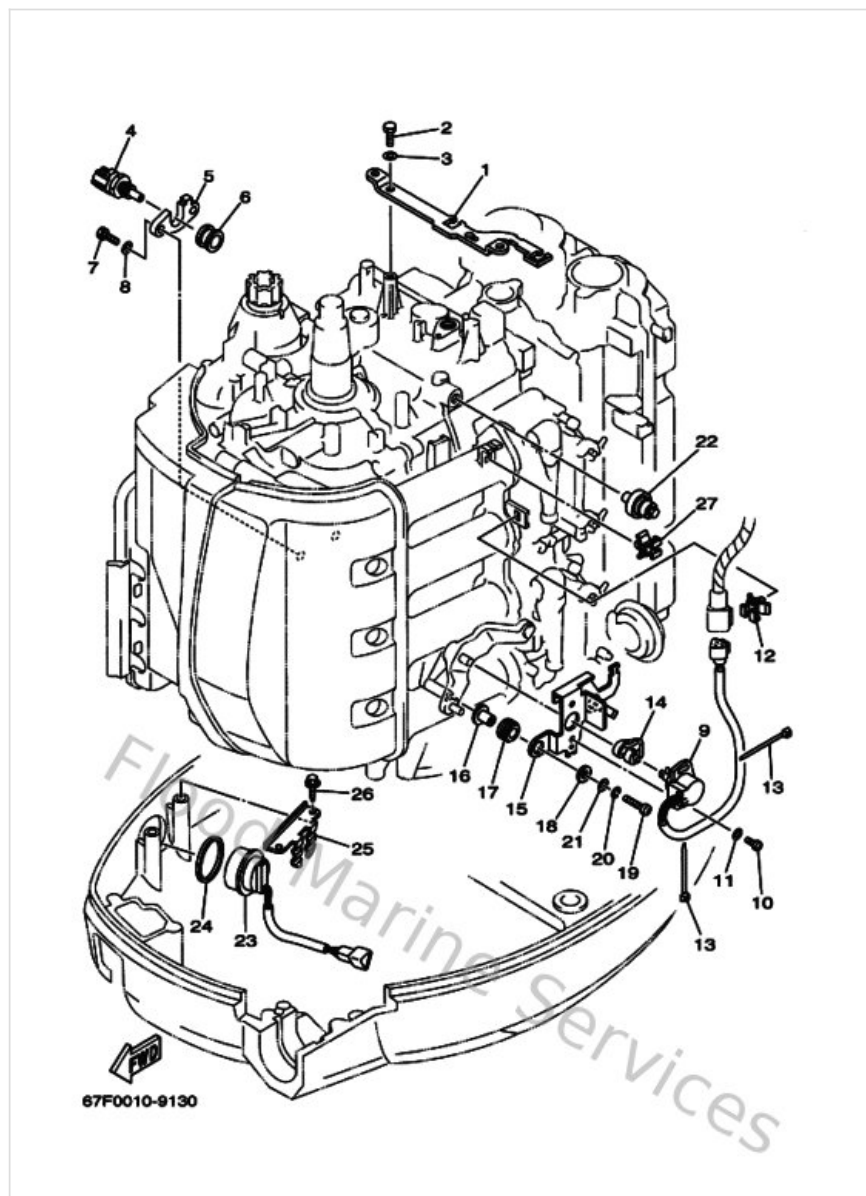
Ref	Part	
22	67F819420000 Cover	Buy now
23	67F2812A0000 Puller, fuse	Buy now
24	67F825900000 Wire Harness Assembly	Buy now
25	67F821510000 Fuse	Buy now
26	67F821511000 Fuse	Buy now
27	970950602000 Bolt(7u8)	Buy now
28	929950610000 Washer(6a1)	Buy now
30	67F825880000 Plate	Buy now
31	970950601200 Bolt(gh1)	Buy now
32	929900660000 Washer, plain (646)	Buy now
33	9046513M1100 Clamp (6e5)	Buy now
34	67F819160000 Cover, terminal	Buy now
35	9015906M2900 Screw, with washer	Buy now

Electrical 3



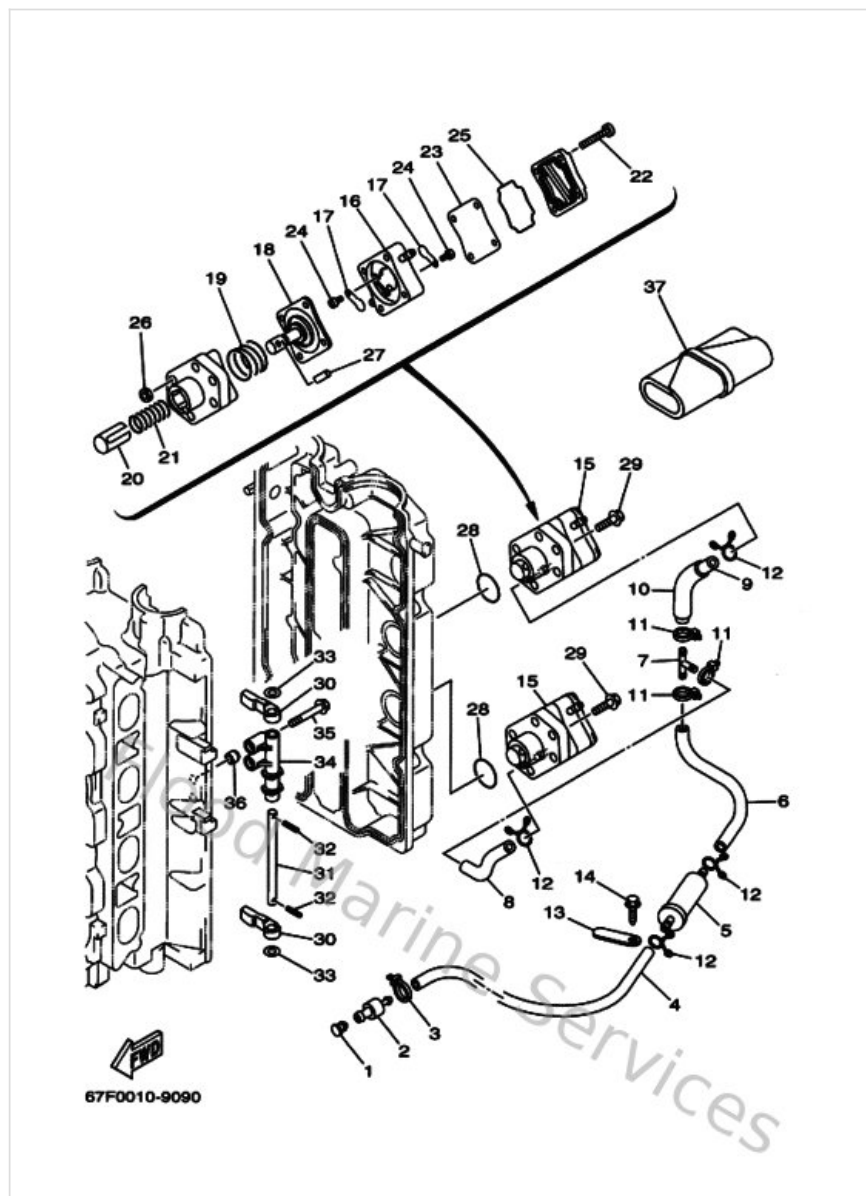
Ref	Part	
1	67F8132G0000 Plate	Buy now
2	970950601600 Bolt, hexagon deep recess	Buy now
3	929950660000 Washer, plain (646)	Buy now
4	67F857900000 Thermosensor assembly	Buy now
5	67F857570000 Retainer	Buy now
6	67F857530000 Gasket, sender unit	Buy now
8	929900660000 Washer, plain (646)	Buy now
9	61A858850000 Throttle sensor assembly	Buy now
10	978850501000 Screw, pan head(62x)	Buy now
11	929950560000 Washer, plain (646)	Buy now
12	9046409M4700 Clamp(65j)	Buy now
13	904651009800 Clamp	Buy now
14	6K7145730000 Lever	Buy now
15	67F836350000 Bracket	Buy now
16	9038705M0000 Collar(6k7)	Buy now

Electrical 3



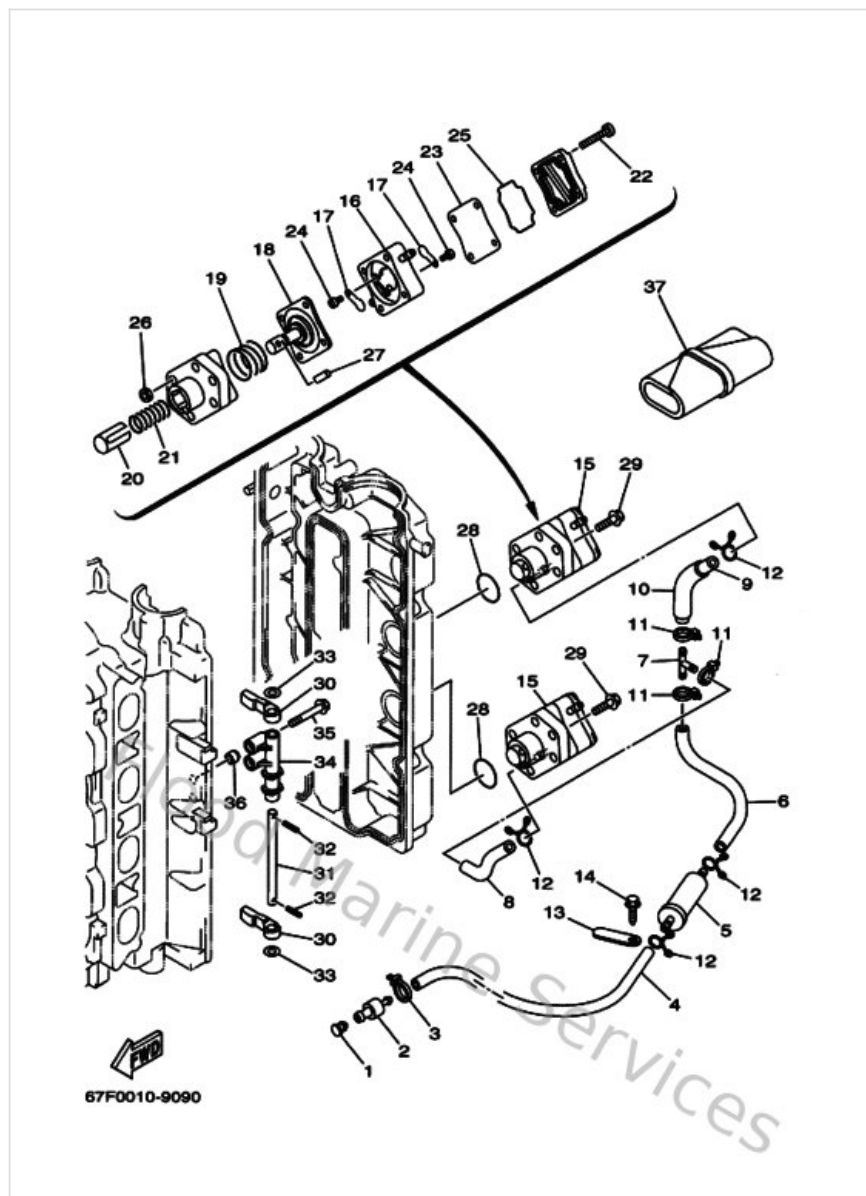
Ref	Part	
17	9048010M2300 Grommet(6k7)	Buy now
18	9020105M0300 Washer, plate(6k7)	Buy now
19	978850502500 Screw, pan head(62j)	Buy now
20	929950510000 Ybs67-5 washer, spring	Buy now
21	929900560000 Washer, plain (646)	Buy now
22	67F825040000 Oil pressure switch assembly	Buy now
23	63D825631000 Trim & tilt switch assembly	Buy now
24	6E5825870000 Gasket	Buy now
25	67F836140000 Bracket	Buy now
26	9010906M8600 Bolt	Buy now

Fuel



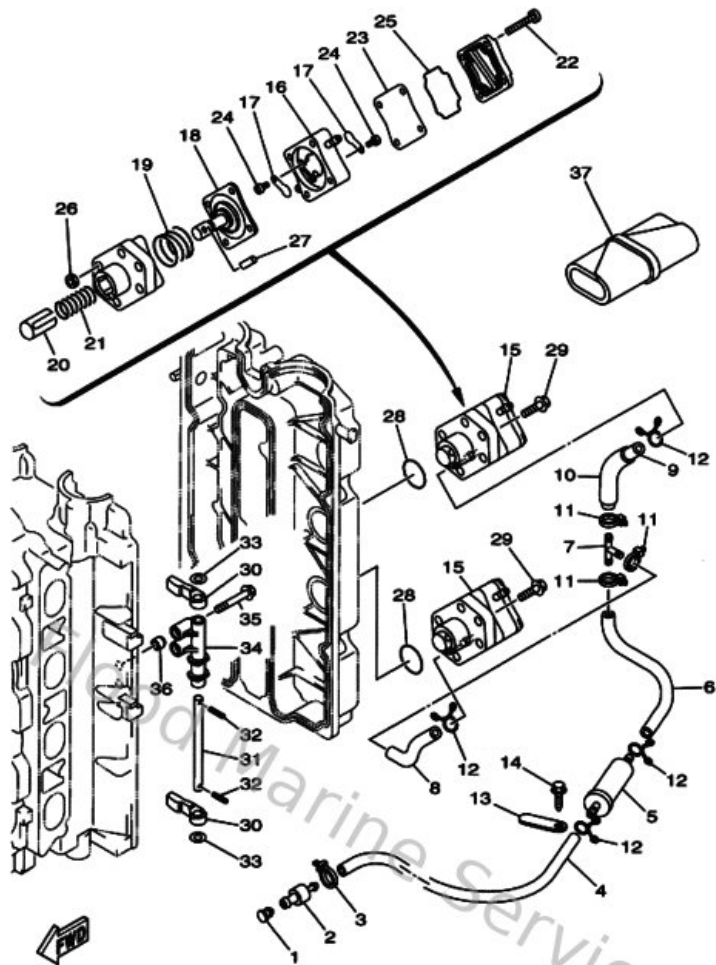
Ref	Part	
1	703821190000 Cover, lead wire	Buy now
2	67F243770000 Pipe, joint 3	Buy now
3	9046511M1000 Clamp	Buy now
4	9044511M4900 Hose (I700)	Buy now
5	67F242510000 Strainer 1	Buy now
6	9044511M5000 Hose (L205)	Buy now
7	688243780000 Pipe, joint	Buy now
8	90445117F000 Hose (I120)	Buy now
10	9044516M0700 Hose (I80)	Buy now
12	9046710M0400 Clip, pipe 1 (6e9)	Buy now
13	6E5825880000 Plate	Buy now
14	9010906M8100 Bolt	Buy now
15	67F244100000 Fuel pump assembly	Buy now
16	67F244130000 Body 2	Buy now
17	62Y244210100 Valve, check	Buy now

Fuel



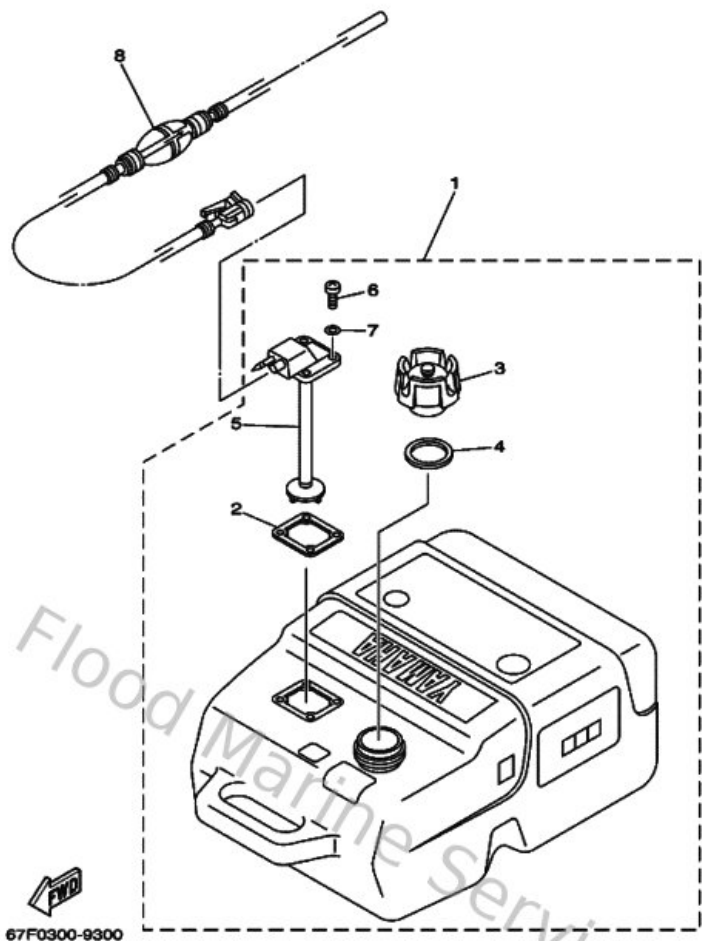
Ref	Part	
18	67F244110000 Diaphragm	Buy now
19	62Y244230000 Spring, diaphragm	Buy now
20	67F131310000 Plunger	Buy now
21	67F244540000 Spring	Buy now
22	62Y244440000 Screw	Buy now
23	62Y244710000 Diaphragm	Buy now
24	6A0244530000 Screw	Buy now
25	62Y244520000 Packing	Buy now
26	953800560000 Nut, hexagon (663)	Buy now
27	67F243740000 Pin	Buy now
28	932102919800 O-ring (371)	Buy now
29	9011906M8300 Bolt, with washer	Buy now
30	67F245750000 Lever, fuel change	Buy now
31	67F244950000 Shaft	Buy now
32	916092501400 Pin, Spring	Buy now

Fuel



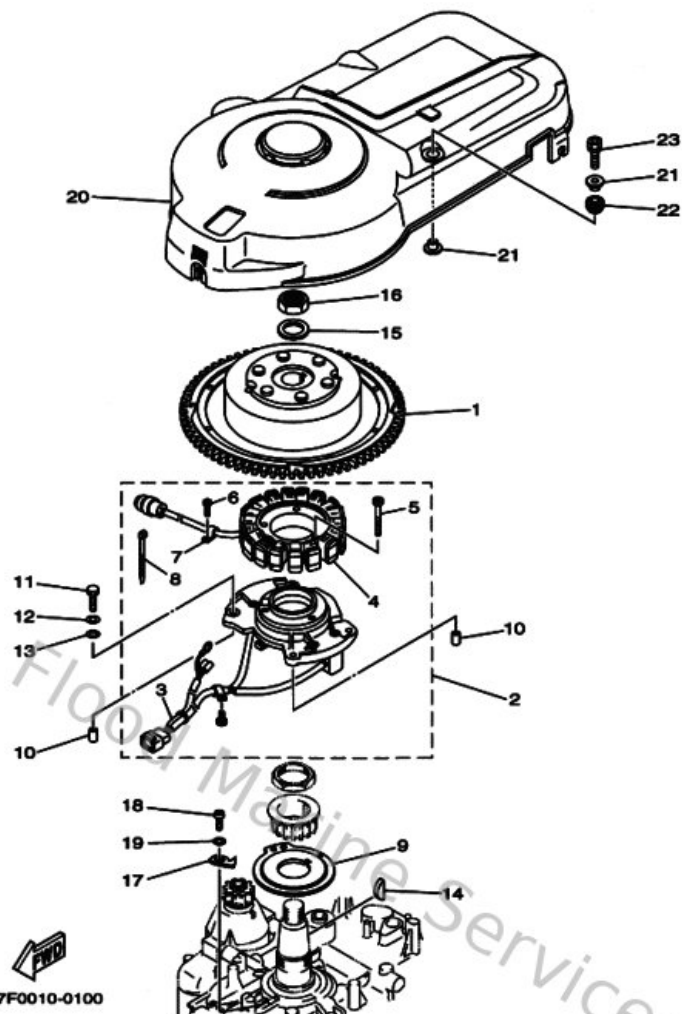
Ref	Part	
33	9020108M1200 Washer plate (682)	Buy now
34	67F244910000 Bracket, fuel pump	Buy now
35	901190723500 Bolt, with washer	Buy now
36	918090800600 Pin, dowel	Buy now
37	67F281000000 Tool kit	Buy now

Fuel Tank



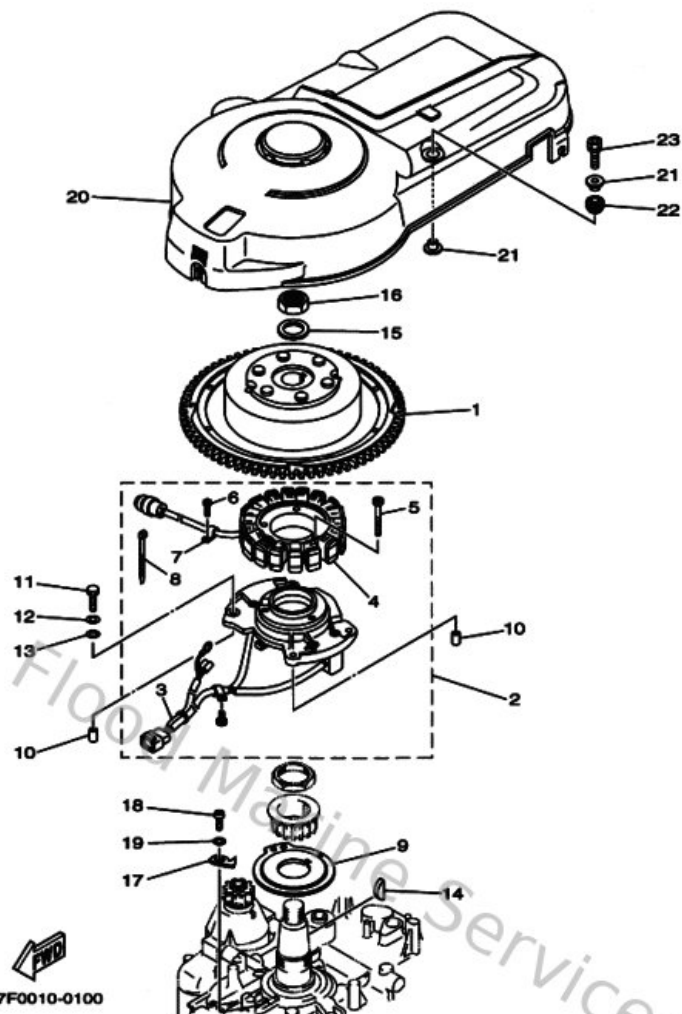
Ref	Part	
1	6YK242010100 Fuel Tank assembly (25L)	Buy now
2	6YL242680100 Gasket, fuel meter	Buy now
3	6YK246100000 Cap assembly	Buy now
4	6YL246410000 Gasket, cap 1	Buy now
5	6YK242600100 Fuel meter assembly	Buy now
6	9015705M1600 Screw, pan head	Buy now
7	6YL243290000 Seal	Buy now
8	6YK243064100 Fuel pipe comp. 1	Buy now

