



Yamaha FT25FET 2011

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

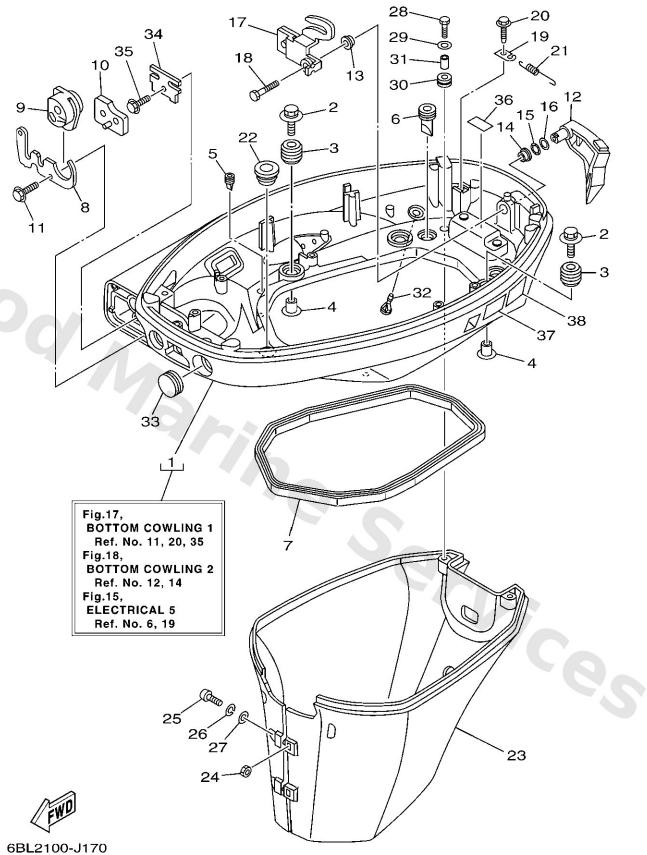
Authorised Yamaha Dealers



Contents

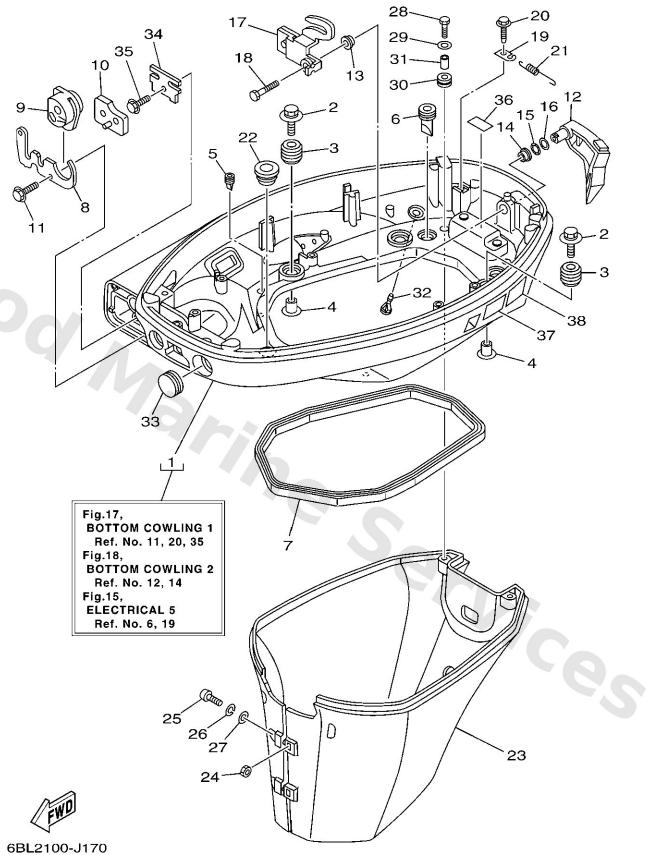
BOTTOM COWLING 1	3
BOTTOM COWLING 2	6
BRACKET 1	7
BRACKET 2	10
CARBURETOR	13
CONTROL	16
CRANKSHAFT & PISTON	19
CYLINDER & CRANKCASE 1	21
CYLINDER & CRANKCASE 2	24
ELECTRICAL 1	26
ELECTRICAL 2	27
ELECTRICAL 3	29
ELECTRICAL 4	31
ELECTRICAL 5	32
FUEL	34
FUEL TANK	38
GENERATOR	39
INTAKE	41
LOWER CASING & DRIVE 1	43
LOWER CASING & DRIVE 2	49
OIL PAN	51
OIL PUMP	53
POWER TRIM & TILT ASSY	55
REMOTE CONTROL ASSY	60
REMOTE CONTROL BOX	65
REPAIR KIT 1	66
REPAIR KIT 2	68
REPAIR KIT 3	69
STARTING MOTOR	71
STEERING GUIDE	73
TOP COWLING	74
UPPER CASING	76
VALVE	79

Bottom Cowling 1



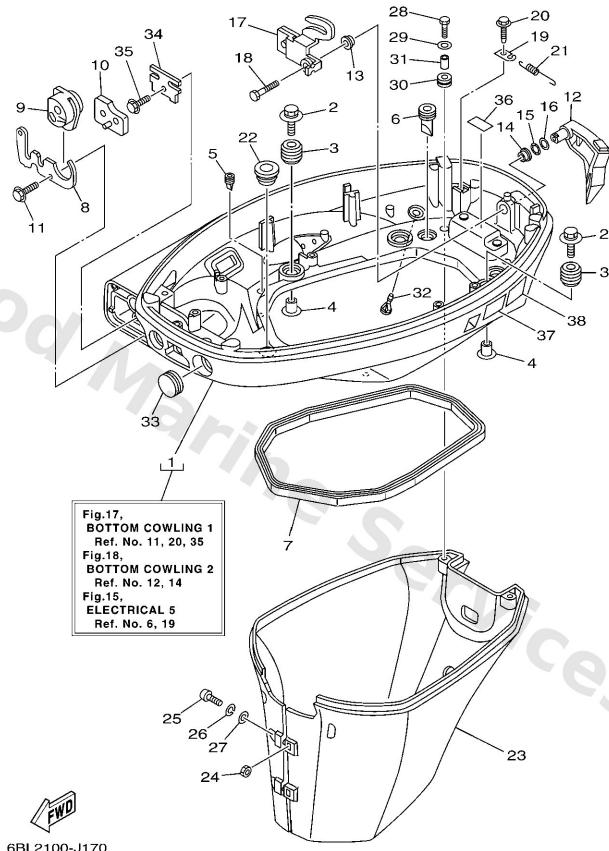
Ref	Part	
1	6BP42710004D Bottom cowling assembly	Buy now
2	9011906M61 Bolt, with washer	Buy now
3	6BG4274800 Grommet	Buy now
4	9038706060 Collar (688)	Buy now
5	65W4271700 Rubber, seal 2	Buy now
6	61A4271700 Rubber, seal 2	Buy now
7	62Y4271600 Rubber seal 1	Buy now
8	6BL4276100 Stopper	Buy now
9	6BL4272501 Grommet	Buy now
10	6BL4272700 Grommet	Buy now
11	9010906M86 Bolt	Buy now
12	6BL42815004D Lever, clamp	Buy now
13	9038612M37 Bushing (6f5)	Buy now
14	9038612MA2 Bush	Buy now
15	9020612052 Washer, wave (666)	Buy now

Bottom Cowling 1



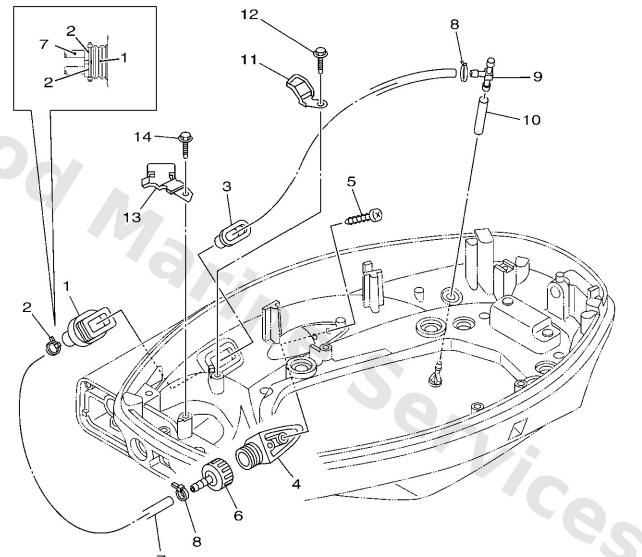
Ref	Part	
16	9020112M07 Washer, plate	Buy now
17	6BG4281600 Lever, clamp	Buy now
18	9709506012 Bolt(gh1)	Buy now
19	66T4314400 Hook, spring	Buy now
21	9050618023 Spring, tension	Buy now
22	68U4272700 Grommet	Buy now
23	6BG42741104D Apron	Buy now
24	9538006600 Nut(661)	Buy now
25	9788006025 Screw, pan head(6b0)	Buy now
26	9299006100 Washer(6a1)	Buy now
27	9299006600 Washer, plain (646)	Buy now
28	9709506014 Bolt(gj3)	Buy now
29	9299506600 Washer, plain (646)	Buy now
30	9048013M24 Grommet (6e9)	Buy now
31	9038706M43 Coller (6e9)	Buy now

Bottom Cowling 1



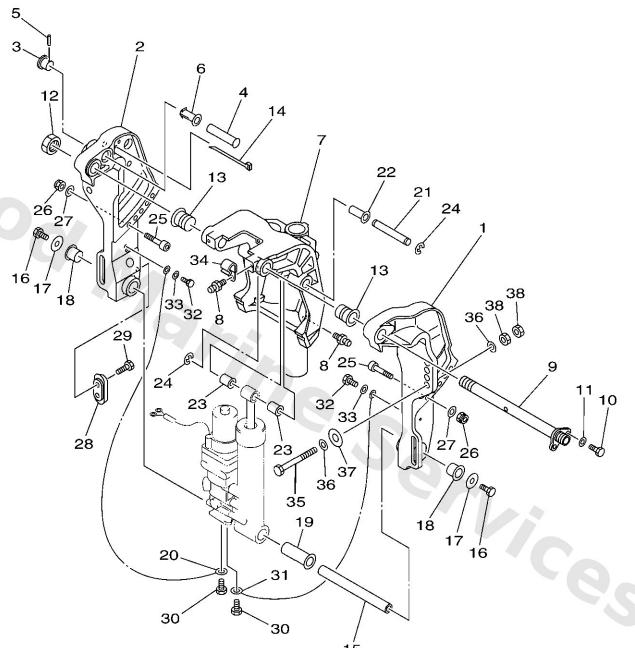
Ref	Part	
32	6BL4439100 Nipple, hose	Buy now
33	65W4272610 Grommet	Buy now
34	6BL4853800 Clamp, cable 1	Buy now
36	6C58237700 □□□	Buy now
37	6AH4279440 Label, warning (ge)	Buy now
38	6AH4279450 Label, warning (ge)	Buy now

Bottom Cowling 2



Ref	Part	
1	6H14272621 Grommet	Buy now
2	9046511M10 Clamp	Buy now
3	6BG4238400 Seal, cap	Buy now
4	6AW1257200 Adapter	Buy now
5	9778060520 Screw, tapping(6k8)	Buy now
6	6R31258000 Joint assembly	Buy now
7	9044511153 Hose (l800)	Buy now
9	6C52437800 Pipe, joint 4	Buy now
10	9044509057 Hose (l180)	Buy now
11	6BL2439600 Plate	Buy now
12	9010906M86 Bolt	Buy now
13	6BL2436400 Stay	Buy now

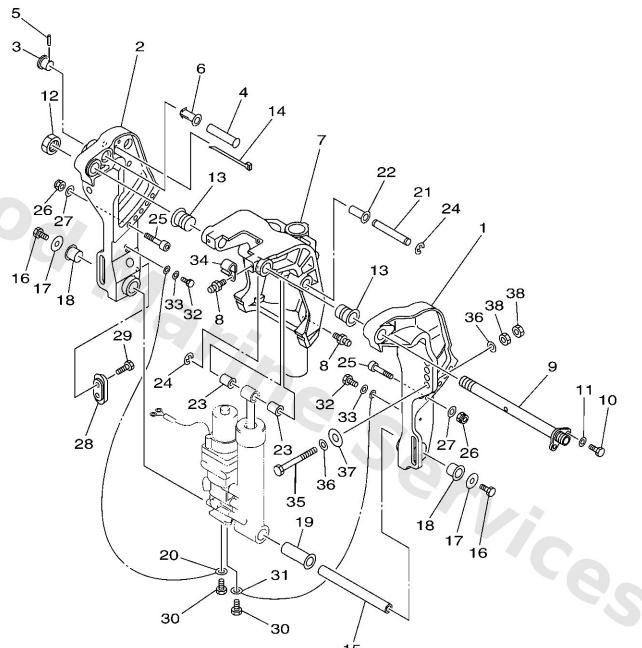
Bracket 1



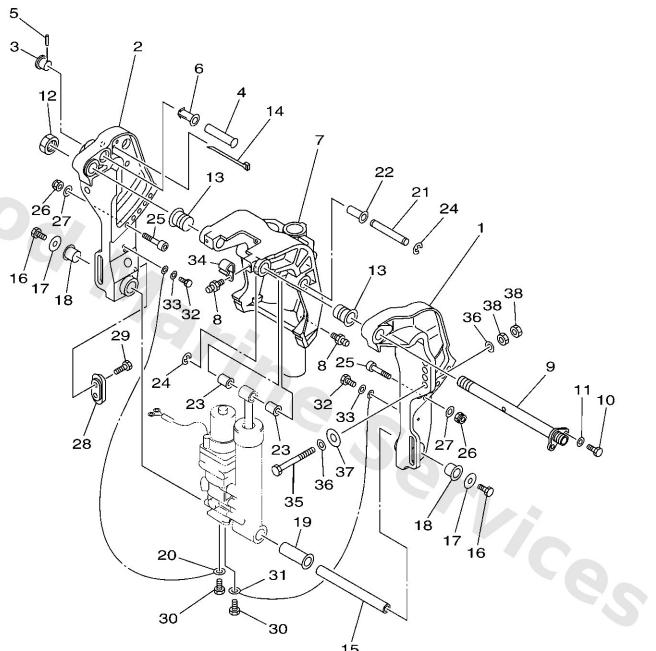
6BL2300-J200

Ref	Part	
1	6K94311104D Bracket, clamp 1	Buy now
2	6BG43112104D Bracket, clamp 2	Buy now
3	65W4319200 Knob, stopper	Buy now
4	65W4319100 Shaft, stopper	Buy now
5	9169030018 926-51502-00 pin, spring (700)	Buy now
6	9038614MA1 Bush	Buy now
7	6BG43311104D Bracket, swivel 1	Buy now
8	9370006M03 Nipple, grease(6a1)	Buy now
9	6K94313101 Bolt, clamp bracket	Buy now
10	9709508020 Bolt, hexagon	Buy now
11	9299508600 Washer, plain (663)	Buy now
12	9018522M11 Nut, self-locking	Buy now
13	9038622MA4 Bush	Buy now
14	9046513M11 Clamp (6e5)	Buy now
15	9024918M35 Pin, lower shock mount	Buy now

Bracket 1

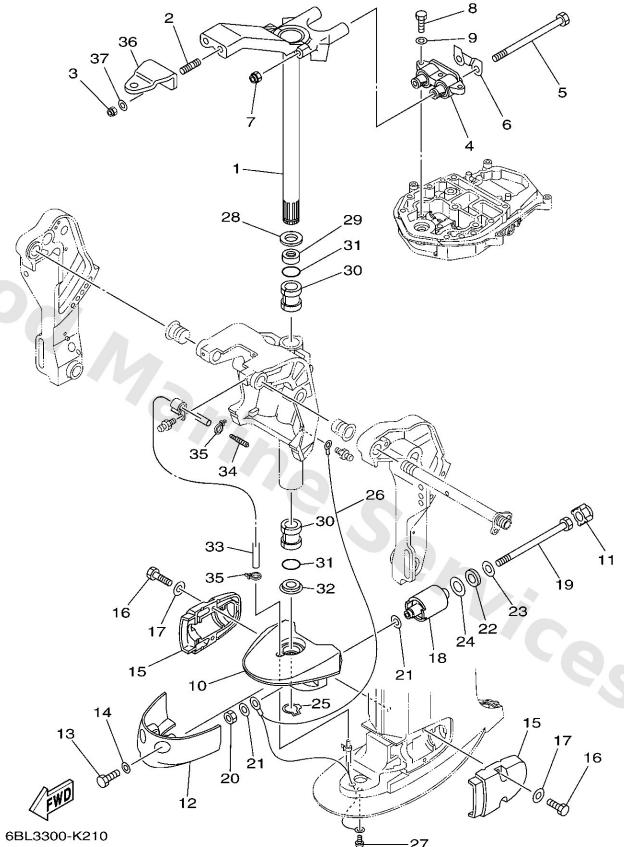


Bracket 1



Ref	Part	
31	<u>6U08212700</u> Wire, lead 5	<u>Buy now</u>
32	<u>9709506014</u> Bolt(gj3)	<u>Buy now</u>
33	<u>9299506600</u> Washer, plain (646)	<u>Buy now</u>
34	<u>9046508M07</u> Clamp (1e6)	<u>Buy now</u>
35	<u>9010112M65</u> Bolt	<u>Buy now</u>
36	<u>9299512200</u> Ybs66-12 washer,plain	<u>Buy now</u>
37	<u>9020112426</u> Washe, plate(663)	<u>Buy now</u>
38	<u>9538012600</u> Nut (707)	<u>Buy now</u>

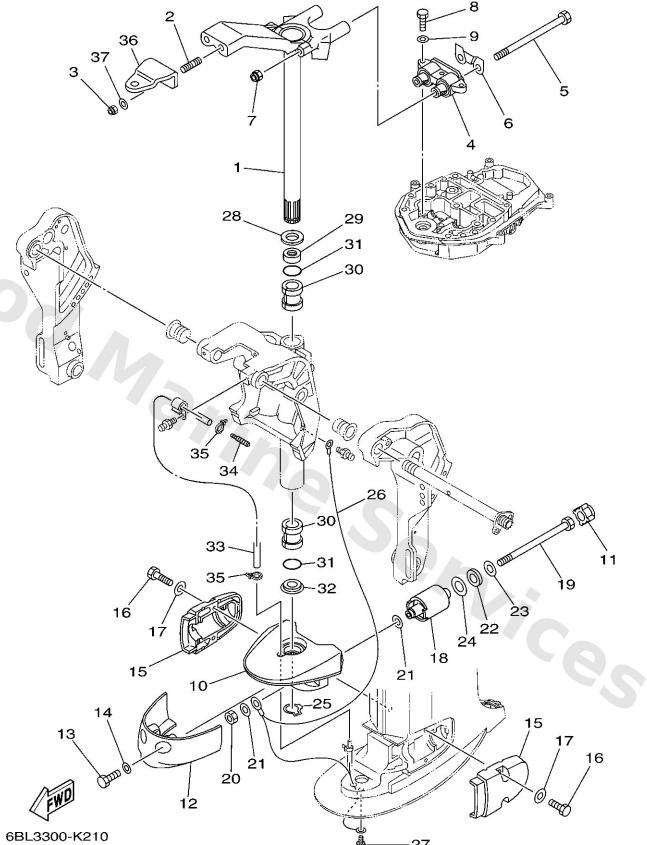
Bracket 2



6BL3300-K210

Ref	Part	
1	6BG42510104D Steering Bracket assembly	Buy now
2	9011610M28 Bolt, stud	Buy now
3	9018510051 Nut, self-locking	Buy now
4	67C445141094 Mount damper, upper side	Buy now
5	9010108M15 Bolt	Buy now
6	66T4452630 Plate	Buy now
7	9018508045 Nut, self-locking	Buy now
8	9707508030 Bolt, hexagon (fj1)	Buy now
9	9299508600 Washer, plain (663)	Buy now
10	67C44551104D Housing, lower mount rubber	Buy now
11	69W4457500 Damper, lower mount rubber	Buy now
12	67C44553004D Cover, lower mount	Buy now
13	9709508020 Bolt, hexagon	Buy now
15	6C544552004D Housing, lower mount rubber 2	Buy now
18	68U4455511 Mount damper, lower side L(20.8")	Buy now

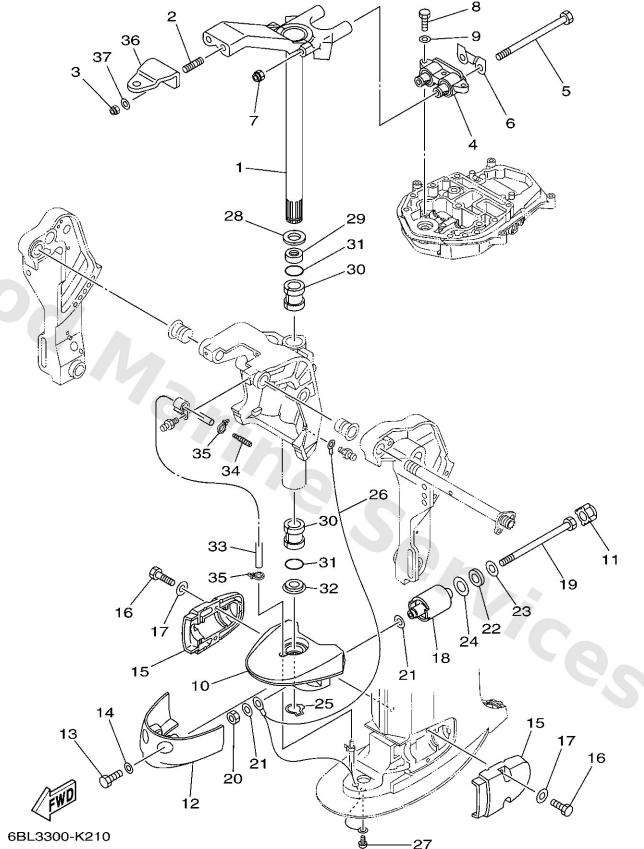
Bracket 2



6BL3300-K210

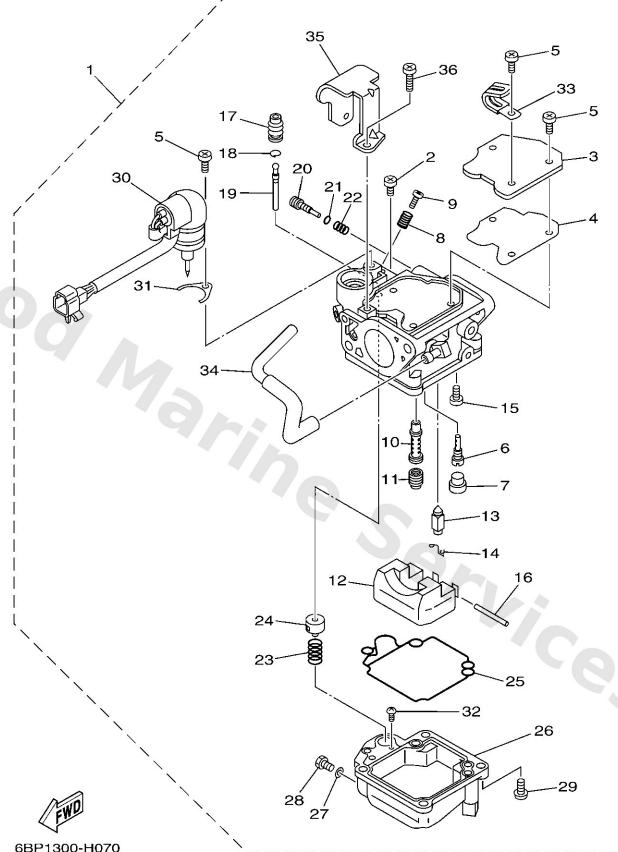
Ref	Part	
19	9010912MA3 Bolt	Buy now
20	9538012700 Nut(6t4)	Buy now
21	9020112M16 Washer, plate (679)	Buy now
22	9020221100 Washer plate (663)	Buy now
23	9020113M19 Washer, plate (663)	Buy now
24	9020122M05 Washer, plate	Buy now
25	9341028M06 Circlip (688)	Buy now
26	67C8212710 Wire, lead 2	Buy now
27	9788506008 Screw, pan head(6a3)	Buy now
28	9020130M00 Washer, plate(6h1)	Buy now
29	9038630M78 Bush(6h0)	Buy now
30	9038630M77 Bush(6h0)	Buy now
31	9321029M94 O-ring(6h1)	Buy now
32	9038630M60 Bush(6j8)	Buy now
33	9044507M53 Hose (I1160)	Buy now

