



Yamaha FL250DET 2015

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

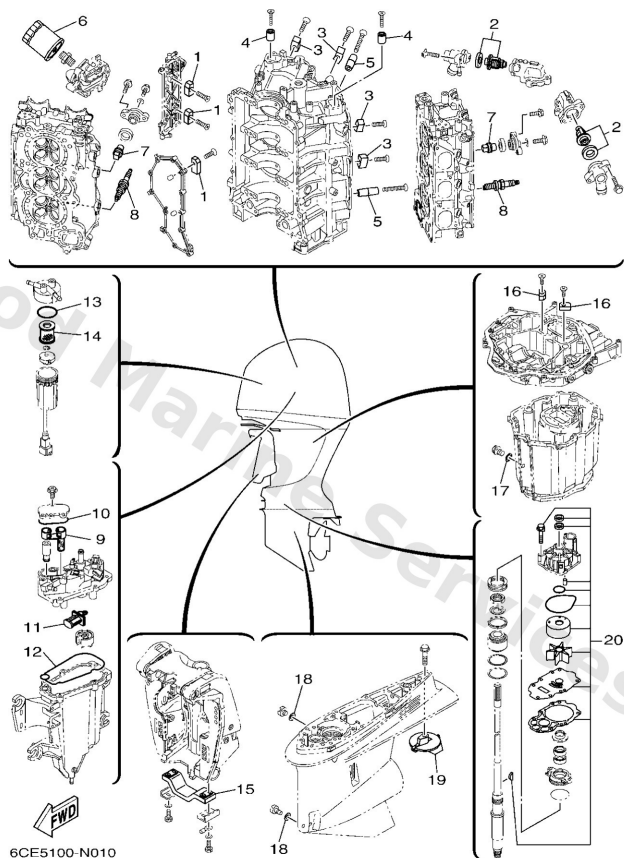
Authorised Yamaha Dealers



Contents

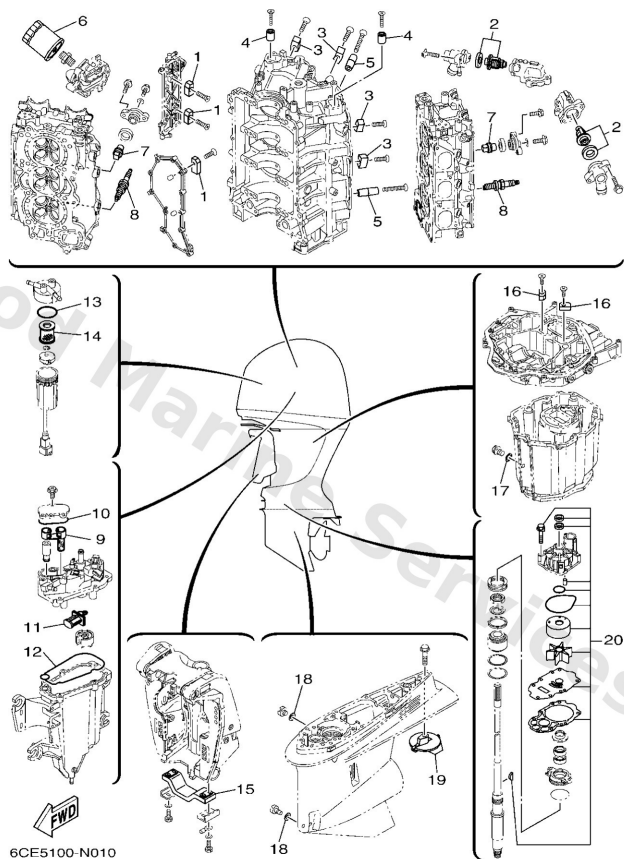
SCHEDULED SERVICE PARTS	4
BOTTOM COWLING 1	6
BOTTOM COWLING 2	9
BOTTOM COWLING 3	12
BRACKET 1	13
BRACKET 2	16
CONTROL	19
CRANKSHAFT & PISTON	21
CYLINDER & CRANKCASE 1	23
CYLINDER & CRANKCASE 2	26
CYLINDER & CRANKCASE 3	29
CYLINDER & CRANKCASE 4	30
ELECTRICAL 1	31
ELECTRICAL 2	33
ELECTRICAL 3	34
ELECTRICAL 4	37
ELECTRICAL 5	39
ELECTRICAL 6	40
FUEL 1	41
FUEL 2	44
FUEL INJECTION PUMP 1	45
FUEL INJECTION PUMP 2	48
GENERATOR	49
INTAKE 1	51
INTAKE 2	53
LOWER CASING & DRIVE 1	56
LOWER CASING & DRIVE 2	65
LOWER CASING & DRIVE 3	68
LOWER CASING & DRIVE 4	76
OIL PAN	79
OPTIONAL PARTS 1	81
OPTIONAL PARTS 2	83
OPTIONAL PARTS 3	84
POWER TRIM & TILT ASSY 1	85
POWER TRIM & TILT ASSY 2	90
REPAIR KIT 1	92
REPAIR KIT 2	94
STARTING MOTOR	97
STEERING GUIDE ATTACHMENT 1	99
STEERING GUIDE ATTACHMENT 2	100
THROTTLE BODY ASSY 1	101
THROTTLE BODY ASSY 2	102
TOP COWLING	103
UPPER CASING	105

Scheduled Service Parts



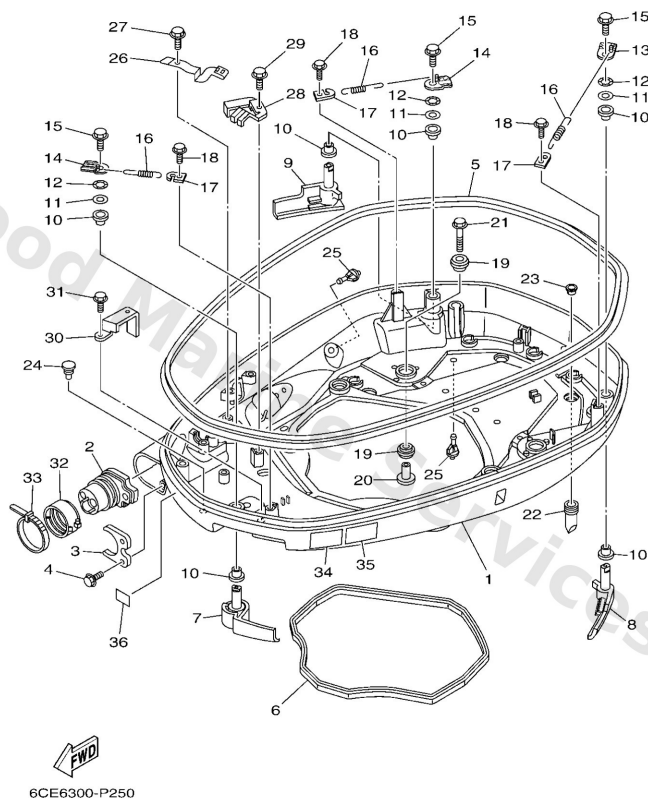
Ref	Part	
1	63P1132501 Anode	Buy now
2	6CE1241100 Thermostat	Buy now
3	6AW1132P00 Anode 5	Buy now
4	68T1132500 Anode	Buy now
5	6AW1132N01 Anode 4	Buy now
6	N261344002 Element assembly, oil cleaner	Buy now
7	67F1132501 Anode	Buy now
8	9470200400 Plug, spark (lfr6a-11)	Buy now
9	6CB2450101 Filter, fuel	Buy now
10	6CB1301600 O-ring	Buy now
11	63P1391500 Filter	Buy now
12	6CB1498400 Gasket, float chamber	Buy now
13	6P32456400 Gasket	Buy now
14	6P32456301 Element, filter (with tag)	Buy now
15	6G54525102 Anode	Buy now

Scheduled Service Parts



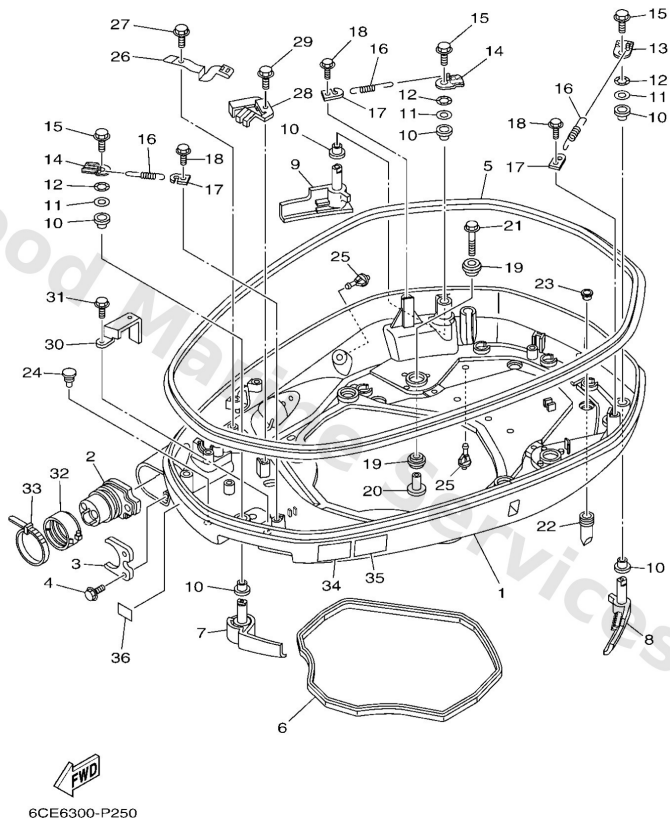
Ref	Part	
16	63P1132511 Anode	Buy now
17	9043014M09 Gasket	Buy now
18	9043008020 Gasket	Buy now
19	61A4537100 Anode	Buy now
20	6CEW007801 Water pump repair kit	Buy now

Bottom Cowling 1



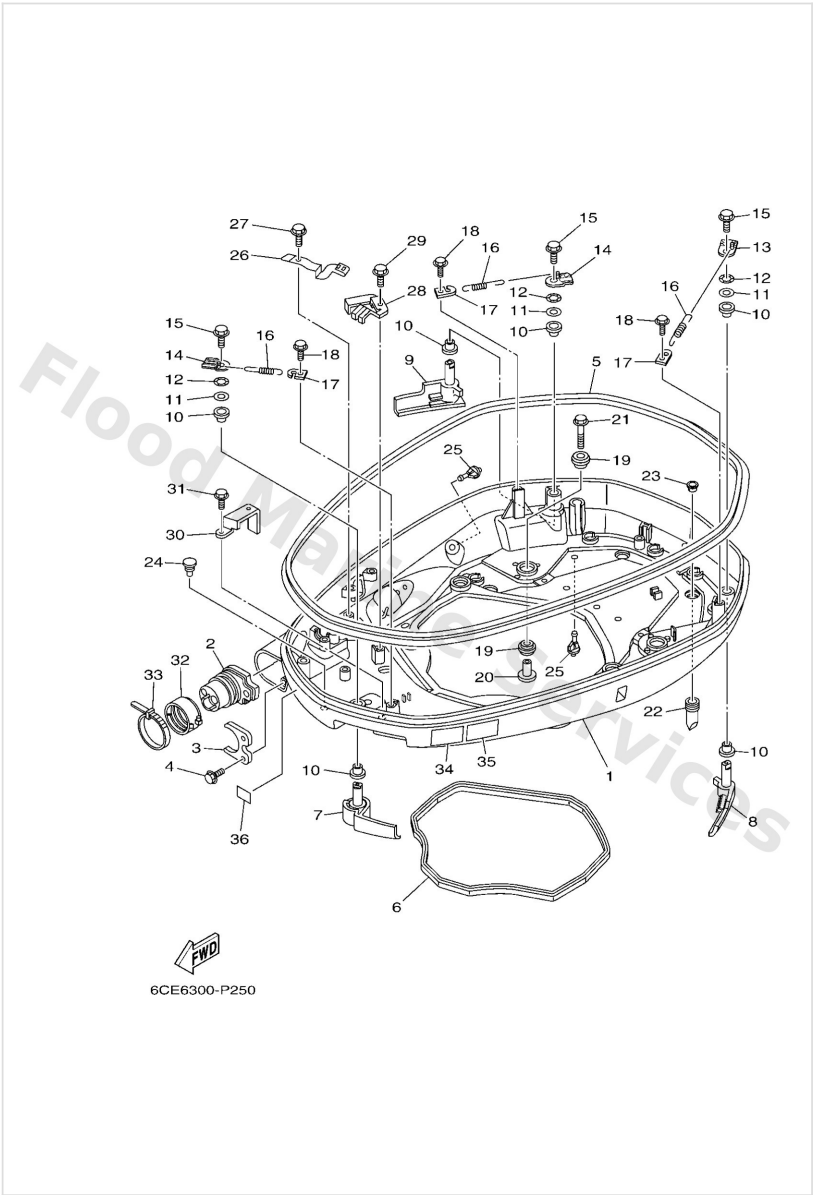
Ref	Part	
1	6CB42711018D Bottom cowling assembly	Buy now
2	6CE4272502 Grommet	Buy now
3	6CB4276100 Stopper	Buy now
4	9589506014 Bolt, flange deep recess	Buy now
5	6CB4261500 Seal	Buy now
6	6CB4271600 Rubber seal 1	Buy now
7	6CB42815018D Lever, clamp 1	Buy now
8	6CB42816018D Lever, clamp 2	Buy now
9	6CB42817018D Lever, clamp 3	Buy now
10	9038615M73 Bush(6I2)	Buy now
11	90201156J2 Washer, plate(j41)	Buy now
12	9020615M18 Washer, wave(6I2)	Buy now
13	6CB4281800 Lever, clamp	Buy now
14	6CB4281900 Lever, clamp	Buy now
15	9589508012 Bolt, flange deep recess	Buy now

Bottom Cowling 1



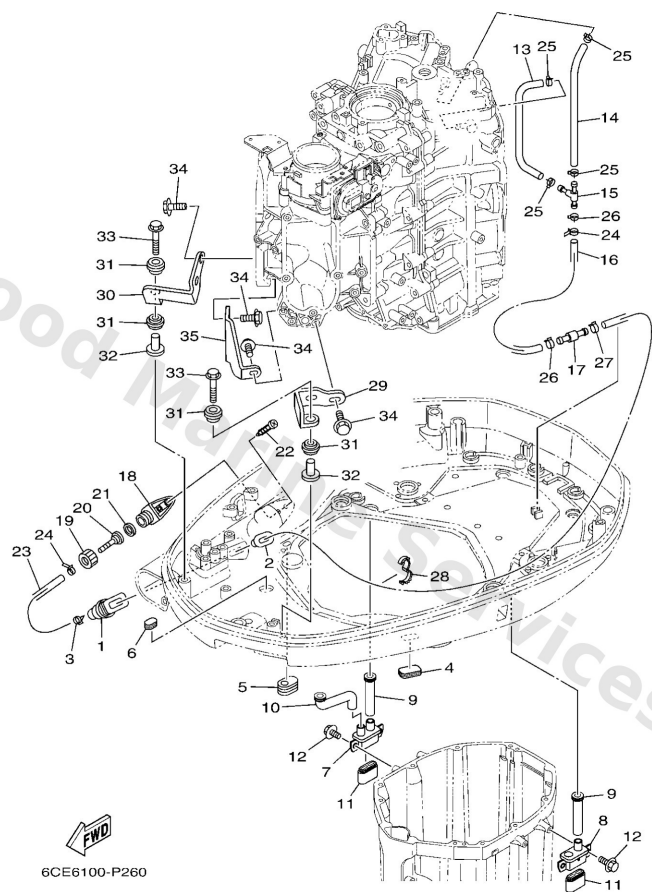
Ref	Part	
16	9050622001 Spring, tension	Buy now
17	66T4314400 Hook, spring	Buy now
18	9589506012 Bolt, flange deep recess	Buy now
19	9048022M81 Grommet	Buy now
20	9038708M37 Collar (6e5)	Buy now
21	9011908M22 Bolt, with washer	Buy now
22	6DA4271700 Rubber, seal 2	Buy now
23	6DA4238400 Seal, cap	Buy now
24	6H44274800 Grommet	Buy now
25	6P24439100 Nipple, hose	Buy now
26	6CB4274300 Bracket	Buy now
28	6CB4276600 Bracket 2	Buy now
30	6CB4275600 Stay, clamp	Buy now
32	68F4275300 Fastner AP	Buy now
33	9046420258 Clamp AP	Buy now

Bottom Cowling 1



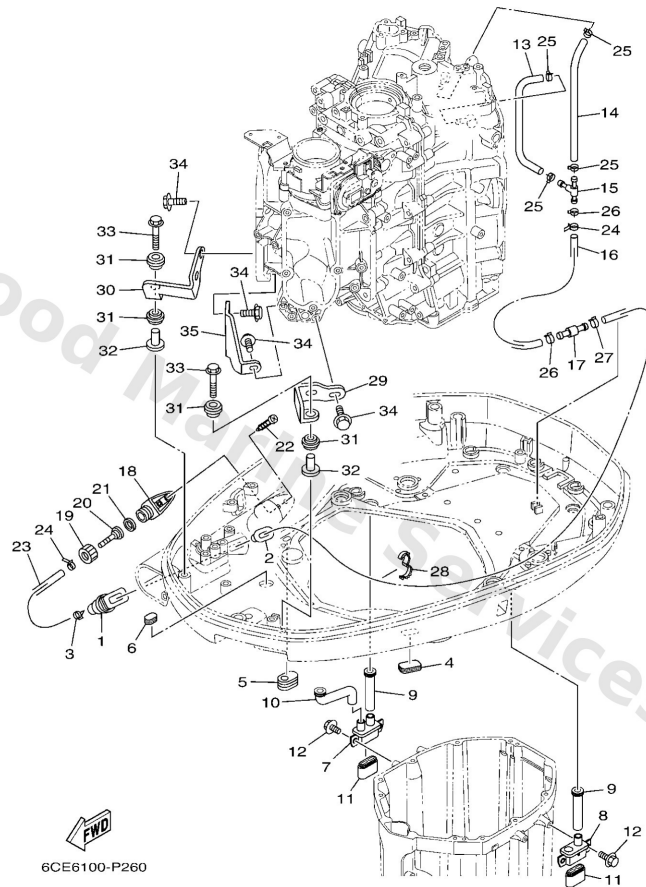
Ref	Part	
34	6EE4279440 Label, warning (general)	Buy now
35	6EE4279450 Label, warning (general)	Buy now
36	6AH8199600 Mark	Buy now

Bottom Cowling 2



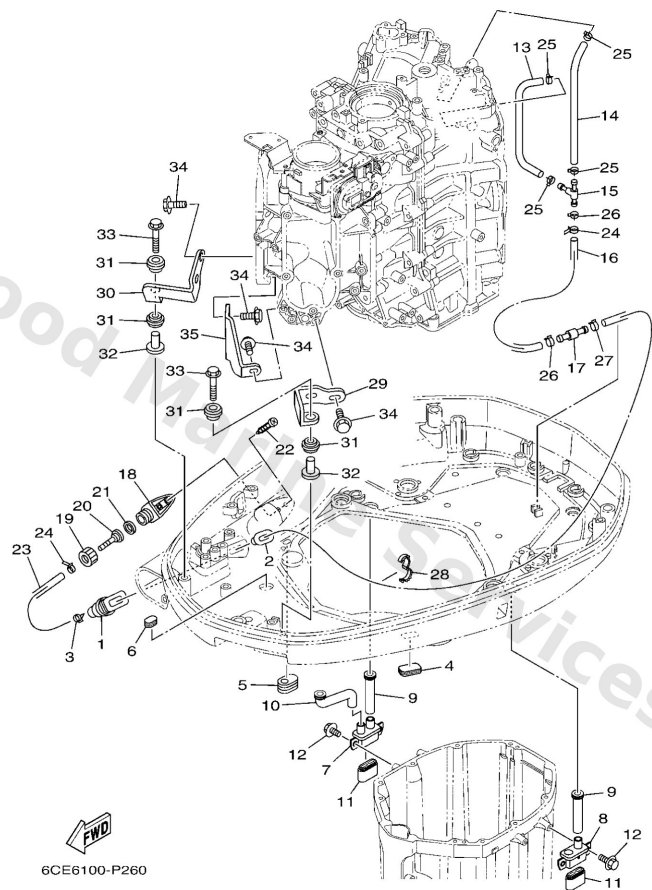
Ref	Part	
1	6H14272621 Grommet	Buy now
2	6BG4238400 Seal, cap	Buy now
3	9046511M10 Clamp	Buy now
4	6H44272600 Grommet	Buy now
5	61A4272700 Grommet	Buy now
6	64G4272700 Grommet	Buy now
7	6CE4273300 Box, drain	Buy now
8	6CE4273400 Box, drain 2	Buy now
9	6CE4278600 Hose, drain 1	Buy now
10	6CE4278700 Hose, drain 2	Buy now
11	69J4271700 Rubber, seal 2	Buy now
12	9589506016 Bolt, flange deep recess	Buy now
13	6CB2431500 Pipe 5	Buy now
14	9044514021 Hose	Buy now
15	6AW4216900 Joint	Buy now

Bottom Cowling 2



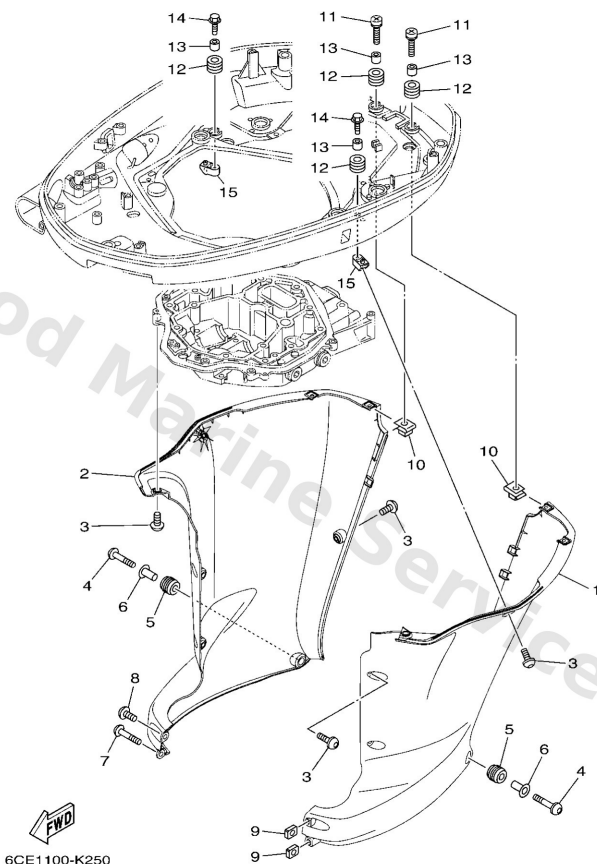
Ref	Part	
16	9044516015 Hose	Buy now
17	6AW4278500 Pipe	Buy now
18	6AW1257200 Adapter	Buy now
19	6R31258100 Joint, hose 1	Buy now
20	6AW1258200 Joint, hose 2	Buy now
21	6R31258300 Gasket, hose joint	Buy now
22	9778060520 Screw, tapping(6k8)	Buy now
23	9044514019 Hose	Buy now
25	90467130A5 Clip	Buy now
26	90467140A8 Clip	Buy now
27	90467140A9 Clip	Buy now
28	9046416001 Clamp	Buy now
29	6CB4264300 Plate, clamp	Buy now
30	6CB4264400 Plate, clamp 2	Buy now
31	9048014029 Grommet	Buy now

Bottom Cowling 2



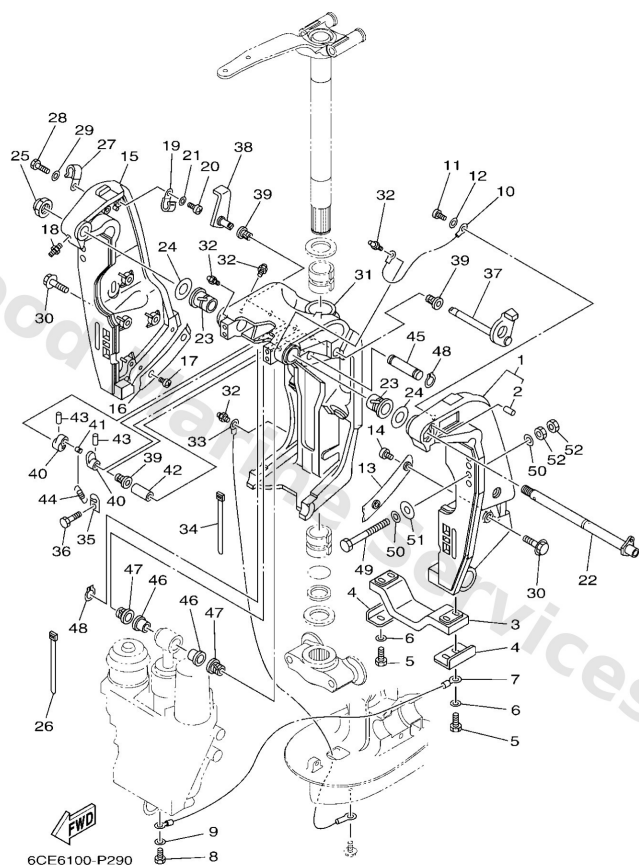
Ref	Part	
32	9038706M03 Collar (676)	Buy now
33	9011906M61 Bolt, with washer	Buy now
34	9010506039 Bolt, flange	Buy now
35	6CB4274400 Stay	Buy now

Bottom Cowling 3



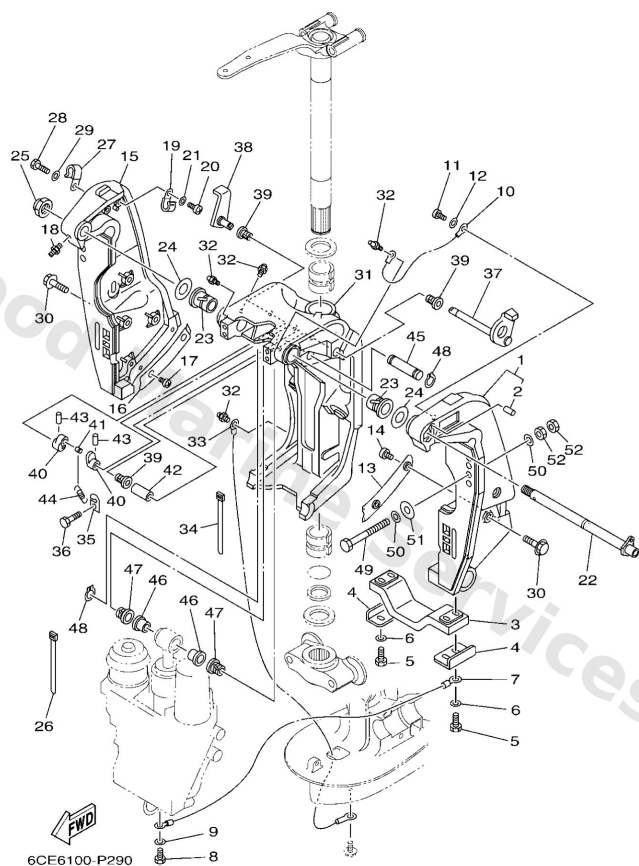
Ref	Part	
1	6CE42741018D Apron, 1	Buy now
2	6CE42771018D Apron, 2	Buy now
3	9011106144 Bolt,hex. socket button	Buy now
4	9011106142 Bolt,hex. socket button	Buy now
5	9048016009 Grommet	Buy now
6	9038707028 Collar	Buy now
9	9017306001 Nut, square	Buy now
10	90183061A6 Nut, spring	Buy now
11	9015906053 Screw, with washer	Buy now
12	9048013M24 Grommet (6e9)	Buy now
13	9038706M43 Collar (6e9)	Buy now
14	9010906M80 Bolt	Buy now
15	6CE42774A0 Stay, apron 1	Buy now

Bracket 1



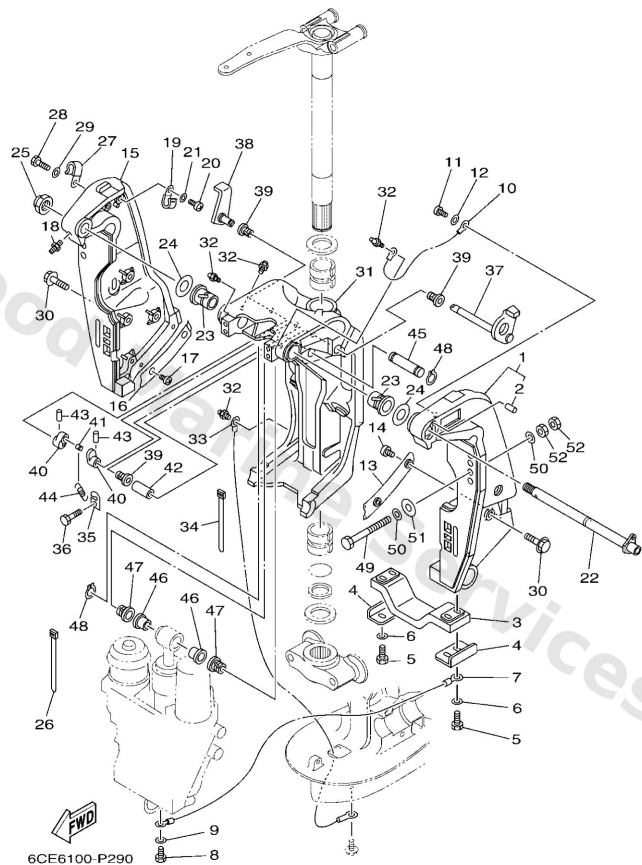
Ref	Part	
1	69J43111108D Bracket, clamp 1 FOR TILT LIMIT	Buy now
2	9360619002 Pin, dowel	Buy now
3	6G54525102 Anode	Buy now
4	6G54452600 Plate	Buy now
5	9709506025 Bolt	Buy now
6	9299506600 Washer, plain (646)	Buy now
7	6H18214800 Wire, lead	Buy now
8	9709506010 Bolt	Buy now
10	6E58214800 Wire, lead 5	Buy now
11	9788506012 Screw, pan head(62j)	Buy now
13	61A4313200 Washer, friction	Buy now
14	9788506010 Screw pan head	Buy now
15	69J43112018D Bracket, clamp 2	Buy now
16	61A4313300 Washer,friction	Buy now
18	9370006M03 Nipple, grease(6a1)	Buy now

Bracket 1



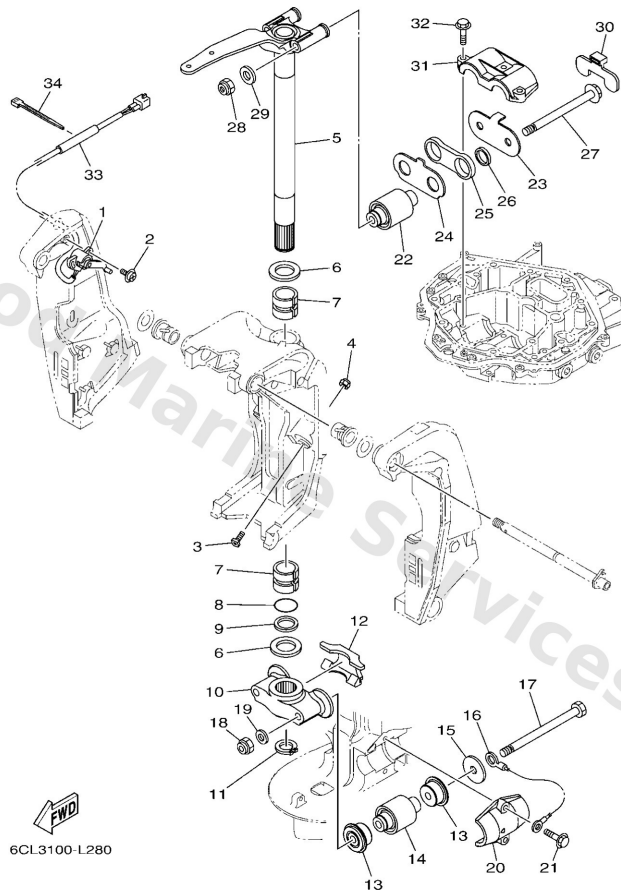
Ref	Part	
19	9046508M83 Clamp	Buy now
22	6R34313130 Bolt, clamp bracket FOR TILT LIMIT	Buy now
23	9038625M31 Bushing (6e5)	Buy now
24	9020126M59 Washer, plate (6e5)	Buy now
25	9018522M11 Nut, self-locking	Buy now
26	9046511M10 Clamp	Buy now
28	9709506014 Bolt(gj3)	Buy now
30	9011910024 Bolt, with washer	Buy now
31	61A43311228D Bracket, swivel 1	Buy now
33	69J8214700 Wire, lead 5	Buy now
35	6G54314400 Hook, spring	Buy now
37	61A4318101 Lever, tilt stop 1	Buy now
38	6G54318502 Lever, tilt stop 2	Buy now
39	9038610M16 Bushing (688)	Buy now
40	6G54314800 Collar, distance	Buy now

Bracket 1



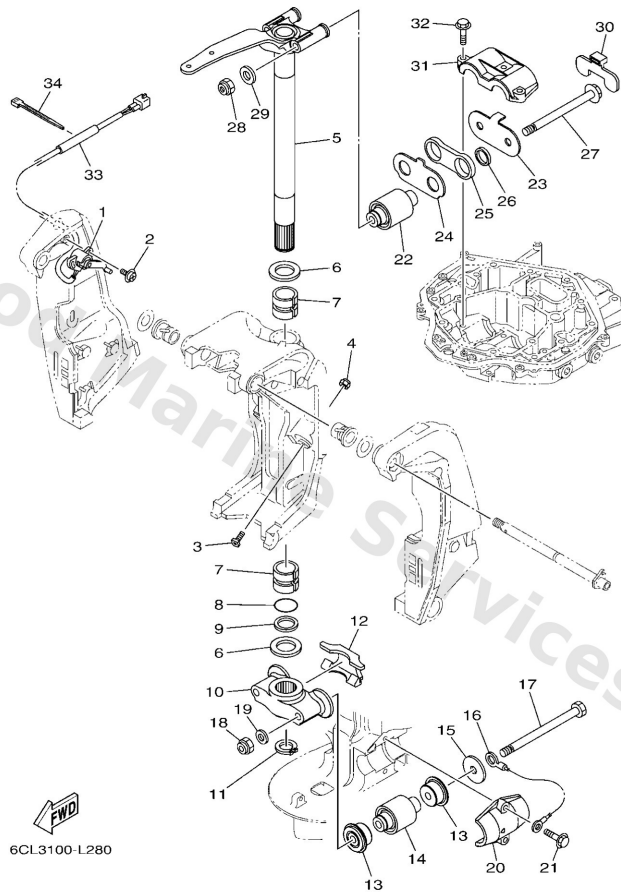
Ref	Part	
41	9024906M19 Pin(6e5)	Buy now
42	9038710M05 Collar(6e5)	Buy now
43	9169030020 Pin, spring (6h4)	Buy now
44	9050616003 Spring, tension	Buy now
45	6E54312610 Pin, upper shock mount	Buy now
46	9038618M63 Bush(6e5)	Buy now
47	9038618M14 Bushing (6e5)	Buy now
48	9341018M05 Circlip (6f2)	Buy now
49	9010112047 Bolt (l:150mm) UR F(L)250DET	Buy now
49	9010112M05 Bolt (l:130mm) UR F(L)250DET1	Buy now
50	9020113M01 Washer, plate(6e5)	Buy now
51	9020112426 Washe, plate(663)	Buy now
52	9538012600 Nut (707)	Buy now

