



Yamaha F8AMH 1987

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

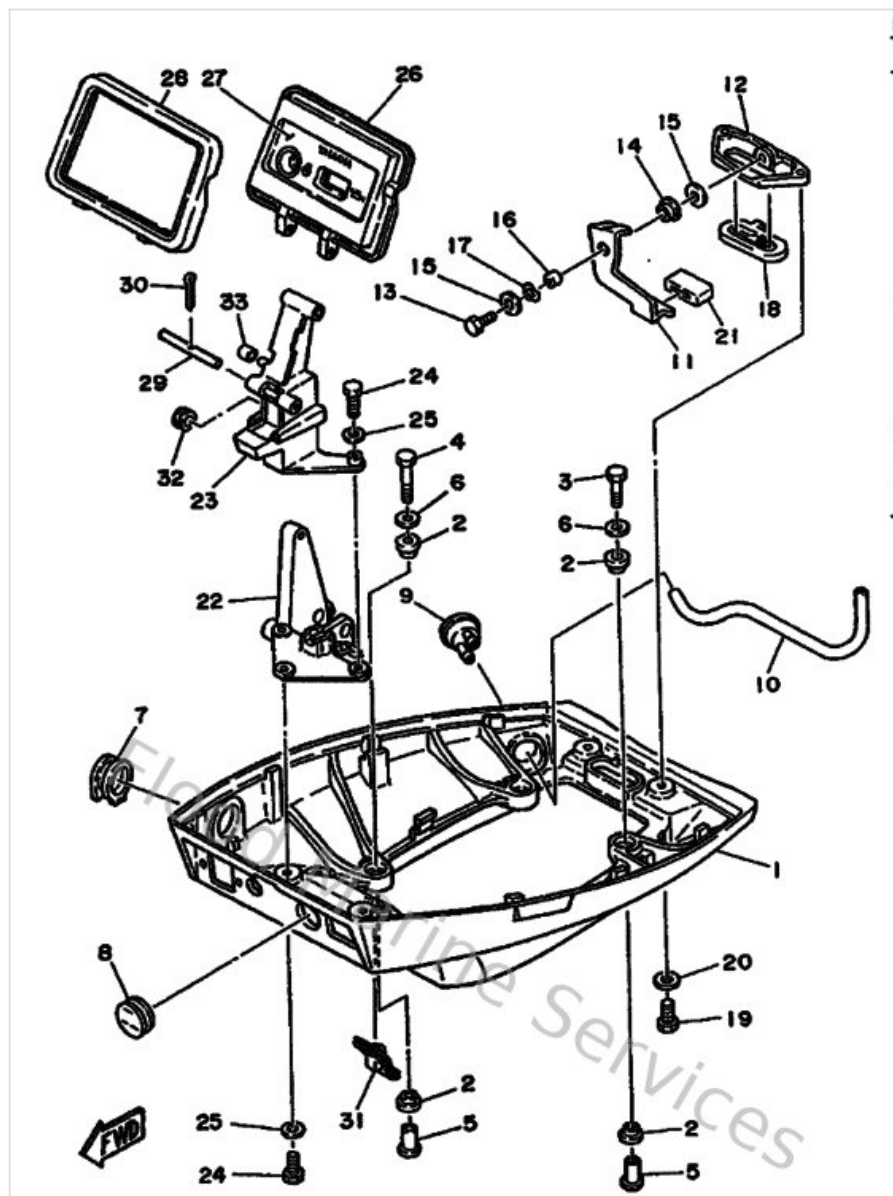
Authorised Yamaha Dealers



Contents

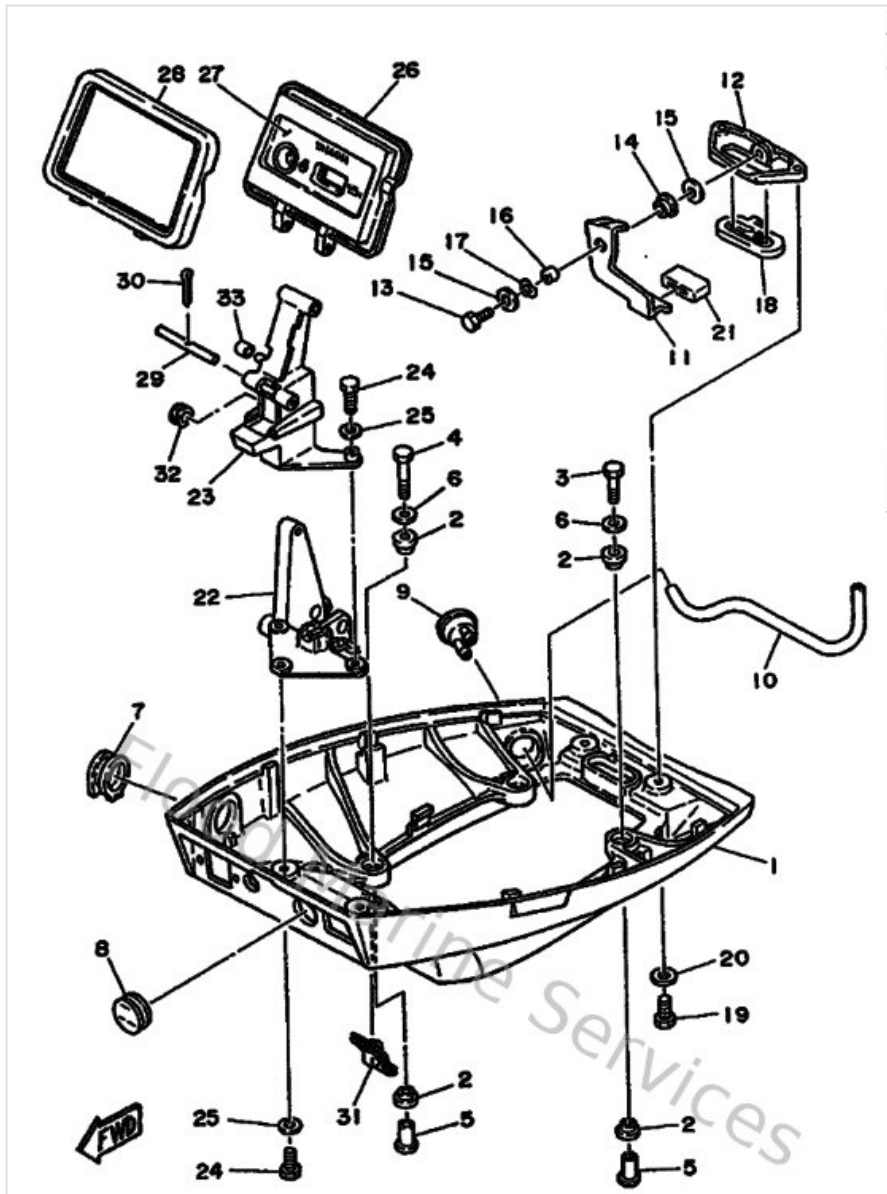
Bottom Cowling	3
Bracket 1	5
Bracket 2	9
Carburetor	11
Control	14
Crankshaft & Piston	17
Cylinder & Crankcase	18
Electric Parts	21
Electrical	24
Fuel 1	26
Fuel 2	28
Intake	29
Lower Casing & Drive 1	32
Lower Casing & Drive 2	36
Magneto	38
Oil Pan	40
Oil Pump	42
Optional Parts	44
Remote Control	45
Remote Control Assy	47
Repair Kit	50
Repair Kit 2	52
Starter	54
Starting Motor	57
Steering	59
Top Cowling	61
Upper Casing	62
Valve	64

Bottom Cowling



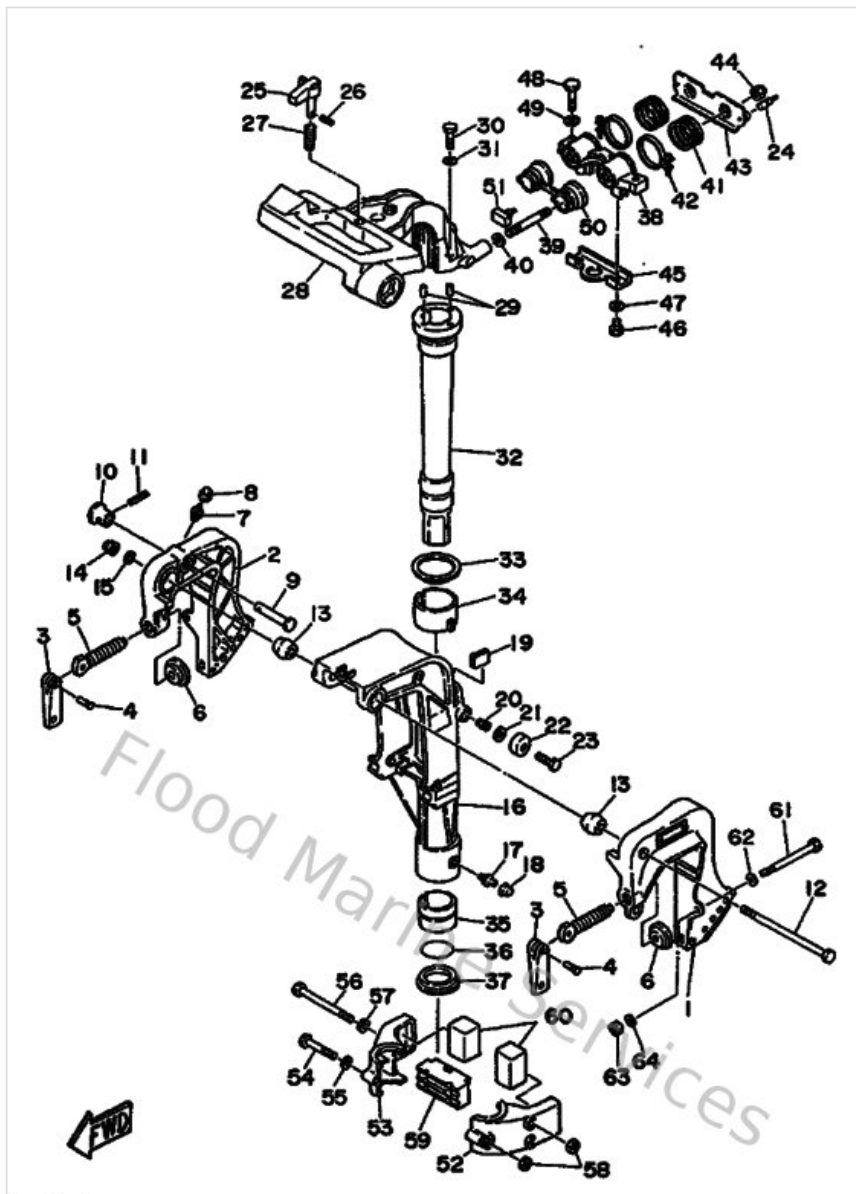
Ref	Part	
2	9048009M3500 Grommet (6G8)	Buy now
3	973130603000 Bolt	Buy now
4	973130604000 Bolt (682)	Buy now
5	9038706M5800 Collar (6g8)	Buy now
6	9020106M3100 Washer (6a0)	Buy now
7	6G8427240000 Grommet 1	Buy now
8	6G8427251000 Grommet 1	Buy now
9	6G8443910000 Nipple, Hose	Buy now
11	6G8428150000 Lever, clamp 1	Buy now
12	6G8428110094 Stay, clamp	Buy now
13	973130601600 Bolt, hexagon deep recess	Buy now
14	9038608M4900 Bushing (6g8)	Buy now
16	9038706M7200 Collar	Buy now
17	9020608M1300 Washer, Wave	Buy now
18	6G8427480000 Grommet	Buy now

Bottom Cowling



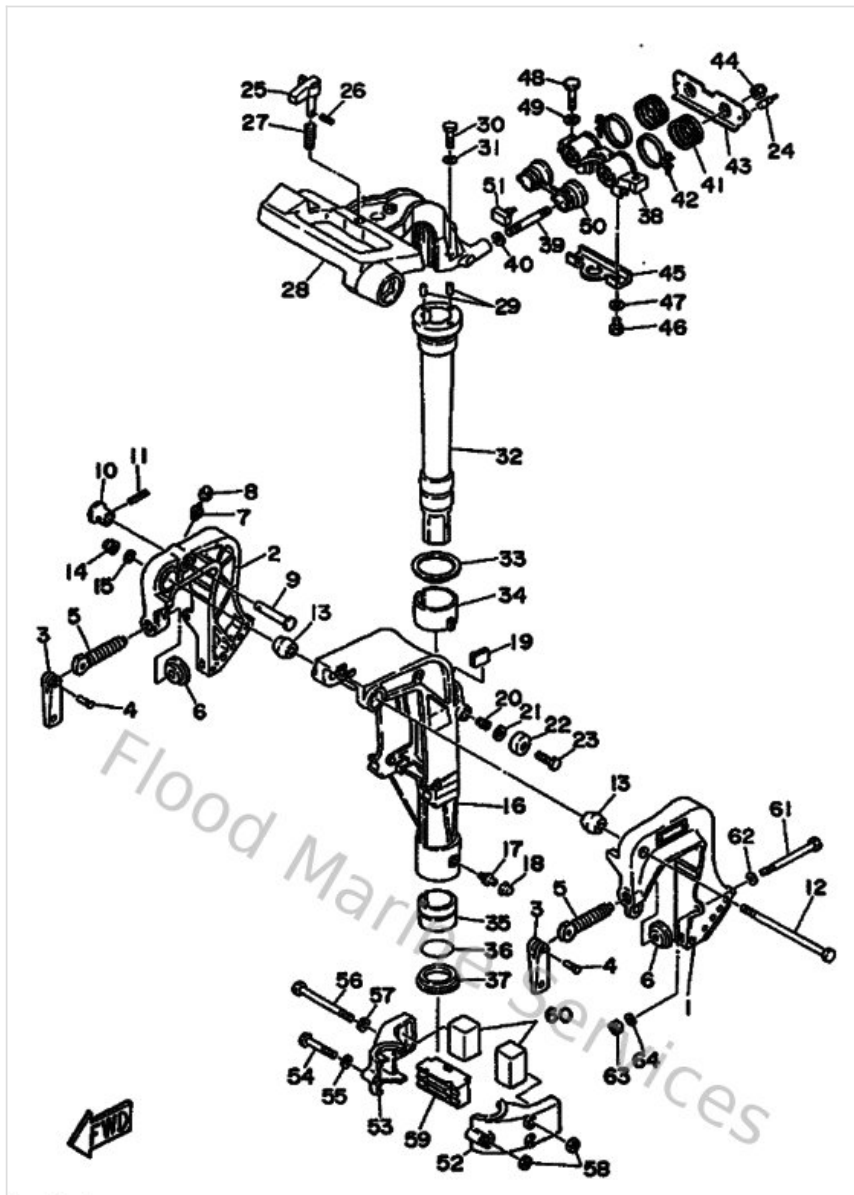
Ref	Part	
19	973950601600 Bolt, hexagon deep recess	Buy now
20	929900660000 Washer, plain (646)	Buy now
21	6G8428310000 Bushing Lever	Buy now
22	6G8427380094 Plate Fitting	Buy now
23	6G84271900EL Panel Front Lower	Buy now
24	970950601600 Bolt, hexagon deep recess	Buy now
26	6G8W42610000 Panel, Front Upper	Buy now
28	6G8426290100 Seal	Buy now
29	6G8427550000 Hinge, cowling	Buy now
30	914901601000 Pin, cotter	Buy now
31	6G8427270000 Grommet 4	Buy now
32	904801903100 Grommet(75v)	Buy now

Bracket 1



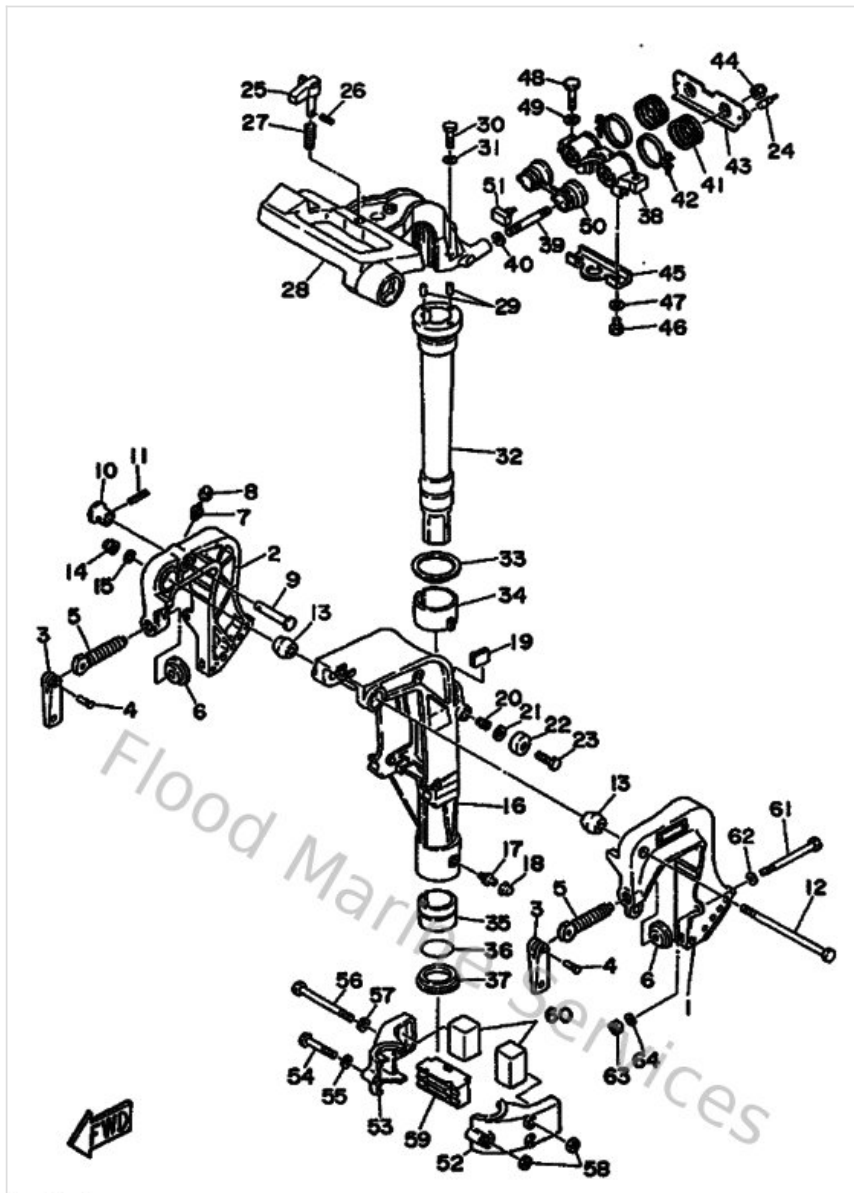
Ref	Part	
1	6G84311100EL Bracket, Clamp	Buy now
3	6164311800EL Handle, transom clamp	Buy now
4	902430400100 Pin(6a9)	Buy now
5	9014914M0300 Screw(6j8)	Buy now
6	648431140100 Pad, transom clamp	Buy now
7	937000600400 Nipple, grease(6a1)	Buy now
8	663451190000 Cap, grease nipple	Buy now
9	689431910000 Shaft, stopper	Buy now
10	689431920100 Knob, stopper	Buy now
11	916903001600 Pin, spring	Buy now
13	6G1431360000 Piece, friction	Buy now
14	957800830000 Nut, nylon (6j8)	Buy now
15	929900810000 Ybs67-8 washer, spring	Buy now
16	6G84331112EL Bracket, Swivel	Buy now
17	9370006M0300 Nipple, grease(6a1)	Buy now

Bracket 1



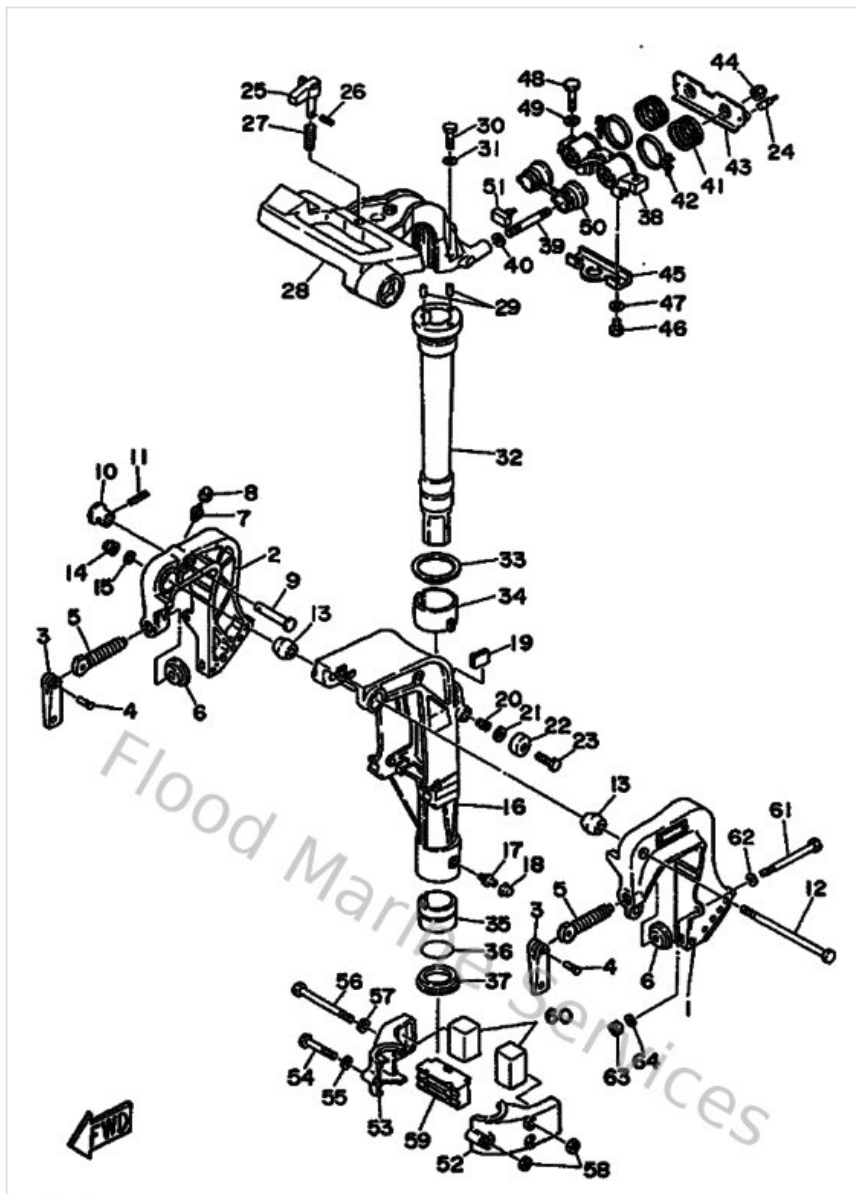
Ref	Part	
19	6G8425280000 Plate, Friction	Buy now
20	9050118M0000 Spring, compression (676)	Buy now
21	9020106M3100 Washer (6a0)	Buy now
22	6G8433730000 Seal rubber	Buy now
23	973950602500 Bolt	Buy now
24	6G8445330000 Damper, Upper Mount Rubber	Buy now
25	6G8425610000 Knob, Steering Lock	Buy now
26	916903001200 Pin, spring	Buy now
27	905011007100 Spring 6044833200	Buy now
29	936051506500 Pin, dowel	Buy now
30	973150603000 Bolt(jf7)	Buy now
31	929900660000 Washer, plain (646)	Buy now
32	6G8425211094 Shaft, steering pivot	Buy now
33	9020945M0900 Washer	Buy now
34	6G8425370000 Bushing Pivot Shaft	Buy now

Bracket 1



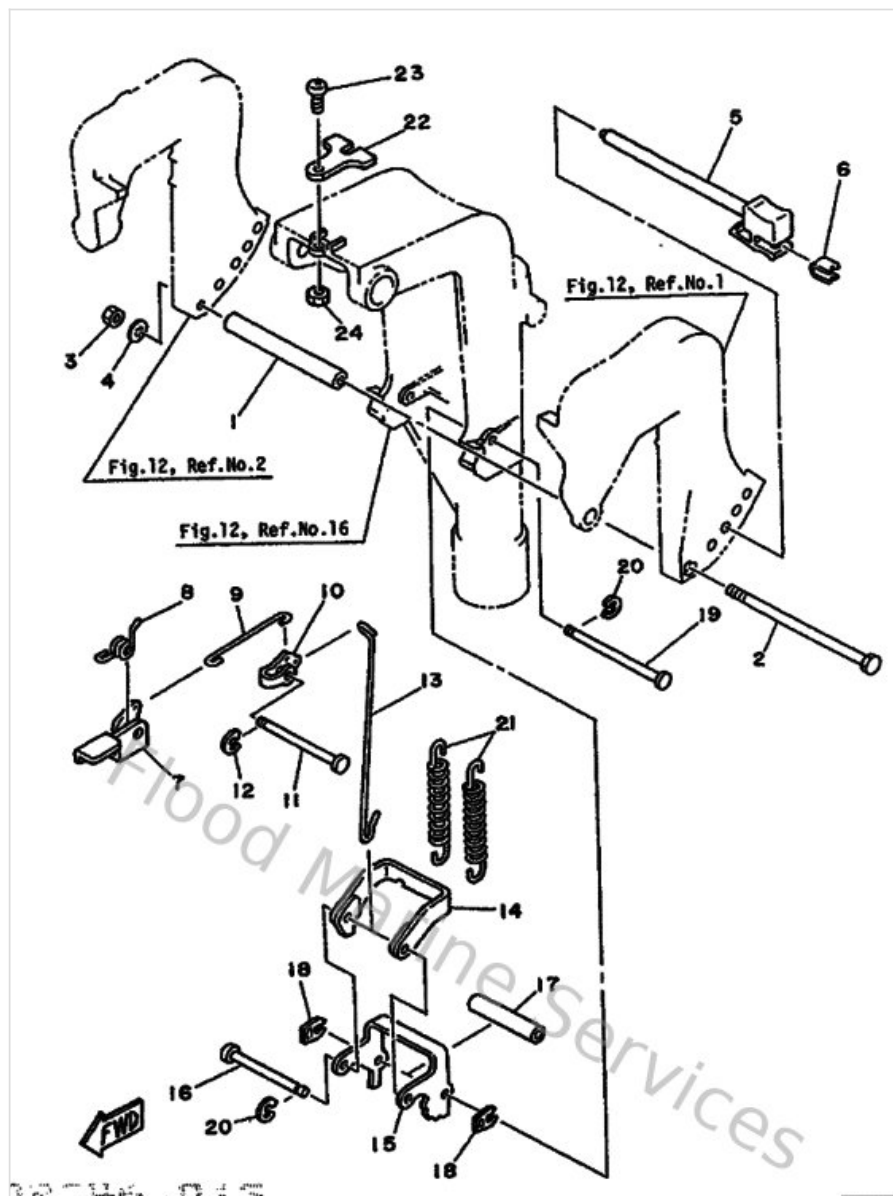
Ref	Part	
35	9038637M4700 Bush	Buy now
36	9321037M6700 O-ring (6g8)	Buy now
37	9038637M4800 Bush	Buy now
38	6G8445170094 Mount Rubber	Buy now
39	9011608M2800 Bolt Stud	Buy now
40	9020108M1200 Washer plate (682)	Buy now
41	6G8445220000 Seal Rubber 2	Buy now
42	9046038M0600 Clamp Hose (6G8)	Buy now
43	6G8445180000 Bracket Comp	Buy now
44	901850805700 Nut, nylon (6j8)	Buy now
45	6G8445260000 Plate 1	Buy now
46	973950601200 Bolt(gh1)	Buy now
48	970800803000 Bolt, hexagon (fj1)	Buy now
49	929900860000 Washer, plain (663)	Buy now
50	6G8445210000 Seal Rubber	Buy now

Bracket 1



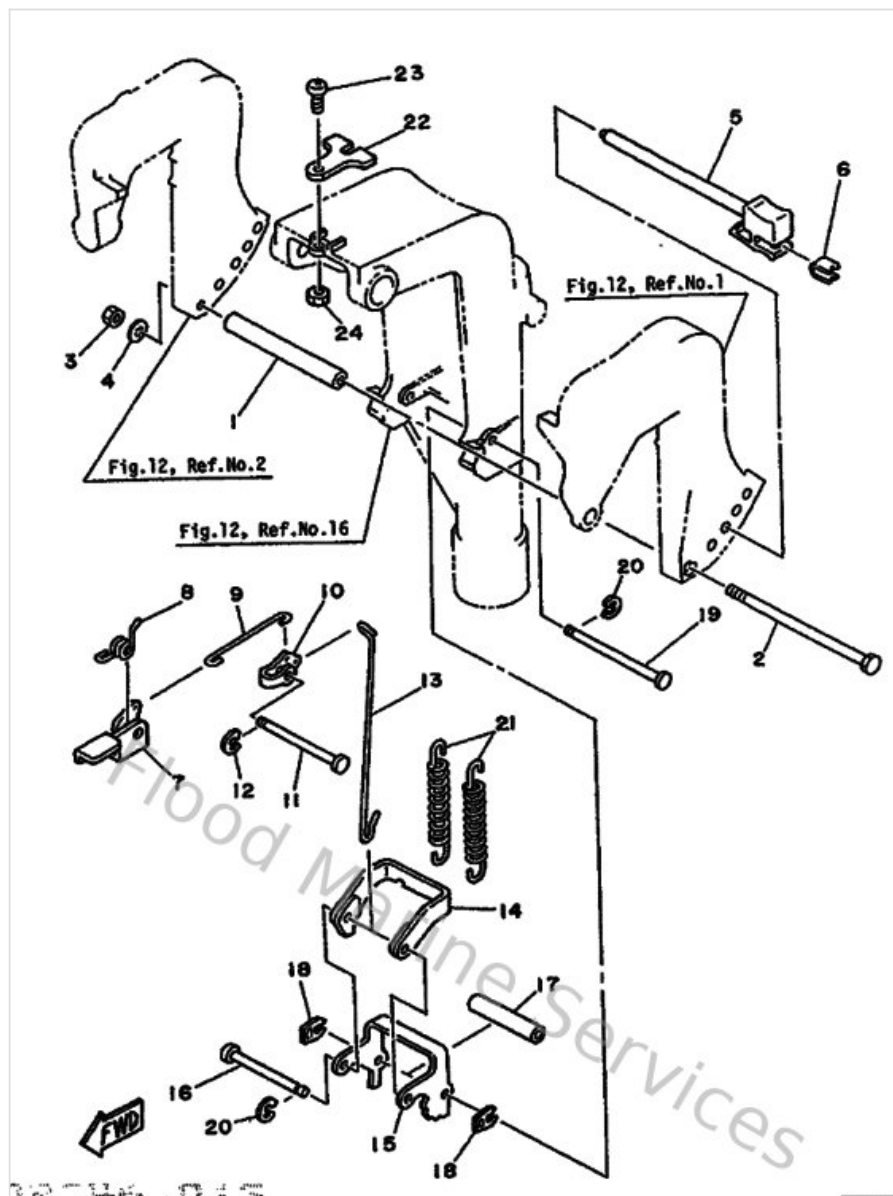
Ref	Part	
51	6G8445320000 Stopper	Buy now
54	973950604500 Bolt, hexagon	Buy now
56	973950609500 Bolt, hexagon deep recess	Buy now
58	953800670000 Nut	Buy now
59	6G8445570000 Mount Damper, Lower Front	Buy now
60	682445550000 Mount damper, lower side	Buy now
61	9010108M8800 Bolt (6g8)	Buy now
64	9020108MA400 Washer, plate (6g8)	Buy now