Bracket 2



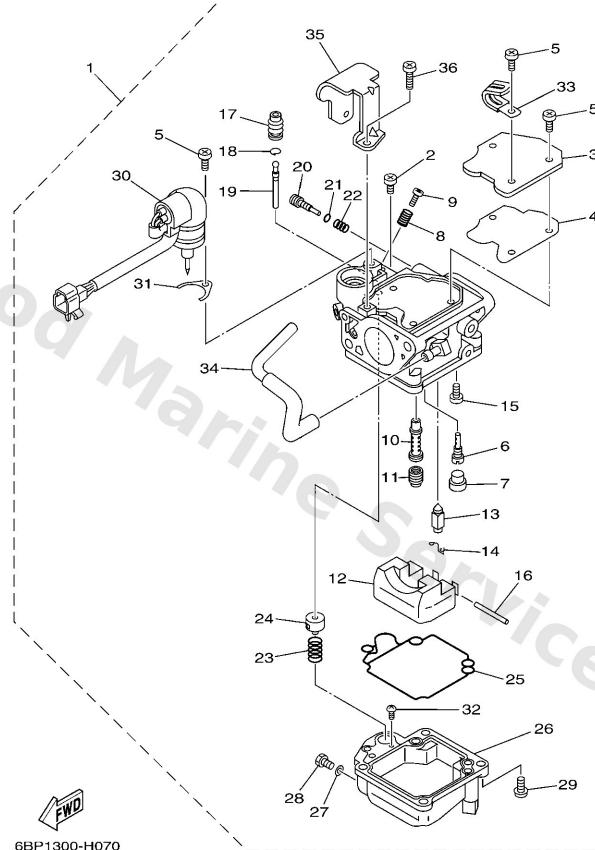
Ref	Part	
34	6E58355800 End, nipple	Buy now
35	9046511M10 Clamp	Buy now
36	65W4851100 Hook, steering	Buy now
37	9020110120 Washer, plate	Buy now

Carburetor



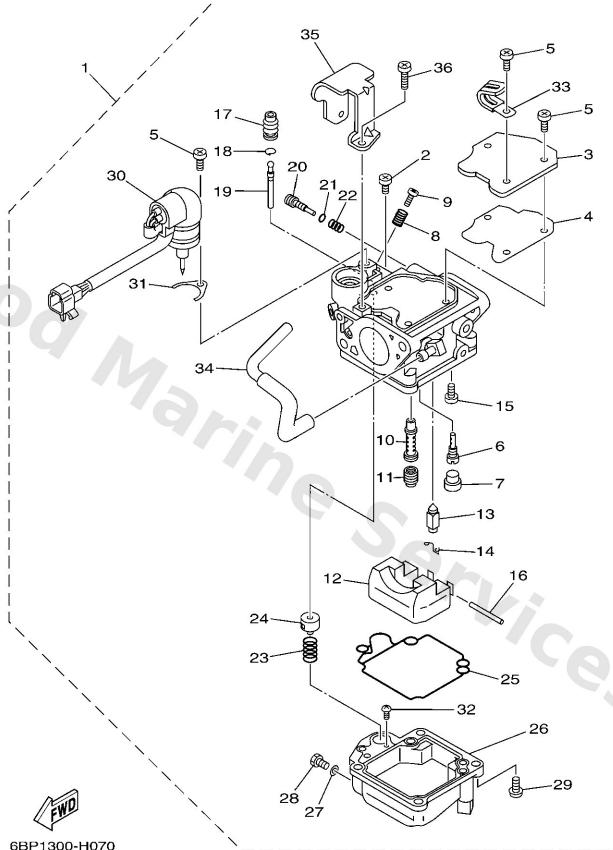
Ref	Part	
1	6BL1430110 Carburetor assembly 1	Buy now
2	9858004006 Screw, pan head (7h3)	Buy now
3	65W1457200 Plate	Buy now
4	65W1412610 Gasket	Buy now
5	9780304010 Screw, pan head (e56)	Buy now
6	6761494805 Jet (#45)	Buy now
7	6791496600 Rubber cap	Buy now
8	9050110326 Spring coil(663)(carb)	Buy now
9	63V1452300 Screw, stop	Buy now
10	65W1494790 Jet, needle	Buy now
11	6BL1494328 Jet, main (#105)	Buy now
12	63V1498500 Float	Buy now
13	6AH1454600 Valve, needle	Buy now
14	6631415900 Clip	Buy now
15	9858004008 Screw, pan head (713)	Buy now

Carburetor



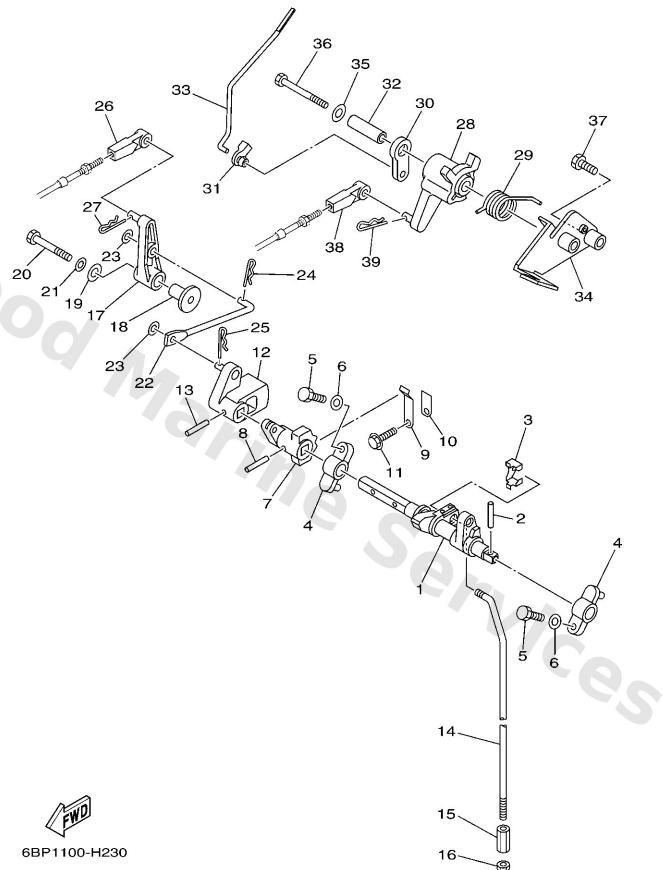
Ref	Part	
16	6H41454800 Pin, float arm	Buy now
17	65W1437302 Cover, plunger cap	Buy now
18	65W1439G00 Clip 1	Buy now
19	65W1437900 Rod, starter	Buy now
20	67C1492320 Screw, pilot	Buy now
21	67C1439700 O-ring	Buy now
22	67C1455500 Spring	Buy now
23	65W1433500 Spring, plunger	Buy now
24	65W1437100 Plunger, starter	Buy now
25	65W1438400 Gasket, float chamber	Buy now
26	65W1498020 Body, float chamber	Buy now
27	65W1439800 Washer	Buy now
28	65W1499200 Screw, drain	Buy now
29	9798004114 Screw, pan head(ga5)	Buy now
30	6BL1438000 Prime starter assembly	Buy now

Carburetor



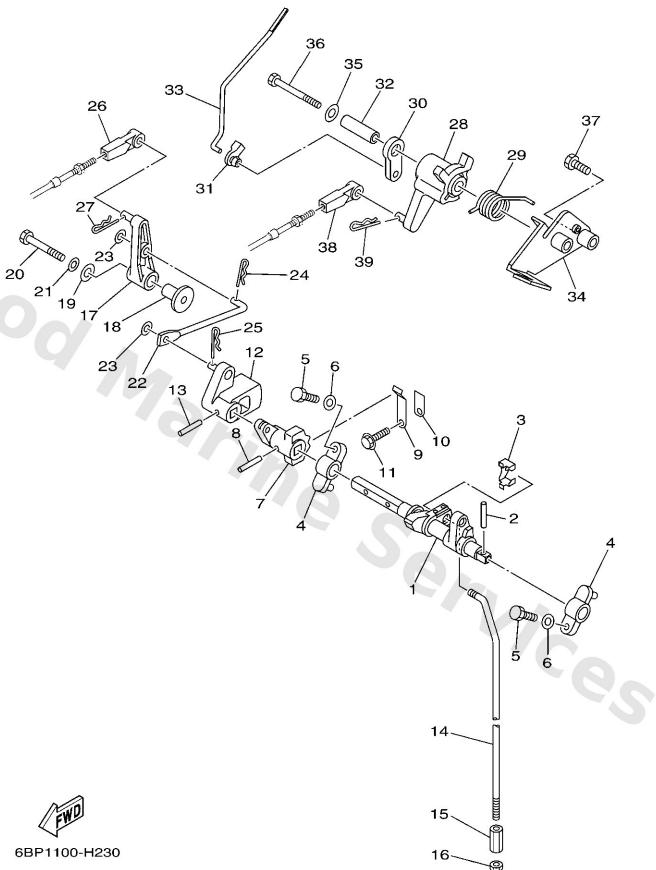
Ref	Part	
31	65W1434600 Plate	Buy now
32	67C1456700 Screw	Buy now
33	67F1425500 Plate	Buy now
34	65W1480700 Hose comp.	Buy now
35	6BL1434600 Plate	Buy now
36	9798004108 Screw, with washer(6m6)	Buy now

Control



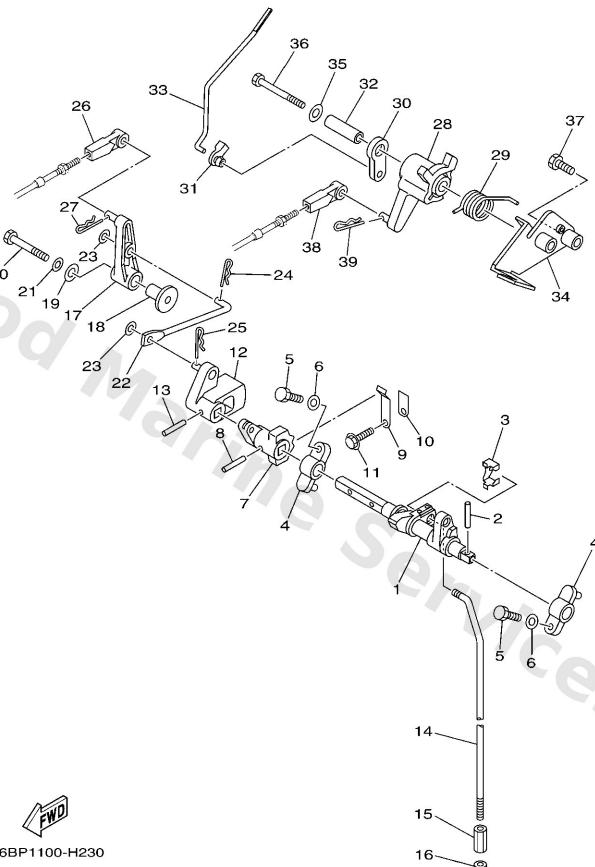
Ref	Part	
1	6BL4412100 Lever, shift rod	Buy now
2	9025403M05 Pin, spring	Buy now
3	6AH2636400 End, cable 2	Buy now
4	6G1416620194 Bracket	Buy now
5	9709506020 Bolt(7u8)	Buy now
6	9299506600 Washer, plain (646)	Buy now
7	6BL4417300 Lever, shift control	Buy now
9	65W4411600 Spring	Buy now
10	66R4411400 Stopper	Buy now
11	9589506014 Bolt, flange deep recess	Buy now
12	6BL4414200 Joint	Buy now
14	6BL4414300 Rod, shift	Buy now
15	67C4414600 Connector, shift rod	Buy now
16	9538006700 Nut	Buy now
17	6BL4412500 Lever, shift rod	Buy now

Control



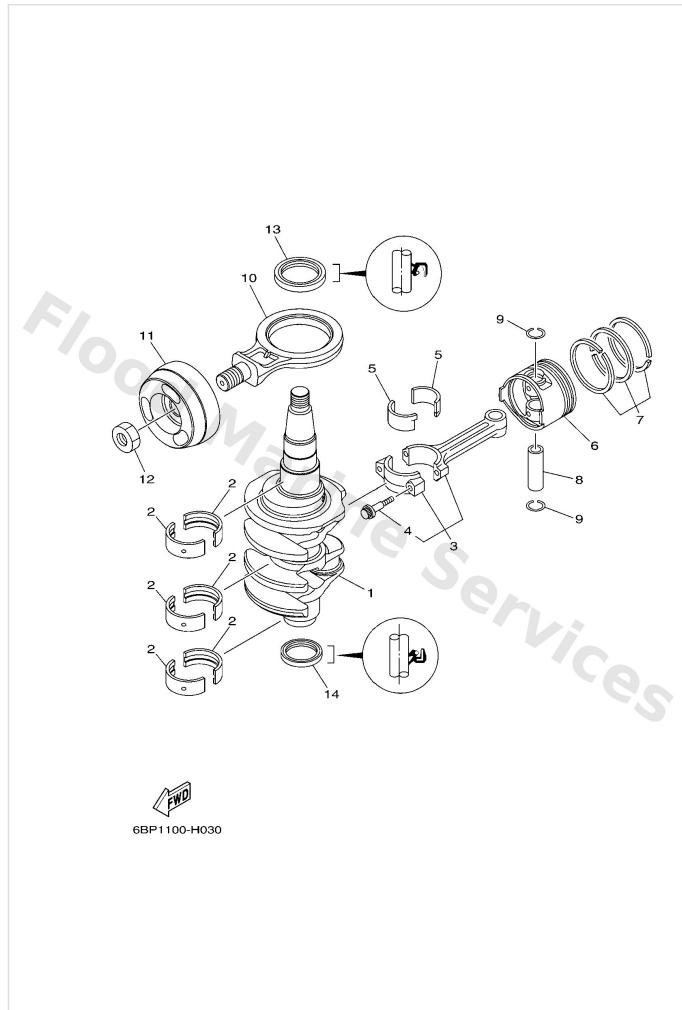
Ref	Part	
18	9038706M86 Collar	Buy now
19	9020106M31 Washer (6a0)	Buy now
20	9709506035 Bolt(j52)	Buy now
22	6BL4419200 Link, shift rod	Buy now
23	9020105M06 Washer, plate(61u)	Buy now
24	9046810005 Pin, hair 6264123500	Buy now
25	9046818001 Clip	Buy now
26	6634834400 Cable end, remote control	Buy now
27	9046818008 Clip 620436610000	Buy now
28	6BL4163800 Pulley	Buy now
29	9050820040 Spring, torsion	Buy now
30	65W4128300 Lever, free accel.	Buy now
31	6J84126200 Joint, choke lever	Buy now
32	9038706139 Collar	Buy now
33	6BL4121100 Link, accel.	Buy now

Control



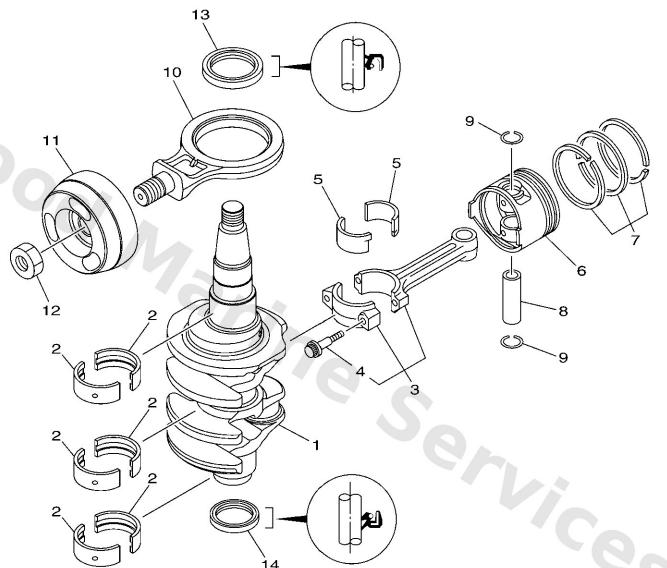
Ref	Part	
34	6BL1457110 Bracket, throttle	Buy now
36	9709506065 Bolt(jn5)	Buy now
37	9709506025 Bolt	Buy now

Crankshaft & Piston



Ref	Part	
1	6BL1141100 Crankshaft	Buy now
2	6BG1141610 Plane bearing, crankshaft 1 UR RED	Buy now
2	6BG1141620 Plane bearing, crankshaft 1 UR PINK	Buy now
2	6BG1141630 Plane bearing, crankshaft 1 UR GREEN	Buy now
3	6C51165000 Connecting rod assembly	Buy now
4	6C51165400 Bolt, connecting rod	Buy now
5	6CJ1165610 Plane bearing, connecting rod UR RED	Buy now
5	6CJ1165620 Plane bearing, connecting rod UR PINK	Buy now
5	6CJ1165630 Plane bearing, connecting rod UR GREEN	Buy now
6	69W116310197 Piston (std)	Buy now
6	69W1163501 Piston (0.25mm o/s) AP	Buy now
6	69W1163601 Piston (0.50mm o/s) AP	Buy now
7	67C1160300 Piston ring set (std)	Buy now
7	67C1160400 Piston ring set (0.25mm o/s) AP	Buy now
7	67C1160500 Piston ring set (0.50mm o/s) AP	Buy now

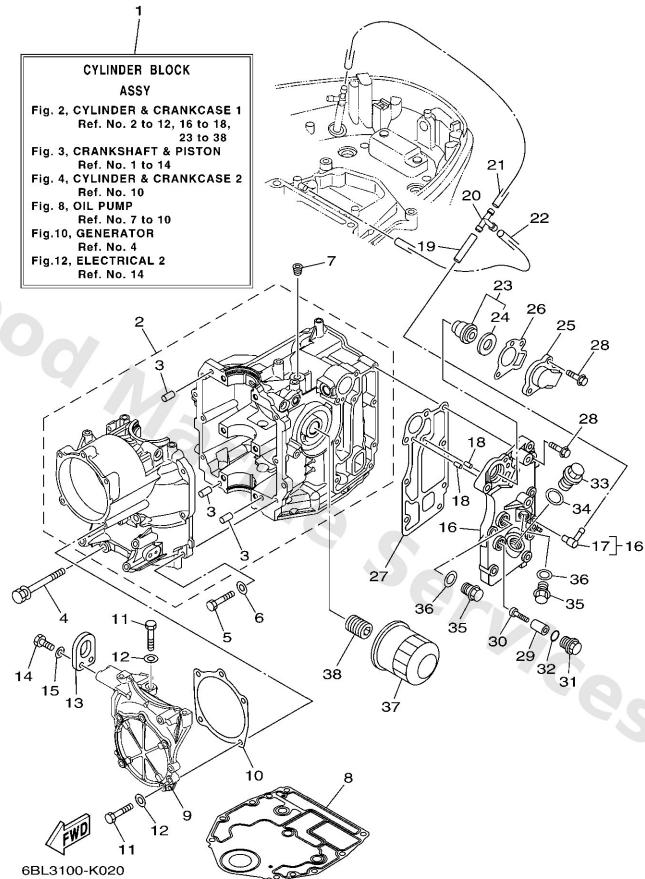
Crankshaft & Piston



6BP1100-H030

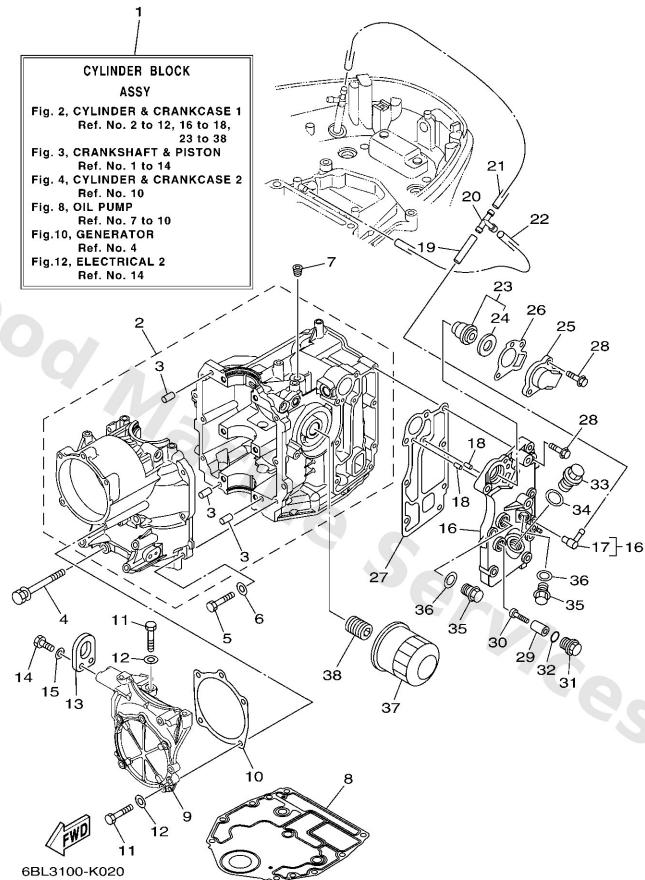
Ref	Part	
8	62Y1163300 Pin, piston	Buy now
9	9345017129 Circlip(1ar)	Buy now
10	6BL1166500 Connecting rod assembly 3	Buy now
11	6BL1164200 Piston 2 (std)	Buy now
12	9017020137 Nut, hexagon(663)	Buy now
13	9310243M42 Oil seal(62y)	Buy now
14	9310135002 Oil seal	Buy now

