



Yamaha FT25BET 2002

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

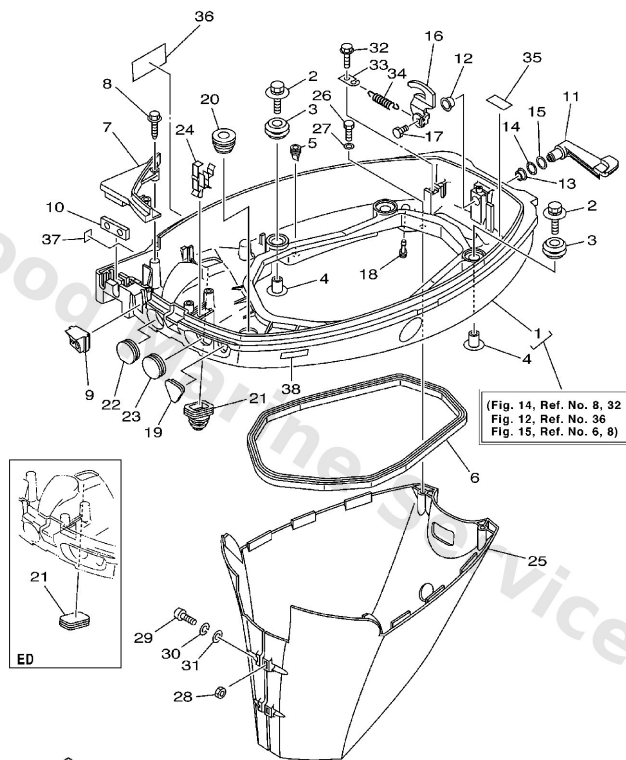
Authorised Yamaha Dealers



Contents

BOTTOM COWLING	3
BRACKET 1	6
BRACKET 2	9
BRACKET 3	12
CARBURETOR	15
CONTROL	17
CRANKSHAFT. PISTON	19
CYLINDER. CRANKCASE 1	21
CYLINDER. CRANKCASE 2	23
ELECTRICAL 1	25
ELECTRICAL 2	27
FUEL	30
FUEL TANK	32
GENERATOR	33
INTAKE	35
LOWER CASING. DRIVE 1	37
LOWER CASING. DRIVE 2	43
OIL PAN	45
OIL PUMP	47
POWER TRIM & TILT ASSY	48
REMOTE CONTROL ASSY	53
REMOTE CONTROL ATTACHMENT	58
REMOTE CONTROL BOX	60
REPAIR KIT 1	61
REPAIR KIT 2	63
REPAIR KIT 3	64
STARTING MOTOR	67
STEERING GUIDE	68
TOP COWLING	69
UPPER CASING	71
VALVE	73

Bottom Cowling

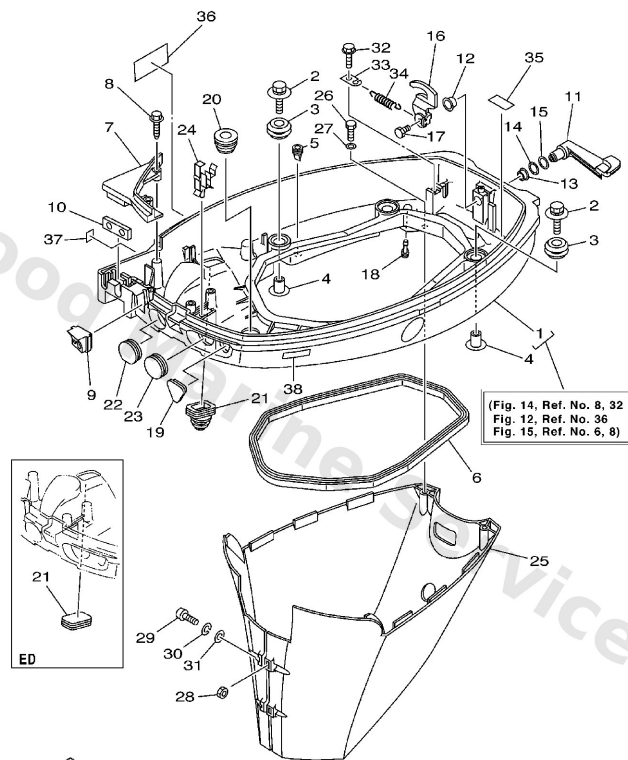


68U1300-2140

D2

Ref	Part	
2	90119--06M08 Bolt, with washer	Buy now
3	90480--09M12 Grommet (6a0)	Buy now
4	90387--06M69 Collar (688)	Buy now
5	65W--42717--00 Rubber, seal 2	Buy now
6	62Y--42716--00 Rubber seal 1	Buy now
8	90109--06M82 Bolt	Buy now
9	65W4272521 Grommet	Buy now
10	62Y--42727--00 Grommet	Buy now
12	90386--12M37 Bushing (6f5)	Buy now
13	90386--12MA2 Bush	Buy now
14	90206--12052 Washer, wave (666)	Buy now
15	90201--12M07 Washer, plate	Buy now
16	65W4281603 Lever, Clamp	Buy now
17	97095--06012 Bolt(gh1)	Buy now
18	6H3--44391--01 Nipple, hose	Buy now

Bottom Cowling

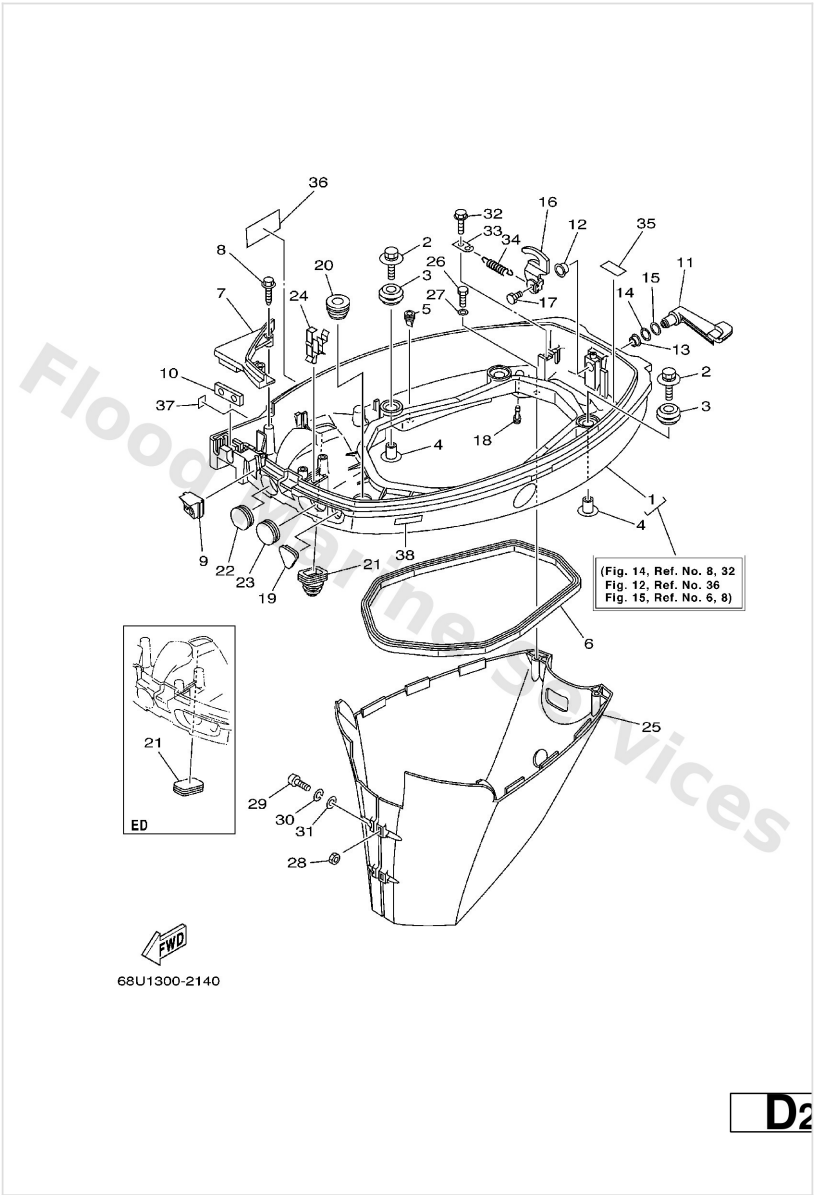


68U1300-2140

D2

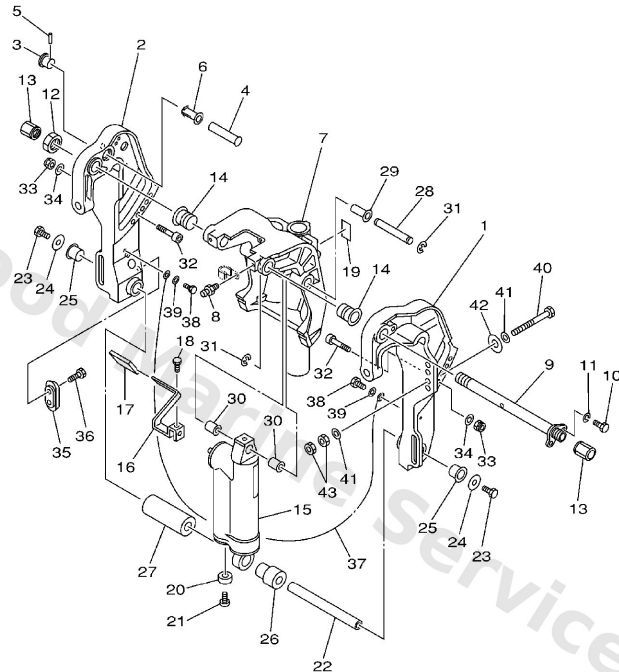
Ref	Part	
19	65W--26326--10 Grommet	Buy now
20	68U--42727--00 Grommet	Buy now
21	65W--42724--10 Grommet	Buy now
21	6H4--42726--00 Grommet	Buy now
22	6G1--42725--00 Grommet	Buy now
23	65W--42726--10 Grommet	Buy now
24	90465--25M57 Clamp(63v)	Buy now
26	97095--06014 Bolt(gj3)	Buy now
27	92995--06600 Washer, plain (646)	Buy now
28	95380--06600 Nut(661)	Buy now
29	97880--06025 Screw, pan head(6b0)	Buy now
30	92990--06100 Washer(6a1)	Buy now
31	92990--06600 Washer, plain (646)	Buy now
32	90109--06M86 Bolt	Buy now
33	66T--43144--00 Hook, spring	Buy now

Bottom Cowling



Ref	Part	
34	90506--16M34 Spring, tension(64d)	Buy now
35	62Y--82377--00 Label	Buy now
36	6G8--13444--51 Mark	Buy now
37	6A1--28176--00 Label Caution	Buy now
38	6E3--8257H--00 Plate Mark	Buy now

Bracket 1

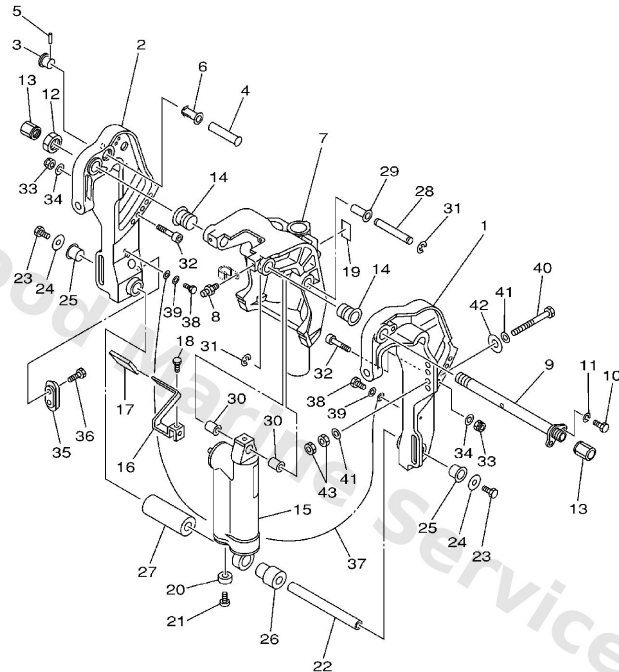


67C0010-1221

D7

Ref	Part	
1	67C43111104D Bracket, clamp 1	Buy now
2	67C43112104D Bracket, clamp 2	Buy now
3	65W--43192--00 Knob, stopper	Buy now
4	65W--43191--00 Shaft, stopper	Buy now
5	91690--30018 926-51502-00 pin, spring (700)	Buy now
6	90386--14MA1 Bush	Buy now
7	68U43311104D Bracket Swivel	Buy now
8	93700--06M03 Nipple, grease(6a1)	Buy now
9	6K9--43131--01 Bolt, clamp bracket	Buy now
10	97095--08020 Bolt, hexagon	Buy now
11	92995--08100 Ybs67-8 washer, spring	Buy now
12	90185--22M11 Nut, self-locking	Buy now
13	6G5--43145--01 Cap, clamp bracket	Buy now
14	90386--22MA4 Bush	Buy now
15	68U43170104D Shock absorber assembly L	Buy now

Bracket 1

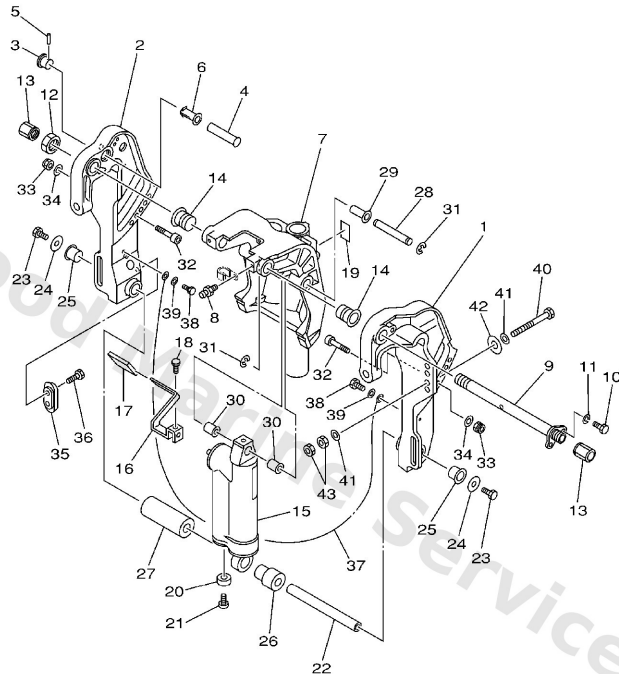


67C0010-1221

D7

Ref	Part	
15	68U43170204D Shock absorber assembly X	Buy now
16	67C--43631--00 Lever, tilt	Buy now
17	682--43318--01 Cover	Buy now
18	97095--06010 Bolt	Buy now
19	63D--43691--00 Indicator, tilt	Buy now
20	663--45251--00 Anode	Buy now
21	98680--06525 Screw flat head	Buy now
22	90249--18M35 Pin, lower shock mount	Buy now
23	97080--08016 Bolt	Buy now
24	90201--08M00 Washer, plate(6e0)	Buy now
25	90386--18M44 Bushing (6g5)	Buy now
26	90386--18MA5 Bush	Buy now
27	90387--18M03 Collar	Buy now
28	90249--12M38 Pin	Buy now
29	90381--12M10 Bush, solid	Buy now

Bracket 1

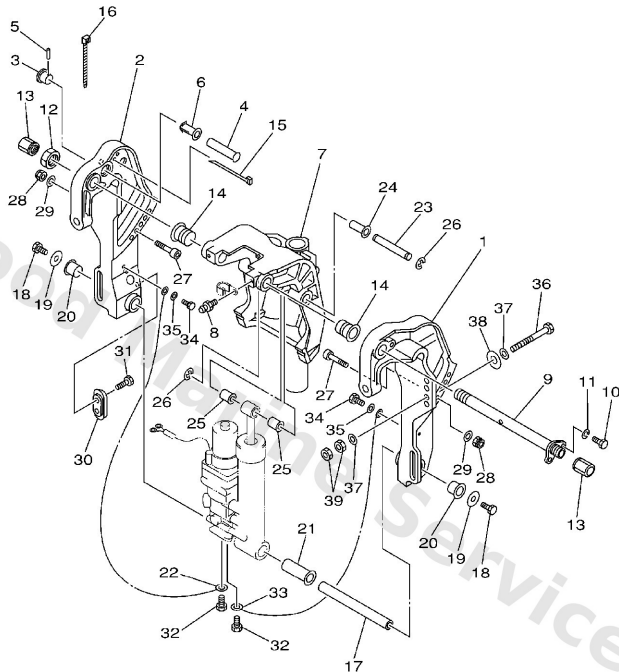



 67C0010-1221

D7

Ref	Part	
30	90381--12M11 Bush, solid	Buy now
31	93430--10M00 Circlip	Buy now
32	90110--10M02 Bolt, hexagon socket head	Buy now
33	90185--10M13 Nut, self-locking	Buy now
34	92995--10600 Washer, plate	Buy now
35	65W--45251--00 Anode	Buy now
36	90101--06020 Bolt	Buy now
37	67C--82127--20 Wire, lead 2	Buy now
38	97095--06014 Bolt(gj3)	Buy now
39	92995--06600 Washer, plain (646)	Buy now
40	90101--12M65 Bolt	Buy now
41	92995--12200 Ybs66-12 washer,plain	Buy now
42	90201--12426 Washe, plate(663)	Buy now
43	95380--12600 Nut (707)	Buy now

Bracket 2

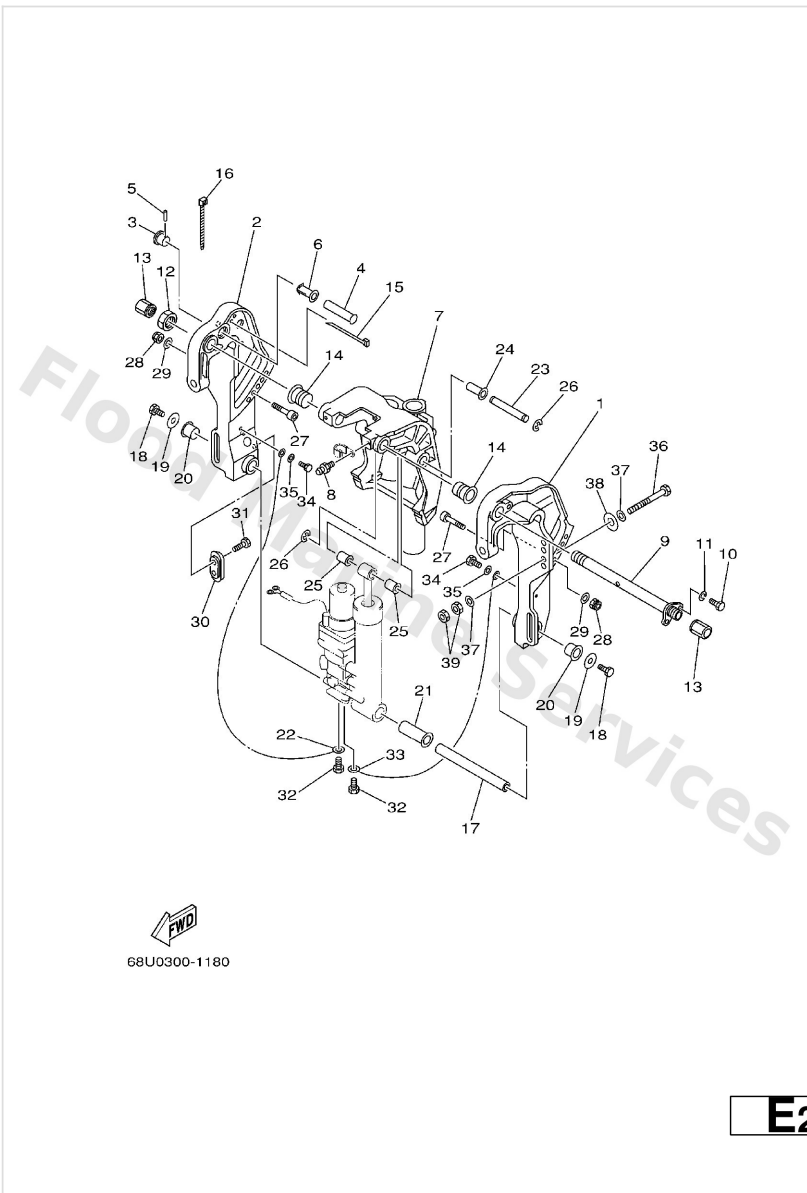


FWD
68U0300-1180

E2

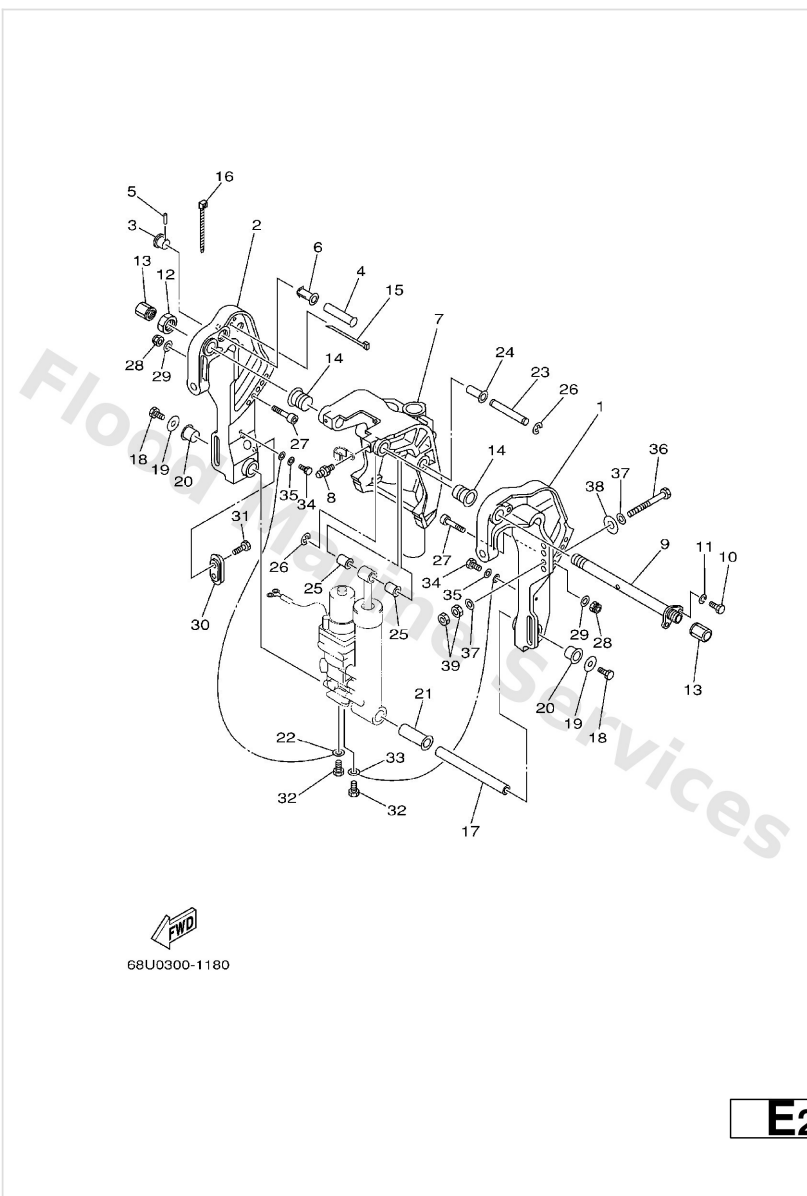
Ref	Part	
1	67C43111104D Bracket, clamp 1	Buy now
2	67C43112104D Bracket, clamp 2	Buy now
3	65W--43192--00 Knob, stopper	Buy now
4	65W--43191--00 Shaft, stopper	Buy now
5	91690--30018 926-51502-00 pin, spring (700)	Buy now
6	90386--14MA1 Bush	Buy now
7	68U43311104D Bracket Swivel	Buy now
8	93700--06M03 Nipple, grease(6a1)	Buy now
9	6K9--43131--01 Bolt, clamp bracket	Buy now
10	97095--08020 Bolt, hexagon	Buy now
11	92995--08100 Ybs67-8 washer, spring	Buy now
12	90185--22M11 Nut, self-locking	Buy now
13	6G5--43145--01 Cap, clamp bracket	Buy now
14	90386--22MA4 Bush	Buy now
15	90465--13M11 Clamp (6e5)	Buy now

