



Yamaha FL225AET 2004

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

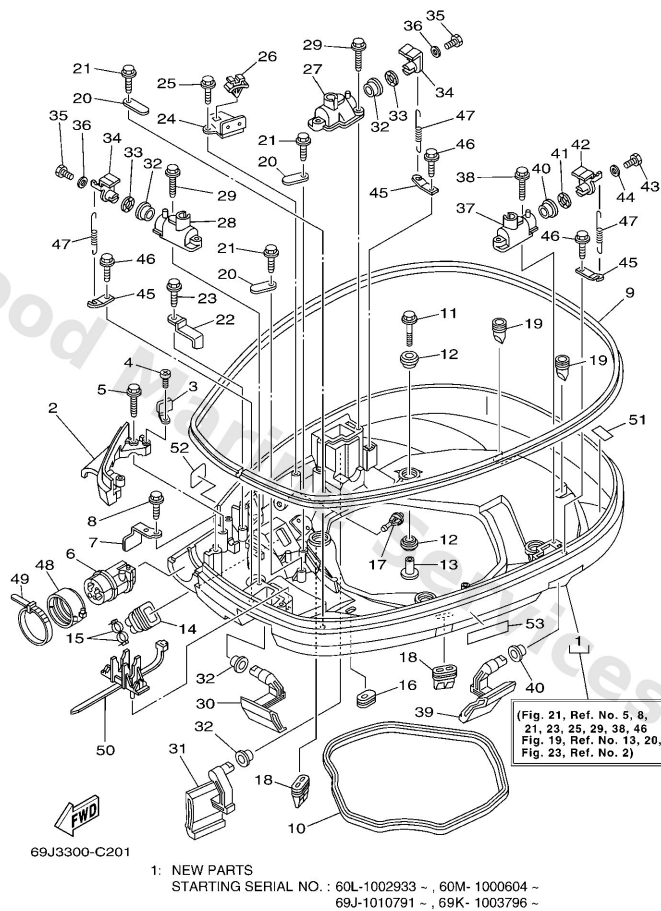
Authorised Yamaha Dealers



Contents

BOTTOM COWLING 1	3
BOTTOM COWLING 2	6
BRACKET 1	8
BRACKET 2	11
CONTROL 1	14
CONTROL 2	17
CONTROL 3	19
CRANKSHAFT & PISTON	20
CYLINDER & CRANKCASE 1	22
CYLINDER & CRANKCASE 2	26
CYLINDER & CRANKCASE 3	29
ELECTRICAL 1	31
ELECTRICAL 2	33
ELECTRICAL 3	35
FUEL 1	37
FUEL 2	39
FUEL INJECTION PUMP 1	40
FUEL INJECTION PUMP 2	43
GENERATOR	45
INTAKE 1	48
INTAKE 2	50
LOWER CASING & DRIVE 1	53
LOWER CASING & DRIVE 2	60
LOWER CASING & DRIVE 3	63
LOWER CASING & DRIVE 4	70
METER	73
OIL PAN	75
POWER TRIM & TILT ASSY 1	77
POWER TRIM & TILT ASSY 2	82
REMOTE CONTROL BOX	84
REPAIR KIT 1	85
REPAIR KIT 2	87
STARTING MOTOR	90
STEERING GUIDE	92
SWITCH & PANEL	94
THROTTLE BODY ASSY 1	96
THROTTLE BODY ASSY 2	99
THROTTLE BODY ASSY 3	102
TOP COWLING	104
UPPER CASING	106
VALVE	110

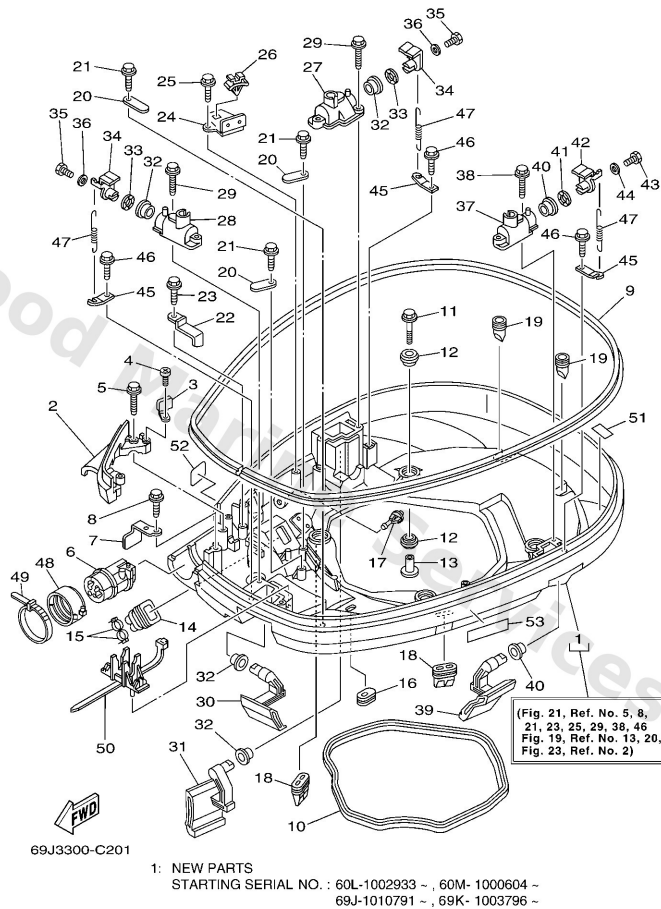
Bottom Cowling 1



F6

Ref	Part	
1	69J42710018D Bottom cowling assembly	Buy now
2	69J42738015B Plate, fitting	Buy now
3	69J4274410 Stay	Buy now
4	9788506010 Screw pan head	Buy now
5	9010906M82 Bolt	Buy now
6	69J4272501 Grommet	Buy now
7	64D42738105B Plate, fitting	Buy now
9	69J4261500 Seal	Buy now
10	69J4271600 Rubber seal 1	Buy now
11	9011908M22 Bolt, with washer	Buy now
12	9048022M81 Grommet	Buy now
13	9038708M37 Collar (6e5)	Buy now
14	6H14272621 Grommet	Buy now
15	9046511M10 Clamp	Buy now
16	61A4272700 Grommet	Buy now

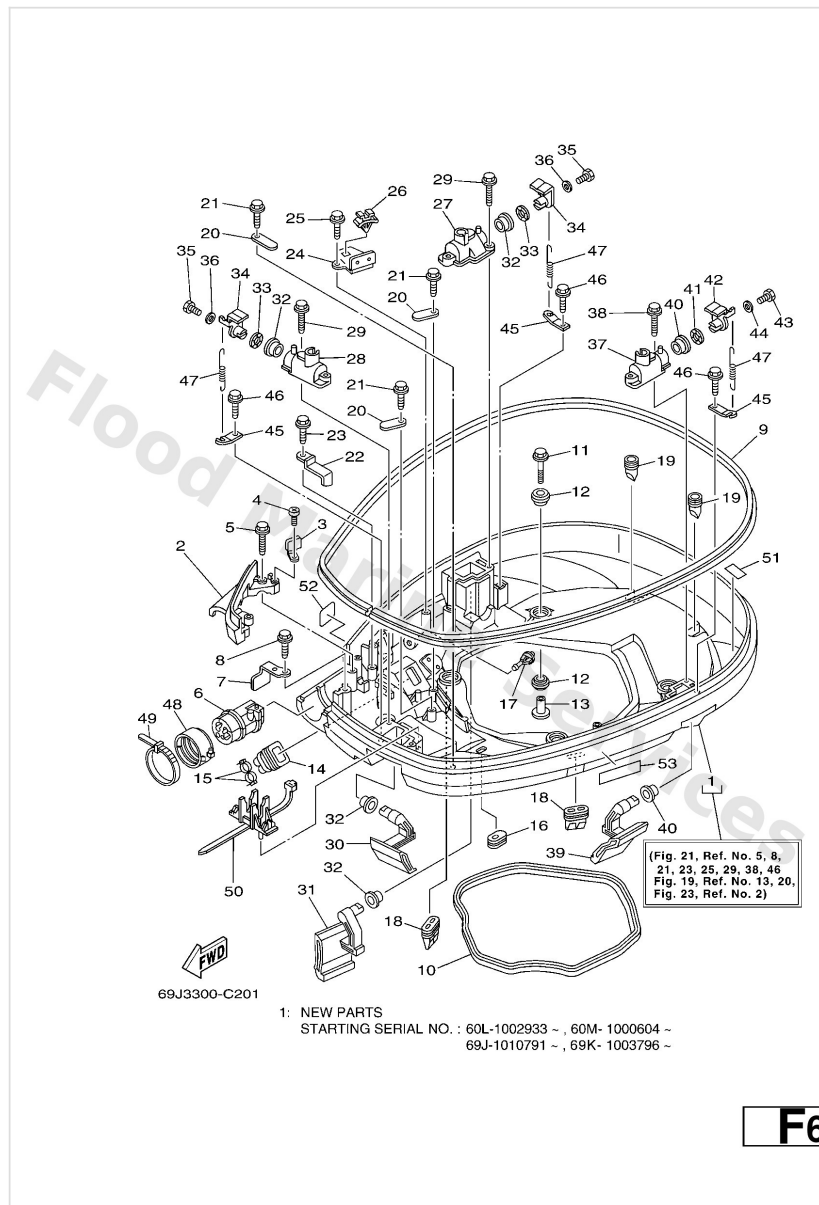
Bottom Cowling 1



F6

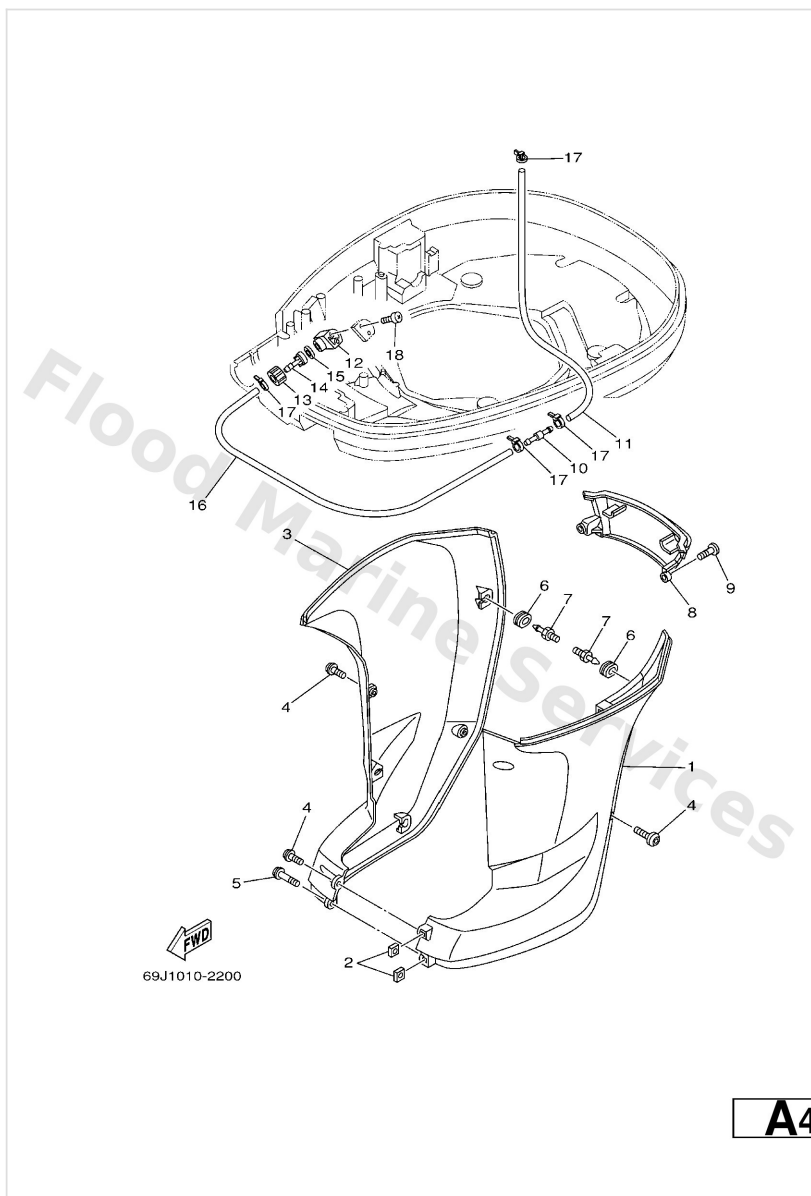
Ref	Part	
17	69J4439100 Nipple, hose	Buy now
18	69J4271700 Rubber, seal 2	Buy now
19	61A4271700 Rubber, seal 2	Buy now
20	6E58258800 Plate	Buy now
21	9010906M81 Bolt	Buy now
22	9046220001 Clamp	Buy now
23	9010906M86 Bolt	Buy now
24	69J8255400 Stay, Neutral Switch	Buy now
26	9046409M47 Clamp(65j)	Buy now
27	68F42828005B Plate, clamp	Buy now
28	69J42828005B Plate, Clamp	Buy now
30	69J42815008D Lever, clamp	Buy now
31	69J42817008D Lever, clamp	Buy now
32	9038615M73 Bush(6l2)	Buy now
33	9020615M18 Washer, wave(6l2)	Buy now

Bottom Cowling 1



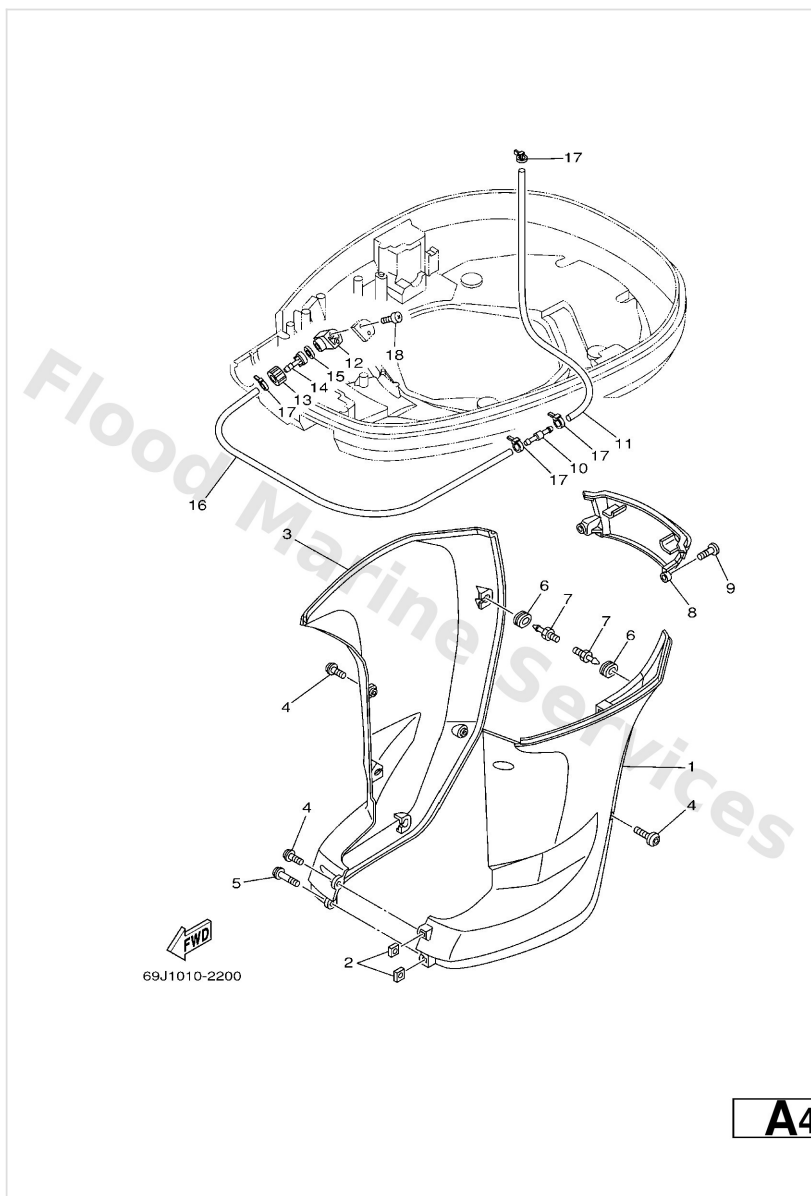
Ref	Part	
34	68F4281800 Lever, clamp	Buy now
35	9709506020 Bolt(7u8)	Buy now
36	9020106068 Washer,plate (6k8)	Buy now
37	68F42828105B Plate, clamp	Buy now
37	69J428281094 Plate, clamp NEW PARTS *1	Buy now
39	69J42816008D Lever, clamp	Buy now
42	67F4281800 Lever, clamp	Buy now
45	64D4314400 Hook, spring	Buy now
47	9050616M34 Spring, tension(64d)	Buy now
48	68F4275300 Fastner AP	Buy now
49	9046420258 Clamp AP	Buy now
50	68V8259400 Clamp	Buy now
51	67F8237700 Label (sparkplug mark)	Buy now
52	6A12817600 Label Caution	Buy now
53	6E38257H00 Plate Mark	Buy now

Bottom Cowling 2



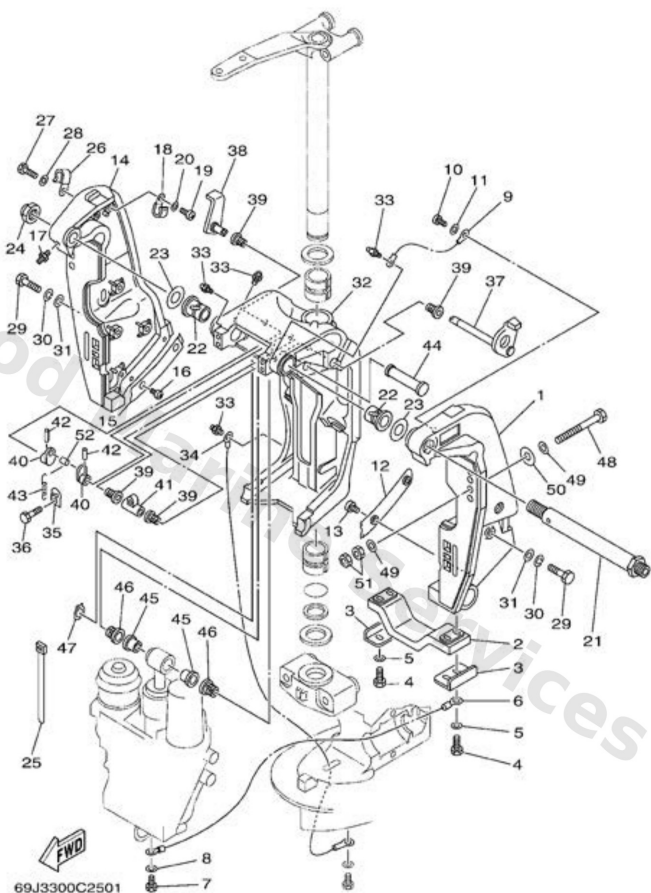
Ref	Part	
1	69J42741008D Apron	Buy now
2	9017306001 Nut, square	Buy now
3	69J42771008D Apron	Buy now
4	9011106025 Bolt,hex. socket button	Buy now
5	9011106026 Bolt,hex. socket button	Buy now
6	9048014M17 Grommet(6j8)	Buy now
7	69J4277400 Stay, apron 1	Buy now
8	69J45151008D Cover, upper casing	Buy now
10	6E52437900 Pipe, joint 4	Buy now
11	9044511012 Hose (l600)	Buy now
12	68T1257200 Adapter	Buy now
13	6R31258100 Joint, hose 1	Buy now
14	6R31258200 Joint, hose 2	Buy now
15	6R31258300 Gasket, hose joint	Buy now
16	9044511028 Hose (l1050)	Buy now

Bottom Cowling 2



Ref	Part	
17	9046511M10 Clamp	Buy now
18	9778060520 Screw, tapping(6k8)	Buy now

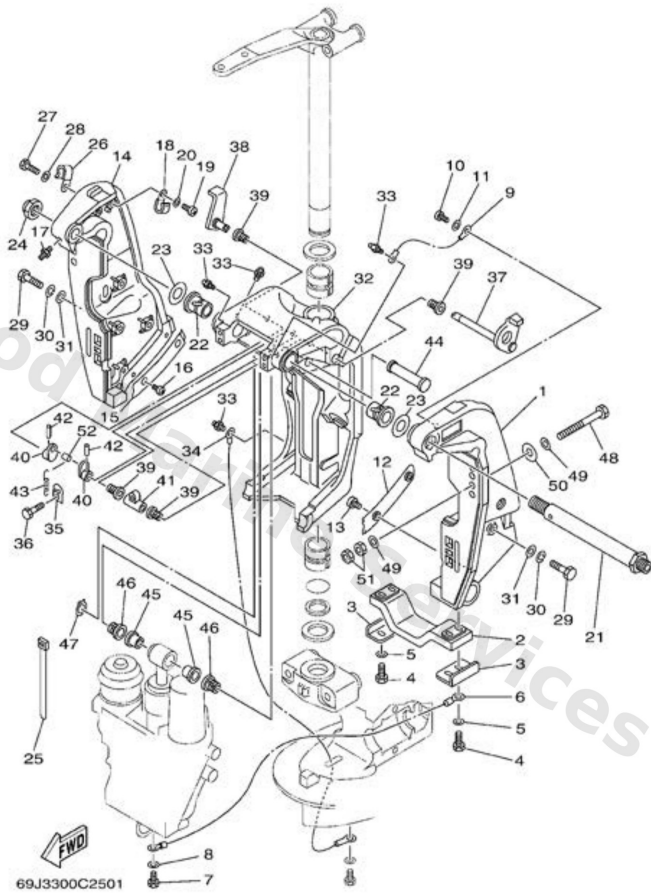
Bracket 1



B2

Ref	Part	
1	69J43111018D Bracket, clamp 1	Buy now
2	6G54525102 Anode	Buy now
3	6G54452600 Plate	Buy now
4	9709506025 Bolt	Buy now
5	9299506600 Washer, plain (646)	Buy now
6	6H18214800 Wire, lead	Buy now
7	9709506010 Bolt	Buy now
9	6E58214800 Wire, lead 5	Buy now
10	9788506012 Screw, pan head(62j)	Buy now
12	61A4313200 Washer, friction	Buy now
13	9788506010 Screw pan head	Buy now
14	69J43112018D Bracket, clamp 2	Buy now
15	61A4313300 Washer,friction	Buy now
17	9370006M03 Nipple, grease(6a1)	Buy now
18	9046508M83 Clamp	Buy now

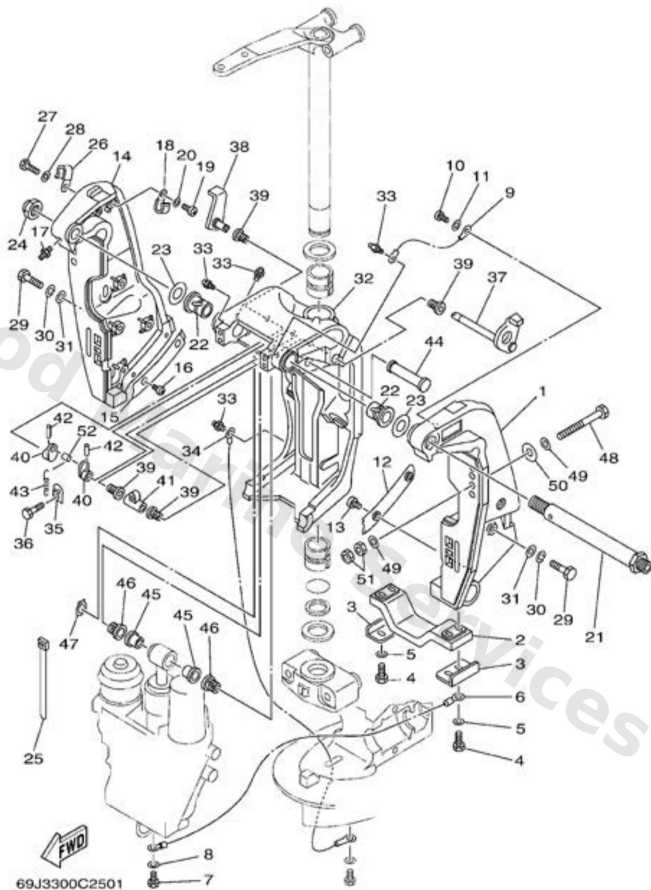
Bracket 1



B2

Ref	Part	
21	6R34313100 Bolt, clamp bracket	Buy now
22	9038625M31 Bushing (6e5)	Buy now
23	9020126M59 Washer, plate (6e5)	Buy now
24	9018522M11 Nut, self-locking	Buy now
25	9046511M10 Clamp	Buy now
27	9709506014 Bolt(gj3)	Buy now
29	9709510045 Bolt(64d)	Buy now
30	9299510100 Ybs67-10 washer, spring	Buy now
31	9299510600 Washer, plate	Buy now
32	61A43311218D Bracket, swivel 1	Buy now
34	69J8214700 Wire, lead 5	Buy now
35	6G54314400 Hook, spring	Buy now
37	61A4318101 Lever, tilt stop 1	Buy now
38	6G54318502 Lever, tilt stop 2	Buy now
39	9038610M16 Bushing (688)	Buy now

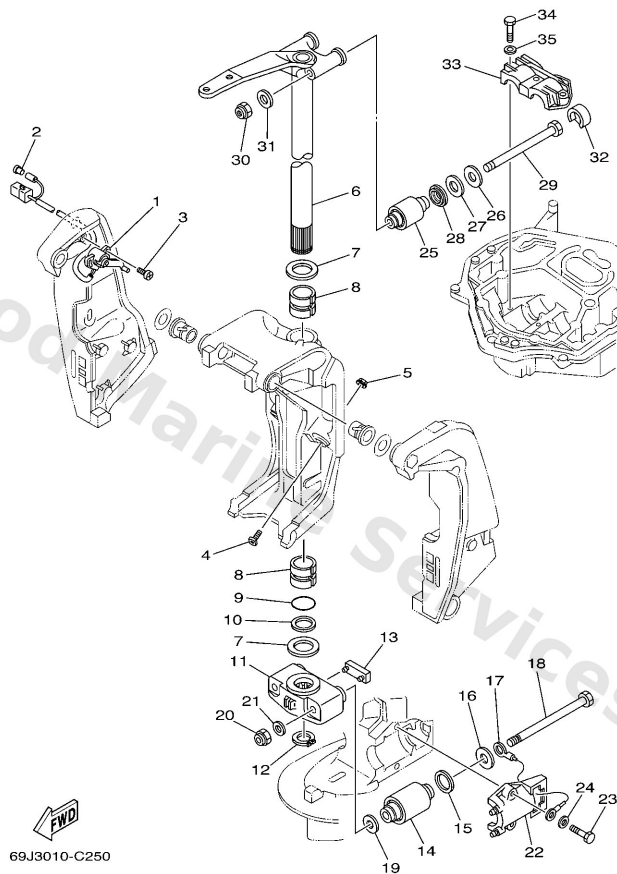
Bracket 1



B2

Ref	Part	
40	6G54314800 Collar, distance	Buy now
41	9038710M02 Collar(6e5)	Buy now
42	9169030020 Pin, spring (6h4)	Buy now
43	9050616003 Spring, tension	Buy now
44	6E54312602 Pin, upper shock mount	Buy now
45	9038618M63 Bush(6e5)	Buy now
46	9038618M14 Bushing (6e5)	Buy now
47	9341018M02 Circlip (6f2)	Buy now
48	9010112M05 Bolt (l:130mm)	Buy now
49	9020113M01 Washer, plate(6e5)	Buy now
50	9020112M05 Washer, plate(663)	Buy now
51	9538012600 Nut (707)	Buy now
52	9024906M19 Pin(6e5)	Buy now

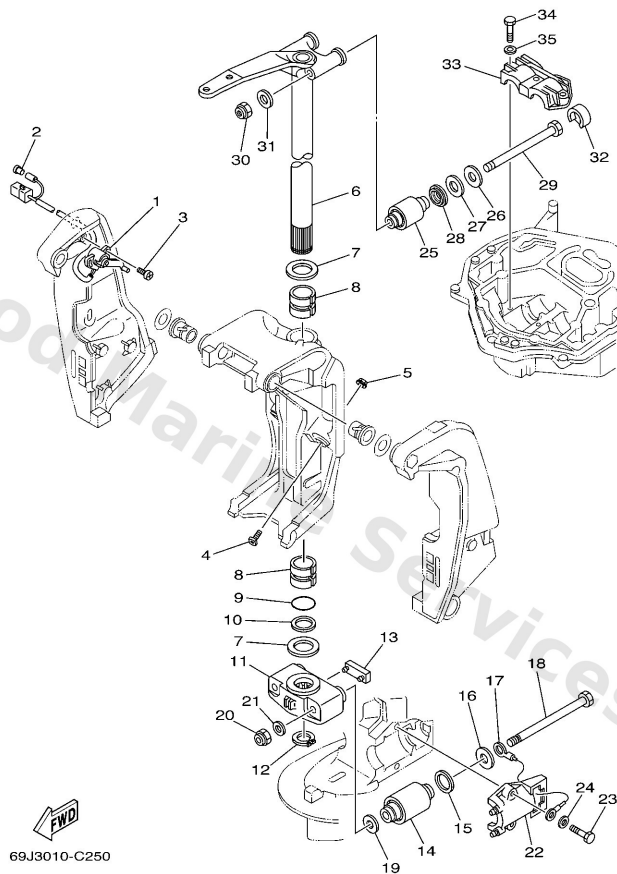
Bracket 2



B4

Ref	Part	
1	69J8367200 Trim sender	Buy now
2	7038211900 Cover, lead wire	Buy now
3	9788506016 Screw, pan head(6b0)	Buy now
4	61A4337600 Bolt, thrust receiver	Buy now
5	9578010300 Nut, nylon (6e5)	Buy now
6	69J42510008D Steering bracket assembly	Buy now
7	9020140M00 Washer, plate(61a)	Buy now
8	9038639M89 Bush(61a)	Buy now
9	9321035321 O-ring (3m7)	Buy now
10	9020240M47 Washer, plate(61a)	Buy now
11	69J44551008D Housing, lower mount rubber 1	Buy now
12	9341037M04 Circlip (6e5)	Buy now
13	61A4457500 Damper, lower mount rubber	Buy now
14	66K445550094 Mount damper, lower side	Buy now
15	9020232M19 Washer, plate (6e5)	Buy now

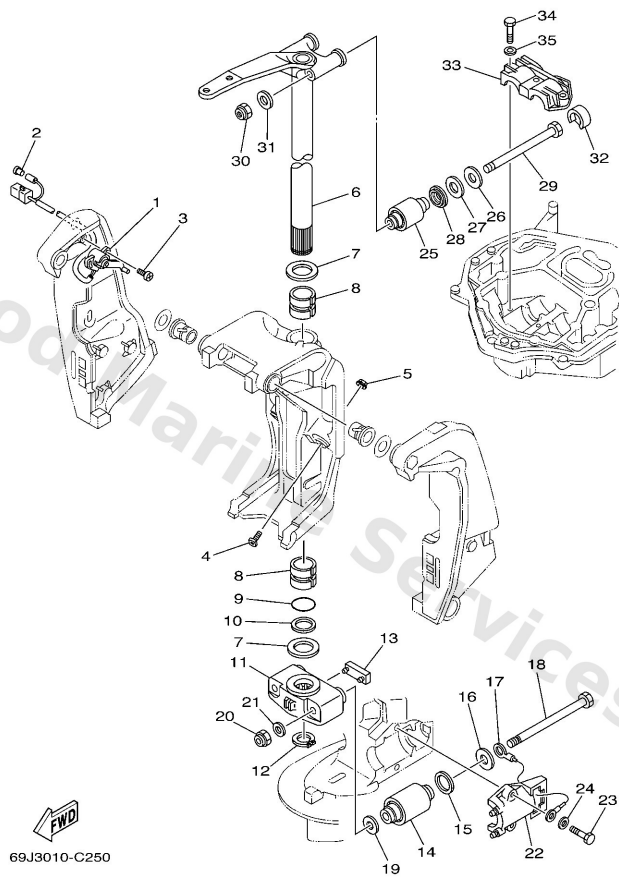
Bracket 2



B4

Ref	Part	
16	9020116M55 Washer, plate (6e5)	Buy now
17	6E58214900 Wire, lead 3	Buy now
18	9010914M48 Bolt	Buy now
19	9020115M58 Washer, plate (6e5)	Buy now
20	9018514M00 Nut, self-locking(61a)	Buy now
21	9299514600 Washer (6e5)	Buy now
22	61A445520194 Housing, lower mount rubber	Buy now
23	9709510045 Bolt(64d)	Buy now
24	9299510600 Washer, plate	Buy now
25	69J445140094 Mount damper, upper side	Buy now
26	9020116M01 Washer, plate(61a)	Buy now
27	9020228M46 Washer, plate(61a)	Buy now
28	69J4453200 Stopper, upper mount	Buy now
29	9010914M10 Bolt	Buy now
32	69J4453300 Damper, upper mount rubber	Buy now

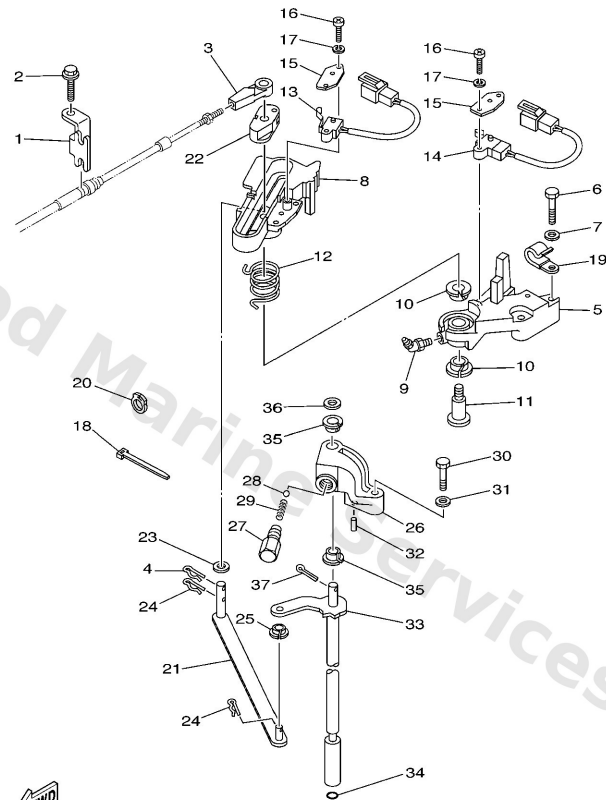
Bracket 2



B4

Ref	Part	
33	61A445110094 Cover, upper mount	Buy now
34	9707510045 Bolt(64d)	Buy now

Control 1

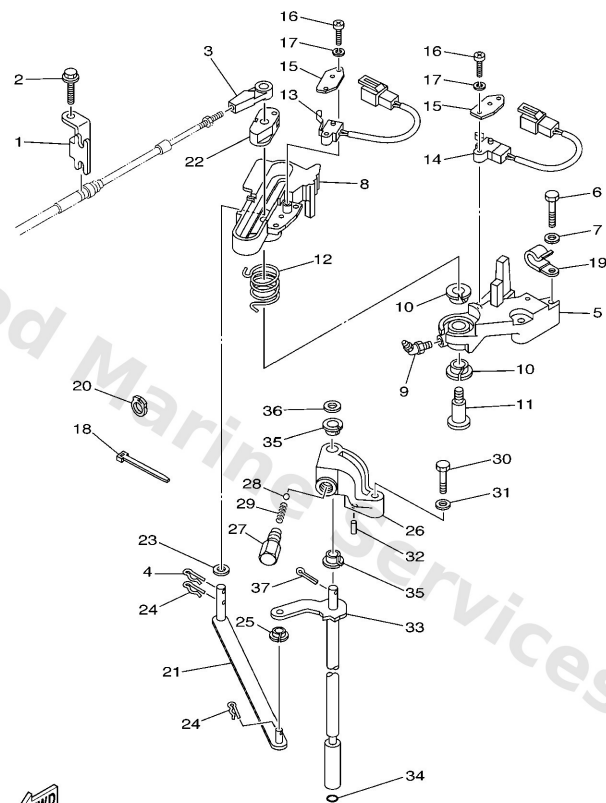


69J3100-C230

A5

Ref	Part	
1	69J4853100 Bracket, remote control 1	Buy now
2	9010906M86 Bolt	Buy now
3	6E54834400 Cable end, remote control	Buy now
4	9046818008 Clip 620436610000	Buy now
5	69J44117001S Bracket	Buy now
6	9709506035 Bolt(j52)	Buy now
7	9299506600 Washer, plain (646)	Buy now
8	69J44176011S Bracket	Buy now
9	9370006M01 Nipple, grease(61a)	Buy now
10	9038612069 Bush(666)	Buy now
11	9010908019 Bolt	Buy now
12	9050820020 Spring, torsion	Buy now
13	68F8259F00 Switch assembly	Buy now
14	69J8259F00 Switch assembly	Buy now
15	61A8258801 Plate	Buy now

