



Yamaha FT25BET 2003

Parts Manual

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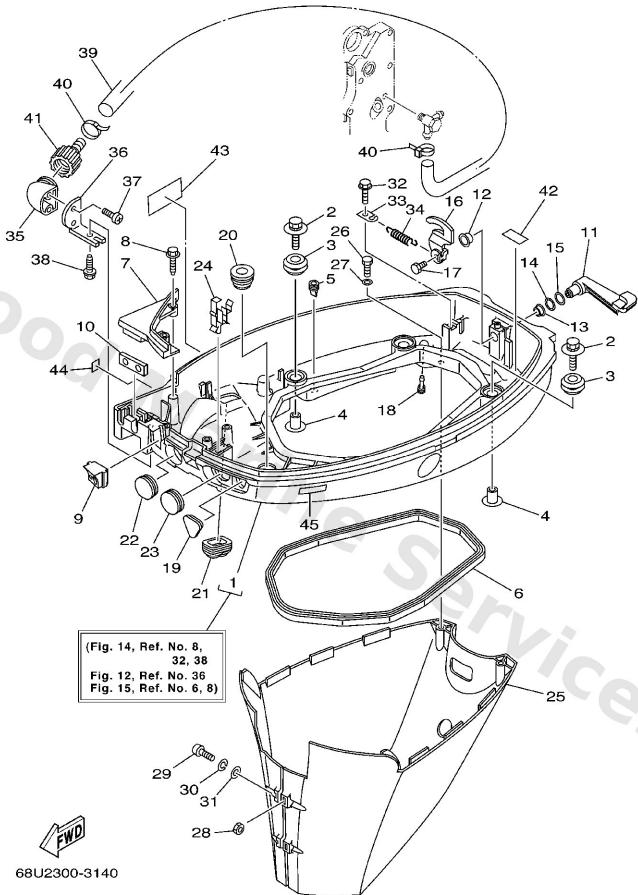
Authorised Yamaha Dealers



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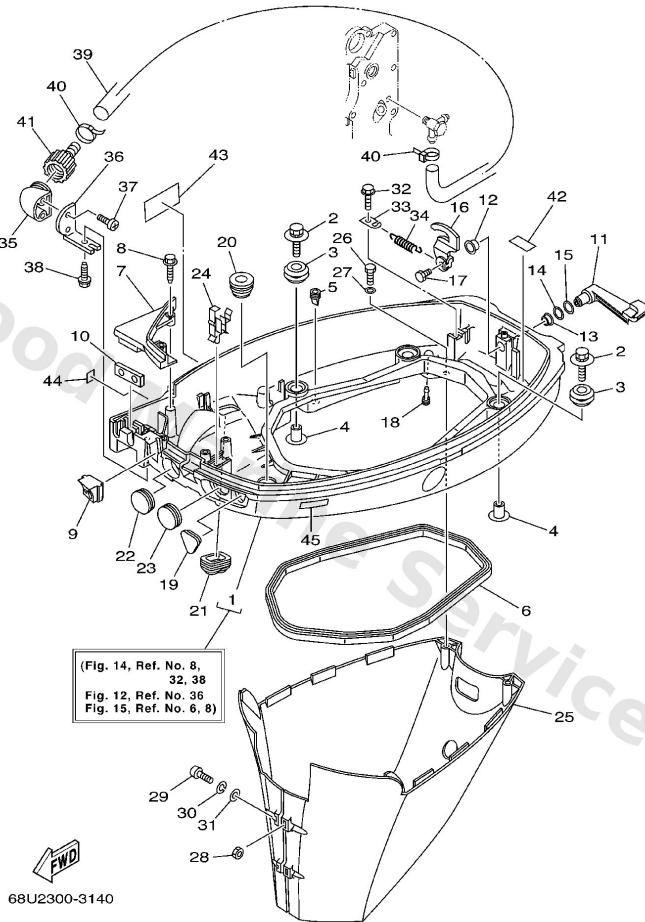
Bottom Cowling



D2

Ref	Part	
2	90119-06M08 Bolt, with washer	Buy now
3	90480-09M12 Grommet (6a0)	Buy now
4	90387-06060 Collar (688)	Buy now
5	65W-42717-00 Rubber, seal 2	Buy now
6	62Y-42716-00 Rubber seal 1	Buy now
8	90109-06M82 Bolt	Buy now
9	65W-42725-21 Grommet	Buy now
10	62Y-42727-00 Grommet	Buy now
12	90386-12M37 Bushing (6f5)	Buy now
13	90386-12MA2 Bush	Buy now
14	90206-12052 Washer, wave (666)	Buy now
15	90201-12M07 Washer, plate	Buy now
16	65W-42816-03 Lever, Clamp	Buy now
17	97095-06012 Bolt(gh1)	Buy now
18	6H3-44391-01 Nipple, hose	Buy now

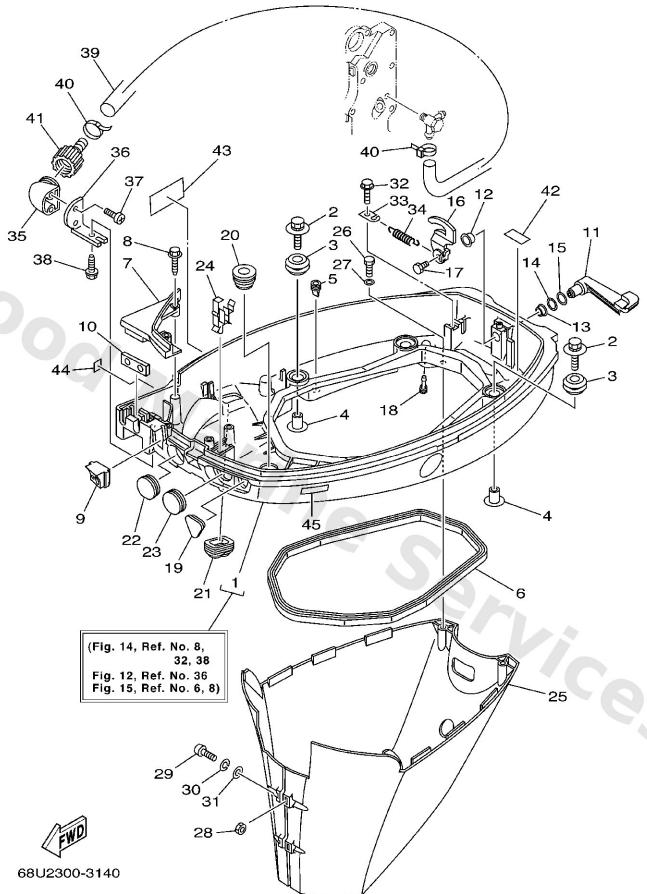
Bottom Cowling



D2

Ref	Part	
19	65W-26326-10 Grommet	Buy now
20	68U-42727-00 Grommet	Buy now
21	6H1-42726-20 Grommet FOR FLUSHING KIT	Buy now
22	6G1-42725-00 Grommet	Buy now
23	65W-42726-10 Grommet	Buy now
24	90465-25M57 Clamp(63v)	Buy now
26	97095-06014 Bolt(gj3)	Buy now
27	92995-06600 Washer, plain (646)	Buy now
28	95380-06600 Nut(661)	Buy now
29	97880-06025 Screw, pan head(6b0)	Buy now
30	92990-06100 Washer(6a1)	Buy now
31	92990-06600 Washer, plain (646)	Buy now
38	90109-06M86 Bolt FLUSHING KIT	Buy now
33	66T-43144-00 Hook, spring	Buy now
34	90506-16M34 Spring, tension(64d)	Buy now

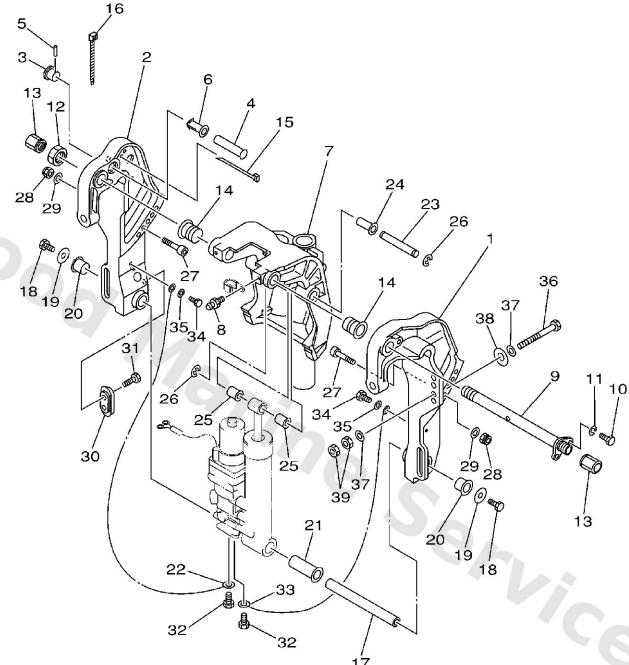
Bottom Cowling



Ref	Part	
35	68T-12572-00 Adapter FLUSHING KIT	Buy now
36	69W-12535-00 Plate FLUSHING KIT	Buy now
37	90167-06002 Screw, tapping FLUSHING KIT	Buy now
39	90445-11M82 Hose FLUSHING KIT	Buy now
40	90465-11M10 Clamp FLUSHING KIT	Buy now
41	6R3-12580-00 Joint assembly FLUSHING KIT	Buy now
42	62Y-82377-00 Label	Buy now
43	6G8-13444-51 Mark	Buy now
44	6A1-28176-00 Label Caution	Buy now
45	6E3-8257H-00 Plate Mark	Buy now

D2

Bracket 1

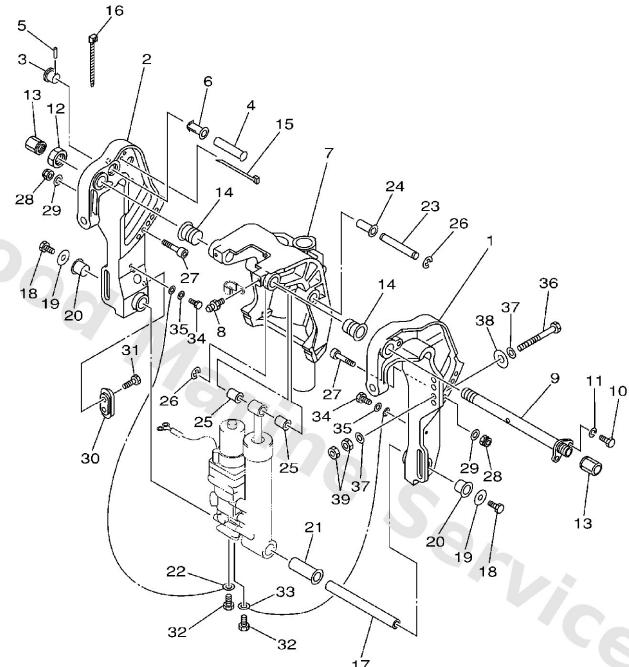


 68U0300-1180

D7

Ref	Part	
1	67C-43111-10-4D Bracket, clamp 1	Buy now
2	67C-43112-10-4D Bracket, clamp 2	Buy now
3	65W-43192-00 Knob, stopper	Buy now
4	65W-43191-00 Shaft, stopper	Buy now
5	91690-30018 926-51502-00 pin, spring (700)	Buy now
6	90386-14MA1 Bush	Buy now
7	68U-43311-10-4D Bracket Swivel	Buy now
8	93700-06M03 Nipple, grease(6a1)	Buy now
9	6K9-43131-01 Bolt, clamp bracket	Buy now
10	97095-08020 Bolt, hexagon	Buy now
11	92995-08100 Ybs67-8 washer, spring	Buy now
12	90185-22M11 Nut, self-locking	Buy now
13	6G5-43145-01 Cap, clamp bracket	Buy now
14	90386-22MA4 Bush	Buy now
15	90465-13M11 Clamp (6e5)	Buy now

Bracket 1

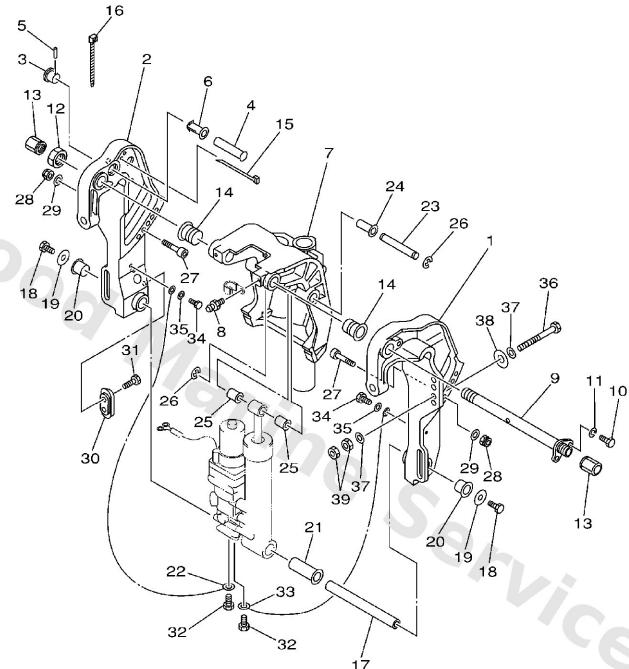



68U0300-1180

D7

Ref	Part	
16	90465-11M10 Clamp	Buy now
17	90249-18M35 Pin, lower shock mount	Buy now
18	97080-08016 Bolt	Buy now
19	90201-08M00 Washer, plate(6e0)	Buy now
20	90386-18M44 Bushing (6g5)	Buy now
21	90386-18MA0 Bush	Buy now
22	6H1-82148-00 Wire, lead	Buy now
23	90249-12M38 Pin	Buy now
24	90381-12M10 Bush, solid	Buy now
25	90381-12M11 Bush, solid	Buy now
26	93430-10M00 Circlip	Buy now
27	90110-10M02 Bolt, hexagon socket head	Buy now
28	90185-10M13 Nut, self-locking	Buy now
29	92995-10600 Washer, plate	Buy now
30	65W-45251-00 Anode	Buy now

Bracket 1

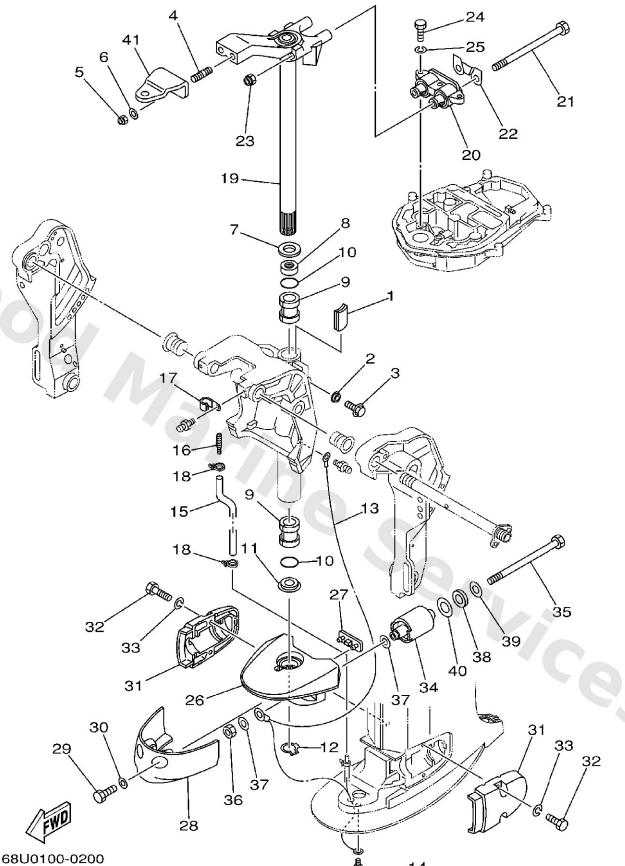


68U0300-1180

Ref	Part	
31	90101-06020 Bolt	Buy now
32	97085-06010 Bolt	Buy now
33	6U0-82127-00 Wire, lead 5	Buy now
34	97095-06014 Bolt(gj3)	Buy now
35	92995-06600 Washer, plain (646)	Buy now
36	90101-12M65 Bolt	Buy now
37	92995-12200 Ybs66-12 washer,plain	Buy now
38	90201-12426 Washe, plate(663)	Buy now
39	95380-12600 Nut (707)	Buy now

D7

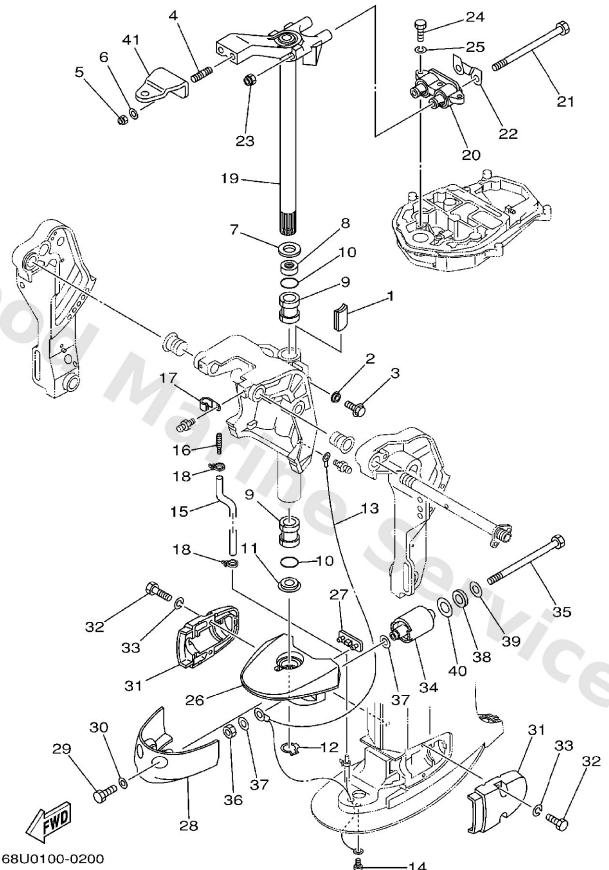
Bracket 2



E2

Ref	Part	
1	6J8-42528-00 Plate, friction	Buy now
2	689-43373-01 Seal, damper	Buy now
3	90105-06M18 Bolt (689)	Buy now
4	90116-10M70 Bolt, stud	Buy now
5	90185-10051 Nut, self-locking	Buy now
6	92995-10600 Washer, plate	Buy now
7	90201-30M00 Washer, plate(6h1)	Buy now
8	90386-30M78 Bush(6h0)	Buy now
9	90386-30M77 Bush(6h0)	Buy now
10	93210-29M94 O-ring(6h1)	Buy now
11	90386-30M60 Bush(6j8)	Buy now
12	93410-28M06 Circlip (688)	Buy now
13	67C-82127-10 Wire, lead 2	Buy now
14	97885-06008 Screw, pan head(6a3)	Buy now
15	90445-07M53 Hose (I1160)	Buy now

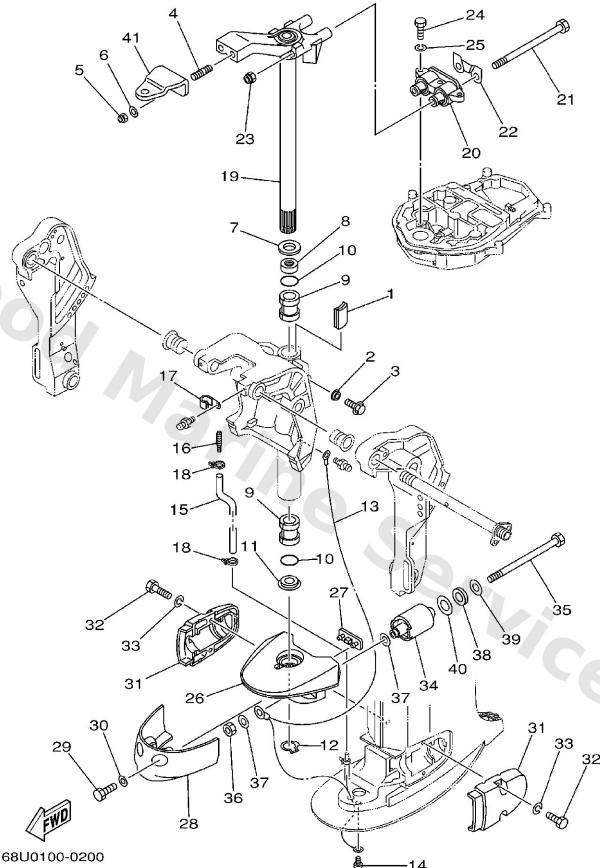
Bracket 2



E2

Ref	Part	
16	6E5-83558-00 End, nipple	Buy now
17	90465-08M07 Clamp (1e6)	Buy now
18	90465-11M10 Clamp	Buy now
19	68U-42510-10-4D Steering bracket assembly	Buy now
20	67C-44514-10-4D Mount damper, upper side	Buy now
21	90101-08M15 Bolt	Buy now
22	66T-44526-30 Plate	Buy now
23	90185-08045 Nut, self-locking	Buy now
24	97075-08030 Bolt, hexagon (fj1)	Buy now
25	92995-08100 Ybs67-8 washer, spring	Buy now
26	67C-44551-10-4D Housing, lower mount rubber	Buy now
27	67C-44575-00 Damper, lower mount rubber	Buy now
28	67C-44553-00-4D Cover, lower mount	Buy now
29	97095-08020 Bolt, hexagon	Buy now
30	92995-08600 Washer, plain (663)	Buy now

