



Yamaha FT50JET 2024

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

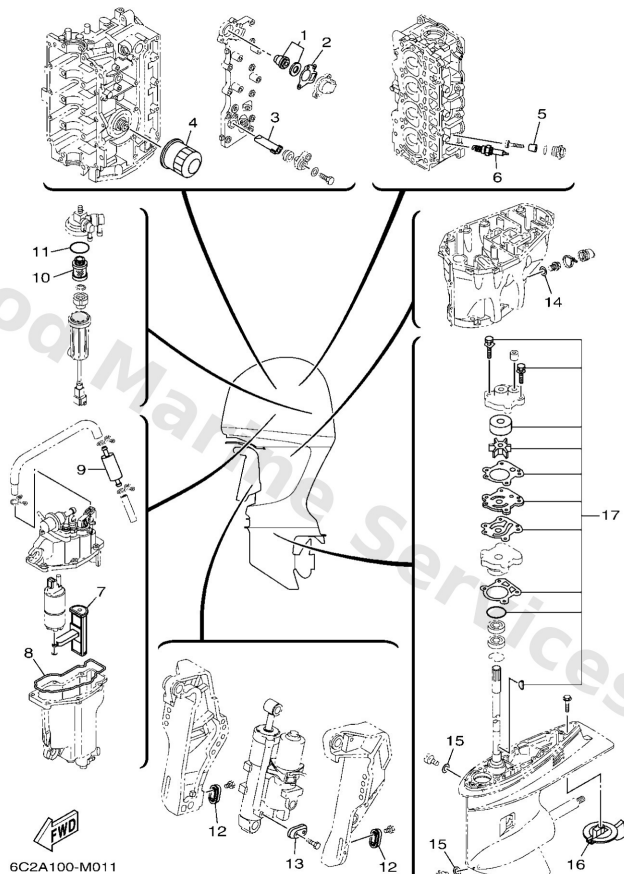
Authorised Yamaha Dealers



Contents

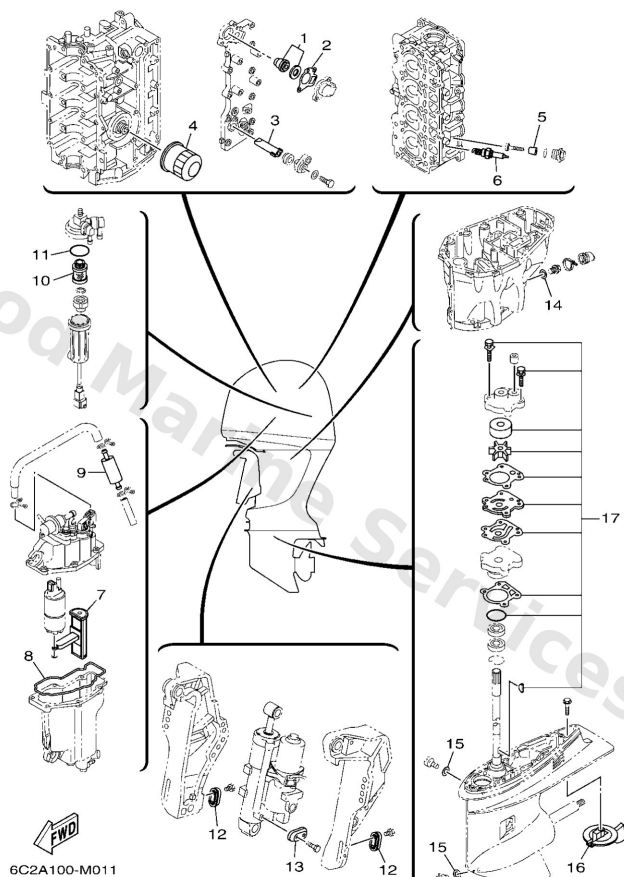
SCHEDULED SERVICE PARTS	3
BOTTOM COWLING 1	5
BOTTOM COWLING 2	8
BRACKET 1	10
BRACKET 2	13
CONTROL	16
CRANKSHAFT & PISTON	19
CYLINDER & CRANKCASE 1	21
CYLINDER & CRANKCASE 2	23
ELECTRICAL 1	25
ELECTRICAL 2	27
ELECTRICAL 3	30
ELECTRICAL 4	33
FUEL	34
FUEL INJECTION PUMP 1	38
FUEL INJECTION PUMP 2	40
FUEL TANK	42
GENERATOR	43
INTAKE 1	45
INTAKE 2	47
LOWER CASING & DRIVE 1	49
LOWER CASING & DRIVE 2	55
OIL PAN	57
OIL PUMP	58
OPTIONAL PARTS 1	59
OPTIONAL PARTS 2	61
POWER TRIM & TILT ASSY 1	62
POWER TRIM & TILT ASSY 2	67
REPAIR KIT 1	68
REPAIR KIT 2	69
STARTING MOTOR	71
STEERING GUIDE	73
TOP COWLING	74
UPPER CASING	76
VALVE	78

Scheduled Service Parts



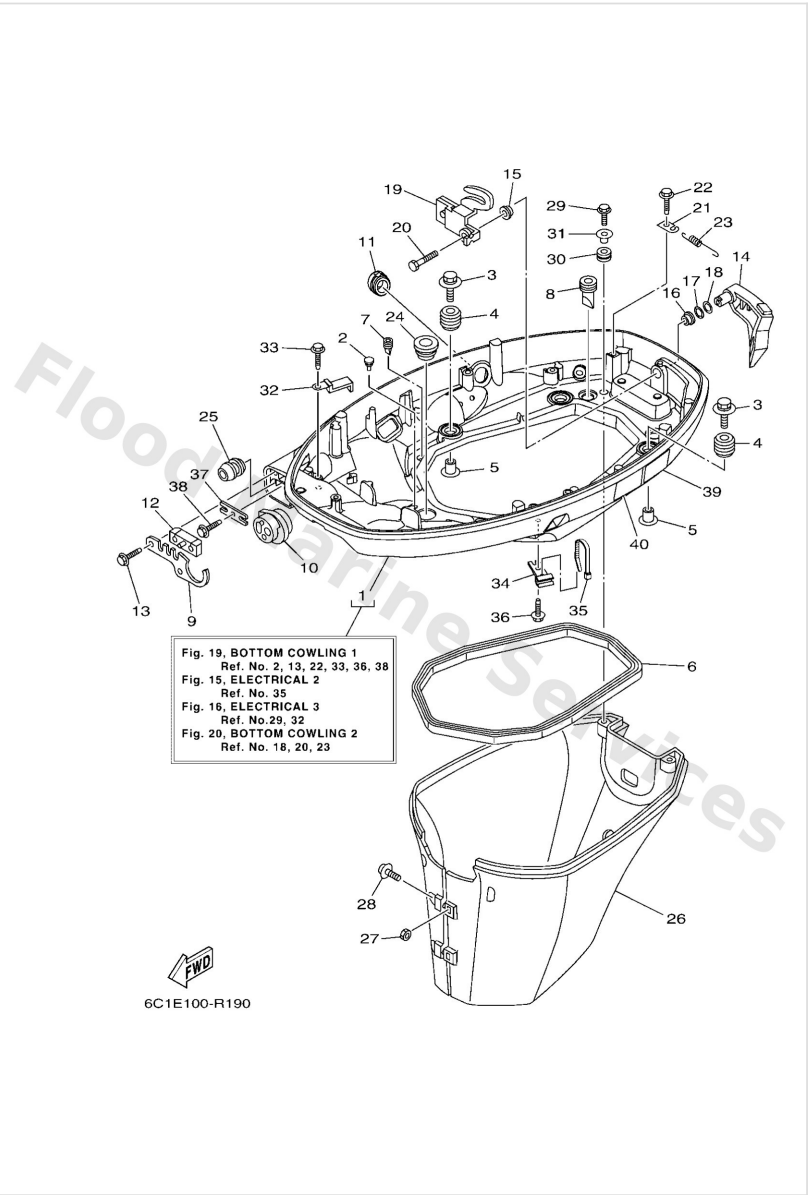
Ref	Part	
1	6G81241103 Thermostat	Buy now
2	62Y1241401 Gasket, cover	Buy now
3	62Y1132500 Anode	Buy now
4	5GH1344080 Element assembly, oil cleaner	Buy now
5	6G81132500 Anode	Buy now
6	9470200418 Plug, spark (dpr6eb-9)	Buy now
7	6C51391500 Filter	Buy now
8	6C51498410 Gasket, float chamber	Buy now
9	6C52425101 Strainer 1	Buy now
10	6D82456300 Element, filter (with tag)	Buy now
11	6D82456400 Gasket	Buy now
12	65W4525100 Anode	Buy now
14	9043014M09 Gasket	Buy now
15	9043008003 Gasket	Buy now
16	67F4537100 Tab-trim	Buy now

Scheduled Service Parts



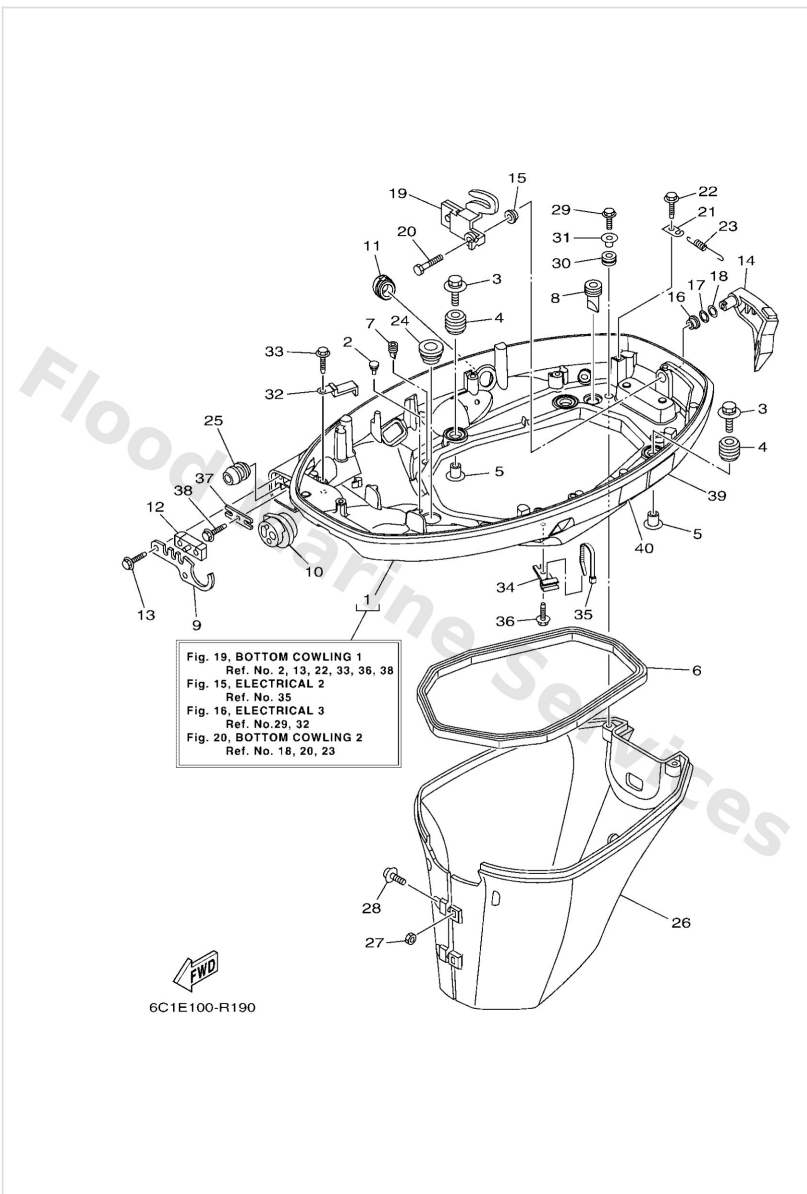
Ref	Part	
17	6H3W007802 Water pump repair kit	Buy now

Bottom Cowling 1



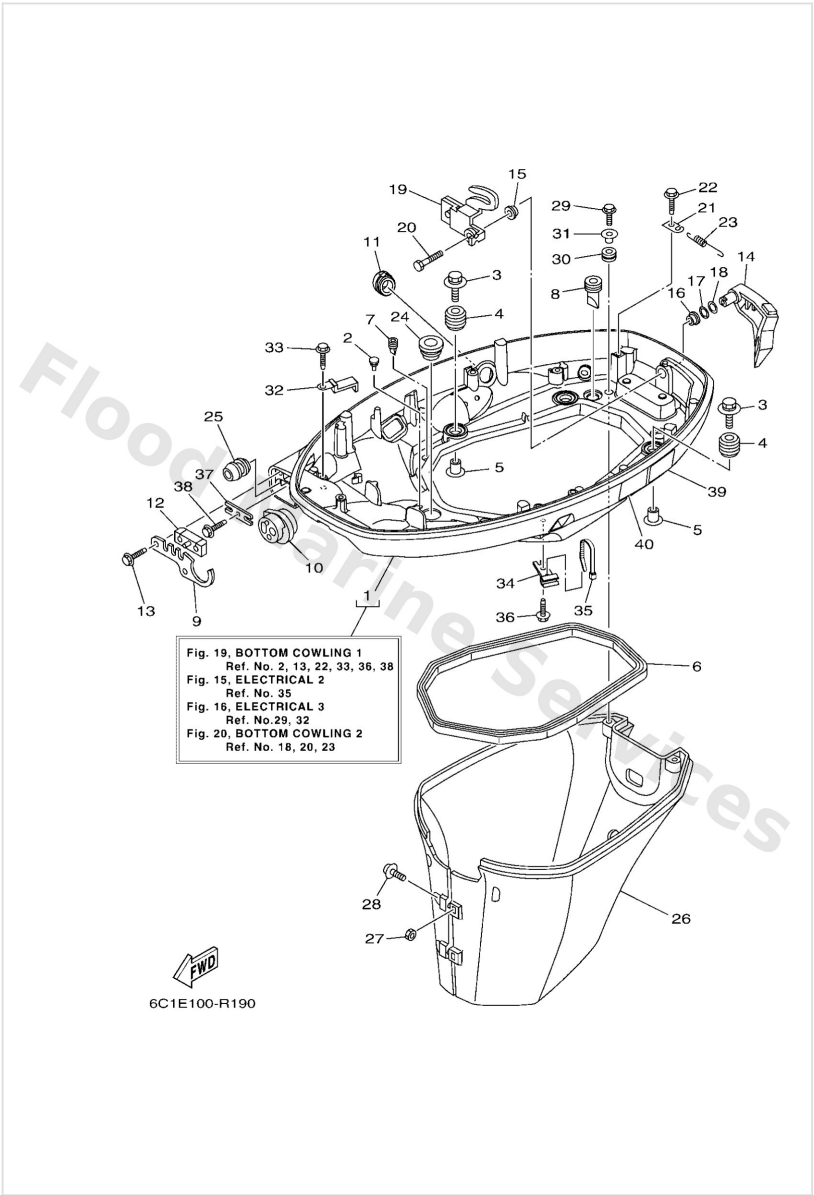
Ref	Part	
1	6CJ42710028D Bottom cowling assembly	Buy now
2	6H44274801 Grommet	Buy now
3	9011906291 Bolt, with washer	Buy now
4	6BG4274801 Grommet	Buy now
5	9038706M69 Collar (688)	Buy now
6	62Y4271601 Rubber seal 1	Buy now
7	65W4271700 Rubber, seal 2	Buy now
8	61A4271700 Rubber, seal 2	Buy now
9	6BG4276100 Stopper	Buy now
10	6CJ4272501 Grommet	Buy now
11	6CJ4272610 Grommet	Buy now
12	6BG4272701 Grommet	Buy now
13	9010906M86 Bolt	Buy now
14	6BG42815008D Lever, clamp	Buy now
15	9038612M37 Bushing (6f5)	Buy now

Bottom Cowling 1



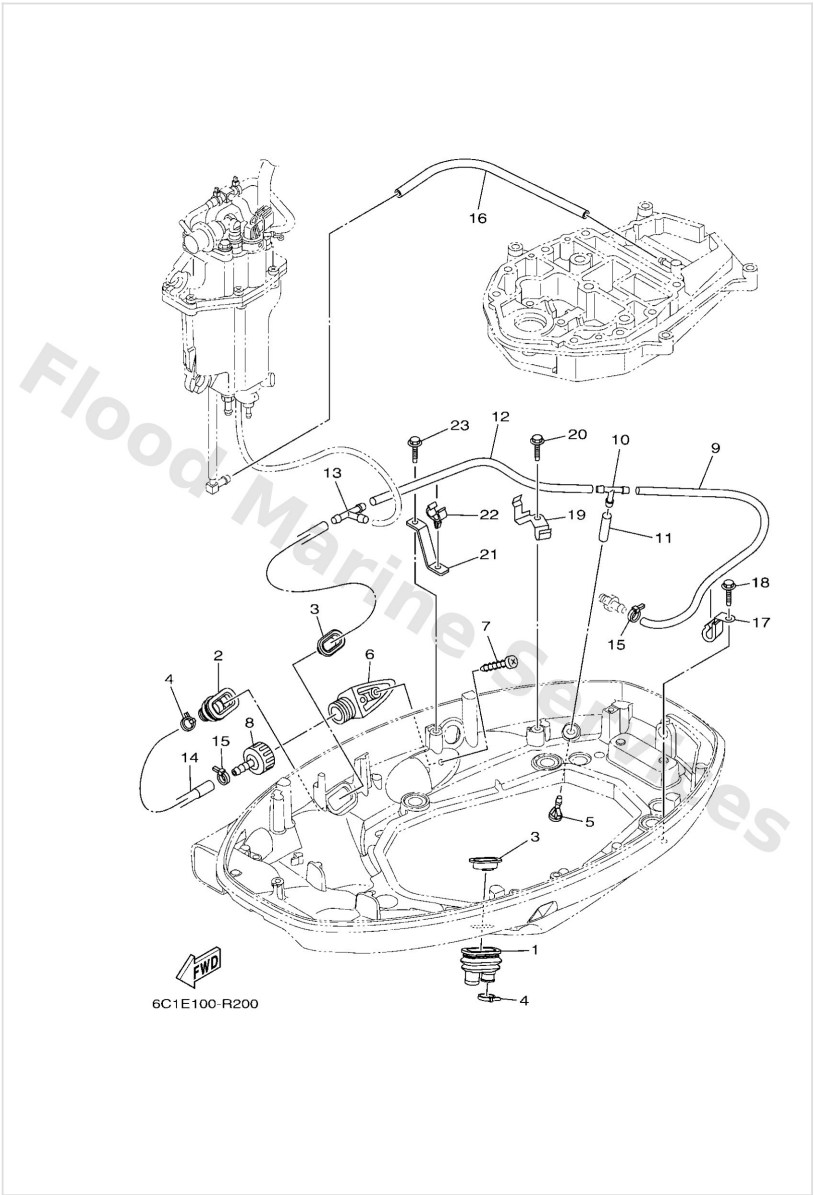
Ref	Part	
16	9038612MA2 Bush	Buy now
17	9020612052 Washer, wave (666)	Buy now
18	9020112M07 Washer, plate	Buy now
19	6BG4281600 Lever, clamp	Buy now
20	97D9506014 Bolt, hexagon deep recess	Buy now
21	66T4314400 Hook, spring	Buy now
23	9050618023 Spring, tension	Buy now
24	68U4272701 Grommet	Buy now
25	6BG2432901 Seal	Buy now
26	6BG42741108D Apron	Buy now
27	9538006600 Nut(661)	Buy now
28	9798006325 Screw, with washer	Buy now
29	9010906M80 Bolt	Buy now
30	9048013M24 Grommet (6e9)	Buy now
31	9038706M43 Coller (6e9)	Buy now

