



Yamaha FL115AET 2004

Parts Manual

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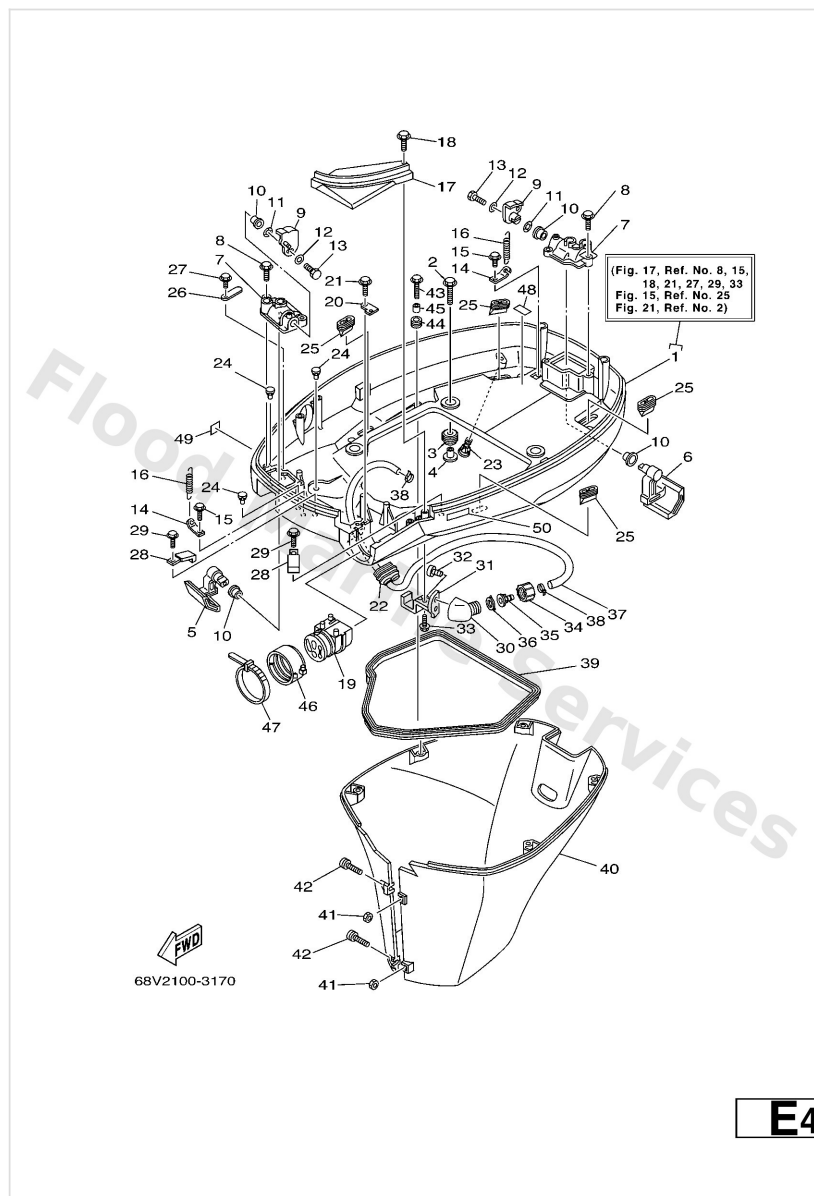
Authorised Yamaha Dealers



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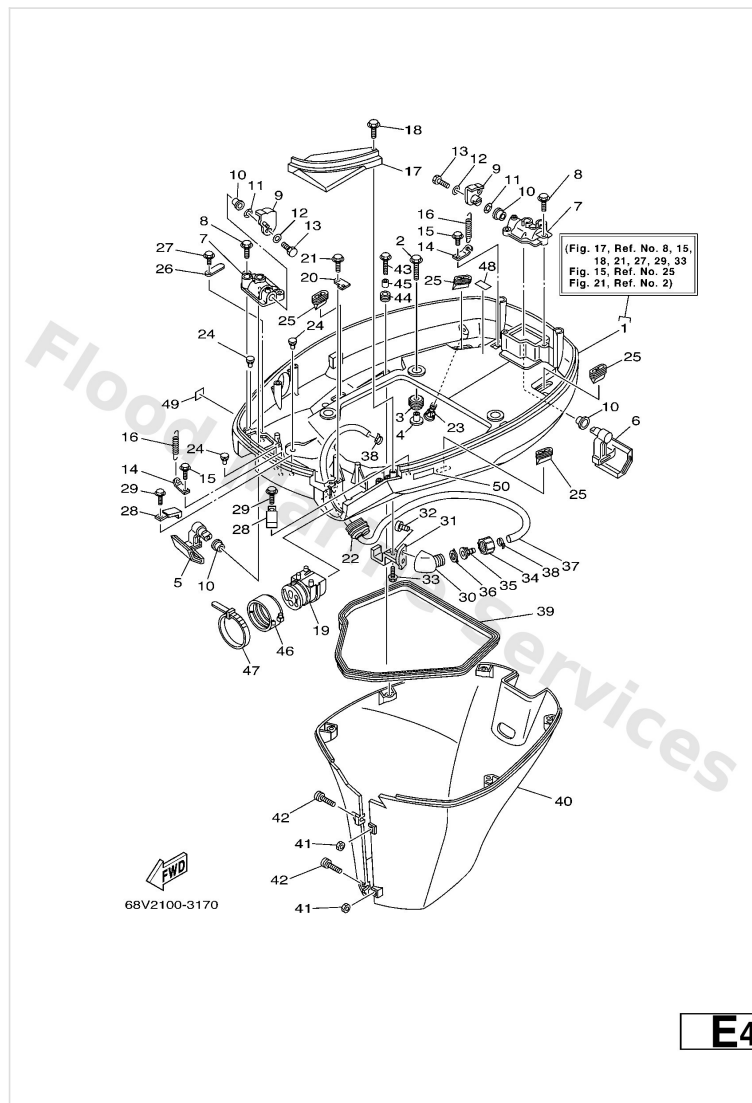
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Bottom Cowling



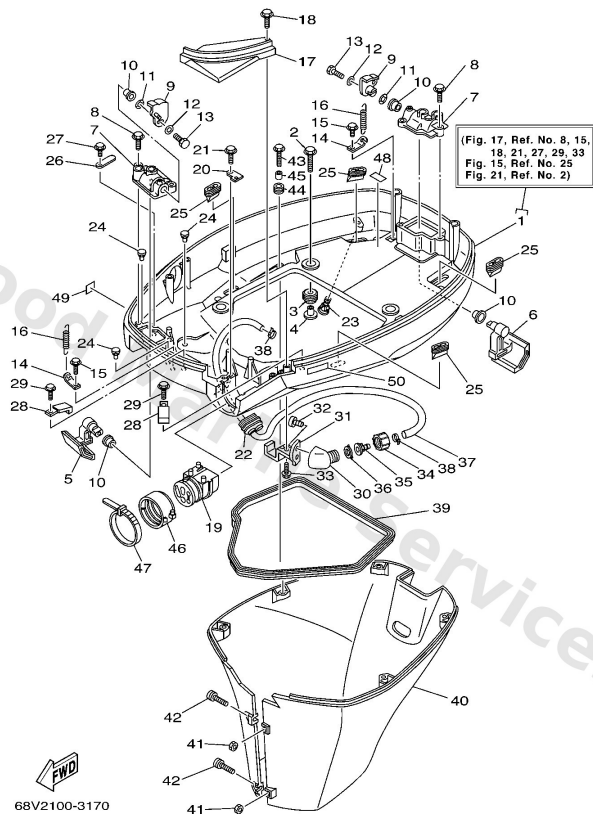
Ref	Part	
1	68V42710018D Bottom cowling assembly	Buy now
2	9011908M22 Bolt, with washer	Buy now
3	9048022M15 Grommet (6e5)	Buy now
4	9038708M37 Coller (6e5)	Buy now
5	67F42815008D Lever, clamp	Buy now
6	67F42816008D Lever, clamp	Buy now
7	67F42828005B Plate, clamp	Buy now
8	9010906M82 Bolt	Buy now
9	68V4281800 Lever, clamp	Buy now
10	9038615M73 Bush(6l2)	Buy now
11	9020615M18 Washer, wave(6l2)	Buy now
12	9020106068 Washer,plate (6k8)	Buy now
13	9709506016 Bolt, hexagon deep recess	Buy now
14	64D4314400 Hook, spring	Buy now
15	9010906M80 Bolt	Buy now

Bottom Cowling



Ref	Part	
16	9050616M34 Spring, tension(64d)	Buy now
17	68V42738005B Plate, fitting	Buy now
19	68V4272500 Grommet	Buy now
20	67F4275600 Stay, clamp	Buy now
33	9010906M86 Bolt FLUSHING KIT	Buy now
22	6H14272621 Grommet FLUSHING KIT	Buy now
23	6H34439101 Nipple, hose	Buy now
24	6H44274800 Grommet	Buy now
25	67F4271700 Rubber, seal 2	Buy now
26	6E58258800 Plate	Buy now
27	9010906M81 Bolt	Buy now
28	9046508M23 Clamp (6h3)	Buy now
30	68T1257200 Adapter FLUSHING KIT	Buy now
31	67F1253500 Plate FLUSHING KIT	Buy now
32	9016706002 Screw, tapping FLUSHING KIT	Buy now

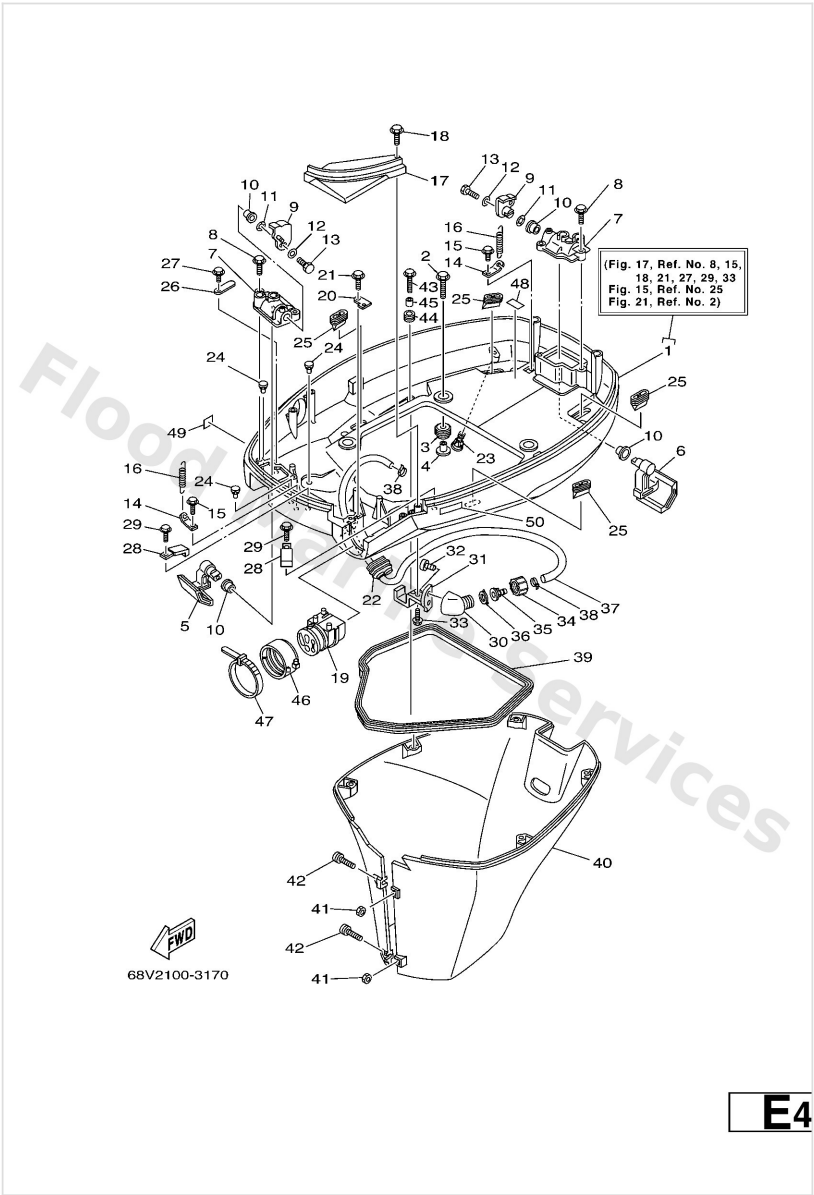
Bottom Cowling



E4

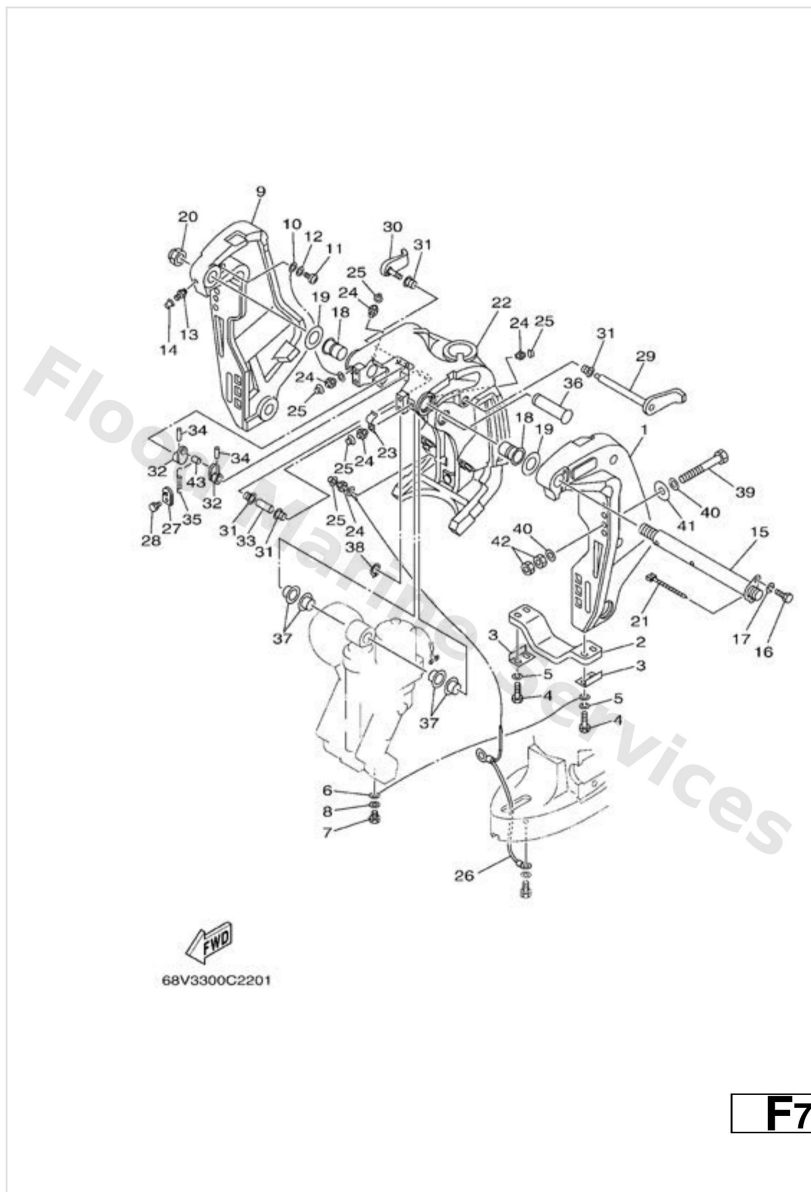
Ref	Part	
34	6R31258100 Joint, hose 1 FLUSHING KIT	Buy now
35	6R31258200 Joint, hose 2 FLUSHING KIT	Buy now
36	6R31258300 Gasket, hose joint FLUSHING KIT	Buy now
37	68V2431200 Pipe 2 FLUSHING KIT	Buy now
38	9046511M10 Clamp FLUSHING KIT	Buy now
39	61A4271600 Rubber seal 1	Buy now
40	67F42741008D Apron	Buy now
41	9538006600 Nut(661)	Buy now
42	9015906M28 Screw, with washer	Buy now
44	9048013M24 Grommet (6e9)	Buy now
45	9038706M43 Coller (6e9)	Buy now
46	68F4275300 Fastner AP	Buy now
47	9046420258 Clamp AP	Buy now
48	68V8237700 Label	Buy now
49	6A12817600 Label Caution	Buy now

Bottom Cowling



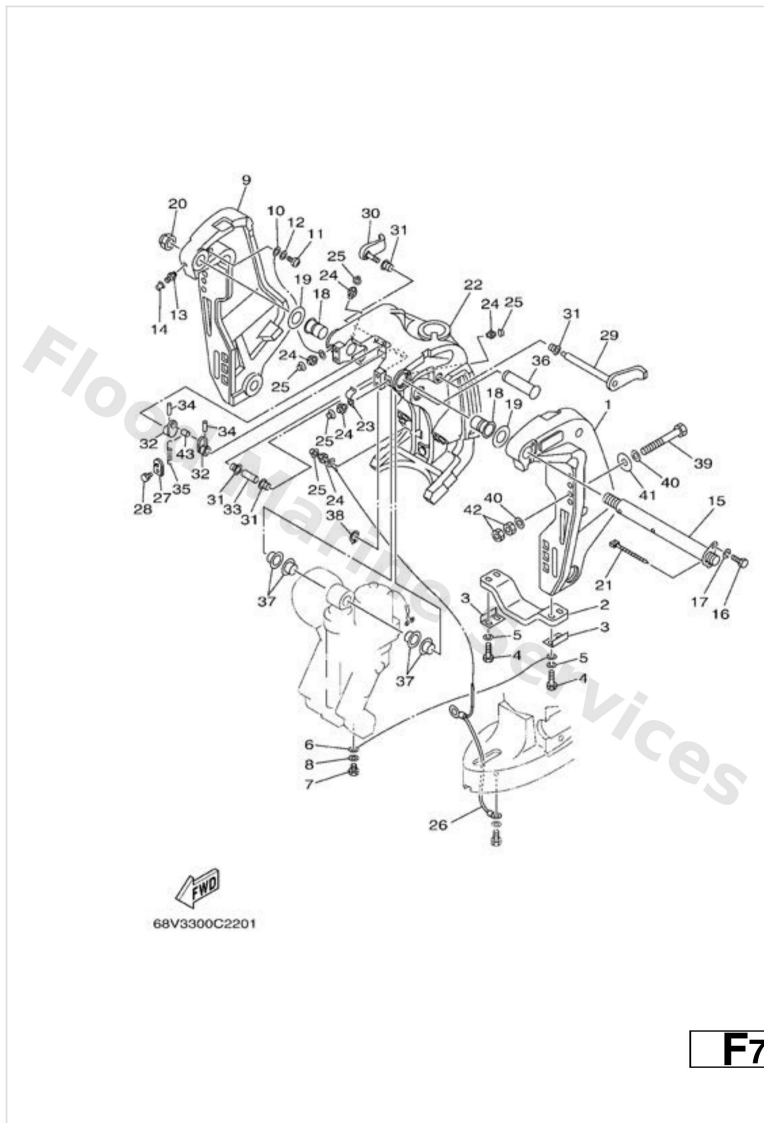
Ref	Part	
50	6E38257H00 Plate Mark	Buy now

Bracket 1



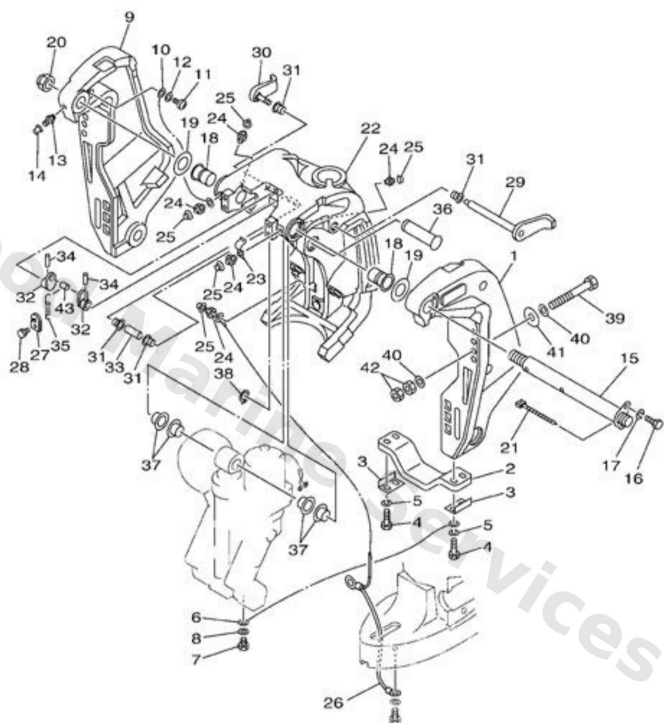
Ref	Part	
1	68V43111018D Bracket, clamp	Buy now
2	6G54525102 Anode	Buy now
3	6G54452600 Plate	Buy now
4	9709506030 Bolt(jf7)	Buy now
5	9299506100 Washer(6a1)	Buy now
6	6E58214800 Wire, lead 5	Buy now
7	9709506010 Bolt	Buy now
8	9299506600 Washer, plain (646)	Buy now
9	68V43112018D Bracket, clamp	Buy now
11	9788006012 Screw, pan head(62j)	Buy now
12	9299006600 Washer, plain (646)	Buy now
13	9370006M03 Nipple, grease(6a1)	Buy now
14	6634511900 Cap, grease nipple AP	Buy now
15	64E4313101 Bolt, clamp bracket	Buy now
16	9709508020 Bolt, hexagon	Buy now

Bracket 1



Ref	Part	
17	9299508100 Ybs67-8 washer, spring	Buy now
18	9038625M31 Bushing (6e5)	Buy now
19	9020126M59 Washer, plate (6e5)	Buy now
20	9018522M11 Nut, self-locking	Buy now
21	9046511M10 Clamp	Buy now
22	64E43311108D Bracket, swivel L	Buy now
22	64E43311208D Bracket, swivel X	Buy now
23	9046508M63 Clamp(61u)	Buy now
26	66K8214900 Wire, lead 3 L	Buy now
26	68V8214930 Wire, lead 3 X	Buy now
27	66T4314400 Hook, spring	Buy now
29	6G54318102 Lever, tilt stop 1	Buy now
30	6G54318502 Lever, tilt stop 2	Buy now
31	9038610M16 Bushing (688)	Buy now
32	6G54314800 Collar, distance	Buy now

Bracket 1

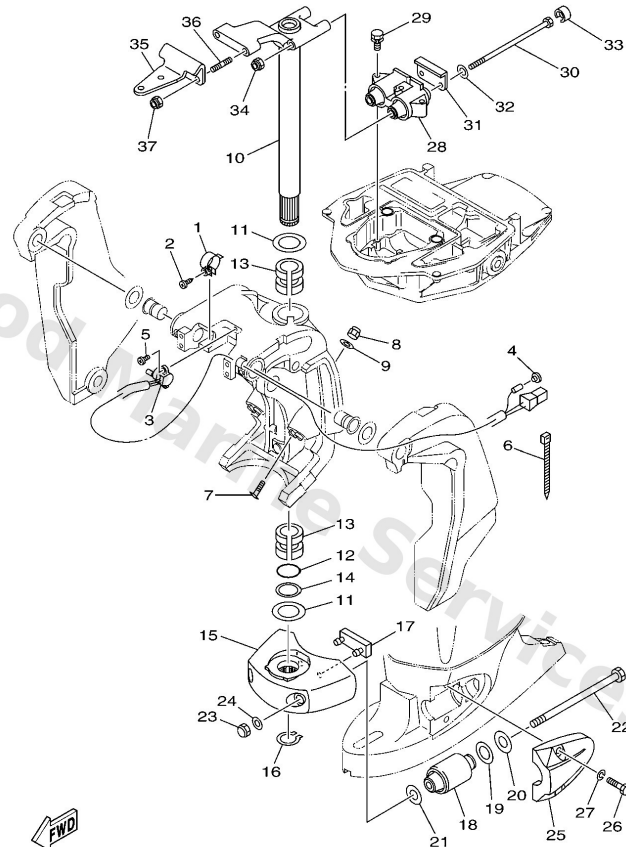



68V3300C2201

F7

Ref	Part	
33	9038710M05 Collar(6e5)	Buy now
34	9169030020 Pin, spring (6h4)	Buy now
35	9050614M24 Spring, tension(6e5)	Buy now
36	64E4312600 Pin, upper shock mount	Buy now
37	9038622M98 Bush(61u)	Buy now
38	9341022M11 Circlip(61u)	Buy now
39	9010112M05 Bolt (l:130mm)	Buy now
40	9020113M01 Washer, plate(6e5)	Buy now
41	9020112M05 Washer, plate(663)	Buy now
42	9538012600 Nut (707)	Buy now
43	9024906M19 Pin(6e5)	Buy now

Bracket 2

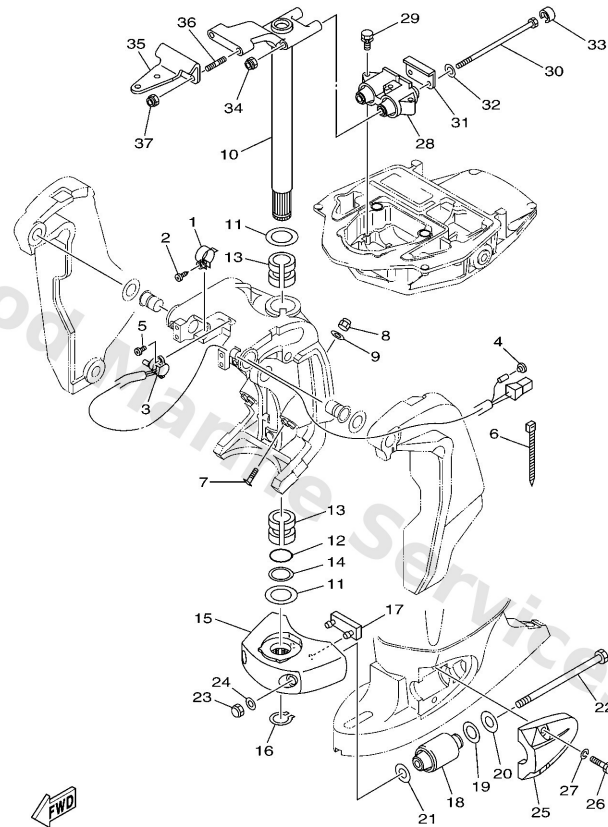


68V3010-C220

A5

Ref	Part	
1	64E4313902 Cam, trim sender (with screw)	Buy now
2	9778060525 Screw, tapping(65j)	Buy now
3	64E8367202 Trim sender	Buy now
4	7038211900 Cover, lead wire	Buy now
5	9788506016 Screw, pan head(6b0)	Buy now
6	9046511M10 Clamp	Buy now
7	63P4337600 Bolt, thrust receiver	Buy now
8	9578010300 Nut, nylon (6e5)	Buy now
9	9299510600 Washer, plate	Buy now
10	68V42510108D Steering bracket assembly L	Buy now
10	68V42510308D Steering bracket assembly X	Buy now
11	9020138M60 Washer, plate (6e5)	Buy now
12	9321037MH7 O-ring(61u)	Buy now
13	9038638M32 Bush(6e5)	Buy now
14	9020240M47 Washer, plate(61a)	Buy now

Bracket 2

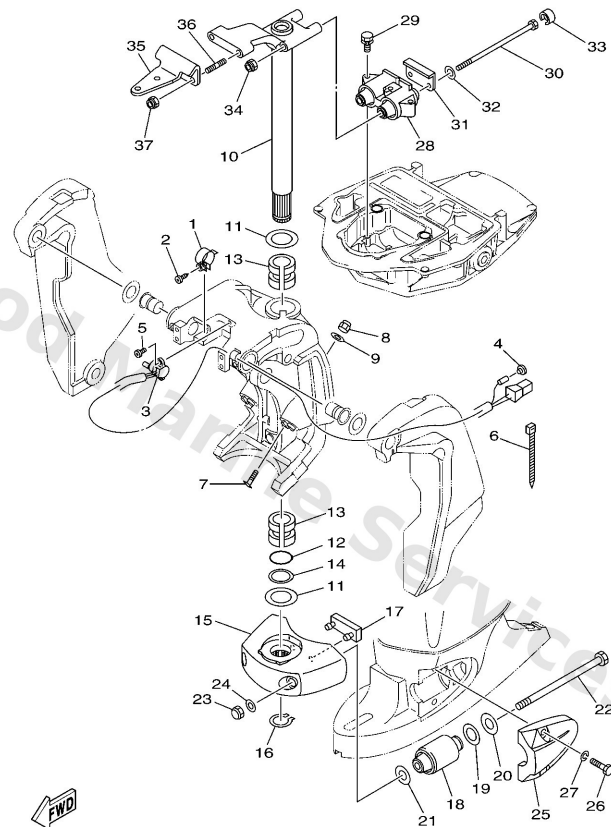


68V3010-C220

A5

Ref	Part	
15	68V44551008D Housing, lower mount rubber	Buy now
16	9341037M04 Circlip (6e5)	Buy now
17	61A4457500 Damper, lower mount rubber	Buy now
18	61A445550194 Mount damper, lower side	Buy now
19	9020232M19 Washer, plate (6e5)	Buy now
20	9020116M55 Washer, plate (6e5)	Buy now
21	9020115M58 Washer, plate (6e5)	Buy now
22	9010914MA7 Bolt	Buy now
23	9538014600 Nut,hex. (ge6)	Buy now
24	9299514600 Washer (6e5)	Buy now
25	68V44553008D Cover, lower mount	Buy now
26	9707510040 Bolt, hexagon deep recess	Buy now
27	9299510100 Ybs67-10 washer, spring	Buy now
28	67F445140094 Mount damper, upper side	Buy now
29	9757508445 Bolt, hexagon w/w deep recess	Buy now

Bracket 2

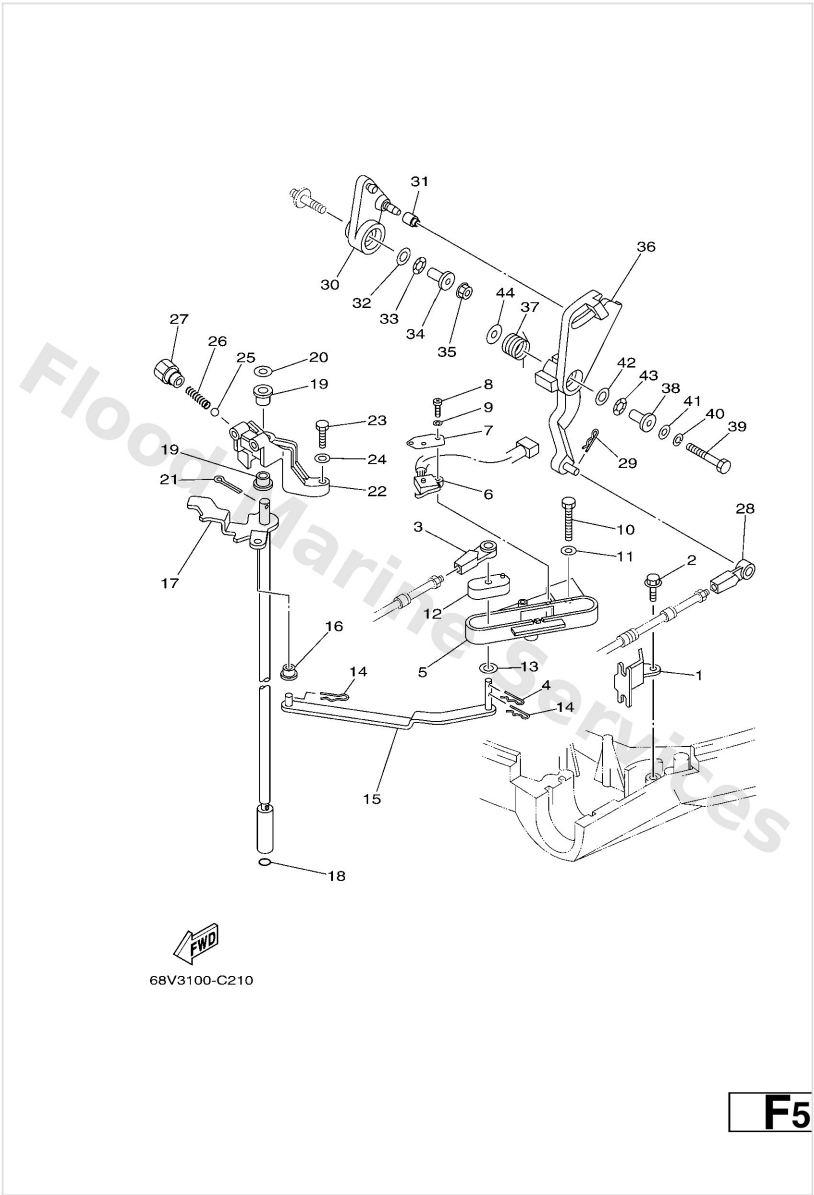


68V3010-C220

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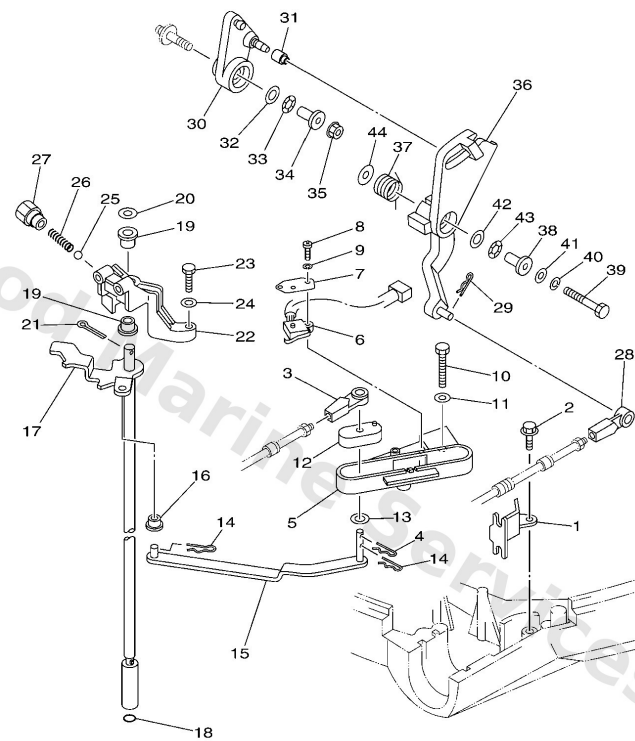
Ref	Part	
30	9010912M37 Bolt	Buy now
31	67F4452600 Plate	Buy now
32	9020112M09 Washer, plate	Buy now
33	67F4453300 Damper, upper mount rubber	Buy now
34	9018512M12 Nut, self-locking(6e5)	Buy now
35	68V48511008D Hook, steering	Buy now
36	9011610175 Bolt, stud	Buy now
37	9018510051 Nut, self-locking	Buy now

Control

**F5**

Ref	Part	
1	67F4853800 Clamp, cable 1	Buy now
2	9010906M86 Bolt	Buy now
3	6634834400 Cable end, remote control	Buy now
4	9046818008 Clip 620436610000	Buy now
5	68V4411700 Bracket	Buy now
6	68F8259F00 Switch assembly	Buy now
7	61A8258801 Plate	Buy now
8	9788504016 Screw, panhead (796)	Buy now
9	9299504100 Ybs67-4 washer, spring	Buy now
10	9709506040 Bolt (682)	Buy now
11	9299506600 Washer, plain (646)	Buy now
12	68V4412201 Bushing, shift rod lever	Buy now
13	9020207M07 Washer, plate (688)	Buy now
15	68V4412100 Lever, shift rod	Buy now
16	9038606M12 Bushing (688)	Buy now

Control

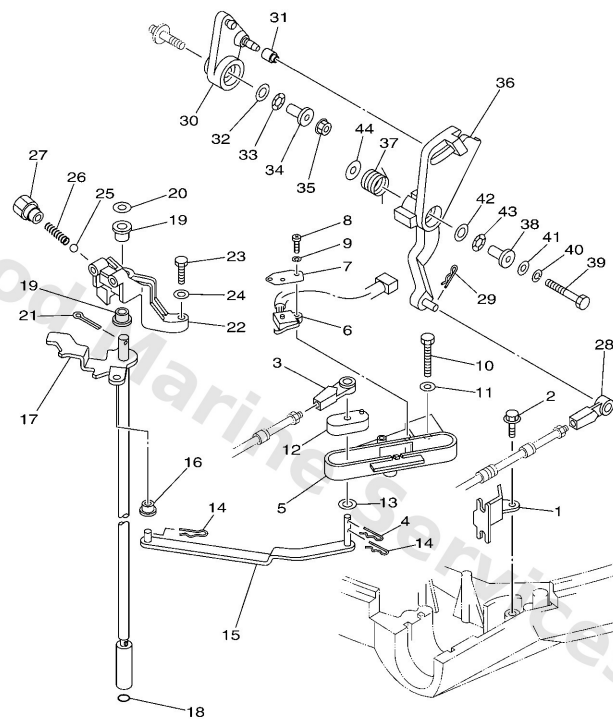


68V3100-C210

F5

Ref	Part	
17	68V4412010 Handle gear shift assembly L	Buy now
17	68V4412030 Handle gear shift assembly X	Buy now
18	9321009165 O-ring	Buy now
19	9038690M90 Bush(61a)	Buy now
20	9020109M02 Washer, plate(61a)	Buy now
21	9149020015 Pin, cotter (648)	Buy now
22	68V4411800 Bracket	Buy now
23	9707506025 Bolt	Buy now
25	9350104M02 Ball (697)	Buy now
26	9050112082 Spring 6484411600	Buy now
27	6484271500 Bushing 2	Buy now
30	68V4215700 Lever, throttle	Buy now
31	68V4217100 Bushing	Buy now
32	9020110M02 Washer, plate(6g9)	Buy now
33	9020610M04 Washer, wave (676)	Buy now