Bracket 2



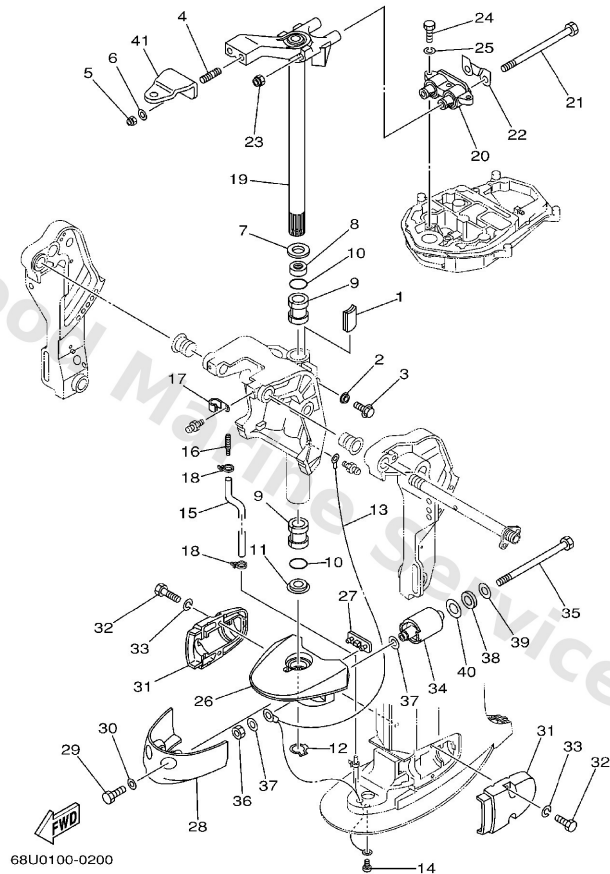
Ref	Part	
16	90465--11M10 Clamp	Buy now
17	90249--18M35 Pin, lower shock mount	Buy now
18	97080--08016 Bolt	Buy now
19	90201--08M00 Washer, plate(6e0)	Buy now
20	90386--18M44 Bushing (6g5)	Buy now
21	90386--18MA0 Bush	Buy now
22	6H1--82148--00 Wire, lead	Buy now
23	90249--12M38 Pin	Buy now
24	90381--12M10 Bush, solid	Buy now
25	90381--12M11 Bush, solid	Buy now
26	93430--10M00 Circlip	Buy now
27	90110--10M02 Bolt, hexagon socket head	Buy now
28	90185--10M13 Nut, self-locking	Buy now
29	92995--10600 Washer, plate	Buy now
30	65W--45251--00 Anode	Buy now

Bracket 2



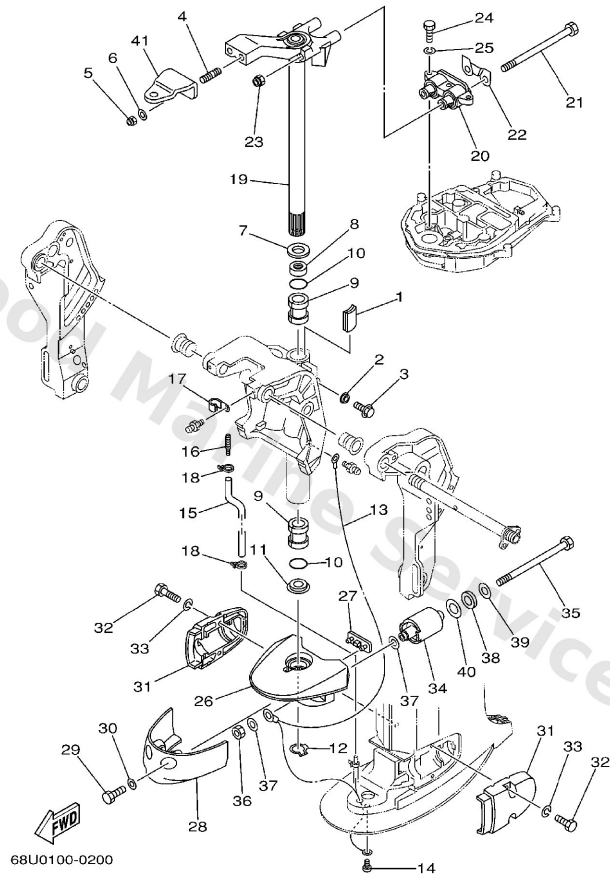
Ref	Part	
31	90101--06020 Bolt	Buy now
32	97085--06010 Bolt	Buy now
33	6U0--82127--00 Wire, lead 5	Buy now
34	97095--06014 Bolt(gj3)	Buy now
35	92995--06600 Washer, plain (646)	Buy now
36	90101--12M65 Bolt	Buy now
37	92995--12200 Ybs66-12 washer,plain	Buy now
38	90201--12426 Washe, plate(663)	Buy now
39	95380--12600 Nut (707)	Buy now

Bracket 3



Ref	Part	
1	6J8--42528--00 Plate, friction	Buy now
2	689--43373--01 Seal, damper	Buy now
3	90105--06M18 Bolt (689)	Buy now
4	90116--10M70 Bolt, stud	Buy now
5	90185--10051 Nut, self-locking	Buy now
6	92995--10600 Washer, plate	Buy now
7	90201--30M00 Washer, plate(6h1)	Buy now
8	90386--30M78 Bush(6h0)	Buy now
9	90386--30M77 Bush(6h0)	Buy now
10	93210--29M94 O-ring(6h1)	Buy now
11	90386--30M60 Bush(6j8)	Buy now
12	93410--28M06 Circlip (688)	Buy now
13	67C--82127--10 Wire, lead 2	Buy now
14	97885--06008 Screw, pan head(6a3)	Buy now
15	90445--07M53 Hose (I1160)	Buy now

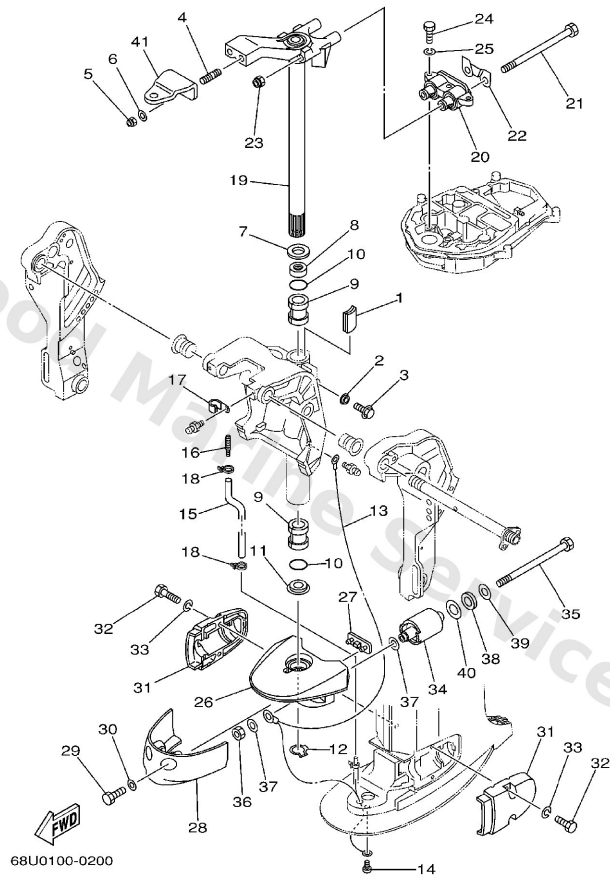
Bracket 3



E4

Ref	Part	
16	6E5--83558--00 End, nipple	Buy now
17	90465--08M07 Clamp (1e6)	Buy now
18	90465--11M10 Clamp	Buy now
19	68U42510104D Steering bracket assembly	Buy now
20	67C44514104D Mount damper, upper side	Buy now
21	90101--08M15 Bolt	Buy now
22	66T--44526--30 Plate	Buy now
23	90185--08045 Nut, self-locking	Buy now
24	97075--08030 Bolt, hexagon (fj1)	Buy now
25	92995--08100 Ybs67-8 washer, spring	Buy now
26	67C--44551--10--4D Housing, lower mount rubber	Buy now
27	67C4457500 Damper, lower mount rubber	Buy now
28	67C--44553--00--4D Cover, lower mount	Buy now
29	97095--08020 Bolt, hexagon	Buy now
30	92995--08600 Washer, plain (663)	Buy now

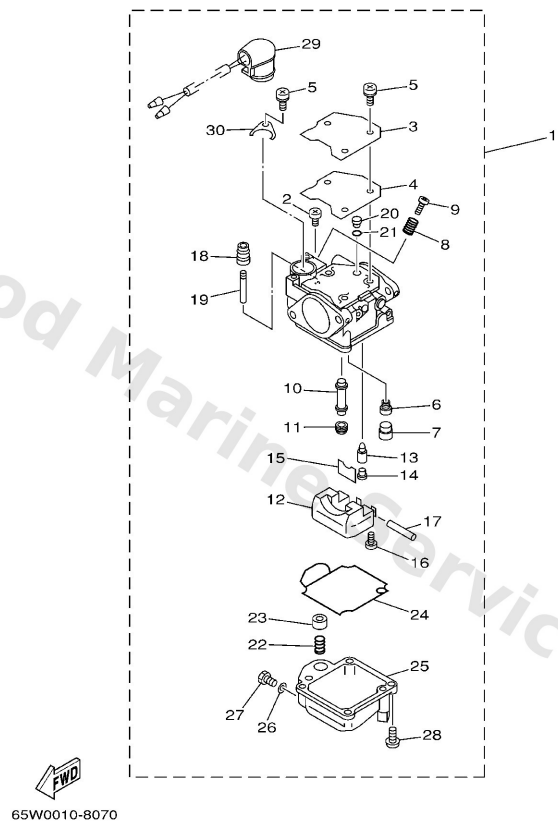
Bracket 3



E4

Ref	Part	
31	67C44552004D Housing, lower mount rubber	Buy now
34	67C445551194 Mount damper, lower side X	Buy now
34	68U445551194 Mount damper, lower side L	Buy now
35	90109--12MA3 Bolt	Buy now
36	95380--12700 Nut(6t4)	Buy now
37	90201--12M16 Washer, plate (679)	Buy now
38	90202--21100 Washer plate (663)	Buy now
39	90201--13M19 Washer, plate (663)	Buy now
40	90201--22M05 Washer, plate	Buy now
41	65W--48511--00 Hook, steering	Buy now

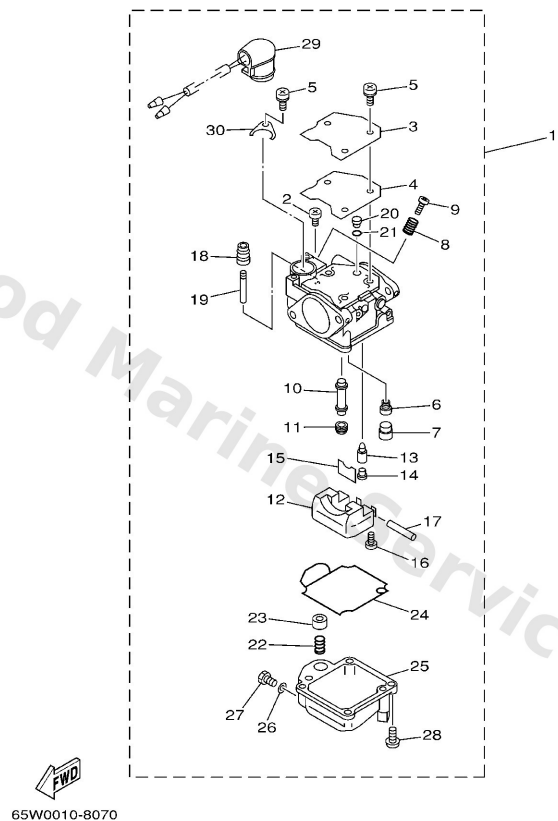
Carburetor



B4

Ref	Part	
1	65W--14901--00 Carburetor assembly 1	Buy now
2	98580--04006 Screw, pan head (7h3)	Buy now
3	65W--14572--00 Plate	Buy now
4	65W--14126--00 Gasket	Buy now
5	97803--04010 Screw, pan head (e56)	Buy now
6	676--14948--07 Jet (#50)	Buy now
7	679--14966--00 Rubber cap	Buy now
8	90501--10326 Spring coil(663)(carb)	Buy now
9	63V--14523--00 Screw, stop	Buy now
10	65W--14947--00 Jet Needle	Buy now
11	65W--14943--29 Jet, main (#112)	Buy now
12	63V--14985--00 Float	Buy now
13	6G1--14546--00 Valve, needle	Buy now
14	676--14186--00 Pin, valve	Buy now
15	663--14159--00 Clip	Buy now

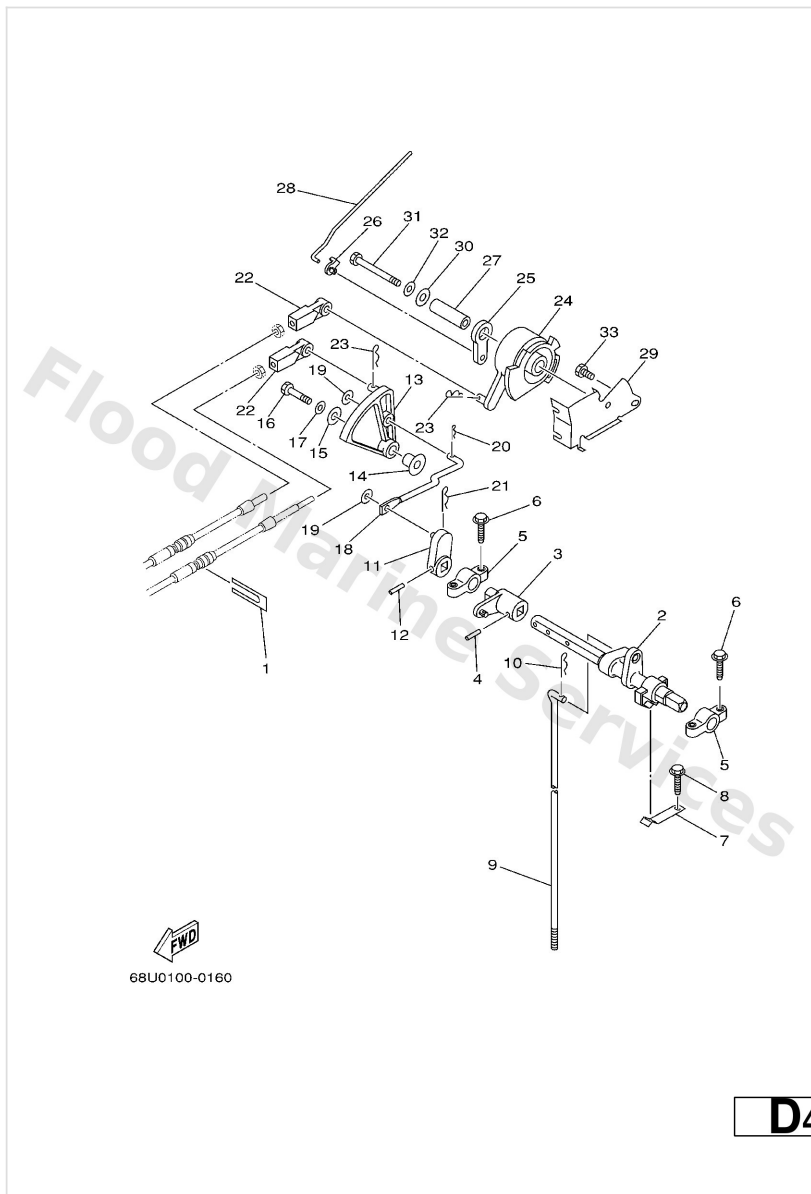
Carburetor



B4

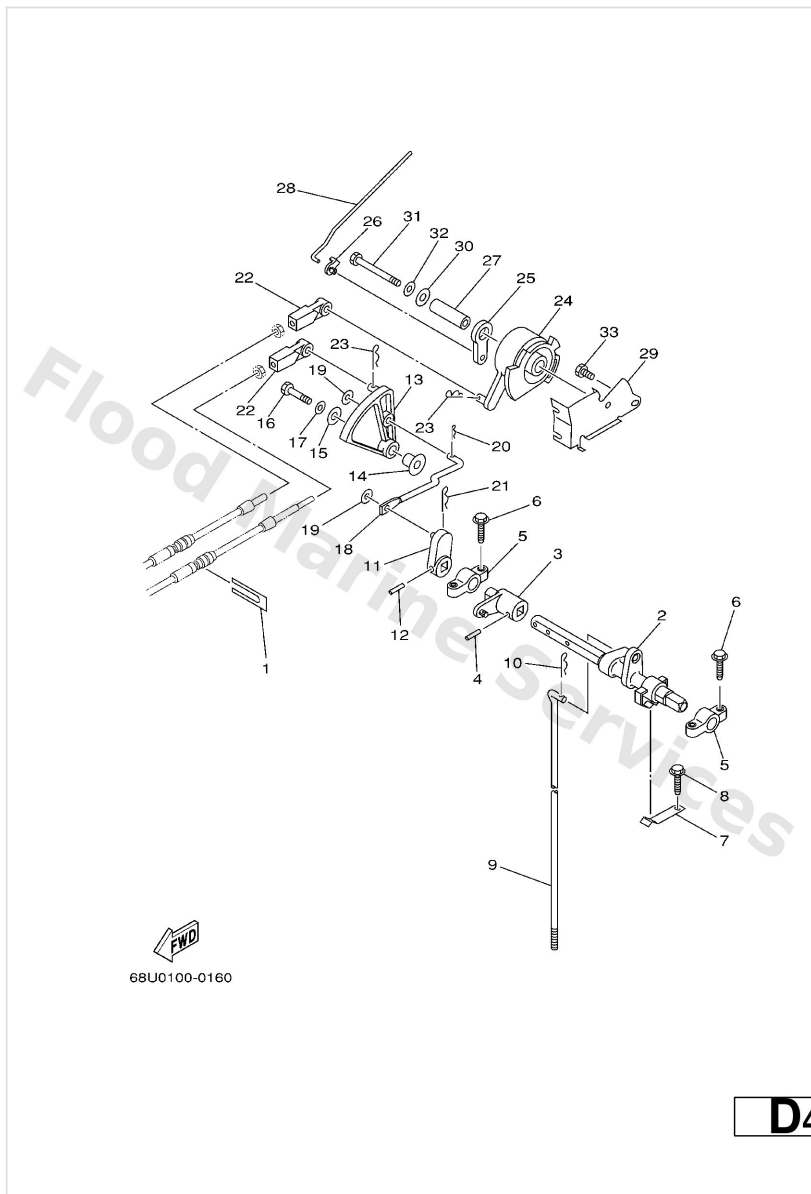
Ref	Part	
16	98580--04008 Screw, pan head (713)	Buy now
17	6H4--14548--00 Pin, float arm	Buy now
18	65W--14373--00 Cover, plunger cap	Buy now
19	65W--14379--00 Rod, starter	Buy now
20	65W--1414F--00 Jet, pilot (# 52)	Buy now
21	65W--14147--00 O-ring	Buy now
22	65W--14335--00 Spring, plunger	Buy now
23	65W--14371--00 Plunger, starter	Buy now
24	65W--14384--00 Gasket, float chamber	Buy now
25	65W--14980--00 Body, float chamber	Buy now
26	65W--14398--00 Washer	Buy now
27	65W--14992--00 Screw, drain	Buy now
28	97980--04114 Screw, pan head(ga5)	Buy now
29	65W1438000 Prime starter assembly	Buy now
30	65W--14346--00 Plate	Buy now

Control



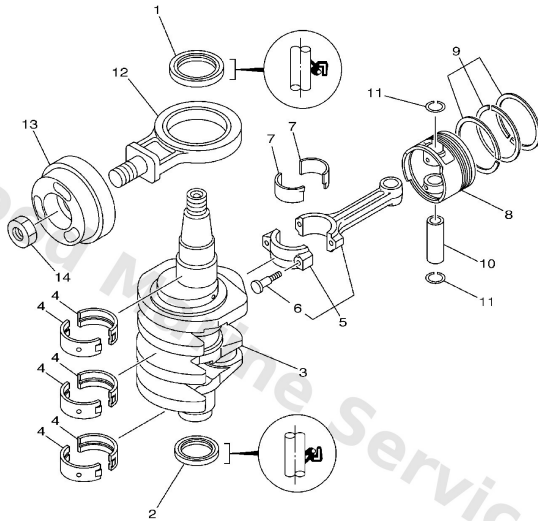
Ref	Part	
1	6H3--48538--00 Clamp, cable	Buy now
2	65W--44121--00 Lever, shift rod	Buy now
3	65W--44122--00 Bushing, Shift Rod Lever	Buy now
4	90254--03M05 Pin, spring	Buy now
5	6F5--41662--00 Bracket 2	Buy now
6	90109--06M81 Bolt	Buy now
7	65W--44116--00 Spring	Buy now
8	90109--06M86 Bolt	Buy now
9	68U4414310 Rod, shift	Buy now
10	90468--18008 Clip 620436610000	Buy now
11	65W--44142--00 Joint	Buy now
13	68U4412500 Lever Shift Rod	Buy now
14	90387--06M29 Collar (6a0)	Buy now
15	90201--06M31 Washer (6a0)	Buy now
16	97095--06025 Bolt	Buy now

Control



Ref	Part	
17	92995--06600 Washer, plain (646)	Buy now
18	65W--44192--00 Joint, rod 1	Buy now
19	90201--05M06 Washer, plate(61u)	Buy now
20	90468--10005 Pin, hair 6264123500	Buy now
22	663--48344--00 Cable end, remote control	Buy now
24	68U4163800 Pulley	Buy now
25	65W--41283--00 Lever, free accel.	Buy now
26	661--41262--02 Joint, choke lever	Buy now
27	90387--06M08 Collar	Buy now
28	65W4121100 Link Accel.	Buy now
29	65W--14497--01 Stay, Throttle Wire	Buy now
31	97095--06055 Bolt, hexagon w/w deep recess	Buy now
33	97095--06010 Bolt	Buy now

Crankshaft. Piston

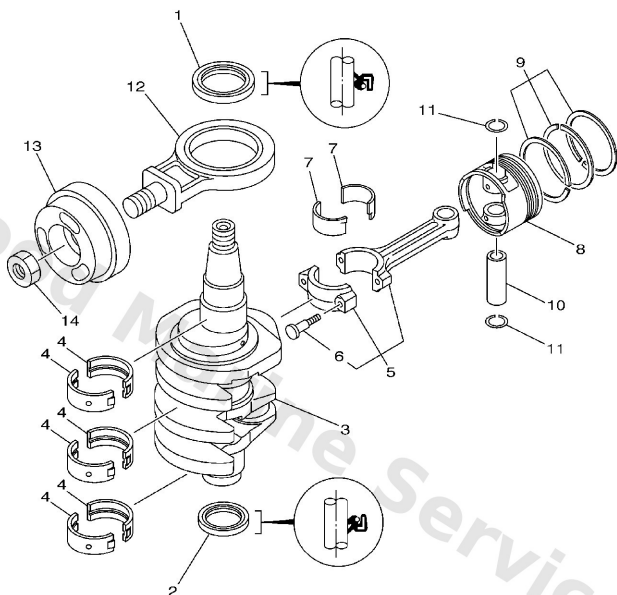


65W0010-0031

A7

Ref	Part	
1	93102--43M42 Oil seal(62y)	Buy now
2	93102--35M47 Oil seal(62y)	Buy now
3	65W1141101 Crankshaft	Buy now
4	62Y--11416--00 Plane bearing, crankshaft 1 UR BROWN	Buy now
4	62Y--11416--10 Plane bearing, crankshaft 1 UR BLACK	Buy now
4	62Y--11416--20 Plane bearing, crankshaft 1 UR BLUE	Buy now
5	67C1165000 Connecting rod assembly	Buy now
6	62Y--11654--00 Bolt, connecting rod	Buy now
7	62Y--11656--00 Plane bearing, connecting rod UR BROWN	Buy now
7	62Y--11656--10 Plane bearing, connecting rod UR BLACK	Buy now
7	62Y--11656--20 Plane bearing, connecting rod UR BLUE	Buy now
8	65W--11635--00 Piston (0.25mm o/s) AP	Buy now
8	65W--11636--00 Piston (0.50mm o/s) AP	Buy now
8	65W116310096 Piston (std)	Buy now
9	67C--11603--00 Piston ring set (std)	Buy now

