



Yamaha F80DET 2025

Parts Manual

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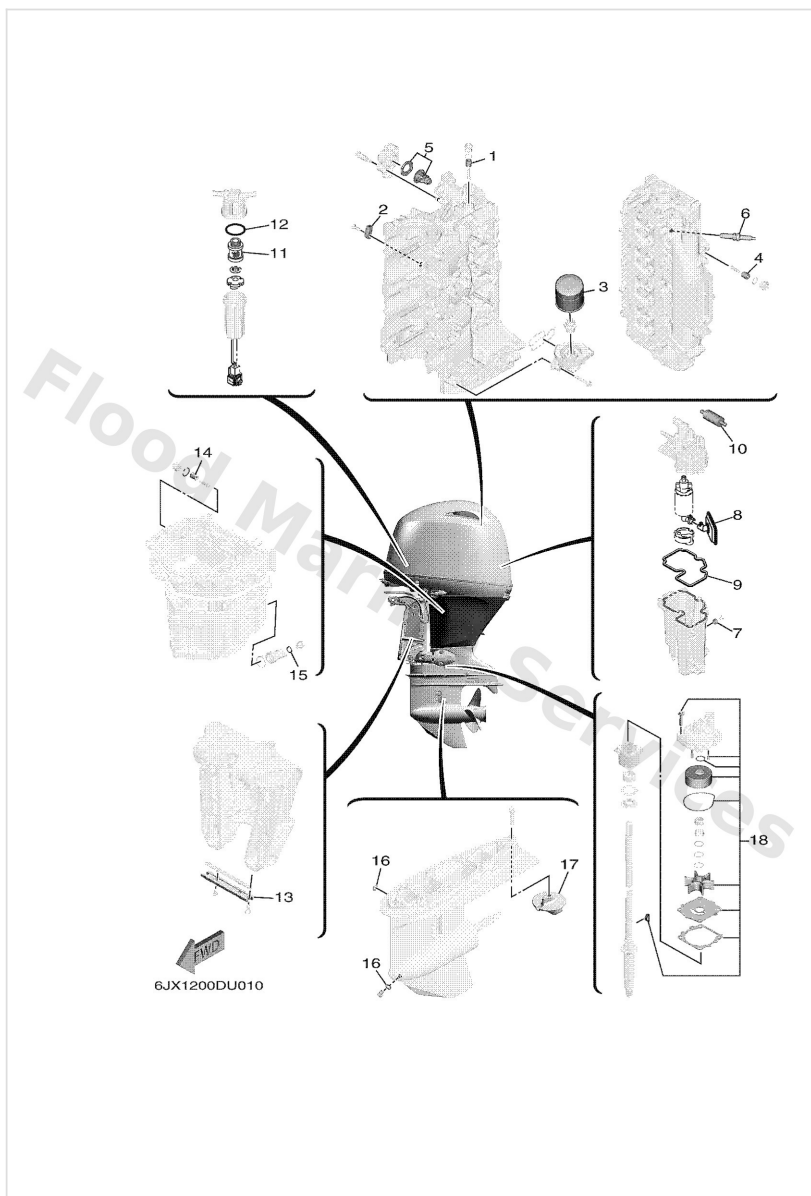
Authorised Yamaha Dealers



Contents

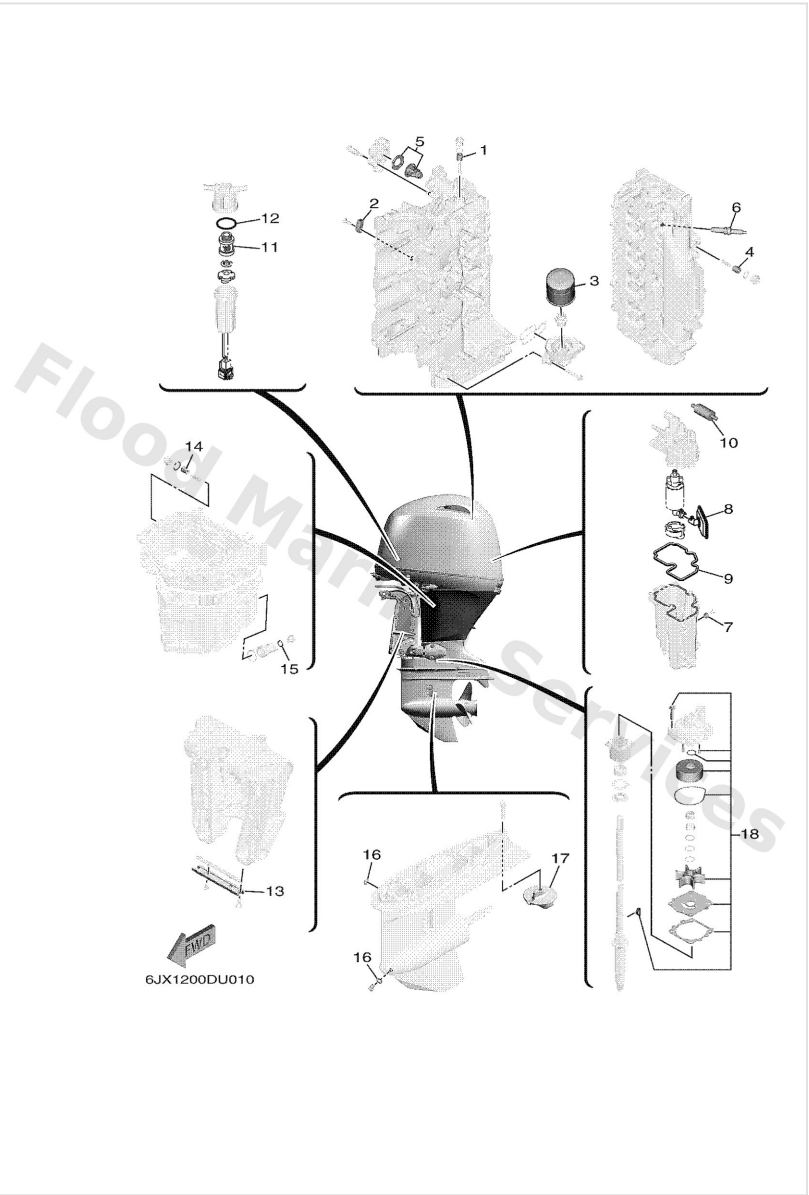
SCHEDULED SERVICE PARTS	3
BOTTOM COWLING 1	5
BOTTOM COWLING 2	7
BRACKET 1	9
BRACKET 2	12
CONTROL	14
CRANKSHAFT & PISTON	17
CYLINDER & CRANKCASE 1	19
CYLINDER & CRANKCASE 2	22
ELECTRICAL 1	25
ELECTRICAL 2	27
ELECTRICAL 3	29
ELECTRICAL 4	30
ELECTRICAL 5	31
FUEL 1	33
FUEL 2	35
GENERATOR	36
INTAKE 1	38
INTAKE 2	40
INTAKE 3	42
LOWER CASING & DRIVE 1	44
LOWER CASING & DRIVE 2	50
OIL PAN	57
OPTIONAL PARTS 1	59
OPTIONAL PARTS 2	63
OPTIONAL PARTS 3	65
OPTIONAL PARTS 4	66
OPTIONAL PARTS 5	68
OPTIONAL PARTS 6	69
POWER TRIM & TILT ASSY 1	70
POWER TRIM & TILT ASSY 2	75
REMOTE CONTROL ASSY	76
REMOTE CONTROL BOX	81
REPAIR KIT 1	82
REPAIR KIT 2	84
STARTING MOTOR	86
STEERING GUIDE	88
TOP COWLING	89
UPPER CASING	91
VALVE	93
VAPOR SEPARATOR 1	95
VAPOR SEPARATOR 2	97

Scheduled Service Parts



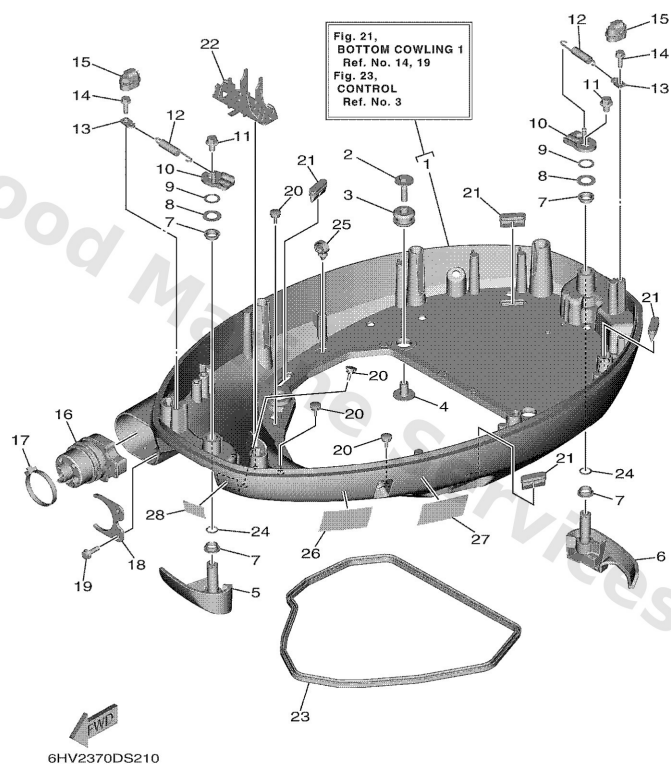
Ref	Part	
1	6G81132500 Anode	Buy now
2	63P1132501 Anode	Buy now
3	5GH1344072 Element assembly, oil cleaner	Buy now
5	6FP1241100 Thermostat	Buy now
6	9470200440 Plug, spark (ngk lkr6e 9n)	Buy now
7	63P1132521 Anode	Buy now
8	6FP1391500 Filter	Buy now
9	6FP1498400 Gasket, float chamber	Buy now
10	6C52425101 Strainer 1	Buy now
11	6D82456300 Element, filter (with tag)	Buy now
12	6D82456400 Gasket	Buy now
13	6H14525103 Anode	Buy now
15	9043014M09 Gasket	Buy now
16	9043008003 Gasket	Buy now
17	6E54537101 Trim tab	Buy now

Scheduled Service Parts



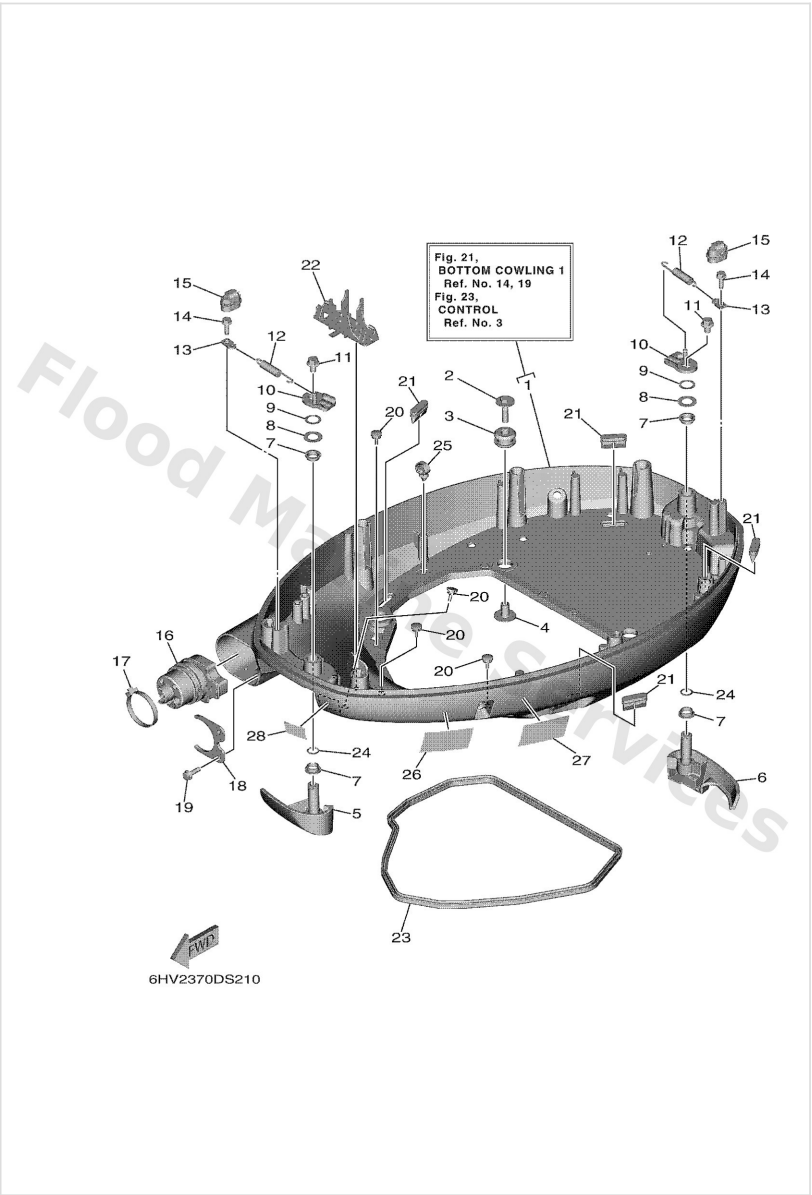
Ref	Part	
18	68VW007801 Water pump repair kit	Buy now

Bottom Cowling 1



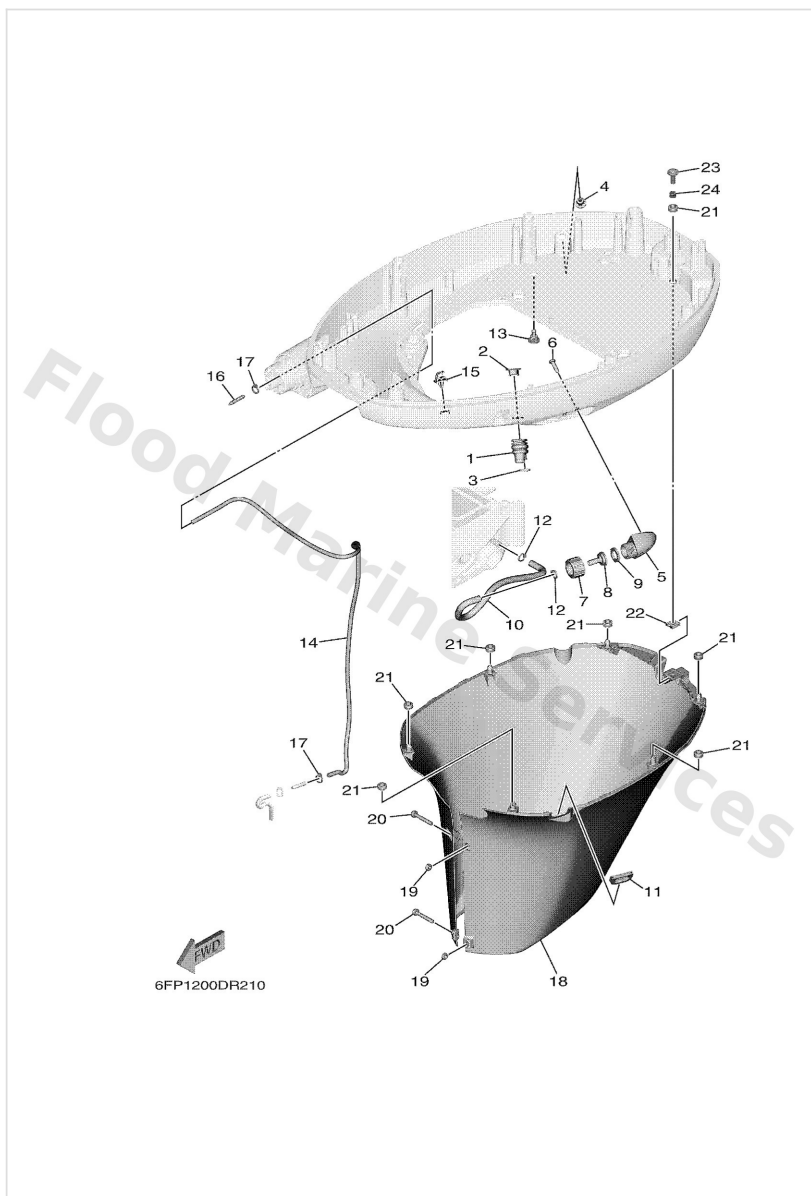
Ref	Part	
1	6FP42710018D Bottom cowling assembly	Buy now
2	9011908187 Bolt, with washer	Buy now
3	9048022M15 Grommet (6e5)	Buy now
4	9038708M37 Coller (6e5)	Buy now
5	6FP42815008D Lever, clamp	Buy now
6	6FP42816008D Lever, clamp	Buy now
7	9038615M73 Bush(6l2)	Buy now
8	90201156J2 Washer, plate(j41)	Buy now
9	9020615M18 Washer, wave(6l2)	Buy now
10	6CB4281800 Lever, clamp	Buy now
11	95D9508012 Bolt, flange deep recess	Buy now
12	9050622001 Spring, tension	Buy now
13	66T4314400 Hook, spring	Buy now
14	9010906M86 Bolt	Buy now
15	6EK4272801 Cap	Buy now

Bottom Cowling 1



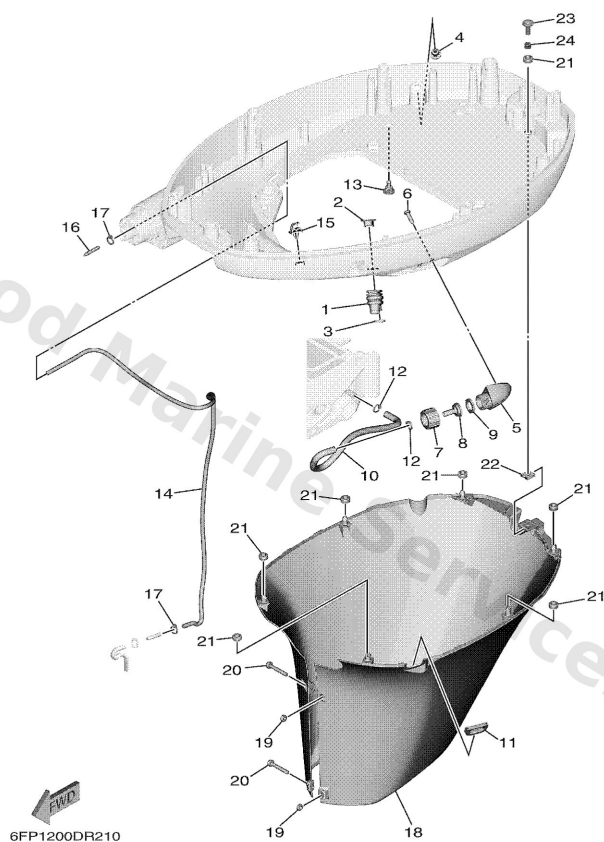
Ref	Part	
16	6EK4272510 Grommet	Buy now
17	9046513M30 Clamp	Buy now
18	6CB4276100 Stopper	Buy now
19	9010906316 Bolt	Buy now
20	6H44274801 Grommet	Buy now
21	67F4271700 Rubber, seal 2	Buy now
22	68V8259400 Clamp	Buy now
23	6EK4271601 Rubber seal 1	Buy now
24	9321013M63 O-ring (6g8)	Buy now
25	9046413249 Clamp	Buy now
26	6EE4279441 Label, Warning (General)	Buy now
27	6EE4279451 Label, Warning (General)	Buy now
28	6AH8199601 Mark	Buy now

Bottom Cowling 2



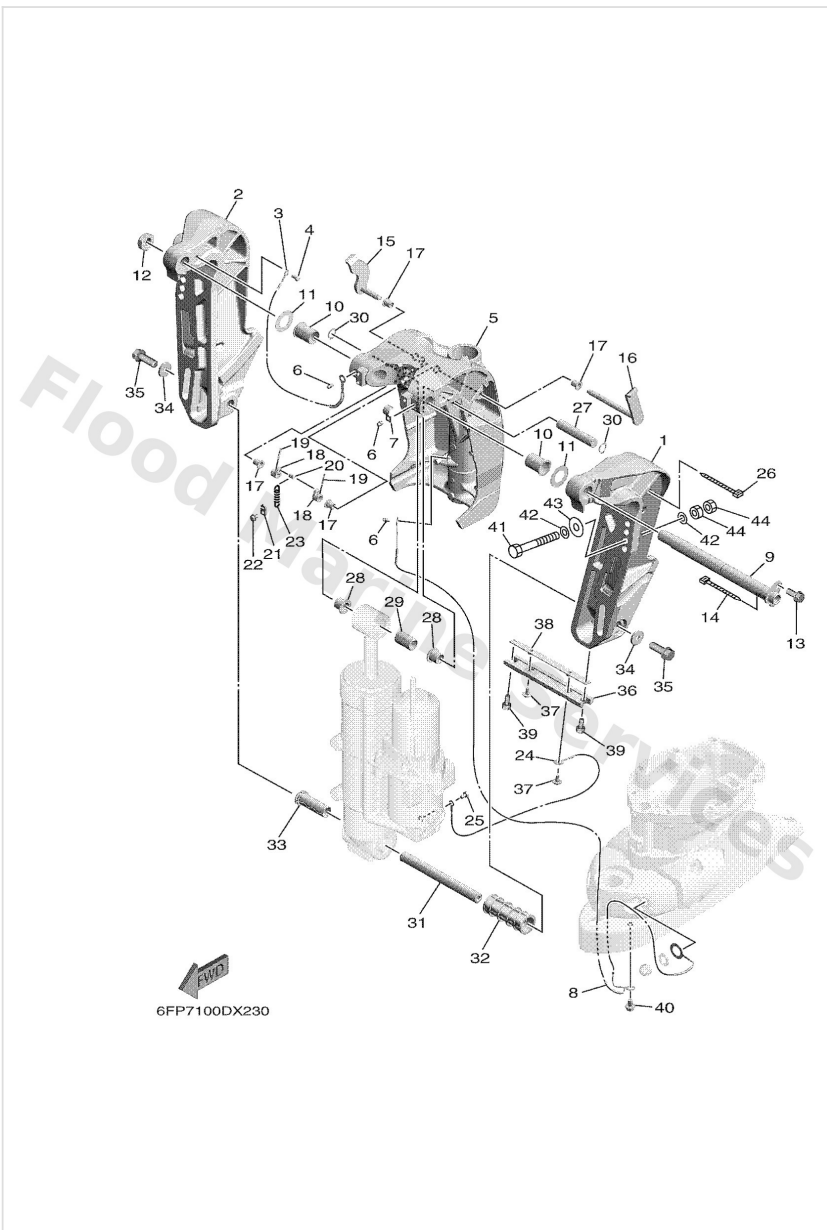
Ref	Part	
1	6H14272631 Grommet	Buy now
2	6BG4238400 Seal, cap	Buy now
3	9046511M10 Clamp	Buy now
4	6P24439100 Nipple, hose	Buy now
5	6AW1257200 Adapter	Buy now
6	9778060520 Screw, tapping(6k8)	Buy now
7	6R31258100 Joint, hose 1	Buy now
8	6R31258200 Joint, hose 2	Buy now
9	6R31258300 Gasket, hose joint	Buy now
10	6EK4254100 Pipe 1	Buy now
11	6AH4272601 Grommet	Buy now
14	90445073F9 Hose (l1700)	Buy now
15	9046407259 Clamp	Buy now
16	6E58355800 End, nipple	Buy now
18	6FP42741008D Apron	Buy now

Bottom Cowling 2



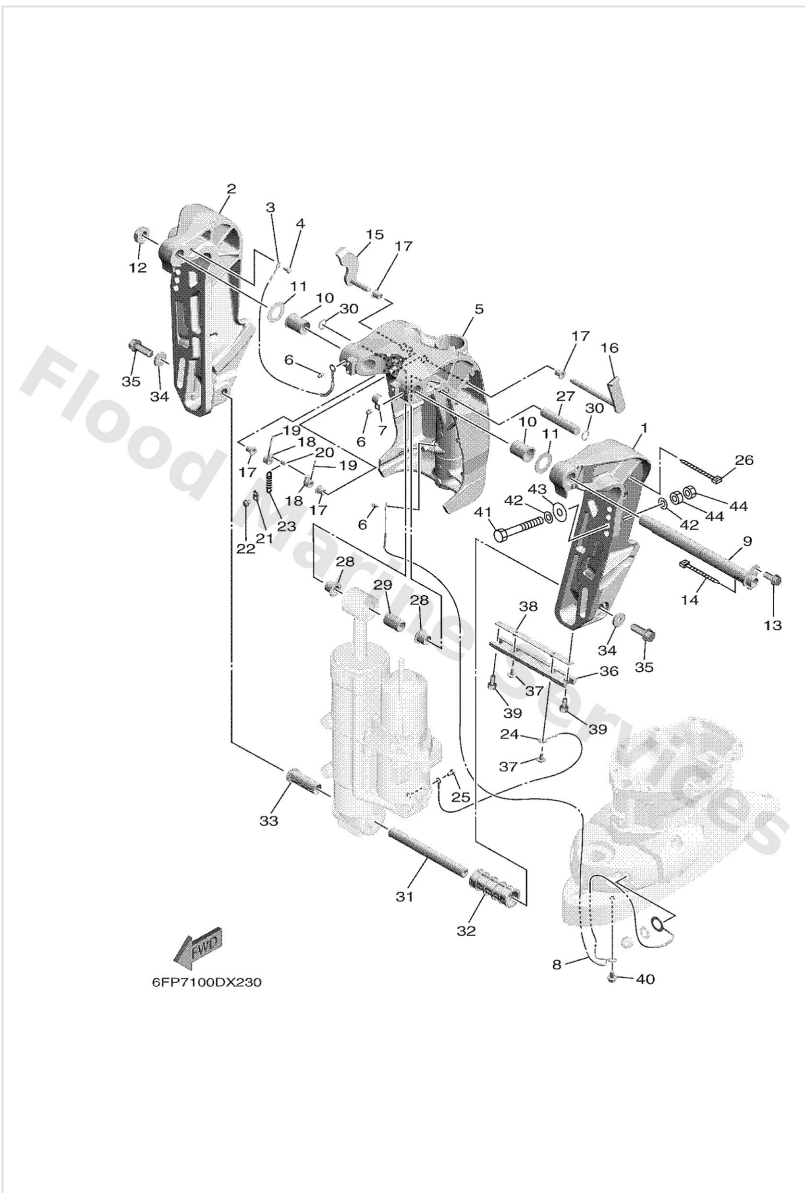
Ref	Part	
19	9538006600 Nut(661)	Buy now
20	9015906M28 Screw, with washer	Buy now
21	9048013M24 Grommet (6e9)	Buy now
22	90183061A8 Nut, spring	Buy now
23	9015906053 Screw, with washer	Buy now
24	9038706M43 Collar (6e9)	Buy now

Bracket 1



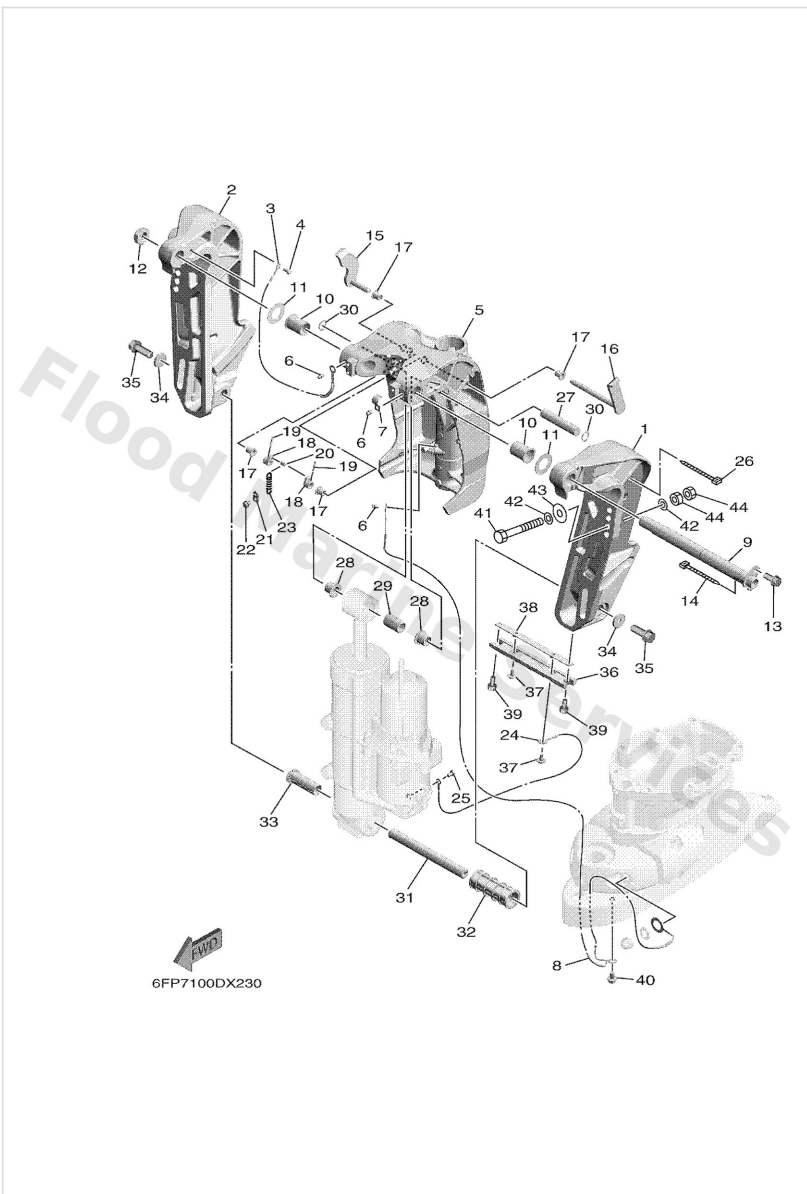
Ref	Part	
1	6EK43111008D Bracket, clamp 1	Buy now
2	6EK43112008D Bracket, clamp 2	Buy now
3	6E58214800 Wire, lead 5	Buy now
4	9788506008 Screw, pan head(6a3)	Buy now
5	6EK43311008D Bracket, swivel 1 L(20.3")	Buy now
6	9370006002 Nipple, grease	Buy now
7	9046508M63 Clamp(61u)	Buy now
8	66K8214900 Wire, lead 3 L(20.3")	Buy now
9	64E4313130 Bolt, clamp bracket	Buy now
10	9038625M31 Bushing (6e5)	Buy now
11	9020126M59 Washer, plate (6e5)	Buy now
12	9018522M11 Nut, self-locking	Buy now
13	97E9508520 Bolt, hexagon w/w deep recess	Buy now
14	9046511M10 Clamp	Buy now
15	6EK4318100 Lever, tilt stop 1	Buy now

Bracket 1



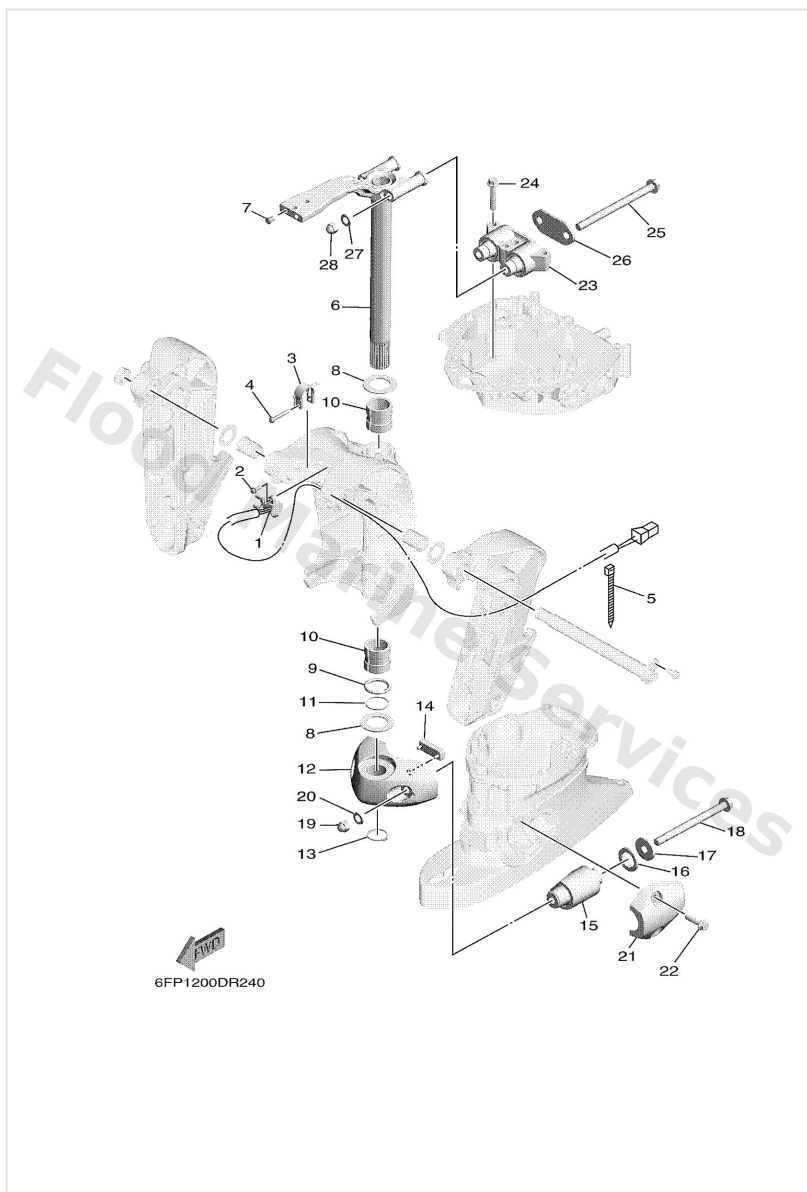
Ref	Part	
16	6EK4318500 Lever, tilt stop 2	Buy now
17	9038610M16 Bushing (688)	Buy now
18	6G54314800 Collar, distance	Buy now
19	9169030020 Pin, spring (6h4)	Buy now
20	9024906M19 Pin(6e5)	Buy now
21	66T4314400 Hook, spring	Buy now
22	97E9506512 Bolt, hexagon w/w deep recess	Buy now
23	9050614M24 Spring, tension(6e5)	Buy now
24	6D88214800 Wire, lead 4	Buy now
25	97E9506510 Bolt, hexagon w/w deep recess	Buy now
26	9046513M18 Clamp	Buy now
27	6EK4312600 Pin, upper shock mount	Buy now
28	9038618M35 Bush (688)	Buy now
29	9038618001 Bush	Buy now
30	9341018M05 Circlip (6f2)	Buy now