Control 1

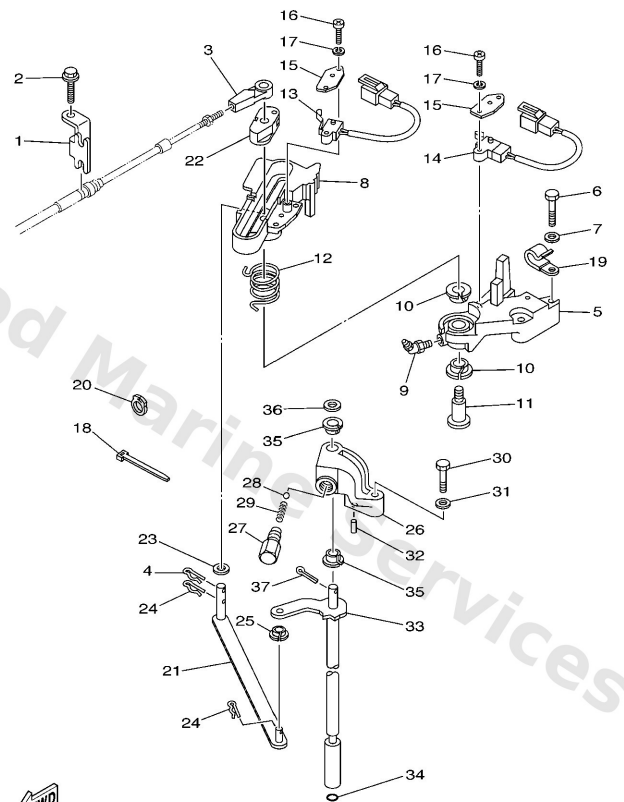


69J3100-C230

A5

Ref	Part	
16	9788504016 Screw, panhead (796)	Buy now
17	9299504100 Ybs67-4 washer, spring	Buy now
18	9046511M10 Clamp	Buy now
19	9046506M86 Clamp	Buy now
20	9046409010 Clamp	Buy now
21	69J4412100 Lever, Shift Rod	Buy now
22	69J4412200 Bushing, shift rod lever	Buy now
23	9020208M20 Washer, plate (6e5)	Buy now
25	9038606M12 Bushing (688)	Buy now
26	69J4411800 Bracket	Buy now
27	6484271500 Bushing 2	Buy now
28	9350104M02 Ball (697)	Buy now
29	9050112082 Spring 6484411600	Buy now
30	9707506030 Bolt(jf7)	Buy now
32	9169030010 Pin, spring (663)	Buy now

Control 1

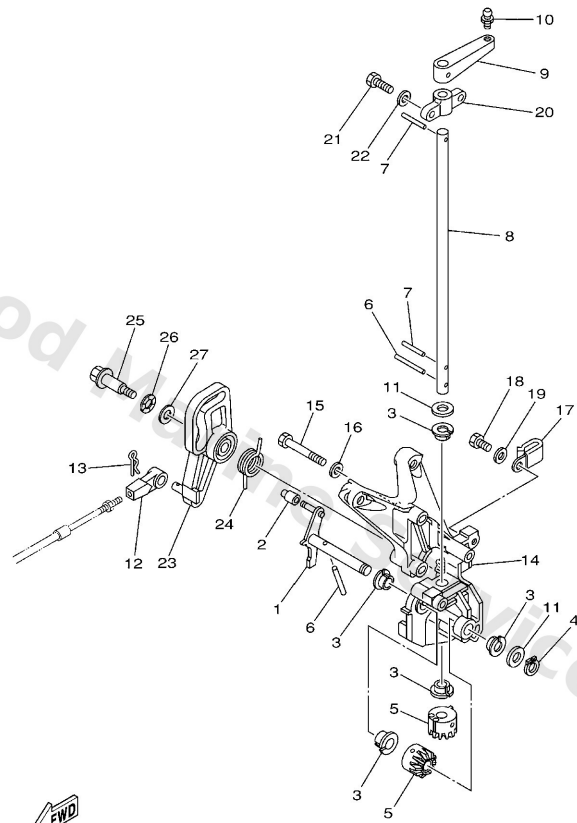


69J3100-C230

A5

Ref	Part	
33	69J4412000 Handle gear shift assembly X	Buy now
33	69J4412010 Handle gear shift assembly U	Buy now
34	9321009165 O-ring	Buy now
35	9038690M90 Bush(61a)	Buy now
36	9020109M02 Washer, plate(61a)	Buy now
37	9149020015 Pin, cotter (648)	Buy now

Control 2

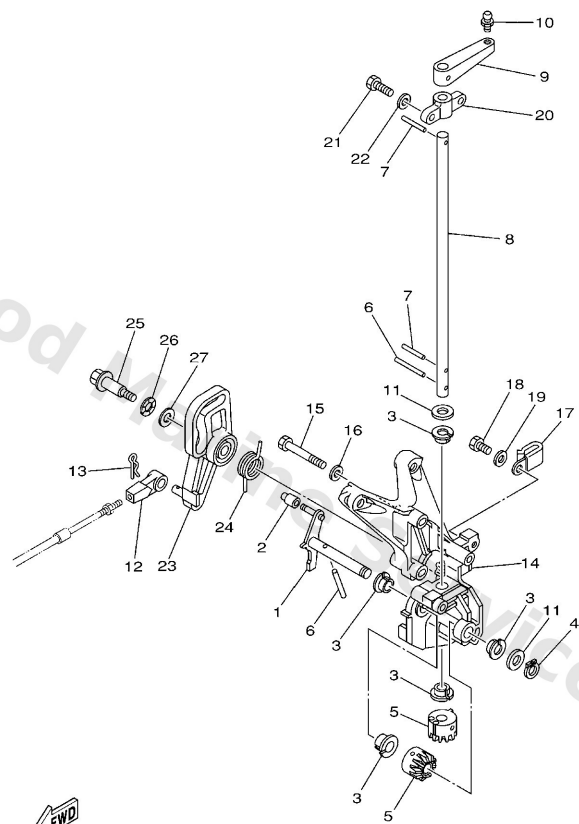


69J1100-2230

A7

Ref	Part	
1	69J4215400 Lever, throttle control	Buy now
2	68V4217100 Bushing	Buy now
3	9038610025 Bushing (658)	Buy now
4	9341010082 Circlip	Buy now
5	69J421520094 Gear	Buy now
6	9169030025 Pin, spring	Buy now
7	9169030018 926-51502-00 pin, spring (700)	Buy now
8	69J4215300 Shaft Throttle Control	Buy now
9	69J416320094 Lever, magneto control	Buy now
10	6638551800 Joint, ball	Buy now
11	9020110M02 Washer, plate(6g9)	Buy now
12	6E54834400 Cable end, remote control	Buy now
13	9046818008 Clip 620436610000	Buy now
14	69J416610094 Bracket	Buy now
15	9709506045 Bolt, hexagon	Buy now

Control 2

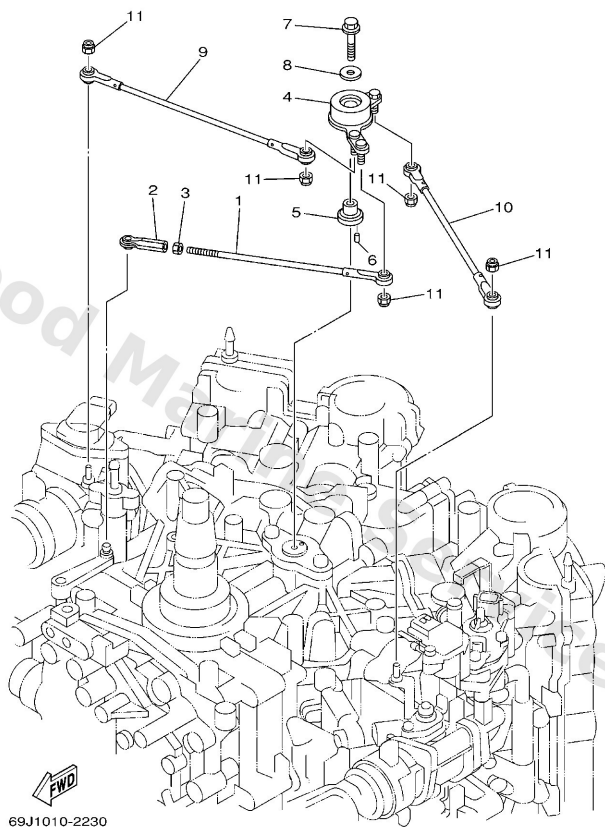


69J1100-2230

A7

Ref	Part	
16	9299506600 Washer, plain (646)	Buy now
17	9046506M67 Clamp	Buy now
18	9709506014 Bolt(gj3)	Buy now
20	6764166200 Bracket 2	Buy now
21	9709506020 Bolt(7u8)	Buy now
23	69J4121300 Cam, accel.	Buy now
24	69J4413500 Spring	Buy now
25	9010906040 Bolt	Buy now
26	9020610M04 Washer, wave (676)	Buy now

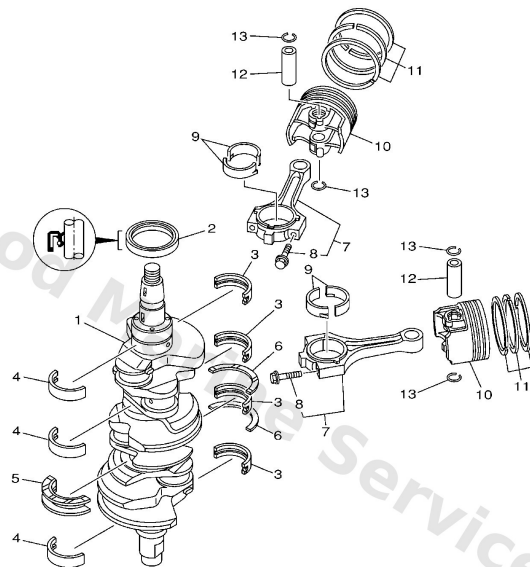
Control 3



B1

Ref	Part	
1	69J4124100 Rod, link	Buy now
2	6824123700 Joint, link 2	Buy now
3	9538005600 Nut, hexagon (663)	Buy now
4	69J4121000 Accel. arm assembly	Buy now
5	69J4163500 Shaft, link connecting	Buy now
6	9169030008 Pin. spring(656)	Buy now
7	9589506030 Bolt, flange deep recess	Buy now
8	9020106M31 Washer (6a0)	Buy now
9	69J4121100 Link, accel.	Buy now
10	69J4163600 Rod, magneto control	Buy now
11	9568005100 Nut, u (705)	Buy now

Crankshaft & Piston

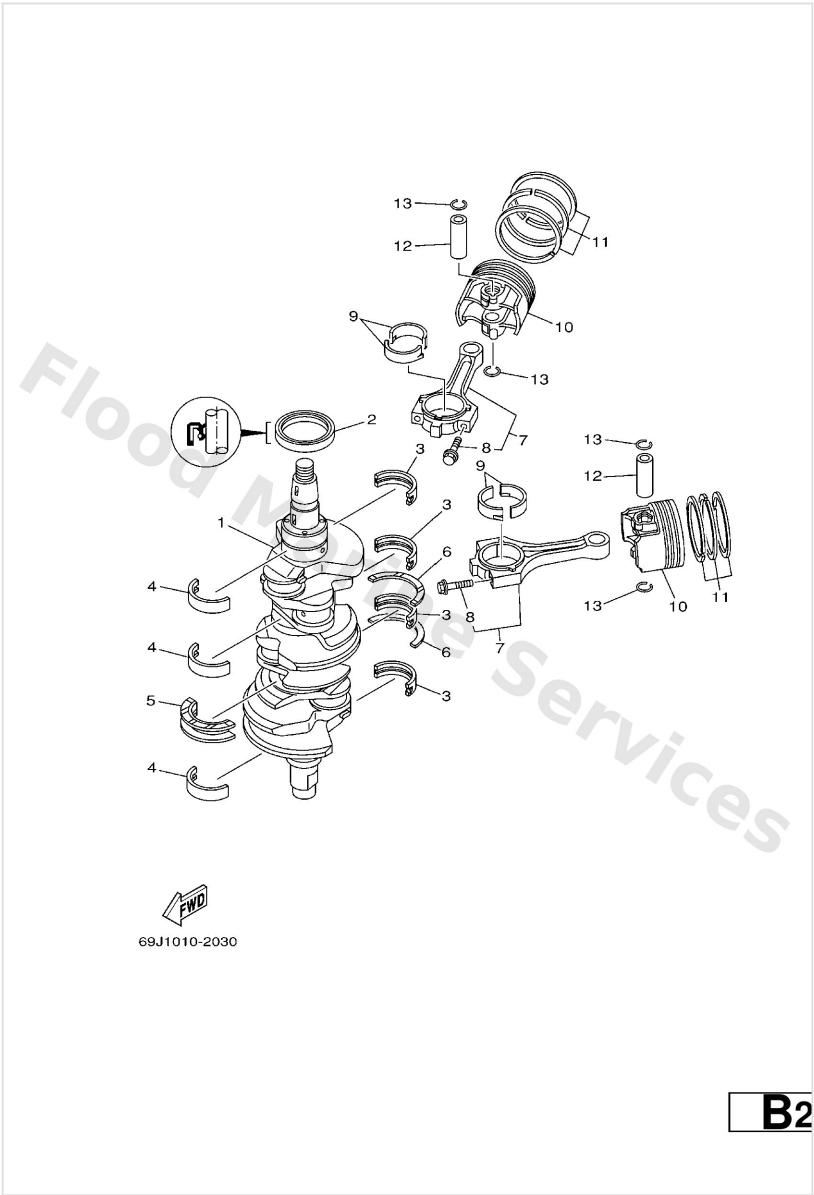


69J1010-2030

B2

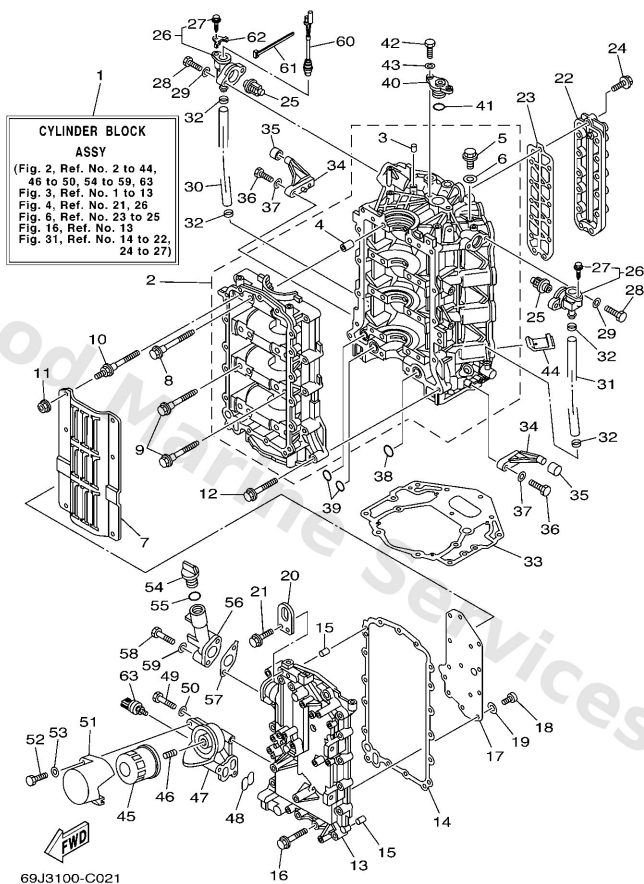
Ref	Part	
1	69J1141100 Crankshaft & oil pump set	Buy now
2	9310263004 Oil seal	Buy now
3	69J1141600 Plane bearing, crankshaft 1 (UR #1	Buy now
3	69J1141610 Plane bearing, crankshaft 1 (UR #2	Buy now
3	69J1141620 Plane bearing, crankshaft 1 (# UR #3	Buy now
4	69J1141700 Plane bearing, crankshaft 2 (# UR #1	Buy now
4	69J1141710 Plane bearing, crankshaft 2 (# UR #2	Buy now
4	69J1141720 Plane bearing, crankshaft 2 UR #3	Buy now
5	69J1142600 Bearing, thrust 1 (#1) UR #1	Buy now
5	69J1142610 Bearing, thrust 1 (#2) UR #2	Buy now
5	69J1142620 Bearing, thrust 1 (#3) UR #3	Buy now
6	69J1142700 Bearing, thrust 2	Buy now
7	69JW116500 Connecting rod assembly	Buy now
8	69J1165400 Bolt, connecting rod	Buy now
9	69J1165600 Plane bearing, connecting rod UR YELLOW	Buy now

Crankshaft & Piston



Ref	Part	
9	69J1165610 Plane bearing, connecting rod UR GREEN	Buy now
9	69J1165620 Plane bearing, connecting rod UR BLUE	Buy now
10	69J1163100B0 Piston (std)	Buy now
11	69J1160300 Piston ring set (std)	Buy now
12	69J1163300 Pin, piston	Buy now
13	69J1163400 Clip, piston pin	Buy now

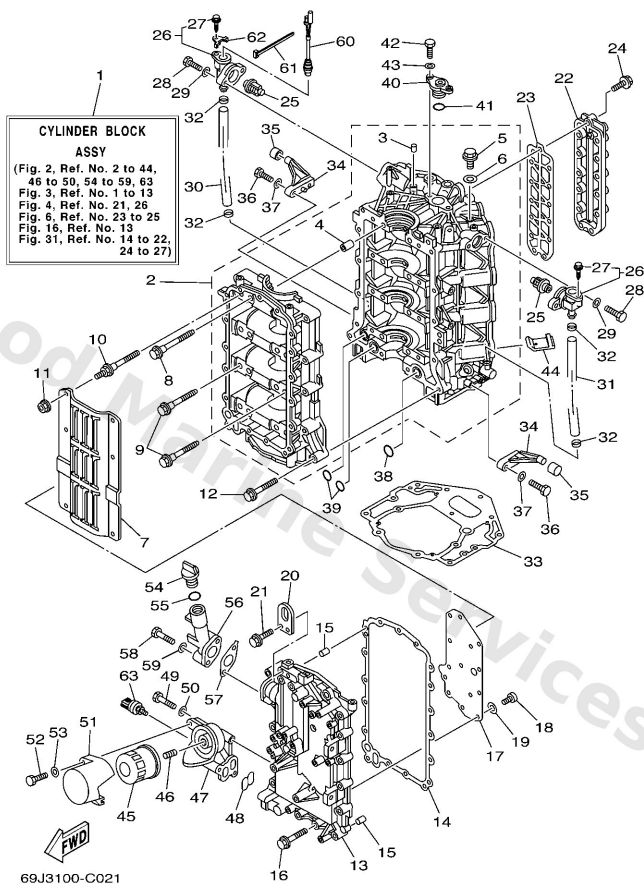
Cylinder & Crankcase 1



A6

Ref	Part	
1	69JW009B021S Cylinder block assembly	Buy now
2	69J15100101S Crankcase assembly	Buy now
3	9360612019 Pin, dowel (614)	Buy now
4	9181418001 Pin, dowel	Buy now
5	9034014M06 Plug, straight screw(62y)	Buy now
6	9043014115 Gasket (663)	Buy now
7	69J1512300 Plate, baffle 1	Buy now
8	69J1518700 Bolt	Buy now
9	69J1548100 Bolt 1	Buy now
10	69J1548200 Bolt 2	Buy now
11	9570706500 Nut, flange(4mv)	Buy now
12	9011908M66 Bolt, with washer	Buy now
13	69J154110094 Cover, crankcase 1	Buy now
14	69J1545100 Gasket, crankcase cover 1	Buy now
16	9011908009 Bolt, with washer	Buy now

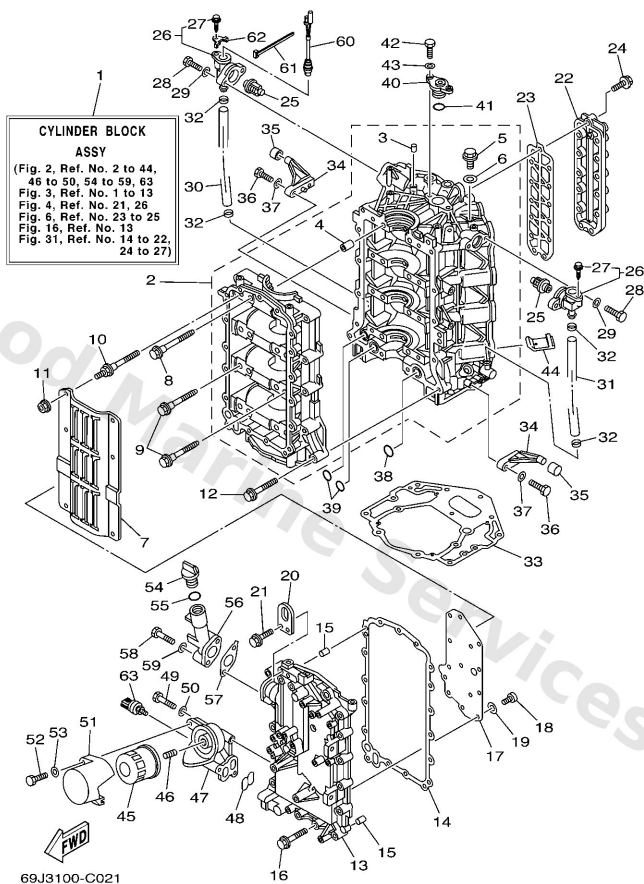
Cylinder & Crankcase 1



A6

Ref	Part	
17	69J1116800 Cover Breather	Buy now
18	9850704008 Screw, pan head(jg1)	Buy now
19	9290704600 Washer(jf2)	Buy now
20	69J1111900 Hanger, engine	Buy now
21	9011906MA2 Bolt, with washer	Buy now
22	69J1131C001S -	Buy now
23	69J1131B00 Gasket, cover	Buy now
24	9011906MA4 Bolt, with washer	Buy now
25	67F1241100 Thermostat	Buy now
26	69J1240H001S Anode assembly	Buy now
27	9010906M86 Bolt	Buy now
28	9709506025 Bolt	Buy now
29	9299506600 Washer, plain (646)	Buy now
30	69J1243A00 Hose 1	Buy now
31	69J1243E00 Hose 2	Buy now

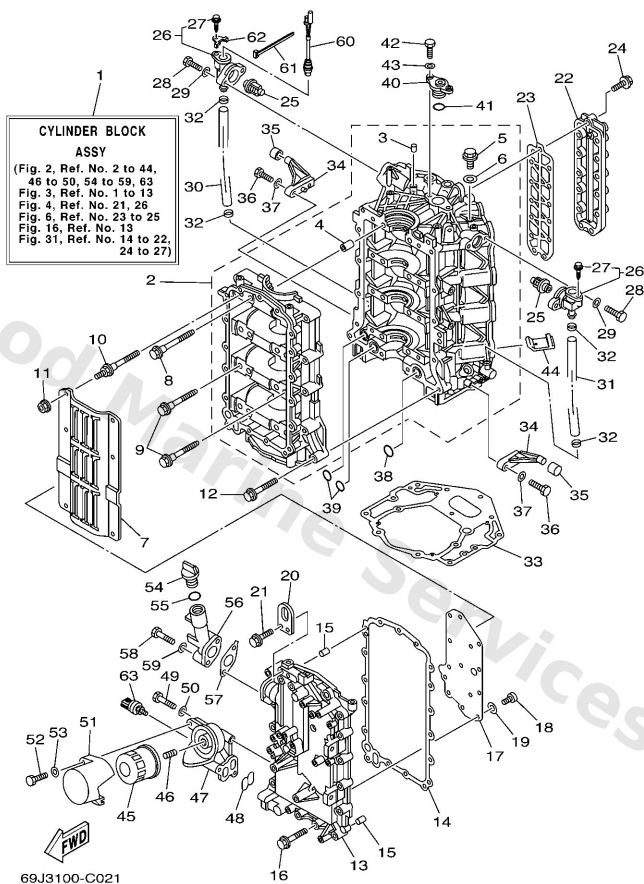
Cylinder & Crankcase 1



A6

Ref	Part	
32	9046511M10 Clamp	Buy now
33	69J1135110 Gasket, cylinder	Buy now
34	67F427610094 Stopper	Buy now
35	68F4453300 Damper, upper mount rubber	Buy now
38	9321025552 O-ring (22f)	Buy now
39	9321019MJ1 O-ring	Buy now
40	69J113130094 Plug, blind	Buy now
41	9321025647 O-ring (7or)	Buy now
42	9709506020 Bolt(7u8)	Buy now
44	69J1466400 Grommet, water shut	Buy now
45	69J1344000 Element assembly, oil cleaner	Buy now
46	69J1285800 Bolt, union	Buy now
47	69J134460094 Connector	Buy now
48	69J1347700 Gasket	Buy now
49	9709506045 Bolt, hexagon	Buy now

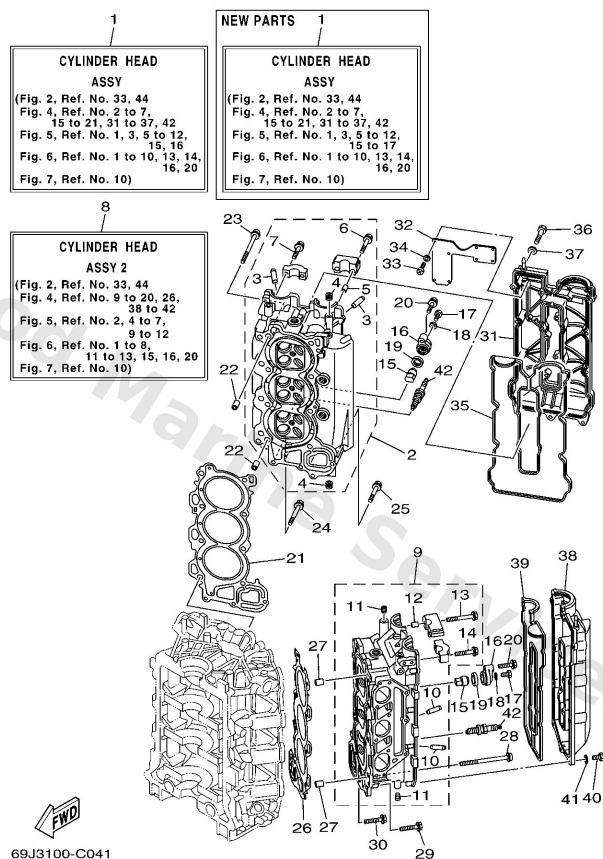
Cylinder & Crankcase 1



A6

Ref	Part	
51	69J1344700 Cover, oil element	Buy now
52	9709506040 Bolt (682)	Buy now
54	6G81536300 Plug, oil	Buy now
55	9321024M79 O-ring	Buy now
56	69J15319001S Joint	Buy now
57	69J15364A0 Gasket, oil plug	Buy now
60	69J8256000 Thermo switch assembly	Buy now
62	6E98258800 Plate	Buy now
63	69J8365100 Sender, oil pressure	Buy now

Cylinder & Crankcase 2

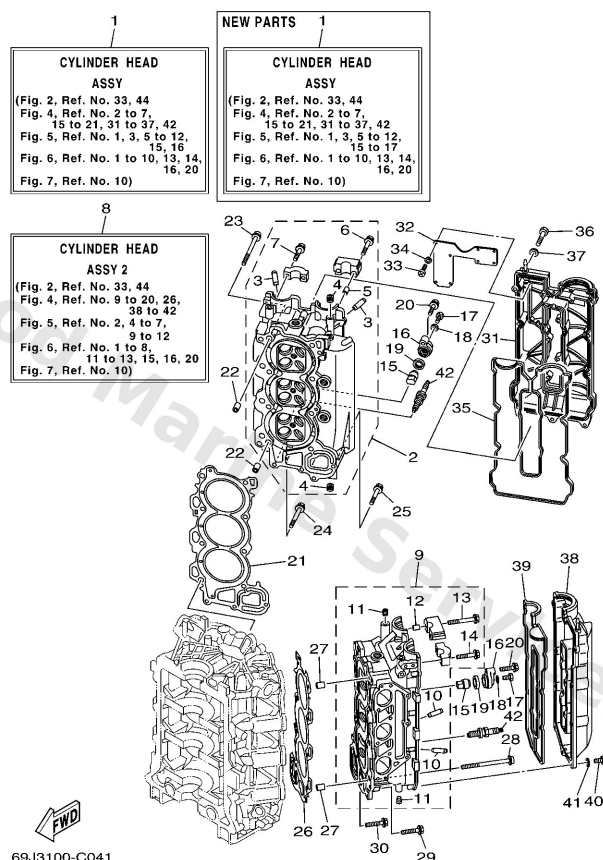


1: NEW PARTS
STARTING SERIAL NO. : 60L-1002933 ~ , 60M- 1000604 ~
69J-1010791 ~ , 69K- 1003796 ~

B3

Ref	Part	
1	69JW009A021S Cylinder head complete	Buy now
1	69JW009A031S Cylinder head complete NEW PARTS *1	Buy now
2	69J111100194 Cylinder head assembly	Buy now
3	69J1113310 Guide, intake valve	Buy now
4	9034451019 Plug, taper screw	Buy now
5	9180908006 Pin, dowel	Buy now
6	9011907235 Bolt, with washer	Buy now
7	9011907234 Bolt, with washer	Buy now
8	69JW009C021S Cylinder head 2 complete	Buy now
9	69J111200194 Cylinder head assembly 2	Buy now
15	68V1132500 Anode	Buy now
16	69J113270094 Anode cover assembly	Buy now
17	9707506020 Bolt(7u8)	Buy now
18	9299506600 Washer, plain (646)	Buy now
19	67F1132800 Grommet, anode	Buy now

Cylinder & Crankcase 2



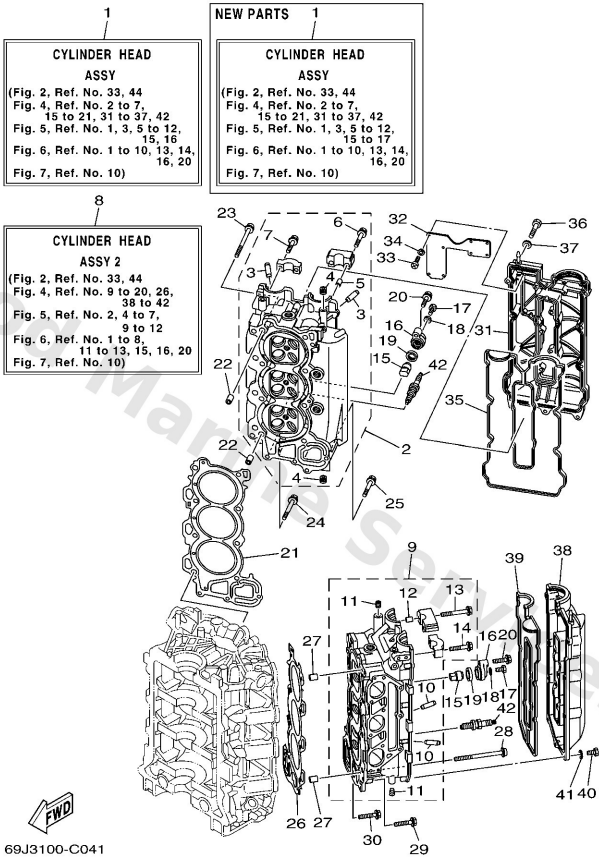
69J3100-C041

1: NEW PARTS
STARTING SERIAL NO. : 60L-1002933 ~ , 60M- 1000604 ~
69J-1010791 ~ , 69K- 1003796 ~

B3

Ref	Part	
20	9757508540 Bolt, hexagon w/w deep recess	Buy now
21	69J1118102 Gasket, cylinder head 1	Buy now
22	9038710M08 Pin, dowel	Buy now
23	9015510001 Screw, flat fillister	Buy now
24	9011908M91 Bolt, with washer	Buy now
25	9011908021 Bolt, with washer	Buy now
26	69J1118202 Gasket, cylinder head 2	Buy now
31	69J11191001S Cover, cylinder head 1	Buy now
32	69J1113500 Plate, breather 3	Buy now
33	9850704008 Screw, pan head(jg1)	Buy now
34	9290704600 Washer(jf2)	Buy now
35	69J1119300 Gasket, head cover 1	Buy now
36	9709506030 Bolt(jf7)	Buy now
38	69J11192001S Cover Cylinder Head 2	Buy now
39	69J1119400 Gasket, head cover 2	Buy now

Cylinder & Crankcase 2

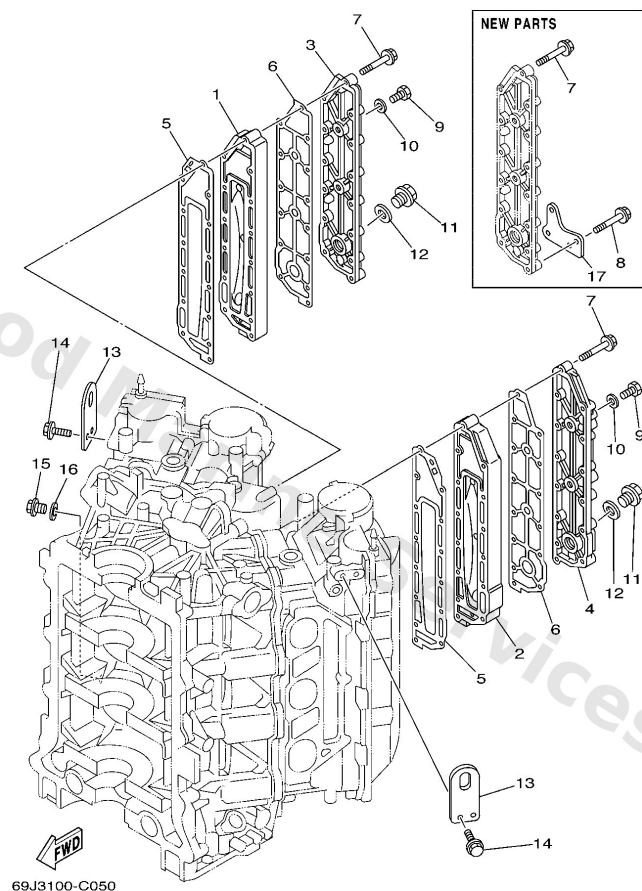


69J3100-C041
1: NEW PARTS
STARTING SERIAL NO. : 60L-1002933 ~ , 60M- 1000604 ~
69J-1010791 ~ , 69K- 1003796 ~

B3

Ref	Part	
42	9470200391 Plug, spark (lfr5a-11)	Buy now

Cylinder & Crankcase 3

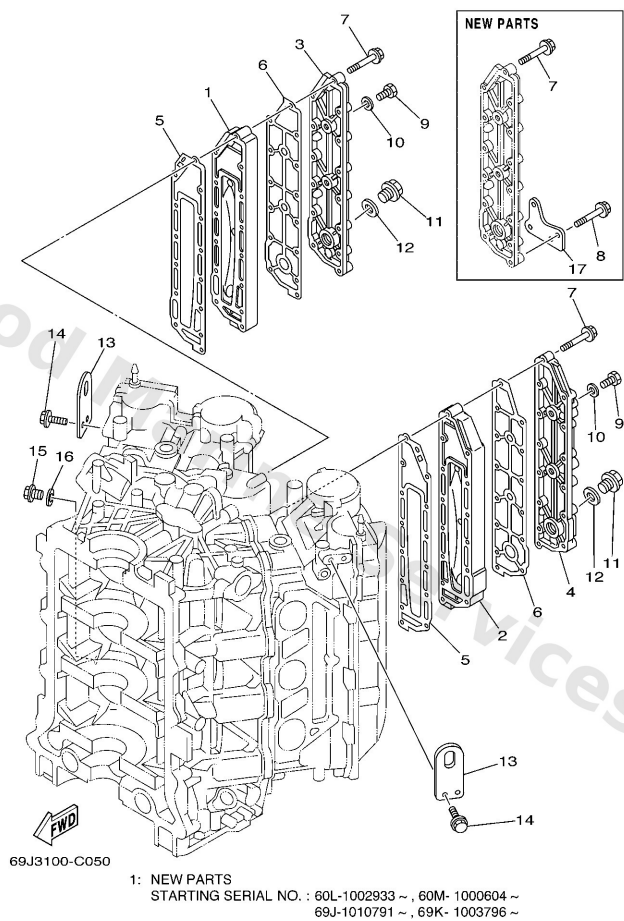


1: NEW PARTS
STARTING SERIAL NO. : 60L-1002933 ~ , 60M- 1000604 ~
69J-1010791 ~ , 69K- 1003796 ~

B5

Ref	Part	
1	69J4111001S Inner Cover, Exhaust	Buy now
2	69J41121001S Inner Cover, Exhaust	Buy now
3	69J41113001S Outer Cover, Exhaust	Buy now
4	69J41123001S Outer Cover, Exhaust	Buy now
5	69J4111200 Gasket, exhaust inner cover	Buy now
6	69J4111400 Gasket, exhaust outer cover	Buy now
7	9011906027 Bolt, with washer NEW PARTS *1	Buy now
8	9011906055 Bolt, with washer NEW PARTS *1	Buy now
9	9709508014 Bolt, hexagon deep recess	Buy now
10	9043008143 Gasket (256-11198-00)	Buy now
11	9034018M09 Plug, straight screw	Buy now
12	9043018130 Gasket (1j7)	Buy now
13	69J1111E00 Hanger, engine 2	Buy now
14	9011906MA2 Bolt, with washer	Buy now
15	9034014M06 Plug, straight screw(62y)	Buy now

