



# Yamaha F8CMH 2004

## Parts Manual

[www.floodmarine.co.uk](http://www.floodmarine.co.uk)

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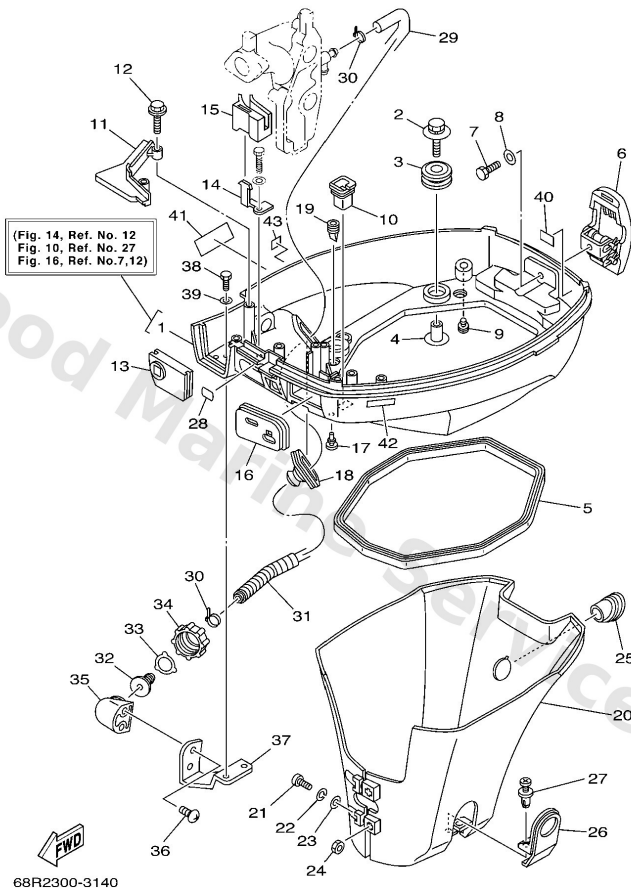
Authorised Yamaha Dealers



# Contents

<b>BOTTOM COWLING</b>	3
<b>BRACKET 1</b>	6
<b>BRACKET 2</b>	9
<b>CARBURETOR</b>	11
<b>CONTROL</b>	13
<b>CRANKSHAFT &amp; PISTON</b>	15
<b>CYLINDER &amp; CRANKCASE 1</b>	17
<b>CYLINDER &amp; CRANKCASE 2</b>	19
<b>ELECTRICAL 1</b>	21
<b>ELECTRICAL 2</b>	23
<b>FUEL</b>	24
<b>FUEL TANK</b>	27
<b>GENERATOR</b>	28
<b>INTAKE</b>	30
<b>LOWER CASING &amp; DRIVE 1</b>	32
<b>LOWER CASING &amp; DRIVE 2</b>	37
<b>OIL PAN</b>	39
<b>OIL PUMP</b>	41
<b>OPTIONAL PARTS</b>	43
<b>REPAIR KIT 1</b>	46
<b>REPAIR KIT 2</b>	48
<b>REPAIR KIT 3</b>	49
<b>STARTER</b>	51
<b>STEERING</b>	54
<b>STEERING GUIDE</b>	57
<b>TOP COWLING</b>	58
<b>UPPER CASING</b>	60
<b>VALVE</b>	61

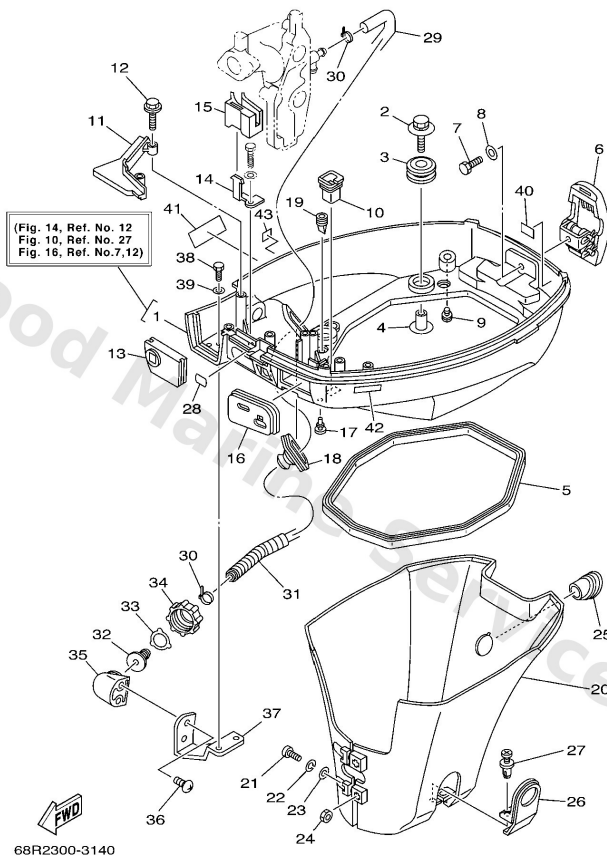
## Bottom Cowling



C6

Ref	Part	
1	<a href="#">68T42710004D</a> Bottom Cowling assembly WITH TAPPING BOLT	<a href="#">Buy now</a>
2	<a href="#">68F8511900</a> Bolt	<a href="#">Buy now</a>
3	<a href="#">9048021M82</a> Grommet	<a href="#">Buy now</a>
4	<a href="#">9038706053</a> Collar	<a href="#">Buy now</a>
5	<a href="#">68T4271610</a> Rubber, seal 1	<a href="#">Buy now</a>
6	<a href="#">68T4280100</a> Cowling clamp comp.	<a href="#">Buy now</a>
7	<a href="#">9709506012</a> Bolt(gh1)	<a href="#">Buy now</a>
39	<a href="#">9299506600</a> Washer, plain (646) FLUSHING KIT	<a href="#">Buy now</a>
9	<a href="#">6H34439101</a> Nipple, hose	<a href="#">Buy now</a>
10	<a href="#">6824272700</a> Grommet	<a href="#">Buy now</a>
11	<a href="#">68T42738004D</a> Plate, fitting	<a href="#">Buy now</a>
12	<a href="#">9010906M81</a> Bolt	<a href="#">Buy now</a>
13	<a href="#">68T4272500</a> Grommet	<a href="#">Buy now</a>
14	<a href="#">68T2639300</a> Holder	<a href="#">Buy now</a>
15	<a href="#">68T2636700</a> Protector	<a href="#">Buy now</a>

## Bottom Cowling

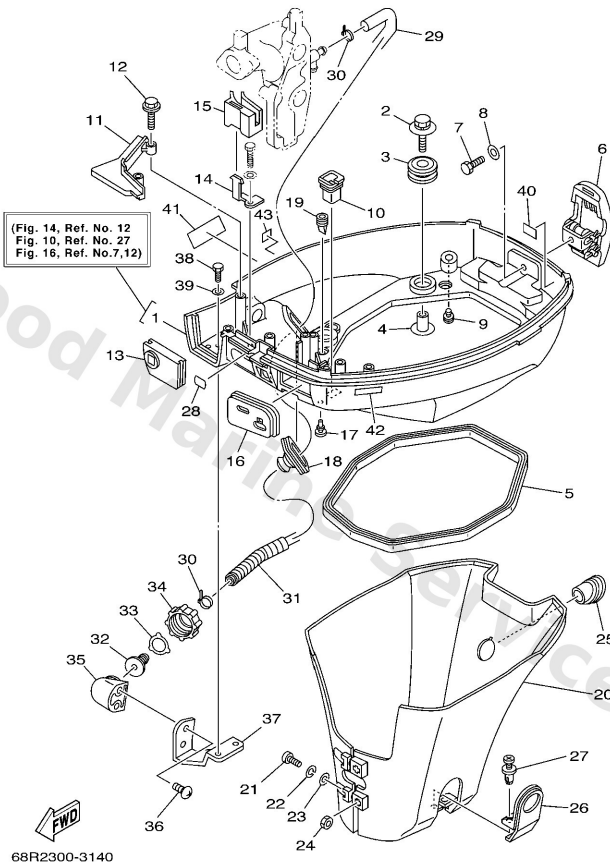


**C6**

Ref	Part	
16	<a href="#">68T4272400</a> Grommet	<a href="#">Buy now</a>
17	<a href="#">9048006M19</a> Grommet (6e3)	<a href="#">Buy now</a>
18	<a href="#">6884272610</a> Grommet FLUSHING KIT	<a href="#">Buy now</a>
19	<a href="#">65W4271700</a> Rubber, seal 2	<a href="#">Buy now</a>
20	<a href="#">68T4274100</a> Apron	<a href="#">Buy now</a>
21	<a href="#">9788506030</a> Screw, pan head(6e0)	<a href="#">Buy now</a>
22	<a href="#">9299506100</a> Washer(6a1)	<a href="#">Buy now</a>
24	<a href="#">9538006600</a> Nut(661)	<a href="#">Buy now</a>
25	<a href="#">68T4271700</a> Rubber, seal 2	<a href="#">Buy now</a>
26	<a href="#">68T4277100</a> Apron	<a href="#">Buy now</a>
27	<a href="#">9033806M20</a> Plug	<a href="#">Buy now</a>
28	<a href="#">65W8434200</a> Seat, emblem	<a href="#">Buy now</a>
29	<a href="#">6E51248100</a> Pipe 1 FLUSHING KIT	<a href="#">Buy now</a>
30	<a href="#">9046511M10</a> Clamp FLUSHING KIT	<a href="#">Buy now</a>
31	<a href="#">9044713M00</a> Hose, with spring FLUSHING KIT	<a href="#">Buy now</a>



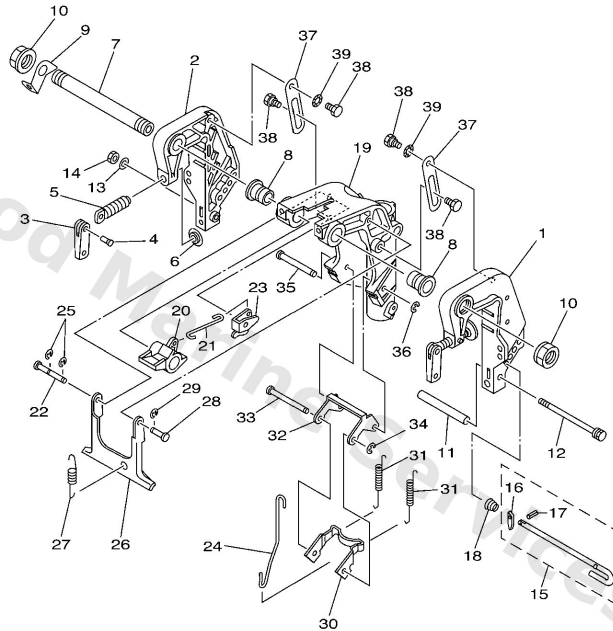
## Bottom Cowling



**C6**

Ref	Part	
32	<a href="#">6R31258200</a> Joint, hose 2 FLUSHING KIT	<a href="#">Buy now</a>
33	<a href="#">6R31258300</a> Gasket, hose joint FLUSHING KIT	<a href="#">Buy now</a>
34	<a href="#">6R31258100</a> Joint, hose 1 FLUSHING KIT	<a href="#">Buy now</a>
35	<a href="#">68T1257200</a> Adapter FLUSHING KIT	<a href="#">Buy now</a>
36	<a href="#">9016706002</a> Screw, tapping FLUSHING KIT	<a href="#">Buy now</a>
37	<a href="#">68T1253500</a> Plate FLUSHING KIT	<a href="#">Buy now</a>
38	<a href="#">9709506010</a> Bolt FLUSHING KIT	<a href="#">Buy now</a>
40	<a href="#">6H84279110</a> Mark 1	<a href="#">Buy now</a>
41	<a href="#">62Y1344450</a> Mark	<a href="#">Buy now</a>
42	<a href="#">6E38257H00</a> Plate Mark	<a href="#">Buy now</a>
43	<a href="#">6A12817600</a> Label Caution	<a href="#">Buy now</a>

# Bracket 1

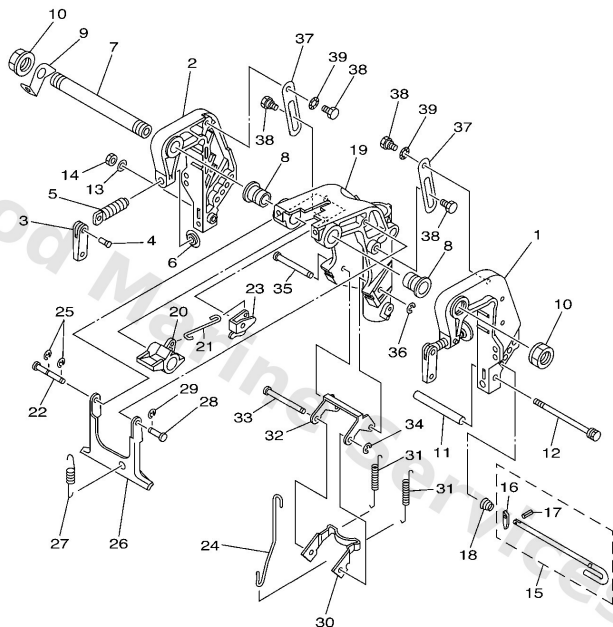


68R3110-C200

**D5**

Ref	Part	
1	<a href="#">68T43111024D</a> Bracket clamp + screw	<a href="#">Buy now</a>
2	<a href="#">68T43112024D</a> Bracket clamp + screw	<a href="#">Buy now</a>
3	<a href="#">6E04311801</a> Handle, transom clamp	<a href="#">Buy now</a>
4	<a href="#">9024304M01</a> Pin(6a1)	<a href="#">Buy now</a>
5	<a href="#">6774311601</a> Screw, transom clamp.	<a href="#">Buy now</a>
6	<a href="#">6484311401</a> Pad, transom clamp	<a href="#">Buy now</a>
7	<a href="#">63V4313110</a> Bolt, clamp bracket <b>FOR RIDE GUIDE</b>	<a href="#">Buy now</a>
8	<a href="#">9038622MA4</a> Bush	<a href="#">Buy now</a>
9	<a href="#">66R4311300</a> Plate, clamp bracket	<a href="#">Buy now</a>
10	<a href="#">9018522043</a> Nut, self-locking	<a href="#">Buy now</a>
11	<a href="#">9038706M13</a> Collar(6h6)	<a href="#">Buy now</a>
12	<a href="#">9010106M18</a> Bolt(6I5)	<a href="#">Buy now</a>
13	<a href="#">9299006600</a> Washer, plain (646)	<a href="#">Buy now</a>
14	<a href="#">9538006700</a> Nut	<a href="#">Buy now</a>
15	<a href="#">6L24316001</a> Tilt rod assembly	<a href="#">Buy now</a>

# Bracket 1

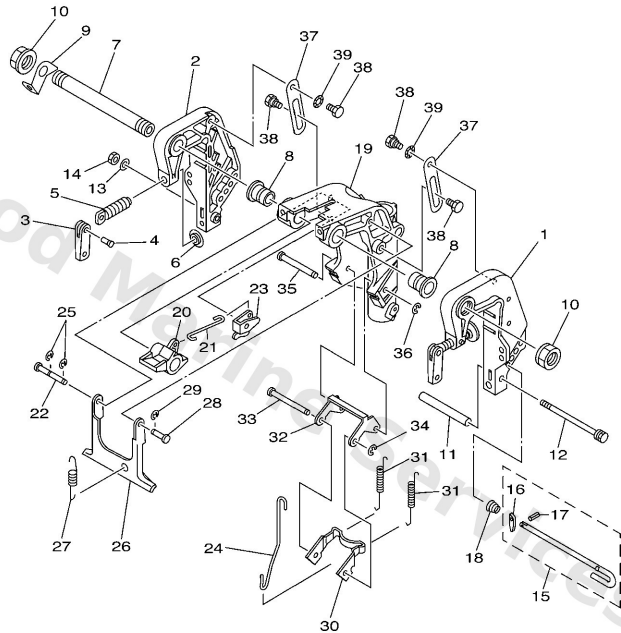


FWD  
68R3110-C200

D5

Ref	Part	
16	<a href="#">6894316500</a> Plate, tilt lock	<a href="#">Buy now</a>
17	<a href="#">9169030008</a> Pin. spring(656)	<a href="#">Buy now</a>
18	<a href="#">9050210M07</a> Spring, conical(6k3)	<a href="#">Buy now</a>
19	<a href="#">68T43311004D</a> Bracket, Swivel 1 S	<a href="#">Buy now</a>
19	<a href="#">68T43311104D</a> Bracket swivel1 L	<a href="#">Buy now</a>
20	<a href="#">68T4363100</a> Lever Tilt	<a href="#">Buy now</a>
21	<a href="#">68T4361600</a> Rod Tilt Lock	<a href="#">Buy now</a>
22	<a href="#">68T4364600</a> Shaft, lever	<a href="#">Buy now</a>
23	<a href="#">68T4364100</a> Lever, tilt	<a href="#">Buy now</a>
24	<a href="#">68T4361700</a> Rod, tilt lock	<a href="#">Buy now</a>
25	<a href="#">9908005600</a> Circlip(22k)	<a href="#">Buy now</a>
26	<a href="#">68T4335000</a> Receiver assembly	<a href="#">Buy now</a>
27	<a href="#">9050618M41</a> Spring, tension S	<a href="#">Buy now</a>
27	<a href="#">9050620005</a> Spring, tension L	<a href="#">Buy now</a>
28	<a href="#">63V4319100</a> Shaft, stopper	<a href="#">Buy now</a>

# Bracket 1

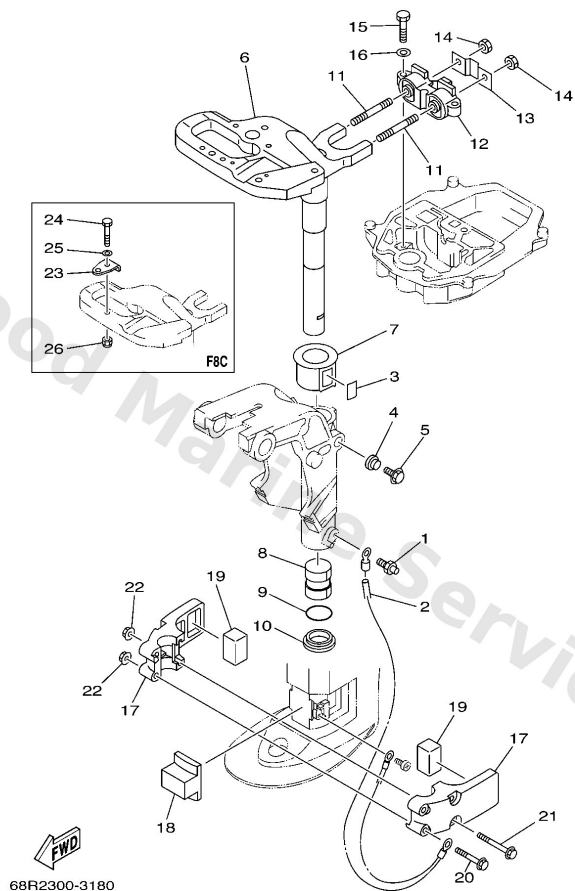


68R3110-C200

**D5**

Ref	Part	
30	<a href="#">68T4361400</a> Plate, tilt lock	<a href="#">Buy now</a>
31	<a href="#">9050620M42</a> Spring, Tension S	<a href="#">Buy now</a>
31	<a href="#">9050623003</a> Spring, Tension L	<a href="#">Buy now</a>
32	<a href="#">68T4361500</a> Plate, tilt lock	<a href="#">Buy now</a>
33	<a href="#">68T4361100</a> Shaft, tilt lock	<a href="#">Buy now</a>
34	<a href="#">9343004M03</a> Circlip (eu0)	<a href="#">Buy now</a>
35	<a href="#">68T4365900</a> Shaft, reverse lock	<a href="#">Buy now</a>
37	<a href="#">68T4362700</a> Stopper	<a href="#">Buy now</a>
38	<a href="#">9010906M84</a> Bolt	<a href="#">Buy now</a>
39	<a href="#">9020610M24</a> Washer, wave	<a href="#">Buy now</a>

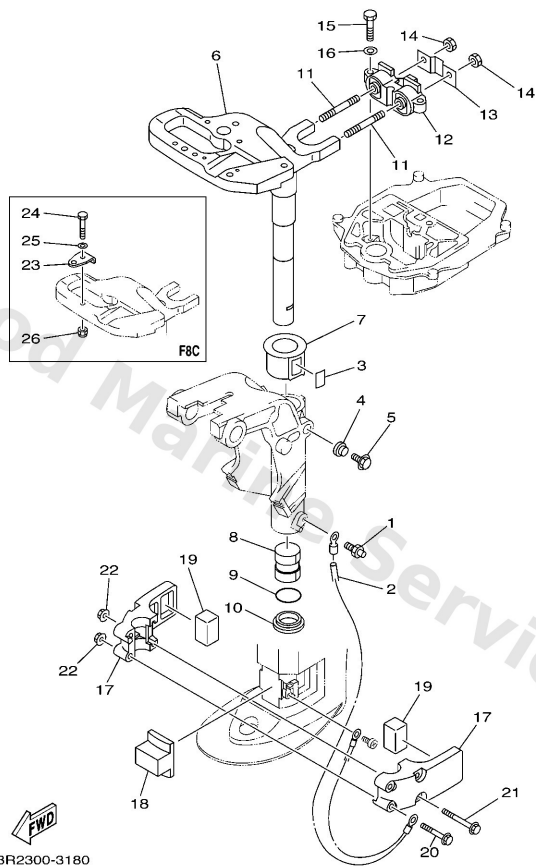
## Bracket 2



**D7**

Ref	Part	
1	<a href="#">9370006M03</a> Nipple, grease(6a1)	<a href="#">Buy now</a>
2	<a href="#">68T8212700</a> Wire, lead 2	<a href="#">Buy now</a>
3	<a href="#">63V4252800</a> Plate, friction	<a href="#">Buy now</a>
4	<a href="#">6894337301</a> Seal, damper	<a href="#">Buy now</a>
5	<a href="#">9010506M07</a> Bolt (689)	<a href="#">Buy now</a>
6	<a href="#">68T42511014D</a> Bracket, Steering S	<a href="#">Buy now</a>
6	<a href="#">68T42511114D</a> Bracket, steering L	<a href="#">Buy now</a>
7	<a href="#">63V4253700</a> Bushing, pivot shaft	<a href="#">Buy now</a>
8	<a href="#">9038630048</a> Bush	<a href="#">Buy now</a>
9	<a href="#">9321029M94</a> O-ring(6h1)	<a href="#">Buy now</a>
10	<a href="#">9038630M60</a> Bush(6j8)	<a href="#">Buy now</a>
11	<a href="#">9011608M54</a> Bolt, stud(63v)	<a href="#">Buy now</a>
12	<a href="#">68T445170094</a> Mount rubber	<a href="#">Buy now</a>
13	<a href="#">68T4452600</a> Plate	<a href="#">Buy now</a>
14	<a href="#">9538008600</a> Nut (661)	<a href="#">Buy now</a>

