



Yamaha F9.9BMH 1994

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

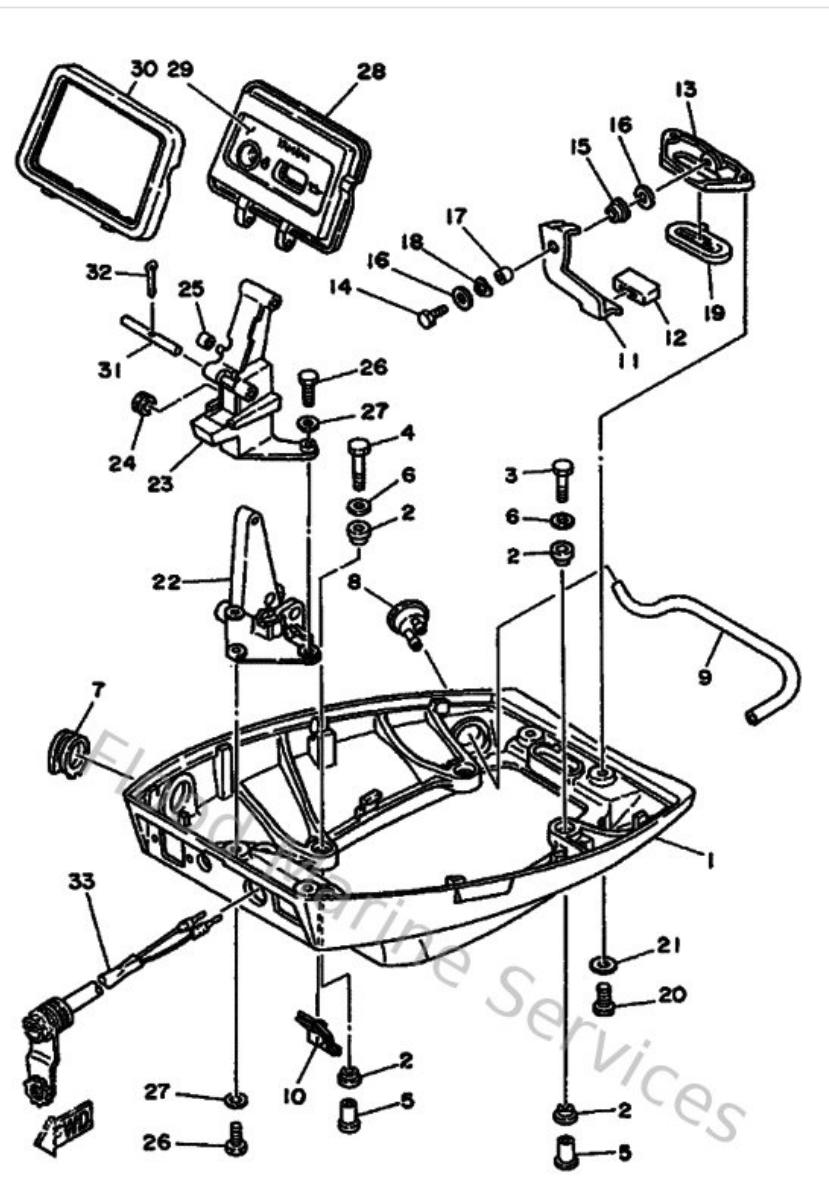
Authorised Yamaha Dealers



Contents

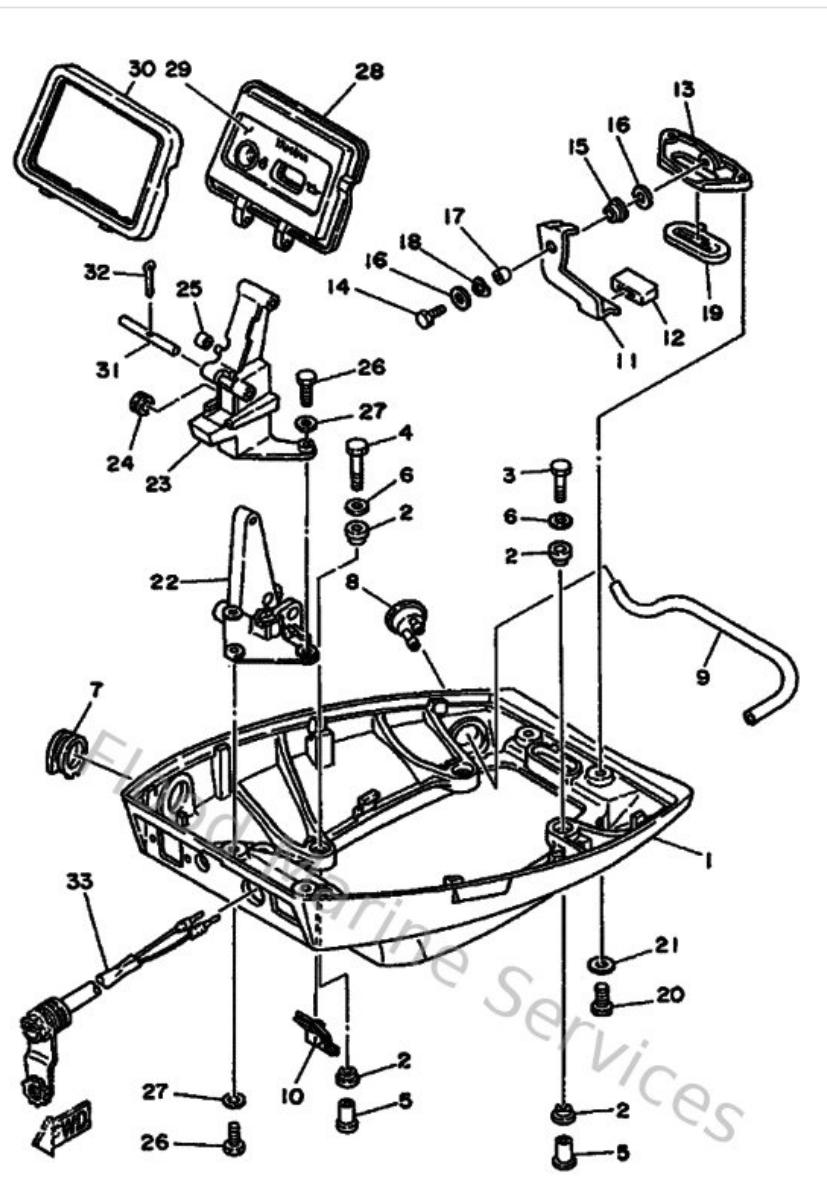
Bottom Cowling	3
Bracket 1	5
Bracket 2	10
Carburetor	12
Control	15
Crankshaft & Piston	18
Cylinder & Crankcase	19
Demarreur Electrique	22
Fuel	24
Generator	26
Intake	28
Kits De Reparation 1	31
Kits De Reparation 2	33
Lower Casing & Drive	35
Oil Pan	41
Oil Pump	43
Partie Electrique 1	45
Partie Electrique 2	48
Partie Electrique 3	50
Starter	53
Steering	56
Top Cowling	58
Upper Casing	59
Valve	61

Bottom Cowling



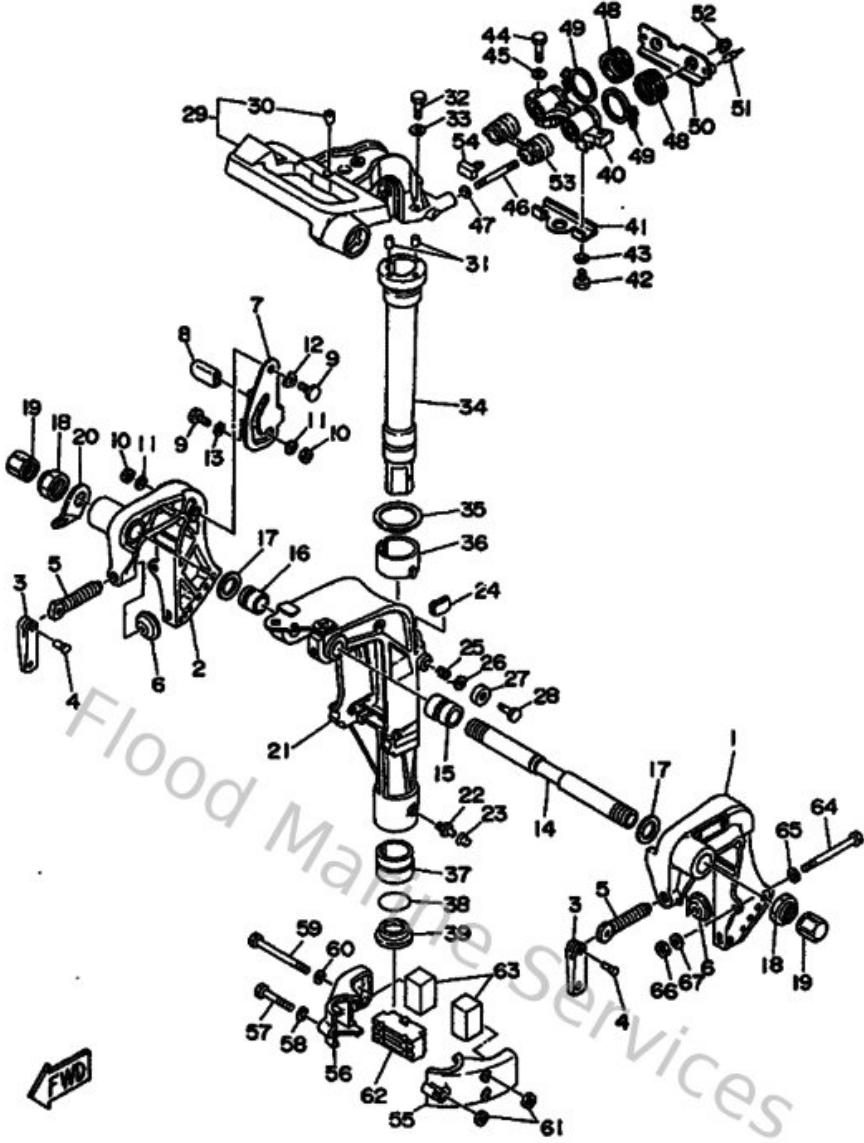
Ref	Part	
1	6G842711014D Cowling, Bottom	Buy now
2	9048009M3500 Grommet (6G8)	Buy now
3	970950603000 Bolt(jf7)	Buy now
4	970950604000 Bolt (682)	Buy now
5	9038706M1500 Collar(6g8)	Buy now
6	9020106M3100 Washer (6a0)	Buy now
7	6G9427240000 Grommet	Buy now
8	6G8443910000 Nipple, Hose	Buy now
9	904450916300 Hose (L260)	Buy now
10	6G8427270000 Grommet 4	Buy now
11	6G8428150000 Lever, clamp 1	Buy now
12	6G8428310000 Bushing Lever	Buy now
13	6G8428110094 Stay, clamp	Buy now
14	970950601600 Bolt, hexagon deep recess	Buy now
15	9038608M4900 Bushing (6g8)	Buy now

Bottom Cowling



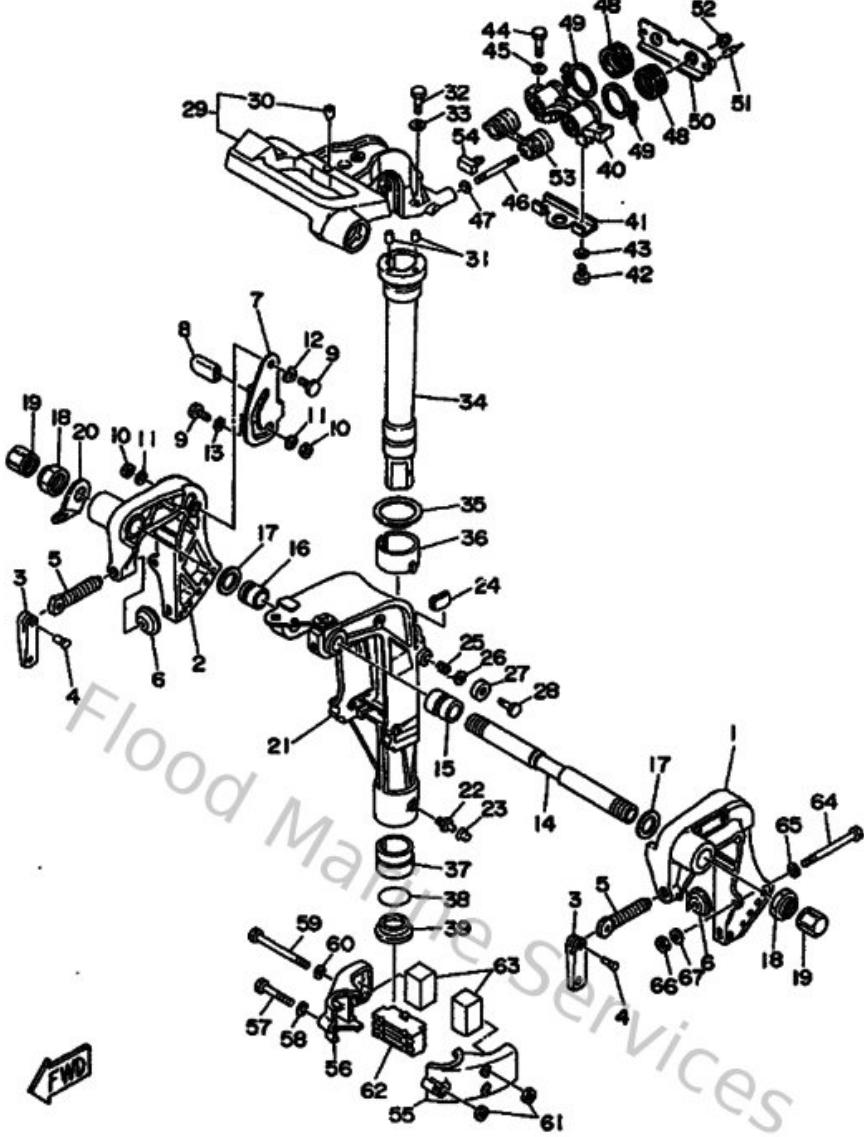
Ref	Part	
17	9038706M7200 Collar	Buy now
18	9020608M1300 Washer, Wave	Buy now
19	6G8427480000 Grommet	Buy now
21	929900660000 Washer, plain (646)	Buy now
22	6G8427380094 Plate Fitting	Buy now
23	6G8427190094 Panel Front Lower	Buy now
24	904801903100 Grommet(75v)	Buy now
28	6G8W42610000 Panel, Front Upper	Buy now
30	6G8426290100 Seal	Buy now
31	6G8427550000 Hinge, cowling	Buy now
32	914901601000 Pin, cotter	Buy now
33	682843810000 2p concentric 1	Buy now

Bracket 1



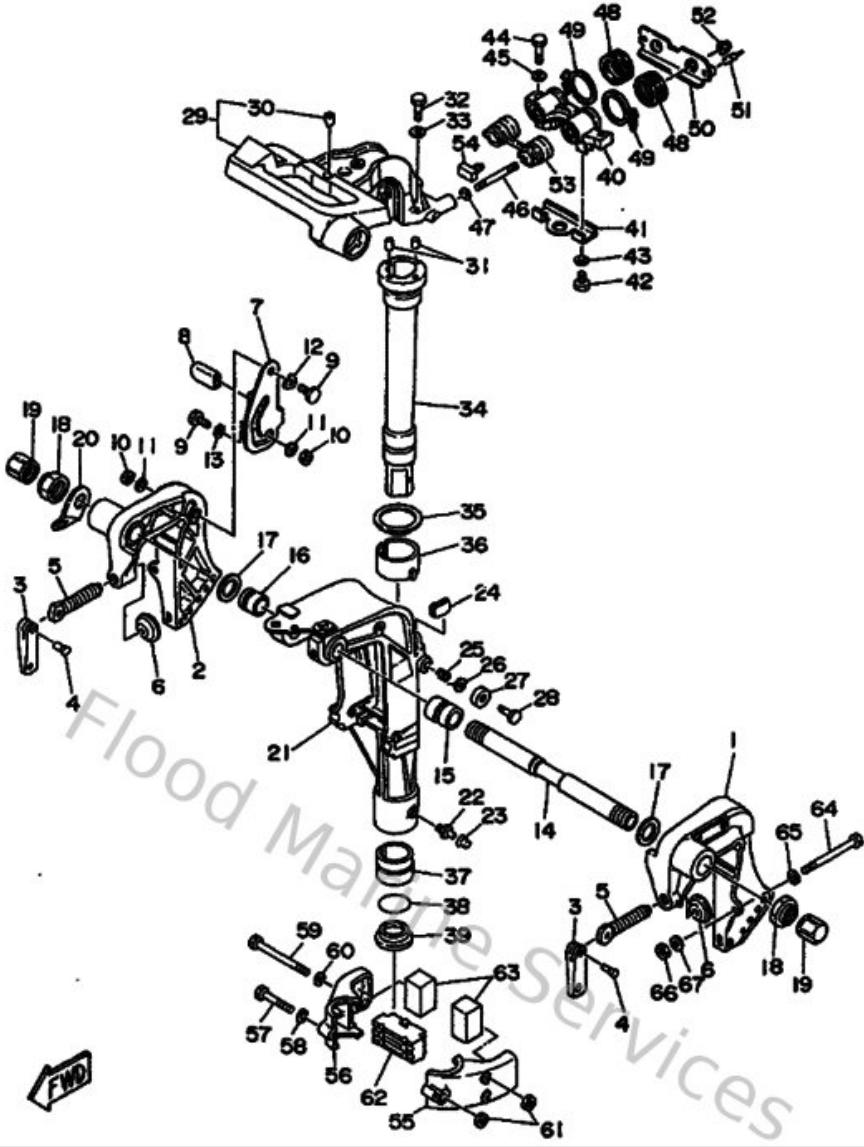
Ref	Part	
1	6G843111034D Bracket, Clamp	Buy now
2	6G843112044D Bracket, clamp 2	Buy now
3	999990280800 Handle, transom clamp	Buy now
4	9024304M0000 Pin(6a9)	Buy now
5	6E7431160000 Screw, transom clamp	Buy now
6	648431140100 Pad, transom clamp	Buy now
7	6G8431810000 Lever, tilt stop 1	Buy now
8	682433180100 Cover	Buy now
9	9010906M2500 Bolt (6g8)	Buy now
10	956800610000 U-nut (6a5)	Buy now
11	929900660000 Washer, plain (646)	Buy now
12	9020610M1500 Washer, wave (6e7)	Buy now
13	682433390100 Washer	Buy now
14	6G8431310000 Bolt, clamp bracket	Buy now
15	9038622M9200 Bush(6j7)	Buy now

Bracket 1



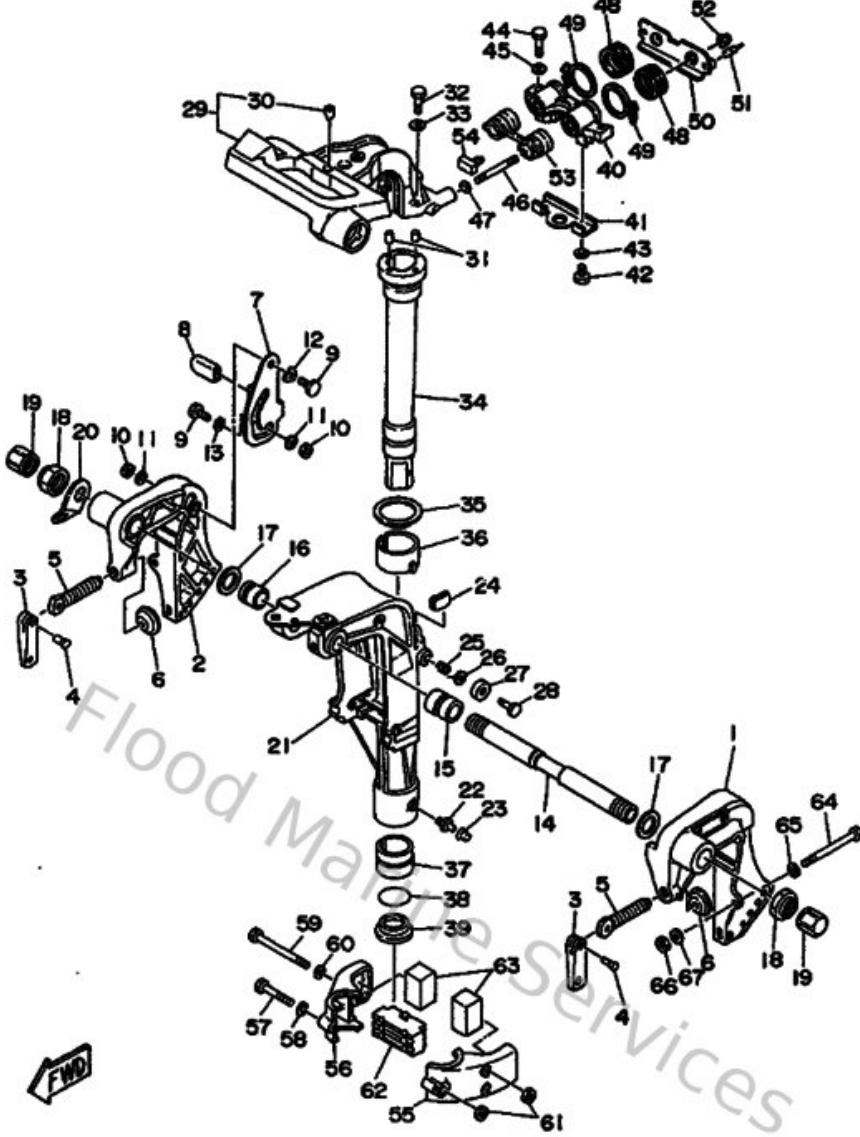
Ref	Part	
16	9038622M9300 Bush(6j7)	Buy now
17	9020122M0300 Washer, plate(64j)	Buy now
18	9018522M1100 Nut, self-locking	Buy now
19	6G5431450000 Cap, clamp bracket	Buy now
20	6J8431130100 Plate, clamp bracket	Buy now
21	6G843311144D Bracket, Swivel	Buy now
22	9370006M0300 Nipple, grease(6a1)	Buy now
23	663451190000 Cap, grease nipple	Buy now
24	6G8425280000 Plate, Friction	Buy now
25	9050118M0000 Spring, compression (676)	Buy now
26	9020106M3100 Washer (6a0)	Buy now
27	6G8433730000 Seal rubber	Buy now
28	970950602500 Bolt	Buy now
29	6G842511028D Bracket, steering	Buy now
30	6G8425340000 Pin, Dowel	Buy now

Bracket 1



Ref	Part	
31	936051506500 Pin, dowel	Buy now
32	970800603000 Bolt(jf7)	Buy now
34	6G9425210094 Shaft Steering Pivot	Buy now
35	9020945M0900 Washer	Buy now
36	6G8425370000 Bushing Pivot Shaft	Buy now
37	9038637M4700 Bush	Buy now
38	9321037M6700 O-ring (6g8)	Buy now
39	9038637M4800 Bush	Buy now
40	6G8445170000 Mount Rubber	Buy now
41	6G8445260000 Plate 1	Buy now
42	970950601200 Bolt(gh1)	Buy now
44	970800803000 Bolt, hexagon (fj1)	Buy now
45	929900860000 Washer, plain (663)	Buy now
46	9011608M2800 Bolt Stud	Buy now
47	9020108M1200 Washer plate (682)	Buy now

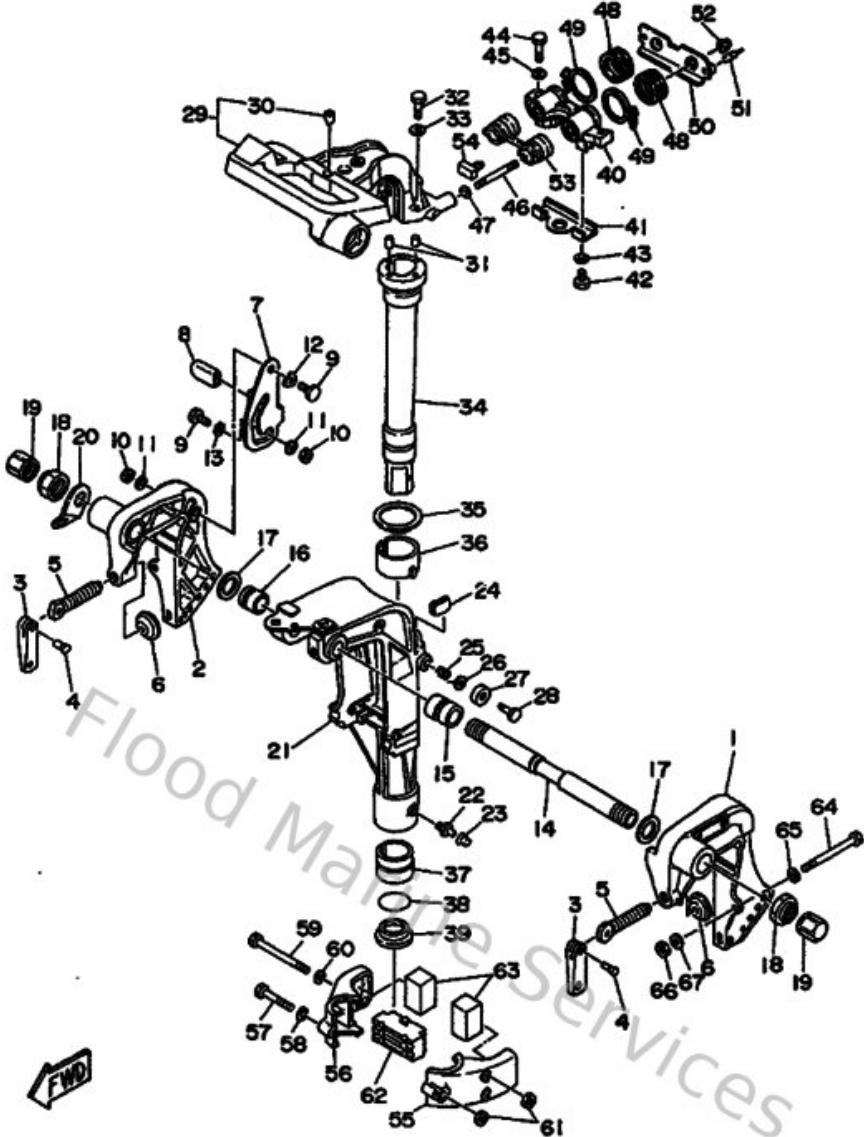
Bracket 1



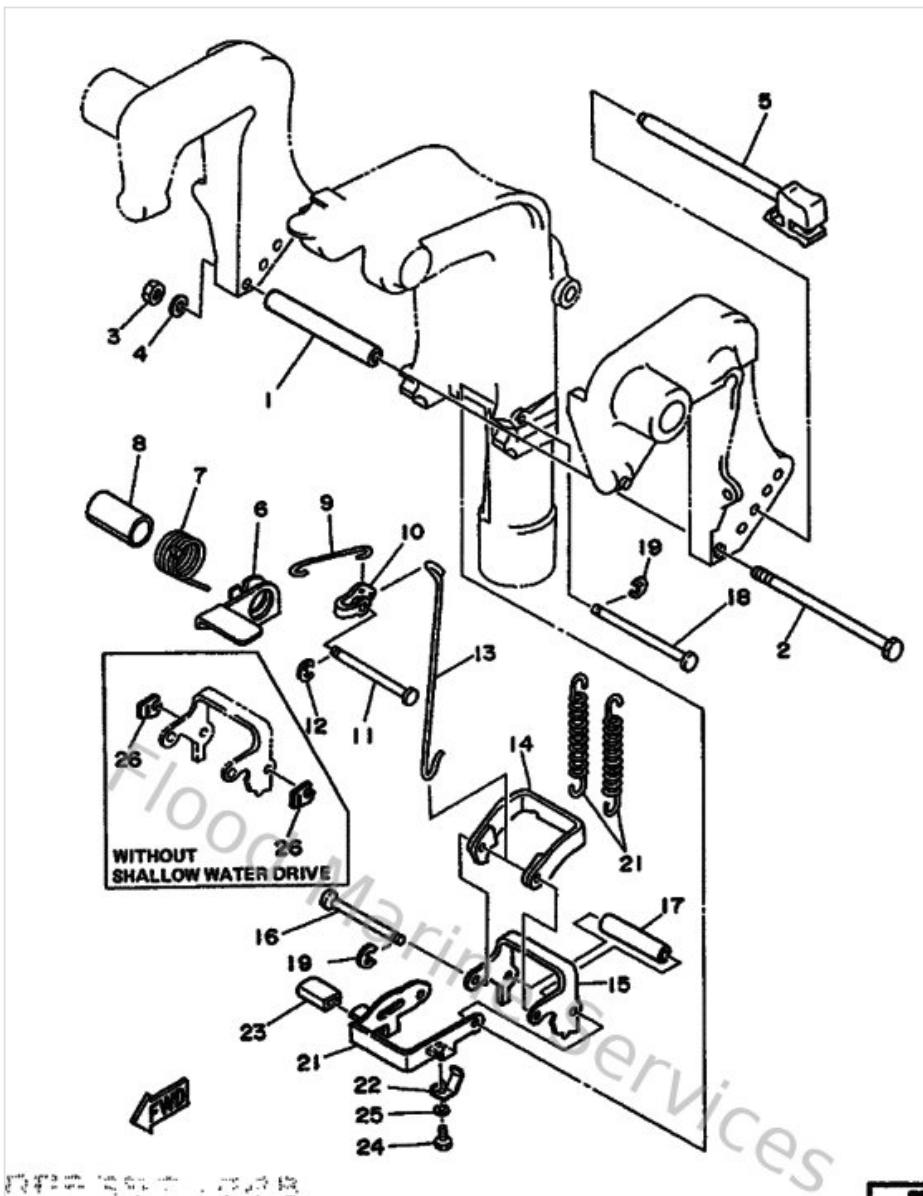
Ref	Part	
48	6G8445220000 Seal Rubber 2	Buy now
49	9046038M0600 Clamp Hose (6G8)	Buy now
50	6G8445180000 Bracket Comp	Buy now
51	6G8445330000 Damper, Upper Mount Rubber	Buy now
52	957800830000 Nut, nylon (6g8)	Buy now
53	6G8445210000 Seal Rubber	Buy now
54	6G8445320000 Stopper	Buy now
55	6G844551014D Housing, Lower Mount Rubber	Buy now
56	6G844552024D Housing, Lower Mount Rubber	Buy now
57	970950604500 Bolt, hexagon	Buy now
59	970950609500 Bolt, hexagon deep recess	Buy now
61	953800670000 Nut	Buy now
62	6G8445570000 Mount Damper, Lower Front	Buy now
63	682445550000 Mount damper, lower side	Buy now
64	9010108M8800 Bolt (6g8)	Buy now