Crankshaft. Piston

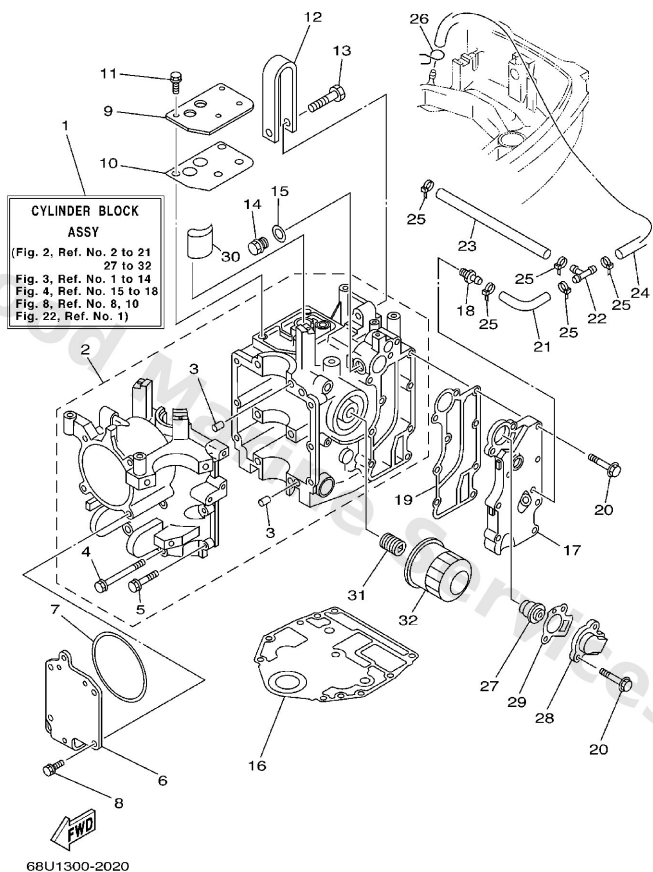



65W0010-0031

A7

Ref	Part	
9	67C--11604--00 Piston ring set (0.25mm o/s) AP	Buy now
9	67C--11605--00 Piston ring set (0.50mm o/s) AP	Buy now
10	62Y--11633--00 Pin, piston	Buy now
11	93450--17129 Circlip(1ar)	Buy now
12	65W--11665--00 Con-rod assembly, balance	Buy now
13	65W--11642--11 Piston, Balance	Buy now
14	90170--20137 Nut, hexagon(663)	Buy now

Cylinder. Crankcase 1

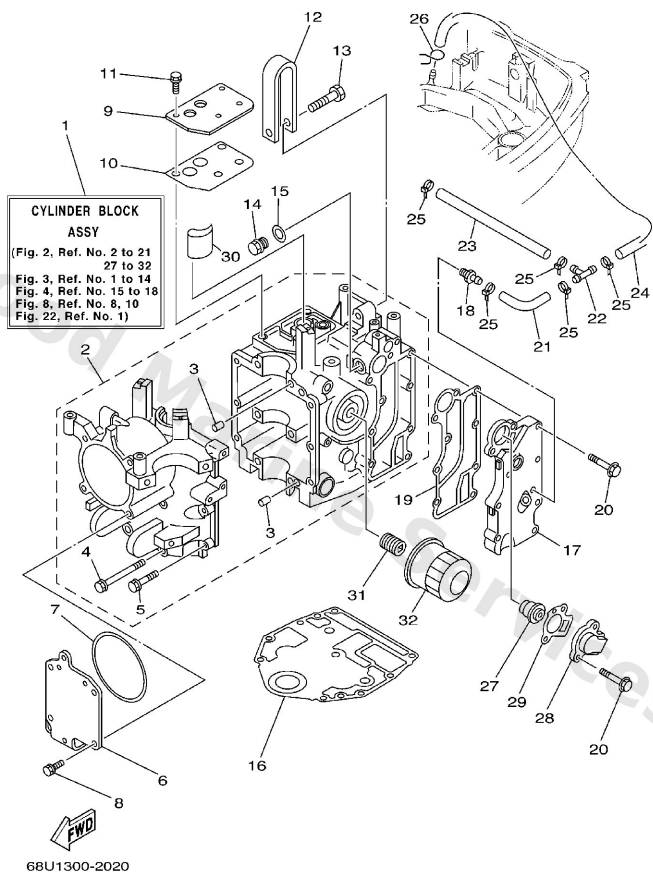


68U1300-2020

A5

Ref	Part	
3	99530--08012 Pin, dowel(6g8)	Buy now
4	90119--08M01 Bolt, with washer(62y)	Buy now
5	90119--06MA5 Bolt, with washer	Buy now
6	65W--15121--00 Crankcase 2	Buy now
7	65W--15663--00 Seal	Buy now
8	65W--12228--00 Bolt	Buy now
9	65W1116801 Cover Breather	Buy now
10	65W1116901 Gasket, breather cover	Buy now
12	65W--11119--00 Hanger Engine	Buy now
13	90105--08M87 Bolt, washer based	Buy now
14	90340--14M06 Plug, straight screw(62y)	Buy now
15	90430--14115 Gasket (663)	Buy now
16	65W--11351--00 Gasket, cylinder	Buy now
18	62Y1248100 Pipe 1	Buy now
19	65W--41114--00 Gasket, exhaust outer cover	Buy now

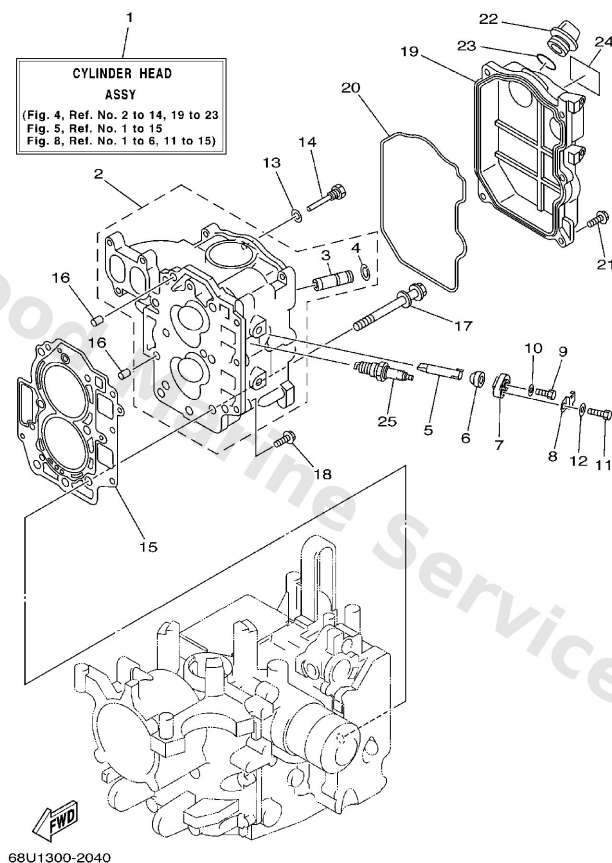
Cylinder. Crankcase 1



A5

Ref	Part	
21	90445--09068 Hose (I420)	Buy now
22	688--24378--00 Pipe, joint	Buy now
23	9044509095 Hose (L260)	Buy now
24	90445--09105 Hose (I420)	Buy now
25	90465--11M10 Clamp	Buy now
26	90467--08004 Clip, pipe 6162435600	Buy now
27	6G81241102 Thermostat	Buy now
28	6H3--12413--00--1S Cover, thermostat	Buy now
29	62Y--12414--00 Gasket, cover	Buy now
30	65W--13286--00 Cleaner	Buy now
31	90401--20M00 Bolt, union(62y)	Buy now
32	5GH--13440--00 Element assembly, oil cleaner	Buy now

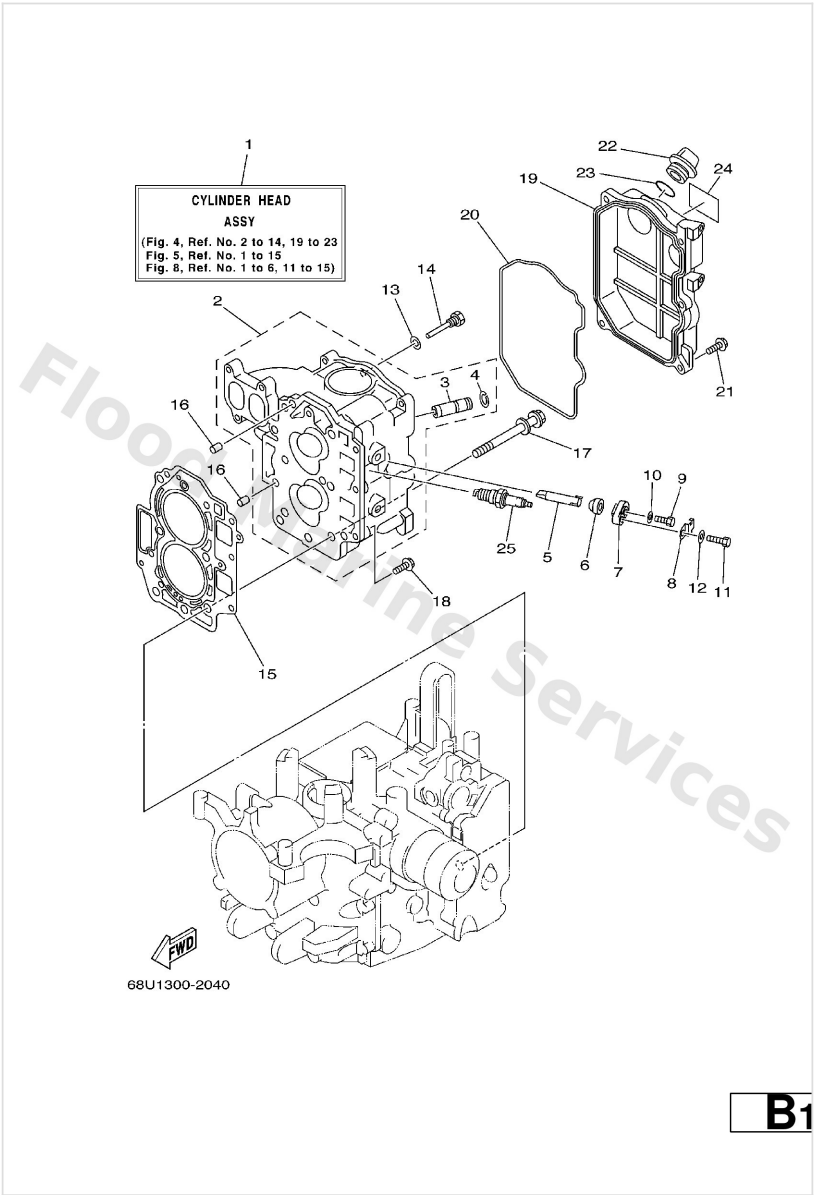
Cylinder. Crankcase 2



B1

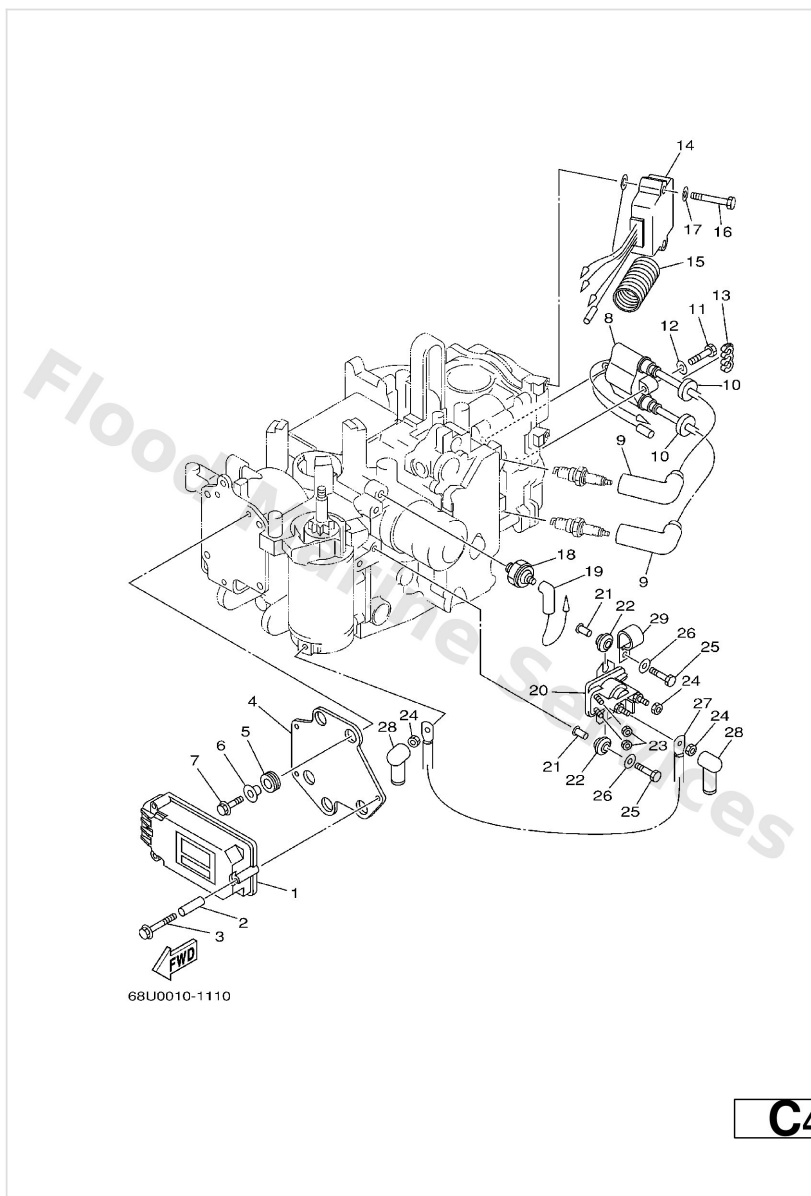
Ref	Part	
3	62Y--11133--10 Guide, valve 1	Buy now
4	93450--09M01 Circlip (6g8)	Buy now
5	62Y--11325--00 Anode	Buy now
6	66M--11328--00 Grommet, anode	Buy now
8	66M--12535--00 Plate	Buy now
9	97095--05012 Bolt, hexagon	Buy now
10	92995--05600 Washer, plain (646)	Buy now
11	97095--06020 Bolt(7u8)	Buy now
12	92995--06600 Washer, plain (646)	Buy now
13	90430--06014 Gasket 256113960000	Buy now
14	90109--06M65 Bolt(62y)	Buy now
15	65W1118111 Gasket, cylinder head 1	Buy now
16	99530--08012 Pin, dowel(6g8)	Buy now
17	90119--09M00 Bolt, with washer(62y)	Buy now
18	90119--06MA3 Bolt, with washer	Buy now

Cylinder. Crankcase 2



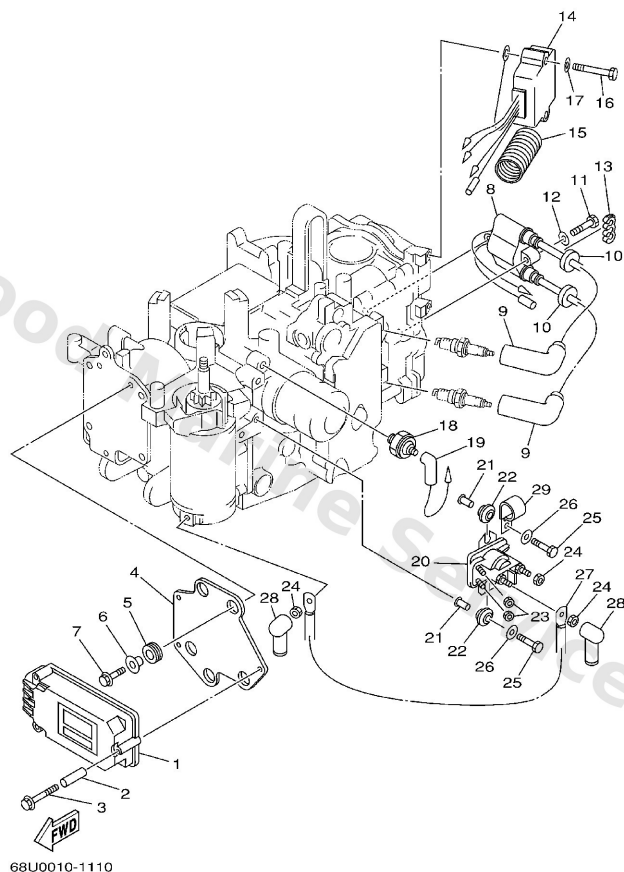
Ref	Part	
20	65W--11356--00 Seal, cylinder 2	Buy now
21	90119--06MA2 Bolt, with washer	Buy now
22	6G8--15363--00 Plug, oil	Buy now
23	93210--24M79 O-ring	Buy now
24	62Y1213860 Mark Caution	Buy now
25	94701--00375 Plug, spark (dpr6ea-9)(62y)	Buy now

Electrical 1



Ref	Part	
1	65W8554012 C.d.i. unit assembly	Buy now
2	65W8612900 Collar	Buy now
3	65W--8252V--00 Screw, special	Buy now
4	65W8554200 Bracket	Buy now
5	65W--85547--00 Damper	Buy now
6	65W--86129--10 Collar	Buy now
7	65W--8252V--10 Screw, special	Buy now
8	65W--85570--00 Ignition coil assembly	Buy now
9	6G8--82370--30 Plug cap assembly	Buy now
10	90480--25161 Grommet(656)	Buy now
11	97095--06030 Bolt(jf7)	Buy now
12	92995--06600 Washer, plain (646)	Buy now
13	90464--07M05 Clamp (6g5)	Buy now
14	65W--81960--00 Rectifier & regulator assembly	Buy now
15	6K3--83557--00 Tube	Buy now

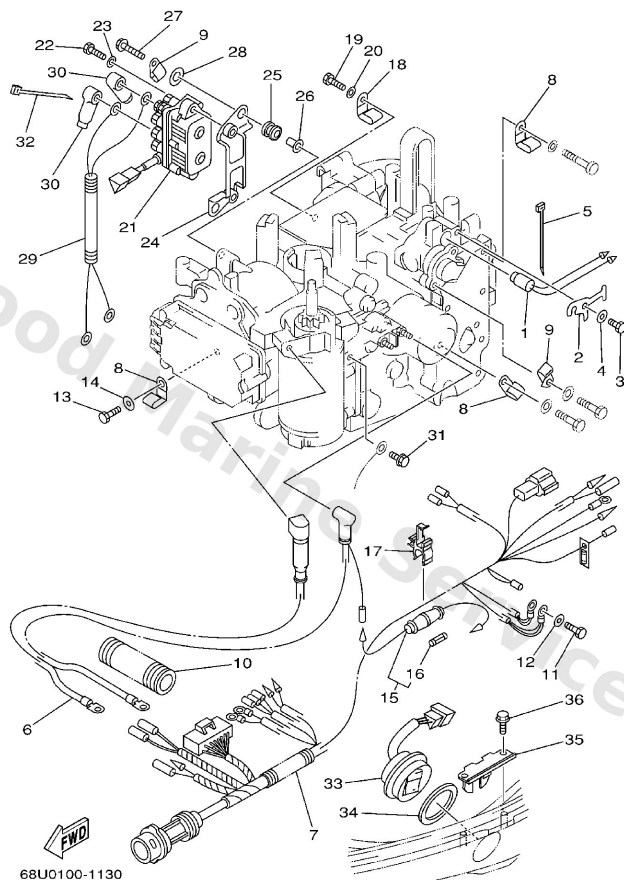
Electrical 1



C4

Ref	Part	
16	97095--06040 Bolt (682)	Buy now
18	65W--82504--00 Oil pressure switch assembly	Buy now
19	65W--82127--00 Wire, lead 2	Buy now
20	65W--81941--00 Starter relay assembly	Buy now
21	65W--8191C--00 Collar	Buy now
22	65W8192200 Grommet	Buy now
23	65W--8182A--00 Nut	Buy now
24	65W--8182B--00 Nut, special	Buy now
25	97095--06025 Bolt	Buy now
27	65W8211700 Wire, lead	Buy now
28	6G5--82119--10 Cover, lead wire	Buy now
29	65W--8339X--00 Clamp, cord	Buy now

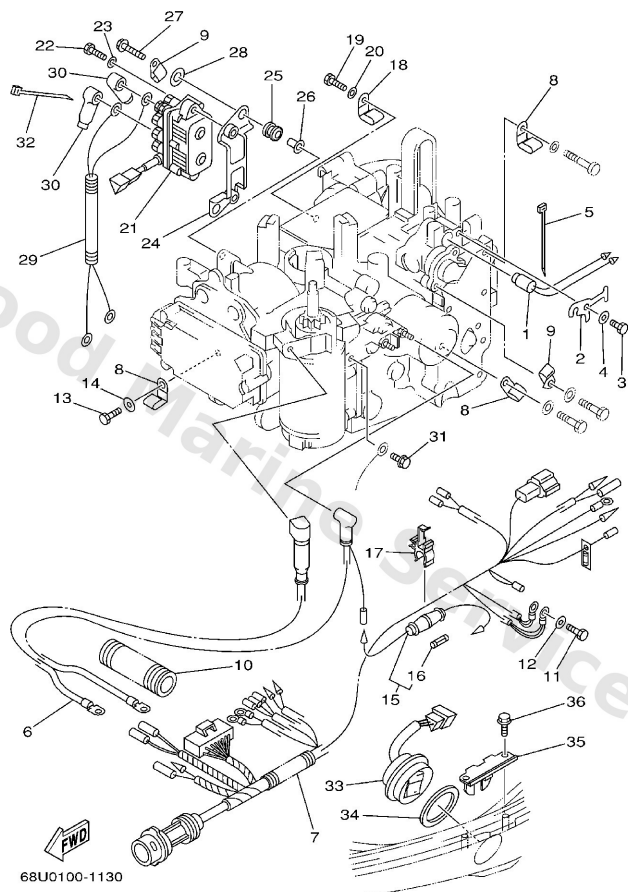
Electrical 2



C6

Ref	Part	
1	65W--85790--00 Thermosensor assembly	Buy now
2	65W--85757--00 Retainer	Buy now
3	97095--06012 Bolt(gh1)	Buy now
4	92995--06600 Washer, plain (646)	Buy now
5	90465--11M10 Clamp	Buy now
6	65W--82105--00 Battery cable	Buy now
7	65W--82590--10 Wire Harness assembly (7P)	Buy now
7	65W--82590--30 Wire Harness assembly	Buy now
8	90465--08M08 Clamp (6e5)	Buy now
9	90465--06M88 Clamp	Buy now
10	6N7--83557--00 Tube I.DIA.) 22MM	Buy now
11	97095--06016 Bolt, hexagon deep recess	Buy now
13	97095--05016 Bolt(6a1)	Buy now
14	92995--05600 Washer, plain (646)	Buy now
15	6G8--82150--00 Fuse holder assembly	Buy now