Bracket 1



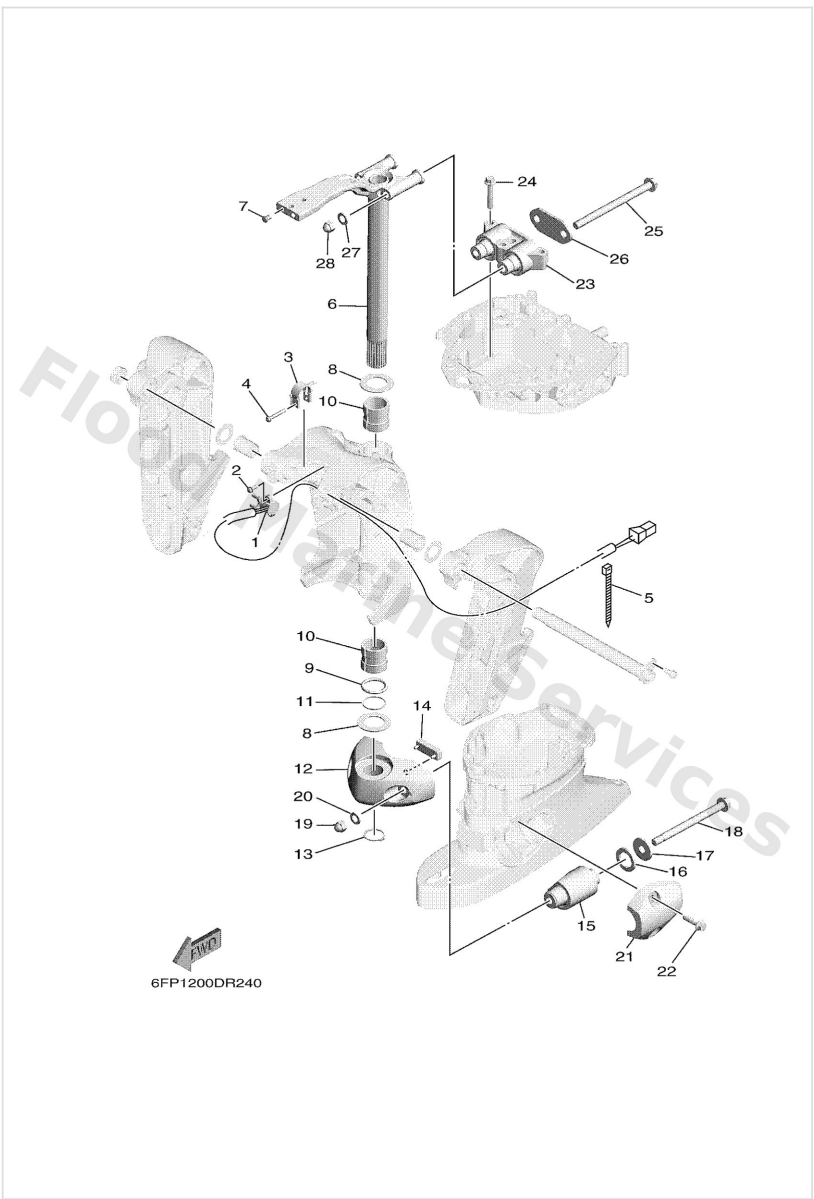
Ref	Part	
31	6EK4381800 Pin, lower shock mount	Buy now
32	6H14383410 Pipe	Buy now
33	9038320001 Bush, formed	Buy now
34	9020110060 Washer, plate	Buy now
35	9011910054 Bolt, with washer	Buy now
36	6H14525103 Anode	Buy now
37	9011906276 Bolt, with washer	Buy now
38	6EK4453600 Plate 2	Buy now
39	97E9506616 Bolt, hexagon w/w deep recess	Buy now
40	95D9506010 Bolt, flange deep recess	Buy now
41	9010112064 Bolt (l:115mm)	Buy now
42	9020113M01 Washer, plate(6e5)	Buy now
43	9020112426 Washer, plate(663)	Buy now
44	9538012600 Nut (707)	Buy now

Bracket 2



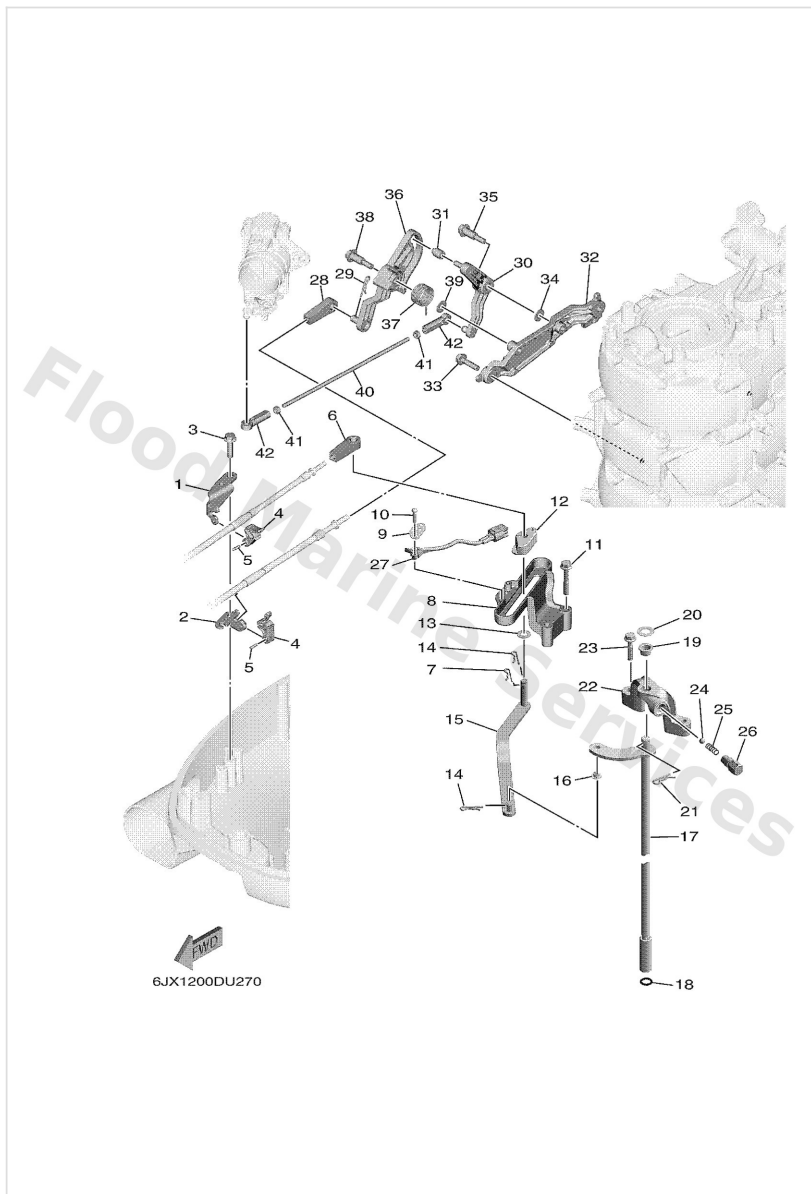
Ref	Part	
1	67H8367202 Trim sender	Buy now
2	9798506216 Screw, with washer(6h2)	Buy now
3	64E4313911 Cam, trim sender	Buy now
4	9015905059 Screw, with washer	Buy now
5	9046511M10 Clamp	Buy now
6	6EK42510008D Steering bracket assembly L(20.3")	Buy now
7	9033808174 Plug (1hx)	Buy now
8	9020138M60 Washer, plate (6e5)	Buy now
9	9321037MH7 O-ring(61u)	Buy now
10	9038638M32 Bush(6e5)	Buy now
11	9020240M47 Washer, plate(61a)	Buy now
12	6EK44551008D Housing, lower mount rubber 1	Buy now
13	9341036102 Circlip	Buy now
14	61A4457501 Damper, lower mount rubber	Buy now
15	63P4455500 Mount damper, lower side	Buy now

Bracket 2



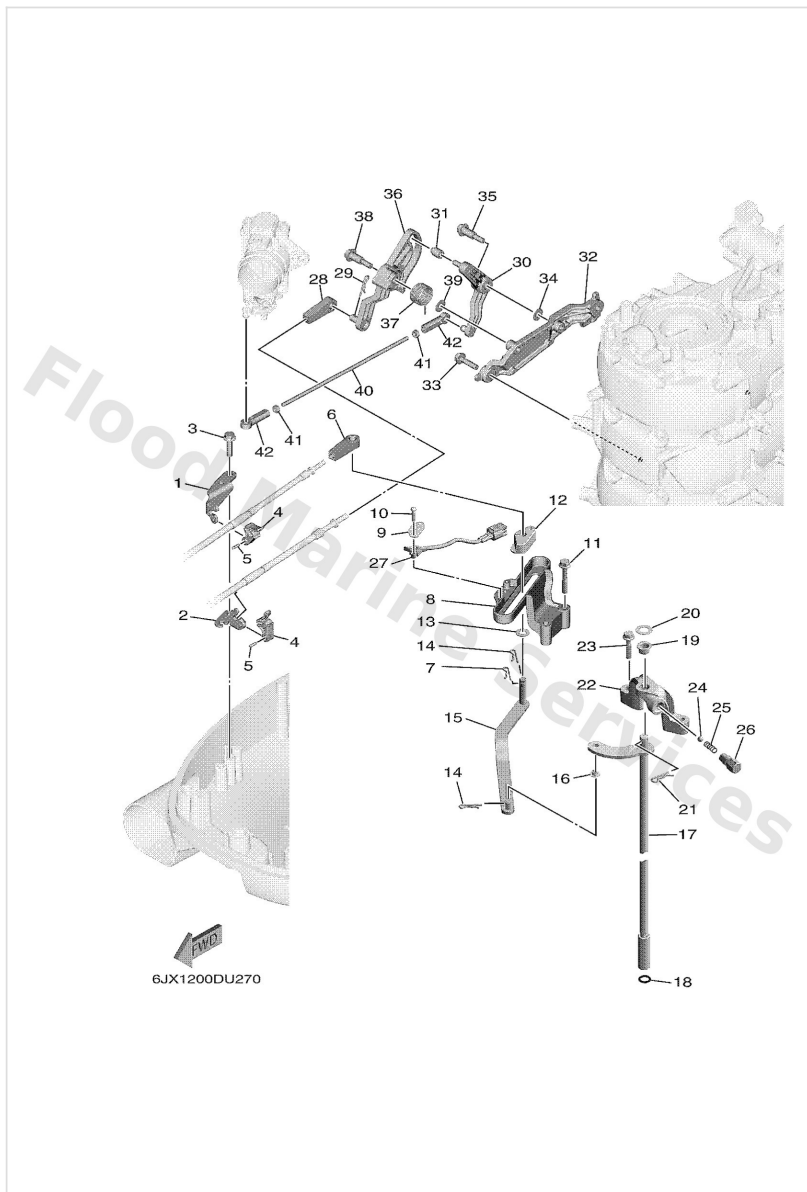
Ref	Part	
16	9020232M19 Washer, plate (6e5)	Buy now
17	9020116M55 Washer, plate (6e5)	Buy now
18	9010514013 Bolt, flange	Buy now
19	9017614002 Nut, crown	Buy now
20	9299514600 Washer (6e5)	Buy now
21	6EK44553008D Cover, lower mount	Buy now
22	9011910058 Bolt, with washer	Buy now
23	6FP4451400 Mount damper, upper side	Buy now
24	95D7510060 Bolt, flange deep recess	Buy now
25	9010514007 Bolt, flange	Buy now
26	6EK4452600 Plate	Buy now

Control



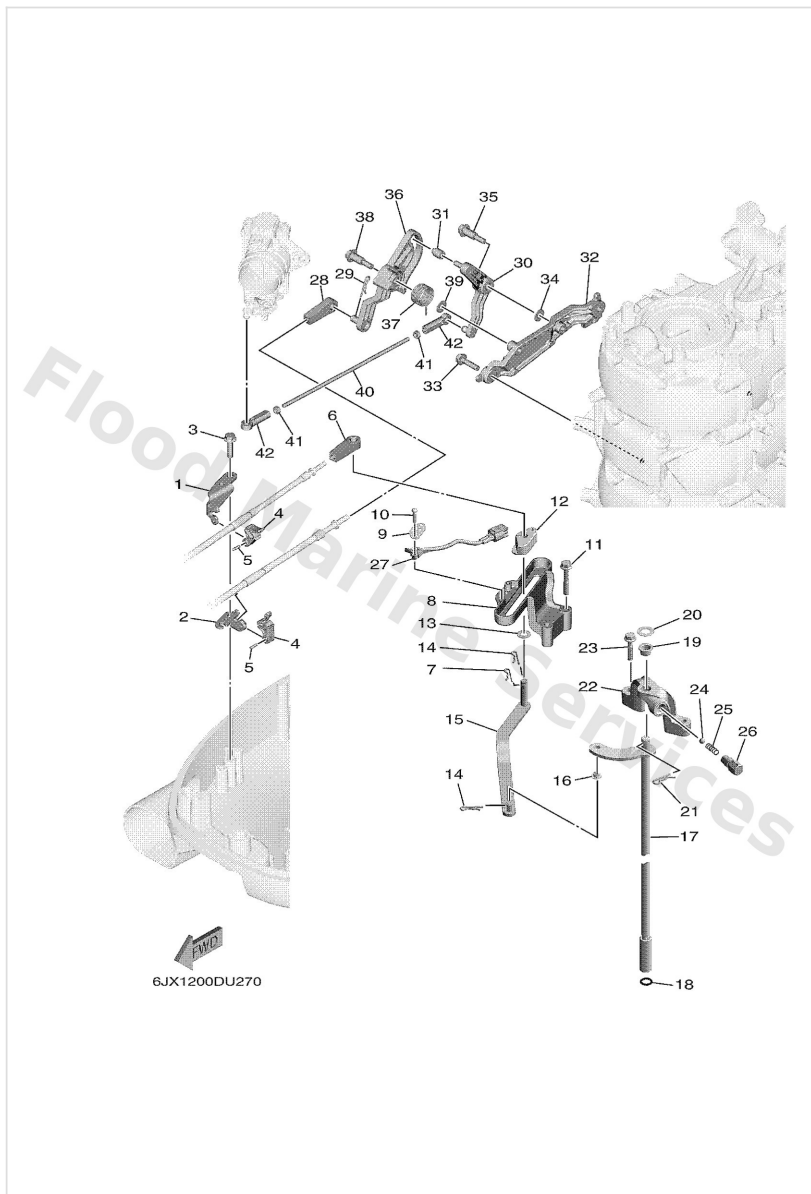
Ref	Part	
1	6EK4853101 Bracket, remote control 1	Buy now
2	6FP4853200 Bracket, remote control 2	Buy now
3	9010906M81 Bolt	Buy now
4	6EK4853800 Clamp, cable 1	Buy now
5	9169030010 Pin, spring (663)	Buy now
6	6E54834400 Cable end, remote control	Buy now
7	9046818008 Clip 620436610000	Buy now
8	6EK4411701 Bracket	Buy now
9	61A8258801 Plate	Buy now
10	9798504116 Screw, with washer(61b)	Buy now
11	95D7506040 Bolt, flange deep recess	Buy now
12	63P4412200 Bushing, shift rod lever	Buy now
13	9020208M20 Washer, plate (6e5)	Buy now
15	6EK4412100 Lever, shift rod	Buy now
16	9038606M12 Bushing (688)	Buy now

Control



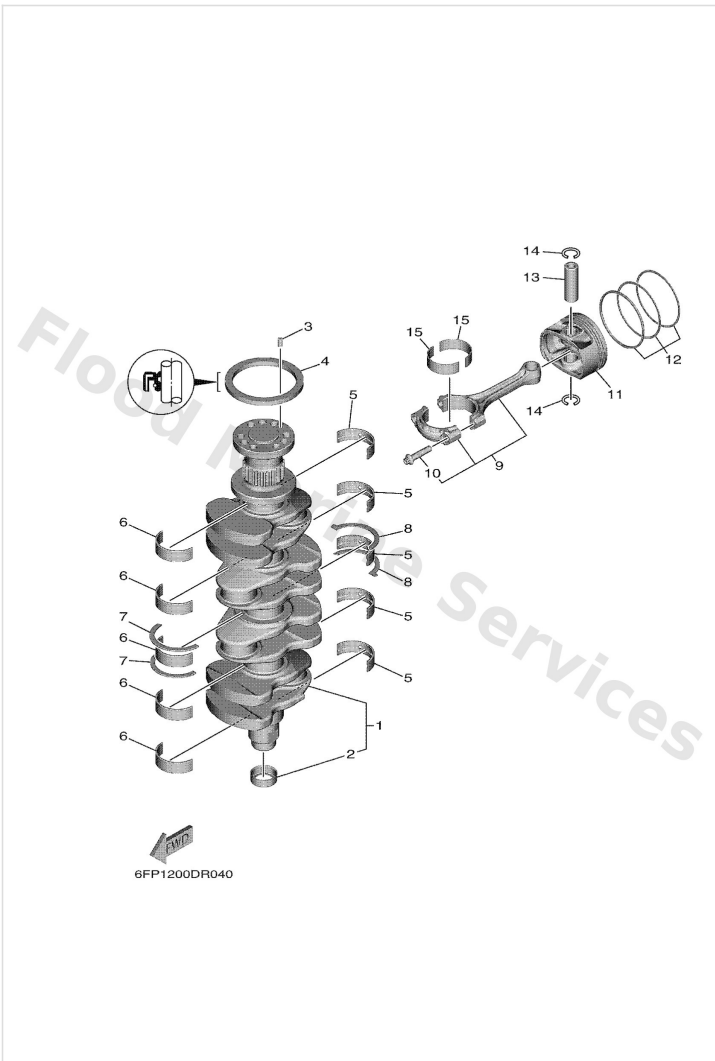
Ref	Part	
17	6EK4412001 Handle gear shift assembly L(20.3")	Buy now
18	9321009165 O-ring	Buy now
19	9038610001 Bush	Buy now
20	9020111008 Washer, plate	Buy now
21	90468180A0 Clip	Buy now
22	6EK4411800 Bracket	Buy now
23	95D9506030 Bolt, flange deep recess	Buy now
24	9350104M02 Ball (697)	Buy now
25	9050112082 Spring 6484411600	Buy now
26	6484271500 Bushing 2	Buy now
27	60V8259F01 Switch assembly	Buy now
30	6FP4215400 Lever, throttle control	Buy now
31	68V4217100 Bushing	Buy now
32	6FP4166200 Bracket 2	Buy now
33	95D9506025 Bolt, flange deep recess	Buy now

Control



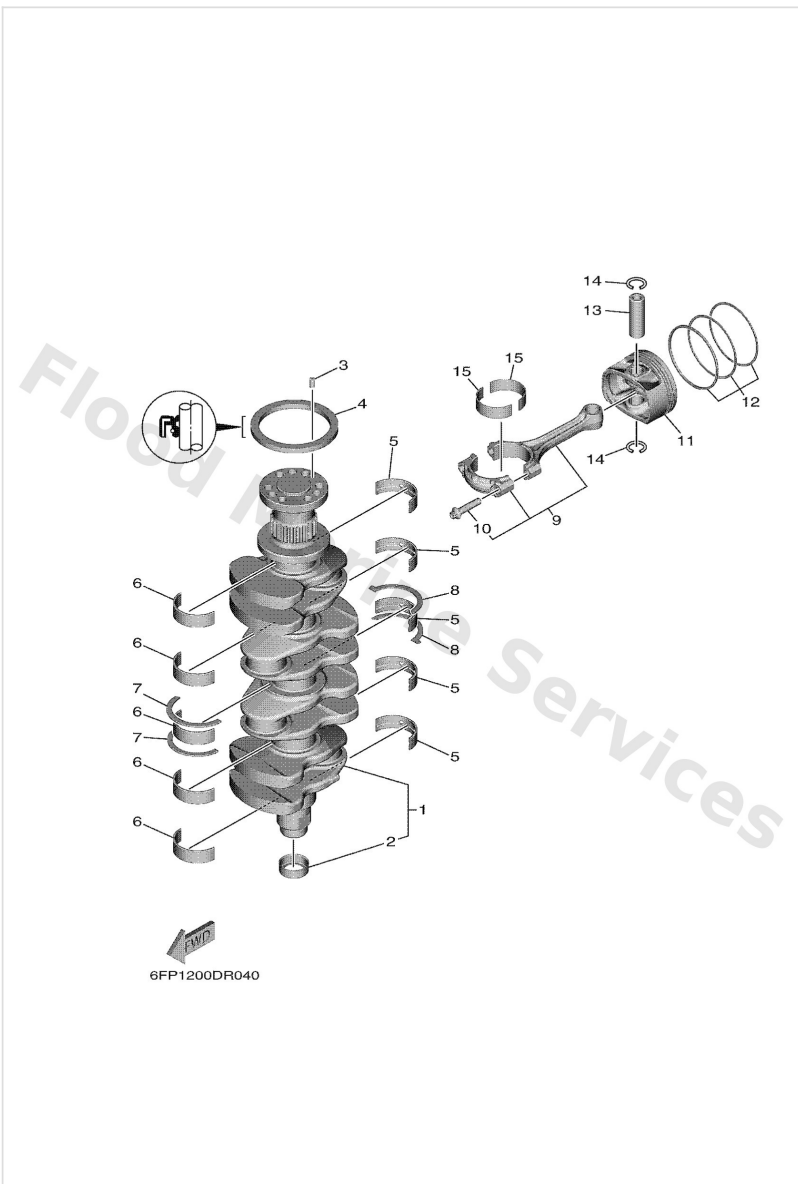
Ref	Part	
34	9020106M05 Washer, plate(6e3)	Buy now
35	9010906288 Bolt	Buy now
36	6FP4121300 Cam, accel.	Buy now
37	6EK4413500 Spring	Buy now
40	6FP4121100 Link, accel.	Buy now
41	9538005600 Nut, hexagon (663)	Buy now
42	6824123700 Joint, link 2	Buy now

Crankshaft & Piston



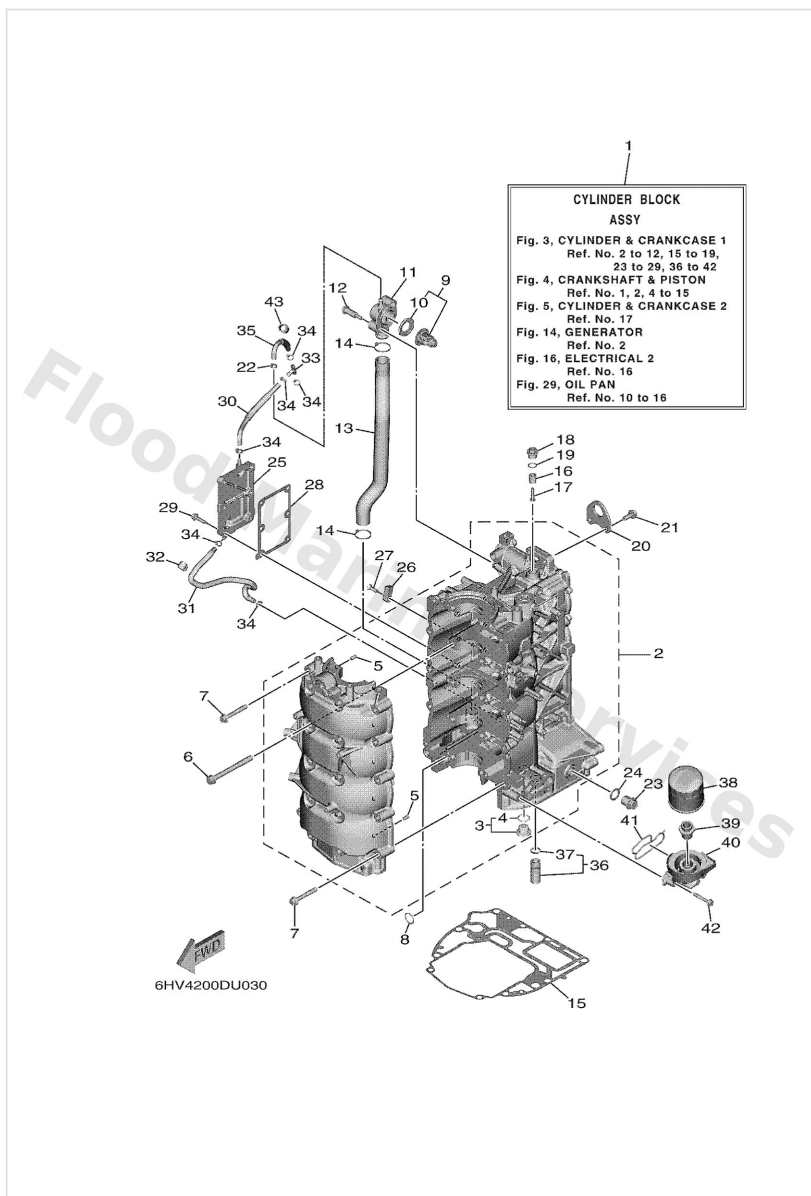
Ref	Part	
1	6EK1141001 Crankshaft	Buy now
2	6CB1147800 Collar	Buy now
3	9360612019 Pin, dowel (614)	Buy now
4	9310285008 Oil seal	Buy now
5	6EK1141600 Plane bearing, crankshaft 1 UR YELLOW	Buy now
5	6EK1141610 Plane bearing, crankshaft 1 UR GREEN	Buy now
5	6EK1141620 Plane bearing, crankshaft 1 UR BLUE	Buy now
5	6EK1141630 Plane bearing, crankshaft 1 UR RED	Buy now
5	6EK1141640 Plane bearing, crankshaft 1 UR BLACK	Buy now
6	6EK1141700 Plane bearing, crankshaft 2 UR YELLOW	Buy now
6	6EK1141710 Plane bearing, crankshaft 2 UR GREEN	Buy now
6	6EK1141720 Plane bearing, crankshaft 2 UR BLUE	Buy now
6	6EK1141730 Plane bearing, crankshaft 2 UR RED	Buy now
6	6EK1141740 Plane bearing, crankshaft 2 UR BLACK	Buy now
7	6EK1142601 Bearing, thrust 1	Buy now

Crankshaft & Piston



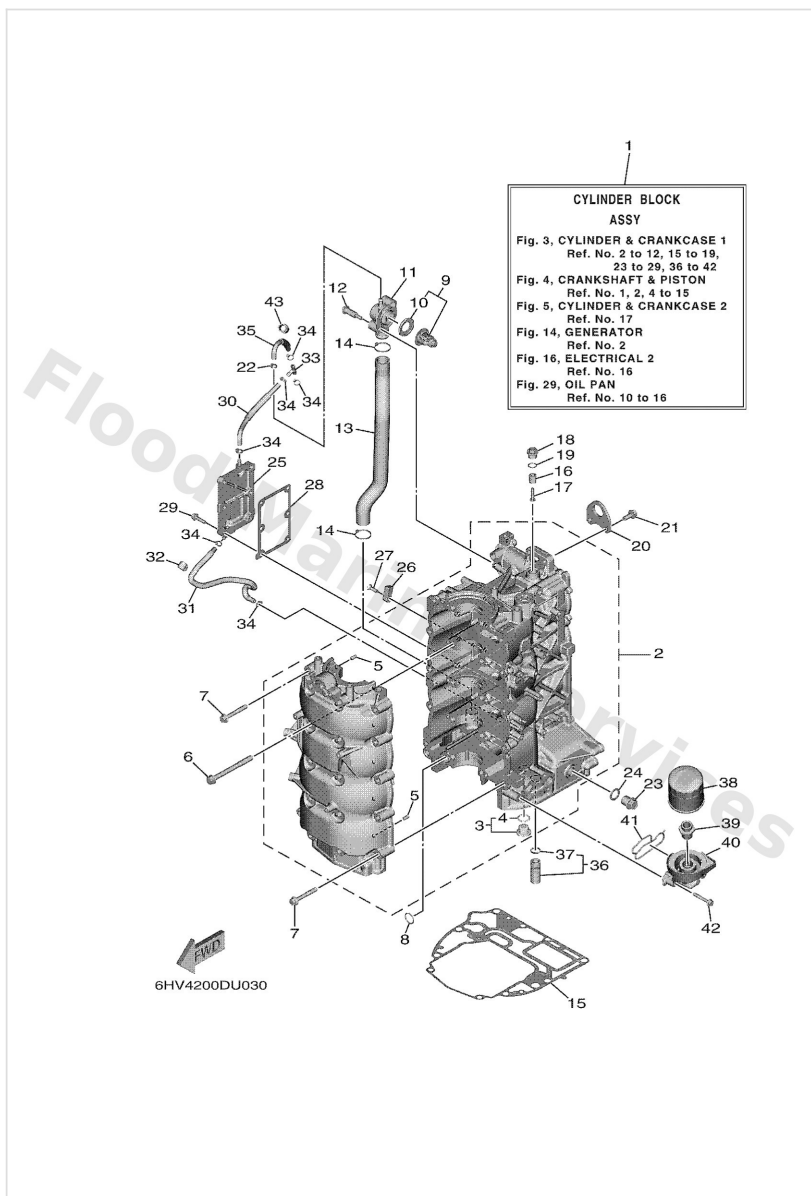
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8	6EK1142700 Bearing, thrust 2	Buy now
9	6EKW116500 Connecting rod assembly	Buy now
10	K1CA327500 Bolt, connecting rod	Buy now
11	6FP1163101 Piston (std)	Buy now
11	6FP1163501 Piston (0.25mm o/s) AP	Buy now
12	6EK1160301 Piston ring set (std)	Buy now
12	6EK1160401 Piston ring set (0.25mm o/s) AP	Buy now
13	6EK1163300 Pin, piston	Buy now
14	9345019052 Circlip (2f1)	Buy now
15	6EK1165600 Plane bearing, connecting rod UR YELLOW	Buy now
15	6EK1165610 Plane bearing, connecting rod UR GREEN	Buy now
15	6EK1165620 Plane bearing, connecting rod UR BLUE	Buy now
15	6EK1165630 Plane bearing, connecting rod UR RED	Buy now
15	6EK1165640 Plane bearing, connecting rod UR BLACK	Buy now

Cylinder & Crankcase 1



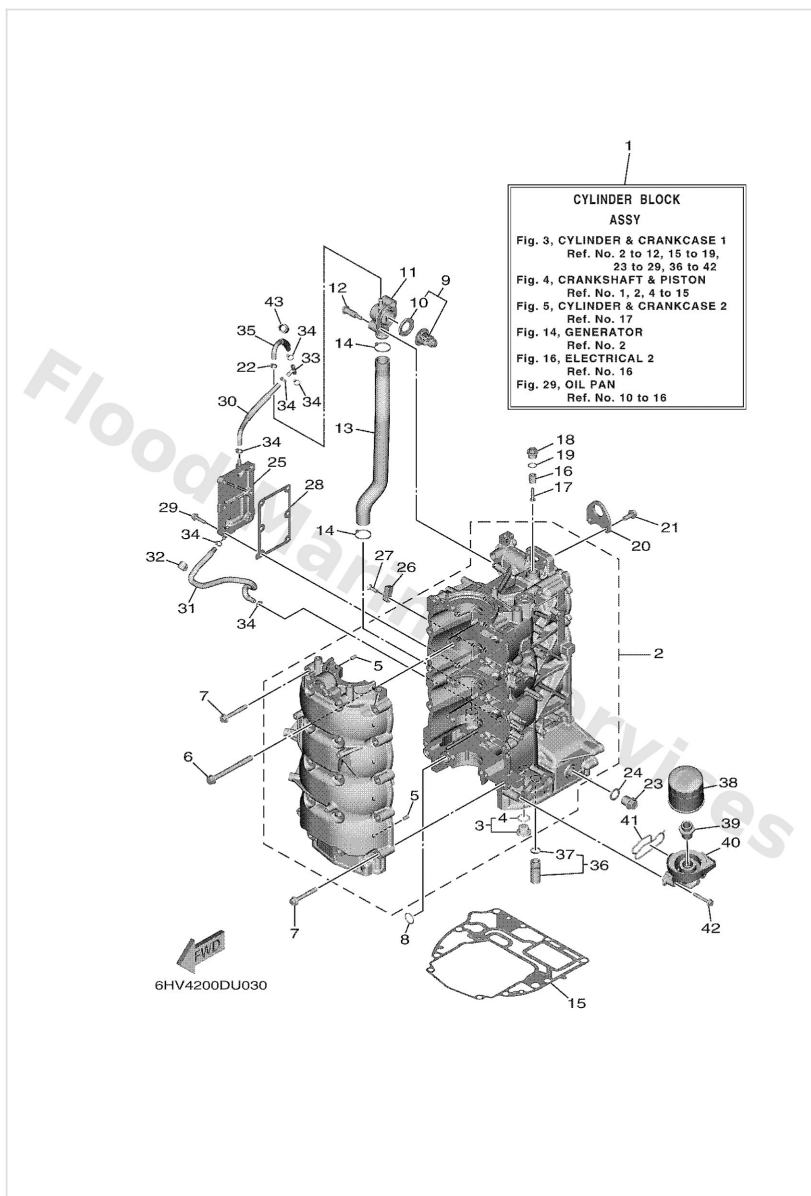
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1	6FPW009B129S Cylinder block assembly	Buy now
2	6FP15109109S Crankcase assembly	Buy now
3	6EK1131300 Plug, blind	Buy now
4	93210207A0 O-ring	Buy now
5	9360612019 Pin, dowel (614)	Buy now
6	9011910057 Bolt, with washer	Buy now
7	9010508170 Bolt, flange	Buy now
8	9321019MJ1 O-ring	Buy now
9	6FP1241100 Thermostat	Buy now
10	6EK1241200 Seal, thermostat	Buy now
11	6EK1241300 Cover, thermostat	Buy now
12	9010906286 Bolt	Buy now
13	6EK1243A00 Hose 1	Buy now
14	9046511M59 Clamp(63m)	Buy now
15	6EK1135101 Gasket, cylinder	Buy now