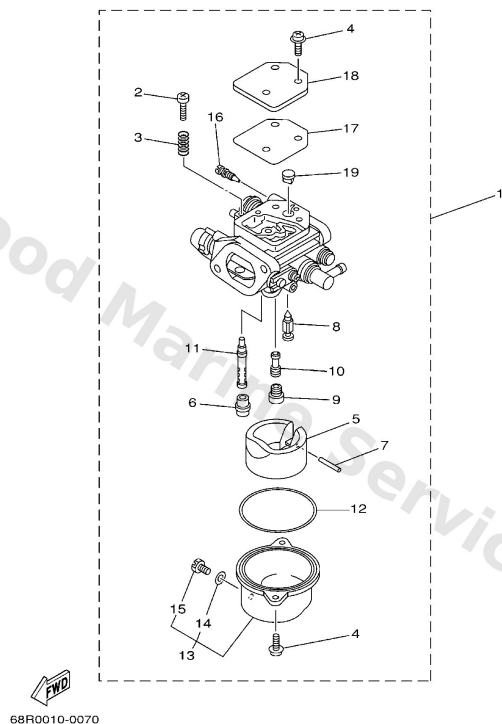
## Bracket 2



**D7**

Ref	Part	
15	<a href="#">9707506025</a> Bolt	<a href="#">Buy now</a>
16	<a href="#">9299506600</a> Washer, plain (646)	<a href="#">Buy now</a>
17	<a href="#">68T44551004D</a> Housing, lower mount rubber 1	<a href="#">Buy now</a>
18	<a href="#">68T4455700</a> Mount Damper Lower Front	<a href="#">Buy now</a>
19	<a href="#">6824455500</a> Mount damper, lower side	<a href="#">Buy now</a>
20	<a href="#">9011906012</a> Bolt, with washer	<a href="#">Buy now</a>
21	<a href="#">9011906013</a> Bolt, with washer	<a href="#">Buy now</a>
22	<a href="#">9017906M28</a> Nut(63v)	<a href="#">Buy now</a>
23	<a href="#">63V4851101</a> Hook, steering AP F8C	<a href="#">Buy now</a>
24	<a href="#">9707508035</a> Bolt(70w) AP F8C	<a href="#">Buy now</a>
25	<a href="#">9299508600</a> Washer, plain (663) AP F8C	<a href="#">Buy now</a>
26	<a href="#">9018508057</a> Nut, nylon (6j8) AP F8C	<a href="#">Buy now</a>

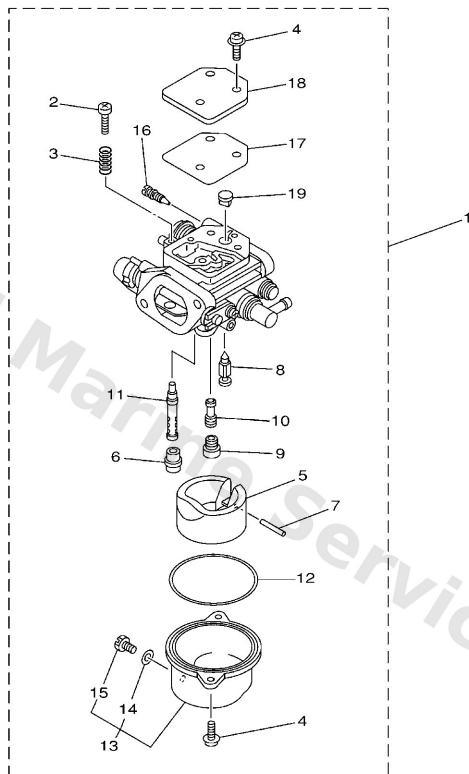
# Carburetor



**B3**

Ref	Part	
1	<a href="#">68R14301A0</a> Carburetor assembly 1 F6A	<a href="#">Buy now</a>
1	<a href="#">68R14301C0</a> Carburetor assembly 1 F6A	<a href="#">Buy now</a>
1	<a href="#">68T1430100</a> Carburetor & accel link 68t00 F8C	<a href="#">Buy now</a>
1	<a href="#">68T1430120</a> Carburetor & accel link 68t20 F8C	<a href="#">Buy now</a>
1	<a href="#">69F14301C0</a> Carburetor assembly 1 F6B	<a href="#">Buy now</a>
2	<a href="#">6E51432100</a> Screw, throttle	<a href="#">Buy now</a>
3	<a href="#">6J81433400</a> Spring, throttle	<a href="#">Buy now</a>
4	<a href="#">9798004112</a> Screw, pan head (686)	<a href="#">Buy now</a>
5	<a href="#">68T1438500</a> Float	<a href="#">Buy now</a>
6	<a href="#">67D1496600</a> Rubber cap	<a href="#">Buy now</a>
7	<a href="#">67D1438600</a> Pin, float	<a href="#">Buy now</a>
8	<a href="#">68T1454600</a> Valve, needle	<a href="#">Buy now</a>
9	<a href="#">68R1492E2H</a> Jet, Main (#55) F6A,F6B	<a href="#">Buy now</a>
9	<a href="#">68T1492E37</a> Jet, main (#74) F8C	<a href="#">Buy now</a>
10	<a href="#">68R1492F18</a> Jet, air slow F6A,F6B	<a href="#">Buy now</a>

# Carburetor



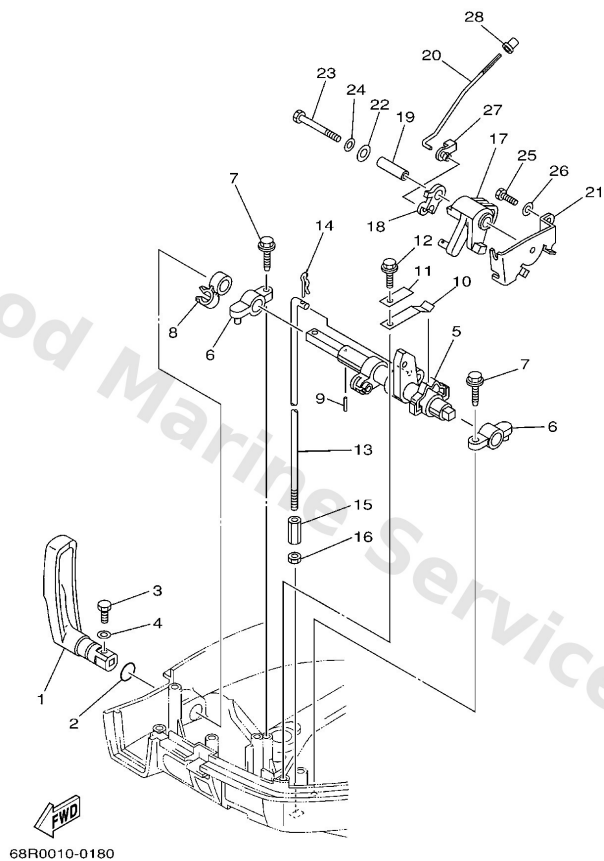
68R0010-0070

**B3**

Ref	Part	
10	<a href="#">68T1492F1K</a> Jet, air slow (#39) F8C	<a href="#">Buy now</a>
11	<a href="#">68T1492A00</a> Nozzle, main	<a href="#">Buy now</a>
12	<a href="#">67D1498400</a> Gasket, float chamber	<a href="#">Buy now</a>
13	<a href="#">68T1498100</a> Body, float chamber	<a href="#">Buy now</a>
14	<a href="#">6J81495900</a> Gasket, drain screw	<a href="#">Buy now</a>
15	<a href="#">66T1499100</a> Plug, drain	<a href="#">Buy now</a>
16	<a href="#">67D1432300</a> Screw, air adjusting	<a href="#">Buy now</a>
16	<a href="#">68T1432320</a> Screw Air Adjusting	<a href="#">Buy now</a>
17	<a href="#">67D1453600</a> Gasket	<a href="#">Buy now</a>
18	<a href="#">67D1452700</a> Plate	<a href="#">Buy now</a>
19	<a href="#">68T1412600</a> Plug	<a href="#">Buy now</a>



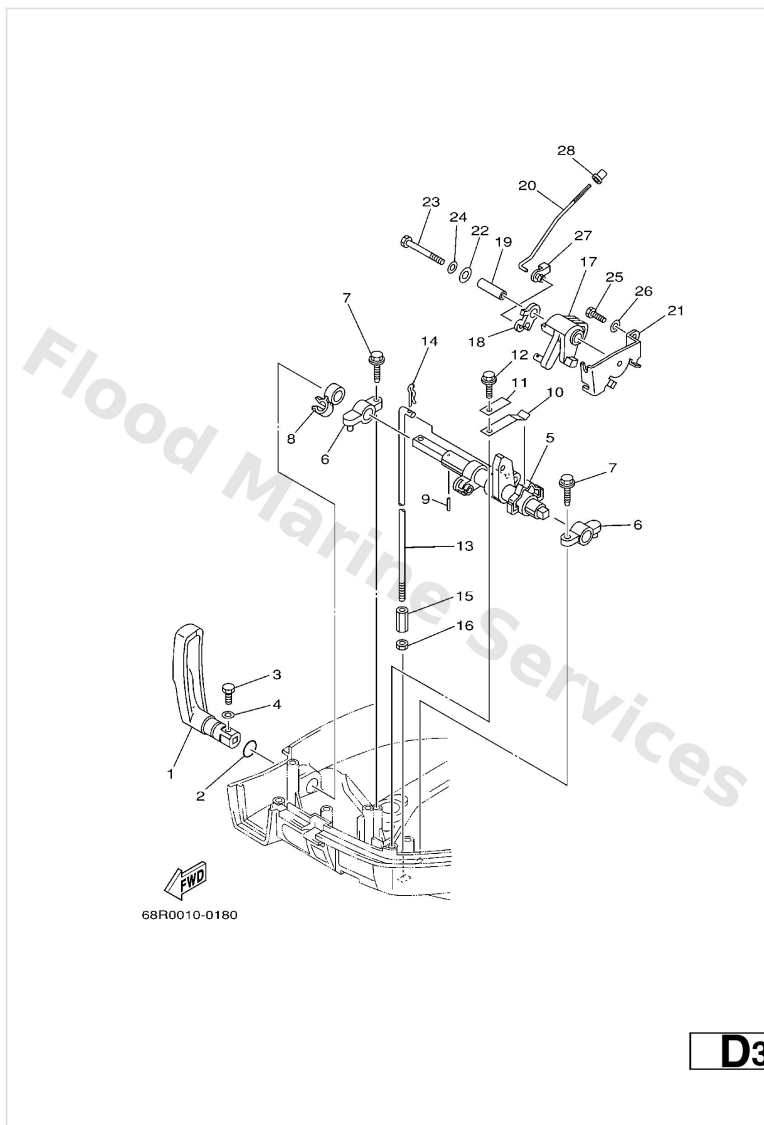
# Control



**D3**

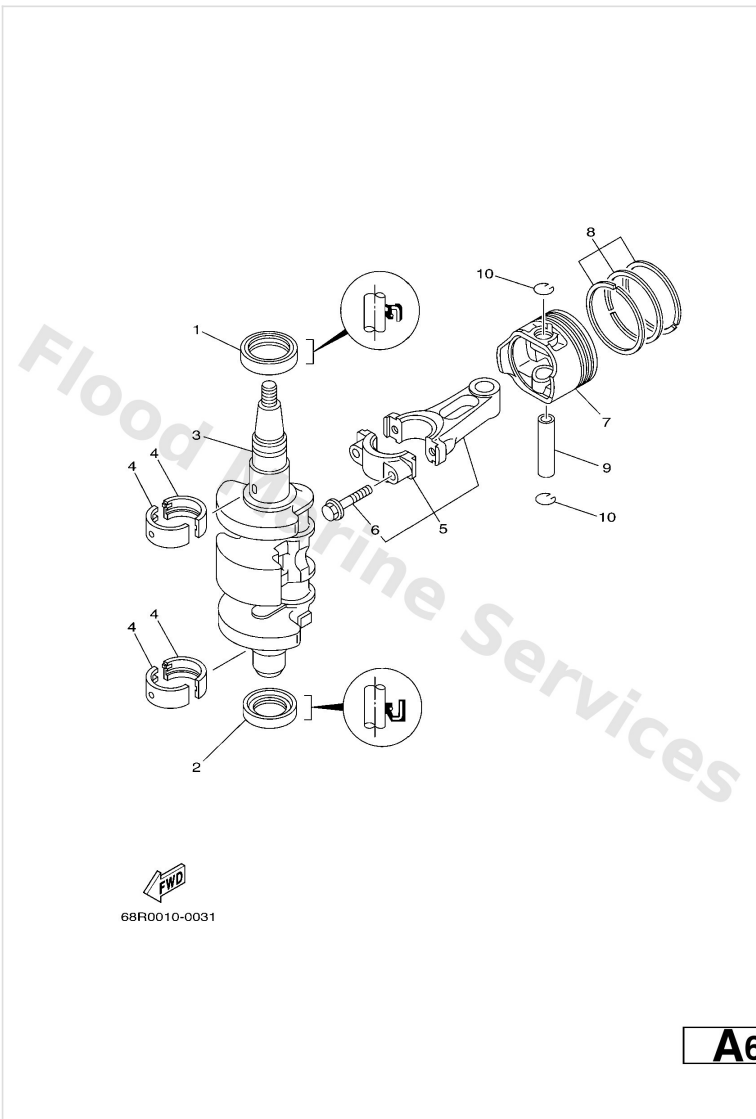
Ref	Part	
1	<a href="#">68T4411100</a> Handle, gear shift	<a href="#">Buy now</a>
2	<a href="#">9321012327</a> O-ring(3ld)	<a href="#">Buy now</a>
3	<a href="#">9709505016</a> Bolt(6a1)	<a href="#">Buy now</a>
4	<a href="#">9299505600</a> Washer, plain (646)	<a href="#">Buy now</a>
5	<a href="#">68T4412101</a> Lever, shift rod	<a href="#">Buy now</a>
6	<a href="#">6G1416620194</a> Bracket	<a href="#">Buy now</a>
7	<a href="#">9010906M81</a> Bolt	<a href="#">Buy now</a>
8	<a href="#">9046410M60</a> Clamp	<a href="#">Buy now</a>
9	<a href="#">9169030014</a> Pin, spring (647)	<a href="#">Buy now</a>
10	<a href="#">65W4411600</a> Spring	<a href="#">Buy now</a>
11	<a href="#">66R4411400</a> Stopper	<a href="#">Buy now</a>
12	<a href="#">9010906M86</a> Bolt	<a href="#">Buy now</a>
13	<a href="#">68T4414300</a> Rod, shift 1 <b>S</b>	<a href="#">Buy now</a>
13	<a href="#">68T4414310</a> Rod, shift 1 <b>L</b>	<a href="#">Buy now</a>
14	<a href="#">9046818001</a> Clip	<a href="#">Buy now</a>

# Control



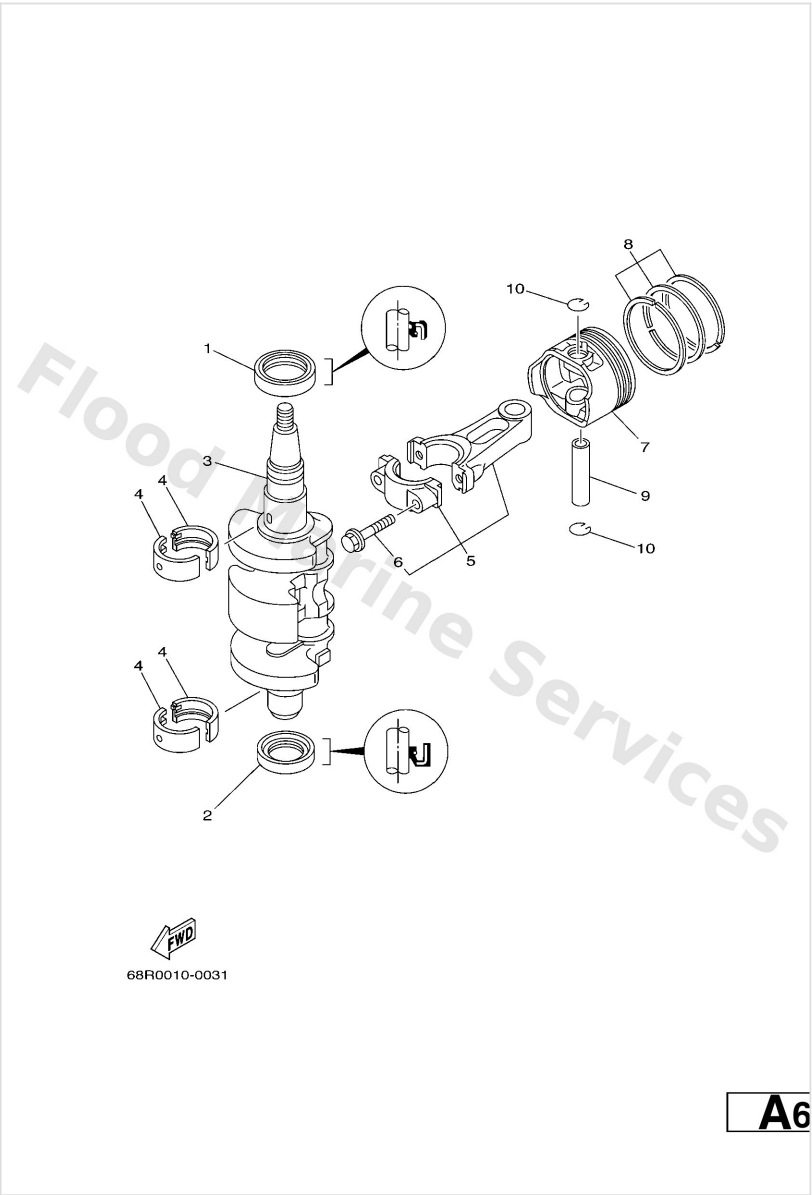
Ref	Part	
15	<a href="#">9017006015</a> Connector, shift rod	<a href="#">Buy now</a>
16	<a href="#">9538006700</a> Nut	<a href="#">Buy now</a>
17	<a href="#">68T4163800</a> Pulley	<a href="#">Buy now</a>
18	<a href="#">68R4128300</a> Lever Free Accel. F6B	<a href="#">Buy now</a>
18	<a href="#">68T4128300</a> Lever, free accel. F6A,F8C	<a href="#">Buy now</a>
19	<a href="#">9038706M59</a> Collar (6h3)	<a href="#">Buy now</a>
20	<a href="#">68T4121100</a> Link, accel. F6A,F8C	<a href="#">Buy now</a>
20	<a href="#">69F4121100</a> Link, Accel. F6B	<a href="#">Buy now</a>
21	<a href="#">68T1449700</a> Stay, throttle wire	<a href="#">Buy now</a>
22	<a href="#">9020106M62</a> Washer, plate (6e5)	<a href="#">Buy now</a>
23	<a href="#">9709506045</a> Bolt, hexagon	<a href="#">Buy now</a>
24	<a href="#">9299506600</a> Washer, plain (646)	<a href="#">Buy now</a>
25	<a href="#">9709506012</a> Bolt(gh1)	<a href="#">Buy now</a>
27	<a href="#">6614126202</a> Joint, choke lever	<a href="#">Buy now</a>
28	<a href="#">6471439560</a> Cap,over flow pipe	<a href="#">Buy now</a>

# Crankshaft & Piston



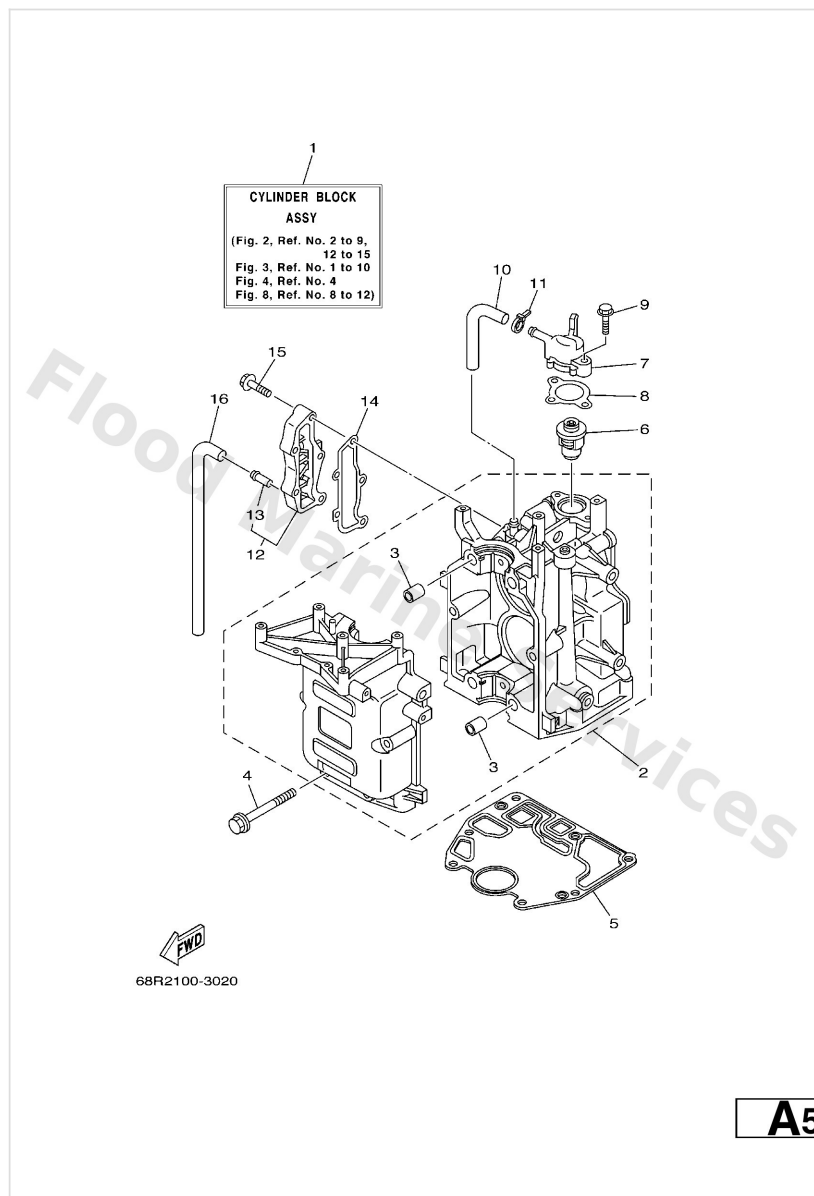
Ref	Part	
1	<a href="#">9310230M22</a> Oil seal (6g8)	<a href="#">Buy now</a>
2	<a href="#">9310125M69</a> Oil seal	<a href="#">Buy now</a>
3	<a href="#">68T1141100</a> Crankshaft	<a href="#">Buy now</a>
4	<a href="#">68T1141600</a> Plane bearing, crankshaft 1 UR BROWN	<a href="#">Buy now</a>
4	<a href="#">68T1141610</a> Plane bearing, crankshaft 1 UR BLACK	<a href="#">Buy now</a>
4	<a href="#">68T1141620</a> Plane bearing, crankshaft 1 UR BLUE	<a href="#">Buy now</a>
5	<a href="#">68T1165000</a> Connecting rod kit	<a href="#">Buy now</a>
6	<a href="#">67D1165400</a> Bolt, connecting rod	<a href="#">Buy now</a>
7	<a href="#">68T116310096</a> Piston (std)	<a href="#">Buy now</a>
7	<a href="#">68T1163500</a> Piston (0.25mm o/s) AP	<a href="#">Buy now</a>
7	<a href="#">68T1163600</a> Piston (0.50mm o/s) AP	<a href="#">Buy now</a>
8	<a href="#">68T1160301</a> Piston ring set (std)	<a href="#">Buy now</a>
8	<a href="#">68T1160401</a> Piston ring set (0.25mm o/s) AP	<a href="#">Buy now</a>
8	<a href="#">68T1160501</a> Piston ring set (0.50mm o/s) AP	<a href="#">Buy now</a>
9	<a href="#">68T1163300</a> Pin, piston	<a href="#">Buy now</a>