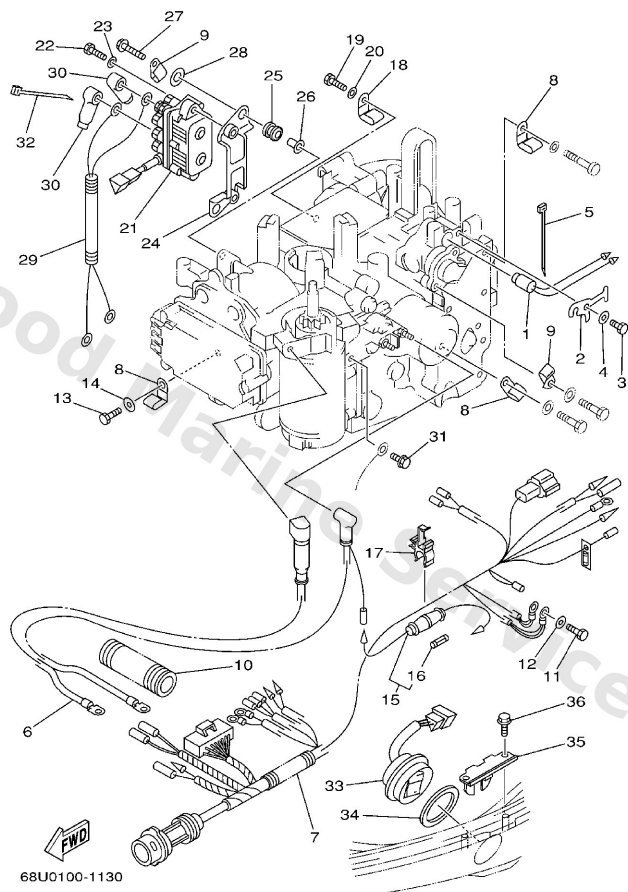
Electrical 2



C6

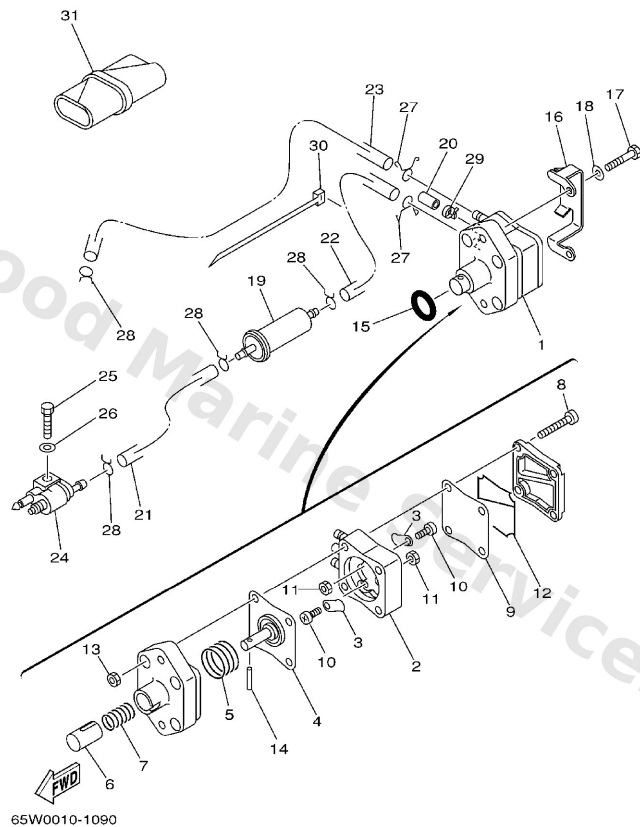
Ref	Part	
16	663--82151--00 Fuse	Buy now
17	6G5--82152--00 Holder, fuse	Buy now
21	61A--81950--00 Relay assembly	Buy now
22	97075--06020 Bolt(7u8)	Buy now
24	65W8194800 Bracket	Buy now
25	6A0--82317--00 Damper, ignition coil	Buy now
26	624--42542--00 Collar	Buy now
27	95895--06030 Bolt, flange deep recess	Buy now
28	90201--12M16 Washer, plate (679)	Buy now
29	65W--81949--00 Wire Lead	Buy now
30	682--82119--01 Cover, lead wire	Buy now
31	97575--06516 Bolt, hexagon w/w deep recess	Buy now
33	6H1--82563--10 Trim & tilt switch assembly	Buy now
34	6E5--82587--00 Gasket	Buy now
35	62Y8361400 Bracket	Buy now

Electrical 2



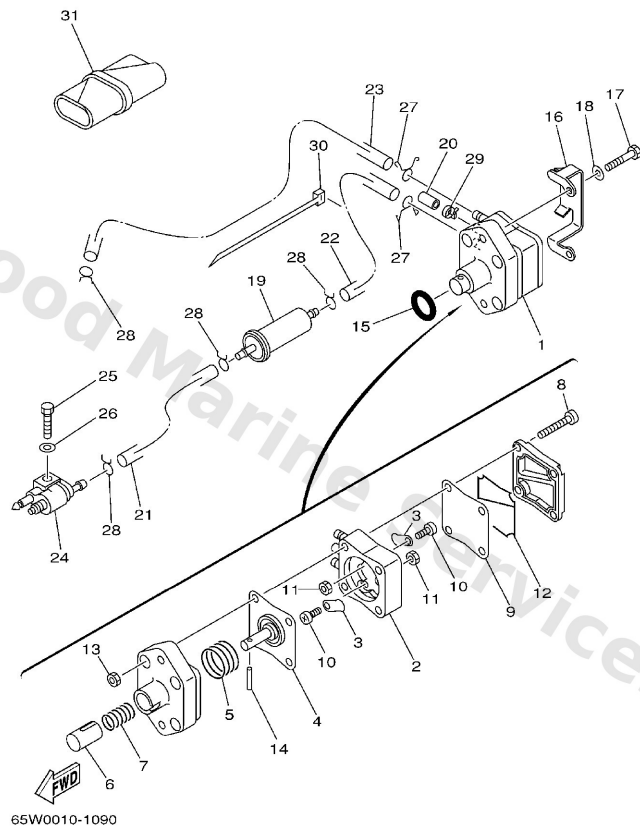
Ref	Part	
36	90109--06M86 Bolt	Buy now

Fuel



Ref	Part	
1	62Y--24410--02 Fuel pump assembly	Buy now
2	62Y2441300 Body 4	Buy now
3	62Y--24421--01 Valve, check	Buy now
4	62Y--24411--02 Diaphragm	Buy now
5	62Y--24423--00 Spring, diaphragm	Buy now
6	62Y--13131--01 Plunger	Buy now
7	62Y--24454--00 Spring	Buy now
8	62Y--24444--00 Screw	Buy now
9	62Y--24471--00 Diaphragm	Buy now
10	6A0--14325--00 Screw, pan head	Buy now
11	95380--03600 Nut (6g8)	Buy now
12	62Y--24452--00 Packing	Buy now
13	95380--05600 Nut, hexagon (663)	Buy now
14	62Y--24374--01 Pin	Buy now
15	93210--24M79 O-ring	Buy now

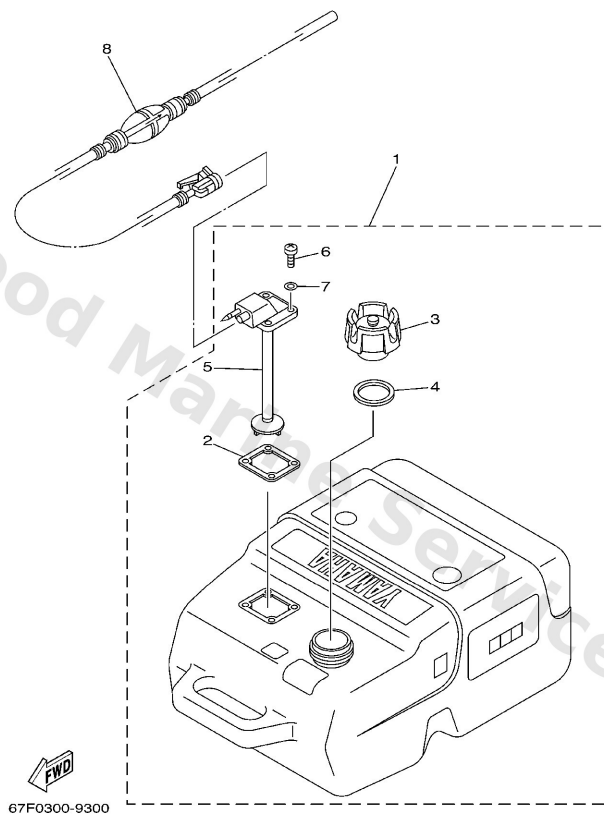
Fuel



B7

Ref	Part	
16	65W2447400 Cover	Buy now
17	97095--06030 Bolt(jf7)	Buy now
18	92995--06600 Washer, plain (646)	Buy now
19	65W--24251--00 Strainer 1	Buy now
20	65W--24481--00 Plug	Buy now
21	90445--10M33 Hose (l1040)	Buy now
22	90445--10M03 Hose (l400)	Buy now
23	9044510M43 Hose (l400)	Buy now
24	6G1--24304--02 Fuel pipe joint comp. 1	Buy now
25	97095--06025 Bolt	Buy now
27	90467--10M04 Clip, pipe 1 (6e9)	Buy now
28	90467--09M03 Clip(6k8)	Buy now
29	90465--11M10 Clamp	Buy now
30	90465--13M18 Clamp	Buy now
31	62Y--28100--00 Tool kit	Buy now

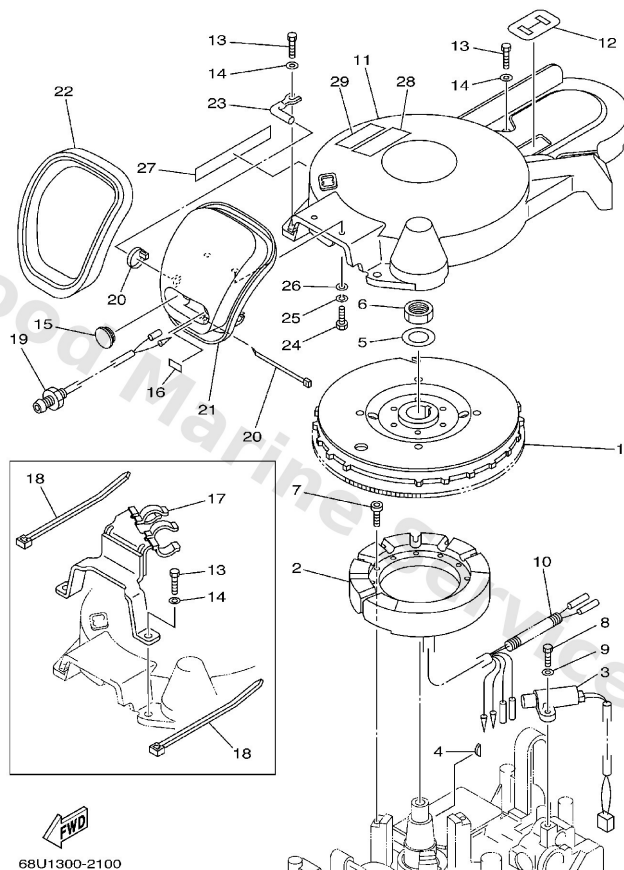
Fuel Tank



A6

Ref	Part	
1	6YK--24201--01 Fuel Tank assembly (25L) AP PLASTIC, 25L,	Buy now
2	6YL--24268--01 Gasket, fuel meter	Buy now
3	6YK--24610--00 Cap assembly WITH INDICATOR	Buy now
4	6YL--24641--00 Gasket, cap 1	Buy now
5	6YK--24260--01 Fuel meter assembly	Buy now
6	90157--05M16 Screw, pan head	Buy now
7	6YL--24329--00 Seal	Buy now
8	6YL--24306--52 Fuel pipe comp. 1 AP	Buy now

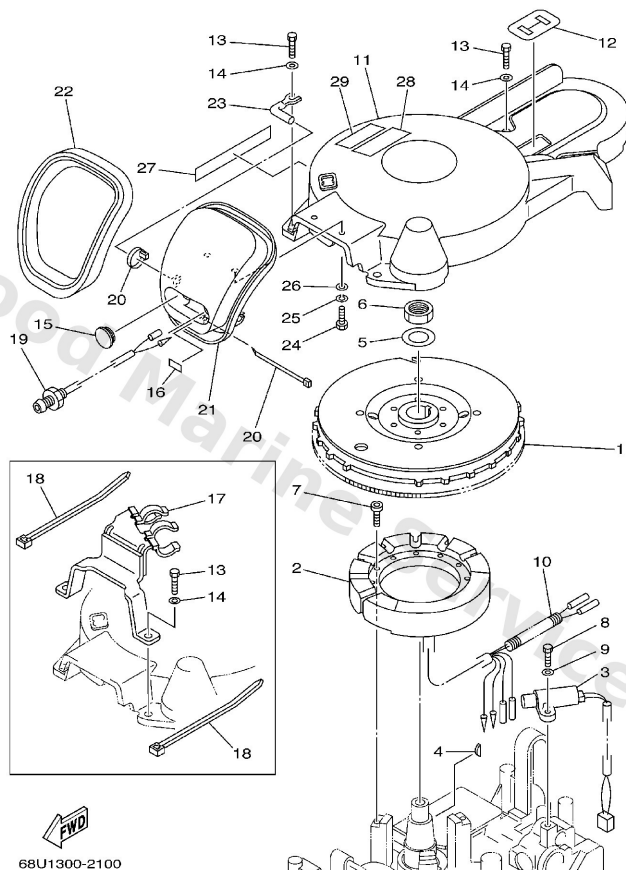
Generator



C2

Ref	Part	
1	65W8555001 Rotor assembly	Buy now
2	65W--85510--10 Stator assembly	Buy now
3	65W--85580--00 Coil, pulser	Buy now
4	65W--11545--00 Key, woodruff	Buy now
5	90201--21M18 Washer, plate (663)	Buy now
6	90170--20137 Nut, hexagon(663)	Buy now
7	91380--05030 Bolt,socket	Buy now
8	97095--05016 Bolt(6a1)	Buy now
9	92995--05600 Washer, plain (646)	Buy now
10	90446--10M82 Hose	Buy now
11	65W--81337--00 Cover Flywheel	Buy now
12	65W--81639--00 Cover	Buy now
13	97095--06025 Bolt	Buy now
14	92995--06600 Washer, plain (646)	Buy now
15	6G1--42725--00 Grommet	Buy now

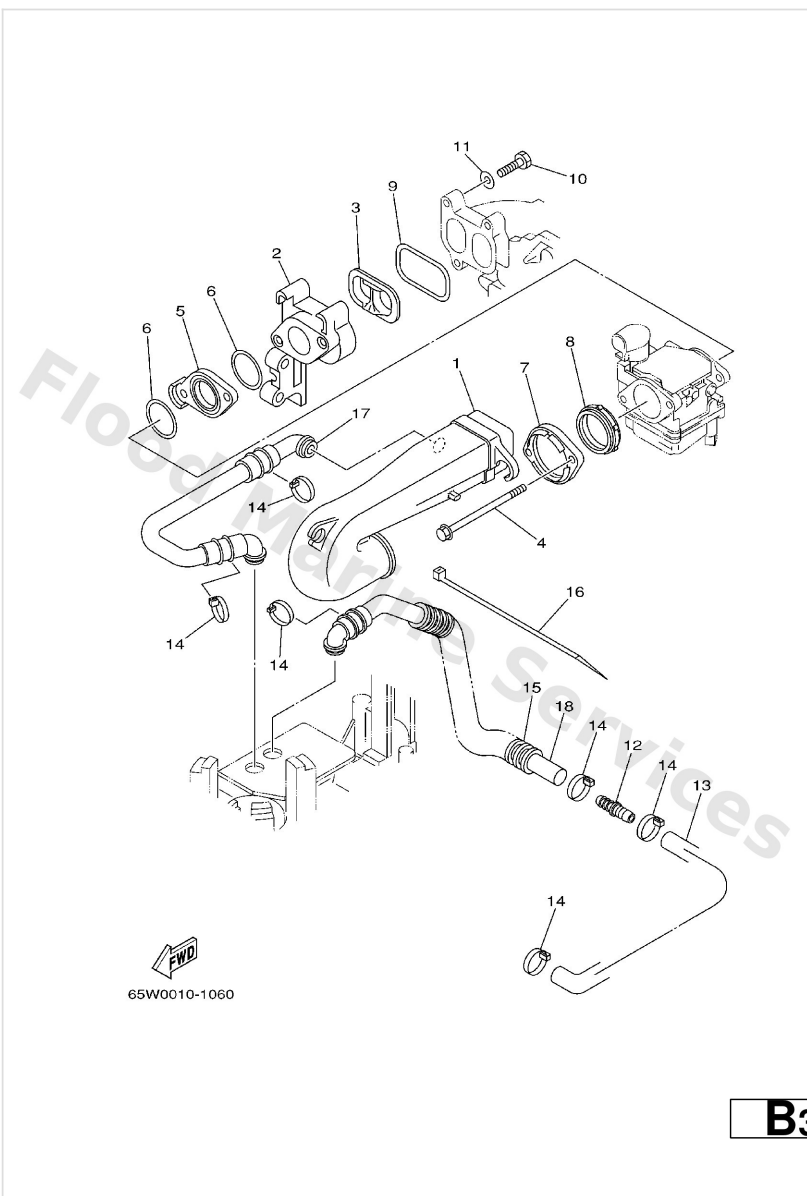
Generator



C2

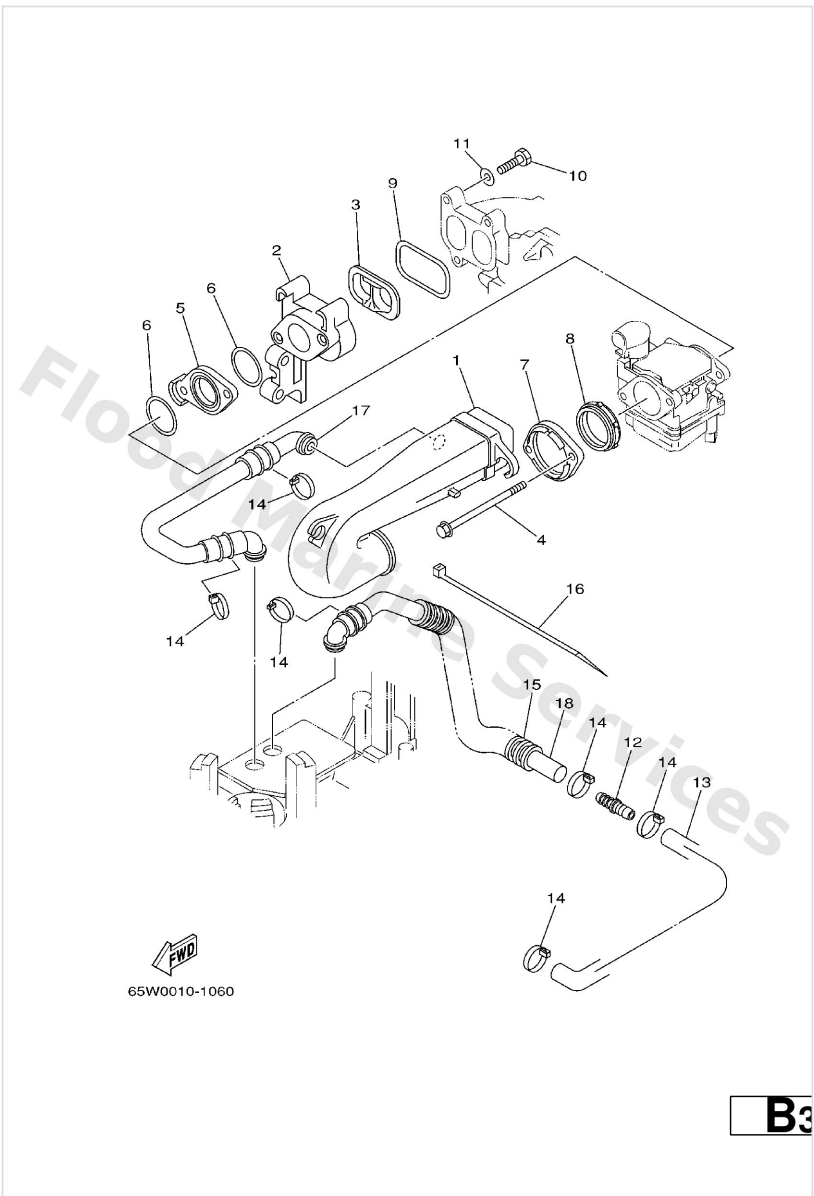
Ref	Part	
16	65W--84342--00 Seat, emblem	Buy now
17	65W8259410 Clamp	Buy now
18	90465--13M18 Clamp	Buy now
19	65W--85410--01 Emergency signal light assembly	Buy now
20	90465--11M10 Clamp	Buy now
21	65W--15758--10 Guide Rope	Buy now
22	65W--15762--00 Seal, rubber 2	Buy now
23	65W1577100 Stay 1	Buy now
24	97095--06020 Bolt(7u8)	Buy now
25	92995--06100 Washer(6a1)	Buy now
27	65W1343760 Mark, caution	Buy now
28	6A1--83625--41 Mark 5	Buy now
29	6A1--83625--51 Mark 5	Buy now

Intake



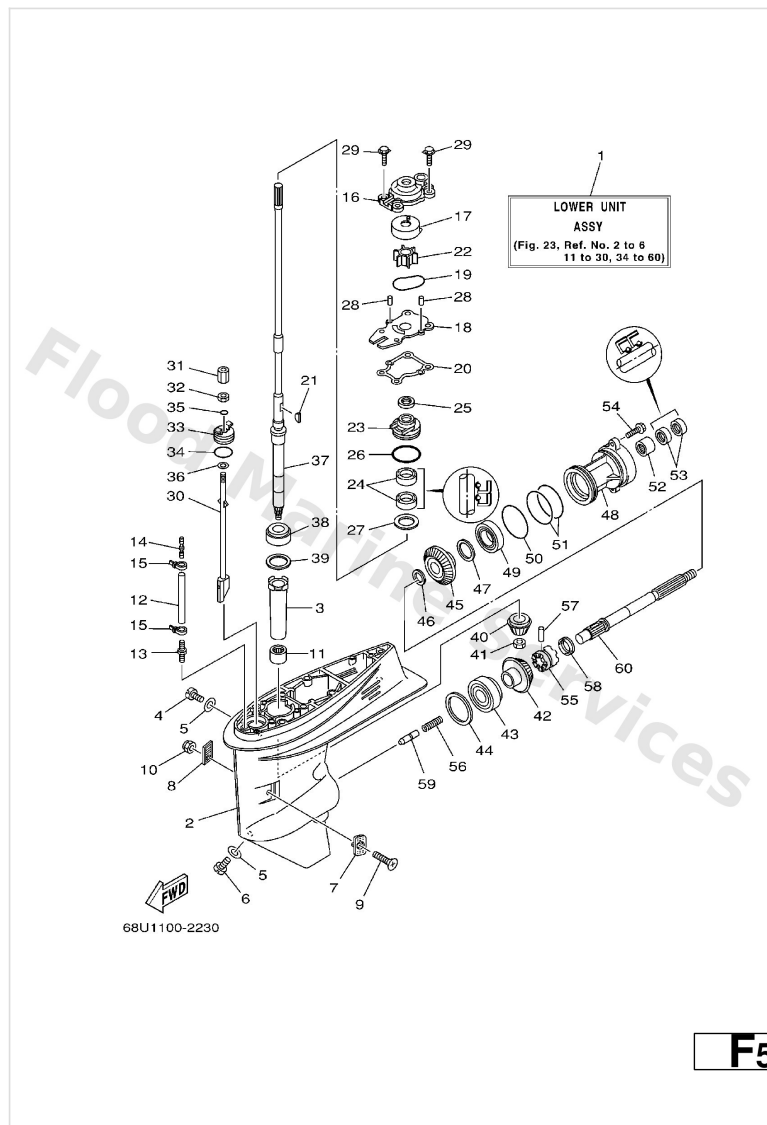
Ref	Part	
1	65W--14440--00 Silencer assembly, intake	Buy now
2	65W--13640--00 Manifold	Buy now
3	65W--13323--00 Insert	Buy now
4	65W--14496--00 Bolt	Buy now
5	65W1427100 Insulator	Buy now
6	65W--14198--00 Gasket	Buy now
7	65W--14262--00 Flange	Buy now
8	65W1445710 Seal	Buy now
9	65W1364500 Gasket, manifold 1	Buy now
10	97095--06025 Bolt	Buy now
11	92995--06600 Washer, plain (646)	Buy now
12	65W2437700 Pipe, joint 3	Buy now
13	65W1539710 Pipe	Buy now
14	90465--13M36 Clamp(6h4)	Buy now
15	90446--24M54 Hose	Buy now

Intake



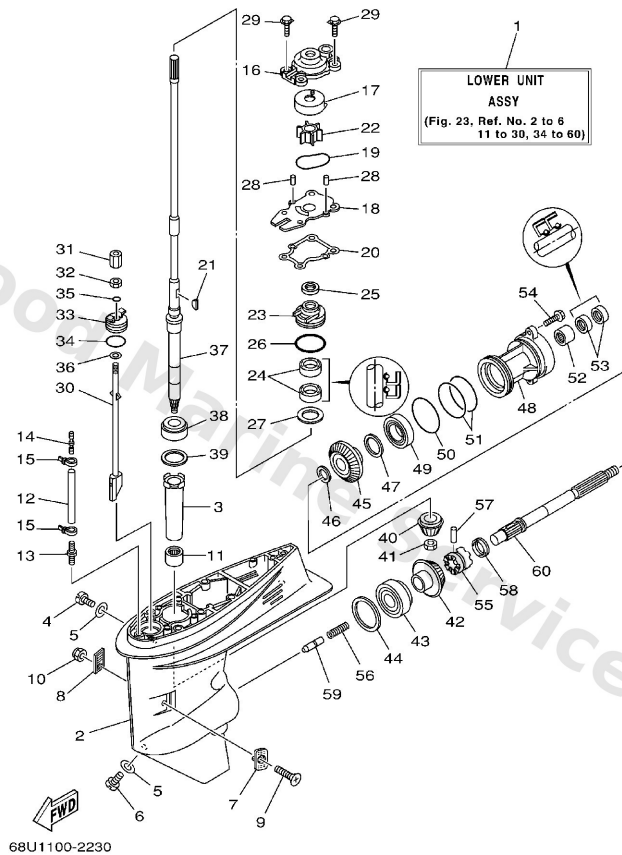
Ref	Part	
16	90465--11M52 Clamp(6e7)	Buy now
17	65W1537000 Breather assembly	Buy now
18	65W1537010 Breather assembly	Buy now