Cylinder & Crankcase 1



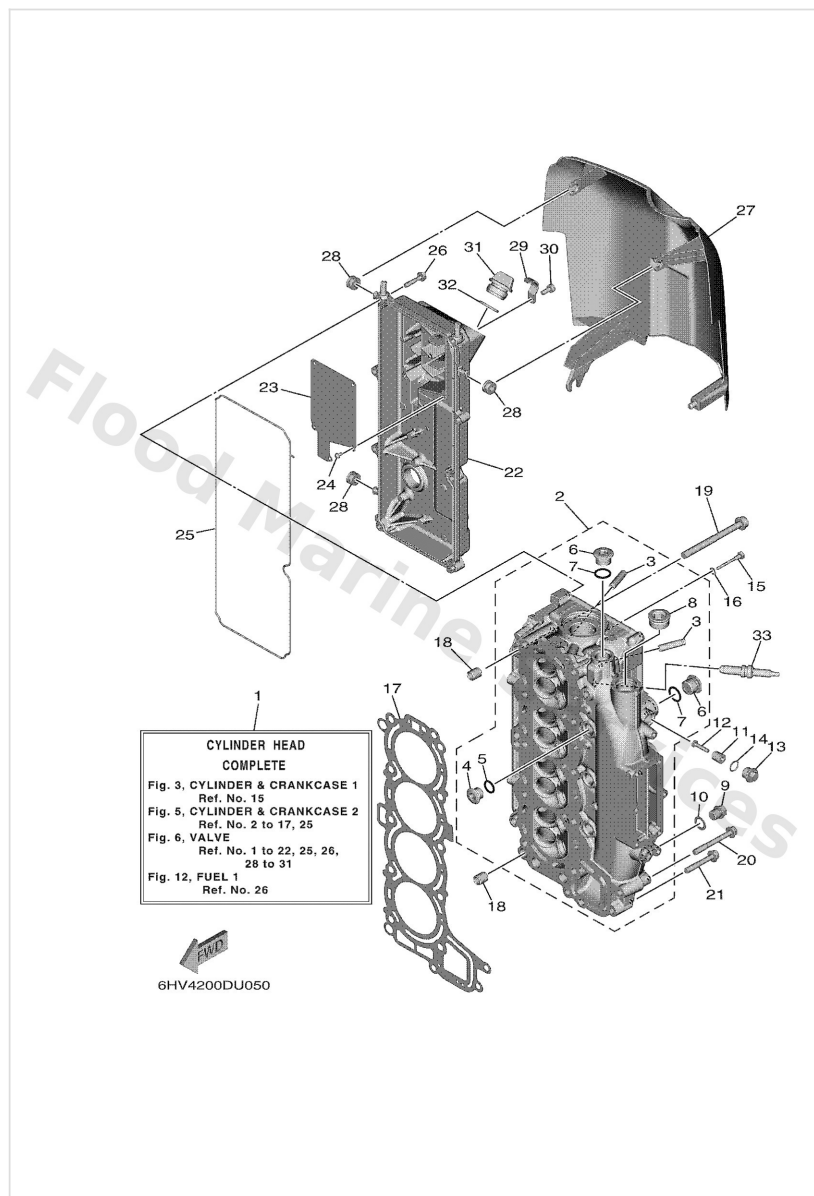
Ref	Part	
16	6G81132500 Anode	Buy now
17	9898005025 Screw, panhead (a93)	Buy now
18	6G811197A0 Plug, blind	Buy now
19	9321013M63 O-ring (6g8)	Buy now
20	6FP1111900 Hanger, engine	Buy now
21	95D9508020 Bolt, flange deep recess	Buy now
22	9046511M10 Clamp	Buy now
23	9034018M09 Plug, straight screw	Buy now
24	90201186F1 Washer, plate (22f)	Buy now
25	6FP15414009S Cover, air cleaner	Buy now
26	63P1132501 Anode	Buy now
27	9015106M02 Screw, countersunk	Buy now
28	6FP1535300 Gasket, drain	Buy now
29	9010506037 Bolt, flange	Buy now
30	6FP1248300 Pipe 3	Buy now

Cylinder & Crankcase 1



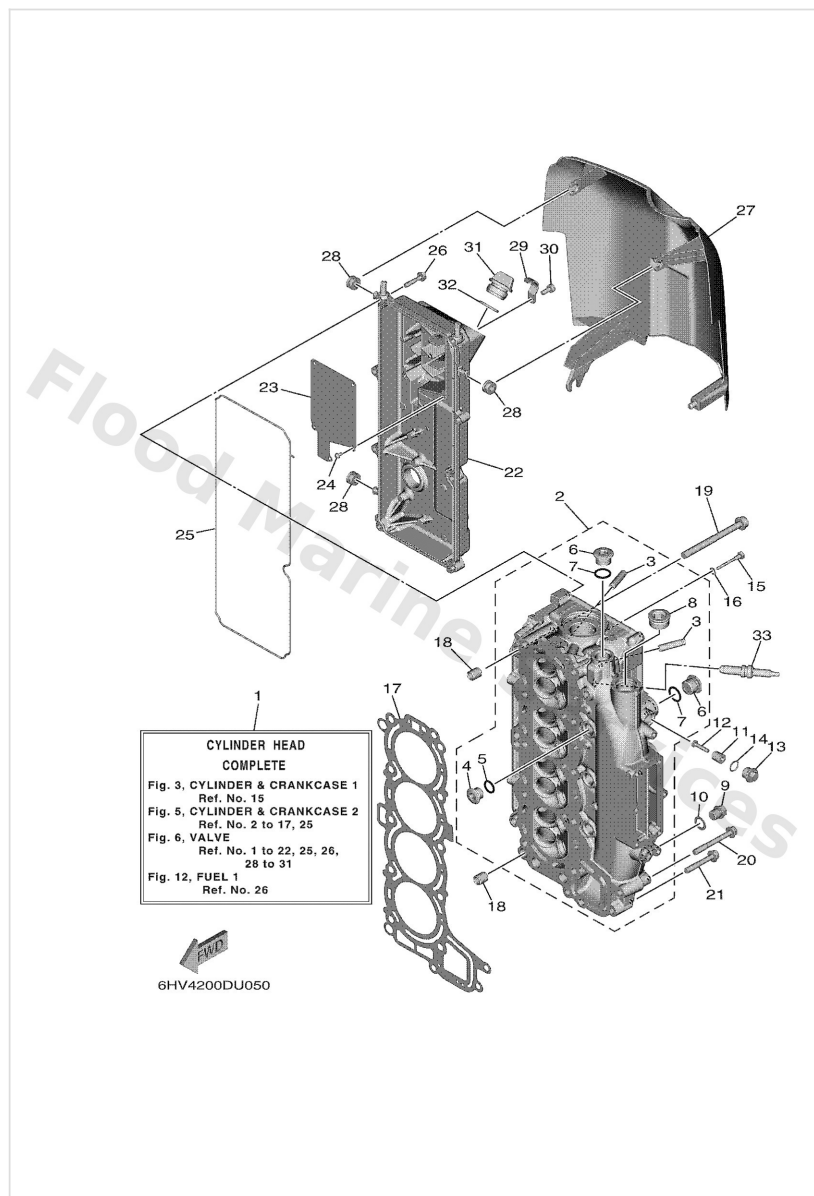
Ref	Part	
31	6FP1248400 Pipe 4	Buy now
32	9046508M83 Clamp	Buy now
33	6882437800 Pipe, joint	Buy now
35	6FP1248500 Pipe 5	Buy now
36	6EK1349000 Relief valve assembly	Buy now
37	6CB1347300 O-ring	Buy now
38	5GH1344072 Element assembly, oil cleaner	Buy now
39	9040120007 Bolt, union	Buy now
40	6FP1344600 Connector	Buy now
41	6FP1347500 Gasket	Buy now
42	9010506151 Bolt, flange	Buy now
43	9046413227 Clamp	Buy now

Cylinder & Crankcase 2



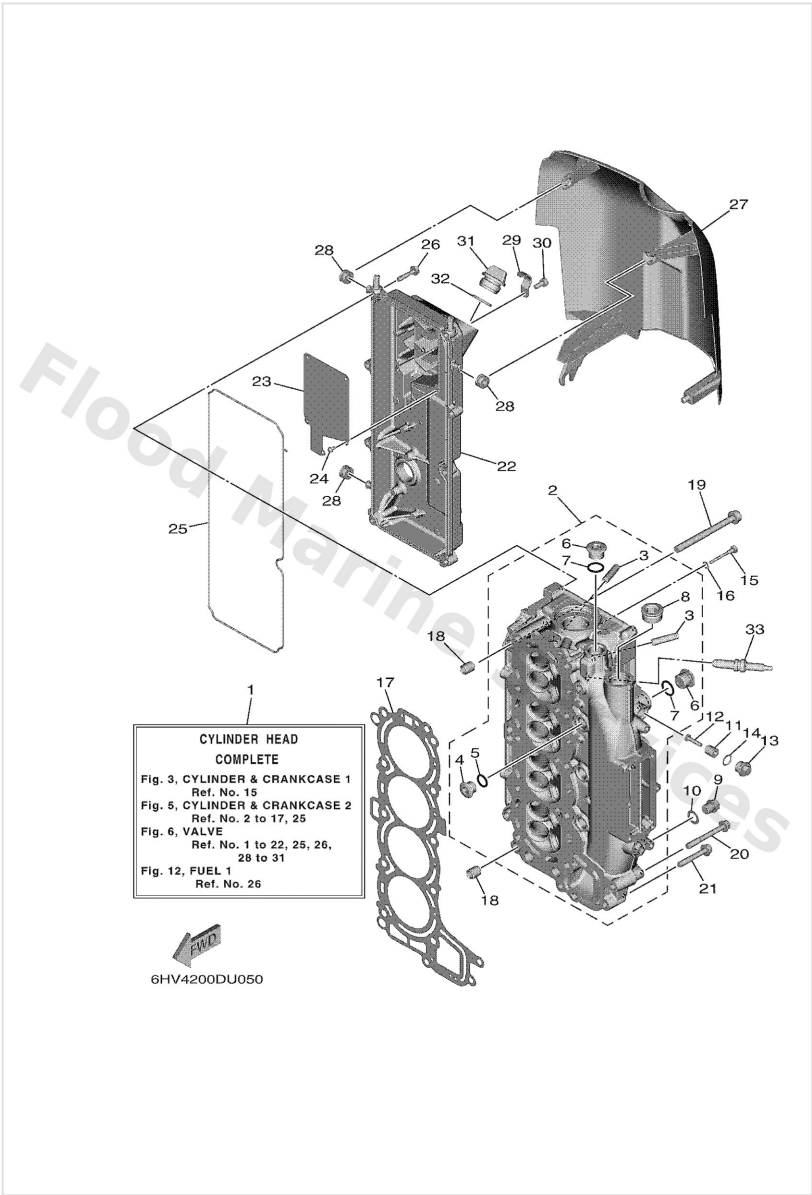
Ref	Part	
1	6FPW009A109S Cylinder head complete	Buy now
2	6FPW1111009S Head, cylinder 1	Buy now
3	6DA1113310 Guide, valve 1	Buy now
4	9034099001 Plug, straight screw	Buy now
5	9321014579 O-ring (26h)	Buy now
6	9034097002 Plug, straight screw	Buy now
7	9321018322 O-ring (1I9)	Buy now
8	9034027001 Plug, straight screw	Buy now
9	9034014M06 Plug, straight screw(62y)	Buy now
10	9043014115 Gasket (663)	Buy now
11	6G81132500 Anode	Buy now
12	9898005025 Screw, panhead (a93)	Buy now
13	6G811197A0 Plug, blind	Buy now
14	9321013M63 O-ring (6g8)	Buy now
15	9010906M65 Bolt(62y)	Buy now

Cylinder & Crankcase 2



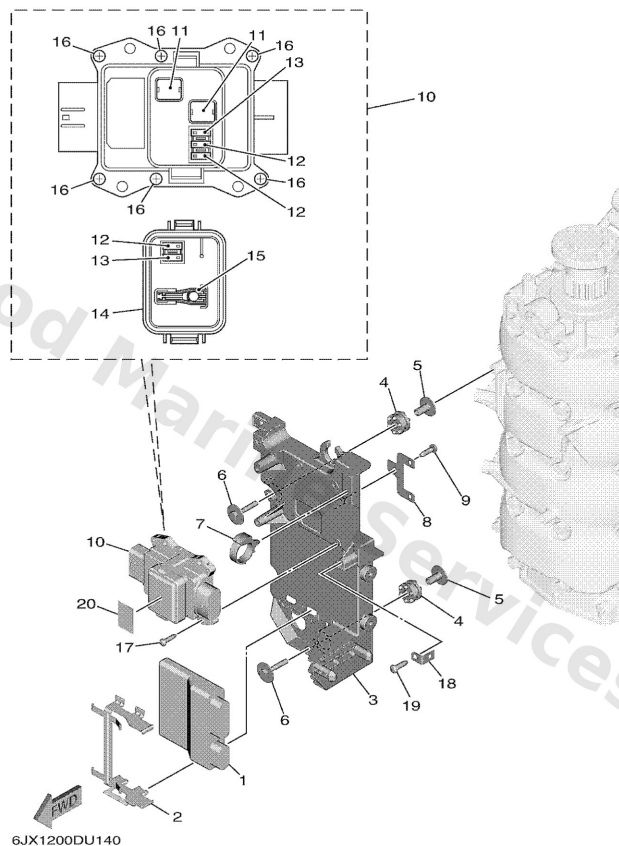
Ref	Part	
16	9043006014 Gasket 256113960000	Buy now
17	6FP1118100 Gasket, cylinder head 1	Buy now
18	9953014016 Pin, dowel	Buy now
19	9014910072 Screw	Buy now
20	9010508220 Bolt, flange	Buy now
21	9010508175 Bolt, flange	Buy now
22	6FP1119100 Cover, cylinder head 1	Buy now
23	6FP1116800 Cover, breather	Buy now
24	9760704208 Screw, pan head with washer	Buy now
25	6FP1119300 Gasket, head cover 1	Buy now
26	95D9506030 Bolt, flange deep recess	Buy now
27	6FP1119200 Cover, cylinder head 2	Buy now
28	9048012314 Grommet(3aa)	Buy now
29	6CJ1342800 Bracket, strainer 1	Buy now
30	97E9506516 Bolt, hexagon w/w deep recess	Buy now

Cylinder & Crankcase 2



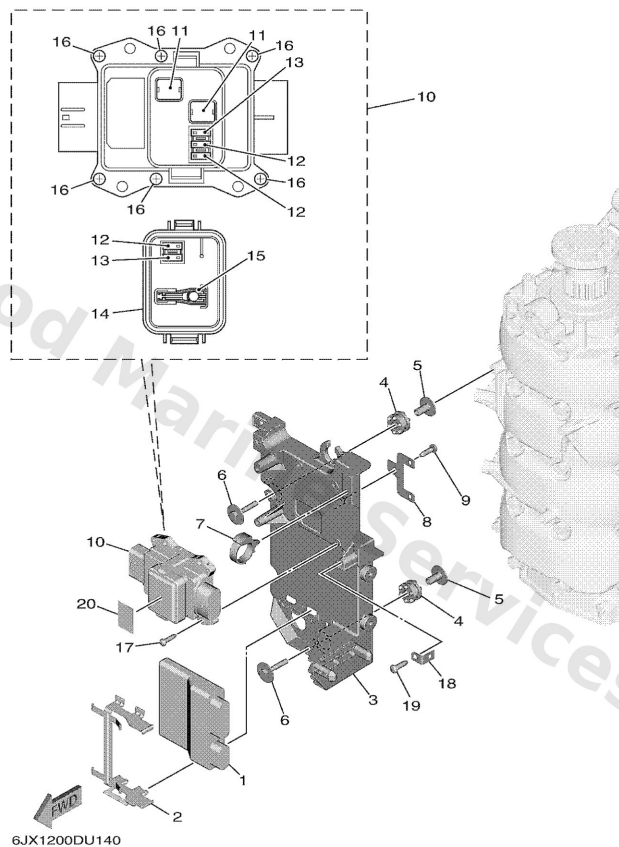
Ref	Part	
31	6G81536300 Plug, oil	Buy now
32	9321024M79 O-ring	Buy now
33	9470200440 Plug, spark (ngk lkr6e 9n)	Buy now

Electrical 1



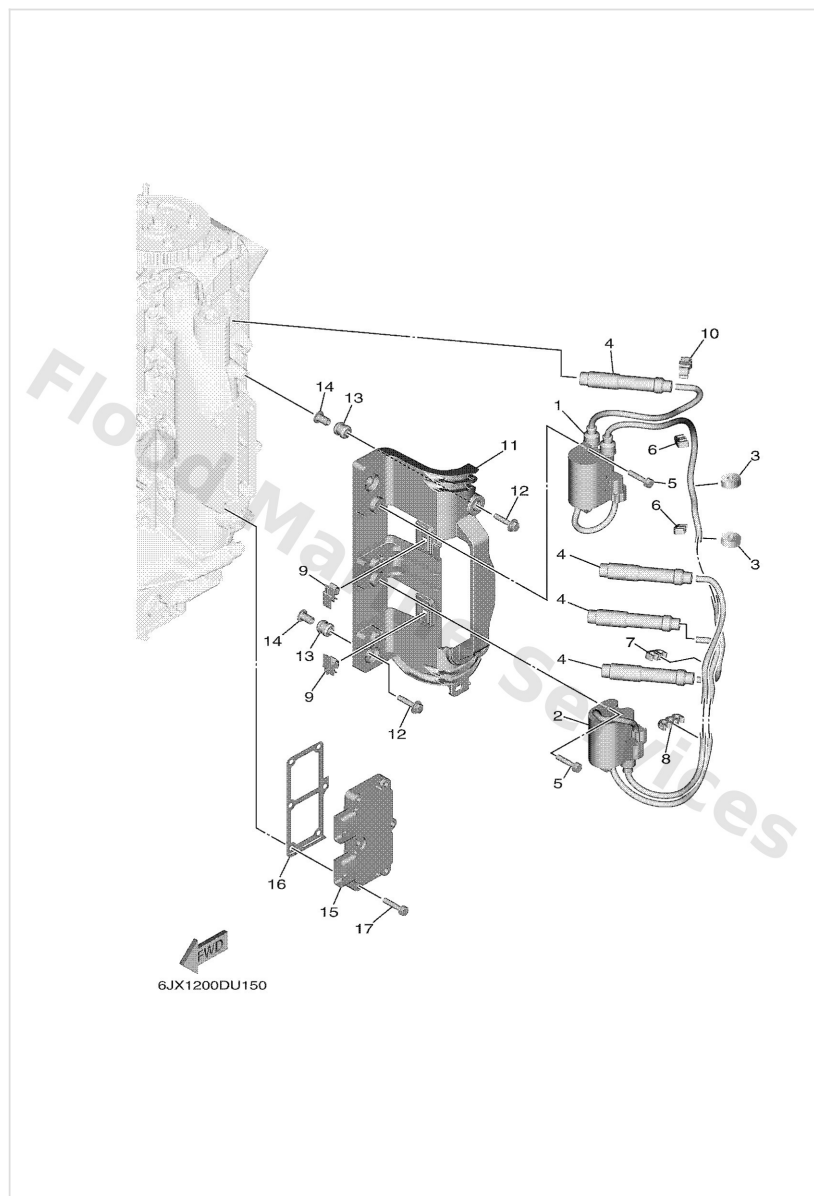
Ref	Part	
1	6HJ8591A02 Engine control unit assembly	Buy now
1	6HV8591A02 Engine control unit assembly	Buy now
2	6FP8253C00 Spring, plate lock	Buy now
3	6FP8194810 Bracket	Buy now
4	60V8556400 Grommet	Buy now
5	9038706176 Collar	Buy now
6	68F8511900 Bolt	Buy now
7	9046412183 Clamp(jn2)	Buy now
8	6C58257V00 Plate, connector	Buy now
9	9778060620 Screw, tapping(6k8)	Buy now
10	6FP8217002 Fuse box assembly	Buy now
11	6FP8215101 Fuse	Buy now
12	6CB8215120 Fuse (20a)	Buy now
13	6CB8215130 Fuse (30a)	Buy now
14	6FP8554400 Cover	Buy now

Electrical 1



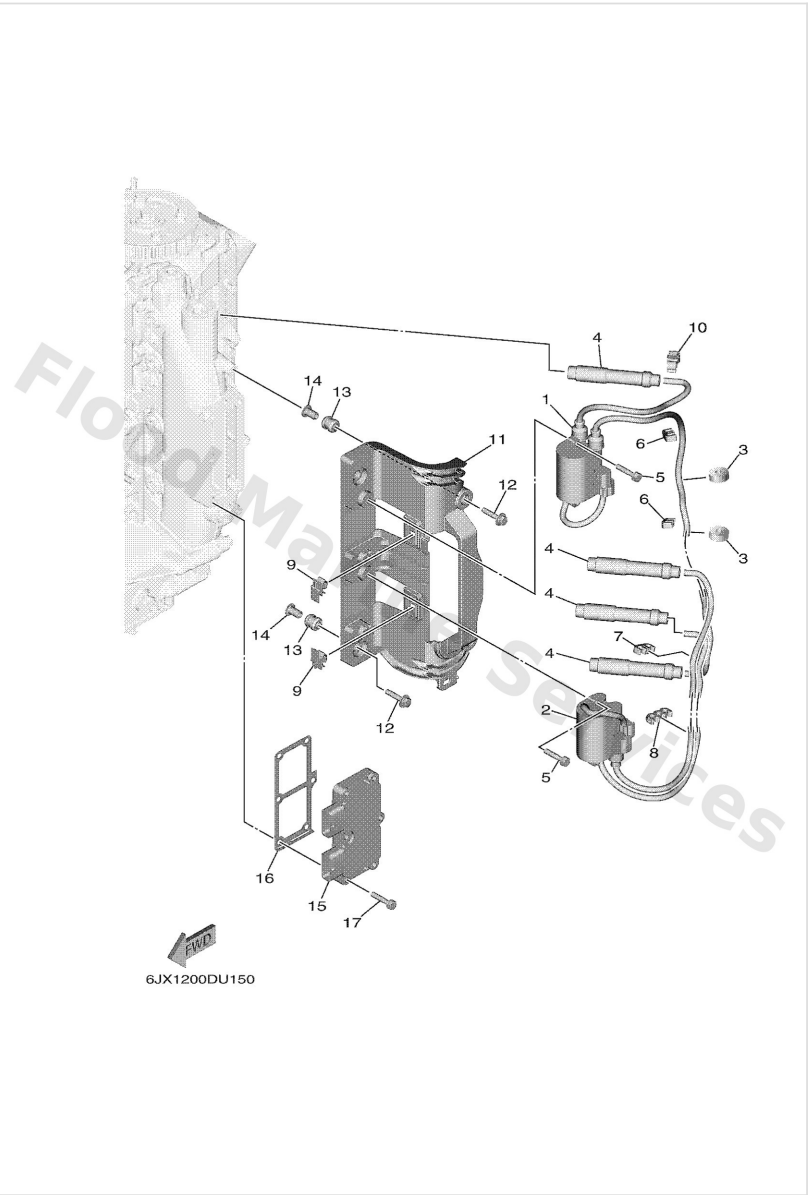
Ref	Part	
15	6CB2812A00 Puller, fuse	Buy now
16	6P28211300 Screw (m3)	Buy now
17	9778050620 Screw, tapping	Buy now
18	68V8554801 Holder	Buy now
20	6FP8191901 Graphic, regulator	Buy now

Electrical 2



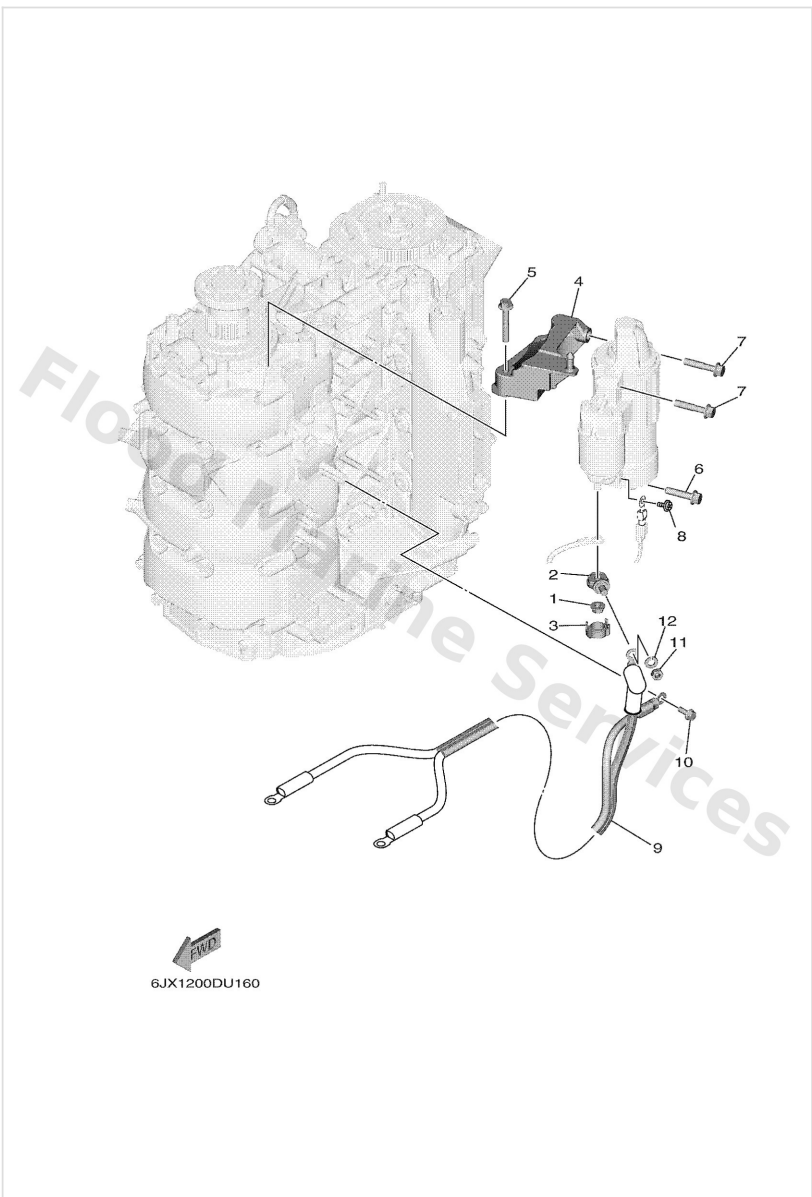
Ref	Part	
1	6FP8231000 Ignition coil assembly	Buy now
2	6FP8231010 Ignition coil assembly	Buy now
3	9048025161 Grommet(656)	Buy now
4	6FP8237000 Plug cap assembly	Buy now
5	97E9506525 Bolt, hexagon w/w deep recess	Buy now
6	67F8236100 Clamp, cord	Buy now
8	9046407M05 Clamp (6g5)	Buy now
9	9046412002 Clamp	Buy now
10	9046409013 Clamp	Buy now
11	6FP8231600 Bracket, ignition coil	Buy now
12	9011906294 Bolt, with washer	Buy now
13	6A08231701 Damper, ignition coil	Buy now
14	9038706119 Collar	Buy now
15	6EK8196010 Rectifier & regulator assembly	Buy now
16	6FP8197500 Plate, rectifier fitting	Buy now

Electrical 2



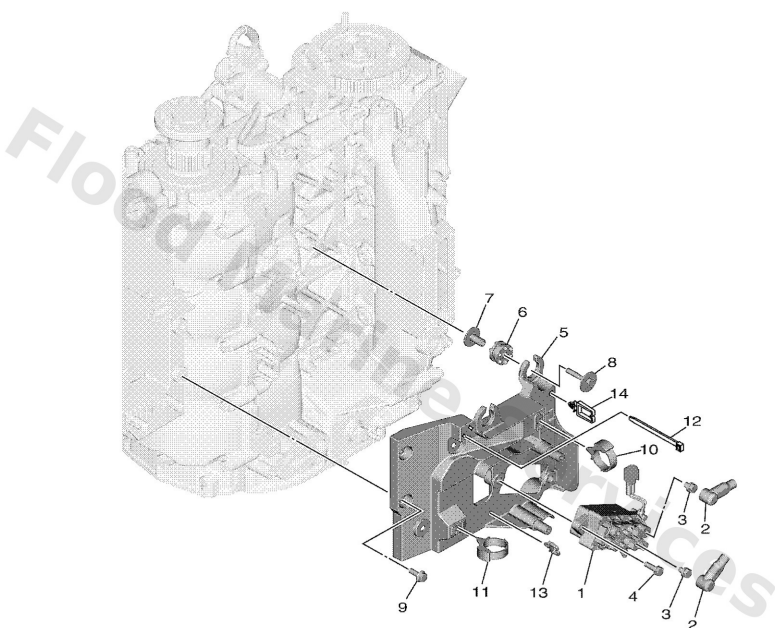
Ref	Part	
17	9011906MA4 Bolt, with washer	Buy now

Electrical 3



Ref	Part	
1	9017908003 Nut	Buy now
2	60V8192500 Terminal	Buy now
3	68F8258200 Cover, wire harness	Buy now
4	6FP8182210 Bracket, starting motor	Buy now
5	9581208050 Bolt, flange	Buy now
6	9581708040 Bolt, flange	Buy now
7	9010508248 Bolt, flange	Buy now
8	9798504308 Screw, with washer	Buy now
9	68V8210502 Battery cable AP	Buy now
10	9010506M14 Bolt (6e0) AP	Buy now
11	9533308600 Nut(6I2) AP	Buy now
12	9290308100 Ybs67-8 washer, spring AP	Buy now

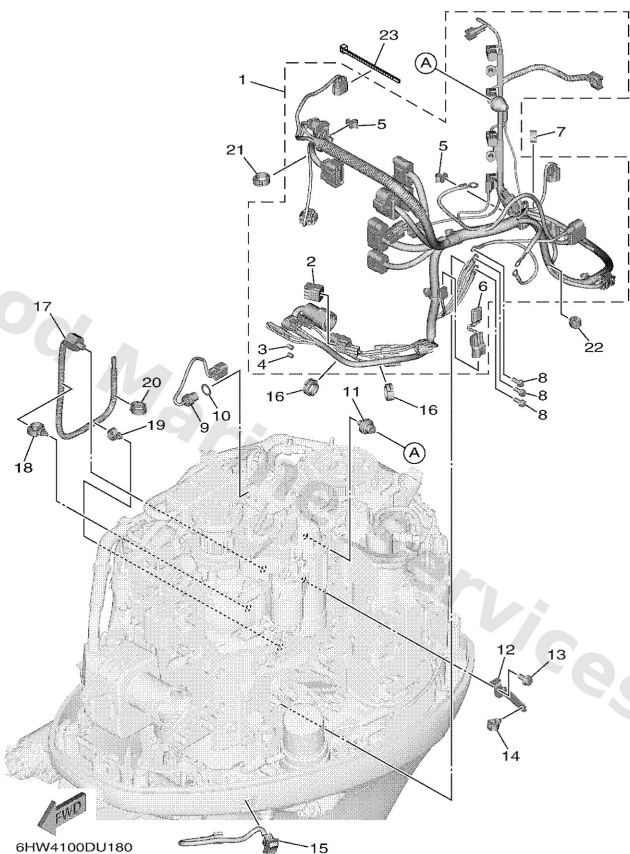
Electrical 4



6JX1200DU170

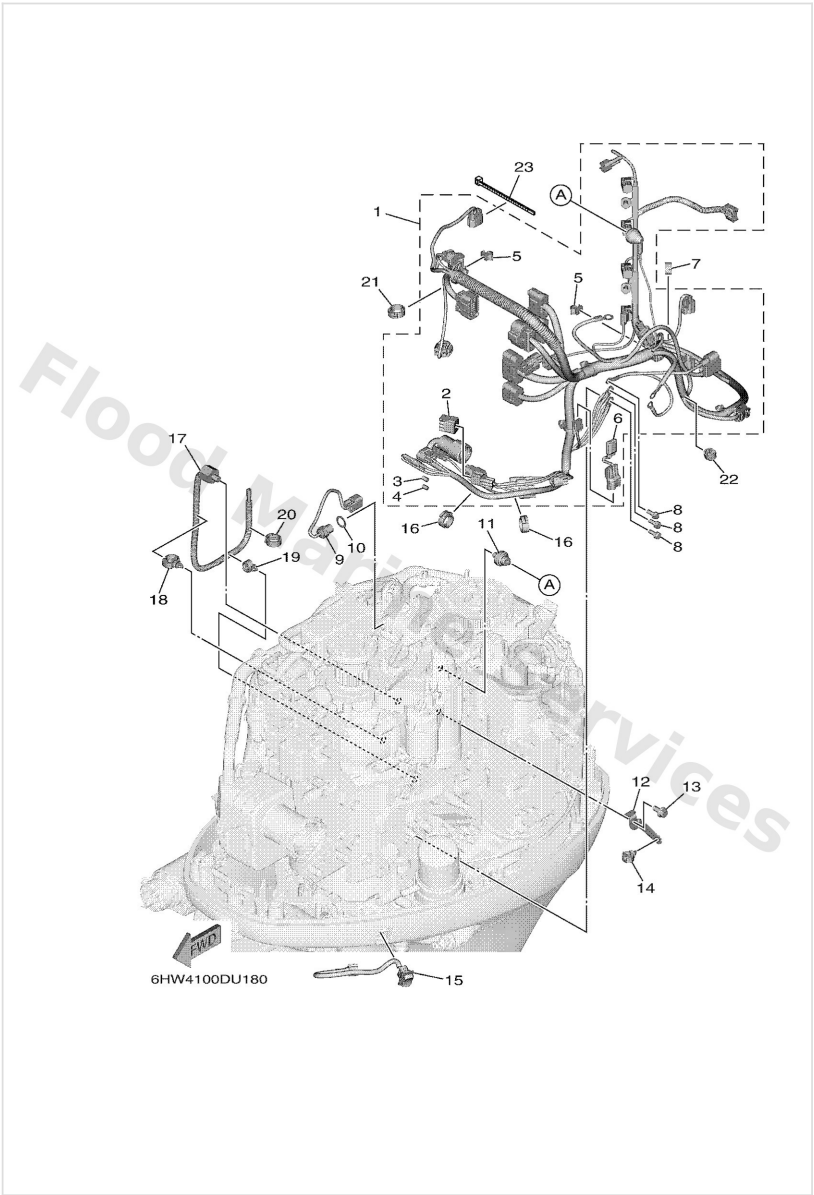
Ref	Part	
1	63PW819500 Relay assembly	Buy now
2	6828211901 Cover, lead wire	Buy now
3	97E9506610 Bolt, hexagon w/w deep recess	Buy now
4	97E9506520 Bolt, hexagon w/w deep recess	Buy now
5	6FP8195200 Holder, relay	Buy now
6	68F8551601 Spacer	Buy now
7	9038706176 Collar	Buy now
8	68F8511900 Bolt	Buy now
9	95D9506016 Bolt, flange deep recess	Buy now
10	9046412183 Clamp(jn2)	Buy now
12	9046513M11 Clamp (6e5)	Buy now
13	9046411121 Clamp(4gy)	Buy now
14	9046405141 Clamp(7ly)	Buy now

