



Yamaha FT25BE 2001

Parts Manual

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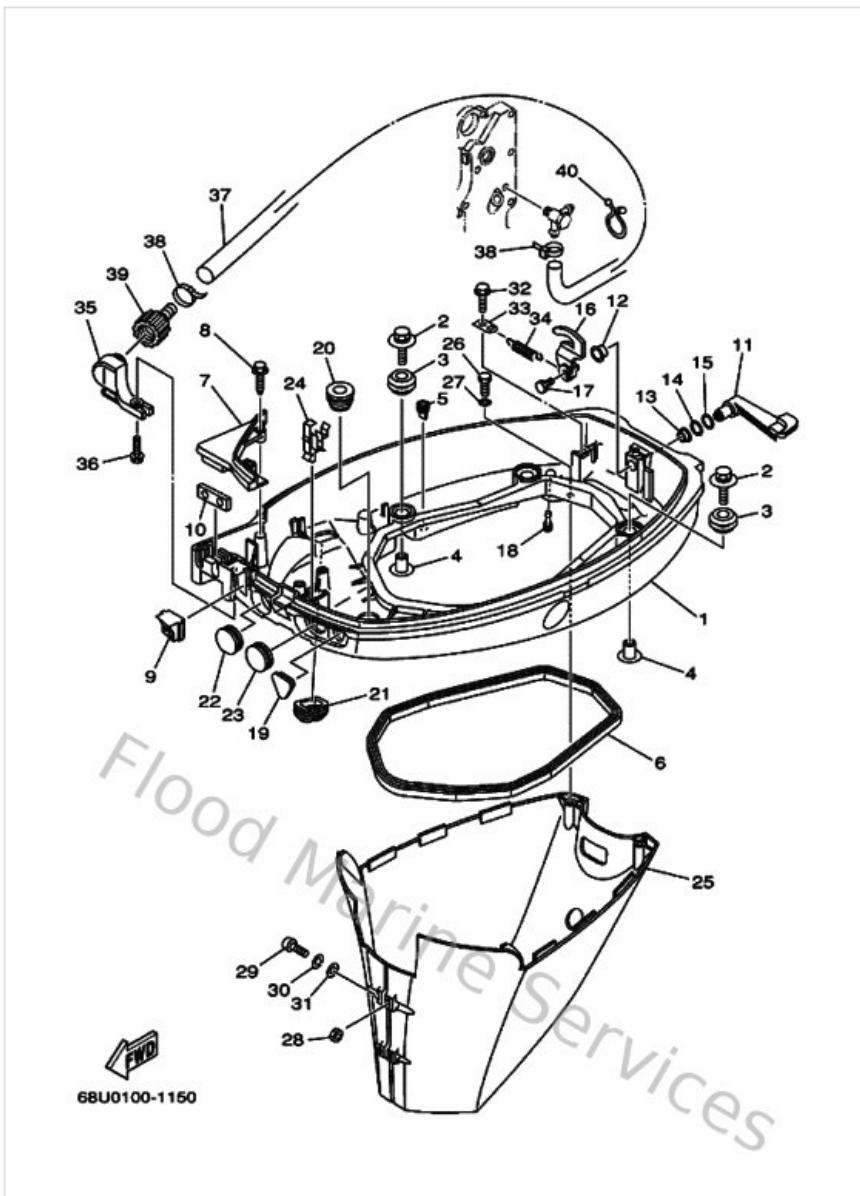
Authorised Yamaha Dealers



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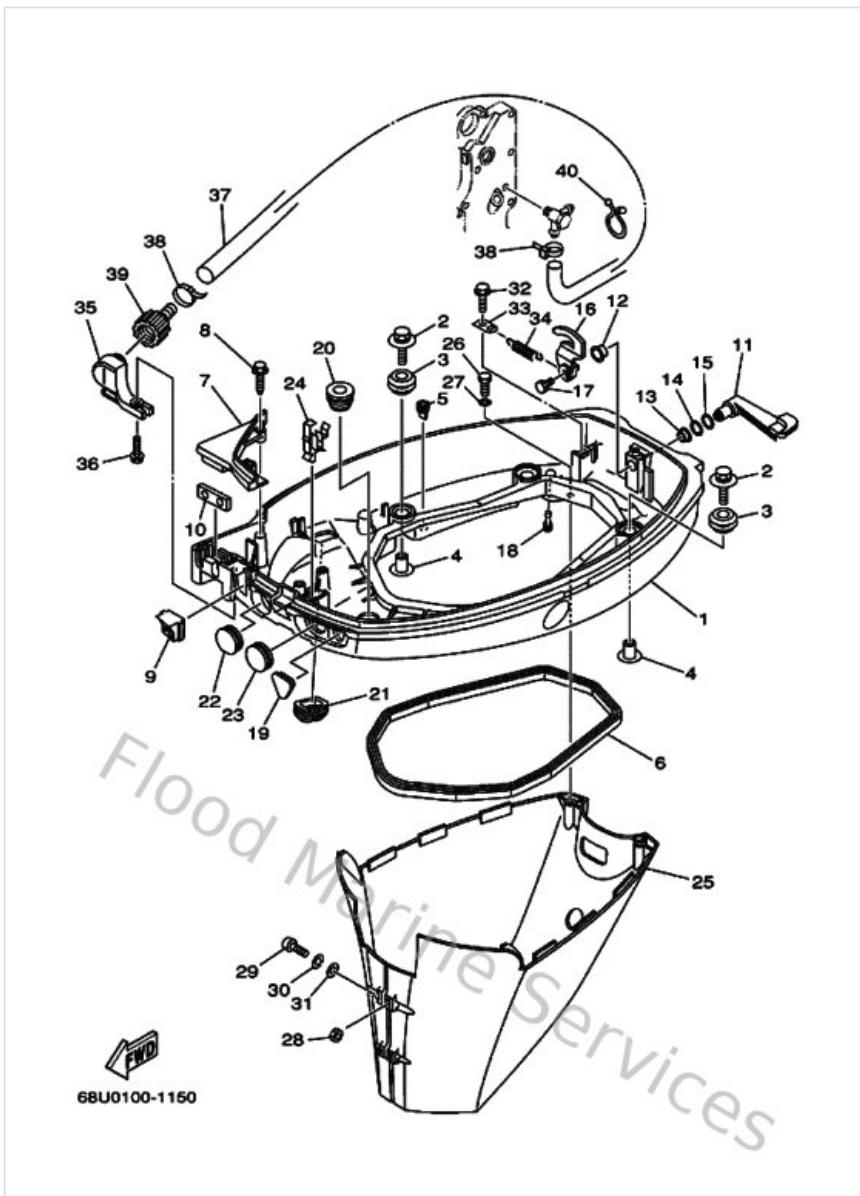
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Bottom Cowling



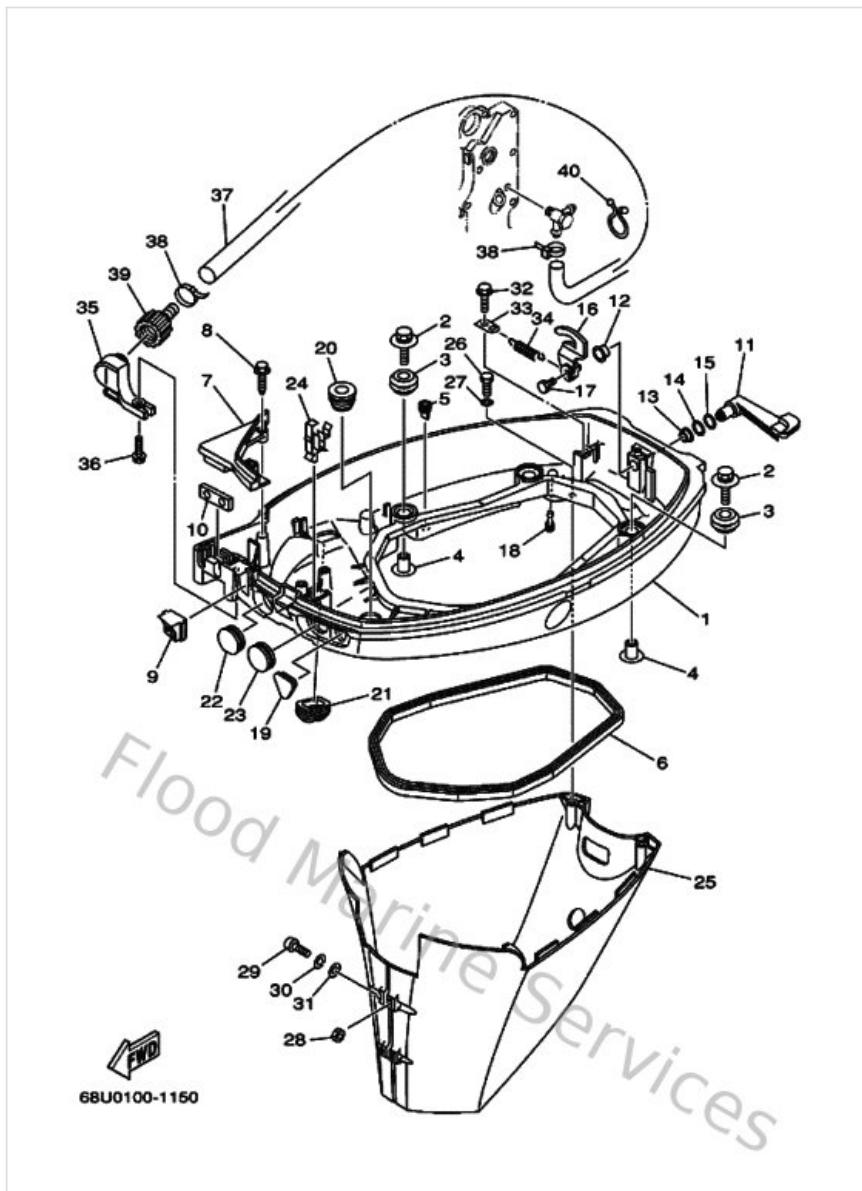
Ref	Part	
1	68U42710004D Bottom cowling assembly	Buy now
2	9011906M0800 Bolt, with washer	Buy now
3	9048009M1200 Grommet (6a0)	Buy now
4	9038706M6900 Collar (688)	Buy now
5	65W427170000 Rubber, seal 2	Buy now
6	62Y427160000 Rubber seal 1	Buy now
7	65W42738014D Plate, fitting	Buy now
8	9010906M8200 Bolt	Buy now
9	65W427252100 Grommet	Buy now
10	62Y427270000 Grommet	Buy now
11	6D542815008D Lever, clamp 1	Buy now
12	9038612M3700 Bushing (6f5)	Buy now
13	9038612MA200 Bush	Buy now
14	902061205200 Washer, wave (666)	Buy now
15	9020112M0700 Washer, plate	Buy now

Bottom Cowling



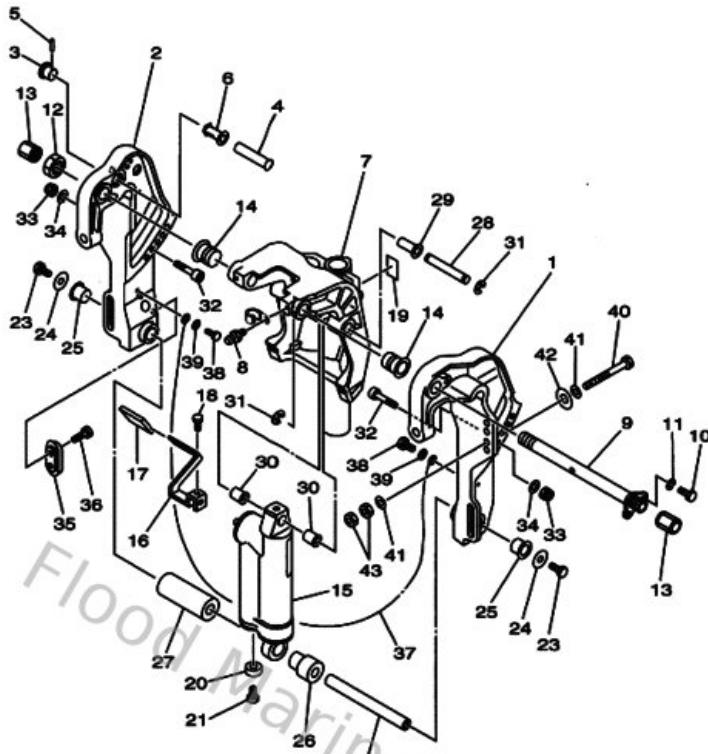
Ref	Part	
16	65W428160300 Lever, Clamp	Buy now
17	970950601200 Bolt(gh1)	Buy now
18	6H3443910100 Nipple, hose	Buy now
19	65W263261000 Grommet	Buy now
20	68U427270000 Grommet	Buy now
21	65W427241000 Grommet	Buy now
22	6G1427250000 Grommet	Buy now
23	65W427261000 Grommet	Buy now
24	9046525M5700 Clamp(63v)	Buy now
25	68U42741004D Apron	Buy now
26	970800601400 Bolt(gj3)	Buy now
27	929950660000 Washer, plain (646)	Buy now
28	953800660000 Nut(661)	Buy now
29	978800602500 Screw, pan head(6b0)	Buy now
30	929950610000 Washer(6a1)	Buy now

Bottom Cowling



Ref	Part	
31	929900660000 Washer, plain (646)	Buy now
32	9010906M8600 Bolt	Buy now
33	66T431440000 Hook, spring	Buy now
34	9050616M3400 Spring, tension(64d)	Buy now
35	65W125720000 Adapter	Buy now
36	9010906M8100 Bolt	Buy now
37	9044511M8200 Hose	Buy now
38	9046511M1000 Clamp	Buy now
39	6R3125800000 Joint assembly	Buy now

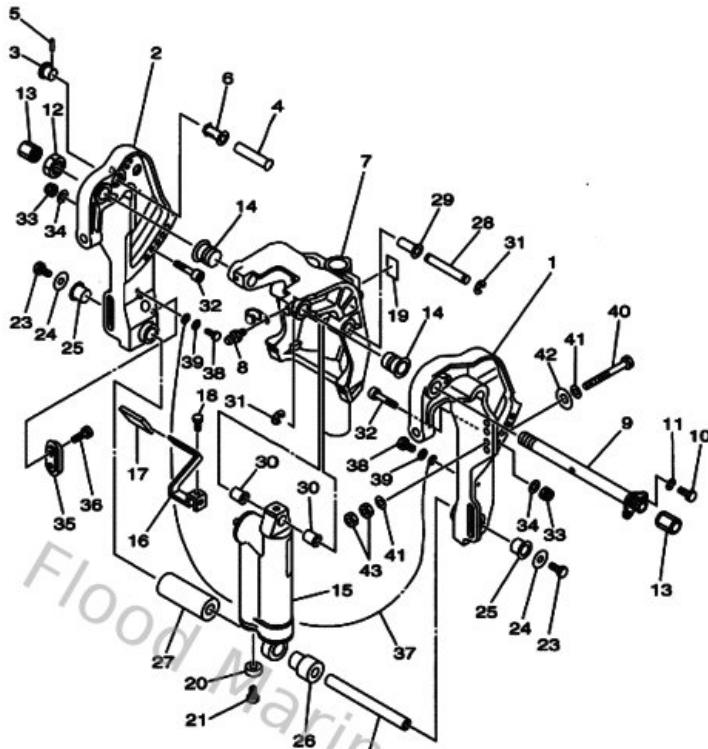
Bracket 1



67C0010-1221

Ref	Part	
1	67C43111104D Bracket, clamp 1	Buy now
2	67C43112104D Bracket, clamp 2	Buy now
3	65W431920000 Knob, stopper	Buy now
4	65W431910000 Shaft, stopper	Buy now
5	916903001800 926-51502-00 pin, spring (700)	Buy now
6	9038614MA100 Bush	Buy now
7	68U43311104D Bracket Swivel	Buy now
8	9370006M0300 Nipple, grease(6a1)	Buy now
9	6K9431310100 Bolt, clamp bracket	Buy now
10	970950802000 Bolt, hexagon	Buy now
11	929950810000 Ybs67-8 washer, spring	Buy now
12	901852200700 Nut, self-locking	Buy now
13	6G5431450000 Cap, clamp bracket	Buy now
14	9038622MA400 Bush	Buy now
15	68U43170104D Shock absorber assembly	Buy now

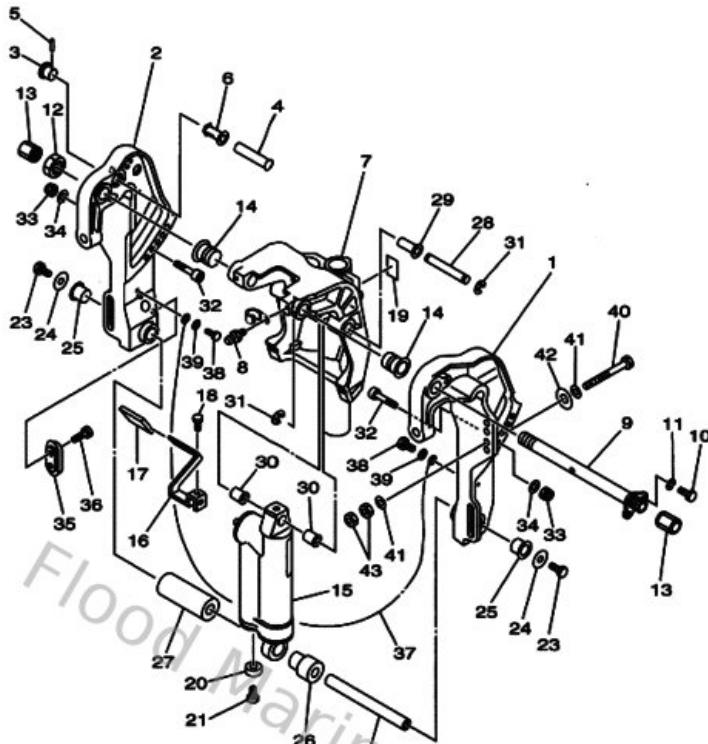
Bracket 1



67C0010-1221

Ref	Part	
16	67C436310000 Lever, tilt	Buy now
17	682433180100 Cover	Buy now
18	970950601000 Bolt	Buy now
19	63D436910000 Indicator, tilt	Buy now
20	663452510000 Anode	Buy now
21	986800652500 Screw flat head	Buy now
22	9024918M3500 Pin, lower shock mount	Buy now
23	970800801600 Bolt	Buy now
24	9020108M0000 Washer, plate(6e0)	Buy now
25	9038618M4400 Bushing (6g5)	Buy now
26	9038618MA500 Bush	Buy now
27	9038718M0300 Collar	Buy now
28	9024912M3800 Pin	Buy now
29	9038112M1000 Bush, solid	Buy now
30	9038112M1100 Bush, solid	Buy now

Bracket 1

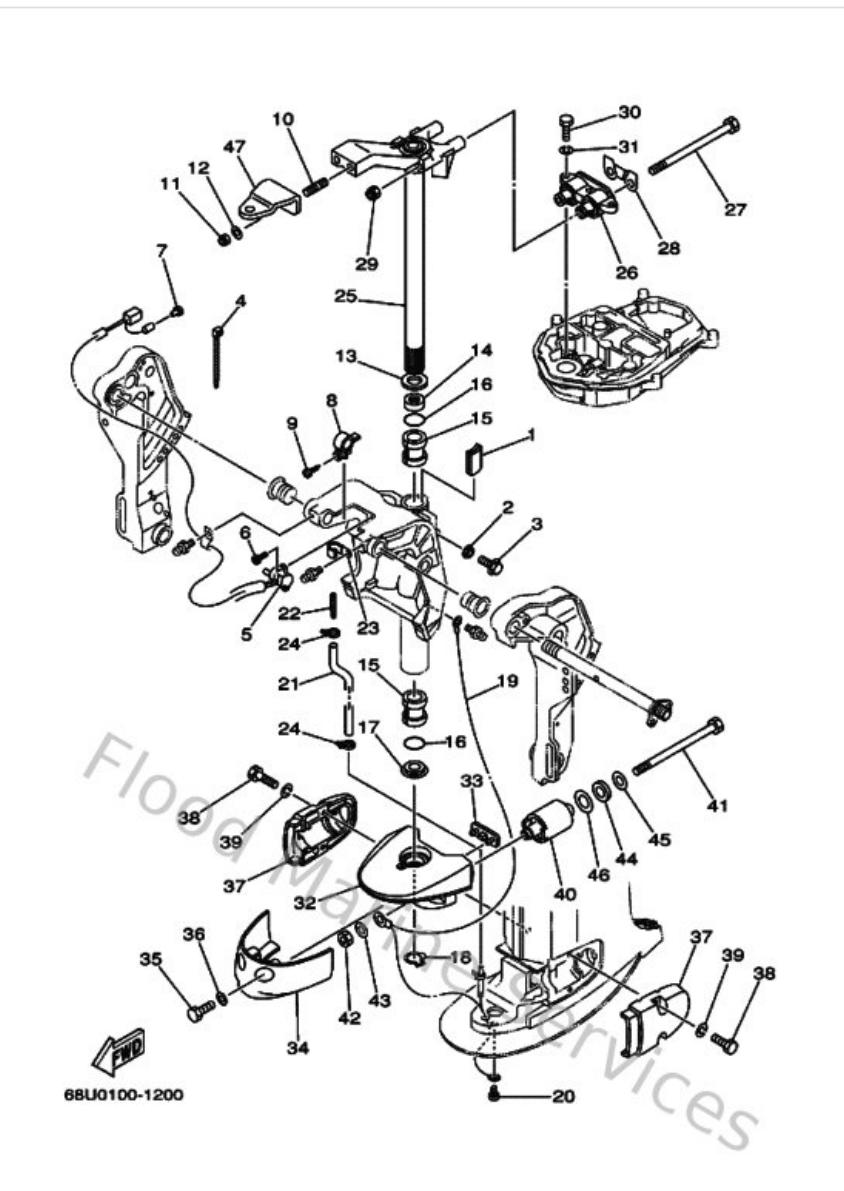


Ref	Part	
31	9343010M0000 Circlip	Buy now
32	9011010M0200 Bolt, hexagon socket head	Buy now
33	9018510M1300 Nut, self-locking	Buy now
34	929901060000 Washer, plate	Buy now
35	65W452510000 Anode	Buy now
36	901010602000 Bolt	Buy now
37	67C821272000 Wire, lead 2	Buy now
38	970950601400 Bolt(gj3)	Buy now
39	929900660000 Washer, plain (646)	Buy now
40	9010112M6500 Bolt	Buy now
41	929951220000 Ybs66-12 washer,plain	Buy now
42	902011242600 Washe, plate(663)	Buy now
43	953801260000 Nut (707)	Buy now