Control

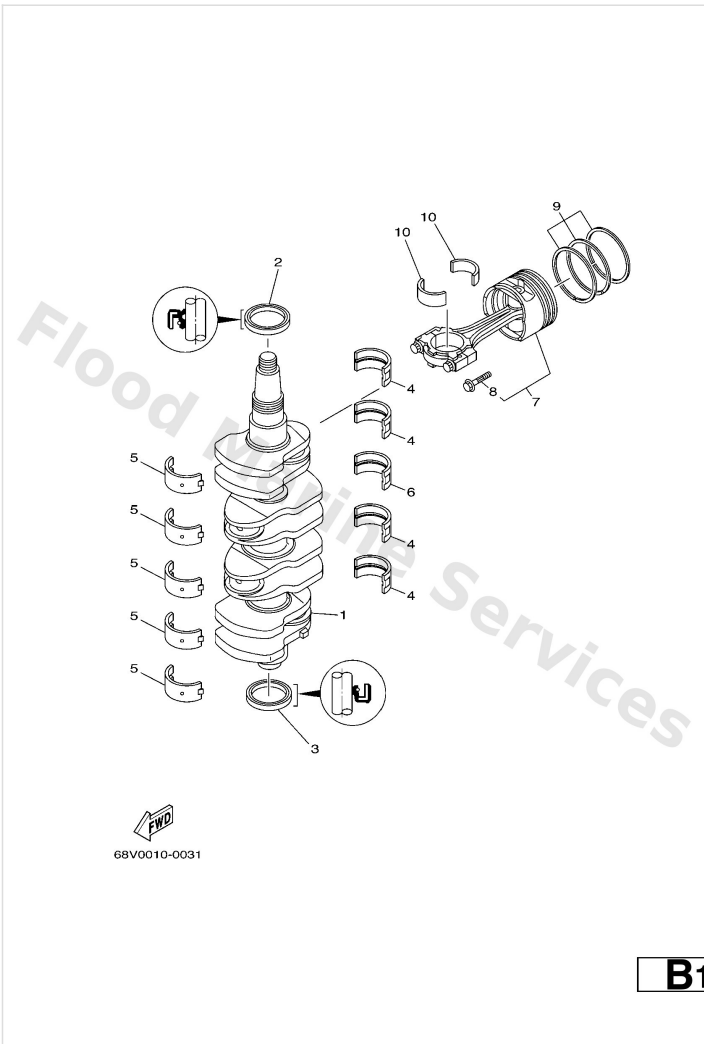



68V3100-C210

F5

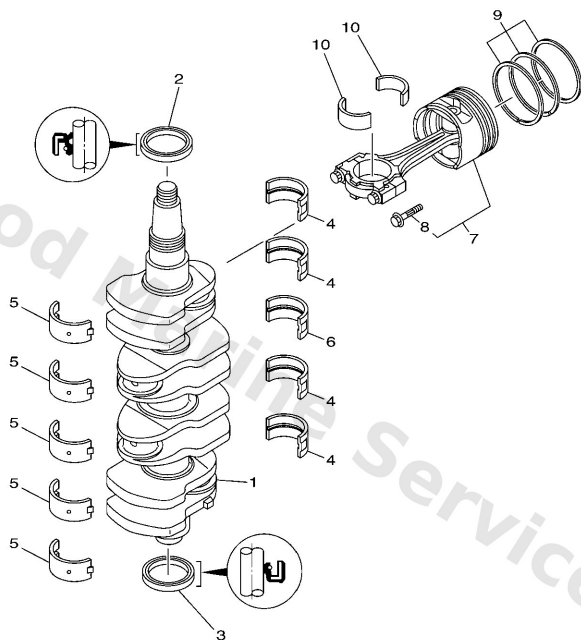
Ref	Part	
34	9038706M21 Collar	Buy now
35	9017906M28 Nut(63v)	Buy now
36	68V4215400 Lever, throttle control	Buy now
37	67F4413500 Spring	Buy now
39	9709506035 Bolt(j52)	Buy now
40	9299506100 Washer(6a1)	Buy now
44	9020106M31 Washer (6a0)	Buy now

Crankshaft & Piston



Ref	Part	
1	68V1141100 Crankshaft	Buy now
2	9310248009 Oil seal	Buy now
3	9310148002 Oil seal	Buy now
4	67F1141600 Plane bearing, crankshaft 1 UR GREEN	Buy now
4	67F1141610 Plane bearing, crankshaft 1 UR BLUE	Buy now
4	67F1141620 Plane bearing, crankshaft 1 UR RED	Buy now
5	67F1141700 Plane bearing, crankshaft 2 UR YELLOW	Buy now
5	67F1141710 Plane bearing, crankshaft 2 UR GREEN	Buy now
5	67F1141720 Plane bearing, crankshaft 2 UR BLUE	Buy now
5	67F1141730 Plane bearing, crankshaft 2 UR RED	Buy now
6	67F1141800 Plane bearing, crankshaft 3 UR GREEN	Buy now
6	67F1141810 Plane bearing, crankshaft 3 UR BLUE	Buy now
6	67F1141820 Plane bearing, crankshaft 3 UR RED	Buy now
7	68VW116400 Piston/con-rod assembly std	Buy now
7	68VW116410 Piston/con-rod assembly(0.25mm os) AP	Buy now

Crankshaft & Piston

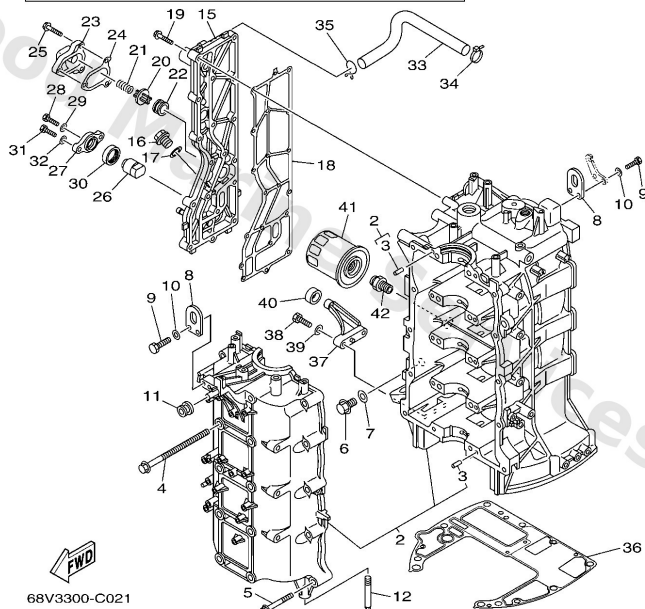
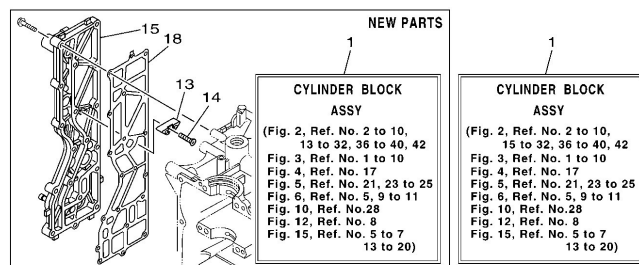


FWD
68V0010-0031

B1

Ref	Part	
8	K1CA327500 Bolt, connecting rod	Buy now
9	67F1160301 Piston ring set (std)	Buy now
9	67F1160401 Piston ring set (0.25mm o/s) AP	Buy now
10	68V1165600 Plane bearing, connecting rod UR YELLOW	Buy now
10	68V1165610 Plane bearing, connecting rod UR GREEN	Buy now
10	68V1165620 Plane bearing, connecting rod UR BLUE	Buy now
10	68V1165630 Plane bearing, connecting rod UR RED	Buy now

Cylinder & Crankcase 1

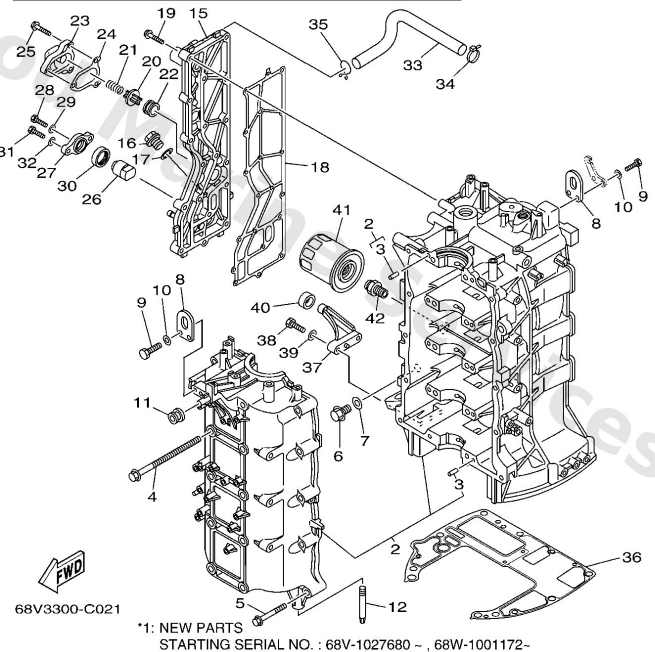
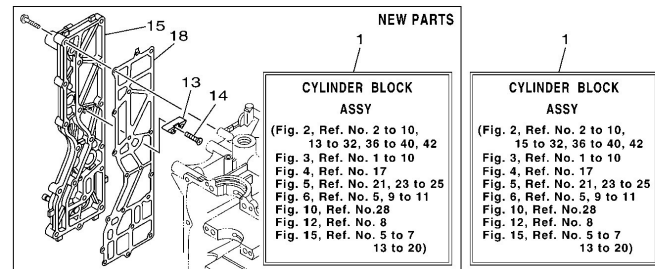


*1: NEW PARTS
STARTING SERIAL NO. : 68V-1027680 - , 68W-1001172-

A6

Ref	Part	
1	68VW009B041S Cylinder block assembly	Buy now
1	68VW009B051S Cylinder block assembly NEW PARTS *1	Buy now
2	68V15100011S Crankcase assembly	Buy now
3	9360612019 Pin, dowel (614)	Buy now
4	9011910M88 Bolt, with washer	Buy now
5	9011908M66 Bolt, with washer	Buy now
6	9034014M06 Plug, straight screw(62y)	Buy now
7	904301411S Gasket (663)	Buy now
8	62Y1111900 Hanger, engine	Buy now
9	9709506020 Bolt(7u8)	Buy now
10	9299506600 Washer, plain (646)	Buy now
11	9048012072 Grommet(53y)	Buy now
12	67F1514200 Guide 1	Buy now
13	6E51132500 Anode NEW PARTS *1	Buy now
14	9878004016 Screw, flat head(ga5) NEW PARTS *1	Buy now

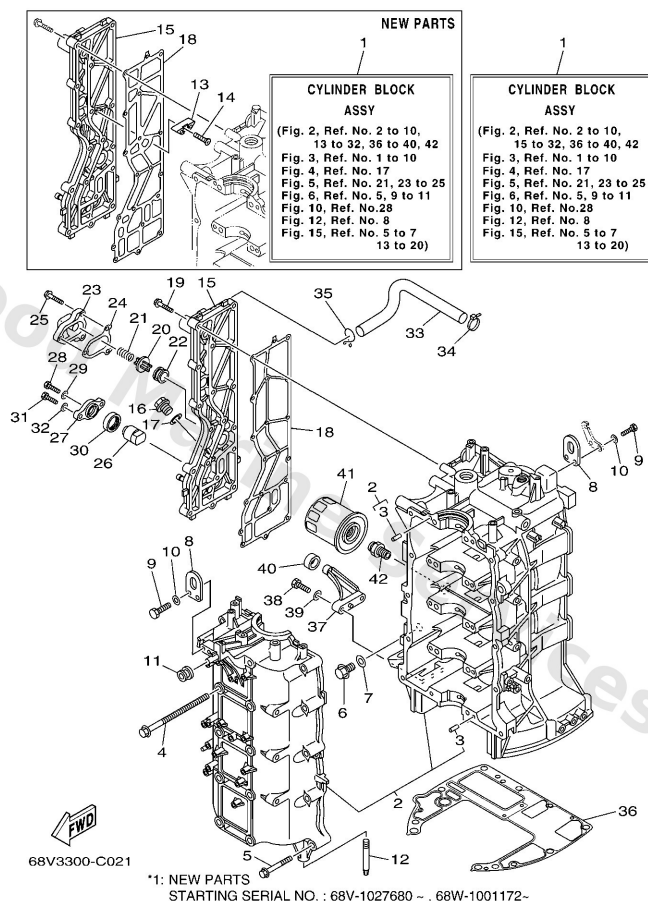
Cylinder & Crankcase 1



A6

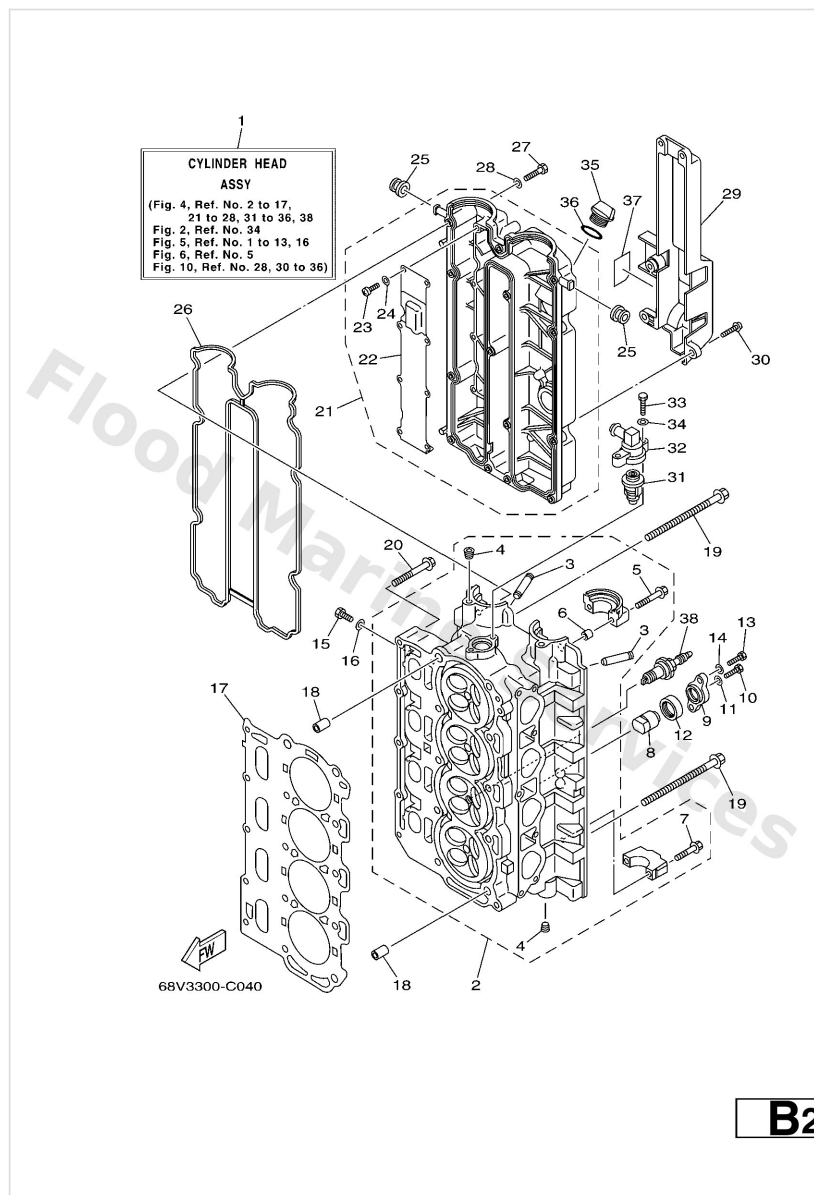
Ref	Part	
15	68V41113001S Outer cover, exhaust	Buy now
15	68V41113011S Outer cover, exhaust NEW PARTS *1	Buy now
16	9034018M09 Plug, straight screw	Buy now
17	9043018130 Gasket (1j7)	Buy now
18	67F41114A0 Gasket, exhaust outer cover	Buy now
18	67F41114A1 Gasket, exhaust outer cover NEW PARTS *1	Buy now
19	9011906MA4 Bolt, with washer	Buy now
20	6G51241600 Valve, pressure control	Buy now
21	9050116M11 Spring, compression (688)	Buy now
22	9048020M05 Grommet (688)	Buy now
23	67F1246A001S Cover 1	Buy now
24	67F12435A0 Gasket	Buy now
25	9011906MA2 Bolt, with washer	Buy now
26	68V1132500 Anode	Buy now
27	67F113270094 Anode cover assembly	Buy now

Cylinder & Crankcase 1



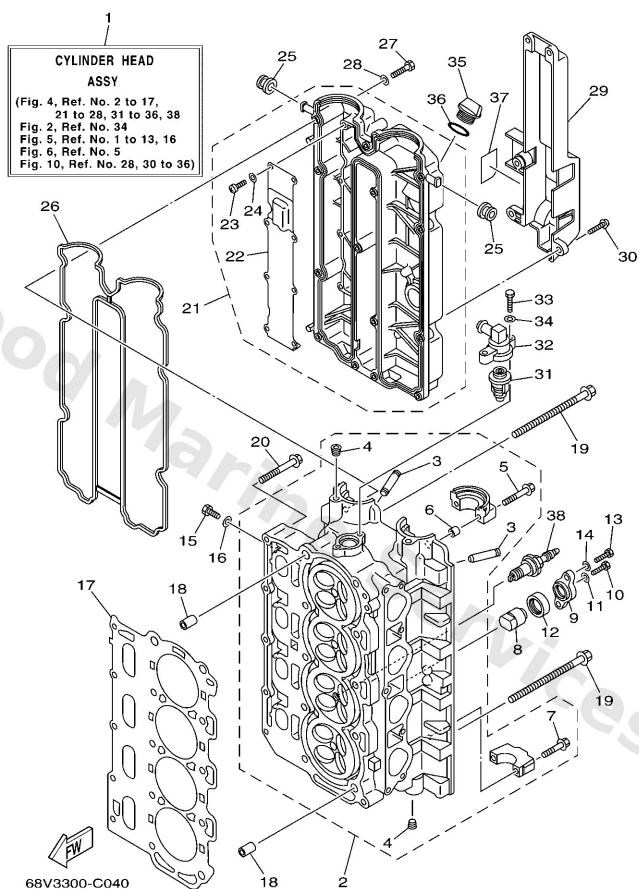
Ref	Part	
28	9707506020 Bolt(7u8)	Buy now
30	67F1132800 Grommet, anode	Buy now
31	9707508025 Bolt, hexagon deep recess	Buy now
32	9299508600 Washer, plain (663)	Buy now
33	67F1243A00 Hose 1	Buy now
34	9046511M10 Clamp	Buy now
35	9046720M15 Clip	Buy now
36	68V1135100 Gasket, cylinder	Buy now
37	67F427610094 Stopper	Buy now
38	9709506025 Bolt	Buy now
40	68F4453300 Damper, upper mount rubber	Buy now
41	5GH1344000 Element assembly, oil cleaner	Buy now
42	9040120145 Bolt, union	Buy now

Cylinder & Crankcase 2



Ref	Part	
1	68VW009A031S Cylinder head complete	Buy now
2	68V111100194 Cylinder head assembly	Buy now
3	67F1113310 Guide, intake valve	Buy now
4	9034451019 Plug, taper screw	Buy now
5	9011907235 Bolt, with washer	Buy now
6	9180908006 Pin, dowel	Buy now
7	9011907234 Bolt, with washer	Buy now
8	68V1132500 Anode	Buy now
9	67F113270094 Anode cover assembly	Buy now
10	9707506020 Bolt(7u8)	Buy now
11	9299506600 Washer, plain (646)	Buy now
12	67F1132800 Grommet, anode	Buy now
13	9707508025 Bolt, hexagon deep recess	Buy now
14	9299508600 Washer, plain (663)	Buy now
15	9709508014 Bolt, hexagon deep recess	Buy now

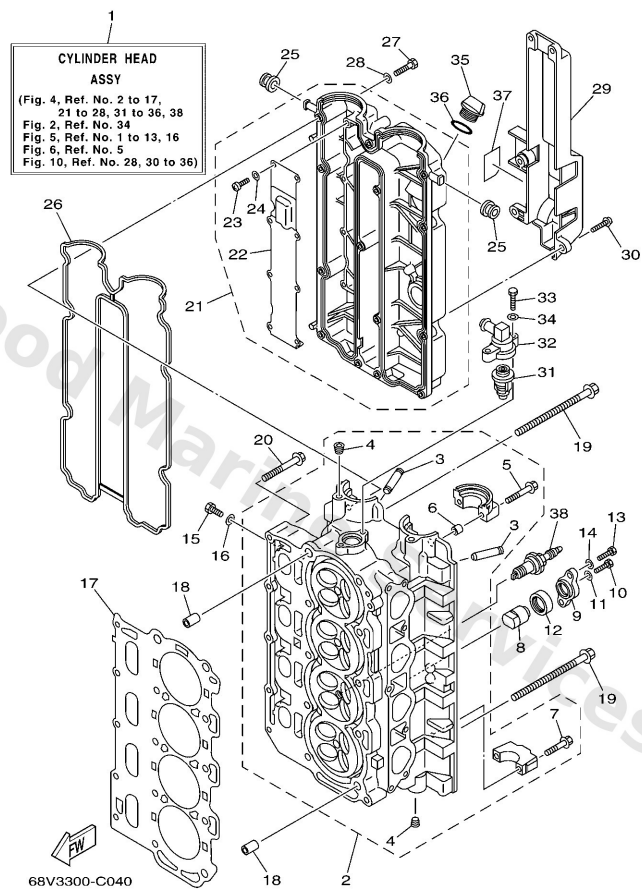
Cylinder & Crankcase 2



B2

Ref	Part	
16	9043008143 Gasket (256-11198-00)	Buy now
17	67F1118102 Gasket, cylinder head 1	Buy now
18	9038710M08 Pin, dowel	Buy now
19	9010510M89 Bolt, washer based	Buy now
20	9011908M91 Bolt, with washer	Buy now
21	68V111910015 Cover, cylinder head 1	Buy now
22	67F1116800 Cover, breather	Buy now
23	9850704008 Screw, pan head(jg1)	Buy now
24	9290704600 Washer(jf2)	Buy now
25	9048012072 Grommet(53y)	Buy now
26	67F1135600 Seal, cylinder 2	Buy now
27	9709506030 Bolt(jf7)	Buy now
29	67F1119200 Cover, cylinder head 2	Buy now
30	9015906M29 Screw, with washer	Buy now
31	68V1241100 Thermostat	Buy now

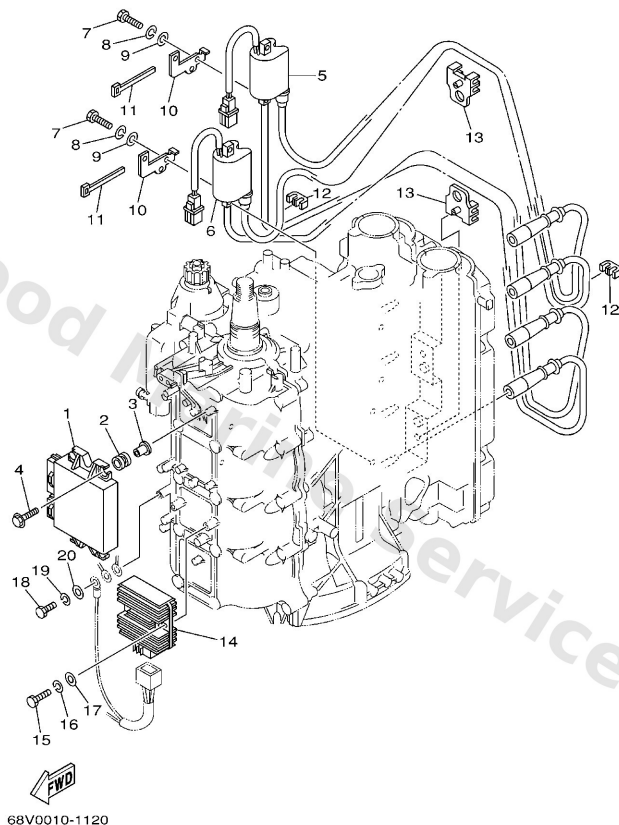
Cylinder & Crankcase 2



B2

Ref	Part	
32	68V12413001S Cover, thermostat	Buy now
33	9709506025 Bolt	Buy now
35	6G81536300 Plug, oil	Buy now
36	9321024M79 O-ring	Buy now
37	68V8362600 Mark 6	Buy now
38	9470200400 Plug, spark (lfr6a-11)	Buy now

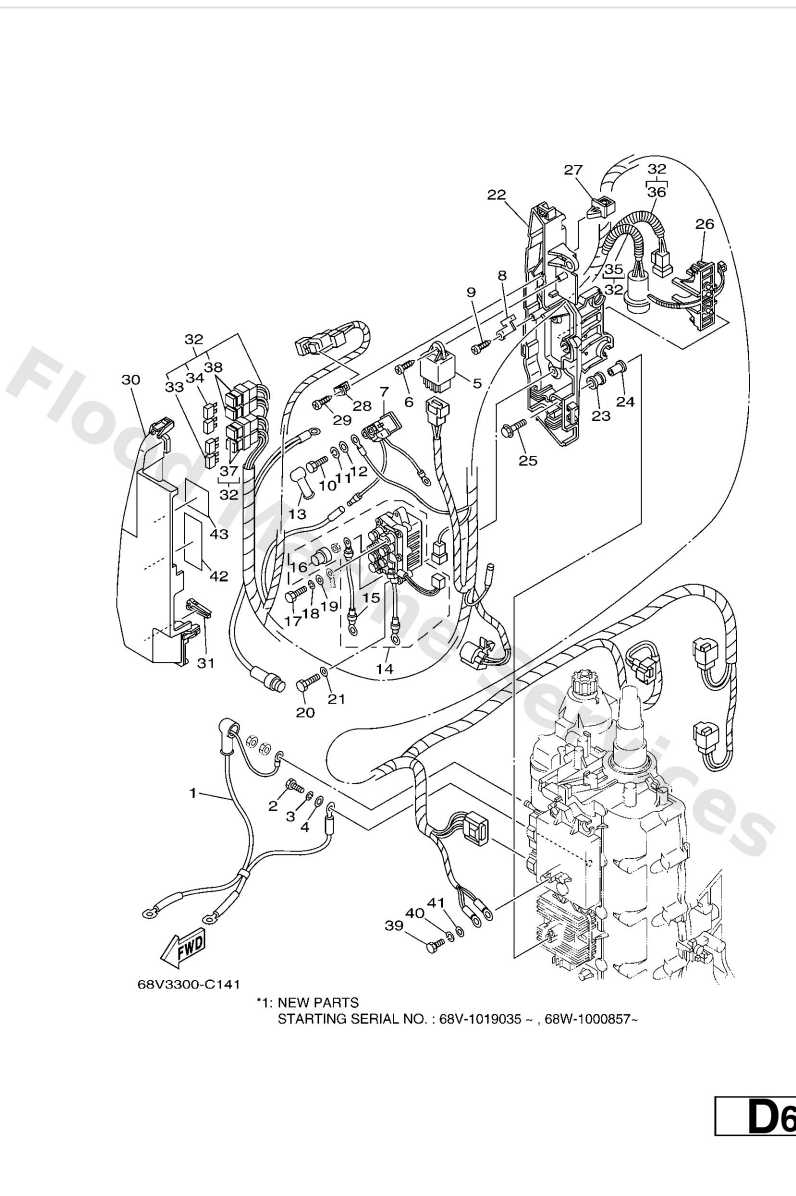
Electrical 1



D5

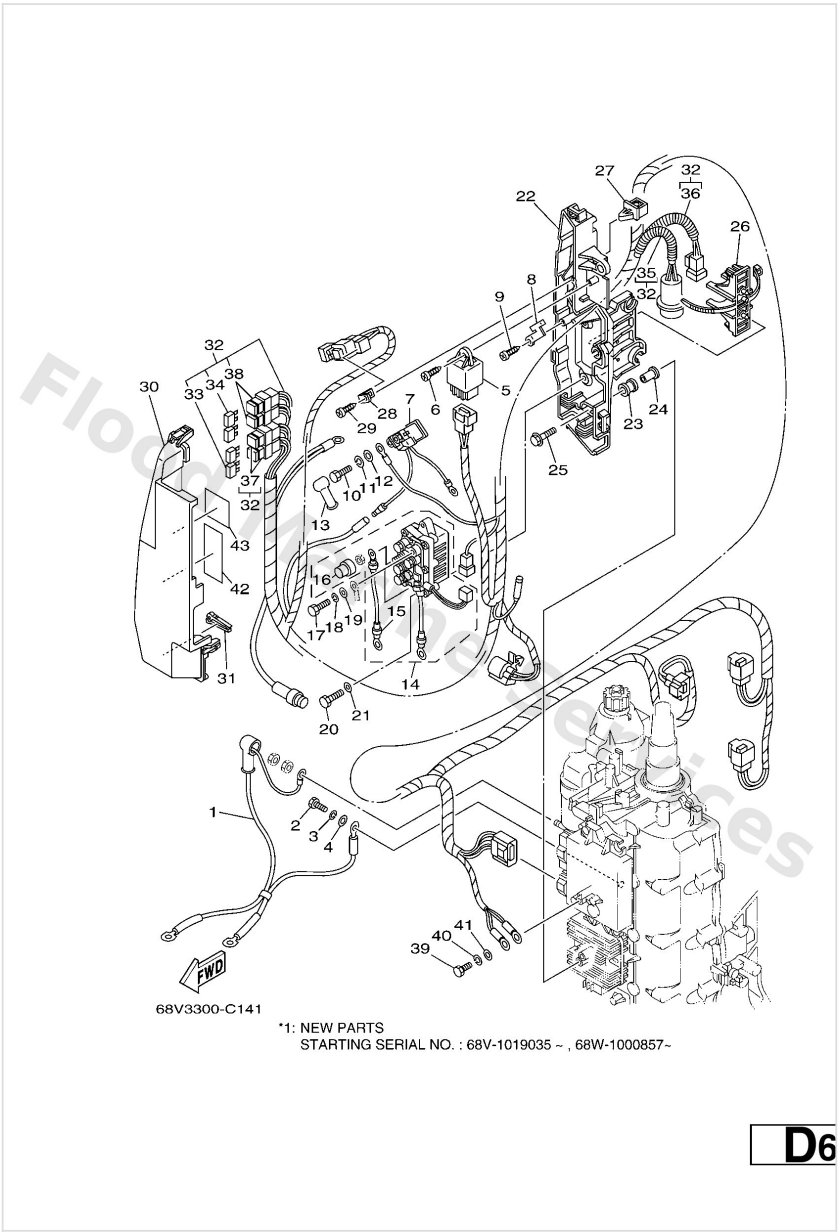
Ref	Part	
1	68V8591A12 Engine control unit assembly	Buy now
2	68V8231700 Damper, ignition coil	Buy now
3	6244254200 Collar	Buy now
4	9011906M59 Bolt, with washer	Buy now
5	68V8231000 Ignition coil assembly	Buy now
6	68V8231010 Ignition coil assembly	Buy now
7	9709506025 Bolt	Buy now
8	9299506100 Washer(6a1)	Buy now
9	9299506600 Washer, plain (646)	Buy now
10	68V8238800 Plate	Buy now
11	9046406001 Clamp	Buy now
12	67F8236100 Clamp, cord	Buy now
13	67F8236200 Clamp, cord 2	Buy now
14	68V8196000 Rectifier & regulator assembly	Buy now
18	9709506020 Bolt(7u8)	Buy now

Electrical 2



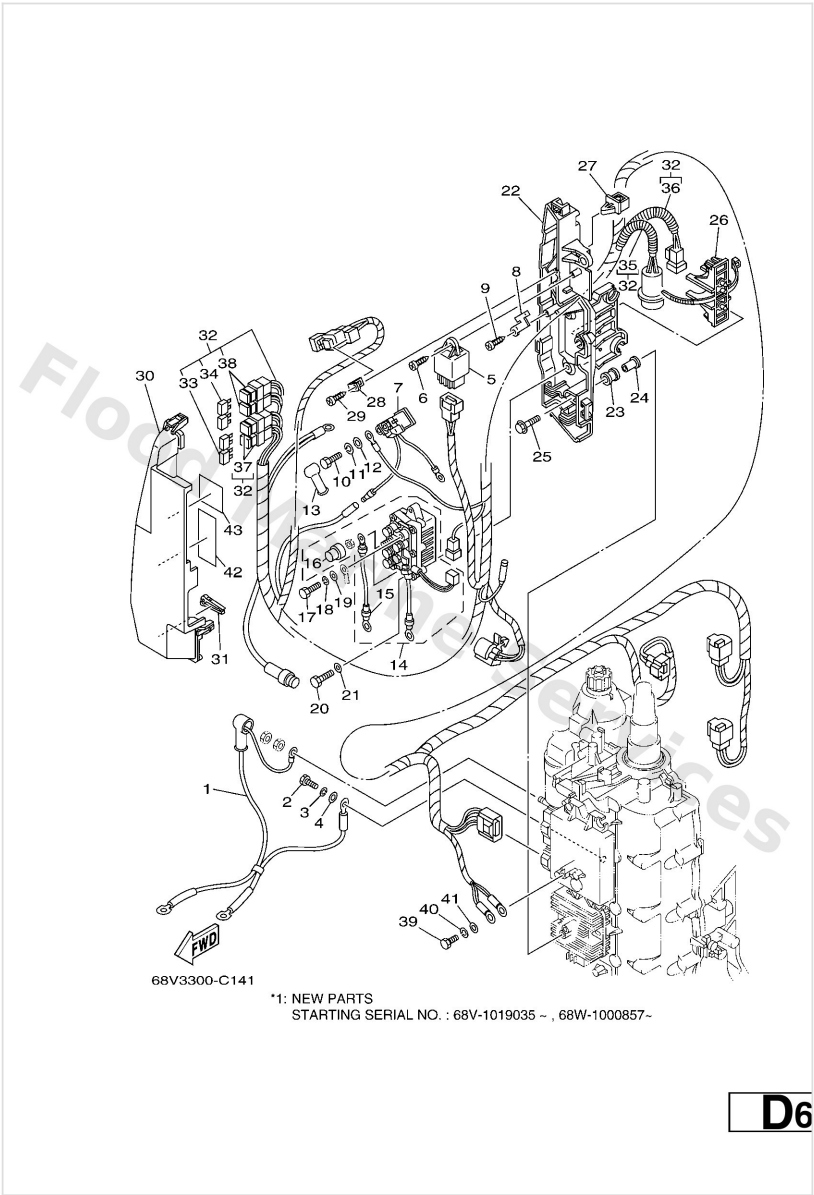
Ref	Part	
1	68V8210500 Battery cable	Buy now
2	9701306020 Bolt(62y)	Buy now
3	9290306100 Washer(6a1)	Buy now
4	9290306600 Washer, plain (646)	Buy now
5	68V8195000 Relay assembly	Buy now
6	9778060625 Screw, tapping(65j)	Buy now
7	68V8194A00 Relay	Buy now
8	68V8195300 Stay, relay	Buy now
9	9778060620 Screw, tapping(6k8)	Buy now
10	9709506010 Bolt	Buy now
11	9299506100 Washer(6a1)	Buy now
12	9299506600 Washer, plain (646)	Buy now
13	6G58211900 Cover, lead wire	Buy now
14	68V8195B01 Relay assembly	Buy now
15	68V8194900 Wire, lead	Buy now

Electrical 2



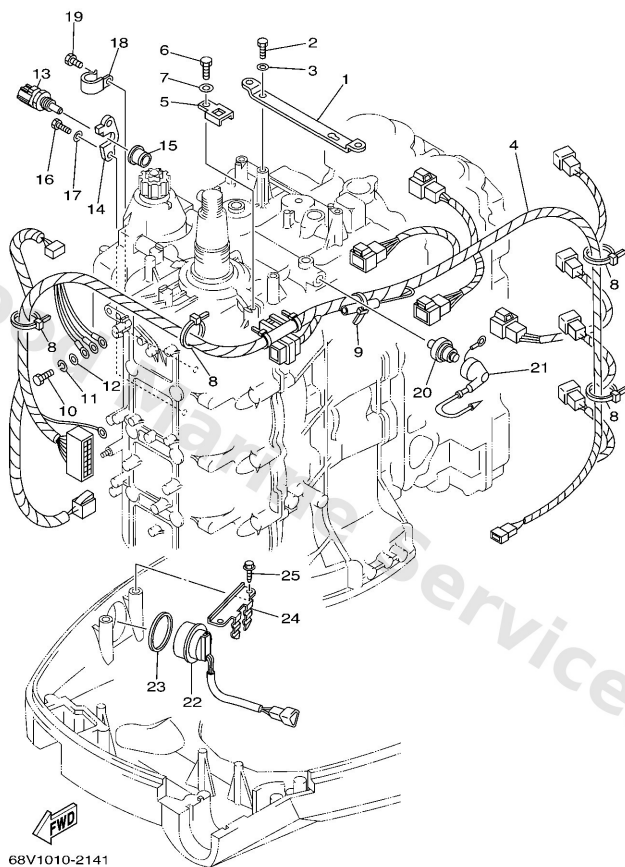
Ref	Part	
16	68V8253200 Cap	Buy now
22	68V8194800 Brkt. Cover Set	Buy now
22	68V8194801 Bracket NEW PARTS *1	Buy now
23	6A08231700 Damper, ignition coil	Buy now
24	6244254200 Collar	Buy now
25	9011906M59 Bolt, with washer	Buy now
26	68V8259400 Clamp	Buy now
27	9046412M58 Clamp	Buy now
28	68V8554800 Holder	Buy now
30	68V8194200 Cover	Buy now
30	68V8194201 Cover NEW PARTS *1	Buy now
31	67F2812A00 Puller, fuse	Buy now
32	68V8259010 Wire Harness assembly	Buy now
33	67F8215100 Fuse	Buy now
34	67F8215110 Fuse	Buy now

Electrical 2



Ref	Part	
35	9044710003 Hose, with spring	Buy now
36	9044707007 Hose, with spring	Buy now
37	67F8215B10 Cap (yellow)	Buy now
38	67F8215B20 Cap (green)	Buy now
39	9709506020 Bolt(7u8)	Buy now
42	68V8191900 Graphic, regulator	Buy now
43	68V8191910 Graphic, regulator	Buy now

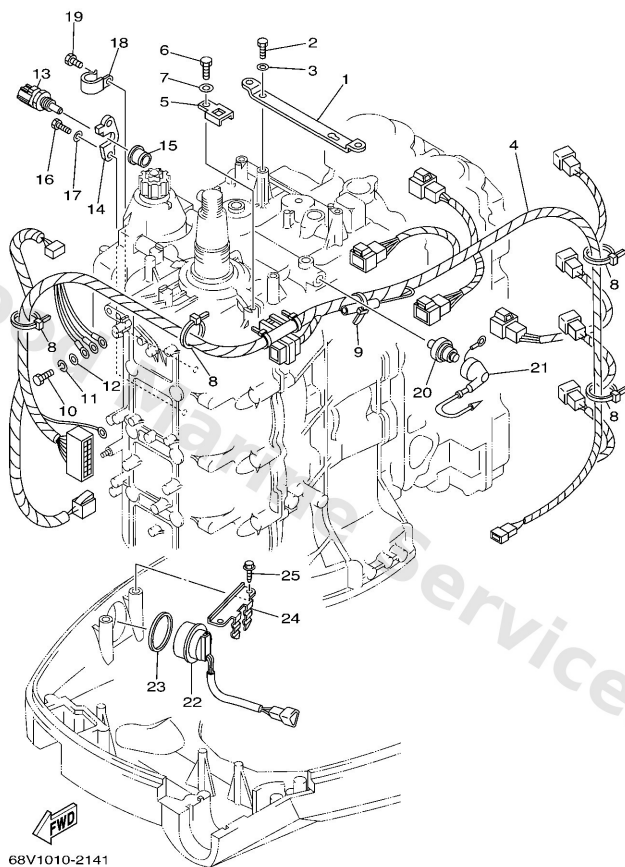
Electrical 3



E1

Ref	Part	
1	67F8132G01 Plate	Buy now
2	9709506016 Bolt, hexagon deep recess	Buy now
3	9299506600 Washer, plain (646)	Buy now
4	68V8259M00 Wire harness assembly 2	Buy now
5	68V8258800 Plate	Buy now
6	9709506012 Bolt(gh1)	Buy now
8	9046513M18 Clamp	Buy now
9	9046511M10 Clamp	Buy now
10	9709506020 Bolt(7u8)	Buy now
11	9299506100 Washer(6a1)	Buy now
13	67F8579000 Thermosensor assembly	Buy now
14	67F8575700 Retainer	Buy now
15	68V8575300 Gasket, sender unit	Buy now
18	9046506M86 Clamp	Buy now
19	9709506010 Bolt	Buy now

