



Yamaha F80BET 2012

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

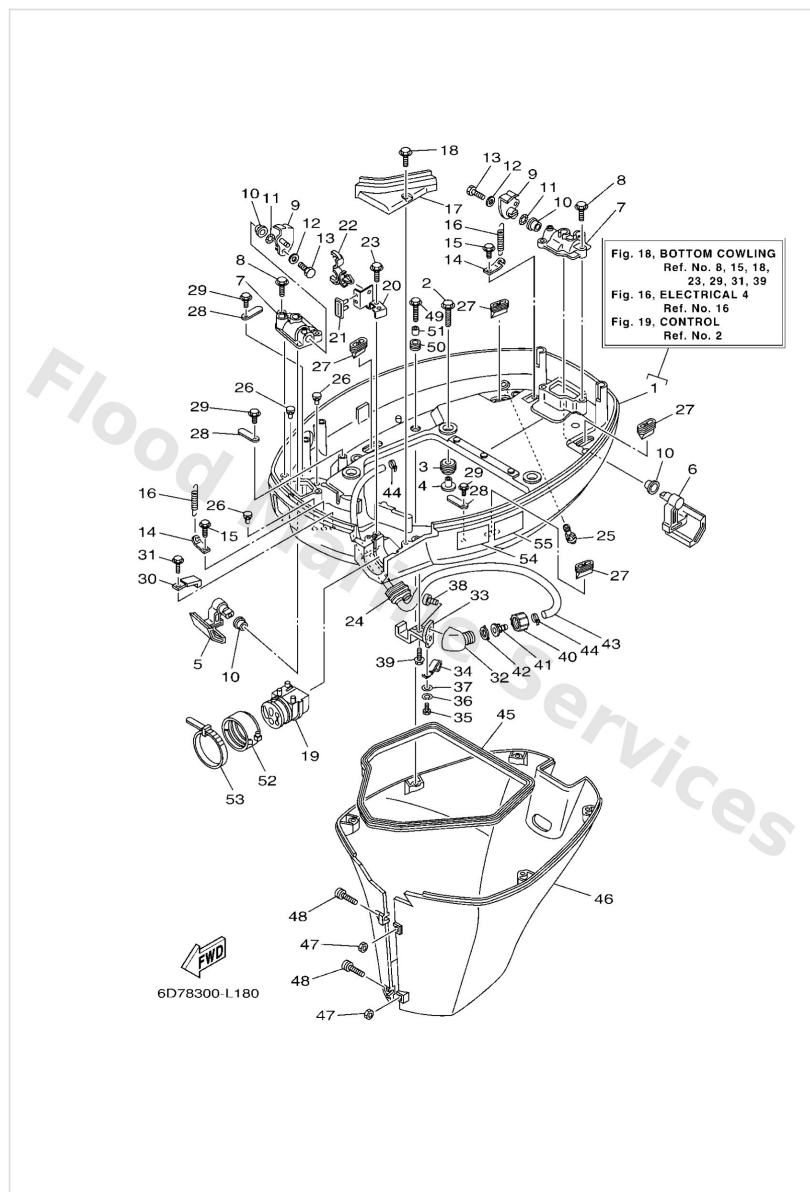
Authorised Yamaha Dealers



Contents

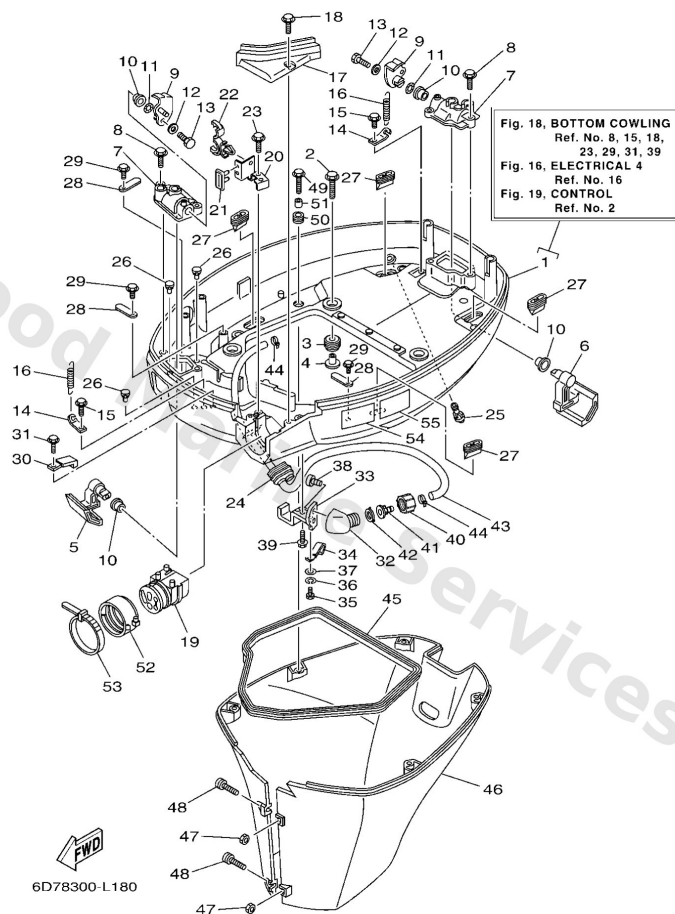
BOTTOM COWLING	3
BRACKET 1	7
BRACKET 2	10
CONTROL	13
CRANKSHAFT & PISTON	16
CYLINDER & CRANKCASE 1	18
CYLINDER & CRANKCASE 2	21
ELECTRICAL 1	24
ELECTRICAL 2	26
ELECTRICAL 3	29
ELECTRICAL 4	31
FUEL	32
FUEL INJECTION PUMP 1	35
FUEL INJECTION PUMP 2	37
FUEL TANK	39
GENERATOR	40
INTAKE 1	42
INTAKE 2	44
INTAKE 3	46
LOWER CASING & DRIVE 1	48
LOWER CASING & DRIVE 2	54
OIL PAN	57
OPTIONAL PARTS 1	59
OPTIONAL PARTS 2	60
POWER TRIM & TILT ASSY 1	62
POWER TRIM & TILT ASSY 2	68
REPAIR KIT 1	70
REPAIR KIT 2	71
STARTING MOTOR	73
STEERING GUIDE	76
TOP COWLING	77
UPPER CASING	79
VALVE	82

Bottom Cowling



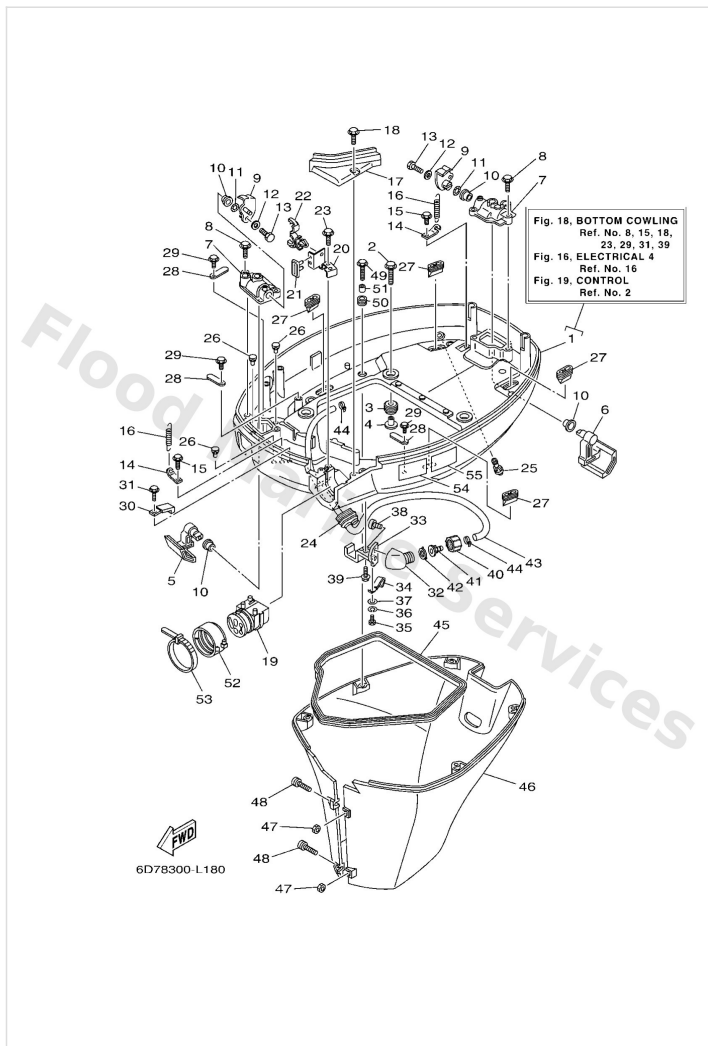
Ref	Part	
1	6D842710008D Bottom cowling assembly	Buy now
2	9011908M22 Bolt, with washer	Buy now
3	9048022M15 Grommet (6e5)	Buy now
4	9038708M37 Coller (6e5)	Buy now
5	67F42815008D Lever, clamp	Buy now
6	67F42816008D Lever, clamp	Buy now
7	67F42828008D Plate, clamp	Buy now
8	9010906M82 Bolt	Buy now
9	68V4281801 Lever, clamp	Buy now
10	9038615M73 Bush(6I2)	Buy now
11	9020615M18 Washer, wave(6I2)	Buy now
12	9020106068 Washer,plate (6k8)	Buy now
13	9709506016 Bolt, hexagon deep recess	Buy now
14	64D4314400 Hook, spring	Buy now
39	9010906M86 Bolt FLUSHING KIT	Buy now

Bottom Cowling



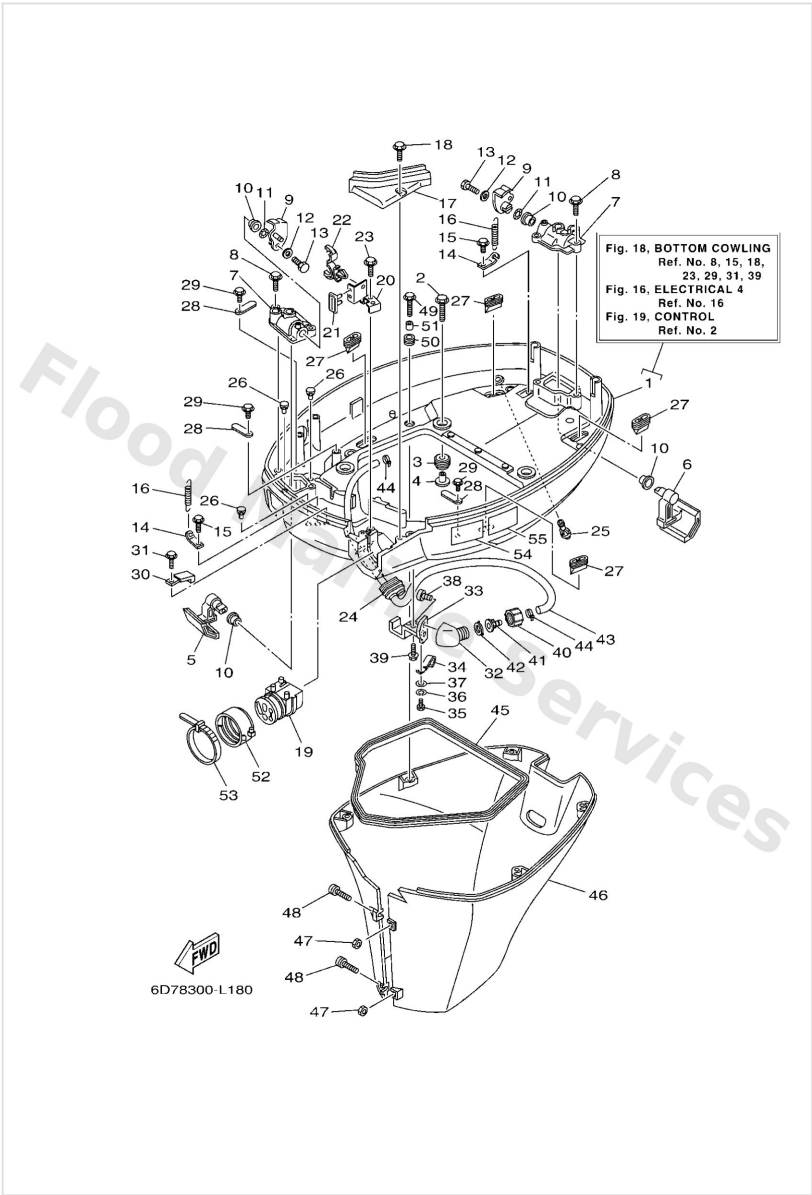
Ref	Part	
16	9050616M34 Spring, tension(64d)	Buy now
17	67F42738008D Plate, fitting	Buy now
18	9010906M96 Bolt	Buy now
19	68V4272500 Grommet	Buy now
20	6D84275602 Stay, clamp	Buy now
21	6D84271700 Rubber, seal 2	Buy now
22	9046418246 Clamp(4tr)	Buy now
24	6H14272621 Grommet FLUSHING KIT	Buy now
25	6BL4439100 Nipple, hose	Buy now
26	6H44274800 Grommet	Buy now
27	67F4271700 Rubber, seal 2	Buy now
28	6E58258800 Plate	Buy now
29	9010906M81 Bolt	Buy now
30	9046508M23 Clamp (6h3)	Buy now
32	68T1257200 Adapter FLUSHING KIT	Buy now

Bottom Cowling



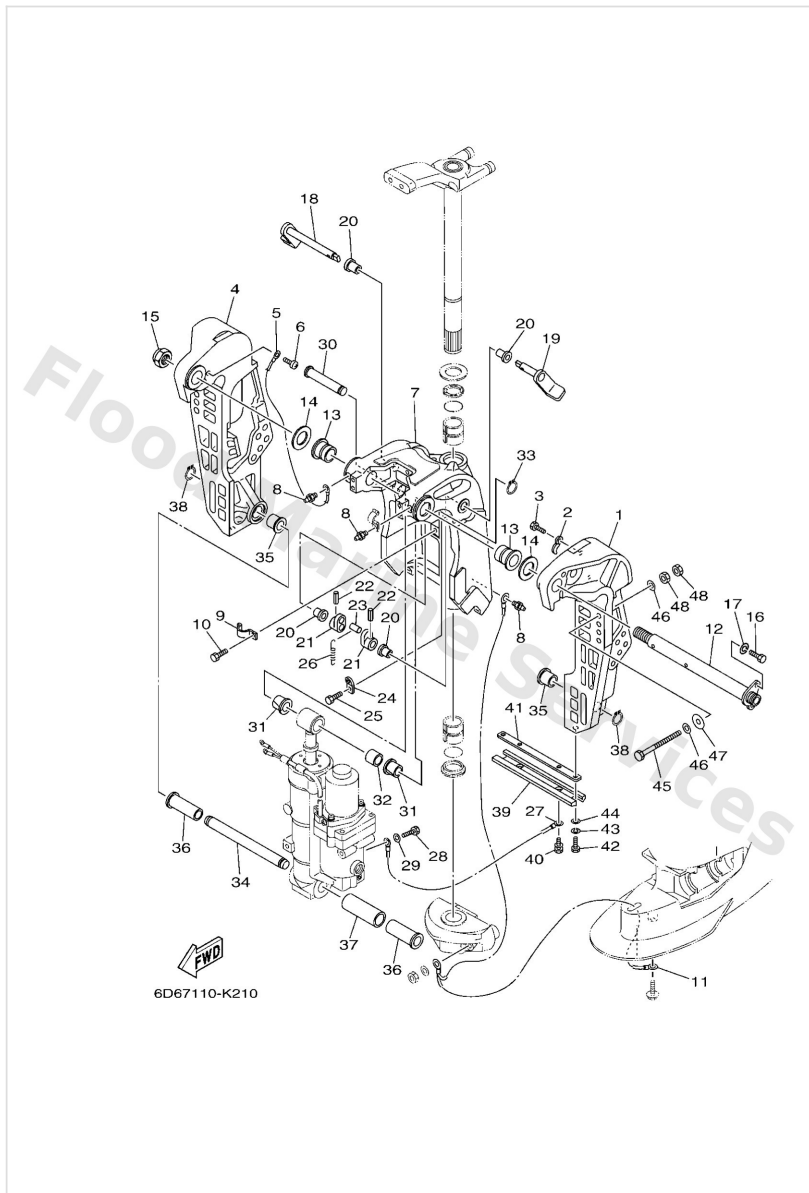
Ref	Part	
33	67F1253501 Plate FLUSHING KIT	Buy now
34	9046206018 Clamp FLUSHING KIT	Buy now
35	9709506008 Bolt (fj1) FLUSHING KIT	Buy now
36	9299506100 Washer(6a1) FLUSHING KIT	Buy now
37	9299506200 Ybs66-6 washer, plain FLUSHING KIT	Buy now
38	9016706002 Screw, tapping FLUSHING KIT	Buy now
40	6R31258100 Joint, hose 1 FLUSHING KIT	Buy now
41	6R31258200 Joint, hose 2 FLUSHING KIT	Buy now
42	6R31258300 Gasket, hose joint FLUSHING KIT	Buy now
43	67F2431200 Pipe 2 FLUSHING KIT	Buy now
44	9046511M10 Clamp FLUSHING KIT	Buy now
45	61A4271600 Rubber seal 1	Buy now
46	67F42741018D Apron	Buy now
47	9538006600 Nut(661)	Buy now
48	9015906M28 Screw, with washer	Buy now

Bottom Cowling



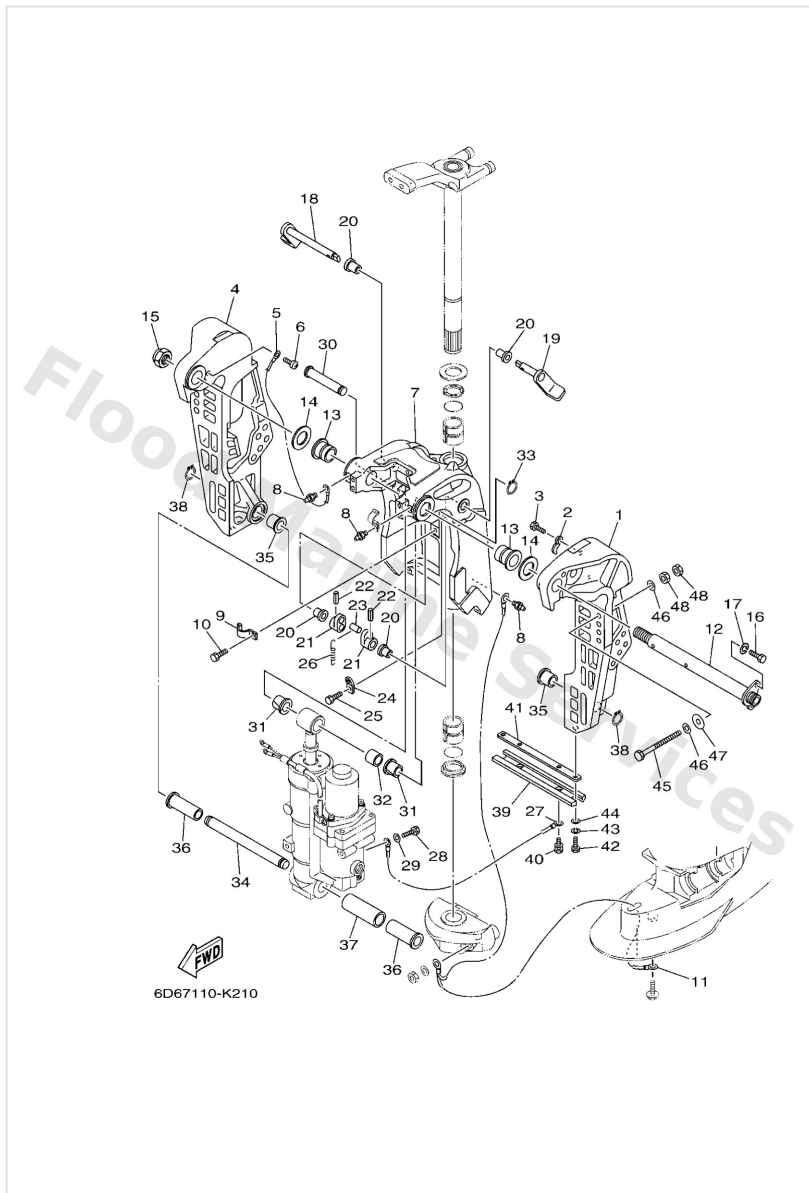
Ref	Part	
49	9010906M80 Bolt	Buy now
50	9048013M24 Grommet (6e9)	Buy now
51	9038706M43 Coller (6e9)	Buy now
52	68F4275300 Fastner AP	Buy now
53	9046420258 Clamp AP	Buy now
54	6AH4279440 Label, warning (ge	Buy now
55	6AH4279450 Label, warning (ge	Buy now

Bracket 1



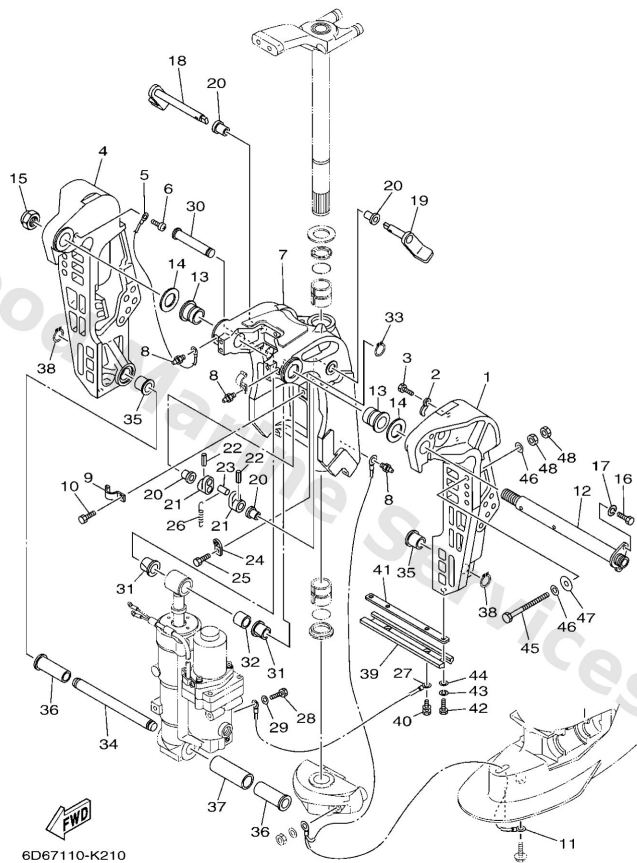
Ref	Part	
1	67F43111008D Bracket, clamp 1	Buy now
2	9046510M77 Clamp	Buy now
3	9709506010 Bolt	Buy now
4	67F43112008D Bracket, clamp 2	Buy now
5	6E58214800 Wire, lead 5	Buy now
6	9788006012 Screw, pan head(62j)	Buy now
7	6D843311008D Bracket, swivel 1	Buy now
8	9370006M03 Nipple, grease(6a1)	Buy now
9	9046508M63 Clamp(61u)	Buy now
11	67F8212700 Wire, lead 2	Buy now
12	64E4313101 Bolt, clamp bracket	Buy now
13	9038625M31 Bushing (6e5)	Buy now
14	9020126M59 Washer, plate (6e5)	Buy now
15	9018522M11 Nut, self-locking	Buy now
16	9709508020 Bolt, hexagon	Buy now

Bracket 1



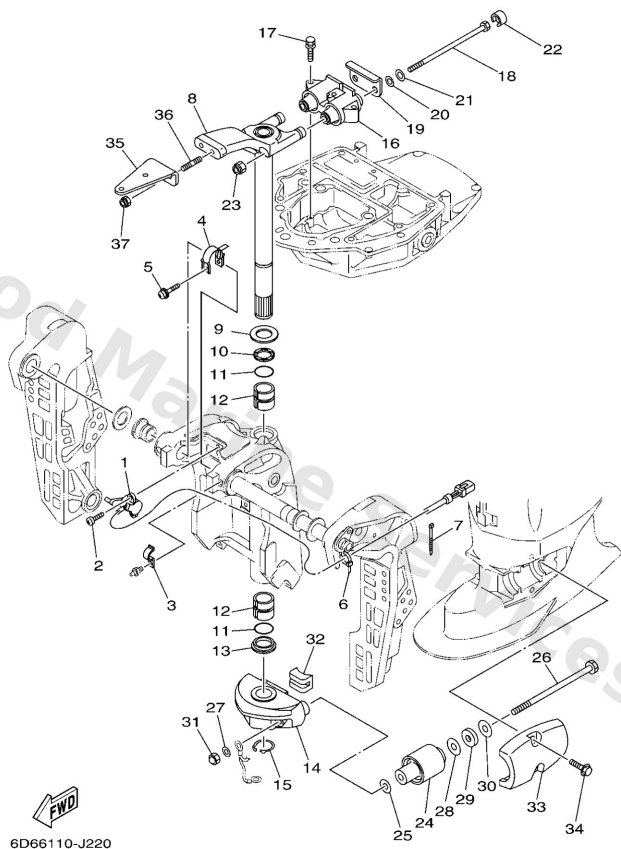
Ref	Part	
17	9299508100 Ybs67-8 washer, spring	Buy now
18	6D84318100 Lever, tilt stop 1	Buy now
19	6D84318500 Lever, tilt stop 2	Buy now
20	9038610M16 Bushing (688)	Buy now
21	6G54314800 Collar, distance	Buy now
22	9169030020 Pin, spring (6h4)	Buy now
23	9024906M19 Pin(6e5)	Buy now
24	66T4314400 Hook, spring	Buy now
26	9050614M24 Spring, tension(6e5)	Buy now
27	6D88214800 Wire, lead 4	Buy now
29	9299506600 Washer, plain (646)	Buy now
30	6D84312600 Pin, upper shock mount	Buy now
31	9038618M35 Bush (688)	Buy now
32	9038618001 Bush	Buy now
33	9341018M05 Circlip (6f2)	Buy now

Bracket 1



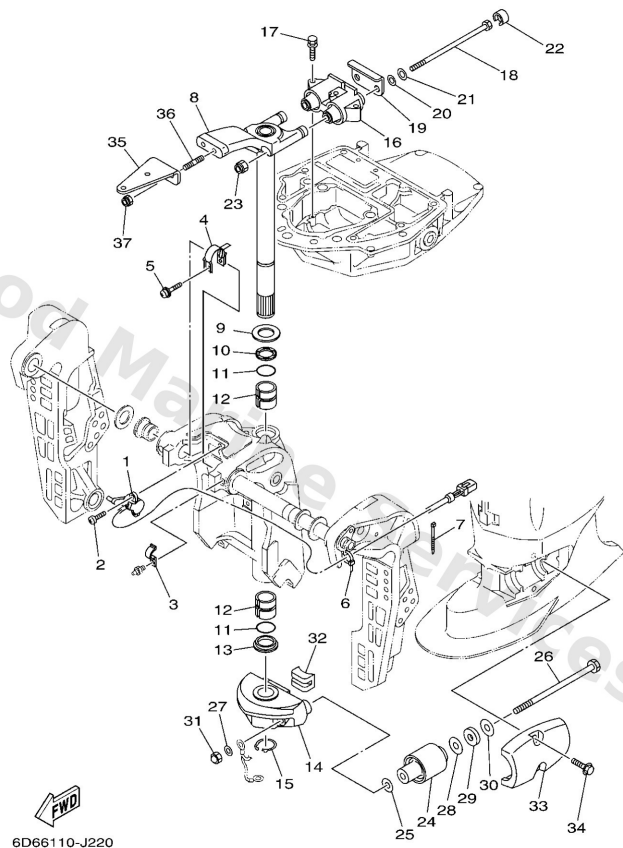
Ref	Part	
34	67F4381800 Pin, lower shock mount	Buy now
35	9038718M01 Collar	Buy now
36	9038618MA0 Bush	Buy now
37	9038722M01 Collar	Buy now
39	6H14525103 Anode	Buy now
40	9011906M81 Bolt, with washer	Buy now
41	6H14452600 Plate 2	Buy now
42	9709506016 Bolt, hexagon deep recess	Buy now
43	9299506100 Washer(6a1)	Buy now
45	9010112M03 Bolt (l:115mm)	Buy now
46	9020113M01 Washer, plate(6e5)	Buy now
47	9020112426 Washer, plate(663)	Buy now
48	9538012600 Nut (707)	Buy now

