



Yamaha F80AET 2002

Parts Manual

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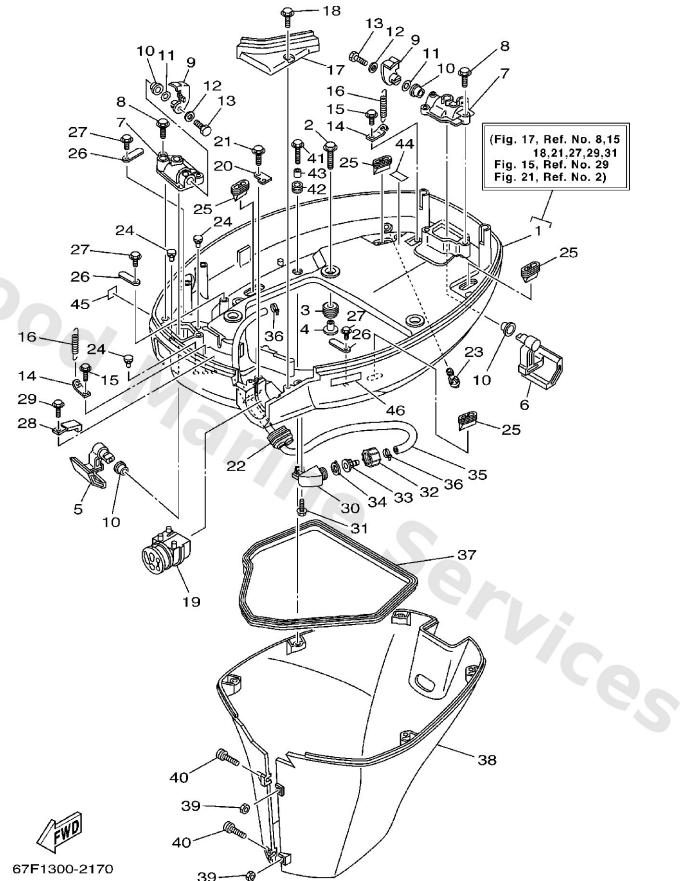
Authorised Yamaha Dealers



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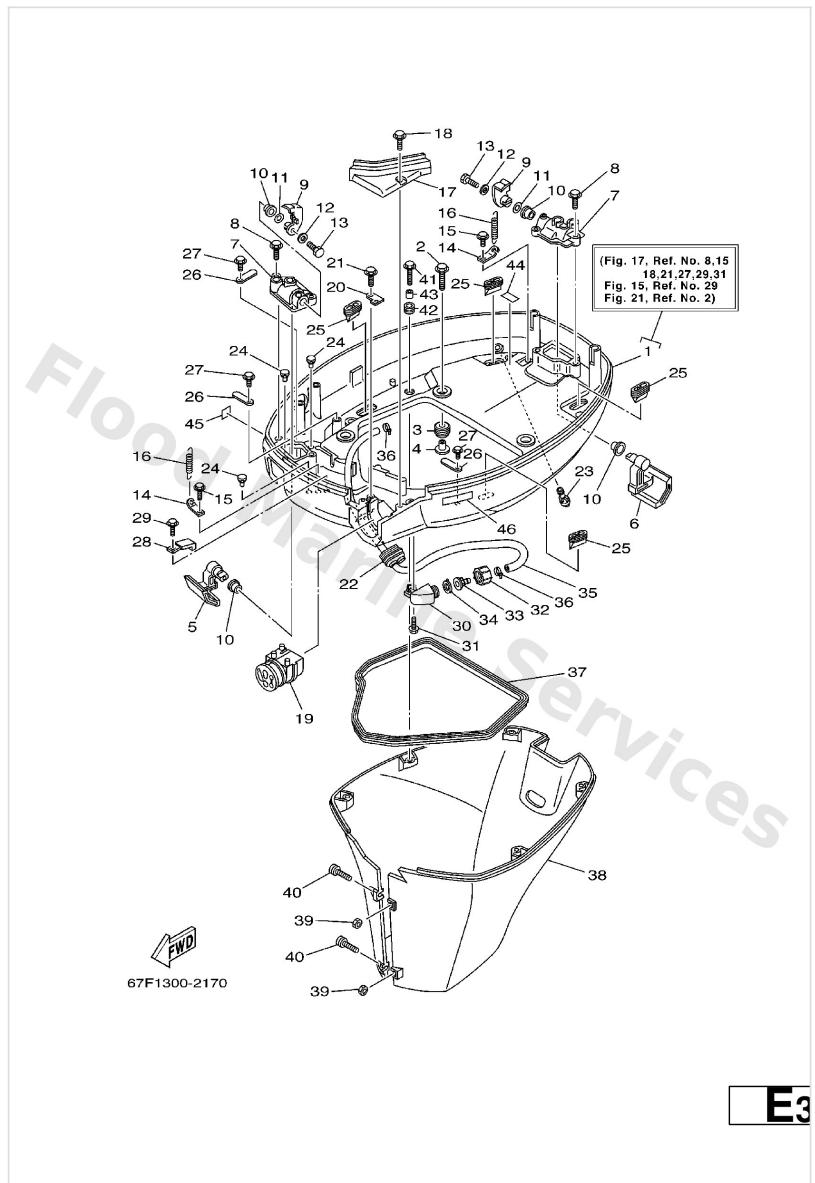
Bottom Cowling



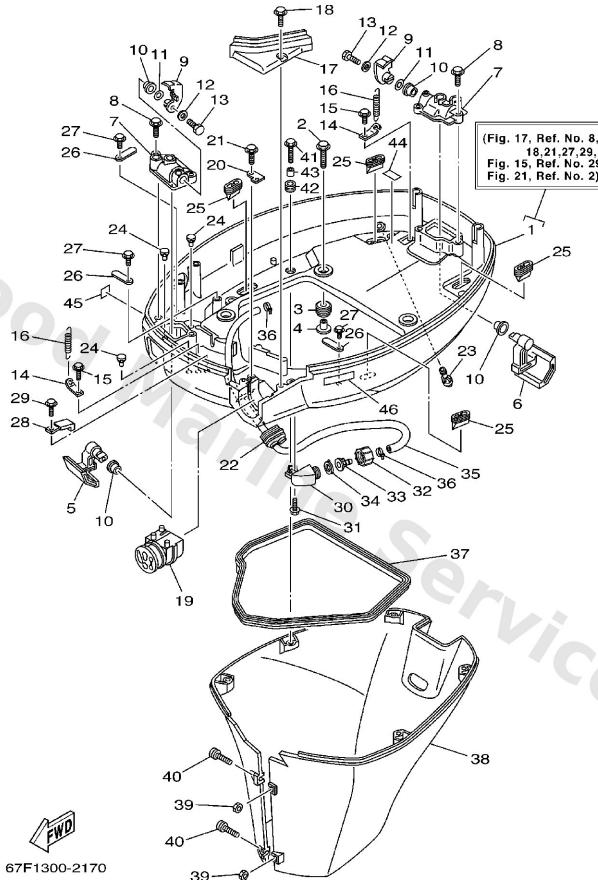
E3

Ref	Part	
1	67F42710004D Bottom cowling assembly	Buy now
2	9011908M22 Bolt, with washer	Buy now
3	9048022M15 Grommet (6e5)	Buy now
4	9038708M37 Coller (6e5)	Buy now
5	67F42815004D Lever, clamp	Buy now
6	67F42816004D Lever, clamp	Buy now
7	67F42828005B Plate, clamp	Buy now
8	9010906M82 Bolt	Buy now
9	67F4281800 Lever, clamp	Buy now
10	9038615M73 Bush(6l2)	Buy now
11	9020615M18 Washer, wave(6l2)	Buy now
12	9020106068 Washer,plate (6k8)	Buy now
13	9709506016 Bolt, hexagon deep recess	Buy now
14	64D4314400 Hook, spring	Buy now
15	9010906M86 Bolt	Buy now

Bottom Cowling



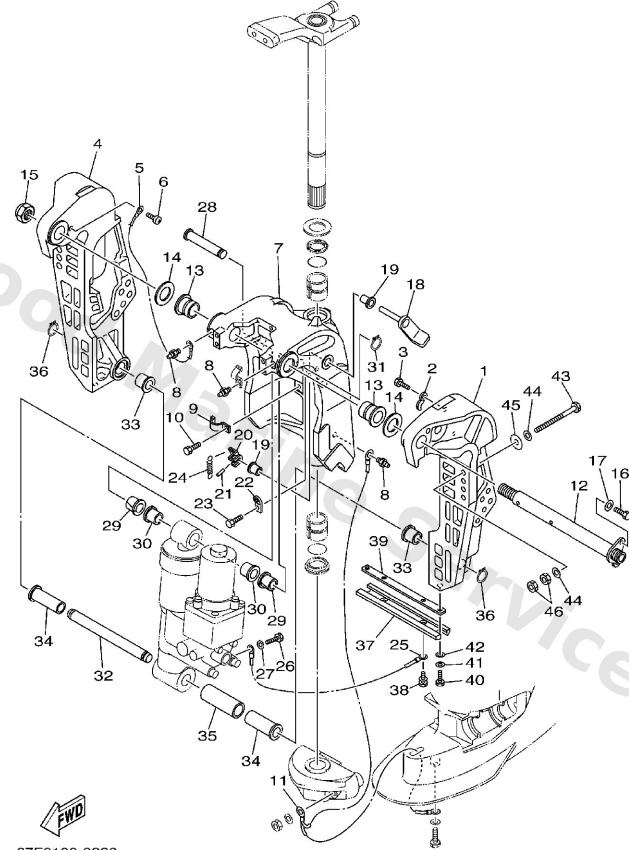
Bottom Cowling



E3

Ref	Part	
34	6R31258300 Gasket, hose joint FLUSHING KIT	Buy now
35	67F2431200 Pipe 2 FLUSHING KIT	Buy now
36	9046511M10 Clamp FLUSHING KIT	Buy now
37	61A4271600 Rubber seal 1	Buy now
38	67F42741004D Apron	Buy now
39	9538006600 Nut(661)	Buy now
40	9015906M28 Screw, with washer	Buy now
41	9010906M80 Bolt	Buy now
42	9048013M24 Grommet (6e9)	Buy now
43	9038706M43 Coller (6e9)	Buy now
44	67F8237700 Label (sparkplug mark)	Buy now
45	6A12817600 Label Caution	Buy now
46	6E38257H00 Plate Mark	Buy now

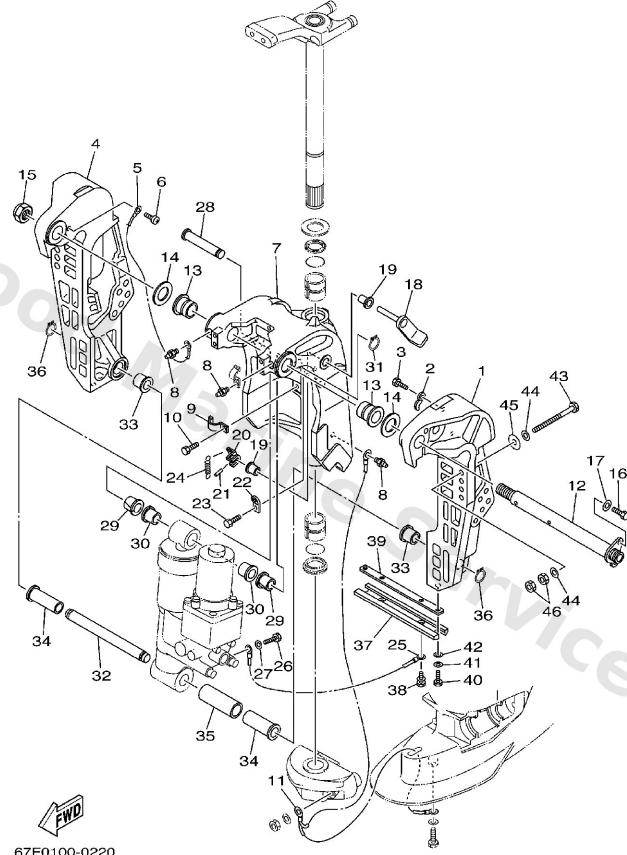
Bracket 1



F6

Ref	Part	
1	67F43111004D Bracket, clamp 1	Buy now
2	9046510M77 Clamp	Buy now
3	9709506010 Bolt	Buy now
4	67F43112004D Bracket, clamp 2	Buy now
5	6E58214800 Wire, lead 5	Buy now
6	9788006012 Screw, pan head(62j)	Buy now
7	67F43311104D Bracket, Swivel 1	Buy now
8	9370006M03 Nipple, grease(6a1)	Buy now
9	9046508M63 Clamp(61u)	Buy now
11	67F8212700 Wire, lead 2	Buy now
12	64E4313101 Bolt, clamp bracket	Buy now
13	9038625M31 Bushing (6e5)	Buy now
14	9020126M59 Washer, plate (6e5)	Buy now
15	9018522M11 Nut, self-locking	Buy now
16	9709508020 Bolt, hexagon	Buy now

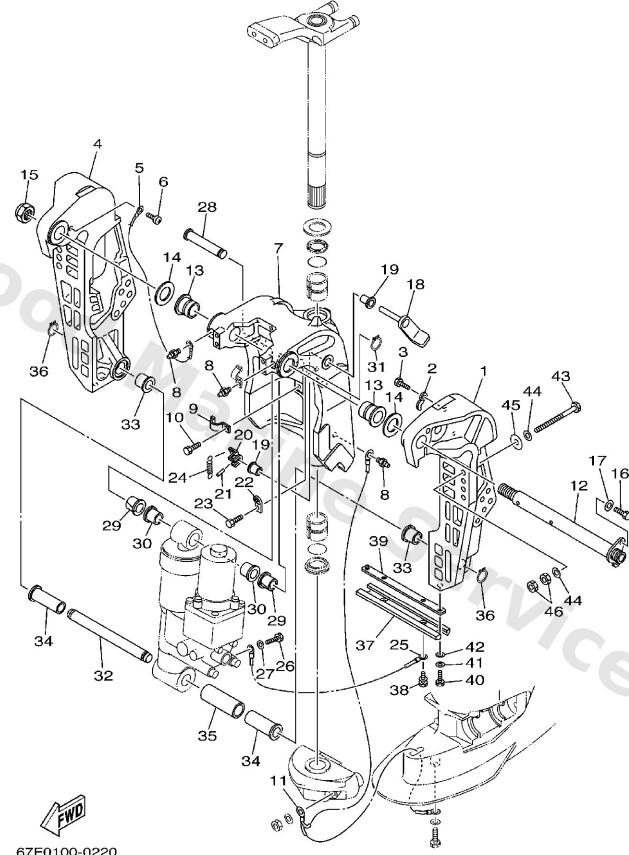
Bracket 1



F6

Ref	Part	
17	9299508100 Ybs67-8 washer, spring	Buy now
18	67F4318100 Lever, tilt stop 1	Buy now
19	9038610M16 Bushing (688)	Buy now
20	67F4363100 Lever, tilt	Buy now
21	9169030020 Pin, spring (6h4)	Buy now
22	66T4314400 Hook, spring	Buy now
24	9050614M24 Spring, tension(6e5)	Buy now
25	67F8214800 Wire, lead 4	Buy now
27	9299506600 Washer, plain (646)	Buy now
28	67F4312600 Pin, upper shock mount	Buy now
29	9038618M35 Bush (688)	Buy now
30	9038618M63 Bush(6e5)	Buy now
31	9341018M05 Circlip (6f2)	Buy now
32	67F4381800 Pin, lower shock mount	Buy now
33	9038718M01 Collar	Buy now

Bracket 1

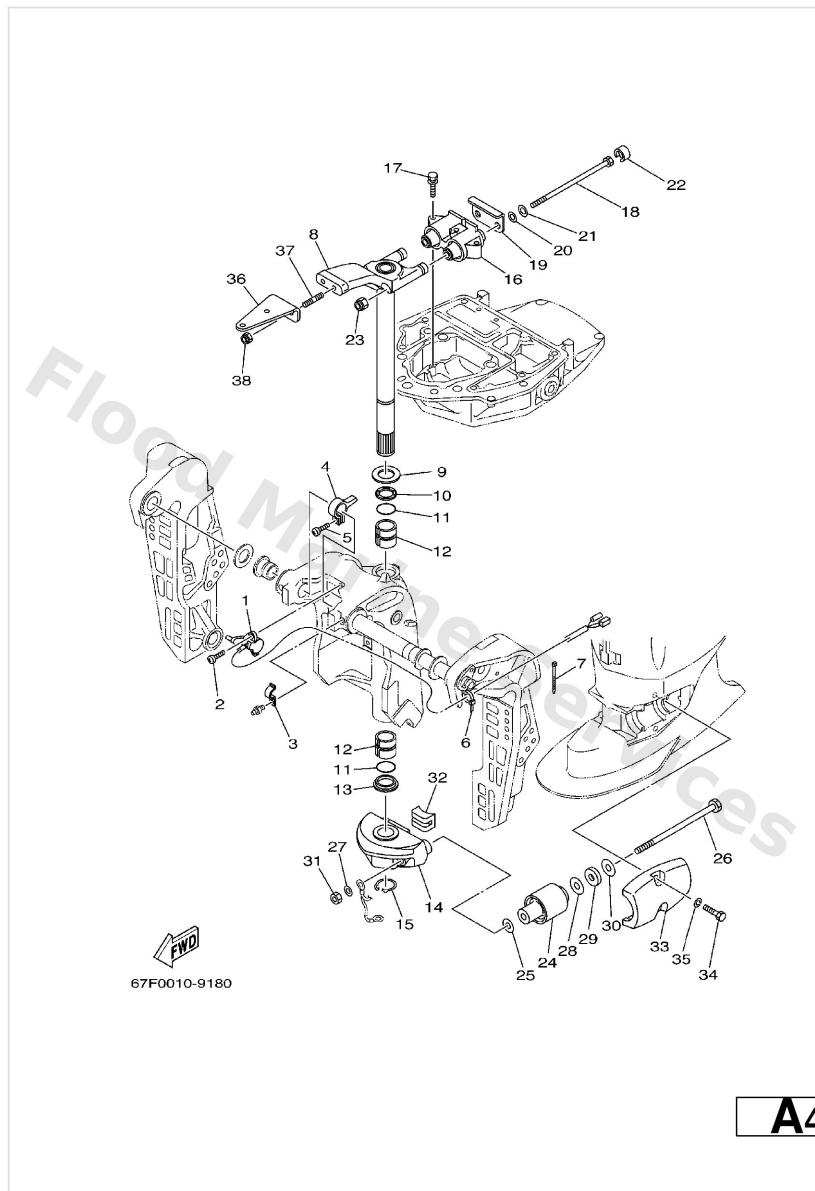


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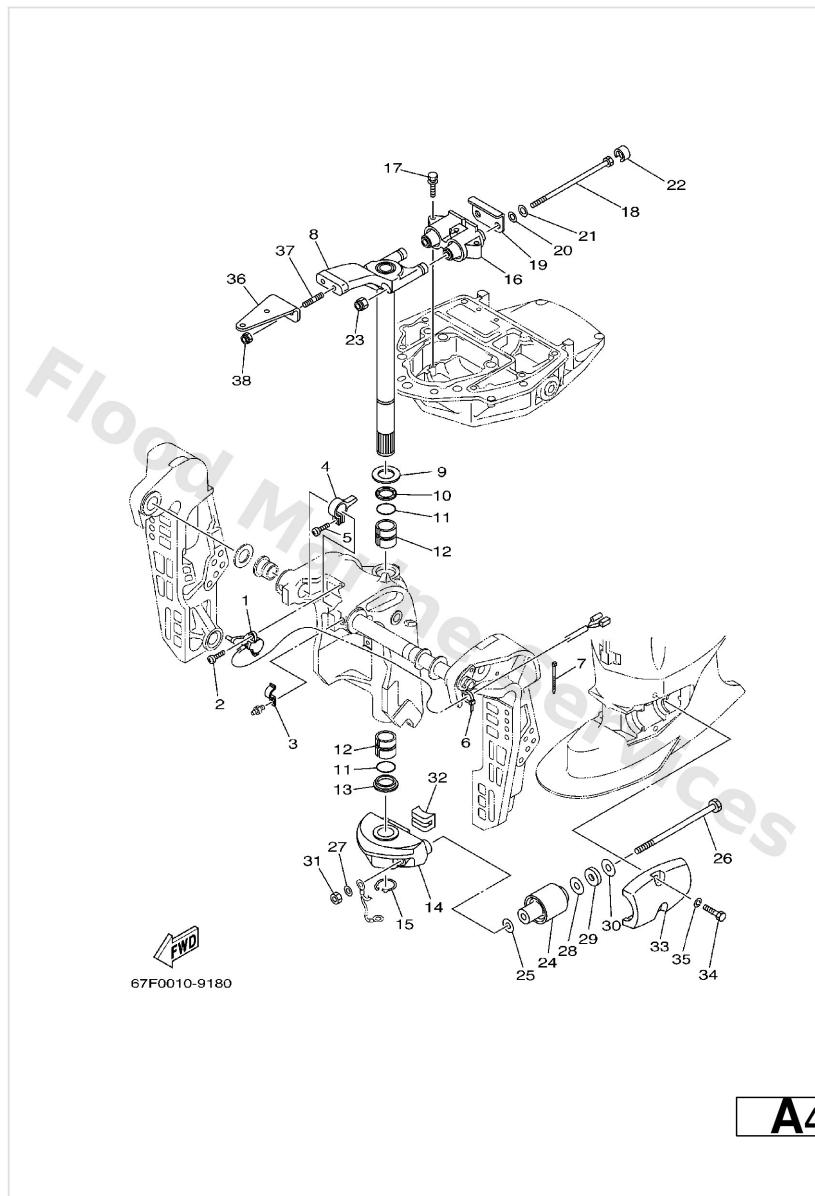
Ref	Part	
34	9038618MA0 Bush	Buy now
35	9038722M01 Collar	Buy now
37	6H14525103 Anode	Buy now
38	9011906M81 Bolt, with washer	Buy now
39	6H14452600 Plate 2	Buy now
40	9709506016 Bolt, hexagon deep recess	Buy now
41	9299506100 Washer(6a1)	Buy now
43	9010112M03 Bolt (l:115mm)	Buy now
44	9020113M01 Washer, plate(6e5)	Buy now
45	9020112M05 Washe, plate(663)	Buy now
46	9538012600 Nut (707)	Buy now

Bracket 2



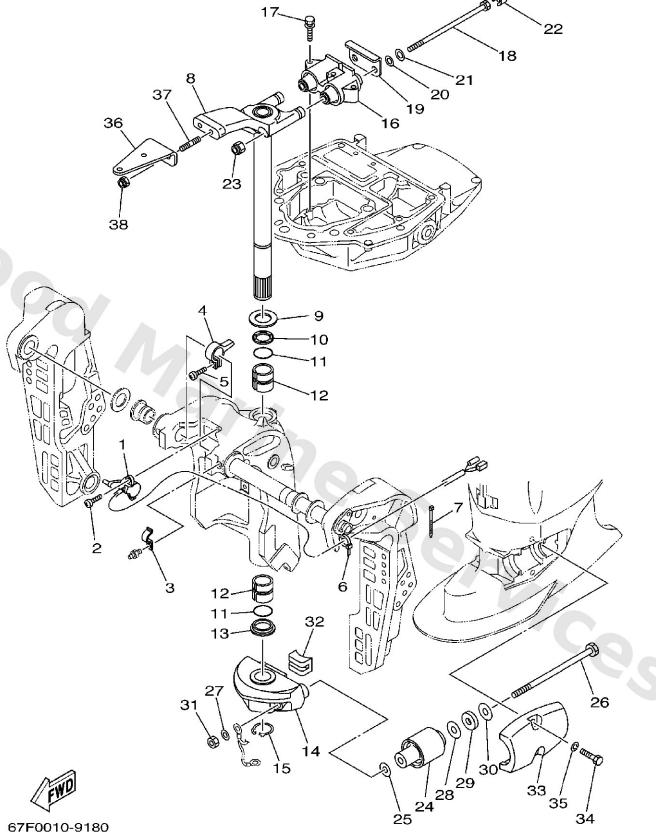
Ref	Part	
1	64E8367202 Trim sender	Buy now
2	9788506016 Screw, pan head(6b0)	Buy now
3	9046508M63 Clamp(61u)	Buy now
4	64E4313902 Cam, trim sender (with screw)	Buy now
5	9778060525 Screw, tapping(65j)	Buy now
6	9046511M10 Clamp	Buy now
8	67F42510104D Steering bracket assembly	Buy now
9	9020130M00 Washer, plate(6h1)	Buy now
10	9038630M78 Bush(6h0)	Buy now
11	9321029M94 O-ring(6h1)	Buy now
12	9038630M77 Bush(6h0)	Buy now
13	9038630M60 Bush(6j8)	Buy now
14	67F44551004D Housing, lower mount rubber	Buy now
15	9341028M06 Circlip (688)	Buy now
16	67F445140094 Mount damper, upper side	Buy now

Bracket 2



Ref	Part	
17	9757508445 Bolt, hexagon w/w deep recess	Buy now
18	9010912M37 Bolt	Buy now
19	67F4452600 Plate	Buy now
20	9020112M16 Washer, plate (679)	Buy now
21	9020113M01 Washer, plate(6e5)	Buy now
22	67F4453300 Damper, upper mount rubber	Buy now
23	9578012300 Nut, nylon (6f2)	Buy now
24	67F445550094 Mount damper, lower side	Buy now
25	9020113M03 Washer, plate (688)	Buy now
26	9010912M97 Bolt	Buy now
28	9020124M02 Washer, plate(61x)	Buy now
29	9020225M04 Washer, plate (663)	Buy now
30	9020113M19 Washer, plate (663)	Buy now
31	9538012700 Nut(6t4)	Buy now
32	67F4457500 Damper, lower mount rubber	Buy now

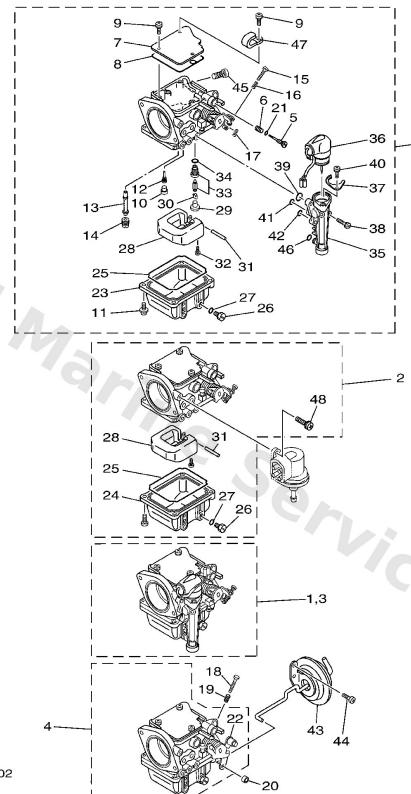
Bracket 2



Ref	Part	
33	67F44553004D Cover, lower mount	Buy now
34	9707510040 Bolt, hexagon deep recess	Buy now
35	9299510100 Ybs67-10 washer, spring	Buy now
36	67F48511004D Hook, steering	Buy now
37	9011610175 Bolt, stud	Buy now
38	9018510051 Nut, self-locking	Buy now

A4

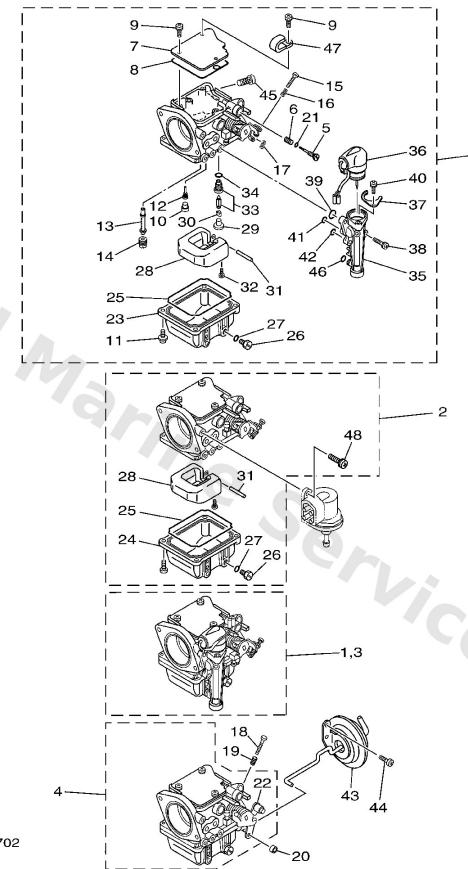
Carburetor 1



B7

Ref	Part	
1	67F1490120 Carburetor assembly 1 #1	Buy now
1	67G1490130 Carburetor assembly 1 FOR STD-#1,3	Buy now
1	67G1490150 Carburetor assembly 1 FOR SAV-#1,3	Buy now
2	67F1490220 Carburetor assembly 2 #2	Buy now
2	67G1490230 Carburetor assembly 2 FOR STD-#2	Buy now
2	67G1490250 Carburetor assembly 2 FOR SAV-#2	Buy now
3	67F1490320 Carburetor assembly 3 #3	Buy now
4	67F1490420 Carburetor assembly 4 #4	Buy now
4	67G1490430 Carburetor assembly 4 FOR STD-#4	Buy now
4	67G1490450 Carburetor assembly 4 FOR SAV-#4	Buy now
5	67F1492300 Screw, pilot FOR STD	Buy now
5	67F1492310 Screw, Pilot FOR SAV	Buy now
6	6971455500 Spring	Buy now
7	67F1414600 Plate	Buy now
8	67F1414700 Gasket	Buy now

Carburetor 1



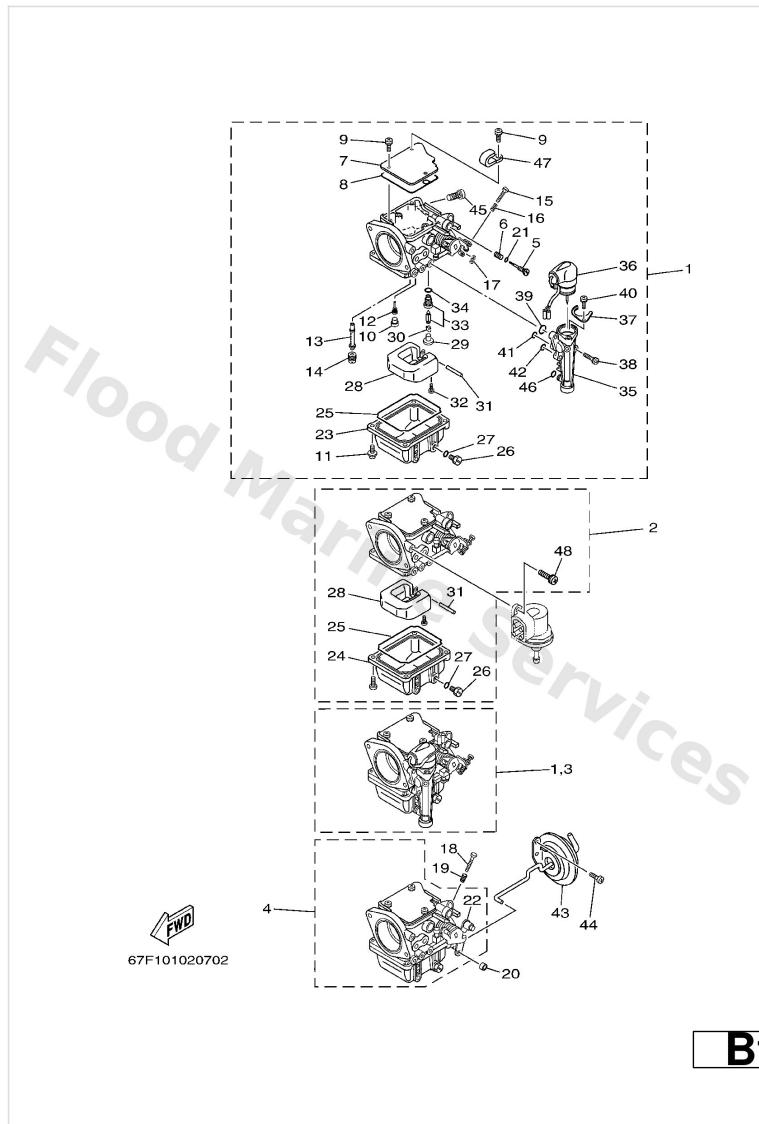
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B7