Bottom Cowling 1



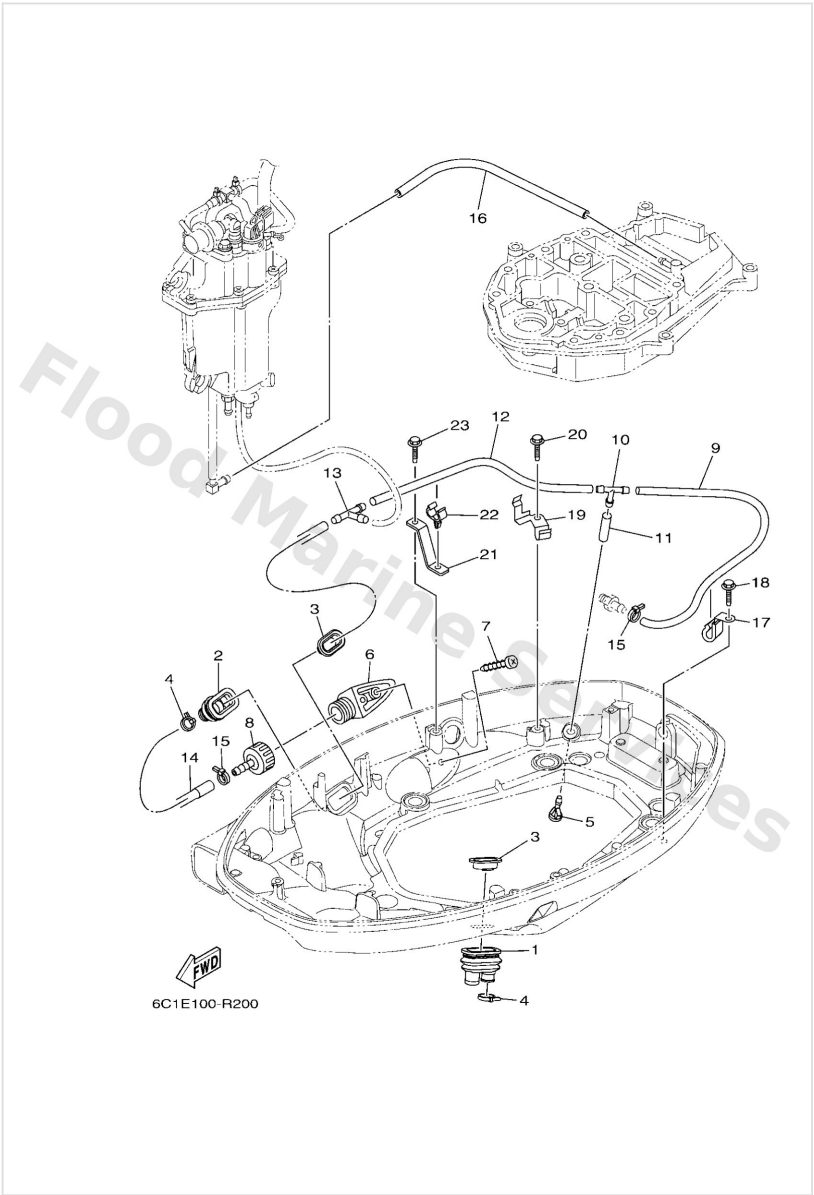
Ref	Part	
32	9046220005 Clamp	Buy now
34	9046409M49 Clamp	Buy now
35	9046511M10 Clamp	Buy now
37	6BG4853800 Clamp, cable 1	Buy now
39	6EE4279440 Label, warning (general)	Buy now
40	6EE4279450 Label, warning (general)	Buy now

Bottom Cowling 2



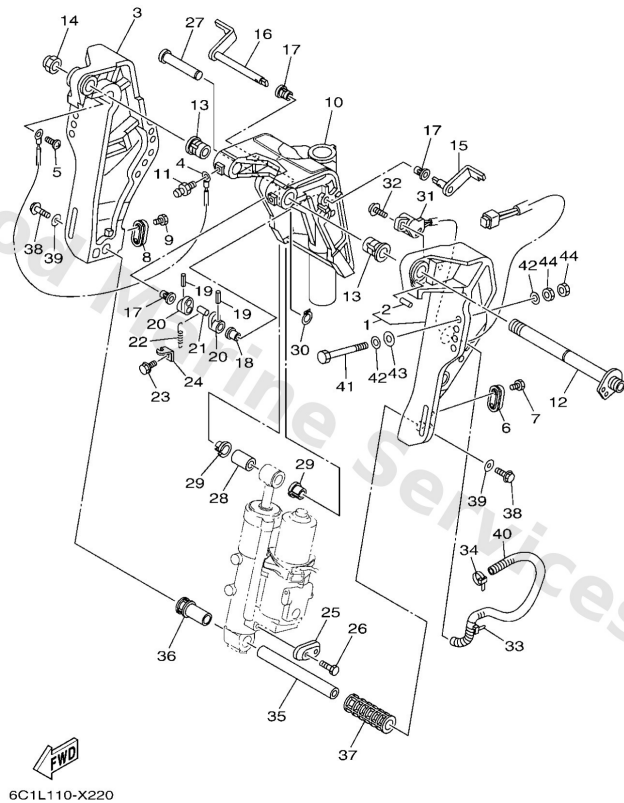
Ref	Part	
1	6H14272631 Grommet	Buy now
2	6BG4272401 Grommet	Buy now
3	6BG4238400 Seal, cap	Buy now
4	9046511M10 Clamp	Buy now
5	6BL4439100 Nipple, hose	Buy now
6	6AW1257200 Adapter	Buy now
7	9778060520 Screw, tapping(6k8)	Buy now
8	6R31258000 Joint assembly	Buy now
9	9044509036 Hose (l400)	Buy now
10	6882437800 Pipe, joint	Buy now
11	9044509220 Hose (l1500)	Buy now
12	90445096H2 Hose (l1500)	Buy now
14	6BG1248100 Pipe 1	Buy now
16	9044509304 Hose (l1500)	Buy now
17	9046208067 Clamp	Buy now

Bottom Cowling 2



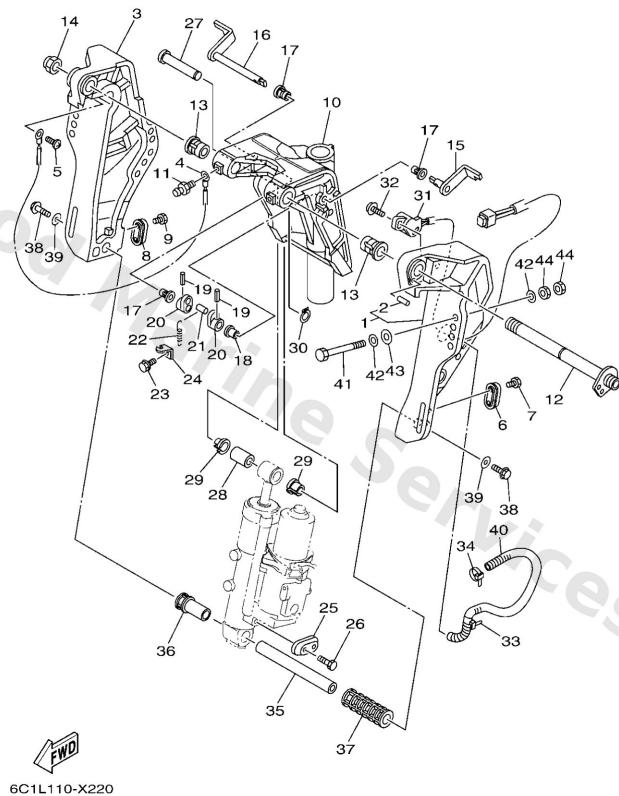
Ref	Part	
18	9010906M86 Bolt	Buy now
19	6BG2413601 Clamp 2	Buy now
21	6CJ2413500 Clamp 1	Buy now
22	9046409130 Clamp(3ld)	Buy now

Bracket 1



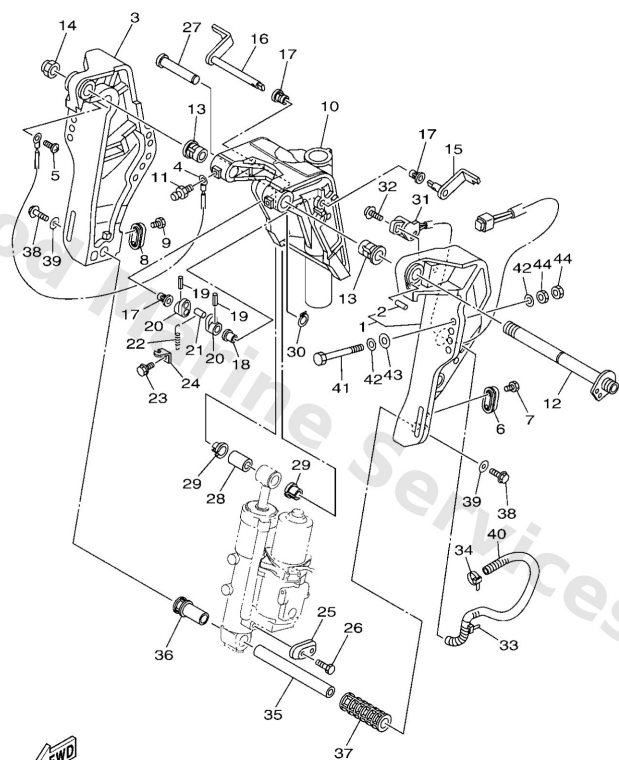
Ref	Part	
1	6C543111108D Bracket, clamp 1 FOR TILT LIMIT	Buy now
2	9360619002 Pin, dowel	Buy now
3	6C543112018D Bracket, clamp 2	Buy now
4	6E58214800 Wire, lead 5	Buy now
5	9788506008 Screw, pan head(6a3)	Buy now
6	65W4525100 Anode	Buy now
7	9010106020 Bolt	Buy now
10	6C543311018D Bracket, swivel 1	Buy now
11	9370006002 Nipple, grease	Buy now
12	6C54313100 Bolt, clamp bracket FOR TILT LIMIT	Buy now
13	9038622MA4 Bush	Buy now
14	9018522M11 Nut, self-locking FOR TILT LIMIT	Buy now
15	6C54318100 Lever, tilt stop 1	Buy now
16	6C54318500 Lever, tilt stop 2	Buy now
17	9038610M16 Bushing (688)	Buy now

Bracket 1



Ref	Part	
18	9038610025 Bushing (658)	Buy now
19	9169030020 Pin, spring (6h4)	Buy now
20	6G54314800 Collar, distance	Buy now
21	9024906M19 Pin(6e5)	Buy now
22	9050614M24 Spring, tension(6e5)	Buy now
23	97E9506512 Bolt, hexagon w/w deep recess	Buy now
24	6G54314400 Hook, spring	Buy now
27	6E54312602 Pin, upper shock mount	Buy now
28	9038618M92 Bush(62x)	Buy now
29	9038618M35 Bush (688)	Buy now
30	9341018M05 Circlip (6f2)	Buy now
31	63D8367211 Trim sender	Buy now
32	9798506216 Screw, with washer(6h2)	Buy now
33	9046499004 Clamp	Buy now
34	9046511M10 Clamp	Buy now

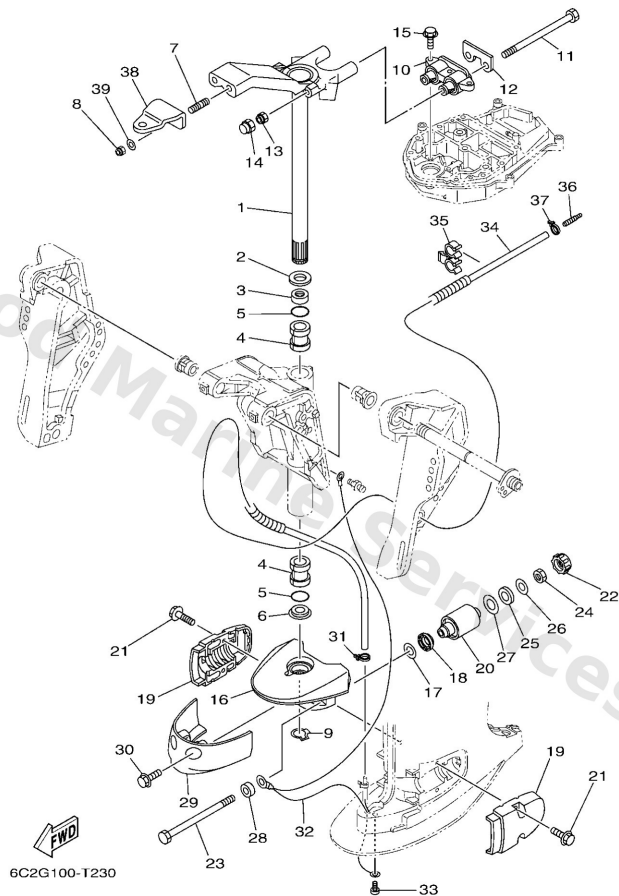
Bracket 1



6C1L110-X220

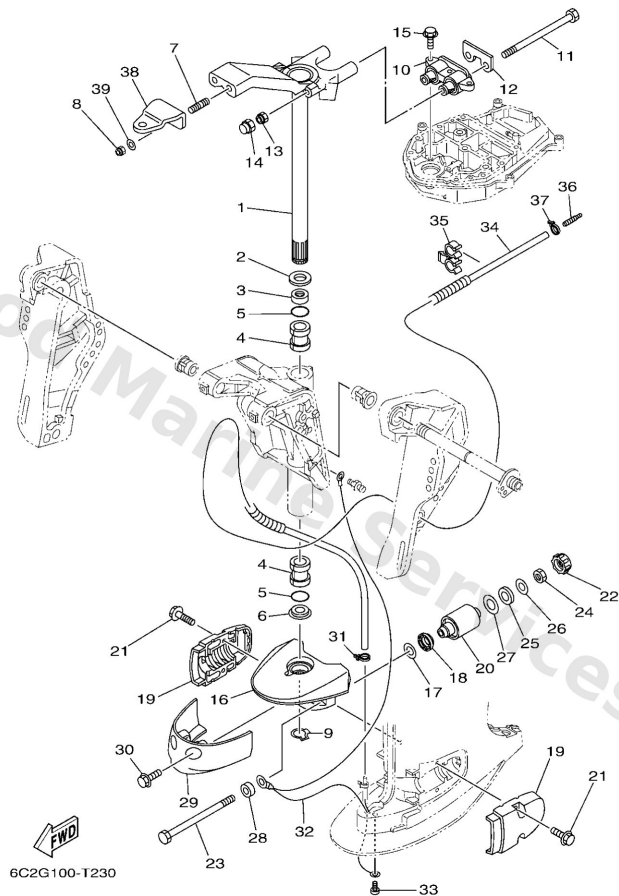
Ref	Part	
35	6CJ4381800 Pin, lower shock mount	Buy now
36	6C54383300 Pipe	Buy now
37	6C54383400 Pipe	Buy now
38	9011910054 Bolt, with washer	Buy now
39	9020110060 Washer, plate	Buy now
40	9044719009 Hose, with spring	Buy now
41	9010112063 Bolt	Buy now
42	9020112062 Washer, plate	Buy now
43	9020112426 Washer, plate(663)	Buy now
44	9538012600 Nut (707)	Buy now

Bracket 2



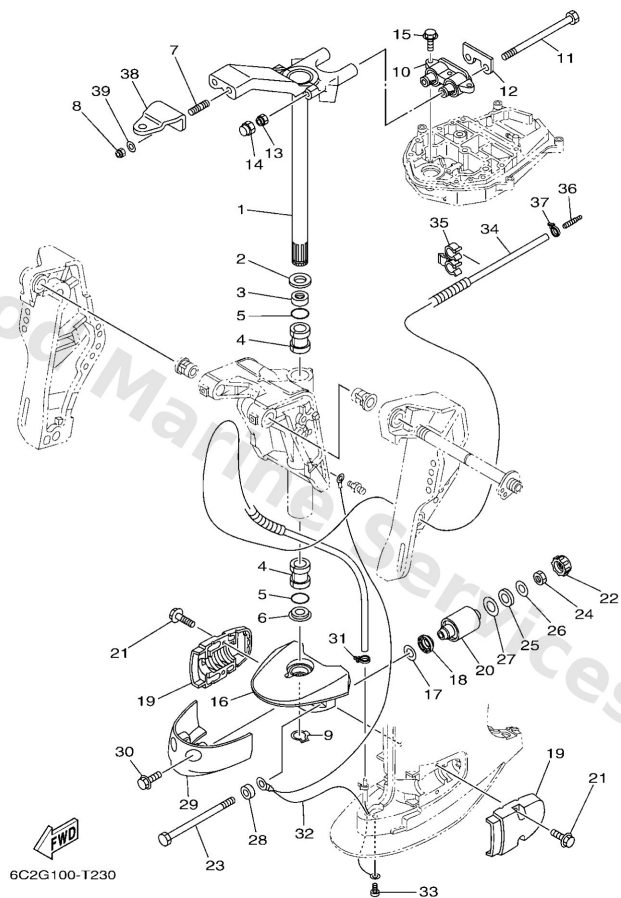
Ref	Part	
1	69W42510018D Steering bracket assembly	Buy now
2	9020130M00 Washer, plate(6h1)	Buy now
3	9038630M78 Bush(6h0)	Buy now
4	9038630M77 Bush(6h0)	Buy now
5	9321029M94 O-ring(6h1)	Buy now
6	9038630M60 Bush(6j8)	Buy now
7	9011610063 Bolt, stud	Buy now
8	9018510027 Nut, self-locking	Buy now
9	9341028M06 Circlip (688)	Buy now
10	64J4451400 Mount damper, upper side	Buy now
11	9010908229 Bolt	Buy now
12	69W4452601 Plate	Buy now
13	9018508018 Nut, self-locking	Buy now
14	6C54419400 Cap	Buy now
15	97E7508530 Bolt, hexagon w/w deep recess	Buy now