Bracket 2



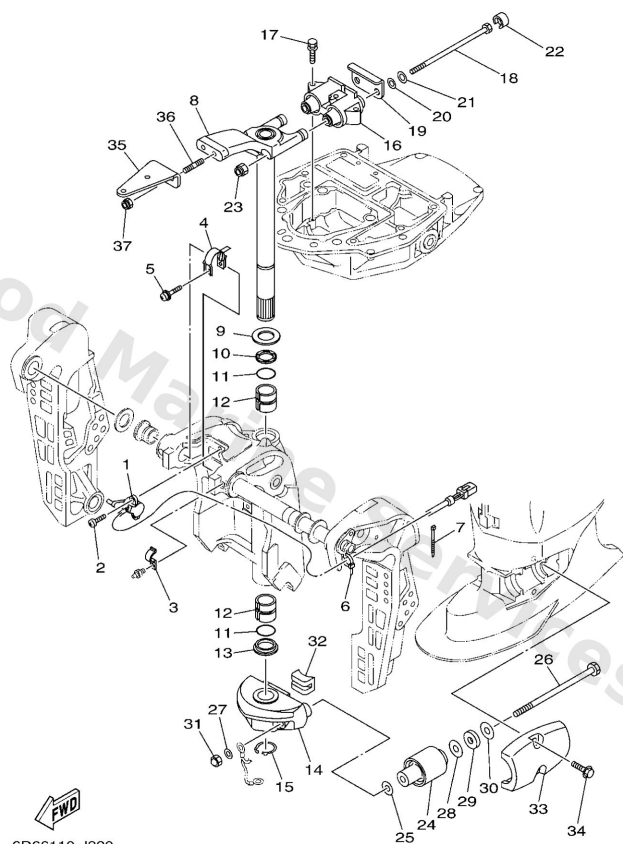
Ref	Part	
1	67H8367201 Trim sender	Buy now
2	9788506016 Screw, pan head(6b0)	Buy now
3	9046508M63 Clamp(61u)	Buy now
4	64E4313910 Cam, trim sender	Buy now
5	9015905059 Screw, with washer	Buy now
6	9046511M10 Clamp	Buy now
8	67F42510118D Steering bracket assembly	Buy now
9	9020130M00 Washer, plate(6h1)	Buy now
10	9038630M78 Bush(6h0)	Buy now
11	9321029M94 O-ring(6h1)	Buy now
12	9038630M77 Bush(6h0)	Buy now
13	9038630M60 Bush(6j8)	Buy now
14	67F44551008D Housing, lower mount rubber	Buy now
15	9341028M06 Circlip (688)	Buy now
16	67F4451401 Mount damper, upper side	Buy now

Bracket 2



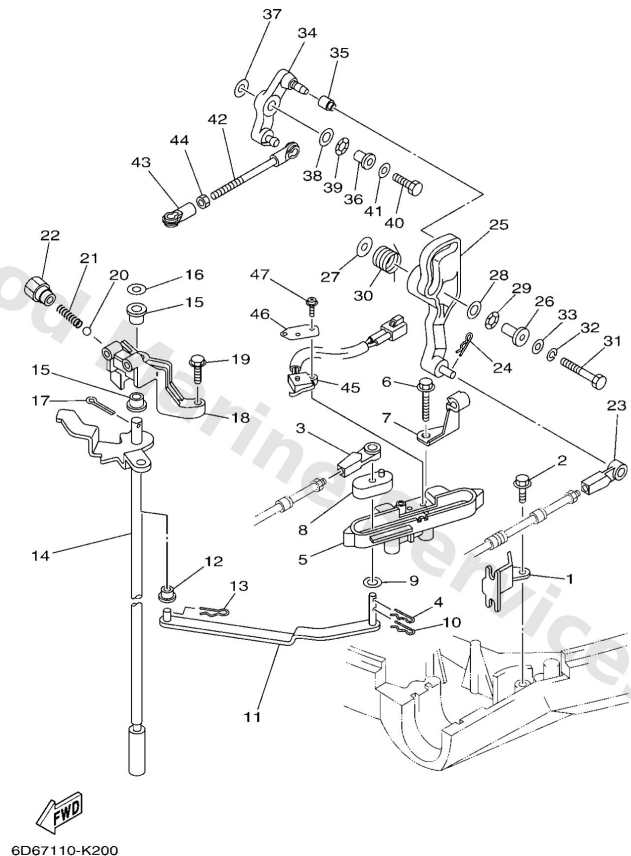
Ref	Part	
17	9011908091 Bolt, with washer	Buy now
18	9010912007 Bolt	Buy now
19	67F4452600 Plate	Buy now
20	9020112M16 Washer, plate (679)	Buy now
21	9020113M01 Washer, plate(6e5)	Buy now
22	67F4453300 Damper, upper mount rubber	Buy now
23	9578012300 Nut, nylon (6f2)	Buy now
24	67F4455500 Mount damper, lower side	Buy now
25	9020113M03 Washer, plate (688)	Buy now
26	9010912012 Bolt	Buy now
28	9020124M02 Washer, plate(61x)	Buy now
29	9020225M04 Washer, plate (663)	Buy now
30	9020113M19 Washer, plate (663)	Buy now
31	9538012800 Nut crown(663)	Buy now
32	67F4457500 Damper, lower mount rubber	Buy now

Bracket 2



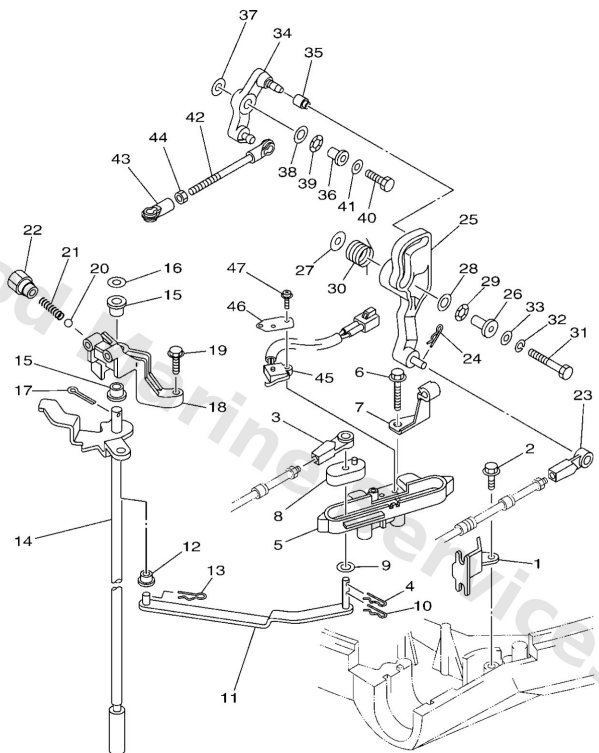
Ref	Part	
33	67F44553008D Cover, lower mount	Buy now
34	9011910049 Bolt, with washer	Buy now
35	67F4851100 Hook, steering	Buy now
36	9011610175 Bolt, stud	Buy now
37	9018510051 Nut, self-locking	Buy now

Control



Ref	Part	
1	67F4853800 Clamp, cable 1	Buy now
2	9010906M86 Bolt	Buy now
3	6634834400 Cable end, remote control	Buy now
4	9046818008 Clip 620436610000	Buy now
5	6D8441170094 Bracket	Buy now
6	9759506550 Bolt, hexagon w/w deep recess	Buy now
7	9046210027 Clamp	Buy now
8	68V4412201 Bushing, shift rod lever	Buy now
9	9020207M07 Washer, plate (688)	Buy now
11	67F4412100 Lever, shift rod	Buy now
12	9038606M12 Bushing (688)	Buy now
14	67F4412010 Handle gear shift assembly L(21.1")	Buy now
14	67F4412030 Handle gear shift assembly X(26.1")	Buy now
15	9038690M90 Bush(61a)	Buy now
16	9020109M02 Washer, plate(61a)	Buy now

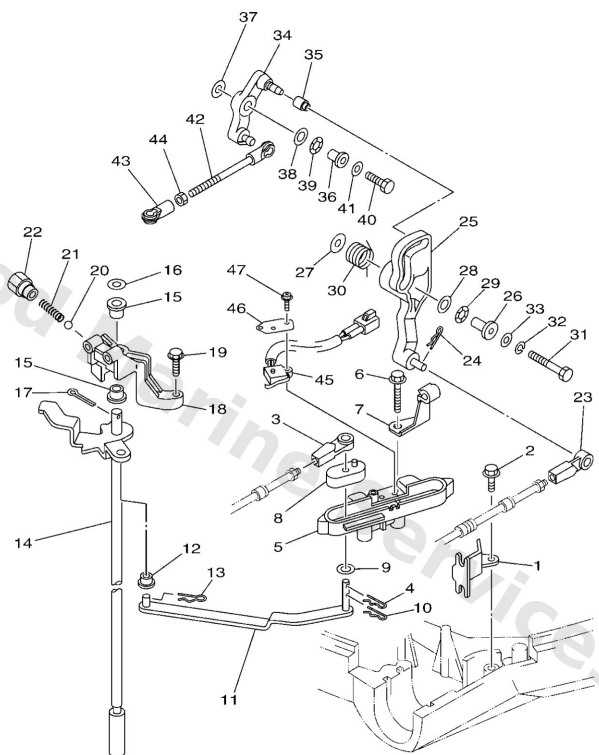
Control



6D67110-K200

Ref	Part	
17	9149020015 Pin, cotter (648)	Buy now
18	67F441180094 Bracket	Buy now
19	9757506525 Bolt, hexagon w/w deep recess	Buy now
20	9350104M02 Ball (697)	Buy now
21	9050112082 Spring 6484411600	Buy now
22	6484271500 Bushing 2	Buy now
25	6D84215400 Lever, throttle control	Buy now
26	9038706M21 Collar	Buy now
27	9020106M62 Washer, plate (6e5)	Buy now
28	9020110M02 Washer, plate(6g9)	Buy now
29	9020610M04 Washer, wave (676)	Buy now
30	67F4413500 Spring	Buy now
31	9709506035 Bolt(j52)	Buy now
32	9299506100 Washer(6a1)	Buy now
33	9299506600 Washer, plain (646)	Buy now

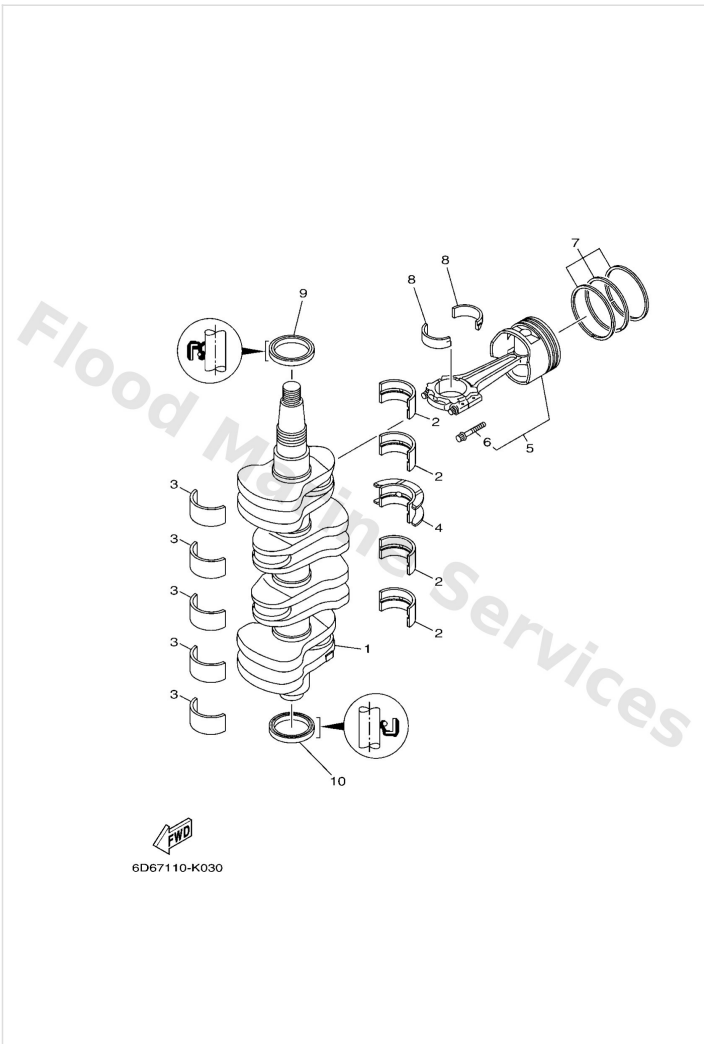
Control



6D67110-K200

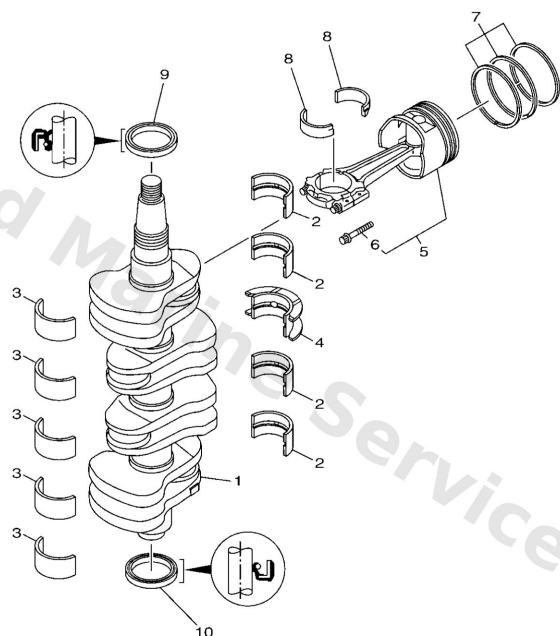
Ref	Part	
34	6D84215700 Lever, throttle	Buy now
35	68V4217100 Bushing	Buy now
36	9038706013 Collar	Buy now
37	9020106M31 Washer (6a0)	Buy now
40	9709506025 Bolt	Buy now
42	6D84123700 Joint, link	Buy now
43	6824123700 Joint, link 2	Buy now
44	9538005600 Nut, hexagon (663)	Buy now
45	60V8259F00 Switch assembly	Buy now
46	61A8258801 Plate	Buy now
47	9798504116 Screw, with washer(61b)	Buy now

Crankshaft & Piston



Ref	Part	
1	6D81141100 Crankshaft	Buy now
2	6D81141600 Plane bearing, crankshaft 1 UR GREEN	Buy now
2	6D81141610 Plane bearing, crankshaft 1 UR BLUE	Buy now
2	6D81141620 Plane bearing, crankshaft 1 UR RED	Buy now
3	6D81141700 Plane bearing, crankshaft 2 UR YELLOW	Buy now
3	6D81141710 Plane bearing, crankshaft 2 UR GREEN	Buy now
3	6D81141720 Plane bearing, crankshaft 2 UR BLUE	Buy now
3	6D81141730 Plane bearing, crankshaft 2 UR RED	Buy now
4	6D81141800 Plane bearing, crankshaft 3 UR GREEN	Buy now
4	6D81141810 Plane bearing, crankshaft 3 UR BLUE	Buy now
4	6D81141820 Plane bearing, crankshaft 3 UR RED	Buy now
5	6D8W116421 Piston/con-rod assembly std	Buy now
5	6D8W116431 Piston/con-rod assembly(0.25mm os) AP	Buy now
6	K1CA327500 Bolt, connecting rod	Buy now
7	6D81160301 Piston ring set (std)	Buy now

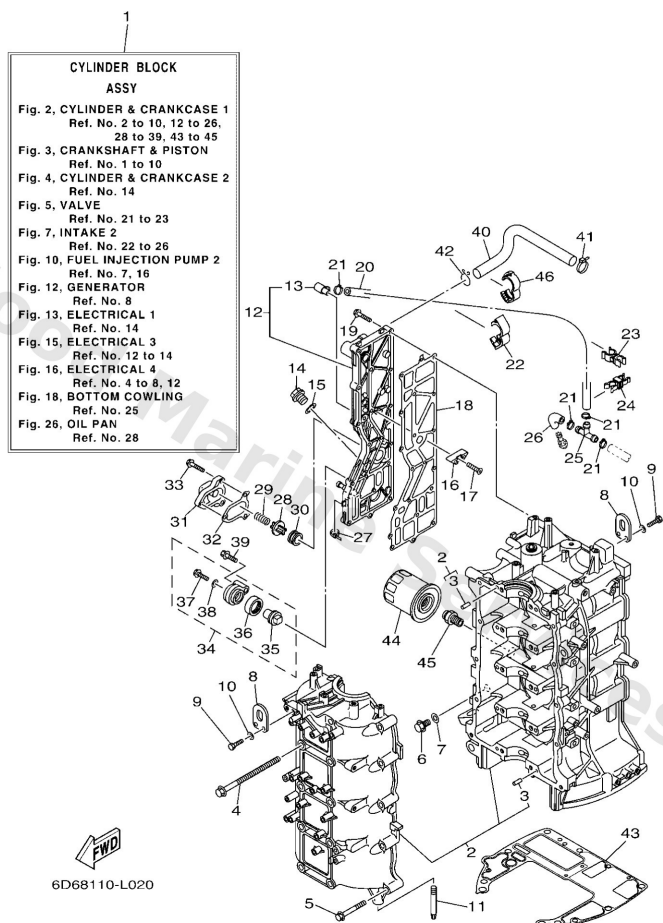
Crankshaft & Piston



6D67110-K030

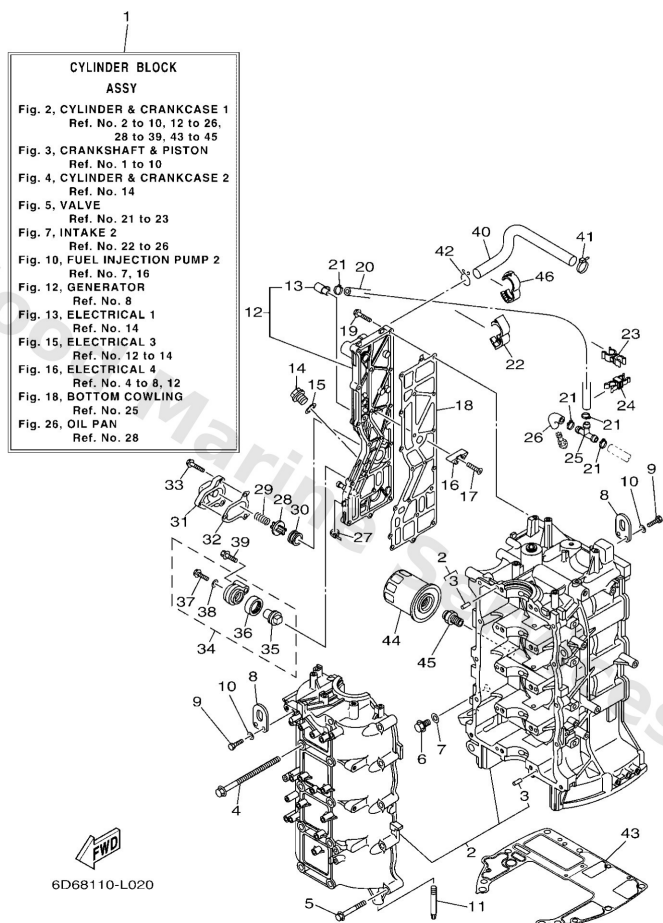
Ref	Part	
7	6D81160401 Piston ring set (0.25mm o/s) AP	Buy now
8	6D81165600 Plane bearing, connecting rod UR YELLOW	Buy now
8	6D81165610 Plane bearing, connecting rod UR GREEN	Buy now
8	6D81165620 Plane bearing, connecting rod UR BLUE	Buy now
8	6D81165630 Plane bearing, connecting rod UR RED	Buy now
9	9310248008 Oil seal	Buy now
10	9310148001 Oil seal	Buy now

Cylinder & Crankcase 1



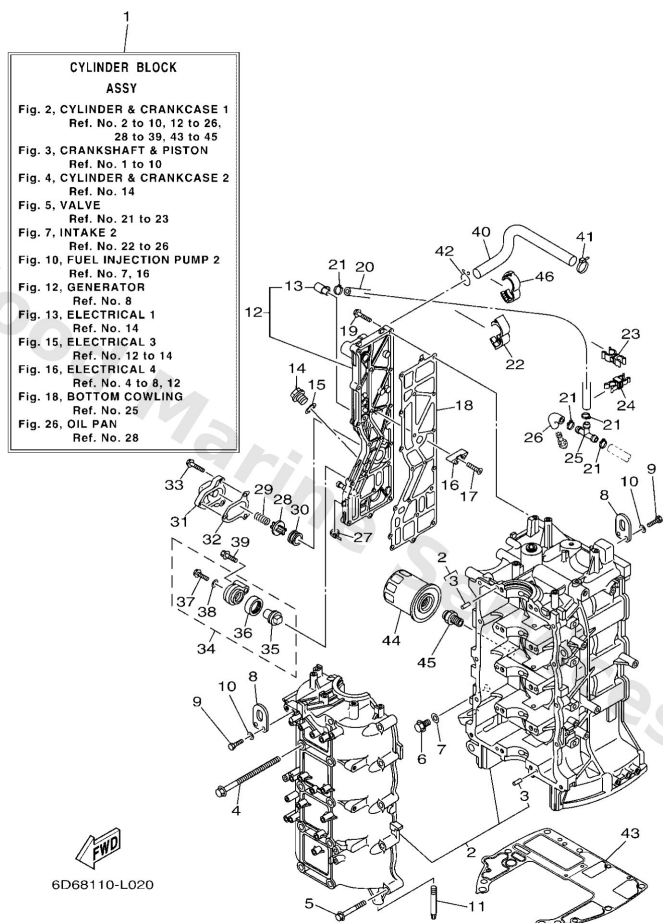
Ref	Part	
1	6D8W009B059S Cylinder block assembly (6d8-07)	Buy now
2	6D81510001 Crankcase assembly	Buy now
3	9360612019 Pin, dowel (614)	Buy now
4	9011910M88 Bolt, with washer	Buy now
5	9011908M66 Bolt, with washer	Buy now
6	9034014M06 Plug, straight screw(62y)	Buy now
7	9043014115 Gasket (663)	Buy now
8	62Y1111900 Hanger, engine	Buy now
9	9709506020 Bolt(7u8)	Buy now
10	9299506600 Washer, plain (646)	Buy now
11	67F1514200 Guide 1	Buy now
12	6D841113409S Outer cover, exhaust	Buy now
13	6761137200 Nipple, hose	Buy now
14	9034018M09 Plug, straight screw	Buy now
15	9043018130 Gasket (1j7)	Buy now

Cylinder & Crankcase 1



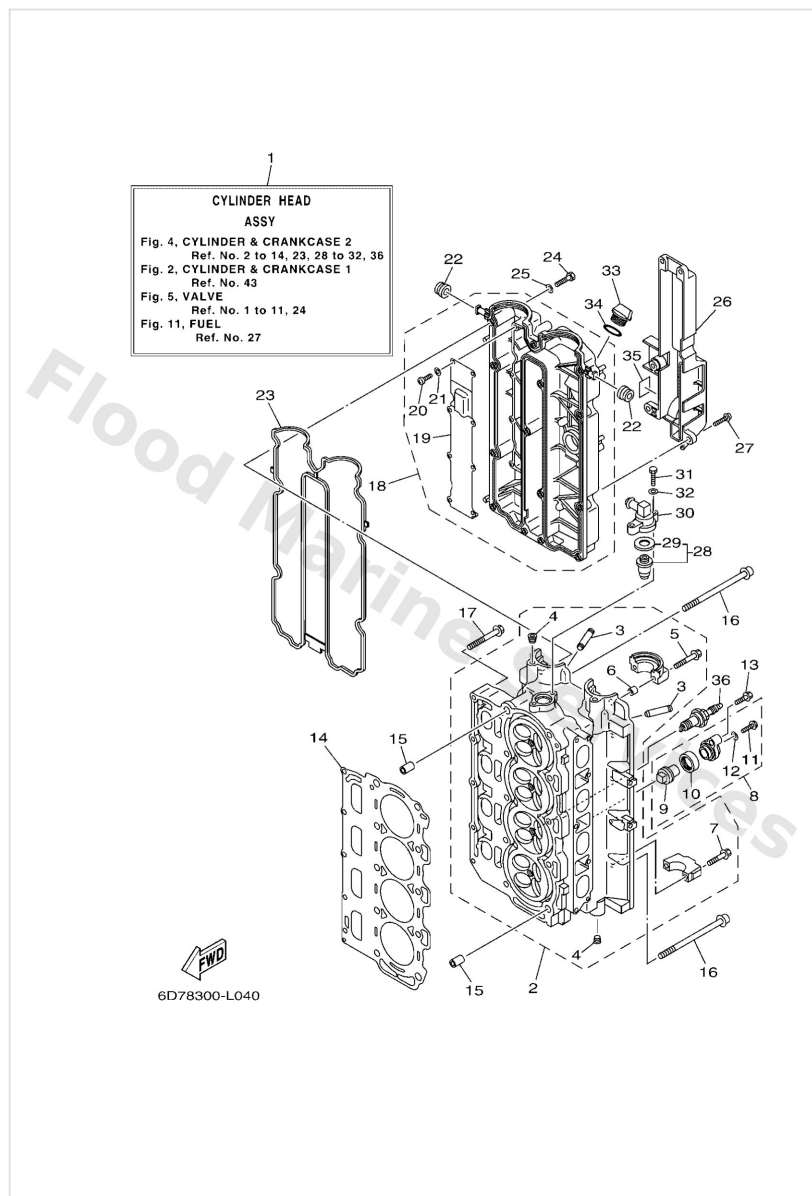
Ref	Part	
16	6E51132500 Anode	Buy now
17	9878004016 Screw, flat head(ga5)	Buy now
18	67F41114A2 Gasket, exhaust outer cover	Buy now
19	9011906MA4 Bolt, with washer	Buy now
20	6D84254100 Pipe 1	Buy now
21	9046511M10 Clamp	Buy now
22	9046418004 Clamp	Buy now
23	9046410010 Clamp	Buy now
24	9046411009 Clamp	Buy now
25	6882437800 Pipe, joint	Buy now
26	61A2431600 Pipe 6	Buy now
28	6G51241600 Valve, pressure control	Buy now
29	9050116M11 Spring, compression (688)	Buy now
30	9048020M05 Grommet (688)	Buy now
31	67F1246A019S Cover 1	Buy now

Cylinder & Crankcase 1



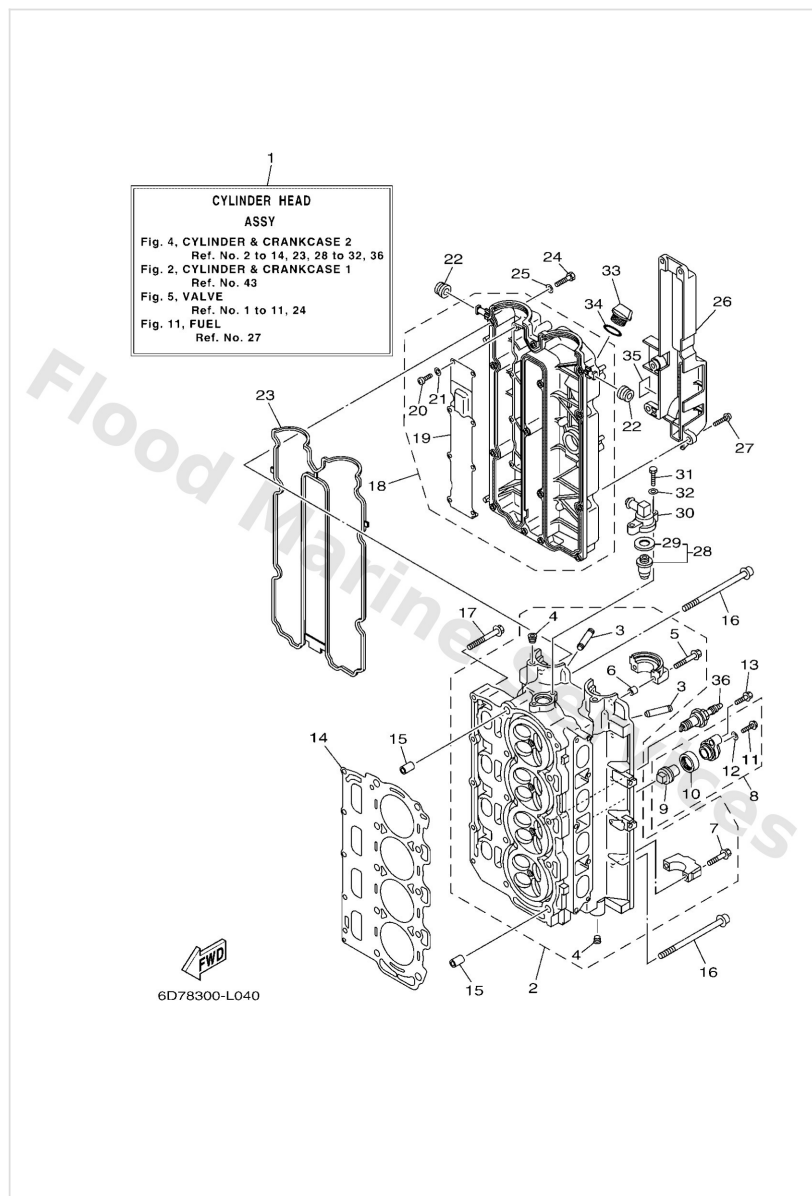
Ref	Part	
32	67F12435A0 Gasket	Buy now
33	9011906MA2 Bolt, with washer	Buy now
34	69J1130100 Anode cover assembly	Buy now
35	67F1132501 Anode	Buy now
36	67F1132800 Grommet, anode	Buy now
37	9010506M07 Bolt (689)	Buy now
38	9043006M03 Gasket (6f5)	Buy now
39	9757508540 Bolt, hexagon w/w deep recess	Buy now
40	67F1243A00 Hose 1	Buy now
41	9046511M59 Clamp(63m)	Buy now
42	9046720M15 Clip	Buy now
43	68V1135100 Gasket, cylinder	Buy now
44	5GH1344000 Element assembly, oil cleaner	Buy now
45	9040120007 Bolt, union	Buy now
46	9046416001 Clamp	Buy now