Lower Casing. Drive 1



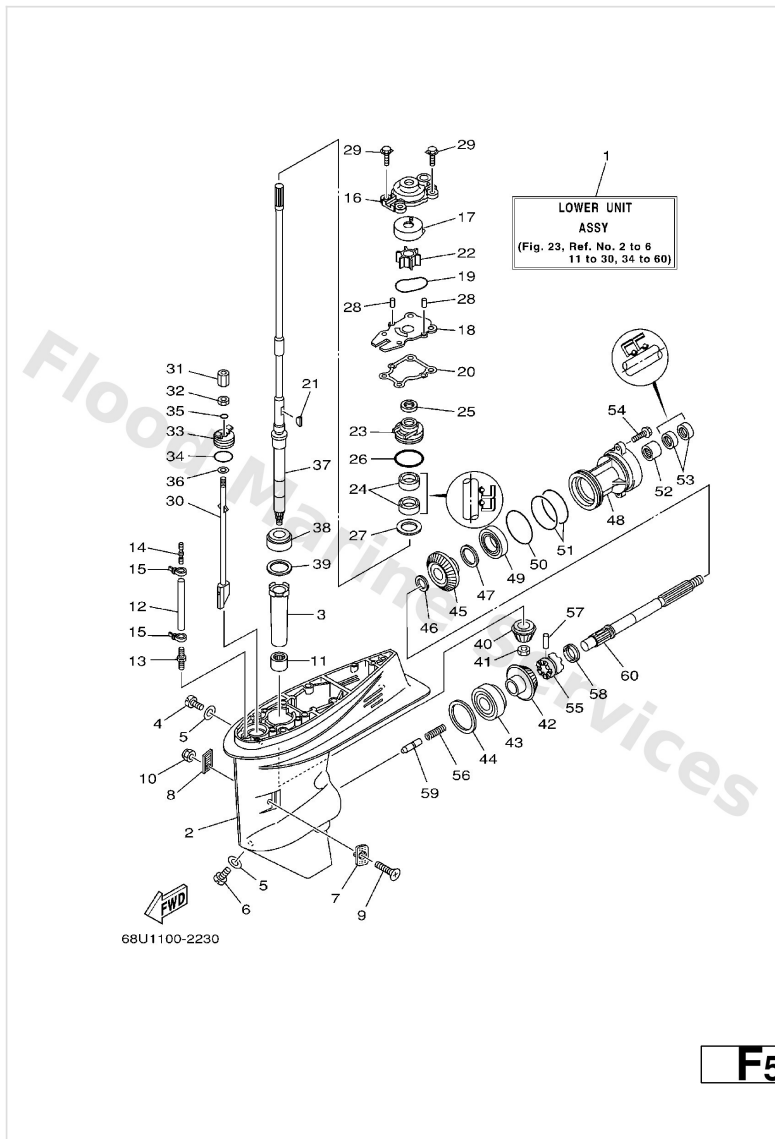
Ref	Part	
1	68U45300114D Lower Unit assembly L	Buy now
1	68U45300214D Lower unit assembly X	Buy now
2	67C--45301--00--4D Casing, lower	Buy now
3	6H4--45536--00 Sleeve, drive shaft	Buy now
4	90340--08002 Plug, straight screw	Buy now
5	90430--08020 Gasket	Buy now
6	688--45341--10 Plug, drain	Buy now
7	63D--45214--00 Cover, water inlet	Buy now
8	63D--45215--00 Cover, water inlet	Buy now
9	90142--05M06 Screw, countersunk	Buy now
10	95380--05600 Nut, hexagon (663)	Buy now
11	93315--32224 Brg,cyl-cal roller 42.2g nk	Buy now
12	90445--07M31 Hose (I200) X	Buy now
12	90445--07ME8 Hose (I250) L	Buy now
13	6E5--45378--00 Nipple, hose	Buy now

Lower Casing. Drive 1



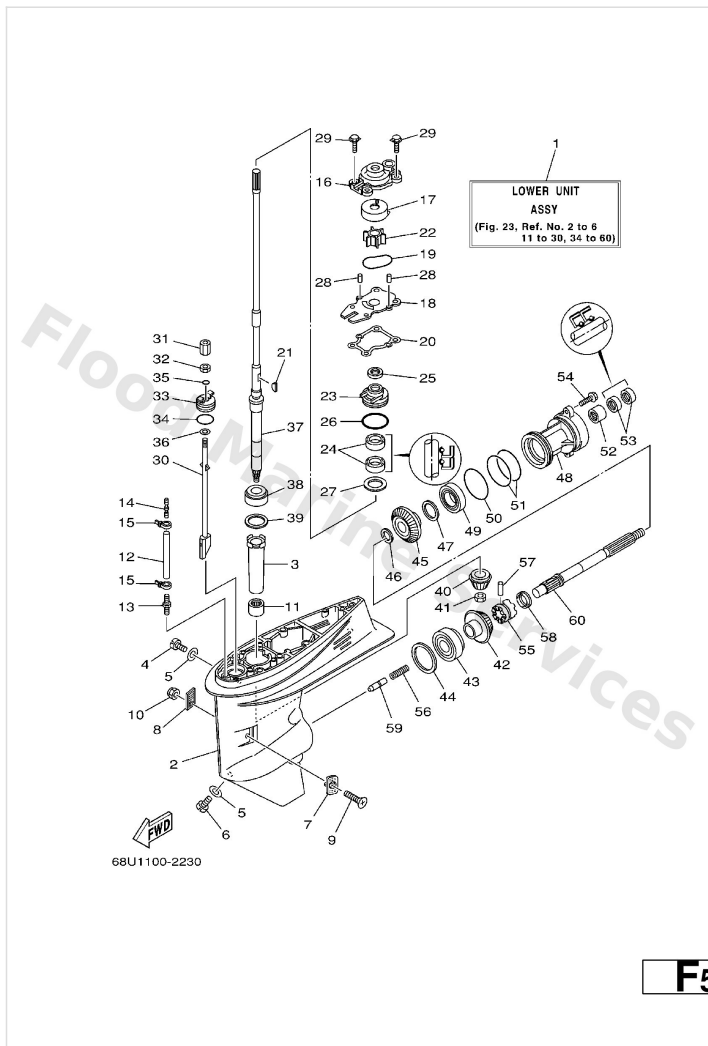
Ref	Part	
14	6E5--83558--00 End, nipple	Buy now
14	6E5--83558--10 End, nipple	Buy now
15	90465--11M10 Clamp	Buy now
16	66T--44311--00 Housing, water pump	Buy now
17	63D--44322--00 Insert, cartridge	Buy now
18	66T--44323--00 Outer plate, cartridge	Buy now
19	93210--59MG7 O-ring	Buy now
20	63D--44316--00 Gasket, water pump	Buy now
21	90280--03M03 Key, woodruff (697)	Buy now
22	6H4--44352--02 Impeller	Buy now
23	63D--44341--00 Housing, water pump set	Buy now
24	93101--22M60 Oil seal	Buy now
25	66T--45344--01 Cover, oil seal	Buy now
26	93210--48MG8 O-ring	Buy now
27	90201--27M00 Washer, plate(62x)	Buy now

Lower Casing. Drive 1



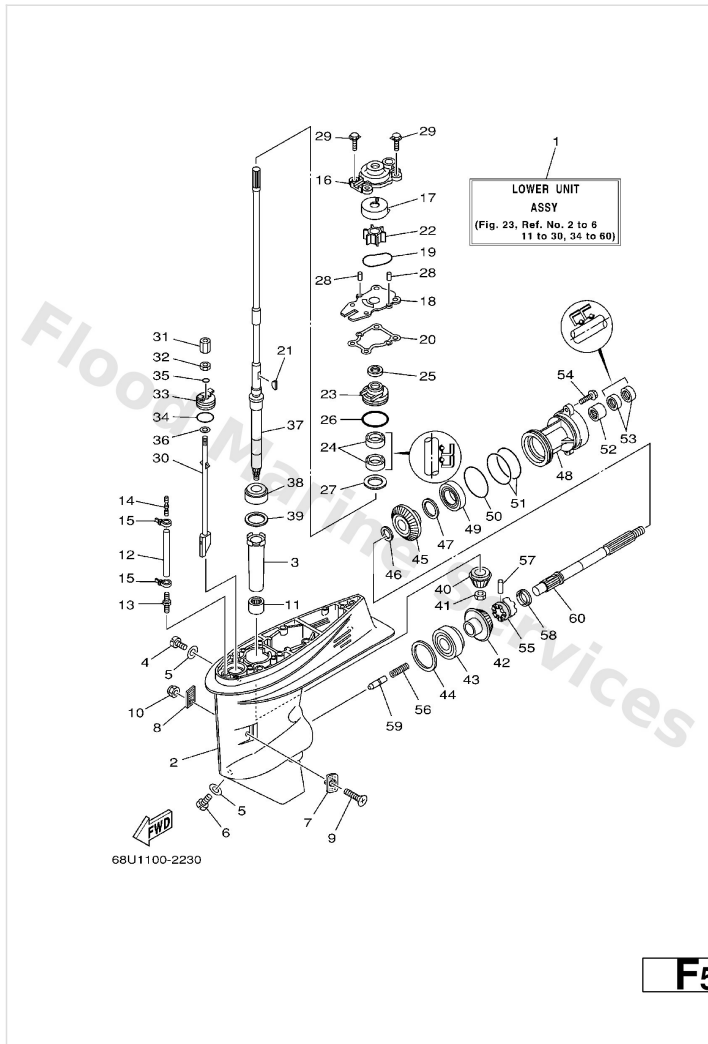
Ref	Part	
28	93604--08062 Pin,dowel (626)	Buy now
29	90119--08M15 Bolt, with washer(62w)	Buy now
30	67C--44150--10 Shift cam assembly L	Buy now
30	67C4415020 Shift cam assembly X	Buy now
31	67C--44146--00 Connector, shift rod	Buy now
32	95380--06700 Nut	Buy now
33	68U--45321--00 Plate	Buy now
34	93210--33MG4 O-ring	Buy now
35	93210--06ME6 O-ring	Buy now
36	92990--06600 Washer, plain (646)	Buy now
37	68U4550111 Drive shaft comp. L	Buy now
37	68U4550121 Drive Shaft Comp. X	Buy now
38	93332--00001 Brg, tapered roller (409)	Buy now
39	663--45587--01--10 Shim (t:0.10mm) UR	Buy now
39	663--45587--01--12 Shim (t:0.12mm) UR	Buy now

Lower Casing. Drive 1



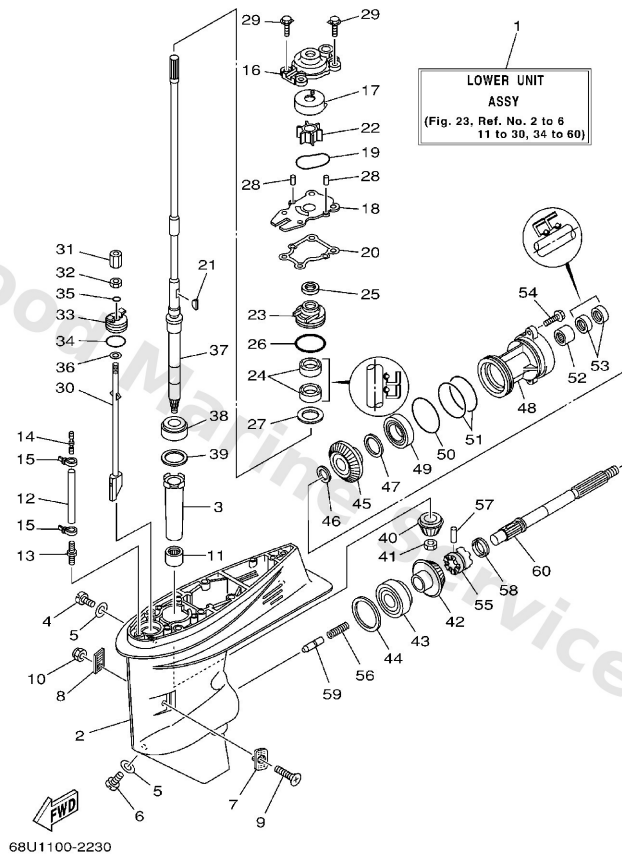
Ref	Part	
39	663--45587--01--15 Shim (t:0.15mm) UR	Buy now
39	663--45587--01--18 Shim (t:0.18mm) UR	Buy now
39	663--45587--01--30 Shim (t:0.30mm) UR	Buy now
39	663--45587--01--40 Shim (t:0.40mm) UR	Buy now
39	663--45587--01--50 Shim (t:0.50mm) UR	Buy now
40	68U--45551--00 Pinion	Buy now
41	90179--10M38 Nut	Buy now
42	68U--45560--00 Gear	Buy now
43	93332--00003 Brg,cyl-cal roller 318g ky	Buy now
44	663--45567--01--10 Shim (t:0.10mm) UR	Buy now
44	663--45567--01--12 Shim (t:0.12mm) UR	Buy now
44	663--45567--01--15 Shim (t:0.15mm) UR	Buy now
44	663--45567--01--18 Shim (t:0.18mm) UR	Buy now
44	663--45567--01--30 Shim (t:0.30mm) UR	Buy now
44	663--45567--01--40 Shim (t:0.40mm) UR	Buy now

Lower Casing. Drive 1



Ref	Part	
44	663--45567--01--50 Shim (t:0.50mm) UR	Buy now
45	68U--45571--00 Gear	Buy now
46	90201--22429 Washer, plate(663)	Buy now
47	63D--45577--00--10 Shim (t:0.10mm) UR	Buy now
47	63D--45577--00--12 Shim (t:0.12mm) UR	Buy now
47	63D--45577--00--15 Shim (t:0.15mm) UR	Buy now
47	63D--45577--00--18 Shim (t:0.18mm) UR	Buy now
47	63D--45577--00--30 Shim (t:0.30mm) UR	Buy now
47	63D--45577--00--40 Shim (t:0.40mm) UR	Buy now
47	63D--45577--00--50 Shim (t:0.50mm) UR	Buy now
48	63D--45361--02--4D Cap, lower casing	Buy now
49	93306--001U1 Bearing(62x)	Buy now
50	93210--69MG6 O-ring	Buy now
51	93210--74MG5 O-ring (xea)	Buy now
52	93317--22204 Brg.cyl-cal roller 25.5g nt	Buy now

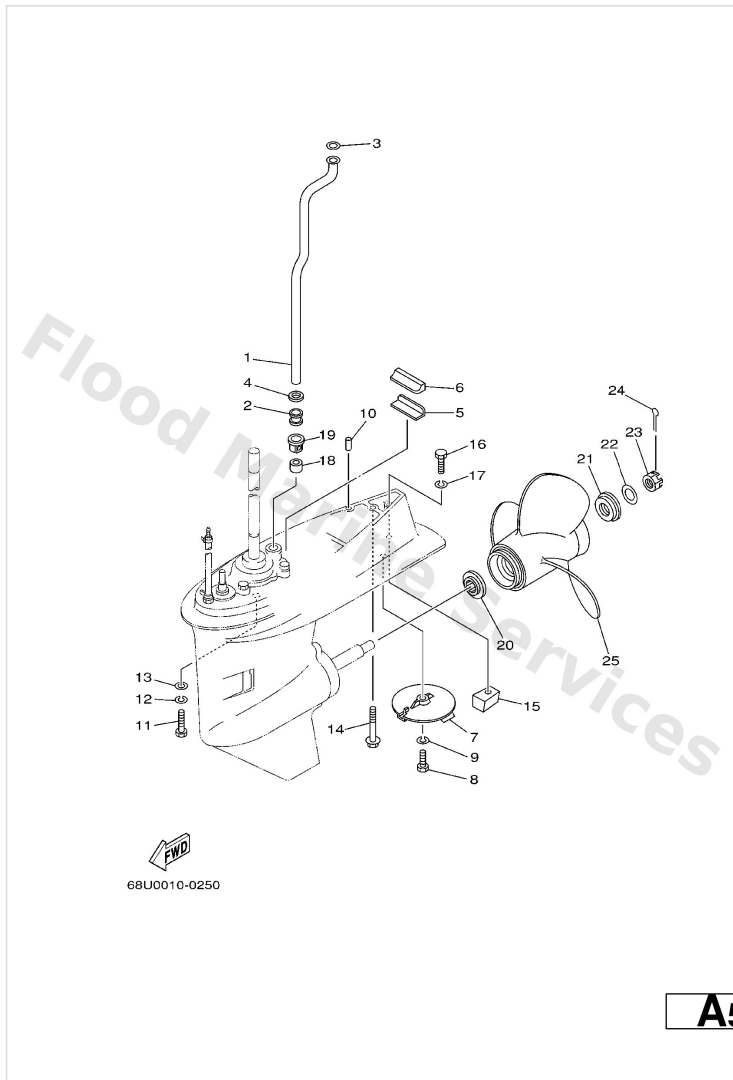
Lower Casing. Drive 1



F5

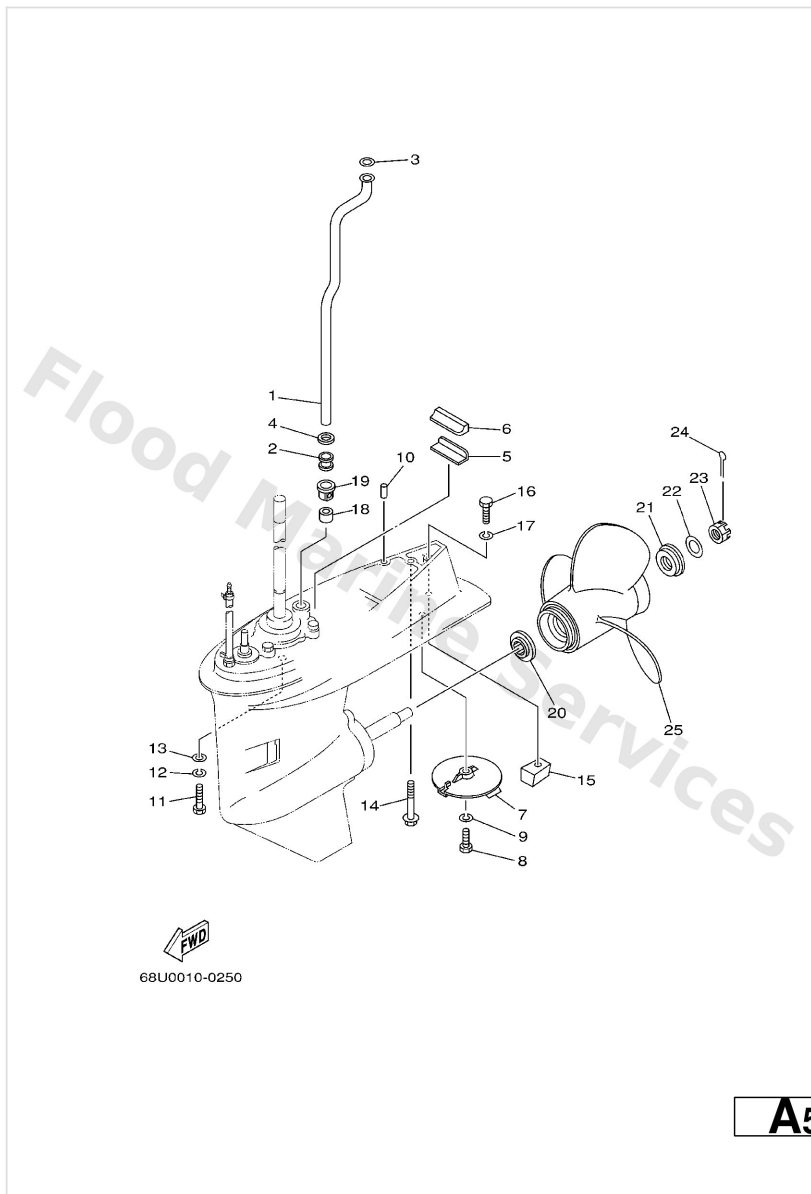
Ref	Part	
53	93101--22M00 Oil seal (22x36x6-663)	Buy now
54	90105--08M61 Bolt, washer based(62x)	Buy now
55	68U--45631--00 Clutch, dog	Buy now
56	90501--15M01 Spring, compression	Buy now
57	90250--06023 Pin, strait (663)	Buy now
58	67C--45633--00 Ring, cross pin	Buy now
59	66T--45635--00 Plunger, shift	Buy now
60	66T--45611--00 Shaft, propeller	Buy now

Lower Casing. Drive 2



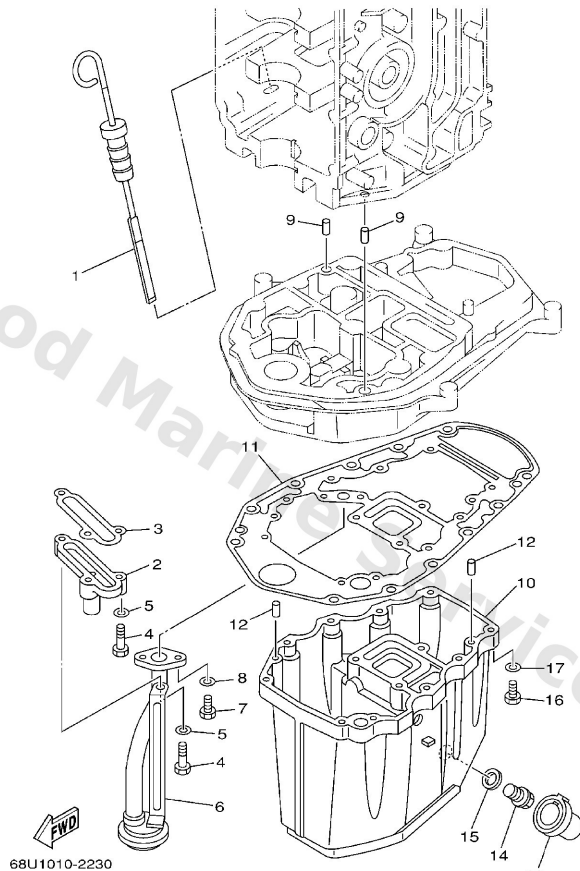
Ref	Part	
1	62Y--44361--00 Tube, water L	Buy now
1	62Y4436120 Tube, water X	Buy now
2	663--44367--00 Damper, water seal 3	Buy now
3	90202--12060 Washer, plate(663)	Buy now
4	90430--12072 Gasket	Buy now
5	663--45376--00--94 Guide, seal damper	Buy now
6	63D--45375--00 Damper, seal	Buy now
7	67C--45371--00 Tab-trim	Buy now
8	97095--08025 Bolt (62g)	Buy now
9	92995--08100 Ybs67-8 washer, spring	Buy now
10	93606--12019 Pin, dowel (614)	Buy now
11	97075--10040 Bolt, hexagon deep recess L	Buy now
12	92995--10100 Ybs67-10 washer, spring L	Buy now
13	92995--10600 Washer, plate L	Buy now
14	9011908M44 Bolt, with washer L	Buy now

Lower Casing. Drive 2



Ref	Part	
15	67C--45251--00 Anode	Buy now
16	97095--08035 Bolt(70w)	Buy now
18	663--44366--00 Damper, water seal 2	Buy now
19	63D--44312--00 Cover, water pump housing	Buy now
20	663--45987--02 Spacer	Buy now
21	68U--45997--00 Spacer 2	Buy now
22	92990--16200 958-58204-00 washer,plain	Buy now
23	90171--16011 Nut, castle (663)	Buy now
24	91490--30025 Pin cotter	Buy now
25	68U4594100EL Propeller (3x12-1/4 x9 -g)	Buy now