Bracket 2



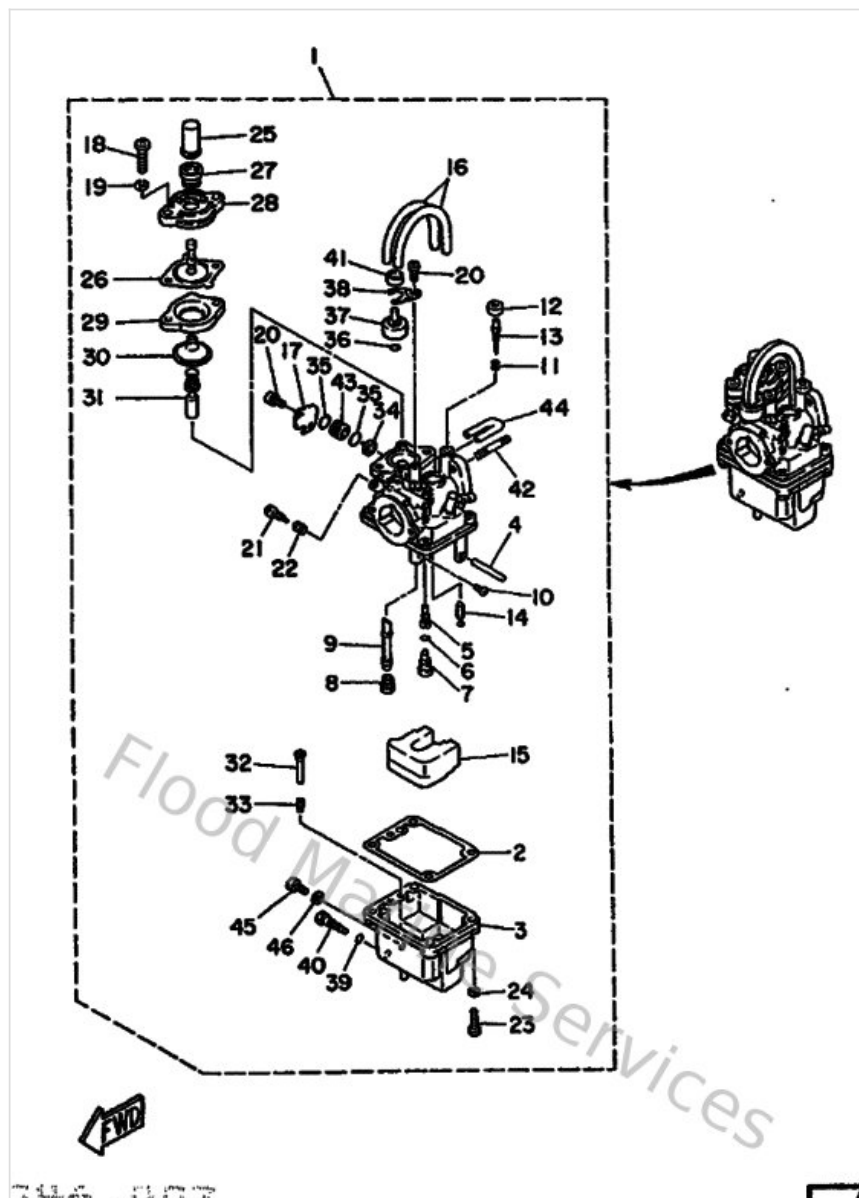
Ref	Part	
1	9038706M5700 Collar(6g8)	Buy now
2	973950613500 Bolt(6g1)	Buy now
3	953800670000 Nut	Buy now
4	929900660000 Washer, plain (646)	Buy now
5	6G8431600100 Tilt rod assembly	Buy now
7	6G8436310000 Lever, tilt	Buy now
9	682436160000 Rod, tilt lock 1	Buy now
10	682436410000 Lever, tilt	Buy now
11	9024906M1600 Pin(6G8)	Buy now
12	934300502700 Circlip(22k)	Buy now
13	6G8436170000 Rod, tilt lock 1	Buy now
14	682436140000 Plate, tilt lock 1	Buy now
15	682436150100 Plate, tilt lock	Buy now
16	682436110000 Shaft, tilt lock	Buy now
17	9038706M1000 Collar(6m7)	Buy now

Bracket 2



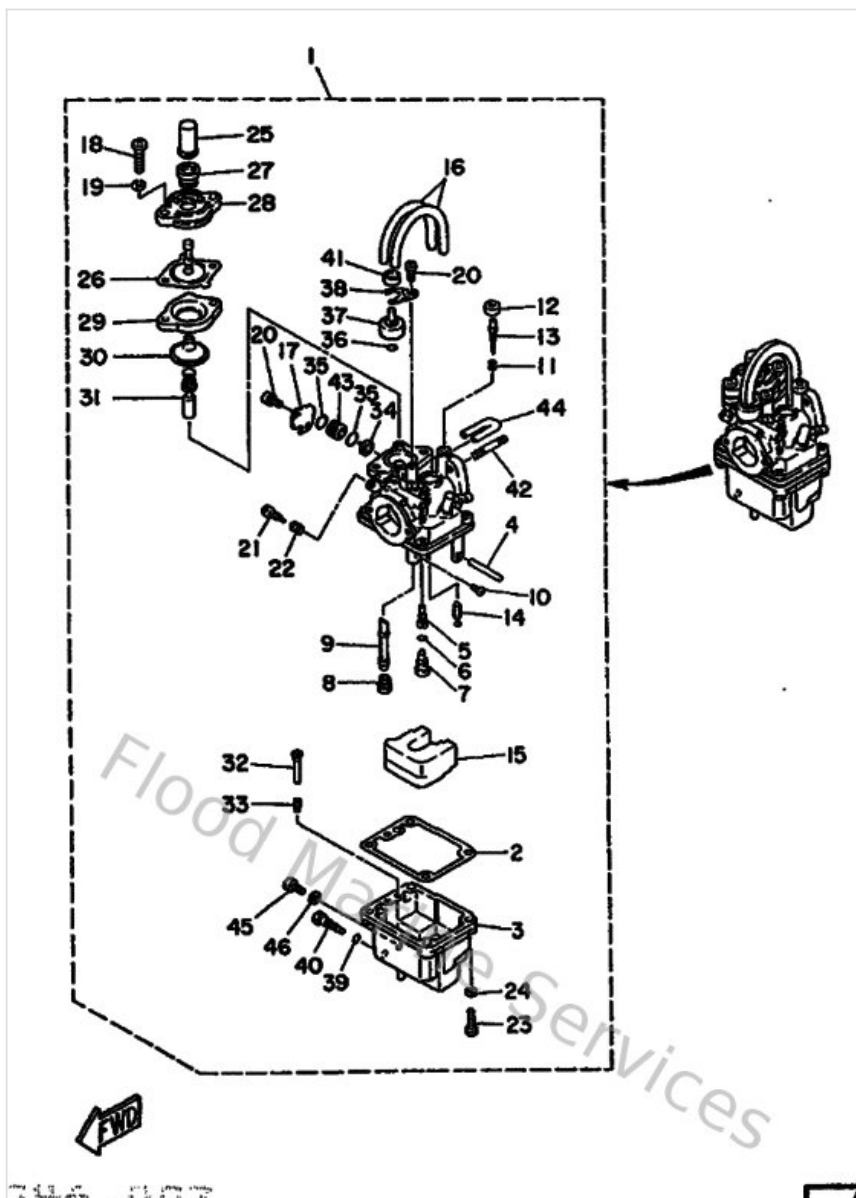
Ref	Part	
18	682436730000 Washer 1	Buy now
19	682436590100 Shaft, reverse lock	Buy now
21	9050629M1600 Spring Tension (6G8)	Buy now
23	925800602000 Screw pan head	Buy now
24	957800630000 Nut, nylon (6g1)	Buy now

Carburetor



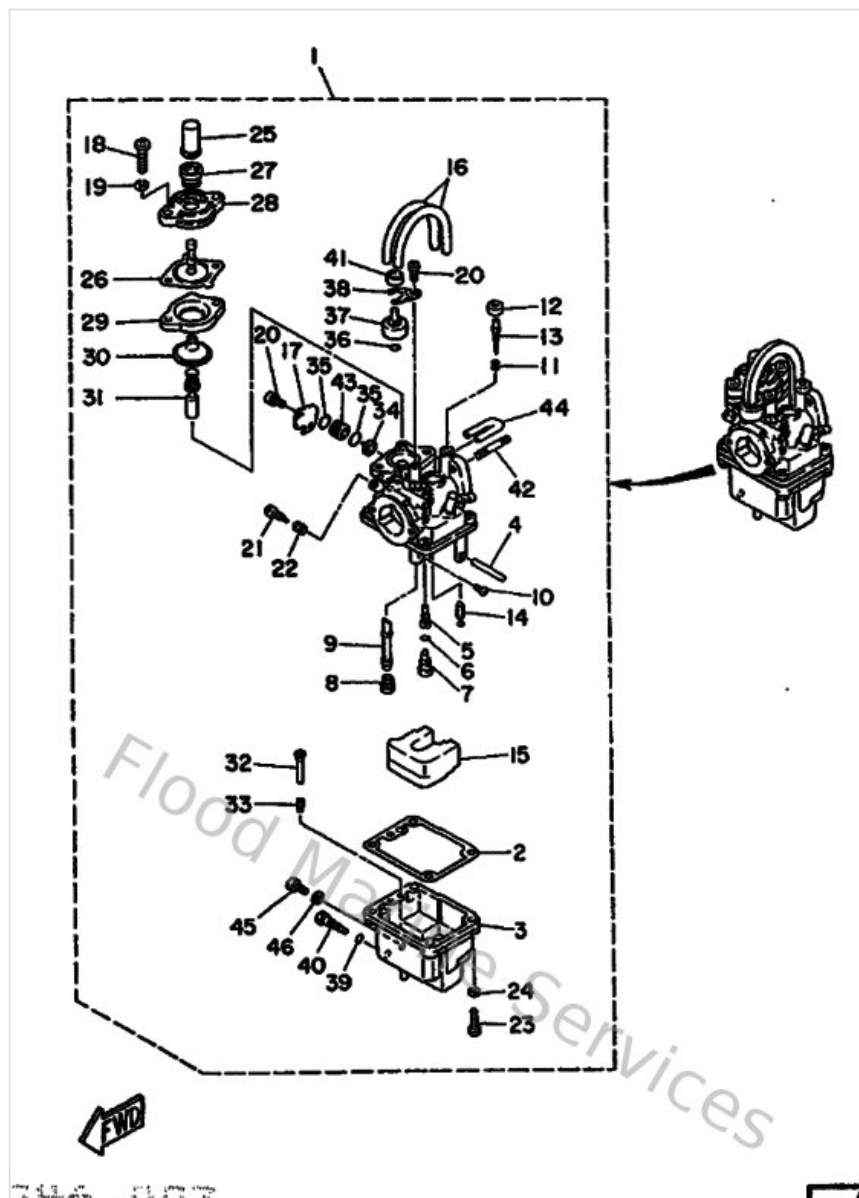
Ref	Part	
1	6G8143010000 Carburetor assembly 1	Buy now
2	6G8143840000 Gasket, float chamber	Buy now
4	647143860000 Pin, float	Buy now
5	6G8143422100 Jet, Pilot	Buy now
6	654141980000 Gasket	Buy now
7	6G8143450000 Plug	Buy now
8	648143434700 Jet, Main (#94)	Buy now
9	6G8143410000 Nozzle, Main	Buy now
10	654142160000 Screw	Buy now
11	647143340000 Spring, air adjusting.	Buy now
12	6G8149970000 Seal	Buy now
13	6G8143230000 Screw, air adjusting	Buy now
14	6G8143920000 Valve, needle	Buy now
15	6G8143850000 Float assembly	Buy now
17	6G8143460000 Plate	Buy now

Carburetor



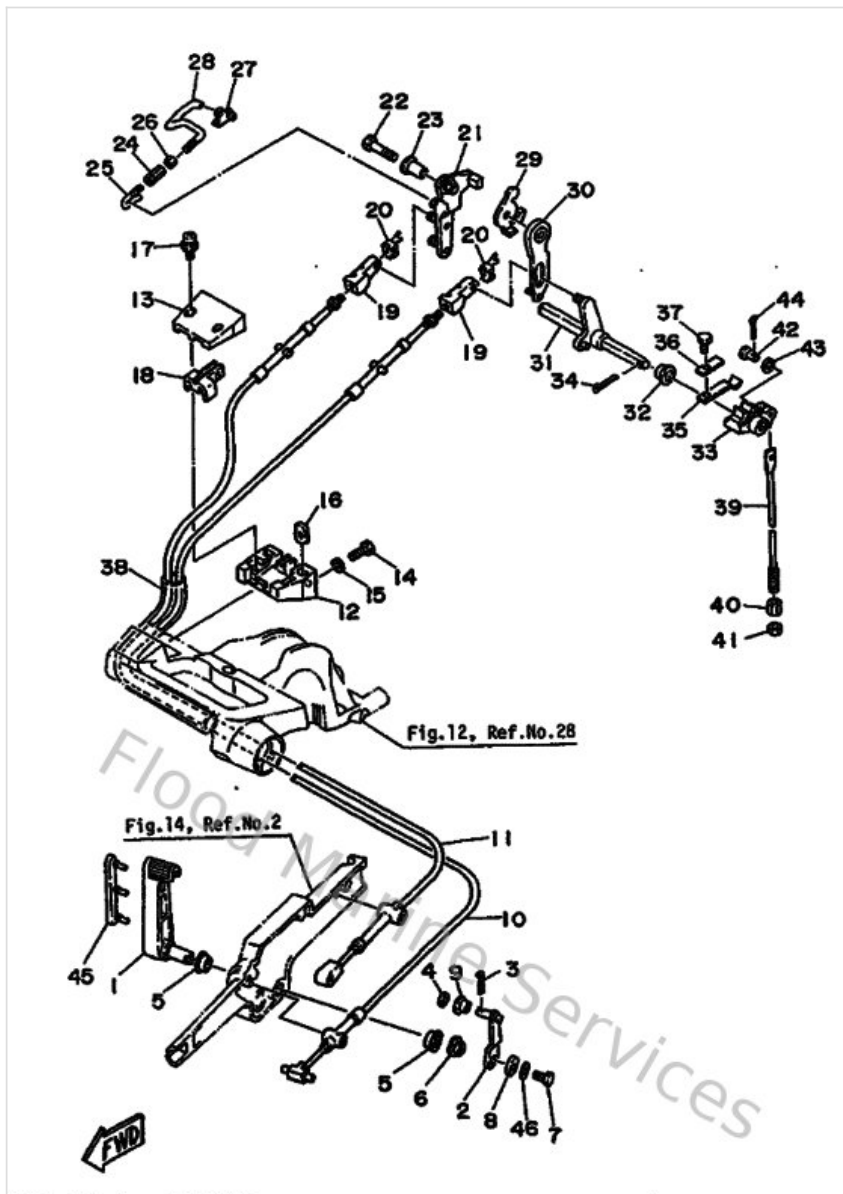
Ref	Part	
18	985800602000 Screw pan head	Buy now
19	929030610000 Washer(6a1)	Buy now
20	978030400700 Screw, pan head (713)	Buy now
21	985800401400 Screw, pan head(ga5)	Buy now
22	646142120100 Spring, pilot adjusting	Buy now
24	929030410000 Ybs67-4 washer, spring	Buy now
26	6G8143680000 Diaphragm	Buy now
27	6G8143730000 Cover, Plunger Cap	Buy now
30	33A143690000 Diaphragm Assembly	Buy now
31	6G8143710000 Plunger, Starter	Buy now
32	6G8143182700 Pipe, Starter	Buy now
33	6A4143443100 Jet, Starter	Buy now
34	6G8142720000 Valve, Check Seat	Buy now
35	1J2143970000 O-Ring	Buy now
36	5H0143970000 O-ring	Buy now

Carburetor



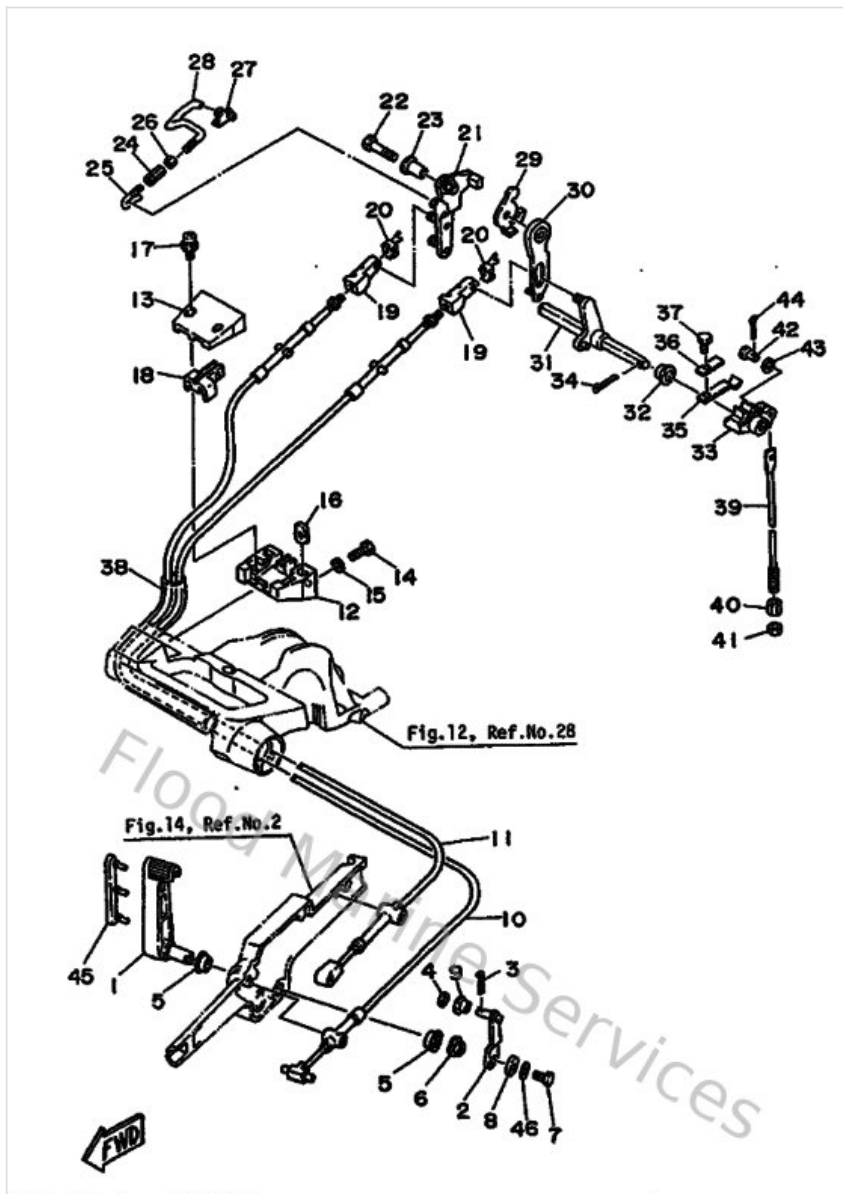
Ref	Part	
38	6G8143770000 Stopper	Buy now
39	5Y1143970000 O-ring	Buy now
40	6G8143830000 Screw Drain	Buy now
41	44J143490000 Pipe	Buy now
42	9011606M2600 Bolt, Stud	Buy now
43	6G8142710000 Insulator	Buy now
44	14T143960000 Pipe	Buy now
46	650142270100 Gasket	Buy now

Control



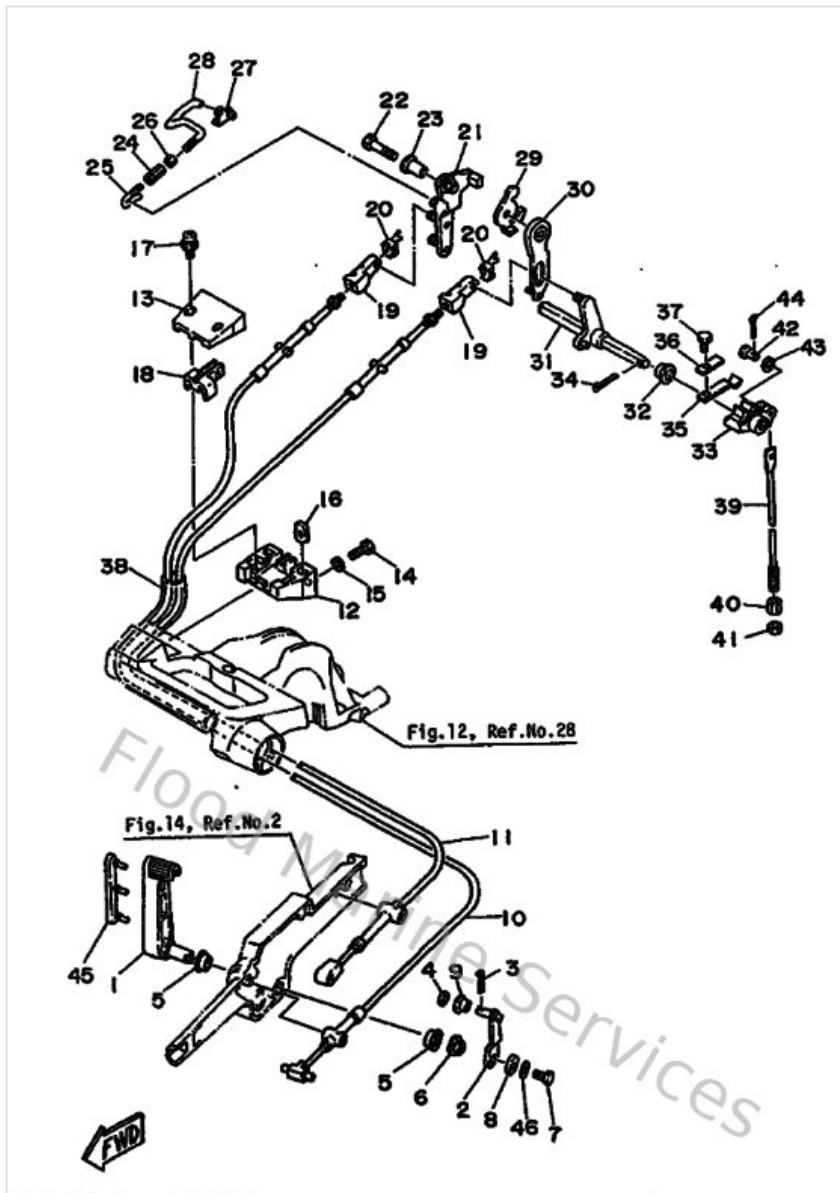
Ref	Part	
1	6G8441210000 Lever, Shift Rod	Buy now
2	6G8441230000 Arm, Shift Rod	Buy now
3	914901601000 Pin, cotter	Buy now
4	929900520000 Ybs66-5 washer, plain	Buy now
5	903861206900 Bush(666)	Buy now
6	902061205200 Washer, wave (666)	Buy now
7	970950601600 Bolt, hexagon deep recess	Buy now
9	9038605M5400 Bushing (6g8)	Buy now
10	6G8483110200 Cable	Buy now
11	6G8483210100 Cable	Buy now
12	6G8416610098 Bracket 1	Buy now
13	6G8416620098 Bracket 2	Buy now
14	973950601600 Bolt, hexagon deep recess	Buy now
15	929900660000 Washer, plain (646)	Buy now
16	6G8416540000 Nut	Buy now

Control



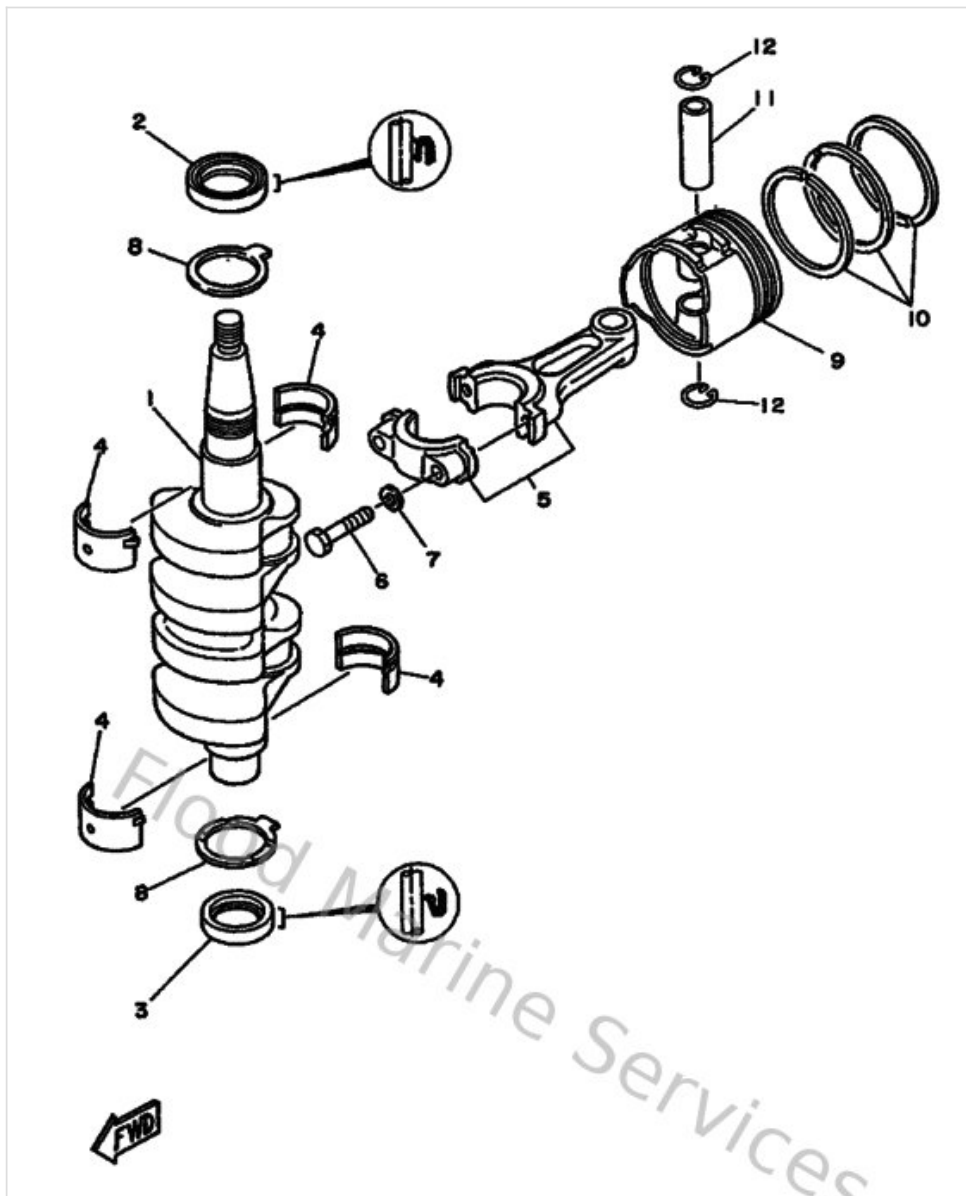
Ref	Part	
17	9015905M0600 Screw (6g8)	Buy now
18	6G8416630000 Bracket 3	Buy now
19	6G8263630000 End, wire 1	Buy now
20	6G8263640000 End, wire 2	Buy now
21	6G8412120000 Arm, accel	Buy now
22	973130603000 Bolt	Buy now
23	9038706M5800 Collar (6g8)	Buy now
24	6G8412380100 Joint, link	Buy now
25	6G8412410100 Rod, Link	Buy now
26	953800460000 Nut,hex	Buy now
27	6G8412370000 Joint, link	Buy now
28	6G8412420100 Rod 2	Buy now
29	6G8144930000 Stay 1	Buy now
30	6G8441110000 Handle, gear shift 1	Buy now
31	6G8441590000 Handle, gear shift 2	Buy now