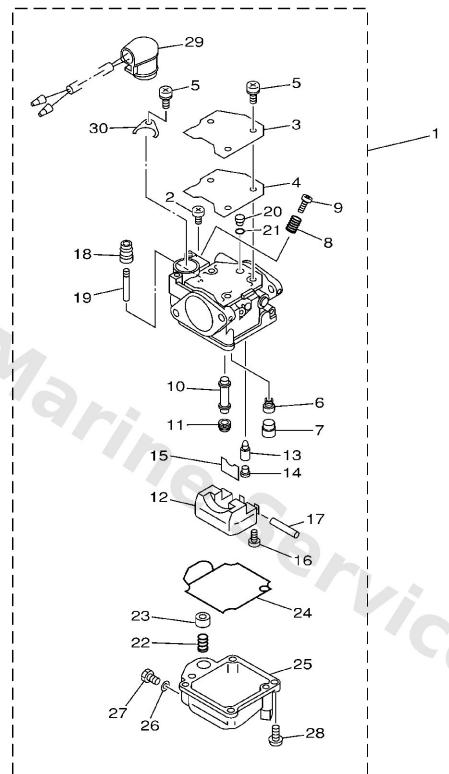
Bracket 2



E2

Ref	Part	
31	67C-44552-01-4D Housing, lower mount rubber	Buy now
34	68U-44555-11-94 Mount damper, lower side L	Buy now
35	90109-12MA3 Bolt	Buy now
36	95380-12700 Nut(6t4)	Buy now
37	90201-12M16 Washer, plate (679)	Buy now
38	90202-21100 Washer plate (663)	Buy now
39	90201-13M19 Washer, plate (663)	Buy now
40	90201-22M05 Washer, plate	Buy now
41	65W-48511-00 Hook, steering	Buy now

Carburetor

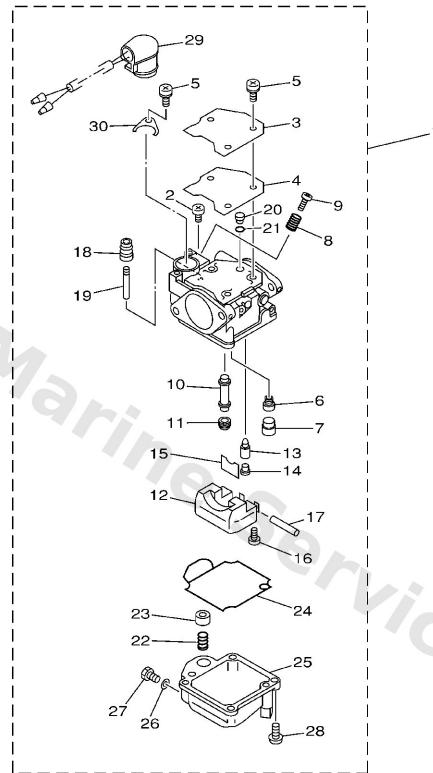


65W0010-8070

B4

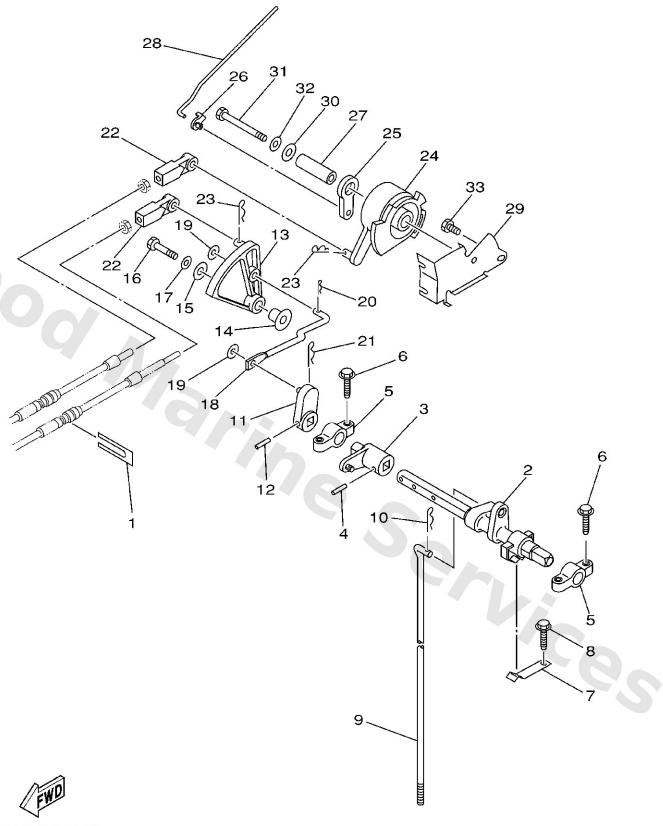
Ref	Part	
1	65W-14901-00 Carburetor assembly 1	Buy now
2	98580-04006 Screw, pan head (7h3)	Buy now
3	65W-14572-00 Plate	Buy now
4	65W-14126-00 Gasket	Buy now
5	97803-04010 Screw, pan head (e56)	Buy now
6	676-14948-07 Jet (#50)	Buy now
7	679-14966-00 Rubber cap	Buy now
8	90501-10326 Spring coil(663)(carb)	Buy now
9	63V-14523-00 Screw, stop	Buy now
10	65W-14947-00 Jet Needle	Buy now
11	65W-14943-29 Jet, main (#112)	Buy now
12	63V-14985-00 Float	Buy now
13	6G1-14546-00 Valve, needle	Buy now
14	676-14186-00 Pin, valve	Buy now
15	663-14159-00 Clip	Buy now

Carburetor



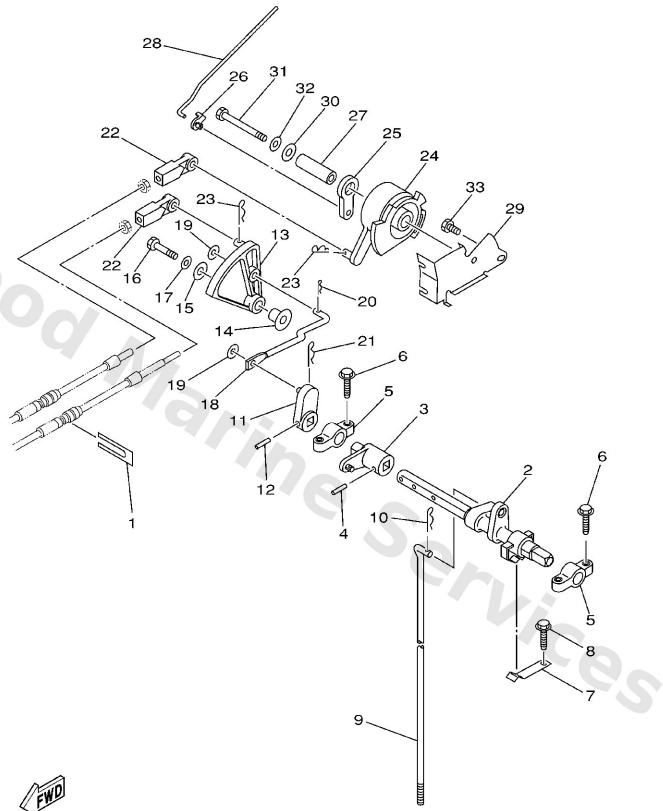
B4

Ref	Part	
16	98580-04008 Screw, pan head (713)	Buy now
17	6H4-14548-00 Pin, float arm	Buy now
18	65W-14373-00 Cover, plunger cap	Buy now
19	65W-14379-00 Rod, starter	Buy now
20	65W-1414F-00 Jet, pilot (# 52)	Buy now
21	65W-14147-00 O-ring	Buy now
22	65W-14335-00 Spring, plunger	Buy now
23	65W-14371-00 Plunger, starter	Buy now
24	65W-14384-00 Gasket, float chamber	Buy now
25	65W-14980-00 Body, float chamber	Buy now
26	65W-14398-00 Washer	Buy now
27	65W-14992-00 Screw, drain	Buy now
28	97980-04114 Screw, pan head(ga5)	Buy now
29	65W-14380-00 Prime starter assembly	Buy now
30	65W-14346-00 Plate	Buy now



D4

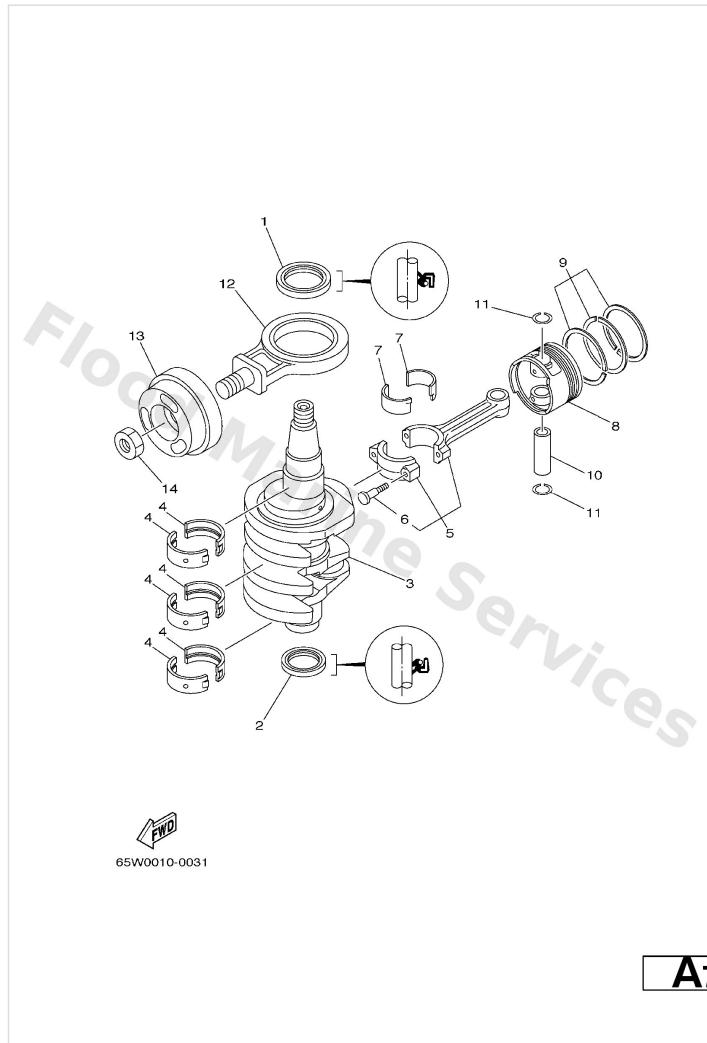
Ref	Part	
1	6H3-48538-00 Clamp, cable	Buy now
2	65W-44121-00 Lever, shift rod	Buy now
3	65W-44122-00 Bushing, Shift Rod Lever	Buy now
4	90254-03M05 Pin, spring	Buy now
5	6F5-41662-00 Bracket 2	Buy now
6	90109-06M81 Bolt	Buy now
7	65W-44116-00 Spring	Buy now
8	90109-06M86 Bolt	Buy now
9	68U-44143-10 Rod, shift	Buy now
10	90468-18008 Clip 620436610000	Buy now
11	65W-44142-00 Joint	Buy now
13	68U-44125-00 Lever Shift Rod	Buy now
14	90387-06M29 Coller (6a0)	Buy now
15	90201-06M31 Washer (6a0)	Buy now
16	97095-06025 Bolt	Buy now



Ref	Part	
17	92995-06600 Washer, plain (646)	Buy now
18	65W-44192-00 Joint, rod 1	Buy now
19	90201-05M06 Washer, plate(61u)	Buy now
20	90468-10005 Pin, hair 6264123500	Buy now
22	663-48344-00 Cable end, remote control	Buy now
24	68U-41638-00 Pulley	Buy now
25	65W-41283-00 Lever, free accel.	Buy now
26	661-41262-02 Joint, choke lever	Buy now
27	90387-06M08 Collar	Buy now
28	65W-41211-00 Link Accel.	Buy now
29	65W-14497-01 Stay, Throttle Wire	Buy now
31	97095-06055 Bolt, hexagon w/w deep recess	Buy now
33	97095-06010 Bolt	Buy now

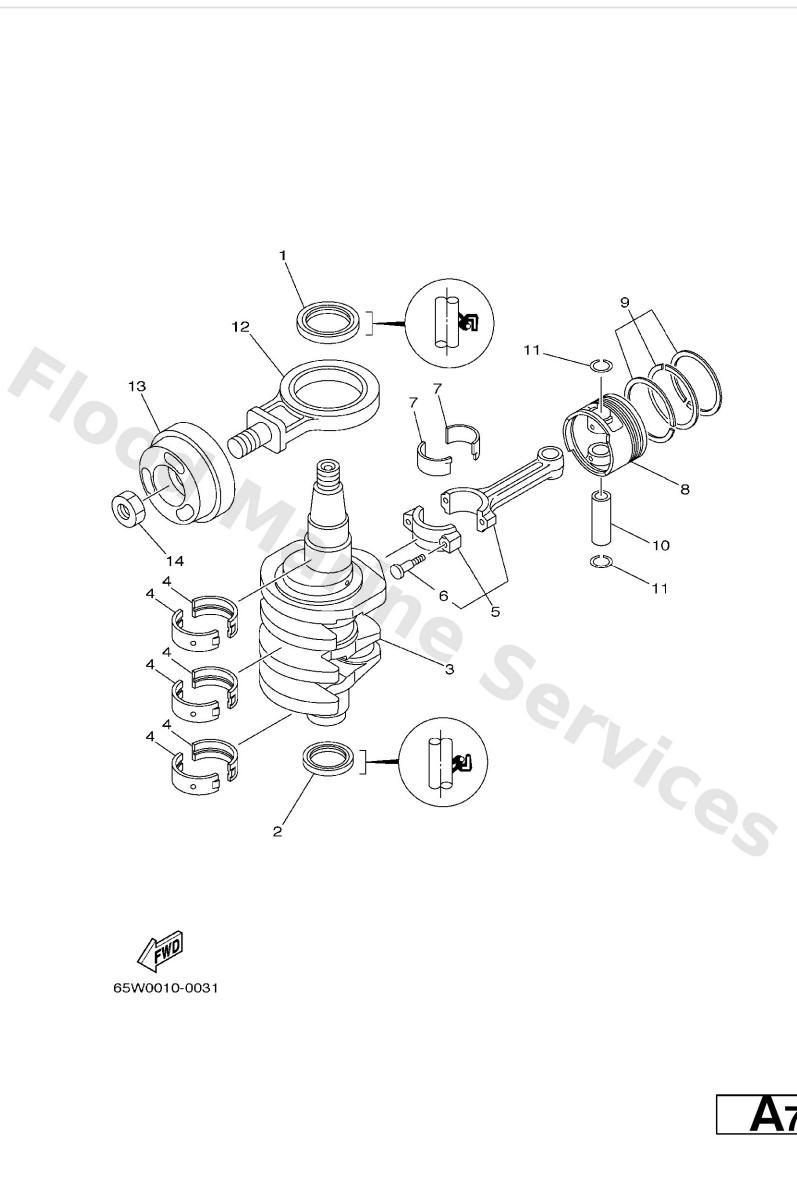
D4

Crankshaft. Piston



Ref	Part	
1	93102-43M42 Oil seal(62y)	Buy now
2	93102-35M47 Oil seal(62y)	Buy now
3	65W-11411-01 Crankshaft	Buy now
4	62Y-11416-00 Plane bearing, crankshaft 1 UR BROWN	Buy now
4	62Y-11416-10 Plane bearing, crankshaft 1 UR BLACK	Buy now
4	62Y-11416-20 Plane bearing, crankshaft 1 UR BLUE	Buy now
5	67C-11650-00 Connecting rod assembly	Buy now
6	62Y-11654-00 Bolt, connecting rod	Buy now
7	62Y-11656-00 Plane bearing, connecting rod UR BROWN	Buy now
7	62Y-11656-10 Plane bearing, connecting rod UR BLACK	Buy now
7	62Y-11656-20 Plane bearing, connecting rod UR BLUE	Buy now
8	65W-11631-00-96 Piston (std)	Buy now
8	65W-11635-00 Piston (0.25mm o/s) AP	Buy now
8	65W-11636-00 Piston (0.50mm o/s) AP	Buy now
9	67C-11603-00 Piston ring set (std)	Buy now

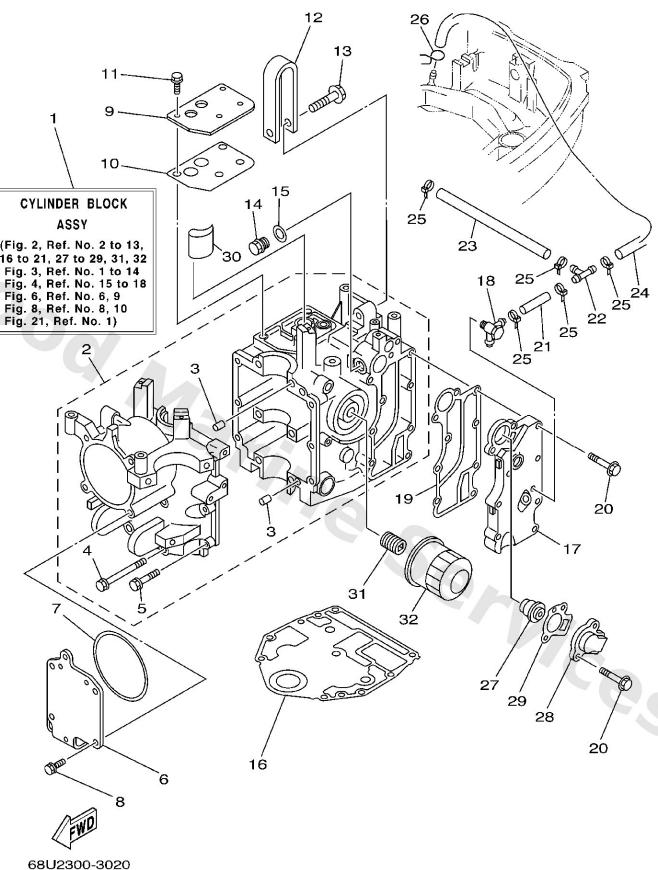
Crankshaft. Piston



Ref	Part	
9	67C-11604-00 Piston ring set (0.25mm o/s) AP	Buy now
9	67C-11605-00 Piston ring set (0.50mm o/s) AP	Buy now
10	62Y-11633-00 Pin, piston	Buy now
11	93450-17129 Circlip(1ar)	Buy now
12	65W-11665-00 Con-rod assembly, balance	Buy now
13	65W-11642-11 Piston, Balance	Buy now
14	90170-20137 Nut, hexagon(663)	Buy now

A7

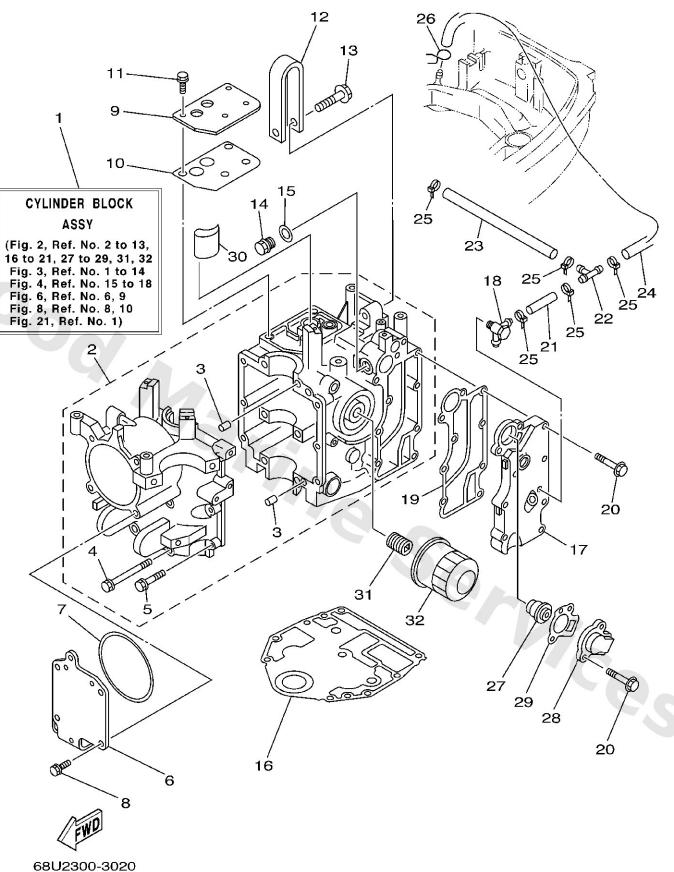
Cylinder. Crankcase 1



A5

Ref	Part	
3	99530-08012 Pin, dowel(6g8)	Buy now
4	90119-08M01 Bolt, with washer(62y)	Buy now
5	90119-06MA5 Bolt, with washer	Buy now
6	65W-15121-00 Crankcase 2	Buy now
7	65W-15663-00 Seal	Buy now
8	65W-12228-00 Bolt	Buy now
9	65W-11168-01 Cover Breather	Buy now
10	65W-11169-01 Gasket, breather cover	Buy now
12	65W-11119-00 Hanger Engine	Buy now
13	90105-08M87 Bolt, washer based	Buy now
14	90340-14M06 Plug, straight screw(62y)	Buy now
15	90430-14115 Gasket (663)	Buy now
16	65W-11351-10 Gasket, cylinder	Buy now
18	62Y-11372-01 Nipple, hose FOR FLUSHING KIT	Buy now
19	65W-41114-00 Gasket, exhaust outer cover	Buy now