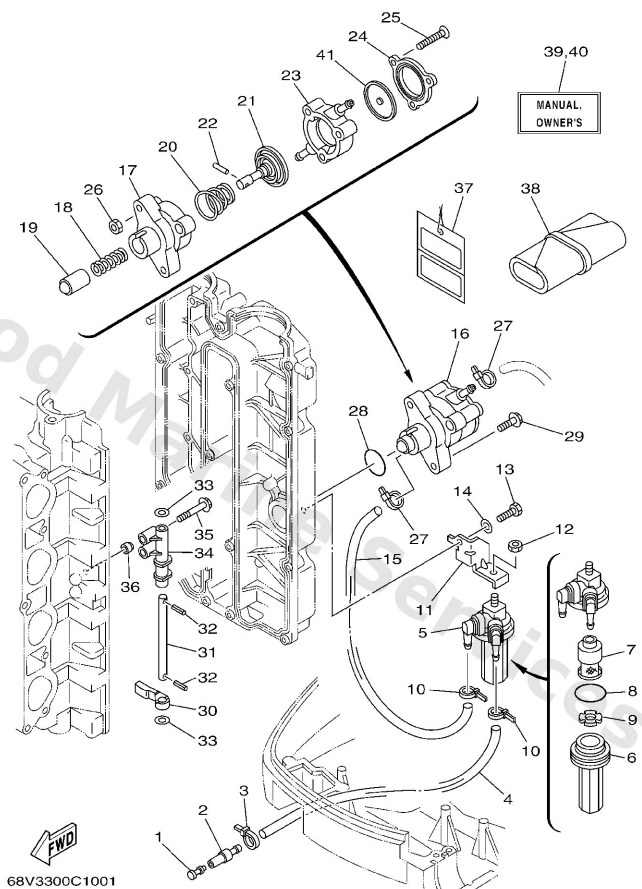
Electrical 3



E1

Ref	Part	
20	68V8250400 Oil pressure switch assembly	Buy now
21	68V8131500 Lead wire assembly	Buy now
22	63D8256310 Trim & tilt switch assembly	Buy now
23	6E58258700 Gasket	Buy now
24	67F8361400 Bracket	Buy now
25	9010906M86 Bolt	Buy now

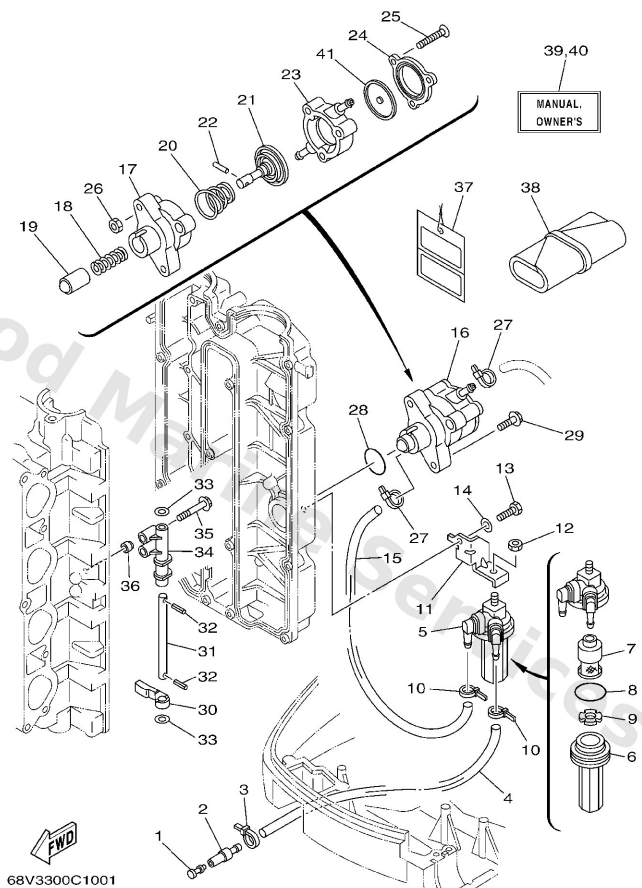
Fuel 1



C7

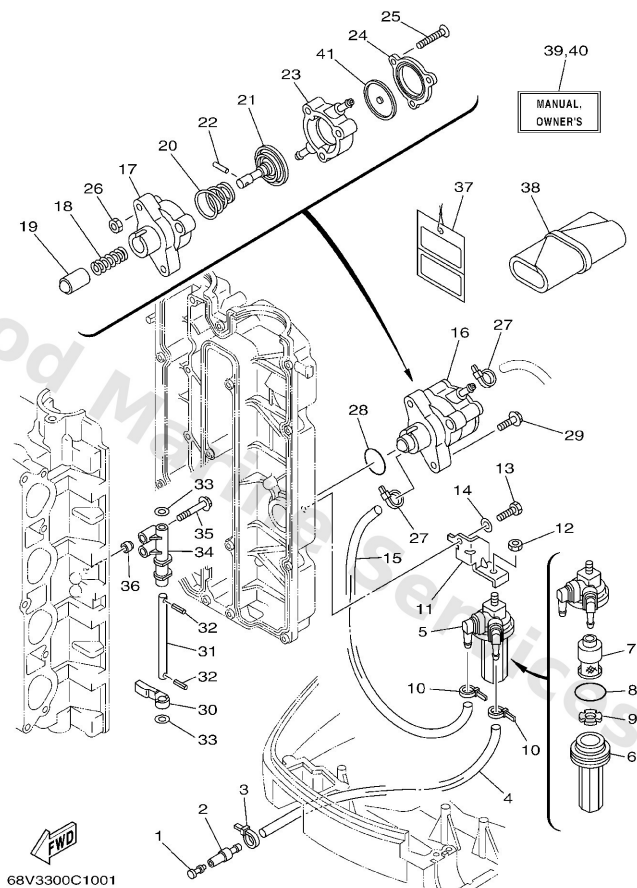
Ref	Part	
1	6898554700 Damper	Buy now
2	6R32437700 Pipe, joint 3	Buy now
3	9046511M10 Clamp	Buy now
4	9044513M27 Hose (I950)	Buy now
5	68V2456001 Filter assembly	Buy now
6	68V2452101 Cup, filter	Buy now
7	68V2456300 Element, filter	Buy now
8	9321032738 O-ring(1wg)	Buy now
9	68V2446901 Float, water level	Buy now
11	68V2456600 Bracket Filter	Buy now
12	9538008600 Nut (661)	Buy now
13	9709506016 Bolt, hexagon deep recess	Buy now
14	9299506600 Washer, plain (646)	Buy now
15	9044513M11 Pipe, fuel 1	Buy now
16	68V2441000 Fuel pump assembly	Buy now

Fuel 1



Ref	Part	
17	68V2441200 Body 1	Buy now
18	68V2445400 Spring	Buy now
19	68V1313100 Plunger	Buy now
20	68V2442300 Spring, diaphragm	Buy now
21	68V2441100 Diaphragm	Buy now
22	68V2437400 Pin	Buy now
23	68V2441300 Body 2	Buy now
24	68V2441400 Body 3	Buy now
25	68V2444400 Screw	Buy now
26	68V2414900 Nut	Buy now
28	9321030682 O-ring (371)	Buy now
29	9011906M83 Bolt, with washer	Buy now
30	67F2457500 Lever, fuel change	Buy now
31	68V2449500 Shaft	Buy now
32	9160925014 Pin, Spring	Buy now

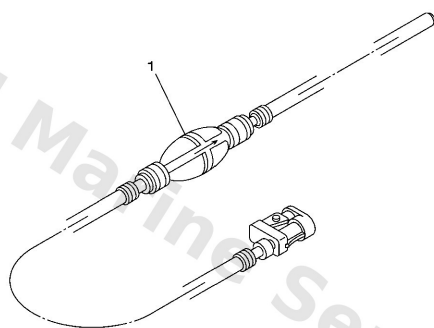
Fuel 1



C7

Ref	Part	
33	9020108M12 Washer plate (682)	Buy now
34	67F2449100 Bracket, fuel pump	Buy now
35	9011907235 Bolt, with washer	Buy now
36	9180908006 Pin, dowel	Buy now
37	61H2819R31 Tag Warning	Buy now
38	4EB2314400 Seal, dust	Buy now
38	67F2810001 Tool kit	Buy now
39	68V2819974A0 Om f115aet,f '04 UR (E,F,S)	Buy now
39	68V2819974B0 Om f115aet,f '04 UR (D,NL,I)	Buy now
40	68V2819984A0 Om f115aet,f '04 UR (DK,P,GR)	Buy now
40	68V2819984B0 Om f115aet,f '04 UR (N,S,SS)	Buy now
41	68V2447110 Diaphragm	Buy now

Fuel 2

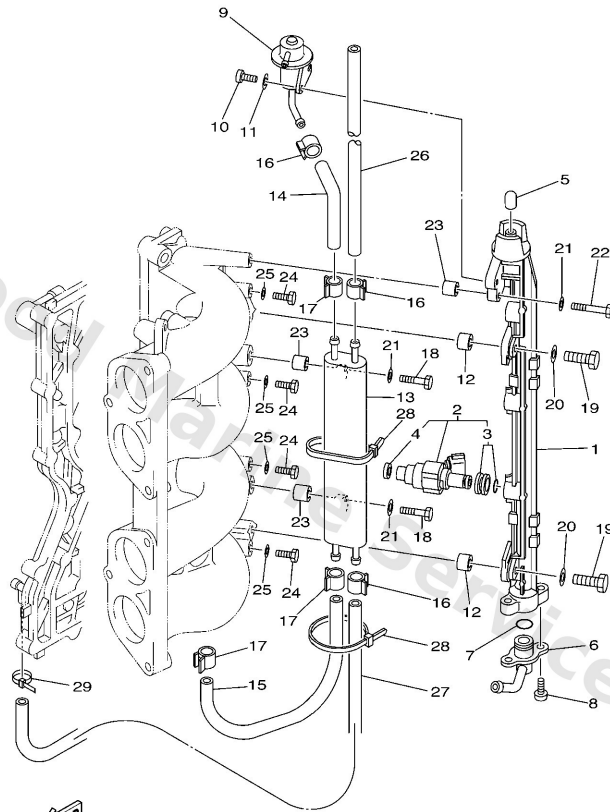



67F3300-C110

D2

Ref	Part	
1	6YK2430643 Fuel pipe comp. 1 AP	Buy now

Fuel Injection Nozzle

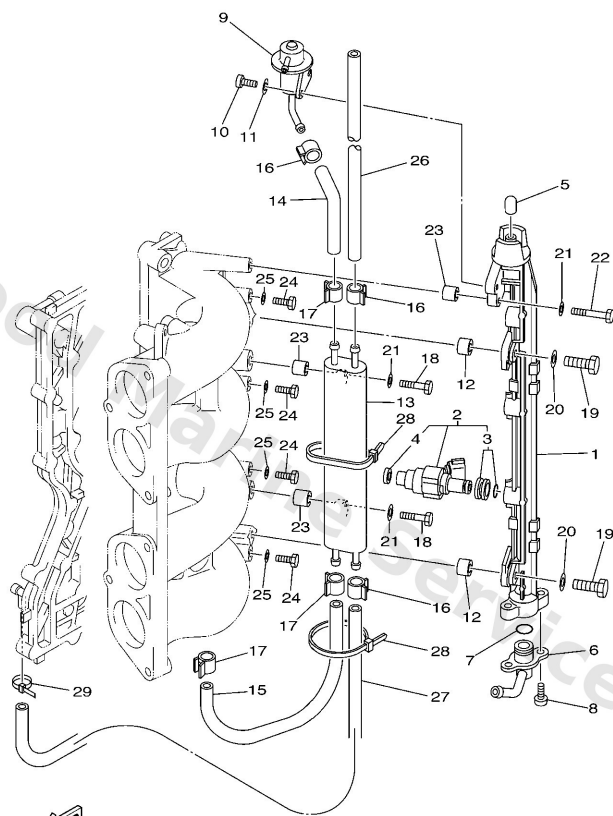


68V1010-2080

C3

Ref	Part	
1	68V1316000 Delivery pipe assembly 1	Buy now
2	68V8A36000 Injector unit	Buy now
3	68V1410B00 Packing kit	Buy now
4	68V1376600 Rubber, injector	Buy now
5	68V1422500 Cap	Buy now
6	68V1343500 Nipple	Buy now
7	68V1439700 O-ring	Buy now
8	68V8114700 Screw 3	Buy now
9	68V1390600 Regulator, pressure (with o-ri	Buy now
10	68V1456500 Screw	Buy now
11	68V1435600 Washer, spring	Buy now
12	68V1426400 Collar	Buy now
13	68V2184100 Cooler	Buy now
14	68V1397100 Pipe Fuel 1	Buy now
15	68V1397200 Pipe, fuel 2	Buy now

Fuel Injection Nozzle

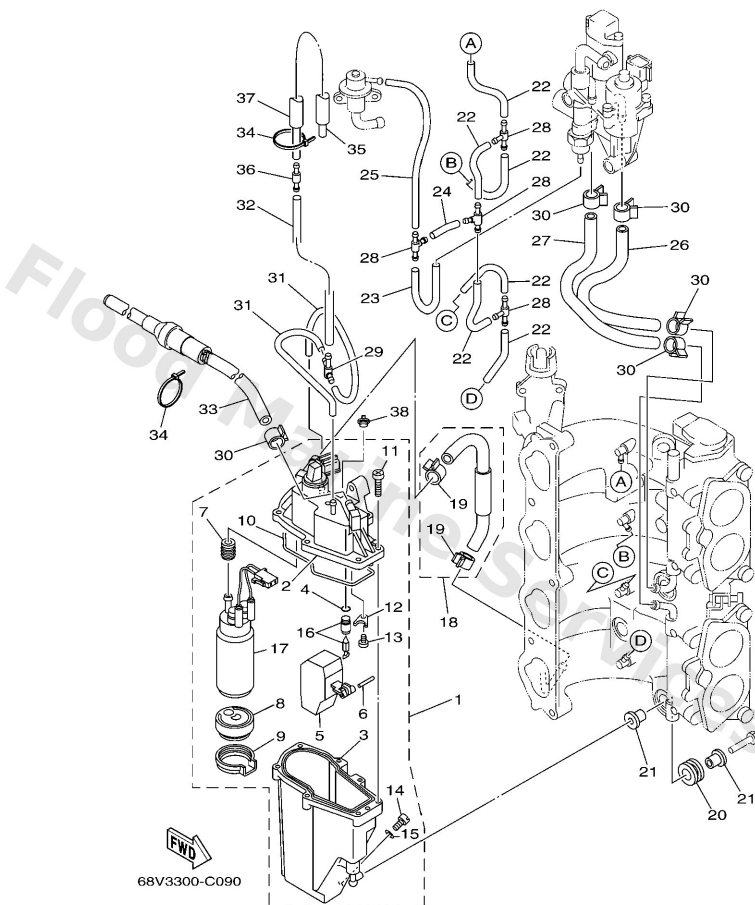


68V1010-2080

C3

Ref	Part	
16	68V2451900 Clip	Buy now
17	68V2411M00 Clip	Buy now
18	68V1477700 Bolt	Buy now
19	68V1442800 Bolt	Buy now
20	68V1447500 Washer	Buy now
21	68V1435700 Washer, plain	Buy now
22	68V1444600 Bolt	Buy now
23	68V1426500 Collar	Buy now
24	9709506010 Bolt	Buy now
25	9043006014 Gasket 256113960000	Buy now
26	68V2447A00 Hose 1	Buy now
27	68V2247B00 Hose 2	Buy now
28	68V2481H00 Clamp	Buy now
29	9046511M10 Clamp	Buy now

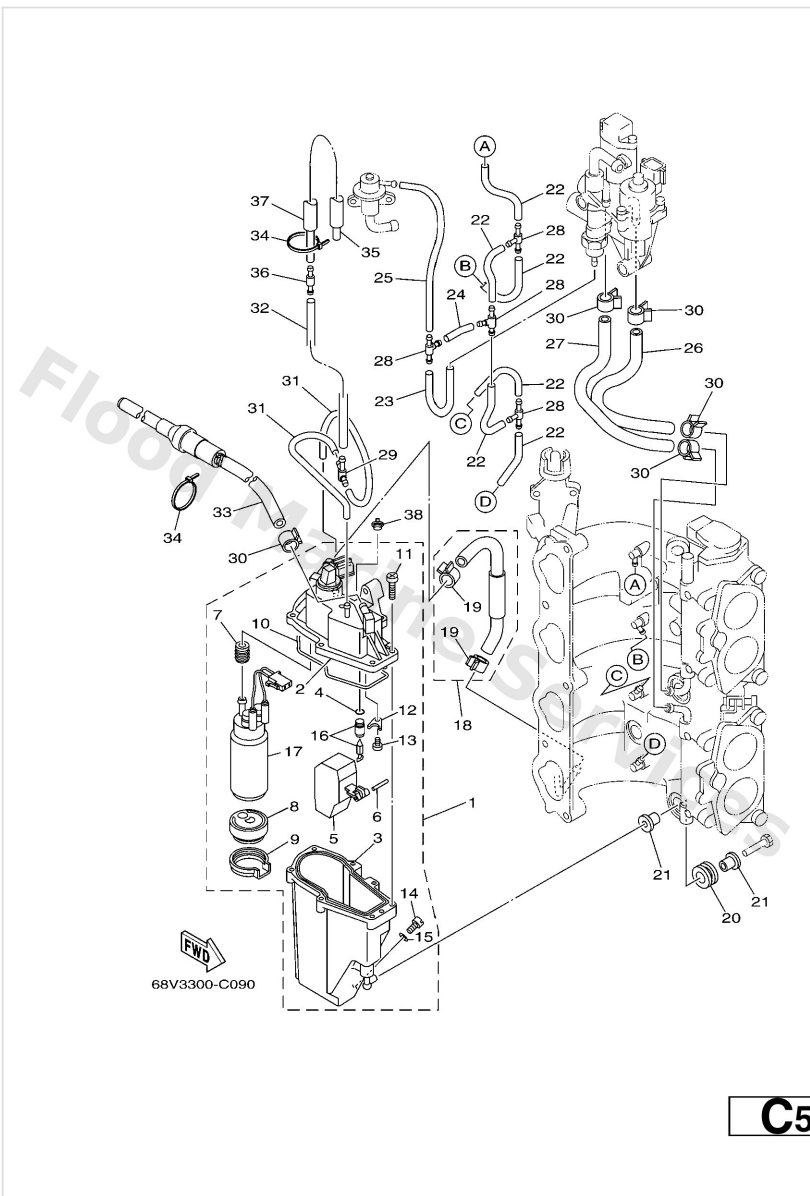
Fuel Injection Pump



C5

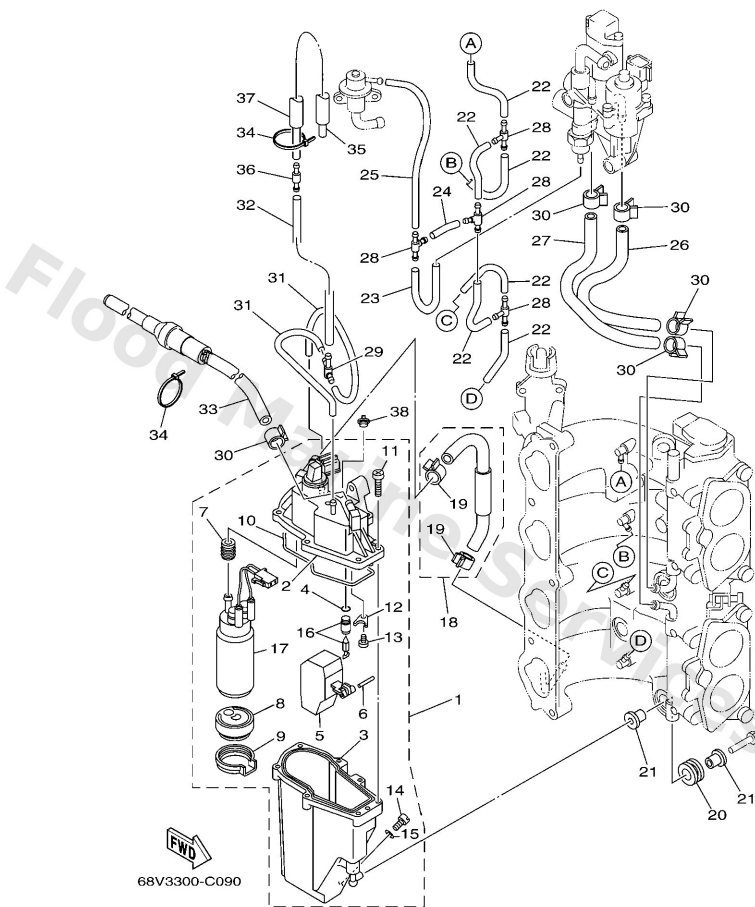
Ref	Part	
1	68V1418002 Float chamber assembly	Buy now
2	68V1418201 Cover, float chamber	Buy now
3	68V1418100 Body, float chamber 1	Buy now
4	68V1376900 O-ring	Buy now
5	68V1498500 Float	Buy now
6	68V1438600 Pin,float	Buy now
7	68V1378100 Damper, pump	Buy now
8	68V1391500 Filter	Buy now
9	68V1378400 Cover, pump	Buy now
10	68V1498400 Gasket, float chamber	Buy now
11	68V1456700 Screw	Buy now
12	68V1425500 Plate, valve seat	Buy now
13	68V1459200 Screw	Buy now
14	68V1419100 Plug, drain	Buy now
15	68V1412600 Washer	Buy now

Fuel Injection Pump



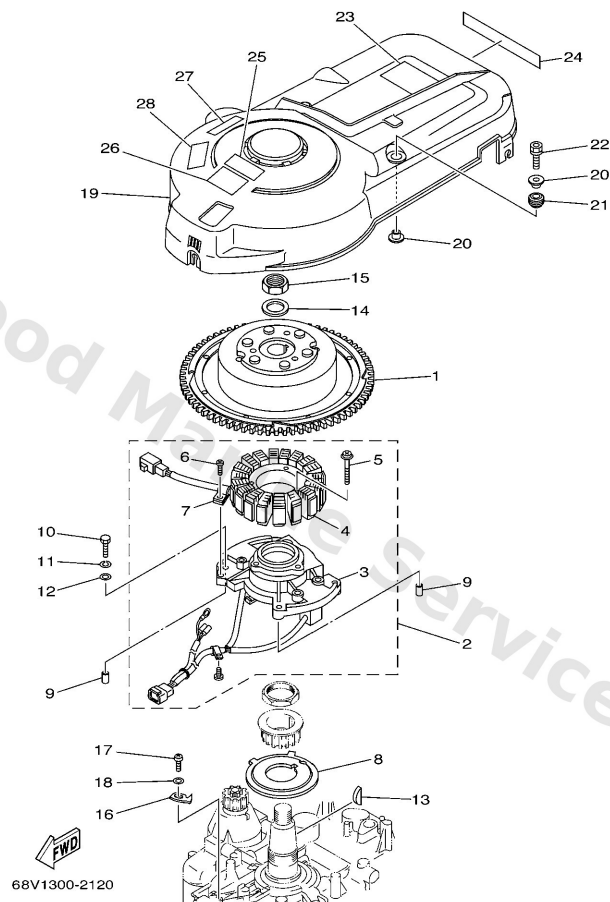
Ref	Part	
16	68V1454600 Valve, needle	Buy now
17	68V1390701 Fuel pump comp.	Buy now
18	68V1480700 Hose comp.	Buy now
19	68V2438700 Clip	Buy now
20	68V1359300 Damper	Buy now
21	68V1371600 Collar	Buy now
22	68V1354200 Hose, vacuum sensing 1	Buy now
23	68V1353300 Hose, vacuum sensing 4	Buy now
24	68V1354400 Hose Vacuum Sensing 2	Buy now
25	68V1353200 Hose, vacuum sensing 3	Buy now
26	68V1354500 Hose 1	Buy now
27	68V1354600 Hose 2	Buy now
28	68V2437700 Pipe, joint 1	Buy now
29	68V2437900 Pipe, joint 4	Buy now
30	68V1357700 Clip	Buy now

Fuel Injection Pump



Ref	Part	
31	68V1353400 Hose, vacuum sensing 5	Buy now
32	68V1354701 Hose 3	Buy now
33	68V2450200 Filter, fuel	Buy now
34	68V2481H00 Clamp	Buy now
35	68V1353500 Hose, vacuum sensing 5	Buy now
36	68V1349001 Relief Valve assembly	Buy now
37	68V1354300 Hose, Air	Buy now
38	69J1422500 Cap	Buy now

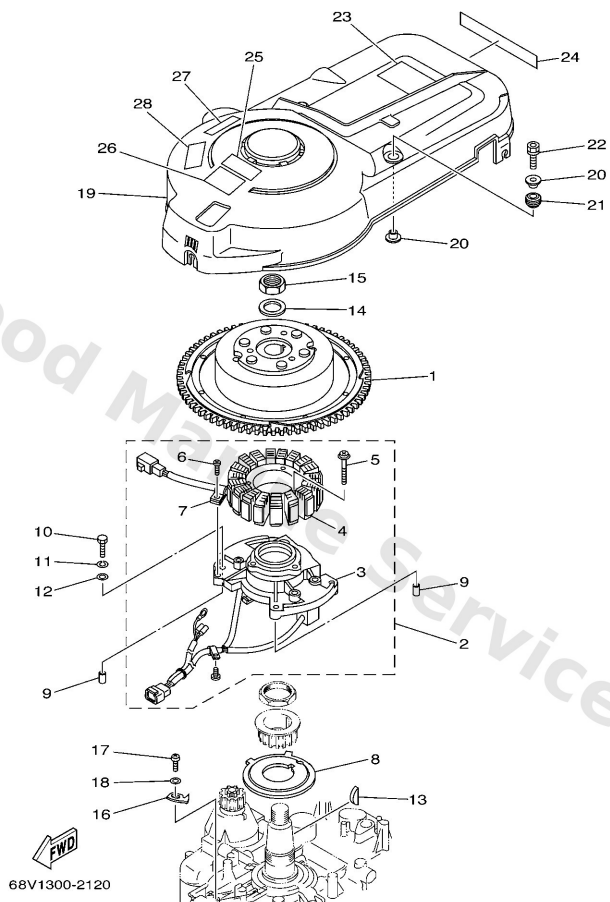
Generator



D3

Ref	Part	
1	68V8145000 Rotor assembly	Buy now
2	68V8146000 Base assembly	Buy now
3	68V8558000 Coil, pulser	Buy now
4	68V8141000 Stator assembly	Buy now
5	63D8134520 Screw, pan	Buy now
6	9760704110 Screw, pan head with washer (s	Buy now
7	4458132820 Clamp, read	Buy now
8	68V8167300 Rotor	Buy now
9	9953008012 Pin, dowel(6g8)	Buy now
10	9709506030 Bolt(jf7)	Buy now
11	9299506100 Washer(6a1)	Buy now
12	9299506600 Washer, plain (646)	Buy now
13	9028004M08 Key, woodruff	Buy now
14	9020124014 Washer, plate	Buy now
15	9017924002 Nut	Buy now

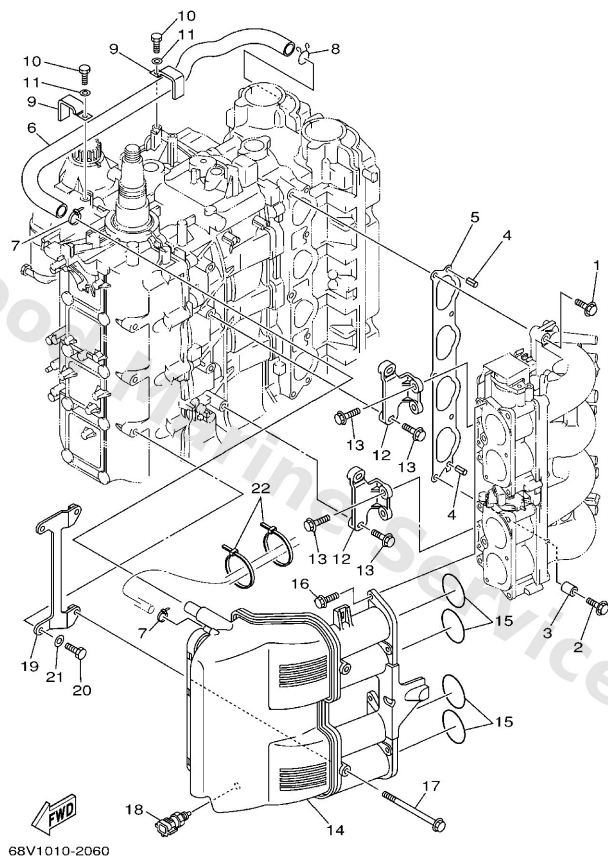
Generator



D3

Ref	Part	
16	67F8133200 Plate, timing	Buy now
17	9788506010 Screw pan head	Buy now
19	67F8133701 Cover, flywheel	Buy now
20	9038706M71 Collar (6g8)	Buy now
21	9048015M31 Grommet (6g1)	Buy now
22	9011906M92 Bolt, with washer	Buy now
23	67F1213860 Mark Caution	Buy now
24	68V1343760 Mark, caution	Buy now
25	6A18362541 Mark 5	Buy now
26	6A18362551 Mark 5	Buy now
27	6K18362341 Mark 3	Buy now
28	6K18362350 Mark 3	Buy now

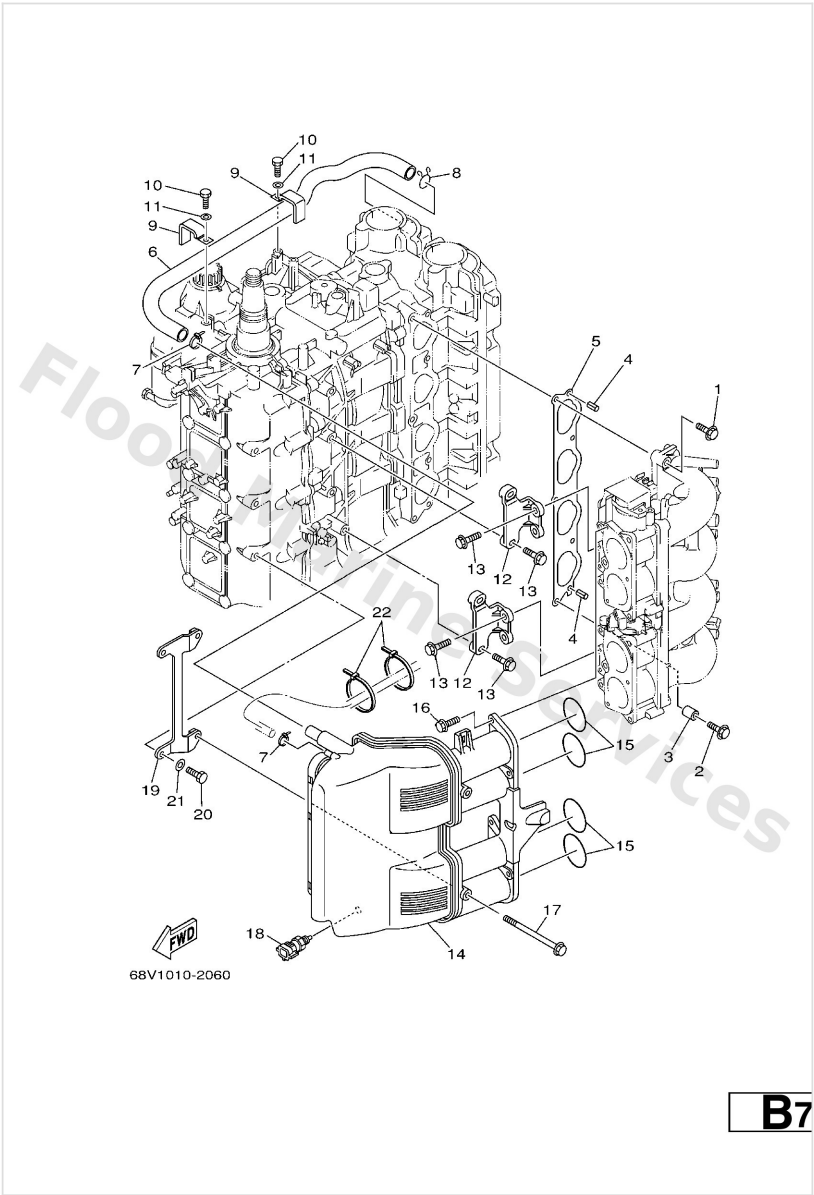
Intake 1



B7

Ref	Part	
1	9757508540 Bolt, hexagon w/w deep recess	Buy now
2	9011908M68 Bolt, with washer	Buy now
3	9038708M32 Collar	Buy now
4	9169050014 Pin, spring (647)	Buy now
5	68V1364500 Gasket, manifold 1	Buy now
6	67F1537300 Pipe, breather	Buy now
7	9046511M10 Clamp	Buy now
8	9046720M15 Clip	Buy now
9	9046512M03 Clamp, cord (688)	Buy now
10	9709506012 Bolt(gh1)	Buy now
11	9299506600 Washer, plain (646)	Buy now
12	68V142910094 Bracket 1	Buy now
13	9011906M49 Bolt, with washer	Buy now
14	68V1444000 Silencer assembly Intake	Buy now
15	9321048MJ9 O-ring	Buy now

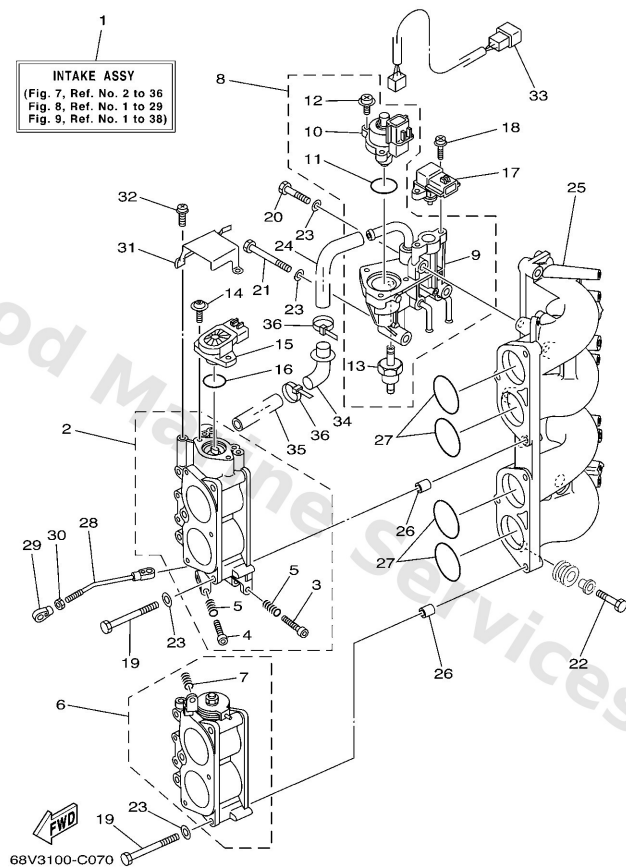
Intake 1



B7

Ref	Part	
16	9011906M82 Bolt, with washer	Buy now
17	9011906ME1 Bolt, with washer	Buy now
18	65L8588600 Thermosensor	Buy now
19	68V1429200 Bracket 2	Buy now
20	9709508020 Bolt, hexagon	Buy now
21	9299508600 Washer, plain (663)	Buy now
22	9046513M18 Clamp	Buy now

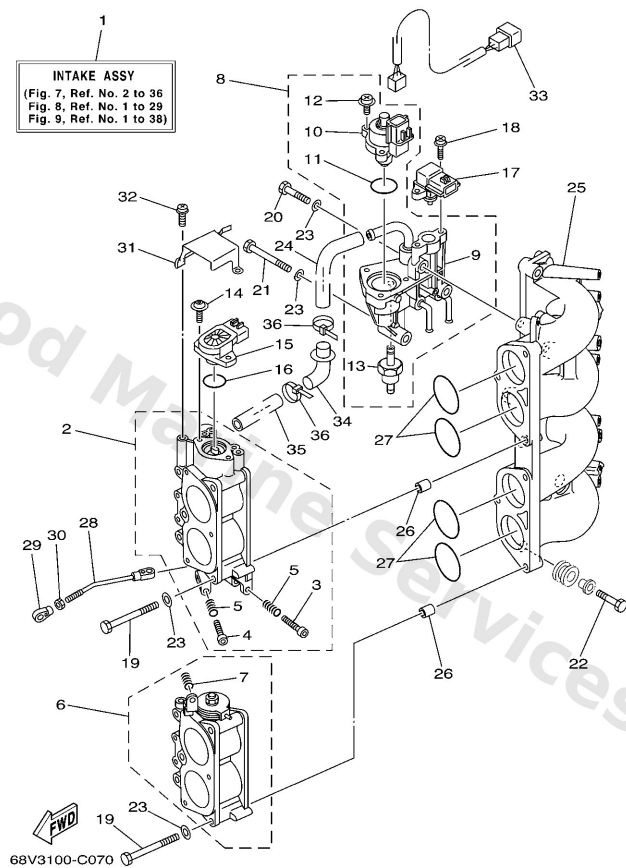
Intake 2



C1

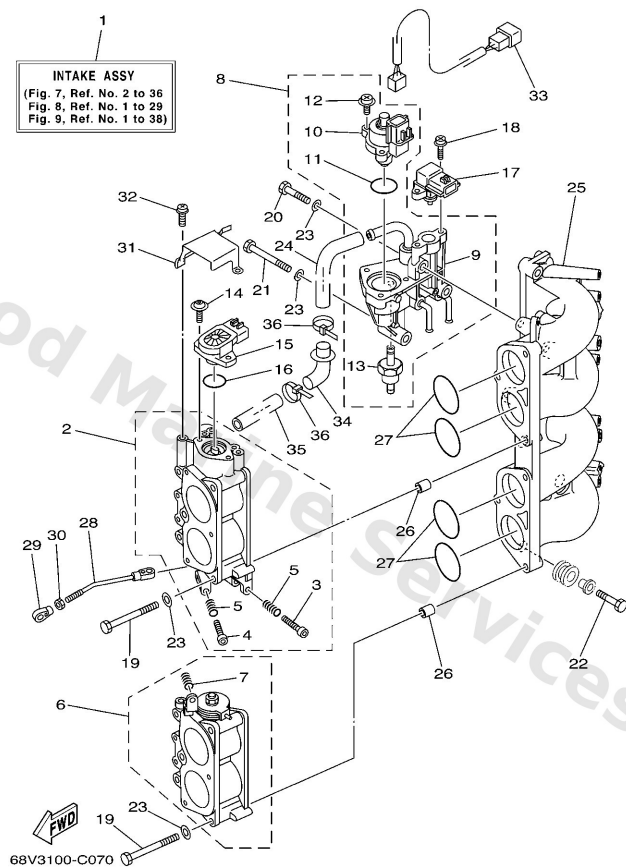
Ref	Part	
1	68V1420003 Intake assembly	Buy now
2	68V1375101 Body, Throttle 1	Buy now
3	68V1432300 Screw, air adjusting	Buy now
4	68V1432100 Screw, throttle	Buy now
5	68V1433100 Spring, throttle valve	Buy now
6	68V1375201 Body, throttle 2	Buy now
8	68V1310500 Control valve assembly	Buy now
9	68V1496000 Body assembly	Buy now
10	68V1312A00 Valve, control	Buy now
11	68V1347300 O-ring	Buy now
12	68V8114601 Screw 2	Buy now
13	68V1451100 Filter assembly	Buy now
14	68V8114501 Screw 1	Buy now
15	68V8588500 Throttle sensor assembly	Buy now
16	68V8182L00 O-ring 1	Buy now

Intake 2



Ref	Part	
17	68V8238000 Sensor, pressure	Buy now
18	68V8114700 Screw 3	Buy now
19	68V1449600 Bolt	Buy now
20	68V1357400 Bolt 2	Buy now
21	68V1357300 Bolt 1	Buy now
22	68V1477700 Bolt	Buy now
23	68V1447500 Washer	Buy now
24	68V1441910 Pipe	Buy now
25	68V136410094 Manifold 1	Buy now
26	9953010114 Pin, dowel(3vd)	Buy now
27	9321048MG8 O-ring	Buy now
28	68V4123700 Joint, link	Buy now
29	6H44123700 Joint, link	Buy now
30	9538005700 Nut (656)	Buy now
31	68V1441L00 Bracket 1	Buy now