Bracket 2



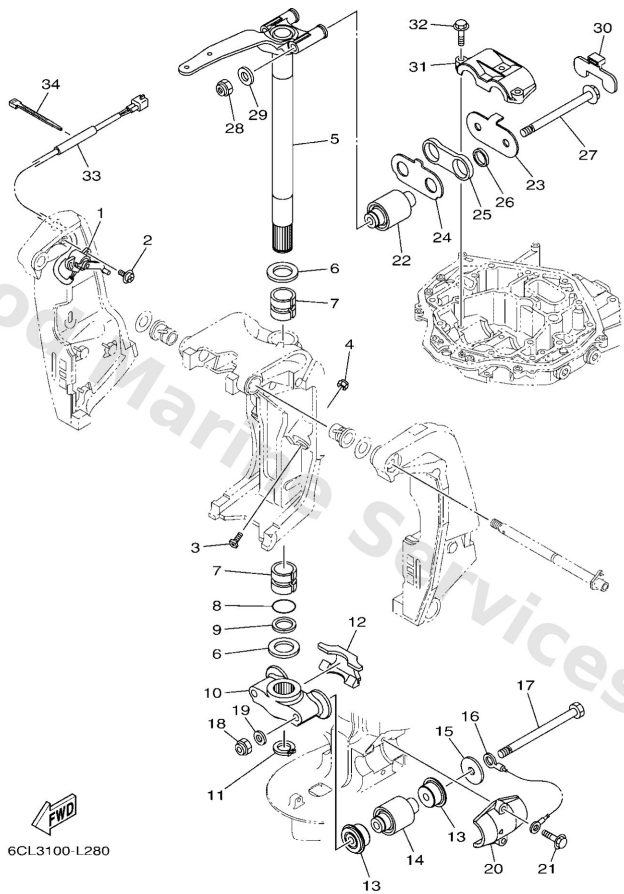
Ref	Part	
1	69J8367211 Trim sender	Buy now
2	9798506216 Screw, with washer(6h2)	Buy now
3	61A4337600 Bolt, thrust receiver	Buy now
4	9578010300 Nut, nylon (6e5)	Buy now
5	6CE42510008D Steering bracket assembly	Buy now
6	9020140M00 Washer, plate(61a)	Buy now
7	9038639M89 Bush(61a)	Buy now
8	9321035321 O-ring (3m7)	Buy now
9	9020240M47 Washer, plate(61a)	Buy now
10	6CE4455100CA Housing, lower mount rubber 1	Buy now
11	9341037M04 Circlip (6e5)	Buy now
12	6CE4457400 Stopper, lower mount rubber	Buy now
13	6CE445750094 Damper, lower mount rubber	Buy now
14	6CE4455500 Mount damper, lower side	Buy now
15	9020116032 Washer, plate	Buy now

Bracket 2



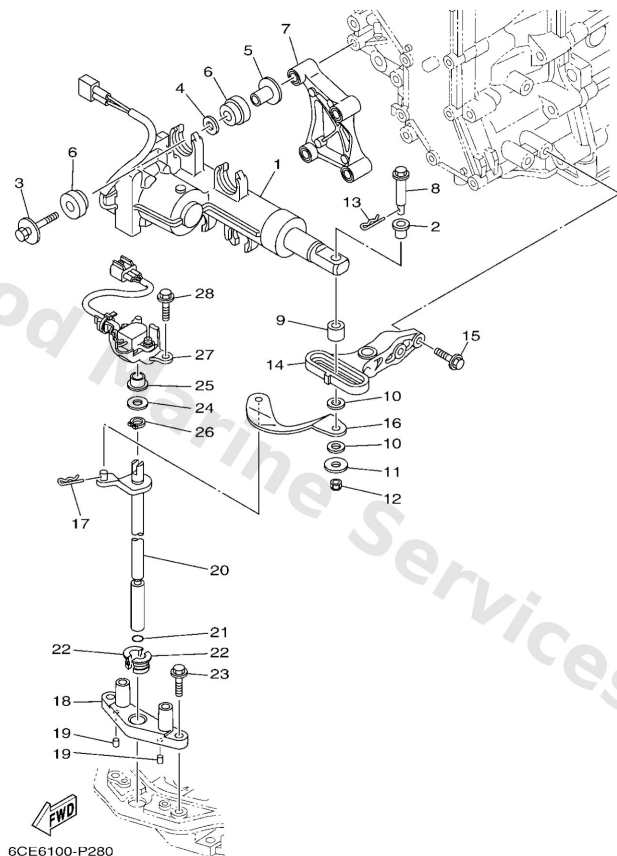
Ref	Part	
16	6AW8214900 Wire, lead 3	Buy now
17	9010114004 Bolt	Buy now
18	9018514M00 Nut, self-locking(61a)	Buy now
19	9299514600 Washer (6e5)	Buy now
20	6CE4455200CA Housing, lower mount rubber 2	Buy now
21	9011910024 Bolt, with washer	Buy now
22	6CE4451400 Mount damper, upper side	Buy now
23	6CE4452600 Plate	Buy now
24	6CE4453600 Plate 2	Buy now
25	6CE4453200 Stopper, upper mount	Buy now
26	9038728013 Collar	Buy now
27	9010514005 Bolt, flange	Buy now
30	6CE4453300 Damper, upper mount rubber	Buy now
31	6CE4451100 Cover, upper mount	Buy now
33	9044615003 Hose	Buy now

Bracket 2



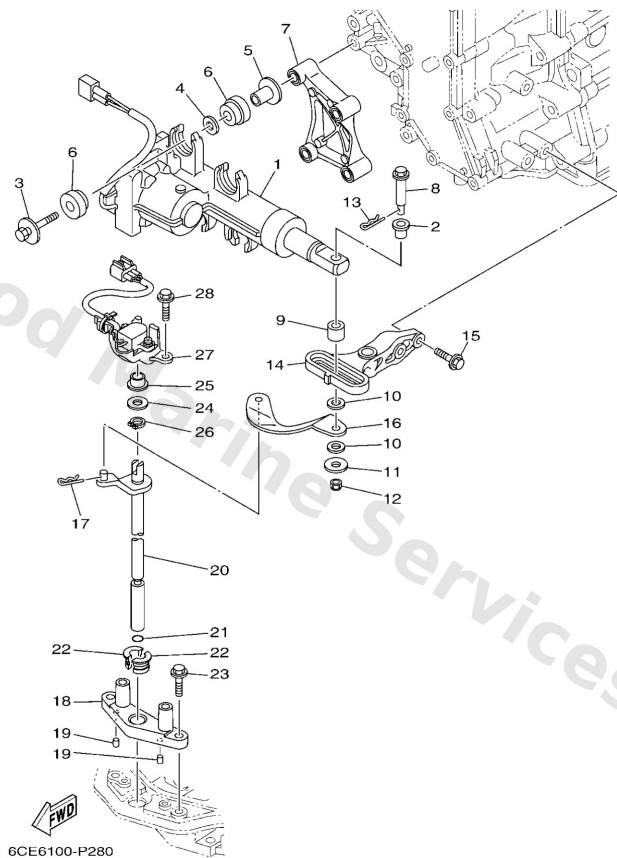
Ref	Part	
34	9046511M10 Clamp	Buy now

Control



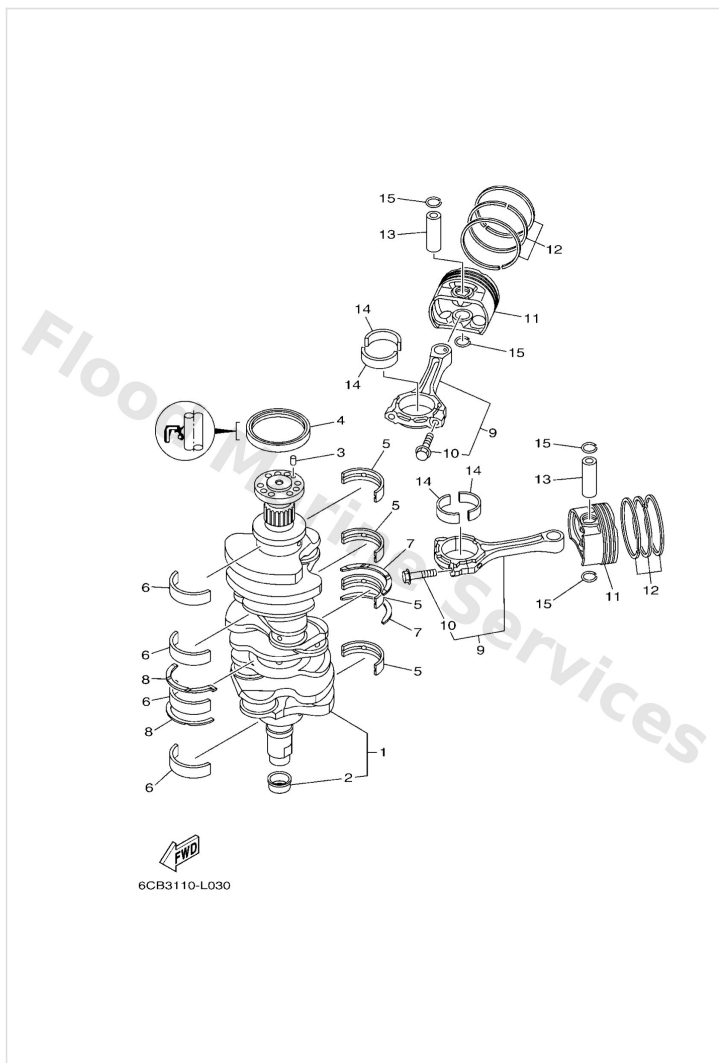
Ref	Part	
1	6ML4820A00 Actuator unit	Buy now
2	9038608008 Bush	Buy now
3	9011908168 Bolt, with washer	Buy now
4	9020112064 Washer, plate	Buy now
5	9038708104 Collar	Buy now
6	6CE8556400 Grommet	Buy now
7	6CE4414220 Joint	Buy now
8	6CE4219510 Pin, joint 1	Buy now
9	6CE4412210 Bushing, shift rod lever	Buy now
10	9020208M41 Washer, plate(6t4)	Buy now
11	9020106068 Washer,plate (6k8)	Buy now
12	9018506M07 Nut, self-locking(6e5)	Buy now
13	9046818008 Clip 620436610000	Buy now
14	6CE4411710 Bracket	Buy now
15	9757506525 Bolt, hexagon w/w deep recess	Buy now

Control



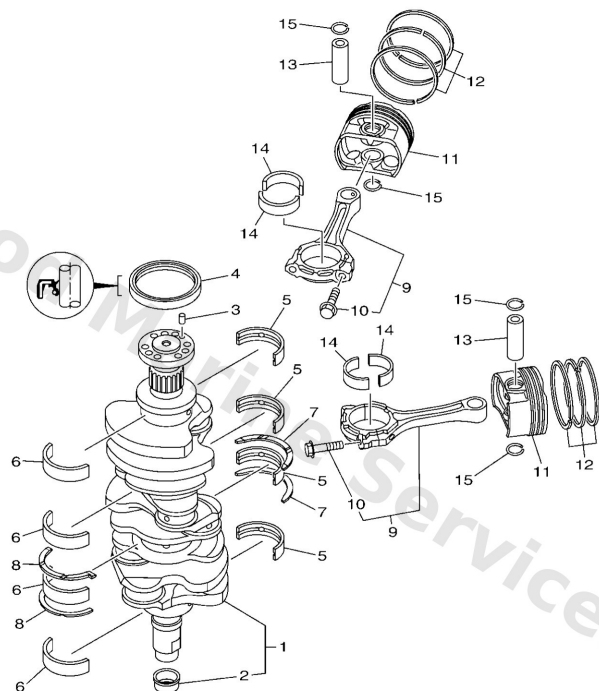
Ref	Part	
16	6CE4412110 Lever, shift rod	Buy now
18	6CE44118A0 Bracket	Buy now
19	9360407M13 Pin, dowel(6I5)	Buy now
20	6CE4412020 Handle gear shift assembly	Buy now
21	9321009165 O-ring	Buy now
22	9038611001 Bush	Buy now
23	9587506025 Bolt, flange deep recess	Buy now
24	9020111008 Washer, plate	Buy now
25	9038610001 Bush	Buy now
26	9341010082 Circlip	Buy now
27	6CE6830300 Sensor assembly	Buy now

Crankshaft & Piston



Ref	Part	
1	6CB1141000 Crankshaft	Buy now
2	6CB1147800 Collar	Buy now
3	9360612019 Pin, dowel (614)	Buy now
4	9310285008 Oil seal	Buy now
5	6CB1141600 Plane bearing, crankshaft 1 UR PURPLE	Buy now
5	6CB1141610 Plane bearing, crankshaft 1 UR YELLOW	Buy now
5	6CB1141620 Plane bearing, crankshaft 1 UR RED	Buy now
5	6CB1141630 Plane bearing, crankshaft 1 UR GREEN	Buy now
5	6CB1141640 Plane bearing, crankshaft 1 UR BROWN	Buy now
6	6CB1141700 Plane bearing, crankshaft 2 UR PURPLE	Buy now
6	6CB1141710 Plane bearing, crankshaft 2 UR YELLOW	Buy now
6	6CB1141720 Plane bearing, crankshaft 2 UR RED	Buy now
6	6CB1141730 Plane bearing, crankshaft 2 UR GREEN	Buy now
6	6CB1141740 Plane bearing, crankshaft 2 UR BROWN	Buy now
7	6CB1142603 Bearing, thrust 1	Buy now

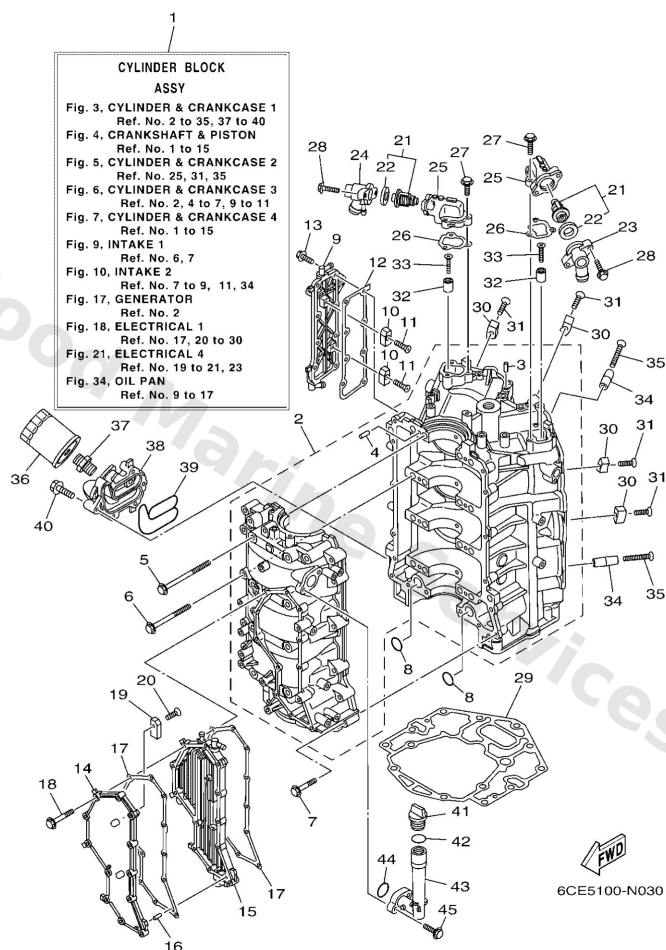
Crankshaft & Piston



6CB3110-L030

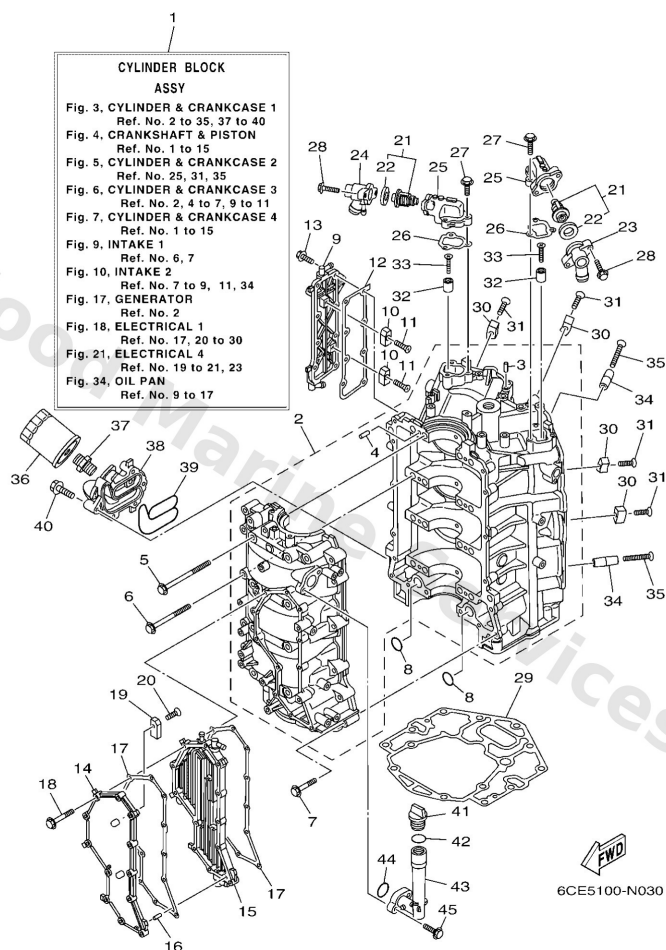
Ref	Part	
8	6CB1142703 Bearing, thrust 2	Buy now
9	6CBW116500 Connecting rod assembly	Buy now
10	6CB1165400 Bolt, connecting rod	Buy now
11	6CE1163100 Piston (std)	Buy now
12	6CB1160300 Piston ring set (std)	Buy now
13	6CB1163300 Pin, piston	Buy now
14	6CB1165600 Plane bearing, connecting rod UR YELLOW	Buy now
14	6CB1165610 Plane bearing, connecting rod UR GREEN	Buy now
14	6CB1165620 Plane bearing, connecting rod UR BLUE	Buy now
15	K0FA323300 Ring, hole snap	Buy now

Cylinder & Crankcase 1



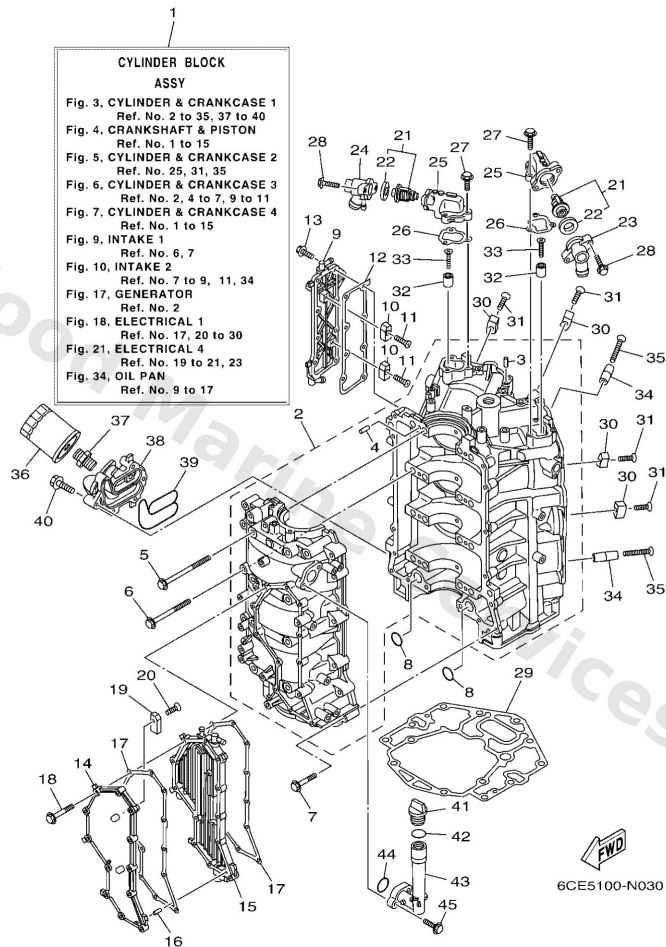
Ref	Part	
1	6CEW009B059S Cylinder Block assembly	Buy now
2	6CE1510010 Crankcase & plate set	Buy now
3	9360612019 Pin, dowel (614)	Buy now
5	6CB1518700 Bolt	Buy now
6	6CB1548100 Bolt 1	Buy now
7	9010508175 Bolt, flange	Buy now
8	9321026658 O-ring(36y)	Buy now
9	6CE1131C009S Cover, joint	Buy now
10	63P1132501 Anode	Buy now
11	9015106M02 Screw, countersunk	Buy now
12	6CB1131B00 Gasket, cover	Buy now
13	9010506M07 Bolt (689)	Buy now
14	6CE15411009S Cover, crankcase 1	Buy now
15	6CE15421109S Cover, crankcase 2	Buy now
16	9169040010 Pin, spring	Buy now

Cylinder & Crankcase 1



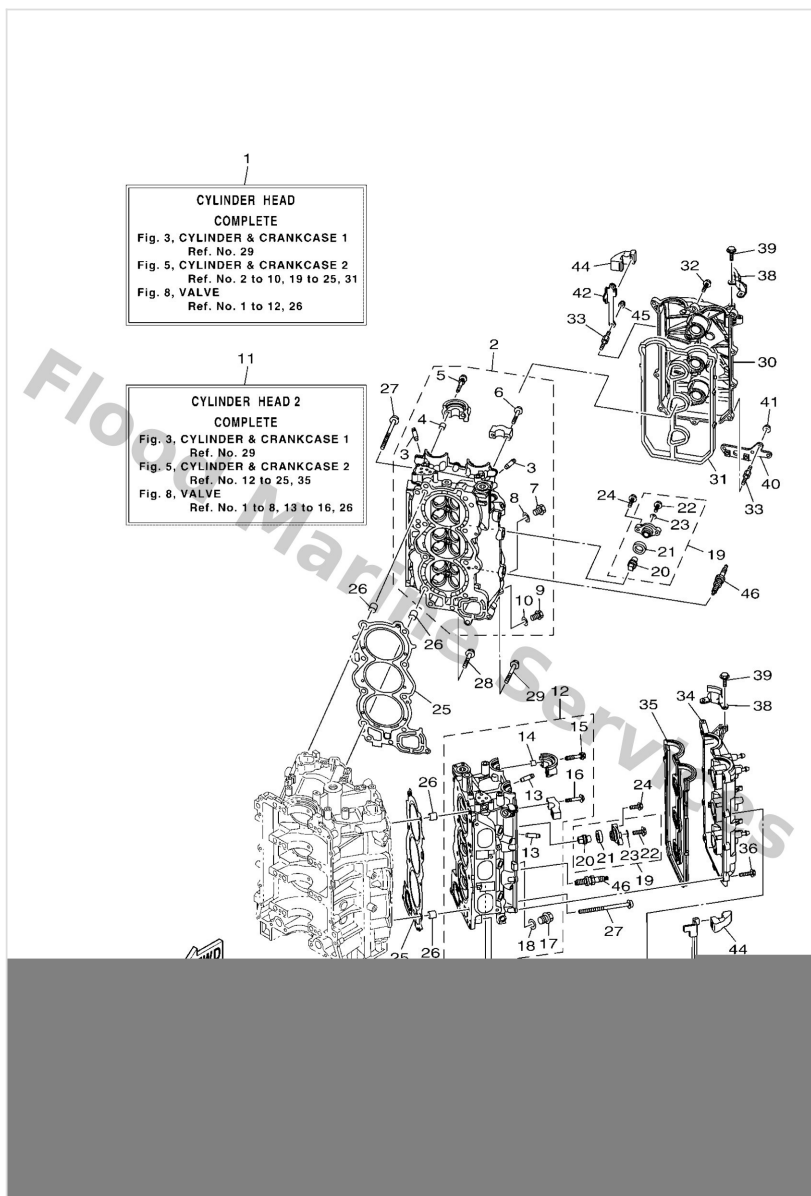
Ref	Part	
17	6CB1545100 Gasket, crankcase cover 1	Buy now
18	9010506151 Bolt, flange	Buy now
21	6CE1241100 Thermostat	Buy now
22	67F1241200 Seal, thermostat	Buy now
23	6CE12413B09S Cover, thermostat	Buy now
24	6CE12413A09S Cover, thermostat	Buy now
25	6CB12422109S Cover, housing	Buy now
26	6CB1242710 Gasket, housing cover 1	Buy now
27	9502706025 Bolt, washer based(4kg)	Buy now
28	9010506037 Bolt, flange	Buy now
29	6CB1135100 Gasket, cylinder	Buy now
30	6AW1132P00 Anode 5	Buy now
31	9878006530 Screw, flat head	Buy now
32	68T1132500 Anode	Buy now
33	9015105M05 Screw, countersunk	Buy now

Cylinder & Crankcase 1



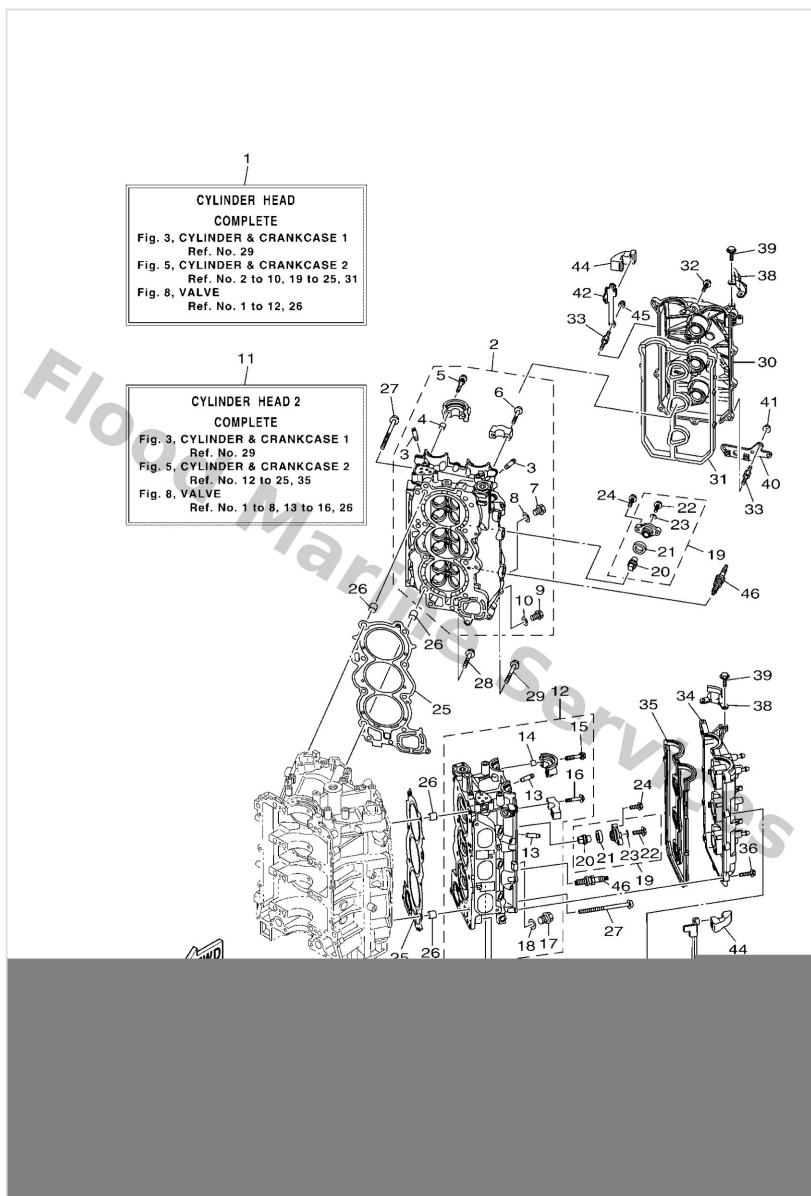
Ref	Part	
34	6AW1132N01 Anode 4	Buy now
35	9878006550 Screw flat head	Buy now
36	N261344002 Element assembly, oil cleaner	Buy now
37	9040119001 Bolt, union	Buy now
38	6CE13446109S Connector	Buy now
39	6CB1347700 Gasket	Buy now
41	6G81536300 Plug, oil	Buy now
42	9321024M79 O-ring	Buy now
43	6CB1531900 Joint	Buy now
44	9321027370 O-ring(1kt)	Buy now

Cylinder & Crankcase 2



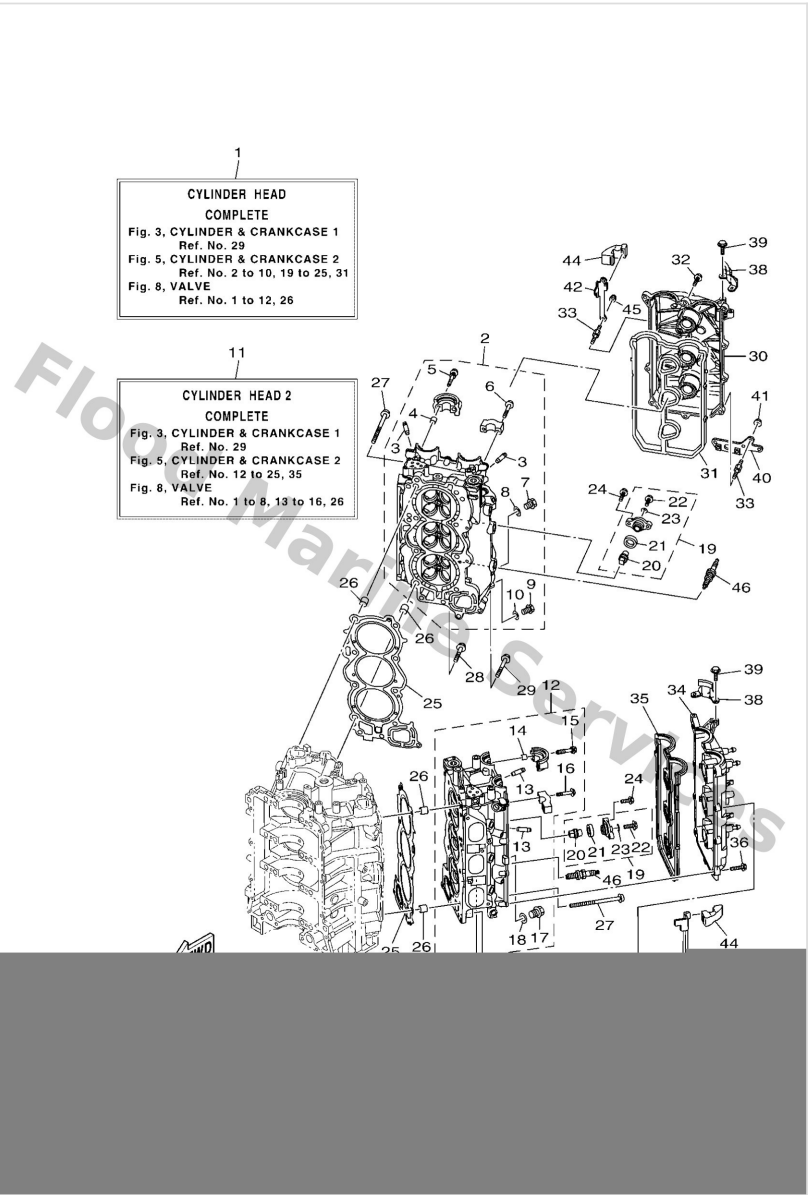
Ref	Part	
1	6CEW009A019S Cylinder head complete	Buy now
2	6CE11110109S Cylinder head assembly	Buy now
3	6S51113310 Guide, valve 1	Buy now
4	9180908006 Pin, dowel	Buy now
5	9011907001 Bolt, with washer	Buy now
6	9011907234 Bolt, with washer	Buy now
7	9034018M09 Plug, straight screw	Buy now
8	90201186F1 Washer, plate (22f)	Buy now
9	9034014M06 Plug, straight screw(62y)	Buy now
10	9043014115 Gasket (663)	Buy now
11	6CEW009C019S Cylinder head 2 complete	Buy now
12	6CE11120109S Cylinder head assembly 2	Buy now
19	67F1130100 Anode cover assembly	Buy now
20	67F1132501 Anode	Buy now
21	67F1132800 Grommet, anode	Buy now

Cylinder & Crankcase 2



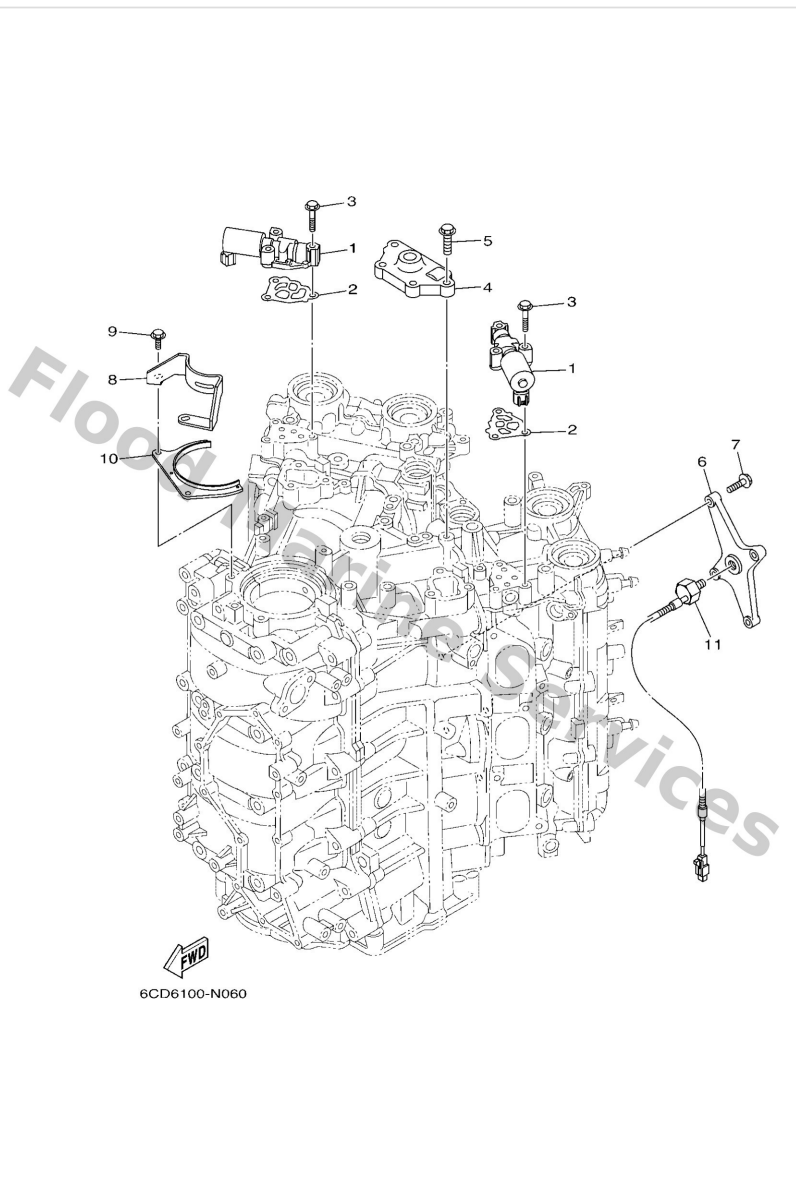
Ref	Part	
22	9010506M07 Bolt (689)	Buy now
23	9043006M03 Gasket (6f5)	Buy now
24	9589508025 Bolt, flange deep recess	Buy now
25	6CB1118100 Gasket, cylinder head 1	Buy now
26	9038711005 Collar	Buy now
27	9015511002 Screw	Buy now
28	9010508175 Bolt, flange	Buy now
29	9010508220 Bolt, flange	Buy now
30	6CB1119102 Cover, cylinder head 1	Buy now
31	6CB1119300 Gasket, head cover 1	Buy now
32	9589506030 Bolt, flange deep recess	Buy now
33	9010906277 Bolt	Buy now
34	6CB1119202 Cover, cylinder head 2	Buy now
35	6CB1119400 Gasket, head cover 2	Buy now
38	6AW1514200 Guide 1	Buy now

Cylinder & Crankcase 2



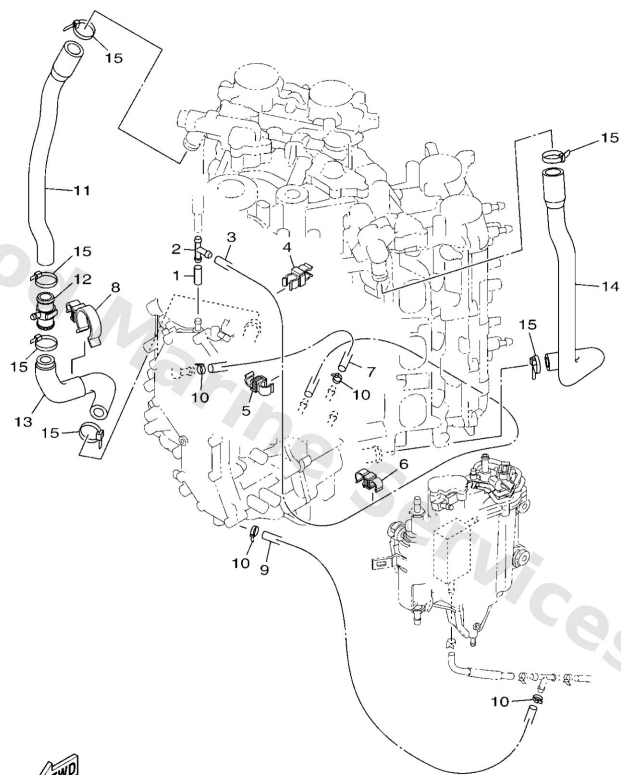
Ref	Part	
39	9589506014 Bolt, flange deep recess	Buy now
40	6CB2134V00 Bracket	Buy now
41	9017906M28 Nut(63v)	Buy now
42	6CB1199800 Bracket 1	Buy now
43	6CB1199900 Bracket 2	Buy now
44	6CB4266200 Damper	Buy now
45	9018506M07 Nut, self-locking(6e5)	Buy now
46	9470200400 Plug, spark (lfr6a-11)	Buy now