Electrical 5



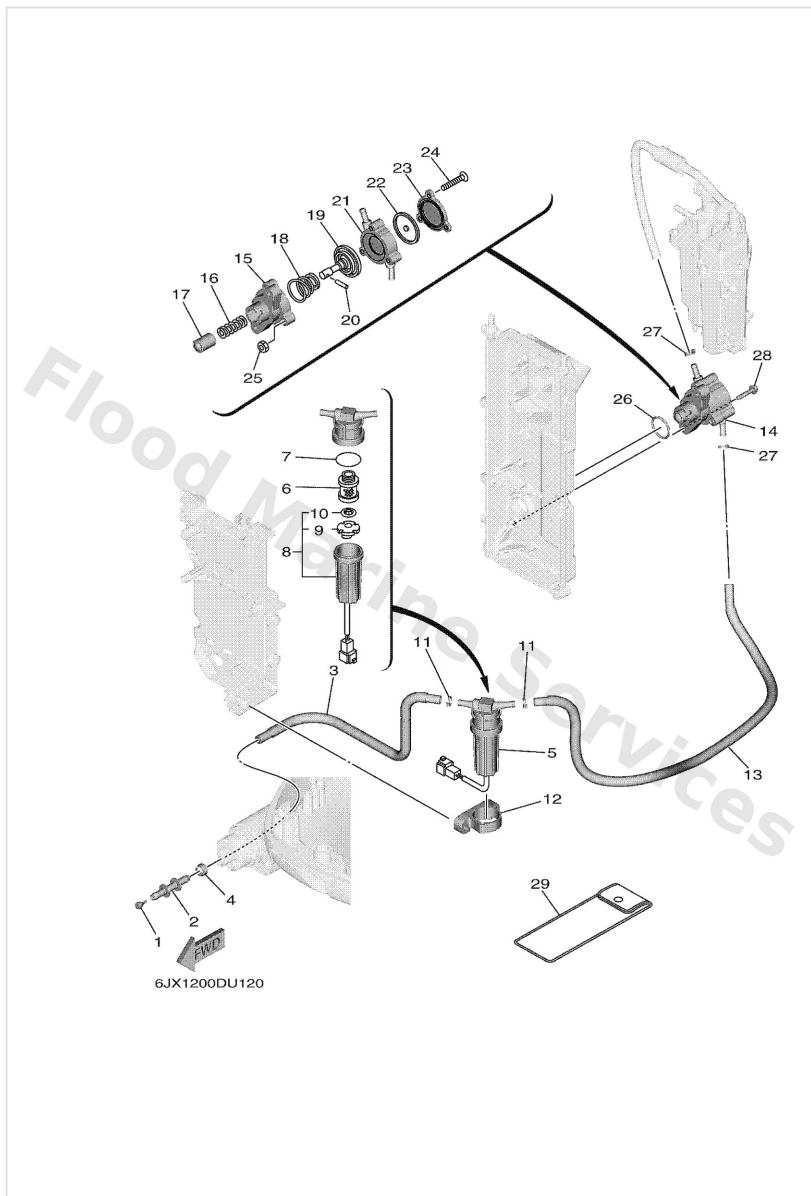
Ref	Part	
1	6FP8259012 Wire harness assembly	Buy now
2	6Y88258211 White cap 1 (4pin)	Buy now
3	6DA8258200 Cap 1 (female)	Buy now
4	6DA8258210 Cap 1 (male)	Buy now
5	9046409M47 Clamp(65j)	Buy now
6	6FM8198001 Diode assembly	Buy now
7	9046413227 Clamp	Buy now
8	97E9506516 Bolt, hexagon w/w deep recess	Buy now
9	6CJ8579000 Thermosensor assembly	Buy now
10	9043014115 Gasket (663)	Buy now
11	68V8250400 Oil pressure switch assembly	Buy now
12	6JX8554800 Holder	Buy now
13	95D9506016 Bolt, flange deep recess	Buy now
14	9046413249 Clamp	Buy now
15	6FM8256301 Trim & tilt switch assembly	Buy now

Electrical 5



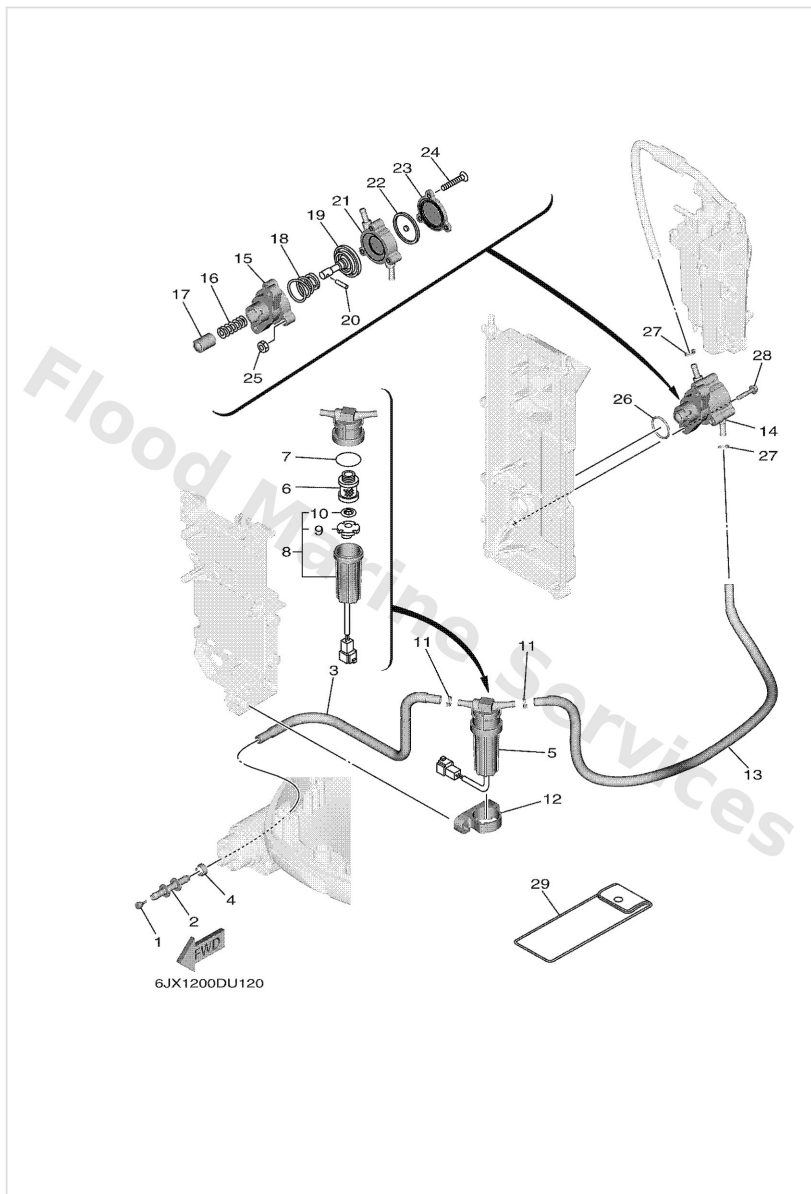
Ref	Part	
16	9046416001 Clamp	Buy now
17	6CJ8578002 Sensor, knock	Buy now
18	9046420181 Clamp(4ap)	Buy now
23	9046513M97 Clamp	Buy now

Fuel 1



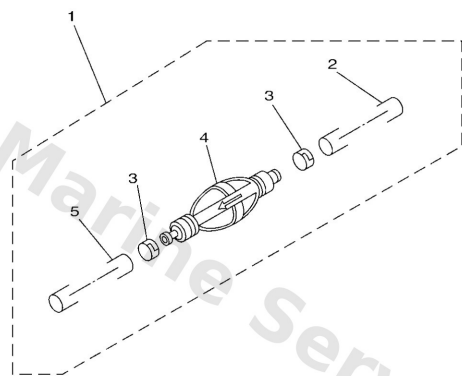
Ref	Part	
1	6898554701 Damper	Buy now
2	6AW2437701 Pipe, joint 2	Buy now
3	6FP2431400 Pipe 4	Buy now
4	6E52435151 Band 1	Buy now
5	6EK2456000 Filter assembly	Buy now
6	6D82456300 Element, filter (with tag)	Buy now
7	6D82456400 Gasket	Buy now
8	6D8WS24B00 Cup, filter (with tag)	Buy now
9	6D82446900 Float, water level	Buy now
10	6D82451900 Clip	Buy now
11	9046511M10 Clamp	Buy now
12	6FP2456801 Band, filter	Buy now
13	6FP2431100 Pipe, fuel 1	Buy now
14	6FP2441000 Fuel pump assembly	Buy now
15	68V2441200 Body 1	Buy now

Fuel 1



Ref	Part	
16	68V2445400 Spring	Buy now
17	68V1313100 Plunger	Buy now
18	63P2442300 Spring, diaphragm	Buy now
19	68V2441100 Diaphragm	Buy now
20	68V2437400 Pin	Buy now
21	6FP2441300 Body 2	Buy now
22	68V2447110 Diaphragm	Buy now
23	6FP2441400 Body 3	Buy now
24	68V2444400 Screw	Buy now
25	68V2414900 Nut	Buy now
26	9321030682 O-ring (371)	Buy now
28	9010506208 Bolt, washer based	Buy now
29	67F2810003 Tool kit AP	Buy now

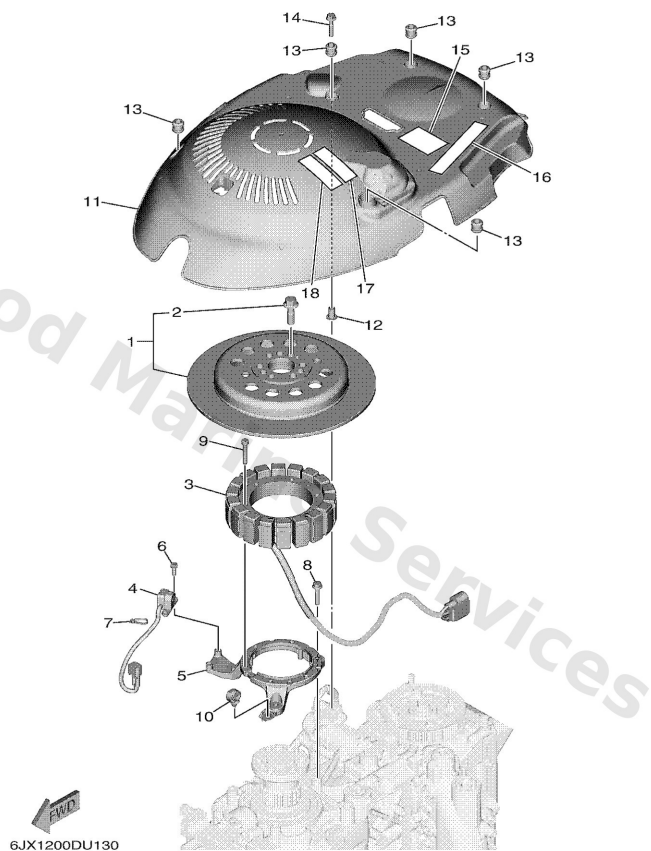
Fuel 2




6EK1370-N140

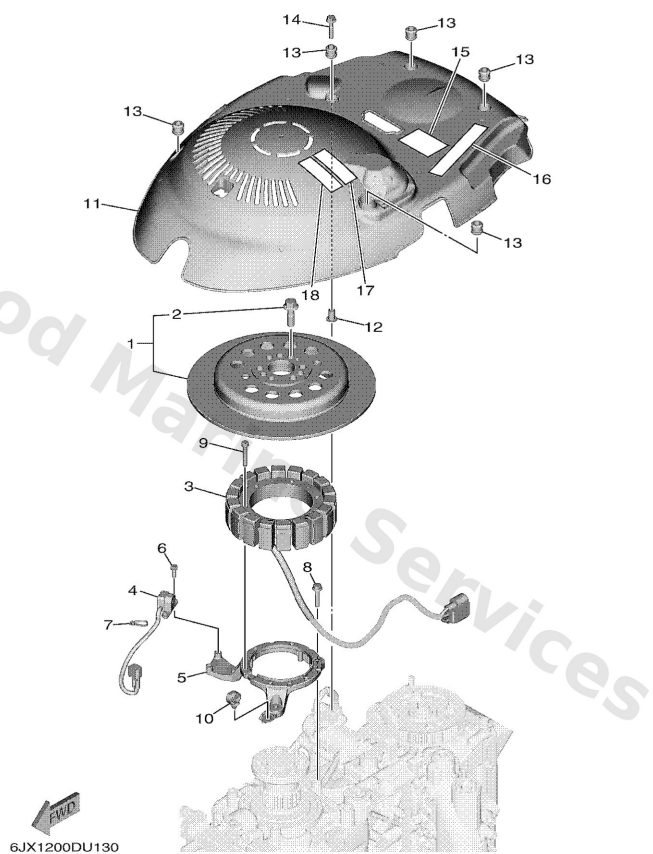
Ref	Part	
1	6Y22430761 Fuel Pipe Comp. 2 AP	Buy now
2	9044513M25 Hose (I2050)	Buy now
3	6E52435151 Band 1	Buy now
4	6Y22436060 Primer pump assembly	Buy now
5	9044513032 -	Buy now

Generator



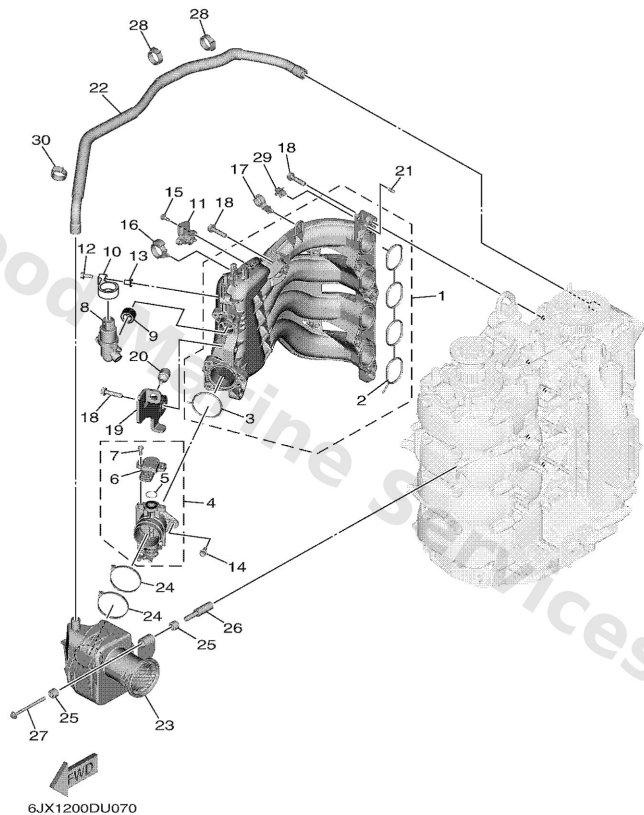
Ref	Part	
1	6FPW814502 Rotor assembly With Bolts	Buy now
2	6FPW901000 Bolt set	Buy now
3	6FP8141010 Stator assembly	Buy now
4	6CB8558001 Coil, pulser	Buy now
5	6FP8556100 Base, magneto	Buy now
6	9010905M89 Bolt, with washer	Buy now
7	9046511M10 Clamp	Buy now
8	95D9506030 Bolt, flange deep recess	Buy now
9	9131206035 Bolt(j17)	Buy now
10	9046413249 Clamp	Buy now
11	6FP8133711 Cover, flywheel	Buy now
12	9038706119 Collar	Buy now
13	6A08231701 Damper, ignition coil	Buy now
15	6FP8362601 Mark 6	Buy now
16	6EK1343762 Mark, caution	Buy now

Generator



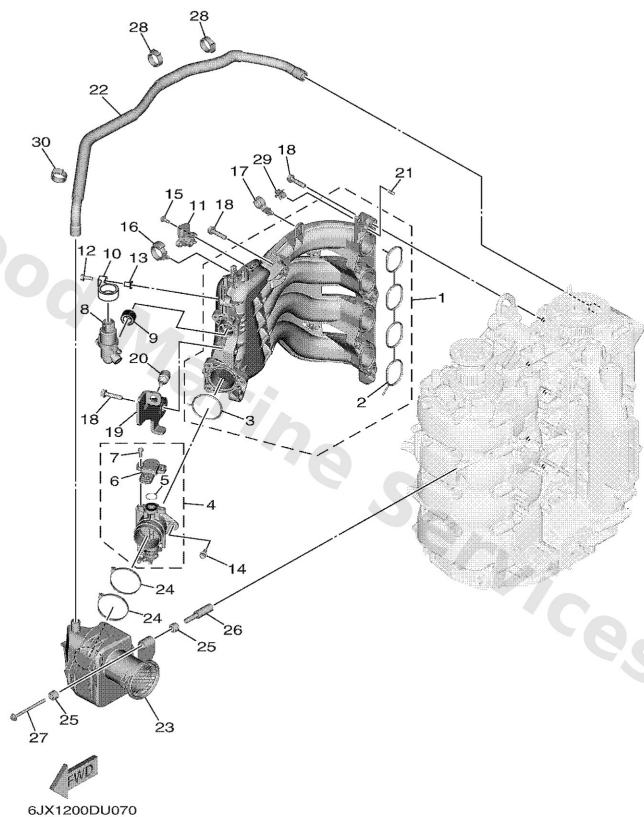
Ref	Part	
17	6EE8199441 Label, Safety	Buy now
18	6EE8199451 Label, Safety	Buy now

Intake 1



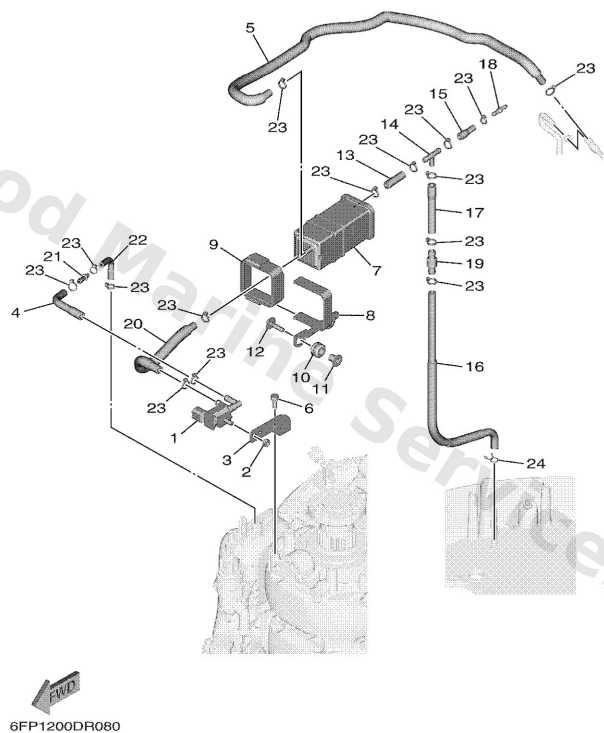
Ref	Part	
1	6FP1364100 Manifold, intake 1	Buy now
2	6FP1364500 Gasket, manifold 1	Buy now
3	6FP1364600 Gasket, manifold 2	Buy now
4	6FP1375101 Body, throttle 1	Buy now
5	9321017014 O-ring	Buy now
6	8GL8588501 Throttle sensor assembly	Buy now
7	9014905041 Screw	Buy now
8	6C51371302 Valve, idle speed control	Buy now
9	6FP1347600 Gasket	Buy now
10	6FP1338100 Damper	Buy now
11	68F8368810 Sensor assembly	Buy now
12	9011906309 Bolt, with washer	Buy now
13	9038706289 Collar	Buy now
14	6C51449600 Bolt	Buy now
15	6C58114610 Screw 2	Buy now

Intake 1



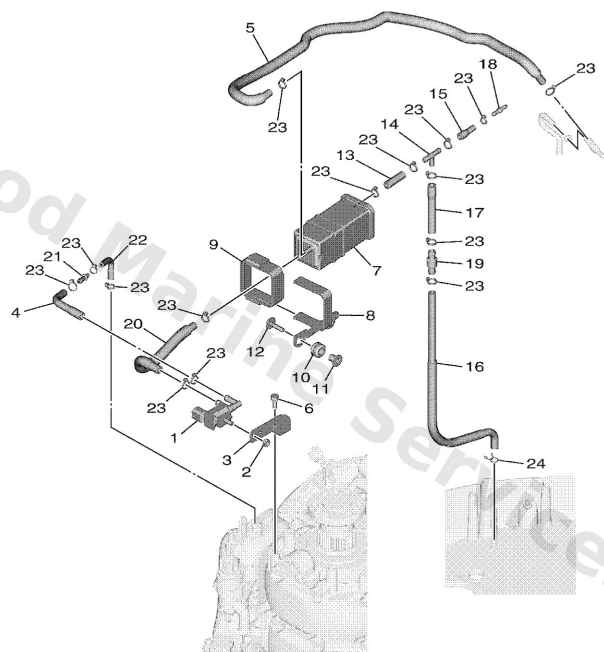
Ref	Part	
16	9046412183 Clamp(jn2)	Buy now
17	9046417006 Clamp	Buy now
18	9011908020 Bolt, with washer	Buy now
19	6FP1337100 Plate	Buy now
20	6FP1443500 Grommet	Buy now
21	9169050014 Pin, spring (647)	Buy now
22	6FP1537300 Pipe, breather	Buy now
23	6FP1444002 Silencer assembly, intake	Buy now
23	6HV1444001 Silencer assembly, intake	Buy now
24	9046465001 Clamp	Buy now
25	9038608001 Bush	Buy now
26	9038707013 Collar	Buy now
27	9011906307 Bolt, with washer	Buy now
28	9046426001 Clamp	Buy now
29	9046409M47 Clamp(65j)	Buy now

Intake 2



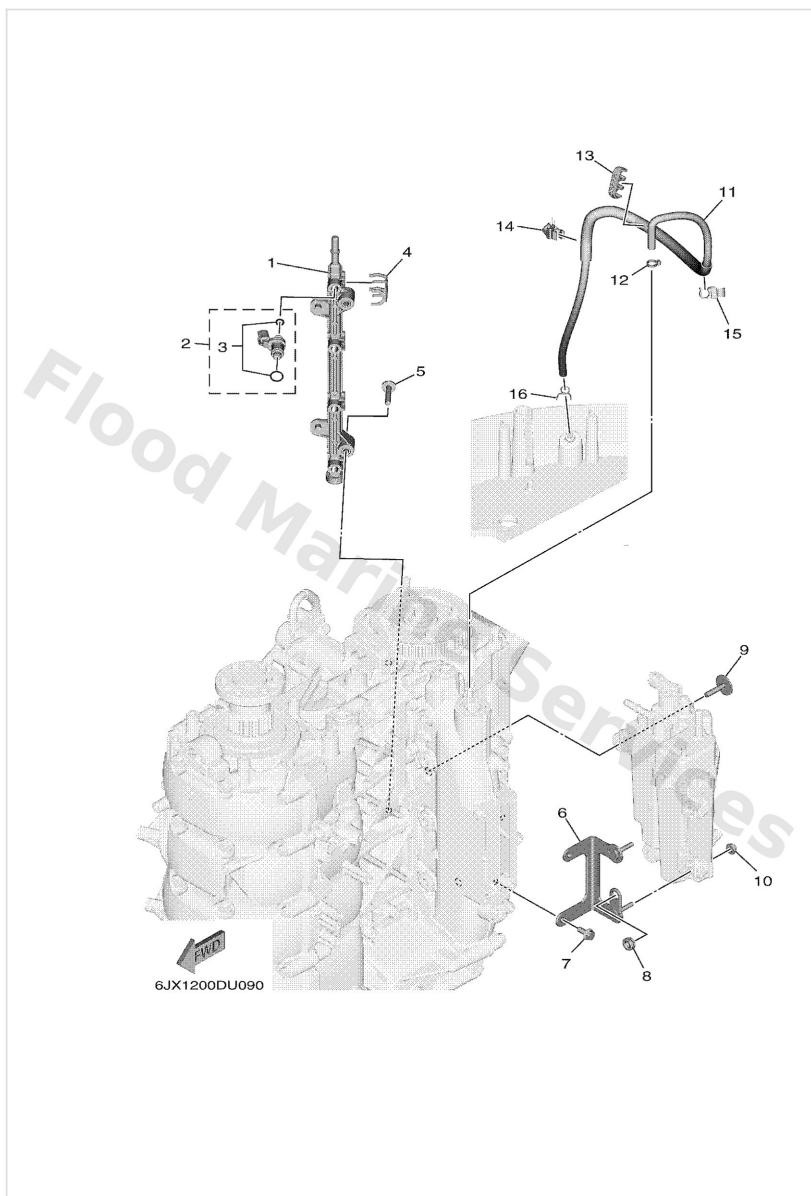
Ref	Part	
1	6C58612000 Solenoid valve assembly	Buy now
2	9538006600 Nut(661)	Buy now
3	6FP8611200 Stay, solenoid	Buy now
4	6FP2416A00 Hose	Buy now
5	6FP1475A00 Pipe 1	Buy now
6	97E9506516 Bolt, hexagon w/w deep recess	Buy now
7	69J2417000 Canister assembly	Buy now
8	6FP2134X00 Bracket, canister	Buy now
9	6FP2419E01 Cover, canister	Buy now
10	9048010M23 Grommet(6k7)	Buy now
11	9038706289 Collar	Buy now
12	9011906309 Bolt, with washer	Buy now
13	6AW1354510 Hose 1	Buy now
14	6882437800 Pipe, joint	Buy now
15	6FP1354600 Hose 2	Buy now

Intake 2



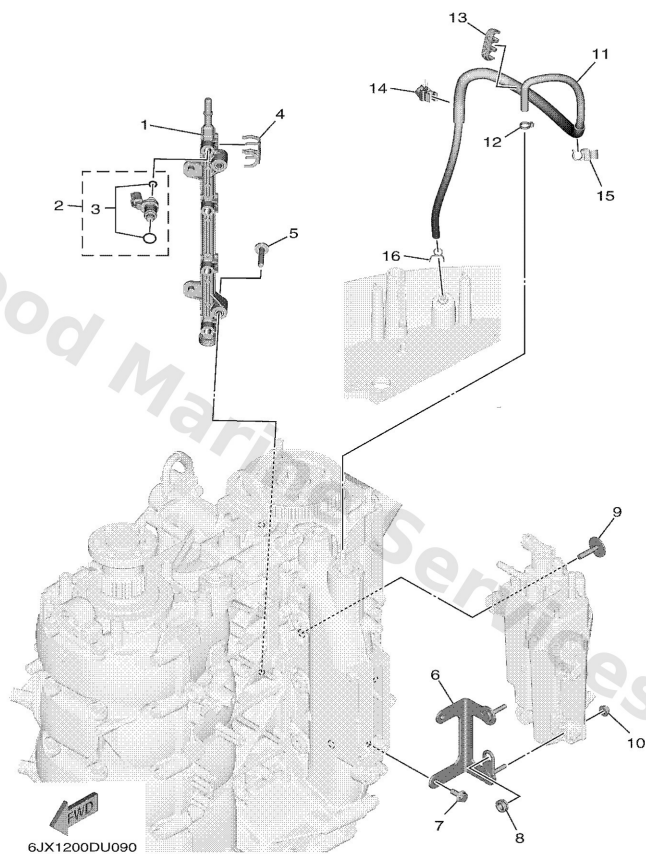
Ref	Part	
16	6FP1354700 Hose 3	Buy now
17	6FP1354800 Hose, air 4	Buy now
18	6E52174400 Breezer	Buy now
19	63D2174400 Breather	Buy now
20	6FP1475F00 Pipe 3	Buy now
21	6EK1498900 Orifice, air vent	Buy now
22	6FP1475G00 Pipe 4	Buy now
23	9046511M10 Clamp	Buy now
24	9046709M17 Clip(6k8)	Buy now

Intake 3



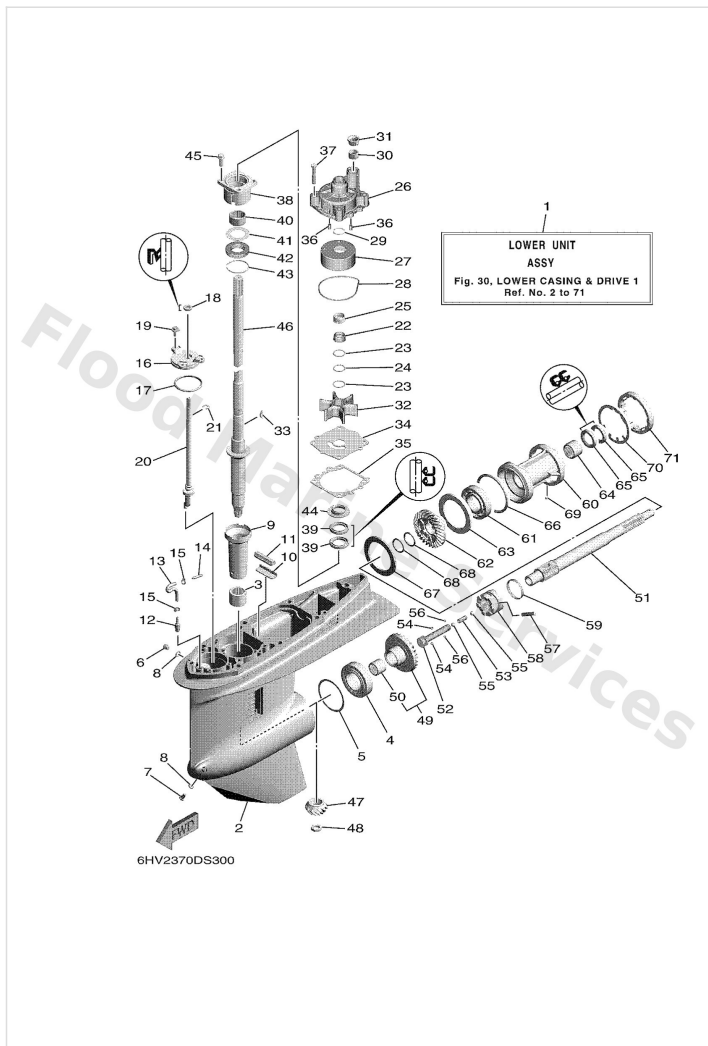
Ref	Part	
1	6FP1316100 Pipe, delivery 1	Buy now
2	6FP1376101 Injector	Buy now
3	6CS1410B00 Packing kit	Buy now
4	6FP1357700 Clip	Buy now
5	9011906296 Bolt, with washer	Buy now
6	6FP2442200 Plate	Buy now
7	95D9506014 Bolt, flange deep recess	Buy now
8	9048011006 Grommet	Buy now
9	9011906291 Bolt, with washer	Buy now
10	9017906M28 Nut(63v)	Buy now
11	6FP4254200 Pipe	Buy now
12	9046511M10 Clamp	Buy now
13	9046410011 Clamp	Buy now
14	9046409021 Clamp	Buy now
15	9046409013 Clamp	Buy now

Intake 3



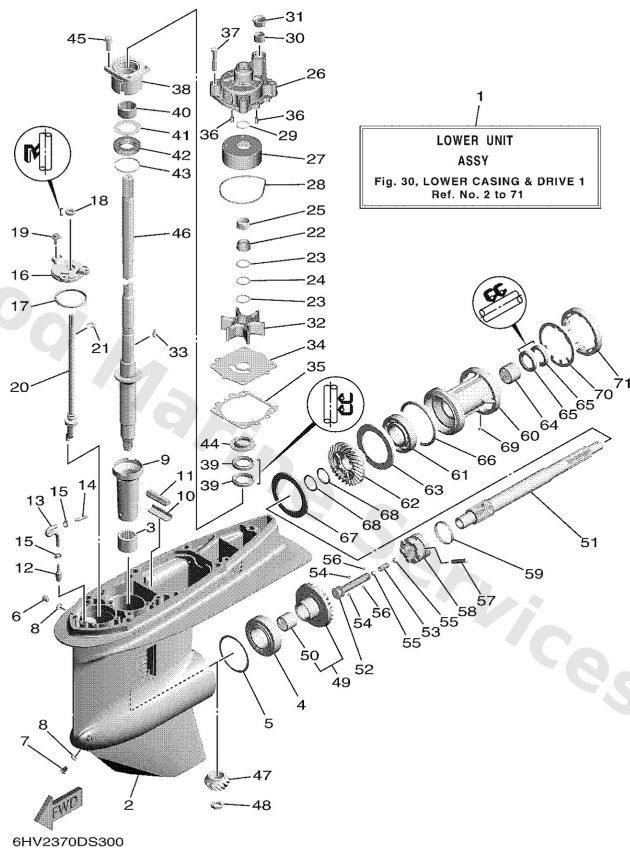
Ref	Part	
16	9046708M18 Clip	Buy now

Lower Casing & Drive 1



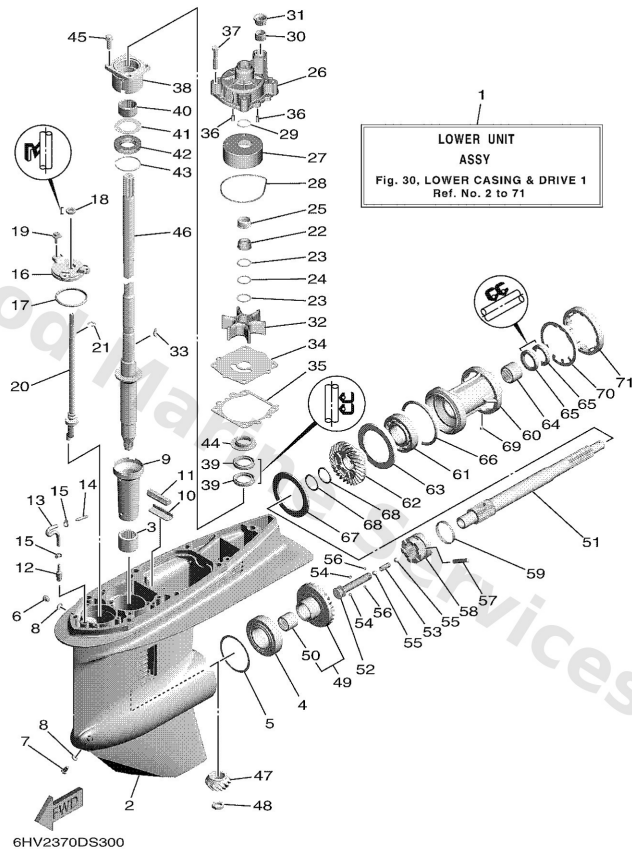
Ref	Part	
1	6EK45300038D Lower unit assembly L(20.3")	Buy now
2	6E545301078D Casing, lower	Buy now
3	93315628U9 Brg,cyl-cal roller (6e5)	Buy now
4	93332000U7 Brg,tapered roller 76mm (6e5)	Buy now
5	6E54556701 Shim (t:0.10mm) UR	Buy now
5	6E54556710 Shim (t:0.12mm) UR	Buy now
5	6E54556720 Shim (t:0.15mm) UR	Buy now
5	6E54556730 Shim (t:0.18mm) UR	Buy now
5	6E54556740 Shim (t:0.30mm) UR	Buy now
5	6E54556750 Shim (t:0.40mm) UR	Buy now
5	6E54556760 Shim (t:0.50mm) UR	Buy now
6	9034008002 Plug, straight screw	Buy now
7	6884534110 Plug, drain	Buy now
8	9043008003 Gasket	Buy now
9	6E54553600 Sleeve, drive shaft	Buy now