Generator



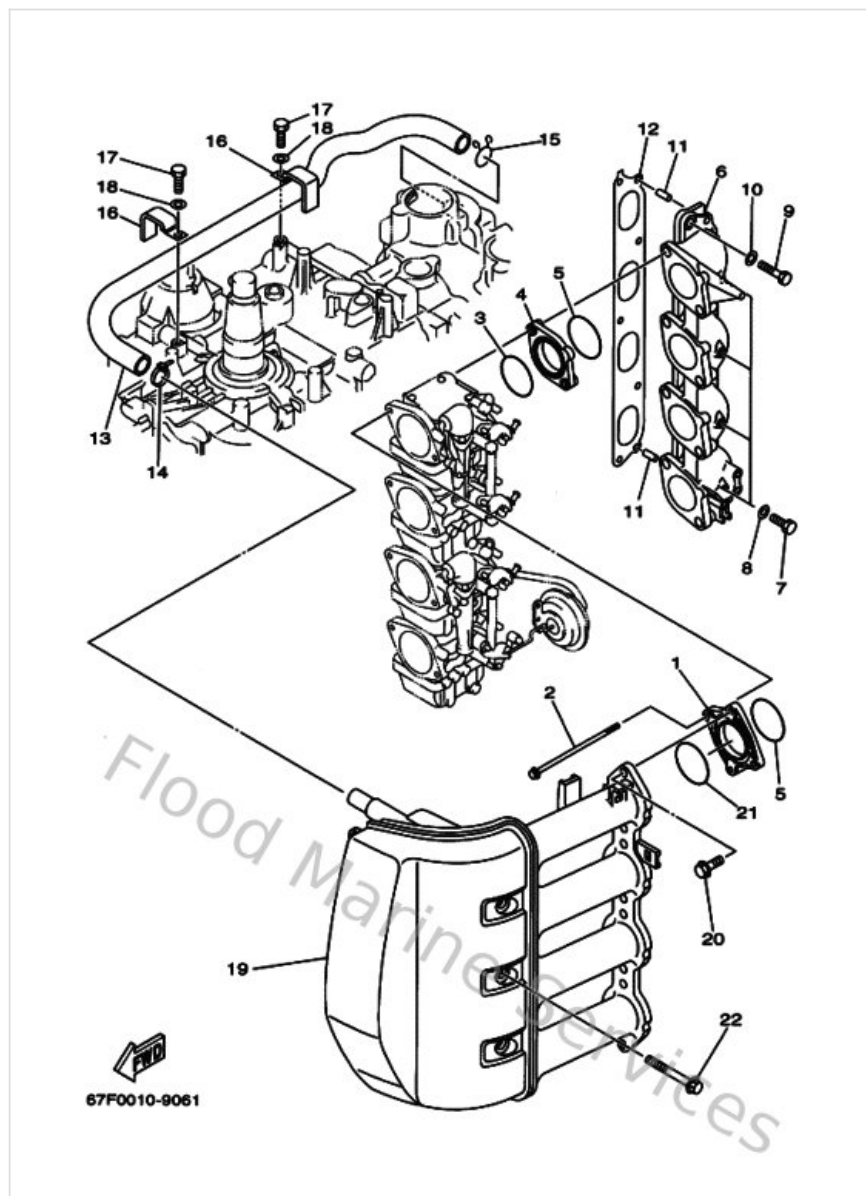
Ref	Part	
1	67F855500000 Rotor assembly	Buy now
2	67F855600000 Base assembly	Buy now
3	67F855800000 Coil, pulser	Buy now
4	67F855100000 Stator assembly	Buy now
5	63D813452000 Screw, pan	Buy now
6	985170401200 Screw, pan head	Buy now
7	445813282000 Clamp, read	Buy now
8	66T813280000 Clamp	Buy now
9	67F816730000 Rotor	Buy now
10	995300801200 Pin, dowel(6g8)	Buy now
11	970950603000 Bolt(jf7)	Buy now
12	929950610000 Washer(6a1)	Buy now
13	929950660000 Washer, plain (646)	Buy now
14	902800501500 Key, woodruff	Buy now
15	9020125M0200 Washer, plate(61a)	Buy now

Generator



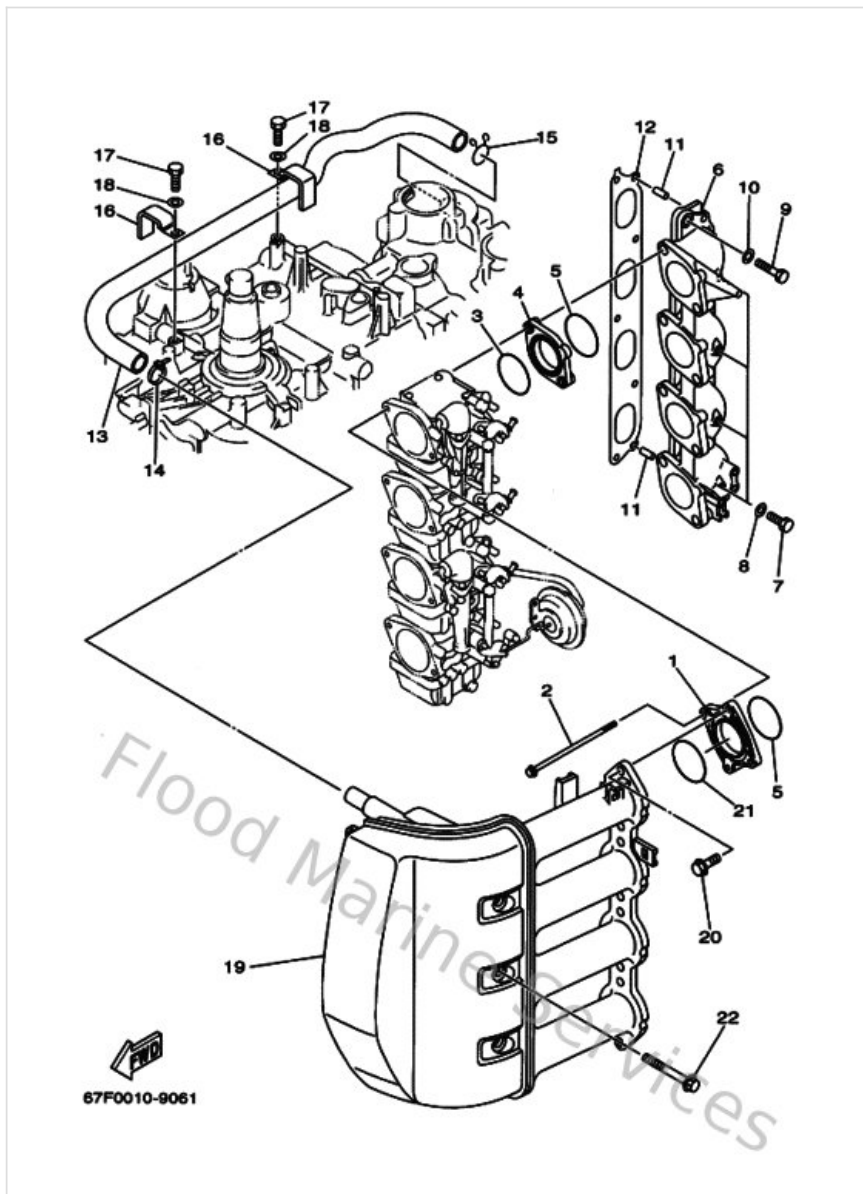
Ref	Part	
16	9017024M2200 Nut(61a)	Buy now
17	67F813320000 Plate, timing	Buy now
18	979850621000 Screw pan head	Buy now
20	67F813370100 Cover, flywheel	Buy now
21	9038706M7100 Collar (6g8)	Buy now
22	9048015M3100 Grommet (6g1)	Buy now
23	9011906M9200 Bolt, with washer	Buy now

Intake



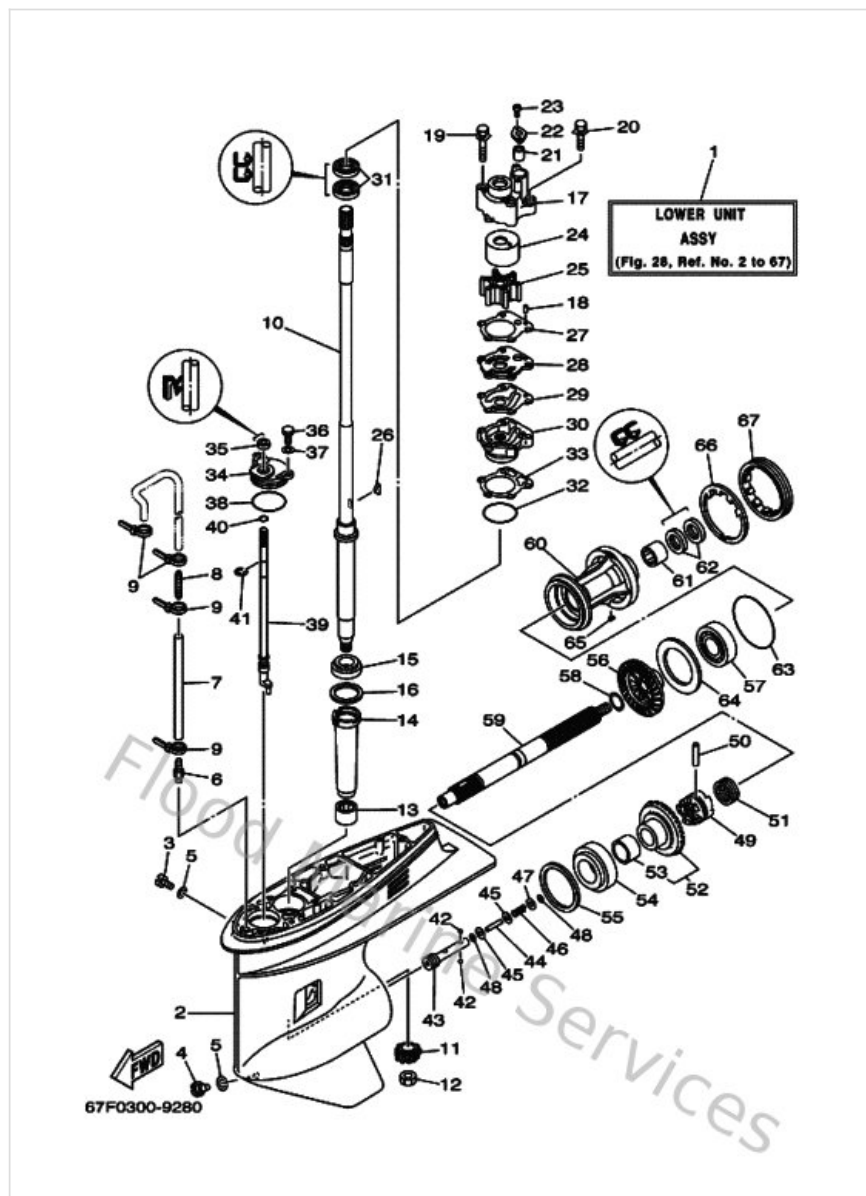
Ref	Part	
1	67F142430000 Plate	Buy now
2	67F142160000 Screw	Buy now
3	67F142390000 Seal	Buy now
4	67F142710000 Insulator	Buy now
5	9321040M1000 O-ring (682)	Buy now
6	67F136410094 Manifold 1	Buy now
7	970850601000 Bolt	Buy now
8	904300601400 Gasket 256113960000	Buy now
9	970750803500 Bolt(70w)	Buy now
10	929950860000 Washer, plain (663)	Buy now
11	916905001400 Pin, spring (647)	Buy now
12	67F136450000 Gasket, manifold 1	Buy now
13	67F153730000 Pipe, breather	Buy now
14	9046511M1000 Clamp	Buy now
15	9046720M1500 Clip	Buy now

Intake



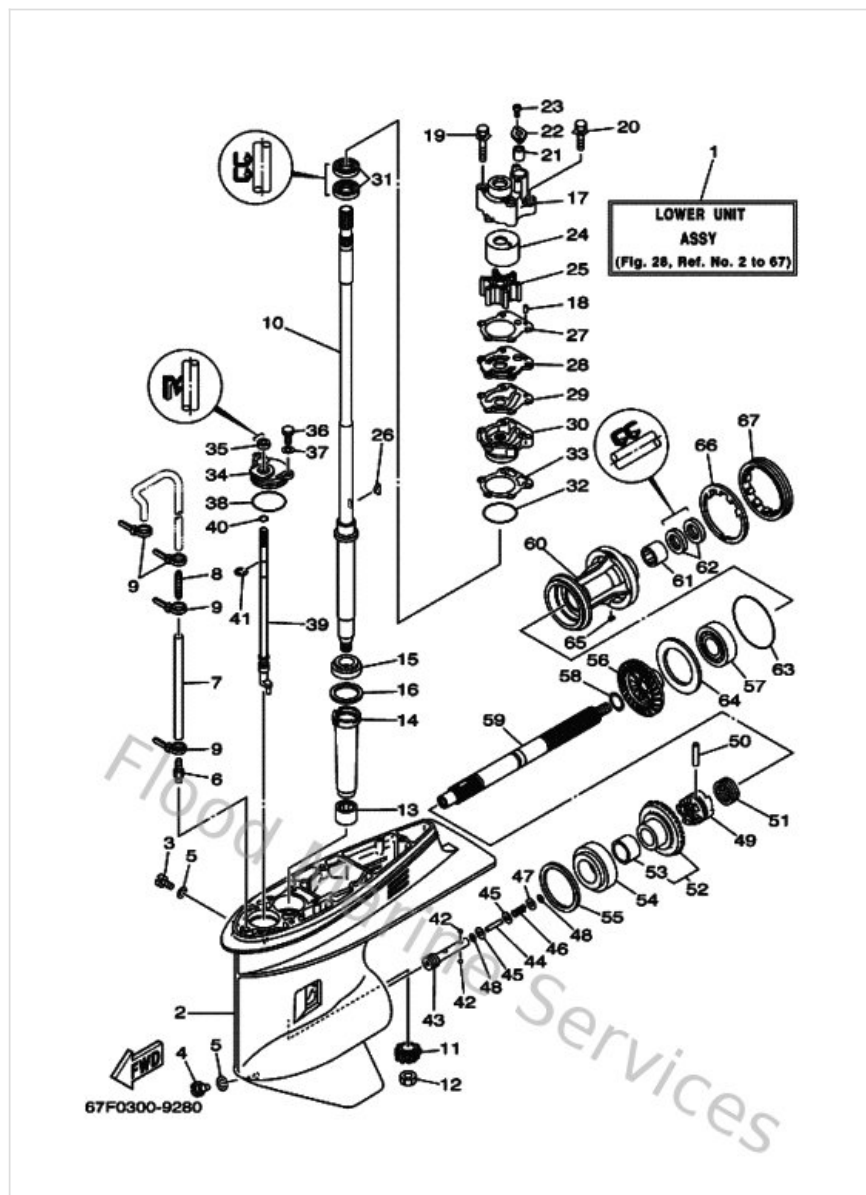
Ref	Part	
16	9046512M0300 Clamp, cord (688)	Buy now
17	970800601200 Bolt(gh1)	Buy now
18	929950660000 Washer, plain (646)	Buy now
19	67F144400000 Silencer assembly, intake	Buy now
20	9011906M8200 Bolt, with washer	Buy now
21	9321041MJ200 O-ring	Buy now
22	9011908M5900 Bolt, with washer	Buy now

Lower Casing & Drive 1



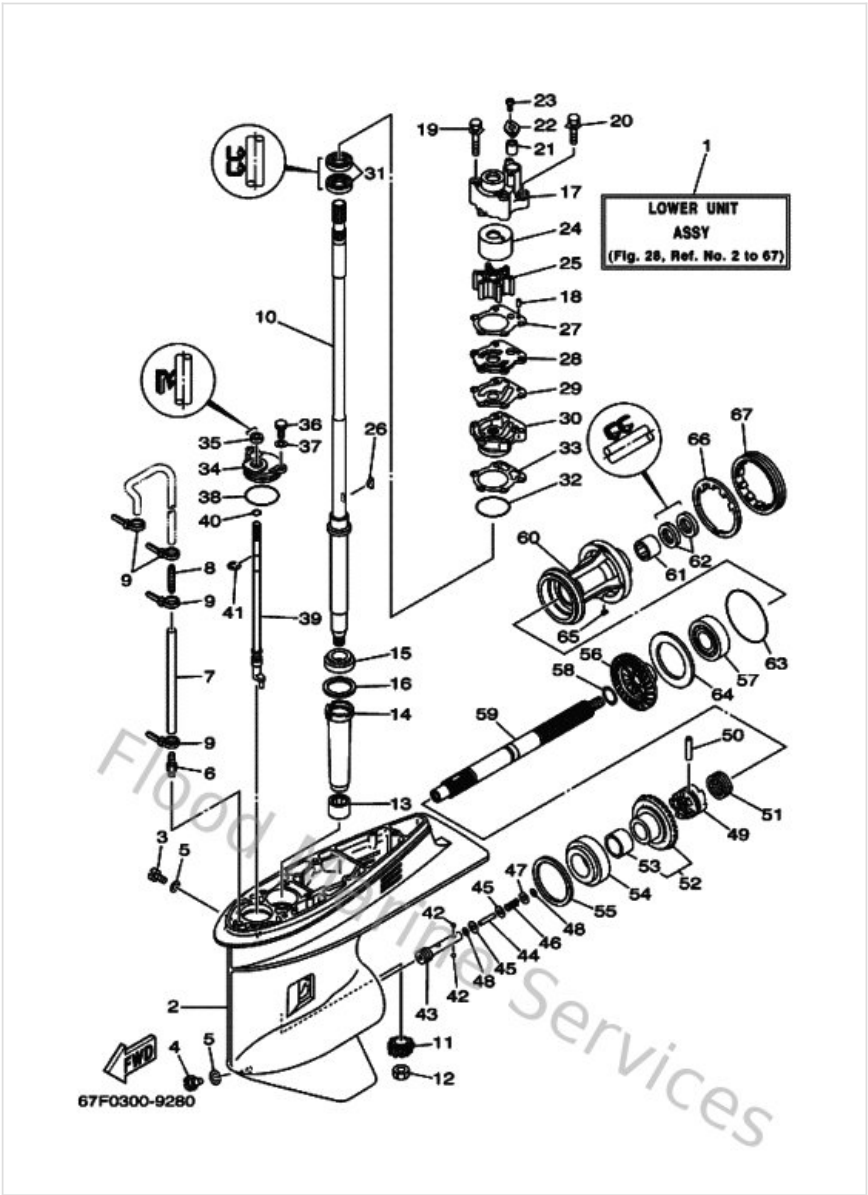
Ref	Part	
1	67F45300104D Lower unit assembly	Buy now
2	67F45301004D Casing, lower	Buy now
3	9034008M0400 Plug, straight screw	Buy now
4	688453411000 Plug, drain	Buy now
5	904300802000 Gasket	Buy now
6	6E5453780000 Nipple, hose	Buy now
7	9044507MF100 Hose (I570)	Buy now
8	6E5835581000 End, nipple	Buy now
9	904651009800 Clamp	Buy now
10	67F455011000 Drive shaft comp.	Buy now
11	999990402900 Pinion & gear set (6d9)	Buy now
12	9017016M0100 Nut, hexagon (688)	Buy now
13	93315325W400 Bearing	Buy now
14	688455360100 Sleeve, drive shaft	Buy now
15	93332000U300 Brg,tapered roller 50mm (688)	Buy now

Lower Casing & Drive 1



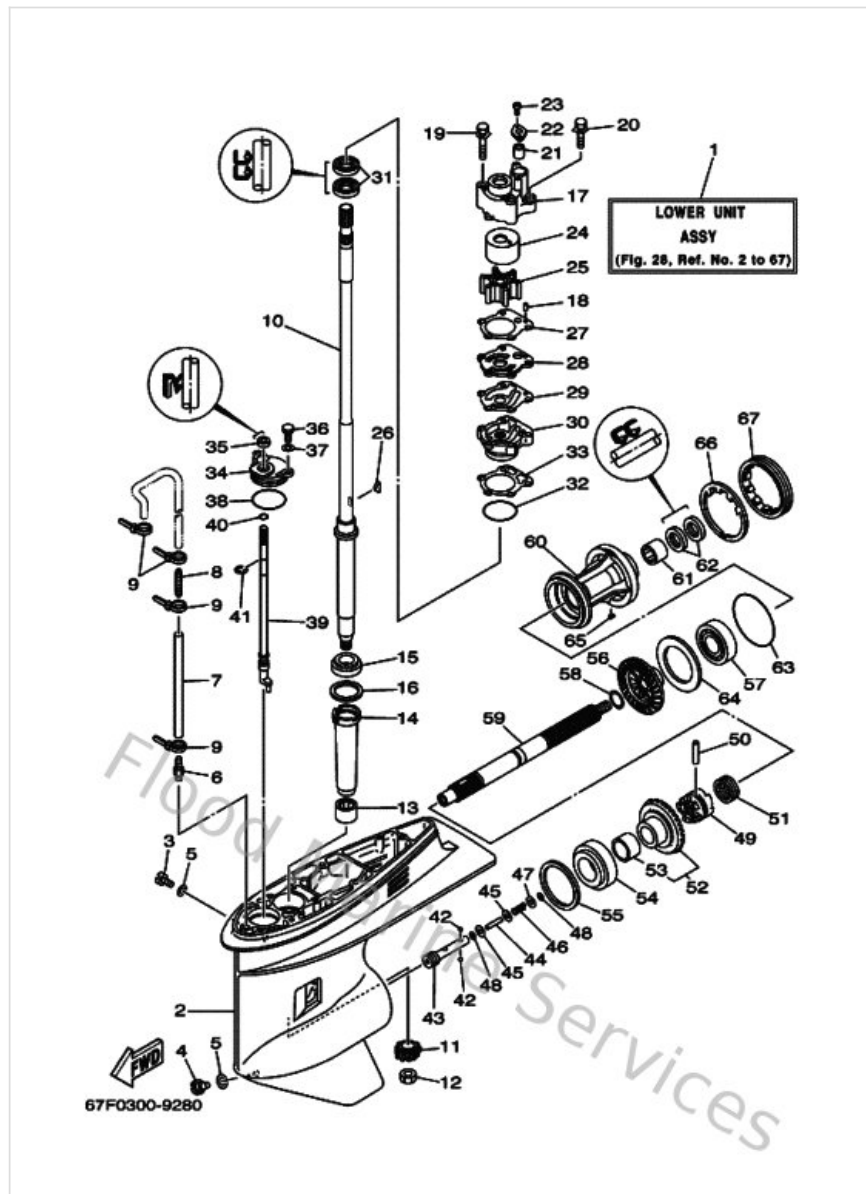
Ref	Part	
16	688455876000 Shim (t:0.50mm)	Buy now
17	67F443110000 Housing, water pump	Buy now
18	9360410M0300 Pin, dowel (688)	Buy now
19	9011908M8700 Bolt, with washer	Buy now
20	9011908M1300 Bolt, with washer(6h0)	Buy now
21	663443660000 Damper, water seal 2	Buy now
22	9048019M0600 Grommet (688)	Buy now
23	977804051200 Screw, pan head tapping	Buy now
24	67F443220000 Insert, cartridge	Buy now
25	67F443520000 Impeller	Buy now
26	9028004M0400 Key, woodruff (688)	Buy now
27	68844315A000 Gasket,water pump 1	Buy now
28	67F443230000 Outer plate, cartridge	Buy now
29	68844324A000 Gasket,cartridge Outer plate	Buy now
30	6D8WS4430000 Housing, water pump set	Buy now