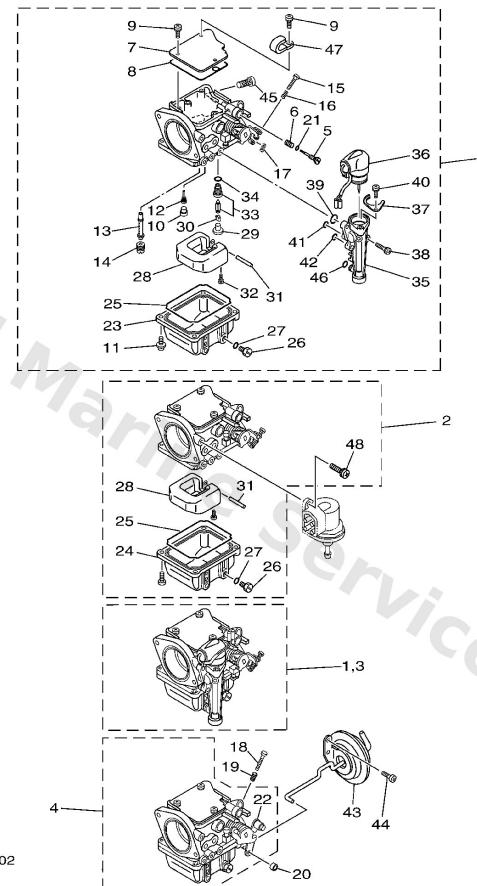
Ref	Part	
9	9780304010 Screw, pan head (e56)	Buy now
10	6761496600 Rubber cap	Buy now
11	9798004114 Screw, pan head(ga5)	Buy now
12	67F1494F04 Jet (#42)	Buy now
12	67G1494805 Jet (#45)	Buy now
13	67F1494710 Jet, Needle	Buy now
13	67G1494700 Jet, needle	Buy now
14	67F1494332 Jet, main (#125)	Buy now
14	67G1494329 Jet Main (#110) FOR SAV	Buy now
14	67G1494380 Jet, main (#112) FOR STD	Buy now
15	67F1456700 Screw #1,2,3	Buy now
16	67F1455500 Spring #1,2,3	Buy now
17	67F1455600 Spring #1,2,3	Buy now
18	63V1452300 Screw, stop #4	Buy now
19	9050110326 Spring coil(663)(carb) #4	Buy now

Carburetor 1



Ref	Part	
20	67F1499800 Bush #4	Buy now
21	67F1439700 O-ring	Buy now
22	6H21457800 Collar #4	Buy now
23	67F1498000 Body, float chamber #1,3	Buy now
24	67F1498010 Body, float chamber #2,4	Buy now
25	67F1498400 Gasket, float chamber	Buy now
26	6H31499200 Screw, drain	Buy now
27	9321004230 O-ring (371)	Buy now
28	6H41498501 Float	Buy now
29	6761418600 Pin, valve	Buy now
30	6631415900 Clip	Buy now
31	6H41454800 Pin, float arm	Buy now
32	9858004008 Screw, pan head (713)	Buy now
33	60C1459000 Needle valve assembly	Buy now
34	9321004228 O-ring (371)	Buy now

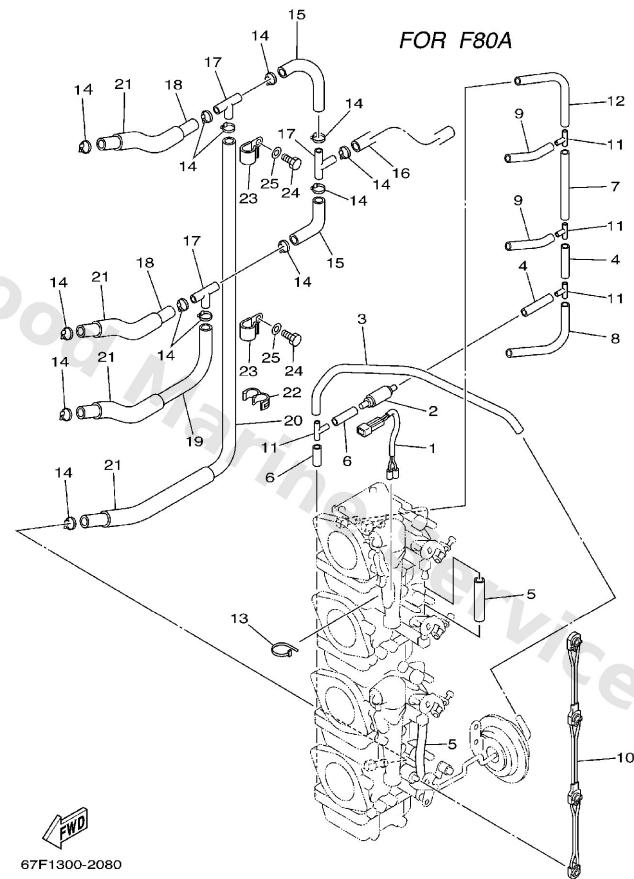
Carburetor 1



B7

Ref	Part	
35	67F1437800 Body, starter #1,3	Buy now
36	67F1438001 Prime starter assembly #1,3	Buy now
37	67F1417800 Plate, starter lever #1,3	Buy now
38	67F1459200 Screw #1,3	Buy now
39	67F1439800 O-ring #1,3	Buy now
40	67F1456500 Screw #1,3	Buy now
41	67F1439810 O-ring #1,3	Buy now
42	67F1439820 O-ring #1,3	Buy now
43	67F1436900 Diaphragm assembly 2 #4	Buy now
44	67F1432500 Screw, pan head #4	Buy now
45	67F1437101 Element, filter	Buy now
46	67F1439830 O-ring #1,3	Buy now
47	67F1425500 Plate #1	Buy now

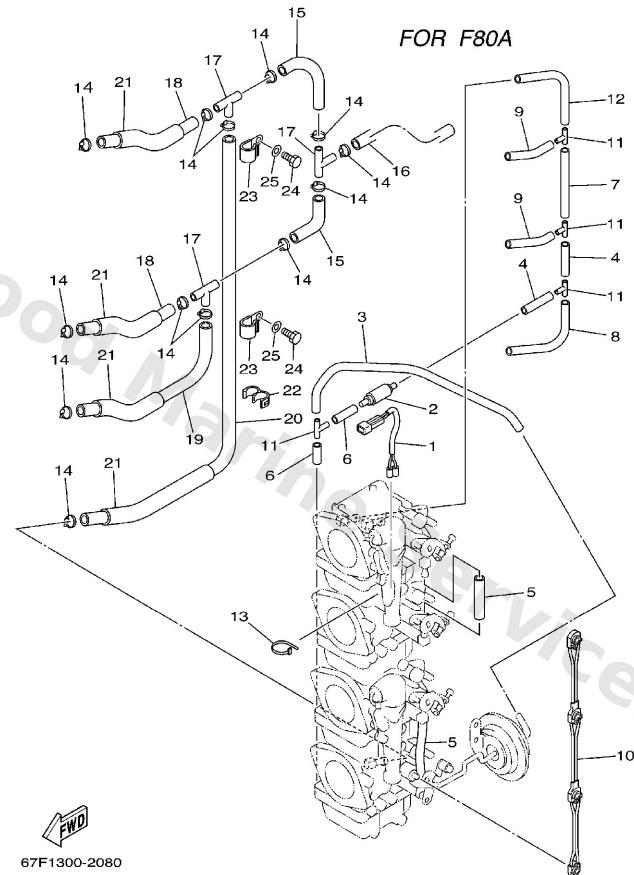
Carburetor 2



C3

Ref	Part	
1	67F1412A00 Wire harness assembly	Buy now
2	67F1318300 Valve, check	Buy now
3	67F1434900 Pipe	Buy now
4	67F1434910 Pipe	Buy now
5	67F1434920 Pipe	Buy now
6	67F1434930 Pipe	Buy now
7	67F1434940 Pipe	Buy now
8	67F1434950 Pipe	Buy now
9	67F1434960 Pipe	Buy now
10	67F1458500 Rod, choke	Buy now
11	67F1418900 Connector	Buy now
12	67F1434970 Pipe	Buy now
13	9046511M59 Clamp(63m)	Buy now
14	68F2435600 Clip, pipe 1	Buy now
15	60C1429400 Hose	Buy now

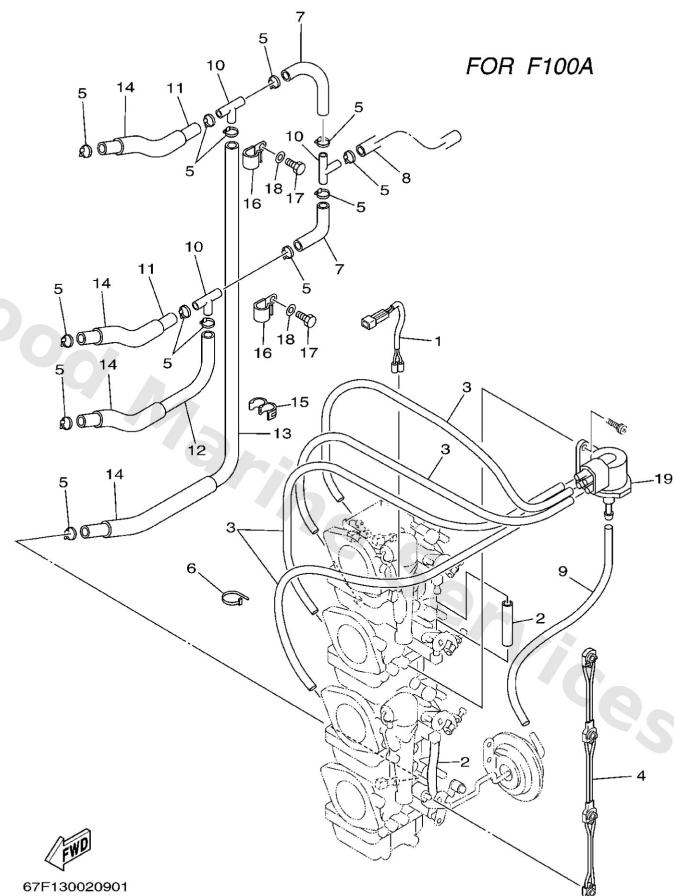
Carburetor 2



Ref	Part	
16	60C1429800 Pipe	Buy now
17	6882437800 Pipe, joint	Buy now
18	9044510M16 Hose (I400)	Buy now
19	9044510MG6 Hose (I200)	Buy now
20	9044510MG7 Hose (I350)	Buy now
21	9044516M07 Hose (I80)	Buy now
22	9046410M57 Clamp	Buy now
23	9046508M83 Clamp	Buy now
24	9709506012 Bolt(gh1)	Buy now
25	9299506600 Washer, plain (646)	Buy now

C3

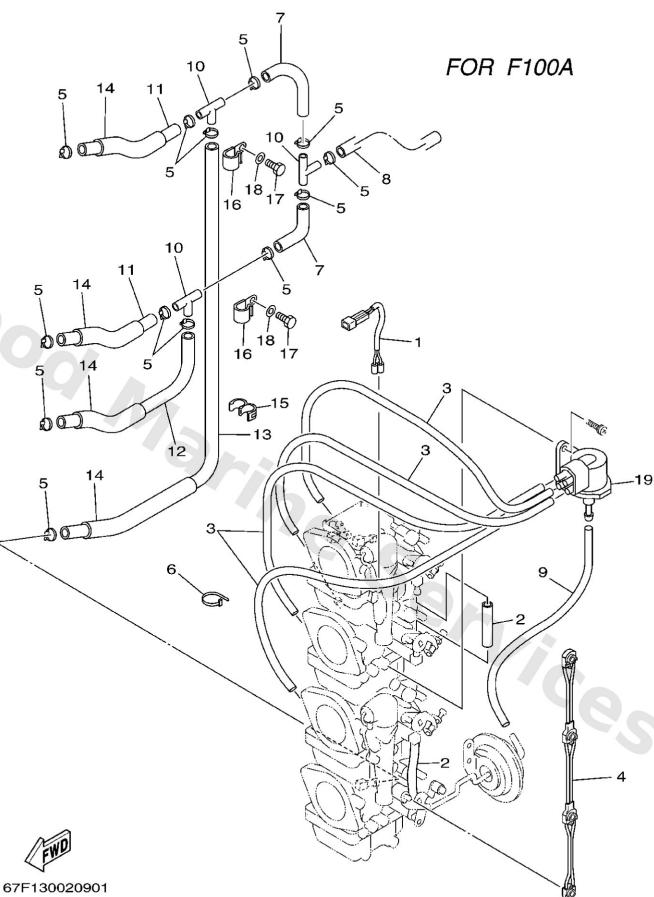
Carburetor 3



C4

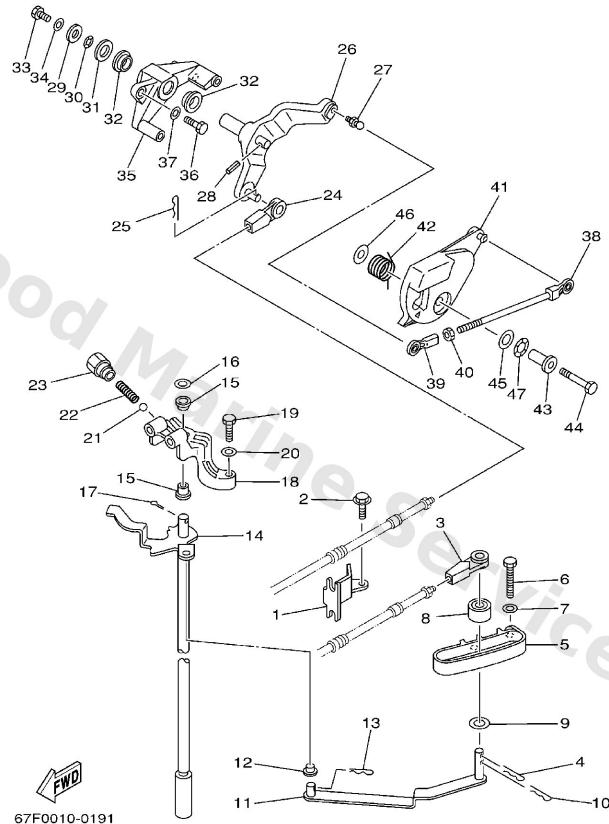
Ref	Part	
1	67F1412A00 Wire harness assembly	Buy now
2	67F1434920 Pipe	Buy now
3	67F1434900 Pipe	Buy now
4	67F1458500 Rod, choke	Buy now
5	68F2435600 Clip, pipe 1	Buy now
6	9046511M59 Clamp(63m)	Buy now
7	60C1429400 Hose	Buy now
8	60C1429800 Pipe	Buy now
9	67F1434800 Pipe 1	Buy now
10	6882437800 Pipe, joint	Buy now
11	9044510M16 Hose (I400)	Buy now
12	9044510MG6 Hose (I200)	Buy now
13	9044510MG7 Hose (I350)	Buy now
14	9044516M07 Hose (I80)	Buy now
15	9046410M57 Clamp	Buy now

Carburetor 3



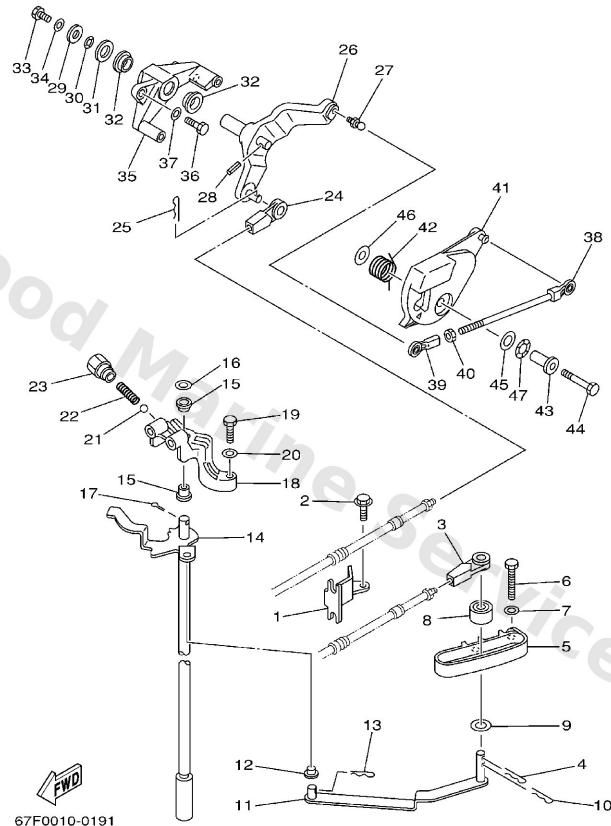
C4

Ref	Part	
16	9046508M83 Clamp	Buy now
17	9709506012 Bolt(gh1)	Buy now
18	9299506600 Washer, plain (646)	Buy now
19	67F1486000 Check Valve assembly	Buy now



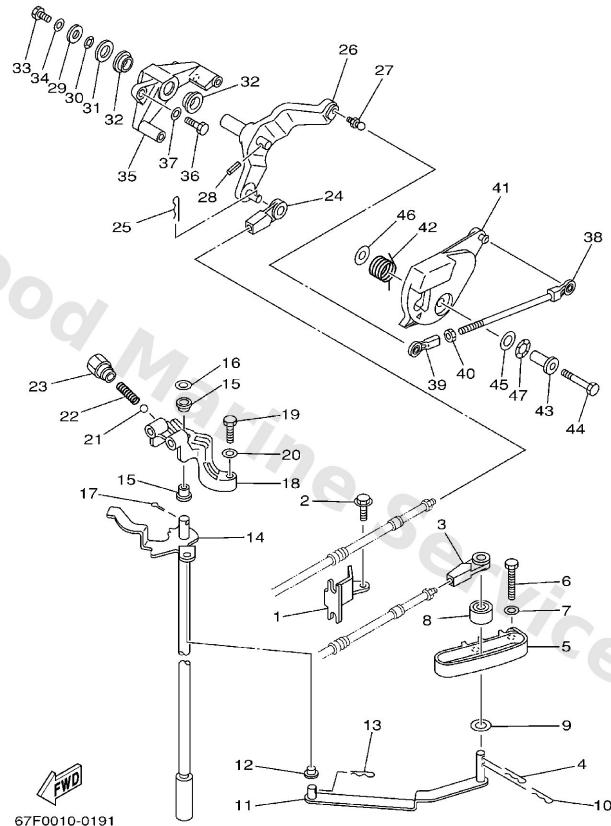
F4

Ref	Part	
1	67F4853800 Clamp, cable 1	Buy now
2	9010906M86 Bolt	Buy now
3	6634834400 Cable end, remote control	Buy now
4	9046818008 Clip 620436610000	Buy now
5	67F4411700 Bracket	Buy now
6	9709506040 Bolt (682)	Buy now
7	9299506600 Washer, plain (646)	Buy now
8	6884412200 Bushing, shift rod lever	Buy now
9	9020207M07 Washer, plate (688)	Buy now
11	67F4412100 Lever, shift rod	Buy now
12	9038606M12 Bushing (688)	Buy now
14	67F4412010 Handle gear shift assembly L	Buy now
15	9038690M90 Bush(61a)	Buy now
16	9020109M02 Washer, plate(61a)	Buy now
17	9149020015 Pin, cotter (648)	Buy now



F4

Ref	Part	
18	67F4411800 Bracket	Buy now
19	9707506025 Bolt	Buy now
21	9350104M02 Ball (697)	Buy now
22	9050112082 Spring 6484411600	Buy now
23	6484271500 Bushing 2	Buy now
26	67F421540094 Lever, throttle control	Buy now
27	6638551800 Joint, ball	Buy now
28	9169030018 926-51502-00 pin, spring (700)	Buy now
29	9020106068 Washer,plate (6k8)	Buy now
30	9020612M00 Washer, wave (676)	Buy now
31	9299012600 Washer, plate(663)	Buy now
32	9038612069 Bush(666)	Buy now
33	9709506012 Bolt(gh1)	Buy now
35	67F416610094 Bracket	Buy now
36	9709506025 Bolt	Buy now

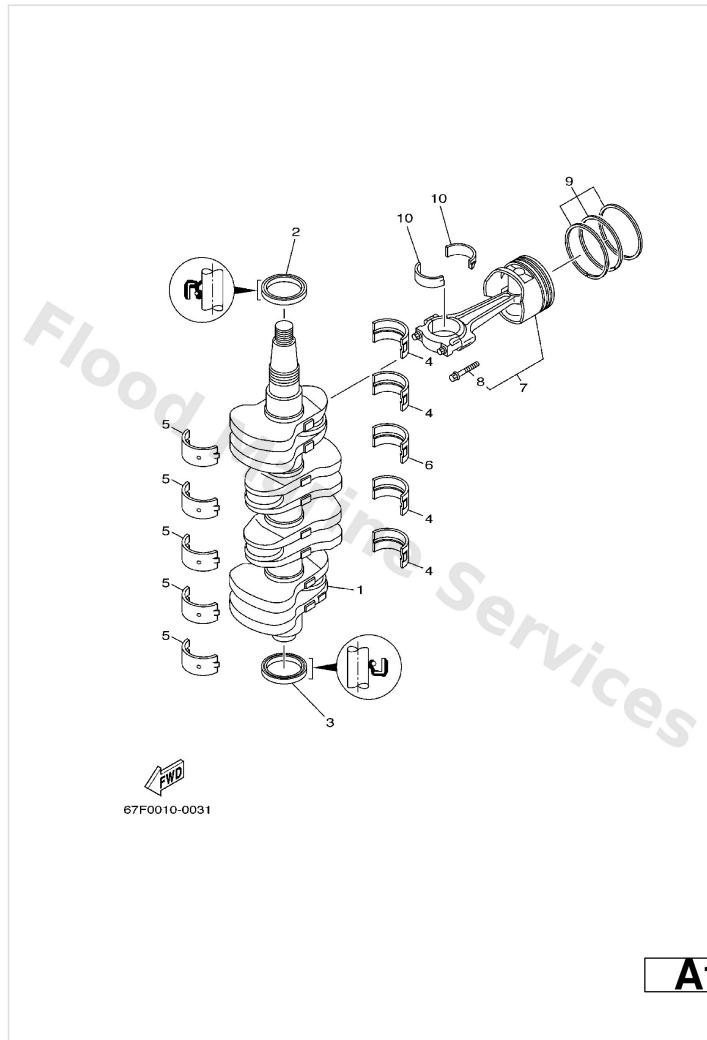


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F4

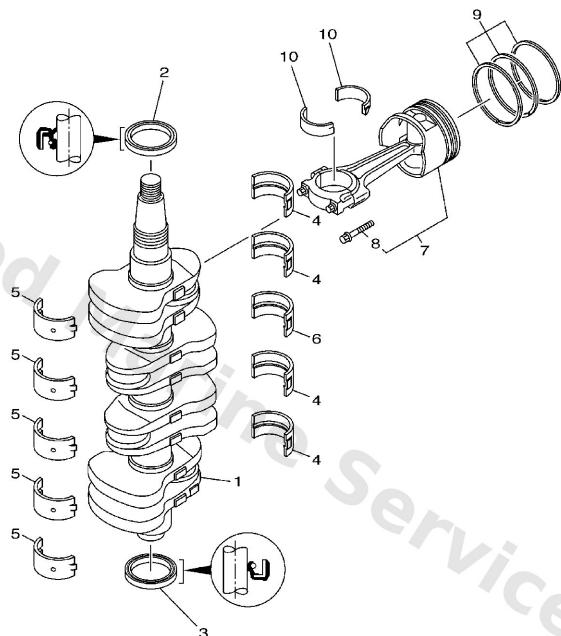
Ref	Part	
38	67F4123700 Joint, link	Buy now
39	6824123700 Joint, link 2	Buy now
40	9538005600 Nut, hexagon (663)	Buy now
41	67F4121301 Cam, accel.	Buy now
42	67F4413500 Spring	Buy now
43	9038706M82 Collar	Buy now
44	9709506035 Bolt(j52)	Buy now
45	9020110M02 Washer, plate(6g9)	Buy now
46	9020106M31 Washer (6a0)	Buy now
47	9020610M04 Washer, wave (676)	Buy now

Crankshaft. Piston



Ref	Part	
1	67F1141100 Crankshaft	Buy now
2	9310248009 Oil seal	Buy now
3	9310148002 Oil seal	Buy now
4	67F1141600 Plane bearing, crankshaft 1 UR GREEN	Buy now
4	67F1141610 Plane bearing, crankshaft 1 UR BLUE	Buy now
4	67F1141620 Plane bearing, crankshaft 1 UR RED	Buy now
5	67F1141700 Plane bearing, crankshaft 2 UR YELLOW	Buy now
5	67F1141710 Plane bearing, crankshaft 2 UR GREEN	Buy now
5	67F1141720 Plane bearing, crankshaft 2 UR BLUE	Buy now
5	67F1141730 Plane bearing, crankshaft 2 UR RED	Buy now
6	67F1141800 Plane bearing, crankshaft 3 UR GREEN	Buy now
6	67F1141810 Plane bearing, crankshaft 3 UR BLUE	Buy now
6	67F1141820 Plane bearing, crankshaft 3 UR RED	Buy now
7	67F1164000 Piston/con-rod assembly(std)	Buy now
7	67F1164010 Piston/con-rod assembly(0.25mm os) AP	Buy now

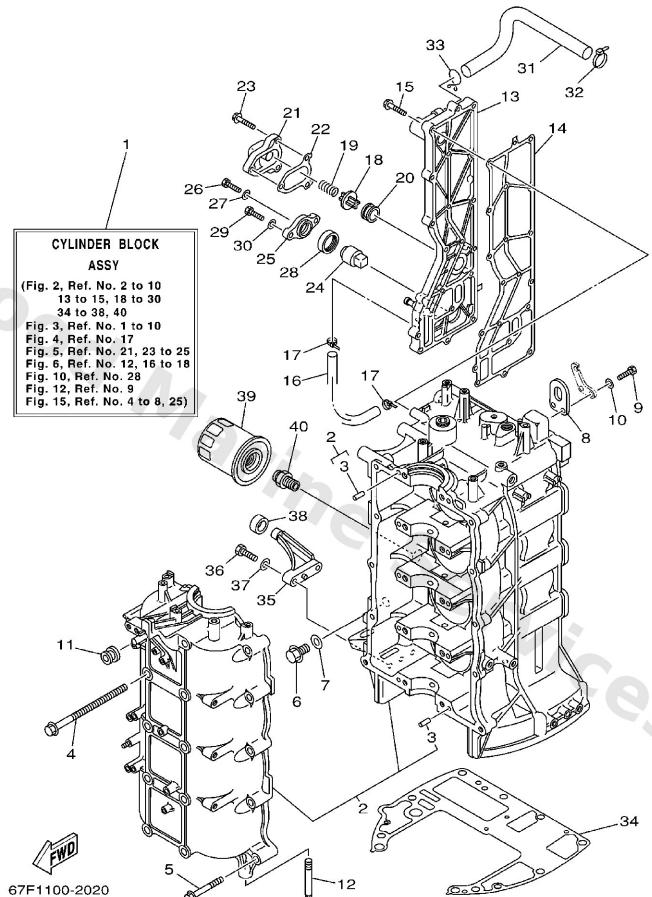
Crankshaft. Piston



Ref	Part	
8	67F1165400 Bolt, connecting rod	Buy now
9	67F1160301 Piston ring set (std)	Buy now
9	67F1160401 Piston ring set (0.25mm o/s) AP	Buy now
10	67F1165600 Plane bearing, connecting rod UR YELLOW	Buy now
10	67F1165610 Plane bearing, connecting rod UR GREEN	Buy now
10	67F1165620 Plane bearing, connecting rod UR BLUE	Buy now
10	67F1165630 Plane bearing, connecting rod UR RED	Buy now

A7

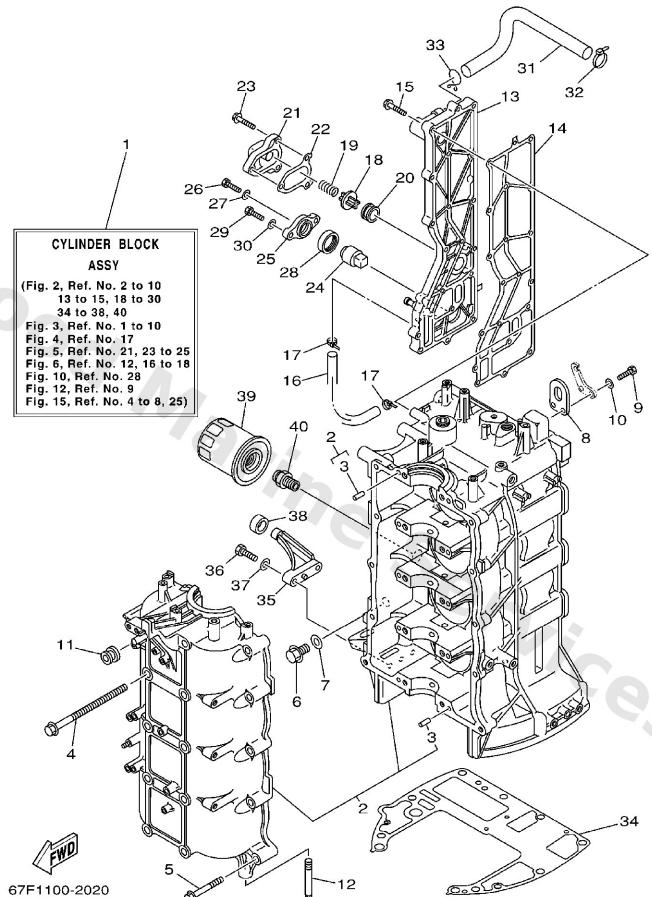
Cylinder. Crankcase 1



A5

Ref	Part	
3	9360612019 Pin, dowel (614)	Buy now
4	9011910M88 Bolt, with washer	Buy now
5	9011908M66 Bolt, with washer	Buy now
6	9034014M06 Plug, straight screw(62y)	Buy now
7	9043014115 Gasket (663)	Buy now
8	62Y1111900 Hanger, engine	Buy now
9	9709506020 Bolt(7u8)	Buy now
10	9299506600 Washer, plain (646)	Buy now
11	9048012072 Grommet(53y)	Buy now
12	67F1514200 Guide 1	Buy now
14	67F41114A0 Gasket, exhaust outer cover	Buy now
15	9011906MA4 Bolt, with washer	Buy now
16	9044510M40 Hose (l400)	Buy now
17	9046511M10 Clamp	Buy now
18	6G51241600 Valve, pressure control	Buy now

