



Yamaha F9.9FE 2009

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

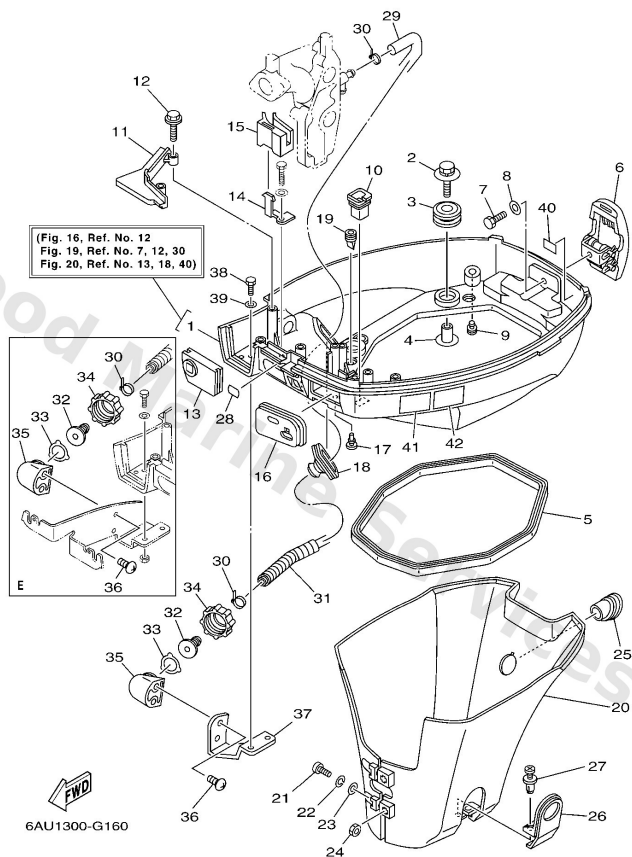
Authorised Yamaha Dealers



Contents

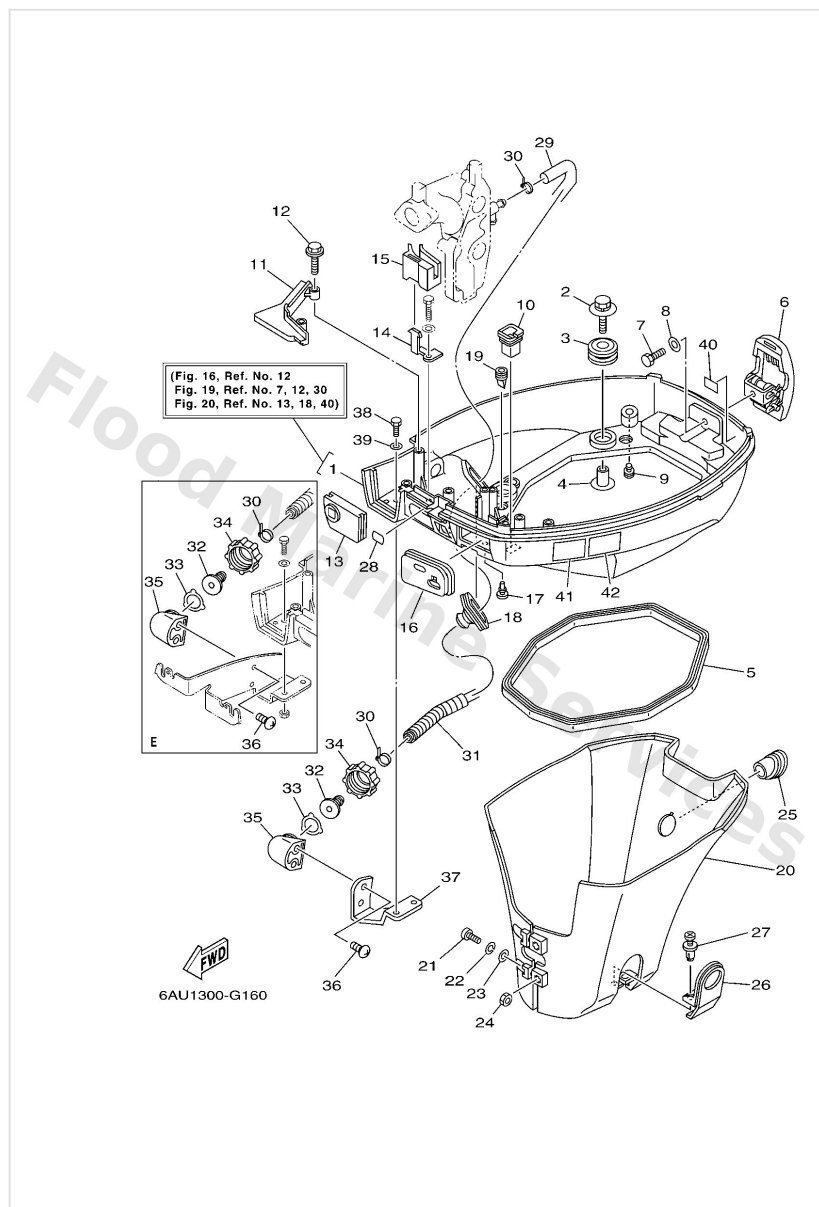
BOTTOM COWLING	3
BRACKET 1	6
BRACKET 2	9
CARBURETOR	11
CONTROL 1	13
CONTROL 2	15
CRANKSHAFT & PISTON	18
CYLINDER & CRANKCASE 1	20
CYLINDER & CRANKCASE 2	22
ELECTRICAL 1	24
ELECTRICAL 2	26
ELECTRICAL 3	28
FUEL	29
FUEL TANK	32
GENERATOR	33
INTAKE	35
LOWER CASING & DRIVE 1	37
LOWER CASING & DRIVE 2	42
OIL PAN	44
OIL PUMP	46
OPTIONAL PARTS 1	48
OPTIONAL PARTS 2	51
REMO CON ATTACHMENT	52
REMOTE CONTROL ASSY	54
REMOTE CONTROL BOX	59
REPAIR KIT 1	60
REPAIR KIT 2	62
REPAIR KIT 3	63
STARTER	65
STARTING MOTOR	67
STEERING	69
STEERING FRICTION	71
STEERING GUIDE	73
TOP COWLING	74
UPPER CASING	76
VALVE	77

Bottom Cowling



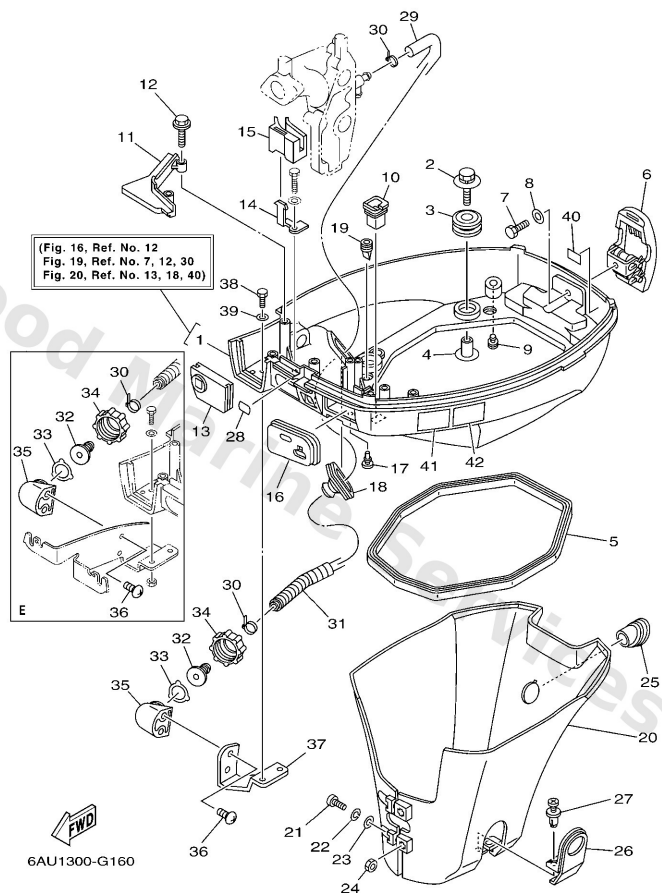
Ref	Part	
1	68T42710014D Bottom cowling assembly WITH TAPPING BOLT	Buy now
2	68F8511900 Bolt	Buy now
3	9048021M82 Grommet	Buy now
4	9038706176 Collar	Buy now
5	68T4271610 Rubber, seal 1	Buy now
6	6AU4280100 Cowling clamp comp.	Buy now
38	9709506012 Bolt(gh1) FLUSHING KIT	Buy now
39	9299506600 Washer, plain (646) FLUSHING KIT	Buy now
9	6H34439101 Nipple, hose	Buy now
10	6824272700 Grommet	Buy now
11	68T42738004D Plate, fitting	Buy now
12	9010906M81 Bolt	Buy now
13	68T4272500 Grommet	Buy now
13	68T4272510 Grommet	Buy now
14	68T2639300 Holder	Buy now

Bottom Cowling



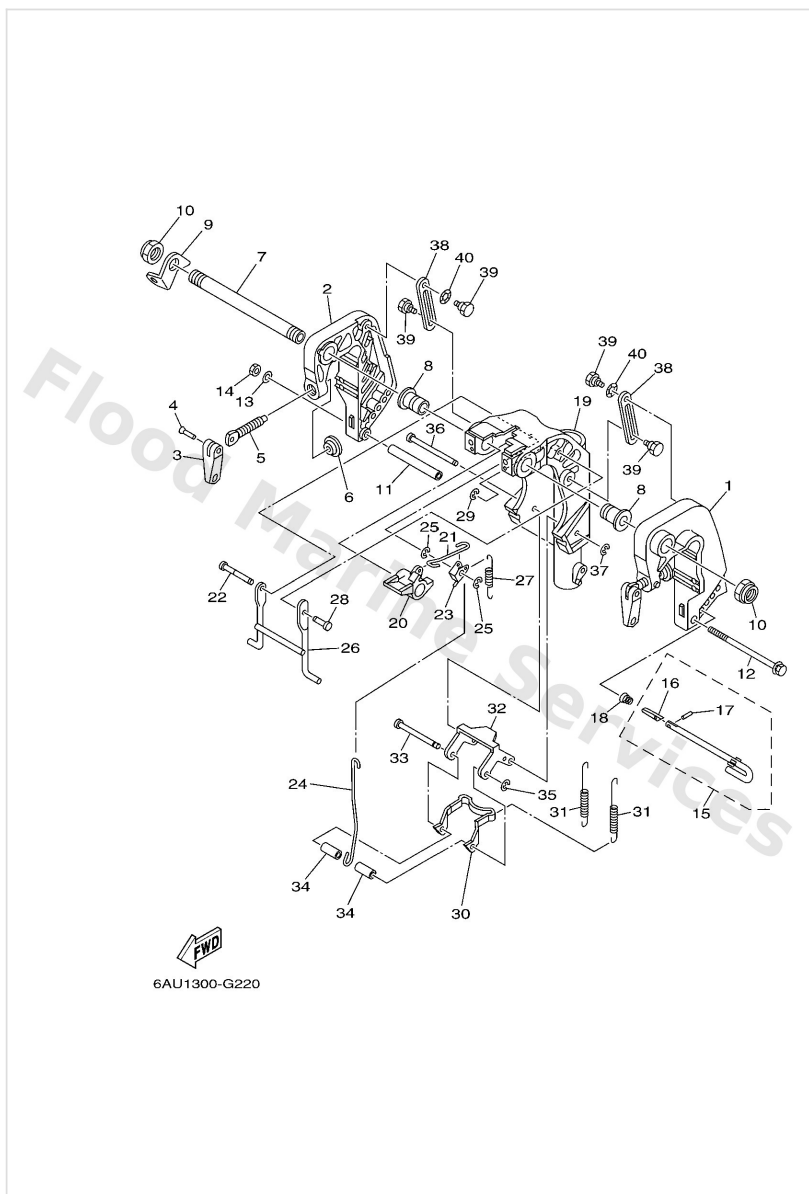
Ref	Part	
15	68T2636700 Protector	Buy now
16	68T4272400 Grommet	Buy now
17	9048006M19 Grommet (6e3)	Buy now
18	6884272610 Grommet FLUSHING KIT	Buy now
19	65W4271700 Rubber, seal 2	Buy now
20	68T4274100 Apron	Buy now
21	9788506030 Screw, pan head(6e0)	Buy now
22	9299506100 Washer(6a1)	Buy now
24	9538006600 Nut(661)	Buy now
25	68T4271700 Rubber, seal 2	Buy now
26	68T4277100 Apron	Buy now
27	9033806M20 Plug	Buy now
28	65W8434200 Seat, emblem	Buy now
29	6E51248100 Pipe 1 FLUSHING KIT	Buy now
30	9046511M10 Clamp FLUSHING KIT	Buy now

Bottom Cowling



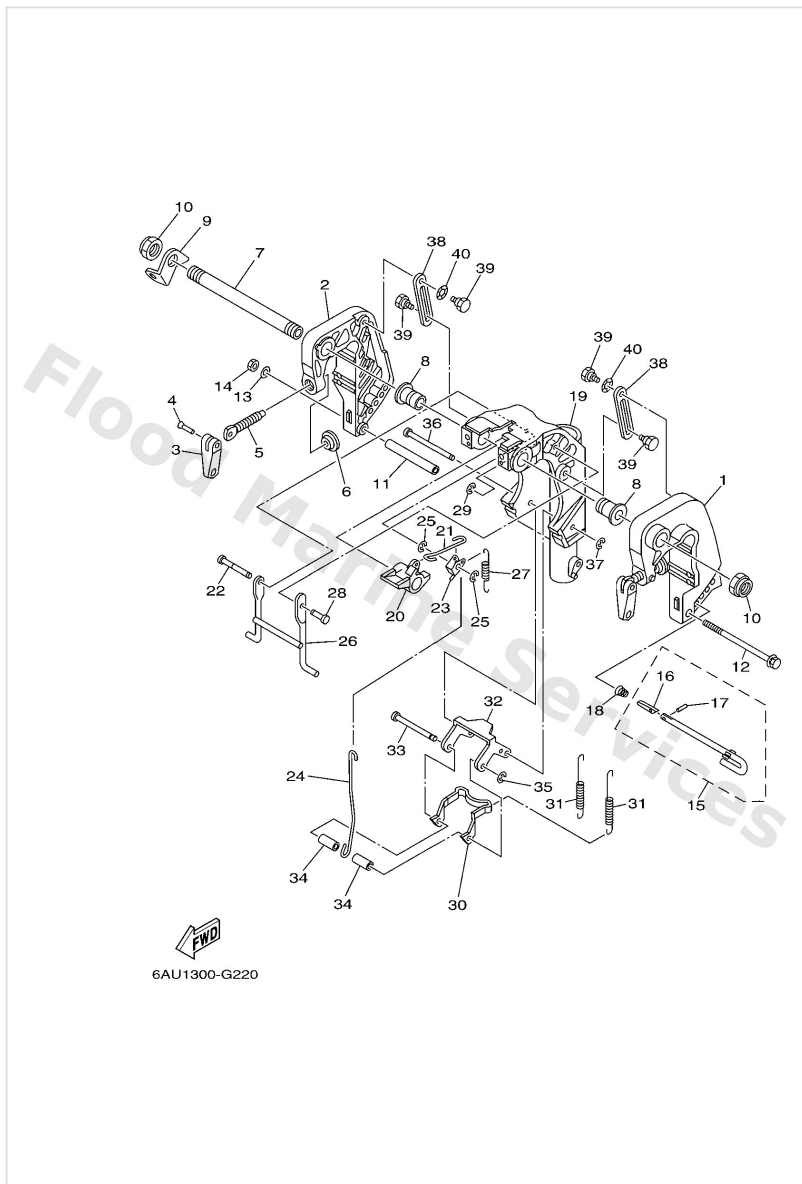
Ref	Part	
31	9044713M00 Hose, with spring FLUSHING KIT	Buy now
32	6R31258200 Joint, hose 2 FLUSHING KIT	Buy now
33	6R31258300 Gasket, hose joint FLUSHING KIT	Buy now
34	6R31258100 Joint, hose 1 FLUSHING KIT	Buy now
35	68T1257200 Adapter FLUSHING KIT	Buy now
36	9016706002 Screw, tapping FLUSHING KIT	Buy now
37	68T1253500 Plate FLUSHING KIT	Buy now
40	6H84279110 Mark 1	Buy now
41	6AH4279440 Label, warning (ge	Buy now
42	6AH4279450 Label, warning (ge	Buy now

Bracket 1



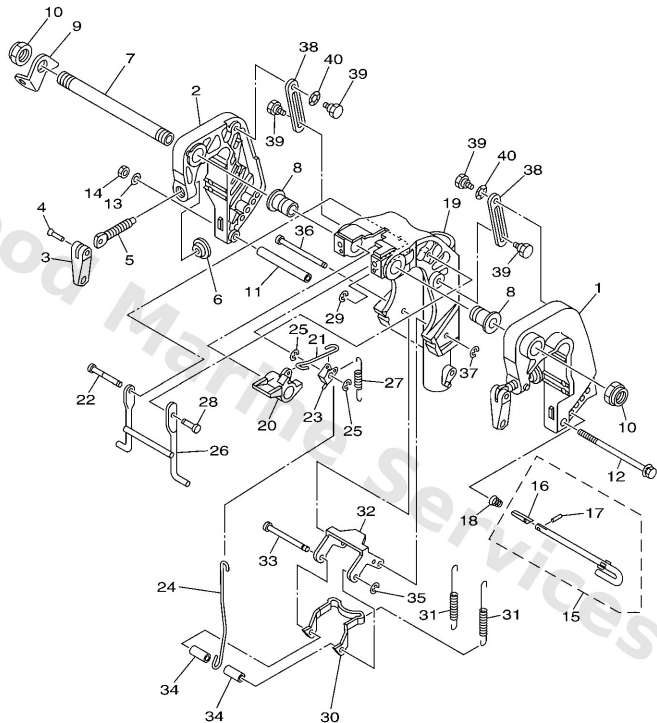
Ref	Part	
1	6AH43111004D Bracket, clamp 1	Buy now
2	6AH43112004D Bracket, clamp 2	Buy now
3	6E04311801 Handle, transom clamp	Buy now
4	9024304M01 Pin(6a1)	Buy now
5	6E74311600 Screw, transom clamp	Buy now
6	6484311401 Pad, transom clamp	Buy now
7	63W4313101 Bolt, clamp bracket	Buy now
7	69A4313100 Bolt, clamp bracket in MH)for Russia	Buy now
8	9038622MA4 Bush	Buy now
9	66R4311300 Plate, clamp bracket	Buy now
10	9018522043 Nut, self-locking	Buy now
11	9038706M13 Collar(6h6)	Buy now
12	9010106M18 Bolt(6I5)	Buy now
13	9299006600 Washer, plain (646)	Buy now
14	9538006700 Nut	Buy now

Bracket 1



Ref	Part	
15	6L24316001 Tilt rod assembly	Buy now
16	6894316500 Plate, tilt lock	Buy now
17	9169030008 Pin. spring(656)	Buy now
18	9050210M07 Spring, conical(6k3)	Buy now
19	6AH43311004D Bracket, swivel 1 S(16.9")	Buy now
19	6AU43311104D Bracket, swivel 1 L(21.9")	Buy now
20	6AH4363100 Lever, tilt	Buy now
21	6AH4361600 Rod, tilt lock	Buy now
22	68T4364600 Shaft, lever	Buy now
23	6AH4364100 Lever, tilt	Buy now
24	6AH4361700 Rod, tilt lock	Buy now
25	9908005600 Circlip(22k)	Buy now
26	6AH4335000 Receiver assembly	Buy now
27	9050618014 Spring, tension S(16.9")	Buy now
27	9050620025 Spring, tension L(21.9")	Buy now

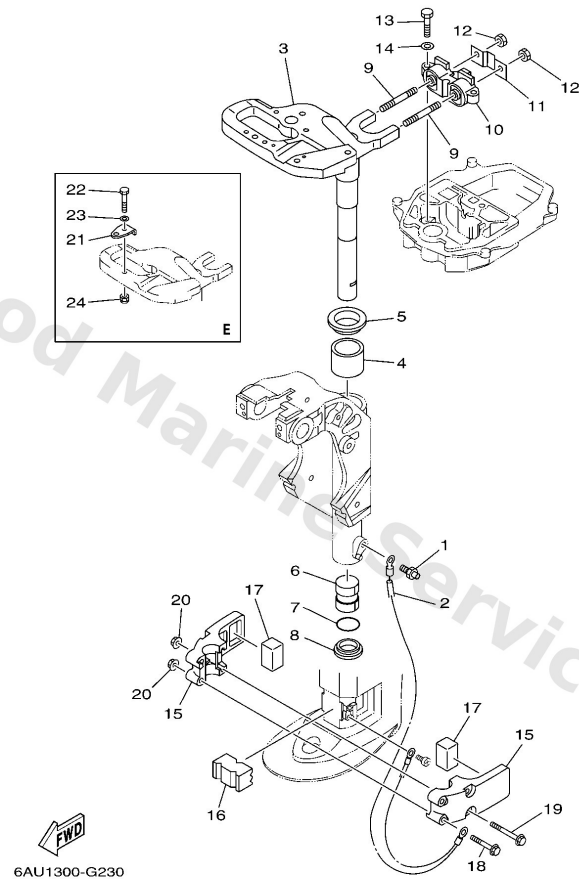
Bracket 1



6AU1300-G220

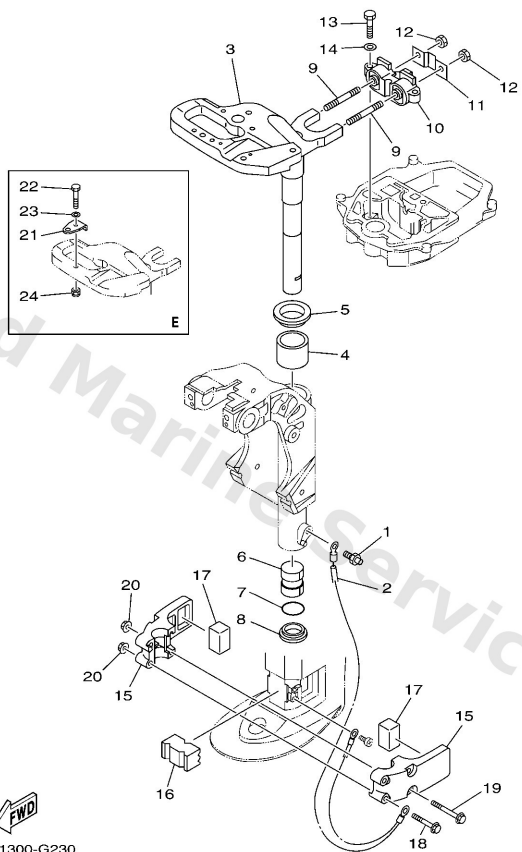
Ref	Part	
28	63V4319100 Shaft, stopper	Buy now
30	6AH4361400 Plate, tilt lock	Buy now
31	9050620020 Spring, tension S(16.9")	Buy now
31	9050623016 Spring, tension L(21.9")	Buy now
32	6AH4361500 Plate, tilt lock	Buy now
33	68T4361100 Shaft, tilt lock	Buy now
34	9038706138 Collar	Buy now
35	9343004M03 Circlip (eu0)	Buy now
36	68T4365900 Shaft, reverse lock	Buy now
38	6AH4362700 Stopper	Buy now
39	9010906M84 Bolt	Buy now
40	9020610M24 Washer, wave	Buy now