Cylinder & Crankcase 2



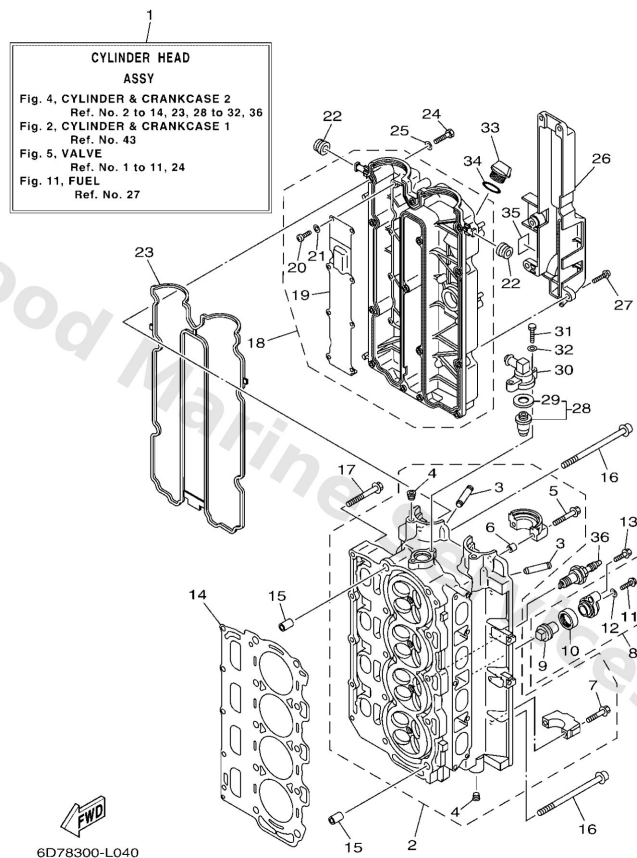
Ref	Part	
1	6D8W009A039S Cylinder head complete	Buy now
1	6D9W009A039S Cylinder head complete	Buy now
2	6D811110139S Head, cylinder with ex valve	Buy now
3	67F1113310 Guide, intake valve	Buy now
4	9034451019 Plug, taper screw	Buy now
5	9011907235 Bolt, with washer	Buy now
6	9180908006 Pin, dowel	Buy now
7	9011907234 Bolt, with washer	Buy now
8	69J1130100 Anode cover assembly	Buy now
9	67F1132501 Anode	Buy now
10	67F1132800 Grommet, anode	Buy now
11	9010506M07 Bolt (689)	Buy now
12	9043006M03 Gasket (6f5)	Buy now
13	9757508540 Bolt, hexagon w/w deep recess	Buy now
14	67F1118103 Gasket, cylinder head 1	Buy now

Cylinder & Crankcase 2



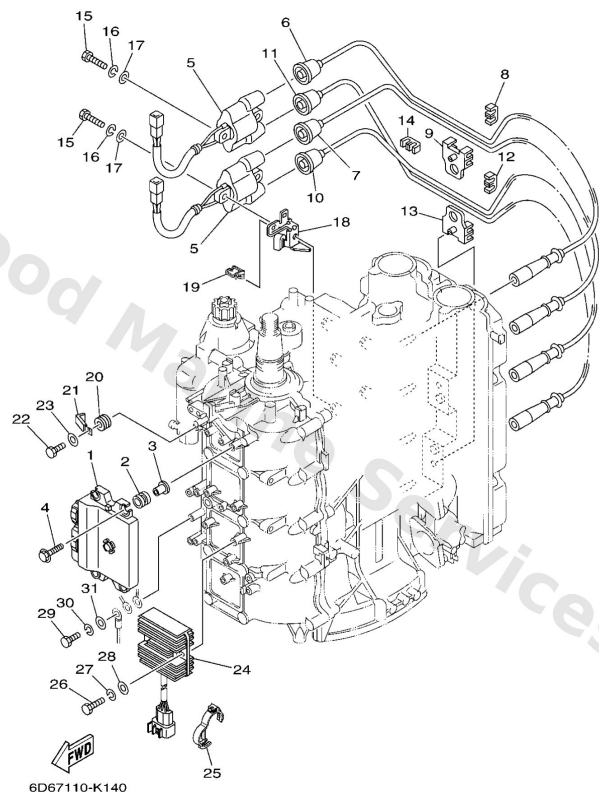
Ref	Part	
15	9953014016 Pin, dowel	Buy now
16	9015510005 Screw, flat fillister	Buy now
17	9011908M91 Bolt, with washer	Buy now
18	6D811191019S Cover, cylinder head 1	Buy now
19	67F1116800 Cover, breather	Buy now
20	9850704008 Screw, pan head(jg1)	Buy now
21	9290704600 Washer(jf2)	Buy now
22	9048012072 Grommet(53y)	Buy now
23	6D81135601 Seal, cylinder 2	Buy now
24	9709506030 Bolt(jf7)	Buy now
25	9299506600 Washer, plain (646)	Buy now
26	67F1119201 Cover, cylinder head 2	Buy now
27	9015906M29 Screw, with washer	Buy now
28	67F1241101 Thermostat	Buy now
28	6D91241100 Thermostat	Buy now

Cylinder & Crankcase 2



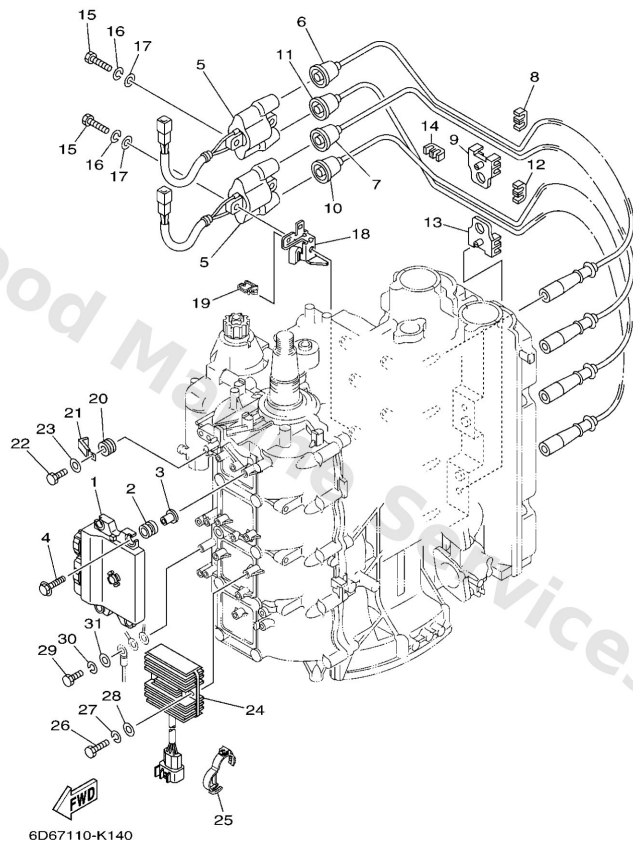
Ref	Part	
29	67F1241200 Seal, thermostat	Buy now
30	68V12413009S Cover, thermostat	Buy now
31	9709506025 Bolt	Buy now
33	6G81536300 Plug, oil	Buy now
34	9321024M79 O-ring	Buy now
35	6D88362600 Mark 6	Buy now
36	9470200391 Plug, spark (lfr5a-11)	Buy now

Electrical 1



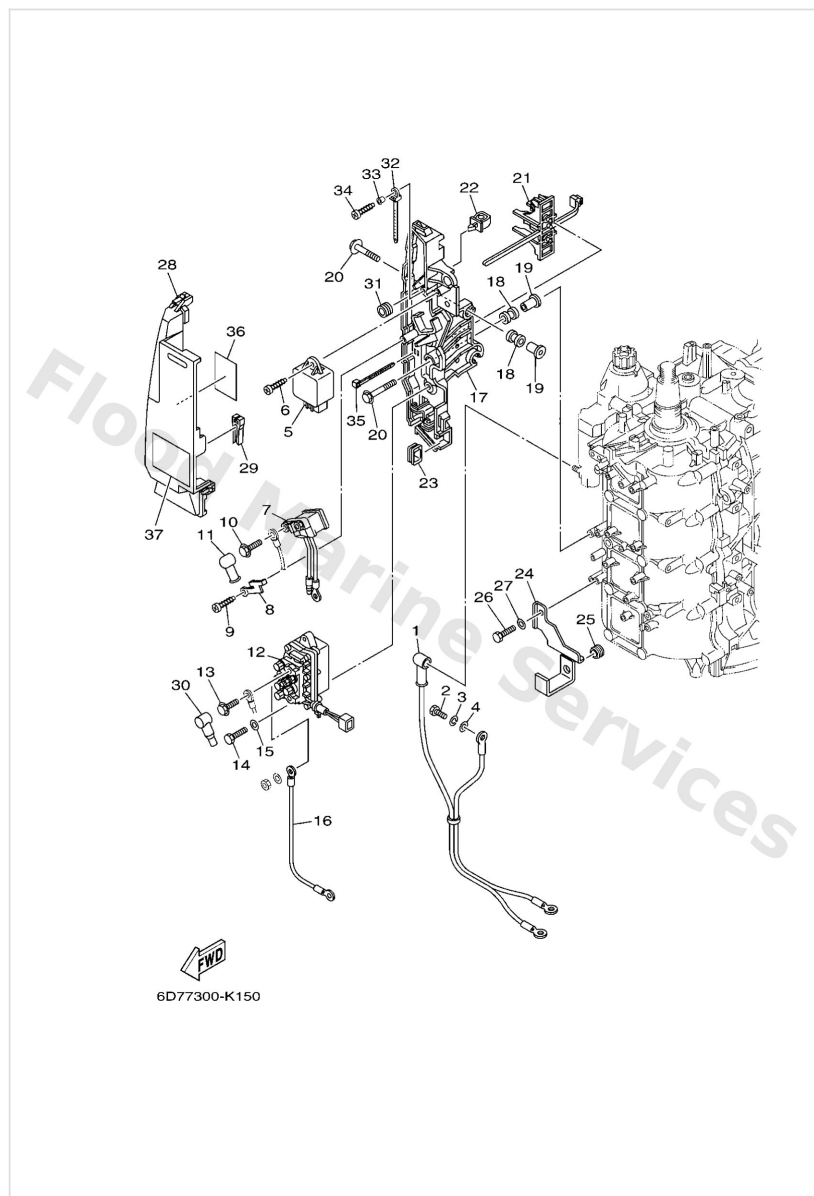
Ref	Part	
1	6D78591A13 Engine control unit assembly	Buy now
1	6D98591A13 Engine control unit assembly	Buy now
2	68V8231700 Damper, ignition coil	Buy now
3	9038706119 Collar	Buy now
4	9011906M59 Bolt, with washer	Buy now
5	63P8231001 Ignition coil assembly	Buy now
6	67F8234100 Cord, high tension 1 #1	Buy now
7	67F8234200 Cord, high tension 2 #2	Buy now
8	67F8236100 Clamp, cord	Buy now
9	67F8236200 Clamp, cord 2	Buy now
10	67F8234300 Cord, high tension 3 #3	Buy now
11	67F8234400 Cord, high tension 4 #4	Buy now
15	9709506025 Bolt	Buy now
16	9299506100 Washer(6a1)	Buy now
17	9299506600 Washer, plain (646)	Buy now

Electrical 1



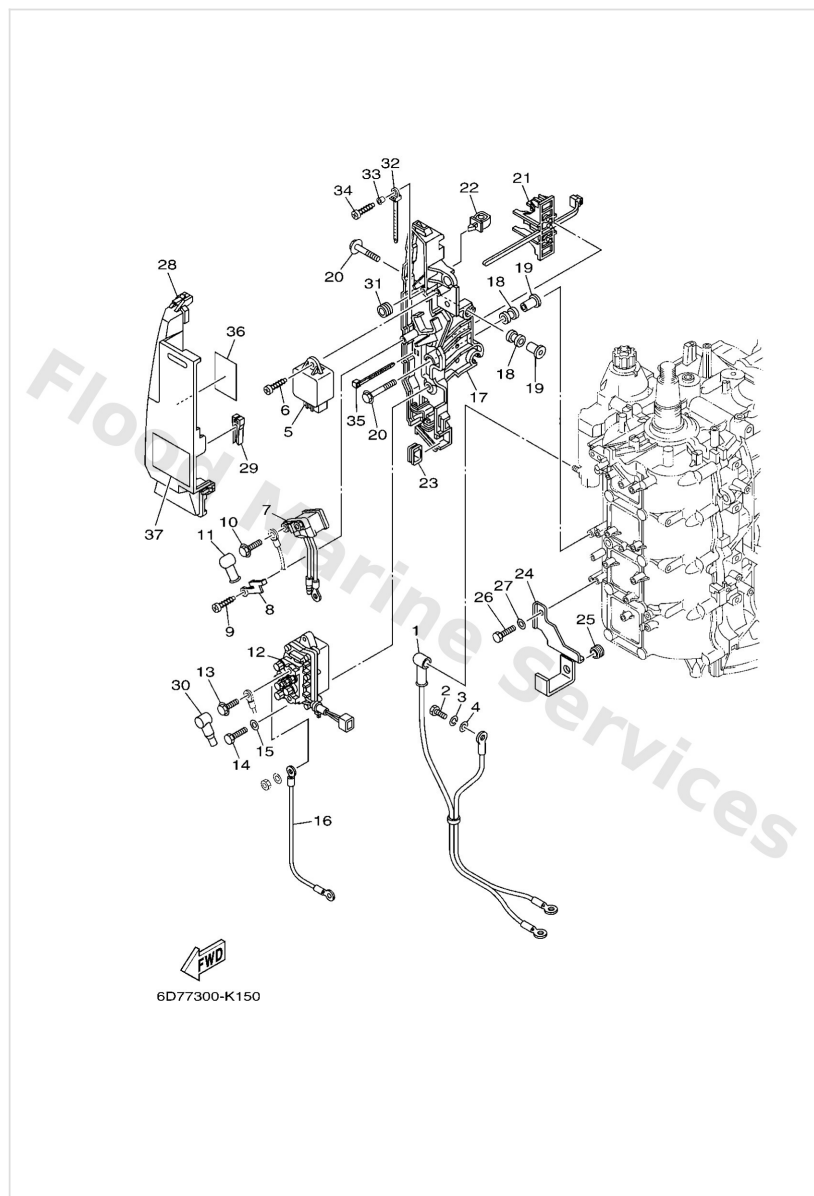
Ref	Part	
18	6D88238801 Plate	Buy now
19	9046408004 Clamp	Buy now
20	9048014329 Grommet (16r)	Buy now
21	9046508M23 Clamp (6h3)	Buy now
22	9709506014 Bolt(gj3)	Buy now
24	6D88196010 Rectifier & regulator assembly	Buy now
25	9046430003 Clamp	Buy now
29	9709506016 Bolt, hexagon deep recess	Buy now

Electrical 2



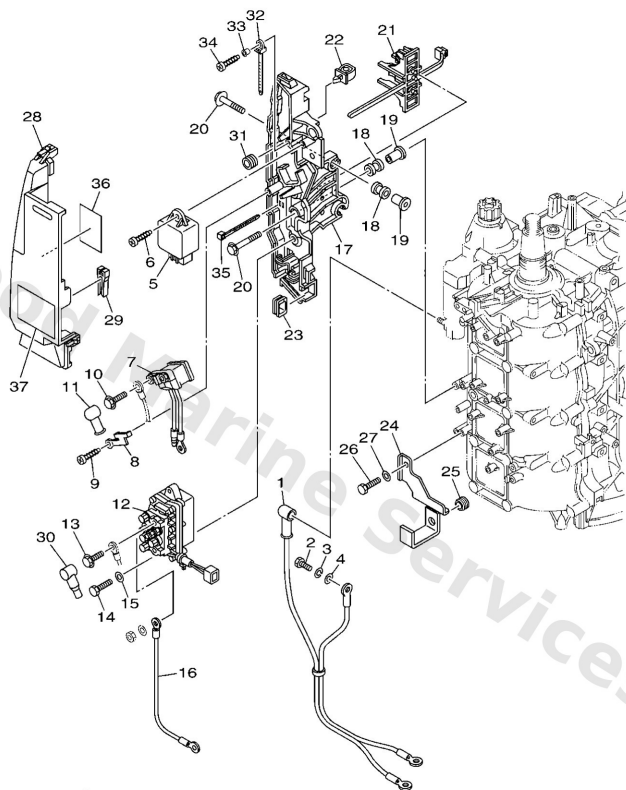
Ref	Part	
1	68V8210500 Battery cable	Buy now
2	9701306020 Bolt(62y)	Buy now
3	9290306100 Washer(6a1)	Buy now
4	9290306600 Washer, plain (646)	Buy now
5	60E8195000 Relay assembly	Buy now
6	9778060625 Screw, tapping(65j)	Buy now
7	68V8194A00 Relay	Buy now
8	68V8195300 Stay, relay	Buy now
9	9778060620 Screw, tapping(6k8)	Buy now
10	9759506610 Bolt, hexagon w/w deep recess	Buy now
11	6G58211900 Cover, lead wire	Buy now
12	63P8195000 Relay assembly	Buy now
16	61A8194900 Wire, lead	Buy now
17	68V8194802 Bracket	Buy now
18	6A08231700 Damper, ignition coil	Buy now

Electrical 2



Ref	Part	
19	9038706119 Collar	Buy now
20	9011906M59 Bolt, with washer	Buy now
21	68V8259400 Clamp	Buy now
22	9046412M58 Clamp	Buy now
23	6D88151800 Grommet	Buy now
24	6D88152802 Clamp 1	Buy now
25	9048013M24 Grommet (6e9)	Buy now
26	9709506014 Bolt(gj3)	Buy now
27	9299506600 Washer, plain (646)	Buy now
28	68V8194203 Cover	Buy now
29	67F2812A00 Puller, fuse	Buy now
30	6828211901 Cover, lead wire	Buy now
32	9046512M53 Clamp(62e)	Buy now
33	9038706M05 Collar(6h4)	Buy now
35	9046513M18 Clamp	Buy now

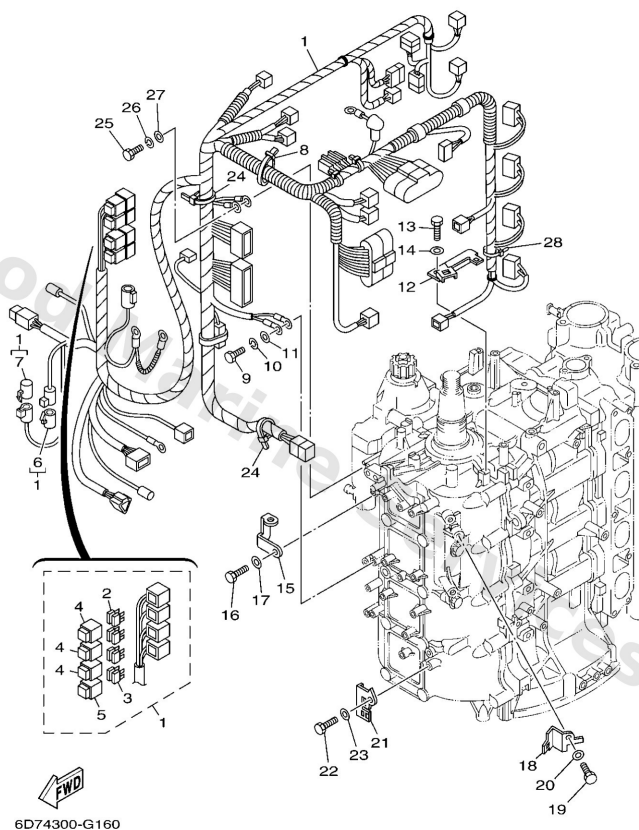
Electrical 2



6D77300-K150

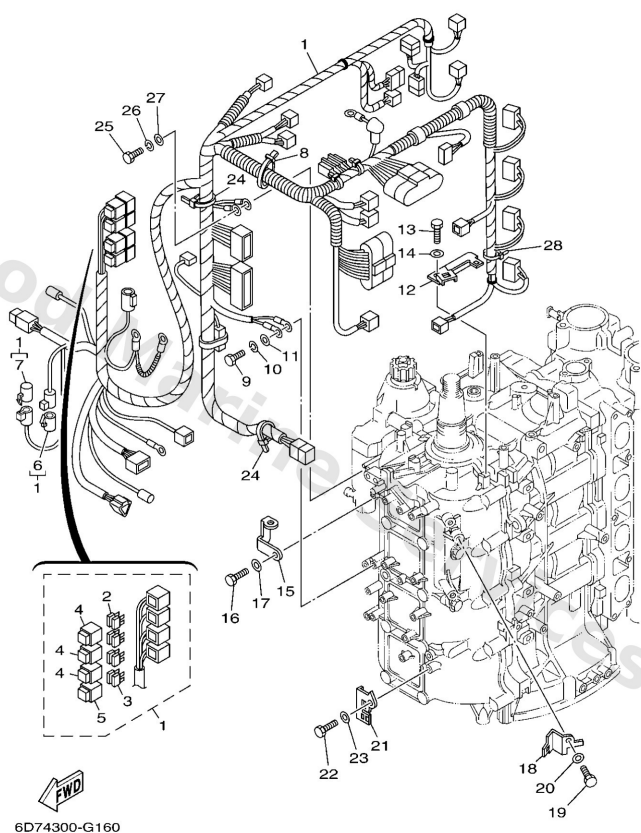
Ref	Part	
36	6D88191900 Graphic, regulator	Buy now
37	6D88191910 Graphic, regulator	Buy now

Electrical 3



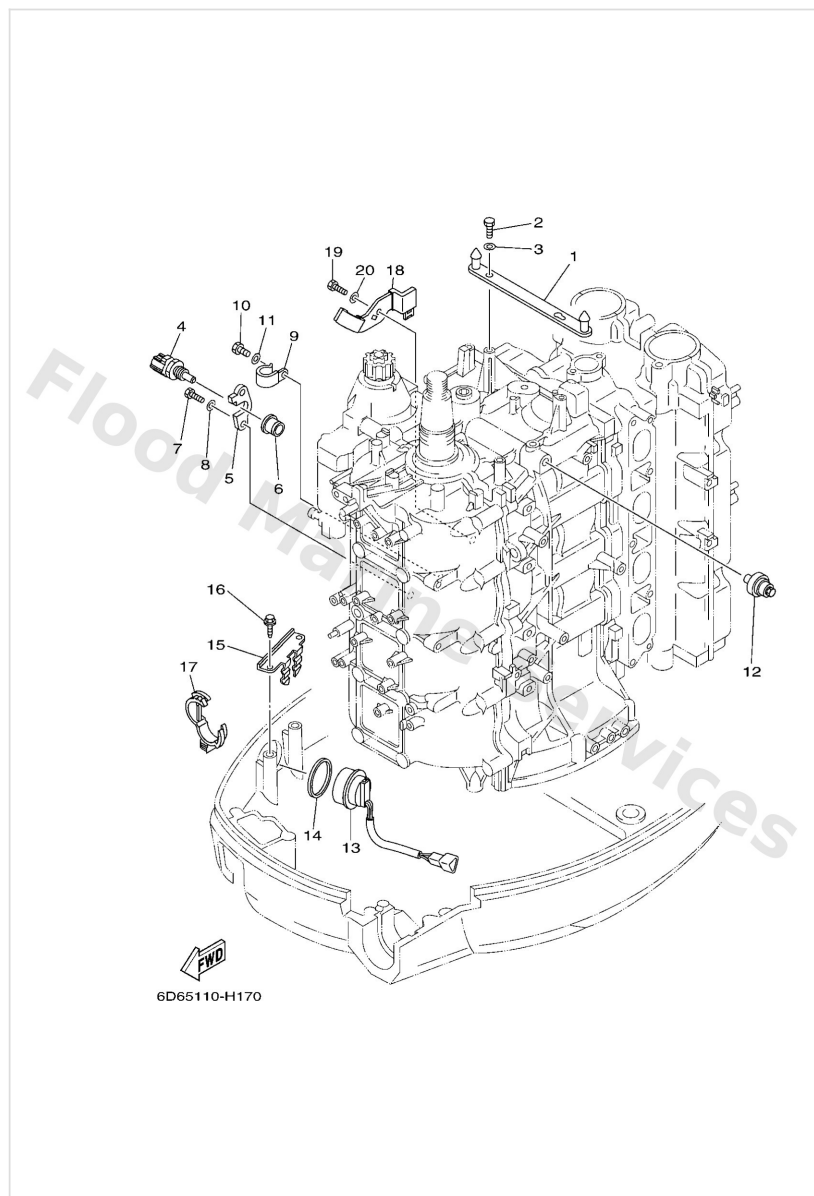
Ref	Part	
1	6D88259030 Wire harness assembly	Buy now
2	67F8215100 Fuse	Buy now
3	67F8215110 Fuse	Buy now
4	67F8215B10 Cap (yellow)	Buy now
5	67F8215B20 Cap (green)	Buy now
6	6P28258200 Cap 1 (female)	Buy now
7	6P28258210 Cap 1 (male)	Buy now
8	9046476001 Clamp	Buy now
9	9709506016 Bolt, hexagon deep recess	Buy now
10	9299506100 Washer(6a1)	Buy now
11	9299506600 Washer, plain (646)	Buy now
12	6D88258801 Plate	Buy now
13	9709506012 Bolt(gh1)	Buy now
15	6D88258101 Stay, cord clamp	Buy now
16	9709506014 Bolt(gj3)	Buy now

Electrical 3



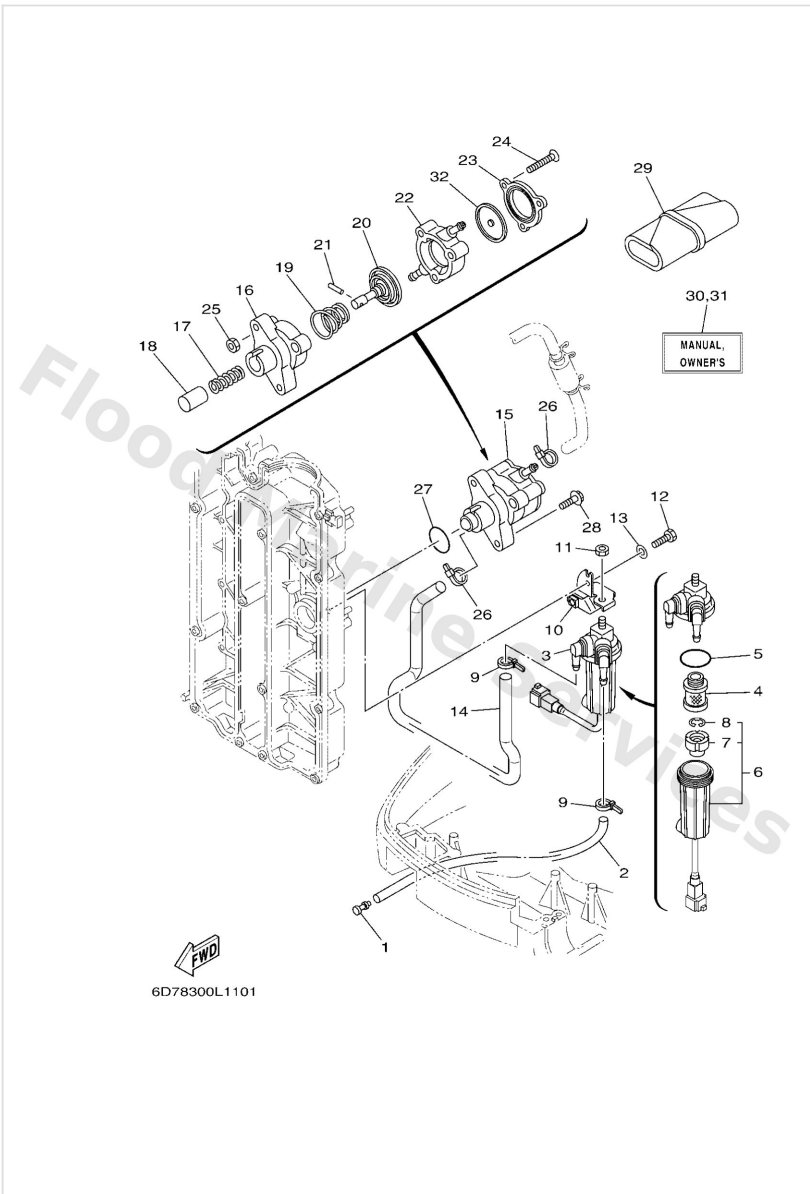
Ref	Part	
18	6D88238901 Plate 2	Buy now
21	6D88239801 Plate 3	Buy now
24	9046513M18 Clamp	Buy now
28	9046513M11 Clamp (6e5)	Buy now