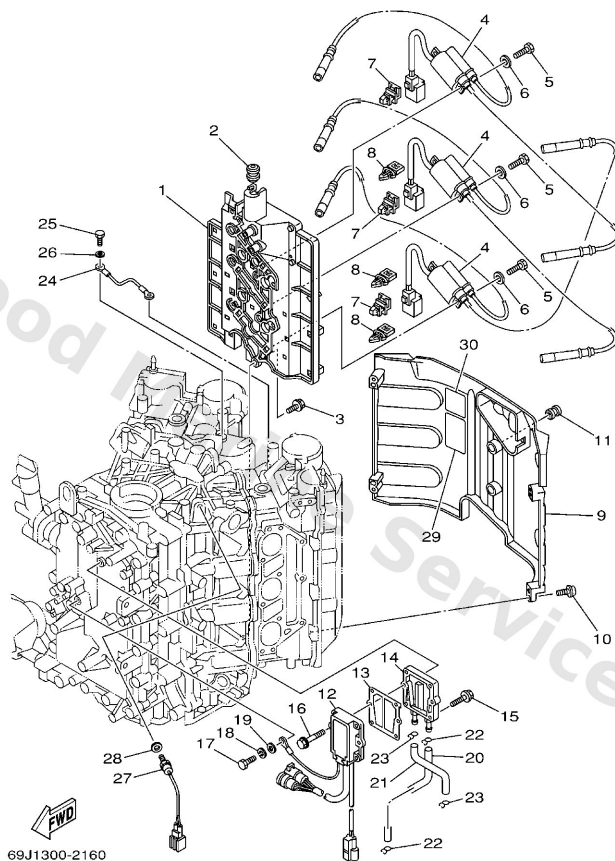
Cylinder & Crankcase 3



B5

Ref	Part	
16	9043014115 Gasket (663)	Buy now
17	69J2134V00 Bracket NEW PARTS *1	Buy now

Electrical 1

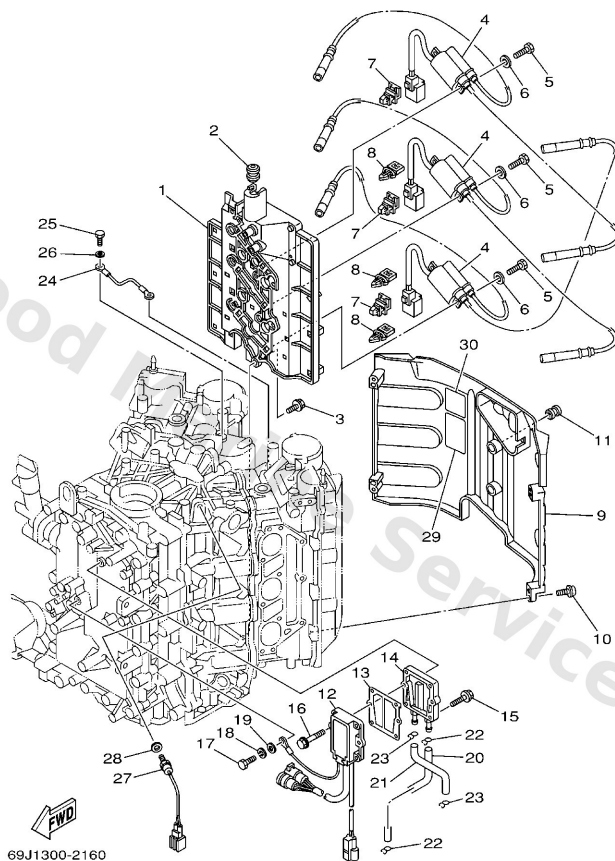


69J1300-2160

E6

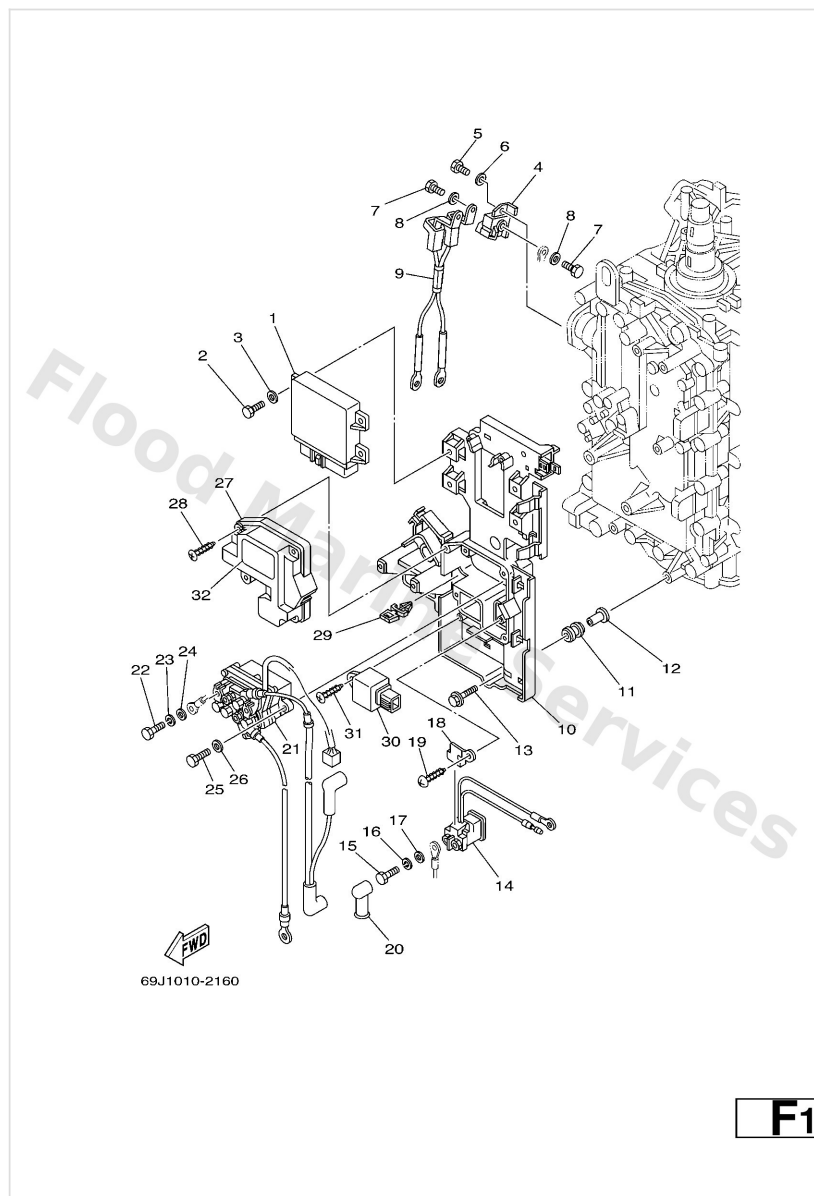
Ref	Part	
1	69J8231600 Bracket, ignition coil	Buy now
2	9048009M21 Grommet (6e9)	Buy now
3	9011906041 Bolt, with washer	Buy now
4	69J8231000 Ignition coil assembly	Buy now
5	9709506020 Bolt(7u8)	Buy now
6	9299506600 Washer, plain (646)	Buy now
7	9046412002 Clamp	Buy now
8	9046407M56 Clamp	Buy now
9	69J8231400 Cover, ignition coil	Buy now
10	9011006038 Bolt, hexagon socket head	Buy now
11	6638231701 Damper, ignition coil	Buy now
12	69J8196011 Rectifier & regulator assembly	Buy now
13	69J81975A0 Plate, rectifier fitting	Buy now
14	69J81972011S Cover, rectifier	Buy now
15	9011906MA3 Bolt, with washer	Buy now

Electrical 1



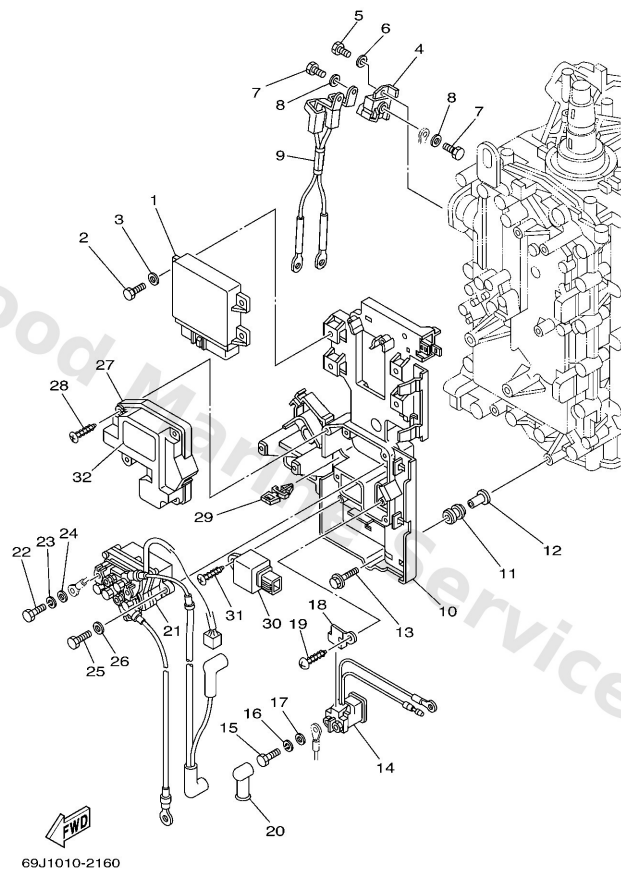
Ref	Part	
16	9011906MA5 Bolt, with washer	Buy now
18	9299506100 Washer(6a1)	Buy now
20	69J1248200 Pipe 2	Buy now
21	69J1248100 Pipe 1	Buy now
22	9046709M03 Clip(6k8)	Buy now
23	9046708M18 Clip	Buy now
24	69J8251900 Wire, earth lead	Buy now
25	9709506012 Bolt(gh1)	Buy now
27	61A8579000 Thermosensor assembly	Buy now
28	9299010600 Washer, plate	Buy now
29	69J8362600 Mark. 6	Buy now
30	67F1213860 Mark Caution	Buy now

Electrical 2



Ref	Part	
1	60L8591A02 -	Buy now
1	69J8591A03 -	Buy now
2	9709506016 Bolt, hexagon deep recess	Buy now
3	9299506600 Washer, plain (646)	Buy now
4	69J8192500 Terminal	Buy now
5	9709508020 Bolt, hexagon	Buy now
6	9299508600 Washer, plain (663)	Buy now
7	9709506014 Bolt(gj3)	Buy now
9	69J8210500 Battery cable	Buy now
10	69J8194800 Bracket	Buy now
11	6A08231700 Damper, ignition coil	Buy now
12	6244254200 Collar	Buy now
13	9011906M59 Bolt, with washer	Buy now
14	68V8194A00 Relay	Buy now
15	9709506010 Bolt	Buy now

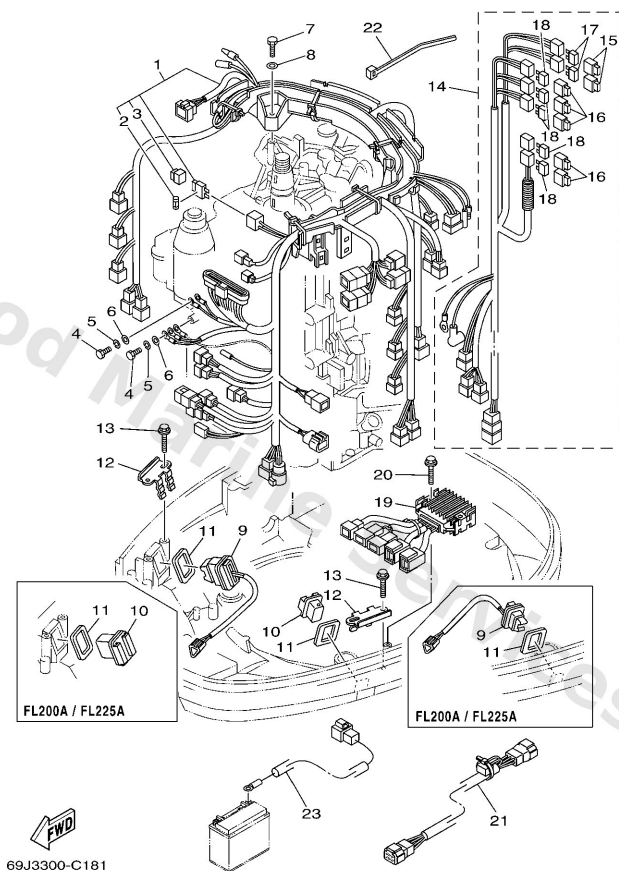
Electrical 2



F1

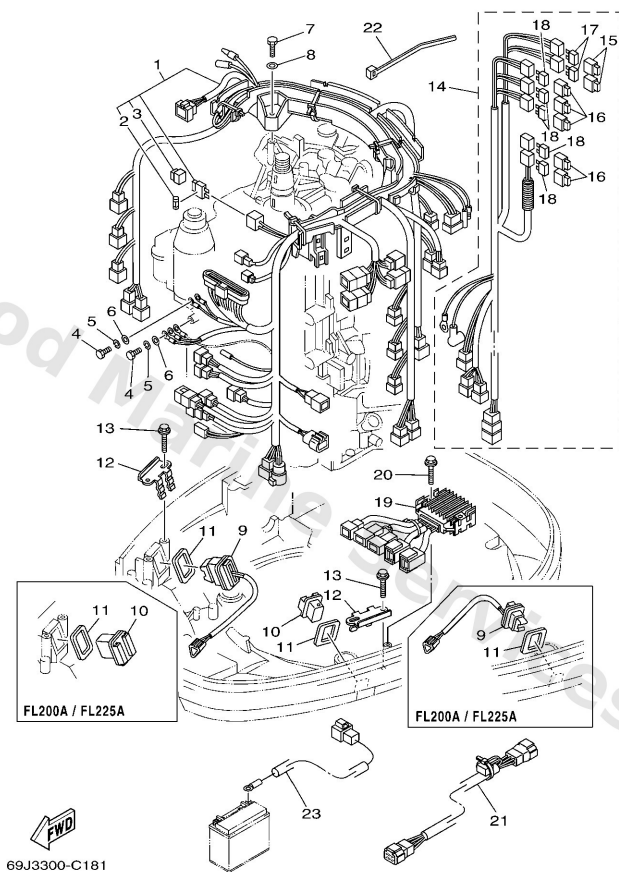
Ref	Part	
16	9299506100 Washer(6a1)	Buy now
18	68V8195300 Stay, relay	Buy now
19	9778060620 Screw, tapping(6k8)	Buy now
20	6G58211900 Cover, lead wire	Buy now
21	69J8195011 Relay assembly	Buy now
25	9701306025 Bolt(62y)	Buy now
26	9290306600 Washer, plain (646)	Buy now
27	69J8194200 Cover	Buy now
28	9016905M00 Screw truss head tapping	Buy now
29	9046407M56 Clamp	Buy now
30	68V8195000 Relay assembly	Buy now
31	9778060625 Screw, tapping(65j)	Buy now
32	69J8191900 Graphic, regulator	Buy now

Electrical 3



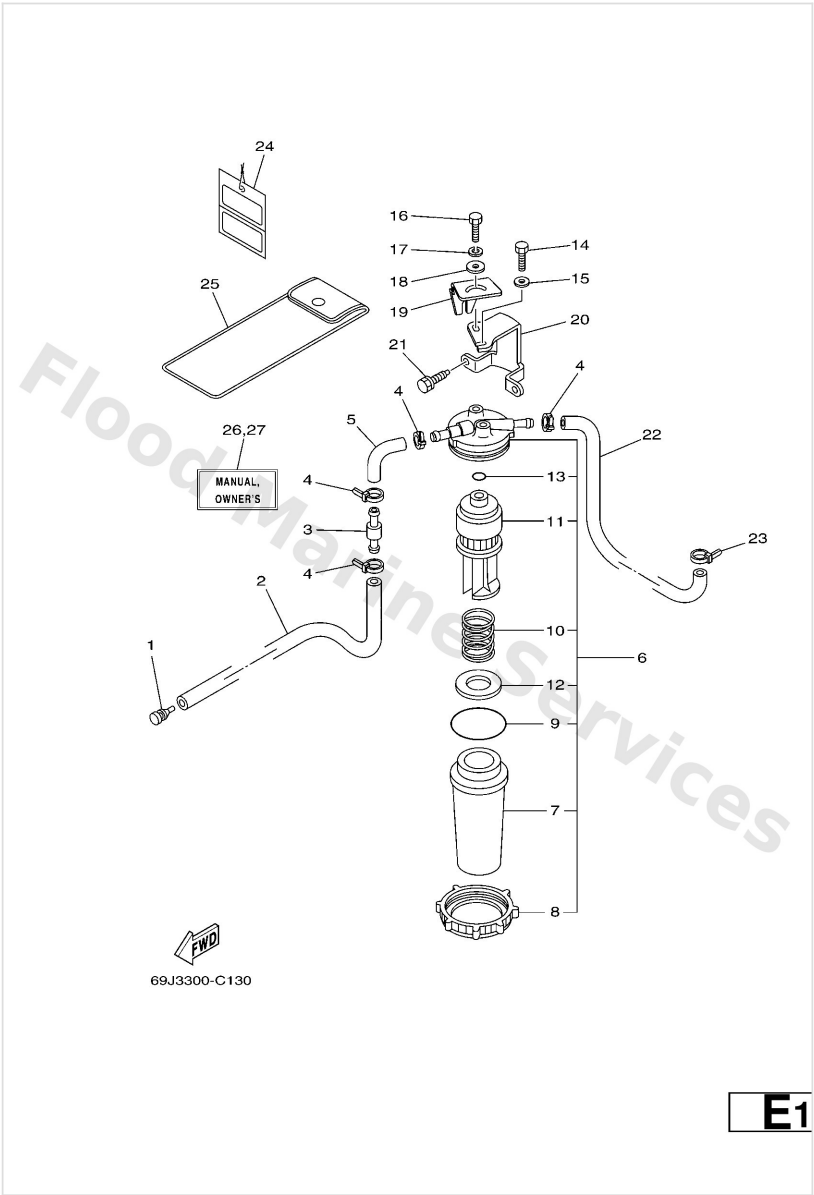
Ref	Part	
1	69J8259020 Wire harness assembly	Buy now
2	67F8215120 Fuse (5a)	Buy now
3	69J8215B00 Cap (brown)	Buy now
4	9709506020 Bolt(7u8)	Buy now
5	9299506100 Washer(6a1)	Buy now
6	9299506600 Washer, plain (646)	Buy now
7	9709506035 Bolt(j52)	Buy now
9	69J8256300 Trim & tilt switch assembly	Buy now
10	69J42723008D Cover, bottom	Buy now
11	69J8258700 Gasket	Buy now
12	69J8361400 Bracket	Buy now
13	9010906M86 Bolt	Buy now
14	69J8259N10 Wire harness assembly 3	Buy now
15	67F8215B10 Cap (yellow)	Buy now
16	67F8215B20 Cap (green)	Buy now

Electrical 3



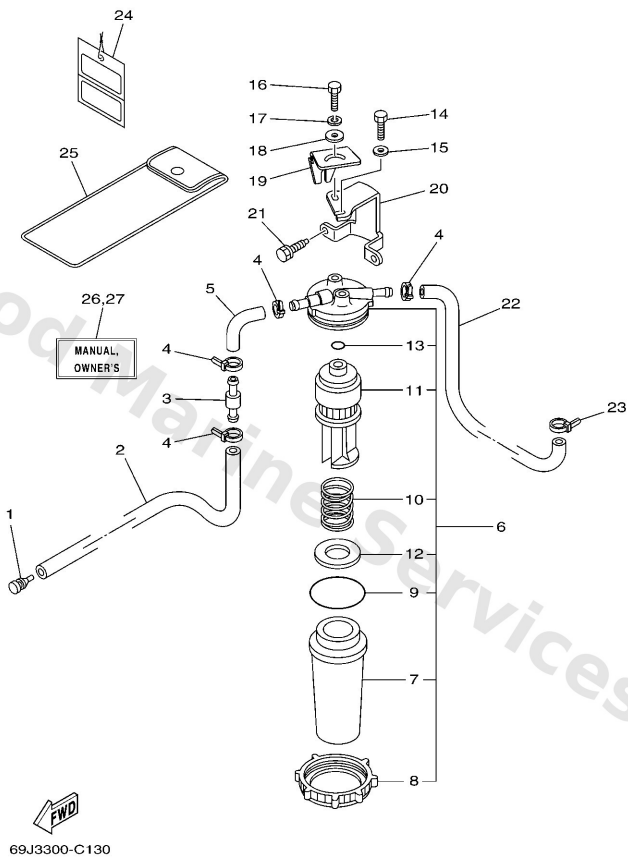
Ref	Part	
17	67F8215100 Fuse	Buy now
18	67F8215110 Fuse	Buy now
19	69J8330601 Drive unit assembly	Buy now
20	9010906M82 Bolt	Buy now
21	69J8131500 Lead Wire assembly	Buy now
22	9046513M18 Clamp	Buy now
23	69J8194900 Wire, lead (isolator, 3.8m) AP	Buy now

Fuel 1



Ref	Part	
1	6898554700 Damper	Buy now
2	9044513004 Hose (I1900)	Buy now
3	6R32437700 Pipe, joint 3	Buy now
4	9046511M10 Clamp	Buy now
5	61A2431100 Pipe, fuel 1	Buy now
6	65L2456000 Filter assembly	Buy now
7	61A2452100 Cup, filter	Buy now
8	65L2453101 Nut	Buy now
9	61A2456400 O-ring	Buy now
10	65L2457700 Spring	Buy now
11	65L2456300 Element, filter	Buy now
12	61A2446900 Float, water level	Buy now
13	65L2456400 Gasket	Buy now
14	9709506014 Bolt(gj3)	Buy now
15	9299506600 Washer, plain (646)	Buy now

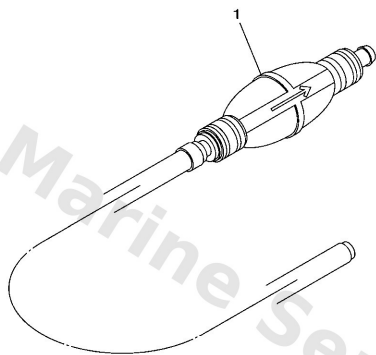
Fuel 1



E1

Ref	Part	
16	9709506016 Bolt, hexagon deep recess	Buy now
17	9299506100 Washer(6a1)	Buy now
18	9020106068 Washer,plate (6k8)	Buy now
19	65L2455800 Holder, filter	Buy now
20	69J2456600 Bracket, filter	Buy now
21	9011906037 Bolt, with washer	Buy now
22	69J2431300 Pipe 3	Buy now
24	61H2819R31 Tag Warning	Buy now
25	69J2810001 Tool kit AP	Buy now
26	69J2819973A0 Om f200aet,f '04 UR (E,F,S)	Buy now
26	69J2819973B0 Om f200aet,f '04 UR (D,NL,I)	Buy now
27	69J2819983A0 Om f200aet,f '04 UR (DK,P,GR)	Buy now
27	69J2819983B0 Om f200aet,f '04 UR (N,S,SS)	Buy now

Fuel 2

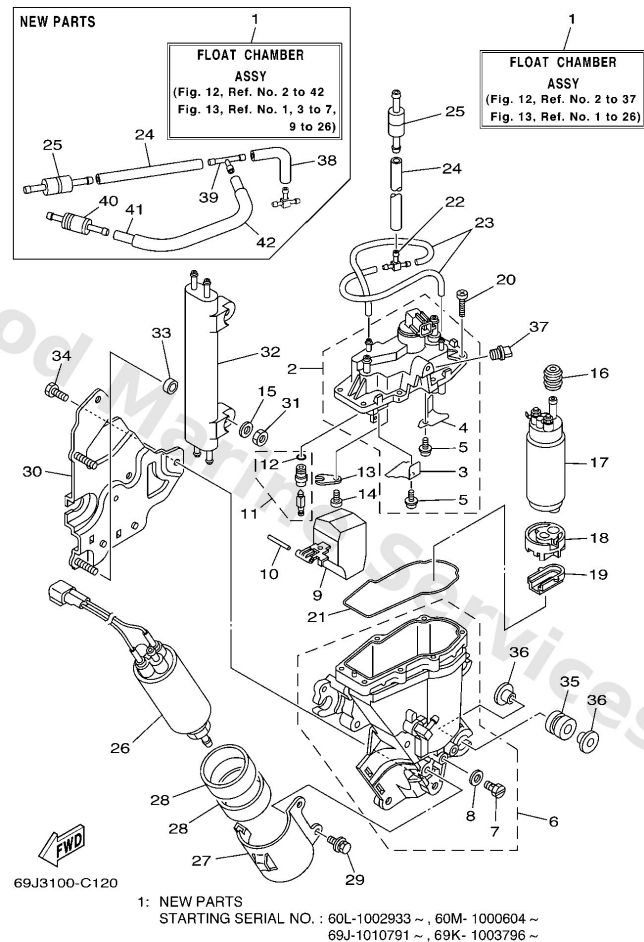



69J2300-3140

E3

Ref	Part	
1	6YK2430742 Fuel pipe comp. 2 AP	Buy now

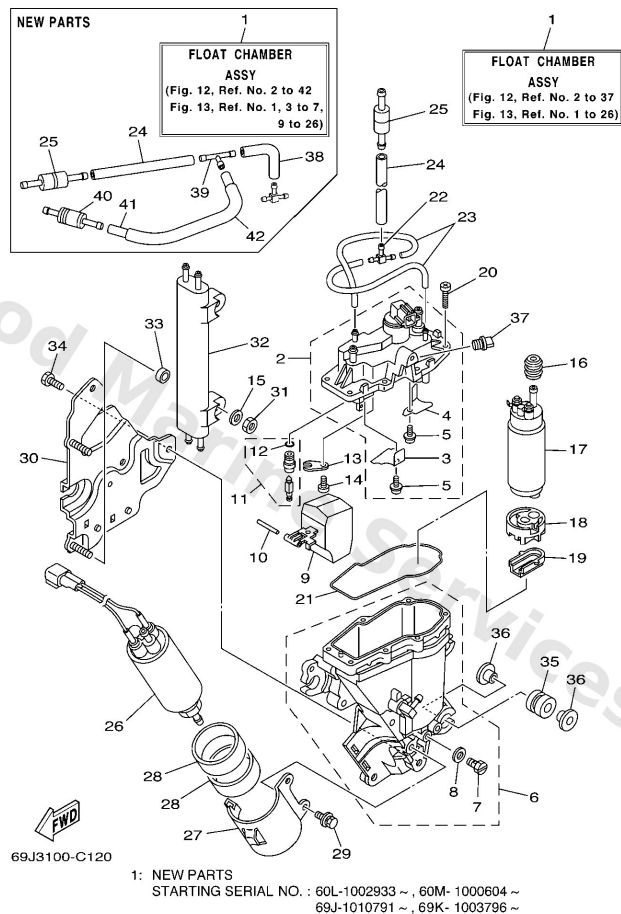
Fuel Injection Pump 1



D4

Ref	Part	
1	69J1418011 Float chamber assembly	Buy now
1	69J1418020 Float chamber assembly NEW PARTS *1	Buy now
2	69J1418200 Cover, Float Chamber	Buy now
2	69J1418210 Cover, float chamber NEW PARTS *1	Buy now
3	69J2411R00 -	Buy now
4	69J2411T00 Plate 2	Buy now
5	4SV2445300 Screw	Buy now
6	69J1418100 Body, float chamber 1	Buy now
7	2661419100 Plug, drain	Buy now
8	59V1496200 Washer	Buy now
9	69J1498500 Float	Buy now
10	68V1438600 Pin, float	Buy now
11	69J1454600 Valve, needle	Buy now
12	68V1376900 O-ring	Buy now
13	68V1425500 Plate, valve seat	Buy now

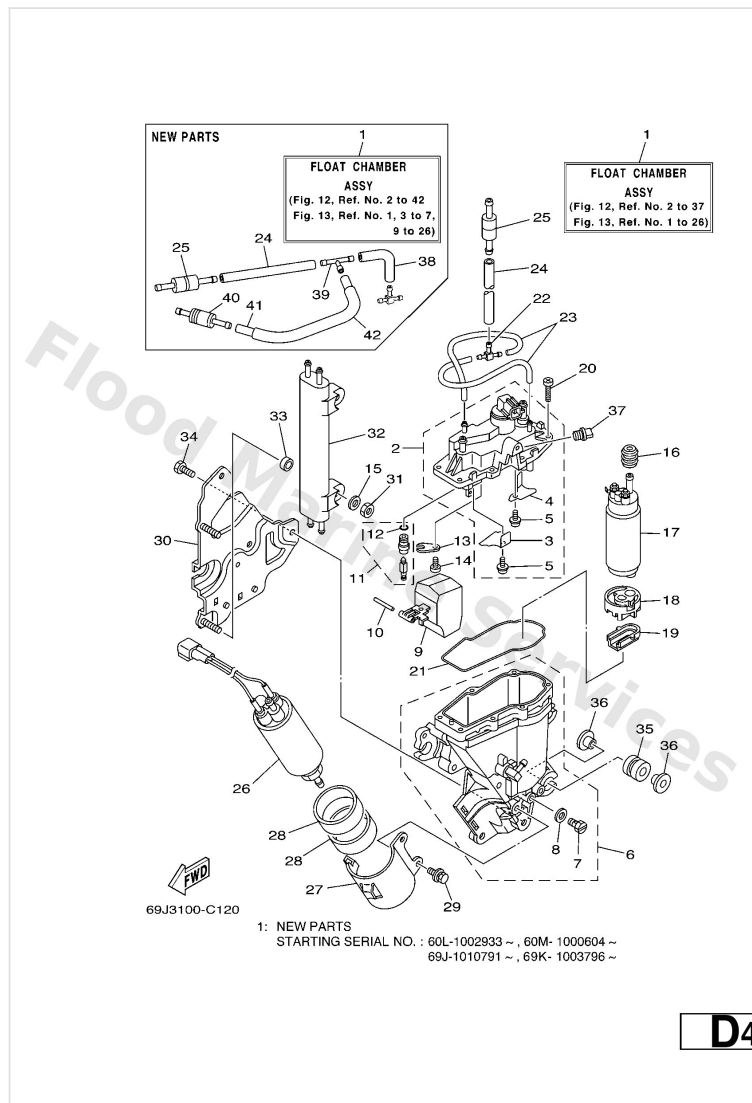
Fuel Injection Pump 1



D4

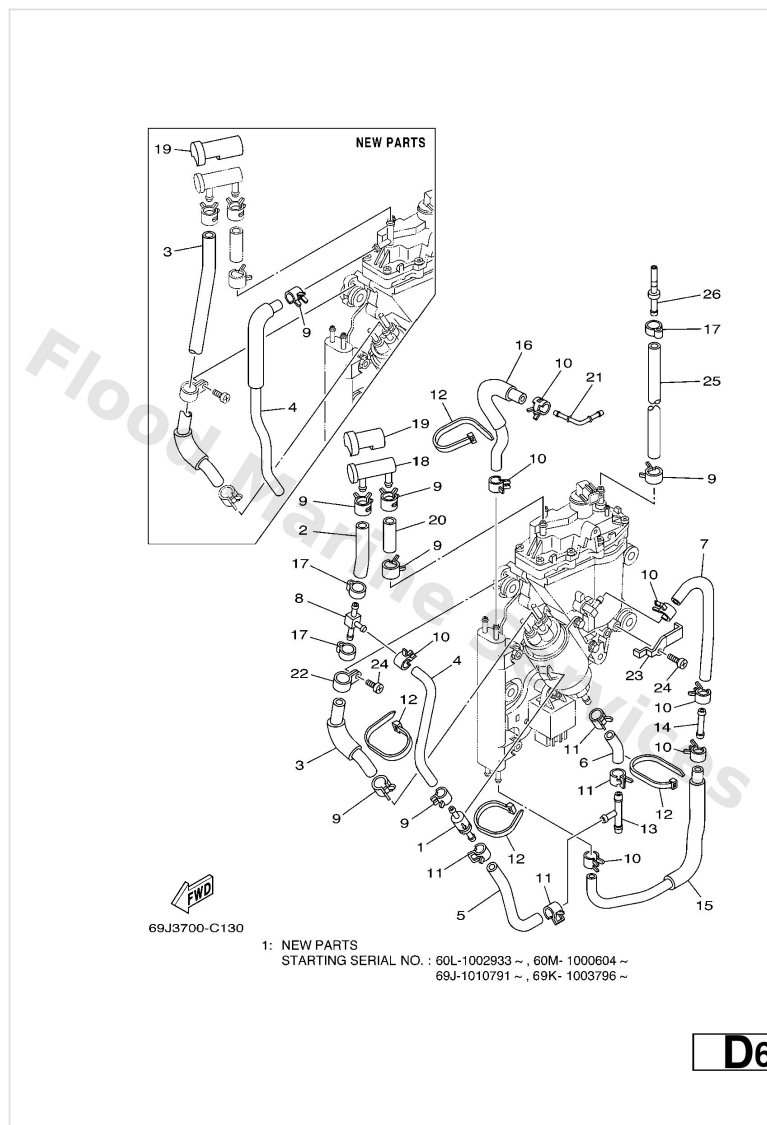
Ref	Part	
14	9850704008 Screw, pan head(jg1)	Buy now
15	68V1435700 Washer, plain	Buy now
16	68V1378100 Damper, pump	Buy now
16	68V1378110 Grommet & collar set NEW PARTS *1	Buy now
17	69J1390701 Fuel pump comp.	Buy now
18	68V1391500 Filter	Buy now
19	68V1378400 Cover, pump	Buy now
20	68V1456700 Screw	Buy now
21	68V1498400 Gasket, float chamber	Buy now
22	69J2437900 Pipe, joint 4	Buy now
23	69J1414800 Pipe	Buy now
24	69J1419700 Pipe	Buy now
25	69J1498900 Orifice, air vent	Buy now
26	69J2441000 -	Buy now
27	69J2449100 Bracket, fuel pump	Buy now

Fuel Injection Pump 1



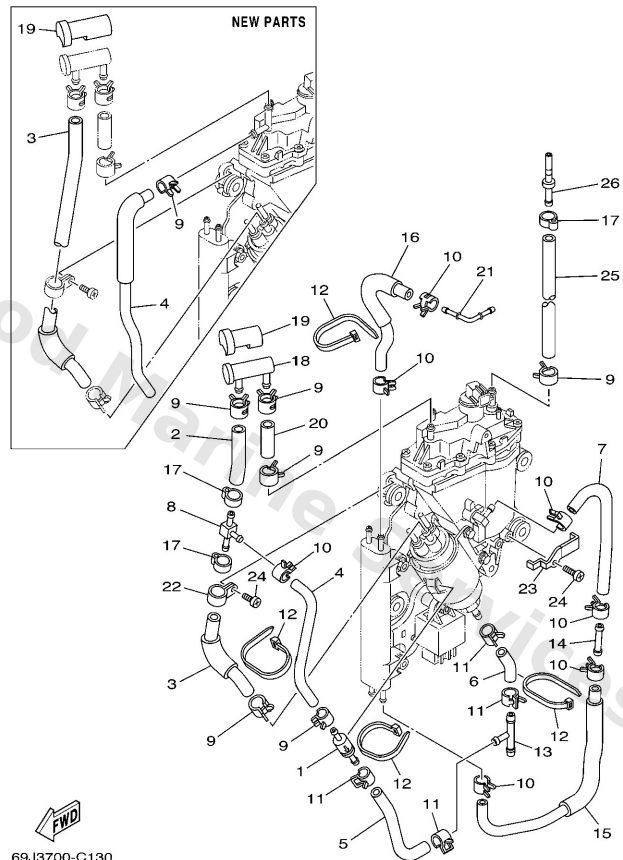
Ref	Part	
28	69J2449200 Bush, fuel pump	Buy now
29	69J2459200 Bolt	Buy now
30	69J2442210 Plate	Buy now
31	69J1416400 Nut, holding	Buy now
32	69J2184100 Cooler	Buy now
33	68V1426500 Collar	Buy now
34	69J1444600 Bolt	Buy now
35	69J1359300 Damper	Buy now
36	69J1371600 Collar	Buy now
37	69J1422500 Cap	Buy now
38	60L2432100 Pipe 10 NEW PARTS *1	Buy now
39	60L2437900 Pipe Joint 4 NEW PARTS *1	Buy now
40	60L1349000 Relief valve assembly NEW PARTS *1	Buy now
41	60L2431600 Pipe 6 NEW PARTS *1	Buy now
42	60L2432700 Protector Pipe NEW PARTS *1	Buy now