Lower Casing & Drive 1



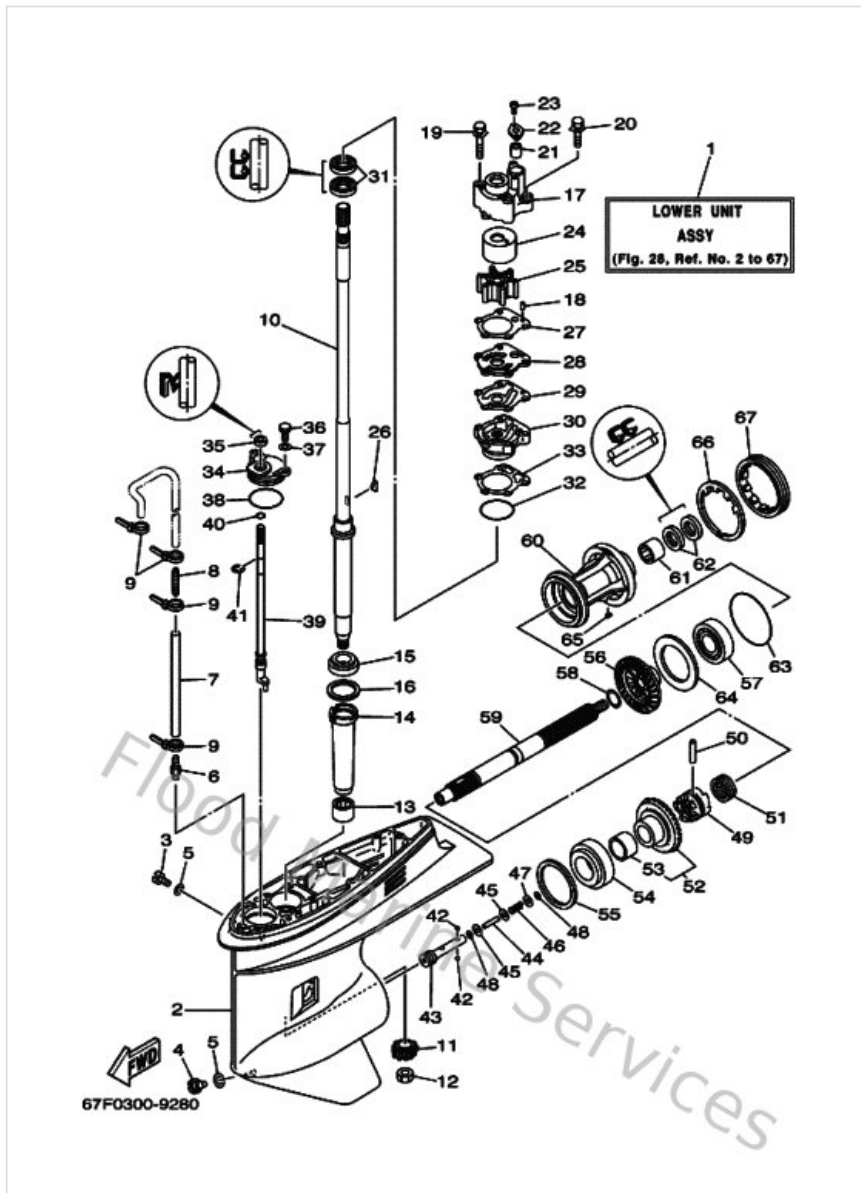
Ref	Part	
31	9310125M0300 Oil seal	Buy now
32	932104604400 O-ring	Buy now
33	68844316A000 Gasket,water pump 2	Buy now
34	688453210000 Plate	Buy now
35	931060901400 Oil seal	Buy now
36	970950601600 Bolt, hexagon deep recess	Buy now
37	929900660000 Washer, plain (646)	Buy now
38	932104904600 O-ring (620)	Buy now
39	67F441500000 Shift cam assembly	Buy now
40	932100700300 O-ring (11m)	Buy now
41	990010860000 Circlip(2r6)	Buy now
42	935031600300 Ball	Buy now
43	67F456340000 Slide, shift	Buy now
44	6H1456680000 Shaft, free 1	Buy now
45	6H1456350000 Plunger, shift	Buy now

Lower Casing & Drive 1



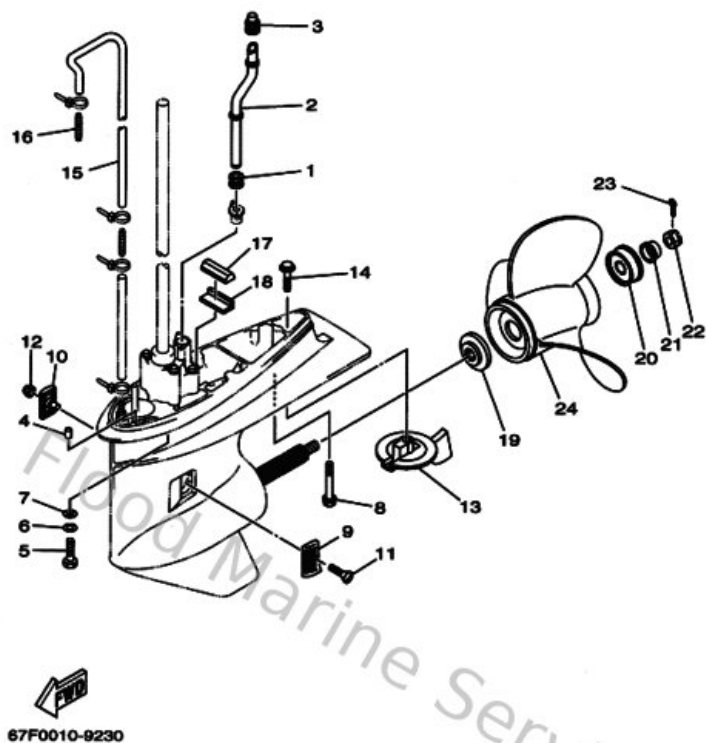
Ref	Part	
46	9050112M4800 Spring (6h1)	Buy now
47	902010331300 Washer, plate 8077743700	Buy now
48	9018302M0300 Nut, spring (6h1)	Buy now
49	67F456310000 Clutch, dog	Buy now
50	9025007M0200 Pin, straight (688)	Buy now
51	688456330000 Ping, cross pin	Buy now
52	67F455600000 Gear 1 (30T)	Buy now
53	93317322V000 Bearing	Buy now
54	93332000UD00 Bearing	Buy now
55	688455670110 Shim (t:0.10mm)	Buy now
56	67F455710000 Gear	Buy now
57	93306207U000 Brg,r-b 6207 72mm 280g (688)	Buy now
58	9020125M0500 Washer, plate	Buy now
59	67F456110000 Shaft, propeller	Buy now
60	67F453310094 Housing, bearing	Buy now

Lower Casing & Drive 1



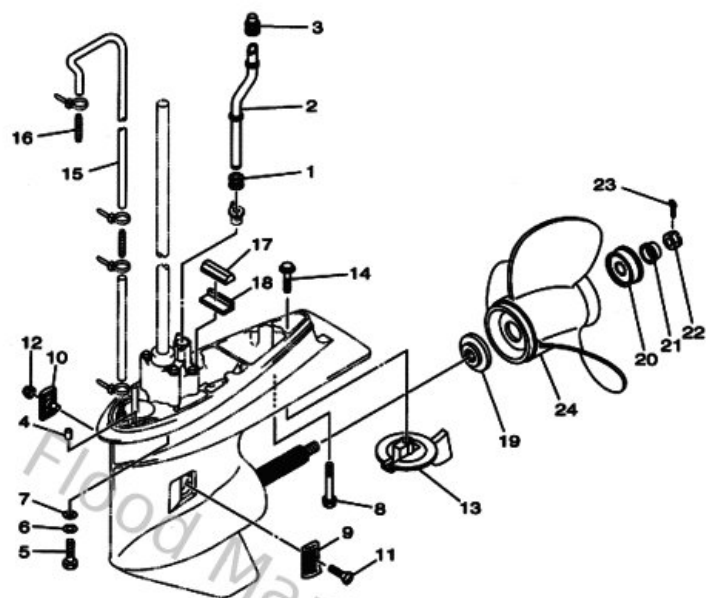
Ref	Part	
61	93317325U000 Brg,needle	Buy now
63	9321086M3900 O-ring (6e5)	Buy now
64	67F455760000 Washer, thrust 2	Buy now
65	902820401000 Key, strait(663)	Buy now
66	688453830200 Washer, claw	Buy now
67	688453840000 Nut	Buy now

Lower Casing & Drive 2



Ref	Part	
1	663443670000 Damper, water seal 3	Buy now
2	67F443611000 Tube, water 1	Buy now
3	67F443650000 Damper, water seal	Buy now
4	936061201900 Pin, dowel (614)	Buy now
5	970751004000 Bolt, hexagon deep recess	Buy now
6	929951010000 Ybs67-10 washer, spring	Buy now
7	929951060000 Washer, plate	Buy now
8	9011908M0000 Bolt, with washer(62x)	Buy now
9	6H1452140000 Cover, water inlet	Buy now
10	6H1452150000 Cover, water inlet	Buy now
11	9015105M0000 Screw, countersunk(692)	Buy now
12	901850500200 Nut nylon (sus)(ex4)	Buy now
13	67F453710000 Tab-trim	Buy now
14	9010510M6700 Bolt, hexagon (663)	Buy now
15	9044507ME000 Hose (I1457)	Buy now

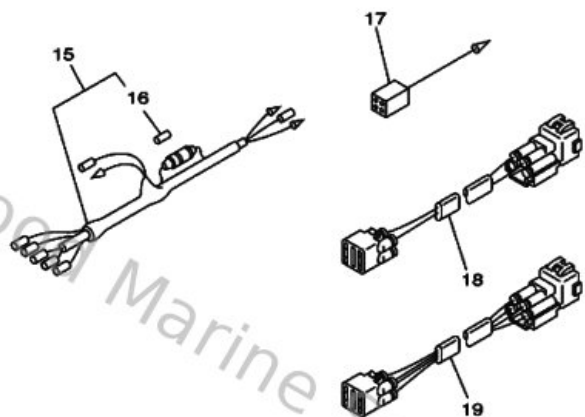
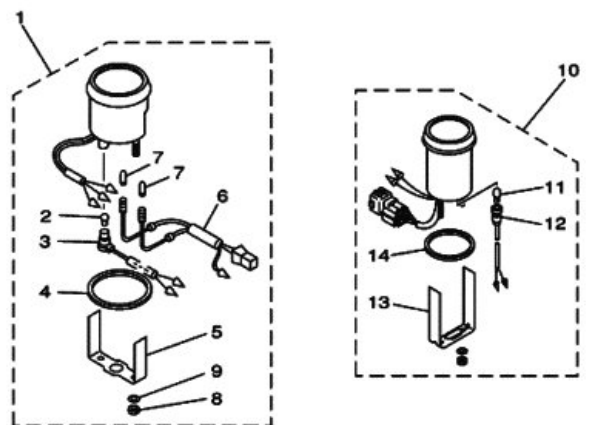
Lower Casing & Drive 2



67F0010-9230

Ref	Part	
16	6E5835580000 End, nipple	Buy now
17	688453750000 Damper, seal 2	Buy now
18	663453760094 Guide, seal damper	Buy now
19	688459870100 Spacer	Buy now
20	67F459970000 Spacer 2	Buy now
21	9038925M0000 Bush	Buy now
22	901711601100 Nut, castle (663)	Buy now
23	914904003000 Pin, cotter (663)	Buy now
24	688459720298 Propeller (3x13"x21"-k)	Buy now

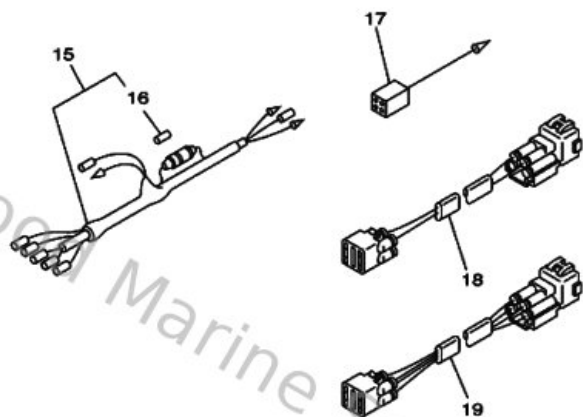
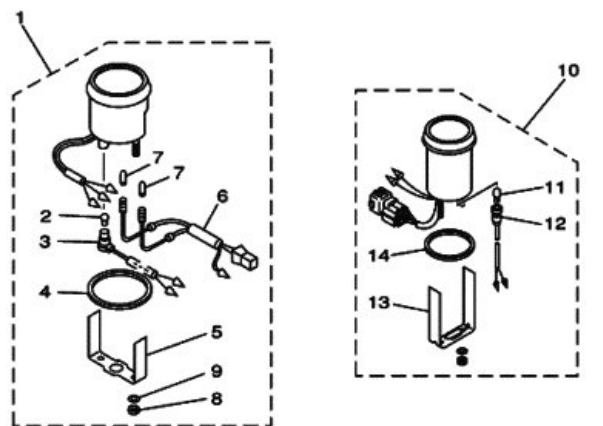
Meter



67C0100-0340

Ref	Part	
1	6Y5835402000 Tachometer assembly	Buy now
2	6Y5835170000 Bulb (12v-1.7w)	Buy now
3	6Y5835361000 Socket, meter	Buy now
4	6Y5835230000 Damper	Buy now
5	6Y5835140000 Plate, fitting	Buy now
6	6Y5835091000 Socket cord assembly	Buy now
7	6Y5835180000 Bulb (12v-1.7w) t6.5	Buy now
8	953800560000 Nut, hexagon (663)	Buy now
9	929900510000 Ybs67-5 washer, spring	Buy now
10	6Y5836701100 Trim Meter assembly	Buy now
12	6Y5835360000 Socket, meter	Buy now
13	6Y5835770000 Plate, fitting	Buy now
14	688836640000 Damper	Buy now
15	6Y583553N000 Wire, lead (l=2.5m)	Buy now
16	1E6821510000 Fuse (10a)	Buy now

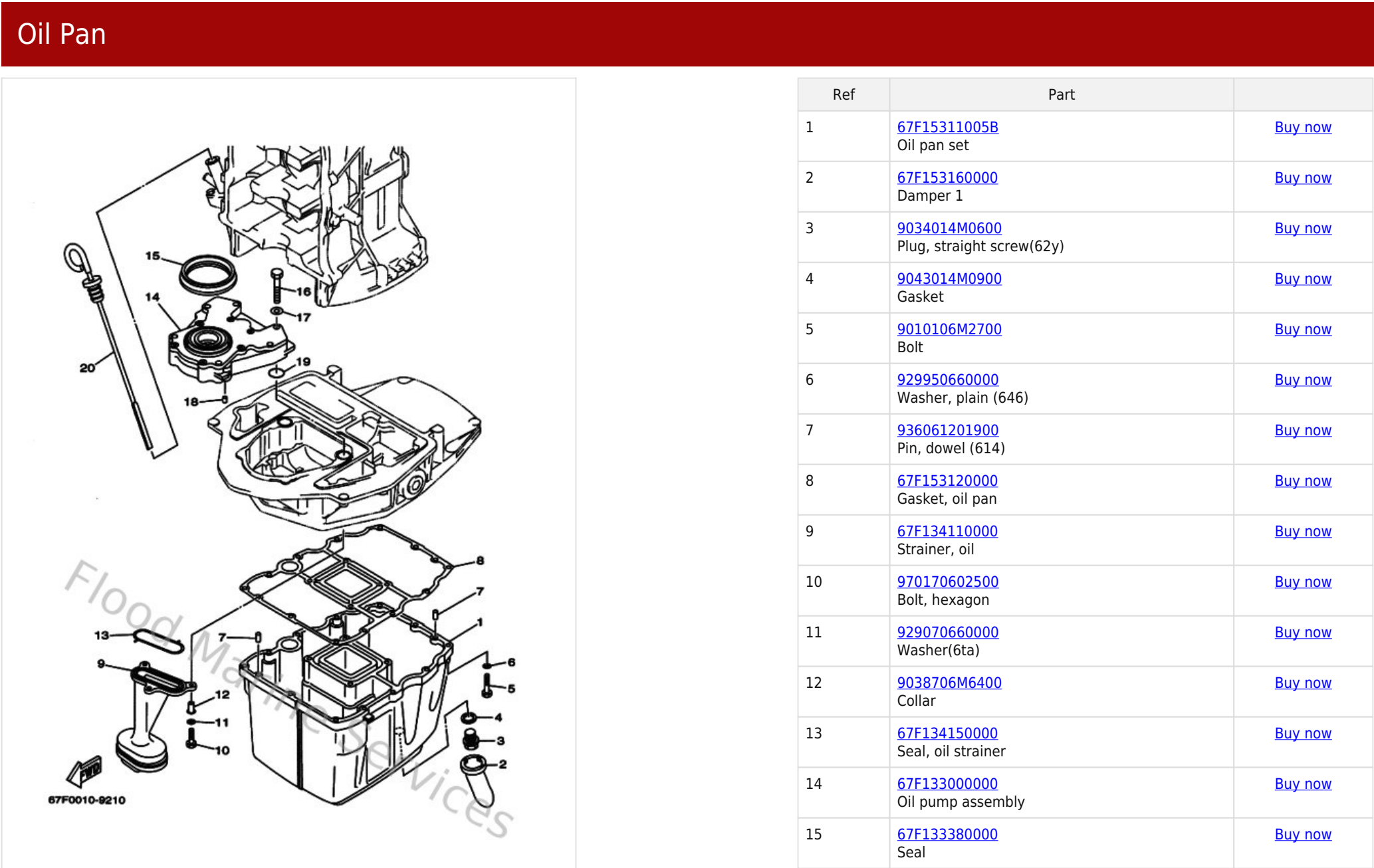
Meter



67C0100-0340

Ref	Part	
17	6Y5821170000 Wire, lead	Buy now
18	6R3825217000 Wire, lead (for tachometer, 7m)	Buy now
19	6R3825537000 Extension, wire lead (for trim)	Buy now

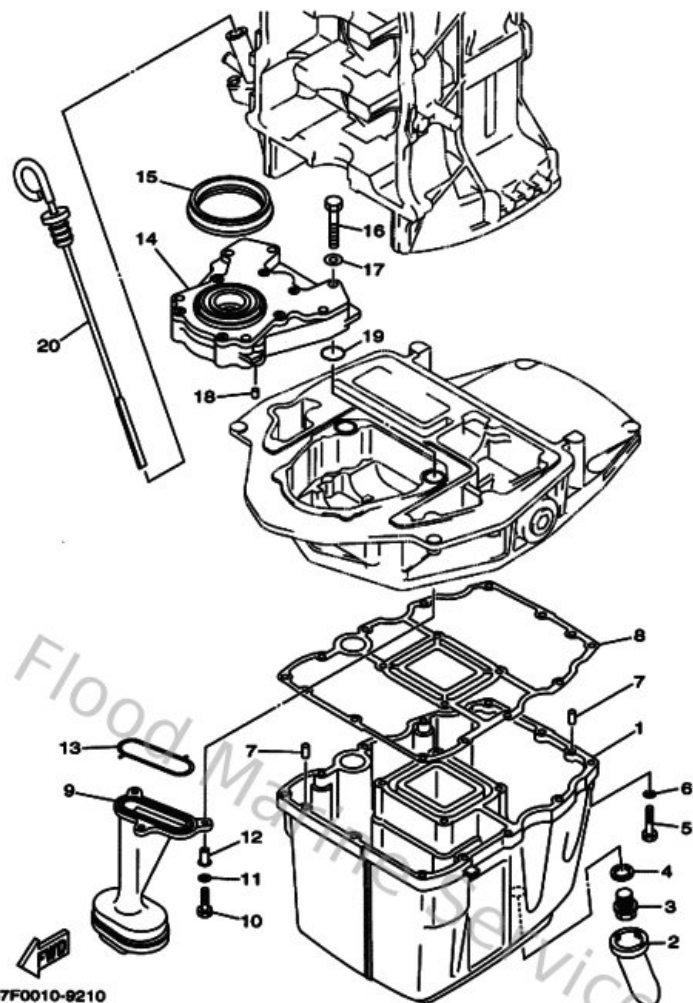
Oil Pan



67F0010-9210

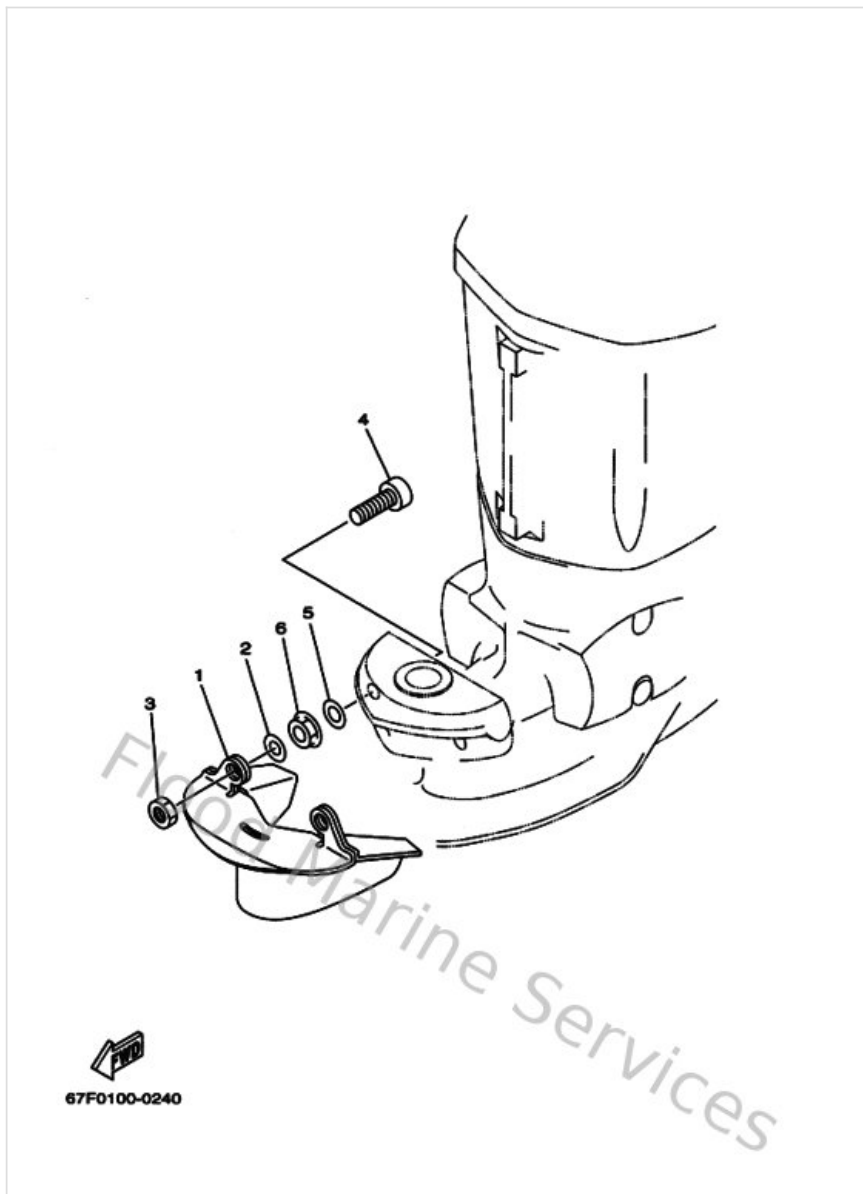
Ref	Part	
1	67F15311005B Oil pan set	Buy now
2	67F153160000 Damper 1	Buy now
3	9034014M0600 Plug, straight screw(62y)	Buy now
4	9043014M0900 Gasket	Buy now
5	9010106M2700 Bolt	Buy now
6	929950660000 Washer, plain (646)	Buy now
7	936061201900 Pin, dowel (614)	Buy now
8	67F153120000 Gasket, oil pan	Buy now
9	67F134110000 Strainer, oil	Buy now
10	970170602500 Bolt, hexagon	Buy now
11	929070660000 Washer(6ta)	Buy now
12	9038706M6400 Collar	Buy now
13	67F134150000 Seal, oil strainer	Buy now
14	67F133000000 Oil pump assembly	Buy now
15	67F133380000 Seal	Buy now