# Crankshaft & Piston



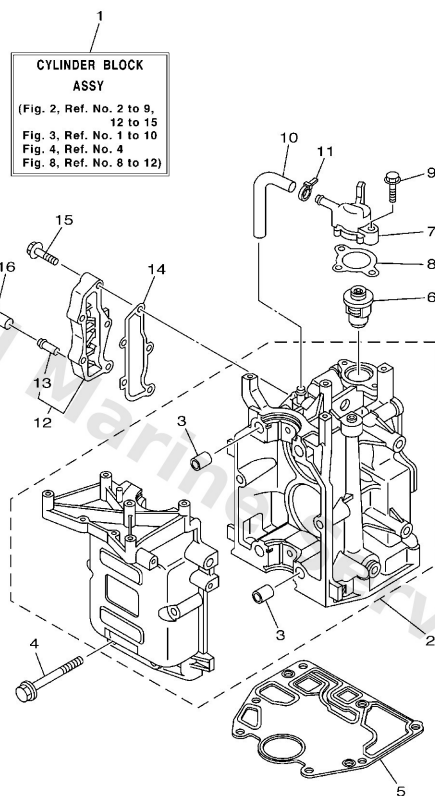
Ref	Part	
10	<a href="#">9345015023</a> Circlip 131116340000	<a href="#">Buy now</a>

# Cylinder & Crankcase 1



Ref	Part	
1	<a href="#">68TW009B101S</a> Cylinder block ass'y	<a href="#">Buy now</a>
2	<a href="#">68T15100101S</a> Crank case assembly	<a href="#">Buy now</a>
3	<a href="#">9953012016</a> Pin, dowel	<a href="#">Buy now</a>
4	<a href="#">9011908M29</a> Bolt, with washer	<a href="#">Buy now</a>
5	<a href="#">68T1135100</a> Gasket, cylinder	<a href="#">Buy now</a>
6	<a href="#">66M1241100</a> Thermostat	<a href="#">Buy now</a>
7	<a href="#">68T12413001S</a> Cover, thermostat	<a href="#">Buy now</a>
8	<a href="#">6G812414A0</a> Gasket, cover	<a href="#">Buy now</a>
9	<a href="#">9011906MA2</a> Bolt, with washer	<a href="#">Buy now</a>
10	<a href="#">68T1248100</a> Pipe 1	<a href="#">Buy now</a>
11	<a href="#">9046511M10</a> Clamp	<a href="#">Buy now</a>
12	<a href="#">68T41113001S</a> Outer cover, exhaust	<a href="#">Buy now</a>
13	<a href="#">6E92437800</a> Pipe, joint 4	<a href="#">Buy now</a>
14	<a href="#">68T41114A0</a> Gasket, exhaust outer cover	<a href="#">Buy now</a>
15	<a href="#">9011906MA3</a> Bolt, with washer	<a href="#">Buy now</a>

# Cylinder & Crankcase 1

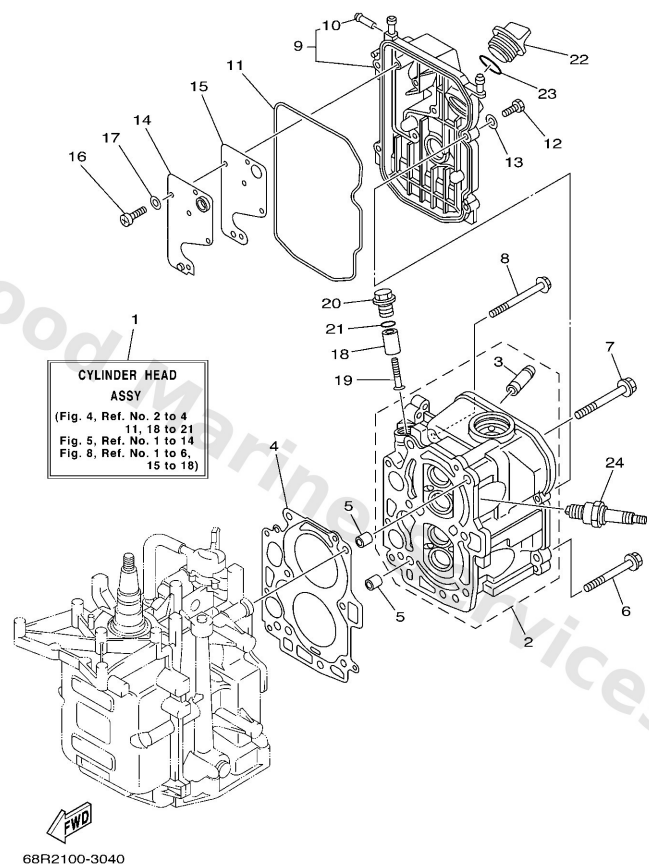


FWD  
68R2100-3020

**A5**

Ref	Part	
16	<a href="#">68T1248200</a> Pipe 2	<a href="#">Buy now</a>

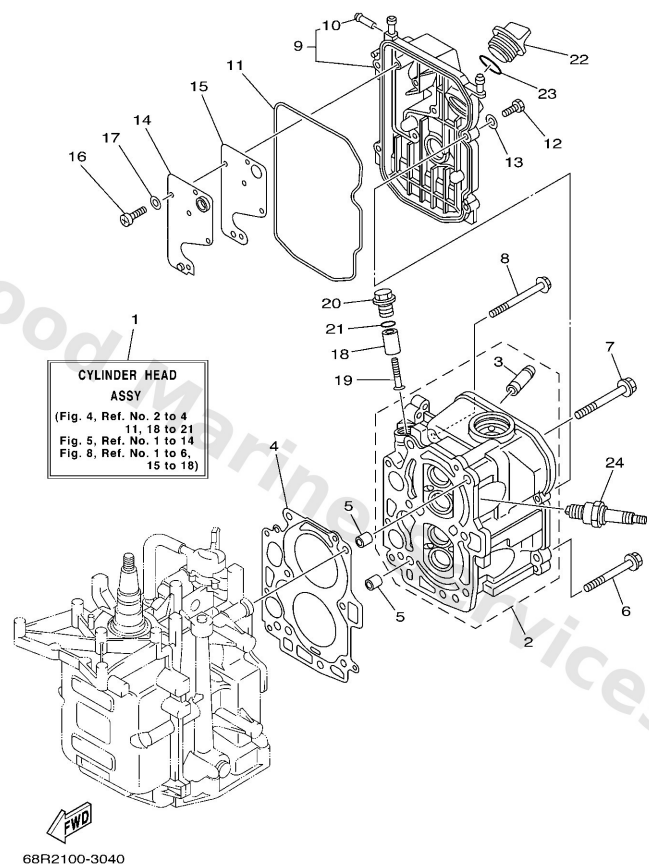
## Cylinder & Crankcase 2



**A7**

Ref	Part	
1	<a href="#">68TW009A021S</a> Cylinder head assembly	<a href="#">Buy now</a>
2	<a href="#">68T11111011S</a> Head, cylinder 1	<a href="#">Buy now</a>
3	<a href="#">67D1113310</a> Guide, valve 1	<a href="#">Buy now</a>
4	<a href="#">68T1118100</a> Gasket, cylinder head 1	<a href="#">Buy now</a>
5	<a href="#">9951010114</a> Pin, dowel(3vd)	<a href="#">Buy now</a>
6	<a href="#">9010508M36</a> Bolt (6g8)	<a href="#">Buy now</a>
7	<a href="#">9010508M78</a> Bolt, washer based	<a href="#">Buy now</a>
8	<a href="#">9011906049</a> Bolt, with washer	<a href="#">Buy now</a>
9	<a href="#">68T11191001S</a> Cover, cylinder head 1	<a href="#">Buy now</a>
10	<a href="#">6502437800</a> Pipe, joint 2	<a href="#">Buy now</a>
11	<a href="#">68T1135600</a> Seal, cylinder 2	<a href="#">Buy now</a>
12	<a href="#">9709506020</a> Bolt(7u8)	<a href="#">Buy now</a>
13	<a href="#">9299506600</a> Washer, plain (646)	<a href="#">Buy now</a>
14	<a href="#">68T1116800</a> Cover, breather	<a href="#">Buy now</a>
15	<a href="#">68T11169A0</a> Gasket, breather cover	<a href="#">Buy now</a>

## Cylinder & Crankcase 2

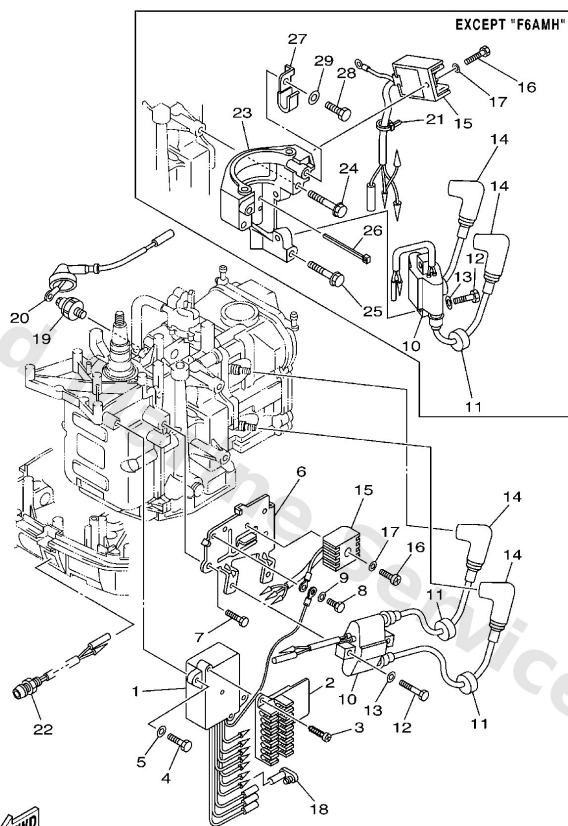


**A7**

Ref	Part	
16	<a href="#">9850704010</a> Screw, pan head(6g8)	<a href="#">Buy now</a>
17	<a href="#">9290704600</a> Washer(jf2)	<a href="#">Buy now</a>
18	<a href="#">6G81132500</a> Anode	<a href="#">Buy now</a>
19	<a href="#">9788005025</a> Screw, panhead (a93)	<a href="#">Buy now</a>
20	<a href="#">6G81119701</a> Plug, blind	<a href="#">Buy now</a>
21	<a href="#">9321013M63</a> O-ring (6g8)	<a href="#">Buy now</a>
22	<a href="#">6G81536300</a> Plug, oil	<a href="#">Buy now</a>
23	<a href="#">9321024M79</a> O-ring	<a href="#">Buy now</a>
24	<a href="#">9470200274</a> Plug, spark (br6hs-10)	<a href="#">Buy now</a>



# Electrical 1

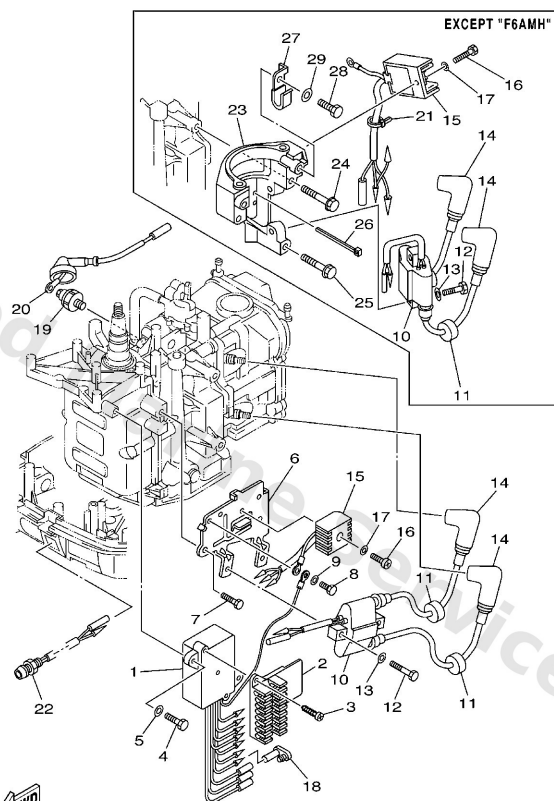


68R1300-2120

**C3**

Ref	Part	
1	<a href="#">68T8554000</a> C.d.i. unit assembly F6A,F8C	<a href="#">Buy now</a>
1	<a href="#">69F8554000</a> - F6B	<a href="#">Buy now</a>
2	<a href="#">68T8252200</a> Clamp, coupler	<a href="#">Buy now</a>
3	<a href="#">9778040512</a> Screw, pan head tapping	<a href="#">Buy now</a>
4	<a href="#">9709506020</a> Bolt(7u8)	<a href="#">Buy now</a>
5	<a href="#">9299506600</a> Washer, plain (646)	<a href="#">Buy now</a>
6	<a href="#">68T8554200</a> Bracket	<a href="#">Buy now</a>
7	<a href="#">9709508012</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
8	<a href="#">9709506012</a> Bolt(gh1)	<a href="#">Buy now</a>
10	<a href="#">6808557000</a> Ignition coil assembly	<a href="#">Buy now</a>
11	<a href="#">9048025161</a> Grommet(656)	<a href="#">Buy now</a>
12	<a href="#">9709506025</a> Bolt	<a href="#">Buy now</a>
14	<a href="#">6E38237021</a> Plug cap assembly	<a href="#">Buy now</a>
15	<a href="#">6648197061</a> Rectifier assembly	<a href="#">Buy now</a>
15	<a href="#">68T8196000</a> Rectifier & regulator assembly	<a href="#">Buy now</a>

# Electrical 1

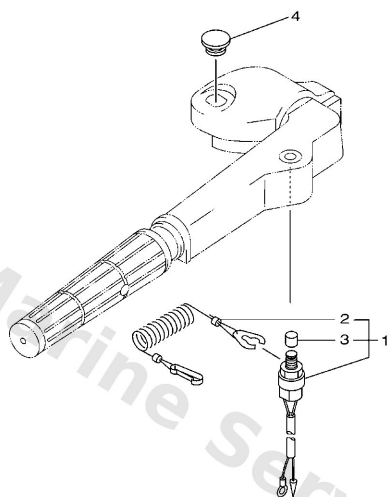


68R1300-2120

**C3**

Ref	Part	
16	<a href="#">9788005025</a> Screw, panhead (a93)	<a href="#">Buy now</a>
17	<a href="#">9299005600</a> Washer, plain (646)	<a href="#">Buy now</a>
18	<a href="#">6A08211900</a> Cover, lead wire	<a href="#">Buy now</a>
19	<a href="#">67F8250400</a> Oil pressure switch assembly	<a href="#">Buy now</a>
20	<a href="#">68T8212710</a> Wire, lead 2	<a href="#">Buy now</a>
21	<a href="#">9046511M10</a> Clamp	<a href="#">Buy now</a>
22	<a href="#">68T8541000</a> Emergency signal light assembly	<a href="#">Buy now</a>
23	<a href="#">68T818220094</a> Bracket, starting motor	<a href="#">Buy now</a>
24	<a href="#">9011908046</a> Bolt, with washer	<a href="#">Buy now</a>
25	<a href="#">9011908020</a> Bolt, with washer	<a href="#">Buy now</a>
27	<a href="#">9046508M99</a> Clamp	<a href="#">Buy now</a>

## Electrical 2

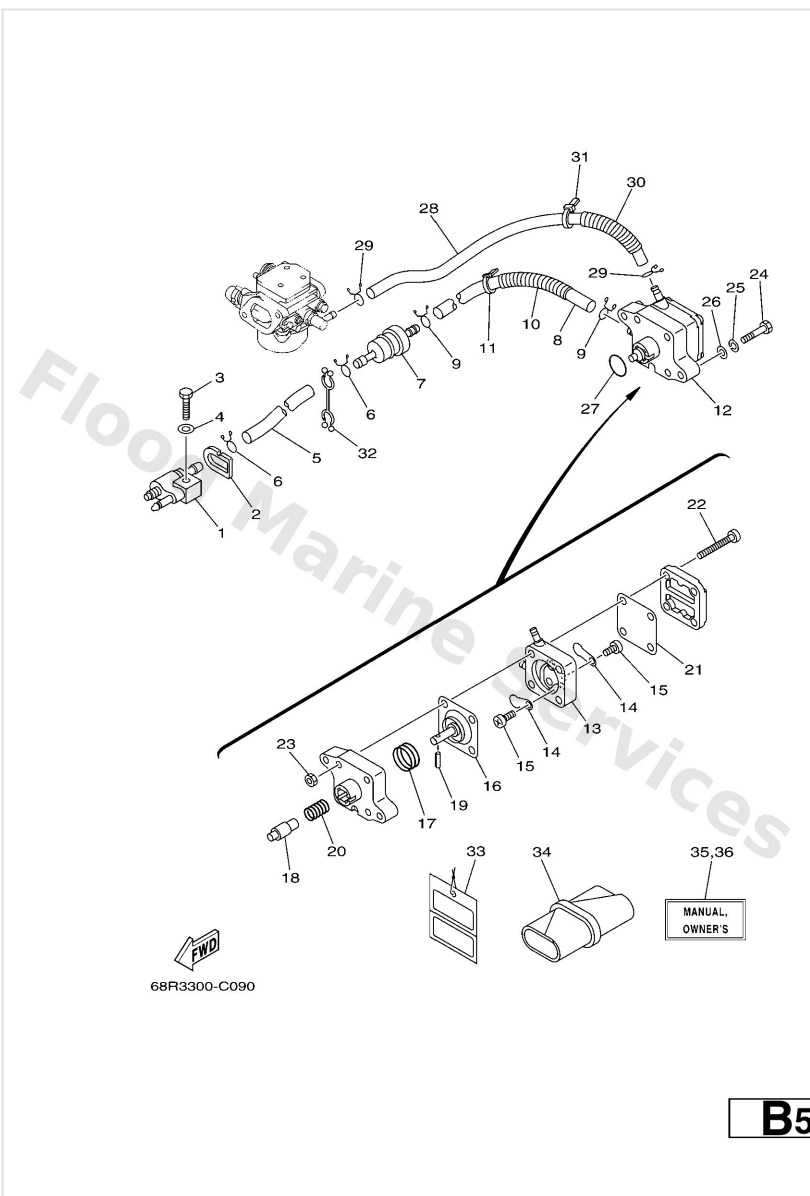


  
68R0300-0140

**C5**

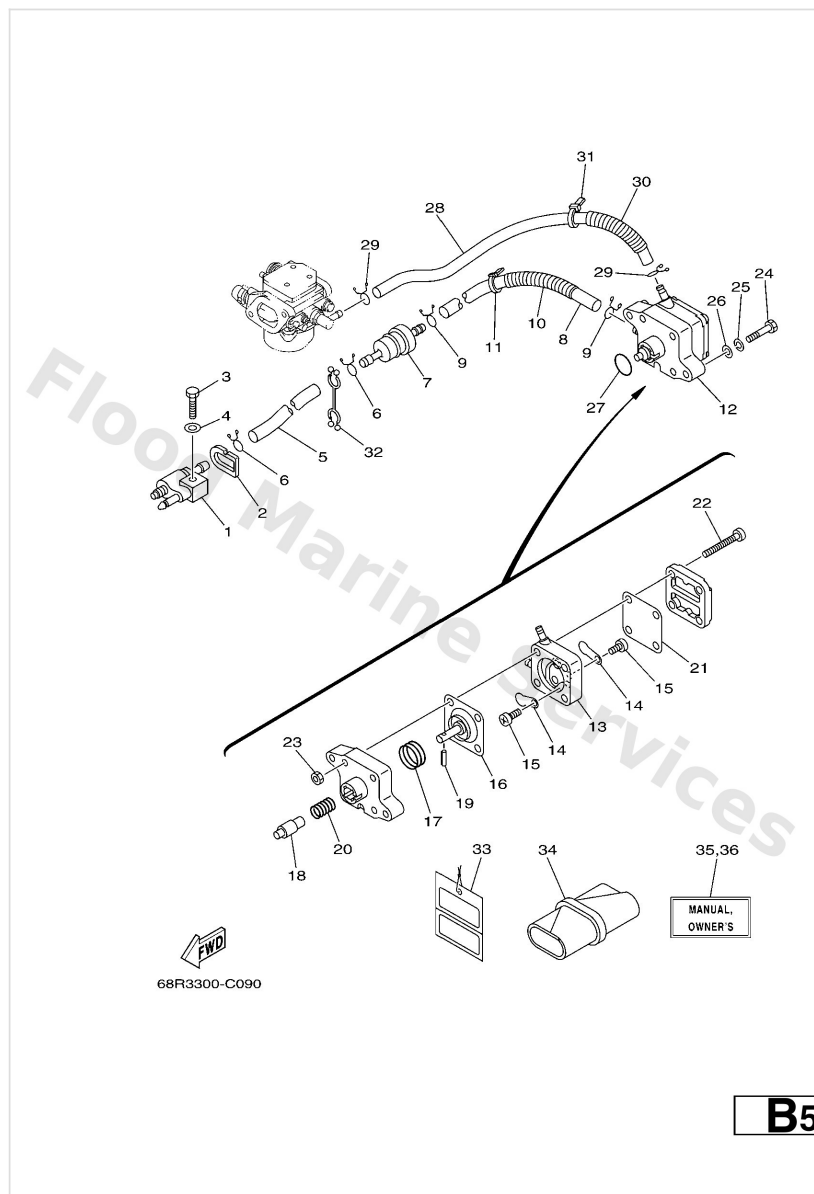
Ref	Part	
1	<a href="#">65W8257501</a> Engine stop switch assembly	<a href="#">Buy now</a>
2	<a href="#">6828255600</a> Lanyard, stop switch	<a href="#">Buy now</a>
3	<a href="#">6898257Y00</a> Cap	<a href="#">Buy now</a>
4	<a href="#">6G14272500</a> Grommet	<a href="#">Buy now</a>