Bracket 2



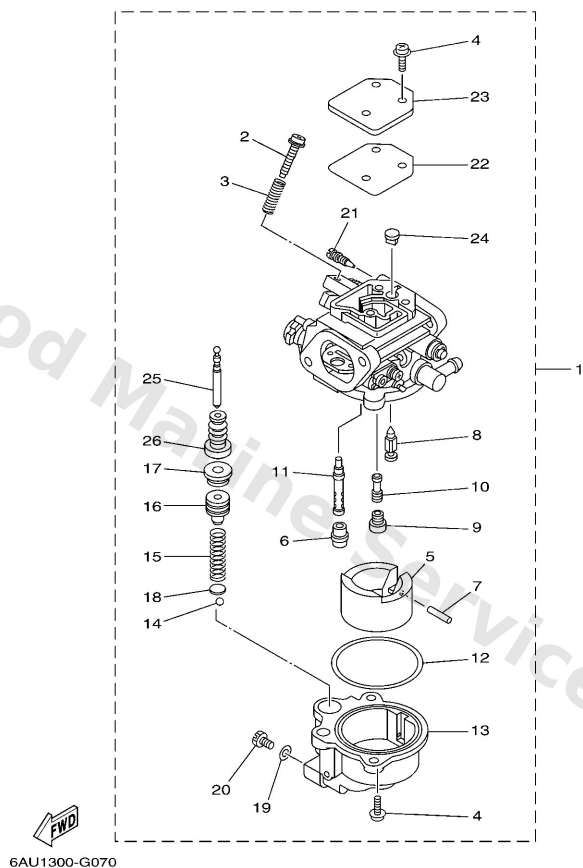
Ref	Part	
1	9370006M03 Nipple, grease(6a1)	Buy now
2	68T8212700 Wire, lead 2	Buy now
3	6AU42511004D Bracket, steering S(16.9")	Buy now
3	6AU42511104D Bracket, steering L(21.9")	Buy now
4	9038640001 Bush	Buy now
5	9020940008 Washer	Buy now
6	9038630048 Bush	Buy now
7	9321029M94 O-ring(6h1)	Buy now
8	9038630M60 Bush(6j8)	Buy now
9	9011608M54 Bolt, stud(63v)	Buy now
10	68T445170094 Mount rubber	Buy now
11	68T4452600 Plate	Buy now
12	9538008600 Nut (661)	Buy now
13	9707506025 Bolt	Buy now
14	9299506600 Washer, plain (646)	Buy now

Bracket 2



Ref	Part	
15	6AU44551004D Housing, lower mount rubber 1	Buy now
16	6AU4455700 Mount damper, lower front	Buy now
17	6824455530 Mount damper, lower side	Buy now
18	9011906012 Bolt, with washer	Buy now
19	9011906198 Bolt, with washer	Buy now
20	9017906M28 Nut(63v)	Buy now
21	63V4851101 Hook, steering	Buy now
22	9707508035 Bolt(70w)	Buy now
23	9299508600 Washer, plain (663)	Buy now
24	9018508057 Nut, nylon (6j8)	Buy now

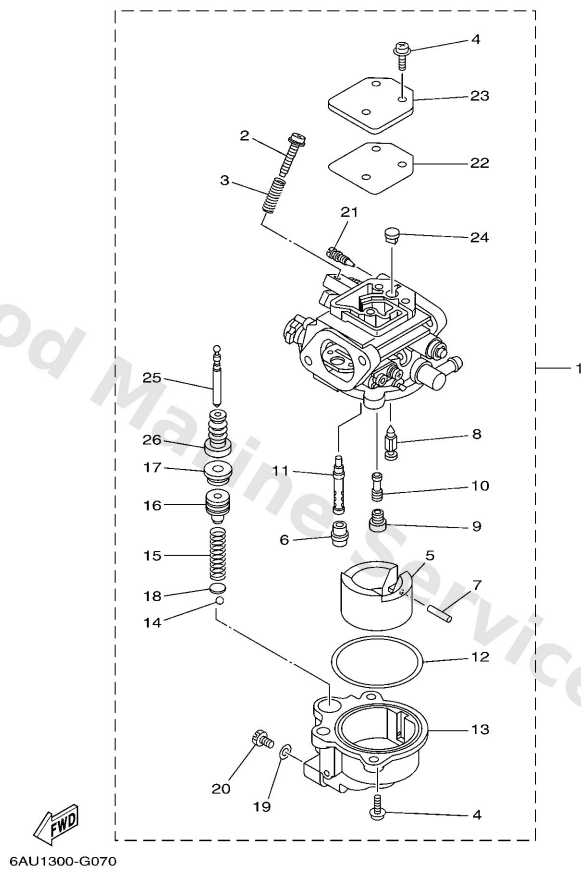
Carburetor



6AU1300-G070

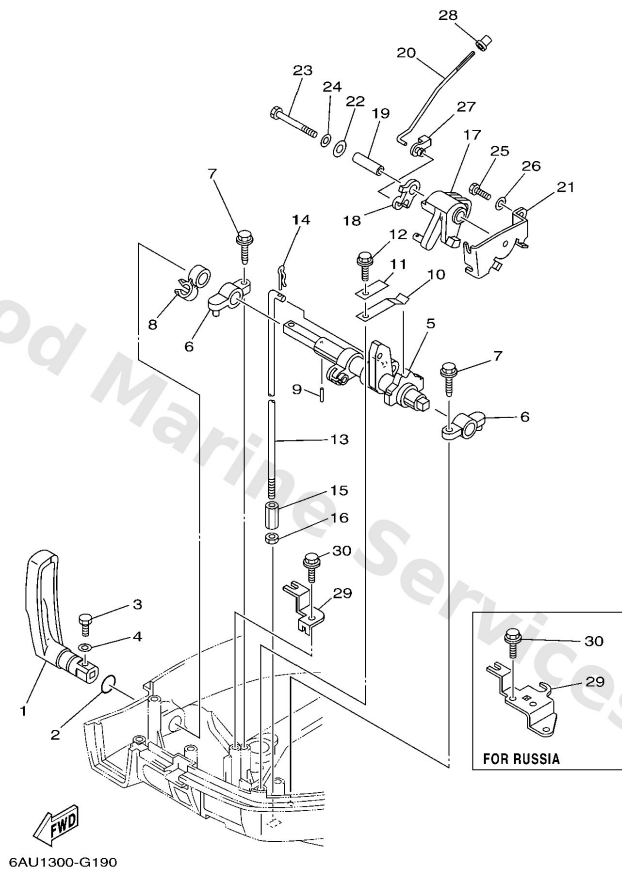
Ref	Part	
1	6AU1430120 Carburetor & bolt set 6dr21	Buy now
1	6AU1430150 Carburetor & bolt set 6dr51	Buy now
2	6E51432100 Screw, throttle	Buy now
3	6J81433400 Spring, throttle	Buy now
4	9798004112 Screw, pan head (686)	Buy now
5	6AU1438500 Float	Buy now
6	67D1496600 Rubber cap	Buy now
7	67D1438600 Pin, float	Buy now
8	68T1454600 Valve, needle	Buy now
9	6AU1492E43 Jet, main (#86)	Buy now
10	6AU1492F20 Jet, air slow (#40)	Buy now
11	6AU1492A00 Nozzle, main	Buy now
12	6AU1498400 Gasket, float chamber	Buy now
13	6AU1498200 Body, float chamber	Buy now
14	6AU1431B00 Ball	Buy now

Carburetor



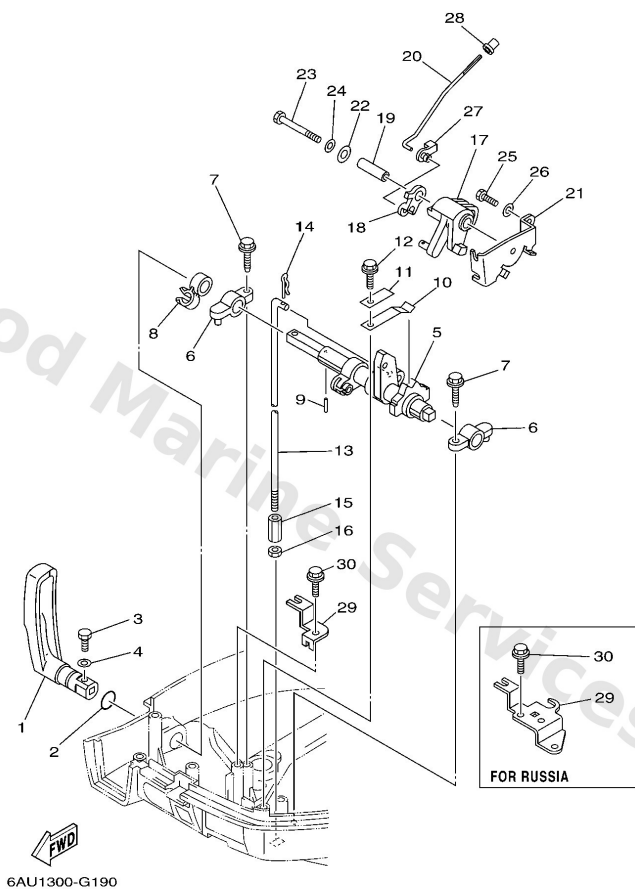
Ref	Part	
15	6AU1433500 Spring Plunger	Buy now
16	6AU1437100 Plunger, starter	Buy now
17	6AU1431A00 Guide	Buy now
18	6AU1491800 Ring	Buy now
19	6J81495900 Gasket, drin screw	Buy now
20	66T1499100 Plug, drain	Buy now
21	68T1432320 Screw Air Adjusting	Buy now
22	67D1453600 Gasket	Buy now
23	67D1452700 Plate	Buy now
24	68T1412600 Plug	Buy now
25	6AU1437900 Rod, starter	Buy now
26	6AU1437300 Cover, plunger cap	Buy now

Control 1



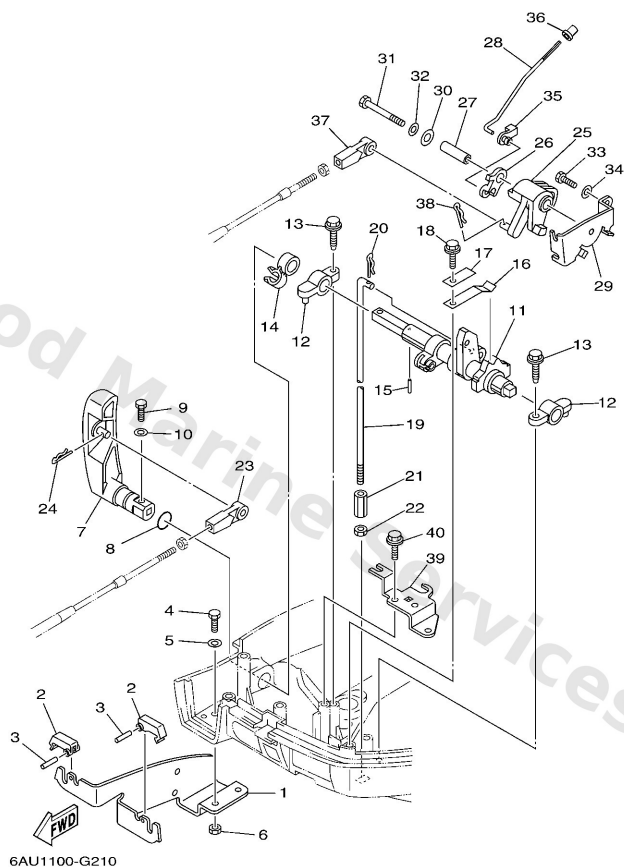
Ref	Part	
1	6AU4411100 Handle, gear shift	Buy now
2	9321012327 O-ring(3ld)	Buy now
3	9709505016 Bolt(6a1)	Buy now
4	9299505600 Washer, plain (646)	Buy now
5	68T4412102 Lever, shift rod	Buy now
6	6G1416620194 Bracket	Buy now
7	9010906M81 Bolt	Buy now
8	9046410M60 Clamp	Buy now
9	9169030014 Pin, spring (647)	Buy now
10	65W4411600 Spring	Buy now
11	66R4411400 Stopper	Buy now
30	9010906M86 Bolt EXCEPT FOR RUS	Buy now
13	68T4414300 Rod, shift 1 S(16.9")	Buy now
13	68T4414310 Rod, shift 1 L(21.9")	Buy now
14	9046818001 Clip	Buy now

Control 1



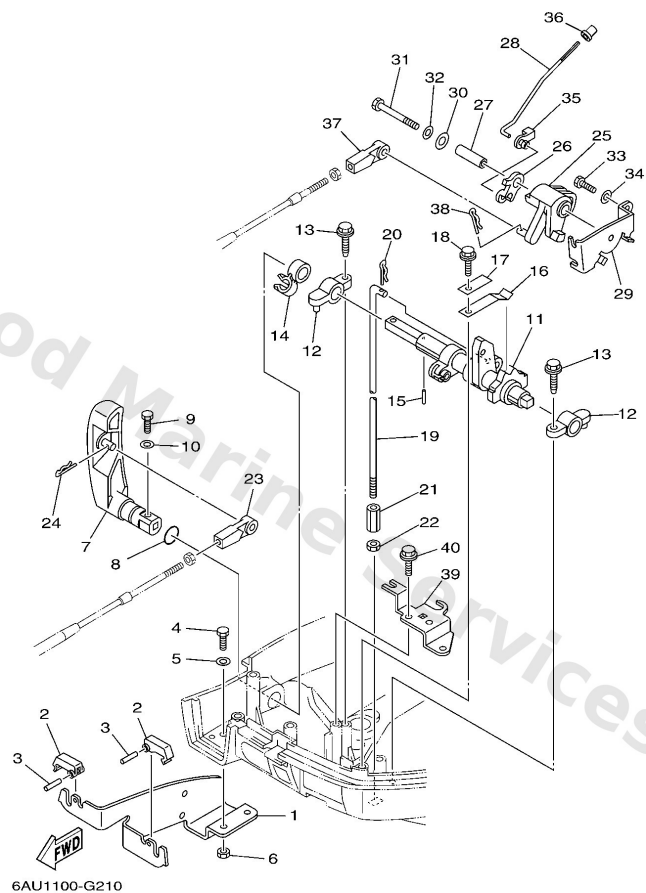
Ref	Part	
15	9017006015 Connector, shift rod	Buy now
16	9538006700 Nut	Buy now
17	68T4163800 Pulley	Buy now
18	68T4128300 Lever, free accel.	Buy now
19	9038706M59 Collar (6h3)	Buy now
20	6AU4121100 Link, accel.	Buy now
21	68T1449700 Stay, throttle wire	Buy now
22	9020106M62 Washer, plate (6e5)	Buy now
23	9709506045 Bolt, hexagon	Buy now
24	9299506600 Washer, plain (646)	Buy now
25	9709506012 Bolt(gh1)	Buy now
27	6614126202 Joint, choke lever	Buy now
28	6471439560 Cap,over flow pipe	Buy now
29	68T1577400 Stay 4 EXCEPT FOR RUS	Buy now
29	68T1577410 Stay 4 FOR RUS	Buy now

Control 2



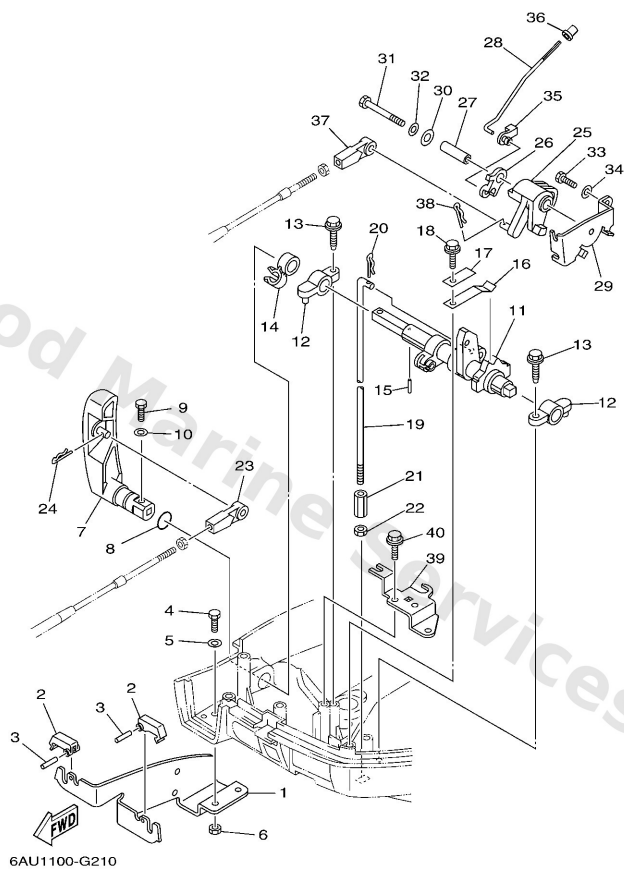
Ref	Part	
1	68T4853100 Bracket, remote control 1	Buy now
2	6824853850 Clamp, cable	Buy now
3	9169030012 Pin, spring	Buy now
4	9709506012 Bolt(gh1)	Buy now
5	9299506600 Washer, plain (646)	Buy now
6	9538006600 Nut(661)	Buy now
7	6AU4411110 Handle, gear shift	Buy now
8	9321012327 O-ring(3ld)	Buy now
9	9709505016 Bolt(6a1)	Buy now
10	9299505600 Washer, plain (646)	Buy now
11	68T4412102 Lever, shift rod	Buy now
12	6G1416620194 Bracket	Buy now
13	9010906M81 Bolt	Buy now
14	9046410M60 Clamp	Buy now
15	9169030014 Pin, spring (647)	Buy now

Control 2



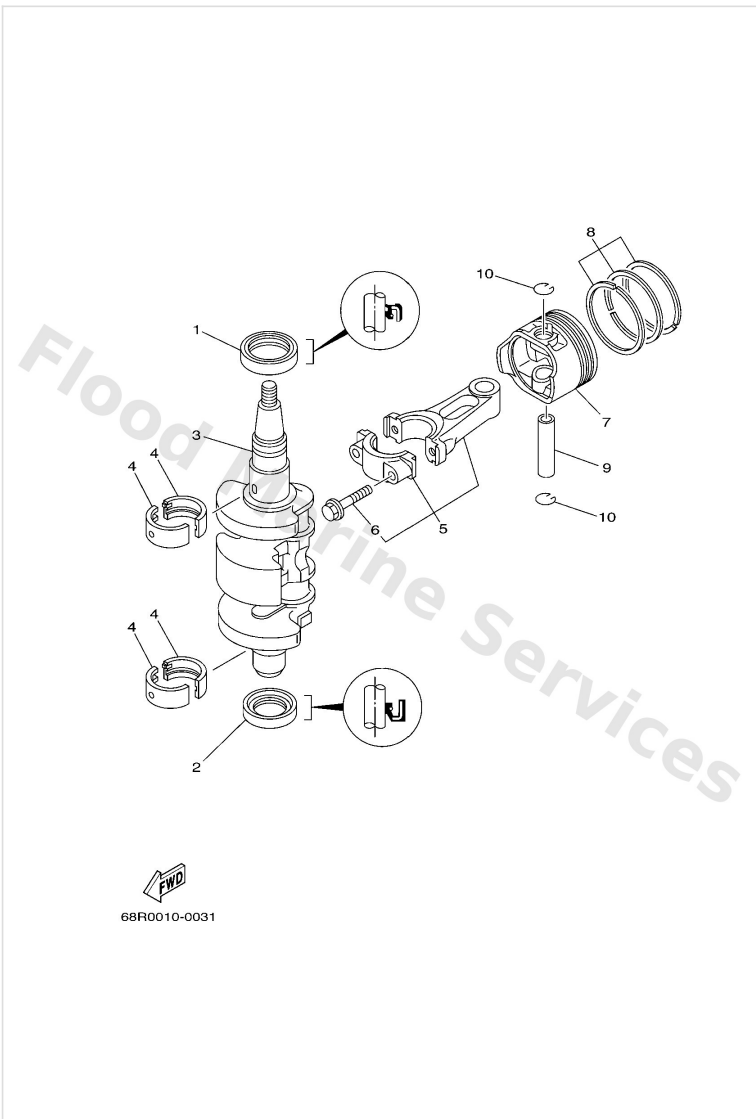
Ref	Part	
16	65W4411600 Spring	Buy now
17	66R4411400 Stopper	Buy now
18	9010906M86 Bolt	Buy now
19	68T4414300 Rod, shift 1 S(16.9")	Buy now
19	68T4414310 Rod, shift 1 L(21.9")	Buy now
20	9046818001 Clip	Buy now
21	9017006015 Connector, shift rod	Buy now
22	9538006700 Nut	Buy now
23	6634834400 Cable end, remote control	Buy now
24	9046818008 Clip 620436610000	Buy now
25	68T4163800 Pulley	Buy now
26	68T4128300 Lever, free accel.	Buy now
27	9038706M59 Collar (6h3)	Buy now
28	6AU4121100 Link, accel.	Buy now
29	68T1449700 Stay, throttle wire	Buy now

Control 2



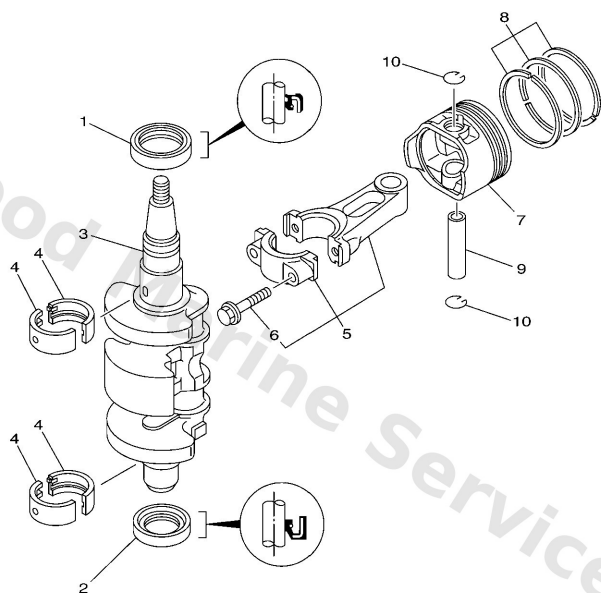
Ref	Part	
30	9020106M62 Washer, plate (6e5)	Buy now
31	9709506045 Bolt, hexagon	Buy now
35	6614126202 Joint, choke lever	Buy now
36	6471439560 Cap, over flow pipe	Buy now
39	68T1577410 Stay 4	Buy now

Crankshaft & Piston



Ref	Part	
1	9310230M22 Oil seal (6g8)	Buy now
2	9310125M69 Oil seal	Buy now
3	6AU1141100 Crankshaft	Buy now
4	68T1141600 Plane bearing, crankshaft 1 UR BROWN	Buy now
4	68T1141610 Plane bearing, crankshaft 1 UR BLACK	Buy now
4	68T1141620 Plane bearing, crankshaft 1 UR BLUE	Buy now
5	6AU1165000 Connecting rod assembly	Buy now
6	67D1165400 Bolt, connecting rod	Buy now
7	6AU116310096 Piston (std)	Buy now
7	6AU1163500 Piston (0.25mm o/s) AP	Buy now
7	6AU1163600 Piston (0.50mm o/s) AP	Buy now
8	68T1160301 Piston ring set (std)	Buy now
8	68T1160401 Piston ring set (0.25mm o/s) AP	Buy now
8	68T1160501 Piston ring set (0.50mm o/s) AP	Buy now
9	68T1163300 Pin, piston	Buy now

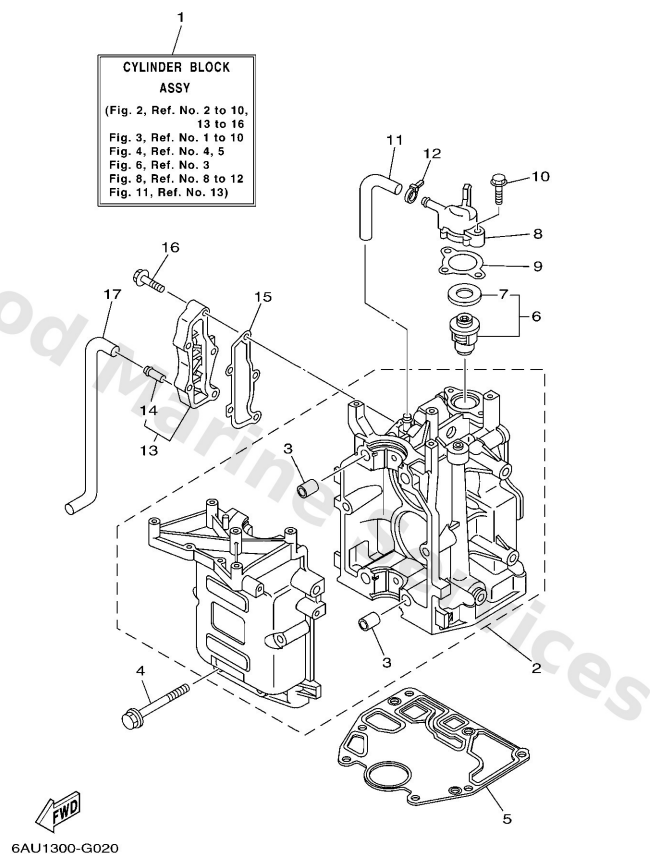
Crankshaft & Piston




68R0010-0031

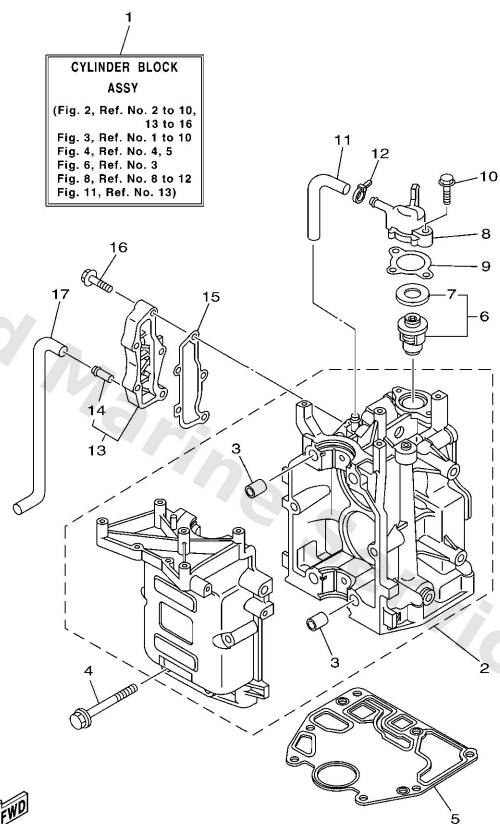
Ref	Part	
10	9345015023 Circlip 131116340000	Buy now