Oil Pan



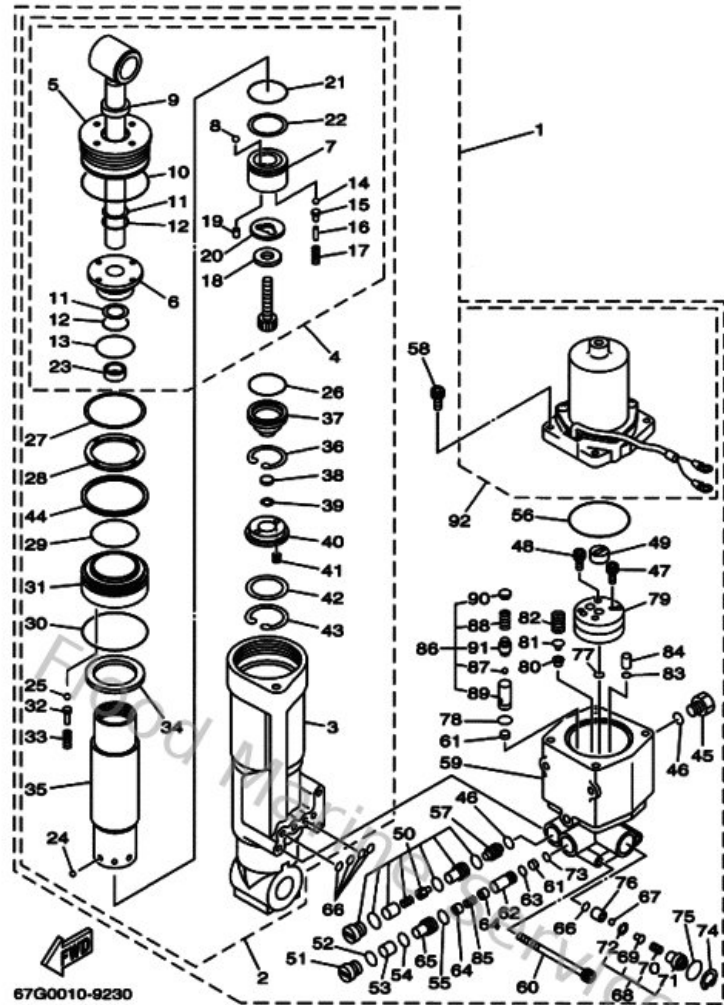
Ref	Part	
16	970800604500 Bolt, hexagon	Buy now
18	9360412M0700 Pin, dowel (688)	Buy now
19	9321019MJ100 O-ring	Buy now
20	67F153620000 Plug, Oil Level	Buy now

Optional Parts 1



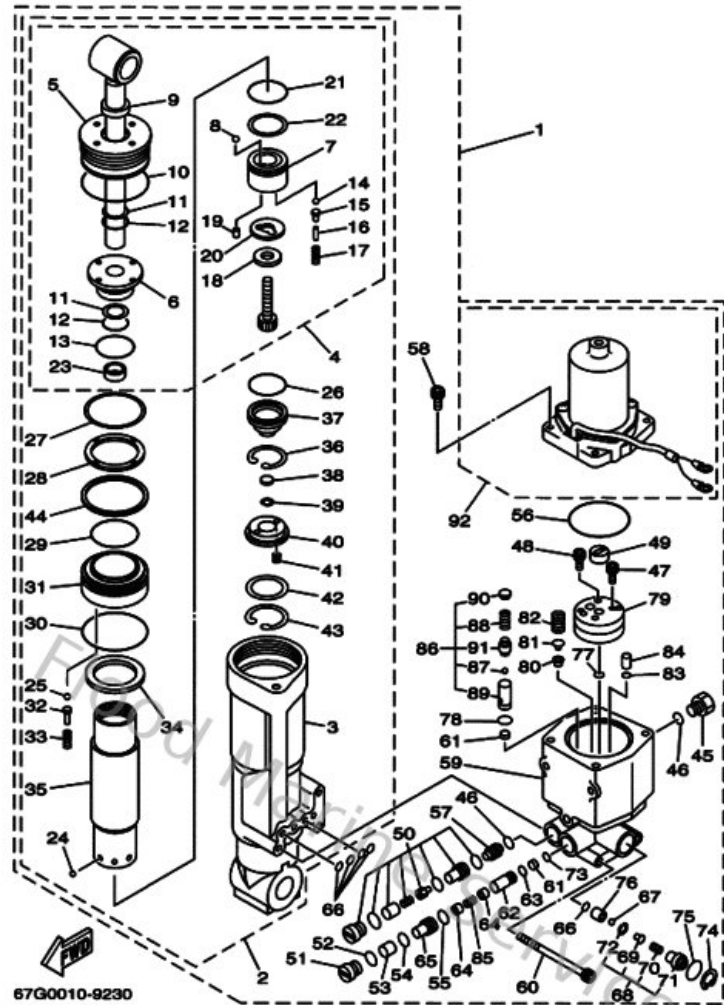
Ref	Part	
1	67F45180004D Plate, Splash	Buy now
2	9020112M0100 Washer, plate(6t4)	Buy now
3	953801270000 Nut(6t4)	Buy now
4	9011012M0000 Bolt, hexagon socket head	Buy now
5	9020112M1600 Washer, plate (679)	Buy now
6	957801230000 Nut, nylon (6f2)	Buy now

Power Trim & Tilt Assy 1



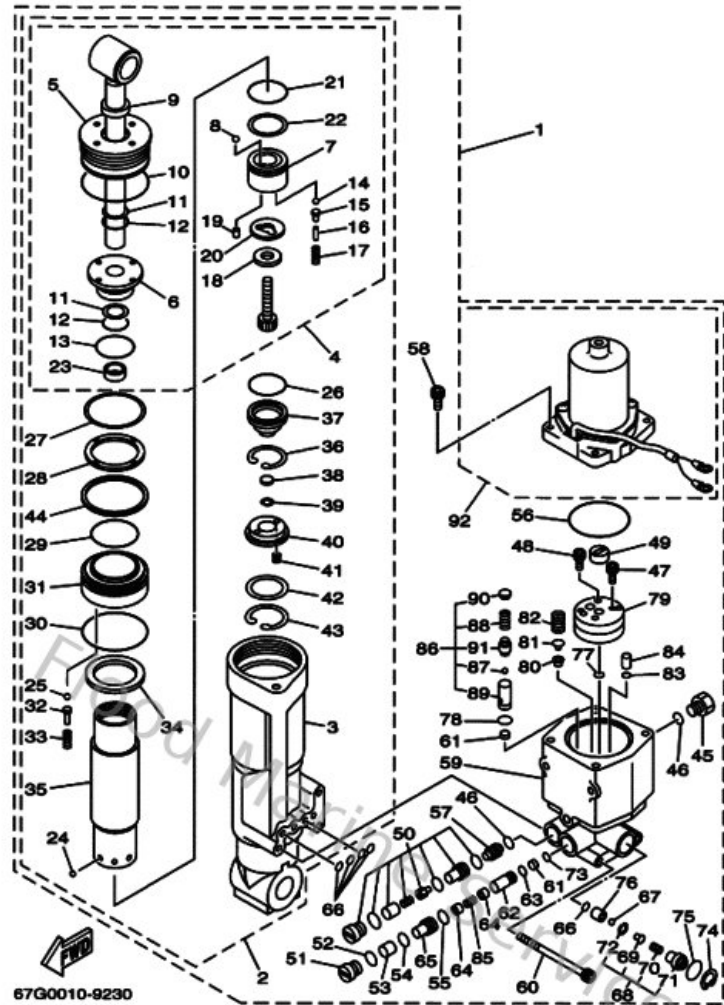
Ref	Part	
1	67F43800014D Power trim & tilt assembly	Buy now
2	67F438400000 Power tilt assembly	Buy now
3	67F4380K0000 Cylinder, tilt sub assembly	Buy now
4	67F438100000 Tilt piston sub assembly	Buy now
5	67F438210900 Screw, trim cylinder end	Buy now
6	67F438110000 Cylinder end sub assembly	Buy now
7	67F4385A0000 Piston, tilt	Buy now
8	935010800100 Ball	Buy now
9	6H1438120000 Seal dast	Buy now
10	67F438610000 O-ring	Buy now
11	6H1438721000 Ring, back up	Buy now
12	932101839700 O-ring (6g5)	Buy now
13	62X438620000 O-ring	Buy now
15	65W4386A0000 Pin, absorber valve	Buy now
16	6884386F0000 Pin, straight	Buy now

Power Trim & Tilt Assy 1



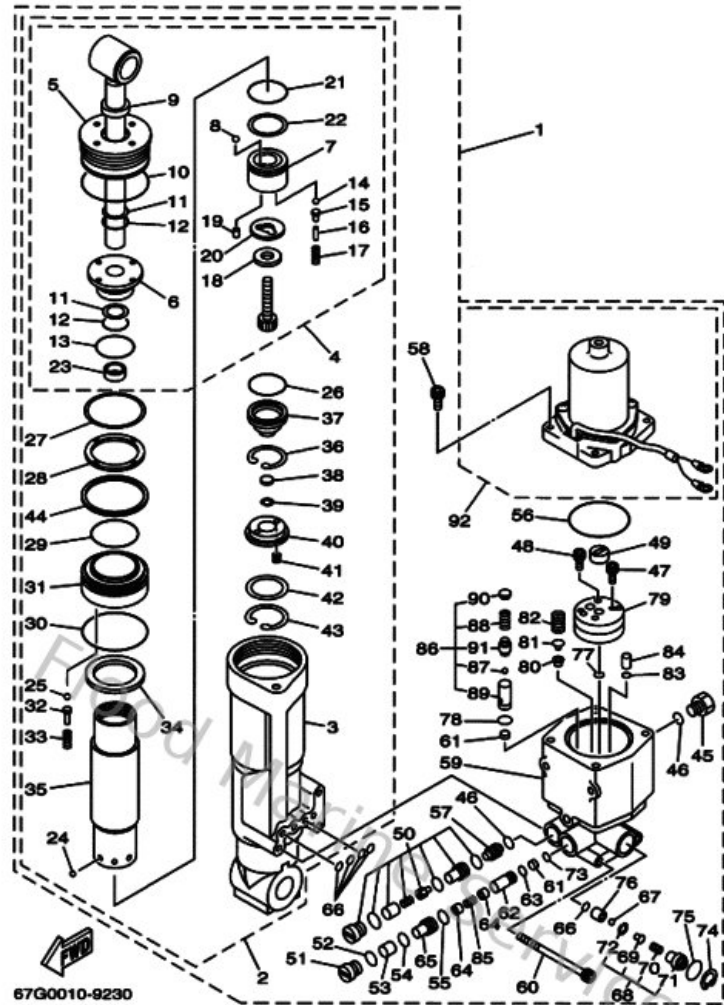
Ref	Part	
17	65W438530000 Spring, absorber valve	Buy now
18	67F438930000 Washer	Buy now
19	936020724400 Pin, dowel	Buy now
20	67F224350000 Plate, valve 2	Buy now
21	932102937500 O-ring (j10)	Buy now
22	62X438710000 Ring, back up	Buy now
23	67F4388F0000 Spacer	Buy now
24	935031600300 Ball	Buy now
27	67F438990000 Plate stopper	Buy now
28	67F438160000 Filter 1	Buy now
29	67F438620000 O-ring	Buy now
30	62X438650000 O-ring	Buy now
31	67F4388A0900 PISTON, TRIM	Buy now
32	67F4386A0000 Pin, Absorber Valve	Buy now
33	67F438570000 Spring, absorber valve	Buy now

Power Trim & Tilt Assy 1



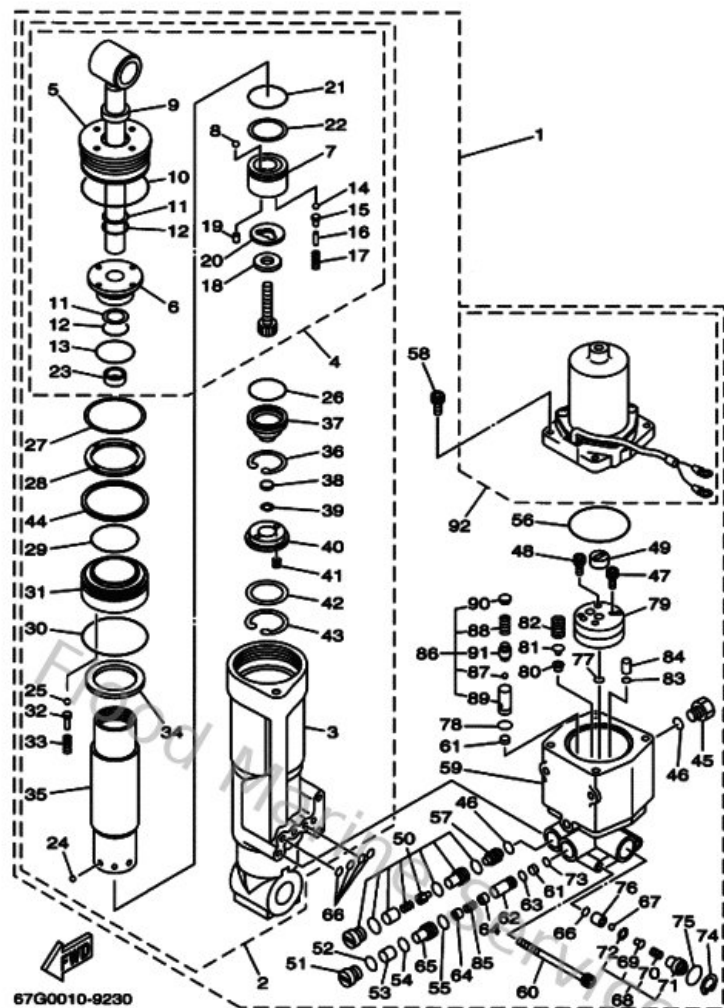
Ref	Part	
34	67F4381J0000 Plate	Buy now
35	67F224710100 Cylinder, shock absorber	Buy now
36	67F438750000 Ring, snap	Buy now
37	67F4381B0000 Free piston sub assembly	Buy now
38	6H14384G1100 Seal, relief valve	Buy now
39	61A438750000 Ring, snap	Buy now
40	62X438990000 Plate stopper	Buy now
41	62X4384H0000 Spring	Buy now
42	1UF224340000 Plate, valve 1	Buy now
43	62X438750000 Ring, snap	Buy now
44	67F438710000 Ring, back up	Buy now
45	6H1438290000 Plug, reservoir	Buy now
46	932100916500 O-ring	Buy now
47	9011006X7900 Bolt, hexagon socket head(m01)	Buy now
48	913180602000 Bolt,socket	Buy now

Power Trim & Tilt Assy 1



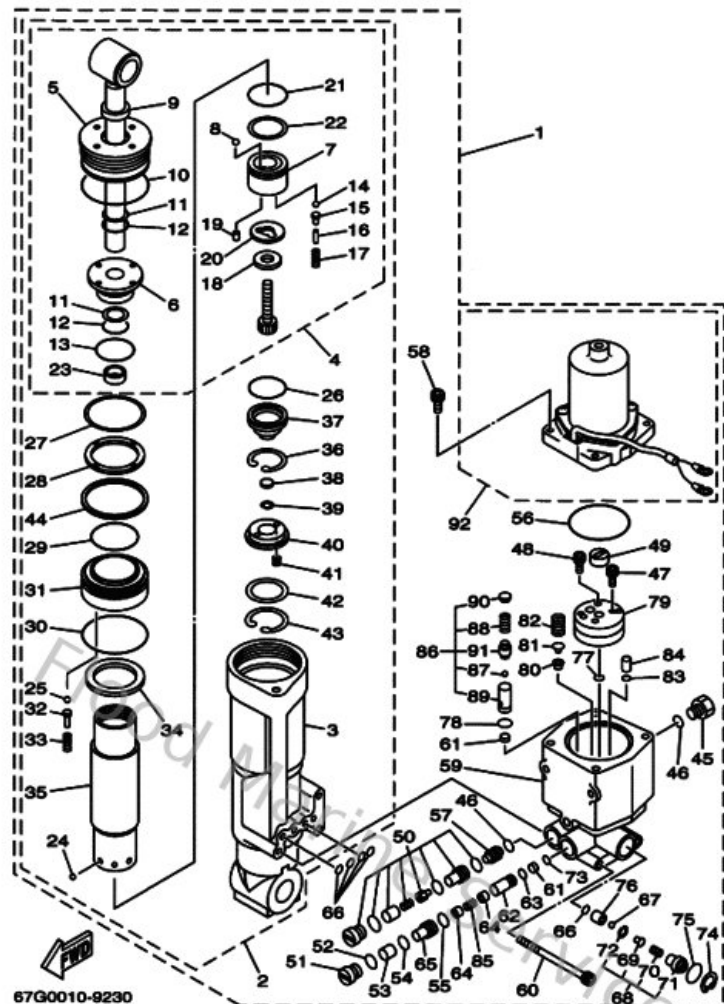
Ref	Part	
49	6H1438311000 Connector, shaft	Buy now
50	6T4438020300 Valve sub assembly	Buy now
51	67F4382F0000 Adaptor 3	Buy now
52	6H1438660100 O-ring	Buy now
53	67F438170000 Filter 2	Buy now
54	9321010M7400 O-ring	Buy now
55	6H1438670000 O-ring	Buy now
57	62X438410000 Piston, shuttle	Buy now
58	65W438800000 Bolt, hexagon socket head(1jk)	Buy now
59	67F438250000 Housing, Trim & Tilt	Buy now
60	62X438780000 Bolt, socket	Buy now
61	6H1438160000 Filter 1	Buy now
62	67F438510000 Seat, Relief Valve	Buy now
63	932100700300 O-ring (11m)	Buy now
64	67F438080000 Seat Valve Comp 1	Buy now

Power Trim & Tilt Assy 1



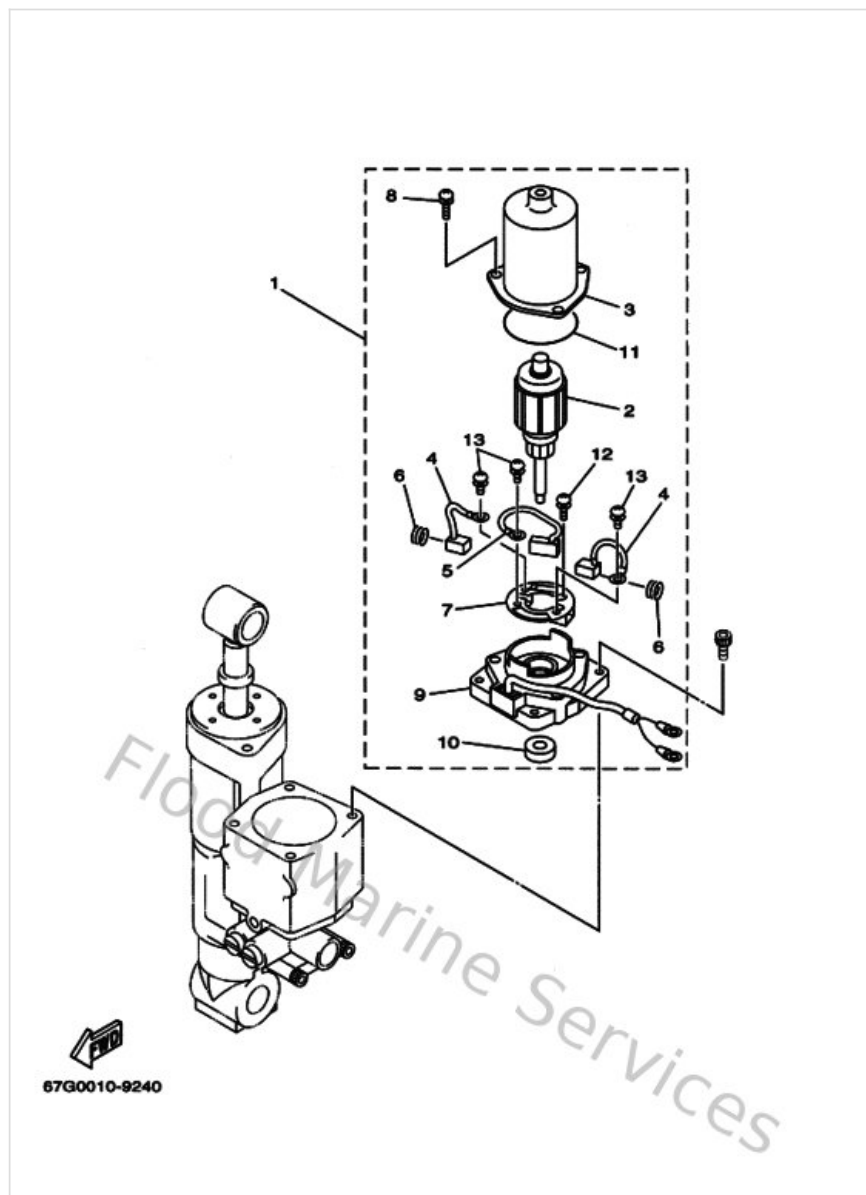
Ref	Part	
65	67F4382G0000 Screw, Valve Seat	Buy now
66	93210064A500 O-ring(61a)	Buy now
67	935053203800 Ball(7fk)	Buy now
68	61A438602000 Manual valve sub-assembly	Buy now
69	61A438480000 Rod, manual release	Buy now
70	61A438540000 Spring, manual release	Buy now
71	61A438450000 Screw, manual release	Buy now
73	932100610000 O-Ring	Buy now
74	6H1438750000 Ring, snap	Buy now
75	932101832200 O-ring (1I9)	Buy now
76	61A438470000 Seat, manual valve	Buy now
77	65W438620000 O-ring	Buy now
78	932101136800 O-ring (2h7)	Buy now
79	67F438300000 Gear Pump assembly	Buy now
80	6H14384F1000 Seal, main valve	Buy now