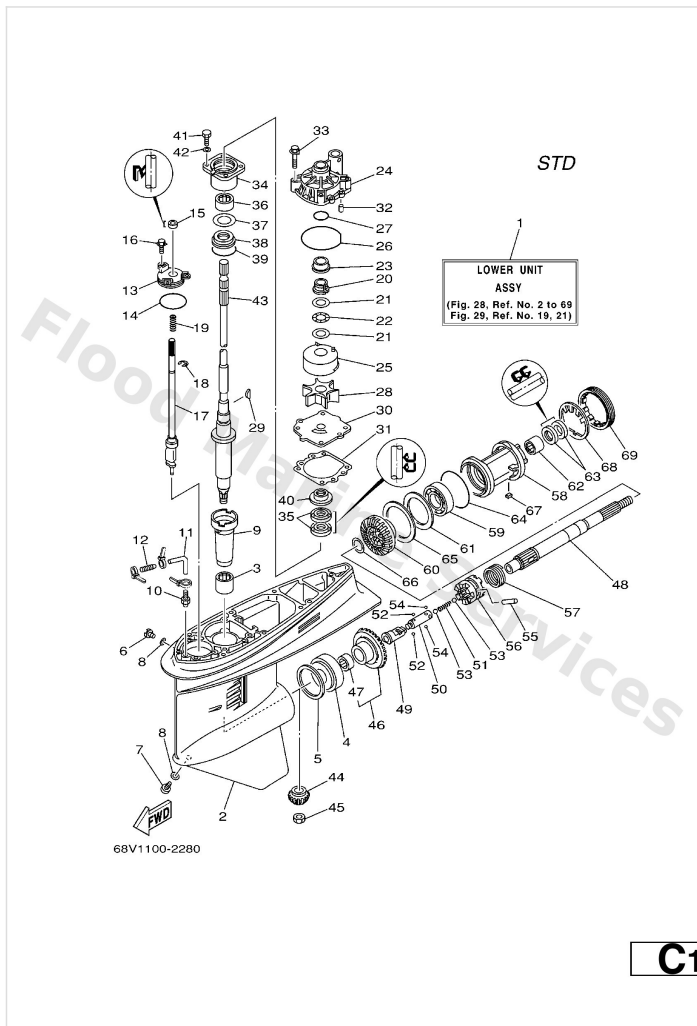
Intake 2



C1

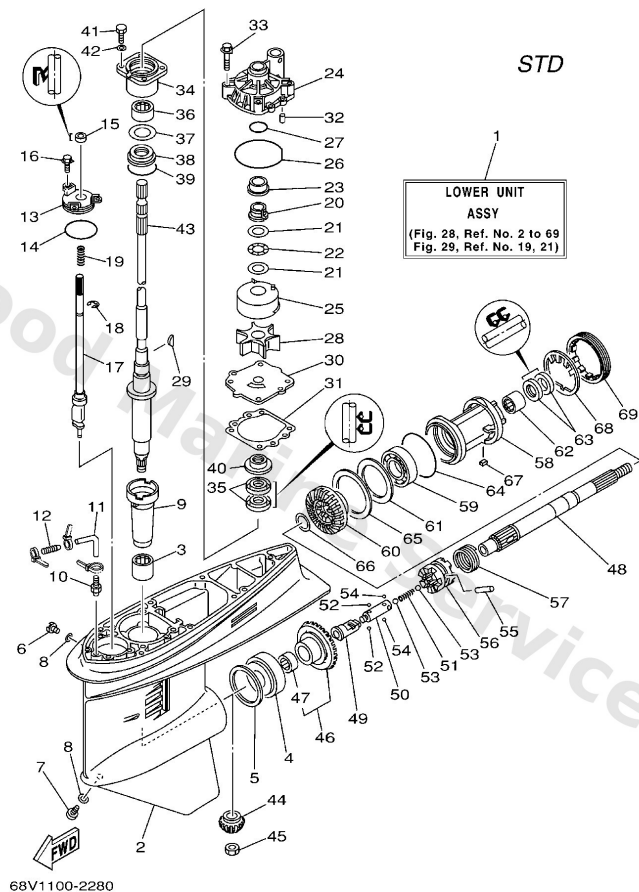
Ref	Part	
32	68V8114500 Screw 1	Buy now
33	68V8259N00 Wire Harness assembly 3	Buy now
34	68V1445300 Joint, air cleaner 1	Buy now
35	68V1441J00 Pipe, silencer	Buy now
36	68V2417H00 Clamp 1	Buy now

Lower Casing & Drive 1



Ref	Part	
1	68V45300128D Lower unit assembly L	Buy now
1	68V45300328D Lower unit assembly X	Buy now
2	6E545301058D Casing, lower	Buy now
3	93315628U9 Brg,cyl-cal roller (6e5)	Buy now
4	93332000U7 Brg,tapered roller 76mm (6e5)	Buy now
5	6E5455670110 Shim (t:0.10mm) UR	Buy now
5	6E5455670112 Shim (t:0.12mm) UR	Buy now
5	6E5455670115 Shim (t:0.15mm) UR	Buy now
5	6E5455670118 Shim (t:0.18mm) UR	Buy now
5	6E5455670130 Shim (t:0.30mm) UR	Buy now
5	6E5455670140 Shim (t:0.40mm) UR	Buy now
5	6E5455670150 Shim (t:0.50mm) UR	Buy now
6	9034008002 Plug, straight screw	Buy now
7	6884534110 Plug, drain	Buy now
8	9043008020 Gasket	Buy now

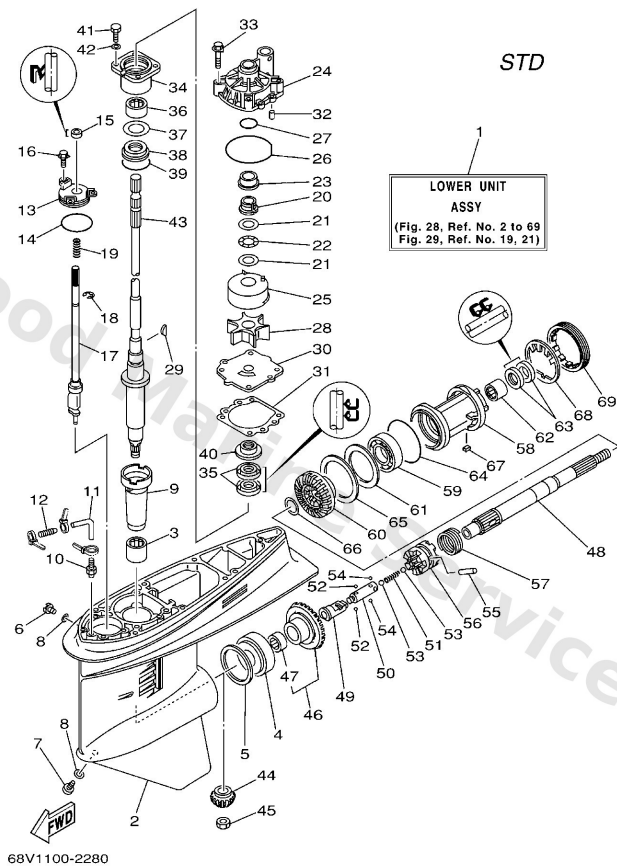
Lower Casing & Drive 1



C1

Ref	Part	
9	6E54553600 Sleeve, drive shaft	Buy now
10	6E54537800 Nipple, hose	Buy now
11	9044507ME8 Hose (I250) L	Buy now
11	9044507ME9 Hose (I250) X	Buy now
12	6E58355810 End, nipple	Buy now
13	6E54532100 Plate	Buy now
14	9321058144 O-ring(47x)	Buy now
15	9310609014 Oil seal	Buy now
16	9011906M10 Bolt, with washer	Buy now
17	6L64415001 Shift cam assembly	Buy now
18	9900108600 Circlip(2r6)	Buy now
19	9050111M10 Spring, compression (663)	Buy now
20	61A4553800 Spacer, 1	Buy now
21	9020122M01 Washer, plate(61a)	Buy now
22	9020622M19 Washer, wave(61a)	Buy now

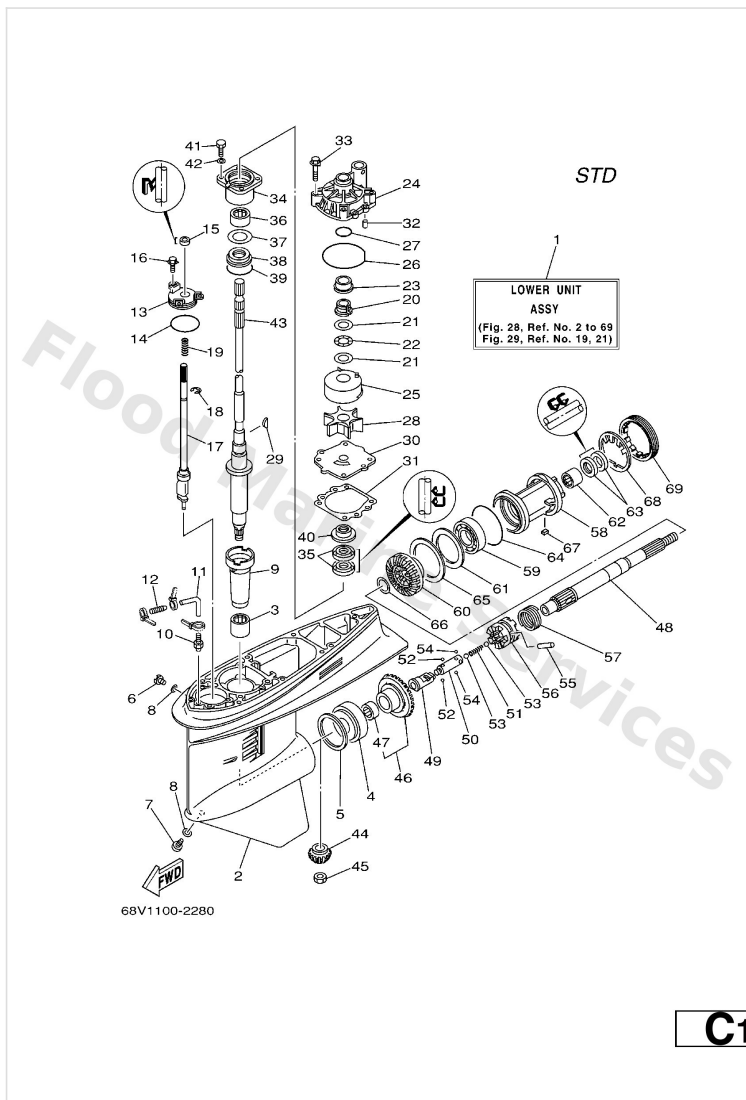
Lower Casing & Drive 1



C1

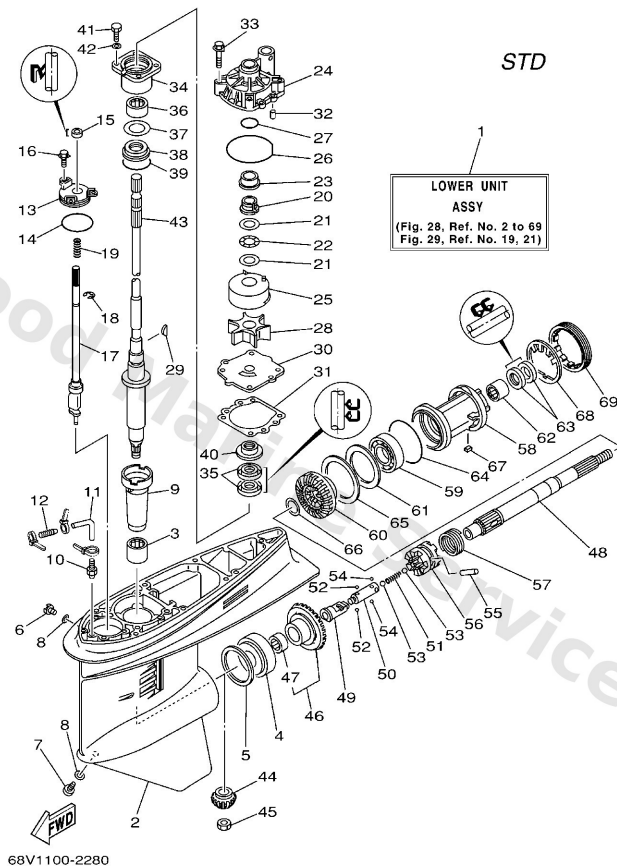
Ref	Part	
23	61A4552700 Collar, drive shaft	Buy now
24	61A4431101 Housing, water pump	Buy now
25	61A4432202 Insert, cartridge	Buy now
26	9321086M38 O-ring (6e5)	Buy now
27	9321037160 O-ring (6g8)	Buy now
28	6E54435201 Impeller	Buy now
29	9028004M05 Key, woodruff (6e5)	Buy now
30	68V4432300 Outer plate, cartridge	Buy now
31	6E544315A0 Gasket, water pump	Buy now
32	9360612019 Pin, dowel (614)	Buy now
33	9011908M14 Bolt, with washer	Buy now
34	6E5453310094 Housing, bearing	Buy now
35	9310128M16 Oil seal (6e5)	Buy now
36	93317330U2 Bearing, cylindrical(6k0)	Buy now
37	6E5455870110 Shim (t:0.10mm) UR	Buy now

Lower Casing & Drive 1



Ref	Part	
37	6E5455870112 Shim (t:0.12mm) UR	Buy now
37	6E5455870115 Shim (t:0.15mm) UR	Buy now
37	6E5455870118 Shim (t:0.18mm) UR	Buy now
37	6E5455870130 Shim (t:0.30mm) UR	Buy now
37	6E5455870140 Shim (t:0.40mm) UR	Buy now
37	6E5455870150 Shim (t:0.50mm) UR	Buy now
38	93341930V2 Bearing, thrust(64d)	Buy now
39	9321055M14 O-ring (70e)	Buy now
40	6E54534400 Cover, oil seal	Buy now
41	9709508025 Bolt (62g)	Buy now
42	9299508600 Washer, plain (663)	Buy now
43	68V4550110 Drive shaft comp. L	Buy now
43	68V4550130 Drive shaft comp. X	Buy now
44	68V4555100 Pinion	Buy now
45	9017016M01 Nut, hexagon (688)	Buy now

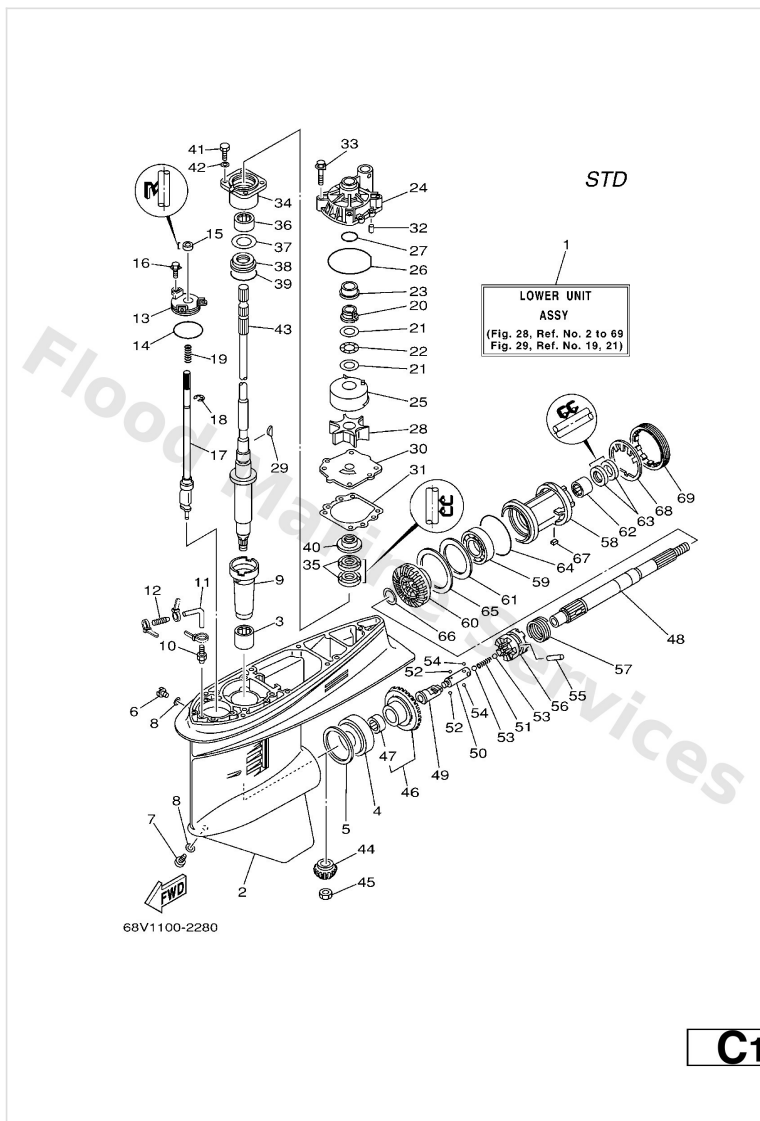
Lower Casing & Drive 1



C1

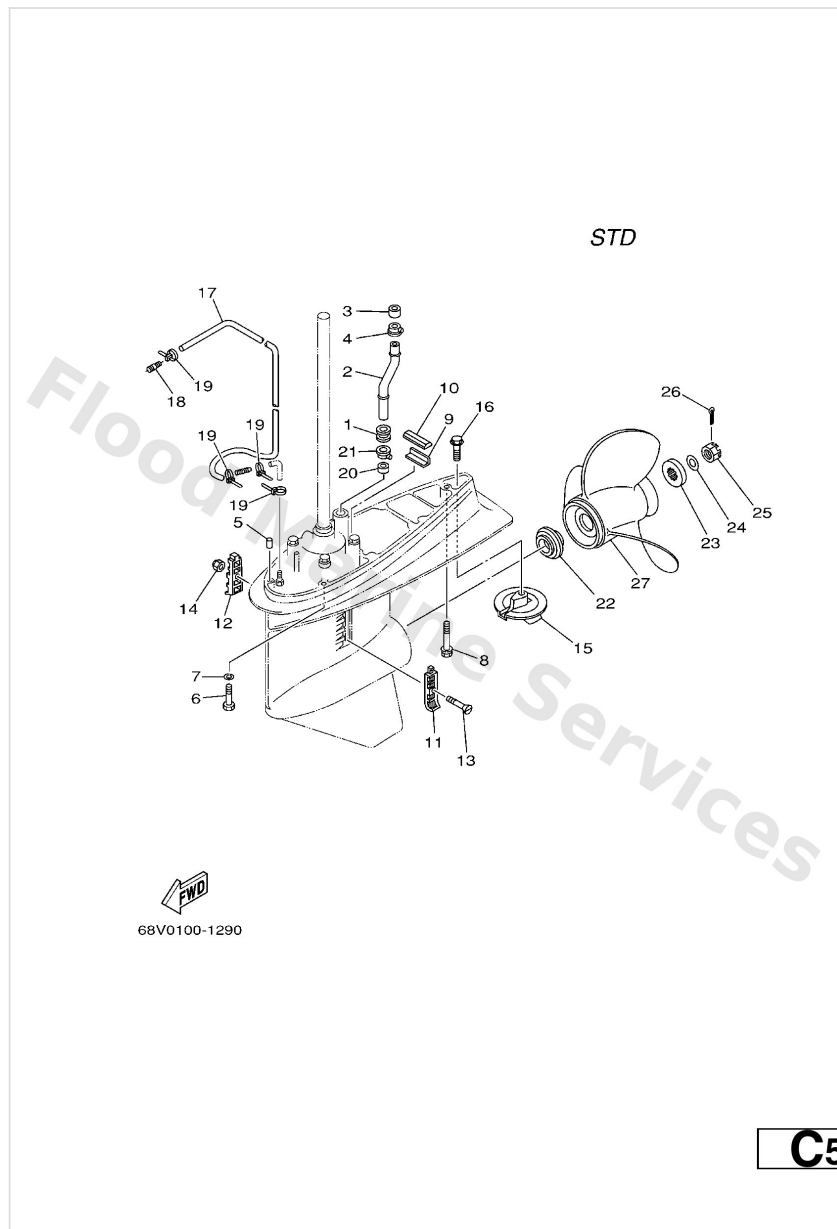
Ref	Part	
46	68V4556000 Gear	Buy now
47	93315425U7 Brg,cyl-cal roller (6e5)	Buy now
48	6E54561101 Shaft, propeller	Buy now
49	6K14564101 Shifter	Buy now
50	6E54563401 Slide, shift	Buy now
51	9050116M37 Spring (6g5)	Buy now
52	9350732009 Ball (12r)	Buy now
53	9351132017 Ball (498)	Buy now
54	9350316003 Ball	Buy now
55	9025008M07 Pin, straight (6g5)	Buy now
56	68V4563101 Clutch, dog	Buy now
57	6E54563301 Ring, cross pin	Buy now
58	6E5453320094 Housing, bearing	Buy now
59	93306208U0 Brg,r-b 6208 80mm 345g (6e5)	Buy now
60	68V4557100 Gear	Buy now

Lower Casing & Drive 1



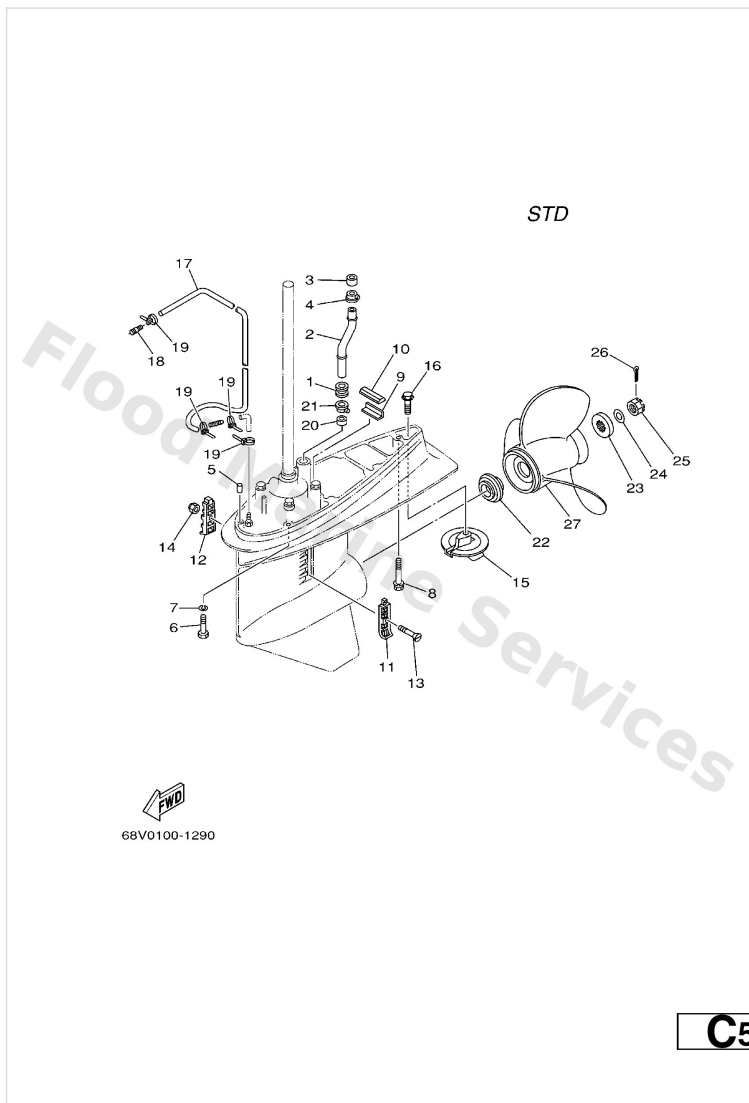
Ref	Part	
61	6E54557600 Washer, thrust 2	Buy now
62	93315430U8 Bearing	Buy now
63	9310130M17 Oil seal (6e5)	Buy now
64	9321086M39 O-ring (6e5)	Buy now
65	6L6455770010 Shim (t:0.10mm) UR	Buy now
65	6L6455770012 Shim (t:0.12mm) UR	Buy now
65	6L6455770015 Shim (t:0.15mm) UR	Buy now
65	6L6455770018 Shim (t:0.18mm) UR	Buy now
65	6L6455770030 Shim (t:0.30mm) UR	Buy now
65	6L6455770040 Shim (t:0.40mm) UR	Buy now
65	6L6455770050 Shim (t:0.50mm) UR	Buy now
66	9020130M92 Washer (6g5)	Buy now
67	9028204010 Key, strait(663)	Buy now
68	6884538302 Washer, claw	Buy now
69	6884538400 Nut	Buy now

Lower Casing & Drive 2



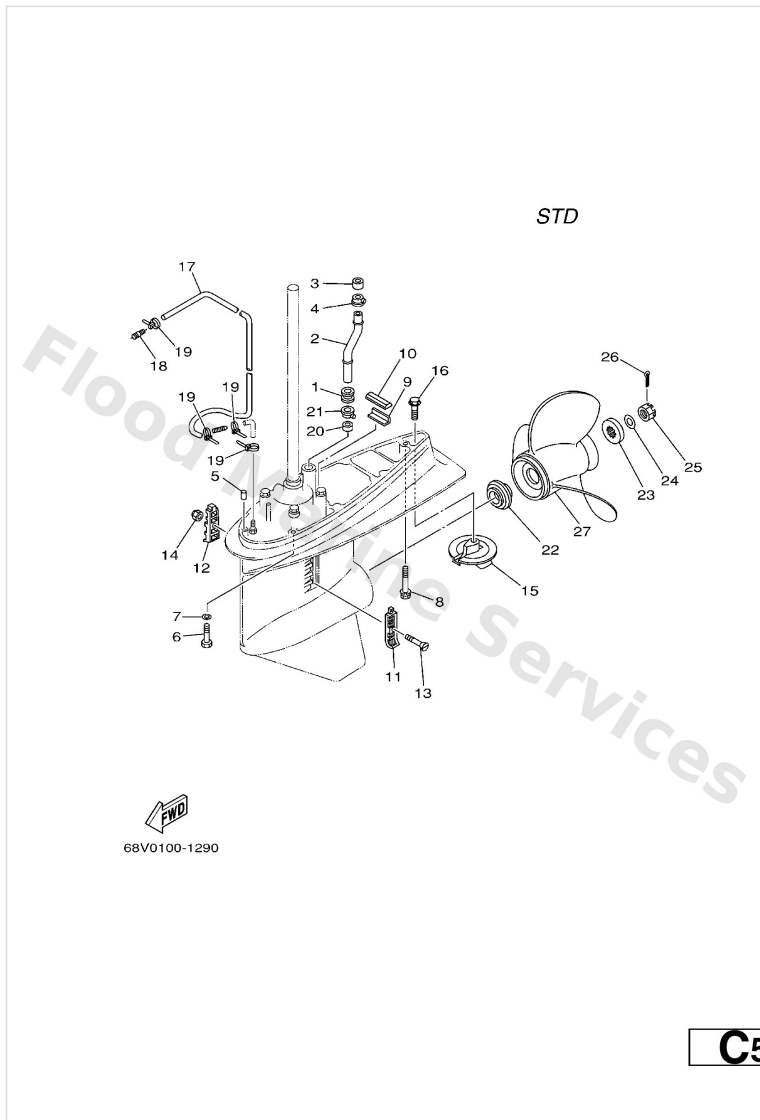
Ref	Part	
1	6E54436600 Damper, water seal 2	Buy now
2	68V4436110 Tube, water 1 L	Buy now
2	68V4436130 Tube, water 1 X	Buy now
3	6E54436500 Damper, water seal 1	Buy now
4	6E54431200 Cover, water pump housing	Buy now
5	9360812M05 Pin, dowel b (6e5)	Buy now
6	9707510045 Bolt(64d)	Buy now
7	9299510100 Ybs67-10 washer, spring	Buy now
8	9011910M89 Bolt, with washer	Buy now
9	663453760094 Guide, seal damper	Buy now
10	6884537500 Damper, seal 2	Buy now
11	6884521402 Cover, water inlet	Buy now
12	6884521502 Cover, water inlet	Buy now
13	9015205M07 Screw, countersunk	Buy now
14	9018505002 Nut nylon (sus)(ex4)	Buy now

Lower Casing & Drive 2



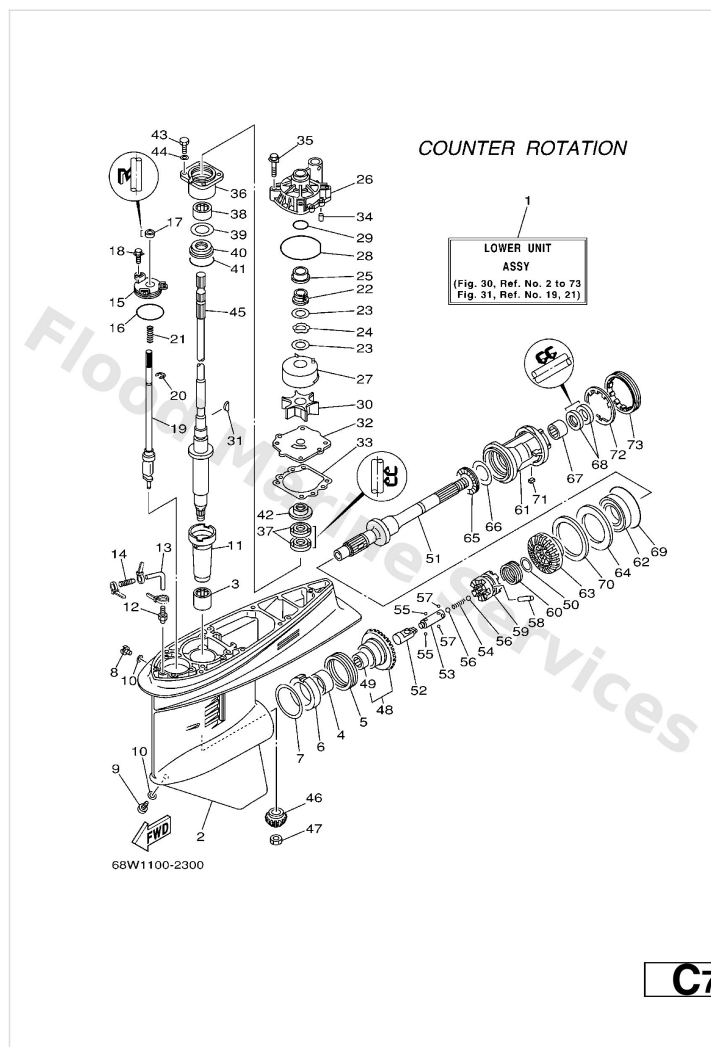
Ref	Part	
15	6E54537101 Trim tab	Buy now
16	9010510M00 Bolt, hexagon (663)	Buy now
17	90445076K2 Hose (I1700)	Buy now
18	6E58355800 End, nipple	Buy now
19	9046511M10 Clamp	Buy now
22	6E54598701 Spacer 1	Buy now
23	6884599701 Spacer 2	Buy now
24	9299018200 Washer (6e5)	Buy now
25	9017118M04 Nut, castle (6e5)	Buy now
26	9149040030 Pin, cotter (663)	Buy now
27	62A4597010 Propeller (3X13-1/2"X21"-K) UR	Buy now
27	62A4597210 Propeller (3X13-1/2"X23"-K) UR	Buy now
27	62A4597410 Propeller (3X13-1/2"X19"-K) UR	Buy now
27	688459300298 Propeller (3x13x17) UR	Buy now
27	688459326098 Propeller (3x13-1/2"x14"-k) UR	Buy now

Lower Casing & Drive 2



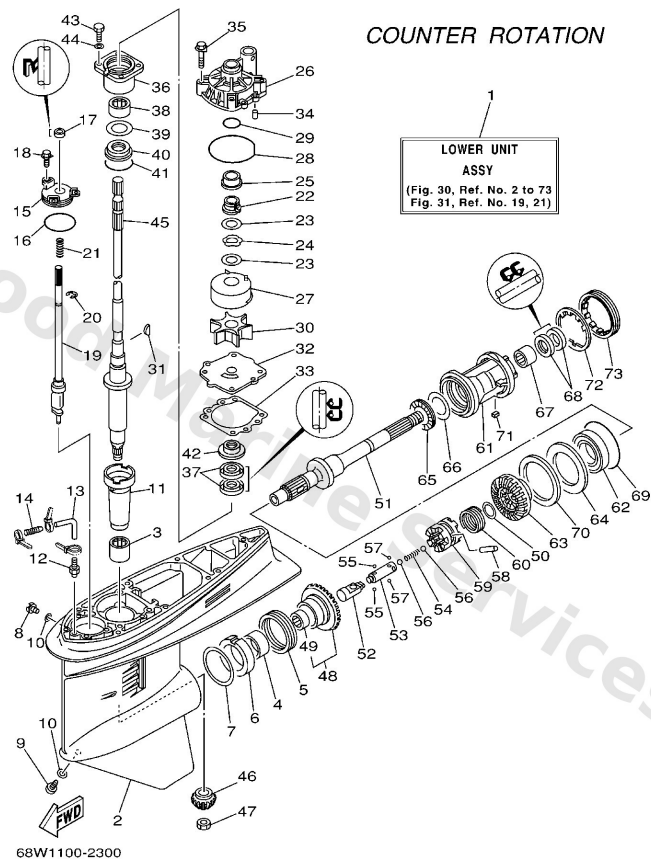
Ref	Part	
27	688459700398 Propeller (3x13"x19"-k) UR	Buy now
27	688459720298 Propeller (3x13"x21"-k) UR	Buy now
27	688459740298 Propeller (3x13"x23"-k) UR	Buy now
27	688459760198 Propeller (ss 3x13"x25"-k) UR	Buy now
27	688459786098 Propeller (3x13-1/2"x16"-k) UR	Buy now
27	6E54594100EL Propeller (3x13x19-k) UR	Buy now
27	6E54594300EL Propeller (3x12-5/8"x21"-k) UR	Buy now
27	6E54594501EL Propeller (3x13-1/4x17-k) UR	Buy now
27	6E54594700EL Propeller (3x13-1/2x15-k) UR	Buy now
27	6E54594900EL Propeller (3x13-5/8"x13"-k) UR	Buy now
27	6E54595200EL Propeller (3x13"x23"-k) UR	Buy now
27	6E54595400EL Propeller (3x14"x11"-k) UR	Buy now
27	6E54595600EL Propeller (3x13"x25"-k) UR	Buy now

Lower Casing & Drive 3



Ref	Part	
1	68W45300328D Lower unit assembly X	Buy now
2	6E545301058D Casing, lower	Buy now
3	93315628U9 Brg,cyl-cal roller (6e5)	Buy now
4	93315345W0 Bearing, cylindrical(6l6)	Buy now
5	93341360U8 Bearing, thrust (6l6)	Buy now
6	6L64553800 Spacer, 1	Buy now
7	6E5455670110 Shim (t:0.10mm) UR	Buy now
7	6E5455670112 Shim (t:0.12mm) UR	Buy now
7	6E5455670115 Shim (t:0.15mm) UR	Buy now
7	6E5455670118 Shim (t:0.18mm) UR	Buy now
7	6E5455670130 Shim (t:0.30mm) UR	Buy now
7	6E5455670140 Shim (t:0.40mm) UR	Buy now
7	6E5455670150 Shim (t:0.50mm) UR	Buy now
8	9034008002 Plug, straight screw	Buy now
9	6884534110 Plug, drain	Buy now

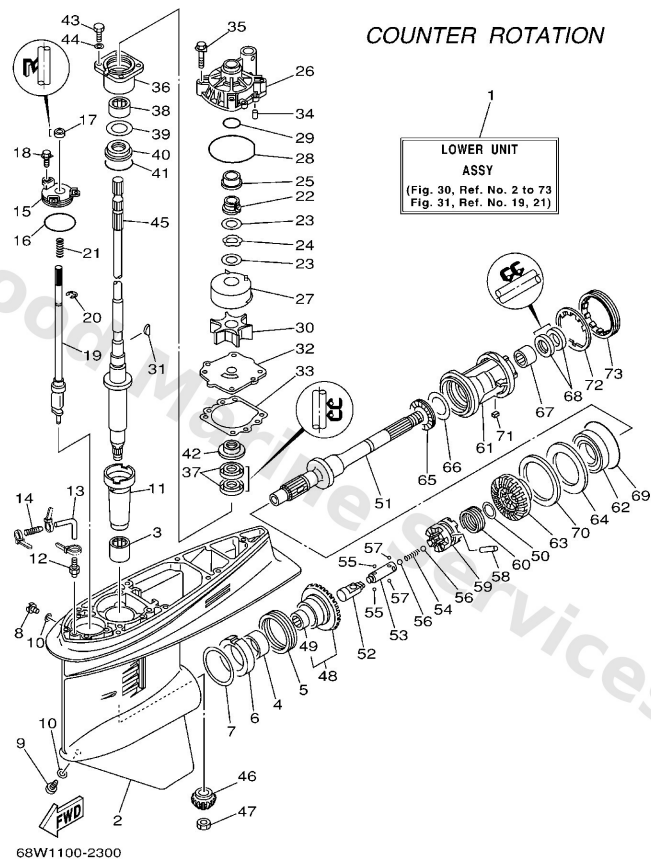
Lower Casing & Drive 3



C7

Ref	Part	
10	9043008020 Gasket	Buy now
11	6E54553600 Sleeve, drive shaft	Buy now
12	6E54537800 Nipple, hose	Buy now
13	9044507ME9 Hose (I250) X	Buy now
14	6E58355810 End, nipple	Buy now
15	6E54532100 Plate	Buy now
16	9321058144 O-ring(47x)	Buy now
17	9310609014 Oil seal	Buy now
18	9011906M10 Bolt, with washer	Buy now
19	6E54415002 Shift cam assembly	Buy now
20	9900108600 Circlip(2r6)	Buy now
21	9050111M10 Spring, compression (663)	Buy now
22	61A4553800 Spacer, 1	Buy now
23	9020122M01 Washer, plate(61a)	Buy now
24	9020622M19 Washer, wave(61a)	Buy now