Cylinder & Crankcase 1



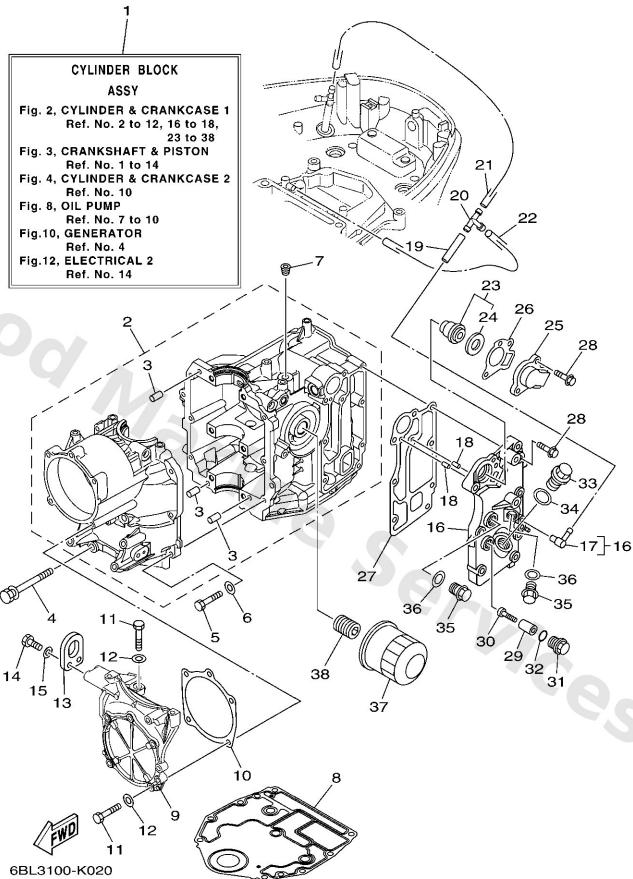
Ref	Part	
1	6BLW009B001S Cylinder block assembly	Buy now
2	6BL1510001 Crankcase assembly	Buy now
3	9360612019 Pin, dowel (614)	Buy now
4	9011908M01 Bolt, with washer(62y)	Buy now
5	9701306025 Bolt(62y)	Buy now
6	9290306600 Washer, plain (646)	Buy now
7	9034451003 Plug, taper screw	Buy now
8	6BG1135100 Gasket, cylinder	Buy now
9	6BL15121001S Crankcase 2	Buy now
10	6BL1566300 Seal	Buy now
13	62Y1111900 Hanger, engine	Buy now
14	9709506020 Bolt(7u8)	Buy now
15	9299506600 Washer, plain (646)	Buy now
16	6BL41113001S Outer cover, exhaust & pipe	Buy now
17	6761137200 Nipple, hose	Buy now

Cylinder & Crankcase 1



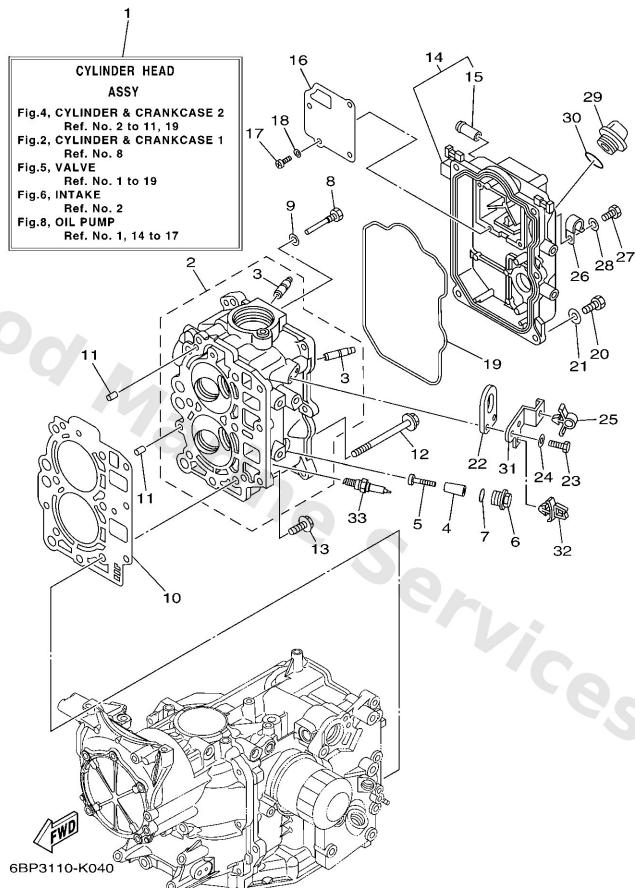
Ref	Part	
18	9360410M03 Pin, dowel (688)	Buy now
19	9044509057 Hose (l180)	Buy now
20	6882437800 Pipe, joint	Buy now
21	9044509251 Hose (l420)	Buy now
22	9044509104 Hose (l1500)	Buy now
23	6G81241103 Thermostat	Buy now
24	6881241200 Seal, thermostat	Buy now
25	6C512413009S Cover, thermostat	Buy now
26	62Y1241400 Gasket, cover	Buy now
27	6BL4111400 Gasket, exhaust outer cover	Buy now
28	9011906MA5 Bolt, with washer	Buy now
29	6G81132500 Anode	Buy now
30	9788005025 Screw, panhead (a93)	Buy now
31	6G81119701 Plug, blind	Buy now
32	9321013M63 O-ring (6g8)	Buy now

Cylinder & Crankcase 1



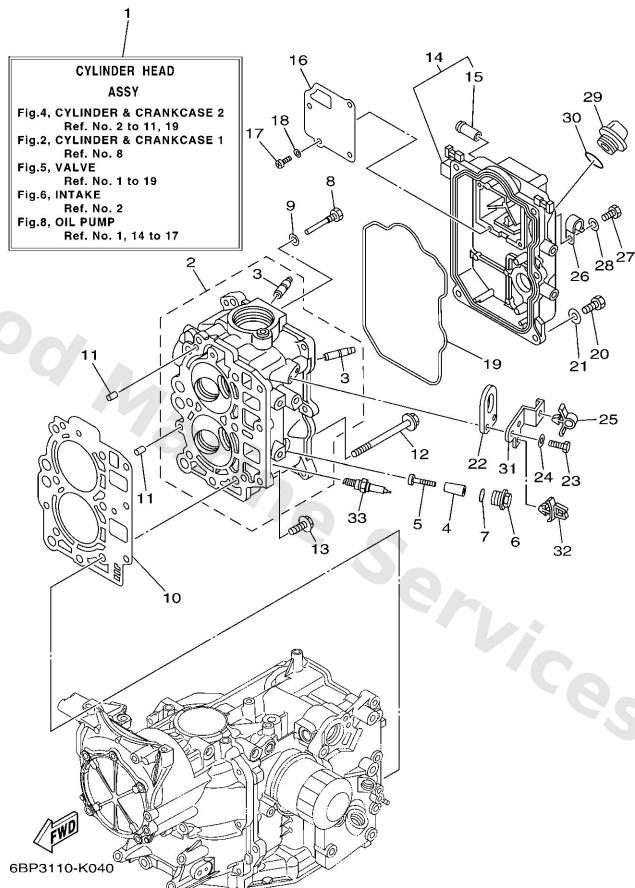
Ref	Part	
33	9034018M09 Plug, straight screw	Buy now
34	9043018130 Gasket (1j7)	Buy now
35	9034014M06 Plug, straight screw(62y)	Buy now
36	9043014115 Gasket (663)	Buy now
37	5GH1344020 Element assembly, oil cleaner	Buy now
38	6C51285800 Bolt, union	Buy now

Cylinder & Crankcase 2



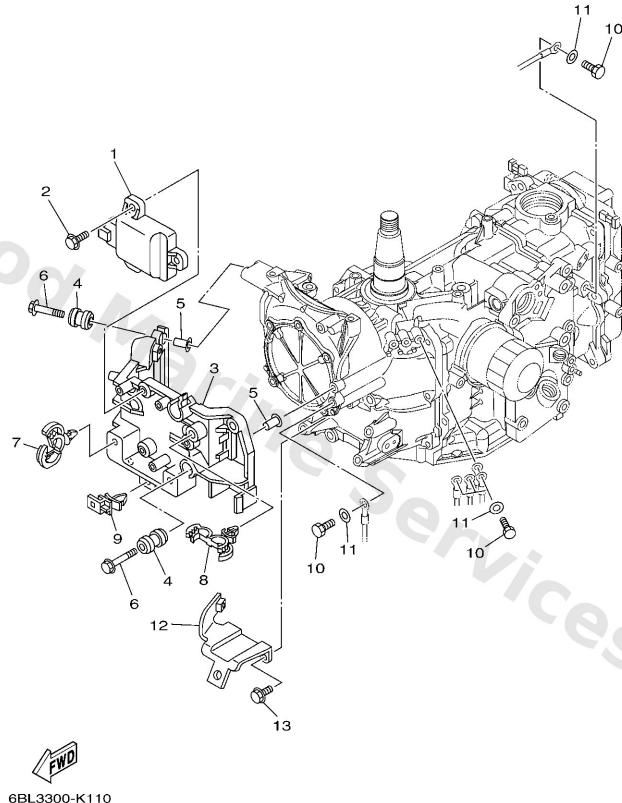
Ref	Part	
1	6BLW009A001S Cylinder head complete	Buy now
2	6BL11111001S Head, cylinder 1	Buy now
3	62Y1113330 Guide, valve 1	Buy now
4	6BL1132500 Anode	Buy now
5	9898005035 Screw, bind	Buy now
6	6G81119701 Plug, blind	Buy now
7	9321013M63 O-ring (6g8)	Buy now
8	9010906M65 Bolt(62y)	Buy now
9	9043006014 Gasket 256113960000	Buy now
10	6BL1118100 Gasket, cylinder head 1	Buy now
11	9360612019 Pin, dowel (614)	Buy now
12	9010509005 Bolt, flange	Buy now
13	9011906MA3 Bolt, with washer	Buy now
14	6BL11191001S Cover, cylinder head 1	Buy now
15	62Y1448500 Pipe, joint	Buy now

Cylinder & Crankcase 2



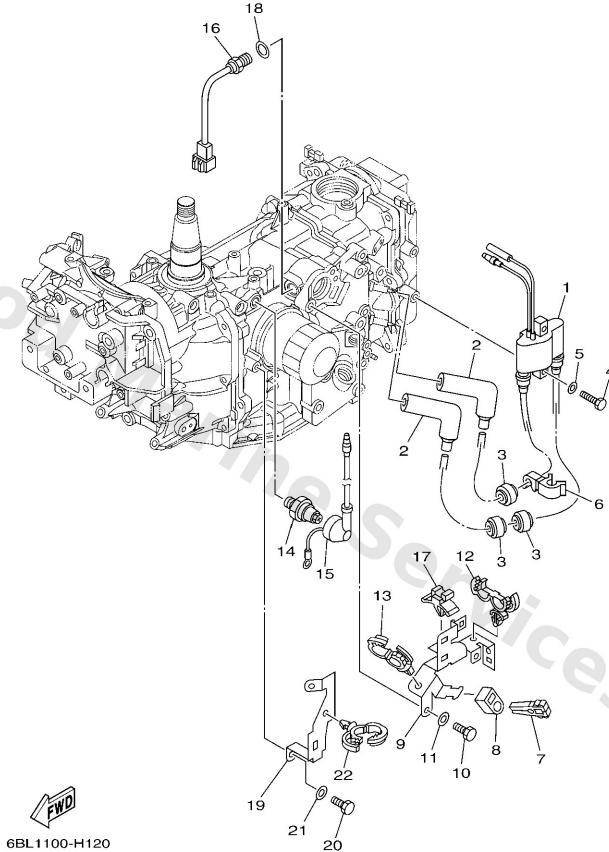
Ref	Part	
16	6BG1116800 Cover, breather	Buy now
17	9850704010 Screw, pan head(6g8)	Buy now
18	9290704600 Washer(jf2)	Buy now
19	6BL1135600 Seal, cylinder 2	Buy now
20	9709506020 Bolt(7u8)	Buy now
21	9299506600 Washer, plain (646)	Buy now
22	62Y1111900 Hanger, engine	Buy now
25	9046409023 Clamp	Buy now
26	9046508M83 Clamp	Buy now
27	9709506012 Bolt(gh1)	Buy now
29	6G81536300 Plug, oil	Buy now
30	9321024M79 O-ring	Buy now
31	6BL8239800 Plate 3	Buy now
32	9046406001 Clamp	Buy now
33	9470200418 Plug, spark (dpr6eb-9)	Buy now

Electrical 1



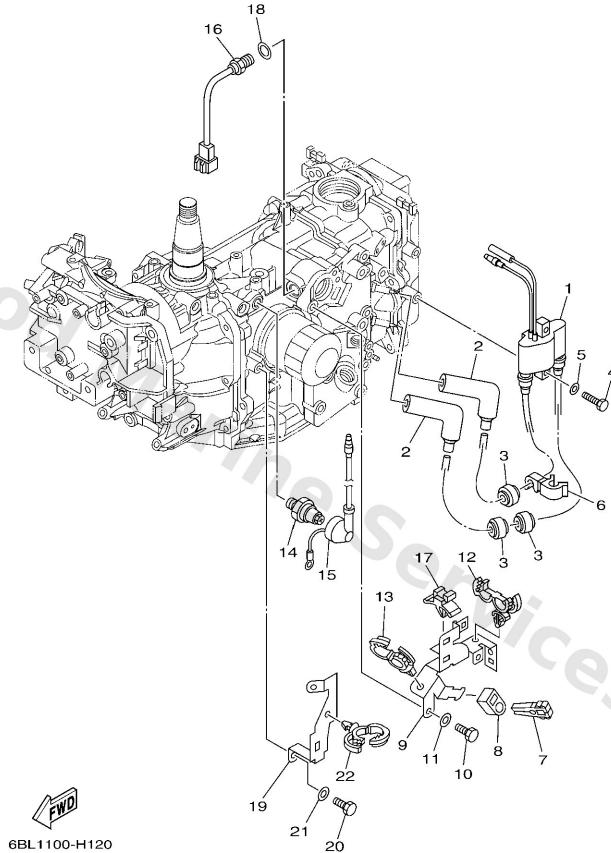
Ref	Part	
1	6BL8554000 C.d.i. unit assembly	Buy now
2	9757506520 Bolt, hexagon w/w deep recess	Buy now
3	6BL8194800 Bracket	Buy now
4	6A08231700 Damper, ignition coil	Buy now
5	9038706119 Collar	Buy now
6	9589506030 Bolt, flange deep recess	Buy now
7	9046412183 Clamp(jn2)	Buy now
8	9046418246 Clamp(4tr)	Buy now
9	9046412002 Clamp	Buy now
10	9709506016 Bolt, hexagon deep recess	Buy now
11	9299506600 Washer, plain (646)	Buy now
12	6BL8255400 Stay, neutral switch	Buy now
13	9589506014 Bolt, flange deep recess	Buy now

Electrical 2



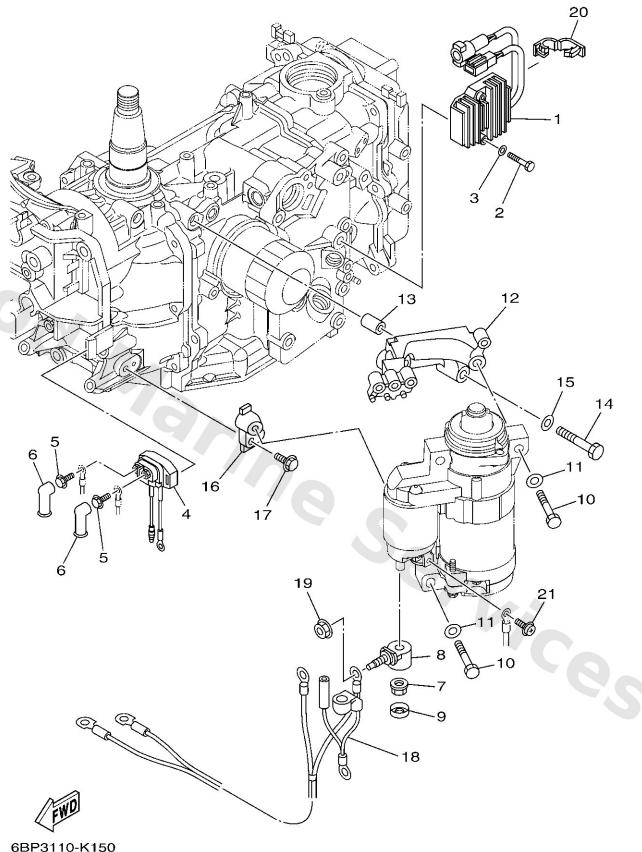
Ref	Part	
1	6F58557013 Ignition coil assembly	Buy now
2	6AH8237000 Plug cap assembly	Buy now
3	9048025003 Grommet	Buy now
4	9709506025 Bolt	Buy now
5	9299506600 Washer, plain (646)	Buy now
6	9046409018 Clamp	Buy now
7	67F2812A00 Puller, fuse	Buy now
8	67C8215500 Band	Buy now
9	6BL8339X00 Clamp, cord	Buy now
10	9709506016 Bolt, hexagon deep recess	Buy now
12	9046418246 Clamp(4tr)	Buy now
13	9046420181 Clamp(4ap)	Buy now
14	64J8250400 Oil pressure switch assembly	Buy now
15	68V8131500 Lead wire assembly	Buy now
16	6CJ8579000 Thermosensor assembly	Buy now

Electrical 2



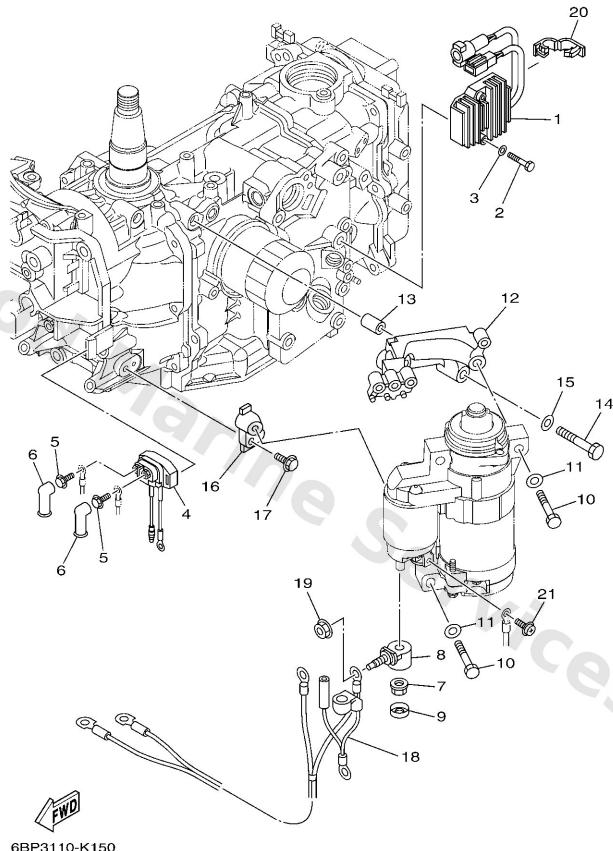
Ref	Part	
17	9046409M47 Clamp(65j)	Buy now
18	9043014115 Gasket (663)	Buy now
19	6BL8238900 Plate 2	Buy now

Electrical 3



Ref	Part	
1	6BL8196000 Rectifier & regulator assembly	Buy now
2	9709506040 Bolt (682)	Buy now
3	9299506600 Washer, plain (646)	Buy now
4	68T8194000 Starter relay assembly	Buy now
5	9759506610 Bolt, hexagon w/w deep recess	Buy now
6	6G58211910 Cover, lead wire	Buy now
7	6BL8182A00 Nut	Buy now
8	6BL8192500 Terminal	Buy now
9	6BL8183X00 Cap, terminal	Buy now
10	9701308045 Bolt	Buy now
11	9290308600 Washer, plain (663)	Buy now
12	6BL8182200 Bracket, starting motor	Buy now
13	9959010114 Pin, dowel	Buy now
16	6BL8182300 Stay, starting motor	Buy now
17	9757506520 Bolt, hexagon w/w deep recess	Buy now

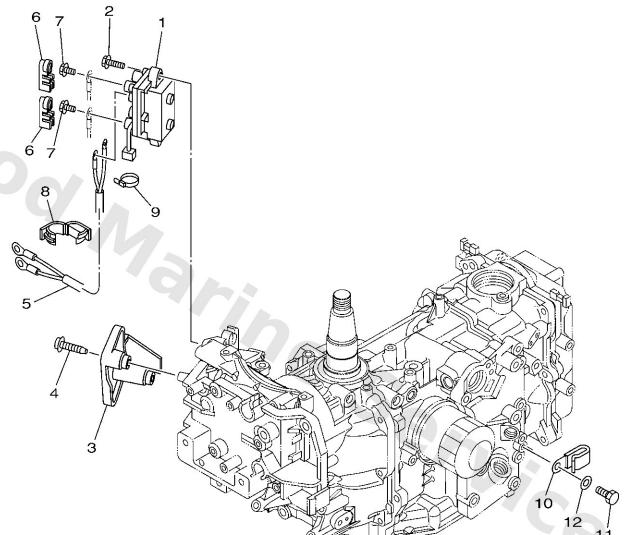
Electrical 3



6BP3110-K150

Ref	Part	
18	6BL82105U0 Battery cable	Buy now
19	9017908003 Nut	Buy now
20	9046418001 Clamp	Buy now
21	9015905M12 Screw, with washer(6t4)	Buy now