Bracket 2



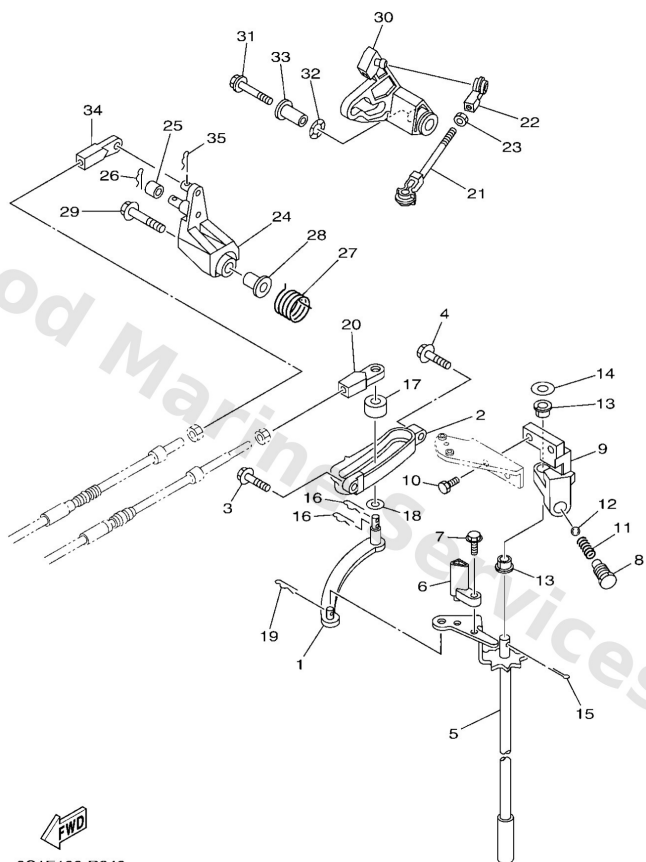
Ref	Part	
16	69W44551008D Housing, lower mount rubber 1	Buy now
17	9020112M16 Washer, plate (679)	Buy now
18	6C54388501 Grommet	Buy now
19	6C544552008D Housing, lower mount rubber 2	Buy now
20	69W4455500 Mount damper, lower side	Buy now
21	9011908094 Bolt, with washer	Buy now
22	6C54457500 Damper, lower mount rubber	Buy now
23	9010912MA3 Bolt	Buy now
24	9538012700 Nut(6t4)	Buy now
25	9020221100 Washer plate (663)	Buy now
26	9020113M19 Washer, plate (663)	Buy now
27	9020122M05 Washer, plate	Buy now
28	9038712057 Collar	Buy now
29	67C44553008D Cover, lower mount	Buy now
30	97E9508520 Bolt, hexagon w/w deep recess	Buy now

Bracket 2



Ref	Part	
31	9046511M10 Clamp	Buy now
32	67C8212710 Wire, lead 2	Buy now
33	9788506008 Screw, pan head(6a3)	Buy now
34	6CJ4438500 Hose, water 1	Buy now
35	9046410006 Clamp	Buy now
36	6E58355800 End, nipple	Buy now
38	65W4851101 Hook, steering	Buy now
39	9020110049 Washer, plate	Buy now

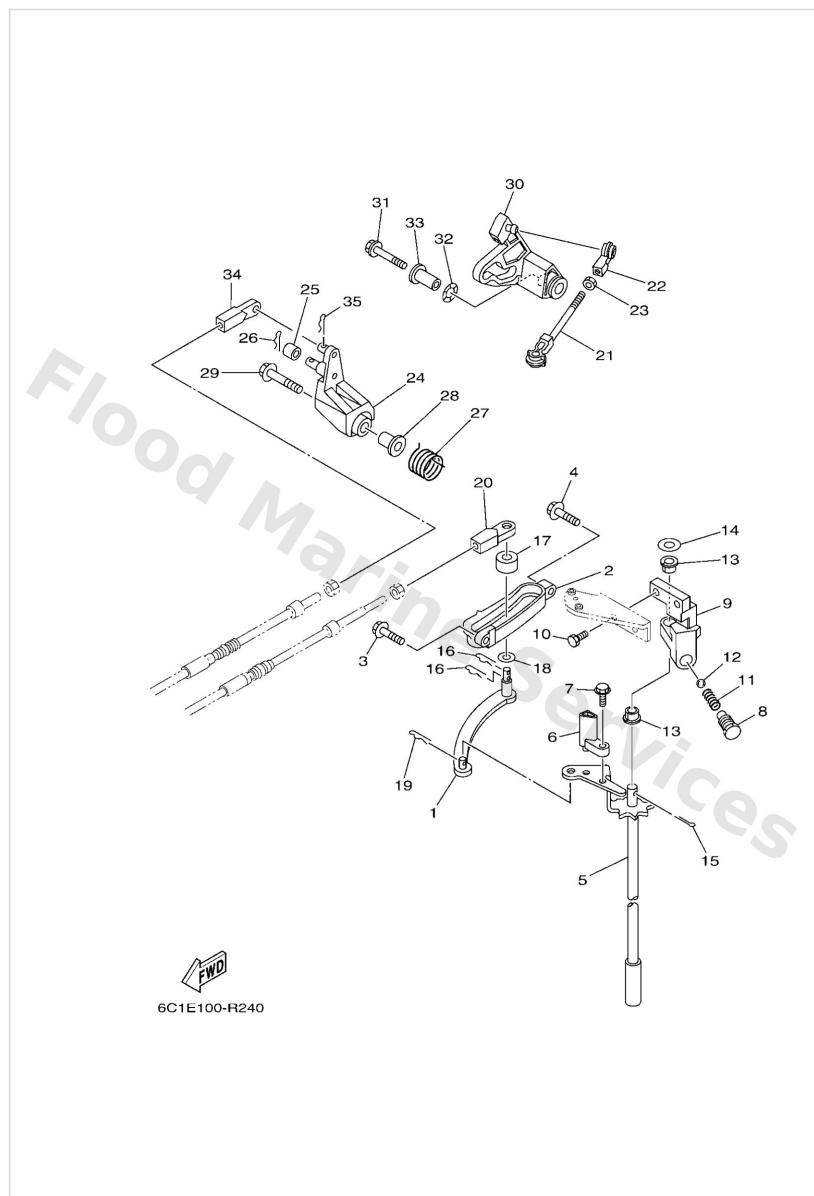
Control



6C1E100-R240

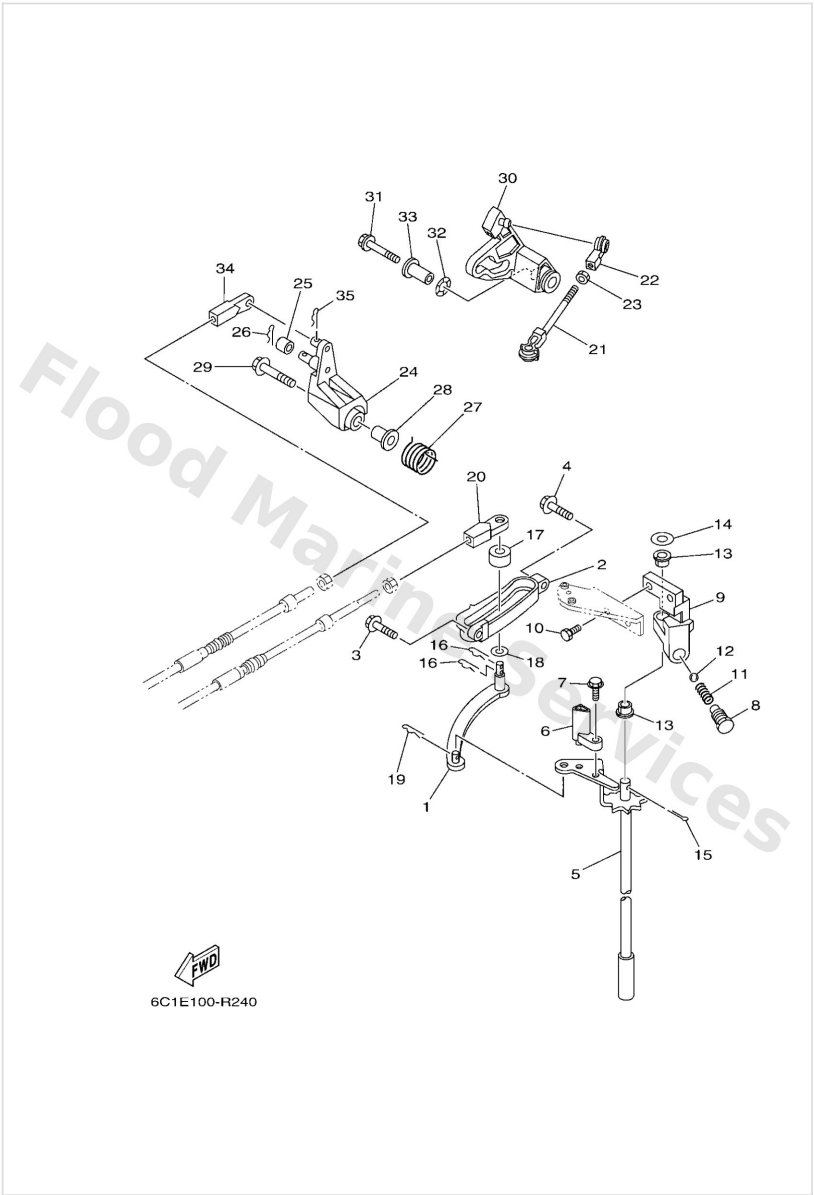
Ref	Part	
1	69W4412100 Lever, shift rod	Buy now
2	62Y4411701 Bracket	Buy now
3	97E9506520 Bolt, hexagon w/w deep recess	Buy now
4	97E9506525 Bolt, hexagon w/w deep recess	Buy now
5	6C54412003 Handle gear shift assembly L(20.9")	Buy now
5	6C54412013 Handle gear shift assembly X(25.4")	Buy now
6	6C54412200 Bushing, shift rod lever	Buy now
7	9759505514 Bolt, w/ plain	Buy now
8	62Y4271501 Bushing	Buy now
9	62Y441180094 Bracket	Buy now
10	9010106063 Bolt	Buy now
11	9050112082 Spring 6484411600	Buy now
12	9350104M02 Ball (697)	Buy now
13	9038690M90 Bush(61a)	Buy now
14	9020110M20 Washer, plate (663)	Buy now

Control



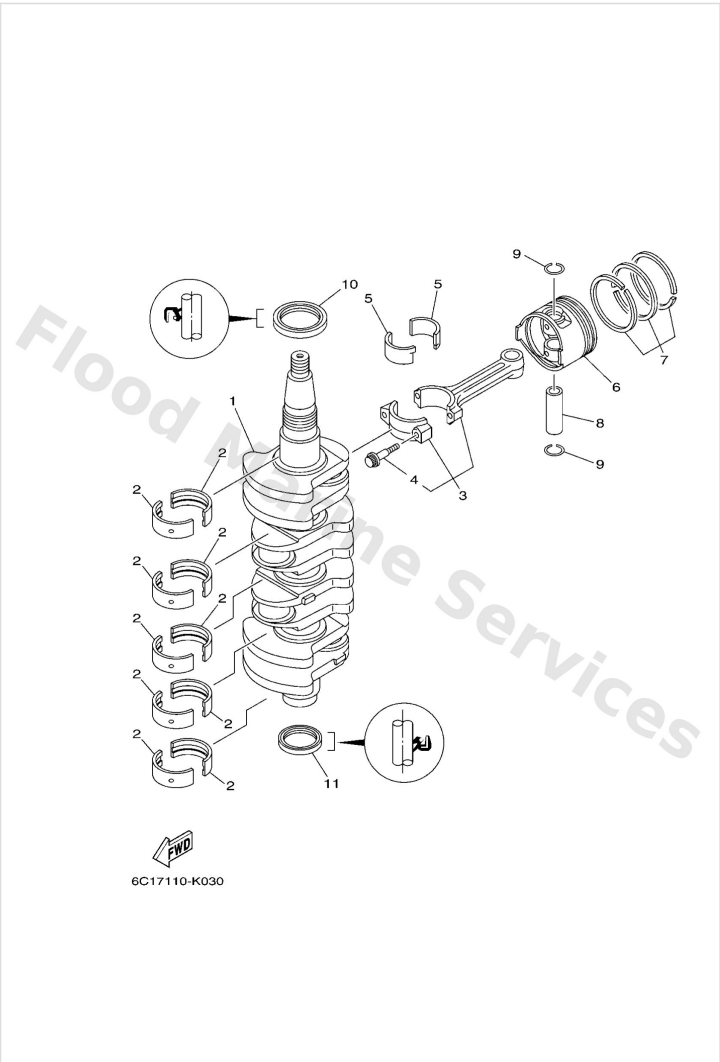
Ref	Part	
15	9149020015 Pin, cotter (648)	Buy now
16	9046818008 Clip 620436610000	Buy now
17	6884412200 Bushing, shift rod lever	Buy now
18	9020207M07 Washer, plate (688)	Buy now
20	69W4834400 Cable end, remote control	Buy now
21	6884121101 Link, accel	Buy now
22	6H44123700 Joint, link	Buy now
23	9538005700 Nut (656)	Buy now
24	62Y42154A0 Lever, throttle control	Buy now
25	6C54217100 Bushing	Buy now
26	9149016010 Pin, cotter	Buy now
27	62Y4413500 Spring	Buy now
28	9038706M45 Collar(62y)	Buy now
29	9011906297 Bolt, with washer	Buy now
30	6C54233500 Lever, accel. control	Buy now

Control



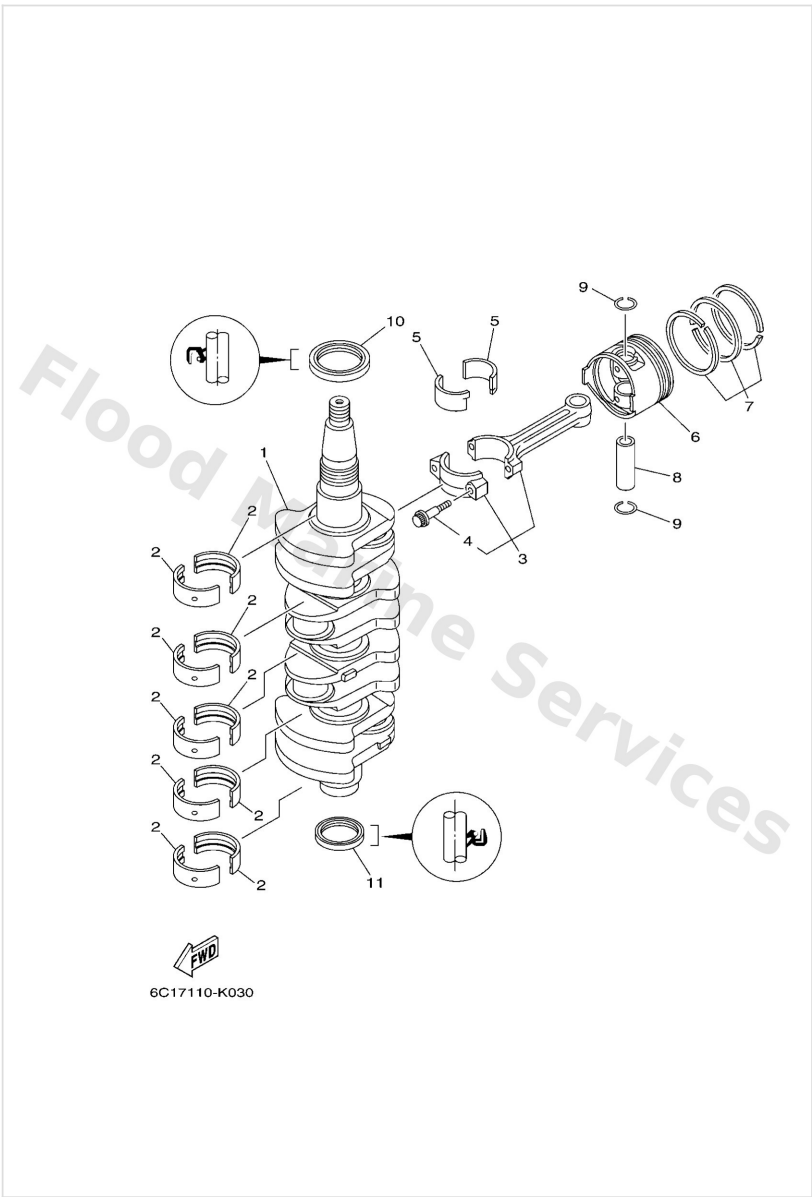
Ref	Part	
31	95D9506035 Bolt, flange deep recess	Buy now
32	9020610M04 Washer, wave (676)	Buy now
33	9038706M82 Collar	Buy now