Lower Casing & Drive 1



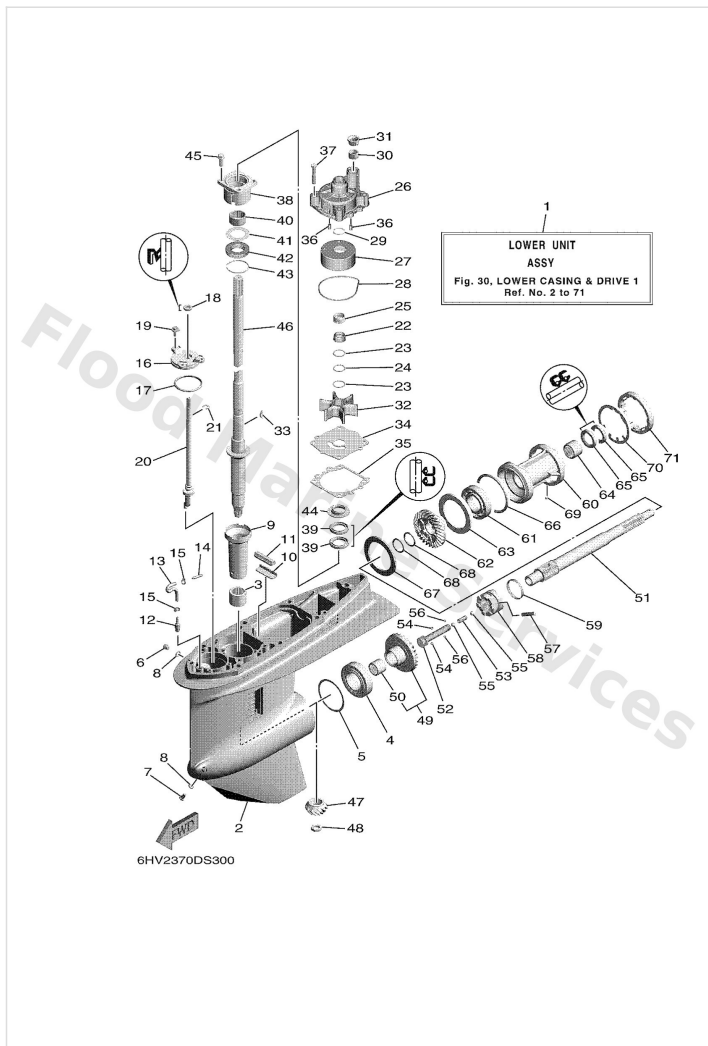
Ref	Part	
10	6634537600 Guide, seal damper	Buy now
11	6884537500 Damper, seal 2	Buy now
12	6E54537800 Nipple, hose	Buy now
13	9044507ME8 Hose (I250) L(20.3")	Buy now
14	6E58355810 End, nipple	Buy now
15	9046511M10 Clamp	Buy now
16	6E54532100 Plate	Buy now
17	9321058144 O-ring(47x)	Buy now
18	9310609014 Oil seal	Buy now
19	9011906286 Bolt, with washer	Buy now
20	6E54415003 Shift cam assembly	Buy now
21	9900108600 Circlip(2r6)	Buy now
22	61A4553800 Spacer, 1	Buy now
23	9020122M01 Washer, plate(61a)	Buy now
24	9020622M19 Washer, wave(61a)	Buy now

Lower Casing & Drive 1



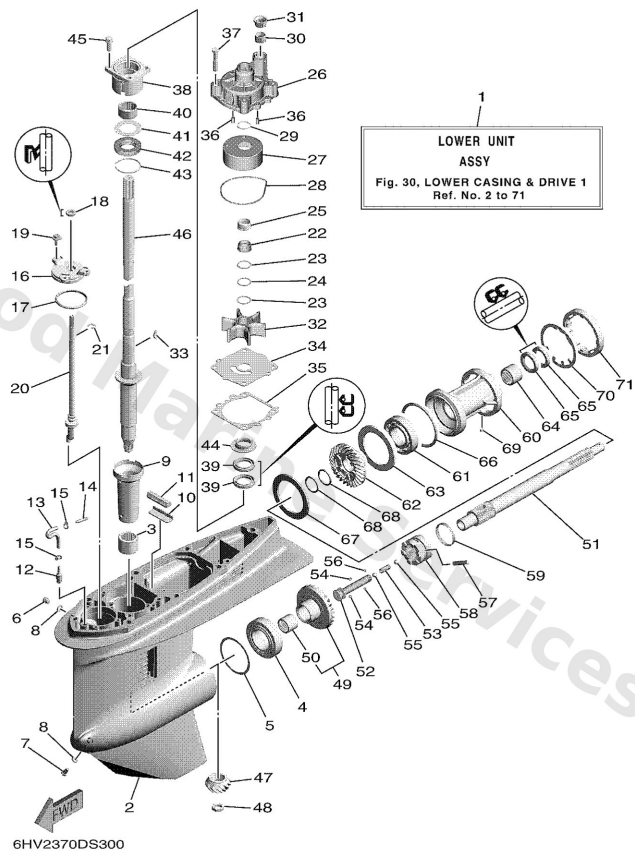
Ref	Part	
25	61A4552700 Collar, drive shaft	Buy now
26	61A4431101 Housing, water pump	Buy now
27	61A4432202 Insert, cartridge	Buy now
28	9321086M38 O-ring (6e5)	Buy now
29	9321037160 O-ring (6g8)	Buy now
30	6E54436501 Damper, water seal 1	Buy now
31	6E54431200 Cover, water pump housing	Buy now
32	6E54435201 Impeller	Buy now
33	9028004M05 Key, woodruff (6e5)	Buy now
34	6EK4432300 Outer plate, cartridge	Buy now
35	6E544315A0 Gasket, water pump	Buy now
36	9360612019 Pin, dowel (614)	Buy now
37	9011908191 Bolt, with washer	Buy now
38	6E545331009S Housing, bearing	Buy now
39	9310128M16 Oil seal (6e5)	Buy now

Lower Casing & Drive 1



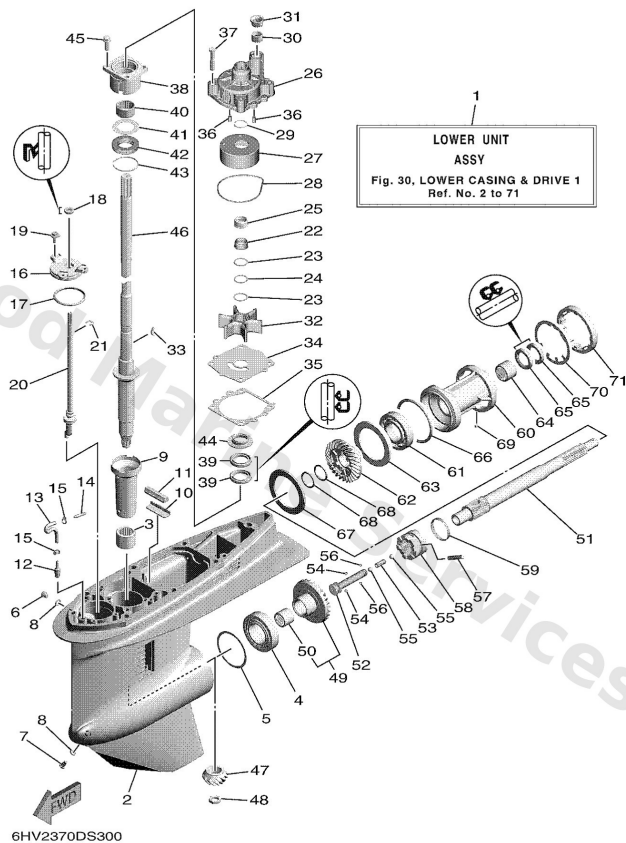
Ref	Part	
40	93317330U2 Bearing, cylindrical(6k0)	Buy now
41	6E54558701 Shim (t:0.10mm) UR	Buy now
41	6E54558710 Shim (t:0.12mm) UR	Buy now
41	6E54558720 Shim (t:0.15mm) UR	Buy now
41	6E54558730 Shim (t:0.18mm) UR	Buy now
41	6E54558740 Shim (t:0.30mm) UR	Buy now
41	6E54558750 Shim (t:0.40mm) UR	Buy now
41	6E54558760 Shim (t:0.50mm) UR	Buy now
42	93341930V2 Bearing, thrust(64d)	Buy now
43	9321055M14 O-ring (70e)	Buy now
44	6E54534400 Cover, oil seal	Buy now
45	97E9508525 Bolt, hexagon w/w deep recess	Buy now
46	6EK4550100 Drive shaft comp. L(20.3")	Buy now
47	68V4555100 Pinion	Buy now
48	9017016M01 Nut, hexagon (688)	Buy now

Lower Casing & Drive 1



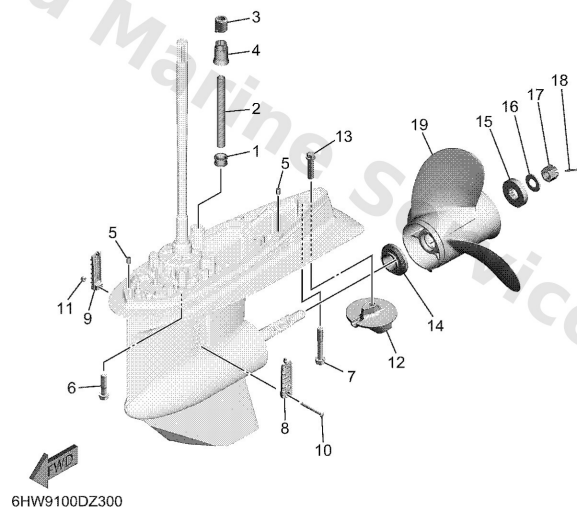
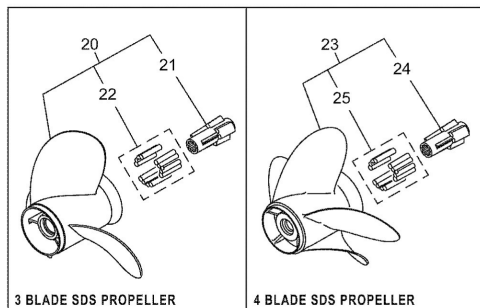
Ref	Part	
49	68V4556000 Gear	Buy now
50	93315425U7 Brg,cyl-cal roller (6e5)	Buy now
51	6E54561101 Shaft, propeller	Buy now
52	6E54563402 Slide, shift	Buy now
53	9050116M37 Spring (6g5)	Buy now
54	9350732009 Ball (12r)	Buy now
55	9351132017 Ball (498)	Buy now
56	9350316003 Ball	Buy now
57	9025008M07 Pin, straight (6g5)	Buy now
58	68V4563102 Clutch, dog	Buy now
59	6E54563301 Ring, cross pin	Buy now
60	6E54533200CA Housing, bearing	Buy now
61	93306208U0 Brg,r-b 6208 80mm 345g (6e5)	Buy now
62	68V4557100 Gear	Buy now
63	6E54557600 Washer, thrust 2	Buy now

Lower Casing & Drive 1



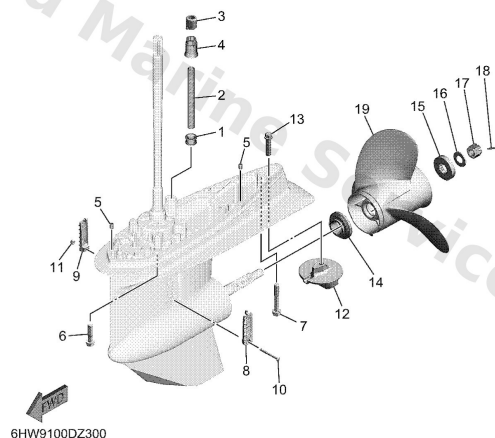
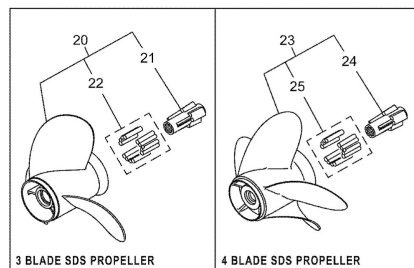
Ref	Part	
64	93315430U8 Bearing	Buy now
65	9310130M17 Oil seal (6e5)	Buy now
66	9321086M39 O-ring (6e5)	Buy now
67	6L64557700 Shim (t:0.10mm) UR	Buy now
67	6L64557710 Shim (t:0.12mm) UR	Buy now
67	6L64557720 Shim (t:0.15mm) UR	Buy now
67	6L64557730 Shim (t:0.18mm) UR	Buy now
67	6L64557740 Shim (t:0.30mm) UR	Buy now
67	6L64557750 Shim (t:0.40mm) UR	Buy now
67	6L64557760 Shim (t:0.50mm) UR	Buy now
68	9020130M92 Washer (6g5)	Buy now
69	9028204010 Key, strait(663)	Buy now
70	6884538302 Washer, claw	Buy now
71	6884538402 Nut	Buy now

Lower Casing & Drive 2



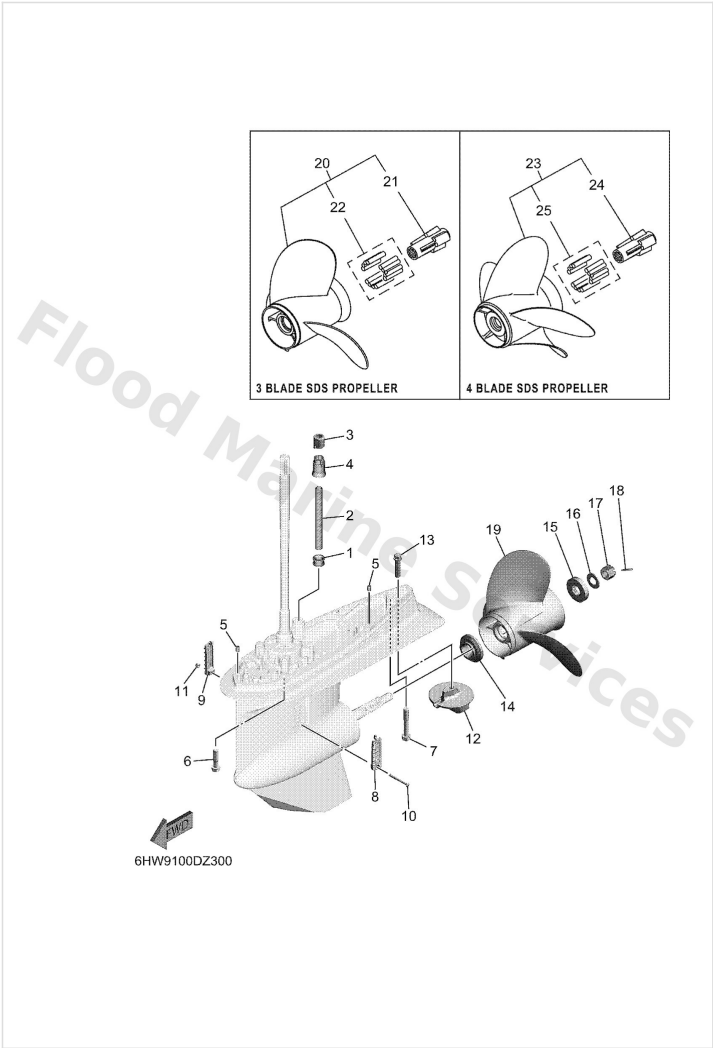
Ref	Part	
1	6E54436601 Damper, water seal 2	Buy now
2	9044016001 Pipe L(20.3")	Buy now
3	6EK4436501 Damper, water seal 1	Buy now
4	6EK4437900 Guide, water tube	Buy now
5	9360812M05 Pin, dowel b (6e5)	Buy now
6	97E9510545 Bolt, hexagon w/w deep recess	Buy now
7	9011910071 Bolt, with washer	Buy now
8	6884521402 Cover, water inlet	Buy now
9	6884521502 Cover, water inlet	Buy now
10	9015205M07 Screw, countersunk	Buy now
11	9018505002 Nut nylon (sus)(ex4)	Buy now
12	6E54537101 Trim tab	Buy now
13	9010510M00 Bolt, hexagon (663)	Buy now
14	6E54598701 Spacer 1	Buy now
15	6884599701 Spacer 2	Buy now

Lower Casing & Drive 2



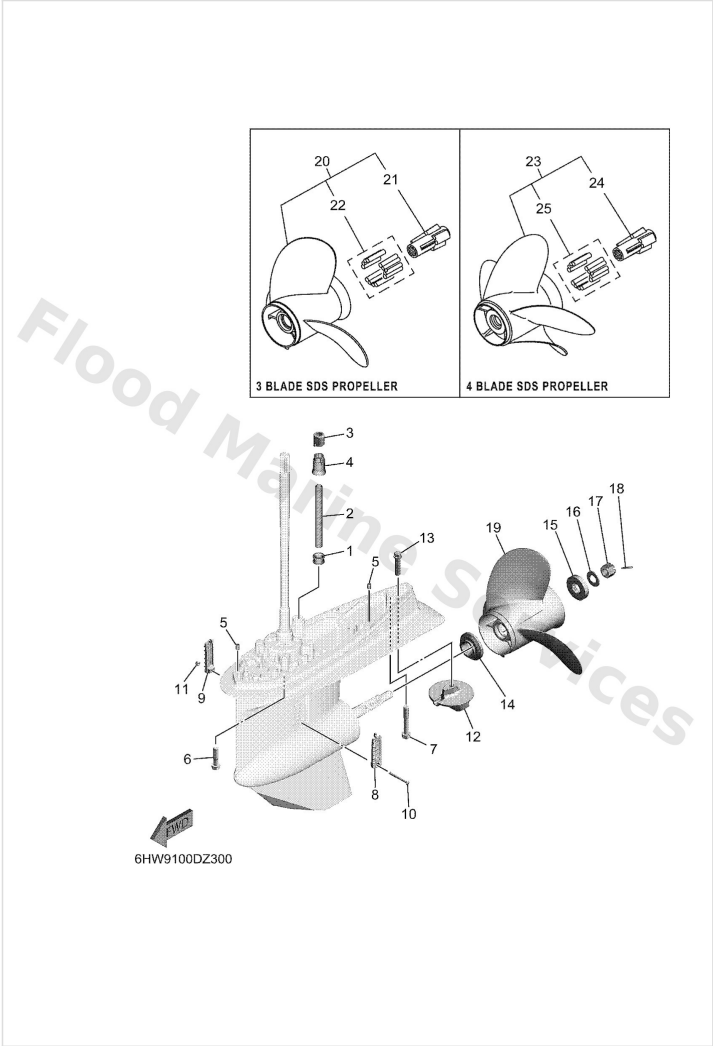
Ref	Part	
16	9299018200 Washer (6e5)	Buy now
17	9017118M04 Nut, castle (6e5)	Buy now
18	9149040030 Pin, cotter (663)	Buy now
19	6E54594100 Propeller (3x13x19-k) UR	Buy now
19	6E54594300 Propeller (3x12-5/8"x21"-k) UR	Buy now
19	6E54594501 Propeller (3x13-1/4x17-k) UR	Buy now
19	6E54594700 Propeller (3x13-1/2x15-k) UR	Buy now
19	6E54594900 Propeller (3x13-5/8"x13"-k) UR	Buy now
19	6E54595200 Propeller (3x13"x23"-k) UR	Buy now
19	6E54595400 Propeller (3x14"x11"-k) UR	Buy now
19	6E54595600 Propeller (3x13"x25"-k) UR	Buy now
19	6E54595800 Propeller (3x13-5/8"x14"-k) UR	Buy now
19	62A4597010 Propeller (3X13-1/2"X21"-K) UR	Buy now
19	62A4597210 Propeller (3X13-1/2"X23"-K) UR	Buy now
19	62A4597410 Propeller (3X13-1/2"X19"-K) UR	Buy now

Lower Casing & Drive 2



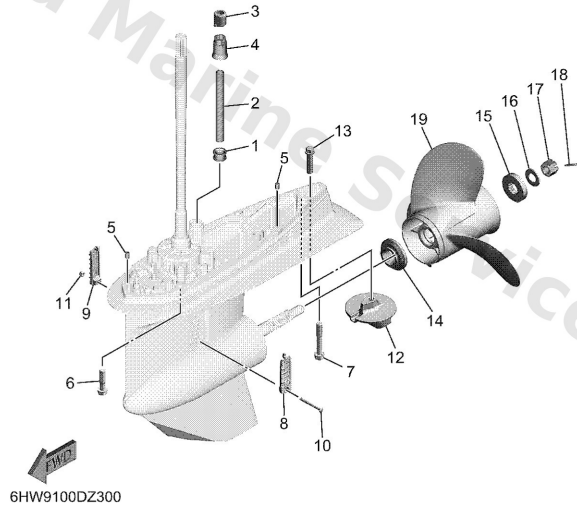
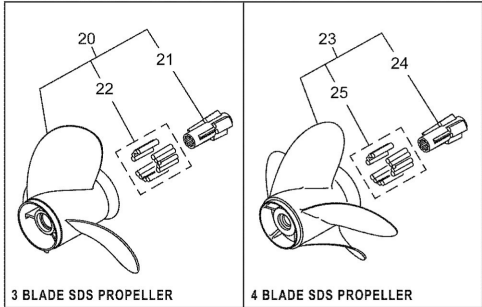
Ref	Part	
19	62A4597600 Propeller (3X13-1/2"X17"-K) UR	Buy now
19	6884593002 Propeller (3x13x17) UR	Buy now
19	6884593260 Propeller (3x13-1/2"x14"-k) UR	Buy now
19	6884597003 Propeller (3x13"x19"-k) UR	Buy now
19	6884597202 Propeller (3x13"x21"-k) UR	Buy now
19	6884597402 Propeller (3x13"x23"-k) UR	Buy now
19	6884597601 Propeller (ss 3x13"x25"-k) UR	Buy now
19	6884597860 Propeller (3x13-1/2"x16"-k) UR	Buy now
19	68V4594100 Propeller (3X13-1/2"X17"-K) UR	Buy now
19	68V4594300 Propeller (3X13-1/2"X19"-K) UR	Buy now
20	6EK4594100 Propeller (3x13-1/2 x 9-k) UR SDS 3 BLADE	Buy now
20	6EK4594300 Propeller 3x13-1/2 x 10-1/2-k UR SDS 3 BLADE	Buy now
20	6EK4594500 Propeller (3x13-1/2 x 12 -k) UR SDS 3 BLADE	Buy now
20	6EK4594700 Propeller (3x13-1/2 x 14 -k) UR SDS 3 BLADE	Buy now
20	6EK4594900 Propeller (3x13-1/2 x 16 -k) UR SDS 3 BLADE	Buy now

Lower Casing & Drive 2



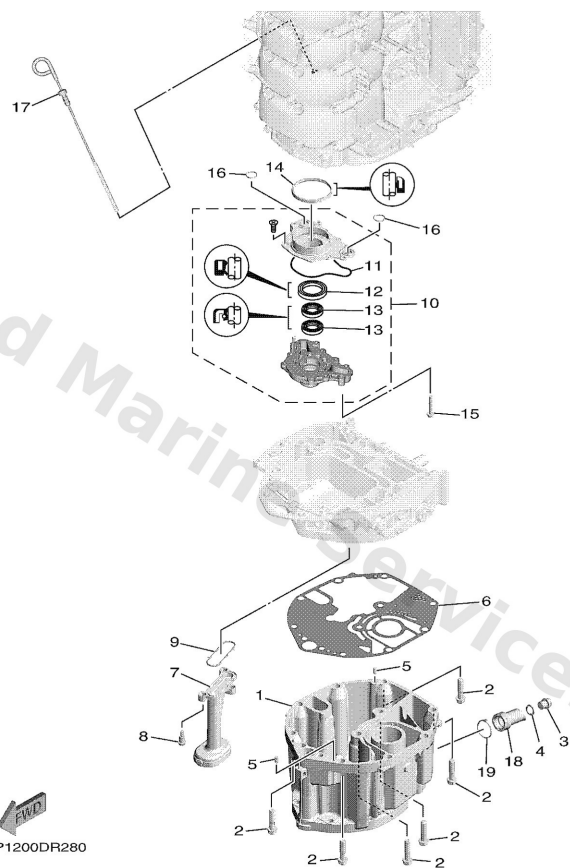
Ref	Part	
20	6FP4594100 Propeller (al 3x13-5/8 x14 -k) UR SDS 3 BLADE	Buy now
20	6FP4594300 Propeller (al 3x13-1/2 x15 -k) UR SDS 3 BLADE	Buy now
20	6FP4594500 Propeller (al 3x13-1/4 x16 -k) UR SDS 3 BLADE	Buy now
20	6FP4594700 Propeller (al 3x13-1/8 x17 -k) UR SDS 3 BLADE	Buy now
20	6FP4594900 Propeller (al 3x13 x18 -k) UR SDS 3 BLADE	Buy now
20	6N74597000 Talon 3 x 13-1/8 x 14-sds UR SDS 3 BLADE	Buy now
20	6N74597200 Talon 3 x 13-1/8 x 16-sds UR SDS 3 BLADE	Buy now
20	6N74597400 Talon 3 x 13-1/8 x 18-sds UR SDS 3 BLADE	Buy now
20	6N74597600 Talon 3 x 13-1/8 x 19-sds UR SDS 3 BLADE	Buy now
20	6H14597000 Propeller (3X14"X9"-K) UR SDS 3 BLADE	Buy now
20	6H14597200 Propeller (3X14"X10"-K) UR SDS 3 BLADE	Buy now
20	6H14597400 Propeller (3X14"X11"-K) UR SDS 3 BLADE	Buy now
20	6H14597600 Propeller (3X14"X12"-K) UR SDS 3 BLADE	Buy now
20	6H14597800 Propeller (3X14"X13"-K) UR SDS 3 BLADE	Buy now
20	6N74593000 Talon 3 x 13-1/8 x 22-sds UR SDS 3 BLADE	Buy now

Lower Casing & Drive 2



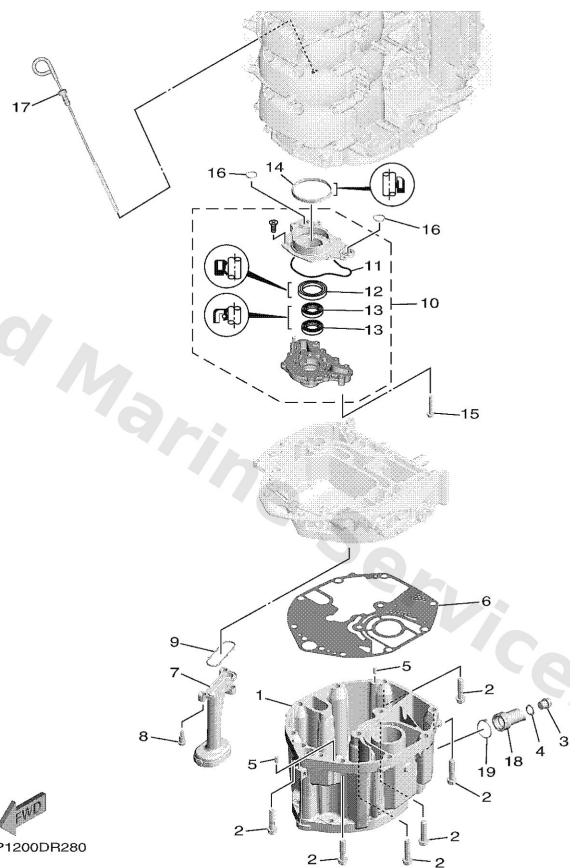
Ref	Part	
20	6N74593200 Talon 3 x 13-1/8 x 24-sds UR SDS 3 BLADE	Buy now
20	6N74597800 Talon 3 x 13-1/8 x 20-sds UR SDS 3 BLADE	Buy now
21	6EK4598200 Bush, propeller	Buy now
22	6EK45C8209 Damper rubber, propeller 2	Buy now
23	6N645B7000 Propeller (4X13-1/4"X14"-X) UR SDS 4 BLADE	Buy now
23	6N645B7200 Prop - 4 x 13 1/4" x 16" (sds) UR SDS 4 BLADE	Buy now
23	6N645B7400 Propeller (4X13-1/4"X18"-X) UR SDS 4 BLADE	Buy now
23	6N645B7600 Propeller (4X13-1/4"X20"-X) UR SDS 4 BLADE	Buy now
23	6N645B7800 Propeller (4X13-1/4"X22"-X) UR SDS 4 BLADE	Buy now
23	6N645B8000 Propeller (4X13-1/4"X23"-X) UR SDS 4 BLADE	Buy now

Oil Pan



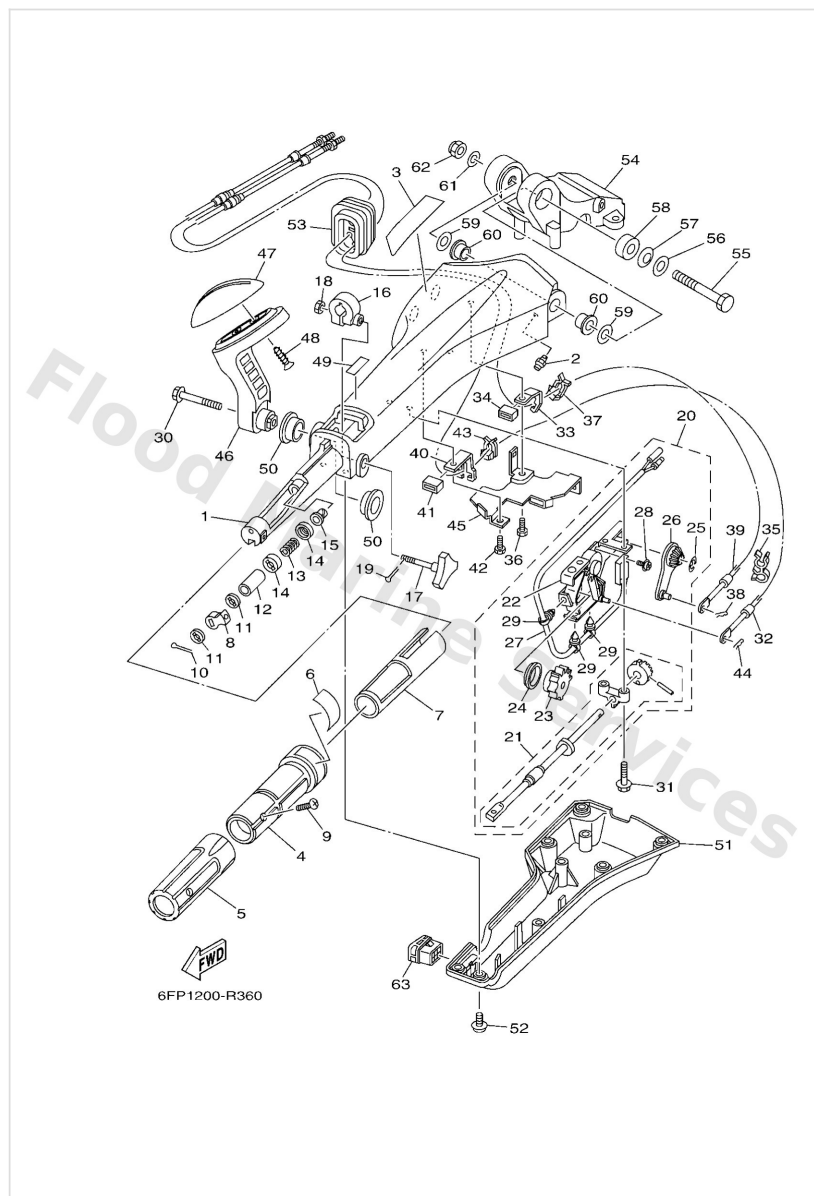
Ref	Part	
1	6EK1531102CA Oil pan	Buy now
2	97E7510545 Bolt, hexagon w/w deep recess	Buy now
3	9034014M06 Plug, straight screw(62y)	Buy now
4	9043014M09 Gasket	Buy now
5	9360612019 Pin, dowel (614)	Buy now
6	6EK1531201 Gasket, oil pan	Buy now
7	67F1341100 Strainer, oil	Buy now
8	9010906292 Bolt	Buy now
9	67F1341500 Seal, oil strainer	Buy now
10	6EK1330000 Oil pump assembly	Buy now
11	6EK1332900 Gasket, pump cover	Buy now
12	6AW1311900 Oil seal	Buy now
13	69J1363100 Oil seal	Buy now
14	69J1135500 Seal, cylinder 1	Buy now
15	9010506151 Bolt, flange	Buy now