Control



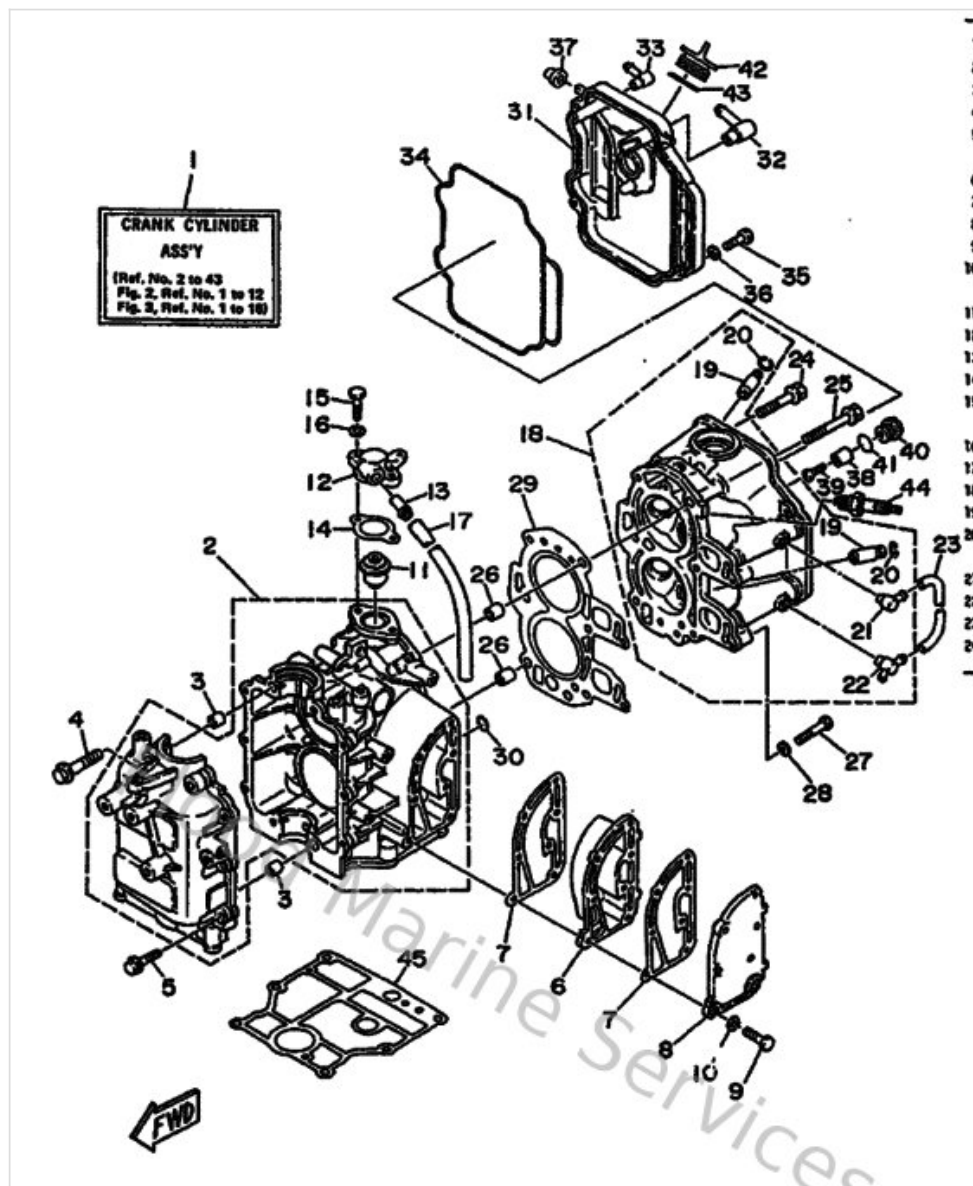
Ref	Part	
32	682441320000 Bushing	Buy now
35	682441160000 Spring	Buy now
36	682441170000 Bracket 1	Buy now
37	970130601200 Bolt(gh1)	Buy now
38	9044524M0000 Hose (I165)	Buy now
39	6G8441431000 Rod, shift	Buy now
40	901700601500 Connector, shift rod	Buy now
41	9538R0670000 Nut	Buy now
42	917900502000 Pin, Clevis	Buy now
43	929900560000 Washer, plain (646)	Buy now
45	6G8421290000 Bushing, Rubber	Buy now
46	929030660000 Washer, plain (646)	Buy now

Crankshaft & Piston



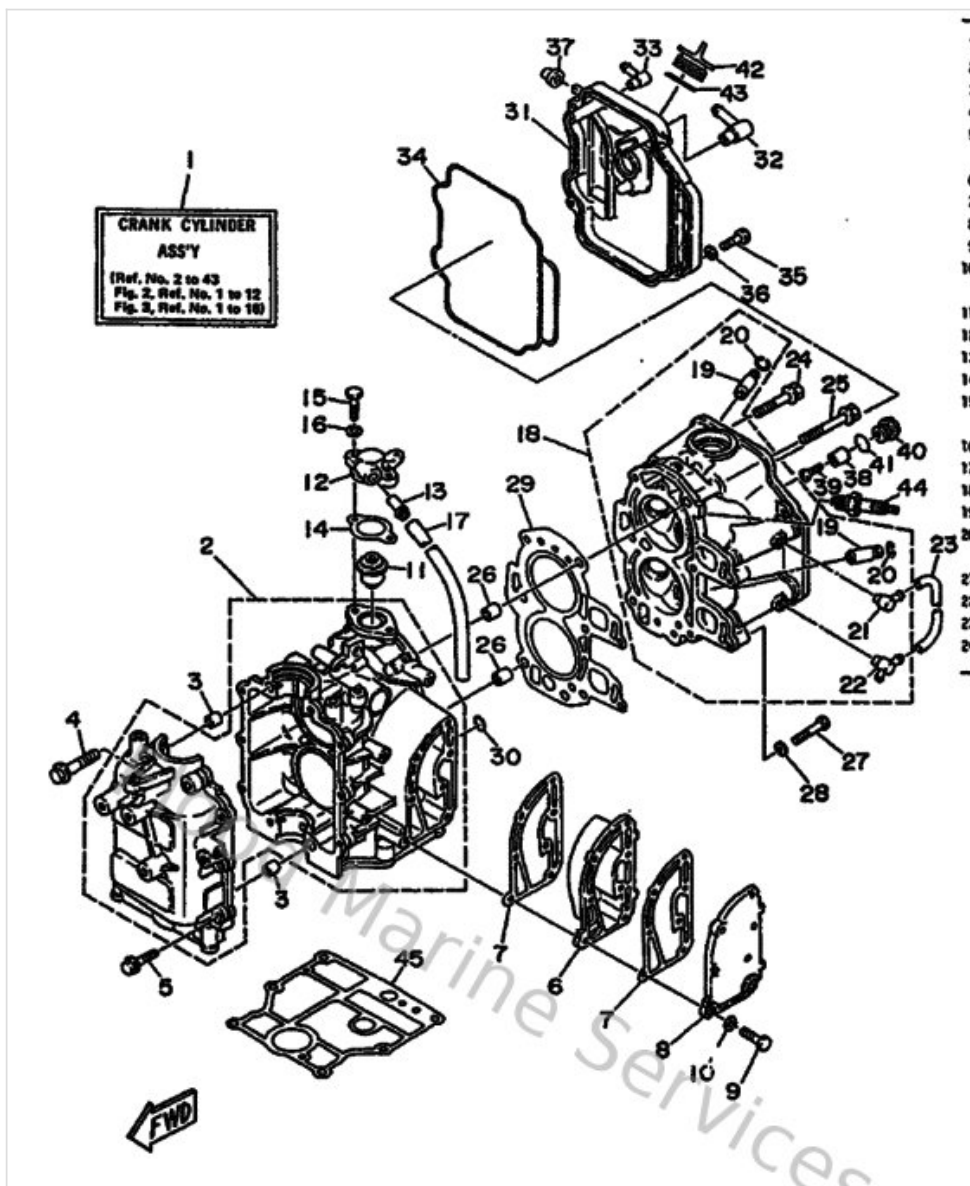
Ref	Part	
1	6G8114110200 Crankshaft	Buy now
2	9310230M2200 Oil seal (6g8)	Buy now
3	9310125M2400 Oil seal (6g8)	Buy now
4	6G8114160000 Bearing Plain	Buy now
5	6G8116500300 Connecting rod kit	Buy now
6	6G8116540000 Bolt, Connecting Rod	Buy now
7	9020106M0000 Washer, plate(6g8)	Buy now
8	6G8114260000 Bearing, Thrust 1	Buy now
9	6G8116360300 Piston (0.50Mm O/s)	Buy now
10	6G8116100000 Piston Ring Set (Std)	Buy now
11	6G8116330000 Pin, piston	Buy now
12	934501502300 Circlip 131116340000	Buy now

Cylinder & Crankcase



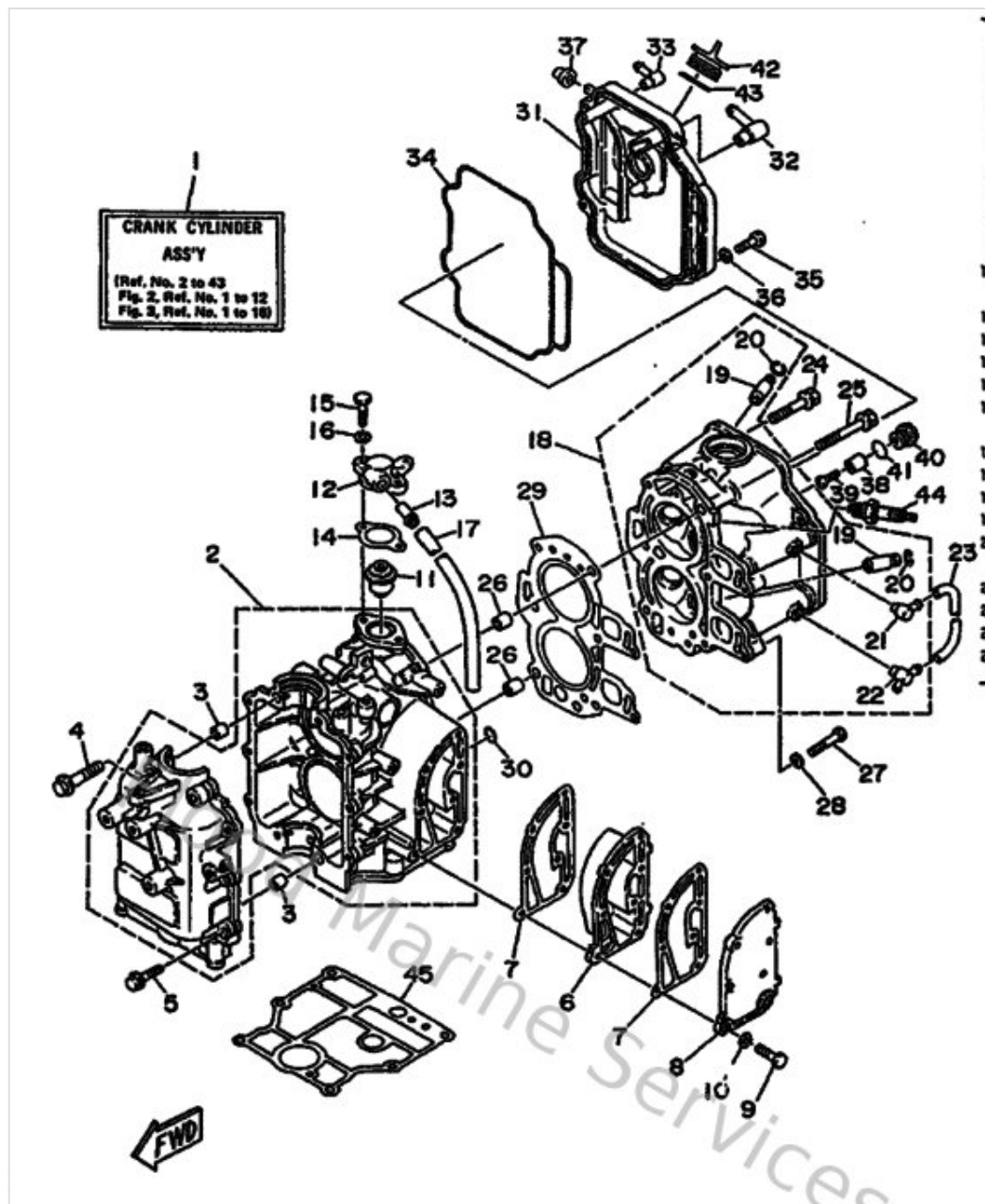
Ref	Part	
1	6G8W009003EL Crank Cylinder assembly	Buy now
2	6G8151000294 Crank case assembly	Buy now
3	995301011400 Pin, dowel(3vd)	Buy now
4	9011908M1800 Bolt, with washer	Buy now
5	9011906M1200 Bolt, with washer (697)	Buy now
6	6G8411110215 Inner Cover, Exhaust	Buy now
7	6G8411120000 Gasket, exhaust inner cover	Buy now
8	6G841113009M Outer Cover Exhaust	Buy now
9	973130602500 Bolt	Buy now
10	929900660000 Washer, plain (646)	Buy now
11	66M124110100 Thermostat	Buy now
12	6G8124130094 Cover, thermostat	Buy now
13	6E5243770000 Pipe, joint	Buy now
14	6G8124140000 Gasket, cover	Buy now
15	973130602000 Bolt(7u8)	Buy now

Cylinder & Crankcase



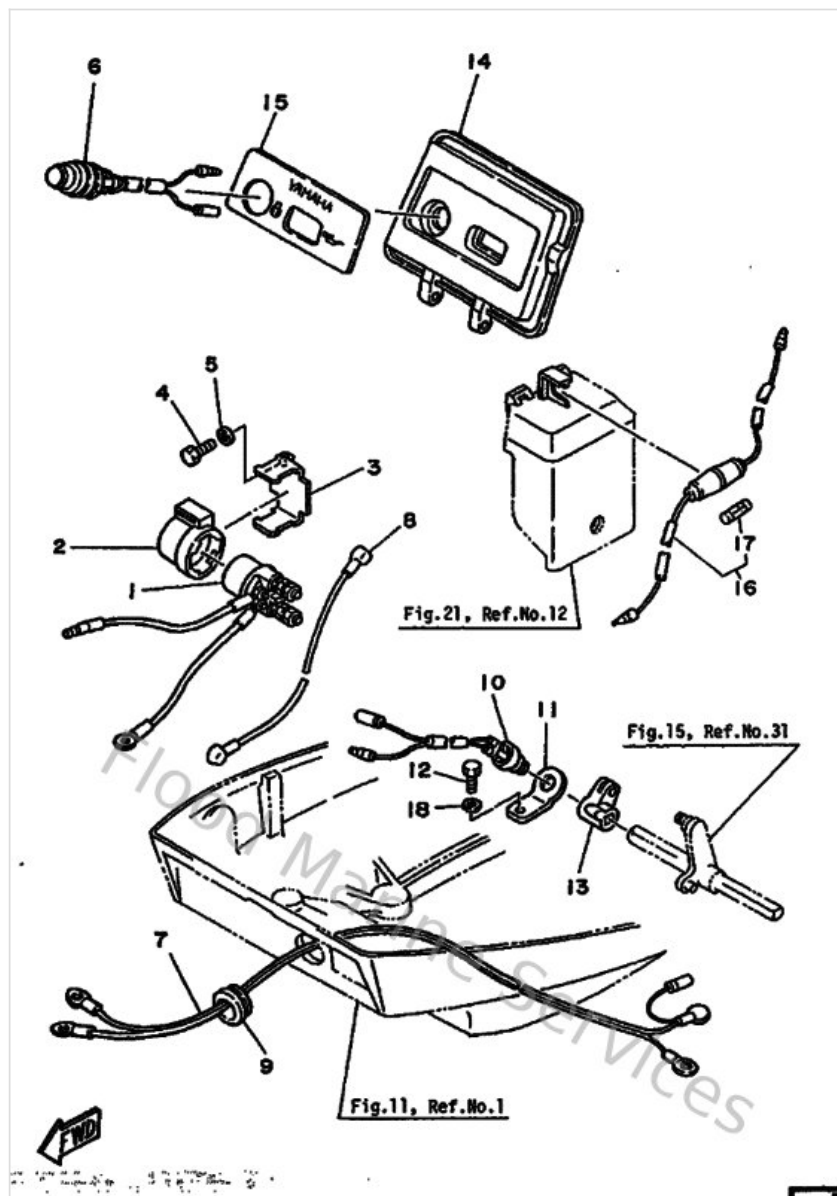
Ref	Part	
17	9044511M6600 Hose (I800)	Buy now
18	6G8111110194 Head, Cylinder 1	Buy now
19	6G8111331000 Guide Valve Intake (1St 0.5)	Buy now
20	9345009M0100 Circlip (6g8)	Buy now
21	676113720000 Nipple, hose	Buy now
23	6G8124810000 Pipe 1	Buy now
24	9010508M3700 Bolt, Flange	Buy now
25	9010508M3600 Bolt (6g8)	Buy now
26	995101011400 Pin, dowel(3vd)	Buy now
27	973130603500 Bolt(3rv)	Buy now
28	929030660000 Washer, plain (646)	Buy now
29	6G8111810000 Gasket, cylinder head 1	Buy now
30	9321011M5900 O-ring (6g8)	Buy now
31	6G8111910194 Cover, Cylinder Head 1	Buy now
32	6G8153730000 Pipe Breather	Buy now

Cylinder & Crankcase



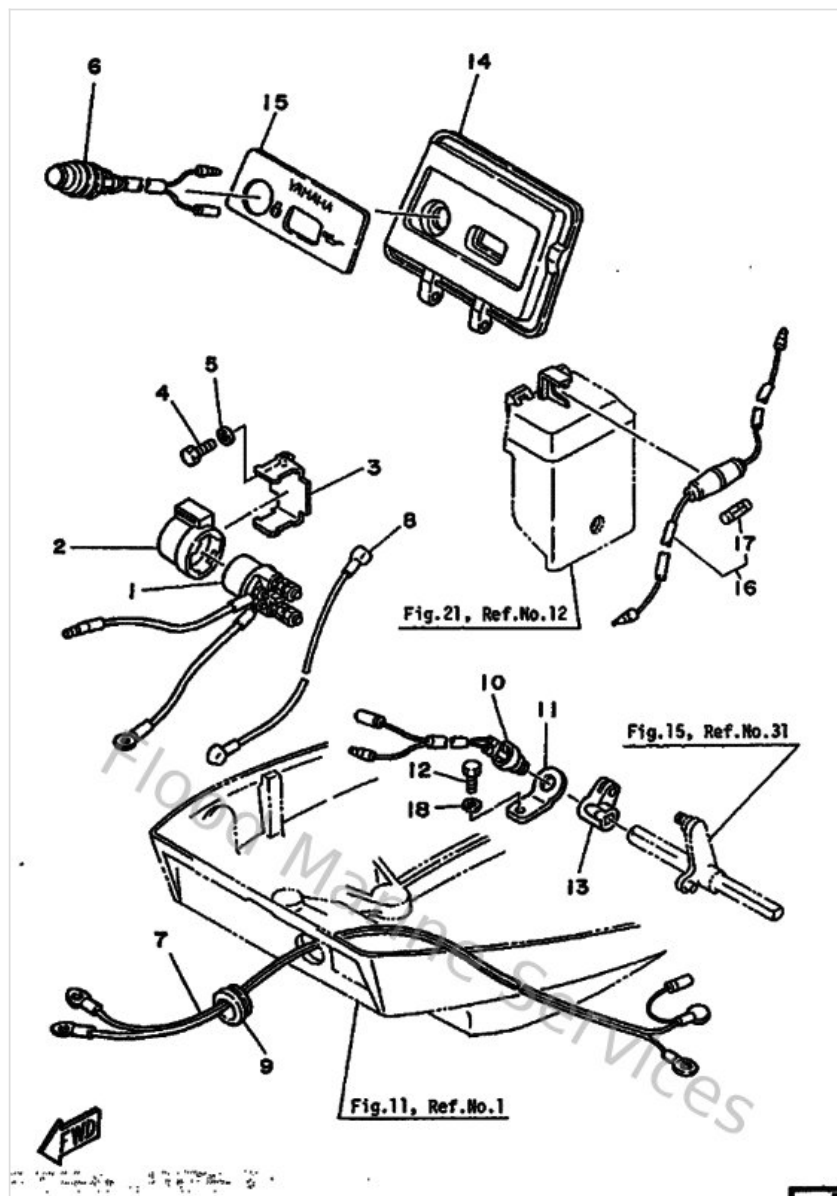
Ref	Part	
34	6G8113560000 Seal	Buy now
37	6G8813360000 Grommet	Buy now
38	6G8113250000 Anode	Buy now
39	985800502500 Screw, panhead (a93)	Buy now
40	6G8111970000 Plug, blind	Buy now
41	9321013M6300 O-ring (6g8)	Buy now
42	6G8153630000 Plug, oil	Buy now
43	9321024M7900 O-ring	Buy now
44	947010028200 Plug, spark (cr6hs)	Buy now
45	6G8113510000 Gasket, cylinder	Buy now

Electric Parts



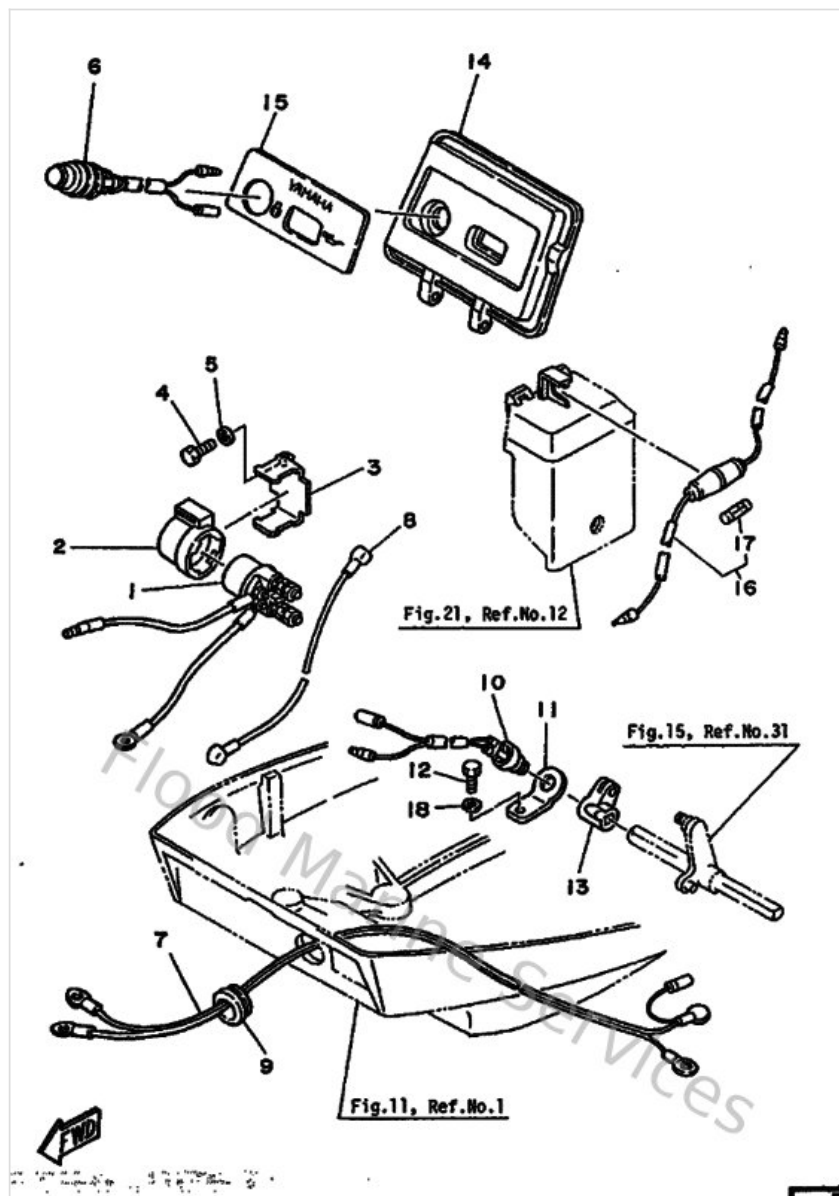
Ref	Part	
1	6J0819411000 Relay, starter	Buy now
2	6G1819520000 Holder, relay	Buy now
3	6G8819530000 Stay, relay	Buy now
4	973130601200 Bolt(gh1)	Buy now
5	929900660000 Washer, plain (646)	Buy now
6	6G8818700000 Starting switch assembly	Buy now
7	6G8821050000 Battery Cable	Buy now
8	6G8821170000 Wire, lead	Buy now
9	6G8427244000 Grommet	Buy now
10	6H3825400000 Neutral switch assembly	Buy now
11	6G8825540000 Stay Neutral Switch	Buy now
13	6G8441250000 Lever, Shift Rod	Buy now
16	6G8821500000 Fuse holder assembly	Buy now
17	663821510000 Fuse	Buy now
18	929030660000 Washer, plain (646)	Buy now

Electric Parts



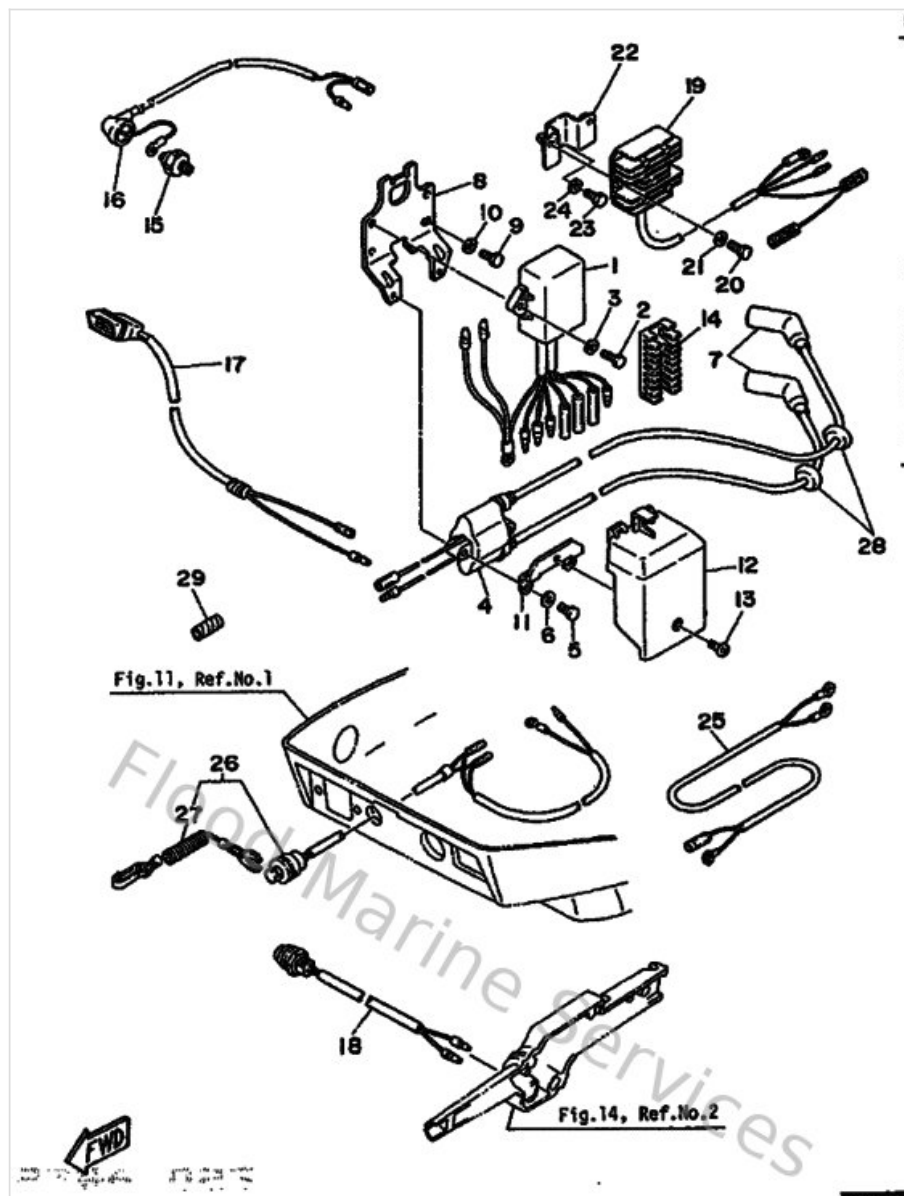
Ref	Part	
6	6G8825800000 Wire harness assembly	Buy now
7	6G8825900000 Wire Harness assembly	Buy now
9	6G8427245000 Grommet	Buy now
15	688825865000 Extension, wire harness	Buy now
16	6G8825700200 Panel Switch assembly	Buy now
17	6G8825710100 Panel, Switch	Buy now
18	688825750200 Engine stop switch assembly	Buy now
19	682825560000 Lanyard, stop switch	Buy now
20	6G8825100000 Main Switch assembly	Buy now
21	663825810100 Stay, cord clamp	Buy now
22	6G8835820100 Pilot Light assembly	Buy now
23	989800400800 Screw, bind (705)	Buy now
24	929030410000 Ybs67-4 washer, spring	Buy now
25	9014905M0500 Screw(6k0)	Buy now
26	953800560000 Nut, hexagon (663)	Buy now

Electric Parts



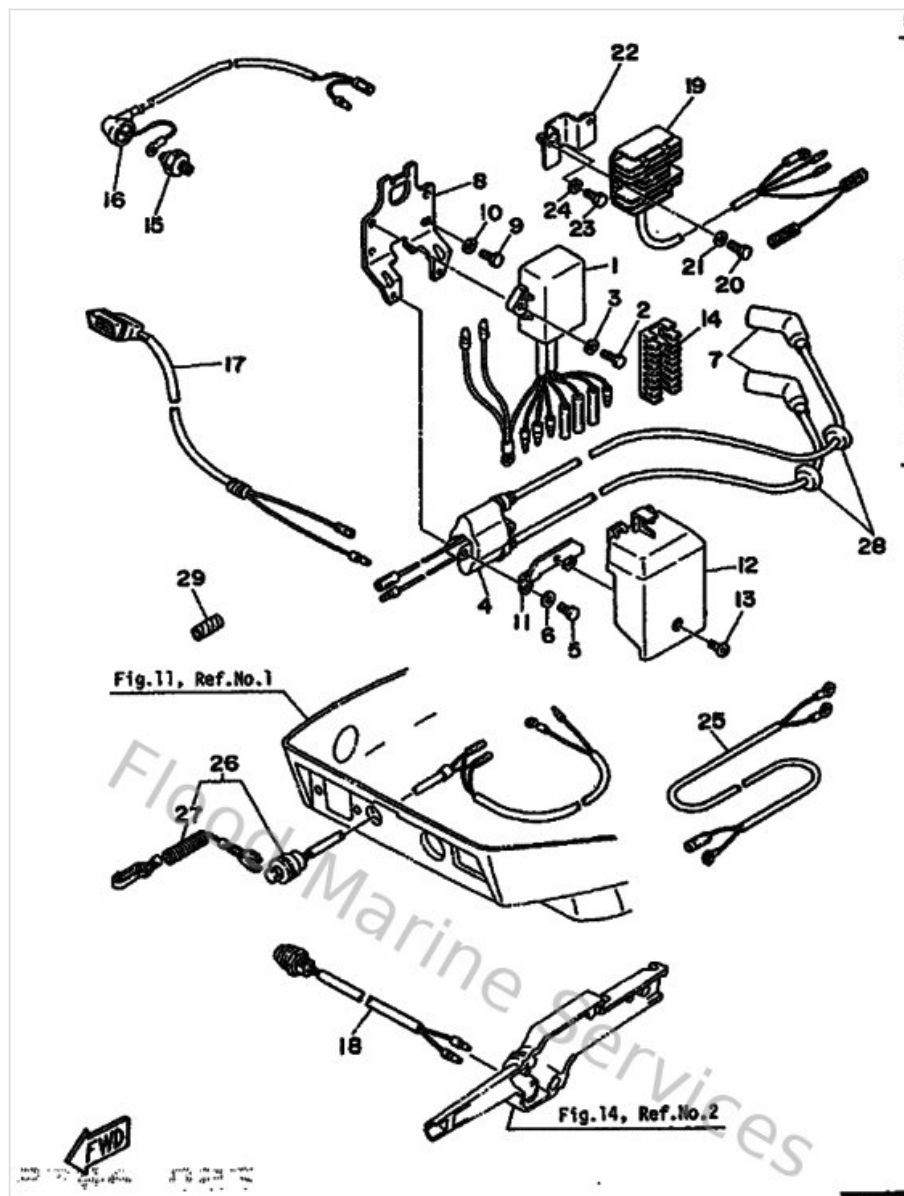
Ref	Part	
27	929900510000 Ybs67-5 washer, spring	Buy now
28	929900560000 Washer, plain (646)	Buy now
30	6G8426772000 Graphic, Front	Buy now
31	6G8425510000 Grommet	Buy now
35	9038706M7300 Collar	Buy now
36	9343004M0300 Circlip (eu0)	Buy now
38	6G8483515000 Seal, rubber	Buy now