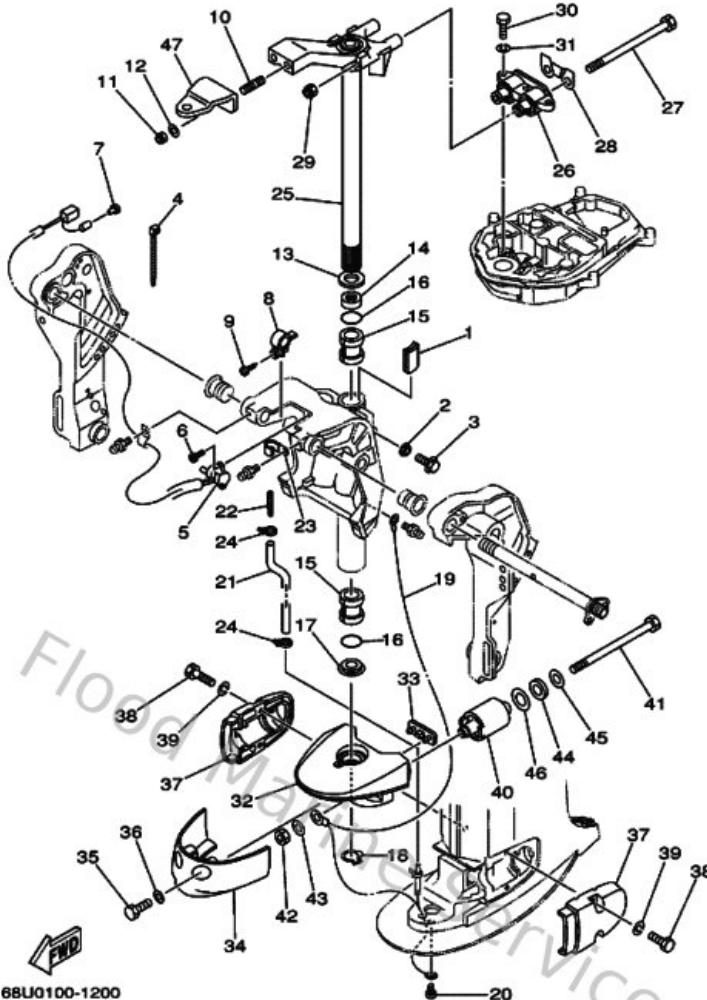
67C0010-1221

Bracket 3



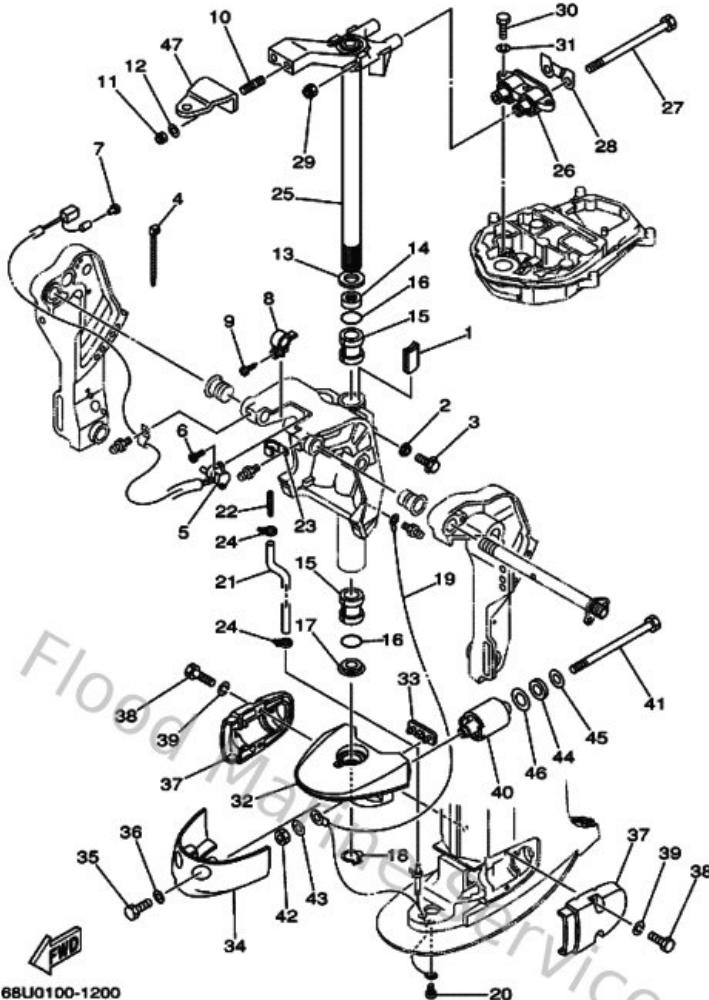
Ref	Part	
1	6J8425280000 Plate, friction	Buy now
2	689433730100 Seal, damper	Buy now
3	9010506M1800 Bolt (689)	Buy now
10	9011610M7000 Bolt, stud	Buy now
11	901851005100 Nut, self-locking	Buy now
12	929901060000 Washer, plate	Buy now
13	9020130M0000 Washer, plate(6h1)	Buy now
14	9038630M7800 Bush(6h0)	Buy now
15	9038630M7700 Bush(6h0)	Buy now
16	9321029M9400 O-ring(6h1)	Buy now
17	9038630M6000 Bush(6j8)	Buy now
18	9341028M0600 Circlip (688)	Buy now
19	67C821271000 Wire, lead 2	Buy now
20	978850600800 Screw, pan head(6a3)	Buy now
21	9044507M5300 Hose (I1160)	Buy now

Bracket 3



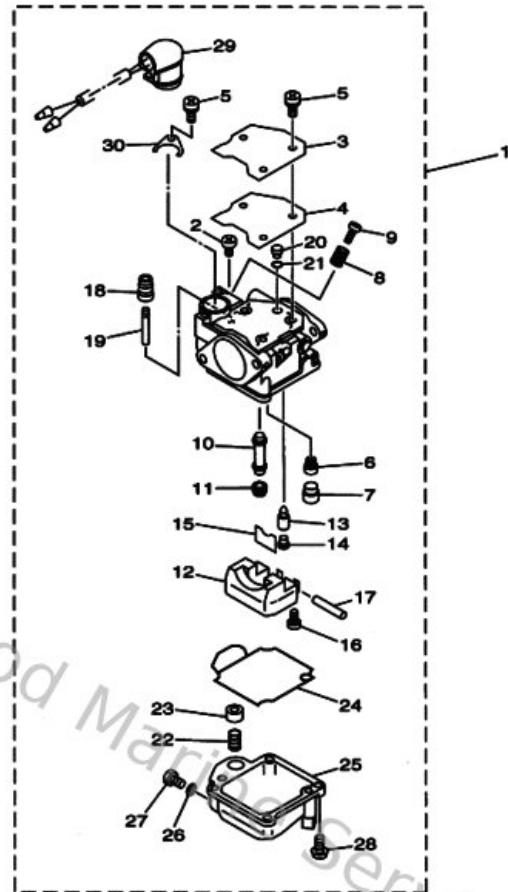
Ref	Part	
22	6E5835580000 End, nipple	Buy now
23	9046508M0700 Clamp (1e6)	Buy now
24	9046511M1000 Clamp	Buy now
25	68U42510114D Steering bracket assembly	Buy now
26	67C44514104D Mount damper, upper side	Buy now
27	9010108M1500 Bolt	Buy now
28	66T445263000 Plate	Buy now
29	901850801800 Nut, self-locking	Buy now
30	970750803000 Bolt, hexagon (fj1)	Buy now
31	929950810000 Ybs67-8 washer, spring	Buy now
32	67C44551104D Housing, lower mount rubber	Buy now
33	67C445750000 Damper, lower mount rubber	Buy now
34	67C44553008D Cover, lower mount	Buy now
35	970950802000 Bolt, hexagon	Buy now
36	929950860000 Washer, plain (663)	Buy now

Bracket 3



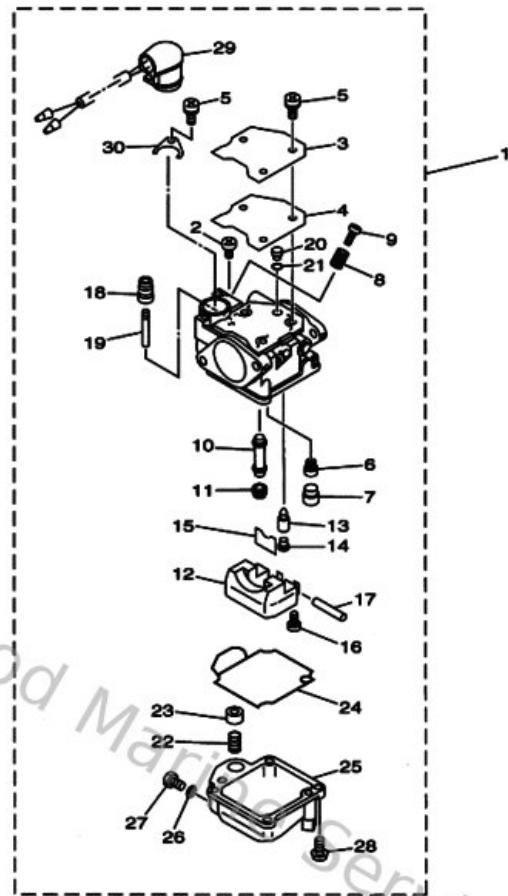
Ref	Part	
37	67C44552004D Housing, lower mount rubber	Buy now
38	970800803000 Bolt, hexagon (fj1)	Buy now
40	68U445551094 Mount damper, lower side	Buy now
41	9010912MA300 Bolt	Buy now
42	953801280000 Nut crown(663)	Buy now
43	9020112M1600 Washer, plate (679)	Buy now
44	902022110000 Washer plate (663)	Buy now
45	9020113M1900 Washer, plate (663)	Buy now
46	9020122M0500 Washer, plate	Buy now
47	65W485110000 Hook, steering	Buy now

Carburetor



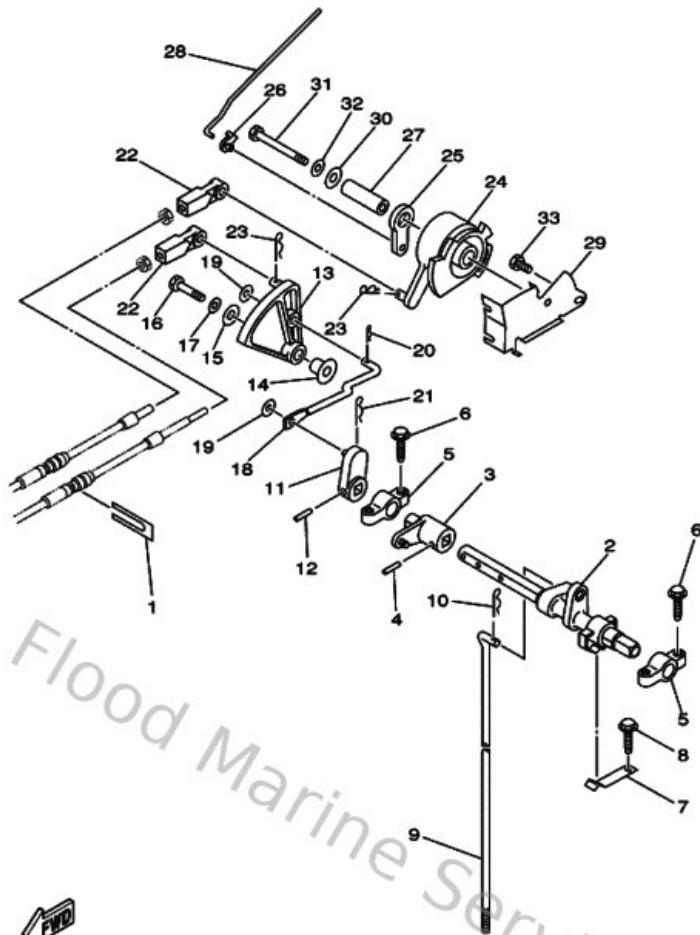
Ref	Part	
1	65W149010000 Carburetor assembly 1	Buy now
2	985800400600 Screw, pan head (7h3)	Buy now
3	65W145720000 Plate	Buy now
4	65W141260000 Gasket	Buy now
5	978030401000 Screw, pan head (e56)	Buy now
6	676149480700 Jet (#50)	Buy now
7	679149660000 Rubber cap	Buy now
8	905011032600 Spring coil(663)(carb)	Buy now
9	63V145230000 Screw, stop	Buy now
10	65W149470000 Jet Needle	Buy now
11	65W149432900 Jet, main (#112)	Buy now
12	63V149850000 Float	Buy now
13	6G1145460000 Valve, needle	Buy now
14	676141860000 Pin, valve	Buy now
15	633141590000 Clip	Buy now

Carburetor



Ref	Part	
16	985800400800 Screw, pan head (713)	Buy now
17	6H4145480000 Pin, float arm	Buy now
18	65W143730000 Cover, plunger cap	Buy now
19	65W143790000 Rod, starter	Buy now
20	65W1414F0000 Jet, pilot (# 52)	Buy now
21	65W141470000 O-ring	Buy now
22	65W143350000 Spring, plunger	Buy now
23	65W143710000 Plunger, starter	Buy now
24	65W143840000 Gasket, float chamber	Buy now
25	65W149800000 Body, float chamber	Buy now
26	65W143980000 Washer	Buy now
27	65W149920000 Screw, drain	Buy now
28	979800411400 Screw, pan head(ga5)	Buy now
29	65W143800000 Prime starter assembly	Buy now
30	65W143460000 Plate	Buy now

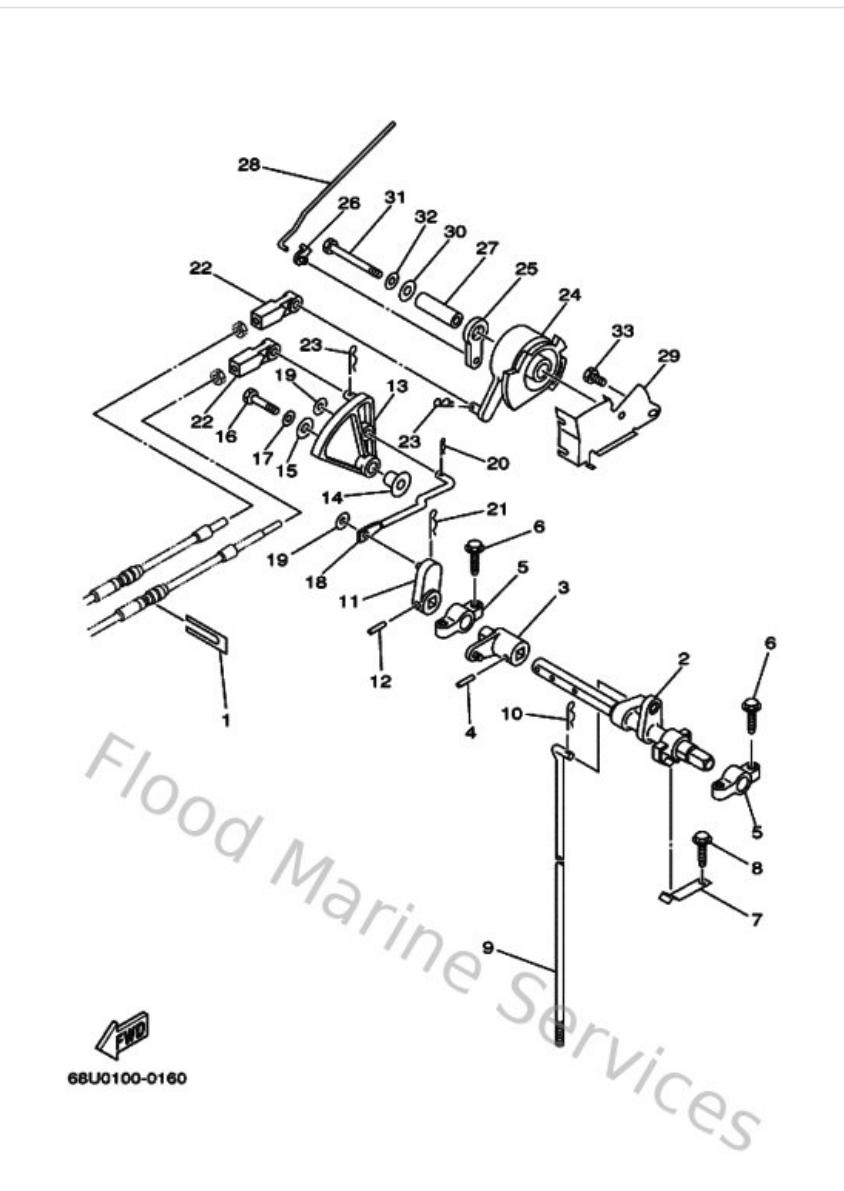
Control



68U0100-0160

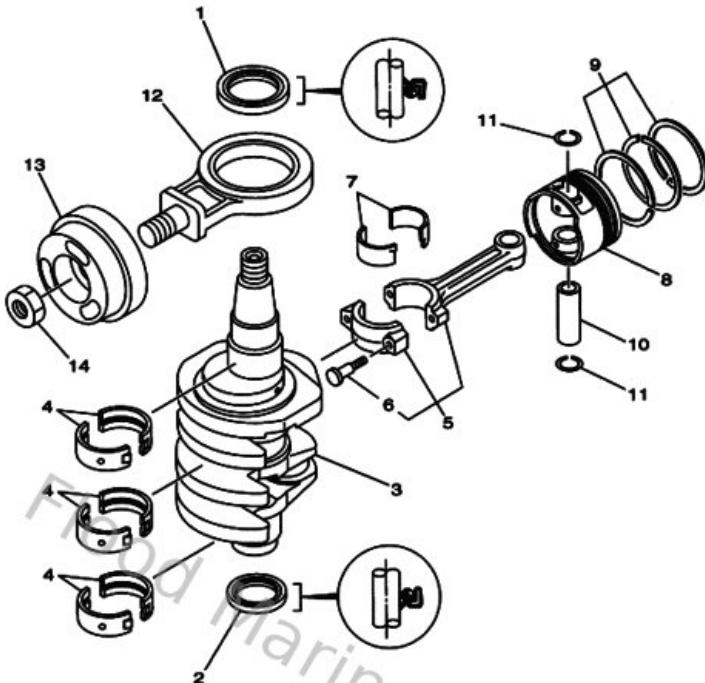
Ref	Part	
1	6H3485380000 Clamp, cable	Buy now
2	65W441210000 Lever, shift rod	Buy now
3	65W441220000 Bushing, Shift Rod Lever	Buy now
4	9025403M0500 Pin, spring	Buy now
5	6F5416620000 Bracket 2	Buy now
6	9010906M8100 Bolt	Buy now
7	65W441160000 Spring	Buy now
8	9010906M8600 Bolt	Buy now
9	68U441431000 Rod, shift	Buy now
10	904681800800 Clip 620436610000	Buy now
11	65W441420000 Joint	Buy now
13	68U441250000 Lever Shift Rod	Buy now
14	9038706M2900 Coller (6a0)	Buy now
15	9020106M3100 Washer (6a0)	Buy now
16	970950602500 Bolt	Buy now

Control



Ref	Part	
17	929950660000 Washer, plain (646)	Buy now
18	65W441920000 Joint, rod 1	Buy now
19	9020105M0600 Washer, plate(61u)	Buy now
20	904681000500 Pin, hair 6264123500	Buy now
22	663483440000 Cable end, remote control	Buy now
24	68U416380000 Pulley	Buy now
25	65W412830000 Lever, free accel.	Buy now
26	661412620200 Joint, choke lever	Buy now
27	903870606400 Collar	Buy now
28	65W412110000 Link Accel.	Buy now
29	65W144970100 Stay, Throttle Wire	Buy now
31	975950655500 Bolt, hexagon w/w deep recess	Buy now
33	970950601000 Bolt	Buy now