Bracket 1

Ref	Part	
67	9020108MA400 Washer, plate (6g8)	Buy now

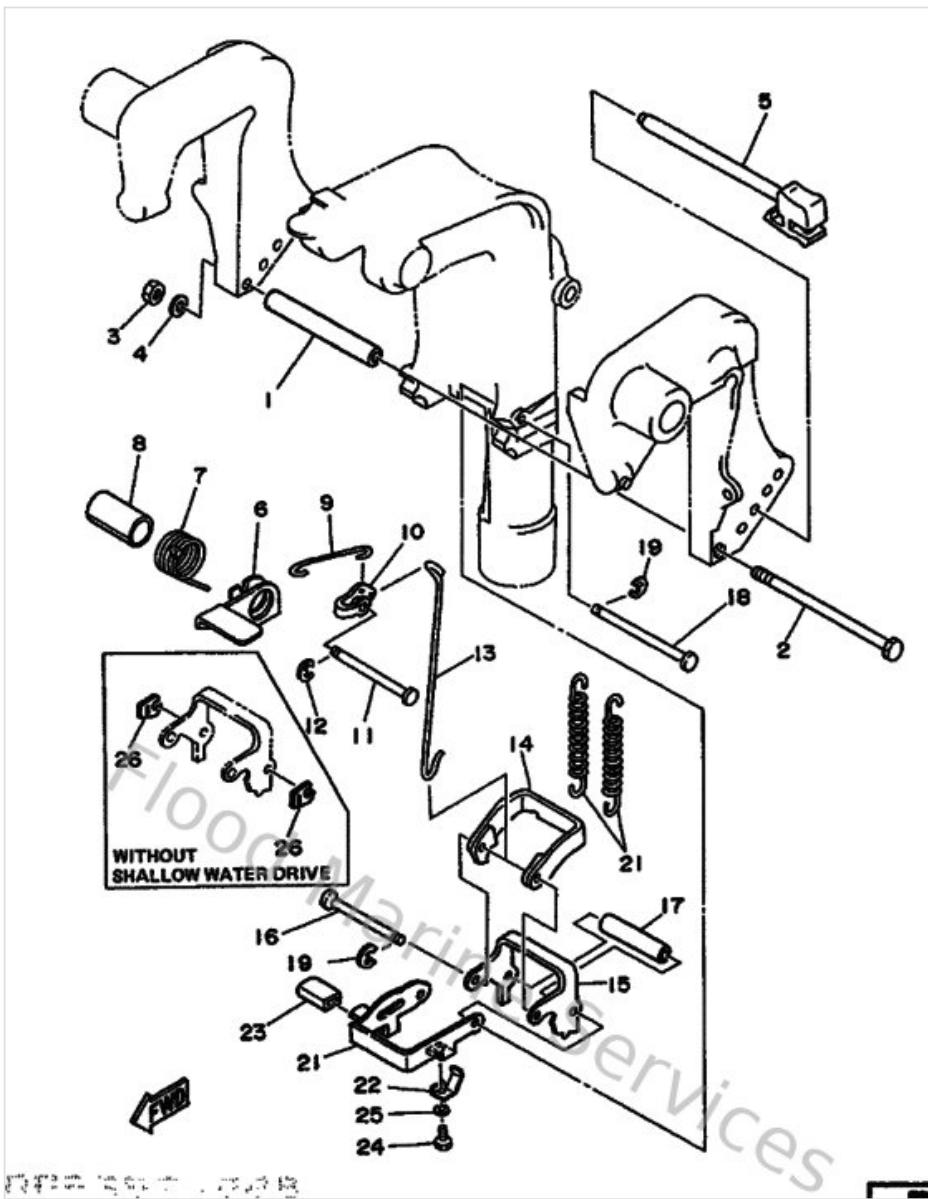


Bracket 2



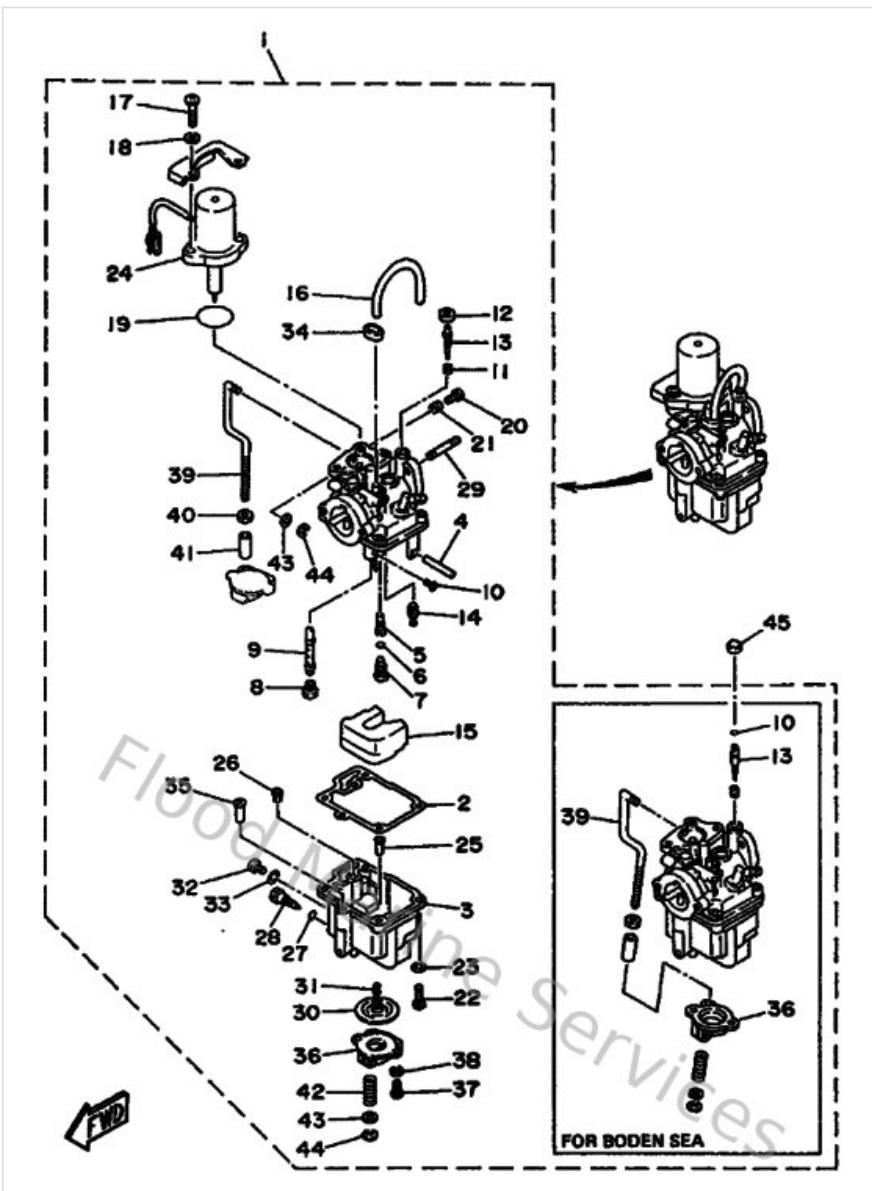
Ref	Part	
1	9038706M0900 Collar(6g8)	Buy now
2	970950613500 Bolt(6g1)	Buy now
3	953800670000 Nut	Buy now
4	929900660000 Washer, plain (646)	Buy now
5	6G8431600100 Tilt rod assembly	Buy now
6	6G8436310200 Lever, Tilt	Buy now
7	9050818M3300 Spring, torsion(6j7)	Buy now
8	9038620M9400 Bush(6j7)	Buy now
9	6G8436160000 Rod, tilt lock	Buy now
10	682436410000 Lever, tilt	Buy now
11	9024906M2000 Pin(6G8)	Buy now
12	990800560000 Circlip(22k)	Buy now
13	6G8436170000 Rod, tilt lock 1	Buy now
14	682436140000 Plate, tilt lock 1	Buy now
15	682436150200 Plate, tilt lock	Buy now

Bracket 2



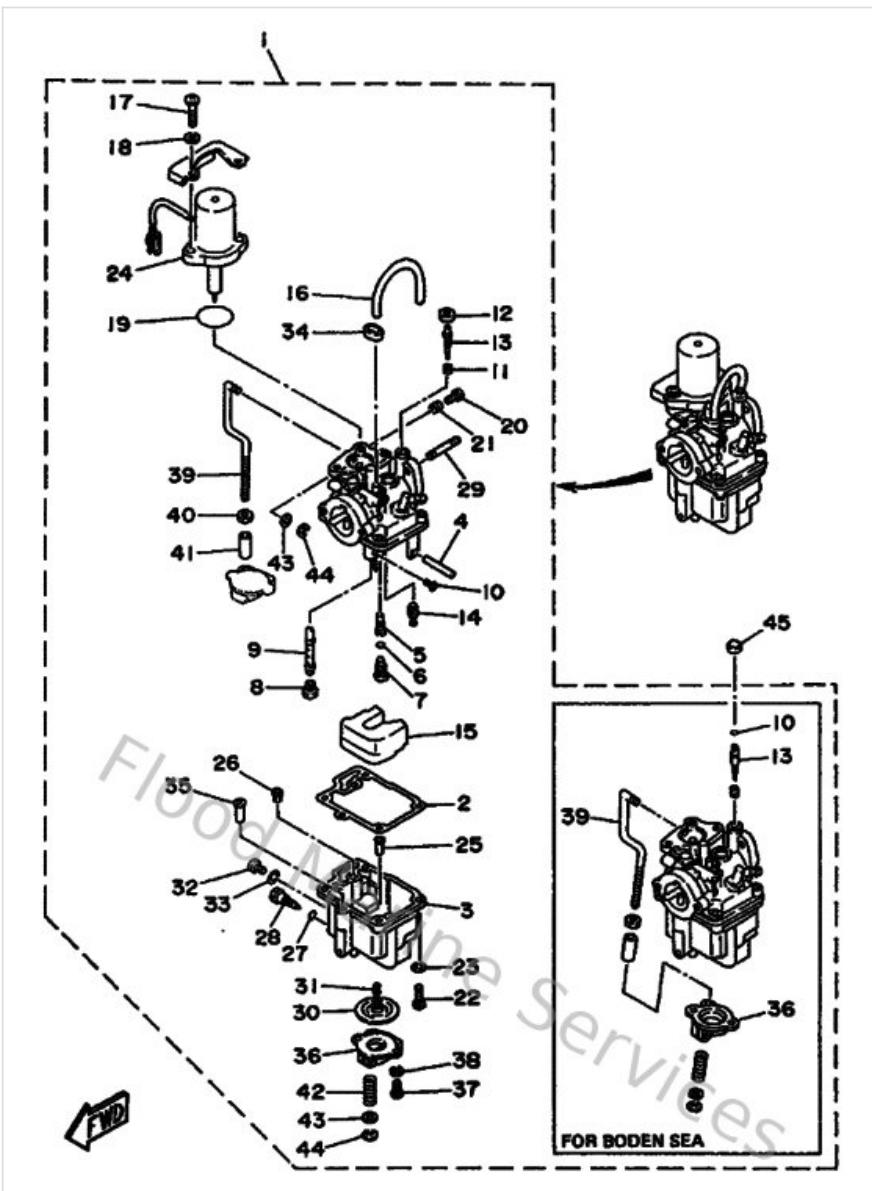
Ref	Part	
16	682436110100 Shaft, tilt lock	Buy now
17	9038706M2000 Collar(6m7)	Buy now
18	682436590000 Shaft, reverse lock	Buy now
20	9050626M0700 Spring, tension (683)	Buy now
21	6G9436810000 Lever Shallow Water Drive	Buy now
22	6G9436430000 Spring	Buy now
23	682433180100 Cover	Buy now
24	970950600800 Bolt (fj1)	Buy now
26	682436730000 Washer 1	Buy now

Carburetor



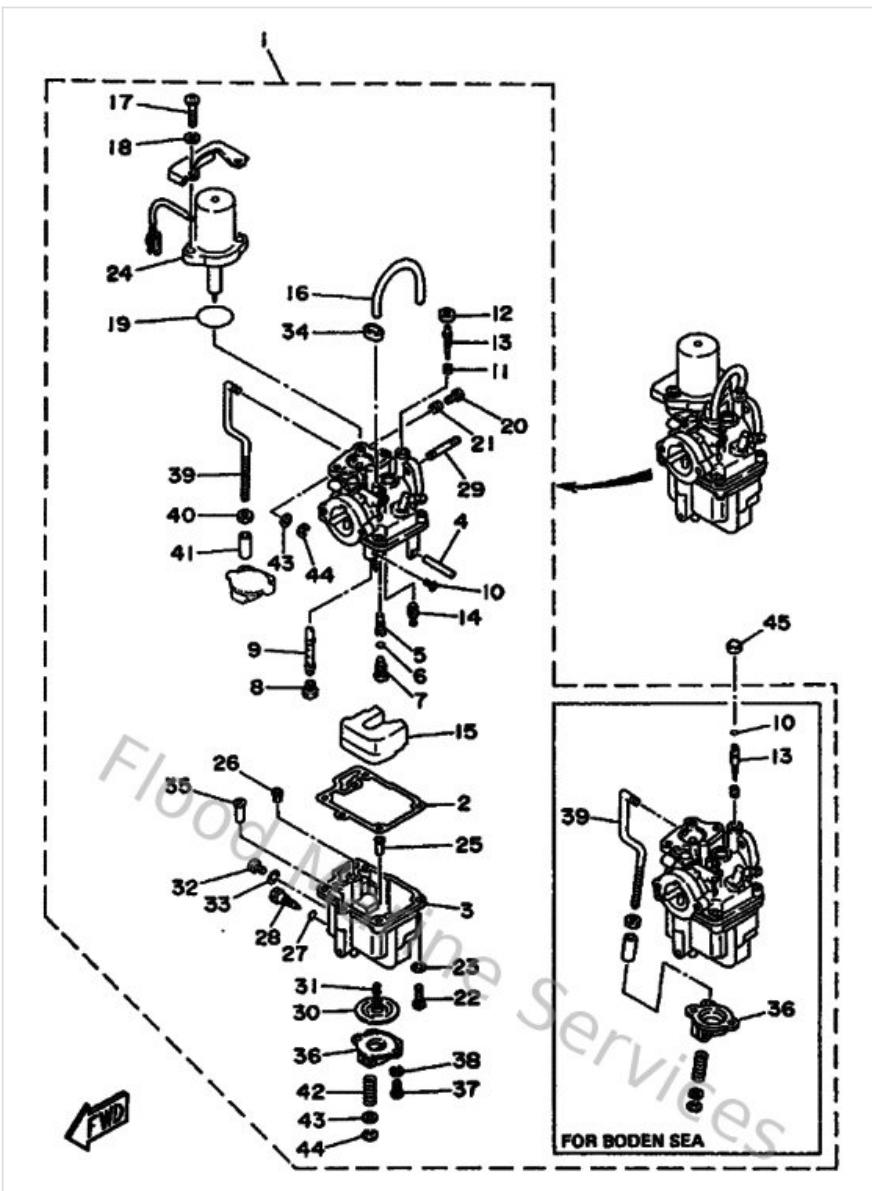
Ref	Part	
2	6G8143840100 Gasket, float chamber	Buy now
3	6G8143810200 Body Float Chamber	Buy now
4	647143861000 Pin, float	Buy now
5	6G8143422400 Jet Pilot (#48)	Buy now
6	654141980000 Gasket	Buy now
7	6G8143450000 Plug	Buy now
8	648143434300 Jet, main (#86)	Buy now
9	6G8143412000 Nozzle, main	Buy now
10	5H0143970000 O-ring	Buy now
11	647143340000 Spring, air adjusting.	Buy now
12	6G8149970000 Seal	Buy now
13	6G8143230000 Screw, air adjusting	Buy now
14	6G8143920000 Valve, needle	Buy now
15	6G8143850000 Float assembly	Buy now
16	6G8141970100 Pipe	Buy now

Carburetor



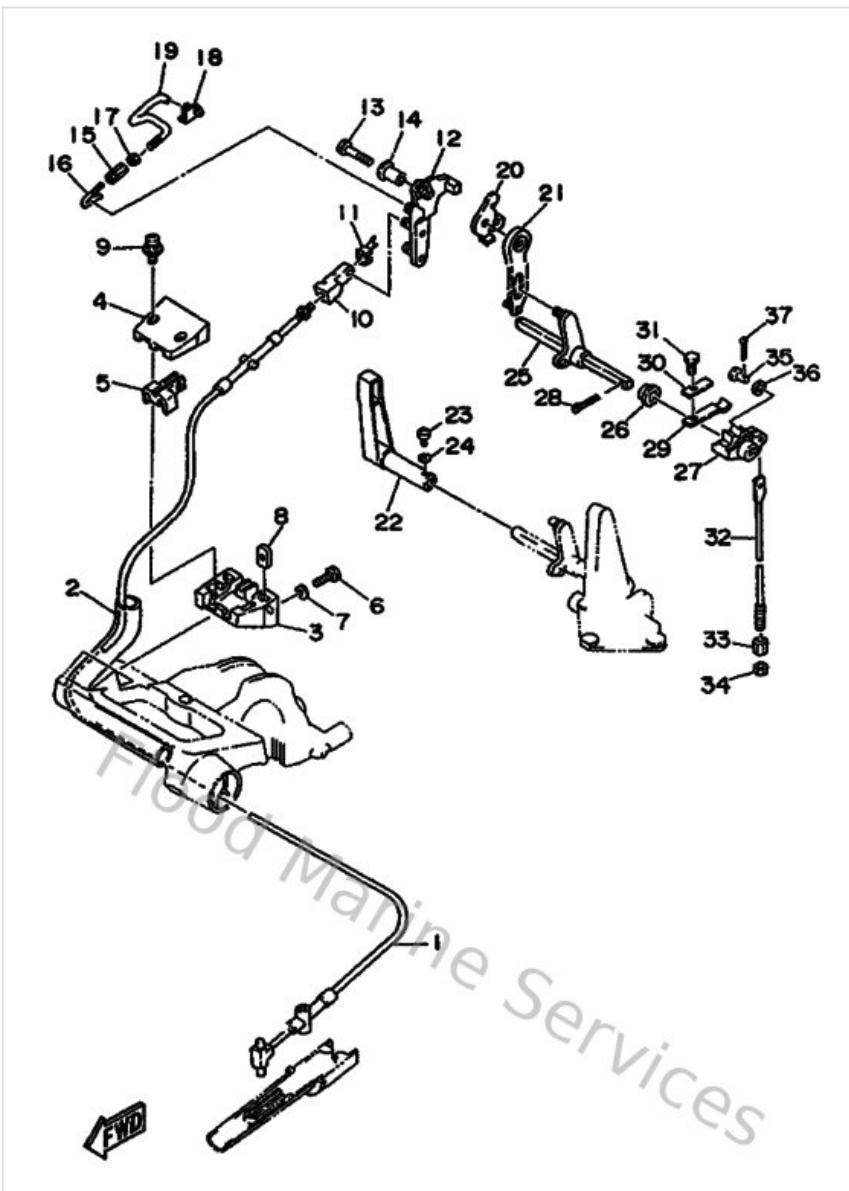
Ref	Part	
17	985800601800 Screw, pan head(6e5)	Buy now
18	929950610000 Washer(6a1)	Buy now
19	1HV141470000 O-ring	Buy now
20	664143210100 Screw, throttle	Buy now
22	985800401600 Screw, panhead (796)	Buy now
23	929900410000 Ybs67-4 washer, spring	Buy now
24	6G81410A0100 Starter set	Buy now
25	6G8148270000 Filter	Buy now
26	6A4143443000 Jet, starter # 60	Buy now
27	5Y1143970000 O-ring	Buy now
28	6G8143830000 Screw Drain	Buy now
29	9011606M2600 Bolt, Stud	Buy now
30	6G8143680200 Diaphragm assembly 1	Buy now
31	6G8142750100 Spring	Buy now
32	978900500600 Screw,panhead (eg9)	Buy now

Carburetor



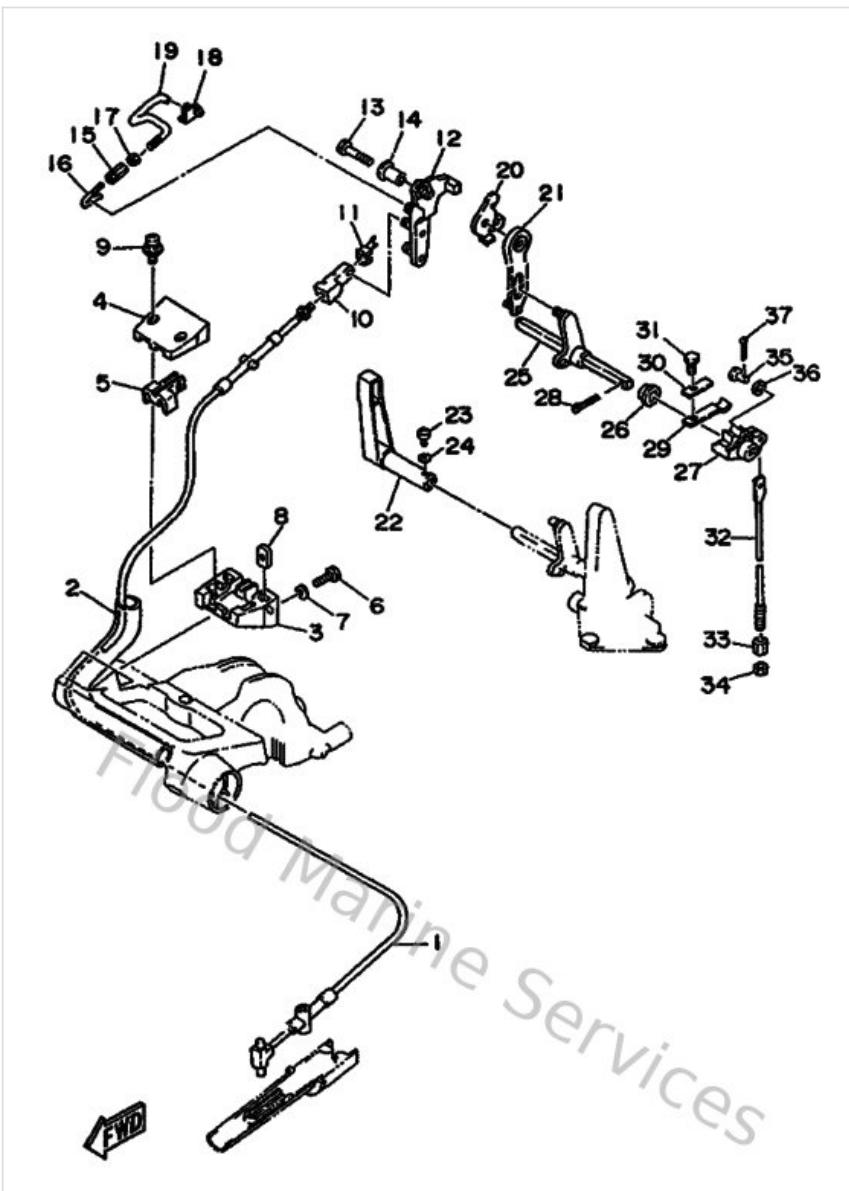
Ref	Part	
33	646141980100 Gasket	Buy now
34	6G8143490000 Pipe	Buy now
35	6G8142170100 Valve, Choke	Buy now
36	6G8142930300 Cover 1	Buy now
37	985800401000 Screw, pan head (e56)	Buy now
39	6G8143790000 Rod Starter	Buy now
40	988130310000 Nut	Buy now
41	6G8142290000 Shaft Choke	Buy now
42	6G8142860100 Spring	Buy now
43	6G8143570000 Washer Plain	Buy now
44	389141370000 Clip, needle	Buy now
45	6G8144570000 Plug	Buy now