Fuel

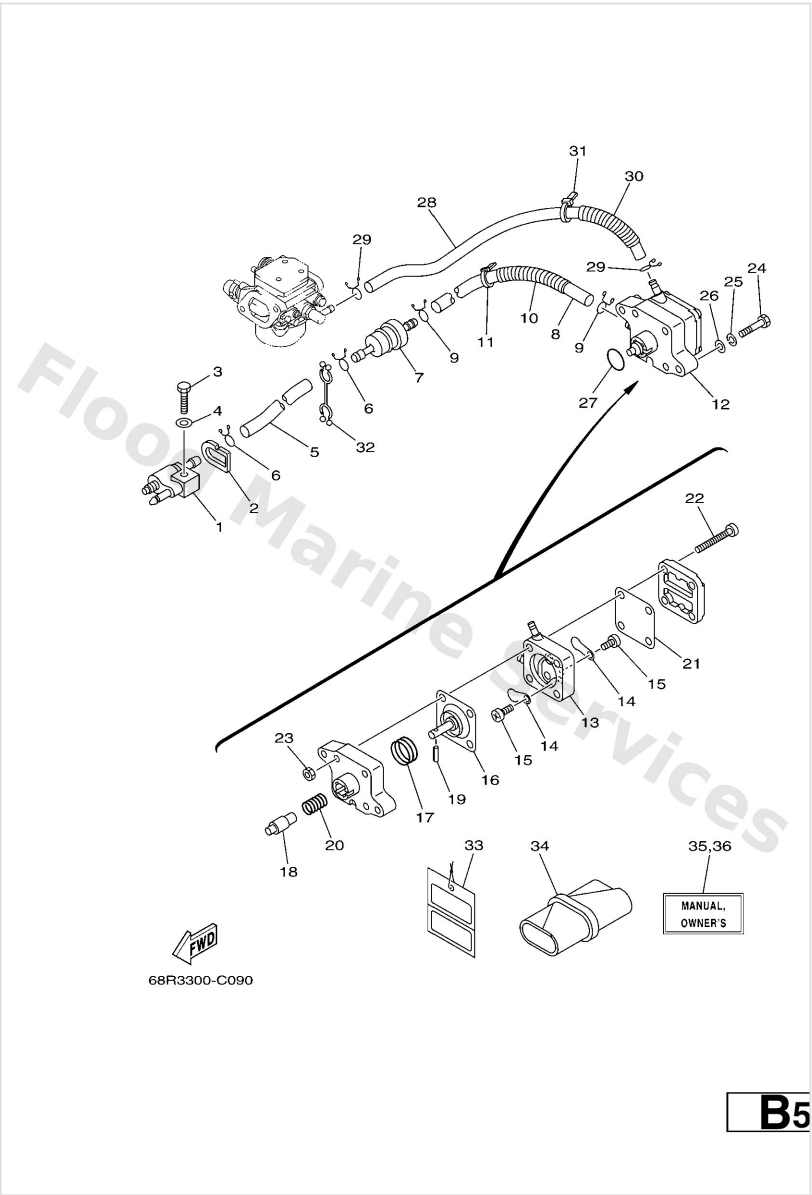


Ref	Part	
1	<a href="#">6G12430402</a> Fuel pipe joint comp. 1	<a href="#">Buy now</a>
2	<a href="#">61N2432900</a> Seal	<a href="#">Buy now</a>
3	<a href="#">9709506025</a> Bolt	<a href="#">Buy now</a>
4	<a href="#">9299506600</a> Washer, plain (646)	<a href="#">Buy now</a>
5	<a href="#">9044510M18</a> Hose (I400)	<a href="#">Buy now</a>
6	<a href="#">9046709M09</a> Clip(6k8)	<a href="#">Buy now</a>
7	<a href="#">68T2425100</a> Strainer 1	<a href="#">Buy now</a>
8	<a href="#">9044510M50</a> Hose (I400)	<a href="#">Buy now</a>
10	<a href="#">9044614M66</a> Hose(64x)	<a href="#">Buy now</a>
11	<a href="#">9046511M10</a> Clamp	<a href="#">Buy now</a>
12	<a href="#">68T2441000</a> Fuel pump assembly	<a href="#">Buy now</a>
13	<a href="#">66M2441301</a> Body 2	<a href="#">Buy now</a>
14	<a href="#">6A02442101</a> Valve, check	<a href="#">Buy now</a>
15	<a href="#">6E71432500</a> Screw, pan head	<a href="#">Buy now</a>
16	<a href="#">66M2441100</a> Diaphragm	<a href="#">Buy now</a>

# Fuel

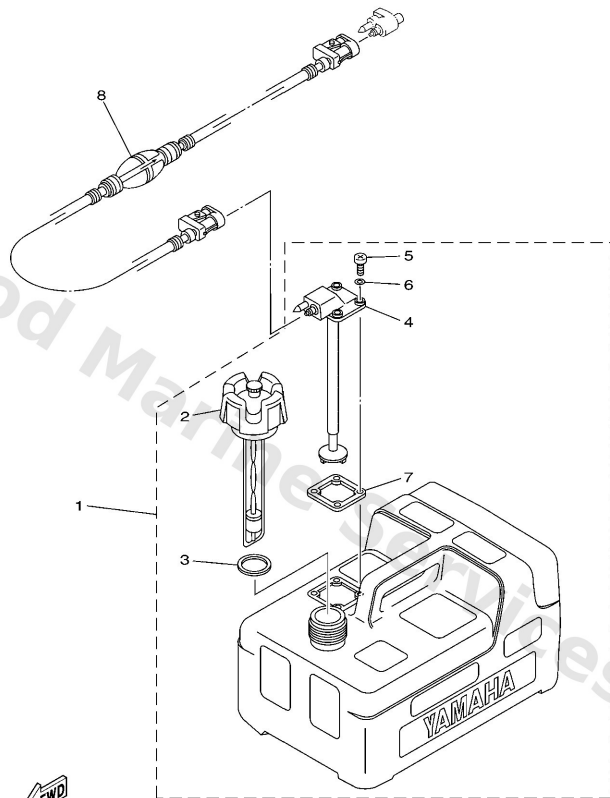


Ref	Part	
17	<a href="#">66M2442300</a> Spring, diaphragm	<a href="#">Buy now</a>
18	<a href="#">66M1313100</a> Plunger	<a href="#">Buy now</a>
19	<a href="#">66M2437400</a> Pin	<a href="#">Buy now</a>
20	<a href="#">66M2445400</a> Spring	<a href="#">Buy now</a>
21	<a href="#">66M2447100</a> Diaphragm	<a href="#">Buy now</a>
22	<a href="#">66M2444400</a> Screw	<a href="#">Buy now</a>
23	<a href="#">9538005600</a> Nut, hexagon (663)	<a href="#">Buy now</a>
24	<a href="#">9709506030</a> Bolt(jf7)	<a href="#">Buy now</a>
25	<a href="#">9299506100</a> Washer(6a1)	<a href="#">Buy now</a>
27	<a href="#">9321020M65</a> O-ring	<a href="#">Buy now</a>
28	<a href="#">9044510016</a> Hose (I280)	<a href="#">Buy now</a>
32	<a href="#">9046410M53</a> Clamp	<a href="#">Buy now</a>
33	<a href="#">61H2819R31</a> Tag Warning	<a href="#">Buy now</a>
34	<a href="#">68T2810000</a> Tool kit	<a href="#">Buy now</a>
35	<a href="#">68T2819973A0</a> Om f6amh,f6a '04 UR (E,F,S)	<a href="#">Buy now</a>



Ref	Part	
35	<a href="#">68T2819973B0</a> Om f6amh,f6a '04 UR (D,NL,I)	<a href="#">Buy now</a>
36	<a href="#">68T2819983A0</a> Om f6amh,f6a '04 UR (DK,P,GR)	<a href="#">Buy now</a>
36	<a href="#">68T2819983B0</a> Om f6amh,f6a '04 UR (N,S,SS)	<a href="#">Buy now</a>

# Fuel Tank

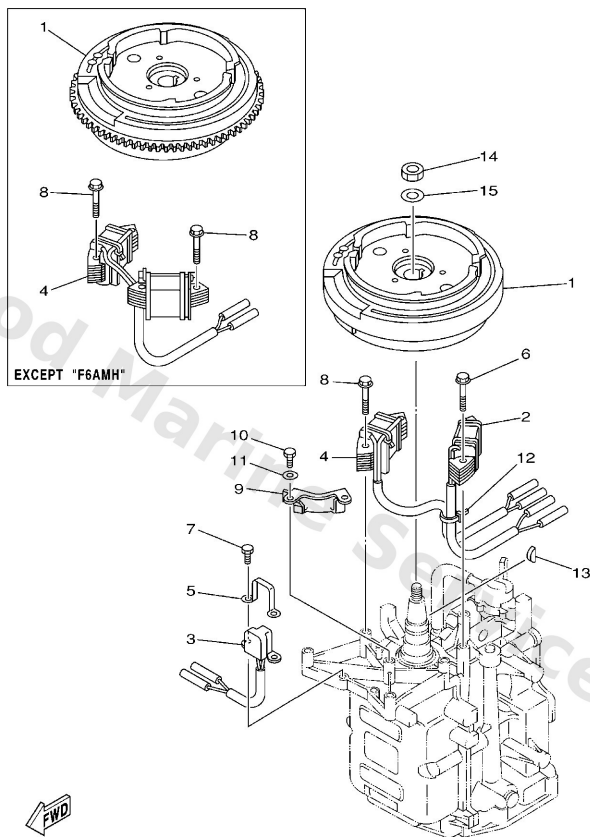


68R3100-C260

**E7**

Ref	Part	
1	<a href="#">6YL2420102</a> Fuel Tank assembly AP	<a href="#">Buy now</a>
2	<a href="#">6YL2461000</a> Cap Assembly	<a href="#">Buy now</a>
3	<a href="#">6YL2464100</a> Gasket, cap 1	<a href="#">Buy now</a>
4	<a href="#">6YL2426001</a> Fuel meter assembly	<a href="#">Buy now</a>
5	<a href="#">9015705M16</a> Screw, pan head	<a href="#">Buy now</a>
6	<a href="#">6YL2432900</a> Seal	<a href="#">Buy now</a>
7	<a href="#">6YL2426801</a> Gasket, fuel meter	<a href="#">Buy now</a>
8	<a href="#">6YL2430653</a> Fuel pipe comp. 1 AP	<a href="#">Buy now</a>

# Generator

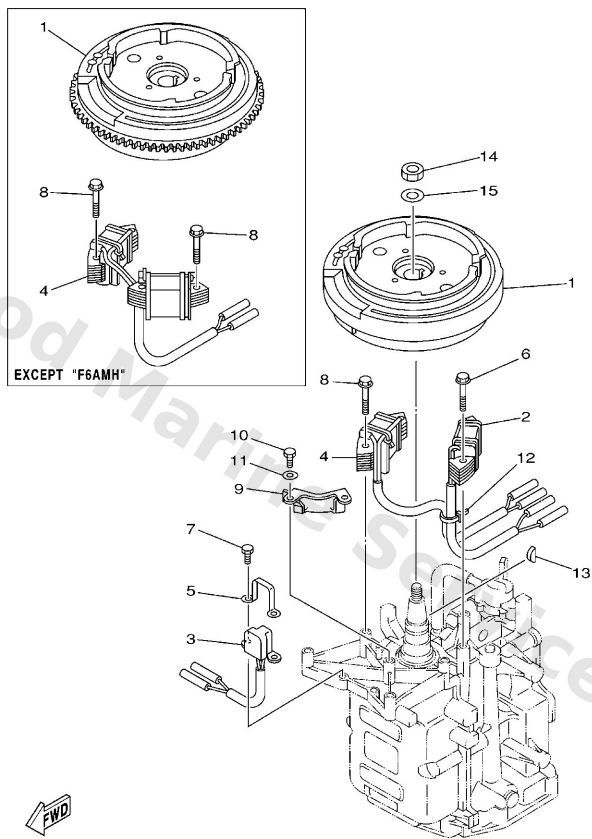


**C2**

Ref	Part	
1	<a href="#">68T8555001</a> Rotor assembly	<a href="#">Buy now</a>
1	<a href="#">68T8555011</a> Rotor assembly	<a href="#">Buy now</a>
2	<a href="#">68T8552000</a> Coil, charge	<a href="#">Buy now</a>
3	<a href="#">68T8558001</a> Coil, pulser	<a href="#">Buy now</a>
4	<a href="#">68T8553300</a> Coil, lighting	<a href="#">Buy now</a>
4	<a href="#">68T8553310</a> Coil, lighting	<a href="#">Buy now</a>
5	<a href="#">6H28558200</a> Attachment, pulser	<a href="#">Buy now</a>
6	<a href="#">9011906014</a> Bolt, with washer(61b)	<a href="#">Buy now</a>
7	<a href="#">9709505010</a> Bolt (682)	<a href="#">Buy now</a>
8	<a href="#">9011906MA1</a> Bolt, with washer(63m)	<a href="#">Buy now</a>
9	<a href="#">68T8132800</a> Clamp	<a href="#">Buy now</a>
10	<a href="#">9701306012</a> Bolt(gh1)	<a href="#">Buy now</a>
11	<a href="#">9290306600</a> Washer, plain (646)	<a href="#">Buy now</a>
12	<a href="#">9046511M10</a> Clamp	<a href="#">Buy now</a>
13	<a href="#">9028004M06</a> Key, woodruff(6a1)	<a href="#">Buy now</a>



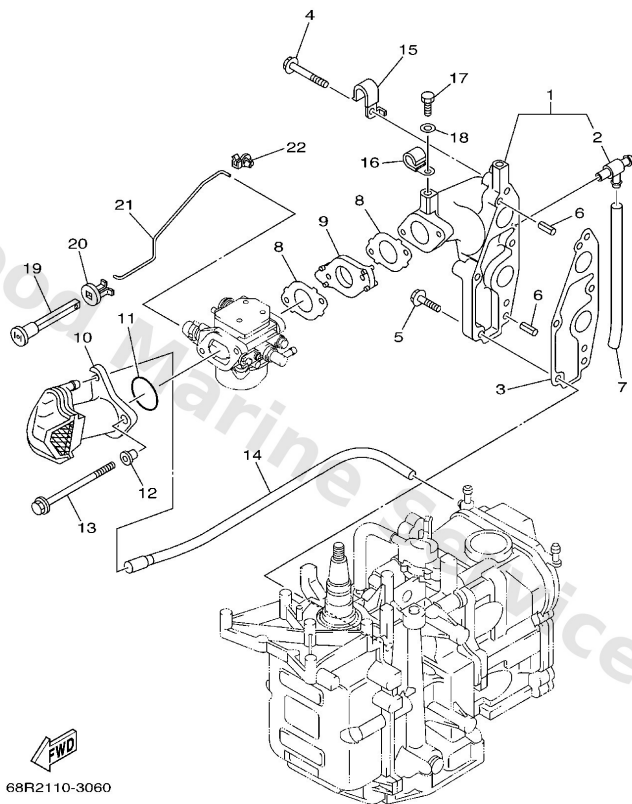
# Generator



68R0300-1110

Ref	Part	
14	<a href="#">9017012066</a> Nut, hexagon 6481155500	<a href="#">Buy now</a>
15	<a href="#">9020112472</a> Washer, plate (4n0)	<a href="#">Buy now</a>

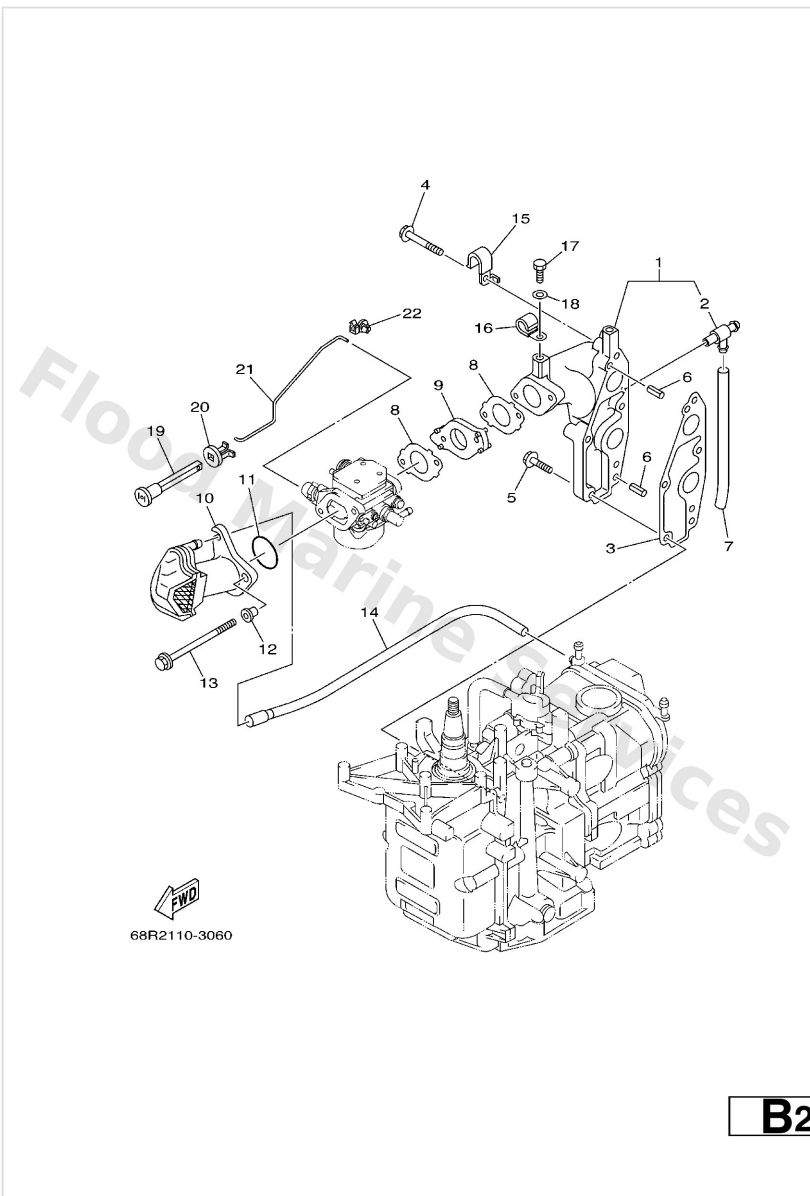
# Intake



**B2**

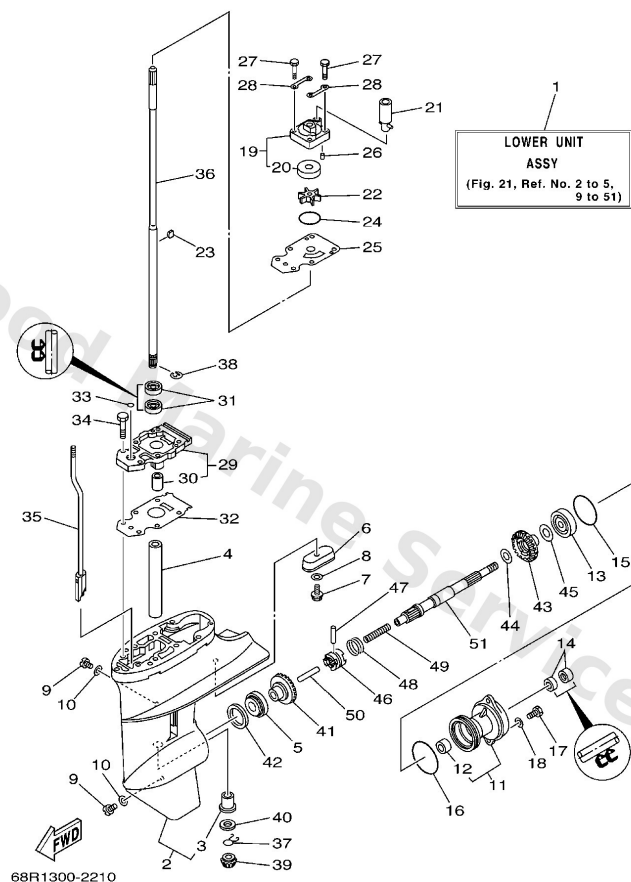
Ref	Part	
1	<a href="#">68T13641201S</a> Manifold 1 FLUSHING KIT	<a href="#">Buy now</a>
2	<a href="#">67F1248200</a> Pipe 2	<a href="#">Buy now</a>
3	<a href="#">68T1364500</a> Gasket, manifold 1	<a href="#">Buy now</a>
4	<a href="#">9011906MA5</a> Bolt, with washer	<a href="#">Buy now</a>
5	<a href="#">9011906MA3</a> Bolt, with washer	<a href="#">Buy now</a>
6	<a href="#">9169050014</a> Pin, spring (647)	<a href="#">Buy now</a>
7	<a href="#">9044509M20</a> Hose (L95) FLUSHING KIT	<a href="#">Buy now</a>
8	<a href="#">68T13646A0</a> Gasket, manifold 2	<a href="#">Buy now</a>
9	<a href="#">68T1427100</a> Insulator	<a href="#">Buy now</a>
10	<a href="#">68T1444000</a> Silencer assembly, intake	<a href="#">Buy now</a>
11	<a href="#">9321031MJ5</a> O-ring	<a href="#">Buy now</a>
12	<a href="#">9038706M70</a> Collar (6h5)	<a href="#">Buy now</a>
13	<a href="#">9759506585</a> Bolt, flange	<a href="#">Buy now</a>
14	<a href="#">68T1248300</a> Pipe 3	<a href="#">Buy now</a>
15	<a href="#">9046508M99</a> Clamp	<a href="#">Buy now</a>