Cylinder & Crankcase 3



Ref	Part	
1	6CB8612000 Solenoid valve assembly	Buy now
2	6CB1242F00 Gasket, filter	Buy now
3	9010506035 Bolt, flange	Buy now
4	6CB1554400 Stay 1	Buy now
5	9010508178 Bolt, flange	Buy now
6	6CB1135A00 Bracket	Buy now
7	9010506037 Bolt, flange	Buy now
8	6CB1514200 Guide 1	Buy now
9	9589506016 Bolt, flange deep recess	Buy now
10	6CB1149A00 Plate 1	Buy now
11	6P28578000 Sensor, knock	Buy now

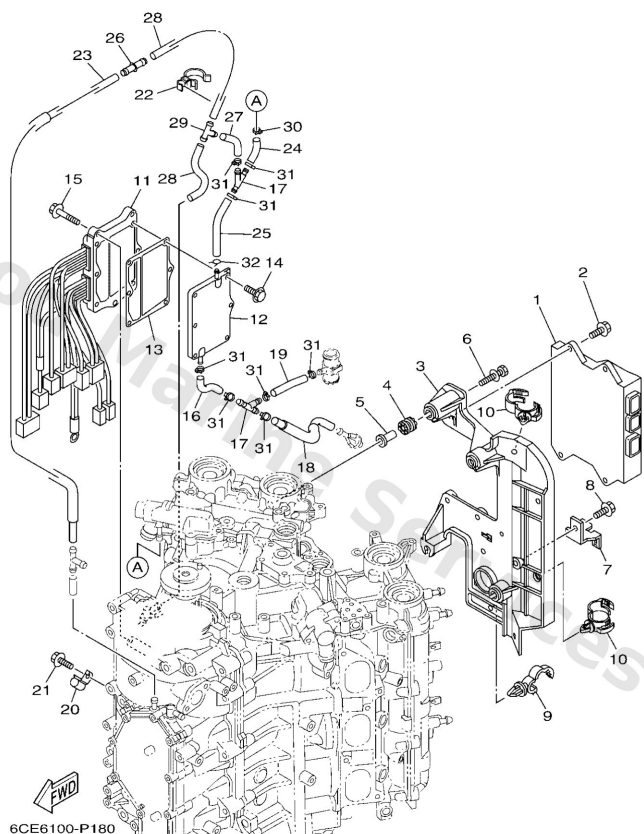
Cylinder & Crankcase 4



6CE4100-M070

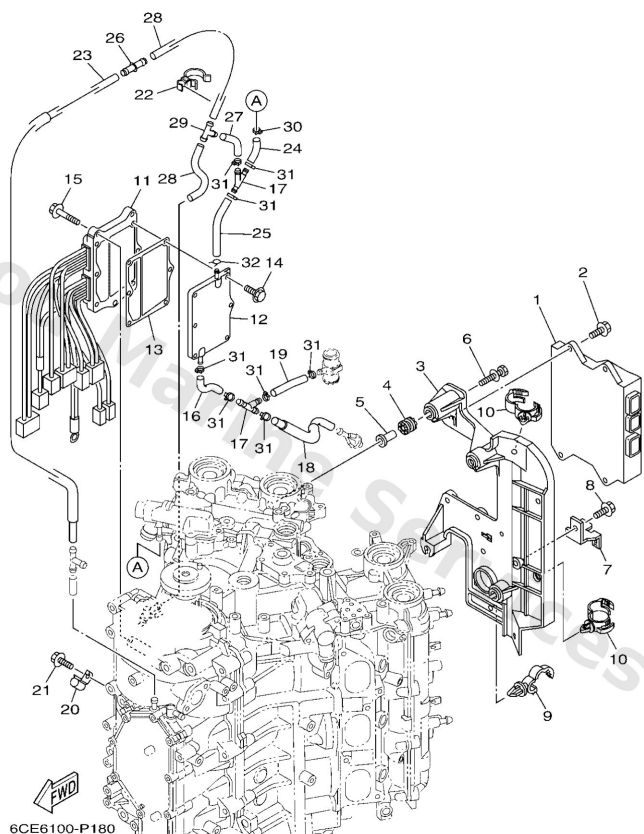
Ref	Part	
1	9044509220 Hose (l1500)	Buy now
2	6882437800 Pipe, joint	Buy now
3	6CB1257610 Hose 1	Buy now
4	9046410M59 Clamp	Buy now
5	9046409013 Clamp	Buy now
6	9046412010 Clamp	Buy now
7	6CB1257700 Hose 2	Buy now
8	9046426002 Clamp	Buy now
9	90445096H2 Hose (l1500)	Buy now
10	9046511M10 Clamp	Buy now
11	6CE1244G00 Hose, 4	Buy now
12	6CE2437800 Pipe, joint 3	Buy now
13	6CE1244H00 Hose 5	Buy now
14	6CB1243E00 Hose 2	Buy now
15	9046511M59 Clamp(63m)	Buy now

Electrical 1



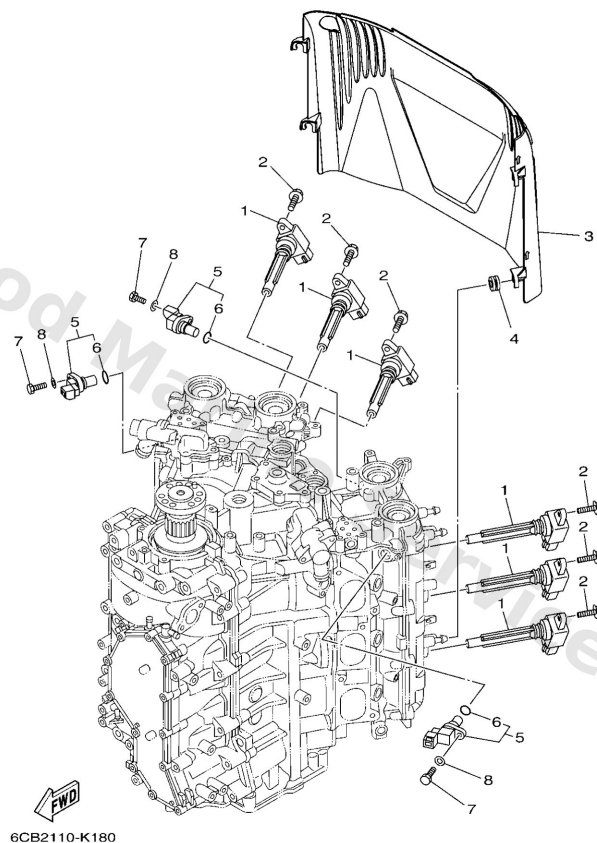
Ref	Part	
1	6CG8591A20 Engine control unit assembly	Buy now
2	9589506020 Bolt, flange(jk3)	Buy now
3	6CB8231601 Bracket, ignition coil	Buy now
4	64J8551600 Spacer	Buy now
5	69M4275801 Collar	Buy now
6	9011906M56 Bolt, with washer	Buy now
7	6BR8184500 Plate	Buy now
8	9589506012 Bolt, flange deep recess	Buy now
9	9046413249 Clamp	Buy now
10	9046420181 Clamp(4ap)	Buy now
11	6CE8196000 Rectifier & regulator assembly	Buy now
12	6CE81972009S Cover, rectifier	Buy now
13	6CE8197500 Plate, rectifier fitting	Buy now
14	9011906MA3 Bolt, with washer	Buy now
15	9589506025 Bolt, flange deep recess	Buy now

Electrical 1



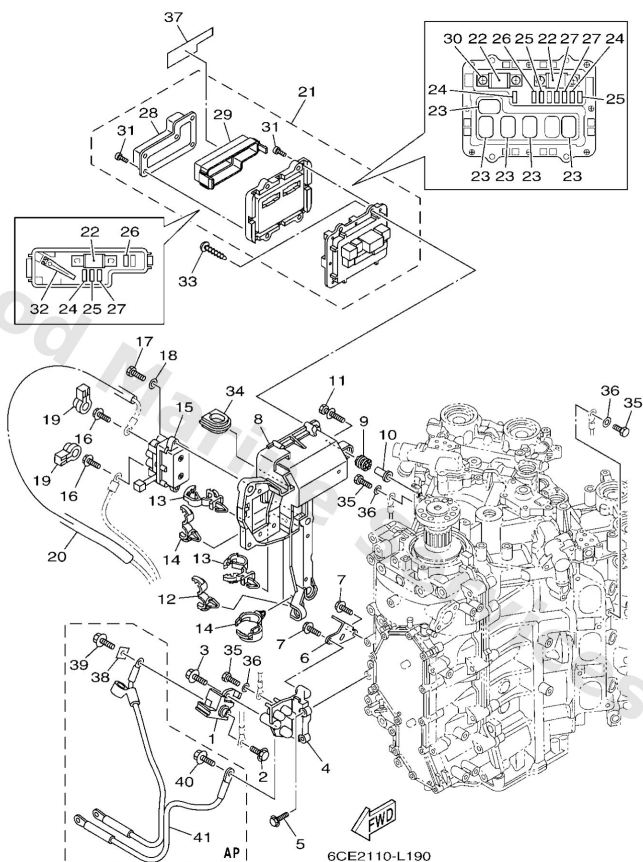
Ref	Part	
16	6CE1248A00 Pipe 8	Buy now
17	6CE2437700 Pipe, joint 2	Buy now
18	6CE1248300 Pipe 3	Buy now
19	90445107A5 Hose (I30)	Buy now
20	9046206013 Clamp	Buy now
21	9502306012 Bolt, flange(2uj)	Buy now
22	9046426002 Clamp	Buy now
23	6CE1248110 Pipe 1	Buy now
24	6CE1487200 Pipe 2	Buy now
25	6CE1248500 Pipe 5	Buy now
26	6CE2437600 Pipe, joint 1	Buy now
28	9044509068 Hose (I420)	Buy now
29	6882437800 Pipe, joint	Buy now
30	9046511M10 Clamp	Buy now
32	9046708004 Clip, pipe 6162435600	Buy now

Electrical 2



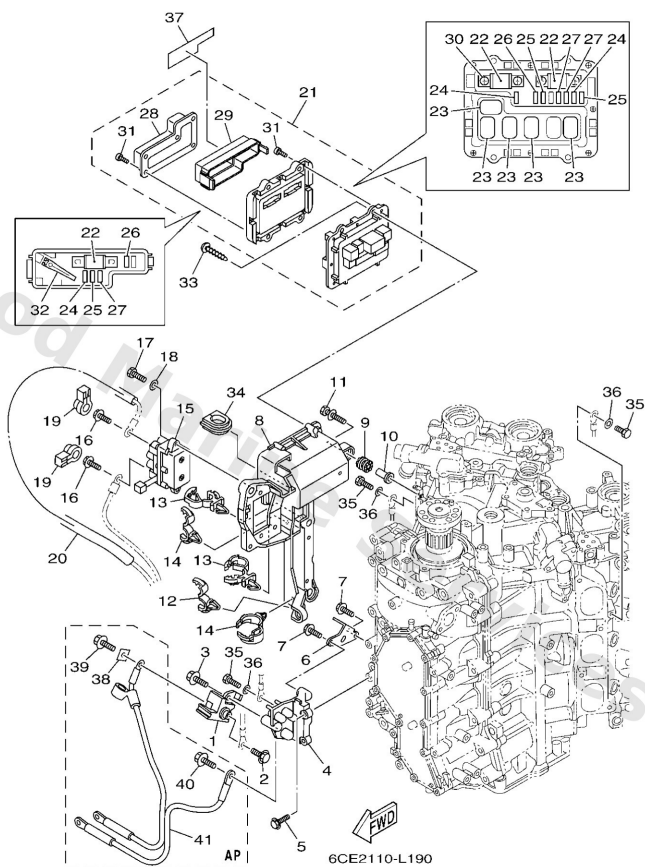
Ref	Part	
1	6CB8231000 Ignition coil assembly	Buy now
2	9589506025 Bolt, flange deep recess	Buy now
3	6CB8231400 Cover, ignition coil	Buy now
4	9048012314 Grommet(3aa)	Buy now
5	6P28589600 Sensor, cam position	Buy now
6	6P28507500 O-ring	Buy now
7	9709506020 Bolt(7u8)	Buy now
8	9299506600 Washer, plain (646)	Buy now

Electrical 3



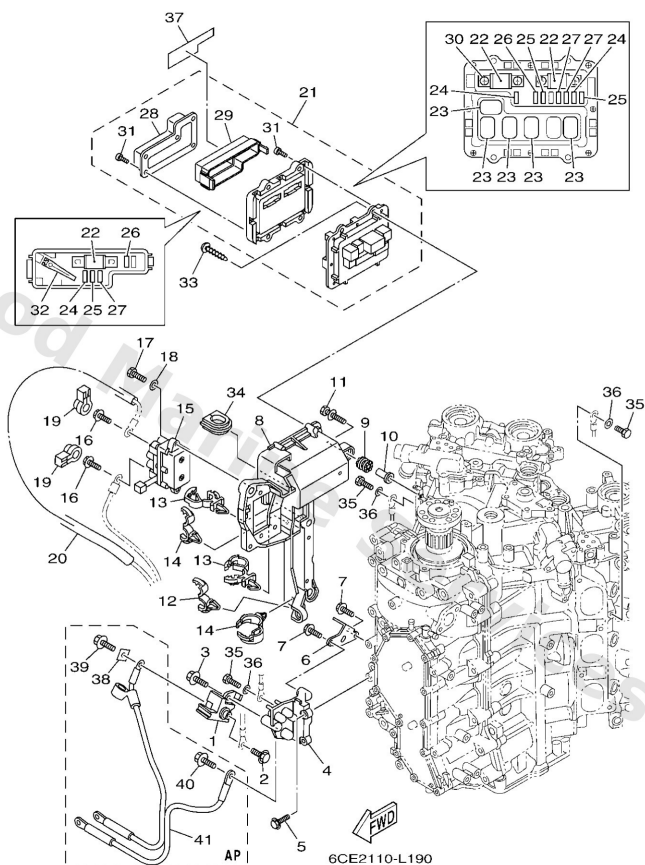
Ref	Part	
1	6P28192501 Terminal	Buy now
39	9589508016 Bolt, flange deep recess AP	Buy now
3	9581408020 Bolt, flange(4hm)	Buy now
4	6CB8192900 Bracket, terminal	Buy now
5	9589506020 Bolt, flange(jk3)	Buy now
6	6CE8258800 Plate	Buy now
7	9589506016 Bolt, flange deep recess	Buy now
8	6CB8194801 Bracket	Buy now
9	64J8551600 Spacer	Buy now
10	69M4275801 Collar	Buy now
11	9011906M56 Bolt, with washer	Buy now
12	9046413249 Clamp	Buy now
13	9046412183 Clamp(jn2)	Buy now
14	9046420181 Clamp(4ap)	Buy now
15	6AW8195000 Relay assembly	Buy now

Electrical 3



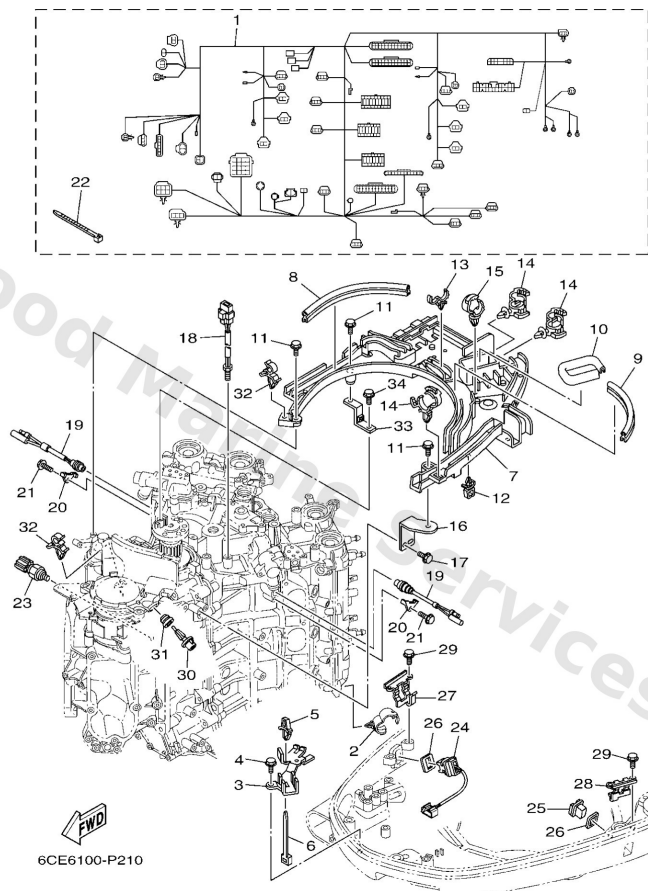
Ref	Part	
16	9759506610 Bolt, hexagon w/w deep recess	Buy now
17	9701306020 Bolt(62y)	Buy now
18	9290306600 Washer, plain (646)	Buy now
19	6P28183X00 Cap, terminal	Buy now
20	9044615003 Hose	Buy now
21	6CE8217010 Fuse box assembly	Buy now
22	6CE8215100 Fuse (100a)	Buy now
23	6AW8195A00 Relay assembly	Buy now
24	67F8215140 Fuse (10a)	Buy now
25	67F8215150 Fuse (15a)	Buy now
26	67F8215100 Fuse	Buy now
27	67F8215110 Fuse	Buy now
28	6CB8163910 Cover	Buy now
29	6CB8554400 Case	Buy now
30	68F8284600 Screw, pan head (m5)	Buy now

Electrical 3



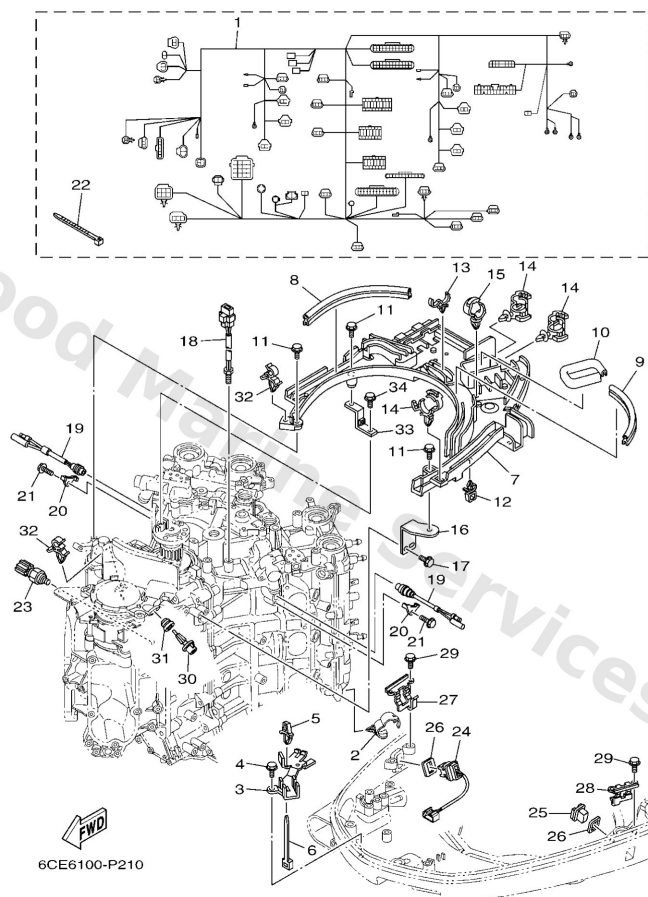
Ref	Part	
31	6P28211300 Screw (m3)	Buy now
32	67F2812A00 Puller, fuse	Buy now
33	9778050620 Screw, tapping	Buy now
34	6P28133600 Grommet	Buy now
35	9709506016 Bolt, hexagon deep recess	Buy now
36	9299506600 Washer, plain (646)	Buy now
37	6CE8191920 Graphic, regulator	Buy now
38	6CB8192300 Washer AP	Buy now
41	6CB8210501 Wire harness AP	Buy now

Electrical 4



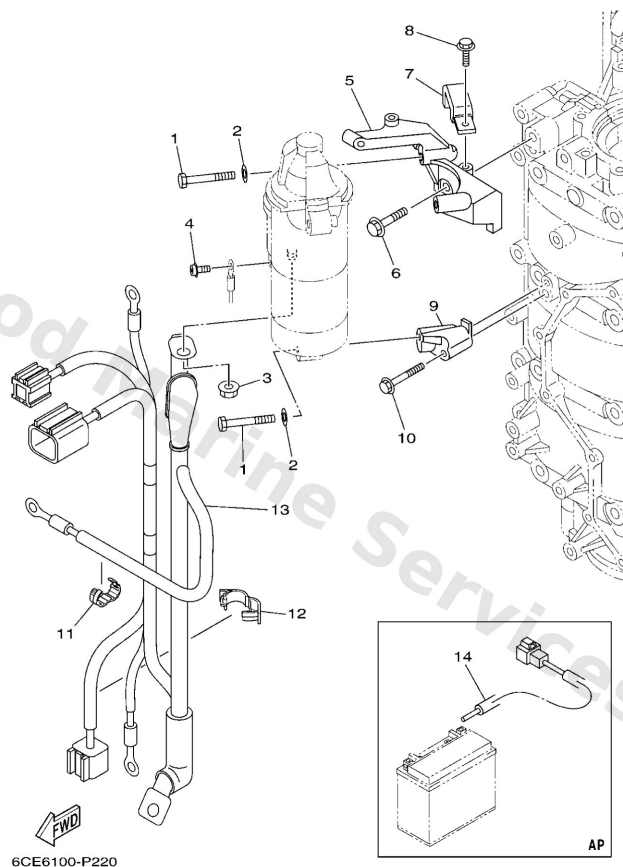
Ref	Part	
1	6CE8259012 Wire harness assembly FOR TILT LIMIT	Buy now
2	9046420181 Clamp(4ap)	Buy now
3	6CB8259400 Clamp	Buy now
4	9589506012 Bolt, flange deep recess	Buy now
5	9046406001 Clamp	Buy now
6	9046513M24 Band, switch cord	Buy now
7	6CB8258901 Protector, wire harness	Buy now
8	6BG4261700 Damper, form	Buy now
9	6CB4261700 Damper, form	Buy now
10	6CB4262900 Seal	Buy now
11	9589506020 Bolt, flange(jk3)	Buy now
12	9046411121 Clamp(4gy)	Buy now
13	9046418246 Clamp(4tr)	Buy now
14	9046412183 Clamp(jn2)	Buy now
16	6CB8238800 Plate	Buy now

Electrical 4



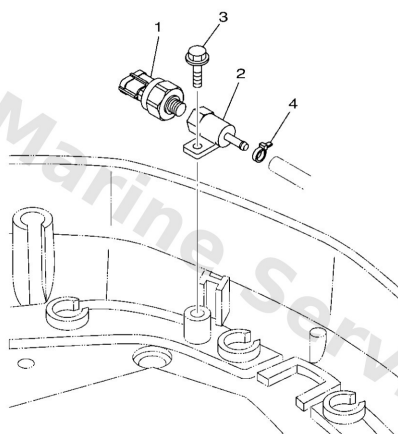
Ref	Part	
17	9589506016 Bolt, flange deep recess	Buy now
18	6CB8579000 Thermosensor assembly	Buy now
19	6P28256001 Thermo switch assembly	Buy now
20	6E98258800 Plate	Buy now
22	9046514M66 Clamp	Buy now
23	6AW8365100 Sender, oil pressure	Buy now
24	6BR8256301 Trim & tilt switch assembly	Buy now
25	69J4272301 Cover, bottom	Buy now
26	69J8258700 Gasket	Buy now
27	63P8361401 Bracket	Buy now
30	63P8588600 Sensor, air temperature	Buy now
31	63P1443500 Grommet	Buy now
32	9046409129 Clamp(3ld)	Buy now
33	6CB8195200 Holder, relay	Buy now

Electrical 5



Ref	Part	
1	9701308045 Bolt	Buy now
2	9290308600 Washer, plain (663)	Buy now
3	9017908003 Nut	Buy now
4	9798504308 Screw, with washer	Buy now
5	6CB8182202 Bracket, starting motor	Buy now
6	9010508M87 Bolt, washer based	Buy now
7	6CB8144300 Clamp, lead 1	Buy now
8	9589506016 Bolt, flange deep recess	Buy now
9	6CB81823A0 Stay, starting motor	Buy now
10	9010506151 Bolt, flange	Buy now
11	9046413227 Clamp	Buy now
12	9046418004 Clamp	Buy now
13	6CE8259M00 Wire harness assembly 2	Buy now
14	6CE8194900 Wire, lead (isolator cable) AP	Buy now

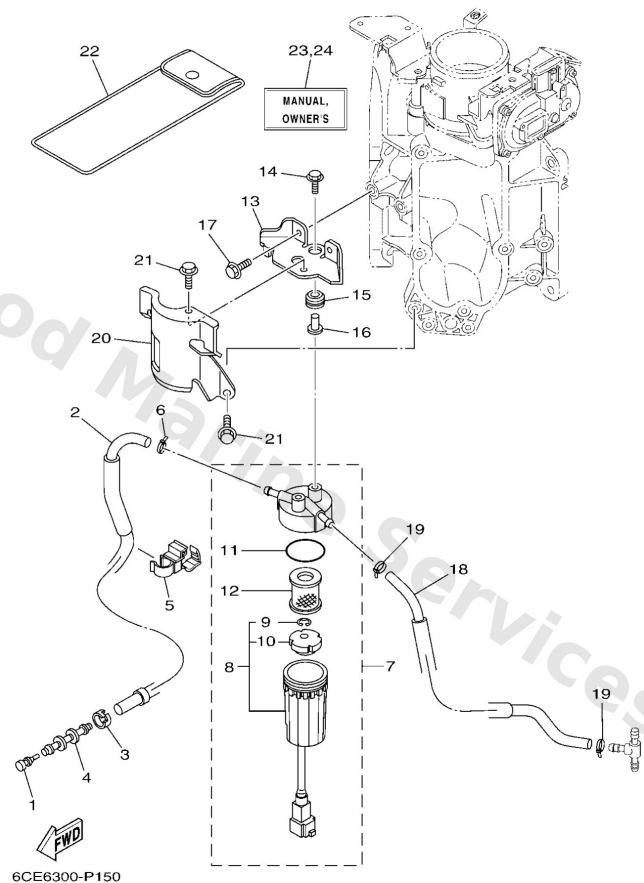
Electrical 6




6CE1100-K390

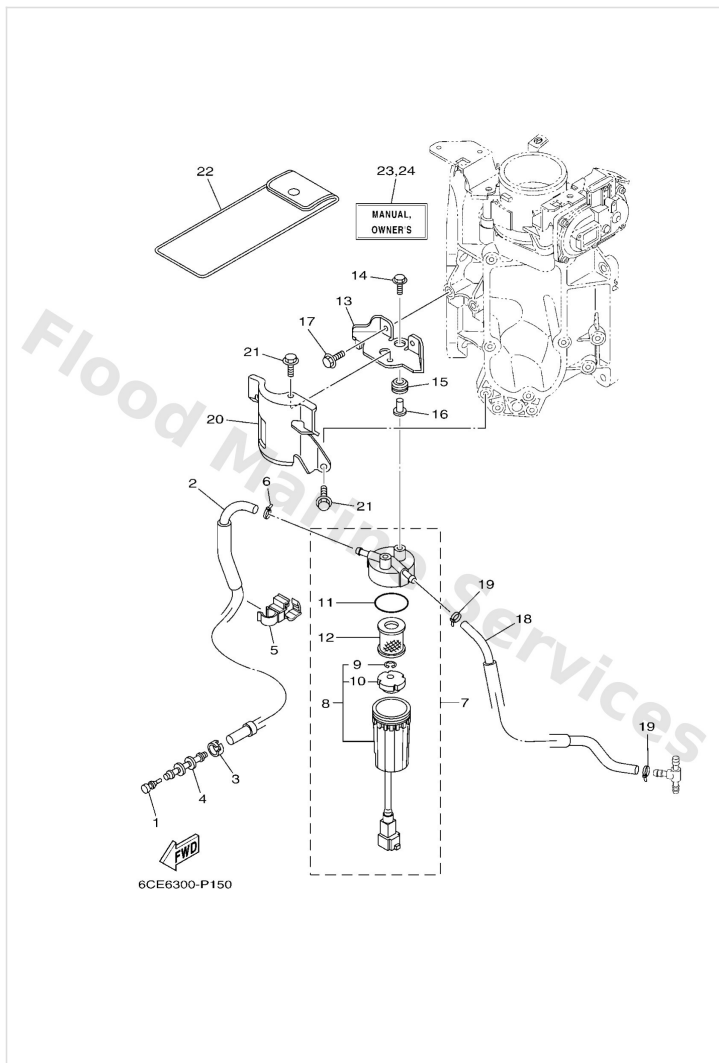
Ref	Part	
1	6AW8366B01 Sensor, water pressure FOR LAN SPEED	Buy now
2	60V8366D00 Adaptor, input FOR LAN SPEED	Buy now
3	9589506016 Bolt, flange deep recess FOR LAN SPEED	Buy now
4	9046511M10 Clamp FOR LAN SPEED	Buy now

Fuel 1



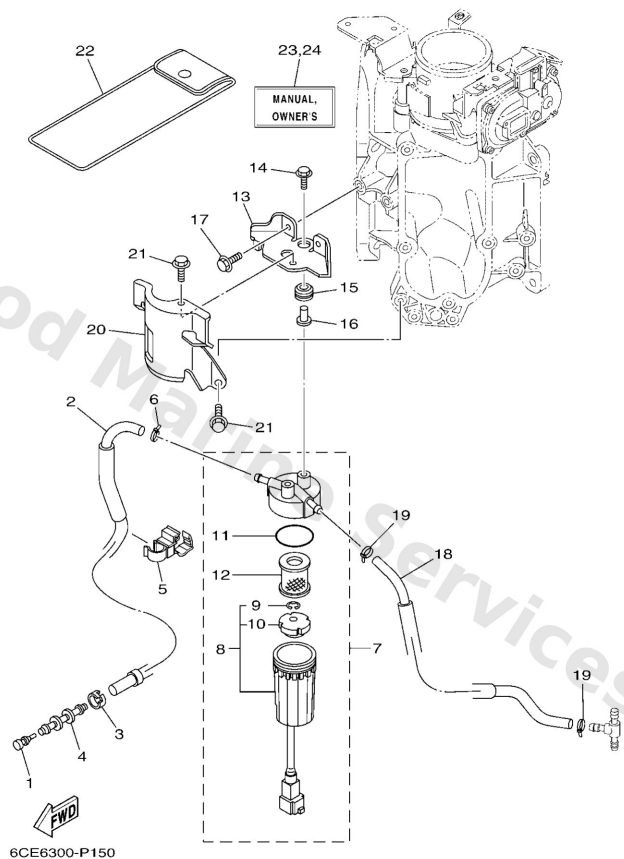
Ref	Part	
1	6898554700 Damper	Buy now
2	6CB2431401 Pipe 4 FOR F(L)250DET	Buy now
2	6CB2431411 Pipe 4 FOR F(L)250DET1	Buy now
3	6E52435151 Band 1	Buy now
4	6AW2437701 Pipe, joint 2	Buy now
5	9046412012 Clamp	Buy now
6	9046511M10 Clamp	Buy now
7	6P32456022 Filter assembly	Buy now
8	6P32456221 Cup, filter (with tag)	Buy now
9	6P32451900 Clip	Buy now
10	6P32446900 Float, water level	Buy now
11	6P32456400 Gasket	Buy now
12	6P32456301 Element, filter (with tag)	Buy now
13	6CB2456600 Bracket, filter	Buy now
14	9011906M17 Bolt, with washer	Buy now

Fuel 1



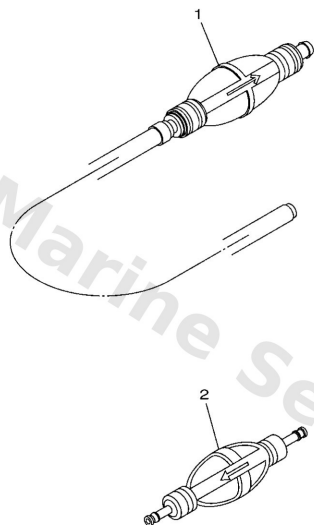
Ref	Part	
15	9048010M23 Grommet(6k7)	Buy now
16	9038706289 Collar	Buy now
17	9589506016 Bolt, flange deep recess	Buy now
18	6CB2431300 Pipe 3 FOR F(L)250DET	Buy now
18	6CB2431310 Pipe 3 FOR F(L)250DET1	Buy now
20	6CB2459601 Cover	Buy now
21	9589506014 Bolt, flange deep recess	Buy now
22	69J2810001 Tool kit AP	Buy now
23	6CE2819974E0 Manual,Owner's UR (E)	Buy now
23	6CE2819974F0 Manual,Owner's UR (F)	Buy now
23	6CE2819974S0 Manual,Owner's UR (ES)	Buy now
23	6CE2819974D0 Manual,Owner's UR (NL)	Buy now
23	6CE2819974G0 Manual,Owner's UR (D)	Buy now
23	6CE2819974H0 Manual,Owner's UR (I)	Buy now
24	6CE2819984K0 Manual,Owner's UR (DK)	Buy now

Fuel 1



Ref	Part	
24	6CE2819984L0 Manual,Owner's UR (SF)	Buy now
24	6CE2819984M0 Manual,Owner's UR (S)	Buy now
24	6CE2819984N0 O/m fl250d/fl300b/fl350b'15 UR (N)	Buy now
24	6CE2819984P0 Manual,Owner's UR (P)	Buy now
24	6CE2819984R0 Manual,Owner's UR (GR)	Buy now

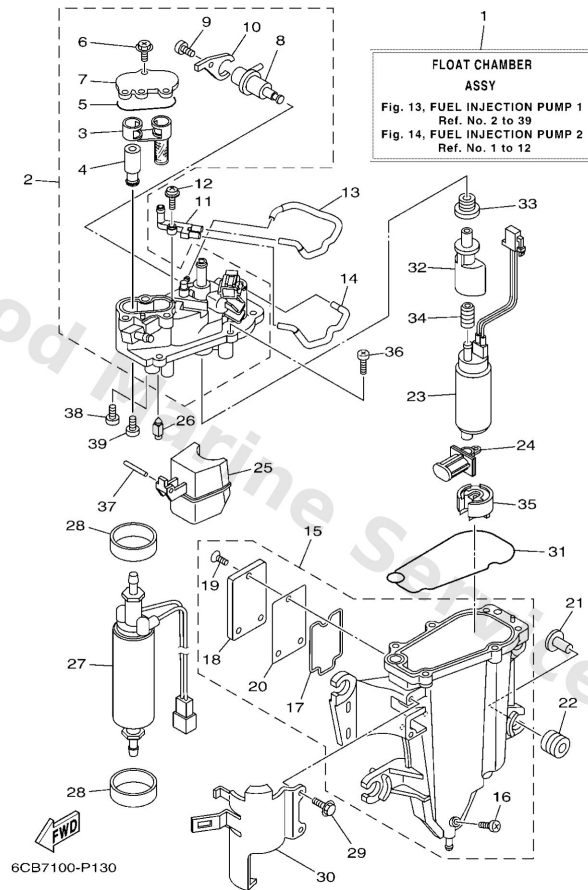
Fuel 2




63P7300-J130

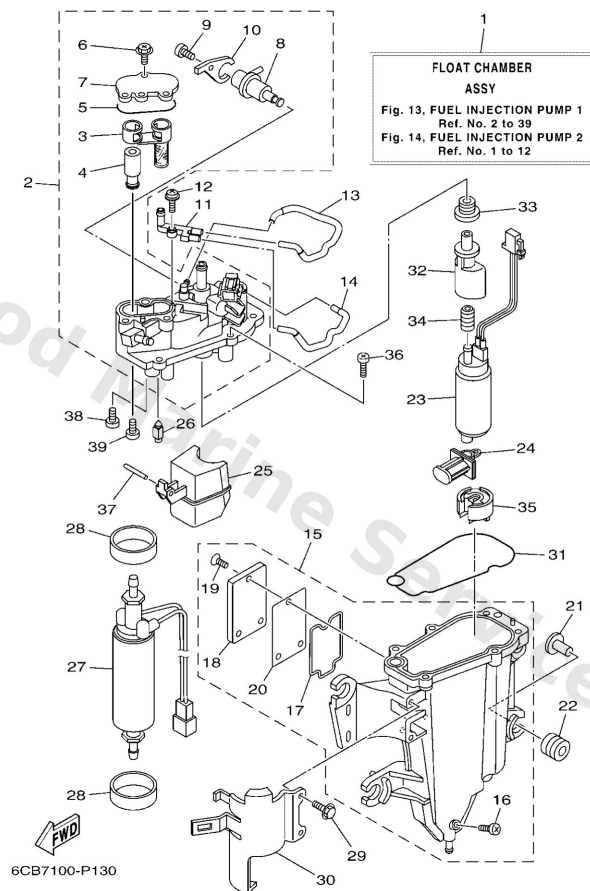
Ref	Part	
1	6YK2430742 Fuel pipe comp. 2 AP F(L)250DET	Buy now
2	6AW2436001 Primer pump assembly AP F(L)250DET1	Buy now

