



Yamaha F8FMH 2016

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

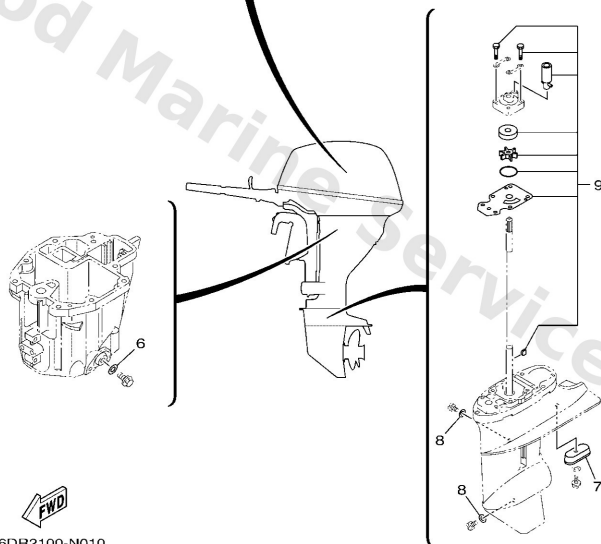
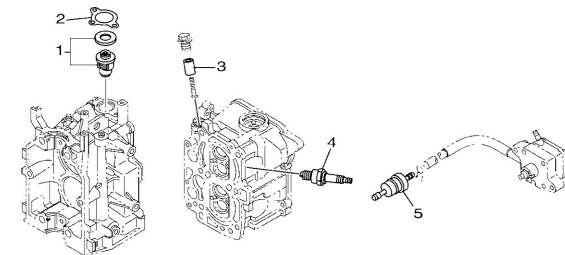
Authorised Yamaha Dealers



Contents

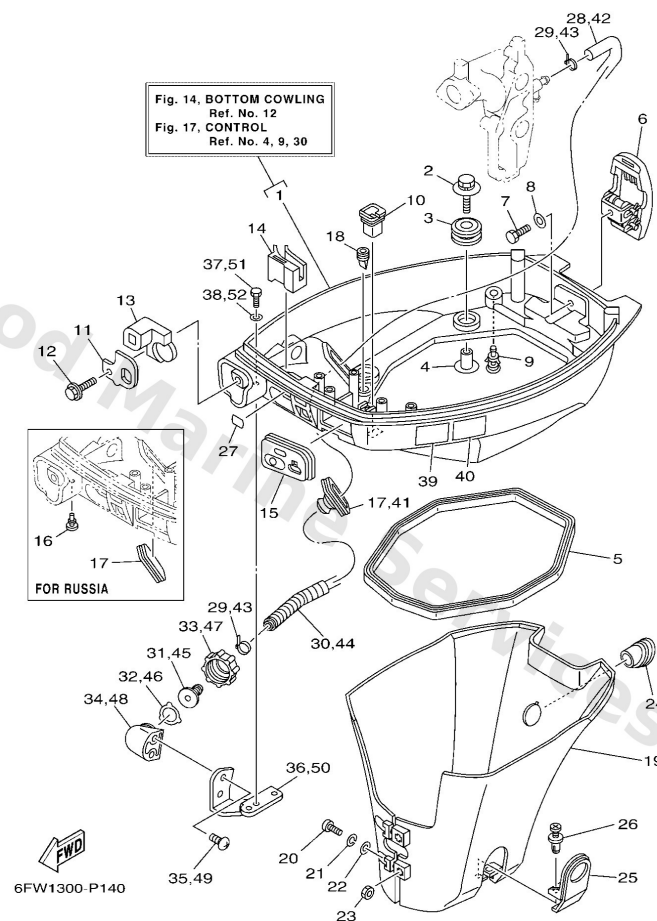
SCHEDULED SERVICE PARTS	3
BOTTOM COWLING	4
BRACKET 1	7
BRACKET 2	10
CARBURETOR	12
CONTROL	14
CRANKSHAFT & PISTON	16
CYLINDER & CRANKCASE 1	18
CYLINDER & CRANKCASE 2	20
ELECTRICAL	22
FUEL	24
FUEL TANK	27
GENERATOR	28
INTAKE	29
LOWER CASING & DRIVE 1	31
LOWER CASING & DRIVE 2	36
OIL PAN	38
OIL PUMP	40
OPTIONAL PARTS 1	42
OPTIONAL PARTS 2	45
OPTIONAL PARTS 3	46
REMO CON ATTACHMENT	47
REPAIR KIT 1	49
REPAIR KIT 2	51
REPAIR KIT 3	52
STARTER	54
STEERING	56
STEERING FRICTION	60
STEERING GUIDE	62
TOP COWLING	63
UPPER CASING	65
VALVE	66

Scheduled Service Parts



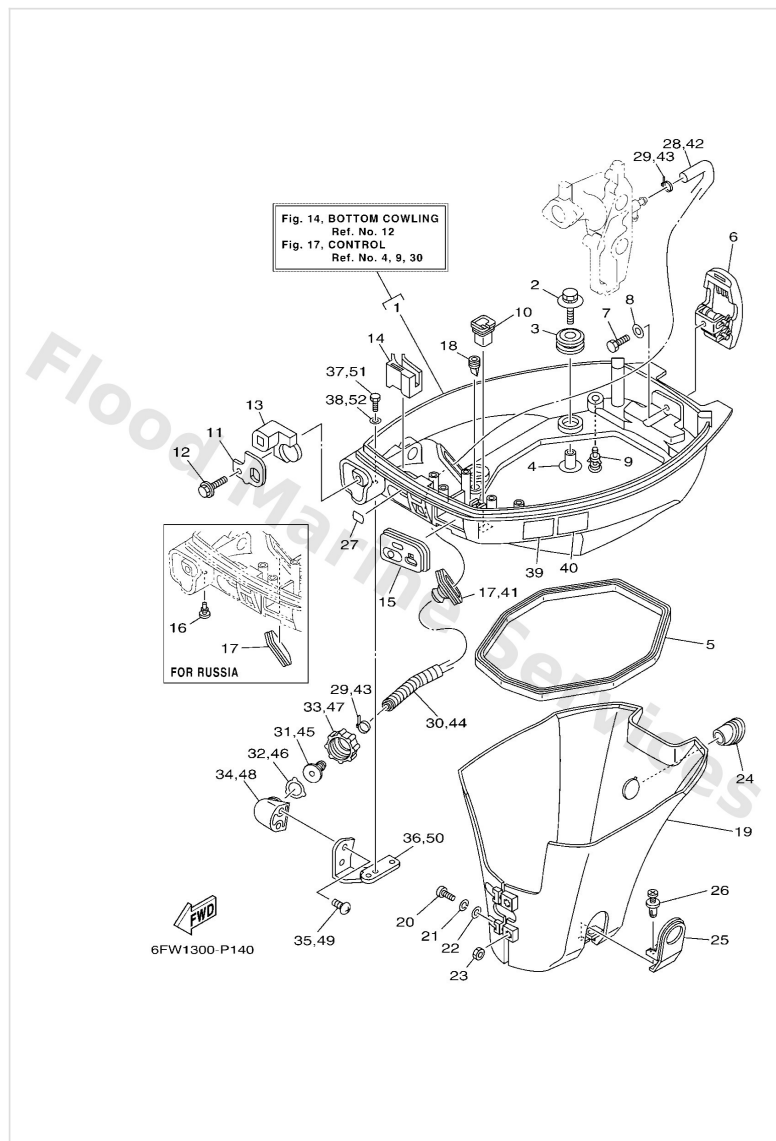
Ref	Part	
1	66M1241101 Thermostat	Buy now
2	6G812414A0 Gasket, cover	Buy now
3	6G81132500 Anode	Buy now
4	9470200274 Plug, spark (br6hs-10)	Buy now
5	68T2425101 Strainer 1	Buy now
6	9043010M11 Gasket	Buy now
7	68T4525100 Anode	Buy now
8	9043008003 Gasket	Buy now
9	68TW007800 Water pump repair kit	Buy now

Bottom Cowling



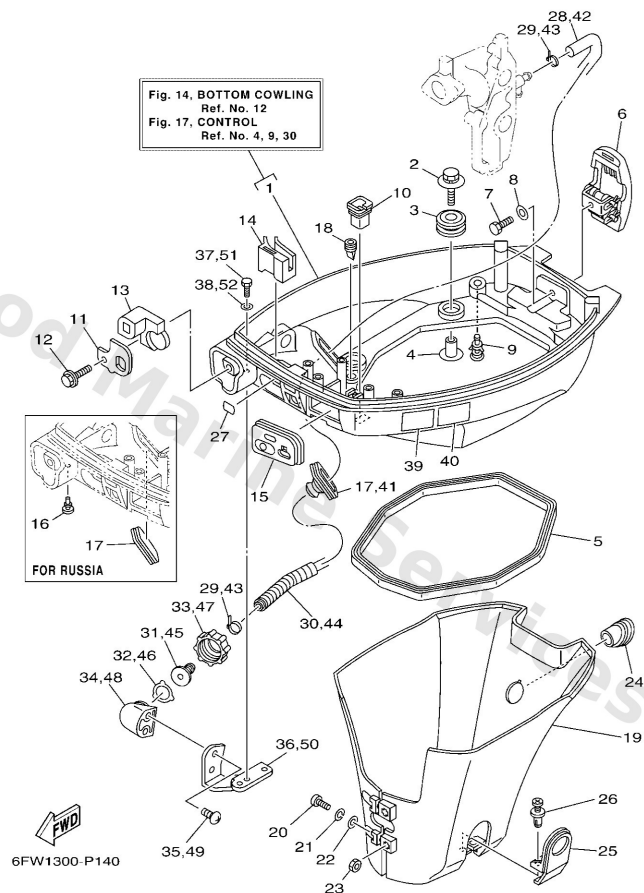
Ref	Part	
1	6DR42710008D Bottom cowling assembly	Buy now
2	68F8511900 Bolt	Buy now
3	9048021M82 Grommet	Buy now
4	9038706176 Collar	Buy now
5	68T4271610 Rubber, seal 1	Buy now
6	6AU4280100 Cowling clamp comp.	Buy now
37	9709506012 Bolt(gh1) EUR-FLUSHING KIT	Buy now
38	9299506600 Washer, plain (646) EUR-FLUSHING KIT	Buy now
9	6BL4439100 Nipple, hose	Buy now
10	6824272700 Grommet	Buy now
11	6DR4276100 Stopper	Buy now
12	9010906M86 Bolt	Buy now
13	6DR4272500 Grommet	Buy now
14	68T2636700 Protector	Buy now
15	68T4272420 Grommet	Buy now

Bottom Cowling



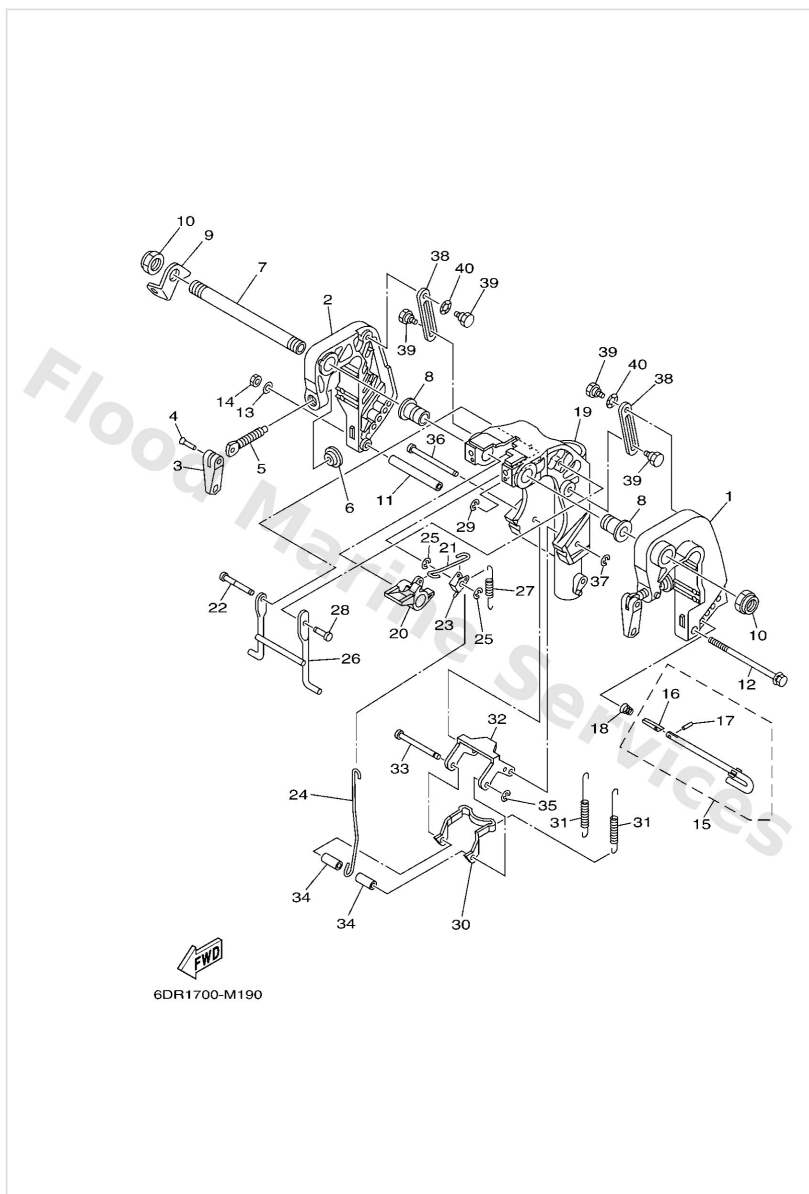
Ref	Part	
16	9048006M19 Grommet (6e3) FOR RUS	Buy now
17	6884272610 Grommet EUR-FLUSHING KIT	Buy now
17	6H44272600 Grommet FOR RUS	Buy now
18	65W4271700 Rubber, seal 2	Buy now
19	68T4274100 Apron	Buy now
20	9788506030 Screw, pan head(6e0)	Buy now
21	9299506100 Washer(6a1)	Buy now
23	9538006600 Nut(661)	Buy now
24	68T4271700 Rubber, seal 2	Buy now
25	68T4277100 Apron	Buy now
26	9033806M20 Plug	Buy now
27	65W8434200 Seat, emblem	Buy now
28	6E51248100 Pipe 1 EUR-FLUSHING KIT	Buy now
29	9046511M10 Clamp EUR-FLUSHING KIT	Buy now
30	9044713M00 Hose, with spring EUR-FLUSHING KIT	Buy now

Bottom Cowling



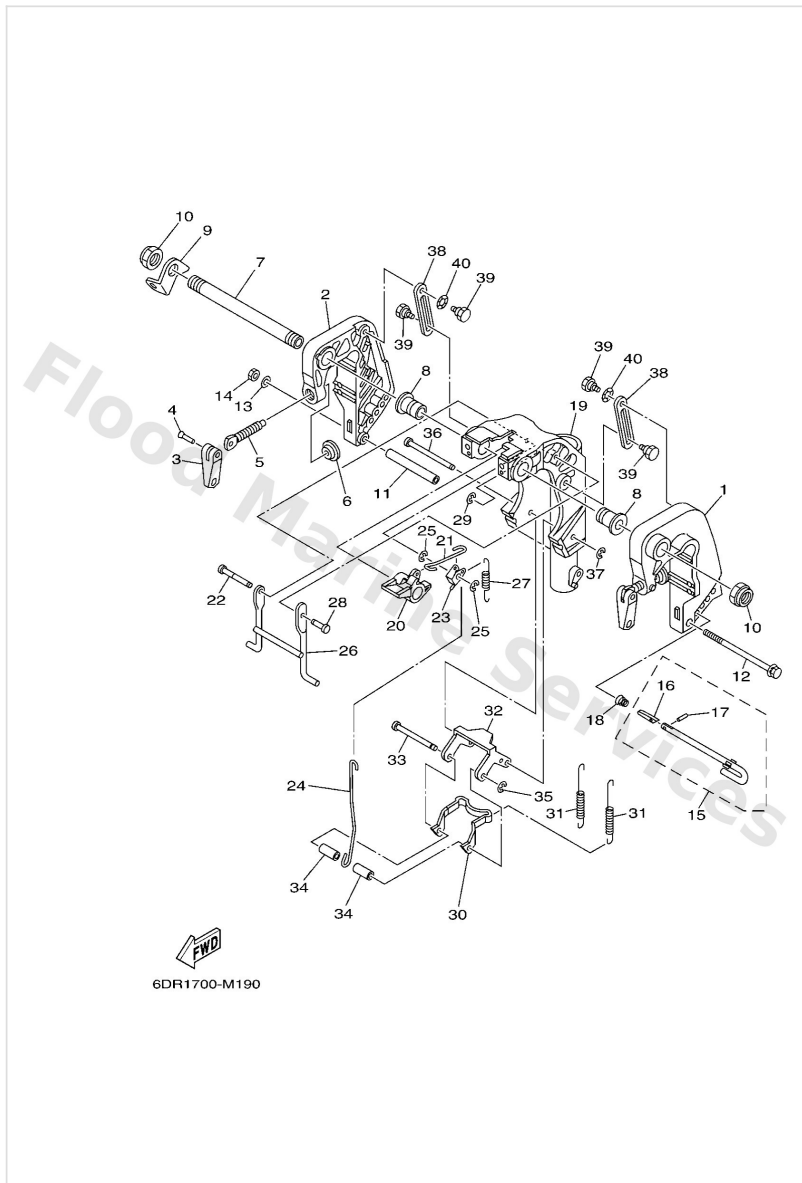
Ref	Part	
31	6R31258200 Joint, hose 2 EUR-FLUSHING KIT	Buy now
32	6R31258300 Gasket, hose joint EUR-FLUSHING KIT	Buy now
33	6R31258100 Joint, hose 1 EUR-FLUSHING KIT	Buy now
34	6DR1257200 Adapter EUR-FLUSHING KIT	Buy now
35	9016706002 Screw, tapping EUR-FLUSHING KIT	Buy now
36	68T1253520 Plate EUR-FLUSHING KIT	Buy now
39	6EE4279440 Label, warning (general)	Buy now
40	6EE4279450 Label, warning (general)	Buy now

Bracket 1



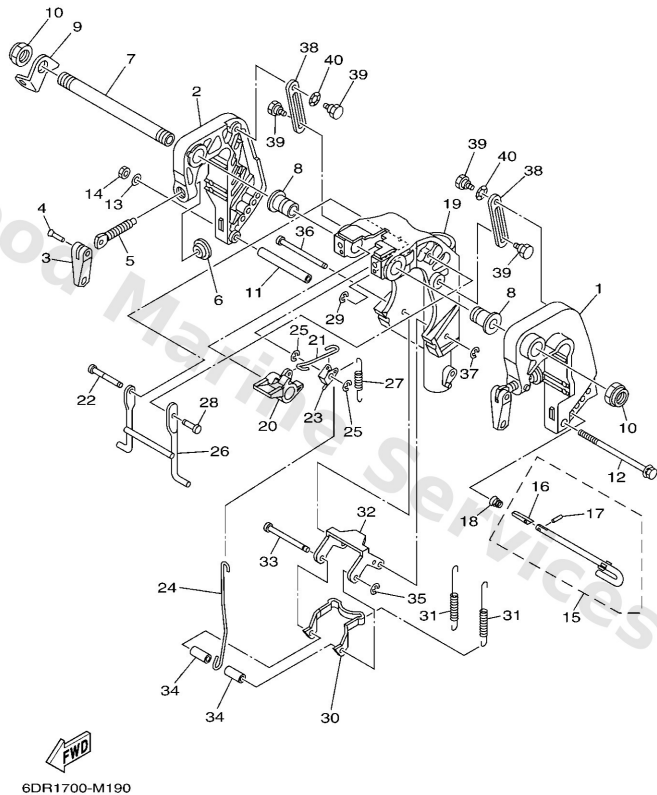
Ref	Part	
1	6AH43111008D Bracket, clamp 1	Buy now
2	6AH43112008D Bracket, clamp 2	Buy now
3	6E04311801 Handle, transom clamp	Buy now
4	9024304M01 Pin(6a1)	Buy now
5	6E74311600 Screw, transom clamp	Buy now
6	6484311401 Pad, transom clamp	Buy now
7	69A4313100 Bolt, clamp bracket FOR RIDE GUIDE	Buy now
8	9038622MA4 Bush	Buy now
9	66R4311300 Plate, clamp bracket	Buy now
10	9018522043 Nut, self-locking	Buy now
11	9038706M13 Collar(6h6)	Buy now
12	9010106M18 Bolt(6I5)	Buy now
13	9299506600 Washer, plain (646)	Buy now
14	9538006700 Nut	Buy now
15	6L24316001 Tilt rod assembly	Buy now