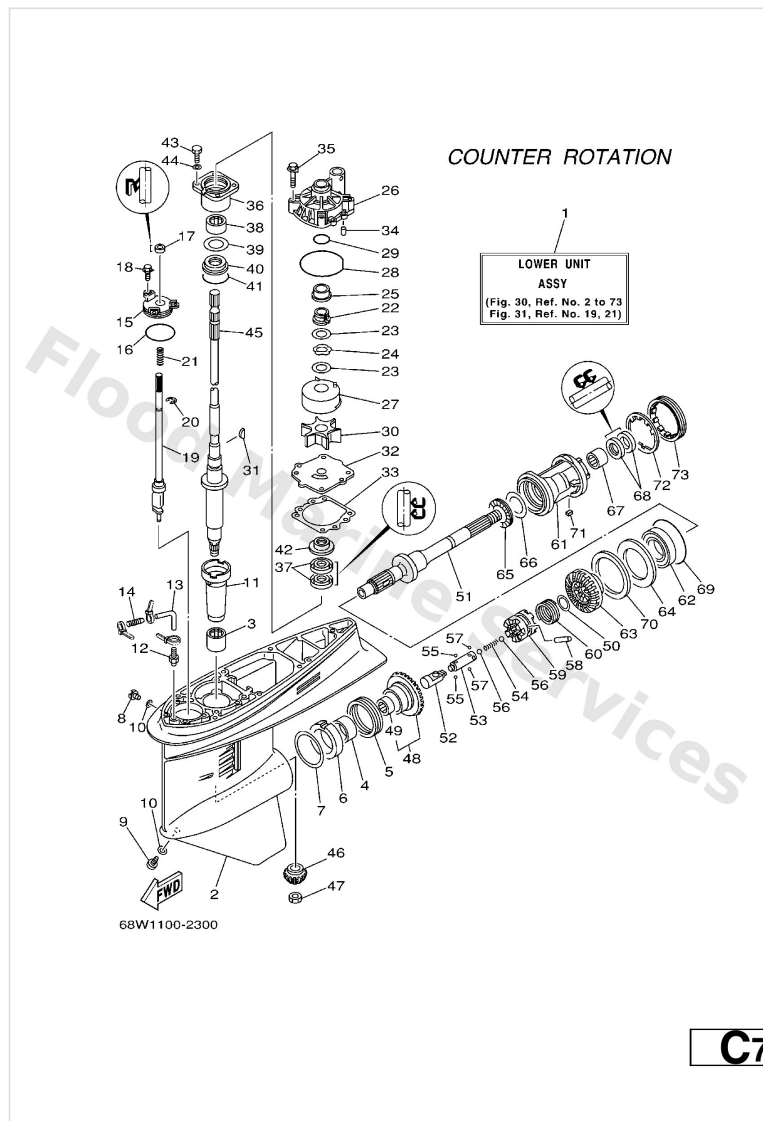
Lower Casing & Drive 3



C7

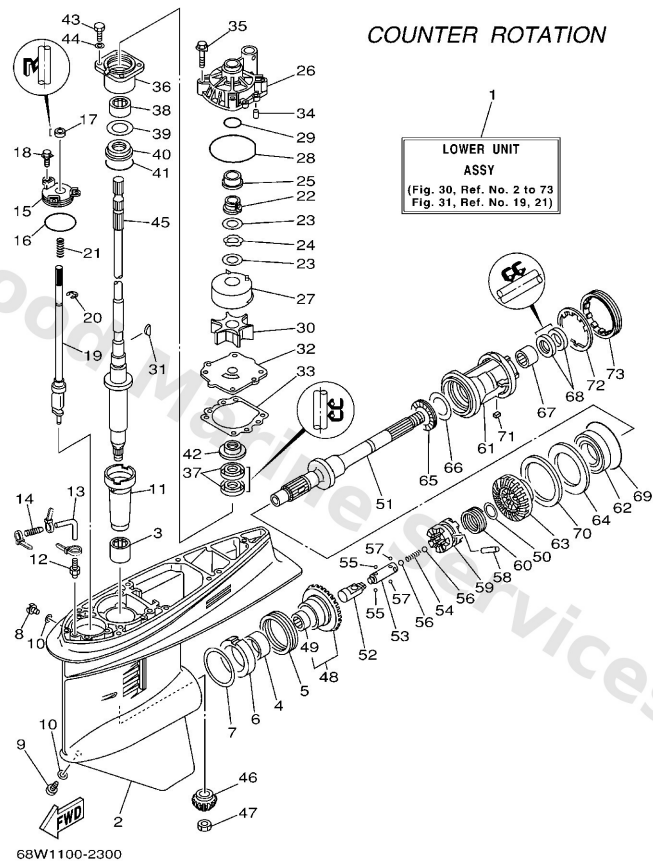
Ref	Part	
25	61A4552700 Collar, drive shaft	Buy now
26	61A4431101 Housing, water pump	Buy now
27	61A4432202 Insert, cartridge	Buy now
28	9321086M38 O-ring (6e5)	Buy now
29	9321037160 O-ring (6g8)	Buy now
30	6E54435201 Impeller	Buy now
31	9028004M05 Key, woodruff (6e5)	Buy now
32	68V4432300 Outer plate, cartridge	Buy now
33	6E544315A0 Gasket, water pump	Buy now
34	9360612019 Pin, dowel (614)	Buy now
35	9011908M14 Bolt, with washer	Buy now
36	6E5453310094 Housing, bearing	Buy now
37	9310128M16 Oil seal (6e5)	Buy now
38	93317330U2 Bearing, cylindrical(6k0)	Buy now
39	6E5455870110 Shim (t:0.10mm) UR	Buy now

Lower Casing & Drive 3



Ref	Part	
39	6E5455870112 Shim (t:0.12mm) UR	Buy now
39	6E5455870115 Shim (t:0.15mm) UR	Buy now
39	6E5455870118 Shim (t:0.18mm) UR	Buy now
39	6E5455870130 Shim (t:0.30mm) UR	Buy now
39	6E5455870140 Shim (t:0.40mm) UR	Buy now
39	6E5455870150 Shim (t:0.50mm) UR	Buy now
40	93341930V2 Bearing, thrust(64d)	Buy now
41	9321055M14 O-ring (70e)	Buy now
42	6E54534400 Cover, oil seal	Buy now
43	9709508025 Bolt (62g)	Buy now
44	9299508600 Washer, plain (663)	Buy now
45	68V4550130 Drive shaft comp. X	Buy now
46	68V4555100 Pinion	Buy now
47	9017016M01 Nut, hexagon (688)	Buy now
48	68W4556000 Gear	Buy now

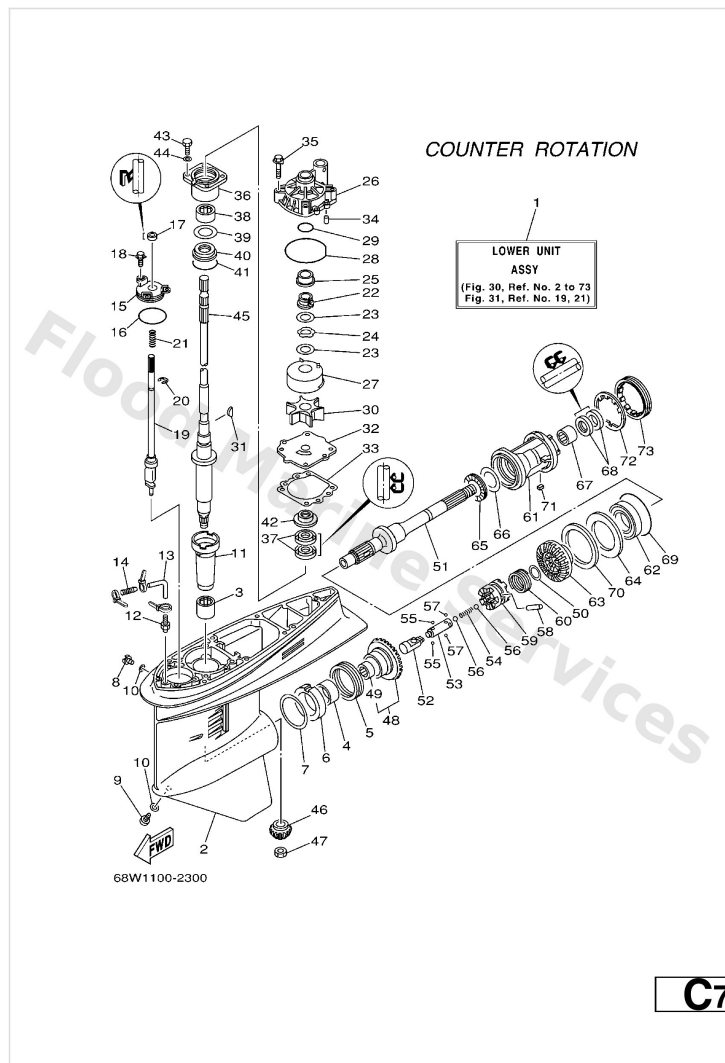
Lower Casing & Drive 3



C7

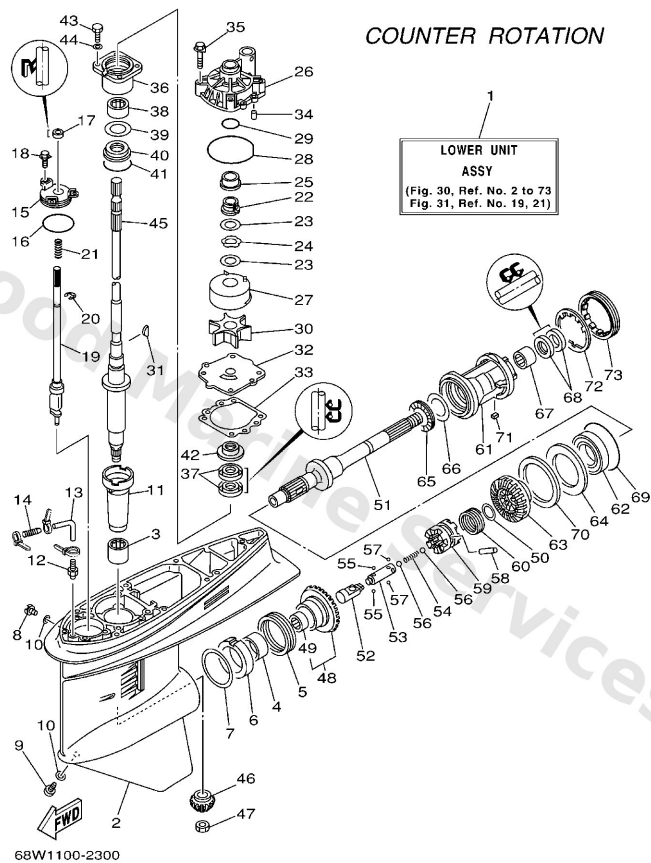
Ref	Part	
49	93315425U7 Brg,cyl-cal roller (6e5)	Buy now
50	9020126M00 Washer, plate(6k0)	Buy now
51	68W4561100 Shaft, propeller	Buy now
52	6E54564103 Shifter	Buy now
53	6E54563401 Slide, shift	Buy now
54	9050116M37 Spring (6g5)	Buy now
55	9350732009 Ball (12r)	Buy now
56	9351132017 Ball (498)	Buy now
57	9350316003 Ball	Buy now
58	9025008M07 Pin, straight (6g5)	Buy now
59	68V4563101 Clutch, dog	Buy now
60	6E54563301 Ring, cross pin	Buy now
61	6L6453320094 Housing, bearing	Buy now
62	93332000V7 Bearing(6l6)	Buy now
63	68W4557010 Gear	Buy now

Lower Casing & Drive 3



Ref	Part	
64	6L64557600 Washer, thrust	Buy now
65	93341440U5 Bearing, thrust (6k0)	Buy now
66	6K1455780110 Shim (t:0.10mm) UR	Buy now
66	6K1455780112 Shim (t:0.12mm) UR	Buy now
66	6K1455780115 Shim (t:0.15mm) UR	Buy now
66	6K1455780118 Shim (t:0.18mm) UR	Buy now
66	6K1455780130 Shim (t:0.30mm) UR	Buy now
66	6K1455780140 Shim (t:0.40mm) UR	Buy now
66	6K1455780150 Shim (t:0.50mm) UR	Buy now
67	93317330U5 Bearing	Buy now
68	9310130M17 Oil seal (6e5)	Buy now
69	9321086M39 O-ring (6e5)	Buy now
70	6L6455770010 Shim (t:0.10mm) UR	Buy now
70	6L6455770012 Shim (t:0.12mm) UR	Buy now
70	6L6455770015 Shim (t:0.15mm) UR	Buy now

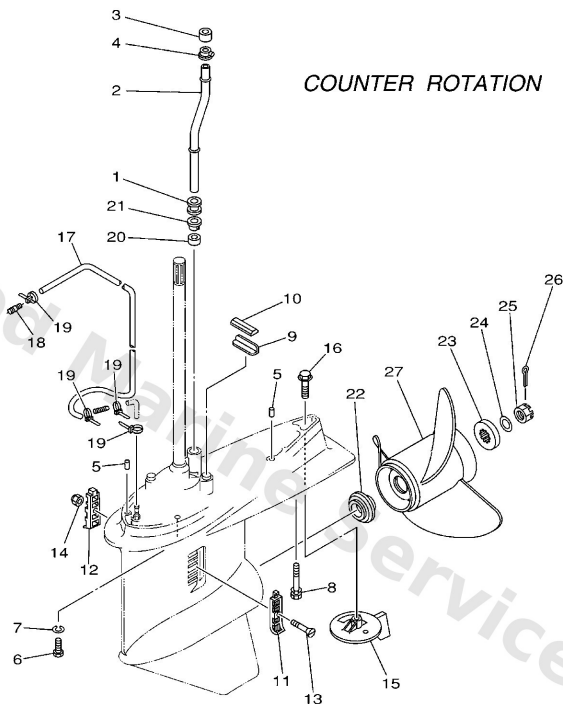
Lower Casing & Drive 3



C7

Ref	Part	
70	6L6455770018 Shim (t:0.18mm) UR	Buy now
70	6L6455770030 Shim (t:0.30mm) UR	Buy now
70	6L6455770040 Shim (t:0.40mm) UR	Buy now
70	6L6455770050 Shim (t:0.50mm) UR	Buy now
71	9028204010 Key, strait(663)	Buy now
72	6884538302 Washer, claw	Buy now
73	6884538400 Nut	Buy now

Lower Casing & Drive 4

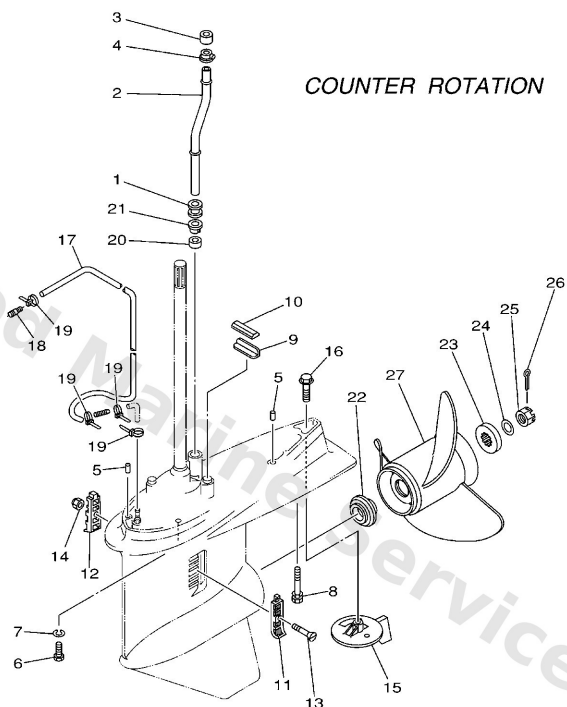


68W0100-1310

D4

Ref	Part	
1	6E54436600 Damper, water seal 2	Buy now
2	68V4436130 Tube, water 1 X	Buy now
3	6E54436500 Damper, water seal 1	Buy now
4	6E54431200 Cover, water pump housing	Buy now
5	9360812M05 Pin, dowel b (6e5)	Buy now
6	9707510045 Bolt(64d)	Buy now
7	9299510100 Ybs67-10 washer, spring	Buy now
8	9011910M89 Bolt, with washer	Buy now
9	663453760094 Guide, seal damper	Buy now
10	6884537500 Damper, seal 2	Buy now
11	6884521402 Cover, water inlet	Buy now
12	6884521502 Cover, water inlet	Buy now
13	9015205M07 Screw, countersunk	Buy now
14	9018505002 Nut nylon (sus)(ex4)	Buy now
15	6L64537100 Tab-trim	Buy now

Lower Casing & Drive 4

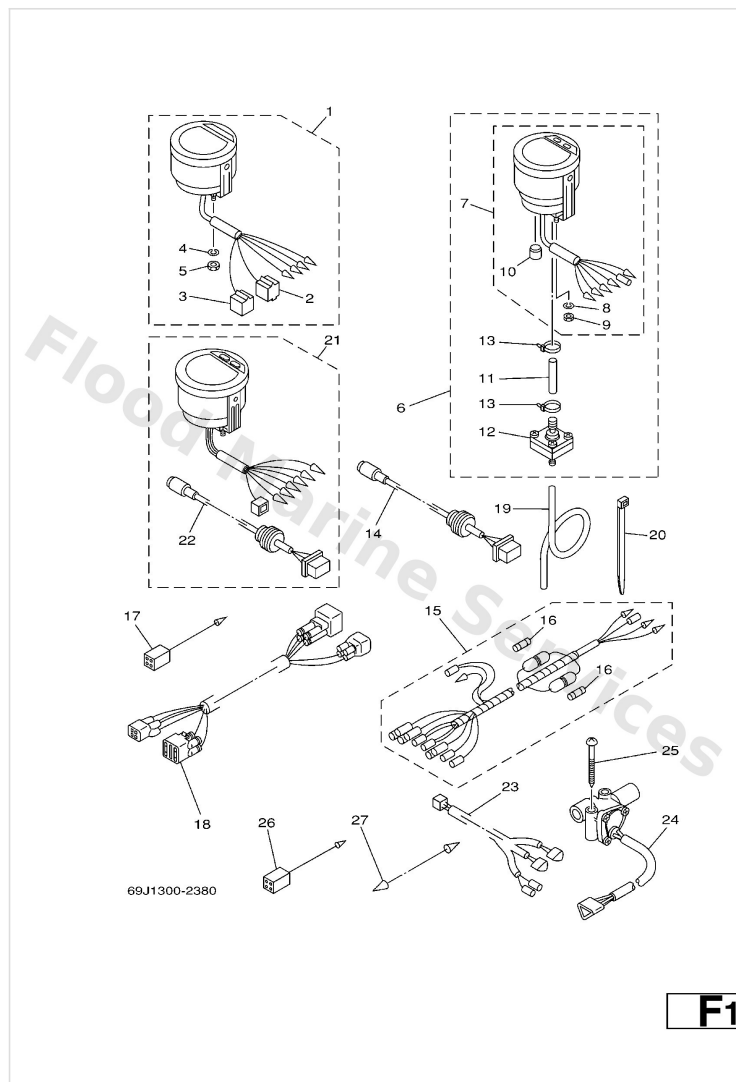


68W0100-1310

D4

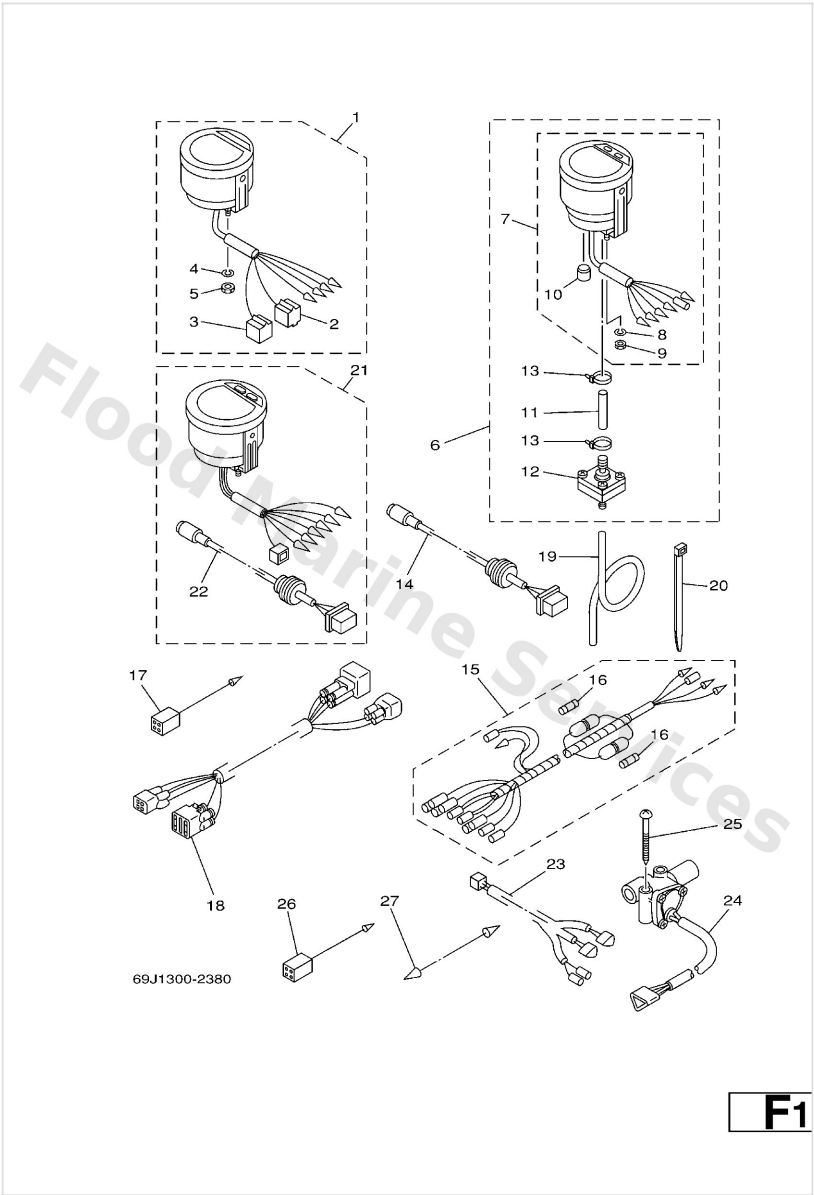
Ref	Part	
16	9010510M00 Bolt, hexagon (663)	Buy now
17	90445076K2 Hose (l1700)	Buy now
18	6E58355800 End, nipple	Buy now
19	9046511M10 Clamp	Buy now
22	6E54598701 Spacer 1	Buy now
23	6884599701 Spacer 2	Buy now
24	9299018200 Washer (6e5)	Buy now
25	9017118M04 Nut, castle (6e5)	Buy now
26	9149040030 Pin, cotter (663)	Buy now
27	6L6459300198 Propeller (3x13"x17"-kl) UR	Buy now
27	6L6459700098 Propeller (3x13 x19 -kl) UR	Buy now
27	6L6459720098 Propeller (ss 3x13"x21"-kl) UR	Buy now

Meter



Ref	Part	
1	6Y58350T03 Digital tachometer assembly AP	Buy now
2	9E45004433 Housing, connector (m-4-w) M-4-W	Buy now
3	9E45004533 Housing, f-4-w(5pcs) F-4-W	Buy now
4	9299004100 Ybs67-4 washer, spring	Buy now
5	9538004600 Nut, hex	Buy now
6	6Y583500S5 Meter assembly AP	Buy now
7	6Y583570S5 Speedometer assembly	Buy now
10	6Y583533T2 Grommet	Buy now
11	6Y58355731 Tube	Buy now
12	6Y58372800 Connector assembly	Buy now
20	9046511M10 Clamp AP	Buy now
14	6Y587122S0 Cord assembly 1 AP	Buy now
15	6Y58355300 Wire, lead (l=2.5m) AP	Buy now
15	6Y583553M0 Wire, lead (l=2.5m) AP	Buy now
16	1E68215100 Fuse (10a) FOR 6Y5-83553-M0	Buy now

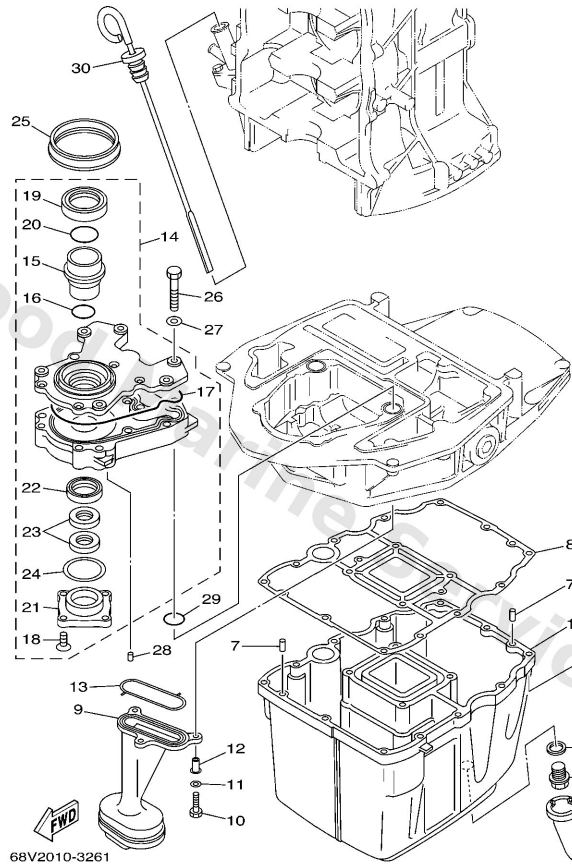
Meter



F1

Ref	Part	
17	6Y58211700 Wire, lead AP	Buy now
18	68F8255380 Extension, wire lead (8m) AP	Buy now
18	68F8255390 Extension, wire lead (9m) AP	Buy now
19	6Y58355710 Tube (8m) AP	Buy now
21	6Y58350F00 Fuel meter movement assembly AP	Buy now
23	6Y583553F1 Wire, lead AP	Buy now
24	6Y58575201 Sender unit assembly, fuel meter AP	Buy now
25	9015806002 Screw, Wood AP	Buy now
27	7038253100 Wire, lead AP	Buy now

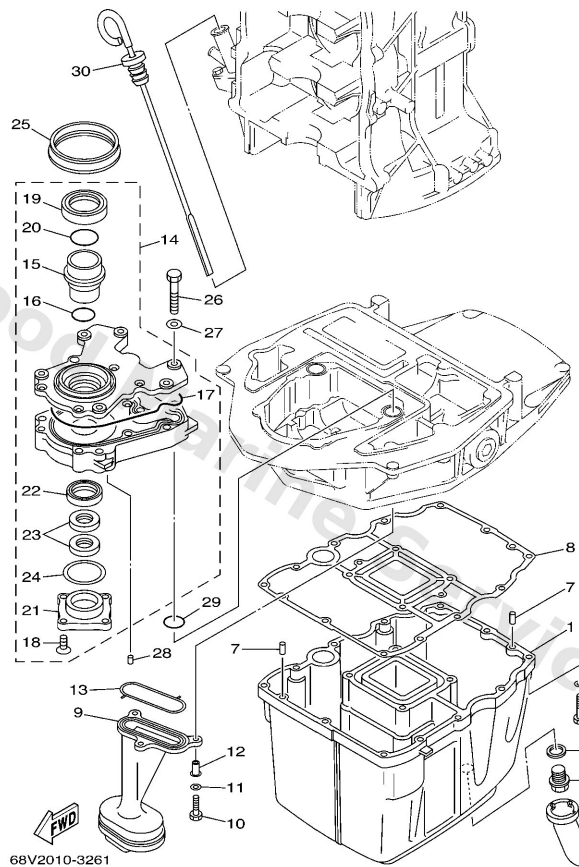
Oil Pan



B6

Ref	Part	
1	67F15311015B Oil pan	Buy now
2	67F1531600 Damper 1	Buy now
3	9034014M06 Plug, straight screw(62y)	Buy now
4	9043014M09 Gasket	Buy now
5	9707506025 Bolt	Buy now
6	9299506600 Washer, plain (646)	Buy now
7	9360612019 Pin, dowel (614)	Buy now
8	68V1531200 Gasket, oil pan	Buy now
9	67F1341100 Strainer, oil	Buy now
10	9702706025 Bolt, hexagon	Buy now
11	9290706600 Washer(6ta)	Buy now
12	9038706M64 Collar	Buy now
13	67F1341500 Seal, oil strainer	Buy now
14	67F1330010 Oil pump assembly	Buy now
15	67F1331402 Shaft, pump	Buy now

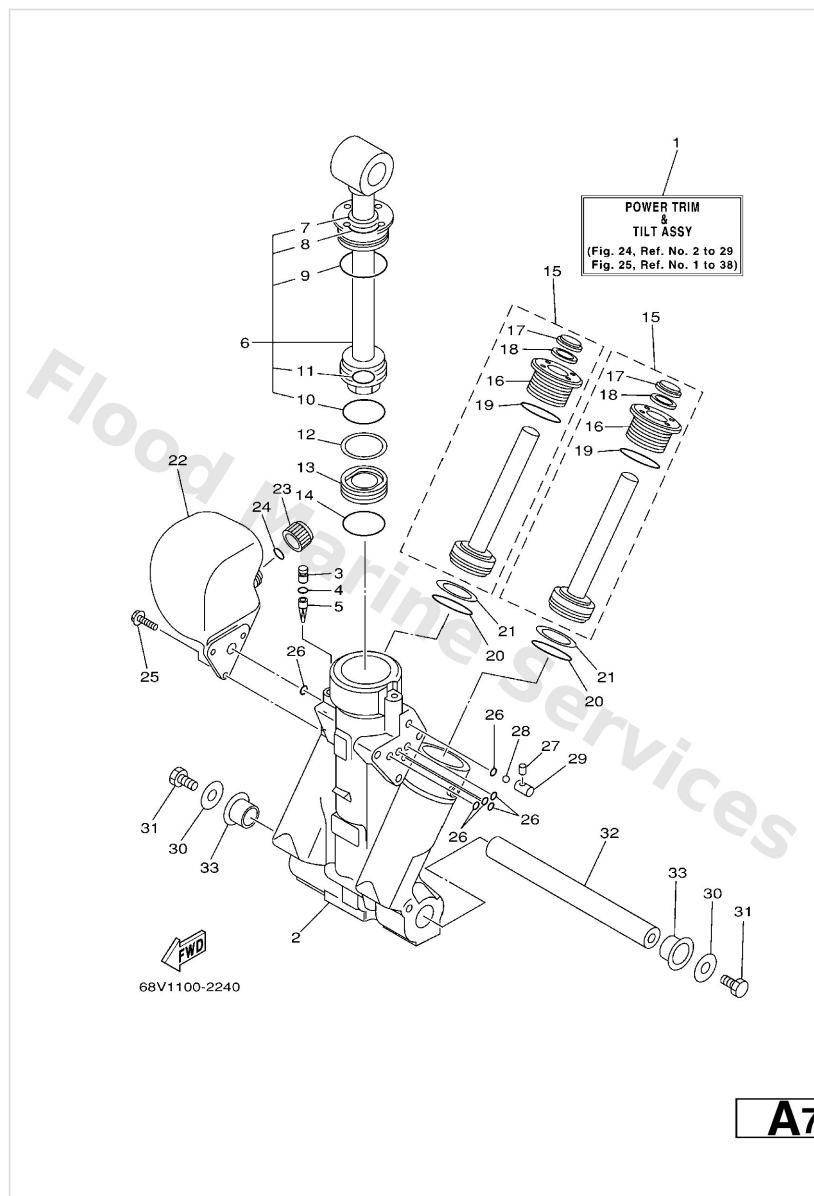
Oil Pan



B6

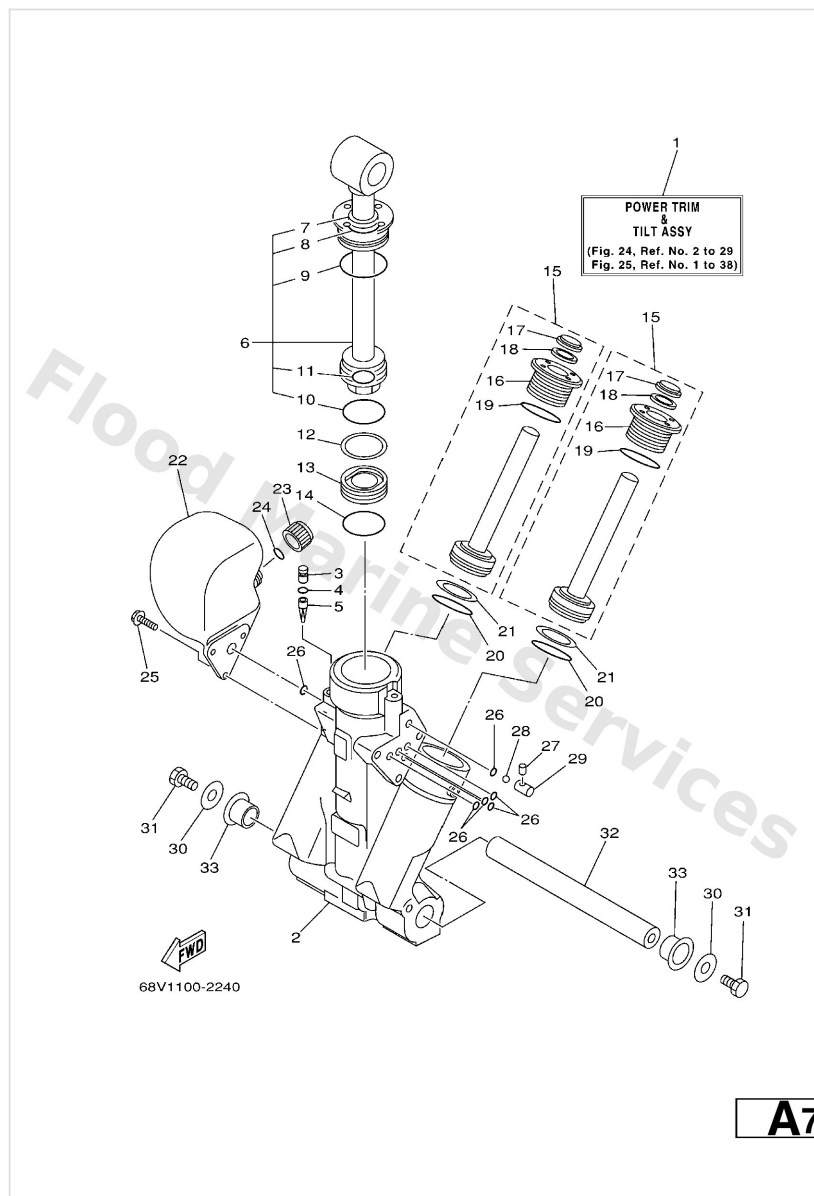
Ref	Part	
16	67F1347301 O-ring	Buy now
17	67F1332900 Gasket, pump cover	Buy now
18	67F1349500 Screw	Buy now
19	67F1311901 Oil seal	Buy now
20	67F1376900 O-ring	Buy now
21	67F1391400 Housing, pump	Buy now
22	67F1363103 Oil seal	Buy now
23	67F1314900 Oil seal	Buy now
24	67F1333900 Gasket, pump cover	Buy now
25	67F1333800 Seal	Buy now
26	9709506045 Bolt, hexagon	Buy now
28	9360412M07 Pin, dowel (688)	Buy now
29	9321019MJ1 O-ring	Buy now
30	68V1536210 Plug Oil Level	Buy now

Power Trim & Tilt Assy 1



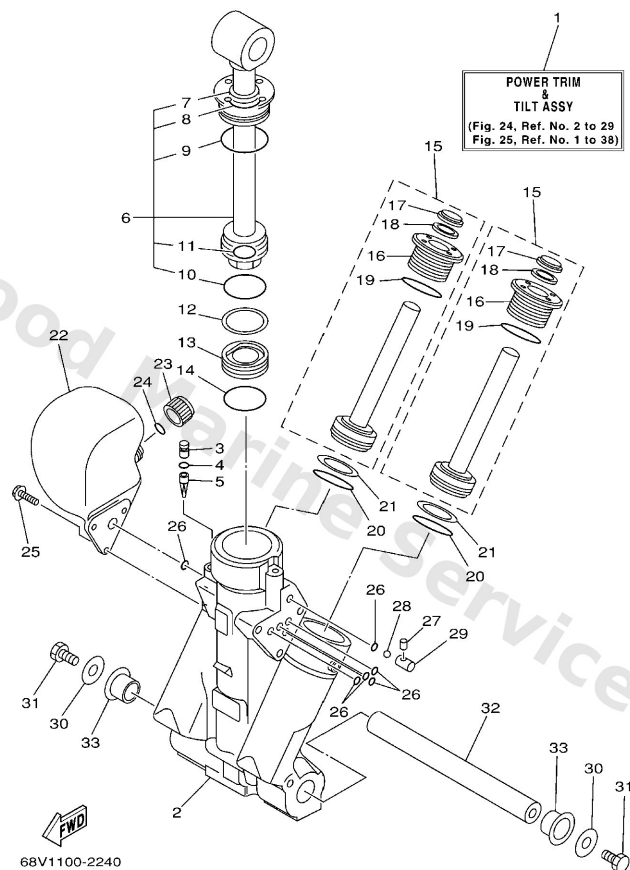
Ref	Part	
1	68V43800014D Power trim & tilt assembly	Buy now
2	64E4382501 Housing Trim & Tilt	Buy now
3	64E4388J00 Plug 2	Buy now
4	9321010M74 O-ring	Buy now
5	64E4381700 Filter 2	Buy now
6	64E4381000 Tilt piston sub assembly	Buy now
7	64E4389800 Seal, dust 2	Buy now
8	64E4386700 O-ring 7	Buy now
9	64E4386600 O-ring 6	Buy now
10	6E54386200 O-ring 2	Buy now
11	64E4388300 O-ring 10	Buy now
12	6E54387200 Ring, back-up 2	Buy now
13	6E54381402 Piston, free	Buy now
15	64E4382000 Trim piston sub assembly	Buy now
16	64E4382100 Screw, trim cylinder end	Buy now

Power Trim & Tilt Assy 1



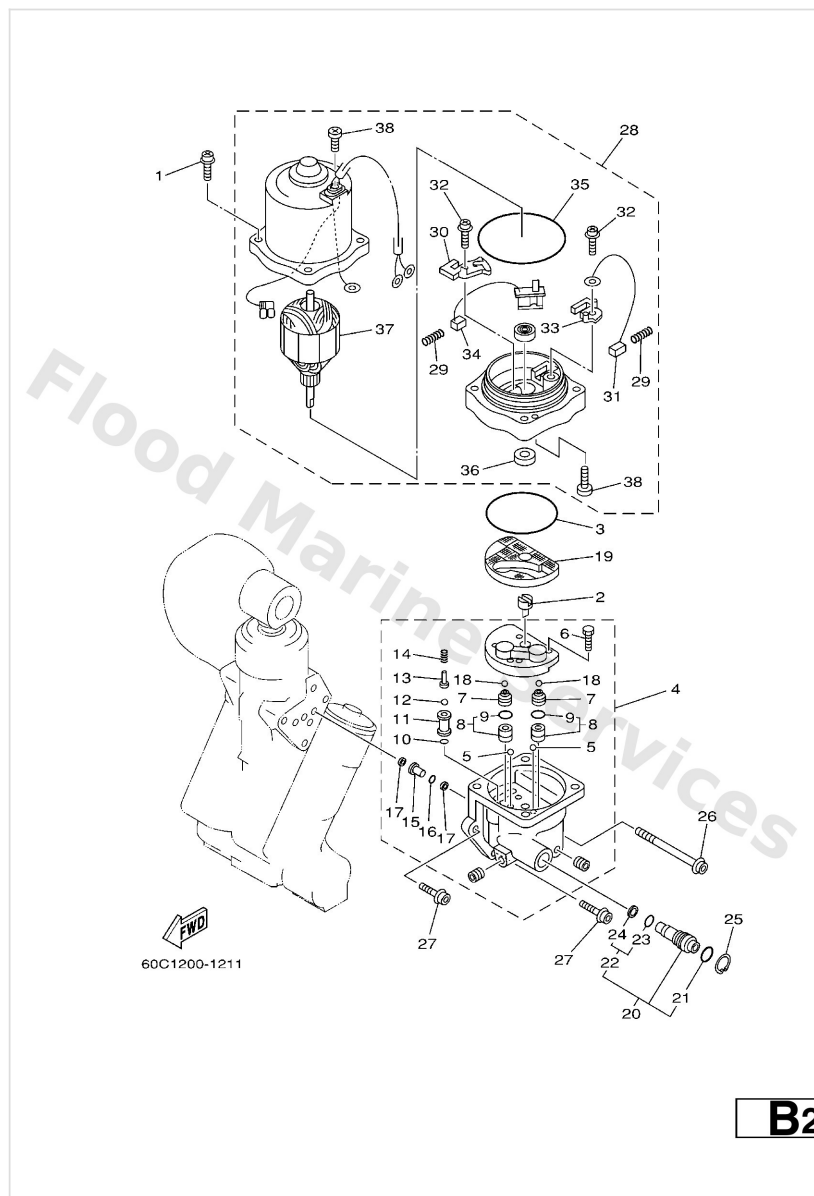
Ref	Part	
17	64E4382200 Seal, trim dust	Buy now
18	64E4384J00 Seal, trim down	Buy now
19	6G54386400 O-ring 4	Buy now
20	6E54386400 O-ring 4	Buy now
21	6E54387401 Ring, back-up 4	Buy now
22	64E4382800 Body, reservoir	Buy now
23	64E4382900 Plug, reservoir	Buy now
24	64E4389700 O-ring	Buy now
25	64E4388E00 Bolt ,screw (l:14mm)	Buy now
26	64E4386900 O-ring 9	Buy now
27	64E4381G00 Pin 1	Buy now
28	6E54385800 Ball 1	Buy now
29	64E4382G00 Valve seat	Buy now
30	9020108M14 Washer, plate	Buy now
31	9708008016 Bolt	Buy now