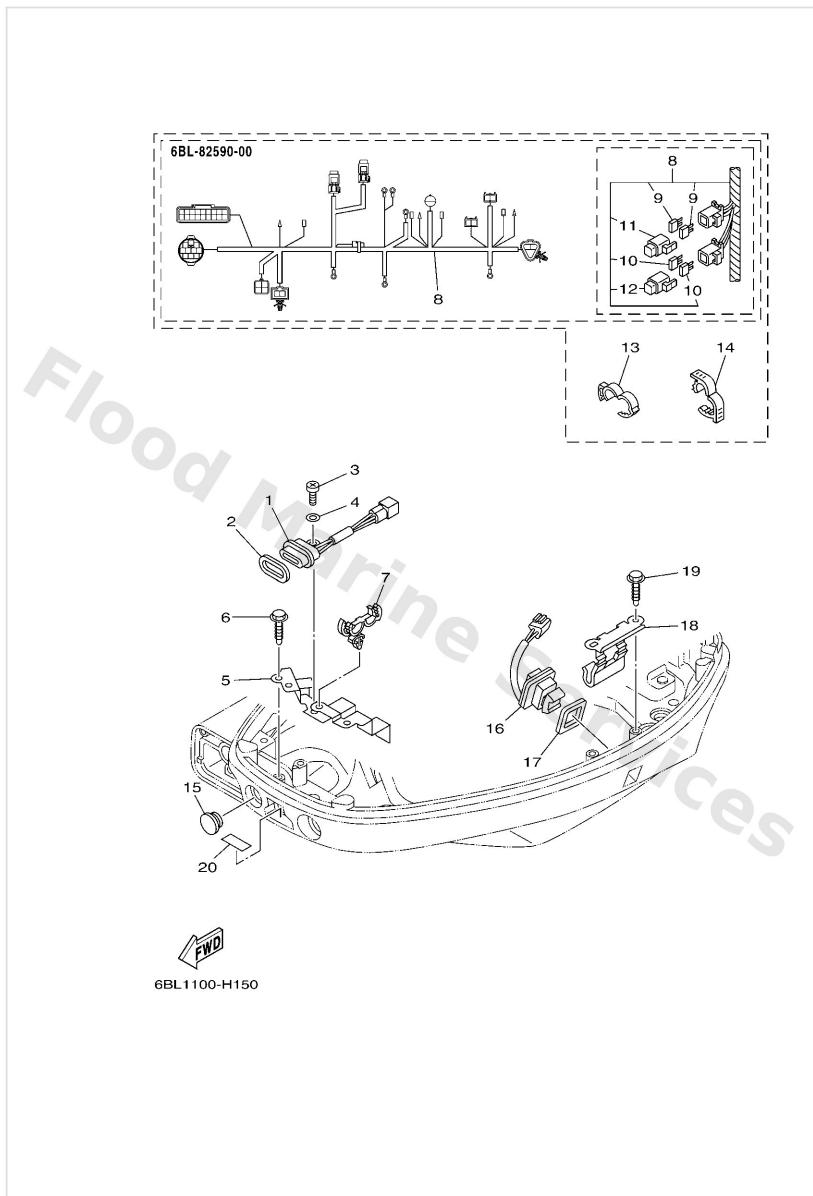
Electrical 4



6BP3110-K160

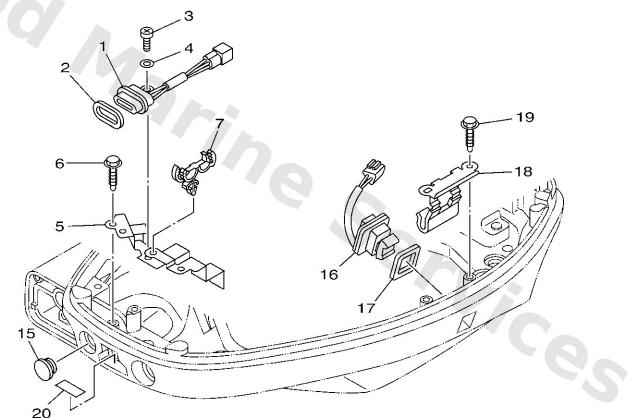
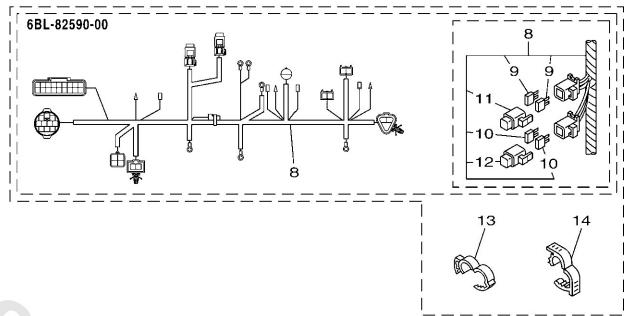
Ref	Part	
1	63P8195000 Relay assembly	Buy now
2	9757506520 Bolt, hexagon w/w deep recess	Buy now
3	6BL8194200 Cover	Buy now
4	9016705009 Screw, tapping	Buy now
5	6BL8194900 Wire, lead	Buy now
6	6P28183X00 Cap, terminal	Buy now
7	9759506610 Bolt, hexagon w/w deep recess	Buy now
8	9046418001 Clamp	Buy now
9	9046511M10 Clamp	Buy now
10	9046506M90 Clamp	Buy now
11	9709506016 Bolt, hexagon deep recess	Buy now
12	9299506600 Washer, plain (646)	Buy now

Electrical 5



Ref	Part	
1	62Y8430100 Pilot light assembly 1	Buy now
2	6H48358900 Gasket	Buy now
3	9788506012 Screw, pan head(62j)	Buy now
4	9299506600 Washer, plain (646)	Buy now
5	6BL8238800 Plate	Buy now
6	9010906M86 Bolt	Buy now
7	9046418246 Clamp(4tr)	Buy now
8	6BL8259000 Wire harness assembly	Buy now
9	67F8215100 Fuse	Buy now
10	67F8215110 Fuse	Buy now
11	67F8215B10 Cap (yellow)	Buy now
12	67F8215B20 Cap (green)	Buy now
13	9046416001 Clamp	Buy now
14	9046418001 Clamp	Buy now
15	6G14272500 Grommet	Buy now

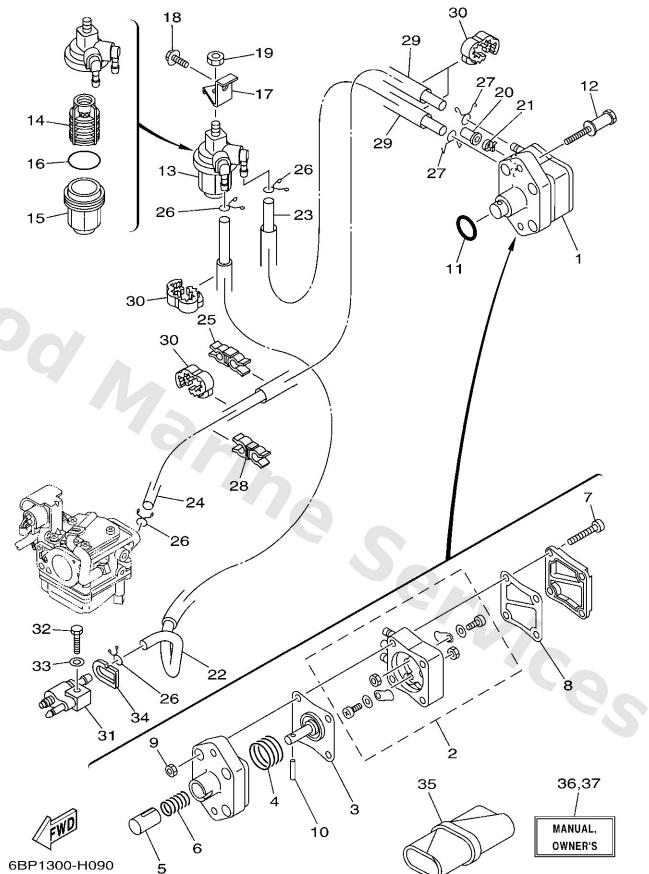
Electrical 5



6BL1100-H150

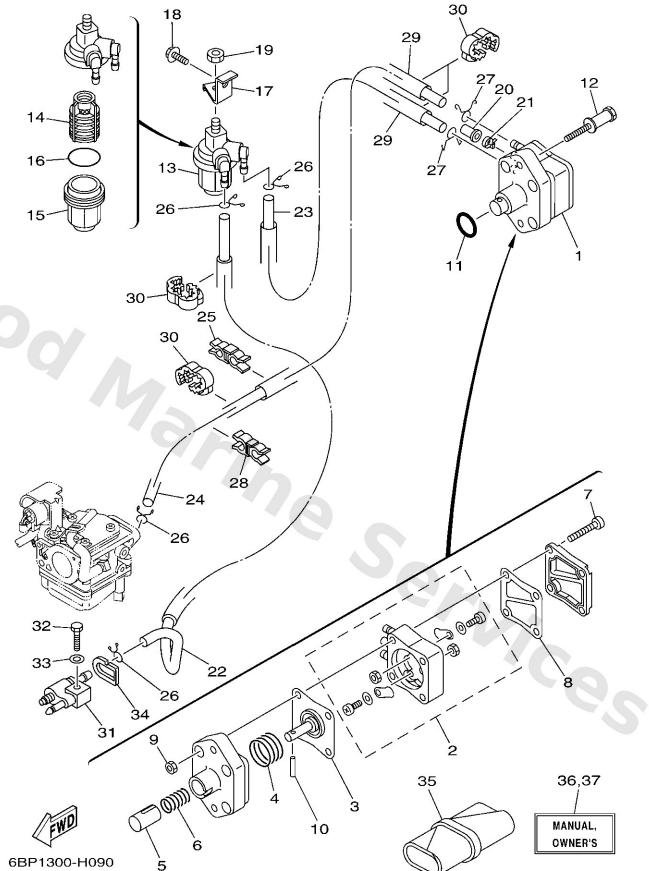
Ref	Part	
16	69J8256300 Trim & tilt switch assembly	Buy now
17	69J8258700 Gasket	Buy now
18	63P8361401 Bracket	Buy now
20	67C8541500 Mark, signal lamp	Buy now

Fuel



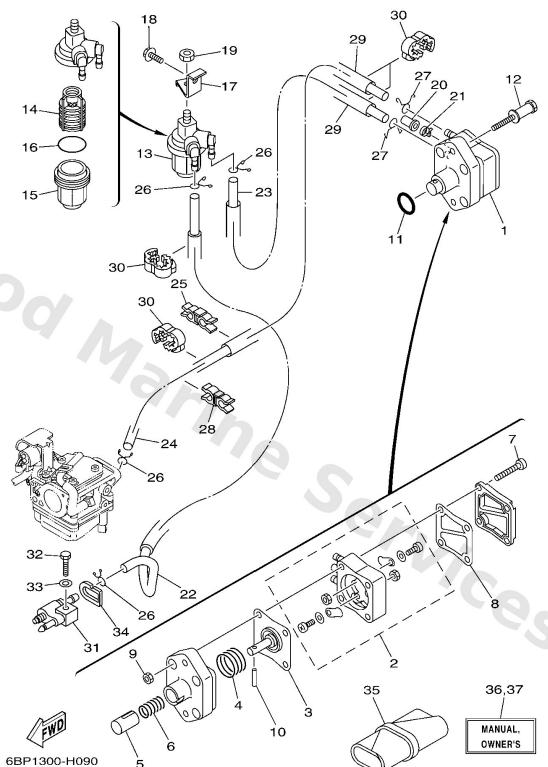
Ref	Part	
1	62Y2441004 Fuel pump assembly	Buy now
2	62Y2441501 Body 4	Buy now
3	62Y2441102 Diaphragm	Buy now
4	62Y2442300 Spring, diaphragm	Buy now
5	62Y1313101 Plunger	Buy now
6	62Y2445400 Spring	Buy now
7	62Y2444401 Screw	Buy now
8	6C52447100 Diaphragm	Buy now
9	9538005600 Nut, hexagon (663)	Buy now
10	62Y2437401 Pin	Buy now
11	9321024M79 O-ring	Buy now
12	9010906266 Bolt	Buy now
13	61N2456000 Filter assembly	Buy now
14	61N2456300 Element, filter	Buy now
15	61N2452100 Cup, filter	Buy now

Fuel



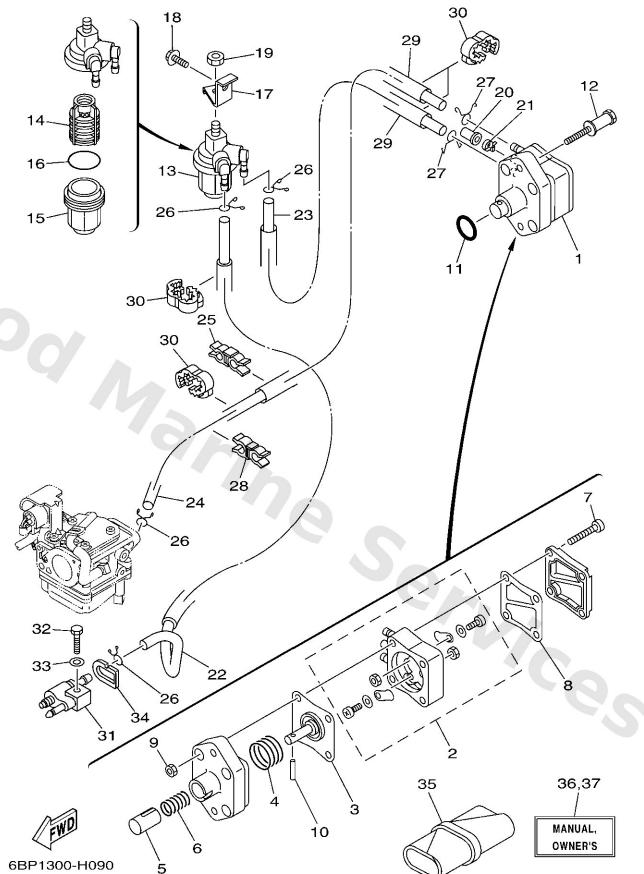
Ref	Part	
16	9321032738 O-ring(1wg)	Buy now
17	6D52456600 Bracket, filter	Buy now
18	9589508016 Bolt, flange deep recess	Buy now
19	9538008600 Nut (661)	Buy now
20	6BL2448100 Plug	Buy now
21	9046511M10 Clamp	Buy now
22	6BL2431100 Pipe, fuel 1	Buy now
23	9044510M20 Hose (l400)	Buy now
24	9044510MG7 Hose (l350)	Buy now
25	9046410M59 Clamp	Buy now
26	9046709M17 Clip(6k8)	Buy now
27	9046710M04 Clip, pipe 1 (6e9)	Buy now
28	9046411009 Clamp	Buy now
29	9044615003 Hose	Buy now
30	9046413227 Clamp	Buy now

Fuel



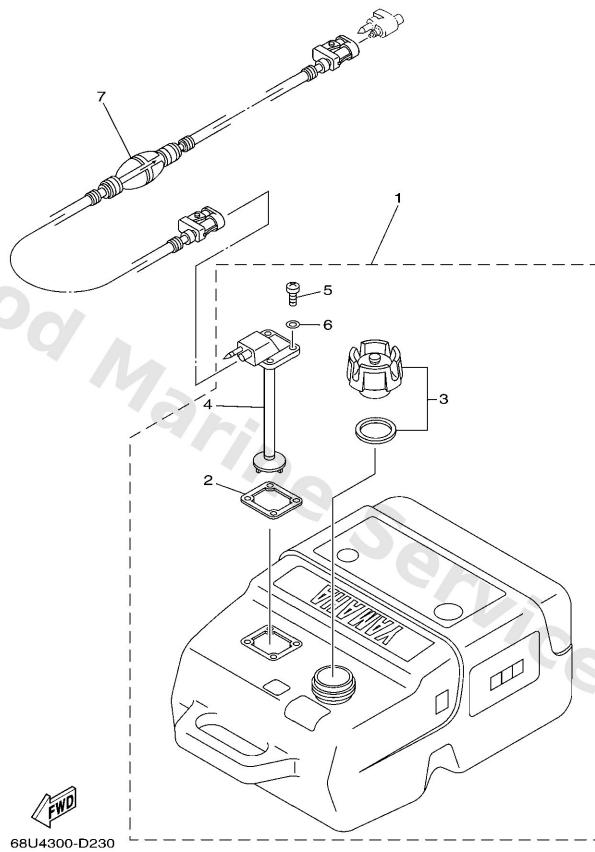
Ref	Part	
31	6G12430402 Fuel pipe joint comp. 1	Buy now
32	9709506025 Bolt	Buy now
33	9299506600 Washer, plain (646)	Buy now
34	61N2432900 Seal	Buy now
35	62Y2810000 Tool kit AP	Buy now
36	6BP2819973D0 Manual,owner's UR (NL)	Buy now
36	6BP2819973E0 Manual,owner's UR (E)	Buy now
36	6BP2819973F0 Manual,owner's UR (F)	Buy now
36	6BP2819973G0 Manual,owner's UR (D)	Buy now
36	6BP2819973H0 Manual,owner's UR (I)	Buy now
36	6BP2819973S0 Manual,owner's UR (ES)	Buy now
37	6BP2819983K0 Manual,owner's UR (DK)	Buy now
37	6BP2819983L0 Manual,owner's UR (SF)	Buy now
37	6BP2819983M0 Manual,owner's UR (S)	Buy now
37	6BP2819983N0 Manual,owner's UR (N)	Buy now

Fuel



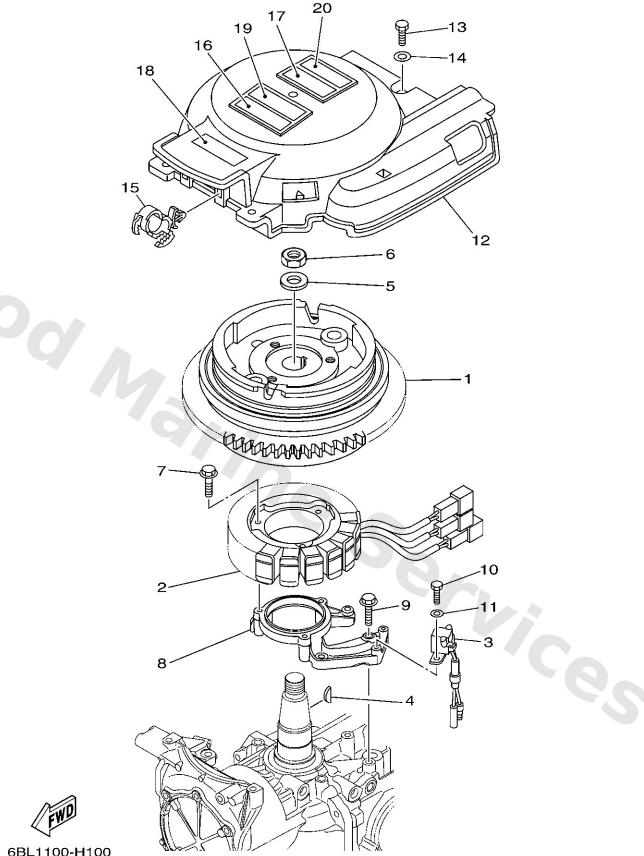
Ref	Part	
37	6BP2819983P0 Manual,owner's UR (P)	Buy now
37	6BP2819983R0 Manual,owner's UR (GR)	Buy now

Fuel Tank



Ref	Part	
1	6YK2420103 Fuel Tank assembly (25L) AP	Buy now
2	6YL2426801 Gasket, fuel meter	Buy now
3	6YK2461001 Cap assembly	Buy now
4	6YK2426001 Fuel meter assembly	Buy now
5	9015705M16 Screw, pan head	Buy now
6	6YL2432900 Seal	Buy now
7	6YL2430654 Fuel pipe comp. 1 AP	Buy now

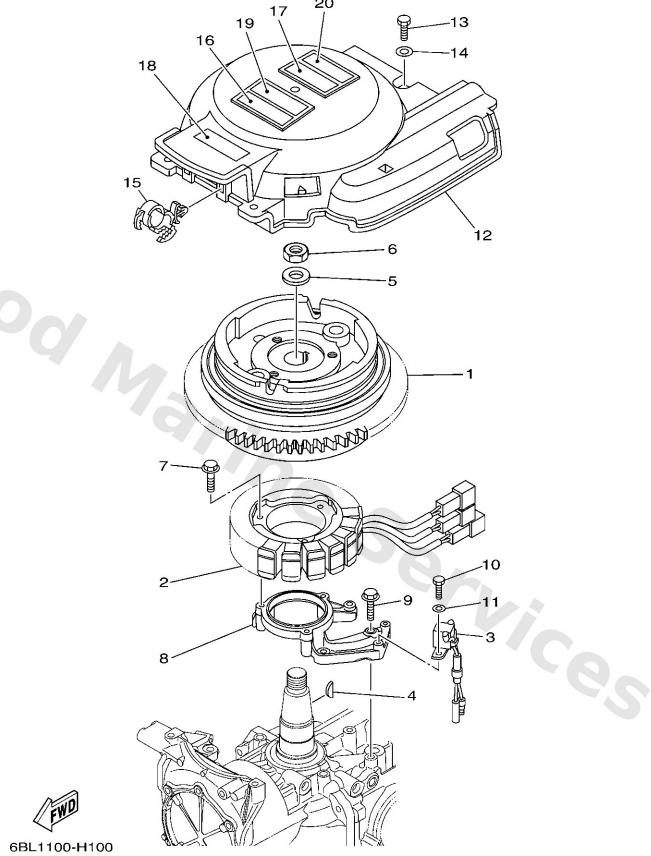
Generator



6BL1100-H100

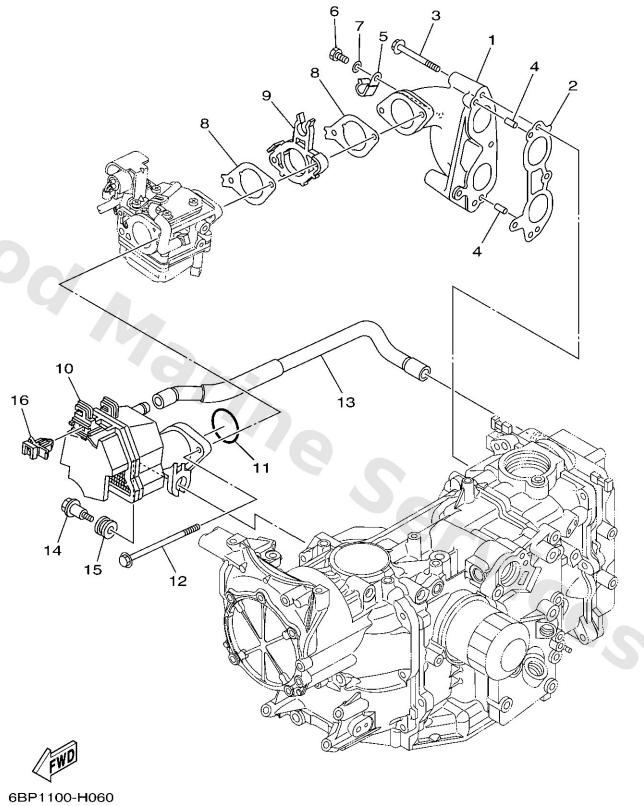
Ref	Part	
1	6BL8555000 Rotor assembly	Buy now
2	6BL8551000 Stator assembly	Buy now
3	6AH8558000 Coil, pulser	Buy now
4	6H41154500 Key, woodruff	Buy now
5	9020121M18 Washer, plate (663)	Buy now
6	9017020137 Nut, hexagon(663)	Buy now
7	9502306030 Bolt, flange(4as)	Buy now
8	6BG855610094 Base, magneto	Buy now
9	9502306025 Bolt, flange(4kg)	Buy now
10	9709505016 Bolt(6a1)	Buy now
11	9299505600 Washer, plain (646)	Buy now
12	6BL8133700 Cover, flywheel	Buy now
13	9709506020 Bolt(7u8)	Buy now
14	9299506600 Washer, plain (646)	Buy now
15	9046412183 Clamp(jn2)	Buy now