Electrical



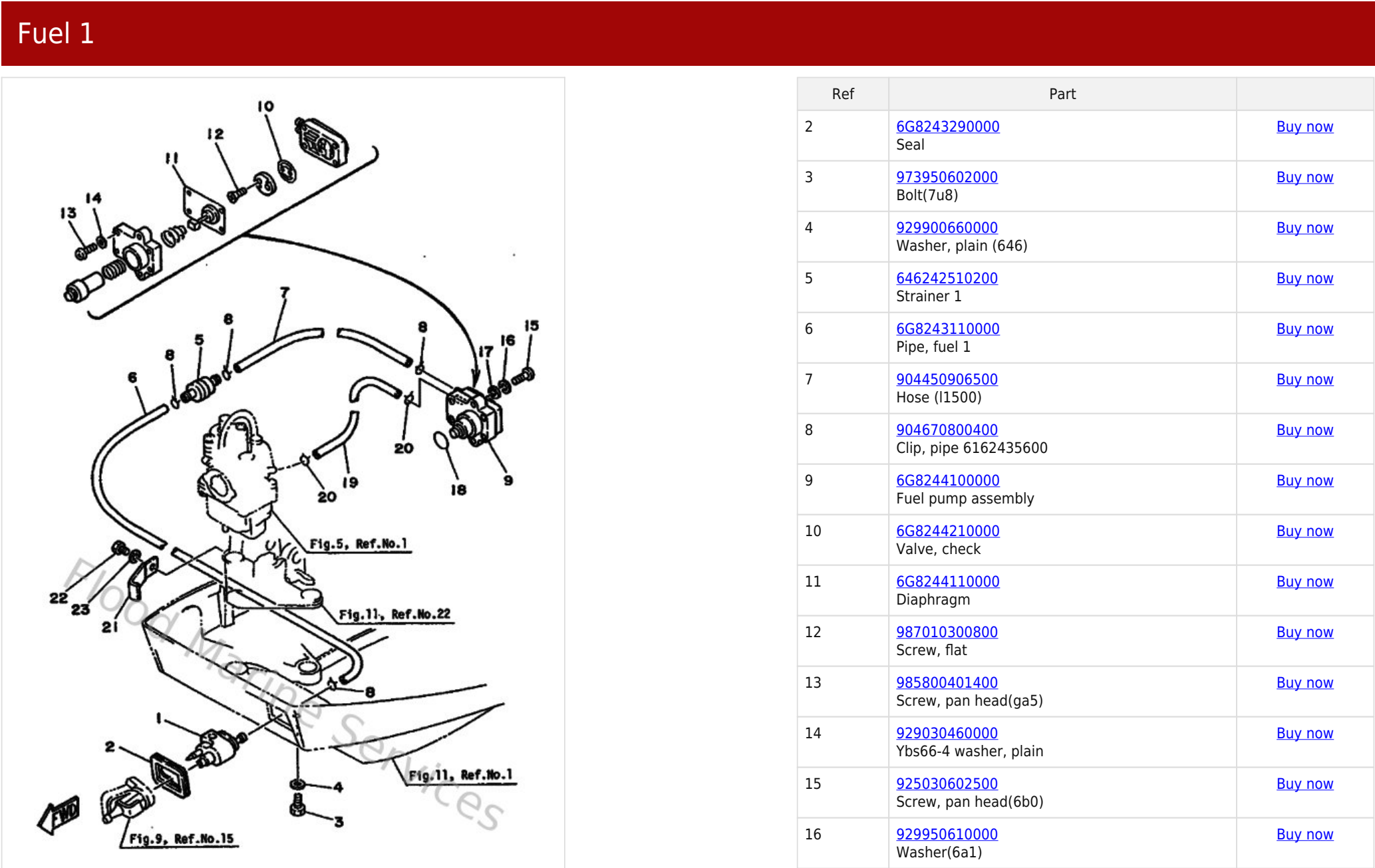
Ref	Part	
1	6G8855402000 C.d.i. unit assembly	Buy now
2	973130602500 Bolt	Buy now
3	929900660000 Washer, plain (646)	Buy now
4	6G8855702000 Ignition coil assembly	Buy now
5	973130602000 Bolt(7u8)	Buy now
7	6G8823702000 Plug cap assembly	Buy now
8	6G8855420000 Bracket	Buy now
11	6G8855250000 Plate	Buy now
12	6G8819160000 Cover, Terminal	Buy now
13	989030600800 Screw, bind(2tv)	Buy now
14	6G8825220000 Clamp	Buy now
15	6G8825040000 Oil pressure switch	Buy now
16	6G8821270000 Wire Lead 2	Buy now
17	6G8835820100 Pilot Light assembly	Buy now
18	6G8825501000 Stop switch assembly	Buy now

Electrical



Ref	Part	
19	6G881960A000 Rectifier/reg Assembly	Buy now
20	970950601600 Bolt, hexagon deep recess	Buy now
21	929030660000 Washer, plain (646)	Buy now
22	6G8819480000 Bracket	Buy now
25	6G8819490000 Wire, lead	Buy now
26	6G8825750100 Engine stop switch assembly	Buy now
27	682825560000 Lanyard, stop switch	Buy now
28	904802516100 Grommet(656)	Buy now
29	9044610M0200 Tube (6e5)	Buy now

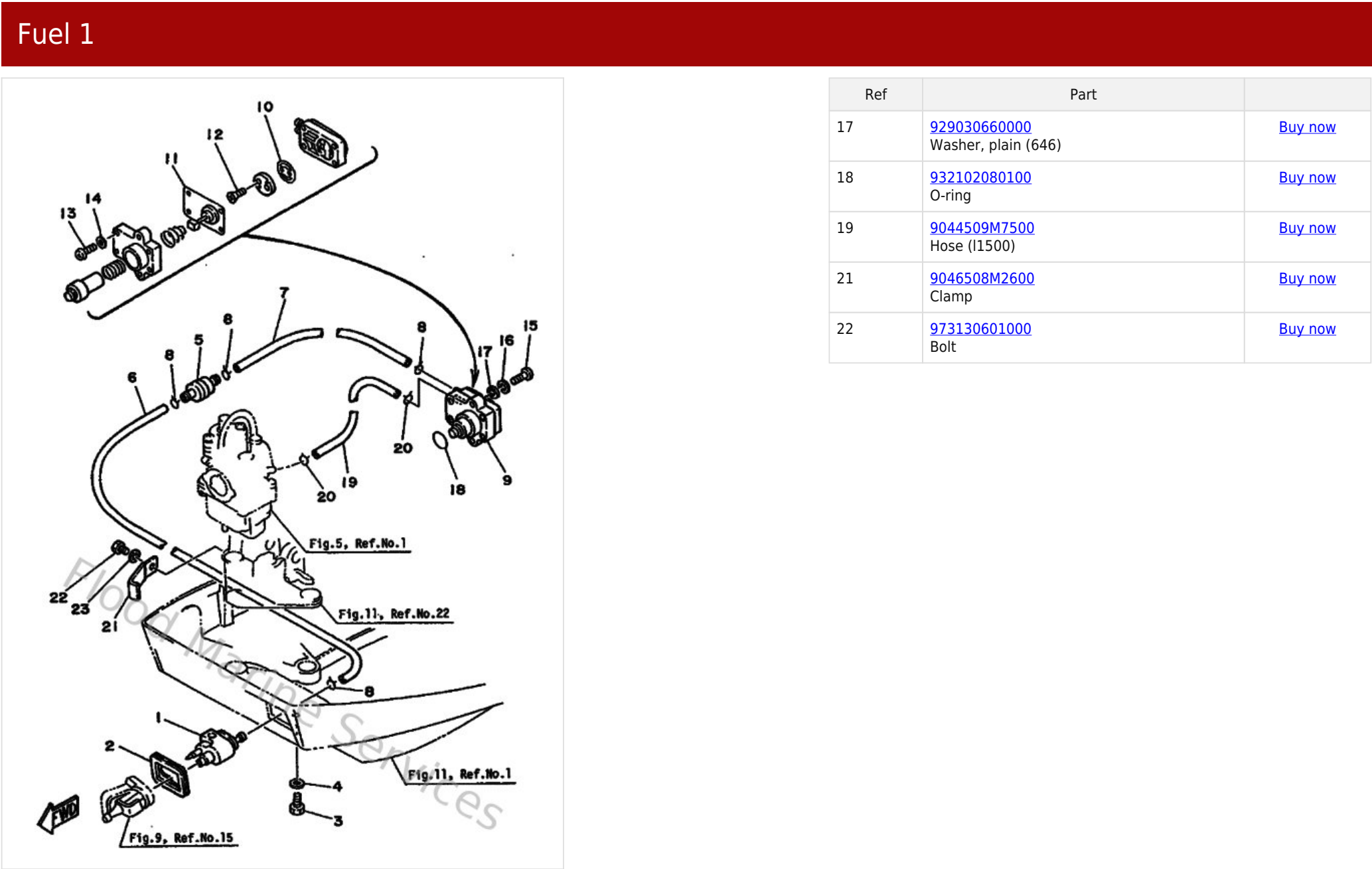
Fuel 1



Fuel 1

Ref	Part	
2	6G8243290000 Seal	Buy now
3	973950602000 Bolt(7u8)	Buy now
4	929900660000 Washer, plain (646)	Buy now
5	646242510200 Strainer 1	Buy now
6	6G8243110000 Pipe, fuel 1	Buy now
7	904450906500 Hose (11500)	Buy now
8	904670800400 Clip, pipe 6162435600	Buy now
9	6G8244100000 Fuel pump assembly	Buy now
10	6G8244210000 Valve, check	Buy now
11	6G8244110000 Diaphragm	Buy now
12	987010300800 Screw, flat	Buy now
13	985800401400 Screw, pan head(ga5)	Buy now
14	929030460000 Ybs66-4 washer, plain	Buy now
15	925030602500 Screw, pan head(6b0)	Buy now
16	929950610000 Washer(6a1)	Buy now

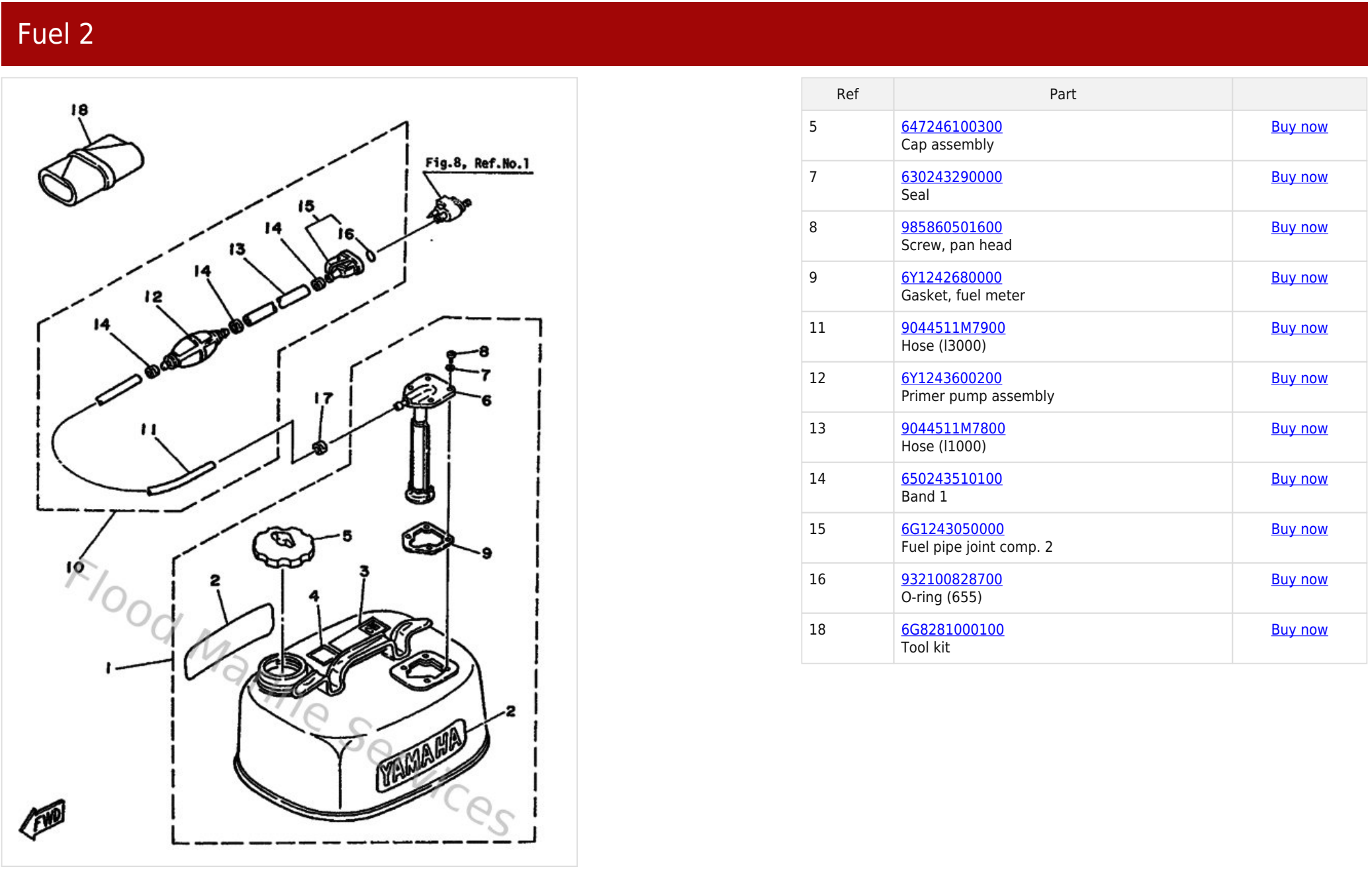
Fuel 1



Fuel 1

Ref	Part	
17	929030660000 Washer, plain (646)	Buy now
18	932102080100 O-ring	Buy now
19	9044509M7500 Hose (I1500)	Buy now
21	9046508M2600 Clamp	Buy now
22	973130601000 Bolt	Buy now

Fuel 2

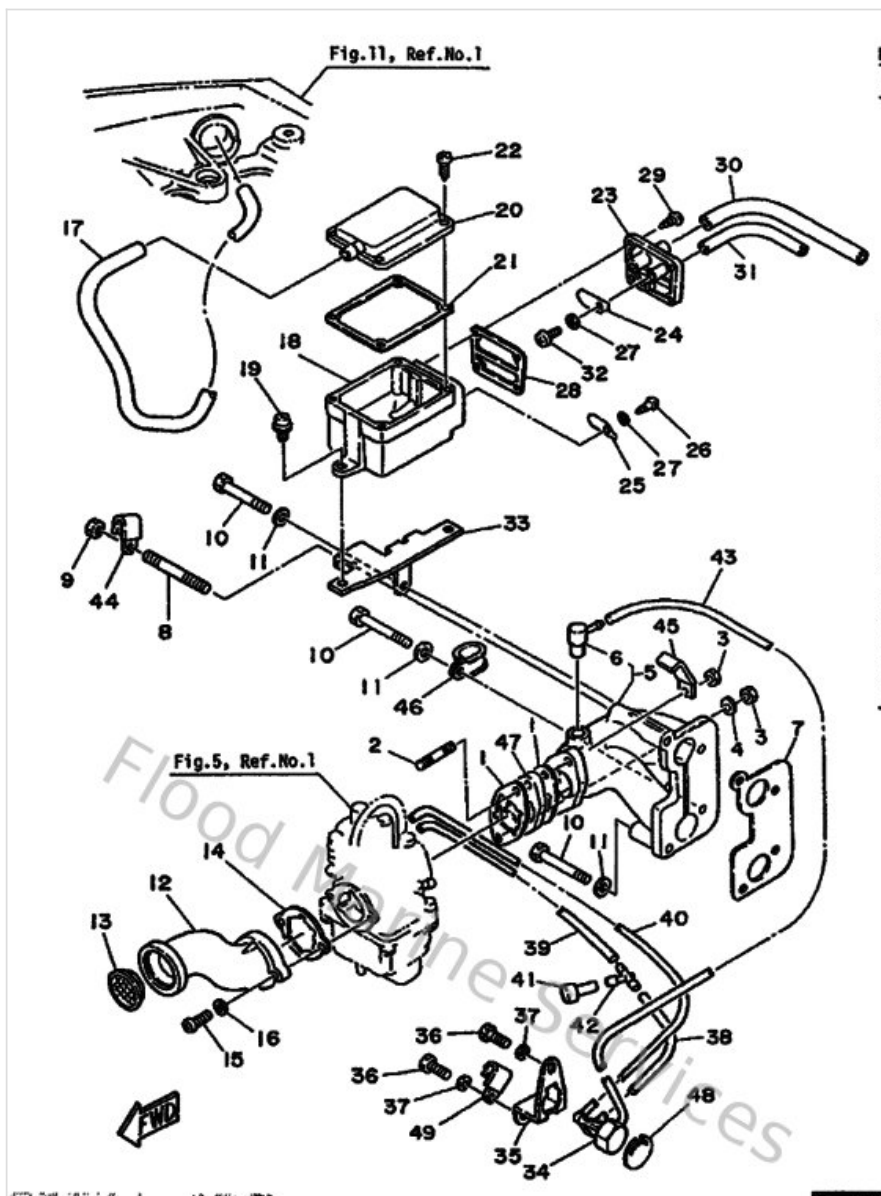


Fuel 2

Fig.8, Ref.No.1

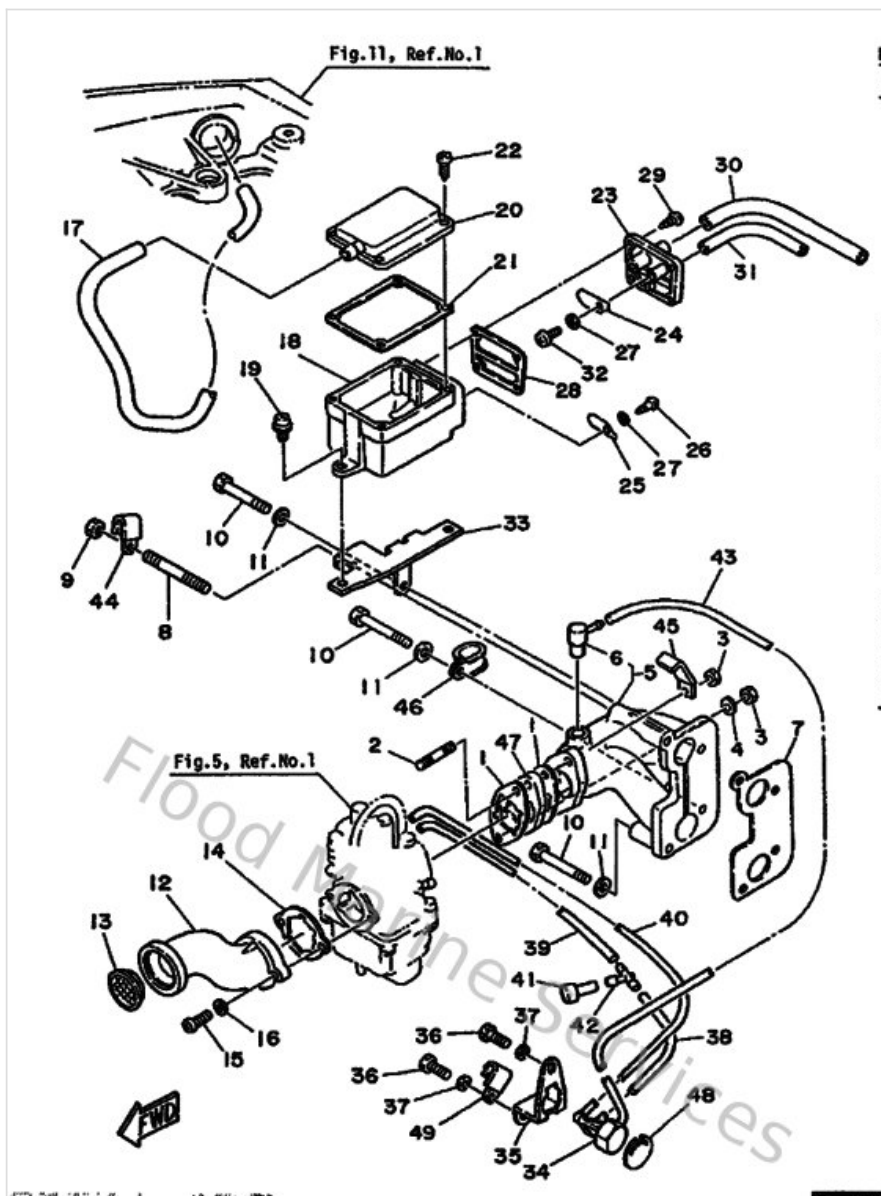
Ref	Part	
5	647246100300 Cap assembly	Buy now
7	630243290000 Seal	Buy now
8	985860501600 Screw, pan head	Buy now
9	6Y1242680000 Gasket, fuel meter	Buy now
11	9044511M7900 Hose (I3000)	Buy now
12	6Y1243600200 Primer pump assembly	Buy now
13	9044511M7800 Hose (I1000)	Buy now
14	650243510100 Band 1	Buy now
15	6G1243050000 Fuel pipe joint comp. 2	Buy now
16	932100828700 O-ring (655)	Buy now
18	6G8281000100 Tool kit	Buy now

Intake



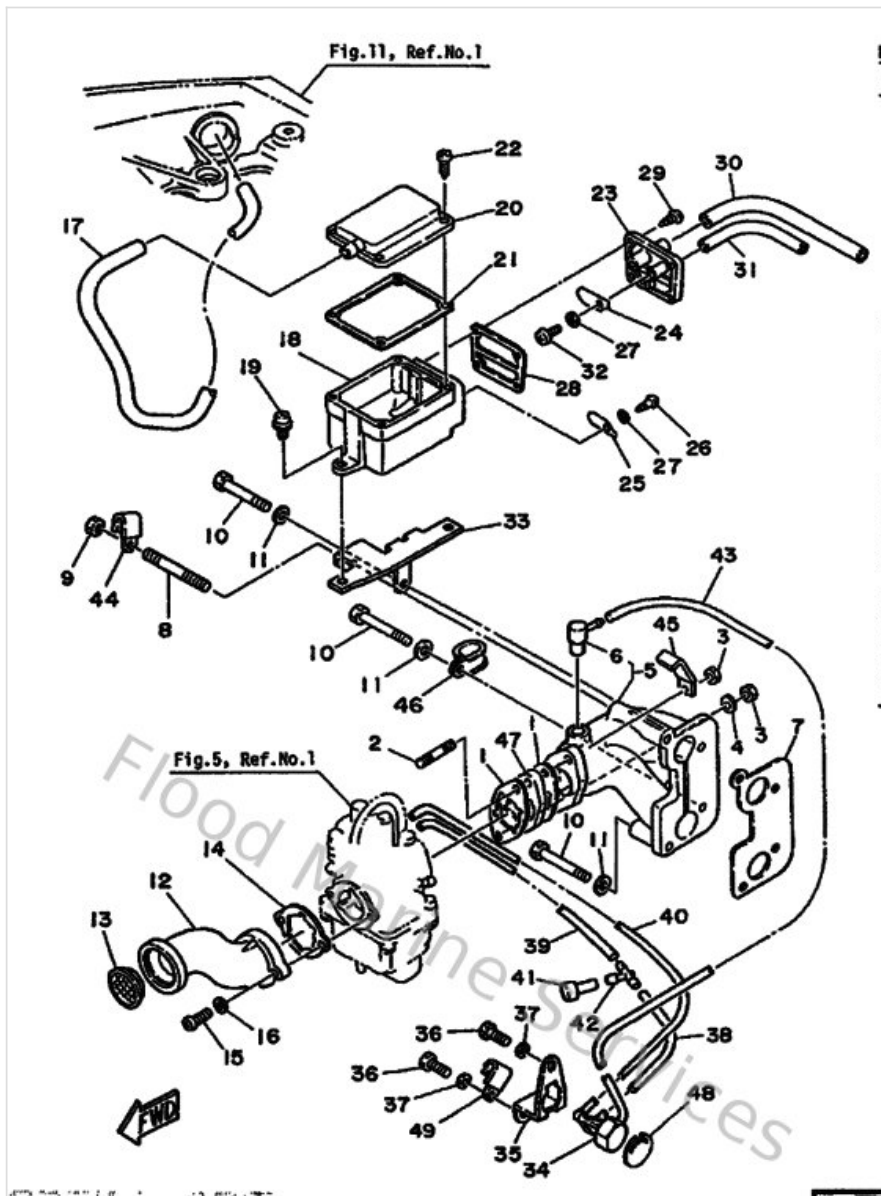
Ref	Part	
1	6G8136460000 Gasket,intake manifold 2	Buy now
2	9011606M2600 Bolt, Stud	Buy now
3	953030670000 Nut	Buy now
4	929900660000 Washer, plain (646)	Buy now
7	6G8136450000 Gasket, intake manifold	Buy now
8	9011606M1500 Bolt, stud (6e9)	Buy now
9	953800670000 Nut	Buy now
10	973130604500 Bolt, hexagon	Buy now
11	929030660000 Washer, plain (646)	Buy now
12	6G8144790194 Funnel	Buy now
13	6G8144780000 Louver	Buy now
14	6G814198A000 Gasket	Buy now
15	985030501600 Screw, pan head(6b0)	Buy now
16	929030560000 Washer, plain (646)	Buy now
17	6G8153930000 Pipe, Breather 2	Buy now

Intake



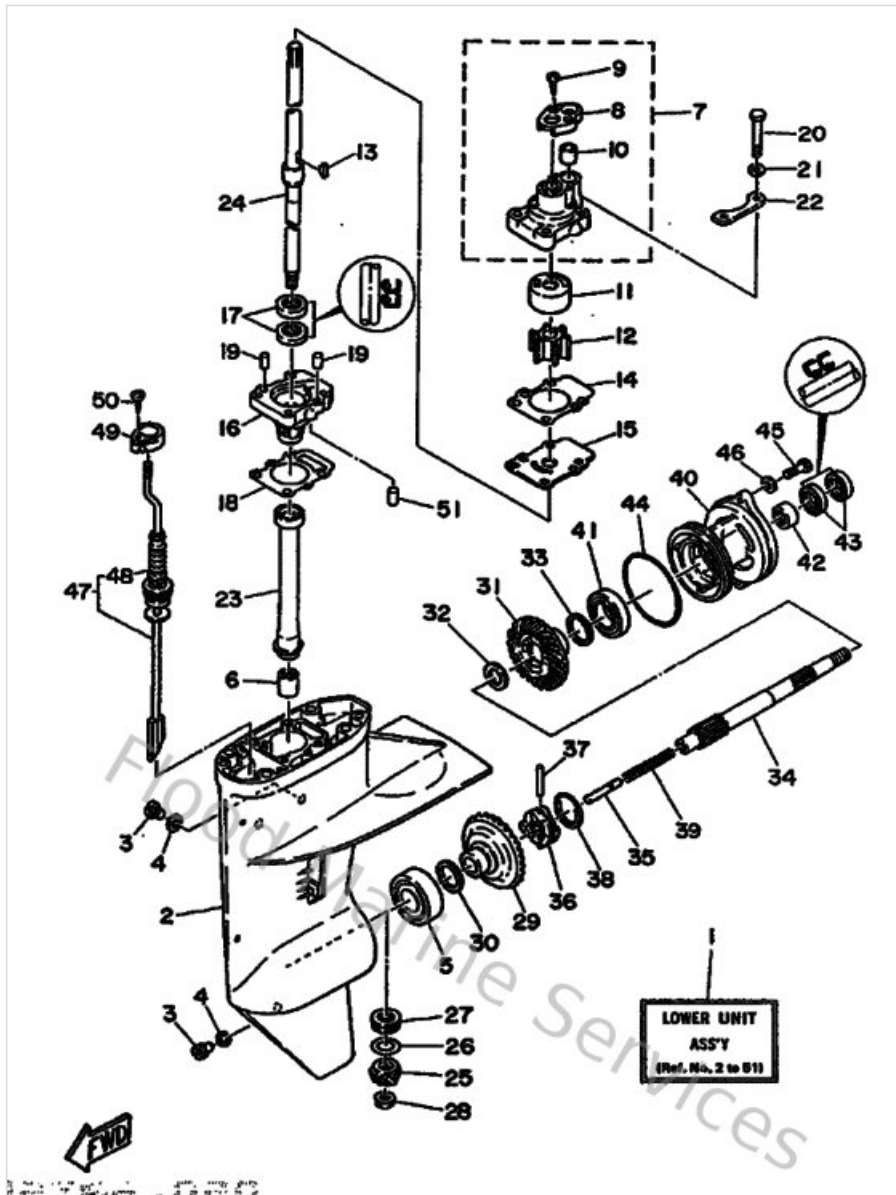
Ref	Part	
18	6G8153580000 Separator, Oil	Buy now
19	9015906M0500 Screw, With Washer	Buy now
20	6G8153680094 Separator, Oil	Buy now
21	6G8153690000 Gasket	Buy now
22	977804051200 Screw, pan head tapping	Buy now
23	6G8153710094 Breather	Buy now
24	6G8153460000 Breather 1	Buy now
25	6G8153470000 Breather 2	Buy now
26	977804011200 Screw, pan head tapping	Buy now
27	929900420000 Ybs66-4 washer, plain	Buy now
30	9044511M5200 Hose (l198)	Buy now
31	90445090F600 Hose (l1500)	Buy now
32	985020401000 Screw, pan head (e56)	Buy now
33	6G8153760000 Holder, guide	Buy now
34	6G8143990000 Valve, Bimetal	Buy now