Bracket 1



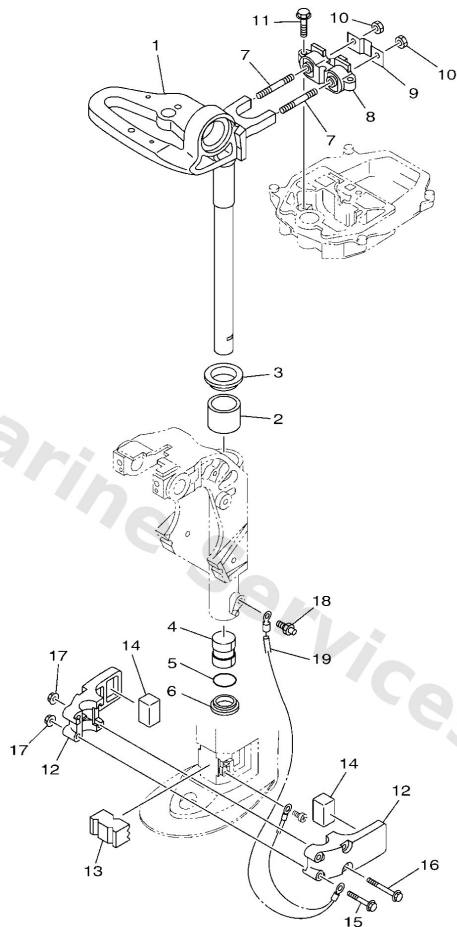
Ref	Part	
16	6894316500 Plate, tilt lock	Buy now
17	9169030008 Pin. spring(656)	Buy now
18	9050210M07 Spring, conical(6k3)	Buy now
19	6AH43311008D Bracket, swivel 1 S(17.0")	Buy now
19	6AU43311108D Bracket, swivel 1 L(22.0")	Buy now
20	6DR4363100 Lever, tilt	Buy now
21	6DR4361600 Rod, tilt lock	Buy now
22	68T4364600 Shaft, lever	Buy now
23	6DR4364100 Lever, tilt	Buy now
24	6AH4361700 Rod, tilt lock	Buy now
25	9908005600 Circlip(22k)	Buy now
26	6AH4335000 Receiver assembly	Buy now
27	9050618014 Spring, tension S(17.0")	Buy now
27	9050620025 Spring, tension L(22.0")	Buy now
28	63V4319100 Shaft, stopper	Buy now

Bracket 1



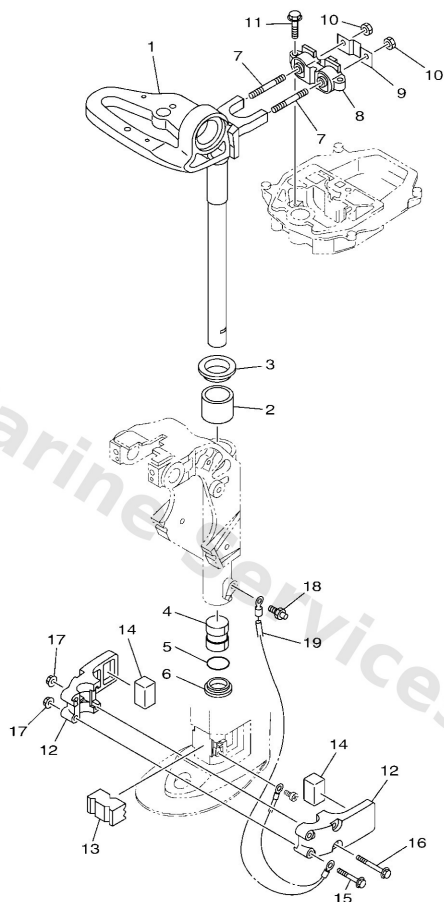
Ref	Part	
30	6AH4361400 Plate, tilt lock	Buy now
31	9050620020 Spring, tension S(17.0")	Buy now
31	9050623016 Spring, tension L(22.0")	Buy now
32	6AH4361500 Plate, tilt lock	Buy now
33	68T4361100 Shaft, tilt lock	Buy now
34	9038706138 Collar	Buy now
35	9343004M03 Circlip (eu0)	Buy now
36	68T4365900 Shaft, reverse lock	Buy now
38	6AH4362700 Stopper	Buy now
39	9010906M84 Bolt	Buy now
40	9020610M24 Washer, wave	Buy now

Bracket 2



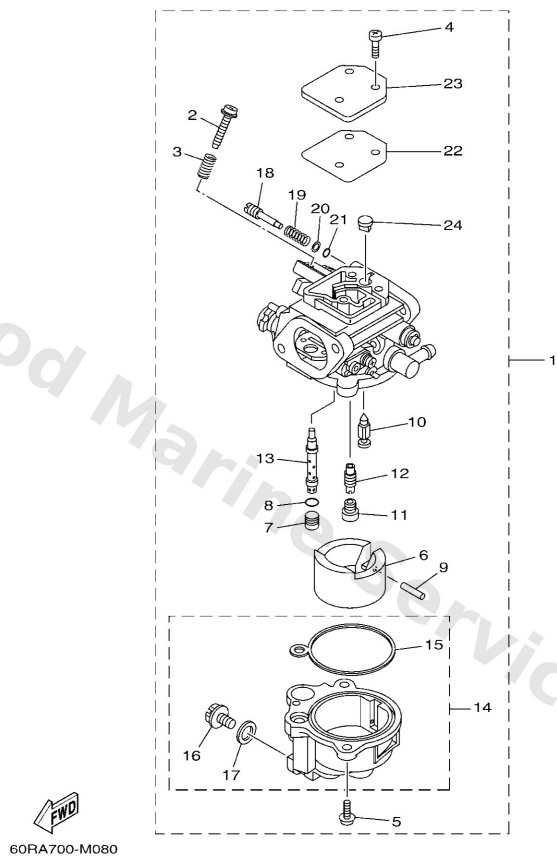
Ref	Part	
1	6DR42511008D Bracket, steering S(17.0")	Buy now
1	6DR42511108D Bracket, steering L(22.0")	Buy now
2	9038640001 Bush	Buy now
3	9020940008 Washer	Buy now
4	9038630048 Bush	Buy now
5	9321029M94 O-ring(6h1)	Buy now
6	9038630M60 Bush(6j8)	Buy now
7	9011608M54 Bolt, stud(63v)	Buy now
8	68T4451700 Mount rubber	Buy now
9	68T4452600 Plate	Buy now
10	9538008600 Nut (661)	Buy now
11	9757506525 Bolt, hexagon w/w deep recess	Buy now
12	6AU44551008D Housing, lower mount rubber 1	Buy now
13	6AU4455700 Mount damper, lower front	Buy now
14	6824455530 Mount damper, lower side	Buy now

Bracket 2



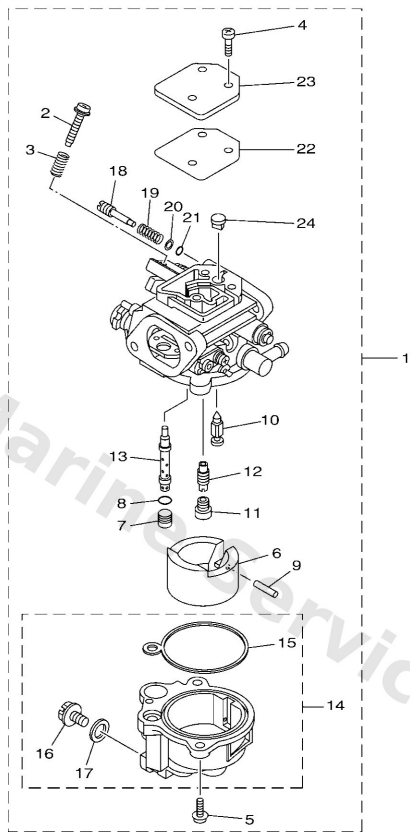
Ref	Part	
15	9011906012 Bolt, with washer	Buy now
16	9011906198 Bolt, with washer	Buy now
17	9017906M28 Nut(63v)	Buy now
18	9370006M03 Nipple, grease(6a1)	Buy now
19	68T8212700 Wire, lead 2	Buy now

Carburetor



Ref	Part	
1	6FW1430121 Carburetor assembly 1	Buy now
2	69W1432100 Screw, throttle	Buy now
3	62Y1421200 Spring, pilot adjusting	Buy now
4	6DR1432100 Screw, throttle	Buy now
5	62Y1432100 Screw, throttle	Buy now
6	6DR1438500 Float	Buy now
7	6DR1432A00 Plug	Buy now
8	6DR1456100 O-ring	Buy now
9	4FP1438600 Pin, float	Buy now
10	6DR1433600 Needle	Buy now
11	6FW1434337 Jet, main (#74)	Buy now
12	6FW1434221 Jet, pilot (#41)	Buy now
13	6FW1434100 Nozzle, main	Buy now
14	60S1438100 Body, float chamber	Buy now
15	6DR1498400 Gasket, float chamber	Buy now

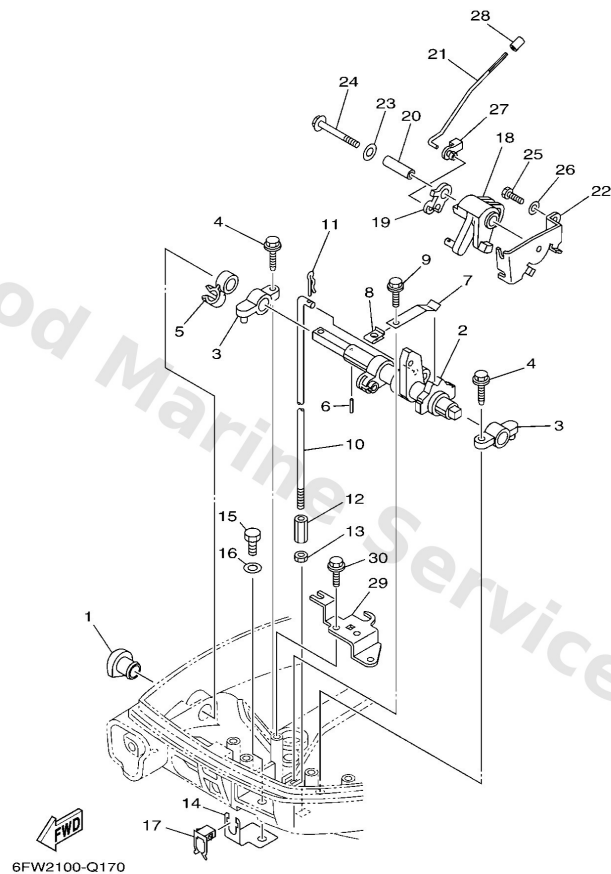
Carburetor




60RA700-M080

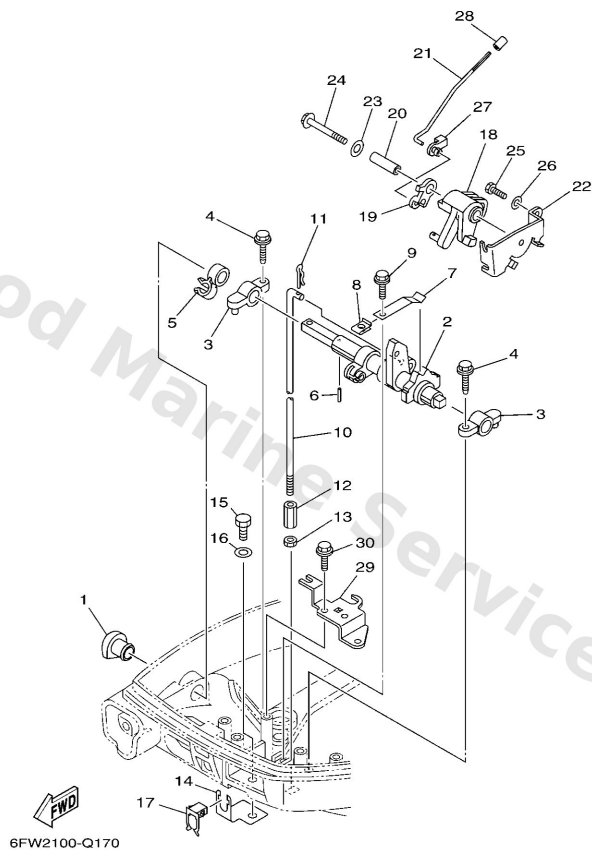
Ref	Part	
16	62Y1438330 Screw, drain	Buy now
17	6521439700 Ring, o	Buy now
18	6DR1432310 Screw, air adjusting	Buy now
19	6DR1433400 Spring, air adjusting	Buy now
20	6DR1428500 Washer	Buy now
21	6DR1439700 O-ring	Buy now
22	6DR1481800 Cover gasket	Buy now
23	6DR1415700 Cover, mixing	Buy now
24	6DR1486200 Plug	Buy now

Control



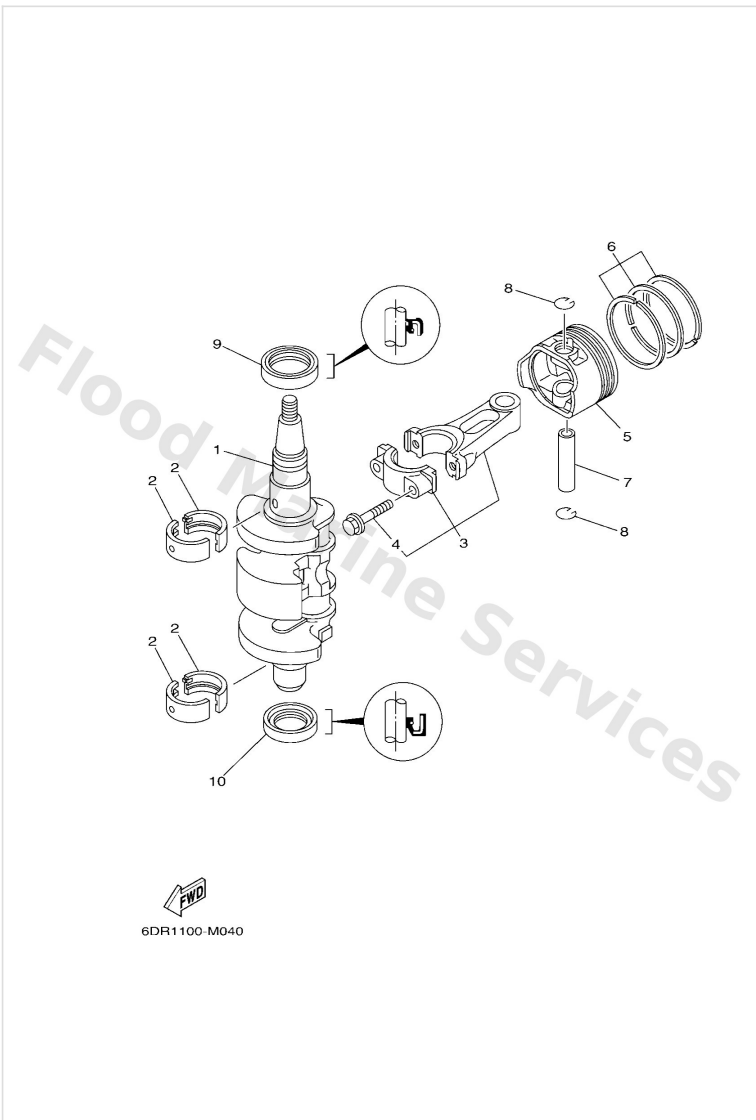
Ref	Part	
1	68T4272600 Grommet	Buy now
2	68T4412103 Lever, shift rod	Buy now
3	6G1416620194 Bracket	Buy now
4	9010906M81 Bolt	Buy now
5	9046410M60 Clamp	Buy now
6	9169030014 Pin, spring (647)	Buy now
7	65W4411600 Spring	Buy now
8	6DR4411700 Bracket	Buy now
9	9010906M86 Bolt	Buy now
10	68T4414300 Rod, shift 1 S(17.0")	Buy now
10	68T4414310 Rod, shift 1 L(22.0")	Buy now
11	9046818001 Clip	Buy now
12	61N4414600 Connector, shift rod	Buy now
13	9538006700 Nut	Buy now
14	68T4853800 Clamp, cable 1	Buy now

Control



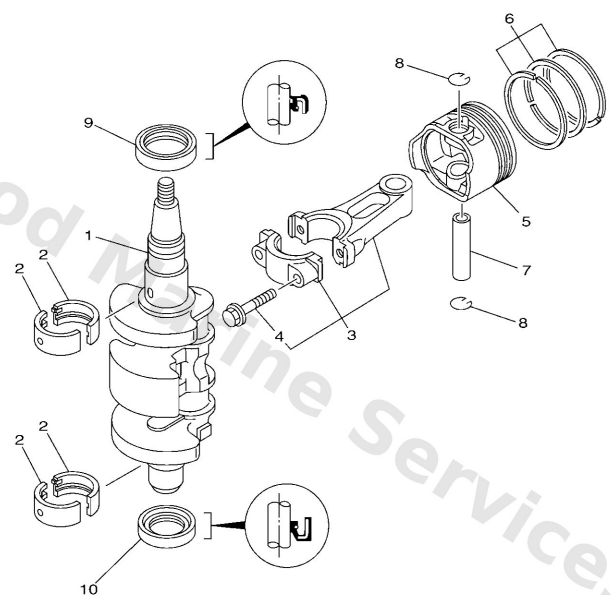
Ref	Part	
15	9709506012 Bolt(gh1)	Buy now
16	9299506600 Washer, plain (646)	Buy now
17	63D4853800 Clamp, cable 1	Buy now
18	68T4163800 Pulley	Buy now
19	68T4128300 Lever, free accel.	Buy now
20	9038706M59 Collar (6h3)	Buy now
21	6AU4121100 Link, accel.	Buy now
22	68T1449700 Stay, throttle wire	Buy now
23	9020106M62 Washer, plate (6e5)	Buy now
24	9759506545 Bolt, hexagon w/w deep recess	Buy now
27	6J84126200 Joint, choke lever	Buy now
28	6FW1344800 Cap	Buy now
29	68T1577410 Stay 4	Buy now