Fuel Injection Pump 1



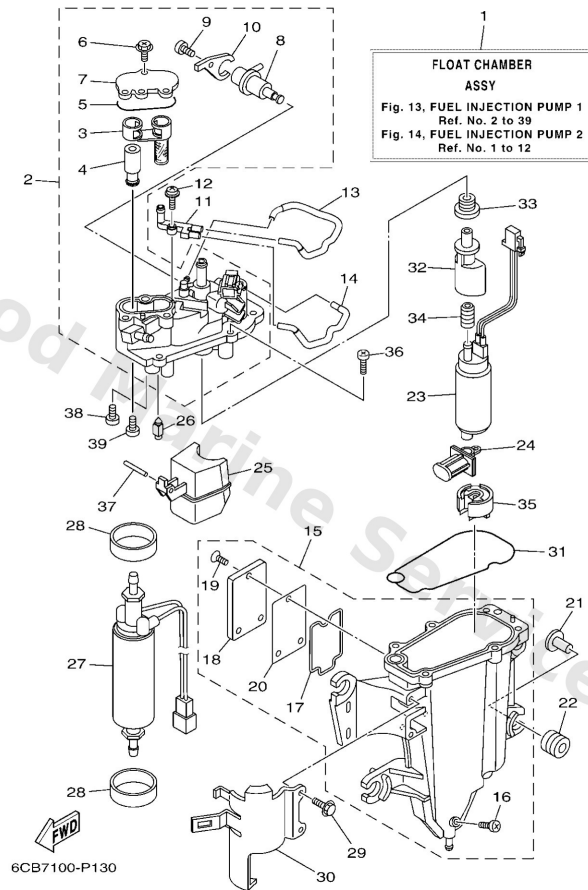
Ref	Part	
1	6CB1418010 Float chamber assembly	Buy now
2	6CB1418202 Cover, float chamber	Buy now
3	6CB2450101 Filter, fuel	Buy now
4	6CB2446000 Relief valve assembly	Buy now
5	6CB1301600 O-ring	Buy now
6	6CB1421600 Screw	Buy now
7	6CB2421700 Cover	Buy now
8	6CB1390601 Regulator, pressure	Buy now
9	6CB1456400 Screw	Buy now
10	6CB1414600 Plate	Buy now
11	68V2437910 Pipe, joint 4	Buy now
12	68V1421600 Screw	Buy now
13	6CB1475H00 Pipe 5	Buy now
14	6CB1475J00 Pipe 6	Buy now
15	6CB1418101 Body, float chamber 1	Buy now

Fuel Injection Pump 1



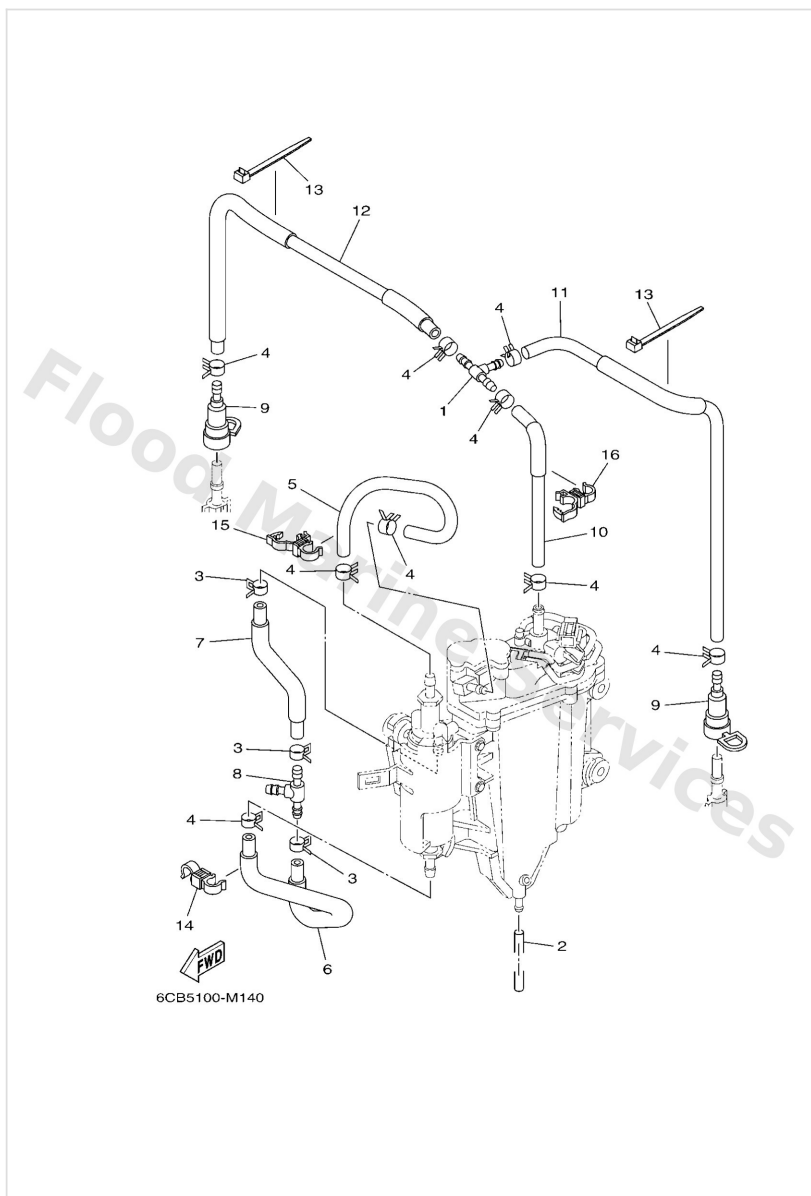
Ref	Part	
16	6P21419100 Plug, drain	Buy now
17	6CB1423900 Seal	Buy now
18	6CB2445210 Cover	Buy now
19	6CB1442901 Screw	Buy now
20	6CB2448200 Gasket 1	Buy now
21	63P1371600 Collar	Buy now
22	6CB1359300 Damper	Buy now
23	6CB1390710 Fuel pump comp.	Buy now
24	63P1391500 Filter	Buy now
25	6CB1498500 Float	Buy now
26	6CB1454600 Valve, needle	Buy now
27	6CB2441000 Fuel pump assembly	Buy now
28	6CB2449200 Bush, fuel pump	Buy now
29	6CB2459200 Bolt	Buy now
30	6CB2449100 Bracket, fuel pump	Buy now

Fuel Injection Pump 1



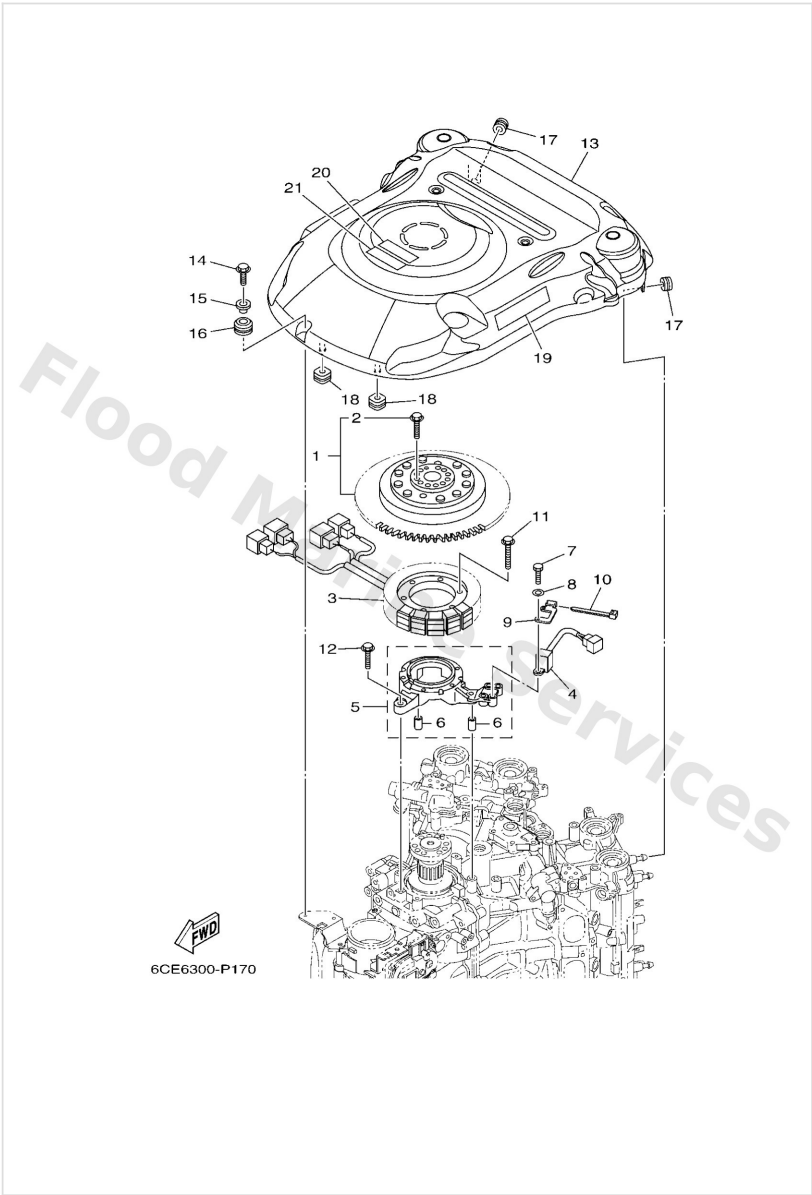
Ref	Part	
31	6CB1498400 Gasket, float chamber	Buy now
32	6AW1313200 Joint	Buy now
33	6CB1447B00 Bush and joint set	Buy now
34	6AW1378100 Damper, pump	Buy now
35	6AW1378400 Cover, pump	Buy now
36	63P1456700 Screw	Buy now
37	6P21438600 Pin, float	Buy now
38	4SV2445300 Screw	Buy now
39	9850704008 Screw, pan head(jg1)	Buy now

Fuel Injection Pump 2



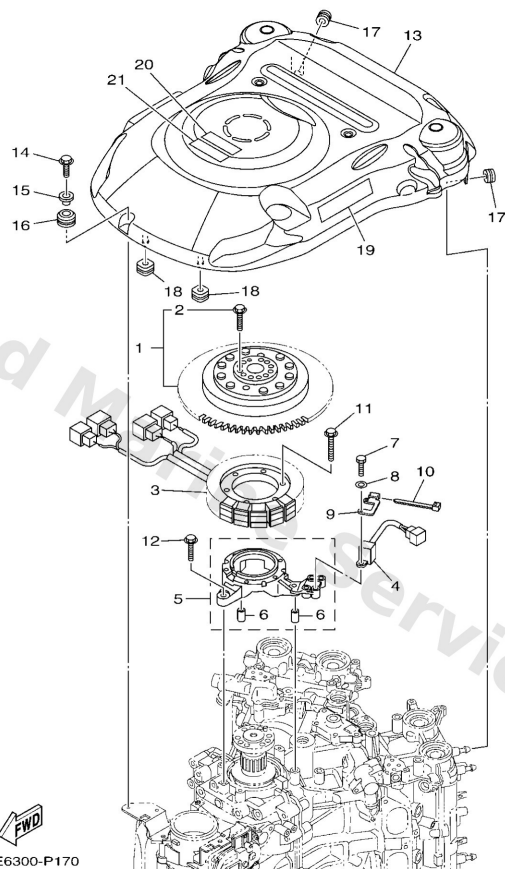
Ref	Part	
1	6CB2446100 Pipe, joint	Buy now
2	6P21414900 Pipe	Buy now
3	69J1413700 Clip	Buy now
4	68V1357700 Clip	Buy now
5	6CB2432400 Pipe 13	Buy now
6	6CB2431700 Pipe 7	Buy now
7	6CB2432300 Pipe 12	Buy now
8	6E52437800 Pipe, joint 3	Buy now
9	60E2430001 Fuel pipe joint	Buy now
10	6CB1397101 Pipe, fuel 1	Buy now
11	6CB1397401 Pipe, fuel 4	Buy now
12	6CB1397200 Pipe, fuel 2	Buy now
13	9046514M66 Clamp	Buy now
14	9046412009 Clamp	Buy now
15	9046412012 Clamp	Buy now

Generator



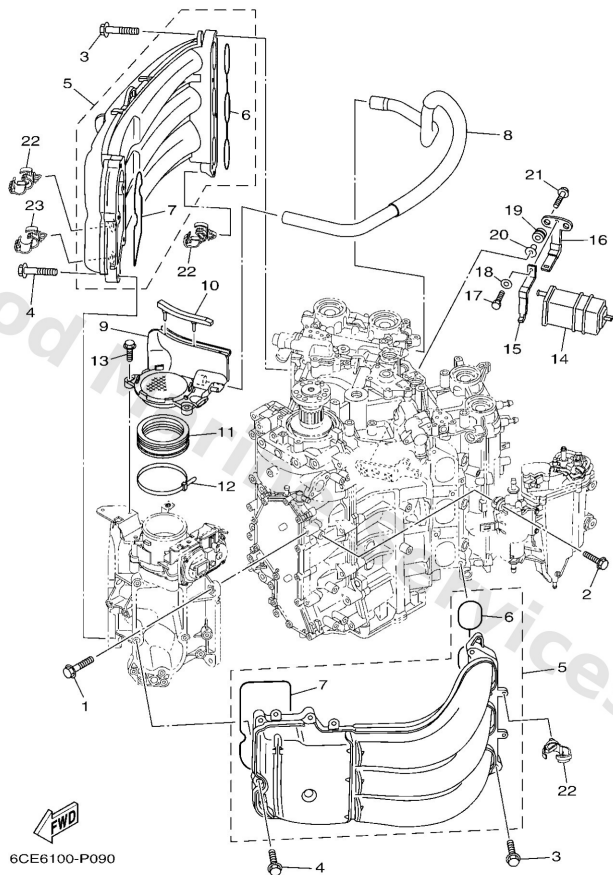
Ref	Part	
1	6CEW814501 Rotor assembly with bolts	Buy now
2	6AWW901100 Bolt set	Buy now
3	6CE8141000 Stator assembly	Buy now
4	6CB8558000 Coil, pulser	Buy now
5	6CB8556100 Base, magneto	Buy now
6	9953008012 Pin, dowel(6g8)	Buy now
7	9709505020 Bolt, hexagon	Buy now
8	9299505600 Washer, plain (646)	Buy now
9	6CE8559200 Stay, pulser	Buy now
10	9046511M10 Clamp	Buy now
11	9502206035 Bolt, flange	Buy now
12	9589506030 Bolt, flange deep recess	Buy now
13	6CE8133700 Cover, flywheel	Buy now
14	9589506020 Bolt, flange(jk3)	Buy now
15	9038706285 Collar	Buy now

Generator



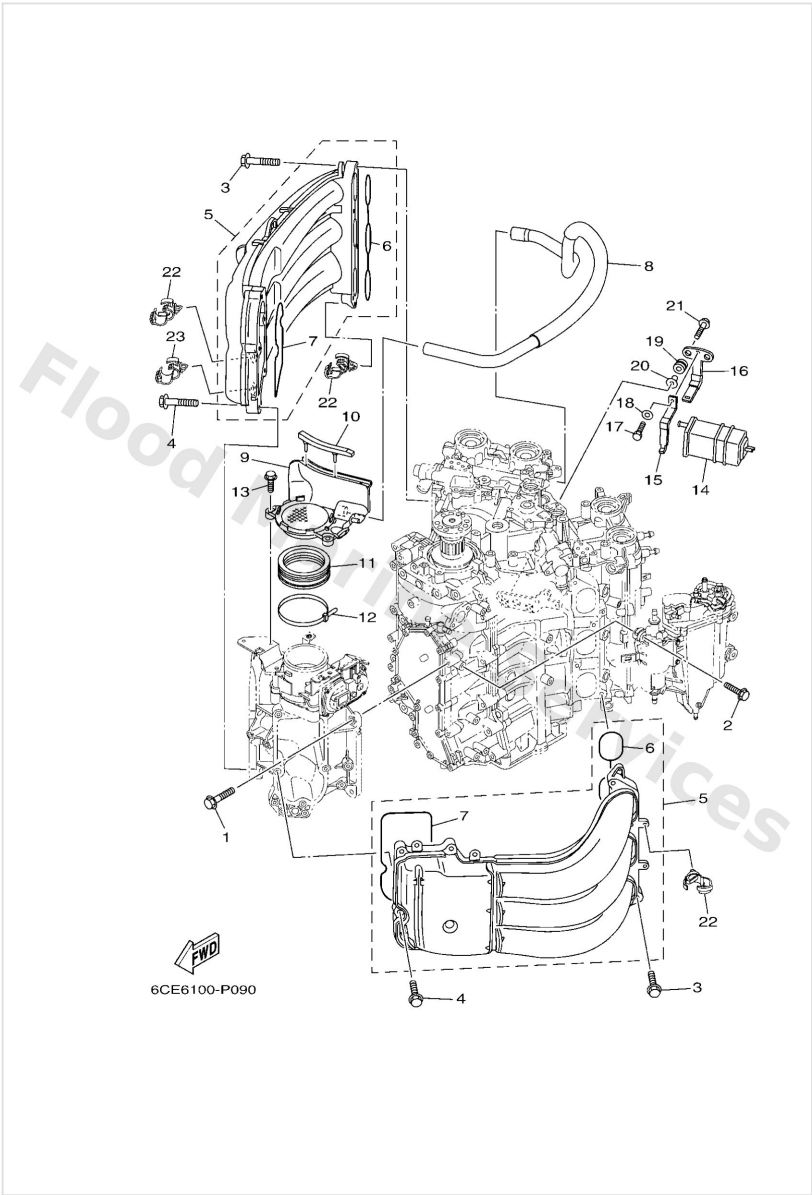
Ref	Part	
16	9048015M31 Grommet (6g1)	Buy now
17	9048012314 Grommet(3aa)	Buy now
18	6CB8551600 Spacer	Buy now
19	6CE1343760 Mark, caution	Buy now
20	6EE8199440 Label, safety	Buy now
21	6EE8199450 Label, safety	Buy now

Intake 1



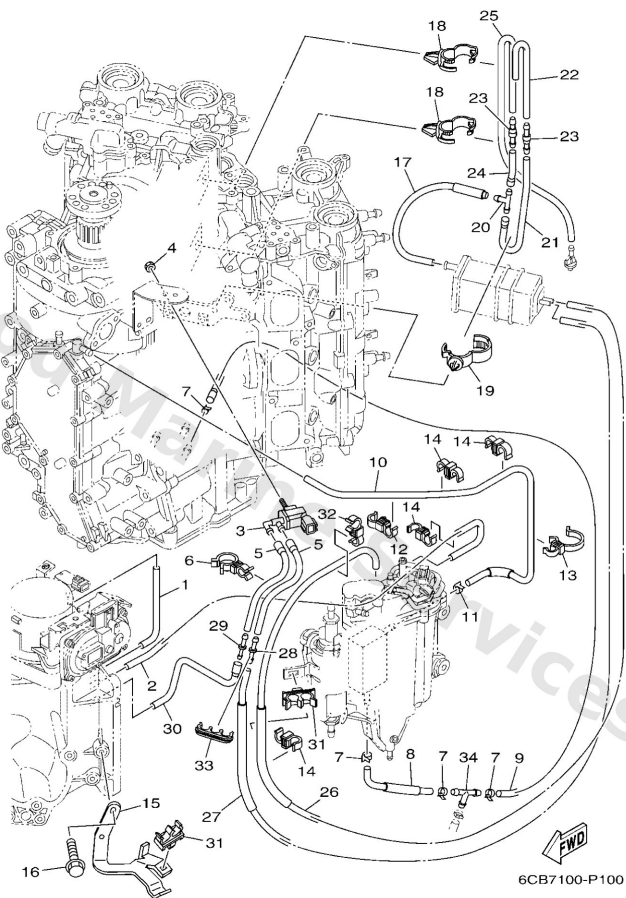
Ref	Part	
1	9587508030 Bolt, flange deep recess	Buy now
2	9011906M24 Bolt, with washer	Buy now
3	9011908020 Bolt, with washer	Buy now
4	9010506035 Bolt, flange	Buy now
5	6CE1364100 Manifold 1	Buy now
6	6CB1364500 Gasket, manifold 1	Buy now
7	6CB1364600 Gasket, manifold 2	Buy now
8	6CB1537300 Pipe, breather	Buy now
9	6CB1444001 Silencer assembly, intake	Buy now
10	6CB8554700 Damper	Buy now
11	6AW1441J00 Pipe, silencer	Buy now
12	9046499004 Clamp	Buy now
13	9589506020 Bolt, flange(jk3)	Buy now
14	69J2417000 Canister assembly	Buy now
15	69J2419A01 Holder	Buy now

Intake 1



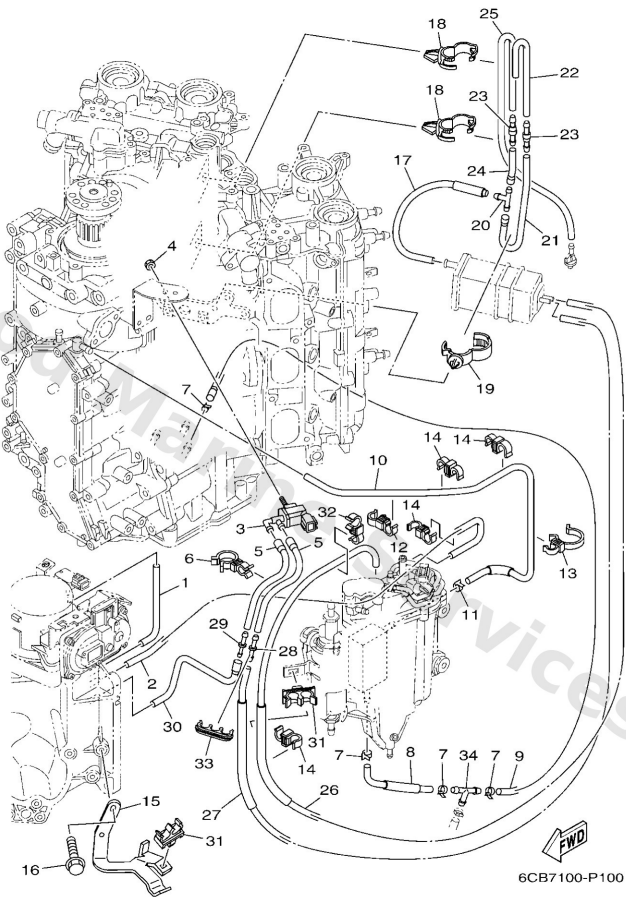
Ref	Part	
16	69J2134X00 Bracket, canister	Buy now
17	9709506016 Bolt, hexagon deep recess	Buy now
18	9299506600 Washer, plain (646)	Buy now
19	9048010M23 Grommet(6k7)	Buy now
20	9038706289 Collar	Buy now
21	9011906M17 Bolt, with washer	Buy now
22	9046413249 Clamp	Buy now
23	9046420181 Clamp(4ap)	Buy now

Intake 2



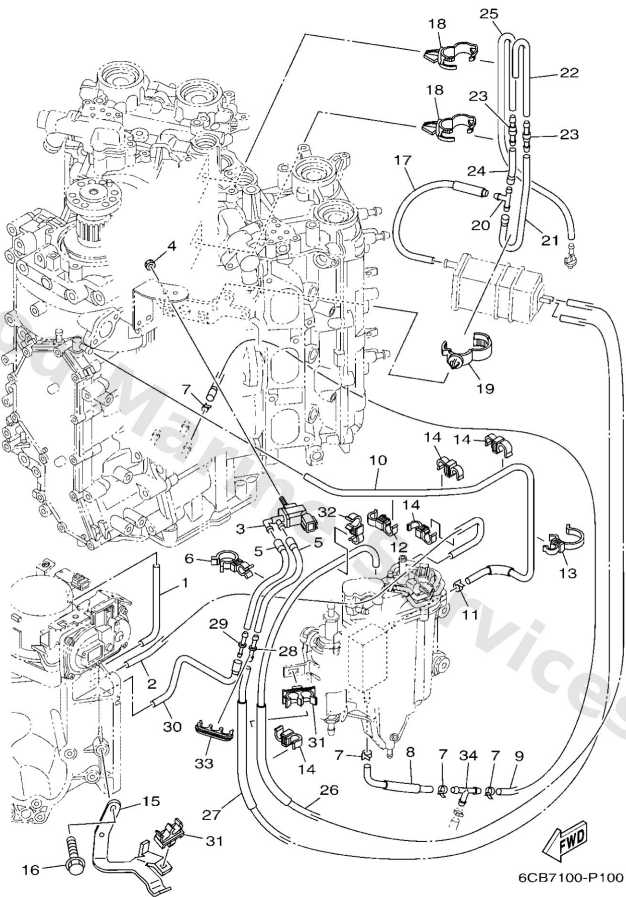
Ref	Part	
1	6CB1353300 Hose, vacuum sensing 4	Buy now
2	6CB1353210 Hose, vacuum sensing 3	Buy now
3	6C58612000 Solenoid valve assembly	Buy now
4	9538006600 Nut(661)	Buy now
5	6CB2416A00 Hose	Buy now
6	9046423001 Clamp	Buy now
7	9046511M10 Clamp	Buy now
8	6CE1248210 Pipe 2	Buy now
9	90445097F7 Hose (I1500)	Buy now
10	6CB1248400 Pipe 4	Buy now
12	9046412010 Clamp	Buy now
13	9046426002 Clamp	Buy now
14	9046409013 Clamp	Buy now
15	6CB1378200 Stay	Buy now
16	9589506016 Bolt, flange deep recess	Buy now

Intake 2



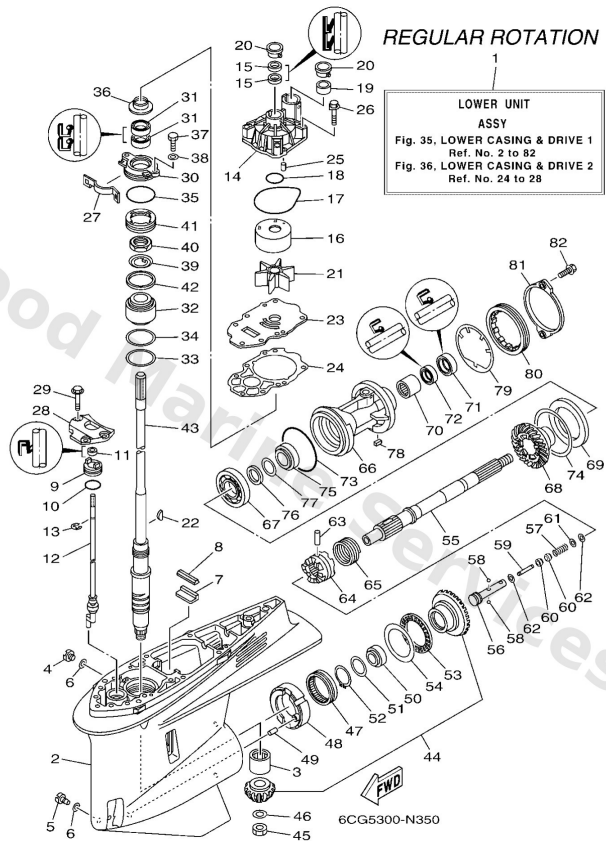
Ref	Part	
17	6CB1354500 Hose 1	Buy now
18	9046420181 Clamp(4ap)	Buy now
19	9046407209 Clamp(m80)	Buy now
20	6882437800 Pipe, joint	Buy now
21	6CB1354600 Hose 2	Buy now
22	6CB1354700 Hose 3	Buy now
23	6E52174400 Breezer	Buy now
24	6CB1354800 Hose, air 4	Buy now
25	6CB1248300 Pipe 3	Buy now
26	6CB1475A00 Pipe 1	Buy now
27	6CB1475F00 Pipe 3	Buy now
28	6G82437600 Pipe, joint 1	Buy now
29	6EK1498900 Orifice, air vent	Buy now
30	6CB1475G10 Pipe 4	Buy now
31	9046411012 Clamp	Buy now

Intake 2



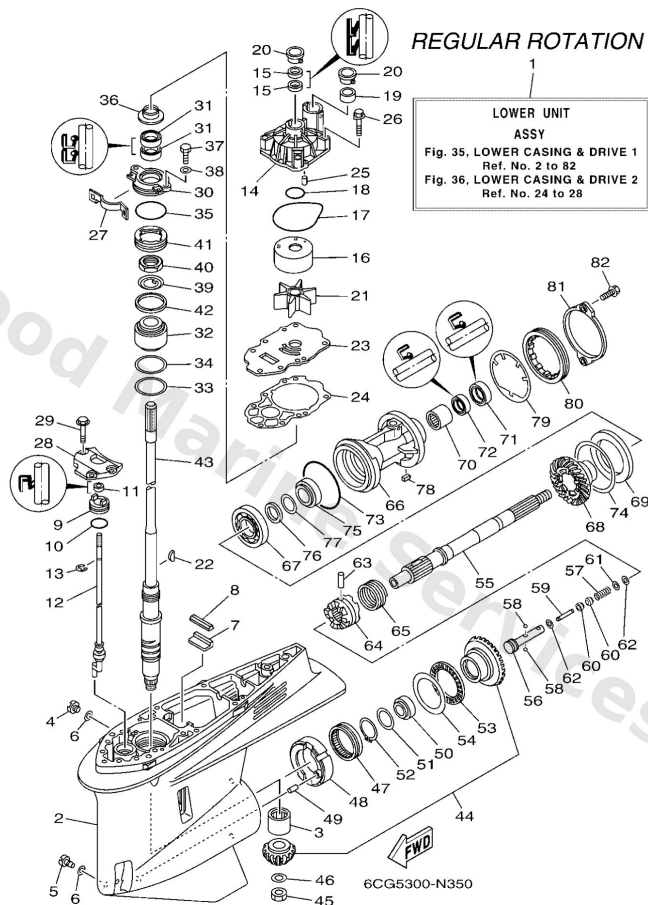
Ref	Part	
33	9046410011 Clamp	Buy now

Lower Casing & Drive 1



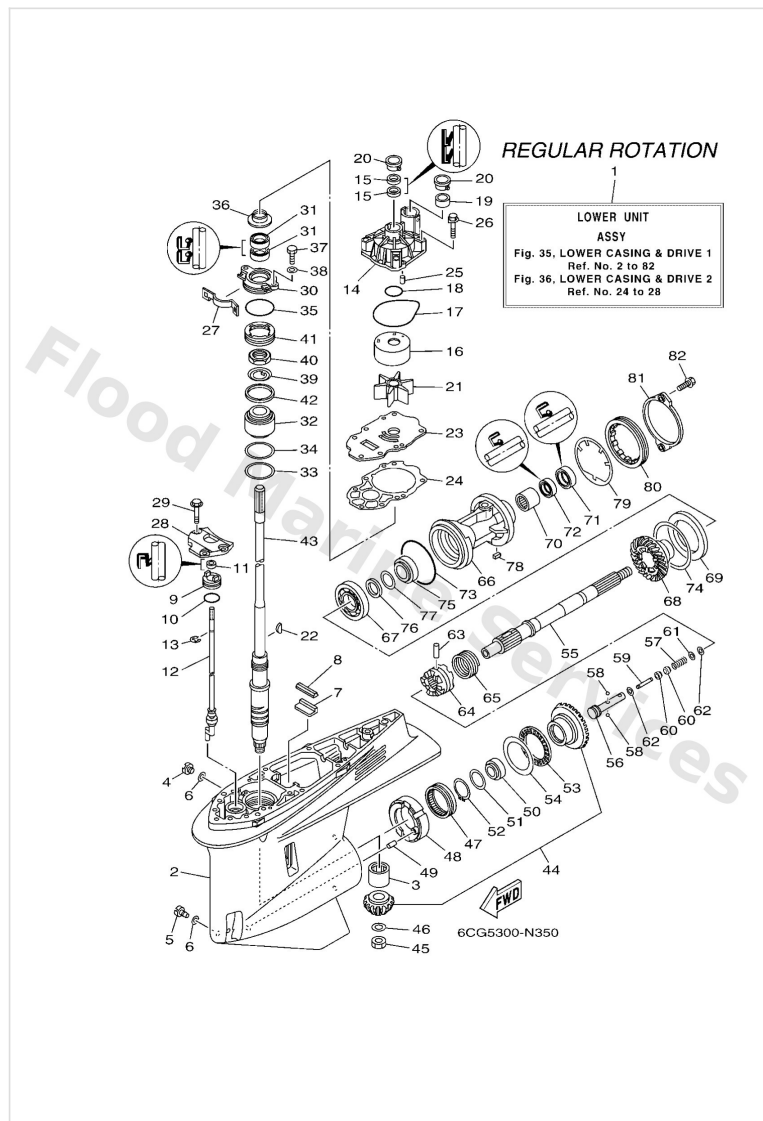
Ref	Part	
1	6CE45300018D Lower unit assembly X(25.3"),RH	Buy now
1	6CE45300118D Lower unit assembly U(30.3"),RH	Buy now
2	6CE45301008D Casing, lower	Buy now
3	9331183280 Ball bearing	Buy now
4	9034008002 Plug, straight screw	Buy now
5	6884534110 Plug, drain	Buy now
6	9043008020 Gasket	Buy now
7	6634537600 Guide, seal damper	Buy now
8	6CE4537500 Damper, seal	Buy now
9	65N4532100 Plate X(25.3")	Buy now
9	6CE4532100 Plate U(30.3")	Buy now
10	9321033M49 O-ring(6I5)	Buy now
11	9310609014 Oil seal X(25.3")	Buy now
11	9310610001 Oil seal U(30.3")	Buy now
12	6CE4415000 Shift cam assembly X(25.3"),RH	Buy now