Power Trim & Tilt Assy 1



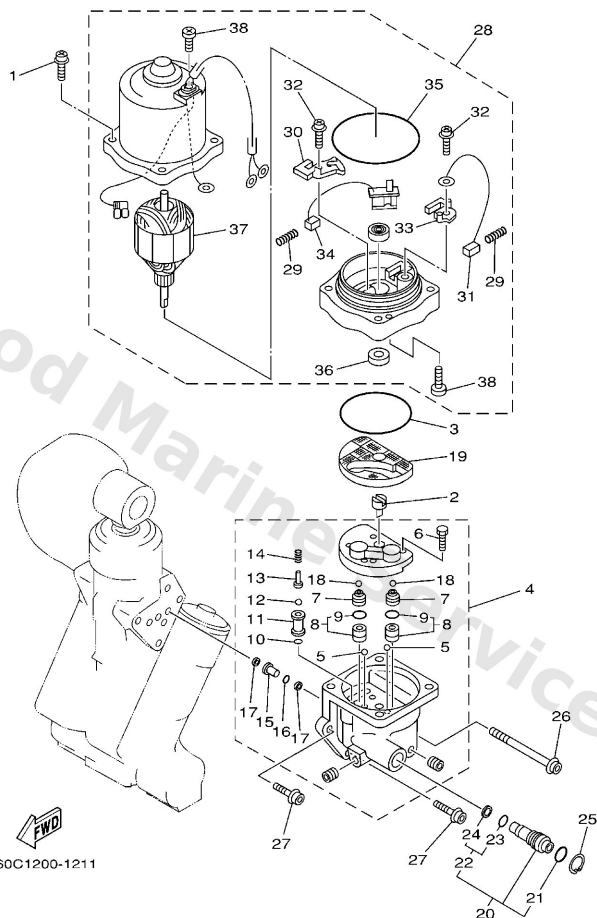
Ref	Part	
32	64E4381801 Lower shock mount pin set	Buy now
33	9038622M98 Bush(61u)	Buy now

Power Trim & Tilt Assy 2



Ref	Part	
1	64E4388E10 Bolt ,screw (l:34.7mm)	Buy now
2	64E4383100 Connector, shaft	Buy now
3	64E4386800 O-ring 8	Buy now
4	68V4383000 Gear pump assembly	Buy now
5	72X4385800 Ball	Buy now
6	64E4384300 Screw, valve lock	Buy now
7	64E4384100 Piston, shuttle	Buy now
8	64E4380200 Valve sub assembly	Buy now
9	6E54389600 O-ring	Buy now
10	6G54386300 O-ring 3	Buy now
11	66Y4385100 Seat, relief valve	Buy now
12	64E4385800 Ball	Buy now
13	64E4385900 Pin, Valve Support	Buy now
14	68V4385500 Spring Up Relief	Buy now
15	64E4385000 Valve sub assembly	Buy now

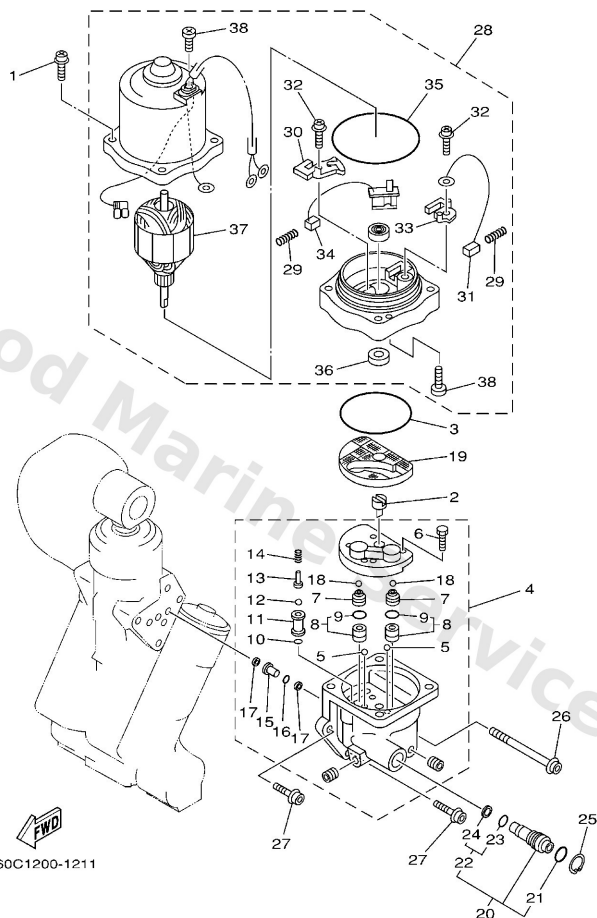
Power Trim & Tilt Assy 2



B2

Ref	Part	
16	64E4386500 O-ring 10	Buy now
17	64E4381600 Filter 1	Buy now
19	64E4381710 Filter 2	Buy now
20	64E4386000 Manual valve sub-assembly	Buy now
21	72X85075L0 O-ring (nsd161)	Buy now
22	64E4382700 Ring set	Buy now
23	64E4387A00 O-ring	Buy now
24	64E4387300 Ring, back up	Buy now
25	64E4387500 Ring, snap	Buy now
26	64E4387910 Screw, with washer	Buy now
27	64E4387900 Screw, with washer	Buy now
28	68V4388001 Motor assembly	Buy now
29	6H14386K10 Spring, brush	Buy now
30	64E4380J00 Holder Brush	Buy now
31	64E4389100 Brush 1	Buy now

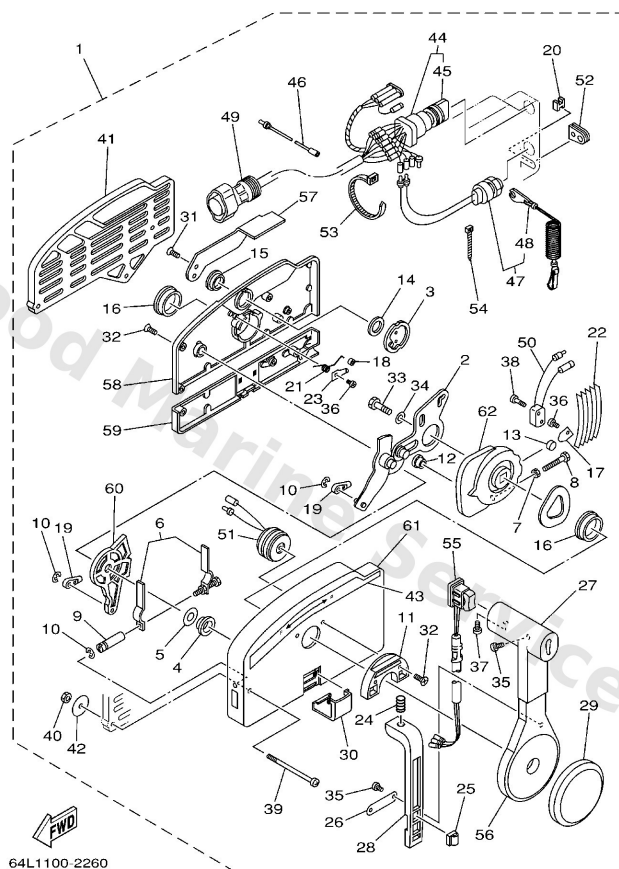
Power Trim & Tilt Assy 2



B2

Ref	Part	
32	9760704310 Screw, pan head(6g8)	Buy now
33	64E4380F00 Holder, brush 2	Buy now
34	64E4389200 Breaker comp. (brush 2)	Buy now
35	6G54386500 O-ring	Buy now
36	9310208M43 Oil seal(6b0)	Buy now
37	64E4380500 Armature assembly	Buy now
38	64E4384310 Screw valve lock	Buy now

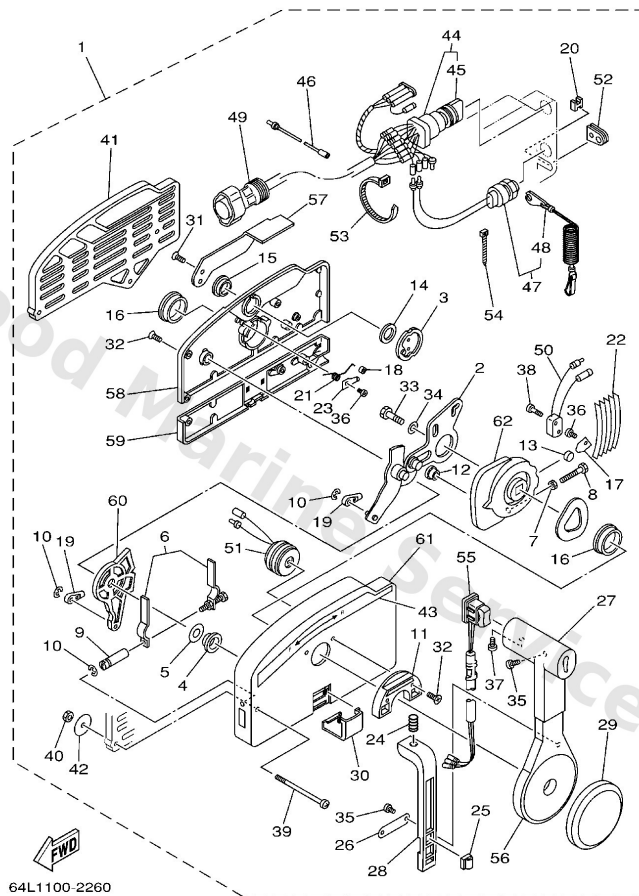
Remote Control Assy 1



E2

Ref	Part	
1	7034820517 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	7034826101 Arm, throttle	Buy now
3	7034815300 Shaft, free accel.	Buy now
4	7034823500 Bushing	Buy now
5	7034826800 Spacer 3	Buy now
6	7034826400 Throttle, friction	Buy now
7	9538005600 Nut, hexagon (663)	Buy now
8	9738005025 Bolt	Buy now
9	7034826500 Shaft Friction	Buy now
10	9343006024 Circlip (701)	Buy now
11	7034824500 Plate, lock	Buy now
12	7034825200 Roller, cam	Buy now
13	7014824800 Roller, free accel	Buy now
14	7034819800 Washer, wave 3	Buy now
15	7034824300 Bushing 3	Buy now

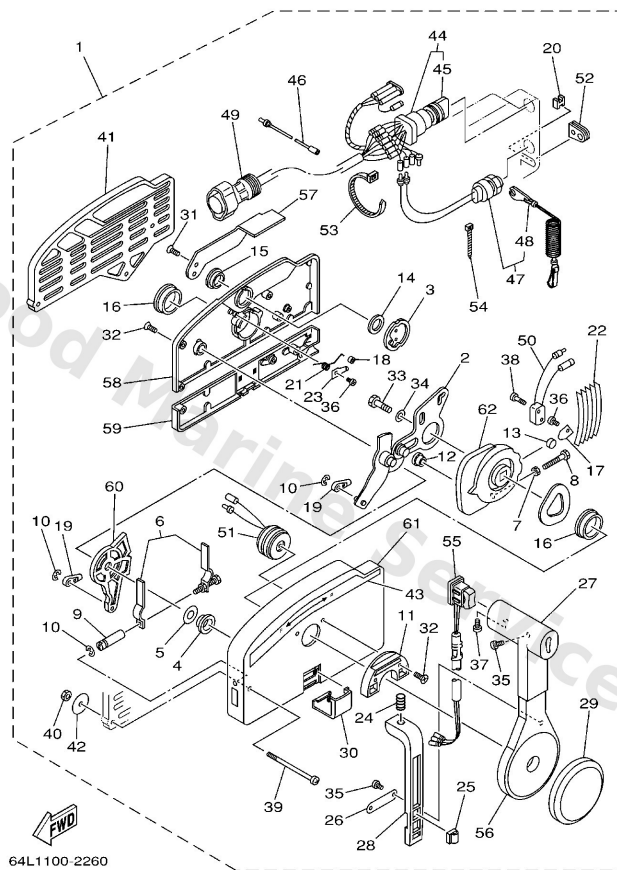
Remote Control Assy 1



E2

Ref	Part	
16	7034823600 Bushing	Buy now
17	7034818900 Retainer	Buy now
18	7034823400 Roller, detent	Buy now
19	7034834501 Cable end, remote control 2	Buy now
20	7034835800 Anchor, cable	Buy now
21	7034824400 Spring, free accel.	Buy now
22	7034823800 Spring, detent	Buy now
23	7034824600 Spacer 1	Buy now
24	7034822700 Spring, neutral lock	Buy now
25	7038259400 Clamp WITH PT/T SW.	Buy now
26	7034822600 Plate, stopper	Buy now
27	7034822200 Grip, control lever SINGLE	Buy now
28	7034822300 Lock, neutral	Buy now
29	7034822500 Cover	Buy now
30	7034821900 Cover, lead	Buy now

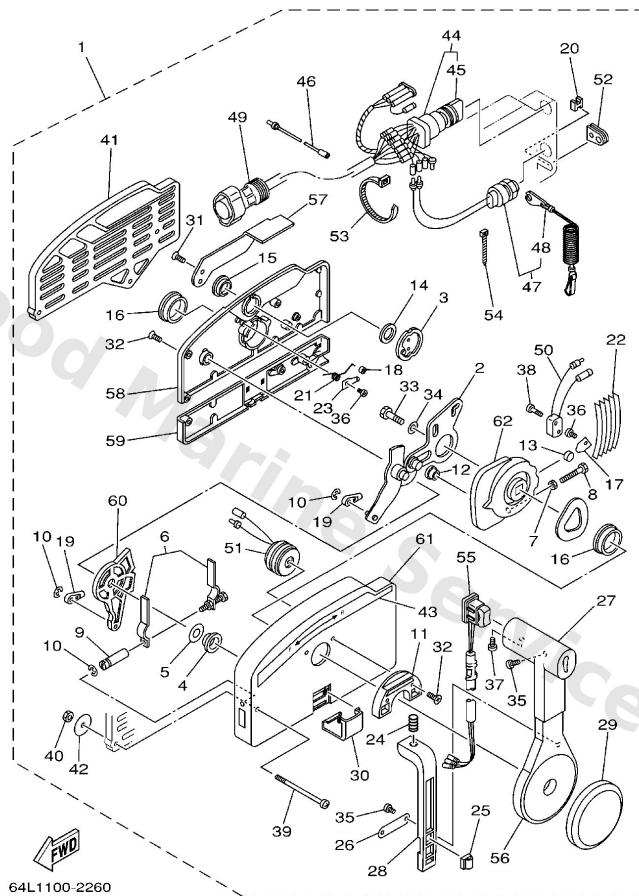
Remote Control Assy 1



E2

Ref	Part	
31	7034828100 Screw, flat head	Buy now
32	7034828200 Screw	Buy now
33	9738008030 Bolt, hexagon (fj1)	Buy now
34	9299008600 Washer, plain (663)	Buy now
35	9858004010 Screw, pan head (e56)	Buy now
36	9858004006 Screw, pan head (7h3)	Buy now
37	9858005010 Screw, pan head(62x)	Buy now
38	9858003015 Screw, pan head (n151)	Buy now
39	7034829110 Screw	Buy now
40	9538006600 Nut(661)	Buy now
41	7034829310 Spacer, remote control SINGLE	Buy now
42	7014828700 Washer 1	Buy now
43	7034821500 Graphic	Buy now
44	7038251043 Main switch assembly	Buy now
45	7038257700 Cap, key	Buy now

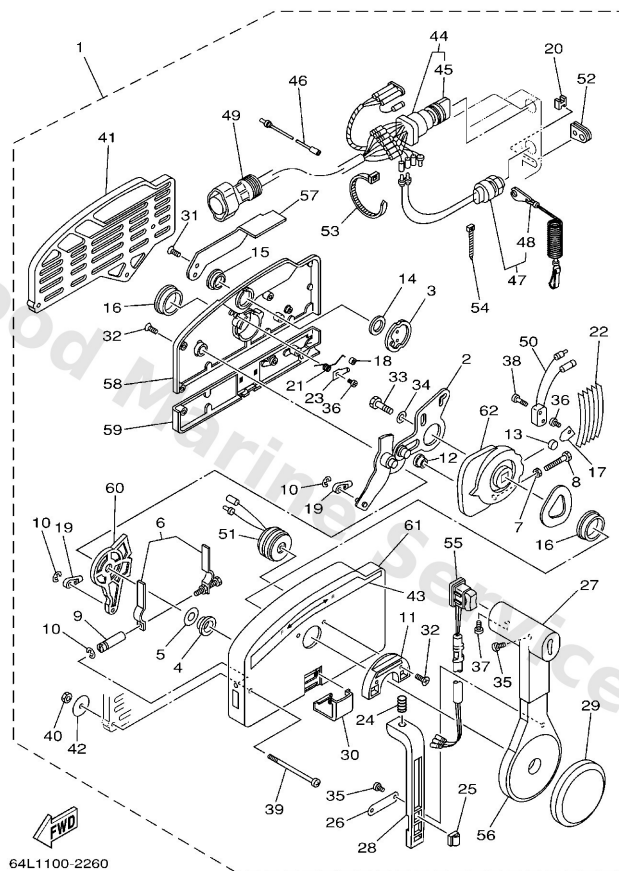
Remote Control Assy 1



E2

Ref	Part	
46	7038253100 Wire, lead	Buy now
47	6888257501 Engine stop switch assembly	Buy now
48	6828255600 Lanyard, stop switch	Buy now
49	6888258A20 10p main harness mec 2m (6ft) L)5M (10P)	Buy now
50	7038254000 Neutral switch assembly	Buy now
51	7038338302 Buzzer	Buy now
52	7034828400 Grommet	Buy now
53	7038259100 Band	Buy now
54	7038259200 Band	Buy now
55	7038256302 Trim & tilt switch assembly WITH PT/T SW.	Buy now
56	7034822100 Grip	Buy now
57	7034815200 Knob, free accel	Buy now
58	7034821200 Rear housing	Buy now
59	7034821300 Back, panel	Buy now
60	7034827100 Arm, shift	Buy now

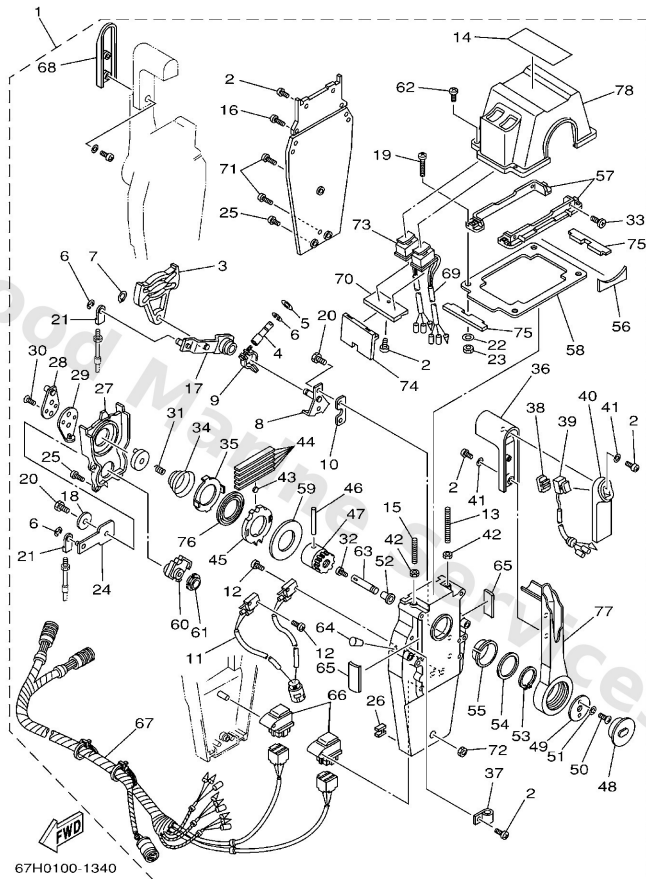
Remote Control Assy 1



E2

Ref	Part	
61	7034821101 Housing,1	Buy now
62	7034823200 Drive gear	Buy now

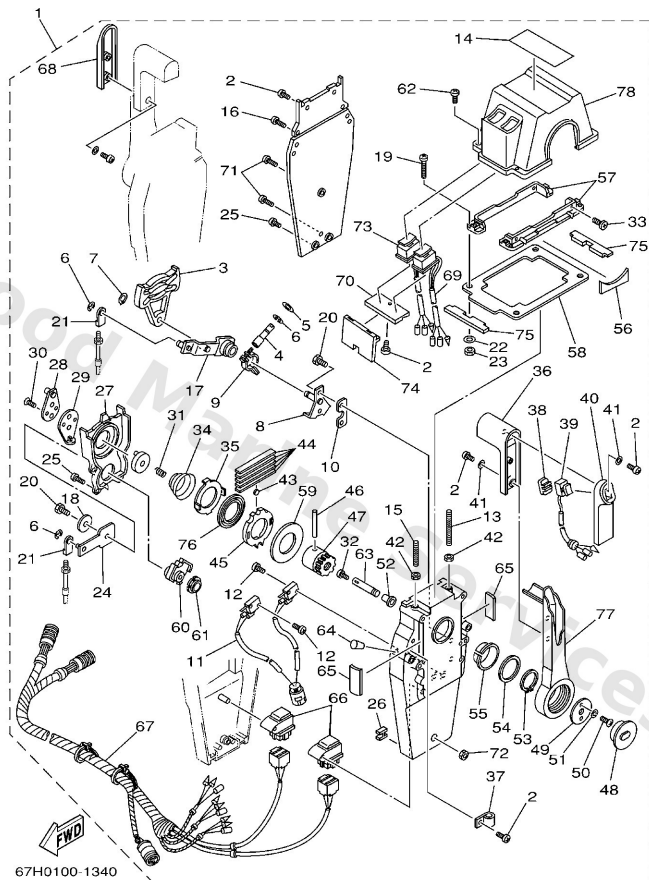
Remote Control Assy 2



E5

Ref	Part	
1	7044820723 Remote Control assembly AP WITH PT/T SW.	Buy now
2	9789005016 Screw, pan head(6b0)	Buy now
3	EL84825100 Plate, cam	Buy now
4	7044826500 Shaft, friction	Buy now
5	7014824600 Spacer	Buy now
6	9343006024 Circlip (701)	Buy now
7	EL84825900 Circlip 1	Buy now
8	7044826200 Shaft, throttle	Buy now
9	7044826400 Friction, throttle	Buy now
10	7044826600 Spacer 2	Buy now
11	7048254010 Neutral switch assembly	Buy now
12	6A54812910 Screw, pan head (n151)	Buy now
13	EL84828100 Screw 1	Buy now
14	7044821510 Graphic 1	Buy now
15	7044828100 Screw1	Buy now

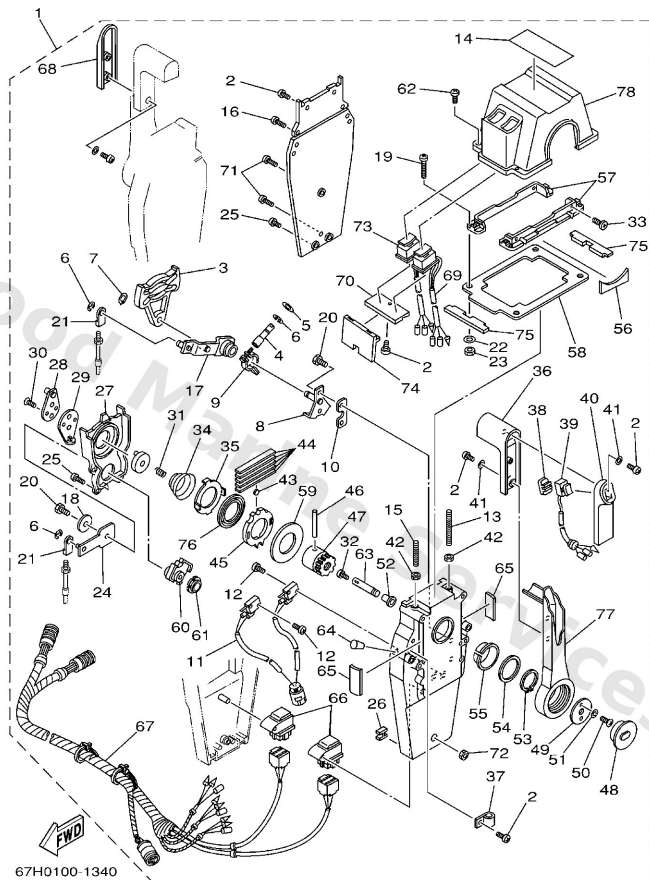
Remote Control Assy 2



E5

Ref	Part	
16	9789005025 Screw, panhead (a93)	Buy now
17	7044826100 Arm, throttle	Buy now
18	EL84819100 Washer 1	Buy now
19	7044828300 Screw,panhead (eg9)	Buy now
20	9738006018 Bolt (fj0)	Buy now
21	7034834501 Cable end, remote control 2	Buy now
22	7044828700 Washer 1	Buy now
23	9538005600 Nut, hexagon (663)	Buy now
24	EL84827100 Arm, shift	Buy now
25	EL84812700 Screw 1	Buy now
26	7034835800 Anchor, cable	Buy now
27	EL84823100 Housing, gear	Buy now
28	EL84824100 Arm, drive	Buy now
29	EL84825400 Stopper Throttle Adjusting	Buy now
30	9278006020 Screw flat head	Buy now

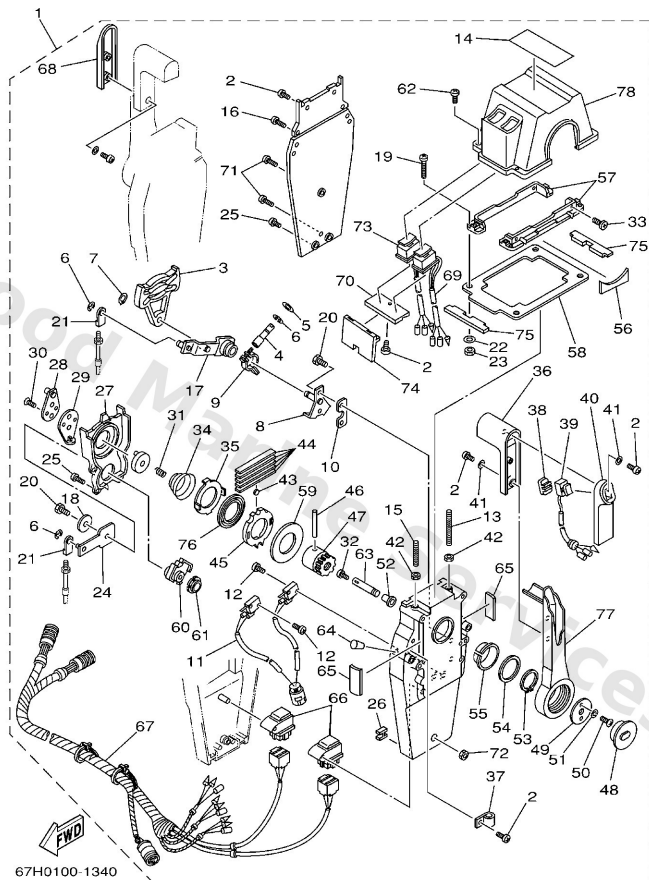
Remote Control Assy 2



E5

Ref	Part	
31	EL84815800 Spring 1	Buy now
32	9858004006 Screw, pan head (7h3)	Buy now
33	9878005018 Screw (704)	Buy now
34	EL84824400 Spring, free accel.	Buy now
35	EL84824500 Plate, lock	Buy now
36	7044822200 Grip, control lever	Buy now
37	7048259400 Clamp	Buy now
38	7044822800 Holder, switch	Buy now
39	7048256331 Trim & tilt switch assembly	Buy now
40	7044822900 Grip, control lever 2	Buy now
41	9299005300 Washer, tooth	Buy now
42	9538006600 Nut(661)	Buy now
43	7014824800 Roller, free accel	Buy now
44	7034823800 Spring, detent	Buy now
45	EL84823200 Gear 1	Buy now

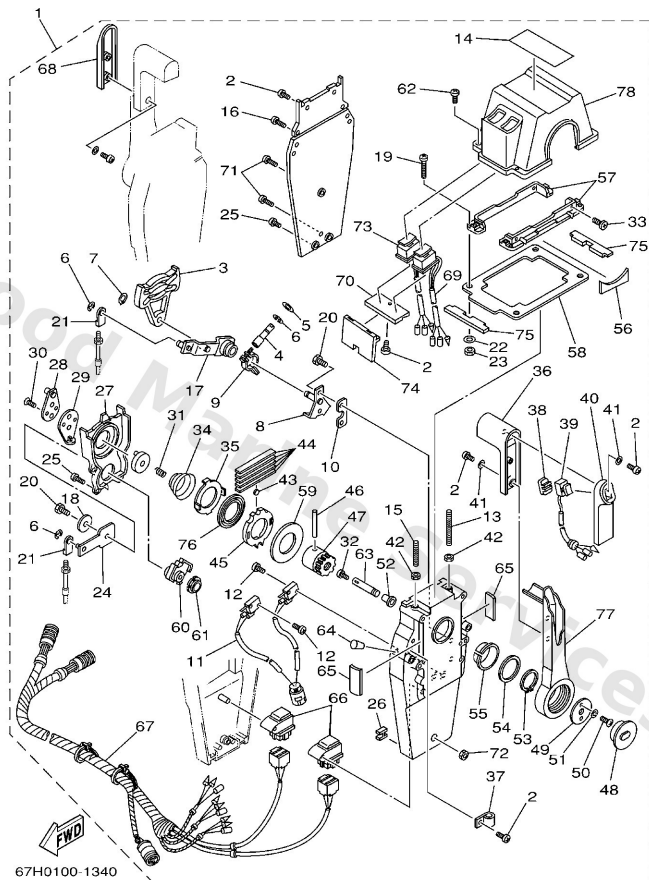
Remote Control Assy 2



E5

Ref	Part	
46	EL84816400 Pin 2	Buy now
47	7044824200 Shaft, drive	Buy now
48	7044822500 Cover	Buy now
49	7044819200 Washer 2	Buy now
50	9789006018 Screw, pan head(6e5)	Buy now
51	9299006300 Washer, tooth	Buy now
52	7024826300 Bushing 4	Buy now
53	EL84827900 Circlip 2	Buy now
54	7044819300 Washer 3	Buy now
55	EL84823400 Bushing 1	Buy now
56	7044821900 Cover, lead	Buy now
57	7044814400 Plate, stopper 2	Buy now
58	7044817610 Grommet	Buy now
59	7034819200 Washer 2	Buy now
60	EL84823300 Gear 2	Buy now

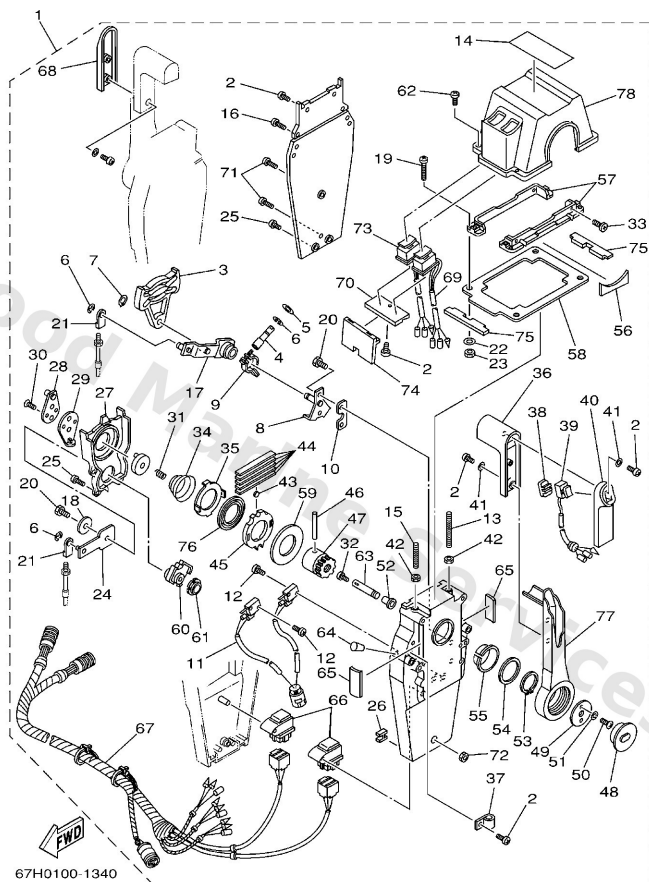
Remote Control Assy 2



E5

Ref	Part	
61	7034823500 Bushing	Buy now
62	7044828200 Screw 2	Buy now
63	EL84815310 Shaft, free accel.	Buy now
64	7044816600 Plug	Buy now
65	7044828400 Grommet	Buy now
66	7048195000 Relay assembly	Buy now
67	7048259010 Wireharness assembly	Buy now
68	7044822910 Grip, control lever 2	Buy now
69	70482563E0 Trim & tilt switch assembly	Buy now
70	7044822810 Holder, switch	Buy now
71	7044812800 Screw, pan head	Buy now
72	7044815600 Nut 1	Buy now
73	70482563F0 Trim & tilt switch assembly	Buy now
74	7044828500 Grommet 2	Buy now
75	7044828600 Grommet 3	Buy now

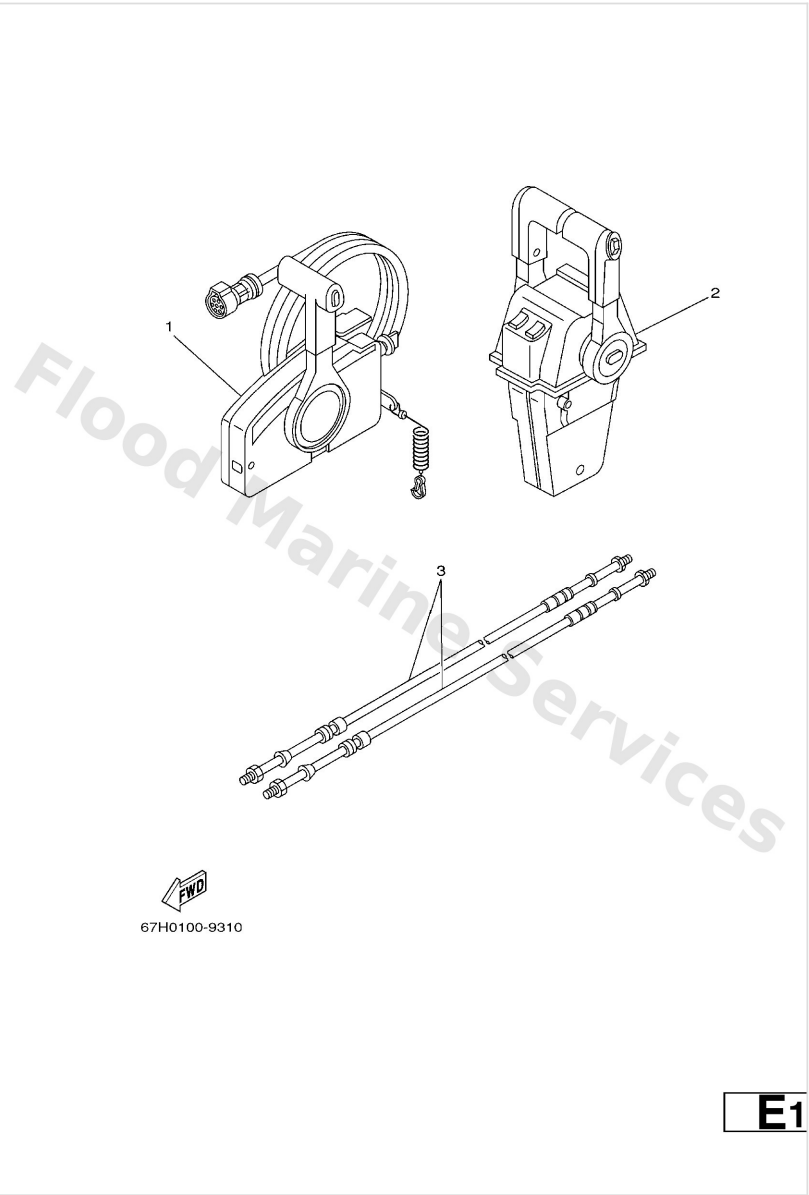
Remote Control Assy 2



E5

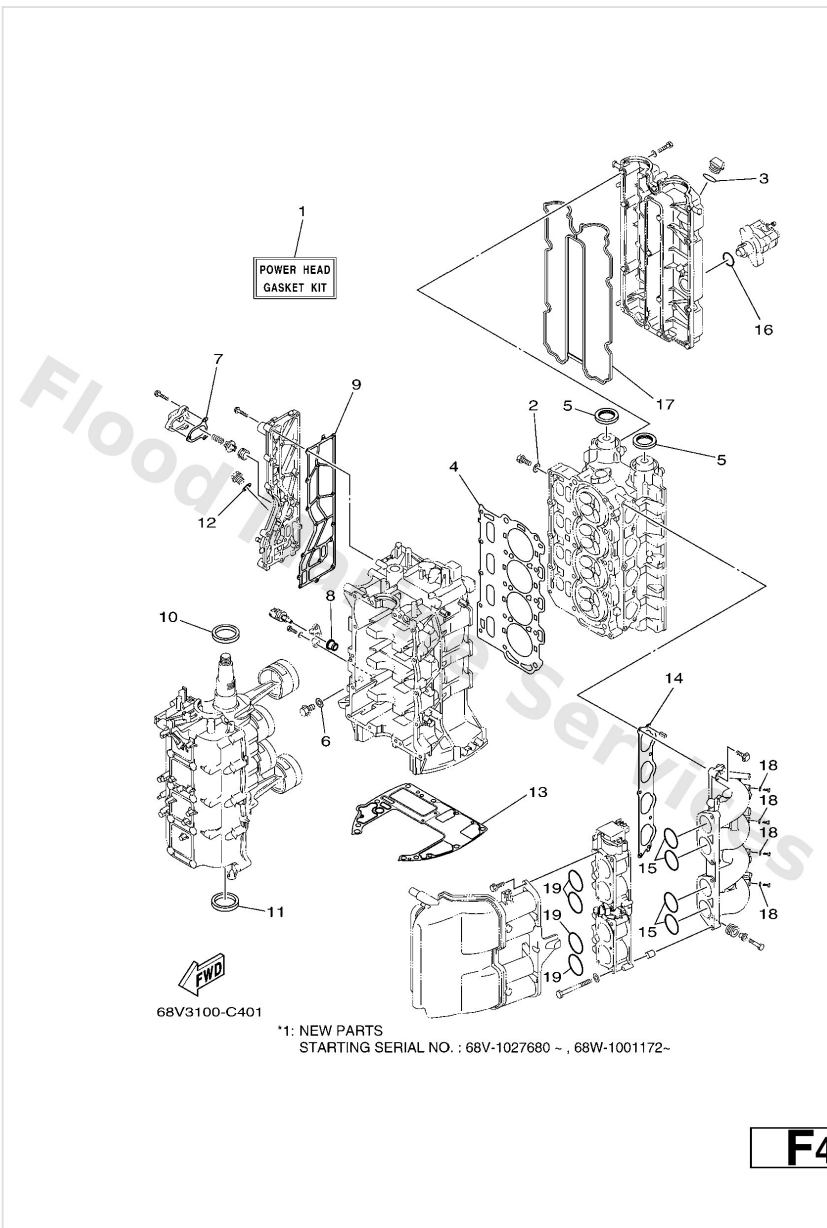
Ref	Part	
76	7044817800 Plate, shift	Buy now
77	7044822100 Lever control	Buy now
78	7044811920 Cover	Buy now