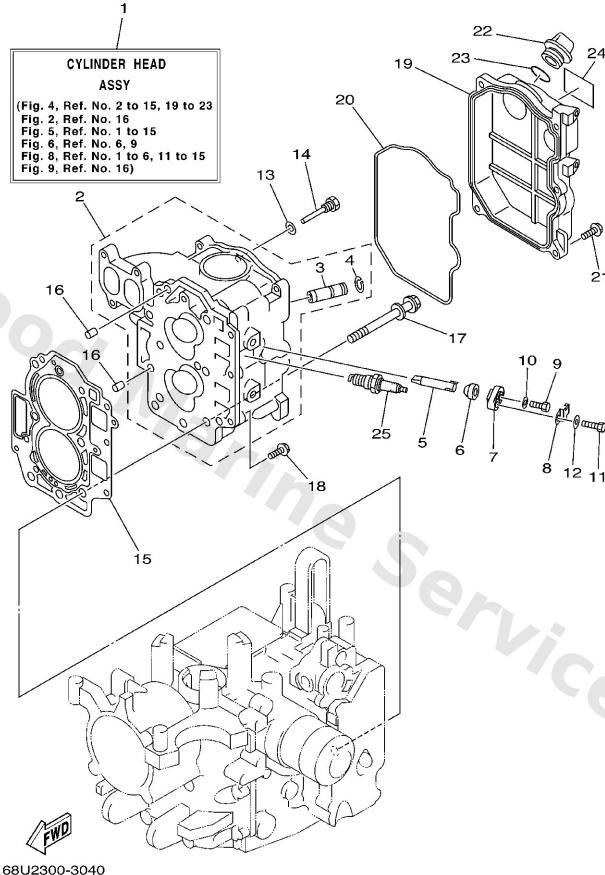
Cylinder. Crankcase 1



Ref	Part	
21	90445-09068 Hose (I420)	Buy now
22	688-24378-00 Pipe, joint	Buy now
23	90445-09095 Hose (L260)	Buy now
24	90445-09105 Hose (I420)	Buy now
25	90465-11M10 Clamp	Buy now
26	90467-08004 Clip, pipe 6162435600	Buy now
27	6G8-12411-02 Thermostat	Buy now
28	6H3-12413-00-1S Cover, thermostat	Buy now
29	62Y-12414-00 Gasket, cover	Buy now
30	65W-13286-00 Cleaner	Buy now
31	90401-20M00 Bolt, union(62y)	Buy now
32	5GH-13440-00 Element assembly, oil cleaner	Buy now

A5

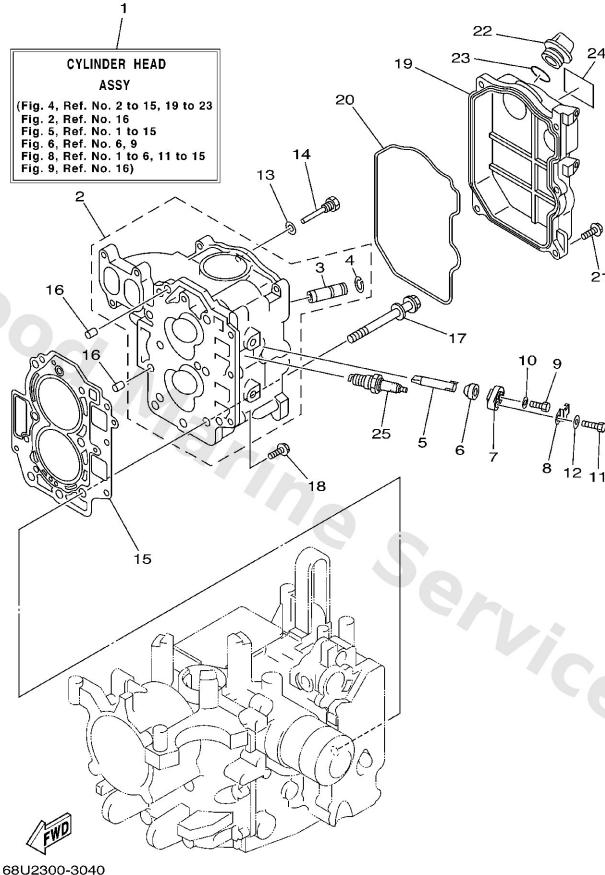
Cylinder. Crankcase 2



B-1

Ref	Part	
3	62Y-11133-10 Guide, valve 1	Buy now
4	93450-09M01 Circlip (6g8)	Buy now
5	62Y-11325-00 Anode	Buy now
6	66M-11328-00 Grommet, anode	Buy now
8	66M-12535-00 Plate	Buy now
9	97095-05012 Bolt, hexagon	Buy now
10	92995-05600 Washer, plain (646)	Buy now
11	97095-06020 Bolt(7u8)	Buy now
12	92995-06600 Washer, plain (646)	Buy now
13	90430-06014 Gasket 256113960000	Buy now
14	90109-06M65 Bolt(62y)	Buy now
15	65W-11181-20 Gasket, cylinder head 1	Buy now
16	99530-08012 Pin, dowel(6g8)	Buy now
17	90119-09M00 Bolt, with washer(62y)	Buy now
18	90119-06MA3 Bolt, with washer	Buy now

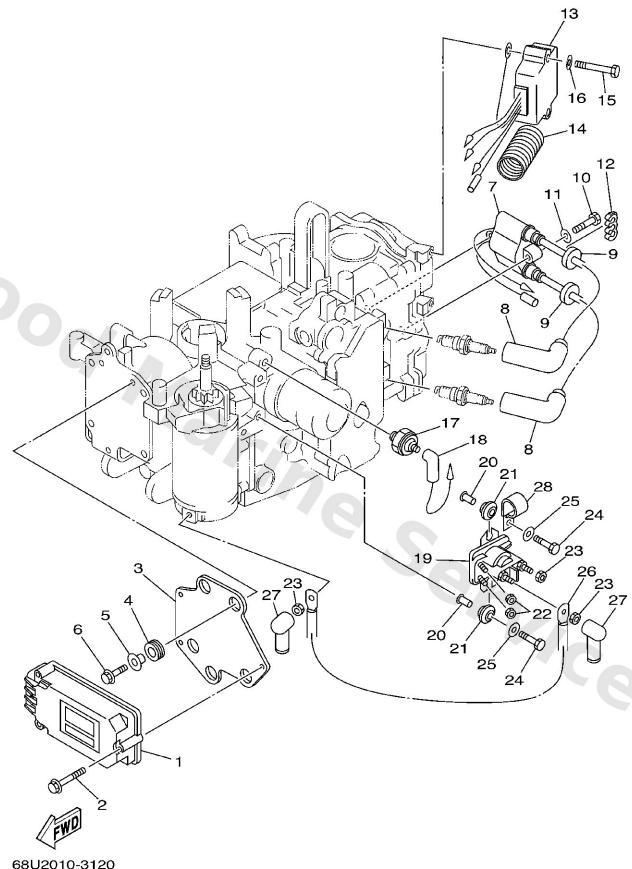
Cylinder. Crankcase 2



B-

Ref	Part	
20	65W-11356-00 Seal, cylinder 2	Buy now
21	97595-06520 Bolt(7u8)	Buy now
22	6G8-15363-00 Plug, oil	Buy now
23	93210-24M79 O-ring	Buy now
24	62Y-12138-60 Mark Caution	Buy now
25	94701-00375 Plug, spark (dpr6ea-9)(62y)	Buy now

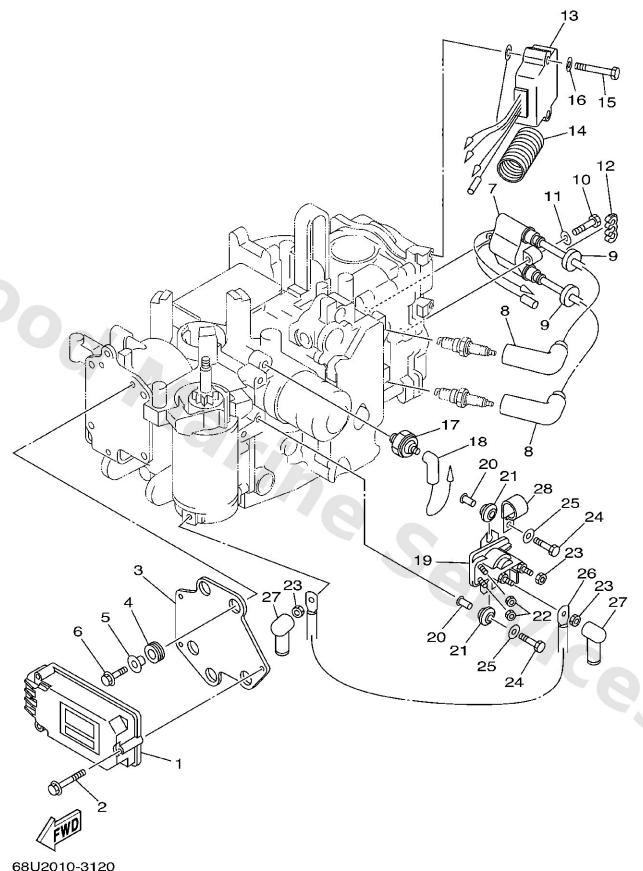
Electrical 1



C4

Ref	Part	
1	65W-85540-20 C.d.i. unit assembly	Buy now
2	65W-8252V-00 Screw, special	Buy now
3	65W-85542-00 Bracket	Buy now
4	65W-85547-00 Damper	Buy now
5	65W-86129-20 Collar	Buy now
6	65W-8252V-10 Screw, special	Buy now
7	65W-85570-00 Ignition coil assembly	Buy now
8	6G8-82370-30 Plug cap assembly	Buy now
9	90480-25161 Grommet(656)	Buy now
10	97095-06030 Bolt(jf7)	Buy now
11	92995-06600 Washer, plain (646)	Buy now
12	90464-07M05 Clamp (6g5)	Buy now
13	65W-81960-00 Rectifier & regulator assembly	Buy now
14	6K3-83557-00 Tube	Buy now
15	97095-06040 Bolt (682)	Buy now

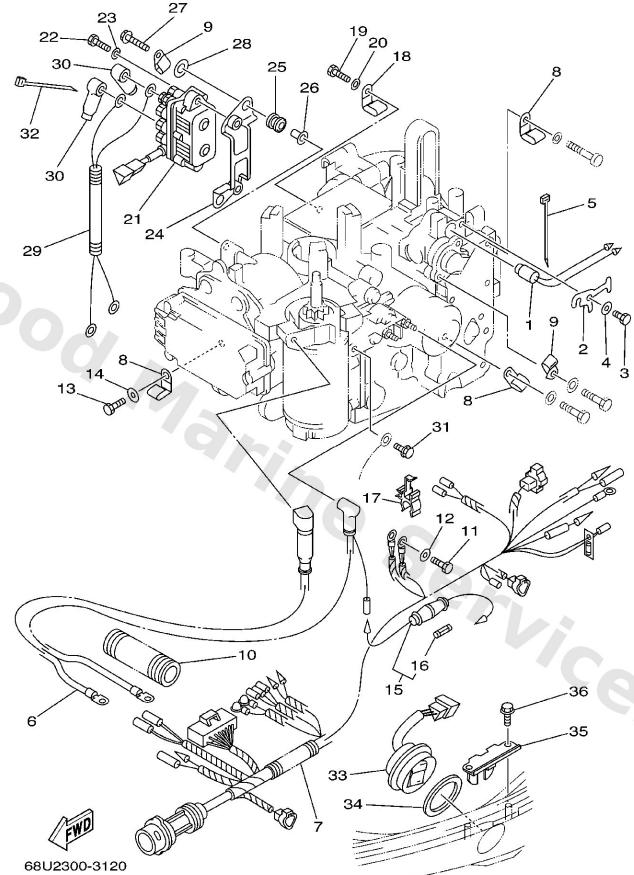
Electrical 1



Ref	Part	
17	65W-82504-00 Oil pressure switch assembly	Buy now
18	65W-82127-00 Wire, lead 2	Buy now
19	65W-81941-00 Starter relay assembly	Buy now
20	65W-8191C-00 Collar	Buy now
21	65W-81922-00 Grommet	Buy now
22	65W-8182A-00 Nut	Buy now
23	65W-8182B-00 Nut, special	Buy now
24	97095-06025 Bolt	Buy now
26	65W-82117-00 Wire, lead	Buy now
27	6G5-82119-10 Cover, lead wire	Buy now
28	65W-8339X-00 Clamp, cord	Buy now

C4

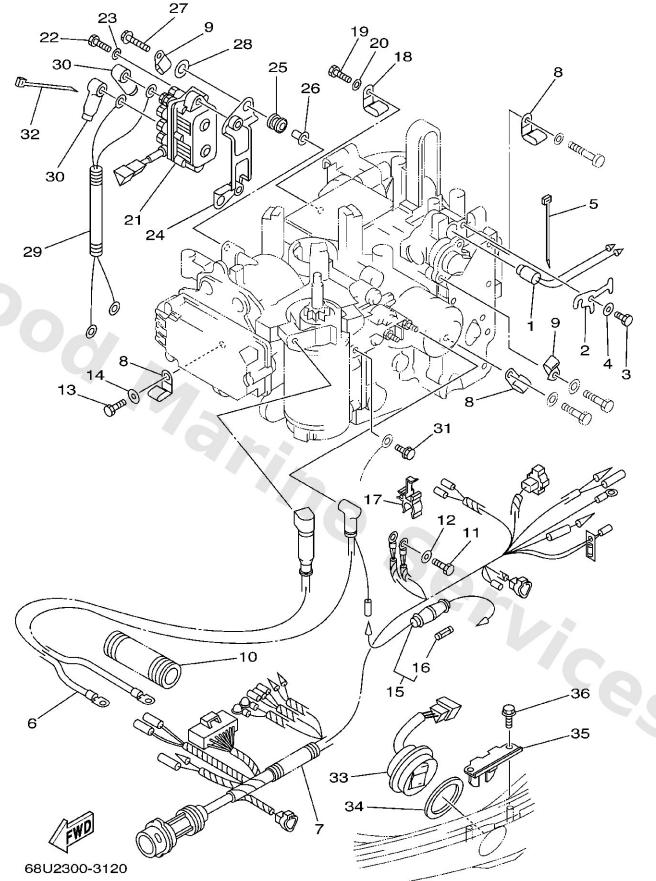
Electrical 2



C6

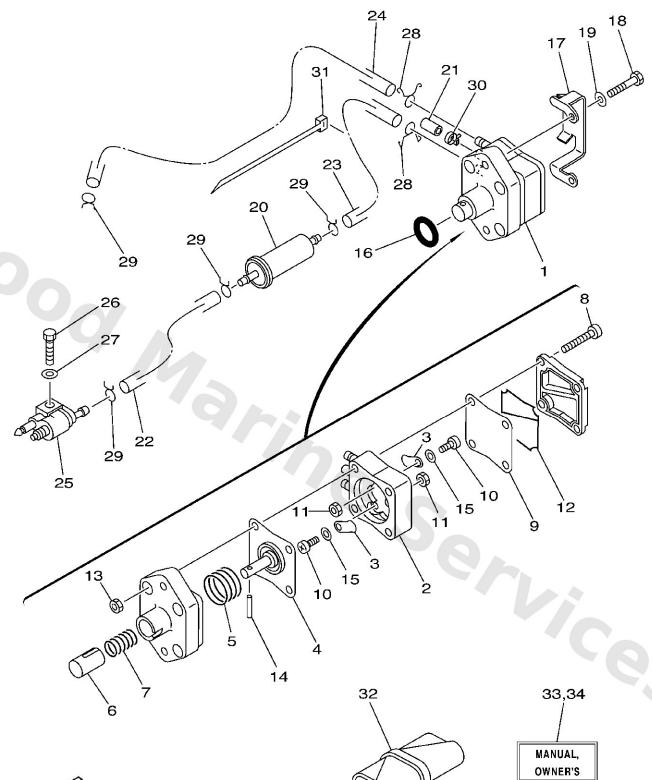
Ref	Part	
1	65W-85790-00 Thermosensor assembly	Buy now
2	65W-85757-00 Retainer	Buy now
3	97095-06012 Bolt(gh1)	Buy now
4	92995-06600 Washer, plain (646)	Buy now
5	90465-11M10 Clamp	Buy now
6	65W-82105-00 Battery cable	Buy now
7	65W-82590-30 Wire Harness assembly	Buy now
8	90465-08M08 Clamp (6e5)	Buy now
9	90465-06M88 Clamp	Buy now
10	6N7-83557-00 Tube I.DIA.) 22MM	Buy now
11	97095-06016 Bolt, hexagon deep recess	Buy now
13	97095-05016 Bolt(6a1)	Buy now
14	92995-05600 Washer, plain (646)	Buy now
15	6G8-82150-00 Fuse holder assembly	Buy now
16	663-82151-00 Fuse	Buy now

Electrical 2



C6

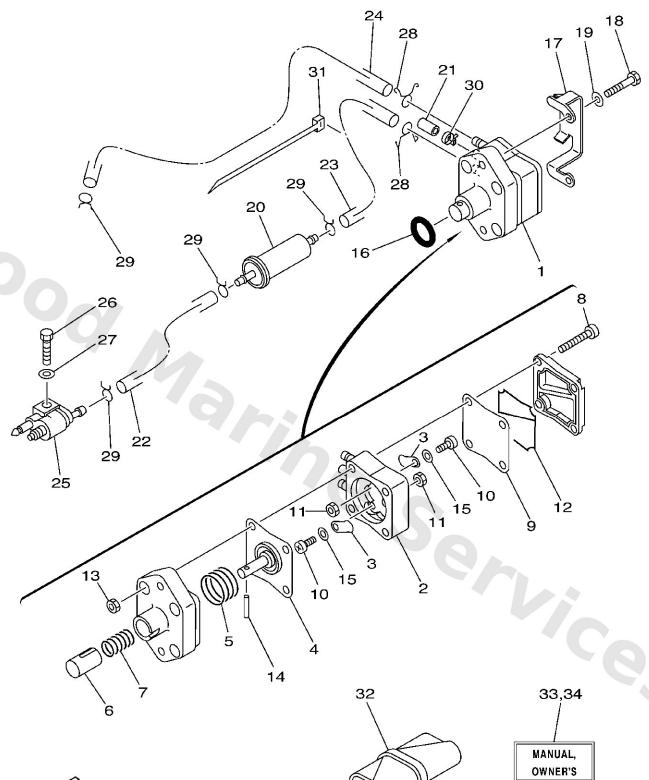
Ref	Part	
17	6G5-82152-00 Holder, fuse	Buy now
21	61A-81950-00 Relay assembly	Buy now
22	97075-06020 Bolt(7u8)	Buy now
24	65W-81948-00 Bracket	Buy now
25	6A0-82317-00 Damper, ignition coil	Buy now
26	624-42542-00 Collar	Buy now
27	95895-06030 Bolt, flange deep recess	Buy now
28	90201-12M16 Washer, plate (679)	Buy now
29	65W-81949-00 Wire Lead	Buy now
30	682-82119-01 Cover, lead wire	Buy now
31	97575-06516 Bolt, hexagon w/w deep recess	Buy now
33	6H1-82563-10 Trim & tilt switch assembly	Buy now
34	6E5-82587-00 Gasket	Buy now
35	62Y-83614-00 Bracket	Buy now
36	90109-06M86 Bolt	Buy now



B7

Ref	Part	
1	62Y-24410-03 Fuel pump assembly	Buy now
2	62Y-24413-01 Body 4	Buy now
3	62Y-24421-01 Valve, check	Buy now
4	62Y-24411-02 Diaphragm	Buy now
5	62Y-24423-00 Spring, diaphragm	Buy now
6	62Y-13131-01 Plunger	Buy now
7	62Y-24454-00 Spring	Buy now
8	62Y-24444-01 Screw	Buy now
9	62Y-24471-00 Diaphragm	Buy now
10	6A0-14325-00 Screw, pan head	Buy now
11	95380-03600 Nut (6g8)	Buy now
12	62Y-24452-00 Packing	Buy now
13	95380-05600 Nut, hexagon (663)	Buy now
14	62Y-24374-01 Pin	Buy now
15	62Y-24422-00 Plate	Buy now