Intake



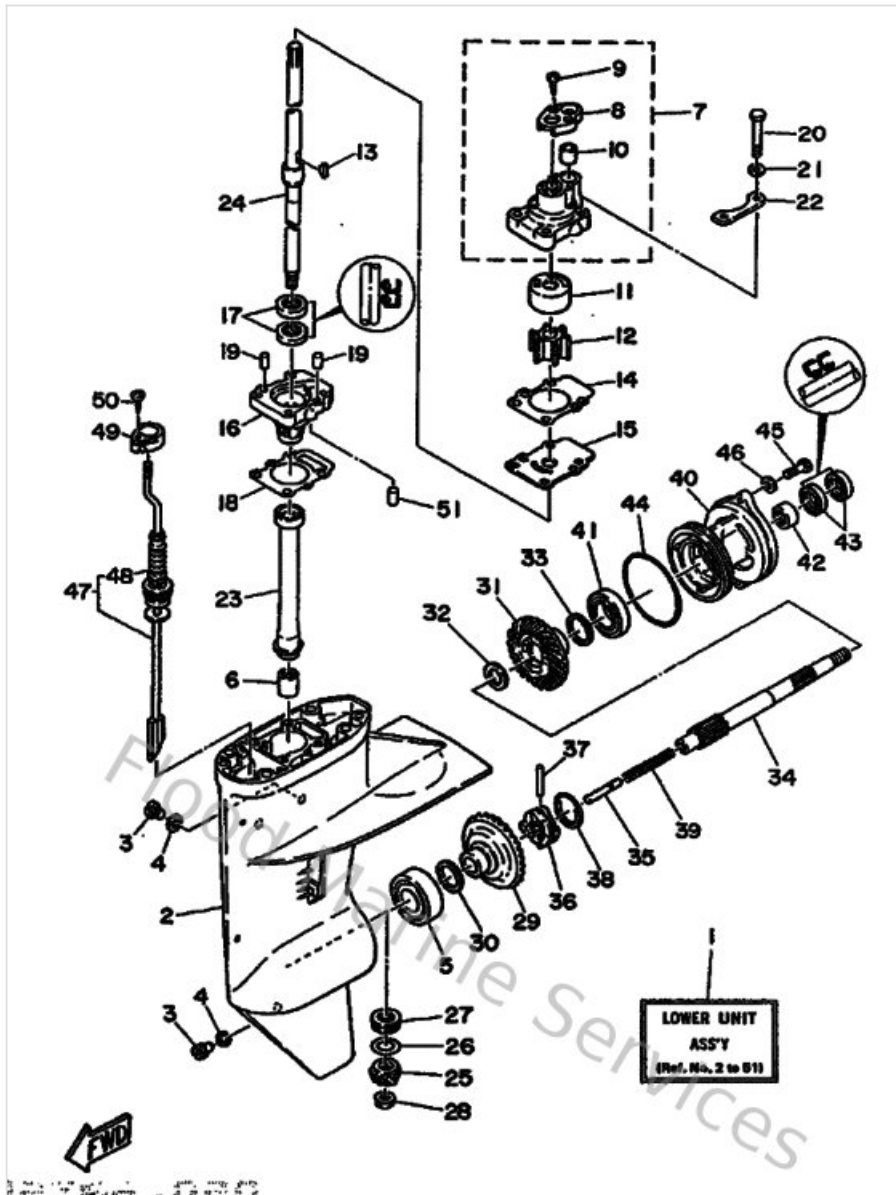
Ref	Part	
35	6G8113951000 Holder	Buy now
36	973130601200 Bolt(gh1)	Buy now
42	6E0243780000 Pipe, joint	Buy now
44	904650802800 Clamp (1e6)	Buy now
45	9046508M2300 Clamp (6h3)	Buy now
46	9046106M0000 Clamp (6a4)	Buy now
47	6G8136470000 Manifold, intake 3	Buy now
48	6G8113260000 Seat	Buy now
49	9046508M0700 Clamp (1e6)	Buy now

Lower Casing & Drive 1



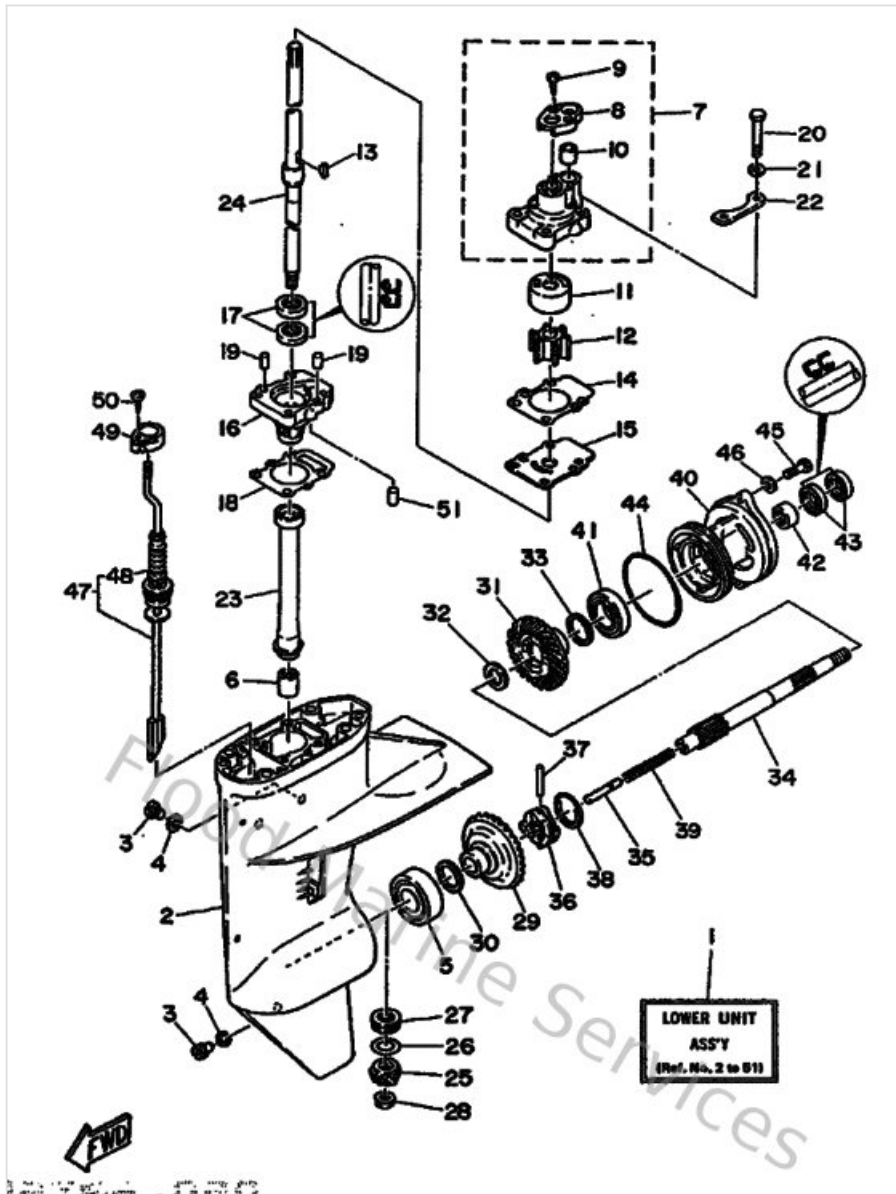
Ref	Part	
1	6G84530022EL Lower Unit assembly	Buy now
3	903400801400 Plug, straight screw	Buy now
4	904300802000 Gasket	Buy now
5	933320000500 Brg,cyl-cal roller 0.19g nt	Buy now
6	93315213V400 Bearing Needle (6G8)	Buy now
7	682443000100 Housing water pump assembly	Buy now
8	682443120000 Cover, water pump housing	Buy now
9	977804011200 Screw, pan head tapping	Buy now
10	682443650000 Damper, water seal 1	Buy now
11	682443220000 Insert, cartridge	Buy now
12	682443520100 Impeller	Buy now
13	902800302400 Key, woodruff(662)	Buy now
14	68244315A000 Gasket,water pump 1	Buy now
15	682443230000 Outer plate, cartridge	Buy now
16	6G845331009M Housing, bearing	Buy now

Lower Casing & Drive 1



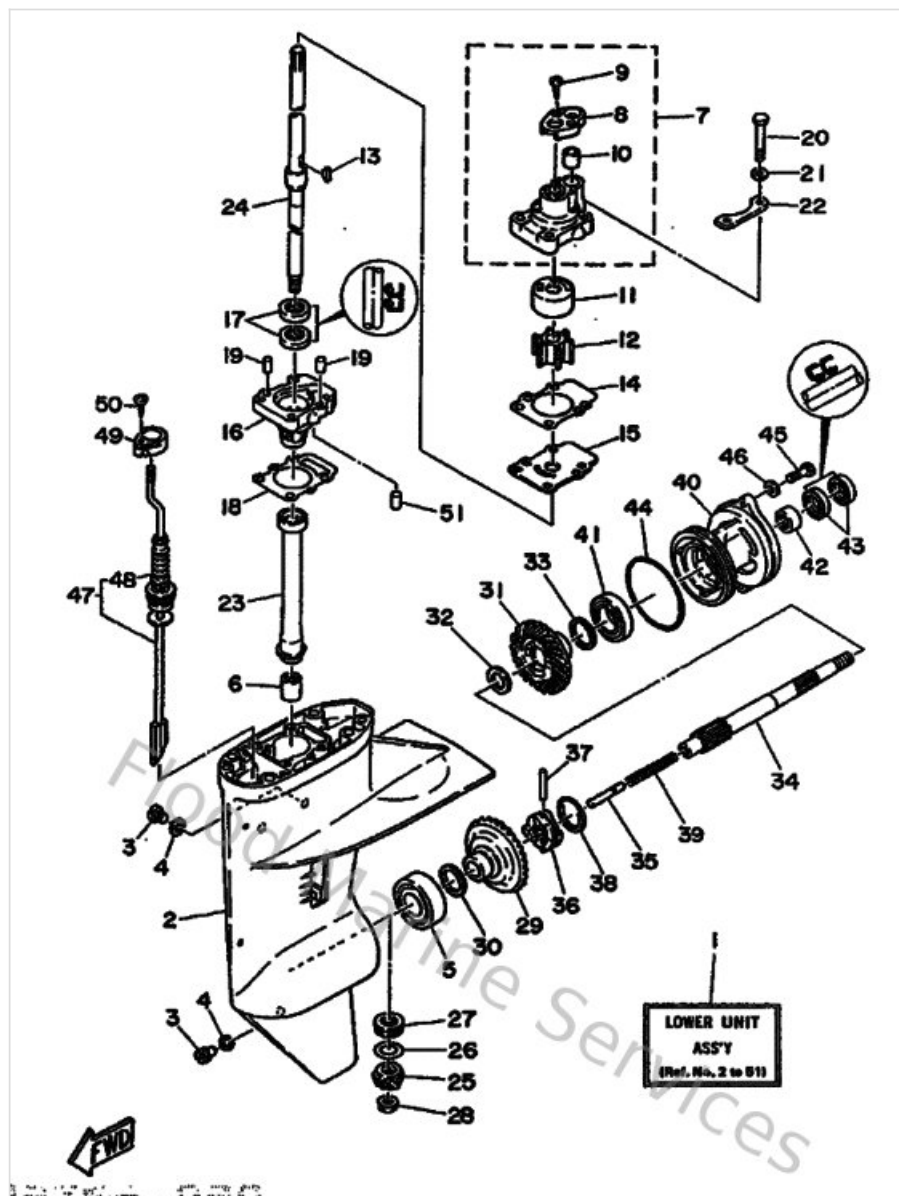
Ref	Part	
17	931022048400 Oil seal	Buy now
18	6G8453150000 Packing, lower casing	Buy now
19	936061201900 Pin, dowel (614)	Buy now
20	970800604500 Bolt, hexagon	Buy now
21	929900660000 Washer, plain (646)	Buy now
22	682443280000 Plate	Buy now
23	6G8455360000 Sleeve Drive Shaft	Buy now
24	6G8455011000 Drive Shaft Comp	Buy now
25	6G8455510000 Pinion (13T)	Buy now
26	6G8455870010 Shim (T:0.10Mm)	Buy now
27	93341313U300 Bearing	Buy now
28	9017908M0600 Nut (6e7)	Buy now
29	6G8455600000 Gear	Buy now
30	626455774000 Shim (t:0.50mm)	Buy now
31	6G8455710000 Gear 2	Buy now

Lower Casing & Drive 1



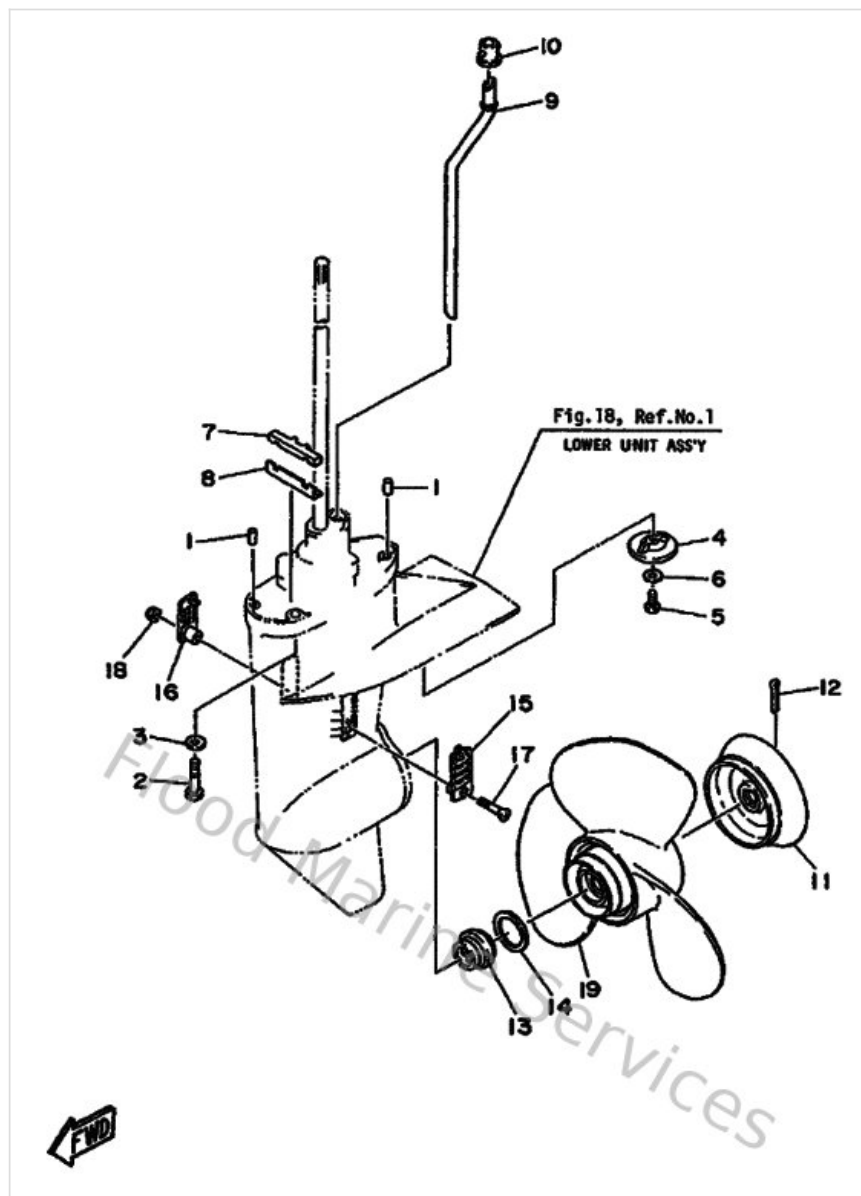
Ref	Part	
32	902011768200 Washer, plate (2k7)	Buy now
34	6G8456110000 Shaft, propeller	Buy now
35	650456350000 Plunger, shift	Buy now
36	682456310000 Clutch, dog	Buy now
37	902500501000 Pin straight 648456320000	Buy now
38	648456331100 Ring, cross pin	Buy now
39	9050114M0600 Spring, compression	Buy now
40	6G84536100EL Cap, lower casing set(6g8)	Buy now
41	933060051900 Bearing(1ff)	Buy now
42	93315317U200 Brg,cyl-cal roller 14g (683)	Buy now
43	931011705400 Oil seal (17x30x6-650)	Buy now
44	9321074M6800 O-ring (6g8)	Buy now
45	970800602000 Bolt(7u8)	Buy now
47	6G8441501000 Shift cam assembly	Buy now
48	682441470000 Boot, shift rod	Buy now

Lower Casing & Drive 1



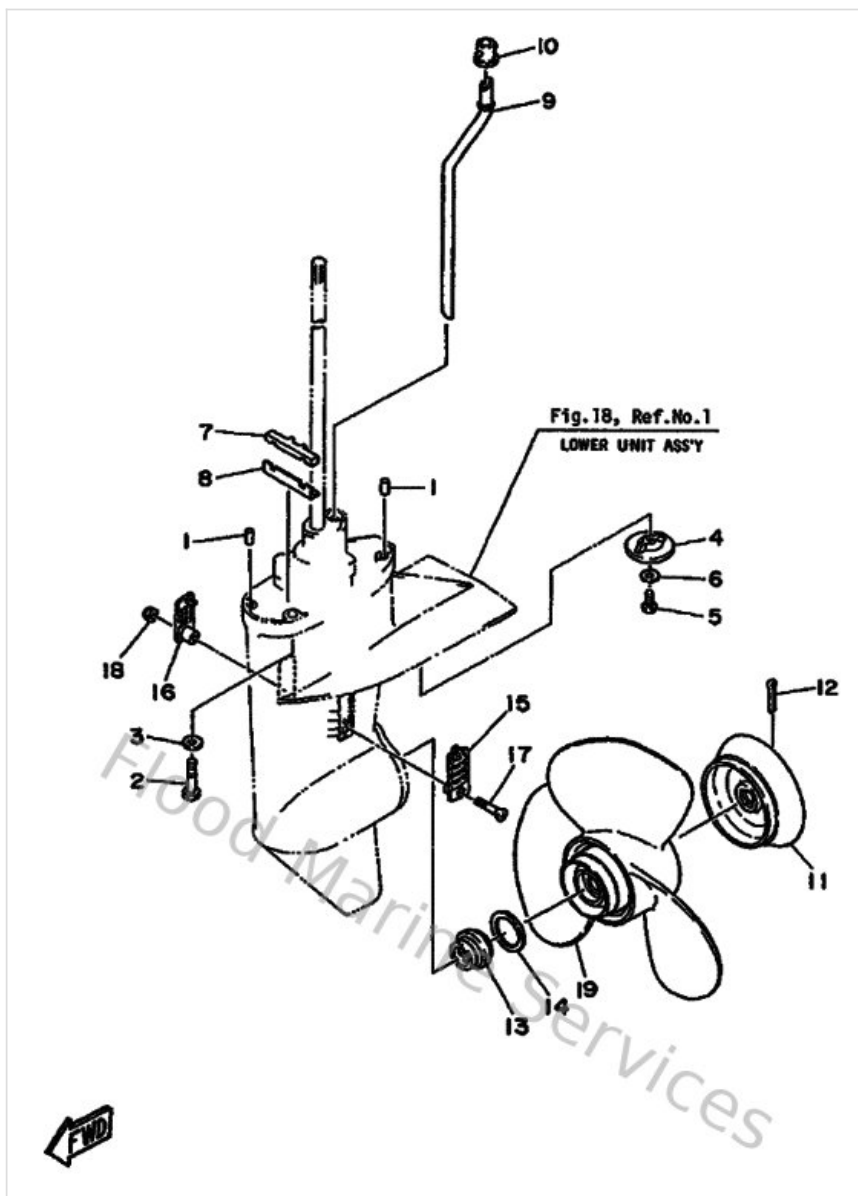
Ref	Part	
49	682441760000 Bracket	Buy now
50	977805051000 Screw, tapping(6u1)	Buy now
51	936040806200 Pin,dowel (626)	Buy now

Lower Casing & Drive 2



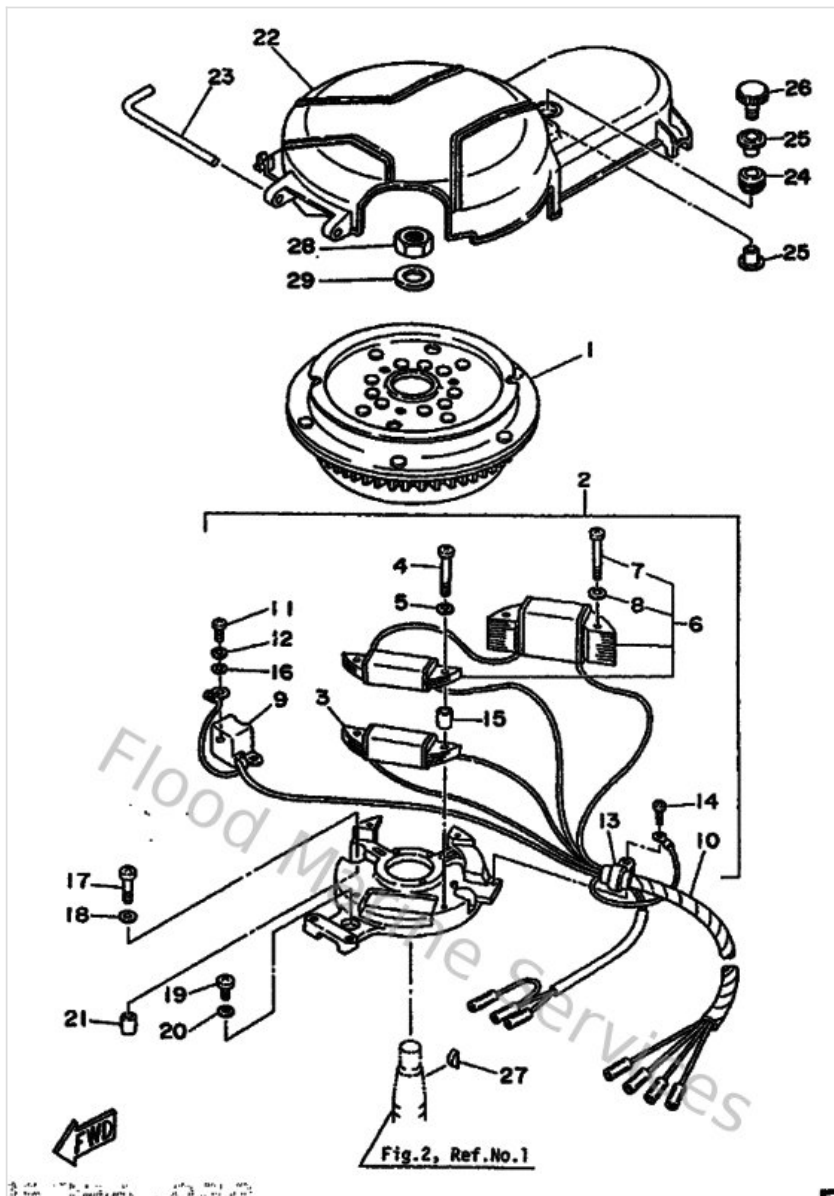
Ref	Part	
1	936061201900 Pin, dowel (614)	Buy now
2	973750803500 Bolt(70w)	Buy now
3	929900860000 Washer, plain (663)	Buy now
4	683452510000 Anode	Buy now
5	973950601600 Bolt, hexagon deep recess	Buy now
6	929900660000 Washer, plain (646)	Buy now
7	682453750100 Damper, seal	Buy now
8	682453760100 Guide, seal damper	Buy now
9	6G8443611000 Tube Water	Buy now
10	626443650100 Damper, water seal 1	Buy now
11	6G8456160000 Deflector ring assembly (6g8)	Buy now
12	914903003000 Pin, cotter	Buy now
13	6G8459870000 Spacer	Buy now
14	9020131MA300 Washer, plate (6g8)	Buy now
15	6G8452140000 Cover, water inlet 1	Buy now

Lower Casing & Drive 2



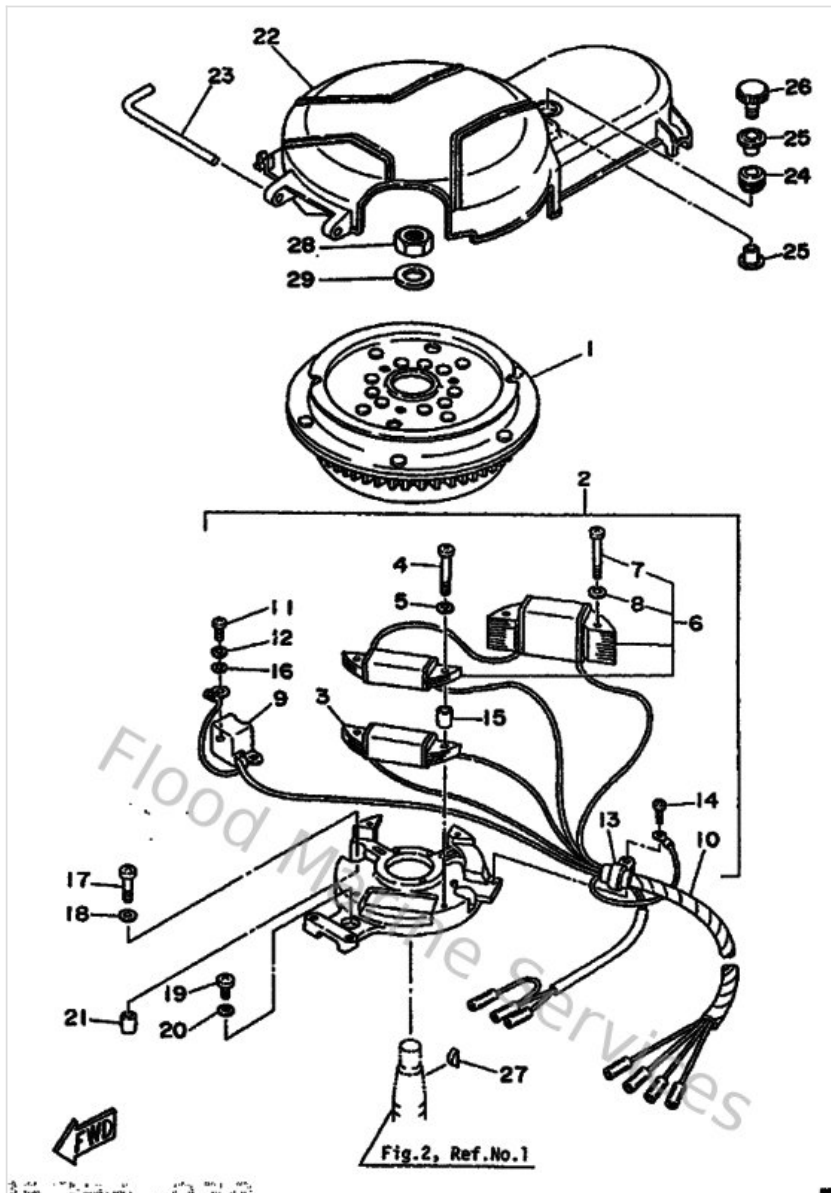
Ref	Part	
16	6G8452150000 Cover, water inlet 2	Buy now
17	986800552500 Ybs53-525 screw,flat head	Buy now
18	901850500200 Nut nylon (sus)(ex4)	Buy now
19	6G8459410000 Propeller (pa 3x11-3/4"x11"-r)	Buy now

Magneto



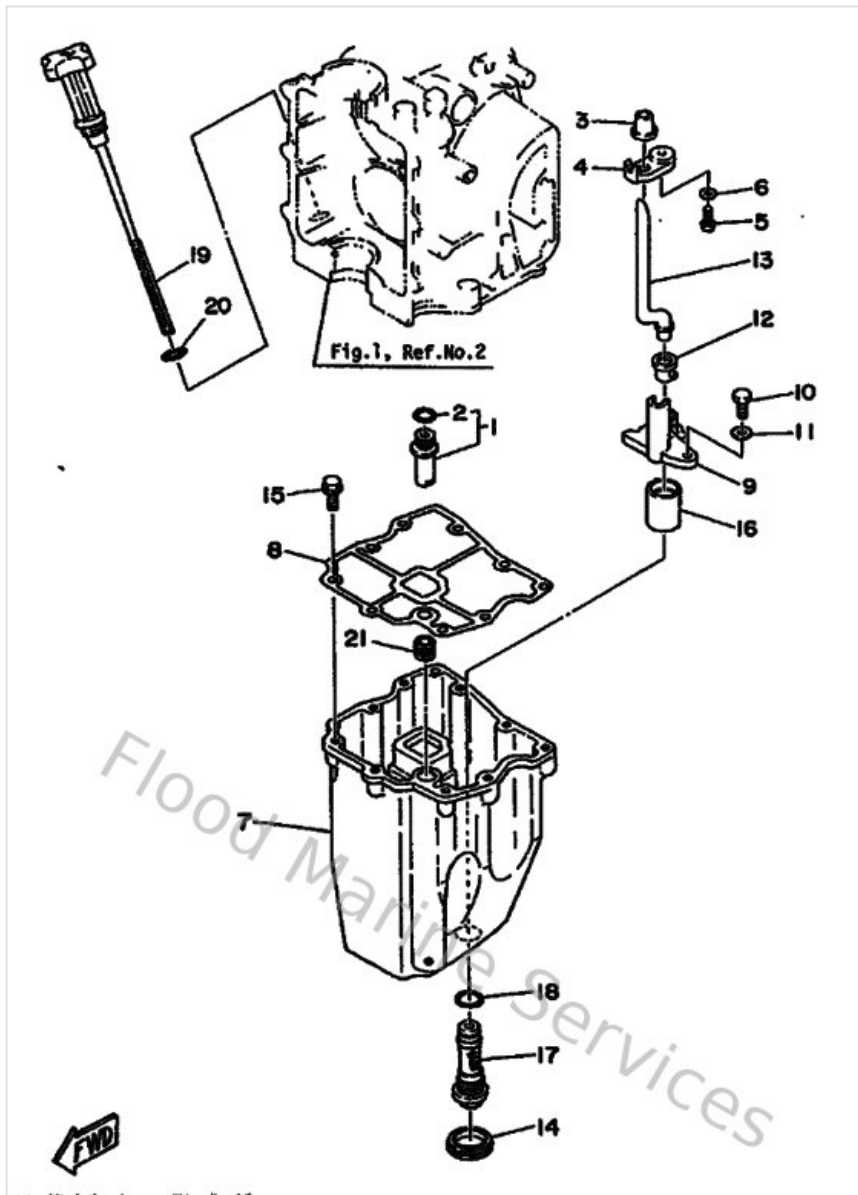
Ref	Part	
4	978020504000 Screw,panhead (eg9)	Buy now
5	929020510000 Ybs67-5 washer, spring	Buy now
8	929900510000 Ybs67-5 washer, spring	Buy now
11	978030501200 Screw,pan head (646)	Buy now
12	929030510000 Ybs67-5 washer, spring	Buy now
13	445813282000 Clamp, read	Buy now
14	978020400800 Screw, pan head (713)	Buy now
15	6G8855190000 Spacer	Buy now
16	929900560000 Washer, plain (646)	Buy now
17	978030602500 Screw, pan head(6b0)	Buy now
18	929030660000 Washer, plain (646)	Buy now
19	985800602000 Screw pan head	Buy now
22	6G8813370100 Cover, Flywheel	Buy now
23	6G8427520000 Shaft	Buy now
24	9048015M3100 Grommet (6g1)	Buy now