Power Trim & Tilt Assy 1



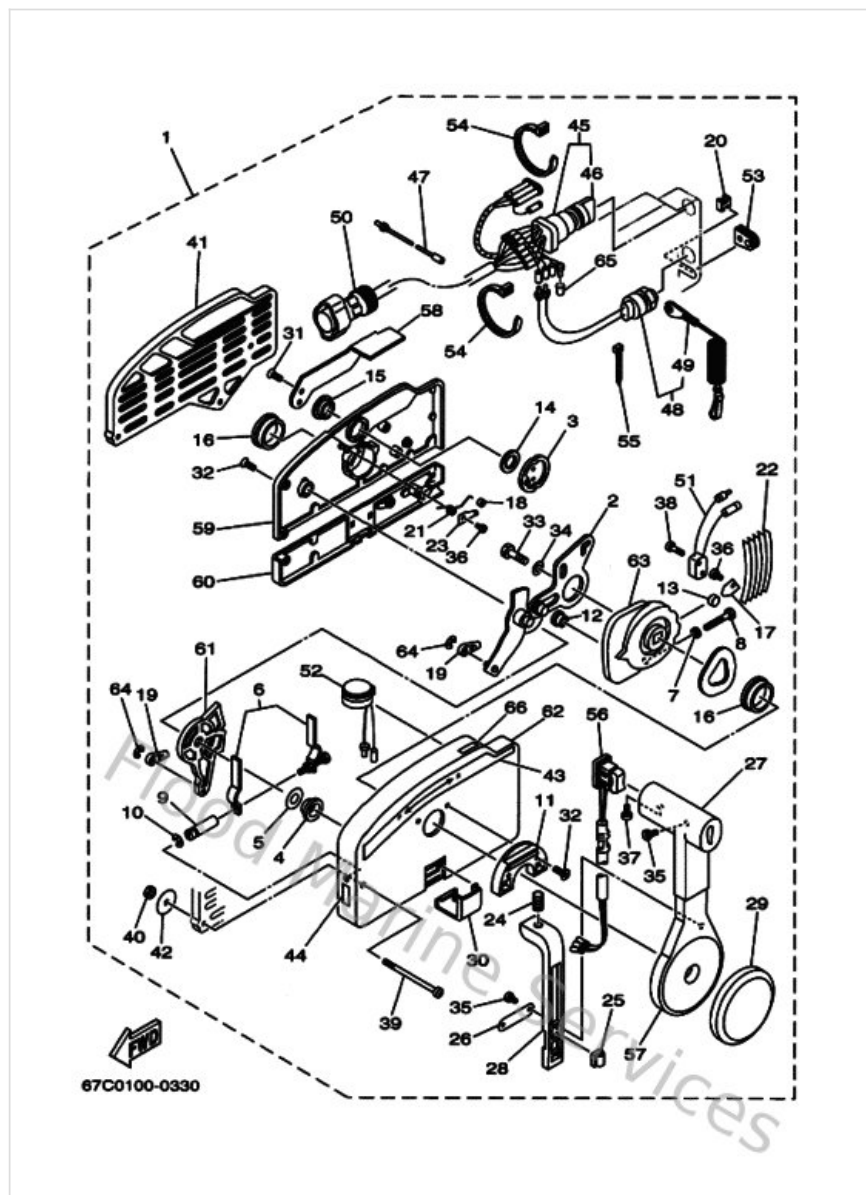
Ref	Part	
81	6H1438441000 Pin, valve support	Buy now
82	6H1438561000 Spring, down relief	Buy now
83	65W438610000 O-ring	Buy now
84	65W438170000 Filter 2	Buy now
85	67F4385H0000 Spring, Seal	Buy now
86	67F438500000 Valve sub assembly	Buy now
89	67F438950000 Seat, Relief Valve	Buy now
90	67F438430000 Screw, valve lock	Buy now
92	67F438800000 Motor assembly	Buy now

Power Trim & Tilt Assy 2



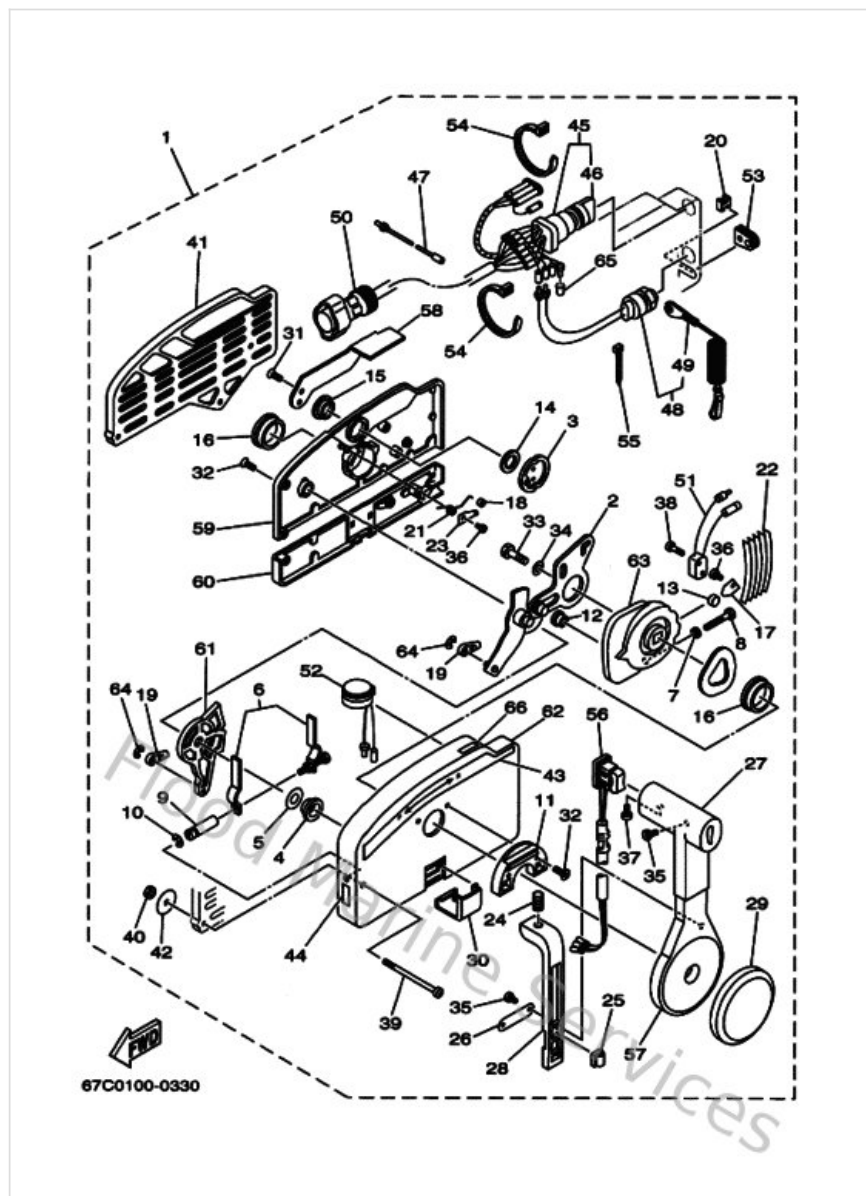
Ref	Part	
1	67F438800000 Motor assembly	Buy now
2	67F438050000 Armature assembly	Buy now
3	67F438040000 Stator assembly	Buy now
4	67F438910000 Brush 1	Buy now
5	67F821810000 Circuit Breaker Comp	Buy now
6	67F4386K0000 Spring, brush	Buy now
7	67F4380F0000 Plate, brush holder	Buy now
8	67F438860000 Bolt	Buy now
9	67F438810000 Frame End	Buy now
10	67F438820000 Oil Seal	Buy now
11	67F438960000 O-ring	Buy now
12	67F438870000 Bolt	Buy now
13	67F438790000 Screw, with washer	Buy now

Remote Control Assy 1



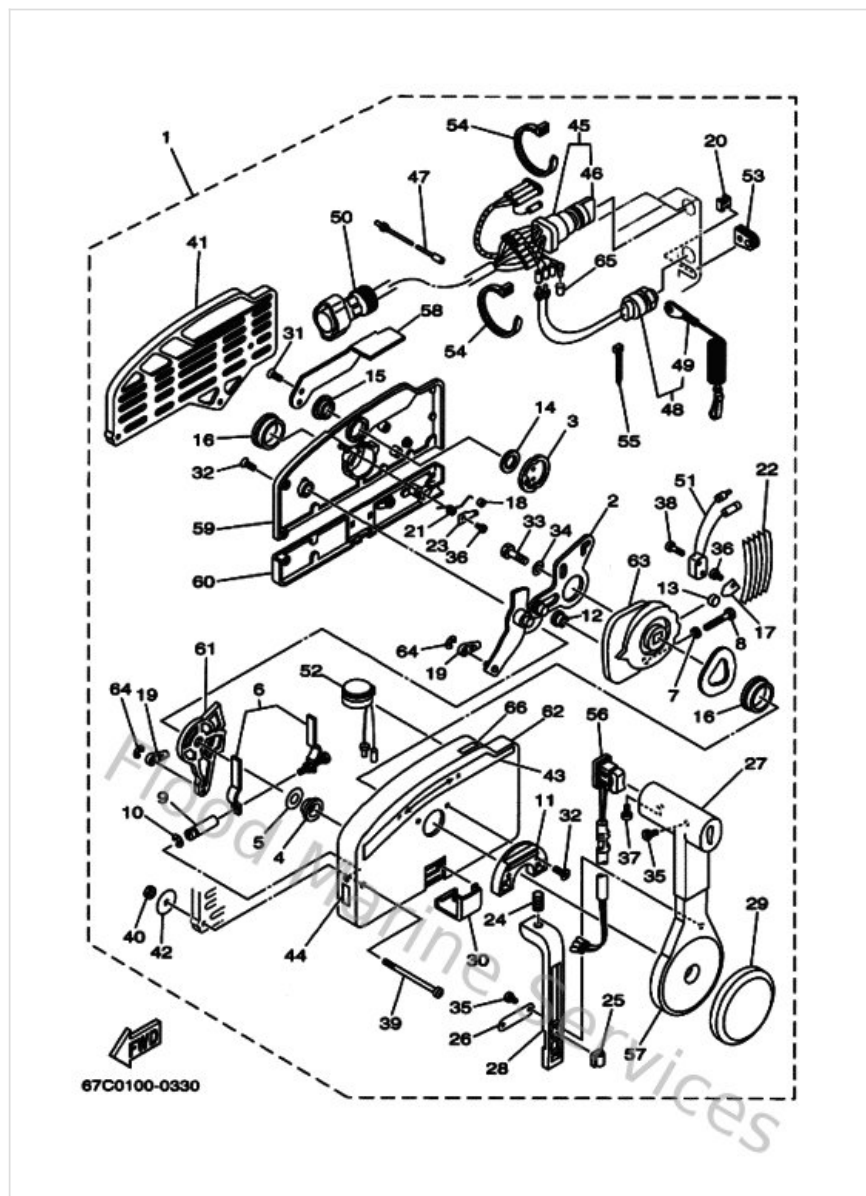
Ref	Part	
1	70348205A200 Remote control assembly (10p, ptt)	Buy now
2	703482610100 Arm, throttle	Buy now
3	703481530000 Shaft, free accel.	Buy now
4	703482350000 Bushing	Buy now
5	703482680000 Spacer 3	Buy now
6	703482640000 Throttle, friction	Buy now
7	953800560000 Nut, hexagon (663)	Buy now
9	703482650000 Shaft Friction	Buy now
10	934300602400 Circlip (701)	Buy now
11	703482450000 Plate, lock	Buy now
12	703482520000 Roller, cam	Buy now
13	701482480000 Roller, free accel	Buy now
14	703481980000 Washer, wave 3	Buy now
15	703482430000 Bushing 3	Buy now
16	703482360000 Bushing	Buy now

Remote Control Assy 1



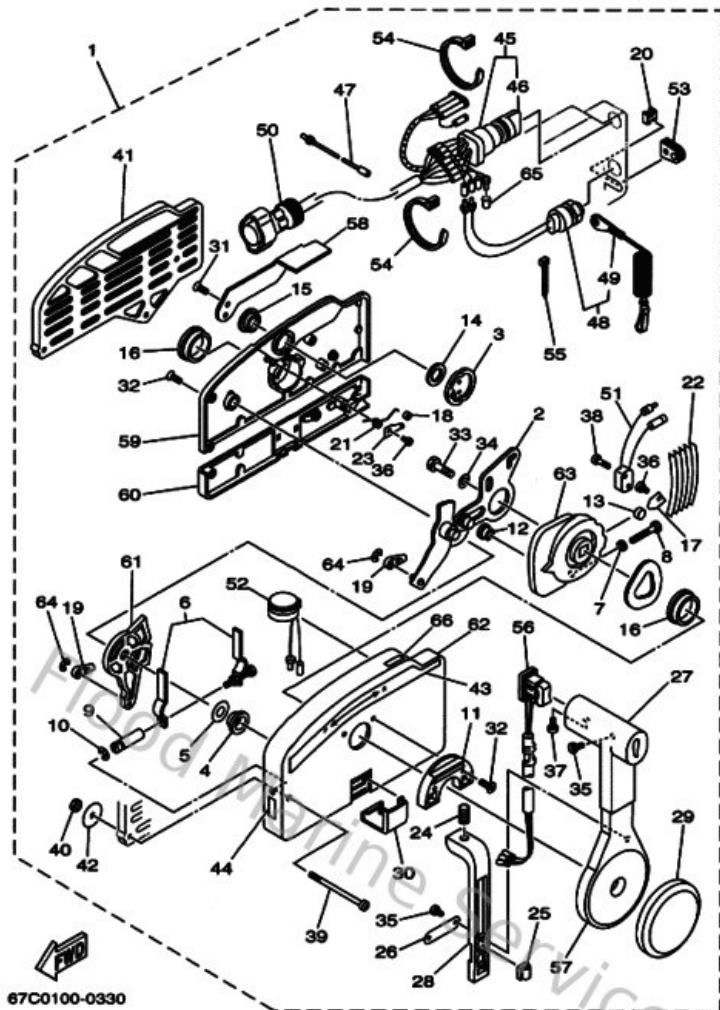
Ref	Part	
17	703481890000 Retainer	Buy now
19	703483450100 Cable end, remote control 2	Buy now
20	703483580000 Anchor, cable	Buy now
21	703482440000 Spring, free accel.	Buy now
22	703482380000 Spring, detent	Buy now
23	703482460000 Spacer 1	Buy now
24	703482270000 Spring, neutral lock	Buy now
25	703825940000 Clamp	Buy now
26	703482260000 Plate, stopper	Buy now
27	703482220000 Grip, control lever	Buy now
28	703482230000 Lock, neutral	Buy now
29	703482250000 Cover	Buy now
30	703482190000 Cover, lead	Buy now
31	703482810000 Screw, flat head	Buy now
32	703482820000 Screw	Buy now

Remote Control Assy 1



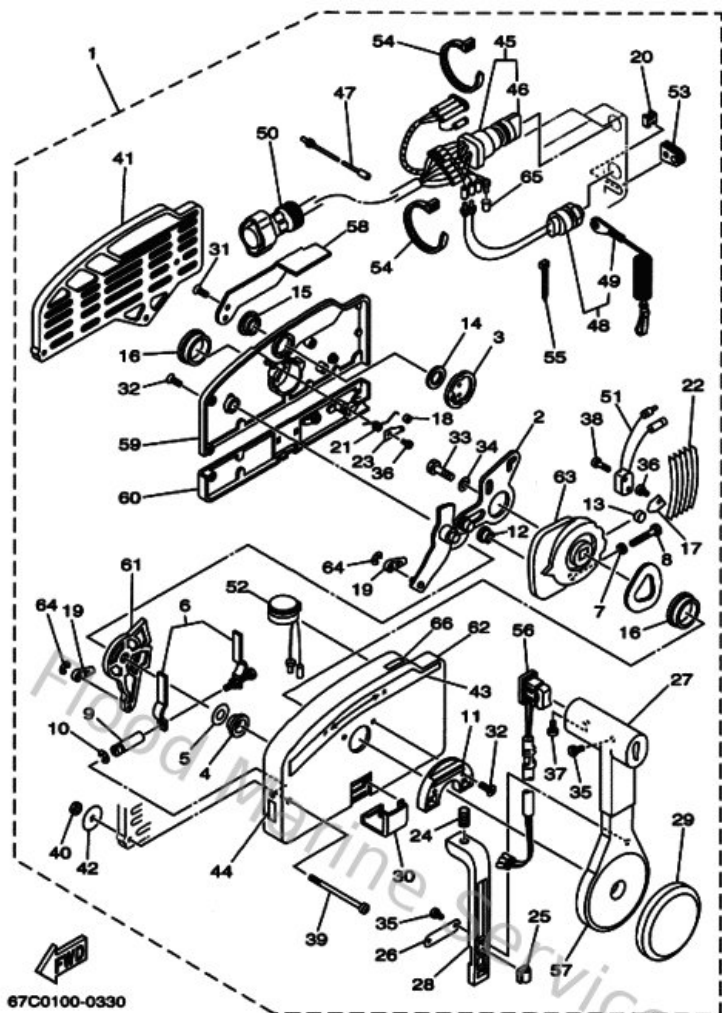
Ref	Part	
33	970950803000 Bolt, hexagon (fj1)	Buy now
34	929900860000 Washer, plain (663)	Buy now
35	985800401000 Screw, pan head (e56)	Buy now
36	985800400600 Screw, pan head (7h3)	Buy now
37	978850501000 Screw, pan head(62x)	Buy now
38	985800301500 Screw, pan head (n151)	Buy now
39	703482911000 Screw	Buy now
40	953800660000 Nut(661)	Buy now
41	703482931000 Spacer, remote control	Buy now
42	701482870000 Washer 1	Buy now
43	703482150000 Graphic	Buy now
45	703825101300 Main switch assembly	Buy now
46	676825770000 Cap, key	Buy now
47	703825310000 Wire, lead	Buy now
48	688825750200 Engine stop switch assembly	Buy now

Remote Control Assy 1



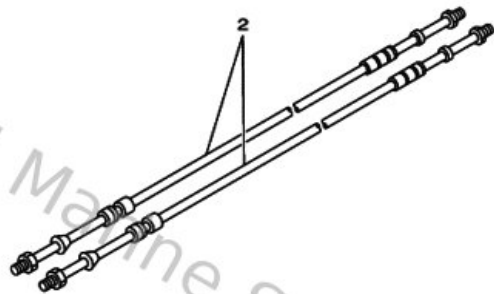
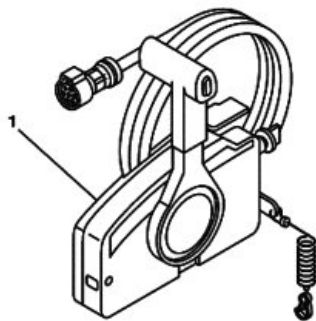
Ref	Part	
49	682825560000 Lanyard, stop switch	Buy now
50	6888258A2000 10p main harness mec 2m (6ft)	Buy now
51	703825400000 Neutral switch assembly	Buy now
52	70383383B000 Buzzer	Buy now
53	703482840000 Grommet	Buy now
54	904641308000 Band	Buy now
55	703825920000 Band	Buy now
56	703825630100 Trim & tilt switch assembly	Buy now
57	703482210000 Grip	Buy now
58	703481520000 Knob, free accel	Buy now
59	703482120000 Rear housing	Buy now
60	703482130000 Back, panel	Buy now
61	703482710000 Arm, shift	Buy now
62	703482110100 Housing,1	Buy now
63	703482320000 Drive gear	Buy now

Remote Control Assy 1



Ref	Part	
65	703825420000 Cap	Buy now
66	703482180000 Graphic	Buy now

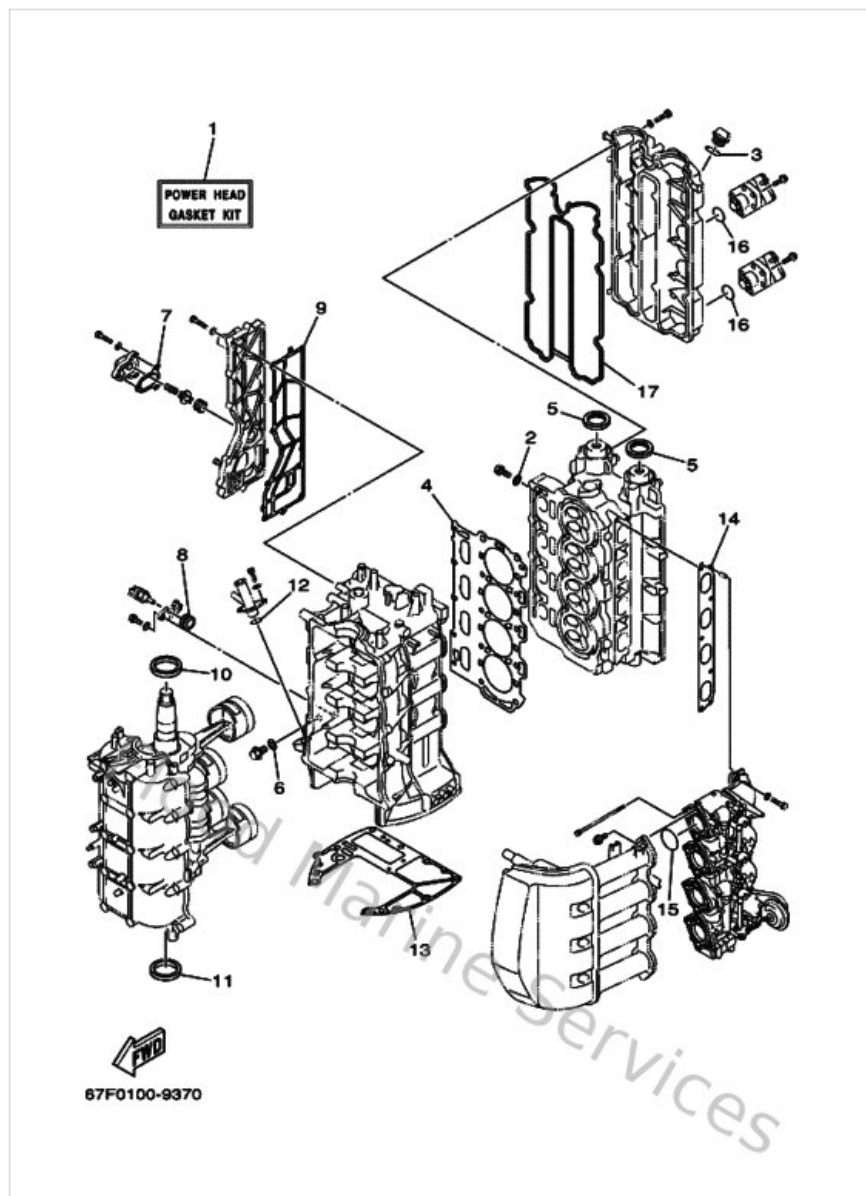
Remote Control Box



67M0100-8280

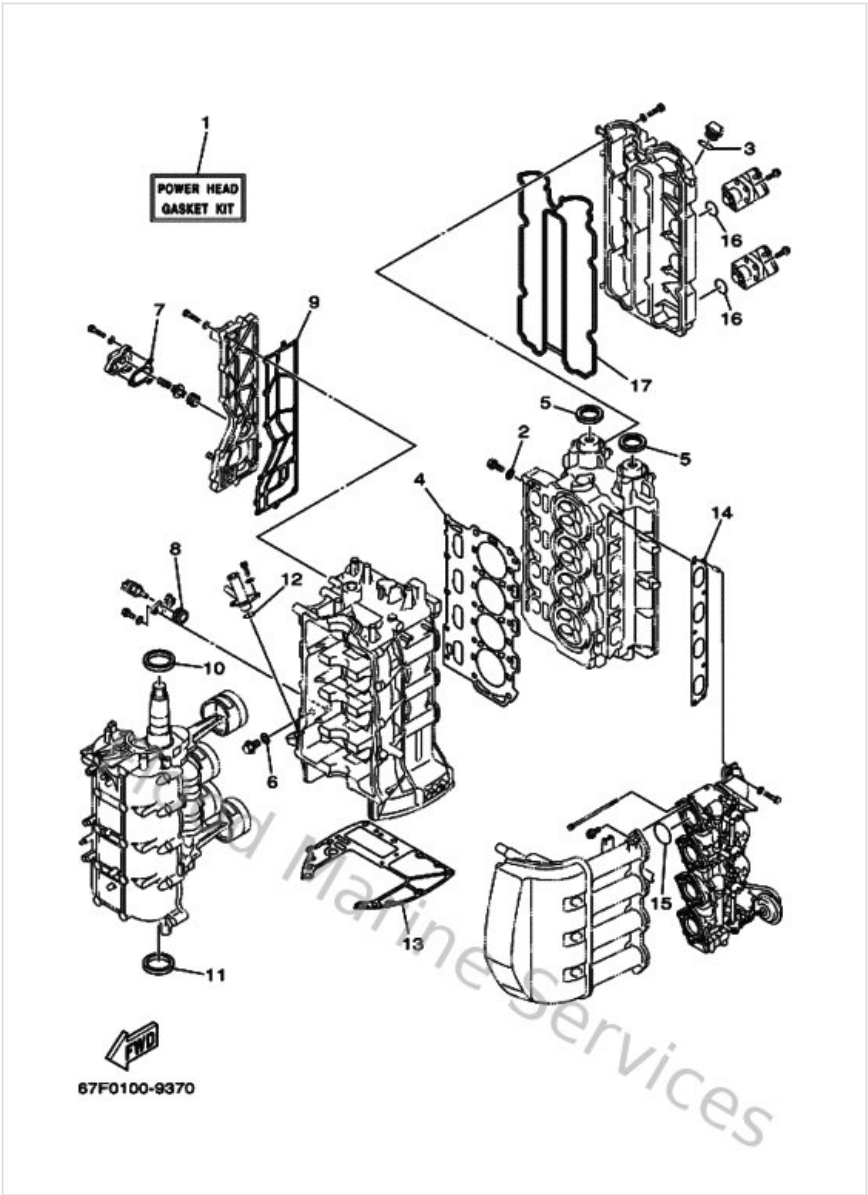
Ref	Part	
1	70348205A200 Remote control assembly (10p, ptt)	Buy now
2	701483500000 Cable, Remote Control L=21F	Buy now