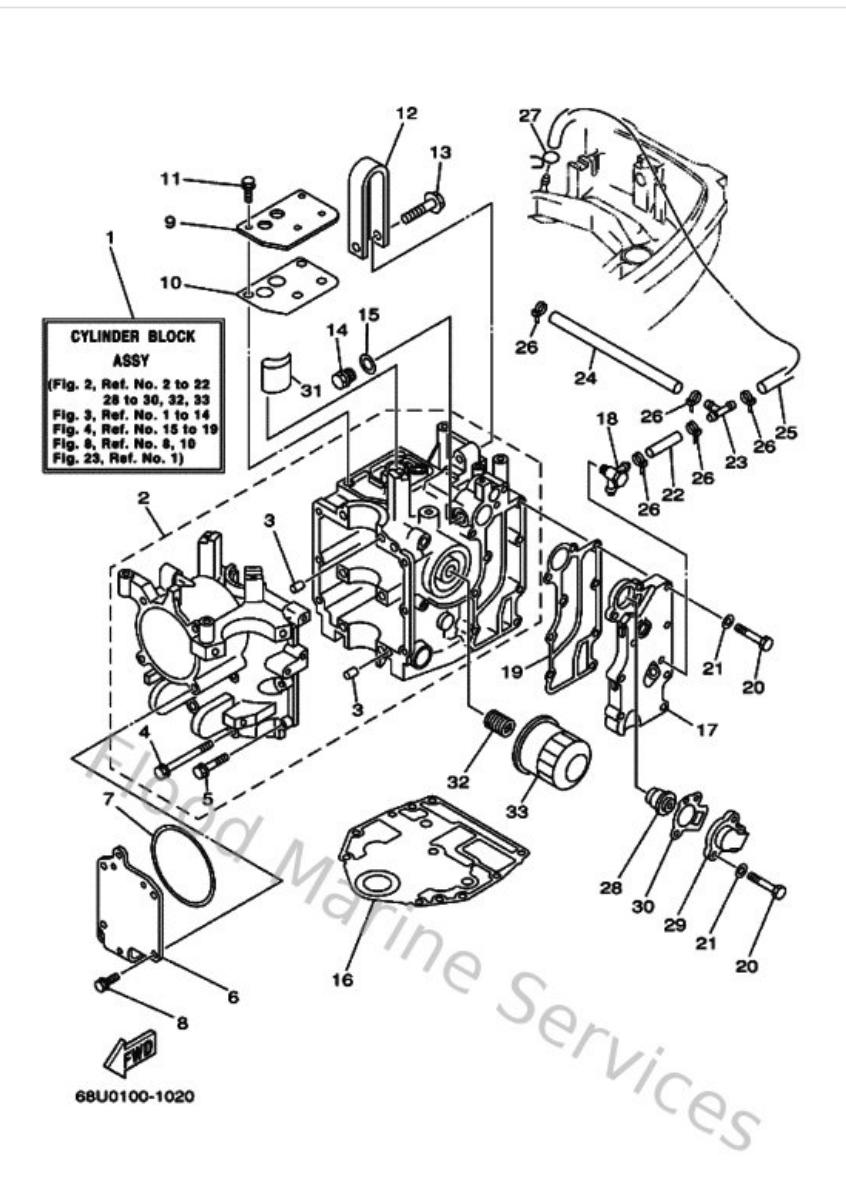
Crankshaft & Piston



65W0010-0030

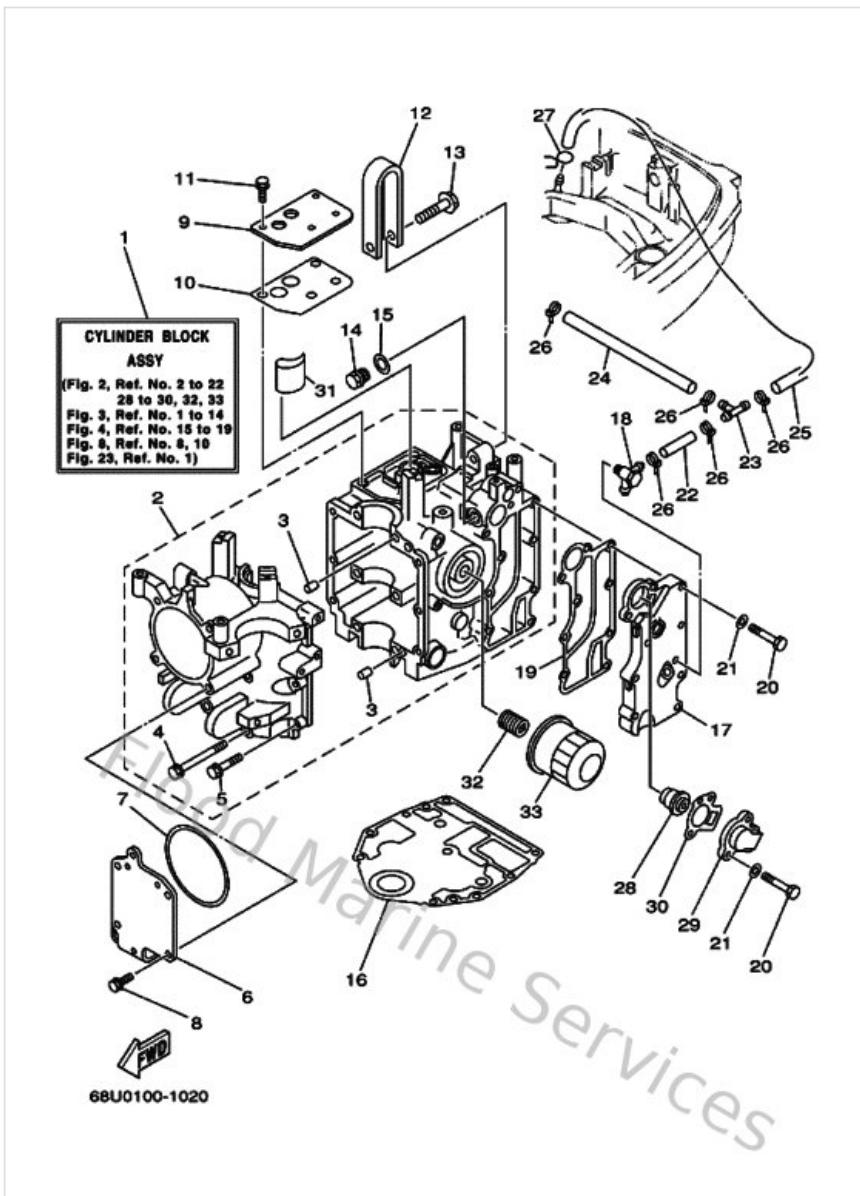
Ref	Part	
1	9310243M4200 Oil seal(62y)	Buy now
2	9310235M4700 Oil seal(62y)	Buy now
3	65W114110100 Crankshaft	Buy now
4	62Y114162000 Plane bearing, crankshaft 1	Buy now
5	67C116500000 Connecting rod assembly	Buy now
6	62Y116540000 Bolt, connecting rod	Buy now
7	62Y116562000 Plane bearing, connecting rod	Buy now
8	65W116310096 Piston (std)	Buy now
9	67C116050000 Piston ring set (0.50mm o/s)	Buy now
10	62Y116330000 Pin, piston	Buy now
11	934501712900 Circlip(1ar)	Buy now
12	65W116650000 Con-rod assembly, balance	Buy now
13	65W116421100 Piston, Balance	Buy now
14	901702013700 Nut, hexagon(663)	Buy now

Cylinder & Crankcase



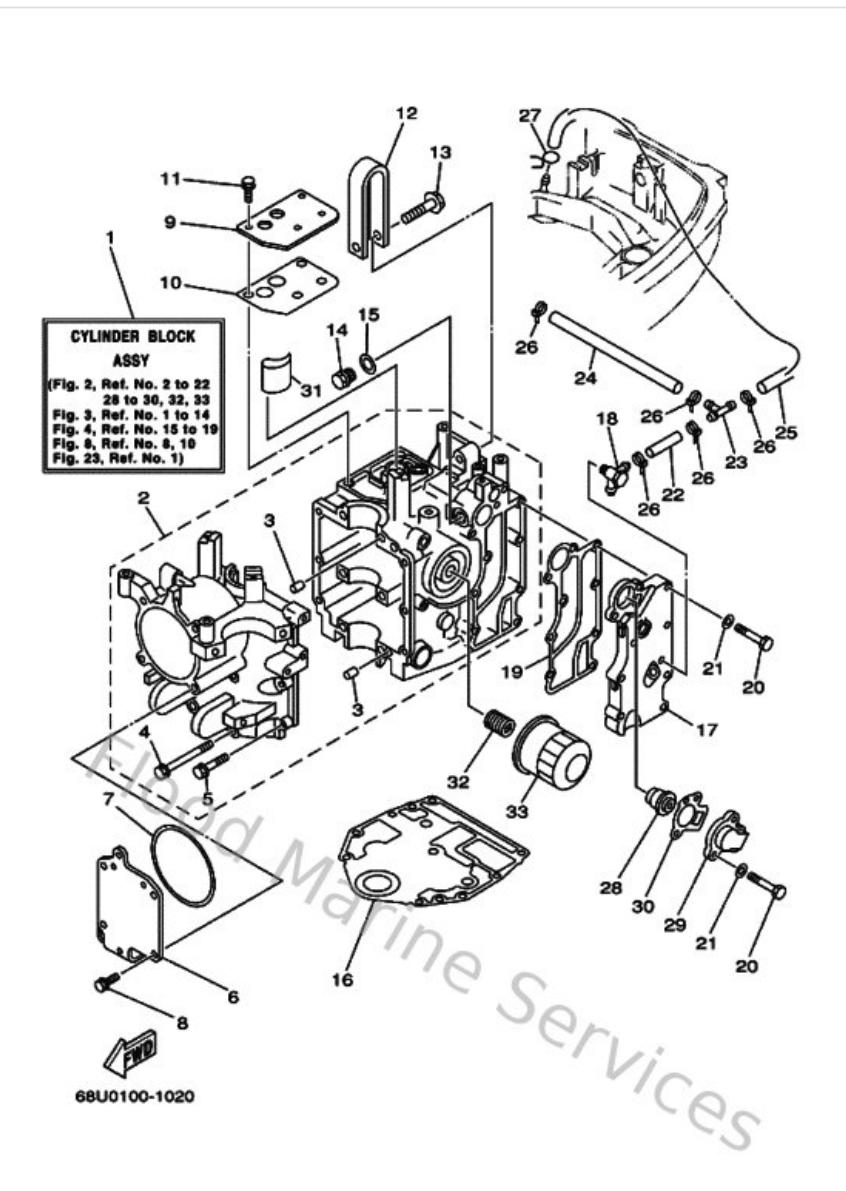
Ref	Part	
1	65WW009B004D Cylinder Block assembly	Buy now
2	65W151000094 Crankcase assembly	Buy now
3	995300801200 Pin, dowel(6g8)	Buy now
4	9011908M0100 Bolt, with washer(62y)	Buy now
5	970140603500 Bolt(3rv)	Buy now
6	65W151210000 Crankcase 2	Buy now
7	65W156630000 Seal	Buy now
8	65W122280000 Bolt	Buy now
9	65W111680100 Cover Breather	Buy now
10	65W111690000 Gasket, breather cover	Buy now
12	65W111190000 Hanger Engine	Buy now
13	9010508M8700 Bolt, washer based	Buy now
14	9034014M0600 Plug, straight screw(62y)	Buy now
15	904301411500 Gasket (663)	Buy now
16	65W113510000 Gasket, cylinder	Buy now

Cylinder & Crankcase



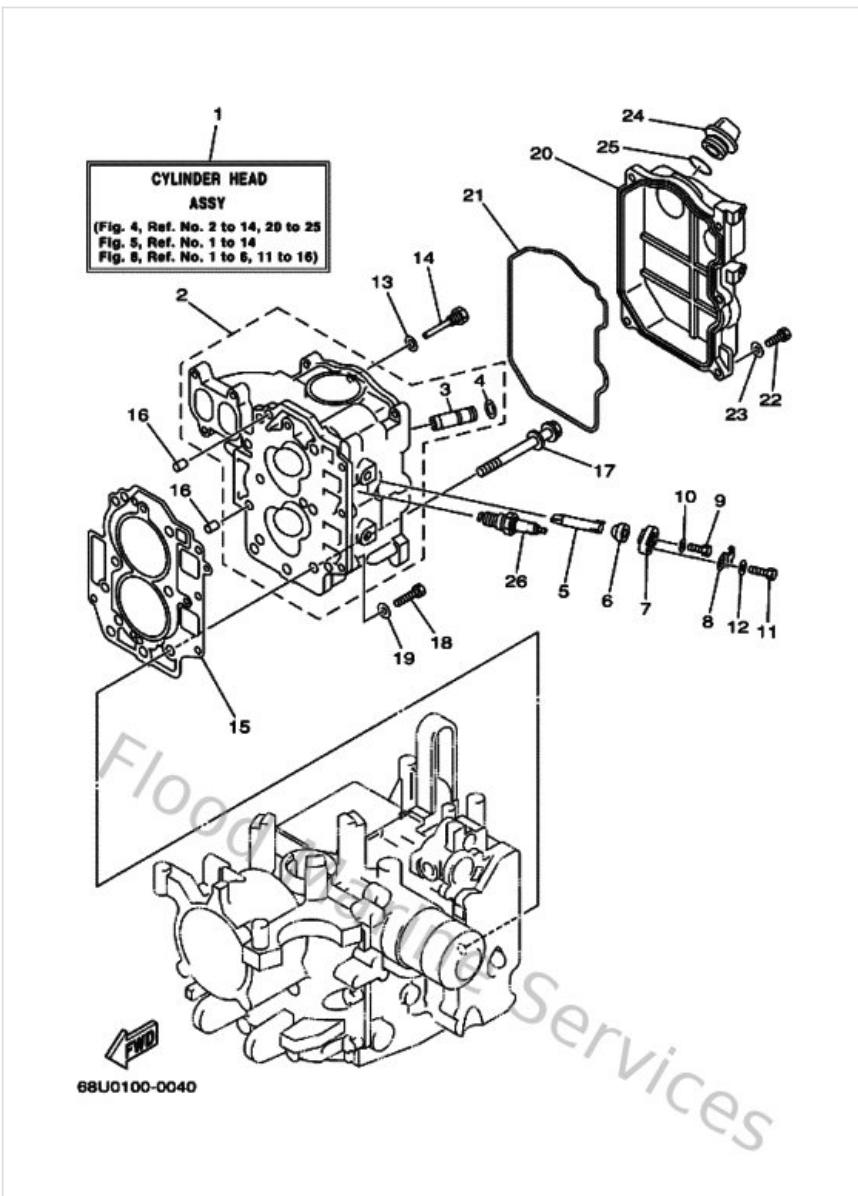
Ref	Part	
17	65W411130194 Outer Cover, Exhaust	Buy now
18	62Y113720100 Nipple, hose	Buy now
19	65W411140000 Gasket, exhaust outer cover	Buy now
20	970130603500 Bolt(3rv)	Buy now
21	929030660000 Washer, plain (646)	Buy now
22	90445092K100 Hose (I420)	Buy now
23	688243780000 Pipe, joint	Buy now
24	904450909500 Hose (L260)	Buy now
25	904450910500 Hose (I420)	Buy now
26	904651009800 Clamp	Buy now
27	904670800400 Clip, pipe 6162435600	Buy now
28	6G8124110200 Thermostat	Buy now
29	6H312413001S Cover, thermostat	Buy now
30	62Y124140000 Gasket, cover	Buy now
31	65W132860000 Cleaner	Buy now

Cylinder & Crankcase



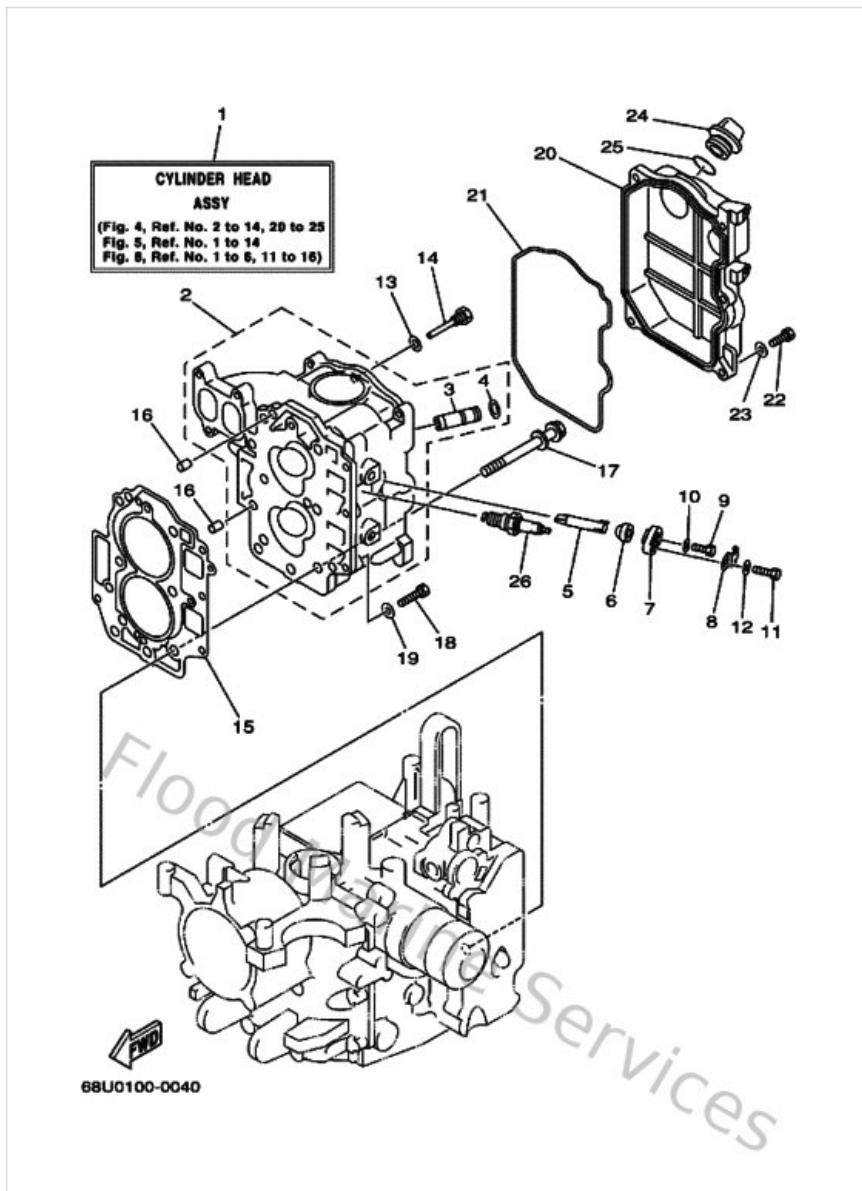
Ref	Part	
32	9040120M0000 Bolt, union(62y)	Buy now
33	5GH134400000 Element assembly, oil cleaner	Buy now

Cylinder & Crankcase 2



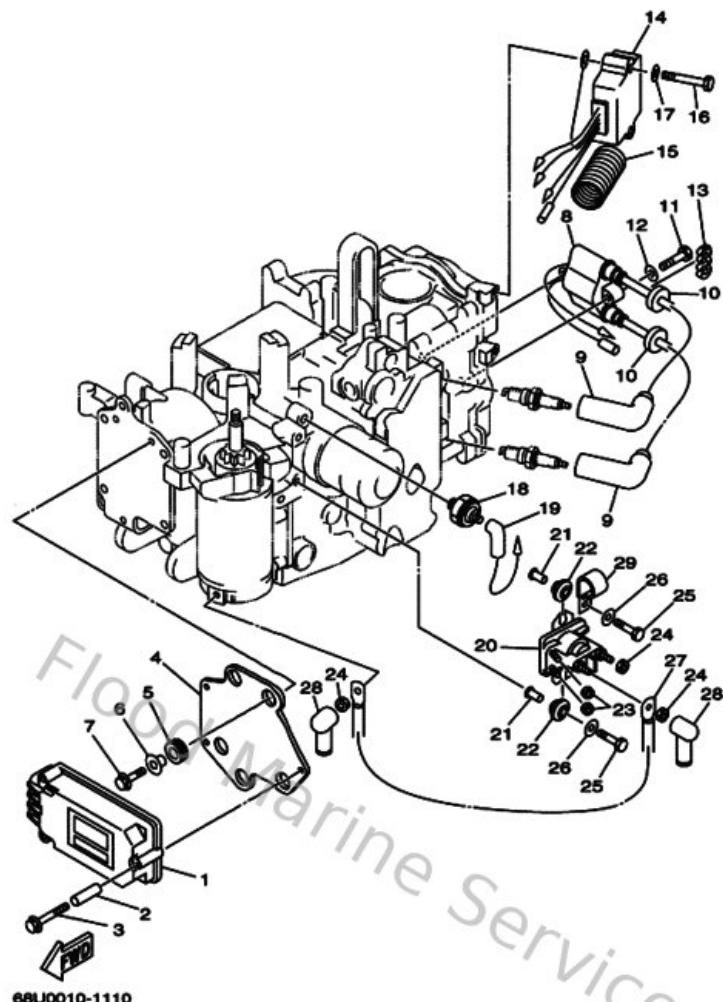
Ref	Part	
1	65WW009A134D Cylinder Head Complete	Buy now
2	65W111110294 Head, Cylinder 1	Buy now
3	62Y111333000 Guide, valve 1	Buy now
4	9345009M0100 Circlip (6g8)	Buy now
5	62Y113250000 Anode	Buy now
6	66M113280000 Grommet, anode	Buy now
7	66M113270094 Cover, anode	Buy now
8	66M125350000 Plate	Buy now
9	970950501200 Bolt, hexagon	Buy now
10	929950560000 Washer, plain (646)	Buy now
11	970130602000 Bolt(62y)	Buy now
12	929030660000 Washer, plain (646)	Buy now
13	904300601400 Gasket 256113960000	Buy now
14	9010906M6500 Bolt(62y)	Buy now
15	65W111813000 Gasket, cylinder head 1	Buy now

Cylinder & Crankcase 2



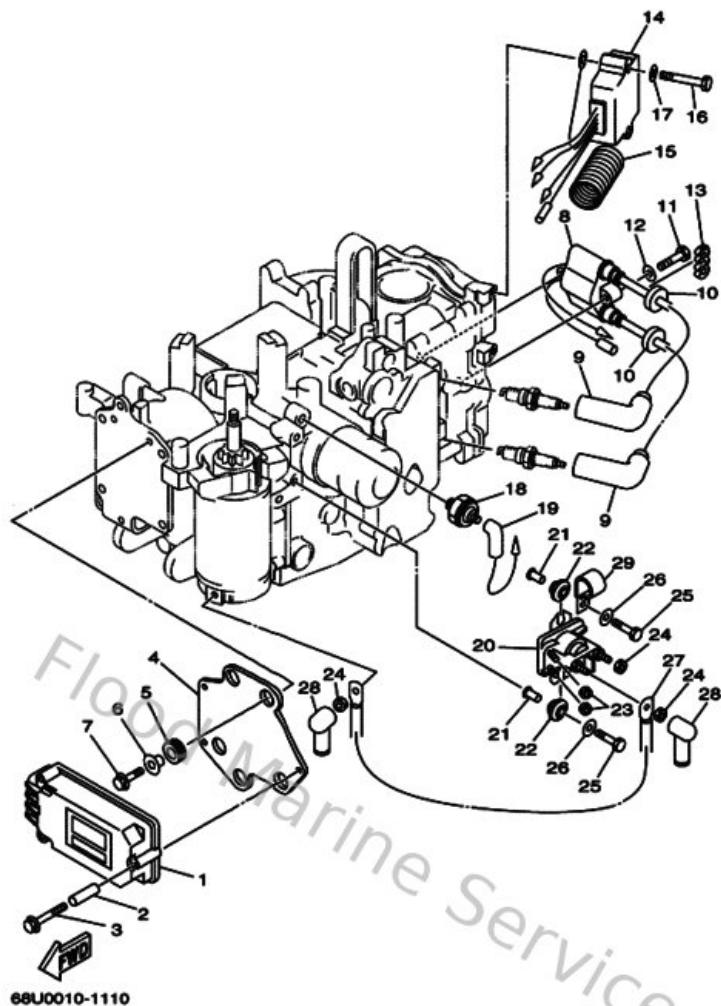
Ref	Part	
16	995300801200 Pin, dowel(6g8)	Buy now
17	9011909M0000 Bolt, with washer(62y)	Buy now
18	970130602500 Bolt(62y)	Buy now
20	65W111910094 Cover Cylinder Head 1	Buy now
21	65W113560000 Seal, cylinder 2	Buy now
24	6G8153630000 Plug, oil	Buy now
25	9321024M7900 O-ring	Buy now
26	947010037500 Plug, spark (dpr6ea-9)(62y)	Buy now