Cylinder & Crankcase 1



Ref	Part	
1	6AUW009B001S Cylinder block assembly	Buy now
2	6AU15100001S Crankcase assembly	Buy now
3	9953012016 Pin, dowel	Buy now
4	9011908M29 Bolt, with washer	Buy now
5	68T1135100 Gasket, cylinder	Buy now
6	66M1241101 Thermostat	Buy now
7	6881241200 Seal, thermostat	Buy now
8	68T12413001S Cover, thermostat	Buy now
9	6G812414A0 Gasket, cover	Buy now
10	9011906MA2 Bolt, with washer	Buy now
11	68T1248100 Pipe 1	Buy now
12	9046511M10 Clamp	Buy now
13	6AU41113001S Outer cover, exhaust	Buy now
14	6E92437800 Pipe, joint 4	Buy now
15	68T41114A0 Gasket, exhaust outer cover	Buy now

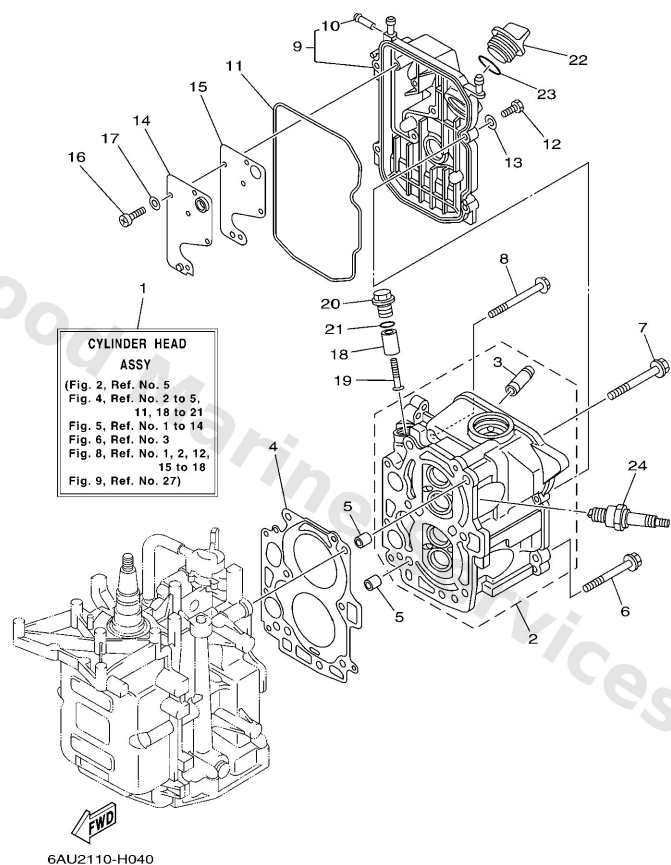
Cylinder & Crankcase 1



6AU1300-G020

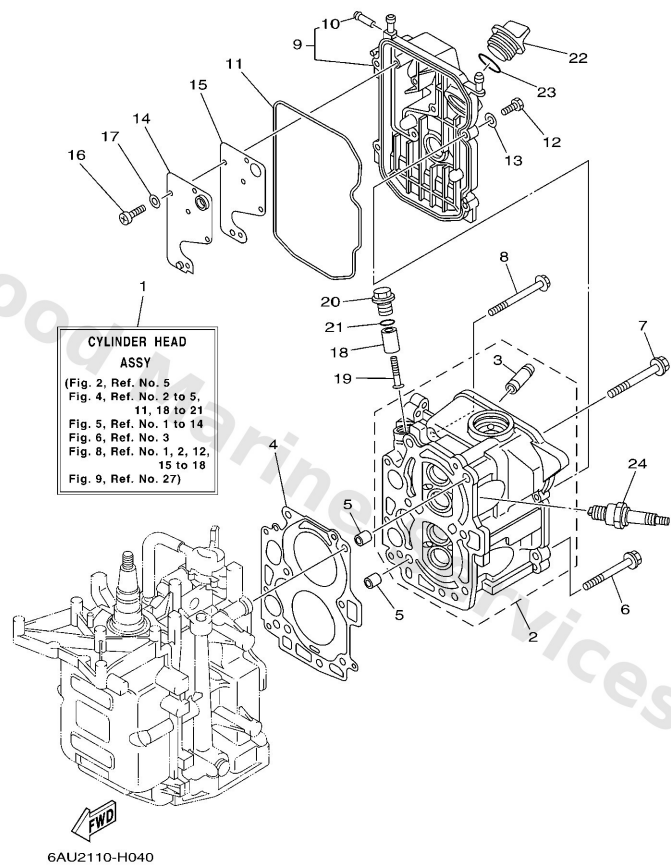
Ref	Part	
16	9011906MA3 Bolt, with washer	Buy now
17	68T1248200 Pipe 2	Buy now

Cylinder & Crankcase 2



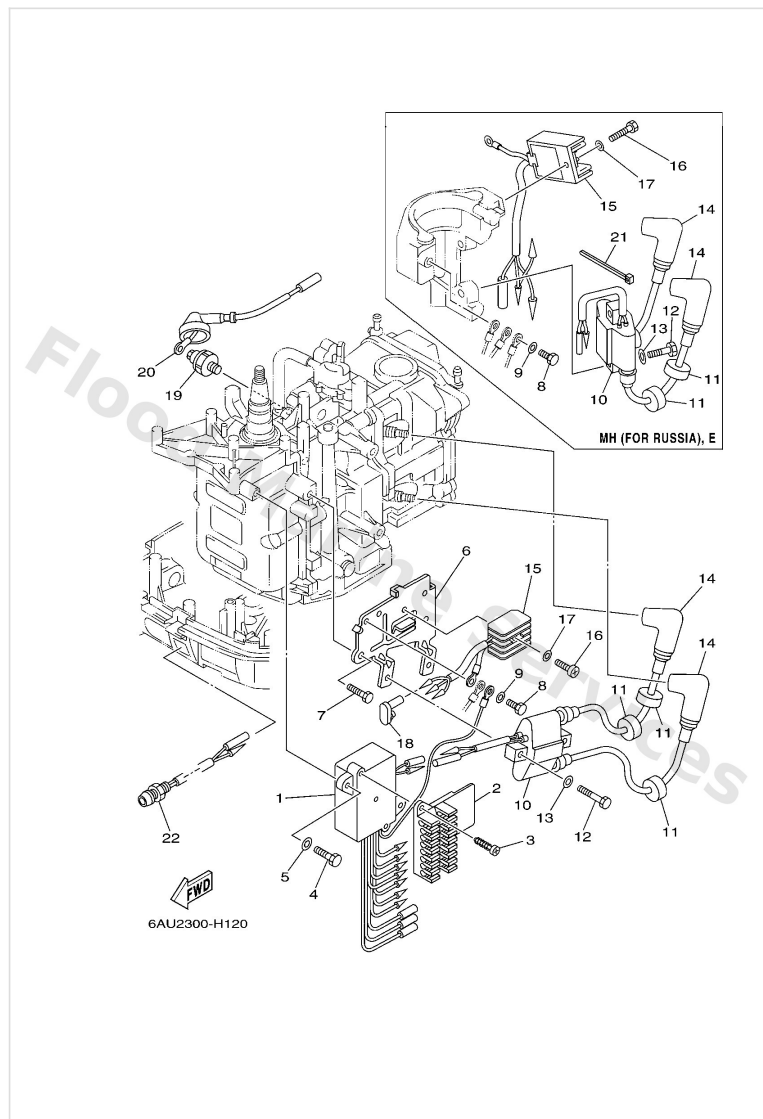
Ref	Part	
1	6AUW009A011S Cylinder head complete	Buy now
2	6AU11111001S Head, cylinder 1	Buy now
3	6AU1113310 Guide, valve 1	Buy now
4	68T1118100 Gasket, cylinder head 1	Buy now
5	9951010114 Pin, dowel(3vd)	Buy now
6	9010508M36 Bolt (6g8)	Buy now
7	9010508M78 Bolt, washer based	Buy now
8	9011906049 Bolt, with washer	Buy now
9	68T11191001S Cover, cylinder head 1	Buy now
10	6502437800 Pipe, joint 2	Buy now
11	68T1135600 Seal, cylinder 2	Buy now
12	9709506020 Bolt(7u8)	Buy now
13	9299506600 Washer, plain (646)	Buy now
14	68T1116800 Cover, breather	Buy now
15	68T11169A0 Gasket, breather cover	Buy now

Cylinder & Crankcase 2



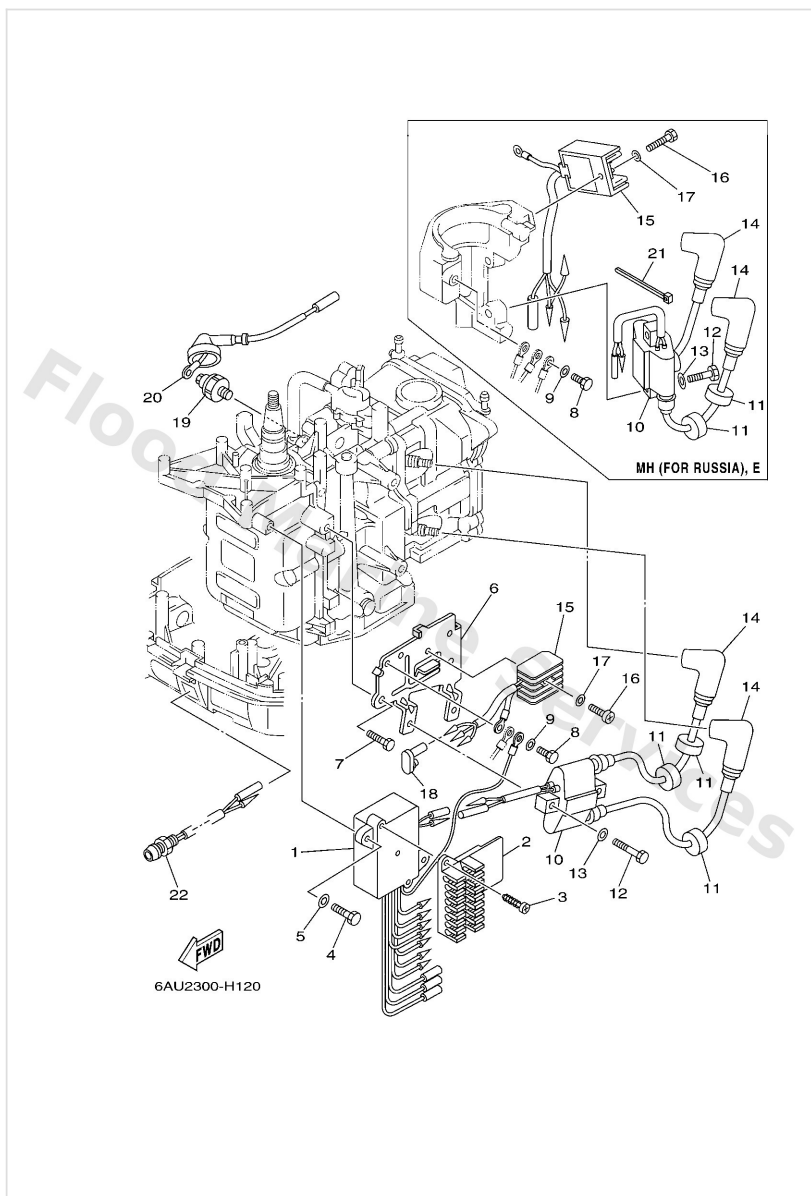
Ref	Part	
16	9850704010 Screw, pan head(6g8)	Buy now
17	9290704600 Washer(jf2)	Buy now
18	6G81132500 Anode	Buy now
19	9788005025 Screw, panhead (a93)	Buy now
20	6G81119701 Plug, blind	Buy now
21	9321013M63 O-ring (6g8)	Buy now
22	6G81536300 Plug, oil	Buy now
23	9321024M79 O-ring	Buy now
24	9470200274 Plug, spark (br6hs-10)	Buy now

Electrical 1



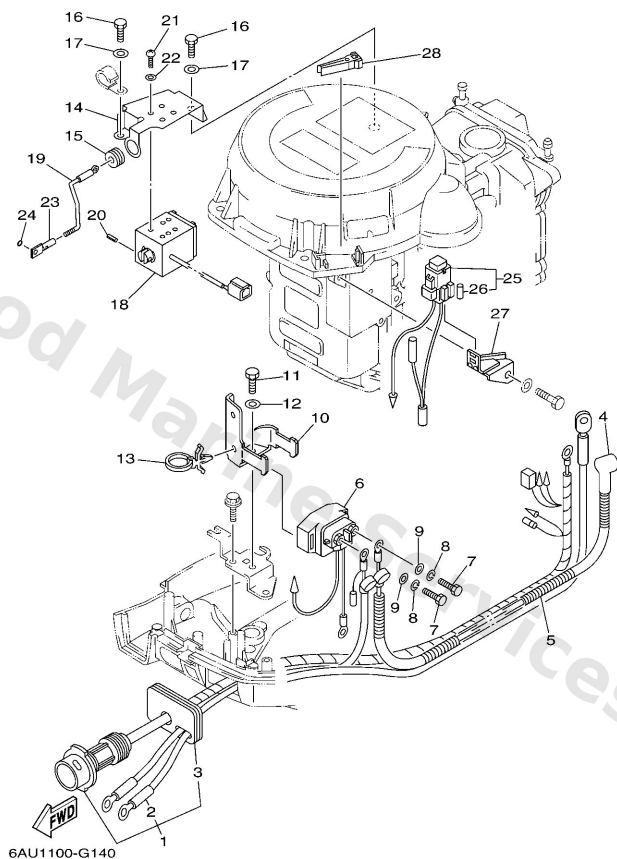
Ref	Part	
1	68T8554000 C.d.i. unit assembly	Buy now
2	68T8252200 Clamp, coupler	Buy now
3	9778040512 Screw, pan head tapping	Buy now
4	9709506020 Bolt(7u8)	Buy now
17	9299506600 Washer, plain (646) MH-FOR RUS	Buy now
6	68T8554200 Bracket EXCEPT FOR RUS	Buy now
7	9709508012 Bolt, hexagon deep recess EXCEPT FOR RUS	Buy now
16	9709506012 Bolt(gh1) MH-FOR RUS	Buy now
10	6808557001 Ignition coil assembly	Buy now
11	9048025003 Grommet	Buy now
12	9709506025 Bolt	Buy now
14	6E38237021 Plug cap assembly	Buy now
15	6648197062 Rectifier assembly EXCEPT FOR RUS	Buy now
15	68T8196000 Rectifier & regulator assembly MH-FOR RUS	Buy now
16	9788005025 Screw, panhead (a93) EXCEPT FOR RUS	Buy now

Electrical 1



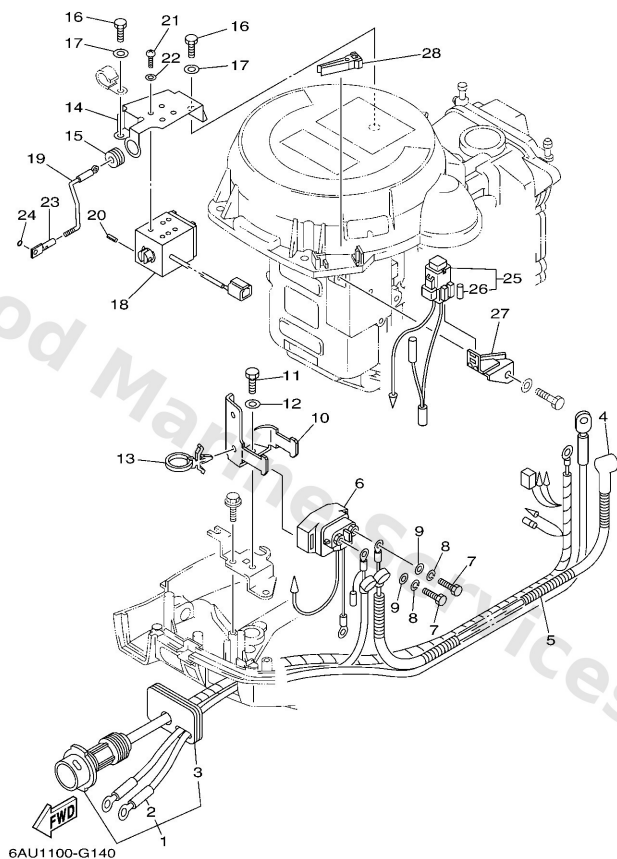
Ref	Part	
17	9299005600 Washer, plain (646) EXCEPT FOR RUS	Buy now
18	6A08211900 Cover, lead wire EXCEPT FOR RUS	Buy now
19	67F8250400 Oil pressure switch assembly	Buy now
20	68T8212710 Wire, lead 2	Buy now
21	9046511M10 Clamp MH-FOR RUS	Buy now
22	68T8541000 Emergency signal light assembly	Buy now

Electrical 2



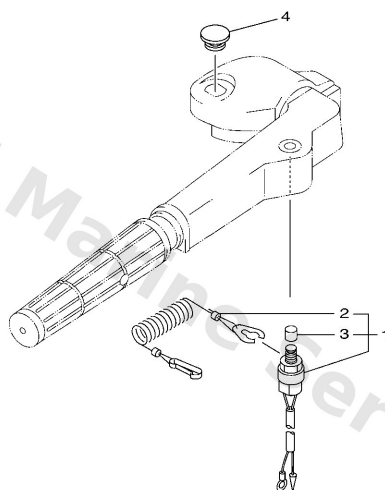
Ref	Part	
1	69G8258000 Wire harness assembly 2	Buy now
2	69G8210500 Battery cable (l: 3.0m)	Buy now
3	68T4272440 Grommet	Buy now
4	6G88211700 Wire, lead	Buy now
5	9044610M86 Hose	Buy now
6	68T8194000 Starter relay assembly	Buy now
7	9709506010 Bolt	Buy now
8	9299506100 Washer(6a1)	Buy now
9	9299506600 Washer, plain (646)	Buy now
10	68T8194501 Plate, switch fitting	Buy now
11	9709506012 Bolt(gh1)	Buy now
13	9046512M56 Clamp(62t)	Buy now
14	68T8611200 Stay, solenoid	Buy now
15	9048013018 Grommet (462)	Buy now
18	68T8611100 Coil, solenoid	Buy now

Electrical 2



Ref	Part	
19	68T4123700 Joint, link	Buy now
20	9169030010 Pin, spring (663)	Buy now
21	9788004008 Screw, pan head (713)	Buy now
22	9299004600 Washer, plain (646)	Buy now
23	68T8611700 Hook, wire pull	Buy now
24	9321003261 O-ring (663)	Buy now
25	68T8215000 Fuse holder assembly	Buy now
26	66V8215100 Fuse (10a)	Buy now
27	68T8217101 Stay, fuse box	Buy now
28	67F2812A00 Puller, fuse	Buy now

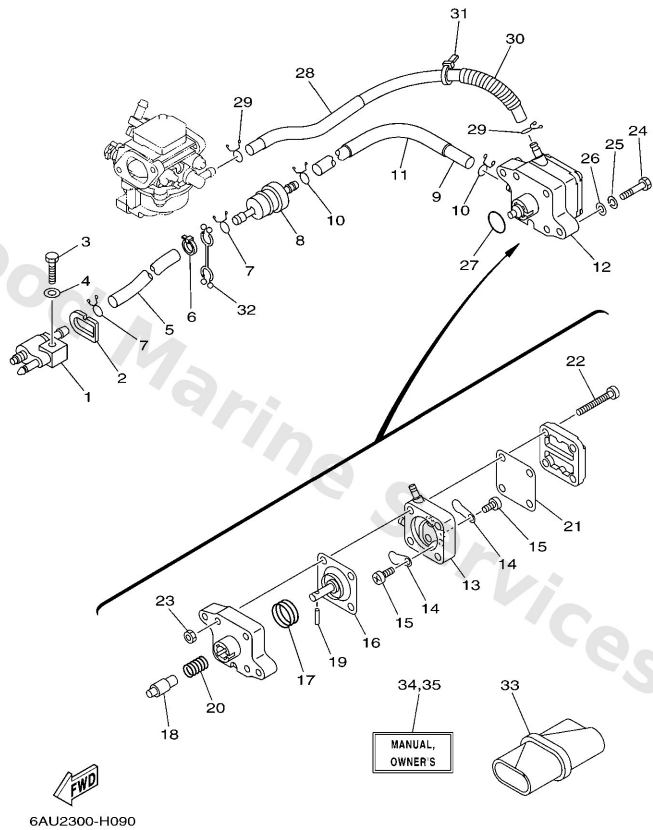
Electrical 3




6AU1300-G140

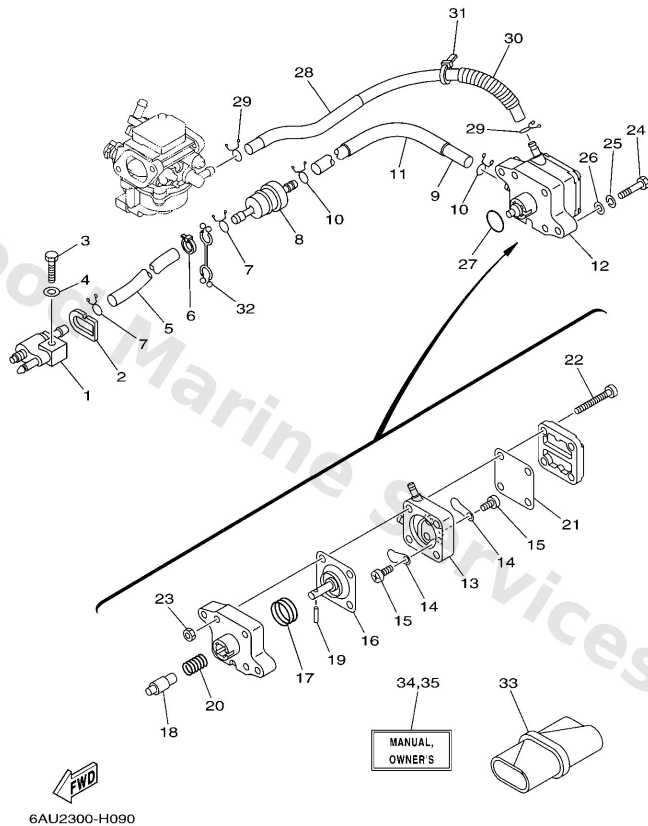
Ref	Part	
1	65W8257501 Engine stop switch assembly	Buy now
2	6828255600 Lanyard, stop switch	Buy now
3	6898257Y00 Cap	Buy now
4	6G14272500 Grommet	Buy now