Crankshaft & Piston



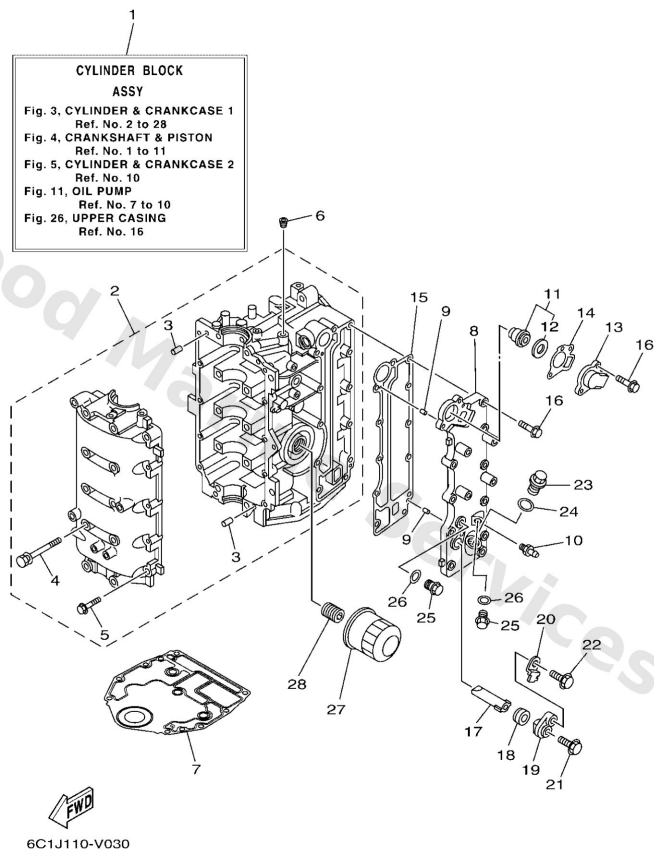
Ref	Part	
1	6C51141110 Crankshaft	Buy now
2	6BG1141600 Plane bearing, crankshaft 1 UR YELLOW	Buy now
2	6BG1141610 Plane bearing, crankshaft 1 UR RED	Buy now
2	6BG1141620 Plane bearing, crankshaft 1 UR PINK	Buy now
2	6BG1141630 Plane bearing, crankshaft 1 UR GREEN	Buy now
3	6C51165010 Connecting rod assembly	Buy now
4	6C51165400 Bolt, connecting rod	Buy now
5	6CJ1165600 Plane bearing, connecting rod UR YELLOW	Buy now
5	6CJ1165610 Plane bearing, connecting rod UR RED	Buy now
5	6CJ1165620 Plane bearing, connecting rod UR PINK	Buy now
5	6CJ1165630 Plane bearing, connecting rod UR GREEN	Buy now
6	69W116310197 Piston (std)	Buy now
6	69W1163501 Piston (0.25mm o/s) AP	Buy now
6	69W1163601 Piston (0.50mm o/s) AP	Buy now
7	67C1160301 Piston ring set (std)	Buy now

Crankshaft & Piston



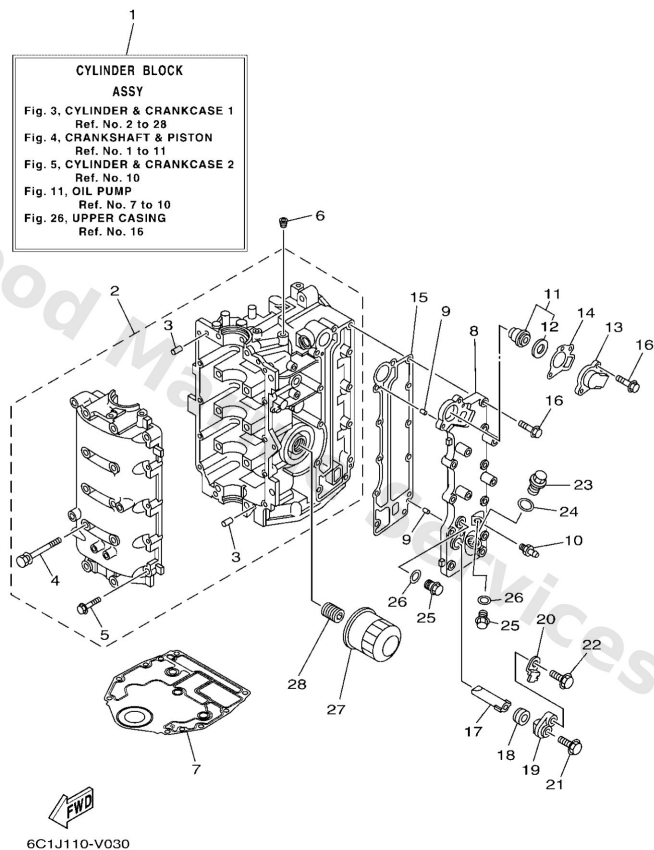
Ref	Part	
7	67C1160401 Piston ring set (0.25mm o/s) AP	Buy now
7	67C1160501 Piston ring set (0.50mm o/s) AP	Buy now
8	62Y1163300 Pin, piston	Buy now
9	9345017129 Circlip(1ar)	Buy now
10	9310243M42 Oil seal(62y)	Buy now
11	9310135002 Oil seal	Buy now

Cylinder & Crankcase 1



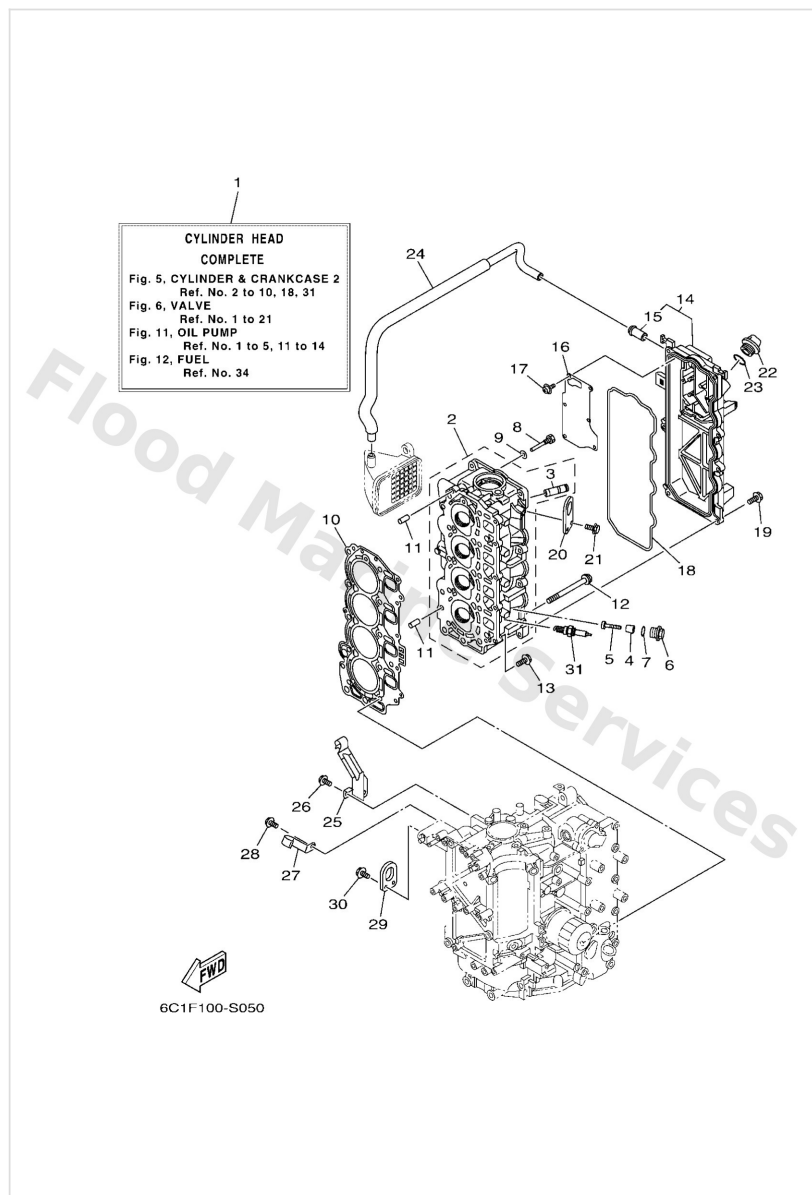
Ref	Part	
1	6C5W009B079S Cylinder block assembly	Buy now
2	6C51510012 Crankcase assembly	Buy now
3	9360612019 Pin, dowel (614)	Buy now
4	9011908154 Bolt, with washer	Buy now
5	9751306535 Bolt(3rv)	Buy now
6	9034451003 Plug, taper screw	Buy now
7	6BG1135102 Gasket, cylinder	Buy now
8	6C541113119S Outer cover, exhaust	Buy now
9	9360410M03 Pin, dowel (688)	Buy now
10	62Y1248110 Pipe 1	Buy now
11	6G81241103 Thermostat	Buy now
12	6881241200 Seal, thermostat	Buy now
13	6C512413009S Cover, thermostat	Buy now
14	62Y1241401 Gasket, cover	Buy now
15	6C54111410 Gasket, exhaust outer cover	Buy now

Cylinder & Crankcase 1



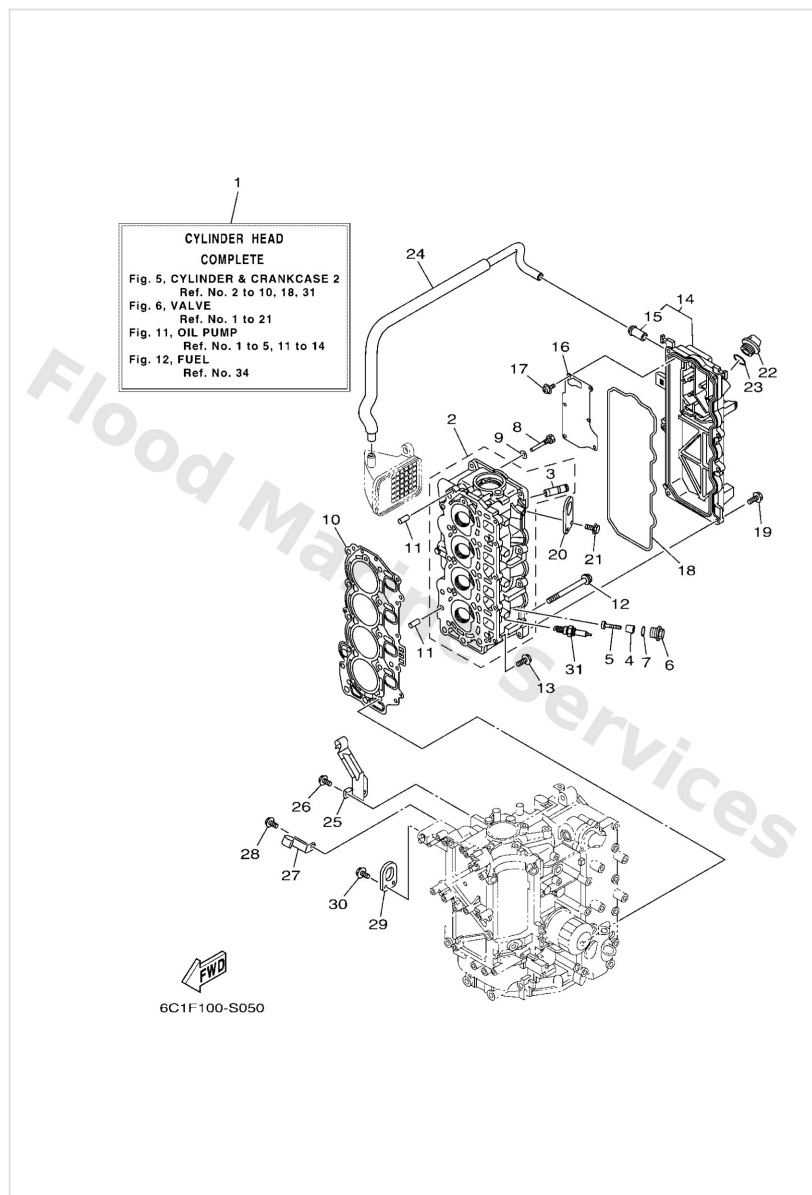
Ref	Part	
16	9011906MA5 Bolt, with washer	Buy now
17	62Y1132500 Anode	Buy now
18	66M1132801 Grommet, anode	Buy now
19	66M113270094 Cover, anode	Buy now
20	66M1253500 Plate	Buy now
21	9759505512 Bolt, hexagon	Buy now
22	97E9506520 Bolt, hexagon w/w deep recess	Buy now
23	9034018M09 Plug, straight screw	Buy now
24	90201186F1 Washer, plate (22f)	Buy now
25	9034014M06 Plug, straight screw(62y)	Buy now
26	9043014115 Gasket (663)	Buy now
27	5GH1344080 Element assembly, oil cleaner	Buy now
28	6C512858A0 Bolt, union	Buy now

Cylinder & Crankcase 2



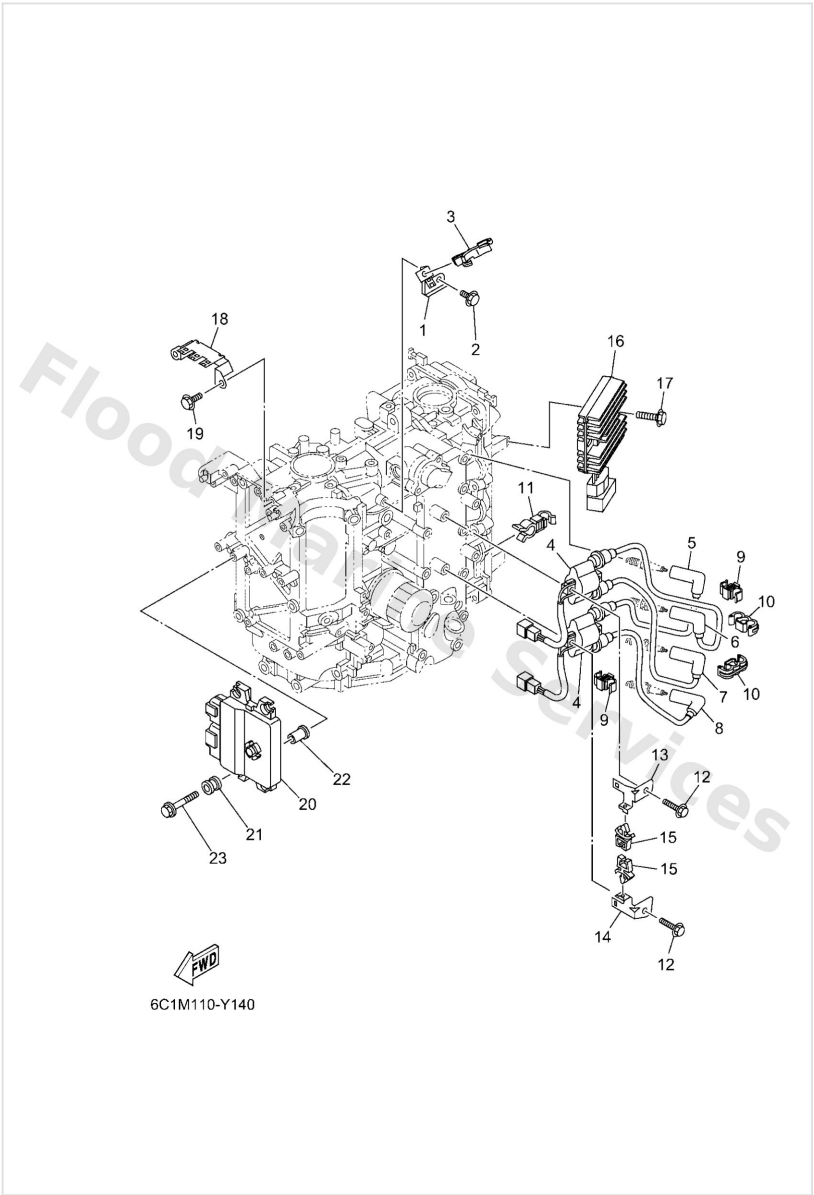
Ref	Part	
1	6C5W009A139S Cylinder head complete	Buy now
2	6C511111209S Head, cylinder 1	Buy now
3	62Y1113331 Guide, valve 1	Buy now
4	6G81132500 Anode	Buy now
5	9898005025 Screw, panhead (a93)	Buy now
6	6G811197A0 Plug, blind	Buy now
7	9321013M63 O-ring (6g8)	Buy now
8	9010906M65 Bolt(62y)	Buy now
9	9043006014 Gasket 256113960000	Buy now
10	6C51118101 Gasket, cylinder head 1	Buy now
11	9953008012 Pin, dowel(6g8)	Buy now
12	9010509009 Bolt, flange	Buy now
13	9011906MA3 Bolt, with washer	Buy now
14	6C511191029S Cover, cylinder head 1	Buy now
15	62Y1448500 Pipe, joint	Buy now

Cylinder & Crankcase 2



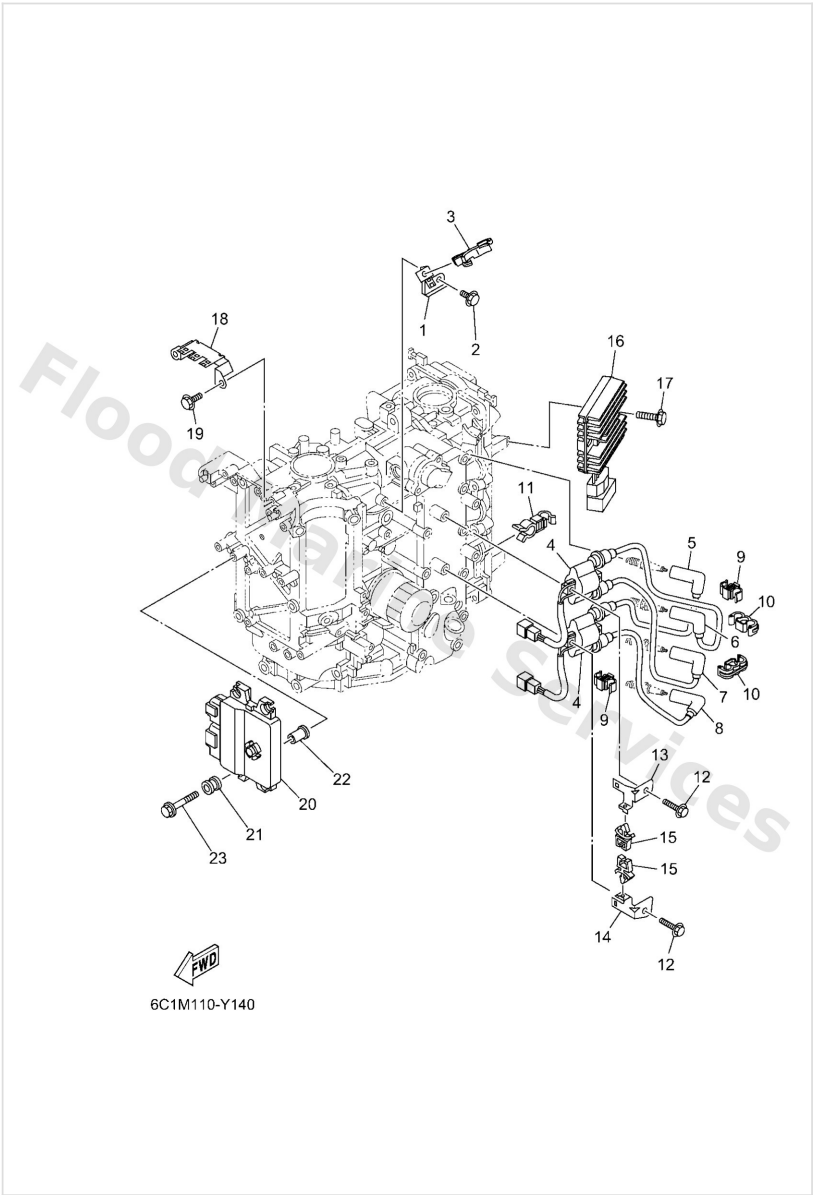
Ref	Part	
16	6C51116800 Cover, breather	Buy now
17	9760704210 Screw, pan head with washer	Buy now
18	62Y1135600 Seal, cylinder 2	Buy now
19	97E9506520 Bolt, hexagon w/w deep recess	Buy now
20	6CJ1111900 Hanger, engine	Buy now
22	6G81536300 Plug, oil	Buy now
23	9321024M79 O-ring	Buy now
24	6C51531A10 Hose, breather 1	Buy now
25	6C51537800 Holder	Buy now
26	97E9506514 Bolt, hexagon w/w deep recess	Buy now
27	6C51537811 Holder	Buy now
29	62Y1111900 Hanger, engine	Buy now
31	9470200418 Plug, spark (dpr6eb-9)	Buy now