Electrical 1



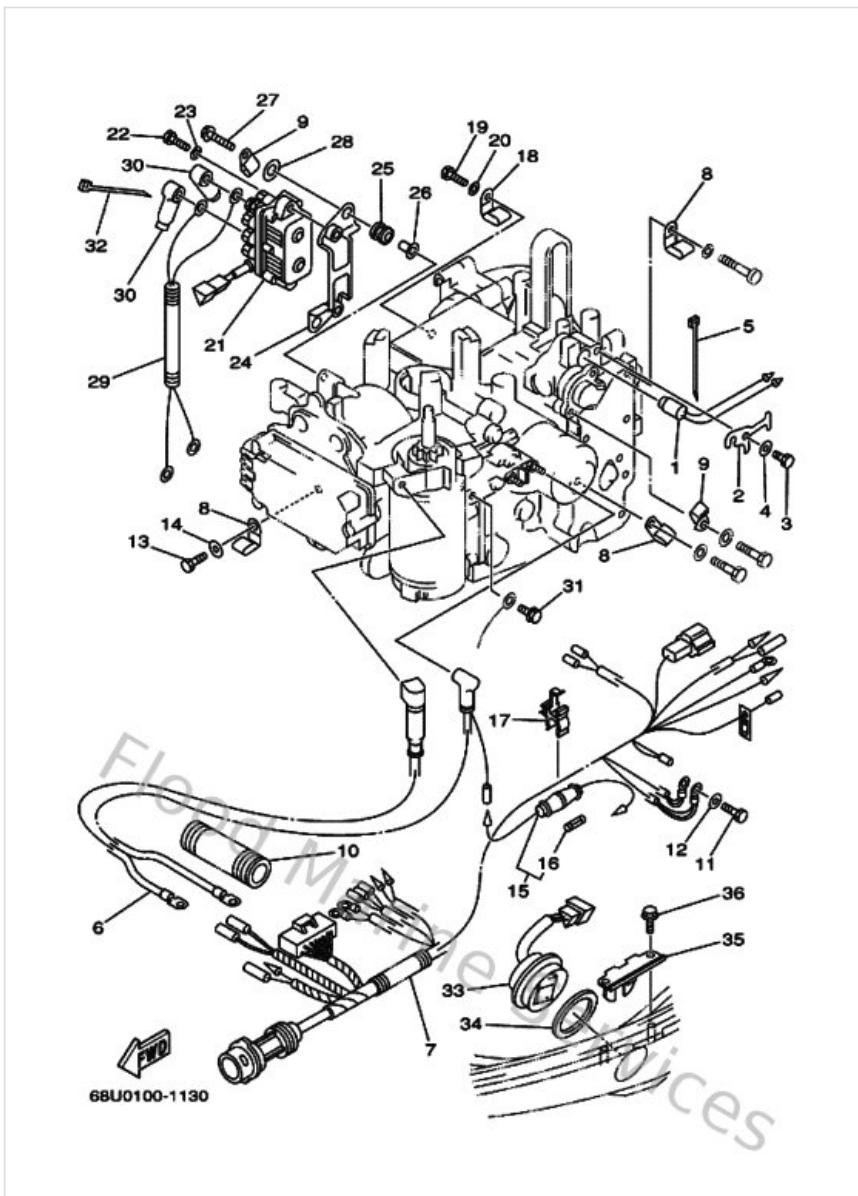
Ref	Part	
1	65W855401200 C.d.i. unit assembly	Buy now
2	65W861290000 Collar	Buy now
3	65W8252V0000 Screw, special	Buy now
4	65W855420000 Bracket	Buy now
5	65W855470000 Damper	Buy now
6	65W861291000 Collar	Buy now
7	65W8252V1000 Screw, special	Buy now
8	65W855700000 Ignition coil assembly	Buy now
9	6G8823703000 Plug cap assembly	Buy now
10	904802516100 Grommet(656)	Buy now
11	970950603000 Bolt(jf7)	Buy now
12	929950660000 Washer, plain (646)	Buy now
13	9046407M0500 Clamp (6g5)	Buy now
14	65W819600000 Rectifier & regulator assembly	Buy now
15	6G1835570000 Tube	Buy now

Electrical 1



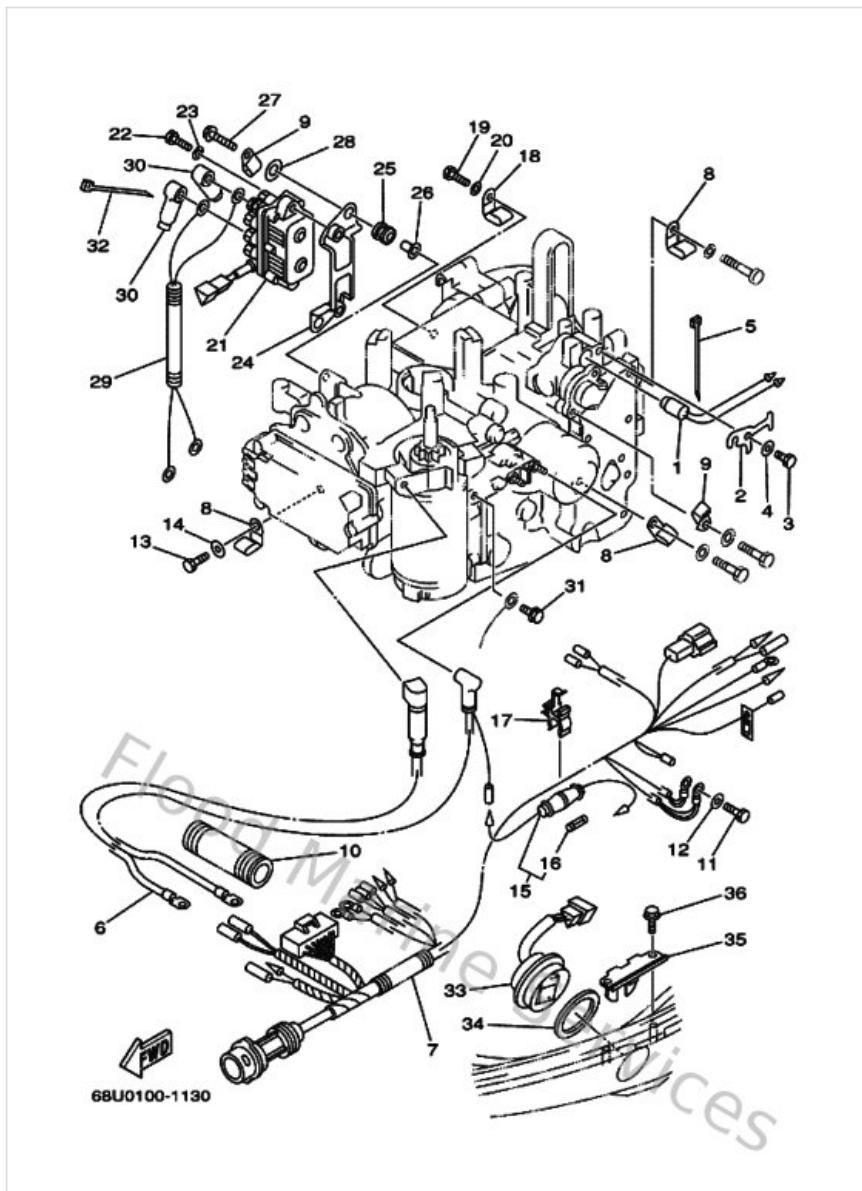
Ref	Part	
16	970950604000 Bolt (682)	Buy now
18	65W825040000 Oil pressure switch assembly	Buy now
19	65W821270000 Wire, lead 2	Buy now
20	65W819410000 Starter relay assembly	Buy now
21	65W8191C0000 Collar	Buy now
22	65W819220000 Grommet	Buy now
23	65W8182A0000 Nut	Buy now
24	65W8182B0000 Nut, special	Buy now
25	970950602500 Bolt	Buy now
27	65W821170000 Wire, lead	Buy now
28	6G5821191000 Cover, lead wire	Buy now
29	65W8339X0000 Clamp, cord	Buy now

Electrical 2

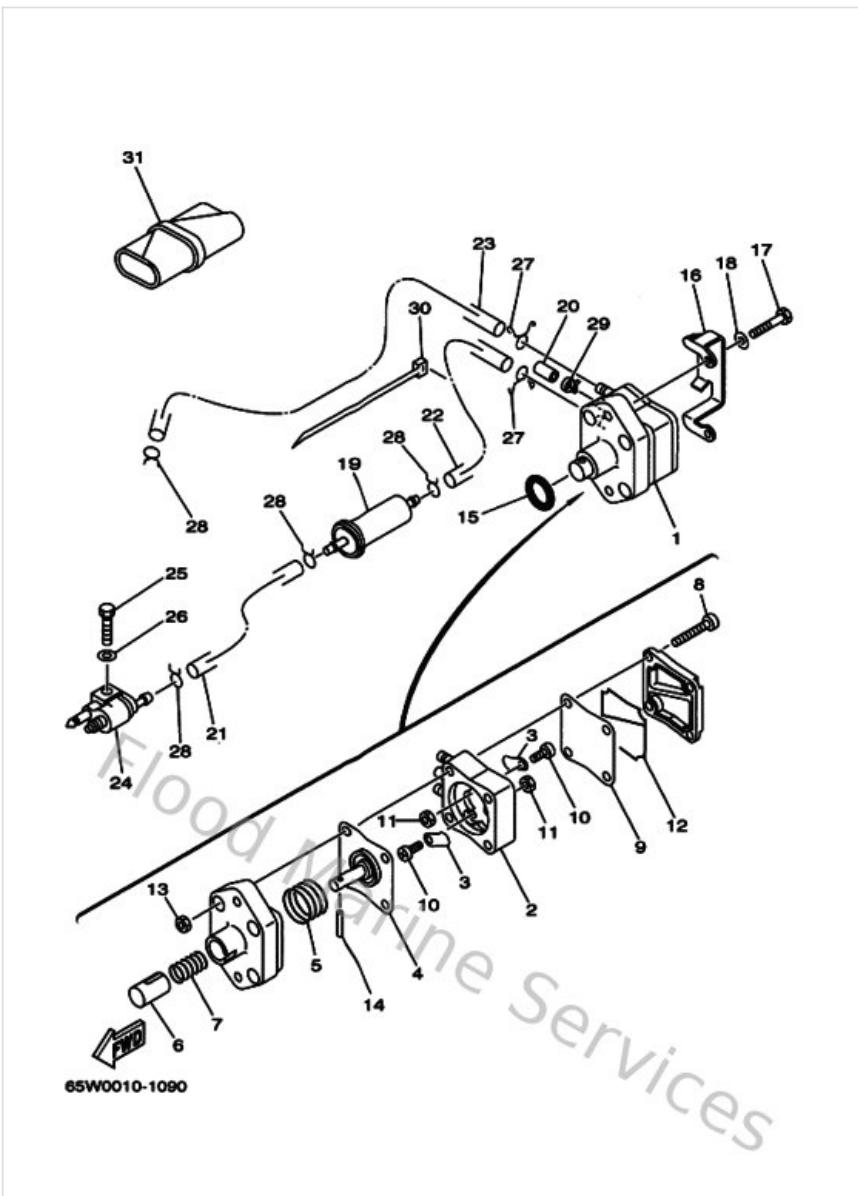


Ref	Part	
1	65W857900000 Thermosensor assembly	Buy now
2	65W857570000 Retainer	Buy now
3	970950601200 Bolt(gh1)	Buy now
4	929950660000 Washer, plain (646)	Buy now
5	904651009800 Clamp	Buy now
6	65W821050000 Battery cable	Buy now
7	65W825901000 Wire Harness assembly (7P)	Buy now
8	9046508M0800 Clamp (6e5)	Buy now
9	9046506M8800 Clamp	Buy now
10	6N7835570000 Tube	Buy now
11	970950601600 Bolt, hexagon deep recess	Buy now
13	970950501600 Bolt(6a1)	Buy now
14	929900560000 Washer, plain (646)	Buy now
15	6G8821500000 Fuse holder assembly	Buy now
16	663821510000 Fuse	Buy now

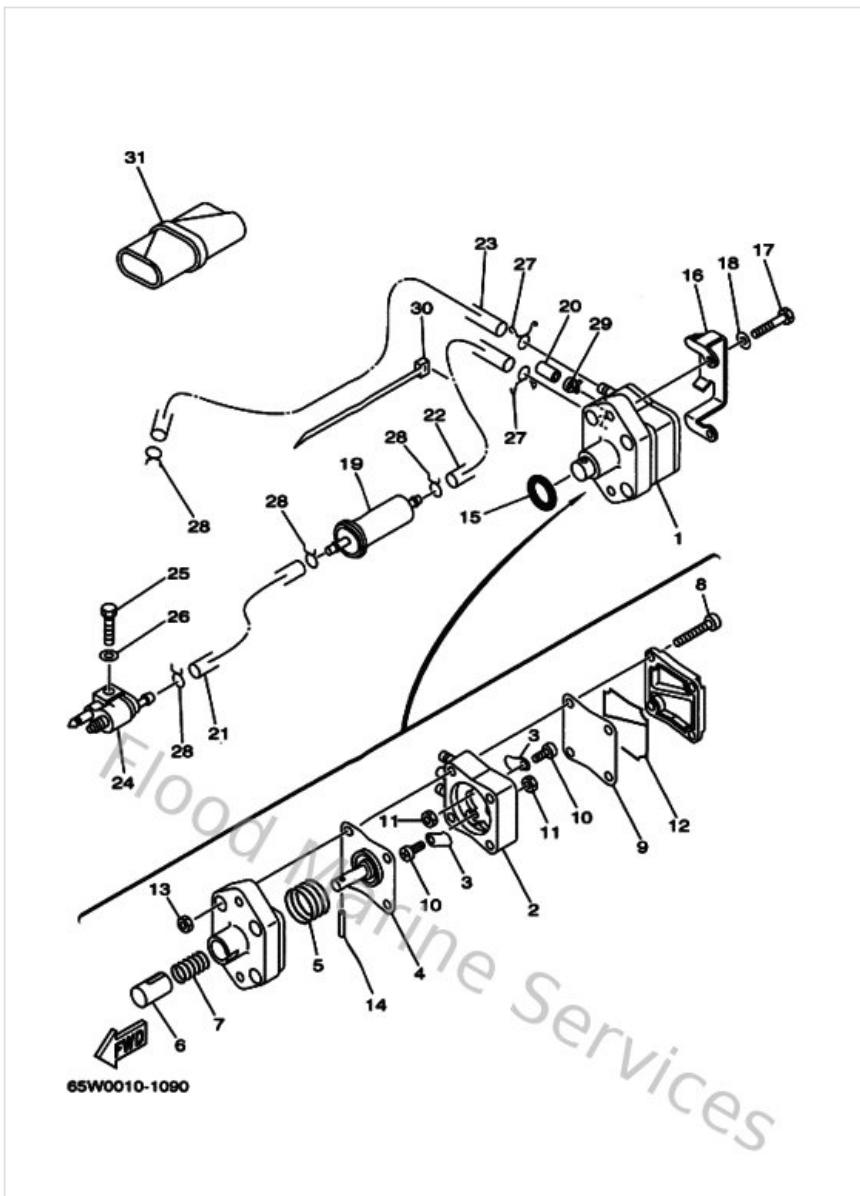
Electrical 2



Ref	Part	
17	6G5821520000 Holder, fuse	Buy now

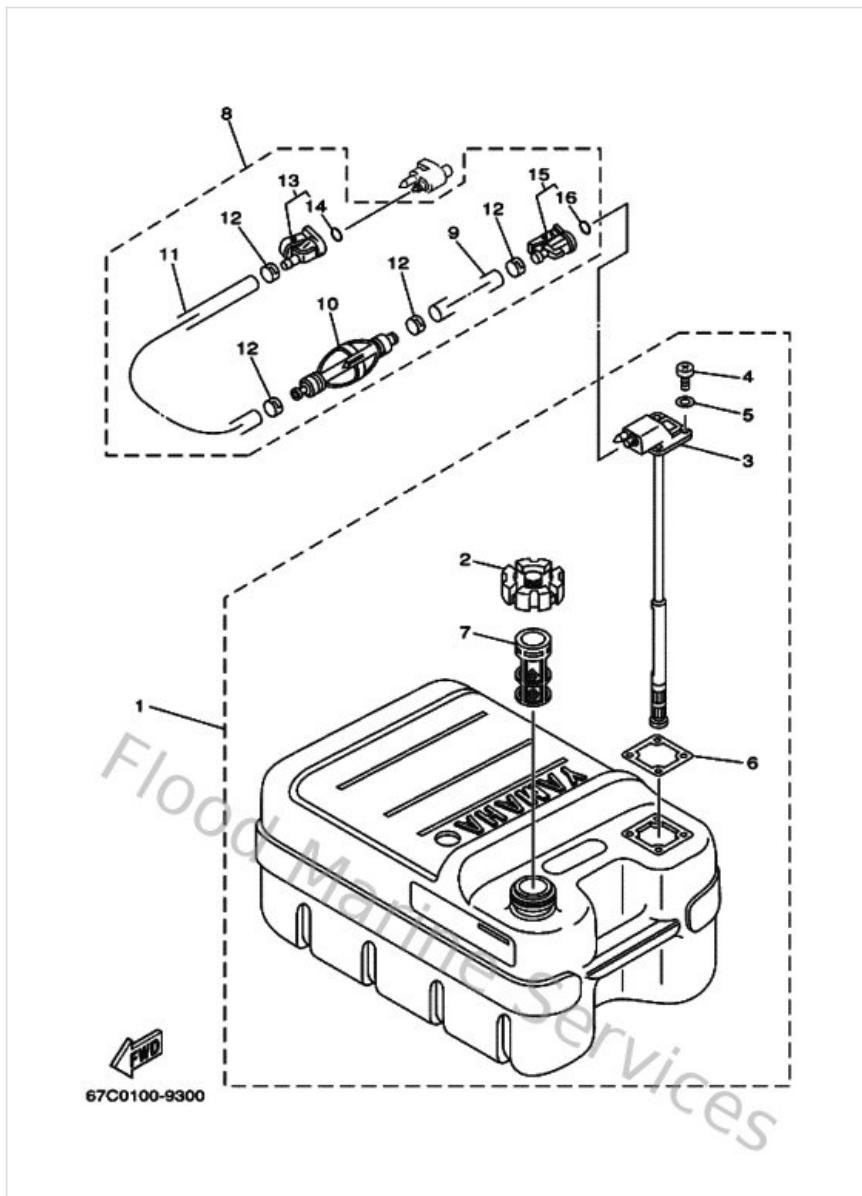


Ref	Part	
1	62Y244100200 Fuel pump assembly	Buy now
2	62Y244130000 Body 4	Buy now
3	62Y244210100 Valve, check	Buy now
4	62Y244110200 Diaphragm	Buy now
5	62Y244230000 Spring, diaphragm	Buy now
6	62Y131310100 Plunger	Buy now
7	62Y244540000 Spring	Buy now
8	62Y244440000 Screw	Buy now
9	62Y244710000 Diaphragm	Buy now
10	6A0143250000 Screw, pan head	Buy now
11	953800360000 Nut (6g8)	Buy now
12	62Y244520000 Packing	Buy now
13	953800560000 Nut, hexagon (663)	Buy now
14	62Y243740100 Pin	Buy now
15	932102480000 O-ring	Buy now



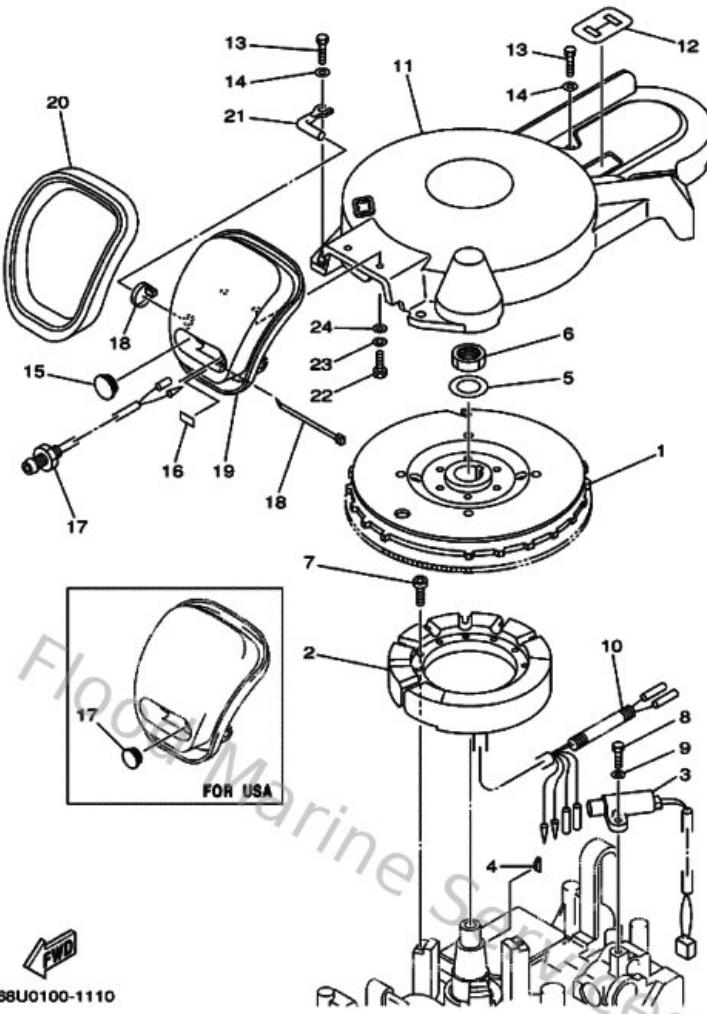
Ref	Part	
16	65W244740000 Cover	Buy now
17	970950603000 Bolt(jf7)	Buy now
18	929900660000 Washer, plain (646)	Buy now
19	65W242510000 Strainer 1	Buy now
20	65W244810000 Plug	Buy now
21	9044510M3300 Hose (I1040)	Buy now
22	9044510M4300 Hose (I400)	Buy now
24	6G1243040200 Fuel pipe joint comp. 1	Buy now
25	9010106M2700 Bolt	Buy now
26	929950660000 Washer, plain (646)	Buy now
27	9046710M0400 Clip, pipe 1 (6e9)	Buy now
28	9046709M0300 Clip(6k8)	Buy now
29	904651009800 Clamp	Buy now
30	9046513M1800 Clamp	Buy now
31	62Y281000000 Tool kit	Buy now

Fuel Tank



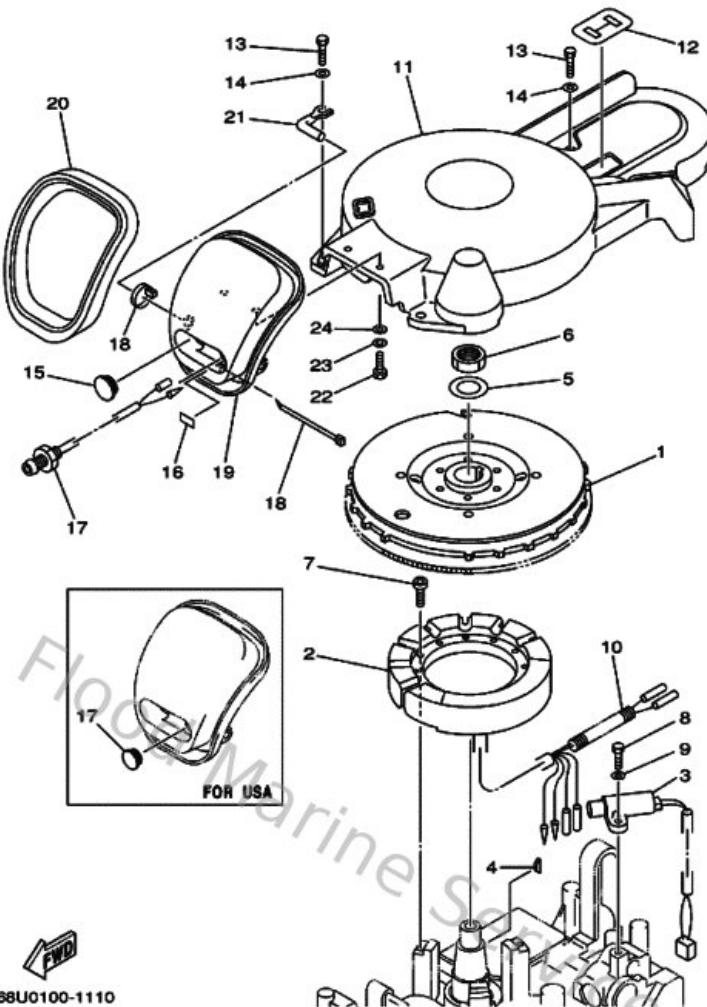
Ref	Part	
1	6YJ242015000 Fuel Tank assembly (24L)	Buy now
2	6YJ246100100 Cap assembly	Buy now
3	6Y1242601900 Fuel meter assembly	Buy now
4	985860501600 Screw, pan head	Buy now
5	6Y1243290000 Seal	Buy now
6	6Y1242680000 Gasket, fuel meter	Buy now
7	6YJ241670000 Strainer	Buy now
8	61J243060200 Fuel pipe comp. 1	Buy now
9	9044511M0600 Hose (I3000)	Buy now
10	6Y1243605200 Primer pump assembly	Buy now
11	9044511M7800 Hose (I1000)	Buy now
12	650243515100 Band 1	Buy now
13	6G1243050300 Fuel pipe joint comp. 2	Buy now
14	932100828700 O-ring (655)	Buy now
15	6Y1243050400 Fuel pipe joint comp. 2	Buy now