# Intake



Ref	Part	
16	<a href="#">9046508M83</a> Clamp FLUSHING KIT	<a href="#">Buy now</a>
17	<a href="#">9709506010</a> Bolt FLUSHING KIT	<a href="#">Buy now</a>
18	<a href="#">9299506600</a> Washer, plain (646) FLUSHING KIT	<a href="#">Buy now</a>
19	<a href="#">6H44127101</a> Knob, choke	<a href="#">Buy now</a>
20	<a href="#">6894127300</a> Grommet	<a href="#">Buy now</a>
21	<a href="#">68T4125600</a> Rod, choke 1	<a href="#">Buy now</a>
22	<a href="#">6J84126200</a> Joint, choke lever	<a href="#">Buy now</a>

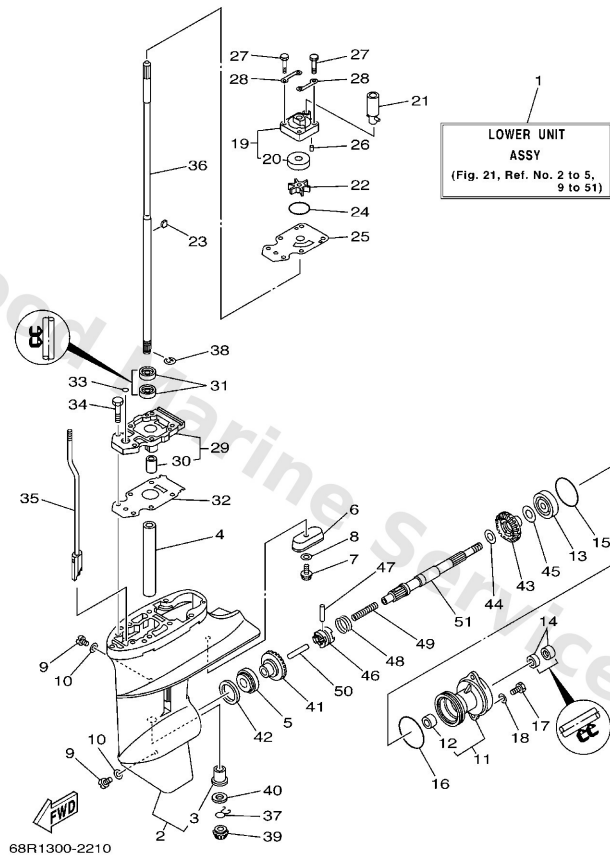
## Lower Casing & Drive 1



**E3**

Ref	Part	
1	<a href="#">68T45300004D</a> Lower unit assembly S	<a href="#">Buy now</a>
1	<a href="#">68T45300104D</a> Lower unit assembly L	<a href="#">Buy now</a>
2	<a href="#">68T45311004D</a> Casing, lower	<a href="#">Buy now</a>
3	<a href="#">6G14531709</a> Bushing, drive shaft 2	<a href="#">Buy now</a>
4	<a href="#">9038714M49</a> Collar (6g1)	<a href="#">Buy now</a>
5	<a href="#">93306004U0</a> Bearing (7k2)	<a href="#">Buy now</a>
6	<a href="#">68T4525100</a> Anode	<a href="#">Buy now</a>
7	<a href="#">9589506016</a> Bolt, flange deep recess	<a href="#">Buy now</a>
8	<a href="#">9299006300</a> Washer, tooth	<a href="#">Buy now</a>
9	<a href="#">9034008002</a> Plug, straight screw	<a href="#">Buy now</a>
10	<a href="#">9043008020</a> Gasket	<a href="#">Buy now</a>
11	<a href="#">6G145361014D</a> Cap, lower casing	<a href="#">Buy now</a>
12	<a href="#">6G14536209</a> Bushing, lower casing cap	<a href="#">Buy now</a>
14	<a href="#">9310115074</a> Oil seal (655)	<a href="#">Buy now</a>
15	<a href="#">9321049046</a> O-ring (620)	<a href="#">Buy now</a>

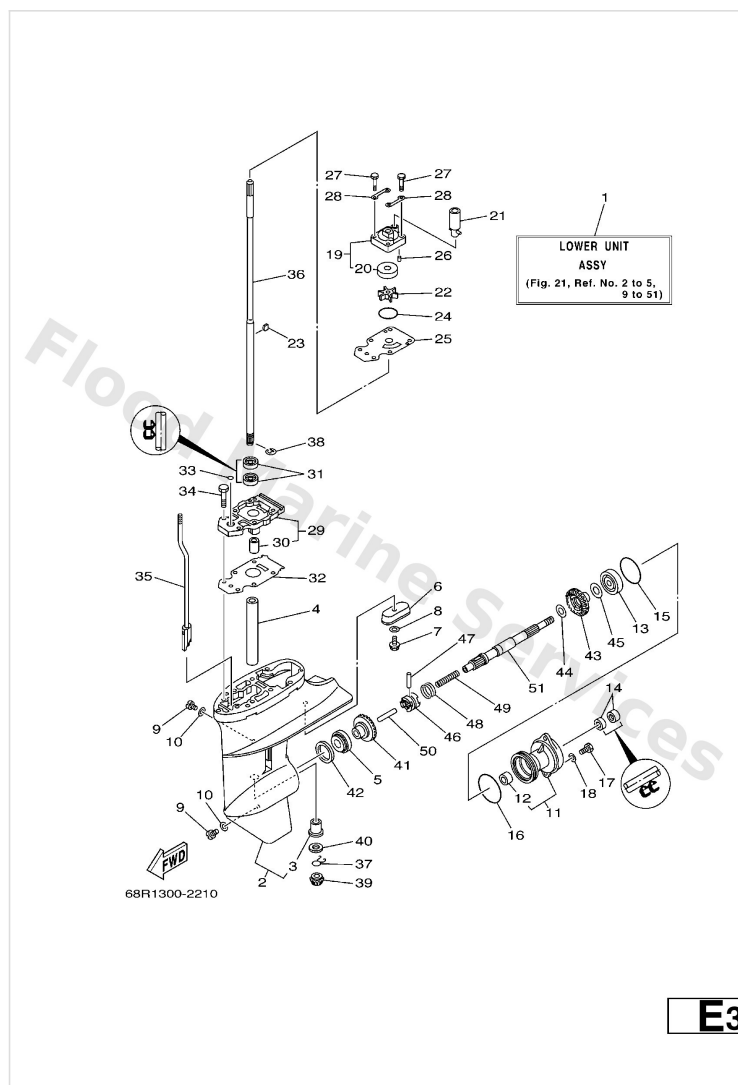
# Lower Casing & Drive 1



**E3**

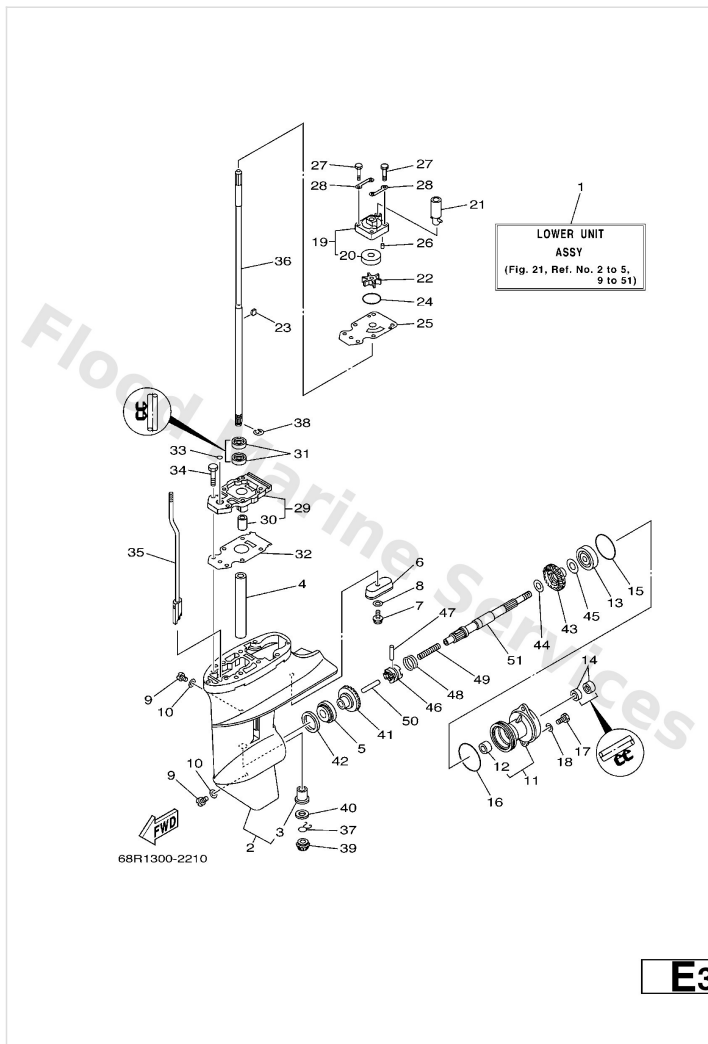
Ref	Part	
16	<a href="#">9321053M08</a> O-ring(50m)	<a href="#">Buy now</a>
17	<a href="#">9709506016</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
18	<a href="#">9299506600</a> Washer, plain (646)	<a href="#">Buy now</a>
19	<a href="#">63V4430100</a> Water pump housing comp.	<a href="#">Buy now</a>
20	<a href="#">63V4432200</a> Insert, cartridge	<a href="#">Buy now</a>
21	<a href="#">68T4436600</a> Damper, water seal 2	<a href="#">Buy now</a>
22	<a href="#">68T4435200</a> Impeller	<a href="#">Buy now</a>
23	<a href="#">6644433800</a> Key, woodruff	<a href="#">Buy now</a>
24	<a href="#">9321044398</a> O-ring(55x)	<a href="#">Buy now</a>
25	<a href="#">68T4432300</a> Outer plate, cartridge	<a href="#">Buy now</a>
26	<a href="#">9360412M07</a> Pin, dowel (688)	<a href="#">Buy now</a>
27	<a href="#">9708008045</a> Bolt, hexagon	<a href="#">Buy now</a>
28	<a href="#">63V4432800</a> Plate	<a href="#">Buy now</a>
29	<a href="#">68T45331005B</a> Housing, bearing	<a href="#">Buy now</a>
30	<a href="#">6G14531609</a> Bushing, drive shaft 1	<a href="#">Buy now</a>

# Lower Casing & Drive 1



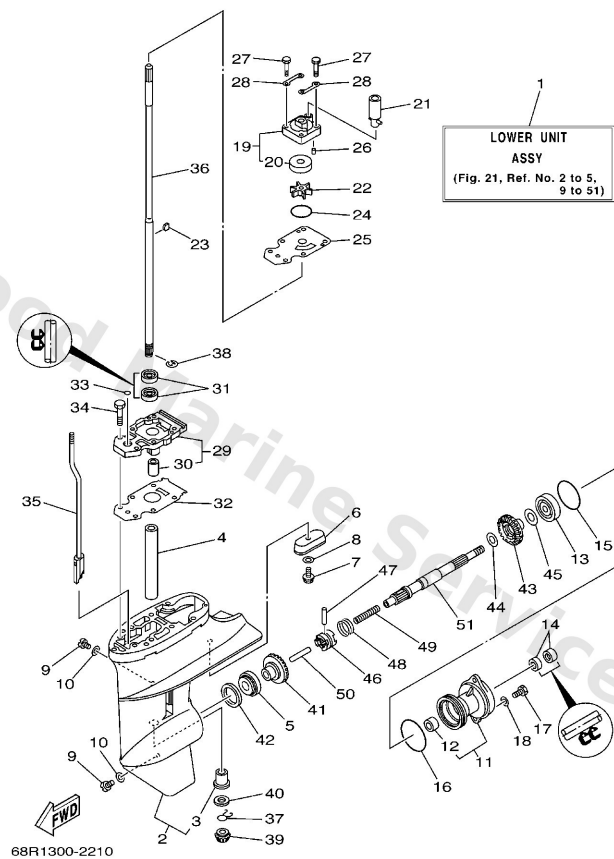
Ref	Part	
31	<a href="#">9310111M23</a> Oil seal (6g1)	<a href="#">Buy now</a>
32	<a href="#">68T45315A0</a> Packing, lower casing	<a href="#">Buy now</a>
33	<a href="#">9321006ME6</a> O-ring	<a href="#">Buy now</a>
34	<a href="#">9708008025</a> Screw, bind(j36)	<a href="#">Buy now</a>
35	<a href="#">68T4415000</a> Shift cam assembly	<a href="#">Buy now</a>
36	<a href="#">68T4551100</a> Shaft, drive S	<a href="#">Buy now</a>
36	<a href="#">68T4551110</a> Shaft, drive L	<a href="#">Buy now</a>
37	<a href="#">9046709M05</a> Clip (6g1)	<a href="#">Buy now</a>
38	<a href="#">9900107600</a> Circlip(6I2)	<a href="#">Buy now</a>
39	<a href="#">68T4555100</a> Pinion	<a href="#">Buy now</a>
40	<a href="#">6G1455330019</a> Shim (t:1.9mm) UR	<a href="#">Buy now</a>
40	<a href="#">6G1455330020</a> Shim (t:2.0mm) UR	<a href="#">Buy now</a>
40	<a href="#">6G1455330021</a> Shim (t:2.1mm) UR	<a href="#">Buy now</a>
40	<a href="#">6G1455330022</a> Shim (t:2.2mm) UR	<a href="#">Buy now</a>
41	<a href="#">68T4556000</a> Gear	<a href="#">Buy now</a>

# Lower Casing & Drive 1



Ref	Part	
42	<a href="#">664455870110</a> Shim (t:0.10mm) UR	<a href="#">Buy now</a>
42	<a href="#">664455870112</a> Shim (t:0.12mm) UR	<a href="#">Buy now</a>
42	<a href="#">664455870115</a> Shim (t:0.15mm) UR	<a href="#">Buy now</a>
42	<a href="#">664455870118</a> Shim (t:0.18mm) UR	<a href="#">Buy now</a>
42	<a href="#">664455870130</a> Shim (t:0.30mm) UR	<a href="#">Buy now</a>
42	<a href="#">664455870140</a> Shim (t:0.40mm) UR	<a href="#">Buy now</a>
42	<a href="#">664455870150</a> Shim (t:0.50mm) UR	<a href="#">Buy now</a>
43	<a href="#">68T4557100</a> Gear	<a href="#">Buy now</a>
44	<a href="#">9020115M89</a> Washer, plate (6g1)	<a href="#">Buy now</a>
45	<a href="#">6474556700</a> Shim, gear adjust UN	<a href="#">Buy now</a>
46	<a href="#">68T4563100</a> Clutch, dog	<a href="#">Buy now</a>
47	<a href="#">6G14563200</a> Cross, pin	<a href="#">Buy now</a>
48	<a href="#">6544563300</a> Ring, cross pin	<a href="#">Buy now</a>
49	<a href="#">9050112M05</a> Spring, compression	<a href="#">Buy now</a>
50	<a href="#">6G14563500</a> Plunger, shift	<a href="#">Buy now</a>

# Lower Casing & Drive 1

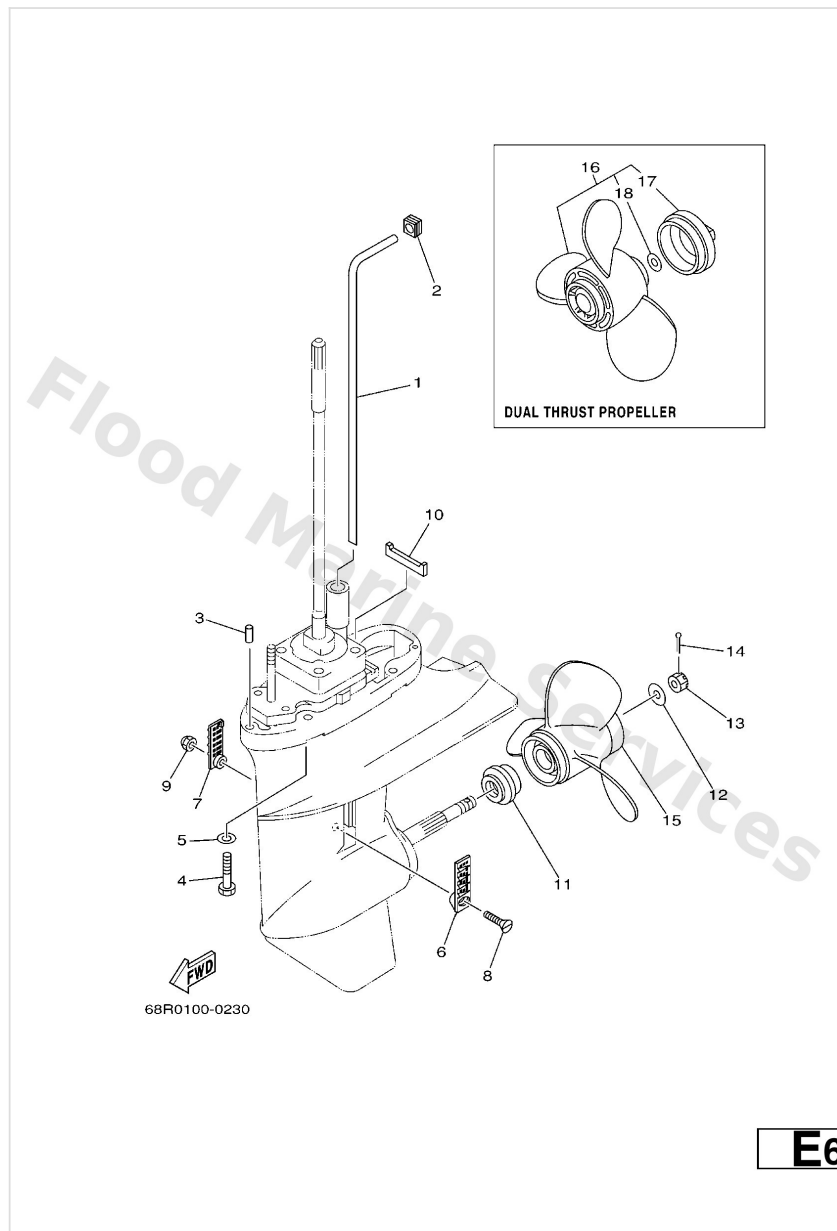


**E3**

Ref	Part	
51	<a href="#">68T4561100</a> Shaft, propeller	<a href="#">Buy now</a>

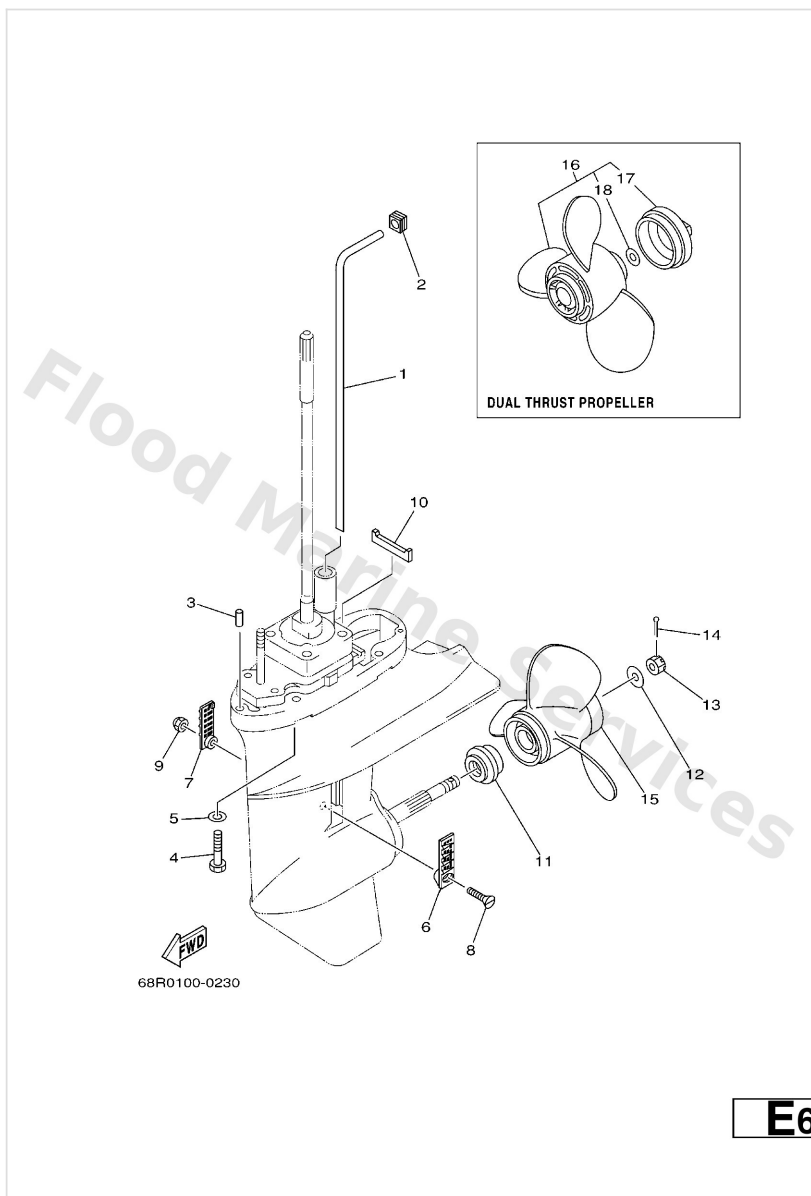


## Lower Casing & Drive 2



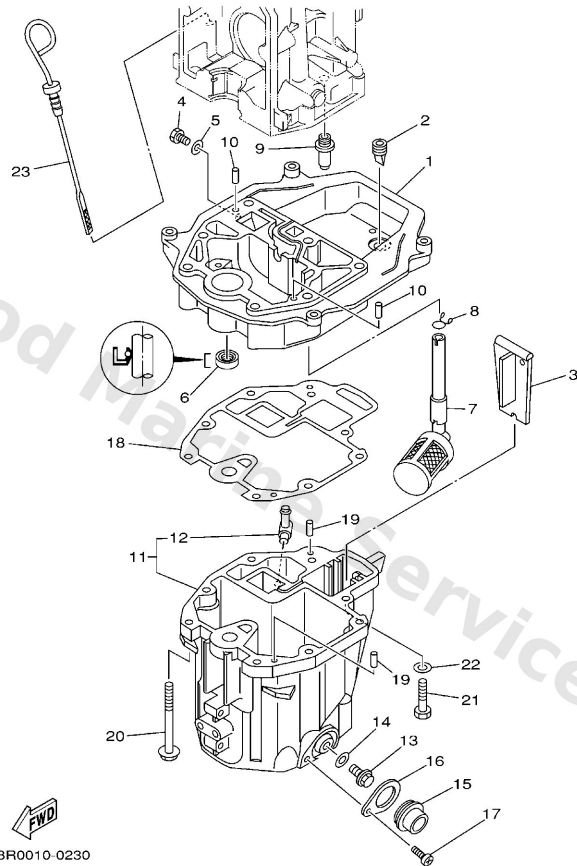
Ref	Part	
1	<a href="#">68T4436100</a> Tube, water 1 S	<a href="#">Buy now</a>
1	<a href="#">68T4436110</a> Tube, water 1 L	<a href="#">Buy now</a>
2	<a href="#">63V4436510</a> Damper, water seal 1	<a href="#">Buy now</a>
3	<a href="#">9360412M07</a> Pin, dowel (688)	<a href="#">Buy now</a>
4	<a href="#">9707508035</a> Bolt(70w)	<a href="#">Buy now</a>
5	<a href="#">9299508600</a> Washer, plain (663)	<a href="#">Buy now</a>
6	<a href="#">6G14521400</a> Cover, water inlet	<a href="#">Buy now</a>
7	<a href="#">6G14521500</a> Cover, water inlet	<a href="#">Buy now</a>
8	<a href="#">9015205M03</a> Screw, countersunk	<a href="#">Buy now</a>
9	<a href="#">9018505002</a> Nut nylon (sus)(ex4)	<a href="#">Buy now</a>
10	<a href="#">63V4537500</a> Damper, seal	<a href="#">Buy now</a>
11	<a href="#">6G14598702</a> Spacer	<a href="#">Buy now</a>
12	<a href="#">9020110M01</a> Washer, plate(6m7)	<a href="#">Buy now</a>
13	<a href="#">9017110M01</a> Nut castle (683)	<a href="#">Buy now</a>
14	<a href="#">9149030020</a> Pin cotter	<a href="#">Buy now</a>