Fuel Injection Pump 2



Ref	Part	
1	69J2446000 Relief valve assembly	Buy now
2	69J2432400 - OLD PARTS	Buy now
3	69J2432100 -	Buy now
3	69J2432410 Pipe 13 NEW PARTS *1	Buy now
4	69J2432200 -	Buy now
4	69J2432210 Pipe 11 NEW PARTS *1	Buy now
5	69J2432300 Pipe 12	Buy now
6	69J2431700 Pipe 7	Buy now
7	69J2431600 Pipe 6	Buy now
8	69J2453700 Nipple OLD PARTS	Buy now
9	68V1357700 Clip	Buy now
10	68V2451900 Clip	Buy now
11	69J1413700 Clip	Buy now
12	68V2481H00 Clamp	Buy now
13	6E52437800 Pipe, joint 3	Buy now

Fuel Injection Pump 2



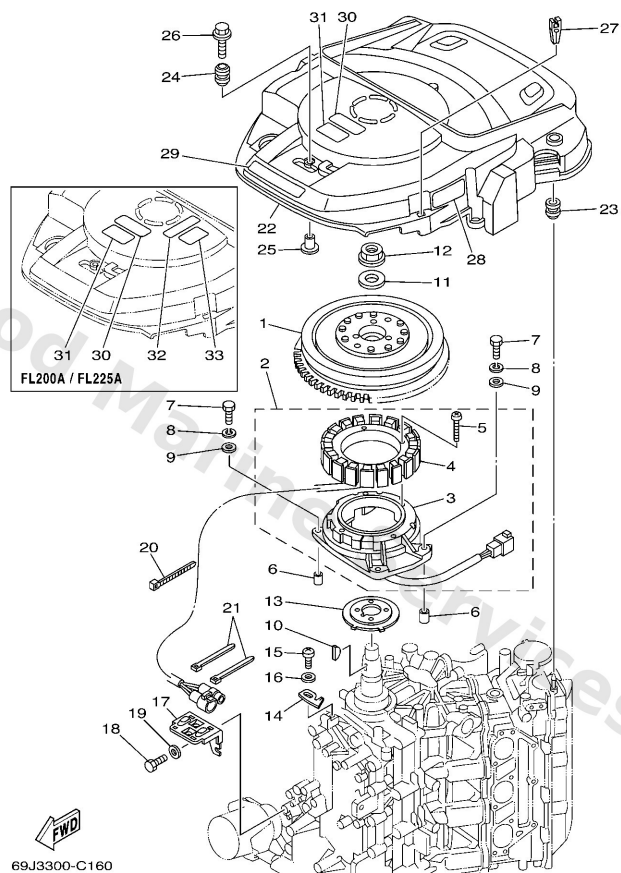
69J3700-C130

1: NEW PARTS
STARTING SERIAL NO. : 60L-1002933 ~, 60M- 1000604 ~
69J-1010791 ~, 69K- 1003796 ~

D6

Ref	Part	
14	69J2446100 Pipe, joint	Buy now
15	69J2431500 Pipe 5	Buy now
16	69J1397600 Pipe, fuel 6	Buy now
17	68V2438700 Clip NEW PARTS *1	Buy now
18	69J2450100 Filter, fuel	Buy now
19	69J2459900 Cap	Buy now
19	69J2459910 Cap NEW PARTS *1	Buy now
20	69J2432500 Pipe 14	Buy now
21	69J1410F00 Nipple 1	Buy now
22	69J2436600 Clamp, fuel pipe 1	Buy now
23	69J2436700 Clamp, fuel pipe 2	Buy now
24	9858205008 Screw, pan head (7g3)	Buy now
25	69J1397400 Pipe, fuel 4	Buy now
26	69J2438100 Set bar, fuel joint	Buy now

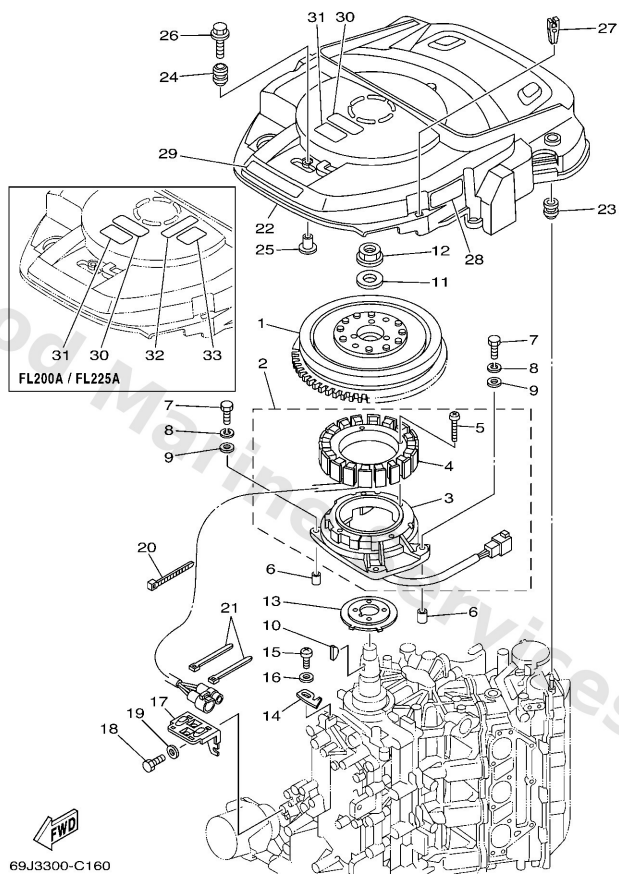
Generator



E4

Ref	Part	
1	69J8145010 Rotor assembly	Buy now
2	69J8146001 Base assembly	Buy now
3	69J8558000 Coil, pulser	Buy now
4	69J8141001 Stator assembly	Buy now
5	63D8134520 Screw, pan	Buy now
6	9953008012 Pin, dowel(6g8)	Buy now
7	9709506035 Bolt(j52)	Buy now
8	9299506100 Washer(6a1)	Buy now
9	9299506600 Washer, plain (646)	Buy now
10	9028005015 Key, woodruff	Buy now
11	9020124014 Washer, plate	Buy now
12	9017924002 Nut	Buy now
13	69J8167300 Rotor	Buy now
14	67F8133200 Plate, timing	Buy now
15	9788506010 Screw pan head	Buy now

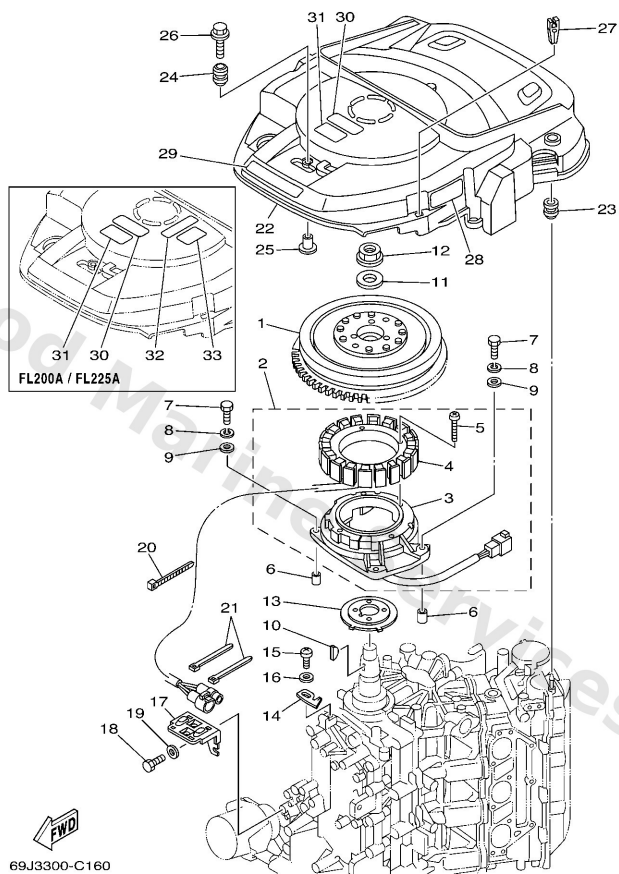
Generator



E4

Ref	Part	
17	69J8132G00 Plate	Buy now
18	9709506016 Bolt, hexagon deep recess	Buy now
20	9046513M18 Clamp	Buy now
21	9046514M66 Clamp	Buy now
22	69J8133700 Cover, flywheel	Buy now
23	6638231701 Damper, ignition coil	Buy now
24	6A08231700 Damper, ignition coil	Buy now
25	6244254200 Collar	Buy now
26	9011906M59 Bolt, with washer	Buy now
27	67F2812A00 Puller, fuse	Buy now
28	69J8191920 Graphic Regulator	Buy now
29	69J1343761 Mark, Caution	Buy now
30	6A18362541 Mark 5	Buy now
31	6A18362551 Mark 5	Buy now
32	6K18362341 Mark 3	Buy now

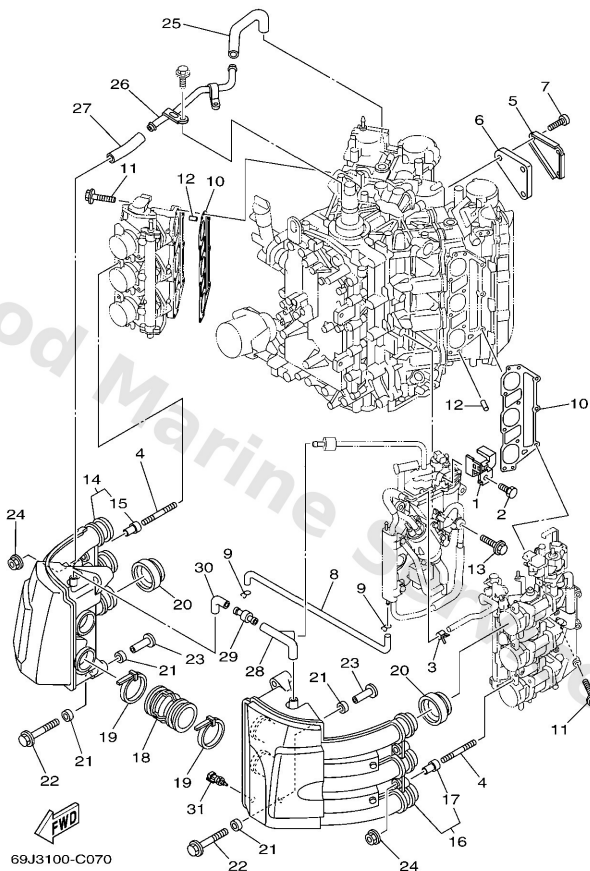
Generator



E4

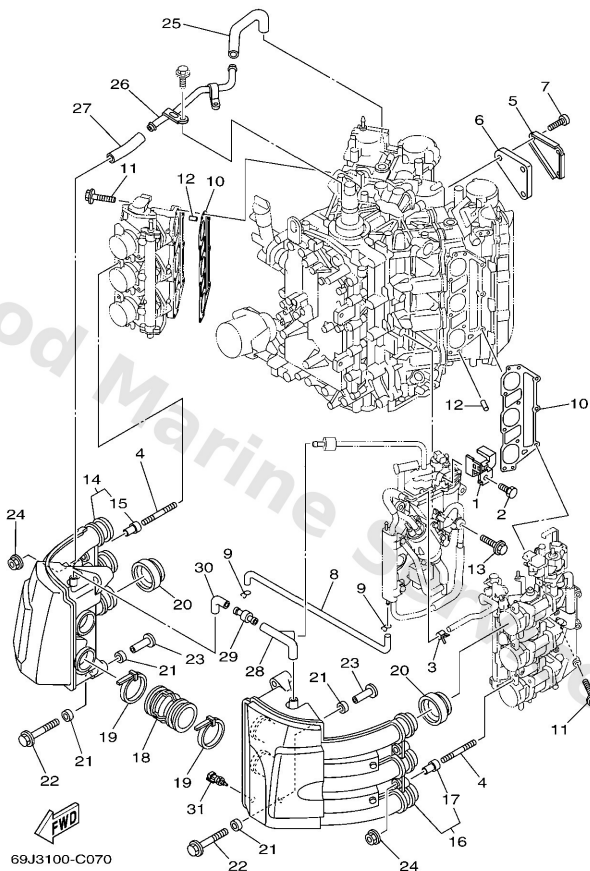
Ref	Part	
33	6K18362350 Mark 3	Buy now

Intake 1



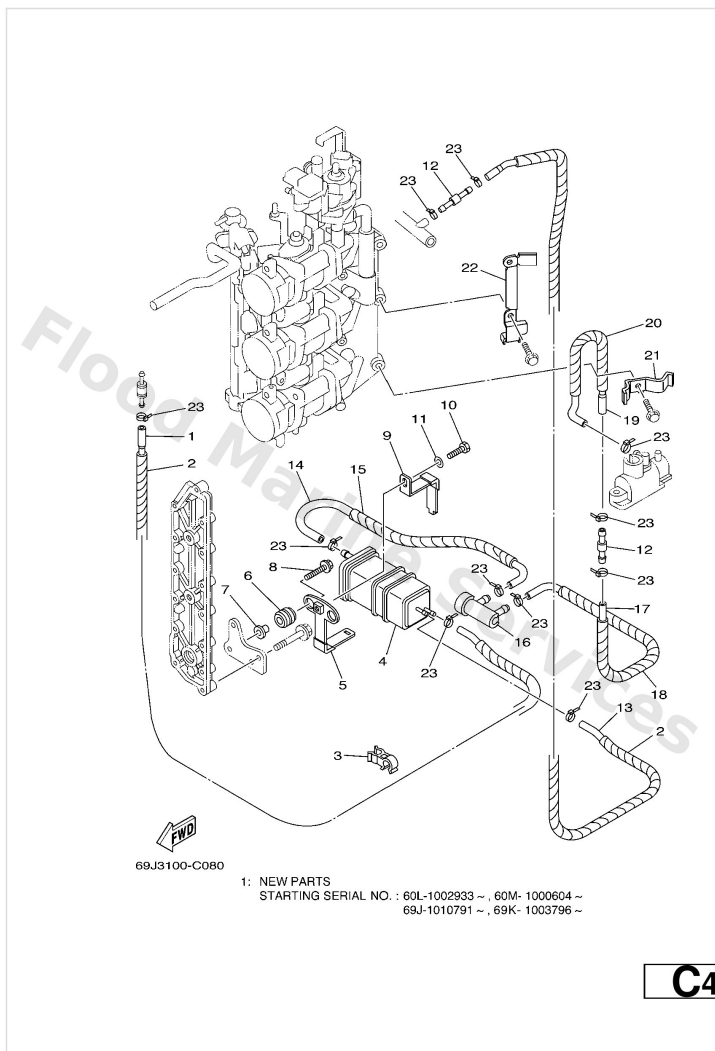
Ref	Part	
1	69J1414610 Plate	Buy now
2	69J1416200 Bolt Holding	Buy now
3	68V2451900 Clip	Buy now
4	9011606032 Bolt, stud	Buy now
5	69J1442A00 Cover, cleaner case 3	Buy now
6	69J1440900 Damper	Buy now
7	9778060620 Screw, tapping(6k8)	Buy now
8	69J1248300 Pipe 3	Buy now
9	9046709M03 Clip(6k8)	Buy now
10	69J1364500 Gasket, manifold 1	Buy now
11	9011908022 Bolt, with washer	Buy now
12	9169050014 Pin, spring (647)	Buy now
13	9011906M24 Bolt, with washer	Buy now
14	69J1444000 Silencer assembly, intake	Buy now
15	9038707005 Collar	Buy now

Intake 1



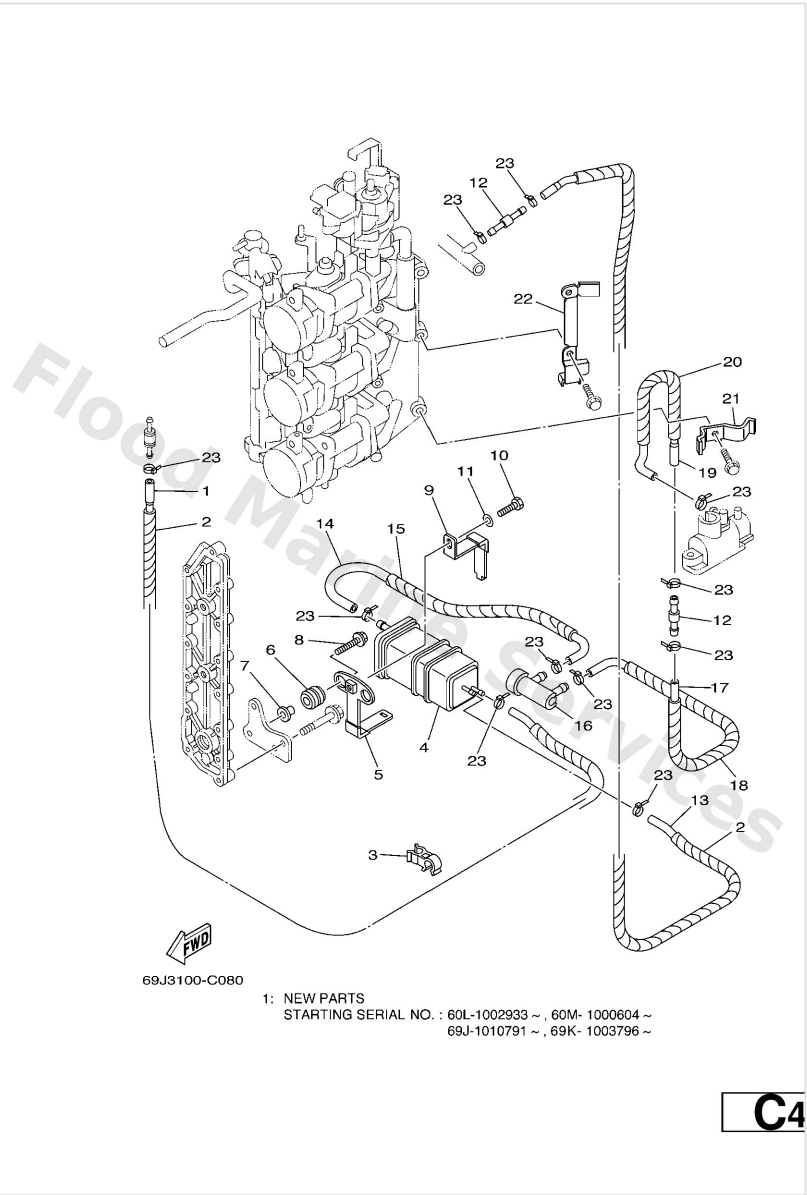
Ref	Part	
16	69J1444F00 Silencer assembly, intake 2	Buy now
18	69J1441900 Pipe	Buy now
19	9046511M52 Clamp(6e7)	Buy now
20	69J1445700 Seal	Buy now
21	9038608001 Bush	Buy now
22	9011906036 Bolt, with washer	Buy now
23	9038706038 Collar	Buy now
24	9017906M28 Nut(63v)	Buy now
25	69J1537300 Pipe, breather	Buy now
26	69J1539400 Pipe, oil vent	Buy now
27	69J1539300 Pipe, breather 2	Buy now
28	69J1539700 Pipe	Buy now
29	5EL1446700 Seal	Buy now
30	69J1434800 Pipe 1	Buy now
31	65L8588600 Thermosensor	Buy now

Intake 2



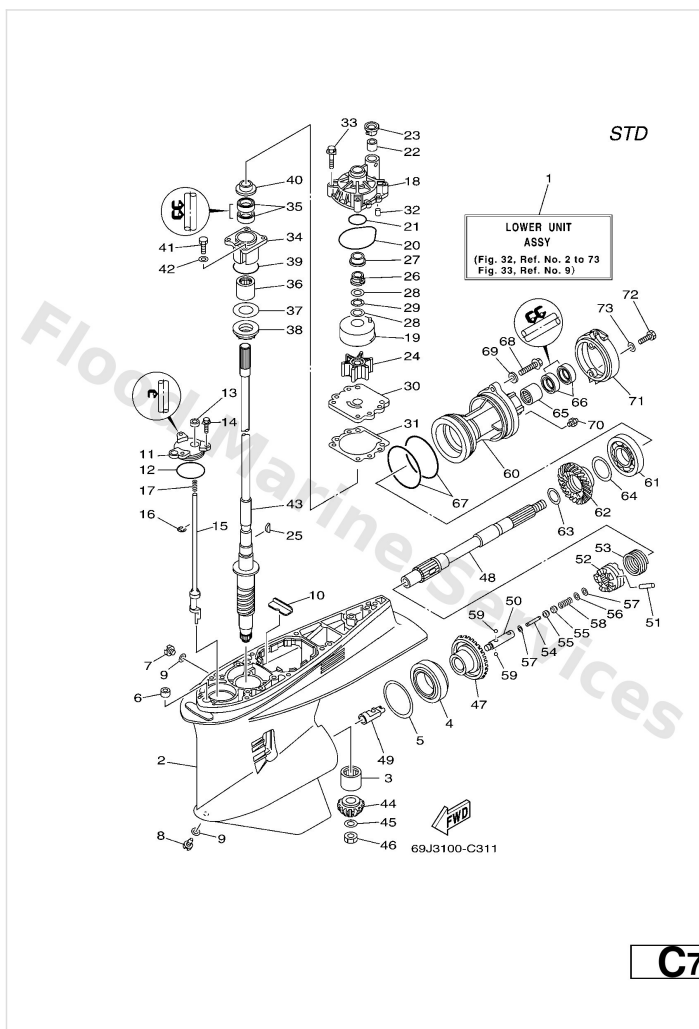
Ref	Part	
1	60L2431500 Pipe 5 NEW PARTS *1	Buy now
2	9044810005 Hose, with union NEW PARTS *1	Buy now
3	9046412004 Clamp NEW PARTS *1	Buy now
4	69J2417000 Canister assembly NEW PARTS *1	Buy now
5	69J2134X00 Bracket, canister NEW PARTS *1	Buy now
6	9048010M23 Grommet(6k7) NEW PARTS *1	Buy now
7	9038706M60 Collar (6h3) NEW PARTS *1	Buy now
8	9011906M59 Bolt, with washer NEW PARTS *1	Buy now
9	69J2419A00 Holder NEW PARTS *1	Buy now
10	9709506016 Bolt, hexagon deep recess NEW PARTS *1	Buy now
11	9299506600 Washer, plain (646) NEW PARTS *1	Buy now
12	6E52437900 Pipe, joint 4 NEW PARTS *1	Buy now
13	60L2431400 Pipe 4 NEW PARTS *1	Buy now
14	60L2431300 Pipe 3 NEW PARTS *1	Buy now
15	9044812002 Hose, with union NEW PARTS *1	Buy now

Intake 2



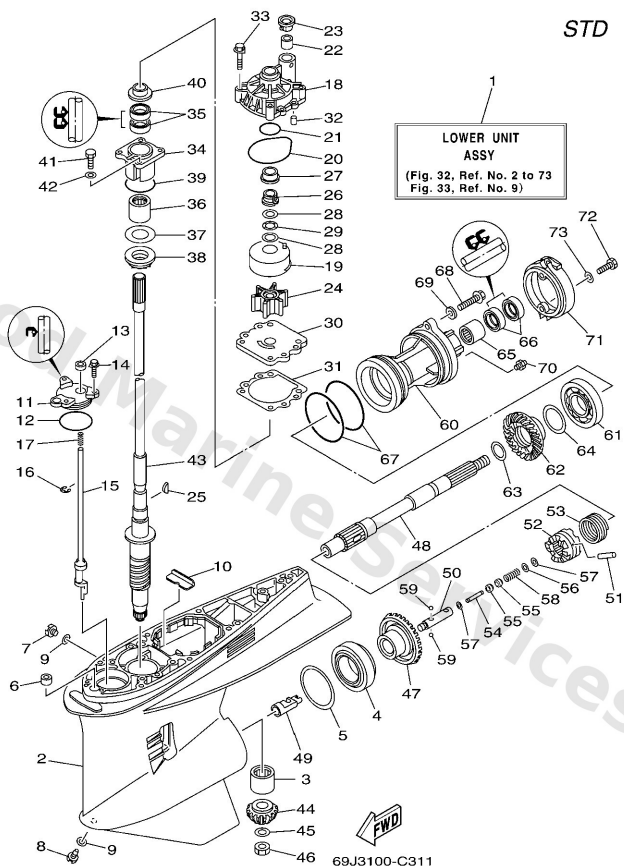
Ref	Part	
16	69J2450200 Filter, fuel NEW PARTS *1	Buy now
17	60L2431200 Pipe 2 NEW PARTS *1	Buy now
18	9044812001 Hose With Union NEW PARTS *1	Buy now
19	60L2431100 Pipe Fuel 1 NEW PARTS *1	Buy now
20	9044810002 Hose With Union NEW PARTS *1	Buy now
21	60L2436700 Clamp, fuel pipe 2 NEW PARTS *1	Buy now
22	60L2436600 Clamp, fuel pipe 1 NEW PARTS *1	Buy now
23	9046511M10 Clamp NEW PARTS *1	Buy now

Lower Casing & Drive 1



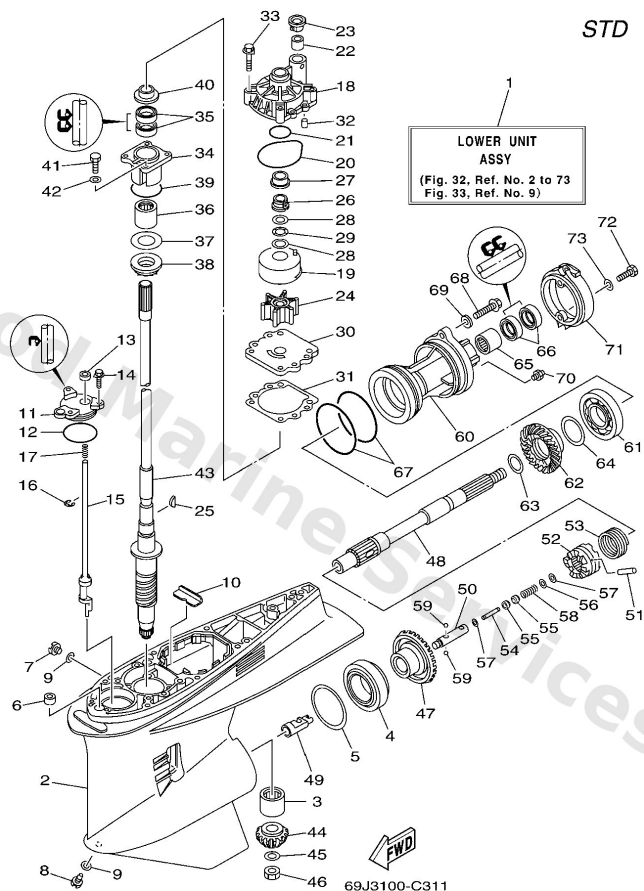
Ref	Part	
1	69J45300218D Lower unit assembly X	Buy now
1	69J45300318D Lower unit assembly U	Buy now
2	61A45301108D Casing, lower	Buy now
3	93311832v2 Bearing	Buy now
4	93332000W1 Bearing(61a)	Buy now
5	61A455670010 Shim (t:0.10mm) UR	Buy now
5	61A455670012 Shim (t:0.12mm) UR	Buy now
5	61A455670015 Shim (t:0.15mm) UR	Buy now
5	61A455670018 Shim (t:0.18mm) UR	Buy now
5	61A455670030 Shim (t:0.30mm) UR	Buy now
5	61A455670040 Shim (t:0.40mm) UR	Buy now
5	61A455670050 Shim (t:0.50mm) UR	Buy now
6	6634436600 Damper, water seal 2	Buy now
7	9034008002 Plug, straight screw	Buy now
8	6884534110 Plug, drain	Buy now

Lower Casing & Drive 1



Ref	Part	
9	9043008020 Gasket	Buy now
10	61A453760094 Guide, seal damper	Buy now
11	61A4532101 Plate	Buy now
12	9321064488 93210-64488	Buy now
13	9310609014 Oil seal	Buy now
14	9011906M10 Bolt, with washer	Buy now
15	69J4415000 Shift cam assembly	Buy now
16	9900108600 Circlip(2r6)	Buy now
17	9050111M10 Spring, compression (663)	Buy now
18	61A4431101 Housing, water pump	Buy now
19	61A4432202 Insert, cartridge	Buy now
20	9321086M38 O-ring (6e5)	Buy now
21	9321037160 O-ring (6g8)	Buy now
22	6E54436500 Damper, water seal 1	Buy now
23	6E54431200 Cover, water pump housing	Buy now

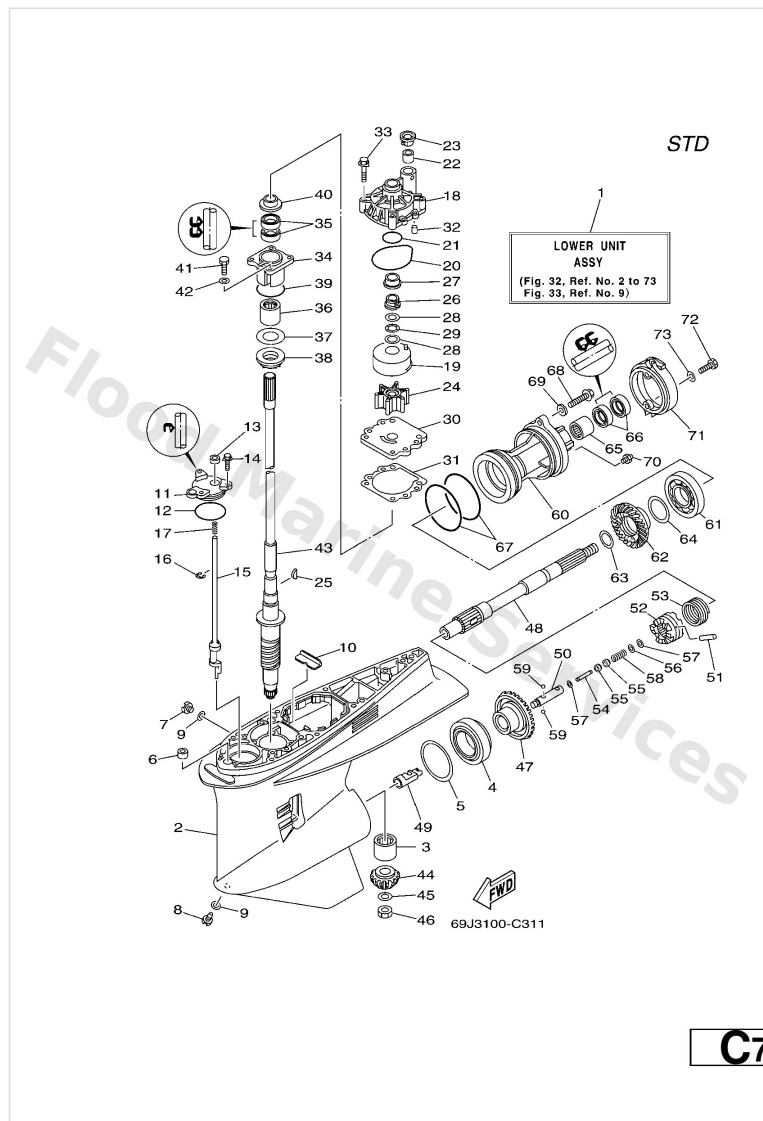
Lower Casing & Drive 1



C7

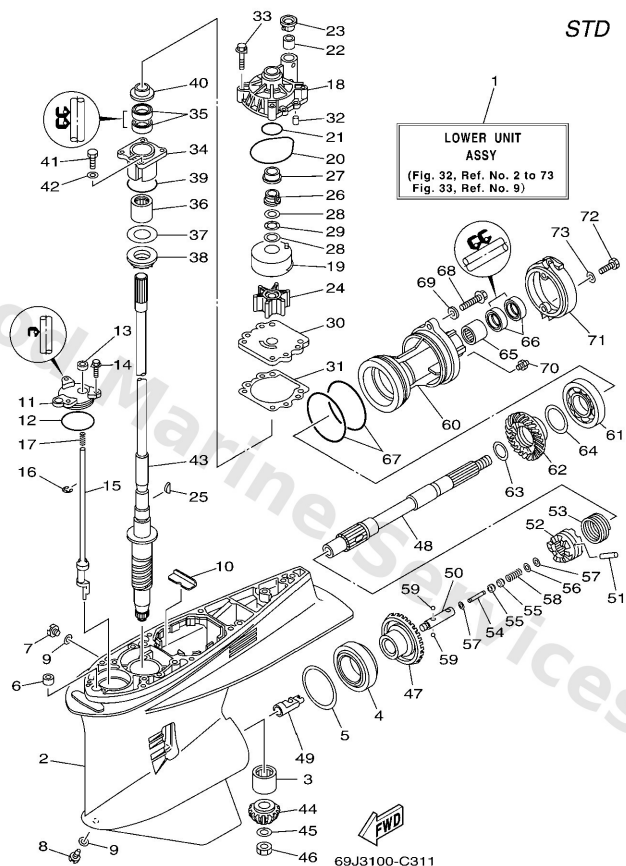
Ref	Part	
24	6E54435201 Impeller	Buy now
25	9028004M05 Key, woodruff (6e5)	Buy now
26	61A4553800 Spacer, 1	Buy now
27	61A4552700 Collar, drive shaft	Buy now
28	9020122M01 Washer, plate(61a)	Buy now
29	9020622M19 Washer, wave(61a)	Buy now
30	6G54432300 Outer plate, cartridge	Buy now
31	6E544315A0 Gasket,water pump	Buy now
32	9360612019 Pin, dowel (614)	Buy now
33	9011908M14 Bolt, with washer	Buy now
34	61A453310094 Housing, bearing	Buy now
35	9310128M16 Oil seal (6e5)	Buy now
36	93317330U2 Bearing, cylindrical(6k0)	Buy now
37	61A455870010 Shim (t:0.10mm) UR	Buy now
37	61A455870012 Shim (t:0.12mm) UR	Buy now

Lower Casing & Drive 1



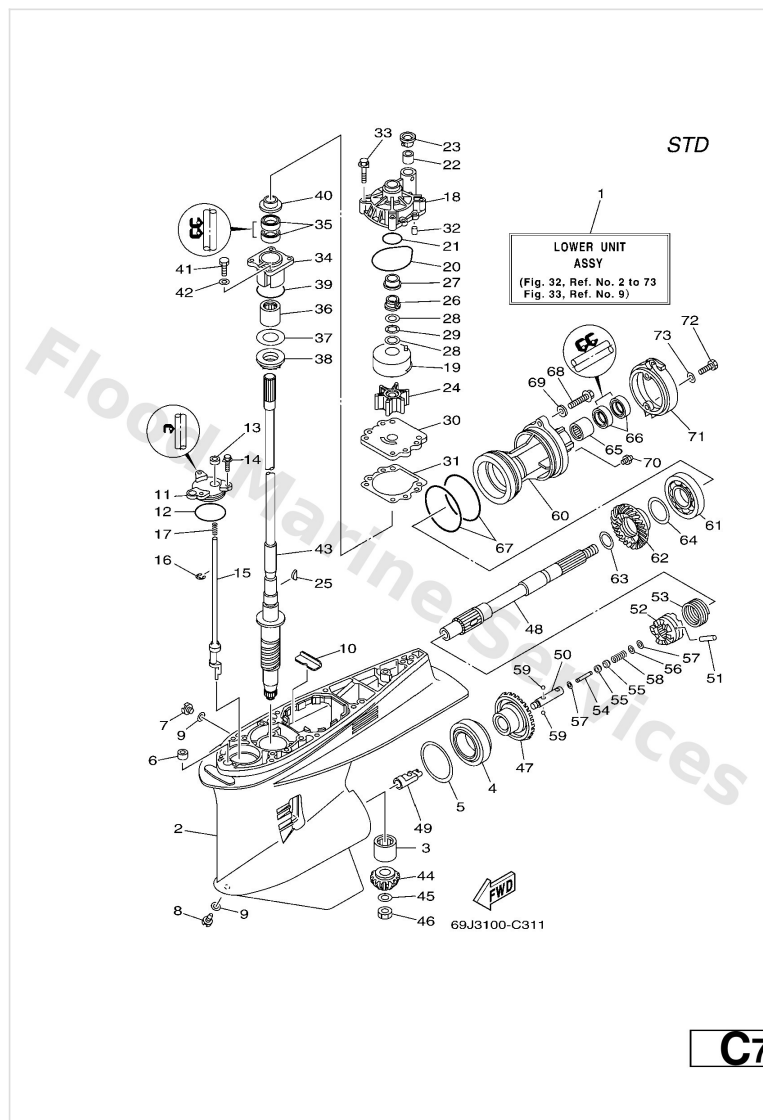
Ref	Part	
37	61A455870015 Shim (t:0.15mm) UR	Buy now
37	61A455870018 Shim (t:0.18mm) UR	Buy now
37	61A455870030 Shim (t:0.30mm) UR	Buy now
37	61A455870040 Shim (t:0.40mm) UR	Buy now
37	61A455870050 Shim (t:0.50mm) UR	Buy now
38	93341930U9 Bearing	Buy now
39	9321055M14 O-ring (70e)	Buy now
40	6E54534400 Cover, oil seal	Buy now
41	9709508025 Bolt (62g)	Buy now
42	9299508600 Washer, plain (663)	Buy now
43	61A4550130 Drive shaft comp. U	Buy now
43	69J4550100 Drive shaft comp. X	Buy now
44	69J4555100 Pinion	Buy now
45	9020116M00 Washer, plate(6t5)	Buy now
46	9017016M19 Nut(6t5)	Buy now