Crankshaft & Piston



Ref	Part	
1	6AU1141100 Crankshaft	Buy now
2	68T1141601 Plane bearing, crankshaft 1 UR BROWN	Buy now
2	68T1141611 Plane bearing, crankshaft 1 UR BLACK	Buy now
2	68T1141621 Plane bearing, crankshaft 1 UR BLUE	Buy now
3	6AU1165000 Connecting rod assembly	Buy now
4	67D1165400 Bolt, connecting rod	Buy now
5	6AU116310096 Piston (std)	Buy now
5	6AU1163500 Piston (0.25mm o/s) AP	Buy now
5	6AU1163600 Piston (0.50mm o/s) AP	Buy now
6	68T1160301 Piston ring set (std)	Buy now
6	68T1160401 Piston ring set (0.25mm o/s) AP	Buy now
6	68T1160501 Piston ring set (0.50mm o/s) AP	Buy now
7	68T1163300 Pin, piston	Buy now
8	9345015023 Circlip 131116340000	Buy now
9	9310230M22 Oil seal (6g8)	Buy now

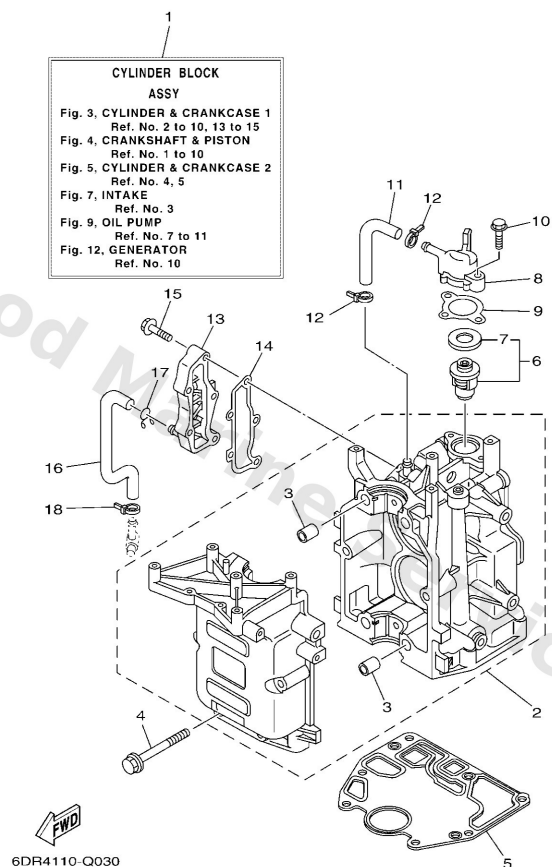
Crankshaft & Piston




6DR1100-M040

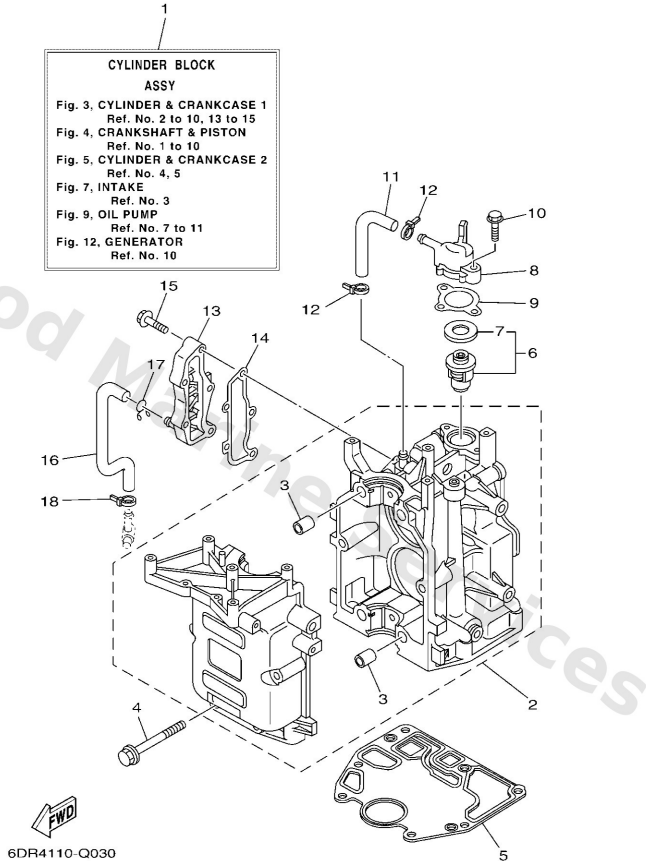
Ref	Part	
10	9310125M69 Oil seal	Buy now

Cylinder & Crankcase 1



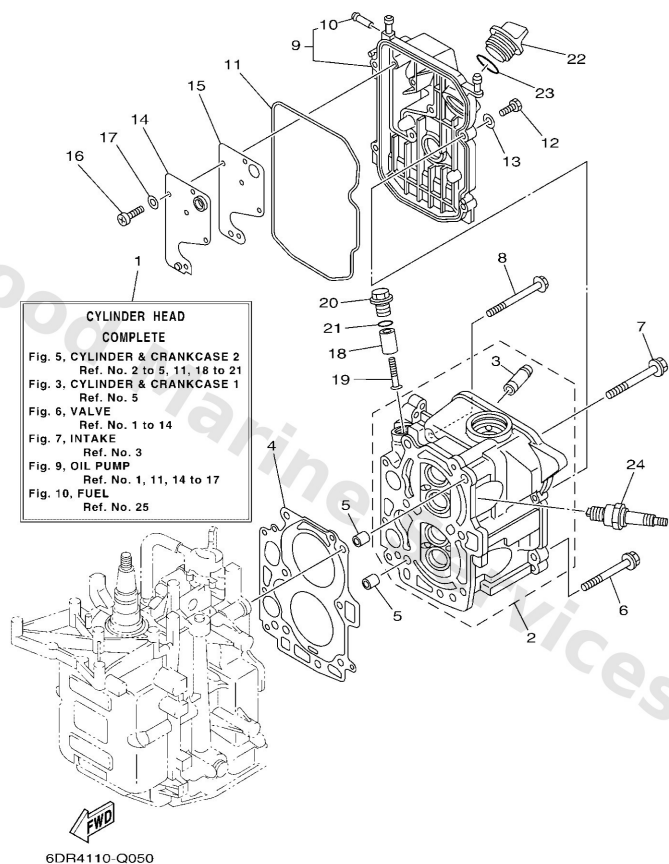
Ref	Part	
1	6AUW009B001S Cylinder block assembly	Buy now
2	6AU1510000 Crankcase assembly	Buy now
3	9953012016 Pin, dowel	Buy now
4	9011908M29 Bolt, with washer	Buy now
5	68T1135100 Gasket, cylinder	Buy now
6	66M1241101 Thermostat	Buy now
7	6881241200 Seal, thermostat	Buy now
8	68T12413001S Cover, thermostat	Buy now
9	6G812414A0 Gasket, cover	Buy now
10	9011906MA2 Bolt, with washer	Buy now
11	68T1248100 Pipe 1	Buy now
12	9046511M10 Clamp	Buy now
13	6AU41113001S Outer cover, exhaust	Buy now
14	68T41114A0 Gasket, exhaust outer cover	Buy now
15	9011906MA3 Bolt, with washer	Buy now

Cylinder & Crankcase 1



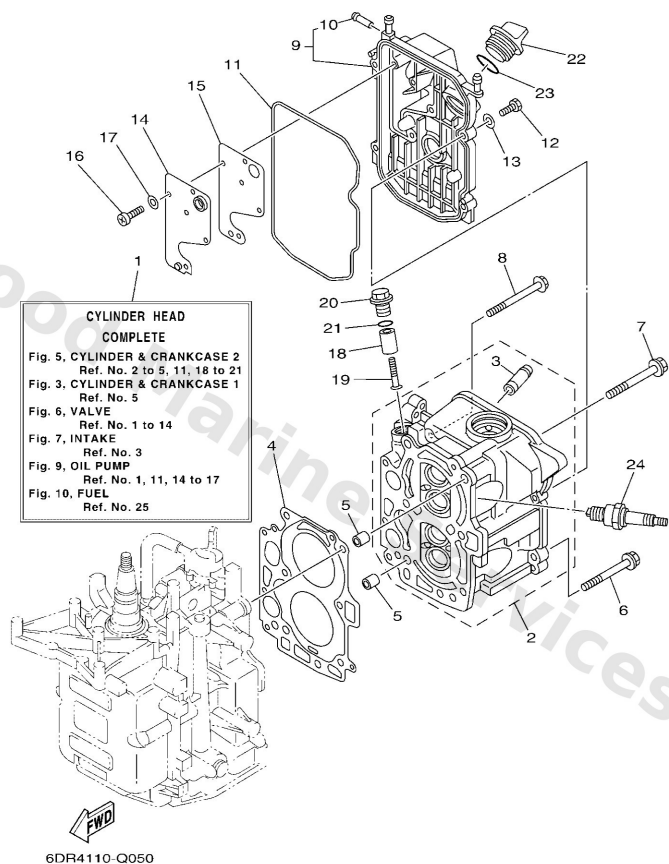
Ref	Part	
16	68T1248200 Pipe 2	Buy now
17	9046710M04 Clip, pipe 1 (6e9)	Buy now

Cylinder & Crankcase 2



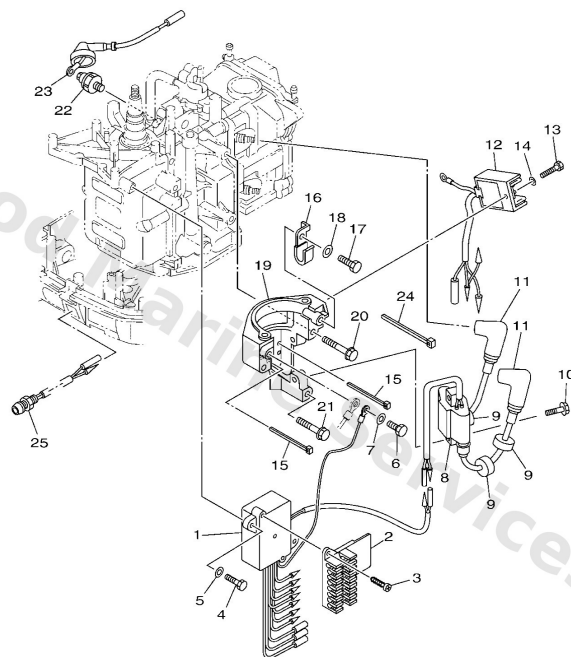
Ref	Part	
1	6AUW009A011S Cylinder head complete	Buy now
2	6AU1111001S Head, cylinder 1	Buy now
3	6AU1113310 Guide, valve 1	Buy now
4	68T1118100 Gasket, cylinder head 1	Buy now
5	9953010114 Pin, dowel(3vd)	Buy now
6	9010508M36 Bolt (6g8)	Buy now
7	9010508M78 Bolt, washer based	Buy now
8	9011906049 Bolt, with washer	Buy now
9	68T11191001S Cover, cylinder head 1	Buy now
10	6502437800 Pipe, joint 2	Buy now
11	68T1135600 Seal, cylinder 2	Buy now
12	9709506020 Bolt(7u8)	Buy now
13	9299506600 Washer, plain (646)	Buy now
14	68T1116800 Cover, breather	Buy now
15	68T11169A0 Gasket, breather cover	Buy now

Cylinder & Crankcase 2



Ref	Part	
16	9850704010 Screw, pan head(6g8)	Buy now
17	9290704600 Washer(jf2)	Buy now
18	6G81132500 Anode	Buy now
19	9898005025 Screw, panhead (a93)	Buy now
20	6G811197A0 Plug, blind	Buy now
21	9321013M63 O-ring (6g8)	Buy now
22	6G81536300 Plug, oil	Buy now
23	9321024M79 O-ring	Buy now
24	9470200274 Plug, spark (br6hs-10)	Buy now

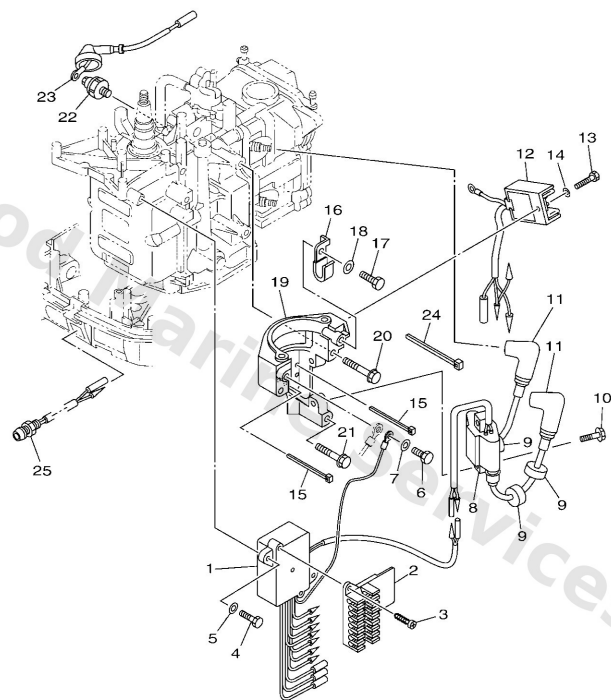
Electrical



6FW2300-Q130

Ref	Part	
1	68T8554000 C.d.i. unit assembly	Buy now
2	68T8252200 Clamp, coupler	Buy now
3	9778040512 Screw, pan head tapping	Buy now
4	9709506020 Bolt(7u8)	Buy now
14	9299506600 Washer, plain (646) FOR RUS	Buy now
13	9709506012 Bolt(gh1) FOR RUS	Buy now
8	6808557002 Ignition coil assembly	Buy now
9	9048025003 Grommet	Buy now
10	9011906MA3 Bolt, with washer	Buy now
11	6E38237021 Plug cap assembly	Buy now
12	68T8196000 Rectifier & regulator assembly FOR RUS	Buy now
15	9046511M10 Clamp FOR RUS	Buy now
16	9046508M99 Clamp	Buy now
19	68T8182201 Bracket, starting motor	Buy now
20	9011908046 Bolt, with washer	Buy now

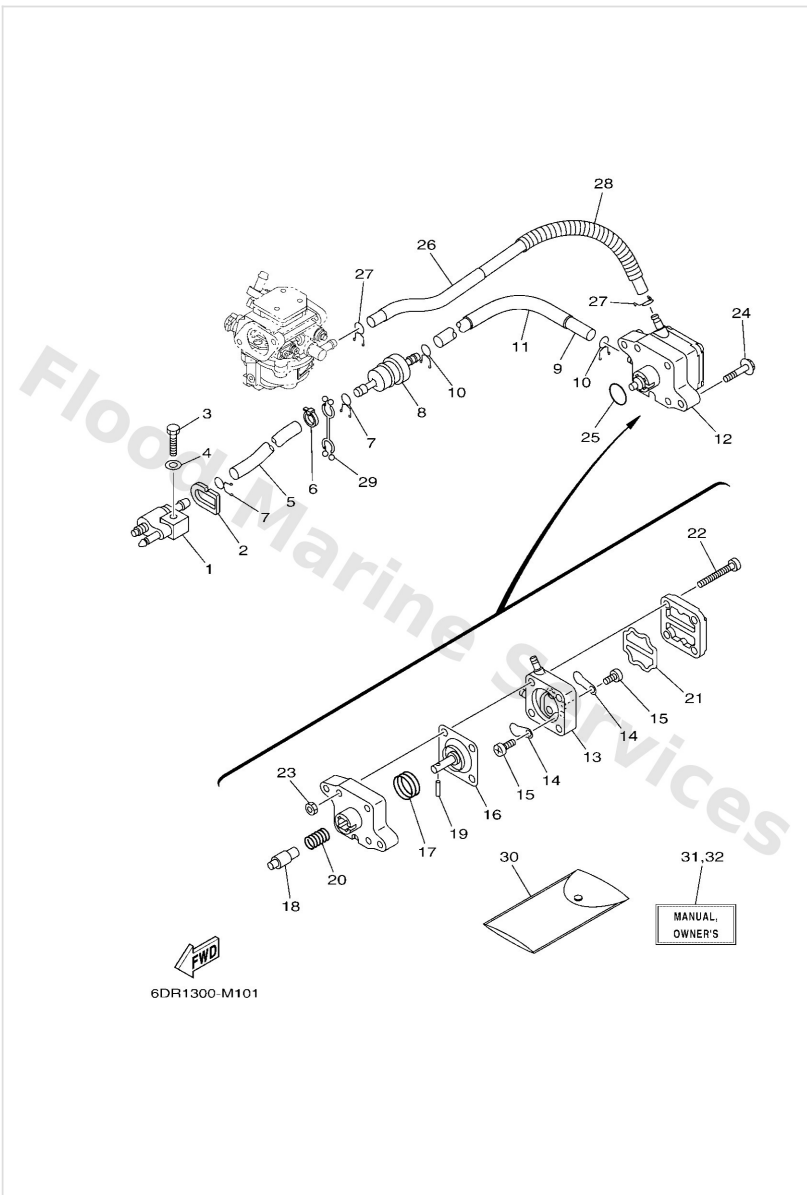
Electrical




6FW2300-Q130

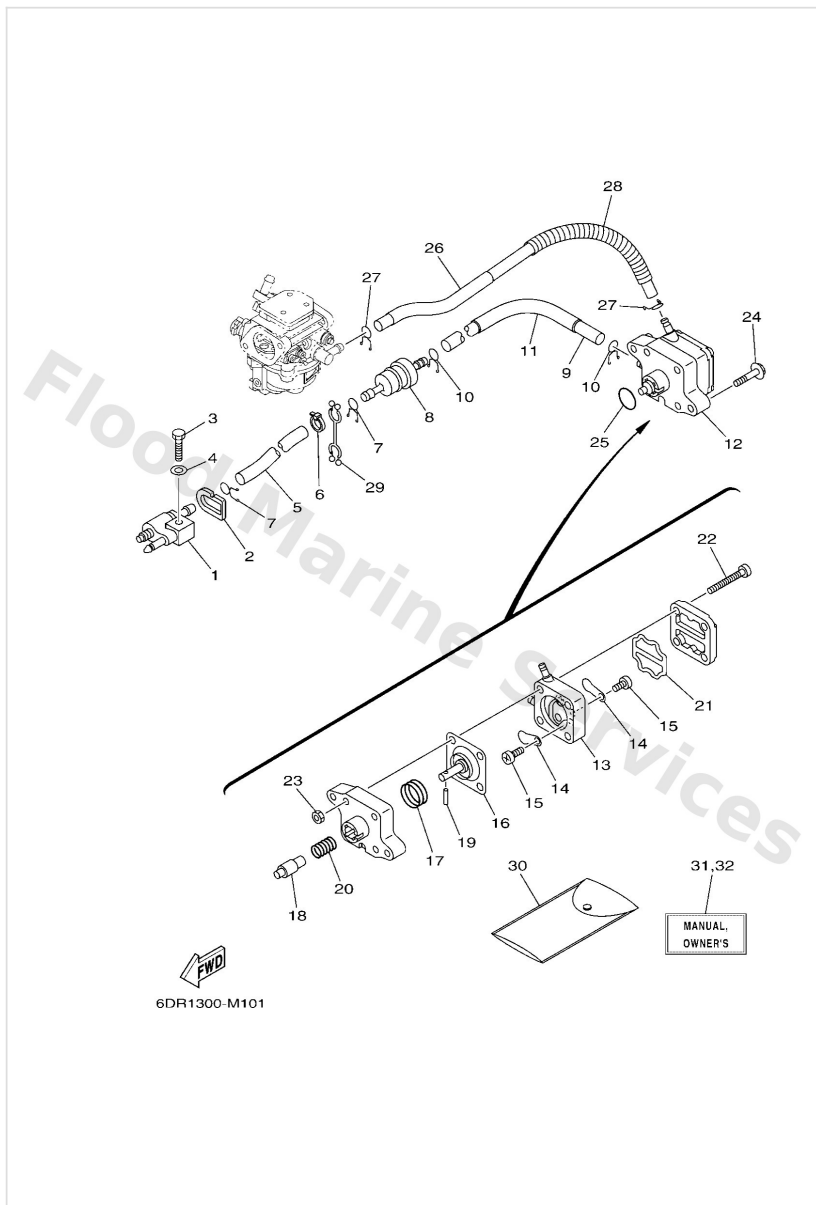
Ref	Part	
21	9011908020 Bolt, with washer	Buy now
22	67F8250400 Oil pressure switch assembly	Buy now
23	68T8212710 Wire, lead 2	Buy now
25	68T8541000 Emergency signal light assembly	Buy now