Generator



Ref	Part	
16	6AH8199440 Label, safety	Buy now
17	6AH8199540 Label, warning	Buy now
18	6AG8199600 Mark	Buy now
19	6AH8199450 Label, safety	Buy now
20	6AH8199550 Label, warning	Buy now

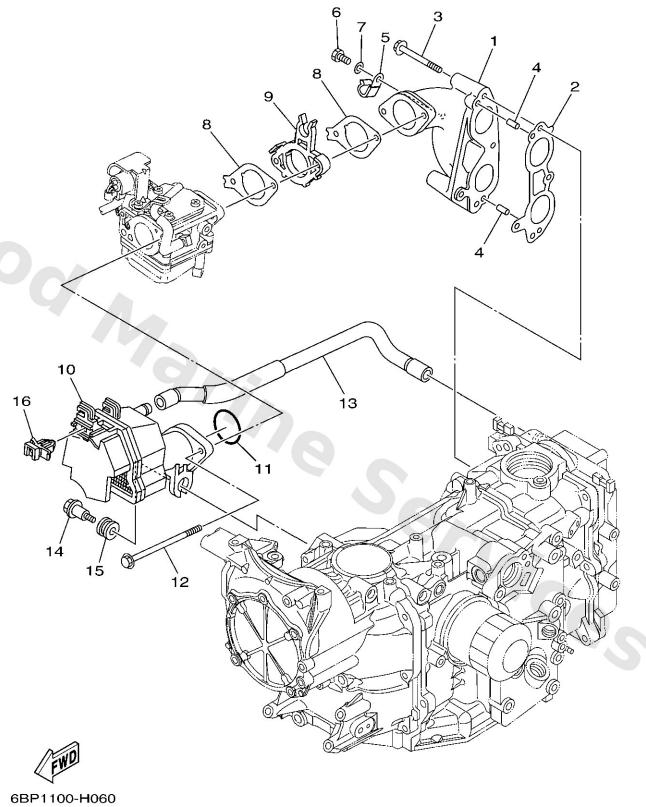
Intake



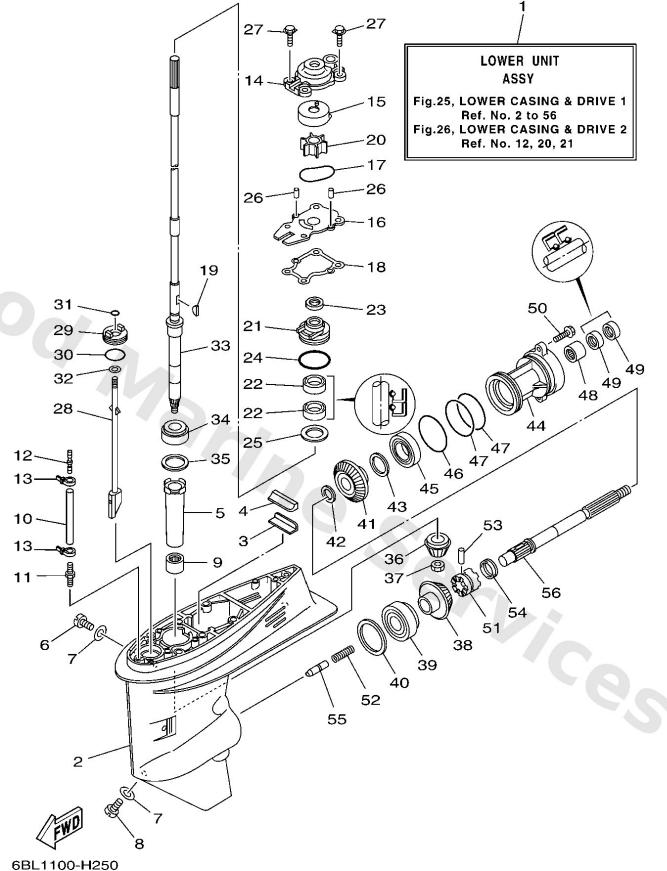
Ref	Part	
1	6BL136410094 Manifold 1	Buy now
2	6BL1364500 Gasket, manifold 1	Buy now
3	9759506555 Bolt, hexagon w/w deep recess	Buy now
4	9169050014 Pin, spring (647)	Buy now
5	9046508M83 Clamp	Buy now
6	9709506016 Bolt, hexagon deep recess	Buy now
7	9299506600 Washer, plain (646)	Buy now
8	6BL1364600 Gasket, manifold 2	Buy now
9	6BL1427100 Insulator	Buy now
10	6BL1444000 Silencer assembly, intake	Buy now
11	9321039ME4 O-ring(6h2)	Buy now
12	9589506100 Bolt, flange deep recess	Buy now
13	6BL1537300 Pipe, breather	Buy now
14	9010906MA1 Bolt	Buy now
15	9048016616 Grommet	Buy now

Intake

Ref	Part	
16	9046409M47 Clamp(65j)	Buy now

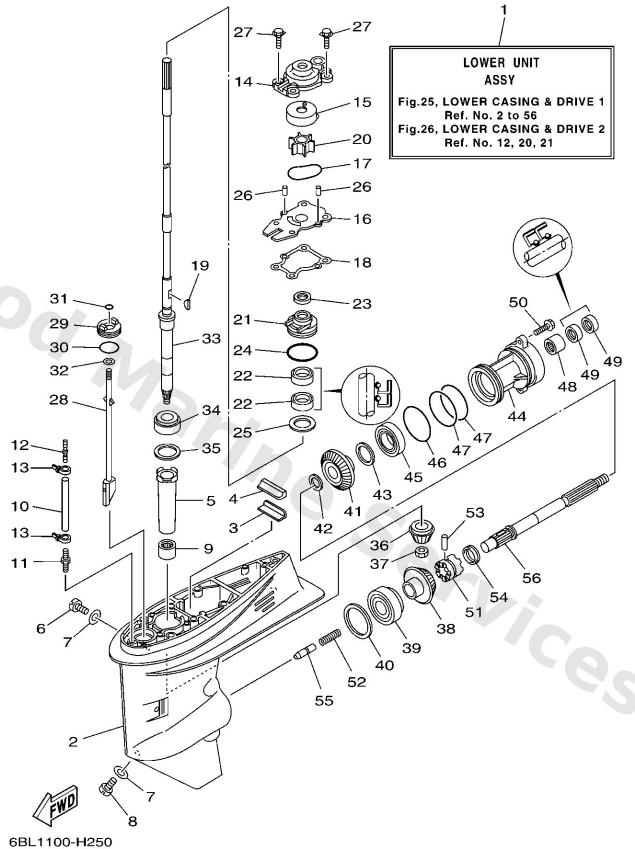


Lower Casing & Drive 1



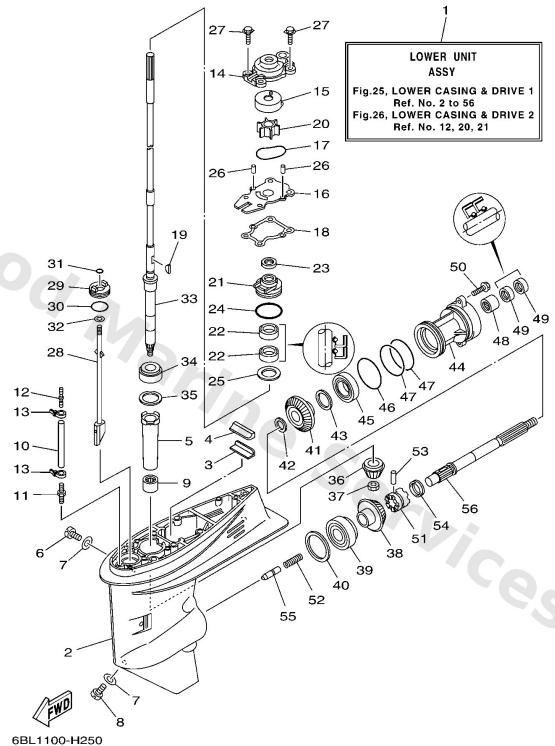
Ref	Part	
1	6BL45300114D Lower unit assembly L(20.8")	Buy now
2	67C45301004D Casing, lower	Buy now
3	6634537600 Guide, seal damper	Buy now
4	63D4537500 Damper, seal	Buy now
5	6H44553600 Sleeve, drive shaft	Buy now
6	9034008002 Plug, straight screw	Buy now
7	9043008020 Gasket	Buy now
8	6884534110 Plug, drain	Buy now
9	9331532224 Brg,cyl-cal roller 42.2g nk	Buy now
10	9044507ME8 Hose (l250) L(20.8")	Buy now
11	6E54537800 Nipple, hose	Buy now
12	6E58355810 End, nipple	Buy now
13	9046511M10 Clamp	Buy now
14	6BL4431100 Housing, water pump	Buy now
15	63D4432200 Insert, cartridge	Buy now

Lower Casing & Drive 1



Ref	Part	
16	66T4432300 Outer plate, cartridge	Buy now
17	9321059MG7 O-ring	Buy now
18	63D4431600 Gasket, water pump	Buy now
19	9028003M03 Key, woodruff (697)	Buy now
20	6H44435202 Impeller	Buy now
21	6BG4434100 Housing, water pump	Buy now
22	9310122M60 Oil seal	Buy now
23	66T4534401 Cover, oil seal	Buy now
24	9321048001 O-ring	Buy now
25	9020127M00 Washer, plate(62x)	Buy now
26	9360408062 Pin,dowel (626)	Buy now
27	9011908M15 Bolt, with washer(62w)	Buy now
28	67C4415010 Shift cam assembly L(20.8")	Buy now
29	68U4532100 Plate	Buy now
30	9321033MG4 O-ring	Buy now

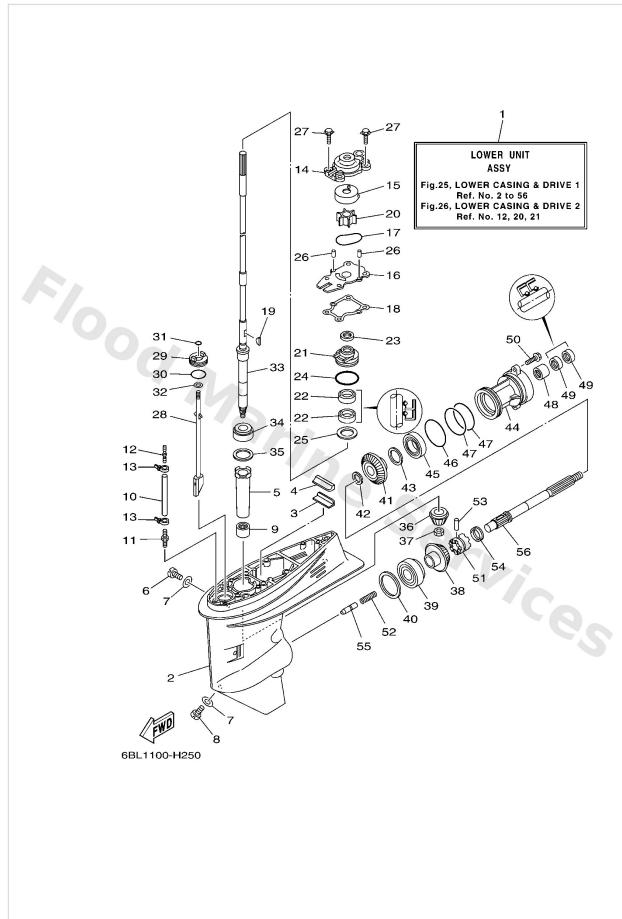
Lower Casing & Drive 1



6BL1100-H250

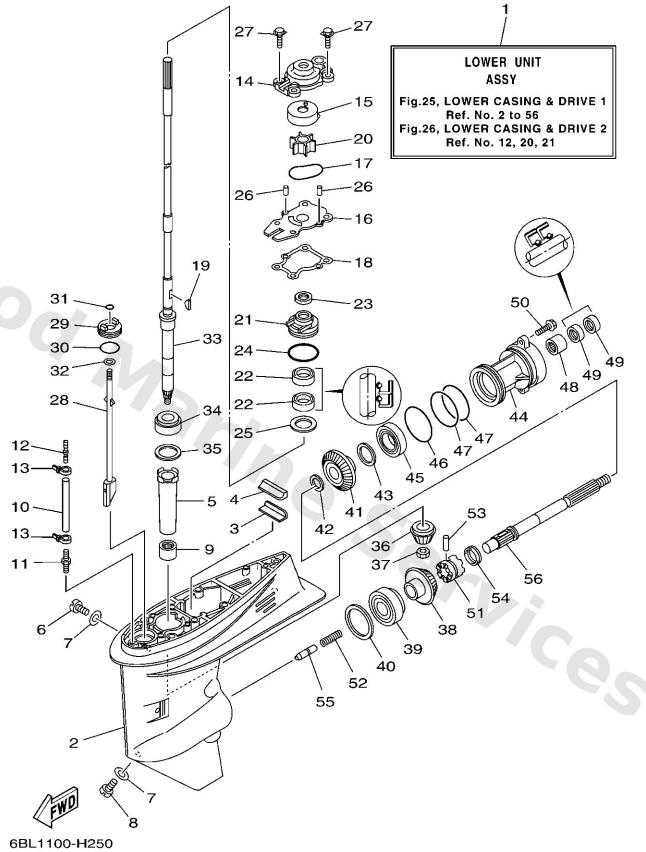
Ref	Part	
31	9321006ME6 O-ring	Buy now
32	9299006600 Washer, plain (646)	Buy now
33	6BL4550110 Drive shaft comp. L(20.8")	Buy now
34	9333200001 Brg, tapered roller (409)	Buy now
35	6634558701 Shim (t:0.10mm) UR	Buy now
35	6634558710 Shim (t:0.12mm) UR	Buy now
35	6634558720 Shim (t:0.15mm) UR	Buy now
35	6634558730 Shim (t:0.18mm) UR	Buy now
35	6634558740 Shim (t:0.30mm) UR	Buy now
35	6634558750 Shim (t:0.40mm) UR	Buy now
35	6634558760 Shim (t:0.50mm) UR	Buy now
36	68U4555100 Pinion	Buy now
37	9017910M38 Nut	Buy now
38	68U4556000 Gear	Buy now
39	9333200003 Brg,cyl-cal roller 318g ky	Buy now

Lower Casing & Drive 1



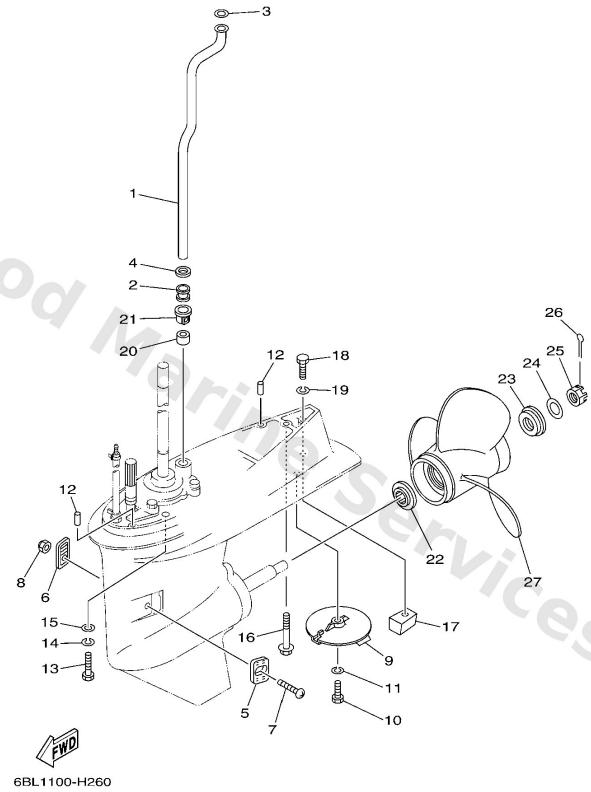
Ref	Part	
40	6634556701 Shim (t:0.10mm) UR	Buy now
40	6634556710 Shim (t:0.12mm) UR	Buy now
40	6634556720 Shim (t:0.15mm) UR	Buy now
40	6634556730 Shim (t:0.18mm) UR	Buy now
40	6634556740 Shim (t:0.30mm) UR	Buy now
40	6634556750 Shim (t:0.40mm) UR	Buy now
40	6634556760 Shim (t:0.50mm) UR	Buy now
41	68U4557100 Gear	Buy now
42	9020122429 Washer, plate(663)	Buy now
43	63D4557700 Shim (t:0.10mm) UR	Buy now
43	63D4557710 Shim (t:0.12mm) UR	Buy now
43	63D4557720 Shim (t:0.15mm) UR	Buy now
43	63D4557730 Shim (t:0.18mm) UR	Buy now
43	63D4557740 Shim (t:0.30mm) UR	Buy now
43	63D4557750 Shim (t:0.40mm) UR	Buy now

Lower Casing & Drive 1



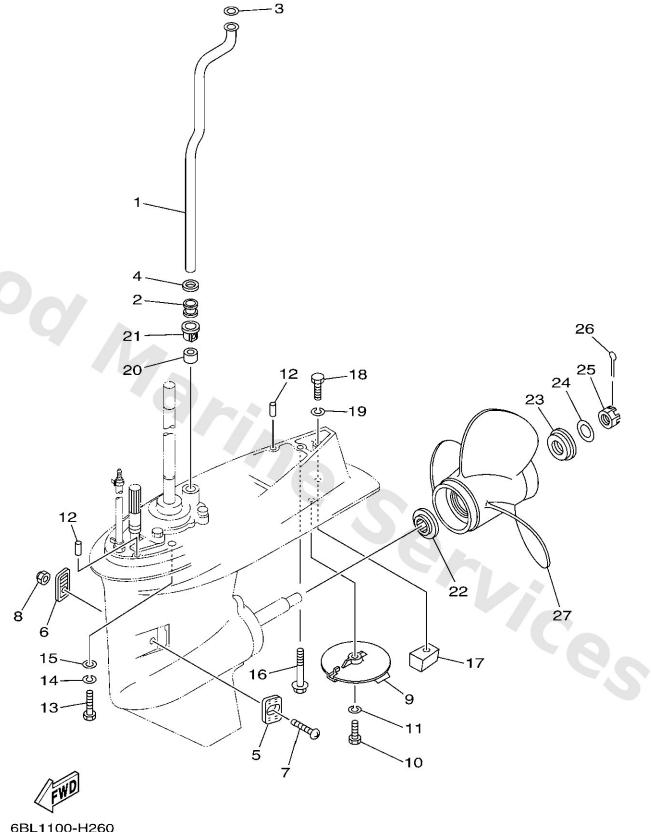
Ref	Part	
43	63D4557760 Shim (t:0.50mm) UR	Buy now
44	63D45361024D Cap, lower casing	Buy now
45	93306001U1 Bearing(62x)	Buy now
46	9321069MG6 O-ring	Buy now
47	9321074MG5 O-ring (xe)	Buy now
48	9331722204 Brg,cyl-cal roller 25.5g nt	Buy now
49	9310122M00 Oil seal (22x36x6-663)	Buy now
50	9010508M61 Bolt, washer based(62x)	Buy now
51	68U4563100 Clutch, dog	Buy now
52	9050115M01 Spring, compression	Buy now
53	9025006023 Pin, strait (663)	Buy now
54	67C4563300 Ring, cross pin	Buy now
55	66T4563500 Plunger, shift	Buy now
56	66T4561100 Shaft, propeller	Buy now

Lower Casing & Drive 2



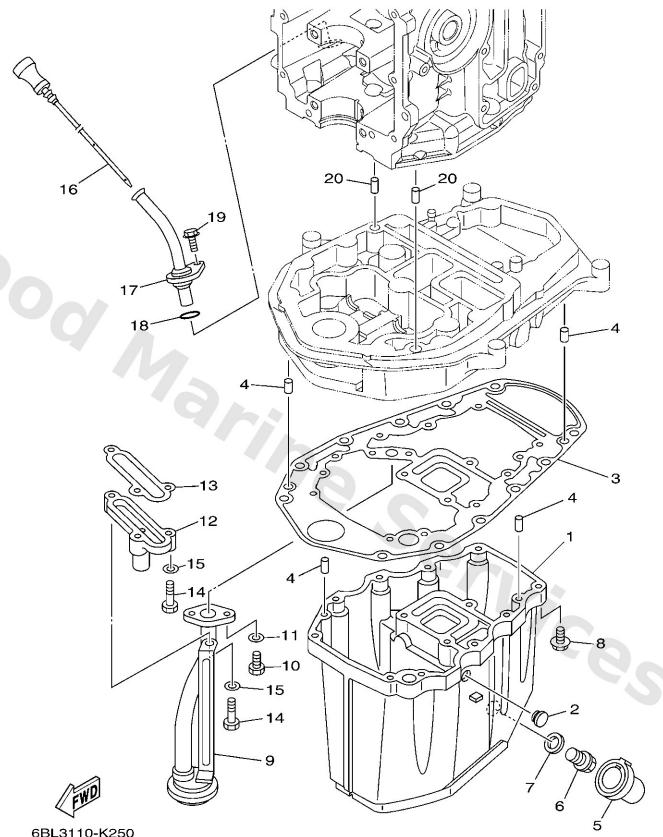
Ref	Part	
1	62Y4436100 Tube, water L(20.8")	Buy now
2	6634436700 Damper, water seal 3	Buy now
3	9020212060 Washer, plate(663)	Buy now
4	9043012072 Gasket	Buy now
5	63D4521400 Cover, water inlet	Buy now
6	63D4521500 Cover, water inlet	Buy now
7	9014205M06 Screw, countersunk	Buy now
8	9538005600 Nut, hexagon (663)	Buy now
9	67C4537100 Tab-trim	Buy now
10	9709508025 Bolt (62g)	Buy now
11	9299508100 Ybs67-8 washer, spring	Buy now
12	9360612019 Pin, dowel (614)	Buy now
13	9707510040 Bolt, hexagon deep recess L(20.8")	Buy now
14	9299510100 Ybs67-10 washer, spring L(20.8")	Buy now
15	9299510600 Washer, plate L(20.8")	Buy now