Lower Casing & Drive 1



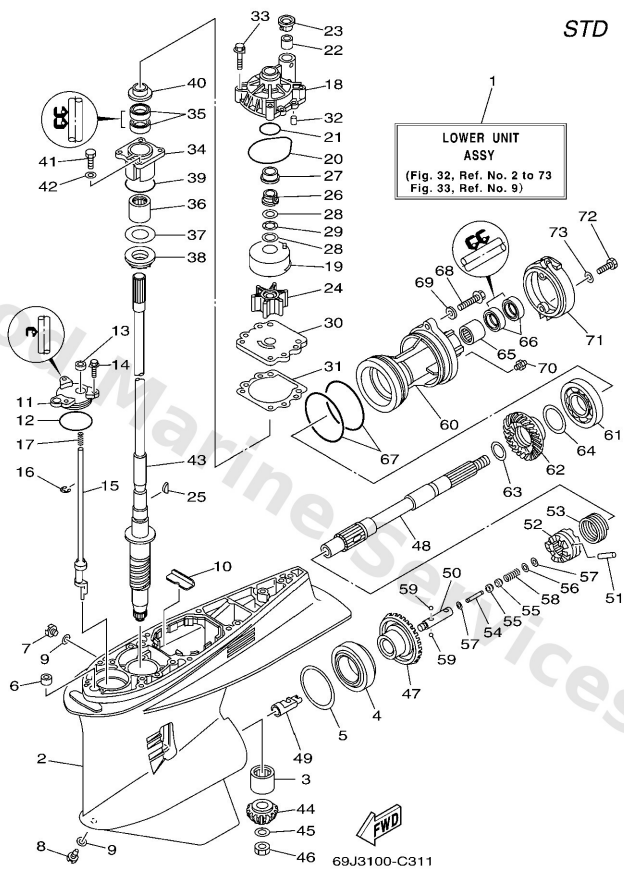
Ref	Part	
47	69J4556000 Gear	Buy now
48	69J4561100 Shaft, propeller	Buy now
49	61A4564102 Shifter	Buy now
50	61A4563401 Slide, shift	Buy now
51	61A4563200 Pin, cross	Buy now
52	69J4563100 Clutch, dog	Buy now
53	61A4563300 Ring, cross pin	Buy now
54	6H14566800 Shaft, free 1	Buy now
55	61A4563500 Plunger, shift	Buy now
56	9020102M00 Washer, plate(61a)	Buy now
57	9018302M03 Nut, spring (6h1)	Buy now
58	9050110M77 Spring, compression(61a)	Buy now
59	9350104011 Ball	Buy now
60	69J453320094 Housing, bearing	Buy now
61	93306210U0 Bearing(61a)	Buy now

Lower Casing & Drive 1



Ref	Part	
62	69J4557100 Gear	Buy now
63	9020131M00 Washer, plate(61a)	Buy now
64	61A455770010 Shim (t:0.10mm) UR	Buy now
64	61A455770012 Shim (t:0.12mm) UR	Buy now
64	61A455770015 Shim (t:0.15mm) UR	Buy now
64	61A455770018 Shim (t:0.18mm) UR	Buy now
64	61A455770030 Shim (t:0.30mm) UR	Buy now
64	61A455770040 Shim (t:0.40mm) UR	Buy now
64	61A455770050 Shim (t:0.50mm) UR	Buy now
65	9331543061 Bearing	Buy now
66	9310130M17 Oil seal (6e5)	Buy now
67	9321104384 O-ring (705)	Buy now
68	9010508036 Bolt, flange	Buy now
69	9020108023 Washer, plate	Buy now
70	9370009M00 Nipple, grease(6t4)	Buy now

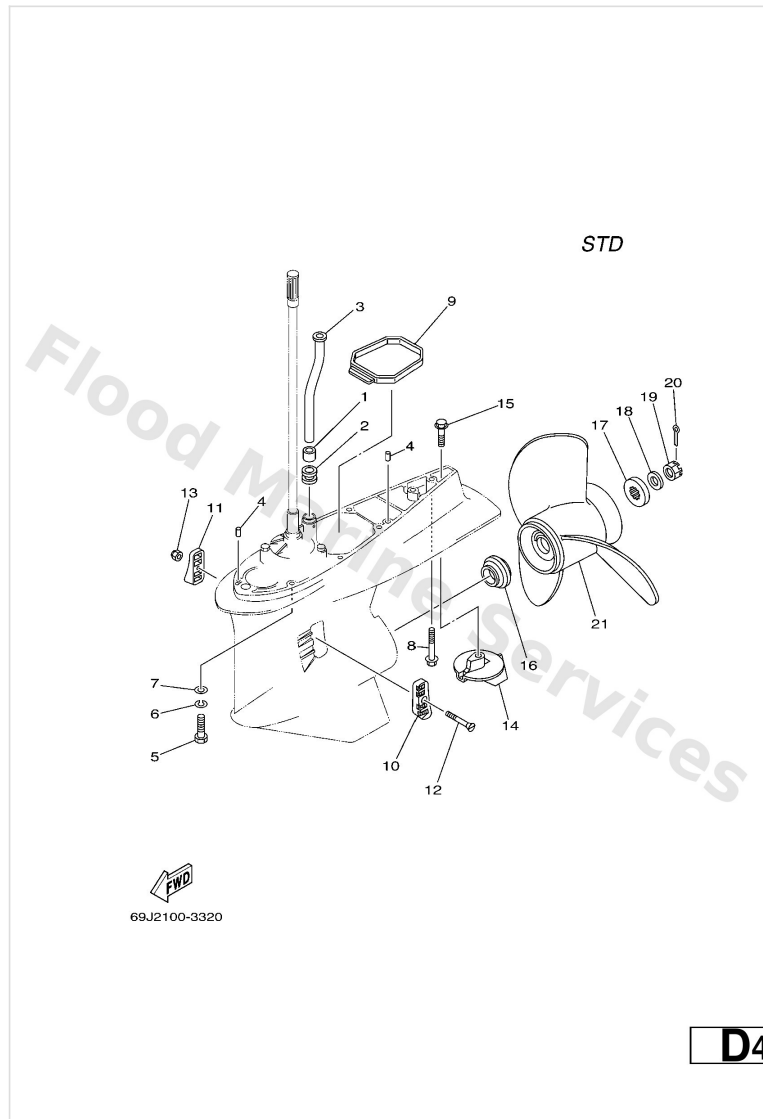
Lower Casing & Drive 1



C7

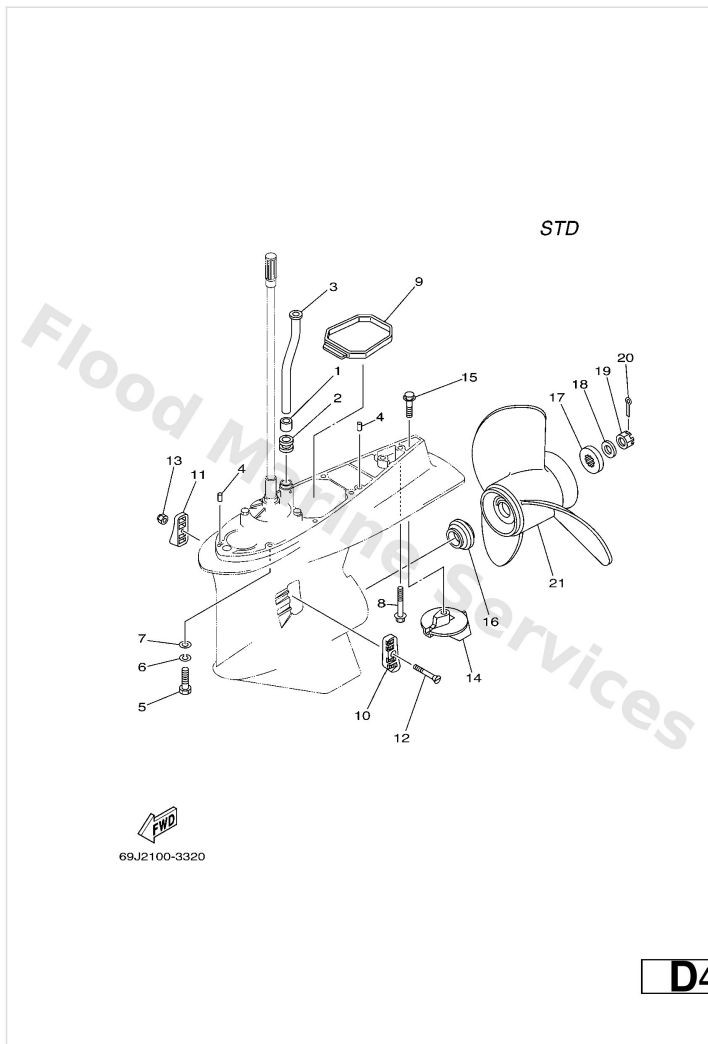
Ref	Part	
71	69J45361008D Cap, lower casing	Buy now
72	9709508020 Bolt, hexagon	Buy now

Lower Casing & Drive 2



Ref	Part	
1	6E54436500 Damper, water seal 1	Buy now
2	6E54436600 Damper, water seal 2	Buy now
3	69J4436100 Tube, water 1 X	Buy now
3	69J4436110 Tube, water 1 U	Buy now
4	9360812M05 Pin, dowel b (6e5)	Buy now
5	9709510045 Bolt(64d) X	Buy now
6	9299510100 Ybs67-10 washer, spring X	Buy now
7	9299510600 Washer, plate X	Buy now
8	9011910009 Bolt, with washer U	Buy now
8	9011910MA2 Bolt, with washer X	Buy now
9	69J4537500 Damper, seal	Buy now
10	61A4521410 Cover, water inlet 1	Buy now
11	61A4521510 Cover, water inlet 2	Buy now
12	9015205003 Screw, countersunk	Buy now
13	9018505002 Nut nylon (sus)(ex4)	Buy now

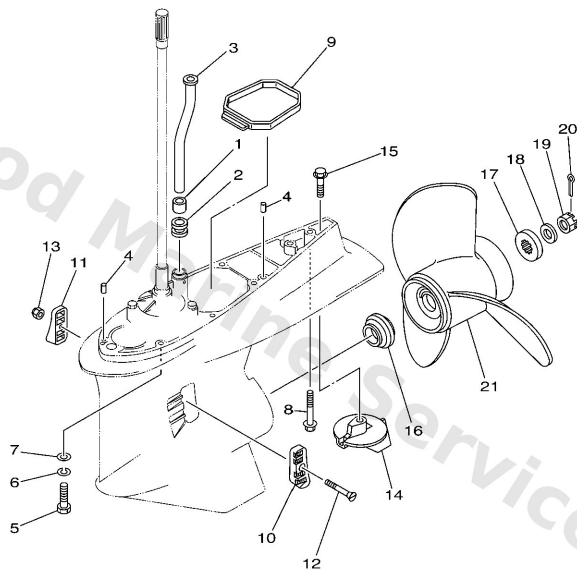
Lower Casing & Drive 2



Ref	Part	
14	61A4537100 Anode	Buy now
15	9010510M00 Bolt, hexagon (663)	Buy now
16	69J4598700 Spacer 1	Buy now
17	6884599701 Spacer 2	Buy now
18	9299018200 Washer (6e5)	Buy now
19	9017118M04 Nut, castle (6e5)	Buy now
20	9149040030 Pin, cotter (663)	Buy now
21	61A459720098 Propeller (3x14-1/2"x21"-t) UR	Buy now
21	6G5459700298 Propeller (3x15-1/4 x15 -m) UR	Buy now
21	6G5459720298 Propeller (3x13-3/4 x21 -m) UR	Buy now
21	6G5459740398 Propeller (3x13-3/4"x19"-m2) UR	Buy now
21	6G5459780398 Propeller (3x13-3/4"x17"-m2) UR	Buy now
21	61A459740098 Propeller (3x14-1/2"x19"-t) UR	Buy now
21	61A459780098 Propeller (3x15"x17"-t) UR	Buy now
21	66K45974B0 Propeller (3X14-1/2"X23"-M2) UR	Buy now

Lower Casing & Drive 2

STD

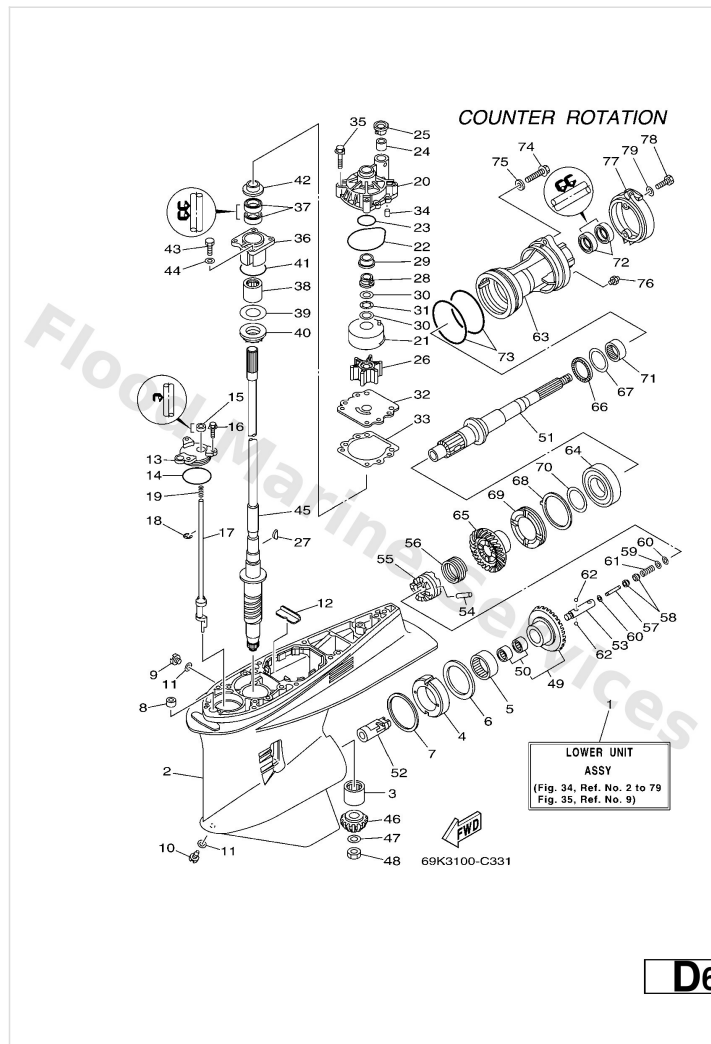


69J2100-3320

D4

Ref	Part	
21	6R445970A0 Propeller (3X15-1/4"X19"-M) UR	Buy now
21	6R445972A0 Propeller (3X14-7/8"X21"-M) UR	Buy now
21	6R445974A0 Propeller (3X14-1/2"X23"-M) UR	Buy now
21	6R445976A0 Propeller (3X14-1/2"X15"-M) UR	Buy now
21	6R445978A0 Propeller (3X15-1/4"X17"-M) UR	Buy now

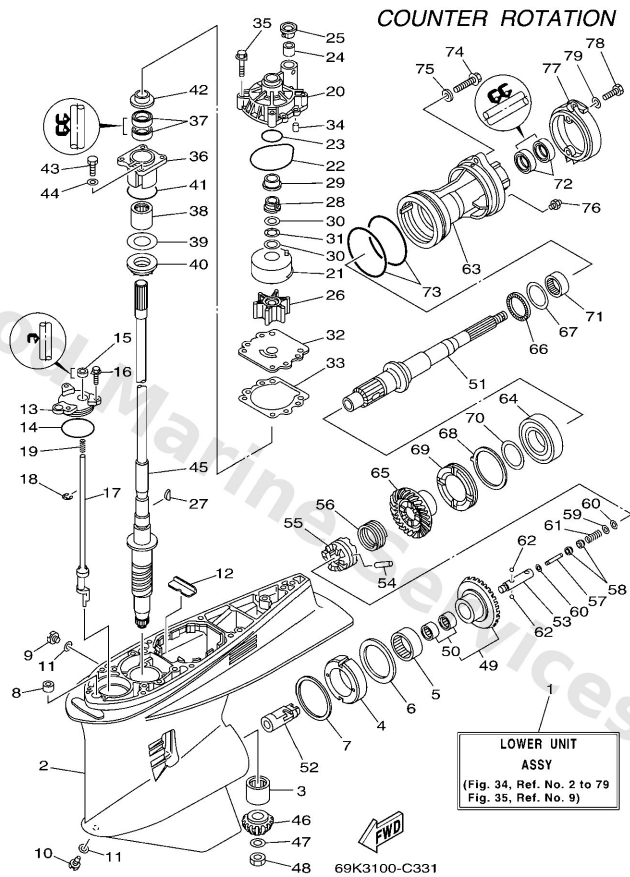
Lower Casing & Drive 3



D6

Ref	Part	
1	69K45300218D Lower unit assembly X	Buy now
2	61A45301108D Casing, lower	Buy now
3	93311832v2 Bearing	Buy now
4	61B4553801 Spacer 1	Buy now
5	93315660W3 Bearing, cylindrical(61b)	Buy now
6	93341670V0 Bearing, thrust (61b)	Buy now
7	61A455670010 Shim (t:0.10mm) UR	Buy now
7	61A455670012 Shim (t:0.12mm) UR	Buy now
7	61A455670015 Shim (t:0.15mm) UR	Buy now
7	61A455670018 Shim (t:0.18mm) UR	Buy now
7	61A455670030 Shim (t:0.30mm) UR	Buy now
7	61A455670040 Shim (t:0.40mm) UR	Buy now
7	61A455670050 Shim (t:0.50mm) UR	Buy now
8	6634436600 Damper, water seal 2	Buy now
9	9034008002 Plug, straight screw	Buy now

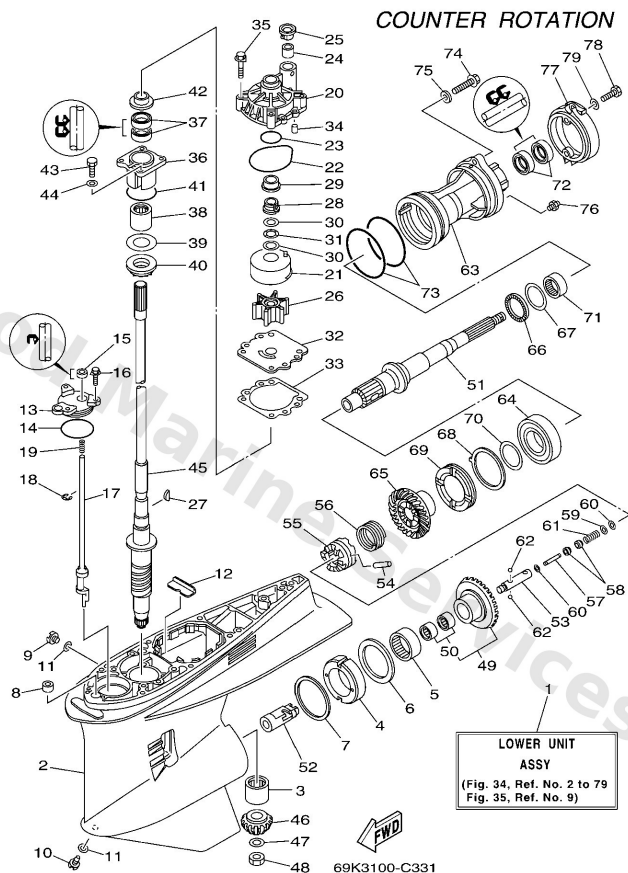
Lower Casing & Drive 3



D6

Ref	Part	
10	6884534110 Plug, drain	Buy now
11	9043008020 Gasket	Buy now
12	61A453760094 Guide, seal damper	Buy now
13	61A4532101 Plate	Buy now
14	9321064488 93210-64488	Buy now
15	9310609014 Oil seal	Buy now
16	9011906M10 Bolt, with washer	Buy now
17	69K4415000 Shift cam assembly	Buy now
18	9900108600 Circlip(2r6)	Buy now
19	9050111M10 Spring, compression (663)	Buy now
20	61A4431101 Housing, water pump	Buy now
21	61A4432202 Insert, cartridge	Buy now
22	9321086M38 O-ring (6e5)	Buy now
23	9321037160 O-ring (6g8)	Buy now
24	6E54436500 Damper, water seal 1	Buy now

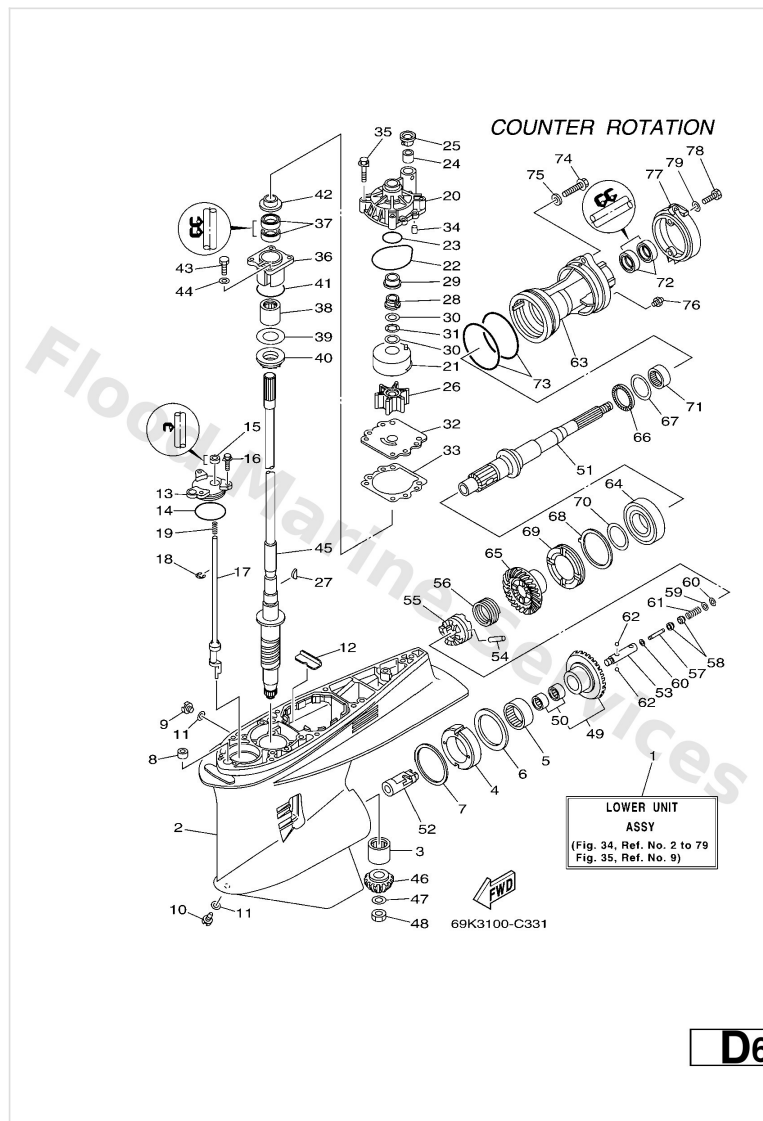
Lower Casing & Drive 3



D6

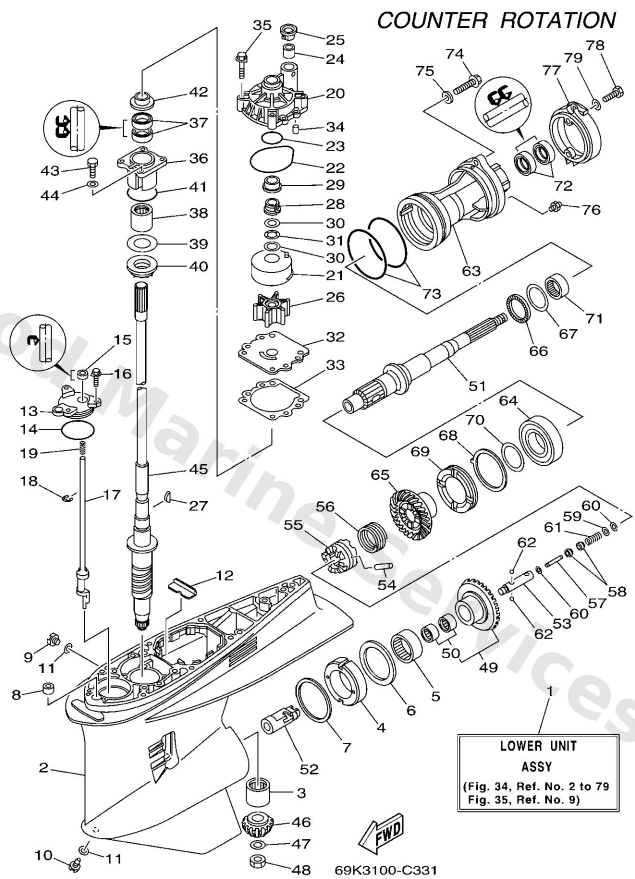
Ref	Part	
25	6E54431200 Cover, water pump housing	Buy now
26	6E54435201 Impeller	Buy now
27	9028004M05 Key, woodruff (6e5)	Buy now
28	61A4553800 Spacer, 1	Buy now
29	61A4552700 Collar, drive shaft	Buy now
30	9020122M01 Washer, plate(61a)	Buy now
31	9020622M19 Washer, wave(61a)	Buy now
32	6G54432300 Outer plate, cartridge	Buy now
33	6E544315A0 Gasket,water pump	Buy now
34	9360612019 Pin, dowel (614)	Buy now
35	9011908M14 Bolt, with washer	Buy now
36	61A453310094 Housing, bearing	Buy now
37	9310128M16 Oil seal (6e5)	Buy now
38	93317330U2 Bearing, cylindrical(6k0)	Buy now
39	61A455870010 Shim (t:0.10mm) UR	Buy now

Lower Casing & Drive 3



Ref	Part	
39	61A455870012 Shim (t:0.12mm) UR	Buy now
39	61A455870015 Shim (t:0.15mm) UR	Buy now
39	61A455870018 Shim (t:0.18mm) UR	Buy now
39	61A455870030 Shim (t:0.30mm) UR	Buy now
39	61A455870040 Shim (t:0.40mm) UR	Buy now
39	61A455870050 Shim (t:0.50mm) UR	Buy now
40	93341930U9 Bearing	Buy now
41	9321055M14 O-ring (70e)	Buy now
42	6E54534400 Cover, oil seal	Buy now
43	9709508025 Bolt (62g)	Buy now
44	9299508600 Washer, plain (663)	Buy now
45	69J4550100 Drive shaft comp. X	Buy now
46	69J4555100 Pinion	Buy now
47	9020116M00 Washer, plate(6t5)	Buy now
48	9017016M19 Nut(6t5)	Buy now

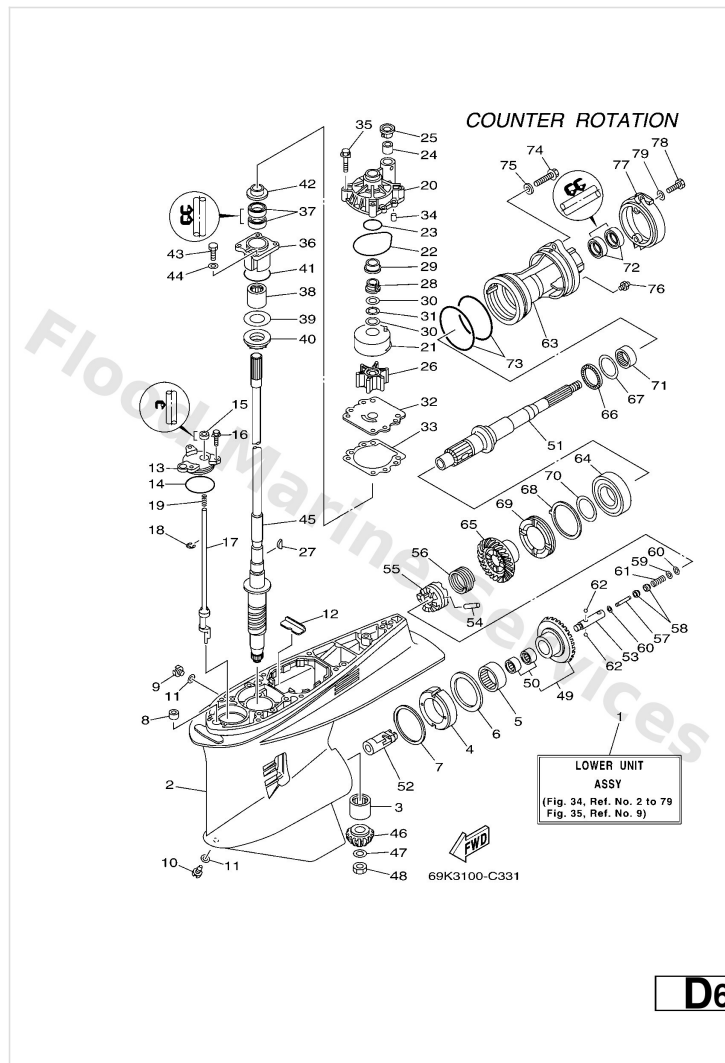
Lower Casing & Drive 3



D6

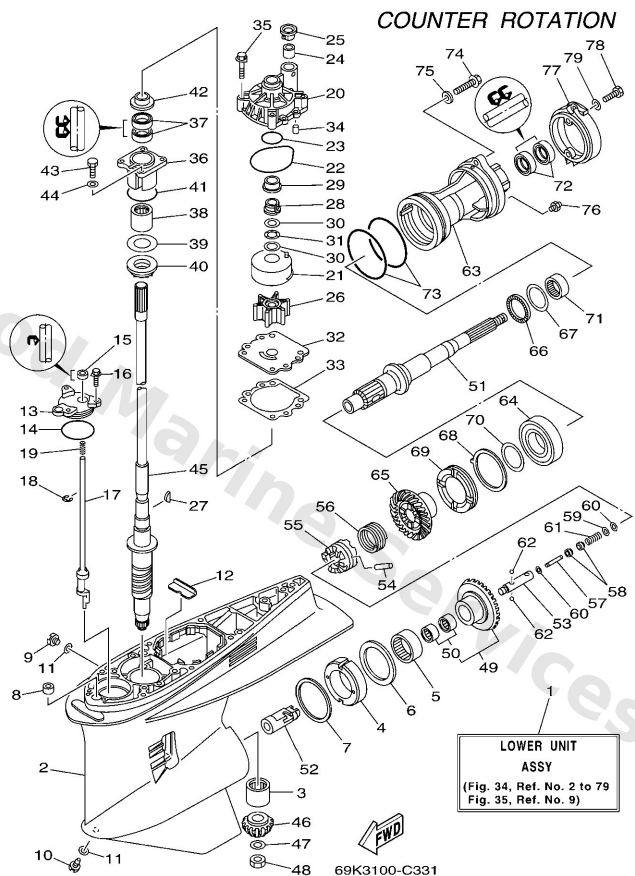
Ref	Part	
49	69K4556000 Gear	Buy now
50	93317428U7 Bearing	Buy now
51	69K4561100 Shaft, propeller	Buy now
52	61B4564101 Shifter	Buy now
53	61A4563401 Slide, shift	Buy now
54	61A4563200 Pin, cross	Buy now
55	69J4563100 Clutch, dog	Buy now
56	61A4563300 Ring, cross pin	Buy now
57	6H14566800 Shaft, free 1	Buy now
58	61A4563500 Plunger, shift	Buy now
59	9020102M00 Washer, plate(61a)	Buy now
60	9018302M03 Nut, spring (6h1)	Buy now
61	9050110M77 Spring, compression(61a)	Buy now
62	9350104011 Ball	Buy now
63	69K453320094 Housing, bearing	Buy now

Lower Casing & Drive 3



Ref	Part	
64	9333200048 Bearing(6k0)	Buy now
65	69K4557100 Gear	Buy now
66	93341440U5 Bearing, thrust (6k0)	Buy now
67	6K1455780110 Shim (t:0.10mm) UR	Buy now
67	6K1455780112 Shim (t:0.12mm) UR	Buy now
67	6K1455780115 Shim (t:0.15mm) UR	Buy now
67	6K1455780118 Shim (t:0.18mm) UR	Buy now
67	6K1455780130 Shim (t:0.30mm) UR	Buy now
67	6K1455780140 Shim (t:0.40mm) UR	Buy now
67	6K1455780150 Shim (t:0.50mm) UR	Buy now
68	61B4538300 Washer, claw	Buy now
69	69K4538400 Nut	Buy now
70	69K4557700 Shim (t:0.10mm) UR	Buy now
70	69K4557710 Shim (t:0.12mm) UR	Buy now
70	69K4557720 Shim (t:0.15mm) UR	Buy now

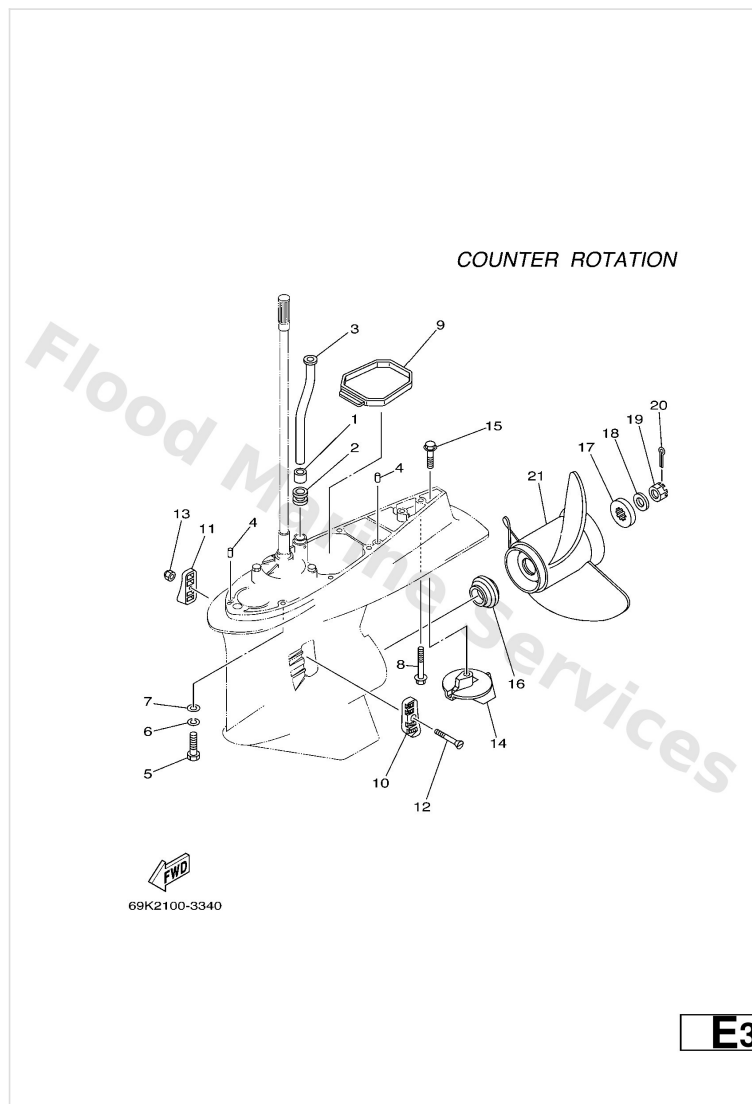
Lower Casing & Drive 3



D6

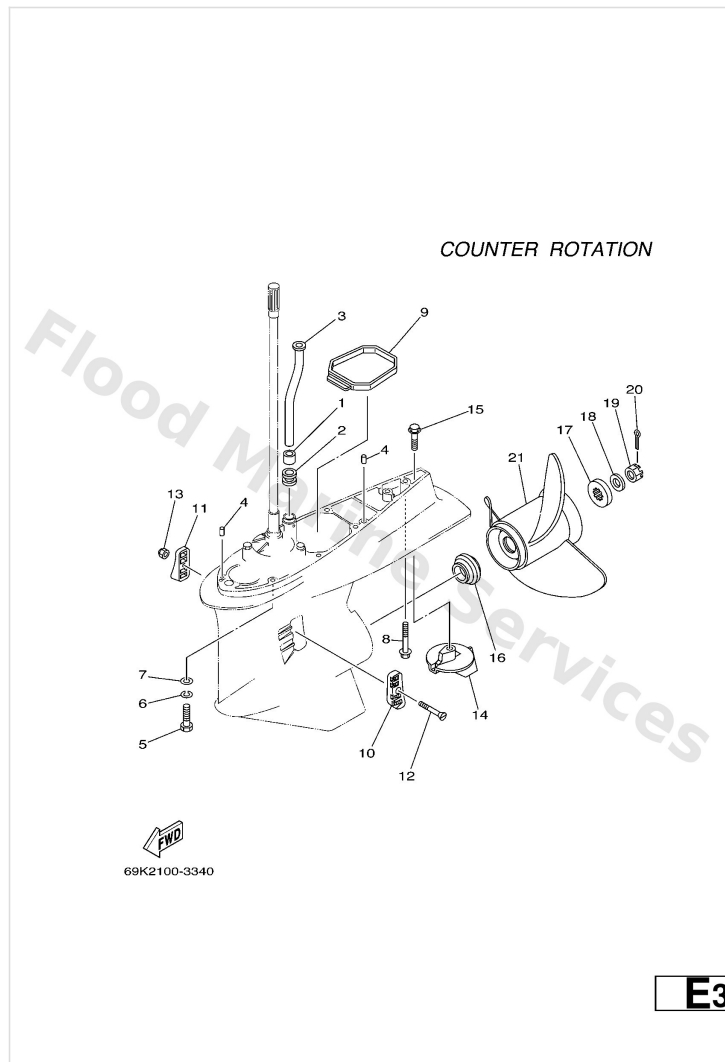
Ref	Part	
70	69K4557730 Shim (t:0.18mm) UR	Buy now
70	69K4557740 Shim (t:0.30mm) UR	Buy now
70	69K4557750 Shim (t:0.40mm) UR	Buy now
70	69K4557760 Shim (t:0.50mm) UR	Buy now
71	9331543061 Bearing	Buy now
72	9310130M17 Oil seal (6e5)	Buy now
73	9321104384 O-ring (705)	Buy now
74	9010508036 Bolt, flange	Buy now
75	9020108023 Washer, plate	Buy now
76	9370009M00 Nipple, grease(6t4)	Buy now
77	69J45361008D Cap, lower casing	Buy now
78	9709508020 Bolt, hexagon	Buy now