Fuel



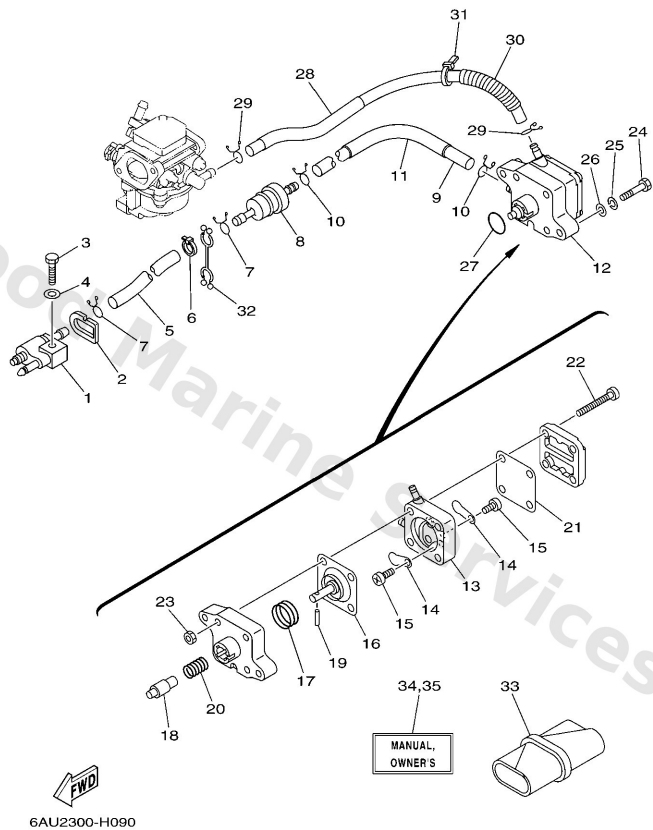
Ref	Part	
1	6G12430402 Fuel pipe joint comp. 1	Buy now
2	61N2432900 Seal	Buy now
3	9709506025 Bolt	Buy now
4	9299506600 Washer, plain (646)	Buy now
5	9044510046 Hose	Buy now
6	9046511M10 Clamp	Buy now
7	9046709M09 Clip(6k8)	Buy now
8	68T2425100 Strainer 1	Buy now
9	9044510M50 Hose (l400)	Buy now
11	9044516010 Hose	Buy now
12	68T2441001 Fuel pump assembly	Buy now
13	66M2441301 Body 2	Buy now
14	6A02442101 Valve, check	Buy now
15	6E71432500 Screw, pan head	Buy now
16	66M2441101 Diaphragm	Buy now

Fuel



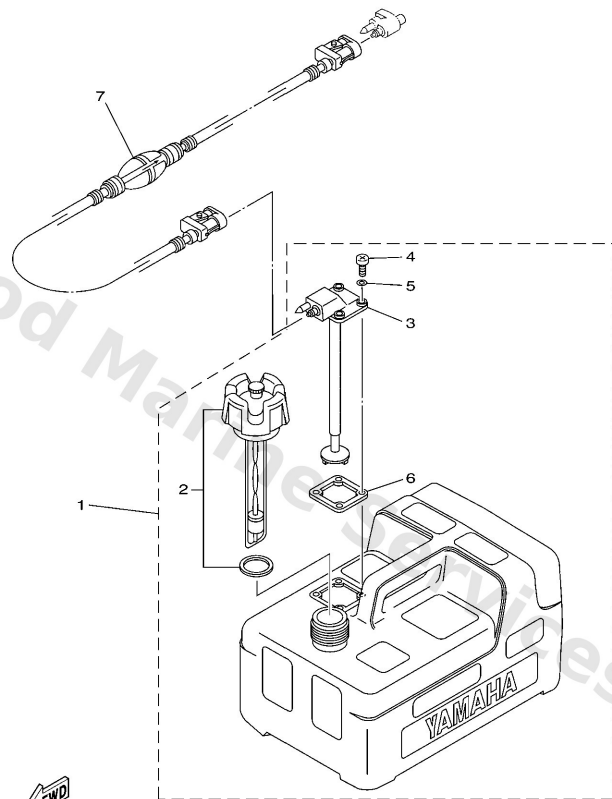
Ref	Part	
17	66M2442300 Spring, diaphragm	Buy now
18	66M1313100 Plunger	Buy now
19	66M2437400 Pin	Buy now
20	66M2445400 Spring	Buy now
21	66M2447101 Diaphragm	Buy now
22	66M2444400 Screw	Buy now
23	9538004600 Nut,hex	Buy now
24	9709506030 Bolt(jf7)	Buy now
25	9299506100 Washer(6a1)	Buy now
27	9321020M65 O-ring	Buy now
28	6AU2431100 Pipe, fuel 1	Buy now
30	9044614M66 Hose(64x)	Buy now
32	9046410M53 Clamp	Buy now
33	68T2810000 Tool kit	Buy now
34	6AU2819972D0 O/m f9.9f/ft9.9g '09 UR (NL)	Buy now

Fuel



Ref	Part	
34	6AU2819972E0 O/m f9.9f/ft9.9g '09 UR (E)	Buy now
34	6AU2819972F0 O/m f9.9f/ft9.9g '09 UR (F)	Buy now
34	6AU2819972G0 O/m f9.9f/ft9.9g '09 UR (D)	Buy now
34	6AU2819972H0 O/m f9.9f/ft9.9g '09 UR (I)	Buy now
34	6AU2819972S0 O/m f9.9f/ft9.9g '09 UR (ES)	Buy now
35	6AU2819982K0 O/m f9.9f/ft9.9g '09 UR (DK)	Buy now
35	6AU2819982L0 O/m f9.9f/ft9.9g '09 UR (SF)	Buy now
35	6AU2819982M0 O/m f9.9f/ft9.9g '09 UR (S)	Buy now
35	6AU2819982N0 O/m f9.9f/ft9.9g '09 UR (N)	Buy now
35	6AU2819982P0 O/m f9.9f/ft9.9g '09 UR (P)	Buy now
35	6AU2819982R0 O/m f9.9f/ft9.9g '09 UR (GR)	Buy now

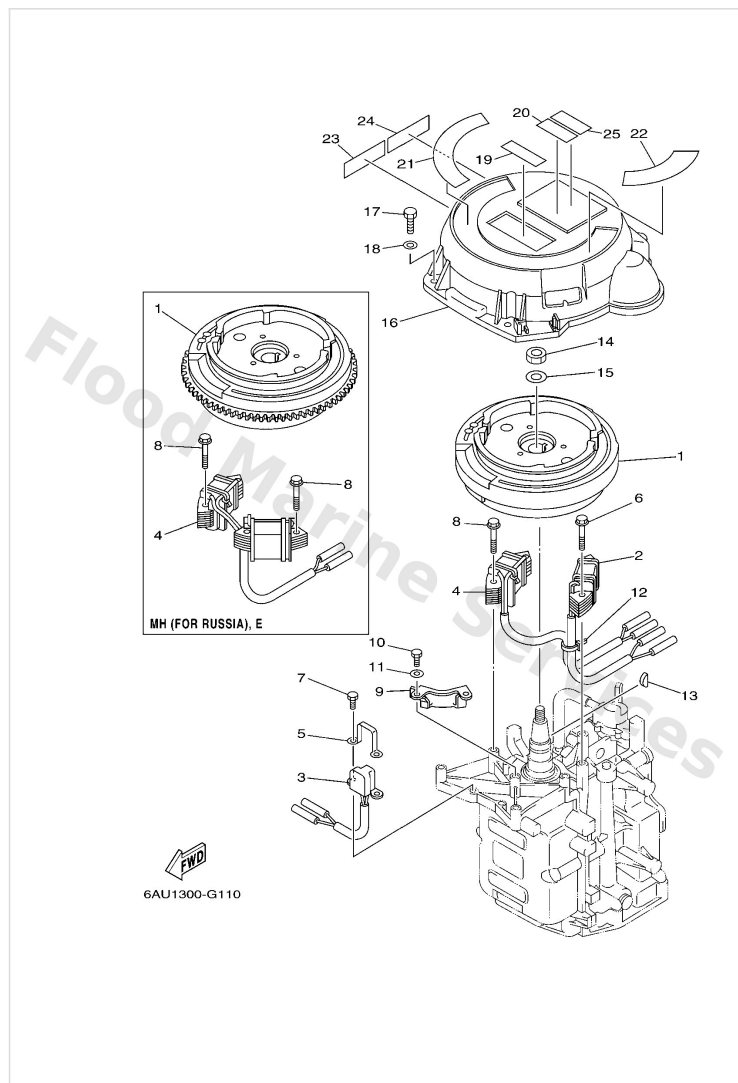
Fuel Tank



66M4100-D270

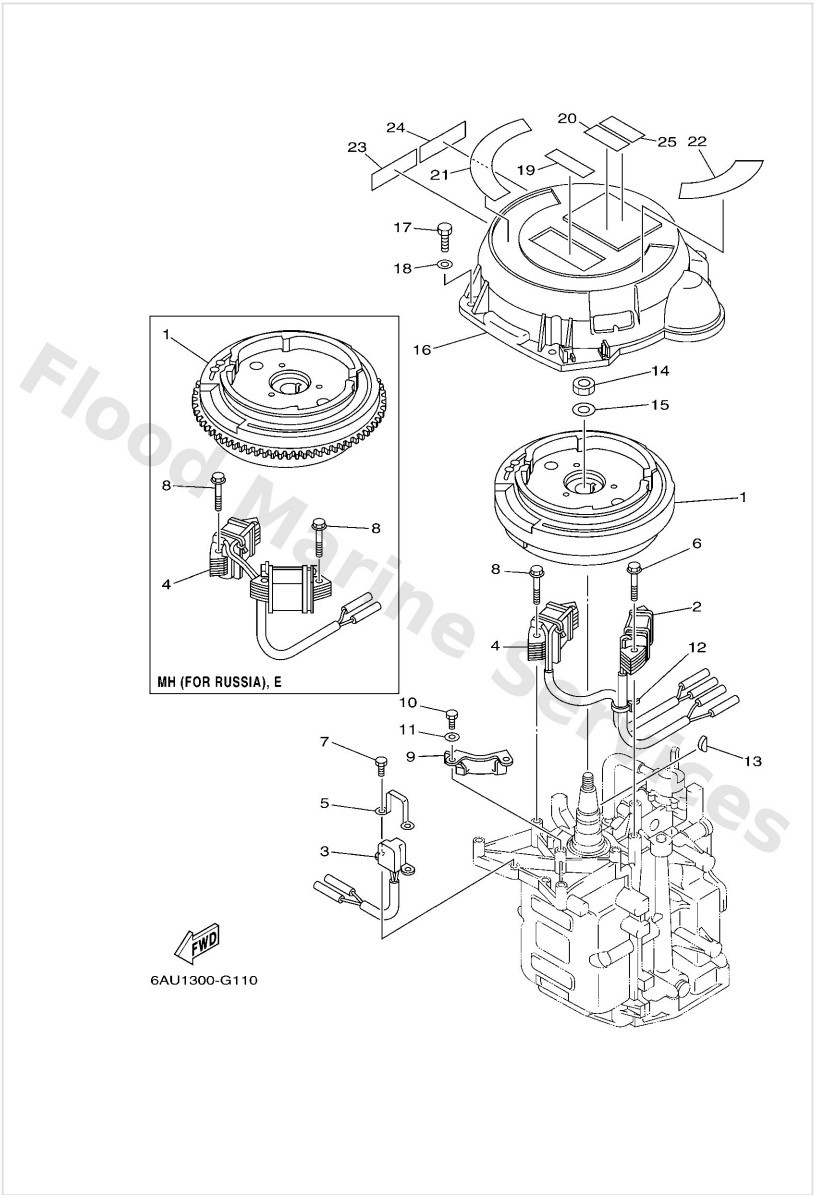
Ref	Part	
1	6YL2420105 Fuel Tank assembly (12L) AP	Buy now
2	6YL2461001 Cap assembly	Buy now
3	6YL2426001 Fuel meter assembly	Buy now
4	9015705M16 Screw, pan head	Buy now
5	6YL2432900 Seal	Buy now
6	6YL2426801 Gasket, fuel meter	Buy now
7	6YL2430654 Fuel pipe comp. 1 AP	Buy now

Generator



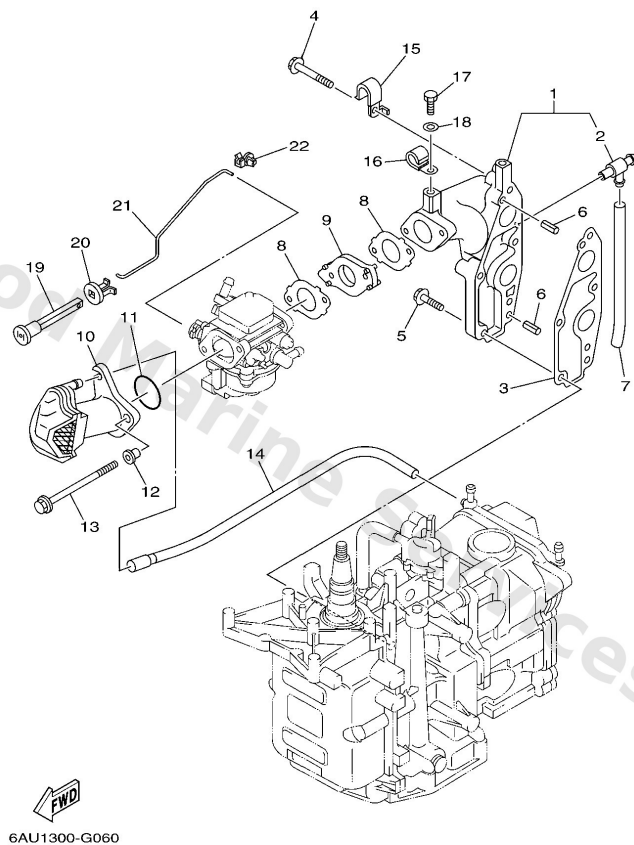
Ref	Part	
1	68T8555001 Rotor assembly	Buy now
1	68T8555011 Rotor assembly MH-FOR RUS	Buy now
2	68T8552000 Coil, charge	Buy now
3	68T8558001 Coil, pulser	Buy now
4	68T8553300 Coil, lighting	Buy now
4	68T8553310 Coil, lighting MH-FOR RUS	Buy now
5	6H28558200 Attachment, pulser	Buy now
6	9011906014 Bolt, with washer(61b)	Buy now
7	9709505010 Bolt (682)	Buy now
8	9011906MA1 Bolt, with washer(63m) MH-FOR RUS	Buy now
9	68T8132800 Clamp EXCEPT FOR RUS	Buy now
10	9701306012 Bolt(gh1) EXCEPT FOR RUS	Buy now
11	9290306600 Washer, plain (646) EXCEPT FOR RUS	Buy now
12	9046511M10 Clamp	Buy now
13	9028004M06 Key, woodruff(6a1)	Buy now

Generator



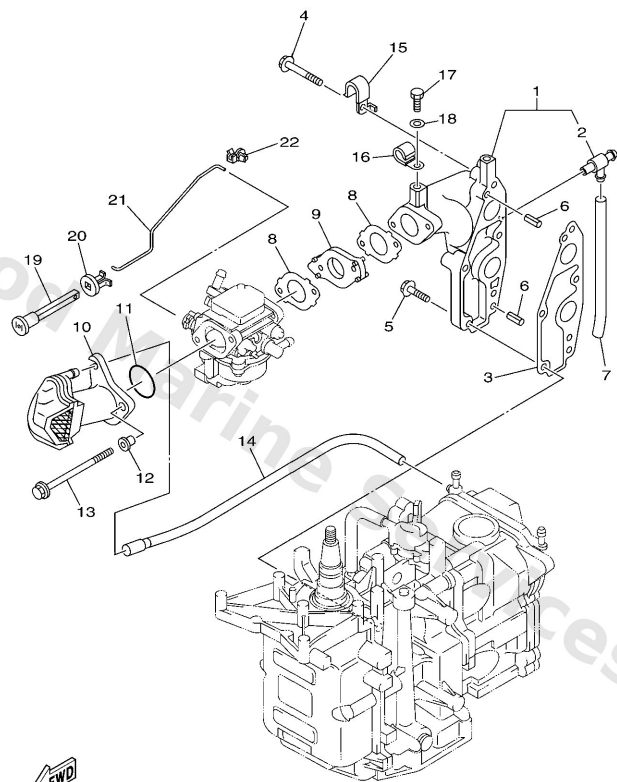
Ref	Part	
14	9017012066 Nut, hexagon 6481155500	Buy now
15	9020112472 Washer, plate (4n0)	Buy now
16	6AV8133700 Cover, flywheel	Buy now
17	9709506020 Bolt(7u8)	Buy now
18	9299506600 Washer, plain (646)	Buy now
19	6AH8199540 Label, warning	Buy now
20	6AH8199550 Label, warning	Buy now
21	6AU1343760 Mark, caution	Buy now
22	68T8571160 Mark, caution	Buy now
23	6AH8199440 Label, safety	Buy now
24	6AH8199450 Label, safety	Buy now
25	6AG8199600 Mark	Buy now

Intake



Ref	Part	
1	68T13641201S Manifold 1 FLUSHING KIT	Buy now
2	67F1248200 Pipe 2	Buy now
3	68T1364500 Gasket, manifold 1	Buy now
4	9011906MA5 Bolt, with washer	Buy now
5	9011906MA3 Bolt, with washer	Buy now
6	9169050014 Pin, spring (647)	Buy now
7	9044509M20 Hose (L95) FLUSHING KIT	Buy now
8	68T13646A0 Gasket, manifold 2	Buy now
9	68T1427100 Insulator	Buy now
10	6AU1444000 Silencer assembly, intake	Buy now
11	9321031MJ5 O-ring	Buy now
12	9038706M70 Collar (6h5)	Buy now
13	9759506585 Bolt, flange	Buy now
14	68T1248300 Pipe 3	Buy now
15	9046508M99 Clamp	Buy now

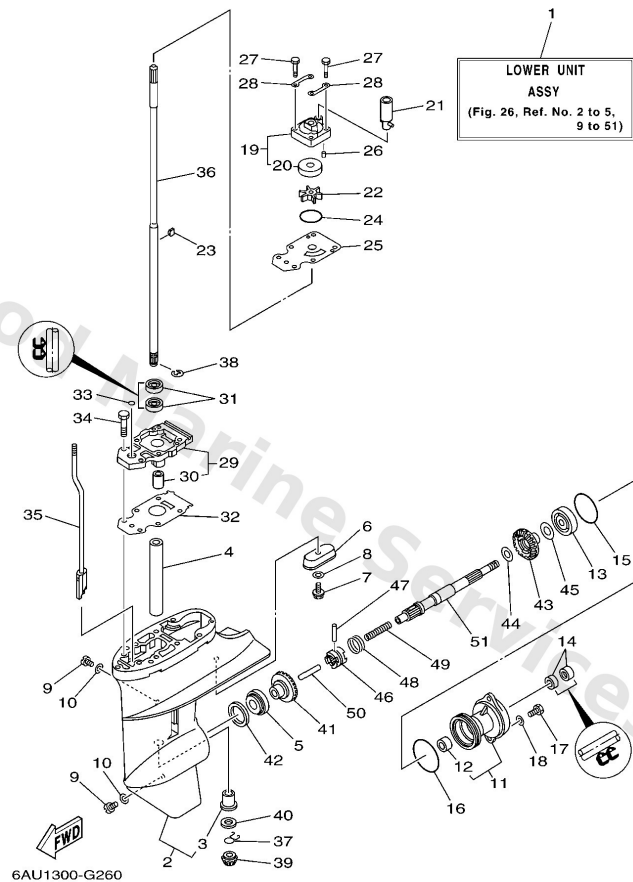
Intake



6AU1300-G060

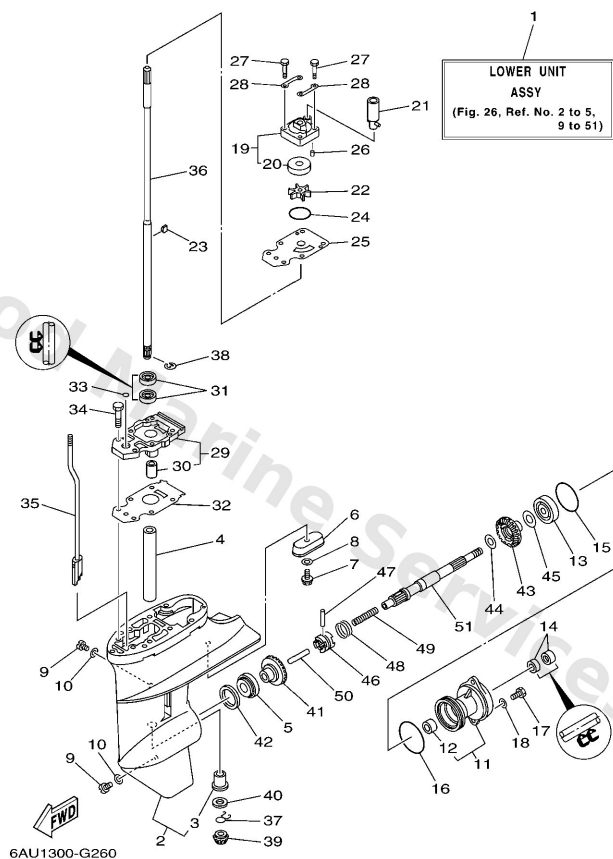
Ref	Part	
16	9046508M83 Clamp FLUSHING KIT	Buy now
17	9709506010 Bolt FLUSHING KIT	Buy now
18	9299506600 Washer, plain (646) FLUSHING KIT	Buy now
19	6H44127101 Knob, choke	Buy now
20	6894127300 Grommet	Buy now
21	68T4125600 Rod, choke 1	Buy now
22	6J84126200 Joint, choke lever	Buy now

Lower Casing & Drive 1



Ref	Part	
1	6AU45300004D Lower unit assembly S(16.9")	Buy now
1	6AU45300104D Lower unit assembly L(21.9")	Buy now
2	6AU45311004D Casing, lower	Buy now
3	6G14531709 Bushing, drive shaft 2	Buy now
4	9038714M49 Collar (6g1)	Buy now
5	93306004U0 Bearing (7k2)	Buy now
6	68T4525100 Anode	Buy now
7	9589506016 Bolt, flange deep recess	Buy now
8	9299006300 Washer, tooth	Buy now
9	9034008002 Plug, straight screw	Buy now
10	9043008020 Gasket	Buy now
11	6G145361014D Cap, lower casing	Buy now
12	6G14536209 Bushing, lower casing cap	Buy now
14	9310115074 Oil seal (655)	Buy now
15	9321049046 O-ring (620)	Buy now