Electrical 1



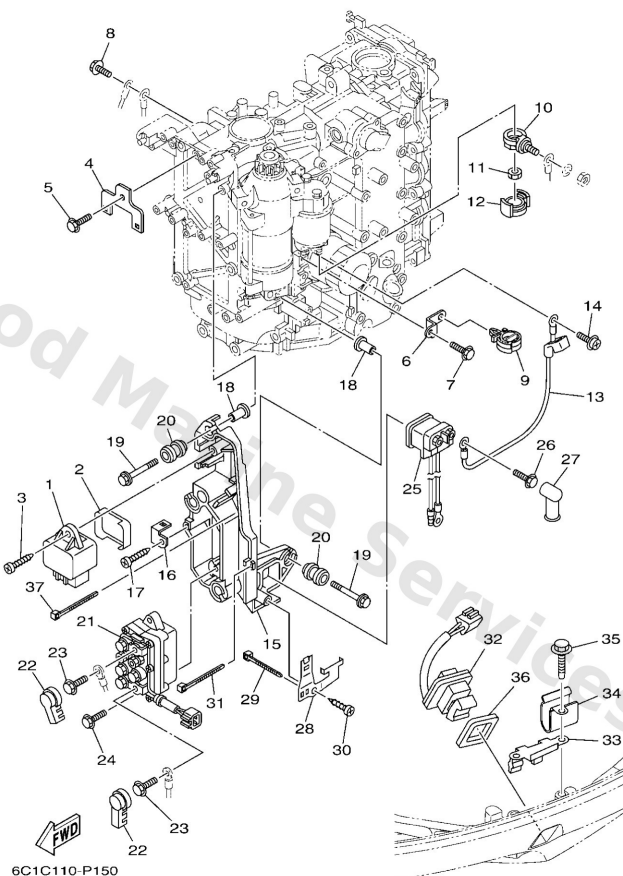
Ref	Part	
1	6C58552500 Plate	Buy now
2	97E9506514 Bolt, hexagon w/w deep recess	Buy now
3	9046418246 Clamp(4tr)	Buy now
4	63P8231001 Ignition coil assembly	Buy now
5	6C58234010 High tension cord assembly 1	Buy now
6	6C58234020 High tension cord assembly 2	Buy now
7	6C58234030 High tension cord assembly 3	Buy now
8	6C58234040 High tension cord assembly 4	Buy now
9	9046407019 Clamp	Buy now
10	9046407020 Clamp	Buy now
11	9046413013 Clamp	Buy now
12	97E9506525 Bolt, hexagon w/w deep recess	Buy now
13	6C58231601 Bracket, ignition coil	Buy now
14	6C58231611 Bracket, ignition coil	Buy now
15	9046406001 Clamp	Buy now

Electrical 1



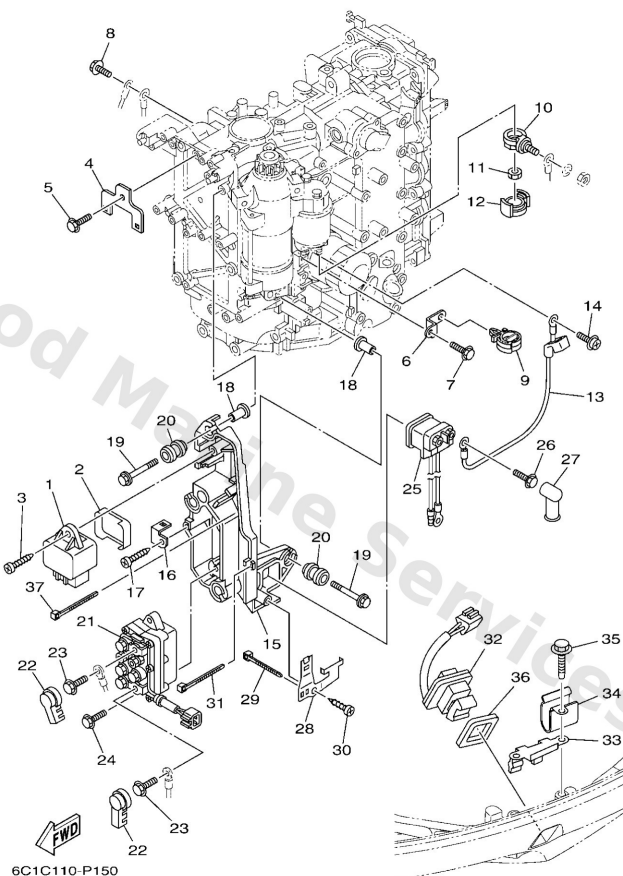
Ref	Part	
16	68V8196010 Rectifier & regulator assembly	Buy now
18	6C58217100 Stay, fuse box	Buy now
20	6C18591A25 Engine control unit assembly	Buy now
20	6C58591A25 Engine control unit assembly	Buy now
21	6C58231701 Damper, ignition coil	Buy now
22	9038706119 Collar	Buy now
23	9011906289 Bolt, with washer	Buy now

Electrical 2



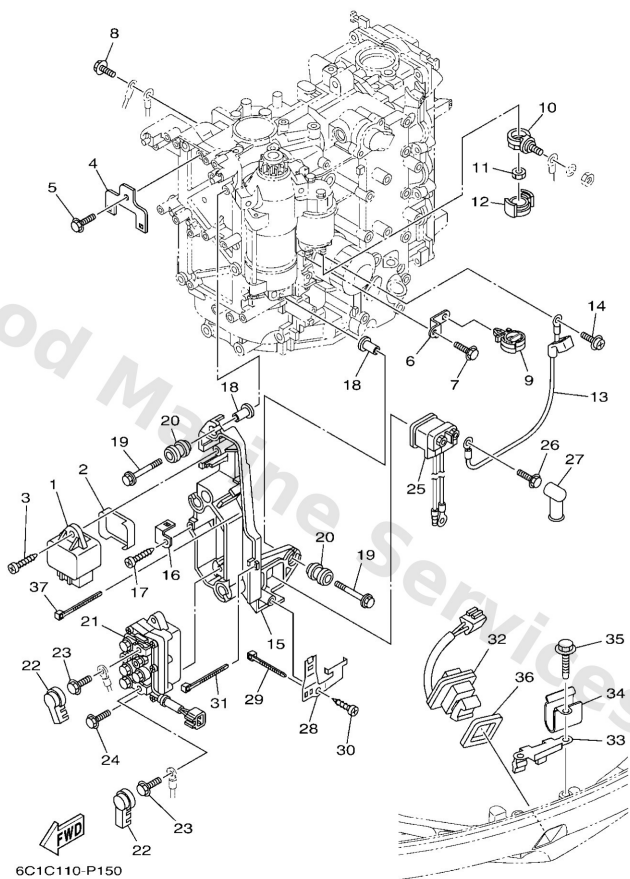
Ref	Part	
1	60E8195000 Relay assembly	Buy now
2	6C58133601 Grommet	Buy now
3	9778060620 Screw, tapping(6k8)	Buy now
4	6C58257V00 Plate, connector	Buy now
5	97E9506514 Bolt, hexagon w/w deep recess	Buy now
6	6C58552510 Cover	Buy now
7	97E9506620 Bolt, hexagon w/w deep recess	Buy now
9	9046412183 Clamp(jn2)	Buy now
10	60V8192500 Terminal	Buy now
11	9017908003 Nut	Buy now
12	68F8258200 Cover, wire harness	Buy now
13	6C58181500 Cord, starter motor	Buy now
14	9015904005 Screw, with washer	Buy now
15	6C58194800 Bracket	Buy now
16	6C58554801 Holder	Buy now

Electrical 2



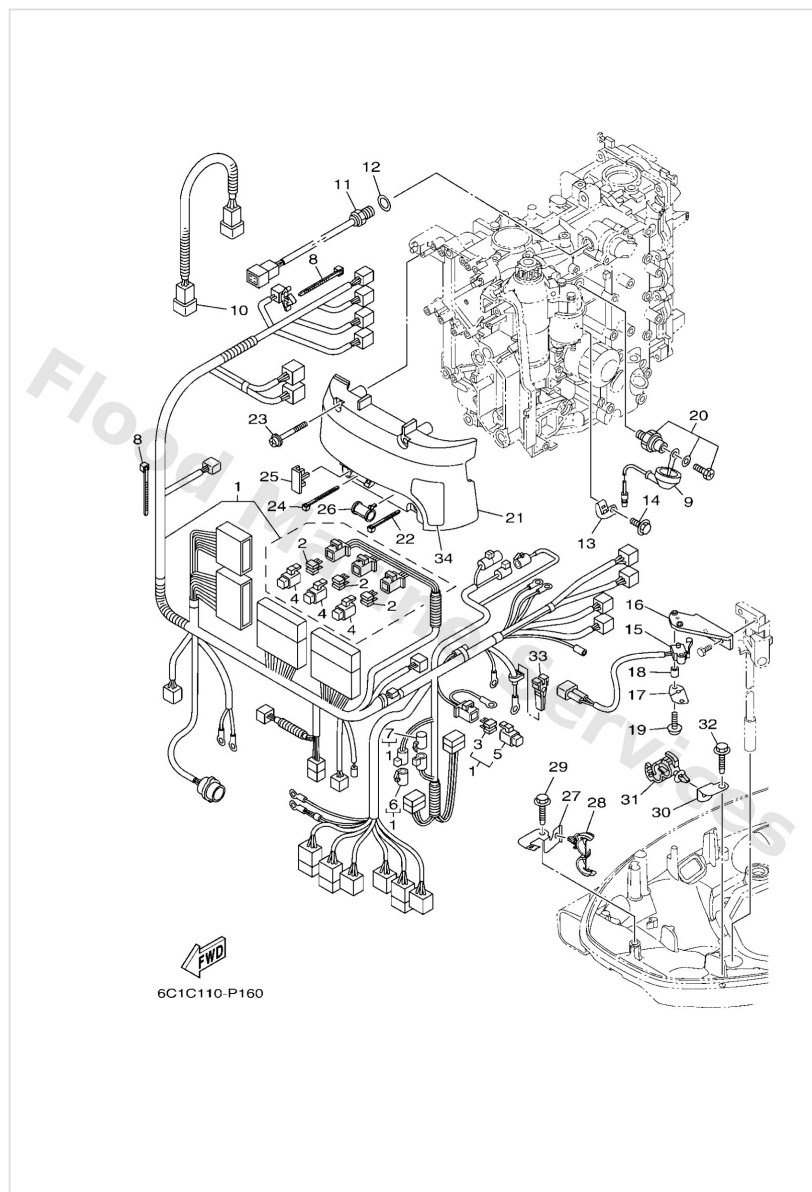
Ref	Part	
18	9038706119 Collar	Buy now
19	9011906289 Bolt, with washer	Buy now
20	6A08231701 Damper, ignition coil	Buy now
21	63P8195000 Relay assembly	Buy now
22	6P28183X00 Cap, terminal	Buy now
23	97E9506610 Bolt, hexagon w/w deep recess	Buy now
24	97E9506520 Bolt, hexagon w/w deep recess	Buy now
25	68V8194A00 Relay	Buy now
27	6G58211900 Cover, lead wire	Buy now
28	6C58195300 Stay, relay	Buy now
29	9046511M10 Clamp	Buy now
31	9046513M97 Clamp	Buy now
32	69J8256301 Trim & tilt switch assembly	Buy now
33	6BG8361400 Bracket	Buy now
34	9046508M89 Clamp	Buy now

Electrical 2



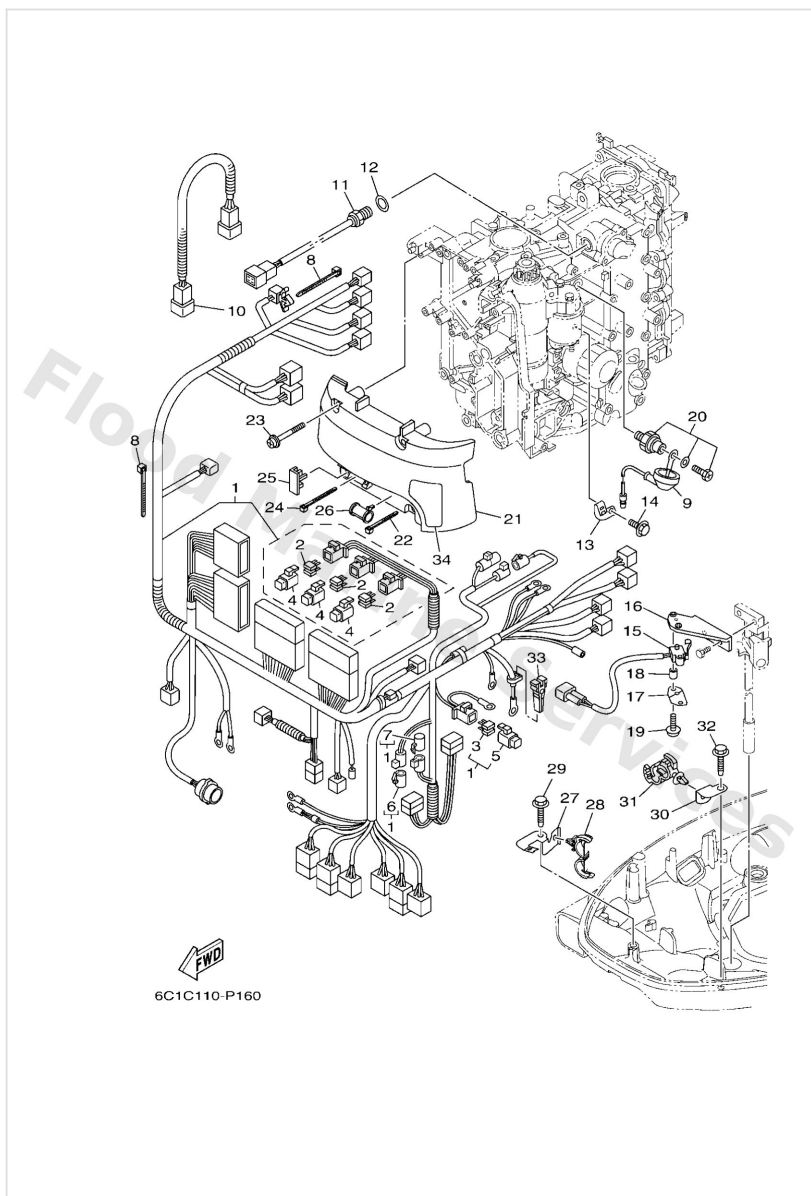
Ref	Part	
35	9010906M86 Bolt	Buy now
36	69J8258701 Gasket	Buy now

Electrical 3



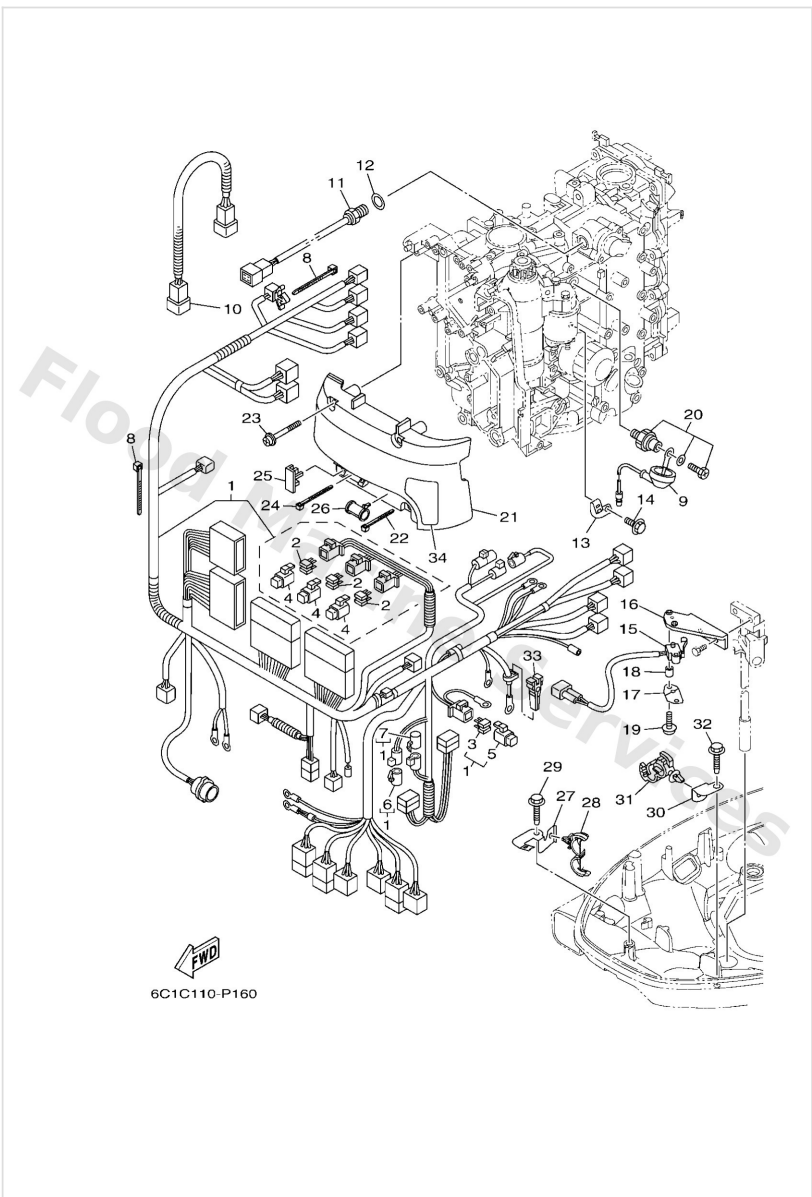
Ref	Part	
1	6C582590D2 Wire harness assembly FOR TILT LIMIT	Buy now
2	67F8215100 Fuse	Buy now
3	67F8215110 Fuse	Buy now
4	67F8215B10 Cap (yellow)	Buy now
5	67F8215B20 Cap (green)	Buy now
6	6DA8258200 Cap 1 (female)	Buy now
7	6DA8258210 Cap 1 (male)	Buy now
8	9046513M11 Clamp (6e5)	Buy now
9	68V8131501 Lead wire assembly	Buy now
10	6C58255300 Extension, wire lead	Buy now
11	6CJ8579000 Thermosensor assembly	Buy now
12	9043014115 Gasket (663)	Buy now
13	6C58238810 Plate	Buy now
14	97E9506514 Bolt, hexagon w/w deep recess	Buy now
15	60V8259F01 Switch assembly	Buy now