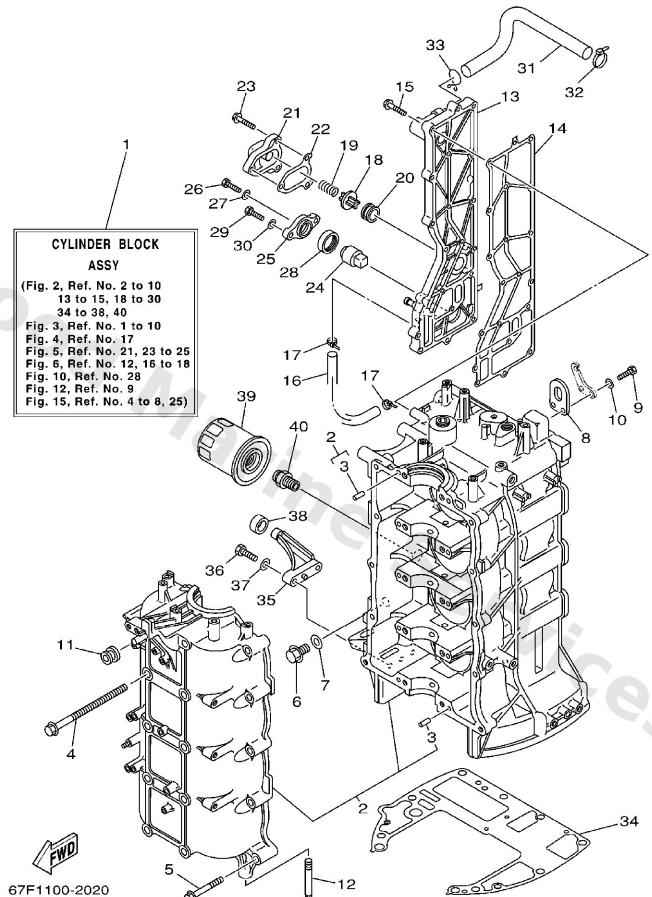
Cylinder. Crankcase 1



A5

Ref	Part	
19	9050116M11 Spring, compression (688)	Buy now
20	9048020M05 Grommet (688)	Buy now
22	67F12435A0 Gasket	Buy now
23	9011906MA2 Bolt, with washer	Buy now
24	67F1132500 Anode	Buy now
26	9707506020 Bolt(7u8)	Buy now
28	67F1132800 Grommet, anode	Buy now
29	9707508025 Bolt, hexagon deep recess	Buy now
30	9299508600 Washer, plain (663)	Buy now
31	67F1243A00 Hose 1	Buy now
33	9046720M15 Clip	Buy now
34	67F1135101 Gasket, cylinder	Buy now
35	67F427610094 Stopper	Buy now
36	9709506025 Bolt	Buy now
38	68F4453300 Damper, upper mount rubber	Buy now

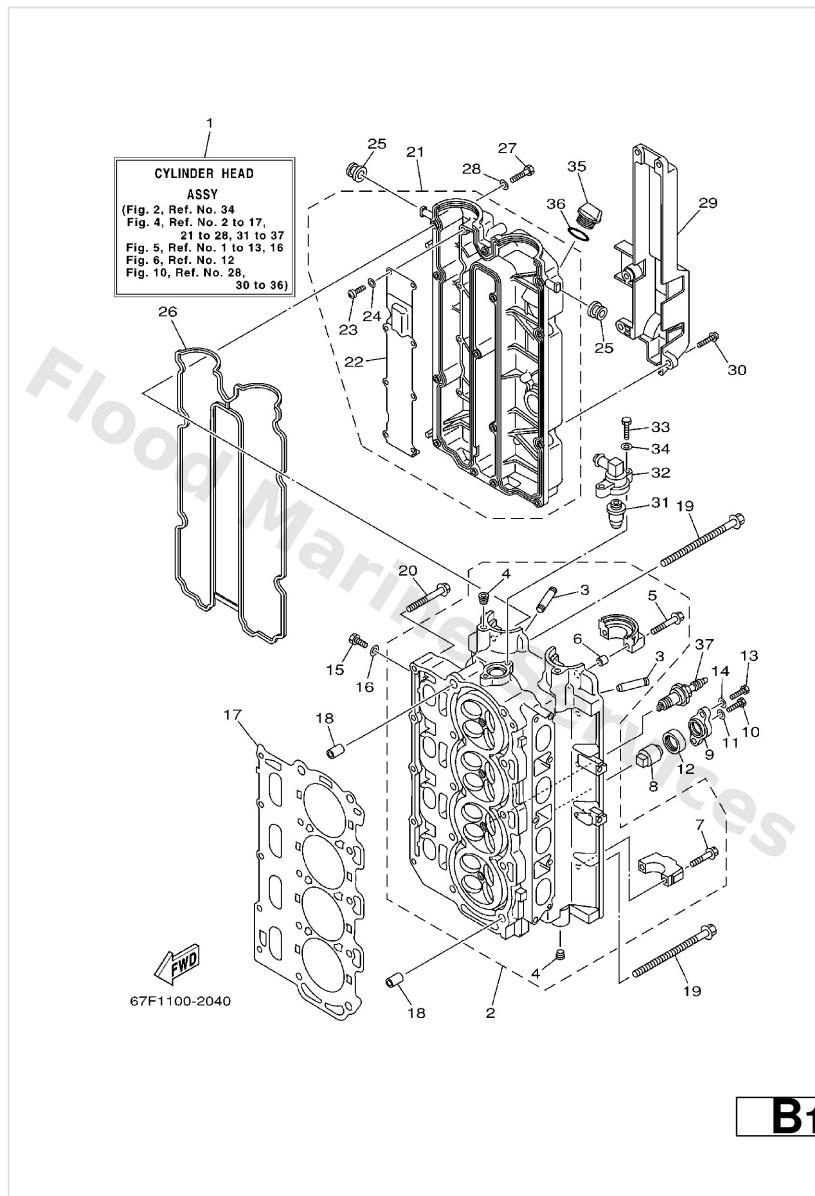
Cylinder. Crankcase 1



A5

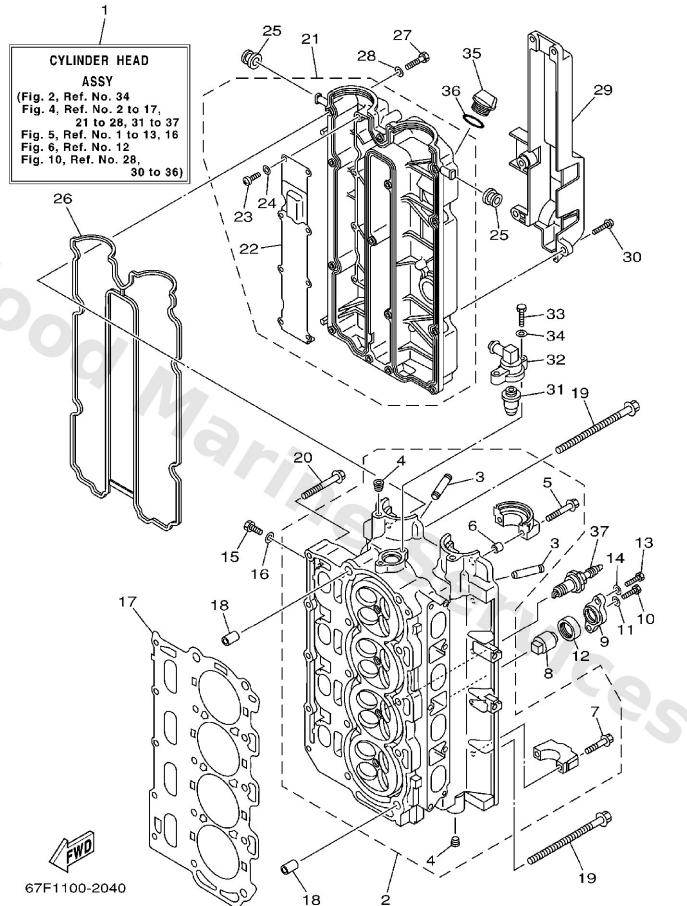
Ref	Part	
39	5GH1344000 Element assembly, oil cleaner	Buy now
40	9040120145 Bolt, union	Buy now

Cylinder. Crankcase 2



Ref	Part	
3	67F1113310 Guide, intake valve	Buy now
4	9034451019 Plug, taper screw	Buy now
5	9011907235 Bolt, with washer	Buy now
6	9180908006 Pin, dowel	Buy now
7	9011907234 Bolt, with washer	Buy now
8	67F1132500 Anode	Buy now
10	9707506020 Bolt(7u8)	Buy now
11	9299506600 Washer, plain (646)	Buy now
12	67F1132800 Grommet, anode	Buy now
13	9707508025 Bolt, hexagon deep recess	Buy now
14	9299508600 Washer, plain (663)	Buy now
15	9709508014 Bolt, hexagon deep recess	Buy now
16	9043008143 Gasket (256-11198-00)	Buy now
17	67F1118101 Gasket, cylinder head 1	Buy now
18	9038710M08 Pin, dowel	Buy now

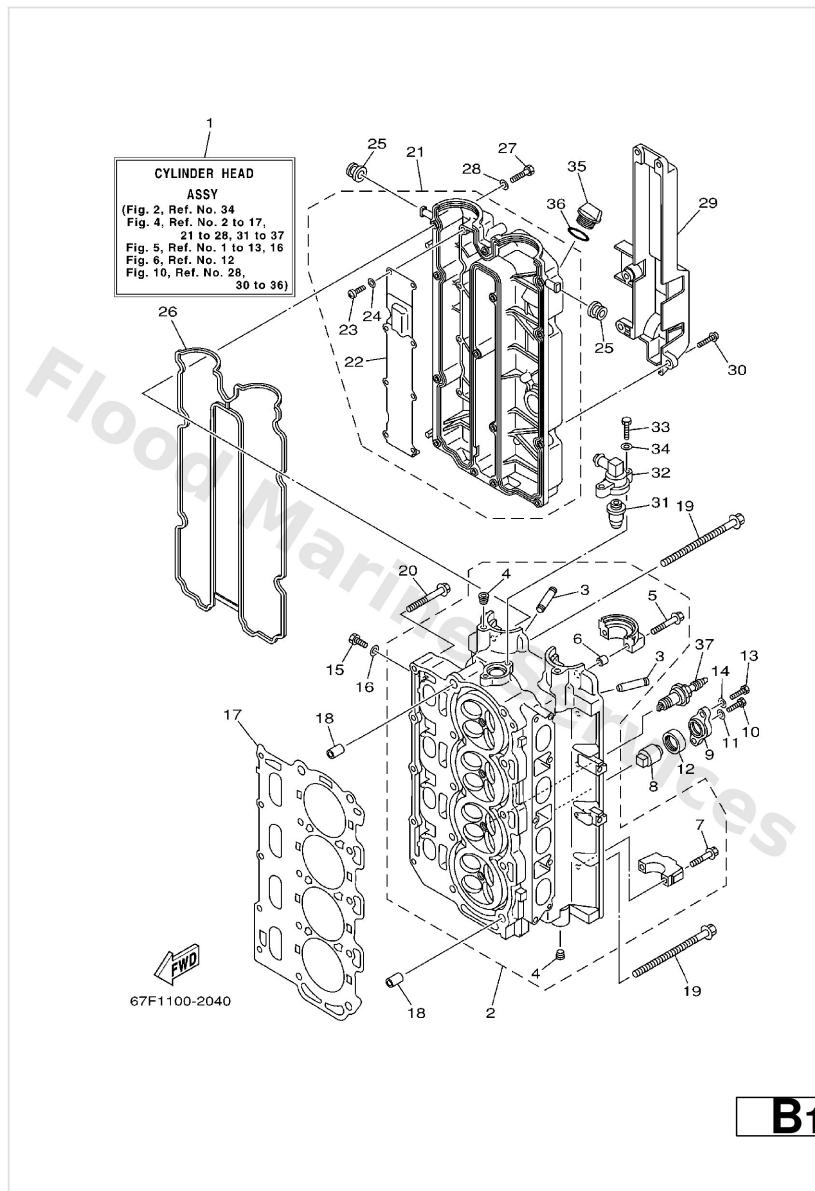
Cylinder. Crankcase 2



B1

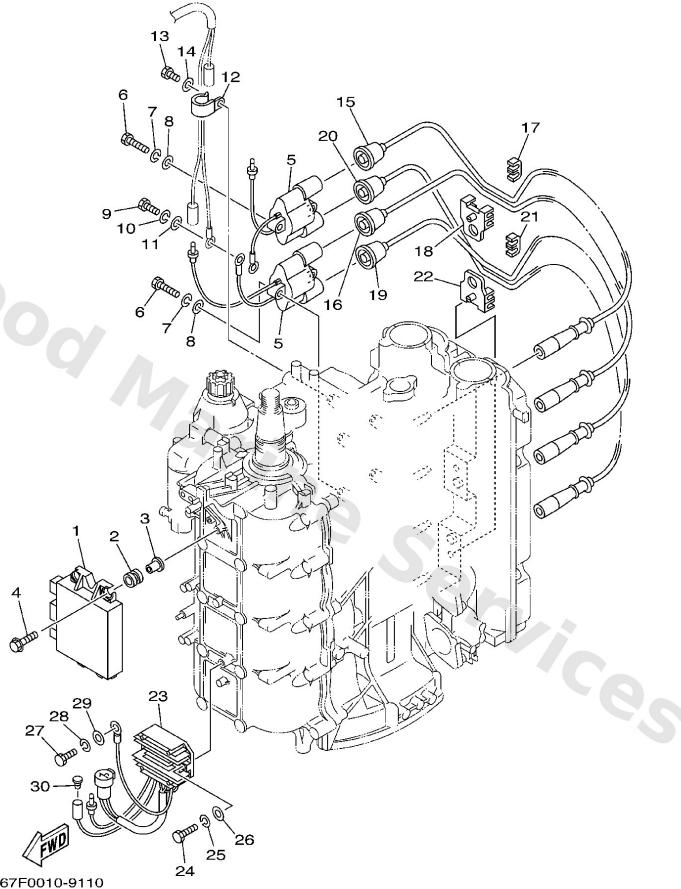
Ref	Part	
19	9010510M89 Bolt, washer based	Buy now
20	9011908M91 Bolt, with washer	Buy now
22	67F1116800 Cover, breather	Buy now
23	9850704008 Screw, pan head(jg1)	Buy now
24	9290704600 Washer(jf2)	Buy now
25	9048012072 Grommet(53y)	Buy now
26	67F1135600 Seal, cylinder 2	Buy now
27	9709506030 Bolt(jf7)	Buy now
29	67F1119200 Cover, cylinder head 2	Buy now
30	9015906M29 Screw, with washer	Buy now
31	67F1241100 Thermostat	Buy now
32	68V12413001S Cover, thermostat	Buy now
33	9709506025 Bolt	Buy now
35	6G81536300 Plug, oil	Buy now
36	9321024M79 O-ring	Buy now

Cylinder. Crankcase 2



Ref	Part	
37	9470200391 Plug, spark (lfr5a-11)	Buy now

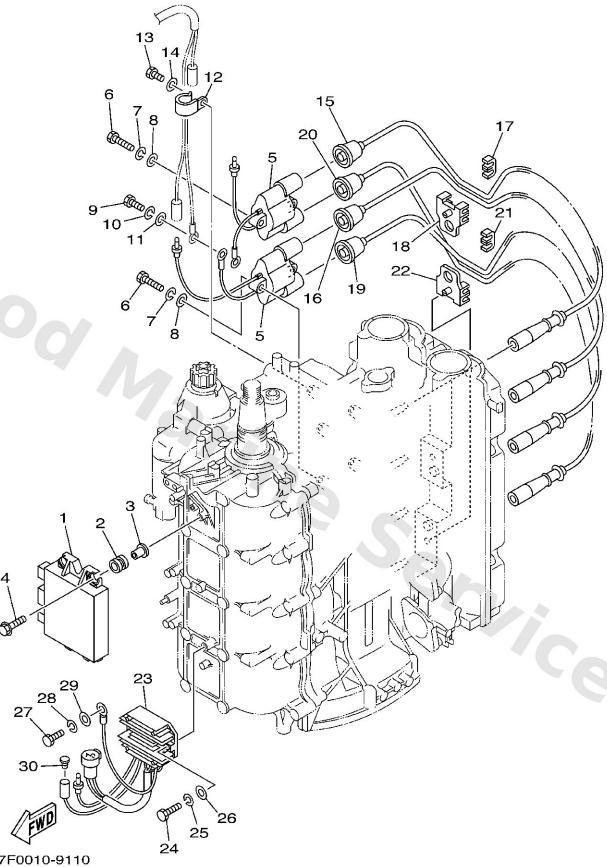
Electrical 1



D2

Ref	Part	
1	67F8554001 C.d.i. unit assembly	Buy now
2	68V8231700 Damper, ignition coil	Buy now
3	6244254200 Collar	Buy now
4	9011906M59 Bolt, with washer	Buy now
5	67F8557000 Ignition coil assembly	Buy now
6	9709506030 Bolt(jf7)	Buy now
7	9299506100 Washer(6a1)	Buy now
8	9299506600 Washer, plain (646)	Buy now
9	9709506020 Bolt(7u8)	Buy now
12	9046506M86 Clamp	Buy now
13	9709506012 Bolt(gh1)	Buy now
15	67F8234100 Cord, high tension 1 #1	Buy now
16	67F8234200 Cord, high tension 2 #2	Buy now
17	67F8236100 Clamp, cord	Buy now
18	67F8236200 Clamp, cord 2	Buy now

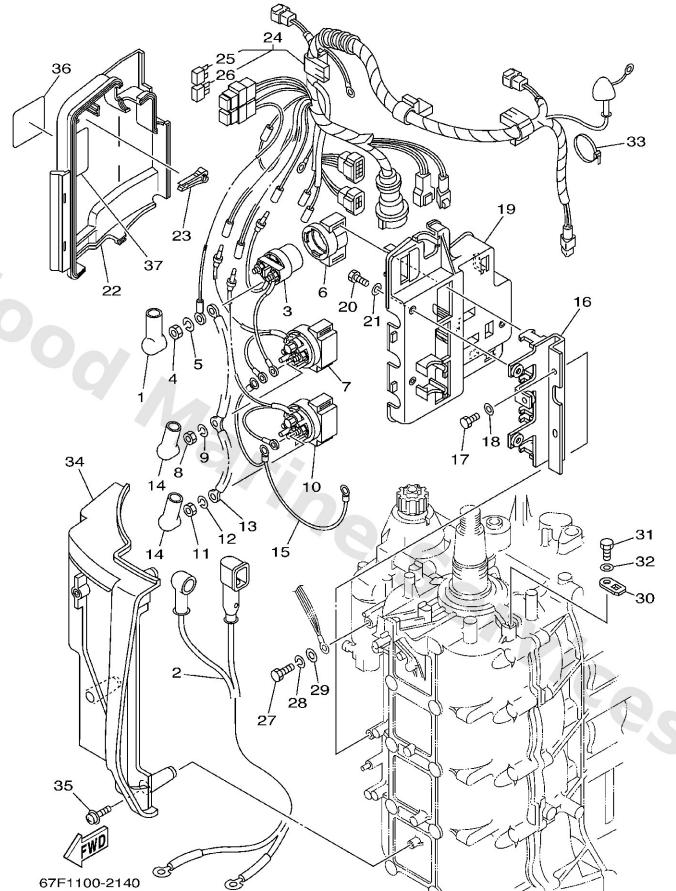
Electrical 1



D2

Ref	Part	
19	67F8234300 Cord, high tension 3 #3	Buy now
20	67F8234400 Cord, high tension 4 #4	Buy now
23	67F8196010 Rectifier & Regulator assembly Go to P/N) PEO-OM-060001	Buy now
24	9709506025 Bolt	Buy now
30	7038211900 Cover, lead wire Go to P/N) PEO-OM-060001	Buy now
?	1323 &	Buy now
?	1330 703-82119-00	Buy now

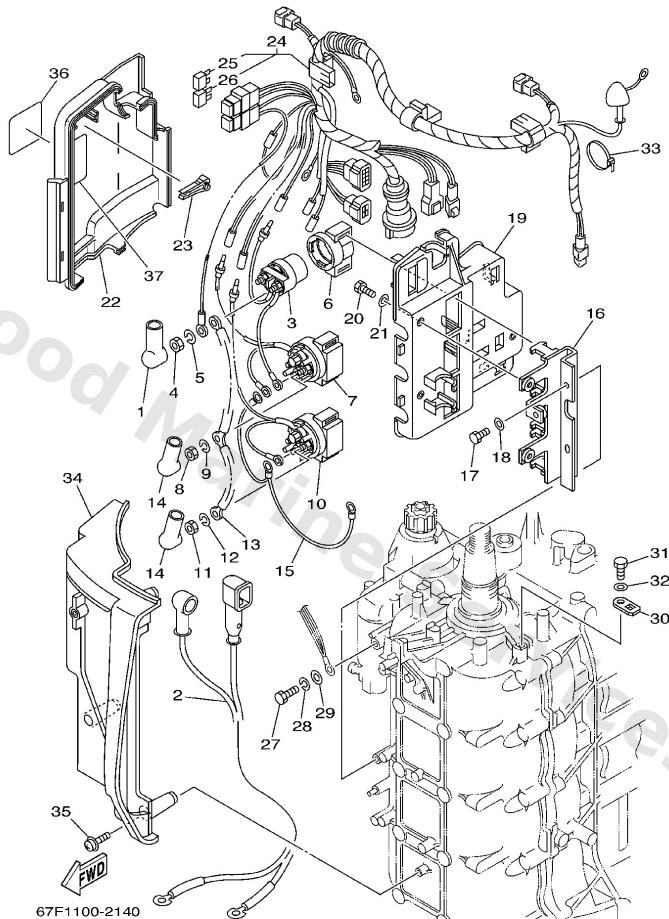
Electrical 2



D4

Ref	Part	
1	6828211901 Cover, lead wire	Buy now
2	67F8210500 Battery cable	Buy now
3	6G18194A10 Starter relay	Buy now
4	9017006M30 Nut(62x)	Buy now
5	9020406M00 Washer, spring(62x)	Buy now
6	6G18195200 Holder, relay	Buy now
7	6E58195B01 Relay assembly	Buy now
10	6E58195C01 Relay assembly	Buy now
13	66T8714900 Connector	Buy now
14	6G58211900 Cover, lead wire	Buy now
15	67F8211600 Wire, minus lead	Buy now
16	67F8195300 Stay, relay	Buy now
17	9709506016 Bolt, hexagon deep recess	Buy now
18	9299506600 Washer, plain (646)	Buy now
19	67F8194800 Bracket	Buy now

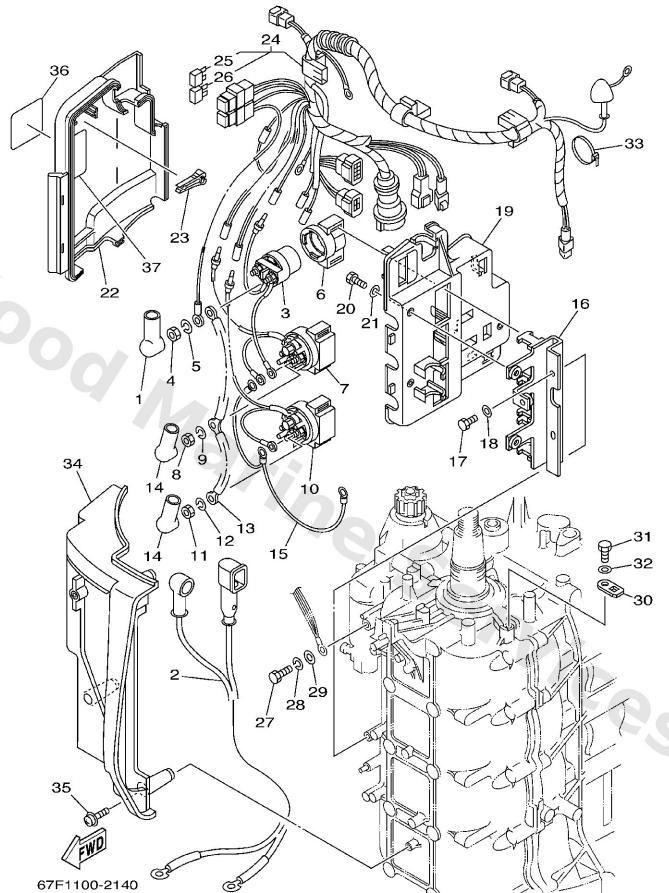
Electrical 2



D4

Ref	Part	
22	67F8194200 Cover	Buy now
23	67F2812A00 Puller, fuse	Buy now
24	67F8259002 Wire Harness assembly Go to P/N) PEO-OM-060001	Buy now
25	67F8215100 Fuse	Buy now
26	67F8215110 Fuse	Buy now
27	9709506020 Bolt(7u8)	Buy now
28	9299506100 Washer(6a1)	Buy now
30	67F8258800 Plate	Buy now
31	9709506012 Bolt(gh1)	Buy now
33	9046513M11 Clamp (6e5)	Buy now
34	67F8191601 Cover, terminal Go to P/N) PEO-OM-060001	Buy now
35	9015906M29 Screw, with washer	Buy now
36	67F8362600 Mark. 6	Buy now
37	67F8191900 Graphic, regulator	Buy now
?	1424 Wire Harness assembly	Buy now

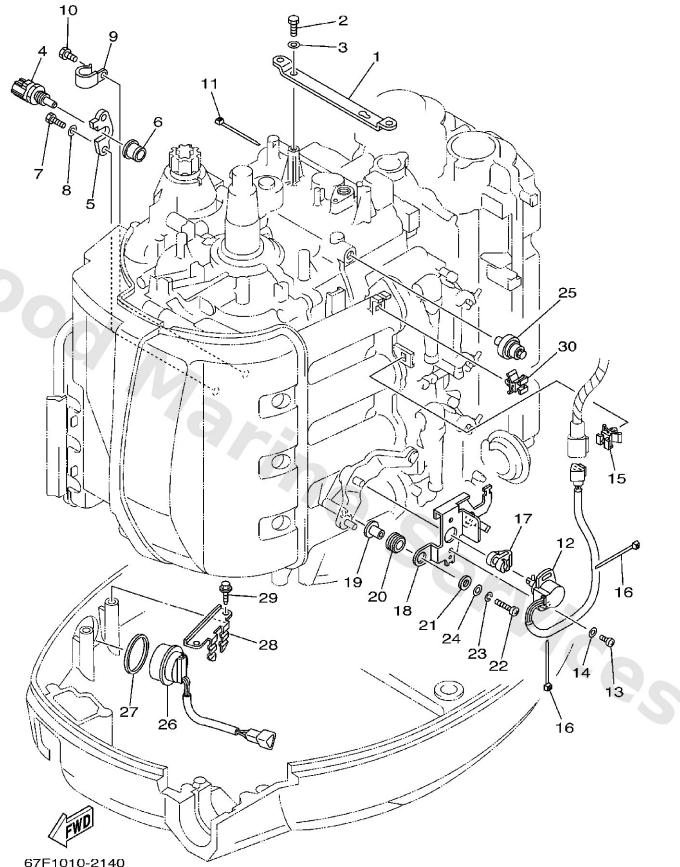
Electrical 2



D4

Ref	Part	
?	1434 Cover, Terminal	Buy now
?	1438 Clamp	Buy now

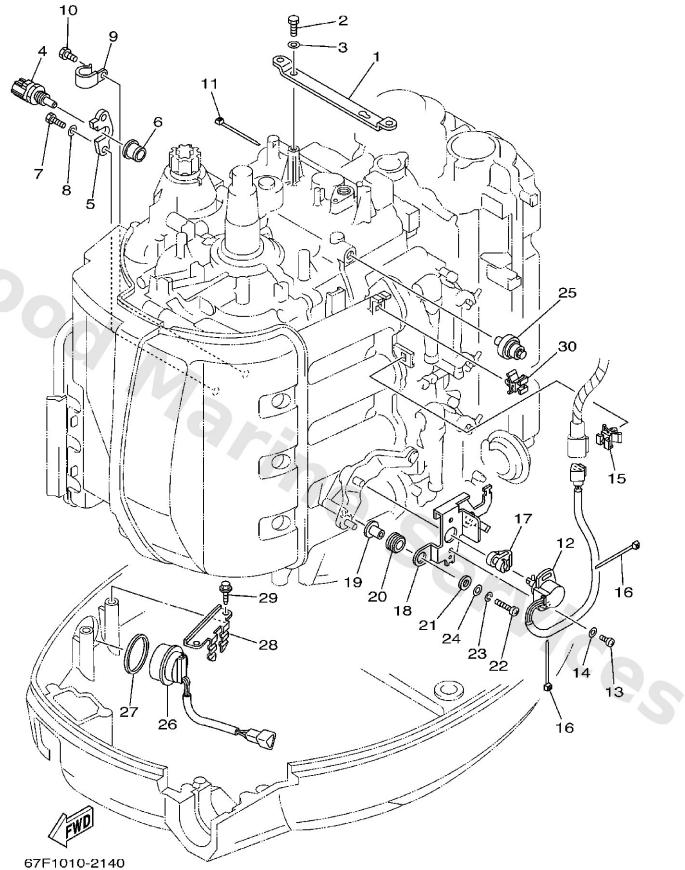
Electrical 3



D6

Ref	Part	
1	67F8132G01 Plate	Buy now
2	9709506016 Bolt, hexagon deep recess	Buy now
3	9299506600 Washer, plain (646)	Buy now
4	67F8579000 Thermosensor assembly	Buy now
5	67F8575700 Retainer	Buy now
6	68V8575300 Gasket, sender unit	Buy now
9	9046506M86 Clamp	Buy now
10	9709506010 Bolt	Buy now
11	9046511M10 Clamp	Buy now
12	61A8588500 Throttle sensor assembly	Buy now
13	9788505010 Screw, pan head(62x)	Buy now
14	9299505600 Washer, plain (646)	Buy now
15	9046409M47 Clamp(65j)	Buy now
17	6K71457300 Lever	Buy now
18	67F8363500 Bracket	Buy now