Oil Pan



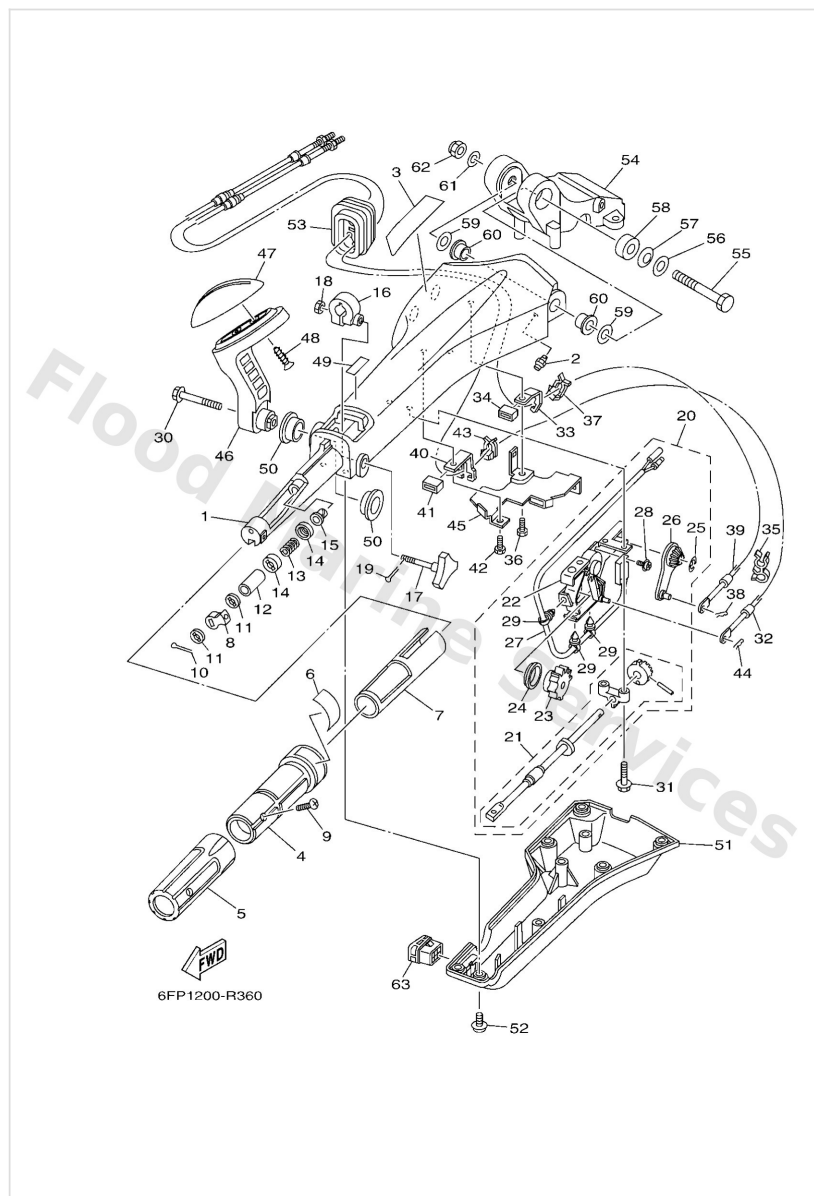
Ref	Part	
16	9321019MJ1 O-ring	Buy now
17	6FP1536200 Plug, oil level	Buy now
18	6EK1531600 Damper 1	Buy now
19	9046511M59 Clamp(63m)	Buy now

Optional Parts 1



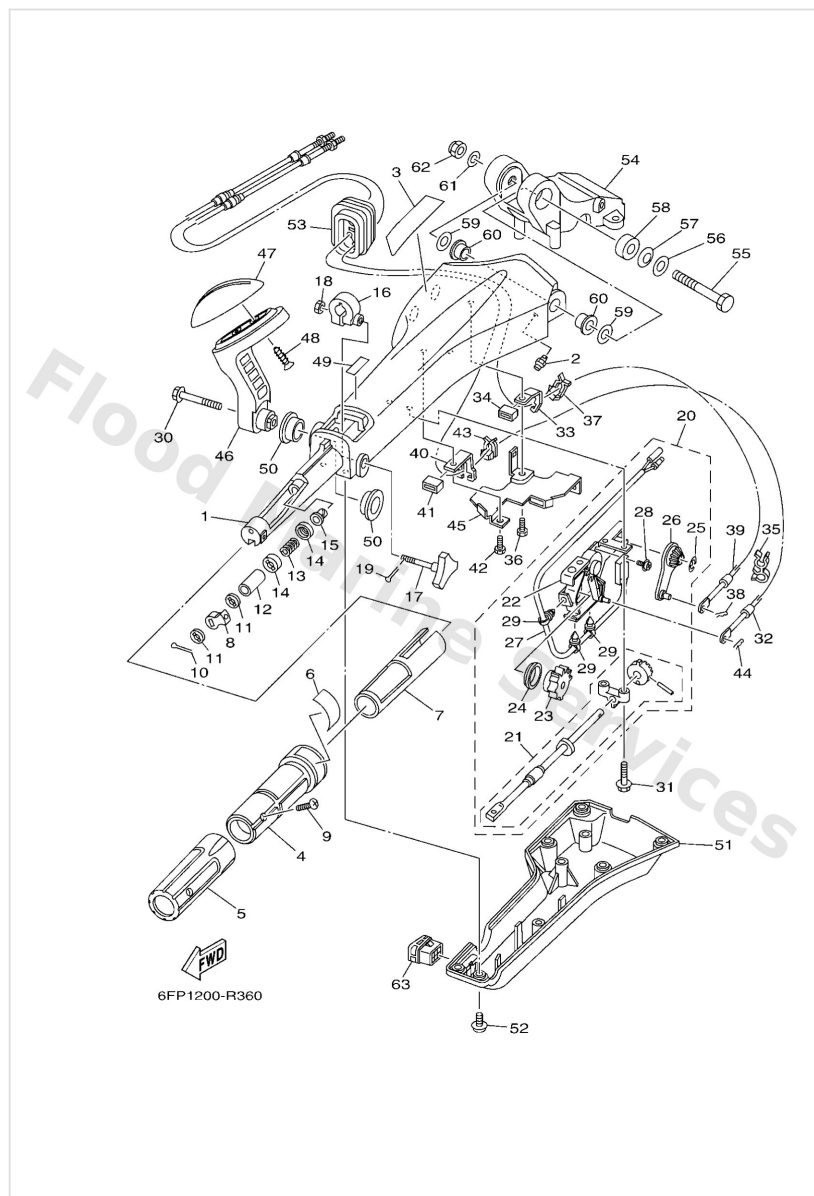
Ref	Part	
1	6X442111028D Handle, steering	Buy now
2	9370006002 Nipple, grease	Buy now
3	6X44821500 Graphic	Buy now
4	6X44211901 Grip, steering handle	Buy now
5	6X44217701 Rubber, handle	Buy now
6	6X44213700 Indicator, throttle	Buy now
7	6X44129100 Bushing	Buy now
8	6X44413901 Collar	Buy now
9	9015205007 Screw, countersunk	Buy now
10	9149020010 Pin, cotter	Buy now
11	6X44417700 Washer	Buy now
12	6X44212800 Collar, distance 1	Buy now
13	9050123215 Spring (655)	Buy now
14	6X44418800 Washer	Buy now
15	9038608032 Bushing (650)	Buy now

Optional Parts 1



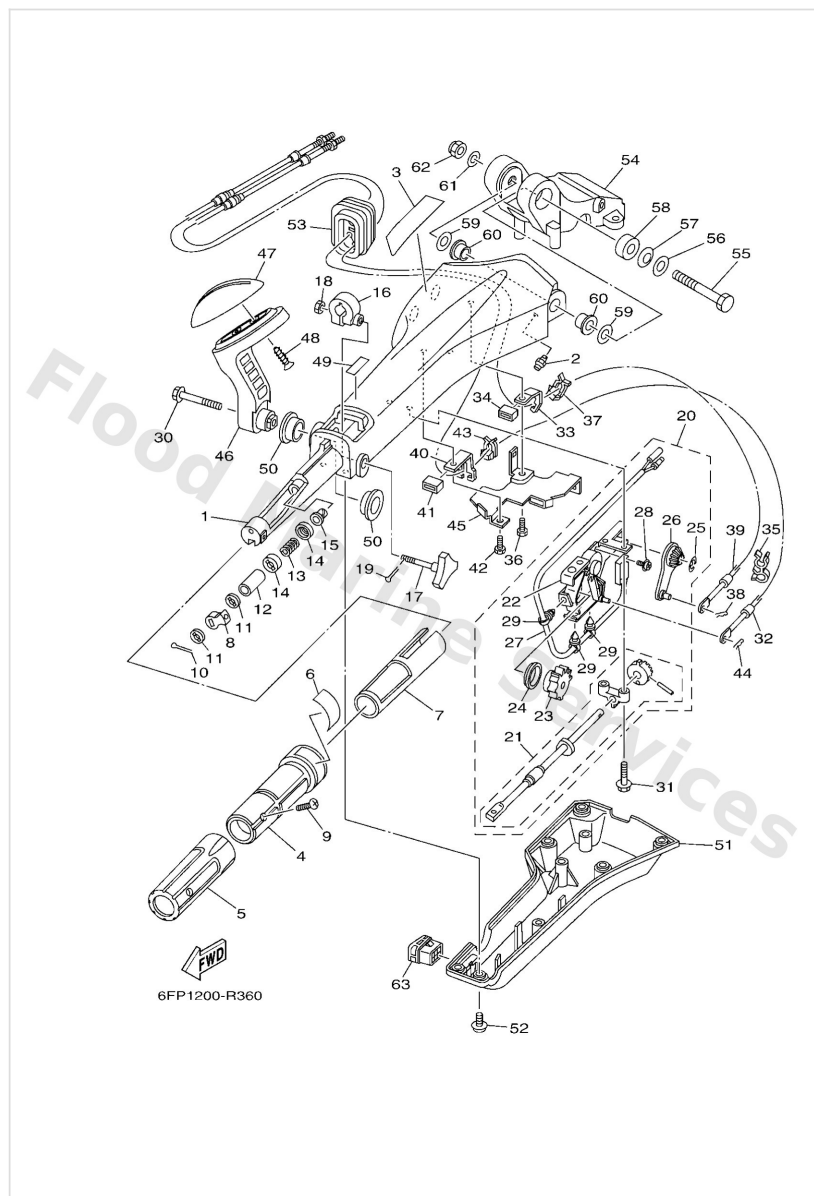
Ref	Part	
16	63D4212600 Friction, steering handle grip	Buy now
17	6X44815400 Knob, throttle	Buy now
18	9538006600 Nut(661)	Buy now
20	6X44410001 Shift link assembly	Buy now
21	6X44211500 Shaft, steering handle	Buy now
22	6X44410200 Shift assist assembly.	Buy now
23	6X44773101 Gear, drive	Buy now
24	6X44413200 Bushing	Buy now
25	6X41413700 Clip	Buy now
26	6X44826100 Arm, throttle	Buy now
27	6X48254000 Neutral switch assembly	Buy now
28	7034812900 Screw 3	Buy now
29	6X44282100 Band, clamp	Buy now
30	97E9508540 Bolt, hexagon w/w deep recess	Buy now
31	97E9506530 Bolt, hexagon w/w deep recess	Buy now

Optional Parts 1



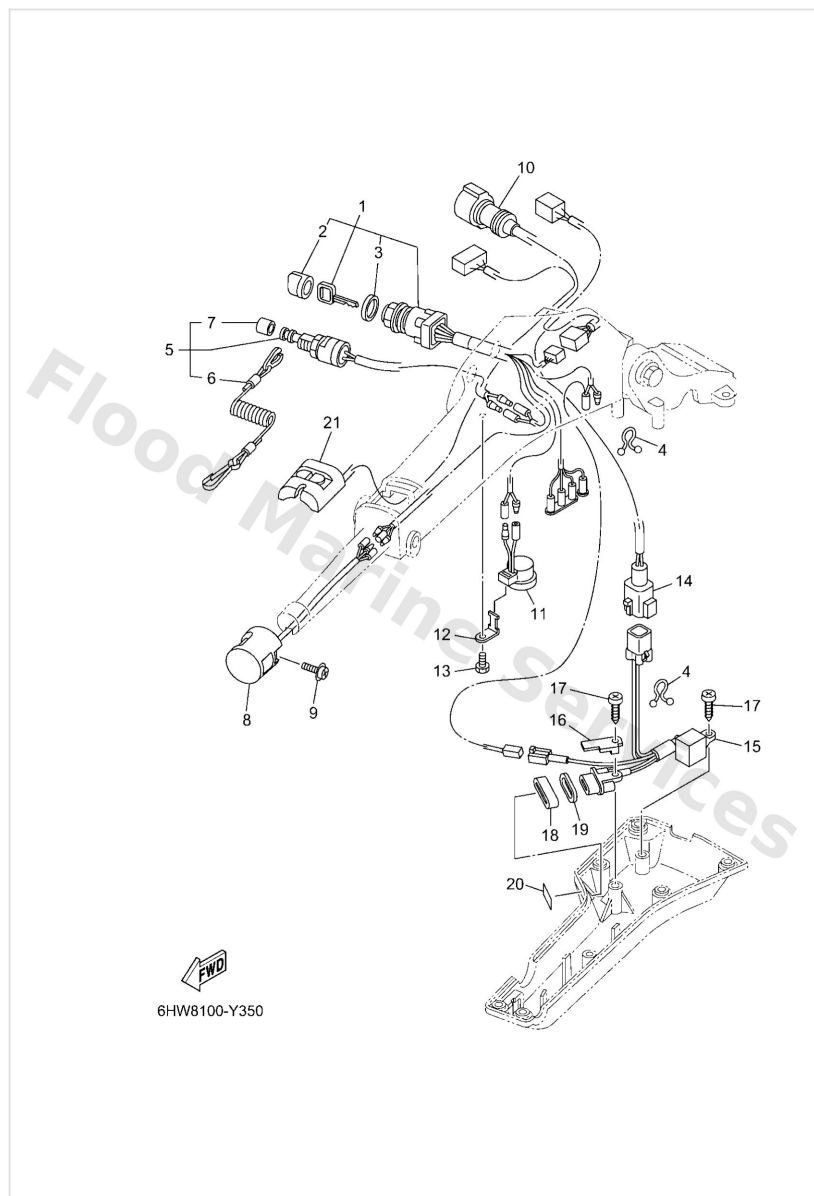
Ref	Part	
32	6EK4832100 Cable	Buy now
33	6X44853800 Clamp, cable 1	Buy now
34	6X42636701 Protector	Buy now
35	9046409M42 Clamp(6b0)	Buy now
36	97D9506014 Bolt, hexagon deep recess	Buy now
37	63D4853800 Clamp, cable 1	Buy now
38	9046810005 Pin, hair 6264123500	Buy now
39	6FP2630100 Throttle cable assembly	Buy now
40	6X44853810 Clamp, cable 1	Buy now
45	6X44215900 Stay	Buy now
46	6X444159A08D Handle, gear shift	Buy now
47	6X44417300 Lever, shift control	Buy now
48	9778060920 Screw, tapping	Buy now
49	6X34419100 Indicator, shift	Buy now
50	9038626MA3 Bush	Buy now

Optional Parts 1



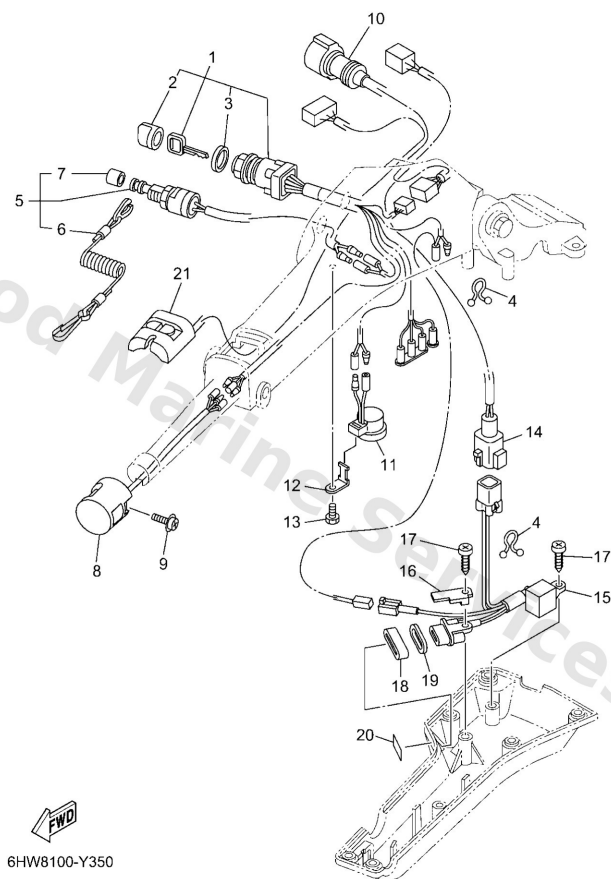
Ref	Part	
51	6X44213111 Cover, handle steering	Buy now
52	9798506216 Screw, with washer(6h2)	Buy now
53	6X44272501 Grommet	Buy now
54	63D42121228D Bracket	Buy now
55	9010112014 Bolt	Buy now
56	9299012200 Ybs66-12 washer,plain	Buy now
57	9020612M22 Washer, wave(6b0)	Buy now
58	9038712M02 Collar(6b0)	Buy now
59	9020112035 Washer, plate	Buy now
60	9038612003 Bush	Buy now
61	9299012600 Washer, plate(663)	Buy now
62	9018512M12 Nut, self-locking(6e5)	Buy now
63	6X44272810 Cap	Buy now

Optional Parts 2



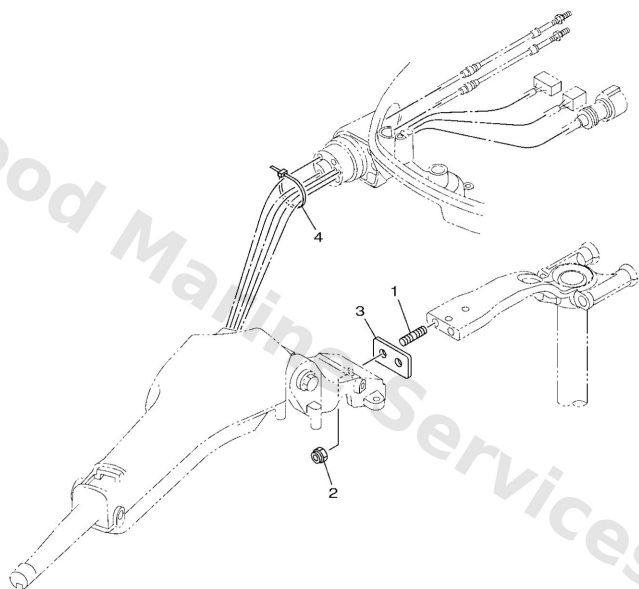
Ref	Part	
1	6X48251042 Main switch assembly	Buy now
2	6768257701 Cap, key	Buy now
3	7038253200 Cap	Buy now
4	9046408M07 Clamp	Buy now
5	69W8257500 Engine stop switch assembly	Buy now
6	6828255600 Lanyard, stop switch	Buy now
7	6898257Y00 Cap	Buy now
8	6X48256301 Trim & tilt switch assembly	Buy now
9	9798006216 Screw, with washer(6h2)	Buy now
10	6X48258611 Ext., wire harness (l:950mm)	Buy now
11	6X48338300 Buzzer	Buy now
12	6X48338600 Stay, buzzer	Buy now
13	97D9506014 Bolt, hexagon deep recess	Buy now
14	6X48365320 Wire, lead (l: 700mm)	Buy now
15	6C58430110 Pilot light assembly 1	Buy now

Optional Parts 2



Ref	Part	
16	6X44411400 Stopper	Buy now
17	9778060620 Screw, tapping(6k8)	Buy now
18	6X44272701 Grommet	Buy now
19	6FM8358900 Gasket	Buy now
20	6X48541500 Mark, signal lamp	Buy now
21	6X48186000 Switch assembly	Buy now

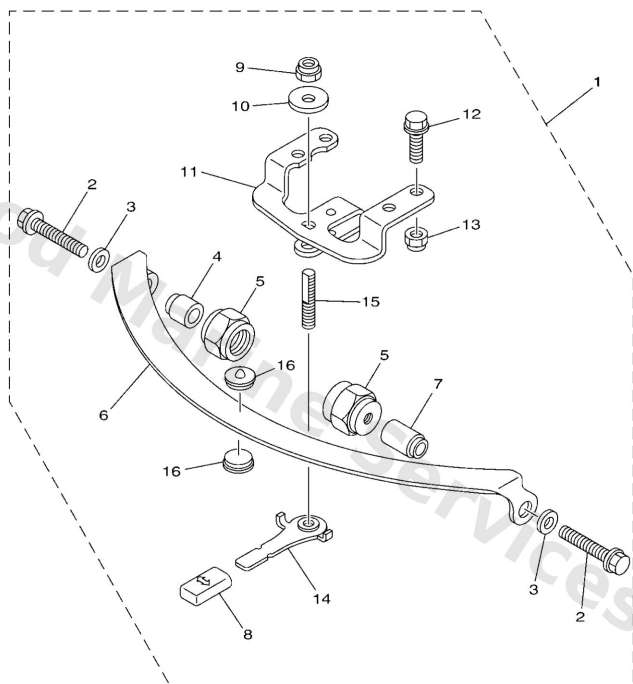
Optional Parts 3




6FP1200-R380

Ref	Part	
1	9011610063 Bolt, stud	Buy now
2	9018510027 Nut, self-locking	Buy now
3	6EK4212100 Bracket	Buy now
4	9046513M24 Band, switch cord	Buy now

Optional Parts 4

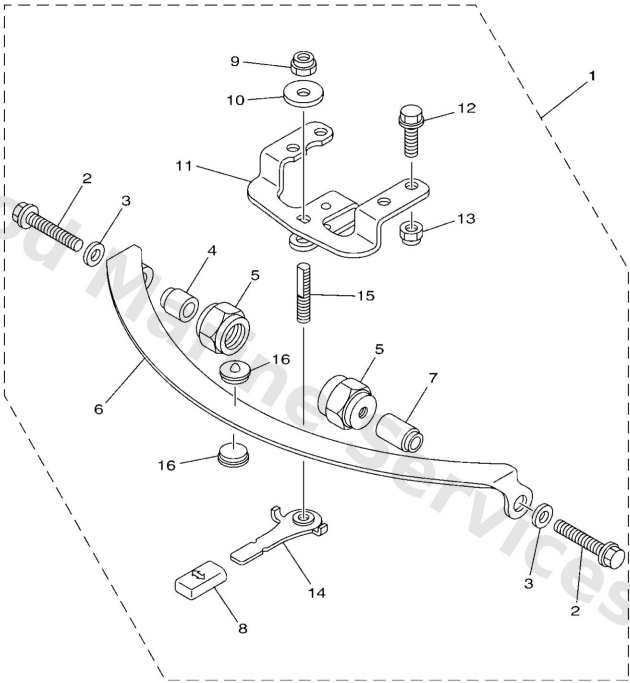



6FP1200-R390

Ref	Part	
1	67G4250812 Steering friction assembly	Buy now
2	9011908193 Bolt, with washer	Buy now
3	9020108M01 Washer, plate(6I2)	Buy now
4	67G4254100 Pipe 1	Buy now
5	67G4254600 Nut	Buy now
6	63D4252700 Plate, friction	Buy now
7	67G4254110 Pipe 1	Buy now
8	6824331801 Cover	Buy now
9	9018510M14 Nut, self-locking	Buy now
10	9020110M76 Washer, plate (6e5)	Buy now
11	6X44252600 Plate, friction	Buy now
12	97E9508525 Bolt, hexagon w/w deep recess	Buy now
13	9018508057 Nut, nylon (6j8)	Buy now
14	67G4256100 Knob, steering lock	Buy now
15	67G4256200 Shaft, steering lock	Buy now

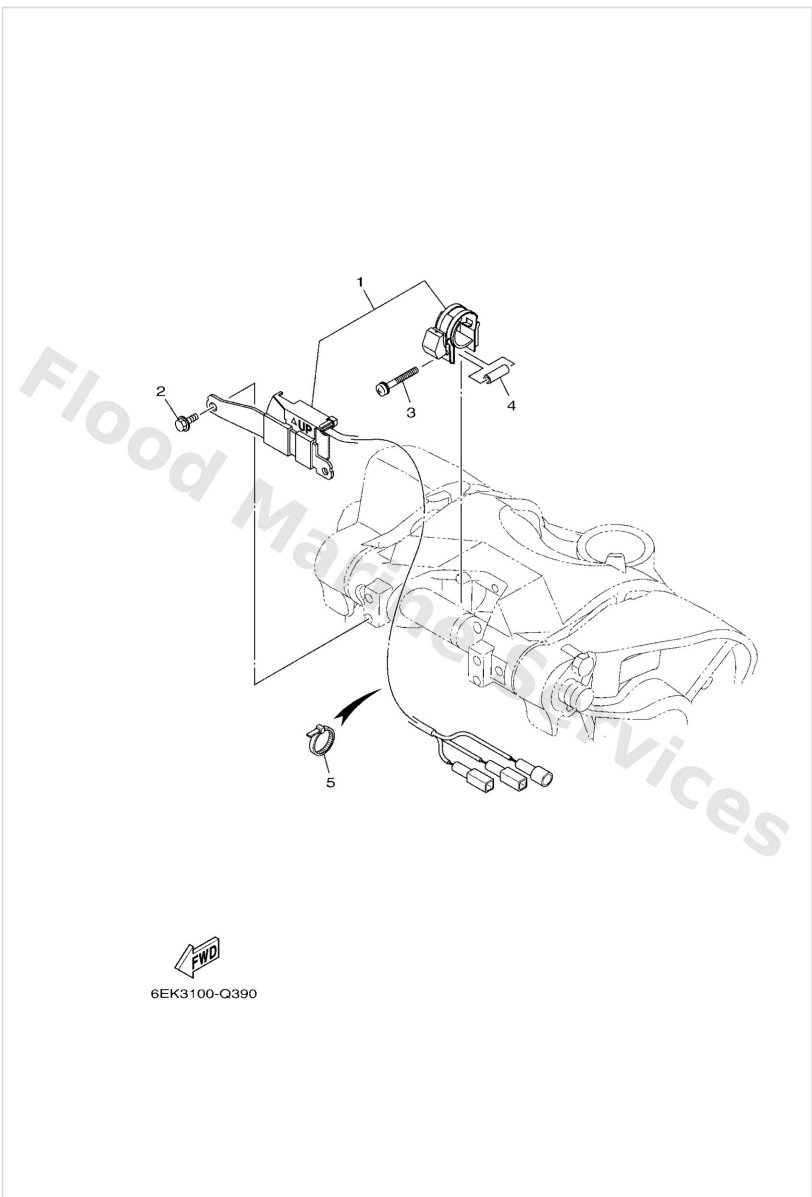
Optional Parts 4

Ref	Part	
16	63D4252800 Plate, friction	Buy now



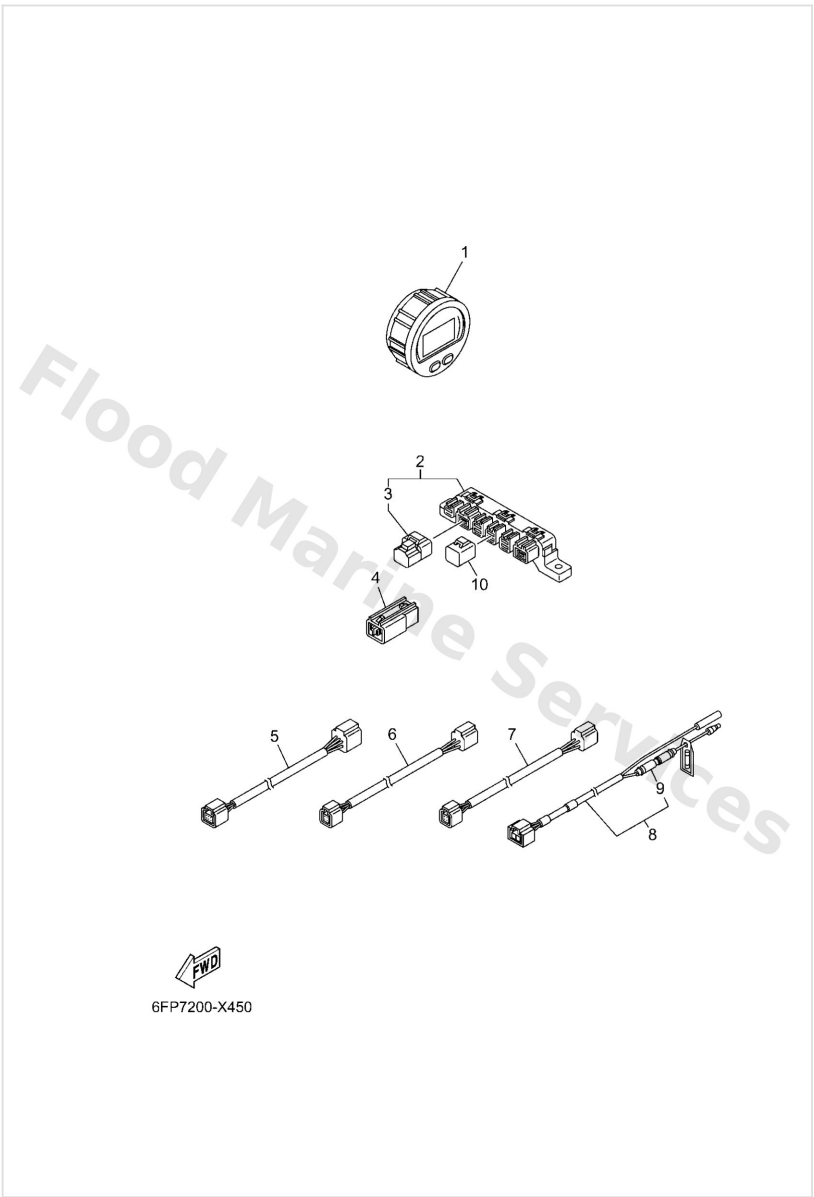

6FP1200-R390

Optional Parts 5



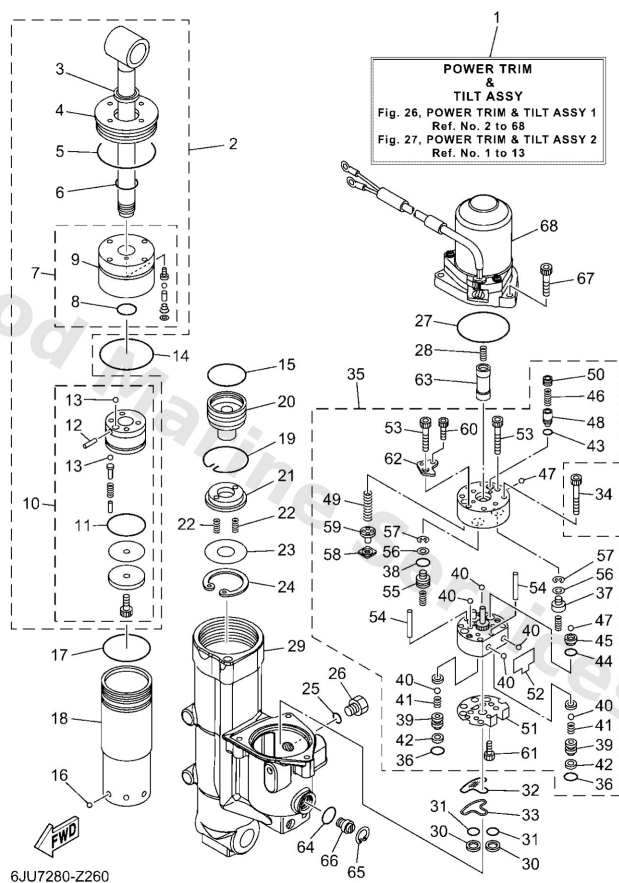
Ref	Part	
1	63P825E002 Tilt limit switch assembly	Buy now
2	97E9506516 Bolt, hexagon w/w deep recess	Buy now
3	9015905059 Screw, with washer	Buy now
4	9038705004 Collar	Buy now
5	9046511M10 Clamp	Buy now

Optional Parts 6



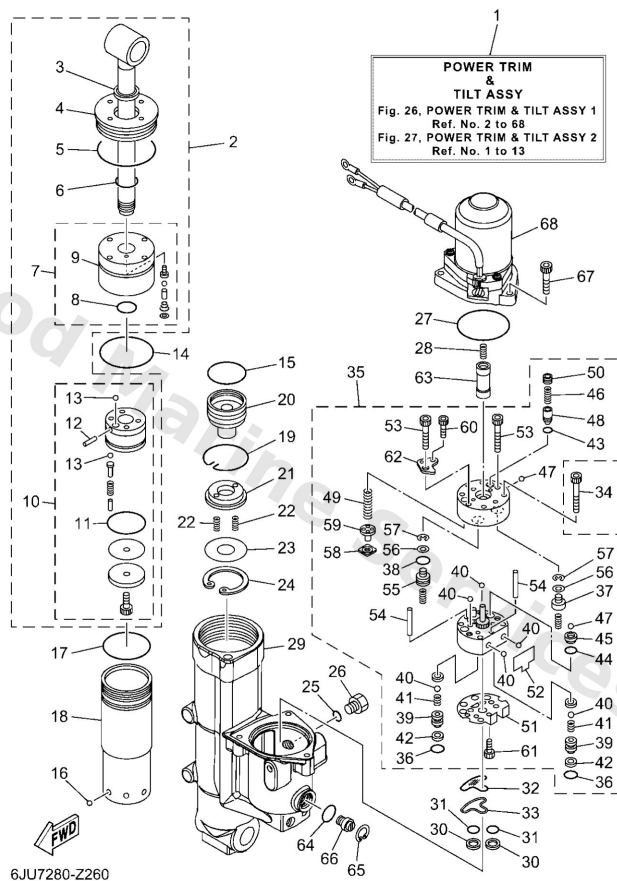
Ref	Part	
1	6Y88350T24 Tachometer, rd	Buy now
2	6Y88192001 Multi-hub	Buy now
3	6Y88537101 End of line resister	Buy now
4	6Y88192011 Single-hub	Buy now
5	6Y88255311 Main bus wire 4.6m (15ft)	Buy now
6	6Y88252111 Pigtail bus wire 0.6m-2ft	Buy now
7	6Y88252141 9ft pigtail bus	Buy now
8	6Y88355302 8ft power wire	Buy now
9	6G18215101 Fuse (10a)	Buy now
10	6Y88258211 White cap 1 (4pin)	Buy now