Electrical 3



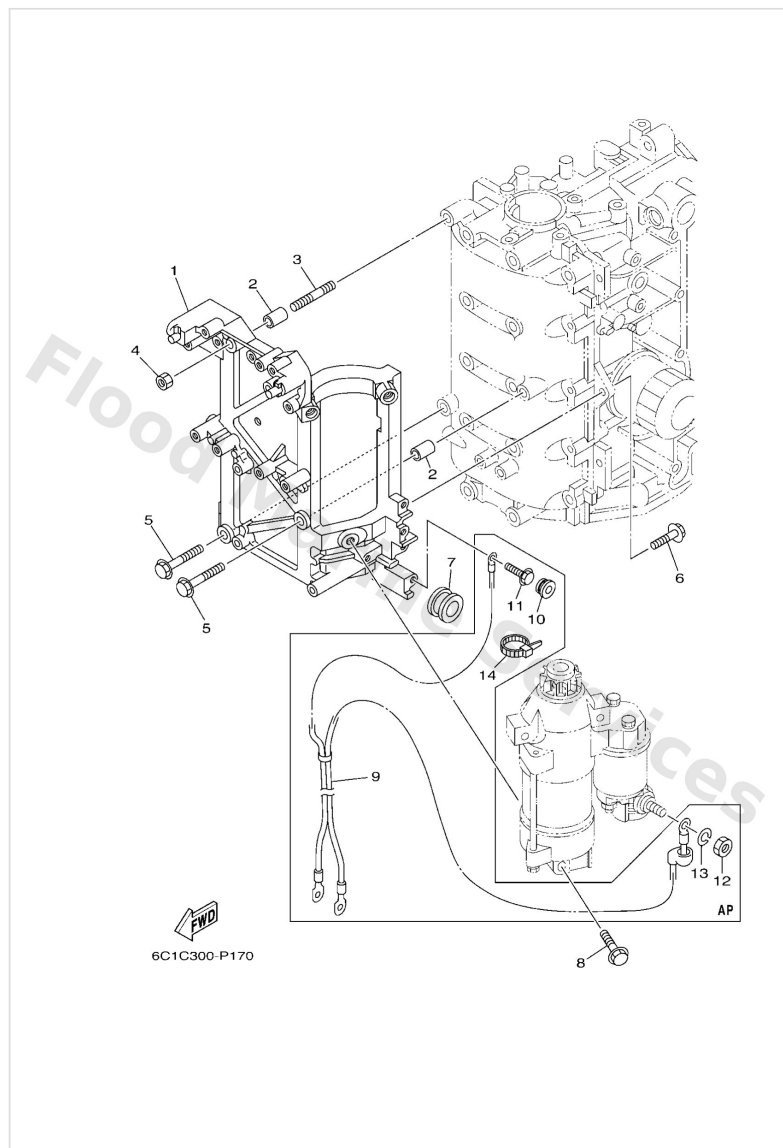
Ref	Part	
16	6CJ8255400 Stay, neutral switch	Buy now
17	61A8258801 Plate	Buy now
18	9038704001 Collar	Buy now
19	9798504116 Screw, with washer(61b)	Buy now
20	64J8250400 Oil pressure switch assembly	Buy now
21	6C58194200 Cover	Buy now
22	9046513M39 Clamp(6e8)	Buy now
23	9015906M14 Screw, with washer(6r3)	Buy now
24	9046513M24 Band, switch cord	Buy now
25	6C58217601 Damper	Buy now
26	6C58252R00 Damper	Buy now
27	6BG4281101 Stay	Buy now
28	9046418205 Clamp(4tr)	Buy now
29	9010906M86 Bolt	Buy now
30	63P4275600 Stay, clamp	Buy now

Electrical 3



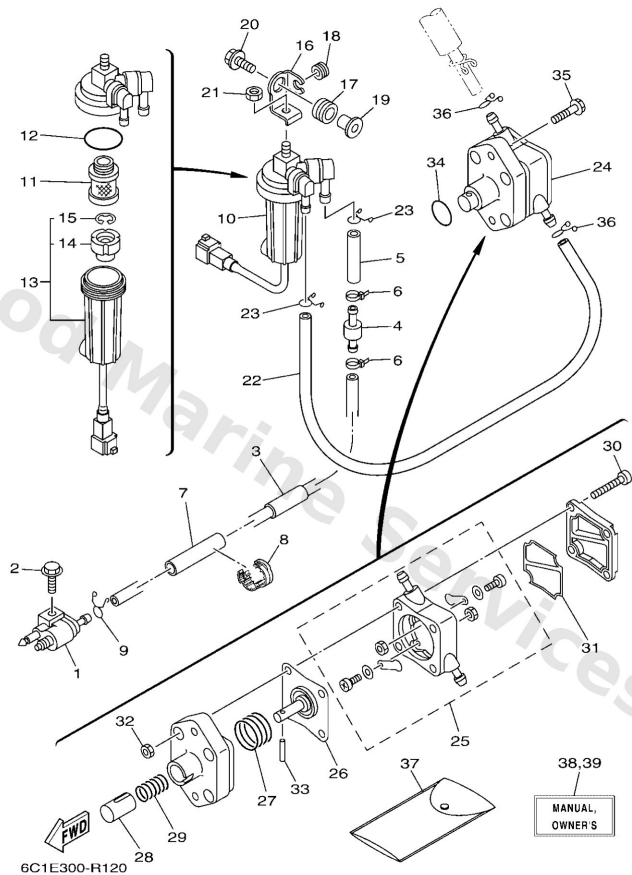
Ref	Part	
31	9046412183 Clamp(jn2)	Buy now
33	67F2812A00 Puller, fuse	Buy now
34	6C58191900 Graphic, regulator	Buy now

Electrical 4



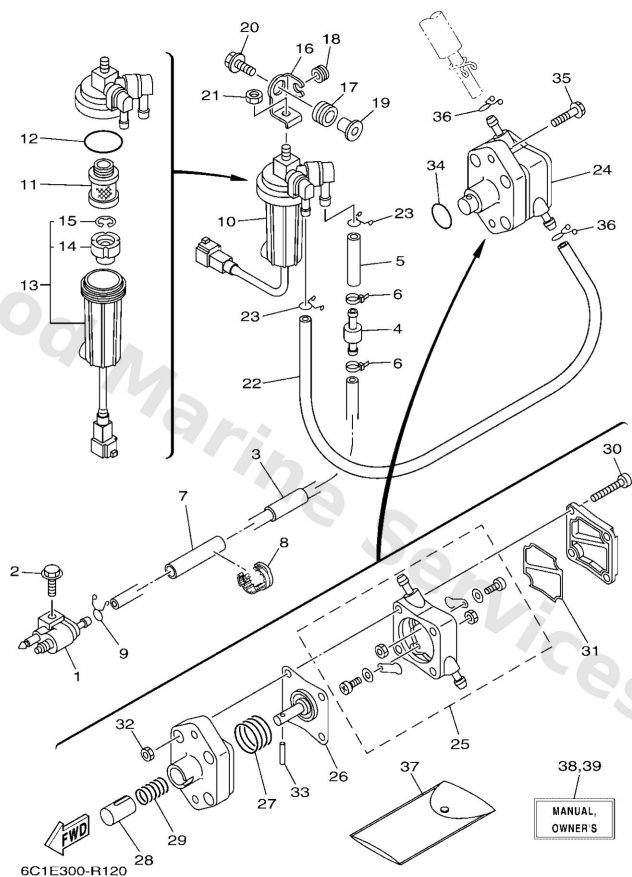
Ref	Part	
1	6C58182200 Bracket, starting motor	Buy now
2	9953010114 Pin, dowel(3vd)	Buy now
3	9568008330 Bolt, stud	Buy now
4	9538008600 Nut (661)	Buy now
5	97E9508535 Bolt, hexagon w/w deep recess	Buy now
6	97E9508525 Bolt, hexagon w/w deep recess	Buy now
7	9048024003 Grommet	Buy now
8	9751308545 Bolt, with washer	Buy now
9	6C58210502 Battery cable AP	Buy now
10	9048012072 Grommet(53y) AP	Buy now
11	97E9506620 Bolt, hexagon w/w deep recess AP	Buy now
12	9533308600 Nut(612) AP	Buy now
13	9290308100 Ybs67-8 washer, spring AP	Buy now
14	9046513M18 Clamp AP	Buy now

Fuel



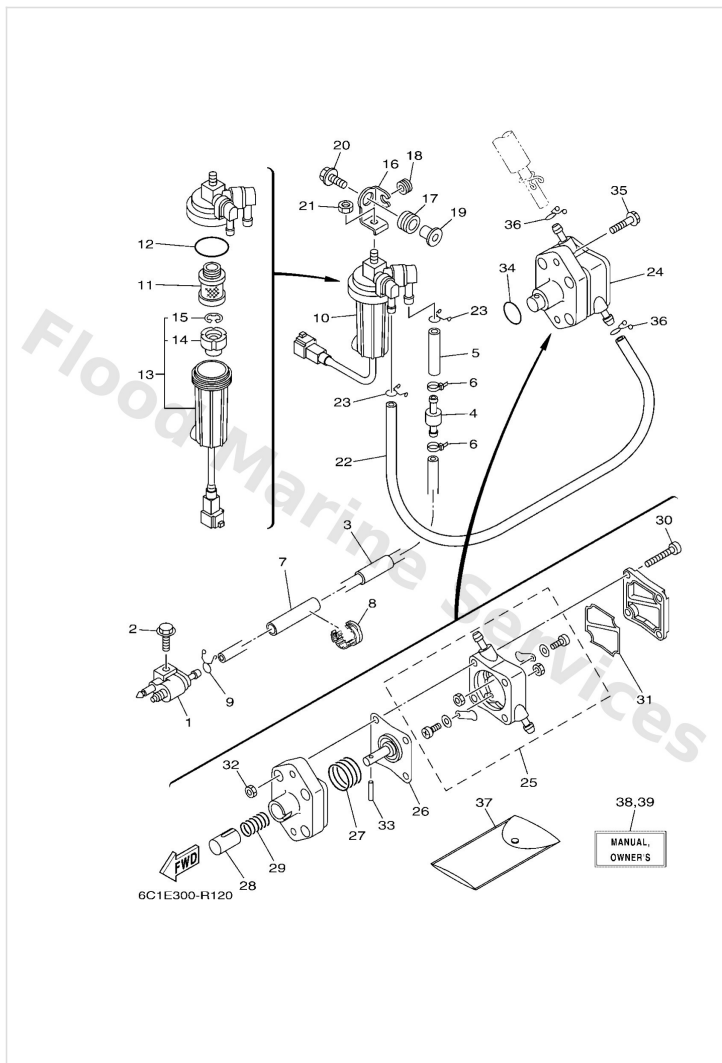
Ref	Part	
1	6G12430410 Fuel pipe joint comp. 1	Buy now
2	97E9506525 Bolt, hexagon w/w deep recess	Buy now
3	6C52431310 Pipe 3	Buy now
4	67F2437700 Pipe, joint 3	Buy now
5	9044513M02 Hose (I90)	Buy now
6	9046511M10 Clamp	Buy now
7	9044613M11 Hose(6n6)	Buy now
8	9046413227 Clamp	Buy now
9	9046709M17 Clip(6k8)	Buy now
10	6D82456001 Filter assembly	Buy now
11	6D82456300 Element, filter (with tag)	Buy now
12	6D82456400 Gasket	Buy now
13	6D82456200 Cup, filter (with tag)	Buy now
14	6D82446900 Float, water level	Buy now
15	6D82451900 Clip	Buy now

Fuel



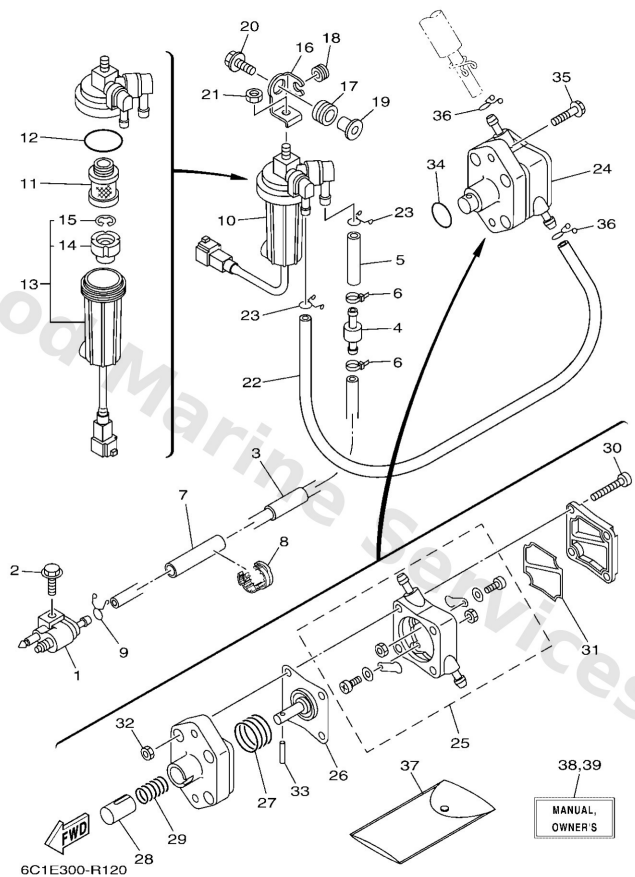
Ref	Part	
16	6C52456611 Bracket, filter	Buy now
17	9048016013 Grommet	Buy now
18	9048010M58 Grommet(6ta)	Buy now
19	9038708095 Collar	Buy now
20	9011908148 Bolt, with washer	Buy now
21	9538008600 Nut (661)	Buy now
22	9044513M36 Hose (I350)	Buy now
23	9046710M04 Clip, pipe 1 (6e9)	Buy now
24	6C52441001 Fuel pump assembly	Buy now
25	6C52441500 Body 4	Buy now
26	62Y2441103 Diaphragm	Buy now
27	62Y2442300 Spring, diaphragm	Buy now
28	62Y1313100 Plunger	Buy now
29	62Y2445400 Spring	Buy now
30	62Y2444401 Screw	Buy now

Fuel



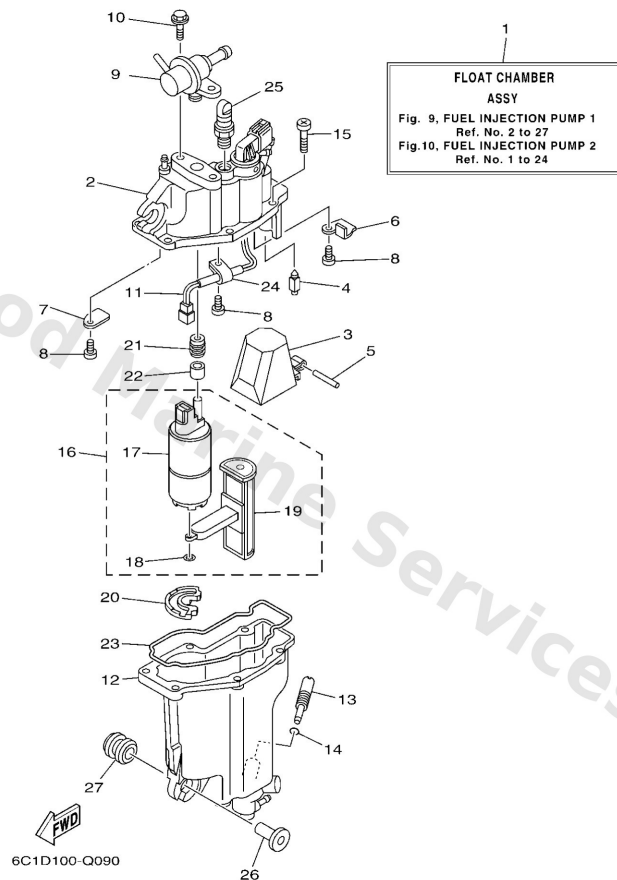
Ref	Part	
31	6C52447101 Diaphragm	Buy now
32	9538005600 Nut, hexagon (663)	Buy now
33	62Y2437401 Pin	Buy now
34	9321024M79 O-ring	Buy now
35	97E9506530 Bolt, hexagon w/w deep recess	Buy now
37	6C52810001 Tool kit AP	Buy now
38	6C1281997ND0 Manual,Owner's UR (NL)	Buy now
38	6C1281997NE0 Manual,Owner's UR (E)	Buy now
38	6C1281997NF0 Manual,Owner's UR (F)	Buy now
38	6C1281997NG0 Manual,Owner's UR (D)	Buy now
38	6C1281997NH0 Manual,Owner's UR (I)	Buy now
38	6C1281997NS0 Manual,Owner's UR (ES)	Buy now
39	6C1281998NK0 Manual,Owner's UR (DK)	Buy now
39	6C1281998NL0 Manual,Owner's UR (SF)	Buy now
39	6C1281998NM0 Manual,Owner's UR (S)	Buy now