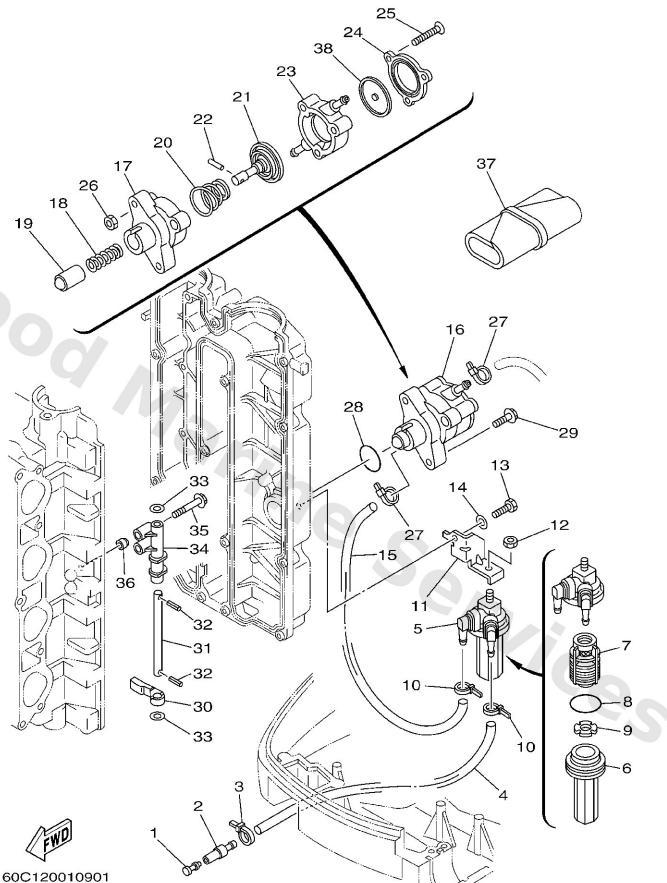
Electrical 3



Ref	Part	
19	9038705M00 Collar(6k7)	Buy now
20	9048010M23 Grommet(6k7)	Buy now
21	9020105M03 Washer, plate(6k7)	Buy now
22	9788505025 Screw, pan head(62j)	Buy now
23	9299505100 Ybs67-5 washer, spring	Buy now
25	68V8250400 Oil pressure switch assembly	Buy now
26	63D8256310 Trim & tilt switch assembly	Buy now
27	6E58258700 Gasket	Buy now
28	67F8361400 Bracket	Buy now
29	9010906M86 Bolt	Buy now

D6

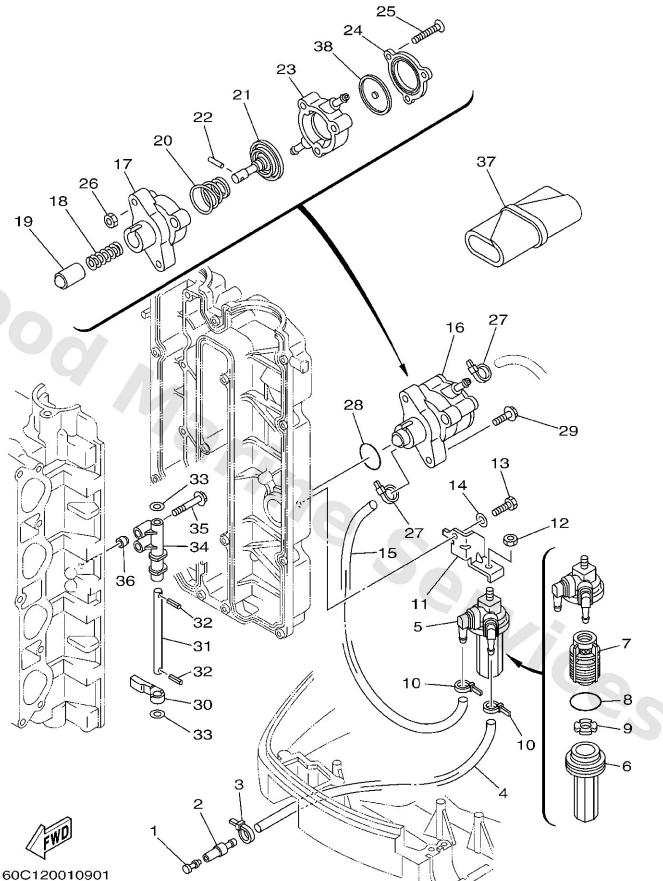
Fuel 1



C5

Ref	Part	
1	6898554700 Damper	Buy now
2	6R32437700 Pipe, joint 3	Buy now
3	9046511M10 Clamp	Buy now
4	9044513M27 Hose (I950)	Buy now
5	60C2456000 Filter assembly	Buy now
6	68V2452101 Cup, filter	Buy now
7	61N2456300 Element, filter	Buy now
8	9321032738 O-ring(1wg)	Buy now
9	68V2446901 Float, water level	Buy now
11	68V2456600 Bracket Filter	Buy now
12	9538008600 Nut (661)	Buy now
13	9709506016 Bolt, hexagon deep recess	Buy now
14	9299506600 Washer, plain (646)	Buy now
15	9044513M11 Pipe, fuel 1	Buy now
16	68V2441000 Fuel pump assembly	Buy now

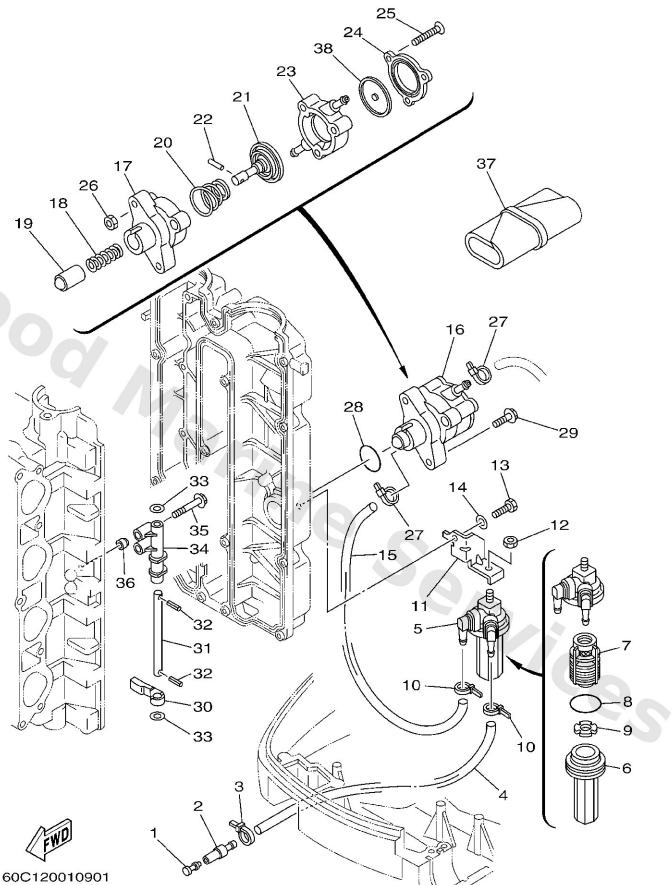
Fuel 1



C5

Ref	Part	
17	68V2441200 Body 1	Buy now
18	68V2445400 Spring	Buy now
19	68V1313100 Plunger	Buy now
20	68V2442300 Spring, diaphragm	Buy now
21	68V2441100 Diaphragm	Buy now
22	68V2437400 Pin	Buy now
23	68V2441300 Body 2	Buy now
24	68V2441400 Body 3	Buy now
25	68V2444400 Screw	Buy now
26	68V2414900 Nut	Buy now
28	9321030682 O-ring (371)	Buy now
29	9011906M83 Bolt, with washer	Buy now
30	67F2457500 Lever, fuel change	Buy now
31	68V2449500 Shaft	Buy now
32	9160925014 Pin, Spring	Buy now

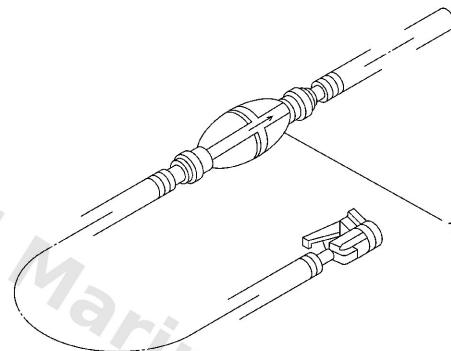
Fuel 1



Ref	Part	
33	9020108M12 Washer plate (682)	Buy now
34	67F2449100 Bracket, fuel pump	Buy now
35	9011907235 Bolt, with washer	Buy now
36	9180908006 Pin, dowel	Buy now
37	67F2810000 Tool kit	Buy now
38	4EB2314400 Seal, dust	Buy now
38	68V2447110 Diaphragm	Buy now

C5

Fuel 2

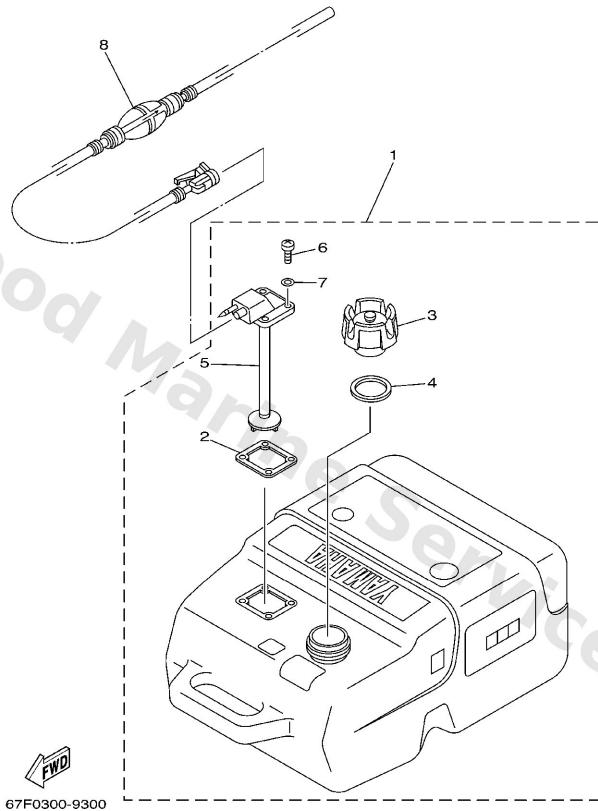


68F0300-0140

C7

Ref	Part	
1	6YK2430642 Fuel pipe comp. 1 AP	Buy now

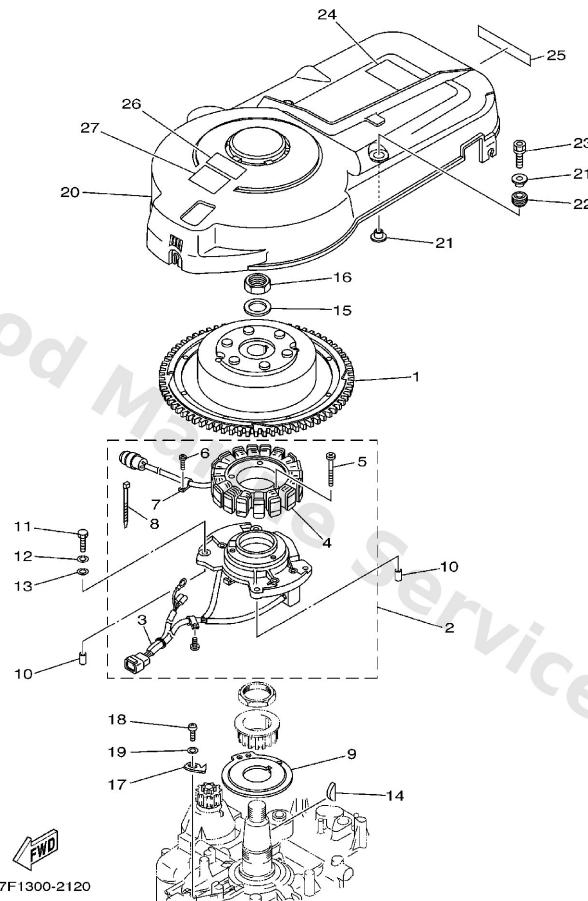
Fuel Tank



Ref	Part	
1	6YK2420101 Fuel Tank assembly (25L) AP PLASTIC, 25L,	Buy now
1	6YK2420110 Fuel Tank assembly (25L) AP FOR SAV	Buy now
2	6YL2426801 Gasket, fuel meter	Buy now
3	6YK2461000 Cap assembly WITH INDICATOR	Buy now
3	6YK2461010 Cap assembly FOR SAV- WITHOUT	Buy now
4	6YL2464100 Gasket, cap 1	Buy now
5	6YK2426001 Fuel meter assembly	Buy now
6	9015705M16 Screw, pan head	Buy now
7	6YL2432900 Seal	Buy now
8	6YK2430642 Fuel pipe comp. 1 AP	Buy now

C6

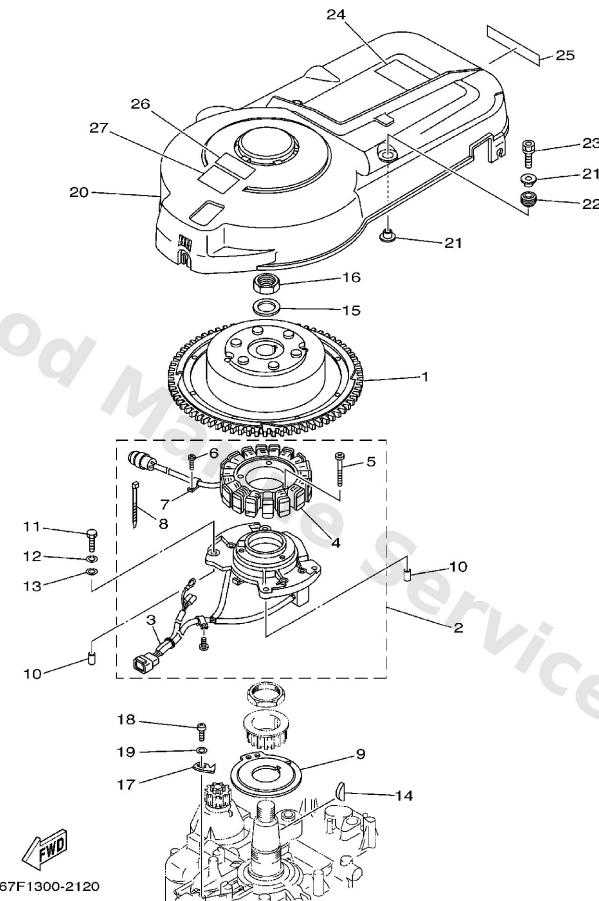
Generator



D1

Ref	Part	
1	67F8555000 Rotor assembly	Buy now
2	67F8556001 Base assembly	Buy now
3	67F8558000 Coil, pulser	Buy now
4	67F8551001 Stator assembly	Buy now
5	63D8134520 Screw, pan	Buy now
6	9760704110 Screw, pan head with washer (s)	Buy now
7	4458132820 Clamp, read	Buy now
8	66T8132800 Clamp	Buy now
9	67F8167300 Rotor	Buy now
10	9953008012 Pin, dowel(6g8)	Buy now
11	9709506030 Bolt(jf7)	Buy now
12	9299506100 Washer(6a1)	Buy now
13	9299506600 Washer, plain (646)	Buy now
14	9028005015 Key, woodruff	Buy now
15	9020125M02 Washer, plate(61a)	Buy now

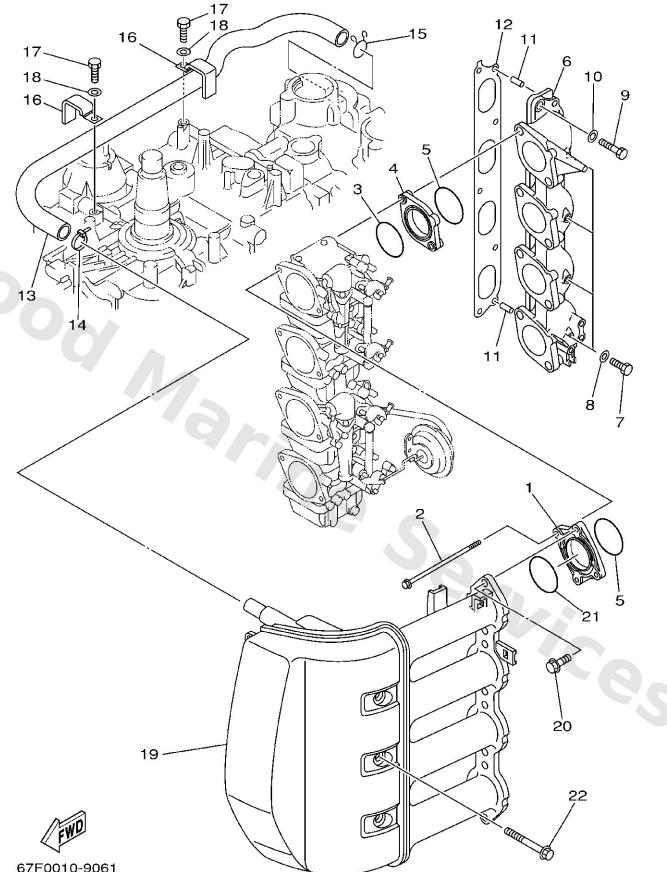
Generator



D1

Ref	Part	
16	9017024M22 Nut(61a)	Buy now
17	67F8133200 Plate, timing	Buy now
18	9788506010 Screw pan head	Buy now
20	67F8133701 Cover, flywheel	Buy now
21	9038706M71 Collar (6g8)	Buy now
22	9048015M31 Grommet (6g1)	Buy now
23	9011906M92 Bolt, with washer	Buy now
24	67F1213860 Mark Caution	Buy now
25	67F1343760 Mark, Caution	Buy now
26	6A18362541 Mark 5	Buy now
27	6A18362551 Mark 5	Buy now

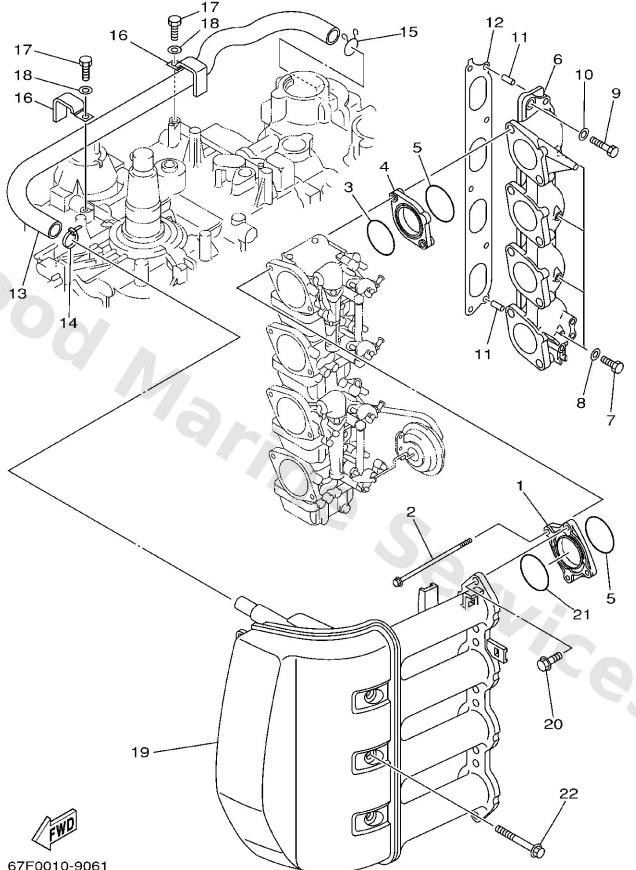
Intake



B6

Ref	Part	
1	67F1424300 Plate	Buy now
2	67F1421600 Screw	Buy now
3	67F1423900 Seal	Buy now
4	67F1427100 Insulator	Buy now
5	9321040M10 O-ring (682)	Buy now
6	67F136410094 Manifold 1	Buy now
7	9709506010 Bolt	Buy now
8	9043006014 Gasket 256113960000	Buy now
9	9707508035 Bolt(70w)	Buy now
10	9299508600 Washer, plain (663)	Buy now
11	9169050014 Pin, spring (647)	Buy now
12	67F1364500 Gasket, manifold 1	Buy now
13	67F1537300 Pipe, breather	Buy now
14	9046511M10 Clamp	Buy now
15	9046720M15 Clip	Buy now

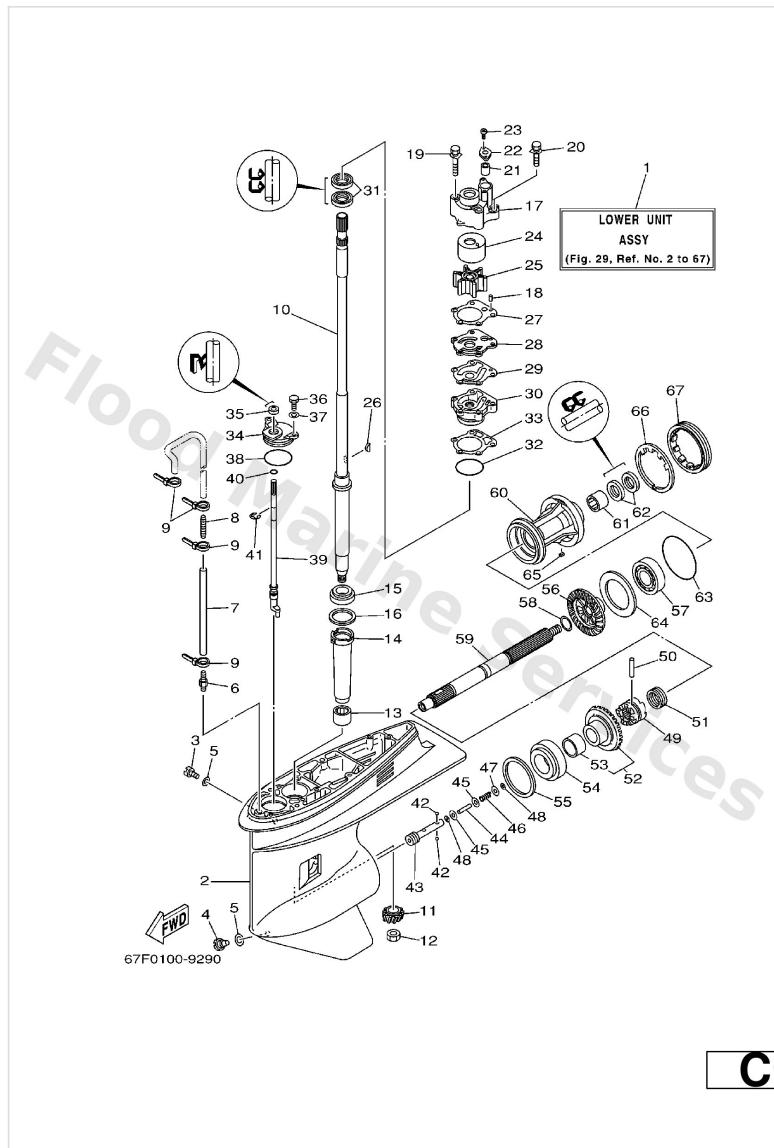
Intake



Ref	Part	
16	9046512M03 Clamp, cord (688)	Buy now
17	9709506012 Bolt(gh1)	Buy now
18	9299506600 Washer, plain (646)	Buy now
19	67F1444000 Silencer assembly, intake	Buy now
20	9011906M82 Bolt, with washer	Buy now
21	9321041MJ2 O-ring	Buy now
22	9011908M59 Bolt, with washer	Buy now

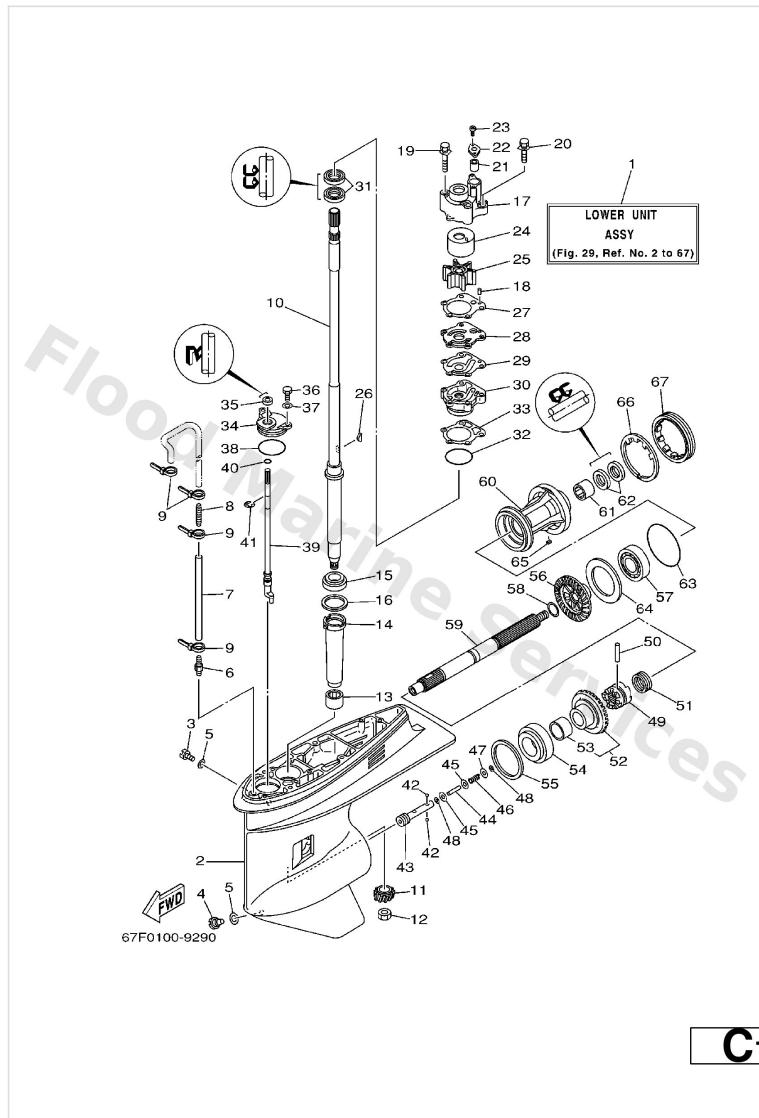
B6

Lower Casing. Drive 1



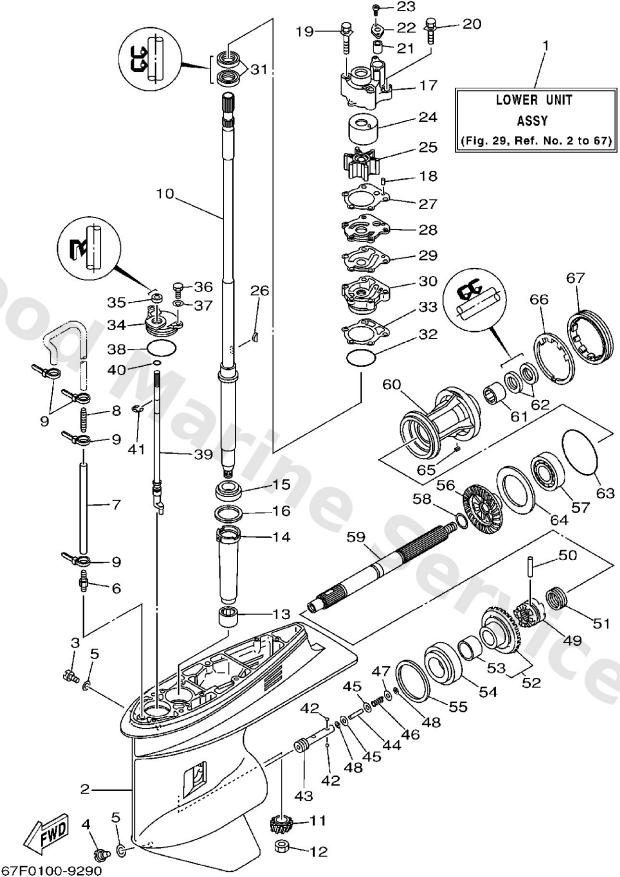
Ref	Part	
1	67F45300104D Lower unit assembly L	Buy now
2	67F45301004D Casing, lower	Buy now
3	9034008002 Plug, straight screw	Buy now
4	6884534110 Plug, drain	Buy now
5	9043008020 Gasket	Buy now
6	6E54537800 Nipple, hose	Buy now
7	9044507M31 Hose (I200) L	Buy now
8	6E58355810 End, nipple	Buy now
9	9046511M10 Clamp	Buy now
10	67F4550110 Drive shaft comp. L	Buy now
11	67F4555100 Pinion	Buy now
12	9017016M01 Nut, hexagon (688)	Buy now
13	93315325W4 Bearing	Buy now
14	6884553601 Sleeve, drive shaft	Buy now
15	93332000U3 Brg,tapered roller 50mm (688)	Buy now

Lower Casing. Drive 1



Ref	Part	
16	688455870110 Shim (t:0.10mm) UR	Buy now
16	688455870112 Shim (t:0.12mm) UR	Buy now
16	688455870115 Shim (t:0.15mm) UR	Buy now
16	688455870118 Shim (t:0.18mm) UR	Buy now
16	688455870130 Shim (t:0.30mm) UR	Buy now
16	688455870140 Shim (t:0.40mm) UR	Buy now
16	688455870150 Shim (t:0.50mm) UR	Buy now
17	67F4431100 Housing, water pump	Buy now
18	9360410M03 Pin, dowel (688)	Buy now
19	9011908M87 Bolt, with washer	Buy now
20	9011908M13 Bolt, with washer(6h0)	Buy now
21	6634436600 Damper, water seal 2	Buy now
22	9048019M06 Grommet (688)	Buy now
23	9778040512 Screw, pan head tapping	Buy now
24	67F4432200 Insert, cartridge	Buy now