Electrical 4



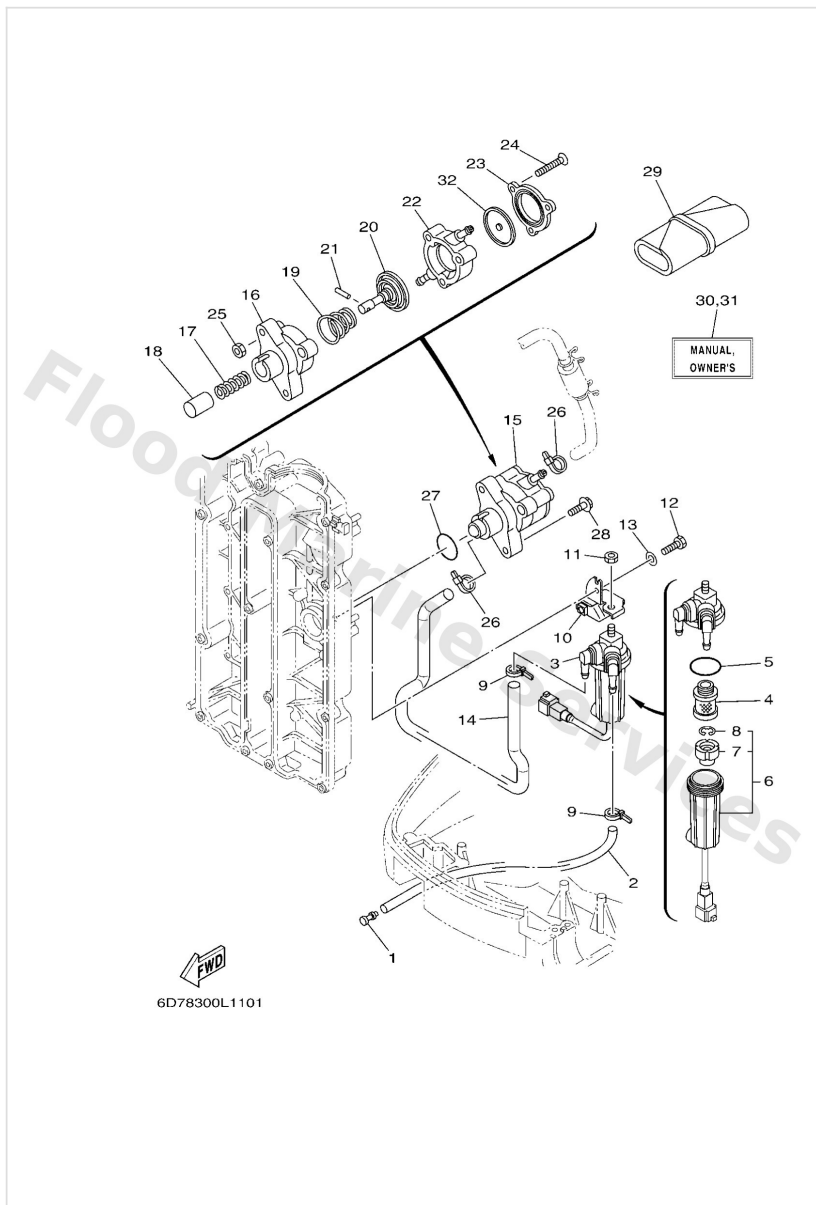
Ref	Part	
1	6D88132G00 Plate	Buy now
2	9709506016 Bolt, hexagon deep recess	Buy now
3	9299506600 Washer, plain (646)	Buy now
4	67F8579000 Thermosensor assembly	Buy now
5	67F8575700 Retainer	Buy now
6	68V8575300 Gasket, sender unit	Buy now
9	9046506M86 Clamp	Buy now
10	9709506012 Bolt(gh1)	Buy now
12	68V8250400 Oil pressure switch assembly	Buy now
13	63D8256310 Trim & tilt switch assembly	Buy now
14	6E58258700 Gasket	Buy now
15	67F8361400 Bracket	Buy now
16	9010906M86 Bolt	Buy now
17	9046430003 Clamp	Buy now
18	6D88252H01 Plate, holder	Buy now

Fuel



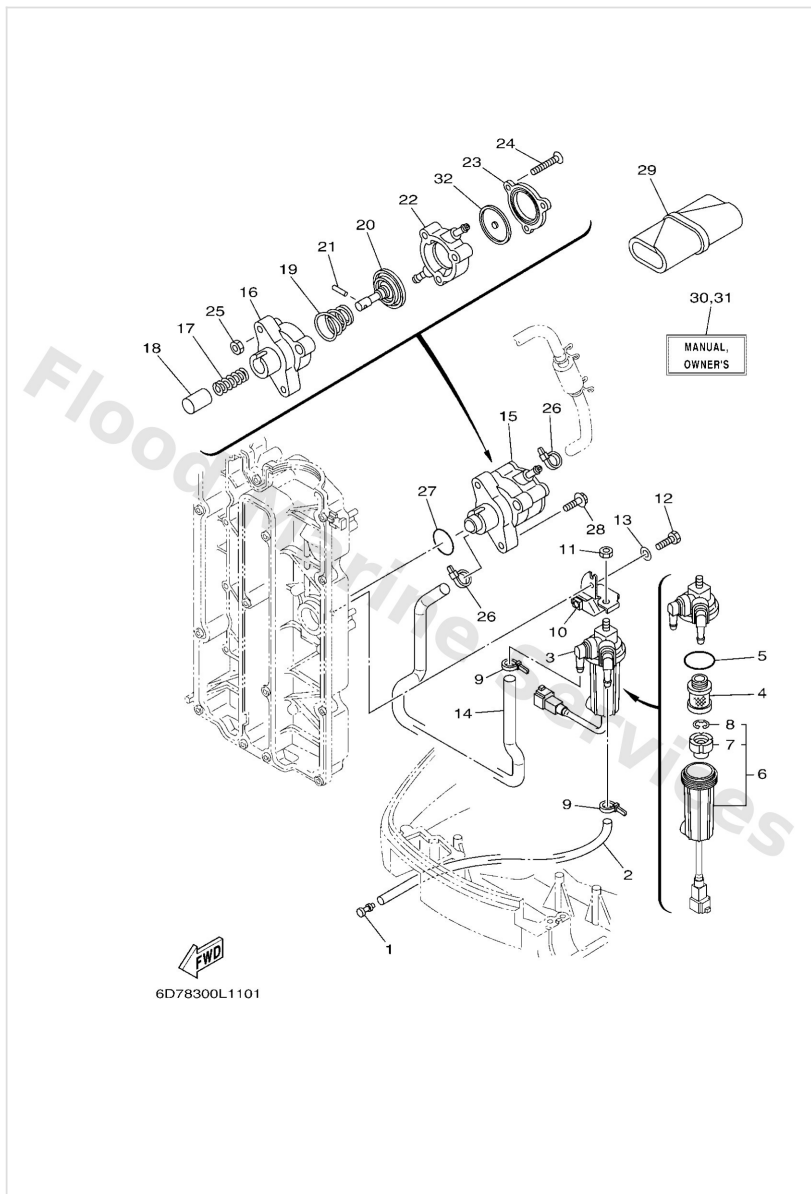
Ref	Part	
1	6898554700 Damper	Buy now
2	9044513M37 Hose (I2300)	Buy now
3	6D82456000 Filter assembly	Buy now
4	6D82456300 Element, filter (with tag)	Buy now
5	6D82456400 Gasket	Buy now
6	6D82456200 Cup, filter (with tag)	Buy now
7	6D82446900 Float, water level	Buy now
8	6D82451900 Clip	Buy now
9	9046511M10 Clamp	Buy now
10	6D82456600 Bracket, filter	Buy now
11	9538008600 Nut (661)	Buy now
12	9709506016 Bolt, hexagon deep recess	Buy now
13	9299506600 Washer, plain (646)	Buy now
14	6D82431100 Pipe, fuel 1	Buy now
15	6D82441010 Fuel pump assembly	Buy now

Fuel



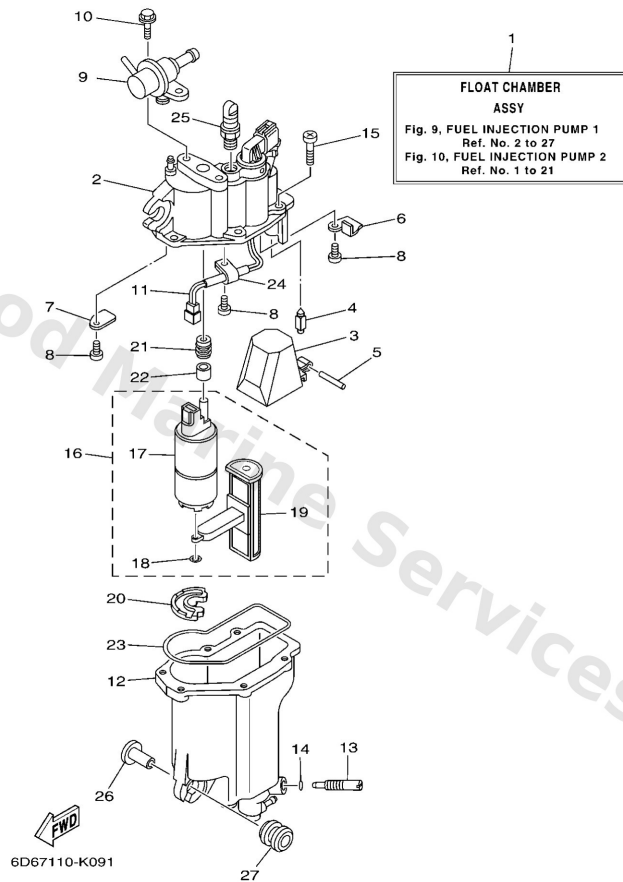
Ref	Part	
16	68V2441200 Body 1	Buy now
17	68V2445400 Spring	Buy now
18	63P1313100 Plunger	Buy now
19	68V2442300 Spring, diaphragm	Buy now
20	68V2441100 Diaphragm	Buy now
21	68V2437400 Pin	Buy now
22	68V2441310 Body 2	Buy now
23	6D82441400 Body 3	Buy now
24	68V2444400 Screw	Buy now
25	68V2414900 Nut	Buy now
27	9321030682 O-ring (371)	Buy now
28	9011906M83 Bolt, with washer	Buy now
29	67F2810001 Tool kit AP	Buy now
30	6D72819978D0 Manual,owner's UR (NL)	Buy now
30	6D72819978E0 Manual,owner's UR (E)	Buy now

Fuel



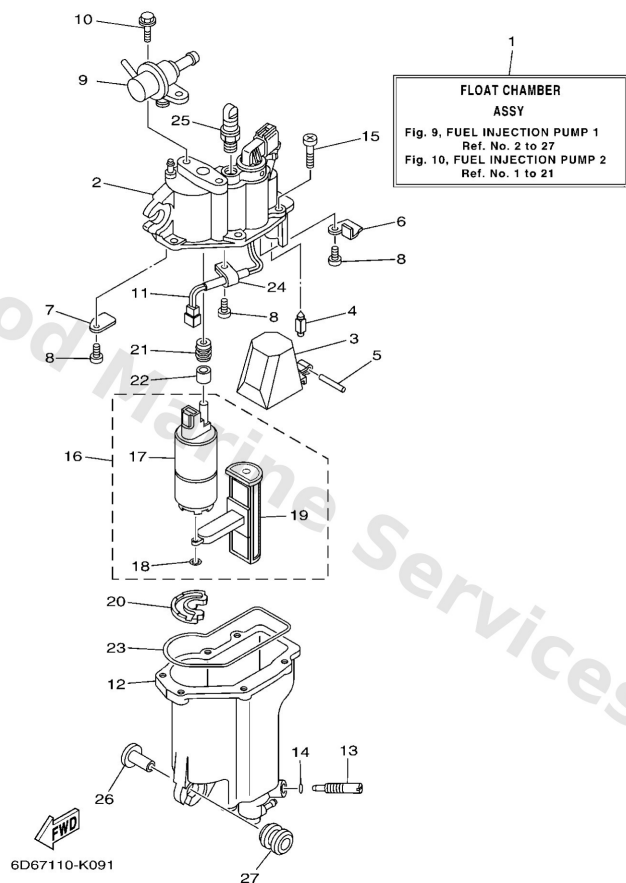
Ref	Part	
30	6D72819978F0 Manual,owner's UR (F)	Buy now
30	6D72819978G0 O/m f80/f100 '12 UR (D)	Buy now
30	6D72819978H0 Manual,owner's UR (I)	Buy now
30	6D72819978S0 Manual,owner's UR (ES)	Buy now
31	6D72819988K0 Manual,owner's UR (DK)	Buy now
31	6D72819988L0 Manual,owner's UR (SF)	Buy now
31	6D72819988M0 O/m f80/f100 '12 UR (S)	Buy now
31	6D72819988N0 Manual,owner's UR (N)	Buy now
31	6D72819988P0 Manual,owner's UR (P)	Buy now
31	6D72819988R0 Manual,owner's UR (GR)	Buy now
32	68V2447110 Diaphragm	Buy now

Fuel Injection Pump 1



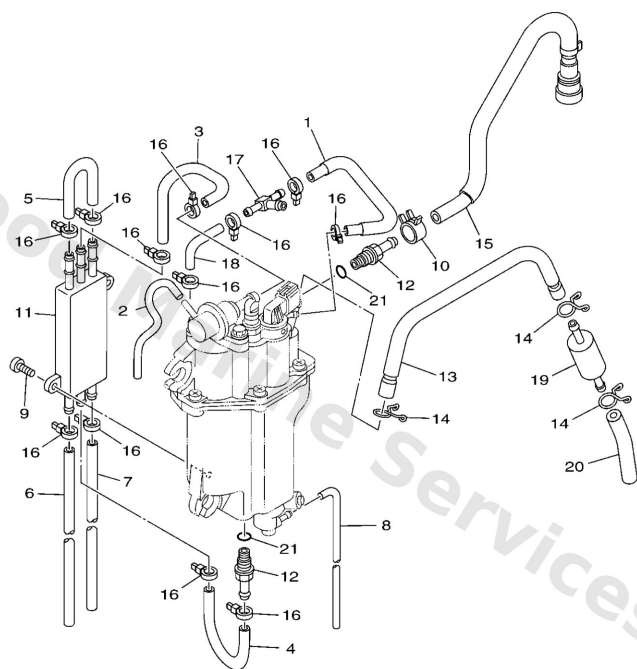
Ref	Part	
1	6D81418021 Float chamber assembly	Buy now
2	6D81418210 Cover, float chamber	Buy now
3	6C51498500 Float	Buy now
4	6C51454610 Valve, needle	Buy now
5	6C51438600 Pin, float	Buy now
6	6C52441R10 Plate, baffle 1	Buy now
7	6C52441T10 Plate, baffle 2	Buy now
8	6C52445300 Screw	Buy now
9	6C51390601 Regulator, pressure	Buy now
10	6C52459200 Bolt	Buy now
11	6C58722600 Wire harness assembly	Buy now
12	6D81496010 Body assembly	Buy now
13	6C51419100 Plug, drain	Buy now
14	6C51439700 O-ring	Buy now
15	6C51456700 Screw	Buy now

Fuel Injection Pump 1



Ref	Part	
16	6C51391010 Fuel pump assembly	Buy now
17	6C51390700 Fuel pump comp.	Buy now
18	6C51412710 Clip	Buy now
19	6C51391500 Filter	Buy now
20	6C51359300 Damper	Buy now
21	6C51378100 Damper, pump	Buy now
22	6C51371600 Collar	Buy now
23	6C51498400 Gasket, float chamber	Buy now
24	6C52133710 Clamp, cable	Buy now
25	6C51422500 Cap	Buy now
26	9038706M69 Collar (688)	Buy now
27	9048009M12 Grommet (6a0)	Buy now

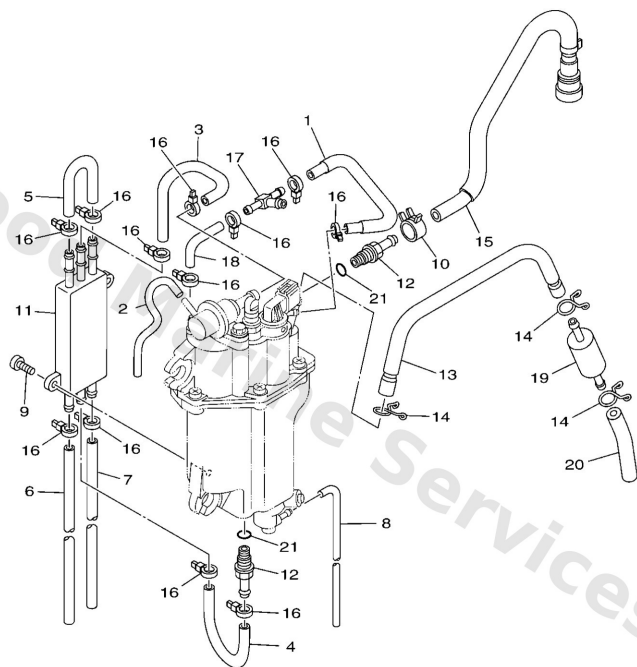
Fuel Injection Pump 2



FWD
6D67110-K100

Ref	Part	
1	6D81354601 Hose 2	Buy now
2	6D81354201 Hose, vacuum sensing 1	Buy now
3	6C52432100 Pipe 10	Buy now
4	6C52432200 Pipe 11	Buy now
5	6C52432300 Pipe 12	Buy now
6	6D82432401 Pipe 13	Buy now
7	6D82432510 Pipe 14	Buy now
8	6BG1414900 Pipe	Buy now
9	6C52444400 Screw	Buy now
10	6C51357700 Clip	Buy now
11	6C52184100 Cooler	Buy now
12	6C51425100 Nipple	Buy now
13	6D81414800 Pipe	Buy now
14	6C52438700 Clip	Buy now
15	6D81397400 Pipe, fuel 4	Buy now

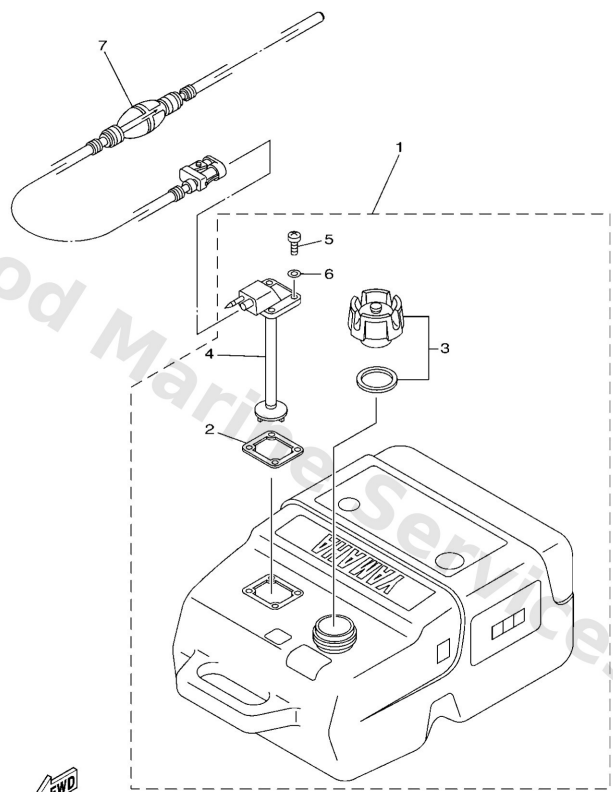
Fuel Injection Pump 2




6D67110-K100

Ref	Part	
16	9046511M10 Clamp	Buy now
17	6C52437900 Pipe, joint 4	Buy now
18	6C51354500 Hose 1	Buy now
19	6C52425100 Strainer 1	Buy now
20	6D82451B00 Hose, fuel inlet	Buy now
21	6C51373900 O-ring	Buy now

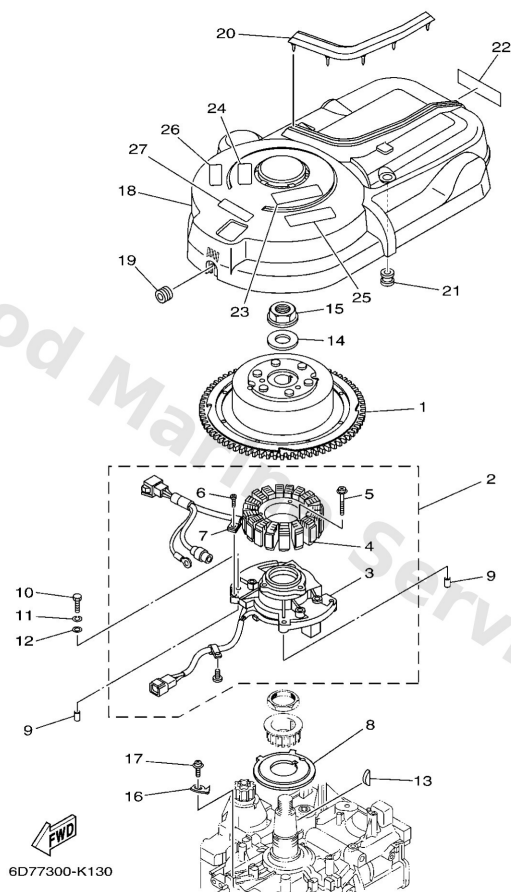
Fuel Tank



6D71300-D320

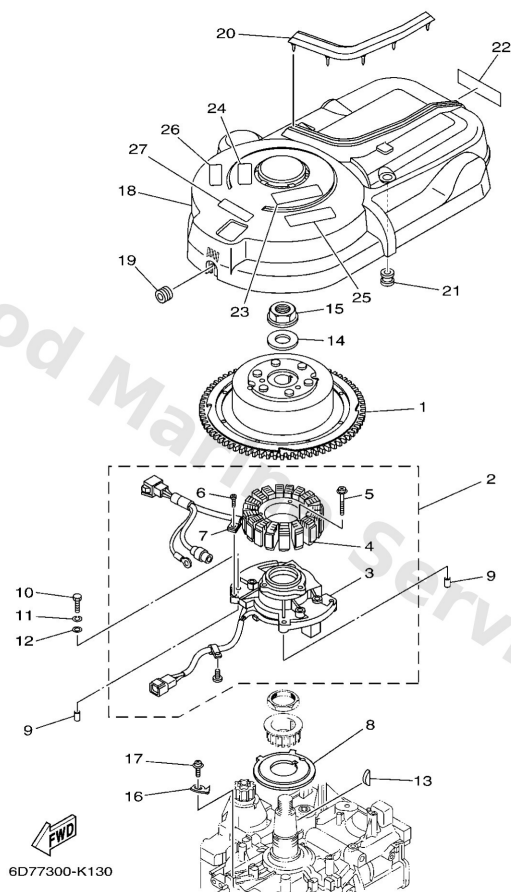
Ref	Part	
1	6YK2420103 Fuel Tank assembly (25L) AP	Buy now
2	6YL2426801 Gasket, fuel meter	Buy now
3	6YK2461001 Cap assembly	Buy now
4	6YK2426001 Fuel meter assembly	Buy now
5	9015705M16 Screw, pan head	Buy now
6	6YL2432900 Seal	Buy now
7	6YK2430644 Fuel pipe comp. 1 AP	Buy now

Generator



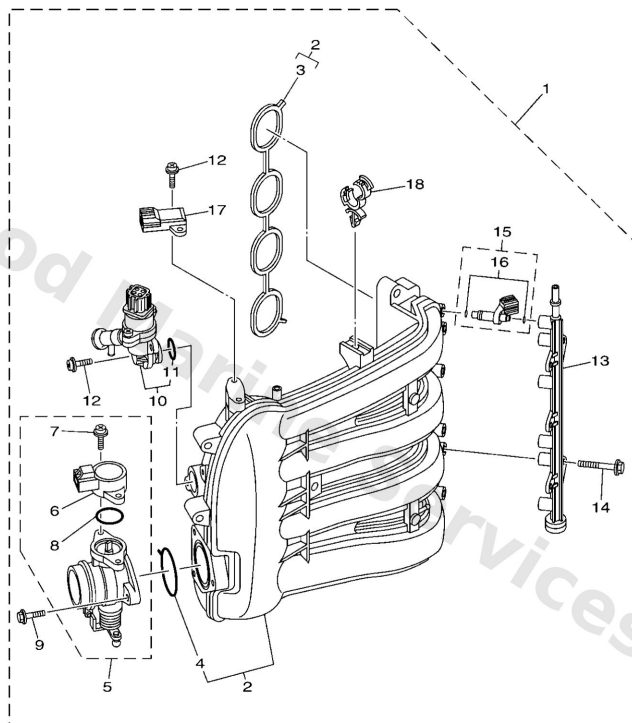
Ref	Part	
1	6D88145000 Rotor assembly	Buy now
2	6D88146000 Base assembly	Buy now
3	6D88558000 Coil, pulser	Buy now
4	6D88141000 Stator assembly	Buy now
5	63D8134520 Screw, pan	Buy now
6	9760704110 Screw, pan head with washer (s	Buy now
7	4458132820 Clamp, read	Buy now
8	68V8167300 Rotor	Buy now
9	9953008012 Pin, dowel(6g8)	Buy now
10	9709506030 Bolt(jf7)	Buy now
11	9299506100 Washer(6a1)	Buy now
12	9299506600 Washer, plain (646)	Buy now
13	9028005015 Key, woodruff	Buy now
14	9020124014 Washer, plate	Buy now
15	9017924002 Nut	Buy now

Generator



Ref	Part	
16	6D88133200 Plate, timing	Buy now
17	9798506210 Screw pan head	Buy now
18	6D88133700 Cover, flywheel	Buy now
19	9048012314 Grommet(3aa)	Buy now
20	6D88554700 Damper	Buy now
21	6638231701 Damper, ignition coil	Buy now
22	68V1343762 Mark, caution	Buy now
23	6AH8199540 Label, warning	Buy now
24	6AH8199550 Label, warning	Buy now
25	6AH8199440 Label, safety	Buy now
26	6AH8199450 Label, safety	Buy now
27	6AG8199600 Mark	Buy now

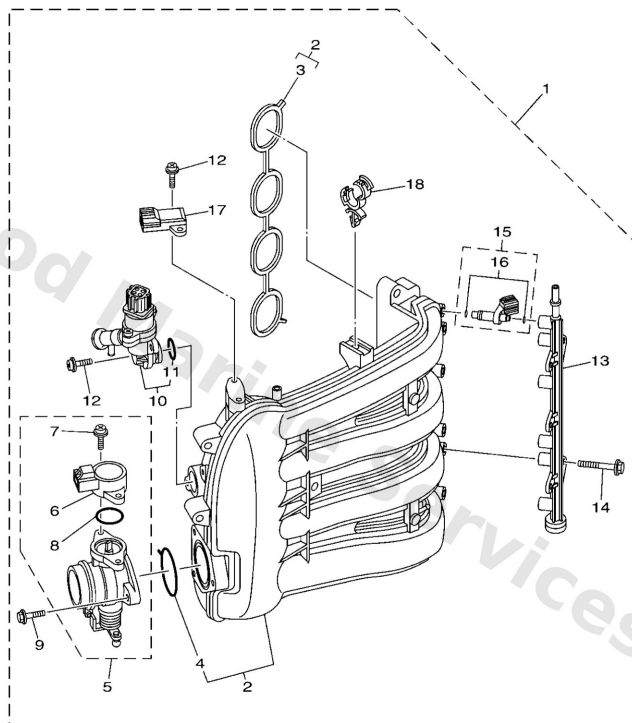
Intake 1



FWD
6D81100-D060

Ref	Part	
1	6D81420000 Intake assembly	Buy now
2	6D81364100 Manifold, intake 1	Buy now
3	6D81364500 Gasket, manifold 1	Buy now
4	6D81355700 Gasket	Buy now
5	6D81375000 Throttle body assembly	Buy now
6	6C58588500 Throttle sensor assembly	Buy now
7	6C58114500 Screw 1	Buy now
8	6C58182L00 O-ring 1	Buy now
9	6C51449600 Bolt	Buy now
10	6D81310501 Control valve assembly	Buy now
11	6C51319C00 O-ring	Buy now
12	6C58114600 Screw 2	Buy now
13	6D81316100 Pipe, delivery 1	Buy now
14	6C51444600 Bolt	Buy now
15	6D81376100 Injector assembly	Buy now