Lower Casing & Drive 2



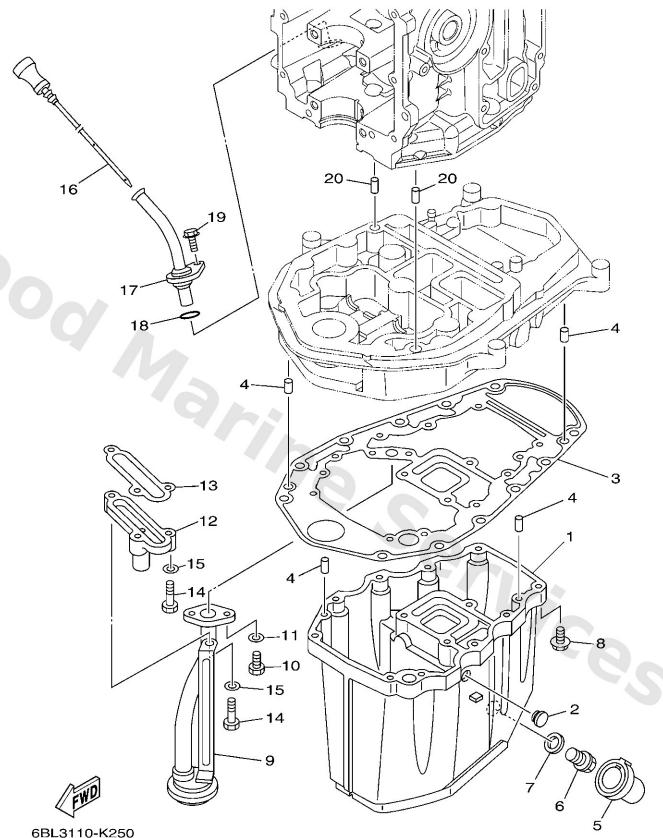
Ref	Part	
16	9011908M44 Bolt, with washer L(20.8")	Buy now
17	67C4525100 Anode	Buy now
18	9709508035 Bolt(70w)	Buy now
20	6634436600 Damper, water seal 2	Buy now
21	63D4431200 Cover, water pump housing	Buy now
22	6634598702 Spacer	Buy now
23	68U4599700 Spacer 2	Buy now
24	9299016200 958-58204-00 washer,plain	Buy now
25	9017116011 Nut, castle (663)	Buy now
26	9149030025 Pin cotter	Buy now
27	68U4594100EL Propeller (3x12-1/4 x9 -g)	Buy now

Oil Pan



Ref	Part	
1	6BG1531100CA Oil pan	Buy now
2	9048012M25 Grommet (6e9)	Buy now
3	69W1531200 Gasket, oil pan	Buy now
4	9360612019 Pin, dowel (614)	Buy now
5	67C1531600 Damper 1	Buy now
6	9034014M06 Plug, straight screw(62y)	Buy now
7	9043014M09 Gasket	Buy now
8	9757506525 Bolt, hexagon w/w deep recess	Buy now
9	62Y1341100 Strainer, oil	Buy now
10	9701306016 Bolt, hexagon deep recess	Buy now
11	9290306600 Washer, plain (646)	Buy now
12	6BG115760094 Body, relief	Buy now
13	62Y1347500 Gasket	Buy now
14	9701306025 Bolt(62y)	Buy now
16	6BL1536200 Plug, oil level	Buy now

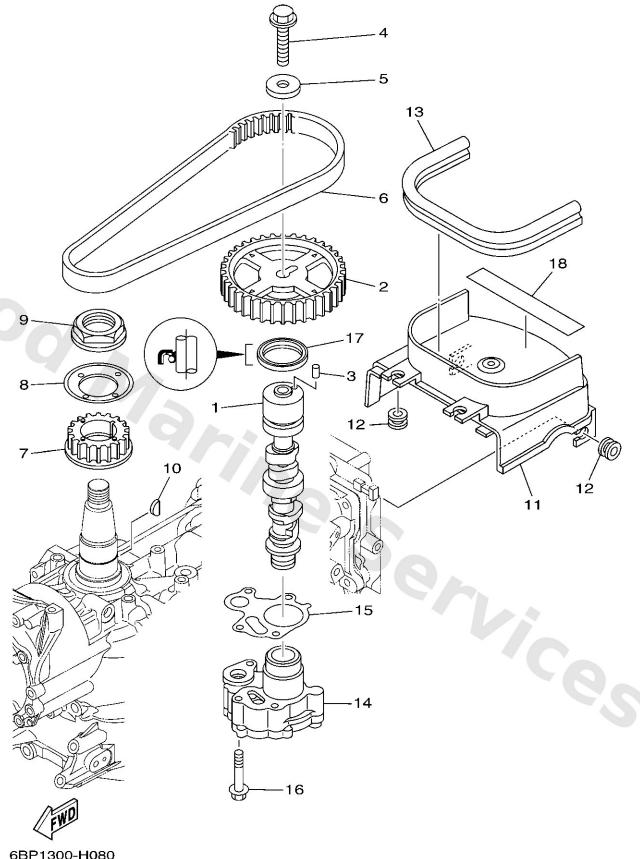
Oil Pan



6BL3110-K250

Ref	Part	
17	6BL1537700 Guide, inlet	Buy now
18	9321019MJ3 O-ring	Buy now
19	9589506016 Bolt, flange deep recess	Buy now
20	9360812M05 Pin, dowel b (6e5)	Buy now

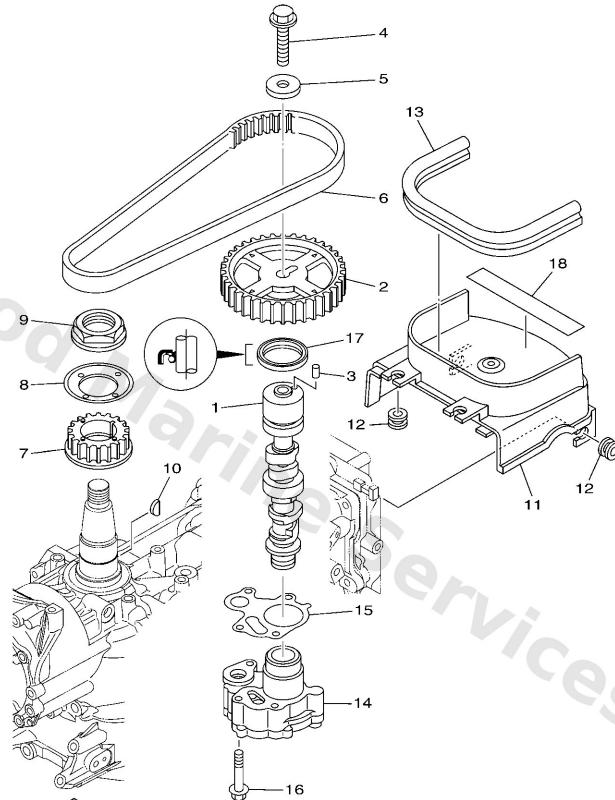
Oil Pump



6BP1300-H080

Ref	Part	
1	6BL1217100 Camshaft 1	Buy now
2	6C51153700 Gear, driven	Buy now
3	9360517002 Pin, dowel	Buy now
4	9581710035 Bolt, washer based (2h9)	Buy now
5	9020110144 Washer plate 810176580000	Buy now
6	6C54624100 Belt	Buy now
7	6C51153600 Gear, drive	Buy now
8	62Y1155700 Washer 1	Buy now
9	9017935001 Nut	Buy now
10	9028003M01 Key woodruff 146115450000	Buy now
11	6BL4629700 Cover, dust	Buy now
12	9048012314 Grommet(3aa)	Buy now
13	6BL4261700 Damper, form	Buy now
14	6BL1330000 Oil pump assembly	Buy now
15	6C51332900 Gasket, pump cover	Buy now

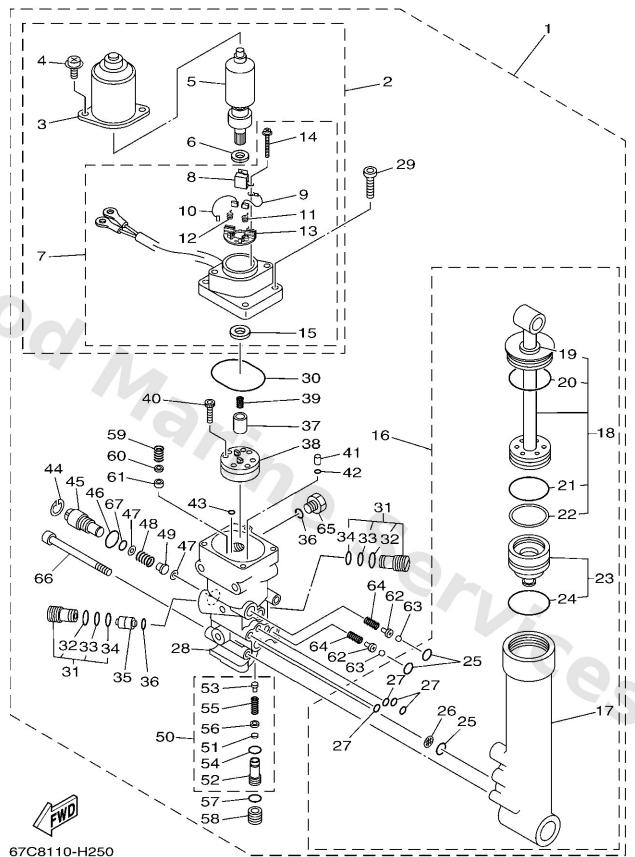
Oil Pump



6BP1300-H080

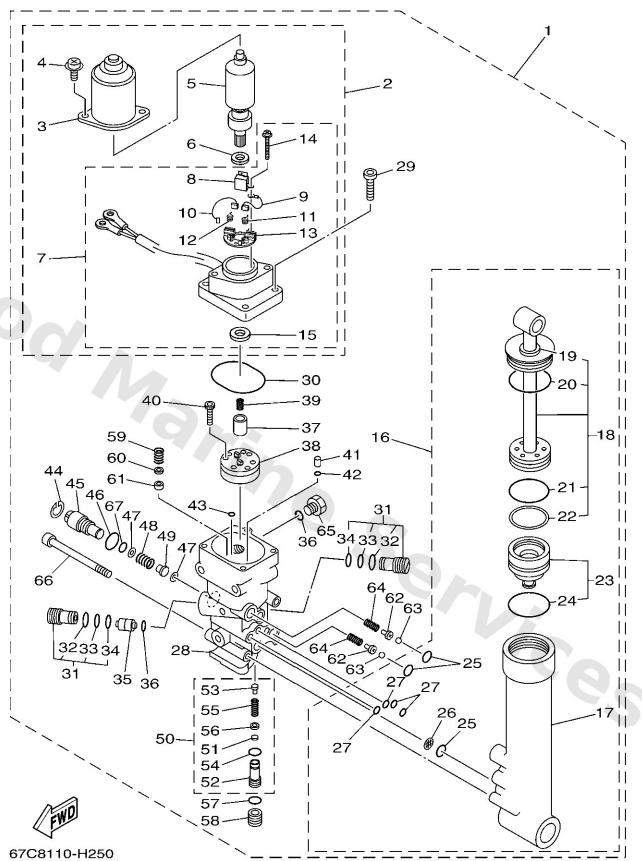
Ref	Part	
16	9011906025 Bolt, with washer	Buy now
17	9310237M40 Oil seal(62y)	Buy now
18	6BP1343760 Mark, caution	Buy now

Power Trim & Tilt Assy



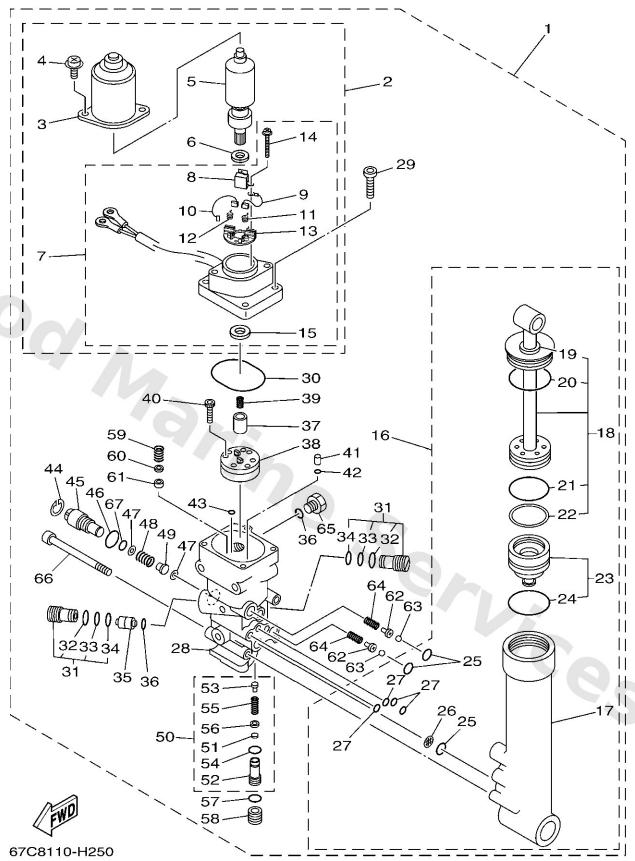
Ref	Part	
1	67C43800014D Power trim & tilt assembly	Buy now
2	67C4388001 Motor assembly	Buy now
3	65W4380401 Stator assembly	Buy now
4	65W4388701 Bolt	Buy now
5	65W4380501 Armature assembly	Buy now
6	65W4387G00 Washer	Buy now
7	67C4388101 Frame, end	Buy now
8	65W8218100 Circuit breaker comp.	Buy now
9	65W4389201 Brush 2	Buy now
10	65W4389101 Brush 1	Buy now
11	65W4386K01 Spring, brush	Buy now
12	65W4386L00 Spring, brush 2	Buy now
13	65W4380F01 Plate, brush holder	Buy now
14	65W4387901 Screw, with washer	Buy now
15	65W4388201 Oil seal	Buy now

Power Trim & Tilt Assy



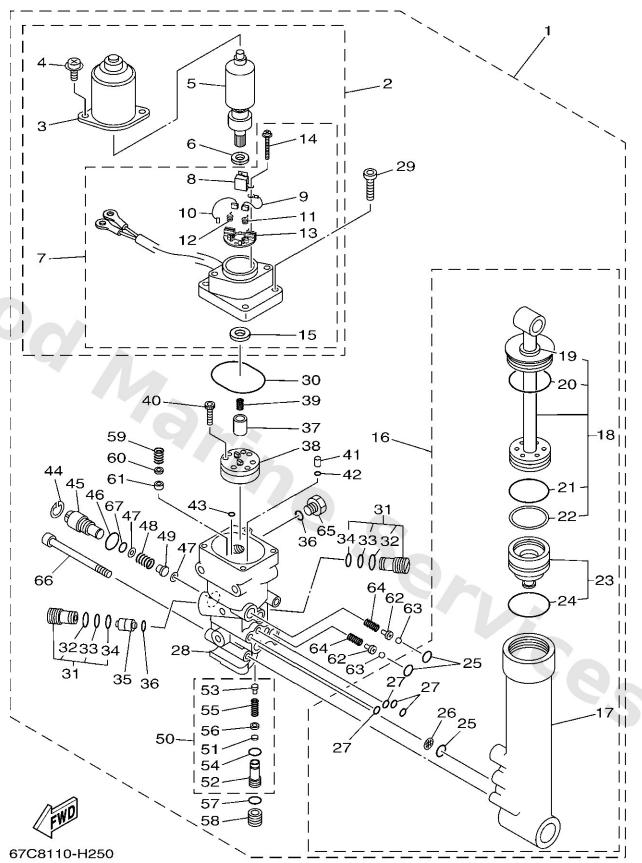
Ref	Part	
16	67C4384000 Power tilt assembly	Buy now
17	65W4380K00 Cylinder, tilt sub assembly	Buy now
18	67C4381000 Tilt piston sub assembly	Buy now
19	65W4381200 Seal, dust	Buy now
20	65W4386500 O-ring	Buy now
21	6H14386110 O-ring	Buy now
22	65W4387100 Ring, back up	Buy now
23	65W4381B00 Free piston sub assembly	Buy now
25	9321011368 O-ring (2h7)	Buy now
26	6H14381600 Filter 1	Buy now
27	93210064A5 O-ring(61a)	Buy now
28	67C4380L00 Housing, trim & tilt sub assembly	Buy now
29	65W4388800 Bolt, hexagon socket head(1jk)	Buy now
30	9321050768 O-ring	Buy now
31	6T44380203 Valve sub assembly	Buy now

Power Trim & Tilt Assy



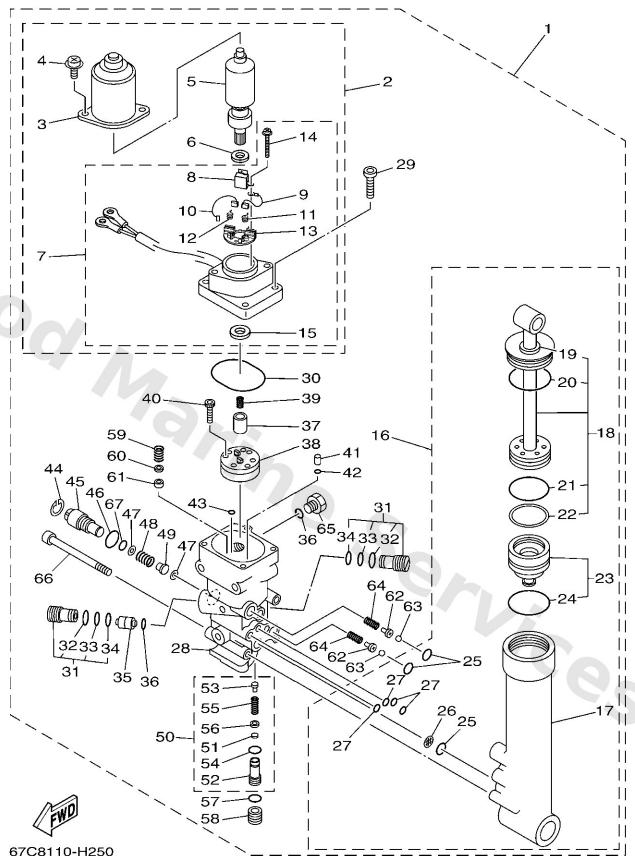
Ref	Part	
32	6H14386600 O-ring	Buy now
33	9321010M74 O-ring	Buy now
34	9321012N52 O-ring	Buy now
35	62X4384100 Piston, shuttle	Buy now
36	9321009165 O-ring	Buy now
37	65W4383100 Connector, shaft	Buy now
38	65W4383000 Gear pump assembly	Buy now
39	6T44385300 Spring, main valve	Buy now
40	9131804025 Bolt(62x)	Buy now
41	65W4381700 Filter 2	Buy now
42	9321004N50 O-ring	Buy now
43	9321004N51 O-ring	Buy now
44	6H14387500 Ring, snap	Buy now
45	6H14384500 Screw, manual release	Buy now
46	9321018397 O-ring (6g5)	Buy now

Power Trim & Tilt Assy



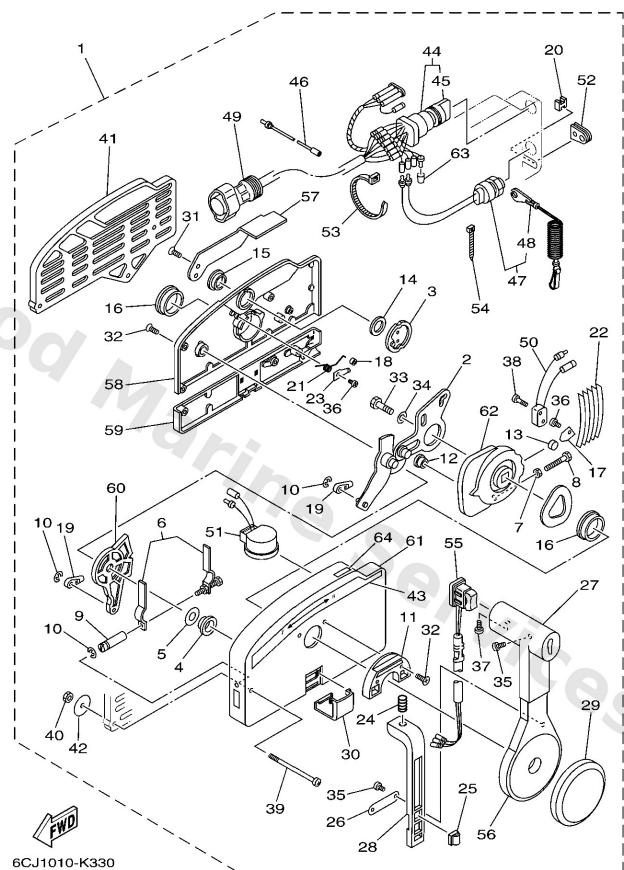
Ref	Part	
47	6H14384700 Seat, manual valve	Buy now
48	65W4385400 Spring, manual release	Buy now
49	65W4382A00 Adaptor 1	Buy now
50	CS24380381 Case valve comp.	Buy now
51	6H14384G11 Seal, relief valve	Buy now
52	67C4385100 Seat, relief valve	Buy now
53	67F4384300 Screw, valve lock	Buy now
55	6H14385610 Spring, down relief	Buy now
56	6H14384410 Pin, valve support	Buy now
57	9321011073 O-ring (p95)	Buy now
58	65W4384300 Screw, valve lock	Buy now
61	6H14384F10 Seal, main valve	Buy now
62	65W4386A00 Pin, absorber valve	Buy now
63	9350108001 Ball	Buy now
64	65W4385300 Spring, absorber valve	Buy now