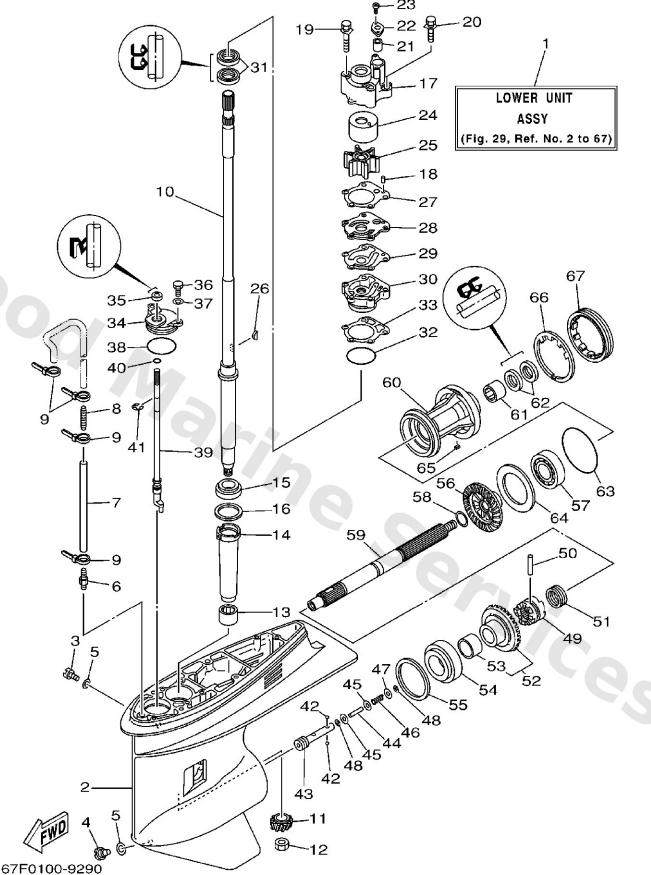
Lower Casing. Drive 1



C1

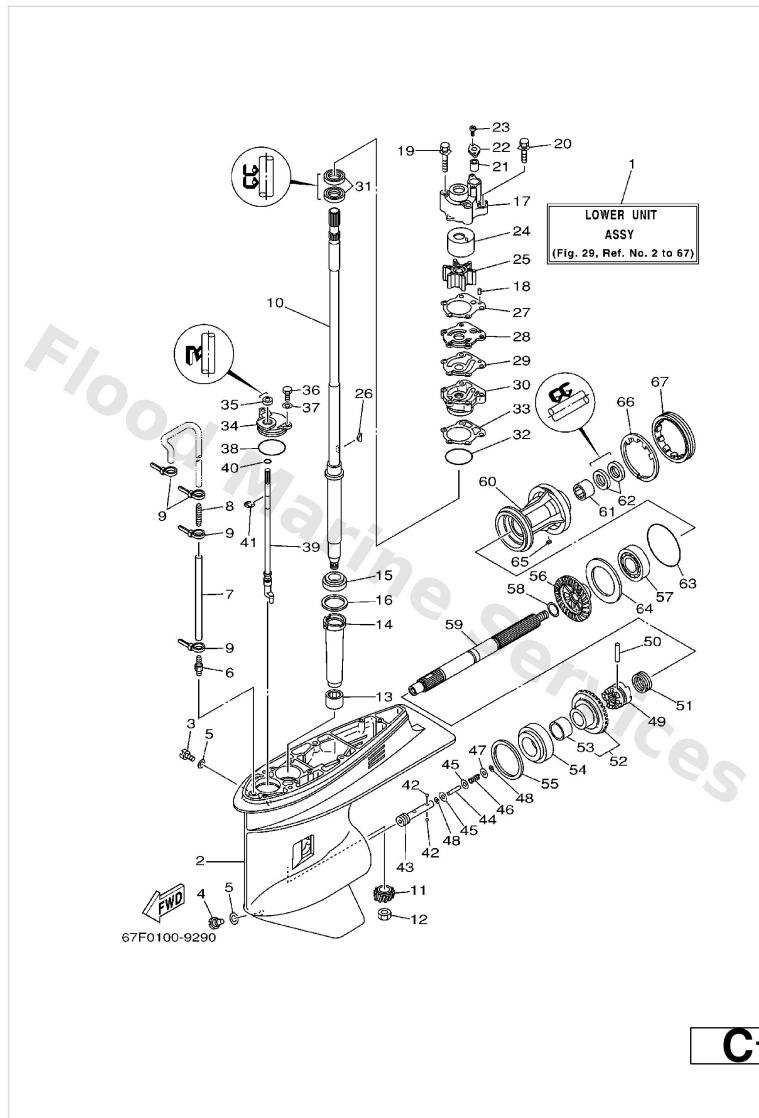
Ref	Part	
25	67F4435200 Impeller	Buy now
26	9028004M04 Key, woodruff (688)	Buy now
27	68844315A0 Gasket,water pump 1	Buy now
28	67F4432300 Outer plate, cartridge	Buy now
29	68844324A0 Gasket,cartridge Outer plate	Buy now
30	688443410194 Housing, water pump set	Buy now
31	9310125M03 Oil seal	Buy now
32	9321046044 O-ring	Buy now
33	68844316A0 Gasket,water pump 2	Buy now
34	6884532100 Plate	Buy now
35	9310609014 Oil seal	Buy now
36	9709506016 Bolt, hexagon deep recess	Buy now
37	9299506600 Washer, plain (646)	Buy now
38	9321049046 O-ring (620)	Buy now
39	67F4415000 Shift cam assembly	Buy now

Lower Casing. Drive 1



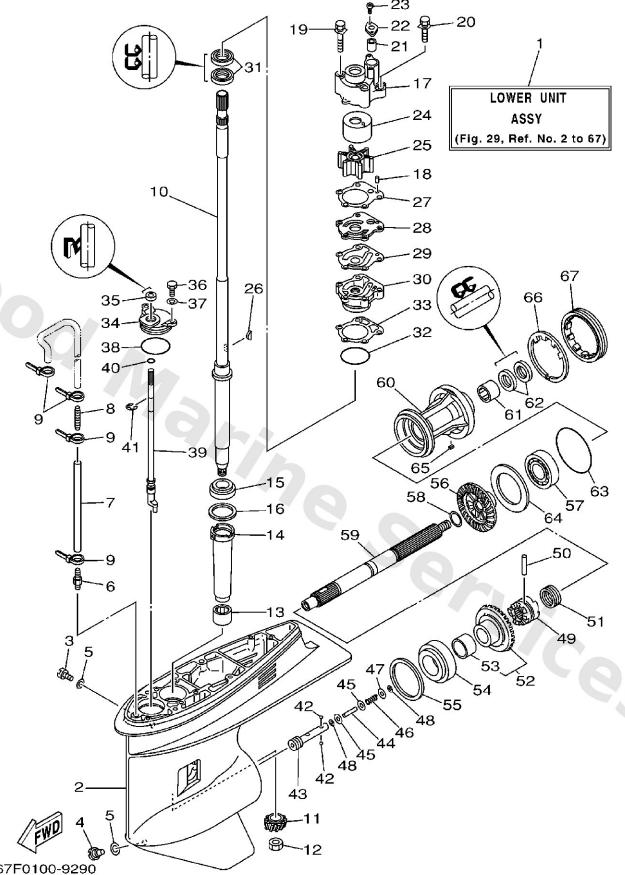
Ref	Part	
40	9321007003 O-ring (11m)	Buy now
41	9900108600 Circlip(2r6)	Buy now
42	9350316003 Ball	Buy now
43	67F4563400 Slide, shift	Buy now
44	6H14566800 Shaft, free 1	Buy now
45	6H14563500 Plunger, shift	Buy now
46	9050112M48 Spring (6h1)	Buy now
47	9020103313 Washer, plate 8077743700	Buy now
48	9018302M03 Nut, spring (6h1)	Buy now
49	67F4563100 Clutch, dog	Buy now
50	9025007M02 Pin, straight (688)	Buy now
51	6884563300 Ping, cross pin	Buy now
52	67F4556000 Gear 1 (30T)	Buy now
53	93317322V0 Bearing	Buy now
54	93332000UD Bearing	Buy now

Lower Casing. Drive 1



Ref	Part	
55	688455670110 Shim (t:0.10mm) UR	Buy now
55	688455670112 Shim (t:0.12mm) UR	Buy now
55	688455670115 Shim (t:0.15mm) UR	Buy now
55	688455670118 Shim (t:0.18mm) UR	Buy now
55	688455670130 Shim (t:0.30mm) UR	Buy now
55	688455670140 Shim (t:0.40mm) UR	Buy now
55	688455670150 Shim (t:0.50mm) UR	Buy now
56	67F4557100 Gear	Buy now
57	93306207U0 Brg,r-b 6207 72mm 280g (688)	Buy now
58	9020125M05 Washer, plate	Buy now
59	67F4561100 Shaft, propeller	Buy now
60	67F453310094 Housing, bearing	Buy now
61	93317325U0 Brg,needle	Buy now
63	9321086M39 O-ring (6e5)	Buy now
64	67F4557600 Washer, thrust 2	Buy now

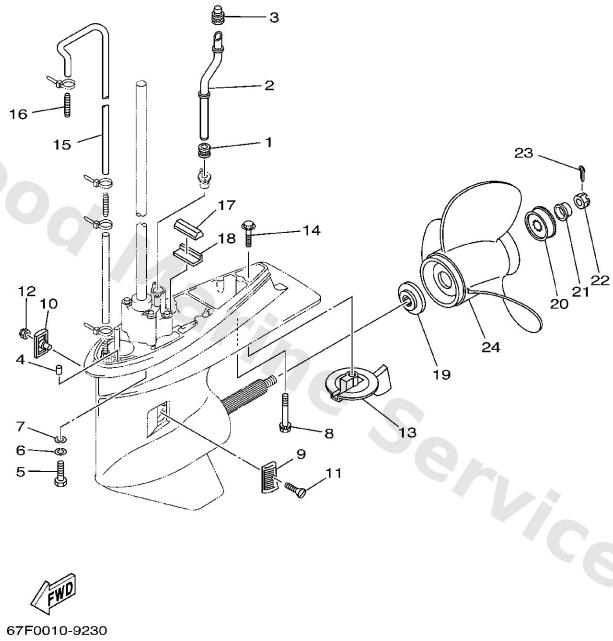
Lower Casing. Drive 1



C1

Ref	Part	
65	9028204010 Key, strait(663)	Buy now
66	6884538302 Washer, claw	Buy now
67	6884538400 Nut	Buy now

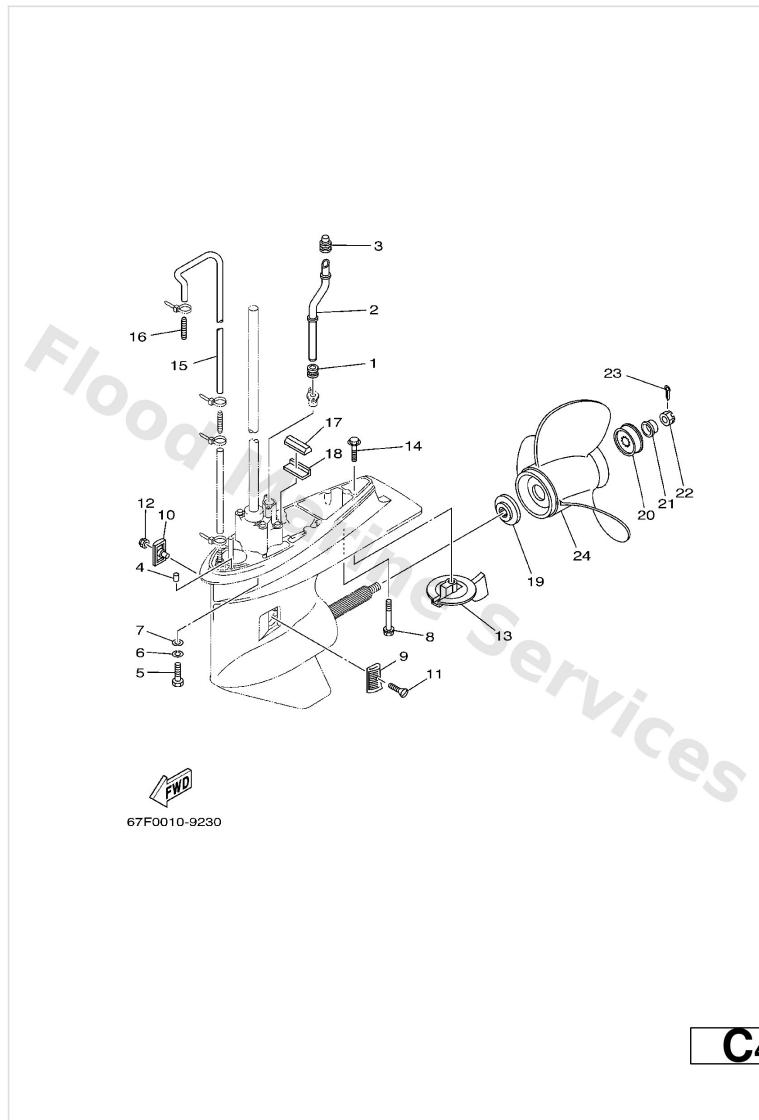
Lower Casing. Drive 2



C4

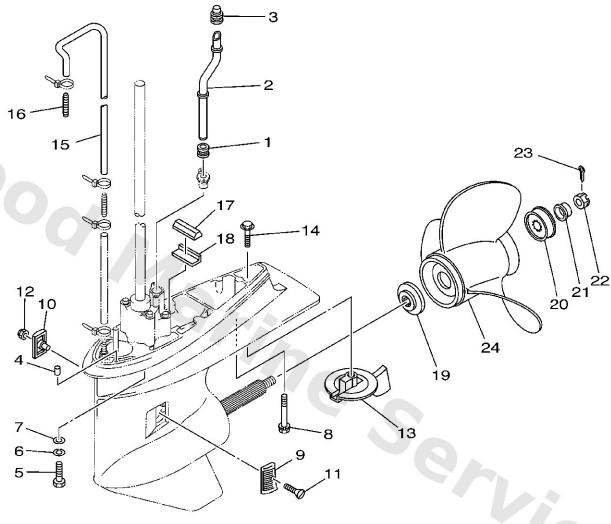
Ref	Part	
1	6634436700 Damper, water seal 3	Buy now
2	67F4436110 Tube, water 1 L	Buy now
3	67F4436500 Damper, water seal	Buy now
4	9360612019 Pin, dowel (614)	Buy now
5	9707510040 Bolt, hexagon deep recess	Buy now
6	9299510100 Ybs67-10 washer, spring	Buy now
7	9299510600 Washer, plate	Buy now
8	9011908M84 Bolt, with washer	Buy now
9	6H14521400 Cover, water inlet	Buy now
10	6H14521500 Cover, water inlet	Buy now
11	9015105M00 Screw, countersunk(692)	Buy now
12	9018505002 Nut nylon (sus)(ex4)	Buy now
13	67F4537100 Tab-trim	Buy now
14	9010510M67 Bolt, hexagon (663)	Buy now
15	9044507ME0 Hose (l1457)	Buy now

Lower Casing. Drive 2



Ref	Part	
16	6E58355800 End, nipple	Buy now
17	6884537500 Damper, seal 2	Buy now
18	663453760094 Guide, seal damper	Buy now
19	6884598701 Spacer	Buy now
20	67F4599700 Spacer 2	Buy now
21	9038925M00 Bush	Buy now
22	9017116011 Nut, castle (663)	Buy now
23	9149040025 Pin, cotter (663)	Buy now
24	6E54594100EL Propeller (3x13x19-k) UR	Buy now
24	6E54594300EL Propeller (3x12-5/8"x21"-k) UR	Buy now
24	6E54594501EL Propeller (3x13-1/4x17-k) UR	Buy now
24	6E54594700EL Propeller (3x13-1/2x15-k) UR	Buy now
24	688459300298 Propeller (3x13x17) UR	Buy now
24	688459326098 Propeller (3x13-1/2"x14"-k) UR	Buy now
24	688459700398 Propeller (3x13"x19"-k) UR	Buy now

Lower Casing. Drive 2

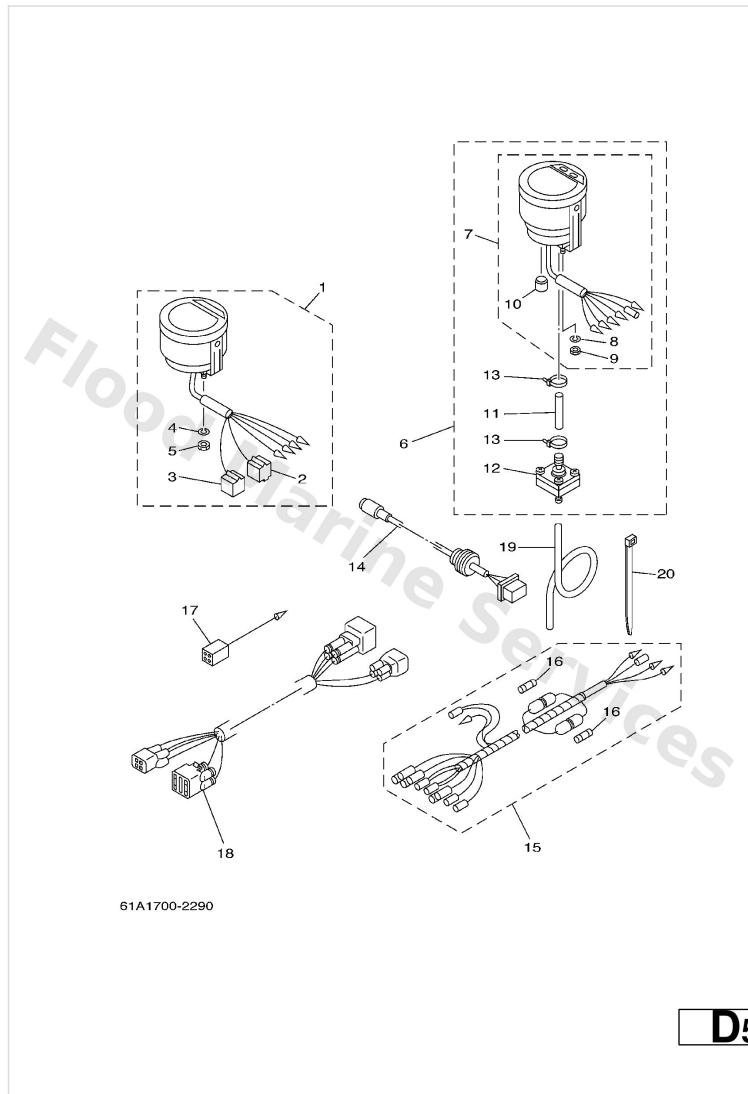


67F0010-9230

C4

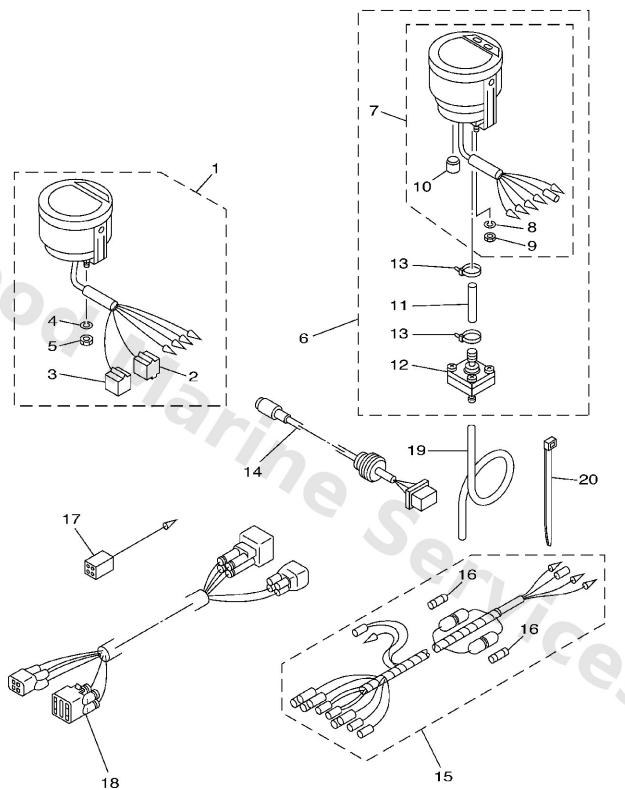
Ref	Part	
24	688459720298 Propeller (3x13"x21"-k) UR	Buy now
24	688459740298 Propeller (3x13"x23"-k) UR	Buy now
24	688459760198 Propeller (ss 3x13"x25"-k) UR	Buy now
24	688459786098 Propeller (3x13-1/2"x16"-k) UR	Buy now
24	6E54594900EL Propeller (3x13-5/8"x13"-k) UR	Buy now
24	6E54595200EL Propeller (3x13"x23"-k) UR	Buy now
24	6E54595400EL Propeller (3x14"x11"-k) UR	Buy now
24	6E54595600EL Propeller (3x13"x25"-k) UR	Buy now

Meter



Ref	Part	
1	6Y58350T01 Digital tachometer assembly AP	Buy now
2	9E45004433 Housing, connector (m-4-w) M-4-W	Buy now
3	9E45004533 Housing, f-4-w(5pcs) F-4-W	Buy now
4	9299004100 Ybs67-4 washer, spring	Buy now
5	9538004600 Nut,hex	Buy now
6	6Y58350055 Meter assembly AP	Buy now
7	6Y58357055 Speedometer assembly	Buy now
10	6Y583533T2 Grommet	Buy now
11	6Y58355731 Tube	Buy now
12	6Y58372800 Connector assembly	Buy now
20	9046511M10 Clamp AP	Buy now
14	6Y587122S0 Cord assembly 1 AP	Buy now
15	6Y583553M0 Wire, lead (l=2.5m) AP	Buy now
16	1E68215100 Fuse (10a)	Buy now
17	6Y58211700 Wire, lead AP	Buy now

Meter

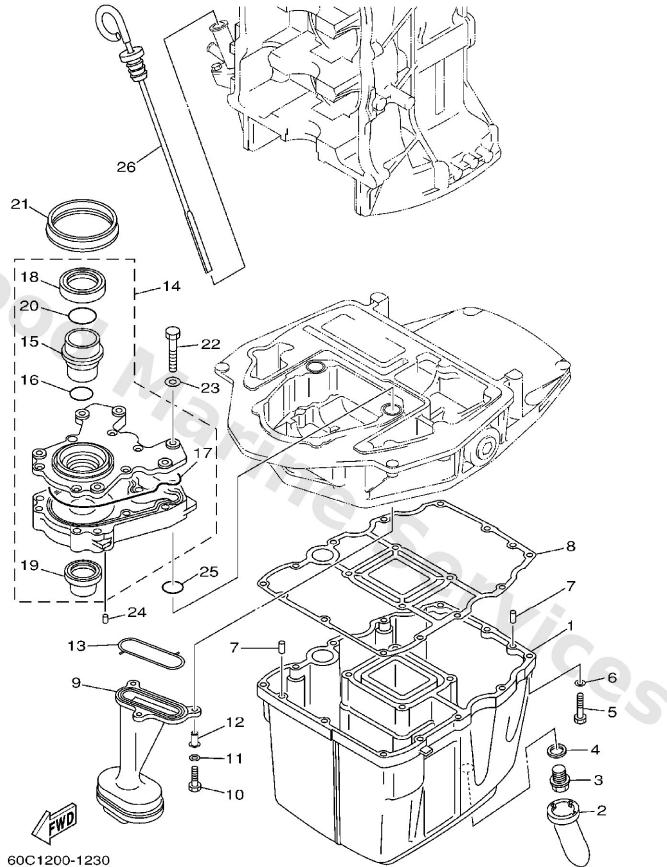


61A1700-2290

D5

Ref	Part	
18	68F8255380 Extension, wire lead (8m) AP	Buy now
19	6Y58355710 Tube (8m) AP	Buy now

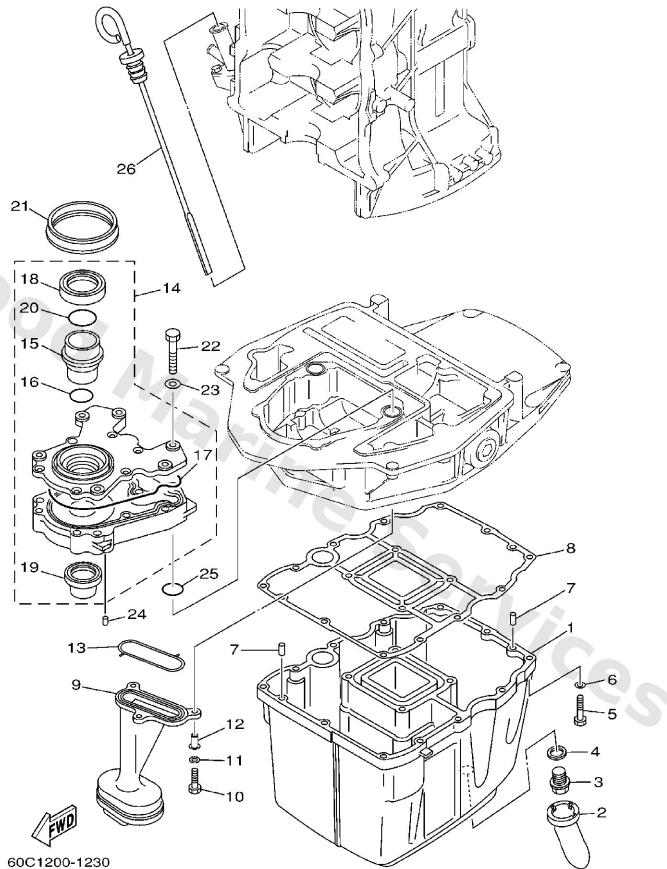
Oil Pan



B7

Ref	Part	
1	67F15311005B Oil pan set	Buy now
2	67F1531600 Damper 1	Buy now
3	9034014M06 Plug, straight screw(62y)	Buy now
4	9043014M09 Gasket	Buy now
5	9707506025 Bolt	Buy now
6	9299506600 Washer, plain (646)	Buy now
7	9360612019 Pin, dowel (614)	Buy now
8	67F1531200 Gasket, oil pan	Buy now
9	67F1341100 Strainer, oil	Buy now
10	9702706025 Bolt, hexagon	Buy now
11	9290706600 Washer(6ta)	Buy now
12	9038706M64 Collar	Buy now
13	67F1341500 Seal, oil strainer	Buy now
14	67F1330003 Oil pump assembly	Buy now
15	67F1331401 Shaft, Pump	Buy now

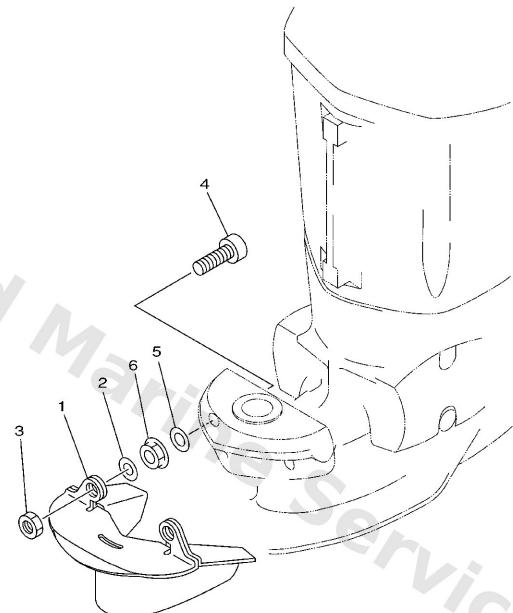
Oil Pan



Ref	Part	
16	67F1347301 O-ring	Buy now
17	67F1332900 Gasket, pump cover	Buy now
18	67F1311901 Oil seal	Buy now
19	67F1363102 Oil seal	Buy now
20	67F1376900 O-ring	Buy now
21	67F1333800 Seal	Buy now
22	9709506045 Bolt, hexagon	Buy now
24	9360412M07 Pin, dowel (688)	Buy now
25	9321019MJ1 O-ring	Buy now
26	68V1536200 Plug, Oil Level	Buy now

B7

Optional Parts

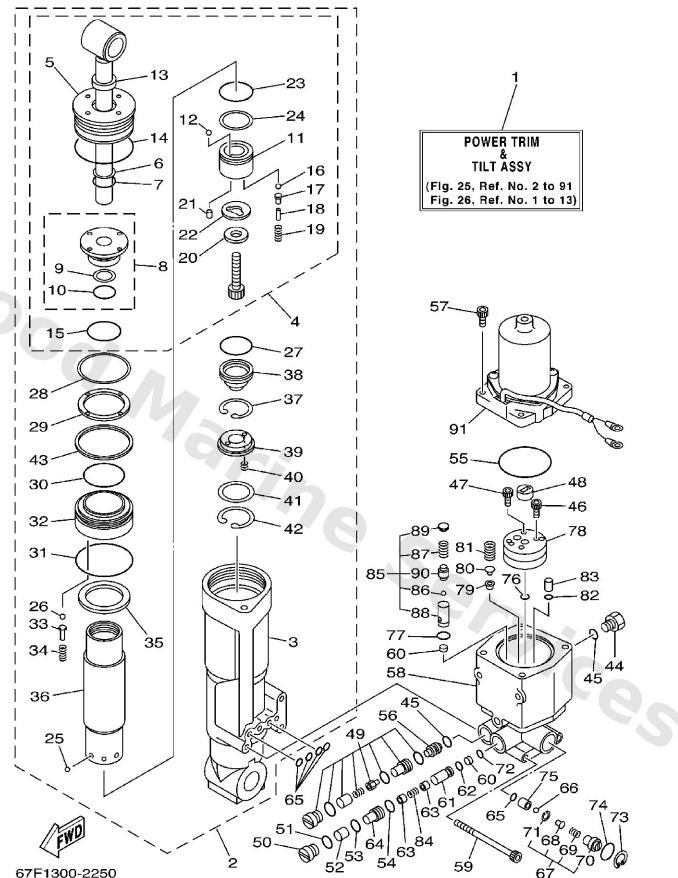


67F0100-0240

A6

Ref	Part	
1	67F45180004D Plate, Splash AP	Buy now
2	9020112M01 Washer, plate(6t4) AP	Buy now
3	9538012700 Nut(6t4) AP	Buy now
4	9011012M00 Bolt, hexagon socket head AP	Buy now
5	9020112M16 Washer, plate (679) AP	Buy now
6	9578012300 Nut, nylon (6f2) AP	Buy now

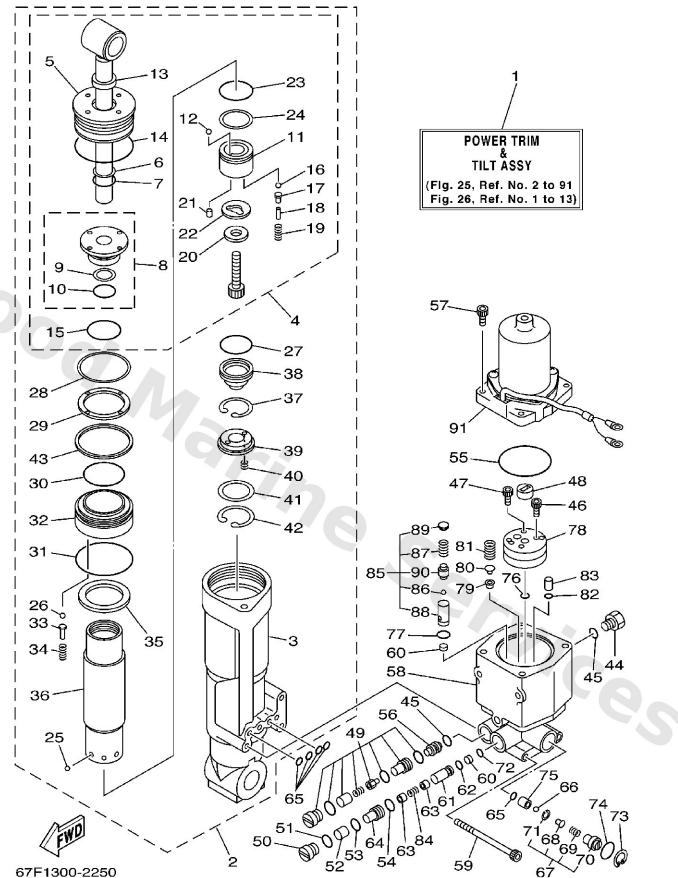
Power Trim & Tilt Assy 1



A7

Ref	Part	
1	67F43800034D Power trim & tilt assembly	Buy now
2	67F4384002 Power tilt assembly	Buy now
3	67F4380K00 Cylinder, tilt sub assembly	Buy now
4	67F4381001 Tilt piston sub assembly	Buy now
5	67F4382100 Screw, trim cylinder end	Buy now
6	6H14387210 Ring, back up	Buy now
7	9321018397 O-ring (6g5)	Buy now
8	67F4380R00 Cylinder end sub assembly	Buy now
11	67F4385A01 Piston, tilt	Buy now
12	9350108001 Ball	Buy now
13	6H14381200 Seal dast	Buy now
14	67F4386100 O-ring	Buy now
15	62X4386200 O-ring	Buy now
17	65W4386A00 Pin, absorber valve	Buy now
18	6884386F00 Pin, straight	Buy now