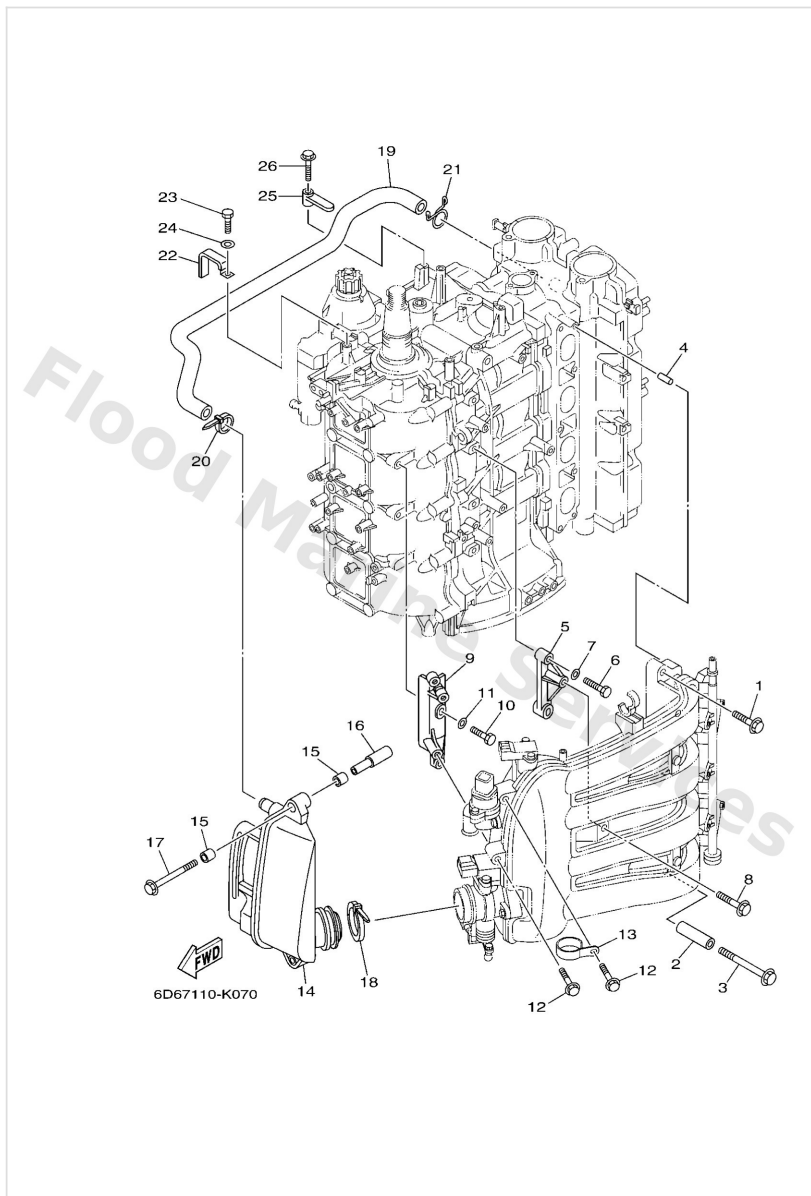
Intake 1




6D81100-D060

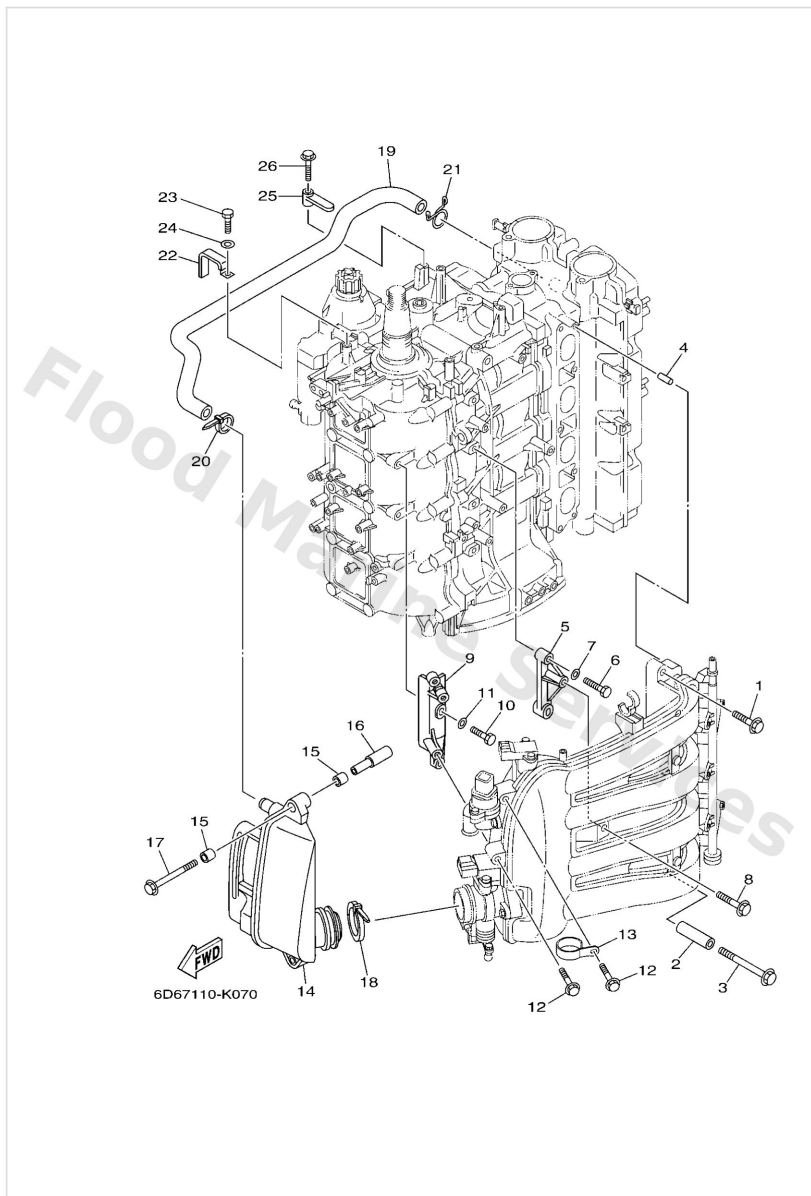
Ref	Part	
16	6C51410B00 Packing kit	Buy now
17	68F8368800 Sensor assembly	Buy now
18	9046418246 Clamp(4tr)	Buy now

Intake 2



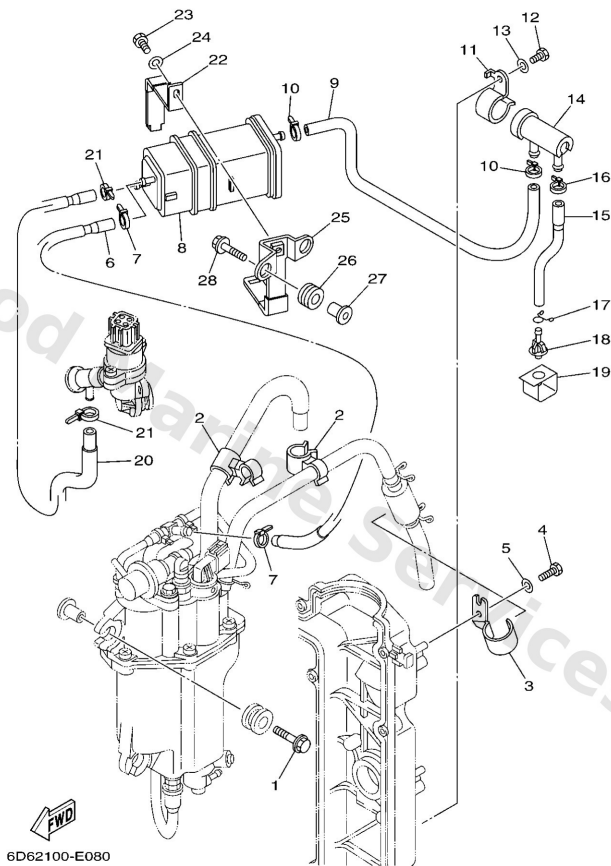
Ref	Part	
1	9011908069 Bolt, with washer	Buy now
2	9038708033 Collar	Buy now
3	9011908M03 Bolt (689)	Buy now
4	9169050014 Pin, spring (647)	Buy now
5	6D81429100 Bracket 1	Buy now
6	9709506030 Bolt(jf7)	Buy now
7	9299506600 Washer, plain (646)	Buy now
8	9011906087 Bolt, with washer	Buy now
9	6D81429200 Bracket 2	Buy now
10	9709506020 Bolt(7u8)	Buy now
13	6D81378200 Stay	Buy now
14	6D61444000 Silencer assembly, intake	Buy now
14	6D91444001 Silencer assembly, intake	Buy now
15	9038608001 Bush	Buy now
16	9038707013 Collar	Buy now

Intake 2



Ref	Part	
17	9011906113 Bolt, with washer	Buy now
18	9046476001 Clamp	Buy now
19	6D81537300 Pipe, breather	Buy now
20	9046511M59 Clamp(63m)	Buy now
21	9046720M15 Clip	Buy now
22	9046512M03 Clamp, cord (688)	Buy now
23	9709506012 Bolt(gh1)	Buy now
25	6D88254400 Clamp	Buy now
26	9589506025 Bolt, flange deep recess	Buy now

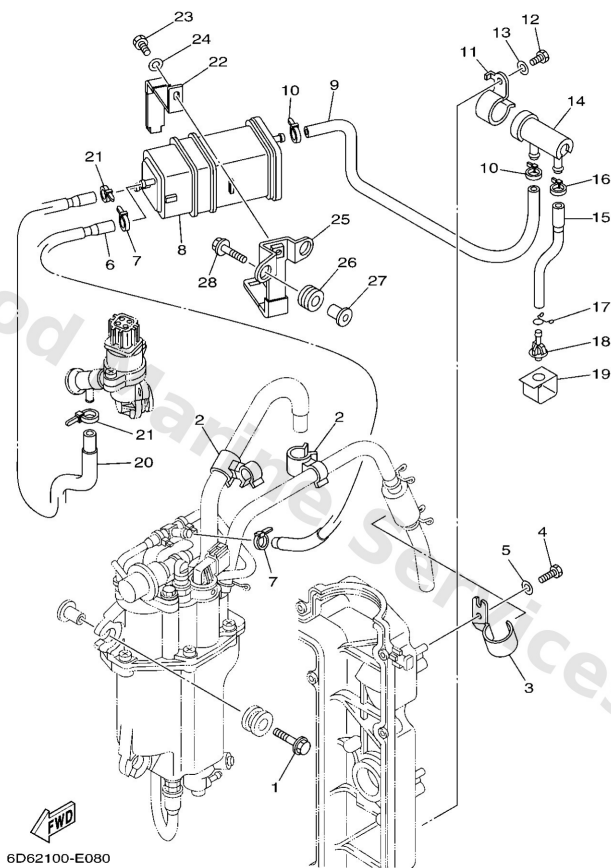
Intake 3



6D62100-E080

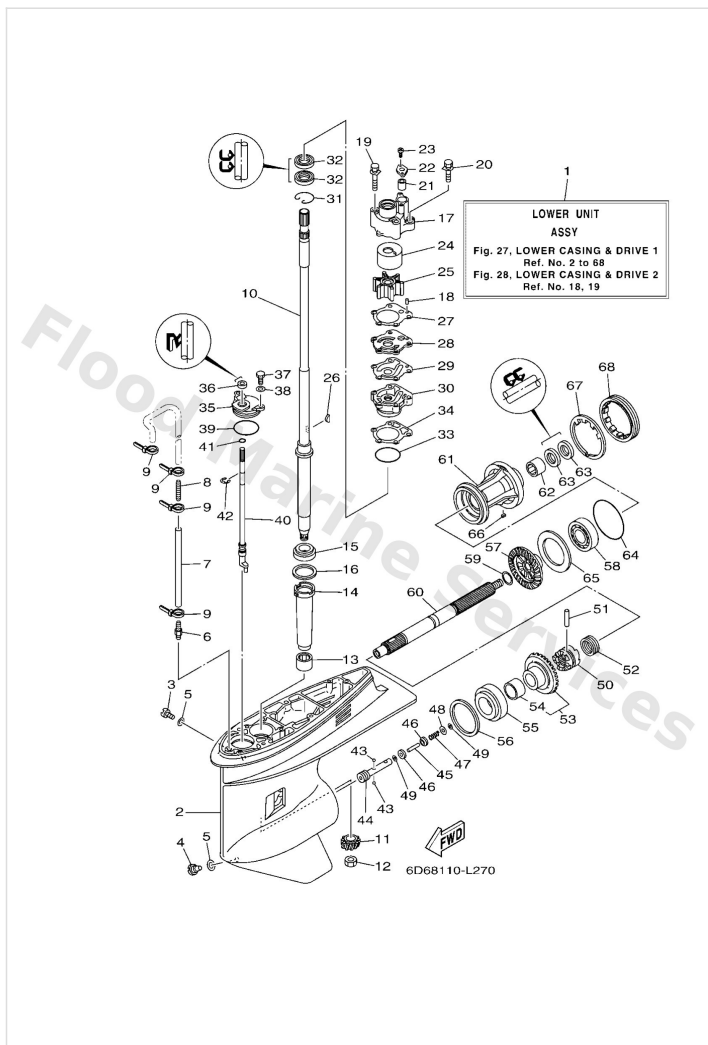
Ref	Part	
1	9011906M08 Bolt, with washer	Buy now
2	9046415007 Clamp	Buy now
3	6D81342801 Bracket, strainer 1	Buy now
4	9709506012 Bolt(gh1)	Buy now
5	9299506600 Washer, plain (646)	Buy now
6	6D82431401 Pipe 4	Buy now
7	9046511M10 Clamp	Buy now
8	69J2417000 Canister assembly	Buy now
9	6D82431500 Pipe 5	Buy now
11	6D82417H01 Clamp 1	Buy now
12	9709506010 Bolt	Buy now
14	69J2450200 Filter, fuel	Buy now
15	6D82431600 Pipe 6	Buy now
17	9046709M03 Clip(6k8)	Buy now
18	69J4439100 Nipple, hose	Buy now

Intake 3



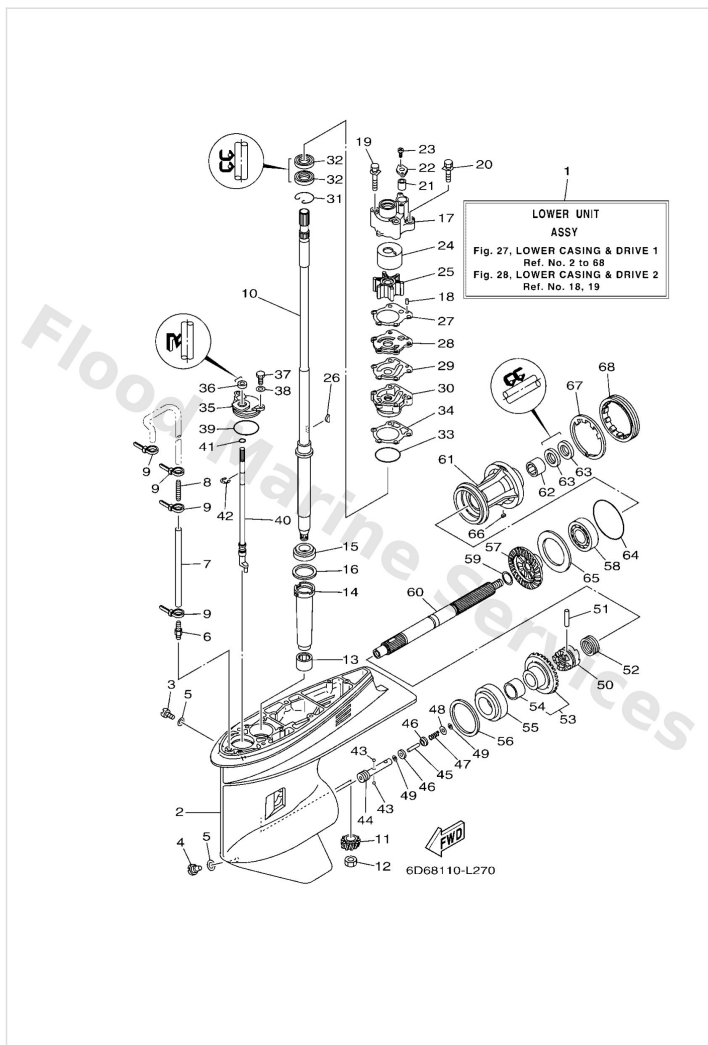
Ref	Part	
19	6D82413X01 Plate	Buy now
20	6D82431701 Pipe 7	Buy now
22	69J2419A01 Holder	Buy now
23	9709506016 Bolt, hexagon deep recess	Buy now
25	6D82134X00 Bracket, canister	Buy now
26	9048010M23 Grommet(6k7)	Buy now
27	9038706M60 Collar (6h3)	Buy now
28	9011906M59 Bolt, with washer	Buy now

Lower Casing & Drive 1



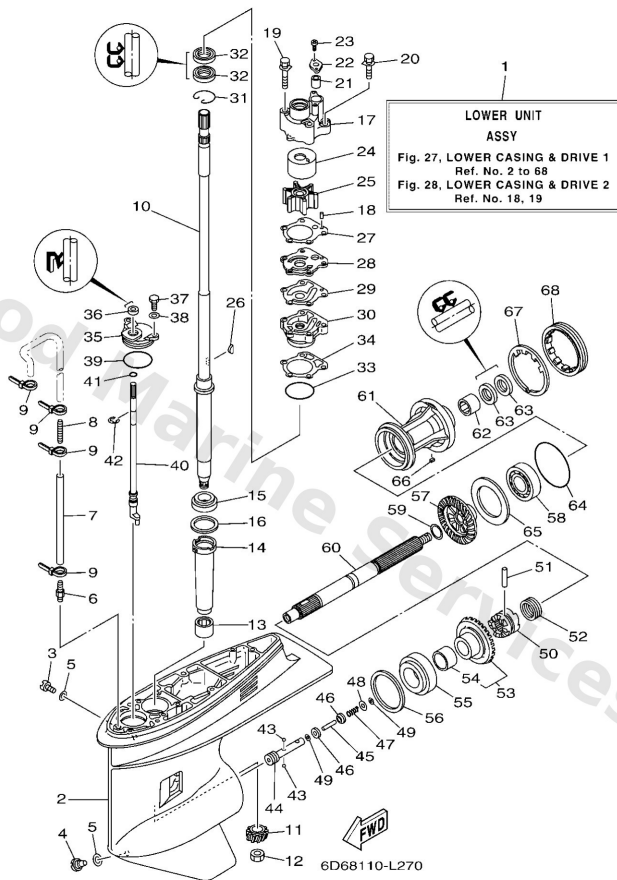
Ref	Part	
1	6D945300128D Lower unit assembly L(21.1")	Buy now
1	6D945300138D Lower unit assembly 6D7)1013859□, 6D9)1019324□	Buy now
1	6D945300328D Lower unit assembly X(26.1")	Buy now
1	6D945300338D Lower unit assembly 6D7)1013859□, 6D9)1019324□	Buy now
2	67F45301008D Casing, lower	Buy now
3	9034008002 Plug, straight screw	Buy now
4	6884534110 Plug, drain	Buy now
5	9043008020 Gasket	Buy now
6	6E54537800 Nipple, hose	Buy now
7	9044507M31 Hose (I200) L(21.1")	Buy now
7	9044507M38 Hose (I570) X(26.1")	Buy now
8	6E58355810 End, nipple	Buy now
9	9046511M10 Clamp	Buy now
10	67F4550110 Drive shaft comp. L(21.1")	Buy now
10	67F4550130 Drive shaft comp. X(26.1")	Buy now

Lower Casing & Drive 1



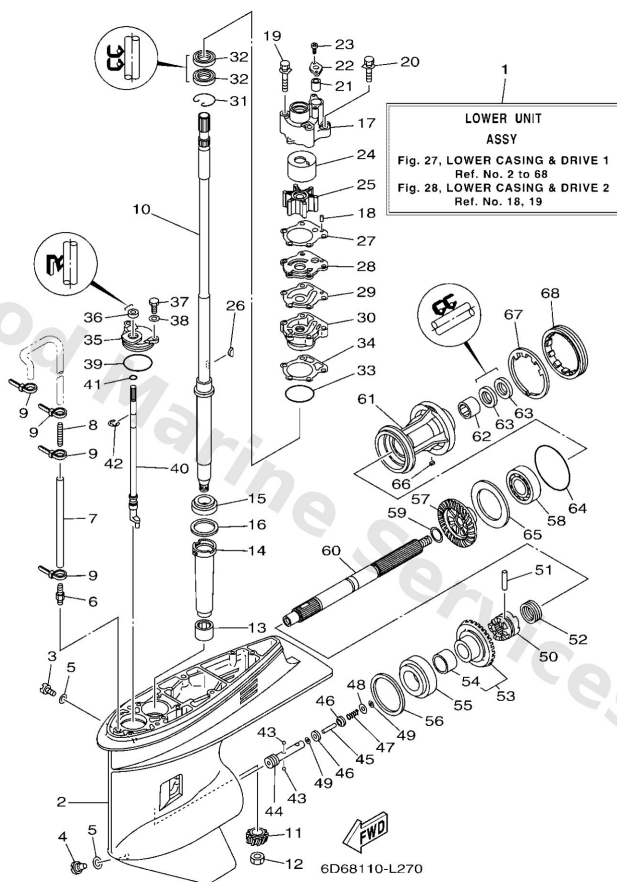
Ref	Part	
11	6D94555100 Pinion (13T)	Buy now
11	6D94555110 Pinion (11t) 6D7)1013859 , 6D9)1019324	Buy now
12	9017016M01 Nut, hexagon (688)	Buy now
13	9331552563 Bearing	Buy now
14	6884553601 Sleeve, drive shaft	Buy now
15	93332000U3 Brg,tapered roller 50mm (688)	Buy now
16	6884558701 Shim (t:0.10mm) UR	Buy now
16	6884558710 Shim (t:0.12mm) UR	Buy now
16	6884558720 Shim (t:0.15mm) UR	Buy now
16	6884558730 Shim (t:0.18mm) UR	Buy now
16	6884558740 Shim (t:0.30mm) UR	Buy now
16	6884558750 Shim (t:0.40mm) UR	Buy now
16	6884558760 Shim (t:0.50mm) UR	Buy now
17	67F4431101 Housing, water pump	Buy now
18	9360410M03 Pin, dowel (688)	Buy now

Lower Casing & Drive 1



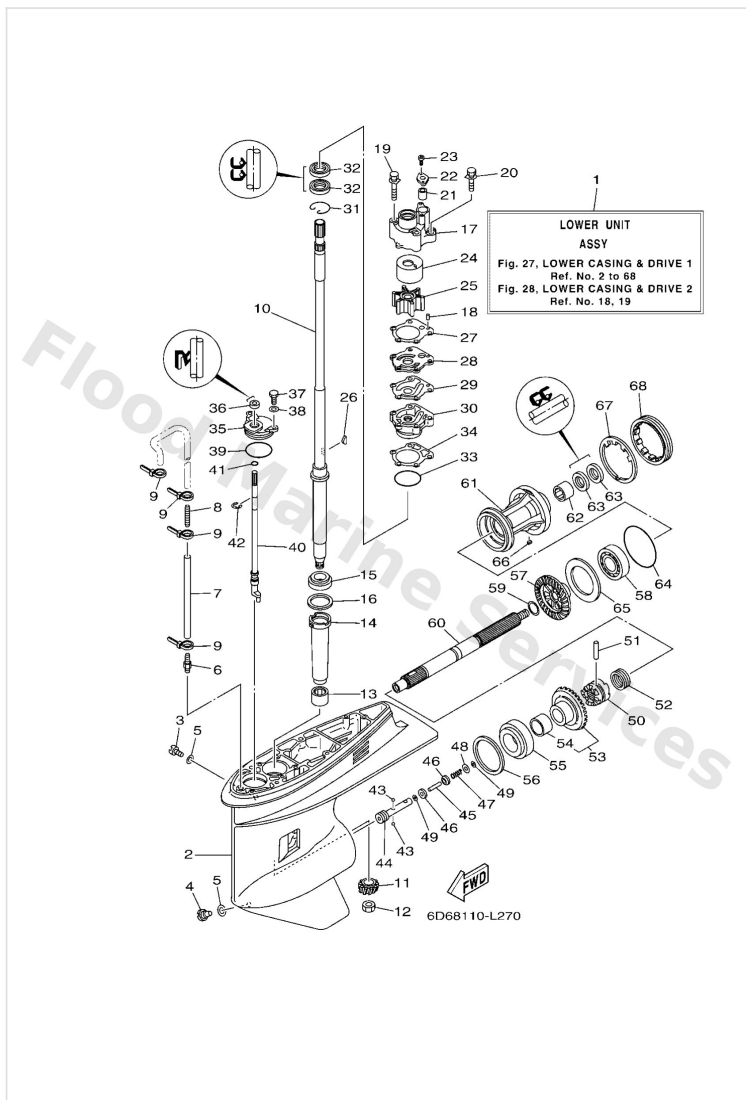
Ref	Part	
19	9011908M87 Bolt, with washer	Buy now
20	9011908M13 Bolt, with washer(6h0)	Buy now
21	6634436600 Damper, water seal 2	Buy now
22	9048019M06 Grommet (688)	Buy now
23	9016004006 Screw, round tapping	Buy now
24	67F4432200 Insert, cartridge	Buy now
25	67F4435200 Impeller	Buy now
26	9028004M04 Key, woodruff (688)	Buy now
27	68844315A0 Gasket,water pump 1	Buy now
28	67F4432300 Outer plate, cartridge	Buy now
29	68844324A0 Gasket,cartridge Outer plate	Buy now
30	6D84434101CA Housing, water pump	Buy now
31	9345044166 Circlip	Buy now
32	9310125M03 Oil seal	Buy now
33	9321046044 O-ring	Buy now

Lower Casing & Drive 1



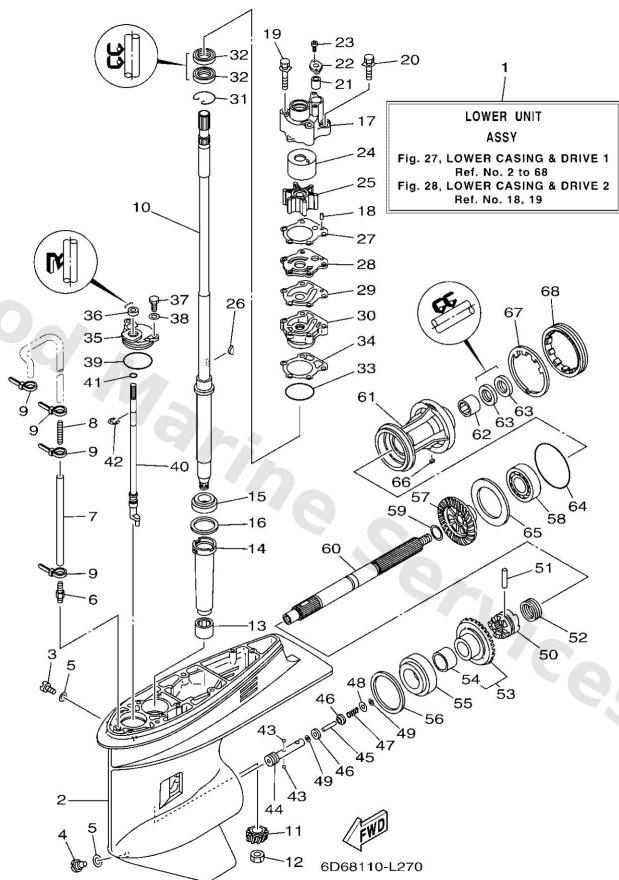
Ref	Part	
34	68844316A0 Gasket,water pump 2	Buy now
35	6884532100 Plate	Buy now
36	9310609014 Oil seal	Buy now
37	9709506016 Bolt, hexagon deep recess	Buy now
38	9299506600 Washer, plain (646)	Buy now
39	9321049046 O-ring (620)	Buy now
40	67F4415001 Shift cam assembly	Buy now
41	9321007003 O-ring (11m)	Buy now
42	9900108600 Circlip(2r6)	Buy now
43	9350316003 Ball	Buy now
44	67F4563400 Slide, shift	Buy now
45	6H14566800 Shaft, free 1	Buy now
46	6H14563500 Plunger, shift	Buy now
47	9050112M48 Spring (6h1)	Buy now
48	9020103313 Washer, plate 8077743700	Buy now