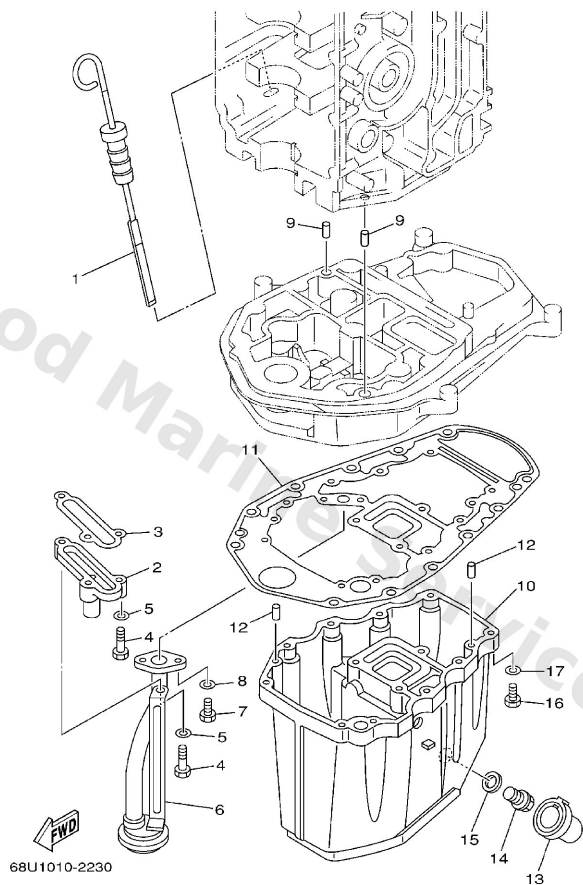
Oil Pan



F4

Ref	Part	
1	65W1536201 Plug, oil level	Buy now
2	62Y--11575--00 Relief valve ass'y	Buy now
3	62Y--13475--00 Gasket	Buy now
4	97013--06025 Bolt(62y)	Buy now
5	92903--06600 Washer, plain (646)	Buy now
6	62Y--13411--00 Strainer, oil	Buy now
7	97013--06016 Bolt, hexagon deep recess	Buy now
9	93608--12M05 Pin, dowel b (6e5)	Buy now
10	62Y15311025B Oil pan	Buy now
11	69W--15312--00 Gasket, oil pan	Buy now
12	93606--12019 Pin, dowel (614)	Buy now
13	67C--15316--00 Damper 1	Buy now
14	90340--14M06 Plug, straight screw(62y)	Buy now
15	90430--14M09 Gasket	Buy now
16	97075--06025 Bolt	Buy now

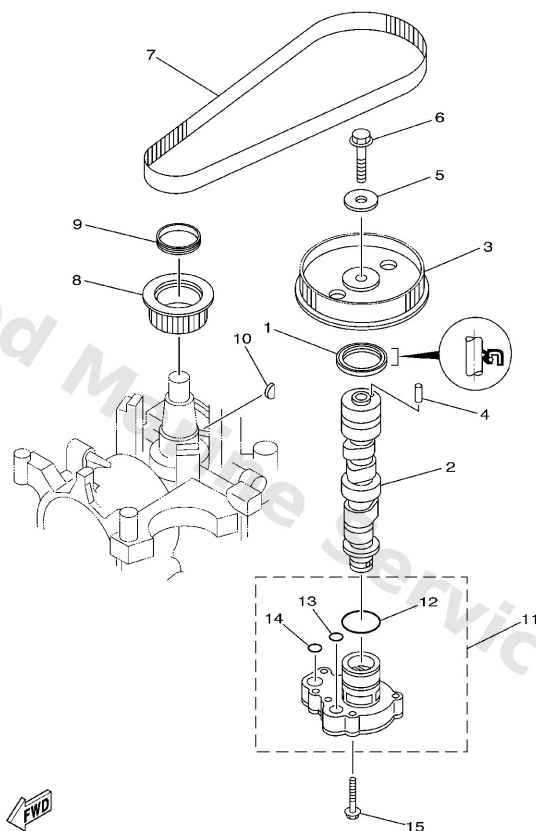
Oil Pan



Ref	Part	
17	92995--06600 Washer, plain (646)	Buy now

F4

Oil Pump

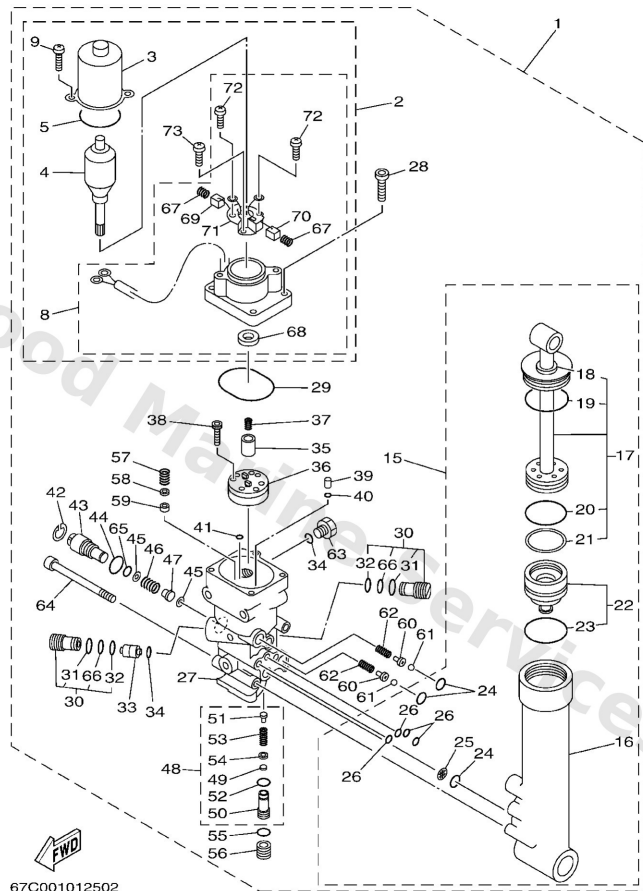


65W1010-2080

B6

Ref	Part	
1	93102--37M40 Oil seal(62y)	Buy now
2	65W--12171--00 Camshaft 1	Buy now
3	65W1153701 Gear, driven	Buy now
4	93605--14143 Pin (2h7)	Buy now
5	9020110M06 Washer, plate(62y)	Buy now
6	9589510040 Bolt, flange deep recess	Buy now
7	65W4624100 Belt	Buy now
8	65W1153610 Gear, drive	Buy now
9	65W--11476--00 Spring	Buy now
10	90280--04M06 Key, woodruff(6a1)	Buy now
11	65W1330000 Oil pump assembly	Buy now
12	93210--33MH2 O-ring(62y)	Buy now
13	93210--12MG9 O-ring(62y)	Buy now
14	93210--14515 O-ring (11h)	Buy now
15	90119--06MA6 Bolt, with washer	Buy now

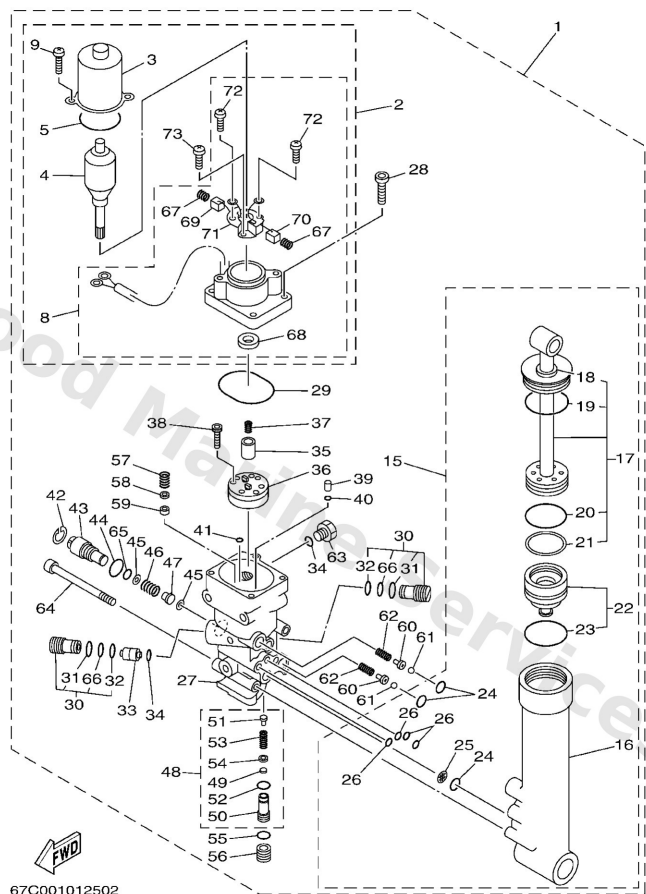
Power Trim & Tilt Assy



E6

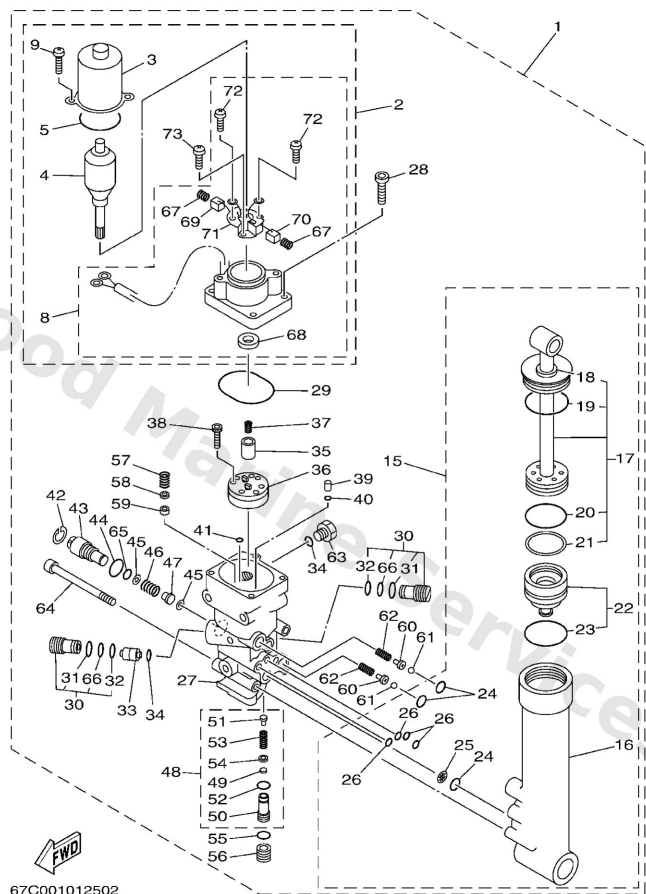
Ref	Part	
1	67C43800004D Power trim & tilt assembly	Buy now
2	67C4388000 Motor assembly	Buy now
3	65W--43804--00 Stator assembly	Buy now
4	65W--43805--00 Armature assembly	Buy now
5	65W--43869--00 O-ring	Buy now
8	67C4388100 Frame, End	Buy now
9	65W--43887--00 Bolt, screw	Buy now
15	67C--43840--00 Power tilt assembly	Buy now
16	65W--4380K--00 Cylinder, tilt sub assembly	Buy now
17	67C--43810--00 Tilt piston sub assembly	Buy now
18	65W--43812--00 Seal, dust	Buy now
19	65W--43865--00 O-ring	Buy now
20	6H1--43861--10 O-ring	Buy now
21	65W--43871--00 Ring, back up	Buy now
22	65W--4381B--00 Free piston sub assembly	Buy now

Power Trim & Tilt Assy



Ref	Part	
24	93210--11368 O-ring (2h7)	Buy now
25	6H1--43816--00 Filter 1	Buy now
26	93210--064A5 O-ring(61a)	Buy now
27	67C--4380L--00 Housing, trim & tilt sub assembly	Buy now
28	65W--43888--00 Bolt, hexagon socket head(1jk)	Buy now
29	93210--50768 O-ring	Buy now
30	6T4--43802--03 Valve sub assembly	Buy now
31	6H1--43866--00 O-ring	Buy now
32	6H1--43867--00 O-ring	Buy now
33	62X--43841--00 Piston, shuttle	Buy now
34	93210--09165 O-ring	Buy now
35	65W--43831--00 Connector, shaft	Buy now
36	65W--43830--00 Gear pump assembly	Buy now
37	6T4--43853--00 Spring, main valve	Buy now
38	91318--04025 Bolt(62x)	Buy now

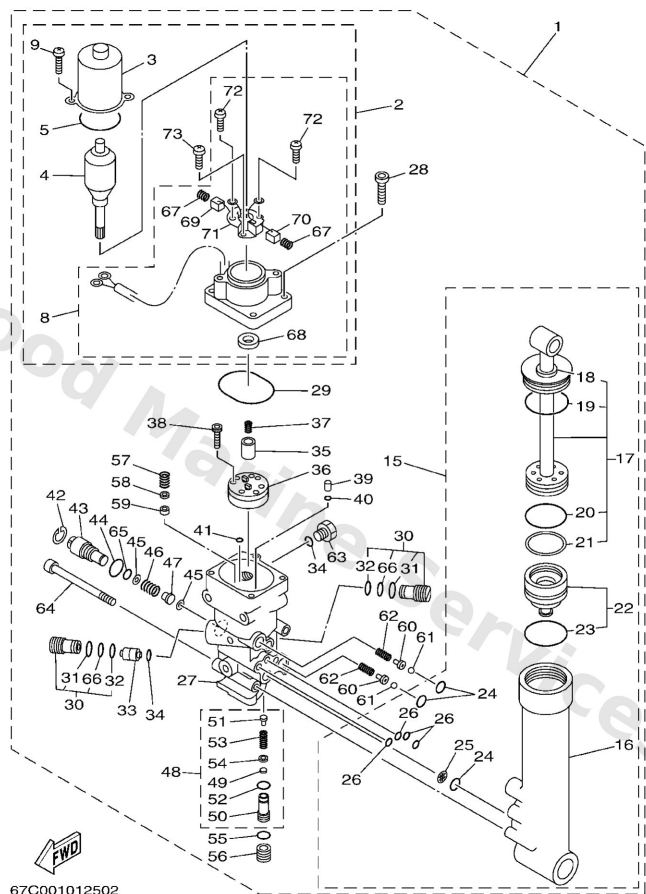
Power Trim & Tilt Assy



E6

Ref	Part	
39	65W--43817--00 Filter 2	Buy now
40	65W--43861--00 O-ring	Buy now
41	65W--43862--00 O-ring	Buy now
42	6H1--43875--00 Ring, snap	Buy now
43	6H1--43845--00 Screw, manual release	Buy now
44	93210--18397 O-ring (6g5)	Buy now
45	6H1--43847--00 Seat, manual valve	Buy now
46	65W--43854--00 Spring, manual release	Buy now
47	65W--4382A--00 Adaptor 1	Buy now
48	CS2--43803--81 Case valve comp.	Buy now
49	6H1--4384G--11 Seal, relief valve	Buy now
50	CS24385180 Seat, relief valve	Buy now
51	67F--43843--00 Screw, valve lock	Buy now
52	93210--10M74 O-ring	Buy now
53	6H1--43856--10 Spring, down relief	Buy now

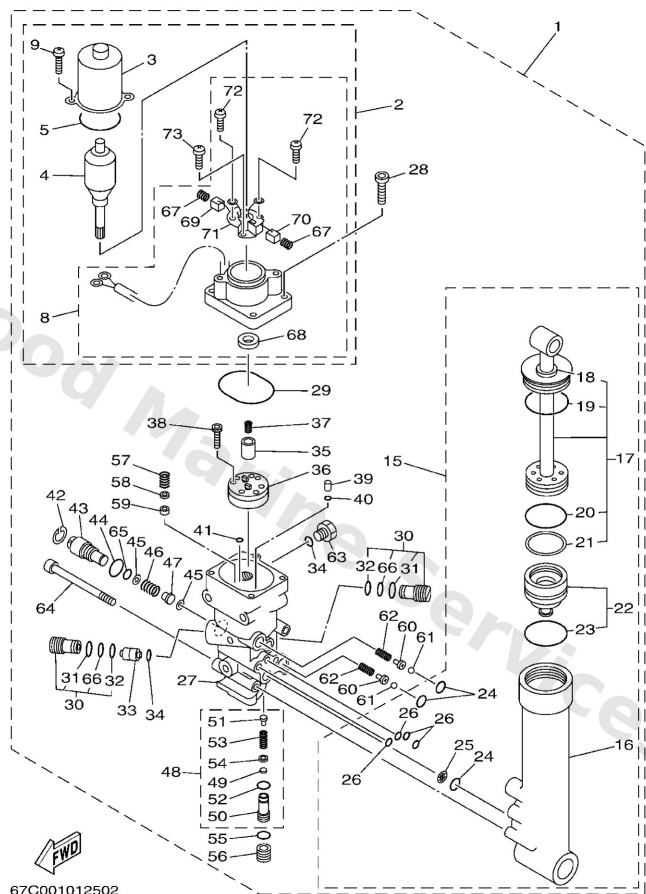
Power Trim & Tilt Assy



E6

Ref	Part	
54	6H1--43844--10 Pin, valve support	Buy now
55	93210--11073 O-ring (p95)	Buy now
56	65W--43843--00 Screw, valve lock	Buy now
59	6H1--4384F--10 Seal, main valve	Buy now
60	65W--4386A--00 Pin, absorber valve	Buy now
61	93501--08001 Ball	Buy now
62	65W--43853--00 Spring, absorber valve	Buy now
63	6H1--43829--00 Plug, reservoir	Buy now
64	62X--43878--00 Bolt, socket	Buy now
66	9321010M74 O-ring	Buy now
67	65W4386K00 Spring, brush	Buy now
68	65W4388200 Oil seal	Buy now
69	65W4389200 Brush 2	Buy now
70	65W4389100 Brush 1	Buy now
71	65W4380F00 Plate, brush holder	Buy now

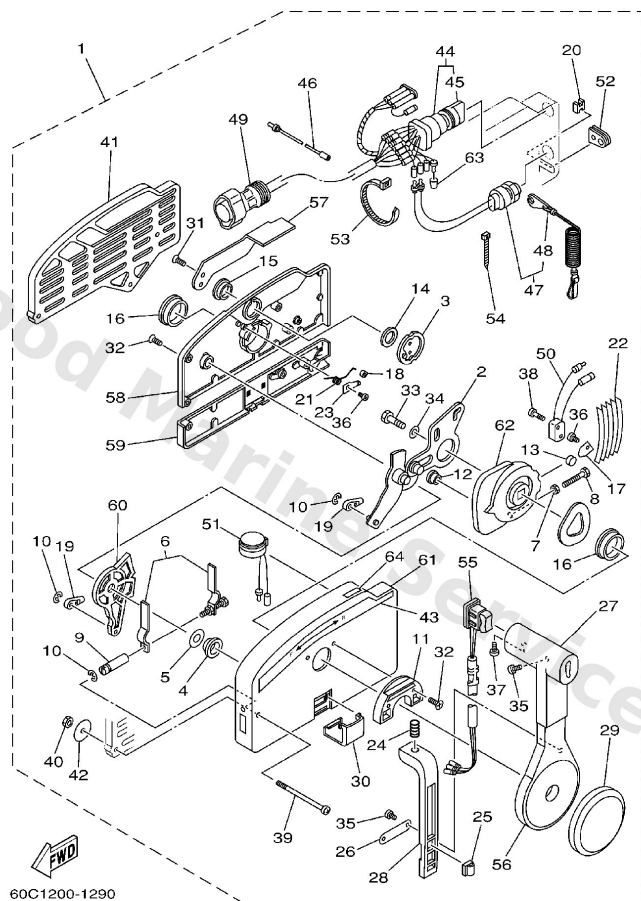
Power Trim & Tilt Assy



Ref	Part	
72	65W4387900 Screw, with washer	Buy now
73	65W4388E00 Bolt	Buy now

E6

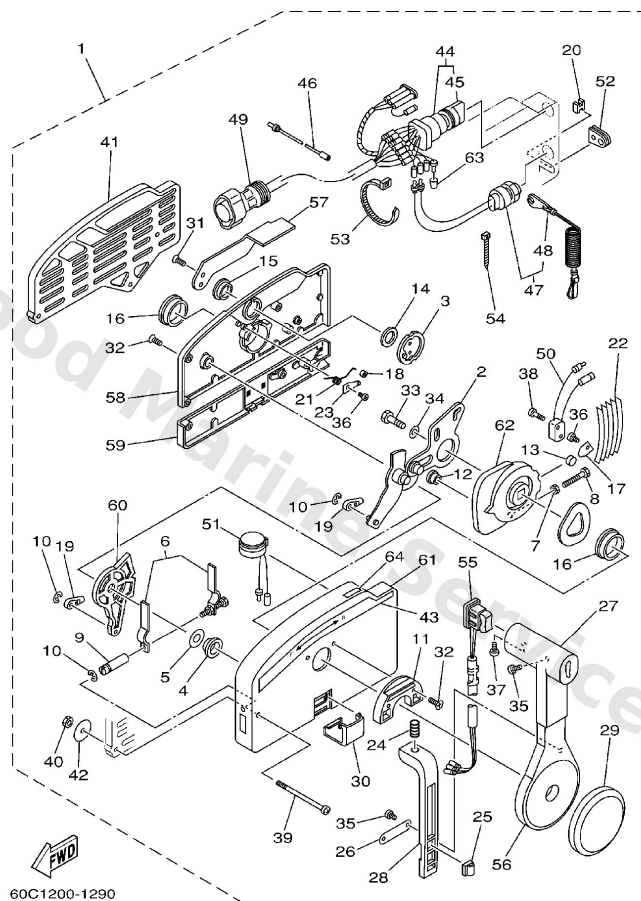
Remote Control Assy



B2

Ref	Part	
1	703--48205--A4 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
1	70348203A2 Remote control assembly (7p) AP	Buy now
2	703--48261--01 Arm, throttle	Buy now
3	703--48153--00 Shaft, free accel.	Buy now
4	703--48235--00 Bushing	Buy now
5	703--48268--00 Spacer 3	Buy now
6	703--48264--00 Throttle, friction	Buy now
7	95380--05600 Nut, hexagon (663)	Buy now
8	97380--05025 28 -	Buy now
9	703--48265--00 Shaft Friction	Buy now
10	93430--06024 Circlip (701)	Buy now
11	703--48245--00 Plate, lock	Buy now
12	703--48252--00 Roller, cam	Buy now
13	701--48248--00 Roller, free accel	Buy now
14	703--48198--00 Washer, wave 3	Buy now

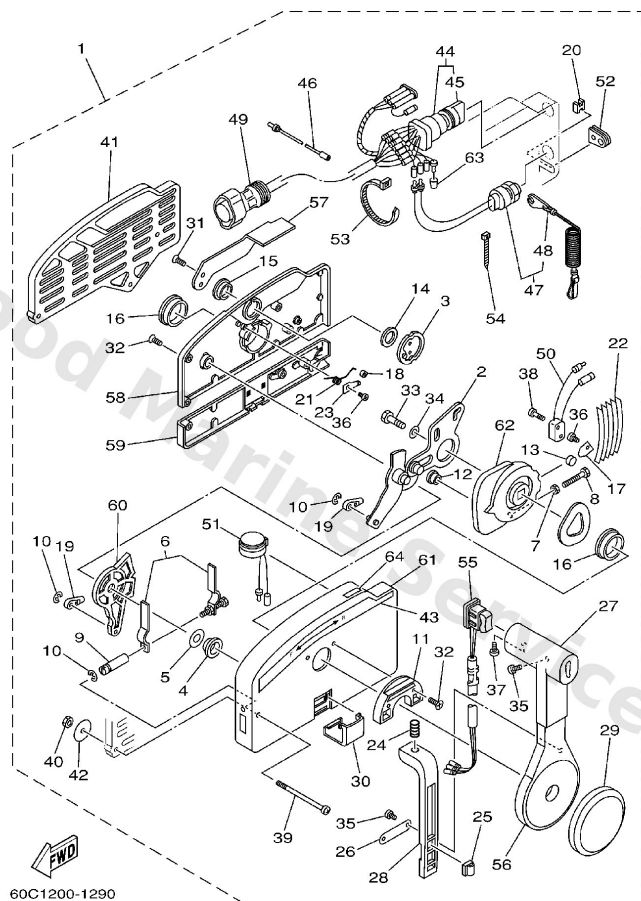
Remote Control Assy



B2

Ref	Part	
15	703--48243--00 Bushing 3	Buy now
16	703--48236--00 Bushing	Buy now
17	703--48189--00 Retainer	Buy now
18	703--48234--00 Roller, detent	Buy now
19	703--48345--01 Cable end, remote control 2	Buy now
20	703--48358--00 Anchor, cable	Buy now
21	703--48244--00 Spring, free accel.	Buy now
22	703--48238--00 Spring, detent	Buy now
23	703--48246--00 Spacer 1	Buy now
24	703--48227--00 Spring, neutral lock	Buy now
25	703--82594--00 Clamp WITH PT/T SW.	Buy now
26	703--48226--00 Plate, stopper	Buy now
27	703--48222--00 Grip, control lever SINGLE	Buy now
28	703--48223--00 Lock, neutral	Buy now
29	703--48225--00 Cover	Buy now