Control



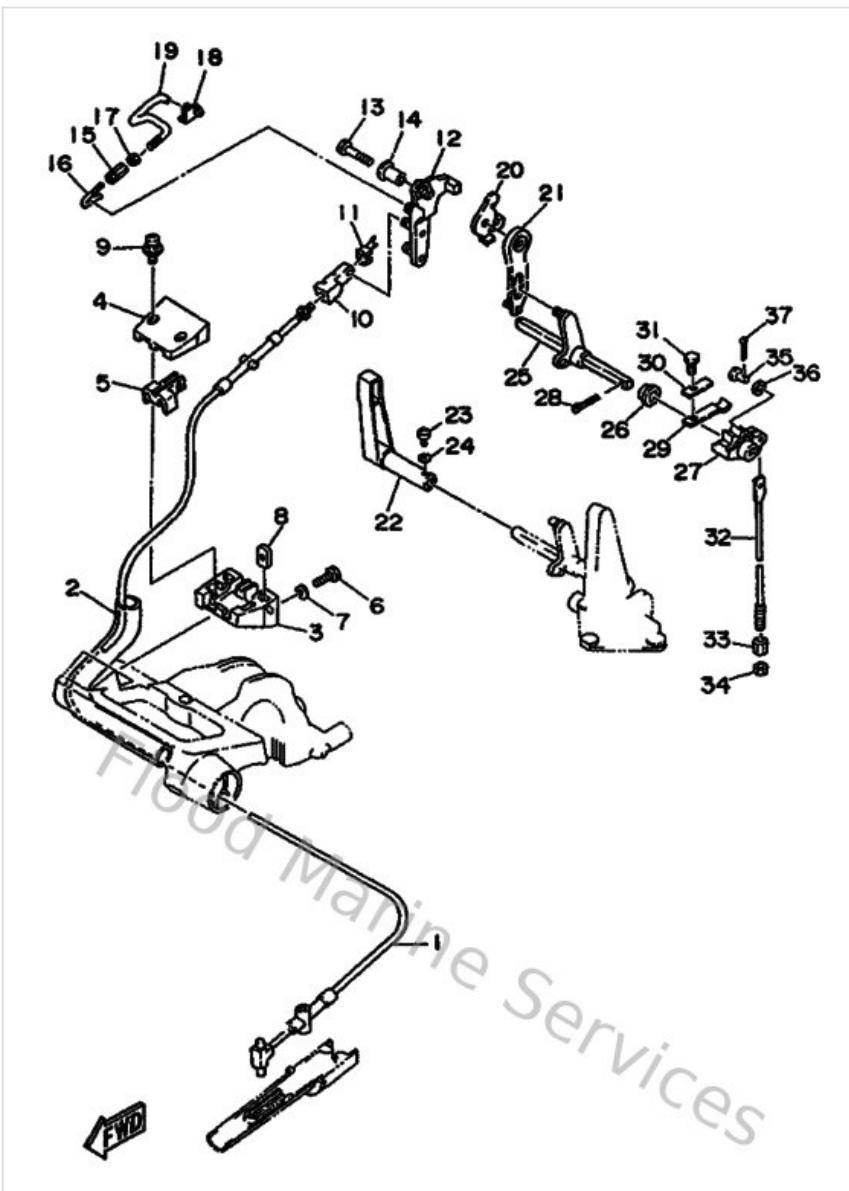
Ref	Part	
1	6G9483110200 Cable	Buy now
2	9044524M0000 Hose (I165)	Buy now
3	6G8416610098 Bracket 1	Buy now
4	6G8416620098 Bracket 2	Buy now
5	6G8416630000 Bracket 3	Buy now
6	970950601600 Bolt, hexagon deep recess	Buy now
7	929900660000 Washer, plain (646)	Buy now
8	6G8416540000 Nut	Buy now
9	9015905M0600 Screw (6g8)	Buy now
10	6G8263630000 End, wire 1	Buy now
11	6G8263640000 End, wire 2	Buy now
12	6G8412120000 Arm, accel	Buy now
13	970950603000 Bolt(jf7)	Buy now
14	9038706M5800 Collar (6g8)	Buy now
15	6G8412380100 Joint, link	Buy now

Control



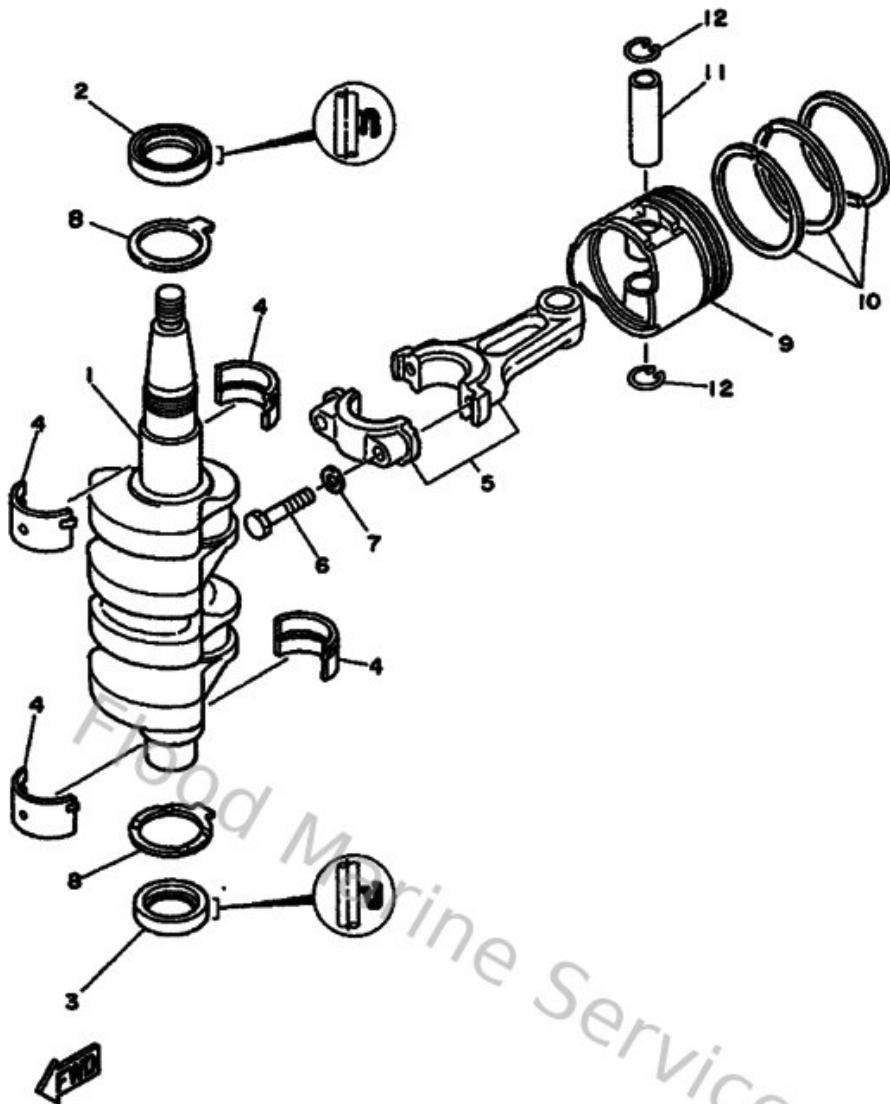
Ref	Part	
16	6G8412410100 Rod, Link	Buy now
17	953030460000 Nut, hexagon (663)	Buy now
18	6G8412370100 Joint, link	Buy now
19	6G8412420100 Rod 2	Buy now
20	6G8144930000 Stay 1	Buy now
21	6G8441110000 Handle, gear shift 1	Buy now
22	6G9441110000 Handle Gear Shift	Buy now
23	979800411600 Screw, with washer(61b)	Buy now
24	929900460000 Washer, plain (646)	Buy now
25	6G8441590000 Handle, gear shift 2	Buy now
26	682441320000 Bushing	Buy now
28	914902502000 Pin, cotter	Buy now
29	682441160000 Spring	Buy now
30	682441170000 Bracket 1	Buy now
31	970800601200 Bolt(gh1)	Buy now

Control



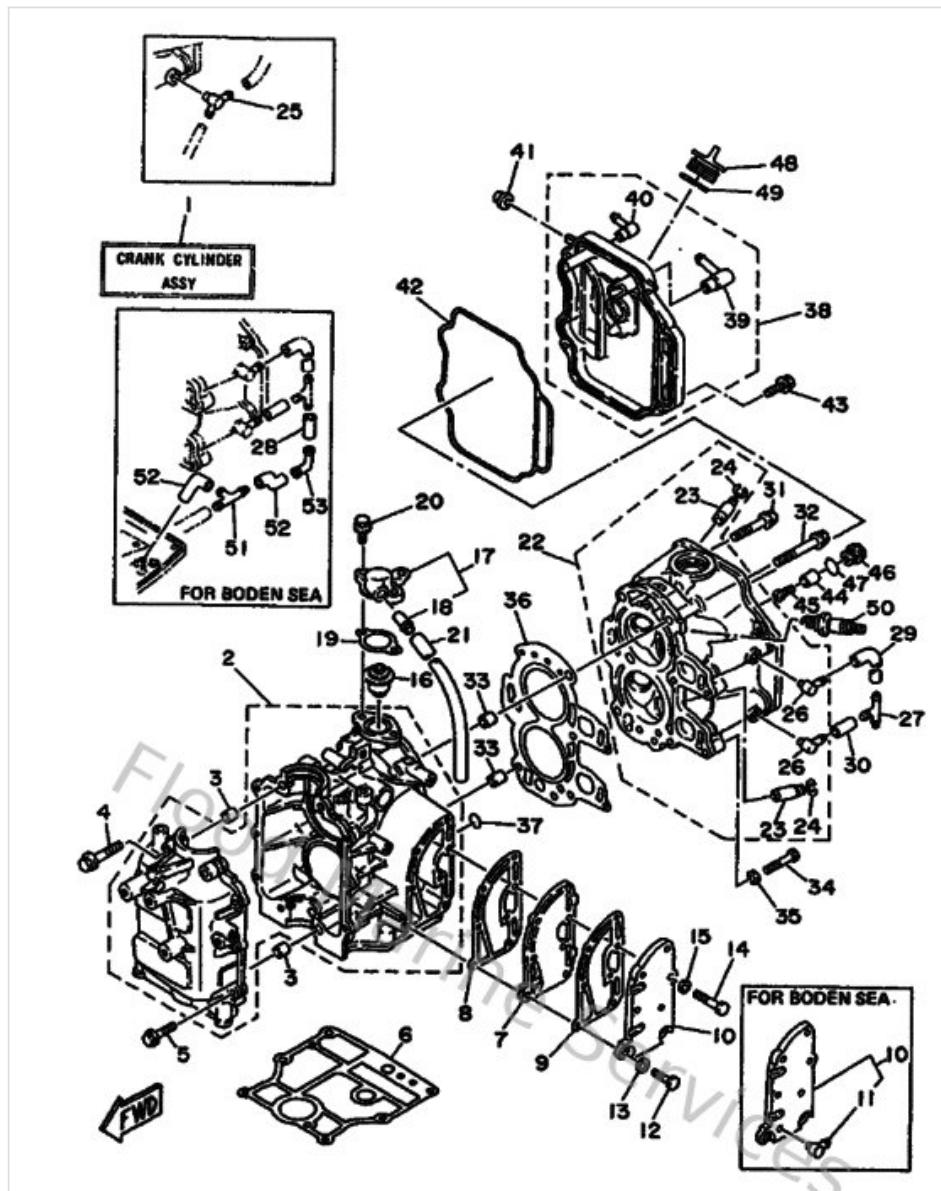
Ref	Part	
32	6G9441430000 Rod Shift 1	Buy now
33	901700601500 Connector, shift rod	Buy now
34	9538R0670000 Nut	Buy now
35	917900502000 Pin, Clevis	Buy now
36	929900560000 Washer, plain (646)	Buy now
37	914901601000 Pin, cotter	Buy now

Crankshaft & Piston



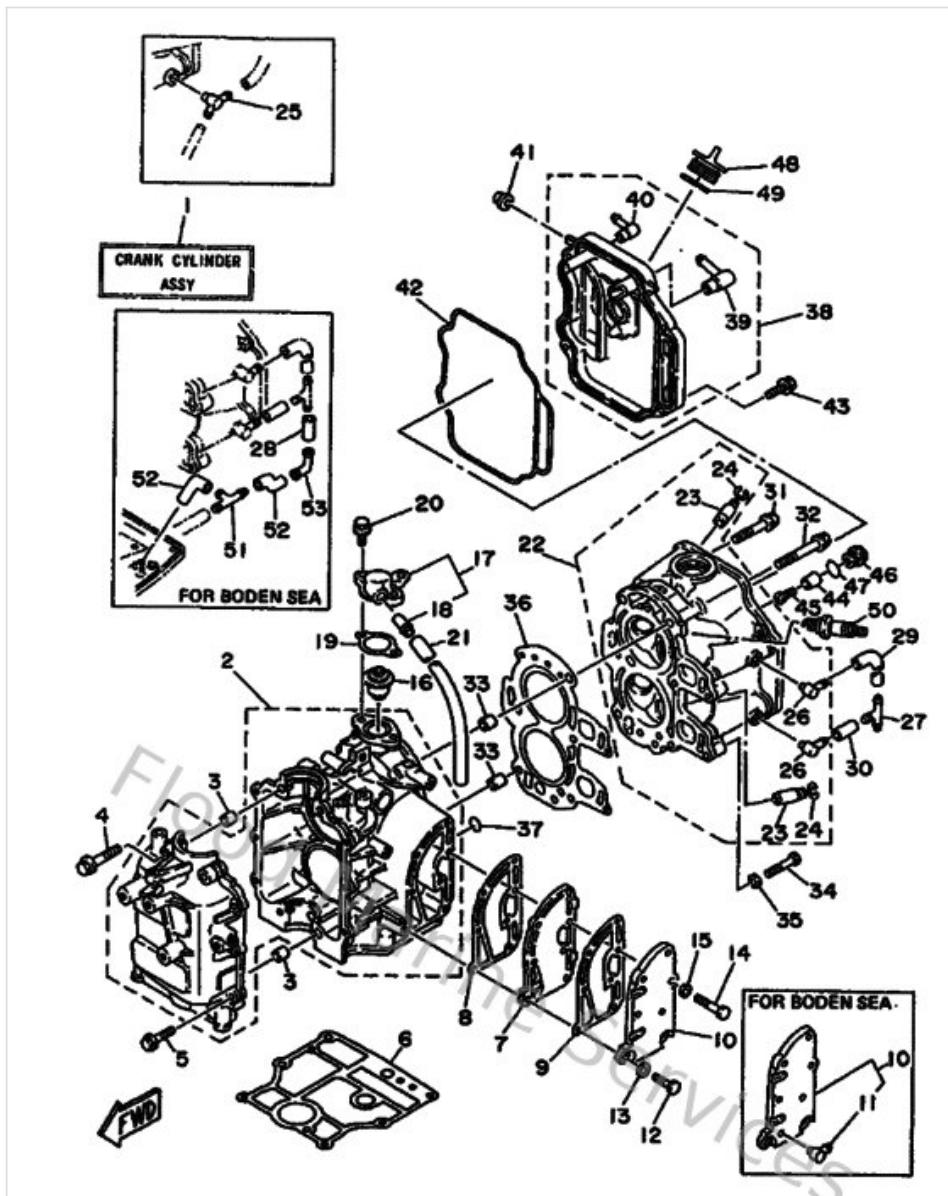
Ref	Part	
1	6G8114110400 Crankshaft	Buy now
2	9310230M2200 Oil seal (6g8)	Buy now
3	9310125M2400 Oil seal (6g8)	Buy now
4	6G8114160000 Bearing Plain	Buy now
5	6G8116500300 Connecting rod kit	Buy now
6	6G8116540000 Bolt, Connecting Rod	Buy now
7	9020106M0000 Washer, plate(6g8)	Buy now
8	6G8114260000 Bearing, Thrust 1	Buy now
9	6G8116310396 Piston (std)	Buy now
10	6G8116100200 Piston ring set (std)	Buy now
11	634116330000 Pin, piston	Buy now
12	934501502300 Circlip 131116340000	Buy now

Cylinder & Crankcase



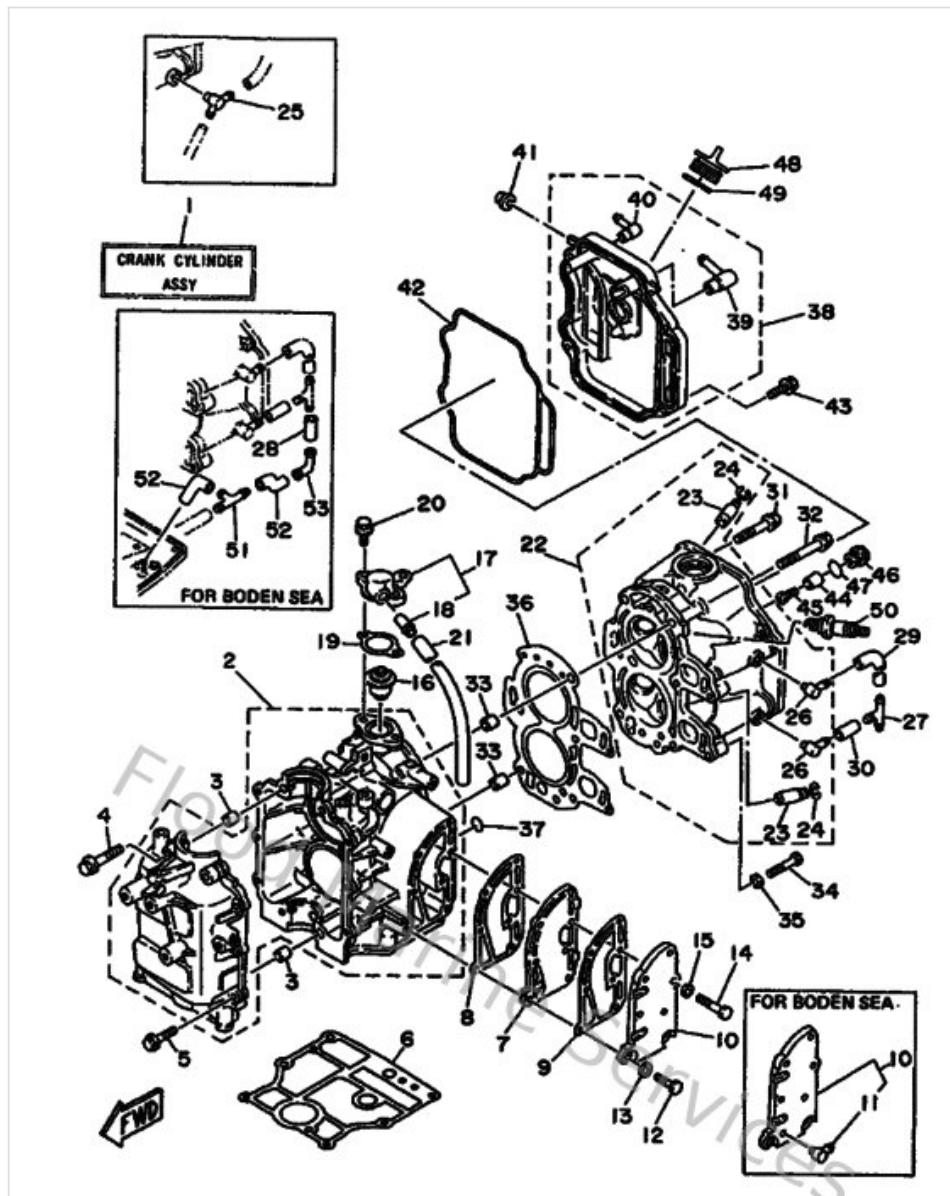
Ref	Part	
1	6G8W0090324D Crank Cylinder Assembly (Ref. #2~5, 7~48, & Crankshaft)	Buy now
2	6G8151000500 Crankcase assembly	Buy now
3	995101011400 Pin, dowel(3vd)	Buy now
4	9011908M1800 Bolt, with washer	Buy now
5	9011906M1200 Bolt, with washer (697)	Buy now
6	6G811351A000 Gasket, cylinder	Buy now
7	6G841111029M Inner Cover, Exhaust	Buy now
8	6G8411120200 Gasket, exhaust inner cover	Buy now
9	6G8411140000 Gasket, exhaust outer cover	Buy now
10	6G841113029M Outer Cover, Exhaust	Buy now
11	676113720000 Nipple, hose	Buy now
12	9010106M2700 Bolt	Buy now
13	929900660000 Washer, plain (646)	Buy now
14	970950603000 Bolt(jf7)	Buy now
16	66M124110100 Thermostat	Buy now

Cylinder & Crankcase



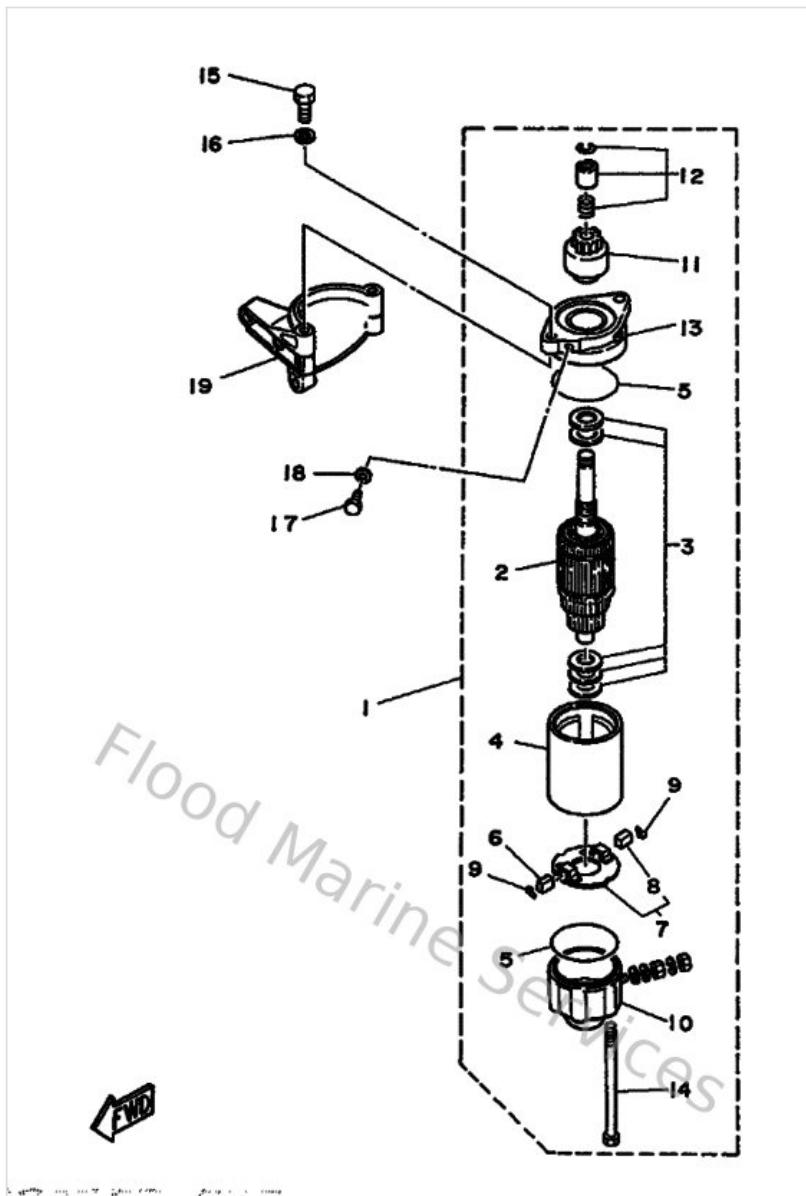
Ref	Part	
17	6G812413009M Cover, thermostat	Buy now
18	6E5243770000 Pipe, joint	Buy now
20	970800602000 Bolt(7u8)	Buy now
21	9044511M6600 Hose (l800)	Buy now
22	6G8111110394 Head, Cylinder 1	Buy now
23	6G8111331000 Guide Valve Intake (1St 0.S)	Buy now
24	9345009M0100 Circlip (6g8)	Buy now
27	688243780000 Pipe, joint	Buy now
28	904450922000 Hose (l1500)	Buy now
29	6G8124810100 Pipe 1	Buy now
30	90445090F600 Hose (l1500)	Buy now
31	9010508M3700 Bolt, Flange	Buy now
32	9010508M3600 Bolt (6g8)	Buy now
33	995301011400 Pin, dowel(3vd)	Buy now
34	970130603500 Bolt(3rv)	Buy now

Cylinder & Crankcase



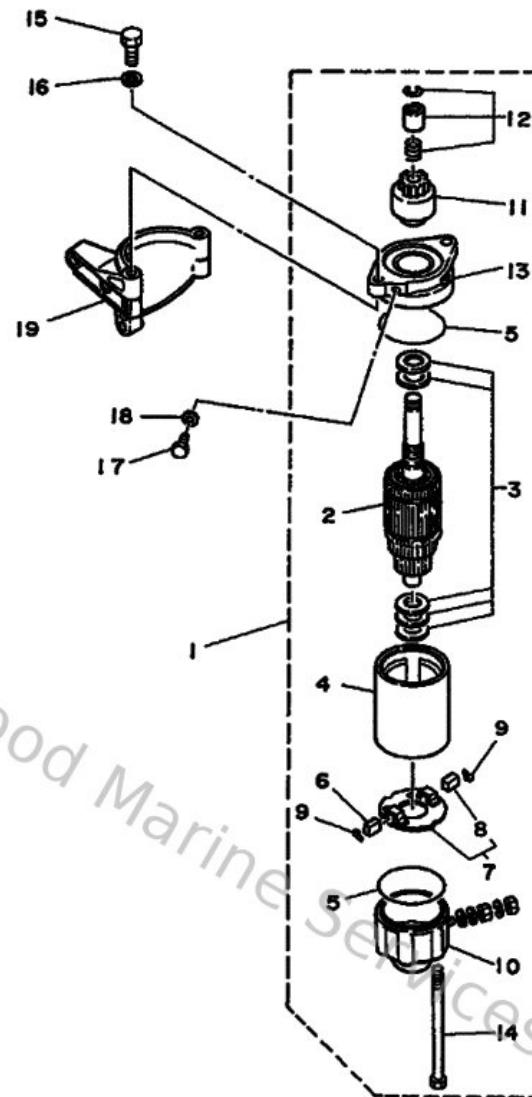
Ref	Part	
36	6G811181A100 Gasket, cylinder head 1	Buy now
37	9321011M5900 O-ring (6g8)	Buy now
38	6G8111910194 Cover, Cylinder Head 1	Buy now
39	6G8153730100 Pipe Breather	Buy now
41	6G8813360000 Grommet	Buy now
42	6G8113560000 Seal	Buy now
44	6G8113250000 Anode	Buy now
45	985800552500 Screw, panhead (a93)	Buy now
46	6G8111970000 Plug, blind	Buy now
47	9321013M6300 O-ring (6g8)	Buy now
48	6G8153630000 Plug, oil	Buy now
49	9321024M7900 O-ring	Buy now
50	947010028200 Plug, spark (cr6hs)	Buy now
51	6E5243780000 Pipe, joint 3	Buy now
52	9044511M3800 Hose (L50)	Buy now

Demarreur Electrique



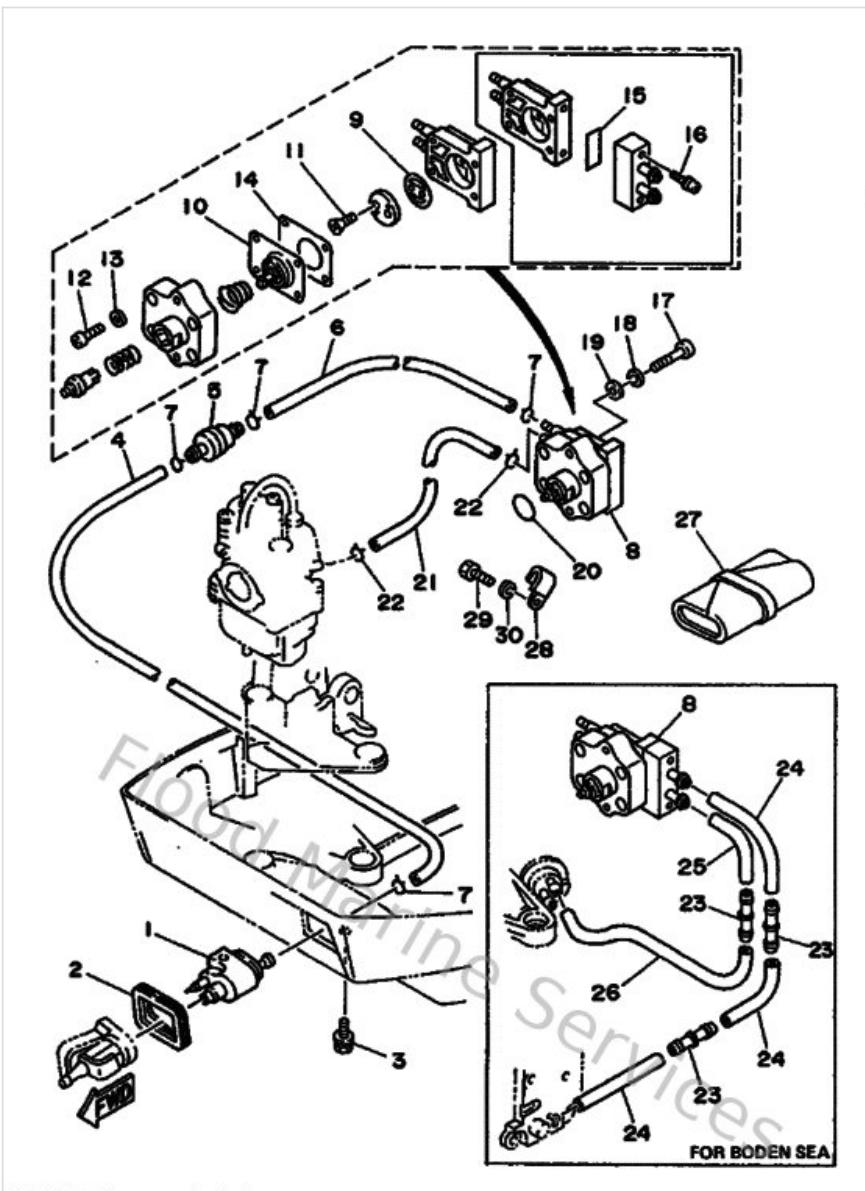
Ref	Part	
1	6G8818001100 Starting Motor assembly	Buy now
2	689818501200 Armature assembly	Buy now
3	689818091100 Washer kit	Buy now
4	689818101100 Stator ass'y	Buy now
5	689818471100 O-ring	Buy now
6	689818111100 Brush 1	Buy now
7	689818401100 Brush holder assembly	Buy now
8	689818121100 Brush 2	Buy now
9	689818131000 Spring, brush	Buy now
10	689818201100 Rear cover ass'y	Buy now
11	689818071200 Pinion assembly	Buy now
12	689818571100 Pinion stopper set	Buy now
13	6F5818301100 Front cover assembly	Buy now
14	689818261000 Bolt	Buy now
15	970130802500 Bolt (682)	Buy now