Generator



Ref	Part	
1	65W855500100 Rotor assembly	Buy now
2	65W855101000 Stator assembly	Buy now
3	65W855800000 Coil, pulser	Buy now
4	65W115450000 Key, woodruff	Buy now
5	9020121M1800 Washer, plate (663)	Buy now
6	901702013700 Nut, hexagon(663)	Buy now
7	913800503000 Bolt,socket	Buy now
8	970950501600 Bolt(6a1)	Buy now
9	929900560000 Washer, plain (646)	Buy now
10	9044610M8200 Hose	Buy now
11	65W813370000 Cover Flywheel	Buy now
12	65W816390000 Cover	Buy now
13	970950602500 Bolt	Buy now
14	929900660000 Washer, plain (646)	Buy now
15	6G1427250000 Grommet	Buy now

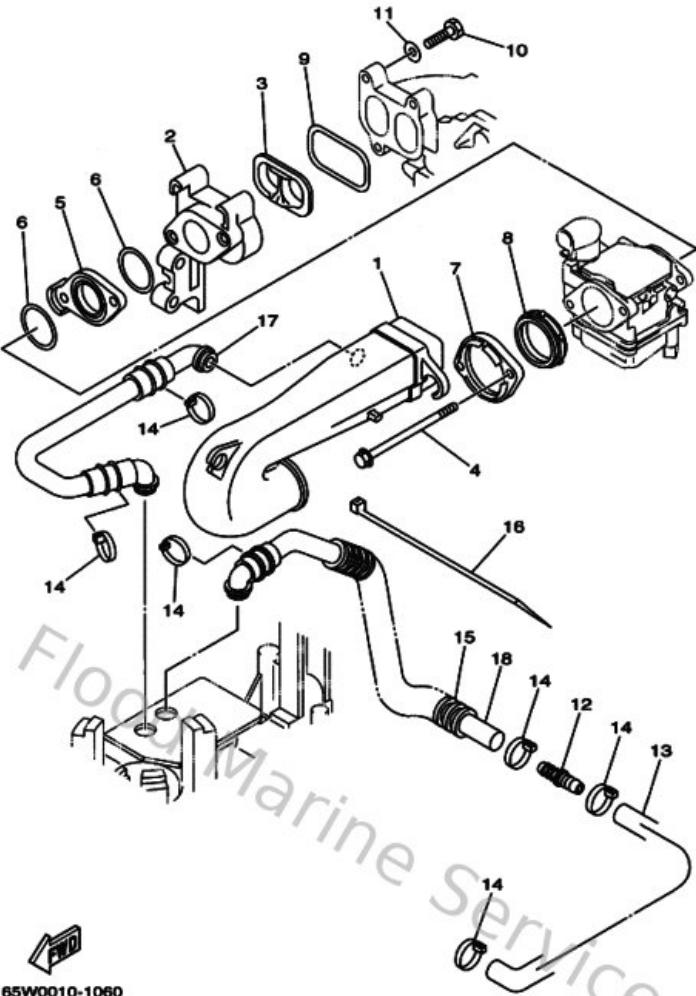
Generator



68U0100-1110

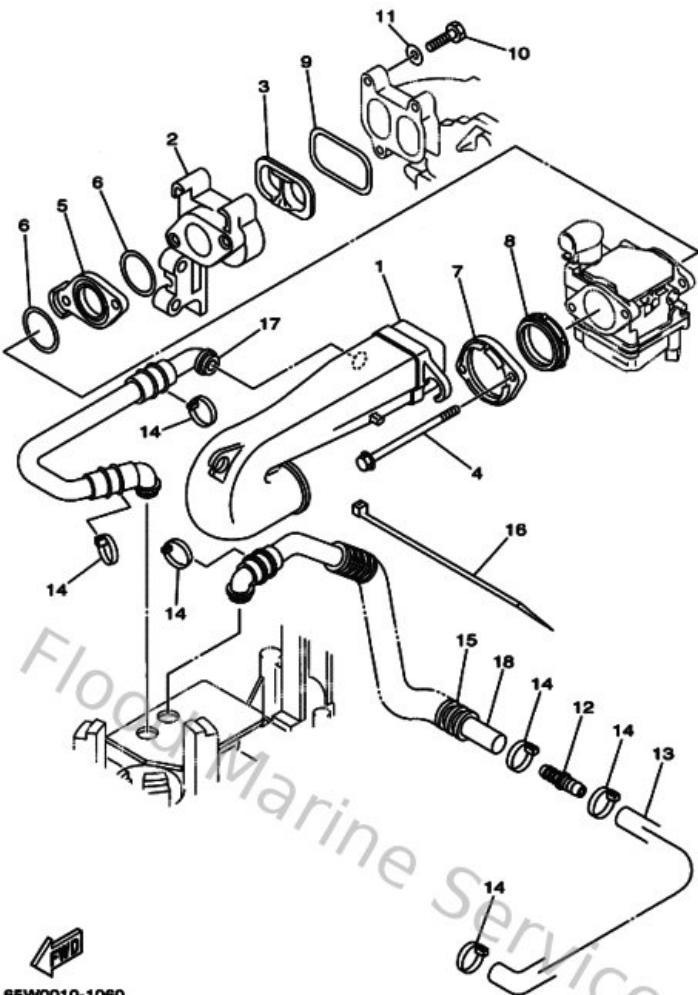
Ref	Part	
16	65W843420000 Seat, emblem	Buy now
17	65W854100100 Emergency signal light assembly	Buy now
18	9046511M1000 Clamp	Buy now
19	65W157581000 Guide Rope	Buy now
20	65W157620000 Seal, rubber 2	Buy now
21	65W157710000 Stay 1	Buy now
22	970950602000 Bolt(7u8)	Buy now
23	929950610000 Washer(6a1)	Buy now
24	929950660000 Washer, plain (646)	Buy now

Intake



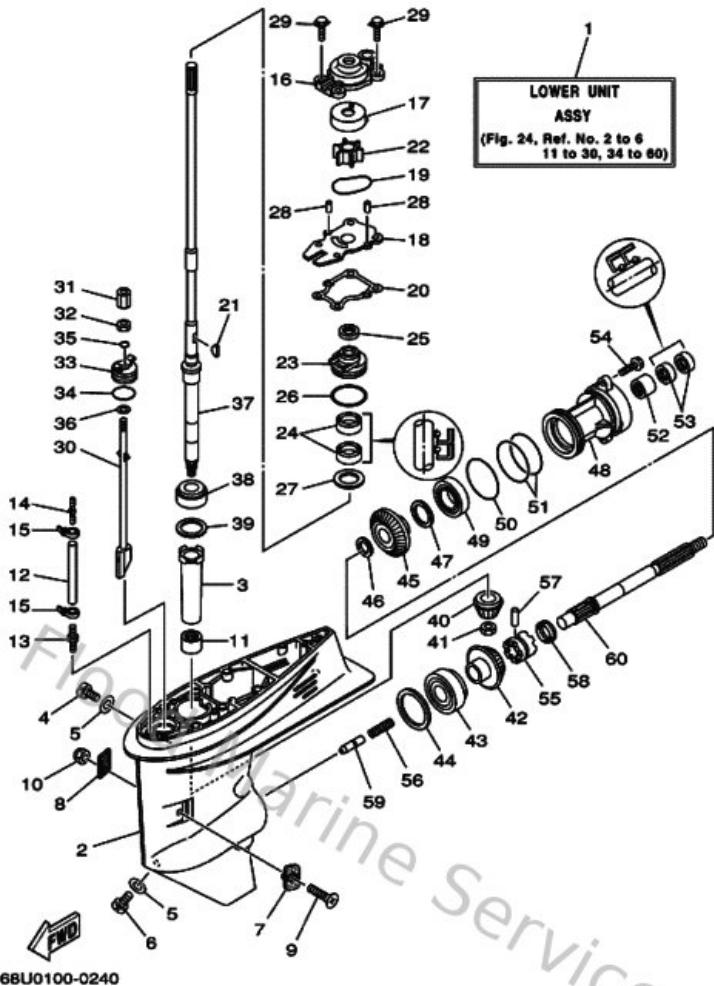
Ref	Part	
1	65W144400000 Silencer assembly, intake	Buy now
2	65W136400000 Manifold	Buy now
3	65W133230000 Insert	Buy now
4	65W144960000 Bolt	Buy now
5	65W142710000 Insulator	Buy now
6	65W141980000 Gasket	Buy now
7	65W142620000 Flange	Buy now
8	65W144571000 Seal	Buy now
9	65W136450000 Gasket, manifold 1	Buy now
10	970950602500 Bolt	Buy now
11	929900660000 Washer, plain (646)	Buy now
12	65W243770000 Pipe, joint 3	Buy now
13	65W153971000 Pipe	Buy now
14	9046513M3600 Clamp(6h4)	Buy now
15	9044624M8300 Hose	Buy now

Intake



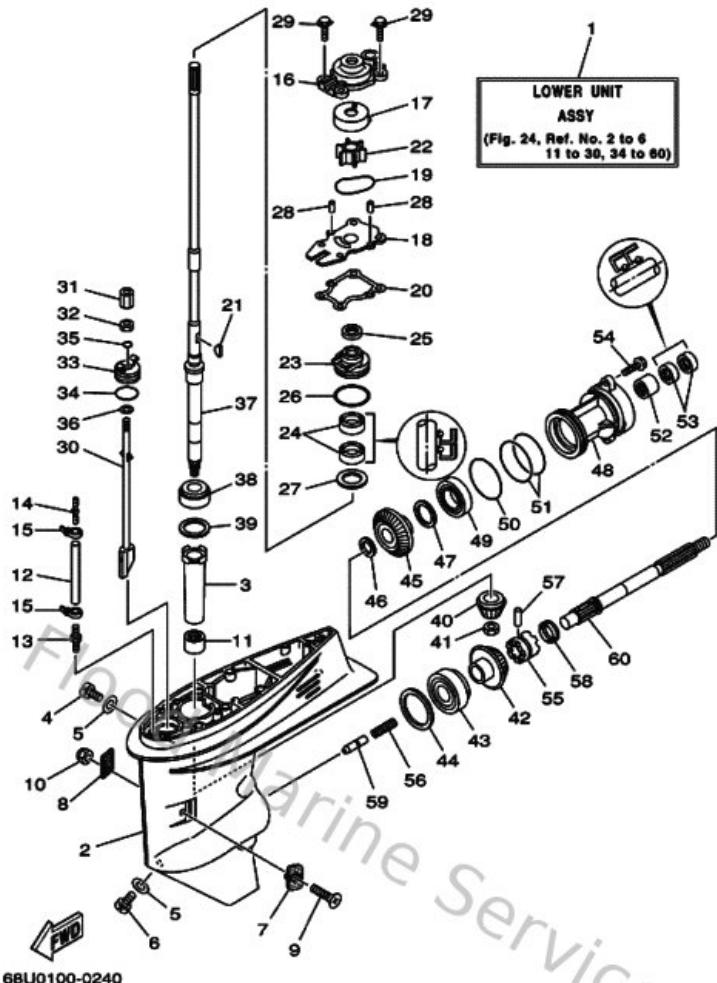
Ref	Part	
16	9046511M5200 Clamp(6e7)	Buy now
17	65W153700000 Breather assembly	Buy now
18	65W153701000 Breather assembly	Buy now

Lower Casing & Drive 1



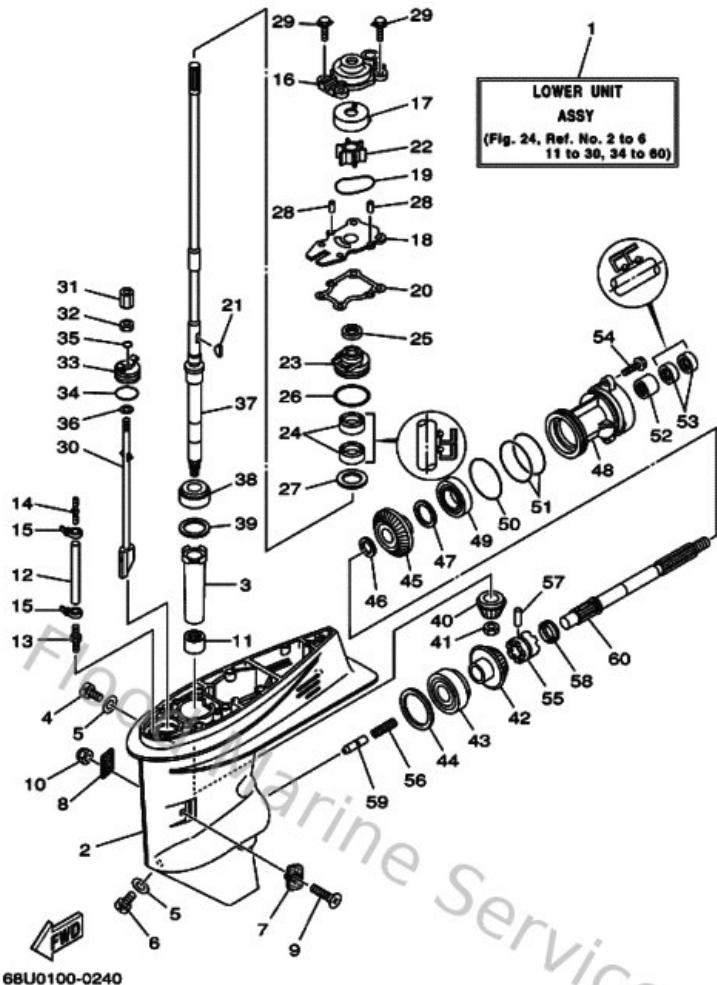
Ref	Part	
1	68U45300114D Lower Unit assembly	Buy now
2	67C45301004D Casing, lower	Buy now
3	6H4455360000 Sleeve, drive shaft	Buy now
4	903400800200 Plug, straight screw	Buy now
5	904300802000 Gasket	Buy now
6	688453410000 Plug, drain	Buy now
7	63D452140000 Cover, water inlet	Buy now
8	63D452150000 Cover, water inlet	Buy now
9	901520501000 Screw, countersunk	Buy now
10	953800560000 Nut, hexagon (663)	Buy now
11	933153222400 Brg,cyl-cal roller 42.2g nk	Buy now
12	9044507ME800 Hose (I250)	Buy now
13	6E5453780000 Nipple, hose	Buy now
14	6E5835580000 End, nipple	Buy now
15	9046511M1000 Clamp	Buy now

Lower Casing & Drive 1



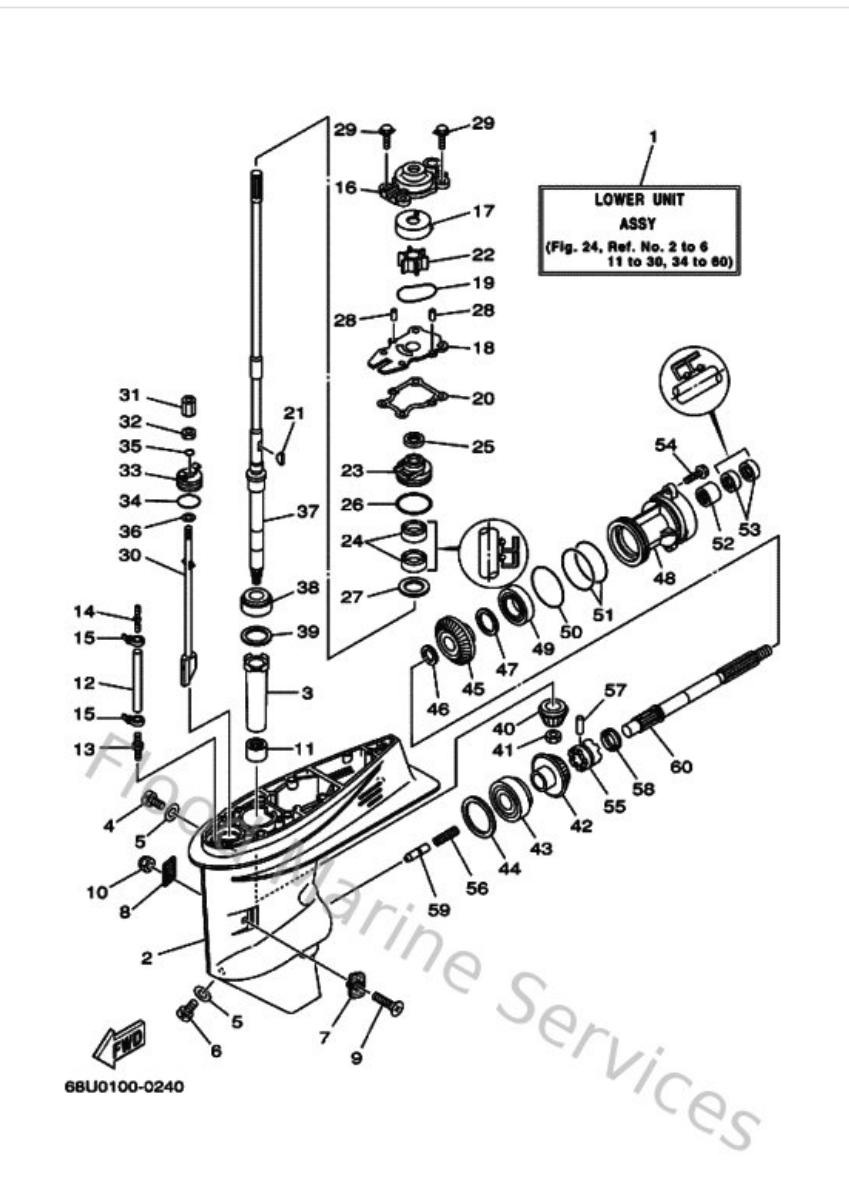
Ref	Part	
16	66T443110000 Housing, water pump	Buy now
17	63D443220000 Insert, cartridge	Buy now
18	66T443230000 Outer plate, cartridge	Buy now
19	9321059MG700 O-ring	Buy now
20	63D443160000 Gasket, water pump	Buy now
21	9028003M0300 Key, woodruff (697)	Buy now
22	6H4443520200 Impeller	Buy now
23	63D443410000 Housing, water pump set	Buy now
24	9310122M6000 Oil seal	Buy now
25	66T453440100 Cover, oil seal	Buy now
26	9321048MG800 O-ring	Buy now
27	9020127M0000 Washer, plate(62x)	Buy now
28	936040806200 Pin,dowel (626)	Buy now
29	9011908M1500 Bolt, with washer(62w)	Buy now
30	67C441501000 Shift cam assembly	Buy now

Lower Casing & Drive 1



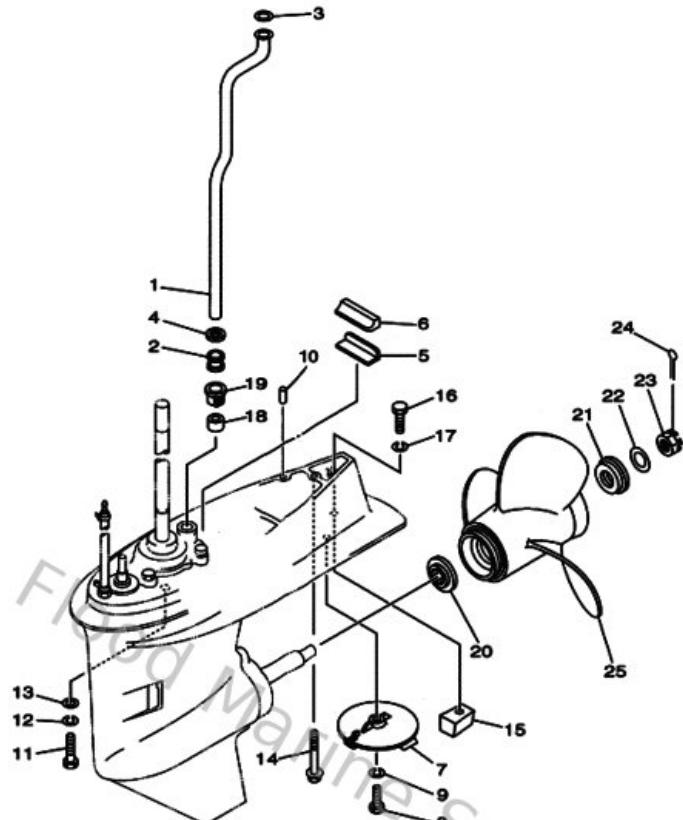
Ref	Part	
31	67C441460000 Connector, shift rod	Buy now
32	9538R0670000 Nut	Buy now
33	68U453210000 Plate	Buy now
34	9321033MG400 O-ring	Buy now
35	9321006ME600 O-ring	Buy now
36	929900660000 Washer, plain (646)	Buy now
37	68U455011100 Drive shaft comp.	Buy now
38	933320000100 Brg, tapered roller (409)	Buy now
39	663455876000 Shim (t:0.50mm)	Buy now
40	68U455510000 Pinion	Buy now
41	9017910M3800 Nut	Buy now
42	68U455600000 Gear	Buy now
43	933320000300 Brg,cyl-cal roller 318g ky	Buy now
44	663455676000 Shim (t:0.50mm)	Buy now
45	68U455710000 Gear	Buy now

Lower Casing & Drive 1



Ref	Part	
46	902012242900 Washer, plate(663)	Buy now
47	63D455776000 Shim (t:0.50mm)	Buy now
48	63D45361024D Cap, lower casing	Buy now
49	93306001U100 Bearing(62x)	Buy now
50	9321069MG600 O-ring	Buy now
51	932107477500 O-ring (xea)	Buy now
52	933172220400 Brg,cyl-cal roller 25.5g nt	Buy now
53	9310122M0000 Oil seal (22x36x6-663)	Buy now
54	9010508M6100 Bolt, washer based(62x)	Buy now
55	68U456310000 Clutch, dog	Buy now
56	9050115M0100 Spring, compression	Buy now
57	902500602300 Pin, strait (663)	Buy now
58	67C456330000 Ring, cross pin	Buy now
59	66T456350000 Plunger, shift	Buy now
60	66T456110000 Shaft, propeller	Buy now