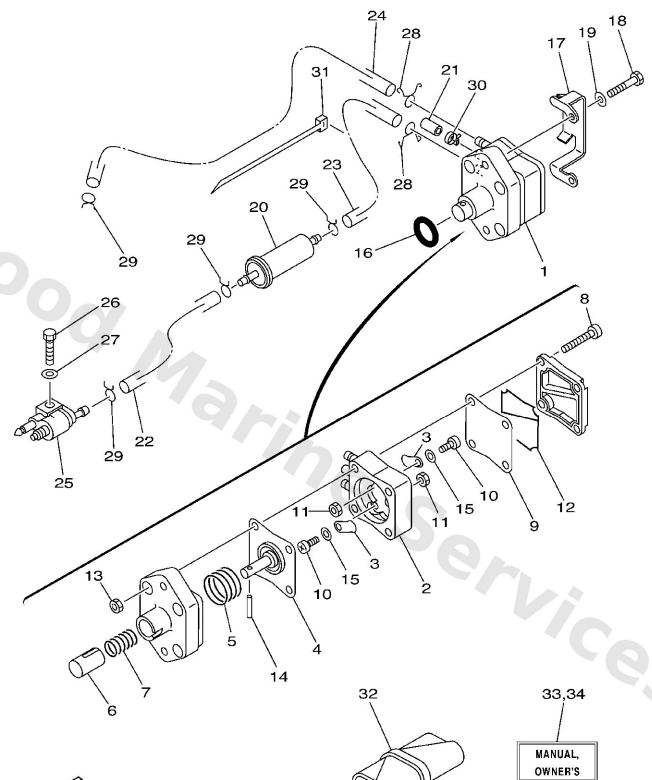
Fuel



65W2300-3090

B7

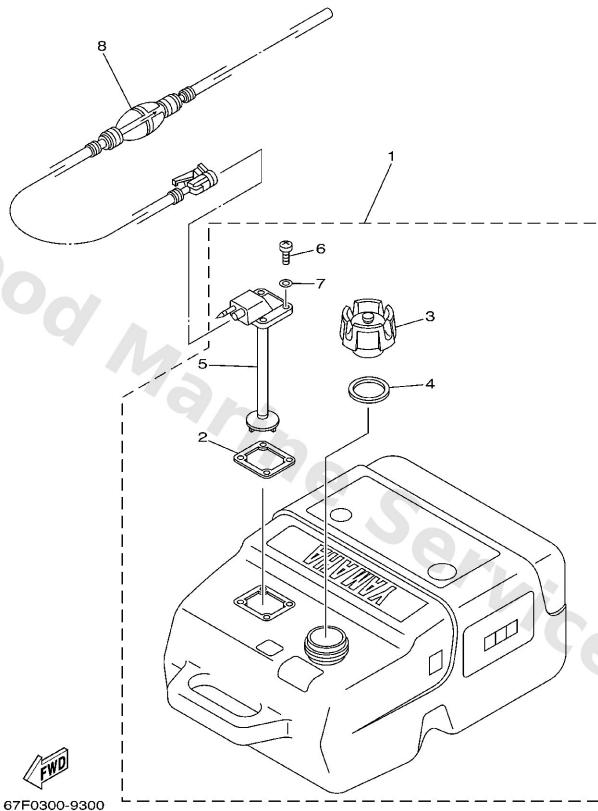
Ref	Part	
16	93210-24M79 O-ring	Buy now
17	65W-24474-00 Cover	Buy now
18	97095-06030 Bolt(jf7)	Buy now
19	92995-06600 Washer, plain (646)	Buy now
20	65W-24251-00 Strainer 1	Buy now
21	65W-24481-00 Plug	Buy now
22	90445-10M33 Hose (I1040)	Buy now
23	90445-10M03 Hose (I400)	Buy now
24	90445-10M43 Hose (I400)	Buy now
25	6G1-24304-02 Fuel pipe joint comp. 1	Buy now
26	97095-06025 Bolt	Buy now
28	90467-10M04 Clip, pipe 1 (6e9)	Buy now
29	90467-09M03 Clip(6k8)	Buy now
30	90465-11M10 Clamp	Buy now
31	90465-13M18 Clamp	Buy now



Ref	Part	
32	62Y-28100-00 Tool kit	Buy now
33	65W-28199-77-A0 O/m f20ae/aet/25amh/ae/aet '03 UR (E,F,S)	Buy now
33	65W-28199-77-B0 O/m f20ae/aet/25amh/ae/aet '03 UR (D,NL,I)	Buy now
34	65W-28199-87-A0 O/m f20ae/f25ae/f20aet/ '03 UR (DK,P,GR)	Buy now
34	65W-28199-87-B0 O/m f20ae/f25ae/f20aet/ '03 UR (N,S,SS)	Buy now

B7

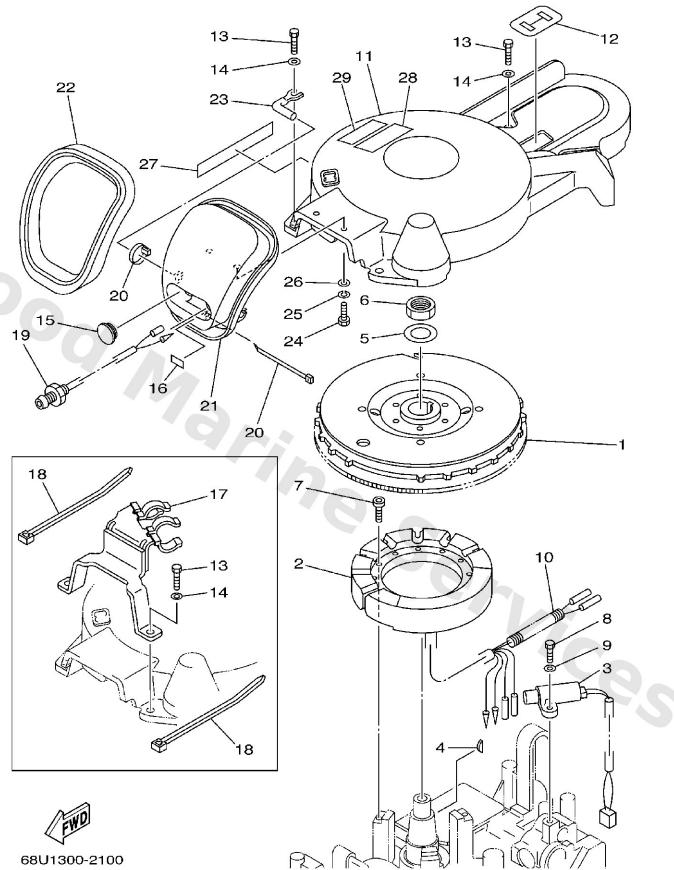
Fuel Tank



F6

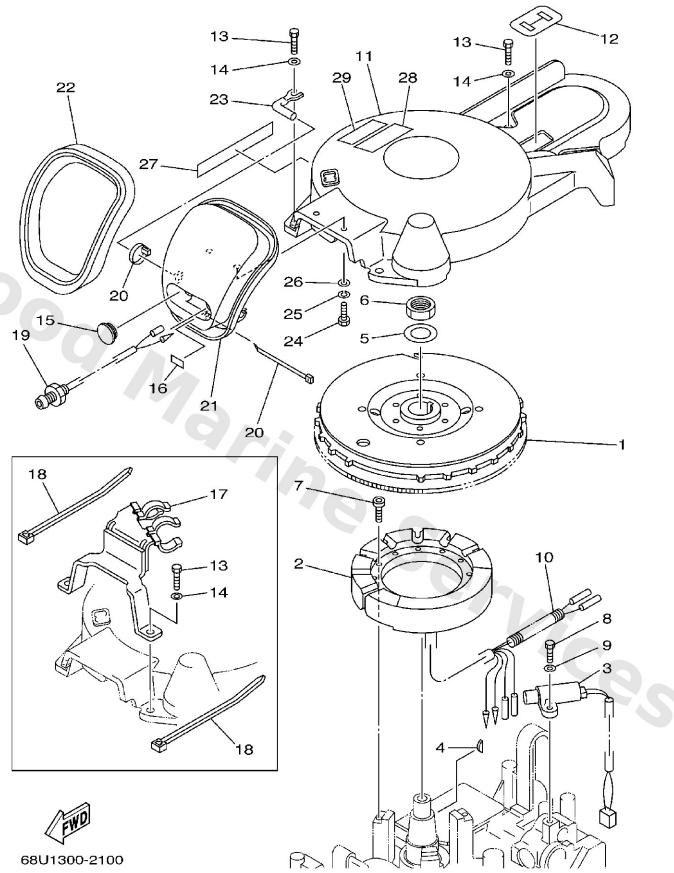
Ref	Part	
1	6YK-24201-01 Fuel Tank assembly (25L) AP PLASTIC, 25L	Buy now
2	6YL-24268-01 Gasket, fuel meter	Buy now
3	6YK-24610-00 Cap assembly WITH INDICATOR	Buy now
4	6YL-24641-00 Gasket, cap 1	Buy now
5	6YK-24260-01 Fuel meter assembly	Buy now
6	90157-05M16 Screw, pan head	Buy now
7	6YL-24329-00 Seal	Buy now
8	6YL-24306-52 Fuel pipe comp. 1 AP	Buy now

Generator



Ref	Part	
1	65W-85550-01 Rotor assembly	Buy now
2	65W-85510-10 Stator assembly	Buy now
3	65W-85580-00 Coil, pulser	Buy now
4	65W-11545-00 Key, woodruff	Buy now
5	90201-21M18 Washer, plate (663)	Buy now
6	90170-20137 Nut, hexagon(663)	Buy now
7	91380-05030 Bolt,socket	Buy now
8	97095-05016 Bolt(6a1)	Buy now
9	92995-05600 Washer, plain (646)	Buy now
10	90446-10M82 Hose	Buy now
11	65W-81337-00 Cover Flywheel	Buy now
12	65W-81639-00 Cover	Buy now
13	97095-06025 Bolt	Buy now
14	92995-06600 Washer, plain (646)	Buy now
15	6G1-42725-00 Grommet	Buy now

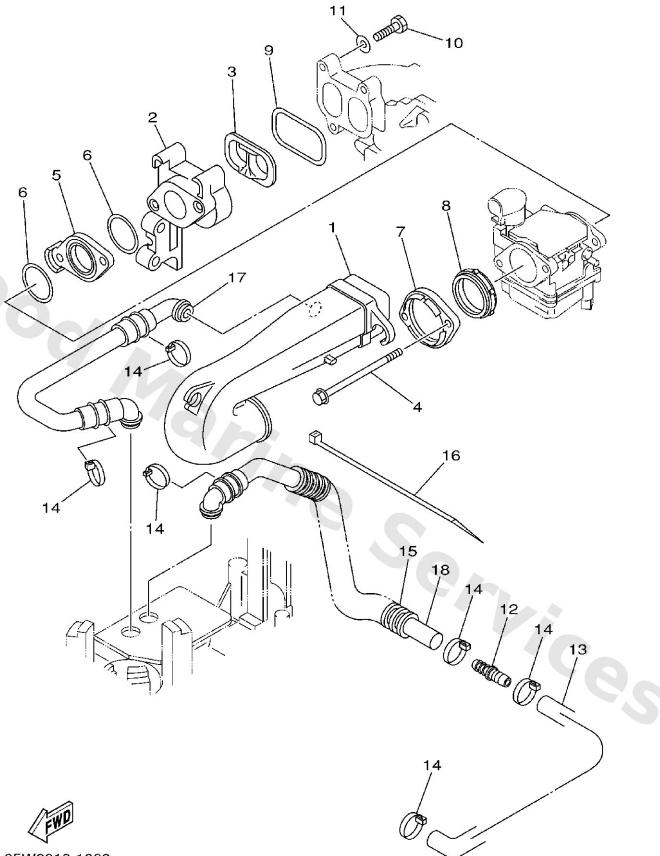
Generator



Ref	Part	
16	65W-84342-00 Seat, emblem	Buy now
17	65W-82594-10 Clamp	Buy now
18	90465-13M18 Clamp	Buy now
19	65W-85410-01 Emergency signal light assembly	Buy now
20	90465-11M10 Clamp	Buy now
21	65W-15758-10 Guide Rope	Buy now
22	65W-15762-00 Seal, rubber 2	Buy now
23	65W-15771-00 Stay 1	Buy now
24	97095-06020 Bolt(7u8)	Buy now
25	92995-06100 Washer(6a1)	Buy now
27	65W-13437-61 Mark, Caution	Buy now
28	6A1-83625-41 Mark 5	Buy now
29	6A1-83625-51 Mark 5	Buy now

C2

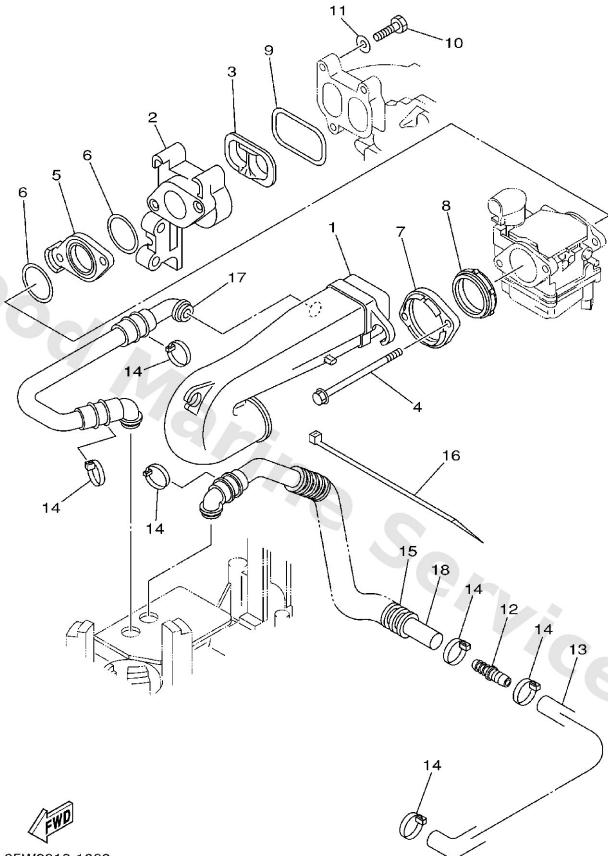
Intake



B3

Ref	Part	
1	65W-14440-00 Silencer assembly, intake	Buy now
2	65W-13640-00 Manifold	Buy now
3	65W-13323-00 Insert	Buy now
4	65W-14496-00 Bolt	Buy now
5	65W-14271-00 Insulator	Buy now
6	65W-14198-00 Gasket	Buy now
7	65W-14262-00 Flange	Buy now
8	65W-14457-10 Seal	Buy now
9	65W-13645-00 Gasket, manifold 1	Buy now
10	97095-06025 Bolt	Buy now
11	92995-06600 Washer, plain (646)	Buy now
12	65W-24377-00 Pipe, joint 3	Buy now
13	65W-15397-10 Pipe	Buy now
14	90465-13M36 Clamp(6h4)	Buy now
15	90446-24M54 Hose	Buy now

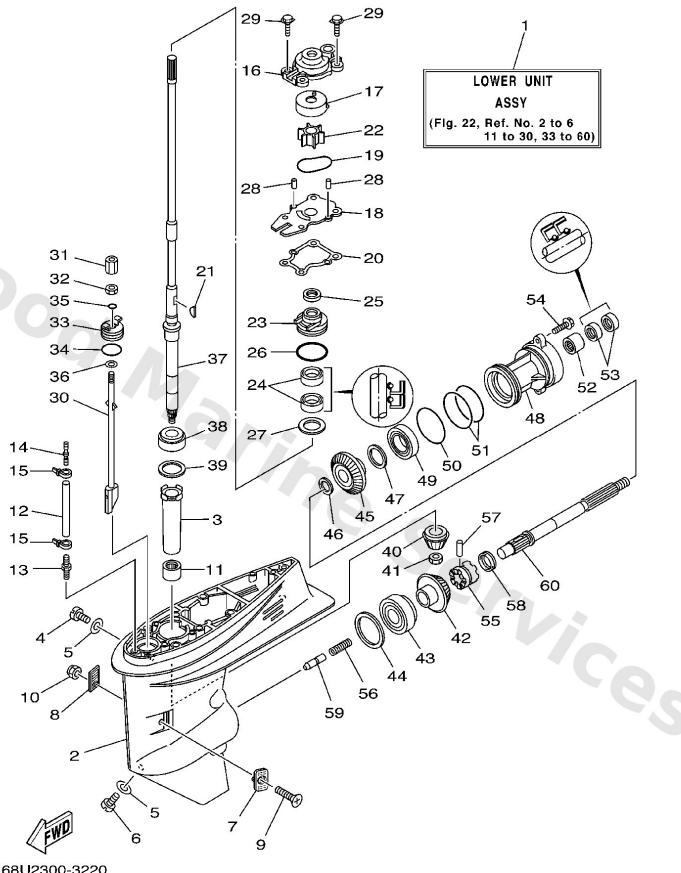
Intake



B3

Ref	Part	
16	90465-11M52 Clamp(6e7)	Buy now
17	65W-15370-00 Breather assembly	Buy now
18	65W-15370-10 Breather assembly	Buy now

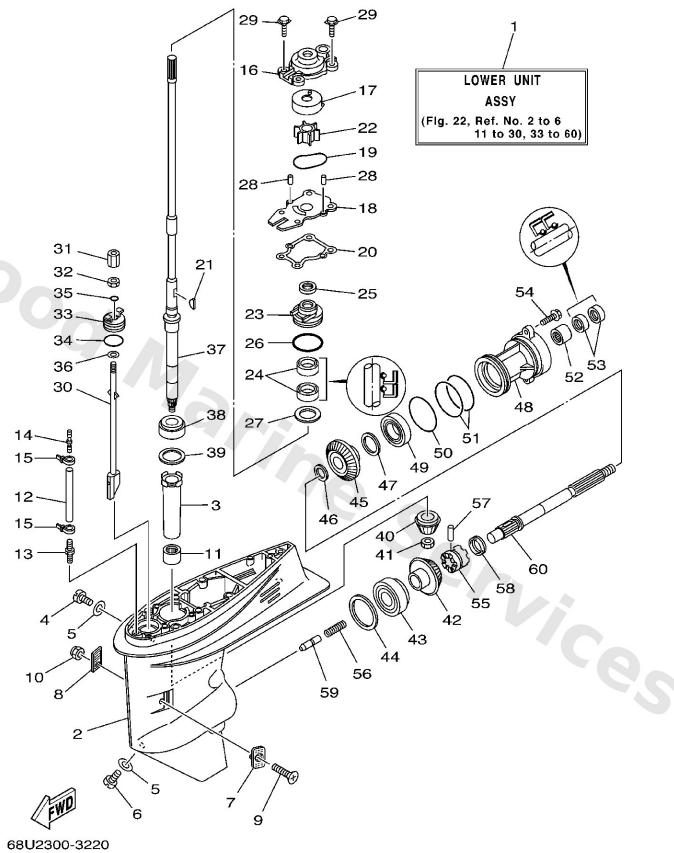
Lower Casing. Drive 1



F2

Ref	Part	
1	68U-45300-11-4D Lower Unit assembly L	Buy now
2	67C-45301-00-4D Casing, lower	Buy now
3	6H4-45536-00 Sleeve, drive shaft	Buy now
4	90340-08002 Plug, straight screw	Buy now
5	90430-08020 Gasket	Buy now
6	688-45341-10 Plug, drain	Buy now
7	63D-45214-00 Cover, water inlet	Buy now
8	63D-45215-00 Cover, water inlet	Buy now
9	90142-05M06 Screw, countersunk	Buy now
10	95380-05600 Nut, hexagon (663)	Buy now
11	93315-32224 Brg,cyl-cal roller 42.2g nk	Buy now
12	90445-07ME8 Hose (l250) L	Buy now
13	6E5-45378-00 Nipple, hose	Buy now
14	6E5-83558-10 End, nipple	Buy now
15	90465-11M10 Clamp	Buy now