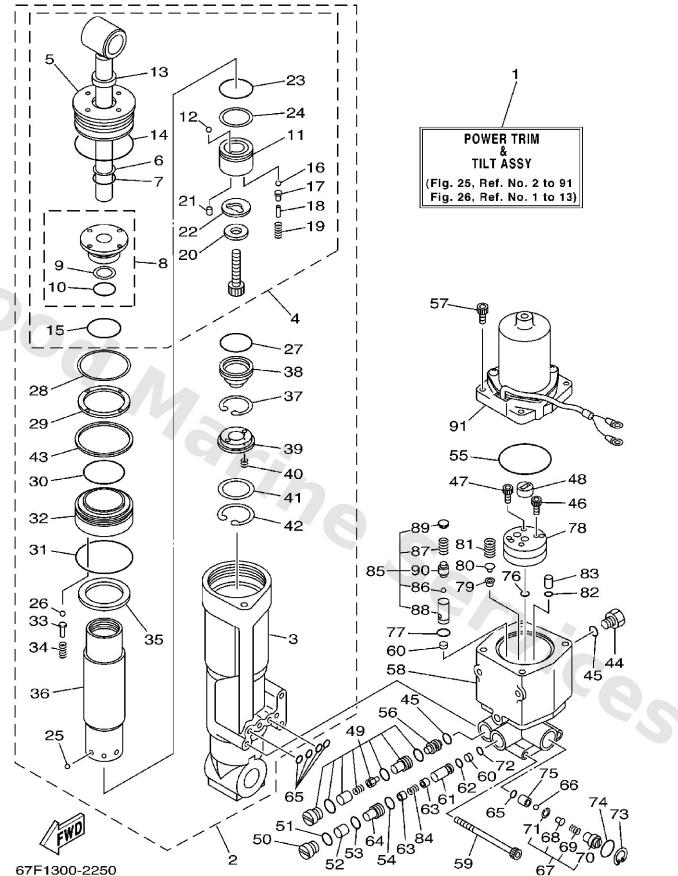
Power Trim & Tilt Assy 1



A7

Ref	Part	
19	65W4385300 Spring, absorber valve	Buy now
20	67F4389300 Washer	Buy now
21	9360207244 Pin, dowel	Buy now
22	67F2243500 Plate, valve 2	Buy now
23	9321029375 O-ring (j10)	Buy now
24	62X4387100 Ring, back up	Buy now
25	9350316003 Ball	Buy now
27	67F4386300 O-ring	Buy now
28	67F4389900 Plate stopper	Buy now
29	67F4381600 Filter 1	Buy now
30	67F4386200 O-ring	Buy now
31	62X4386500 O-ring	Buy now
32	67F4388A00 Piston, trim	Buy now
33	6T44386A00 Pin, absorber valve	Buy now
34	67F4385700 Spring, absorber valve	Buy now

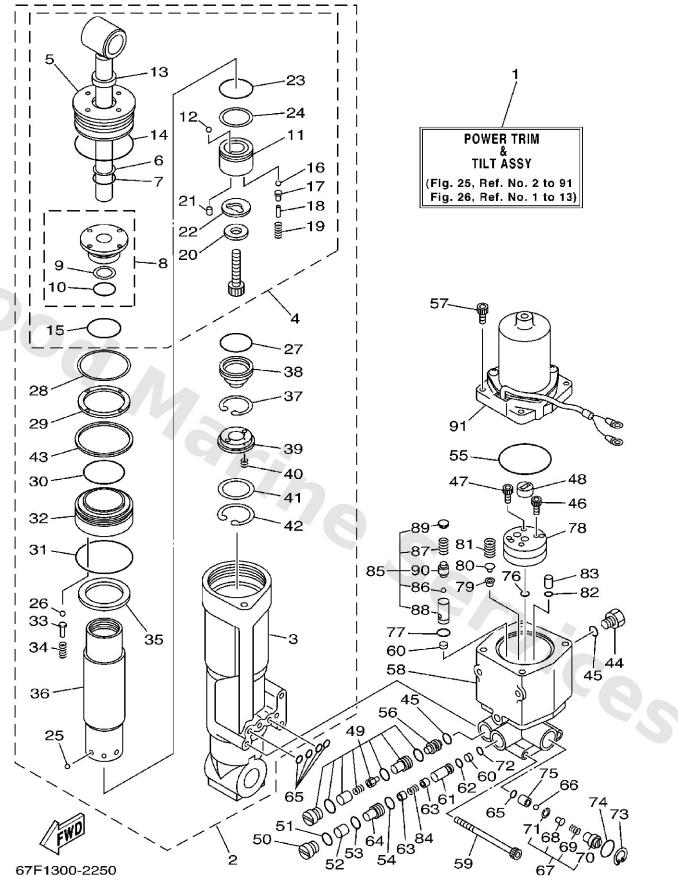
Power Trim & Tilt Assy 1



A7

Ref	Part	
35	67F4381J00 Plate	Buy now
36	67F2247101 Cylinder, shock absorber	Buy now
37	67F4387500 Ring, snap	Buy now
38	67F4381B00 Free piston sub assembly	Buy now
39	62X4389900 Plate stopper	Buy now
40	62X4384H00 Spring	Buy now
41	1UF2243400 Plate, valve 1	Buy now
42	62X4387500 Ring, snap	Buy now
43	67F4387100 Ring, back up	Buy now
44	6H14382900 Plug, reservoir	Buy now
45	9321009165 O-ring	Buy now
46	9131806035 Bolt,socket	Buy now
47	9131806020 Bolt,socket	Buy now
48	6H14383110 Connector, shaft	Buy now
49	67F4380200 Valve sub assembly	Buy now

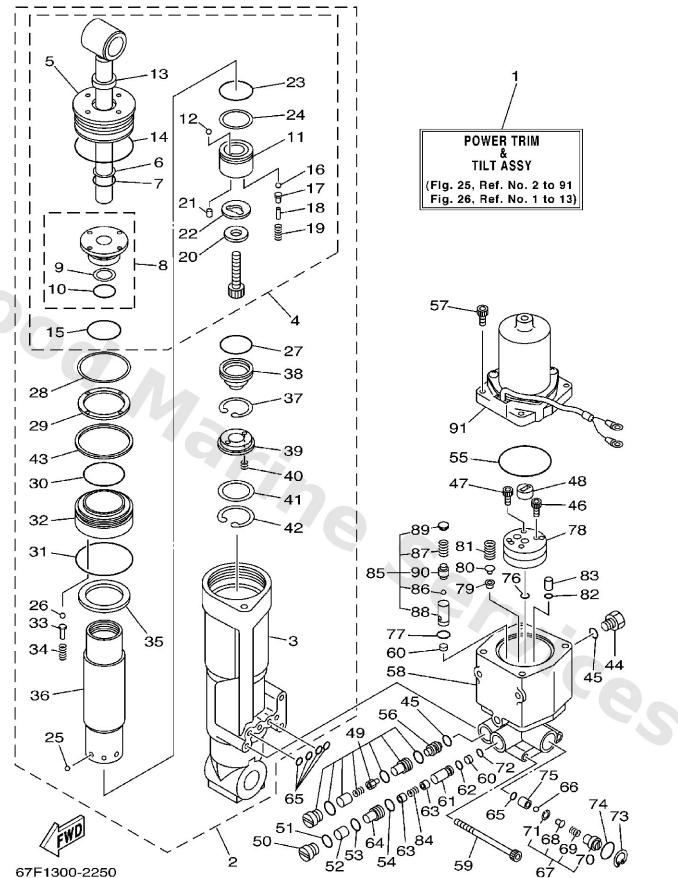
Power Trim & Tilt Assy 1



A7

Ref	Part	
50	67F4382F00 Adaptor 3	Buy now
51	6H14386600 O-ring	Buy now
52	67F4381700 Filter 2	Buy now
53	9321010M74 O-ring	Buy now
54	6H14386700 O-ring	Buy now
56	62X4384100 Piston, shuttle	Buy now
57	65W4388800 Bolt, hexagon socket head(1jk)	Buy now
58	67F4382503 Housing, Trim & Tilt	Buy now
59	62X4387800 Bolt, socket	Buy now
60	6H14381600 Filter 1	Buy now
61	67F4385100 Seat, Relief Valve	Buy now
62	9321007003 O-ring (11m)	Buy now
63	67F4380800 Seat Valve Comp 1	Buy now
64	67F4382G00 Screw, Valve Seat	Buy now
65	93210064A5 O-ring(61a)	Buy now

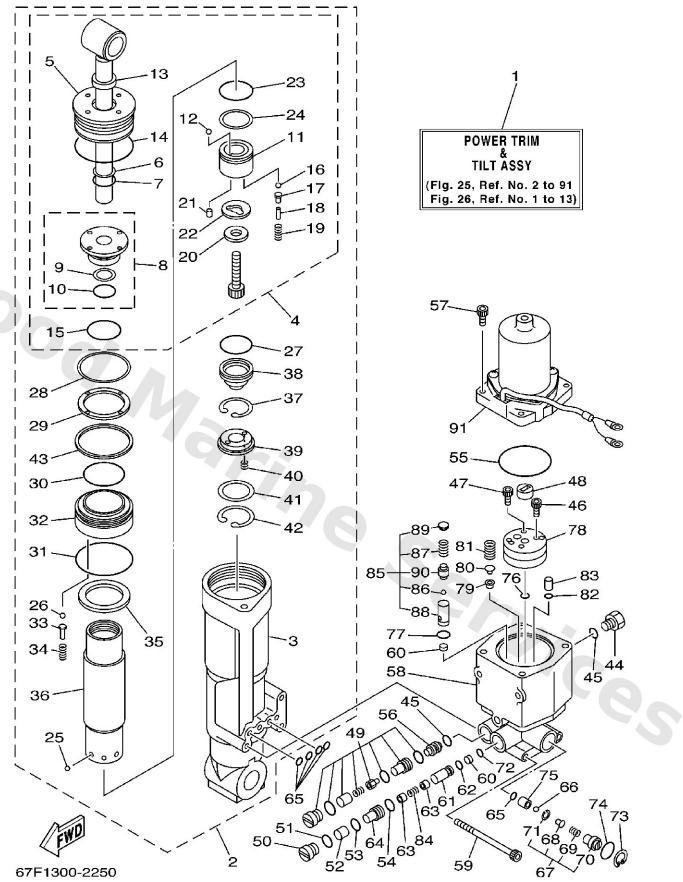
Power Trim & Tilt Assy 1



A7

Ref	Part	
66	9350532038 Ball(7fk)	Buy now
67	61A4386020 Manual valve sub-assembly	Buy now
68	61A4384800 Rod, manual release	Buy now
69	61A4385400 Spring, manual release	Buy now
70	61A4384500 Screw, manual release	Buy now
71	61A4387500 Ring, snap	Buy now
72	9321006100 O-Ring	Buy now
73	6H14387500 Ring, snap	Buy now
75	61A4384700 Seat, manual valve	Buy now
76	65W4386200 O-ring	Buy now
77	9321011368 O-ring (2h7)	Buy now
78	67F4383000 Gear Pump assembly	Buy now
79	6H14384F10 Seal, main valve	Buy now
80	6H14384410 Pin, valve support	Buy now
81	6H14385610 Spring, down relief	Buy now

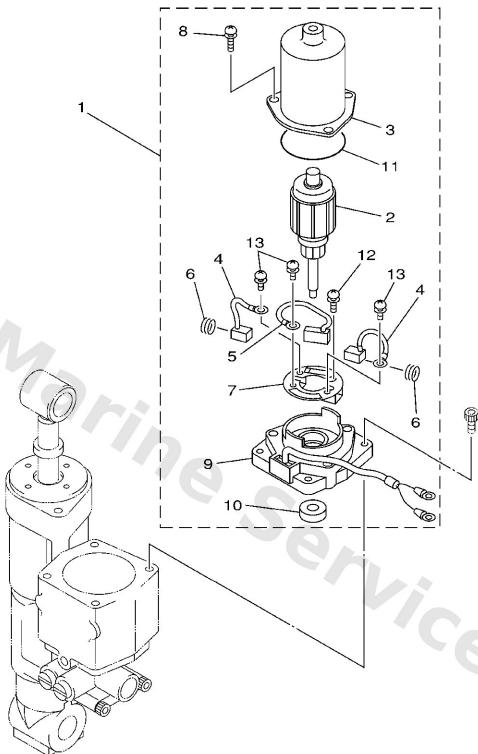
Power Trim & Tilt Assy 1



A7

Ref	Part	
82	65W4386100 O-ring	Buy now
83	65W4381700 Filter 2	Buy now
84	67F4385H00 Spring, Seal	Buy now
85	67F4385000 Valve sub assembly	Buy now
88	67F4389500 Seat, Relief Valve	Buy now
89	67F4384300 Screw, valve lock	Buy now
90	67F4386A00 Pin, Absorber Valve	Buy now
91	67F4388000 Motor assembly REFER TO FIG.26	Buy now

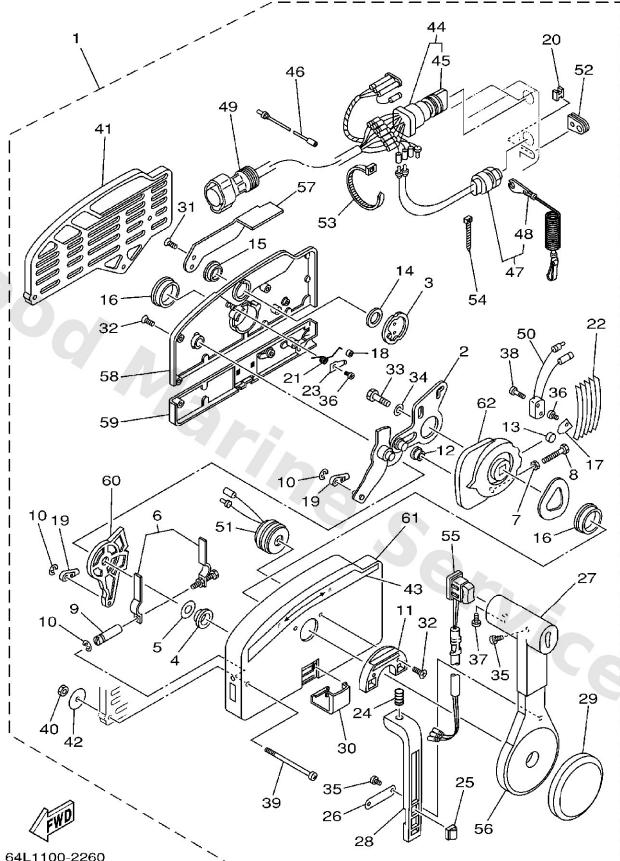
Power Trim & Tilt Assy 2



Ref	Part	
1	67F4388000 Motor assembly	Buy now
2	67F4380500 Armature assembly	Buy now
3	67F4380400 Stator assembly	Buy now
4	67F4389100 Brush 1	Buy now
5	67F8218100 Circuit Breaker Comp	Buy now
6	67F4386K00 Spring, brush	Buy now
7	67F4380F00 Plate, brush holder	Buy now
8	67F4388600 Bolt	Buy now
9	67F4388100 Frame End	Buy now
10	67F4388200 Oil Seal	Buy now
11	67F4389600 O-ring	Buy now
12	67F4388700 Bolt	Buy now
13	67F4387900 Screw, with washer	Buy now

B4

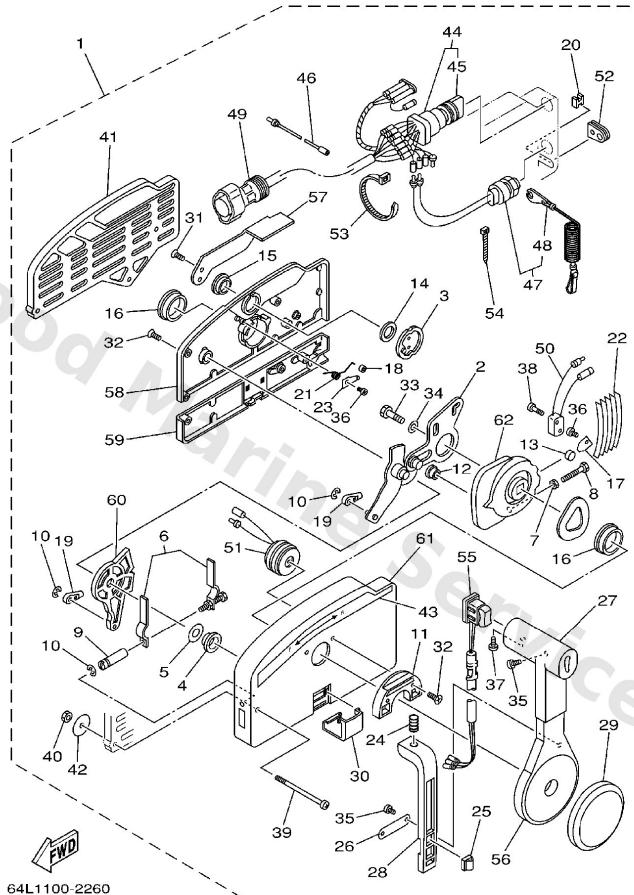
Remote Control Assy



D2

Ref	Part	
1	7034820517 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	7034826101 Arm, throttle	Buy now
3	7034815300 Shaft, free accel.	Buy now
4	7034823500 Bushing	Buy now
5	7034826800 Spacer 3	Buy now
6	7034826400 Throttle, friction	Buy now
7	9538005600 Nut, hexagon (663)	Buy now
8	9738005025 Bolt	Buy now
9	7034826500 Shaft Friction	Buy now
10	9343006024 Circlip (701)	Buy now
11	7034824500 Plate, lock	Buy now
12	7034825200 Roller, cam	Buy now
13	7014824800 Roller, free accel	Buy now
14	7034819800 Washer, wave 3	Buy now
15	7034824300 Bushing 3	Buy now

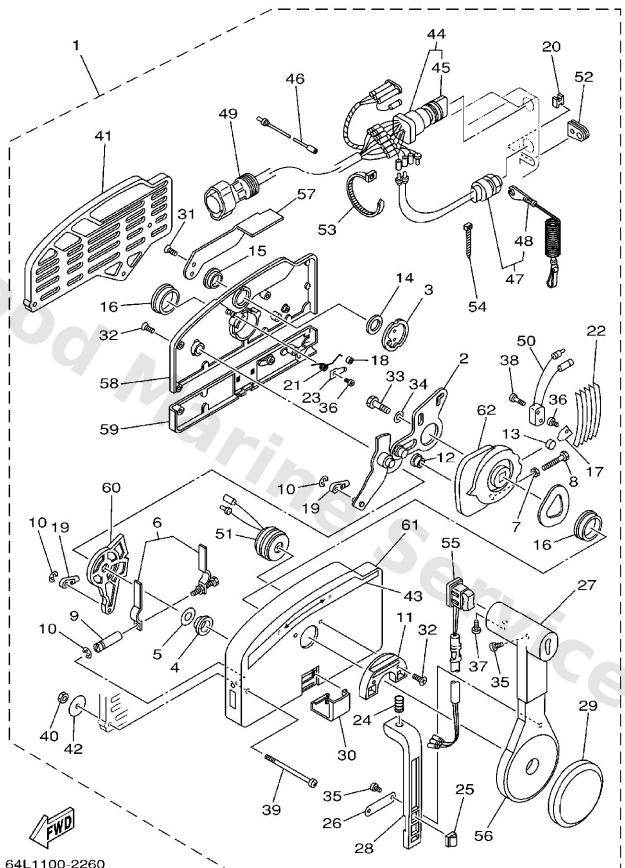
Remote Control Assy



D2

Ref	Part	
16	7034823600 Bushing	Buy now
17	7034818900 Retainer	Buy now
18	7034823400 Roller, detent	Buy now
19	7034834501 Cable end, remote control 2	Buy now
20	7034835800 Anchor, cable	Buy now
21	7034824400 Spring, free accel.	Buy now
22	7034823800 Spring, detent	Buy now
23	7034824600 Spacer 1	Buy now
24	7034822700 Spring, neutral lock	Buy now
25	7038259400 Clamp WITH PT/T SW.	Buy now
26	7034822600 Plate, stopper	Buy now
27	7034822200 Grip, control lever SINGLE	Buy now
28	7034822300 Lock, neutral	Buy now
29	7034822500 Cover	Buy now
30	7034821900 Cover, lead	Buy now

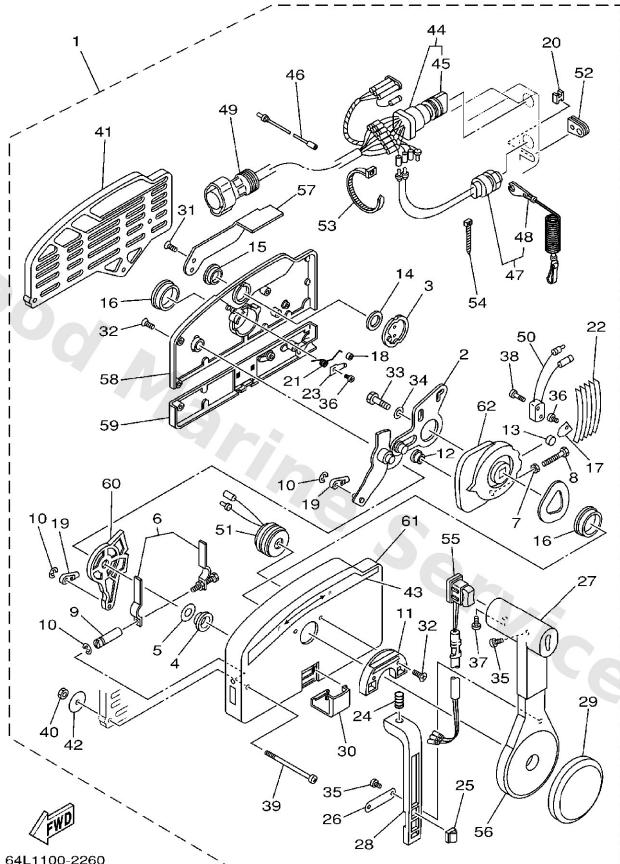
Remote Control Assy



D2

Ref	Part	
31	7034828100 Screw, flat head	Buy now
32	7034828200 Screw	Buy now
33	9738008030 Bolt, hexagon (fj1)	Buy now
34	9299008600 Washer, plain (663)	Buy now
35	9858004010 Screw, pan head (e56)	Buy now
36	9858004006 Screw, pan head (7h3)	Buy now
37	9858005010 Screw, pan head(62x)	Buy now
38	9858003015 Screw, pan head (n151)	Buy now
39	7034829110 Screw	Buy now
40	9538006600 Nut(661)	Buy now
41	7034829310 Spacer, remote control SINGLE	Buy now
42	7014828700 Washer 1	Buy now
43	7034821500 Graphic	Buy now
44	7038251043 Main switch assembly	Buy now
45	7038257700 Cap, key	Buy now

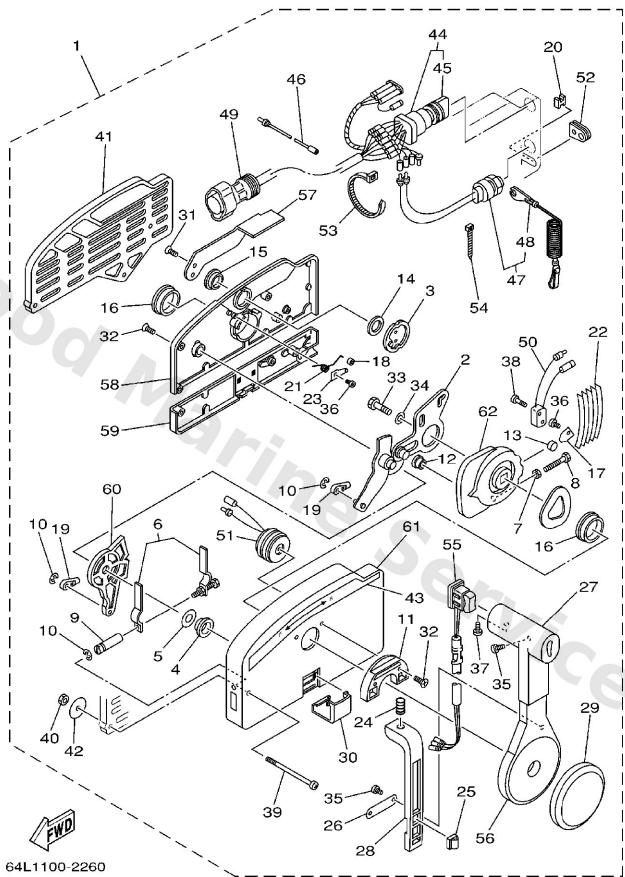
Remote Control Assy



D2

Ref	Part	
46	7038253100 Wire, lead	Buy now
47	6888257501 Engine stop switch assembly	Buy now
48	6828255600 Lanyard, stop switch	Buy now
49	6888258A20 10p main harness mec 2m (6ft) L)5M (10P)	Buy now
50	7038254000 Neutral switch assembly	Buy now
51	7038338302 Buzzer	Buy now
52	7034828400 Grommet	Buy now
53	7038259100 Band	Buy now
54	7038259200 Band	Buy now
55	7038256302 Trim & tilt switch assembly	Buy now
56	7034822100 Grip	Buy now
57	7034815200 Knob, free accel	Buy now
58	7034821200 Rear housing	Buy now
59	7034821300 Back, panel	Buy now
60	7034827100 Arm, shift	Buy now

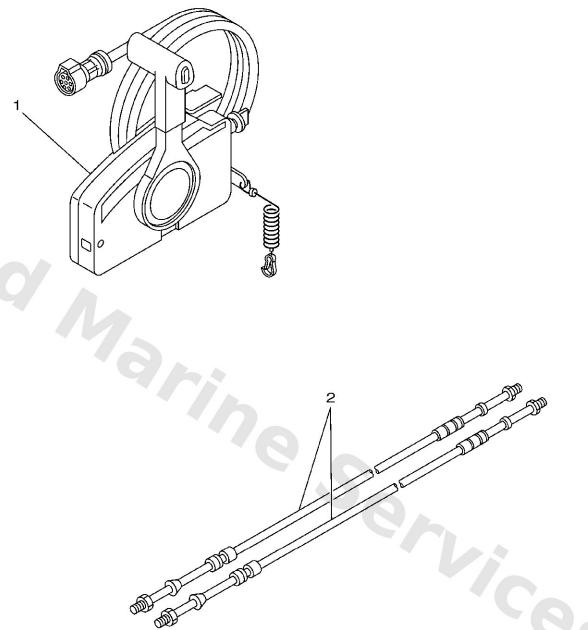
Remote Control Assy



D2

Ref	Part	
61	7034821101 Housing,1	Buy now
62	7034823200 Drive gear	Buy now

Remote Control Box

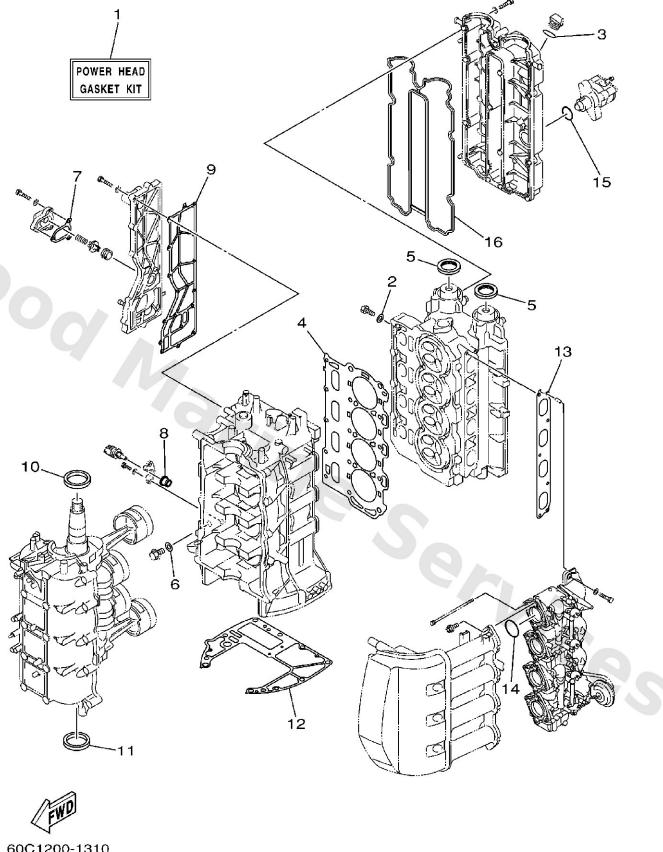


67M0100-8280

D1

Ref	Part	
1	7034820517 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	7014832040 Cable, Remote Control L=19F UR	Buy now
2	7014832050 Cable, Remote Control L=15F UR	Buy now
2	7014832060 Cable, Remote Control L=16F UR	Buy now
2	7014832080 Cable, Remote Control L=17F UR	Buy now
2	7014835000 Cable, Remote Control L=21F UR	Buy now

Repair Kit 1

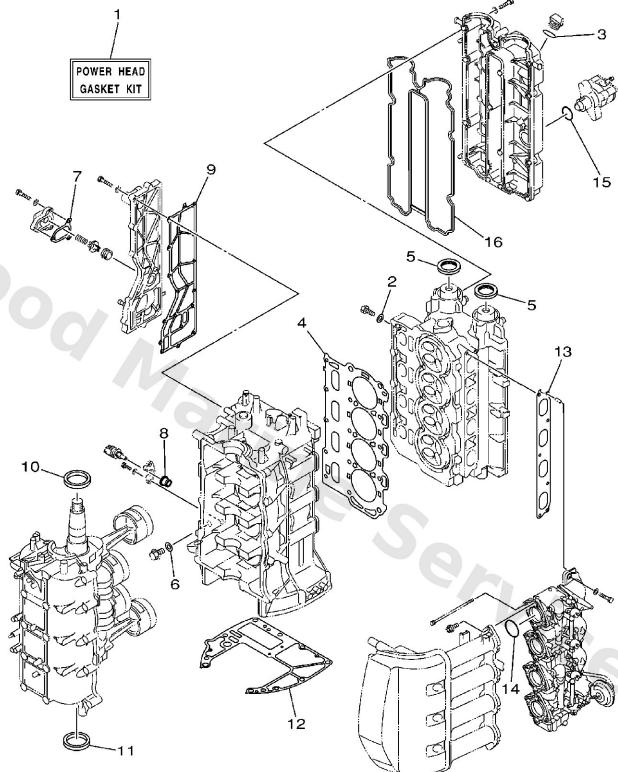


D6

Ref	Part	
1	67FW000101 Power head gasket kit	Buy now
2	9043008143 Gasket (256-11198-00)	Buy now
3	9321024M79 O-ring	Buy now
4	67F1118101 Gasket, cylinder head 1	Buy now
5	9310238M59 Oil seal	Buy now
6	9043014115 Gasket (663)	Buy now
7	67F12435A0 Gasket	Buy now
8	68V8575300 Gasket, sender unit	Buy now
9	67F41114A0 Gasket, exhaust outer cover	Buy now
10	9310248009 Oil seal	Buy now
11	9310148002 Oil seal	Buy now
12	67F1135101 Gasket, cylinder	Buy now
13	67F1364500 Gasket, manifold 1	Buy now
14	9321041MJ2 O-ring	Buy now
15	9321030682 O-ring (371)	Buy now