Power Trim & Tilt Assy



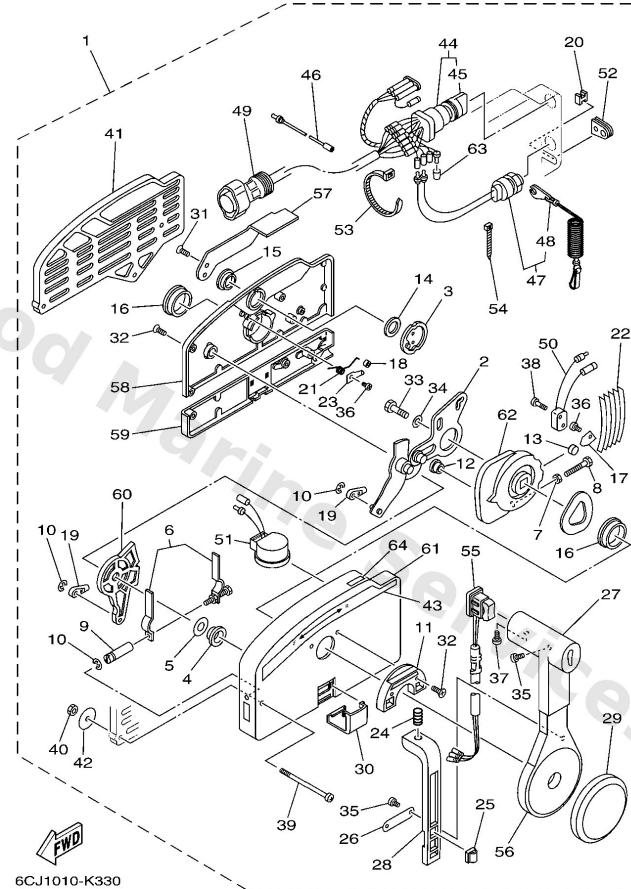
Ref	Part	
65	6H14382900 Plug, reservoir	Buy now
66	62X4387800 Bolt, socket	Buy now

Remote Control Assy



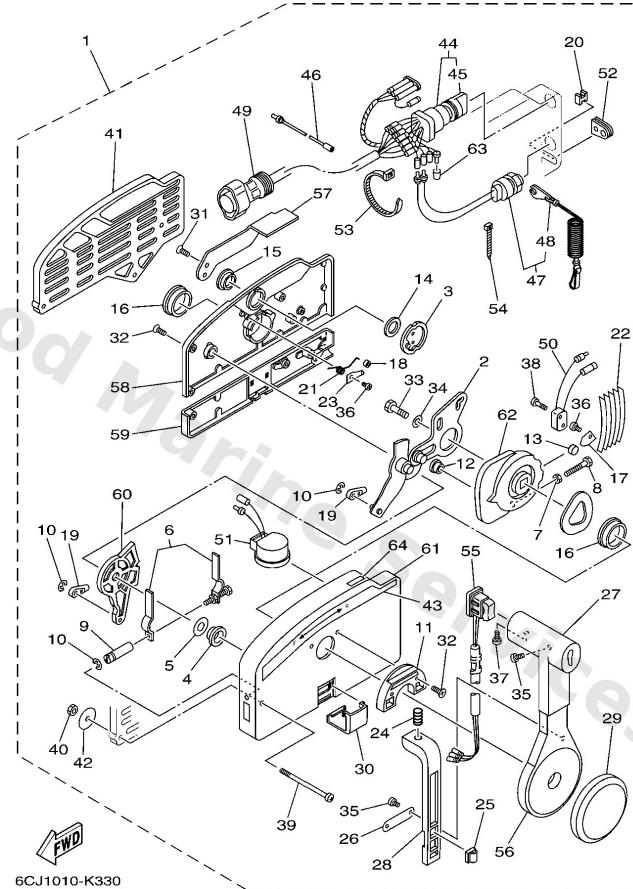
Ref	Part	
1	70348205A6 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	7034826101 Arm, throttle	Buy now
3	7034815300 Shaft, free accel.	Buy now
4	7034823500 Bushing	Buy now
5	7034826800 Spacer 3	Buy now
6	7034826400 Throttle, friction	Buy now
7	9538005600 Nut, hexagon (663)	Buy now
8	9738005025 Bolt	Buy now
9	7034826500 Shaft Friction	Buy now
10	9343006024 Circlip (701)	Buy now
11	7034824500 Plate, lock	Buy now
12	7034825200 Roller, cam	Buy now
13	7014824800 Roller, free accel	Buy now
14	7034819800 Washer, wave 3	Buy now
15	7034824300 Bushing 3	Buy now

Remote Control Assy



Ref	Part	
16	7034823600 Bushing	Buy now
17	7034818900 Retainer	Buy now
18	7034823400 Roller, detent	Buy now
19	7034834501 Cable end, remote control 2	Buy now
20	7034835800 Anchor, cable	Buy now
21	7034824400 Spring, free accel.	Buy now
22	7034823800 Spring, detent	Buy now
23	7034824600 Spacer 1	Buy now
24	7034822700 Spring, neutral lock	Buy now
25	7038259400 Clamp WITH PT/T SW.	Buy now
26	7034822600 Plate, stopper	Buy now
27	7034822200 Grip, control lever SINGLE	Buy now
28	7034822300 Lock, neutral	Buy now
29	7034822500 Cover	Buy now
30	7034821900 Cover, lead	Buy now

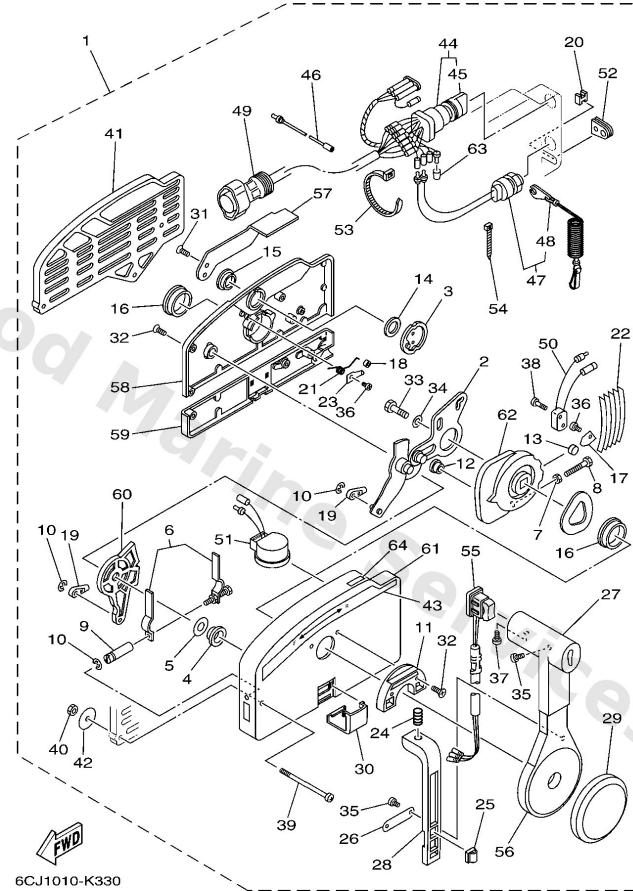
Remote Control Assy



6CJ1010-K330

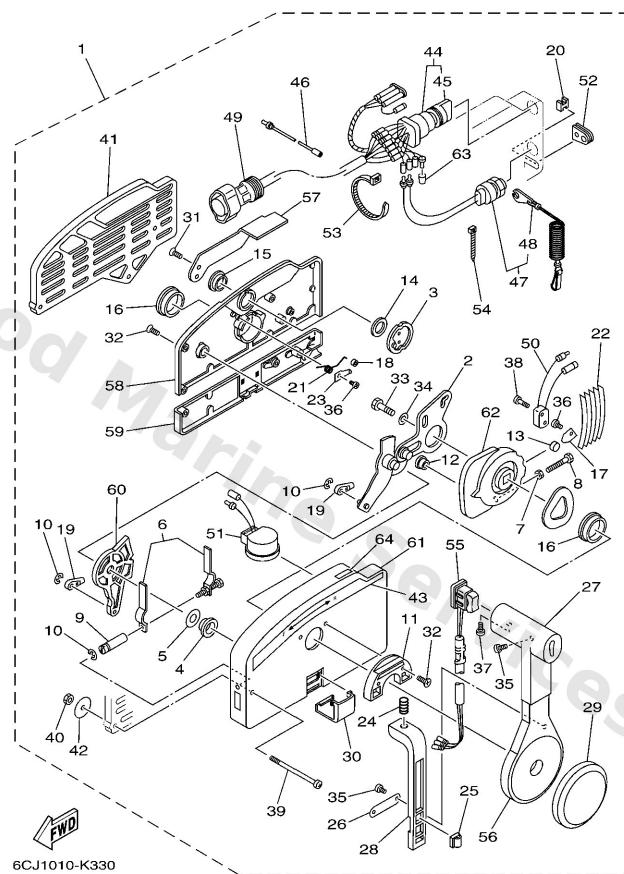
Ref	Part	
31	7034828100 Screw, flat head	Buy now
32	7034828200 Screw	Buy now
33	9738008030 Bolt, hexagon (fj1)	Buy now
34	9299008600 Washer, plain (663)	Buy now
35	9858004010 Screw, pan head (e56)	Buy now
36	9858004006 Screw, pan head (7h3)	Buy now
37	9858005010 Screw, pan head(62x)	Buy now
38	9858003015 Screw, pan head (n151)	Buy now
39	7034829110 Screw	Buy now
40	9538006600 Nut(661)	Buy now
41	7034829310 Spacer, remote control SINGLE	Buy now
42	7014828700 Washer 1	Buy now
43	7034821500 Graphic	Buy now
44	7038251012 Main switch assembly PRIME START	Buy now
45	6768257700 Cap, key	Buy now

Remote Control Assy



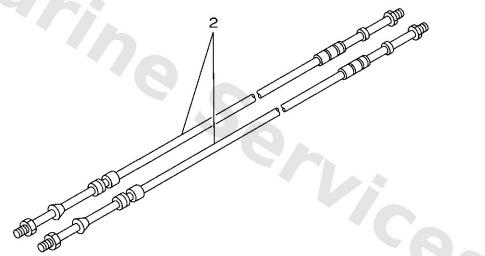
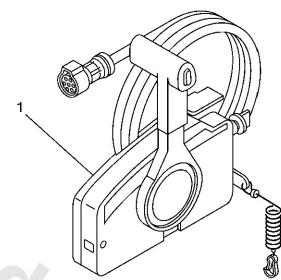
Ref	Part	
46	7038253100 Wire, lead	Buy now
47	6888257501 Engine stop switch assembly	Buy now
48	6828255600 Lanyard, stop switch	Buy now
49	6888258A20 10p main harness mec 2m (6ft) (10P)	Buy now
50	7038254000 Neutral switch assembly	Buy now
51	70383383B0 Buzzer	Buy now
52	7034828400 Grommet	Buy now
53	7038259100 Band	Buy now
54	7038259200 Band	Buy now
55	7038256302 Trim & tilt switch assembly WITH PT/T SW.	Buy now
56	7034822100 Grip	Buy now
57	7034815200 Knob, free accel	Buy now
58	7034821200 Rear housing	Buy now
59	7034821300 Back, panel	Buy now
60	7034827100 Arm, shift	Buy now

Remote Control Assy



Ref	Part	
61	7034821102 Housing,1	Buy now
62	7034823200 Drive gear	Buy now
63	7038254200 Cap	Buy now
64	7034821800 Graphic	Buy now

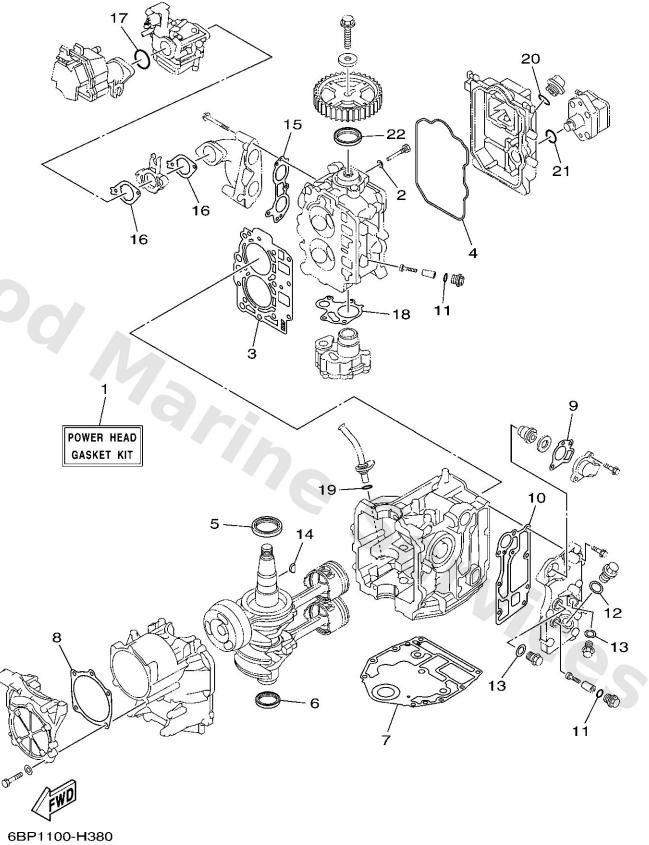
Remote Control Box



67MO100-8280

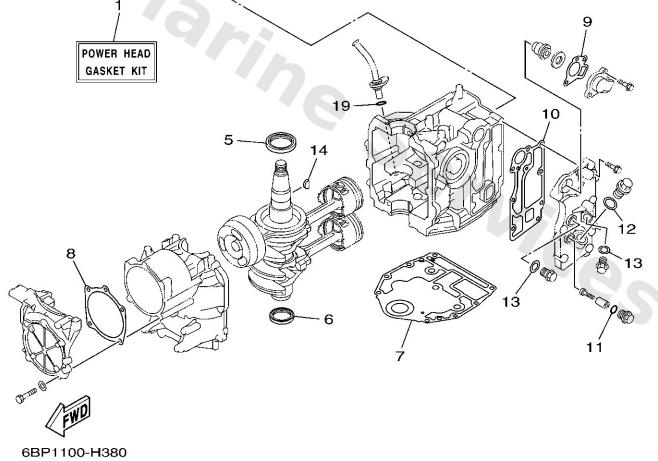
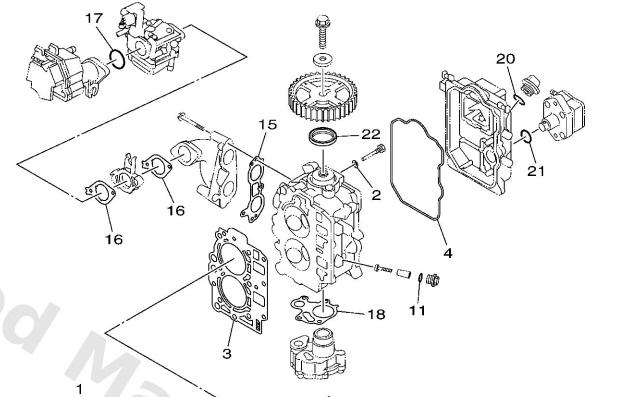
Ref	Part	
1	70348205A6 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	7014831090 Cable, Remote Control L=11F UR	Buy now
2	7014832000 Cable, Remote Control L=12F UR	Buy now
2	7014832020 Cable, Remote Control L=13F UR	Buy now
2	7014832050 Cable, Remote Control L=15F UR	Buy now

Repair Kit 1



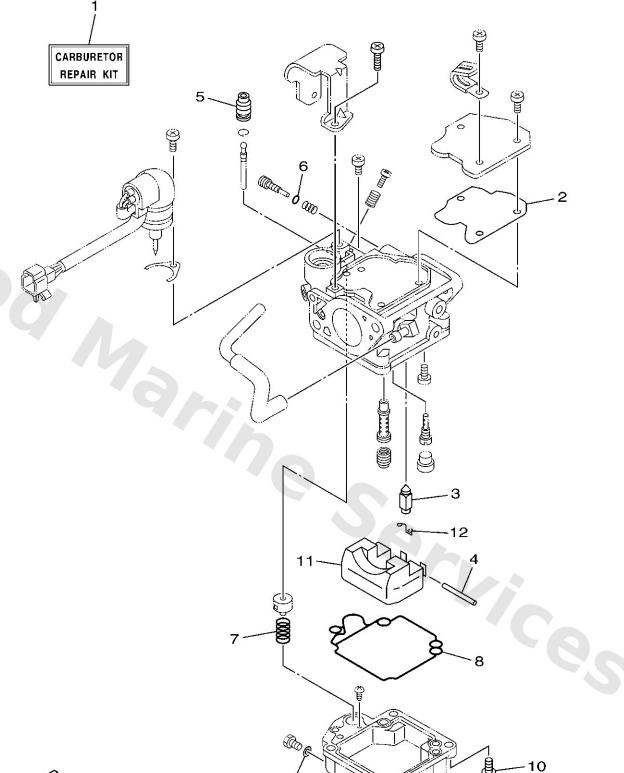
Ref	Part	
1	6BLW000100 Power head gasket kit	Buy now
2	9043006014 Gasket 256113960000	Buy now
3	6BL1118100 Gasket, cylinder head 1	Buy now
4	6BL1135600 Seal, cylinder 2	Buy now
5	9310243M42 Oil seal(62y)	Buy now
6	9310135002 Oil seal	Buy now
7	6BG1135100 Gasket, cylinder	Buy now
8	6BL1566300 Seal	Buy now
9	62Y1241400 Gasket, cover	Buy now
10	6BL4111400 Gasket, exhaust outer cover	Buy now
11	9321013M63 O-ring (6g8)	Buy now
12	9043018130 Gasket (1j7)	Buy now
13	9043014115 Gasket (663)	Buy now
14	9028003M01 Key woodruff 146115450000	Buy now
15	6BL1364500 Gasket, manifold 1	Buy now

Repair Kit 1



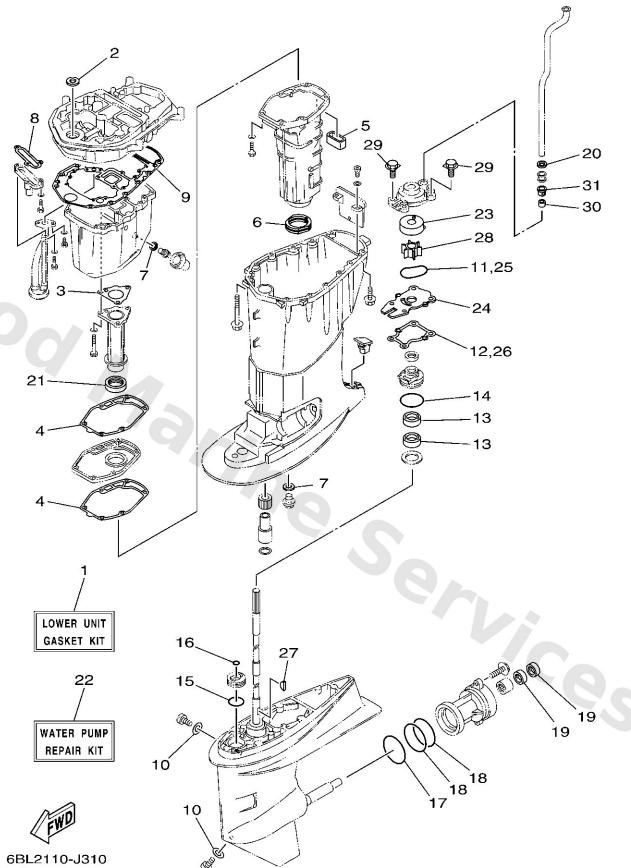
Ref	Part	
16	6BL1364600 Gasket, manifold 2	Buy now
17	9321039ME4 O-ring(6h2)	Buy now
18	6C51332900 Gasket, pump cover	Buy now
19	9321019MJ3 O-ring	Buy now
20	9321024M79 O-ring	Buy now
22	9310237M40 Oil seal(62y)	Buy now

Repair Kit 2



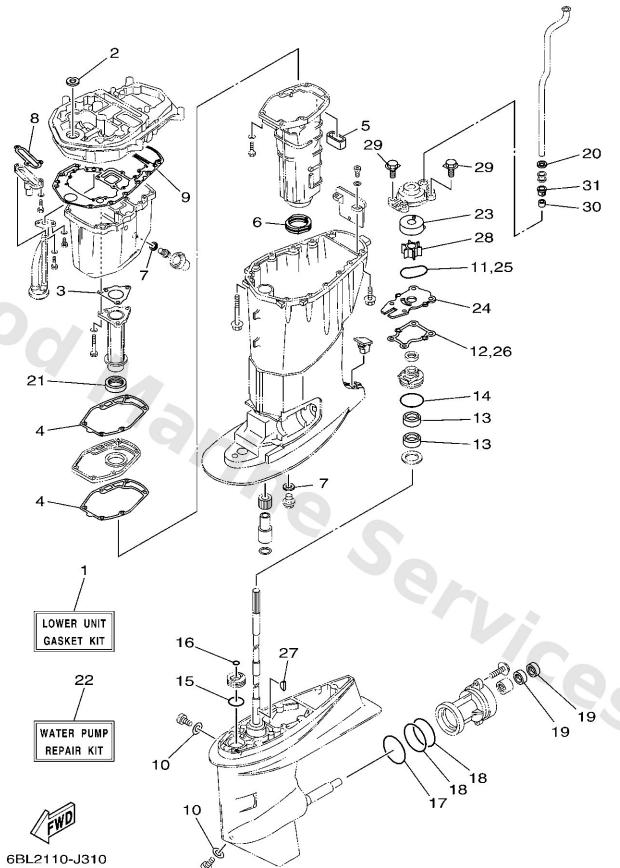
Ref	Part	
1	6BLW009300 Carburetor repair kit	Buy now
2	65W1412610 Gasket	Buy now
3	6AH1454600 Valve, needle	Buy now
4	6H41454800 Pin, float arm	Buy now
5	65W1437302 Cover, plunger cap	Buy now
6	67C1439700 O-ring	Buy now
7	65W1433500 Spring, plunger	Buy now
8	65W1438400 Gasket, float chamber	Buy now
9	65W1439800 Washer	Buy now
10	9798004114 Screw, pan head(ga5)	Buy now
11	63V1498500 Float	Buy now
12	6631415900 Clip	Buy now