Fuel



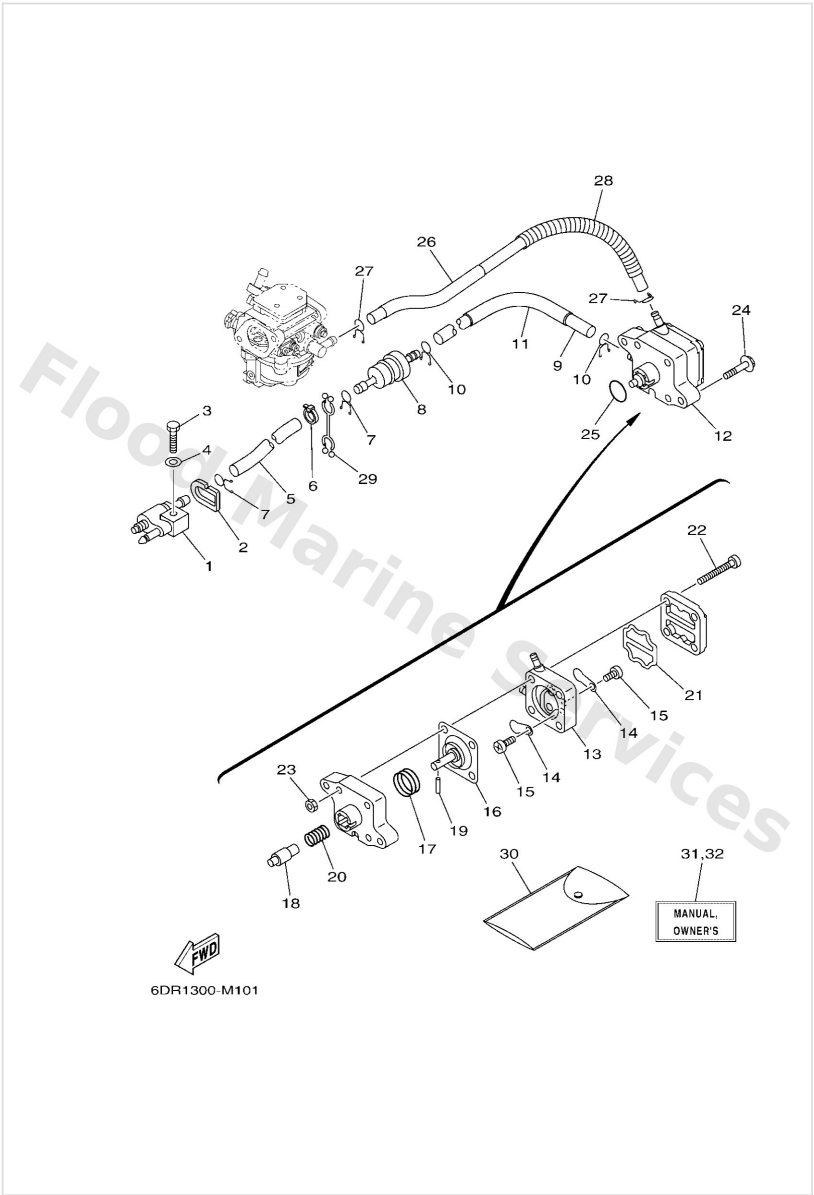
Ref	Part	
1	6G12430410 Fuel pipe joint comp. 1	Buy now
2	61N2432900 Seal	Buy now
3	9709506025 Bolt	Buy now
4	9299506600 Washer, plain (646)	Buy now
5	9044510046 Hose	Buy now
6	9046511M10 Clamp	Buy now
7	9046709M09 Clip(6k8)	Buy now
8	68T2425101 Strainer 1	Buy now
9	9044510M50 Hose (l400)	Buy now
11	9044516010 Hose	Buy now
12	68T2441001 Fuel pump assembly	Buy now
13	66M2441301 Body 2	Buy now
14	6A02442101 Valve, check	Buy now
15	6E71432500 Screw, pan head	Buy now
16	66M2441101 Diaphragm	Buy now

Fuel



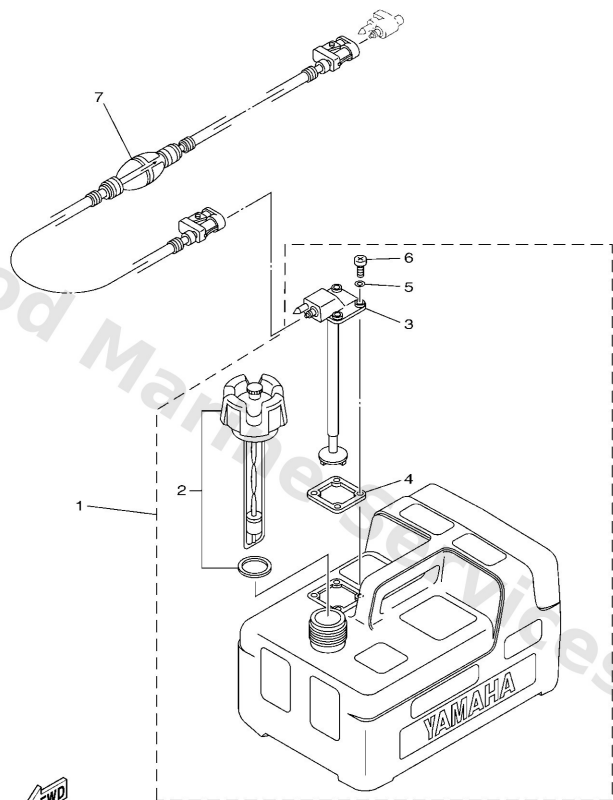
Ref	Part	
17	66M2442300 Spring, diaphragm	Buy now
18	66M1313100 Plunger	Buy now
19	66M2437400 Pin	Buy now
20	66M2445400 Spring	Buy now
21	66M2447101 Diaphragm	Buy now
22	66M2444400 Screw	Buy now
23	9538004600 Nut, hex	Buy now
24	9759506630 Bolt, hexagon w/w deep recess	Buy now
25	9321020M65 O-ring	Buy now
26	6AU2431100 Pipe, fuel 1	Buy now
28	9044713014 Tube	Buy now
29	9046410M53 Clamp	Buy now
30	68T2810000 Tool kit AP	Buy now
31	6FW2819971D0 O/m f8fmhs/f8mhh1'16 UR (NL)	Buy now
31	6FW2819971E0 O/m f8fmhs/f8mhh1'16 UR (E)	Buy now

Fuel



Ref	Part	
31	6FW2819971F0 O/m f8fmhs/f8mhh1'16 UR (F)	Buy now
31	6FW2819971G0 O/m f8fmhs/f8mhh1'16 UR (D)	Buy now
31	6FW2819971H0 O/m f8fmhs/f8mhh1'16 UR (I)	Buy now
31	6FW2819971S0 O/m f8fmhs/f8mhh1'16 UR (ES)	Buy now
32	6FW2819981K0 O/m f8fmhs/f8mhh1'16 UR (DK)	Buy now
32	6FW2819981L0 O/m f8fmhs/f8mhh1'16 UR (SF)	Buy now
32	6FW2819981M0 O/m f8fmhs/f8mhh1'16 UR (S)	Buy now
32	6FW2819981N0 O/m f8fmhs/f8mhh1'16 UR (N)	Buy now
32	6FW2819981P0 O/m f8fmhs/f8mhh1'16 UR (P)	Buy now
32	6FW2819981R0 O/m f8fmhs/f8mhh1'16 UR (GR)	Buy now

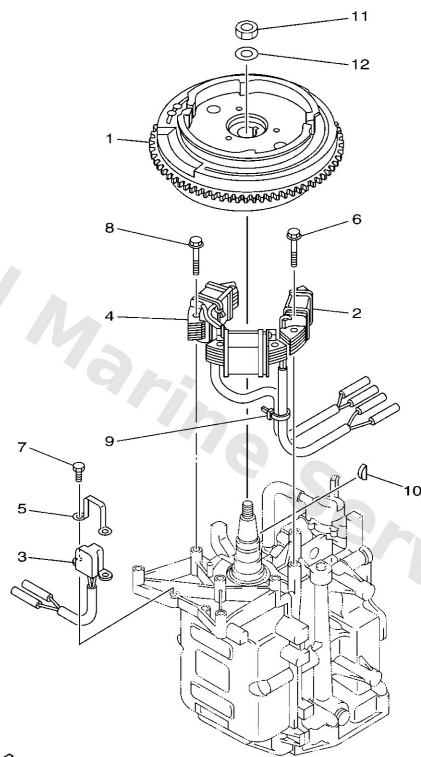
Fuel Tank



6FW1700-P250

Ref	Part	
1	6YL2420106 Fuel tank assembly (12l) AP	Buy now
2	6YL2461001 Cap assembly	Buy now
3	6YL2426010 Fuel meter assembly	Buy now
4	6YL2426801 Gasket, fuel meter	Buy now
5	6YL2432900 Seal	Buy now
6	9015705M16 Screw, pan head	Buy now
7	6YL2430654 Fuel pipe comp. 1 AP	Buy now

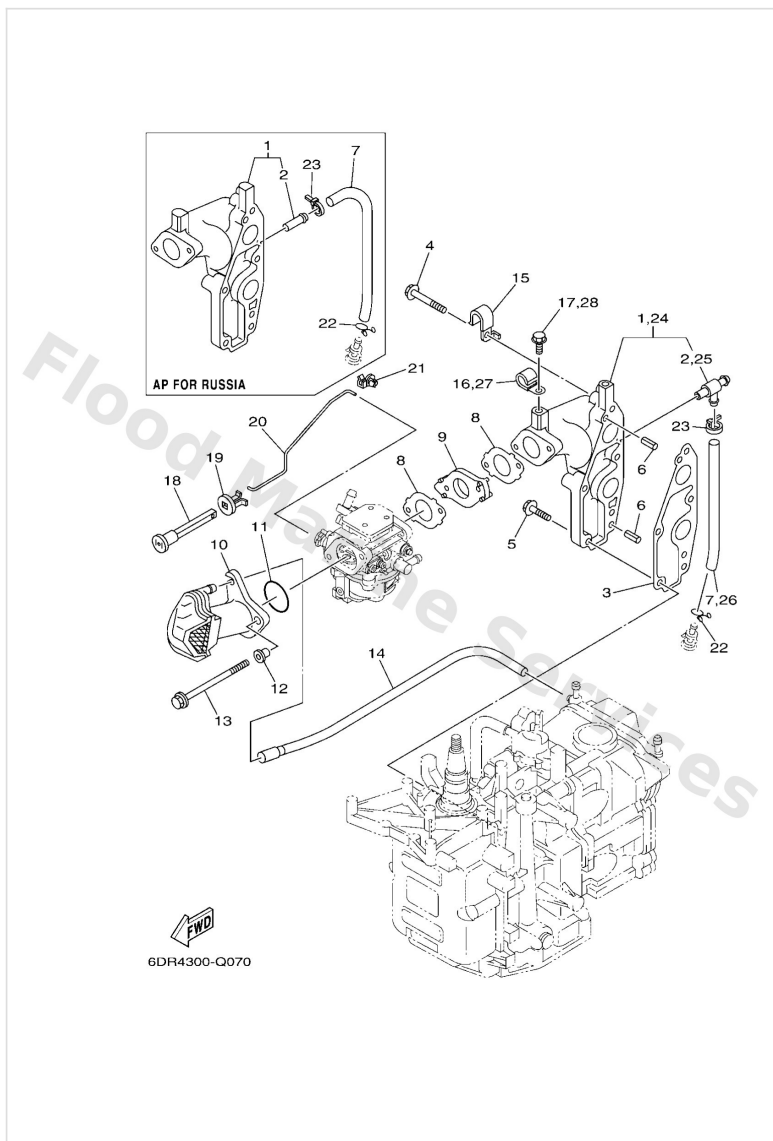
Generator




6AV1010-G110

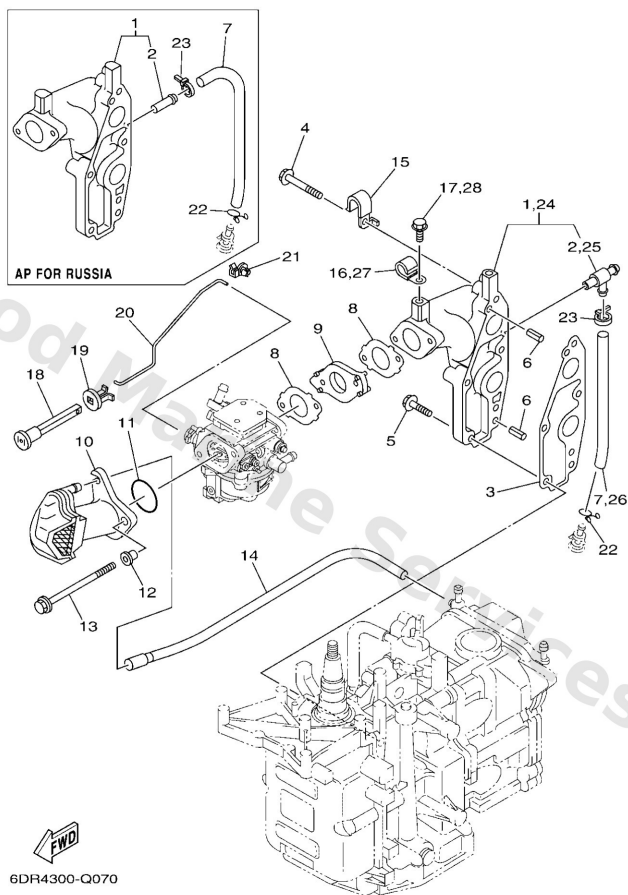
Ref	Part	
1	6DR8555010 Rotor assembly	Buy now
2	68T8552000 Coil, charge	Buy now
3	68T8558001 Coil, pulser	Buy now
4	68T8553310 Coil, lighting	Buy now
5	6H28558200 Attachment, pulser	Buy now
6	9011906014 Bolt, with washer(61b)	Buy now
7	9709505010 Bolt (682)	Buy now
8	9011906MA1 Bolt, with washer(63m)	Buy now
9	9046511M10 Clamp	Buy now
10	9028004M06 Key, woodruff(6a1)	Buy now
11	9017012066 Nut, hexagon 6481155500	Buy now
12	9020112472 Washer, plate (4n0)	Buy now

Intake



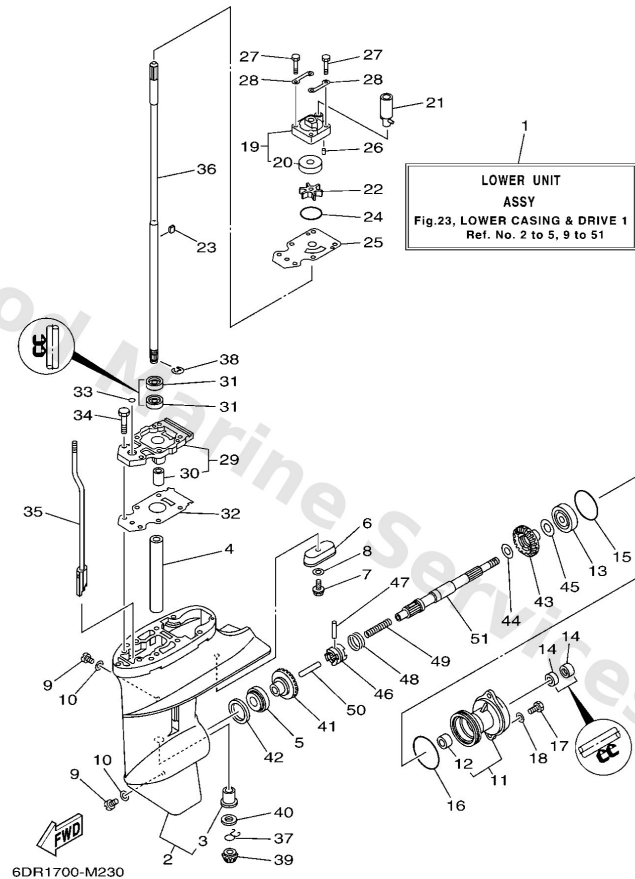
Ref	Part	
1	68T13641011S Manifold 1 FOR RUS	Buy now
1	68T13641201S Manifold 1 EUR-FLUSHING KIT	Buy now
2	6502437800 Pipe, joint 2 FOR RUS	Buy now
2	67F1248200 Pipe 2 EUR-FLUSHING KIT	Buy now
3	68T1364500 Gasket, manifold 1	Buy now
4	9011906MA5 Bolt, with washer	Buy now
5	9011906MA3 Bolt, with washer	Buy now
6	9169050014 Pin, spring (647)	Buy now
7	9044509074 Hose (I1500) FOR RUS	Buy now
7	9044509M20 Hose (L95) EUR-FLUSHING KIT	Buy now
8	68T13646A0 Gasket, manifold 2	Buy now
9	68T1427100 Insulator	Buy now
10	6AU1444000 Silencer assembly, intake	Buy now
11	9321031MJ5 O-ring	Buy now
12	9038706M70 Collar (6h5)	Buy now

Intake



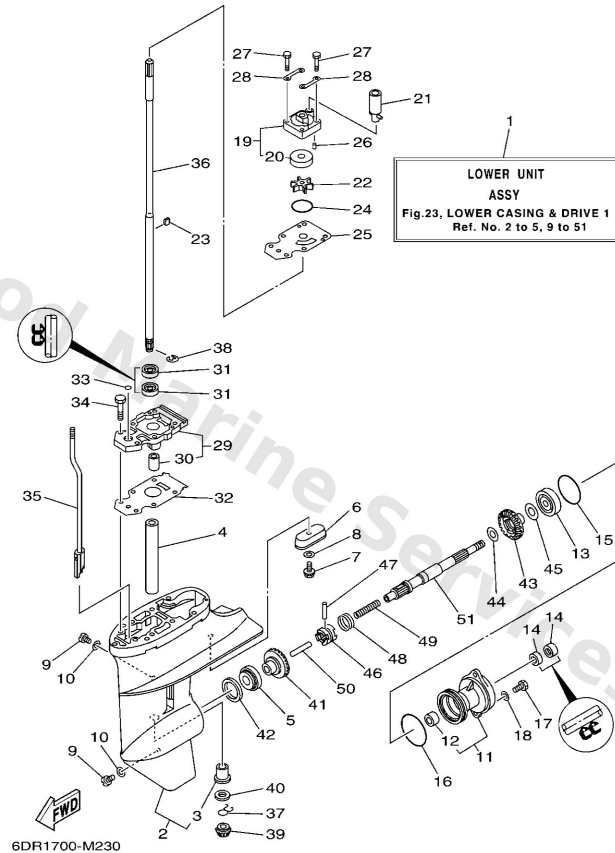
Ref	Part	
13	9010506188 Bolt, flange	Buy now
14	68T1248300 Pipe 3	Buy now
15	9046508M99 Clamp	Buy now
16	9046508M83 Clamp EUR-FLUSHING KIT	Buy now
17	9759506510 Bolt, hexagon w/w deep recess EUR-FLUSHING KIT	Buy now
18	6H44127102 Knob, choke	Buy now
19	6894127300 Grommet	Buy now
20	68T4125600 Rod, choke 1	Buy now
21	6J84126200 Joint, choke lever	Buy now
22	9046708M18 Clip	Buy now
23	9046511M10 Clamp	Buy now