Remote Control Box



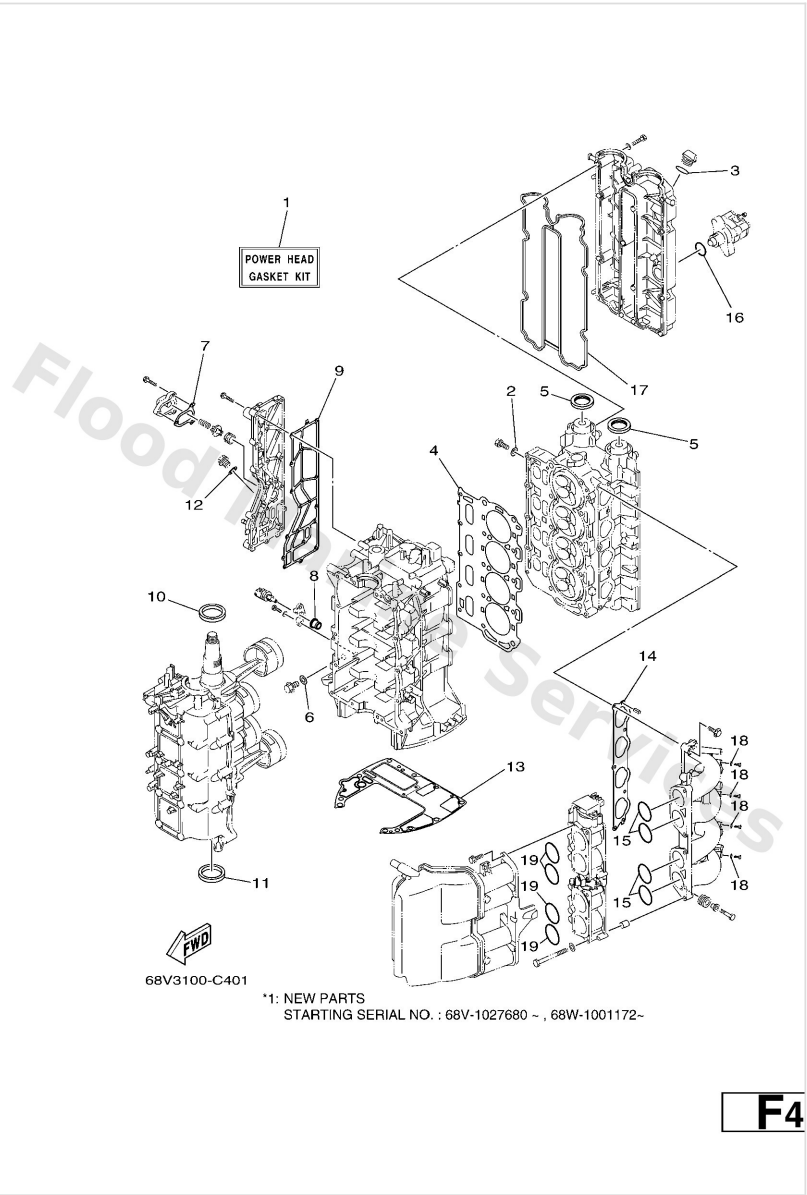
Ref	Part	
1	7034820517 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	7044820723 Remote Control assembly AP WITH PT/T SW.	Buy now
3	7014832050 Cable, Remote Control L=15F UR	Buy now
3	7014832060 Cable, Remote Control L=16F UR	Buy now
3	7014832080 Cable, Remote Control L=17F UR	Buy now
3	7014835000 Cable, Remote Control L=21F UR	Buy now
3	7014835020 Cable, Remote Control L=23F UR	Buy now

Repair Kit 1



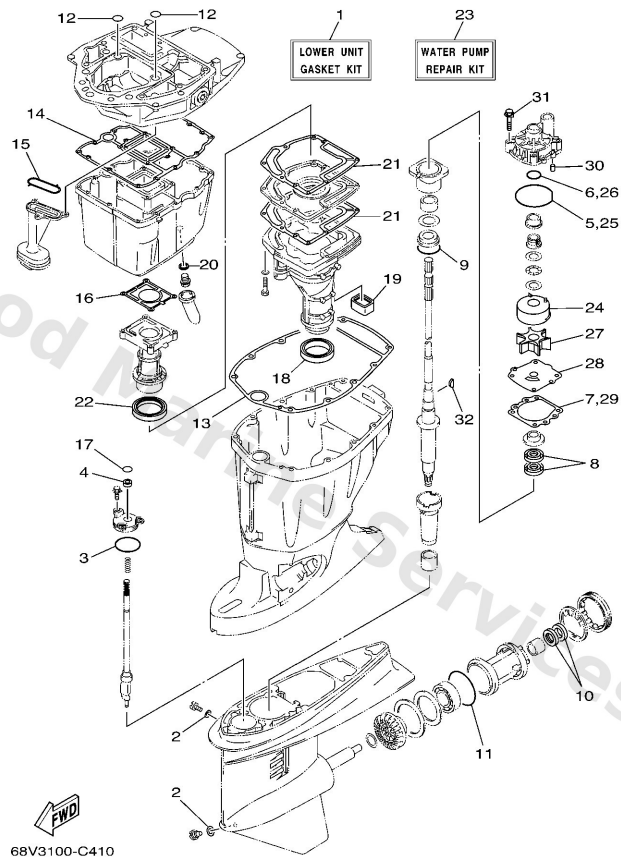
Ref	Part	
1	68VW000102 Power head gasket kit	Buy now
1	68VW000103 Power head gasket kit NEW PARTS *1	Buy now
2	9043008143 Gasket (256-11198-00)	Buy now
3	9321024M79 O-ring	Buy now
4	67F1118102 Gasket, cylinder head 1	Buy now
5	9310238M59 Oil seal	Buy now
6	9043014115 Gasket (663)	Buy now
7	67F12435A0 Gasket	Buy now
8	68V8575300 Gasket, sender unit	Buy now
9	67F41114A0 Gasket, exhaust outer cover	Buy now
9	67F41114A1 Gasket, exhaust outer cover NEW PARTS *1	Buy now
10	9310248009 Oil seal	Buy now
11	9310148002 Oil seal	Buy now
12	9043018130 Gasket (1j7)	Buy now
13	68V1135100 Gasket, cylinder	Buy now

Repair Kit 1



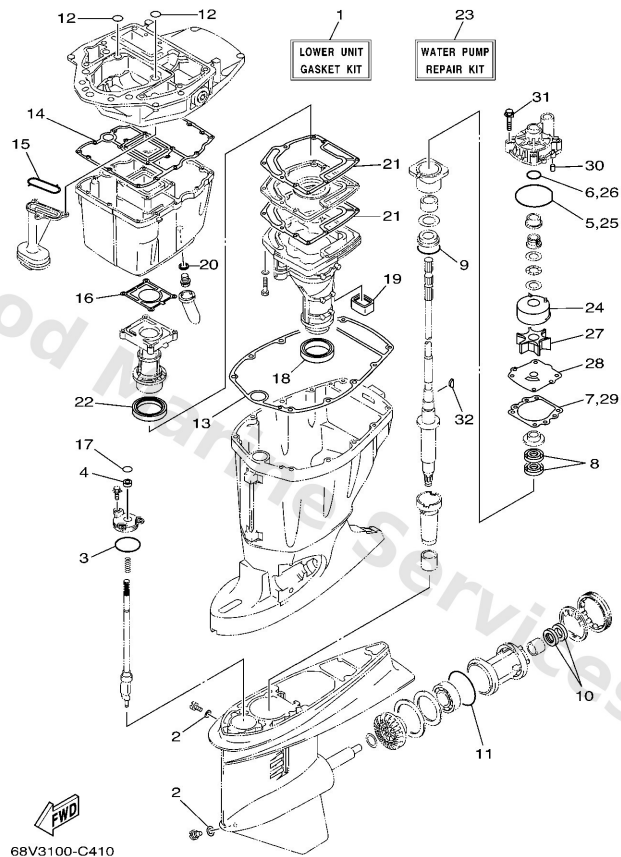
Ref	Part	
14	68V1364500 Gasket, manifold 1	Buy now
15	9321048MG8 O-ring	Buy now
16	9321030682 O-ring (371)	Buy now
17	67F1135600 Seal, cylinder 2	Buy now
18	9043006014 Gasket 256113960000	Buy now
19	9321048MJ9 O-ring	Buy now

Repair Kit 2



Ref	Part	
1	68VW000121 Lower unit gasket kit	Buy now
2	9043008020 Gasket	Buy now
3	9321058144 O-ring(47x)	Buy now
4	9310609014 Oil seal	Buy now
5	9321086M38 O-ring (6e5)	Buy now
6	9321037160 O-ring (6g8)	Buy now
7	6E544315A0 Gasket,water pump	Buy now
8	9310128M16 Oil seal (6e5)	Buy now
9	9321055M14 O-ring (70e)	Buy now
10	9310130M17 Oil seal (6e5)	Buy now
11	9321086M39 O-ring (6e5)	Buy now
12	9321019MJ1 O-ring	Buy now
13	67F4511300 Gasket, upper casing	Buy now
14	68V1531200 Gasket, oil pan	Buy now
15	67F1341500 Seal, oil strainer	Buy now

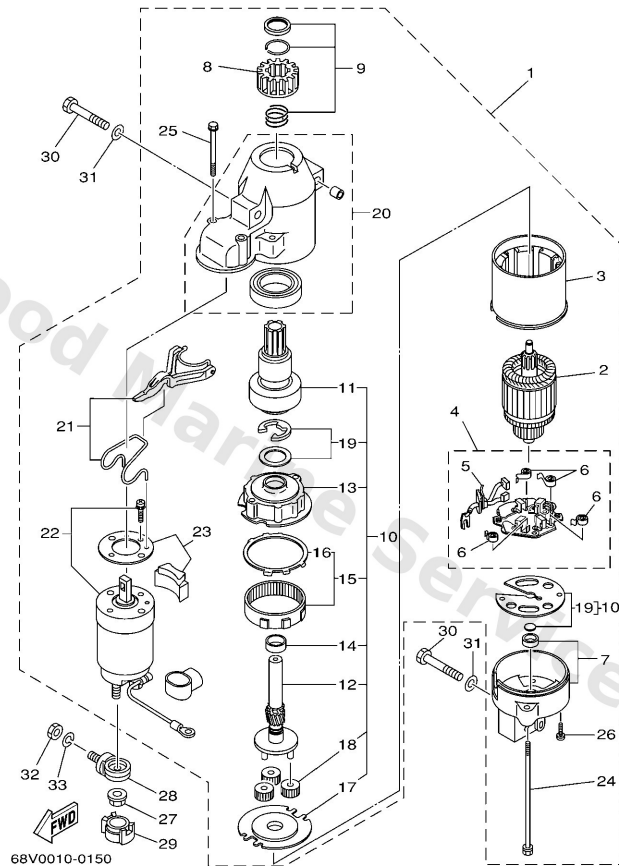
Repair Kit 2



F5

Ref	Part	
16	67F41133A1 Gasket, exhaust manifold 1	Buy now
17	9321009165 O-ring	Buy now
18	68V4512300 Gasket, muffler	Buy now
19	67F4512700 Seal	Buy now
20	9043014M09 Gasket	Buy now
21	67F41134A0 Gasket, exhaust manifold	Buy now
22	67F4113800 Seal, ext. 1	Buy now
23	68VW007800 Water pump repair kit	Buy now
24	61A4432202 Insert, cartridge	Buy now
27	6E54435201 Impeller	Buy now
28	68V4432300 Outer plate, cartridge	Buy now
30	9360612019 Pin, dowel (614)	Buy now
31	9011908M14 Bolt, with washer	Buy now
32	9028004M05 Key, woodruff (6e5)	Buy now

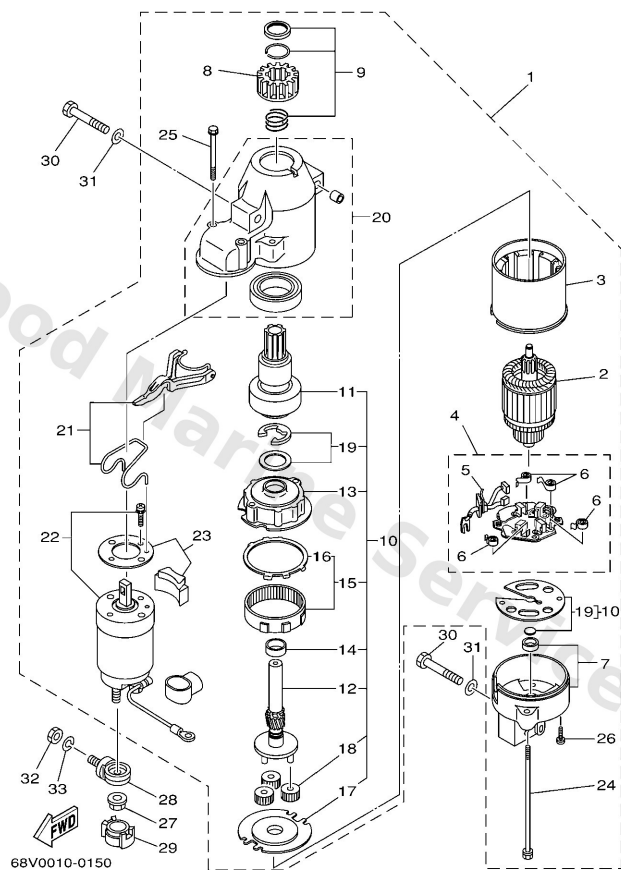
Starting Motor



E2

Ref	Part	
1	68V8180001 Starting motor assembly	Buy now
2	67F8185000 Armature assembly	Buy now
3	67F8181000 Stator assembly	Buy now
4	68F8184000 Brush holder assembly	Buy now
5	67F8180100 Brush set	Buy now
6	67F8181300 Spring, brush	Buy now
7	68F8182000 Rear bracket assembly	Buy now
8	67F8180800 Pinion assembly	Buy now
9	67F8185700 Pinion stopper set	Buy now
10	67F8180700 Gear assembly, starting motor	Buy now
11	67F8183200 Clutch, over run	Buy now
12	67F8183600 Shaft, pinion	Buy now
13	67F8182100 Bracket, center 1	Buy now
14	67F8184100 Bearing	Buy now
15	67F8189100 Gear, ring	Buy now

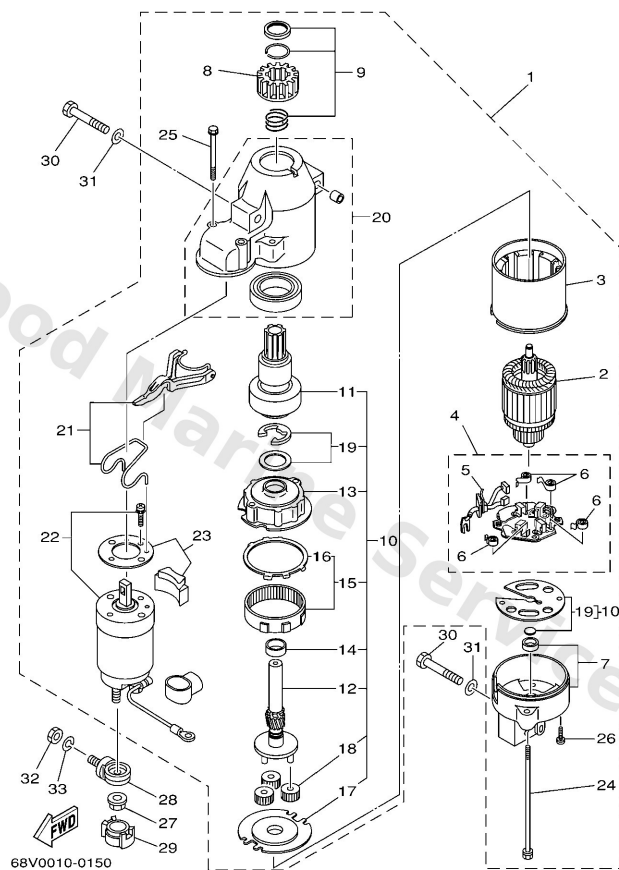
Starting Motor



E2

Ref	Part	
16	67F8183R00 Gasket	Buy now
17	67F8183000 Bracket, center 2	Buy now
18	67F8183T00 Gear, Idler	Buy now
19	67F8180900 Washer kit	Buy now
20	67F8184200 Cover	Buy now
21	67F8183900 Lever assembly	Buy now
22	68V8194101 Starter relay assembly	Buy now
23	67F8186900 Cover, dust	Buy now
24	6K78182610 Bolt	Buy now
25	67F8182800 Bolt 2	Buy now
26	67F8184600 Screw	Buy now
27	9017908003 Nut	Buy now
28	68F8192500 Terminal	Buy now
29	68F8258200 Cover, wire harness	Buy now
30	9701308045 Bolt	Buy now

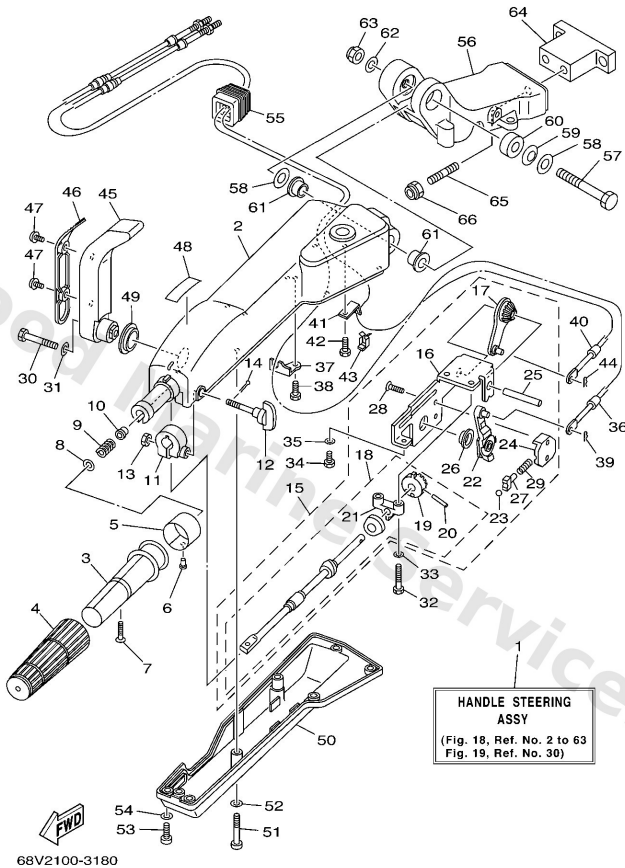
Starting Motor



E2

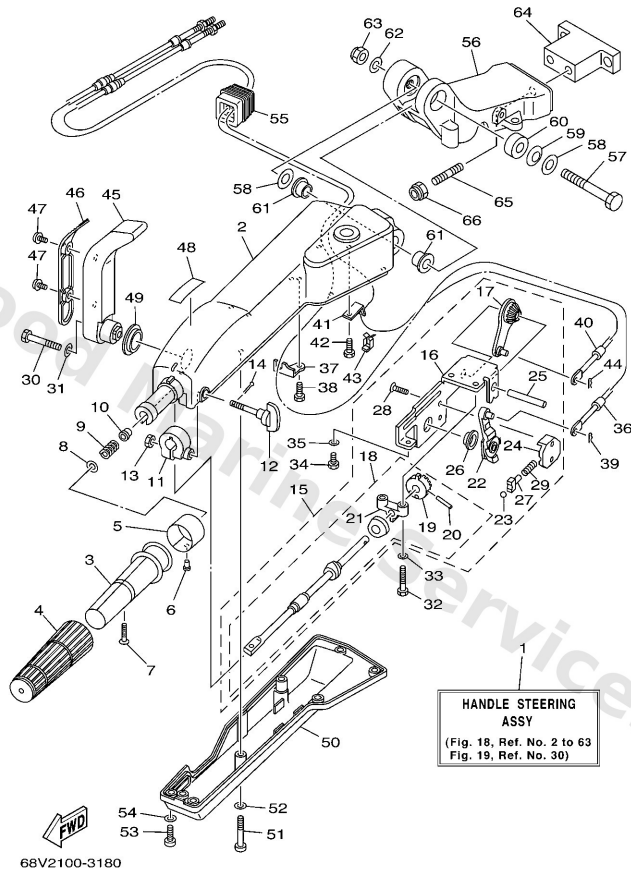
Ref	Part	
31	9290308600 Washer, plain (663)	Buy now
32	9533308600 Nut(612)	Buy now
33	9290308100 Ybs67-8 washer, spring	Buy now

Steering 1



Ref	Part	
1	67GW0084124D Handle steering assembly AP	Buy now
2	67G42111004D Handle, steering	Buy now
3	6644211900 Grip, steering handle	Buy now
4	6G14217700 Rubber, handle	Buy now
5	6H24213700 Indicator, throttle	Buy now
6	9026902M09 Rivet(6I5)	Buy now
7	9014905M13 Screw, countersunk	Buy now
8	9290310600 Washer, plate	Buy now
9	9050123215 Spring (655)	Buy now
10	9038608032 Bushing (650)	Buy now
11	63D4212600 Friction, steering handle grip	Buy now
12	63D4815400 Knob, Throttle	Buy now
13	9538006600 Nut(661)	Buy now
14	9149020010 Pin, cotter	Buy now
15	67G4410010 Shift Link assembly	Buy now

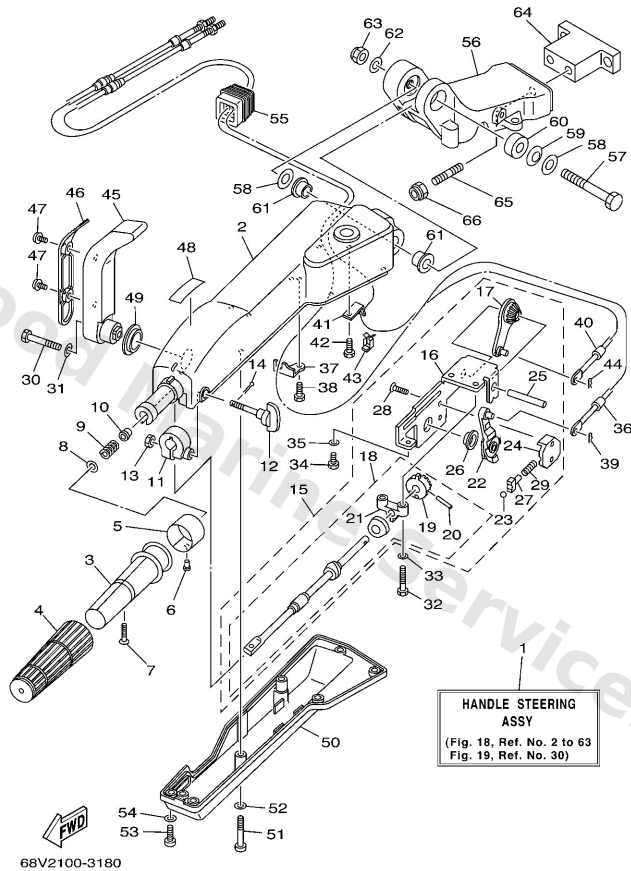
Steering 1



E6

Ref	Part	
16	67G4410400 Plate Comp	Buy now
17	67G4826100 Arm, Throttle	Buy now
18	67G4211510 Shaft, Steering Handle	Buy now
19	650421520094 Gear	Buy now
20	9169030025 Pin, spring	Buy now
21	67G4215900 Stay	Buy now
22	67G4411300 Cam Plate, Handle	Buy now
23	63D4823600 Roller, detent	Buy now
24	63D4811900 Cover	Buy now
25	67G4215300 Shaft, Throttle Control	Buy now
26	67G4413200 Bushing	Buy now
27	63D4823700 Adaptor	Buy now
28	9878505014 Screw 3	Buy now
29	63D4823800 Spring, detent	Buy now
30	9709508040 Bolt, hexagon	Buy now

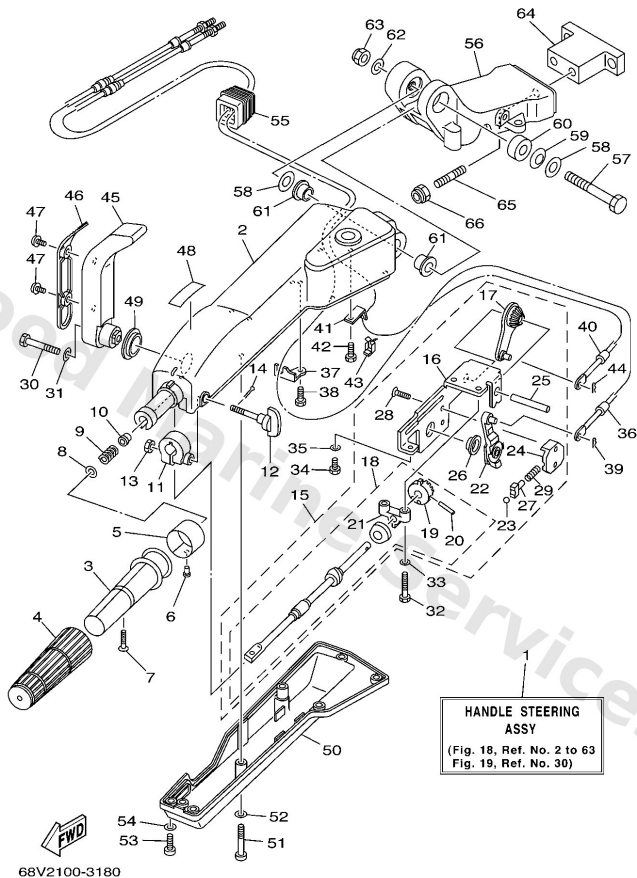
Steering 1



E6

Ref	Part	
31	9299508600 Washer, plain (663)	Buy now
32	9709506030 Bolt(jf7)	Buy now
33	9299506600 Washer, plain (646)	Buy now
34	9709506014 Bolt(gj3)	Buy now
36	67G4832110 Cable	Buy now
37	67G4853100 Bracket Remote Control 1	Buy now
39	9046810005 Pin, hair 6264123500	Buy now
40	67G2630110 Throttle cable assembly	Buy now
41	66R4853800 Clamp, cable 1	Buy now
43	63D4853800 Clamp, cable 1	Buy now
45	67G44159004D Handle Gear Shift	Buy now
46	67G4417300 Lever, Shift Control	Buy now
47	9015906M18 Screw, with washer(6b0)	Buy now
48	6G84419100 Indicator, shift	Buy now
49	9038626MA3 Bush	Buy now

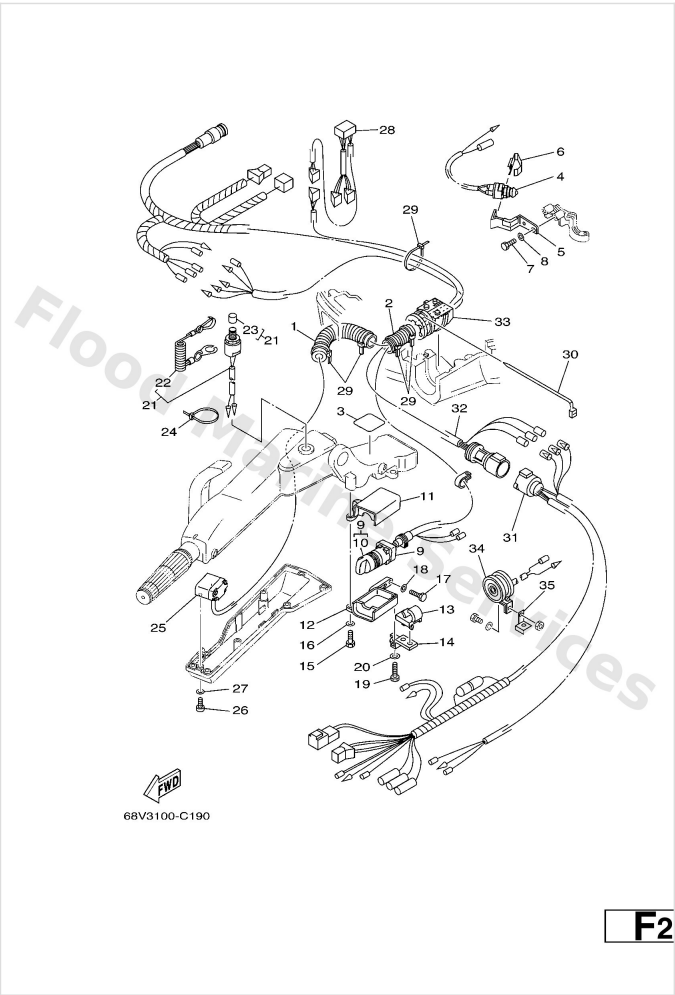
Steering 1



E6

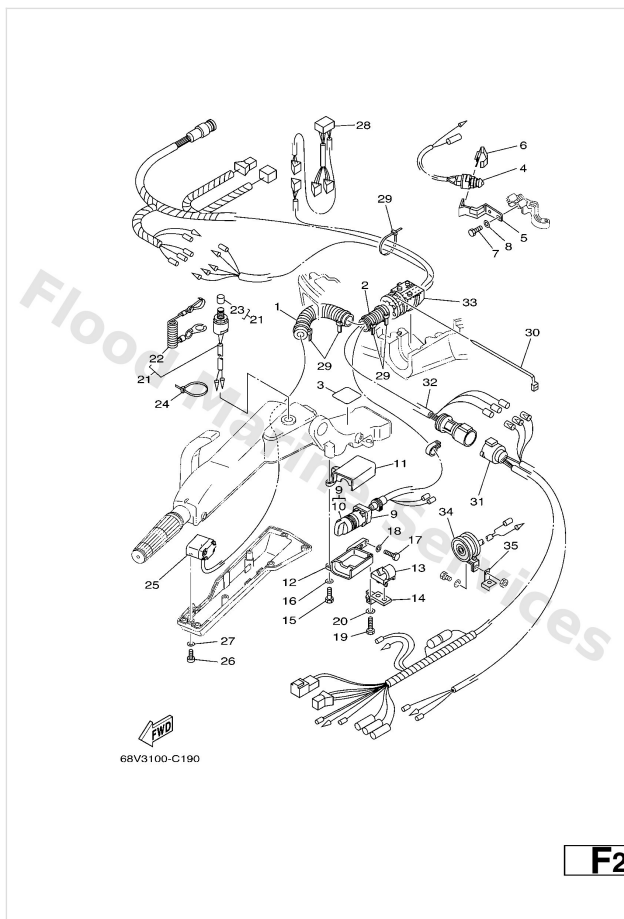
Ref	Part	
50	67G4213100 Cover Handle Steering	Buy now
51	9788506040 Screw pan head	Buy now
53	9788506016 Screw, pan head(6b0)	Buy now
55	63D4272500 Grommet	Buy now
56	63D42121304D Bracket	Buy now
57	9010112M09 Bolt	Buy now
58	9299012200 Ybs66-12 washer,plain	Buy now
59	9020612M22 Washer, wave(6b0)	Buy now
60	9038712M02 Collar(6b0)	Buy now
61	9038612M93 Bush(6b0)	Buy now
62	9299012600 Washer, plate(663)	Buy now
63	9018512M12 Nut, self-locking(6e5)	Buy now
64	68V42121004D Bracket AP	Buy now
65	9011610175 Bolt, stud AP	Buy now
66	9018510051 Nut, self-locking AP	Buy now

Steering 2



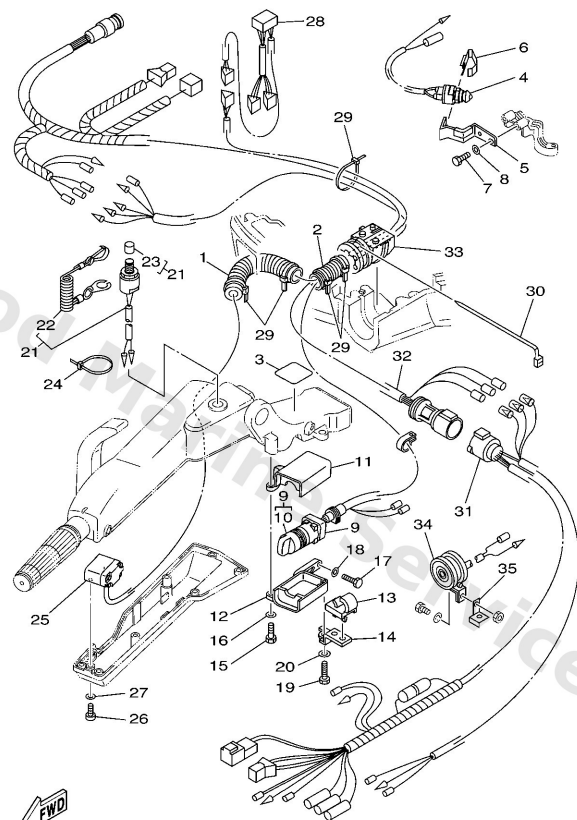
Ref	Part	
1	9044624M79 Hose AP	Buy now
2	6K38355700 Tube AP	Buy now
3	67G4273500 Protector AP	Buy now
4	6888254011 Neutral switch assembly AP	Buy now
5	67G8255401 Stay Neutral Switch AP	Buy now
6	62Y8255500 Damper Main Switch 1 AP	Buy now
7	9709506014 Bolt(gj3) AP	Buy now
8	9299506600 Washer, plain (646) AP	Buy now
9	67G8251050 Main Switch assembly AP	Buy now
10	6768257700 Cap, key	Buy now
11	63D8252E014D Cover, main switch 1 AP	Buy now
12	63D8252F014D Cover, main switch 2 AP	Buy now
13	63D2436700 Clamp, fuel pipe 2 AP	Buy now
14	63D2436400 Stay AP	Buy now
15	9709506025 Bolt AP	Buy now

Steering 2



Ref	Part	
17	9709506020 Bolt(7u8) AP	Buy now
19	9709506030 Bolt(jf7) AP	Buy now
21	69W8257500 Engine stop switch assembly AP	Buy now
22	6828255600 Lanyard, stop switch	Buy now
23	6898257Y00 Cap	Buy now
24	9046513M11 Clamp (6e5) AP	Buy now
25	67G8256300 Trim & tilt switch assembly AP	Buy now
26	9788506016 Screw, pan head(6b0) AP	Buy now
28	63D8372800 Connector assembly AP	Buy now
29	9046513M24 Band, switch cord AP	Buy now
30	9046513M30 Clamp AP	Buy now
31	6H58355312 Wire, lead AP	Buy now
32	63D8258601 Extension, wire harness AP	Buy now
33	67G4272501 Grommet AP	Buy now
34	6888338311 Buzzer AP	Buy now

Steering 2

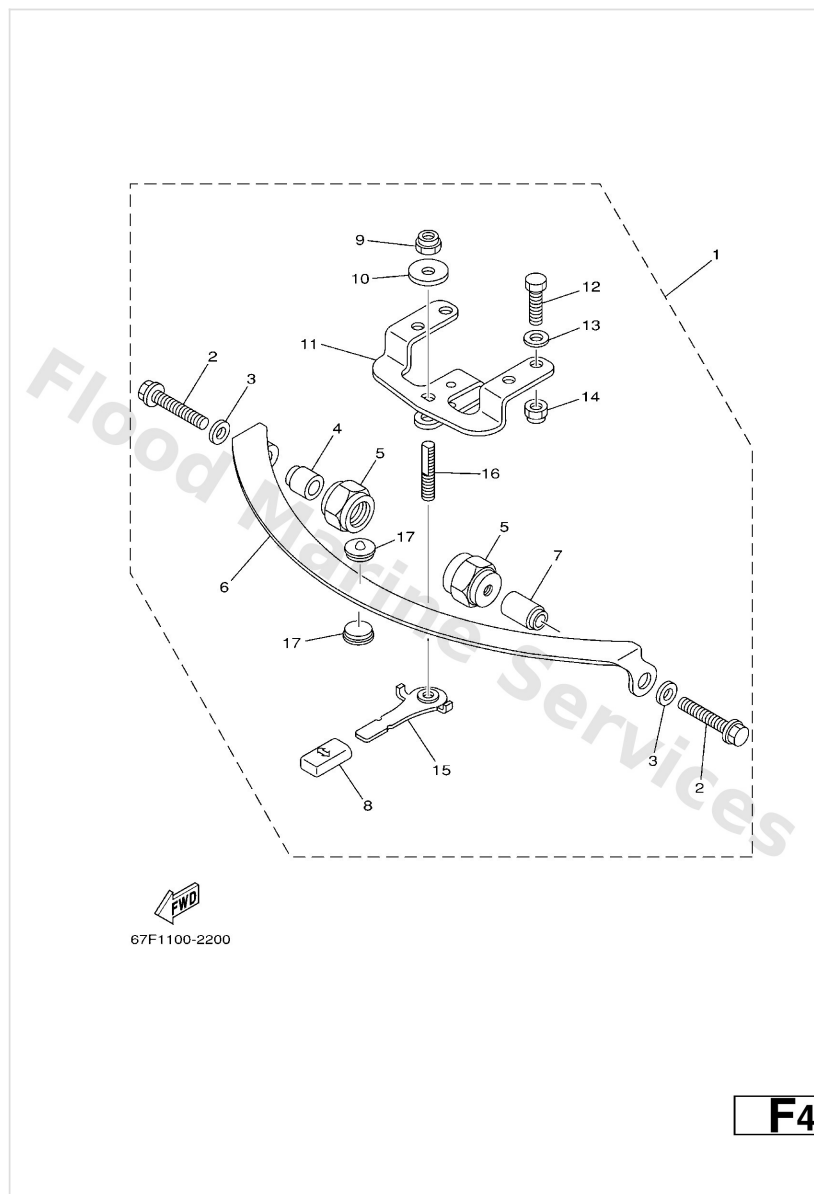


68V3100-C190

F2

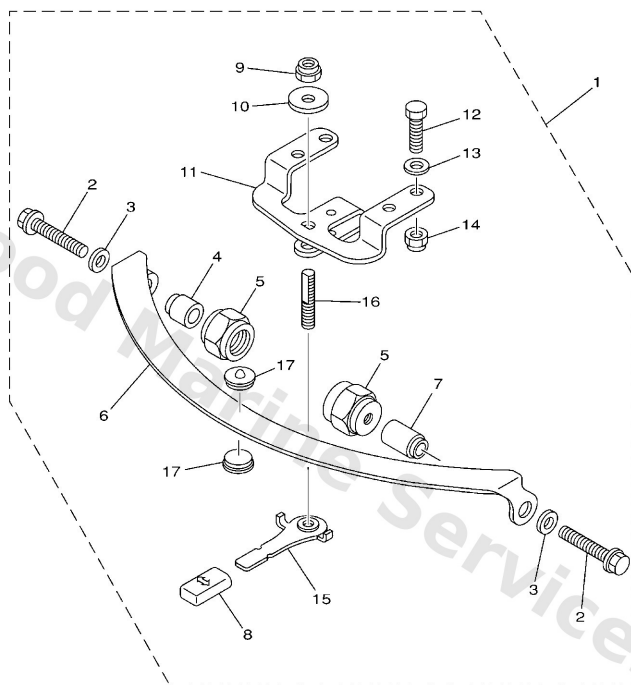
Ref	Part	
35	6H58338600 Buzzer Stay AP	Buy now