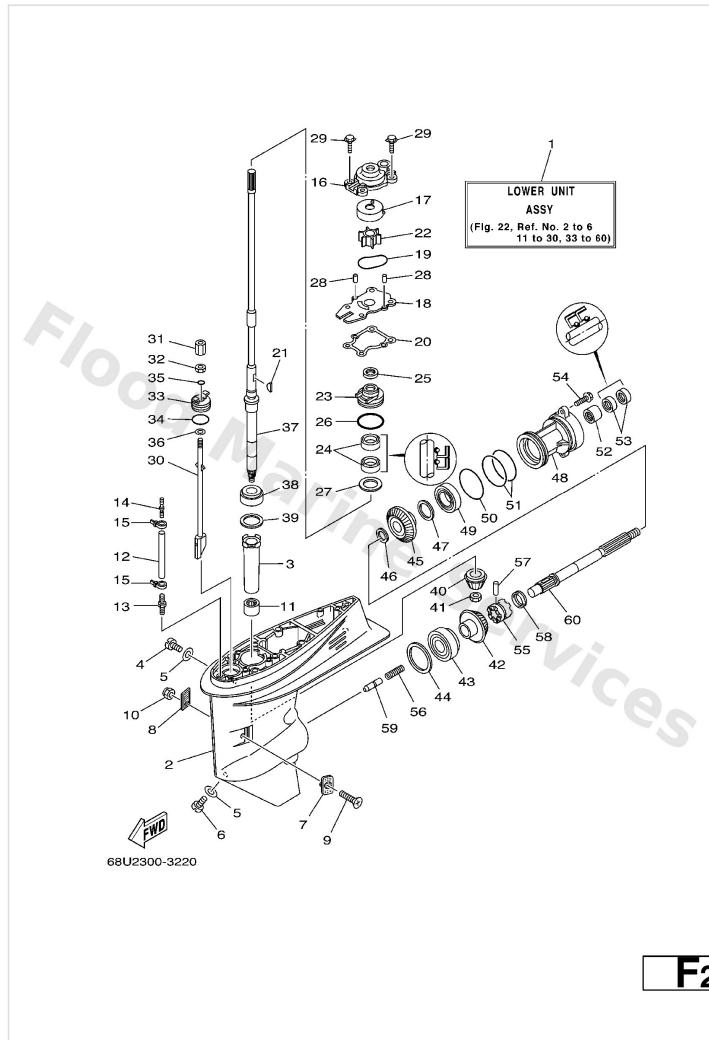
Lower Casing. Drive 1



F2

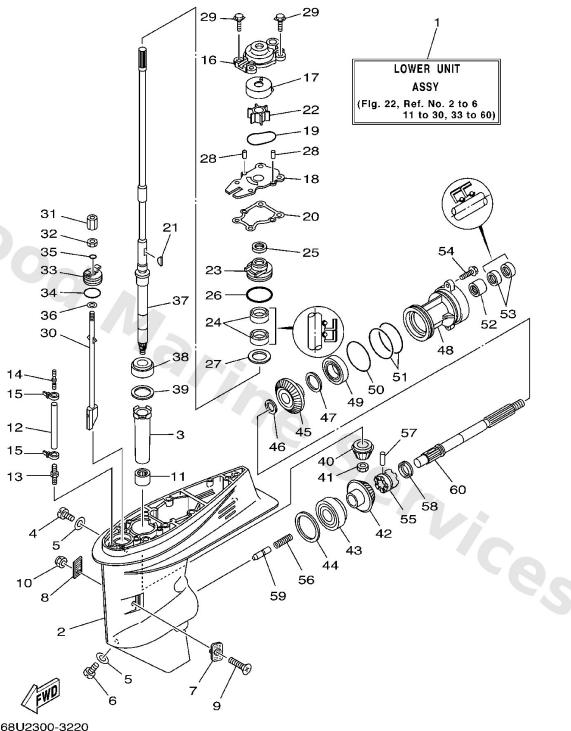
Ref	Part	
16	66T-44311-00 Housing, water pump	Buy now
17	63D-44322-00 Insert, cartridge	Buy now
18	66T-44323-00 Outer plate, cartridge	Buy now
19	93210-59MG7 O-ring	Buy now
20	63D-44316-00 Gasket, water pump	Buy now
21	90280-03M03 Key, woodruff (697)	Buy now
22	6H4-44352-02 Impeller	Buy now
23	63D-44341-00 Housing, water pump set	Buy now
24	93101-22M60 Oil seal	Buy now
25	66T-45344-01 Cover, oil seal	Buy now
26	93210-48MG8 O-ring	Buy now
27	90201-27M00 Washer, plate(62x)	Buy now
28	93604-08062 Pin,dowel (626)	Buy now
29	90119-08M15 Bolt, with washer(62w)	Buy now
30	67C-44150-10 Shift cam assembly L	Buy now

Lower Casing. Drive 1



Ref	Part	
31	67C-44146-00 Connector, shift rod	Buy now
32	95380-06700 Nut	Buy now
33	68U-45321-00 Plate	Buy now
34	93210-33MG4 O-ring	Buy now
35	93210-06ME6 O-ring	Buy now
36	92990-06600 Washer, plain (646)	Buy now
37	68U-45501-11 Drive shaft comp. L	Buy now
38	93332-00001 Brg, tapered roller (409)	Buy now
39	663-45587-01-10 Shim (t:0.10mm) UR	Buy now
39	663-45587-01-12 Shim (t:0.12mm) UR	Buy now
39	663-45587-01-15 Shim (t:0.15mm) UR	Buy now
39	663-45587-01-18 Shim (t:0.18mm) UR	Buy now
39	663-45587-01-30 Shim (t:0.30mm) UR	Buy now
39	663-45587-01-40 Shim (t:0.40mm) UR	Buy now
39	663-45587-01-50 Shim (t:0.50mm) UR	Buy now

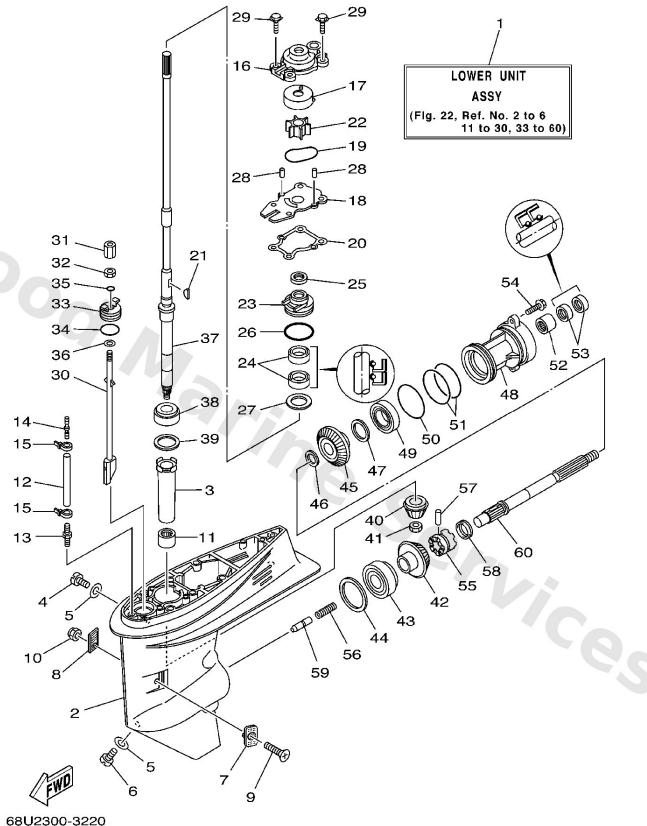
Lower Casing. Drive 1



F2

Ref	Part	
40	68U-45551-00 Pinion	Buy now
41	90179-10M38 Nut	Buy now
42	68U-45560-00 Gear	Buy now
43	93332-00003 Brg,cyl-cal roller 318g ky	Buy now
44	663-45567-01-10 Shim (t:0.10mm) UR	Buy now
44	663-45567-01-12 Shim (t:0.12mm) UR	Buy now
44	663-45567-01-15 Shim (t:0.15mm) UR	Buy now
44	663-45567-01-18 Shim (t:0.18mm) UR	Buy now
44	663-45567-01-30 Shim (t:0.30mm) UR	Buy now
44	663-45567-01-40 Shim (t:0.40mm) UR	Buy now
44	663-45567-01-50 Shim (t:0.50mm) UR	Buy now
45	68U-45571-00 Gear	Buy now
46	90201-22429 Washer, plate(663)	Buy now
47	63D-45577-00-10 Shim (t:0.10mm) UR	Buy now
47	63D-45577-00-12 Shim (t:0.12mm) UR	Buy now

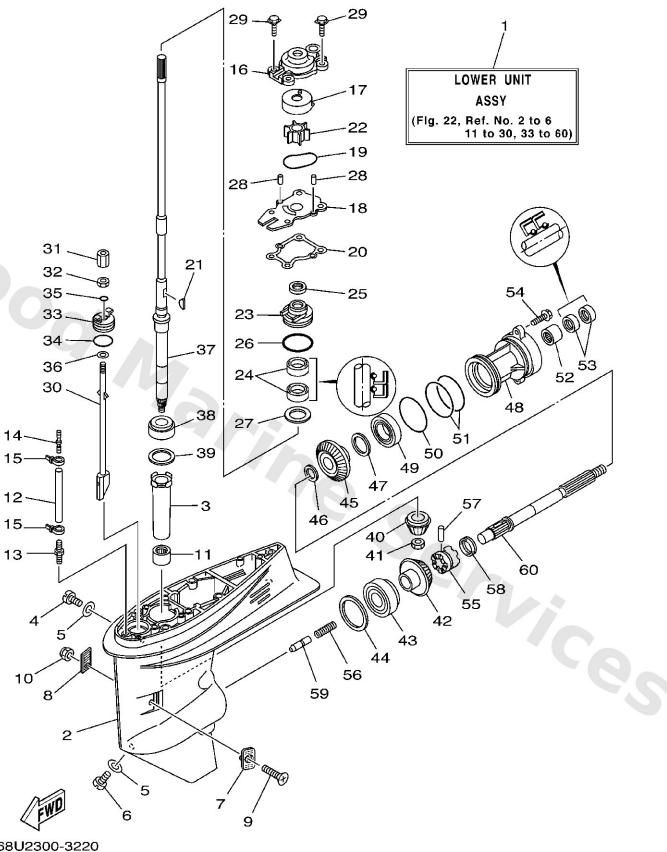
Lower Casing. Drive 1



F2

Ref	Part	
47	63D-45577-00-15 Shim (t:0.15mm) UR	Buy now
47	63D-45577-00-18 Shim (t:0.18mm) UR	Buy now
47	63D-45577-00-30 Shim (t:0.30mm) UR	Buy now
47	63D-45577-00-40 Shim (t:0.40mm) UR	Buy now
47	63D-45577-00-50 Shim (t:0.50mm) UR	Buy now
48	63D-45361-02-4D Cap, lower casing	Buy now
49	93306-001U1 Bearing(62x)	Buy now
50	93210-69MG6 O-ring	Buy now
51	93210-74MG5 O-ring (xea)	Buy now
52	93317-22204 Brg,cyl-cal roller 25.5g nt	Buy now
53	93101-22M00 Oil seal (22x36x6-663)	Buy now
54	90105-08M61 Bolt, washer based(62x)	Buy now
55	68U-45631-00 Clutch, dog	Buy now
56	90501-15M01 Spring, compression	Buy now
57	90250-06023 Pin, strait (663)	Buy now

Lower Casing. Drive 1

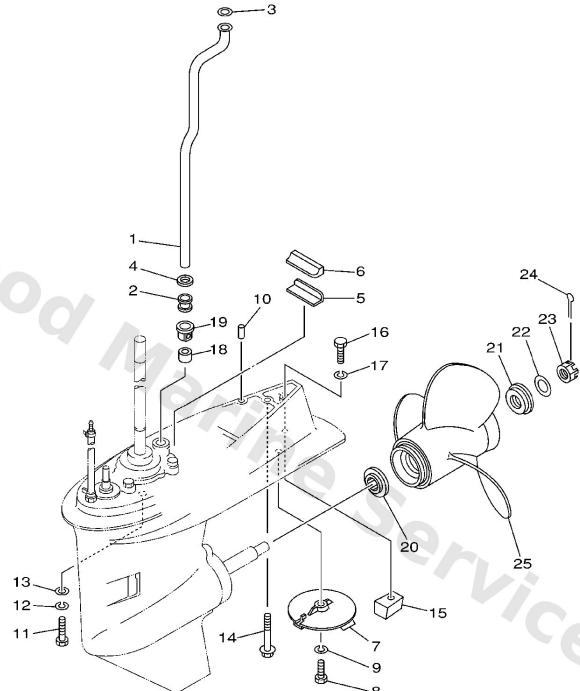


68U2300-3220

F2

Ref	Part	
58	67C-45633-00 Ring, cross pin	Buy now
59	66T-45635-00 Plunger, shift	Buy now
60	66T-45611-00 Shaft, propeller	Buy now

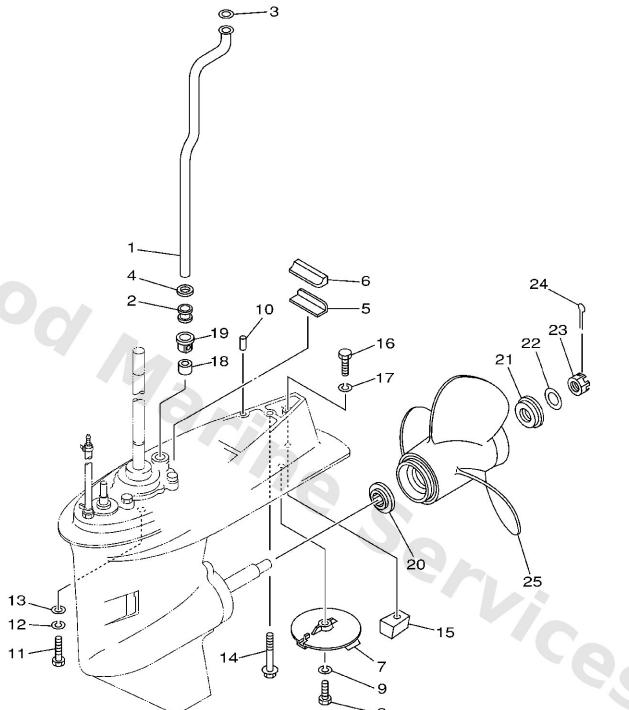
Lower Casing. Drive 2



F5

Ref	Part	
1	62Y-44361-00 Tube, water <i>L</i>	Buy now
2	663-44367-00 Damper, water seal 3	Buy now
3	90202-12060 Washer, plate(663)	Buy now
4	90430-12072 Gasket	Buy now
5	663-45376-00-94 Guide, seal damper	Buy now
6	63D-45375-00 Damper, seal	Buy now
7	67C-45371-00 Tab-trim	Buy now
8	97095-08025 Bolt (62g)	Buy now
9	92995-08100 Ybs67-8 washer, spring	Buy now
10	93606-12019 Pin, dowel (614)	Buy now
11	97075-10040 Bolt, hexagon deep recess <i>L</i>	Buy now
12	92995-10100 Ybs67-10 washer, spring <i>L</i>	Buy now
13	92995-10600 Washer, plate <i>L</i>	Buy now
14	90119-08M44 Bolt, with washer <i>L</i>	Buy now
15	67C-45251-00 Anode	Buy now

Lower Casing. Drive 2

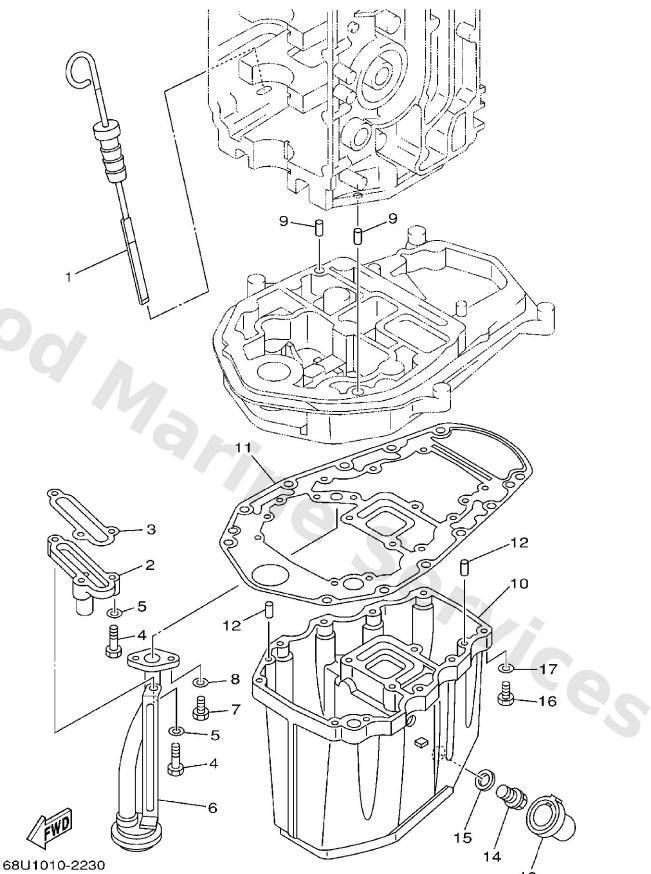


68U0010-0250

F5

Ref	Part	
16	97095-08035 Bolt(70w)	Buy now
18	663-44366-00 Damper, water seal 2	Buy now
19	63D-44312-00 Cover, water pump housing	Buy now
20	663-45987-02 Spacer	Buy now
21	68U-45997-00 Spacer 2	Buy now
22	92990-16200 958-58204-00 washer,plain	Buy now
23	90171-16011 Nut, castle (663)	Buy now
24	91490-30025 Pin cotter	Buy now
25	68U-45941-00-EL Propeller (3x12-1/4 x9 -g)	Buy now

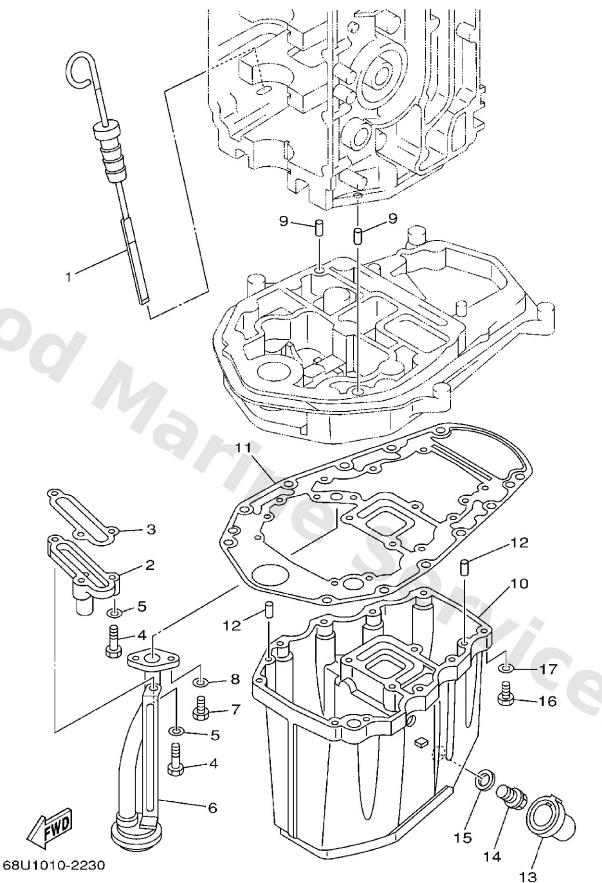
Oil Pan



F1

Ref	Part	
1	65W-15362-01 Plug, oil level	Buy now
2	62Y-11575-00 Relief valve ass'y	Buy now
3	62Y-13475-00 Gasket	Buy now
4	97013-06025 Bolt(62y)	Buy now
5	92903-06600 Washer, plain (646)	Buy now
6	62Y-13411-00 Strainer, oil	Buy now
7	97013-06016 Bolt, hexagon deep recess	Buy now
9	93608-12M05 Pin, dowel b (6e5)	Buy now
10	62Y-15311-02-5B Oil pan	Buy now
11	69W-15312-00 Gasket, oil pan	Buy now
12	93606-12019 Pin, dowel (614)	Buy now
13	67C-15316-00 Damper 1	Buy now
14	90340-14M06 Plug, straight screw(62y)	Buy now
15	90430-14M09 Gasket	Buy now
16	97075-06025 Bolt	Buy now