## Lower Casing & Drive 2



Ref	Part	
15	<a href="#">6G14594100EL</a> Propeller (3x8-1/2"x8-1/2"-n) UR	<a href="#">Buy now</a>
15	<a href="#">6G14594300EL</a> Propeller (3x8-1/2 x7-1/2 -n) UR	<a href="#">Buy now</a>
15	<a href="#">6G14594700EL</a> Propeller (3x8-1/2"x6-1/2"-n) UR	<a href="#">Buy now</a>
15	<a href="#">6G14595200EL</a> Propeller (3x8-1/2 x8 -n) UR	<a href="#">Buy now</a>
16	<a href="#">6G1W459101EL</a> Propeller (3x9 x7 -n) UR	<a href="#">Buy now</a>
16	<a href="#">6G1W459200EL</a> Propeller (3x9 x5 -n) UR	<a href="#">Buy now</a>
17	<a href="#">6G14561601</a> Nut, propeller	<a href="#">Buy now</a>
18	<a href="#">9020110M02</a> Washer, plate(6g9)	<a href="#">Buy now</a>

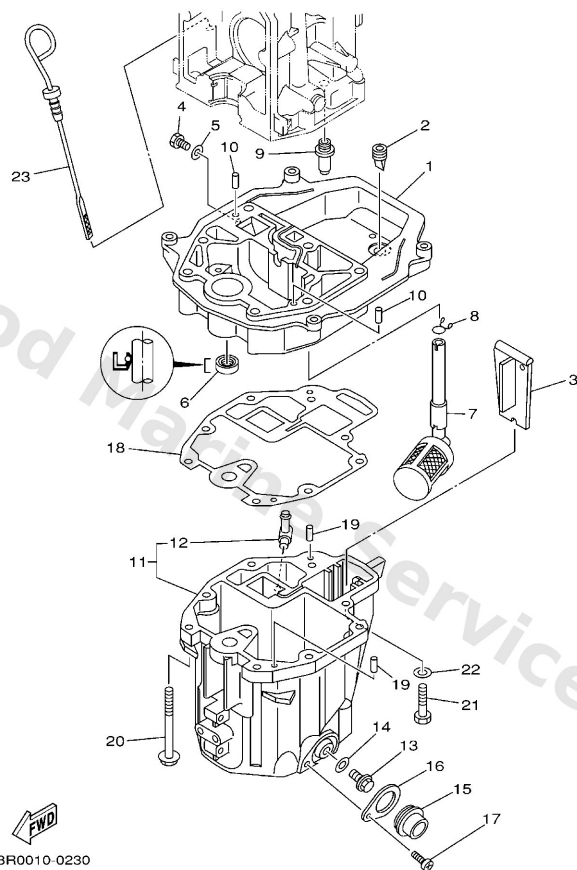
# Oil Pan



**E2**

Ref	Part	
1	<a href="#">68T411370094</a> Guide, exhaust	<a href="#">Buy now</a>
2	<a href="#">65W4271700</a> Rubber, seal 2	<a href="#">Buy now</a>
3	<a href="#">68T4518100</a> Plate	<a href="#">Buy now</a>
4	<a href="#">9709508014</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
5	<a href="#">9043008143</a> Gasket (256-11198-00)	<a href="#">Buy now</a>
6	<a href="#">9310112M70</a> Oil seal	<a href="#">Buy now</a>
7	<a href="#">68T1342101</a> Strainer 2	<a href="#">Buy now</a>
8	<a href="#">9046711M08</a> Clip(72x)	<a href="#">Buy now</a>
9	<a href="#">6G81157500</a> Relief valve ass'y	<a href="#">Buy now</a>
10	<a href="#">9360619M23</a> Pin, dowel	<a href="#">Buy now</a>
11	<a href="#">68T15311005B</a> Oil pan	<a href="#">Buy now</a>
12	<a href="#">6H11137200</a> Nipple, hose	<a href="#">Buy now</a>
13	<a href="#">9034010M10</a> Plug, straight screw	<a href="#">Buy now</a>
14	<a href="#">9043010M11</a> Gasket	<a href="#">Buy now</a>
15	<a href="#">68T1531600</a> Damper, engine mount 1	<a href="#">Buy now</a>

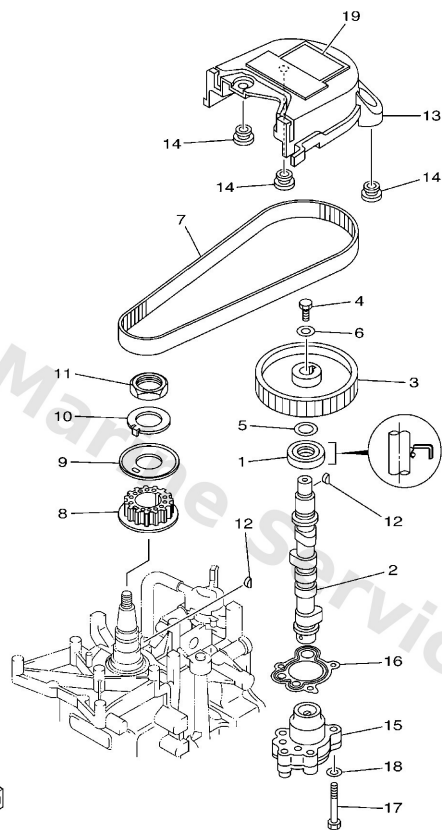
# Oil Pan



**E2**

Ref	Part	
16	<a href="#">68T1531700</a> Spacer, engine mount	<a href="#">Buy now</a>
17	<a href="#">9788505008</a> Screw, pan head	<a href="#">Buy now</a>
18	<a href="#">68T1347500</a> Gasket	<a href="#">Buy now</a>
19	<a href="#">9360412M07</a> Pin, dowel (688)	<a href="#">Buy now</a>
20	<a href="#">9011908005</a> Bolt, with washer	<a href="#">Buy now</a>
21	<a href="#">9707508030</a> Bolt, hexagon (fj1)	<a href="#">Buy now</a>
22	<a href="#">9299508600</a> Washer, plain (663)	<a href="#">Buy now</a>
23	<a href="#">68T1536200</a> Plug, oil level	<a href="#">Buy now</a>

# Oil Pump

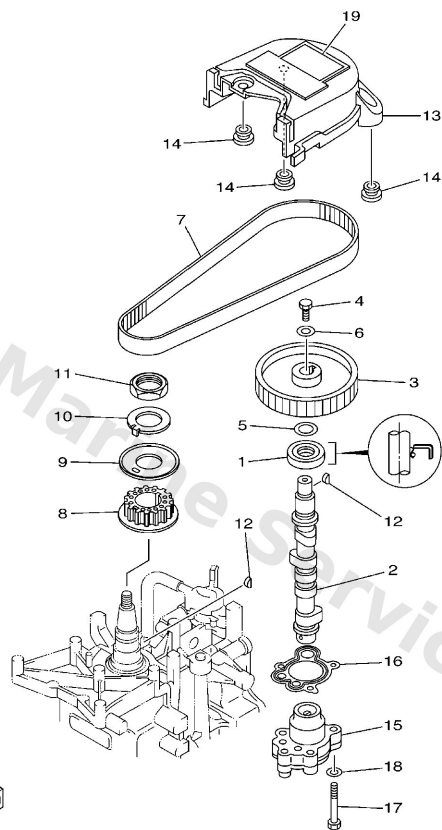


68R1300-2080

**B4**

Ref	Part	
1	<a href="#">9310218M21</a> Oil seal (6g8)	<a href="#">Buy now</a>
2	<a href="#">68T1217100</a> Camshaft 1	<a href="#">Buy now</a>
3	<a href="#">66M115370094</a> Gear, driven	<a href="#">Buy now</a>
4	<a href="#">9701306016</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
5	<a href="#">9020113201</a> Washer 6474283300	<a href="#">Buy now</a>
6	<a href="#">9020106M94</a> Washer (6g8)	<a href="#">Buy now</a>
7	<a href="#">68T4624100</a> Belt	<a href="#">Buy now</a>
8	<a href="#">68T1153600</a> Gear, drive	<a href="#">Buy now</a>
9	<a href="#">68T1155700</a> Washer 1	<a href="#">Buy now</a>
10	<a href="#">6G81158701</a> Washer, lock	<a href="#">Buy now</a>
11	<a href="#">9017024M09</a> Nut (6g8)	<a href="#">Buy now</a>
12	<a href="#">9028003M01</a> Key woodruff 146115450000	<a href="#">Buy now</a>
13	<a href="#">68T4629700</a> Cover, dust	<a href="#">Buy now</a>
14	<a href="#">9048010627</a> Grommet	<a href="#">Buy now</a>
15	<a href="#">68T1330000</a> Oil pump assembly	<a href="#">Buy now</a>

# Oil Pump

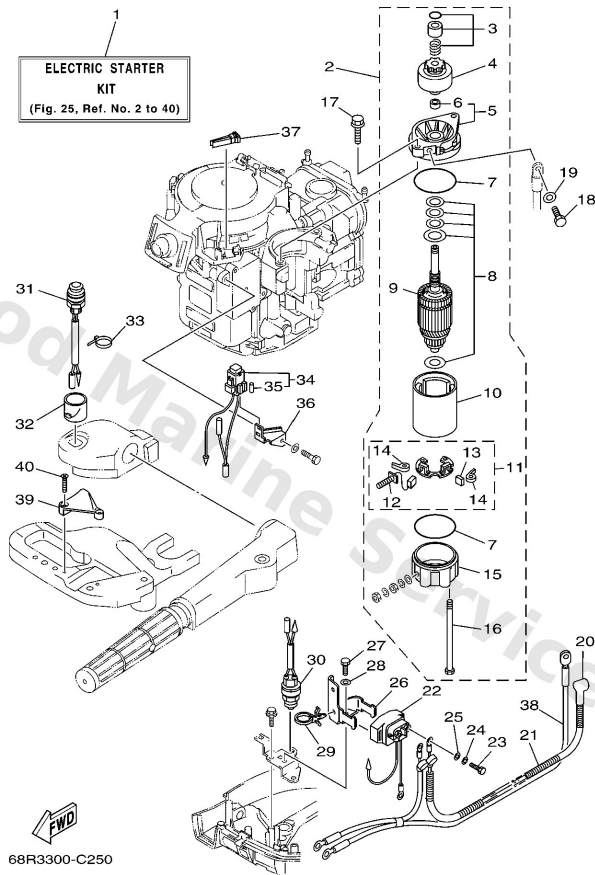


68R1300-2080

**B4**

Ref	Part	
16	<a href="#">68T1332900</a> Gasket, pump cover	<a href="#">Buy now</a>
17	<a href="#">9709506030</a> Bolt(jf7)	<a href="#">Buy now</a>
18	<a href="#">9299506600</a> Washer, plain (646)	<a href="#">Buy now</a>
19	<a href="#">6G91213860</a> Mark Caution	<a href="#">Buy now</a>

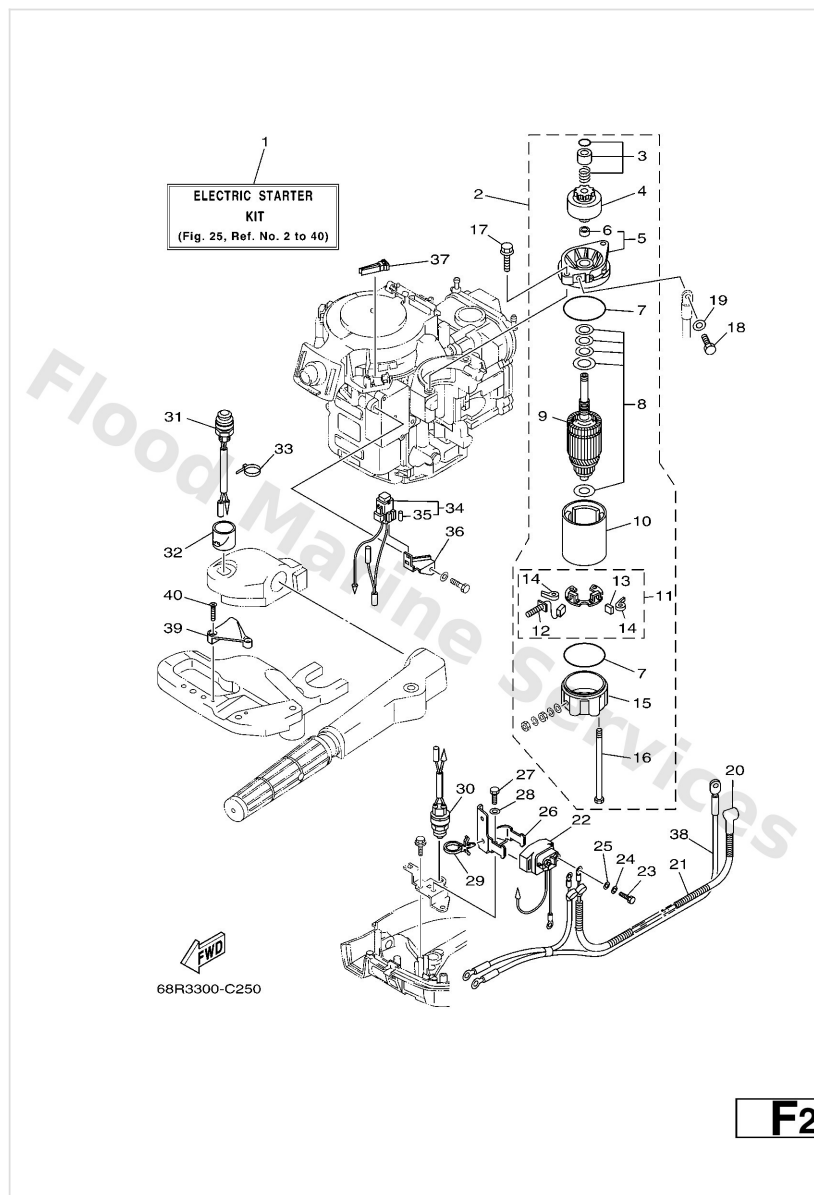
## Optional Parts



**F2**

Ref	Part	
1	<a href="#">68RW818000</a> Electric starter kit AP	<a href="#">Buy now</a>
2	<a href="#">68T8180000</a> Starting motor assembly	<a href="#">Buy now</a>
3	<a href="#">68T8185700</a> Pinion stopper set	<a href="#">Buy now</a>
4	<a href="#">6898180712</a> Pinion assembly	<a href="#">Buy now</a>
5	<a href="#">6F58183010</a> Front cover assembly	<a href="#">Buy now</a>
6	<a href="#">6898183100</a> Metal, front	<a href="#">Buy now</a>
7	<a href="#">6898184711</a> O-ring	<a href="#">Buy now</a>
8	<a href="#">6898180911</a> Washer kit	<a href="#">Buy now</a>
9	<a href="#">6898185011</a> Armature assembly	<a href="#">Buy now</a>
10	<a href="#">6898181011</a> Stator ass'y	<a href="#">Buy now</a>
11	<a href="#">6898184011</a> Brush holder assembly	<a href="#">Buy now</a>
12	<a href="#">6898181111</a> Brush 1	<a href="#">Buy now</a>
13	<a href="#">6898181211</a> Brush 2	<a href="#">Buy now</a>
14	<a href="#">6898181310</a> Spring, brush	<a href="#">Buy now</a>
15	<a href="#">6898182011</a> Rear cover ass'y	<a href="#">Buy now</a>

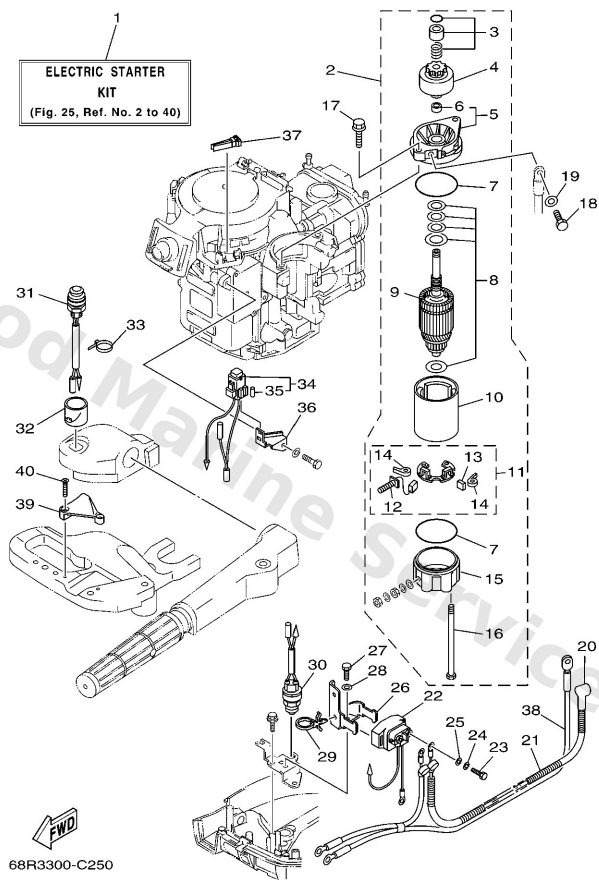
## Optional Parts



Ref	Part	
16	<a href="#">6898182610</a> Bolt	<a href="#">Buy now</a>
17	<a href="#">9011908M76</a> Bolt, with washer(6e5)	<a href="#">Buy now</a>
18	<a href="#">9709508016</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
19	<a href="#">9299508600</a> Washer, plain (663)	<a href="#">Buy now</a>
20	<a href="#">6G88211700</a> Wire, lead	<a href="#">Buy now</a>
21	<a href="#">9044610M86</a> Hose	<a href="#">Buy now</a>
22	<a href="#">68T8194000</a> Starter relay assembly	<a href="#">Buy now</a>
23	<a href="#">9709506010</a> Bolt	<a href="#">Buy now</a>
24	<a href="#">9299506100</a> Washer(6a1)	<a href="#">Buy now</a>
25	<a href="#">9299506600</a> Washer, plain (646)	<a href="#">Buy now</a>
26	<a href="#">68T8194500</a> Plate, switch fitting	<a href="#">Buy now</a>
27	<a href="#">9709506012</a> Bolt(gh1)	<a href="#">Buy now</a>
29	<a href="#">9046512M56</a> Clamp(62t)	<a href="#">Buy now</a>
30	<a href="#">6F58254000</a> Neutral switch assembly	<a href="#">Buy now</a>
31	<a href="#">68T8187000</a> Starting switch assembly	<a href="#">Buy now</a>