Lower Casing & Drive 1



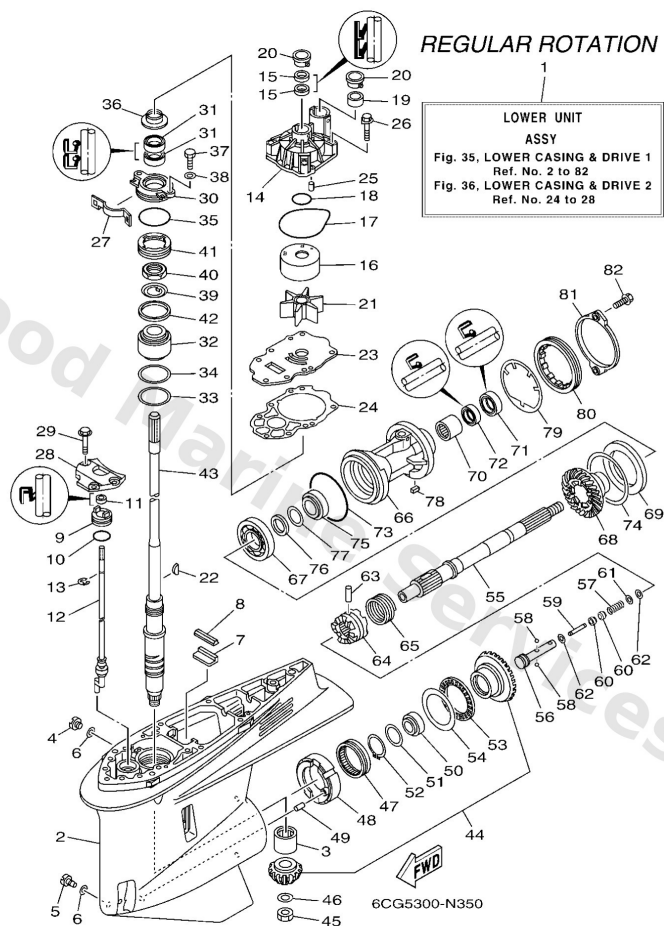
Ref	Part	
12	6CE4415010 Shift cam assembly U(30.3"),RH	Buy now
13	9900108600 Circlip(2r6) X(25.3")	Buy now
13	9900109600 Circlip(j51) U(30.3")	Buy now
14	6CE4431101 Housing, water pump	Buy now
15	9310422M07 Oil seal(61a)	Buy now
16	6AW4432200 Insert, cartridge	Buy now
17	9321094003 O-ring	Buy now
18	9321037160 O-ring (6g8)	Buy now
19	6AW4436500 Damper, water seal 1	Buy now
20	6AW4431200 Cover, water pump housing	Buy now
21	6CE4435200 Impeller	Buy now
22	9028004002 Key, woodruff	Buy now
23	6CE4432301 Outer plate, cartridge	Buy now
24	6CE4431500 Gasket, water pump	Buy now
25	9360612019 Pin, dowel (614)	Buy now

Lower Casing & Drive 1



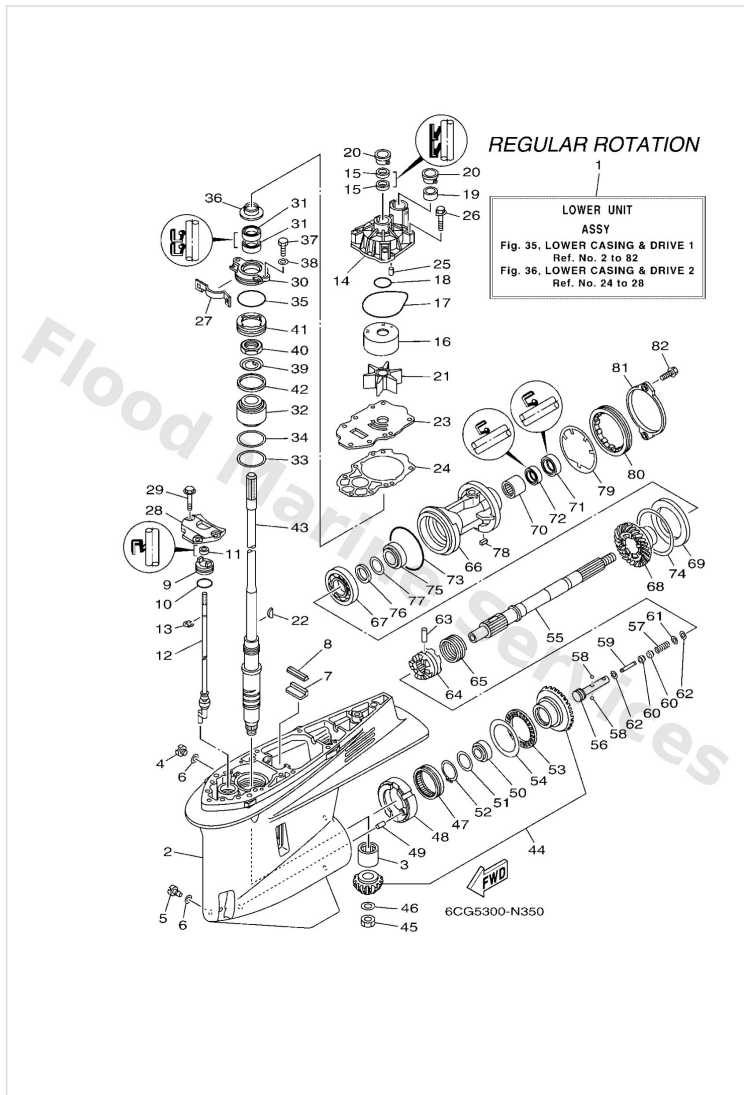
Ref	Part	
26	9011908M14 Bolt, with washer	Buy now
27	6AW4572300 Plate, seal	Buy now
28	6CB4431200 Cover, water pump housing	Buy now
29	9011908M32 Bolt, with washer	Buy now
30	6CE45335009S Housing, oil seal	Buy now
31	9310128M16 Oil seal (6e5)	Buy now
32	9339999966 Bearing	Buy now
33	9020162008 Washer, plate	Buy now
34	6CE4558700 Shim (t:0.10mm) UR	Buy now
34	6CE4558710 Shim (t:0.12mm) UR	Buy now
34	6CE4558720 Shim (t:0.15mm) UR	Buy now
34	6CE4558730 Shim (t:0.18mm) UR	Buy now
34	6CE4558740 Shim (t:0.30mm) UR	Buy now
34	6CE4558750 Shim (t:0.40mm) UR	Buy now
34	6CE4558760 Shim (t:0.50mm) UR	Buy now

Lower Casing & Drive 1



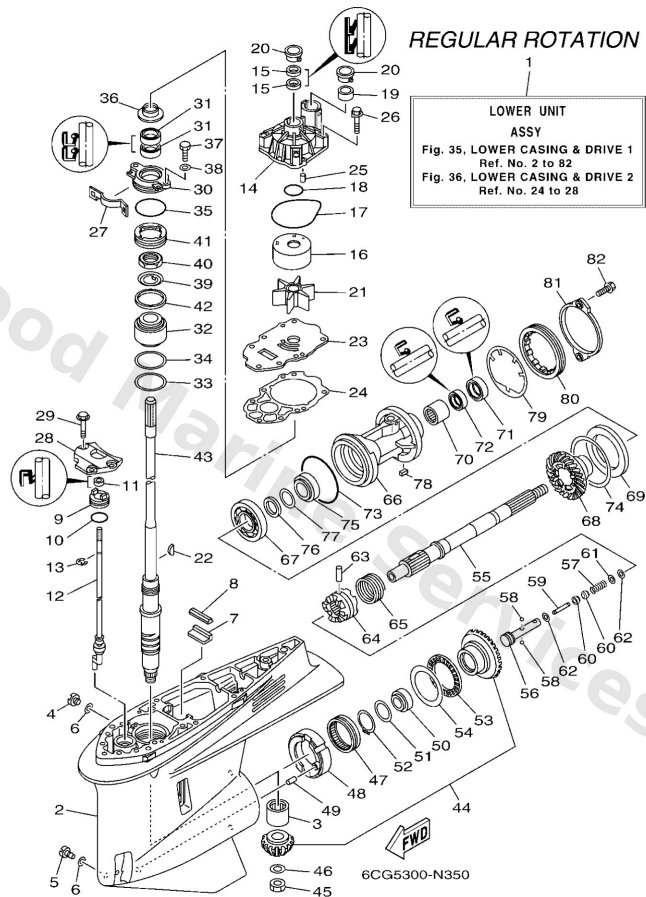
Ref	Part	
35	9321064488 93210-64488	Buy now
36	6AW4534400 Cover, oil seal	Buy now
37	9709508020 Bolt, hexagon	Buy now
38	9299508600 Washer, plain (663)	Buy now
39	9021430003 Washer, claw	Buy now
40	9017030M18 Nut(6t5)	Buy now
41	6CE4524400 Nut	Buy now
42	6CE4553900 Spacer 2	Buy now
43	6CE4550100 Drive shaft comp. X(25.3")	Buy now
43	6CE4550110 Drive shaft comp. U(30.3")	Buy now
44	6CE4555000 Gear set	Buy now
45	9017016M19 Nut(6t5)	Buy now
46	9020116M00 Washer, plate(6t5)	Buy now
47	9331185894 Bearing	Buy now
48	6CB4582400 Adapter	Buy now

Lower Casing & Drive 1



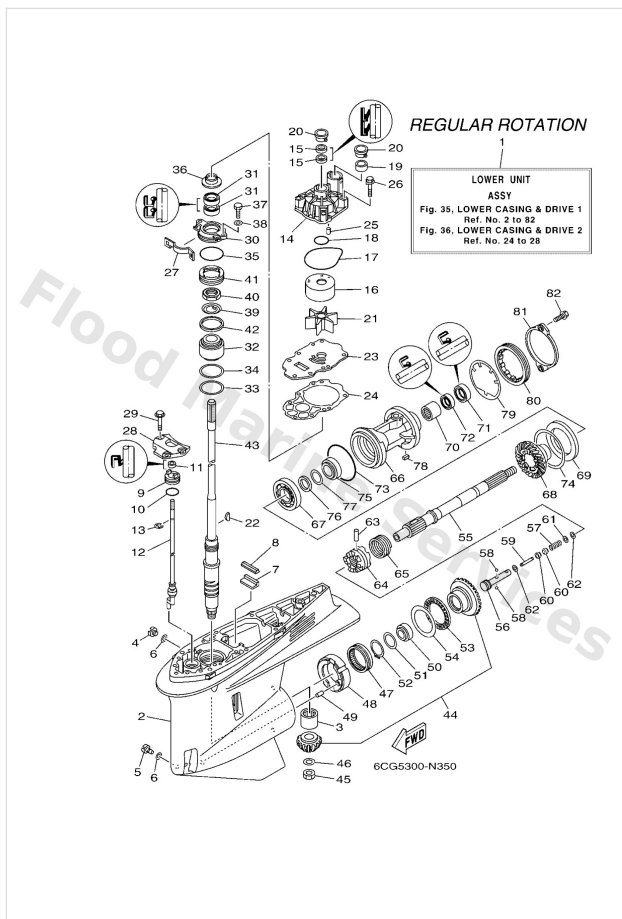
Ref	Part	
49	9360816M16 Pin, dowel(6t4)	Buy now
50	93332000A4 Bearing	Buy now
51	9020141008 Washer, plate	Buy now
52	9900947500 Circlip(48y)	Buy now
53	9334067011 Bearing	Buy now
54	6CB4556700 Shim (t:2.00mm) UR	Buy now
54	6CB4556710 Shim (t:2.03mm) UR	Buy now
54	6CB4556720 Shim (t:2.06mm) UR	Buy now
54	6CB4556730 Shim (t:2.09mm) UR	Buy now
54	6CB4556740 Shim (t:2.12mm) UR	Buy now
54	6CB4556750 Shim (t:2.15mm) UR	Buy now
55	6CB4561100 Shaft, propeller	Buy now
56	6CB4563400 Slide, shift	Buy now
57	9050110M77 Spring, compression(61a)	Buy now
58	9350104011 Ball	Buy now

Lower Casing & Drive 1



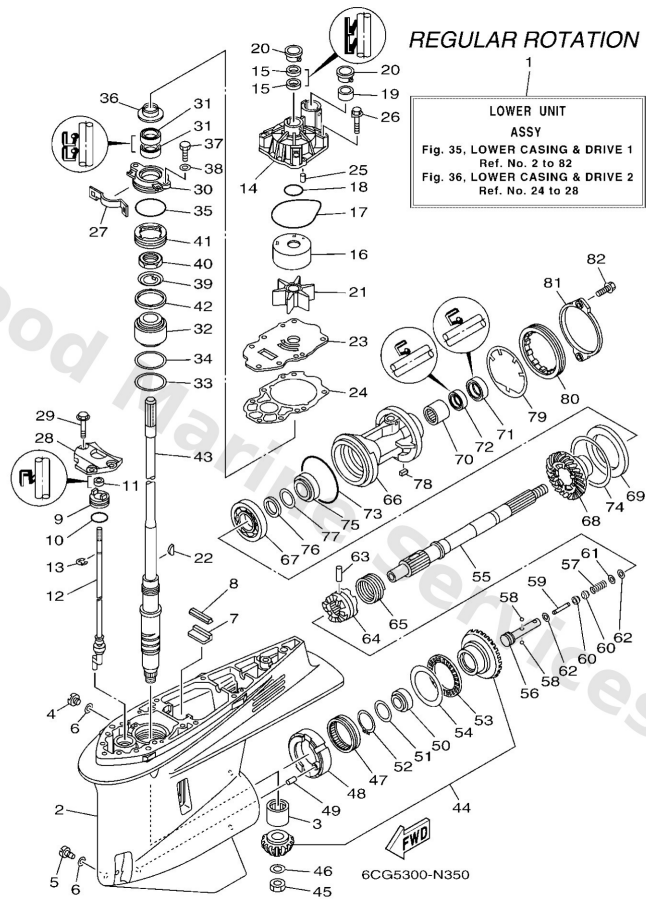
Ref	Part	
59	6H14566800 Shaft, free 1	Buy now
60	61A4563500 Plunger, shift	Buy now
61	9020102M00 Washer, plate(61a)	Buy now
62	9018302M03 Nut, spring (6h1)	Buy now
63	9025008M07 Pin, straight (6g5)	Buy now
64	6CE4563100 Clutch, dog	Buy now
65	6E54563301 Ring, cross pin	Buy now
66	6CE4533200CA Housing, bearing	Buy now
67	93306209U0 Bearing (6g5)	Buy now
68	6CE4557100 Gear 2 (21t)	Buy now
69	6CB4557600 Washer, thrust 2	Buy now
70	9331543061 Bearing	Buy now
71	9310130002 Oil seal	Buy now
72	9310130004 Oil seal	Buy now
73	9321102001 O-ring	Buy now

Lower Casing & Drive 1



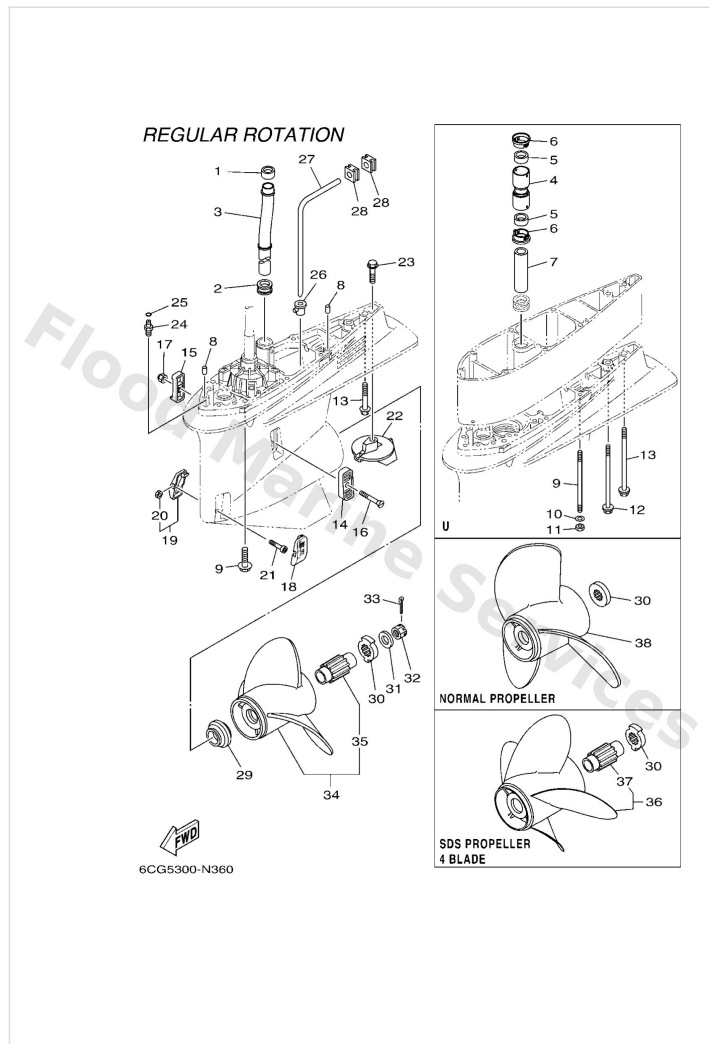
Ref	Part	
74	6CB4557700 Shim (t:0.10mm) UR	Buy now
74	6CB4557710 Shim (t:0.12mm) UR	Buy now
74	6CB4557720 Shim (t:0.15mm) UR	Buy now
74	6CB4557730 Shim (t:0.18mm) UR	Buy now
74	6CB4557740 Shim (t:0.30mm) UR	Buy now
74	6CB4557750 Shim (t:0.40mm) UR	Buy now
74	6CB4557760 Shim (t:0.50mm) UR	Buy now
75	93332000A5 Bearing	Buy now
76	9020132008 Washer, plate	Buy now
77	6764556700 Shim (t:0.70mm) UR	Buy now
77	6764556710 Shim (t:0.80mm) UR	Buy now
77	6764556720 Shim (t:0.90mm) UR	Buy now
77	6764556730 Shim (t:1.0mm) UR	Buy now
77	6764556740 Shim (t:1.1mm) UR	Buy now
77	6764556750 Shim (t:1.2mm) UR	Buy now

Lower Casing & Drive 1



Ref	Part	
78	9028205008 Key, straight	Buy now
79	6CB4538300 Washer, claw	Buy now
80	6CB4538400 Nut	Buy now
81	6CE4536110 Cap, lower casing	Buy now
82	9010508M61 Bolt, washer based(62x)	Buy now

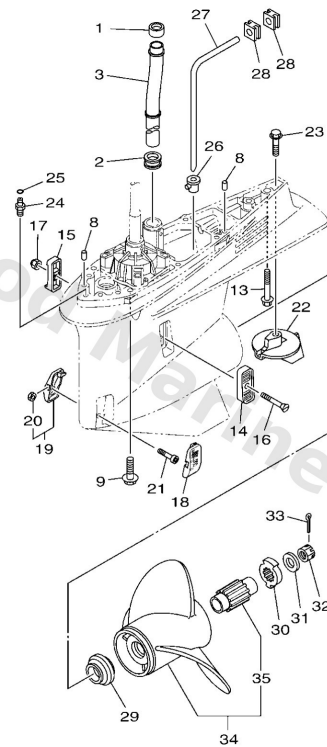
Lower Casing & Drive 2



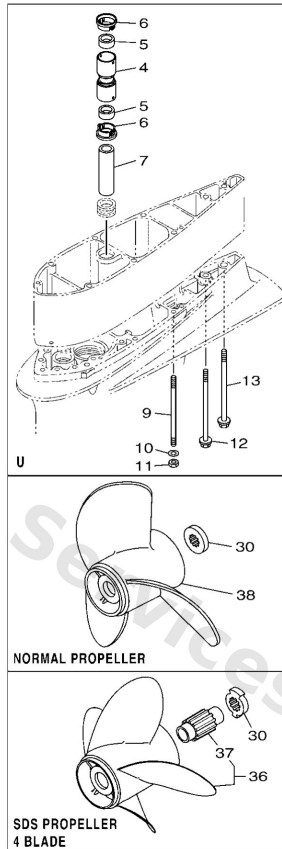
Ref	Part	
5	6AW4436500 Damper, water seal 1 U(30.3")	Buy now
2	6AW4436600 Damper, water seal 2	Buy now
3	6CE4436100 Tube, water 1	Buy now
4	6CE4436200 Tube, water 2 U(30.3")	Buy now
6	6AW4431200 Cover, water pump housing U(30.3")	Buy now
7	6AW4436300 Tube, water 3 U(30.3")	Buy now
8	9360816M16 Pin, dowel(6t4)	Buy now
9	9011610041 Bolt, stud U(30.3")	Buy now
9	9011910038 Bolt, with washer X(25.3")	Buy now
10	9020110048 Washer, plate U(30.3")	Buy now
11	9017010009 Nut U(30.3")	Buy now
12	9011910009 Bolt, with washer U(30.3")	Buy now
13	9011910008 Bolt, with washer U(30.3")	Buy now
13	9757510570 Bolt, hexagon w/w deep recess X(25.3")	Buy now
14	6P24521400 Cover, water inlet 1	Buy now

Lower Casing & Drive 2

REGULAR ROTATION

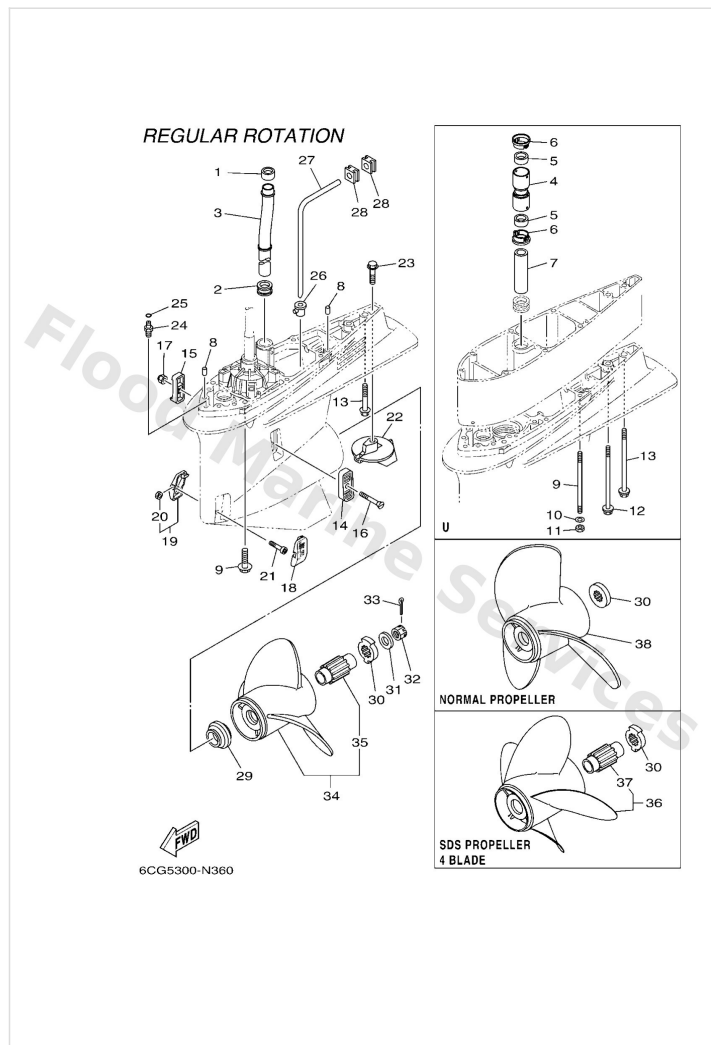


FWD
6CG5300-N360



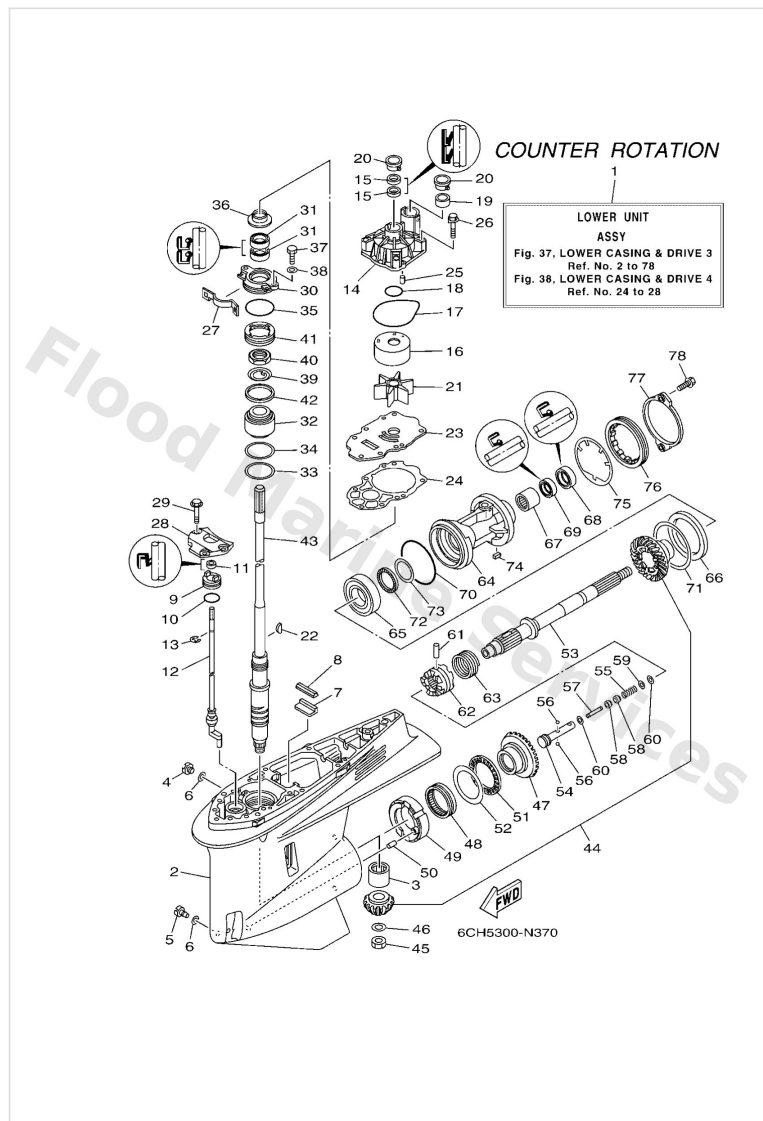
Ref	Part	
15	6P24521500 Cover, water inlet 2	Buy now
16	9015205M08 Screw, countersunk	Buy now
17	9018505002 Nut nylon (sus)(ex4)	Buy now
18	6CE4522400 Cover, water inlet 3	Buy now
19	6CE4522500 Cover, water inlet 4	Buy now
21	9011005039 Bolt, hexagon socket head	Buy now
22	61A4537100 Anode	Buy now
23	9010510M00 Bolt, hexagon (663)	Buy now
24	63P4537800 Nipple, hose	Buy now
25	9321007003 O-ring (11m)	Buy now
26	6D04436700 Damper, water seal 3	Buy now
27	6D04436201 Tube, water 2	Buy now
28	6D04436600 Damper, water seal 2	Buy now
29	69J4598700 Spacer 1	Buy now
30	6884599701 Spacer 2 AP NORMAL PROP.	Buy now

Lower Casing & Drive 2



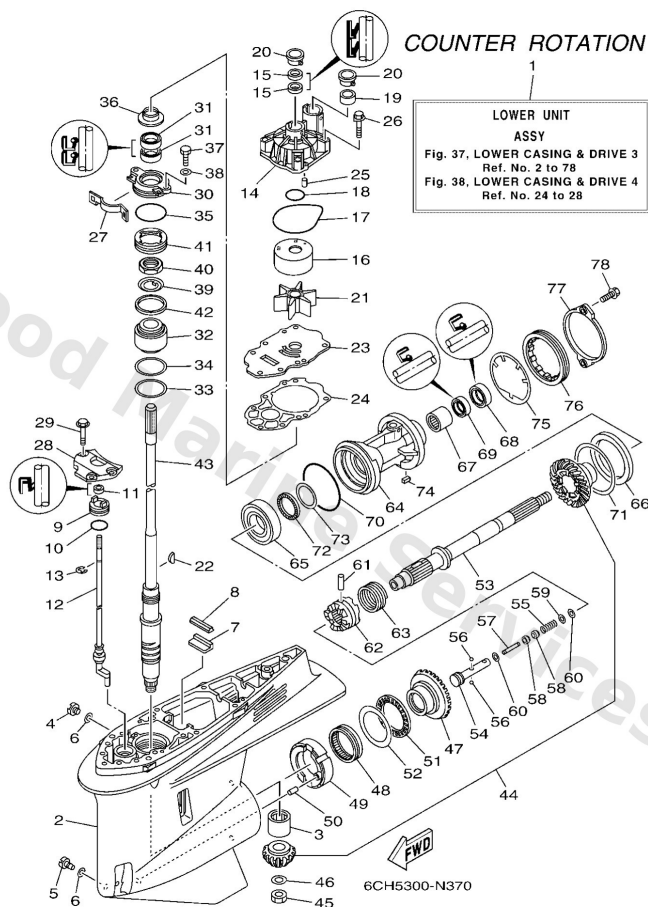
Ref	Part	
30	6CE4599700 Spacer 2 FOR SDS PROP.	Buy now
31	9299018200 Washer (6e5)	Buy now
32	9017118M04 Nut, castle (6e5)	Buy now
33	9149040030 Pin, cotter (663)	Buy now
34	6CE4593000 - UR SDS 3 BLADE	Buy now
34	6CE4597010 Propeller (3X15-1/4"X19"-T) UR SDS 3 BLADE	Buy now
34	6CE4597210 Propeller (3X15"X21"-T) UR SDS 3 BLADE	Buy now
34	6CE4597400 - UR SDS 3 BLADE	Buy now
34	6CE4597600 Propeller (3X15-3/4"X15"-T) UR SDS 3 BLADE	Buy now
34	6CE4597800 Propeller (3X15-1/2"X17"-T) UR SDS 3 BLADE	Buy now
35	6CE45C8100 Propeller damper sds gen 1	Buy now
36	6CE45B7000 Sws hs4 sds (ss 4x15"x21"-t) UR SDS 4 BLADE	Buy now
36	6CE45B7200 Propeller (4x15 x22 -t) UR SDS 4 BLADE	Buy now
36	6CE45B7400 Propeller (4X15"X23"-T) UR SDS 4 BLADE	Buy now
38	61A4597400 Propeller (3x14-1/2"x19"-t) AP NORMAL PROP.	Buy now

Lower Casing & Drive 3



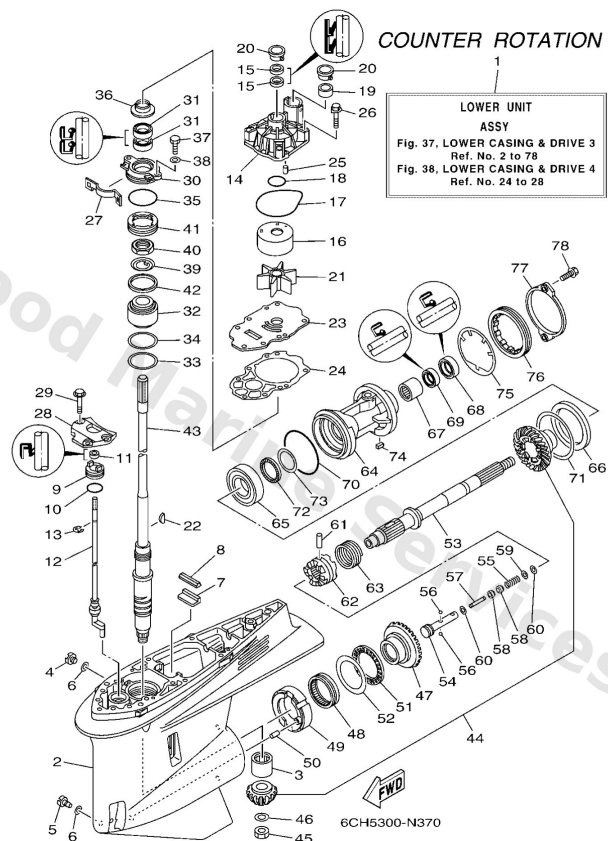
Ref	Part	
1	6CF45300018D Lower unit assembly X(25.3"),LH	Buy now
1	6CF45300118D Lower unit assembly U(30.3"),LH	Buy now
2	6CE45301008D Casing, lower	Buy now
3	9331183280 Ball bearing	Buy now
4	9034008002 Plug, straight screw	Buy now
5	6884534110 Plug, drain	Buy now
6	9043008020 Gasket	Buy now
7	6634537600 Guide, seal damper	Buy now
8	6CE4537500 Damper, seal	Buy now
9	65N4532100 Plate X(25.3")	Buy now
9	6CE4532100 Plate U(30.3")	Buy now
10	9321033M49 O-ring(6I5)	Buy now
11	9310609014 Oil seal X(25.3")	Buy now
11	9310610001 Oil seal U(30.3")	Buy now
12	6CF4415000 Shift cam assembly X(25.3"),LH	Buy now

Lower Casing & Drive 3



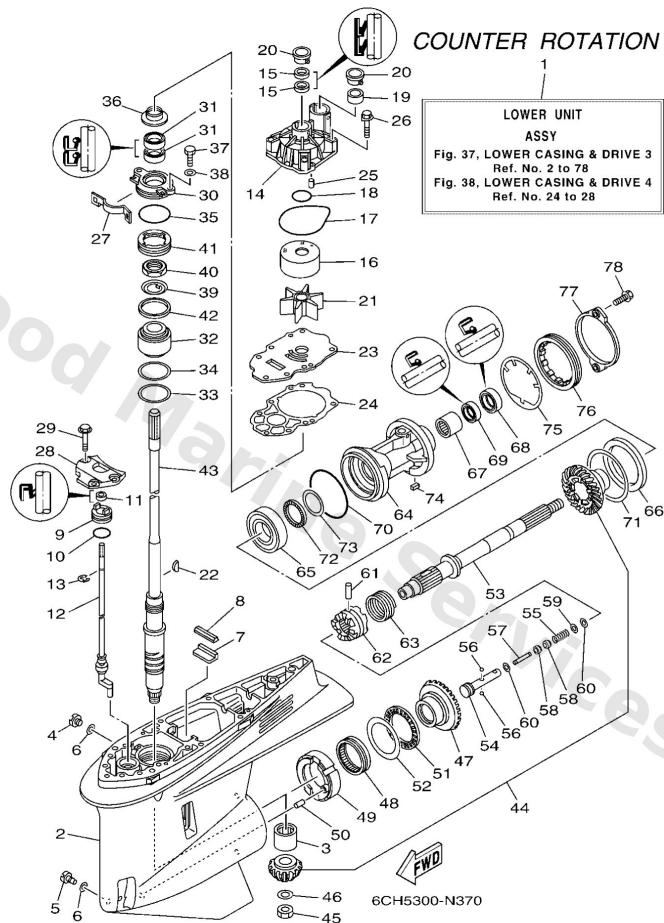
Ref	Part	
12	6CF4415010 Shift cam assembly U(30.3"),LH	Buy now
13	9900108600 Circlip(2r6) X(25.3")	Buy now
13	9900109600 Circlip(j51) U(30.3")	Buy now
14	6CE4431101 Housing, water pump	Buy now
15	9310422M07 Oil seal(61a)	Buy now
16	6AW4432200 Insert, cartridge	Buy now
17	9321094003 O-ring	Buy now
18	9321037160 O-ring (6g8)	Buy now
19	6AW4436500 Damper, water seal 1	Buy now
20	6AW4431200 Cover, water pump housing	Buy now
21	6CE4435200 Impeller	Buy now
22	9028004002 Key, woodruff	Buy now
23	6CE4432301 Outer plate, cartridge	Buy now
24	6CE4431500 Gasket, water pump	Buy now
25	9360612019 Pin, dowel (614)	Buy now

Lower Casing & Drive 3



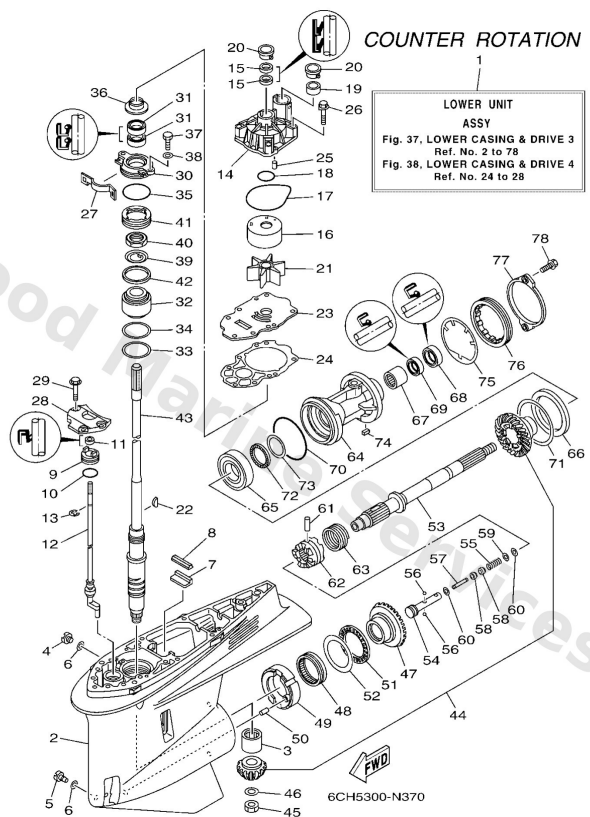
Ref	Part	
26	9011908M14 Bolt, with washer	Buy now
27	6AW4572300 Plate, seal	Buy now
28	6CB4431200 Cover, water pump housing	Buy now
29	9011908M32 Bolt, with washer	Buy now
30	6CE45335009S Housing, oil seal	Buy now
31	9310128M16 Oil seal (6e5)	Buy now
32	9339999966 Bearing	Buy now
33	9020162008 Washer, plate	Buy now
34	6CE4558700 Shim (t:0.10mm) UR	Buy now
34	6CE4558710 Shim (t:0.12mm) UR	Buy now
34	6CE4558720 Shim (t:0.15mm) UR	Buy now
34	6CE4558730 Shim (t:0.18mm) UR	Buy now
34	6CE4558740 Shim (t:0.30mm) UR	Buy now
34	6CE4558750 Shim (t:0.40mm) UR	Buy now
34	6CE4558760 Shim (t:0.50mm) UR	Buy now