Repair Kit 1



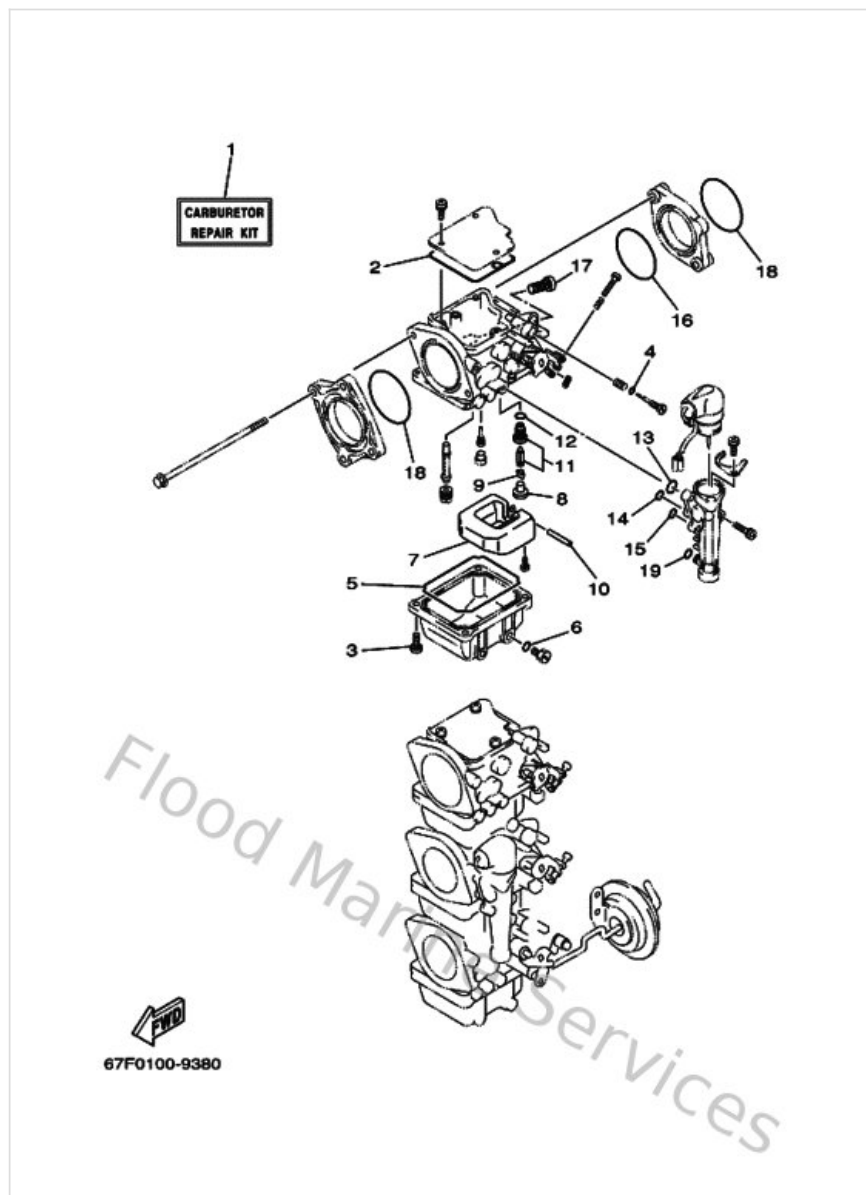
Ref	Part	
1	67FW00010000 Power head gasket kit	Buy now
2	904300814300 Gasket (256-11198-00)	Buy now
3	9321024M7900 O-ring	Buy now
4	67F111810300 Gasket, cylinder head 1	Buy now
5	9310238M5900 Oil seal	Buy now
6	904301411500 Gasket (663)	Buy now
7	67F12435A000 Gasket	Buy now
8	67F857530000 Gasket, sender unit	Buy now
9	67F41114A200 Gasket, exhaust outer cover	Buy now
10	9310248M6000 Oil seal	Buy now
11	9310148M6400 Oil seal	Buy now
12	9321019MJ300 O-ring	Buy now
13	68V113510000 Gasket, cylinder	Buy now
14	67F136450000 Gasket, manifold 1	Buy now
15	9321041MJ200 O-ring	Buy now

Repair Kit 1



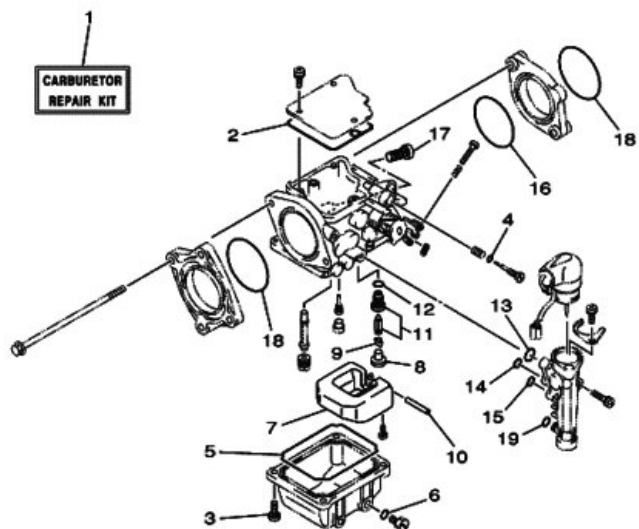
Ref	Part	
16	932103068200 O-ring (371)	Buy now
17	67F113560000 Seal, cylinder 2	Buy now

Repair Kit 2



Ref	Part	
1	67FW00930000 Carburetor repair kit	Buy now
2	67F141470000 Gasket	Buy now
3	979800411400 Screw, pan head(ga5)	Buy now
4	67F143970000 O-ring	Buy now
5	67F149840000 Gasket, float chamber	Buy now
6	932100423000 O-ring (371)	Buy now
7	6H4149850100 Float	Buy now
8	676141860000 Pin, valve	Buy now
9	663141590000 Clip	Buy now
10	6H4145480000 Pin, float arm	Buy now
11	6H3145900000 Needle valve assembly	Buy now
12	932100422800 O-ring (371)	Buy now
13	67F143980000 O-ring	Buy now
14	67F143981000 O-ring	Buy now
15	67F143982000 O-ring	Buy now

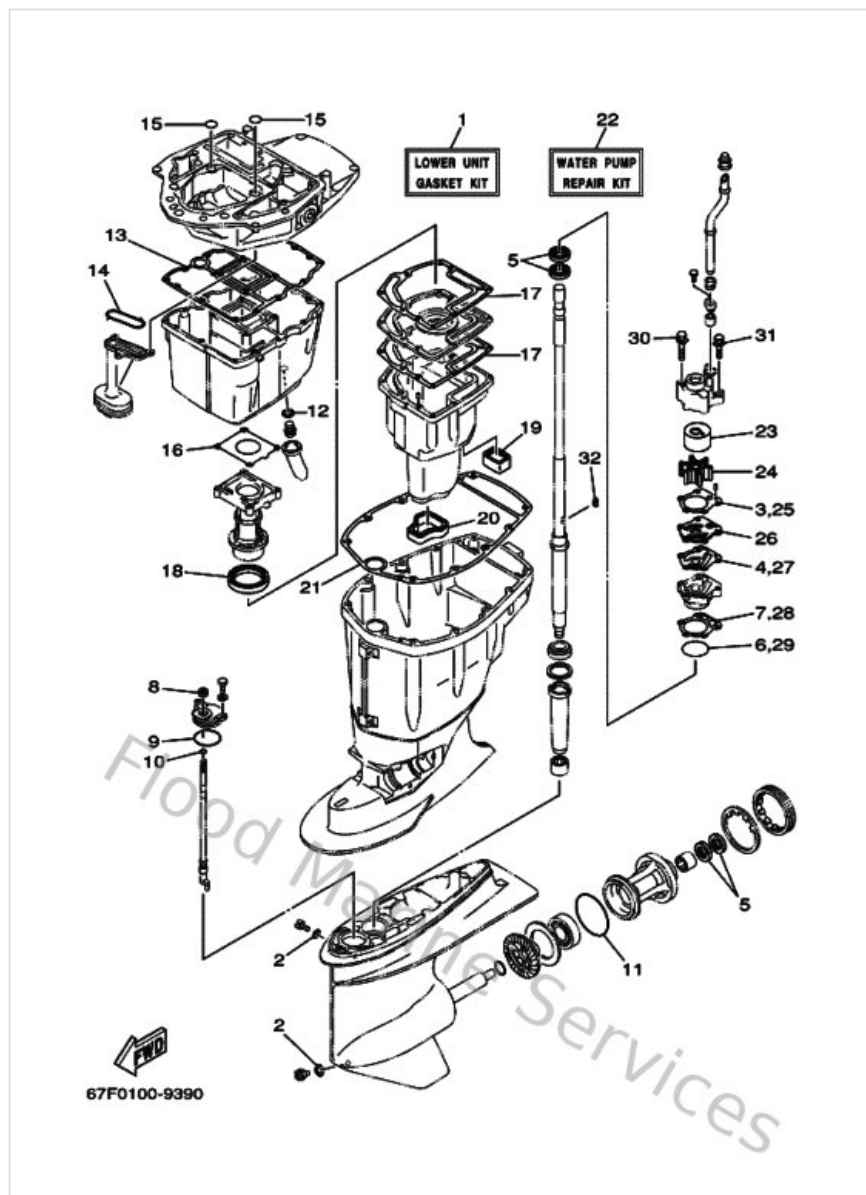
Repair Kit 2




67F0100-9380

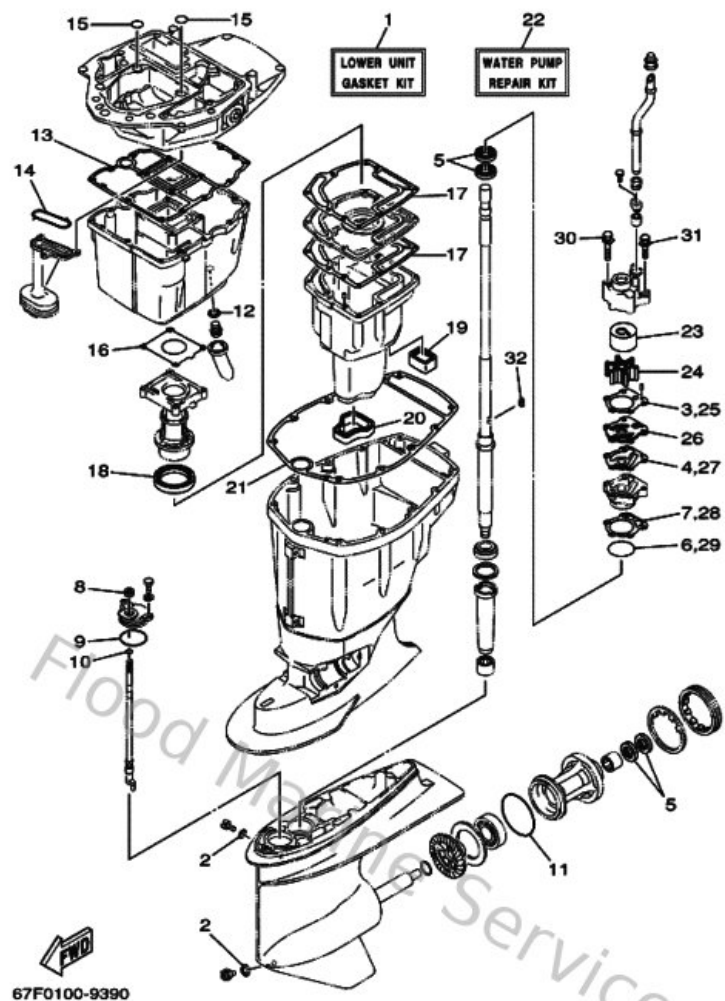
Ref	Part	
16	67F142390000 Seal	Buy now
17	67F143710000 Element, filter	Buy now
18	9321040M1000 O-ring (682)	Buy now
19	67F143983000 O-ring	Buy now

Repair Kit 3



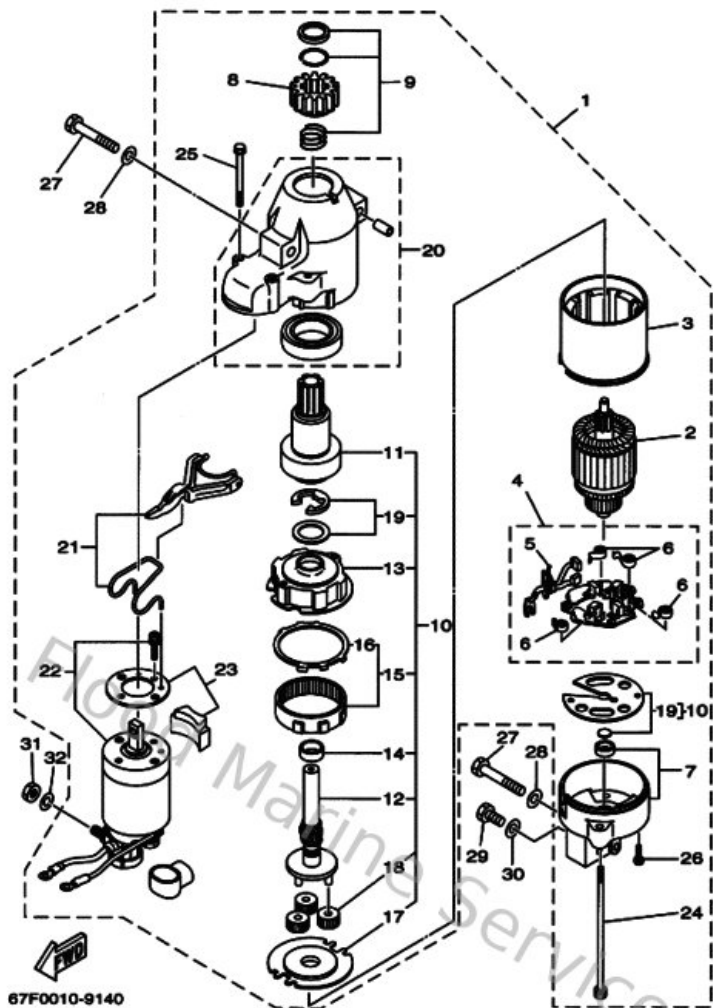
Ref	Part	
1	67FW00012000 Lower unit gasket kit	Buy now
2	904300802000 Gasket	Buy now
3	68844315A000 Gasket,water pump 1	Buy now
4	68844324A000 Gasket,cartridge Outer plate	Buy now
5	9310125M0300 Oil seal	Buy now
6	932104604400 O-ring	Buy now
7	68844316A000 Gasket,water pump 2	Buy now
8	931060901400 Oil seal	Buy now
9	932104904600 O-ring (620)	Buy now
10	932100700300 O-ring (11m)	Buy now
11	9321086M3900 O-ring (6e5)	Buy now
12	9043014M0900 Gasket	Buy now
13	67F153120000 Gasket, oil pan	Buy now
14	67F134150000 Seal, oil strainer	Buy now
15	9321019MJ100 O-ring	Buy now

Repair Kit 3



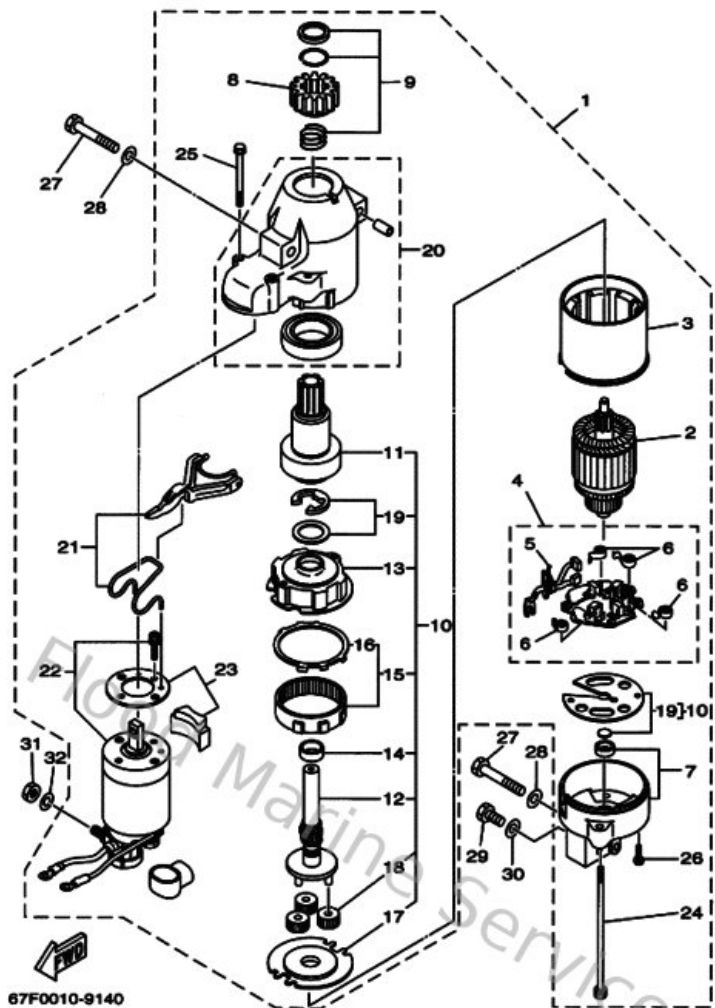
Ref	Part	
16	67F41133A000 Gasket, exhaust manifold 1	Buy now
17	67F41134A000 Gasket, exhaust manifold	Buy now
18	67F411380000 Seal, ext. 1	Buy now
19	67F451270000 Seal	Buy now
20	67F451230000 Gasket, muffler	Buy now
21	67F451130000 Gasket, upper casing	Buy now
22	67FW00780000 Water pump repair kit	Buy now
23	67F443220000 Insert, cartridge	Buy now
24	67F443520000 Impeller	Buy now
26	67F443230000 Outer plate, cartridge	Buy now
30	9011908M8700 Bolt, with washer	Buy now
31	9011908M1300 Bolt, with washer(6h0)	Buy now
32	9028004M0400 Key, woodruff (688)	Buy now

Starting Motor



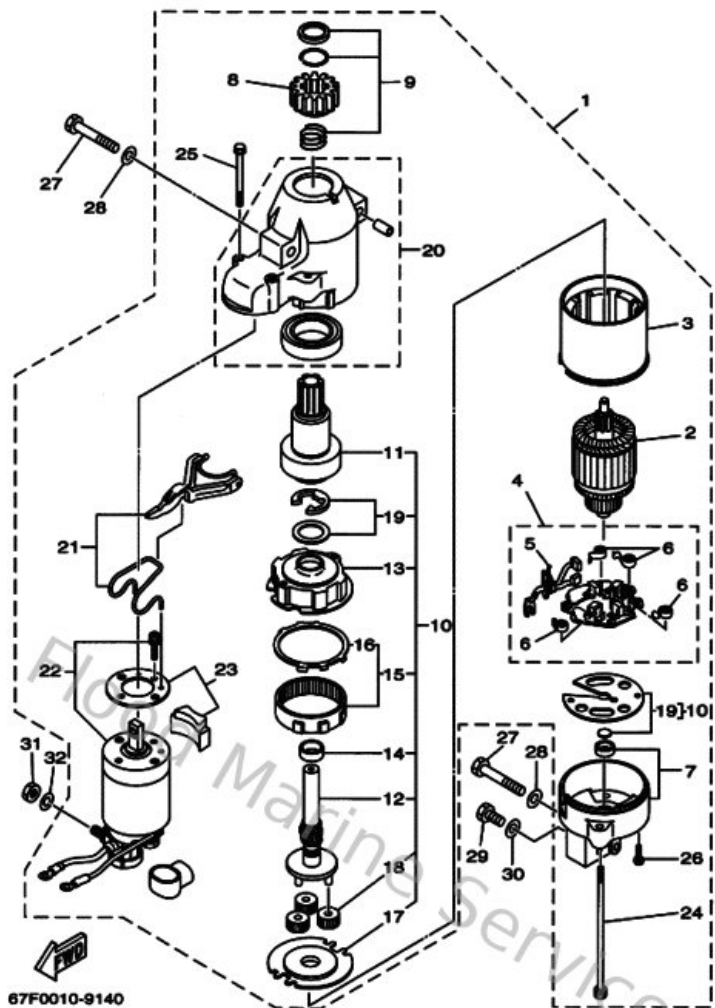
Ref	Part	
1	67F818000100 Starting motor assembly	Buy now
2	67F818500000 Armature assembly	Buy now
3	67F818100000 Stator assembly	Buy now
4	67F818400000 Brush holder assembly	Buy now
5	67F818010000 Brush set	Buy now
6	67F818130000 Spring, brush	Buy now
7	67F818200000 Rear bracket assembly	Buy now
8	67F818080000 Pinion assembly	Buy now
9	67F818570000 Pinion stopper set	Buy now
10	67F818070000 Gear assembly, starting motor	Buy now
11	67F818320000 Clutch, over run	Buy now
12	67F818360000 Shaft, pinion	Buy now
13	67F818210000 Bracket, center 1	Buy now
14	67F818410000 Bearing	Buy now
15	67F818910000 Gear, ring	Buy now