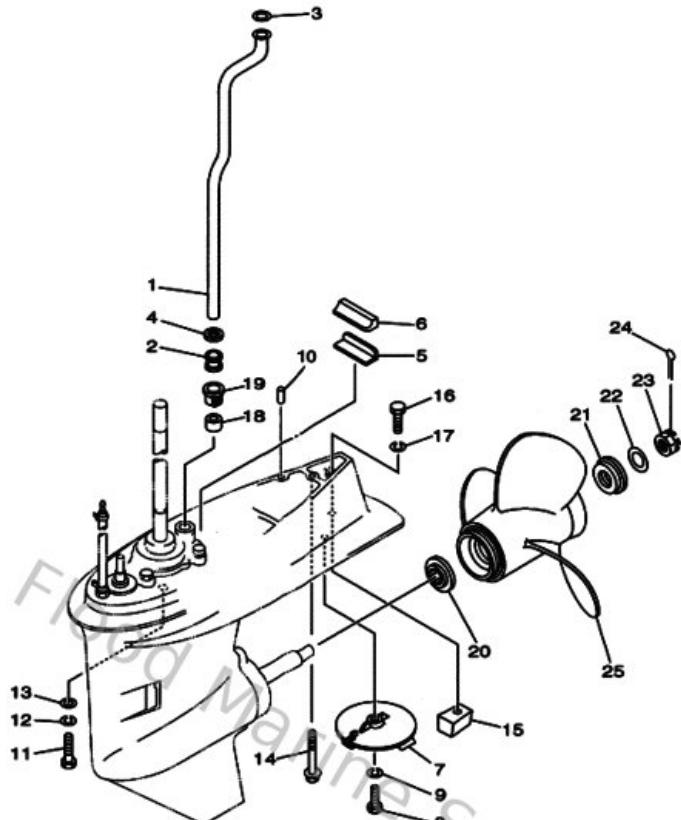
Lower Casing & Drive 2



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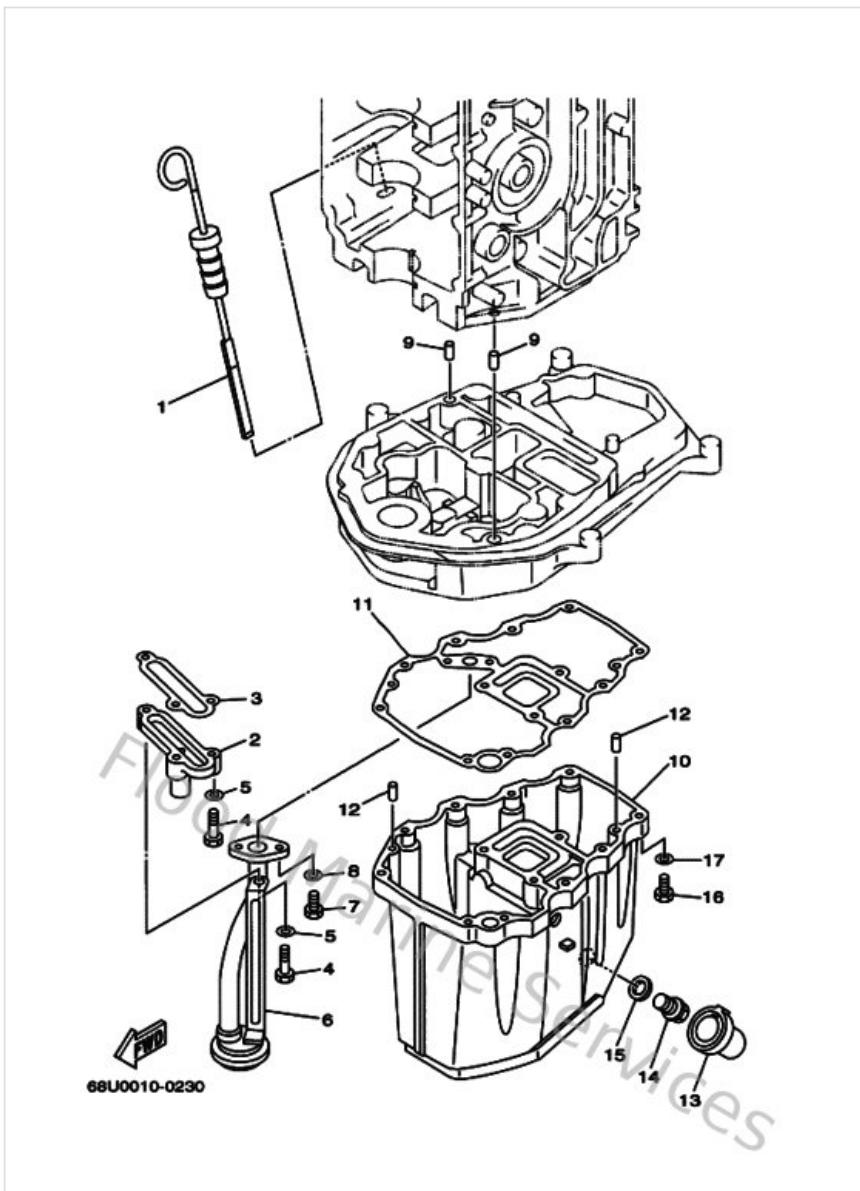
Ref	Part	
1	62Y443610000 Tube, water	Buy now
2	663443670000 Damper, water seal 3	Buy now
3	902021206000 Washer, plate(663)	Buy now
4	904301207200 Gasket	Buy now
5	663453760000 Guide, seal damper	Buy now
6	63D453750000 Damper, seal	Buy now
7	67C453710000 Tab-trim	Buy now
8	989800802500 Screw, bind(j36)	Buy now
9	929950810000 Ybs67-8 washer, spring	Buy now
10	936061201900 Pin, dowel (614)	Buy now
11	970751004000 Bolt, hexagon deep recess	Buy now
12	929951010000 Ybs67-10 washer, spring	Buy now
13	929901060000 Washer, plate	Buy now
14	9011908M4400 Bolt, with washer	Buy now
15	67C452510000 Anode	Buy now

Lower Casing & Drive 2



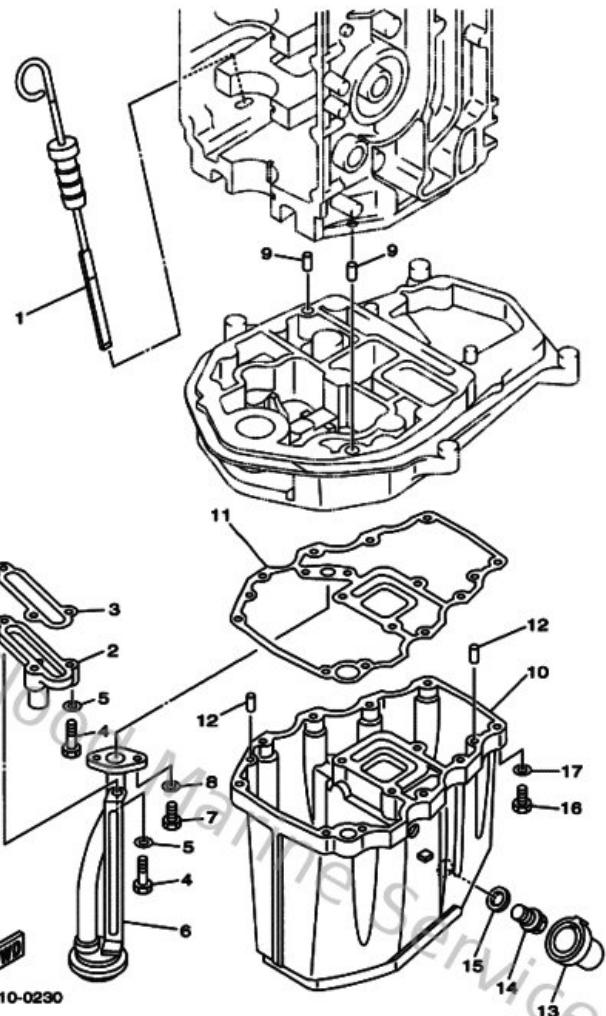
Ref	Part	
16	970950803500 Bolt(70w)	Buy now
18	663443660000 Damper, water seal 2	Buy now
19	63D443120000 Cover, water pump housing	Buy now
20	663459870200 Spacer	Buy now
21	68U459970000 Spacer 2	Buy now
22	929901620000 958-58204-00 washer,plain	Buy now
23	901711601100 Nut, castle (663)	Buy now
24	914903002500 Pin cotter	Buy now
25	68U4594100EL Propeller (3x12-1/4 x9 -g)	Buy now

Oil Pan



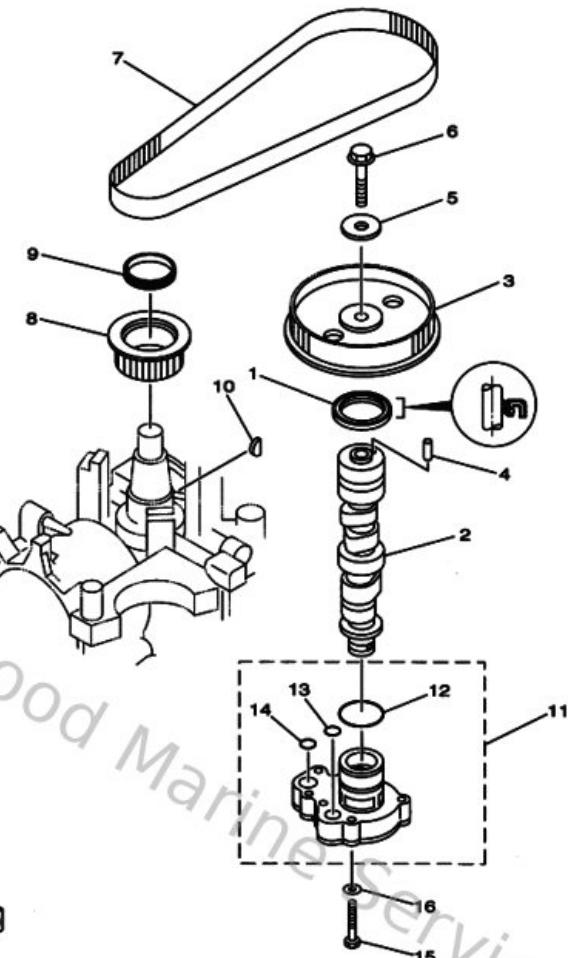
Ref	Part	
1	65W153620100 Plug, oil level	Buy now
2	62Y115750000 Relief valve ass'y	Buy now
3	62Y134750000 Gasket	Buy now
4	970130602500 Bolt(62y)	Buy now
5	929030660000 Washer, plain (646)	Buy now
6	62Y134110000 Strainer, oil	Buy now
7	970130601600 Bolt, hexagon deep recess	Buy now
9	9360812M0500 Pin, dowel b (6e5)	Buy now
10	62Y15311015B Oil pan	Buy now
11	67C153120000 Gasket, oil pan	Buy now
12	936061201900 Pin, dowel (614)	Buy now
13	67C153160000 Damper 1	Buy now
14	9034014M0600 Plug, straight screw(62y)	Buy now
15	904301422800 Gasket(n261)	Buy now
16	970750602500 Bolt	Buy now

Oil Pan



Ref	Part	
17	929950660000 Washer, plain (646)	Buy now

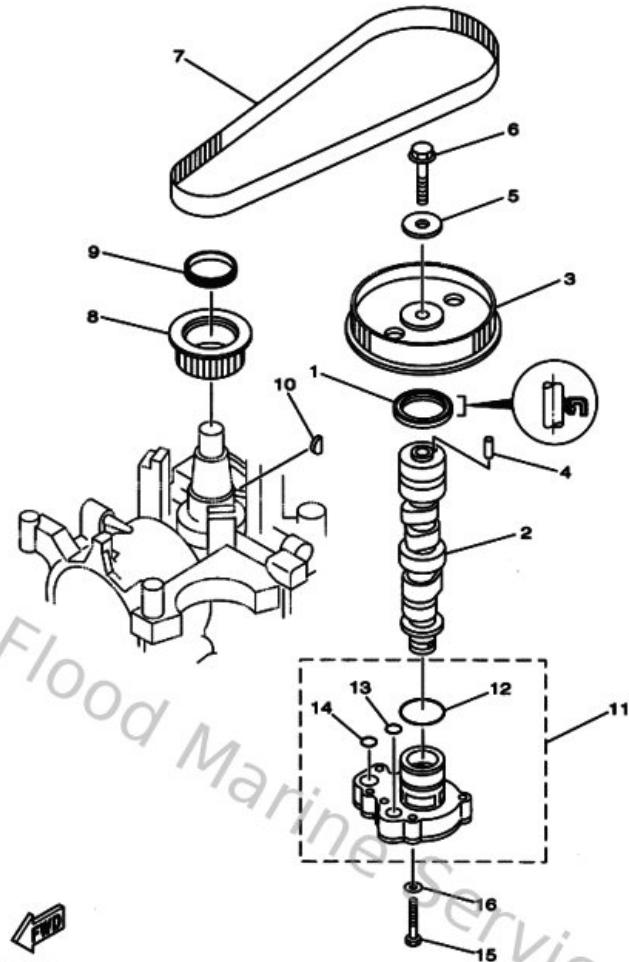
Oil Pump



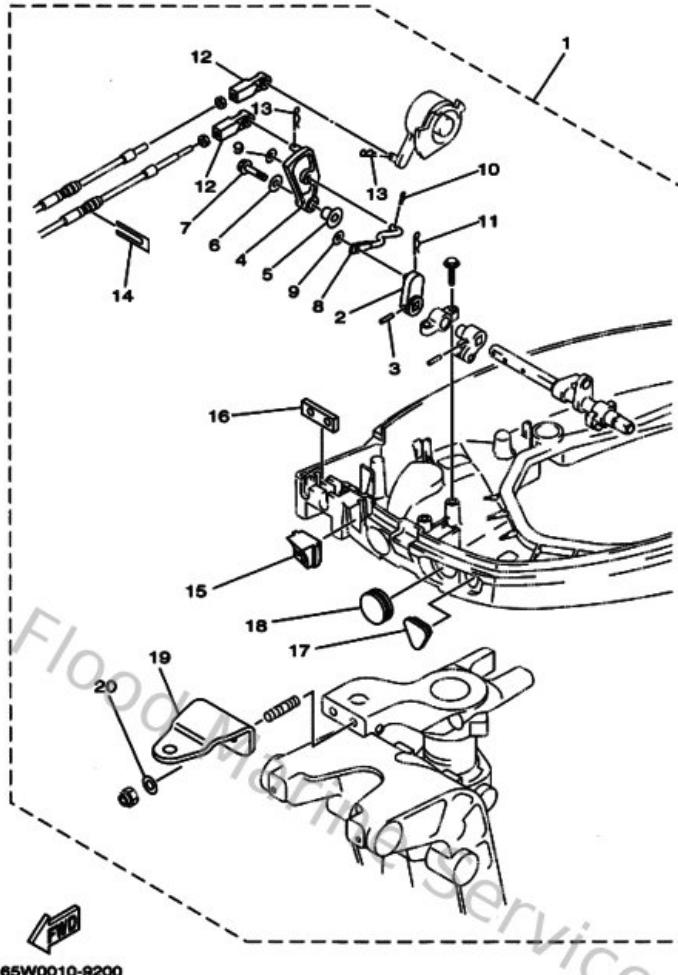
Ref	Part	
1	9310237M4000 Oil seal(62y)	Buy now
2	65W121710000 Camshaft 1	Buy now
3	65W115370100 Gear, driven	Buy now
4	936051414300 Pin (2h7)	Buy now
5	9020110M0600 Washer, plate(62y)	Buy now
6	958951004000 Bolt, flange deep recess	Buy now
7	65W462410000 Belt	Buy now
8	65W115361000 Gear, drive	Buy now
9	65W114760000 Spring	Buy now
10	9028004M0600 Key, woodruff(6a1)	Buy now
11	65W133000000 Oil pump assembly	Buy now
12	9321033MH200 O-ring(62y)	Buy now
13	9321012MG900 O-ring(62y)	Buy now
14	932101451500 O-ring (11h)	Buy now
15	970130603500 Bolt(3rv)	Buy now

Oil Pump

Ref	Part	
16	929030660000 Washer, plain (646)	Buy now

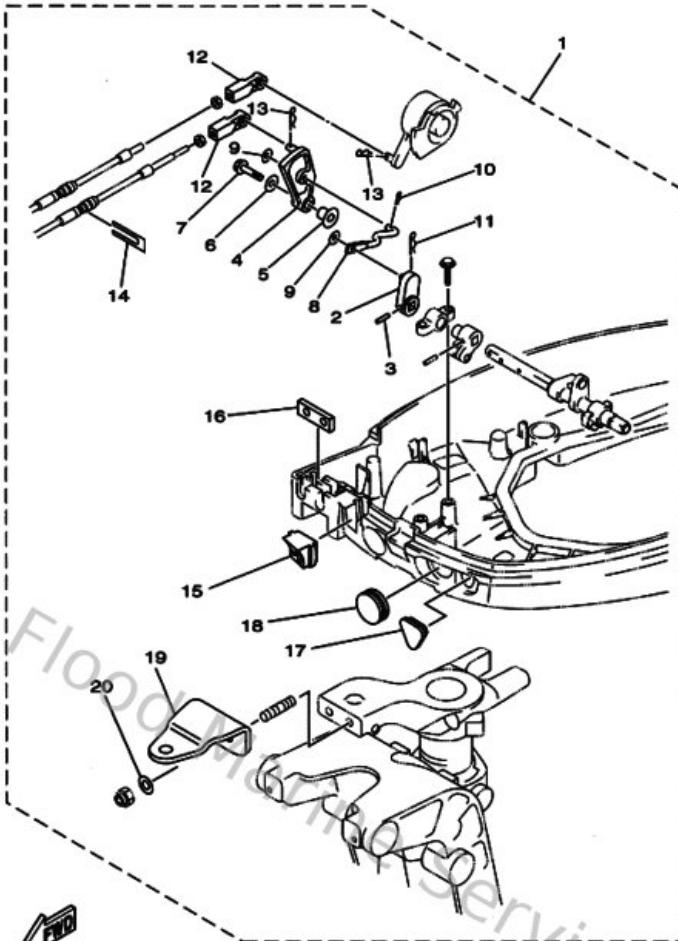


Remo Con Attachment



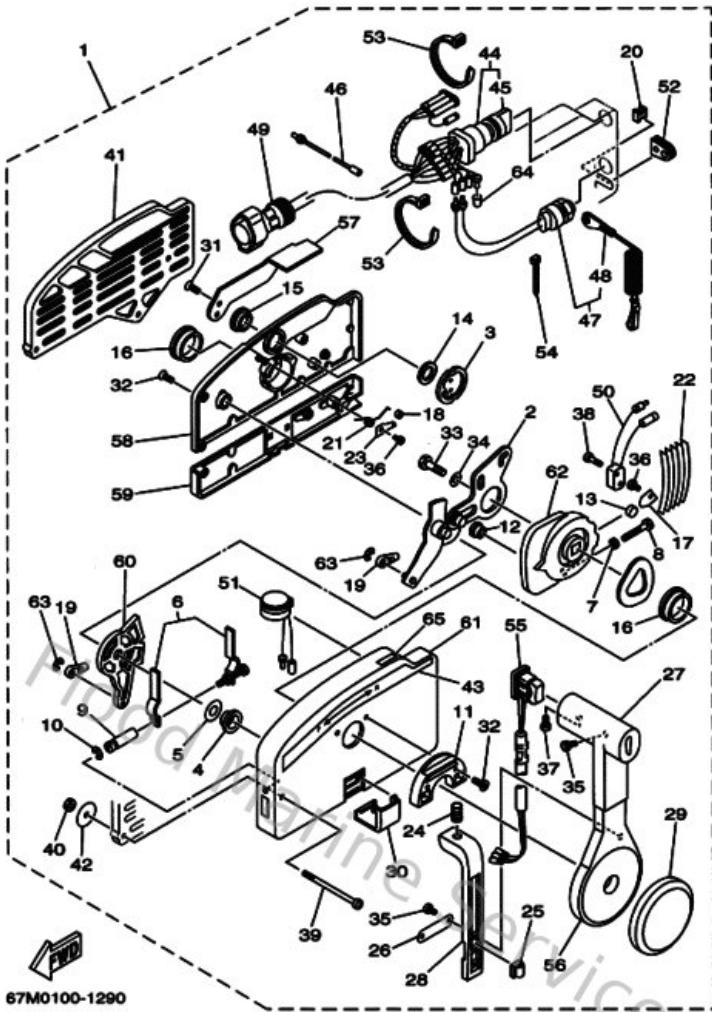
Ref	Part	
1	65W485010000 Remote cont. attachment assembly.	Buy now
2	65W441420000 Joint	Buy now
3	9025403M0500 Pin, spring	Buy now
4	65W441250000 Lever, shift rod	Buy now
5	9038706M2900 Coller (6a0)	Buy now
6	9020106M3100 Washer (6a0)	Buy now
7	9010106M2700 Bolt	Buy now
8	65W441920000 Joint, rod 1	Buy now
9	9020105M0600 Washer, plate(61u)	Buy now
10	904681000500 Pin, hair 6264123500	Buy now
11	904681800800 Clip 620436610000	Buy now
12	6FM483440000 Cable end, remote control	Buy now
14	6H3485380000 Clamp, cable	Buy now
15	65W427252000 Grommet	Buy now
16	62Y427270000 Grommet	Buy now

Remo Con Attachment



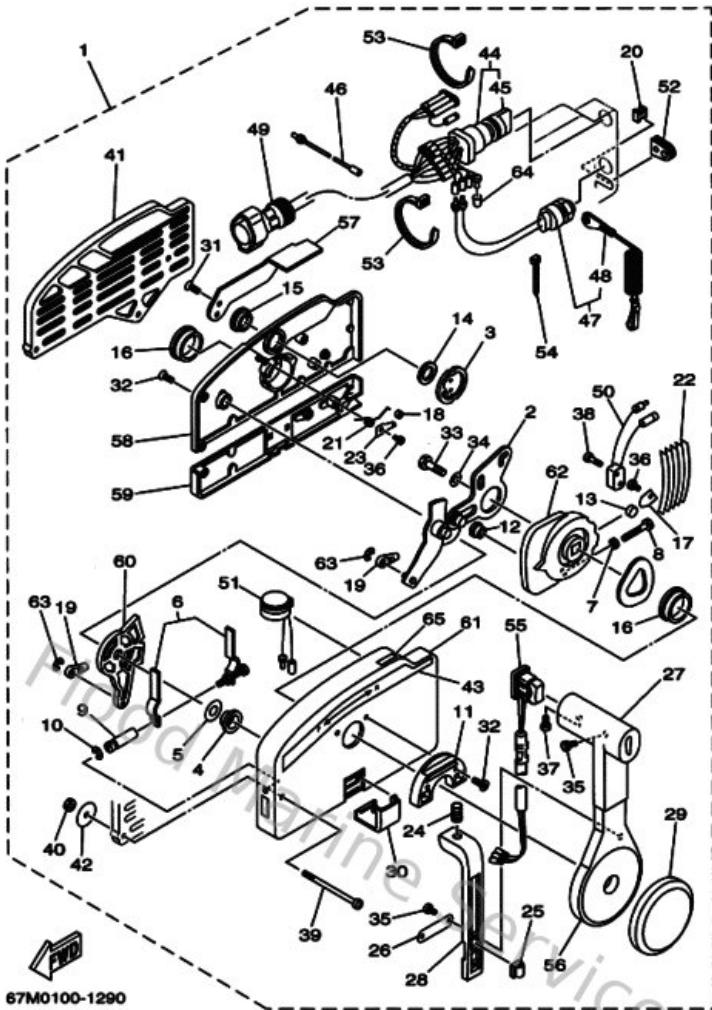
Ref	Part	
17	65W263261000 Grommet	Buy now
18	65W427261000 Grommet	Buy now
19	65W485110000 Hook, steering	Buy now
20	902011012000 Washer, plate	Buy now