Demarreur Electrique

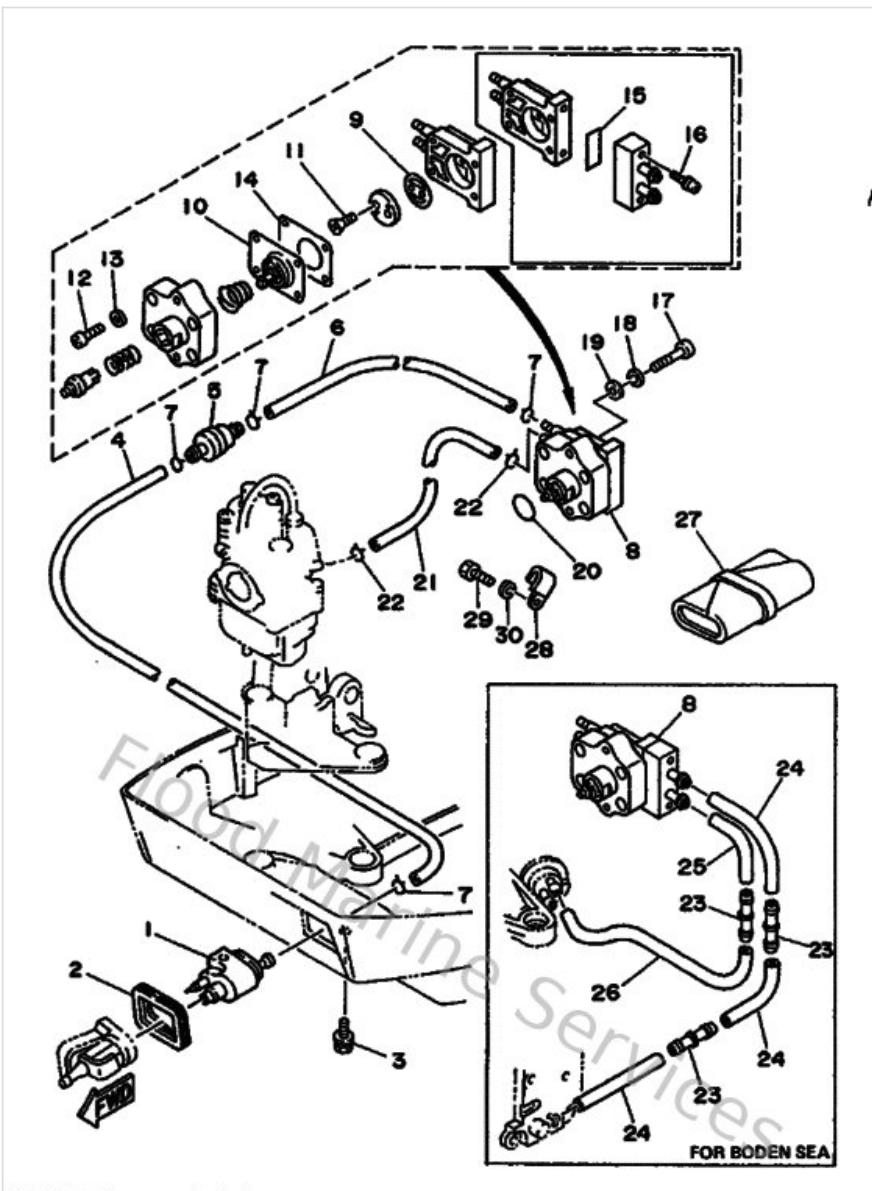


Ref	Part	
16	929900860000 Washer, plain (663)	Buy now
17	970800801600 Bolt	Buy now
19	6G8818224094 Bracket Starting Motor	Buy now

Fuel

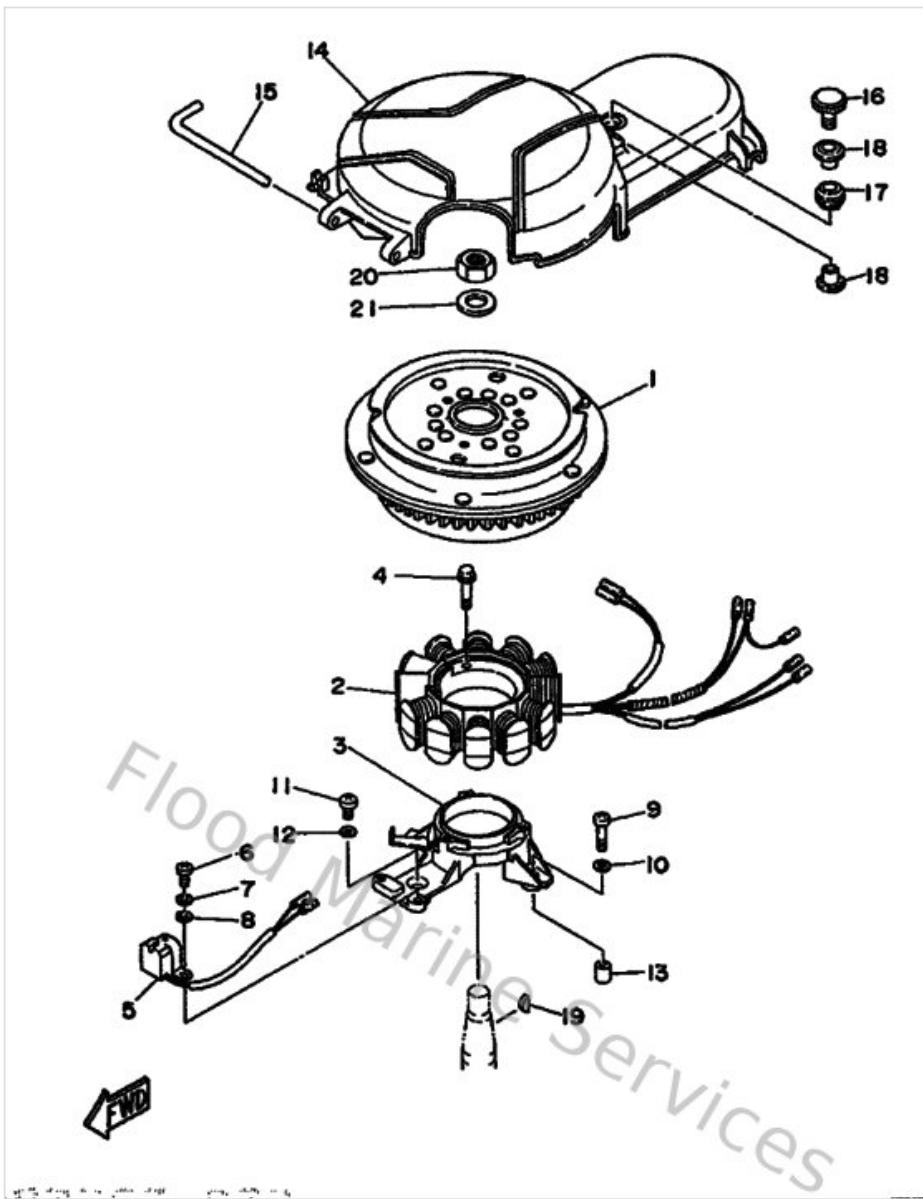


Ref	Part	
1	6G1243040200 Fuel pipe joint comp. 1	Buy now
2	6G8243290000 Seal	Buy now
3	975950652000 Bolt(7u8)	Buy now
4	6G8243110000 Pipe, fuel 1	Buy now
5	646242510200 Strainer 1	Buy now
6	904450906500 Hose (I1500)	Buy now
7	904670800400 Clip, pipe 6162435600	Buy now
8	6G824410E100 Fuel Pump assembly	Buy now
9	6G8244210000 Valve, check	Buy now
10	6G8244110200 Diaphragm	Buy now
11	987800300800 Screw, flat head(6t0)	Buy now
12	985030401400 Screw, pan head(ga5)	Buy now
13	929900420000 Ybs66-4 washer, plain	Buy now
14	6G8244710000 Diaphragm	Buy now
16	677244440900 Screw	Buy now



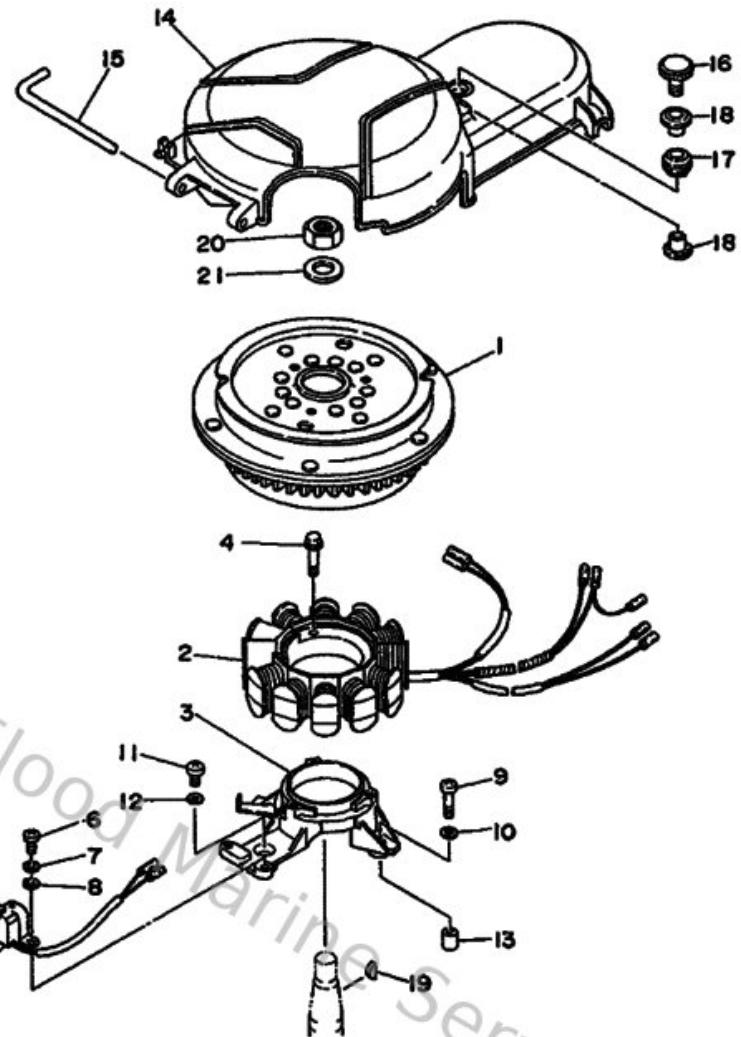
Ref	Part	
17	985800602500 Screw, pan head(6b0)	Buy now
18	929950610000 Washer(6a1)	Buy now
19	929900660000 Washer, plain (646)	Buy now
20	932102080100 O-ring	Buy now
21	904450910500 Hose (I420)	Buy now
23	6G8243760000 Pipe, joint 1	Buy now
25	6H4243120000 Pipe, fuel 2	Buy now
26	90445094K700 Hose (I180)	Buy now
27	676W28100100 Tool kit	Buy now
28	904650802800 Clamp (1e6)	Buy now
29	970130601200 Bolt(gh1)	Buy now

Generator



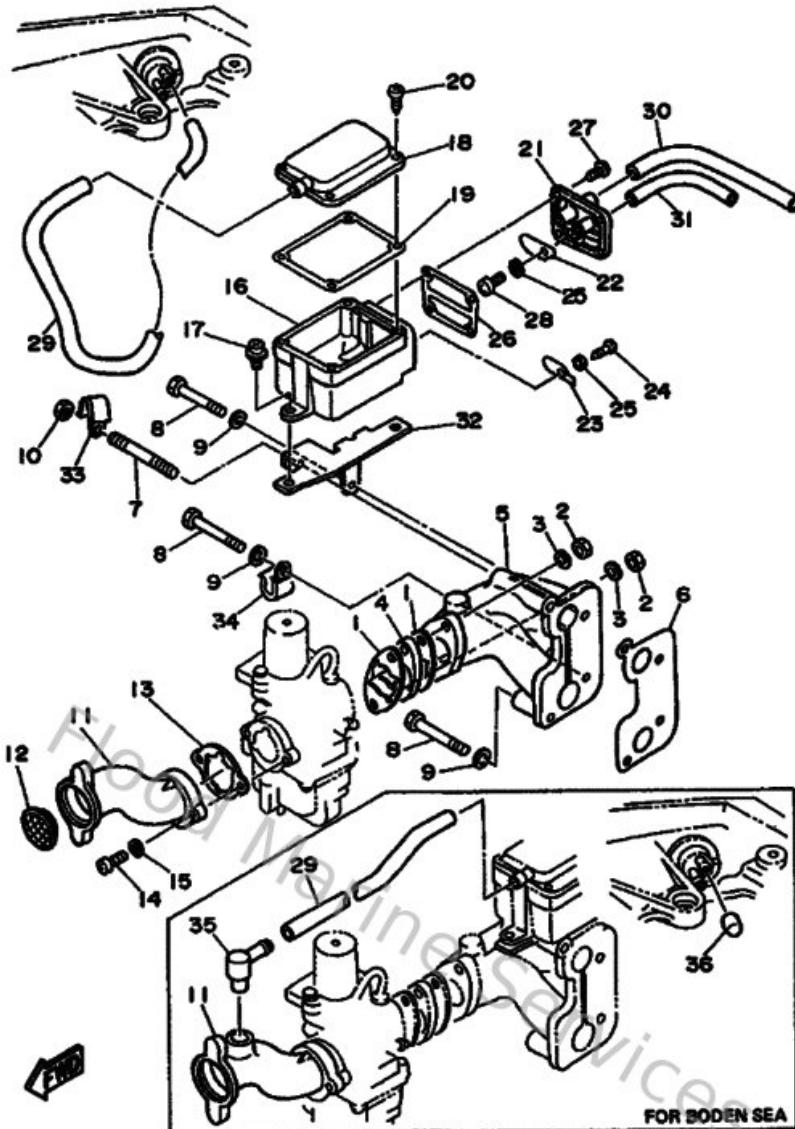
Ref	Part	
1	6G8855501100 Rotor assembly	Buy now
2	6G9855100100 Stator assembly	Buy now
3	6G8855610094 Base, Magneto	Buy now
4	950230602500 Bolt, flange(4kg)	Buy now
5	6G8855800200 Coil, pulser	Buy now
6	985800501200 Screw,pan head (646)	Buy now
7	929900510000 Ybs67-5 washer, spring	Buy now
8	929900560000 Washer, plain (646)	Buy now
9	985800602500 Screw, pan head(6b0)	Buy now
10	929900660000 Washer, plain (646)	Buy now
11	985800602000 Screw pan head	Buy now
13	995100801200 Pin, dowel(n04)	Buy now
14	6G8813370000 Cover, Flywheel	Buy now
15	6G8427520000 Shaft	Buy now
16	6G8813230000 Screw 1	Buy now

Generator



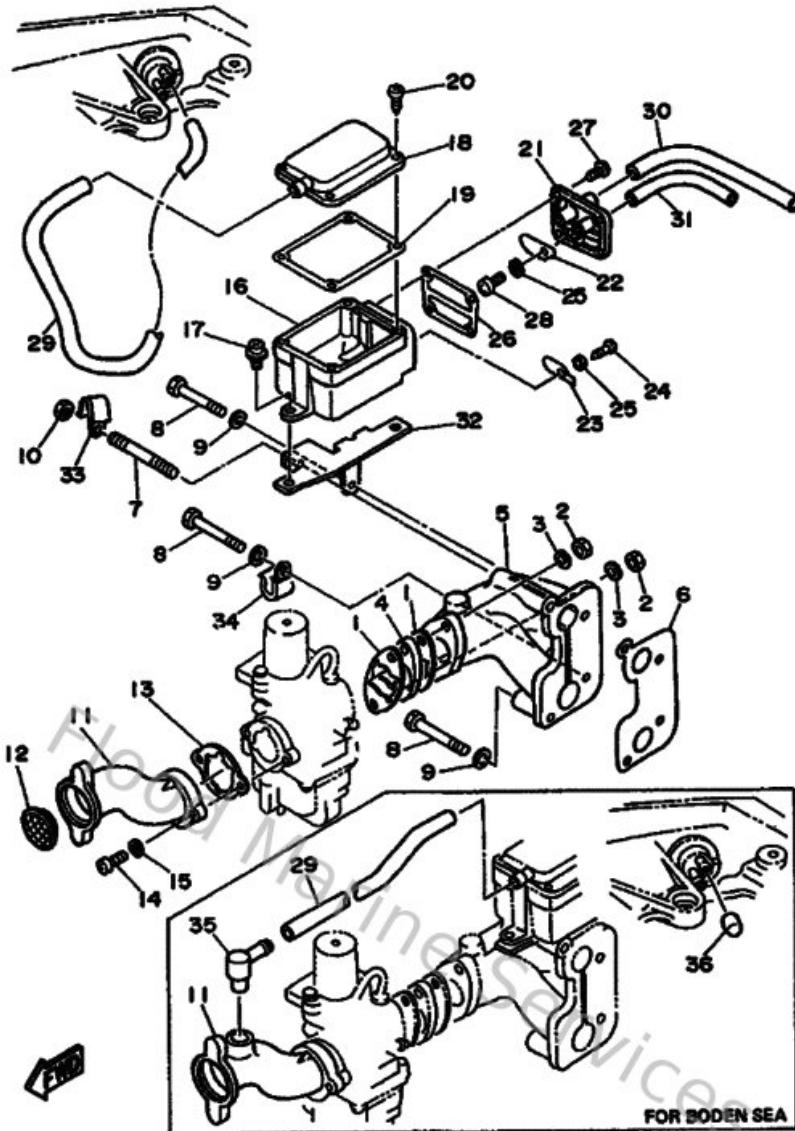
Ref	Part	
17	9048015M3100 Grommet (6g1)	Buy now
18	9038706M7100 Collar (6g8)	Buy now
19	902801605300 Key, woodruff	Buy now
20	901701206600 Nut, hexagon 6481155500	Buy now
21	902011247200 Washer, plate (4n0)	Buy now

Intake



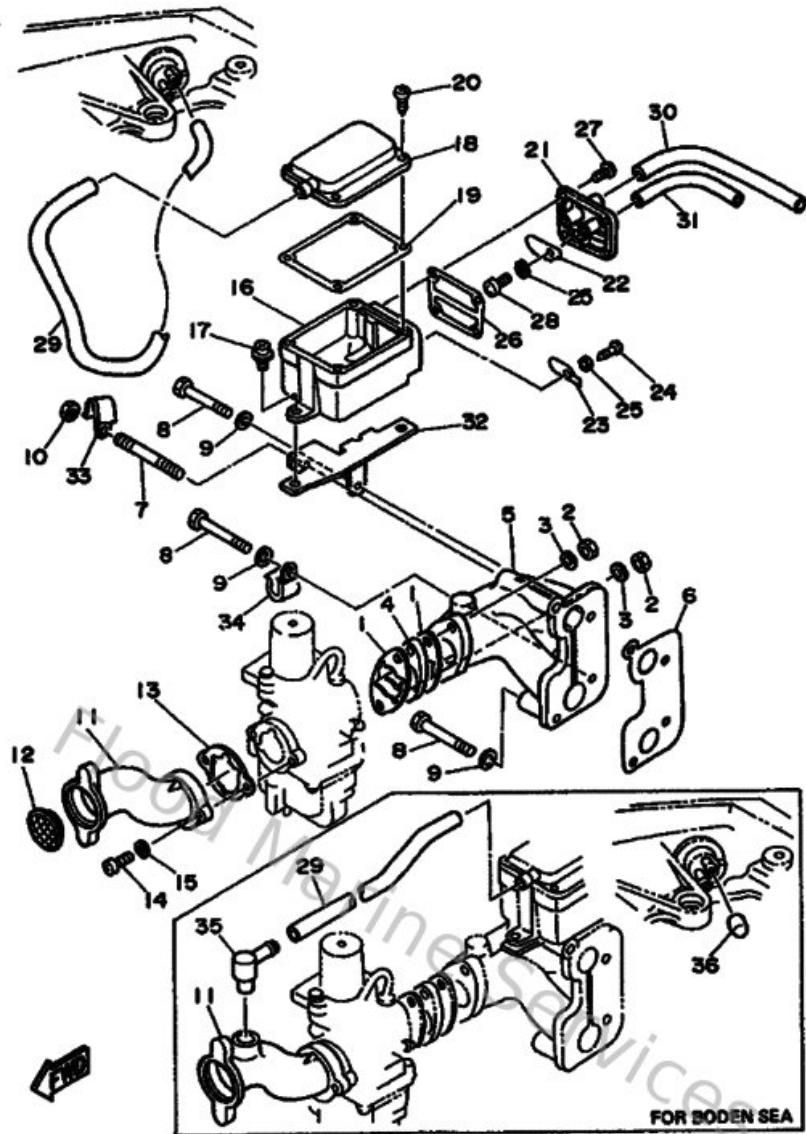
Ref	Part	
1	6G813646A000 Gasket,intake manifold 2	Buy now
2	953800670000 Nut	Buy now
3	929900660000 Washer, plain (646)	Buy now
4	6G8136470000 Manifold, intake 3	Buy now
5	6G8136410294 Manifold 1	Buy now
6	6G8136450000 Gasket, intake manifold	Buy now
7	9011606M1500 Bolt, stud (6e9)	Buy now
8	970950604500 Bolt, hexagon	Buy now
10	9538R0670000 Nut	Buy now
11	6G8144790294 Funnel	Buy now
13	6G814198A000 Gasket	Buy now
14	978850501600 Screw, pan head(6b0)	Buy now
15	929900560000 Washer, plain (646)	Buy now
16	6G8153580000 Separator, Oil	Buy now
17	9015906M0500 Screw, With Washer	Buy now

Intake



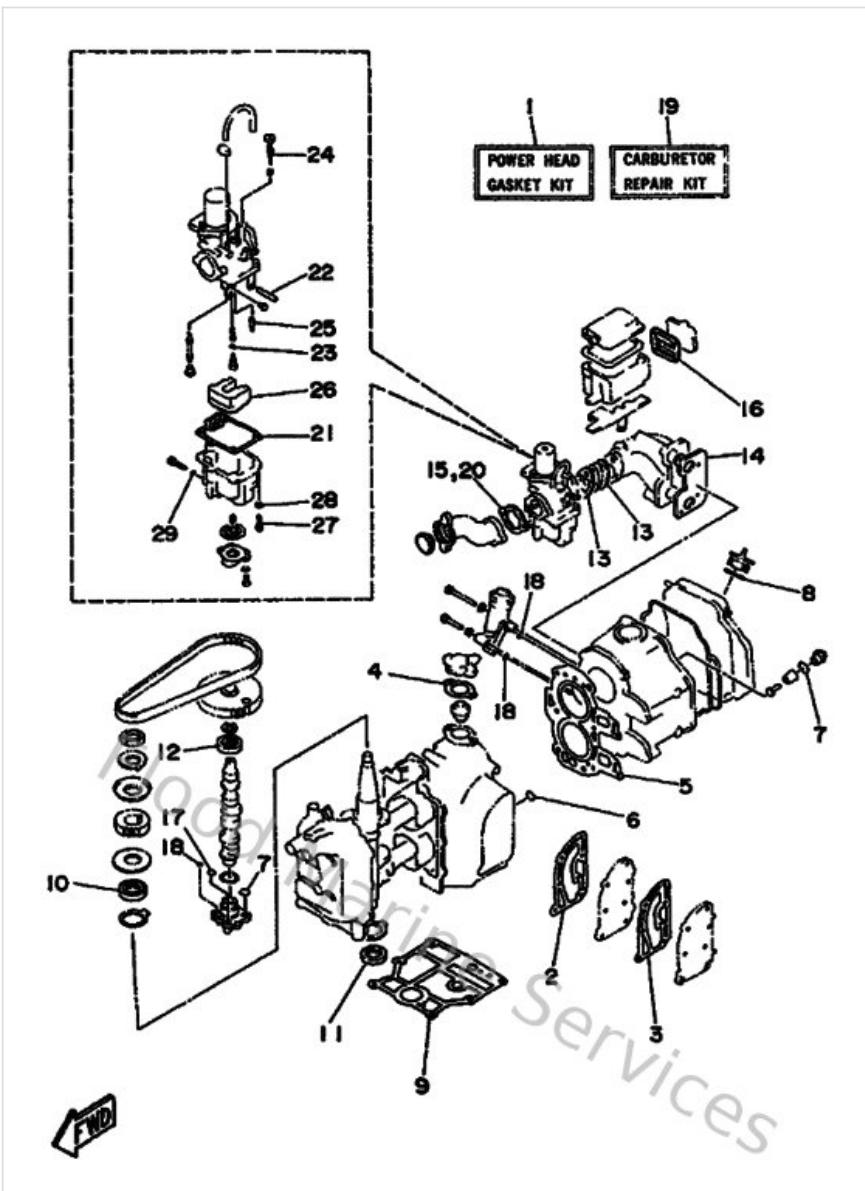
Ref	Part	
18	6G8153680094 Separator, Oil	Buy now
19	6G8153690000 Gasket	Buy now
20	977804011200 Screw, pan head tapping	Buy now
21	6G8153710094 Breather	Buy now
22	6G8153460000 Breather 1	Buy now
23	6G8153470000 Breather 2	Buy now
25	929900420000 Ybs66-4 washer, plain	Buy now
26	6G8153740000 Gasket, breather	Buy now
28	985070401000 Screw, pan head(6g8)	Buy now
29	6G8153930000 Pipe, Breather 2	Buy now
30	904451129300 Hose (l198)	Buy now
31	904450906500 Hose (l1500)	Buy now
32	6G8153760000 Holder, guide	Buy now
33	904650802800 Clamp (1e6)	Buy now
34	9046106M0100 Clamp (6a4)	Buy now

Intake



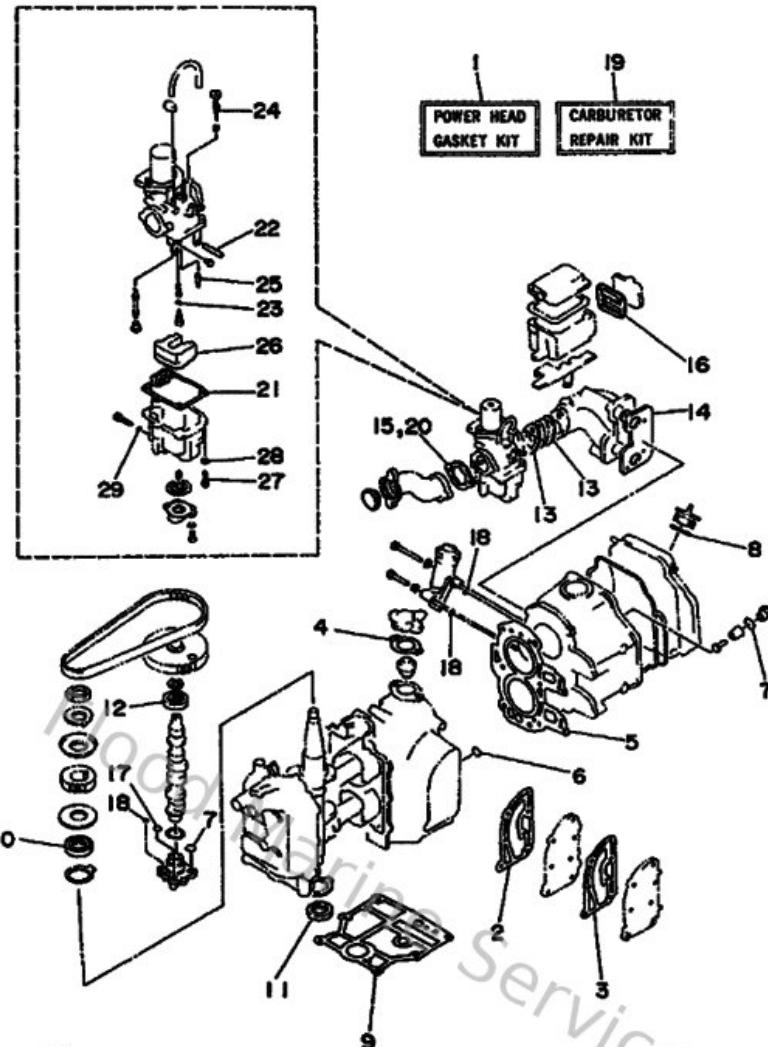
Ref	Part	
35	6G8153730000 Pipe Breather	Buy now
36	6G8134480000 Cap	Buy now