Lower Casing & Drive 4



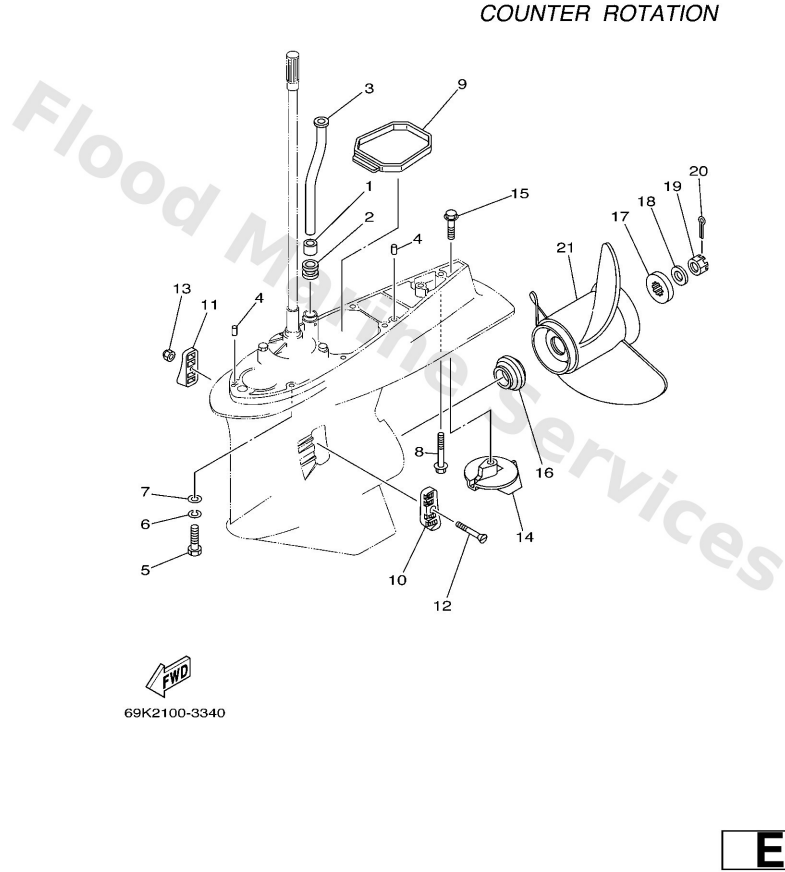
Ref	Part	
1	6E54436500 Damper, water seal 1	Buy now
2	6E54436600 Damper, water seal 2	Buy now
3	69J4436100 Tube, water 1 X	Buy now
4	9360812M05 Pin, dowel b (6e5)	Buy now
5	9709510045 Bolt(64d) X	Buy now
6	9299510100 Ybs67-10 washer, spring X	Buy now
7	9299510600 Washer, plate X	Buy now
8	9011910MA2 Bolt, with washer X	Buy now
9	69J4537500 Damper, seal	Buy now
10	61A4521410 Cover, water inlet 1	Buy now
11	61A4521510 Cover, water inlet 2	Buy now
12	9015205003 Screw, countersunk	Buy now
13	9018505002 Nut nylon (sus)(ex4)	Buy now
14	61A4537100 Anode	Buy now
15	9010510M00 Bolt, hexagon (663)	Buy now

Lower Casing & Drive 4



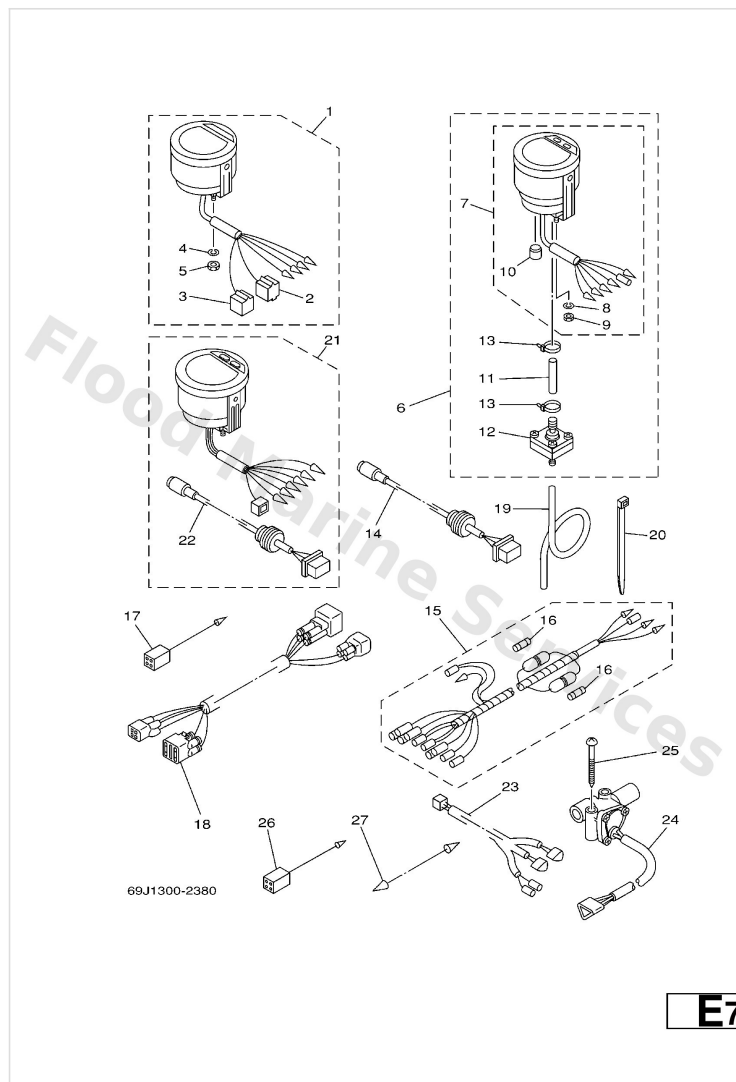
Ref	Part	
16	69J4598700 Spacer 1	Buy now
17	6884599701 Spacer 2	Buy now
18	9299018200 Washer (6e5)	Buy now
19	9017118M04 Nut, castle (6e5)	Buy now
20	9149040030 Pin, cotter (663)	Buy now
21	61B459720098 Propeller (ss 3x14-1/2"x21"-tl) UR	Buy now
21	61B459740098 Propeller (3x14-1/2"x19"-tl) UR	Buy now
21	61B459780098 Propeller (3x5"x17"-tl) UR	Buy now
21	6K1459700198 Propeller (3x15-1/4"x15"-ml) UR	Buy now
21	6K1459720198 Propeller (3x13-3/4"x21"-ml) UR	Buy now
21	6K1459740298 Propeller (3x13-3/4"x19"-ml1) UR	Buy now
21	6K1459780298 Propeller (3x13-3/4"x17"-ml1) UR	Buy now
21	6R145970A0 Propeller, Ss (3 X 15-1/4" X 19"-MI) UR	Buy now
21	6R145972A0 Propeller (3X14-7/8"X21"-MI) UR	Buy now
21	6R145974A0 Propeller (3X14-1/2"X23"-MI) UR	Buy now

Lower Casing & Drive 4



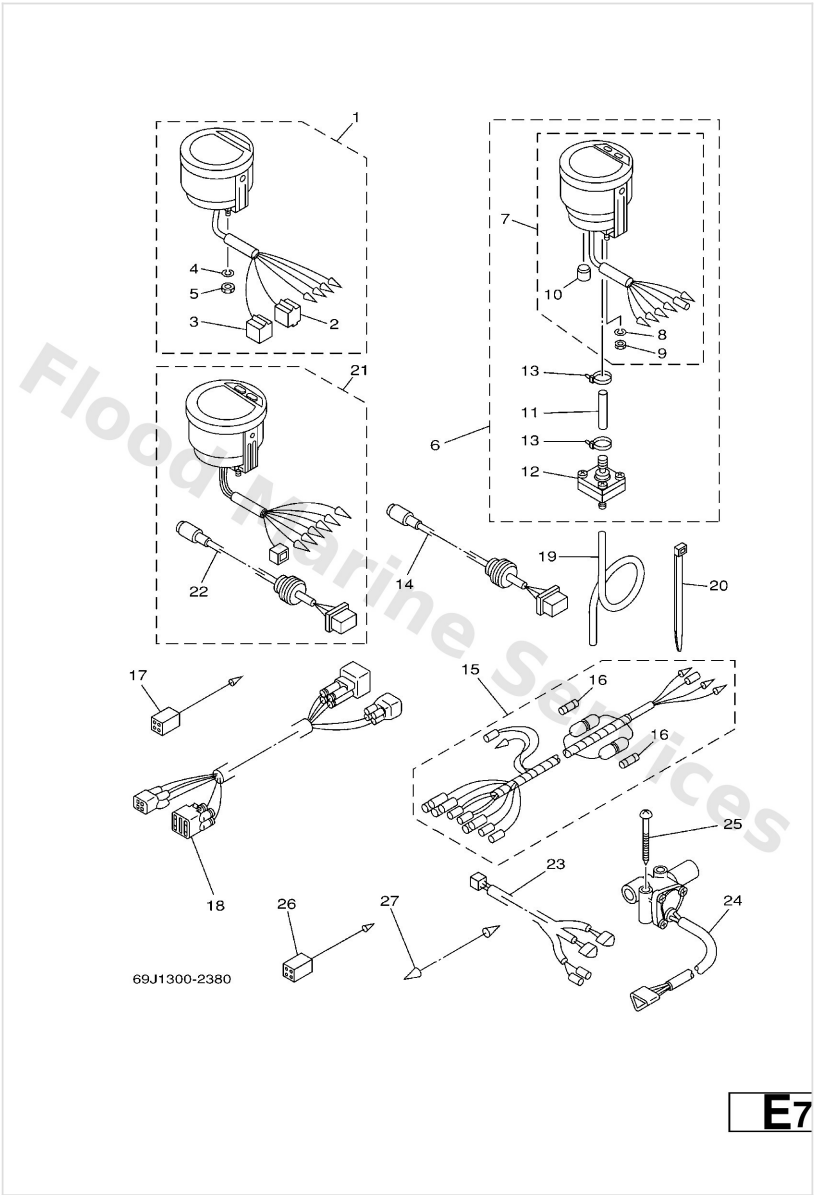
Ref	Part	
21	6R145976A0 Propeller (3X15-1/4"X15"-MI) UR	Buy now
21	6R145978A0 Propeller (3X15-1/4"x17"-MI) UR	Buy now

Meter



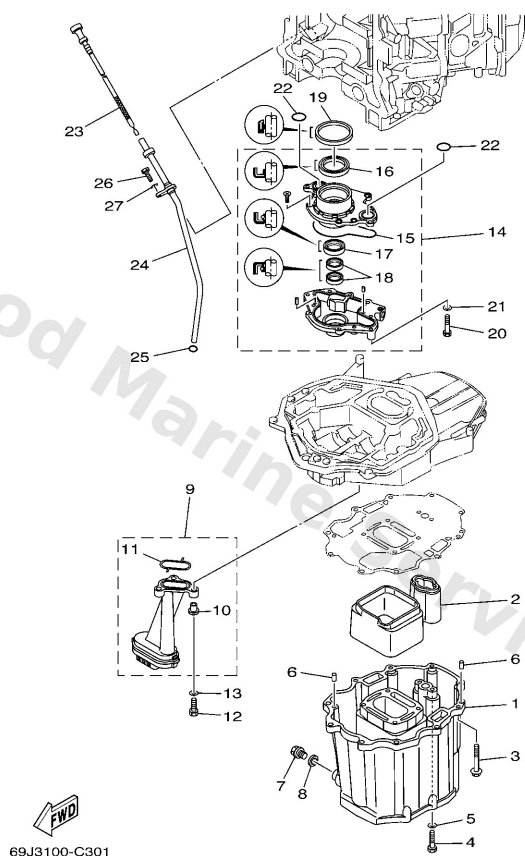
Ref	Part	
1	6Y58350T03 Digital tachometer assembly AP	Buy now
2	9E45004433 Housing, connector (m-4-w) M-4-W	Buy now
3	9E45004533 Housing, f-4-w(5pcs) F-4-W	Buy now
4	9299004100 Ybs67-4 washer, spring	Buy now
5	9538004600 Nut,hex	Buy now
6	6Y583500S5 Meter assembly AP	Buy now
7	6Y583570S5 Speedometer assembly	Buy now
10	6Y583533T2 Grommet	Buy now
11	6Y58355731 Tube	Buy now
12	6Y58372800 Connector assembly	Buy now
20	9046511M10 Clamp AP	Buy now
14	6Y587122S0 Cord assembly 1 AP	Buy now
15	6Y58355300 Wire, lead (l=2.5m) AP	Buy now
15	6Y583553M0 Wire, lead (l=2.5m) AP	Buy now
16	1E68215100 Fuse (10a) FOR 6Y5-83553-M0	Buy now

Meter



Ref	Part	
17	6Y58211700 Wire, lead AP	Buy now
18	68F8255380 Extension, wire lead (8m) AP	Buy now
18	68F8255390 Extension, wire lead (9m) AP	Buy now
19	6Y58355710 Tube (8m) AP	Buy now
21	6Y58350F00 Fuel meter movement assembly AP	Buy now
23	6Y583553F1 Wire, lead AP	Buy now
24	6Y58575201 Sender unit assembly, fuel meter AP	Buy now
25	9015806002 Screw, Wood AP	Buy now
27	7038253100 Wire, lead AP	Buy now

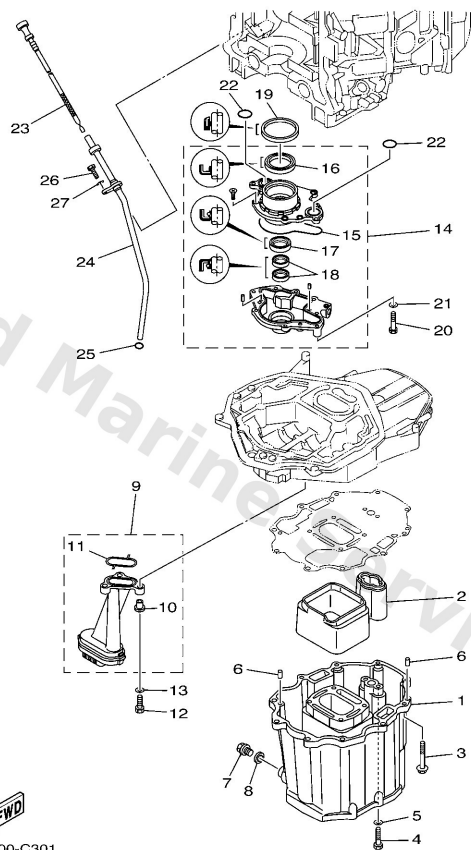
Oil Pan



C6

Ref	Part	
1	69J15311005B Oil pan	Buy now
2	69J1576100 Seal, rubber 1	Buy now
3	9757508560 Bolt, hexagon w/w deep recess	Buy now
4	9709508035 Bolt(70w)	Buy now
5	9299508600 Washer, plain (663)	Buy now
6	9360816M16 Pin, dowel(6t4)	Buy now
7	9034014M06 Plug, straight screw(62y)	Buy now
8	9043014M09 Gasket	Buy now
9	69J1341100 Strainer, oil	Buy now
10	9038706M64 Collar	Buy now
11	69J1341500 Seal, oil strainer	Buy now
12	9702706025 Bolt, hexagon	Buy now
13	9290706600 Washer(6ta)	Buy now
14	69J1330000 Oil pump assembly	Buy now
15	69J1332900 Gasket, pump cover	Buy now

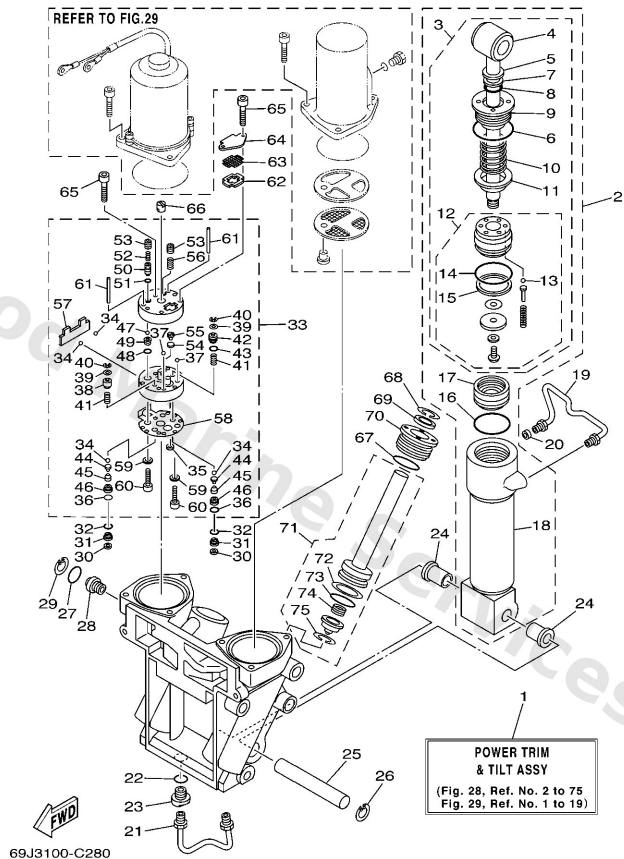
Oil Pan



C6

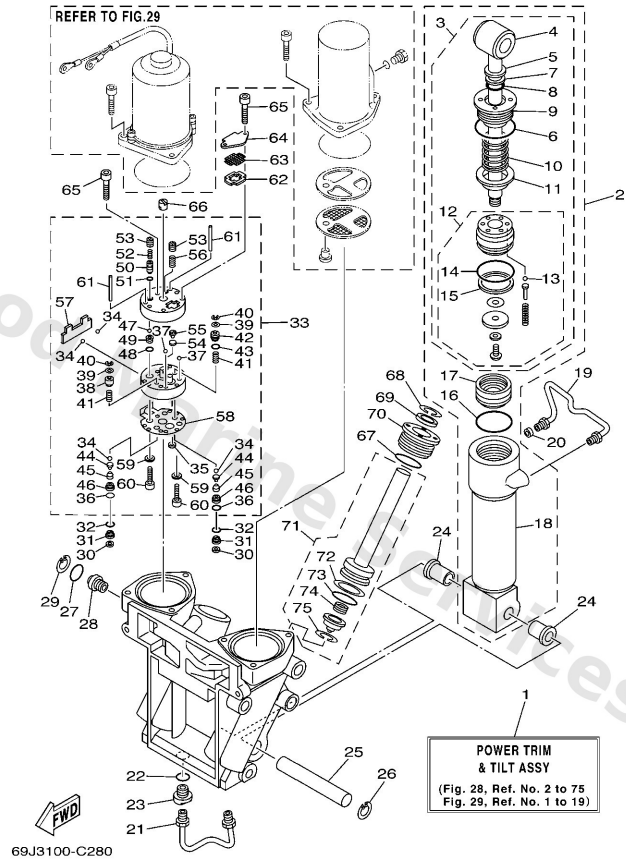
Ref	Part	
16	69J1333800 Oil seal	Buy now
17	69J1311900 Oil seal	Buy now
18	69J1363100 Oil seal	Buy now
19	69J1135500 Seal, cylinder 1	Buy now
20	9709506040 Bolt (682)	Buy now
21	9299506600 Washer, plain (646)	Buy now
22	9321025552 O-ring (22f)	Buy now
23	69J1536200 Plug, Oil Level	Buy now
24	69J1537700 Guide Inlet	Buy now
25	9321019MJ3 O-ring	Buy now
26	9709506020 Bolt(7u8)	Buy now

Power Trim & Tilt Assy 1



Ref	Part	
1	69J43800014D Power trim & tilt assembly	Buy now
2	69J4384001 Power tilt assembly	Buy now
3	69J4381001 Tilt piston sub assembly	Buy now
4	69J4380100 Rod	Buy now
5	9310619N50 Oil seal	Buy now
6	6H14386100 O-ring	Buy now
7	6H14387200 Ring, back up	Buy now
8	61A4389H00 O-ring	Buy now
9	61A4381100 Screw, cylinder end	Buy now
10	69J4384H00 Spring	Buy now
11	69J4382E00 Adaptor 2	Buy now
12	69J4380P01 Piston sub assembly	Buy now
13	9350532038 Ball(7fk)	Buy now
14	61A4386100 O-ring	Buy now
15	61A4387100 Ring, back up	Buy now

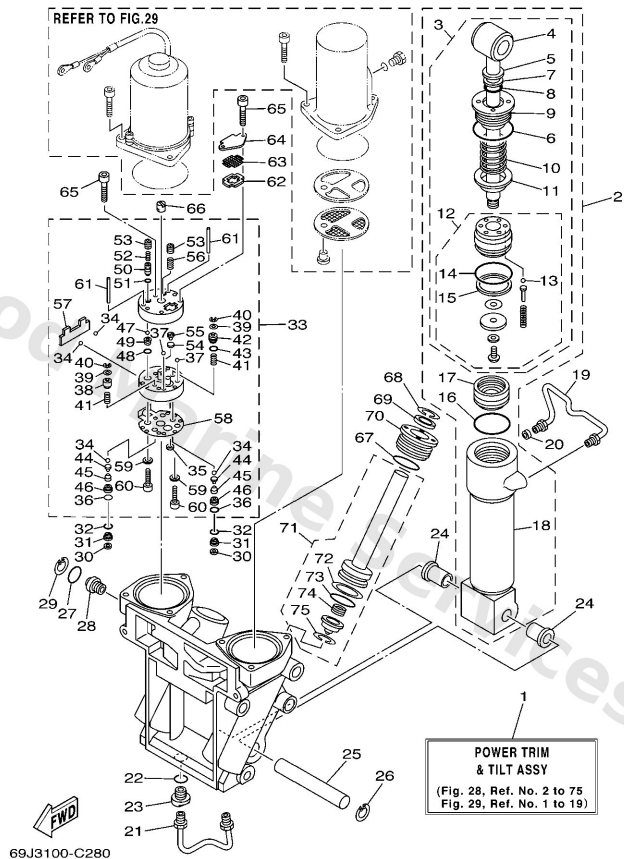
Power Trim & Tilt Assy 1



B6

Ref	Part	
17	6H14381400 Piston, free	Buy now
18	61A4381301 Cylinder, tilt	Buy now
19	61A4383501 Pipe	Buy now
20	69J4388J00 Plug 2	Buy now
21	69J4383300 Pipe	Buy now
22	9321017239 O-ring (1j7)	Buy now
23	69J4388E00 Bolt ,screw	Buy now
24	9038618M14 Bushing (6e5)	Buy now
25	61A4381800 Pin, lower shock mount	Buy now
26	61A4387600 Ring, snap	Buy now
27	9321018397 O-ring (6g5)	Buy now
28	69J4384500 Screw, manual release	Buy now
29	6H14387500 Ring, snap	Buy now
30	69J4381C00 Filter 3	Buy now
31	69J4389900 Plate stopper	Buy now

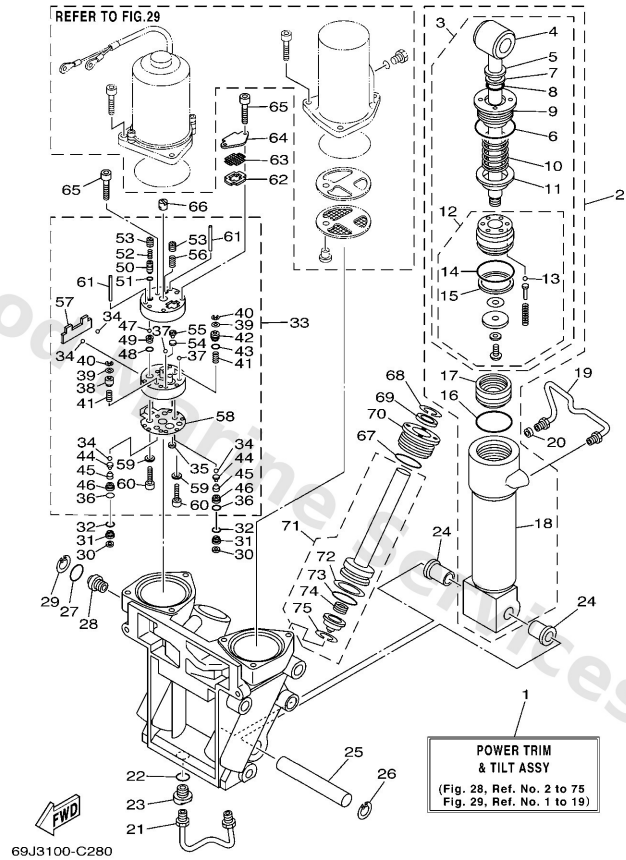
Power Trim & Tilt Assy 1



B6

Ref	Part	
32	69J4389J00 O-ring	Buy now
33	69J4383001 Gear pump assembly	Buy now
37	9350316003 Ball	Buy now
38	69J4384M00 Piston, shuttle 2	Buy now
39	69A4384F00 Seal, main valve	Buy now
40	9900103600 Circlip(6I5)	Buy now
41	69J4389400 Spring, shuttle return	Buy now
42	69J4384100 Piston, shuttle	Buy now
43	6H14388300 O-ring	Buy now
44	60V4386A00 Pin, absorber valve	Buy now
45	69J4385300 Spring, main valve	Buy now
46	69J4389300 Washer	Buy now
47	9350108001 Ball	Buy now
48	9321008391 O-ring	Buy now
49	69J4385100 Seat, relief valve	Buy now

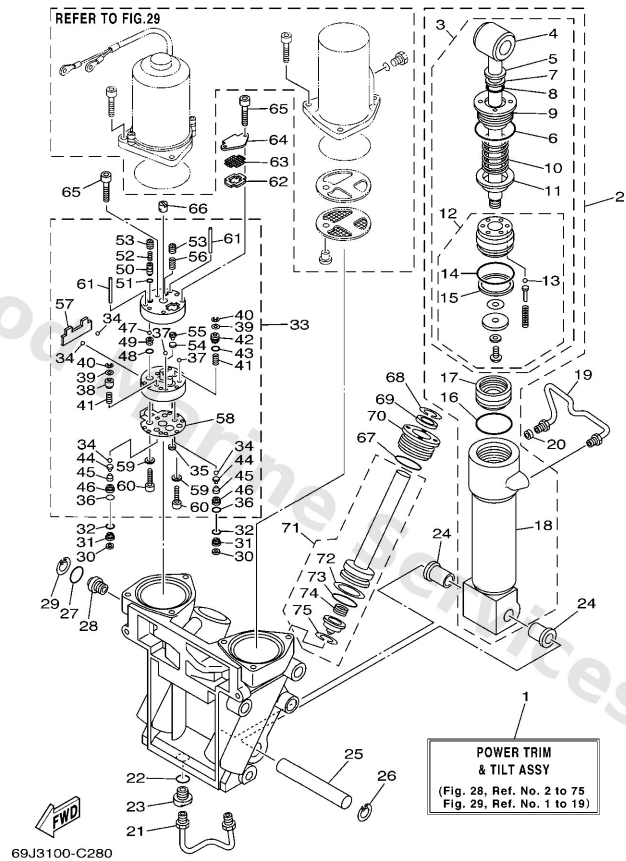
Power Trim & Tilt Assy 1



B6

Ref	Part	
50	69J4384400 Pin, valve support	Buy now
51	93210064A5 O-ring(61a)	Buy now
52	69J4385500 Spring, up relief	Buy now
53	69J4384300 Screw, valve lock	Buy now
54	6H14384G11 Seal, relief valve	Buy now
55	6H14384410 Pin, valve support	Buy now
56	6H14385610 Spring, down relief	Buy now
57	69J4385400 Spring, manual release	Buy now
58	69J4384G00 Seal, relief valve	Buy now
59	CS34387G00 Washer	Buy now
60	9131805025 Bolt,socket	Buy now
61	9360435236 Pin, dowel	Buy now
62	69J4387100 Ring, back up	Buy now
63	69J4381600 Filter 1	Buy now
64	69J4381J00 Plate	Buy now

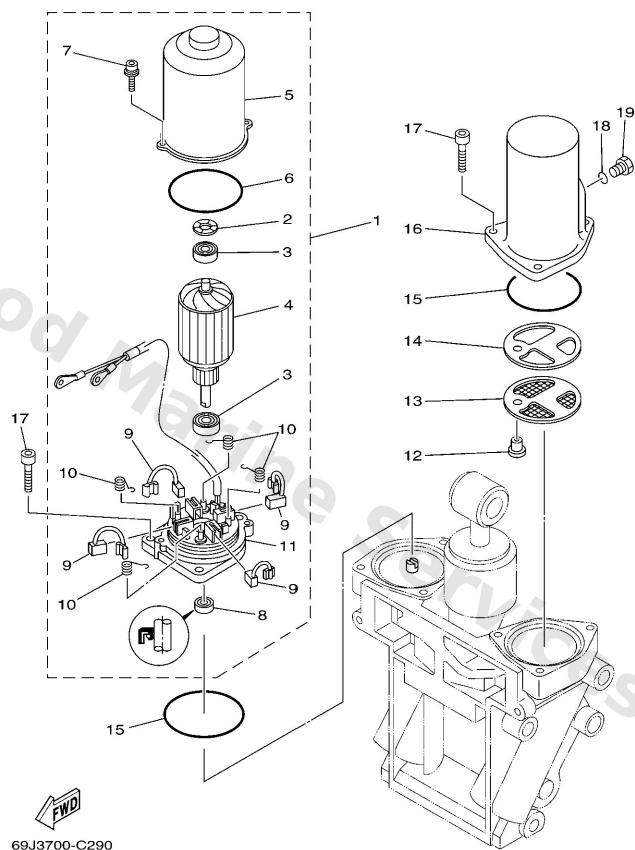
Power Trim & Tilt Assy 1



Ref	Part	
65	9131805040 Bolt, socket	Buy now
66	69J4383100 Connector, shaft	Buy now
68	6T44387501 Ring, snap	Buy now
69	61A4382200 Seal, trim dust	Buy now
70	61A4382100 Screw, trim cylinder end	Buy now
71	69J4382000 Trim piston sub assembly	Buy now
72	61A4387400 Ring, back up	Buy now
73	61A4386400 O-ring	Buy now
74	61A4384H10 Spring	Buy now
75	61A4387510 Ring, snap	Buy now

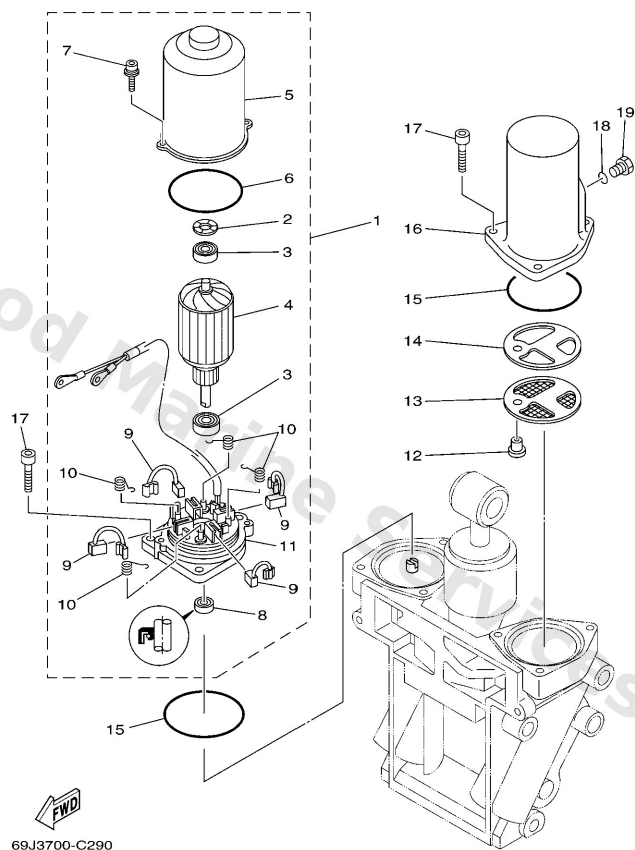
B6

Power Trim & Tilt Assy 2



Ref	Part	
1	69J4388000 Motor assembly	Buy now
2	9020614N50 Washer, wave	Buy now
3	93399999T6 Bearing	Buy now
4	69J4380500 Armature assembly	Buy now
5	69J4380400 Stator assembly	Buy now
6	69J4386100 O-ring	Buy now
7	69J4388600 Bolt	Buy now
8	69J4388200 Oil seal	Buy now
9	69J4389100 Brush 1	Buy now
10	69J4386K00 Spring, brush	Buy now
11	69J4388100 Frame, end	Buy now
12	69J4388H00 Plug	Buy now
13	69J4381700 Filter 2	Buy now
14	69J4388F00 Spacer	Buy now
15	6H14386900 O-ring	Buy now

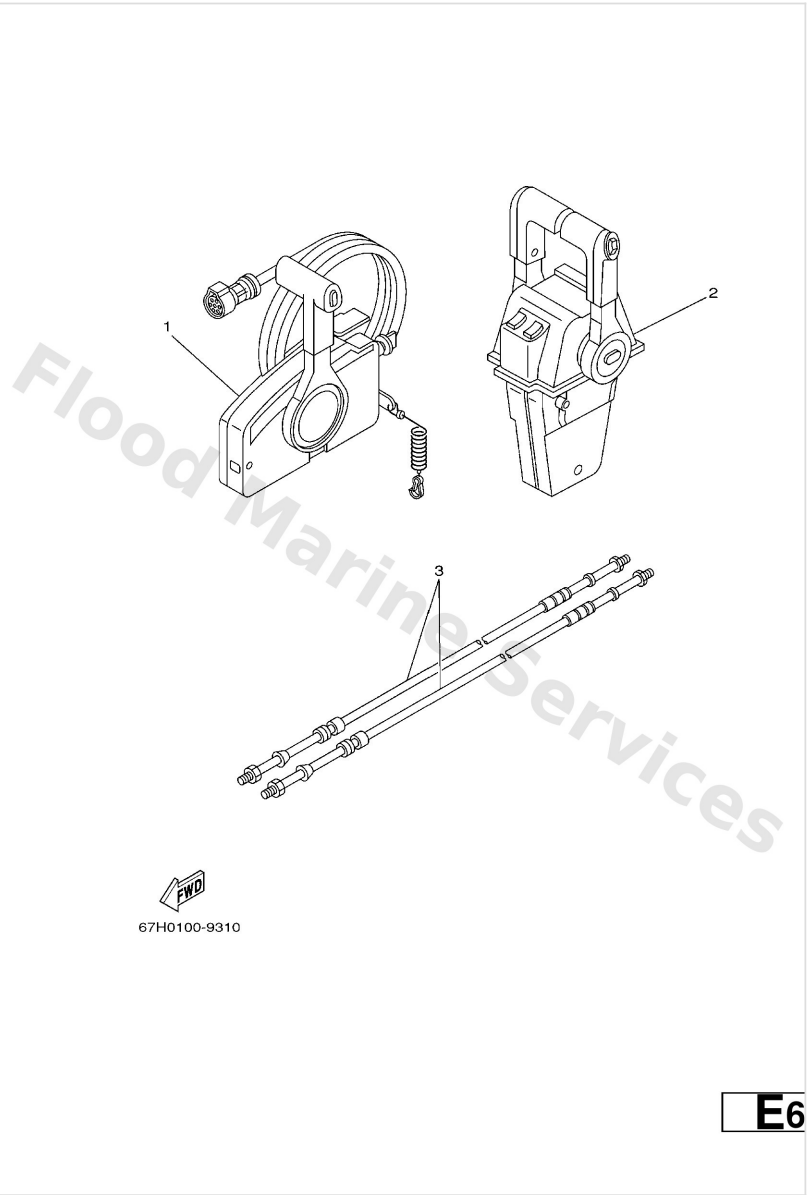
Power Trim & Tilt Assy 2



C2

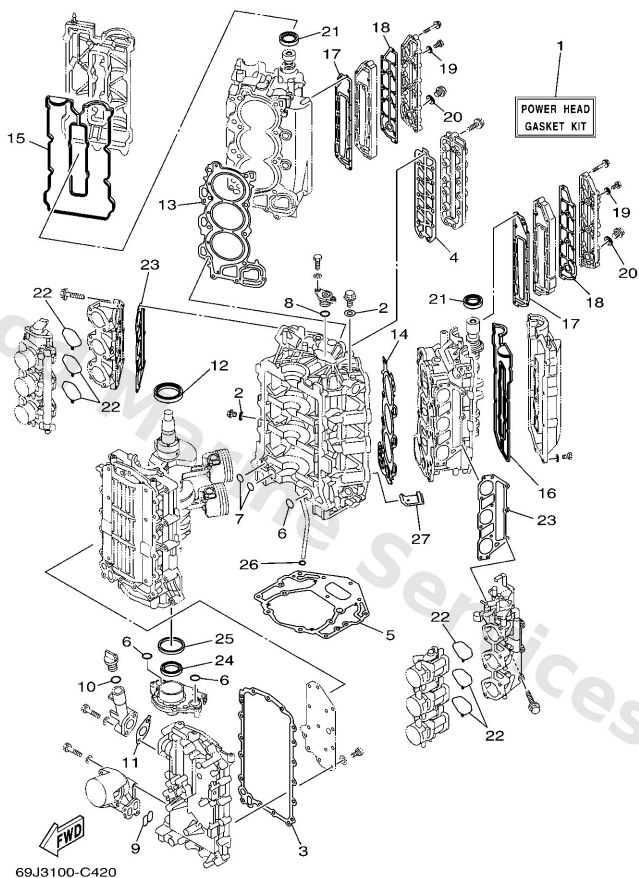
Ref	Part	
16	69J4382800 Body, reservoir	Buy now
17	69J4388800 Bolt, socket	Buy now
18	9321009165 O-ring	Buy now
19	6H14382900 Plug, reservoir	Buy now