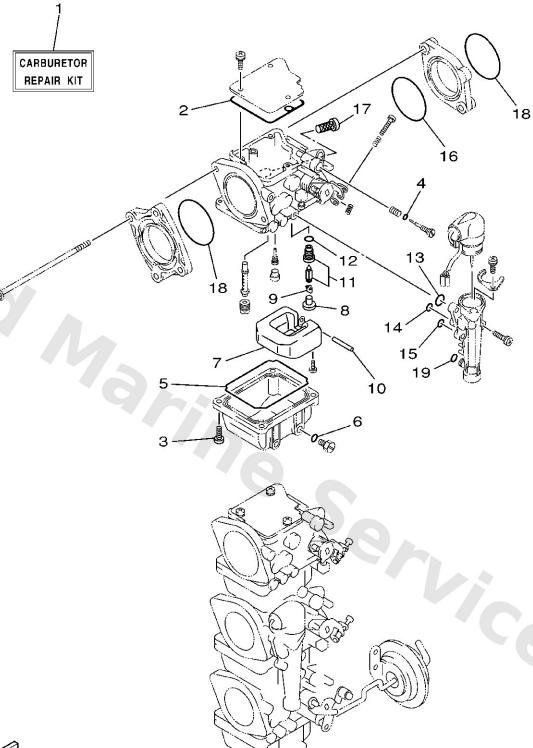
Repair Kit 1

Ref	Part	
16	67F1135600 Seal, cylinder 2	Buy now



D6

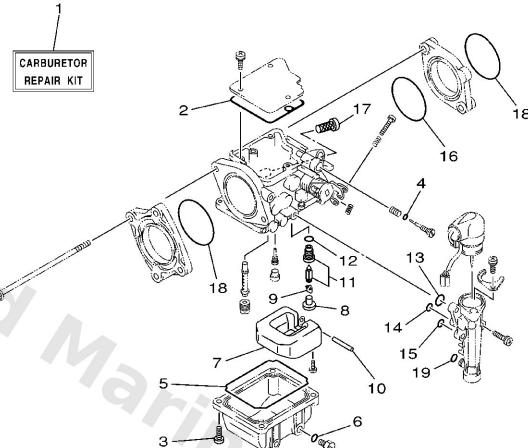
Repair Kit 2



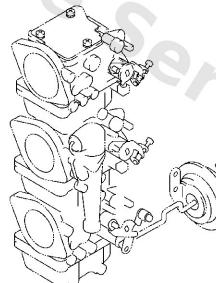
D7

Ref	Part	
1	67FW009301 Carburetor repair kit	Buy now
2	67F1414700 Gasket	Buy now
3	9798004114 Screw, pan head(ga5)	Buy now
4	67F1439700 O-ring	Buy now
5	67F1498400 Gasket, float chamber	Buy now
6	9321004230 O-ring (371)	Buy now
7	6H41498501 Float	Buy now
8	6761418600 Pin, valve	Buy now
9	6631415900 Clip	Buy now
10	6H41454800 Pin, float arm	Buy now
11	60C1459000 Needle valve assembly	Buy now
12	9321004228 O-ring (371)	Buy now
13	67F1439800 O-ring	Buy now
14	67F1439810 O-ring	Buy now
15	67F1439820 O-ring	Buy now

Repair Kit 2



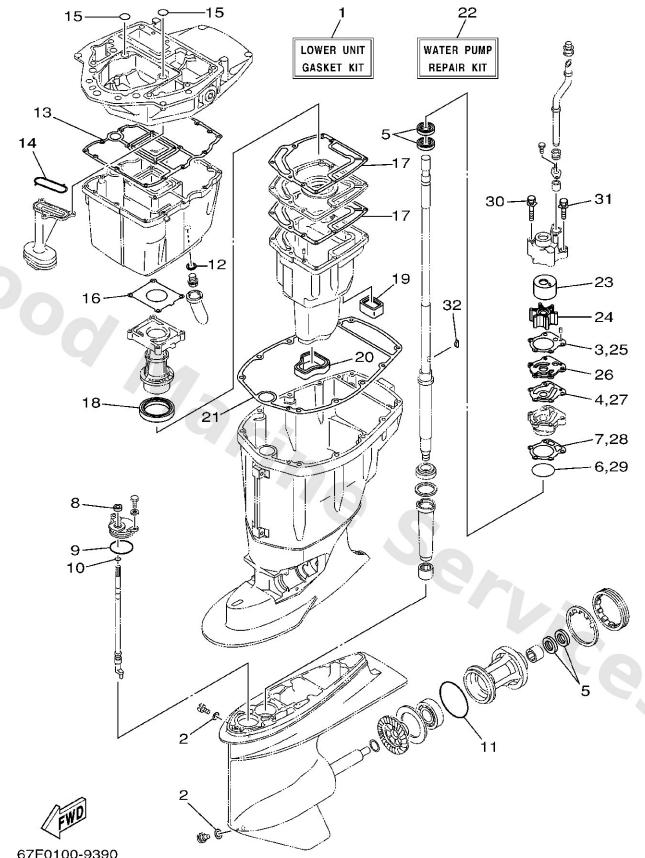
67F0100-9380



D7

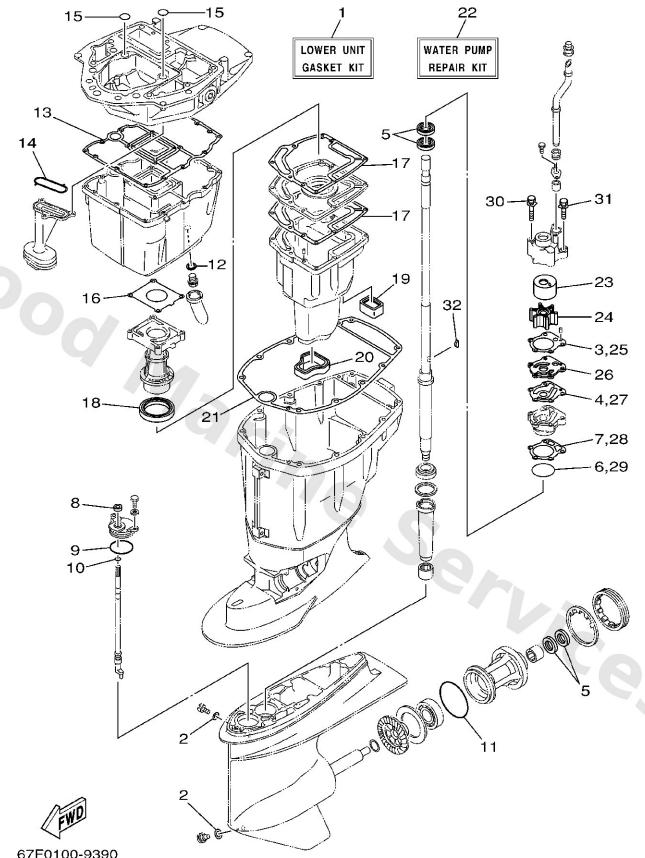
Ref	Part	
16	67F1423900 Seal	Buy now
17	67F1437101 Element, filter	Buy now
18	9321040M10 O-ring (682)	Buy now
19	67F1439830 O-ring	Buy now

Repair Kit 3



Ref	Part	
1	67FW000120 Lower unit gasket kit	Buy now
2	9043008020 Gasket	Buy now
3	68844315A0 Gasket,water pump 1	Buy now
4	68844324A0 Gasket,cartridge Outer plate	Buy now
5	9310125M03 Oil seal	Buy now
6	9321046044 O-ring	Buy now
7	68844316A0 Gasket,water pump 2	Buy now
8	9310609014 Oil seal	Buy now
9	9321049046 O-ring (620)	Buy now
10	9321007003 O-ring (11m)	Buy now
11	9321086M39 O-ring (6e5)	Buy now
12	9043014M09 Gasket	Buy now
13	67F1531200 Gasket, oil pan	Buy now
14	67F1341500 Seal, oil strainer	Buy now
15	9321019MJ1 O-ring	Buy now

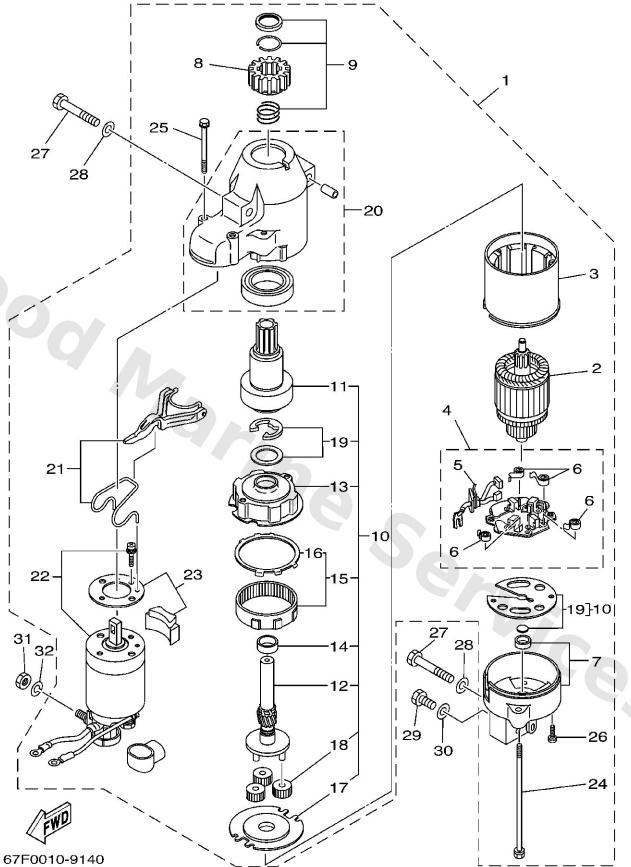
Repair Kit 3



E1

Ref	Part	
16	67F41133A0 Gasket, exhaust manifold 1	Buy now
17	67F41134A0 Gasket, exhaust manifold	Buy now
18	67F4113800 Seal, ext. 1	Buy now
19	67F4512700 Seal	Buy now
20	67F4512300 Gasket, muffler	Buy now
21	67F4511300 Gasket, upper casing	Buy now
22	67FW007800 Water pump repair kit	Buy now
23	67F4432200 Insert, cartridge	Buy now
24	67F4435200 Impeller	Buy now
26	67F4432300 Outer plate, cartridge	Buy now
30	9011908M87 Bolt, with washer	Buy now
31	9011908M13 Bolt, with washer(6h0)	Buy now
32	9028004M04 Key, woodruff (688)	Buy now

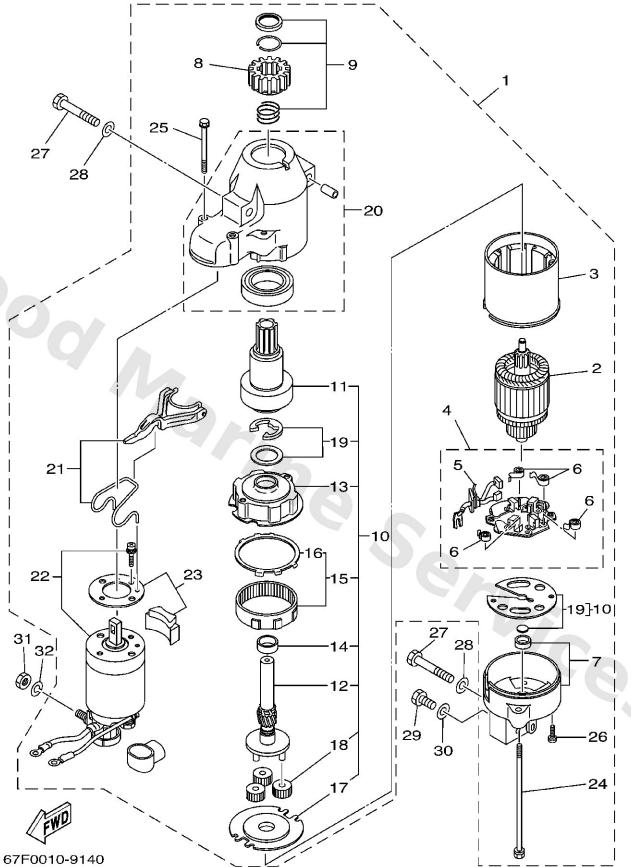
Starting Motor



E1

Ref	Part	
1	67F8180002 Starting motor assembly	Buy now
2	67F8185000 Armature assembly	Buy now
3	67F8181000 Stator assembly	Buy now
4	67F8184000 Brush holder assembly	Buy now
5	67F8180100 Brush set	Buy now
6	67F8181300 Spring, brush	Buy now
7	67F8182000 Rear bracket assembly	Buy now
8	67F8180800 Pinion assembly	Buy now
9	67F8185700 Pinion stopper set	Buy now
10	67F8180700 Gear assembly, starting motor	Buy now
11	67F8183200 Clutch, over run	Buy now
12	67F8183600 Shaft, pinion	Buy now
13	67F8182100 Bracket, center 1	Buy now
14	67F8184100 Bearing	Buy now
15	67F8189100 Gear, ring	Buy now

Starting Motor

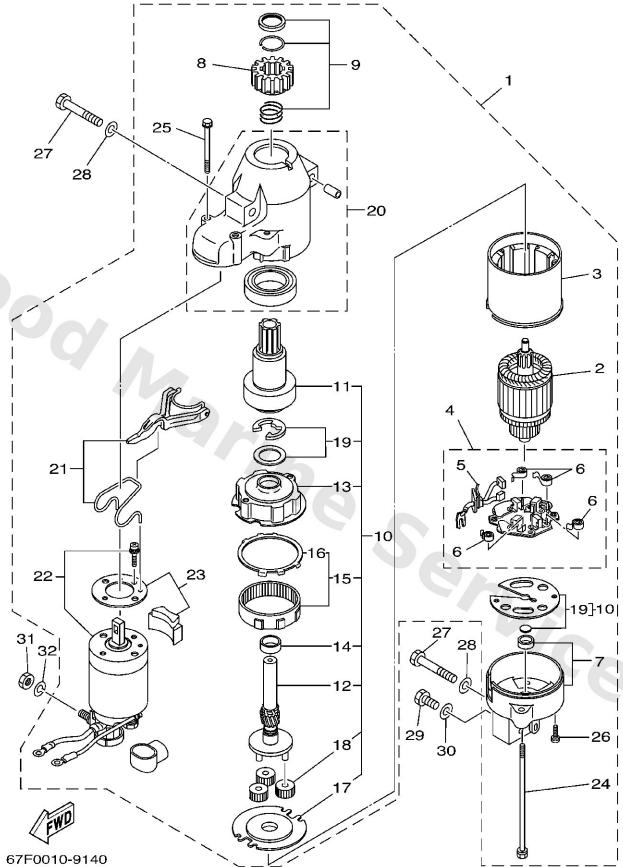


E1

Ref	Part	
16	67F8183R00 Gasket	Buy now
17	67F8183000 Bracket, center 2	Buy now
18	67F8183T00 Gear, Idler	Buy now
19	67F8180900 Washer kit	Buy now
20	67F8184200 Cover	Buy now
21	67F8183900 Lever assembly	Buy now
22	67F8194101 Starter Relay assembly	Buy now
23	67F8186900 Cover, dust	Buy now
24	6K78182610 Bolt	Buy now
25	67F8182800 Bolt 2	Buy now
26	67F8184600 Screw	Buy now
27	9701308045 Bolt	Buy now
28	9290308600 Washer, plain (663)	Buy now
29	9701308016 Bolt, hexagon	Buy now
31	9533308600 Nut(6I2)	Buy now

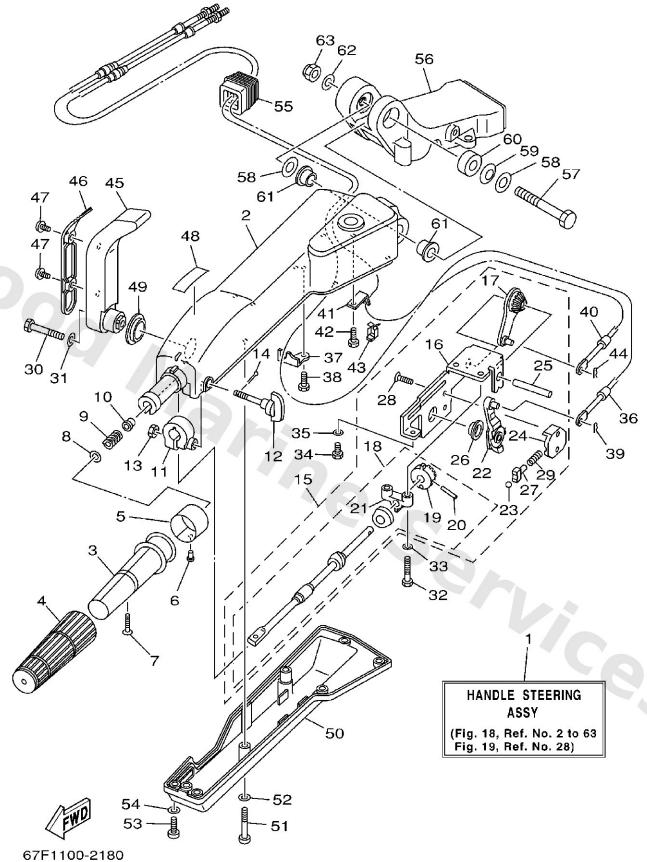
Starting Motor

Ref	Part	
32	9290308100 Ybs67-8 washer, spring	Buy now



E1

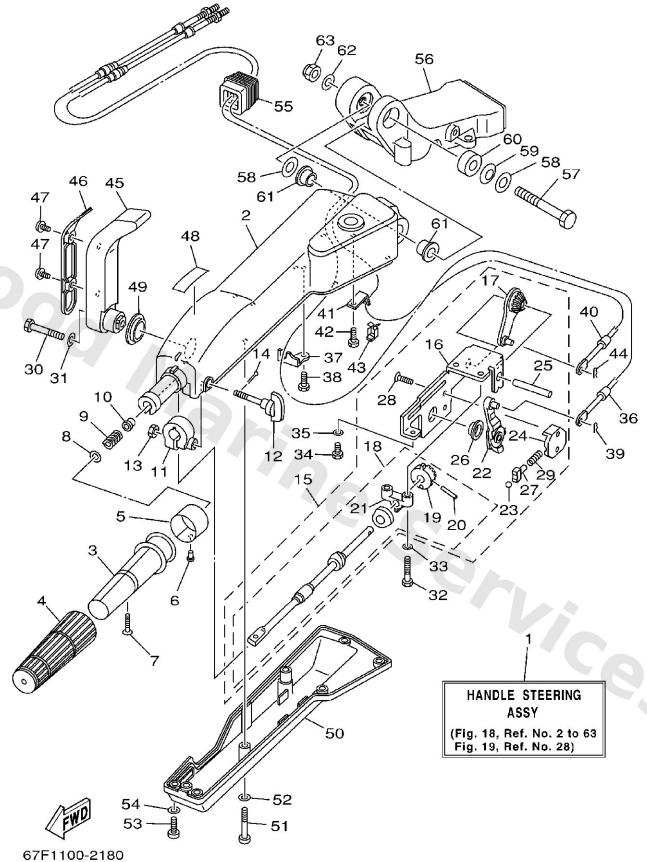
Steering 1



E5

Ref	Part	
3	6644211900 Grip, steering handle	Buy now
4	6G14217700 Rubber, handle	Buy now
5	6H24213700 Indicator, throttle	Buy now
6	9026902M09 Rivet(615)	Buy now
7	9014905M13 Screw, countersunk	Buy now
8	9290310600 Washer, plate	Buy now
9	9050123215 Spring (655)	Buy now
10	9038608032 Bushing (650)	Buy now
11	63D4212600 Friction, steering handle grip	Buy now
12	63D4815400 Knob, Throttle	Buy now
13	9538006600 Nut(661)	Buy now
14	9149020010 Pin, cotter	Buy now
15	67G4410010 Shift Link assembly	Buy now
16	67G4410400 Plate Comp	Buy now
17	67G4826100 Arm, Throttle	Buy now

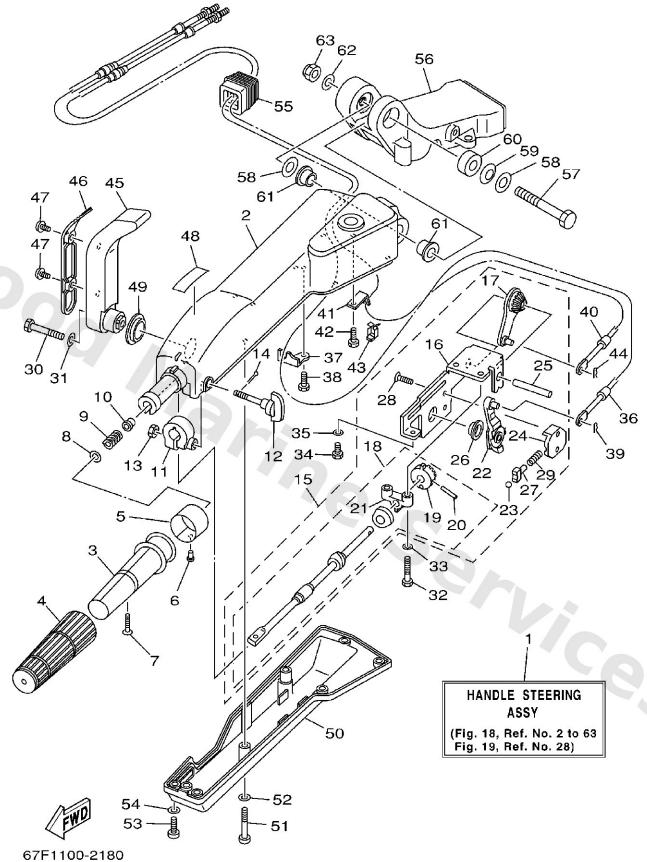
Steering 1



E5

Ref	Part	
18	67G4211510 Shaft, Steering Handle	Buy now
20	9169030025 Pin, spring	Buy now
21	67G4215900 Stay	Buy now
22	67G4411300 Cam Plate, Handle	Buy now
23	63D4823600 Roller, detent	Buy now
24	63D4811900 Cover	Buy now
25	67G4215300 Shaft, Throttle Control	Buy now
26	67G4413200 Bushing	Buy now
27	63D4823700 Adaptor	Buy now
28	9878505014 Screw 3	Buy now
29	63D4823800 Spring, detent	Buy now
30	9709508040 Bolt, hexagon	Buy now
31	9299508600 Washer, plain (663)	Buy now
32	9709506030 Bolt(jf7)	Buy now
33	9299506600 Washer, plain (646)	Buy now

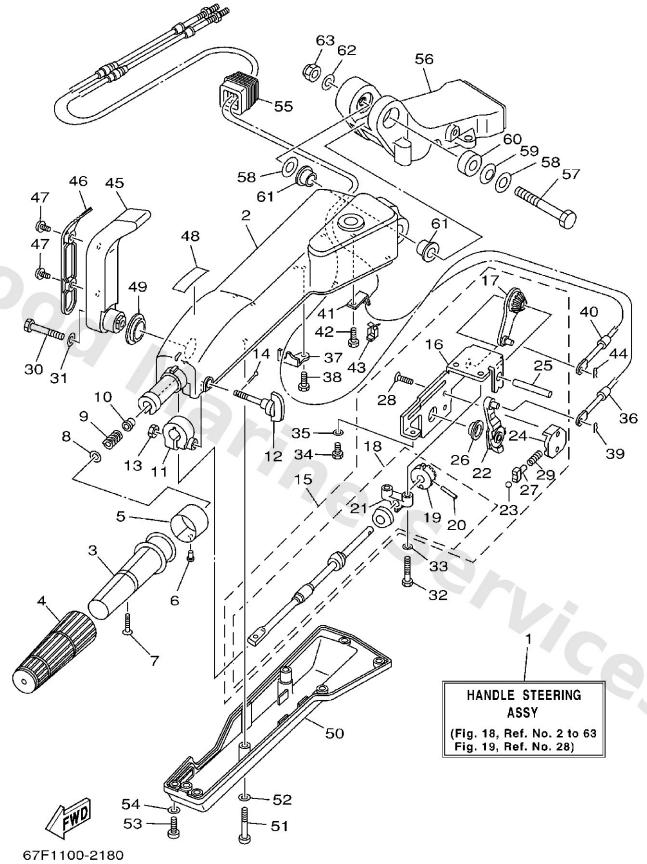
Steering 1



E5

Ref	Part	
34	9709506014 Bolt(gj3)	Buy now
36	67G4832110 Cable	Buy now
37	67G4853100 Bracket Remote Control 1	Buy now
39	9046810005 Pin, hair 6264123500	Buy now
40	67G2630110 Throttle cable assembly	Buy now
41	66R4853800 Clamp, cable 1	Buy now
43	63D4853800 Clamp, cable 1	Buy now
45	67G44159004D Handle Gear Shift	Buy now
46	67G4417300 Lever, Shift Control	Buy now
47	9015906M18 Screw, with washer(6b0)	Buy now
48	6G84419100 Indicator, shift	Buy now
49	9038626MA3 Bush	Buy now
50	67G4213100 Cover Handle Steering	Buy now
51	9788506040 Screw pan head	Buy now
53	9788506016 Screw, pan head(6b0)	Buy now

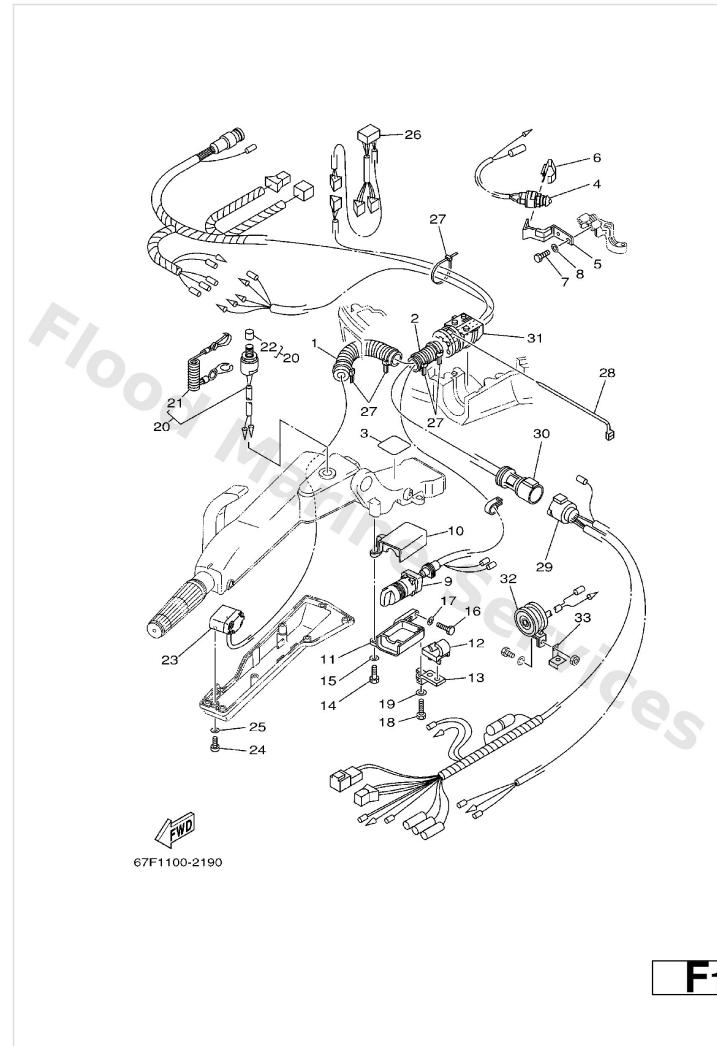
Steering 1



Ref	Part	
55	63D4272500 Grommet	Buy now
56	67G42121004D Bracket	Buy now
57	9010112M09 Bolt	Buy now
58	9299012200 Ybs66-12 washer,plain	Buy now
59	9020612M22 Washer, wave(6b0)	Buy now
60	9038712M02 Collar(6b0)	Buy now
61	9038612M93 Bush(6b0)	Buy now
62	9299012600 Washer, plate(663)	Buy now
63	9018512M12 Nut, self-locking(6e5)	Buy now