Kits De Reparation 1



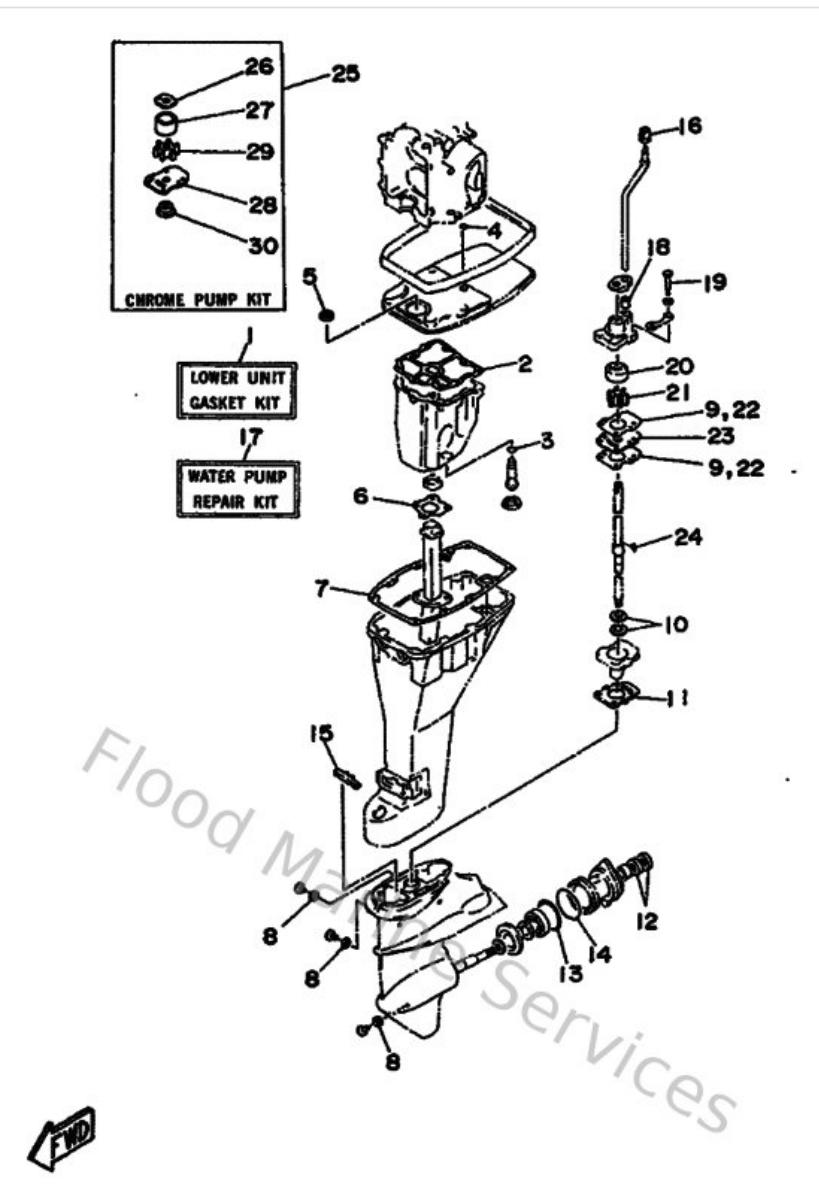
Ref	Part	
1	6G8W00010300 Gasket kit, power unit	Buy now
2	6G8411120200 Gasket, exhaust inner cover	Buy now
3	6G8411140000 Gasket, exhaust outer cover	Buy now
4	6G812414A000 Gasket, cover	Buy now
5	6G811181A000 Gasket, cylinder head 1	Buy now
6	9321011M5900 O-ring (6g8)	Buy now
7	9321013M6300 O-ring (6g8)	Buy now
8	9321024M7900 O-ring	Buy now
9	6G811351A000 Gasket, cylinder	Buy now
10	9310230M2200 Oil seal (6g8)	Buy now
11	9310125M2400 Oil seal (6g8)	Buy now
12	9310218M2100 Oil seal (6g8)	Buy now
13	6G813646A000 Gasket,intake manifold 2	Buy now
14	6G8136450000 Gasket, intake manifold	Buy now
15	6G814198A000 Gasket	Buy now

Kits De Reparation 1



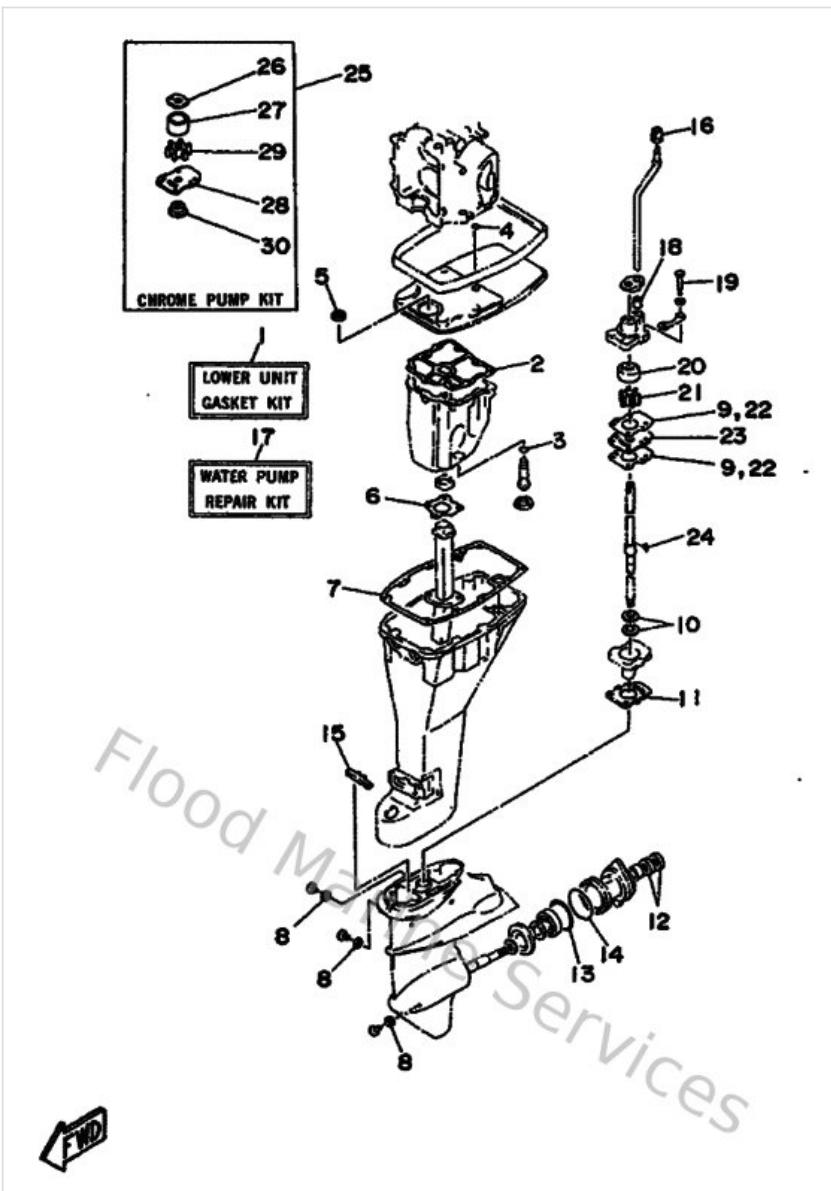
Ref	Part	
16	6G8153740000 Gasket, breather	Buy now
17	9321010M6100 O-ring (6g8)	Buy now
18	9321009M0100 O-ring (664)	Buy now
19	6G8W00930100 Carburetor repair set	Buy now
21	6G8143840100 Gasket, float chamber	Buy now
22	647143861000 Pin, float	Buy now
23	654141980000 Gasket	Buy now
24	6G8143230000 Screw, air adjusting	Buy now
25	6G8143920000 Valve, needle	Buy now
26	6G8143850000 Float assembly	Buy now
27	985030401400 Screw, pan head(ga5)	Buy now
28	929900410000 Ybs67-4 washer, spring	Buy now
29	5Y1143970000 O-ring	Buy now

Kits De Reparation 2



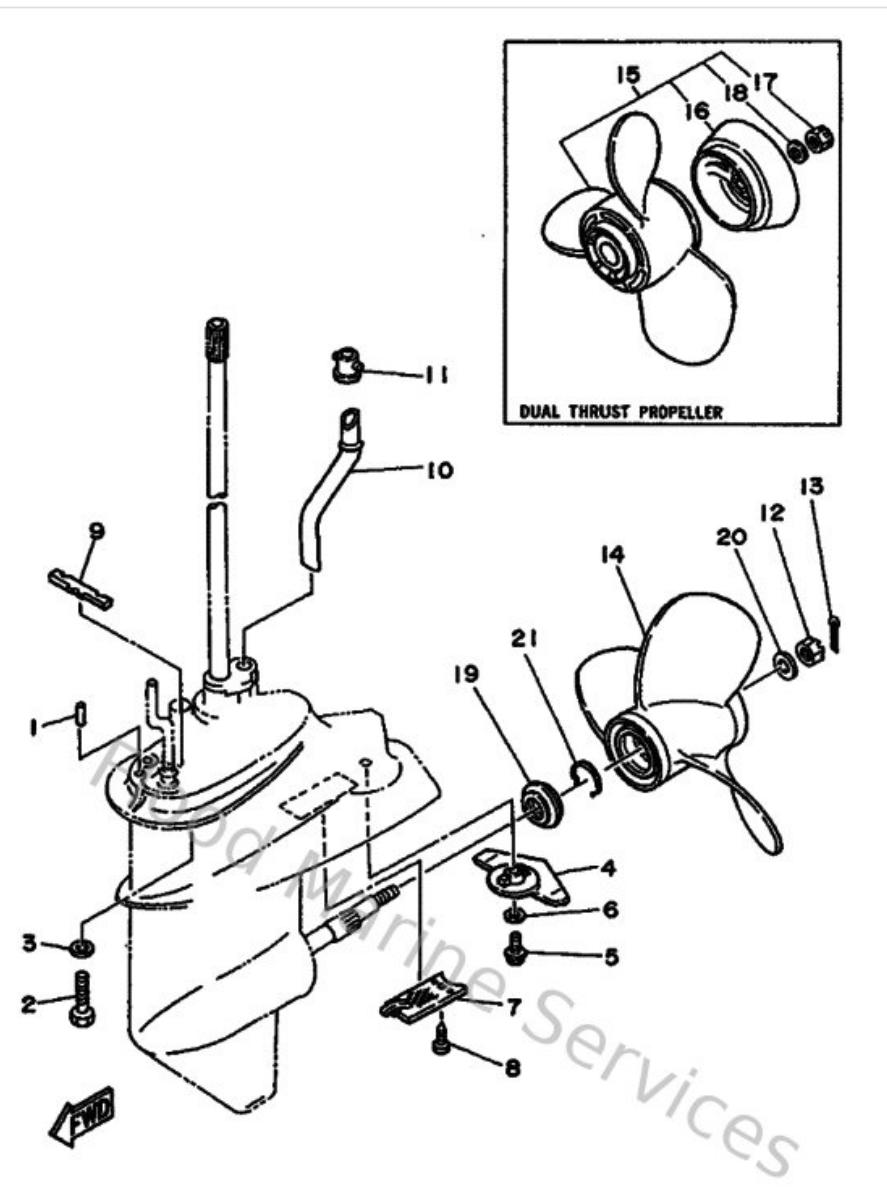
Ref	Part	
1	6G9W00012400 Lower Unit Gasket Kit	Buy now
2	6G815312A100 Gasket, oil pan	Buy now
3	9321016M6400 O-ring (m124)	Buy now
4	9321008M6000 O-ring (6g8)	Buy now
5	9310113M2700 Oil seal (6g8)	Buy now
6	6G841133A000 Gasket,exhaust manifold 1	Buy now
7	6G845113A000 Gasket,upper casing	Buy now
8	904300800300 Gasket	Buy now
9	68244315A000 Gasket,water pump 1	Buy now
10	931012004800 Oil seal (20x30x6-648)	Buy now
11	68345315A000 Packing,lower casing	Buy now
12	931011705400 Oil seal (17x30x6-650)	Buy now
13	9321057M0900 O-ring (683)	Buy now
14	9321056M8000 O-ring(6j8)	Buy now
15	682453750100 Damper, seal	Buy now

Kits De Reparation 2



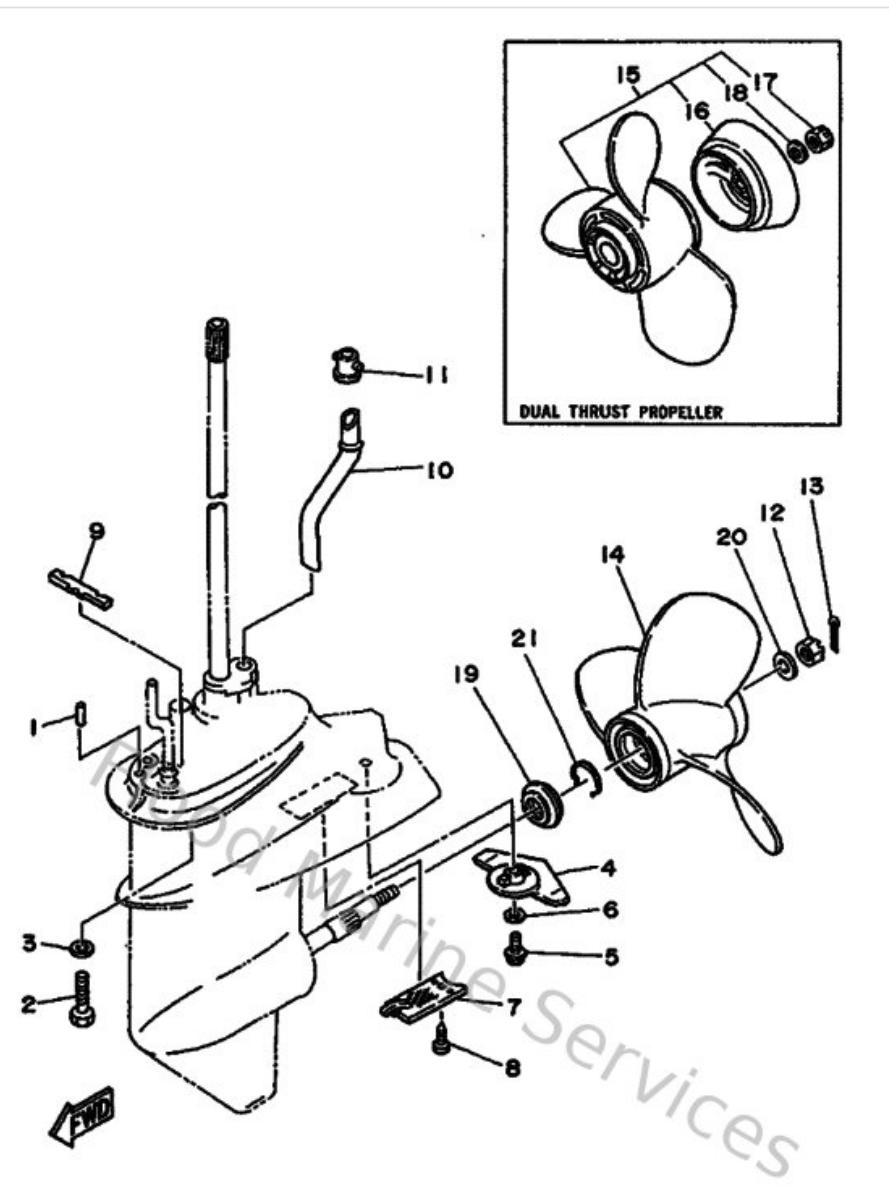
Ref	Part	
16	626443650100 Damper, water seal 1	Buy now
17	682W00780100 Water pump repair kit	Buy now
18	682443650000 Damper, water seal 1	Buy now
19	970950604000 Bolt (682)	Buy now
20	682443220000 Insert, cartridge	Buy now
21	682443520100 Impeller	Buy now
23	682443230000 Outer plate, cartridge	Buy now
24	902800302400 Key, woodruff(662)	Buy now
26	682443214000 Inner Plate Cartridge(Chrome)	Buy now
27	682443224000 Insert, cartridge(chrome)	Buy now
28	682443234000 Outer plate, cartridge(chrome)	Buy now
30	682453440000 Cover, oil seal	Buy now

Lower Casing & Drive



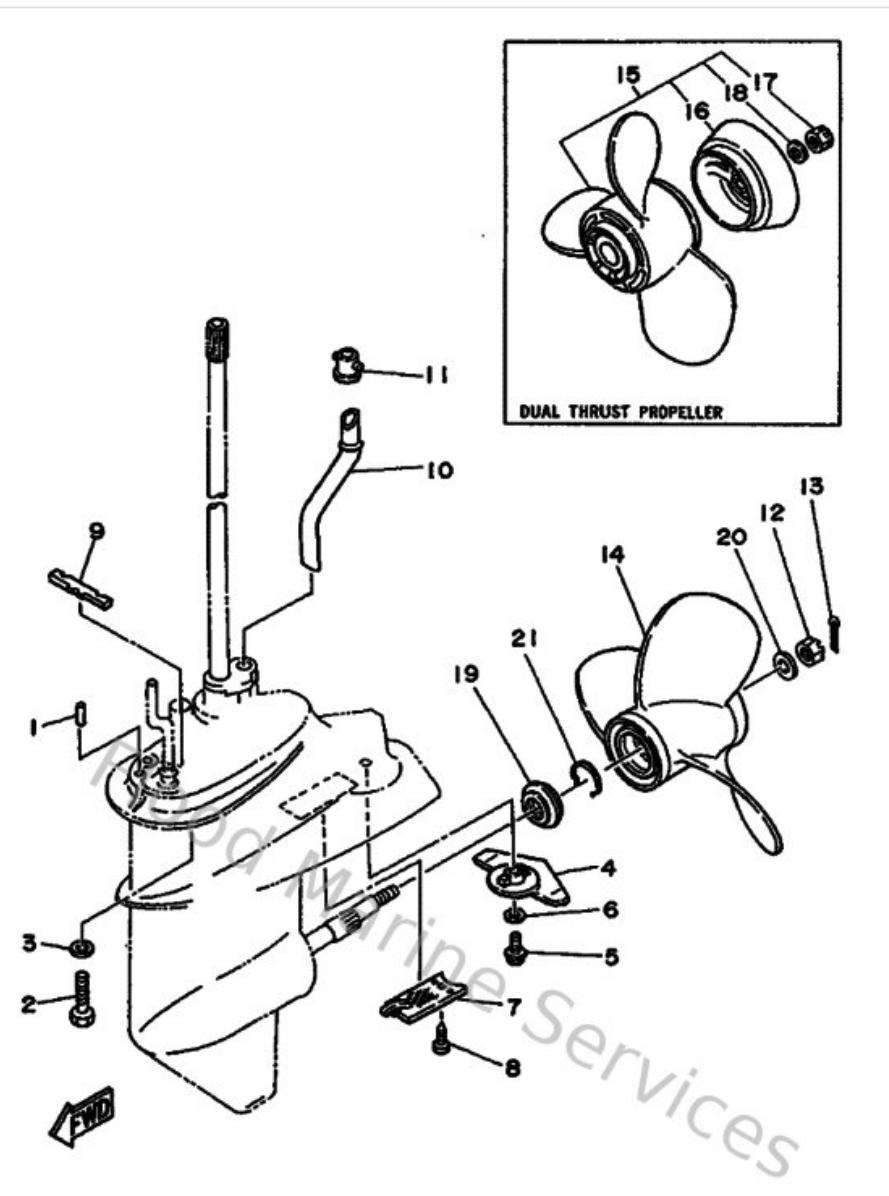
Ref	Part	
1	936061201900 Pin, dowel (614)	Buy now
2	970900803500 Bolt(70w)	Buy now
3	929900860000 Washer, plain (663)	Buy now
4	6E8452510200 Anode	Buy now
5	958950602000 Bolt, flange(jk3)	Buy now
6	929900630000 Washer, tooth	Buy now
7	6E7452140000 Cover, water inlet	Buy now
8	985800501200 Screw,pan head (646)	Buy now
9	682453750100 Damper, seal	Buy now
10	6G9443610000 Tube, Water 1	Buy now
11	626443650100 Damper, water seal 1	Buy now
12	9017110M0100 Nut castle (683)	Buy now
13	914903002000 Pin cotter	Buy now
14	683459520000 Propeller (3X9-1/4"x9-3/4"-j)	Buy now
15	683W45920200 Propeller (3x9-3/4"x6-1/2"-j)	Buy now

Lower Casing & Drive



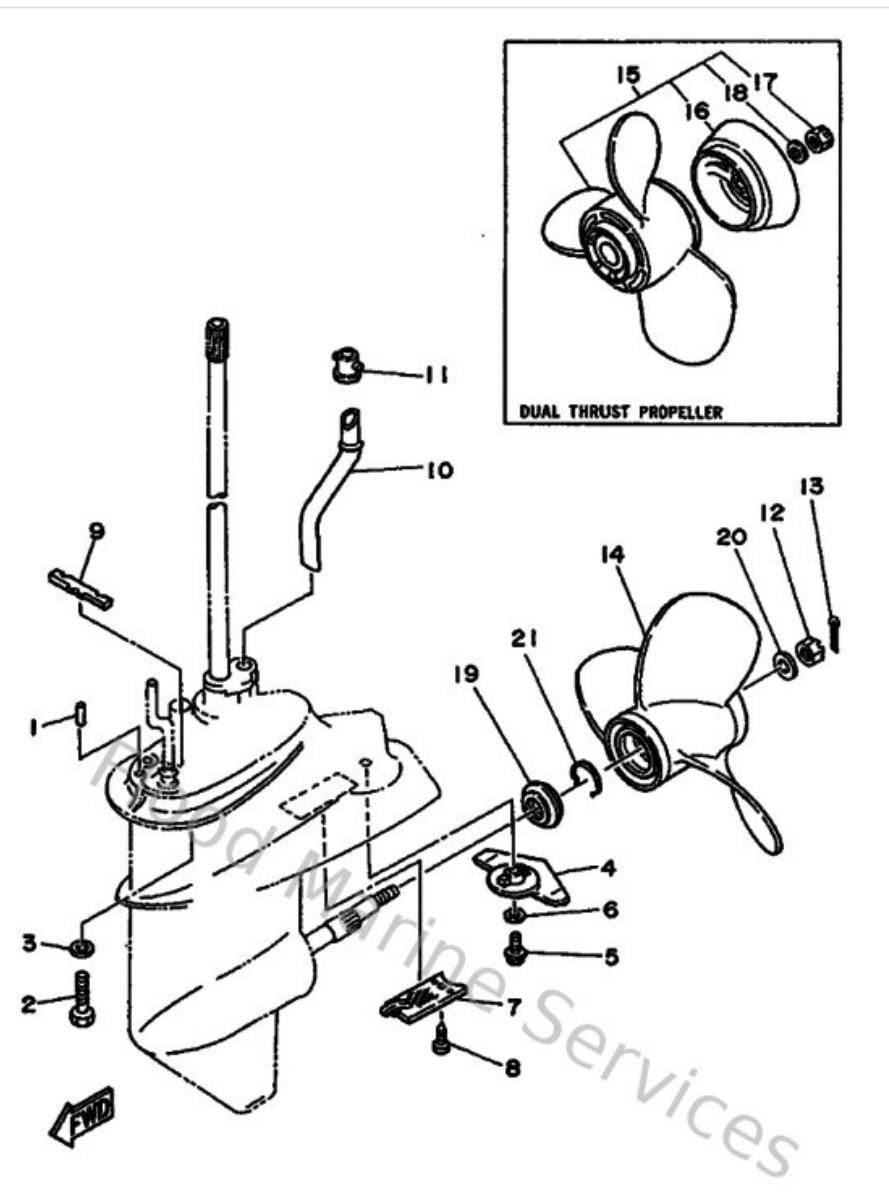
Ref	Part	
16	6E7459860000 Ring, deflector	Buy now
17	9017110M0700 Nut, castle(6g8)	Buy now
18	9020110M0200 Washer, plate(6g9)	Buy now
19	6G9459870000 Spacer	Buy now
20	9020110M0100 Washer, plate(6m7)	Buy now
21	9345010M0500 Circlip(6g9)	Buy now
1	6G945300064D Lower unit assembly	Buy now
2	6E845311018D Casing, lower	Buy now
3	936040806200 Pin,dowel (626)	Buy now
4	683443620100 Tube, water 2	Buy now
5	683443650100 Damper, water seal 1	Buy now
6	683443730000 Set plate, water tube	Buy now
7	970950601000 Bolt	Buy now
8	6E7443660000 Damper, water seal 2	Buy now
9	9034008M0400 Plug, straight screw	Buy now

Lower Casing & Drive



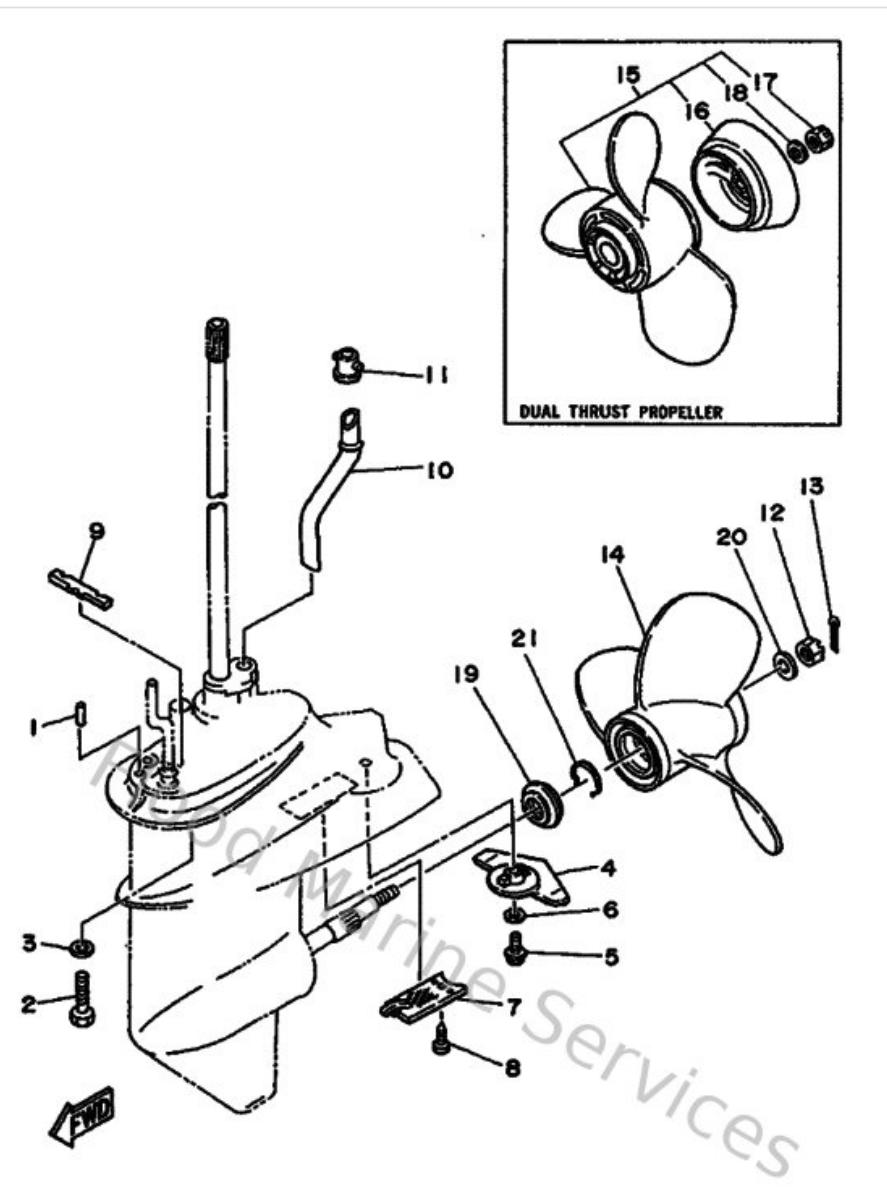
Ref	Part	
10	904300800300 Gasket	Buy now
11	682453760100 Guide, seal damper	Buy now
12	933320000500 Brg,cyl-cal roller 0.19g nt	Buy now
13	93315314V800 Bearing, needle (6e7)	Buy now
14	682443000100 Housing water pump assembly	Buy now
15	682443120000 Cover, water pump housing	Buy now
16	977804011200 Screw, pan head tapping	Buy now
17	682443650000 Damper, water seal 1	Buy now
18	682443220000 Insert, cartridge	Buy now
20	902800302400 Key, woodruff(662)	Buy now
21	68244315A000 Gasket,water pump 1	Buy now
22	682443230000 Outer plate, cartridge	Buy now
23	6E74533100CA Housing, bearing	Buy now
24	626453160900 Bushing, drive shaft 1	Buy now
25	931012004800 Oil seal (20x30x6-648)	Buy now