Remote Control Box



Ref	Part	
1	7034820517 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	7044820723 Remote Control assembly AP WITH PT/T SW.	Buy now
3	7014832040 Cable, Remote Control L=19F UR	Buy now
3	7014832050 Cable, Remote Control L=15F UR	Buy now
3	7014832060 Cable, Remote Control L=16F UR	Buy now
3	7014832080 Cable, Remote Control L=17F UR	Buy now
3	7014835000 Cable, Remote Control L=21F UR	Buy now

Repair Kit 1

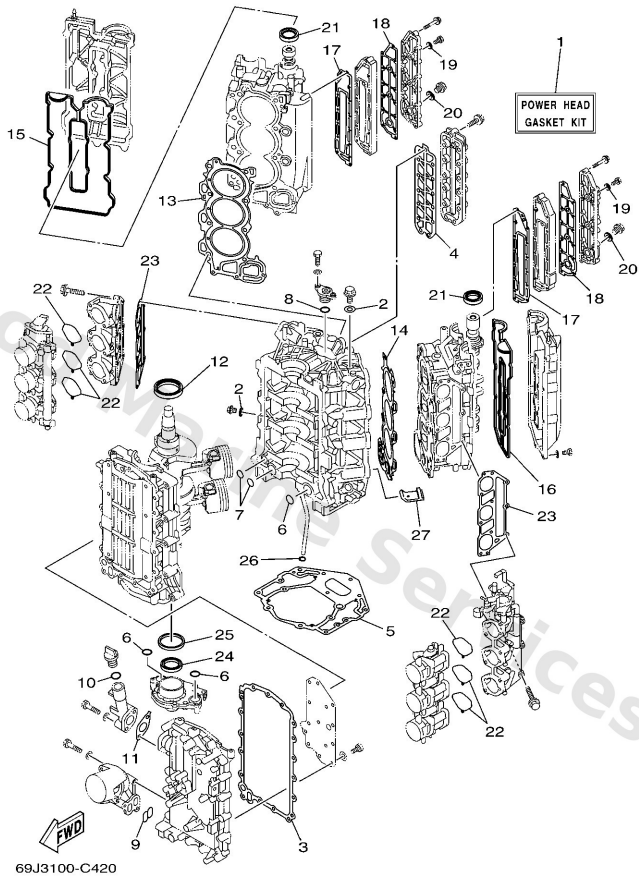


69J3100-C420

F3

Ref	Part	
1	69JW000102 Power head gasket kit	Buy now
2	9043014115 Gasket (663)	Buy now
3	69J1545100 Gasket, crankcase cover 1	Buy now
4	69J1131B00 Gasket, cover	Buy now
5	69J1135110 Gasket, cylinder	Buy now
6	9321025552 O-ring (22f)	Buy now
7	9321019MJ1 O-ring	Buy now
8	9321025647 O-ring (7or)	Buy now
9	69J1347700 Gasket	Buy now
10	9321024M79 O-ring	Buy now
11	69J15364A0 Gasket, oil plug	Buy now
12	9310263004 Oil seal	Buy now
13	69J1118102 Gasket, cylinder head 1	Buy now
14	69J1118202 Gasket, cylinder head 2	Buy now
15	69J1119300 Gasket, head cover 1	Buy now

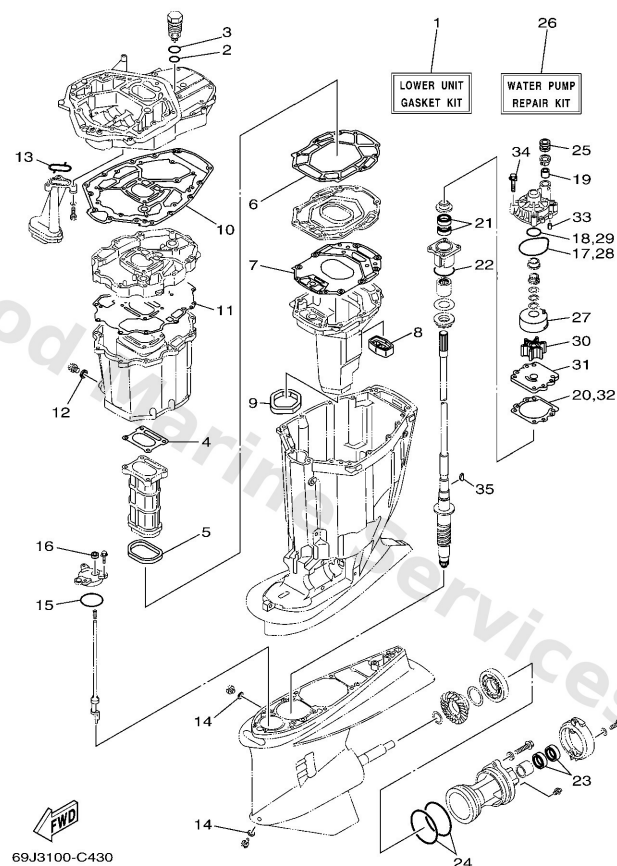
Repair Kit 1



F3

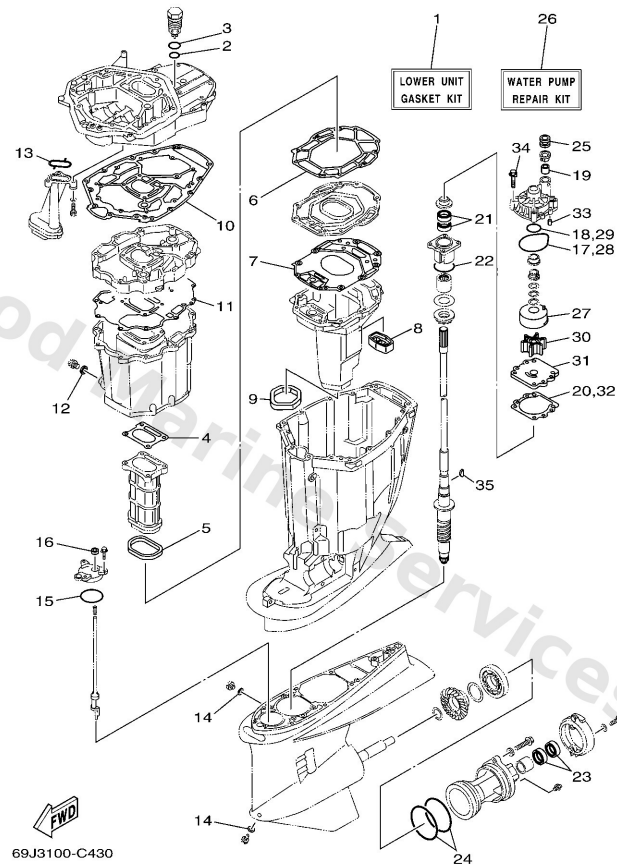
Ref	Part	
16	69J1119400 Gasket, head cover 2	Buy now
17	69J4111200 Gasket, exhaust inner cover	Buy now
18	69J4111400 Gasket, exhaust outer cover	Buy now
19	9043008143 Gasket (256-11198-00)	Buy now
20	9043018130 Gasket (1j7)	Buy now
21	9310238M59 Oil seal	Buy now
22	69J1355700 Gasket	Buy now
23	69J1364500 Gasket, manifold 1	Buy now
24	69J1333800 Oil seal	Buy now
25	69J1135500 Seal, cylinder 1	Buy now
26	9321019Mj3 O-ring	Buy now
27	69J1466400 Grommet, water shut	Buy now

Repair Kit 2



Ref	Part	
1	69JW000121 Lower unit gasket kit	Buy now
2	9321028543 O-ring(72f)	Buy now
3	9321033MG4 O-ring	Buy now
4	69J41134A0 Gasket, exhaust manifold	Buy now
5	69J4113800 Seal, ext. 1	Buy now
6	69J41135A0 Gasket, exhaust manifold	Buy now
7	69J41136A0 Gasket, exhaust manifold 4	Buy now
8	69J4512700 Seal	Buy now
9	69J4512300 Gasket, muffler	Buy now
10	69J4511310 Gasket, upper casing	Buy now
11	69J1531201 Gasket, oil pan	Buy now
12	9043014M09 Gasket	Buy now
13	69J1341500 Seal, oil strainer	Buy now
14	9043008020 Gasket	Buy now
15	9321064488 93210-64488	Buy now

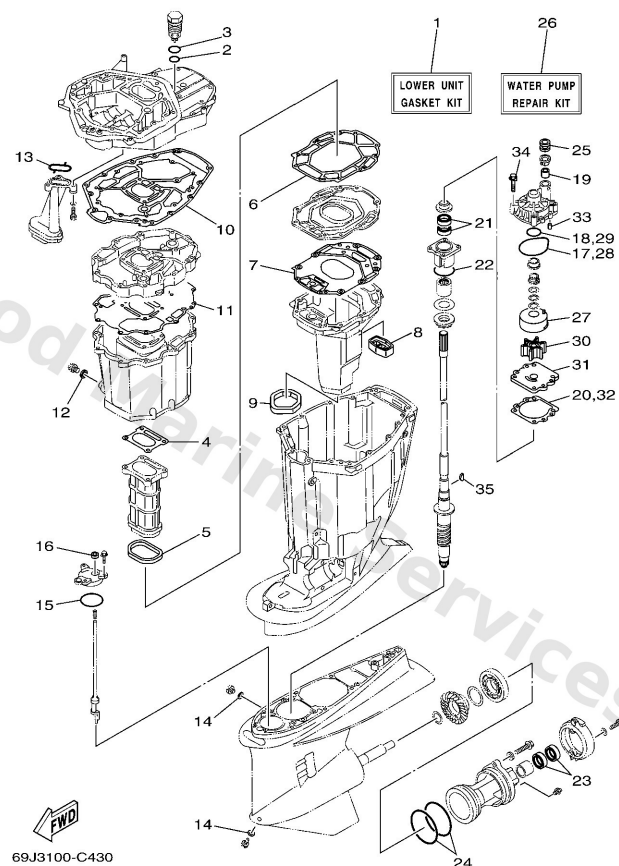
Repair Kit 2



F4

Ref	Part	
16	9310609014 Oil seal	Buy now
17	9321086M38 O-ring (6e5)	Buy now
18	9321037160 O-ring (6g8)	Buy now
19	6E54436500 Damper, water seal 1	Buy now
20	6E544315A0 Gasket, water pump	Buy now
21	9310128M16 Oil seal (6e5)	Buy now
22	9321055M14 O-ring (70e)	Buy now
23	9310130M17 Oil seal (6e5)	Buy now
24	9321104384 O-ring (705)	Buy now
25	6E54436600 Damper, water seal 2	Buy now
26	61AW0078A3 Water pump repair kit	Buy now
27	61A4432202 Insert, cartridge	Buy now
30	6E54435201 Impeller	Buy now
31	6G54432300 Outer plate, cartridge	Buy now
33	9360612019 Pin, dowel (614)	Buy now

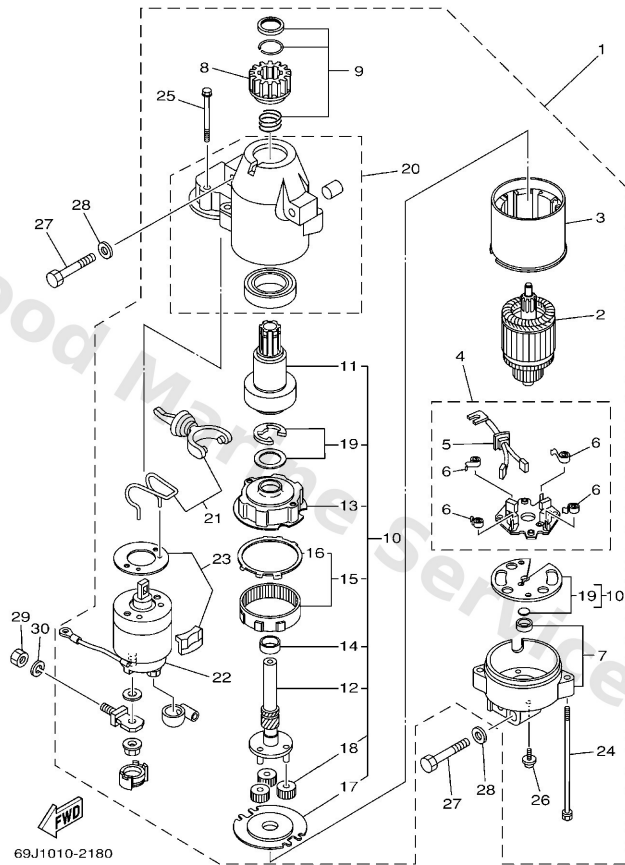
Repair Kit 2



F4

Ref	Part	
34	9011908M14 Bolt, with washer	Buy now
35	9028004M05 Key, woodruff (6e5)	Buy now

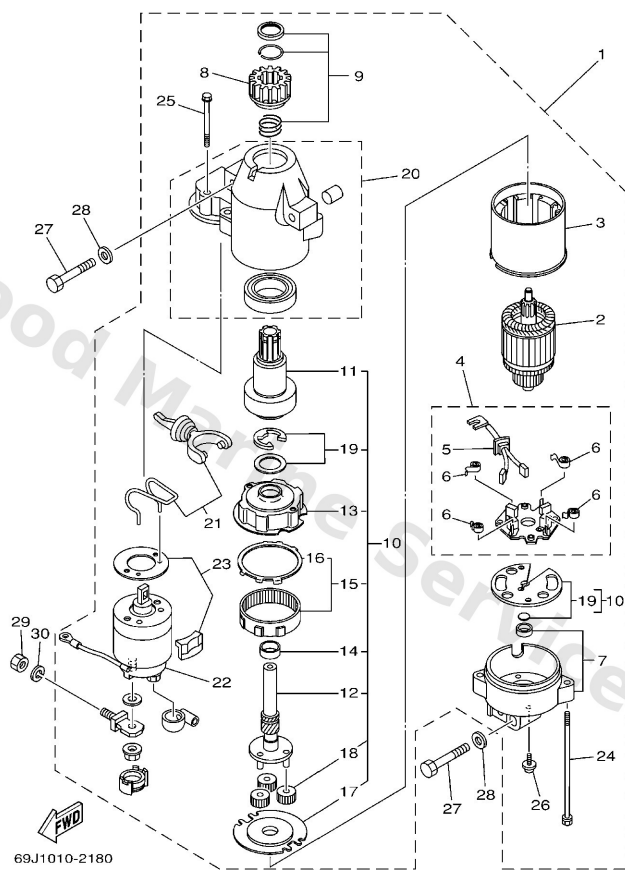
Starting Motor



F4

Ref	Part	
1	69J8180000 Starting motor assembly	Buy now
2	67F8185000 Armature assembly	Buy now
3	67F8181000 Stator assembly	Buy now
4	69J8184000 Brush holder assembly	Buy now
5	69J8180100 Brush set	Buy now
6	67F8181300 Spring, brush	Buy now
7	68F8182000 Rear bracket assembly	Buy now
8	67F8180800 Pinion assembly	Buy now
9	67F8185700 Pinion stopper set	Buy now
10	67F8180700 Gear assembly, starting motor	Buy now
11	67F8183200 Clutch, over run	Buy now
12	67F8183600 Shaft, pinion	Buy now
13	67F8182100 Bracket, center 1	Buy now
14	67F8184100 Bearing	Buy now
15	67F8189100 Gear, ring	Buy now

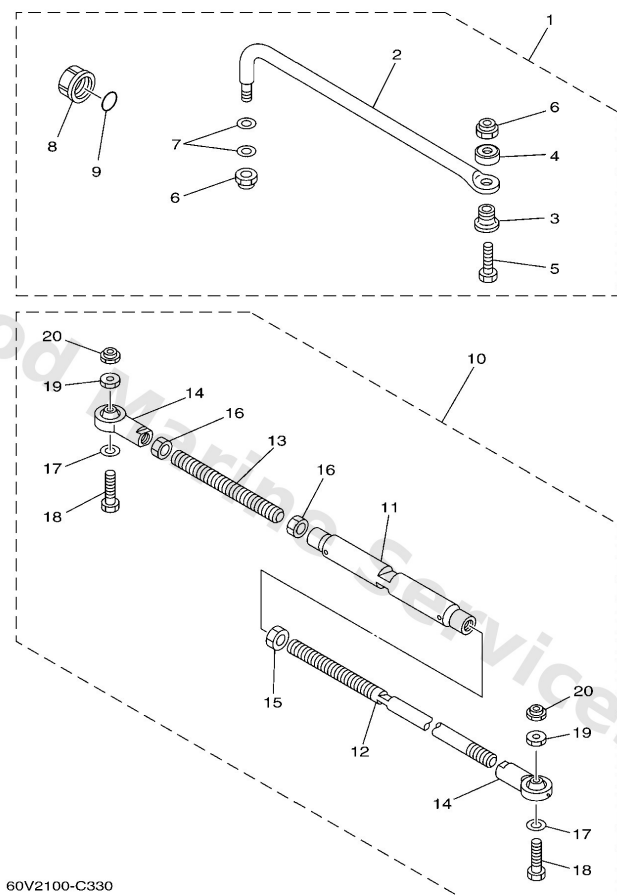
Starting Motor



F4

Ref	Part	
16	67F8183R00 Gasket	Buy now
17	67F8183000 Bracket, center 2	Buy now
18	67F8183T00 Gear, Idler	Buy now
19	67F8180900 Washer kit	Buy now
20	69J8184200 Cover	Buy now
21	69J8183900 Lever assembly	Buy now
22	69J8194100 Starter relay assembly	Buy now
23	69J8186900 Cover Dust	Buy now
24	6K78182610 Bolt	Buy now
25	69J8182800 Bolt 2	Buy now
26	67F8184600 Screw	Buy now
27	9701308045 Bolt	Buy now
28	9290308600 Washer, plain (663)	Buy now
29	9533308600 Nut(612)	Buy now
30	9290308100 Ybs67-8 washer, spring	Buy now

Steering Guide

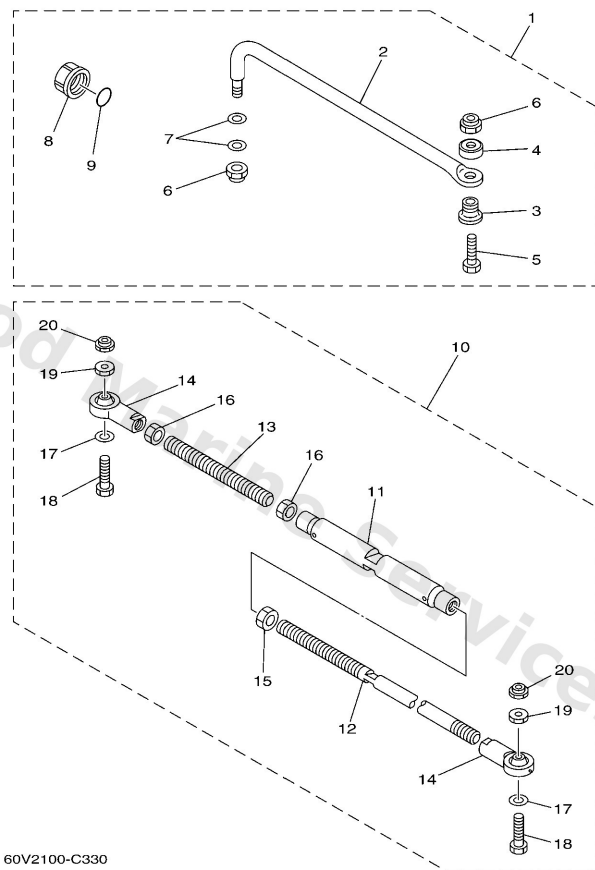


60V2100-C330

E5

Ref	Part	
1	6E56135002 Steering guide attachment kit AP	Buy now
2	6E56135101 Rod, steering link	Buy now
3	9038710M61 Collar (6e5)	Buy now
4	9056012M01 Spacer (6e5)	Buy now
5	6E56135500 Bolt	Buy now
6	9018509M01 Nut, nylon (663)	Buy now
7	9020110M20 Washer, plate (663)	Buy now
8	6E54314501 Cap, clamp bracket	Buy now
9	9321016275 O-ring	Buy now
10	6E56130101 Tie bar assembly (l:600-800mm) AP	Buy now
11	6E56131300 Adjuster	Buy now
12	6E56131111 Tie bar	Buy now
13	6E56131500 Tie bar, 2	Buy now
14	6E56130300 Steering axle comp.	Buy now
15	9017014M06 Nut (6e5)	Buy now

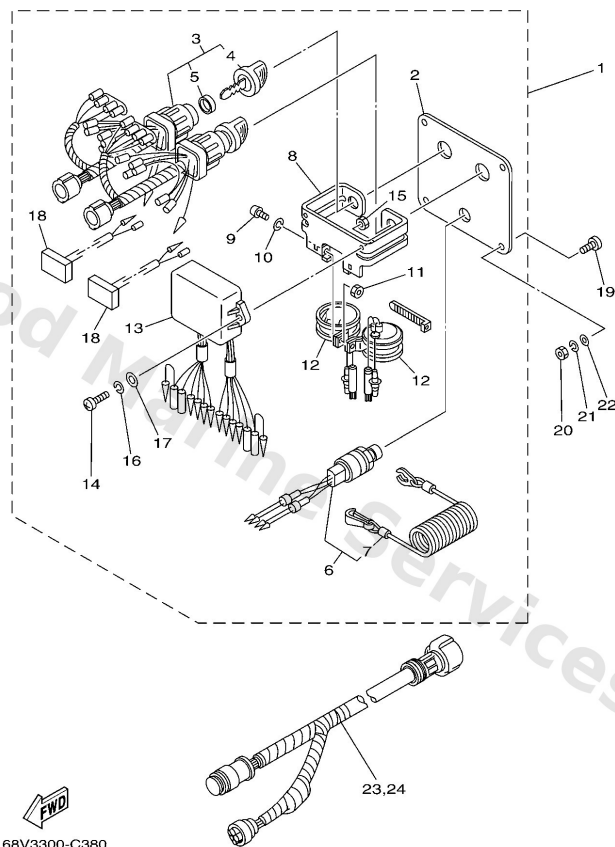
Steering Guide



E5

Ref	Part	
16	9538014700 Nut (6e5)	Buy now
17	9020110M76 Washer, plate (6e5)	Buy now
18	9010109M70 Bolt (6e5)	Buy now
19	9017009M05 Nut, hexagon (6e5)	Buy now

Switch & Panel

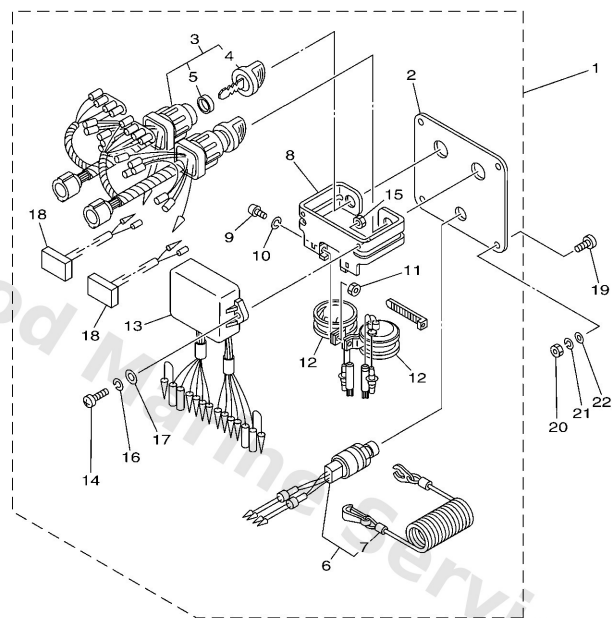


68V3300-C380

F2

Ref	Part	
1	6K18257007 Panel switch assembly AP	Buy now
2	6K18257101 Plate, panel switch	Buy now
3	6K18251006 Main switch assembly	Buy now
4	7038257700 Cap, key	Buy now
5	6K18253200 Cap	Buy now
6	6K18257500 Engine stop switch assembly	Buy now
7	6828255600 Lanyard, stop switch	Buy now
8	6K18361401 Bracket	Buy now
9	9898005010 Screw, bind(6k1)	Buy now
21	9299005100 Ybs67-5 washer, spring AP	Buy now
20	9538005600 Nut, hexagon (663) AP	Buy now
12	6888338311 Buzzer	Buy now
13	6K18583001 Control unit assembly	Buy now
14	9898006020 Screw, bind (j17)	Buy now
15	9538006600 Nut(661)	Buy now

Switch & Panel

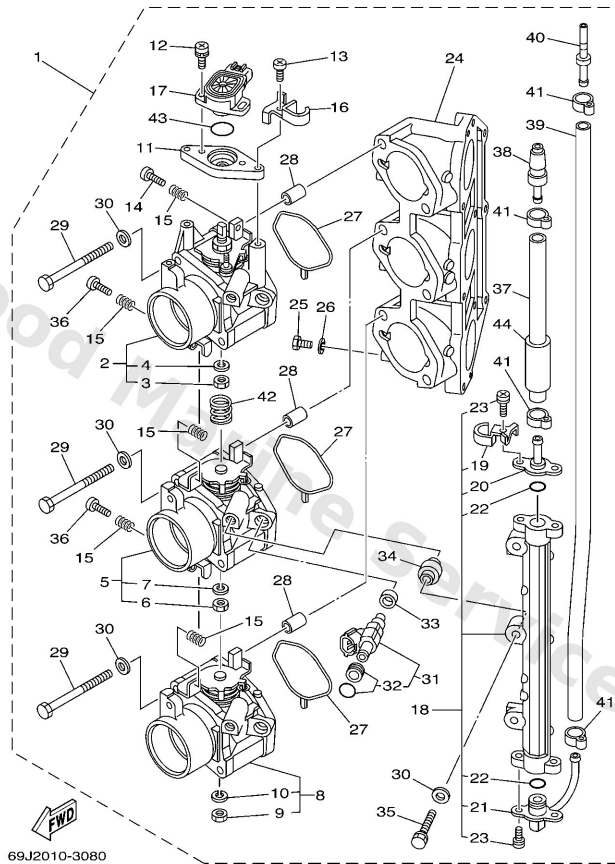


68V3300-C380

F2

Ref	Part	
16	9299006100 Washer(6a1)	Buy now
17	9299006600 Washer, plain (646)	Buy now
18	6K18198000 Diode assembly	Buy now
19	9014905M05 Screw(6k0) AP	Buy now
22	9299005600 Washer, plain (646) AP	Buy now
23	6K18258A40 Extension, wire harness AP	Buy now
24	61B8258A01 Extension, wire harness AP	Buy now

Throttle Body Assy 1

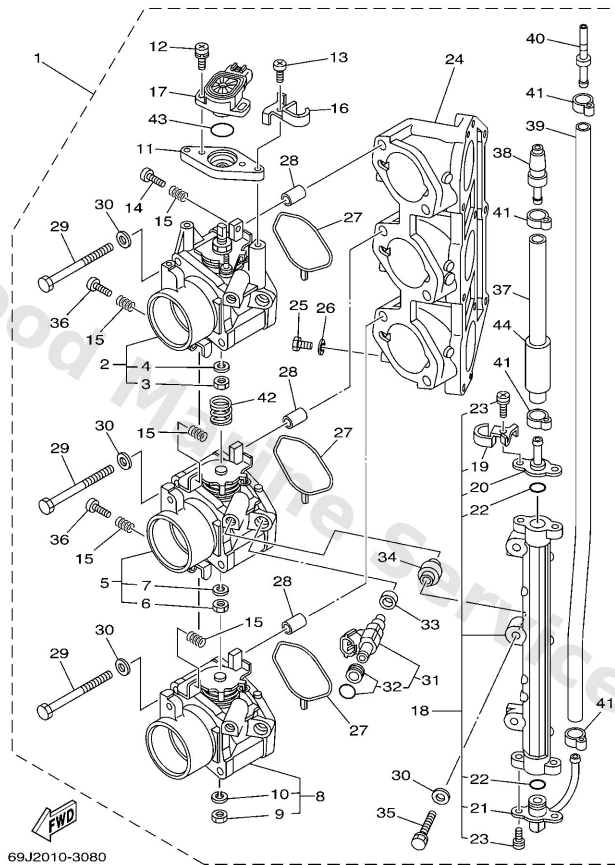


69J2010-3080

C5

Ref	Part	
1	60L1375000 Throttle body assembly	Buy now
1	69J1375000 Throttle body assembly	Buy now
2	60L1375100 Body, Throttle 1	Buy now
2	69J1375100 Body, Throttle 1	Buy now
3	3CF1459400 Nut	Buy now
4	9299008100 Ybs67-8 washer, spring	Buy now
5	60L1375300 Body, Throttle 3	Buy now
5	69J1375300 Body, Throttle 3	Buy now
8	60L1375500 Body, Throttle 5	Buy now
8	69J1375500 Body, Throttle 5	Buy now
11	69J1357600 Spacer	Buy now
12	68V8114501 Screw 1	Buy now
13	68V1456500 Screw	Buy now
14	68V1432300 Screw, air adjusting	Buy now
15	68V1433100 Spring, throttle valve	Buy now

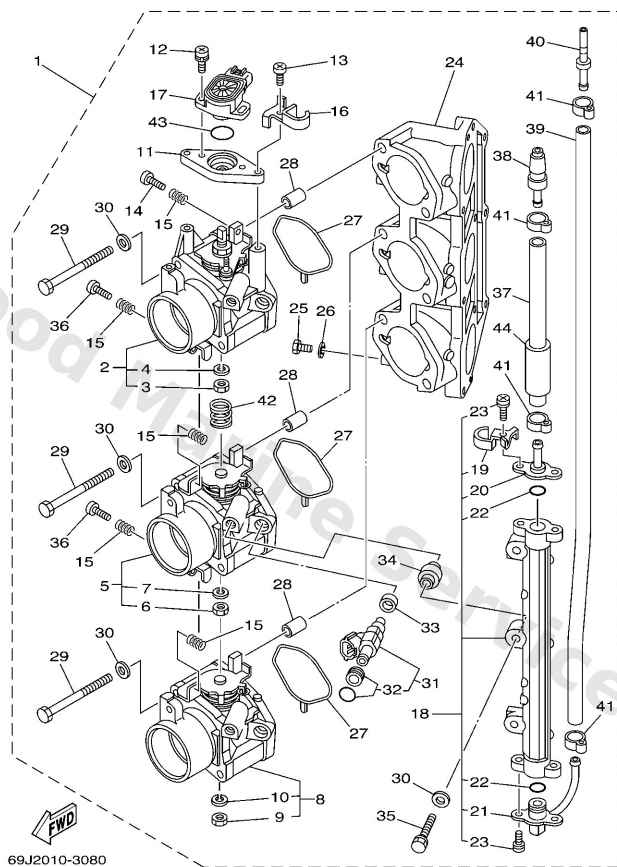
Throttle Body Assy 1



C5

Ref	Part	
16	69J1426100 Holder	Buy now
17	69J8588500 Throttle sensor assembly	Buy now
18	69J1316000 Delivery pipe assembly 1	Buy now
20	69J1429500 Pipe, fuel	Buy now
21	69J1425100 Nipple	Buy now
22	68V1439700 O-ring	Buy now
23	68V8114700 Screw 3	Buy now
24	69J1364100 Manifold 1	Buy now
25	9709506010 Bolt	Buy now
26	9043006014 Gasket 256113960000	Buy now
27	69J1355700 Gasket	Buy now
28	9953010114 Pin, dowel(3vd)	Buy now
29	69J1449600 Bolt	Buy now
30	68V1447500 Washer	Buy now
31	69J1376100 Injector assembly	Buy now

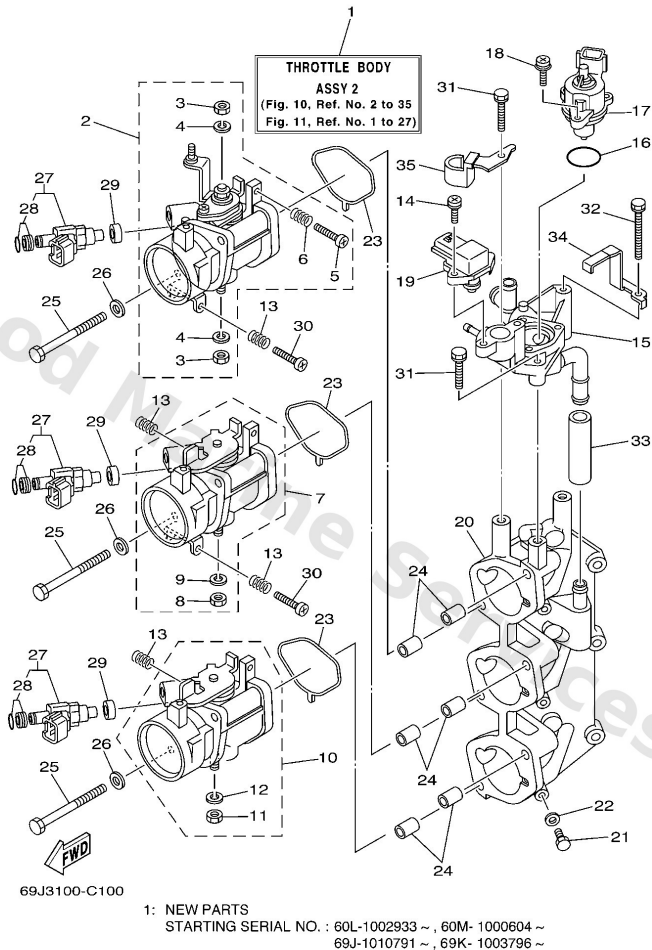
Throttle Body Assy 1



C5

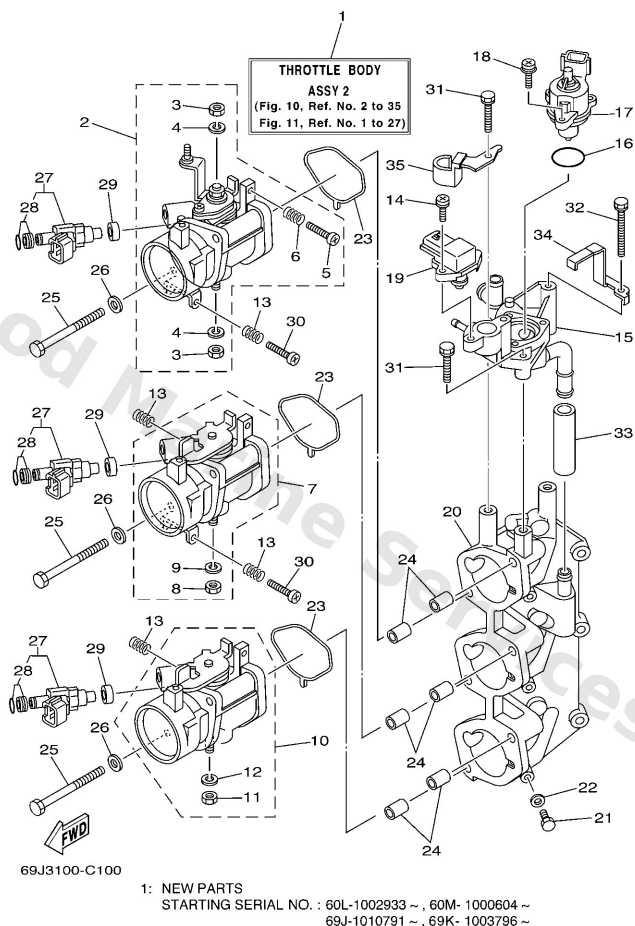
Ref	Part	
32	68V1410B00 Packing kit	Buy now
33	68V1376600 Rubber, injector	Buy now
34	68V1426400 Collar	Buy now
35	68V1442800 Bolt	Buy now
36	69J1432100 Screw, throttle	Buy now
37	69J1397300 Pipe Fuel 3	Buy now
38	68F2430000 Fuel pipe joint	Buy now
39	69J1397200 Pipe, fuel 2	Buy now
40	69J2438100 Set bar, fuel joint	Buy now
41	68V2438700 Clip	Buy now
42	60L1428600 Spring	Buy now
42	69J1428600 Spring	Buy now
43	68V8182L00 O-ring 1	Buy now
44	69J1414900 Pipe	Buy now