Lower Casing & Drive 1



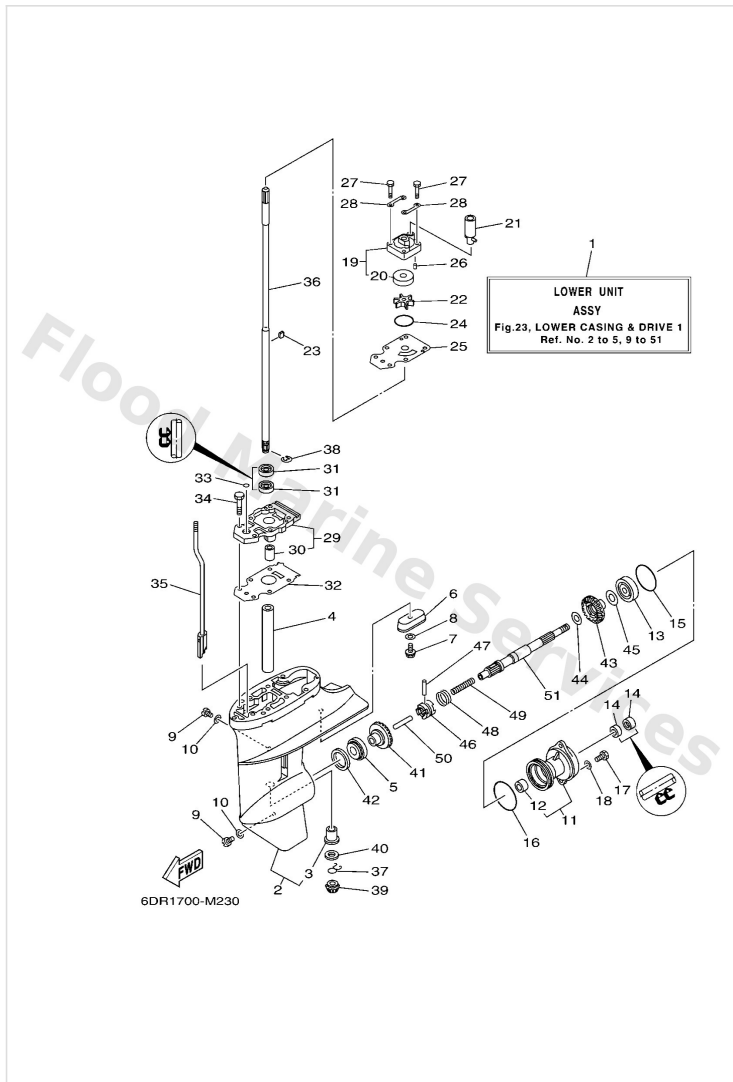
Ref	Part	
1	6AU45300008D Lower unit assembly S(17.0")	Buy now
1	6AU45300108D Lower unit assembly L(22.0")	Buy now
2	6AU45311008D Casing, lower	Buy now
3	6G14531709 Bushing, drive shaft 2	Buy now
4	9038714M49 Collar (6g1)	Buy now
5	93306004U0 Bearing (7k2)	Buy now
6	68T4525100 Anode	Buy now
7	9589506016 Bolt, flange deep recess	Buy now
8	9299006300 Washer, tooth	Buy now
9	9034008002 Plug, straight screw	Buy now
10	9043008003 Gasket	Buy now
11	6G145361018D Cap, lower casing	Buy now
12	6G14536209 Bushing, lower casing cap	Buy now
14	9310115074 Oil seal (655)	Buy now
15	9321049046 O-ring (620)	Buy now

Lower Casing & Drive 1



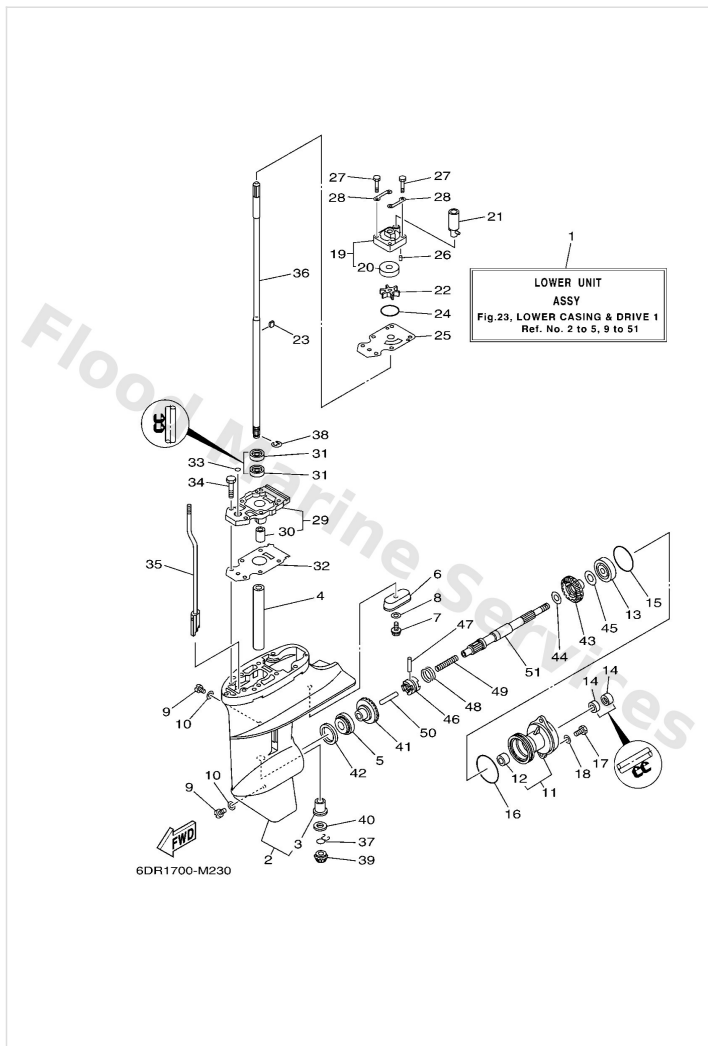
Ref	Part	
16	9321053M08 O-ring(50m)	Buy now
17	9709506016 Bolt, hexagon deep recess	Buy now
18	9299506600 Washer, plain (646)	Buy now
19	63V4430100 Water pump housing comp.	Buy now
20	63V4432200 Insert, cartridge	Buy now
21	68T4436600 Damper, water seal 2	Buy now
22	68T4435200 Impeller	Buy now
23	6644433800 Key, woodruff	Buy now
24	9321044398 O-ring(55x)	Buy now
25	68T4432300 Outer plate, cartridge	Buy now
26	9360412M07 Pin, dowel (688)	Buy now
27	9709508045 Bolt, hexagon	Buy now
28	63V4432801 Plate	Buy now
29	68T4533100CA Housing, bearing	Buy now
30	6G14531609 Bushing, drive shaft 1	Buy now

Lower Casing & Drive 1



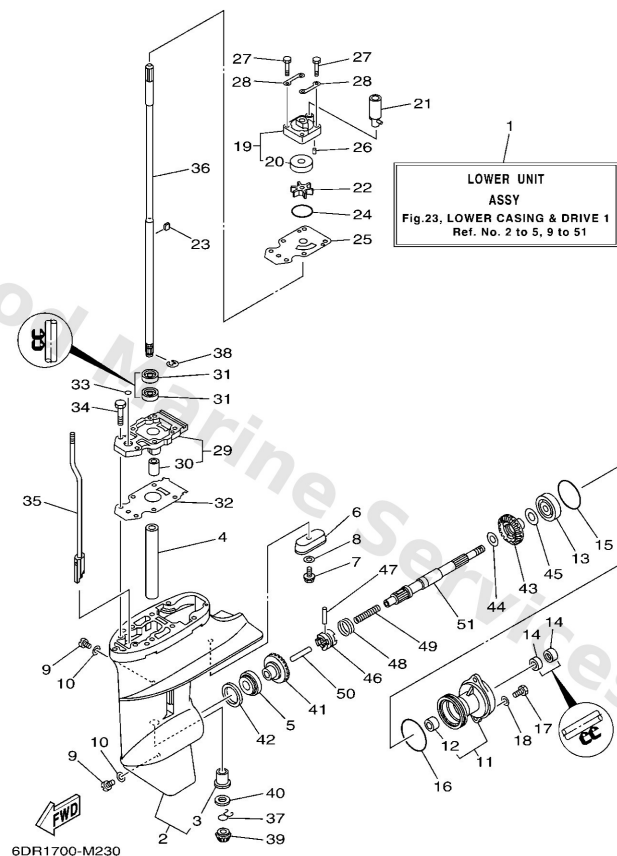
Ref	Part	
31	9310111M23 Oil seal (6g1)	Buy now
32	68T45315A0 Packing, lower casing	Buy now
33	9321006ME6 O-ring	Buy now
34	9708008025 Screw, bind(j36)	Buy now
35	68T4415000 Shift cam assembly	Buy now
36	6AU4551100 Shaft, drive S(17.0")	Buy now
36	6AU4551110 Shaft, drive L(22.0")	Buy now
37	9046709M05 Clip (6g1)	Buy now
38	9900107600 Circlip(6I2)	Buy now
39	68T4555100 Pinion	Buy now
40	6G14553300 Shim (t:1.9mm) UR	Buy now
40	6G14553310 Shim (t:2.0mm) UR	Buy now
40	6G14553320 Shim (t:2.1mm) UR	Buy now
40	6G14553330 Shim (t:2.2mm) UR	Buy now
41	68T4556000 Gear	Buy now

Lower Casing & Drive 1



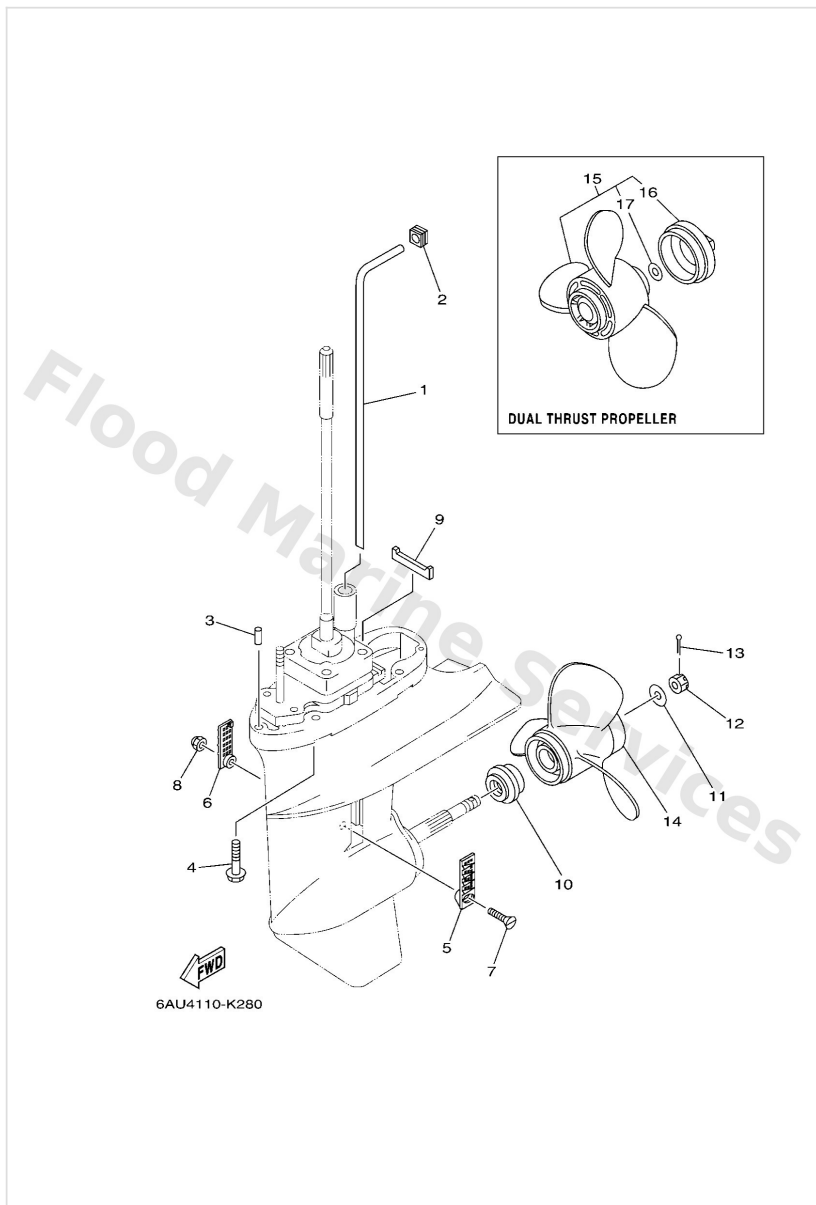
Ref	Part	
42	6644558701 Shim (t:0.10mm) UR	Buy now
42	6644558710 Shim (t:0.12mm) UR	Buy now
42	6644558720 Shim (t:0.15mm) UR	Buy now
42	6644558730 Shim (t:0.18mm) UR	Buy now
42	6644558740 Shim (t:0.30mm) UR	Buy now
42	6644558750 Shim (t:0.40mm) UR	Buy now
42	6644558760 Shim (t:0.50mm) UR	Buy now
43	68T4557100 Gear	Buy now
44	9020115M89 Washer, plate (6g1)	Buy now
45	6474556700 Shim, gear adjust UN	Buy now
46	68T4563100 Clutch, dog	Buy now
47	6G14563200 Cross, pin	Buy now
48	6544563300 Ring, cross pin	Buy now
49	90501140A1 Spring, compression	Buy now
50	6G14563500 Plunger, shift	Buy now

Lower Casing & Drive 1



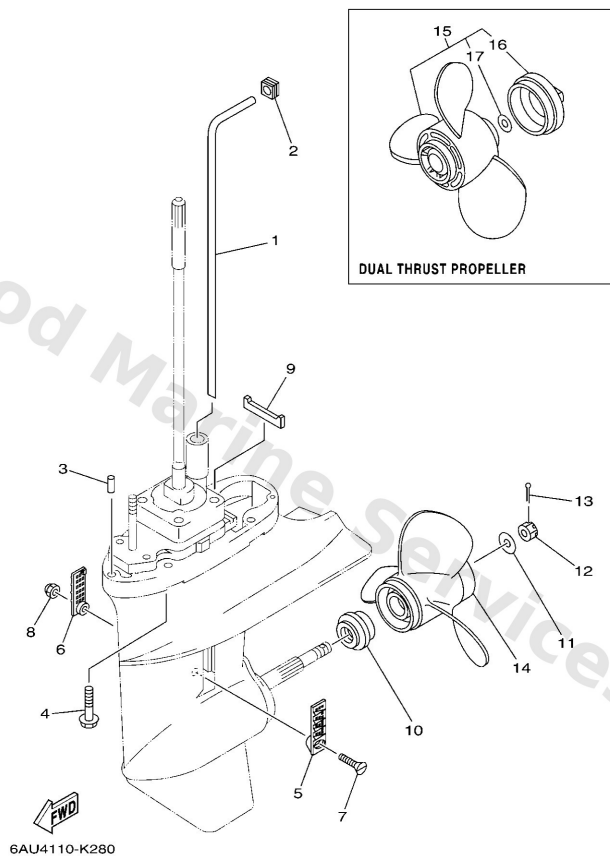
Ref	Part	
51	68T4561100 Shaft, propeller	Buy now

Lower Casing & Drive 2



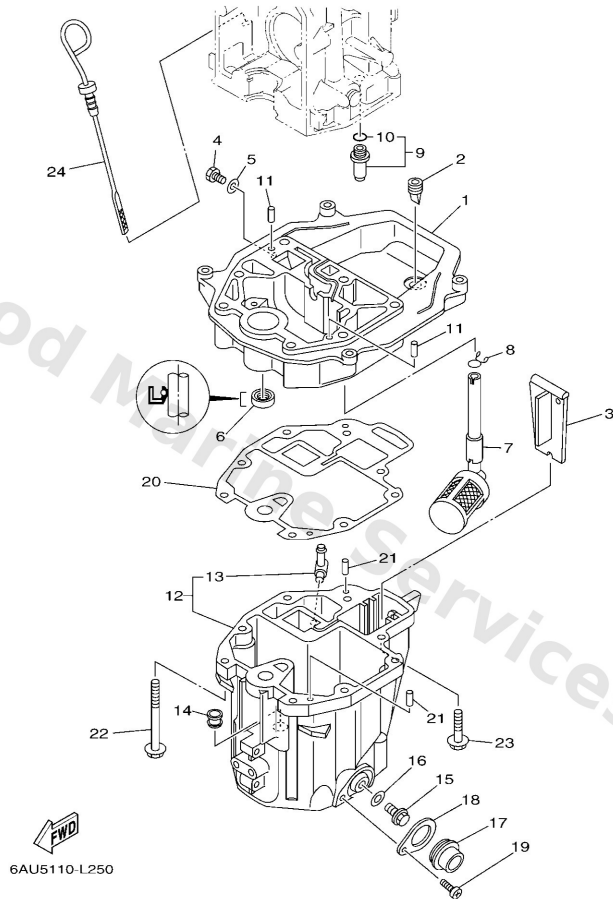
Ref	Part	
1	68T4436100 Tube, water 1 S(17.0")	Buy now
1	68T4436110 Tube, water 1 L(22.0")	Buy now
2	63V4436510 Damper, water seal 1	Buy now
3	9360412M07 Pin, dowel (688)	Buy now
4	9757508535 Bolt(70w)	Buy now
5	6G14521400 Cover, water inlet	Buy now
6	6G14521500 Cover, water inlet	Buy now
7	9015205M03 Screw, countersunk	Buy now
8	9018505002 Nut nylon (sus)(ex4)	Buy now
9	63V4537500 Damper, seal	Buy now
10	6G14598702 Spacer	Buy now
11	9020110M01 Washer, plate(6m7)	Buy now
12	9017110M01 Nut castle (683)	Buy now
13	9149030020 Pin cotter	Buy now
14	6G14594100 Propeller (3x8-1/2"x8-1/2"-n) UR	Buy now

Lower Casing & Drive 2



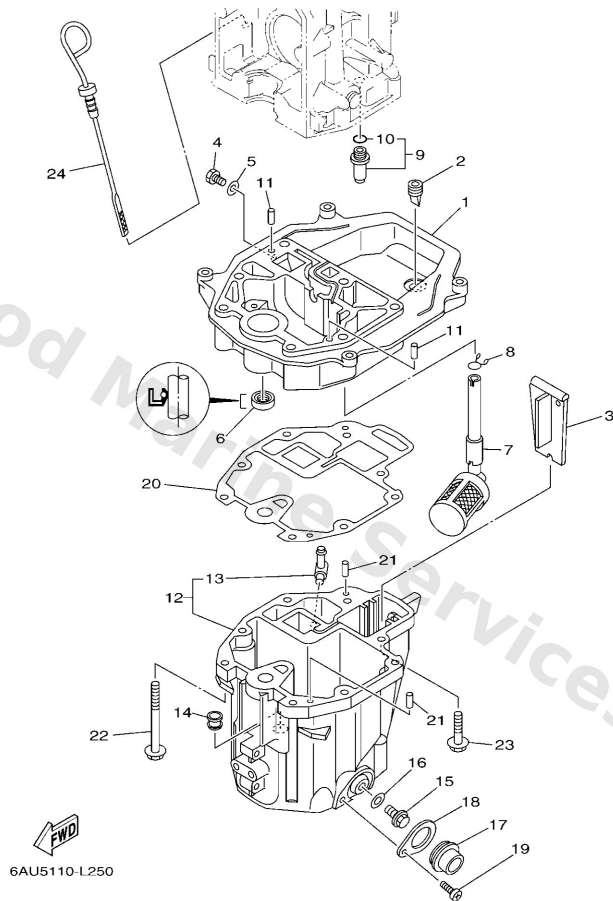
Ref	Part	
14	6G14594300 Propeller (3x8-1/2 x7-1/2 -n) UR	Buy now
14	6G14594700 Propeller (3x8-1/2"x6-1/2"-n) UR	Buy now
14	6G14595200 Propeller (3x8-1/2 x8 -n) UR	Buy now
14	6G14595400 Propeller (3x8-1/2 x9-1/4 -n) UR	Buy now
15	6G1W459101 Propeller (3x9 x7 -n) UR	Buy now
15	6G1W459200 Propeller (3x9 x5 -n) UR	Buy now
16	6G14561601 Nut, propeller	Buy now
17	9020110M02 Washer, plate(6g9)	Buy now