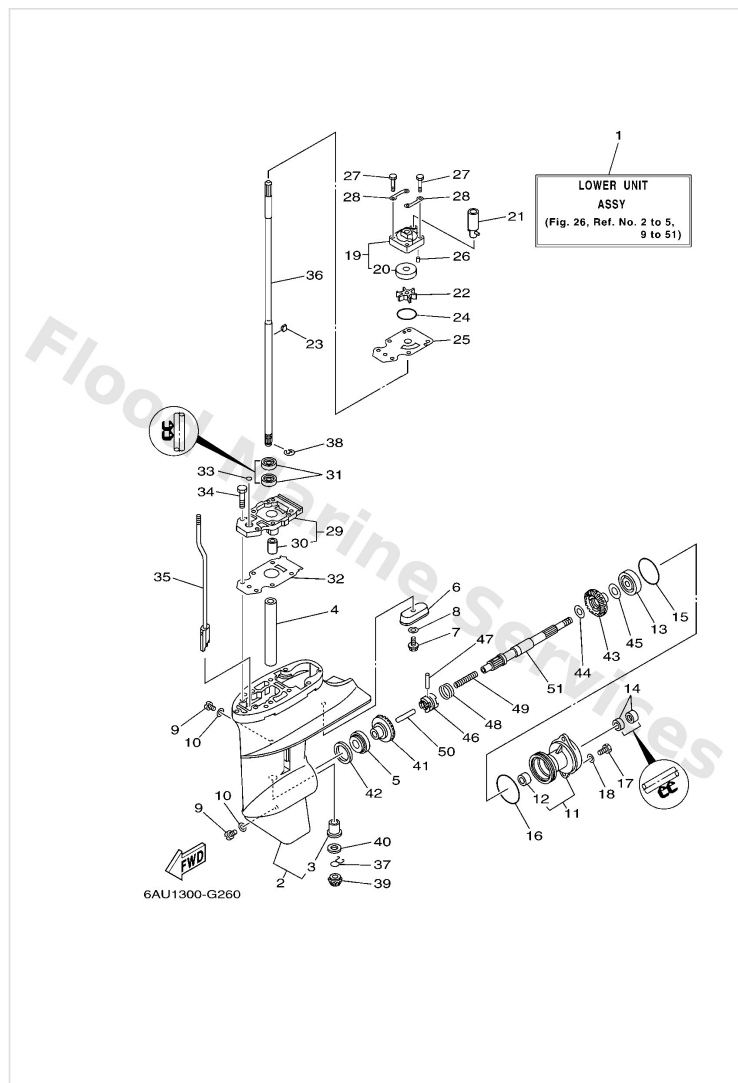
Lower Casing & Drive 1



6AU1300-G260

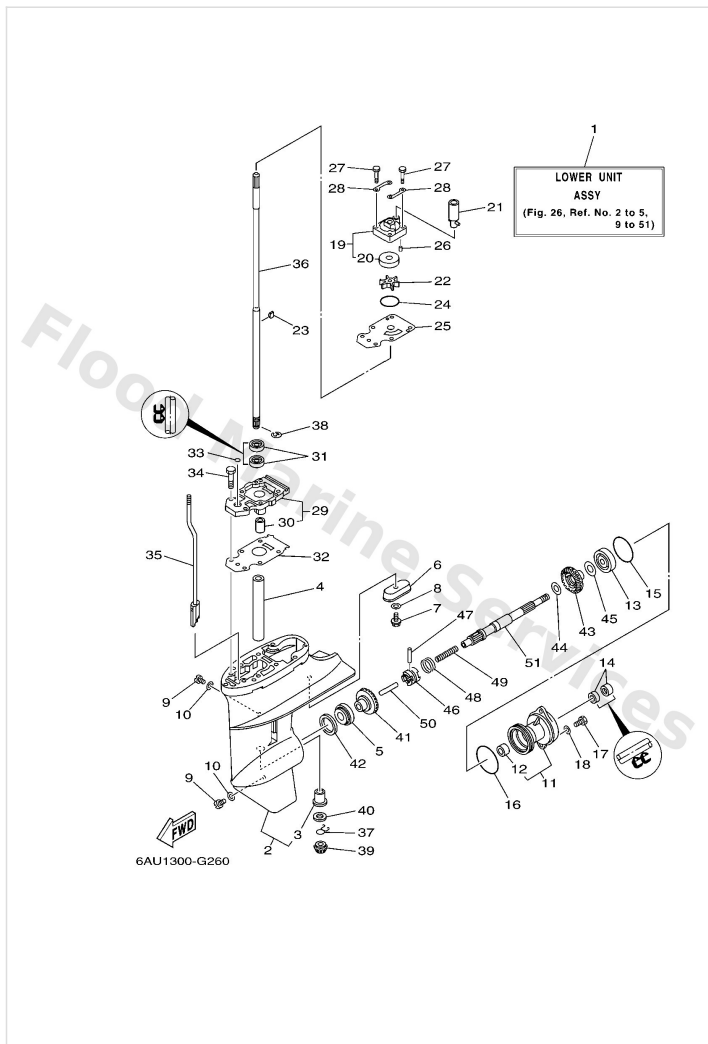
Ref	Part	
16	9321053M08 O-ring(50m)	Buy now
17	9709506016 Bolt, hexagon deep recess	Buy now
18	9299506600 Washer, plain (646)	Buy now
19	63V4430100 Water pump housing comp.	Buy now
20	63V4432200 Insert, cartridge	Buy now
21	68T4436600 Damper, water seal 2	Buy now
22	68T4435200 Impeller	Buy now
23	6644433800 Key, woodruff	Buy now
24	9321044398 O-ring(55x)	Buy now
25	68T4432300 Outer plate, cartridge	Buy now
26	9360412M07 Pin, dowel (688)	Buy now
27	9708008045 Bolt, hexagon	Buy now
28	63V4432800 Plate	Buy now
29	68T45331005B Housing, bearing	Buy now
30	6G14531609 Bushing, drive shaft 1	Buy now

Lower Casing & Drive 1



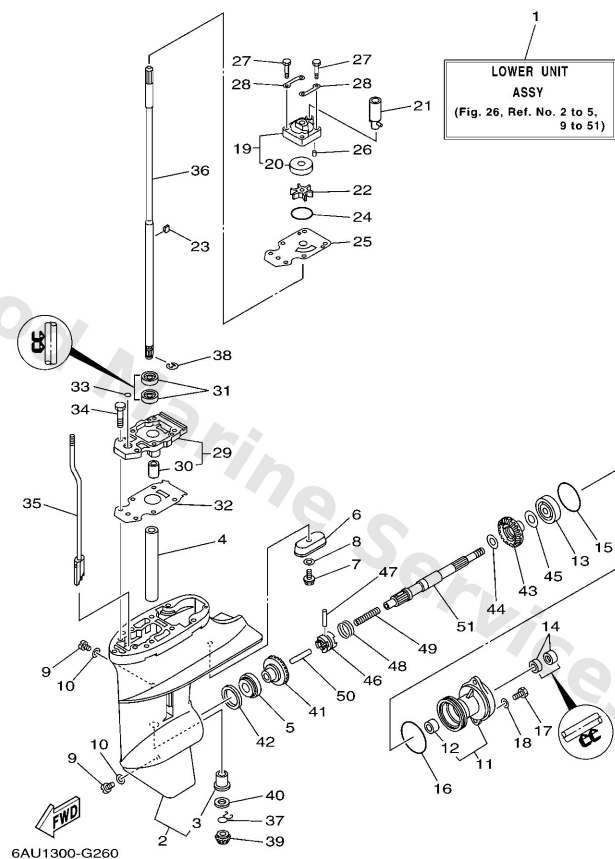
Ref	Part	
31	9310111M23 Oil seal (6g1)	Buy now
32	68T45315A0 Packing, lower casing	Buy now
33	9321006ME6 O-ring	Buy now
34	9708008025 Screw, bind(j36)	Buy now
35	68T4415000 Shift cam assembly	Buy now
36	6AU4551100 Shaft, drive S(16.9")	Buy now
36	6AU4551110 Shaft, drive L(21.9")	Buy now
37	9046709M05 Clip (6g1)	Buy now
38	9900107600 Circlip(6l2)	Buy now
39	68T4555100 Pinion	Buy now
40	6G14553300 Shim (t:1.9mm) UR	Buy now
40	6G14553310 Shim (t:2.0mm) UR	Buy now
40	6G14553320 Shim (t:2.1mm) UR	Buy now
40	6G14553330 Shim (t:2.2mm) UR	Buy now
41	68T4556000 Gear	Buy now

Lower Casing & Drive 1



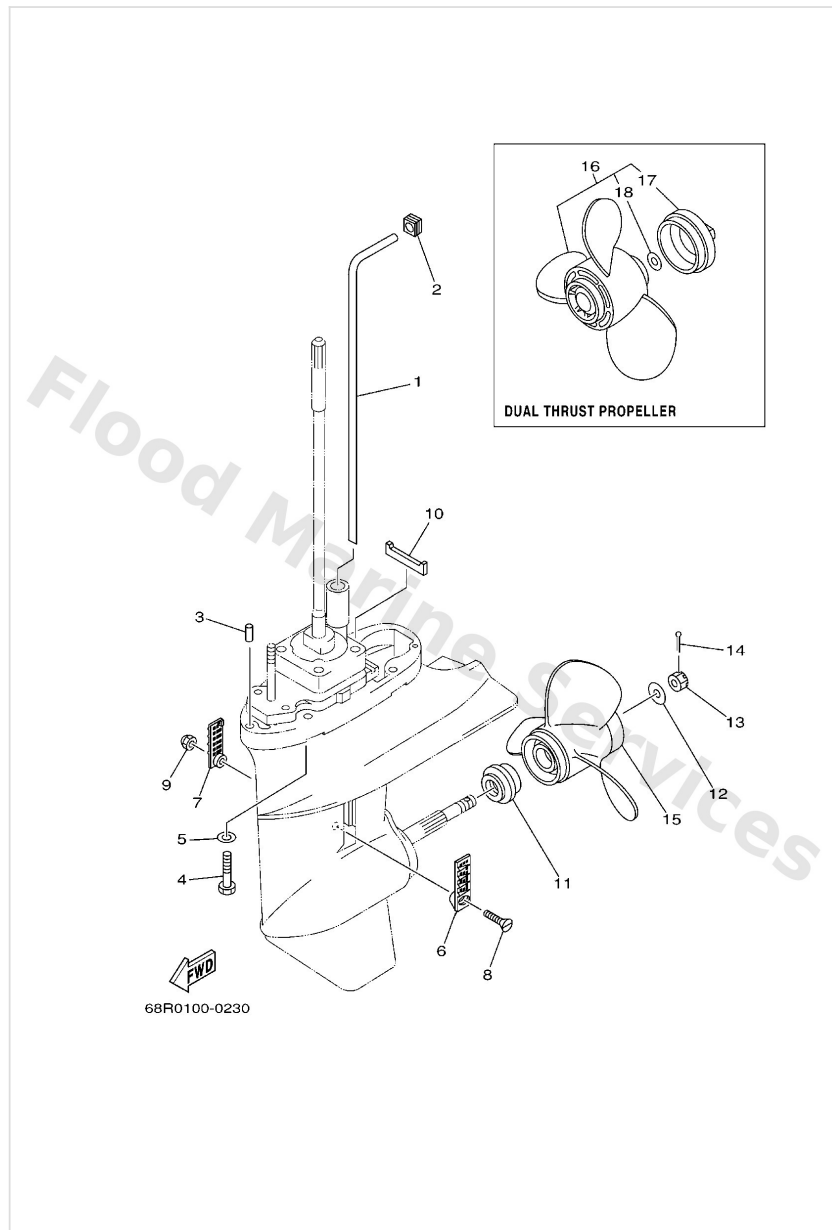
Ref	Part	
42	6644558701 Shim (t:0.10mm) UR	Buy now
42	6644558710 Shim (t:0.12mm) UR	Buy now
42	6644558720 Shim (t:0.15mm) UR	Buy now
42	6644558730 Shim (t:0.18mm) UR	Buy now
42	6644558740 Shim (t:0.30mm) UR	Buy now
42	6644558750 Shim (t:0.40mm) UR	Buy now
42	6644558760 Shim (t:0.50mm) UR	Buy now
43	68T4557100 Gear	Buy now
44	9020115M89 Washer, plate (6g1)	Buy now
45	6474556700 Shim, gear adjust UN	Buy now
46	68T4563100 Clutch, dog	Buy now
47	6G14563200 Cross, pin	Buy now
48	6544563300 Ring, cross pin	Buy now
49	90501140A1 Spring, compression	Buy now
50	6G14563500 Plunger, shift	Buy now

Lower Casing & Drive 1



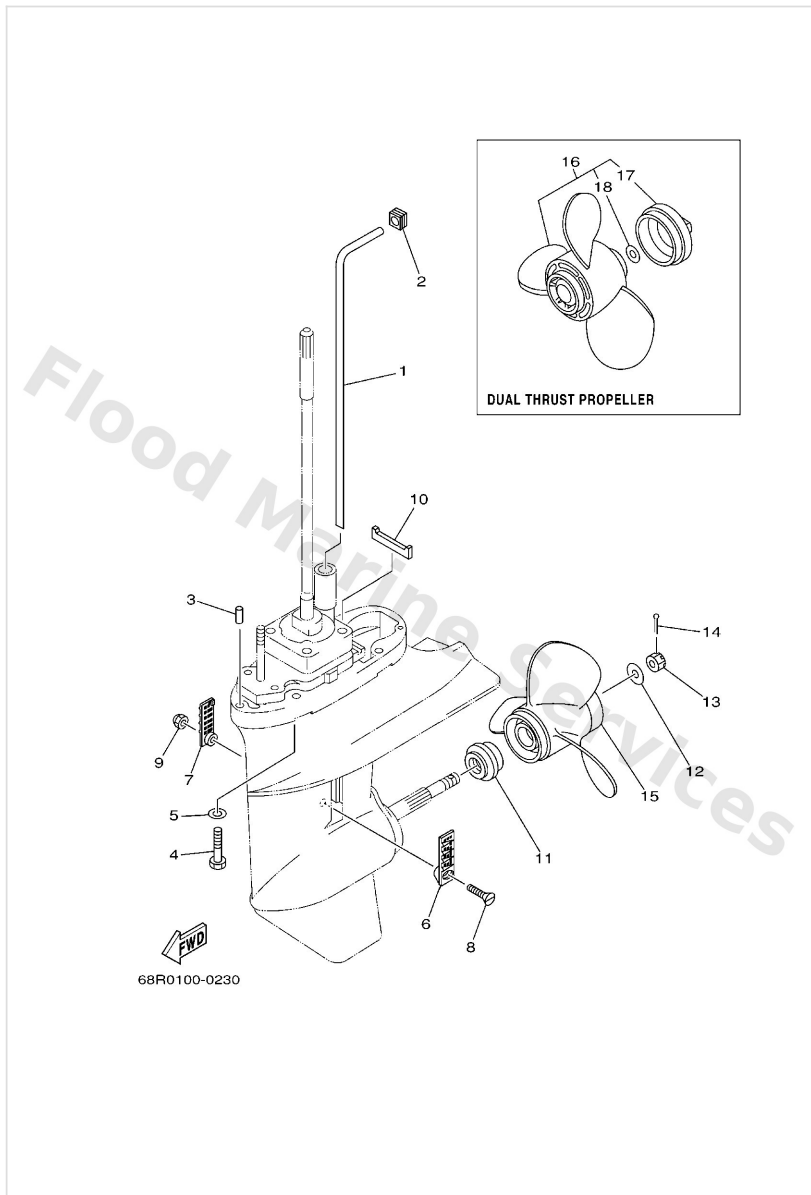
Ref	Part	
51	68T4561100 Shaft, propeller	Buy now

Lower Casing & Drive 2



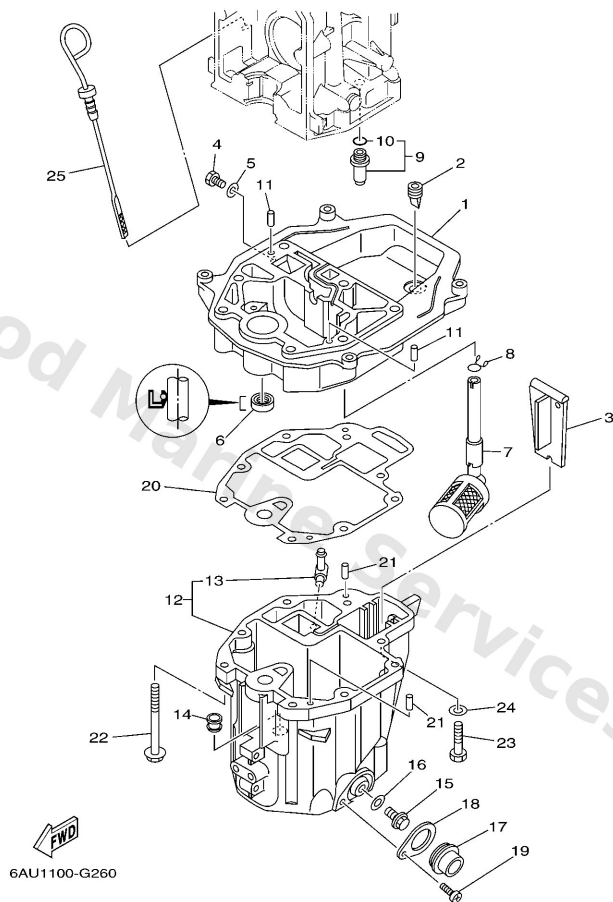
Ref	Part	
1	68T4436100 Tube, water 1 S(16.9")	Buy now
1	68T4436110 Tube, water 1 L(21.9")	Buy now
2	63V4436510 Damper, water seal 1	Buy now
3	9360412M07 Pin, dowel (688)	Buy now
4	9707508035 Bolt(70w)	Buy now
5	9299508600 Washer, plain (663)	Buy now
6	6G14521400 Cover, water inlet	Buy now
7	6G14521500 Cover, water inlet	Buy now
8	9015205M03 Screw, countersunk	Buy now
9	9018505002 Nut nylon (sus)(ex4)	Buy now
10	63V4537500 Damper, seal	Buy now
11	6G14598702 Spacer	Buy now
12	9020110M01 Washer, plate(6m7)	Buy now
13	9017110M01 Nut castle (683)	Buy now
14	9149030020 Pin cotter	Buy now

Lower Casing & Drive 2



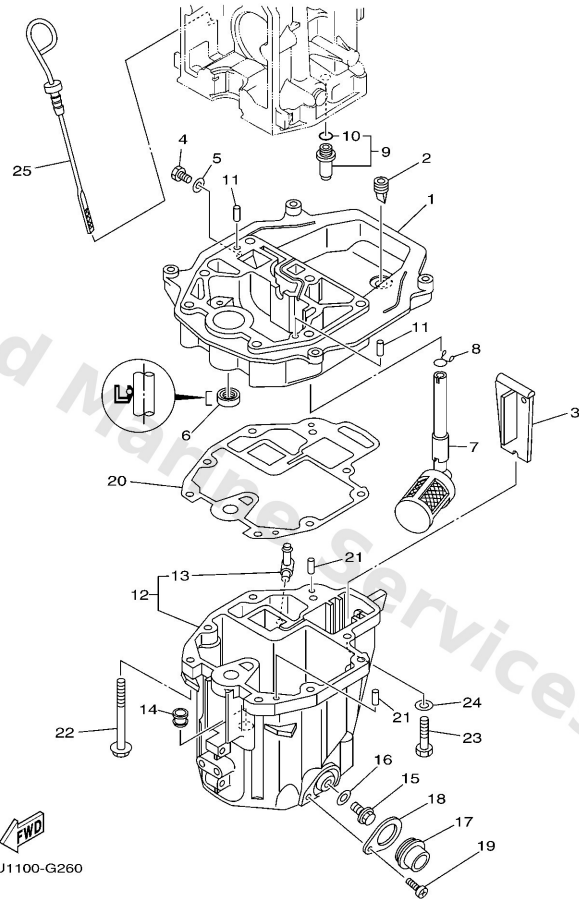
Ref	Part	
15	6G14594100EL Propeller (3x8-1/2"x8-1/2"-n) UR	Buy now
15	6G14594300EL Propeller (3x8-1/2 x7-1/2 -n) UR	Buy now
15	6G14594700EL Propeller (3x8-1/2"x6-1/2"-n) UR	Buy now
15	6G14595200EL Propeller (3x8-1/2 x8 -n) UR	Buy now
15	6G14595400EL Propeller (3x8-1/2 x9-1/4 -n) UR	Buy now
16	6G1W459101EL Propeller (3x9 x7 -n) UR	Buy now
16	6G1W459200EL Propeller (3x9 x5 -n) UR	Buy now
17	6G14561601 Nut, propeller	Buy now
18	9020110M02 Washer, plate(6g9)	Buy now

Oil Pan



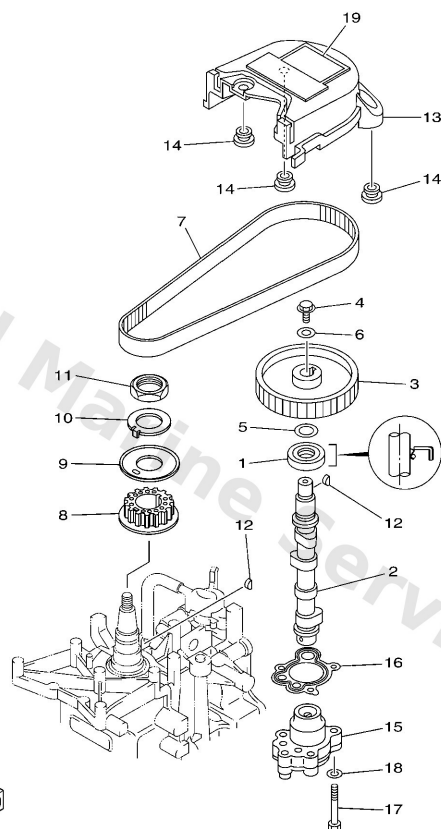
Ref	Part	
1	68T411370094 Guide, exhaust	Buy now
2	65W4271700 Rubber, seal 2	Buy now
3	68T4518100 Plate	Buy now
4	9709508014 Bolt, hexagon deep recess	Buy now
5	9043008143 Gasket (256-11198-00)	Buy now
6	9310112M70 Oil seal	Buy now
7	68T1342101 Strainer 2	Buy now
8	9046711M08 Clip(72x)	Buy now
9	6G81157500 Relief valve ass'y	Buy now
10	9321012M62 O-ring (6g8)	Buy now
11	9360619M23 Pin, dowel	Buy now
12	68T15311015B Oil pan	Buy now
13	6H11137200 Nipple, hose	Buy now
14	9048010M28 Grommet(6k7)	Buy now
15	9034010M10 Plug, straight screw	Buy now

Oil Pan



Ref	Part	
16	9043010M11 Gasket	Buy now
17	68T1531600 Damper, engine mount 1	Buy now
18	68T1531700 Spacer, engine mount	Buy now
19	9788505008 Screw, pan head	Buy now
20	68T1347500 Gasket	Buy now
21	9360412M07 Pin, dowel (688)	Buy now
22	9011908005 Bolt, with washer	Buy now
23	9707508030 Bolt, hexagon (fj1)	Buy now
24	9299508600 Washer, plain (663)	Buy now
25	68T1536200 Plug, oil level	Buy now

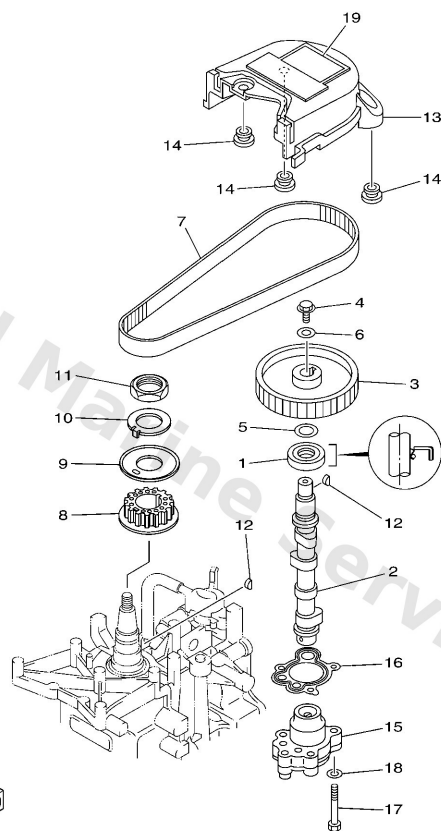
Oil Pump




60S1300-D080

Ref	Part	
1	9310218M21 Oil seal (6g8)	Buy now
2	68T1217100 Camshaft 1	Buy now
3	66M115370094 Gear, driven	Buy now
4	9010506M14 Bolt (6e0)	Buy now
5	9020113201 Washer 6474283300	Buy now
6	9020106M94 Washer (6g8)	Buy now
7	68T4624100 Belt	Buy now
8	68T1153600 Gear, drive	Buy now
9	68T1155700 Washer 1	Buy now
10	6G81158701 Washer, lock	Buy now
11	9017024M09 Nut (6g8)	Buy now
12	9028003M01 Key woodruff 146115450000	Buy now
13	6AU4629700 Cover, dust	Buy now
14	9048010627 Grommet	Buy now
15	68T1330000 Oil pump assembly	Buy now