Lower Casing & Drive 3



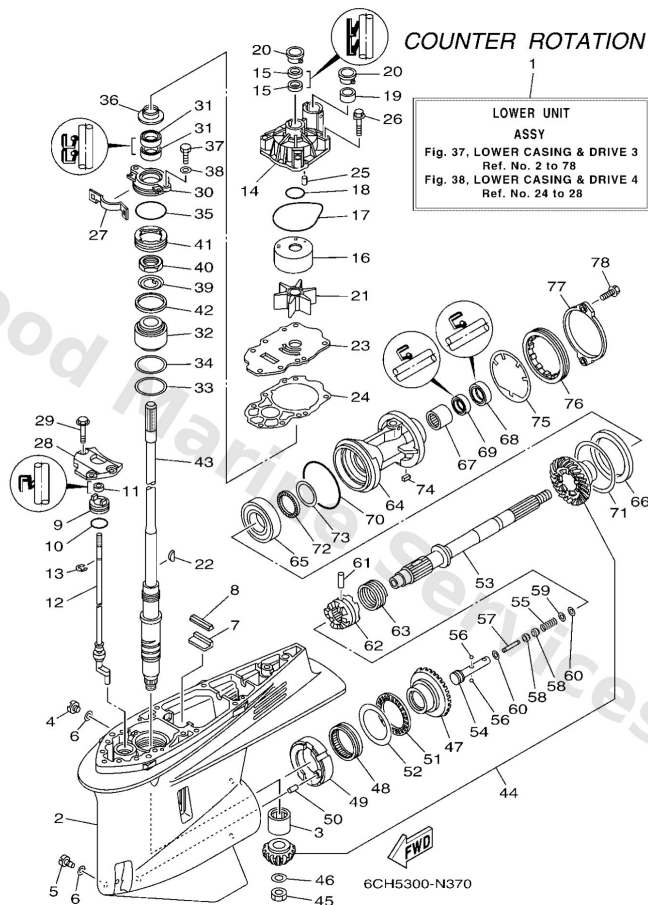
Ref	Part	
35	9321064488 93210-64488	Buy now
36	6AW4534400 Cover, oil seal	Buy now
37	9709508020 Bolt, hexagon	Buy now
38	9299508600 Washer, plain (663)	Buy now
39	9021430003 Washer, claw	Buy now
40	9017030M18 Nut(6t5)	Buy now
41	6CE4524400 Nut	Buy now
42	6CE4553900 Spacer 2	Buy now
43	6CE4550100 Drive shaft comp. X(25.3")	Buy now
43	6CE4550110 Drive shaft comp. U(30.3")	Buy now
44	6CF4555000 Gear set	Buy now
45	9017016M19 Nut(6t5)	Buy now
46	9020116M00 Washer, plate(6t5)	Buy now
47	6CF4556000 Gear (21t)	Buy now
48	9331185894 Bearing	Buy now

Lower Casing & Drive 3



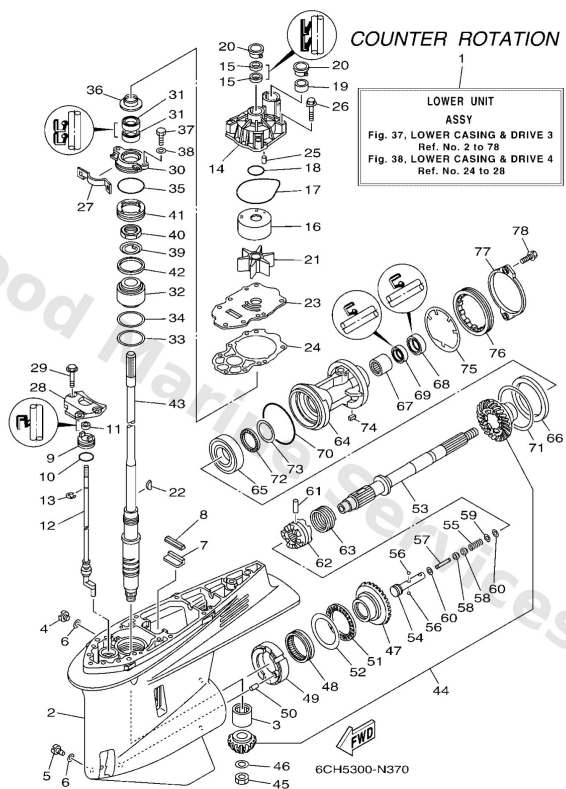
Ref	Part	
49	6CB4582400 Adapter	Buy now
50	9360816M16 Pin, dowel(6t4)	Buy now
51	9334067011 Bearing	Buy now
52	6CB4556700 Shim (t:2.00mm) UR	Buy now
52	6CB4556710 Shim (t:2.03mm) UR	Buy now
52	6CB4556720 Shim (t:2.06mm) UR	Buy now
52	6CB4556730 Shim (t:2.09mm) UR	Buy now
52	6CB4556740 Shim (t:2.12mm) UR	Buy now
52	6CB4556750 Shim (t:2.15mm) UR	Buy now
53	6CF4561100 Shaft, propeller	Buy now
54	6CB4563400 Slide, shift	Buy now
55	9050110M77 Spring, compression(61a)	Buy now
56	9350104011 Ball	Buy now
57	6H14566800 Shaft, free 1	Buy now
58	61A4563500 Plunger, shift	Buy now

Lower Casing & Drive 3



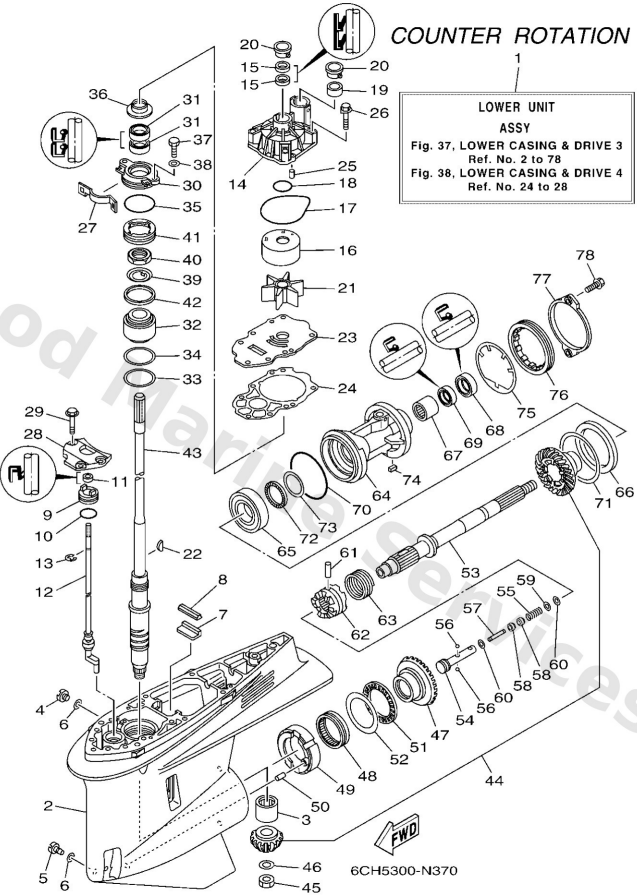
Ref	Part	
59	9020102M00 Washer, plate(61a)	Buy now
60	9018302M03 Nut, spring (6h1)	Buy now
61	9025008M07 Pin, straight (6g5)	Buy now
62	6CE4563100 Clutch, dog	Buy now
63	6E54563301 Ring, cross pin	Buy now
64	6CF4533201CA Housing, bearing	Buy now
65	9333200048 Bearing(6k0)	Buy now
66	6CF4557600 Washer, thrust 2	Buy now
67	9331543061 Bearing	Buy now
68	9310130002 Oil seal	Buy now
69	9310130004 Oil seal	Buy now
70	9321102001 O-ring	Buy now
71	6CB4557700 Shim (t:0.10mm) UR	Buy now
71	6CB4557710 Shim (t:0.12mm) UR	Buy now
71	6CB4557720 Shim (t:0.15mm) UR	Buy now

Lower Casing & Drive 3



Ref	Part	
71	6CB4557730 Shim (t:0.18mm) UR	Buy now
71	6CB4557740 Shim (t:0.30mm) UR	Buy now
71	6CB4557750 Shim (t:0.40mm) UR	Buy now
71	6CB4557760 Shim (t:0.50mm) UR	Buy now
72	93341440U5 Bearing, thrust (6k0)	Buy now
73	6K14557801 Shim (t:0.10mm) UR	Buy now
73	6K14557810 Shim (t:0.12mm) UR	Buy now
73	6K14557820 Shim (t:0.15mm) UR	Buy now
73	6K14557830 Shim (t:0.18mm) UR	Buy now
73	6K14557840 Shim (t:0.30mm) UR	Buy now
73	6K14557850 Shim (t:0.40mm) UR	Buy now
73	6K14557860 Shim (t:0.50mm) UR	Buy now
74	9028205008 Key, straight	Buy now
75	6CB4538300 Washer, claw	Buy now
76	6CB4538400 Nut	Buy now

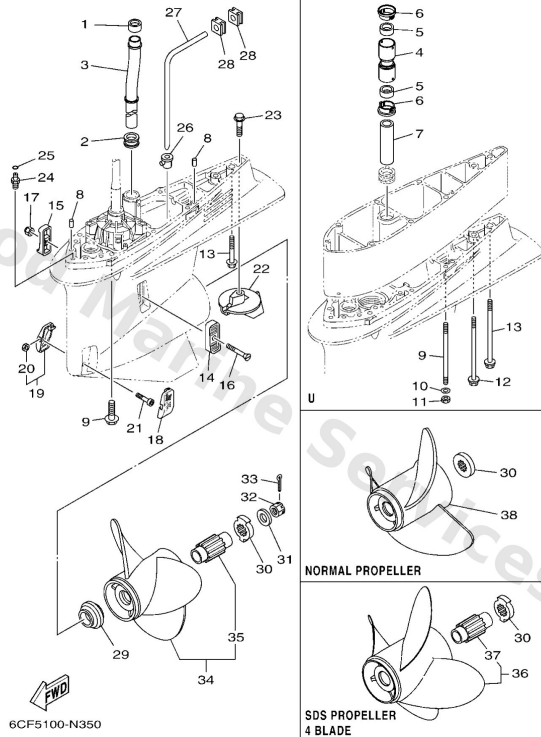
Lower Casing & Drive 3



Ref	Part	
77	6CE4536110 Cap, lower casing	Buy now
78	9010508M61 Bolt, washer based(62x)	Buy now

Lower Casing & Drive 4

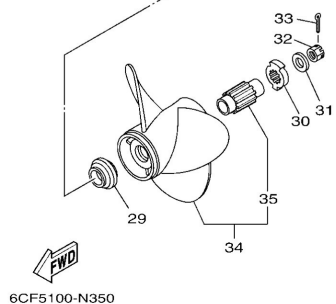
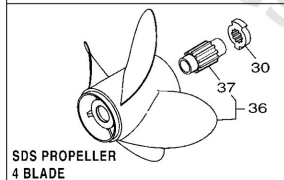
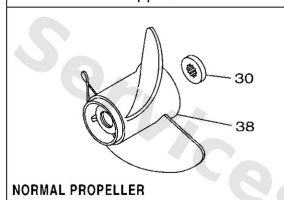
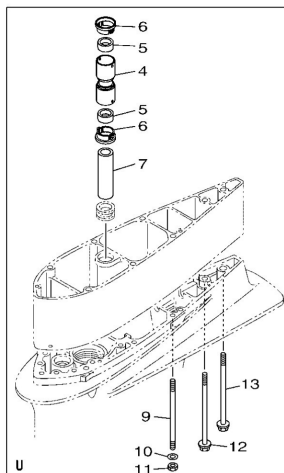
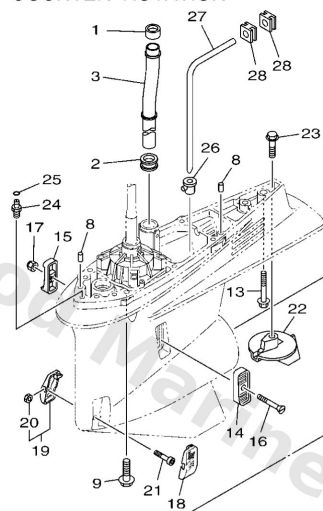
COUNTER ROTATION



Ref	Part	
5	6AW4436500 Damper, water seal 1 U(30.3")	Buy now
2	6AW4436600 Damper, water seal 2	Buy now
3	6CE4436100 Tube, water 1	Buy now
4	6CE4436200 Tube, water 2 U(30.3")	Buy now
6	6AW4431200 Cover, water pump housing U(30.3")	Buy now
7	6AW4436300 Tube, water 3 U(30.3")	Buy now
8	9360816M16 Pin, dowel(6t4)	Buy now
9	9011610041 Bolt, stud U(30.3")	Buy now
9	9011910038 Bolt, with washer X(25.3")	Buy now
10	9020110048 Washer, plate U(30.3")	Buy now
11	9017010009 Nut U(30.3")	Buy now
12	9011910009 Bolt, with washer U(30.3")	Buy now
13	9011910008 Bolt, with washer U(30.3")	Buy now
13	9757510570 Bolt, hexagon w/w deep recess X(25.3")	Buy now
14	6P24521400 Cover, water inlet 1	Buy now

Lower Casing & Drive 4

COUNTER ROTATION

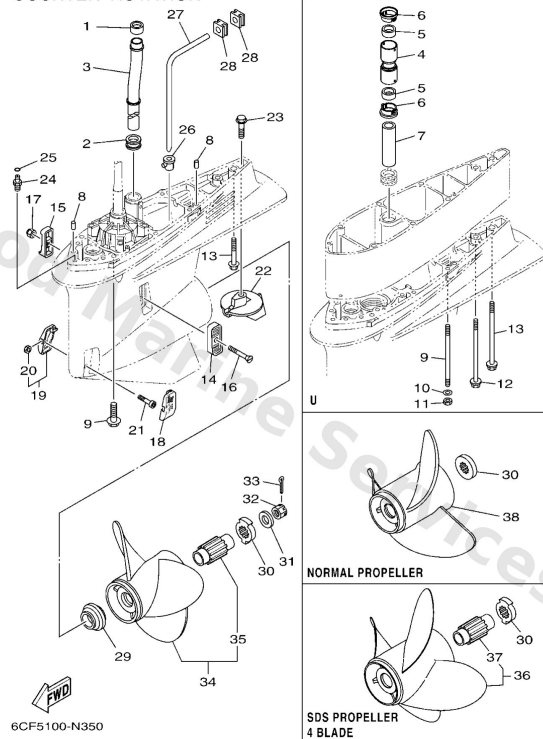


6CF5100-N350

Ref	Part	
15	6P24521500 Cover, water inlet 2	Buy now
16	9015205M08 Screw, countersunk	Buy now
17	9018505002 Nut nylon (sus)(ex4)	Buy now
18	6CE4522400 Cover, water inlet 3	Buy now
19	6CE4522500 Cover, water inlet 4	Buy now
21	9011005039 Bolt, hexagon socket head	Buy now
22	61A4537100 Anode	Buy now
23	9010510M00 Bolt, hexagon (663)	Buy now
24	63P4537800 Nipple, hose	Buy now
25	9321007003 O-ring (11m)	Buy now
26	6D04436700 Damper, water seal 3	Buy now
27	6D04436201 Tube, water 2	Buy now
28	6D04436600 Damper, water seal 2	Buy now
29	69J4598700 Spacer 1	Buy now
30	6884599701 Spacer 2 AP NORMAL PROP.	Buy now

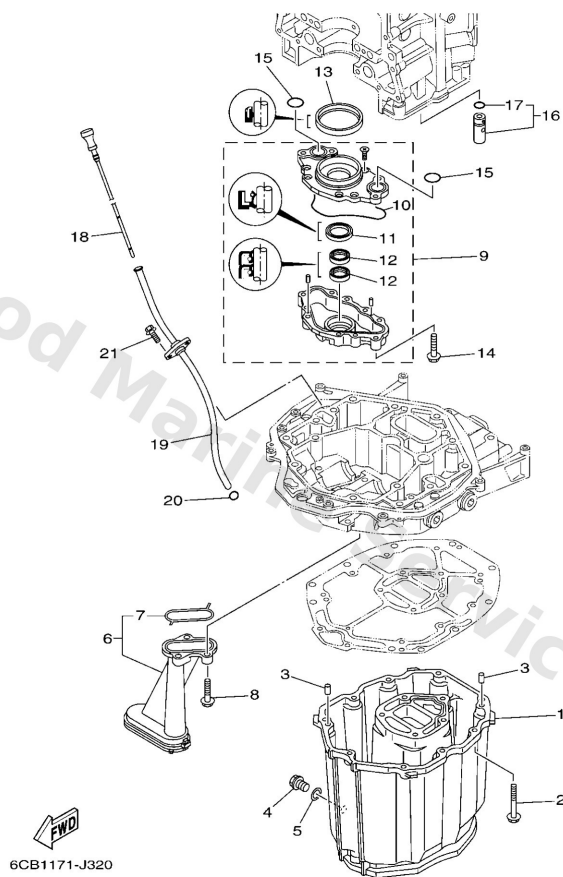
Lower Casing & Drive 4

COUNTER ROTATION



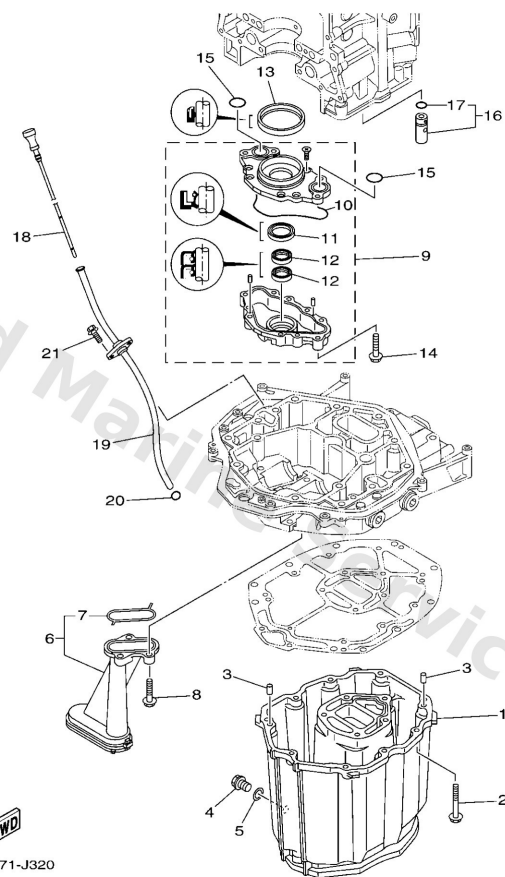
Ref	Part	
30	6CE4599700 Spacer 2 FOR SDS PROP.	Buy now
31	9299018200 Washer (6e5)	Buy now
32	9017118M04 Nut, castle (6e5)	Buy now
33	9149040030 Pin, cotter (663)	Buy now
34	6CF4593000 - UR SDS 3 BLADE	Buy now
34	6CF4597010 Propeller (3X15-1/4"X19"-TI) UR SDS 3 BLADE	Buy now
34	6CF4597210 Propeller (3X15"X21"-TI) UR SDS 3 BLADE	Buy now
34	6CF4597400 - UR SDS 3 BLADE	Buy now
34	6CF4597600 Propeller (3X15-3/4"X15"-TI) UR SDS 3 BLADE	Buy now
34	6CF4597800 Propeller (3X15-1/2"X17"-TI) UR SDS 3 BLADE	Buy now
35	6CE45C8100 Propeller damper sds gen 1	Buy now
36	6CF45B7000 Propeller (4X15"X21"-TI) UR SDS 4 BLADE	Buy now
36	6CF45B7200 Propeller (4X15 X22 -TI) UR SDS 4 BLADE	Buy now
36	6CF45B7400 Propeller (4X15"X23"-TI) UR SDS 4 BLADE	Buy now
38	61B4597400 Propeller (3x14-1/2"x19"-tl) AP NORMAL PROP.	Buy now

Oil Pan



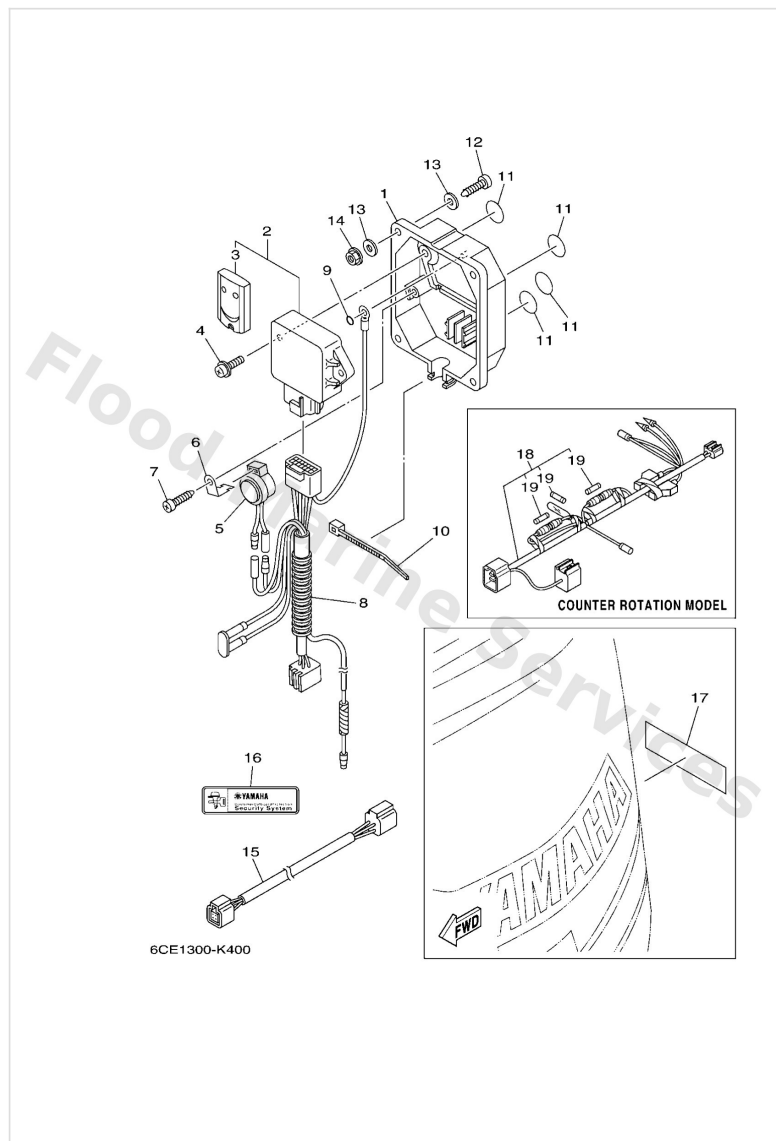
Ref	Part	
1	6CB1531100CA Oil pan	Buy now
2	9757508535 Bolt(70w)	Buy now
3	9360816M16 Pin, dowel(6t4)	Buy now
4	9034014M06 Plug, straight screw(62y)	Buy now
5	9043014M09 Gasket	Buy now
6	6CB1341100 Strainer, oil	Buy now
7	6AW1341500 Seal, oil strainer	Buy now
8	9581206025 Bolt, flange	Buy now
9	6CB1330000 Oil pump assembly	Buy now
10	6CB1332900 Gasket, pump cover	Buy now
11	6AW1311900 Oil seal	Buy now
12	69J1363100 Oil seal	Buy now
13	6CB1135500 Seal, cylinder 1	Buy now
14	9587506040 Bolt, flange deep recess	Buy now
15	9321026658 O-ring(36y)	Buy now

Oil Pan



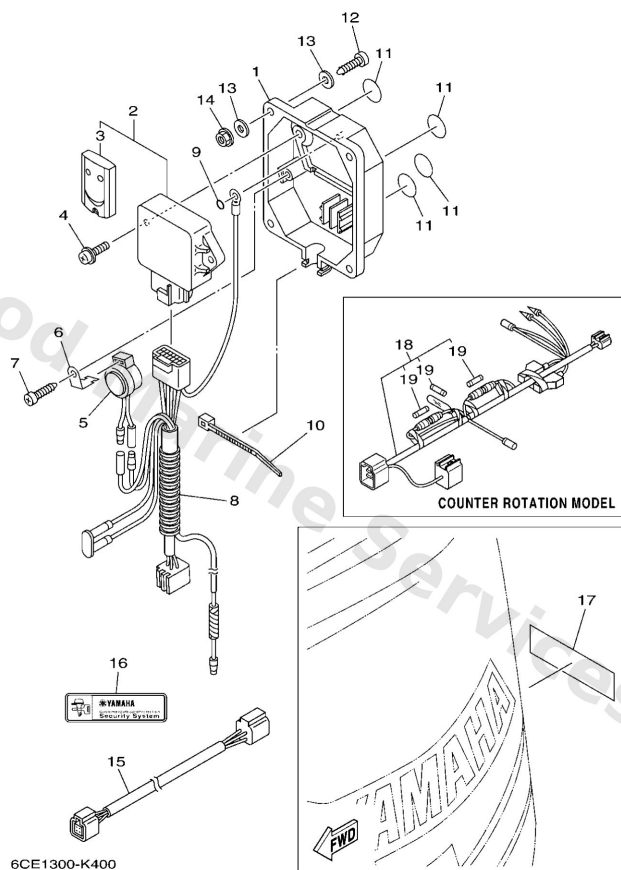
Ref	Part	
16	6CB1349000 Relief valve assembly	Buy now
17	6CB1347300 O-ring	Buy now
18	6CB1536200 Plug, oil level	Buy now
19	6CB1537700 Guide, inlet	Buy now
20	9321019MJ3 O-ring	Buy now
21	9587506016 Bolt, flange deep recess	Buy now

Optional Parts 1



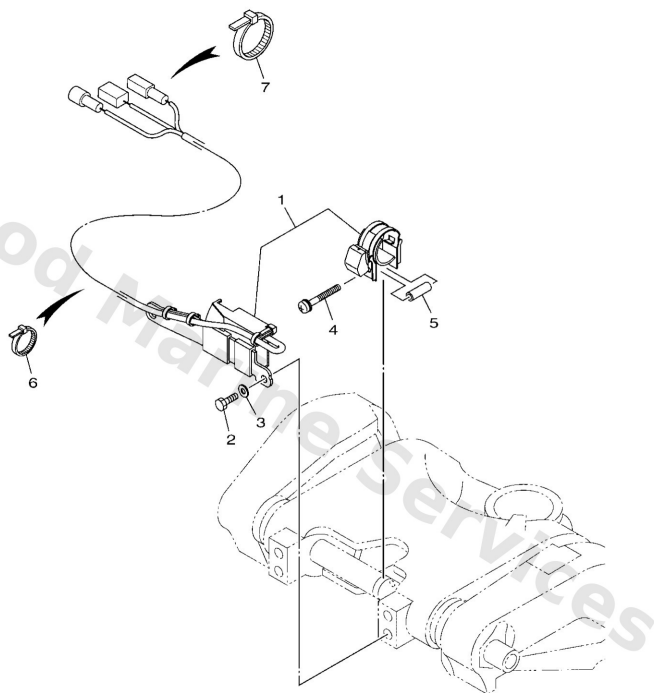
Ref	Part	
1	6Y88626700 Case complete 1	Buy now
2	6Y88626002 Remote control unit assembly UR FOR EUR	Buy now
2	6Y88626012 Remote control unit assembly AP FOR USA/CAN	Buy now
3	6AA8626100 Xmtr. comp. FOR 6Y8-86260-02	Buy now
3	6AA8626122 Transmitter comp FOR 6Y8-86260-12	Buy now
4	9798006216 Screw, with washer(6h2)	Buy now
5	6X48338300 Buzzer	Buy now
6	6X48338600 Stay, buzzer	Buy now
7	9778060620 Screw, tapping(6k8)	Buy now
8	6Y88250910 Wire, sub lead	Buy now
9	9321004279 O-ring (4a0)	Buy now
10	9046511M10 Clamp	Buy now
11	6Y88454G00 Patch 1	Buy now
12	9016706M00 Screw, tapping (6h4) UR	Buy now
12	9788006035 Screw, pan head(6h4) UR	Buy now

Optional Parts 1



Ref	Part	
13	9020106M30 Washer, plate (6a1)	Buy now
14	9578006300 Nut, nylon (6g1)	Buy now
15	6Y88252111 Pigtail bus wire 0.6m-2ft	Buy now
16	6Y84827700 Sticker 1 UR FOR EUR	Buy now
18	6Y88131500 Lead wire assembly	Buy now
19	6TA8215100 Fuse (12v 5a)	Buy now

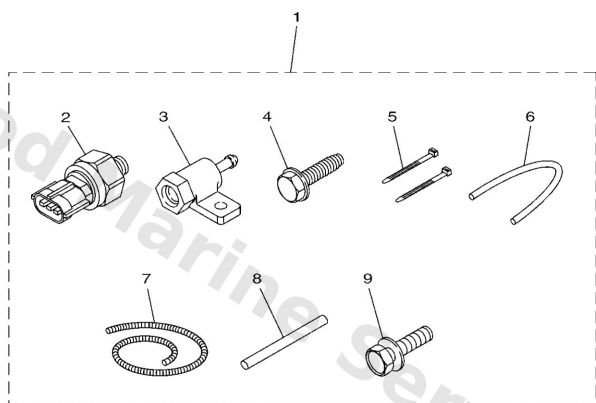
Optional Parts 2




6CL3100-L370

Ref	Part	
1	6CE825E000 Tilt limit switch assembly	Buy now
2	9709506016 Bolt, hexagon deep recess	Buy now
3	9299506600 Washer, plain (646)	Buy now
4	9015905059 Screw, with washer	Buy now
5	9038705004 Collar	Buy now
6	9046511M10 Clamp	Buy now
7	9046513M18 Clamp	Buy now

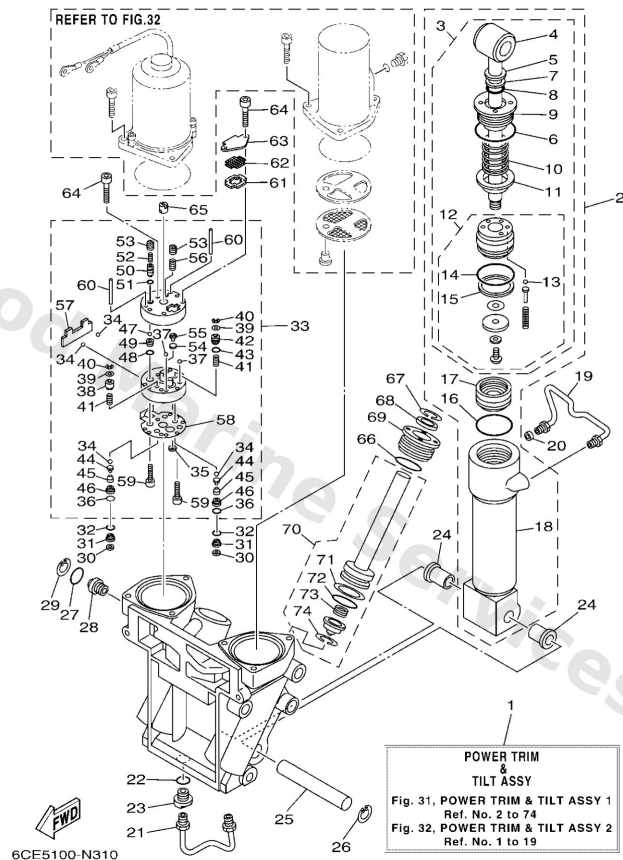
Optional Parts 3



6CE6300-P430

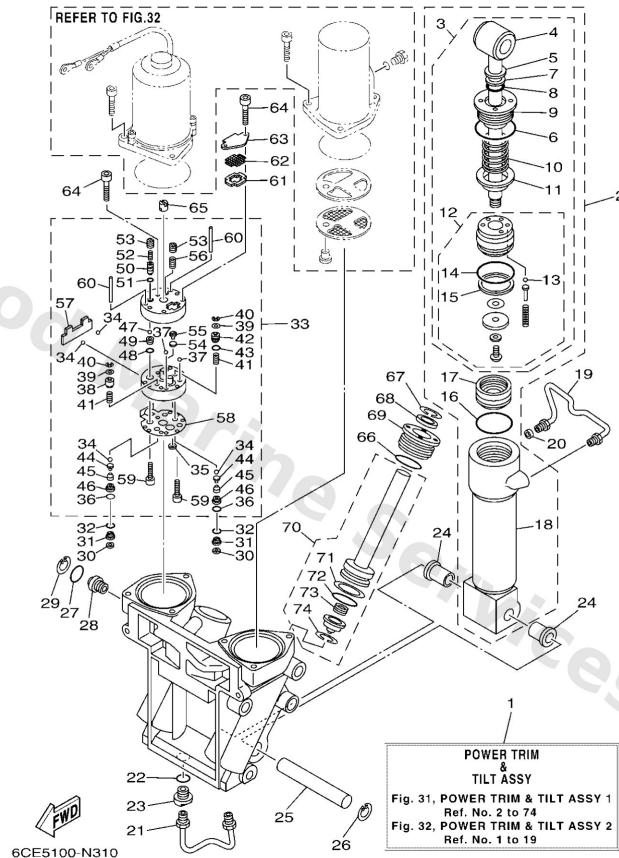
Ref	Part	
1	60V8A4L114 Sensor, module 1 FOR F250DET	Buy now
2	6AW8366B01 Sensor, water pressure	Buy now
3	60V8366D00 Adaptor, input	Buy now
4	9010906M81 Bolt	Buy now
5	9046511M10 Clamp	Buy now
6	9044507017 Hose (I550)	Buy now
7	9044707013 Hose, cover (I: 700mm)	Buy now
8	60V4262900 Seal	Buy now
9	9759506516 Bolt, with washer(6r6)	Buy now

Power Trim & Tilt Assy 1



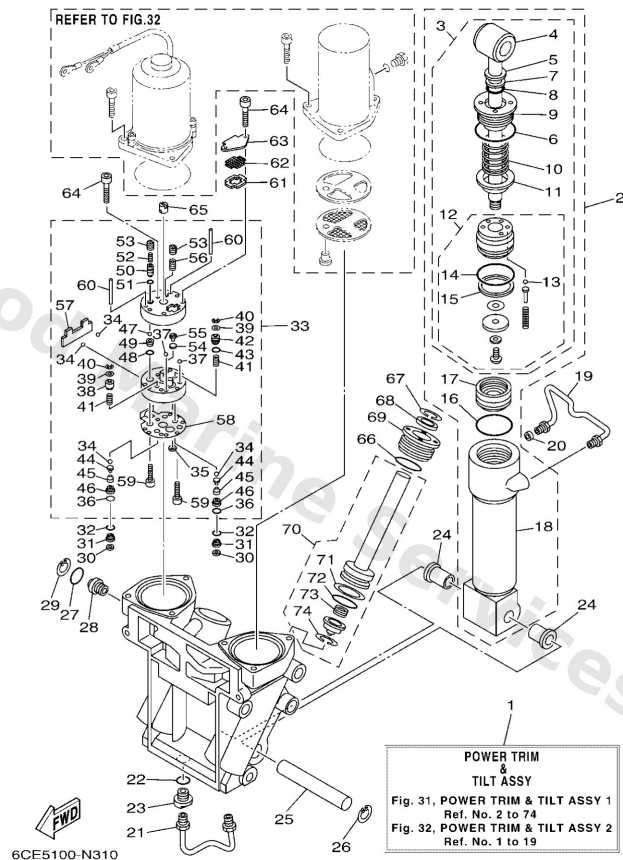
Ref	Part	
1	69J43800068D Power trim & tilt assembly	Buy now
2	6CE4384000 Power tilt assembly	Buy now
3	6CE4381000 Tilt piston sub assembly	Buy now
4	69J4380101 Rod	Buy now
5	9310619N50 Oil seal	Buy now
6	6H14386100 O-ring	Buy now
7	6H14387200 Ring, back up	Buy now
8	61A4389H01 O-ring	Buy now
9	61A4381100 Screw, cylinder end	Buy now
10	69J4384H00 Spring	Buy now
11	69J4382E00 Adaptor 2	Buy now
12	6CE4380P00 Piston sub assembly	Buy now
13	9350532038 Ball(7fk)	Buy now
14	61A4386100 O-ring	Buy now
15	61A4387100 Ring, back up	Buy now