Steering Friction



Ref	Part	
1	67G4250800 Steering friction assembly AP	Buy now
2	9011908M74 Bolt, with washer(61a)	Buy now
3	9020108M01 Washer, plate(6I2)	Buy now
4	67G4254100 Pipe 1	Buy now
5	67G4254600 Nut	Buy now
6	63D4252700 Plate, friction	Buy now
7	67G4254110 Pipe 1	Buy now
8	6824331801 Cover	Buy now
9	9018510M14 Nut, self-locking	Buy now
10	9020110M76 Washer, plate (6e5)	Buy now
11	67G4252600 Plate Friction	Buy now
12	9709508025 Bolt (62g)	Buy now
13	9299508600 Washer, plain (663)	Buy now
14	9018508057 Nut, nylon (6j8)	Buy now
15	67G4256100 Knob, steering lock	Buy now

Steering Friction

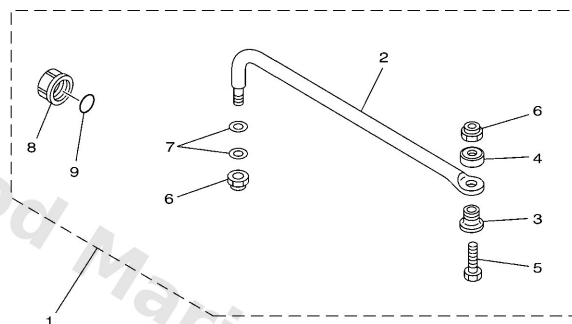



67F1100-2200

F4

Ref	Part	
16	67G4256200 Shaft, steering lock	Buy now
17	63D4252800 Plate, friction	Buy now

Steering Guide Attachment 1 Direction Guide Accessoire 1

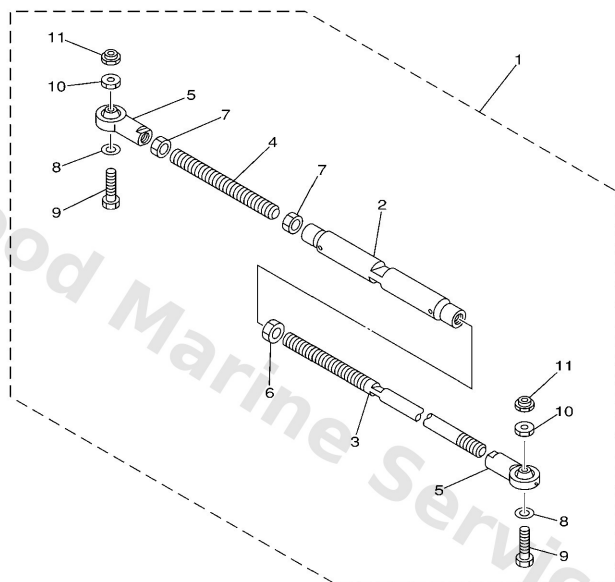


67H0100-9290

D6

Ref	Part	
1	6E56135002 Steering guide attachment kit AP	Buy now
2	6E56135101 Rod, steering link	Buy now
3	9038710M61 Collar (6e5)	Buy now
4	9056012M01 Spacer (6e5)	Buy now
5	6E56135500 Bolt	Buy now
6	9018509M01 Nut, nylon (663)	Buy now
7	9020110M20 Washer, plate (663)	Buy now
8	6E54314501 Cap, clamp bracket	Buy now
9	9321016275 O-ring	Buy now

Steering Guide Attachment 2 Direction Guide Accessoire 2

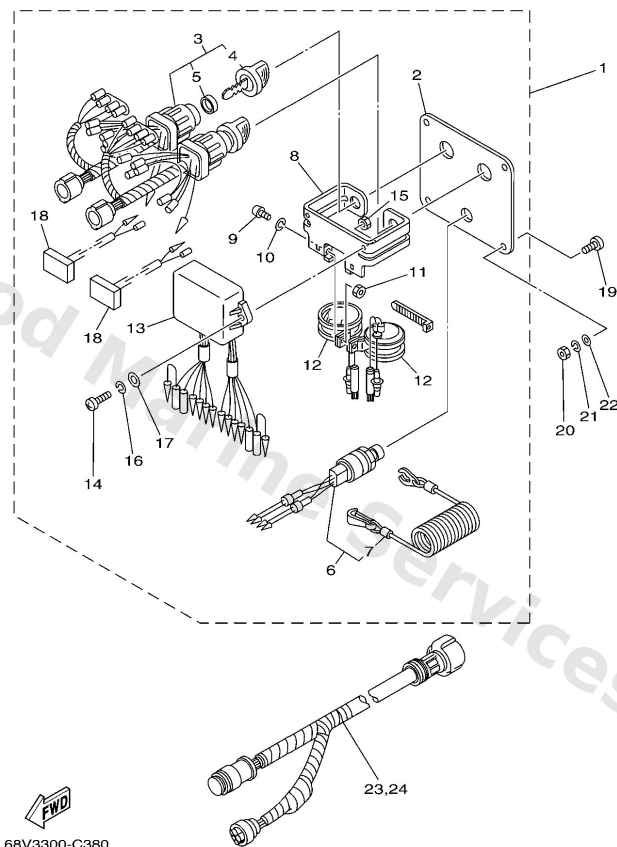


67H0100-0300

D7

Ref	Part	
1	6E56130101 Tie bar assembly (l:600-800mm) AP	Buy now
2	6E56131300 Adjuster	Buy now
3	6E56131111 Tie bar	Buy now
4	6E56131500 Tie bar, 2	Buy now
5	6E56130300 Steering axle comp.	Buy now
6	9017014M06 Nut (6e5)	Buy now
7	9538014700 Nut (6e5)	Buy now
8	9020110M76 Washer, plate (6e5)	Buy now
9	9010109M70 Bolt (6e5)	Buy now
10	9017009M05 Nut, hexagon (6e5)	Buy now
11	9018509M01 Nut, nylon (663)	Buy now

Switch & Panel

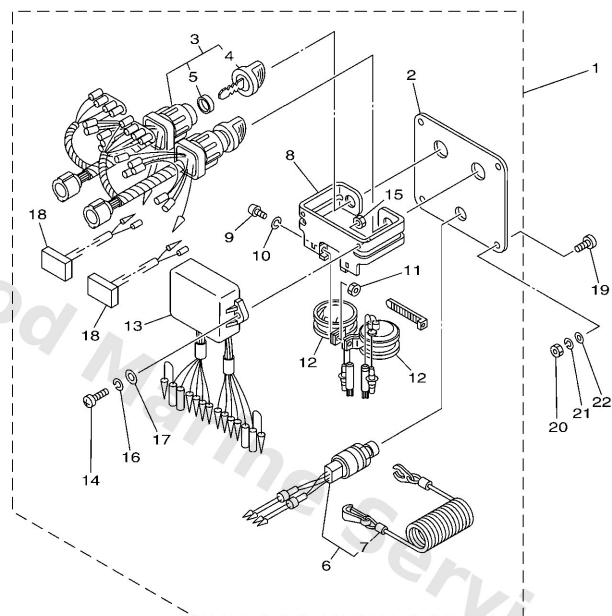


68V3300-C380

F3

Ref	Part	
1	6K18257007 Panel switch assembly AP	Buy now
2	6K18257101 Plate, panel switch	Buy now
3	6K18251006 Main switch assembly	Buy now
4	7038257700 Cap, key	Buy now
5	6K18253200 Cap	Buy now
6	6K18257500 Engine stop switch assembly	Buy now
7	6828255600 Lanyard, stop switch	Buy now
8	6K18361401 Bracket	Buy now
9	9898005010 Screw, bind(6k1)	Buy now
21	9299005100 Ybs67-5 washer, spring AP	Buy now
20	9538005600 Nut, hexagon (663) AP	Buy now
12	6888338311 Buzzer	Buy now
13	6K18583001 Control unit assembly	Buy now
14	9898006020 Screw, bind (j17)	Buy now
15	9538006600 Nut(661)	Buy now

Switch & Panel

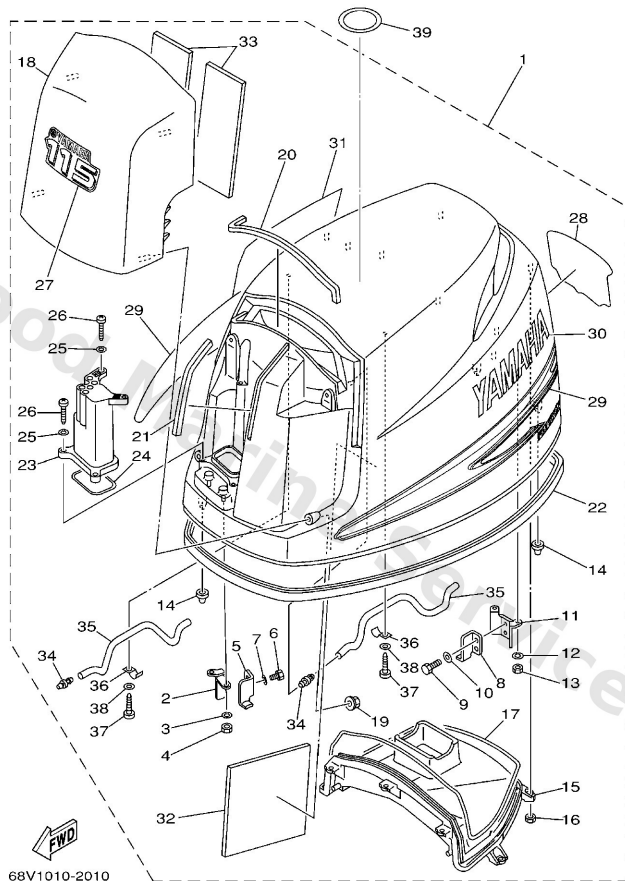


68V3300-C380

F3

Ref	Part	
16	9299006100 Washer(6a1)	Buy now
17	9299006600 Washer, plain (646)	Buy now
18	6K18198000 Diode assembly	Buy now
19	9014905M05 Screw(6k0) AP	Buy now
22	9299005600 Washer, plain (646) AP	Buy now
23	6K18258A40 Extension, wire harness AP	Buy now
24	61B8258A01 Extension, wire harness AP	Buy now

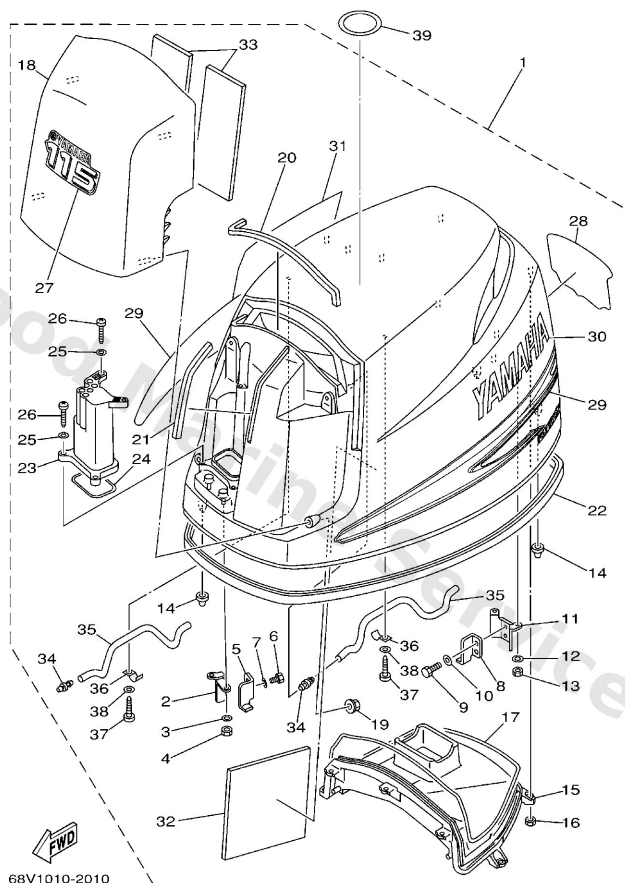
Top Cowling



A4

Ref	Part	
1	68V42610108D Top Cowling assembly	Buy now
2	68V4264700 Holder Clamp Band	Buy now
3	9299006100 Washer(6a1)	Buy now
4	9538006600 Nut(661)	Buy now
5	68V4265100 Hook	Buy now
6	9709506012 Bolt(gh1)	Buy now
7	9299506600 Washer, plain (646)	Buy now
8	68V4265200 Hook	Buy now
11	67F4264900 Holder, clamp band	Buy now
14	67F4266200 Damper	Buy now
15	68V4261300 Molding, air duct	Buy now
17	68V4262900 Seal	Buy now
18	68V42612008D Air duct, top cowling	Buy now
19	9017906M28 Nut(63v)	Buy now
20	68V4262800 Seal	Buy now

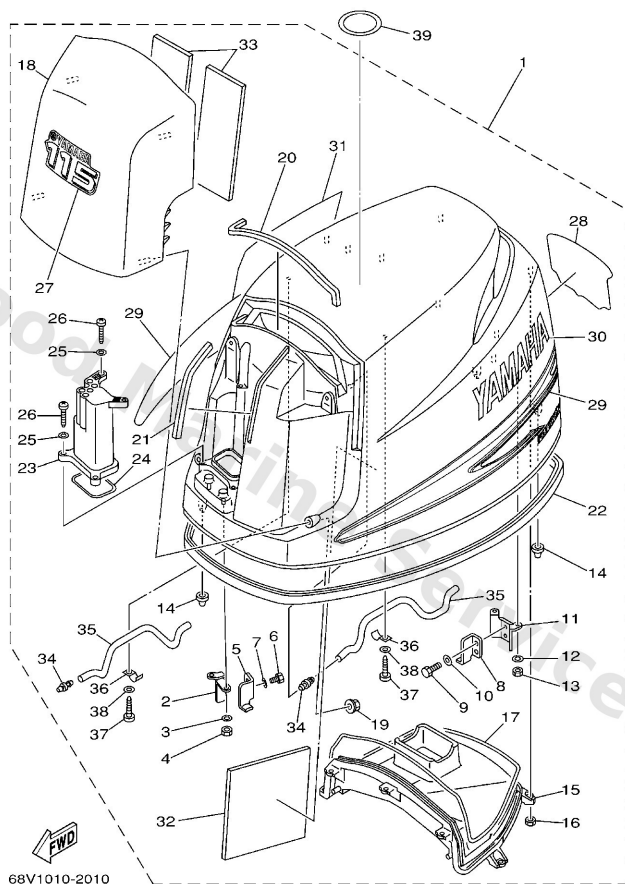
Top Cowling



A4

Ref	Part	
21	68V4271800 Rubber, seal 3	Buy now
22	68V4261500 Seal	Buy now
23	68V4263200 Window	Buy now
24	68V4263400 Seal, Window	Buy now
25	9299005200 Ybs66-5 washer, plain	Buy now
26	9778050625 Screw, tapping	Buy now
27	68V4267710 Graphic, front	Buy now
28	68V4267810 Graphic, front	Buy now
29	68VW007010 Graphic set	Buy now
30	68V4268110 Mark, cowling	Buy now
31	68V4268210 Mark, cowling	Buy now
32	68V4261700 Damper Form	Buy now
33	68V4261900 Damper, form	Buy now
34	6H34439101 Nipple, hose	Buy now
35	9044510M18 Hose (l400)	Buy now

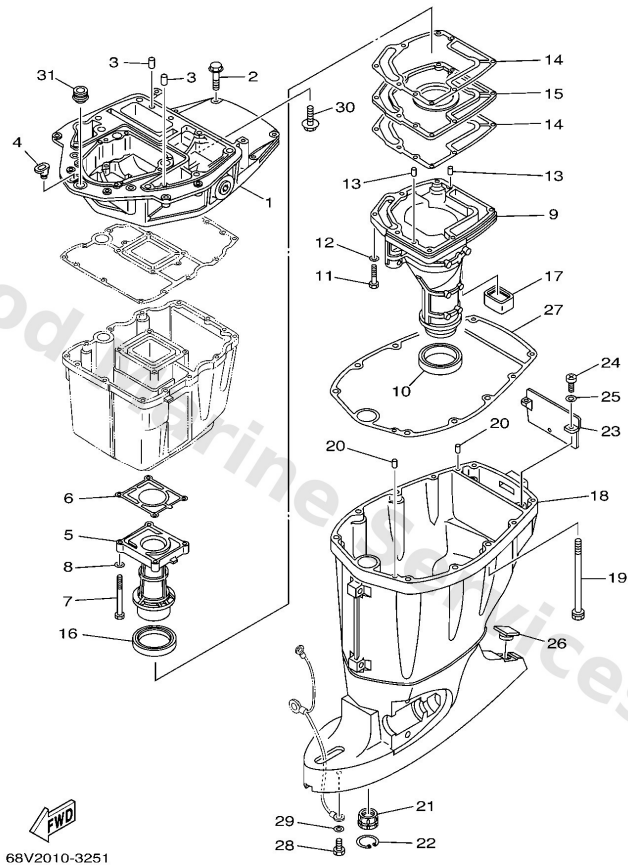
Top Cowling



A4

Ref	Part	
36	9046508M63 Clamp(61u)	Buy now
37	9778050620 Screw, tapping	Buy now
39	67F1343402 Label, Caution	Buy now

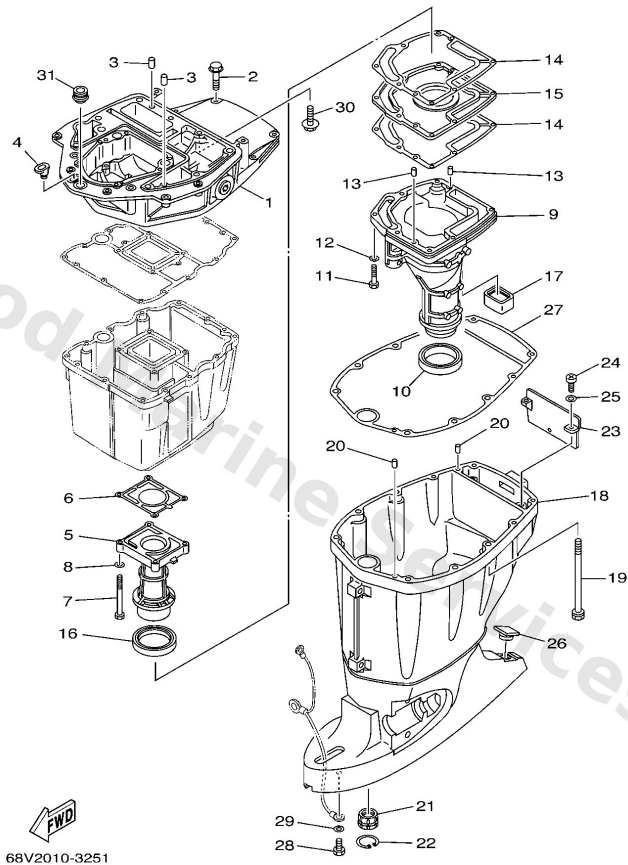
Upper Casing



B4

Ref	Part	
1	67F411370294 Guide, exhaust	Buy now
2	9757508540 Bolt, hexagon w/w deep recess	Buy now
3	9360816M16 Pin, dowel(6t4)	Buy now
4	6G14272700 Grommet	Buy now
5	67F41131015B Manifold, ext. 1	Buy now
6	67F41133A1 Gasket, exhaust manifold 1	Buy now
7	9707506070 Bolt(4kg)	Buy now
8	9299506600 Washer, plain (646)	Buy now
9	68V14711105B Muffler 1 L	Buy now
9	68V14711305B Muffler 1 X	Buy now
10	68V4512300 Gasket, muffler	Buy now
11	9707506030 Bolt(jf7)	Buy now
13	9360619M23 Pin, dowel	Buy now
14	67F41134A0 Gasket, exhaust manifold	Buy now
15	67F45181005B Plate	Buy now

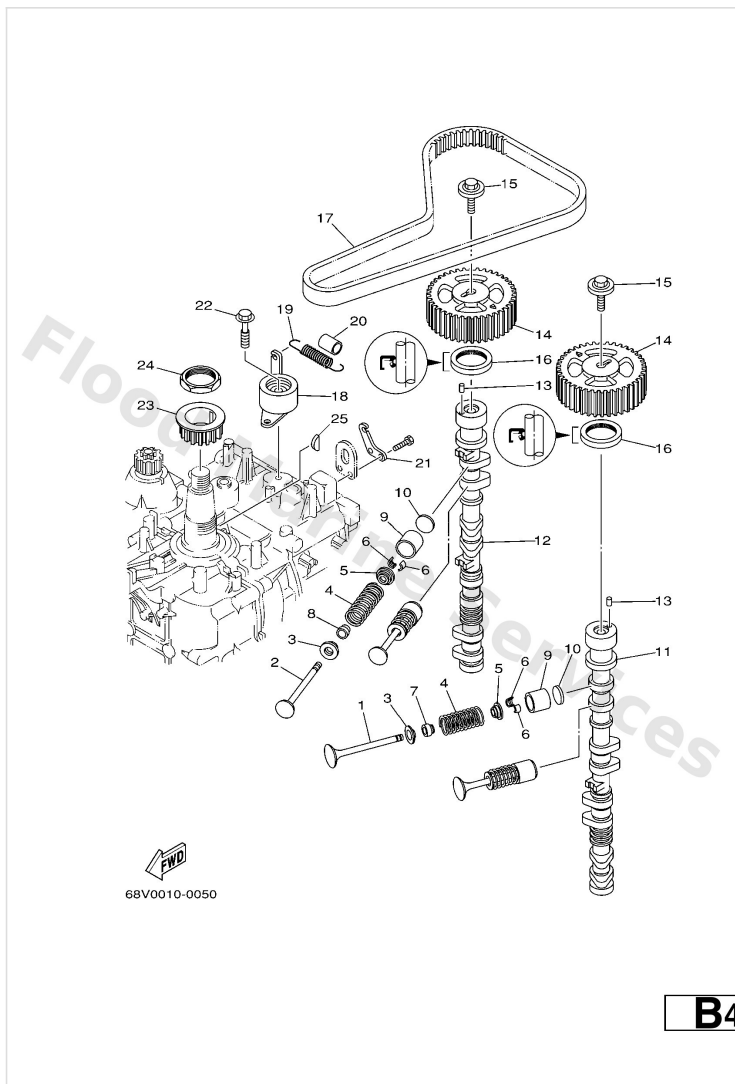
Upper Casing



B4

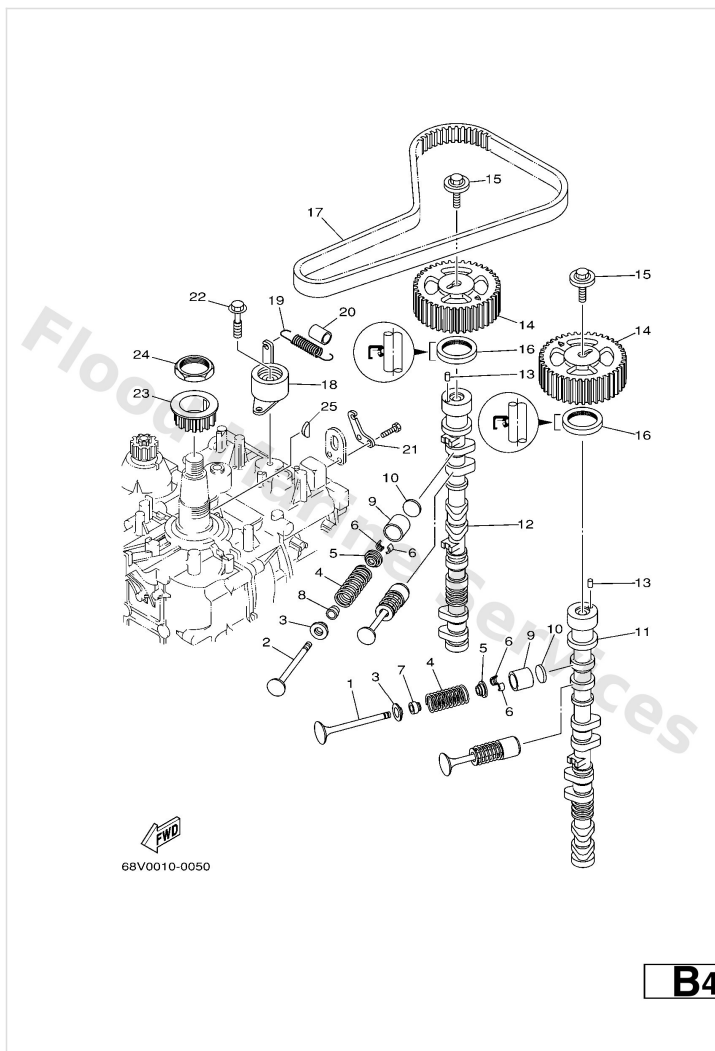
Ref	Part	
16	67F4113800 Seal, ext. 1	Buy now
17	67F4512700 Seal	Buy now
18	68V4511118D Casing, upper L	Buy now
18	68V45111318D Casing, upper X	Buy now
19	9011910M08 Bolt, with washer	Buy now
21	6E54531800 Bushing, drive shaft 3	Buy now
22	9342036M01 Circlip (6a0)	Buy now
23	67F4515100 Cover, upper casing	Buy now
24	9788006016 Screw pan head	Buy now
25	9299006600 Washer, plain (646)	Buy now
26	6H34515500 Cap	Buy now
27	67F4511300 Gasket, upper casing	Buy now
28	9709506010 Bolt	Buy now
30	9011908M58 Bolt, with washer	Buy now
31	67F4272400 Grommet	Buy now

Valve



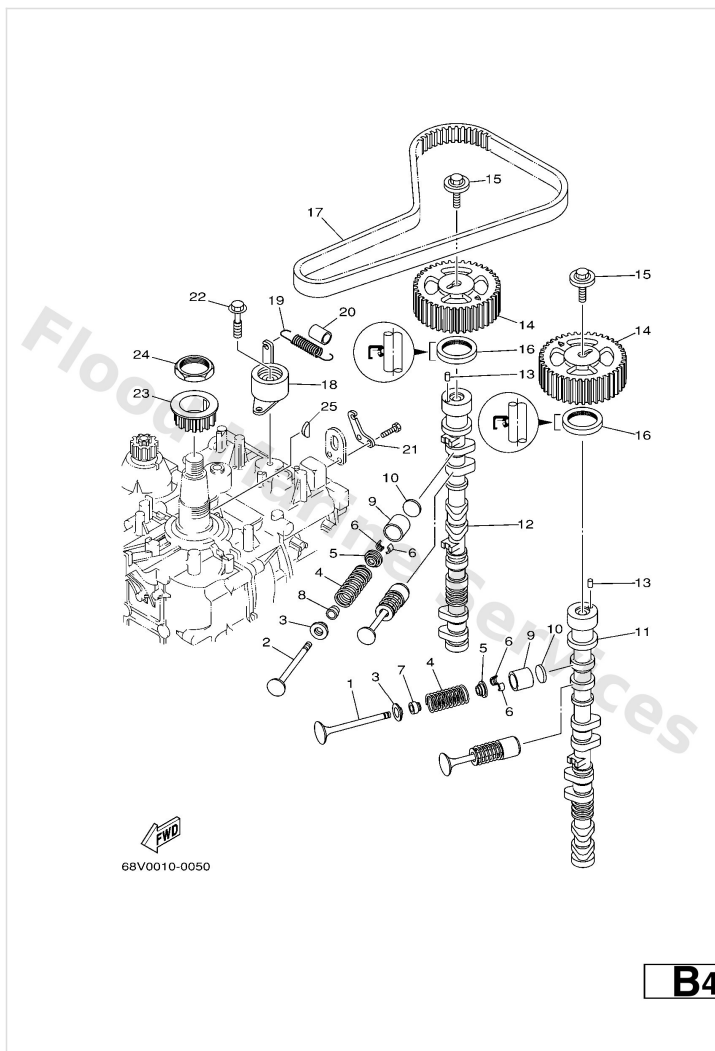
Ref	Part	
1	68V1211100 Valve, intake	Buy now
2	68V1212100 Valve, exhaust	Buy now
3	67F1211600 Seat, valve spring	Buy now
4	67F1211400 Spring, valve outer	Buy now
5	67F1211700 Retainer, valve spring	Buy now
6	67F1211800 Cotter, valve	Buy now
7	K0AA372100 Seal, valve stem	Buy now
8	K0AA372200 Seal, valve stem 2	Buy now
9	67F1215300 Lifter, valve	Buy now
10	67F1216800 Pad, adjusting (2.000) UR	Buy now
10	67F1216810 Pad, adjusting (2.025) UR	Buy now
10	67F1216820 Pad, adjusting (2.050) UR	Buy now
10	67F1216830 Pad, adjusting (2.075) UR	Buy now
10	67F1216840 Pad, adjusting (2.100) UR	Buy now
10	67F1216850 Pad, adjusting (2.125) UR	Buy now

Valve



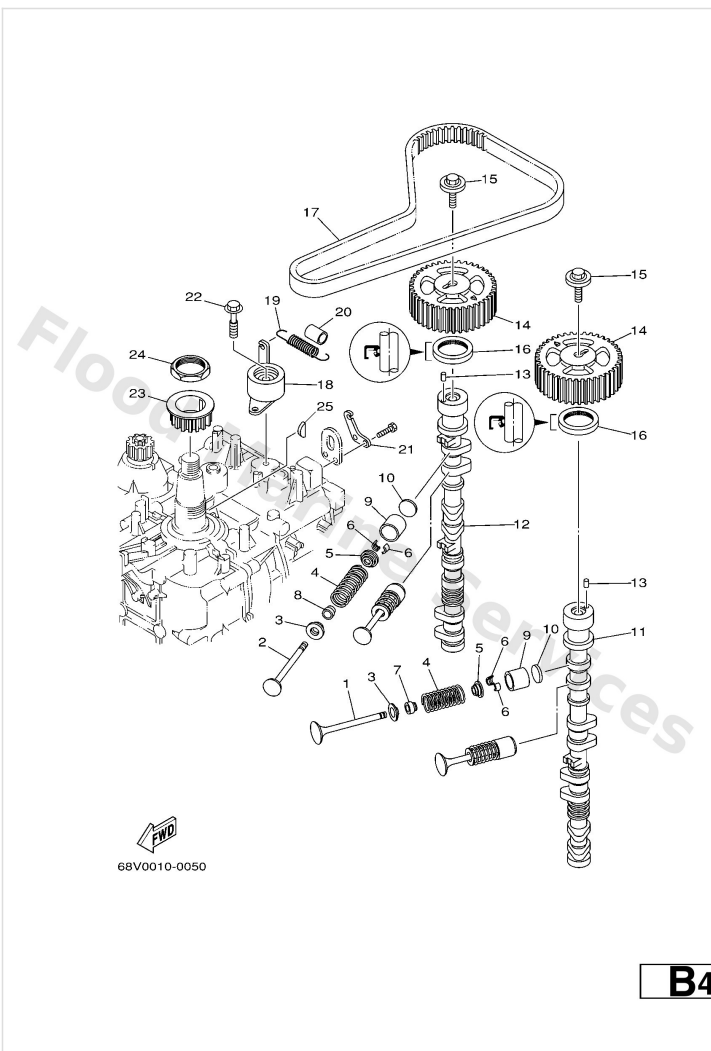
Ref	Part	
10	67F1216860 Pad, adjusting (2.150) UR	Buy now
10	67F1216870 Pad, adjusting (2.175) UR	Buy now
10	67F1216880 Pad, adjusting (2.200) UR	Buy now
10	67F12168A0 Pad, adjusting (2.225) UR	Buy now
10	67F12168B0 Pad, adjusting (2.250) UR	Buy now
10	67F12168C0 Pad, adjusting (2.275) UR	Buy now
10	67F12168D0 Pad, adjusting (2.300) UR	Buy now
10	67F12168E0 Pad, adjusting (2.325) UR	Buy now
10	67F12168F0 Pad, adjusting (2.350) UR	Buy now
10	67F12168G0 Pad, adjusting (2.375) UR	Buy now
10	67F12168H0 Pad, adjusting (2.400) UR	Buy now
10	67F12168J0 Pad, adjusting (2.425) UR	Buy now
10	67F12168K0 Pad, adjusting (2.450) UR	Buy now
10	67F12168L0 Pad, adjusting (2.475) UR	Buy now
10	67F12168M0 Pad, adjusting (2.500) UR	Buy now

Valve



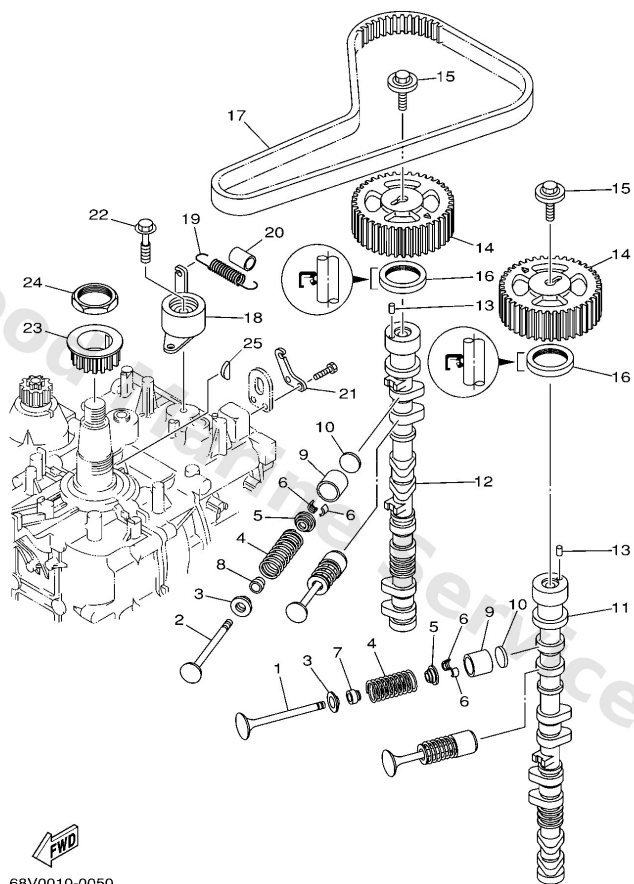
Ref	Part	
10	67F12168N0 Pad, adjusting (2.525) UR	Buy now
10	67F12168P0 Pad, adjusting (2.550) UR	Buy now
10	67F12168R0 Pad, adjusting (2.575) UR	Buy now
10	67F12168S0 Pad, adjusting (2.600) UR	Buy now
10	67F12168T0 Pad, adjusting (2.625) UR	Buy now
10	67F12168U0 Pad, adjusting (2.650) UR	Buy now
10	67F12168V0 Pad, adjusting (2.675) UR	Buy now
10	67F12168W0 Pad, adjusting (2.700) UR	Buy now
10	67F12168X0 Pad, adjusting (2.725) UR	Buy now
10	67F12168Y0 Pad, adjusting (2.750) UR	Buy now
10	67F1216900 Pad, adjusting (2.775) UR	Buy now
10	67F1216910 Pad, adjusting (2.800) UR	Buy now
10	67F1216920 Pad, adjusting (2.825) UR	Buy now
10	67F1216930 Pad, adjusting (2.850) UR	Buy now
10	67F1216940 Pad, adjusting (2.875) UR	Buy now

Valve



Ref	Part	
10	67F1216950 Pad, adjusting (2.900) UR	Buy now
10	67F1216960 Pad, adjusting (2.925) UR	Buy now
10	67F1216970 Pad, adjusting (2.950) UR	Buy now
10	67F1216980 Pad, adjusting (2.975) UR	Buy now
10	67F12169A0 Pad, adjusting (3.000) UR	Buy now
10	67F12169B0 Pad, adjusting (3.025) UR	Buy now
10	67F12169C0 Pad, adjusting (3.050) UR	Buy now
10	67F12169D0 Pad, adjusting (3.075) UR	Buy now
10	67F12169E0 Pad, adjusting (3.100) UR	Buy now
10	67F12169F0 Pad, adjusting (3.125) UR	Buy now
10	67F12169G0 Pad, adjusting (3.150) UR	Buy now
10	67F12169H0 Pad, adjusting (3.175) UR	Buy now
10	67F12169J0 Pad, adjusting (3.200) UR	Buy now
10	67F12169K0 Pad, adjusting (3.225) UR	Buy now
10	67F12169L0 Pad, adjusting (3.250) UR	Buy now

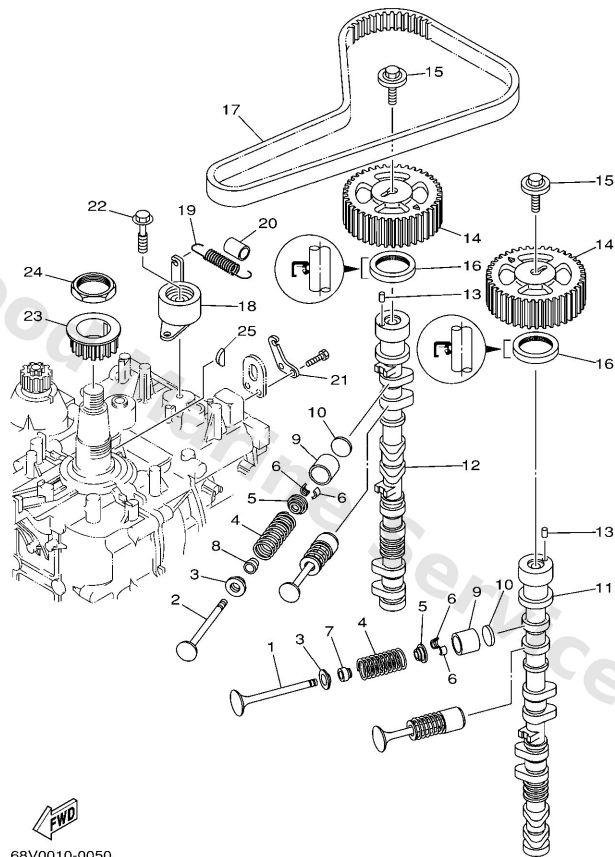
Valve



B4

Ref	Part	
10	67F12169M0 Pad, adjusting (3.275) UR	Buy now
10	67F12169N0 Pad, adjusting (3.300) UR	Buy now
11	67F1217100 Camshaft 1	Buy now
12	67F1218100 Camshaft 2	Buy now
13	9360510108 Pin, dowel (8g8)	Buy now
14	67F1153700 Gear, driven	Buy now
15	9011910M06 Bolt	Buy now
16	9310238M59 Oil seal	Buy now
17	67F4624100 Belt	Buy now
18	67F1159000 Tensioner assembly	Buy now
19	9050616M39 Spring, tension	Buy now
20	9044515M03 Hose (I23)	Buy now
21	67F1159500 Plate, valve	Buy now
22	9011910M72 Bolt, with washer(6m6)	Buy now
23	67F1153600 Gear Drive	Buy now

Valve



B4

Ref	Part	
24	9017040003 Nut	Buy now
25	9028004008 Key woodruff 604115450000	Buy now

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