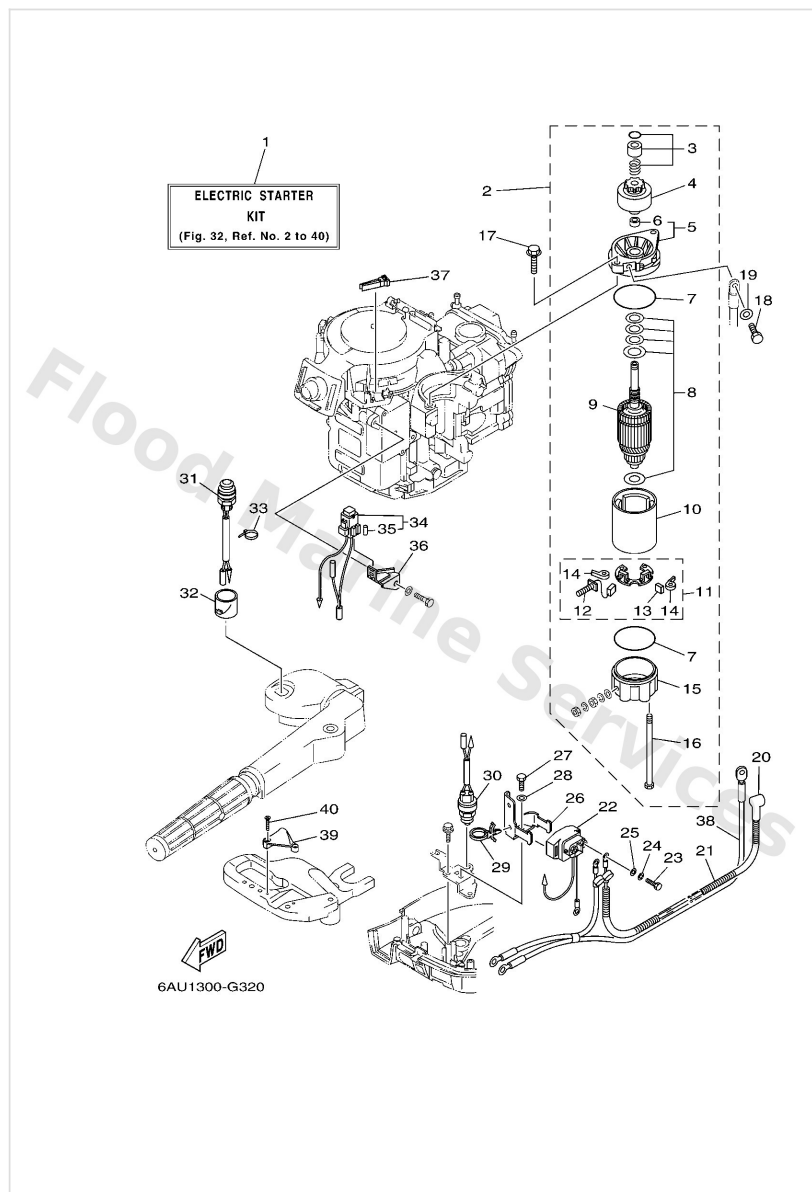
Oil Pump



60S1300-D080

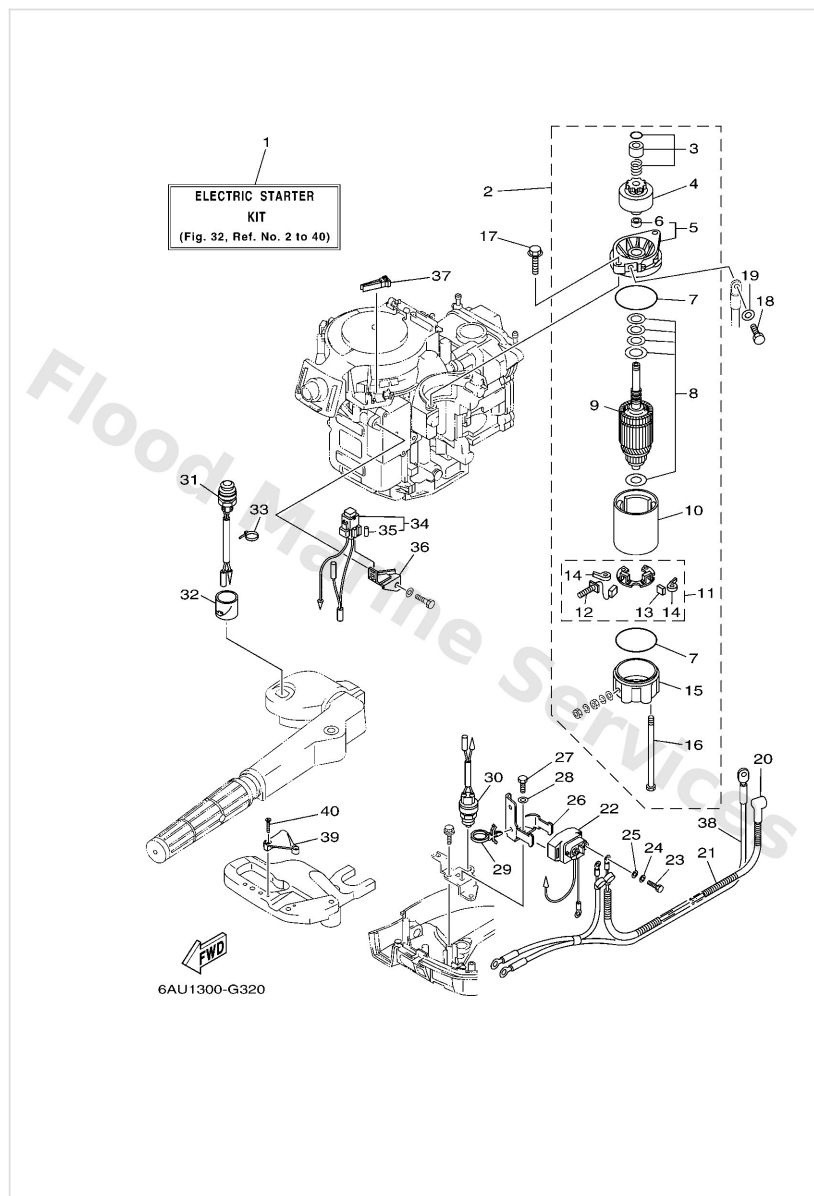
Ref	Part	
16	68T1332900 Gasket, pump cover	Buy now
17	9709506030 Bolt(jf7)	Buy now
18	9299506600 Washer, plain (646)	Buy now
19	6G91213860 Mark Caution	Buy now

Optional Parts 1



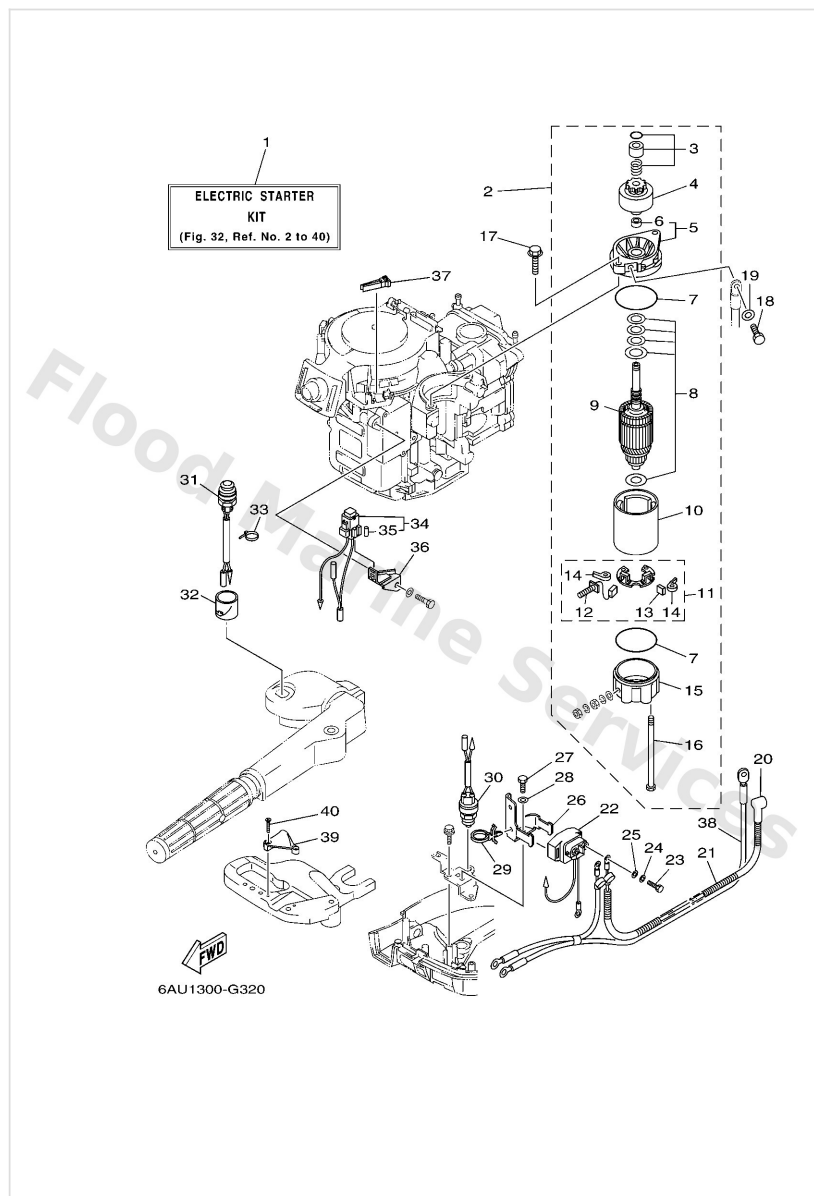
Ref	Part	
1	68RW818001 Electric starter kit AP FOR RUS	Buy now
2	68T8180000 Starting motor assembly	Buy now
3	68T8185700 Pinion stopper set	Buy now
4	6898180712 Pinion assembly	Buy now
5	6F58183010 Front cover assembly	Buy now
6	6898183100 Metal, front	Buy now
7	6898184711 O-ring	Buy now
8	6898180911 Washer kit	Buy now
9	6898185011 Armature assembly	Buy now
10	6898181011 Stator ass'y	Buy now
11	6898184011 Brush holder assembly	Buy now
12	6898181111 Brush 1	Buy now
13	6898181211 Brush 2	Buy now
14	6898181310 Spring, brush	Buy now
15	6898182011 Rear cover ass'y	Buy now

Optional Parts 1



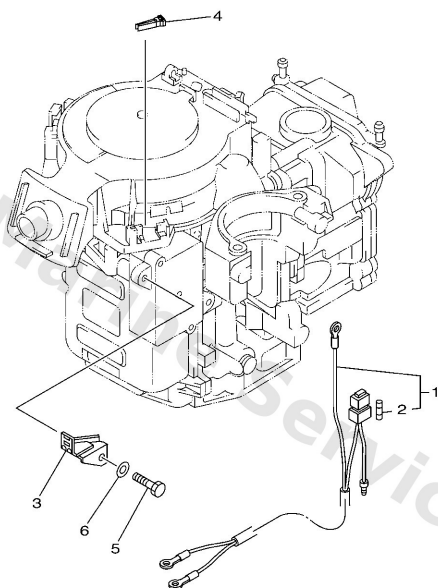
Ref	Part	
16	6898182610 Bolt	Buy now
17	9011908M76 Bolt, with washer(6e5)	Buy now
18	9709508016 Bolt, hexagon deep recess	Buy now
19	9299508600 Washer, plain (663)	Buy now
20	6G88211700 Wire, lead	Buy now
21	9044610M86 Hose	Buy now
22	68T8194000 Starter relay assembly	Buy now
23	9709506010 Bolt	Buy now
24	9299506100 Washer(6a1)	Buy now
25	9299506600 Washer, plain (646)	Buy now
26	68T8194501 Plate, switch fitting	Buy now
27	9709506012 Bolt(gh1)	Buy now
29	9046512M56 Clamp(62t)	Buy now
30	6F58254001 Neutral switch assembly	Buy now
31	68T8187000 Starting switch assembly	Buy now

Optional Parts 1



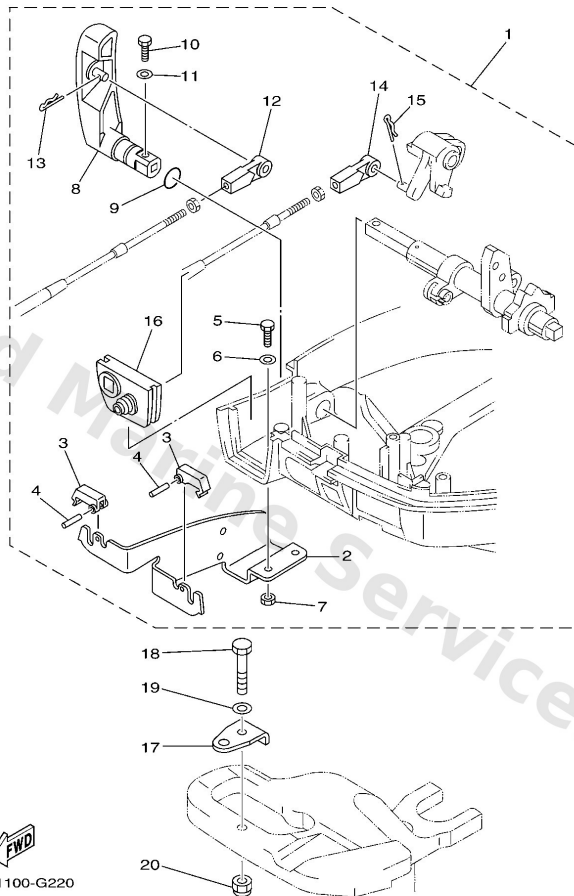
Ref	Part	
32	68T8182100 Cover, switch	Buy now
33	9046511M10 Clamp	Buy now
34	68T8215000 Fuse holder assembly	Buy now
35	66V8215100 Fuse (10a)	Buy now
36	68T8217101 Stay, fuse box	Buy now
37	67F2812A00 Puller, fuse	Buy now
38	68T8210500 Battery cable (l: 3.0m)	Buy now
39	68T8259400 Clamp	Buy now
40	9015105003 Screw, countersunk	Buy now

Optional Parts 2



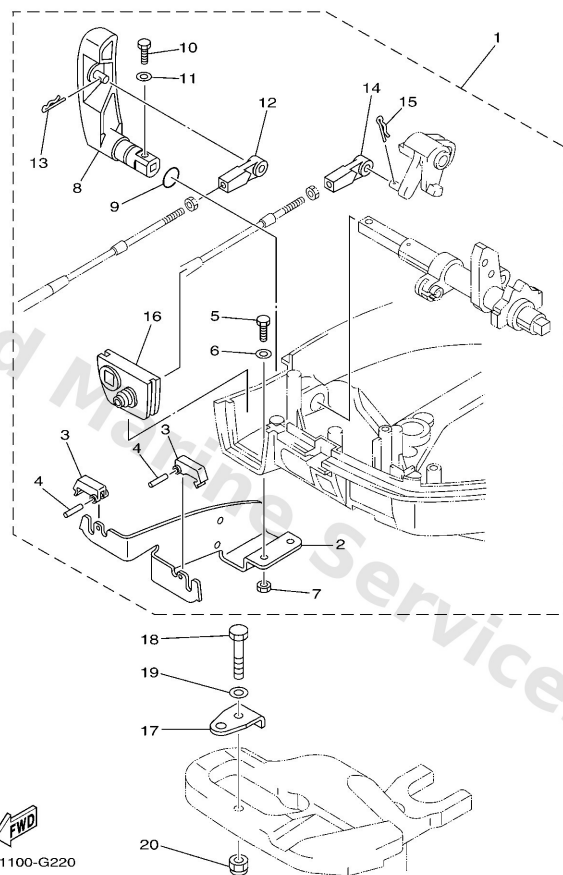
Ref	Part	
1	68T8194900 Wire, lead AP FOR RUS	Buy now
2	66V8215100 Fuse (10a)	Buy now
3	68T8217101 Stay, fuse box AP FOR RUS	Buy now
4	67F2812A00 Puller, fuse AP FOR RUS	Buy now
5	9709506012 Bolt(gh1) AP FOR RUS	Buy now
6	9299506600 Washer, plain (646) AP FOR RUS	Buy now

Remo Con Attachment



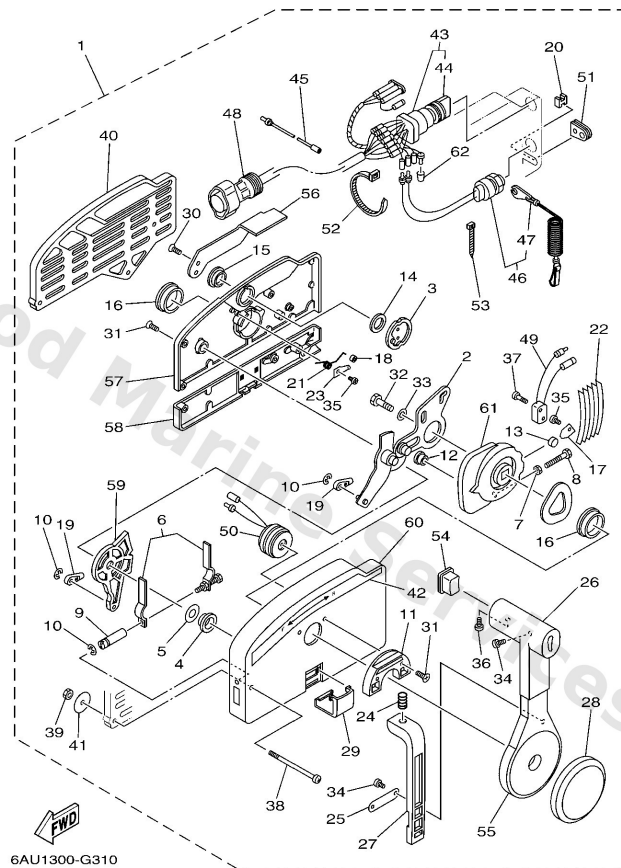
Ref	Part	
1	6AU4850100 Remote cont. attachment assembly. AP	Buy now
2	68T4853100 Bracket, remote control 1	Buy now
3	6824853850 Clamp, cable	Buy now
4	9169030012 Pin, spring	Buy now
5	9709506012 Bolt(gh1)	Buy now
6	9299506600 Washer, plain (646)	Buy now
7	9538006600 Nut(661)	Buy now
8	6AU4411110 Handle, gear shift	Buy now
9	9321012327 O-ring(3ld)	Buy now
10	9709505016 Bolt(6a1)	Buy now
11	9299505600 Washer, plain (646)	Buy now
12	6634834400 Cable end, remote control	Buy now
13	9046818008 Clip 620436610000	Buy now
16	68T4272510 Grommet	Buy now
17	63V4851101 Hook, steering AP	Buy now

Remo Con Attachment



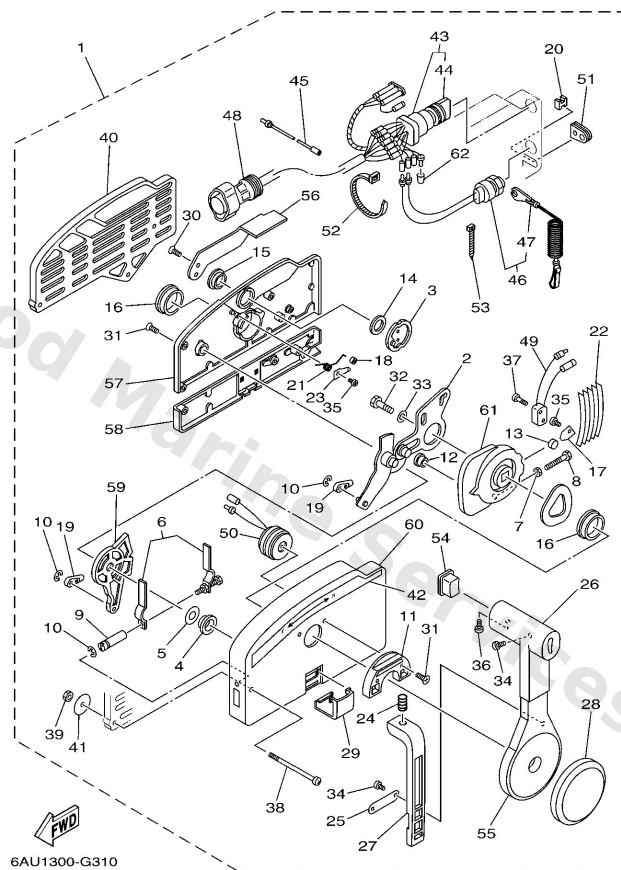
Ref	Part	
18	9707508035 Bolt(70w) AP	Buy now
19	9299508600 Washer, plain (663) AP	Buy now
20	9018508057 Nut, nylon (6j8) AP	Buy now

Remote Control Assy



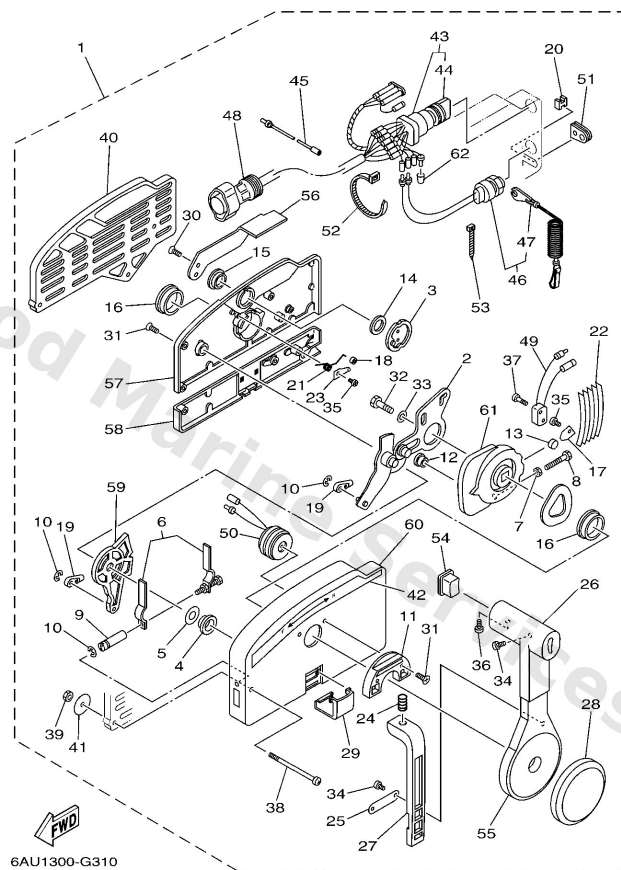
Ref	Part	
1	7034820116 Remote control assembly (10p) AP	Buy now
2	7034826101 Arm, throttle	Buy now
3	7034815300 Shaft, free accel.	Buy now
4	7034823500 Bushing	Buy now
5	7034826800 Spacer 3	Buy now
6	7034826400 Throttle, friction	Buy now
7	9538005600 Nut, hexagon (663)	Buy now
8	9738005025 Bolt	Buy now
9	7034826500 Shaft Friction	Buy now
10	9343006024 Circlip (701)	Buy now
11	7034824500 Plate, lock	Buy now
12	7034825200 Roller, cam	Buy now
13	7014824800 Roller, free accel	Buy now
14	7034819800 Washer, wave 3	Buy now
15	7034824300 Bushing 3	Buy now

Remote Control Assy



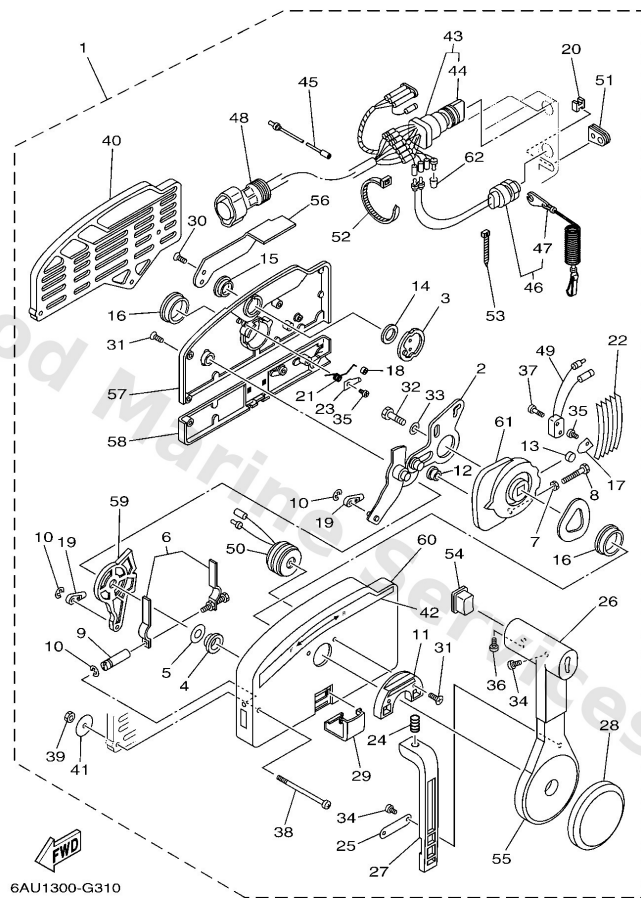
Ref	Part	
16	7034823600 Bushing	Buy now
17	7034818900 Retainer	Buy now
18	7034823400 Roller, detent	Buy now
19	7034834501 Cable end, remote control 2	Buy now
20	7034835800 Anchor, cable	Buy now
21	7034824400 Spring, free accel.	Buy now
22	7034823800 Spring, detent	Buy now
23	7034824600 Spacer 1	Buy now
24	7034822700 Spring, neutral lock	Buy now
25	7034822600 Plate, stopper	Buy now
26	7034822200 Grip, control lever SINGLE	Buy now
27	7034822300 Lock, neutral	Buy now
28	7034822500 Cover	Buy now
29	7034821900 Cover, lead	Buy now
30	7034828100 Screw, flat head	Buy now