Power Trim & Tilt Assy 1



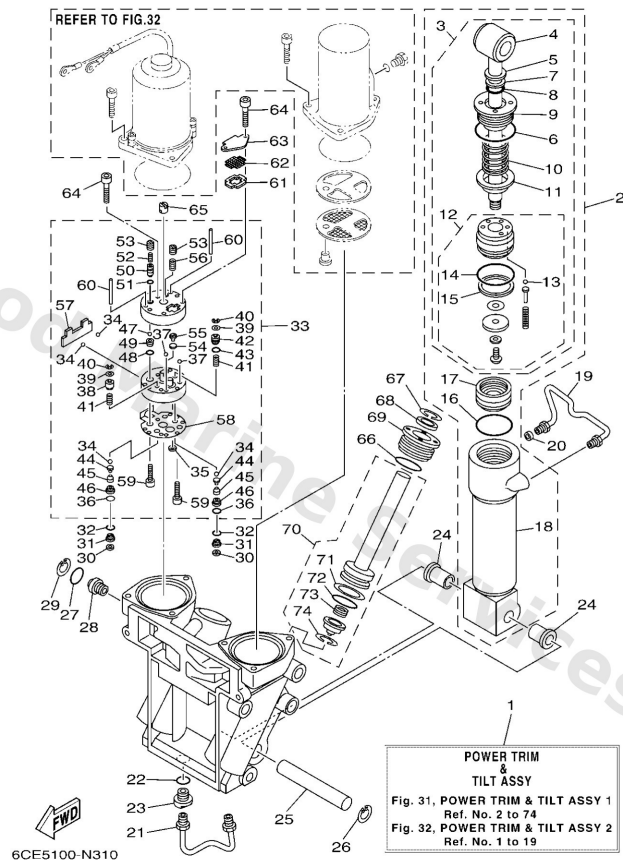
Ref	Part	
17	6H14381400 Piston, free	Buy now
18	61A4381301 Cylinder, tilt	Buy now
19	61A4383501 Pipe	Buy now
20	69J4388J00 Plug 2	Buy now
21	69J4383301 Pipe	Buy now
22	9321017239 O-ring (1j7)	Buy now
23	69J4388E01 Bolt ,screw	Buy now
24	9038618M14 Bushing (6e5)	Buy now
25	61A4381800 Pin, lower shock mount	Buy now
26	61A4387600 Ring, snap	Buy now
27	6D84386300 O-ring	Buy now
28	69J4384500 Screw, manual release	Buy now
29	6H14387500 Ring, snap	Buy now
30	69J4381C00 Filter 3	Buy now
31	69J4389901 Plate stopper	Buy now

Power Trim & Tilt Assy 1



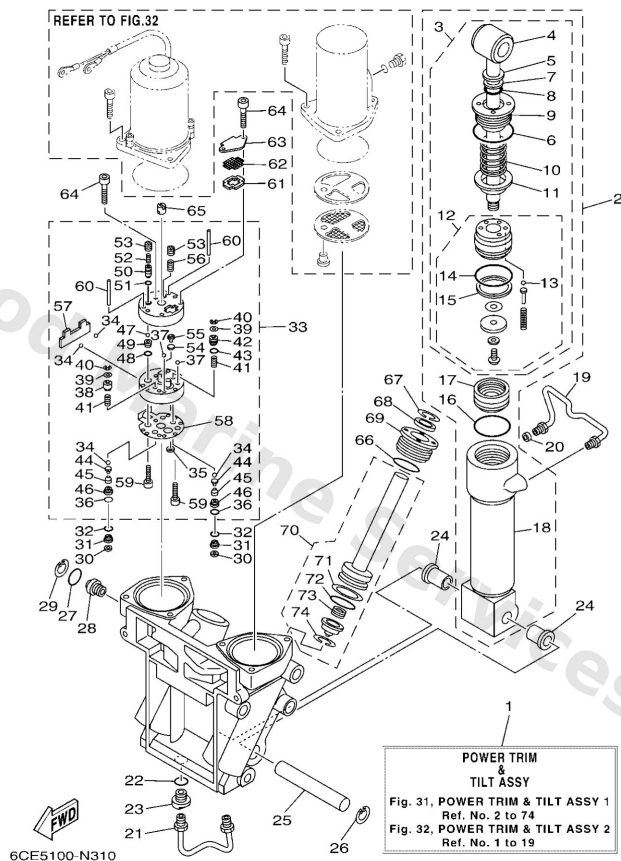
Ref	Part	
32	69J4389J00 O-ring	Buy now
33	69J4383001 Gear pump assembly	Buy now
37	9350316003 Ball	Buy now
38	6CJ4384M00 Piston, shuttle 2	Buy now
39	69A4384F00 Seal, main valve	Buy now
40	9900203600 Circlip(6I5)	Buy now
41	69J4389400 Spring, shuttle return	Buy now
42	6CJ4384100 Piston, shuttle	Buy now
43	6H14388300 O-ring	Buy now
44	60V4386A00 Pin, absorber valve	Buy now
45	69J4385300 Spring, main valve	Buy now
46	6CJ4389300 Washer	Buy now
47	9350108001 Ball	Buy now
48	9321008391 O-ring	Buy now
49	69J4385100 Seat, relief valve	Buy now

Power Trim & Tilt Assy 1



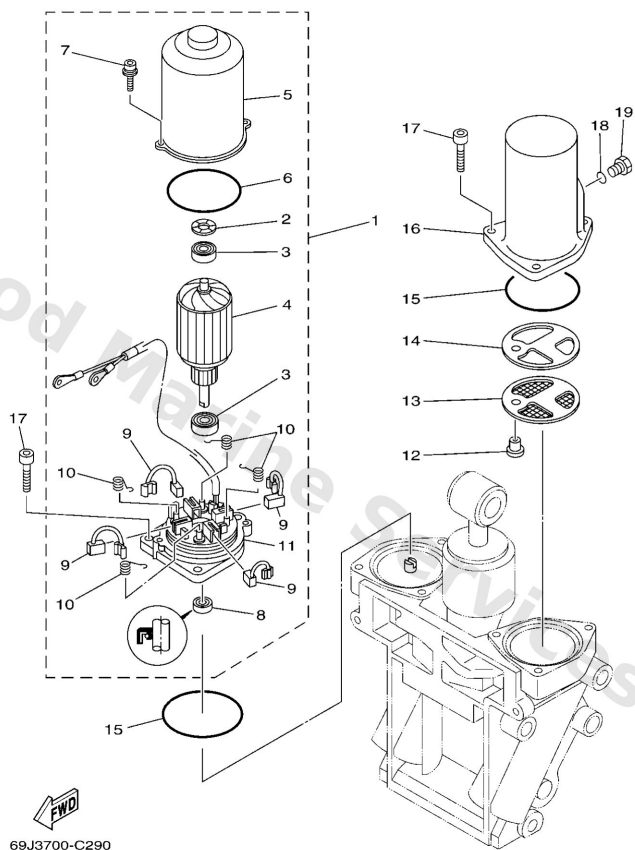
Ref	Part	
50	6CJ4384400 Pin, valve support	Buy now
51	93210064A5 O-ring(61a)	Buy now
52	69J4385500 Spring, up relief	Buy now
53	6CJ4384300 Screw, valve lock	Buy now
54	6H14384G11 Seal, relief valve	Buy now
55	6H14384410 Pin, valve support	Buy now
56	6H14385610 Spring, down relief	Buy now
57	69J4385400 Spring, manual release	Buy now
58	69J4384G00 Seal, relief valve	Buy now
59	9131805025 Bolt,socket	Buy now
60	9360435236 Pin, dowel	Buy now
61	69J4387100 Ring, back up	Buy now
62	69J4381600 Filter 1	Buy now
63	69J4381J00 Plate	Buy now
64	9131805040 Bolt,socket	Buy now

Power Trim & Tilt Assy 1



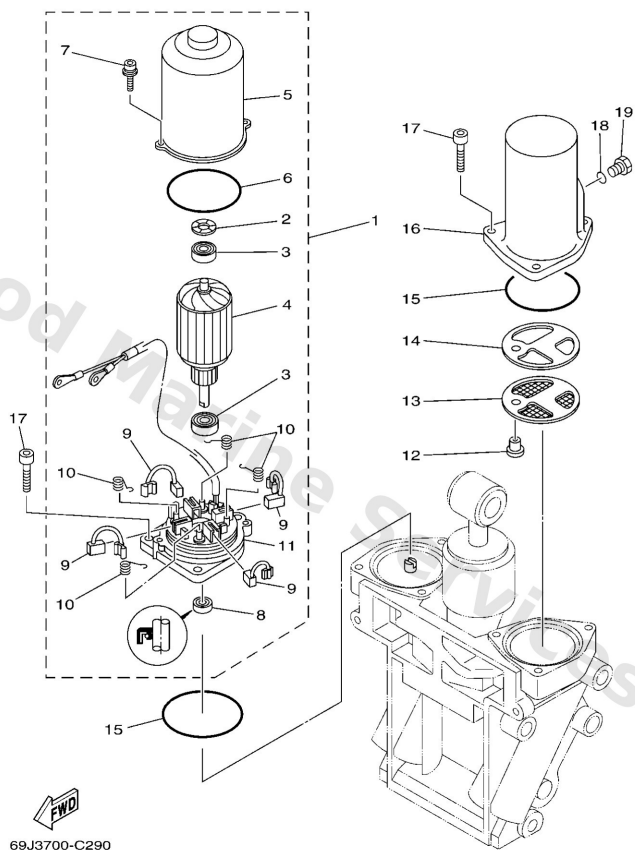
Ref	Part	
65	69J4383100 Connector, shaft	Buy now
67	6T44387501 Ring, snap	Buy now
68	61A4382200 Seal, trim dust	Buy now
69	61A4382101 Screw, trim cylinder end	Buy now
70	69J4382001 Trim piston sub assembly	Buy now
71	61A4387400 Ring, back up	Buy now
72	61A4386400 O-ring	Buy now
73	61A4384H10 Spring	Buy now
74	61A4387510 Ring, snap	Buy now

Power Trim & Tilt Assy 2



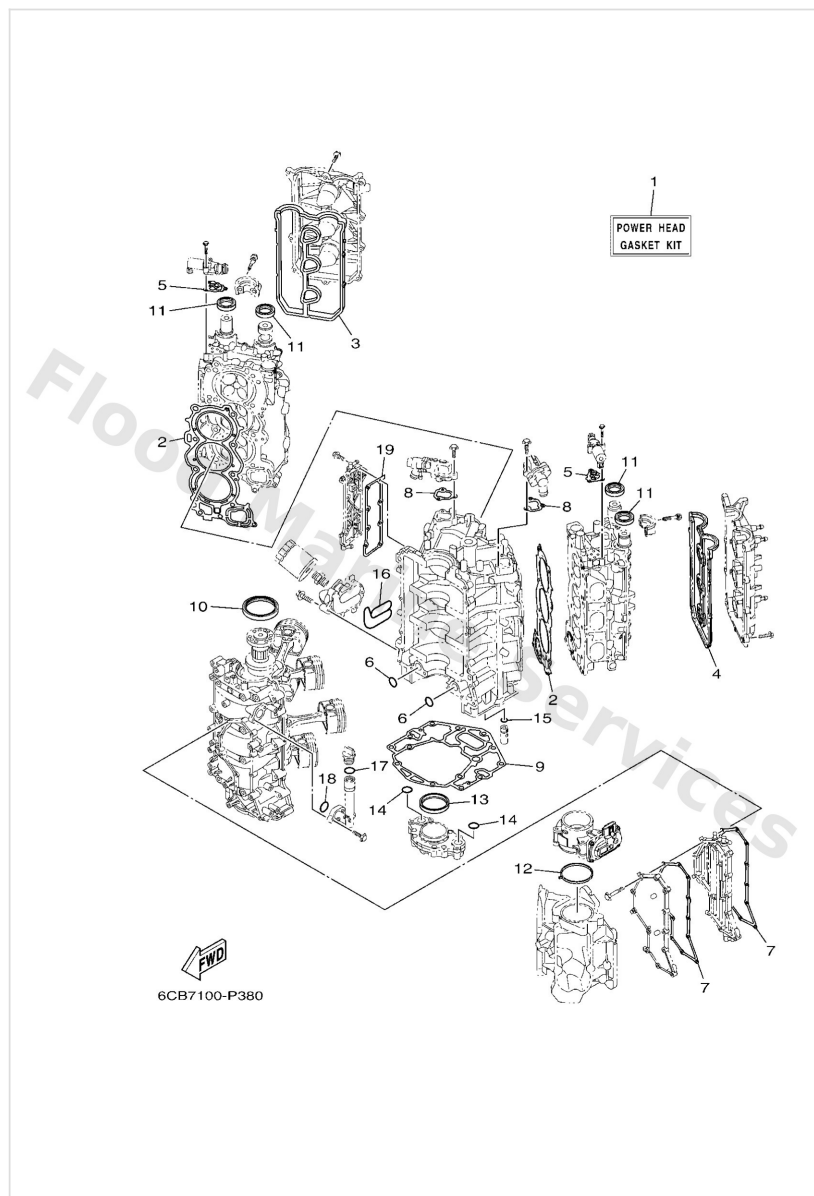
Ref	Part	
1	69J4388001 Motor assembly	Buy now
2	9020614N50 Washer, wave	Buy now
3	93399999T6 Bearing	Buy now
4	69J4380500 Armature assembly	Buy now
5	69J4380400 Stator assembly	Buy now
6	69J4386100 O-ring	Buy now
7	69J4388600 Bolt	Buy now
8	69J4388200 Oil seal	Buy now
9	69J4389100 Brush 1	Buy now
10	69J4386K00 Spring, brush	Buy now
11	69J4388101 Frame, end	Buy now
12	69J4388H00 Plug	Buy now
13	69J4381700 Filter 2	Buy now
14	69J4388F00 Spacer	Buy now
15	9321066001 O-ring	Buy now

Power Trim & Tilt Assy 2



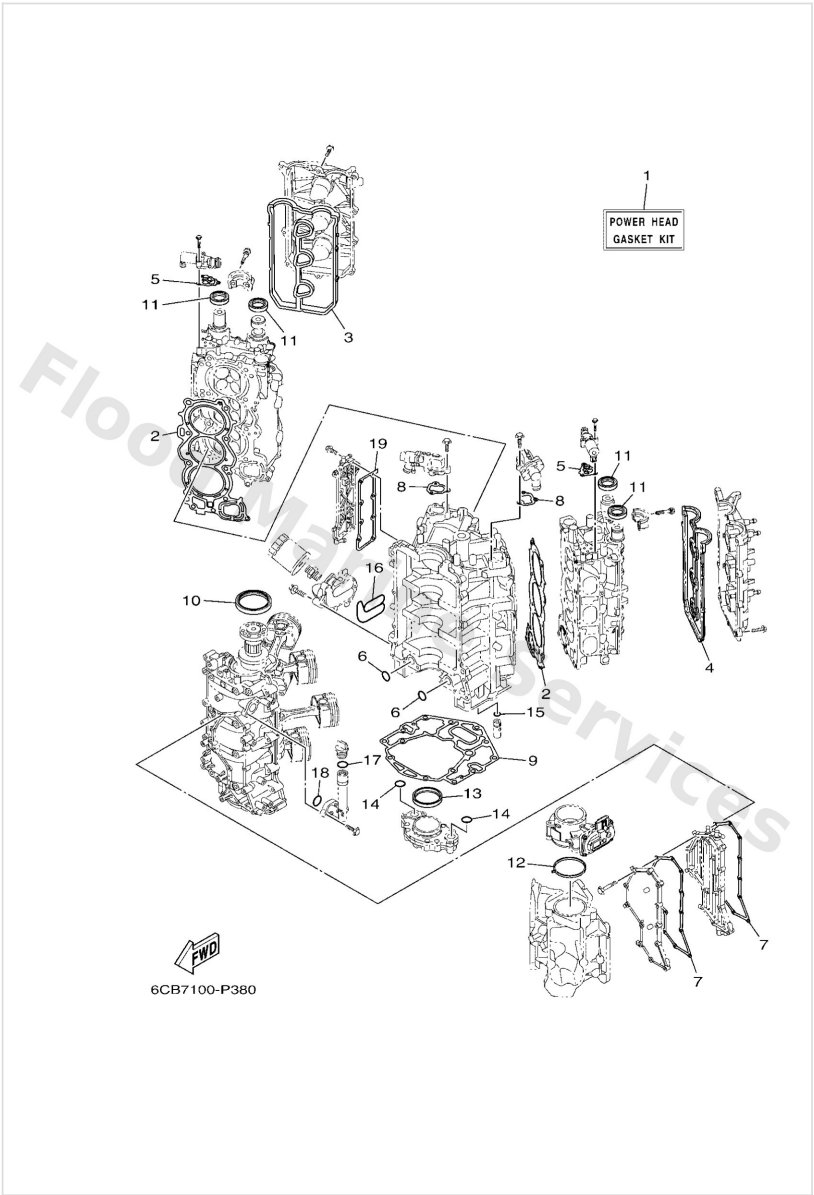
Ref	Part	
16	69J4382800 Body, reservoir	Buy now
17	69J4388800 Bolt, socket	Buy now
18	9321009165 O-ring	Buy now
19	6H14382900 Plug, reservoir	Buy now

Repair Kit 1



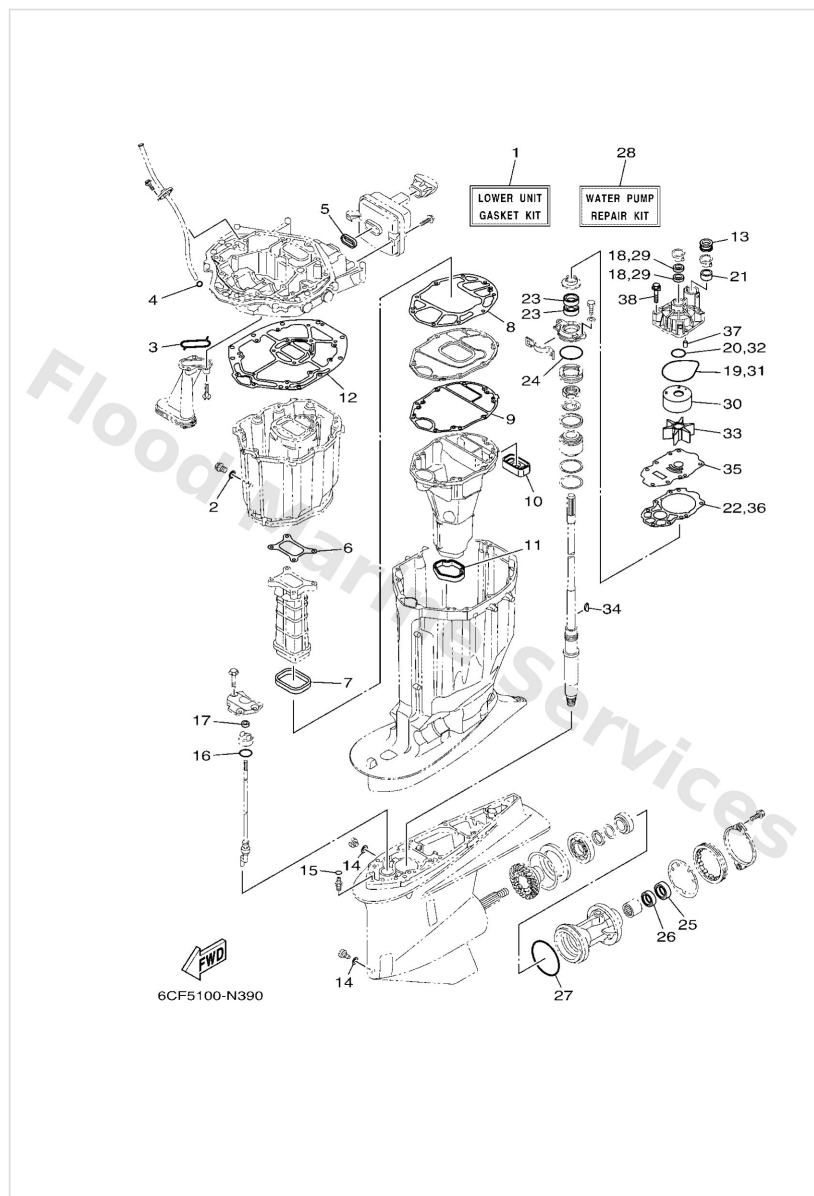
Ref	Part	
1	6CBW000102 Power head gasket kit	Buy now
2	6CB1118100 Gasket, cylinder head 1	Buy now
3	6CB1119300 Gasket, head cover 1	Buy now
4	6CB1119400 Gasket, head cover 2	Buy now
5	6CB1242F00 Gasket, filter	Buy now
6	9321026658 O-ring(36y)	Buy now
7	6CB1545100 Gasket, crankcase cover 1	Buy now
8	6CB1242710 Gasket, housing cover 1	Buy now
9	6CB1135100 Gasket, cylinder	Buy now
10	9310285008 Oil seal	Buy now
11	9310238008 Oil seal	Buy now
12	6CB1355600 Gasket, manifold	Buy now
13	6CB1135500 Seal, cylinder 1	Buy now
15	6CB1347300 O-ring	Buy now
16	6CB1347700 Gasket	Buy now

Repair Kit 1



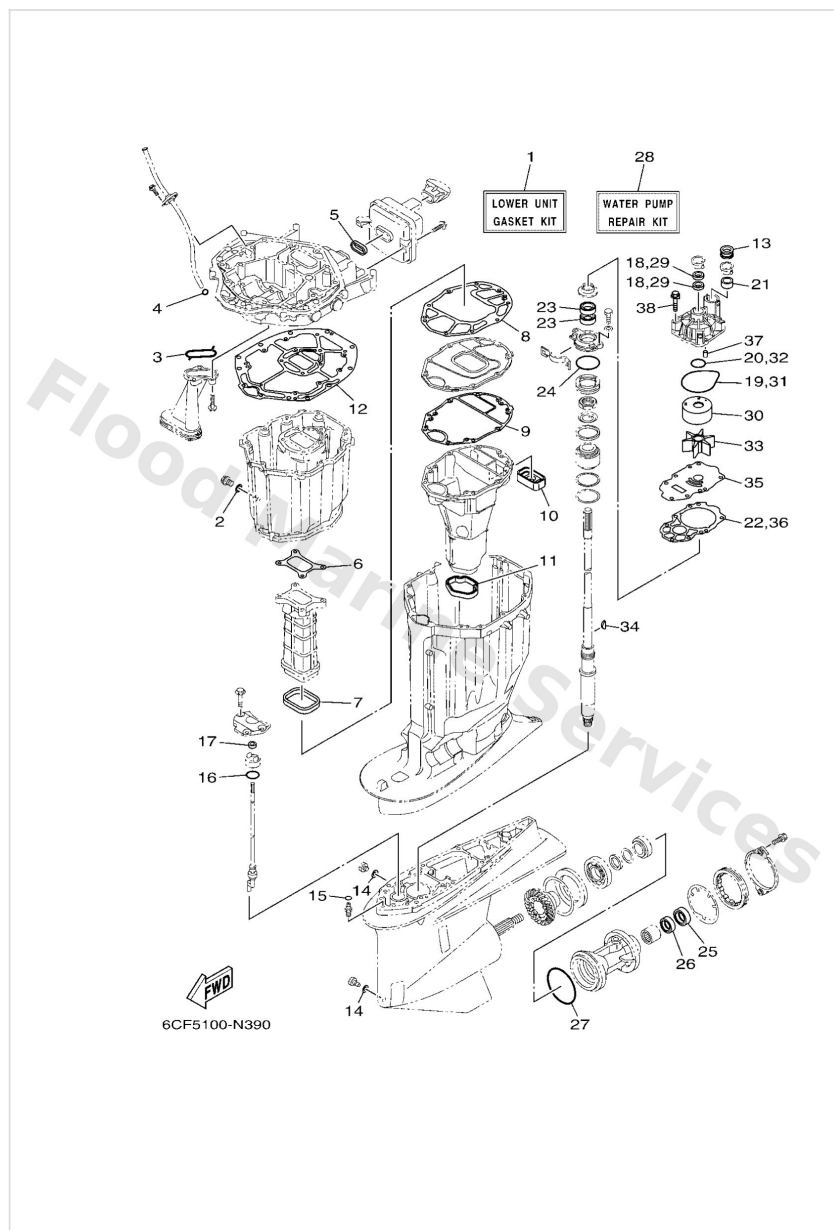
Ref	Part	
17	9321024M79 O-ring	Buy now
18	9321027370 O-ring(1kt)	Buy now
19	6CB1131B00 Gasket, cover	Buy now

Repair Kit 2



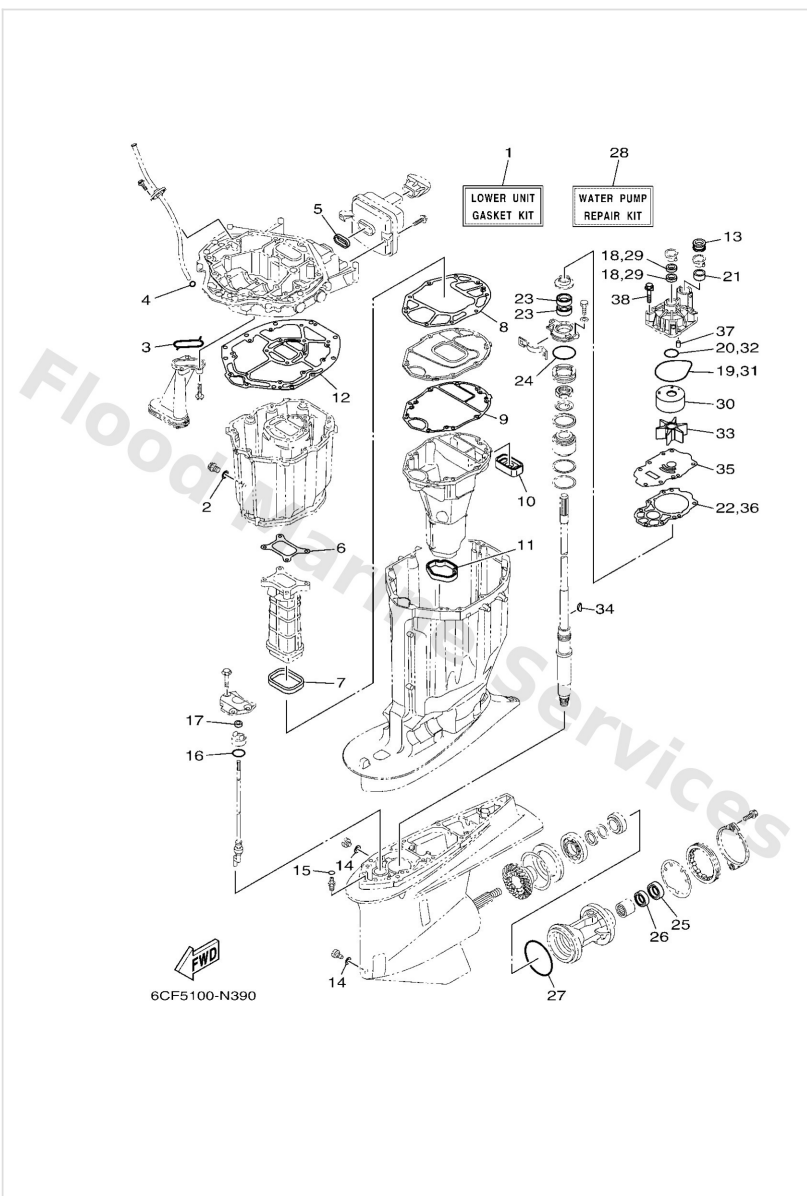
Ref	Part	
1	6CEW000121 Lower unit gasket kit	Buy now
2	9043014M09 Gasket	Buy now
3	6AW1341500 Seal, oil strainer	Buy now
4	9321019MJ3 O-ring	Buy now
5	6CB1475500 Gasket, silencer	Buy now
6	6CB4113400 Gasket, exhaust manifold	Buy now
7	6CB4113800 Seal, ext. 1	Buy now
8	6CB4113500 Gasket, exhaust manifold	Buy now
9	6CE4113600 Gasket, exhaust manifold 4	Buy now
10	6CE4512700 Seal	Buy now
11	6CE4512300 Gasket, muffler	Buy now
12	6CB4511300 Gasket, upper casing	Buy now
13	6AW4436600 Damper, water seal 2	Buy now
14	9043008020 Gasket	Buy now
15	9321007003 O-ring (11m)	Buy now

Repair Kit 2



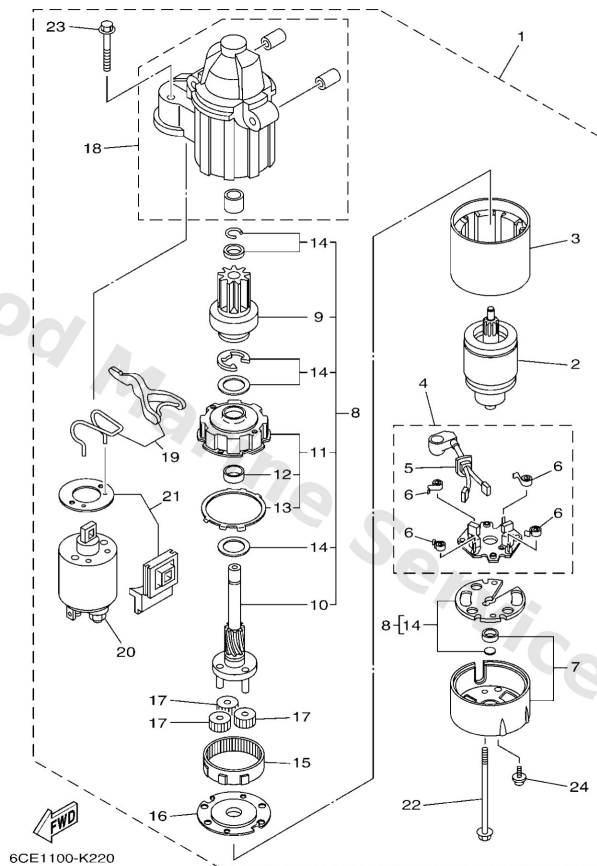
Ref	Part	
16	9321033M49 O-ring(6l5)	Buy now
17	9310609014 Oil seal FOR X(25.3")	Buy now
17	9310610001 Oil seal FOR U(30.3")	Buy now
18	9310422M07 Oil seal(61a)	Buy now
19	9321094003 O-ring	Buy now
20	9321037160 O-ring (6g8)	Buy now
21	6AW4436500 Damper, water seal 1	Buy now
22	6CE4431500 Gasket, water pump	Buy now
23	9310128M16 Oil seal (6e5)	Buy now
24	9321064488 93210-64488	Buy now
25	9310130002 Oil seal	Buy now
26	9310130004 Oil seal	Buy now
27	9321102001 O-ring	Buy now
28	6CEW007801 Water pump repair kit	Buy now
30	6AW4432200 Insert, cartridge	Buy now

Repair Kit 2



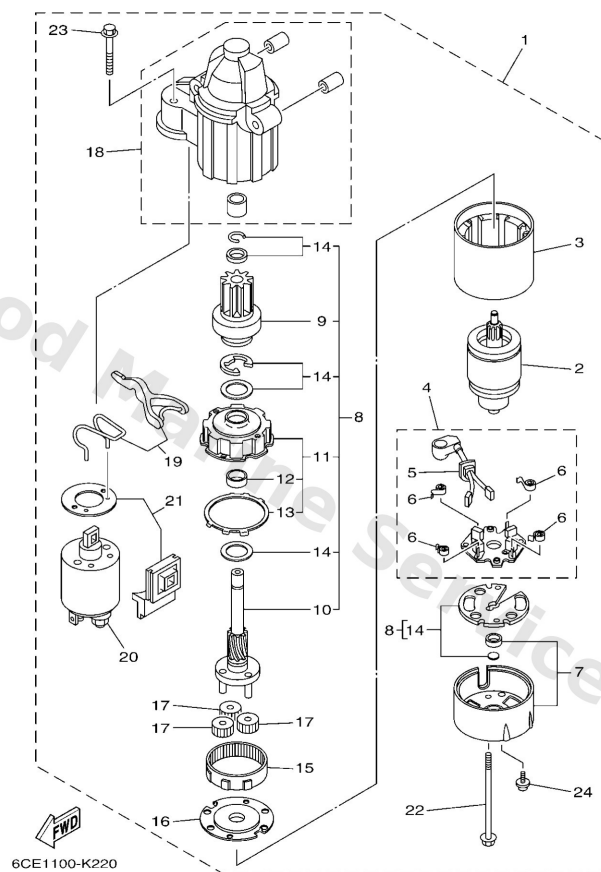
Ref	Part	
33	6CE4435200 Impeller	Buy now
34	9028004002 Key, woodruff	Buy now
35	6CE4432301 Outer plate, cartridge	Buy now
37	9360612019 Pin, dowel (614)	Buy now
38	9011908M14 Bolt, with washer	Buy now

Starting Motor



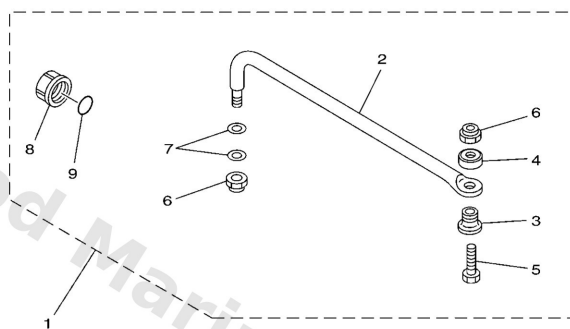
Ref	Part	
1	6CE8180000 Starting motor assembly	Buy now
2	6CE8185000 Armature assembly	Buy now
3	6CE8181000 Stator assembly	Buy now
4	6CE8184000 Brush holder assembly	Buy now
5	6CE8180100 Brush set	Buy now
6	67F8181300 Spring, brush	Buy now
7	6CE8182000 Rear bracket assembly	Buy now
8	6CE8180700 Gear assembly, starting motor	Buy now
9	6CE8183200 Clutch, over run	Buy now
10	6CE8183600 Spring, lever	Buy now
11	6CE8182100 Cover, switch	Buy now
12	67F8184100 Bearing	Buy now
13	67F8183R00 Gasket	Buy now
14	6CE8180900 Washer kit	Buy now
15	67F8189100 Gear, ring WITH 67F-8183R-00	Buy now

Starting Motor



Ref	Part	
16	6CE8183000 Front bracket assembly	Buy now
17	60V8183T00 Gear, idler	Buy now
18	6CE8184200 Cover	Buy now
19	6CE8183900 Lever assembly	Buy now
20	6C58194100 Starter relay assembly	Buy now
21	6CE8186900 Cover, dust	Buy now
22	6CB8182600 Bolt	Buy now
23	69J8182800 Bolt 2	Buy now
24	67F8184600 Screw	Buy now