Oil Pan



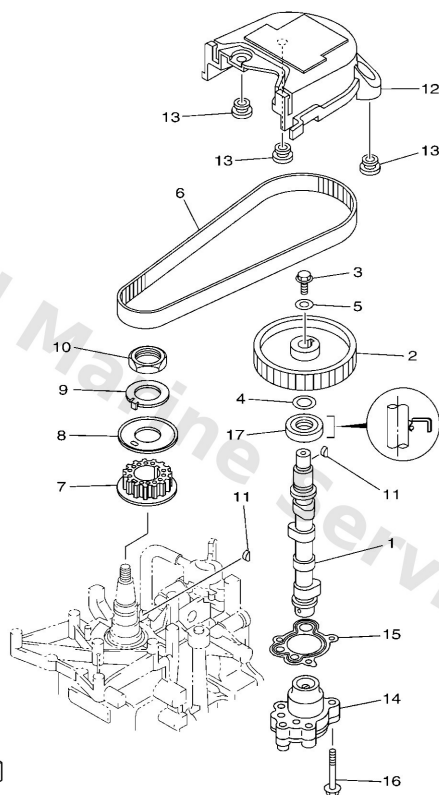
Ref	Part	
1	68T4113700CA Guide, exhaust	Buy now
2	65W4271700 Rubber, seal 2	Buy now
3	68T4518100 Plate	Buy now
4	9709508014 Bolt, hexagon deep recess	Buy now
5	9043008143 Gasket (256-11198-00)	Buy now
6	9310112M70 Oil seal	Buy now
7	68T1342101 Strainer 2	Buy now
8	9046711M08 Clip(72x)	Buy now
9	6G81157500 Relief valve ass'y	Buy now
10	9321012M62 O-ring (6g8)	Buy now
11	9360619M23 Pin, dowel	Buy now
12	68T1531101CA Oil pan	Buy now
13	6H11137200 Nipple, hose	Buy now
14	9048010M28 Grommet(6k7)	Buy now
15	9034010M10 Plug, straight screw	Buy now

Oil Pan



Ref	Part	
16	9043010M11 Gasket	Buy now
17	68T1531600 Damper, engine mount 1	Buy now
18	68T1531700 Spacer, engine mount	Buy now
19	9788505008 Screw, pan head	Buy now
20	68T1347500 Gasket	Buy now
21	9360412M07 Pin, dowel (688)	Buy now
22	9011908005 Bolt, with washer	Buy now
23	9757508530 Bolt, hexagon w/w deep recess	Buy now
24	68T1536200 Plug, oil level	Buy now

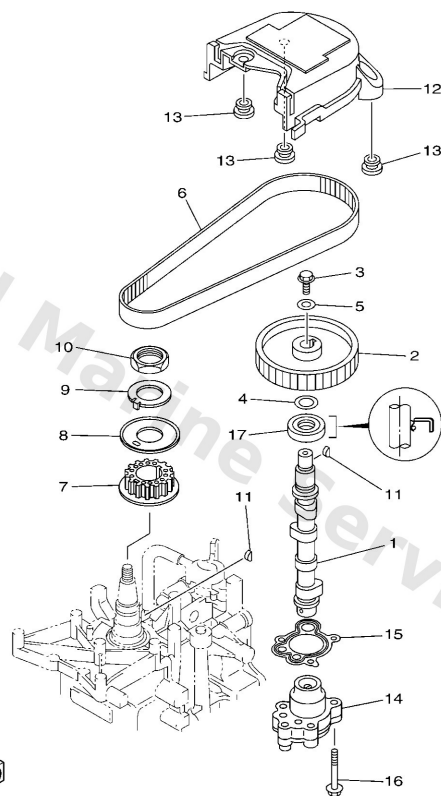
Oil Pump



6DR4300-Q090

Ref	Part	
1	68T1217100 Camshaft 1	Buy now
2	66M1153700 Gear, driven	Buy now
3	9010506M14 Bolt (6e0)	Buy now
4	9020113201 Washer 6474283300	Buy now
5	9020106M94 Washer (6g8)	Buy now
6	68T4624100 Belt	Buy now
7	68T1153600 Gear, drive	Buy now
8	68T1155700 Washer 1	Buy now
9	6G81158701 Washer, lock	Buy now
10	9017024M09 Nut (6g8)	Buy now
11	9028003M01 Key woodruff 146115450000	Buy now
12	6AU4629700 Cover, dust	Buy now
13	9048010627 Grommet	Buy now
14	68T1330000 Oil pump assembly	Buy now
15	68T1332900 Gasket, pump cover	Buy now

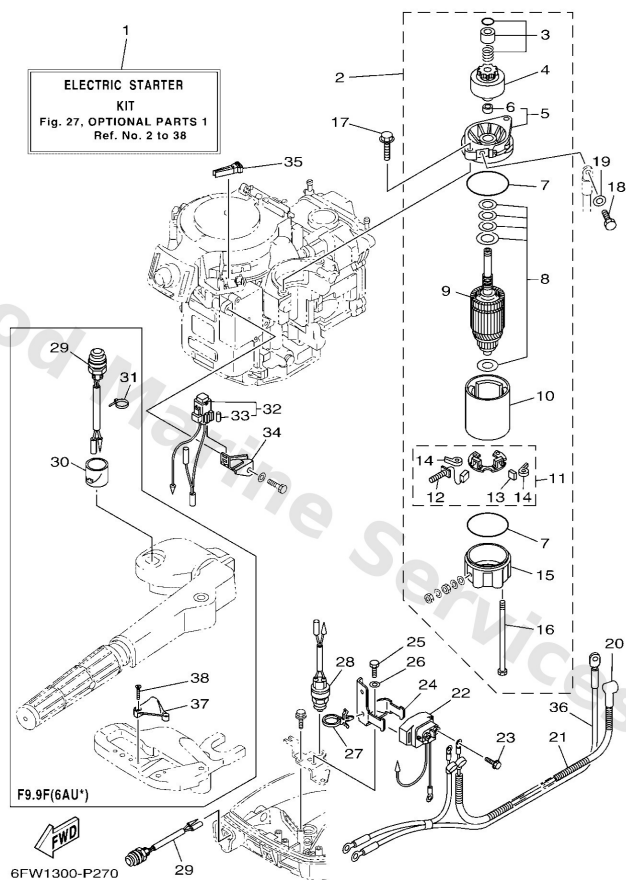
Oil Pump




6DR4300-Q090

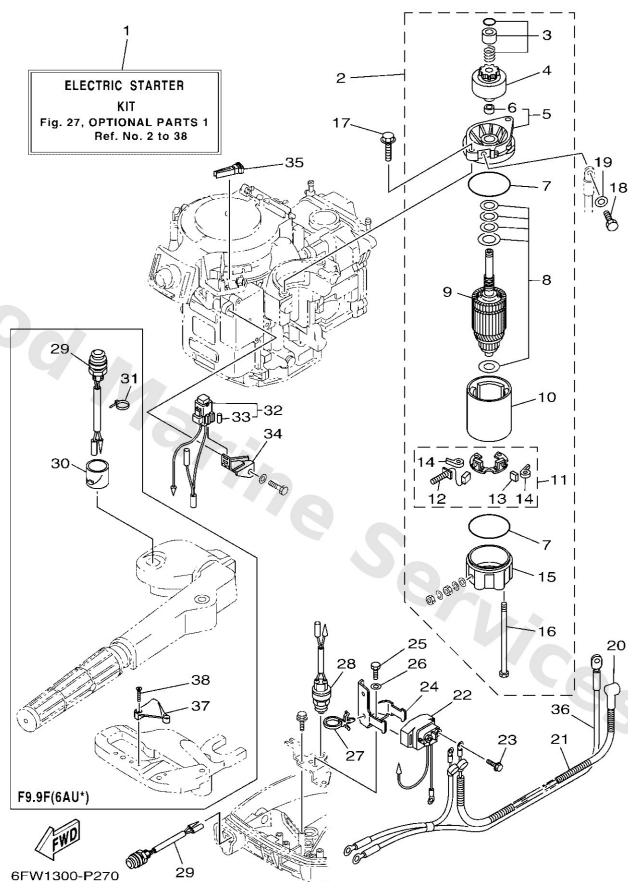
Ref	Part	
16	9759506530 Bolt, hexagon w/w deep recess	Buy now
17	9310218M21 Oil seal (6g8)	Buy now

Optional Parts 1



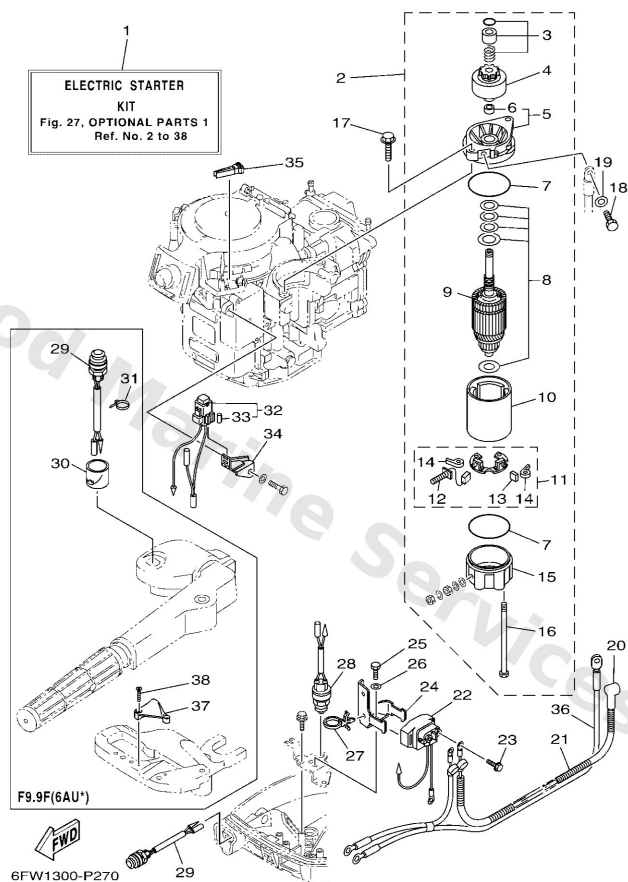
Ref	Part	
1	6DRW818000 Electric starter kit AP	Buy now
2	68T8180000 Starting motor assembly	Buy now
3	68T8185700 Pinion stopper set	Buy now
4	6898180712 Pinion assembly	Buy now
5	6F58183010 Front cover assembly	Buy now
6	6898183100 Metal, front	Buy now
7	6898184711 O-ring	Buy now
8	6898180911 Washer kit	Buy now
9	6898185011 Armature assembly	Buy now
10	6898181011 Stator ass'y	Buy now
11	6898184011 Brush holder assembly	Buy now
12	6898181111 Brush 1	Buy now
13	6898181211 Brush 2	Buy now
14	6898181310 Spring, brush	Buy now
15	6898182011 Rear cover ass'y	Buy now

Optional Parts 1



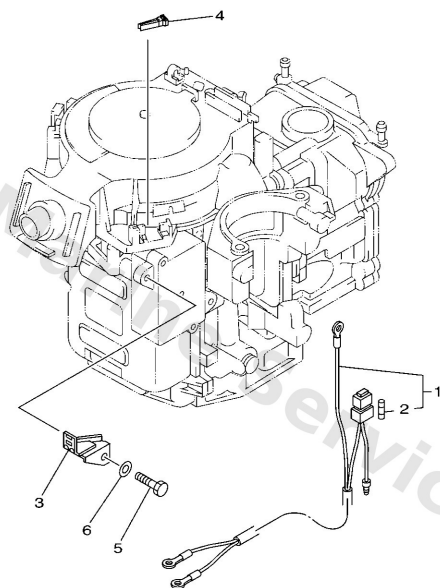
Ref	Part	
16	6898182610 Bolt	Buy now
17	9011908M76 Bolt, with washer(6e5)	Buy now
18	9709508016 Bolt, hexagon deep recess	Buy now
19	9299508600 Washer, plain (663)	Buy now
20	6G88211700 Wire, lead	Buy now
21	9044610M86 Hose	Buy now
22	68T8194000 Starter relay assembly	Buy now
23	9759506610 Bolt, hexagon w/w deep recess	Buy now
24	68T8194501 Plate, switch fitting	Buy now
25	9709506012 Bolt(gh1)	Buy now
26	9299506600 Washer, plain (646)	Buy now
27	9046512M56 Clamp(62t)	Buy now
28	6F58254001 Neutral switch assembly	Buy now
29	68T8187000 Starting switch assembly	Buy now
30	68T8182100 Cover, switch	Buy now

Optional Parts 1



Ref	Part	
31	9046511M10 Clamp	Buy now
32	68T8215000 Fuse holder assembly	Buy now
33	66V8215100 Fuse (10a)	Buy now
34	68T8217101 Stay, fuse box	Buy now
35	67F2812A00 Puller, fuse	Buy now
36	68T8210501 Battery cable (l: 2.1m)	Buy now
37	68T8259400 Clamp	Buy now
38	9015105003 Screw, countersunk	Buy now

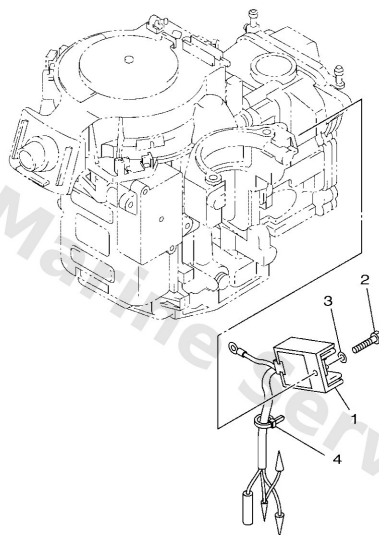
Optional Parts 2




6AU1100-G320

Ref	Part	
1	68T8194900 Wire, lead AP	Buy now
2	66V8215100 Fuse (10a)	Buy now
3	68T8217101 Stay, fuse box AP	Buy now
4	67F2812A00 Puller, fuse AP	Buy now
5	9709506012 Bolt(gh1) AP	Buy now
6	9299506600 Washer, plain (646) AP	Buy now

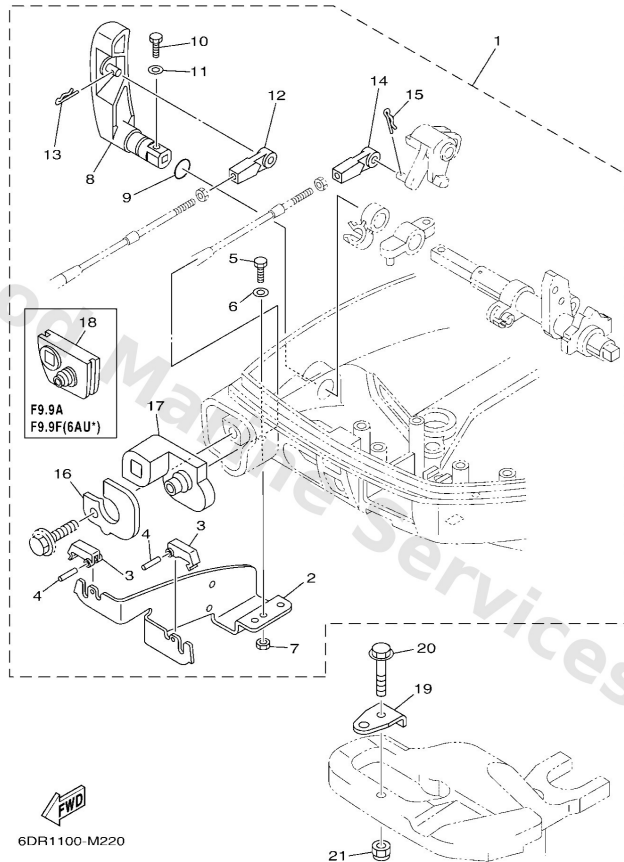
Optional Parts 3




6DR1300-M340

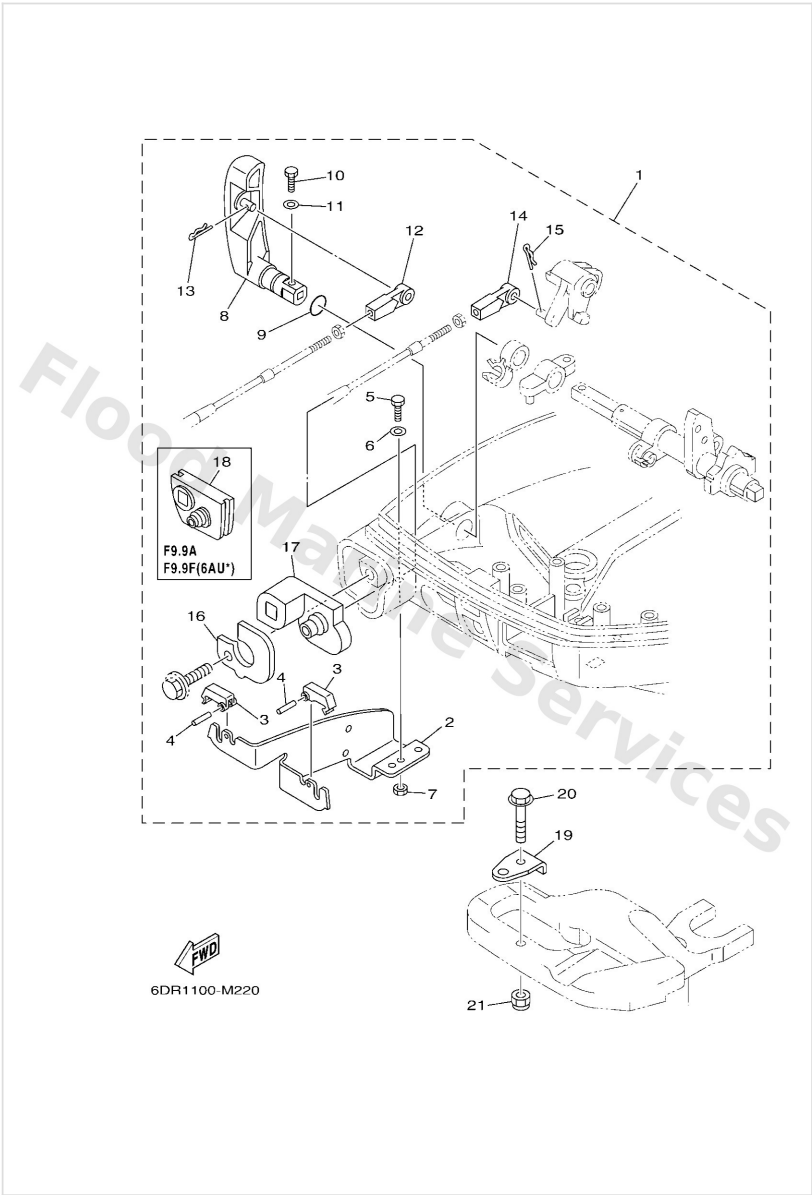
Ref	Part	
1	68T8196000 Rectifier & regulator assembly AP REC/REG KIT	Buy now
2	9709506012 Bolt(gh1) AP REC/REG KIT	Buy now
3	9299506600 Washer, plain (646) AP REC/REG KIT	Buy now
4	9046511M10 Clamp AP REC/REG KIT	Buy now