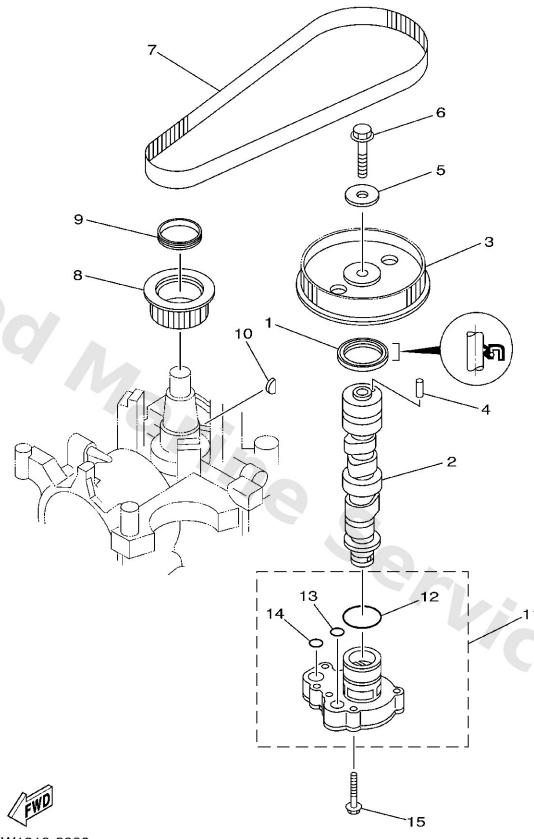
Oil Pan



F1

Ref	Part	
17	92995-06600 Washer, plain (646)	Buy now

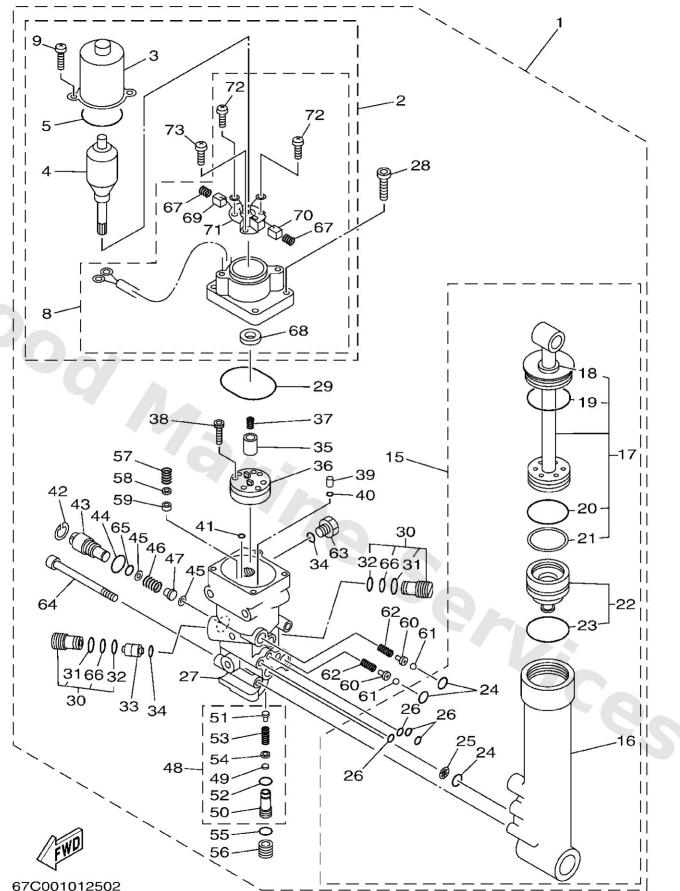
Oil Pump



B6

Ref	Part	
1	93102-37M40 Oil seal(62y)	Buy now
2	65W-12171-00 Camshaft 1	Buy now
3	65W-11537-01 Gear, driven	Buy now
4	93605-14143 Pin (2h7)	Buy now
5	90201-10M06 Washer, plate(62y)	Buy now
6	95895-10040 Bolt, flange deep recess	Buy now
7	65W-46241-00 Belt	Buy now
8	65W-11536-10 Gear, drive	Buy now
9	65W-11476-00 Spring	Buy now
10	90280-04M06 Key, woodruff(6a1)	Buy now
11	65W-13300-00 Oil pump assembly	Buy now
12	93210-33MH2 O-ring(62y)	Buy now
13	93210-12MG9 O-ring(62y)	Buy now
14	93210-14515 O-ring (11h)	Buy now
15	90119-06MA6 Bolt, with washer	Buy now

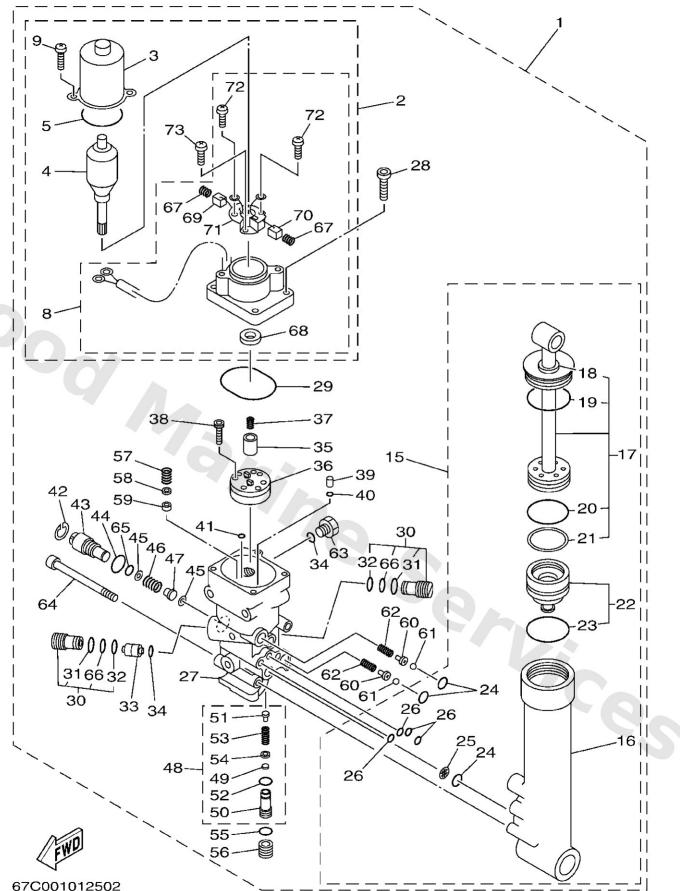
Power Trim & Tilt Assy



E4

Ref	Part	
1	67C-43800-00-4D Power trim & tilt assembly	Buy now
2	67C-43880-00 Motor assembly	Buy now
3	65W-43804-00 Stator assembly	Buy now
4	65W-43805-00 Armature assembly	Buy now
5	65W-43869-00 O-ring	Buy now
8	67C-43881-00 Frame, End	Buy now
9	65W-43887-00 Bolt, screw	Buy now
15	67C-43840-00 Power tilt assembly	Buy now
16	65W-4380K-00 Cylinder, tilt sub assembly	Buy now
17	67C-43810-00 Tilt piston sub assembly	Buy now
18	65W-43812-00 Seal, dust	Buy now
19	65W-43865-00 O-ring	Buy now
20	6H1-43861-10 O-ring	Buy now
21	65W-43871-00 Ring, back up	Buy now
22	65W-4381B-00 Free piston sub assembly	Buy now

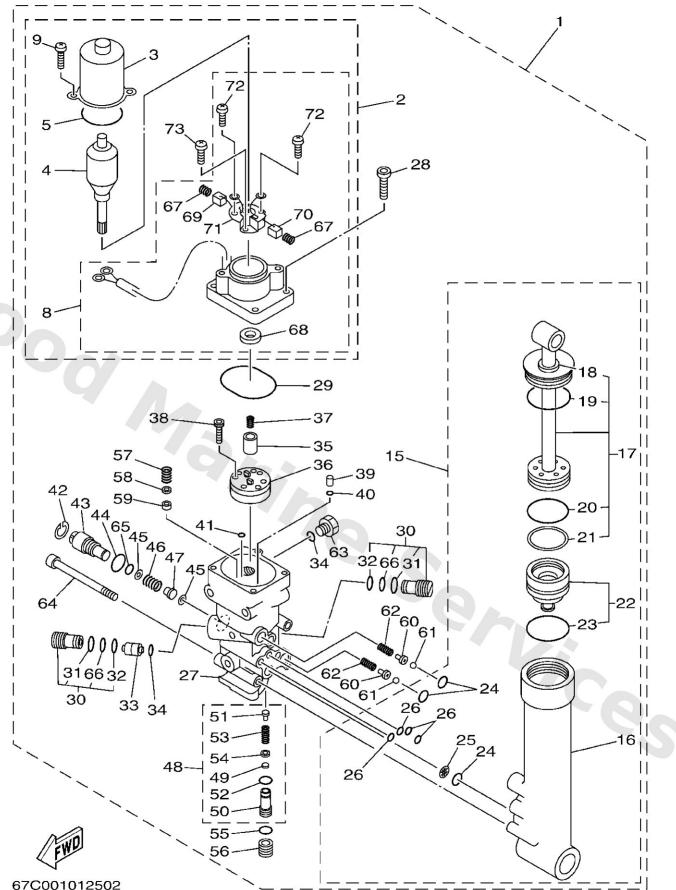
Power Trim & Tilt Assy



E4

Ref	Part	
24	93210-11368 O-ring (2h7)	Buy now
25	6H1-43816-00 Filter 1	Buy now
26	93210-064A5 O-ring(61a)	Buy now
27	67C-4380L-00 Housing, trim & tilt sub assembly	Buy now
28	65W-43888-00 Bolt, hexagon socket head(1jk)	Buy now
29	93210-50768 O-ring	Buy now
30	6T4-43802-03 Valve sub assembly	Buy now
31	6H1-43866-00 O-ring	Buy now
32	6H1-43867-00 O-ring	Buy now
33	62X-43841-00 Piston, shuttle	Buy now
34	93210-09165 O-ring	Buy now
35	65W-43831-00 Connector, shaft	Buy now
36	65W-43830-00 Gear pump assembly	Buy now
37	6T4-43853-00 Spring, main valve	Buy now
38	91318-04025 Bolt(62x)	Buy now

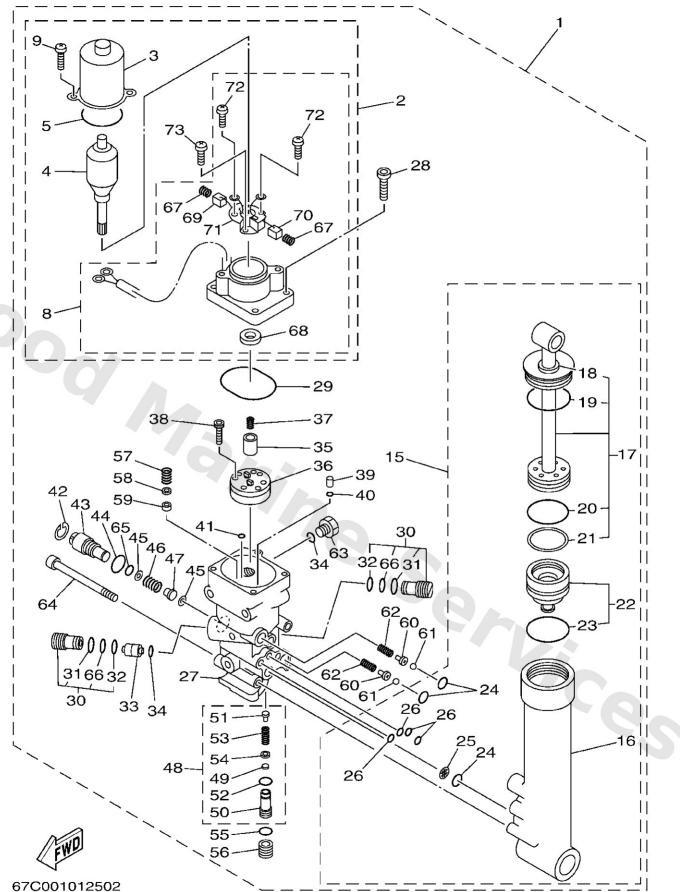
Power Trim & Tilt Assy



E4

Ref	Part	
39	65W-43817-00 Filter 2	Buy now
40	65W-43861-00 O-ring	Buy now
41	65W-43862-00 O-ring	Buy now
42	6H1-43875-00 Ring, snap	Buy now
43	6H1-43845-00 Screw, manual release	Buy now
44	93210-18397 O-ring (6g5)	Buy now
45	6H1-43847-00 Seat, manual valve	Buy now
46	65W-43854-00 Spring, manual release	Buy now
47	65W-4382A-00 Adaptor 1	Buy now
48	CS2-43803-81 Case valve comp.	Buy now
49	6H1-4384G-11 Seal, relief valve	Buy now
50	CS2-43851-80 Seat, relief valve	Buy now
51	67F-43843-00 Screw, valve lock	Buy now
52	93210-10M74 O-ring	Buy now
53	6H1-43856-10 Spring, down relief	Buy now

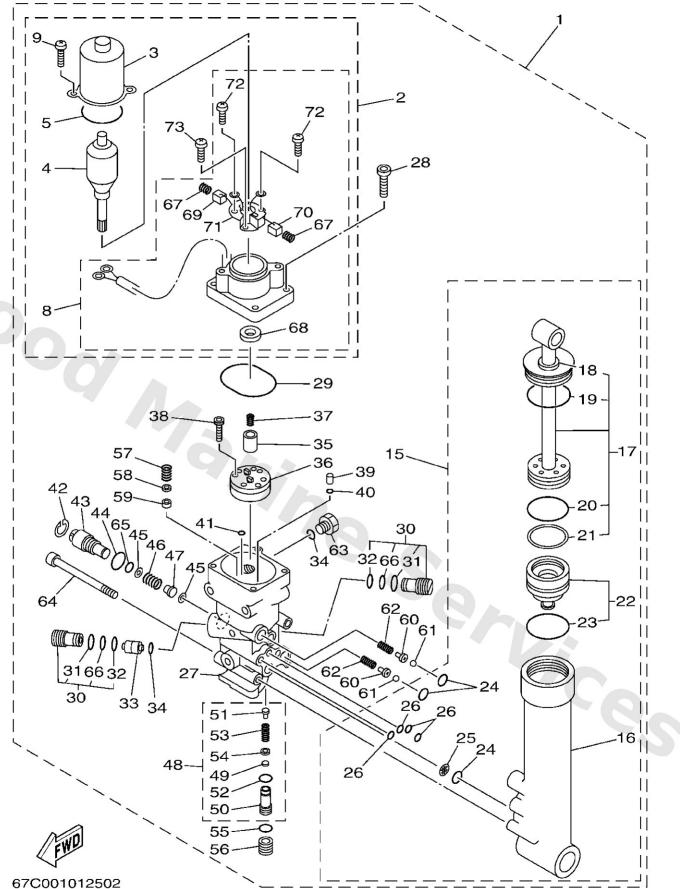
Power Trim & Tilt Assy



E4

Ref	Part	
54	6H1-43844-10 Pin, valve support	Buy now
55	93210-11073 O-ring (p95)	Buy now
56	65W-43843-00 Screw, valve lock	Buy now
59	6H1-4384F-10 Seal, main valve	Buy now
60	65W-4386A-00 Pin, absorber valve	Buy now
61	93501-08001 Ball	Buy now
62	65W-43853-00 Spring, absorber valve	Buy now
63	6H1-43829-00 Plug, reservoir	Buy now
64	62X-43878-00 Bolt, socket	Buy now
66	9321010M74 O-ring	Buy now
67	65W4386K00 Spring, brush	Buy now
68	65W4388200 Oil seal	Buy now
69	65W4389200 Brush 2	Buy now
70	65W4389100 Brush 1	Buy now
71	65W4380F00 Plate, brush holder	Buy now

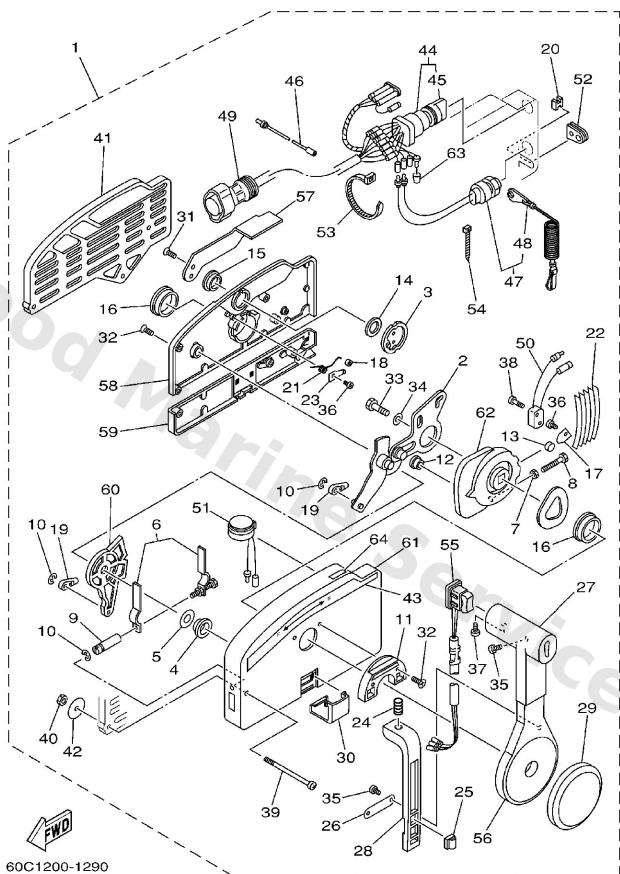
Power Trim & Tilt Assy



Ref	Part	
72	65W4387900 Screw, with washer	Buy now
73	65W4388E00 Bolt	Buy now

E4

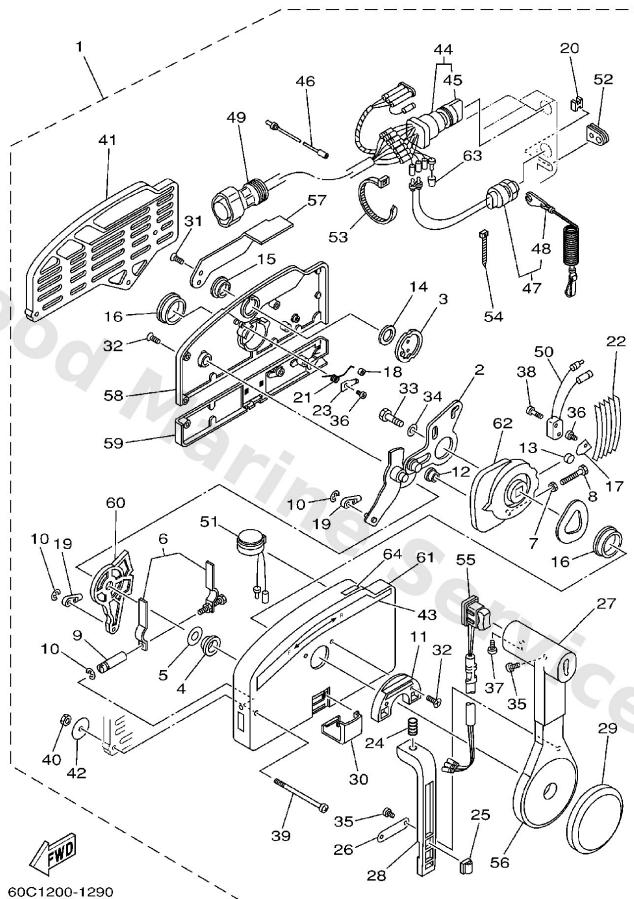
Remote Control Assy



A5

Ref	Part	
1	703-48205-A4 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	703-48261-01 Arm, throttle	Buy now
3	703-48153-00 Shaft, free accel.	Buy now
4	703-48235-00 Bushing	Buy now
5	703-48268-00 Spacer 3	Buy now
6	703-48264-00 Throttle, friction	Buy now
7	95380-05600 Nut, hexagon (663)	Buy now
8	97380-05025 Bolt	Buy now
9	703-48265-00 Shaft Friction	Buy now
10	93430-06024 Circlip (701)	Buy now
11	703-48245-00 Plate, lock	Buy now
12	703-48252-00 Roller, cam	Buy now
13	701-48248-00 Roller, free accel	Buy now
14	703-48198-00 Washer, wave 3	Buy now
15	703-48243-00 Bushing 3	Buy now

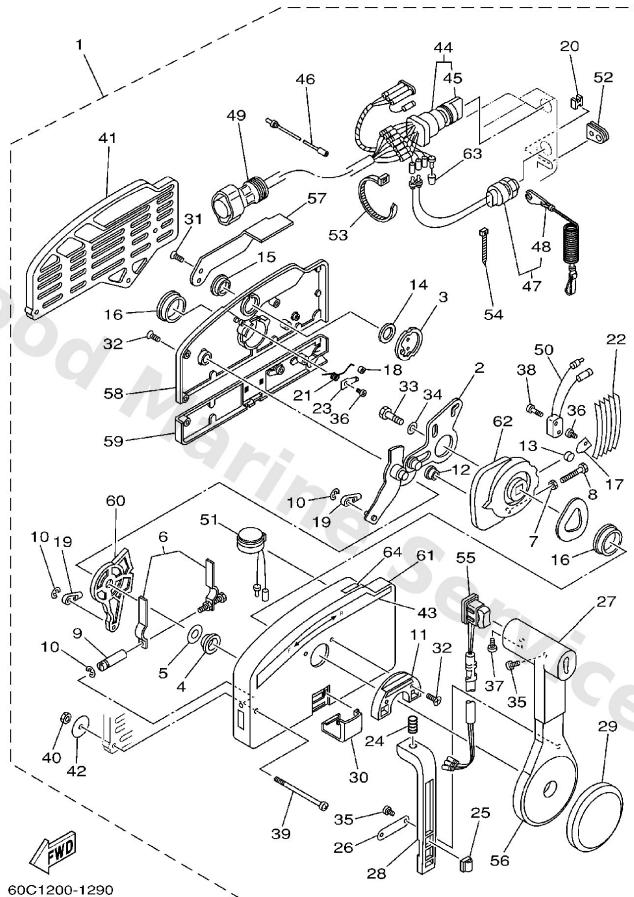
Remote Control Assy



A5

Ref	Part	
16	703-48236-00 Bushing	Buy now
17	703-48189-00 Retainer	Buy now
18	703-48234-00 Roller, detent	Buy now
19	703-48345-01 Cable end, remote control 2	Buy now
20	703-48358-00 Anchor, cable	Buy now
21	703-48244-00 Spring, free accel.	Buy now
22	703-48238-00 Spring, detent	Buy now
23	703-48246-00 Spacer 1	Buy now
24	703-48227-00 Spring, neutral lock	Buy now
25	703-82594-00 Clamp WITH PT/T SW.	Buy now
26	703-48226-00 Plate, stopper	Buy now
27	703-48222-00 Grip, control lever SINGLE	Buy now
28	703-48223-00 Lock, neutral	Buy now
29	703-48225-00 Cover	Buy now
30	703-48219-00 Cover, lead	Buy now