Remote Control Assy 1



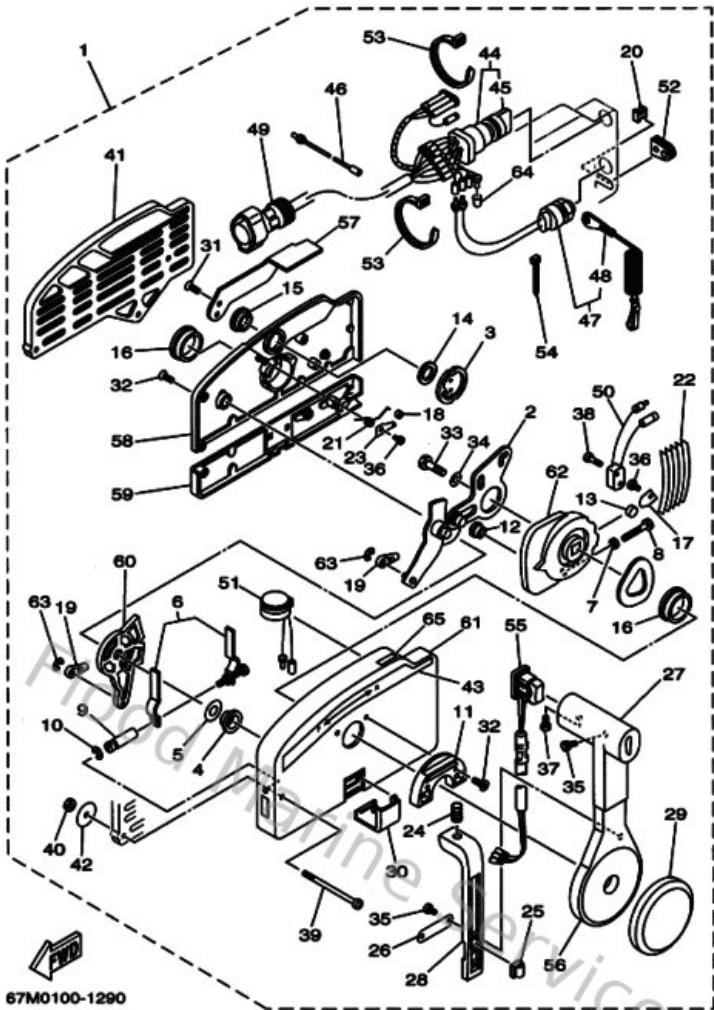
Ref	Part	
1	70348201A100 Remote control assembly (10p)	Buy now
2	703482610100 Arm, throttle	Buy now
3	703481530000 Shaft, free accel.	Buy now
4	703482350000 Bushing	Buy now
5	703482680000 Spacer 3	Buy now
6	703482640000 Throttle, friction	Buy now
7	953800560000 Nut, hexagon (663)	Buy now
9	703482650000 Shaft Friction	Buy now
10	934300602400 Circlip (701)	Buy now
11	703482450000 Plate, lock	Buy now
12	703482520000 Roller, cam	Buy now
13	701482480000 Roller, free accel	Buy now
14	703481980000 Washer, wave 3	Buy now
15	703482430000 Bushing 3	Buy now
16	703482360000 Bushing	Buy now

Remote Control Assy 1



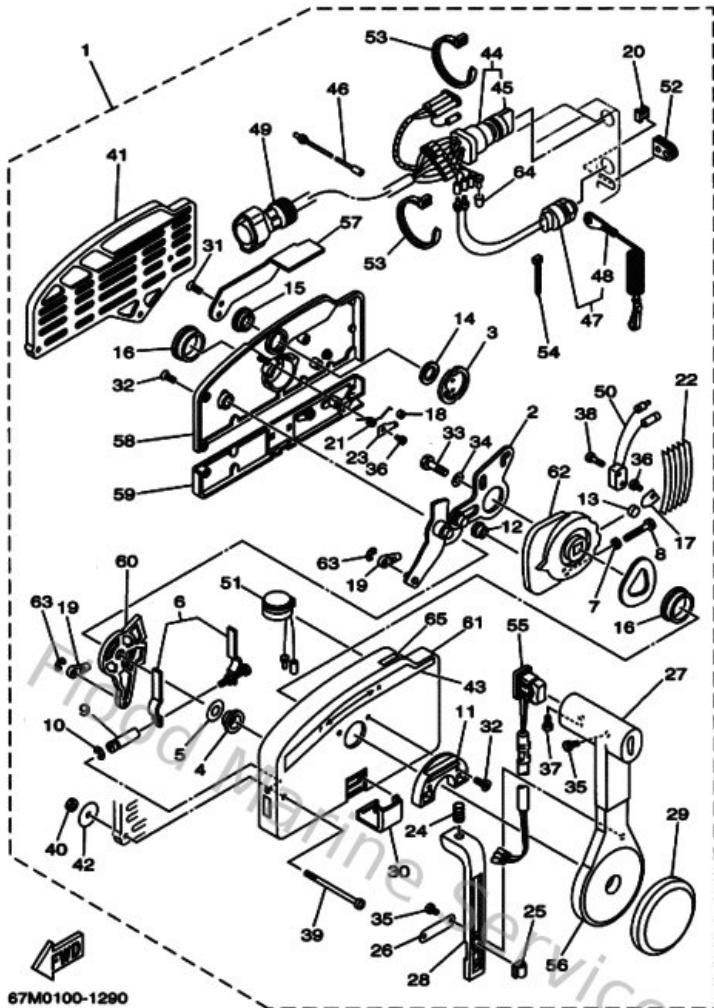
Ref	Part	
17	703481890000 Retainer	Buy now
18	703482340000 Roller, detent	Buy now
19	703483450100 Cable end, remote control 2	Buy now
20	703483580000 Anchor, cable	Buy now
21	703482440000 Spring, free accel.	Buy now
22	703482380000 Spring, detent	Buy now
23	703482460000 Spacer 1	Buy now
24	703482270000 Spring, neutral lock	Buy now
26	703482260000 Plate, stopper	Buy now
27	703482220000 Grip, control lever	Buy now
28	703482230000 Lock, neutral	Buy now
29	703482250000 Cover	Buy now
30	703482190000 Cover, lead	Buy now
31	703482810000 Screw, flat head	Buy now
32	703482820000 Screw	Buy now

Remote Control Assy 1



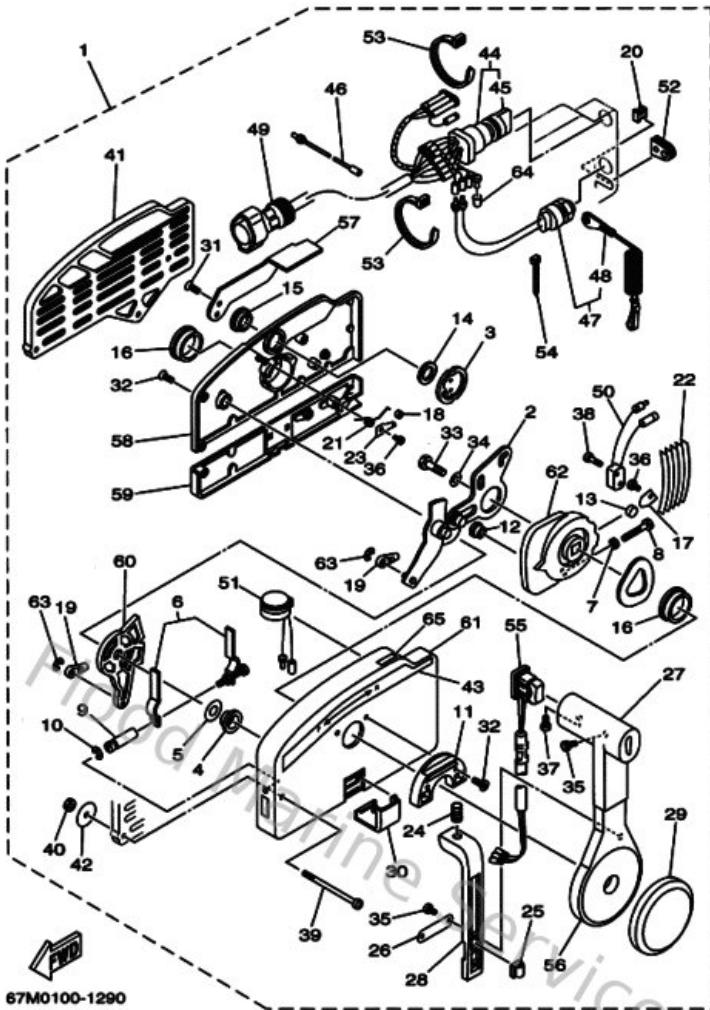
Ref	Part	
33	970950803000 Bolt, hexagon (fj1)	Buy now
34	929900860000 Washer, plain (663)	Buy now
35	985800401000 Screw, pan head (e56)	Buy now
36	985800400600 Screw, pan head (7h3)	Buy now
37	978850501000 Screw, pan head(62x)	Buy now
38	985800301500 Screw, pan head (n151)	Buy now
39	703482911000 Screw	Buy now
40	953800660000 Nut(661)	Buy now
41	703482931000 Spacer, remote control	Buy now
42	701482870000 Washer 1	Buy now
43	703482150000 Graphic	Buy now
44	703825100200 Main switch assembly	Buy now
45	676825770000 Cap, key	Buy now
46	703825310000 Wire, lead	Buy now
47	688825750100 Engine stop switch assembly	Buy now

Remote Control Assy 1



Ref	Part	
48	682825560000 Lanyard, stop switch	Buy now
49	6888258A2000 10p main harness mec 2m (6ft)	Buy now
50	703825400000 Neutral switch assembly	Buy now
51	70383383A000 Buzzer	Buy now
52	703482840000 Grommet	Buy now
53	904641308000 Band	Buy now
54	703825920000 Band	Buy now
55	703482240000 Cover, control lever	Buy now
56	703482210000 Grip	Buy now
57	703481520000 Knob, free accel	Buy now
58	703482120000 Rear housing	Buy now
59	703482130000 Back, panel	Buy now
60	703482710000 Arm, shift	Buy now
61	703482110100 Housing,1	Buy now
62	703482320000 Drive gear	Buy now

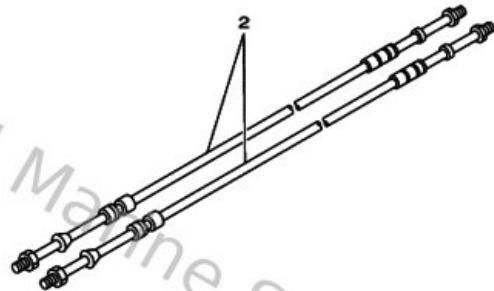
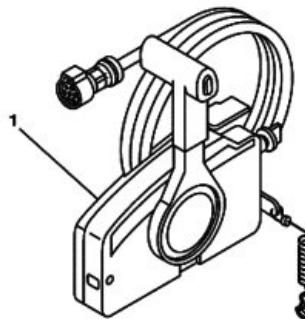
Remote Control Assy 1



Ref	Part	
64	703825420000 Cap	Buy now
65	703482180000 Graphic	Buy now

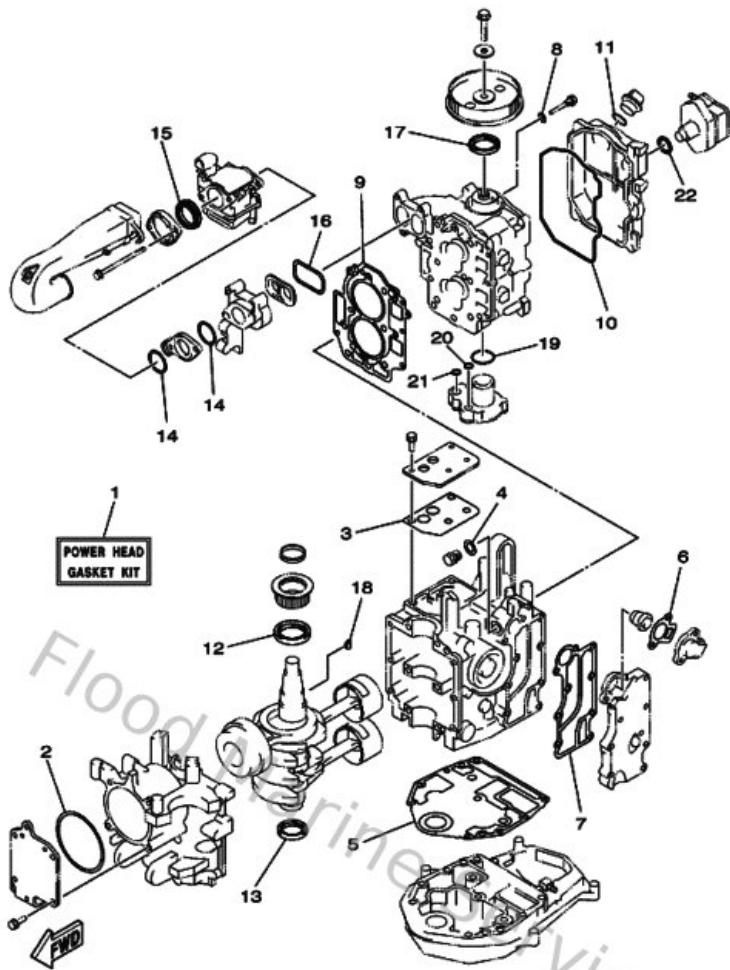
Remote Control Box

Ref	Part	
1	70348201A100 Remote control assembly (10p)	Buy now
2	701483205000 Cable, Remote Control L=15F	Buy now



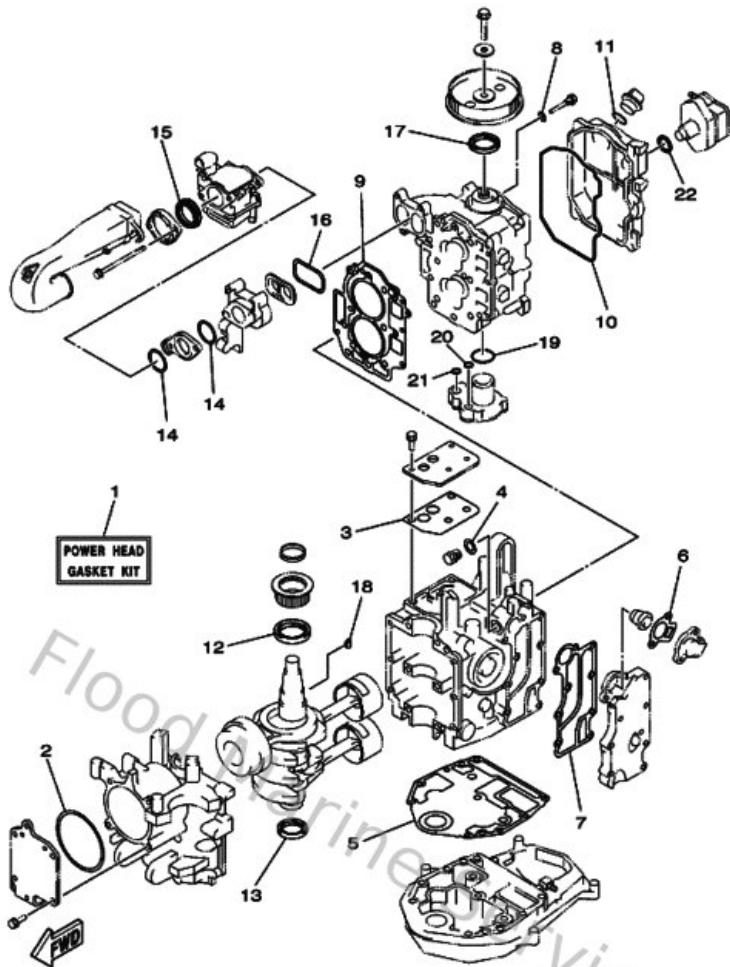
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Repair Kit 1



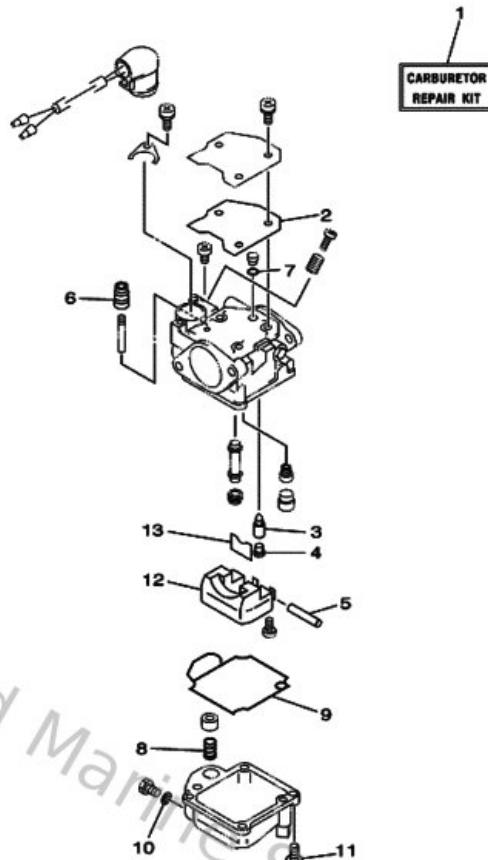
Ref	Part	
1	65WW00010000 Power Head Gasket Kit	Buy now
2	65W156630000 Seal	Buy now
3	65W111690000 Gasket, breather cover	Buy now
4	904301411500 Gasket (663)	Buy now
5	65W113510000 Gasket, cylinder	Buy now
6	62Y124140000 Gasket, cover	Buy now
7	65W411140000 Gasket, exhaust outer cover	Buy now
8	904300601400 Gasket 256113960000	Buy now
9	65W111811000 Gasket, cylinder head 1	Buy now
10	65W113560000 Seal, cylinder 2	Buy now
11	932102480000 O-ring	Buy now
12	9310243M4200 Oil seal(62y)	Buy now
13	9310235M4700 Oil seal(62y)	Buy now
14	65W141980000 Gasket	Buy now
15	65W144571000 Seal	Buy now

Repair Kit 1



Ref	Part	
16	65W136450000 Gasket, manifold 1	Buy now
17	9310237M4000 Oil seal(62y)	Buy now
18	9028004M0600 Key, woodruff(6a1)	Buy now
19	9321033MH200 O-ring(62y)	Buy now
20	9321012MG900 O-ring(62y)	Buy now
21	932101451500 O-ring (11h)	Buy now
22	9321024M7900 O-ring	Buy now

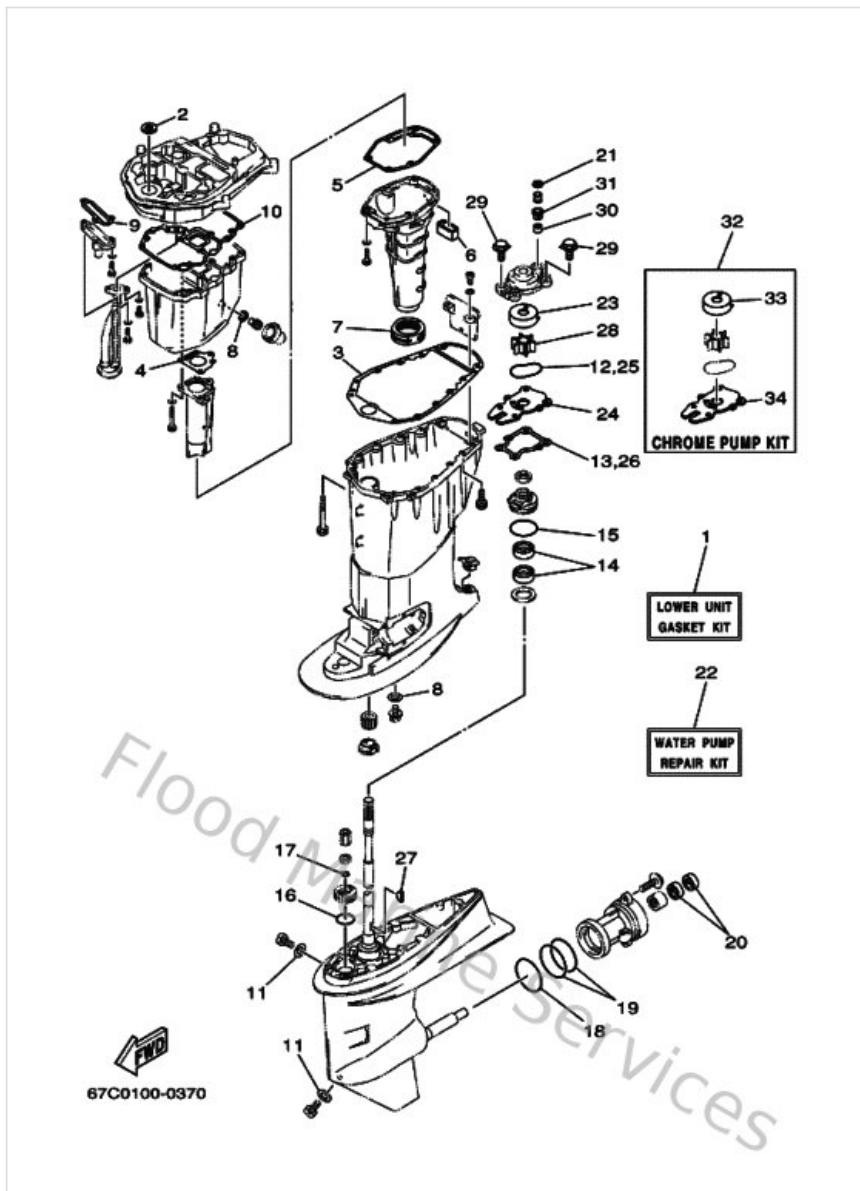
Repair Kit 2



 65W0100-8360

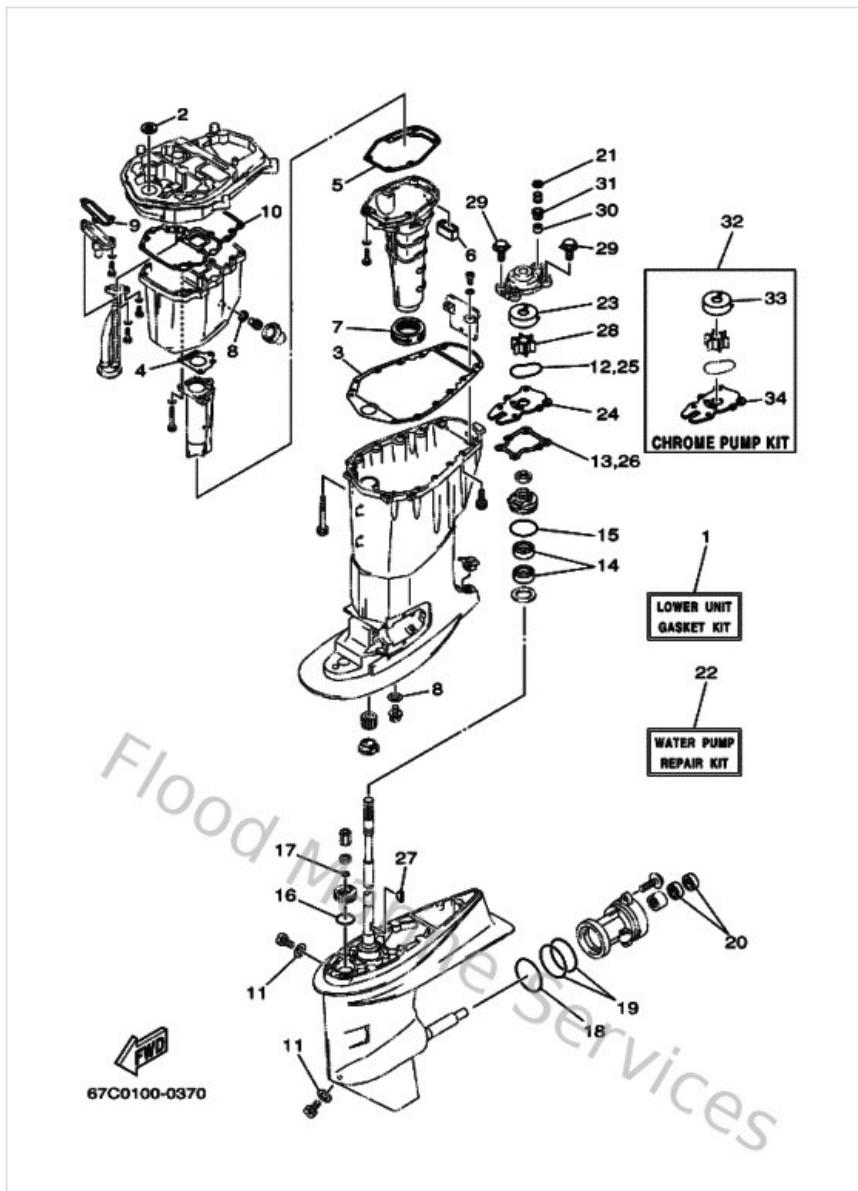
Ref	Part	
1	65WW00930000 Carburetor repair kit	Buy now
2	65W141260000 Gasket	Buy now
3	6G1145460000 Valve, needle	Buy now
4	676141860000 Pin, valve	Buy now
5	6H4145480000 Pin, float arm	Buy now
6	65W143730000 Cover, plunger cap	Buy now
7	65W141470000 O-ring	Buy now
8	65W143350000 Spring, plunger	Buy now
9	65W143840000 Gasket, float chamber	Buy now
10	65W143980000 Washer	Buy now
11	979800411400 Screw, pan head(ga5)	Buy now
12	63V149850000 Float	Buy now
13	663141590000 Clip	Buy now