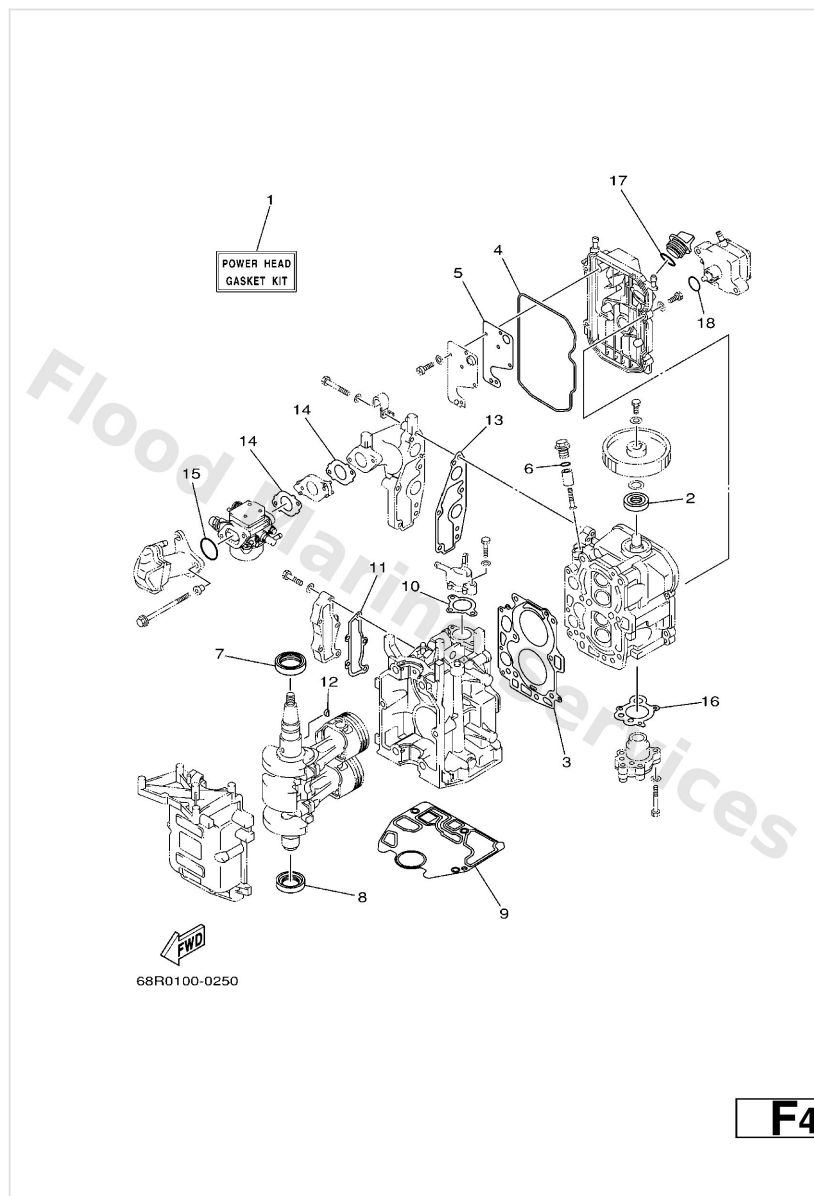


## Optional Parts



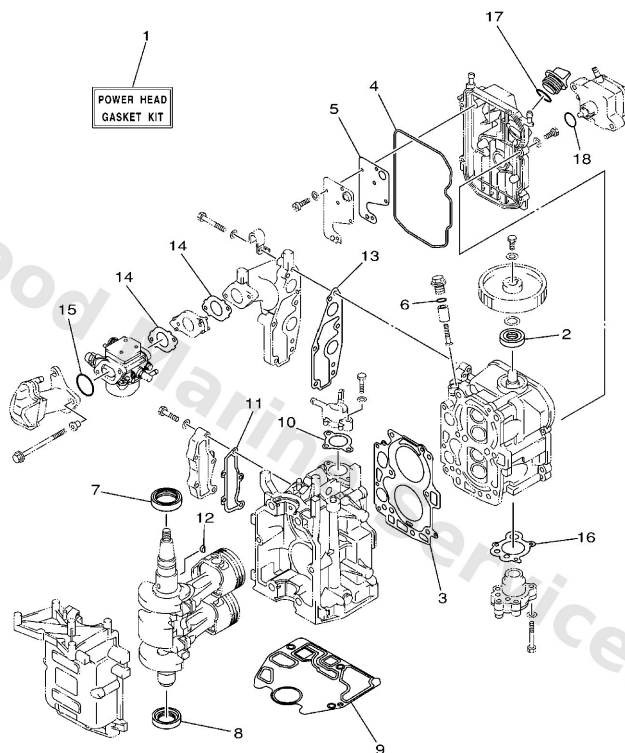
Ref	Part	
32	<a href="#">68T8182100</a> Cover, switch	<a href="#">Buy now</a>
33	<a href="#">9046511M10</a> Clamp	<a href="#">Buy now</a>
34	<a href="#">68T8215000</a> Fuse holder assembly	<a href="#">Buy now</a>
35	<a href="#">66V8215100</a> Fuse (10a)	<a href="#">Buy now</a>
36	<a href="#">68T8217100</a> Stay, fuse box	<a href="#">Buy now</a>
37	<a href="#">67F2812A00</a> Puller, fuse	<a href="#">Buy now</a>
38	<a href="#">68T8210500</a> Battery cable (l: 3.0m)	<a href="#">Buy now</a>
39	<a href="#">68T8259400</a> Clamp	<a href="#">Buy now</a>
40	<a href="#">9015105003</a> Screw, countersunk	<a href="#">Buy now</a>

# Repair Kit 1



Ref	Part	
1	<a href="#">68TW000100</a> Power head gasket kit	<a href="#">Buy now</a>
2	<a href="#">9310218M21</a> Oil seal (6g8)	<a href="#">Buy now</a>
3	<a href="#">68T1118100</a> Gasket, cylinder head 1	<a href="#">Buy now</a>
4	<a href="#">68T1135600</a> Seal, cylinder 2	<a href="#">Buy now</a>
5	<a href="#">68T11169A0</a> Gasket, breather cover	<a href="#">Buy now</a>
6	<a href="#">9321013M63</a> O-ring (6g8)	<a href="#">Buy now</a>
7	<a href="#">9310230M22</a> Oil seal (6g8)	<a href="#">Buy now</a>
8	<a href="#">9310125M69</a> Oil seal	<a href="#">Buy now</a>
9	<a href="#">68T1135100</a> Gasket, cylinder	<a href="#">Buy now</a>
10	<a href="#">6G812414A0</a> Gasket, cover	<a href="#">Buy now</a>
11	<a href="#">68T41114A0</a> Gasket, exhaust outer cover	<a href="#">Buy now</a>
12	<a href="#">9028003M01</a> Key woodruff 146115450000	<a href="#">Buy now</a>
13	<a href="#">68T1364500</a> Gasket, manifold 1	<a href="#">Buy now</a>
14	<a href="#">68T13646A0</a> Gasket, manifold 2	<a href="#">Buy now</a>
15	<a href="#">9321031MJ5</a> O-ring	<a href="#">Buy now</a>

# Repair Kit 1

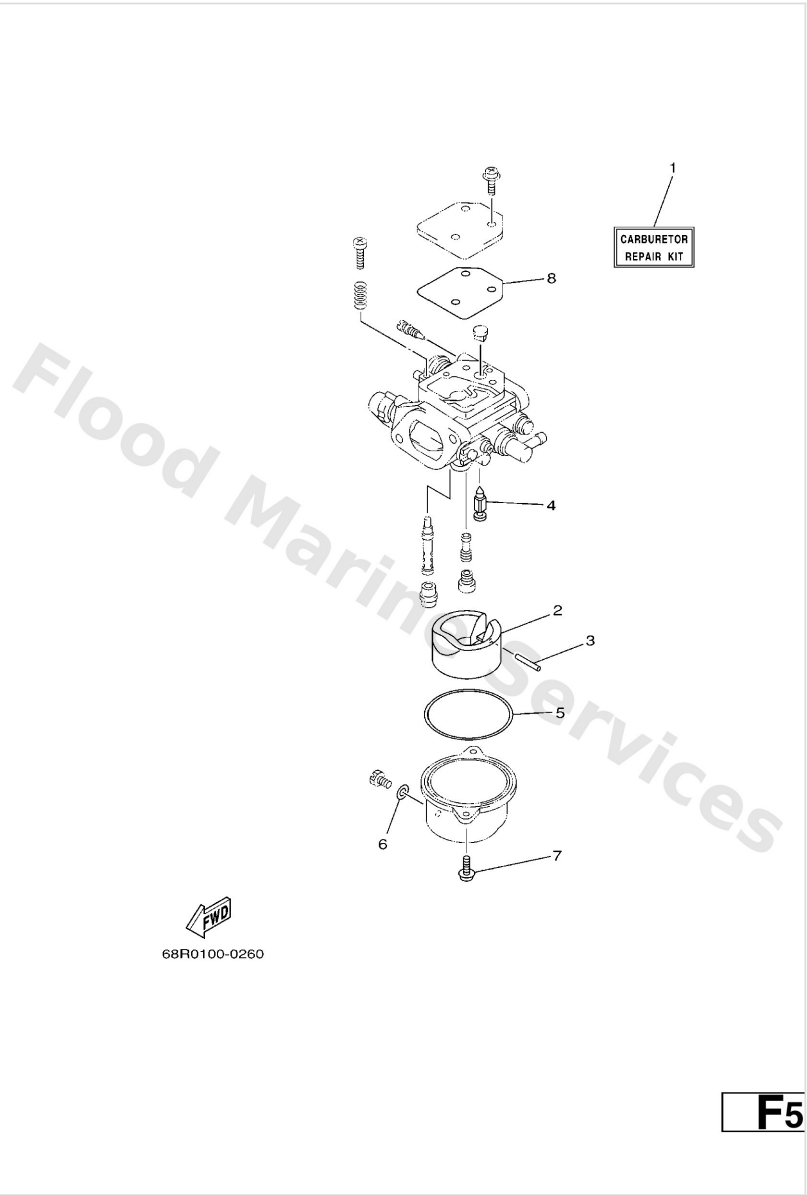


68R0100-0250

**F4**

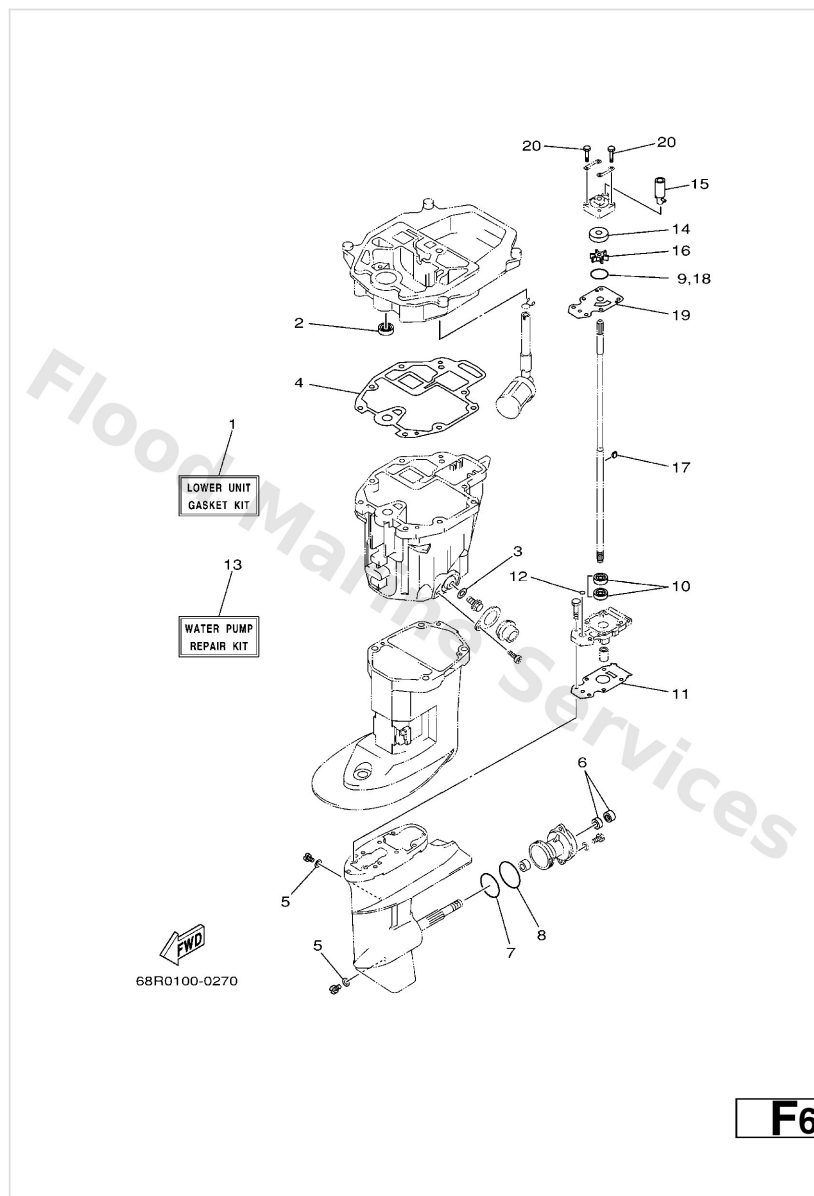
Ref	Part	
16	<a href="#">68T1332900</a> Gasket, pump cover	<a href="#">Buy now</a>
17	<a href="#">9321024M79</a> O-ring	<a href="#">Buy now</a>
18	<a href="#">9321020M65</a> O-ring	<a href="#">Buy now</a>

# Repair Kit 2



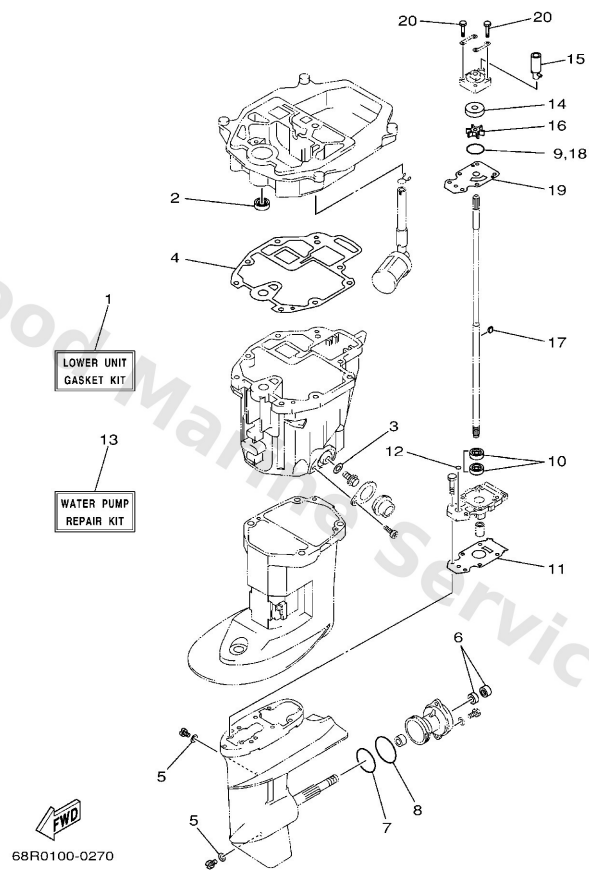
Ref	Part	
1	<a href="#">68TW009300</a> Carburetor repair kit	<a href="#">Buy now</a>
2	<a href="#">68T1438500</a> Float	<a href="#">Buy now</a>
3	<a href="#">67D1438600</a> Pin, float	<a href="#">Buy now</a>
4	<a href="#">68T1454600</a> Valve, needle	<a href="#">Buy now</a>
5	<a href="#">67D1498400</a> Gasket, float chamber	<a href="#">Buy now</a>
6	<a href="#">6J81495900</a> Gasket, drin screw	<a href="#">Buy now</a>
7	<a href="#">9798004112</a> Screw, pan head (686)	<a href="#">Buy now</a>
8	<a href="#">67D1453600</a> Gasket	<a href="#">Buy now</a>

## Repair Kit 3



Ref	Part	
1	<a href="#">68TW000120</a> Lower unit gasket kit	<a href="#">Buy now</a>
2	<a href="#">9310112M70</a> Oil seal	<a href="#">Buy now</a>
3	<a href="#">9043010M11</a> Gasket	<a href="#">Buy now</a>
4	<a href="#">68T1347500</a> Gasket	<a href="#">Buy now</a>
5	<a href="#">9043008020</a> Gasket	<a href="#">Buy now</a>
6	<a href="#">9310115074</a> Oil seal (655)	<a href="#">Buy now</a>
7	<a href="#">9321049046</a> O-ring (620)	<a href="#">Buy now</a>
8	<a href="#">9321053M08</a> O-ring(50m)	<a href="#">Buy now</a>
9	<a href="#">9321044398</a> O-ring(55x)	<a href="#">Buy now</a>
10	<a href="#">9310111M23</a> Oil seal (6g1)	<a href="#">Buy now</a>
11	<a href="#">68T45315A0</a> Packing, lower casing	<a href="#">Buy now</a>
12	<a href="#">9321006ME6</a> O-ring	<a href="#">Buy now</a>
13	<a href="#">68TW007800</a> Water pump repair kit	<a href="#">Buy now</a>
14	<a href="#">63V4432200</a> Insert, cartridge	<a href="#">Buy now</a>
15	<a href="#">68T4436600</a> Damper, water seal 2	<a href="#">Buy now</a>

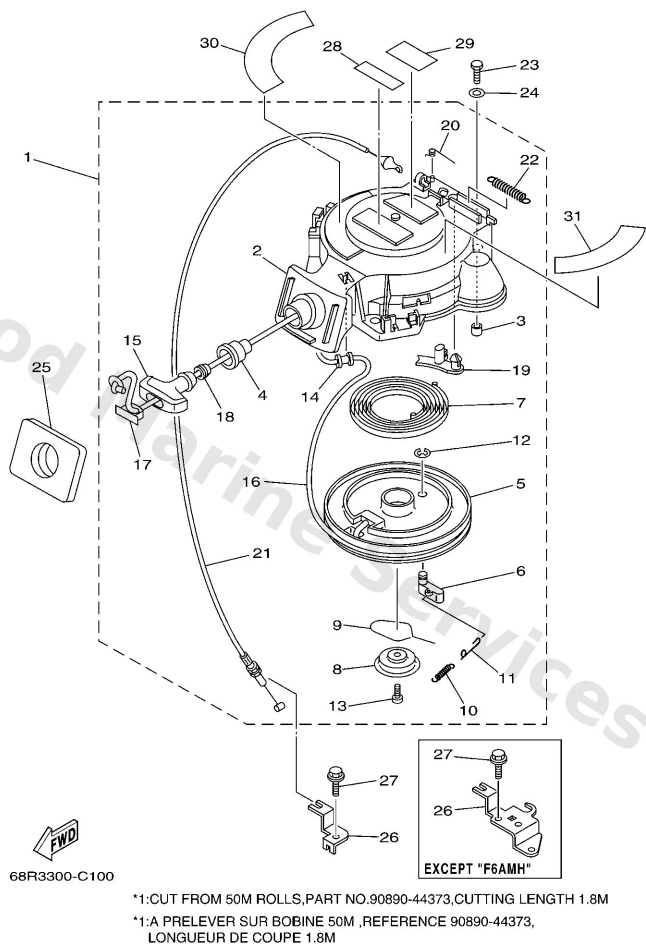
## Repair Kit 3



**F6**

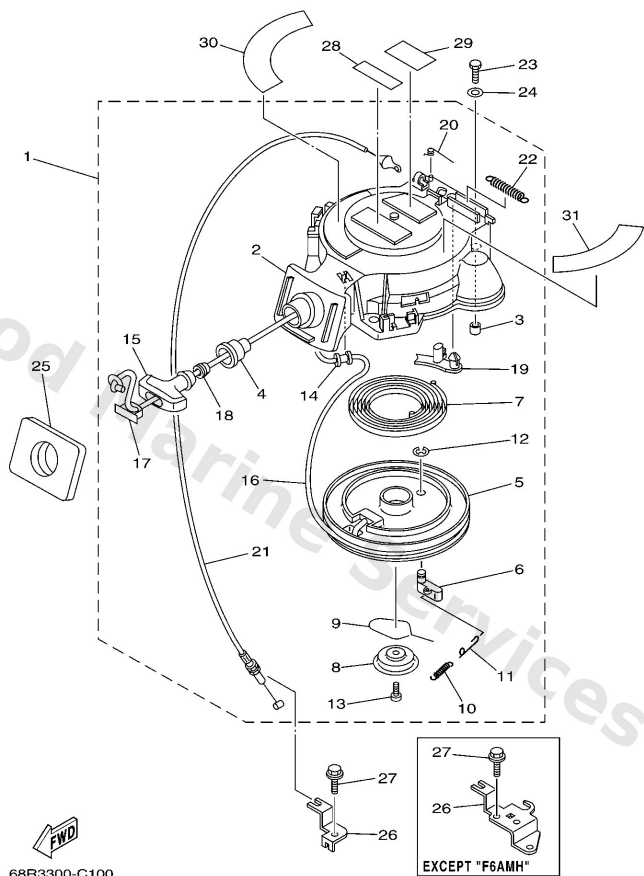
Ref	Part	
16	<a href="#">68T4435200</a> Impeller	<a href="#">Buy now</a>
17	<a href="#">6644433800</a> Key, woodruff	<a href="#">Buy now</a>
19	<a href="#">68T4432300</a> Outer plate, cartridge	<a href="#">Buy now</a>
20	<a href="#">9708008045</a> Bolt, hexagon	<a href="#">Buy now</a>

# Starter



Ref	Part	
1	<a href="#">68T1571001</a> Starter assembly	<a href="#">Buy now</a>
2	<a href="#">68T1571101</a> Case, Starter	<a href="#">Buy now</a>
3	<a href="#">67D1576400</a> Collar 1	<a href="#">Buy now</a>
4	<a href="#">68T1579500</a> Guide, rope	<a href="#">Buy now</a>
5	<a href="#">63V1571400</a> Drum, sheave	<a href="#">Buy now</a>
6	<a href="#">63V1574100</a> Pawl, drive	<a href="#">Buy now</a>
7	<a href="#">63V1571300</a> Spring, starter	<a href="#">Buy now</a>
8	<a href="#">68T1571600</a> Plate, drive	<a href="#">Buy now</a>
9	<a href="#">63V1570501</a> Spring, drive pawl	<a href="#">Buy now</a>
10	<a href="#">63V1576701</a> Spring	<a href="#">Buy now</a>
11	<a href="#">68T1578400</a> Spring, return	<a href="#">Buy now</a>
12	<a href="#">63V1574400</a> Circlip	<a href="#">Buy now</a>
13	<a href="#">68T1579300</a> Screw	<a href="#">Buy now</a>
14	<a href="#">68T1576400</a> Collar 1	<a href="#">Buy now</a>
15	<a href="#">6G11575500</a> Handle, starter	<a href="#">Buy now</a>