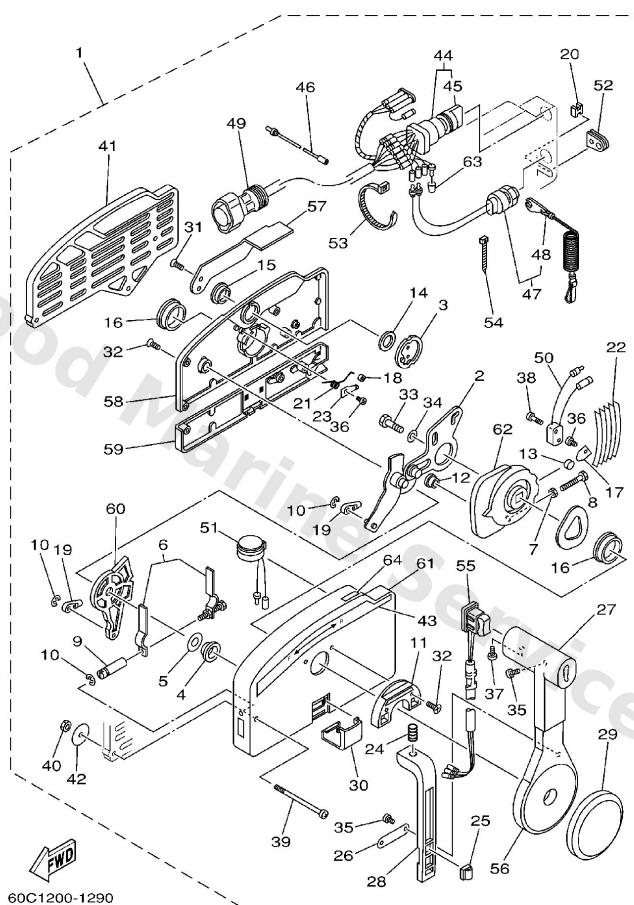
Remote Control Assy



A5

Ref	Part	
31	703-48281-00 Screw, flat head	Buy now
32	703-48282-00 Screw	Buy now
33	97380-08030 Bolt, hexagon (fj1)	Buy now
34	92990-08600 Washer, plain (663)	Buy now
35	98580-04010 Screw, pan head (e56)	Buy now
36	98580-04006 Screw, pan head (7h3)	Buy now
37	98580-05010 Screw, pan head(62x)	Buy now
38	98580-03015 Screw, pan head (n151)	Buy now
39	703-48291-10 Screw	Buy now
40	95380-06600 Nut(661)	Buy now
41	703-48293-10 Spacer, remote control SINGLE	Buy now
42	701-48287-00 Washer 1	Buy now
43	703-48215-00 Graphic	Buy now
44	703-82510-12 Main switch assembly FOR PRIME START	Buy now
45	676-82577-00 Cap, key	Buy now

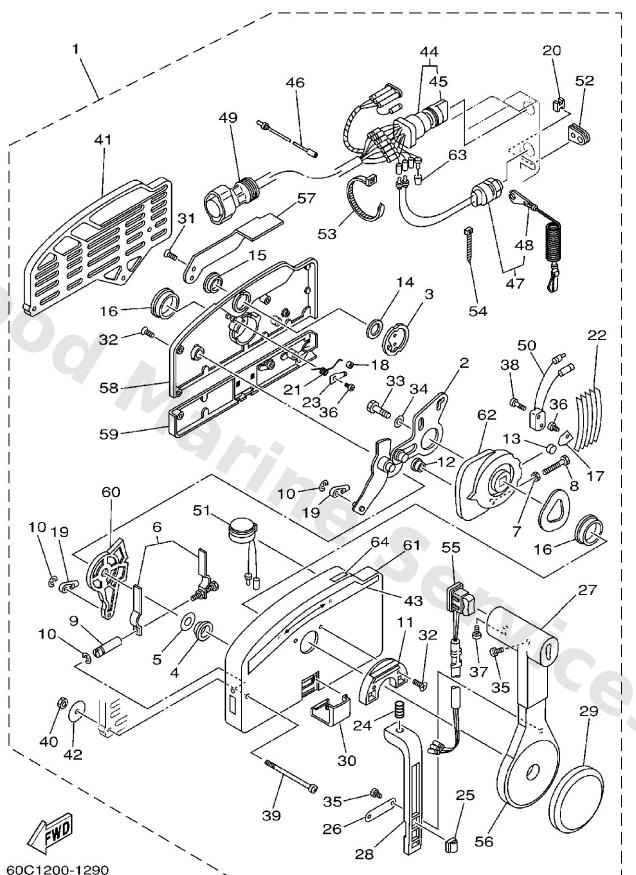
Remote Control Assy



A5

Ref	Part	
46	703-82531-00 Wire, lead	Buy now
47	688-82575-01 Engine stop switch assembly	Buy now
48	682-82556-00 Lanyard, stop switch	Buy now
49	688-8258A-20 10p main harness mec 2m (6ft) L)5M (10P)	Buy now
50	703-82540-00 Neutral switch assembly	Buy now
51	703-83383-A0 Buzzer	Buy now
52	703-48284-00 Grommet	Buy now
53	703-82591-00 Band	Buy now
54	703-82592-00 Band	Buy now
55	703-82563-02 Trim & tilt switch assembly WITH PT/T SW.	Buy now
56	703-48221-00 Grip	Buy now
57	703-48152-00 Knob, free accel	Buy now
58	703-48212-00 Rear housing	Buy now
59	703-48213-00 Back, panel	Buy now
60	703-48271-00 Arm, shift	Buy now

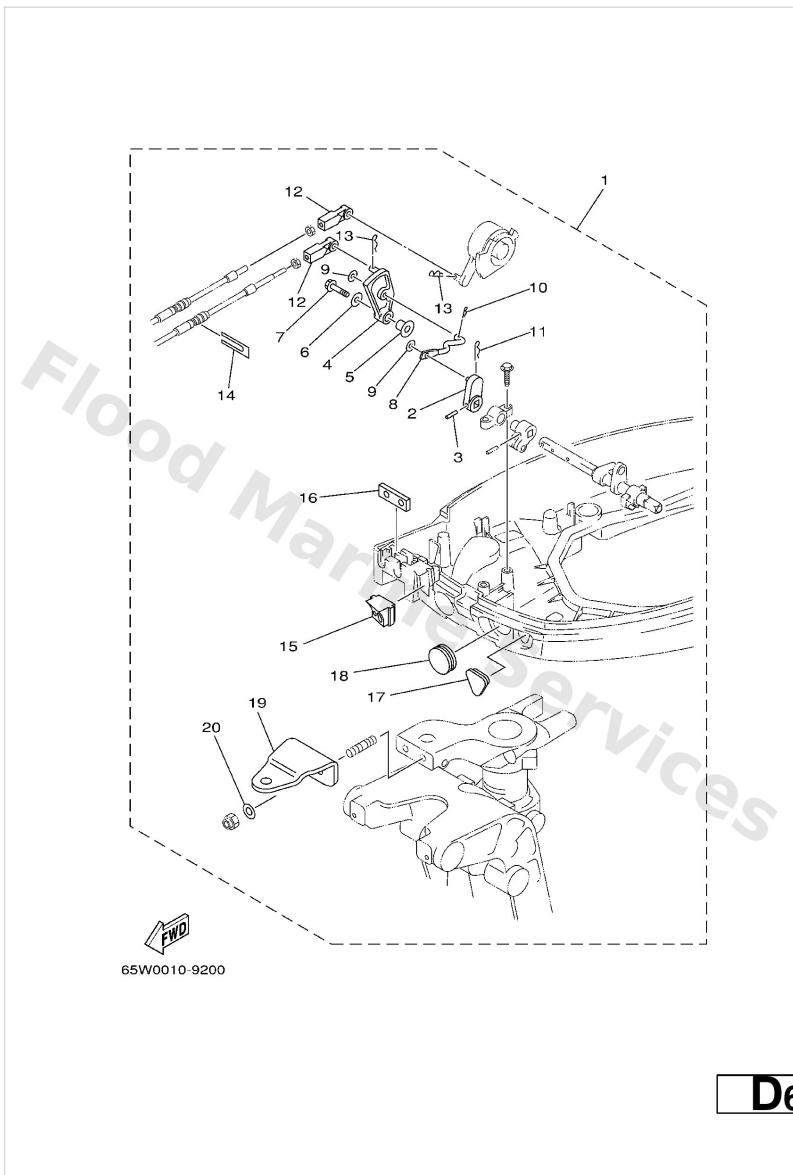
Remote Control Assy



A5

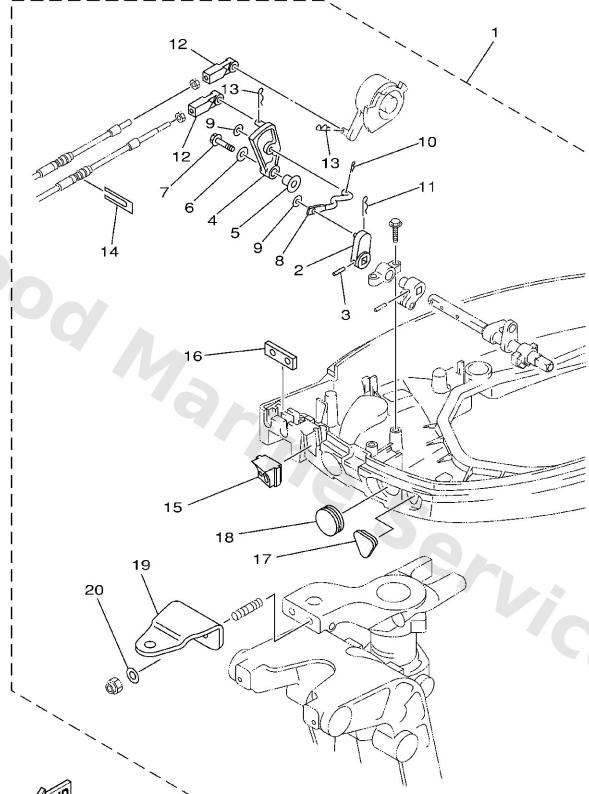
Ref	Part	
61	703-48211-01 Housing,1	Buy now
62	703-48232-00 Drive gear	Buy now
63	703-82542-00 Cap	Buy now
64	703-48218-00 Graphic	Buy now

Remote Control Attachment



Ref	Part	
1	65W-48501-00 Remote cont. attachment assembly. AP	Buy now
2	65W-44142-00 Joint	Buy now
3	90254-03M05 Pin, spring	Buy now
4	65W-44125-00 Lever, shift rod	Buy now
5	90387-06M29 Coller (6a0)	Buy now
6	90201-06M31 Washer (6a0)	Buy now
7	97595-06525 Bolt, hexagon w/w deep recess	Buy now
8	65W-44192-00 Joint, rod 1	Buy now
9	90201-05M06 Washer, plate(61u)	Buy now
10	90468-10005 Pin, hair 6264123500	Buy now
11	90468-18008 Clip 620436610000	Buy now
12	663-48344-00 Cable end, remote control	Buy now
14	6H3-48538-00 Clamp, cable	Buy now
15	65W-42725-20 Grommet	Buy now
16	62Y-42727-00 Grommet	Buy now

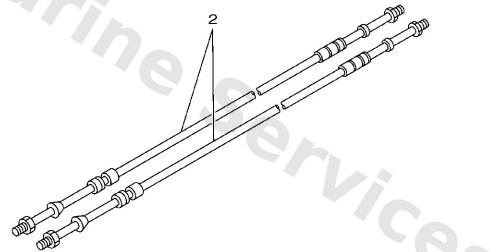
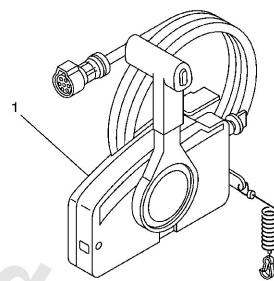
Remote Control Attachment



Ref	Part	
17	65W-26326-10 Grommet	Buy now
18	65W-42726-10 Grommet	Buy now
19	65W-48511-00 Hook, steering	Buy now
20	90201-10120 Washer, plate	Buy now

D6

Remote Control Box

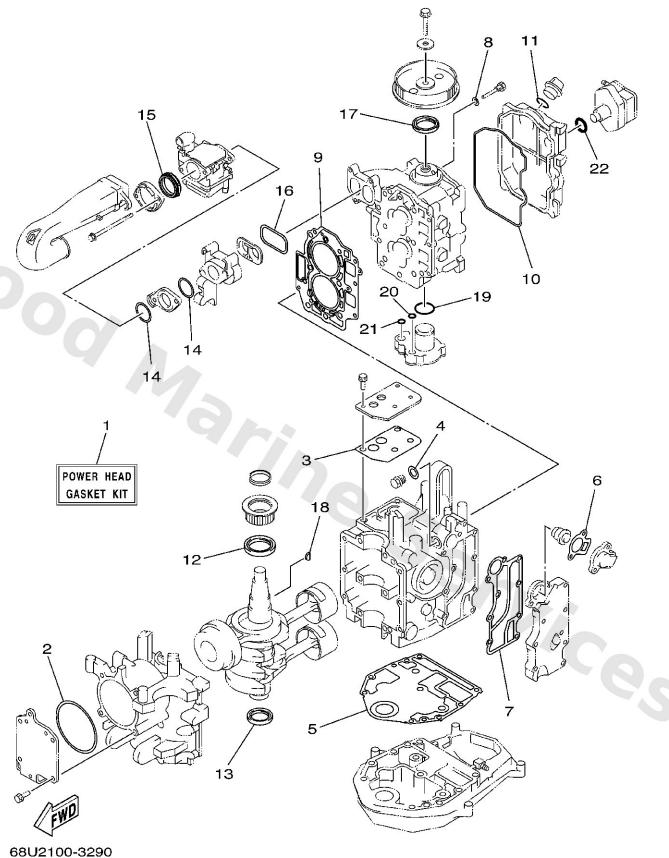


67M0100-8280

A4

Ref	Part	
1	703-48205-A4 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	701-48310-90 Cable, Remote Control L=11F UR	Buy now
2	701-48320-00 Cable, Remote Control L=12F UR	Buy now
2	701-48320-20 Cable, Remote Control L=13F UR	Buy now
2	701-48320-50 Cable, Remote Control L=15F UR	Buy now

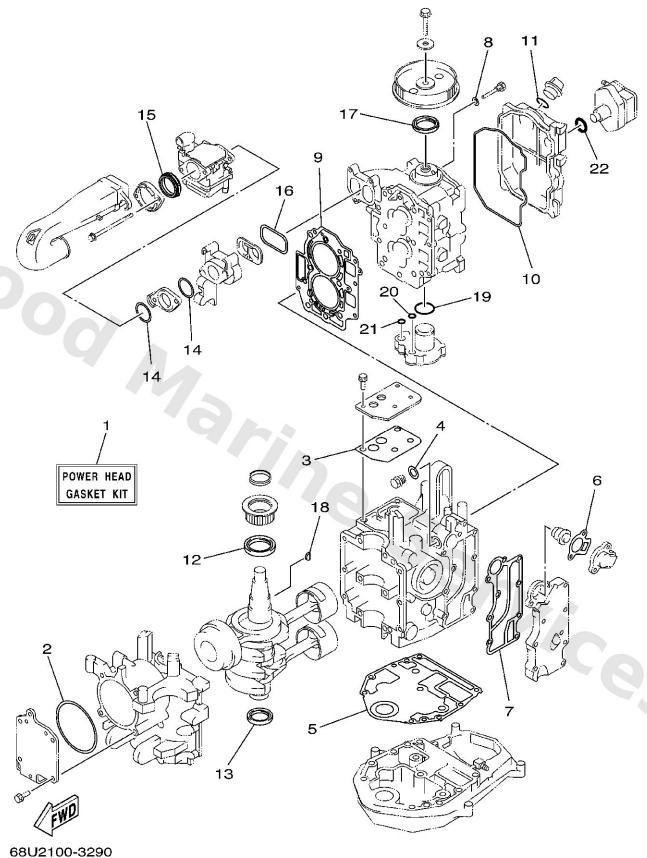
Repair Kit 1



B1

Ref	Part	
1	65W-W0001-02 Power head gasket kit	Buy now
2	65W-15663-00 Seal	Buy now
3	65W-11169-01 Gasket, breather cover	Buy now
4	90430-14115 Gasket (663)	Buy now
5	65W-11351-10 Gasket, cylinder	Buy now
6	62Y-12414-00 Gasket, cover	Buy now
7	65W-41114-00 Gasket, exhaust outer cover	Buy now
8	90430-06014 Gasket 256113960000	Buy now
9	65W-11181-20 Gasket, cylinder head 1	Buy now
10	65W-11356-00 Seal, cylinder 2	Buy now
11	93210-24M79 O-ring	Buy now
12	93102-43M42 Oil seal(62y)	Buy now
13	93102-35M47 Oil seal(62y)	Buy now
14	65W-14198-00 Gasket	Buy now
15	65W-14457-10 Seal	Buy now

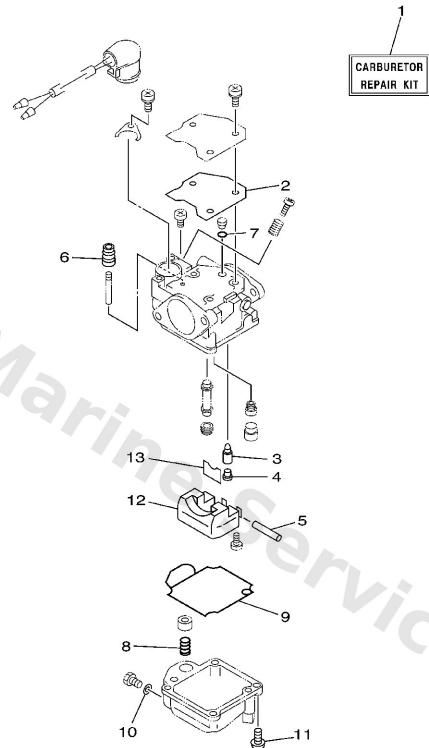
Repair Kit 1



Ref	Part	
16	65W-13645-00 Gasket, manifold 1	Buy now
17	93102-37M40 Oil seal(62y)	Buy now
18	90280-04M06 Key, woodruff(6a1)	Buy now
19	93210-33MH2 O-ring(62y)	Buy now
20	93210-12MG9 O-ring(62y)	Buy now
21	93210-14515 O-ring (11h)	Buy now

B1

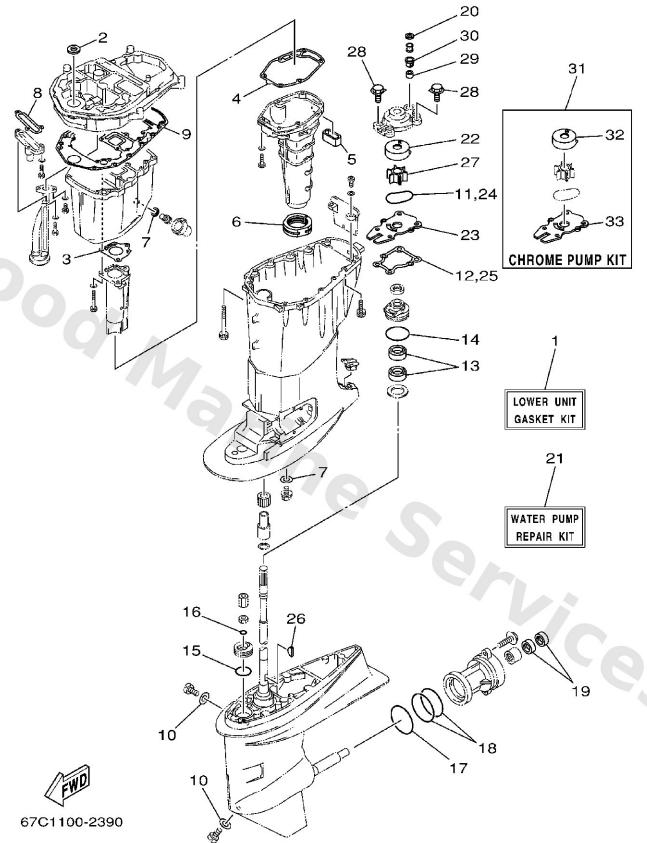
Repair Kit 2



Ref	Part	
1	65W-W0093-00 Carburetor repair kit	Buy now
2	65W-14126-00 Gasket	Buy now
3	6G1-14546-00 Valve, needle	Buy now
4	676-14186-00 Pin, valve	Buy now
5	6H4-14548-00 Pin, float arm	Buy now
6	65W-14373-00 Cover, plunger cap	Buy now
7	65W-14147-00 O-ring	Buy now
8	65W-14335-00 Spring, plunger	Buy now
9	65W-14384-00 Gasket, float chamber	Buy now
10	65W-14398-00 Washer	Buy now
11	97980-04114 Screw, pan head(ga5)	Buy now
12	63V-14985-00 Float	Buy now
13	663-14159-00 Clip	Buy now