Lower Casing & Drive



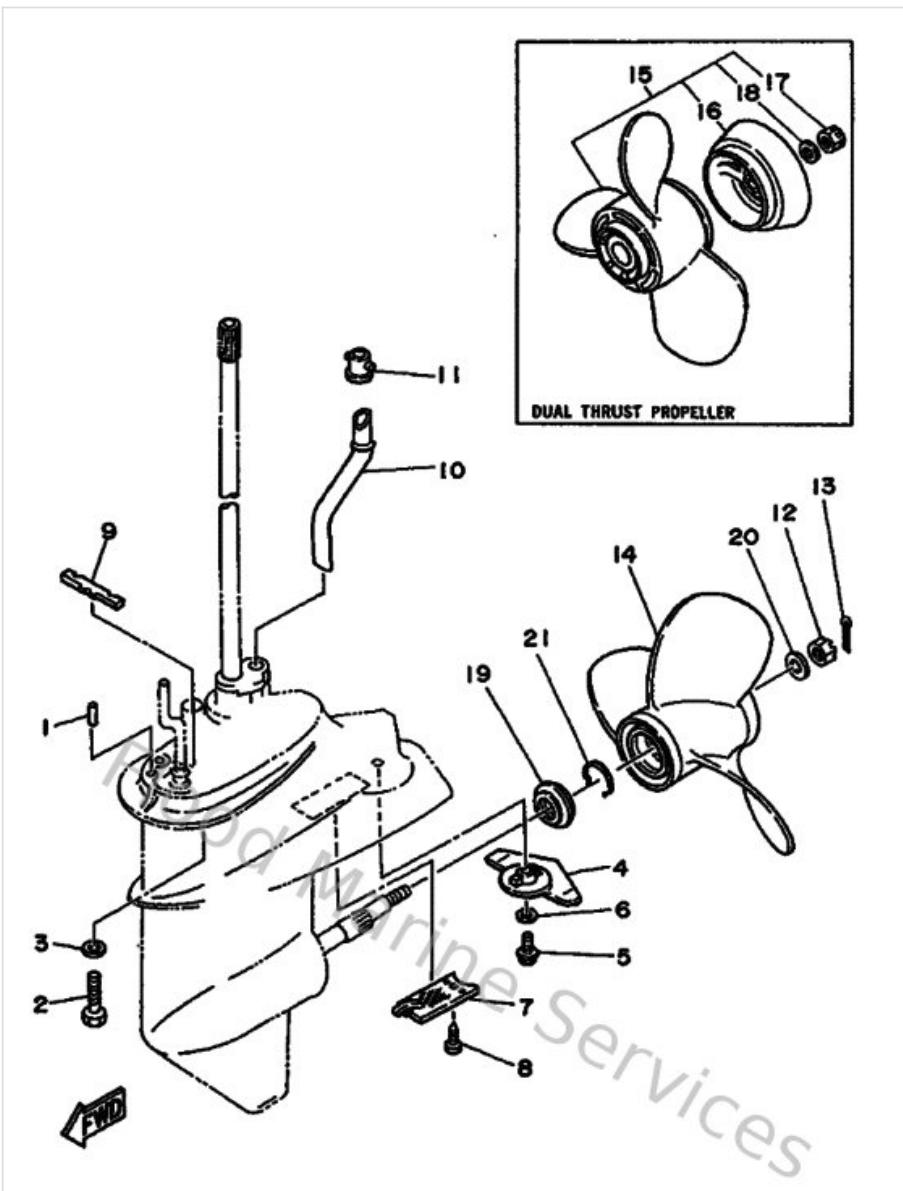
Ref	Part	
26	68345315A000 Packing,lower casing	Buy now
28	970950604500 Bolt, hexagon	Buy now
29	929900660000 Washer, plain (646)	Buy now
30	682443280000 Plate	Buy now
31	6E7455360000 Sleeve, drive shaft	Buy now
32	6G9455011100 Drive shaft comp.	Buy now
33	6E7455510000 Pinion	Buy now
34	6E8455873000 Shim (t:1.20mm)	Buy now
35	93341414V100 Bearing	Buy now
36	9017908M0600 Nut (6e7)	Buy now
37	6E7455600100 Gear	Buy now
38	664455670130 Shim (t:0.30mm)	Buy now
39	6E7455710000 Gear 2	Buy now
40	902011768200 Washer, plate (2k7)	Buy now
41	626455774000 Shim (t:0.50mm)	Buy now

Lower Casing & Drive



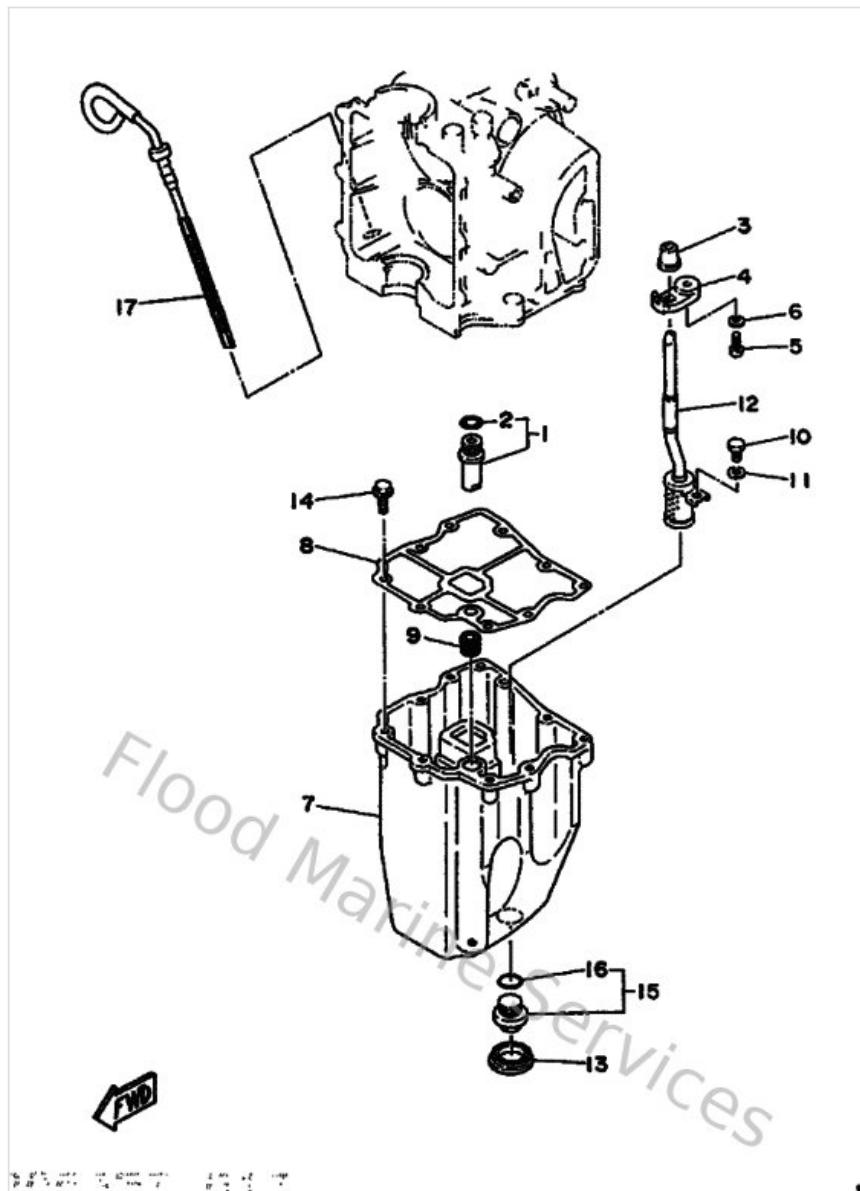
Ref	Part	
42	683456110000 Shaft propeller	Buy now
43	650456350000 Plunger, shift	Buy now
44	682456310000 Clutch, dog	Buy now
45	902500501000 Pin straight 648456320000	Buy now
46	648456331100 Ring, cross pin	Buy now
47	9050114M0600 Spring, compression	Buy now
48	68345361014D Cap, lower casing	Buy now
49	933060051900 Bearing(1ff)	Buy now
50	93315317U200 Brg,cyl-cal roller 14g (683)	Buy now
51	931011705400 Oil seal (17x30x6-650)	Buy now
52	9321057M0900 O-ring (683)	Buy now
53	9321056M8000 O-ring(6j8)	Buy now
54	970800602000 Bolt(7u8)	Buy now
55	6G9441500000 Shift Cam assembly	Buy now
56	682441470000 Boot, shift rod	Buy now

Lower Casing & Drive



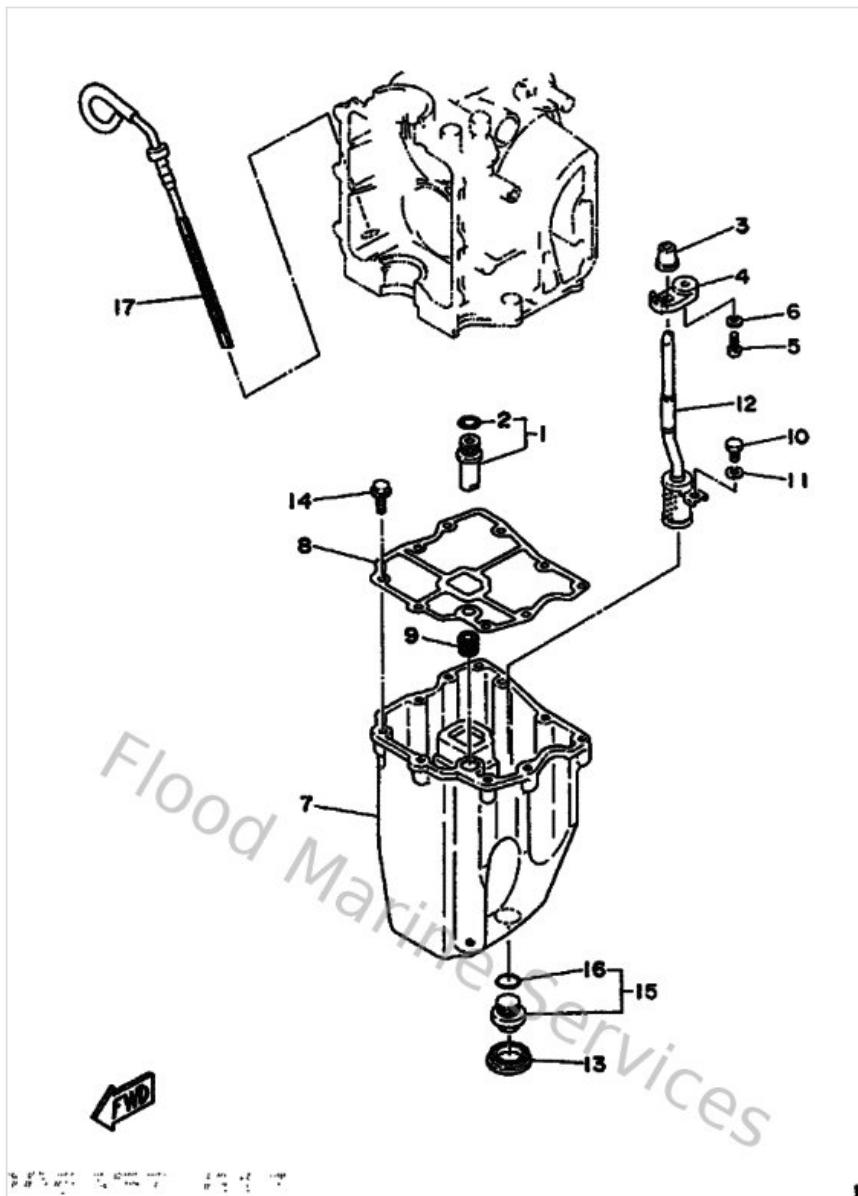
Ref	Part	
57	682441760000 Bracket	Buy now
58	977805011000 Screw, tapping(6u1)	Buy now

Oil Pan



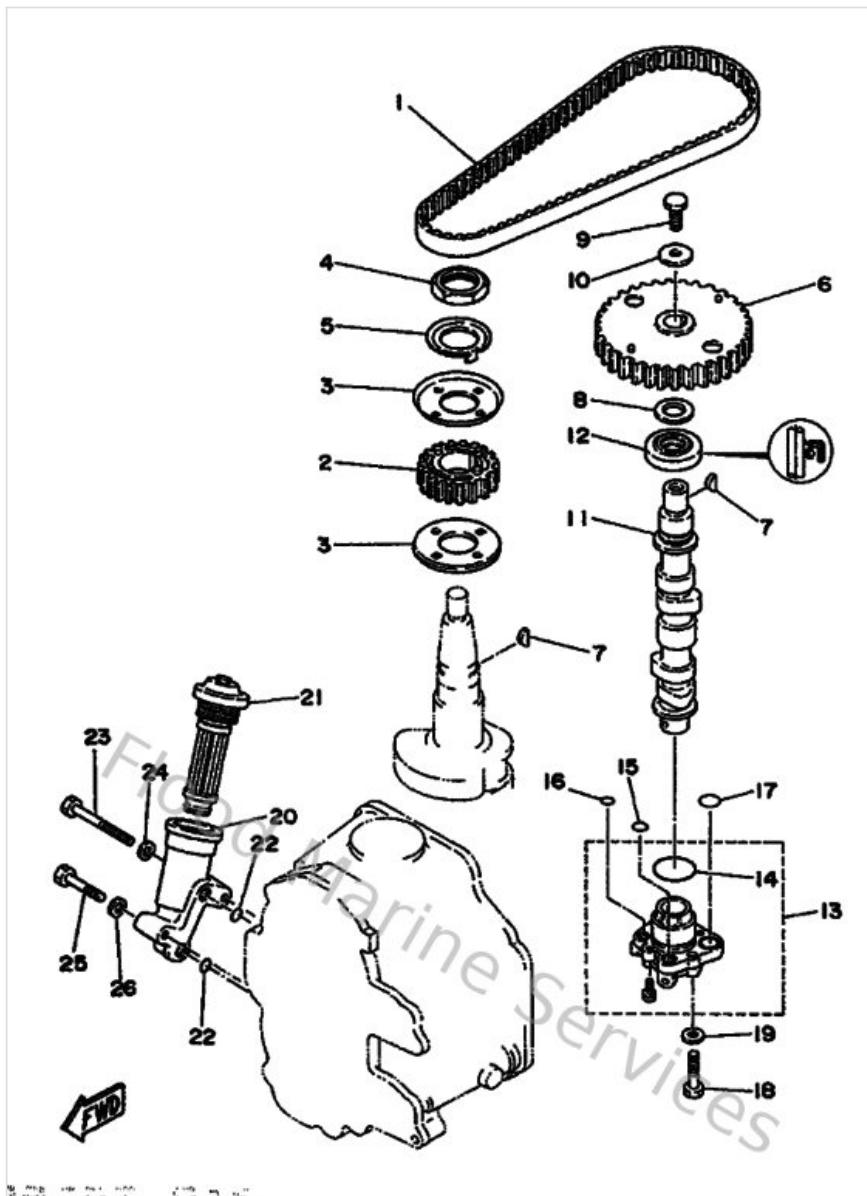
Ref	Part	
1	6G8115750000 Relief valve ass'y	Buy now
2	9321012M6200 O-ring (6g8)	Buy now
3	6G8153790000 Seal	Buy now
4	6G8134870000 Guide, Oil Hose	Buy now
5	985800501200 Screw,pan head (646)	Buy now
6	929900560000 Washer, plain (646)	Buy now
7	6G815311020D Oil Pan	Buy now
8	6G815312A100 Gasket, oil pan	Buy now
9	6G8451270000 Seal	Buy now
10	970850601000 Bolt	Buy now
11	929950610000 Washer(6a1)	Buy now
12	6G8134210000 Strainer 2	Buy now
13	6G8153160000 Damper 1	Buy now
14	9010506M3300 Bolt (6g8)	Buy now
15	6G8134710000 Plug, drain	Buy now

Oil Pan



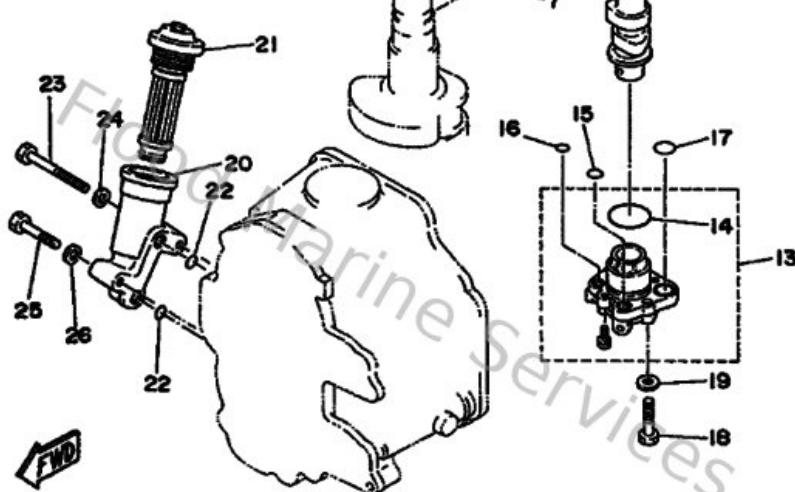
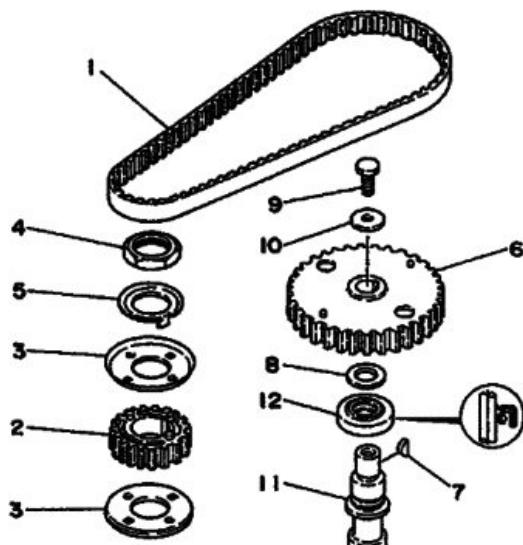
Ref	Part	
16	9321016M6400 O-ring (m124)	Buy now
17	6G8153620400 Plug, oil level	Buy now

Oil Pump



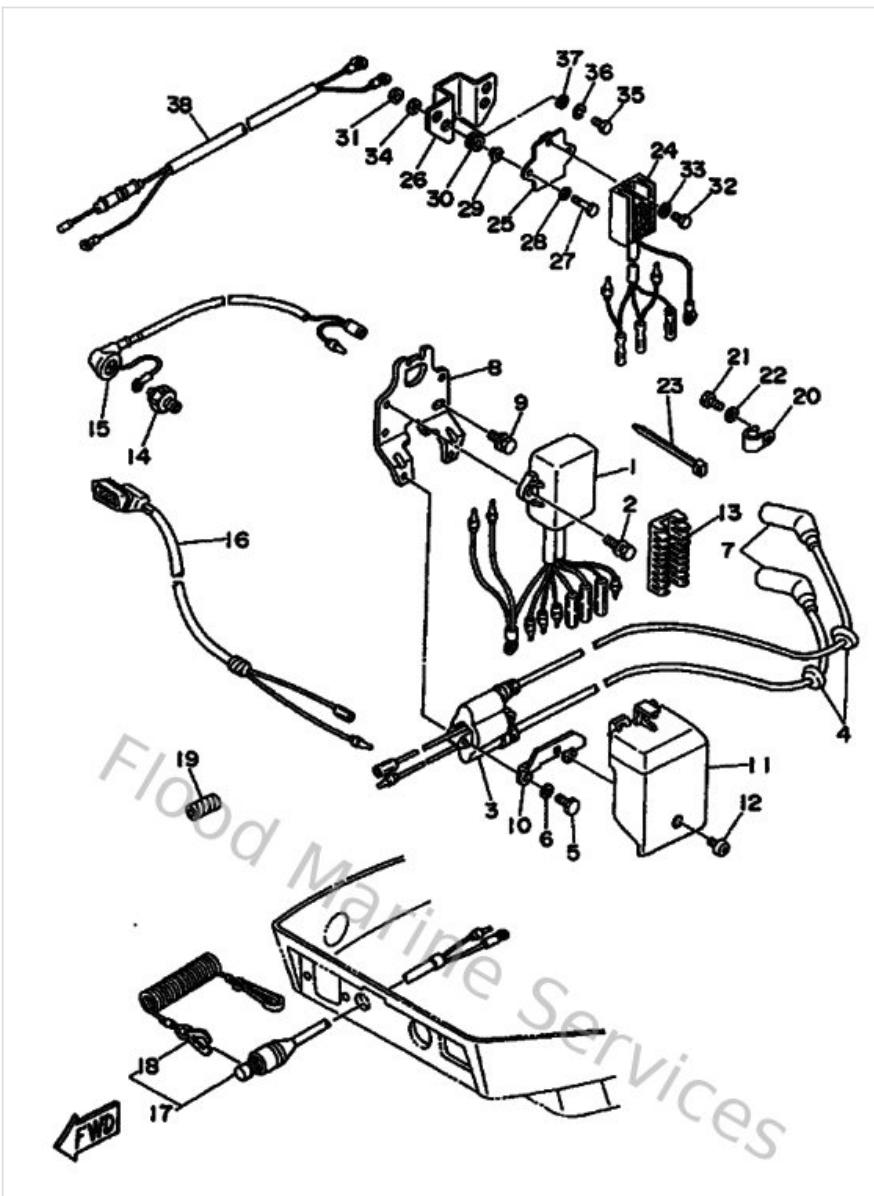
Ref	Part	
1	6G8462410000 Belt	Buy now
2	6G8115360094 Gear Drive	Buy now
3	6G8115570000 Washer 1	Buy now
4	9017024M0900 Nut (6g8)	Buy now
5	6G8115870000 Washer, lock	Buy now
6	6G8115370094 Gear, Driven	Buy now
7	902800301700 Key woodruff 146115450000	Buy now
8	902011320100 Washer 6474283300	Buy now
9	970950601600 Bolt, hexagon deep recess	Buy now
10	9020106M9400 Washer (6g8)	Buy now
11	6G8121710000 Shaft Cam	Buy now
12	9310218M2100 Oil seal (6g8)	Buy now
13	6G8133000200 Oil pump assembly	Buy now
14	932102780600 O-ring	Buy now
15	9321010M6100 O-ring (6g8)	Buy now

Oil Pump



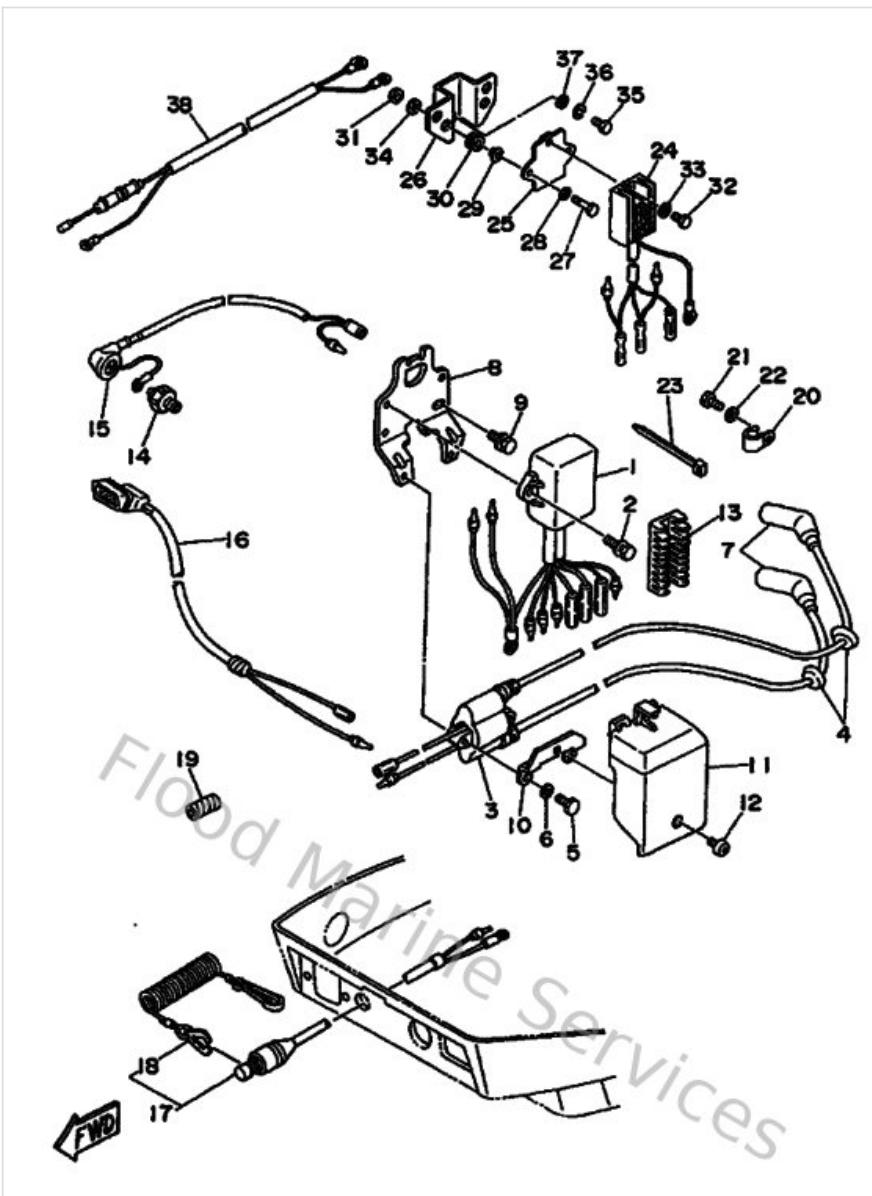
Ref	Part	
16	9321009M0100 O-ring (664)	Buy now
17	9321013M6300 O-ring (6g8)	Buy now
18	970950602500 Bolt	Buy now
19	929900660000 Washer, plain (646)	Buy now
20	6G813442001S Housing, Oil Filter	Buy now
21	6G8134400000 Element assembly, oil cleaner	Buy now
23	973130605000 Bolt, hexagon	Buy now
25	970950603000 Bolt(jf7)	Buy now