Magneto



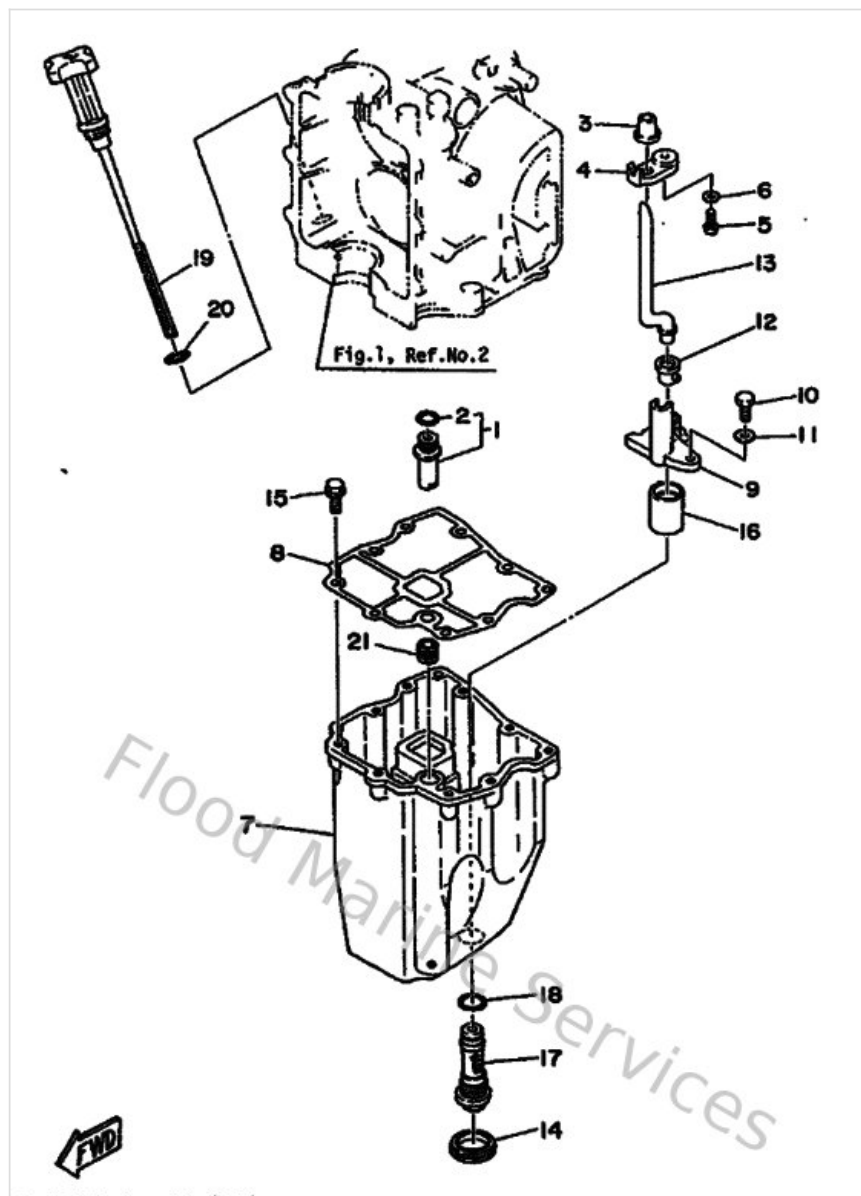
Ref	Part	
25	9038706M7100 Collar (6g8)	Buy now
26	6G8813230000 Screw 1	Buy now
27	902800500100 Key, woodruff	Buy now
28	901701206600 Nut, hexagon 6481155500	Buy now
29	902011247200 Washer, plate (4n0)	Buy now
7	985070504000 Screw, pan	Buy now
11	985170501200 Screw, pan	Buy now
16	929030560000 Washer, plain (646)	Buy now

Oil Pan



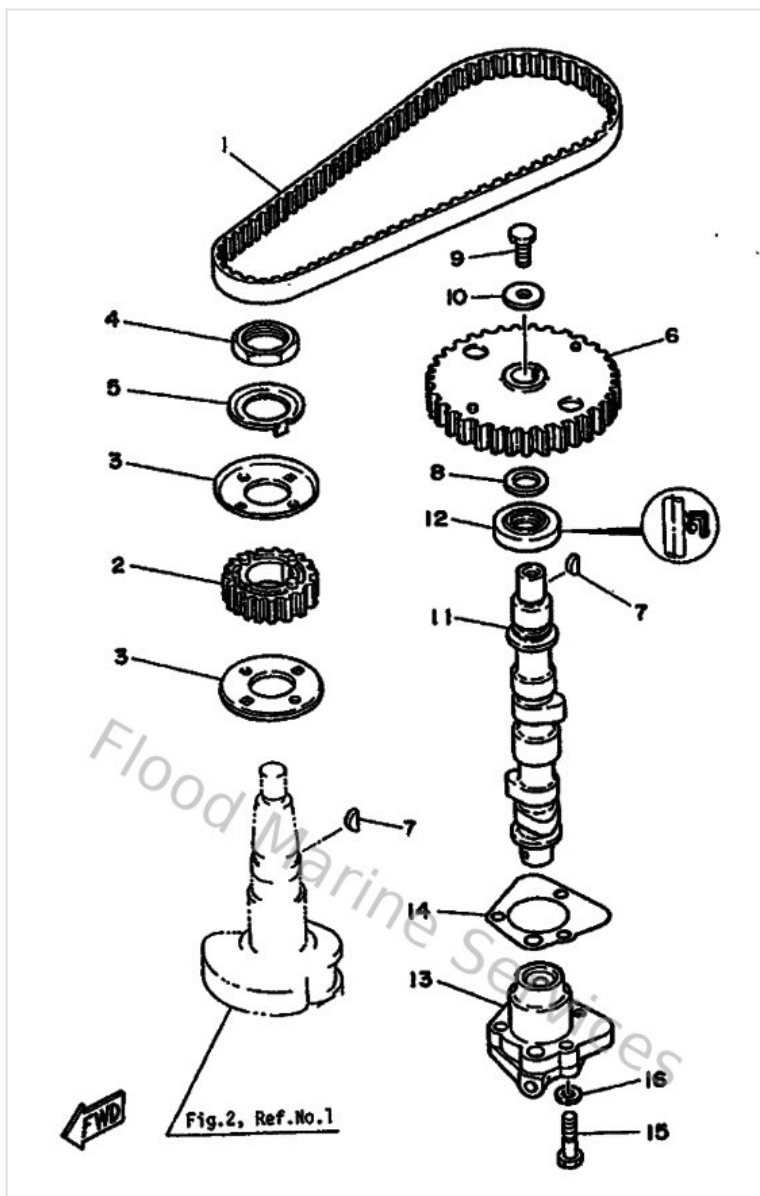
Ref	Part	
1	6G8115750000 Relief valve ass'y	Buy now
2	9321012M6200 O-ring (6g8)	Buy now
3	6G8153790000 Seal	Buy now
4	6G8134870000 Guide, Oil Hose	Buy now
5	985020501200 Screw,pan head (646)	Buy now
6	929070560000 Washer(1rw)	Buy now
7	6G815311019M Oil Pan	Buy now
8	6G8153120100 Gasket, oil pan	Buy now
10	970950601600 Bolt, hexagon deep recess	Buy now
11	929020660000 Washer, plain (646)	Buy now
12	6G8153150000 Seal, Crankcase	Buy now
14	6G8153160000 Damper 1	Buy now
15	9010506M3300 Bolt (6g8)	Buy now
16	6G8134170000 Cover Strainer	Buy now
17	6G8134110000 Strainer, oil	Buy now

Oil Pan



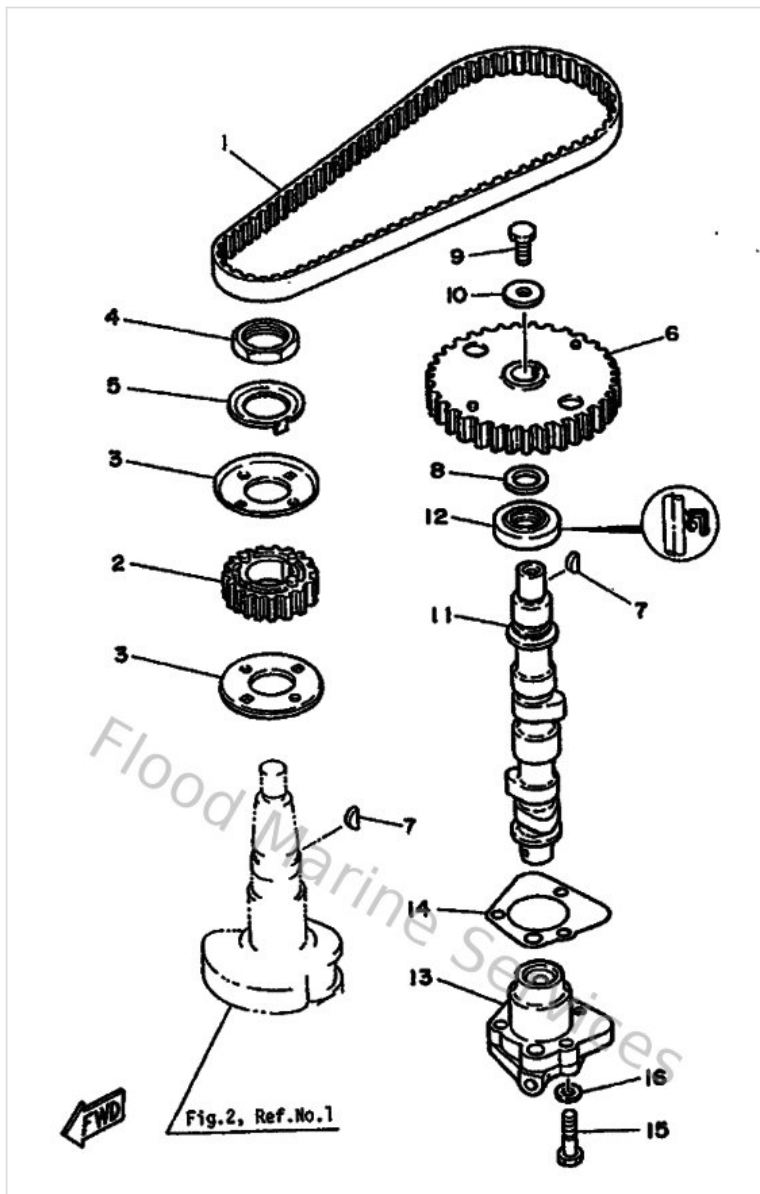
Ref	Part	
18	9321016M6400 O-ring (m124)	Buy now
20	9321013M6300 O-ring (6g8)	Buy now
21	6G8451270000 Seal	Buy now

Oil Pump



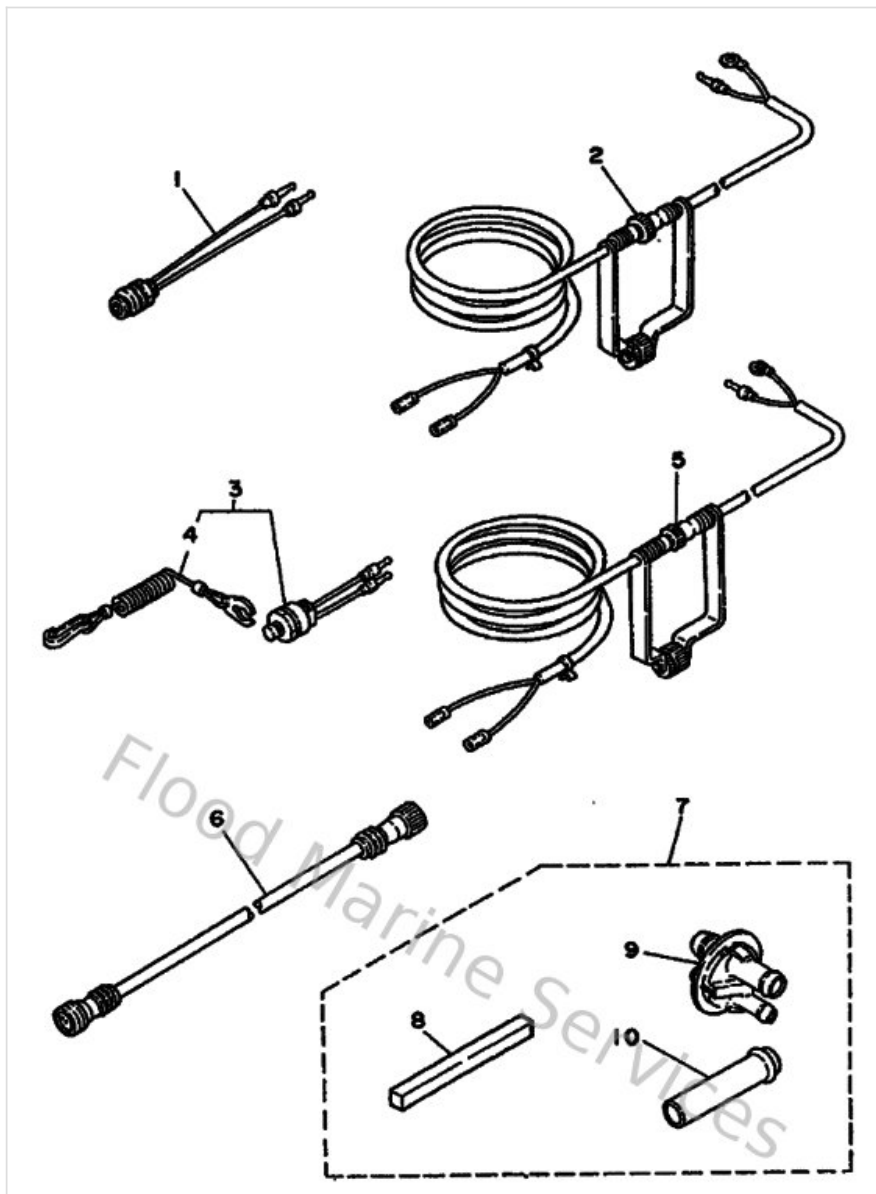
Ref	Part	
1	6G8462410000 Belt	Buy now
2	6G8115360094 Gear Drive	Buy now
3	6G8115570000 Washer 1	Buy now
4	9017024M0900 Nut (6g8)	Buy now
5	6G8115870100 Washer, lock	Buy now
6	6G8115370094 Gear, Driven	Buy now
7	9028003M0100 Key woodruff 146115450000	Buy now
8	902011320100 Washer 6474283300	Buy now
9	970950601600 Bolt, hexagon deep recess	Buy now
10	9020106M9400 Washer (6g8)	Buy now
11	6G8121710000 Shaft Cam	Buy now
12	9310218M2100 Oil seal (6g8)	Buy now
13	6G8133000100 Oil Pump Assembly	Buy now
14	6G813329A000 Gasket,pump	Buy now
15	973130602500 Bolt	Buy now

Oil Pump



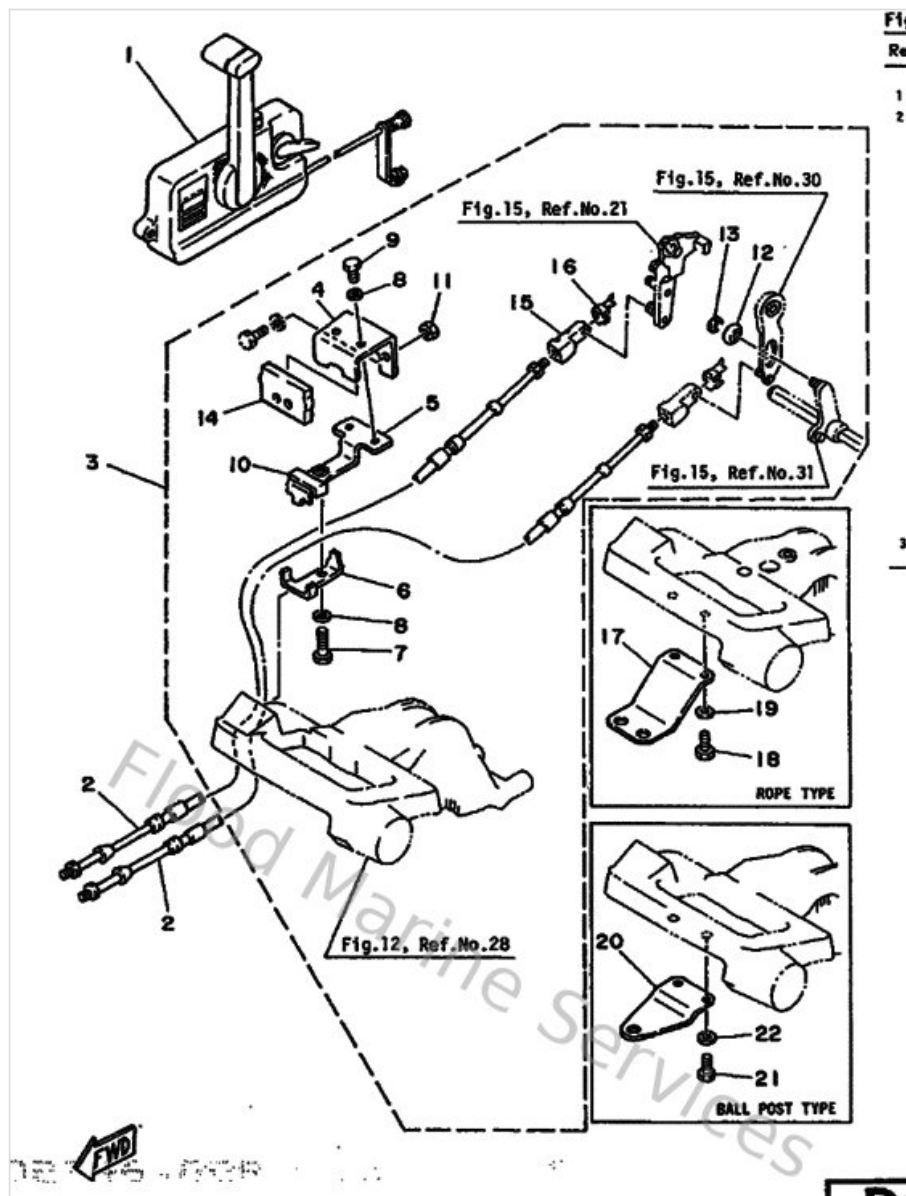
Ref	Part	
16	929030660000 Washer, plain (646)	Buy now

Optional Parts



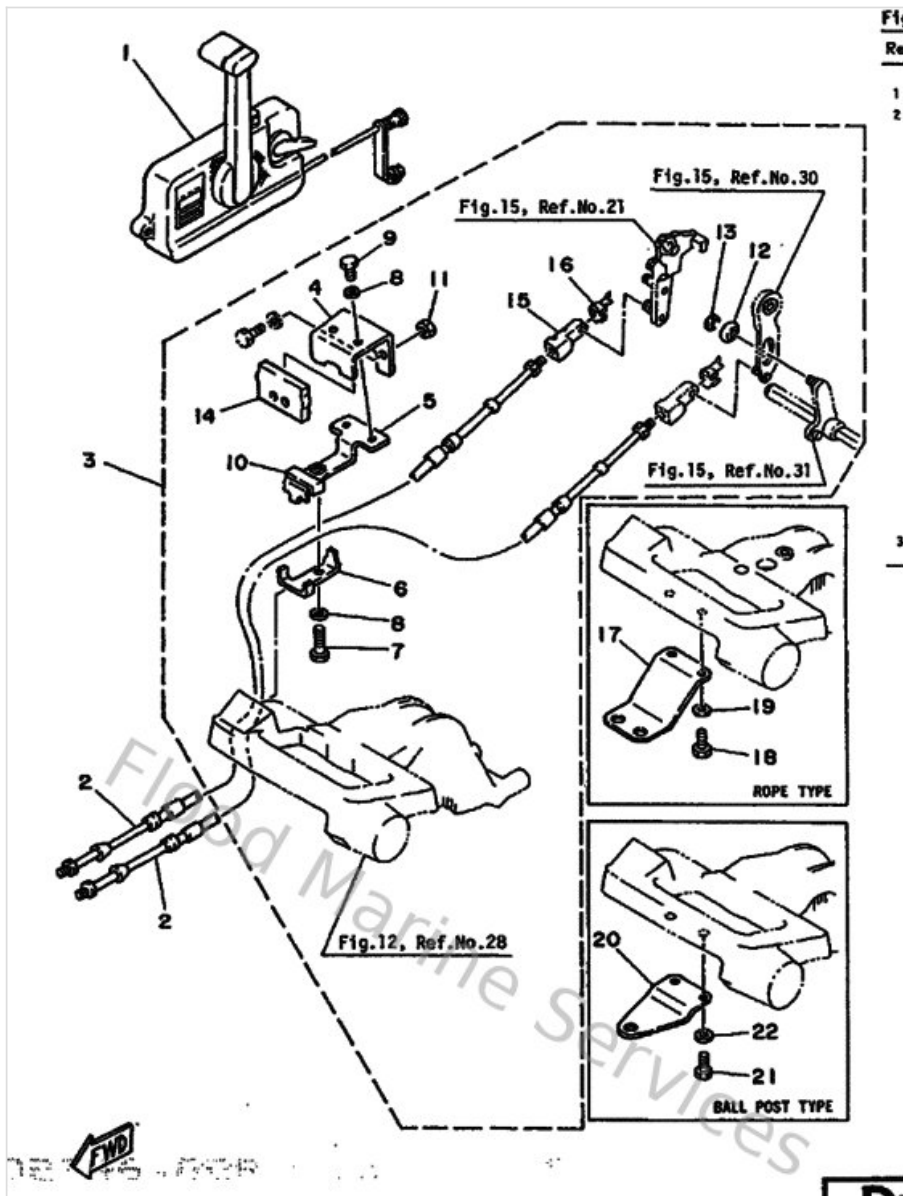
Ref	Part	
1	689825501100 Stop switch assembly	Buy now
2	6A0825532000 Extention, wire lead	Buy now
3	689825751200 Engine stop switch assembly	Buy now
4	682825560000 Lanyard, stop switch	Buy now
6	689825531000 Extension, wire lead	Buy now
7	6G8W45370000 Well-Type Exhaust Kit	Buy now
8	6G8453751000 Rubber Seal 2	Buy now
9	6G8443911000 Nipple Hose	Buy now
10	6G8146110000 Pipe, exhaust	Buy now

Remote Control



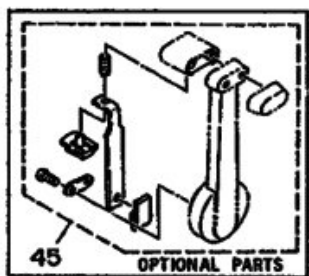
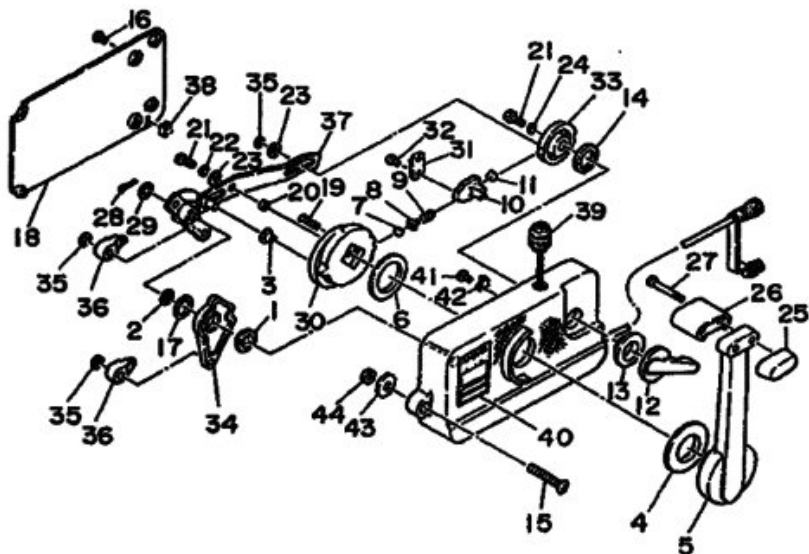
Ref	Part	
1	701481011000 Remote control assembly	Buy now
2	MARCABLE09SC Remote Control Cable 9' :ob	Buy now
3	6G8485010200 Remote cont. attachment assembly.	Buy now
4	6G8485315000 Grommet	Buy now
5	6G8485325000 Bracket, remote control 2	Buy now
6	6G8485385000 Clamp, cable	Buy now
7	970800603000 Bolt(jf7)	Buy now
8	929900660000 Washer, plain (646)	Buy now
9	973950601200 Bolt(gh1)	Buy now
10	6G8485655000 Grommet	Buy now
11	9538R0670000 Nut	Buy now
12	9038706M7300 Collar	Buy now
13	9343004M0300 Circlip (eu0)	Buy now
14	6G8483515100 Seal, rubber	Buy now
15	6G8263630000 End, wire 1	Buy now

Remote Control



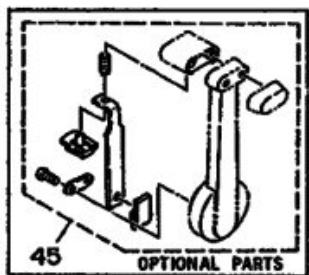
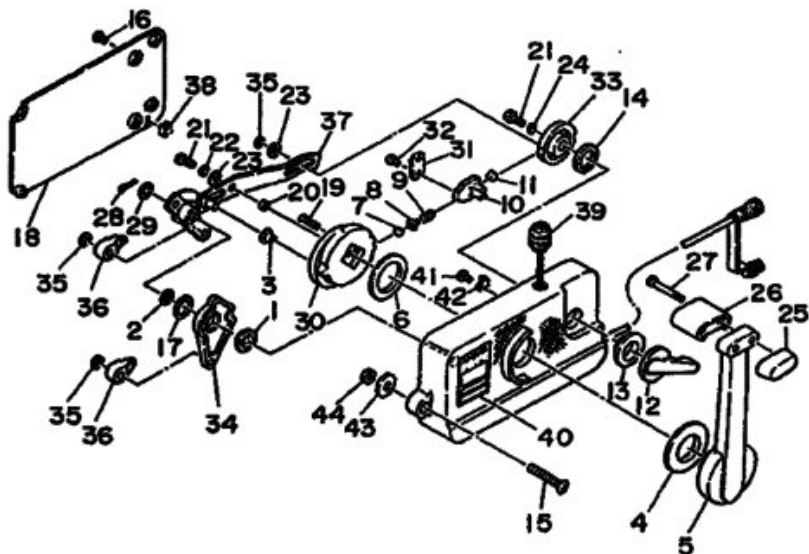
Ref	Part	
16	6G8263640000 End, wire 2	Buy now
17	6G8485110000 Hook, steering	Buy now
18	970950601600 Bolt, hexagon deep recess	Buy now
20	6G8485111000 Hook, steering	Buy now
21	973950601600 Bolt, hexagon deep recess	Buy now

Remote Control Assy



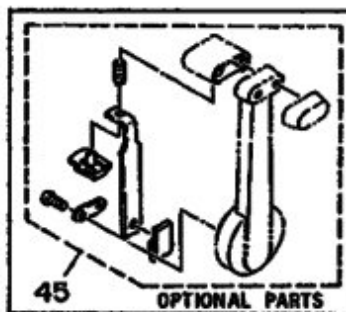
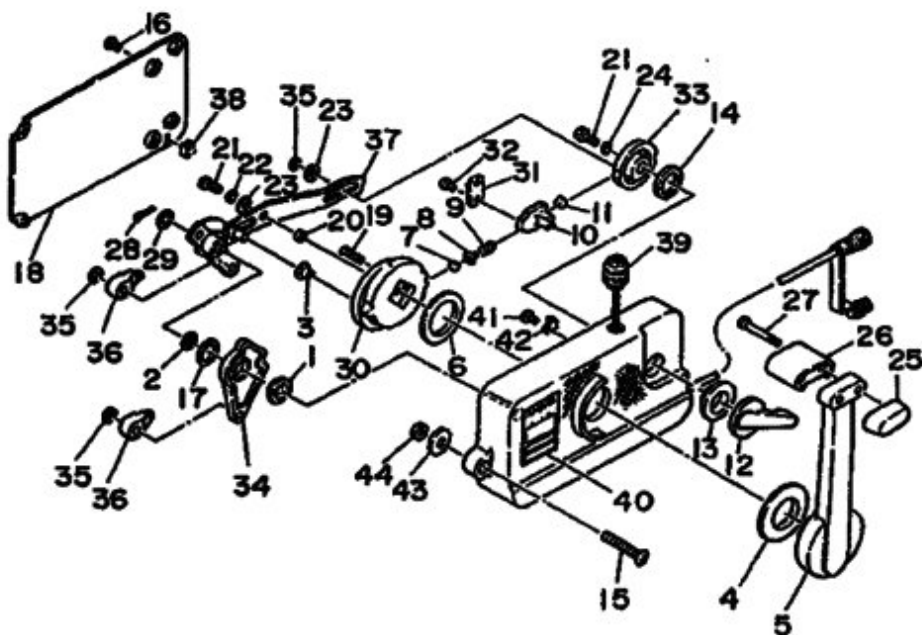
Ref	Part	
1	701482350000 Bushing 2	Buy now
2	701481971000 Washer, wave 2	Buy now
3	701482520000 Roller, cam	Buy now
4	701482340000 Bushing 1	Buy now
5	701482210000 Lever, control	Buy now
6	701481961100 Washer, wave 1	Buy now
7	701482360000 Roller, detent	Buy now
8	702482370000 Adaptor	Buy now
9	702482380000 Spring, Detent	Buy now
10	701482490000 Spring, adapter	Buy now
11	701482480000 Roller, free accel	Buy now
12	701481521100 Knob, free accel	Buy now
13	701482430000 Bushing	Buy now
14	701481981000 Washer, wave 3	Buy now
15	701482810000 Screw	Buy now

Remote Control Assy



Ref	Part	
16	701482890000 Screw, pan head(62x)	Buy now
17	701482680000 Spacer 3	Buy now
18	701482130000 Back, plate	Buy now
19	927800602500 Screw flat head	Buy now
20	701482550000 Collar 1	Buy now
23	701482460000 Spacer	Buy now
24	929900630000 Washer, tooth	Buy now
25	701482290000 Grip, control lever 2	Buy now
26	701482220000 Grip, control lever	Buy now
27	701482820000 Screw, pan head	Buy now
28	701482390000 Set Pin, Plate	Buy now
29	701482660000 Spacer 2	Buy now
30	701482320000 Gear 1	Buy now
31	701481891100 Retainer	Buy now
32	985800501000 Screw, pan head(62x)	Buy now