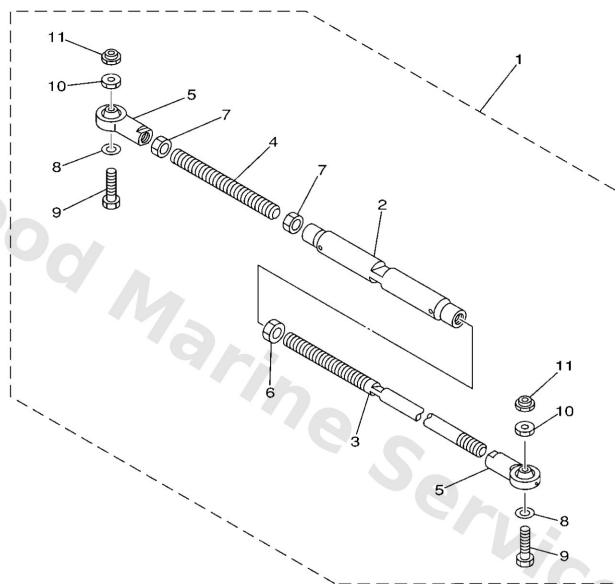
Steering Guide Attachment 1



67H0100-9290

Ref	Part	
1	6E56135002 Steering guide attachment kit AP	Buy now
2	6E56135101 Rod, steering link	Buy now
3	9038710M61 Collar (6e5)	Buy now
4	9056012M01 Spacer (6e5)	Buy now
5	6E56135500 Bolt	Buy now
6	9018509M01 Nut, nylon (663)	Buy now
7	9020110M20 Washer, plate (663)	Buy now
8	6E54314501 Cap, clamp bracket	Buy now
9	9321016275 O-ring	Buy now

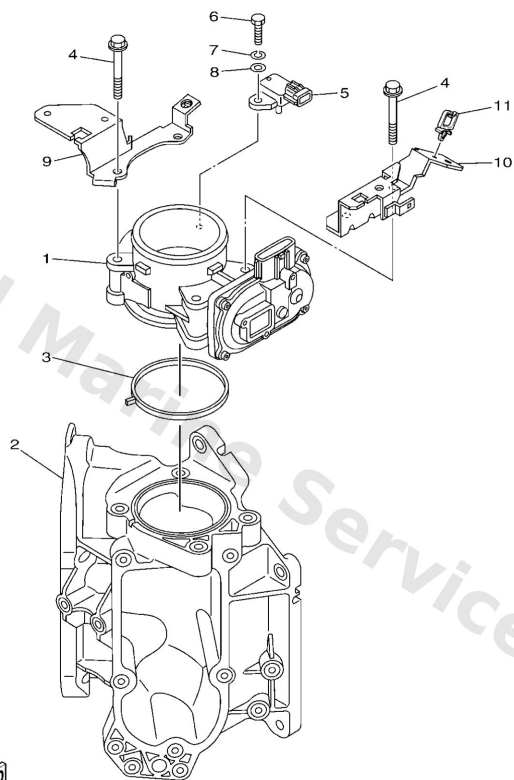
Steering Guide Attachment 2



671H0100-0300

Ref	Part	
1	6E56130101 Tie bar assembly (l:600-800mm) AP	Buy now
2	6E56131300 Adjuster	Buy now
3	6E56131111 Tie bar	Buy now
4	6E56131500 Tie bar, 2	Buy now
5	6E56130300 Steering axle comp.	Buy now
6	9017014M06 Nut (6e5)	Buy now
7	9538014700 Nut (6e5)	Buy now
8	9020110M76 Washer, plate (6e5)	Buy now
9	9010109M70 Bolt (6e5)	Buy now
10	9017009M05 Nut, hexagon (6e5)	Buy now
11	9018509M01 Nut, nylon (663)	Buy now

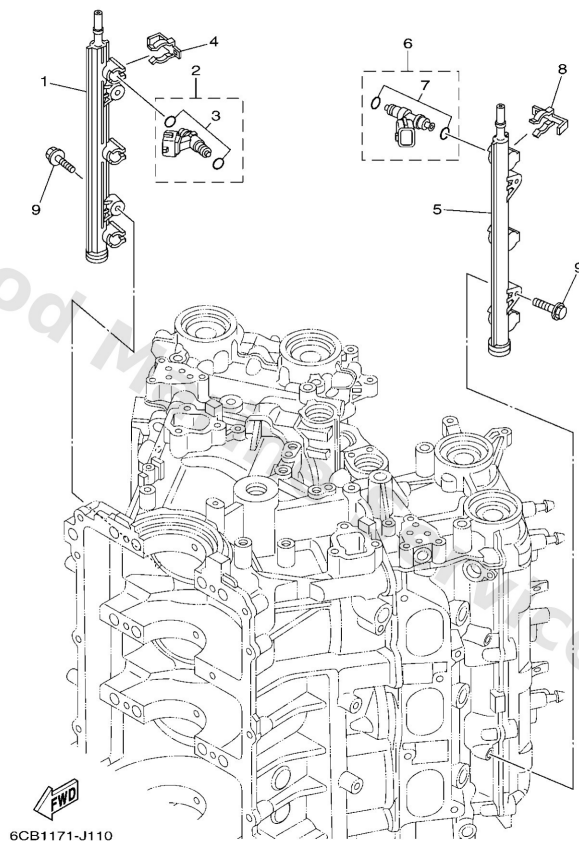
Throttle Body Assy 1




6CB7100-P110

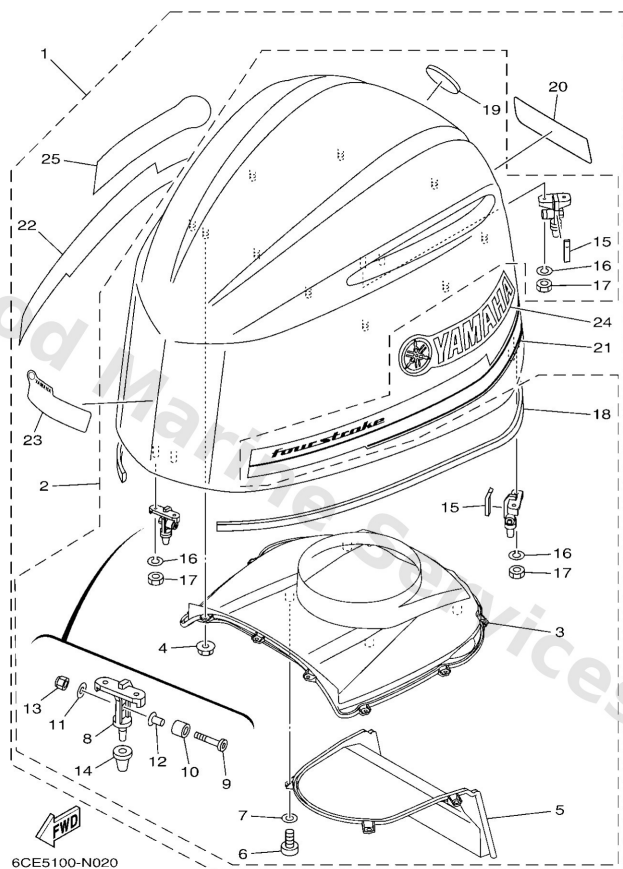
Ref	Part	
1	6CB1375110 Body, throttle 1	Buy now
2	6CB1371100 Mixing body	Buy now
3	6CB1355600 Gasket, manifold	Buy now
4	9587508060 Bolt, flange	Buy now
5	6P28238000 Sensor, pressure	Buy now
6	9707506020 Bolt(7u8)	Buy now
7	9299506100 Washer(6a1)	Buy now
8	9299506600 Washer, plain (646)	Buy now
9	6CB1389820 Holder	Buy now
10	6CB1389810 Holder	Buy now
11	9046408004 Clamp	Buy now

Throttle Body Assy 2



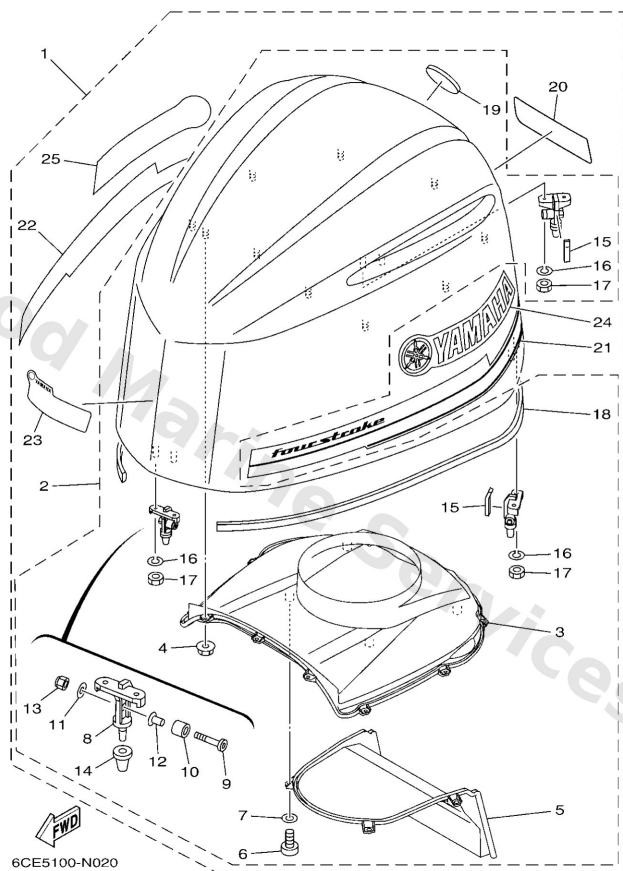
Ref	Part	
1	6CB1316110 Pipe, delivery 1	Buy now
2	6AW1376100 Injector	Buy now
3	6AW1410B00 Packing kit	Buy now
4	6CB1357700 Clip	Buy now
5	6CB1317110 Pipe, delivery 2	Buy now
9	9010506M08 Bolt (689)	Buy now

Top Cowling



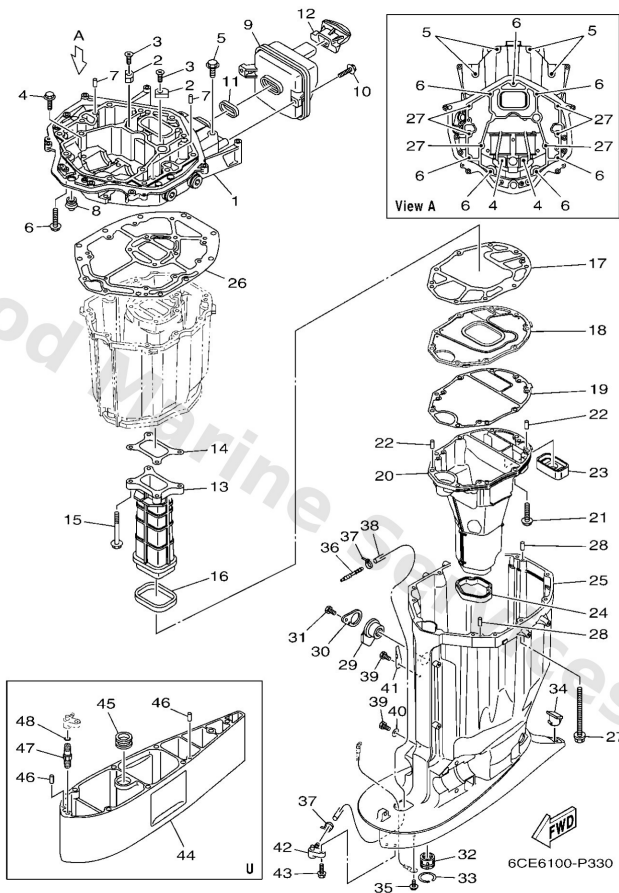
Ref	Part	
1	6CG4261001 Top cowling assembly (6cg)	Buy now
2	6CE4261A00 Top cowling w/o graphics (6ce)	Buy now
3	6CE4261300 Molding, air duct	Buy now
4	9017906M28 Nut(63v)	Buy now
5	6CE4263500 Duct, water separator	Buy now
6	9778060516 Screw, panhead tapping (j20)	Buy now
7	9299006200 Ybs66-6 washer, plain	Buy now
8	6CB42647A0 Holder, clamp band	Buy now
9	9011108078 Bolt,hex. socket button	Buy now
10	9038710094 Collar	Buy now
11	9299008600 Washer, plain (663)	Buy now
12	9038708M45 Coller (6f5)	Buy now
13	9578008300 Nut, nylon (6j8)	Buy now
14	6AW4266300 Damper 2	Buy now
15	6CB4213400 Cover	Buy now

Top Cowling



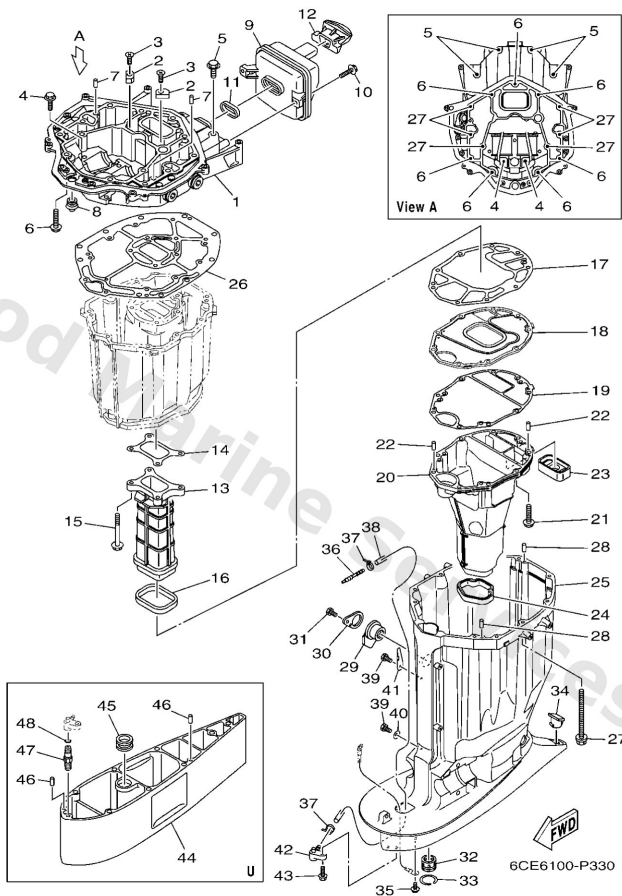
Ref	Part	
16	9299006100 Washer(6a1)	Buy now
17	9538006600 Nut(661)	Buy now
18	6CB4262800 Seal	Buy now
19	6AW4269710 Tuning fork mark	Buy now
20	6CG4267801 Graphic, rear	Buy now
21	6CE4267501 Graphic, side 1	Buy now
22	6CE4267601 Graphic, side 2	Buy now
23	6CG4267700 Graphic, front	Buy now
24	6CE4268102 Mark, cowling	Buy now
25	6CE4268202 Mark, cowling	Buy now

Upper Casing



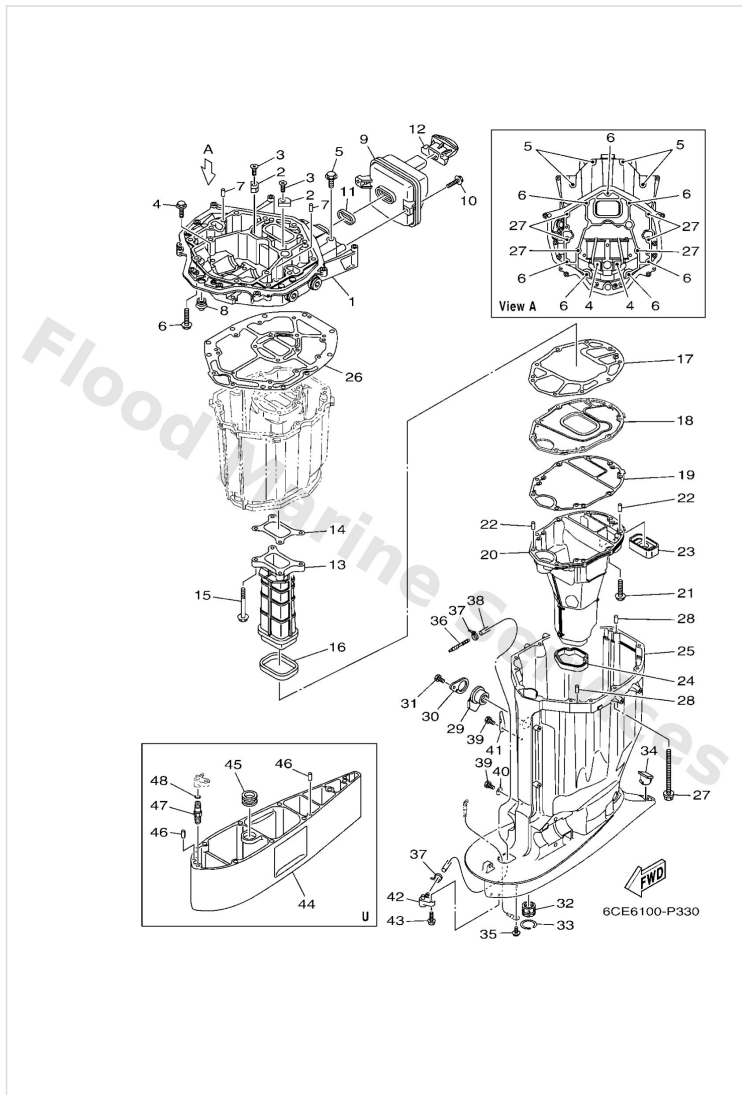
Ref	Part	
1	6CE4113700CA Guide, exhaust	Buy now
2	63P1132511 Anode	Buy now
3	9015106M02 Screw, countersunk	Buy now
4	9011908102 Bolt, with washer	Buy now
5	9757510545 Bolt, hexagon w/w deep recess	Buy now
6	9757510535 Bolt, hexagon w/w deep recess	Buy now
46	9360816M16 Pin, dowel(6t4) U(30.3")	Buy now
8	6E54272400 Grommet	Buy now
9	6CB14750A0 Silencer assembly	Buy now
10	9589506020 Bolt, flange(jk3)	Buy now
11	6CB1475500 Gasket, silencer	Buy now
12	6CB4276901 Seal, rubber	Buy now
13	6CB41132009S Manifold, exhaust	Buy now
14	6CB4113400 Gasket, exhaust manifold	Buy now
15	9757508560 Bolt, hexagon w/w deep recess	Buy now

Upper Casing



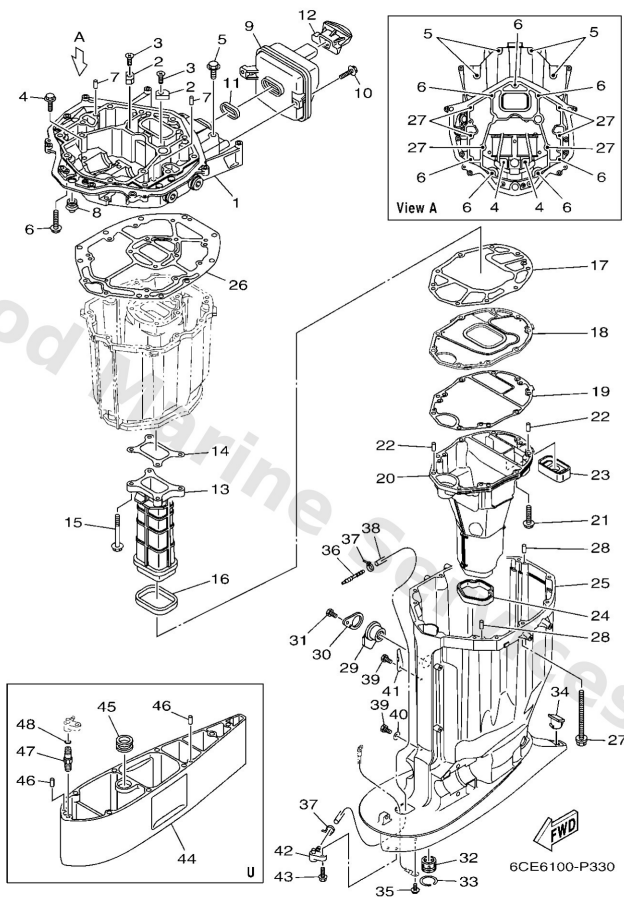
Ref	Part	
16	6CB4113800 Seal, ext. 1	Buy now
17	6CB4113500 Gasket, exhaust manifold	Buy now
18	6CE45181009S Plate	Buy now
19	6CE4113600 Gasket, exhaust manifold 4	Buy now
20	6CE14711009S Muffler 1	Buy now
21	9757508535 Bolt(70w)	Buy now
22	9360619M23 Pin, dowel	Buy now
23	6CE4512700 Seal	Buy now
24	6CE4512300 Gasket, muffler	Buy now
25	6CE45111008D Casing, upper	Buy now
26	6CB4511300 Gasket, upper casing	Buy now
27	9011910007 Bolt, with washer	Buy now
29	6BB1531600 Damper 1	Buy now
30	6BB4515201 Cover, upper casing 2	Buy now
31	9709506012 Bolt(gh1)	Buy now

Upper Casing



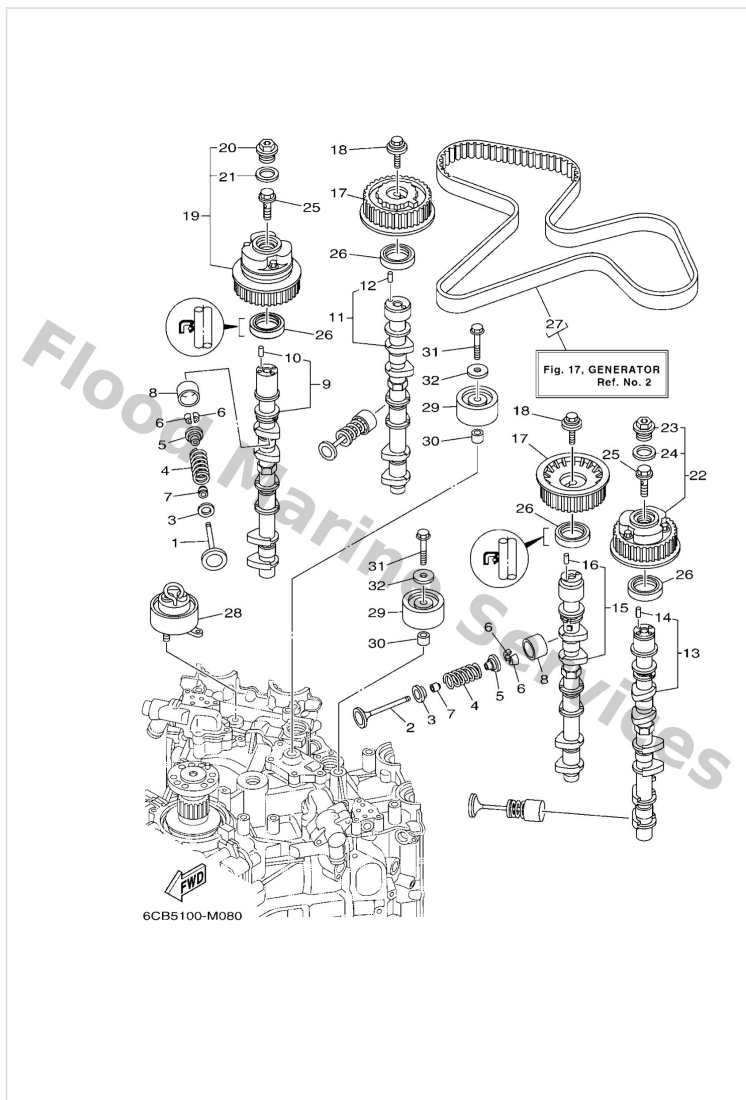
Ref	Part	
32	69J4531801 Bushings, drive shaft	Buy now
33	9342036M01 Circlip (6a0)	Buy now
34	61A4515500 Cap	Buy now
35	9589506010 Bolt, flange(7ht)	Buy now
36	6E58355800 End, nipple FOR F(L)250DET	Buy now
37	9046511M10 Clamp FOR F(L)250DET	Buy now
38	9044507032 Hose FOR F(L)250DET	Buy now
38	9044507034 Hose FOR F250DET1	Buy now
39	9709506010 Bolt	Buy now
40	9020106M02 Washer,plate (6k8)	Buy now
41	9046210061 Clamp	Buy now
42	63P4537900 Nipple, hose	Buy now
43	9011906M18 Bolt, with washer(61n)	Buy now
44	6CE45211108D Extension U(30.3")	Buy now
45	6AW4436600 Damper, water seal 2 U(30.3")	Buy now

Upper Casing



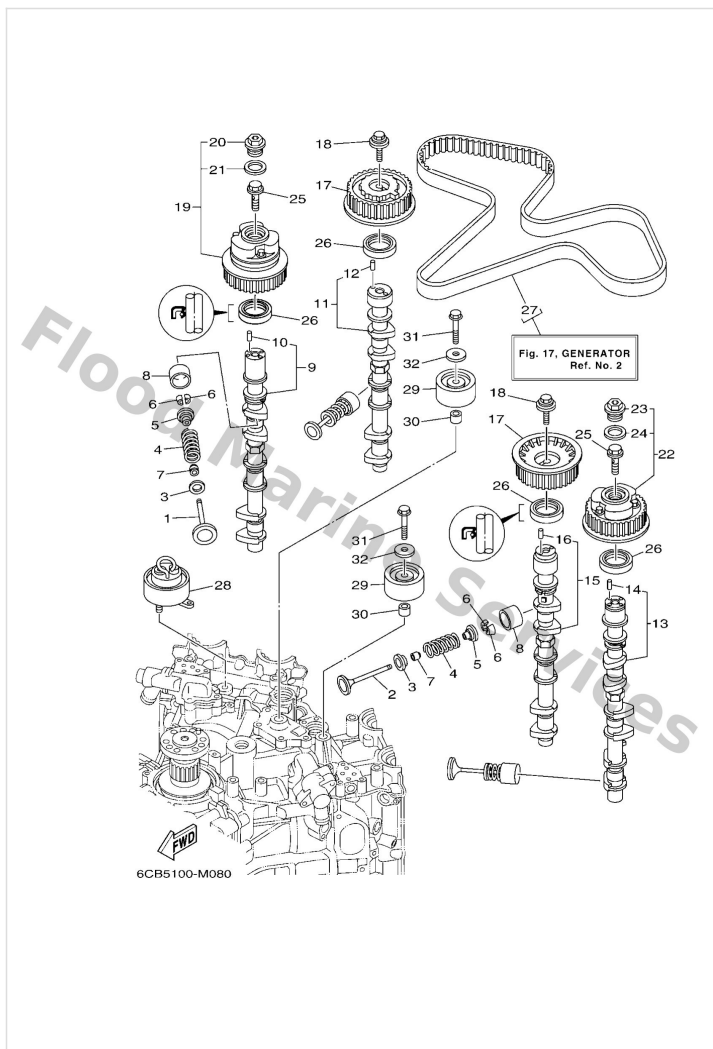
Ref	Part	
47	63P4537800 Nipple, hose U(30.3")	Buy now
48	9321007003 O-ring (11m) U(30.3")	Buy now

Valve



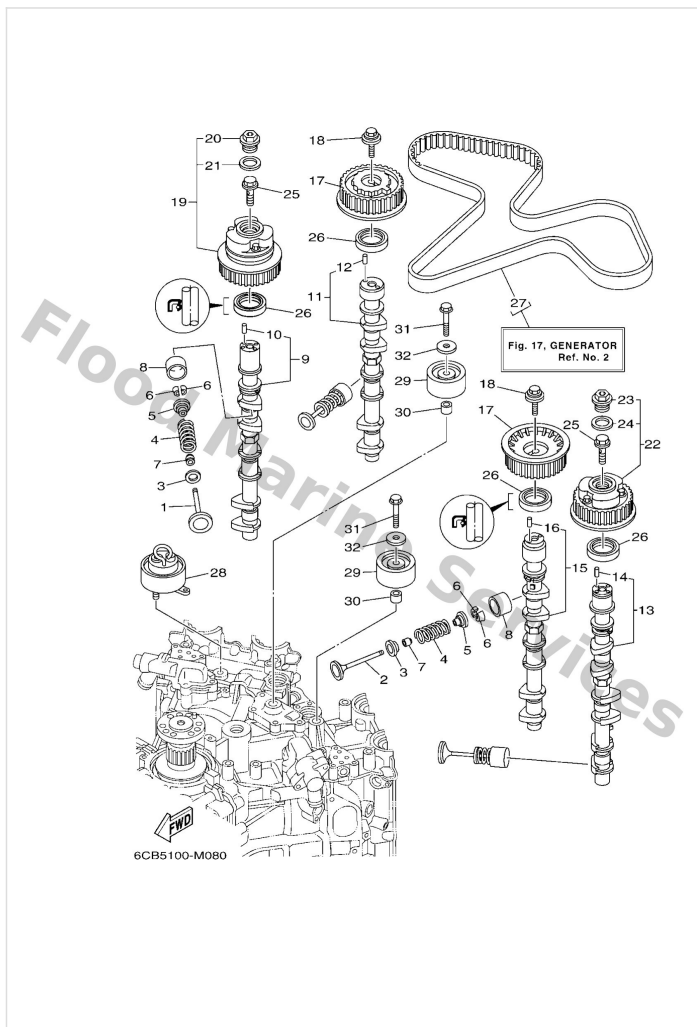
Ref	Part	
1	6CB1211100 Valve, intake	Buy now
2	6DA1212100 Valve, exhaust	Buy now
3	K0FA374300 Seat, valve spring	Buy now
4	6CB1211300 Spring, valve inner	Buy now
5	K0FA374100 Retainer, valve spring	Buy now
6	K0FA374200 Lock, valve spring retainer	Buy now
7	51Y1211900 Seal, valve stem	Buy now
8	K0FA375100 Lifter, valve (3.000) UR	Buy now
8	K0FA375110 Lifter, valve (3.025) UR	Buy now
8	K0FA375120 Lifter, valve (3.050) UR	Buy now
8	K0FA375130 Lifter, valve (3.075) UR	Buy now
8	K0FA375140 Lifter, valve (3.100) UR	Buy now
8	K0FA375150 Lifter, valve (3.122) UR	Buy now
8	K0FA375160 Lifter, valve (3.142) UR	Buy now
8	K0FA375170 Lifter, valve (3.162) UR	Buy now

Valve



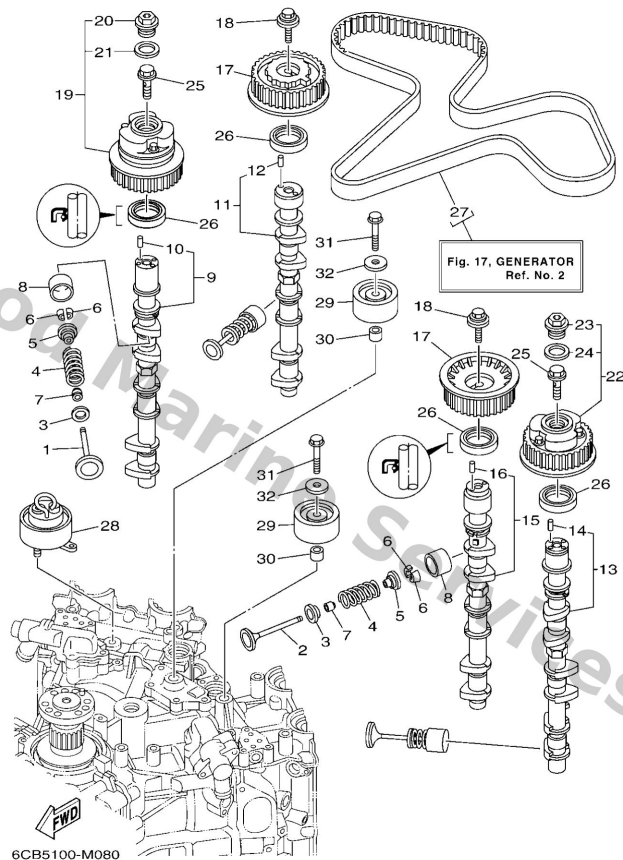
Ref	Part	
8	K0FA375180 Lifter, valve (3.182) UR	Buy now
8	K0FA375190 Lifter, valve (3.202) UR	Buy now
8	K0FA3751A0 Lifter, valve (3.222) UR	Buy now
8	K0FA3751B0 Lifter, valve (3.242) UR	Buy now
8	K0FA3751C0 Lifter, valve (3.262) UR	Buy now
8	K0FA3751D0 Lifter, valve (3.282) UR	Buy now
8	K0FA3751E0 Lifter, valve (3.302) UR	Buy now
8	K0FA3751F0 Lifter, valve (3.322) UR	Buy now
8	K0FA3751G0 Lifter, valve (3.342) UR	Buy now
8	K0FA3751H0 Lifter, valve (3.362) UR	Buy now
8	K0FA3751J0 Lifter, valve (3.382) UR	Buy now
8	K0FA3751K0 Lifter, valve (3.402) UR	Buy now
8	K0FA3751L0 Lifter, valve (3.422) UR	Buy now
8	K0FA3751M0 Lifter, valve (3.442) UR	Buy now
8	K0FA3751N0 Lifter, valve (3.462) UR	Buy now

Valve



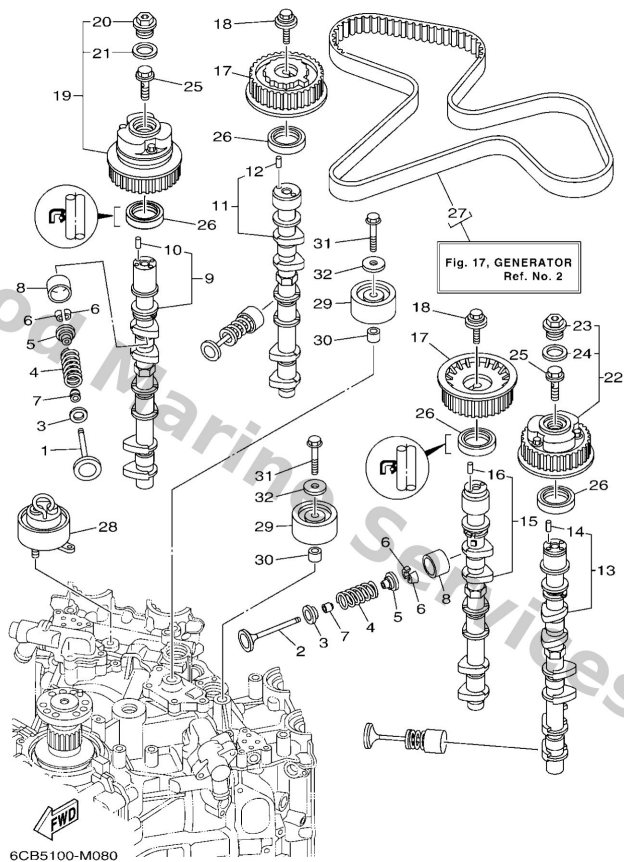
Ref	Part	
8	K0FA3751P0 Lifter, valve (3.482) UR	Buy now
8	K0FA3751R0 Lifter, valve (3.502) UR	Buy now
8	K0FA3751S0 Lifter, valve (3.522) UR	Buy now
8	K0FA3751T0 Lifter, valve (3.542) UR	Buy now
8	K0FA375300 Lifter, valve (3.562) UR	Buy now
8	K0FA375310 Lifter, valve (3.582) UR	Buy now
8	K0FA375320 Lifter, valve (3.602) UR	Buy now
8	K0FA375330 Lifter, valve (3.625) UR	Buy now
8	K0FA375340 Lifter, valve (3.650) UR	Buy now
8	K0FA375350 Lifter, valve (3.675) UR	Buy now
8	K0FA375360 Lifter, valve (3.700) UR	Buy now
8	K0FA375370 Lifter, valve (3.725) UR	Buy now
9	6CB1217100 Camshaft 1	Buy now
10	9360510108 Pin, dowel (8g8)	Buy now
11	6CB1218100 Camshaft 2	Buy now

Valve



Ref	Part	
13	6CB1217200 Camshaft 3	Buy now
15	6CB1218200 Camshaft 4	Buy now
17	6CB1156700 Gear, driven 2	Buy now
18	9011910050 Bolt, with washer	Buy now
19	6CB1264501 Pulley assembly 1	Buy now
20	6P21262300 Bolt	Buy now
21	6P21266300 Gasket	Buy now
22	6CB1264A01 Pulley assembly 2	Buy now
25	6P21261500 Bolt	Buy now
26	9310238008 Oil seal	Buy now
27	6CBW462400 Belt (with rotor bolts)	Buy now
28	6CB1159001 Tensioner assembly	Buy now
29	6CB1551200 Gear, idler 1	Buy now
30	9953014016 Pin, dowel	Buy now
31	9011910M07 Bolt (6f5)	Buy now

Valve



Ref	Part	
32	9020110M01 Washer, plate(6m7)	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.