Remote Control Assy



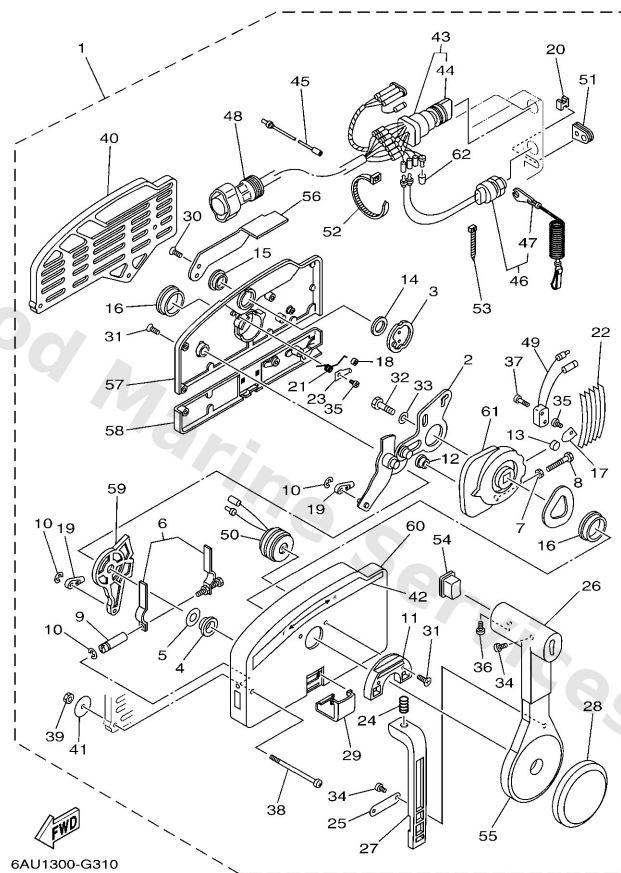
Ref	Part	
31	7034828200 Screw	Buy now
32	9738008030 Bolt, hexagon (fj1)	Buy now
33	9299008600 Washer, plain (663)	Buy now
34	9858004010 Screw, pan head (e56)	Buy now
35	9858004006 Screw, pan head (7h3)	Buy now
36	9858005010 Screw, pan head(62x)	Buy now
37	9858003015 Screw, pan head (n151)	Buy now
38	7034829110 Screw	Buy now
39	9538006600 Nut(661)	Buy now
40	7034829310 Spacer, remote control SINGLE	Buy now
41	7014828700 Washer 1	Buy now
42	7034821500 Graphic	Buy now
43	7038251043 Main switch assembly	Buy now
44	7038257700 Cap, key	Buy now
45	7038253100 Wire, lead	Buy now

Remote Control Assy



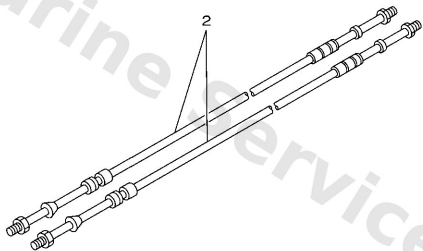
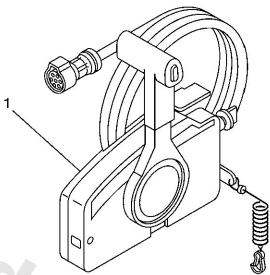
Ref	Part	
46	6888257501 Engine stop switch assembly	Buy now
47	6828255600 Lanyard, stop switch	Buy now
48	6888258A20 10p main harness mec 2m (6ft) (10P)	Buy now
49	7038254000 Neutral switch assembly	Buy now
50	7038338302 Buzzer	Buy now
51	7034828400 Grommet	Buy now
52	7038259100 Band	Buy now
53	7038259200 Band	Buy now
54	7034822400 Cover, control lever WITHOUT PT/T SW.	Buy now
55	7034822100 Grip	Buy now
56	7034815200 Knob, free accel	Buy now
57	7034821200 Rear housing	Buy now
58	7034821300 Back, panel	Buy now
59	7034827100 Arm, shift	Buy now
60	7034821101 Housing,1	Buy now

Remote Control Assy



Ref	Part	
61	7034823200 Drive gear	Buy now
62	7038254200 Cap	Buy now

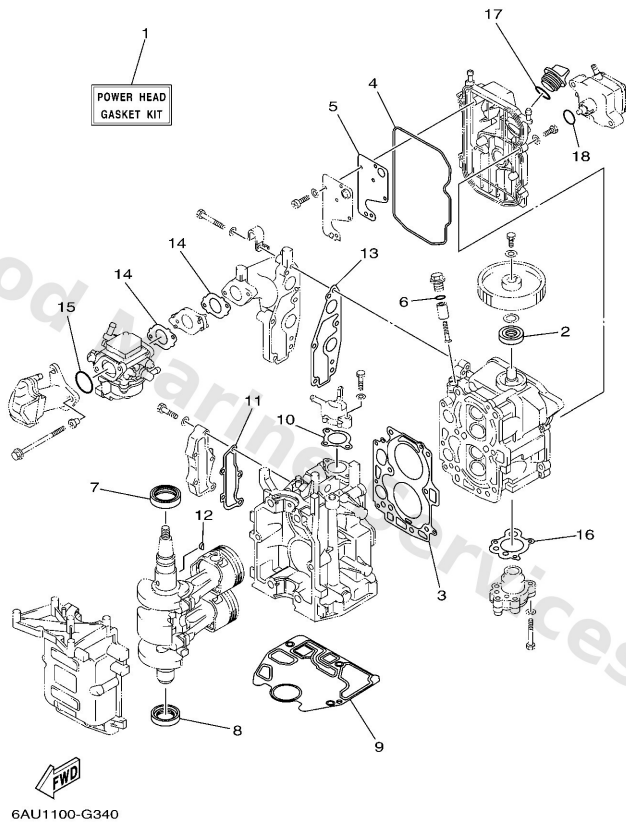
Remote Control Box



67M0100-8280

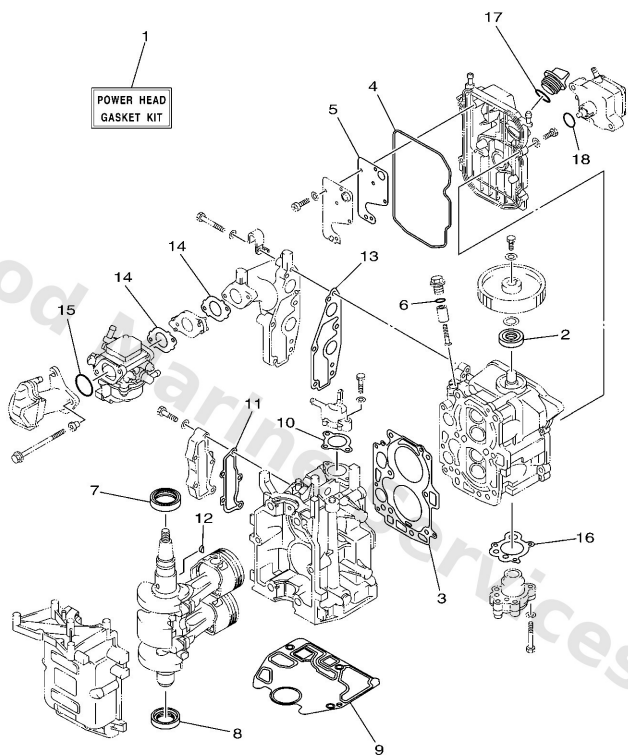
Ref	Part	
1	7034820116 Remote control assembly (10p) AP	Buy now
2	7014831080 Cable, Remote Control L=10F UR	Buy now
2	7014831090 Cable, Remote Control L=11F UR	Buy now
2	7014832000 Cable, Remote Control L=12F UR	Buy now

Repair Kit 1



Ref	Part	
1	6AUW000100 Power head gasket kit	Buy now
2	9310218M21 Oil seal (6g8)	Buy now
3	68T1118100 Gasket, cylinder head 1	Buy now
4	68T1135600 Seal, cylinder 2	Buy now
5	68T11169A0 Gasket, breather cover	Buy now
6	9321013M63 O-ring (6g8)	Buy now
7	9310230M22 Oil seal (6g8)	Buy now
8	9310125M69 Oil seal	Buy now
9	68T1135100 Gasket, cylinder	Buy now
10	6G812414A0 Gasket, cover	Buy now
11	68T41114A0 Gasket, exhaust outer cover	Buy now
12	9028003M01 Key woodruff 146115450000	Buy now
13	68T1364500 Gasket, manifold 1	Buy now
14	68T13646A0 Gasket, manifold 2	Buy now
15	9321031MJ5 O-ring	Buy now

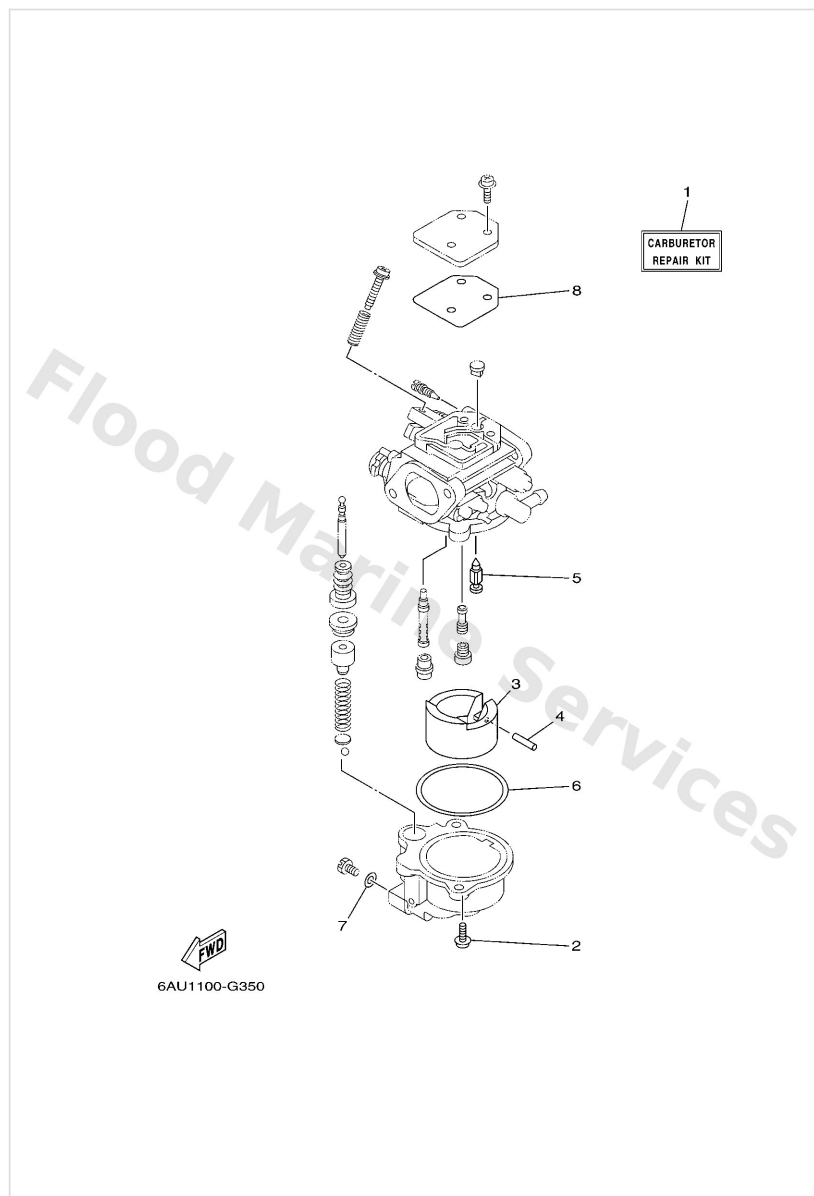
Repair Kit 1



6AU1100-G340

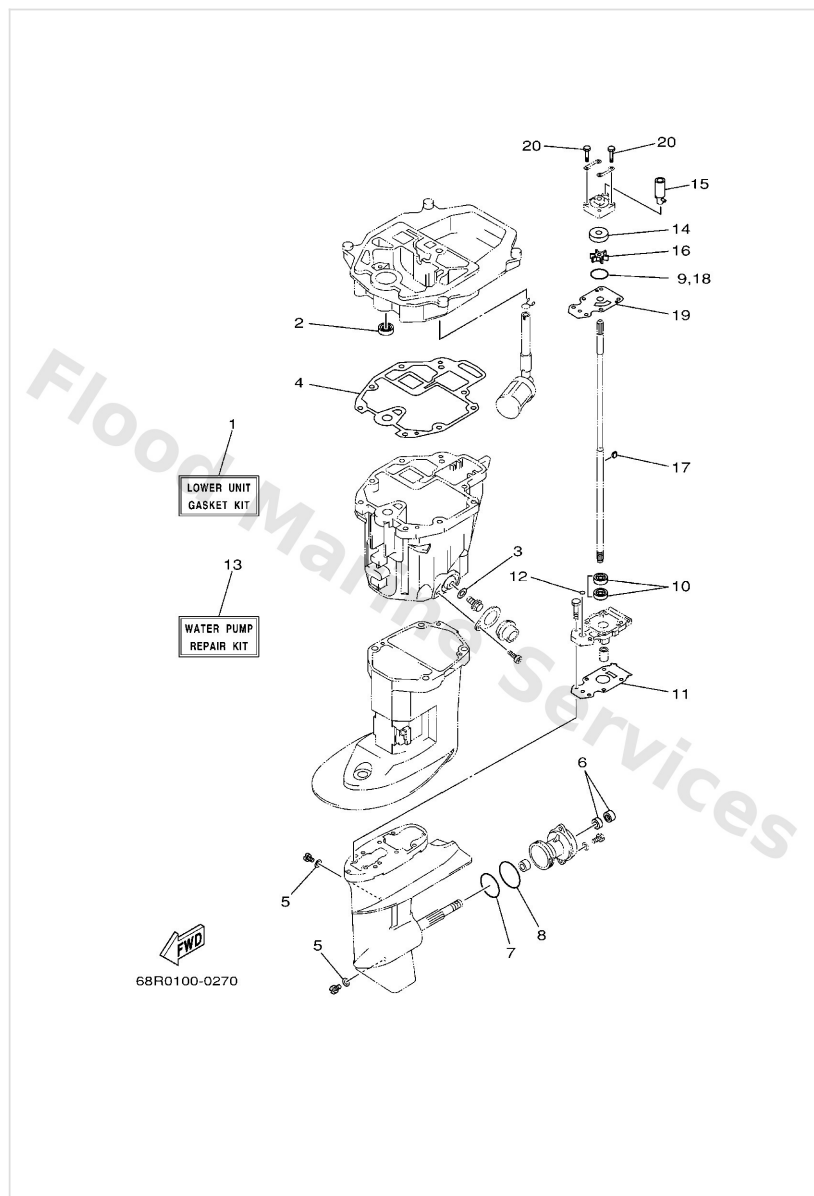
Ref	Part	
16	68T1332900 Gasket, pump cover	Buy now
17	9321024M79 O-ring	Buy now
18	9321020M65 O-ring	Buy now

Repair Kit 2



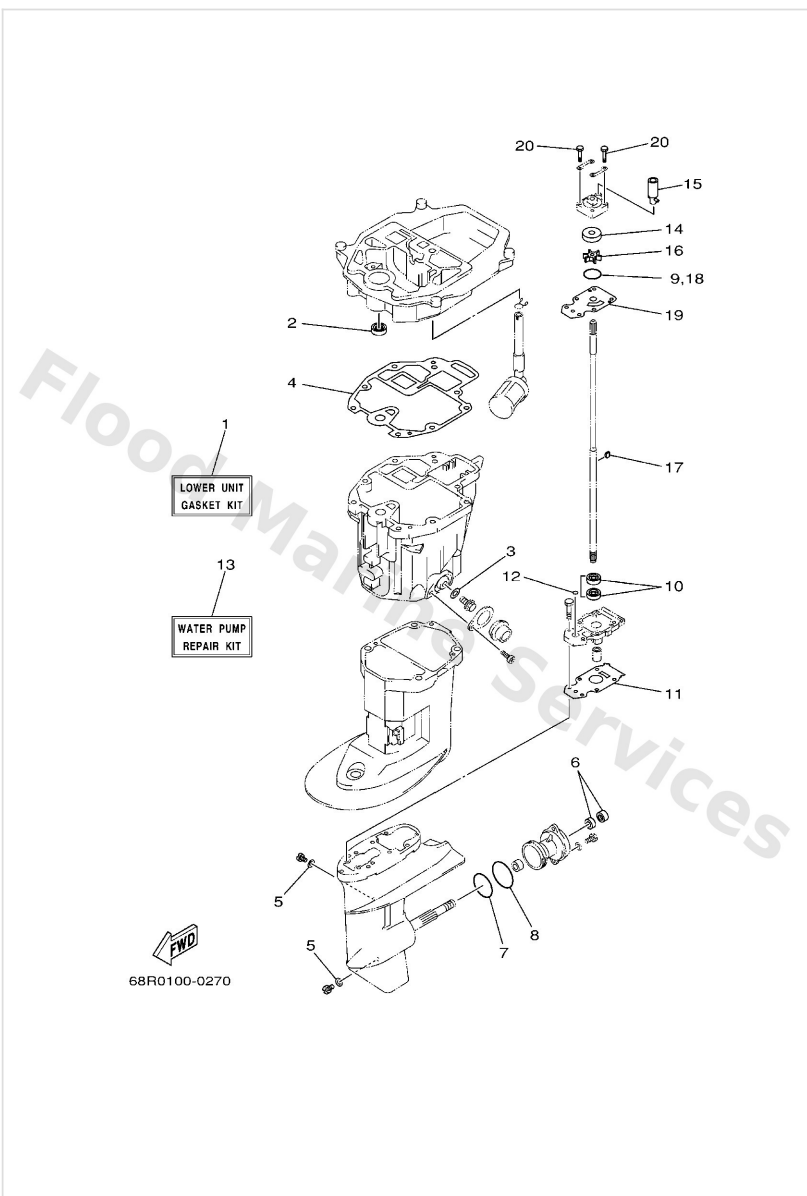
Ref	Part	
1	6AUW009300 Carburetor repair kit	Buy now
2	9798004112 Screw, pan head (686)	Buy now
3	6AU1438500 Float	Buy now
4	67D1438600 Pin, float	Buy now
5	68T1454600 Valve, needle	Buy now
6	6AU1498400 Gasket, float chamber	Buy now
7	6J81495900 Gasket, drain screw	Buy now
8	67D1453600 Gasket	Buy now

Repair Kit 3



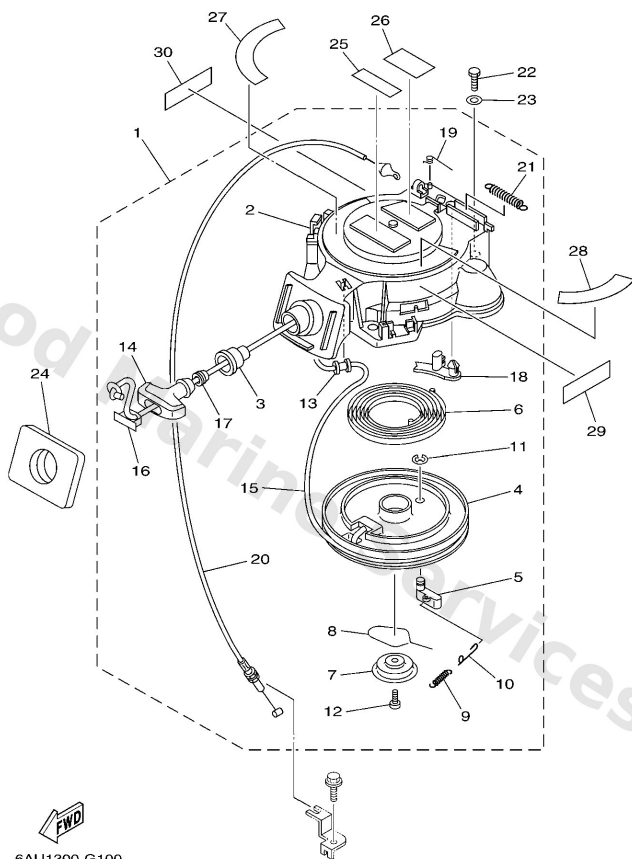
Ref	Part	
1	68TW000120 Lower unit gasket kit	Buy now
2	9310112M70 Oil seal	Buy now
3	9043010M11 Gasket	Buy now
4	68T1347500 Gasket	Buy now
5	9043008020 Gasket	Buy now
6	9310115074 Oil seal (655)	Buy now
7	9321049046 O-ring (620)	Buy now
8	9321053M08 O-ring(50m)	Buy now
9	9321044398 O-ring(55x)	Buy now
10	9310111M23 Oil seal (6g1)	Buy now
11	68T45315A0 Packing, lower casing	Buy now
12	9321006ME6 O-ring	Buy now
13	68TW007800 Water pump repair kit	Buy now
14	63V4432200 Insert, cartridge	Buy now
15	68T4436600 Damper, water seal 2	Buy now

Repair Kit 3



Ref	Part	
16	68T4435200 Impeller	Buy now
17	6644433800 Key, woodruff	Buy now
19	68T4432300 Outer plate, cartridge	Buy now
20	9708008045 Bolt, hexagon	Buy now

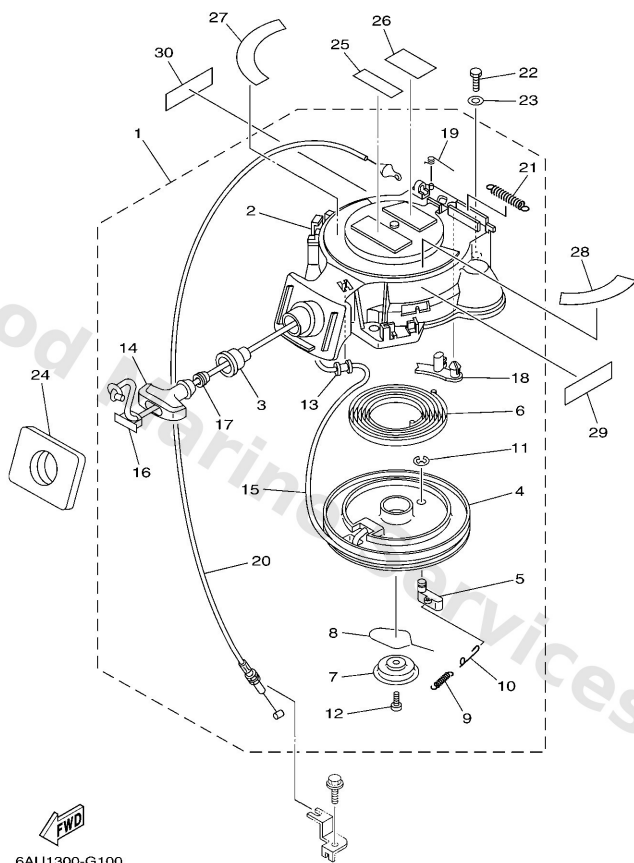
Starter



*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.8M
 *1: A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 1.8M

Ref	Part	
1	68T1571013 Starter assembly	Buy now
2	68T1571103 Case, starter	Buy now
3	68T1579500 Guide, rope	Buy now
4	63V1571400 Drum, sheave	Buy now
5	63V1574100 Pawl, drive	Buy now
6	63V1571300 Spring, starter	Buy now
7	68T1571600 Plate, drive	Buy now
8	63V1570501 Spring, drive pawl	Buy now
9	63V1576701 Spring	Buy now
10	68T1578400 Spring, return	Buy now
11	63V1574400 Circlip	Buy now
12	68T1579300 Screw	Buy now
13	68T1576400 Collar 1	Buy now
14	6G11575500 Handle, starter	Buy now
15	* item_description *1	Buy now