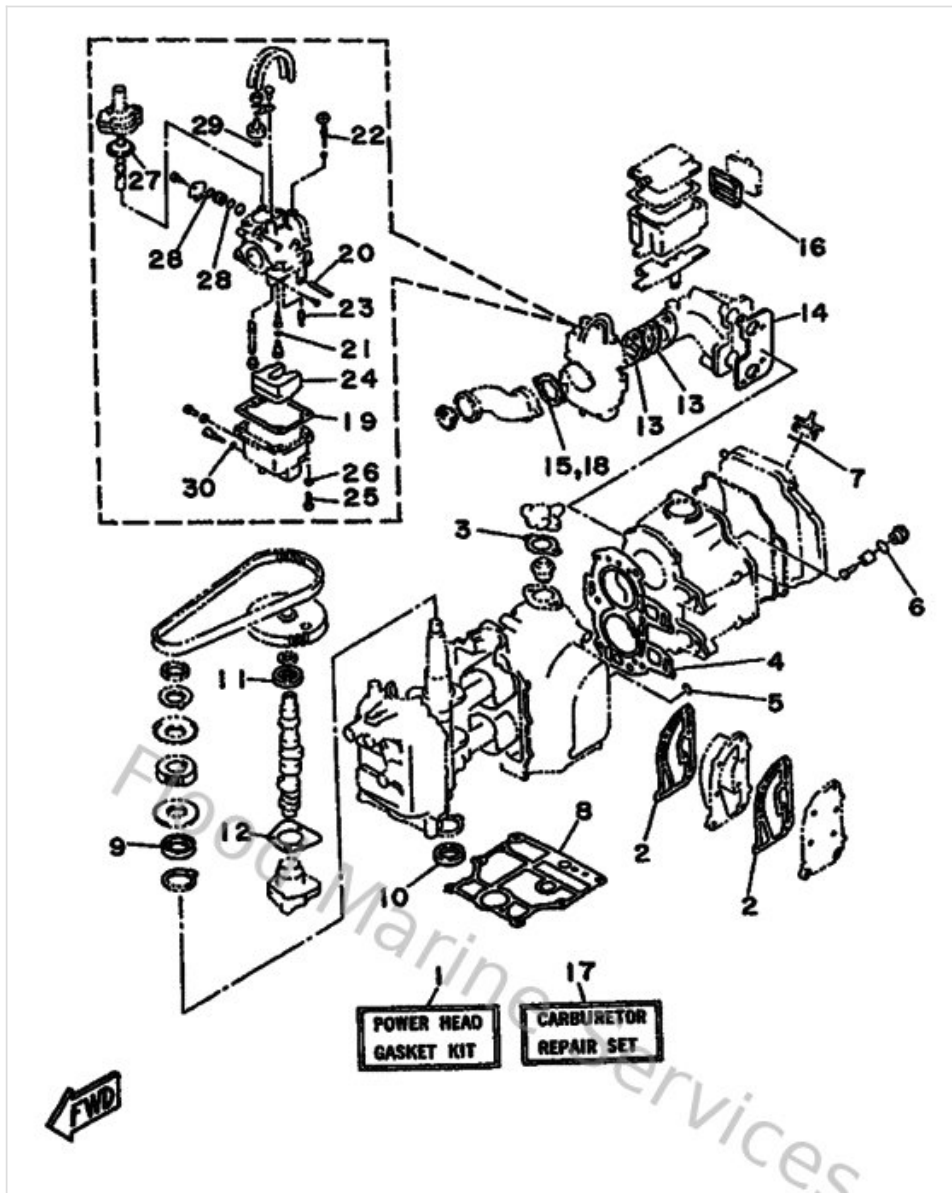
Remote Control Assy



Ref	Part	
33	701481531200 Shaft, free accel	Buy now
34	701482710000 Arm, shift	Buy now
35	934300602400 Circlip (701)	Buy now
36	701483453000 Cable end, remote control 2	Buy now
37	701482610000 Arm, throttle	Buy now
38	701483580000 Anchor, cable	Buy now
39	701825505000 Engine Stop Switch assembly	Buy now
41	701482830000 Screw 3	Buy now
42	701825940000 Clamp	Buy now
43	701482870000 Washer 1	Buy now
44	953800660000 Nut(661)	Buy now
45	701482800000 Neutral lock kit	Buy now

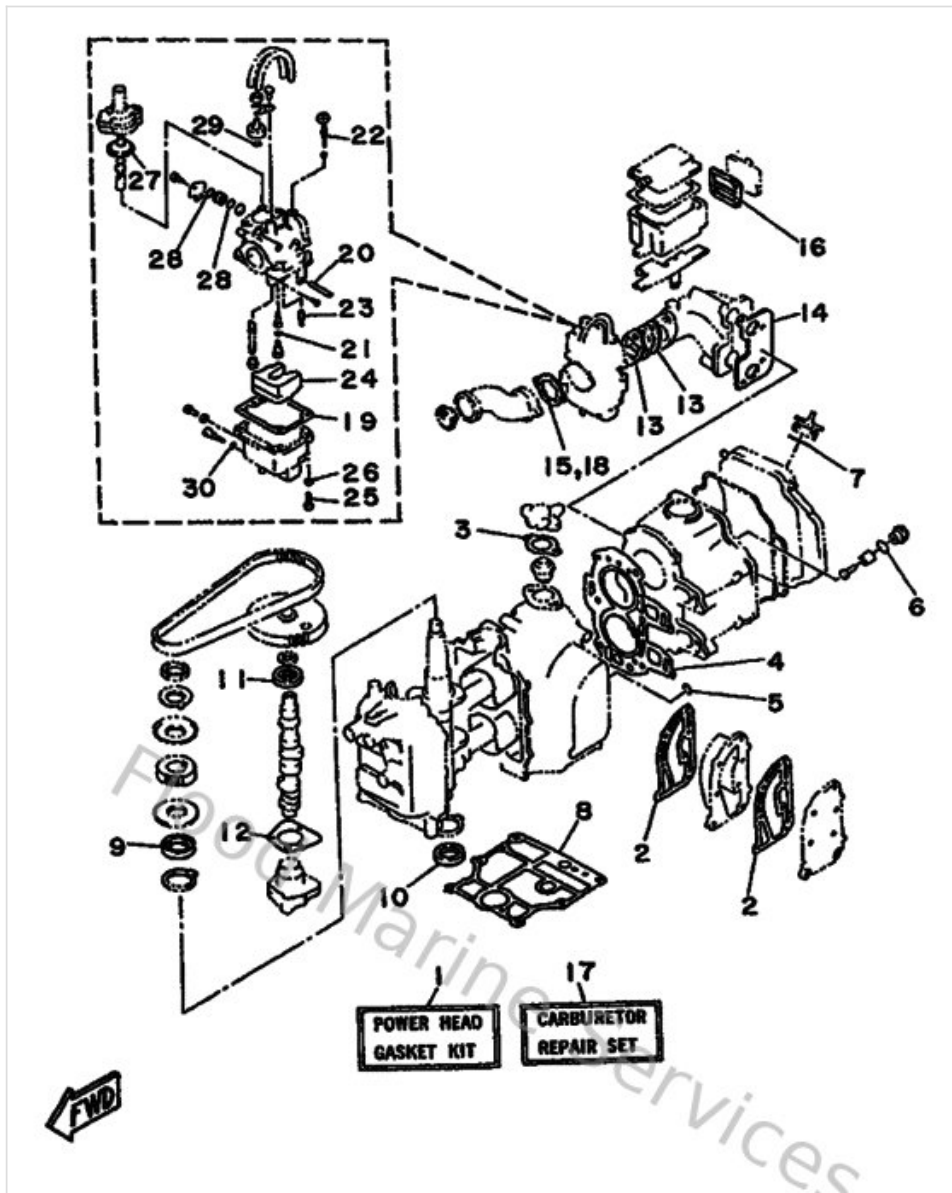


Repair Kit



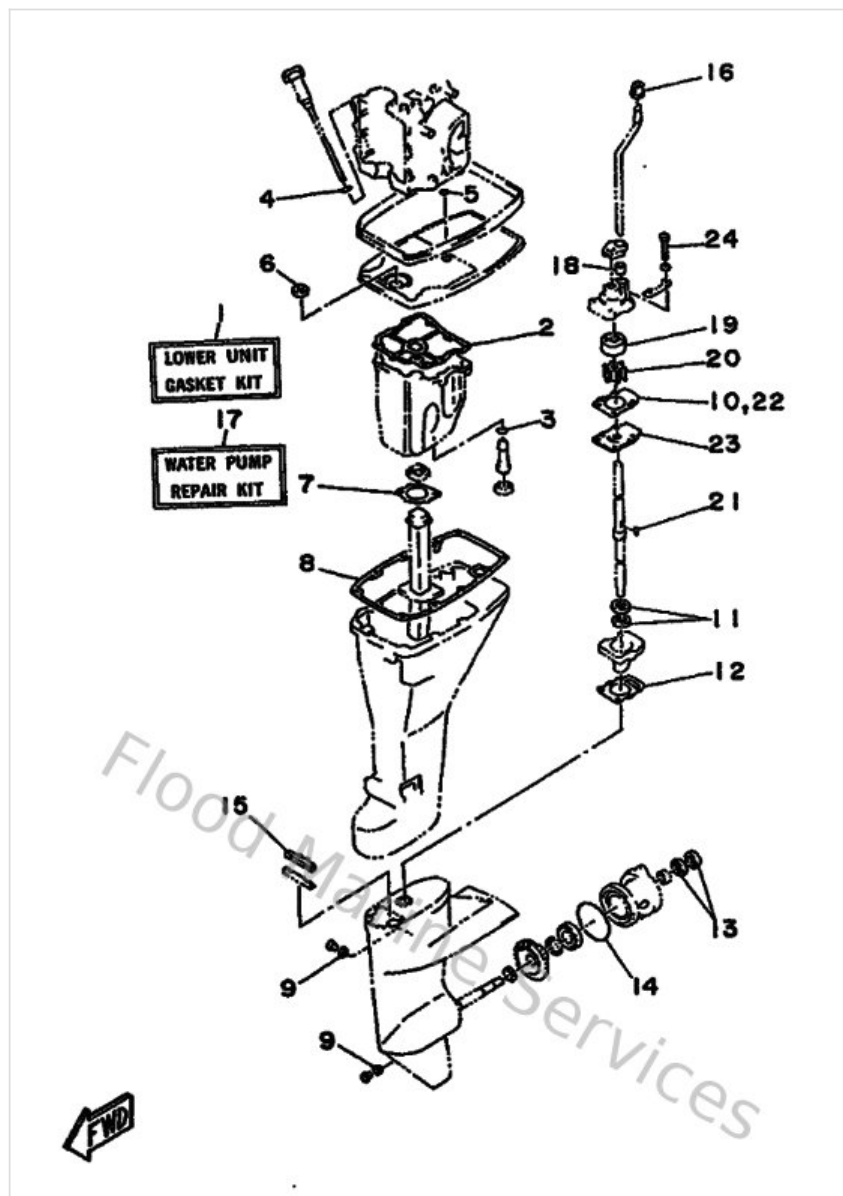
Ref	Part	
1	6G8W00010000 Power Head Gasket Kit	Buy now
2	6G8411120000 Gasket, exhaust inner cover	Buy now
3	6G8124140000 Gasket, cover	Buy now
4	6G8111810000 Gasket, cylinder head 1	Buy now
5	9321011M5900 O-ring (6g8)	Buy now
6	9321013M6300 O-ring (6g8)	Buy now
7	9321024M7900 O-ring	Buy now
8	6G8113510000 Gasket, cylinder	Buy now
9	9310230M2200 Oil seal (6g8)	Buy now
10	9310125M2400 Oil seal (6g8)	Buy now
11	9310218M2100 Oil seal (6g8)	Buy now
12	6G813329A000 Gasket,pump	Buy now
13	6G8136460000 Gasket,intake manifold 2	Buy now
14	6G8136450000 Gasket, intake manifold	Buy now
16	6G8153740000 Gasket, breather	Buy now

Repair Kit



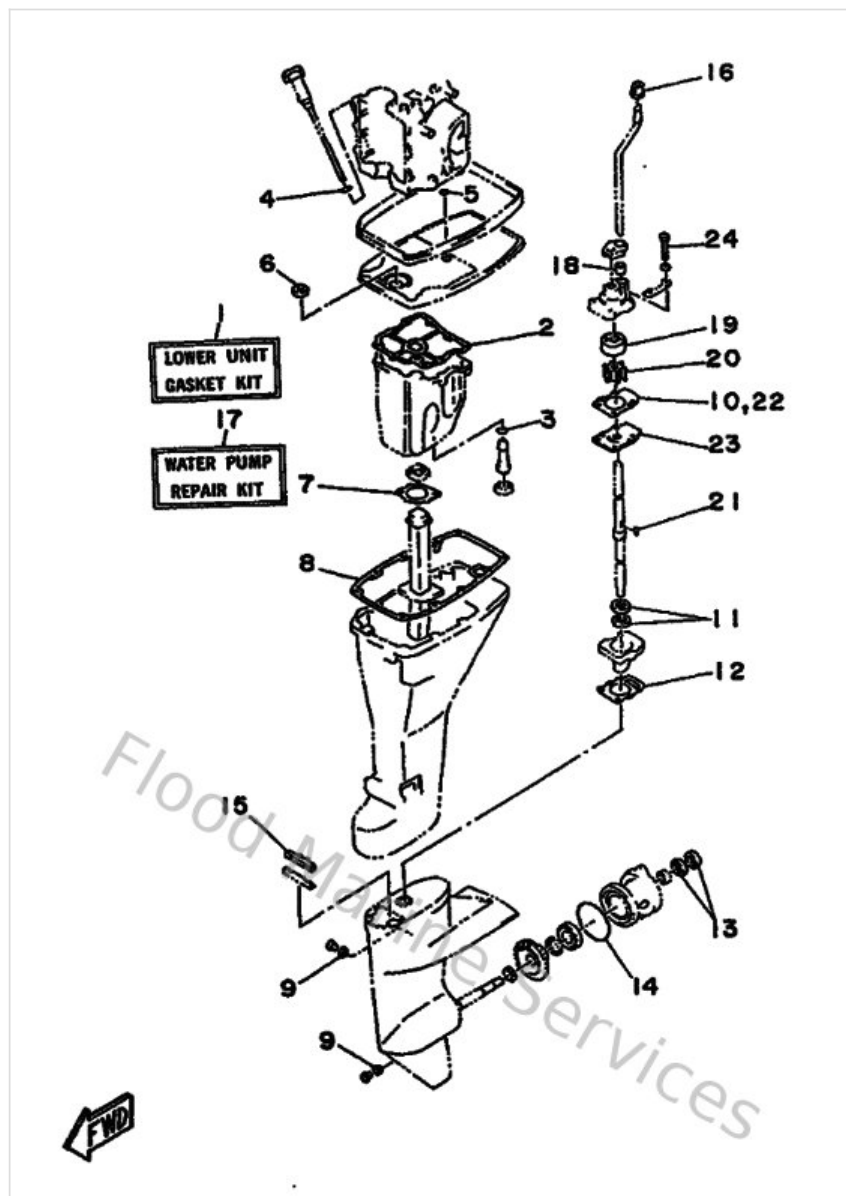
Ref	Part	
17	6G8W00930200 Carburetor repair set	Buy now
19	6G8143840000 Gasket, float chamber	Buy now
20	647143860000 Pin, float	Buy now
21	654141980000 Gasket	Buy now
22	6G8143230000 Screw, air adjusting	Buy now
23	6G8143920000 Valve, needle	Buy now
24	6G8143850000 Float assembly	Buy now
26	929030410000 Ybs67-4 washer, spring	Buy now
27	33A143690000 Diaphragm Assembly	Buy now
28	1J2143970000 O-Ring	Buy now
29	5H0143970000 O-ring	Buy now
30	5Y1143970000 O-ring	Buy now

Repair Kit 2



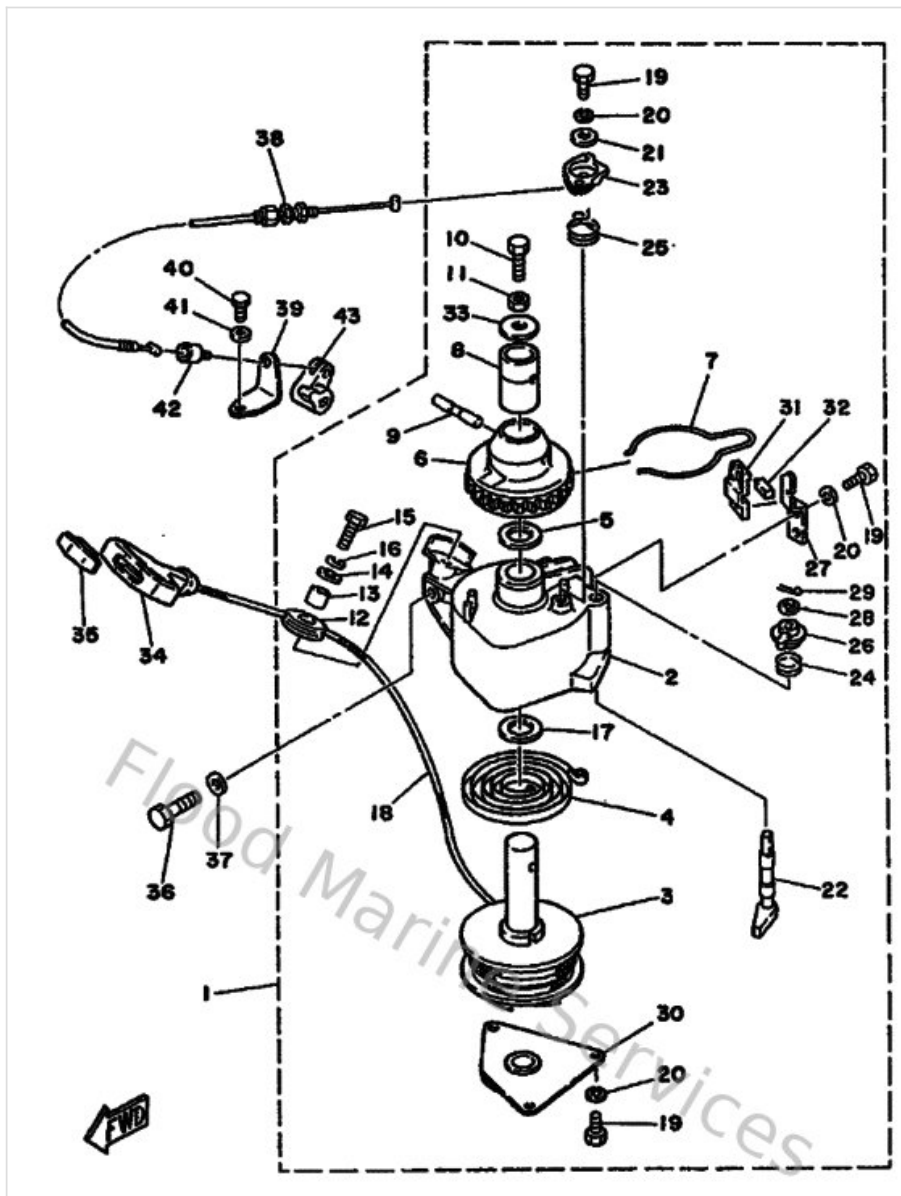
Ref	Part	
1	6G8W00012100 Lower Unit Gasket Kit	Buy now
2	6G8153120100 Gasket, oil pan	Buy now
3	9321016M6400 O-ring (m124)	Buy now
4	9321013M6300 O-ring (6g8)	Buy now
5	9321008M6000 O-ring (6g8)	Buy now
6	9310113M2700 Oil seal (6g8)	Buy now
7	6G841133A000 Gasket,exhaust manifold 1	Buy now
8	6G8451130000 Gasket,upper casing	Buy now
9	904300802000 Gasket	Buy now
10	68244315A000 Gasket,water pump 1	Buy now
11	931012004800 Oil seal (20x30x6-648)	Buy now
12	6G845315A000 Packing, lower casing	Buy now
13	931011705400 Oil seal (17x30x6-650)	Buy now
14	9321074M6800 O-ring (6g8)	Buy now
15	682453750100 Damper, seal	Buy now

Repair Kit 2



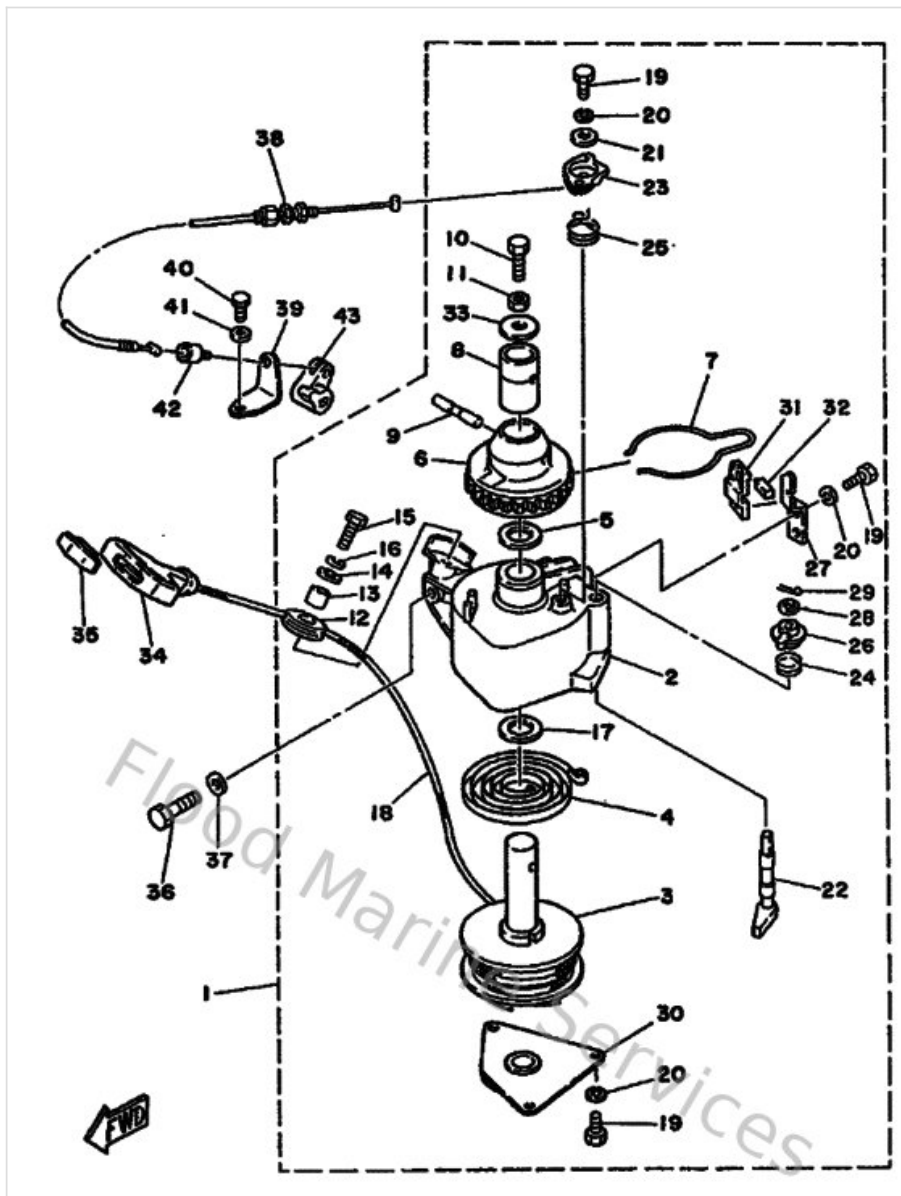
Ref	Part	
16	626443650100 Damper, water seal 1	Buy now
17	682W00780000 Water pump repair kit	Buy now
18	682443650000 Damper, water seal 1	Buy now
19	682443220000 Insert, cartridge	Buy now
20	682443520100 Impeller	Buy now
21	902800302400 Key, woodruff(662)	Buy now
22	682443150000 Gasket,water pump 1	Buy now
23	682443230000 Outer plate, cartridge	Buy now
24	973950604500 Bolt, hexagon	Buy now

Starter



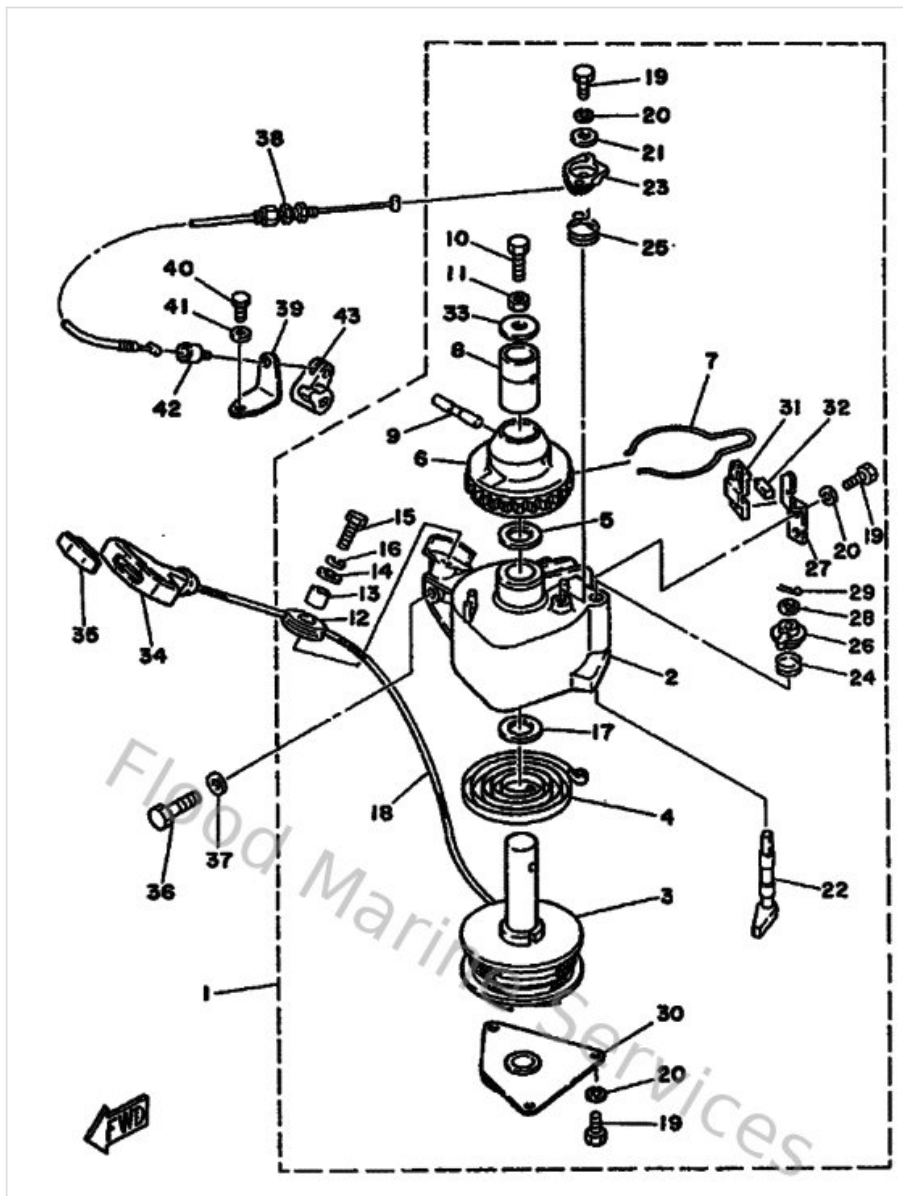
Ref	Part	
1	6G8157101000 Starter assembly	Buy now
2	6G8157110000 Case, Starter	Buy now
3	6G8157140000 Drum Sheeve	Buy now
4	6G8157130000 Spring Starter	Buy now
5	6G8157190000 Washer, Thrust	Buy now
6	6G8157230000 Pulley, Starter	Buy now
7	6G8157150000 Spring Drive Plate	Buy now
8	6G8157540000 Bushing 2	Buy now
9	6G8157270000 Pin 1	Buy now
10	6G8157680000 Bolt	Buy now
11	953330870000 Nut(661)	Buy now
12	6F5157520000 Roller, wire	Buy now
13	6F5157530000 Bushing 1	Buy now
14	663157910000 Washer, lock	Buy now
15	973050602500 Bolt	Buy now

Starter



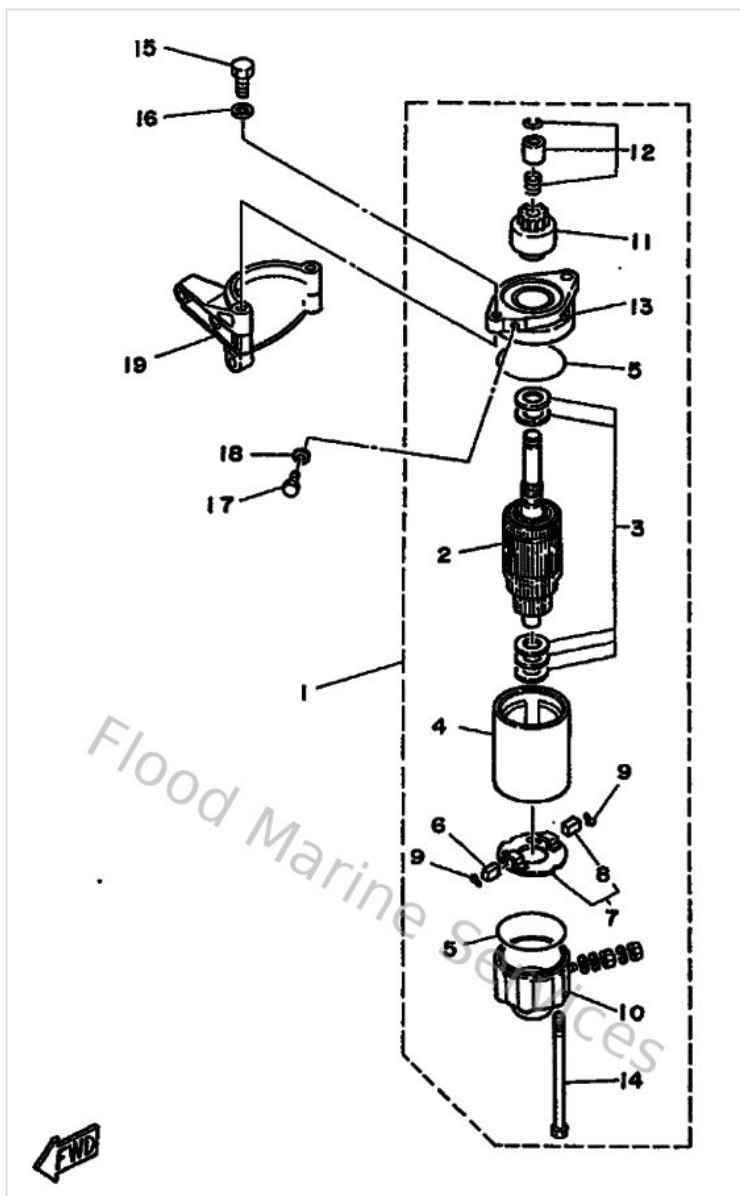
Ref	Part	
16	929950610000 Washer(6a1)	Buy now
19	973220501200 Bolt, hexagon	Buy now
20	929020510000 Ybs67-5 washer, spring	Buy now
21	6G8157260000 Washer, Flat	Buy now
22	6G8157940000 Stopper	Buy now
23	6G8157460000 Arm	Buy now
24	6G8157670000 Spring	Buy now
25	6G8157340000 Spring, Return	Buy now
26	6G8157470000 Link	Buy now
27	6G8157160000 Plate, Drive	Buy now
28	929020620000 Ybs66-6 washer, plain	Buy now
29	914901201200 Pin, cotter (6g8)	Buy now
30	6G8157120000 Cover, Starter Case	Buy now
31	6G8157790000 Cover	Buy now
32	6G8157890000 Damper	Buy now