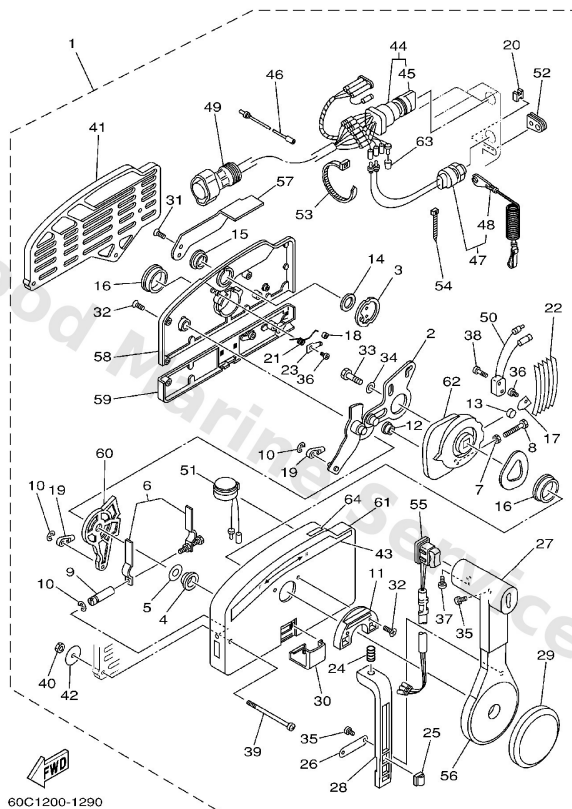
Remote Control Assy



B2

Ref	Part	
30	703--48219--00 Cover, lead	Buy now
31	703--48281--00 Screw, flat head	Buy now
32	703--48282--00 Screw	Buy now
33	97380--08030 Bolt, hexagon (fj1)	Buy now
34	92990--08600 Washer, plain (663)	Buy now
35	98580--04010 Screw, pan head (e56)	Buy now
36	98580--04006 Screw, pan head (7h3)	Buy now
37	98580--05010 Screw, pan head(62x)	Buy now
38	98580--03015 Screw, pan head (n151)	Buy now
39	703--48291--10 Screw	Buy now
40	95380--06600 Nut(661)	Buy now
41	703--48293--10 Spacer, remote control SINGLE	Buy now
42	701--48287--00 Washer 1	Buy now
43	703--48215--00 Graphic	Buy now
44	703--82510--03 Main switch assembly FOR 703--48203--A2	Buy now

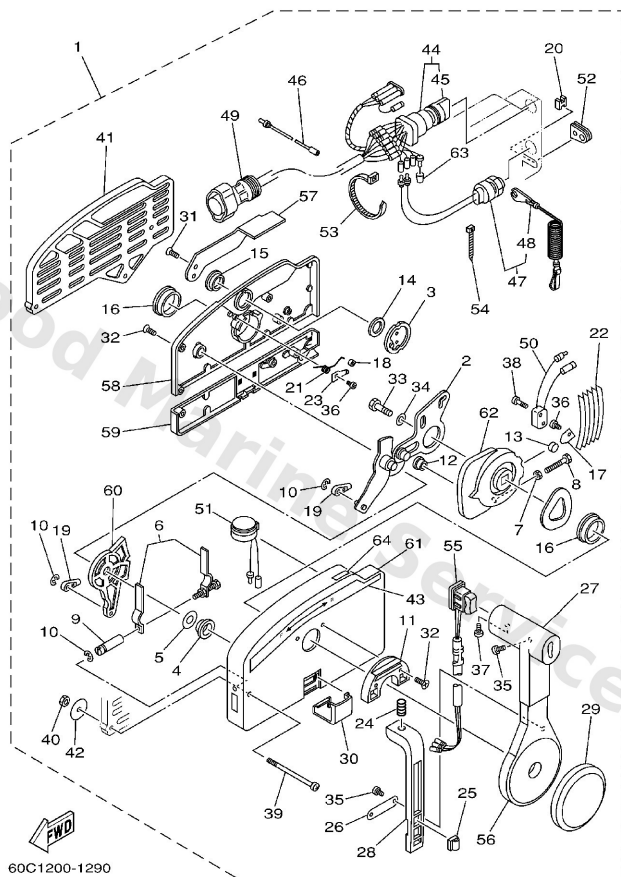
Remote Control Assy



B2

Ref	Part	
44	703--82510--12 Main switch assembly FOR PRIME START	Buy now
45	676--82577--00 Cap, key	Buy now
46	703--82531--00 Wire, lead	Buy now
47	688--82575--01 Engine stop switch assembly	Buy now
48	682--82556--00 Lanyard, stop switch	Buy now
49	688--82586--21 Extension, wire harness L)5M (7P)	Buy now
49	688--8258A--20 10p main harness mec 2m (6ft) L)5M (10P)	Buy now
50	703--82540--00 Neutral switch assembly	Buy now
51	703--83383--A0 Buzzer	Buy now
52	703--48284--00 Grommet	Buy now
53	703--82591--00 Band	Buy now
54	703--82592--00 Band	Buy now
55	703--48224--00 Cover, control lever WITHOUT PT/T SW.	Buy now
55	703--82563--02 Trim & tilt switch assembly WITH PT/T SW.	Buy now
56	703--48221--00 Grip	Buy now

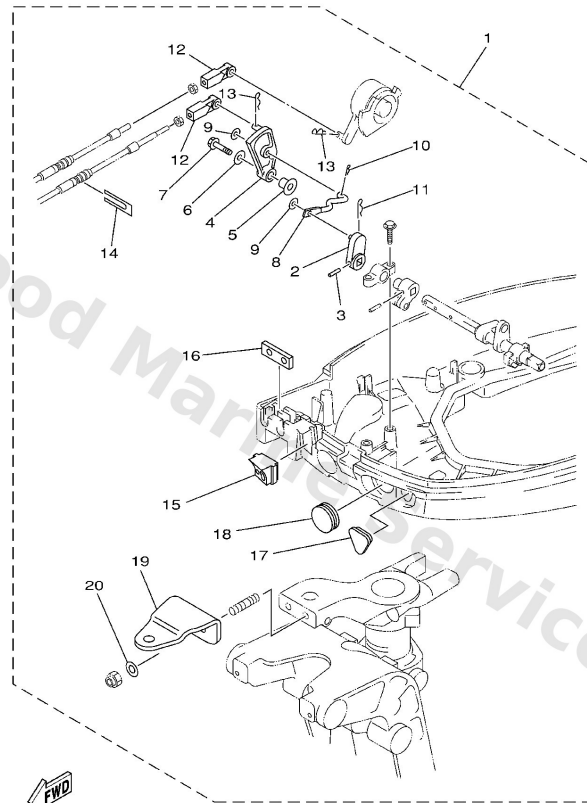
Remote Control Assy



B2

Ref	Part	
57	703--48152--00 Knob, free accel	Buy now
58	703--48212--00 Rear housing	Buy now
59	703--48213--00 Back, panel	Buy now
60	703--48271--00 Arm, shift	Buy now
61	703--48211--01 Housing,1	Buy now
62	703--48232--00 Drive gear	Buy now
63	703--82542--00 Cap	Buy now
64	703--48218--00 Graphic	Buy now

Remote Control Attachment

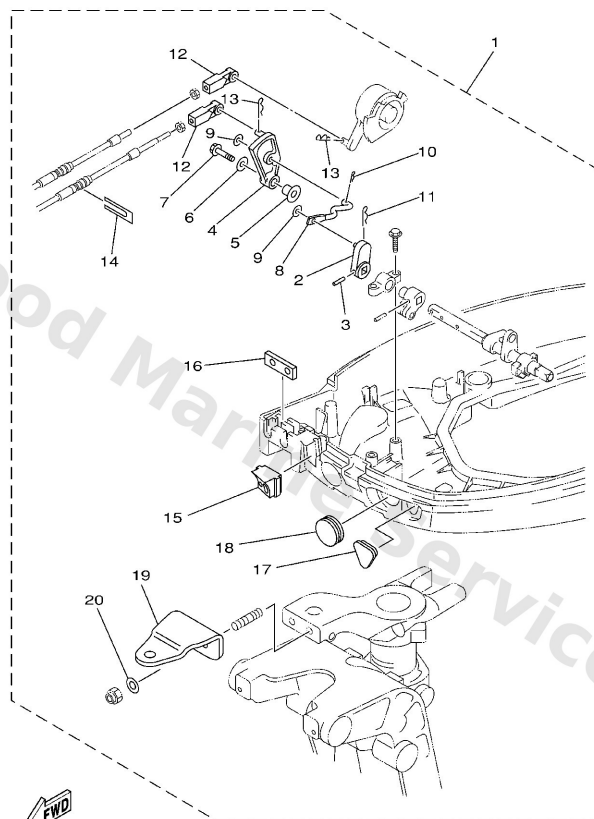


65W0010-9200

D6

Ref	Part	
1	65W4850100 Remote cont. attachment assembly. AP	Buy now
2	65W--44142--00 Joint	Buy now
3	90254--03M05 Pin, spring	Buy now
4	65W--44125--00 Lever, shift rod	Buy now
5	90387--06M29 Collar (6a0)	Buy now
6	90201--06M31 Washer (6a0)	Buy now
7	97595--06525 Bolt, hexagon w/w deep recess	Buy now
8	65W--44192--00 Joint, rod 1	Buy now
9	90201--05M06 Washer, plate(61u)	Buy now
10	90468--10005 Pin, hair 6264123500	Buy now
11	90468--18008 Clip 620436610000	Buy now
12	663--48344--00 Cable end, remote control	Buy now
14	6H3--48538--00 Clamp, cable	Buy now
15	65W--42725--20 Grommet	Buy now
16	62Y--42727--00 Grommet	Buy now

Remote Control Attachment

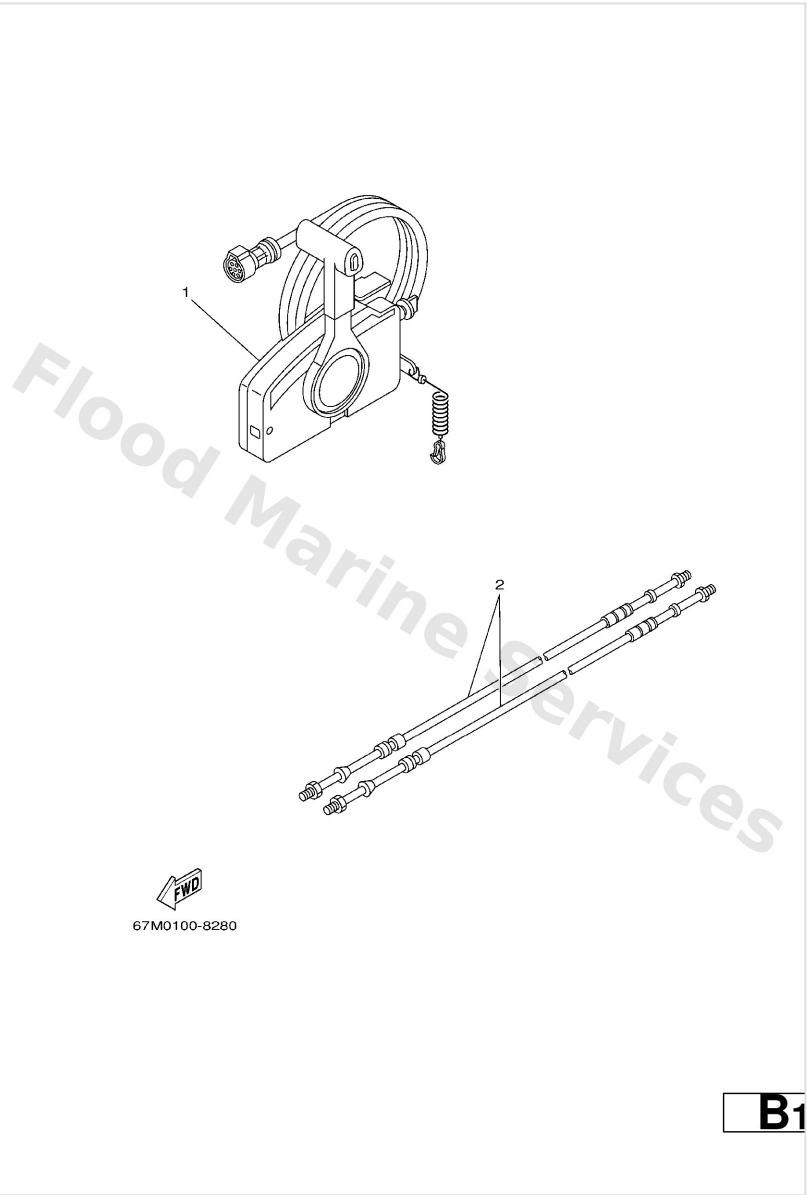


65W0010-9200

D6

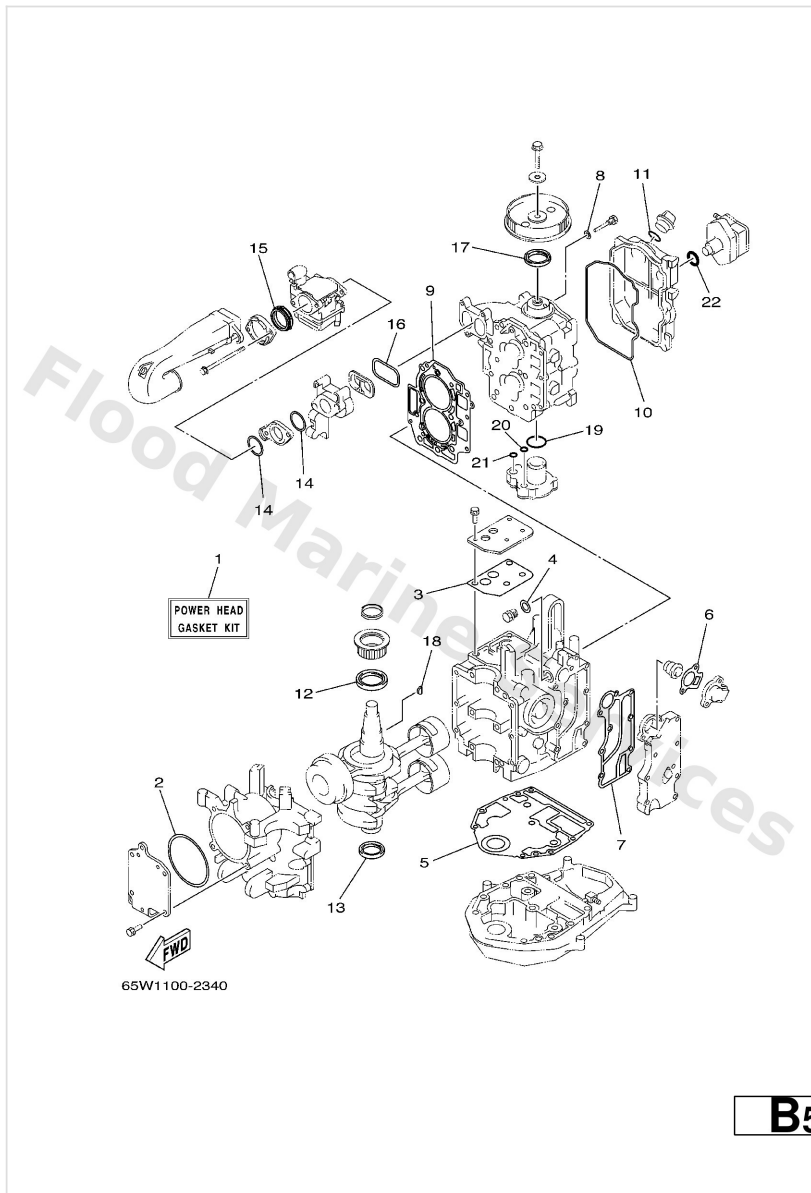
Ref	Part	
17	65W--26326--10 Grommet	Buy now
18	65W--42726--10 Grommet	Buy now
19	65W--48511--00 Hook, steering	Buy now
20	90201--10120 Washer, plate	Buy now

Remote Control Box



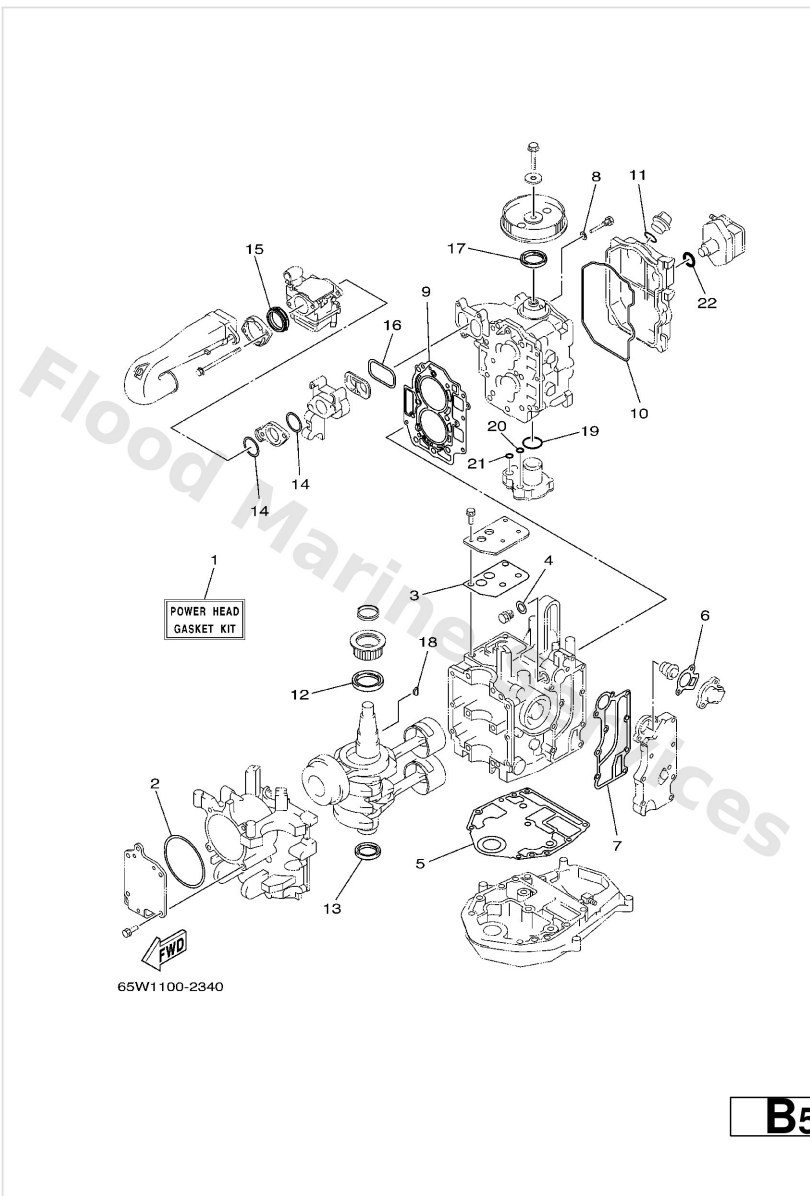
Ref	Part	
1	703--48205--A4 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
1	70348203A2 Remote control assembly (7p) AP	Buy now
2	701--48310--90 Cable, Remote Control L=11F UR	Buy now
2	701--48320--00 Cable, Remote Control L=12F UR	Buy now
2	701--48320--20 Cable, Remote Control L=13F UR	Buy now
2	701--48320--50 Cable, Remote Control L=15F UR	Buy now

Repair Kit 1



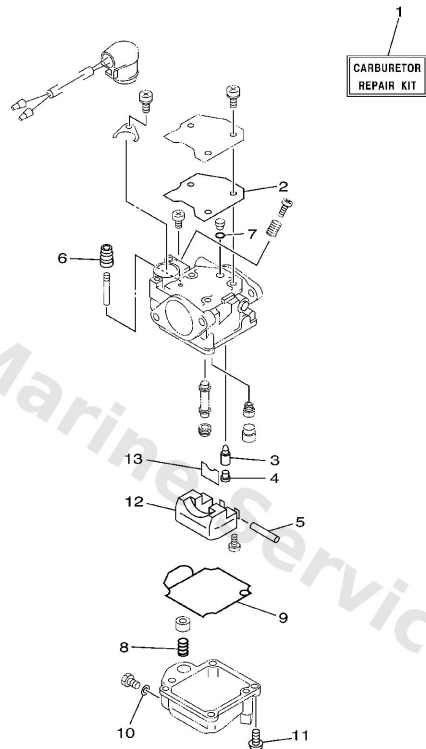
Ref	Part	
1	65WW000101 -	Buy now
2	65W--15663--00 Seal	Buy now
3	65W1116901 Gasket, breather cover	Buy now
4	90430--14115 Gasket (663)	Buy now
5	65W--11351--00 Gasket, cylinder	Buy now
6	62Y--12414--00 Gasket, cover	Buy now
7	65W--41114--00 Gasket, exhaust outer cover	Buy now
8	90430--06014 Gasket 256113960000	Buy now
9	65W1118111 Gasket, cylinder head 1	Buy now
10	65W--11356--00 Seal, cylinder 2	Buy now
11	93210--24M79 O-ring	Buy now
12	93102--43M42 Oil seal(62y)	Buy now
13	93102--35M47 Oil seal(62y)	Buy now
14	65W--14198--00 Gasket	Buy now
15	65W1445710 Seal	Buy now

Repair Kit 1



Ref	Part	
16	65W1364500 Gasket, manifold 1	Buy now
17	93102--37M40 Oil seal(62y)	Buy now
18	90280--04M06 Key, woodruff(6a1)	Buy now
19	93210--33MH2 O-ring(62y)	Buy now
20	93210--12MG9 O-ring(62y)	Buy now
21	93210--14515 O-ring (11h)	Buy now