Starter



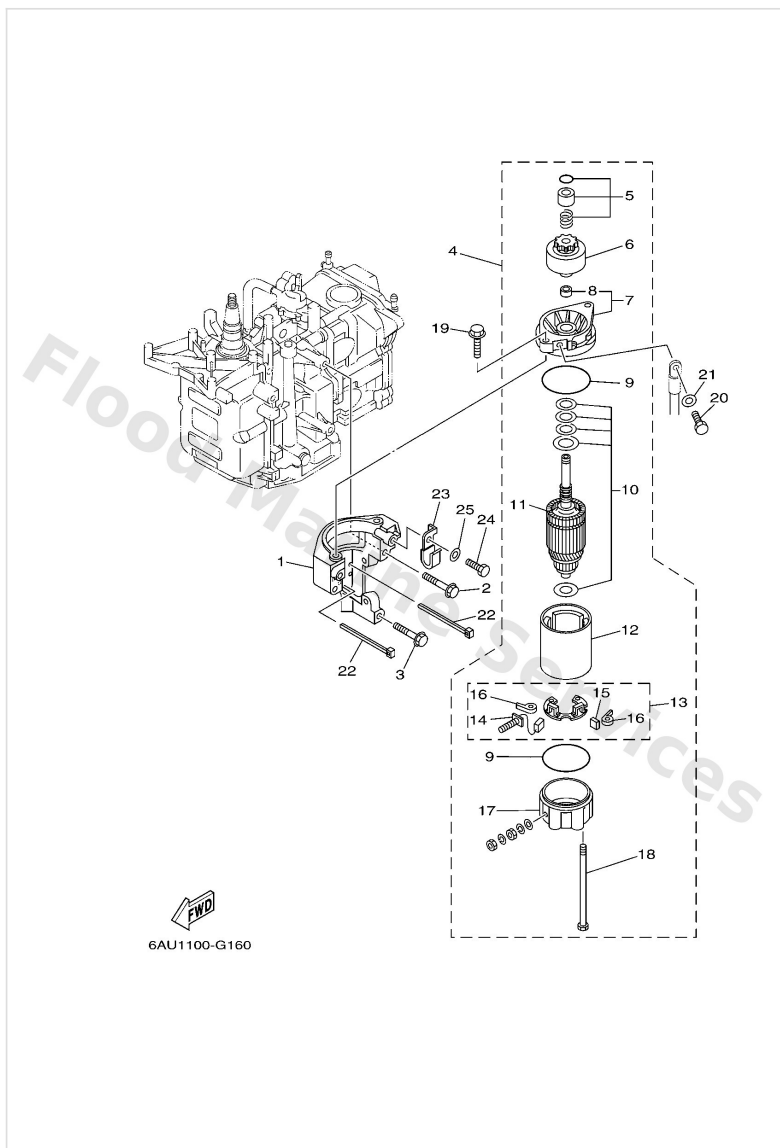
6AU1300-G100

*1: CUT FROM 50M ROLLS, PART NO.90890-44373, CUTTING LENGTH 1.8M

*1: A PRELEVER SUR BOBINE 50M ,REFERENCE 90890-44373,
LONGUEUR DE COUPE 1.8M

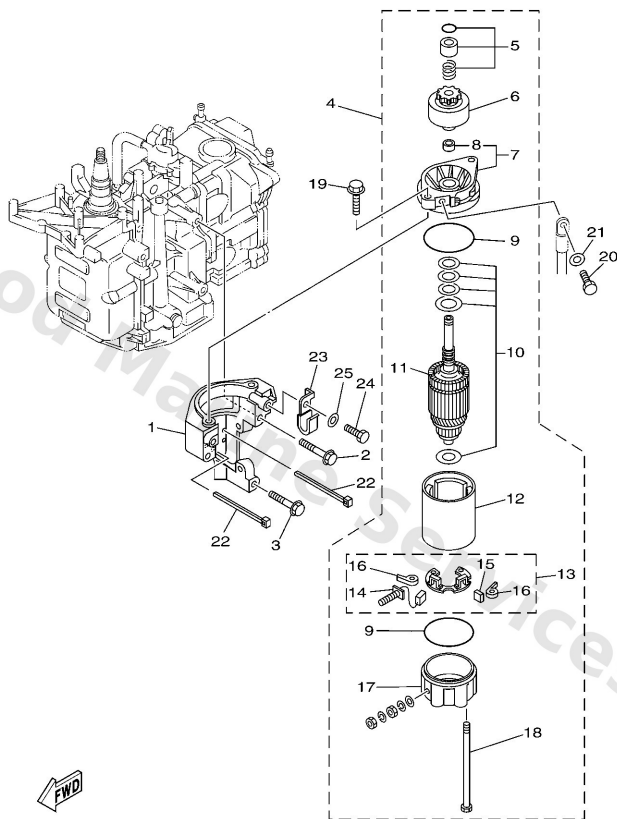
Ref	Part	
16	6G11577900 Cover	Buy now
17	6A01578900 Damper	Buy now
18	68T1579400 Stopper	Buy now
19	66T1573400 Spring, return	Buy now
20	68T1577000 Cable comp., starter stop	Buy now
21	66T1573100 Retainer, spring	Buy now
22	9709506020 Bolt(7u8)	Buy now
23	9299506600 Washer, plain (646)	Buy now
24	68T1576200 Seal, rubber 2	Buy now
25	6AH8199540 Label, warning	Buy now
26	6AH8199550 Label, warning	Buy now
27	6AU1343760 Mark, caution	Buy now
28	68T8571160 Mark, caution	Buy now
29	6AH8199440 Label, safety	Buy now
30	6AH8199450 Label, safety	Buy now

Starting Motor



Ref	Part	
1	68T818220194 Bracket, starting motor MH-FOR RUS	Buy now
2	9011908046 Bolt, with washer MH-FOR RUS	Buy now
3	9011908020 Bolt, with washer MH-FOR RUS	Buy now
4	68T8180000 Starting motor assembly	Buy now
5	68T8185700 Pinion stopper set	Buy now
6	6898180712 Pinion assembly	Buy now
7	6F58183010 Front cover assembly	Buy now
8	6898183100 Metal, front	Buy now
9	6898184711 O-ring	Buy now
10	6898180911 Washer kit	Buy now
11	6898185011 Armature assembly	Buy now
12	6898181011 Stator ass'y	Buy now
13	6898184011 Brush holder assembly	Buy now
14	6898181111 Brush 1	Buy now
15	6898181211 Brush 2	Buy now

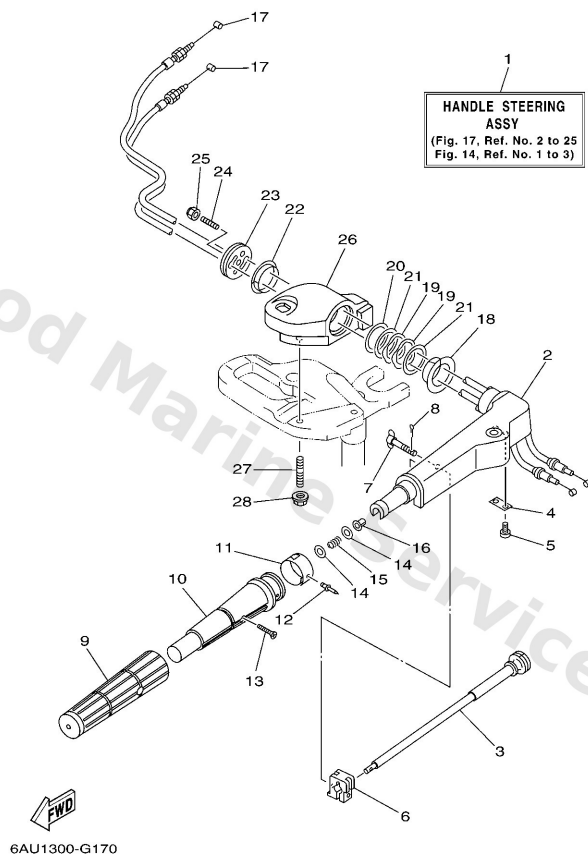
Starting Motor



6AU1100-G160

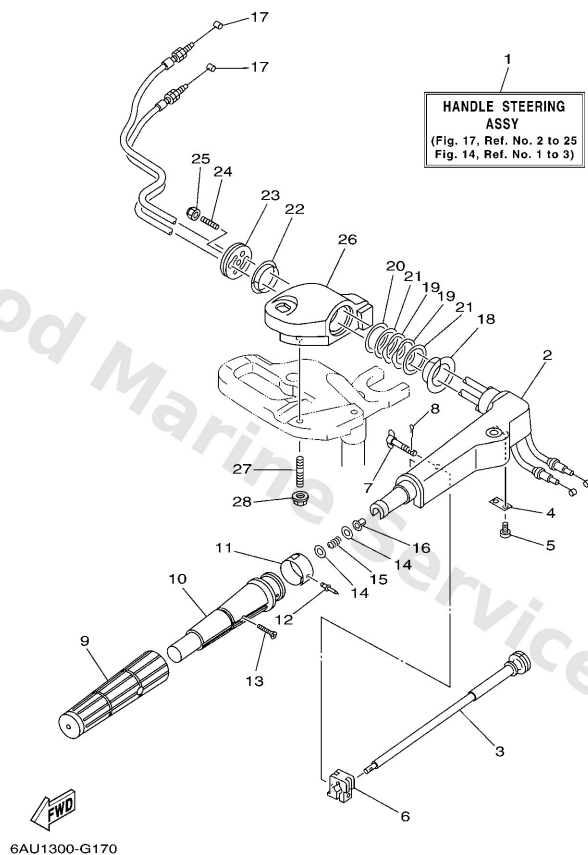
Ref	Part	
16	6898181310 Spring, brush	Buy now
17	6898182011 Rear cover ass'y	Buy now
18	6898182610 Bolt	Buy now
19	9011908M76 Bolt, with washer(6e5)	Buy now
20	9709508016 Bolt, hexagon deep recess	Buy now
21	9299508600 Washer, plain (663)	Buy now
22	9046511M10 Clamp MH-FOR RUS	Buy now
23	9046508M99 Clamp MH-FOR RUS	Buy now
24	9709506012 Bolt(gh1) MH-FOR RUS	Buy now
25	9299506600 Washer, plain (646) MH-FOR RUS	Buy now

Steering



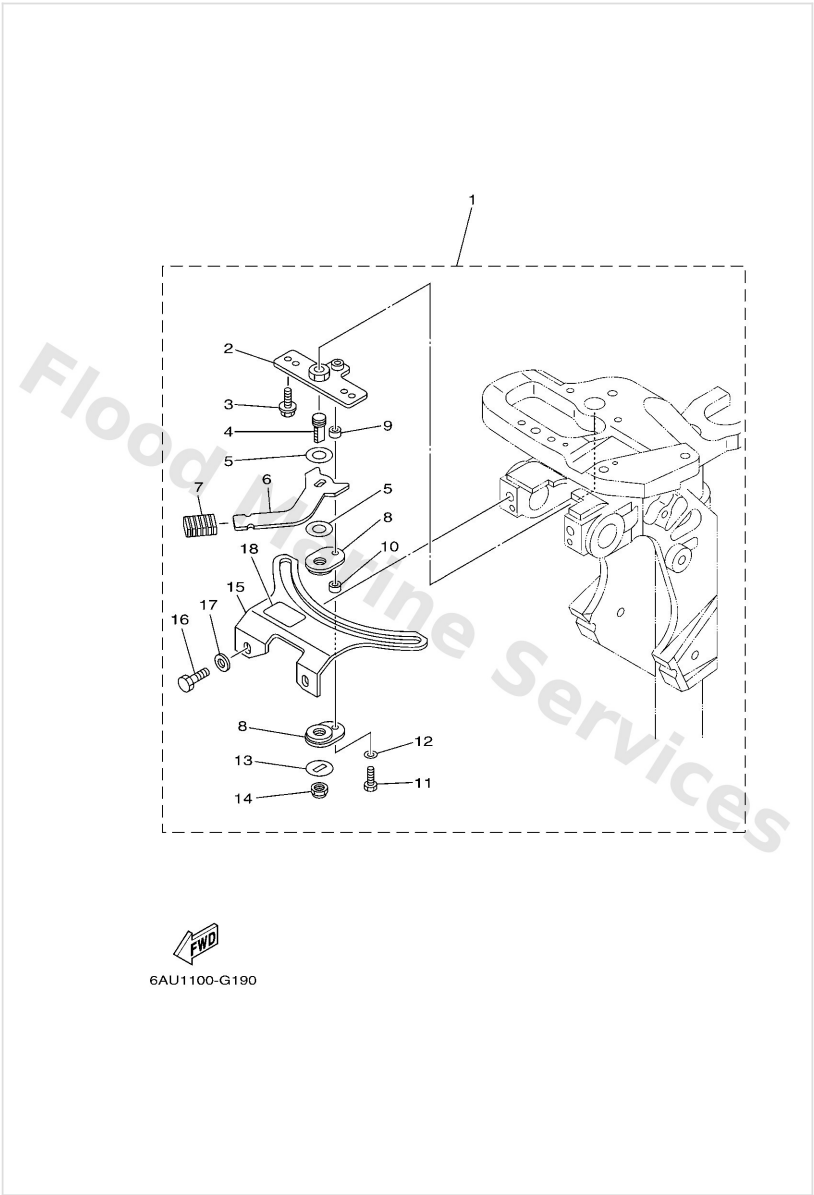
Ref	Part	
1	6AUW0084004D Handle steering assembly	Buy now
2	63V42111014D Handle, steering	Buy now
3	6G14213801 Lever, throttle	Buy now
4	6E04215902 Stay	Buy now
5	9788505012 Screw,pan head (646)	Buy now
6	6G14212600 Piece, friction	Buy now
7	6G14212501 Bolt, friction adjusting	Buy now
8	9149016010 Pin, cotter	Buy now
9	67D4217700 Rubber, handle	Buy now
10	67D4211900 Grip, steering handle	Buy now
11	6AU4213700 Indicator, throttle	Buy now
12	9026902M09 Rivet(615)	Buy now
13	9014905M13 Screw, countersunk	Buy now
14	9020110M02 Washer, plate(6g9)	Buy now
15	9050123215 Spring (655)	Buy now

Steering



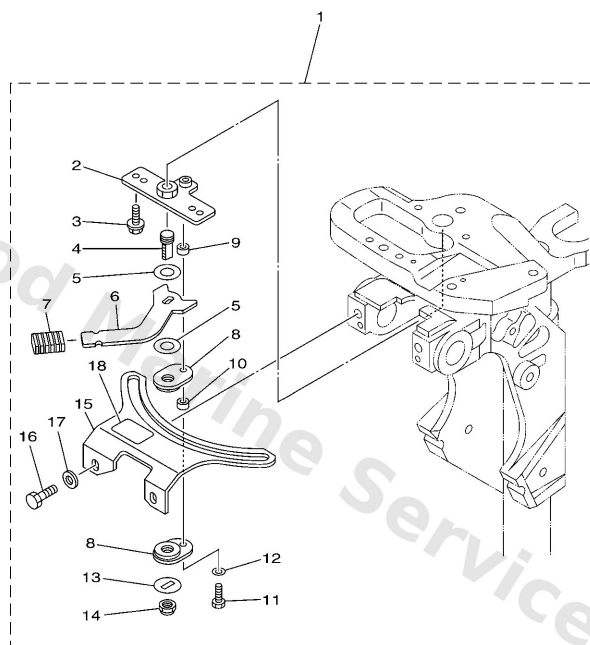
Ref	Part	
16	9038608032 Bushing (650)	Buy now
17	68T2630101 Throttle cable assembly	Buy now
18	9038634M97 Bush(63v)	Buy now
19	9020636M21 Washer, wave(63v)	Buy now
20	9020236M55 Washer, plate(63v)	Buy now
21	9020137008 Washer, plate	Buy now
22	9038633M96 Bush(63v)	Buy now
23	68T4213101 Cover, handle steering	Buy now
24	9011608015 Bolt, stud	Buy now
25	9018508057 Nut, nylon (6j8)	Buy now
26	6AU42121014D Bracket	Buy now
27	9011610040 Bolt, stud	Buy now
28	9017910M33 Nut	Buy now

Steering Friction



Ref	Part	
1	6AH4250800 Steering friction assembly	Buy now
2	68T4252501 Plate, friction	Buy now
3	9011905018 Bolt, with washer	Buy now
4	67C4256200 Shaft, steering lock	Buy now
5	9020210M56 Washer, plate	Buy now
6	68T4256100 Knob, steering lock	Buy now
7	6894363300 Cover, tilt lever	Buy now
8	65W4252800 Plate, friction	Buy now
9	9038705M05 Collar	Buy now
10	9038705M11 Collar	Buy now
11	9709505020 Bolt, hexagon	Buy now
12	9299505600 Washer, plain (646)	Buy now
13	9020910M26 Washer	Buy now
14	9018510M14 Nut, self-locking	Buy now
15	6AH4252700 Plate, friction	Buy now

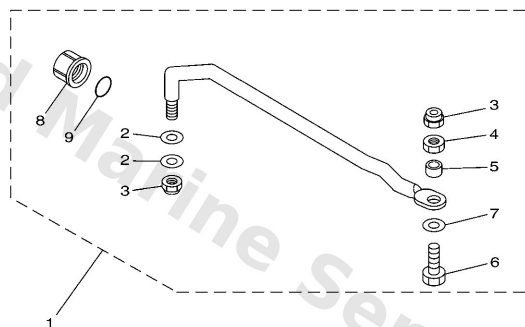
Steering Friction




6AU1100-G190

Ref	Part	
16	9010108022 Bolt, hexagon deep recess	Buy now
17	9020108065 Washer, plate	Buy now
18	68T4315500 Mark 1	Buy now

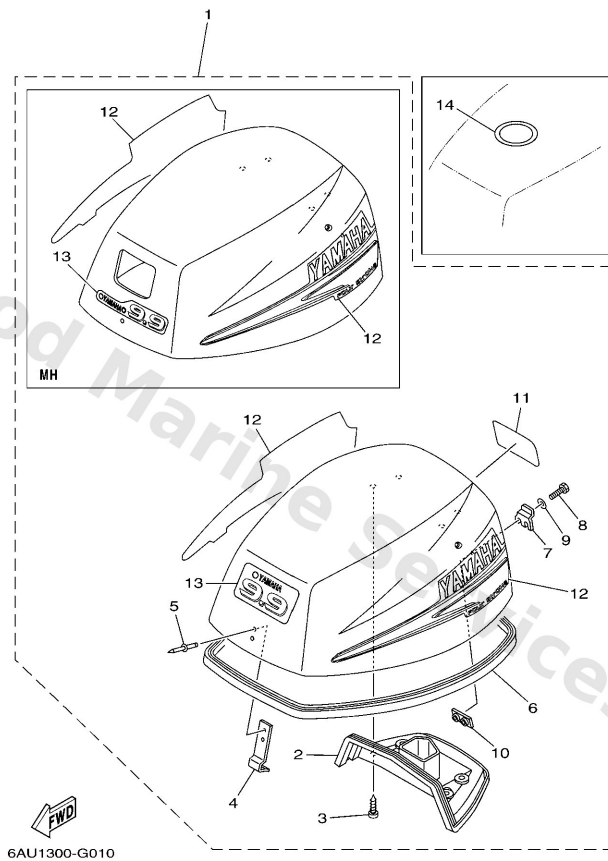
Steering Guide



6AU1100-G300

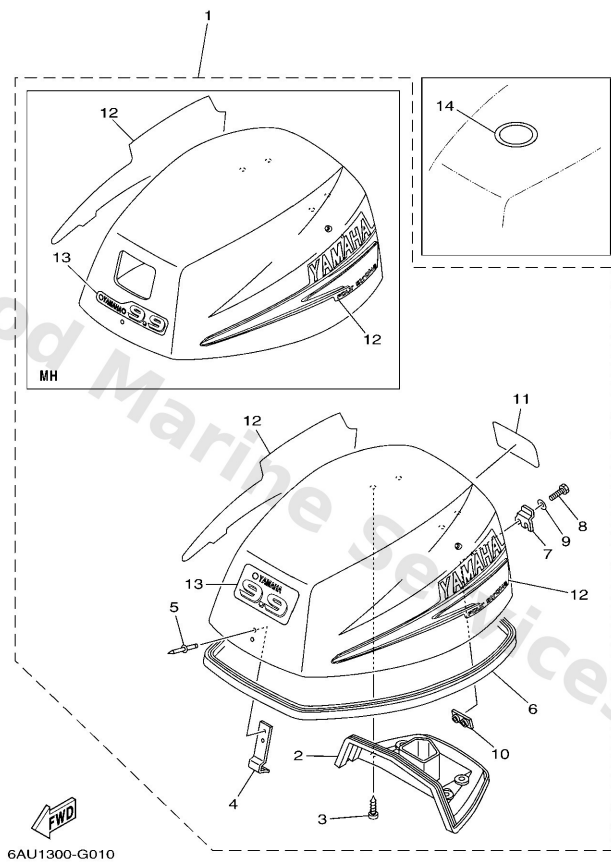
Ref	Part	
1	68T6135010 Steering guide attachment kit AP	Buy now
2	9020110M20 Washer, plate (663)	Buy now
3	9018509M01 Nut, nylon (663)	Buy now
4	9017009M03 Nut (689)	Buy now
5	9038710M42 Coller (688)	Buy now
6	6E56135500 Bolt	Buy now
7	9020110M63 Washer, plate	Buy now
8	6E54314501 Cap, clamp bracket	Buy now
9	9321016275 O-ring	Buy now

Top Cowling



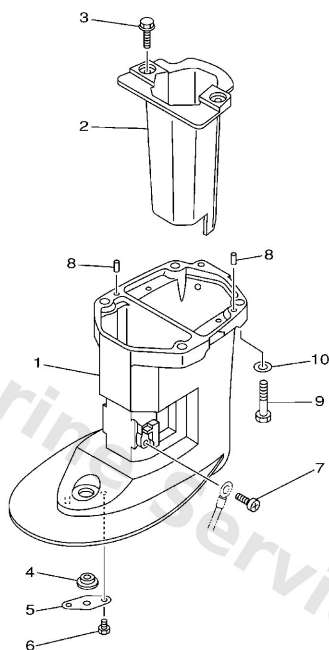
Ref	Part	
1	6AU42610004D Top Cowling assembly	Buy now
1	6AU42610204D Top Cowling assembly	Buy now
2	6AU4261300 Molding Air Duct	Buy now
3	9778060516 Screw, panhead tapping (j20)	Buy now
4	6G14265102 Hook	Buy now
5	9026604M04 Rivet(6e7)	Buy now
6	60R4261500 Seal	Buy now
7	68T4265200 Hook	Buy now
8	9709505014 Bolt, w/ plain	Buy now
9	9299505600 Washer, plain (646)	Buy now
10	68T4264900 Holder, clamp band	Buy now
11	6G94267830 Graphic, rear	Buy now
12	68TW007060 Graphic set	Buy now
13	6AU4267700 Graphic, front	Buy now
13	6AV4268600 Emblem, front	Buy now

Top Cowling



Ref	Part	
14	67F1343410 O-Ring, 1.5mm	Buy now

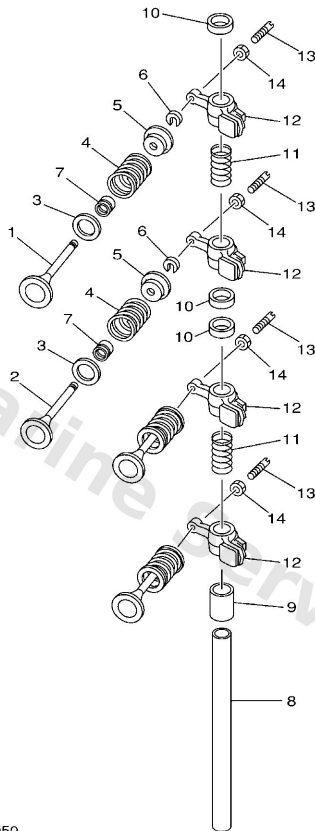
Upper Casing




68R0010-0220

Ref	Part	
1	6AU45111004D Casing, upper S(16.9")	Buy now
1	6AU45111104D Casing, upper L(21.9")	Buy now
2	6AU14711005B Muffler 1	Buy now
3	9757506514 Bolt, hexagon w/w deep recess	Buy now
4	9048014M54 Grommet	Buy now
5	68T4532100 Plate	Buy now
6	9709506008 Bolt (fj1)	Buy now
7	9788505008 Screw, pan head	Buy now
8	9360412M07 Pin, dowel (688)	Buy now
9	9707508035 Bolt(70w)	Buy now
10	9299508600 Washer, plain (663)	Buy now

Valve




68R0010-0050

Ref	Part	
1	67D1211100 Valve, intake	Buy now
2	67D1212100 Valve, exhaust	Buy now
3	68T1211600 Seat, valve spring	Buy now
4	60R1211300 Spring, valve inne	Buy now
5	7NJ1211700 Retainer, valve spring	Buy now
6	7NJ1211800 Cotter, valve	Buy now
7	51Y1211900 Seal, valve stem	Buy now
8	68T1214600 Shaft, rocker	Buy now
9	9038713M56 Collar (6g8)	Buy now
10	9038714M03 Collar	Buy now
11	9050112M40 Spring, compression (6g8)	Buy now
12	68T1215100 Arm, valve rocker	Buy now
13	6G81215900 Screw, valve adjusting	Buy now
14	6G81215800 Nut, lock	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.