Starting Motor



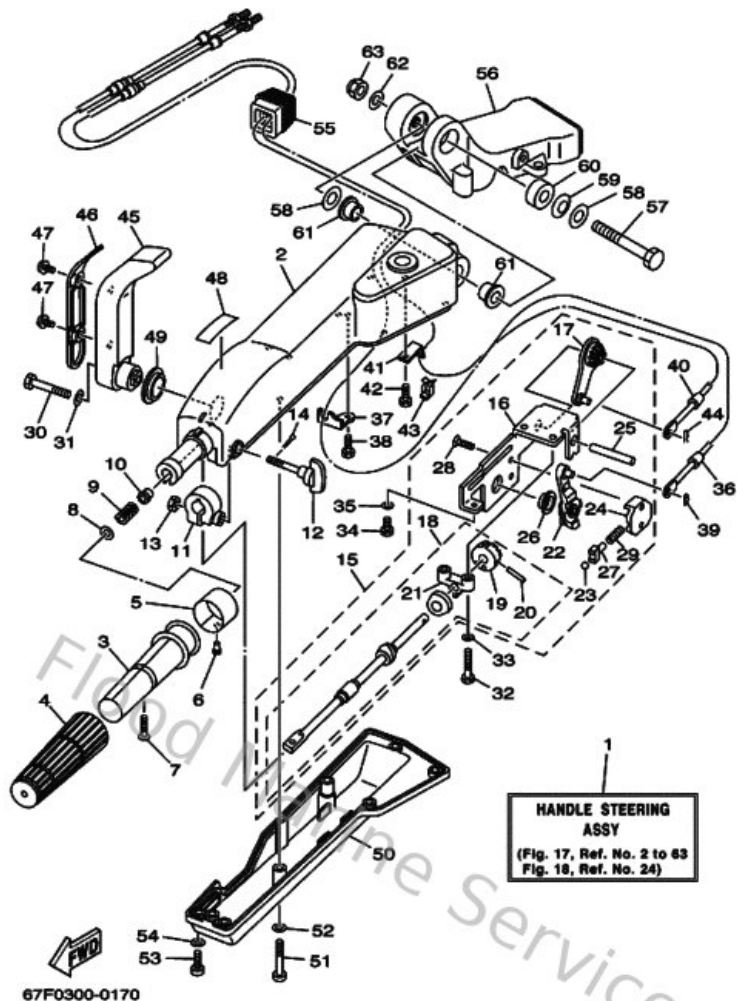
Ref	Part	
16	67F8183R0000 Gasket	Buy now
17	67F818300000 Bracket, center 2	Buy now
18	67F8183T0000 Gear, Idler	Buy now
19	67F818090000 Washer kit	Buy now
20	67F818420000 Cover	Buy now
21	67F818390000 Lever assembly	Buy now
22	67F819410000 Starter Relay assembly	Buy now
23	67F818690000 Cover, dust	Buy now
24	6K7818261100 Bolt	Buy now
25	67F818280000 Bolt 2	Buy now
26	67F818460000 Screw	Buy now
27	970130804500 Bolt	Buy now
28	929901010000 Ybs67-10 washer, spring	Buy now
29	970130801600 Bolt, hexagon	Buy now
30	929030860000 Washer, plain (663)	Buy now

Starting Motor



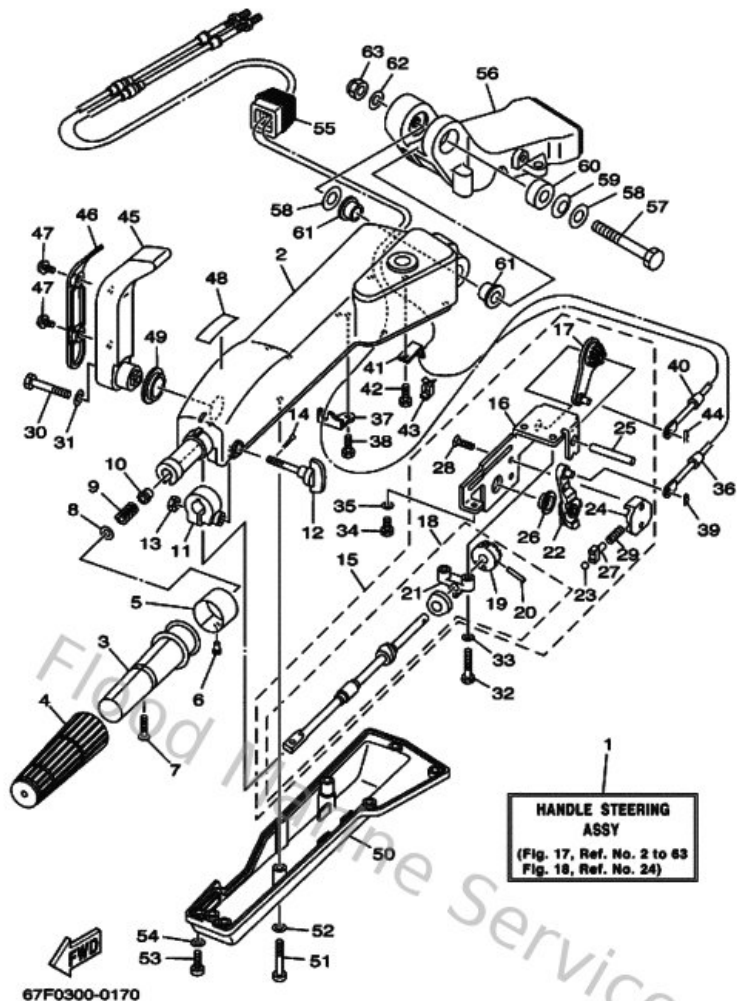
Ref	Part	
31	953330860000 Nut(6l2)	Buy now
32	929030810000 Ybs67-8 washer, spring	Buy now

Steering



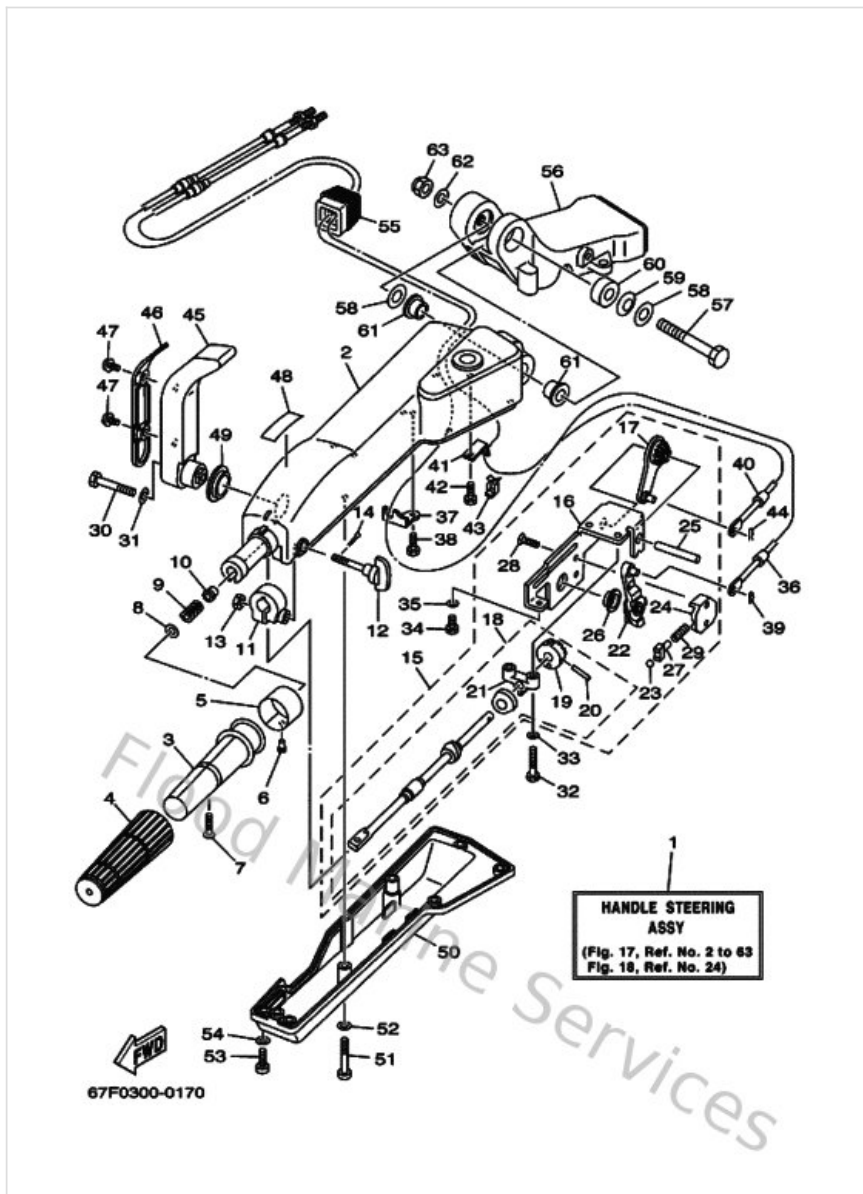
Ref	Part	
2	67G42111004D Handle, steering	Buy now
3	664421190000 Grip, steering handle	Buy now
4	6G1421770000 Rubber, handle	Buy now
5	6H2421371000 Indicator, throttle	Buy now
6	9026902M0900 Rivet(615)	Buy now
7	9014905M1300 Screw, countersunk	Buy now
8	929901060000 Washer, plate	Buy now
9	905012321500 Spring (655)	Buy now
10	903860803200 Bushing (650)	Buy now
11	63D421260000 Friction, steering handle grip	Buy now
12	63D481540000 Knob, Throttle	Buy now
13	953800660000 Nut(661)	Buy now
14	914902001000 Pin, cotter	Buy now
15	67G441001000 Shift Link assembly	Buy now
16	67G441040000 Plate Comp	Buy now

Steering



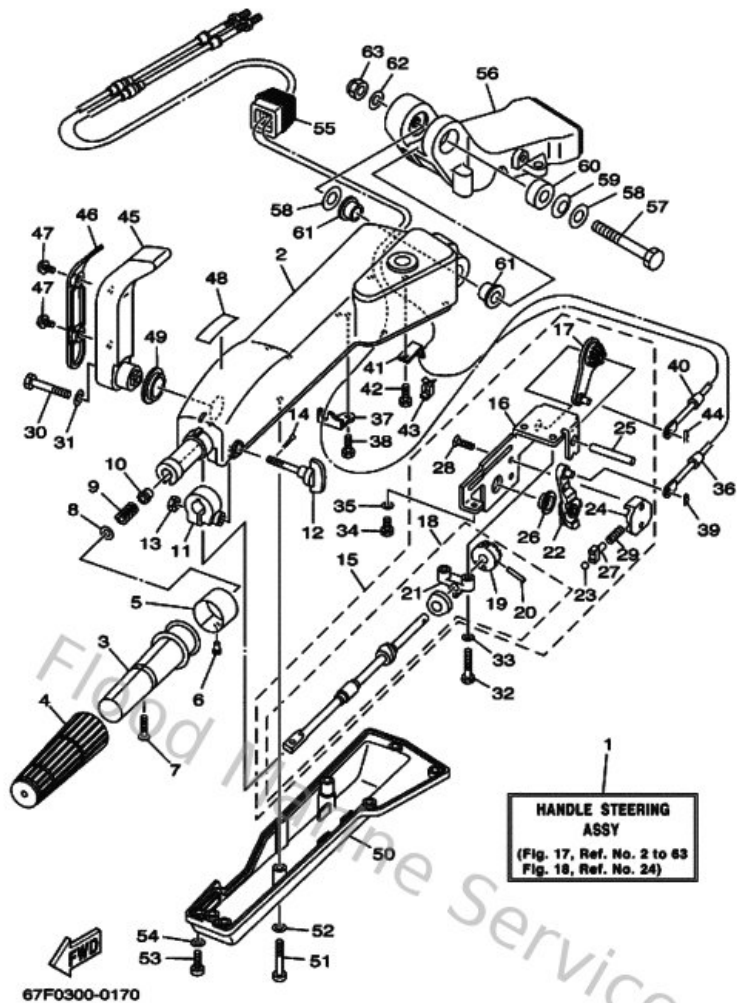
Ref	Part	
17	67G482610000 Arm, Throttle	Buy now
18	67G421151000 Shaft, Steering Handle	Buy now
19	650421520094 Gear	Buy now
20	916903002500 Pin, spring	Buy now
21	67G421590000 Stay	Buy now
22	67G441130000 Cam Plate, Handle	Buy now
23	63D482360000 Roller, detent	Buy now
24	63D481190000 Cover	Buy now
25	67G421530000 Shaft, Throttle Control	Buy now
26	67G441320000 Bushing	Buy now
27	63D482370000 Adaptor	Buy now
28	6X6811470000 Screw 3	Buy now
29	63D482380000 Spring, detent	Buy now
30	970950804000 Bolt, hexagon	Buy now
31	929950860000 Washer, plain (663)	Buy now

Steering



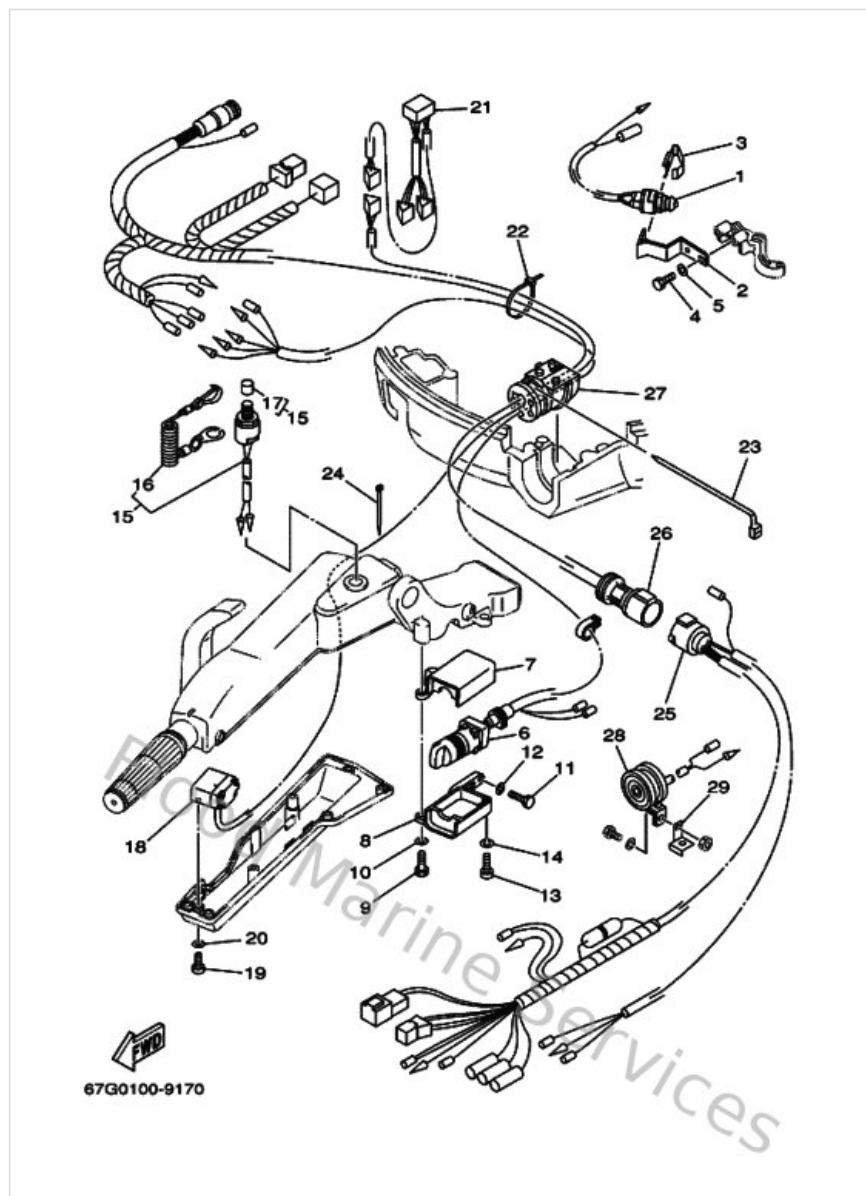
Ref	Part	
32	970800603000 Bolt(jf7)	Buy now
33	929950660000 Washer, plain (646)	Buy now
34	970800601400 Bolt(gj3)	Buy now
36	67G483210000 Cable	Buy now
37	67G485310000 Bracket Remote Control 1	Buy now
39	904681000500 Pin, hair 6264123500	Buy now
40	67G263010000 Throttle Cable assembly	Buy now
41	66R485380000 Clamp, cable 1	Buy now
43	63D485380000 Clamp, cable 1	Buy now
45	67G44159004D Handle Gear Shift	Buy now
46	67G441730000 Lever, Shift Control	Buy now
47	9015906M1800 Screw, with washer(6b0)	Buy now
48	6G8441910000 Indicator, shift	Buy now
49	9038626MA300 Bush	Buy now
50	67G421310000 Cover Handle Steering	Buy now

Steering



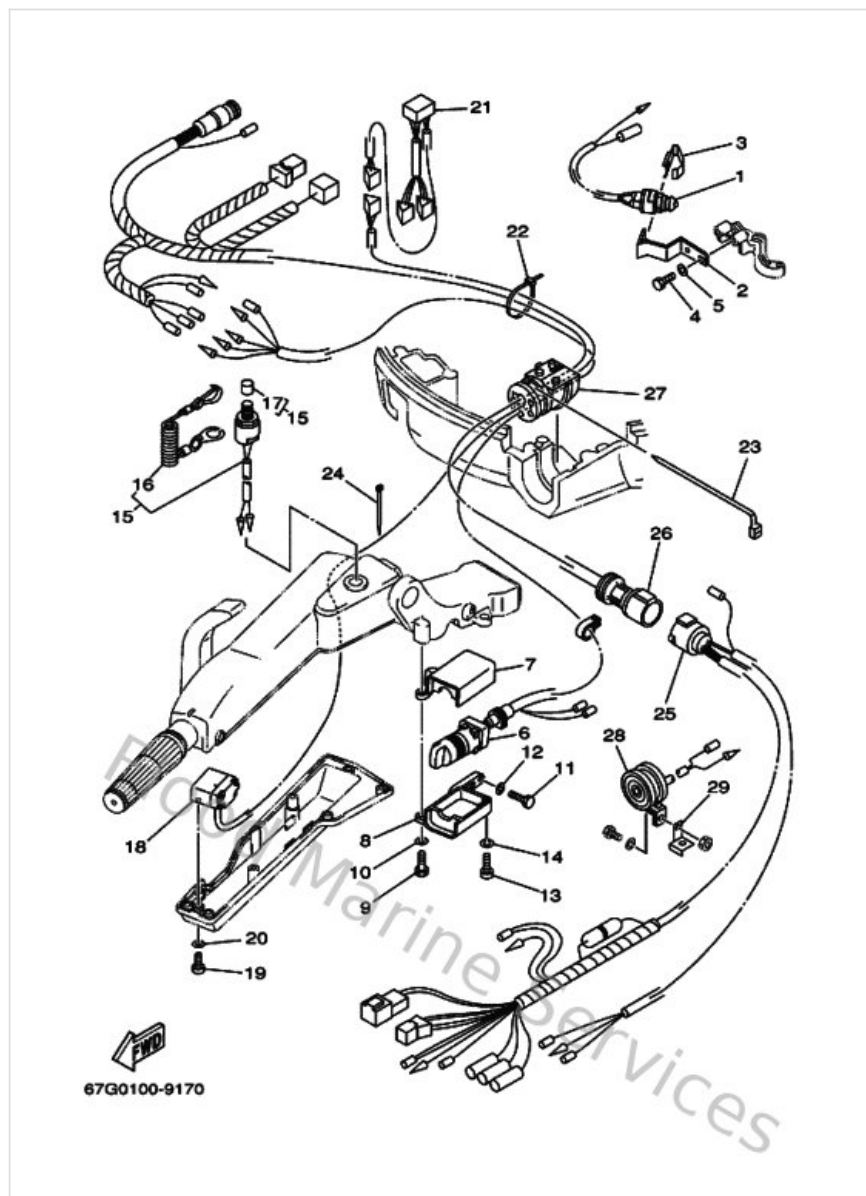
Ref	Part	
51	978850604000 Screw pan head	Buy now
53	978850601600 Screw, pan head(6b0)	Buy now
55	63D427250000 Grommet	Buy now
56	67G42121004D Bracket	Buy now
57	9010112M0900 Bolt	Buy now
58	929901220000 Ybs66-12 washer,plain	Buy now
59	9020612M2200 Washer, wave(6b0)	Buy now
60	9038712M0200 Collar(6b0)	Buy now
61	9038612M9300 Bush(6b0)	Buy now
62	929901260000 Washer, plate(663)	Buy now
63	9018512M1200 Nut, self-locking(6e5)	Buy now

Steering 2



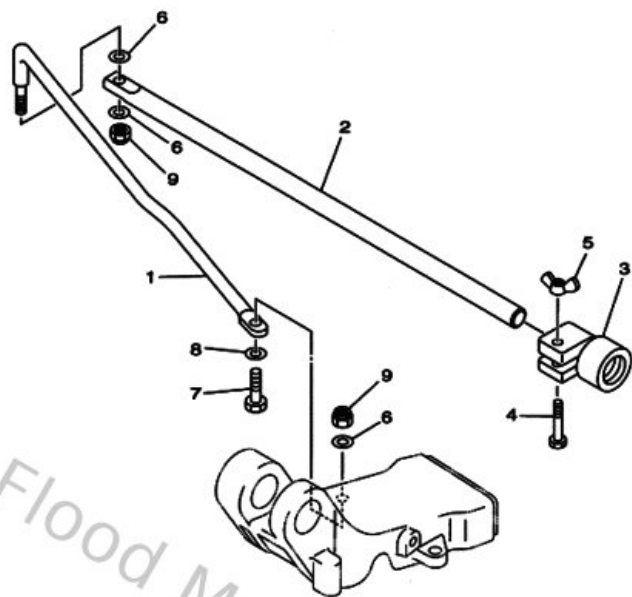
Ref	Part	
1	688825401100 Neutral switch assembly	Buy now
2	67G825540000 Stay Neutral Switch	Buy now
3	62Y825550000 Damper Main Switch 1	Buy now
4	970800601400 Bolt(gj3)	Buy now
5	929950660000 Washer, plain (646)	Buy now
6	67G825101000 Main Switch assembly	Buy now
7	63D8252E014D Cover, main switch 1	Buy now
8	63D8252F014D Cover, main switch 2	Buy now
9	970950602500 Bolt	Buy now
11	970800602000 Bolt(7u8)	Buy now
13	978850602500 Screw, pan head(6b0)	Buy now
14	929950610000 Washer(6a1)	Buy now
15	699825750900 Engine stop switch assembly	Buy now
16	682825560000 Lanyard, stop switch	Buy now
17	6898257Y0000 Cap	Buy now

Steering 2



Ref	Part	
18	67G825630000 Trim & tilt switch assembly	Buy now
19	901570600900 Screw, pan head(6b0)	Buy now
21	63D837280000 Connector assembly	Buy now
22	437839361100 Band, switch cord	Buy now
23	9046513M3000 Clamp	Buy now
24	9046511M1000 Clamp	Buy now
26	63D825860000 Extension, Wire Harness	Buy now
27	67G427250000 Grommet	Buy now
28	688833831100 Buzzer	Buy now
29	6H5833860000 Buzzer Stay	Buy now