Remo Con Attachment



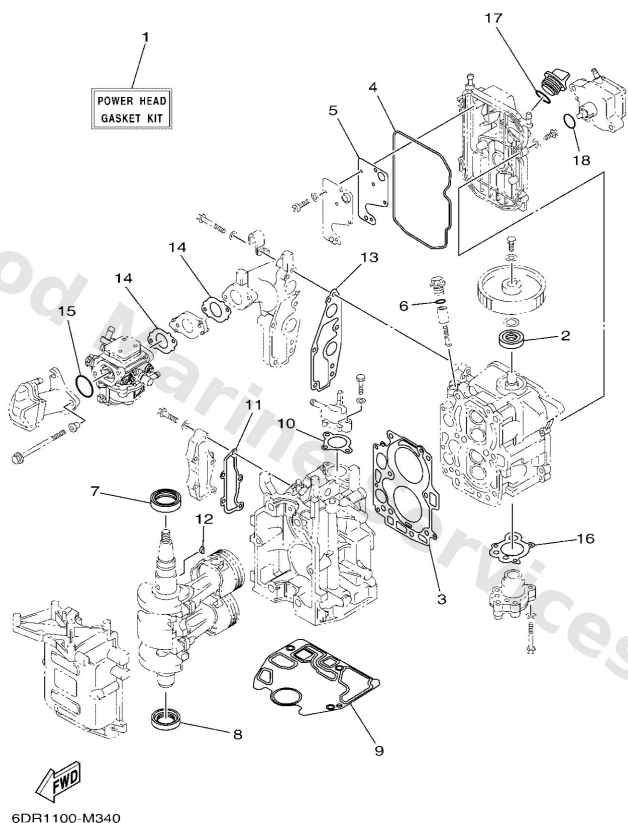
Ref	Part	
1	6DR4850100 Remote cont. attachment assembly. AP	Buy now
2	68T4853100 Bracket, remote control 1	Buy now
3	6824853850 Clamp, cable	Buy now
4	9169030012 Pin, spring	Buy now
5	9709506012 Bolt(gh1)	Buy now
6	9299506600 Washer, plain (646)	Buy now
7	9538006600 Nut(661)	Buy now
8	6AU4411110 Handle, gear shift	Buy now
9	9321012327 O-ring(3ld)	Buy now
10	9709505016 Bolt(6a1)	Buy now
11	9299505600 Washer, plain (646)	Buy now
12	6634834400 Cable end, remote control	Buy now
13	9046818008 Clip 620436610000	Buy now
16	6DR4276110 Stopper	Buy now
17	6DR4272510 Grommet	Buy now

Remo Con Attachment



Ref	Part	
18	68T4272510 Grommet	Buy now
19	63V4851101 Hook, steering AP	Buy now
20	9757508535 Bolt(70w) AP	Buy now
21	9018508057 Nut, nylon (6j8) AP	Buy now

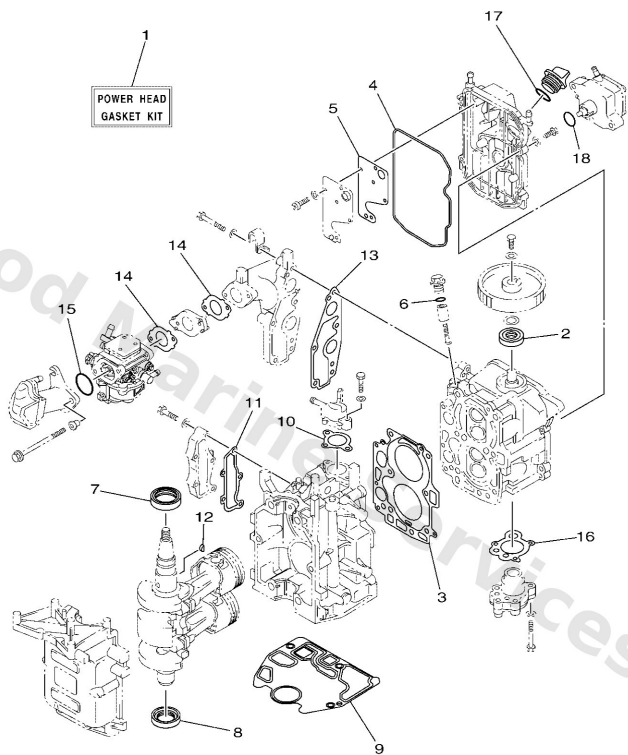
Repair Kit 1



6DR1100-M340

Ref	Part	
1	6AUW000100 Power head gasket kit	Buy now
2	9310218M21 Oil seal (6g8)	Buy now
3	68T1118100 Gasket, cylinder head 1	Buy now
4	68T1135600 Seal, cylinder 2	Buy now
5	68T11169A0 Gasket, breather cover	Buy now
6	9321013M63 O-ring (6g8)	Buy now
7	9310230M22 Oil seal (6g8)	Buy now
8	9310125M69 Oil seal	Buy now
9	68T1135100 Gasket, cylinder	Buy now
10	6G812414A0 Gasket, cover	Buy now
11	68T41114A0 Gasket, exhaust outer cover	Buy now
12	9028003M01 Key woodruff 146115450000	Buy now
13	68T1364500 Gasket, manifold 1	Buy now
14	68T13646A0 Gasket, manifold 2	Buy now
15	9321031MJ5 O-ring	Buy now

Repair Kit 1

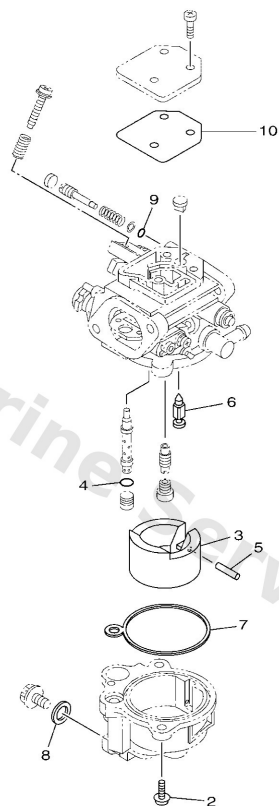


6DR1100-M340

Ref	Part	
16	68T1332900 Gasket, pump cover	Buy now
17	9321024M79 O-ring	Buy now
18	9321020M65 O-ring	Buy now

Repair Kit 2

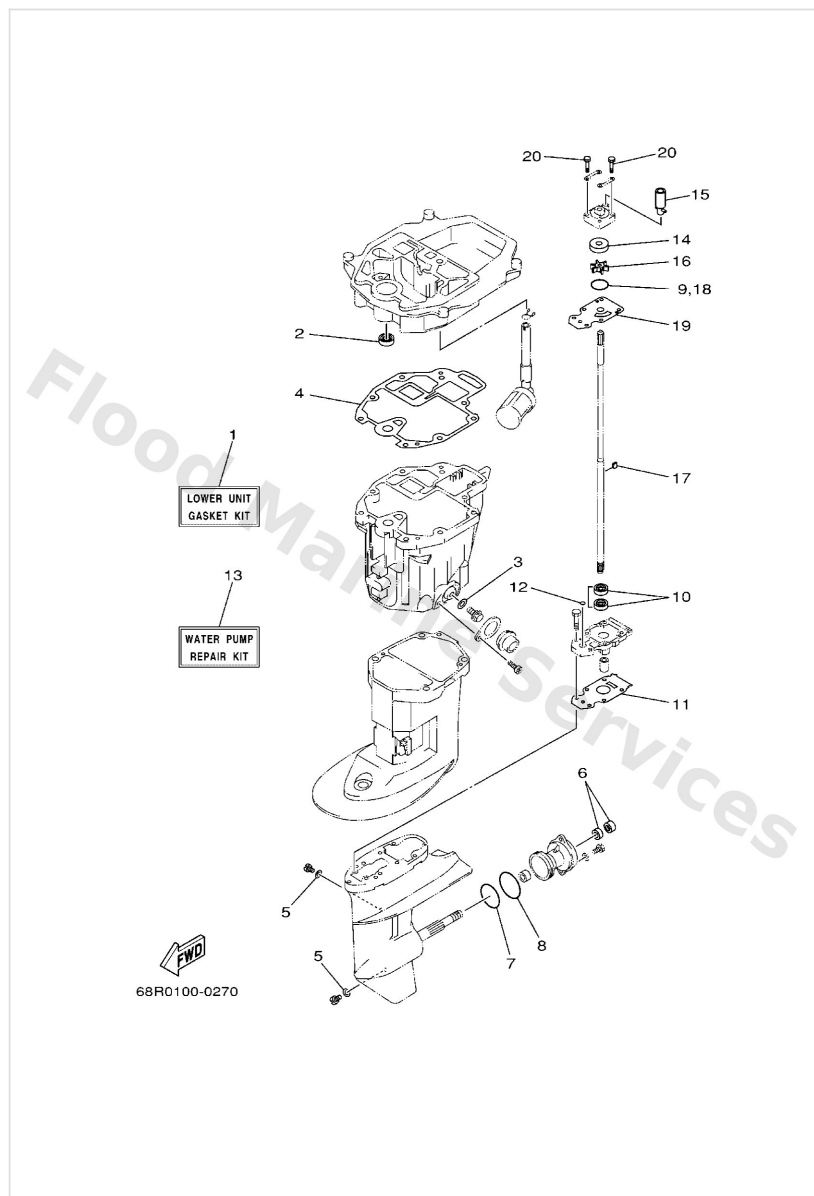
1
CARBURETOR
REPAIR KIT



60RA100-M310

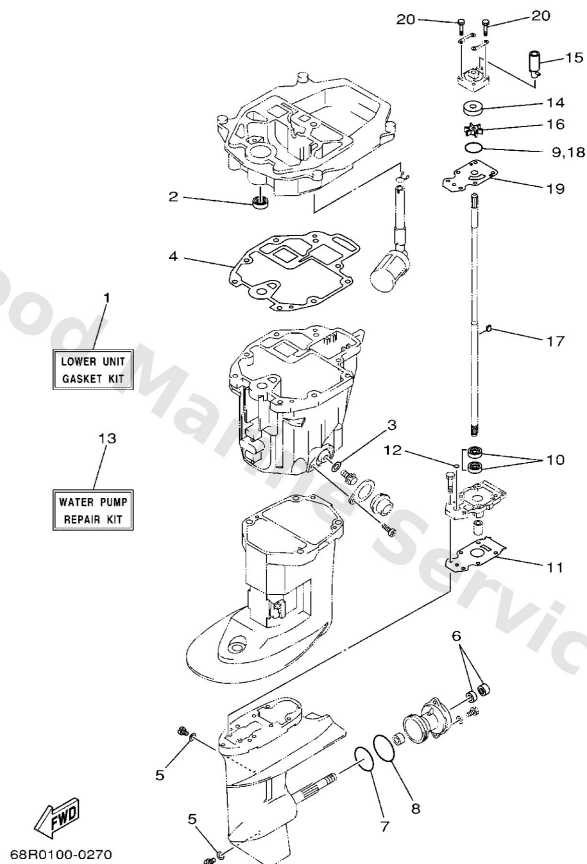
Ref	Part	
1	6DRW009300 Carburetor repair kit	Buy now
2	62Y1432100 Screw, throttle	Buy now
3	6DR1438500 Float	Buy now
4	6DR1456100 O-ring	Buy now
5	4FP1438600 Pin, float	Buy now
6	6DR1433600 Needle	Buy now
7	6DR1498400 Gasket, float chamber	Buy now
8	6521439700 Ring, o	Buy now
9	6DR1439700 O-ring	Buy now
10	6DR1481800 Cover gasket	Buy now

Repair Kit 3



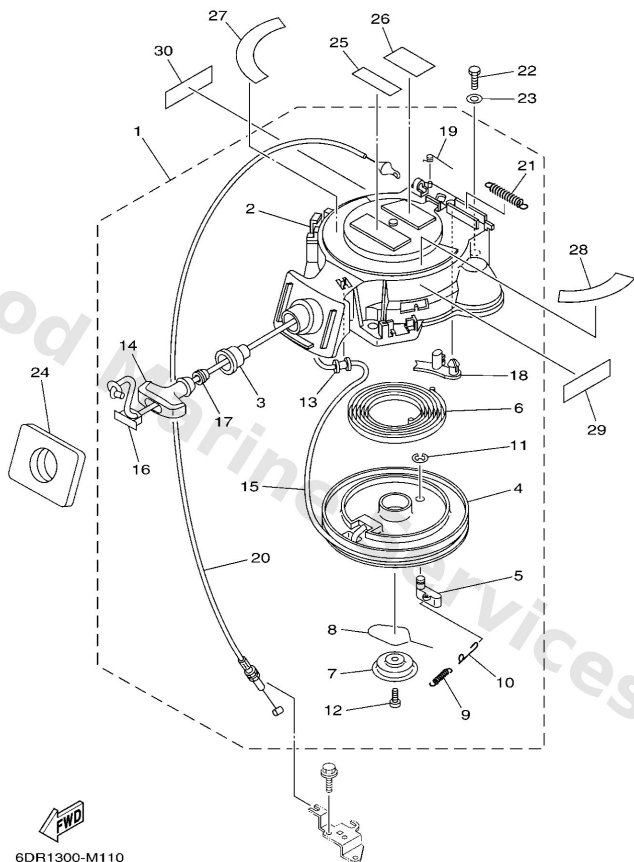
Ref	Part	
1	68TW000120 Lower unit gasket kit	Buy now
2	9310112M70 Oil seal	Buy now
3	9043010M11 Gasket	Buy now
4	68T1347500 Gasket	Buy now
5	9043008003 Gasket	Buy now
6	9310115074 Oil seal (655)	Buy now
7	9321049046 O-ring (620)	Buy now
8	9321053M08 O-ring(50m)	Buy now
9	9321044398 O-ring(55x)	Buy now
10	9310111M23 Oil seal (6g1)	Buy now
11	68T45315A0 Packing, lower casing	Buy now
12	9321006ME6 O-ring	Buy now
13	68TW007800 Water pump repair kit	Buy now
14	63V4432200 Insert, cartridge	Buy now
15	68T4436600 Damper, water seal 2	Buy now

Repair Kit 3



Ref	Part	
16	68T4435200 Impeller	Buy now
17	6644433800 Key, woodruff	Buy now
19	68T4432300 Outer plate, cartridge	Buy now
20	9709508045 Bolt, hexagon	Buy now

Starter



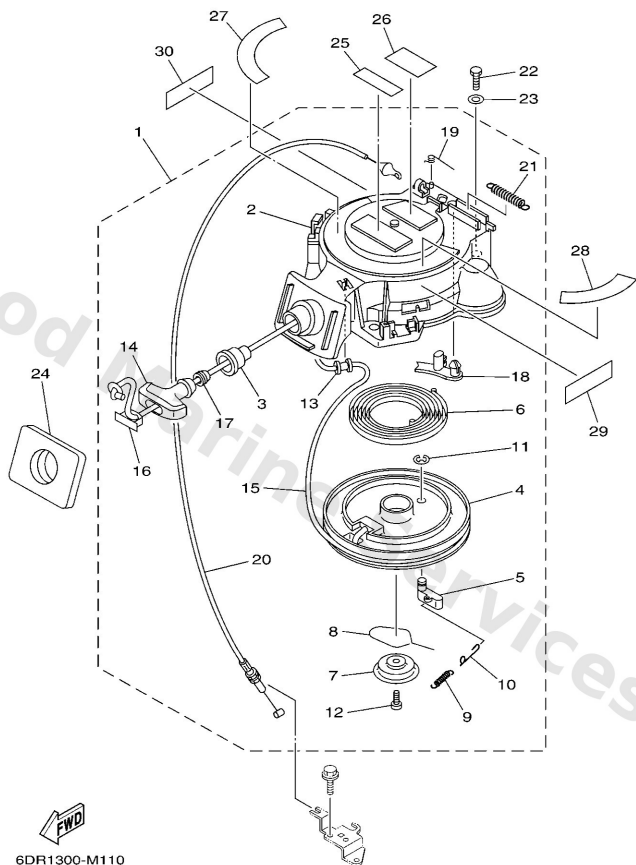
6DR1300-M110

*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.8M

*1: A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 1.8M

Ref	Part	
1	68T1571013 Starter assembly	Buy now
2	68T1571103 Case, starter	Buy now
3	68T1579500 Guide, rope	Buy now
4	63V1571400 Drum, sheave	Buy now
5	63V1574100 Pawl, drive	Buy now
6	63V1571300 Spring, starter	Buy now
7	68T1571600 Plate, drive	Buy now
8	63V1570501 Spring, drive pawl	Buy now
9	63V1576701 Spring	Buy now
10	68T1578400 Spring, return	Buy now
11	63V1574400 Circlip	Buy now
12	68T1579300 Screw	Buy now
13	68T1576400 Collar 1	Buy now
14	6G11575500 Handle, starter	Buy now
15	* item_description *1	Buy now

Starter



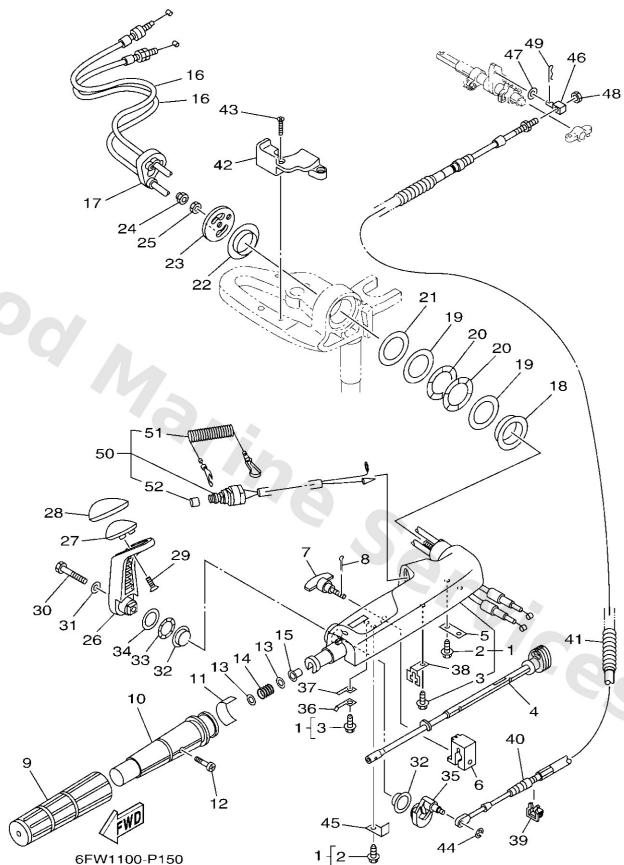
6DR1300-M110

*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.8M

*1: A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 1.8M

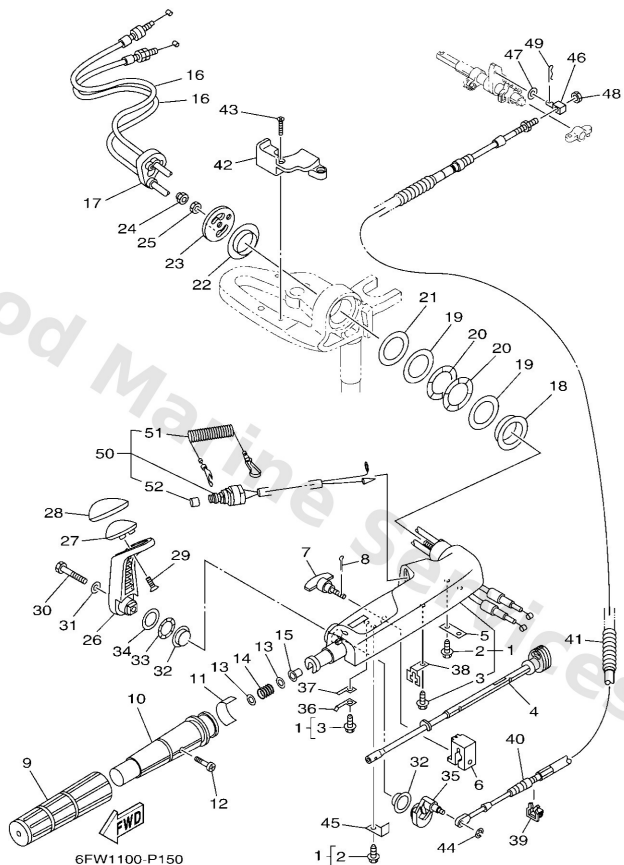
Ref	Part	
16	6G11577900 Cover	Buy now
17	6A01578900 Damper	Buy now
18	68T1579400 Stopper	Buy now
19	66T1573400 Spring, return	Buy now
20	68T1577000 Cable comp., starter stop	Buy now
21	66T1573100 Retainer, spring	Buy now
22	9709506020 Bolt(7u8)	Buy now
23	9299506600 Washer, plain (646)	Buy now
24	68T1576200 Seal, rubber 2	Buy now
25	6EE8199540 Label, warning	Buy now
26	6EE8199550 Label, warning	Buy now
27	6AU1343760 Mark, caution	Buy now
28	68T8571160 Mark, caution	Buy now
29	6EE8199440 Label, safety	Buy now
30	6EE8199450 Label, safety	Buy now