Power Trim & Tilt Assy 1



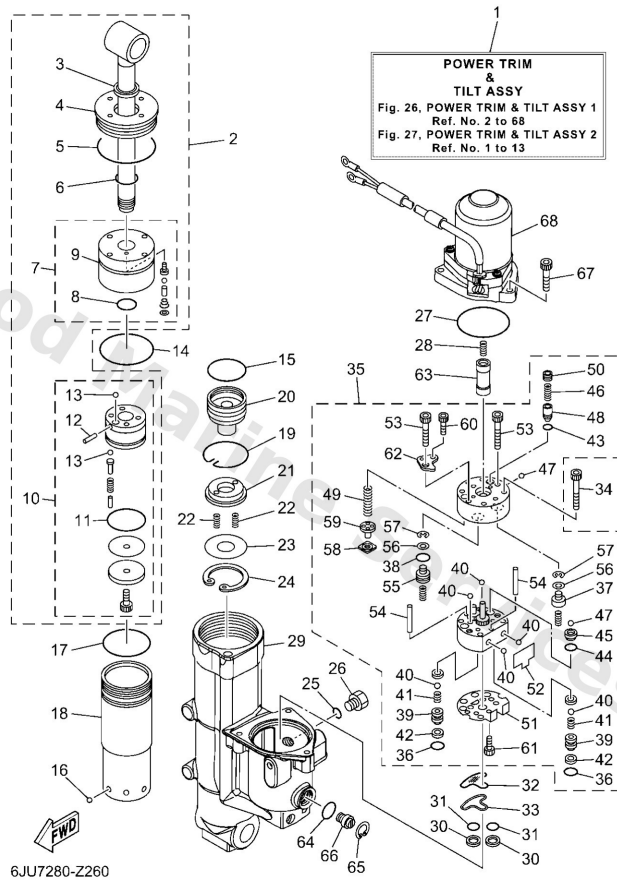
Ref	Part	
1	6FP4380002 Power trim & tilt assembly	Buy now
2	6EK4381000 Tilt piston sub assembly	Buy now
3	6H14381200 Seal dust	Buy now
4	6EK4382100 Screw, trim cylinder end	Buy now
5	6EK4386100 O-ring	Buy now
6	6D84386100 O-ring	Buy now
7	6EK4380R00 Cylinder end sub assembly	Buy now
9	6EK4381100 Screw, cylinder end	Buy now
10	6EK4380P00 Piston sub assembly	Buy now
11	6H14386200 O-ring	Buy now
12	9160916012 91609-16012	Buy now
13	9350532038 Ball(7fk)	Buy now
14	67F4386500 O-ring	Buy now
16	9350316003 Ball	Buy now
17	7BBG386100 O-ring	Buy now

Power Trim & Tilt Assy 1



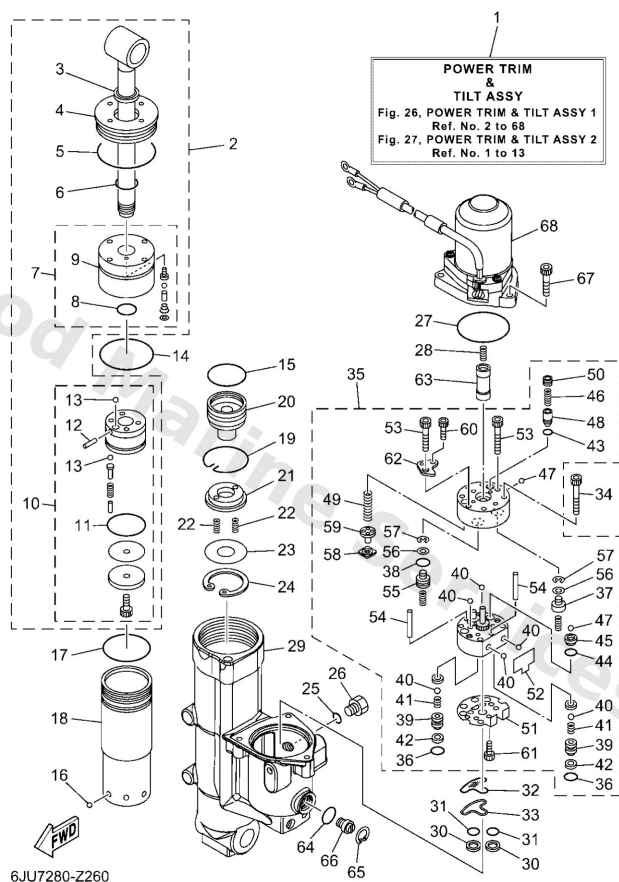
Ref	Part	
18	6EK2247101 Cylinder, shock absorber	Buy now
19	6EK4387500 Ring, snap	Buy now
20	6EK4381B00 Free piston sub assembly	Buy now
21	6EK4389900 Plate stopper	Buy now
22	62X4384H00 Spring	Buy now
23	6EK2243400 Plate, valve 1	Buy now
24	9900947500 Circlip(48y)	Buy now
25	9321009165 O-ring	Buy now
26	6EK4382900 Plug, reservoir	Buy now
27	9321068N50 O-ring	Buy now
29	6FP4380K02 Cylinder, tilt sub assembly	Buy now
30	6C64381700 Filter 2	Buy now
31	69J4389J00 O-ring	Buy now
32	6C54381600 Filter 1	Buy now
33	6C54380G00 Plate	Buy now

Power Trim & Tilt Assy 1



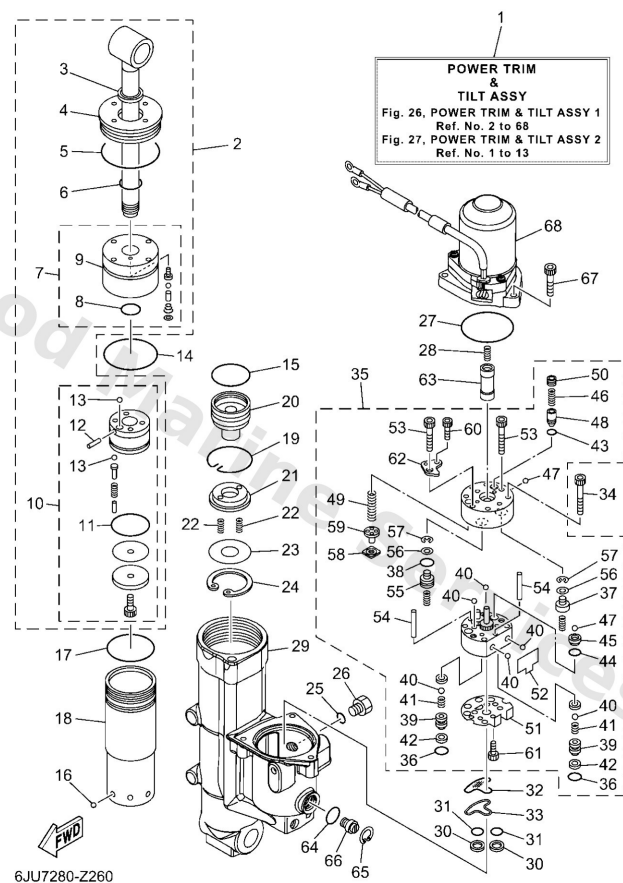
Ref	Part	
34	9131805045 Bolt	Buy now
35	6FP4383000 Gear pump assembly	Buy now
37	6D84384M00 Piston, shuttle 2	Buy now
38	6H14388300 O-ring	Buy now
39	6EK4382E00 Adaptor 2	Buy now
41	6C64385300 Spring, main valve	Buy now
42	6C64387G00 Washer	Buy now
43	9321004N51 O-ring	Buy now
44	93210064A5 O-ring(61a)	Buy now
45	6D84385100 Seat, relief valve	Buy now
46	6C54385510 Spring, up relief	Buy now
47	9350108001 Ball	Buy now
48	6D84384400 Pin, valve support	Buy now
49	6EK4385600 Spring, down relief	Buy now
50	6D84384300 Screw, valve lock	Buy now

Power Trim & Tilt Assy 1



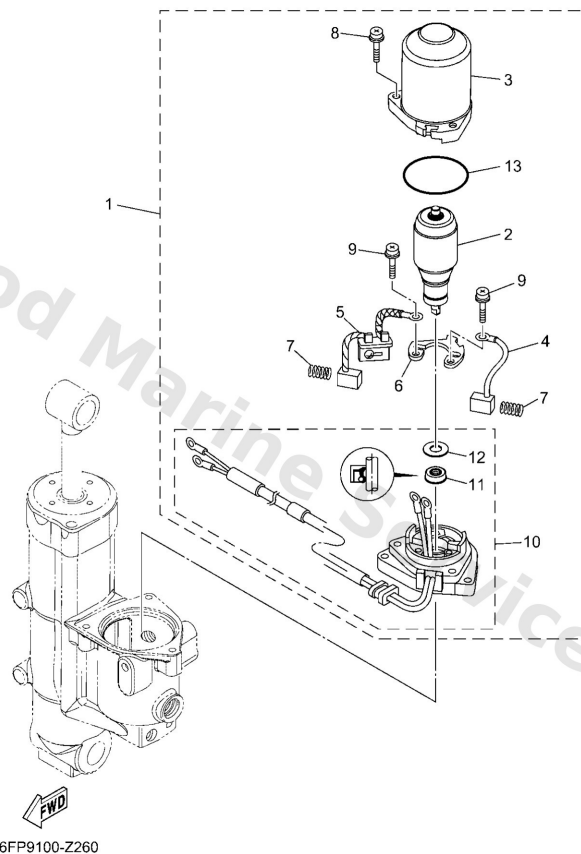
Ref	Part	
51	6C54389500 Seat, relief valve	Buy now
52	6C54385400 Spring, manual release	Buy now
53	9131805030 Bolt	Buy now
54	9360426256 Pin, dowel	Buy now
55	6D84384100 Piston, shuttle	Buy now
56	69A4384F00 Seal, main valve	Buy now
57	9900203600 Circlip(6I5)	Buy now
58	6H14384G11 Seal, relief valve	Buy now
59	6H14384410 Pin, valve support	Buy now
60	9131803025 Bolt	Buy now
61	9131803005 Bolt	Buy now
62	6D84382L00 Cap, relief valve	Buy now
63	6EK4383100 Connector, shaft	Buy now
64	6D84386300 O-ring	Buy now
65	6H14387500 Ring, snap	Buy now

Power Trim & Tilt Assy 1



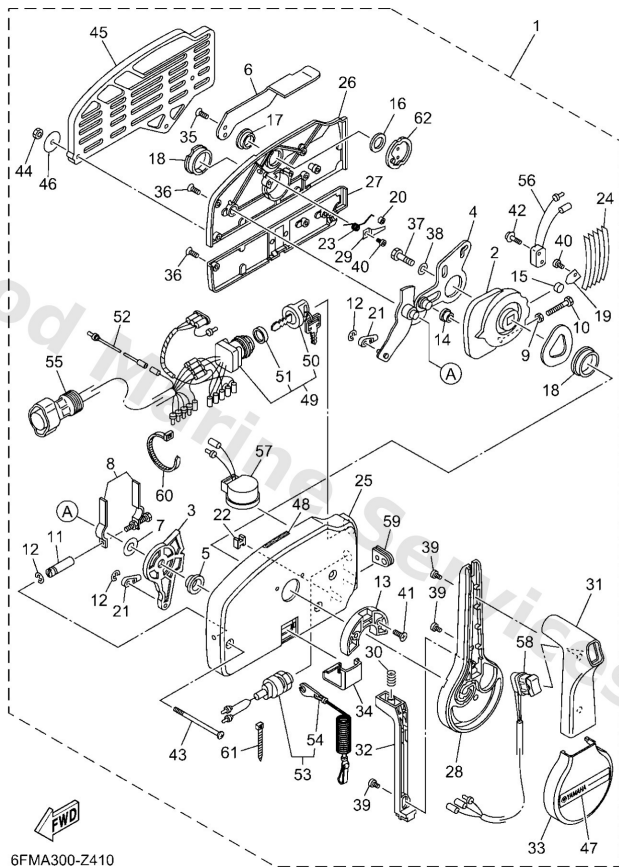
Ref	Part	
66	6EK4384500 Screw, manual release	Buy now
67	9138006025 Bolt,socket	Buy now
68	6EK4388014 Motor assembly REFER TO FIG.27	Buy now

Power Trim & Tilt Assy 2



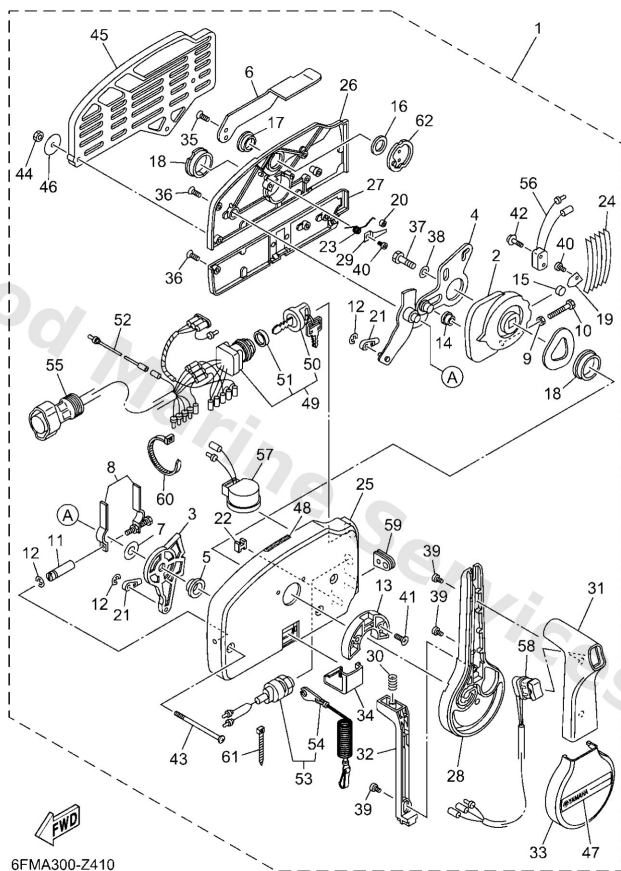
Ref	Part	
1	6EK4388014 Motor assembly	Buy now
2	6LH4380500 Armature assembly	Buy now
3	6EK4380411 Stator assembly	Buy now
4	6EK4389200 Brush 2	Buy now
5	6EK8218100 Circuit breaker comp.	Buy now
6	6EK4380F00 Plate, brush holder	Buy now
7	62X4386K00 Spring, brush	Buy now
8	63P4387910 Screw, with washer	Buy now
9	9760204316 Screw, pan head with washer	Buy now
10	6EK4388114 Frame, End	Buy now
11	6LH4388200 Oil seal	Buy now
12	6LH4387G00 Washer	Buy now
13	6EK4386201 O-ring	Buy now

Remote Control Assy



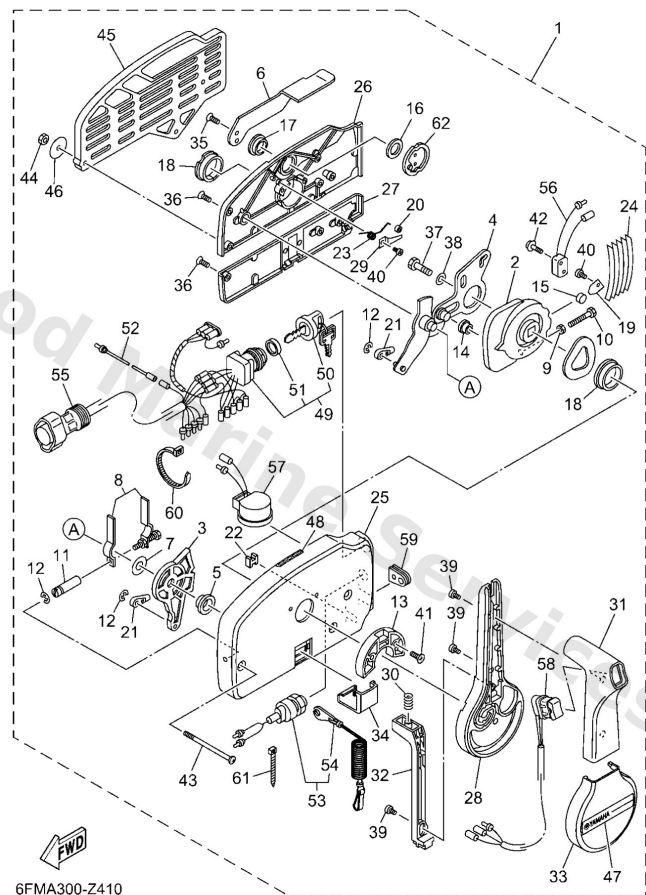
Ref	Part	
1	70348205B5 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	7034823200 Drive gear	Buy now
3	7034827100 Arm, shift	Buy now
4	7034826101 Arm, throttle	Buy now
5	7034823500 Bushing	Buy now
6	7034815210 Knob, free accel.	Buy now
7	7034826800 Spacer 3	Buy now
8	7034826400 Throttle, friction	Buy now
9	9538005600 Nut, hexagon (663)	Buy now
10	9738005025 Bolt	Buy now
11	7034826510 Shaft, friction	Buy now
12	9343006024 Circlip (701)	Buy now
13	7034824500 Plate, lock	Buy now
14	7034825200 Roller, cam	Buy now
15	7014824800 Roller, free accel	Buy now

Remote Control Assy



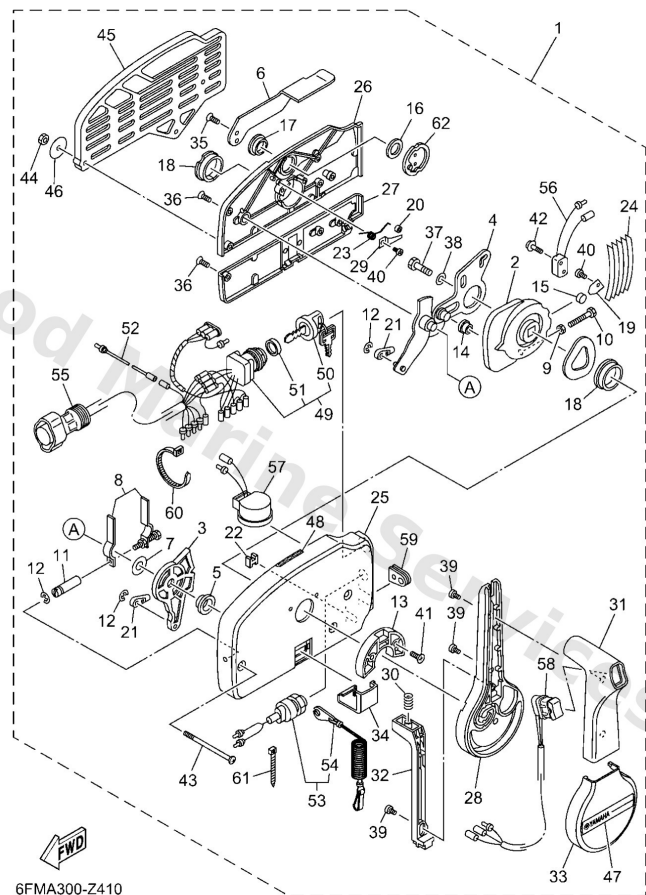
Ref	Part	
16	7034819800 Washer, wave 3	Buy now
17	7034824300 Bushing 3	Buy now
18	7034823600 Bushing	Buy now
19	7034818900 Retainer	Buy now
20	7034823400 Roller, detent	Buy now
21	7034834501 Cable end, remote control 2	Buy now
22	7034835801 Anchor, cable	Buy now
23	7034824400 Spring, free accel.	Buy now
24	7034823800 Spring, detent	Buy now
25	7034821110 Housing,1	Buy now
26	7034821210 Back plate 1	Buy now
27	7034821310 Back plate 2	Buy now
28	7034822110 Lever, control	Buy now
29	7034824600 Spacer 1	Buy now
30	7034822700 Spring, neutral lock	Buy now

Remote Control Assy



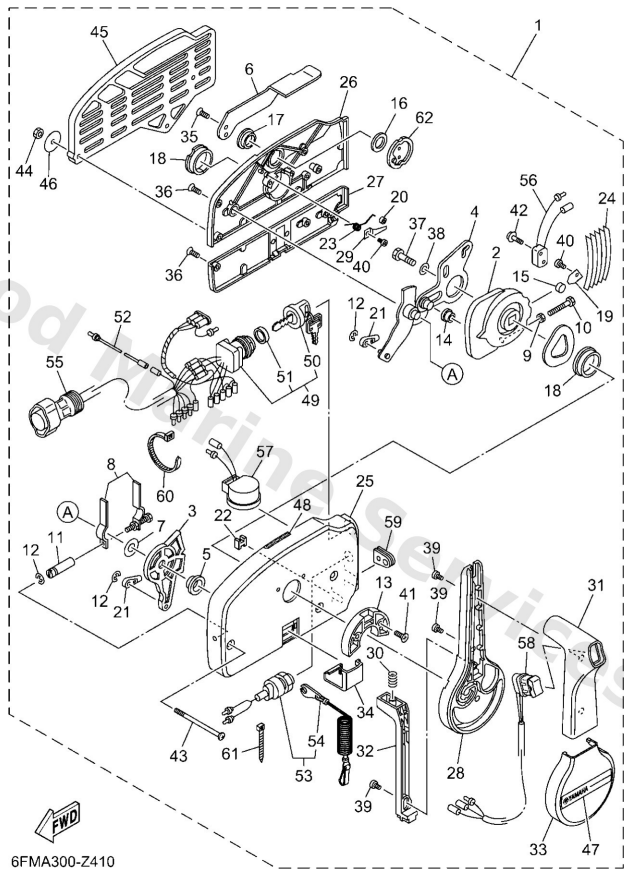
Ref	Part	
31	7034822220 Grip, control lever SINGLE	Buy now
32	7034822310 Lock, neutral	Buy now
33	7034822510 Cover	Buy now
34	7034821910 Cover, lead	Buy now
35	7034828100 Screw, flat head	Buy now
36	7034418920 Screw	Buy now
37	9738008030 Bolt, hexagon (fj1)	Buy now
38	9299008600 Washer, plain (663)	Buy now
39	7034812810 Screw 2	Buy now
40	9858004006 Screw, pan head (7h3)	Buy now
41	7034418940 Screw	Buy now
42	7034812900 Screw 3	Buy now
43	7034418930 Screw	Buy now
44	9538006600 Nut(661)	Buy now
45	7034829311 Spacer, remote control SINGLE	Buy now

Remote Control Assy



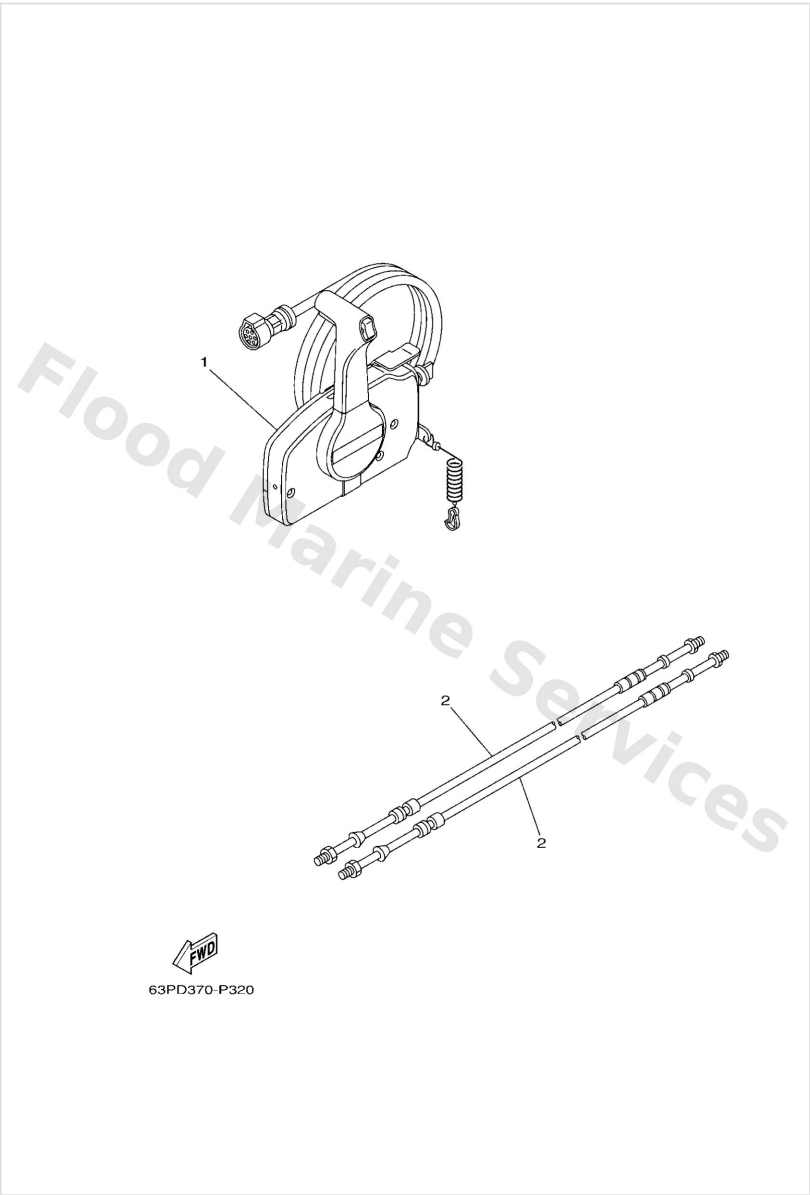
Ref	Part	
46	7014828700 Washer 1	Buy now
47	7034821511 Graphic	Buy now
48	6X34419100 Indicator, shift	Buy now
49	7038251014 Main switch assembly PRIME START	Buy now
50	6768257701 Cap, key	Buy now
51	7038253200 Cap	Buy now
52	7038253100 Wire, lead	Buy now
53	6888257502 Engine stop switch assembly	Buy now
54	6828255600 Lanyard, stop switch	Buy now
55	6888258A20 10p main harness mec 2m (6ft) (10P)	Buy now
56	7038254000 Neutral switch assembly	Buy now
57	7038338311 Buzzer	Buy now
58	7038256331 Trim & tilt switch assembly	Buy now
59	7034828400 Grommet	Buy now
60	7038259100 Band	Buy now

Remote Control Assy



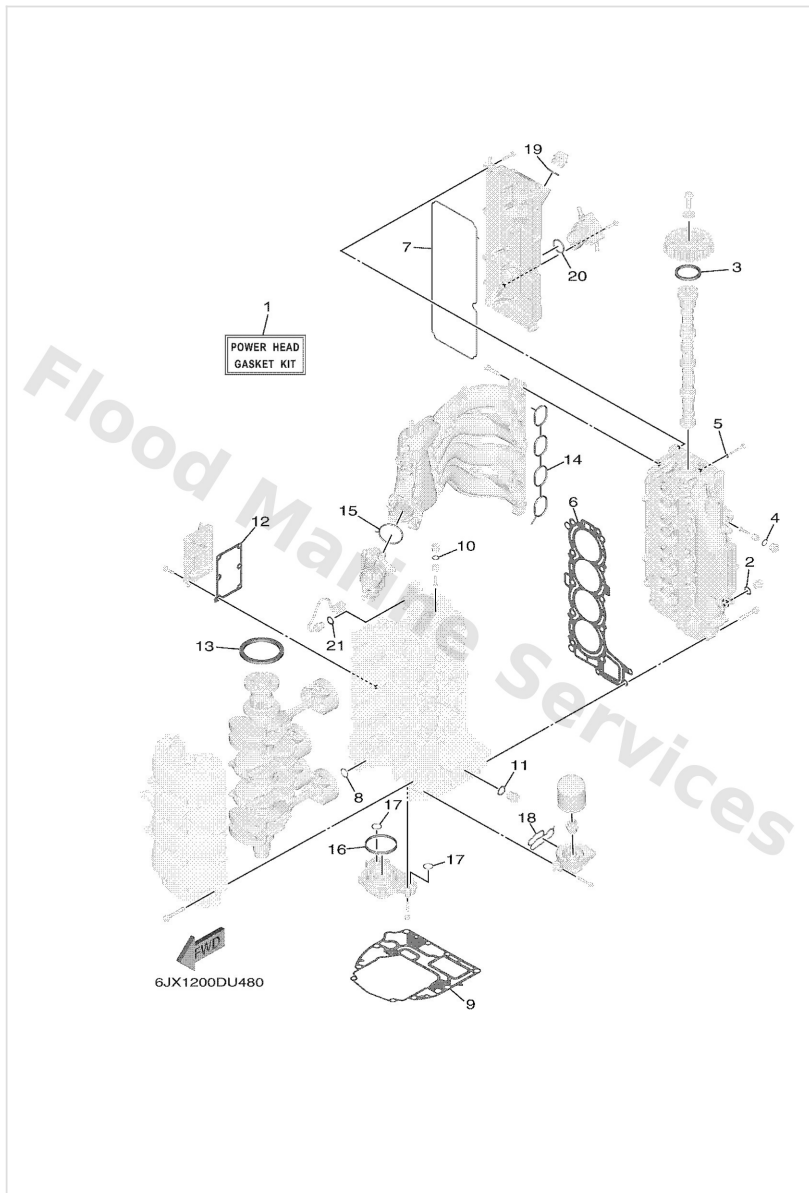
Ref	Part	
61	7038259200 Band	Buy now
62	7034815300 Shaft, free accel.	Buy now

Remote Control Box



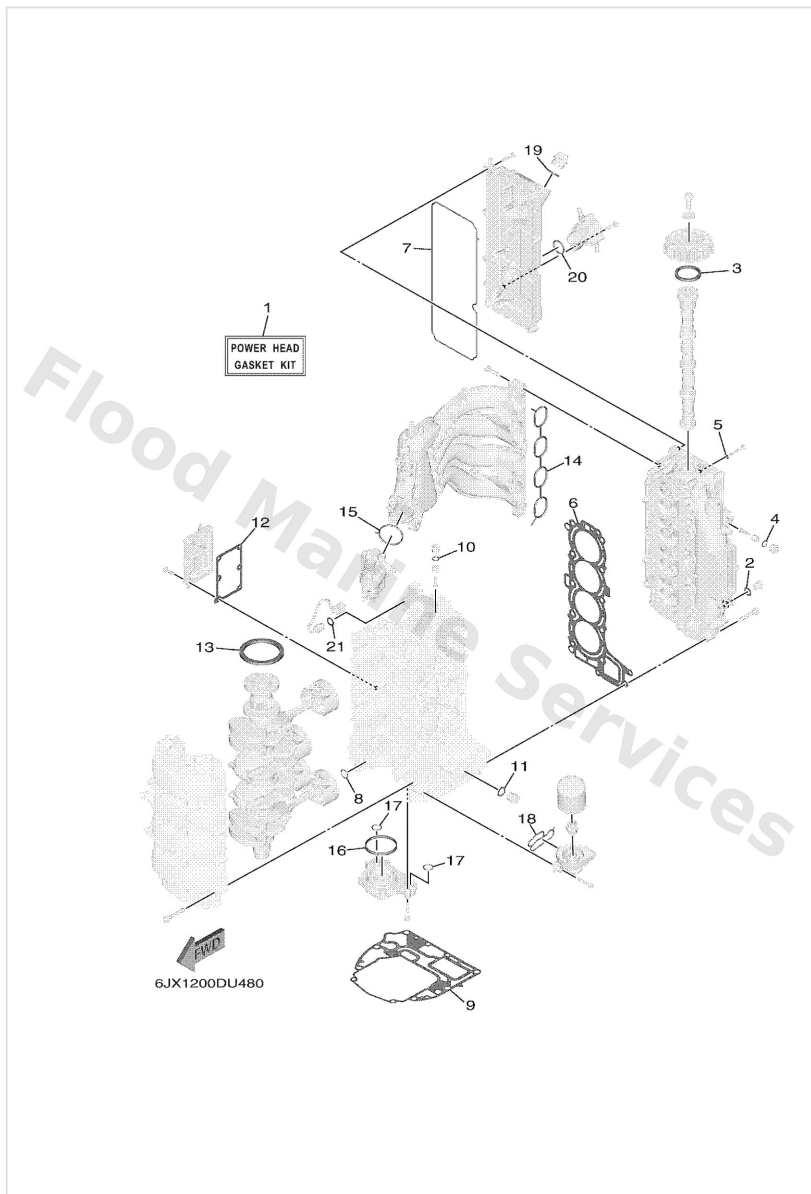
Ref	Part	
1	70348205B5 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	7014832050 Cable, Remote Control L=15F UR	Buy now
2	7014832060 Cable, Remote Control L=16F UR	Buy now
2	7014832080 Cable, Remote Control L=17F UR	Buy now
2	7014835000 Cable, Remote Control L=21F UR	Buy now
2	7014835020 Cable, Remote Control L=23F UR	Buy now
2	7014835030 Cable, Remote Control L=24F UR	Buy now

Repair Kit 1



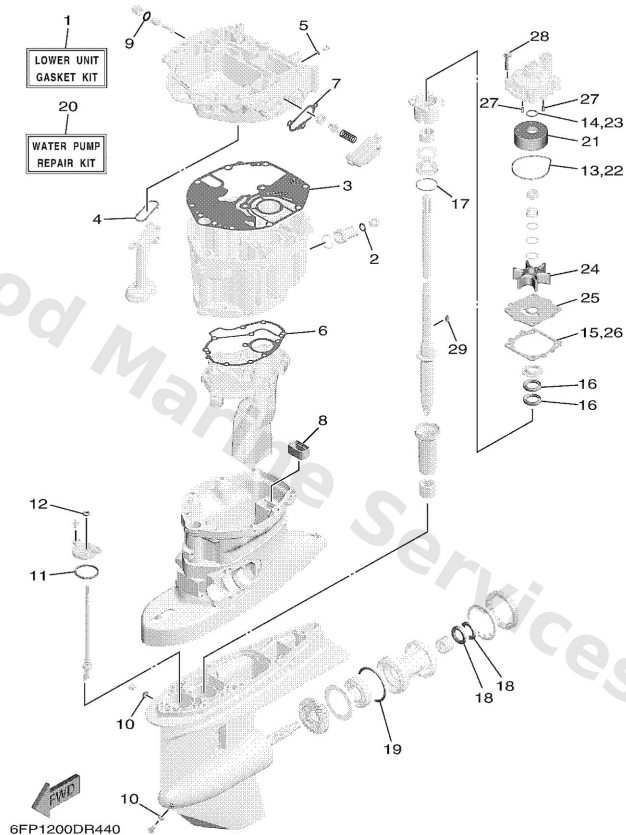
Ref	Part	
1	6FPW000101 Power head gasket kit	Buy now
2	9043014115 Gasket (663)	Buy now
3	9310248017 Oil seal	Buy now
4	9321013M63 O-ring (6g8)	Buy now
5	9043006014 Gasket 256113960000	Buy now
6	6FP1118100 Gasket, cylinder head 1	Buy now
7	6FP1119300 Gasket, head cover 1	Buy now
8	9321019MJ1 O-ring	Buy now
9	6EK1135101 Gasket, cylinder	Buy now
11	90201186F1 Washer, plate (22f)	Buy now
12	6FP1535300 Gasket, drain	Buy now
13	9310285008 Oil seal	Buy now
14	6FP1364500 Gasket, manifold 1	Buy now
15	6FP1364600 Gasket, manifold 2	Buy now
16	69J1135500 Seal, cylinder 1	Buy now