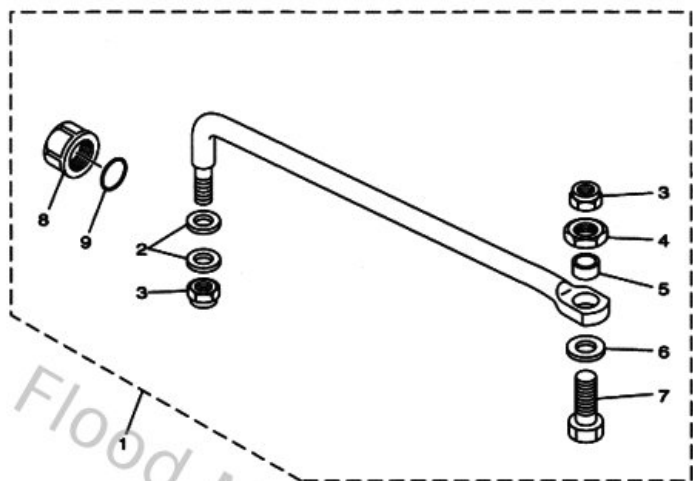
Steering Friction



67G0010-9180

Ref	Part	
2	6E5425180100 Shaft, Friction	Buy now
3	67G425280000 Plate, Friction	Buy now
4	970800603500 Bolt(j52)	Buy now
5	901750600300 Nut, wing (f87)	Buy now
6	929900860000 Washer, plain (663)	Buy now
7	970950803000 Bolt, hexagon (fj1)	Buy now
8	929950860000 Washer, plain (663)	Buy now
9	901850805700 Nut, nylon (6j8)	Buy now

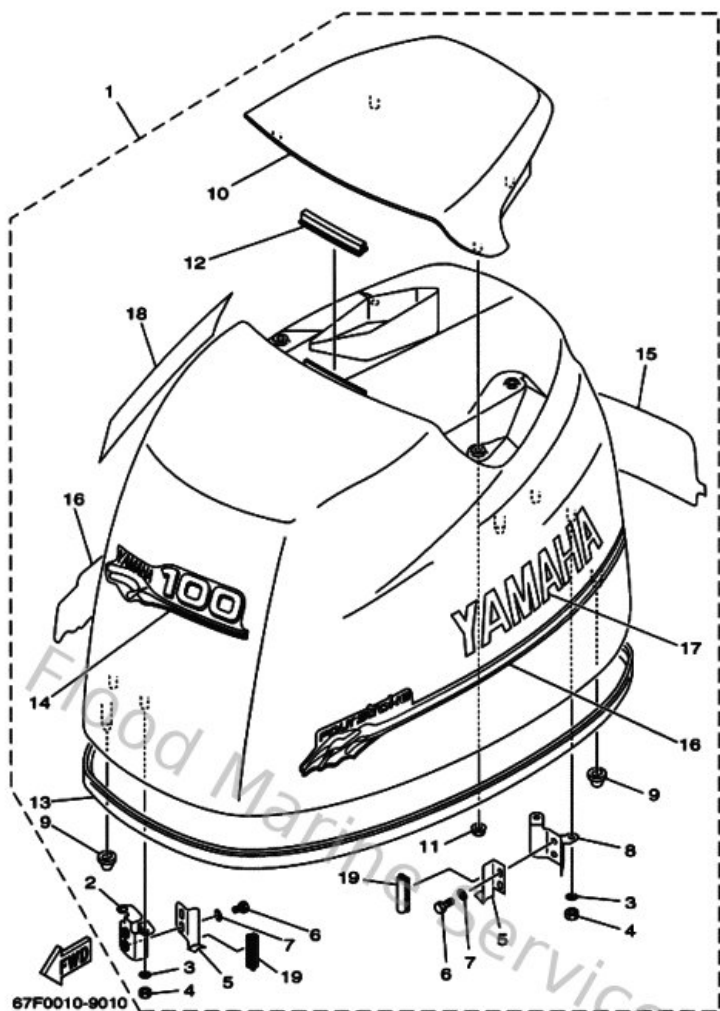
Steering Guide



67F0010-9250

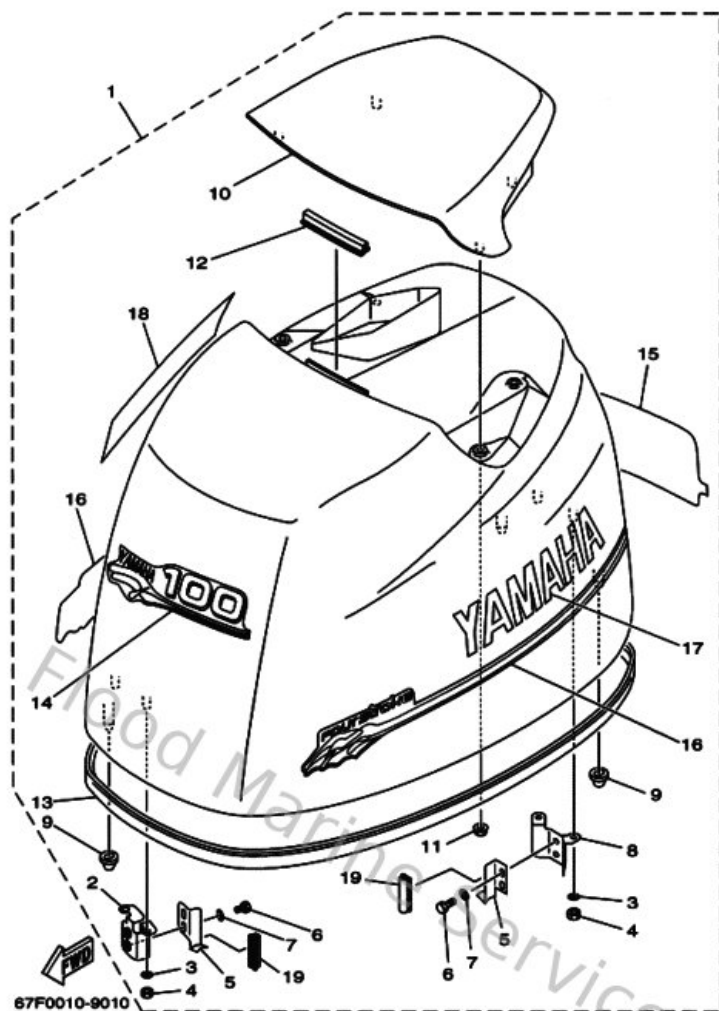
Ref	Part	
1	67F613500000 Steering guide attachment kit	Buy now
2	9020110M2000 Washer, plate (663)	Buy now
3	9018509M0100 Nut, nylon (663)	Buy now
4	9017009M0300 Nut (689)	Buy now
5	9038710M4200 Collar (688)	Buy now
6	9020110M6300 Washer, plate	Buy now
7	9010109M0100 Bolt(62x)	Buy now
8	6E5431450100 Cap, clamp bracket	Buy now
9	932101627500 O-ring	Buy now

Top Cowling



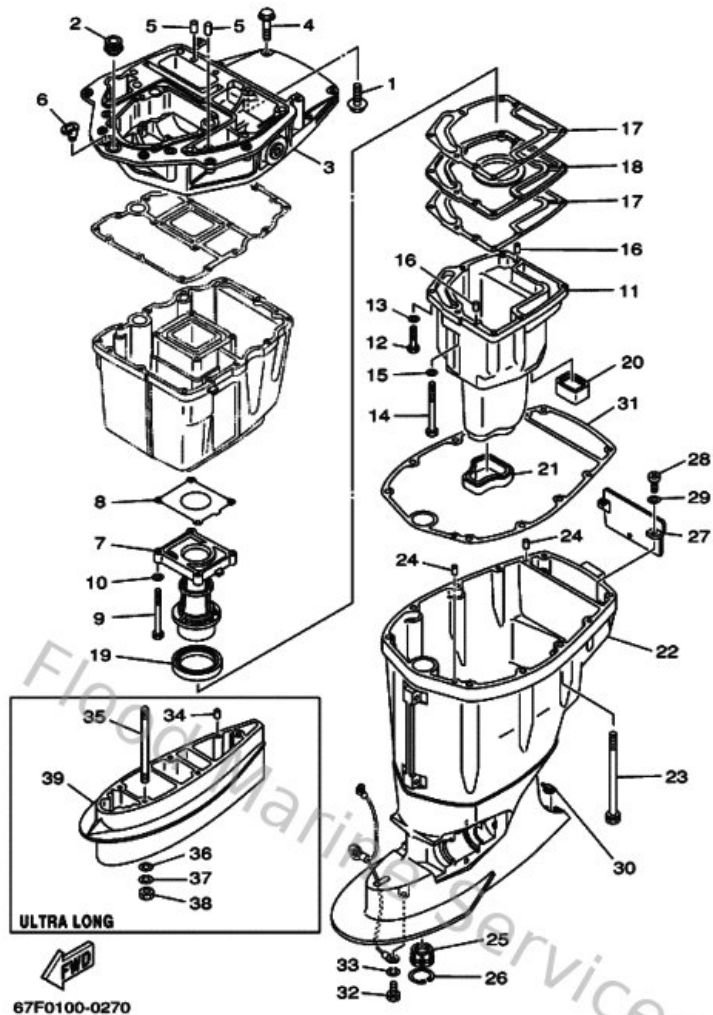
Ref	Part	
1	67G42610004D Top cowling assembly	Buy now
2	67F426470000 Holder, clamp band	Buy now
3	929900610000 Washer(6a1)	Buy now
4	953800660000 Nut(661)	Buy now
5	68V426520000 Hook	Buy now
6	970950601200 Bolt(gh1)	Buy now
7	929950660000 Washer, plain (646)	Buy now
8	67F426490000 Holder, clamp band	Buy now
9	67F426620000 Damper	Buy now
10	67F42613008D Molding, air duct	Buy now
11	9017906M2400 Nut(6j8)	Buy now
12	61N426280000 Seal	Buy now
13	67F426150000 Seal	Buy now
14	67G426770000 Graphic, front	Buy now
15	6D7426771000 Graphic, front	Buy now

Top Cowling



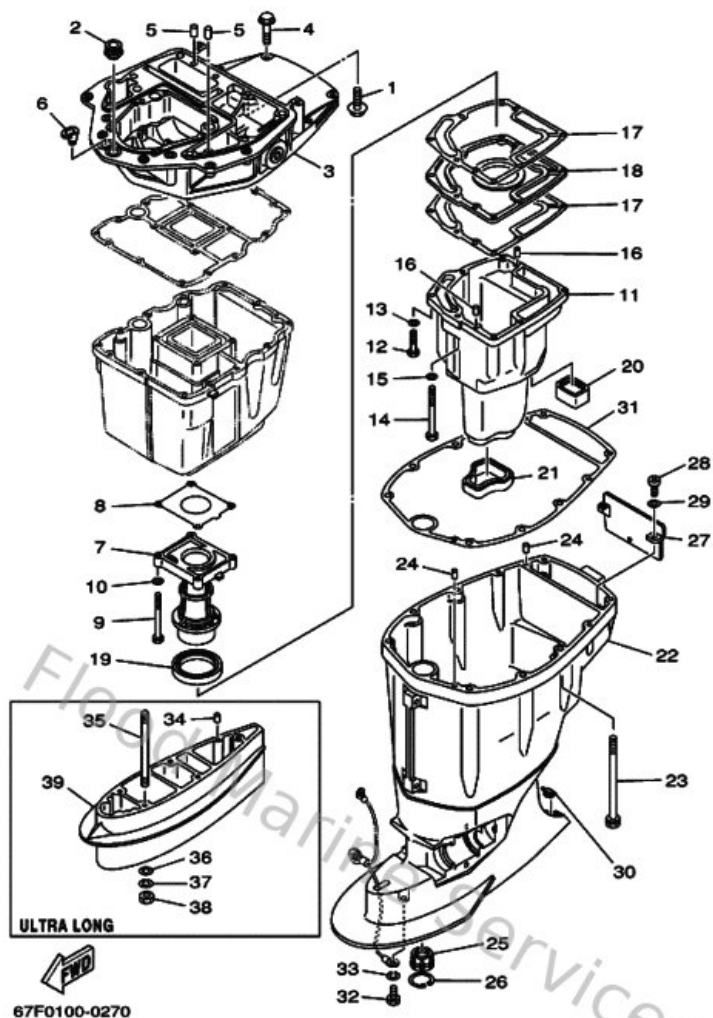
Ref	Part	
16	67FW00700000 Graphic Set	Buy now
17	67F426810000 Emblem, yamaha	Buy now
18	67F426820000 Emblem, yamaha	Buy now
19	67F426280000 Seal	Buy now

Upper Casing



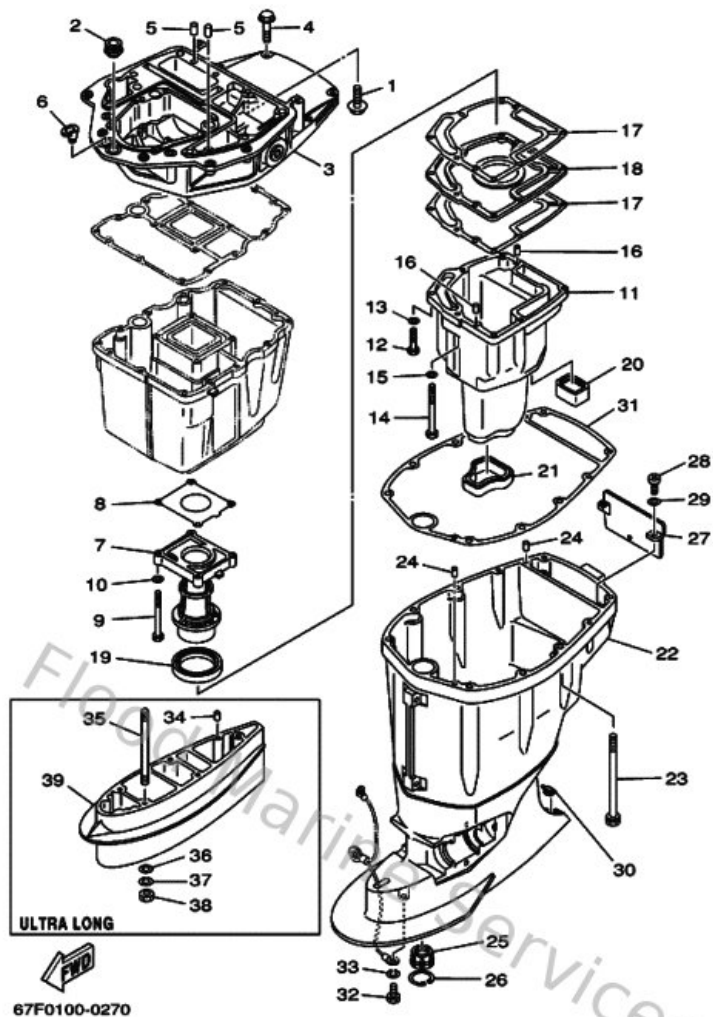
Ref	Part	
1	9011908M5800 Bolt, with washer	Buy now
2	67F427240000 Grommet	Buy now
3	67F411370194 Guide, exhaust	Buy now
4	975750854000 Bolt, hexagon w/w deep recess	Buy now
5	9360816M1600 Pin, dowel(6t4)	Buy now
6	6G1427270000 Grommet	Buy now
7	67F4113101CA Manifold, ext. 1	Buy now
8	67F41133A000 Gasket, exhaust manifold 1	Buy now
9	970750607000 Bolt(4kg)	Buy now
10	929900660000 Washer, plain (646)	Buy now
11	67F14711005B Muffler 1	Buy now
12	970750603000 Bolt(jf7)	Buy now
13	929950660000 Washer, plain (646)	Buy now
14	970800605000 Bolt(jf7)	Buy now
16	9360619M2300 Pin, dowel	Buy now

Upper Casing



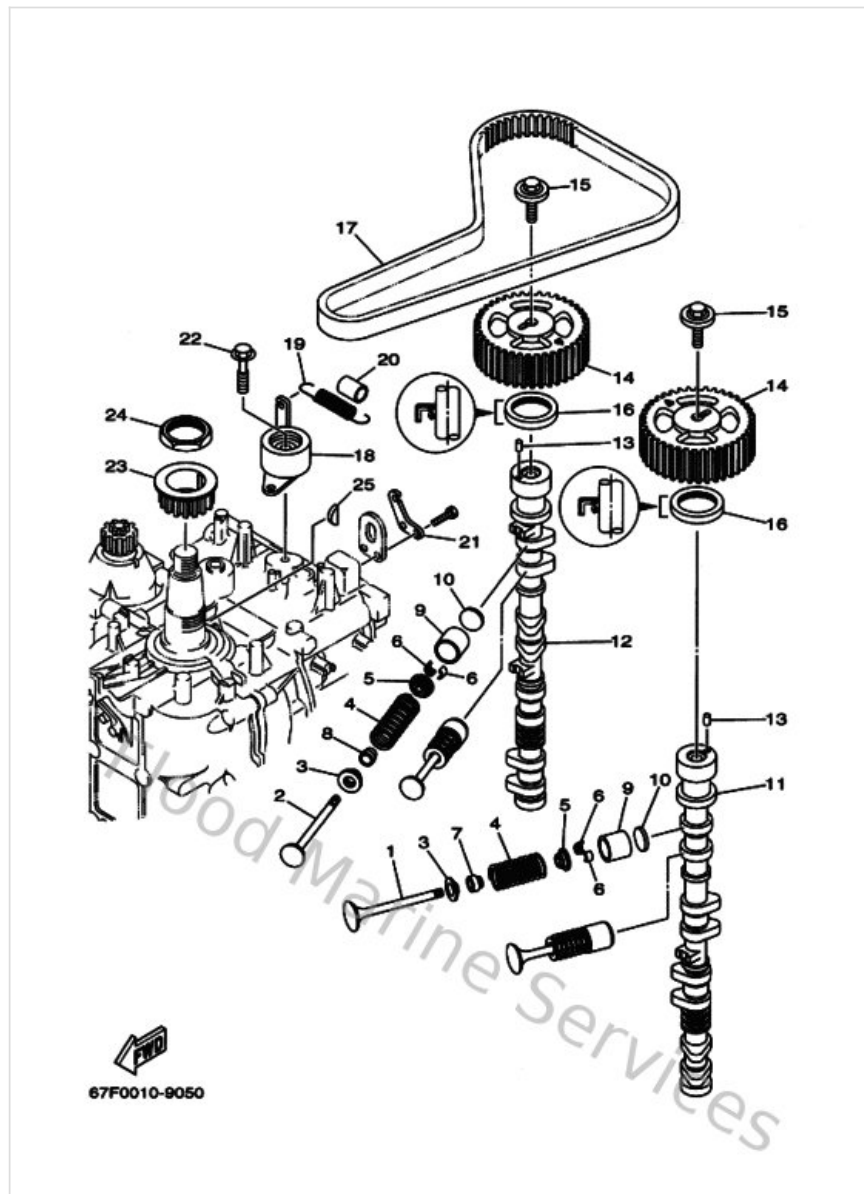
Ref	Part	
17	67F41134A000 Gasket, exhaust manifold	Buy now
18	67F4518100CA Plate	Buy now
19	67F411380000 Seal, ext. 1	Buy now
20	67F451270000 Seal	Buy now
21	67F451230000 Gasket, muffler	Buy now
22	67F45111104D Casing, upper	Buy now
23	9011910M0800 Bolt, with washer	Buy now
25	67F453180000 Bushing, drive shaft	Buy now
26	9342036M0100 Circlip (6a0)	Buy now
27	67F451510000 Cover, upper casing	Buy now
28	978800601600 Screw pan head	Buy now
30	67F451550000 Cap	Buy now
31	67F451130000 Gasket, upper casing	Buy now
32	970950801600 Bolt, hexagon deep recess	Buy now
33	929950810000 Ybs67-8 washer, spring	Buy now

Upper Casing



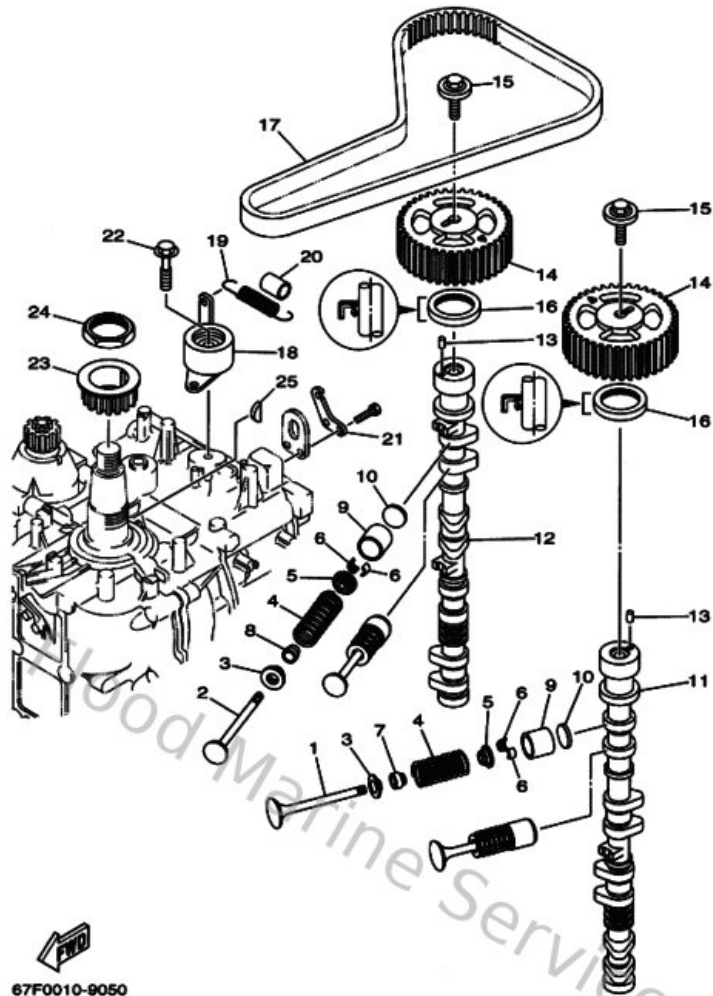
Ref	Part	
34	936061201900 Pin, dowel (614)	Buy now
35	9011610M0500 Bolt, stud (688)	Buy now
36	929901060000 Washer, plate	Buy now
37	929901010000 Ybs67-10 washer, spring	Buy now
38	953801060000 Nut(624)	Buy now
39	68845211014D Extension	Buy now

Valve



Ref	Part	
1	68V121110000 Valve, intake	Buy now
2	68V121210000 Valve, exhaust	Buy now
3	67F121160000 Seat, valve spring	Buy now
4	67F121140000 Spring, valve outer	Buy now
5	67F121170000 Retainer, valve spring	Buy now
6	67F121180000 Cotter, valve	Buy now
7	K0AA37210000 Seal, valve stem	Buy now
8	K0AA37220000 Seal, valve stem 2	Buy now
9	67F121530000 Lifter, valve	Buy now
10	67F121697000 Pad, adjusting (2.950)	Buy now
11	67F121710000 Camshaft 1	Buy now
12	6D8121810000 Camshaft 2	Buy now
13	936051010800 Pin, dowel (8g8)	Buy now
14	67F115370000 Gear, driven	Buy now
15	9011910M0600 Bolt	Buy now

Valve



Ref	Part	
16	9310238M5900 Oil seal	Buy now
17	67F462410000 Belt	Buy now
18	67F115900000 Tensioner assembly	Buy now
19	9050616M3900 Spring, tension	Buy now
20	9044515M0300 Hose (I23)	Buy now
21	67F115950000 Plate, valve	Buy now
22	9011910M7200 Bolt, with washer(6m6)	Buy now
23	67F115360000 Gear Drive	Buy now
24	9017040M3900 Nut	Buy now
25	9028004O0800 Key woodruff 604115450000	Buy now

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You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.