Partie Electrique 1



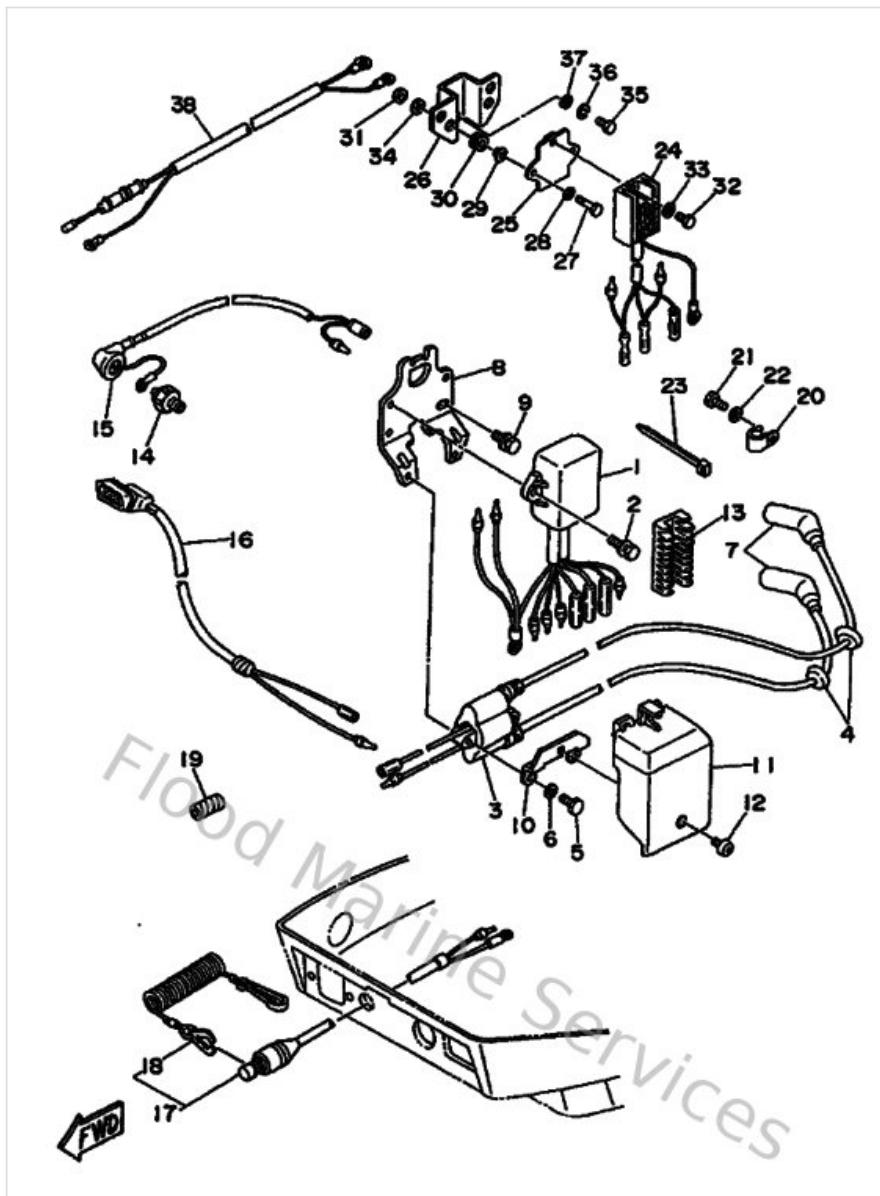
Ref	Part	
1	6G9855402100 C.d.i. unit assembly	Buy now
2	975950652000 Bolt(7u8)	Buy now
3	6G8855702100 Ignition coil assembly	Buy now
4	904802516100 Grommet(656)	Buy now
5	9010106M2700 Bolt	Buy now
6	929900660000 Washer, plain (646)	Buy now
7	6G8823702000 Plug cap assembly	Buy now
8	6G8855420000 Bracket	Buy now
9	970800602000 Bolt(7u8)	Buy now
10	6G8855250000 Plate	Buy now
11	6G8819160000 Cover, Terminal	Buy now
12	989800600800 Screw, bind(2tv)	Buy now
13	6G8825220000 Clamp	Buy now
14	6G8825040000 Oil pressure switch	Buy now
15	6G8821270000 Wire Lead 2	Buy now

Partie Electrique 1



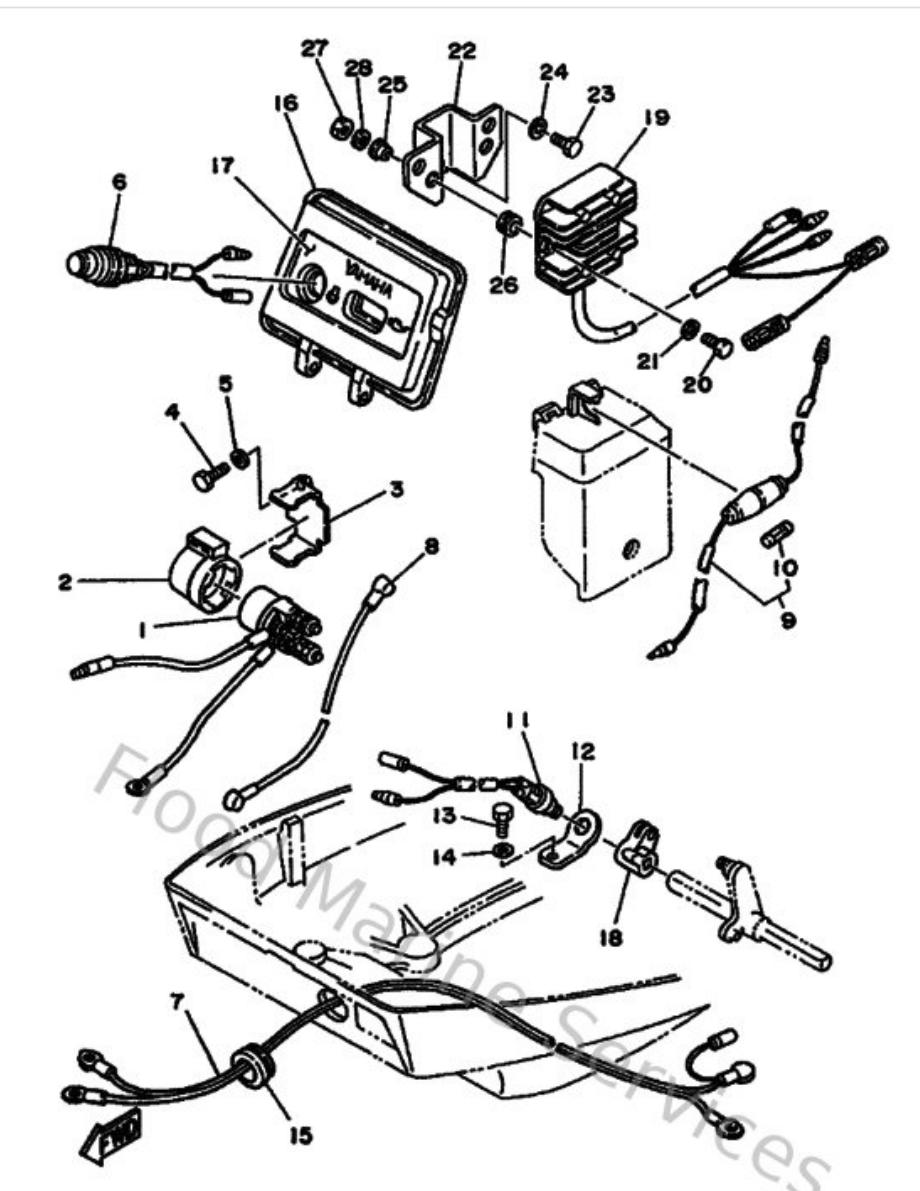
Ref	Part	
16	6G8835820100 Pilot Light assembly	Buy now
17	6G9825750200 Engine stop switch assembly	Buy now
18	682825560000 Lanyard, stop switch	Buy now
19	9044610M0100 Tube (6e5)	Buy now
20	904650802800 Clamp (1e6)	Buy now
21	970130601200 Bolt(gh1)	Buy now
23	80L263970000 Band	Buy now
24	6J8819600000 Rectifier & regulator assembly	Buy now
26	6G8819480200 Bracket	Buy now
27	970950602500 Bolt	Buy now
29	9038706M7000 Collar (6h5)	Buy now
30	9048013M2400 Grommet (6e9)	Buy now
31	953800670000 Nut	Buy now
32	970950601600 Bolt, hexagon deep recess	Buy now
35	970950602000 Bolt(7u8)	Buy now

Partie Electrique 1



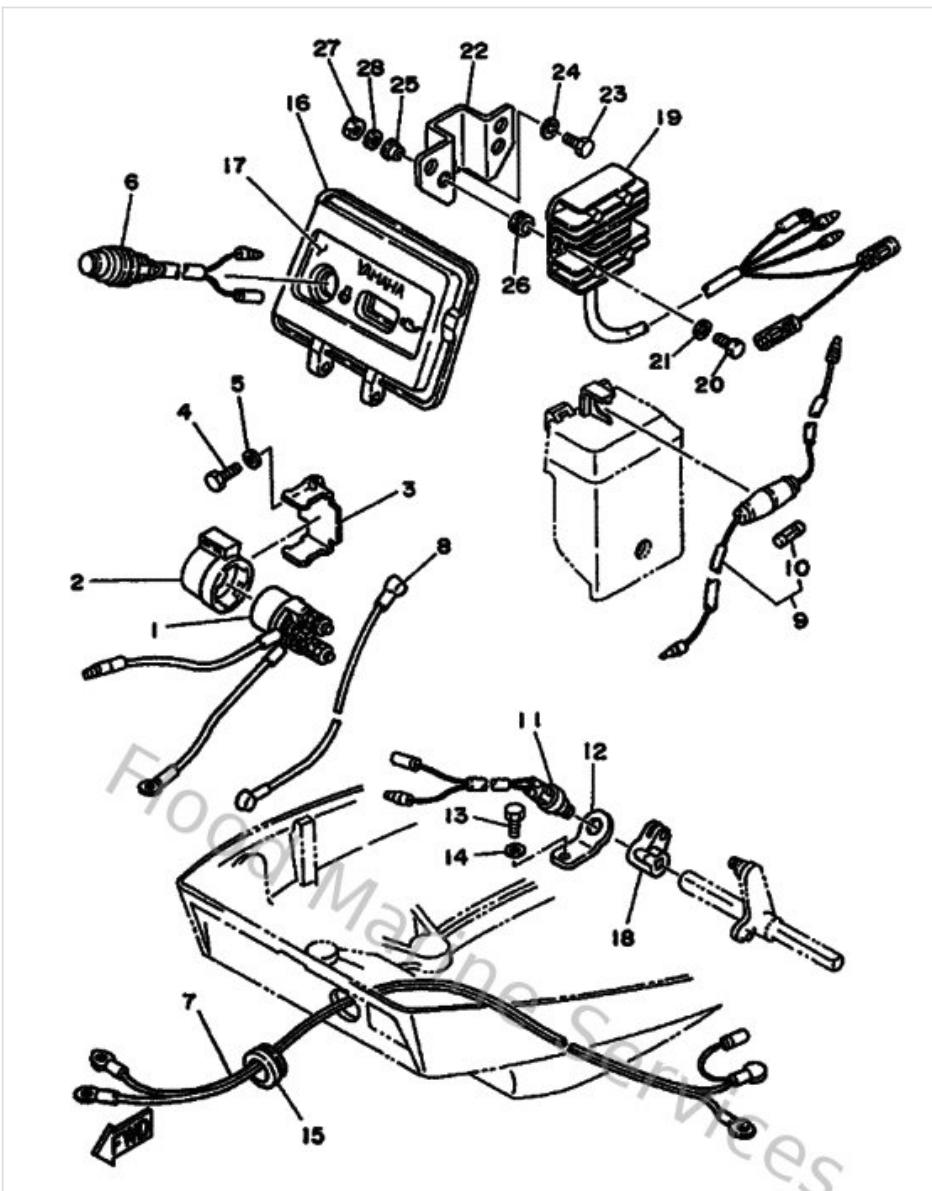
Ref	Part	
36	929950610000 Washer(6a1)	Buy now
38	6J8821051000 Battery cable	Buy now

Partie Electrique 2



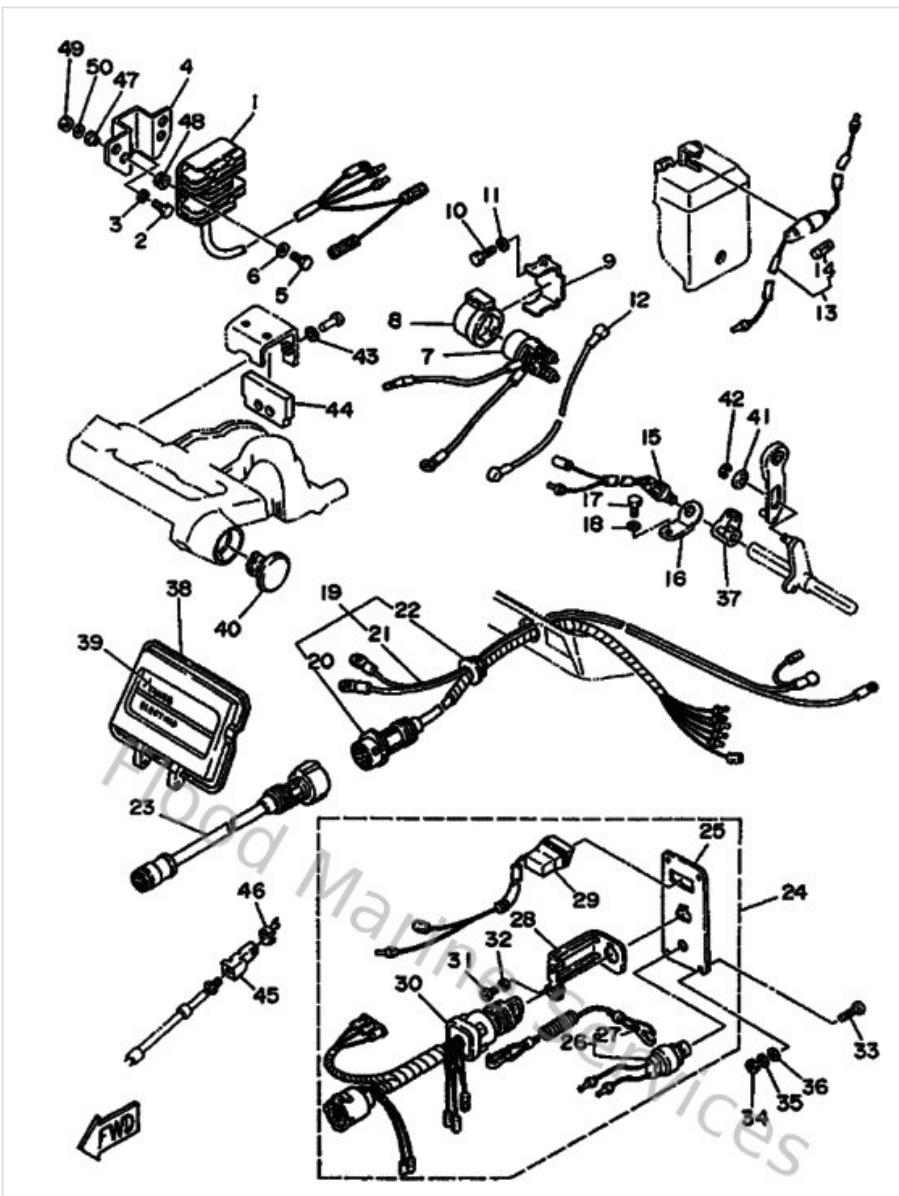
Ref	Part	
1	6J0819411000 Relay, starter	Buy now
2	6G1819520000 Holder, relay	Buy now
3	6G8819530000 Stay, relay	Buy now
4	970130601200 Bolt(gh1)	Buy now
5	929900660000 Washer, plain (646)	Buy now
6	6G8818700000 Starting switch assembly	Buy now
7	6G8821050200 Battery Cable	Buy now
8	6G8821170000 Wire, lead	Buy now
9	6G8821500000 Fuse holder assembly	Buy now
10	682821510000 Fuse	Buy now
11	6H3825400000 Neutral switch assembly	Buy now
12	6G8825540000 Stay Neutral Switch	Buy now
15	6G8427244000 Grommet	Buy now
18	6G8441250000 Lever, Shift Rod	Buy now
19	6G881960A100 Rectifier & regulator assembly	Buy now

Partie Electrique 2



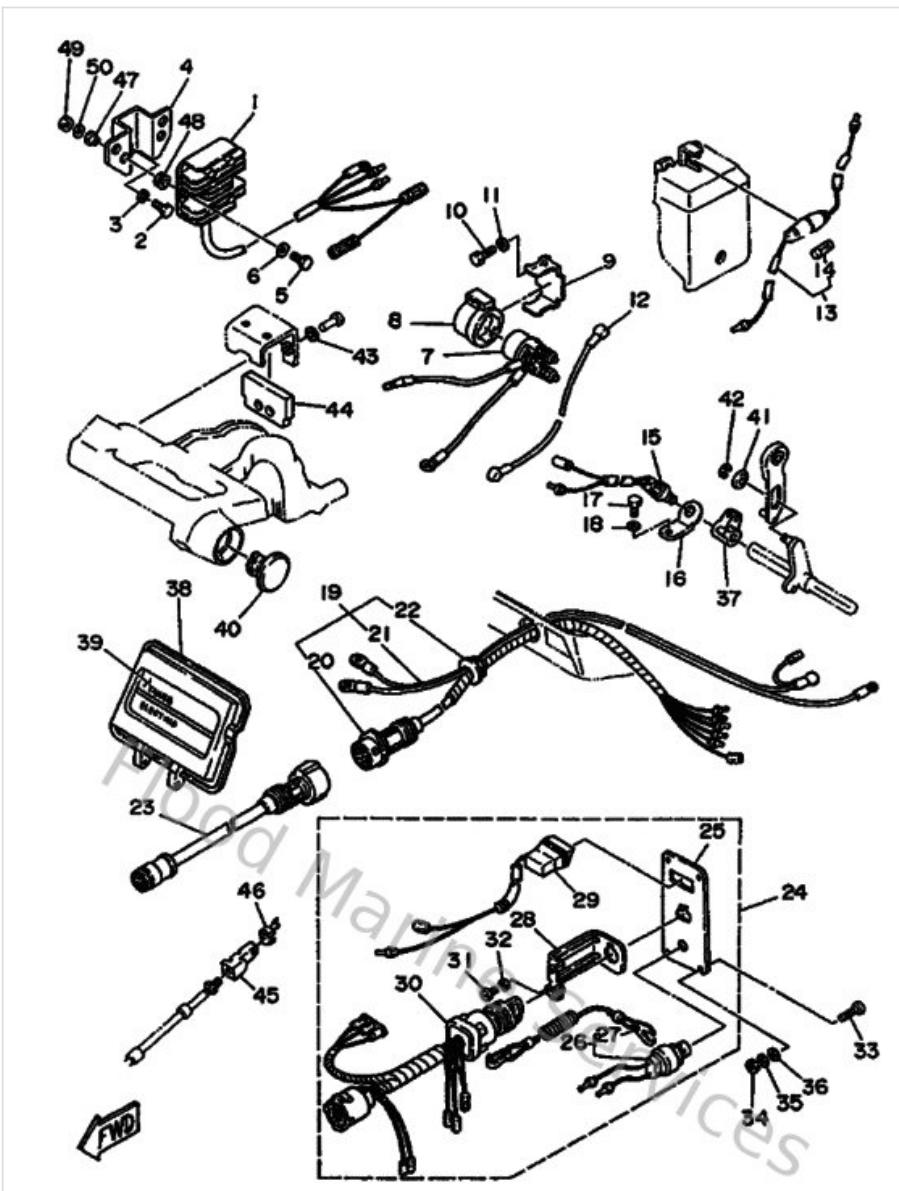
Ref	Part	
20	970950601600 Bolt, hexagon deep recess	Buy now
22	6G8819480200 Bracket	Buy now
25	9038706M7000 Collar (6h5)	Buy now
26	9048013M2400 Grommet (6e9)	Buy now
27	953800670000 Nut	Buy now

Partie Electrique 3



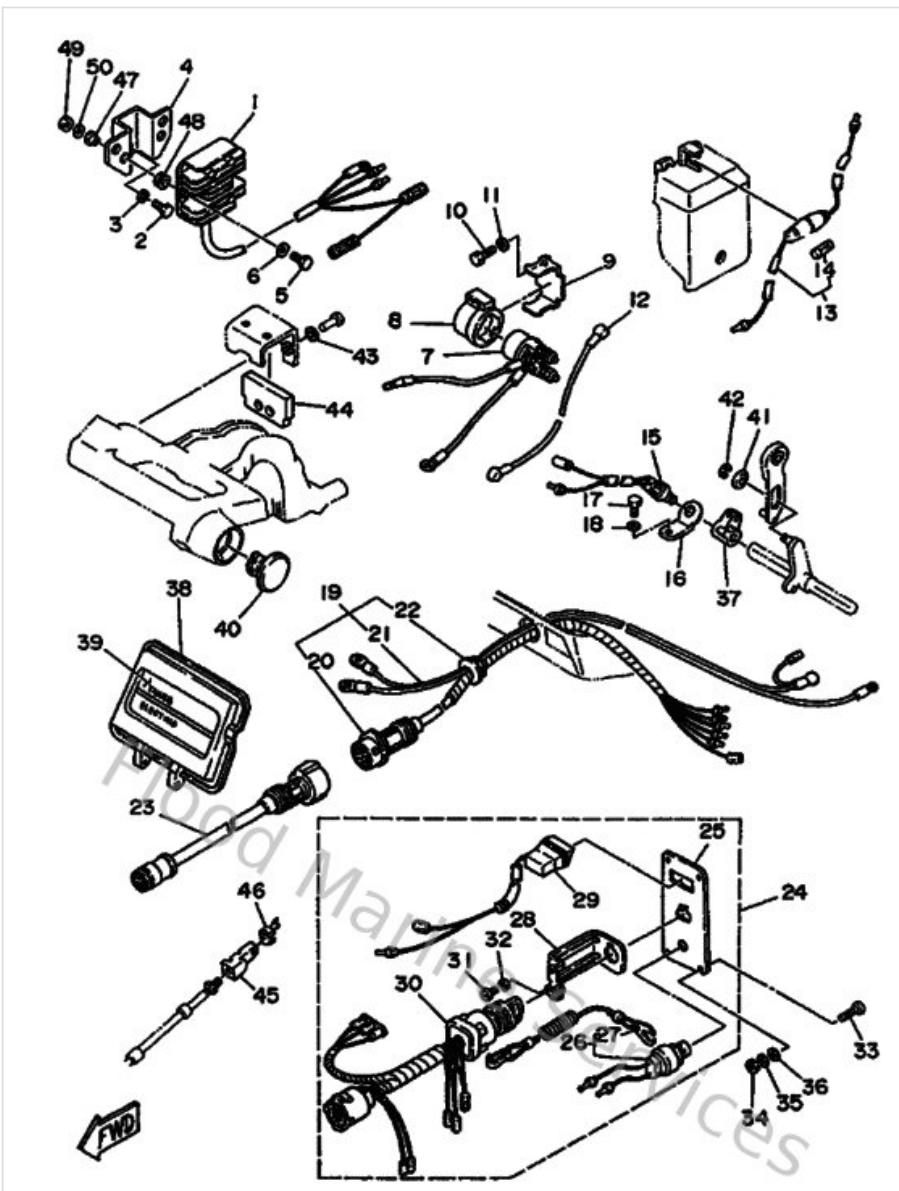
Ref	Part	
1	6G881960A100 Rectifier & regulator assembly	Buy now
2	970950601600 Bolt, hexagon deep recess	Buy now
3	929900660000 Washer, plain (646)	Buy now
4	6G8819480200 Bracket	Buy now
7	6J0819411000 Relay, starter	Buy now
8	6G1819520000 Holder, relay	Buy now
9	6G8819530000 Stay, relay	Buy now
10	970130601200 Bolt(gh1)	Buy now
12	6G8821170000 Wire, lead	Buy now
13	6G8821500000 Fuse holder assembly	Buy now
14	682821510100 Fuse	Buy now
15	6H3825400000 Neutral switch assembly	Buy now
16	6G8825540000 Stay Neutral Switch	Buy now
19	6G8825800000 Wire harness assembly	Buy now
20	6G8825900000 Wire Harness assembly	Buy now

Partie Electrique 3



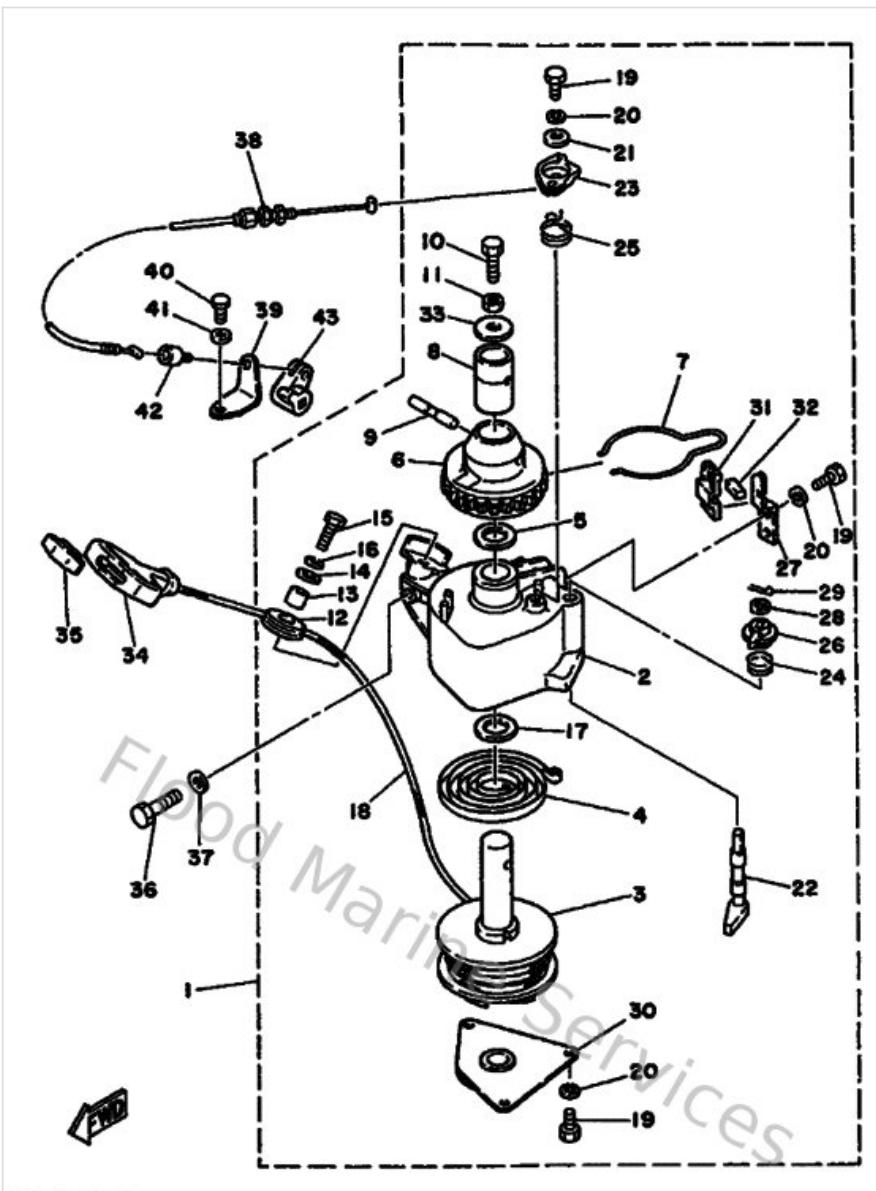
Ref	Part	
21	6G8821050000 Battery Cable	Buy now
22	6G8427245000 Grommet	Buy now
23	688825865000 Extension, wire harness	Buy now
24	6G8825700400 Switch :ob	Buy now
25	6G8825710100 Panel, Switch	Buy now
26	688825750100 Engine stop switch assembly	Buy now
27	682825560000 Lanyard, stop switch	Buy now
30	6G8825100000 Main Switch assembly	Buy now
31	989800400800 Screw, bind (705)	Buy now
32	929900410000 Ybs67-4 washer, spring	Buy now
33	9014905M0500 Screw(6k0)	Buy now
34	953800560000 Nut, hexagon (663)	Buy now
35	929900510000 Ybs67-5 washer, spring	Buy now
36	929900560000 Washer, plain (646)	Buy now
37	6G8441250000 Lever, Shift Rod	Buy now