Fuel



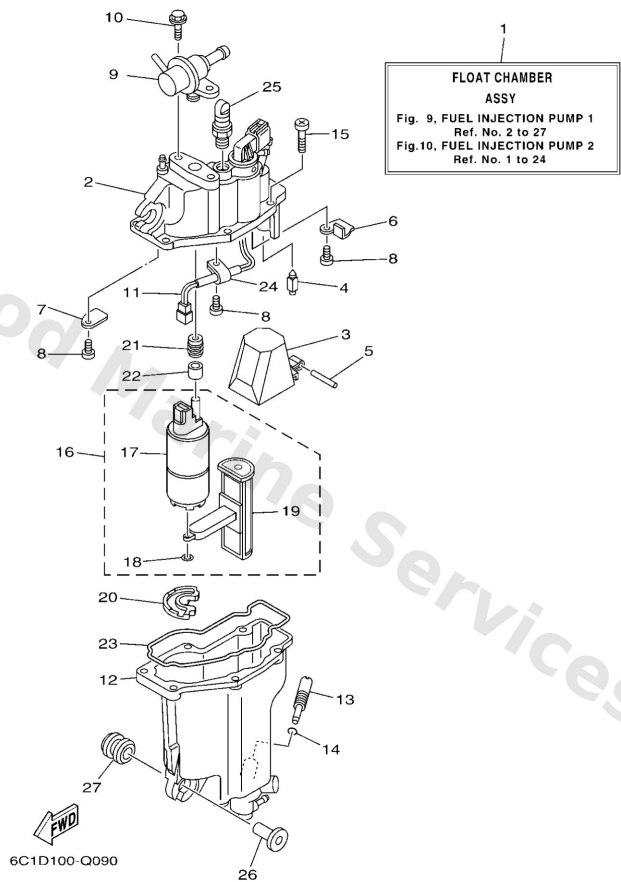
Ref	Part	
39	6C1281998NN0 Manual,Owner's UR (N)	Buy now
39	6C1281998NP0 Manual,Owner's UR (P)	Buy now
39	6C1281998NR0 Manual,Owner's UR (GR)	Buy now

Fuel Injection Pump 1



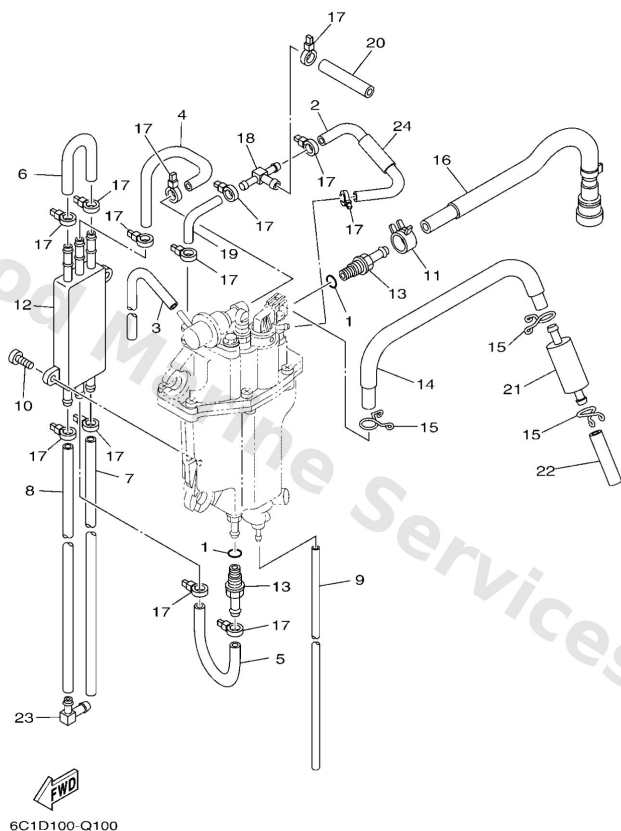
Ref	Part	
1	6C51418004 Float chamber assembly	Buy now
2	6C51418220 Cover, float chamber	Buy now
3	6C51498500 Float	Buy now
4	6C51454610 Valve, needle	Buy now
5	6C51438600 Pin, float	Buy now
6	6C52441R10 Plate, baffle 1	Buy now
7	6C52441T10 Plate, baffle 2	Buy now
8	6C52445300 Screw	Buy now
9	6C51390602 Regulator, pressure	Buy now
10	6C52459200 Bolt	Buy now
11	6C58722600 Wire harness assembly	Buy now
12	6C51496020 Body assembly	Buy now
13	6C51419100 Plug, drain	Buy now
14	6C51439700 O-ring	Buy now
15	6C51456700 Screw	Buy now

Fuel Injection Pump 1



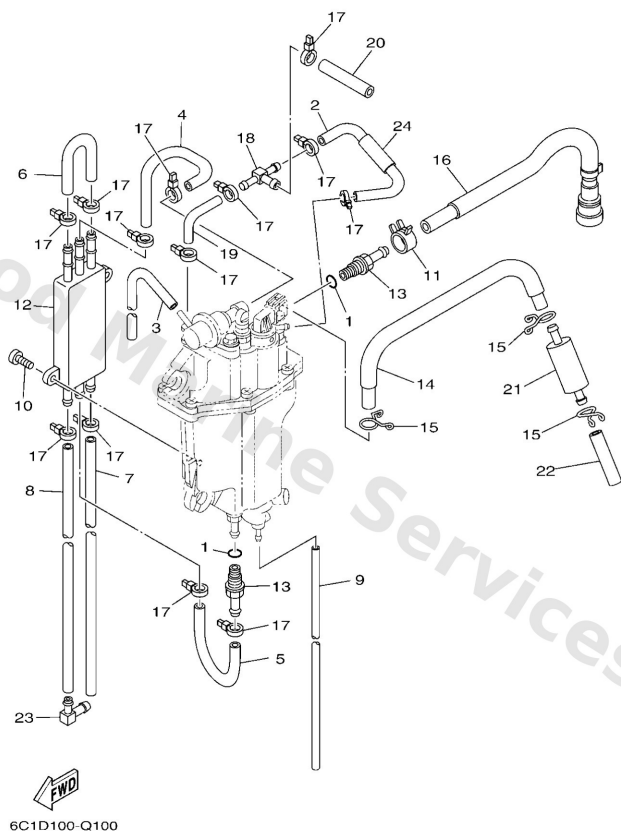
Ref	Part	
16	6C51391010 Fuel pump assembly	Buy now
17	6C51390700 Fuel pump comp.	Buy now
18	6C51412710 Clip	Buy now
19	6C51391500 Filter	Buy now
20	6C51359301 Damper	Buy now
21	6C51378100 Damper, pump	Buy now
22	6C51371600 Collar	Buy now
23	6C51498410 Gasket, float chamber	Buy now
24	6C52133710 Clamp, cable	Buy now
25	6C51422500 Cap	Buy now
26	9038706M69 Collar (688)	Buy now
27	9048009M12 Grommet (6a0)	Buy now

Fuel Injection Pump 2



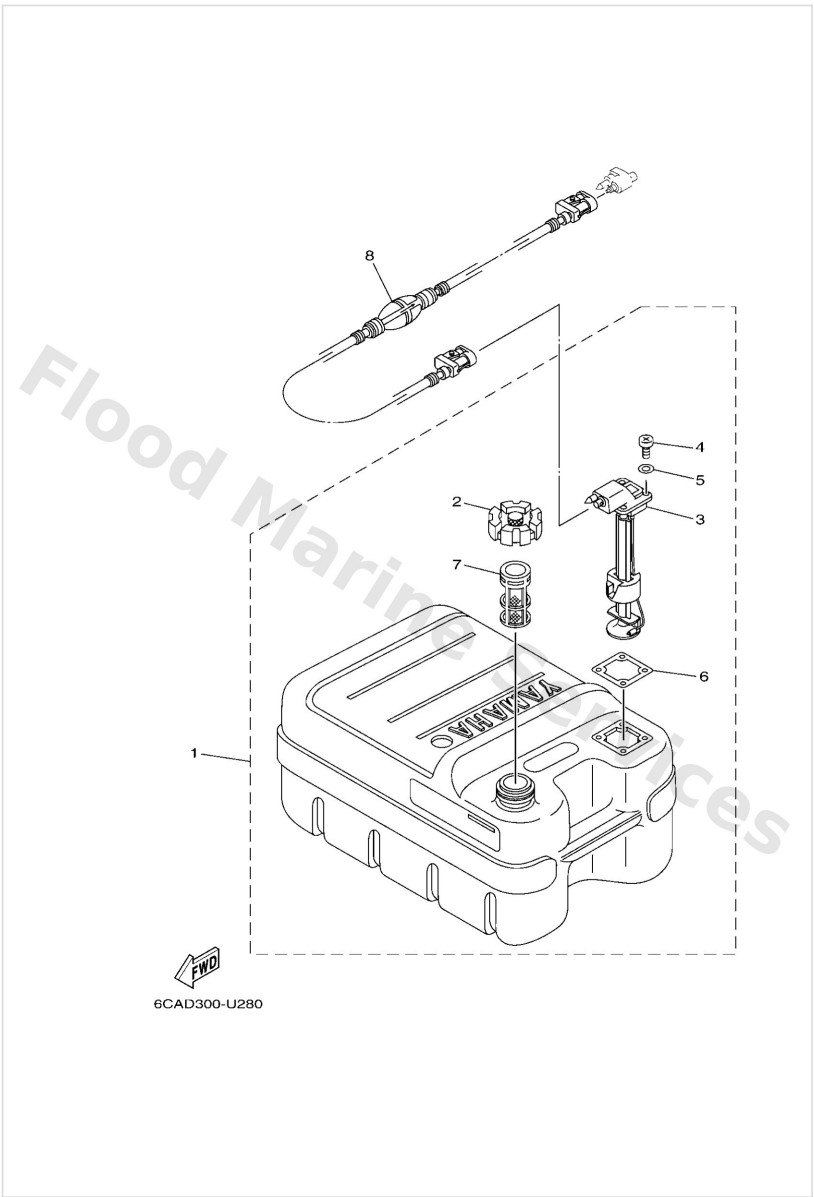
Ref	Part	
1	6C51373900 O-ring	Buy now
2	6C51354600 Hose 2	Buy now
3	6C51354200 Hose, vacuum sensing 1	Buy now
4	6C52432100 Pipe 10	Buy now
5	6C52432200 Pipe 11	Buy now
6	6BG2432300 Pipe 12	Buy now
7	6CJ2432400 Pipe 13	Buy now
8	6CJ2432500 Pipe 14	Buy now
9	6BG1414900 Pipe	Buy now
10	6C52444400 Screw	Buy now
11	6C51357700 Clip	Buy now
12	6C52184101 Cooler	Buy now
13	6C51425100 Nipple	Buy now
14	6C51414800 Pipe	Buy now
15	6C52438700 Clip	Buy now

Fuel Injection Pump 2



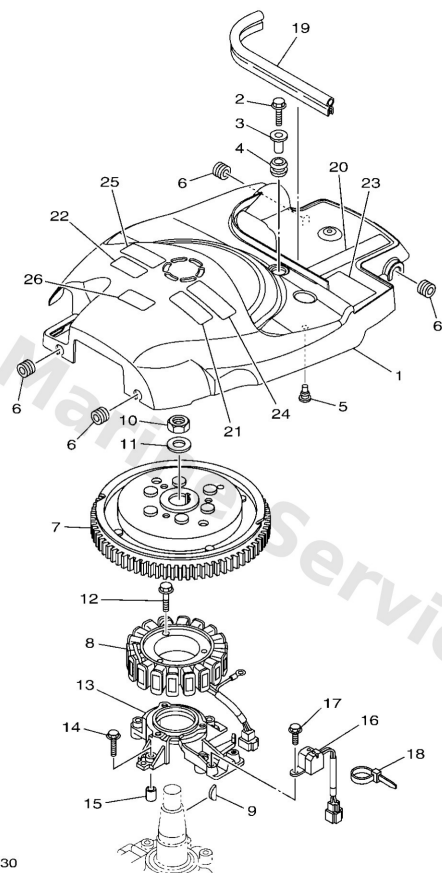
Ref	Part	
16	6C51397400 Pipe, fuel 4	Buy now
17	9046511M10 Clamp	Buy now
18	6C52437900 Pipe, joint 4	Buy now
19	6C51354500 Hose 1	Buy now
20	6C51354700 Hose 3	Buy now
21	6C52425101 Strainer 1	Buy now
22	6C52451B00 Hose, fuel inlet	Buy now
23	6C51410F00 Connector	Buy now
24	6C51354800 Hose, air 4	Buy now

Fuel Tank



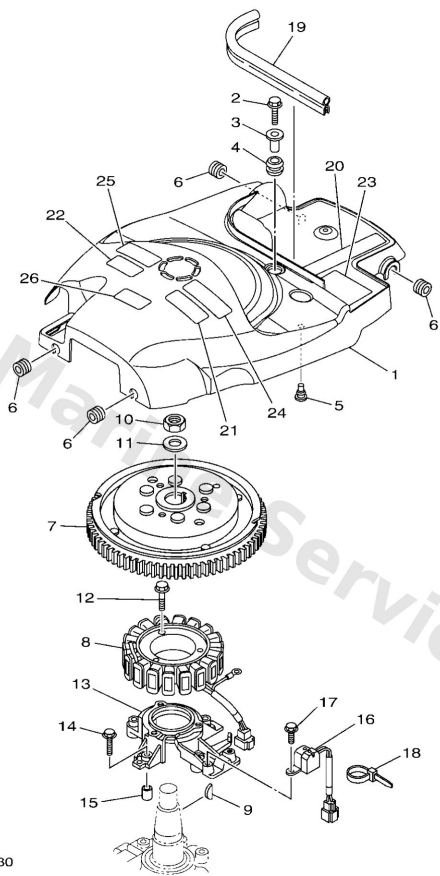
Ref	Part	
1	6YJ2420131 Fuel tank assembly AP	Buy now
2	6YJ2461001 Cap assembly	Buy now
3	6Y12426030 Fuel meter assembly WITH INDICATOR	Buy now
4	9015705M19 Screw, pan head	Buy now
5	6Y12432900 Seal	Buy now
6	6Y12426801 Gasket, fuel meter	Buy now
7	6YJ2416700 Strainer	Buy now
8	6YL2430654 Fuel pipe comp. 1 AP	Buy now

Generator



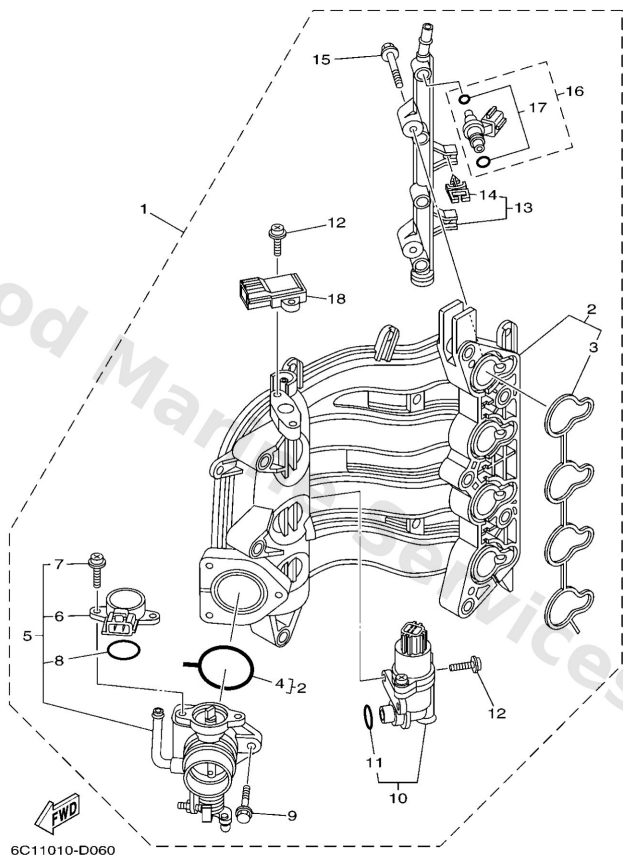
Ref	Part	
1	6C58133711 Cover, flywheel	Buy now
2	95D9506020 Bolt, flange deep recess	Buy now
3	9038706285 Collar	Buy now
4	9048015M31 Grommet (6g1)	Buy now
5	9048006M19 Grommet (6e3)	Buy now
6	9048012314 Grommet(3aa)	Buy now
7	6C58145000 Rotor assembly	Buy now
8	6C58141001 Stator assembly	Buy now
9	6H41154500 Key, woodruff	Buy now
10	9017020137 Nut, hexagon(663)	Buy now
11	9020121M18 Washer, plate (663)	Buy now
12	9502306030 Bolt, flange(4as)	Buy now
13	6C58556100 Base, magneto	Buy now
15	9953008012 Pin, dowel(6g8)	Buy now
16	62Y8558000 Coil, pulser	Buy now

Generator



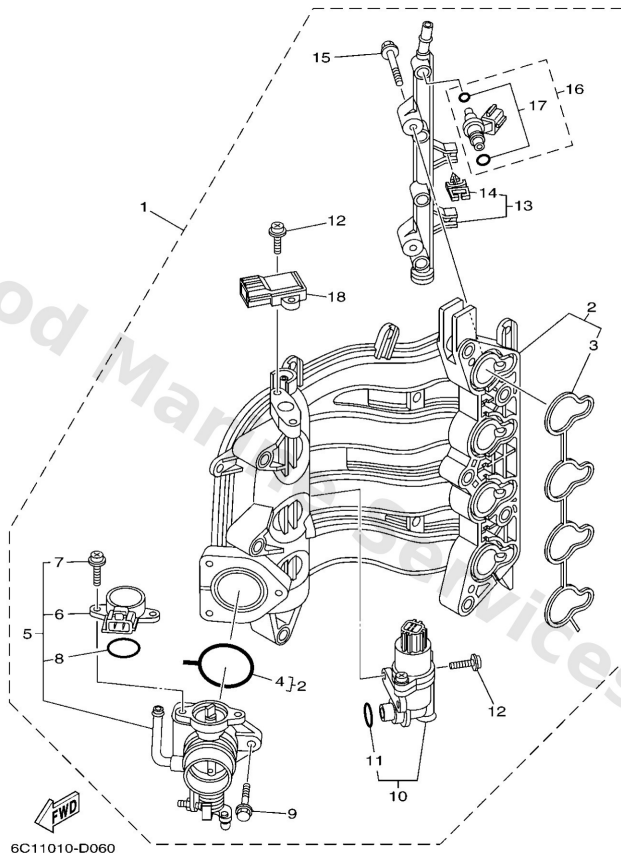
Ref	Part	
17	9759505512 Bolt, hexagon	Buy now
18	9046513M97 Clamp	Buy now
19	6CB4261700 Damper, form	Buy now
20	6C51343764 Mark, caution	Buy now
21	6EE8199540 Label, warning	Buy now
22	6EE8199550 Label, warning	Buy now
23	62Y8362600 Mark. 6	Buy now
24	6EE8199440 Label, safety	Buy now
25	6EE8199450 Label, safety	Buy now
26	6AG8199600 Mark	Buy now