Repair Kit 3



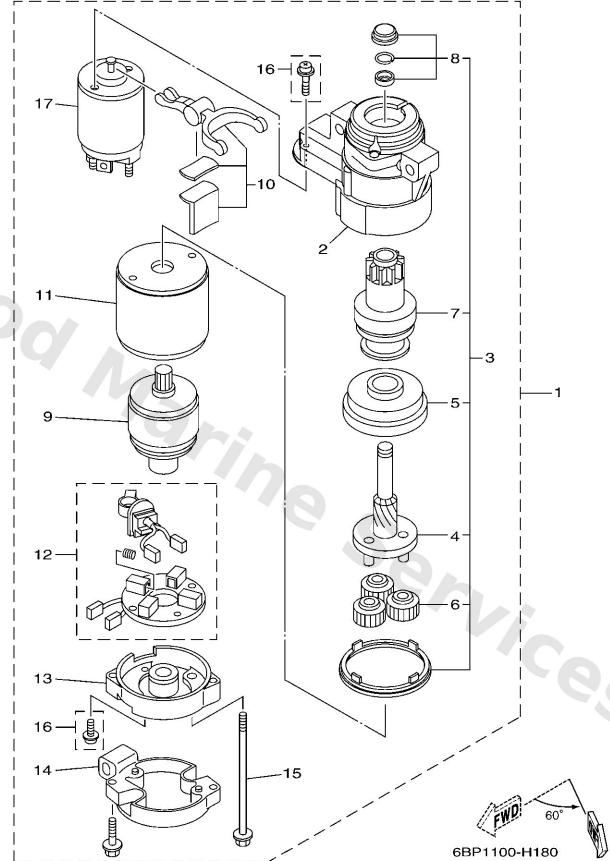
Ref	Part	
1	6BLW000121 Lower unit gasket kit	Buy now
2	9311016004 Oil seal	Buy now
3	64J4113310 Gasket, exhaust manifold 1	Buy now
4	6BG4113400 Gasket, exhaust manifold	Buy now
5	62Y4512700 Seal	Buy now
6	67C4512300 Gasket, muffler	Buy now
7	9043014M09 Gasket	Buy now
8	62Y1347500 Gasket	Buy now
9	69W1531200 Gasket, oil pan	Buy now
10	9043008020 Gasket	Buy now
11	9321059MG7 O-ring	Buy now
12	63D4431600 Gasket, water pump	Buy now
13	9310122M60 Oil seal	Buy now
14	9321048001 O-ring	Buy now
15	9321033MG4 O-ring	Buy now

Repair Kit 3



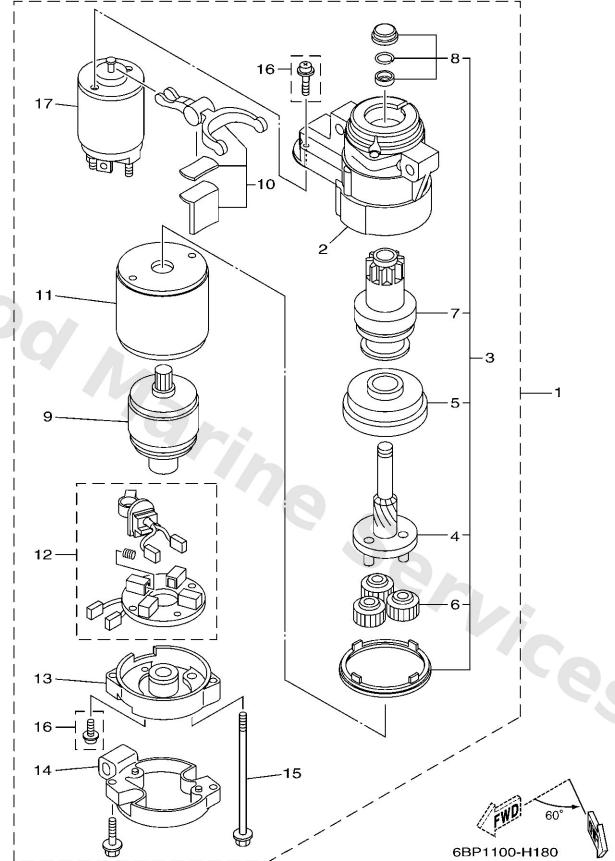
Ref	Part	
16	9321006ME6 O-ring	Buy now
17	9321069MG6 O-ring	Buy now
18	9321074MG5 O-ring (xe)	Buy now
19	9310122M00 Oil seal (22x36x6-663)	Buy now
20	9043012072 Gasket	Buy now
21	64J4613210 Gasket 1	Buy now
22	66TW007800 Water pump repair kit	Buy now
23	63D4432200 Insert, cartridge	Buy now
24	66T4432300 Outer plate, cartridge	Buy now
27	9028003M03 Key, woodruff (697)	Buy now
28	6H44435202 Impeller	Buy now
29	9011908M15 Bolt, with washer(62w)	Buy now
30	6634436600 Damper, water seal 2	Buy now
31	63D4431200 Cover, water pump housing	Buy now

Starting Motor



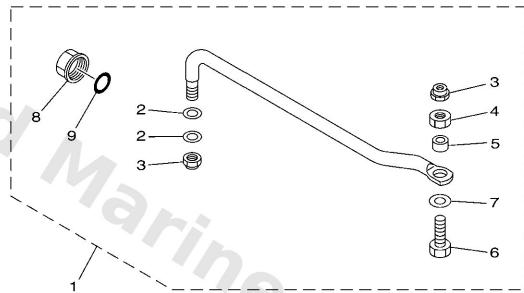
Ref	Part	
1	6BG8180000 Starting motor assembly	Buy now
2	6BG8183000 Front bracket assembly	Buy now
3	6BG8180700 Gear assembly, starting motor	Buy now
4	6BG8183600 Spring, lever	Buy now
5	6BG8189100 Gear, ring	Buy now
6	6AW8183T00 Gear, idler	Buy now
7	6BG8183200 Clutch, over run	Buy now
8	6BG8185700 Pinion stopper set	Buy now
9	6BG8185000 Armature assembly	Buy now
10	6BG8183900 Lever assembly	Buy now
11	6BG8181000 Stator assembly	Buy now
12	6BG8184000 Brush holder assembly	Buy now
13	6BG8182000 Rear bracket assembly	Buy now
14	6BG8182J00 Bracket complete	Buy now
15	6BG8182600 Bolt	Buy now

Starting Motor



Ref	Part	
16	6BG8184600 Screw	Buy now
17	6BG8194100 Starter relay assembly	Buy now

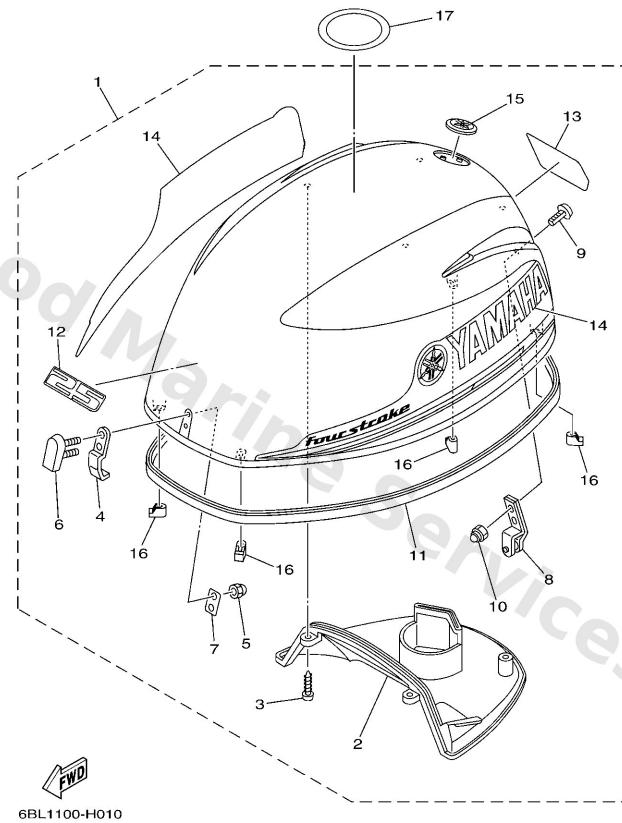
Steering Guide



6BG1100-H340

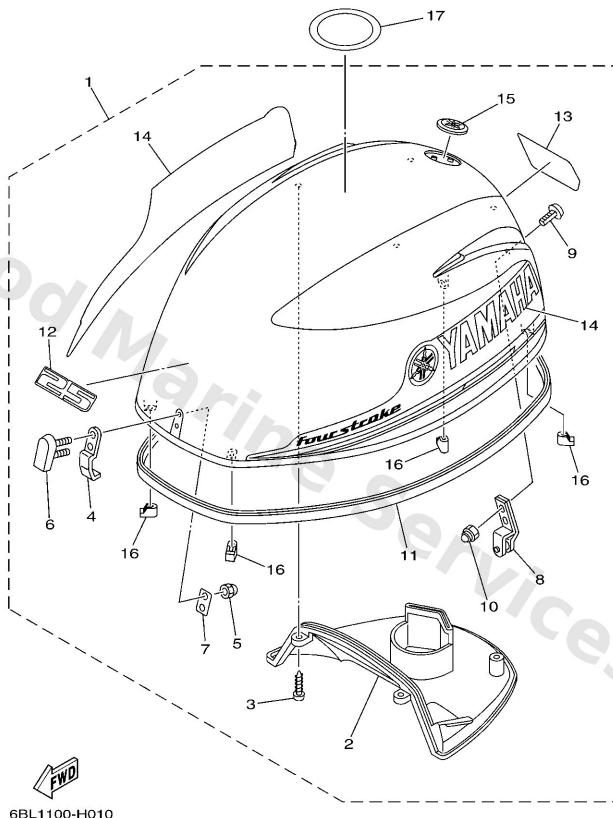
Ref	Part	
1	6BG6135000 Steering guide attachment kit AP	Buy now
2	9020110M20 Washer, plate (663)	Buy now
3	9018509M01 Nut, nylon (663)	Buy now
4	9017009M03 Nut (689)	Buy now
5	9038710M42 Coller (688)	Buy now
6	9010109M01 Bolt(62x)	Buy now
7	9020110M63 Washer, plate	Buy now
8	6E54314501 Cap, clamp bracket	Buy now
9	9321016275 O-ring	Buy now

Top Cowling



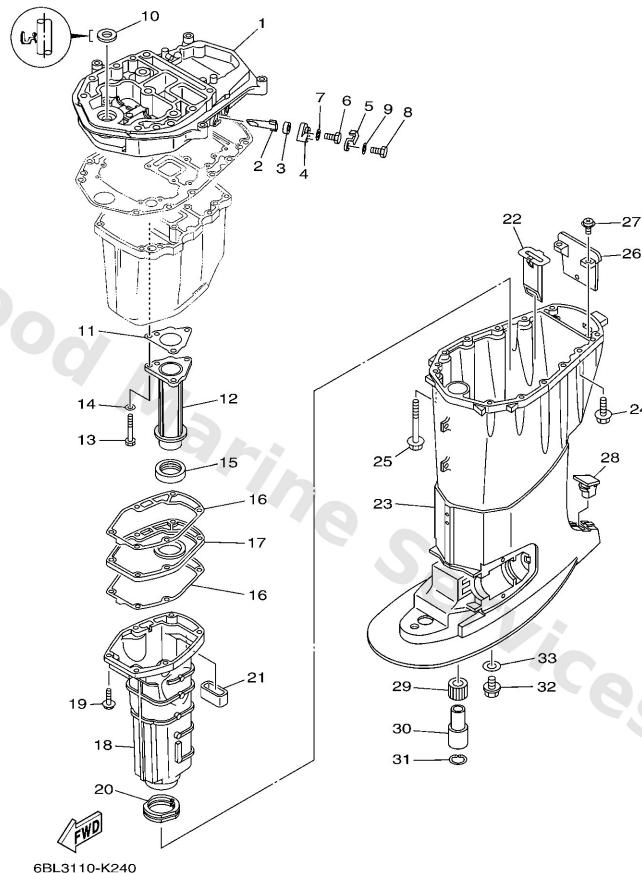
Ref	Part	
1	6BL4261010 Top Cowling assembly	Buy now
2	6BL4261300 Molding, air duct	Buy now
3	9778050616 Screw, pan head tapping (ak5)	Buy now
4	6BL4265100 Hook	Buy now
5	9538005800 Nut(j44)	Buy now
6	6BG4285100 Cover, clamp	Buy now
7	6BG4264900 Holder, clamp band	Buy now
8	6BL4265200 Hook	Buy now
9	9010906047 Bolt	Buy now
10	9018506M05 Nut, self-locking(6e9)	Buy now
11	6CJ4261500 Seal	Buy now
12	6BP4267700 Graphic, front	Buy now
13	6BL4267800 Graphic, rear	Buy now
14	6BPW007000 Graphic Set	Buy now
15	6AH4269701 Tuning fork mark	Buy now

Top Cowling



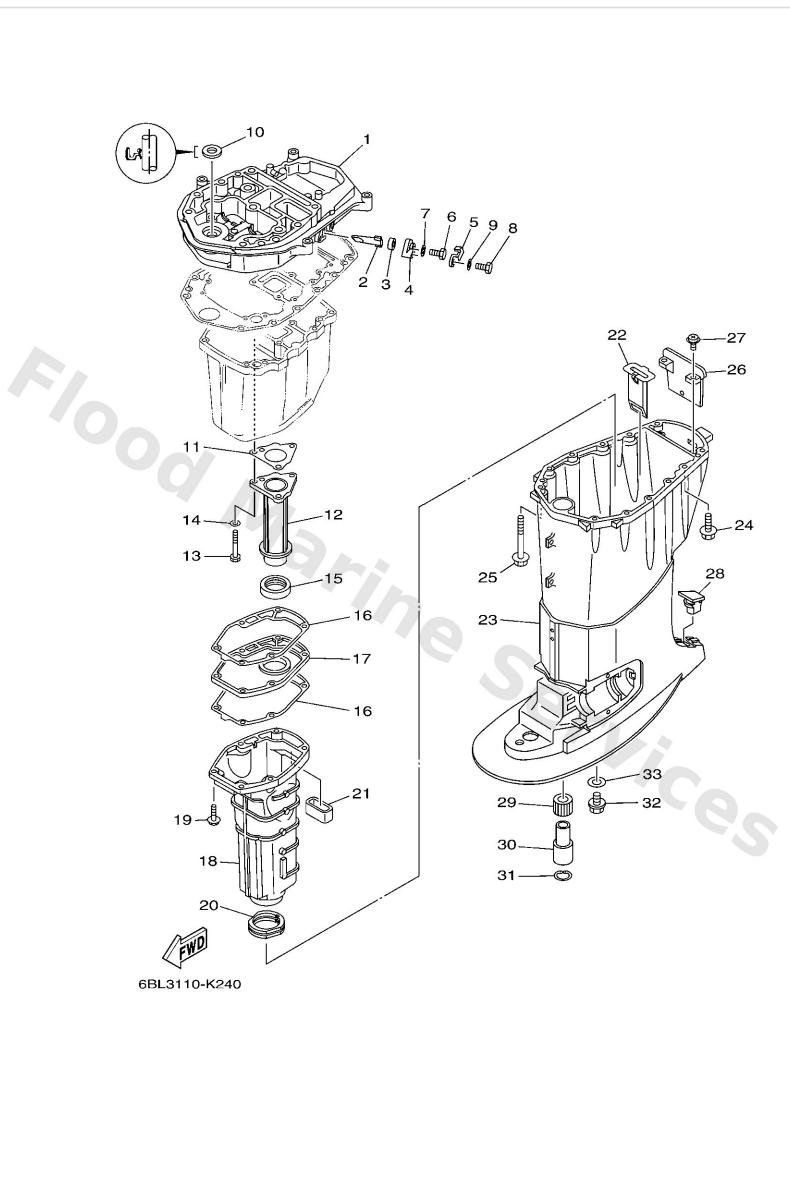
Ref	Part	
16	6BG4266200 Damper	Buy now
17	67F1343420 Label, Caution	Buy now

Upper Casing



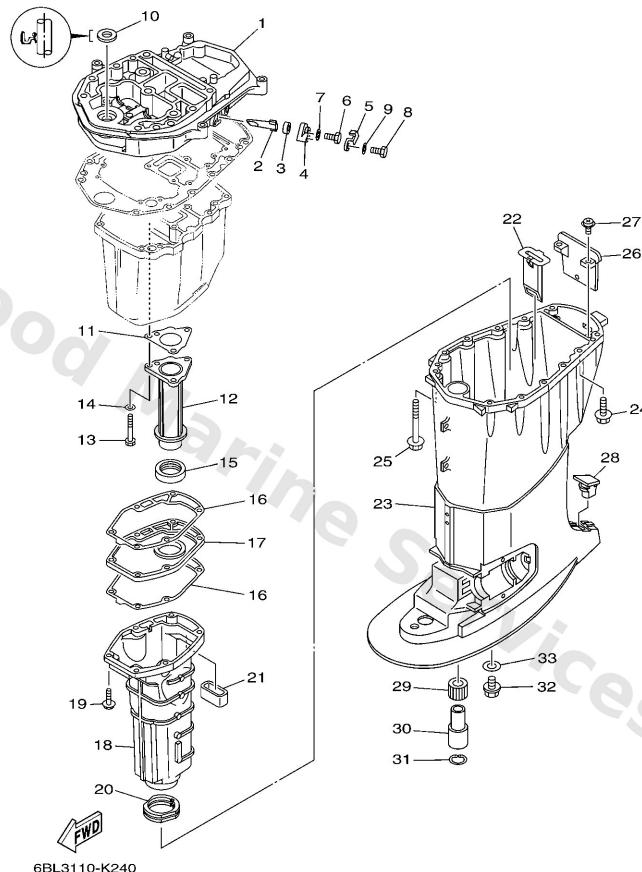
Ref	Part	
1	67C4113713CA Guide, exhaust (67c-13)	Buy now
2	62Y1132500 Anode	Buy now
3	66M1132800 Grommet, anode	Buy now
4	66M113270094 Cover, anode	Buy now
5	66M1253500 Plate	Buy now
6	9709505012 Bolt, hexagon	Buy now
7	9299505600 Washer, plain (646)	Buy now
8	9701306020 Bolt(62y)	Buy now
9	9290306600 Washer, plain (646)	Buy now
10	9311016004 Oil seal	Buy now
11	64J4113310 Gasket, exhaust manifold 1	Buy now
12	6BG4113100CA Manifold, ext. 1	Buy now
13	9707506050 Bolt(jf7)	Buy now
14	9299506600 Washer, plain (646)	Buy now
15	64J4613210 Gasket 1	Buy now

Upper Casing



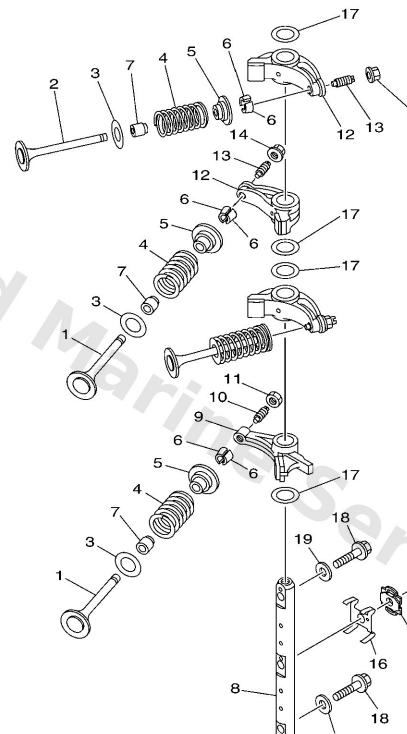
Ref	Part	
16	6BG4113400 Gasket, exhaust manifold	Buy now
17	6BG4518100CA Plate	Buy now
18	69W1471100CA Muffler 1	Buy now
19	9757506525 Bolt, hexagon w/w deep recess	Buy now
20	67C4512300 Gasket, muffler	Buy now
21	62Y4512700 Seal	Buy now
22	64J7712300 Guide 1	Buy now
23	6BG45111104D Casing, upper	Buy now
24	9011908102 Bolt, with washer	Buy now
25	9011908132 Bolt, with washer	Buy now
26	67C4515100 Cover, upper casing	Buy now
27	9798005216 Screw, pan w/ plain	Buy now
28	6C54515500 Cap	Buy now
29	6794531800 Bushing, drive shaft 3	Buy now
30	9038723002 Collar	Buy now

Upper Casing



Ref	Part	
31	9342036M01 Circlip (6a0)	Buy now
32	9034014M06 Plug, straight screw(62y)	Buy now
33	9043014M09 Gasket	Buy now

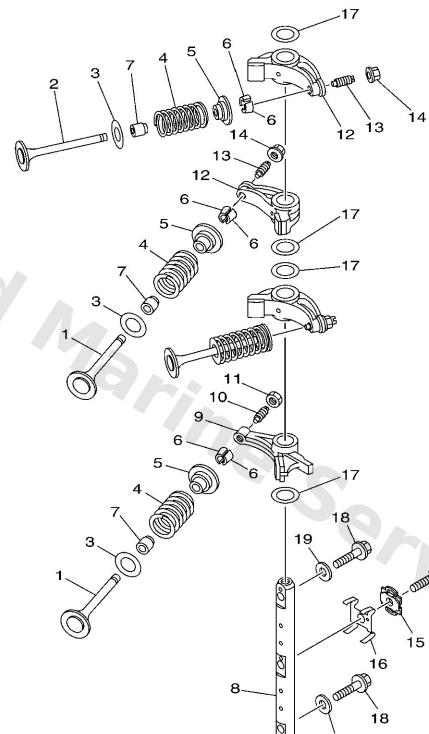
Valve



6BP1100-H050

Ref	Part	
1	69W1211100 Valve, intake	Buy now
2	69W1212100 Valve, exhaust	Buy now
3	62Y1211600 Seat, valve spring	Buy now
4	51Y1211400 Spring, valve outer	Buy now
5	30X1211700 Retainer, valve spring	Buy now
6	30X1211800 Cotter, valve	Buy now
7	51Y1211900 Seal, valve stem	Buy now
8	6BL1214600 Shaft, rocker	Buy now
9	62Y1215100 Arm, valve rocker	Buy now
10	64J1215900 Screw, valve adjusting	Buy now
11	62Y1215800 Nut, lock	Buy now
12	6C51215100 Arm, valve rocker	Buy now
13	6C51215900 Screw, valve adjusting	Buy now
14	6C51215800 Nut, lock	Buy now
15	6BL1223100 Guide, stopper 1	Buy now

Valve



6BP1100-H050

Ref	Part	
16	6BL1223300 Plate, guide stopper 1	Buy now
17	9020116014 Washer, plate	Buy now
18	9010508060 Bolt, flange	Buy now
19	9299008200 Ybs66-8 washer, plain	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.