Repair Kit 2

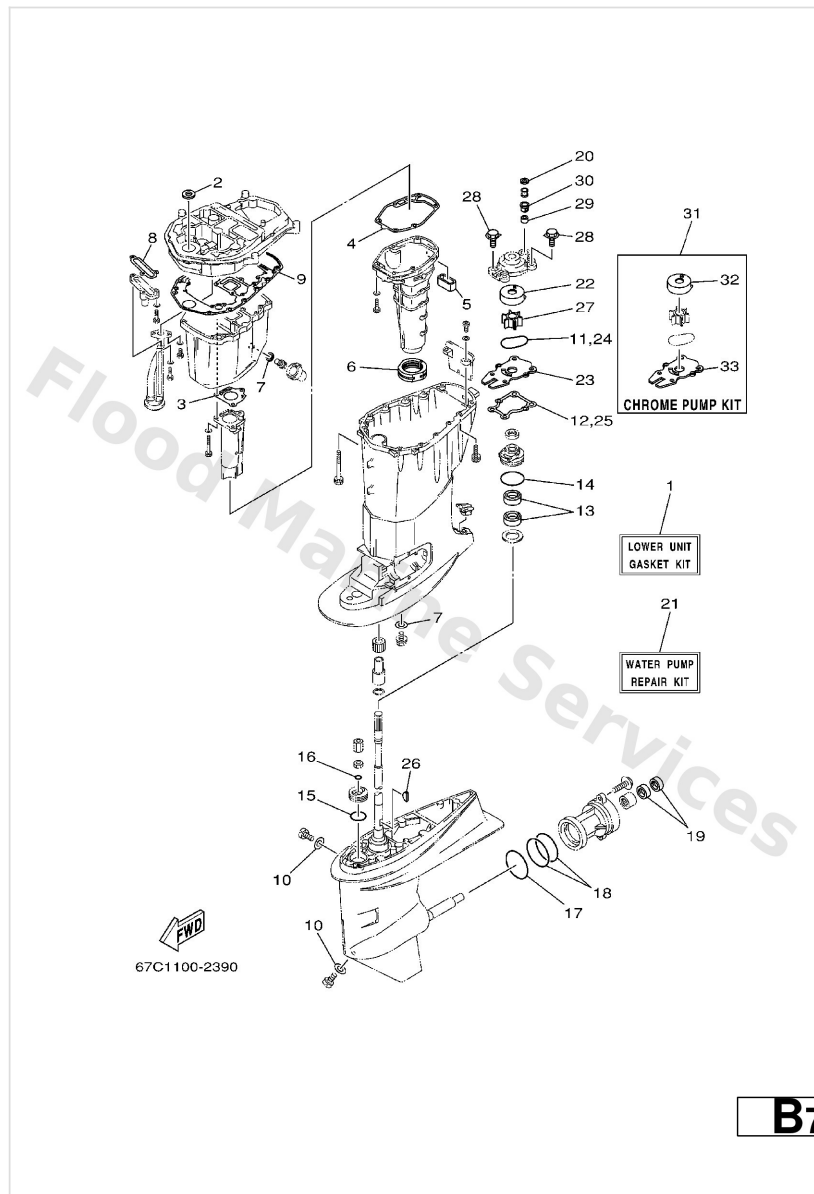


65W0100-8360

B6

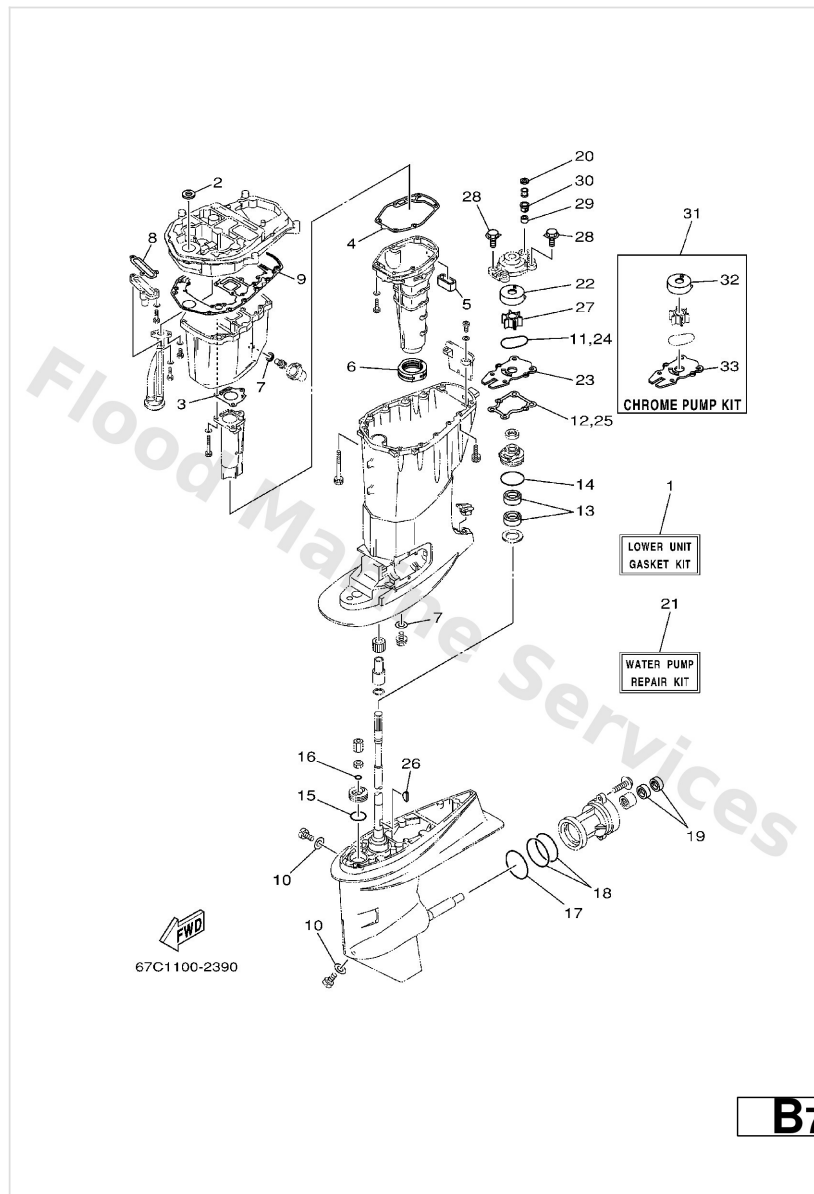
Ref	Part	
1	65W--W0093--00 Carburetor repair kit	Buy now
2	65W--14126--00 Gasket	Buy now
3	6G1--14546--00 Valve, needle	Buy now
4	676--14186--00 Pin, valve	Buy now
5	6H4--14548--00 Pin, float arm	Buy now
6	65W--14373--00 Cover, plunger cap	Buy now
7	65W--14147--00 O-ring	Buy now
8	65W--14335--00 Spring, plunger	Buy now
9	65W--14384--00 Gasket, float chamber	Buy now
10	65W--14398--00 Washer	Buy now
11	97980--04114 Screw, pan head(ga5)	Buy now
12	63V--14985--00 Float	Buy now
13	663--14159--00 Clip	Buy now

Repair Kit 3



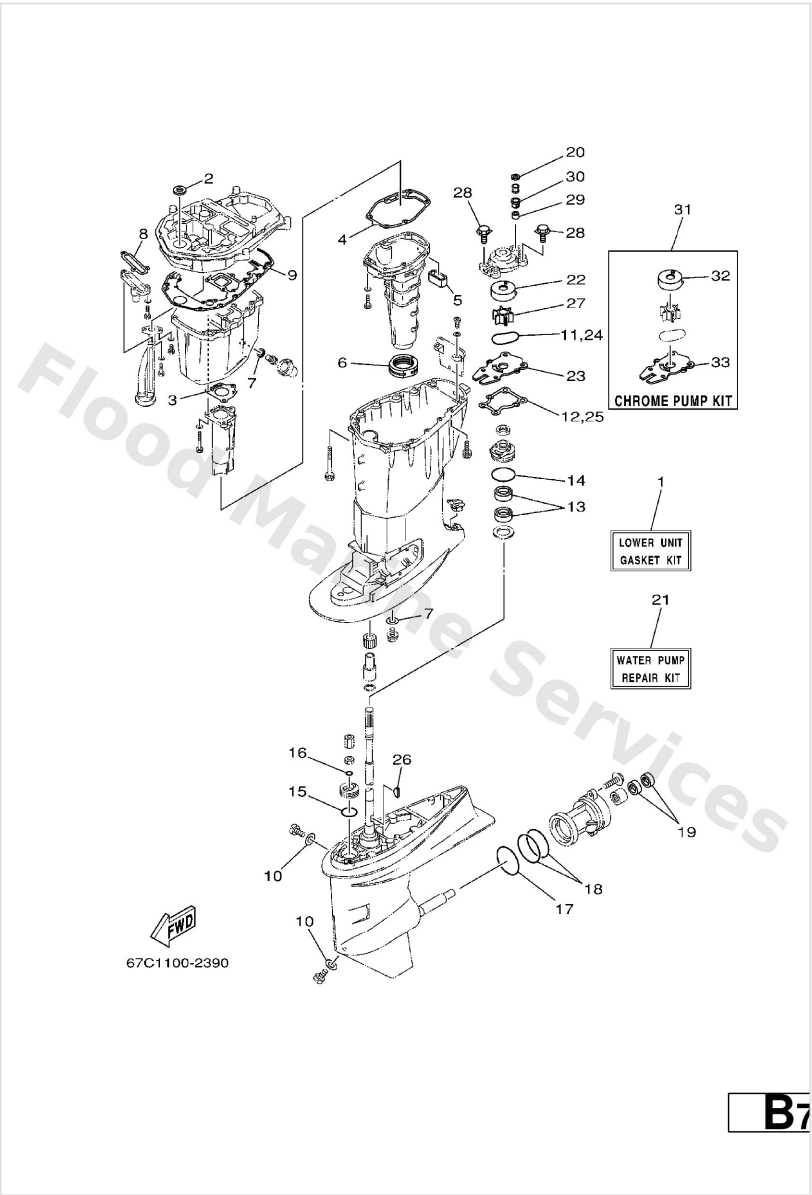
Ref	Part	
1	67CW000121 36 - 1	Buy now
2	93104--16M01 Oil seal(6a8)	Buy now
3	67C--41133--00 Gasket, exhaust manifold 1	Buy now
4	62Y4113401 Gasket, exhaust manifold	Buy now
5	62Y--45127--00 Seal	Buy now
6	67C--45123--00 Gasket, muffler	Buy now
7	90430--14M09 Gasket	Buy now
8	62Y--13475--00 Gasket	Buy now
9	69W--15312--00 Gasket, oil pan	Buy now
10	90430--08020 Gasket	Buy now
11	93210--59MG7 O-ring	Buy now
12	63D--44316--00 Gasket, water pump	Buy now
13	93101--22M60 Oil seal	Buy now
14	93210--48MG8 O-ring	Buy now
15	93210--33MG4 O-ring	Buy now

Repair Kit 3



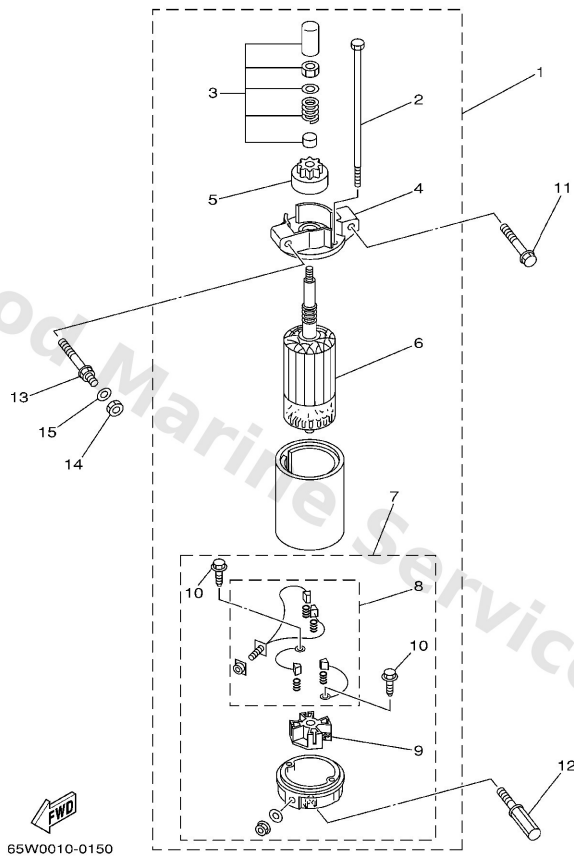
Ref	Part	
16	93210--06ME6 O-ring	Buy now
17	93210--69MG6 O-ring	Buy now
18	93210--74MG5 O-ring (xea)	Buy now
19	93101--22M00 Oil seal (22x36x6-663)	Buy now
20	90430--12072 Gasket	Buy now
21	66T--W0078--00 Water pump repair kit	Buy now
22	63D--44322--00 Insert, cartridge	Buy now
23	66T--44323--00 Outer plate, cartridge	Buy now
26	90280--03M03 Key, woodruff (697)	Buy now
27	6H4--44352--02 Impeller	Buy now
28	90119--08M15 Bolt, with washer(62w)	Buy now
29	663--44366--00 Damper, water seal 2	Buy now
30	63D--44312--00 Cover, water pump housing	Buy now
31	66T--W0078--0A Chrome pump kit	Buy now
32	63D--44322--40 Insert, cartridge	Buy now

Repair Kit 3



Ref	Part	
33	66T--44323--40 Outer plate, cartridge	Buy now

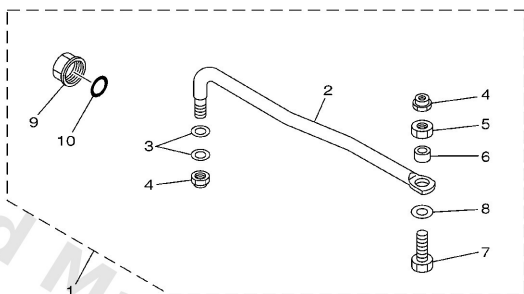
Starting Motor



D1

Ref	Part	
1	65W8180001 Starting motor assembly	Buy now
2	65W--81826--00 Bolt	Buy now
3	65W--81857--01 Retainer	Buy now
4	65W--81830--00 Front Bracket assembly	Buy now
5	65W--81807--00 Gear assembly, starting motor	Buy now
6	65W--81850--01 Armature assembly	Buy now
7	65W--81820--00 Rear bracket assembly	Buy now
8	65W--81801--00 Brush set	Buy now
9	65W--81840--00 Brush holder assembly	Buy now
10	65W--8182S--00 Screw	Buy now
11	90119--08M39 Bolt, with washer	Buy now
12	90109--08M77 Bolt	Buy now
13	90109--08M78 Bolt	Buy now
14	95380--08700 Nut(661)	Buy now
15	92990--08600 Washer, plain (663)	Buy now

Steering Guide

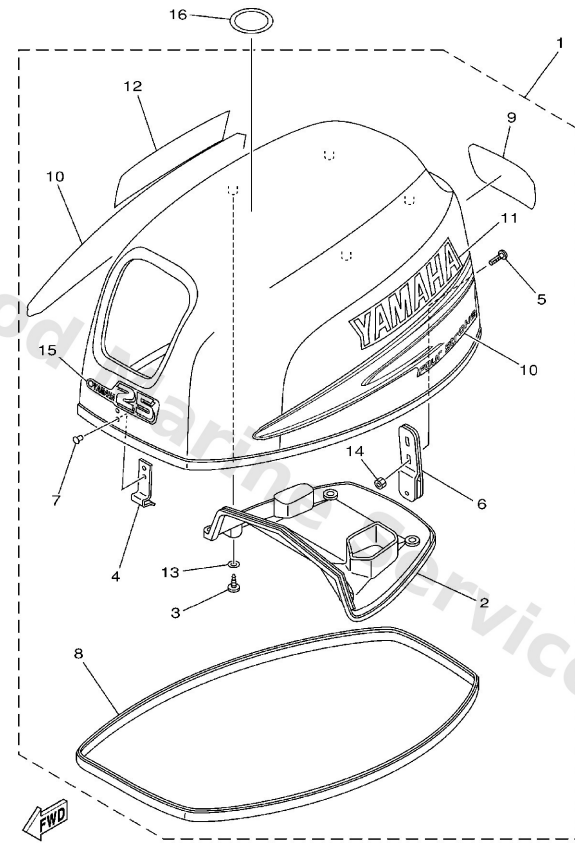


65W0010-8210

A7

Ref	Part	
1	65W--61350--00 Steering guide attachment kit AP	Buy now
2	65W--61351--00 Rod, steering link	Buy now
3	90201--10M20 Washer, plate (663)	Buy now
4	90185--09M01 Nut, nylon (663)	Buy now
5	90170--09M03 Nut (689)	Buy now
6	90387--10M42 Coller (688)	Buy now
7	90101--09M01 Bolt(62x)	Buy now
8	90201--10M63 Washer, plate	Buy now
9	6E5--43145--01 Cap, clamp bracket	Buy now
10	93210--16275 O-ring	Buy now

Top Cowling

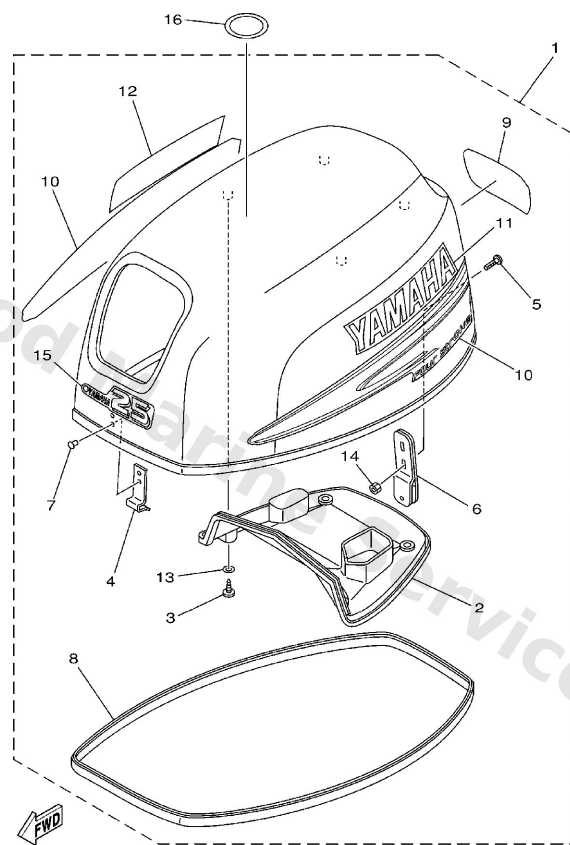


68U1010-2010

A4

Ref	Part	
1	68U42610104D Top Cowling assembly	Buy now
2	65W--42613--00 Molding Air Duct	Buy now
3	97780--60520 Screw, tapping(6k8)	Buy now
4	65W4265100 Hook	Buy now
5	9010906MA4 Bolt	Buy now
6	65W4265200 Hook	Buy now
7	90266--04M04 Rivet(6e7)	Buy now
8	65W4261501 Seal	Buy now
9	68U4267810 Graphic, front	Buy now
10	65WW007020 Graphic set	Buy now
11	65W4268120 Mark, cowling	Buy now
12	65W4268220 Mark, cowling	Buy now
13	90202--05M38 Washer, plate(6l2)	Buy now
14	9568006100 U-nut (6a5)	Buy now
15	65W4267700 Graphic, front	Buy now

Top Cowling

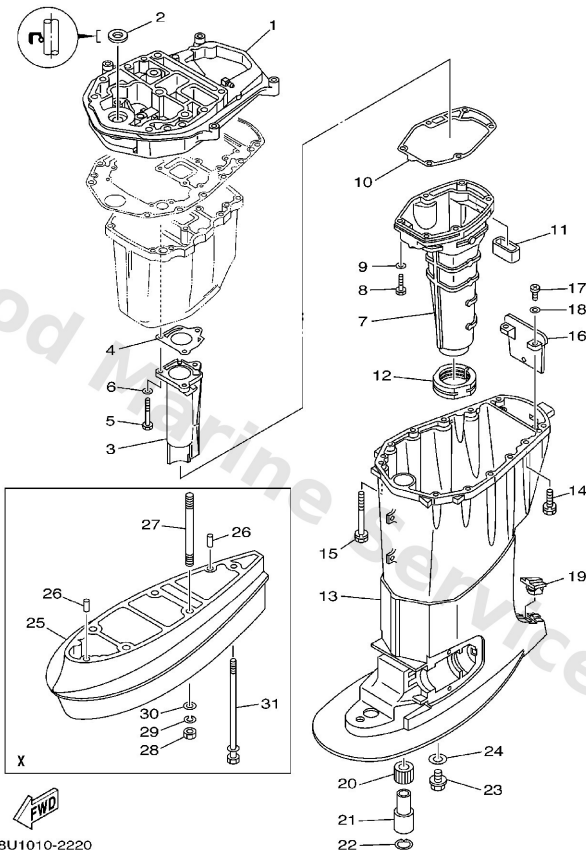


68U1010-2010

A4

Ref	Part	
16	67F--13434--02 Label, Caution	Buy now

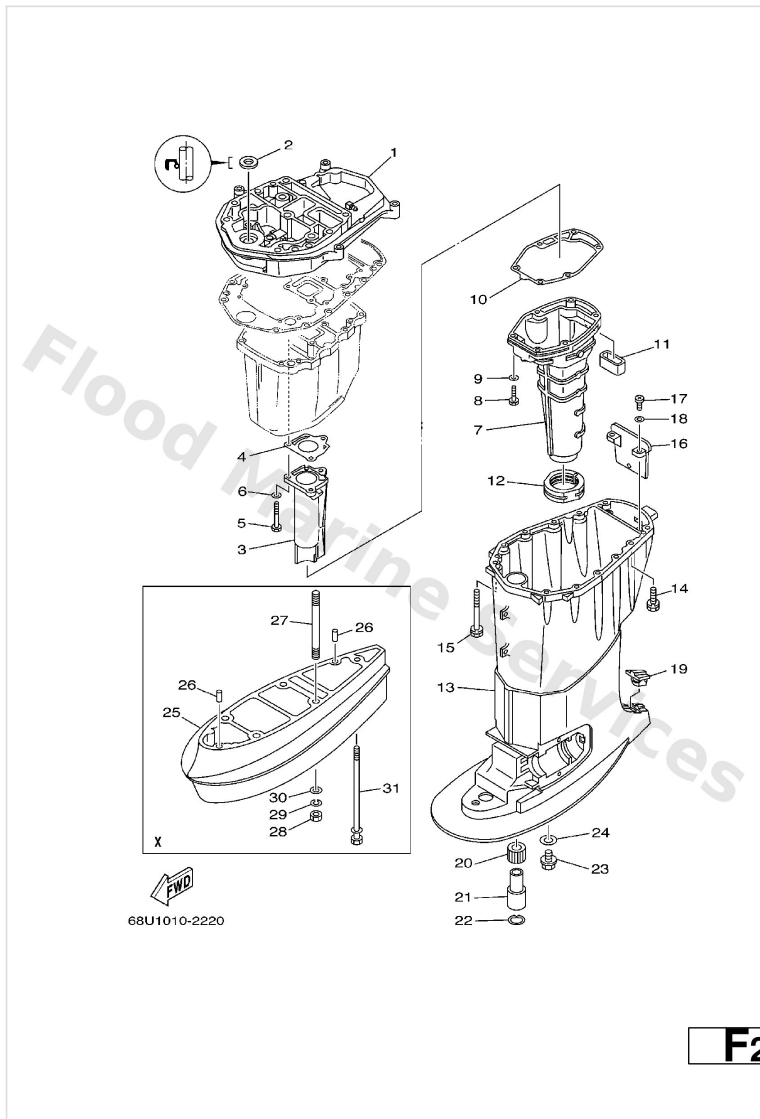
Upper Casing



F2

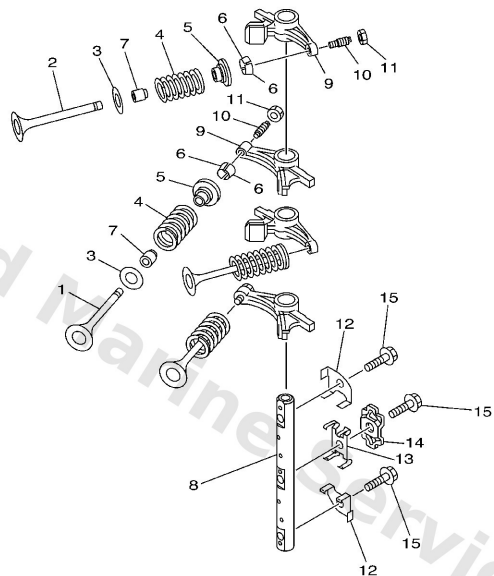
Ref	Part	
1	68U411370094 Guide, exhaust	Buy now
2	93104--16M01 Oil seal(6a8)	Buy now
3	68U41131005B Manifold, ext. 1	Buy now
4	67C--41133--00 Gasket, exhaust manifold 1	Buy now
5	97075--06050 Bolt(jf7)	Buy now
6	92995--06600 Washer, plain (646)	Buy now
7	67C14711125B Muffler 1	Buy now
8	97075--06025 Bolt	Buy now
10	62Y4113401 Gasket, exhaust manifold	Buy now
11	62Y--45127--00 Seal	Buy now
12	67C--45123--00 Gasket, muffler	Buy now
13	67C45111204D Casing, upper	Buy now
14	90119--08M79 Bolt, hexagon (fj1)	Buy now
15	90119--08M80 Bolt, with washer(688)	Buy now
16	67C--45151--00 Cover, upper casing	Buy now

Upper Casing



Ref	Part	
17	97880--05016 Screw, pan head(6b0)	Buy now
18	92990--05600 Washer, plain (646)	Buy now
19	6H34515500 Cap	Buy now
20	66T4531800 Bushing, drive shaft 3	Buy now
21	90387--23002 Collar	Buy now
22	93420--36M01 Circlip (6a0)	Buy now
23	90340--14M06 Plug, straight screw(62y)	Buy now
24	90430--14M09 Gasket	Buy now
25	63D45211024D Extension X	Buy now
26	93606--12019 Pin, dowel (614) X	Buy now
27	90116--10M53 Bolt, stud X	Buy now
28	95380--10600 Nut(624) X	Buy now
29	92990--10100 Ybs67-10 washer, spring X	Buy now
30	92990--10600 Washer, plate X	Buy now
31	90119--08M00 Bolt, with washer(62x) X	Buy now

Valve




65W1010-2050

B2

Ref	Part	
1	67C1211100 Valve, intake	Buy now
2	62Y--12121--00 Valve, exhaust	Buy now
3	62Y--12116--00 Seat, valve spring	Buy now
4	51Y--12114--00 Spring, valve outer	Buy now
5	30X--12117--00 Retainer, valve spring	Buy now
6	30X--12118--00 Cotter, valve	Buy now
7	51Y--12119--00 Seal, valve stem	Buy now
8	65W--12146--00 Shaft Rocker	Buy now
9	65W--12151--00 Arm, valve rocker	Buy now
10	62Y--12159--00 Screw Valve Adjusting	Buy now
11	62Y--12158--00 Nut, lock	Buy now
12	62Y--12238--00 Plate Bolt Stopper	Buy now
13	62Y--12216--00 Spring	Buy now
14	62Y1223100 Guide, stopper 1	Buy now
15	90109--08M63 Bolt(62y)	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.