Lower Casing & Drive 1



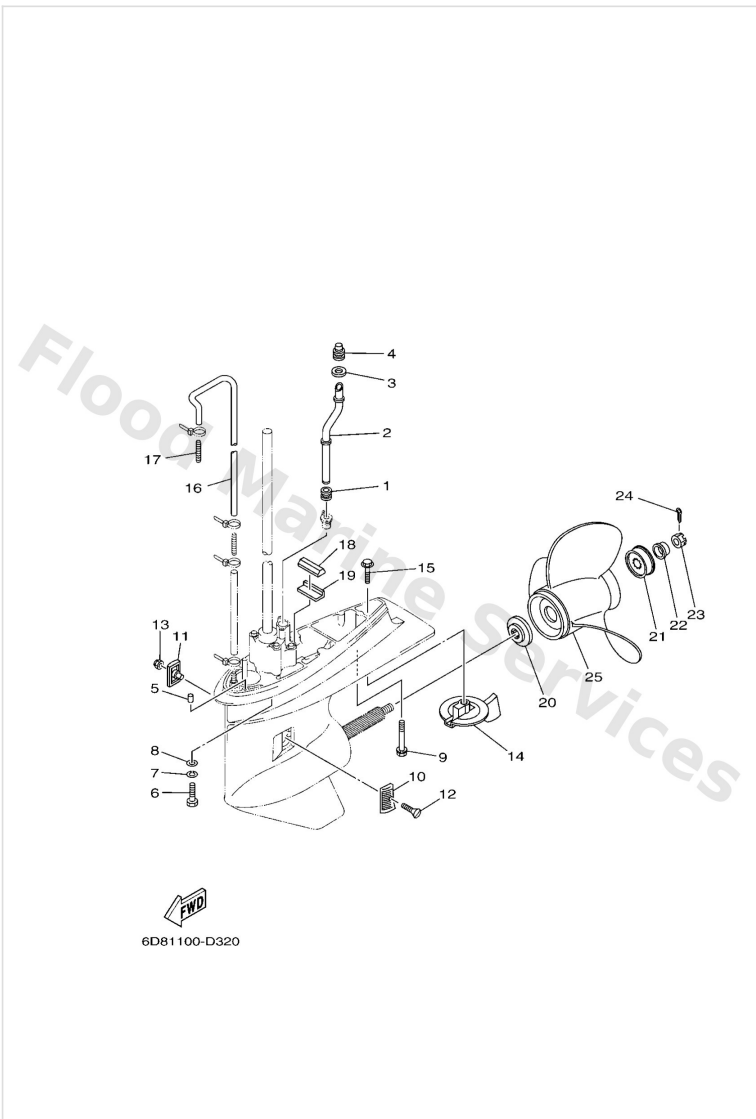
Ref	Part	
49	9018302M03 Nut, spring (6h1)	Buy now
50	6D84563100 Clutch, dog	Buy now
51	9025007M02 Pin, straight (688)	Buy now
52	6884563300 Ping, cross pin	Buy now
53	67F4556000 Gear 1 (30T)	Buy now
53	6D94556010 Gear (25t) 6D7)1013859□ , 6D9)1019324□	Buy now
54	93317322V0 Bearing	Buy now
55	93332000UD Bearing	Buy now
56	6884556701 Shim (t:0.10mm) UR	Buy now
56	6884556710 Shim (t:0.12mm) UR	Buy now
56	6884556720 Shim (t:0.15mm) UR	Buy now
56	6884556730 Shim (t:0.18mm) UR	Buy now
56	6884556740 Shim (t:0.30mm) UR	Buy now
56	6884556750 Shim (t:0.40mm) UR	Buy now
56	6884556760 Shim (t:0.50mm) UR	Buy now

Lower Casing & Drive 1



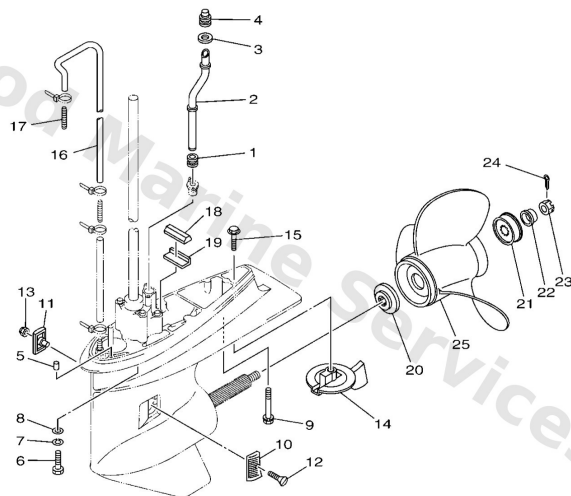
Ref	Part	
57	6D94557100 Gear 2 (30T)	Buy now
57	6D94557110 Gear (25t) 6D7)1013859 , 6D9)1019324	Buy now
58	93306207U0 Brg,r-b 6207 72mm 280g (688)	Buy now
59	9020125M05 Washer, plate	Buy now
60	67F4561101 Shaft, propeller	Buy now
61	67F4533100CA Housing, bearing	Buy now
62	93317325U0 Brg,needle	Buy now
64	9321086M39 O-ring (6e5)	Buy now
65	67F4557600 Washer, thrust 2	Buy now
66	9028204010 Key, strait(663)	Buy now
67	6884538302 Washer, claw	Buy now
68	6884538402 Nut	Buy now

Lower Casing & Drive 2



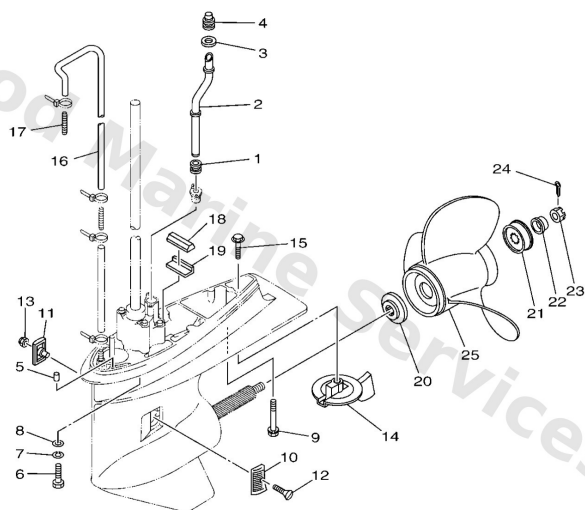
Ref	Part	
1	6634436700 Damper, water seal 3	Buy now
2	6D84436100 Tube, water 1 L(21.1")	Buy now
2	6D84436110 Tube, water 1 X(26.1")	Buy now
3	6D84431400 Spacer	Buy now
4	67F4436500 Damper, water seal	Buy now
5	9360612019 Pin, dowel (614)	Buy now
6	9707510040 Bolt, hexagon deep recess L(21.1")	Buy now
7	9299510100 Ybs67-10 washer, spring L(21.1")	Buy now
8	9299510600 Washer, plate L(21.1")	Buy now
9	9011908M84 Bolt, with washer L(21.1")	Buy now
9	9011908M86 Bolt, with washer(62x) X(26.1")	Buy now
10	6H14521400 Cover, water inlet	Buy now
11	6H14521500 Cover, water inlet	Buy now
12	9015105M00 Screw, countersunk(692)	Buy now
13	9018505002 Nut nylon (sus)(ex4)	Buy now

Lower Casing & Drive 2



Ref	Part	
14	67F4537100 Tab-trim	Buy now
15	9010510M67 Bolt, hexagon (663)	Buy now
16	9044507ME0 Hose (I1457)	Buy now
17	6E58355800 End, nipple	Buy now
18	6884537500 Damper, seal 2	Buy now
19	6634537600 Guide, seal damper	Buy now
20	6884598701 Spacer	Buy now
21	67F4599700 Spacer 2	Buy now
22	9038925M00 Bush	Buy now
23	9017116011 Nut, castle (663)	Buy now
24	9149040025 Pin, cotter (663)	Buy now
25	6E54594100 Propeller (3x13x19-k) UR	Buy now
25	6884593002 Propeller (3x13x17) UR	Buy now
25	6884593260 Propeller (3x13-1/2"x14"-k) UR	Buy now
25	6884597003 Propeller (3x13"x19"-k) UR	Buy now

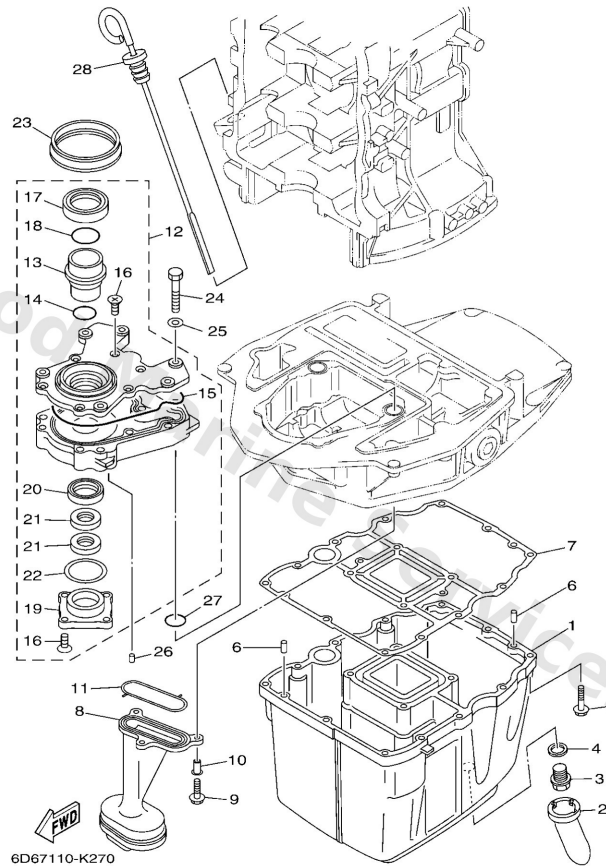
Lower Casing & Drive 2




6D81100-D320

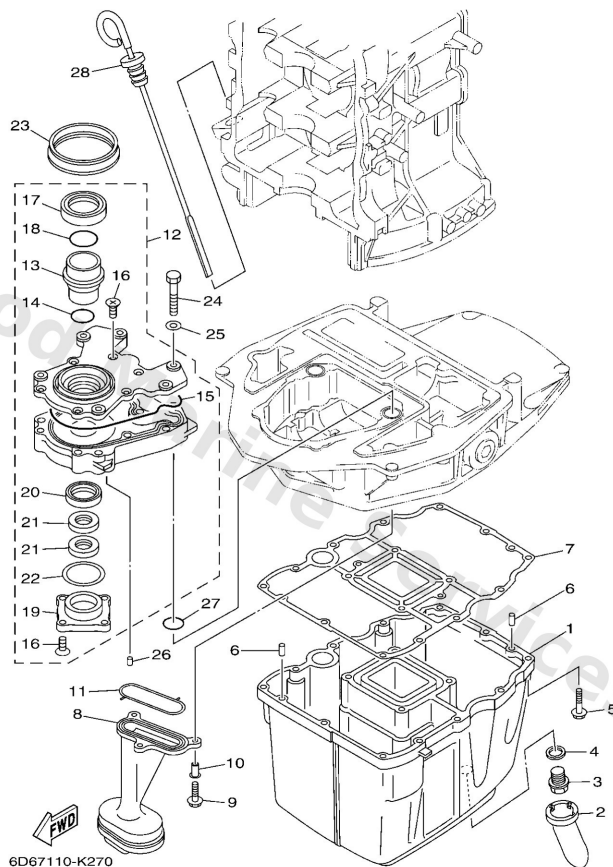
Ref	Part	
25	6884597202 Propeller (3x13"x21"-k) UR	Buy now
25	6884597402 Propeller (3x13"x23"-k) UR	Buy now
25	6884597601 Propeller (ss 3x13"x25"-k) UR	Buy now
25	6884597860 Propeller (3x13-1/2"x16"-k) UR	Buy now
25	6E54594300 Propeller (3x12-5/8"x21"-k) UR	Buy now
25	6E54594501 Propeller (3x13-1/4"x17"-k) UR	Buy now
25	6E54594700 Propeller (3x13-1/2"x15"-k) UR	Buy now
25	6E54594900 Propeller (3x13-5/8"x13"-k) UR	Buy now
25	6E54595200 Propeller (3x13"x23"-k) UR	Buy now
25	6E54595400 Propeller (3x14"x11"-k) UR	Buy now
25	6E54595600 Propeller (3x13"x25"-k) UR	Buy now
25	6E54595800 Propeller (3x13-5/8"x14"-k) UR	Buy now

Oil Pan



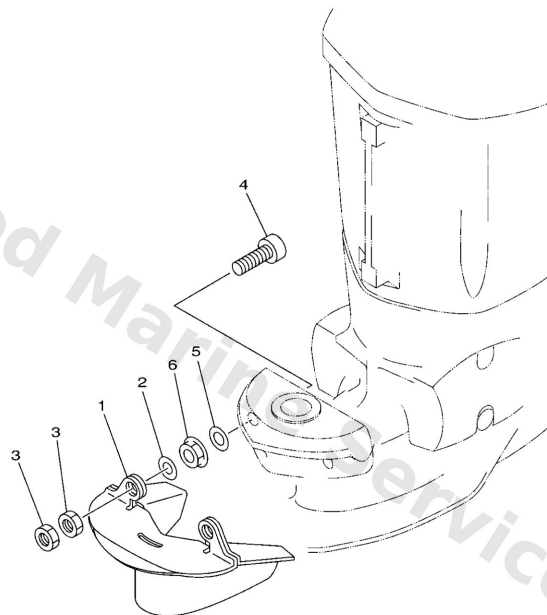
Ref	Part	
1	67F1531103CA Oil pan	Buy now
2	63P1531600 Damper 1	Buy now
3	9034014M06 Plug, straight screw(62y)	Buy now
4	9043014M09 Gasket	Buy now
5	9757506525 Bolt, hexagon w/w deep recess	Buy now
6	9360612019 Pin, dowel (614)	Buy now
7	68V1531200 Gasket, oil pan	Buy now
8	67F1341100 Strainer, oil	Buy now
9	9581206025 Bolt, flange	Buy now
10	9038706263 Collar	Buy now
11	67F1341500 Seal, oil strainer	Buy now
12	67F1330010 Oil pump assembly	Buy now
13	67F1331402 Shaft, pump	Buy now
14	67F1347301 O-ring	Buy now
15	67F1332900 Gasket, pump cover	Buy now

Oil Pan



Ref	Part	
16	67F1349500 Screw	Buy now
17	67F1311901 Oil seal	Buy now
18	67F1376900 O-ring	Buy now
19	67F1391400 Housing, pump	Buy now
20	67F1363103 Oil seal	Buy now
21	67F1314900 Oil seal	Buy now
22	67F1333900 Gasket, pump cover	Buy now
23	67F1333800 Seal	Buy now
24	9709506045 Bolt, hexagon	Buy now
25	9299506600 Washer, plain (646)	Buy now
26	9360412M07 Pin, dowel (688)	Buy now
27	9321019MJ1 O-ring	Buy now
28	6D81536200 Plug, oil level	Buy now

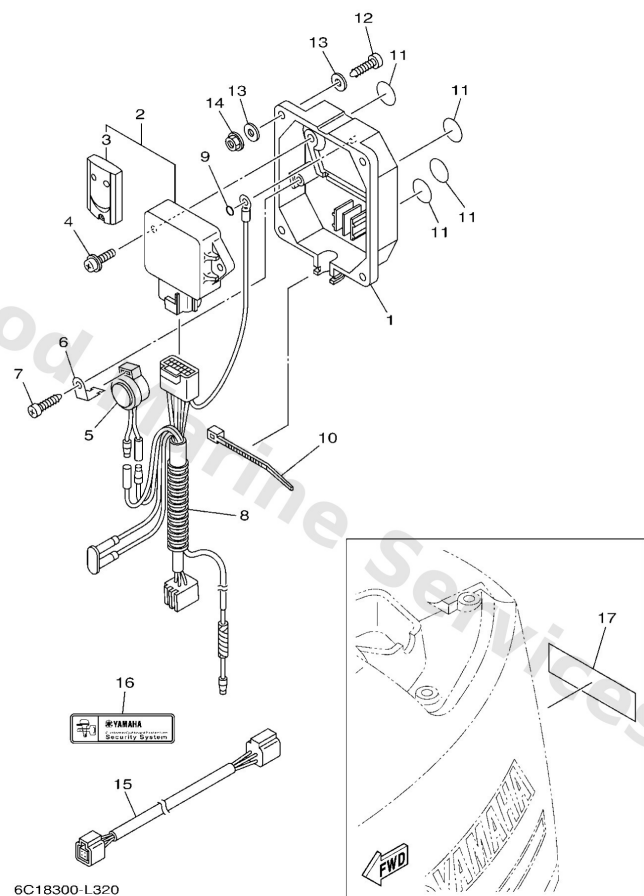
Optional Parts 1




6D62100-E230

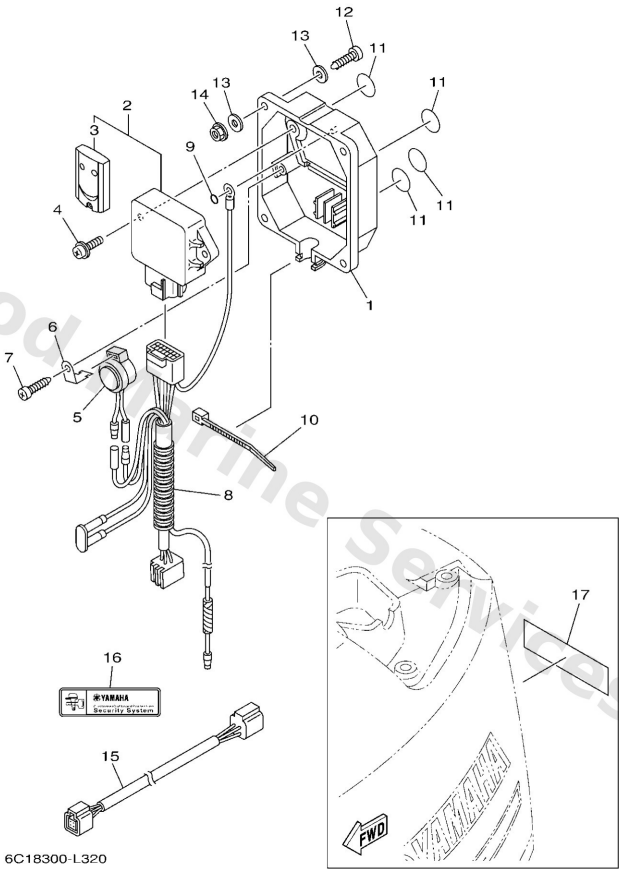
Ref	Part	
1	67F45180004D Plate, Splash AP	Buy now
2	9020112M01 Washer, plate(6t4) AP	Buy now
3	9538012700 Nut(6t4) AP	Buy now
4	9011012M00 Bolt, hexagon socket head AP	Buy now
5	9020112M16 Washer, plate (679) AP	Buy now
6	9578012300 Nut, nylon (6f2) AP	Buy now

Optional Parts 2



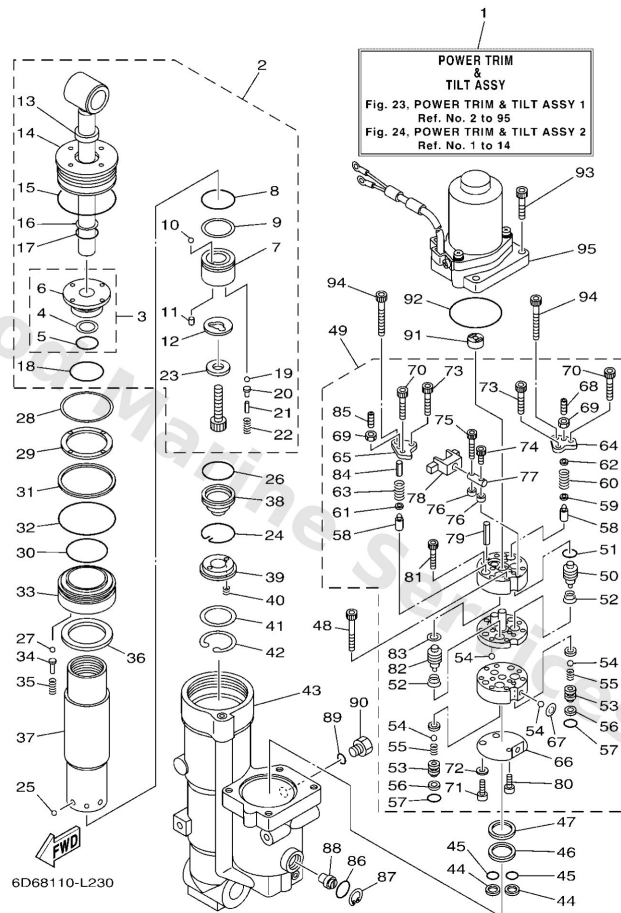
Ref	Part	
1	6Y88626700 Case complete 1	Buy now
2	6Y88626002 Remote control unit assembly	Buy now
3	6AA8626100 Xmtr. comp.	Buy now
4	9798006216 Screw, with washer(6h2)	Buy now
5	6X48338300 Buzzer	Buy now
6	6X48338600 Stay, buzzer	Buy now
7	9778060620 Screw, tapping(6k8)	Buy now
8	6Y88250910 Wire, sub lead	Buy now
9	9321004279 O-ring (4a0)	Buy now
10	9046511M10 Clamp	Buy now
11	6Y88454G00 Patch 1	Buy now
12	9016706M00 Screw, tapping (6h4) UR	Buy now
12	9788006035 Screw, pan head(6h4) UR	Buy now
13	9020106M30 Washer, plate (6a1)	Buy now
14	9578006300 Nut, nylon (6g1)	Buy now

Optional Parts 2



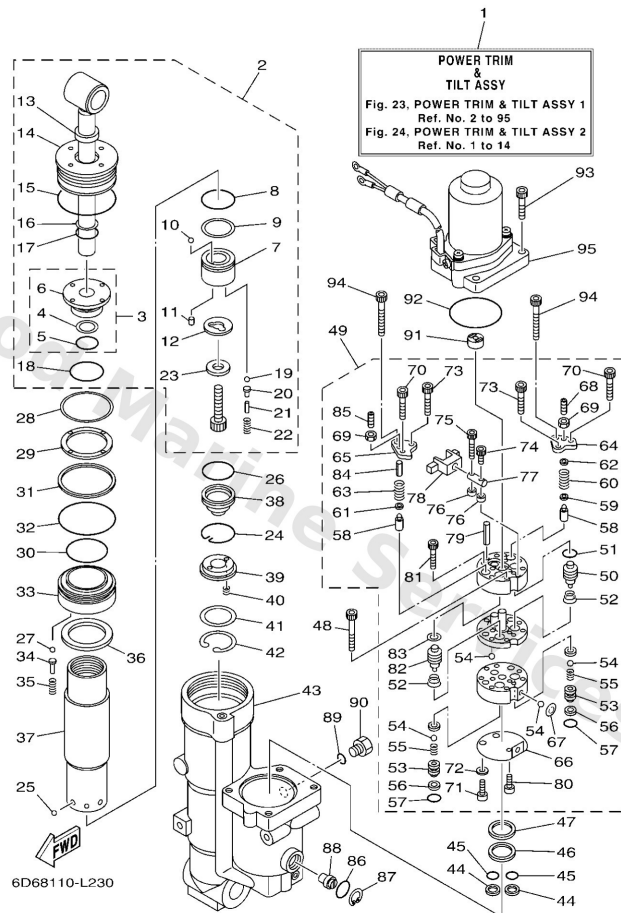
Ref	Part	
15	6Y88252111 Pigtail bus wire 0.6m-2ft	Buy now
16	6Y84827700 Sticker 1	Buy now

Power Trim & Tilt Assy 1



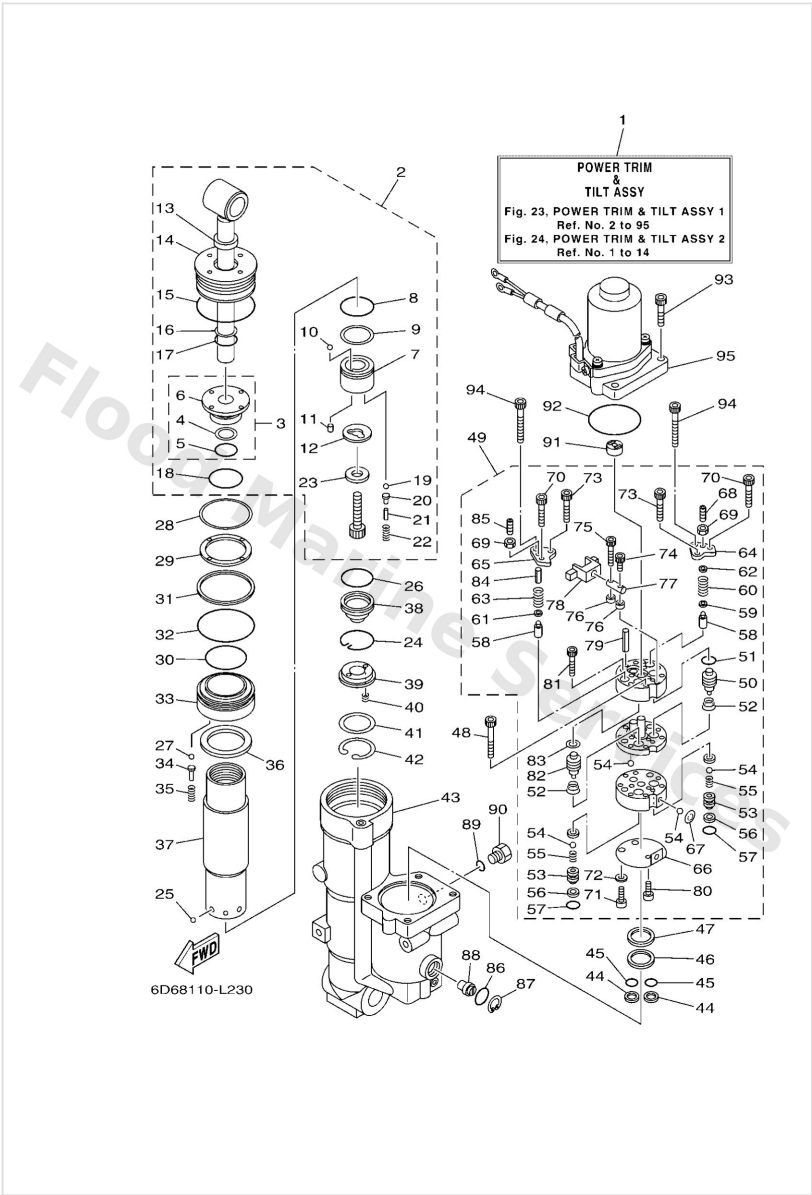
Ref	Part	
1	6D843800018D Power trim & tilt assembly	Buy now
2	67F4381001 Tilt piston sub assembly	Buy now
3	67F4380R00 Cylinder end sub assembly	Buy now
4	6H14387210 Ring, back up	Buy now
5	6D84386300 O-ring	Buy now
6	67F4381100 Cylinder end sub assembly	Buy now
7	67F4385A01 Piston, tilt	Buy now
8	9321029375 O-ring (j10)	Buy now
9	62X4387100 Ring, back up	Buy now
10	9350108001 Ball	Buy now
11	9360207244 Pin, dowel	Buy now
12	67F2243500 Plate, valve 2	Buy now
13	6H14381200 Seal dust	Buy now
14	67F4382100 Screw, trim cylinder end	Buy now
15	67F4386100 O-ring	Buy now

Power Trim & Tilt Assy 1



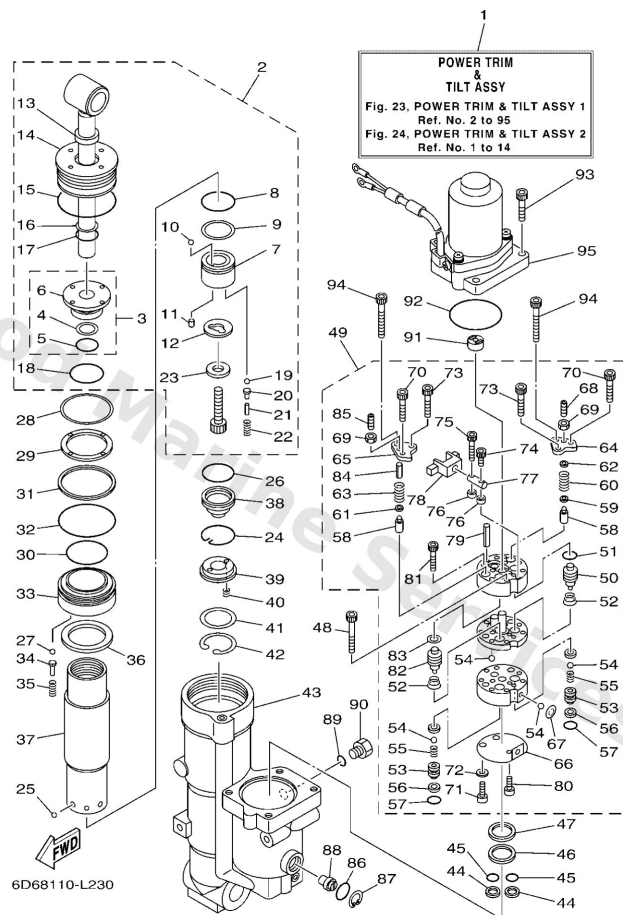
Ref	Part	
18	62X4386200 O-ring	Buy now
20	65W4386A00 Pin, absorber valve	Buy now
21	6884386F00 Pin, straight	Buy now
22	65W4385300 Spring, absorber valve	Buy now
23	67F4389300 Washer	Buy now
24	67F4387500 Ring, snap	Buy now
25	9350316003 Ball	Buy now
26	67F4386300 O-ring	Buy now
28	67F4389900 Plate stopper	Buy now
29	67F4381600 Filter 1	Buy now
30	67F4386200 O-ring	Buy now
31	67F4387100 Ring, back up	Buy now
32	62X4386500 O-ring	Buy now
33	67F4388A00 Piston, trim	Buy now
34	6T44386A00 Pin, absorber valve	Buy now