Repair Kit 3



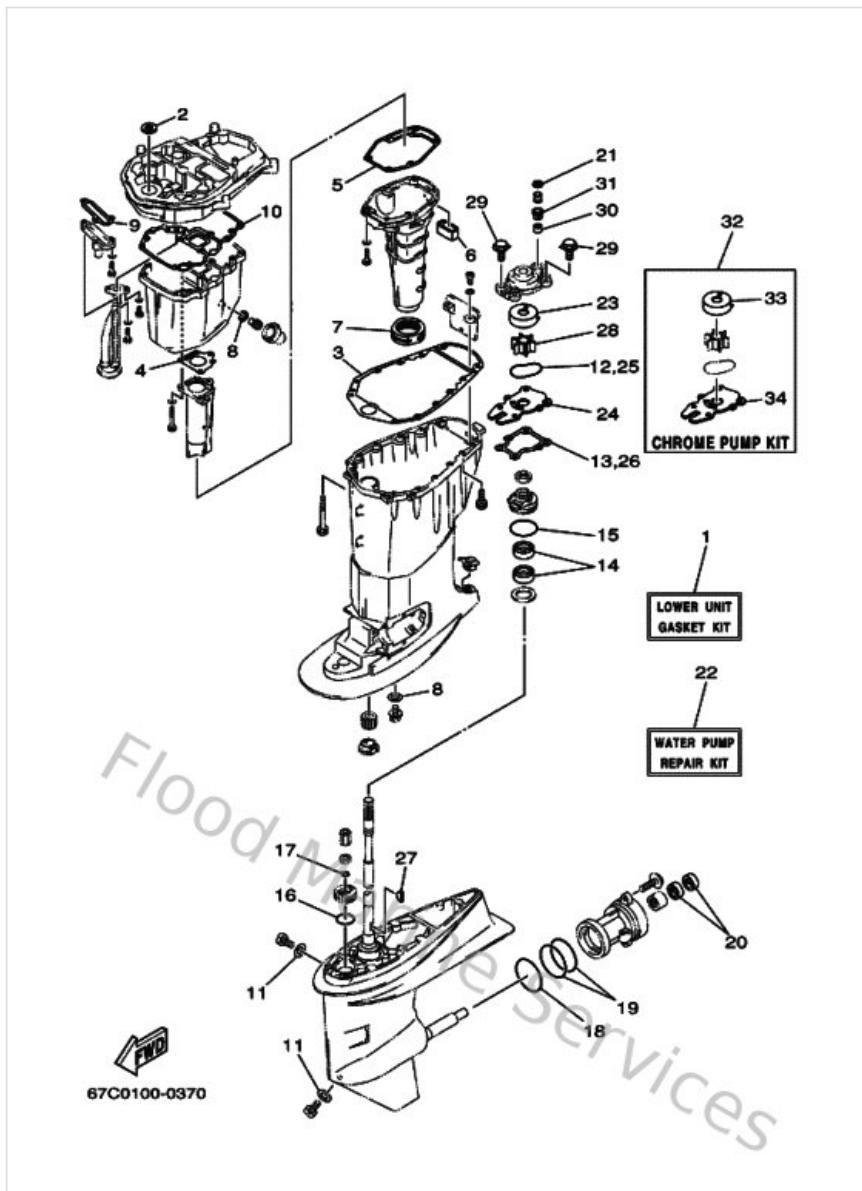
Ref	Part	
1	67CW00012000 Lower unit gasket kit	Buy now
2	9310416M0100 Oil seal(6a8)	Buy now
3	67C451130000 Gasket, upper casing	Buy now
4	67C411330000 Gasket, exhaust manifold 1	Buy now
5	6BG411340000 Gasket, exhaust manifold	Buy now
6	62Y451270000 Seal	Buy now
7	67C451230000 Gasket, muffler	Buy now
8	904301422800 Gasket(n261)	Buy now
9	62Y134750000 Gasket	Buy now
10	67C153120000 Gasket, oil pan	Buy now
11	904300802000 Gasket	Buy now
12	9321059MG700 O-ring	Buy now
13	63D443160000 Gasket, water pump	Buy now
14	9310122M6000 Oil seal	Buy now
15	9321048MG800 O-ring	Buy now

Repair Kit 3



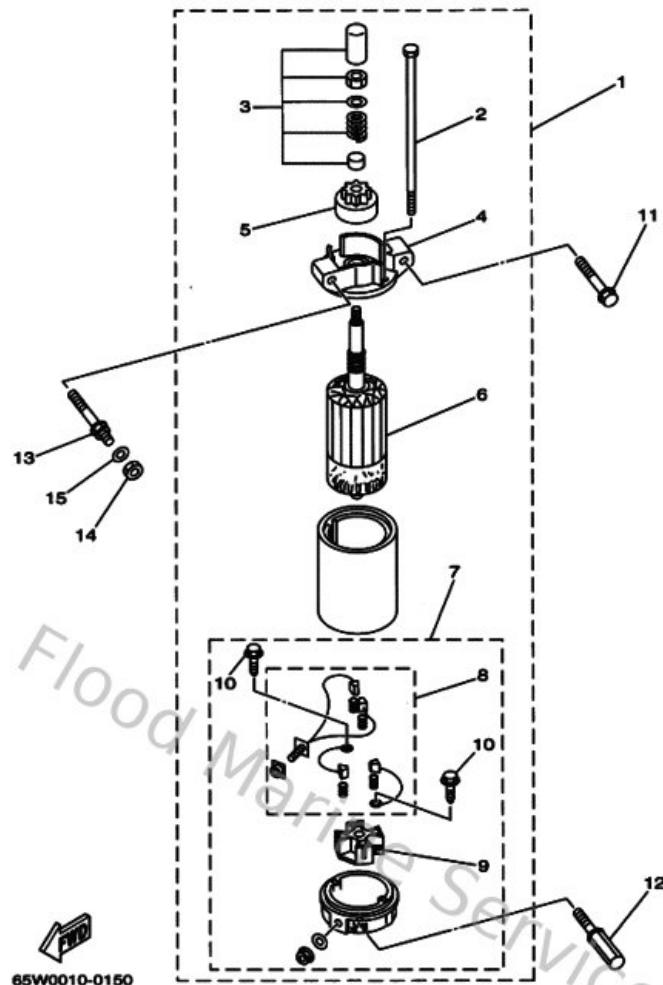
Ref	Part	
16	9321033MG400 O-ring	Buy now
17	9321006ME600 O-ring	Buy now
18	9321069MG600 O-ring	Buy now
19	9321074MG500 O-ring (xe)	Buy now
20	931012206700 Oil seal (22x36x6-663)	Buy now
21	904301207200 Gasket	Buy now
22	66TW00780000 Water pump repair kit	Buy now
23	63D443220000 Insert, cartridge	Buy now
24	66T443230000 Outer plate, cartridge	Buy now
27	9028003M0700 Key, woodruff (697)	Buy now
28	6H4443520200 Impeller	Buy now
29	9011908M1500 Bolt, with washer(62w)	Buy now
30	663443660000 Damper, water seal 2	Buy now
31	63D443120000 Cover, water pump housing	Buy now
32	66TW00780A00 Chrome pump kit	Buy now

Repair Kit 3



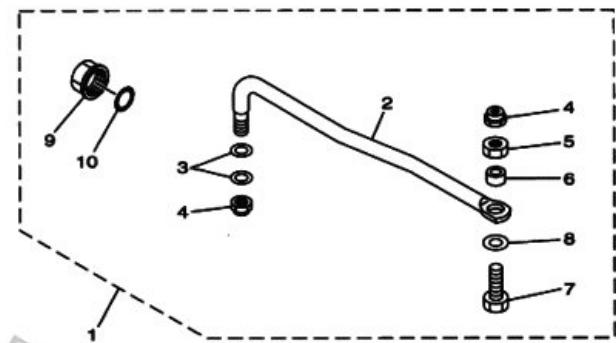
Ref	Part	
33	63D443224000 Insert, cartridge	Buy now
34	66T443234000 Outer plate, cartridge	Buy now

Starting Motor



Ref	Part	
1	65W818000100 Starting motor assembly	Buy now
2	65W818260000 Bolt	Buy now
3	65W818570100 Retainer	Buy now
4	65W818300000 Front Bracket assembly	Buy now
5	65W818070000 Gear assembly, starting motor	Buy now
6	65W818500100 Armature assembly	Buy now
7	65W818200000 Rear bracket assembly	Buy now
8	65W818010000 Brush set	Buy now
9	65W818400000 Brush holder assembly	Buy now
10	65W8182S0000 Screw	Buy now
11	9011908M3900 Bolt, with washer	Buy now
12	9010908M7700 Bolt	Buy now
13	9010908M7800 Bolt	Buy now
14	953800870000 Nut(661)	Buy now
15	929900860000 Washer, plain (663)	Buy now

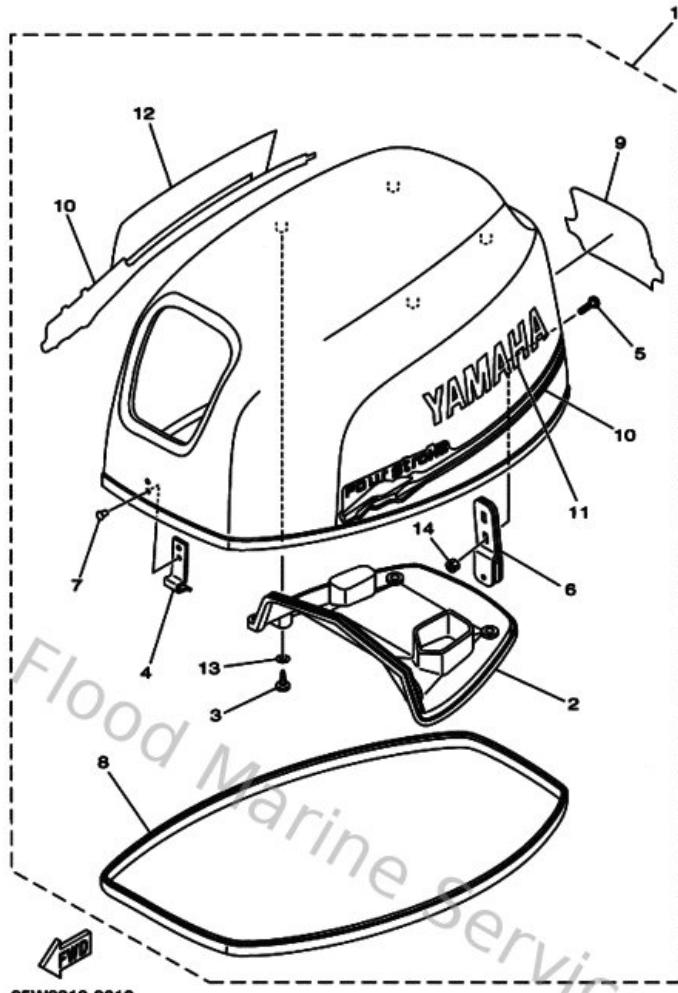
Steering Guide



65W0010-8210

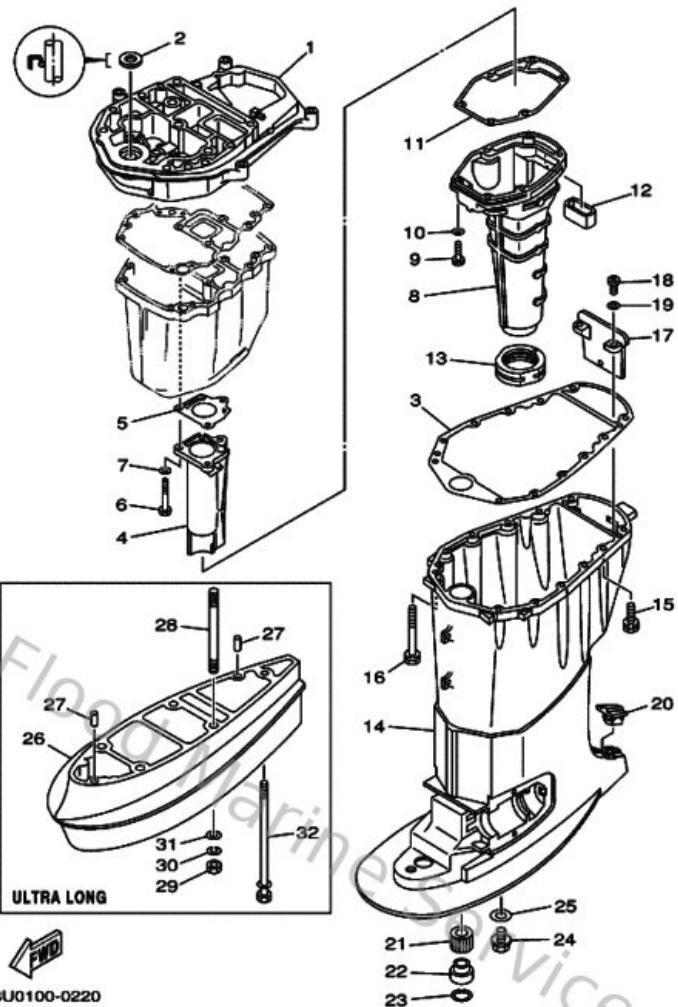
Ref	Part	
1	65W613500000 Steering guide attachment kit	Buy now
2	65W613510000 Rod, steering link	Buy now
3	9020110M2000 Washer, plate (663)	Buy now
4	9018509M0100 Nut, nylon (663)	Buy now
5	9017009M0300 Nut (689)	Buy now
6	9038710M4200 Coller (688)	Buy now
7	9010109M0100 Bolt(62x)	Buy now
8	9020110M6300 Washer, plate	Buy now
9	6E5431450100 Cap, clamp bracket	Buy now
10	932101627500 O-ring	Buy now

Top Cowling



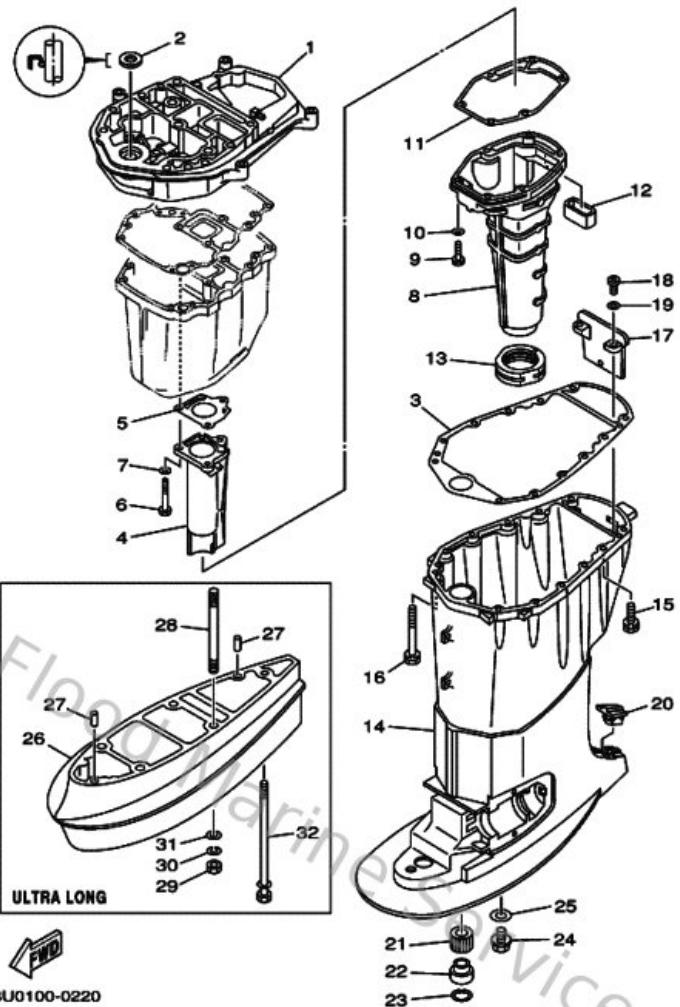
Ref	Part	
1	68U42610004D Top cowling assembly	Buy now
2	65W426130000 Molding Air Duct	Buy now
3	977806052000 Screw, tapping(6k8)	Buy now
5	9010906MA400 Bolt	Buy now
6	65W426520000 Hook	Buy now
7	9026604M0400 Rivet(6e7)	Buy now
8	6D5426150000 Seal	Buy now
9	68U426780000 Graphic, Rear	Buy now
10	65WW00701000 Graphic Set	Buy now
11	65W426811000 Emblem, yamaha	Buy now
12	65W426821000 Emblem, yamaha	Buy now
13	9020205M3800 Washer, plate(6l2)	Buy now
14	956800610000 U-nut (6a5)	Buy now

Upper Casing



Ref	Part	
1	68U411370094 Guide, exhaust	Buy now
2	9310416M0100 Oil seal(6a8)	Buy now
3	67C451130000 Gasket, upper casing	Buy now
4	68U4113100CA Manifold, ext. 1	Buy now
5	67C411330000 Gasket, exhaust manifold 1	Buy now
6	970750605000 Bolt(jf7)	Buy now
7	929950660000 Washer, plain (646)	Buy now
8	67C1471112CA Muffler 1	Buy now
9	970750602500 Bolt	Buy now
11	6BG411340000 Gasket, exhaust manifold	Buy now
12	62Y451270000 Seal	Buy now
13	67C451230000 Gasket, muffler	Buy now
15	970800803000 Bolt, hexagon (fj1)	Buy now
16	9011908M8000 Bolt, with washer(688)	Buy now
17	67C451510000 Cover, upper casing	Buy now

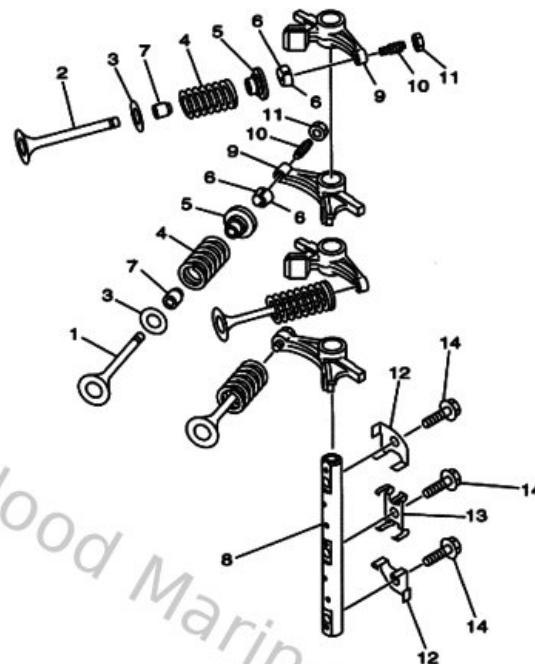
Upper Casing



68U0100-0220

Ref	Part	
18	978800501600 Screw, pan head(6b0)	Buy now
19	929900560000 Washer, plain (646)	Buy now
20	6C5451550000 Cap	Buy now
21	66T453180000 Bushing, drive shaft 3	Buy now
22	903872300100 Collar	Buy now
23	934203508500 Circlip	Buy now
24	9034014M0600 Plug, straight screw(62y)	Buy now
25	9043014M0900 Gasket	Buy now
26	63D45211024D Extension	Buy now
27	936061201900 Pin, dowel (614)	Buy now
28	901161003900 Bolt, stud	Buy now
29	953801060000 Nut(624)	Buy now
30	929901010000 Ybs67-10 washer, spring	Buy now
31	929901060000 Washer, plate	Buy now
32	9011908M0000 Bolt, with washer(62x)	Buy now

Valve



65W0010-8050

Ref	Part	
1	67C121110000 Valve, intake	Buy now
2	62Y121210000 Valve, exhaust	Buy now
3	62Y121160000 Seat, valve spring	Buy now
4	51Y121140000 Spring, valve outer	Buy now
5	30X121170000 Retainer, valve spring	Buy now
6	30X121180000 Cotter, valve	Buy now
7	6EEE21190000 Seal, valve stem	Buy now
8	65W121460000 Shaft Rocker	Buy now
9	65W121510000 Arm, valve rocker	Buy now
10	62Y121590000 Screw Valve Adjusting	Buy now
11	62Y121580000 Nut, lock	Buy now
12	62Y122380000 Plate Bolt Stopper	Buy now
13	62Y122160000 Spring	Buy now
14	9010908M6300 Bolt(62y)	Buy now

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You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.