Starter



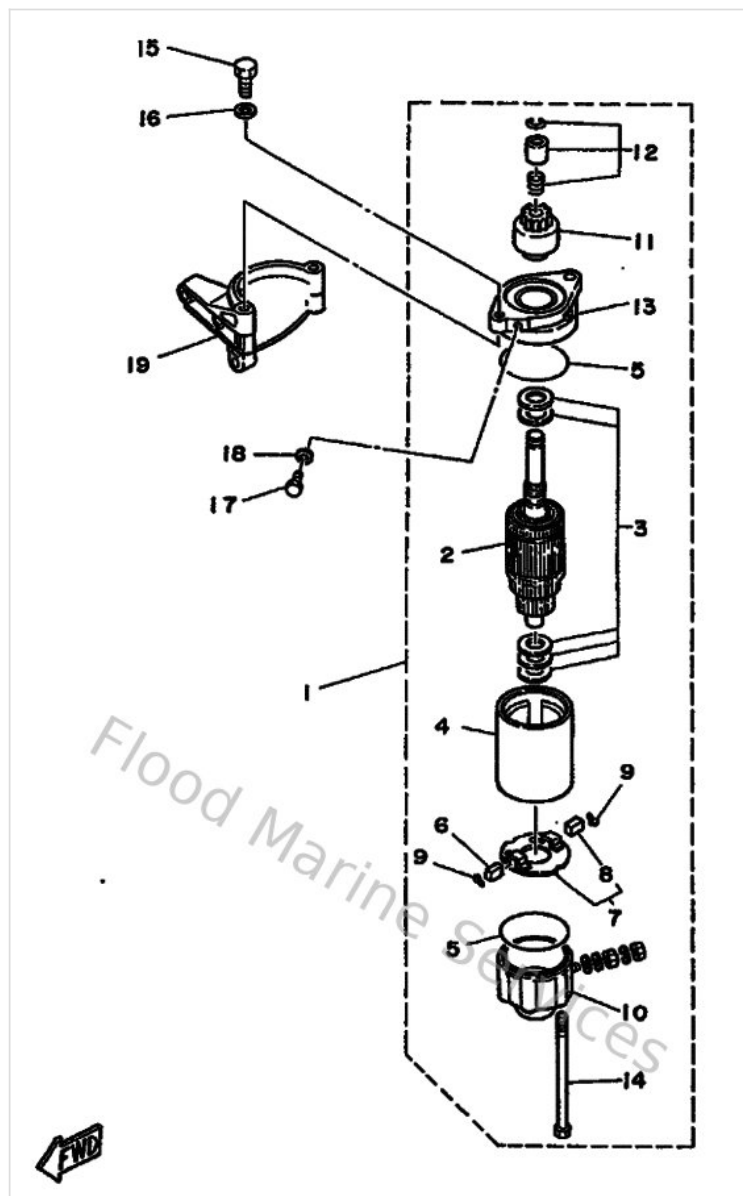
Ref	Part	
33	6G8157420000 Washer, flat 1	Buy now
34	6G1157550000 Handle, starter	Buy now
35	689157790100 Cover	Buy now
36	970130803000 Bolt	Buy now
37	929030860000 Washer, plain (663)	Buy now
38	6G8157700000 Wire comp., starter stop	Buy now
39	6G8157710000 Stay 1	Buy now
40	970130601200 Bolt(gh1)	Buy now
41	929030660000 Washer, plain (646)	Buy now
42	6G8157720000 Stay 2	Buy now
43	6G8441250000 Lever, Shift Rod	Buy now

Starting Motor



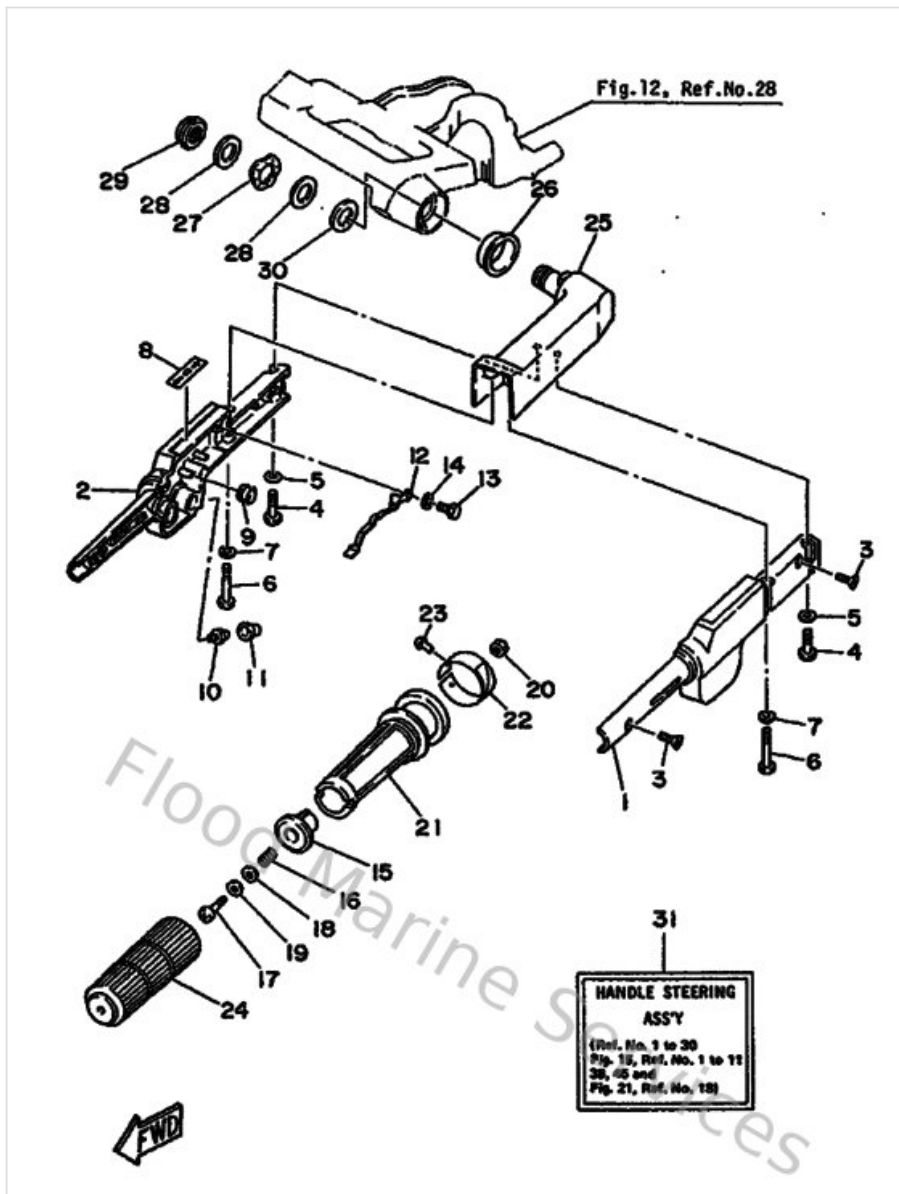
Ref	Part	
1	6G8818001000 Starting Motor assembly	Buy now
2	689818501100 Armature assembly	Buy now
3	689818091100 Washer kit	Buy now
4	689818101100 Stator ass'y	Buy now
5	689818471100 O-ring	Buy now
6	689818111100 Brush 1	Buy now
7	689818401100 Brush holder assembly	Buy now
8	689818121100 Brush 2	Buy now
9	689818131000 Spring, brush	Buy now
10	689818201100 Rear cover ass'y	Buy now
11	689818071200 Pinion assembly	Buy now
12	689818571100 Pinion stopper set	Buy now
13	6F5818301100 Front cover assembly	Buy now
14	689818261000 Bolt	Buy now
15	973130802500 Bolt (682)	Buy now

Starting Motor



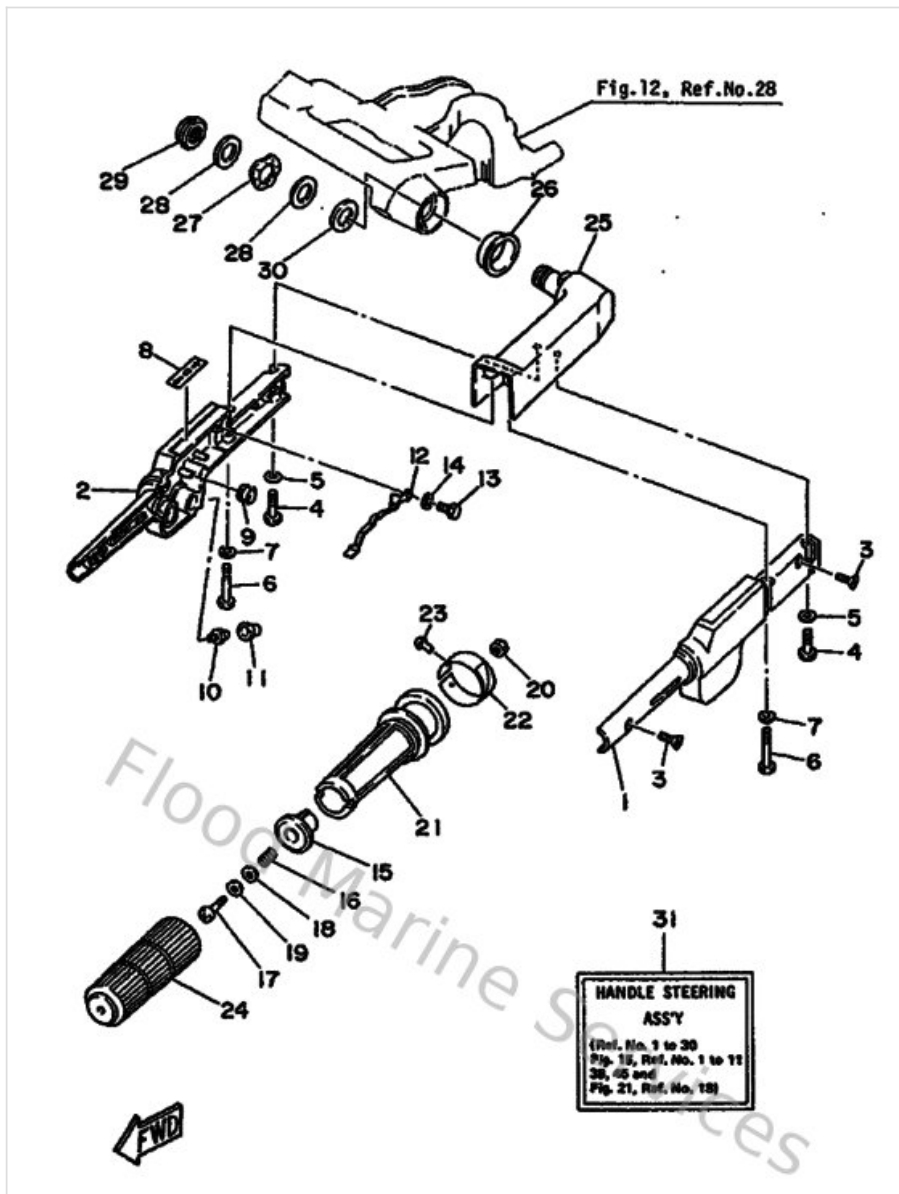
Ref	Part	
16	929901010000 Ybs67-10 washer, spring	Buy now
17	973950801600 Bolt	Buy now
18	929900860000 Washer, plain (663)	Buy now
19	6G8818224094 Bracket Starting Motor	Buy now

Steering



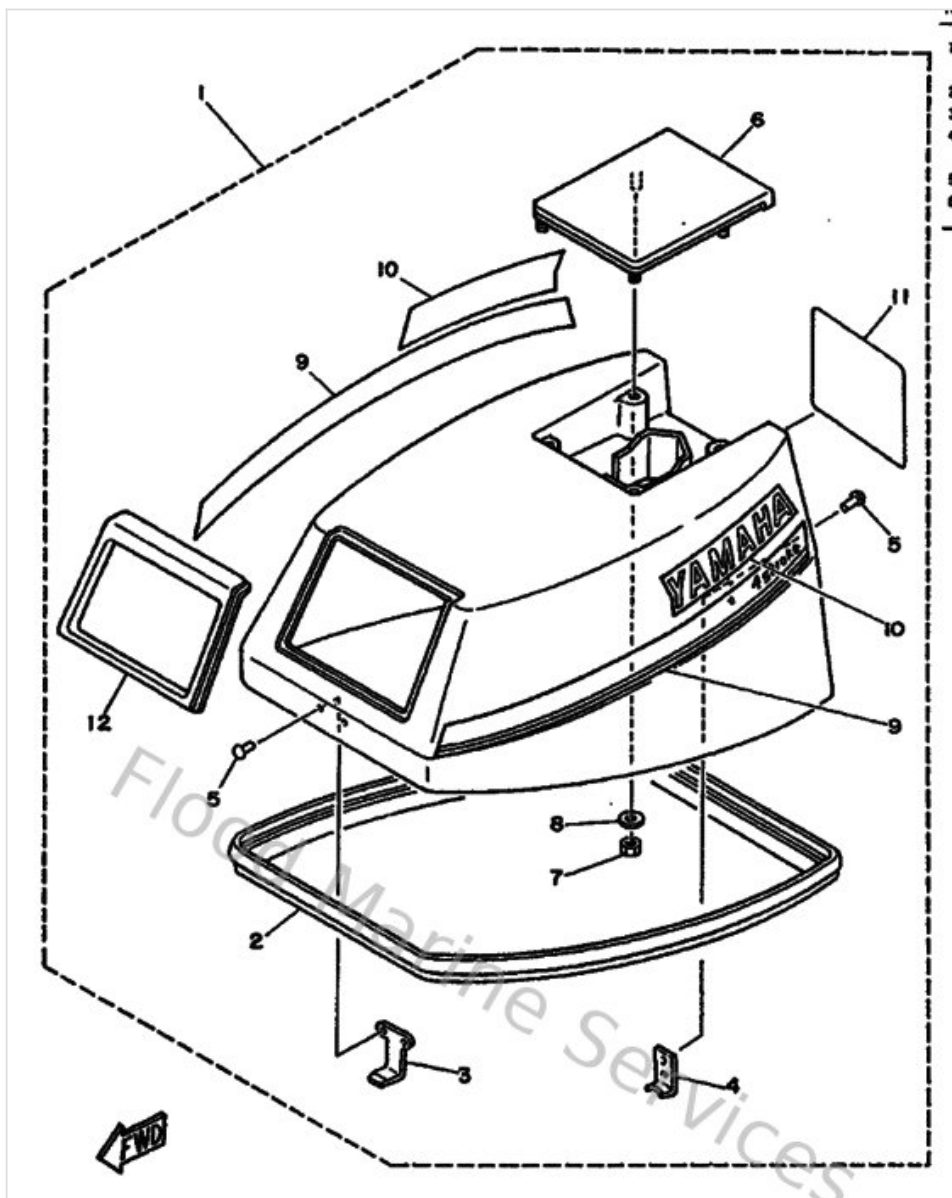
Ref	Part	
1	6G84211100EL Handle, Steering	Buy now
3	987800501600 Ybs53-516 screw, flat head	Buy now
4	973950602500 Bolt	Buy now
5	929900660000 Washer, plain (646)	Buy now
6	973950604000 Bolt (682)	Buy now
8	6G8441910000 Indicator, shift	Buy now
9	6H4427250000 Grommet 2	Buy now
10	937000600400 Nipple, grease(6a1)	Buy now
11	663451190000 Cap, grease nipple	Buy now
12	6G8421470100 Spring	Buy now
13	973950501200 Bolt, hexagon	Buy now
14	929900560000 Washer, plain (646)	Buy now
15	6G8421260294 Friction, steering handle grip	Buy now
16	9050123M4200 Spring, compression (6g8)	Buy now
17	978900603000 Screw, pan head(6e0)	Buy now

Steering



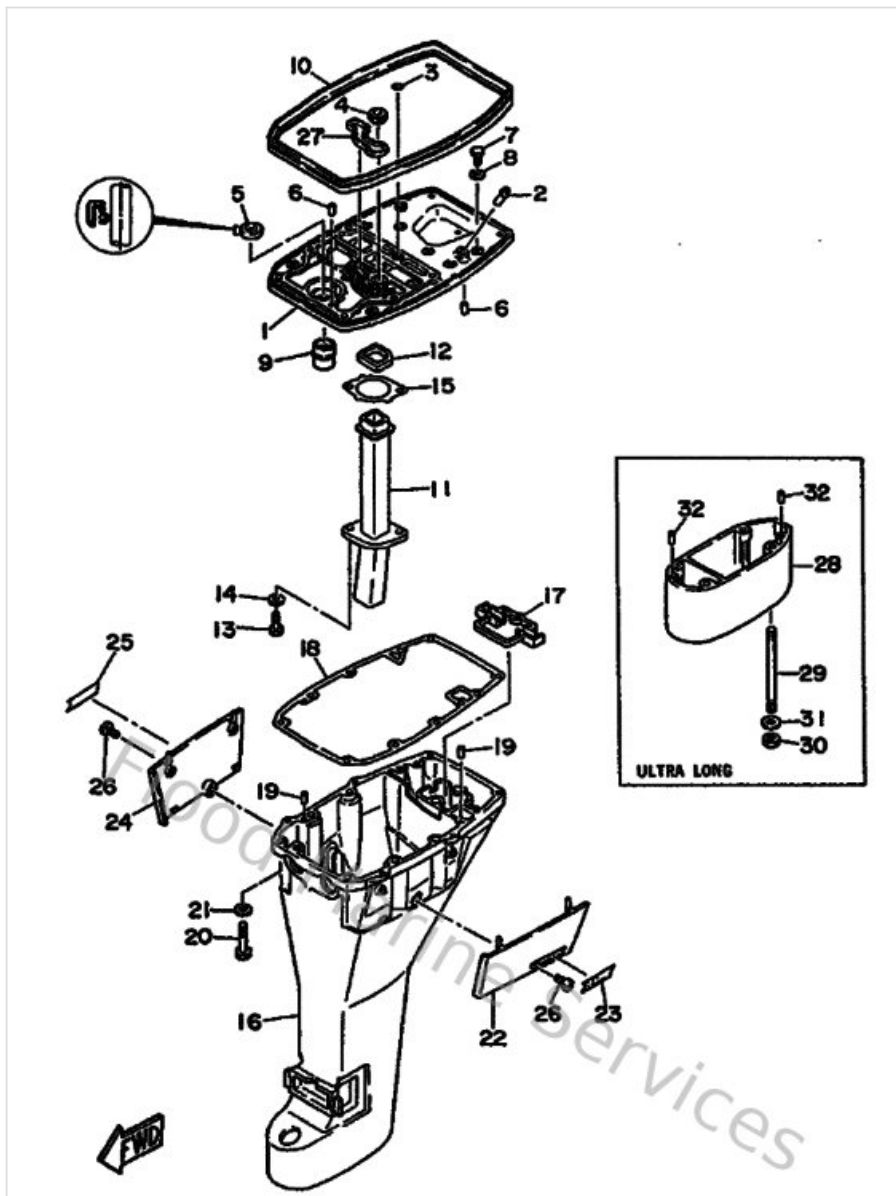
Ref	Part	
18	902010604900 Washer, plate(j41)	Buy now
19	902020600700 Washer plate 626441880000	Buy now
20	953800670000 Nut	Buy now
21	6G8421190000 Grip, steering handle	Buy now
22	6G8421370100 Indicator, throttle	Buy now
23	9026902M0900 Rivet(615)	Buy now
24	6G8421770000 Rubber, handle	Buy now
25	6G84211301EL Handle, steering 3	Buy now
26	9038633M5600 Bushing (6g8)	Buy now
27	9020620M1400 Washer, wave (6g8)	Buy now
28	9020120M0000 Washer, plate(6g8)	Buy now
29	9018520M0300 Nut, self-locking(6g8)	Buy now
30	9020220M3300 Washer (6g8)	Buy now

Top Cowling



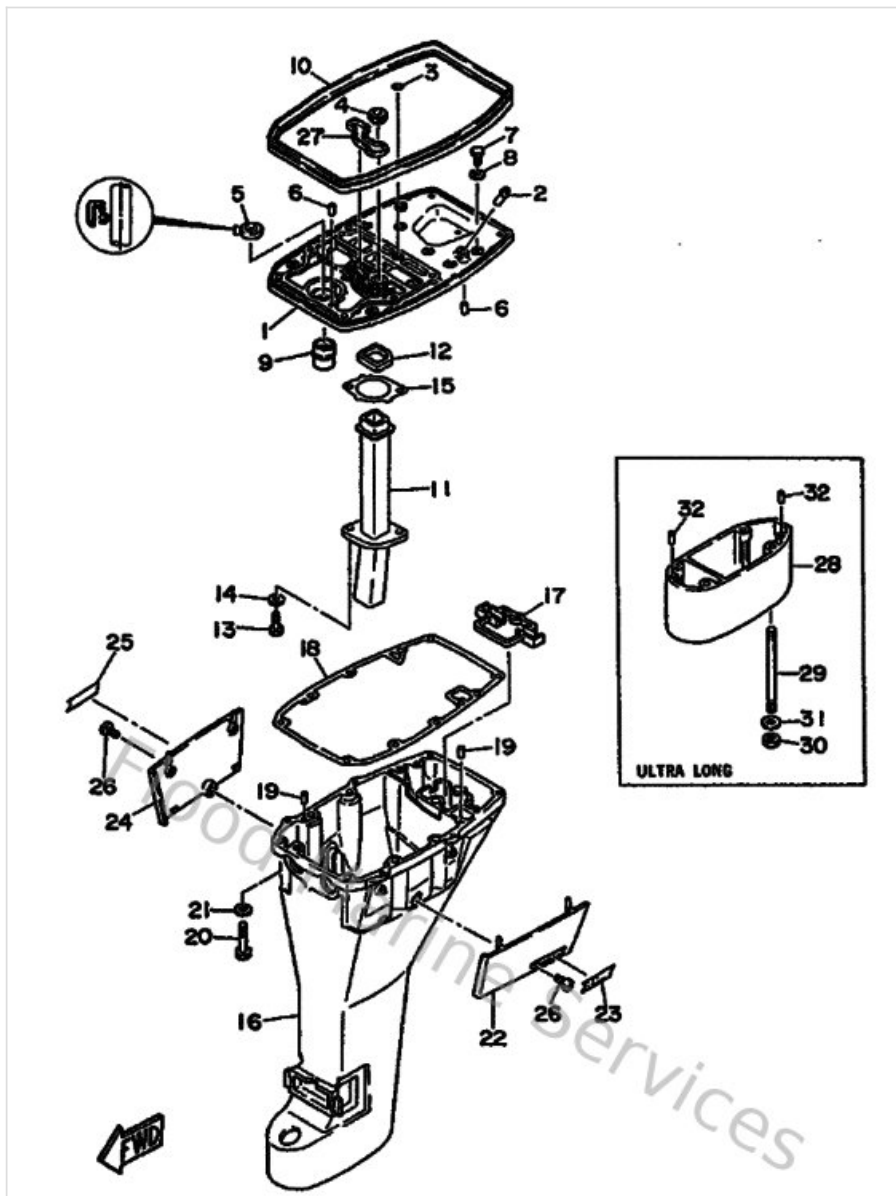
Ref	Part	
2	6G8426150000 Seal	Buy now
3	6G8426510000 Hook 1	Buy now
4	6G8426520000 Hook	Buy now
5	902660400400 Rivet(6e7)	Buy now
7	953800670000 Nut	Buy now
8	929030620000 Ybs66-6 washer, plain	Buy now
10	6G8426810000 Mark, Cowling 1	Buy now

Upper Casing



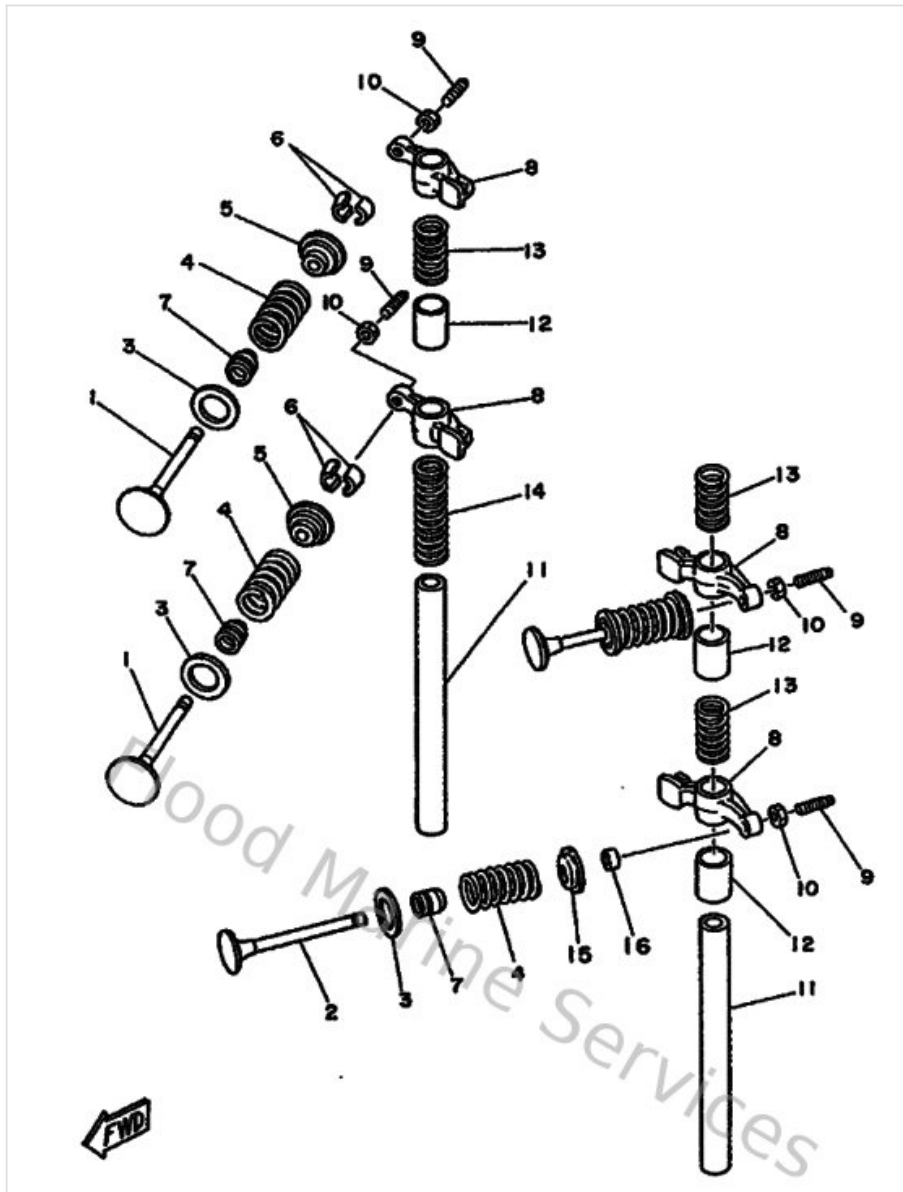
Ref	Part	
1	6G8411370194 Guide, Exhaust	Buy now
2	6E5243770000 Pipe, joint	Buy now
3	9321008M6000 O-ring (6g8)	Buy now
4	6G8443670000 Rubber, water seal 3	Buy now
5	9310113M2700 Oil seal (6g8)	Buy now
6	936061201900 Pin, dowel (614)	Buy now
7	973130602000 Bolt(7u8)	Buy now
8	929030660000 Washer, plain (646)	Buy now
9	6G8451350000 Pipe 1	Buy now
10	6G8427160000 Seal	Buy now
11	6G8411310000 Manifold, ext. 1	Buy now
12	6G8411380000 Seal, exhaust 1	Buy now
13	973950601600 Bolt, hexagon deep recess	Buy now
14	929900660000 Washer, plain (646)	Buy now
15	6G8411330000 Gasket,exhaust manifold 1	Buy now

Upper Casing



Ref	Part	
16	6G84511110EL Casing, Upper	Buy now
17	6G8451510000 Cover, Upper Casing	Buy now
18	6G8451130000 Gasket,upper casing	Buy now
20	970950804000 Bolt, hexagon	Buy now
21	929900860000 Washer, plain (663)	Buy now
23	6G8427910000 Mark 1	Buy now
25	6G8427920000 Mark 2	Buy now
26	978850601200 Screw, pan head(62j)	Buy now
27	6G8113550000 Seal, cylinder	Buy now
28	6G84521120EL Extension	Buy now
29	9011608M1900 Bolt, stud (6g8)	Buy now
30	953800860000 Nut (661)	Buy now

Valve



Ref	Part	
1	6G8121110000 Valve, intake	Buy now
2	6G8121210100 Valve, exhaust	Buy now
3	6G8121160000 Seat, Valve Spring	Buy now
4	6G8121130000 Spring, Valve Inner	Buy now
5	6G8121170000 Retainer, Valve Spring	Buy now
6	30X121180000 Cotter, valve	Buy now
7	30X121190000 Seal, valve stem	Buy now
8	6G8121530000 Lifter, valve	Buy now
9	6G8121590000 Screw, valve adjusting	Buy now
10	6G8121580000 Nut, lock	Buy now
11	6G8121460000 Shaft, Rocker	Buy now
12	9038713M5600 Collar (6g8)	Buy now
13	9050112M4000 Spring, compression (6g8)	Buy now
14	9050112M4100 Spring Compression (6G8)	Buy now
15	6G8121171000 Retainer, Valve Spring	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.