Partie Electrique 3



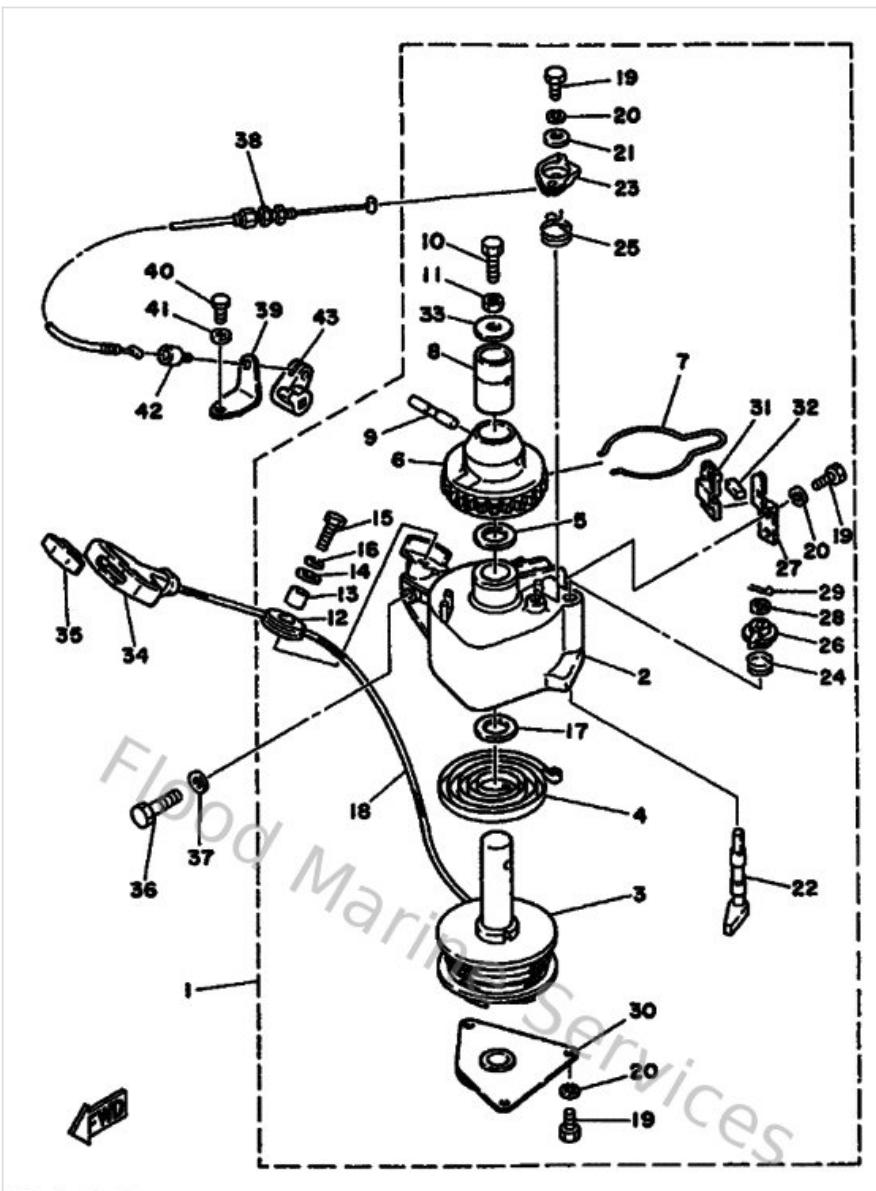
Ref	Part	
39	6G8426772000 Graphic, Front	Buy now
40	6G8425510000 Grommet	Buy now
41	9038706M7300 Collar	Buy now
42	9343004M0300 Circlip (eu0)	Buy now
44	6G8483515100 Seal, rubber	Buy now
45	6G8263630000 End, wire 1	Buy now
46	6G8263640000 End, wire 2	Buy now
47	9038706M7000 Collar (6h5)	Buy now
48	9048013M2400 Grommet (6e9)	Buy now
49	953800670000 Nut	Buy now

Starter



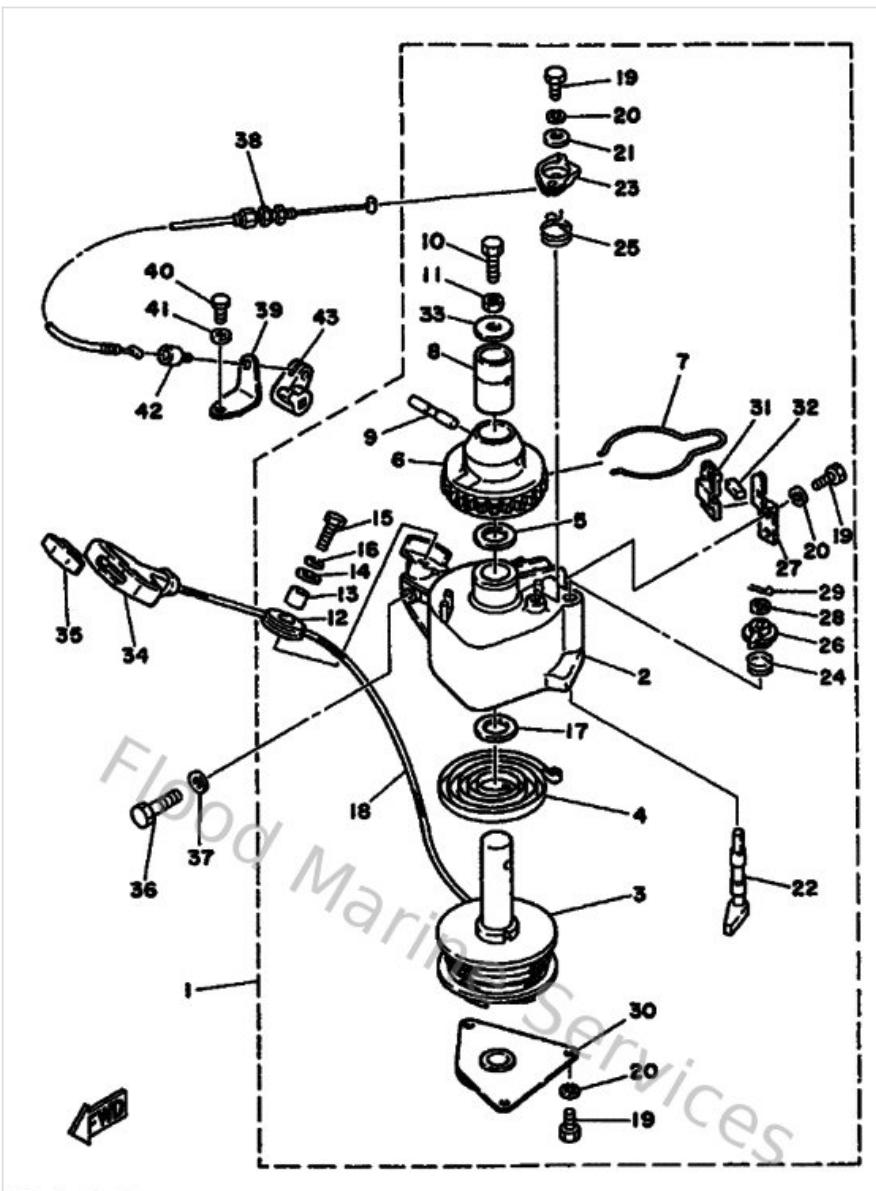
Ref	Part	
1	6G8157101000 Starter assembly	Buy now
2	6G8157110000 Case, Starter	Buy now
3	6G8157140000 Drum Sheeve	Buy now
4	6G8157130000 Spring Starter	Buy now
5	6G8157190000 Washer, Thrust	Buy now
6	6G8157230000 Pulley, Starter	Buy now
7	6G8157150000 Spring Drive Plate	Buy now
8	6G8157540000 Bushing 2	Buy now
9	6G8157270000 Pin 1	Buy now
10	6G8157680000 Bolt	Buy now
11	953030870000 Nut(661)	Buy now
12	6F5157520000 Roller, wire	Buy now
13	6F5157530000 Bushing 1	Buy now
14	6F5157910000 Washer, lock	Buy now
15	973150602500 Bolt	Buy now

Starter



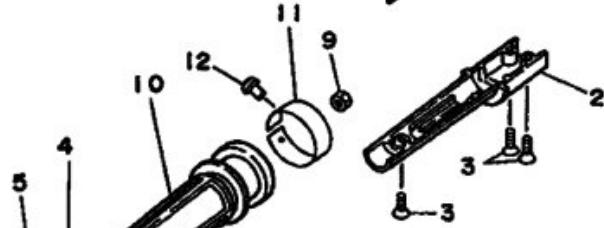
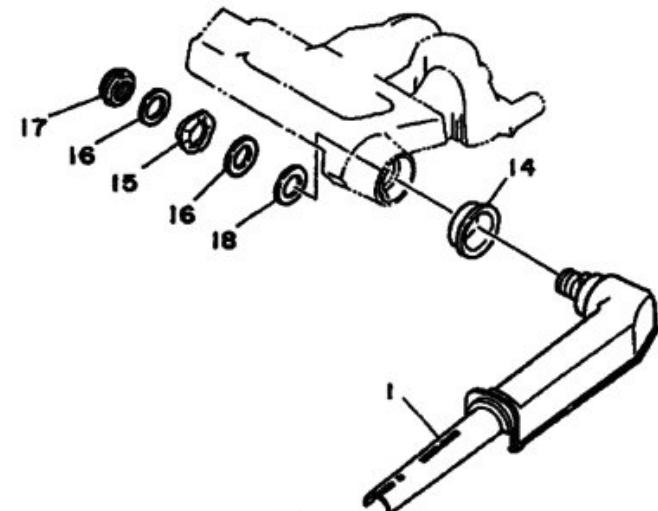
Ref	Part	
16	929950610000 Washer(6a1)	Buy now
17	6G8157390000 Washer, Thrust	Buy now
19	973130501200 Bolt, hexagon	Buy now
20	929900510000 Ybs67-5 washer, spring	Buy now
21	6G8157260000 Washer, Flat	Buy now
22	6G8157940000 Stopper	Buy now
23	6G8157460000 Arm	Buy now
24	6G8157670000 Spring	Buy now
25	6G8157340000 Spring, Return	Buy now
26	6G8157470000 Link	Buy now
27	6G8157160000 Plate, Drive	Buy now
28	929900620000 Ybs66-6 washer, plain	Buy now
29	914901602000 Pin, cotter (e57)	Buy now
30	6G8157120000 Cover, Starter Case	Buy now
31	6G8157790000 Cover	Buy now

Starter



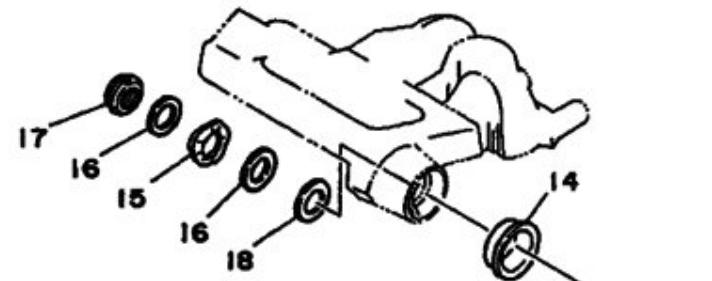
Ref	Part	
32	6G8157890000 Damper	Buy now
33	6G8157420000 Washer, flat 1	Buy now
34	6G1157550000 Handle, starter	Buy now
35	689157790100 Cover	Buy now
36	973130803000 Bolt	Buy now
37	929900860000 Washer, plain (663)	Buy now
38	6G8157700000 Wire comp., starter stop	Buy now
39	6G8157710000 Stay 1	Buy now
40	970950601200 Bolt(gh1)	Buy now
41	929900660000 Washer, plain (646)	Buy now
42	6G8157720000 Stay 2	Buy now
43	6G8441250000 Lever, Shift Rod	Buy now

Steering

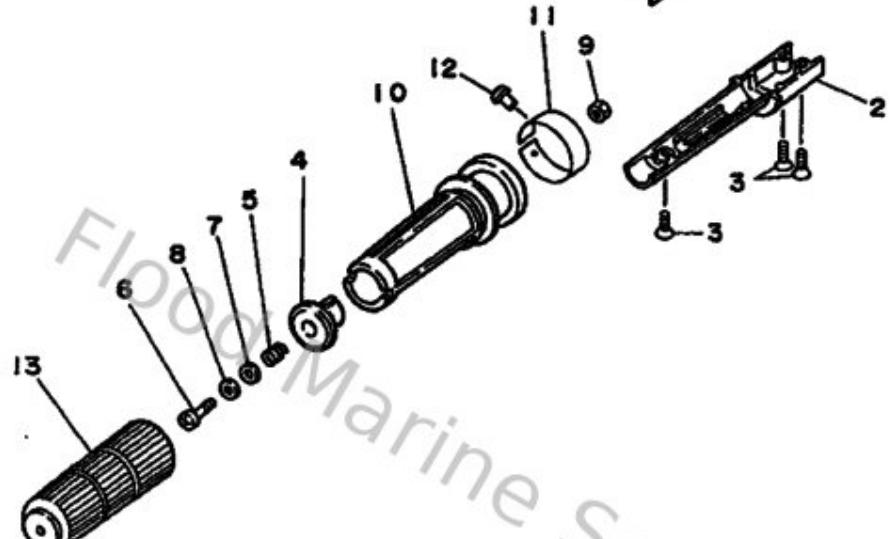


Ref	Part	
1	6G942111024D Handle Steering	Buy now
2	6G942112014D Handle Steering	Buy now
3	987800501600 Ybs53-516 screw,flat head	Buy now
4	6G8421260194 Friction, steering handle grip	Buy now
5	9050123M4200 Spring, compression (6g8)	Buy now
6	978800603000 Screw, pan head(6e0)	Buy now
7	902010604900 Washer, plate(j41)	Buy now
8	902020600700 Washer plate 626441880000	Buy now
9	953800670000 Nut	Buy now
10	6G8421190000 Grip, steering handle	Buy now
11	6G8421370100 Indicator, throttle	Buy now
12	9026902M0900 Rivet(6l5)	Buy now
13	6G8421770000 Rubber, handle	Buy now
14	9038633M5600 Bushing (6g8)	Buy now
16	9020120M0000 Washer, plate(6g8)	Buy now

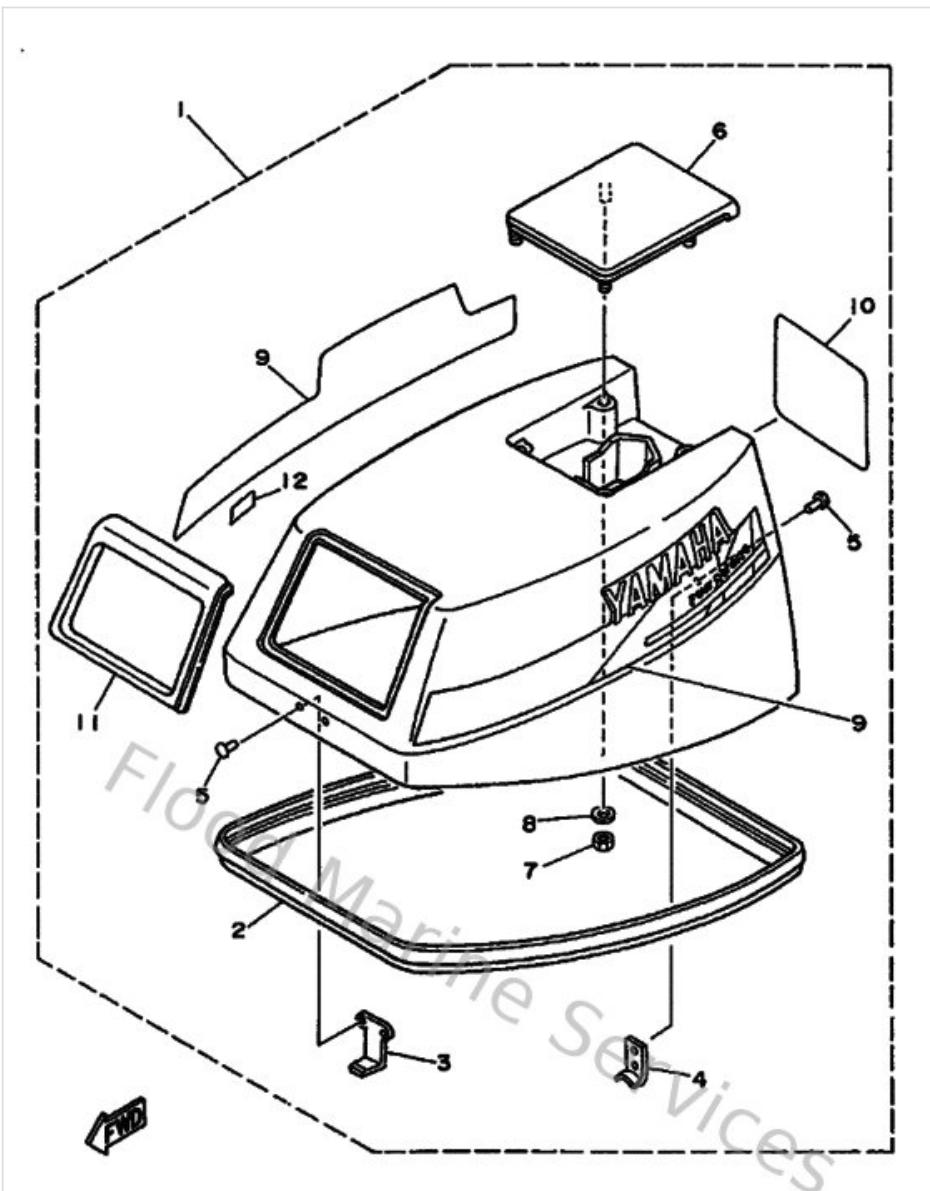
Steering



Ref	Part	
17	9018520M0300 Nut, self-locking(6g8)	Buy now
18	9020220M3300 Washer (6g8)	Buy now

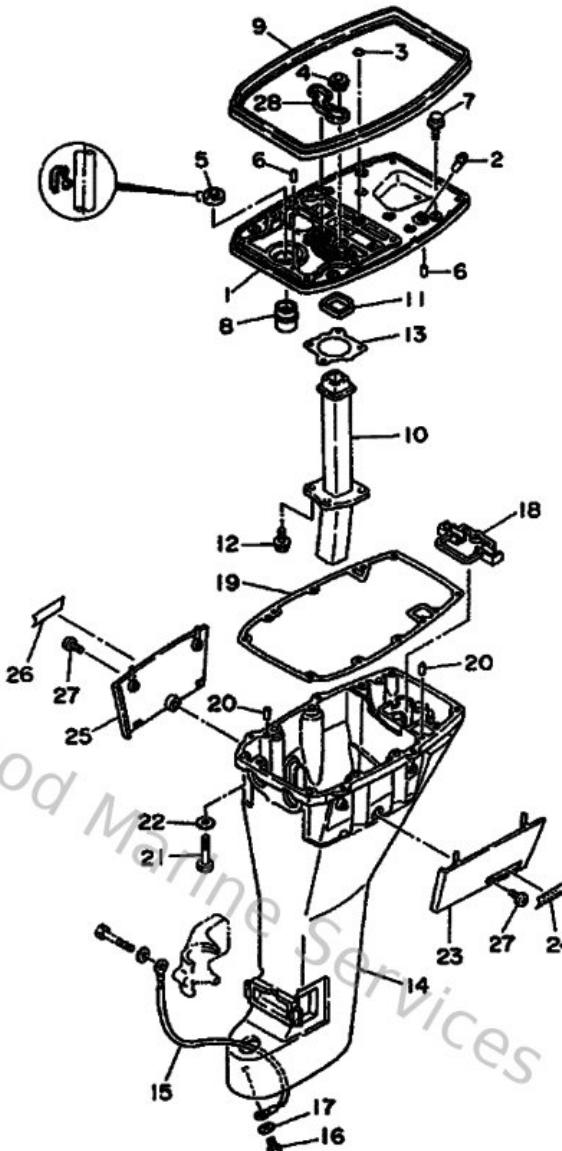


Top Cowling



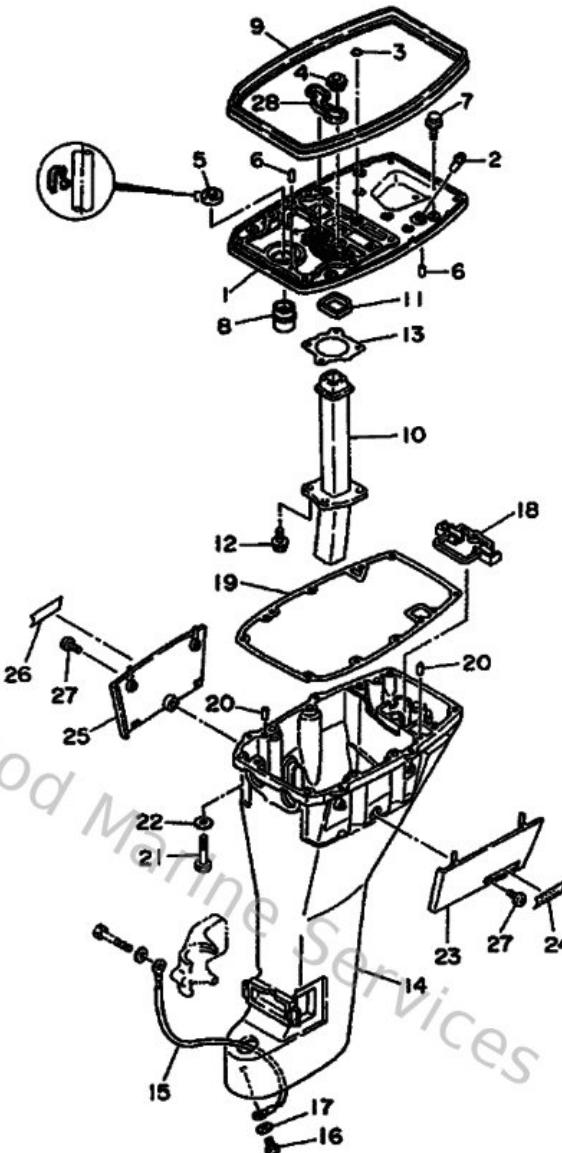
Ref	Part	
2	6G8426150000 Seal	Buy now
3	6G8426510000 Hook 1	Buy now
4	6G8426520000 Hook	Buy now
5	9026604M0400 Rivet(6e7)	Buy now
6	6G842613004D Molding, Air Duct	Buy now
7	9538R0670000 Nut	Buy now
8	929900620000 Ybs66-6 washer, plain	Buy now
12	6E0441911100 Indicator, shift	Buy now

Upper Casing



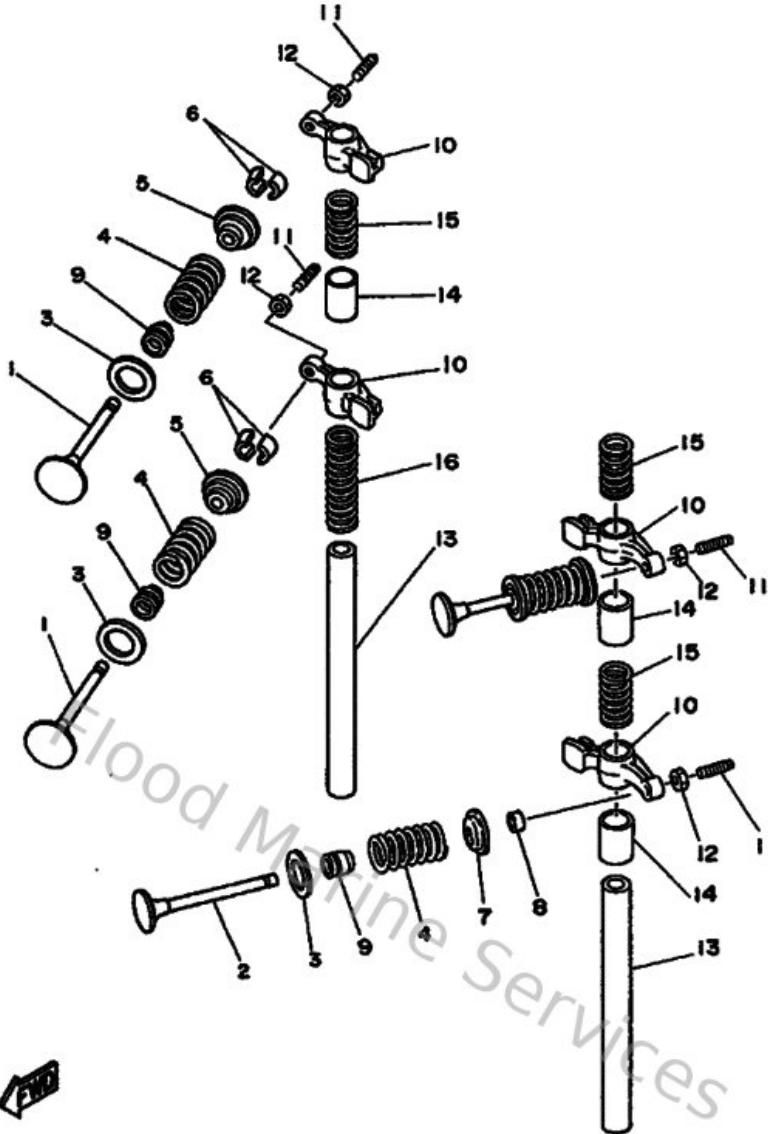
Ref	Part	
2	6E5243770000 Pipe, joint	Buy now
3	9321008M6000 O-ring (6g8)	Buy now
4	6G8443670000 Rubber, water seal 3	Buy now
5	9310113M2700 Oil seal (6g8)	Buy now
6	936061201900 Pin, dowel (614)	Buy now
7	975950652000 Bolt(7u8)	Buy now
8	6G8451350000 Pipe 1	Buy now
9	6G8427160000 Seal	Buy now
10	6G8411310100 Manifold, ext. 1	Buy now
11	6G8411380000 Seal, exhaust 1	Buy now
12	9010506M3300 Bolt (6g8)	Buy now
13	6G841133A000 Gasket, exhaust manifold 1	Buy now
14	6G845111124D Casing, Upper	Buy now
15	6G8821490000 Wire, lead 3	Buy now
16	970800601200 Bolt(gh1)	Buy now

Upper Casing



Ref	Part	
17	929900660000 Washer, plain (646)	Buy now
18	6G8451510000 Cover, Upper Casing	Buy now
19	6G845113A000 Gasket,upper casing	Buy now
21	973950804000 Bolt, hexagon	Buy now
22	929900860000 Washer, plain (663)	Buy now
23	6G842741004D Apron	Buy now
24	6G8427910000 Mark 1	Buy now
25	6G842771004D Apron	Buy now
26	6G8427920000 Mark 2	Buy now
27	9015706M0400 Screw, pan head(62j)	Buy now
28	6G8113550000 Seal, cylinder	Buy now

Valve



Ref	Part	
1	6G8121110000 Valve, intake	Buy now
2	6G8121210100 Valve, exhaust	Buy now
3	6G8121160000 Seat, Valve Spring	Buy now
4	6G8121130000 Spring, Valve Inner	Buy now
5	6G8121170000 Retainer, Valve Spring	Buy now
7	6G8121171000 Retainer, Valve Spring	Buy now
8	6G8121530000 Lifter, valve	Buy now
9	6EEE21190000 Seal, valve stem	Buy now
10	6G8121510000 Arm, Valve Rocker	Buy now
11	6G8121590000 Screw, valve adjusting	Buy now
12	6G8121580000 Nut, lock	Buy now
13	6G8121460000 Shaft, Rocker	Buy now
14	9038713M5600 Collar (6g8)	Buy now
15	9050112M4000 Spring, compression (6g8)	Buy now
16	9050112M4100 Spring Compression (6G8)	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.