Power Trim & Tilt Assy 1



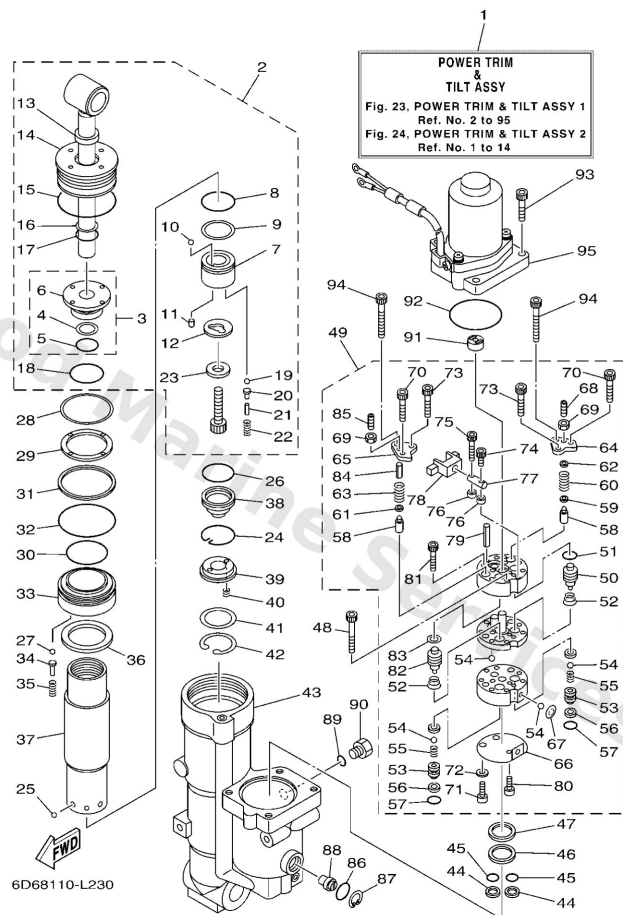
Ref	Part	
35	67F4385700 Spring, absorber valve	Buy now
36	67F4381J00 Plate	Buy now
37	67F2247101 Cylinder, shock absorber	Buy now
38	67F4381B00 Free piston sub assembly	Buy now
39	62X4389900 Plate stopper	Buy now
40	62X4384H00 Spring	Buy now
41	1UF2243400 Plate, valve 1	Buy now
42	62X4387500 Ring, snap	Buy now
43	6D84380K00 Cylinder, tilt sub assembly	Buy now
44	6C64381700 Filter 2	Buy now
45	69J4389J00 O-ring	Buy now
46	6C54381600 Filter 1	Buy now
47	6C54380G00 Plate	Buy now
48	9131805045 Bolt	Buy now
49	6D84383000 Gear pump assembly	Buy now

Power Trim & Tilt Assy 1



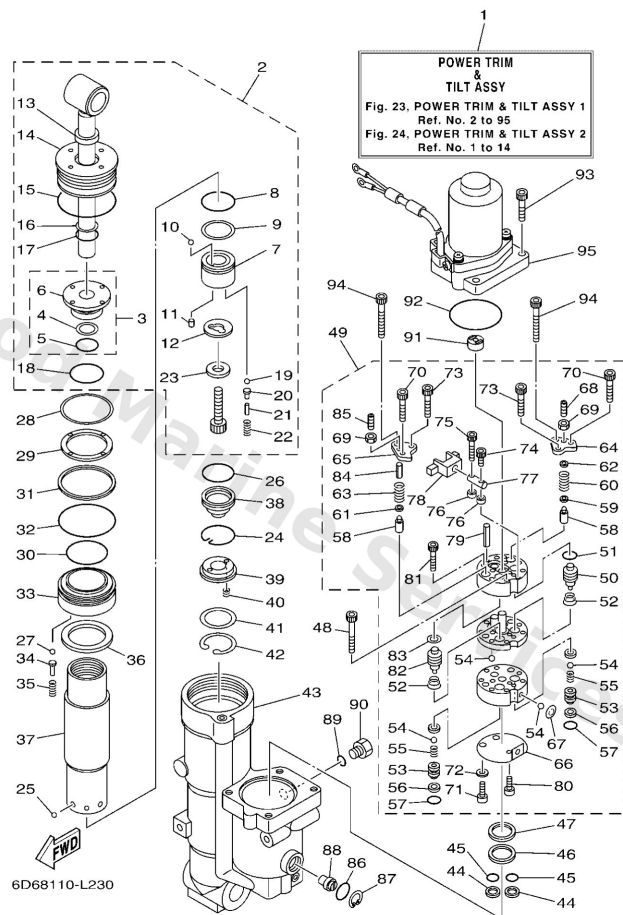
Ref	Part	
50	6C64384100 Piston, shuttle	Buy now
51	6H14388300 O-ring	Buy now
52	6C64389400 Spring, shuttle return	Buy now
53	6C64382E00 Adaptor 2	Buy now
54	9350532038 Ball(7fk)	Buy now
55	6C64385300 Spring, main valve	Buy now
56	6C64387G00 Washer	Buy now
58	6C54385100 Seat, relief valve	Buy now
59	6C54389300 Washer	Buy now
60	6D84385500 Spring, up relief	Buy now
61	6C64389300 Washer	Buy now
62	6C54381K00 Holder	Buy now
63	6D84385600 Spring, down relief	Buy now
64	6C54382K00 Cap, relief valve	Buy now
65	6C54382L00 Cap, relief valve	Buy now

Power Trim & Tilt Assy 1



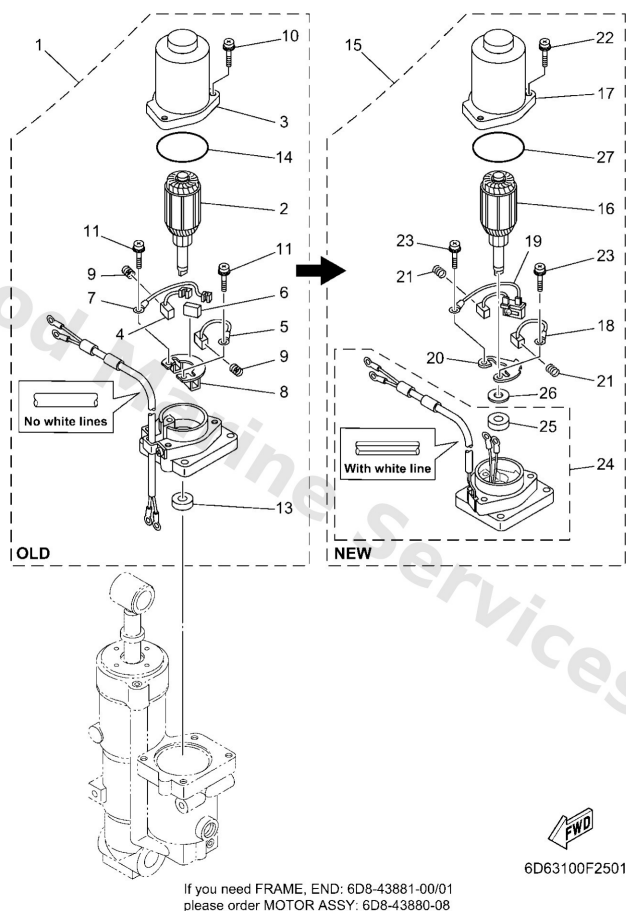
Ref	Part	
66	6C54389500 Seat, relief valve	Buy now
67	6C54385400 Spring, manual release	Buy now
68	92A0803110 Screw set	Buy now
69	9530203600 Nut(7h6)	Buy now
70	9131805030 Bolt	Buy now
71	6C64387800 Bolt, socket	Buy now
72	62Y4387G00 Washer	Buy now
73	9131804030 Bolt	Buy now
74	9131803016 Bolt	Buy now
75	6C64388E00 Plug, taper screw	Buy now
76	6C64388F00 Spacer	Buy now
77	6C64386G00 Pin, straight 2	Buy now
78	6C64386E00 Lever 1	Buy now
79	9160950028 Pin spring (am2)	Buy now
80	9131803005 Bolt	Buy now

Power Trim & Tilt Assy 1



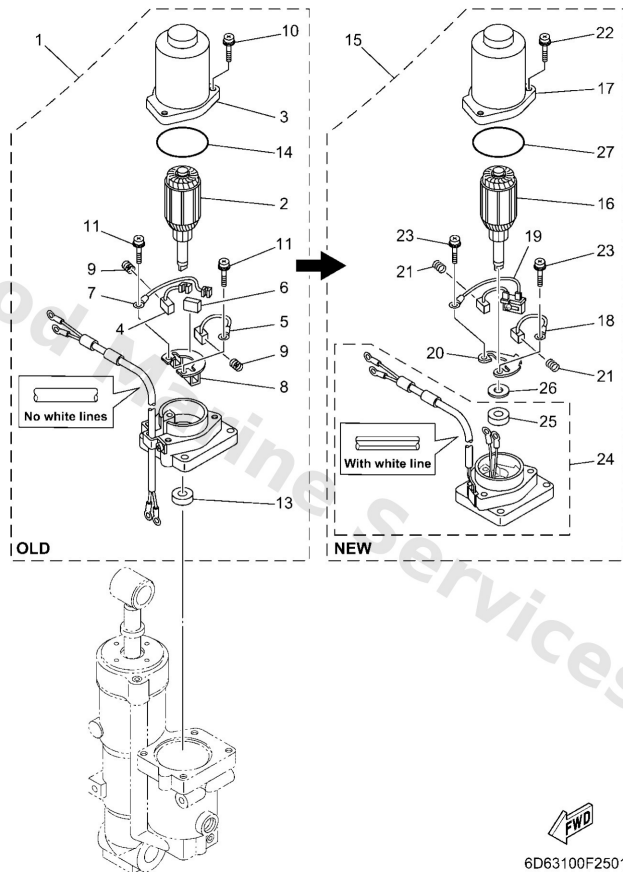
Ref	Part	
81	9131805025 Bolt,socket	Buy now
82	6C54384100 Piston, shuttle	Buy now
83	6C54387200 Ring, back up	Buy now
84	6D84381G00 Pin 1	Buy now
85	92A0803012 Screw set	Buy now
87	6H14387500 Ring, snap	Buy now
88	6D84384500 Screw, manual release	Buy now
89	9321009165 O-ring	Buy now
90	6H14382900 Plug, reservoir	Buy now
91	6D84383100 Connector, shaft	Buy now
92	9321064488 93210-64488	Buy now
93	65W4388800 Bolt, hexagon socket head(1jk)	Buy now
94	9131805050 Bolt	Buy now
95	6D84388001 Motor assembly (with connector) REFER TO FIG.24	Buy now

Power Trim & Tilt Assy 2



Ref	Part	
1	6D84388001 Motor assembly (with connector)	Buy now
2	6D84380501 Armature assembly	Buy now
3	6D84380401 Stator assembly	Buy now
4	6H14389111 Brush 1	Buy now
5	6H14389211 Brush 2	Buy now
6	6H18218110 Circuit breaker comp.	Buy now
7	62X4380700 Wire sub assembly	Buy now
8	6H14380F11 Plate, brush holder	Buy now
9	62X4386K00 Spring, brush	Buy now
10	9798005225 Screw, with washer	Buy now
11	9760204216 Screw, pan head with washer	Buy now
13	9310208414 Oil seal(61a)	Buy now
14	93210554A9 O-ring	Buy now
15	6D84388008 Motor assembly (with connector)	Buy now
16	6D84380502 -	Buy now

Power Trim & Tilt Assy 2

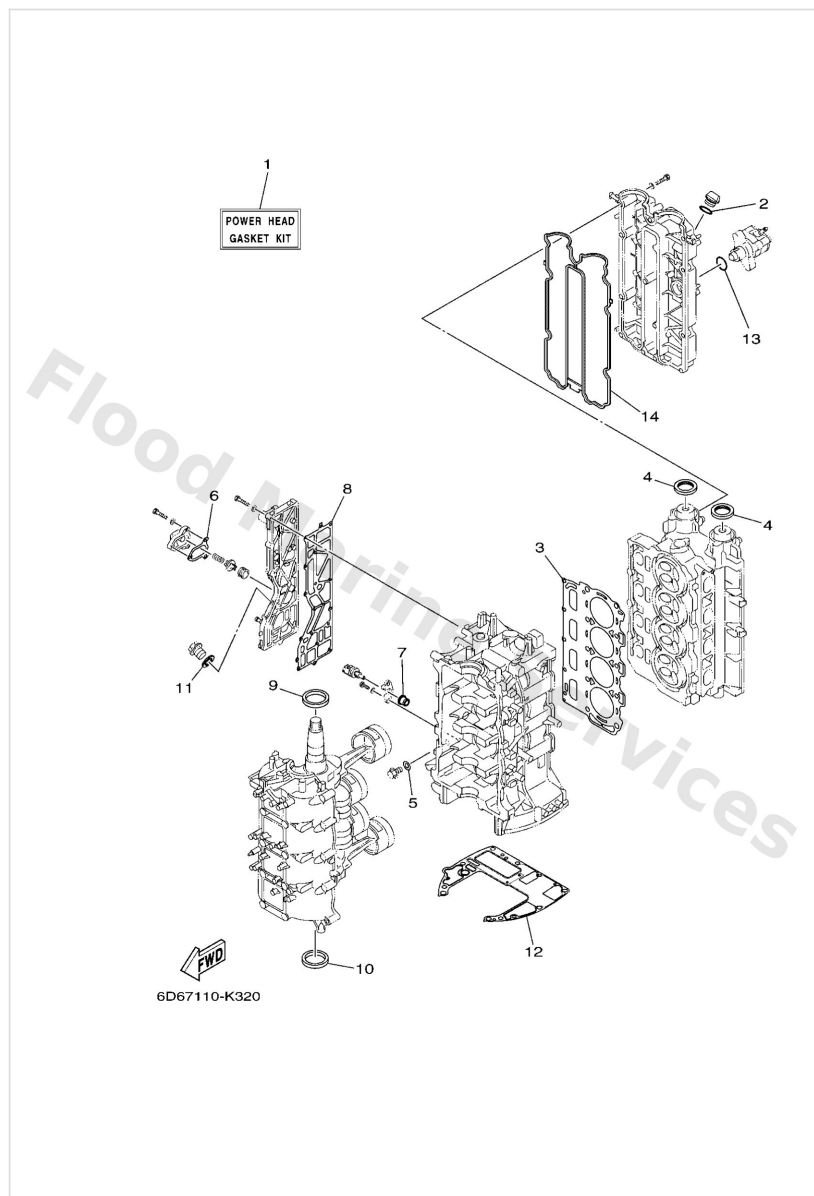


If you need FRAME, END: 6D8-43881-00/01
please order MOTOR ASSY: 6D8-43880-08

6D63100F2501

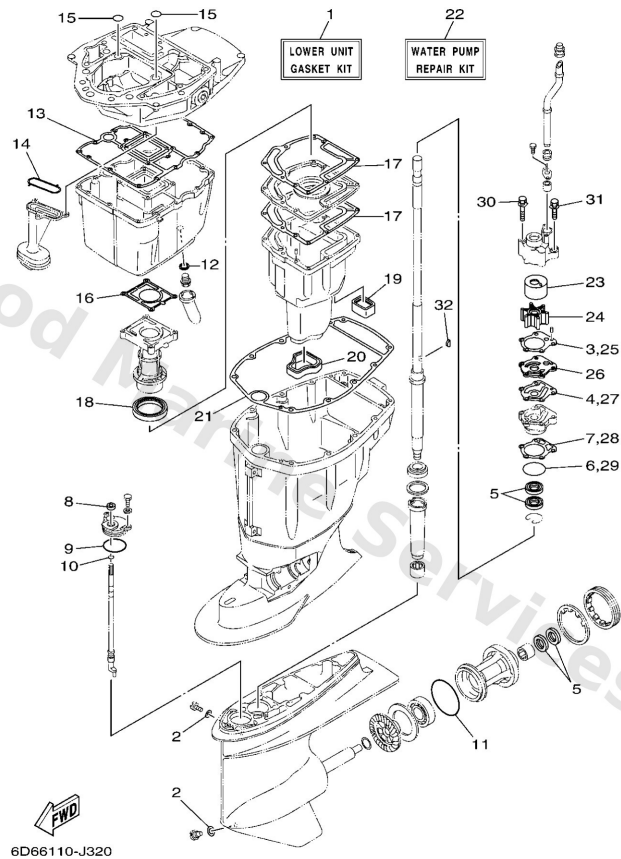
Ref	Part	
17	6EK4380411 Stator assembly	Buy now
18	6EK4389200 Brush 2	Buy now
19	63P8218120 Circuit breaker comp.	Buy now
20	6EK4380F00 Plate, brush holder	Buy now
22	63P4387910 Screw, with washer	Buy now
23	9760204316 Screw, pan head with washer	Buy now
24	6D84388109 Frame, End	Buy now
25	6LH4388200 Oil seal	Buy now
26	9020614086 Washer, wave(6t4)	Buy now
27	6EK4386201 O-ring	Buy now

Repair Kit 1



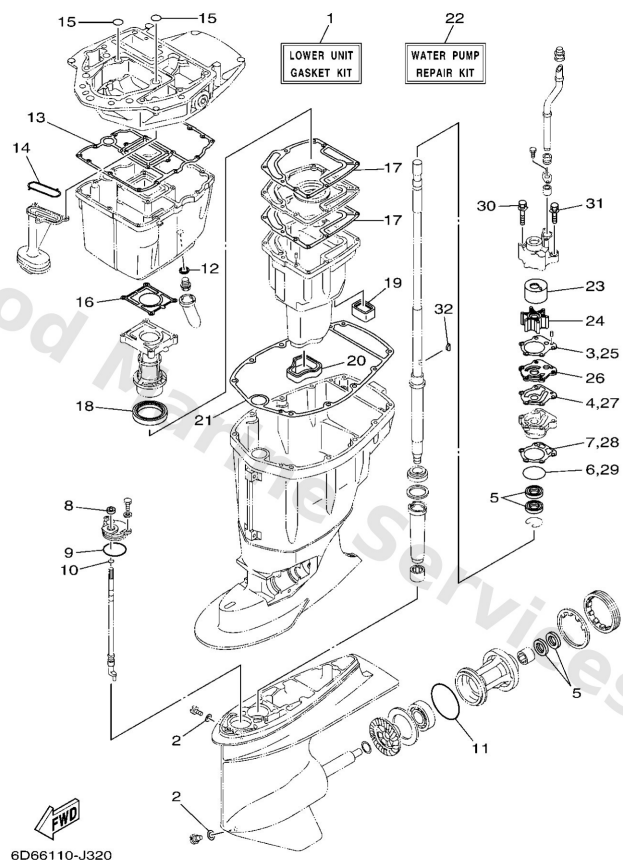
Ref	Part	
1	6D8W000102 Power head gasket kit	Buy now
2	9321024M79 O-ring	Buy now
3	67F1118103 Gasket, cylinder head 1	Buy now
4	9310238008 Oil seal	Buy now
5	9043014115 Gasket (663)	Buy now
6	67F12435A0 Gasket	Buy now
7	68V8575300 Gasket, sender unit	Buy now
8	67F41114A2 Gasket, exhaust outer cover	Buy now
9	9310248008 Oil seal	Buy now
10	9310148001 Oil seal	Buy now
11	9043018130 Gasket (1j7)	Buy now
12	68V1135100 Gasket, cylinder	Buy now
13	9321030682 O-ring (371)	Buy now
14	6D81135601 Seal, cylinder 2	Buy now

Repair Kit 2



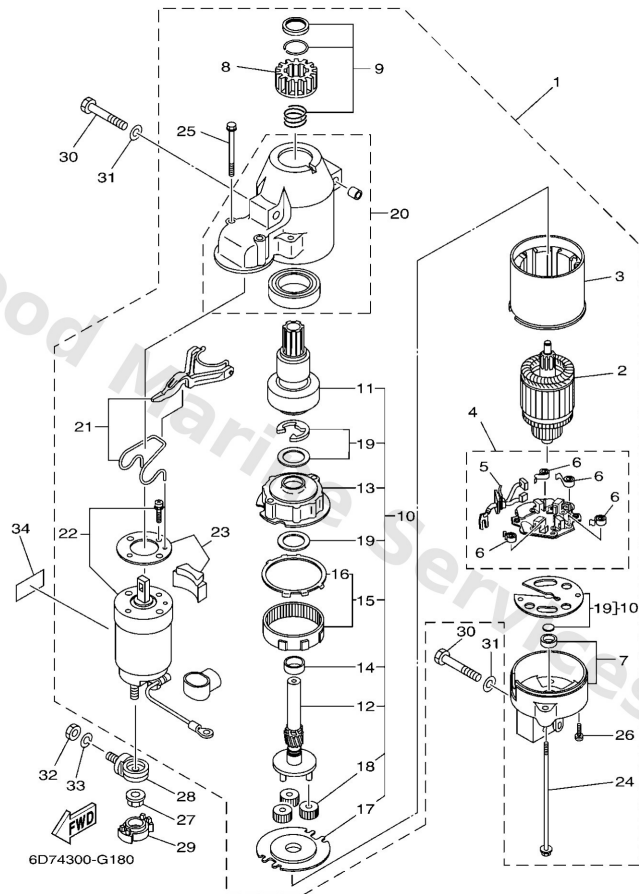
Ref	Part	
1	67FW000121 Lower unit gasket kit	Buy now
2	9043008020 Gasket	Buy now
3	68844315A0 Gasket,water pump 1	Buy now
4	68844324A0 Gasket,cartridge Outer plate	Buy now
5	9310125M03 Oil seal	Buy now
6	9321046044 O-ring	Buy now
7	68844316A0 Gasket,water pump 2	Buy now
8	9310609014 Oil seal	Buy now
9	9321049046 O-ring (620)	Buy now
10	9321007003 O-ring (11m)	Buy now
11	9321086M39 O-ring (6e5)	Buy now
12	9043014M09 Gasket	Buy now
13	68V1531200 Gasket, oil pan	Buy now
14	67F1341500 Seal, oil strainer	Buy now
15	9321019MJ1 O-ring	Buy now

Repair Kit 2



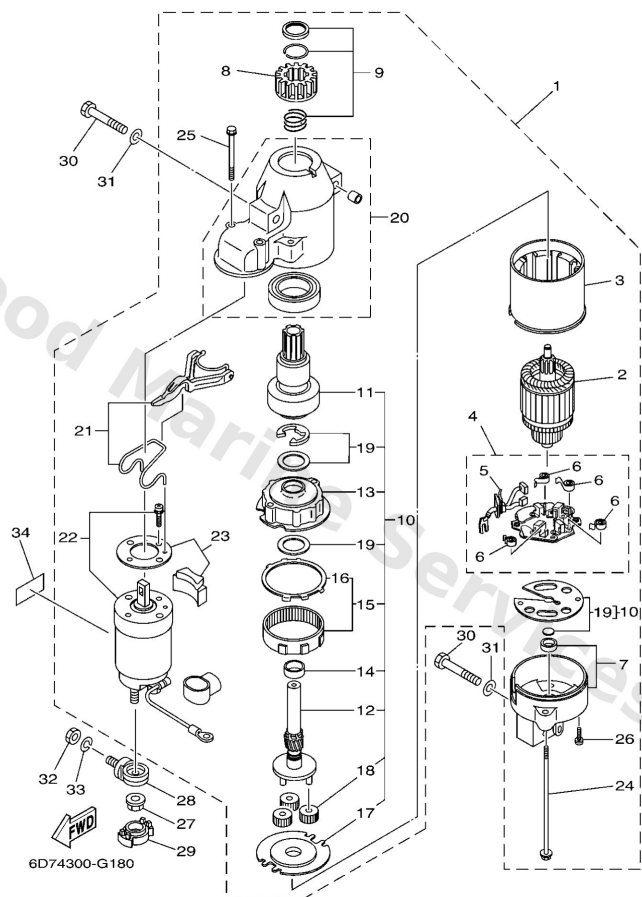
Ref	Part	
16	67F41133A1 Gasket, exhaust manifold 1	Buy now
17	67F41134A0 Gasket, exhaust manifold	Buy now
18	67F4113800 Seal, ext. 1	Buy now
19	67F4512700 Seal	Buy now
20	67F4512300 Gasket, muffler	Buy now
21	67F4511300 Gasket, upper casing	Buy now
22	67FW007800 Water pump repair kit	Buy now
23	67F4432200 Insert, cartridge	Buy now
24	67F4435200 Impeller	Buy now
26	67F4432300 Outer plate, cartridge	Buy now
30	9011908M87 Bolt, with washer	Buy now
31	9011908M13 Bolt, with washer(6h0)	Buy now
32	9028004M04 Key, woodruff (688)	Buy now

Starting Motor



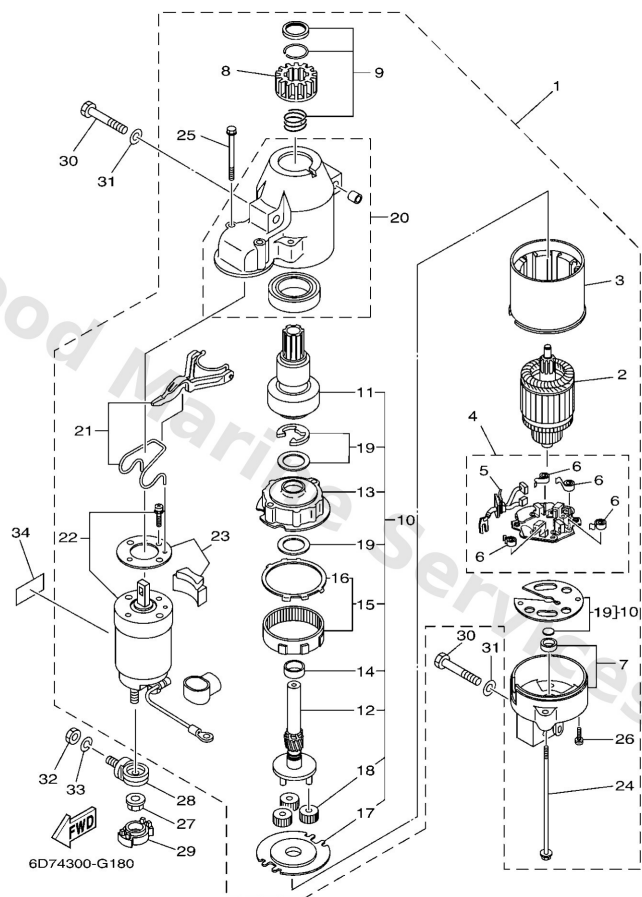
Ref	Part	
1	68V8180001 Starting motor assembly	Buy now
2	67F8185000 Armature assembly	Buy now
3	67F8181000 Stator assembly	Buy now
4	68F8184000 Brush holder assembly	Buy now
5	67F8180100 Brush set	Buy now
6	67F8181300 Spring, brush	Buy now
7	68F8182000 Rear bracket assembly	Buy now
8	67F8180800 Pinion assembly	Buy now
9	67F8185700 Pinion stopper set	Buy now
10	67F8180700 Gear assembly, starting motor	Buy now
11	67F8183200 Clutch, over run	Buy now
12	67F8183600 Shaft, pinion	Buy now
13	67F8182100 Bracket, center 1	Buy now
14	67F8184100 Bearing	Buy now
15	67F8189100 Gear, ring	Buy now