Starter



68R3300-C100

\*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.8M

\*1: A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 1.8M

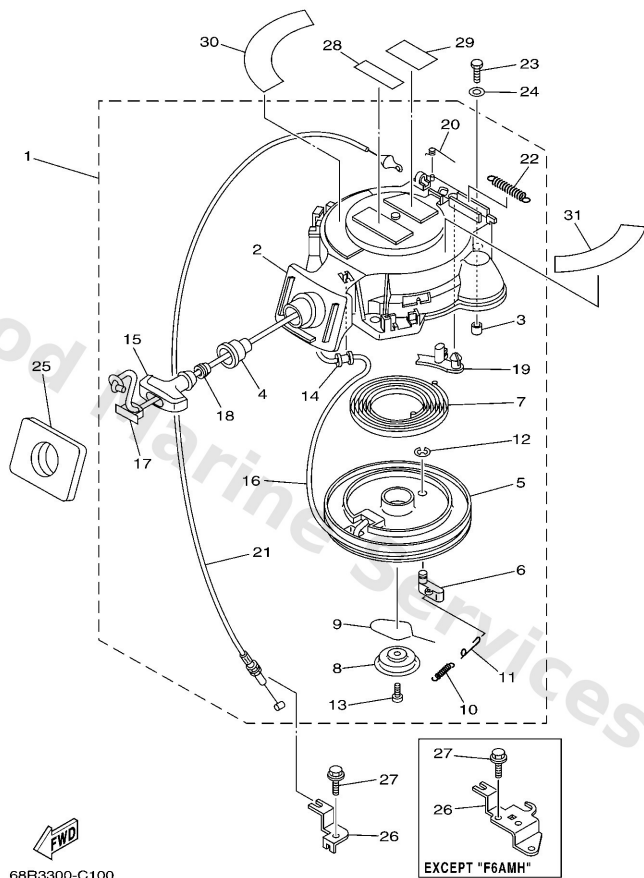
EXCEPT "F6AMH"

B7

Ref	Part	
16	<a href="#">*</a> item_description *1	<a href="#">Buy now</a>
17	<a href="#">6G11577900</a> Cover	<a href="#">Buy now</a>
18	<a href="#">6A01578900</a> Damper	<a href="#">Buy now</a>
19	<a href="#">66T1579400</a> Stopper	<a href="#">Buy now</a>
20	<a href="#">66T1573400</a> Spring, return	<a href="#">Buy now</a>
21	<a href="#">68T1577000</a> Cable comp., starter stop	<a href="#">Buy now</a>
22	<a href="#">66T1573100</a> Retainer, spring	<a href="#">Buy now</a>
23	<a href="#">9709506020</a> Bolt(7u8)	<a href="#">Buy now</a>
24	<a href="#">9299506600</a> Washer, plain (646)	<a href="#">Buy now</a>
25	<a href="#">68T1576200</a> Seal, rubber 2	<a href="#">Buy now</a>
26	<a href="#">68T1577400</a> Stay 4	<a href="#">Buy now</a>
26	<a href="#">68T1577410</a> Stay 4	<a href="#">Buy now</a>
27	<a href="#">9010906M86</a> Bolt	<a href="#">Buy now</a>
28	<a href="#">6A18362541</a> Mark 5	<a href="#">Buy now</a>
29	<a href="#">6A18362551</a> Mark 5	<a href="#">Buy now</a>



# Starter



68R3300-C100

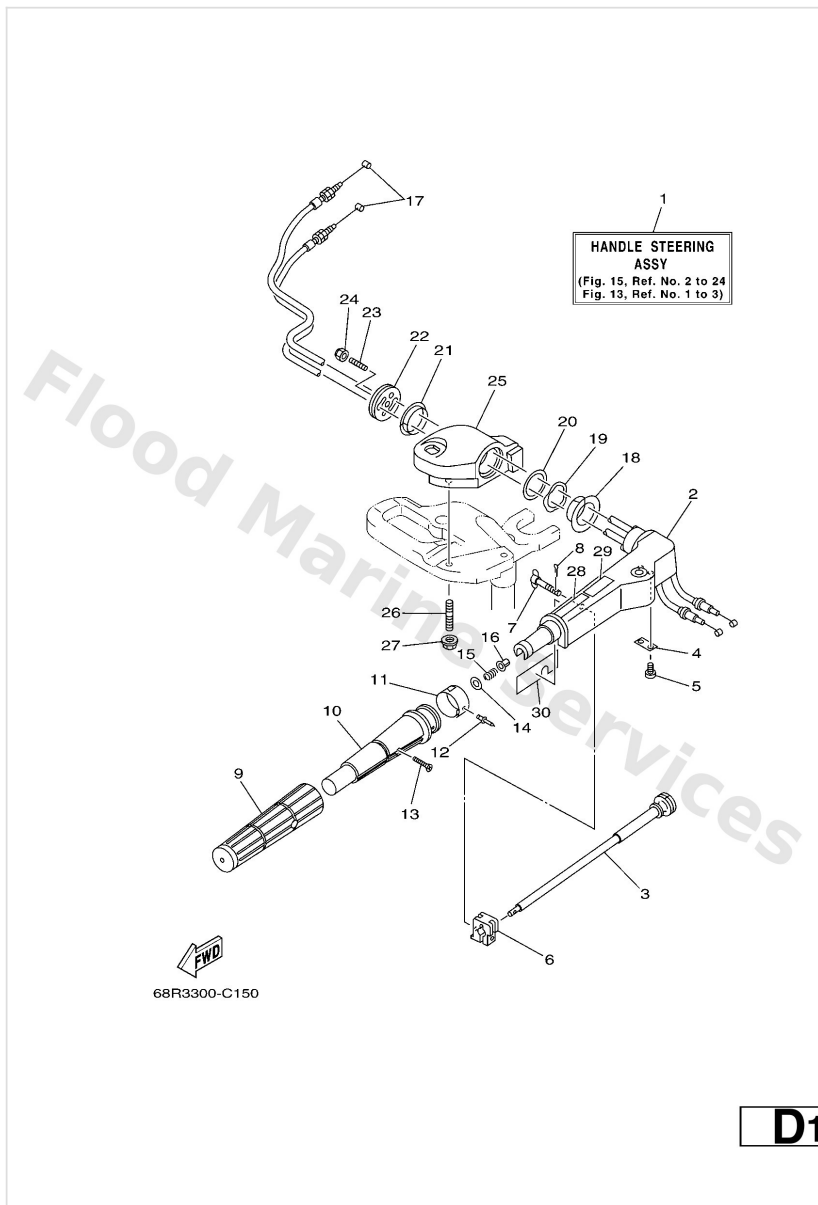
\*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.8M

\*1: A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 1.8M

**B7**

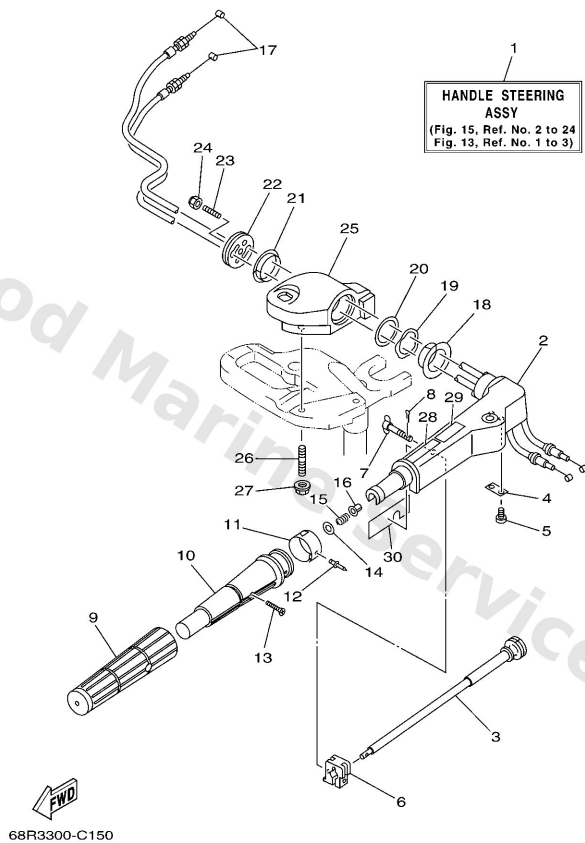
Ref	Part	
30	<a href="#">68T1343761</a> Mark, Caution	<a href="#">Buy now</a>
31	<a href="#">68T8571160</a> Mark, caution	<a href="#">Buy now</a>

# Steering



Ref	Part	
1	<a href="#">68TW0084014D</a> Handle steering assembly	<a href="#">Buy now</a>
2	<a href="#">63V42111014D</a> Handle, steering	<a href="#">Buy now</a>
3	<a href="#">6G14213801</a> Lever, throttle	<a href="#">Buy now</a>
4	<a href="#">6E04215902</a> Stay	<a href="#">Buy now</a>
5	<a href="#">9788505012</a> Screw,pan head (646)	<a href="#">Buy now</a>
6	<a href="#">6G14212600</a> Piece, friction	<a href="#">Buy now</a>
7	<a href="#">6G14212501</a> Bolt, friction adjusting	<a href="#">Buy now</a>
8	<a href="#">9149016010</a> Pin, cotter	<a href="#">Buy now</a>
9	<a href="#">67D4217700</a> Rubber, handle	<a href="#">Buy now</a>
10	<a href="#">67D4211900</a> Grip, steering handle	<a href="#">Buy now</a>
11	<a href="#">68R4213710</a> Indicator, Throttle F6A	<a href="#">Buy now</a>
11	<a href="#">68T4213700</a> Indicator, throttle F8C	<a href="#">Buy now</a>
11	<a href="#">69F4213710</a> Indicator, Throttle F6B	<a href="#">Buy now</a>
12	<a href="#">9026902M09</a> Rivet(6I5)	<a href="#">Buy now</a>
13	<a href="#">9014905M13</a> Screw, countersunk	<a href="#">Buy now</a>

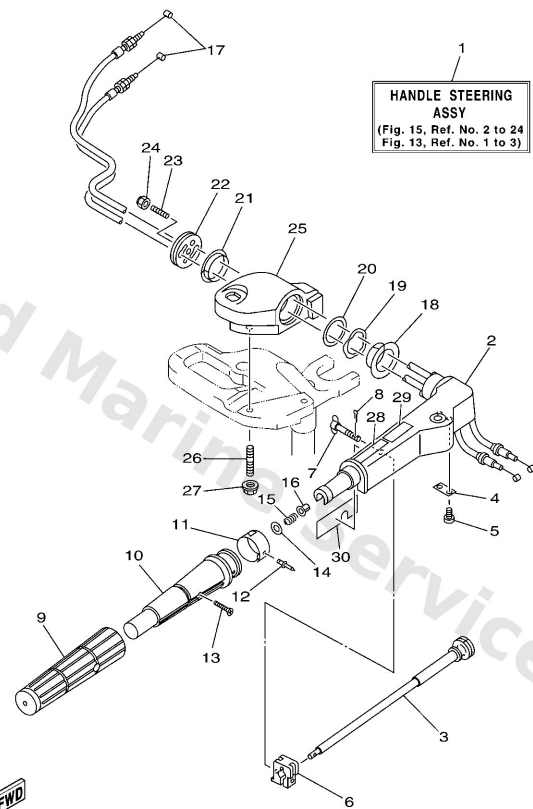
# Steering



**D1**

Ref	Part	
14	<a href="#">9290310600</a> Washer, plate	<a href="#">Buy now</a>
15	<a href="#">9050123215</a> Spring (655)	<a href="#">Buy now</a>
16	<a href="#">9038608032</a> Bushing (650)	<a href="#">Buy now</a>
17	<a href="#">68T2630101</a> Throttle cable assembly	<a href="#">Buy now</a>
18	<a href="#">9038634M97</a> Bush(63v)	<a href="#">Buy now</a>
19	<a href="#">9020636M21</a> Washer, wave(63v)	<a href="#">Buy now</a>
20	<a href="#">9020236M55</a> Washer, plate(63v)	<a href="#">Buy now</a>
21	<a href="#">9038633M96</a> Bush(63v)	<a href="#">Buy now</a>
22	<a href="#">68T4213101</a> Cover, handle steering	<a href="#">Buy now</a>
23	<a href="#">9011608015</a> Bolt, stud	<a href="#">Buy now</a>
24	<a href="#">9018508057</a> Nut, nylon (6j8)	<a href="#">Buy now</a>
25	<a href="#">68T42121004D</a> Bracket & washer set	<a href="#">Buy now</a>
26	<a href="#">9011610019</a> Bolt Stud	<a href="#">Buy now</a>
27	<a href="#">9017910M33</a> Nut	<a href="#">Buy now</a>
28	<a href="#">6E08362741</a> Label, caution 7	<a href="#">Buy now</a>

# Steering

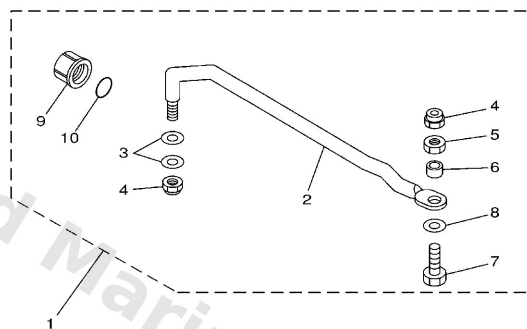


68R3300-C150

**D1**

Ref	Part	
29	<a href="#">6E08362751</a> -	<a href="#">Buy now</a>
30	<a href="#">68T1571Y60</a> Mark, Caution	<a href="#">Buy now</a>

# Steering Guide

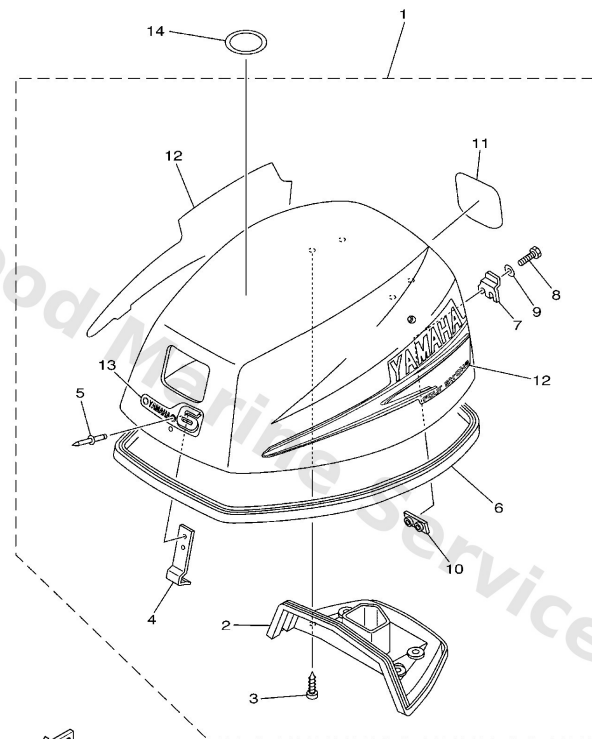


68R0300-0290

**F1**

Ref	Part	
1	<a href="#">68T6135000</a> Steering guide attachment kit AP F8C	<a href="#">Buy now</a>
2	<a href="#">68T6135100</a> Rod Steering Link	<a href="#">Buy now</a>
3	<a href="#">9020110M20</a> Washer, plate (663)	<a href="#">Buy now</a>
4	<a href="#">9018509M01</a> Nut, nylon (663)	<a href="#">Buy now</a>
5	<a href="#">9017009M03</a> Nut (689)	<a href="#">Buy now</a>
6	<a href="#">9038710M42</a> Coller (688)	<a href="#">Buy now</a>
7	<a href="#">6E56135500</a> Bolt	<a href="#">Buy now</a>
8	<a href="#">9020110M63</a> Washer, plate	<a href="#">Buy now</a>
9	<a href="#">6E54314501</a> Cap, clamp bracket	<a href="#">Buy now</a>
10	<a href="#">9321016275</a> O-ring	<a href="#">Buy now</a>

# Top Cowling

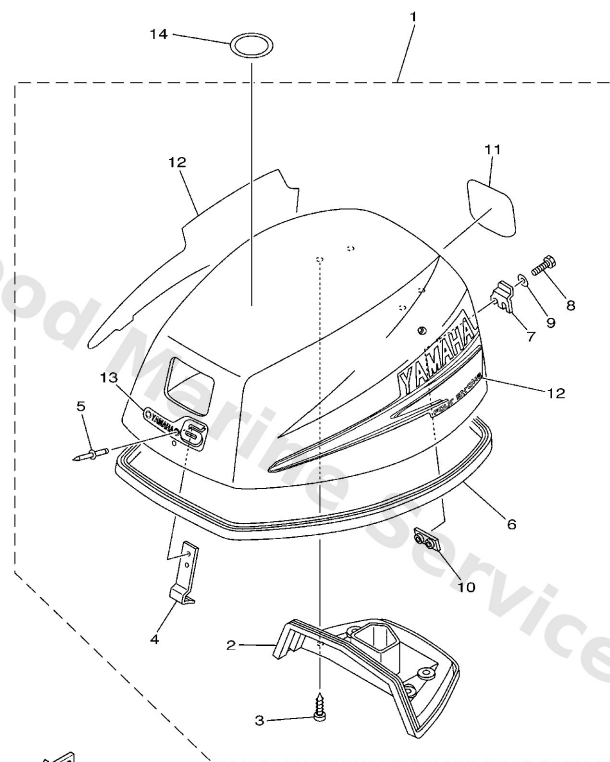


68R1010-2010

**A4**

Ref	Part	
1	<a href="#">68R42610604D</a> Top Cowling assembly F6A,F6B	<a href="#">Buy now</a>
1	<a href="#">68T42610604D</a> Top Cowling assembly F8C	<a href="#">Buy now</a>
2	<a href="#">68T4261300</a> Molding Air Duct	<a href="#">Buy now</a>
3	<a href="#">9778060516</a> Screw, panhead tapping (j20)	<a href="#">Buy now</a>
4	<a href="#">6G14265102</a> Hook	<a href="#">Buy now</a>
5	<a href="#">9026604M04</a> Rivet(6e7)	<a href="#">Buy now</a>
6	<a href="#">68T4261500</a> Seal	<a href="#">Buy now</a>
7	<a href="#">68T4265200</a> Hook	<a href="#">Buy now</a>
8	<a href="#">9709505016</a> Bolt(6a1)	<a href="#">Buy now</a>
9	<a href="#">9299505600</a> Washer, plain (646)	<a href="#">Buy now</a>
10	<a href="#">68T4264900</a> Holder, clamp band	<a href="#">Buy now</a>
11	<a href="#">68R4267820</a> Graphic, rear F6A,F6B	<a href="#">Buy now</a>
11	<a href="#">68T4267820</a> Graphic, rear F8C	<a href="#">Buy now</a>
12	<a href="#">68TW007060</a> Graphic set	<a href="#">Buy now</a>
13	<a href="#">68R4267700</a> Graphic, Front F6A,F6B	<a href="#">Buy now</a>

# Top Cowling

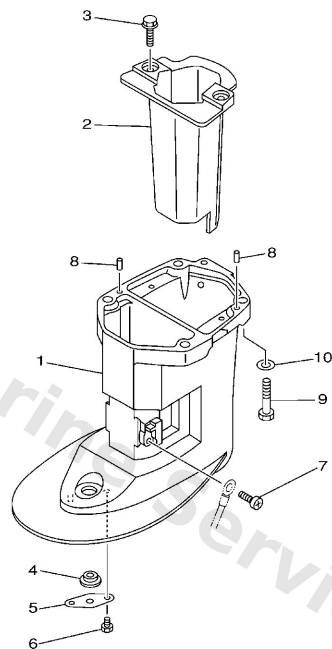


FWD  
68R1010-2010

**A4**

Ref	Part	
13	<a href="#">68T4267700</a> Graphic, front F8C	<a href="#">Buy now</a>
14	<a href="#">67F1343402</a> Label, Caution	<a href="#">Buy now</a>

## Upper Casing



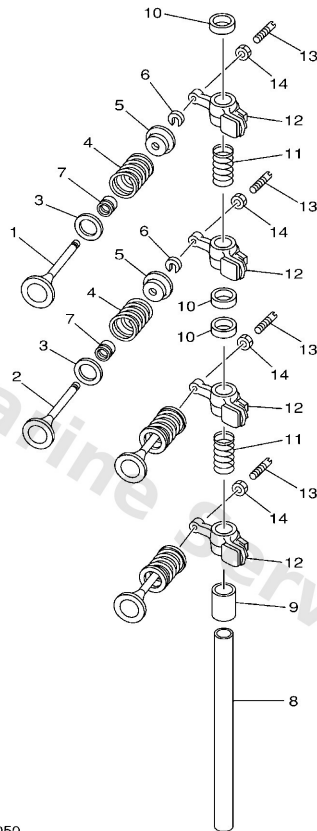
68R0010-0220

**E1**

Ref	Part	
1	<a href="#">68T45111004D</a> Casing upper S	<a href="#">Buy now</a>
1	<a href="#">68T45111104D</a> Casing, upper L	<a href="#">Buy now</a>
2	<a href="#">68T14711005B</a> Muffler 1	<a href="#">Buy now</a>
3	<a href="#">9757506514</a> Bolt, hexagon w/w deep recess	<a href="#">Buy now</a>
4	<a href="#">9048014M54</a> Grommet	<a href="#">Buy now</a>
5	<a href="#">68T4532100</a> Plate	<a href="#">Buy now</a>
6	<a href="#">9709506008</a> Bolt (fj1)	<a href="#">Buy now</a>
7	<a href="#">9788505008</a> Screw, pan head	<a href="#">Buy now</a>
8	<a href="#">9360412M07</a> Pin, dowel (688)	<a href="#">Buy now</a>
9	<a href="#">9707508035</a> Bolt(70w)	<a href="#">Buy now</a>
10	<a href="#">9299508600</a> Washer, plain (663)	<a href="#">Buy now</a>



# Valve



68R0010-0050

**B1**

Ref	Part	
1	<a href="#">67D1211100</a> Valve, intake	<a href="#">Buy now</a>
2	<a href="#">67D1212100</a> Valve, exhaust	<a href="#">Buy now</a>
3	<a href="#">68T1211600</a> Seat, valve spring	<a href="#">Buy now</a>
4	<a href="#">68T1211300</a> Spring, valve inne	<a href="#">Buy now</a>
5	<a href="#">7NJ1211700</a> Retainer, valve spring	<a href="#">Buy now</a>
6	<a href="#">7NJ1211800</a> Cotter, valve	<a href="#">Buy now</a>
7	<a href="#">51Y1211900</a> Seal, valve stem	<a href="#">Buy now</a>
8	<a href="#">68T1214600</a> Shaft, rocker	<a href="#">Buy now</a>
9	<a href="#">9038713M56</a> Collar (6g8)	<a href="#">Buy now</a>
10	<a href="#">9038714M03</a> Collar	<a href="#">Buy now</a>
11	<a href="#">9050112M40</a> Spring, compression (6g8)	<a href="#">Buy now</a>
12	<a href="#">68T1215100</a> Arm, valve rocker	<a href="#">Buy now</a>
13	<a href="#">6G81215900</a> Screw, valve adjusting	<a href="#">Buy now</a>
14	<a href="#">6G81215800</a> Nut, lock	<a href="#">Buy now</a>

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