Throttle Body Assy 2



Ref	Part	
1	60L1375A00 Throttle Body assembly 2	Buy now
1	60L1375A10 Throttle body assembly 2 NEW PARTS *1	Buy now
1	69J1375A00 Throttle body assembly 2	Buy now
1	69J1375A10 Throttle body assembly 2 NEW PARTS *1	Buy now
2	60L1375200 Body, throttle 2	Buy now
2	69J1375200 Body, throttle 2	Buy now
3	3CF1459400 Nut	Buy now
4	9299008100 Ybs67-8 washer, spring	Buy now
5	68V1432300 Screw, air adjusting	Buy now
6	68V1433100 Spring, throttle valve	Buy now
7	60L1375400 Body, throttle 4	Buy now
7	69J1375400 Body Throttle 4	Buy now
10	60L1375600 Body, throttle 6	Buy now
10	69J1375600 Body Throttle 6	Buy now
14	68V8114700 Screw 3	Buy now

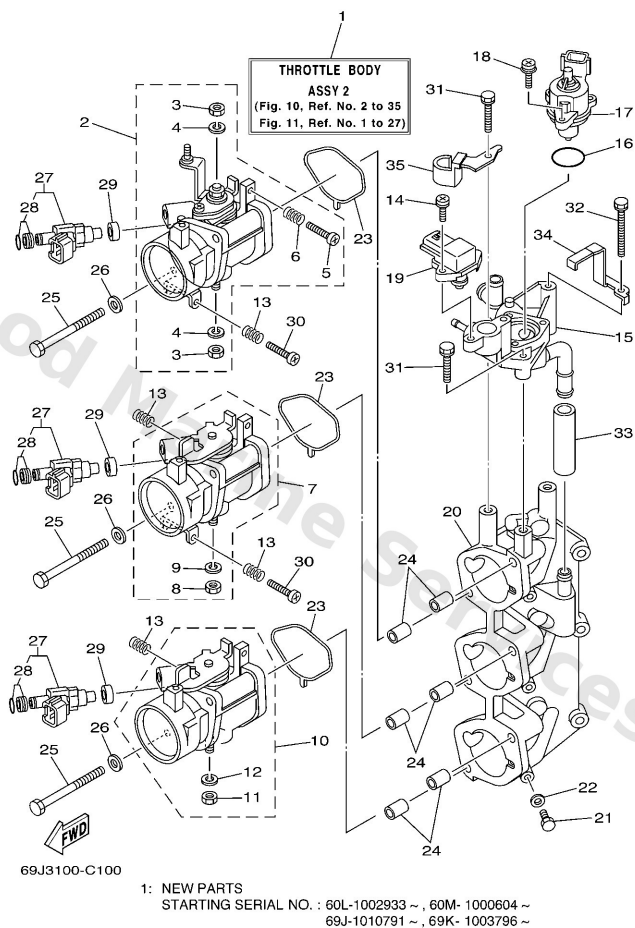
Throttle Body Assy 2



C7

Ref	Part	
15	69J1496000 Body assembly	Buy now
16	68V1347300 O-ring	Buy now
17	68V1312A00 Valve, control	Buy now
18	68V8114601 Screw 2	Buy now
19	68V8238000 Sensor, pressure	Buy now
20	69J1364200 Manifold 2	Buy now
21	9709506010 Bolt	Buy now
22	9043006014 Gasket 256113960000	Buy now
23	69J1355700 Gasket	Buy now
24	9953010114 Pin, dowel(3vd)	Buy now
25	69J1449600 Bolt	Buy now
26	68V1447500 Washer	Buy now
27	69J1376100 Injector assembly	Buy now
28	68V1410B00 Packing kit	Buy now
29	68V1376600 Rubber, injector	Buy now

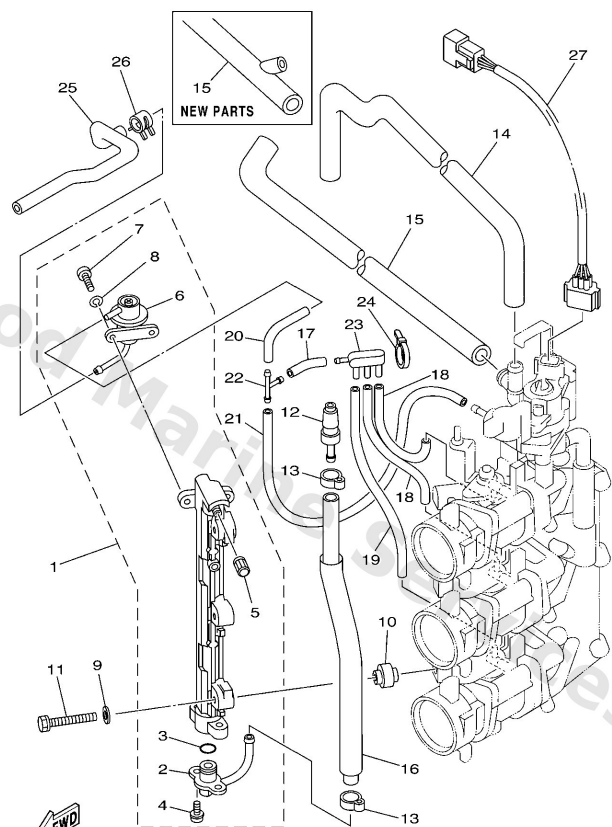
Throttle Body Assy 2



C7

Ref	Part	
30	69J1432100 Screw, throttle	Buy now
31	69J1357300 Bolt 1	Buy now
32	69J1357400 Bolt 2	Buy now
33	69J1354700 Hose 3	Buy now
34	69J1415900 Clip	Buy now
35	69J1425500 Plate	Buy now

Throttle Body Assy 3



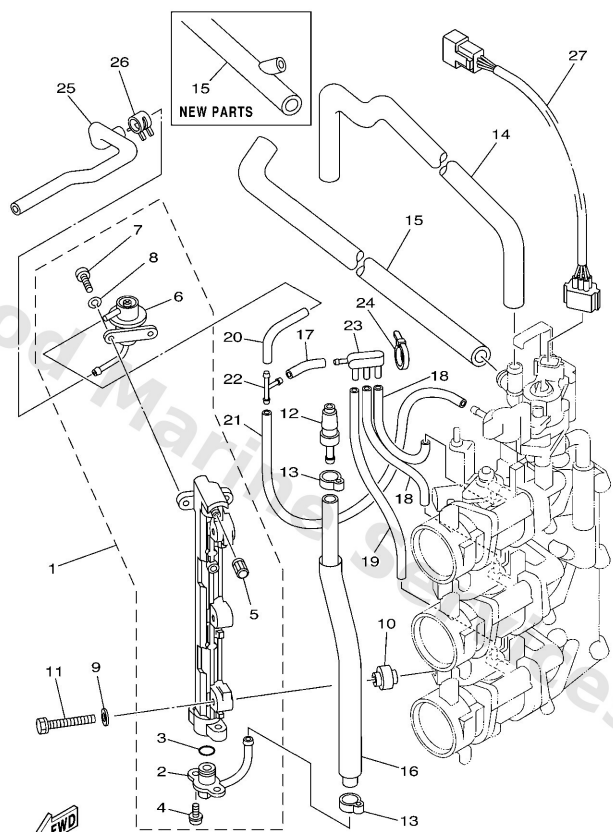
69J3100-C110

1: NEW PARTS
STARTING SERIAL NO. : 60L-1002933 ~ , 60M- 1000604 ~
69J-1010791 ~ , 69K- 1003796 ~

D2

Ref	Part	
1	69J1317000 Delivery pipe assembly 2	Buy now
2	69J1343500 Nipple	Buy now
3	68V1439700 O-ring	Buy now
4	68V8114700 Screw 3	Buy now
5	68V1422500 Cap	Buy now
6	69J1390600 Regulator, pressure	Buy now
7	68V1456500 Screw	Buy now
8	68V1435600 Washer, spring	Buy now
9	68V1447500 Washer	Buy now
10	68V1426400 Collar	Buy now
11	68V1442800 Bolt	Buy now
12	68F2430000 Fuel pipe joint	Buy now
13	68V2438700 Clip	Buy now
14	69J1354600 Hose 2	Buy now
15	60L2431700 - NEW PARTS *1	Buy now

Throttle Body Assy 3



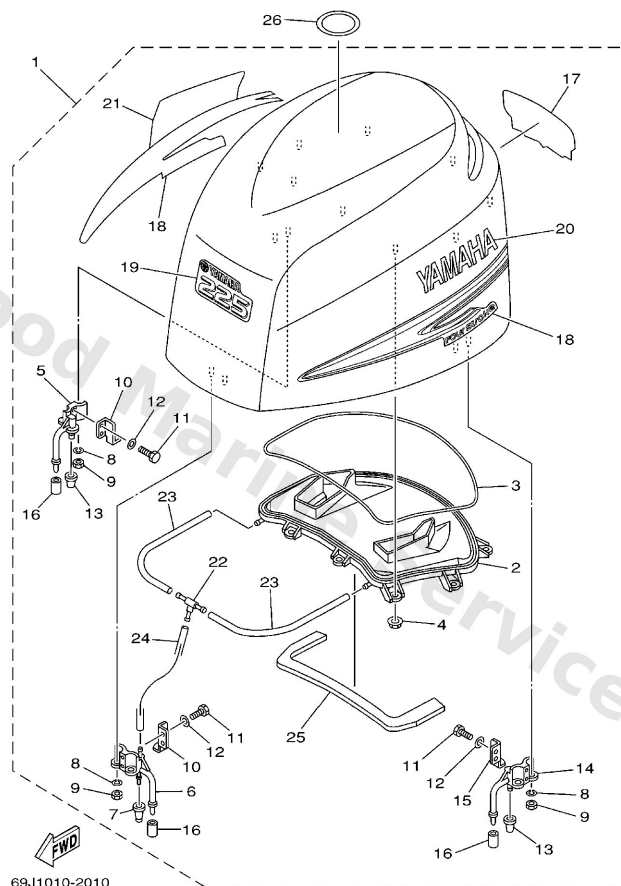
69J3100-C110

1: NEW PARTS
STARTING SERIAL NO. : 60L-1002933 ~ , 60M- 1000604 ~
69J-1010791 ~ , 69K- 1003796 ~

D2

Ref	Part	
15	69J1354500 Hose 1	Buy now
16	69J1397400 Pipe, fuel 4	Buy now
17	68V1354400 Hose Vacuum Sensing 2	Buy now
18	5JW1434900 Pipe	Buy now
19	69J1354200 Hose, vacuum sensing 1	Buy now
20	69J1353200 Hose, vacuum sensing 3	Buy now
21	69J1353300 Hose, vacuum sensing 4	Buy now
22	68V2437700 Pipe, joint 1	Buy now
23	69J1359500 Joint	Buy now
24	69J1413900 Clip, Pipe	Buy now
25	69J1397500 Pipe, fuel 5	Buy now
26	68V2451900 Clip	Buy now
27	69J8259L00 Wire harness assembly 1	Buy now

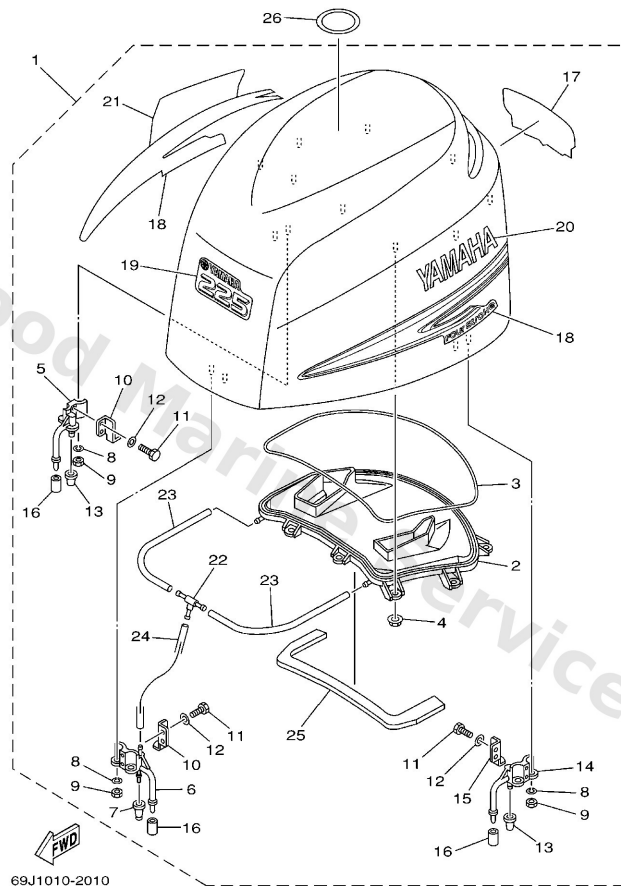
Top Cowling



A4

Ref	Part	
1	60L42610008D Top Cowling assembly	Buy now
1	69J42610008D Top cowling assembly	Buy now
2	69J4261300 Molding, air duct	Buy now
3	69J4262900 Seal	Buy now
4	9017906M28 Nut(63v)	Buy now
5	68F426470194 Holder, clamp band	Buy now
6	69J426470094 Holder, clamp band	Buy now
7	69J4266300 Damper 2	Buy now
8	9299006100 Washer(6a1)	Buy now
9	9538006600 Nut(661)	Buy now
10	68F4265100 Hook	Buy now
11	9709506016 Bolt, hexagon deep recess	Buy now
12	9299506600 Washer, plain (646)	Buy now
13	68F4266300 Damper 2	Buy now
14	68F426480194 Holder, clamp band	Buy now

Top Cowling

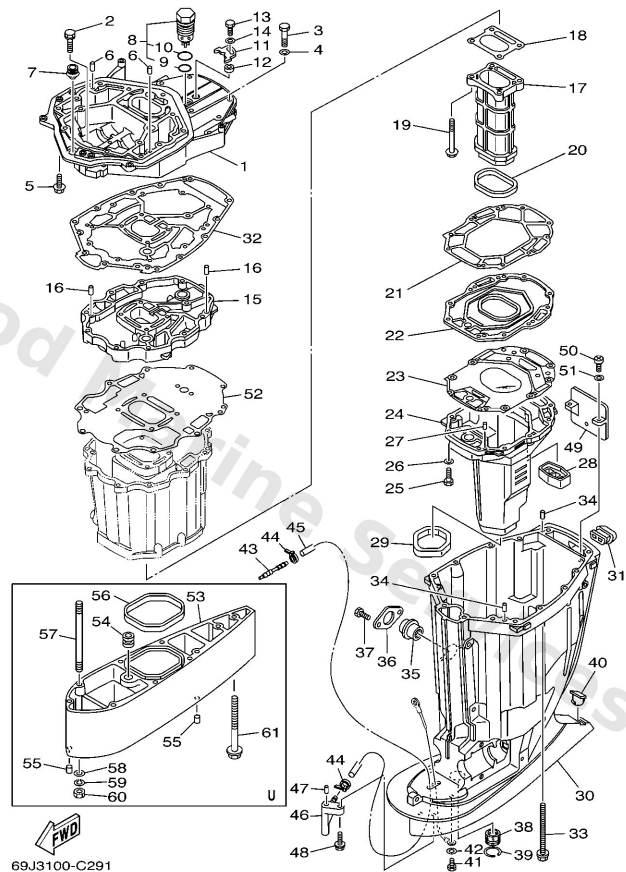


69J1010-2010

A4

Ref	Part	
15	67F4265200 Hook	Buy now
16	67F1344800 Cap	Buy now
17	60L4267800 Graphic, front	Buy now
17	69J4267800 Graphic, rear	Buy now
18	69JW007000 Graphic set	Buy now
19	60L4267700 Graphic, front	Buy now
19	69J4267700 Graphic, front	Buy now
20	69J4268100 Mark, cowling	Buy now
21	69J4268200 Mark, cowling	Buy now
22	69J2437800 Pipe, joint 4	Buy now
23	9044511020 Hose (I400)	Buy now
24	9044511021 Hose (I310)	Buy now
25	69J4261700 Damper, form	Buy now
26	67F1343402 Label, Caution	Buy now

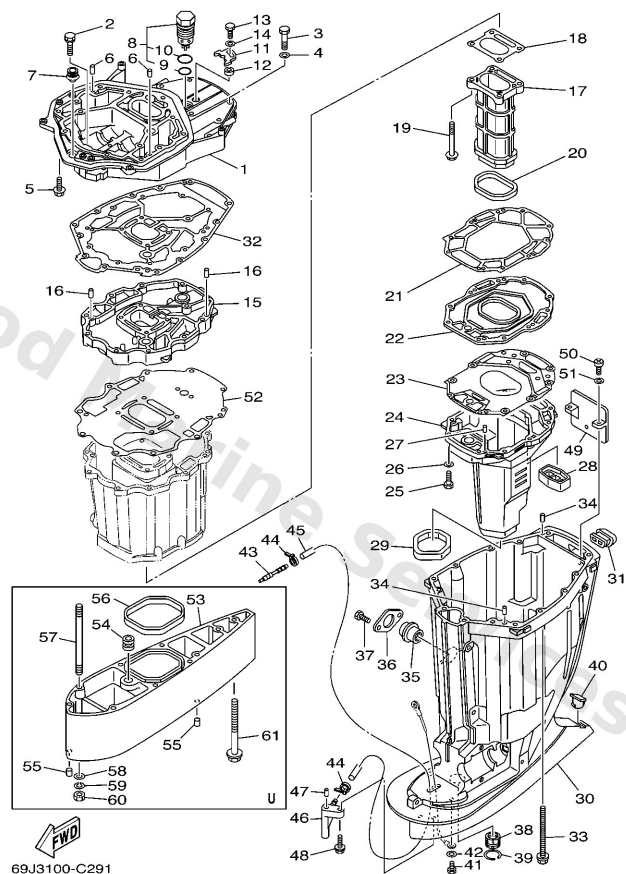
Upper Casing



C3

Ref	Part	
1	69J411370294 Guide, exhaust	Buy now
2	9011908M79 Bolt, hexagon (fj1)	Buy now
3	9707510045 Bolt(64d)	Buy now
4	9299510600 Washer, plate	Buy now
5	9757510535 Bolt, hexagon w/w deep recess	Buy now
6	9360816M16 Pin, dowel(6t4)	Buy now
7	6E54272400 Grommet	Buy now
8	69J1137100 Pressure control valve assembly	Buy now
9	9321028543 O-ring(72f)	Buy now
10	9321033MG4 O-ring	Buy now
11	69J1223300 Plate, guide stopper 1	Buy now
12	9038706037 Collar 8121444900	Buy now
13	9709506020 Bolt(7u8)	Buy now
14	9299506600 Washer, plain (646)	Buy now
15	69J411311094 Manifold, ext. 1	Buy now

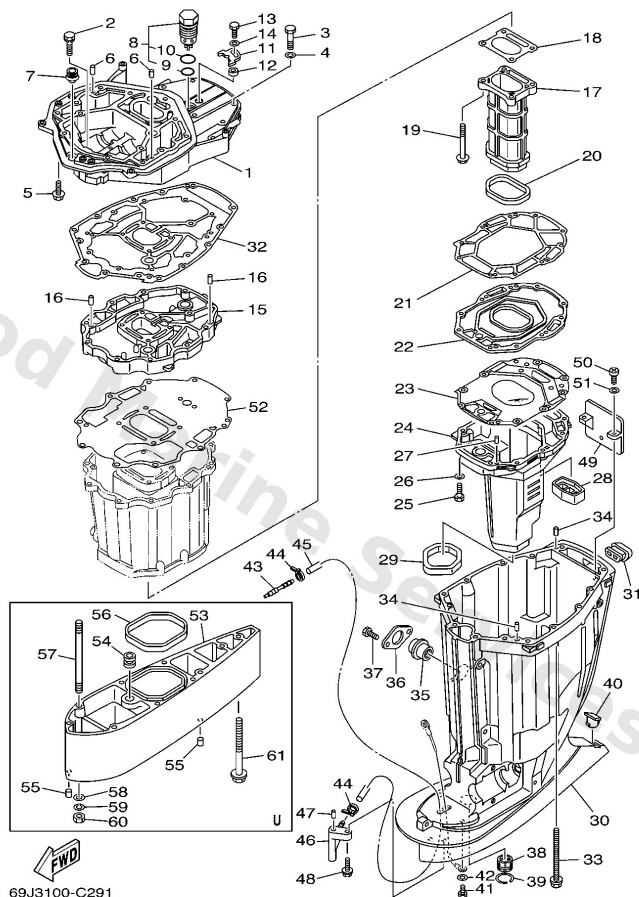
Upper Casing



C3

Ref	Part	
17	69J41132105B Manifold, exhaust	Buy now
18	69J41134A0 Gasket, exhaust manifold	Buy now
19	9757508590 Bolt, hexagon w/w deep recess	Buy now
20	69J4113800 Seal, ext. 1	Buy now
21	69J41135A0 Gasket, exhaust manifold	Buy now
22	69J45181005B Plate	Buy now
23	69J41136A0 Gasket, exhaust manifold 4	Buy now
24	69J14711105B Muffler 1	Buy now
25	9707508035 Bolt(70w)	Buy now
26	9299508600 Washer, plain (663)	Buy now
27	9360619M23 Pin, dowel	Buy now
28	69J4512700 Seal	Buy now
29	69J4512300 Gasket, muffler	Buy now
30	69J45111028D -	Buy now
31	69J4276900 Seal, rubber	Buy now

Upper Casing

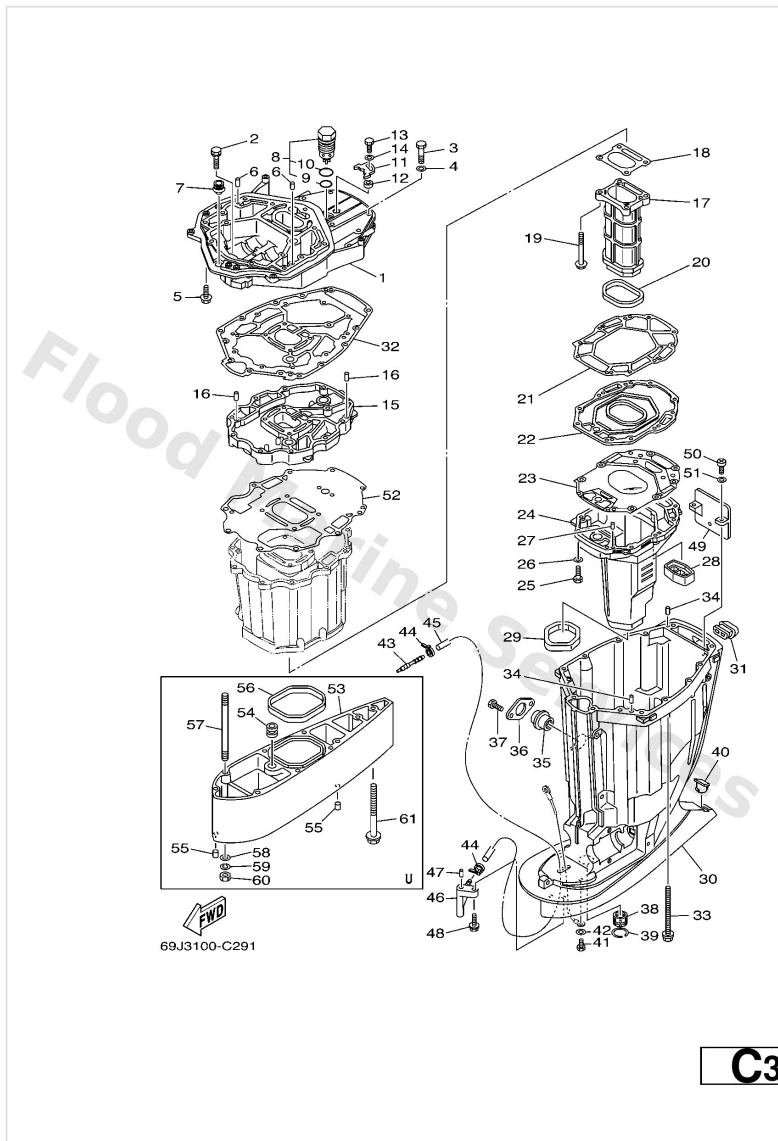


69J3100-C291

C3

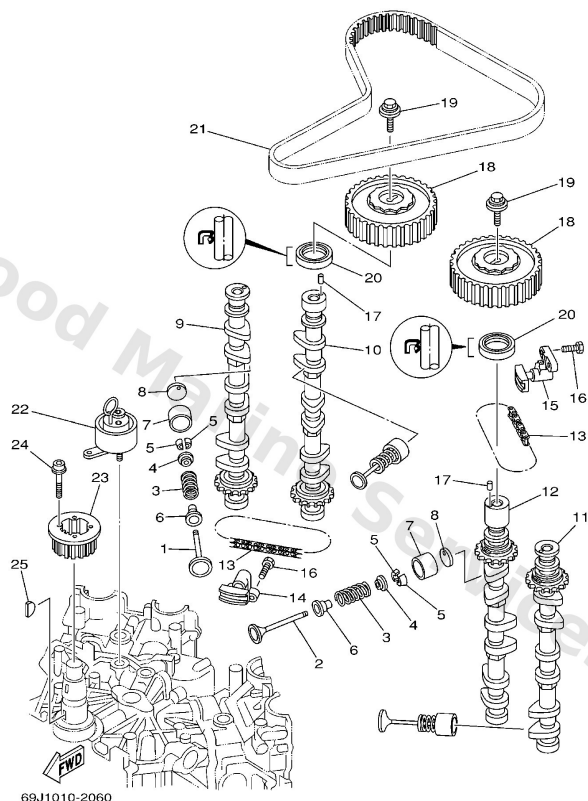
Ref	Part	
32	69J4511310 Gasket, upper casing	Buy now
33	9011910007 Bolt, with washer	Buy now
35	69J1531600 Damper 1	Buy now
36	69J45152008D Cover, upper casing 2	Buy now
37	9709506014 Bolt(gj3)	Buy now
38	69J4531801 Bushing, drive shaft	Buy now
39	9342036M01 Circlip (6a0)	Buy now
40	61A4515500 Cap	Buy now
41	9709506010 Bolt	Buy now
43	6E58355800 End, nipple	Buy now
44	9046511M10 Clamp	Buy now
45	9044507010 Hose (l1457) X	Buy now
45	9044507012 Hose (l1457) U	Buy now
46	61A4537800 Nipple, hose	Buy now
47	9360612019 Pin, dowel (614)	Buy now

Upper Casing



Ref	Part	
48	9011906M17 Bolt, with washer	Buy now
49	69J1462401 Cover, exhaust	Buy now
50	9788006016 Screw pan head	Buy now
51	9299006600 Washer, plain (646)	Buy now
52	69J1531201 Gasket, oil pan	Buy now
53	69J45211018D Extension U	Buy now
54	6E54436600 Damper, water seal 2 U	Buy now
55	9360812M05 Pin, dowel b (6e5) U	Buy now
56	69J4515900 Damper U	Buy now
57	9011610012 Bolt, stud U	Buy now
58	9299010600 Washer, plate U	Buy now
59	9299010100 Ybs67-10 washer, spring U	Buy now
60	9538010600 Nut(624) U	Buy now
61	9011910008 Bolt, with washer U	Buy now

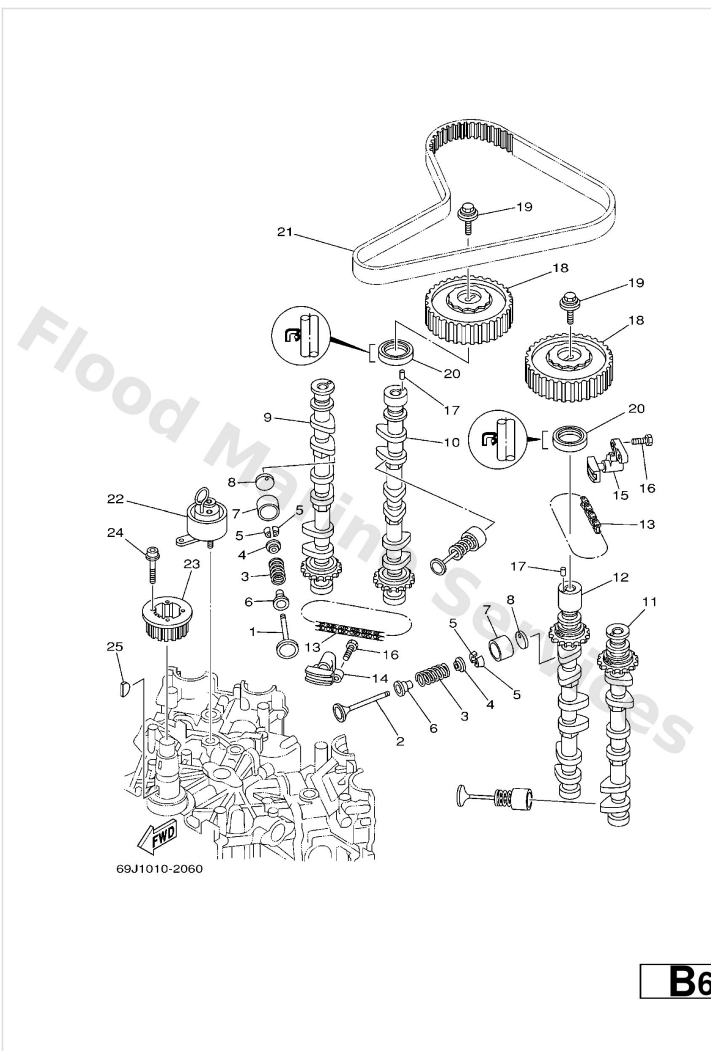
Valve



B6

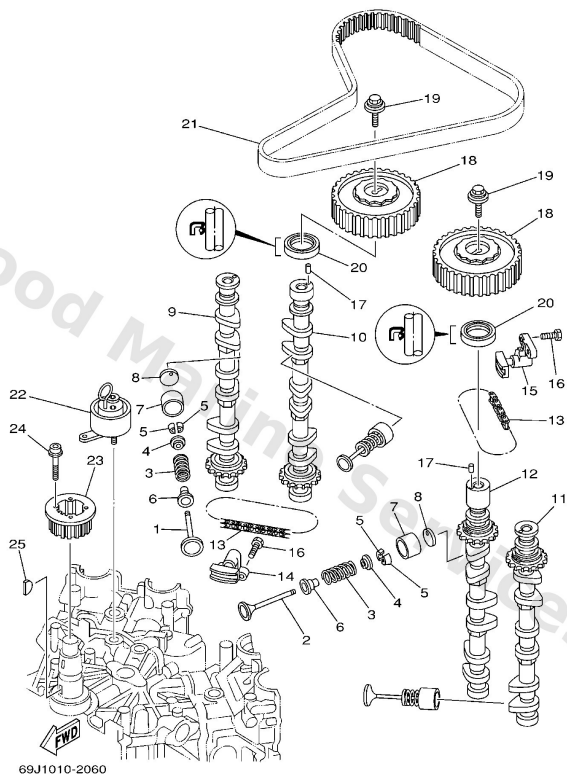
Ref	Part	
1	69J1211100 Valve, intake	Buy now
2	69J1212100 Valve, exhaust	Buy now
3	69J1211300 Spring, valve inner	Buy now
4	69J1211700 Retainer, valve spring	Buy now
5	69J1211800 Cotter, valve	Buy now
6	69J1211900 Seal, valve stem	Buy now
7	69J1215300 Lifter, valve	Buy now
8	69J1216800 Pad, adjusting (2.320) UR	Buy now
8	69J1216810 Pad, adjusting (2.340) UR	Buy now
8	69J1216820 Pad, adjusting (2.360) UR	Buy now
8	69J1216830 Pad, adjusting (2.380) UR	Buy now
8	69J1216840 Pad, adjusting (2.400) UR	Buy now
8	69J1216850 Pad, adjusting (2.420) UR	Buy now
8	69J1216860 Pad, adjusting (2.440) UR	Buy now
8	69J1216870 Pad, adjusting (2.460) UR	Buy now

Valve



Ref	Part	
8	69J1216880 Pad, adjusting (2.480) UR	Buy now
8	69J1216890 Pad, adjusting (2.500) UR	Buy now
8	69J12168A0 Pad, adjusting (2.520) UR	Buy now
8	69J12168B0 Pad, adjusting (2.540) UR	Buy now
8	69J12168C0 Pad, adjusting (2.560) UR	Buy now
8	69J12168D0 Pad, adjusting (2.580) UR	Buy now
8	69J12168E0 Pad, adjusting (2.600) UR	Buy now
8	69J12168F0 Pad, adjusting (2.620) UR	Buy now
8	69J12168G0 Pad, adjusting (2.640) UR	Buy now
8	69J12168H0 Pad Adjusting (2.660) UR	Buy now
8	69J12168J0 Pad, adjusting (2.680) UR	Buy now
8	69J12168K0 Pad, adjusting (2.700) UR	Buy now
8	69J12168L0 Pad, adjusting (2.720) UR	Buy now
8	69J12168M0 Pad, adjusting (2.740) UR	Buy now
8	69J12168N0 Pad, adjusting (2.760) UR	Buy now

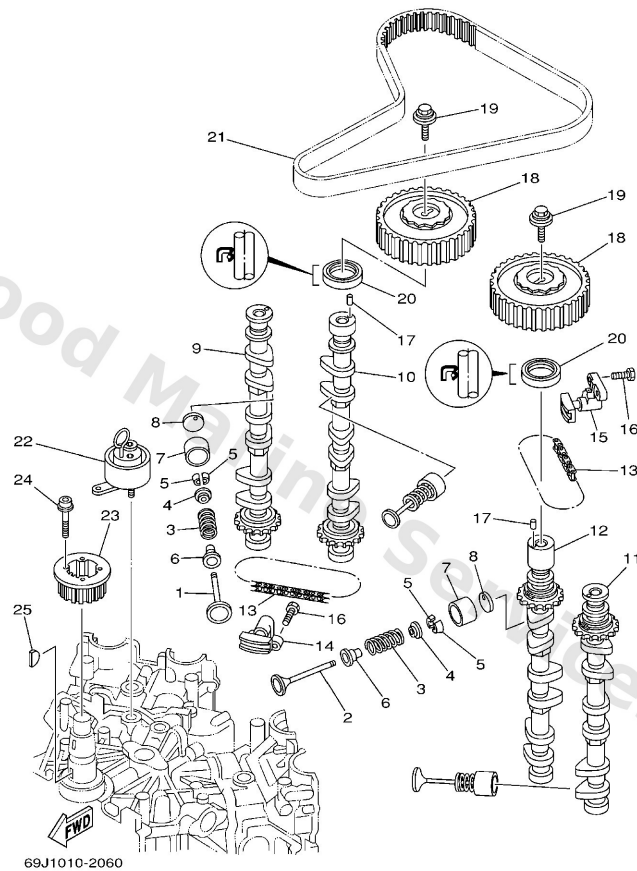
Valve



B6

Ref	Part	
8	69J12168P0 Pad Adjusting (2.780) UR	Buy now
8	69J12168R0 Pad, adjusting (2.800) UR	Buy now
8	69J12168S0 Pad, adjusting (2.820) UR	Buy now
8	69J12168T0 Pad Adjusting (2.840) UR	Buy now
8	69J12168U0 Pad, adjusting (2.860) UR	Buy now
8	69J12168V0 Pad, adjusting (2.880) UR	Buy now
8	69J12168W0 Pad, adjusting (2.900) UR	Buy now
8	69J12168X0 Pad, adjusting (2.920) UR	Buy now
8	69J12168Y0 Pad, adjusting (2.940) UR	Buy now
8	69J1216900 Pad, adjusting (2.960) UR	Buy now
9	69J1217100 Camshaft 1	Buy now
10	69J1218100 Camshaft 2	Buy now
11	69J1217200 Camshaft 3	Buy now
12	69J1218200 Camshaft 4	Buy now
13	9458199044 Chain	Buy now

Valve



B6

Ref	Part	
14	69J1221000 Tensioner assembly, cam chain	Buy now
15	69J1223000 Tensioner assembly, cam chain 2	Buy now
16	9701306025 Bolt(62y)	Buy now
17	9360510108 Pin, dowel (8g8)	Buy now
18	69J1153700 Gear, driven	Buy now
19	9011910M06 Bolt	Buy now
20	9310238M59 Oil seal	Buy now
21	69J4624100 Belt	Buy now
22	69J1159000 Tensioner assembly	Buy now
23	69J1153600 Gear Drive	Buy now
24	9011005010 Bolt, hexagon socket head	Buy now
25	9028004008 Key woodruff 604115450000	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.