B2

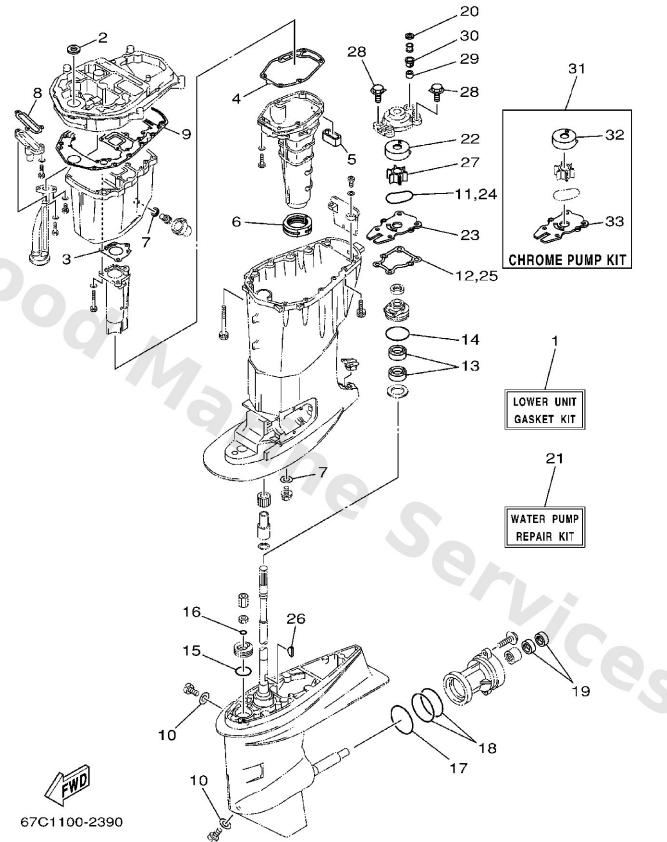
Repair Kit 3



B3

Ref	Part	
1	67C-W0001-22 Lower unit gasket kit	Buy now
2	93110-16004 Oil seal	Buy now
3	67C-41133-00 Gasket, exhaust manifold 1	Buy now
4	62Y-41134-01 Gasket, exhaust manifold	Buy now
5	62Y-45127-00 Seal	Buy now
6	67C-45123-00 Gasket, muffler	Buy now
7	90430-14M09 Gasket	Buy now
8	62Y-13475-00 Gasket	Buy now
9	69W-15312-00 Gasket, oil pan	Buy now
10	90430-08020 Gasket	Buy now
11	93210-59MG7 O-ring	Buy now
12	63D-44316-00 Gasket, water pump	Buy now
13	93101-22M60 Oil seal	Buy now
14	93210-48MG8 O-ring	Buy now
15	93210-33MG4 O-ring	Buy now

Repair Kit 3

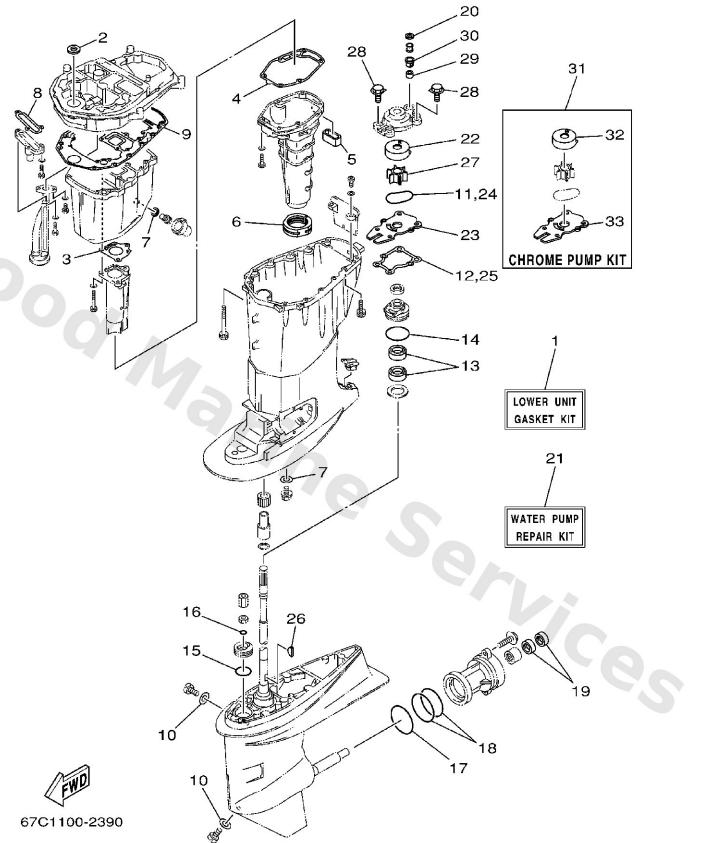


B3

Ref	Part	
16	93210-06ME6 O-ring	Buy now
17	93210-69MG6 O-ring	Buy now
18	93210-74MG5 O-ring (xe)	Buy now
19	93101-22M00 Oil seal (22x36x6-663)	Buy now
20	90430-12072 Gasket	Buy now
21	66T-W0078-00 Water pump repair kit	Buy now
22	63D-44322-00 Insert, cartridge	Buy now
23	66T-44323-00 Outer plate, cartridge	Buy now
26	90280-03M03 Key, woodruff (697)	Buy now
27	6H4-44352-02 Impeller	Buy now
28	90119-08M15 Bolt, with washer(62w)	Buy now
29	663-44366-00 Damper, water seal 2	Buy now
30	63D-44312-00 Cover, water pump housing	Buy now
31	66T-W0078-0A Chrome pump kit	Buy now
32	63D-44322-40 Insert, cartridge	Buy now

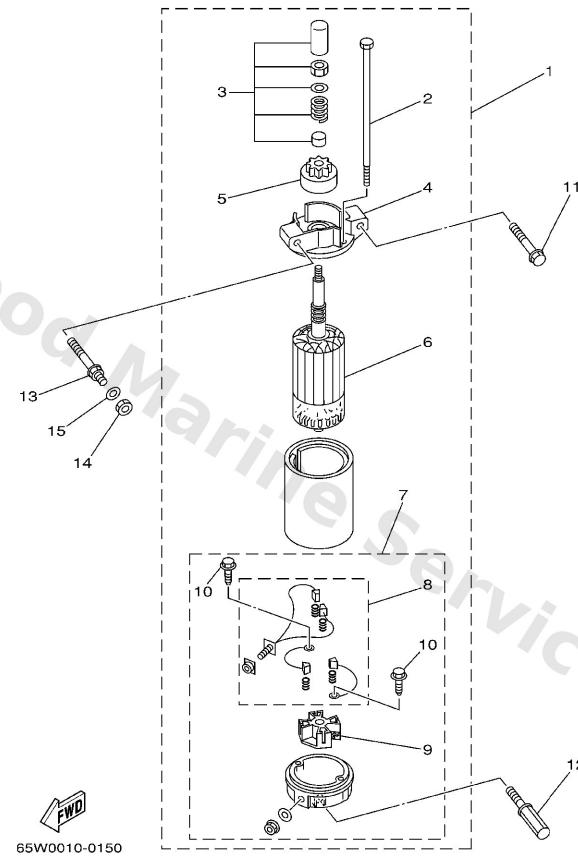
Repair Kit 3

Ref	Part	
33	66T-44323-40 Outer plate, cartridge	Buy now



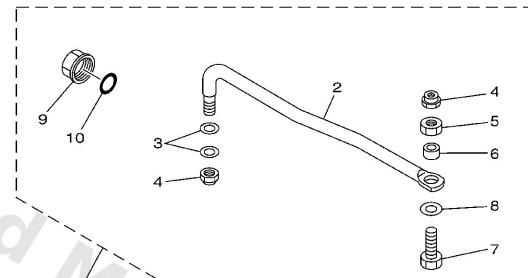
B3

Starting Motor



Ref	Part	
1	65W-81800-01 Starting motor assembly	Buy now
2	65W-81826-00 Bolt	Buy now
3	65W-81857-01 Retainer	Buy now
4	65W-81830-00 Front Bracket assembly	Buy now
5	65W-81807-00 Gear assembly, starting motor	Buy now
6	65W-81850-01 Armature assembly	Buy now
7	65W-81820-00 Rear bracket assembly	Buy now
8	65W-81801-00 Brush set	Buy now
9	65W-81840-00 Brush holder assembly	Buy now
10	65W-81825-00 Screw	Buy now
11	90119-08M39 Bolt, with washer	Buy now
12	90109-08M77 Bolt	Buy now
13	90109-08M78 Bolt	Buy now
14	95380-08700 Nut(661)	Buy now
15	92990-08600 Washer, plain (663)	Buy now

Steering Guide

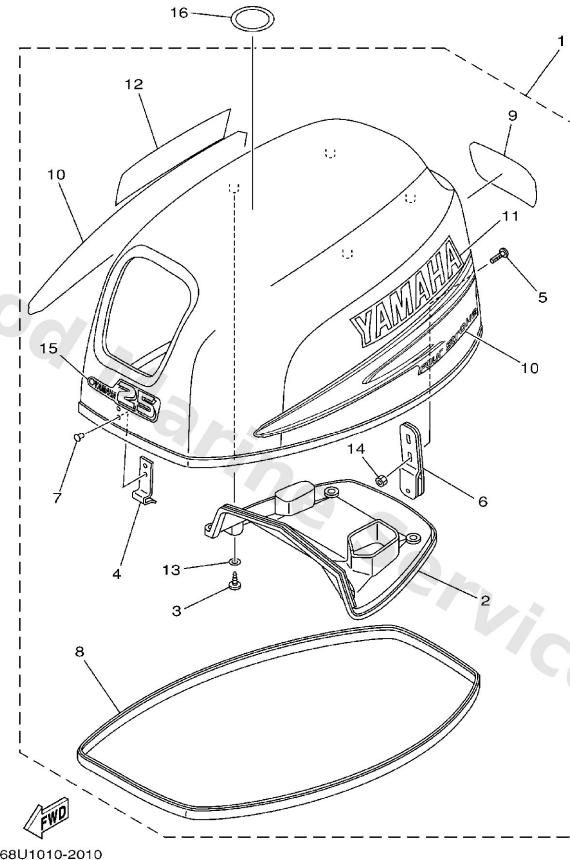


65W0010-8210

F7

Ref	Part	
1	65W-61350-00 Steering guide attachment kit AP	Buy now
2	65W-61351-00 Rod, steering link	Buy now
3	90201-10M20 Washer, plate (663)	Buy now
4	90185-09M01 Nut, nylon (663)	Buy now
5	90170-09M03 Nut (689)	Buy now
6	90387-10M42 Coller (688)	Buy now
7	90101-09M01 Bolt(62x)	Buy now
8	90201-10M63 Washer, plate	Buy now
9	6E5-43145-01 Cap, clamp bracket	Buy now
10	93210-16275 O-ring	Buy now

Top Cowling

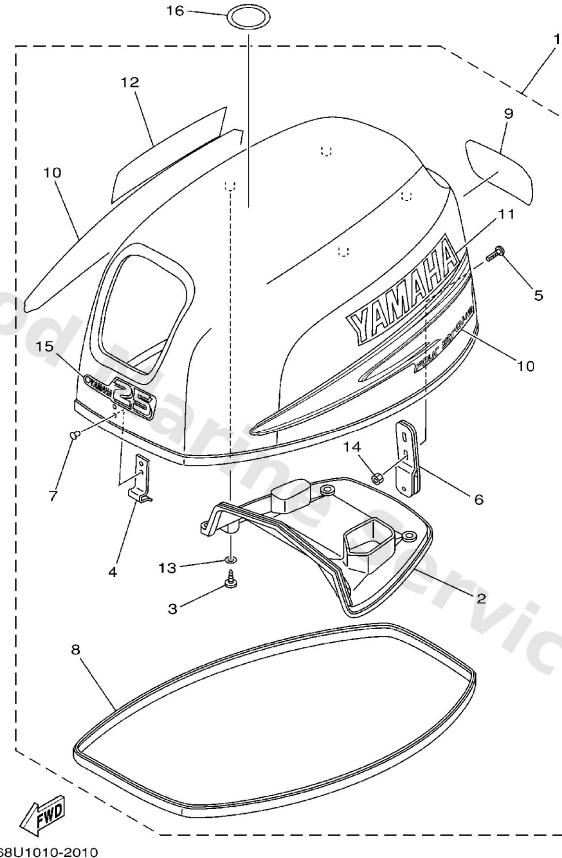


A4

Ref	Part	
1	68U-42610-10-4D Top Cowling assembly	Buy now
2	65W-42613-00 Molding Air Duct	Buy now
3	97780-60520 Screw, tapping(6k8)	Buy now
4	65W-42651-00 Hook	Buy now
5	90109-06MA4 Bolt	Buy now
6	65W-42652-00 Hook	Buy now
7	90266-04M04 Rivet(6e7)	Buy now
8	65W-42615-01 Seal	Buy now
9	68U-42678-10 Graphic, front	Buy now
10	65W-W0070-20 Graphic set	Buy now
11	65W-42681-20 Mark, cowling	Buy now
12	65W-42682-20 Mark, cowling	Buy now
13	90202-05M38 Washer, plate(6l2)	Buy now
14	95680-06100 U-nut (6a5)	Buy now
15	65W-42677-00 Graphic, front	Buy now

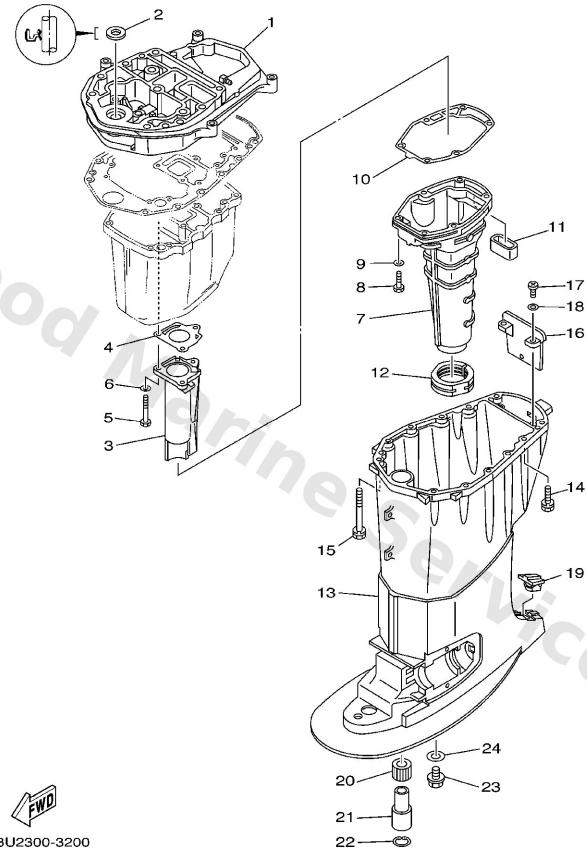
Top Cowling

Ref	Part	
16	67F-13434-02 Label, Caution	Buy now



A4

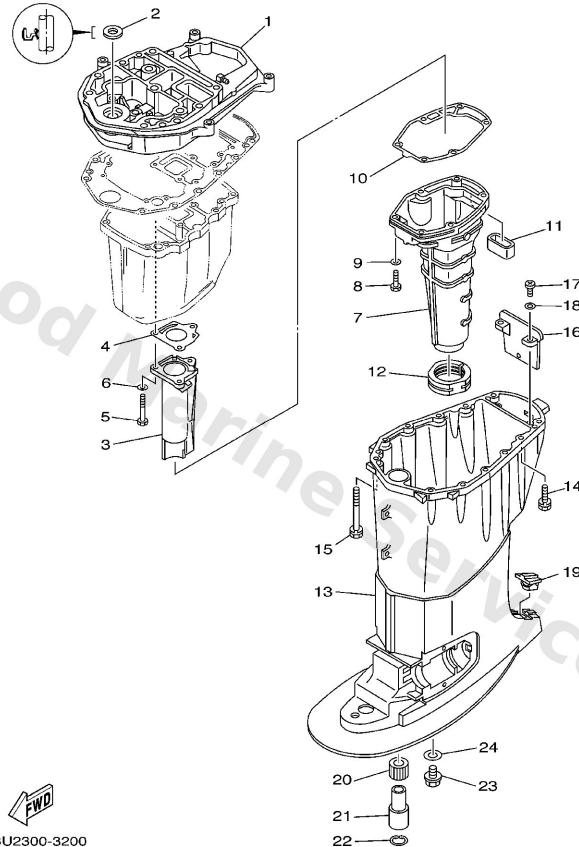
Upper Casing



E7

Ref	Part	
1	68U-41137-01-94 Guide, exhaust	Buy now
2	93110-16004 Oil seal	Buy now
3	68U-41131-00-5B Manifold, ext. 1	Buy now
4	67C-41133-00 Gasket, exhaust manifold 1	Buy now
5	97075-06050 Bolt(jf7)	Buy now
6	92995-06600 Washer, plain (646)	Buy now
7	67C-14711-12-5B Muffler 1	Buy now
8	97075-06025 Bolt	Buy now
10	62Y-41134-01 Gasket, exhaust manifold	Buy now
11	62Y-45127-00 Seal	Buy now
12	67C-45123-00 Gasket, muffler	Buy now
13	67C-45111-21-4D Casing Upper	Buy now
14	90119-08M79 Bolt, hexagon (fj1)	Buy now
15	90119-08M80 Bolt, with washer(688)	Buy now
16	67C-45151-00 Cover, upper casing	Buy now

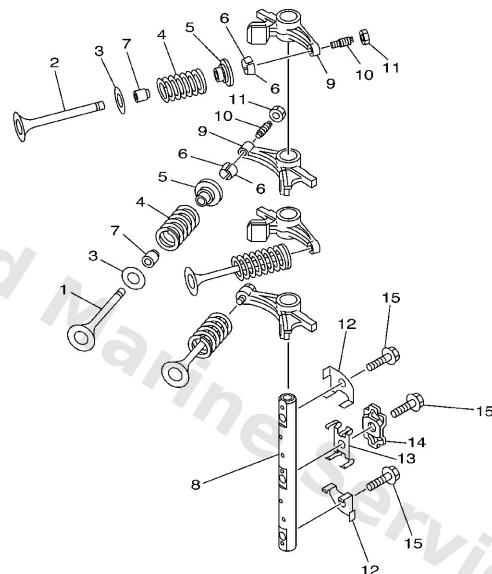
Upper Casing



E7

Ref	Part	
17	97880-05016 Screw, pan head(6b0)	Buy now
18	92990-05600 Washer, plain (646)	Buy now
19	6H3-45155-00 Cap	Buy now
20	679-45318-00 Bushing, drive shaft 3	Buy now
21	90387-23002 Collar	Buy now
22	93420-36M01 Circlip (6a0)	Buy now
23	90340-14M06 Plug, straight screw(62y)	Buy now
24	90430-14M09 Gasket	Buy now

Valve



 65W1010-2050

B2

Ref	Part	
1	67C-12111-00 Valve, intake	Buy now
2	62Y-12121-00 Valve, exhaust	Buy now
3	62Y-12116-00 Seat, valve spring	Buy now
4	51Y-12114-00 Spring, valve outer	Buy now
5	30X-12117-00 Retainer, valve spring	Buy now
6	30X-12118-00 Cotter, valve	Buy now
7	51Y-12119-00 Seal, valve stem	Buy now
8	65W-12146-00 Shaft Rocker	Buy now
9	65W-12151-00 Arm, valve rocker	Buy now
10	62Y-12159-00 Screw Valve Adjusting	Buy now
11	62Y-12158-00 Nut, lock	Buy now
12	62Y-12238-00 Plate Bolt Stopper	Buy now
13	62Y-12216-00 Spring	Buy now
14	62Y-12231-00 Guide, stopper 1	Buy now
15	90109-08M63 Bolt(6y)	Buy now

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You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.