Steering



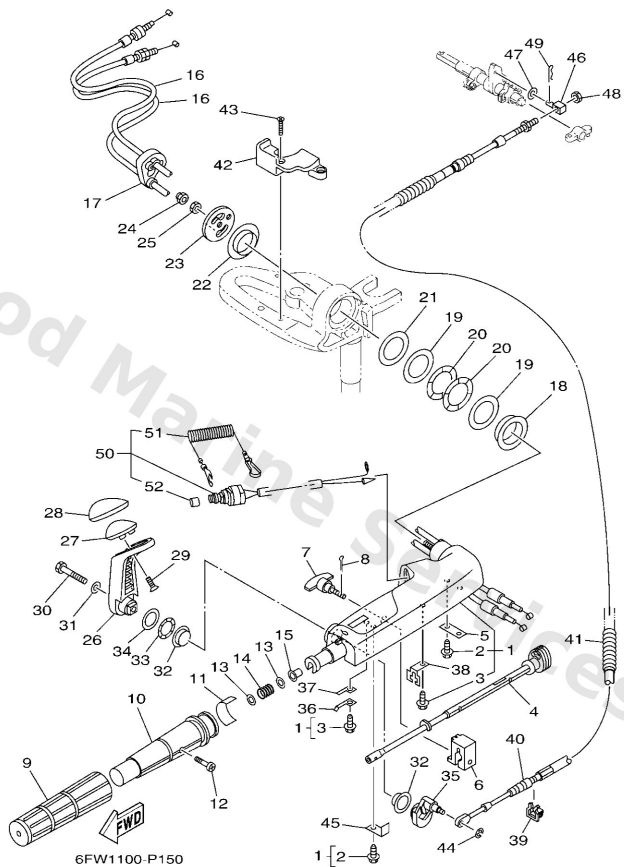
Ref	Part	
1	6DR42101008D Handle, steering	Buy now
2	9010906M86 Bolt	Buy now
3	9010906M80 Bolt	Buy now
4	6DR4213800 Lever, throttle	Buy now
5	65W4215900 Stay	Buy now
6	6DR4212600 Friction, steering handle grip	Buy now
7	65W4212500 Bolt, friction adjusting	Buy now
8	9149016010 Pin, cotter	Buy now
9	67D4217700 Rubber, handle	Buy now
10	67D4211901 Grip, steering handle	Buy now
11	6FW4213700 Indicator, throttle	Buy now
12	9015205011 Screw, countersunk	Buy now
13	9020110M02 Washer, plate(6g9)	Buy now
14	9050123215 Spring (655)	Buy now
15	9038608032 Bushing (650)	Buy now

Steering



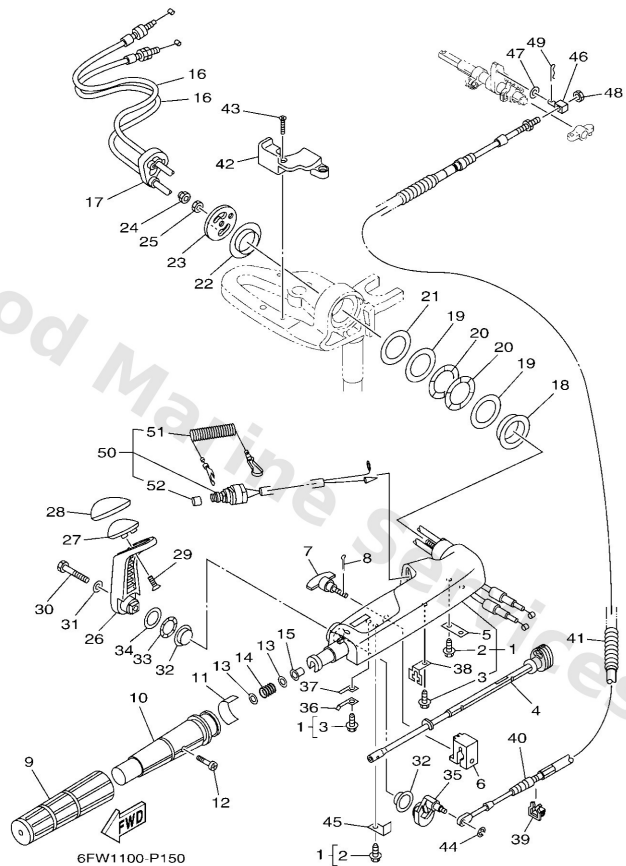
Ref	Part	
16	6DR2630100 Throttle cable assembly	Buy now
17	6DR2631600 Boot, throttle cable	Buy now
18	66R4217100 Bushing	Buy now
19	9020143M00 Washer, plate	Buy now
20	9020643M22 Washer, wave	Buy now
21	9020243M57 Washer, plate	Buy now
22	9038640M99 Bush	Buy now
23	65W4213101 Cover, handle steering	Buy now
24	9578010300 Nut, nylon (6e5)	Buy now
25	9538010700 Nut (682)	Buy now
26	6DR44111008D Handle, gear shift	Buy now
27	6DR4417300 Lever, shift control	Buy now
28	6DR4212900 Bushing, rubber	Buy now
29	9778060920 Screw, tapping	Buy now
30	9709508035 Bolt(70w)	Buy now

Steering



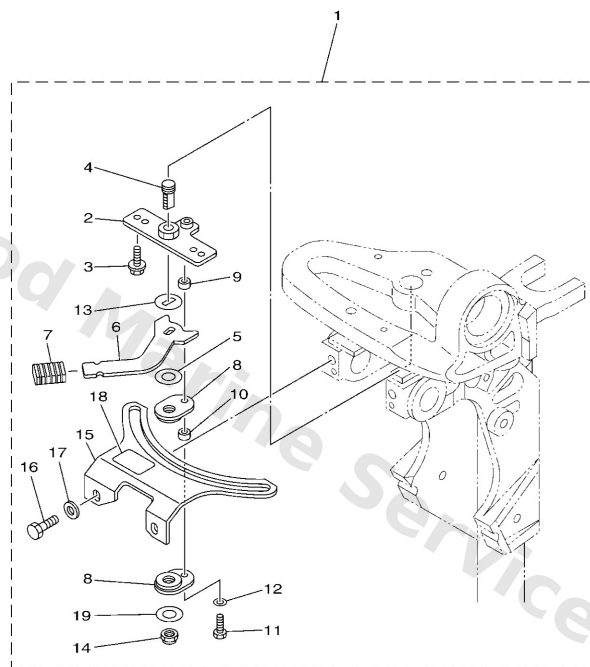
Ref	Part	
31	9299508600 Washer, plain (663)	Buy now
32	9038626MA3 Bush	Buy now
33	9020626M25 Washer, wave	Buy now
34	9020226M59 Washer, plate	Buy now
35	68T4411301 Cam plate, handle	Buy now
36	6DR4411600 Spring	Buy now
37	66R4411800 Bracket	Buy now
38	66R4853800 Clamp, cable 1	Buy now
39	63D4853800 Clamp, cable 1	Buy now
40	6DR4832100 Cable	Buy now
41	9044713015 Tube	Buy now
42	6DR8259400 Clamp	Buy now
43	9015105003 Screw, countersunk	Buy now
44	9908004600 Circlip (eu0)	Buy now
45	6DR4411400 Stopper	Buy now

Steering



Ref	Part	
46	66R4834400 Cable end, remote control	Buy now
47	9020106M62 Washer, plate (6e5)	Buy now
48	9017005M38 Nut	Buy now
49	9149020012 Pin, cotter (648)	Buy now
50	65W8257501 Engine stop switch assembly	Buy now
51	6828255600 Lanyard, stop switch	Buy now
52	6898257Y00 Cap	Buy now

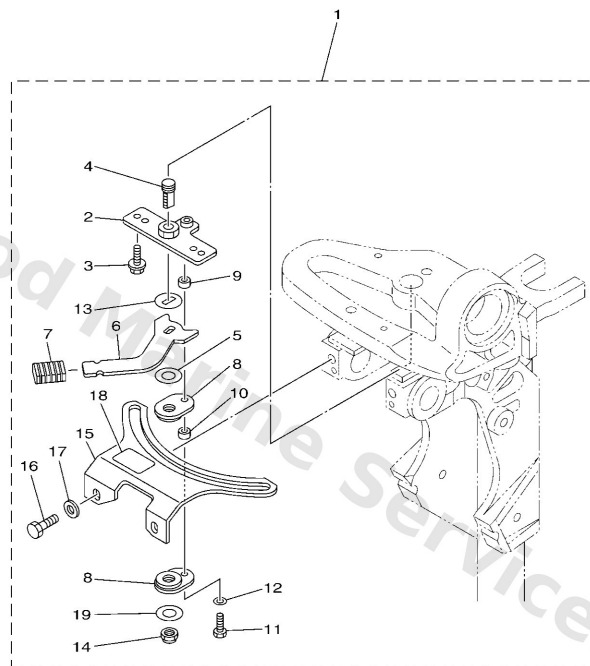
Steering Friction



6DR1100-M190

Ref	Part	
1	6AH4250801 Steering friction assembly	Buy now
2	68T4252501 Plate, friction	Buy now
3	9011905018 Bolt, with washer	Buy now
4	67C4256200 Shaft, steering lock	Buy now
5	9020210M56 Washer, plate	Buy now
6	68T4256100 Knob, steering lock	Buy now
7	6894363300 Cover, tilt lever	Buy now
8	65W4252800 Plate, friction	Buy now
9	9038705053 Collar	Buy now
10	9038705054 Collar	Buy now
11	9709505020 Bolt, hexagon	Buy now
12	9299505600 Washer, plain (646)	Buy now
13	9020910M26 Washer	Buy now
14	9018510M14 Nut, self-locking	Buy now
15	6AH4252700 Plate, friction	Buy now

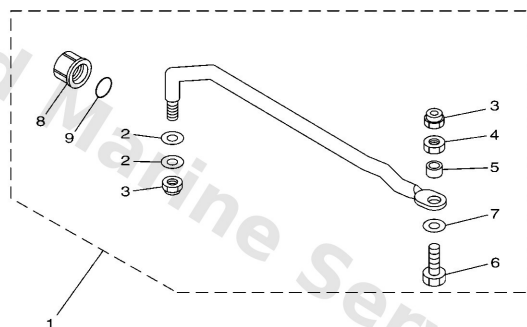
Steering Friction




6DR1100-M190

Ref	Part	
16	9010108022 Bolt, hexagon deep recess	Buy now
17	9020108065 Washer, plate	Buy now
18	68T4315500 Mark 1	Buy now
19	90201106M5 Washer, plate(3gm)	Buy now

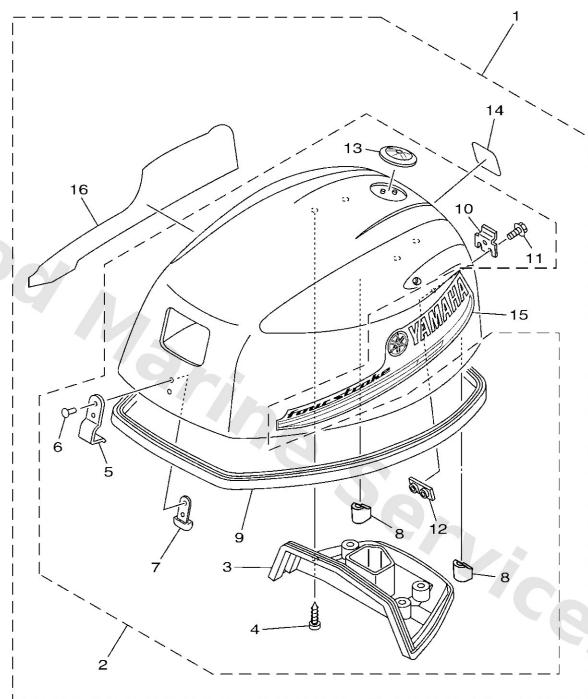
Steering Guide



6AU1100-G300

Ref	Part	
1	68T6135010 Steering guide attachment kit AP	Buy now
2	9020110M20 Washer, plate (663)	Buy now
3	9018509M01 Nut, nylon (663)	Buy now
4	9017009M03 Nut (689)	Buy now
5	9038710M42 Coller (688)	Buy now
6	6E56135500 Bolt	Buy now
7	9020110M63 Washer, plate	Buy now
8	6E54314501 Cap, clamp bracket	Buy now
9	9321016275 O-ring	Buy now

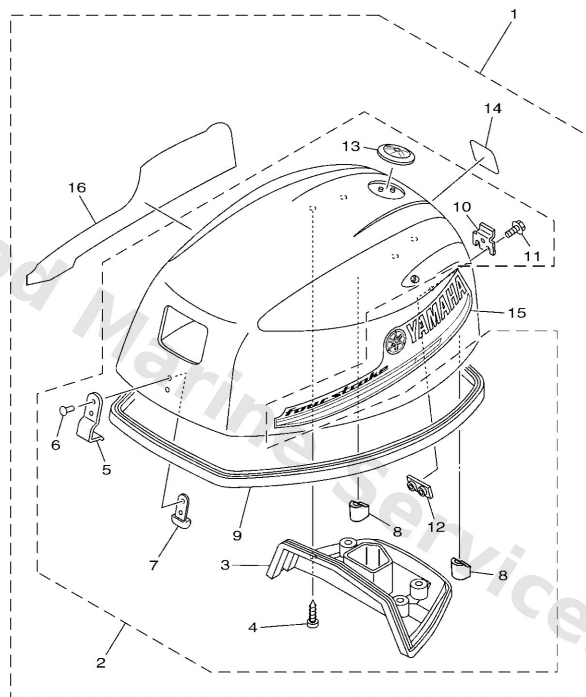
Top Cowling




6FW1100-P020

Ref	Part	
1	6FW4261000 Top cowling assembly	Buy now
2	6DR4261A00 Top cowling w/o graphics	Buy now
3	6DR4261300 Molding, air duct	Buy now
4	9016705017 Screw, tapping	Buy now
5	6DR4265100 Hook	Buy now
6	9026604005 Rivet	Buy now
7	6DR4264900 Holder, clamp band	Buy now
8	6BG4266200 Damper	Buy now
9	60R4261500 Seal	Buy now
10	60R4265200 Hook	Buy now
11	9759505514 Bolt, w/ plain	Buy now
12	68T4264900 Holder, clamp band	Buy now
13	6AH4269710 Tuning fork mark	Buy now
14	60R4267810 Graphic, rear	Buy now
15	60R4267500 Graphic, side 1	Buy now

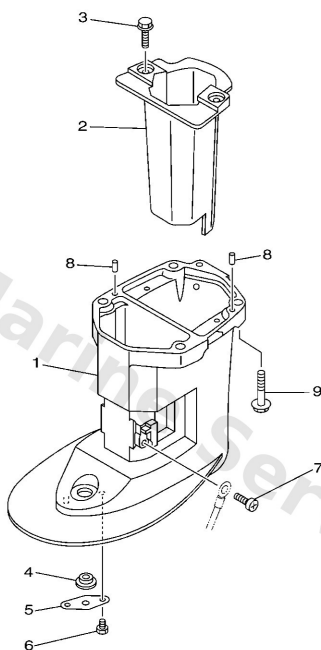
Top Cowling




6FW1100-P020

Ref	Part	
16	60R4267610 Graphic, side 2	Buy now

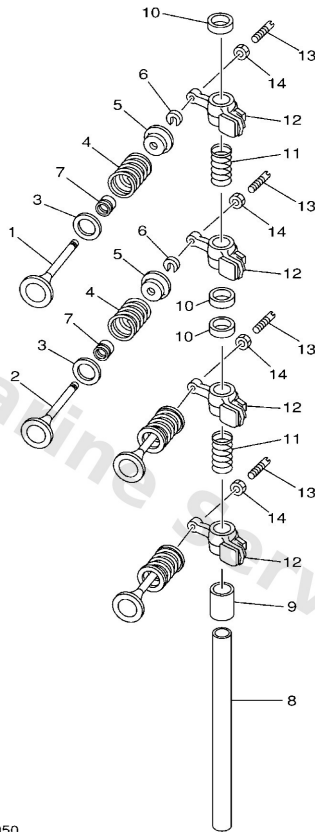
Upper Casing




6AU4110-K250

Ref	Part	
1	6AU45111008D Casing, upper S(17.0")	Buy now
1	6AU45111108D Casing, upper L(22.0")	Buy now
2	6AU1471100CA Muffler 1	Buy now
3	9757506514 Bolt, hexagon w/w deep recess	Buy now
4	9048014M54 Grommet	Buy now
5	68T4532100 Plate	Buy now
6	9709506008 Bolt (fj1)	Buy now
7	9788505008 Screw, pan head	Buy now
8	9360412M07 Pin, dowel (688)	Buy now
9	9757508535 Bolt(70w)	Buy now

Valve



Ref	Part	
1	6AU1211100 Valve, intake	Buy now
2	6AU1212100 Valve, exhaust	Buy now
3	68T1211600 Seat, valve spring	Buy now
4	60R1211300 Spring, valve inne	Buy now
5	7NJ1211700 Retainer, valve spring	Buy now
6	7NJ1211800 Cotter, valve	Buy now
7	51Y1211900 Seal, valve stem	Buy now
8	68T1214600 Shaft, rocker	Buy now
9	9038713M56 Collar (6g8)	Buy now
10	9038714M03 Collar	Buy now
11	9050112M40 Spring, compression (6g8)	Buy now
12	68T1215100 Arm, valve rocker	Buy now
13	6G81215900 Screw, valve adjusting	Buy now
14	6G81215800 Nut, lock	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.