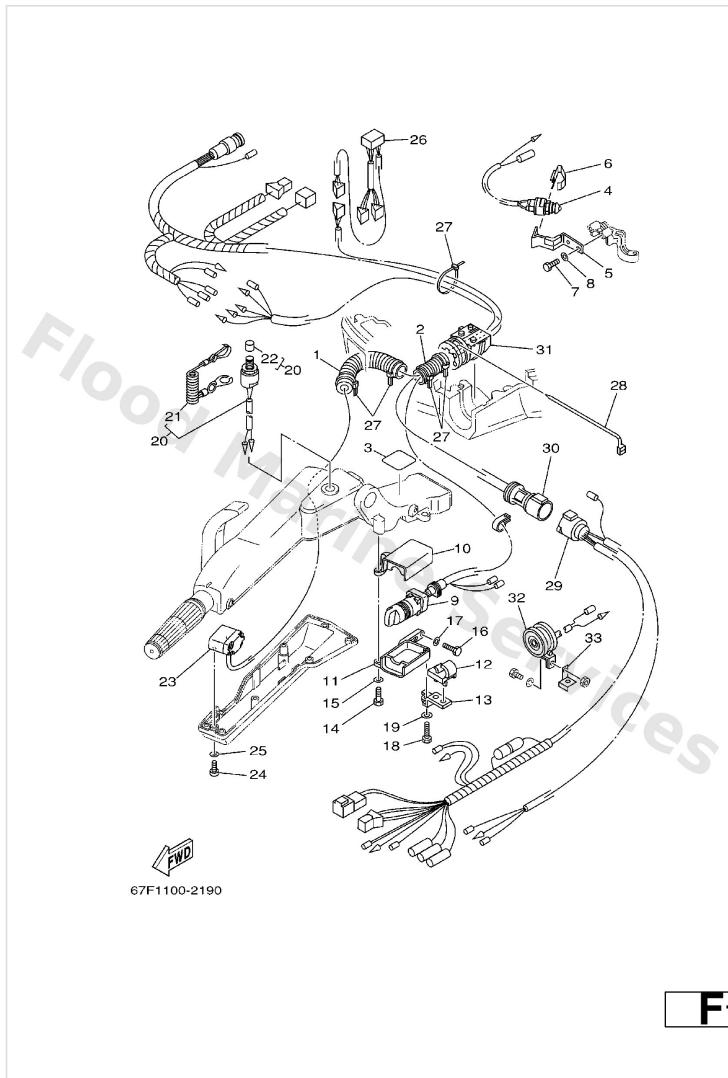
E5

Steering 2



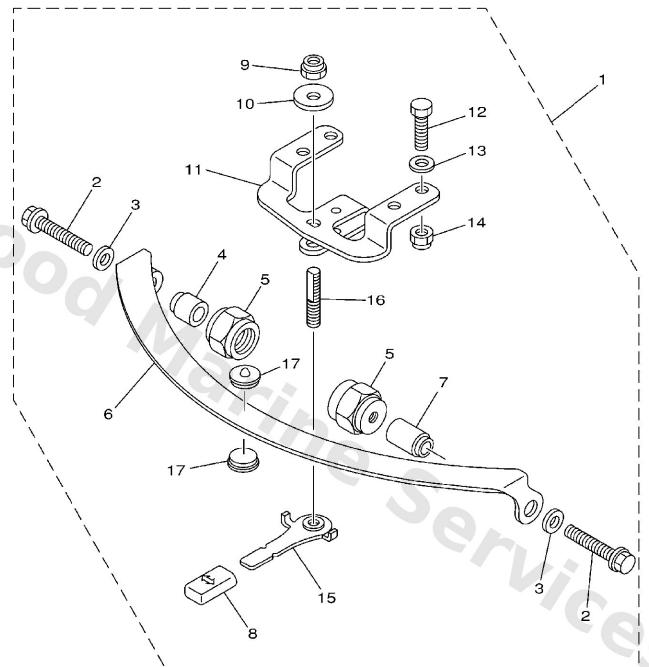
Ref	Part	
1	9044624M79 Hose AP	Buy now
2	6K38355700 Tube AP	Buy now
3	67G4273500 Protector AP	Buy now
4	6888254011 Neutral switch assembly AP	Buy now
5	67G8255401 Stay Neutral Switch AP	Buy now
6	62Y8255500 Damper Main Switch 1 AP	Buy now
7	9709506014 Bolt(gj3) AP	Buy now
8	9299506600 Washer, plain (646) AP	Buy now
9	67G8251030 Main Switch assembly AP	Buy now
10	63D8252E014D Cover, main switch 1 AP	Buy now
11	63D8252F014D Cover, main switch 2 AP	Buy now
12	63D2436700 Clamp, fuel pipe 2 AP	Buy now
13	63D2436400 Stay AP	Buy now
14	9709506025 Bolt AP	Buy now
16	9709506020 Bolt(7u8) AP	Buy now

Steering 2



Ref	Part	
18	9709506030 Bolt(jf7) AP	Buy now
20	63D8257500 Engine stop switch assembly AP	Buy now
21	6828255600 Lanyard, stop switch	Buy now
22	6898257Y00 Cap	Buy now
23	67G8256300 Trim & tilt switch assembly AP	Buy now
24	9788506016 Screw, pan head(6b0) AP	Buy now
26	63D8372800 Connector assembly AP	Buy now
27	9046513M24 Band, switch cord AP	Buy now
28	9046513M30 Clamp AP	Buy now
29	6H58355311 Wire, Lead AP	Buy now
30	63D8258600 Extension, Wire Harness AP	Buy now
31	67G4272500 Grommet AP	Buy now
32	6888338311 Buzzer AP	Buy now
33	6H58338600 Buzzer Stay AP	Buy now

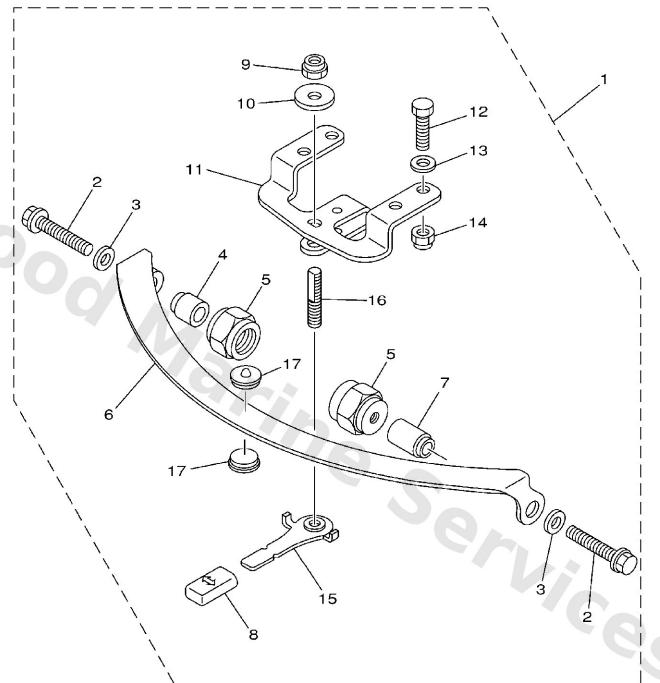
Steering Friction



F3

Ref	Part	
1	67G4250800 Steering friction assembly AP	Buy now
2	9011908M74 Bolt, with washer(61a)	Buy now
3	9020108M01 Washer, plate(612)	Buy now
4	67G4254100 Pipe 1	Buy now
5	67G4254600 Nut	Buy now
6	63D4252700 Plate, friction	Buy now
7	67G4254110 Pipe 1	Buy now
8	6824331801 Cover	Buy now
9	9018510M14 Nut, self-locking	Buy now
10	9020110M76 Washer, plate (6e5)	Buy now
11	67G4252600 Plate Friction	Buy now
12	9709508025 Bolt (62g)	Buy now
13	9299508600 Washer, plain (663)	Buy now
14	9018508057 Nut, nylon (6j8)	Buy now
15	67G4256100 Knob, steering lock	Buy now

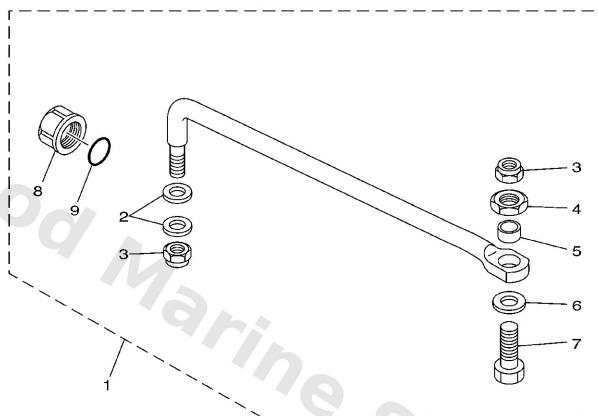
Steering Friction



F3

Ref	Part	
16	67G4256200 Shaft, steering lock	Buy now
17	63D4252800 Plate, friction	Buy now

Steering Guide

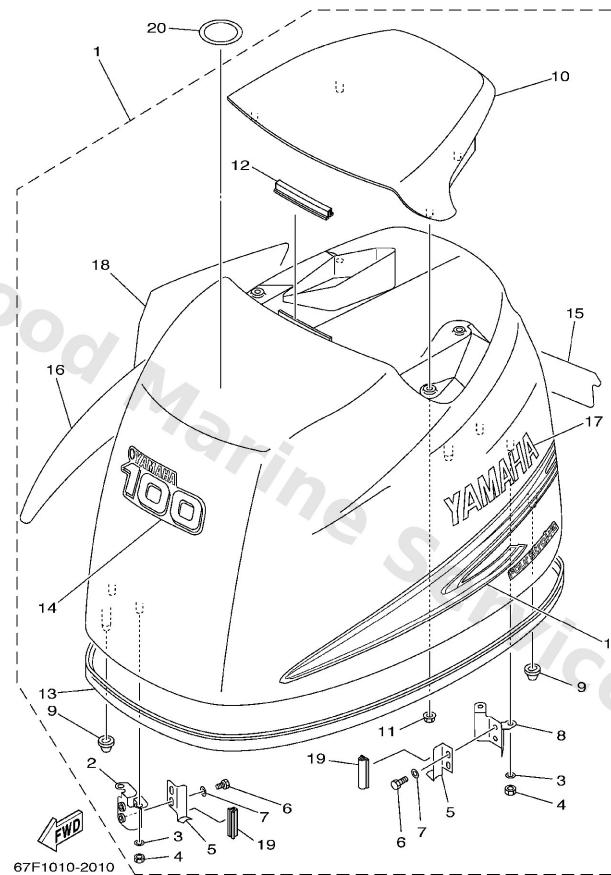


67F0010-9250

C7

Ref	Part	
1	67F6135000 Steering guide attachment kit AP	Buy now
2	9020110M20 Washer, plate (663)	Buy now
3	9018509M01 Nut, nylon (663)	Buy now
4	9017009M03 Nut (689)	Buy now
5	9038710M42 Coller (688)	Buy now
6	9020110M63 Washer, plate	Buy now
7	9010109M01 Bolt(62x)	Buy now
8	6E54314501 Cap, clamp bracket	Buy now
9	9321016275 O-ring	Buy now

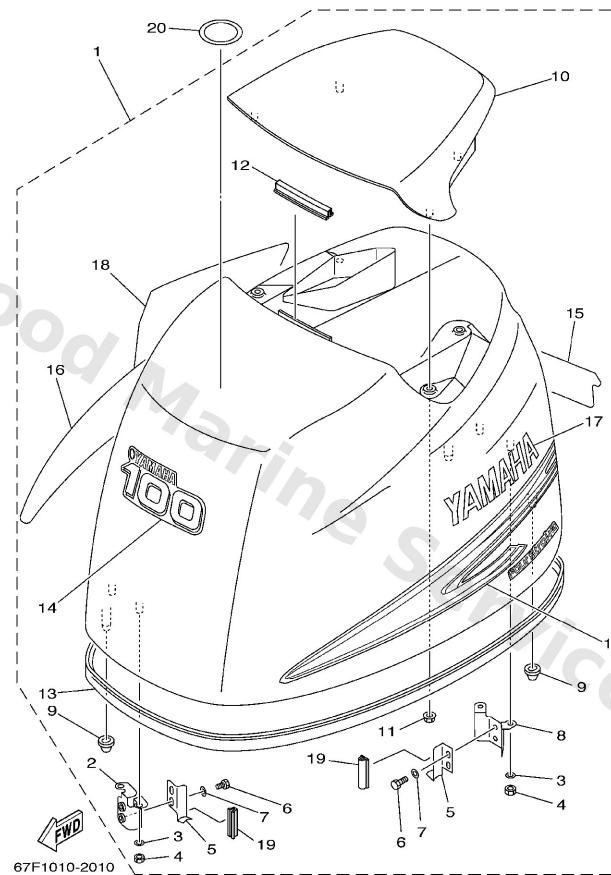
Top Cowling



A4

Ref	Part	
1	67F42610104D -	Buy now
1	67G42610104D -	Buy now
2	67F4264700 Holder, clamp band	Buy now
3	9299006100 Washer(6a1)	Buy now
4	9538006600 Nut(661)	Buy now
5	67F4265200 Hook	Buy now
6	9709506012 Bolt(gh1)	Buy now
7	9299506600 Washer, plain (646)	Buy now
8	67F4264900 Holder, clamp band	Buy now
9	67F4266200 Damper	Buy now
10	67F42613004D Molding, air duct	Buy now
11	9017906M24 Nut(6j8)	Buy now
12	61N4262800 Seal	Buy now
13	67F4261500 Seal	Buy now
14	67F4267710 Graphic, front	Buy now

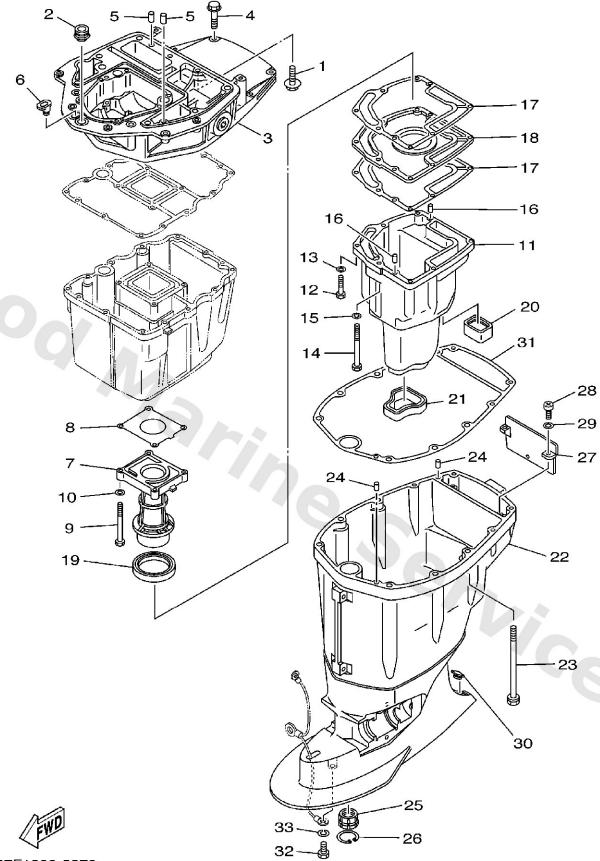
Top Cowling



A4

Ref	Part	
14	67G4267710 Graphic, front	Buy now
15	67F4267810 Graphic, front	Buy now
15	67G4267810 Graphic, front	Buy now
16	67FW007010 Graphic set	Buy now
17	67F4268110 Mark, cowling	Buy now
18	67F4268210 Mark, cowling	Buy now
19	67F4262800 Seal	Buy now
20	67F1343402 Label, Caution	Buy now

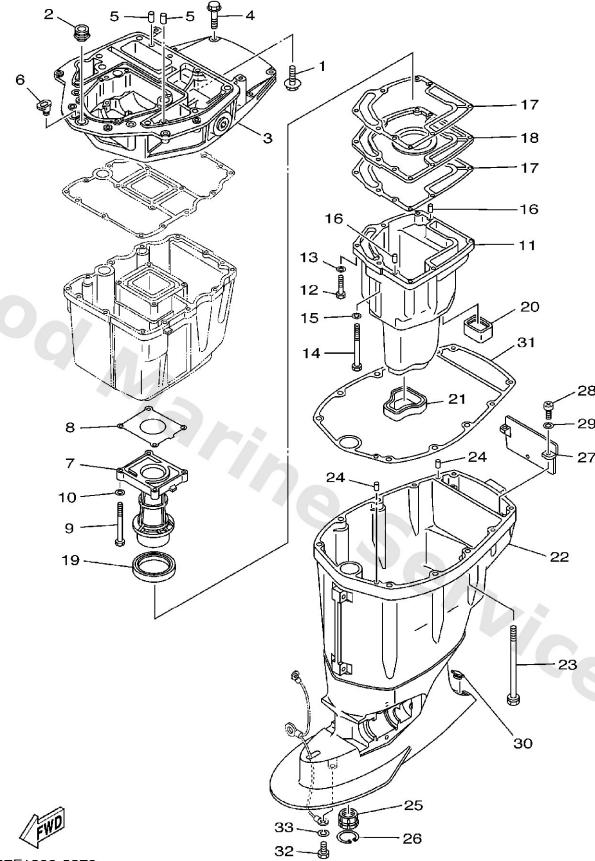
Upper Casing



B5

Ref	Part	
1	9011908M58 Bolt, with washer	Buy now
2	67F4272400 Grommet	Buy now
3	67F411370194 Guide, exhaust	Buy now
4	9757508540 Bolt, hexagon w/w deep recess	Buy now
5	9360816M16 Pin, dowel(6t4)	Buy now
6	6G14272700 Grommet	Buy now
7	67F41131005B Manifold, ext. 1	Buy now
8	67F41133A0 Gasket, exhaust manifold 1	Buy now
9	9707506070 Bolt(4kg)	Buy now
10	9299506600 Washer, plain (646)	Buy now
11	67F14711005B Muffler 1	Buy now
12	9707506030 Bolt(jf7)	Buy now
14	9707506050 Bolt(jf7)	Buy now
16	9360619M23 Pin, dowel	Buy now
17	67F41134A0 Gasket, exhaust manifold	Buy now

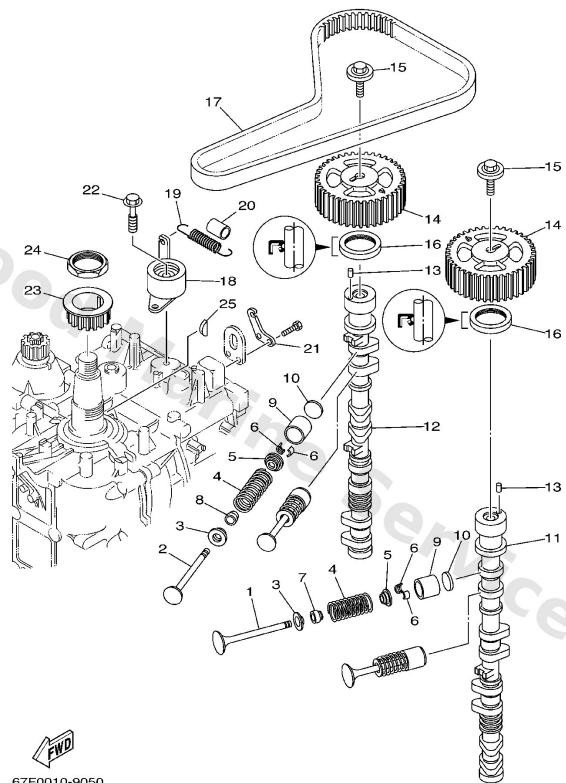
Upper Casing



B5

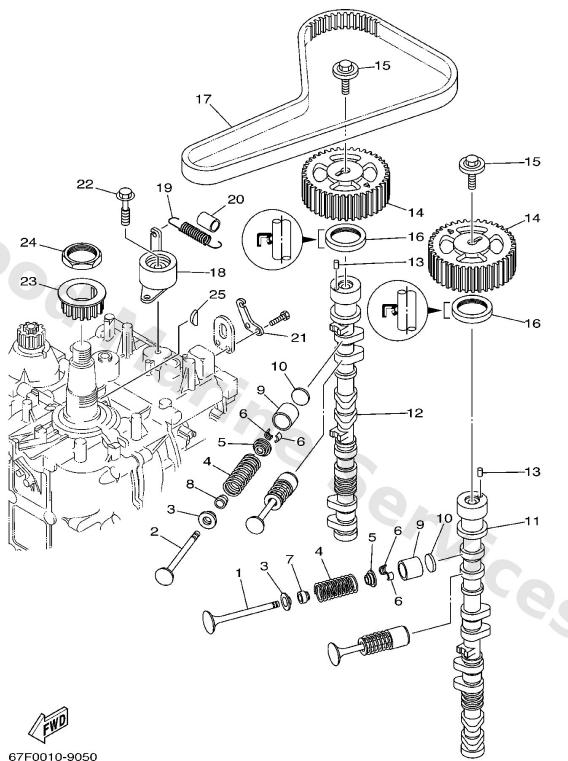
Ref	Part	
18	67F45181005B Plate	Buy now
19	67F4113800 Seal, ext. 1	Buy now
20	67F4512700 Seal	Buy now
21	67F4512300 Gasket, muffler	Buy now
22	67F45111104D Casing, upper	Buy now
23	9011910M08 Bolt, with washer	Buy now
25	67F4531800 Bushing, drive shaft	Buy now
26	9342036M01 Circlip (6a0)	Buy now
27	67F4515100 Cover, upper casing	Buy now
28	9788006016 Screw pan head	Buy now
29	9299006600 Washer, plain (646)	Buy now
30	67F4515500 Cap	Buy now
31	67F4511300 Gasket, upper casing	Buy now
32	9709508016 Bolt, hexagon deep recess	Buy now
33	9299508100 Ybs67-8 washer, spring	Buy now

Valve



B3

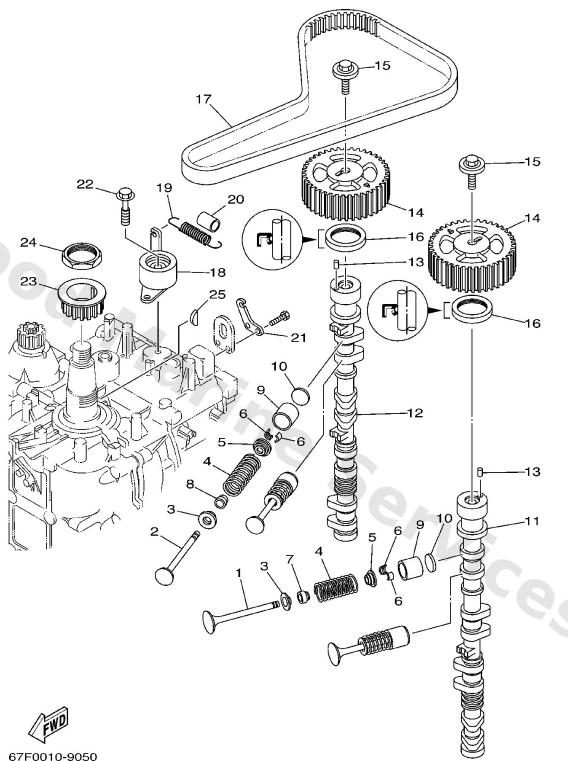
Ref	Part	
1	68V1211100 Valve, intake	Buy now
2	68V1212100 Valve, exhaust	Buy now
3	67F1211600 Seat, valve spring	Buy now
4	67F1211400 Spring, valve outer	Buy now
5	67F1211700 Retainer, valve spring	Buy now
6	67F1211800 Cotter, valve	Buy now
7	KOAA372100 Seal, valve stem	Buy now
8	KOAA372200 Seal, valve stem 2	Buy now
9	67F1215300 Lifter, valve	Buy now
10	67F1216800 Pad, adjusting (2.000) UR	Buy now
10	67F1216810 Pad, adjusting (2.025) UR	Buy now
10	67F1216820 Pad, adjusting (2.050) UR	Buy now
10	67F1216830 Pad, adjusting (2.075) UR	Buy now
10	67F1216840 Pad, adjusting (2.100) UR	Buy now
10	67F1216850 Pad, adjusting (2.125) UR	Buy now



B3

Ref	Part	
10	67F1216860 Pad, adjusting (2.150) UR	Buy now
10	67F1216870 Pad, adjusting (2.175) UR	Buy now
10	67F1216880 Pad, adjusting (2.200) UR	Buy now
10	67F12168A0 Pad, adjusting (2.225) UR	Buy now
10	67F12168B0 Pad, adjusting (2.250) UR	Buy now
10	67F12168C0 Pad, adjusting (2.275) UR	Buy now
10	67F12168D0 Pad, adjusting (2.300) UR	Buy now
10	67F12168E0 Pad, adjusting (2.325) UR	Buy now
10	67F12168F0 Pad, adjusting (2.350) UR	Buy now
10	67F12168G0 Pad, adjusting (2.375) UR	Buy now
10	67F12168H0 Pad, adjusting (2.400) UR	Buy now
10	67F12168J0 Pad, adjusting (2.425) UR	Buy now
10	67F12168K0 Pad, adjusting (2.450) UR	Buy now
10	67F12168L0 Pad, adjusting (2.475) UR	Buy now
10	67F12168M0 Pad, adjusting (2.500) UR	Buy now

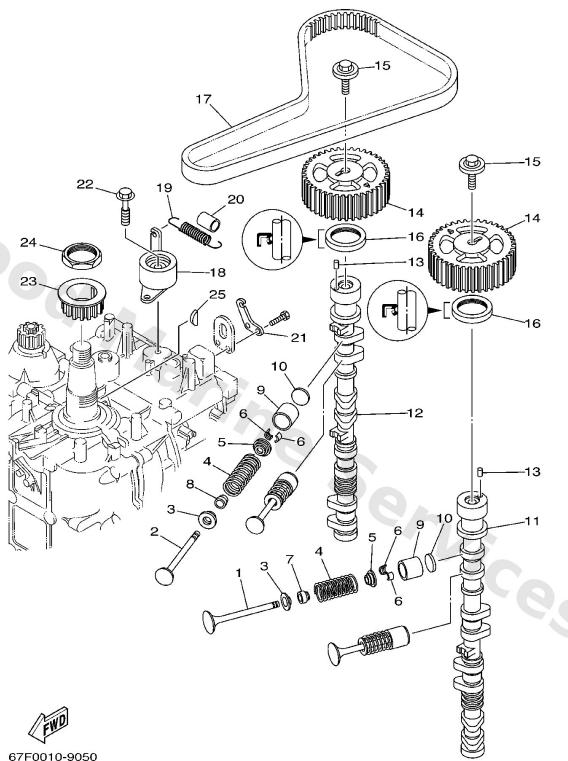
Valve



B3

Ref	Part	
10	67F12168N0 Pad, adjusting (2.525) UR	Buy now
10	67F12168P0 Pad, adjusting (2.550) UR	Buy now
10	67F12168R0 Pad, adjusting (2.575) UR	Buy now
10	67F12168S0 Pad, adjusting (2.600) UR	Buy now
10	67F12168T0 Pad, adjusting (2.625) UR	Buy now
10	67F12168U0 Pad, adjusting (2.650) UR	Buy now
10	67F12168V0 Pad, adjusting (2.675) UR	Buy now
10	67F12168W0 Pad, adjusting (2.700) UR	Buy now
10	67F12168X0 Pad, adjusting (2.725) UR	Buy now
10	67F12168Y0 Pad, adjusting (2.750) UR	Buy now
10	67F1216900 Pad, adjusting (2.775) UR	Buy now
10	67F1216910 Pad, adjusting (2.800) UR	Buy now
10	67F1216920 Pad, adjusting (2.825) UR	Buy now
10	67F1216930 Pad, adjusting (2.850) UR	Buy now
10	67F1216940 Pad, adjusting (2.875) UR	Buy now

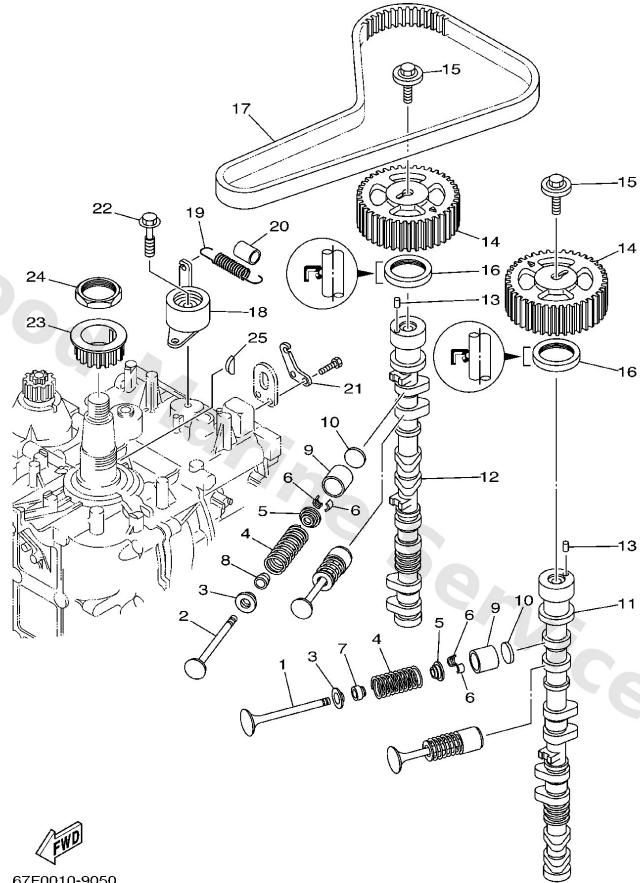
Valve



B3

Ref	Part	
10	67F1216950 Pad, adjusting (2.900) UR	Buy now
10	67F1216960 Pad, adjusting (2.925) UR	Buy now
10	67F1216970 Pad, adjusting (2.950) UR	Buy now
10	67F1216980 Pad, adjusting (2.975) UR	Buy now
10	67F12169A0 Pad, adjusting (3.000) UR	Buy now
10	67F12169B0 Pad, adjusting (3.025) UR	Buy now
10	67F12169C0 Pad, adjusting (3.050) UR	Buy now
10	67F12169D0 Pad, adjusting (3.075) UR	Buy now
10	67F12169E0 Pad, adjusting (3.100) UR	Buy now
10	67F12169F0 Pad, adjusting (3.125) UR	Buy now
10	67F12169G0 Pad, adjusting (3.150) UR	Buy now
10	67F12169H0 Pad, adjusting (3.175) UR	Buy now
10	67F12169I0 Pad, adjusting (3.200) UR	Buy now
10	67F12169K0 Pad, adjusting (3.225) UR	Buy now
10	67F12169L0 Pad, adjusting (3.250) UR	Buy now

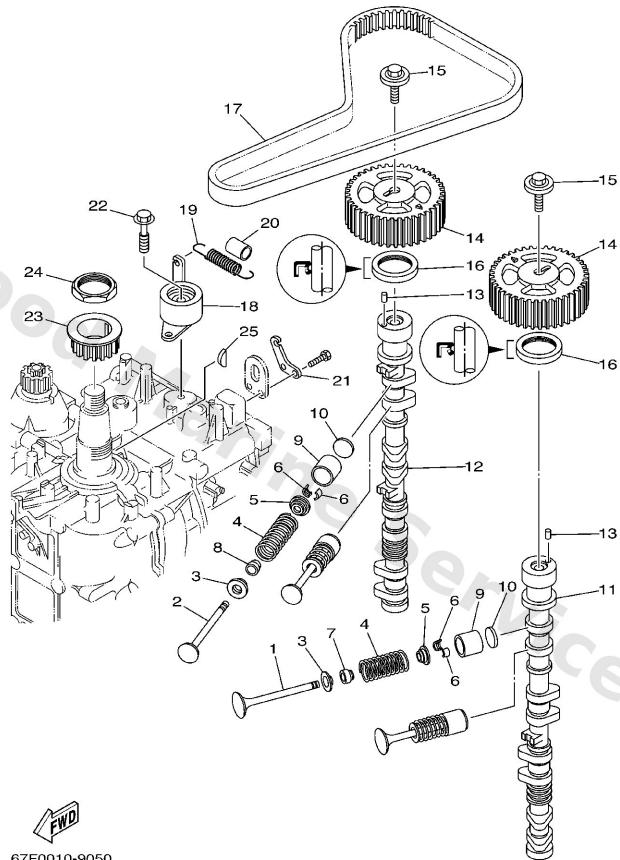
Valve



B3

Ref	Part	
10	67F12169M0 Pad, adjusting (3.275) UR	Buy now
10	67F12169N0 Pad, adjusting (3.300) UR	Buy now
11	67F1217100 Camshaft 1	Buy now
12	67F1218100 Camshaft 2	Buy now
13	9360510108 Pin, dowel (8g8)	Buy now
14	67F1153700 Gear, driven	Buy now
15	9011910M06 Bolt	Buy now
16	9310238M59 Oil seal	Buy now
17	67F4624100 Belt	Buy now
18	67F1159000 Tensioner assembly	Buy now
19	9050616M39 Spring, tension	Buy now
20	9044515M03 Hose (I23)	Buy now
21	67F1159500 Plate, valve	Buy now
22	9011910M72 Bolt, with washer(6m6)	Buy now
23	67F1153600 Gear Drive	Buy now

Valve



Ref	Part	
24	9017040003 Nut	Buy now
25	9028004008 Key woodruff 604115450000	Buy now

B3

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