Repair Kit 1



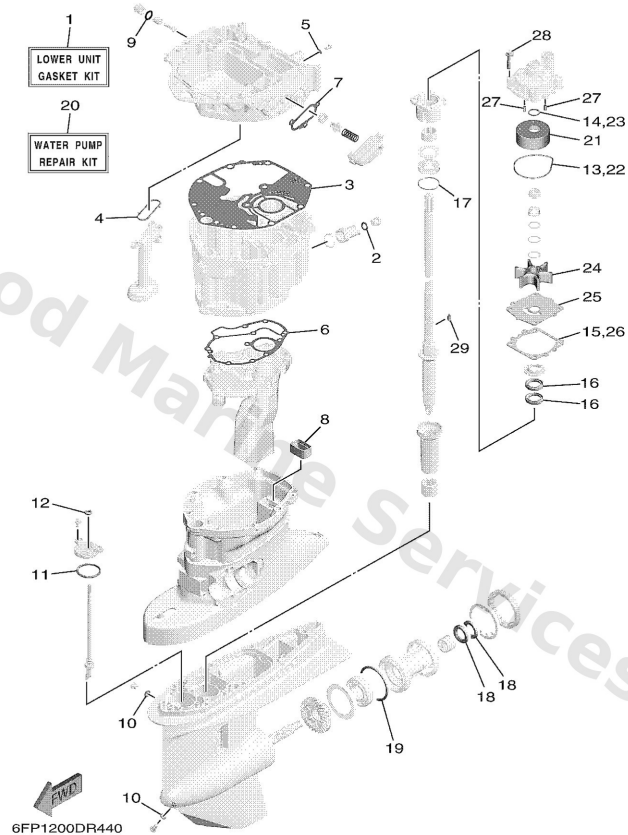
Ref	Part	
18	6FP1347500 Gasket	Buy now
19	9321024M79 O-ring	Buy now
20	9321030682 O-ring (371)	Buy now

Repair Kit 2



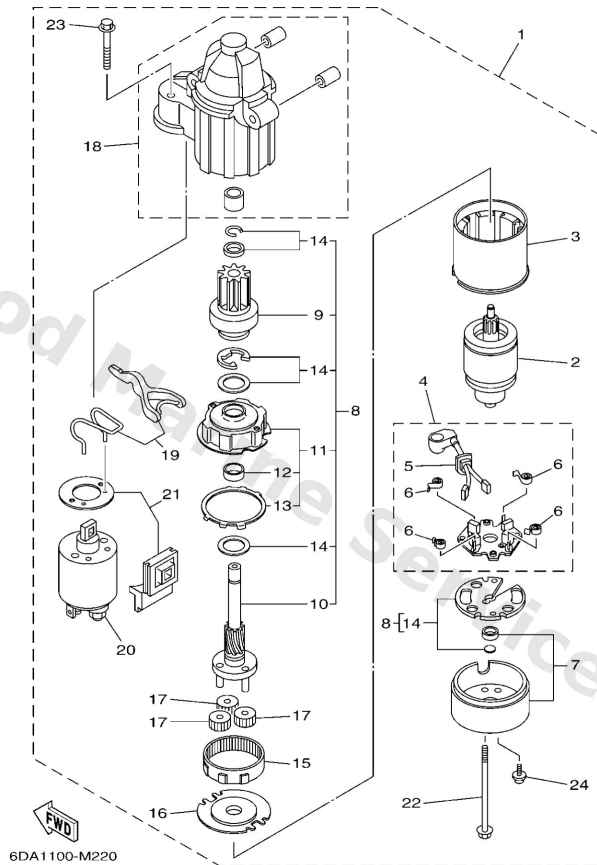
Ref	Part	
1	6EKW000121 Lower unit gasket kit	Buy now
2	9043014M09 Gasket	Buy now
3	6EK1531201 Gasket, oil pan	Buy now
4	67F1341500 Seal, oil strainer	Buy now
5	9043008143 Gasket (256-11198-00)	Buy now
6	6EK4113400 Gasket, exhaust manifold	Buy now
7	6EK12435A0 Gasket	Buy now
8	67F4512700 Seal	Buy now
9	9321013M63 O-ring (6g8)	Buy now
10	9043008003 Gasket	Buy now
11	9321058144 O-ring(47x)	Buy now
12	9310609014 Oil seal	Buy now
13	9321086M38 O-ring (6e5)	Buy now
14	9321037160 O-ring (6g8)	Buy now
15	6E544315A0 Gasket,water pump	Buy now

Repair Kit 2



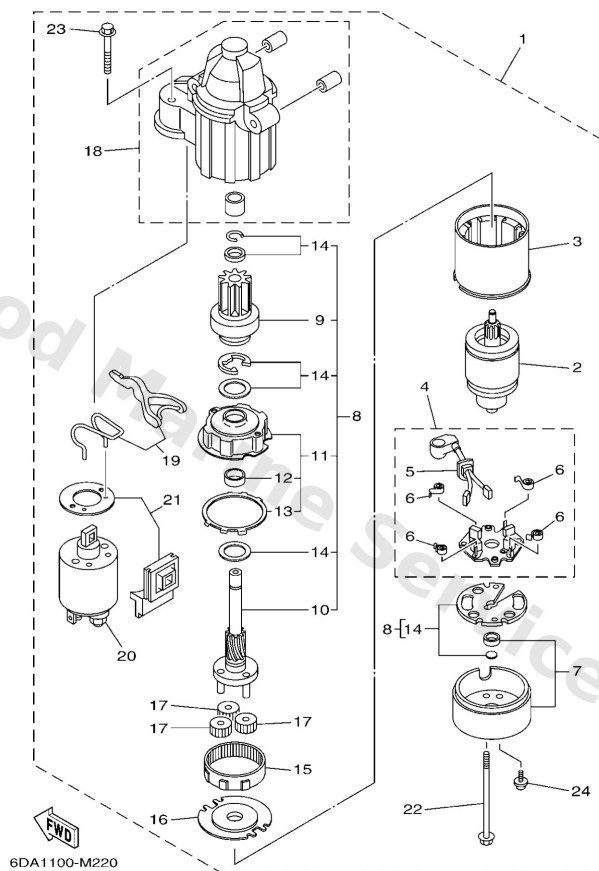
Ref	Part	
16	9310128M16 Oil seal (6e5)	Buy now
17	9321055M14 O-ring (70e)	Buy now
18	9310130M17 Oil seal (6e5)	Buy now
19	9321086M39 O-ring (6e5)	Buy now
20	68VW007801 Water pump repair kit	Buy now
21	61A4432202 Insert, cartridge	Buy now
24	6E54435201 Impeller	Buy now
25	6EK4432300 Outer plate, cartridge	Buy now
27	9360612019 Pin, dowel (614)	Buy now
28	9011908191 Bolt, with washer	Buy now
29	9028004M05 Key, woodruff (6e5)	Buy now

Starting Motor



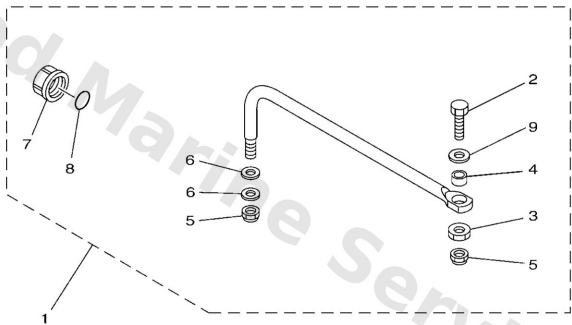
Ref	Part	
1	6EM8180002 Starting motor assembly	Buy now
2	67F8185000 Armature assembly	Buy now
3	67F8181000 Stator assembly	Buy now
4	69J8184011 Brush holder assembly	Buy now
5	69J8180111 Brush set	Buy now
6	67F8181300 Spring, brush	Buy now
7	6CB8182000 Rear bracket assembly	Buy now
8	6CB8180700 Gear assembly, starting motor	Buy now
9	6CB8183200 Clutch, over run	Buy now
10	6CB8183600 Spring, lever	Buy now
11	67F8182100 Bracket, center 1	Buy now
12	67F8184100 Bearing	Buy now
13	67F8183R00 Gasket	Buy now
14	6CB8180900 Washer kit	Buy now
15	67F8189100 Gear, ring WITH 67F-8183R-00	Buy now

Starting Motor



Ref	Part	
16	67F8183000 Bracket, center 2	Buy now
17	60V8183T00 Gear, idler	Buy now
18	6CB8184200 Cover	Buy now
19	6C58183900 Lever assembly	Buy now
20	6EM8194101 Starter relay assembly	Buy now
21	6C58186900 Cover, dust	Buy now
22	6CB8182600 Bolt	Buy now
23	69J8182800 Bolt 2	Buy now
24	67F8184600 Screw	Buy now

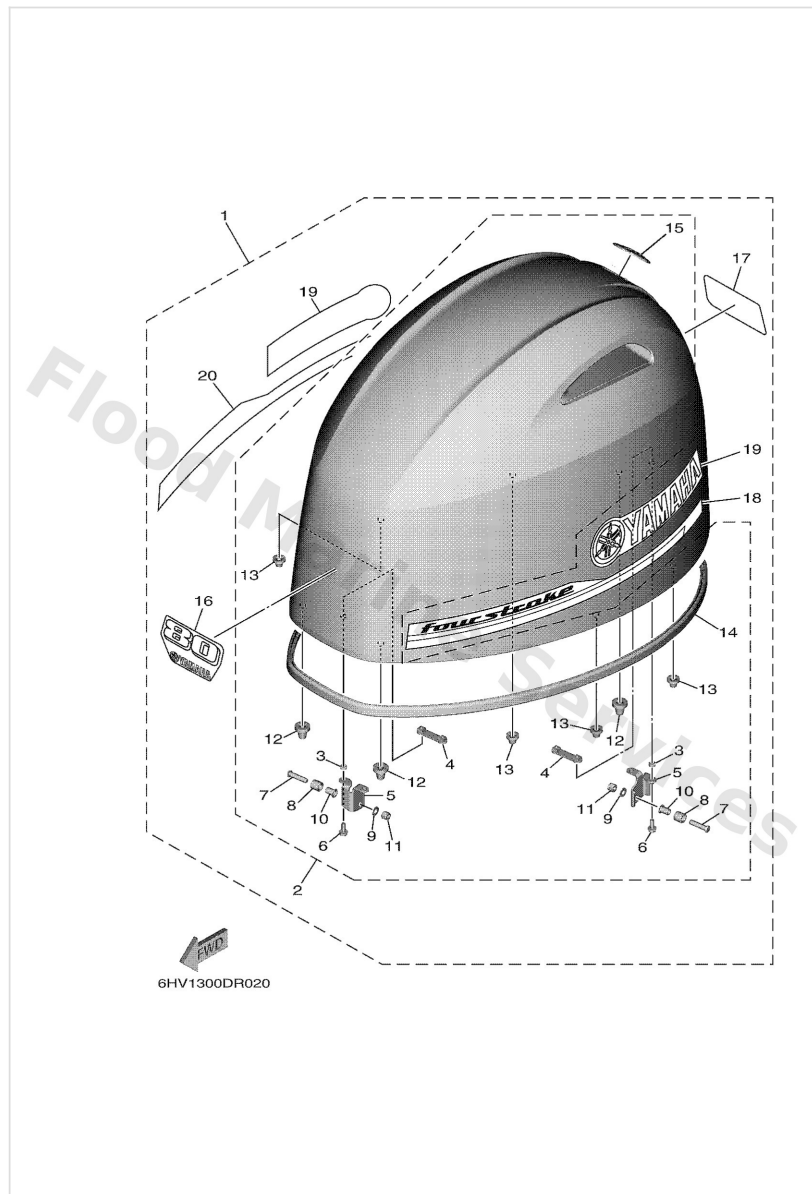
Steering Guide



6EK1100-N330

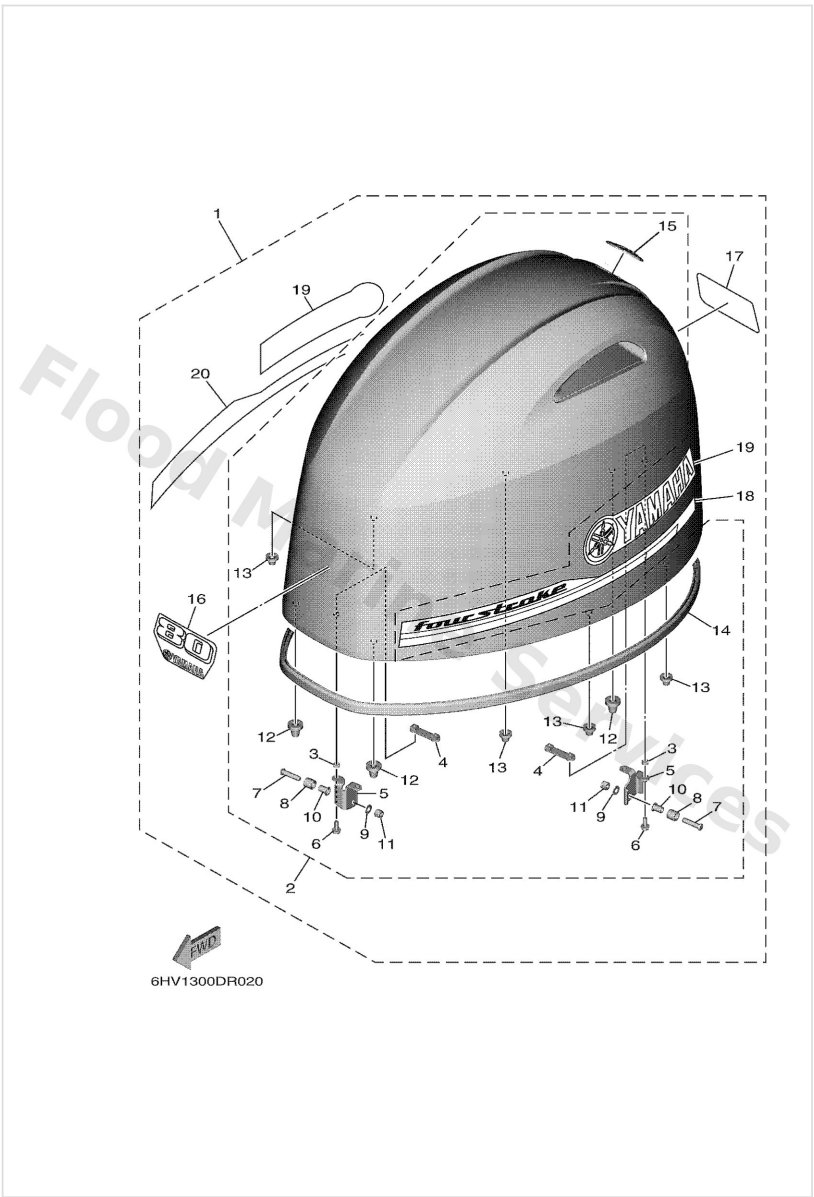
Ref	Part	
1	6EK6135000 Steering guide attachment kit AP	Buy now
2	6E56135500 Bolt	Buy now
3	9017009M03 Nut (689)	Buy now
4	9038710M42 Coller (688)	Buy now
5	9018509M01 Nut, nylon (663)	Buy now
6	9020110M20 Washer, plate (663)	Buy now
7	6E54314501 Cap, clamp bracket	Buy now
8	9321016275 O-ring	Buy now
9	9020110081 Washer, plate	Buy now

Top Cowling



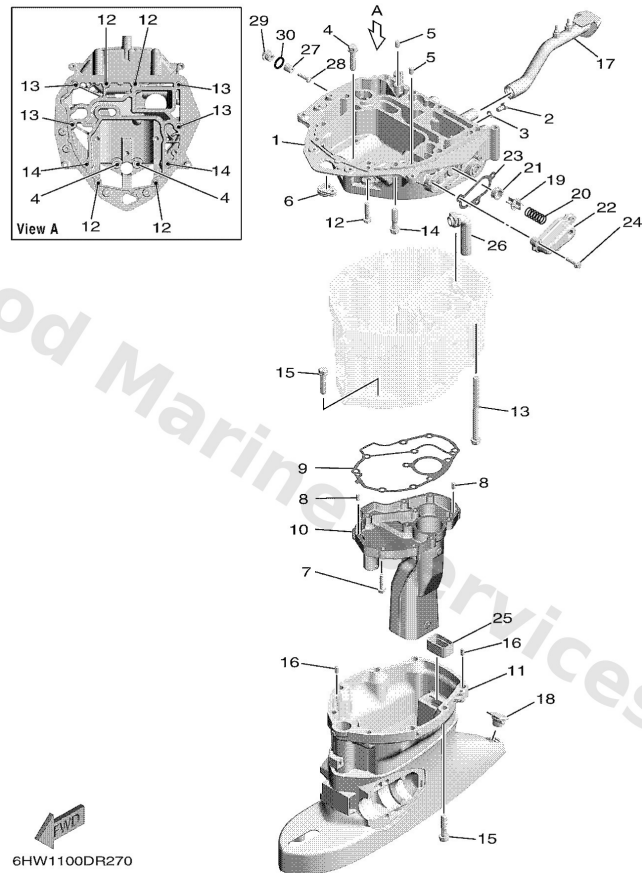
Ref	Part	
1	6HJ4261003 Top cowling assembly	Buy now
1	6HV4261003 Top cowling assembly	Buy now
2	6FP4261A03 Top cowling w/o graphics	Buy now
3	9038707046 Collar	Buy now
4	6EK4264600 Plate, clamp	Buy now
5	6FP4264700 Holder, clamp band	Buy now
6	9010506039 Bolt, flange	Buy now
7	9011108078 Bolt, hex. socket button	Buy now
8	9038710094 Collar	Buy now
9	9299008600 Washer, plain (663)	Buy now
10	9038708M45 Coller (6f5)	Buy now
11	9578008300 Nut, nylon (6j8)	Buy now
12	68F4266301 Damper 2	Buy now
13	6634266201 Damper	Buy now
14	6FP4261502 Seal	Buy now

Top Cowling



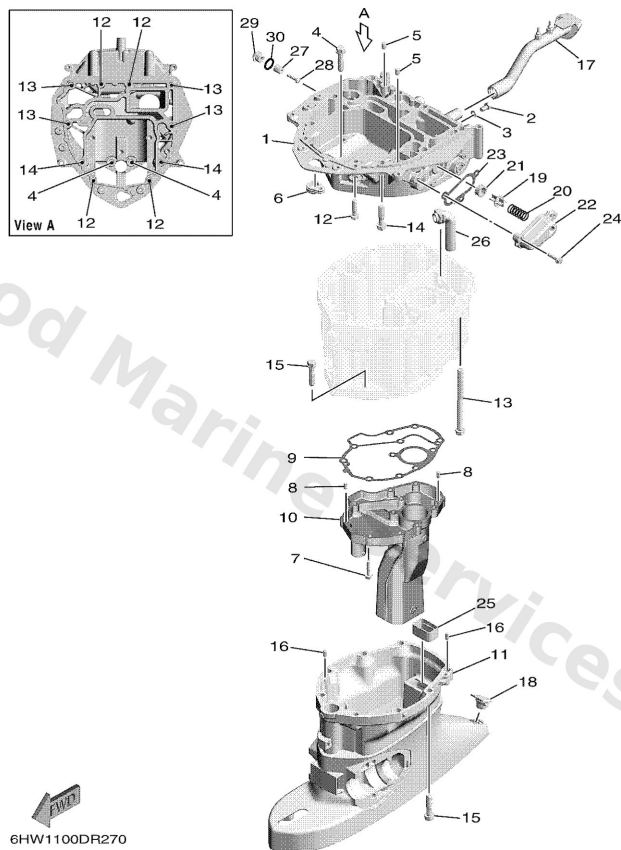
Ref	Part	
15	6DA4269700 Tuning fork mark	Buy now
16	6D74267710 Graphic, front	Buy now
16	6HJ4267700 Graphic, front	Buy now
17	60C4267810 Graphic, rear	Buy now
17	6D74267821 Graphic, rear	Buy now
18	6EK4267500 Graphic, side 1	Buy now
19	6D64268100 Mark, cowling	Buy now
20	6EK4267600 Graphic, side 2	Buy now

Upper Casing



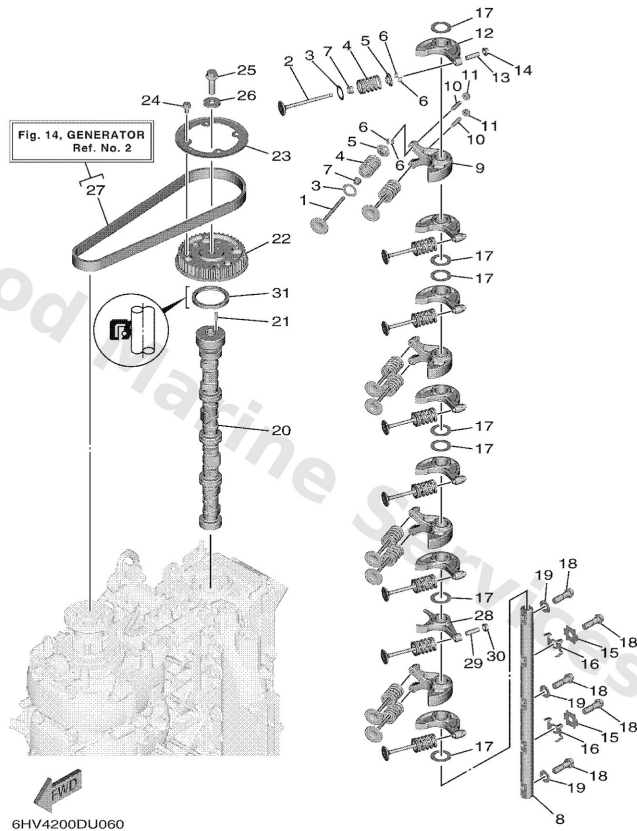
Ref	Part	
1	6EK4113702CA Guide, exhaust	Buy now
2	97D9508014 Bolt, hexagon deep recess	Buy now
3	9043008143 Gasket (256-11198-00)	Buy now
4	97E7510545 Bolt, hexagon w/w deep recess	Buy now
5	9360812M05 Pin, dowel b (6e5)	Buy now
6	6EK4272701 Grommet	Buy now
7	95D9506030 Bolt, flange deep recess	Buy now
8	9360612019 Pin, dowel (614)	Buy now
9	6EK4113400 Gasket, exhaust manifold	Buy now
10	6FP1471100CA Muffler 1 L(20.3")	Buy now
11	6EK45111008D Casing, upper L(20.3")	Buy now
12	97E7508535 Bolt, hexagon w/w deep recess	Buy now
13	9011910007 Bolt, with washer	Buy now
17	6EK4276901 Seal, rubber	Buy now
18	6C54515502 Cap	Buy now

Upper Casing



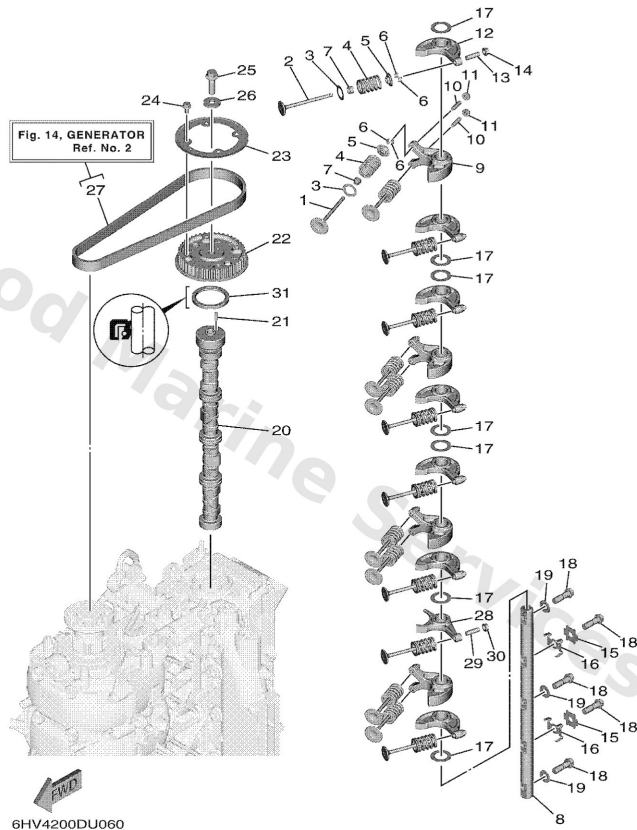
Ref	Part	
19	6G51241600 Valve, pressure control	Buy now
20	90501200A2 Spring, compression	Buy now
21	9048020M05 Grommet (688)	Buy now
22	6EK1246A009S Cover 1	Buy now
23	6EK12435A0 Gasket	Buy now
24	95D9506025 Bolt, flange deep recess	Buy now
25	67F4512700 Seal	Buy now
26	6EK4513500 Pipe	Buy now
27	6G81132500 Anode	Buy now
28	9898005025 Screw, panhead (a93)	Buy now
29	6G811197A0 Plug, blind	Buy now
30	9321013M63 O-ring (6g8)	Buy now

Valve



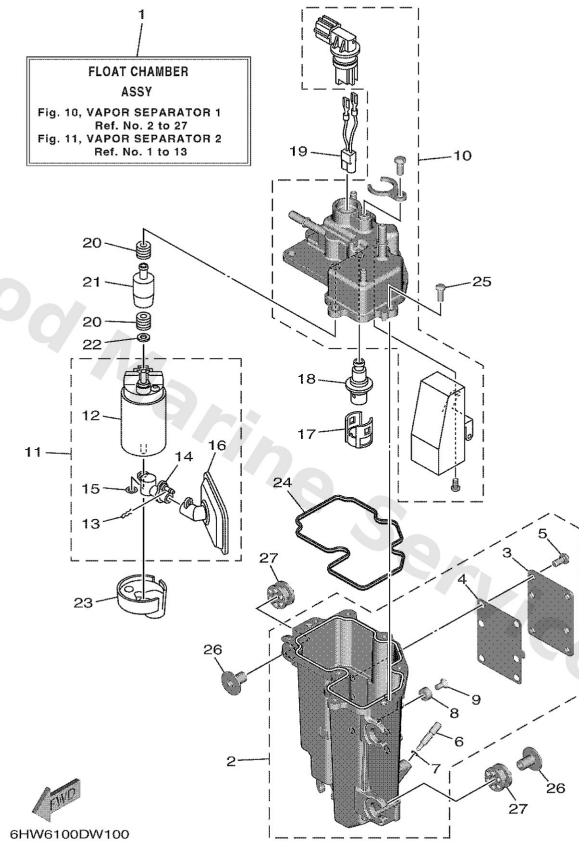
Ref	Part	
1	6FP1211100 Valve, intake	Buy now
2	6FP1212100 Valve, exhaust	Buy now
3	62Y1211600 Seat, valve spring	Buy now
4	6FP1211300 Spring, valve inner	Buy now
5	30X1211700 Retainer, valve spring	Buy now
6	30X1211800 Cotter, valve	Buy now
7	51Y1211900 Seal, valve stem	Buy now
8	6FP1214600 Shaft, rocker	Buy now
9	6FP1215100 Arm, valve rocker	Buy now
10	6C51215900 Screw, valve adjusting	Buy now
11	6C51215800 Nut, lock	Buy now
12	6FP1216100 Arm, valve rocker 2	Buy now
13	6C51215910 Screw, valve adjusting	Buy now
14	6C51215810 Nut, lock	Buy now
15	6FP1223100 Guide, stopper 1	Buy now

Valve



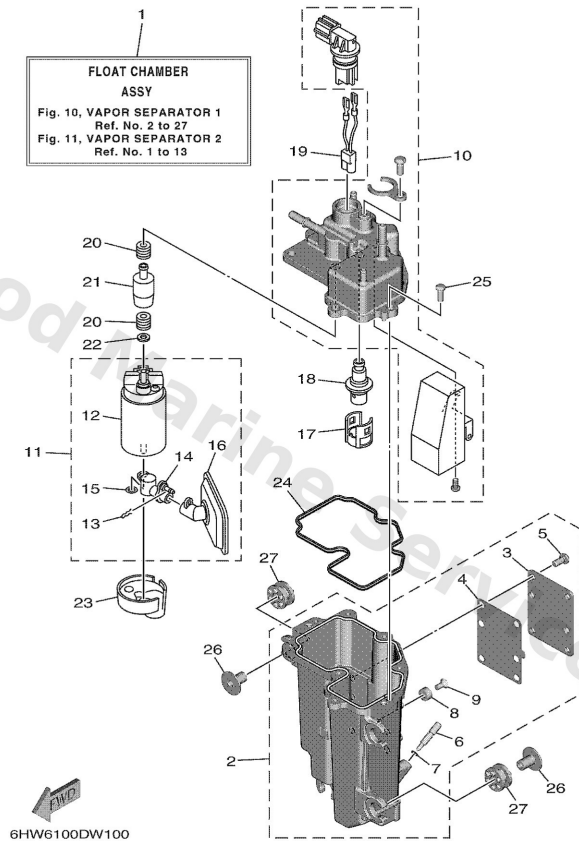
Ref	Part	
16	6FP1223300 Plate, guide stopper 1	Buy now
17	9020121016 Washer, plate	Buy now
18	9040110050 Bolt, union	Buy now
19	9299010200 958-69527-00 washer, plain	Buy now
20	6FP1217100 Camshaft 1	Buy now
21	9360517002 Pin, dowel	Buy now
22	6FP1153700 Gear, driven	Buy now
23	6DA1155700 Washer 1	Buy now
24	95D9506012 Bolt, flange deep recess	Buy now
25	9581710035 Bolt, washer based (2h9)	Buy now
26	9020110144 Washer plate 810176580000	Buy now
27	6FPW462400 Belt (with rotor bolts)	Buy now
28	6FP1216210 Arm, valve rocker 3	Buy now
31	9310248017 Oil seal	Buy now

Vapor Separator 1



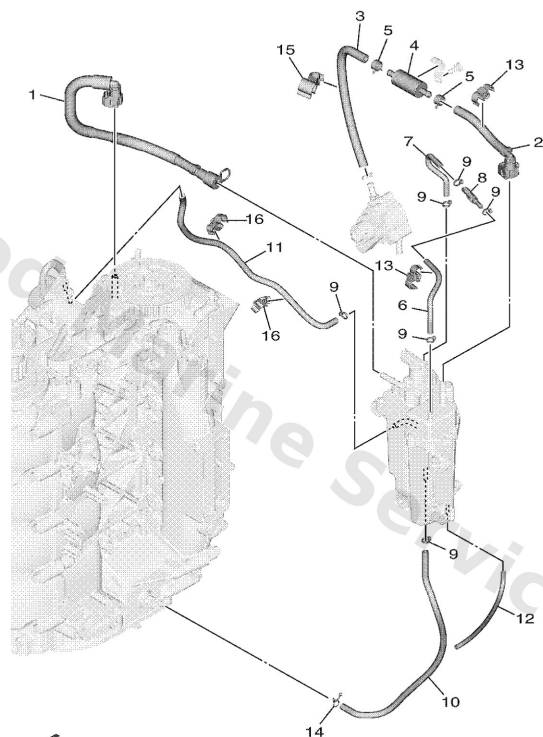
Ref	Part	
1	6FP1418003 Float chamber assembly	Buy now
2	6FP1496000 Body assembly	Buy now
3	6FP2445200 Cover, cooler	Buy now
4	6FP2446200 Gasket, cooler	Buy now
5	6FP1459100 Screw	Buy now
6	6C51419100 Plug, drain	Buy now
7	6C51439700 O-ring	Buy now
8	63P1132521 Anode	Buy now
9	6FP2444400 Screw	Buy now
10	6FP1418201 Cover, float chamber	Buy now
11	6FP1391001 Fuel pump assembly	Buy now
12	6FP1390701 Fuel pump comp.	Buy now
13	6BG1413700 Clip	Buy now
14	6FP1393800 Joint	Buy now
15	6C51412710 Clip	Buy now

Vapor Separator 1



Ref	Part	
16	6FP1391500 Filter	Buy now
17	6FP1392700 Support	Buy now
18	6FP1390600 Regulator, pressure	Buy now
19	6FP8722600 Wire harness assembly	Buy now
20	6C51378100 Damper, pump	Buy now
21	6FP1313200 Adaptor	Buy now
22	6FP1371600 Specer, fuel pump	Buy now
23	6FP1359301 Damper	Buy now
24	6FP1498400 Gasket, float chamber	Buy now
25	6C51456700 Screw	Buy now
26	9038706M03 Collar (676)	Buy now
27	69L8551601 Spacer	Buy now

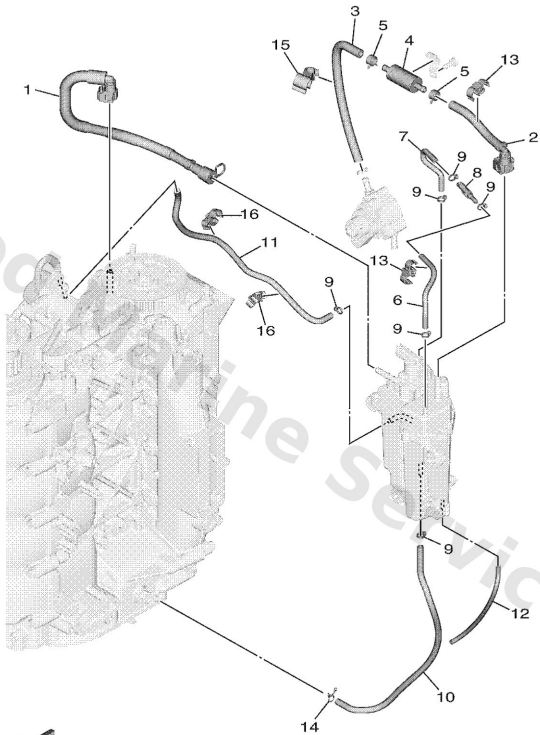
Vapor Separator 2



6JX1200DU110

Ref	Part	
1	6FP1397401 Pipe, fuel 4	Buy now
2	6FP2433000 Fuel pipe assembly	Buy now
3	6FP1397200 Pipe, fuel 2	Buy now
4	6C52425101 Strainer 1	Buy now
5	6BG2438700 Clip	Buy now
6	6FP1354500 Hose 1	Buy now
7	6FP1354600 Hose 2	Buy now
8	6FP2437900 Pipe, joint 4	Buy now
9	9046511M10 Clamp	Buy now
10	6FP2432400 Pipe 13	Buy now
11	6FP2432500 Pipe 14	Buy now
12	6BG1414900 Pipe	Buy now
13	6FP2133700 Clamp, cable	Buy now
14	9046708M18 Clip	Buy now
15	9046415007 Clamp	Buy now

Vapor Separator 2



6JX1200DU110

Ref	Part	
16	9046412010 Clamp	Buy now

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You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.