Starting Motor



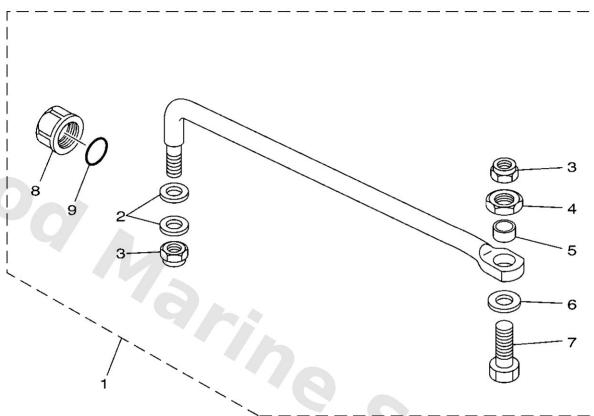
Ref	Part	
16	67F8183R00 Gasket	Buy now
17	67F8183000 Bracket, center 2	Buy now
18	60V8183T00 Gear, idler	Buy now
19	67F8180900 Washer kit	Buy now
20	67F8184200 Cover	Buy now
21	67F8183900 Lever assembly	Buy now
22	68V8194101 Starter relay assembly	Buy now
23	67F8186900 Cover, dust	Buy now
24	6K78182611 Bolt	Buy now
25	67F8182800 Bolt 2	Buy now
26	67F8184600 Screw	Buy now
27	9017908003 Nut	Buy now
28	60V8192500 Terminal	Buy now
29	68F8258200 Cover, wire harness	Buy now
30	9701308045 Bolt	Buy now

Starting Motor



Ref	Part	
31	9290308600 Washer, plain (663)	Buy now
32	9533308600 Nut(6l2)	Buy now
33	9290308100 Ybs67-8 washer, spring	Buy now
34	67F8362701 Label, caution 7	Buy now

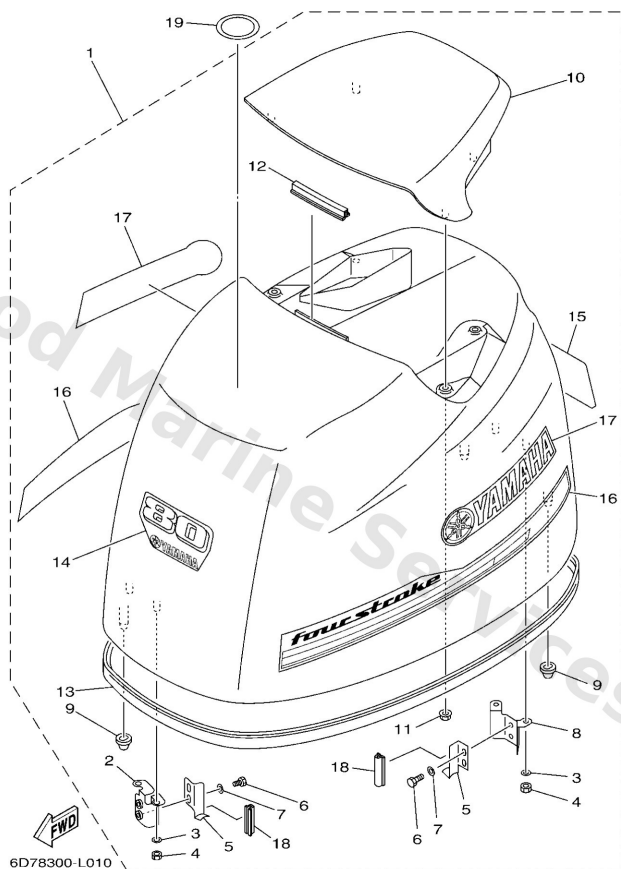
Steering Guide



67F0010-9250

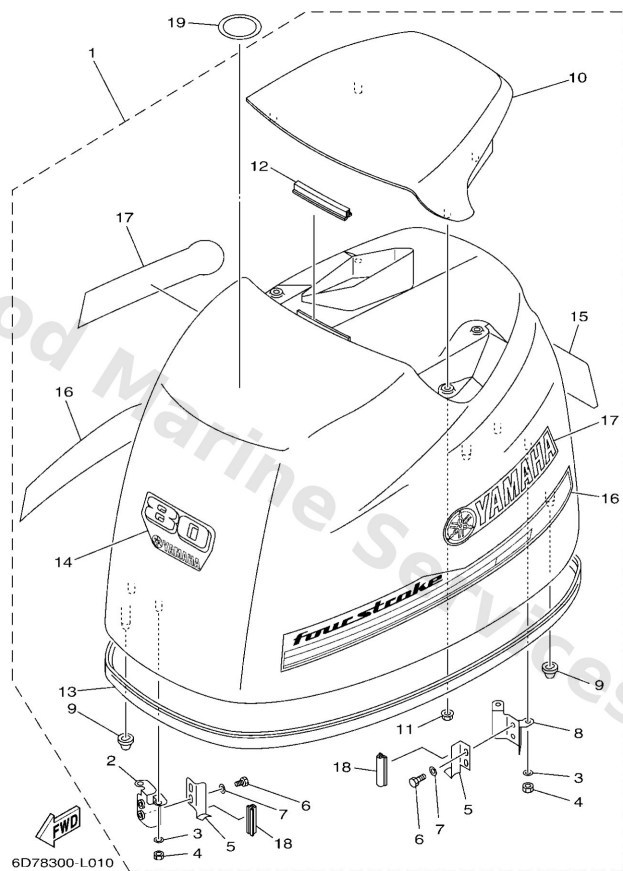
Ref	Part	
1	67F6135000 Steering guide attachment kit AP	Buy now
2	9020110M20 Washer, plate (663)	Buy now
3	9018509M01 Nut, nylon (663)	Buy now
4	9017009M03 Nut (689)	Buy now
5	9038710M42 Coller (688)	Buy now
6	9020110M63 Washer, plate	Buy now
7	9010109M01 Bolt(62x)	Buy now
8	6E54314501 Cap, clamp bracket	Buy now
9	9321016275 O-ring	Buy now

Top Cowling



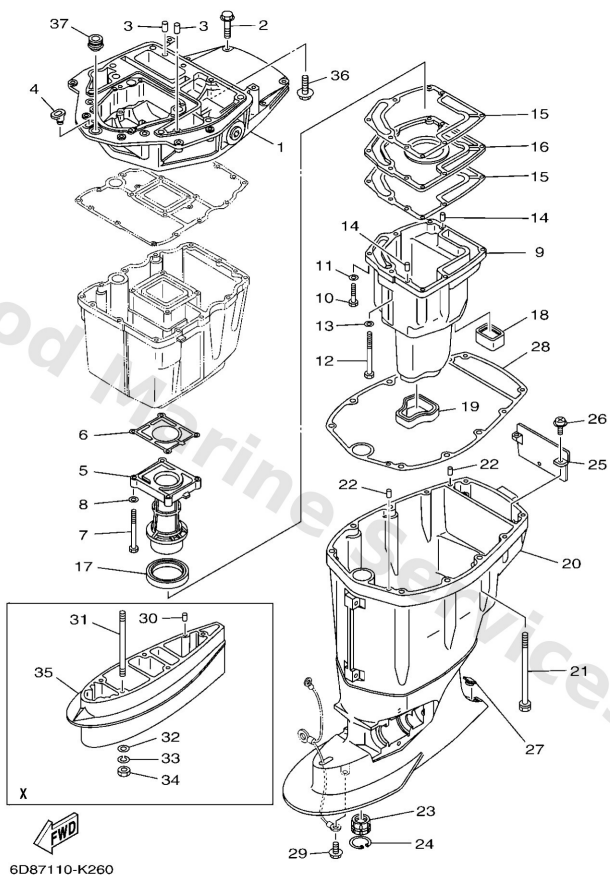
Ref	Part	
1	6D74261020 Top cowling assembly	Buy now
1	6D94261020 Top Cowling assembly	Buy now
2	67F4264700 Holder, clamp band	Buy now
3	9299006100 Washer(6a1)	Buy now
4	9538006600 Nut(661)	Buy now
5	68V4265200 Hook	Buy now
6	9709506012 Bolt(gh1)	Buy now
7	9299506600 Washer, plain (646)	Buy now
8	67F4264900 Holder, clamp band	Buy now
9	67F4266200 Damper	Buy now
10	67F42613008D Molding, air duct	Buy now
11	9017906M24 Nut(6j8)	Buy now
12	61N4262800 Seal	Buy now
13	67F4261500 Seal	Buy now
14	60C4267710 Graphic, front	Buy now

Top Cowling



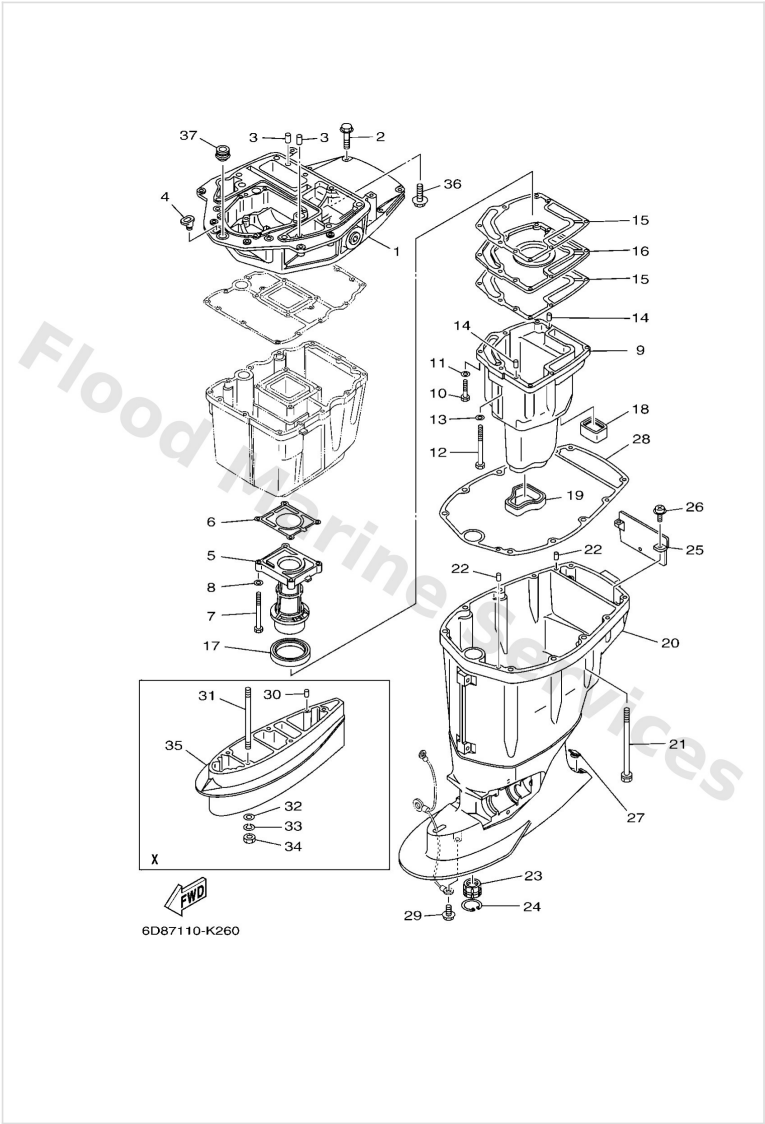
Ref	Part	
14	6D74267710 Graphic, front	Buy now
15	6D74267820 Graphic, rear	Buy now
15	6D94267820 Graphic, front	Buy now
16	6D6W007000 Graphic Set	Buy now
17	6D64268100 Mark, cowling	Buy now
18	67F4262800 Seal	Buy now
19	67F1343420 Label, Caution	Buy now

Upper Casing



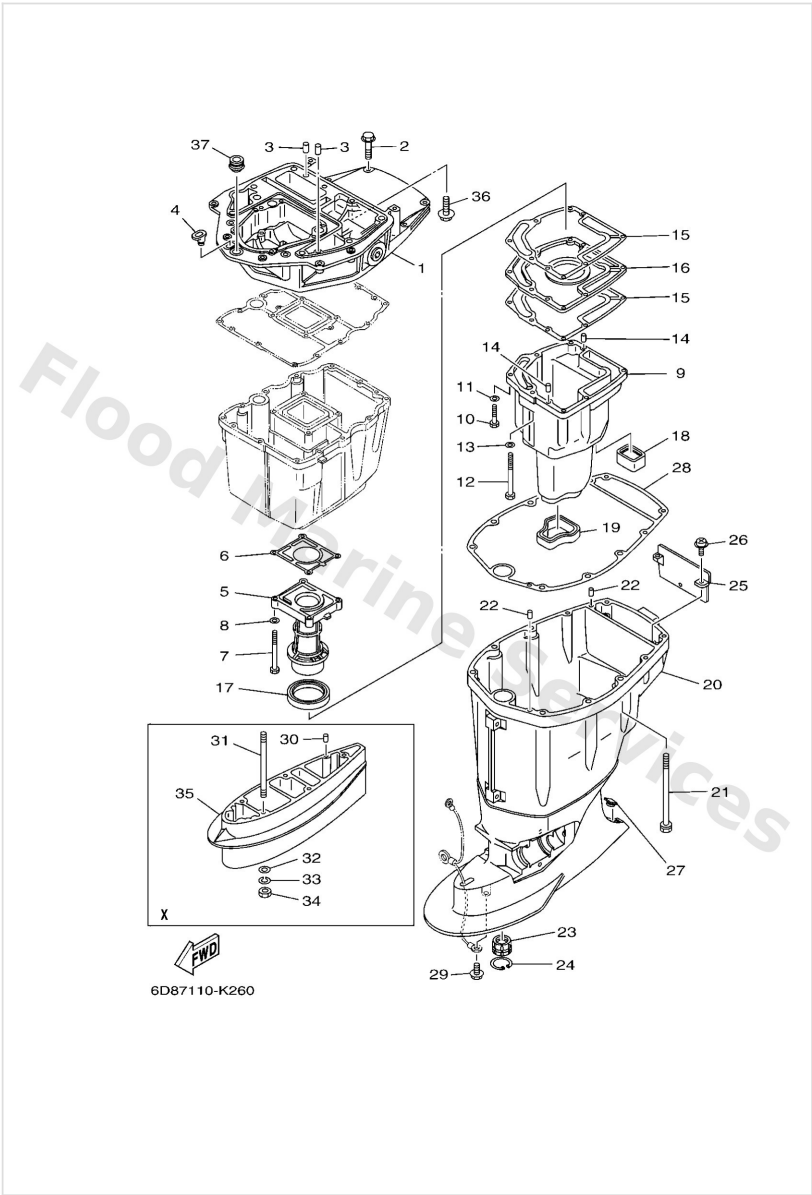
Ref	Part	
1	6D84113700CA Guide, exhaust	Buy now
2	9757508540 Bolt, hexagon w/w deep recess	Buy now
3	9360816M16 Pin, dowel(6t4)	Buy now
4	6G14272700 Grommet	Buy now
5	67F4113101CA Manifold, ext. 1	Buy now
6	67F41133A1 Gasket, exhaust manifold 1	Buy now
7	9707506070 Bolt(4kg)	Buy now
8	9299506600 Washer, plain (646)	Buy now
9	67F1471100CA Muffler 1	Buy now
10	9707506030 Bolt(jf7)	Buy now
12	9707506050 Bolt(jf7)	Buy now
14	9360619M23 Pin, dowel	Buy now
15	67F41134A0 Gasket, exhaust manifold	Buy now
16	67F4518100CA Plate	Buy now
17	67F4113800 Seal, ext. 1	Buy now

Upper Casing



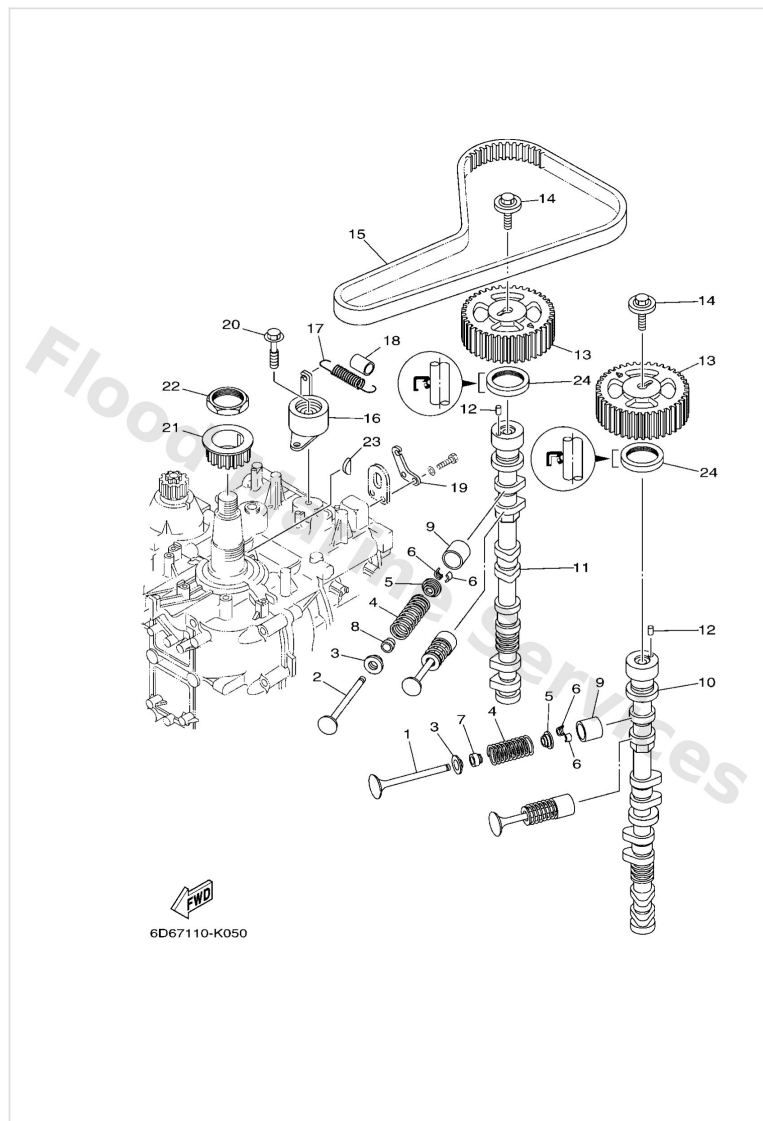
Ref	Part	
18	67F4512700 Seal	Buy now
19	67F4512300 Gasket, muffler	Buy now
20	67F4511118D Casing, upper	Buy now
21	9011910M08 Bolt, with washer	Buy now
23	67F4531800 Bushing, drive shaft	Buy now
24	9342036M01 Circlip (6a0)	Buy now
25	67F4515100 Cover, upper casing	Buy now
26	9798006216 Screw, with washer(6h2)	Buy now
27	67F4515500 Cap	Buy now
28	67F4511300 Gasket, upper casing	Buy now
29	9589508014 Bolt, flange deep recess	Buy now
30	9360612019 Pin, dowel (614) X(26.1")	Buy now
31	9011610M05 Bolt, stud (688) X(26.1")	Buy now
32	9299510600 Washer, plate X(26.1")	Buy now
33	9299010100 Ybs67-10 washer, spring X(26.1")	Buy now

Upper Casing



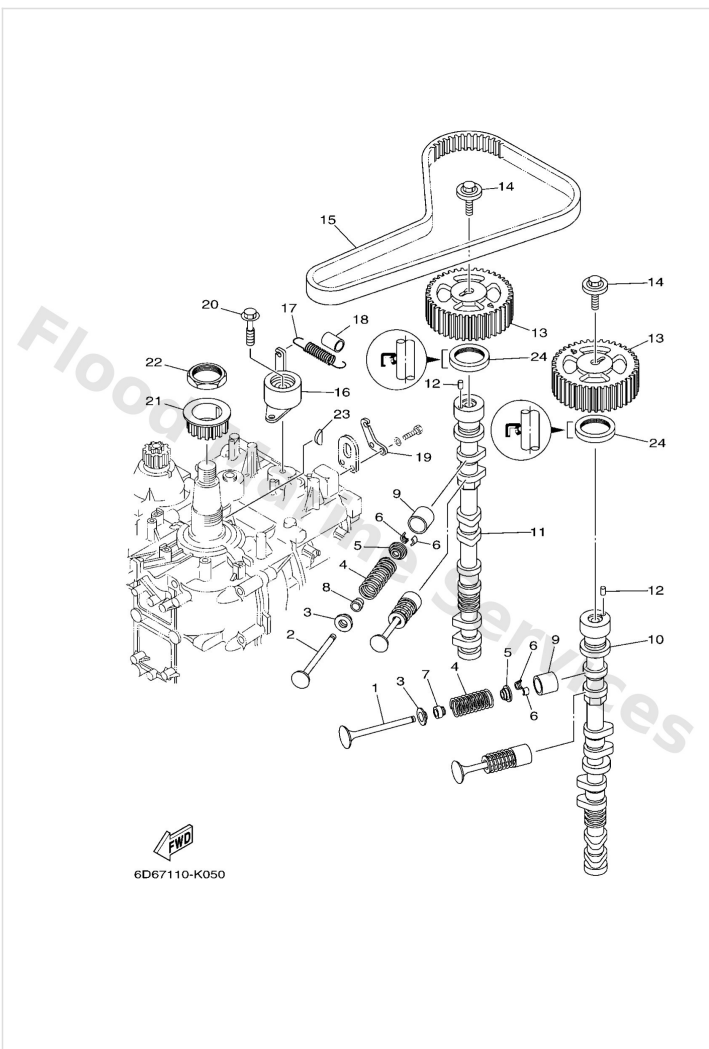
Ref	Part	
34	9538010600 Nut(624) X(26.1")	Buy now
35	68845211018D Extension X(26.1")	Buy now
36	9011908M58 Bolt, with washer	Buy now
37	67F4272400 Grommet	Buy now

Valve



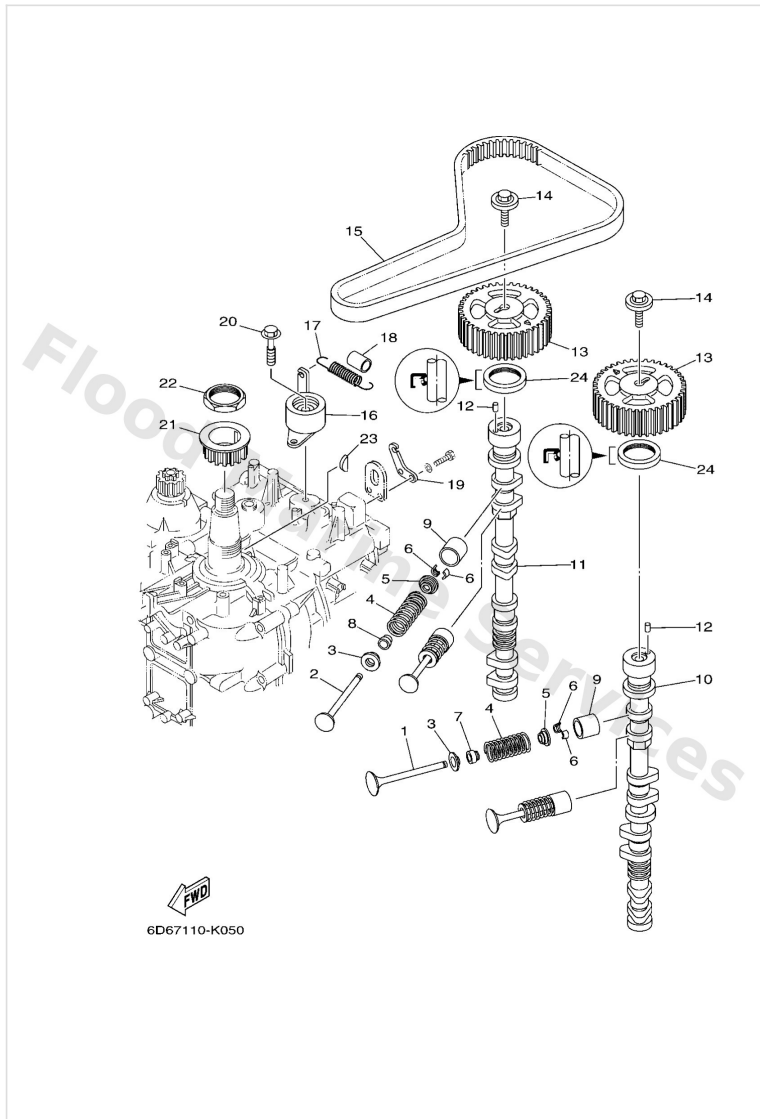
Ref	Part	
1	6D81211100 Valve, intake	Buy now
2	6D81212100 Valve, exhaust	Buy now
3	6D81211600 Seat, valve spring	Buy now
4	6D81211300 Spring, valve inner	Buy now
5	26H1211700 Retainer, valve spring	Buy now
6	4G01211800 Cotter, valve	Buy now
7	K0AA372100 Seal, valve stem	Buy now
8	K0AA372200 Seal, valve stem 2	Buy now
9	6D81215300 Lifter, valve (12) UR	Buy now
9	6D81215310 Lifter, valve (14) UR	Buy now
9	6D81215320 Lifter, valve (16) UR	Buy now
9	6D81215330 Lifter, valve (18) UR	Buy now
9	6D81215340 Lifter, valve (20) UR	Buy now
9	6D81215350 Lifter, valve (22) UR	Buy now
9	6D81215360 Lifter, valve (24) UR	Buy now

Valve



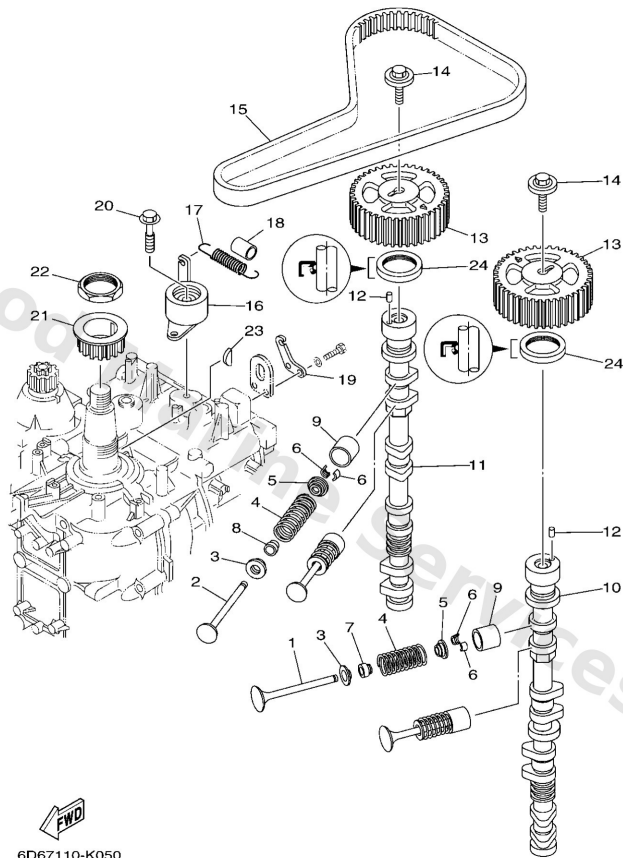
Ref	Part	
9	6D81215370 Lifter, valve (26) UR	Buy now
9	6D81215380 Lifter, valve (28) UR	Buy now
9	6D81215390 Lifter, valve (30) UR	Buy now
9	6D812153A0 Lifter, valve (32) UR	Buy now
9	6D812153B0 Lifter, valve (34) UR	Buy now
9	6D812153C0 Lifter, valve (36) UR	Buy now
9	6D812153D0 Lifter, valve (38) UR	Buy now
9	6D812153E0 Lifter, valve (40) UR	Buy now
9	6D812153F0 Lifter, valve (42) UR	Buy now
9	6D812153G0 Lifter, valve (44) UR	Buy now
9	6D812153H0 Lifter, valve (46) UR	Buy now
9	6D812153J0 Lifter, valve (48) UR	Buy now
9	6D812153K0 Lifter, valve (50) UR	Buy now
9	6D812153L0 Lifter, valve (52) UR	Buy now
9	6D812153M0 Lifter, valve (54) UR	Buy now

Valve



Ref	Part	
9	6D812153N0 Lifter, valve (56) UR	Buy now
9	6D812153P0 Lifter, valve (58) UR	Buy now
9	6D812153R0 Lifter, valve (60) UR	Buy now
9	6D812153S0 Lifter, valve (62) UR	Buy now
9	6D812153T0 Lifter, valve (64) UR	Buy now
9	6D812153U0 Lifter, valve (66) UR	Buy now
9	6D812153V0 Lifter, valve (68) UR	Buy now
10	6D81217100 Camshaft 1	Buy now
10	6D91217100 Camshaft 1	Buy now
11	6D81218100 Camshaft 2	Buy now
12	9360510108 Pin, dowel (8g8)	Buy now
13	67F1153700 Gear, driven	Buy now
14	9011910050 Bolt, with washer	Buy now
15	67F4624100 Belt	Buy now
16	67F1159000 Tensioner assembly	Buy now

Valve



Ref	Part	
17	9050616M39 Spring, tension	Buy now
18	9044515M03 Hose (I23)	Buy now
19	67F1159500 Plate, valve	Buy now
20	9011910M72 Bolt, with washer(6m6)	Buy now
21	6D81153600 Gear, drive	Buy now
22	9017040008 Nut	Buy now
23	9028004008 Key woodruff 604115450000	Buy now
24	9310238008 Oil seal	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.