Intake 1



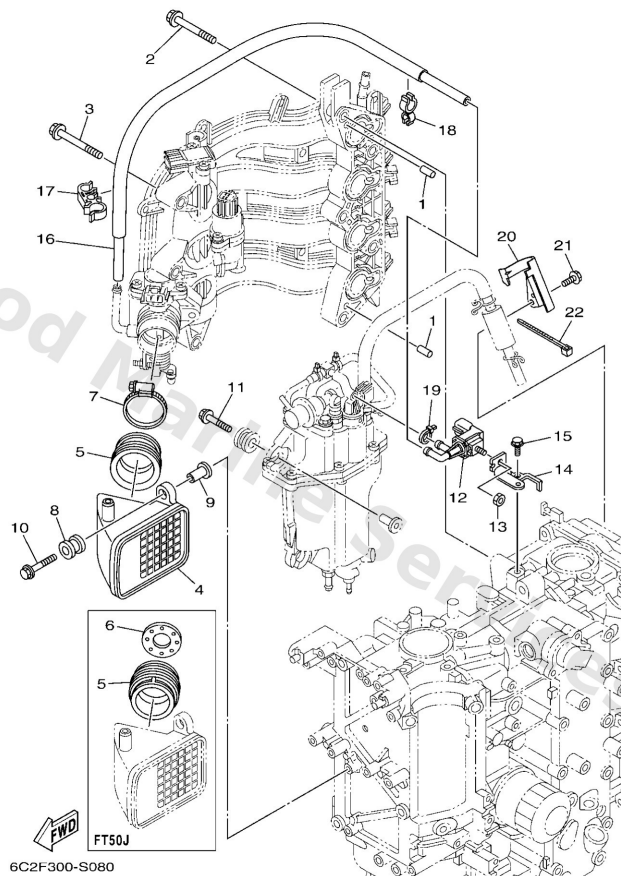
Ref	Part	
1	6C51420003 Intake assembly	Buy now
2	6C51364101 Manifold, intake 1	Buy now
3	6C51364500 Gasket, manifold 1	Buy now
4	6C51355700 Gasket	Buy now
5	6C51375000 Throttle body assembly	Buy now
6	6C58588500 Throttle sensor assembly	Buy now
7	6C58114500 Screw 1	Buy now
8	6C58182L00 O-ring 1	Buy now
9	6C51449600 Bolt	Buy now
10	6C51310503 Control valve assembly	Buy now
11	6C51319C00 O-ring	Buy now
12	6C58114610 Screw 2	Buy now
13	6C51316100 Pipe, delivery 1	Buy now
14	9046407M56 Clamp	Buy now
15	6C51444600 Bolt	Buy now

Intake 1



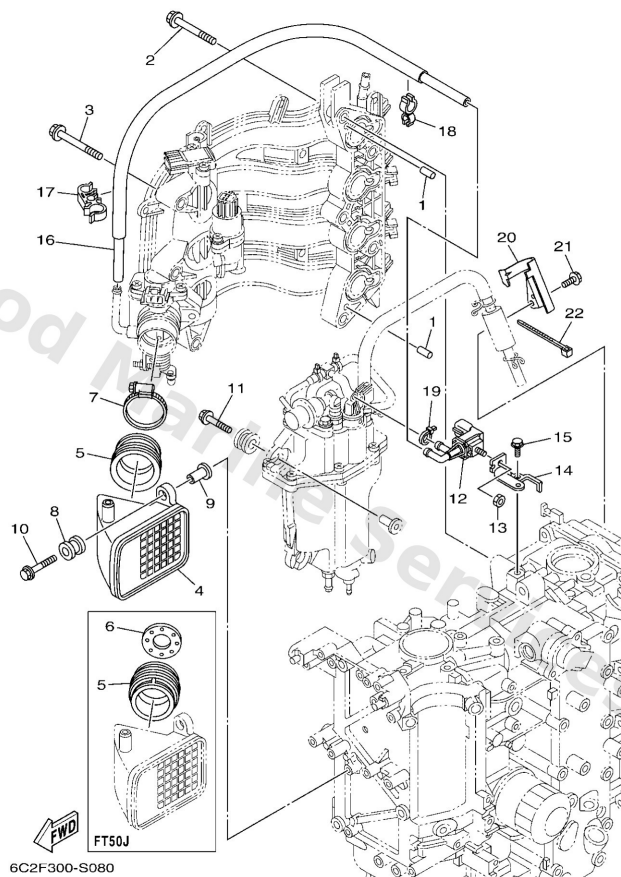
Ref	Part	
16	6C51376100 Injector assembly	Buy now
17	6C51410B00 Packing kit	Buy now
18	68F8368800 Sensor assembly	Buy now

Intake 2



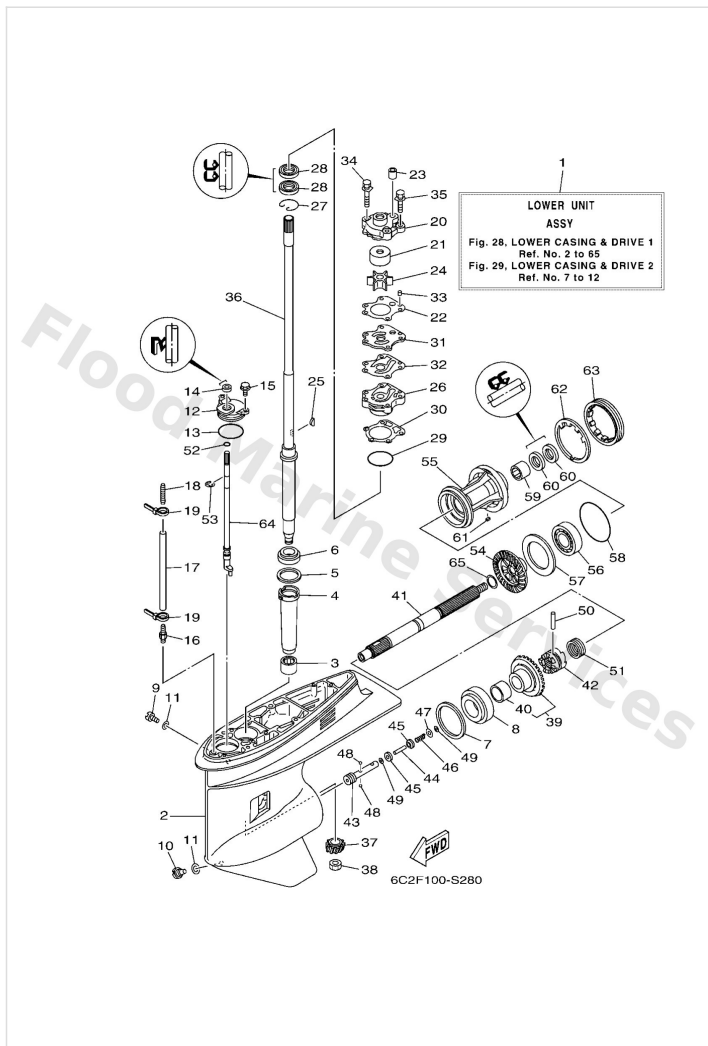
Ref	Part	
1	9360812M05 Pin, dowel b (6e5)	Buy now
2	9011908190 Bolt, with washer	Buy now
3	9011906304 Bolt, with washer	Buy now
4	6C51444010 Silencer assembly, intake	Buy now
5	6C11445302 Joint, air cleaner 1	Buy now
5	6C51445302 Joint, air cleaner 1	Buy now
6	6C11447700 Plate	Buy now
7	9045050001 Hose Clamp assembly	Buy now
8	6A08231701 Damper, ignition coil	Buy now
9	9038706119 Collar	Buy now
10	9011906297 Bolt, with washer	Buy now
11	9011906291 Bolt, with washer	Buy now
12	6C58612000 Solenoid valve assembly	Buy now
13	9538006600 Nut(661)	Buy now
14	6BG8611210 Stay, solenoid	Buy now

Intake 2



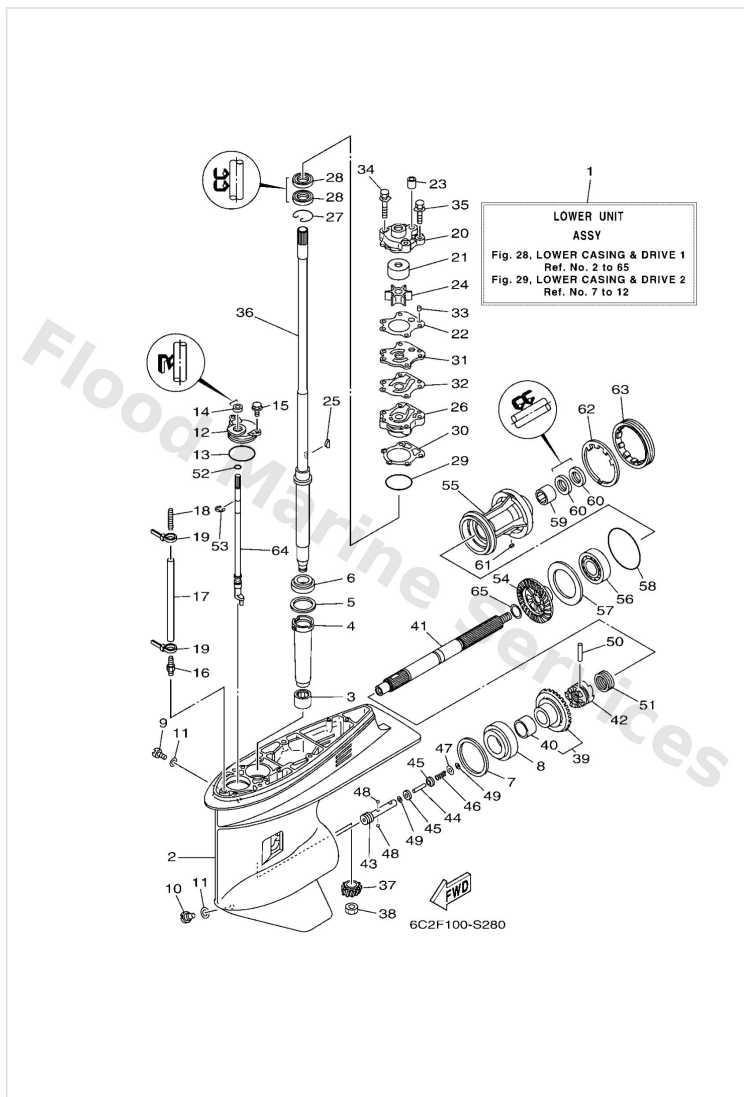
Ref	Part	
15	97E9506516 Bolt, hexagon w/w deep recess	Buy now
16	6C51257600 Hose 1	Buy now
17	9046415008 Clamp	Buy now
18	9046412006 Clamp	Buy now
19	9046511M10 Clamp	Buy now
20	6C51342801 Bracket, strainer 1	Buy now
22	9046513M18 Clamp	Buy now

Lower Casing & Drive 1



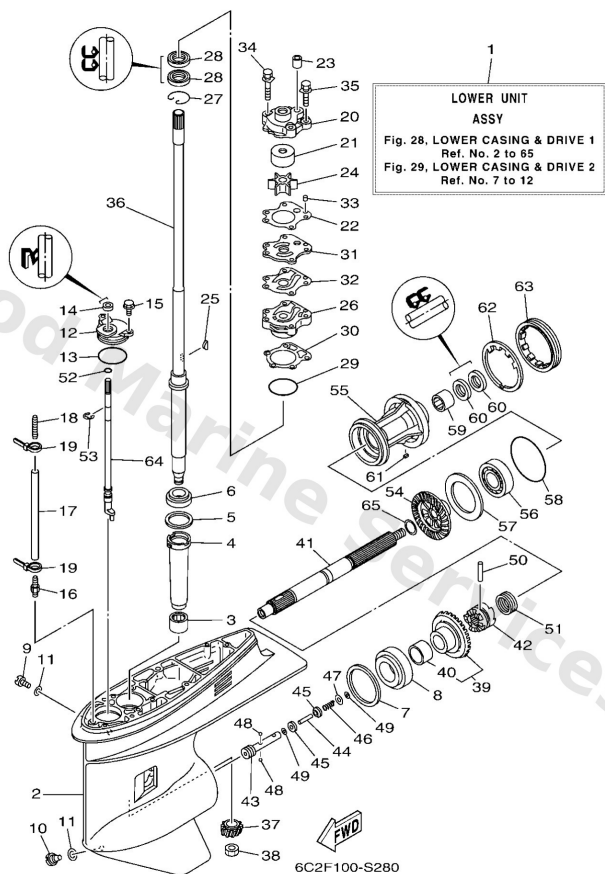
Ref	Part	
1	68S45300348D Lower unit assembly L(20.9")	Buy now
1	68S45300448D Lower unit assembly X(25.4")	Buy now
2	67F45301008D Casing, lower	Buy now
3	9331552563 Bearing	Buy now
4	6884553601 Sleeve, drive shaft	Buy now
5	6884558701 Shim (t:0.10mm) UR	Buy now
5	6884558710 Shim (t:0.12mm) UR	Buy now
5	6884558720 Shim (t:0.15mm) UR	Buy now
5	6884558730 Shim (t:0.18mm) UR	Buy now
5	6884558740 Shim (t:0.30mm) UR	Buy now
5	6884558750 Shim (t:0.40mm) UR	Buy now
5	6884558760 Shim (t:0.50mm) UR	Buy now
6	93332000U3 Brg,tapered roller 50mm (688)	Buy now
7	6884556701 Shim (t:0.10mm) UR	Buy now
7	6884556710 Shim (t:0.12mm) UR	Buy now

Lower Casing & Drive 1



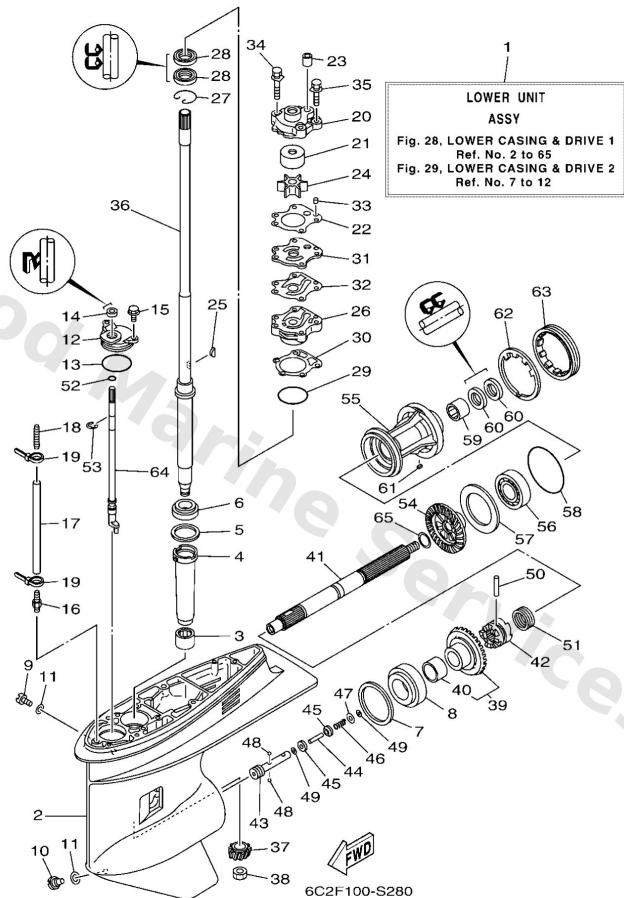
Ref	Part	
7	6884556720 Shim (t:0.15mm) UR	Buy now
7	6884556730 Shim (t:0.18mm) UR	Buy now
7	6884556740 Shim (t:0.30mm) UR	Buy now
7	6884556750 Shim (t:0.40mm) UR	Buy now
7	6884556760 Shim (t:0.50mm) UR	Buy now
8	9333200095 Bearing	Buy now
9	9034008002 Plug, straight screw	Buy now
10	6884534110 Plug, drain	Buy now
11	9043008003 Gasket	Buy now
12	6884532100 Plate	Buy now
13	9321049046 O-ring (620)	Buy now
14	9310609014 Oil seal	Buy now
15	97E9506516 Bolt, hexagon w/w deep recess	Buy now
16	6E54537800 Nipple, hose	Buy now
17	9044507M31 Hose (I200) X(25.4")	Buy now

Lower Casing & Drive 1



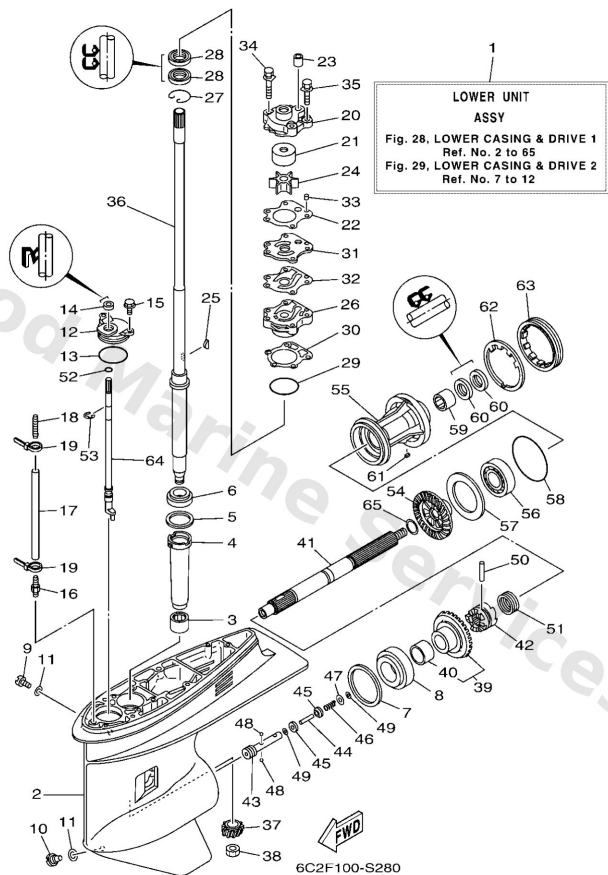
Ref	Part	
17	9044507ME8 Hose (I250) L(20.9")	Buy now
18	6E58355810 End, nipple	Buy now
19	9046511M10 Clamp	Buy now
20	6H34431100 Housing, water pump 1	Buy now
21	6634432200 Insert, cartridge	Buy now
22	6H344315A0 Gasket,water pump 1	Buy now
23	6634436601 Damper, water seal 2	Buy now
24	6H34435200 Impellar	Buy now
25	9028003M03 Key, woodruff (697)	Buy now
26	6H34434101CA Housing, water pump	Buy now
27	9345040165 Circlip	Buy now
28	9310123070 Oil seal (663)	Buy now
29	9321046044 O-ring	Buy now
30	68844316A0 Gasket,water pump 2	Buy now
31	6H34432300 Outer plate, cartridge	Buy now

Lower Casing & Drive 1



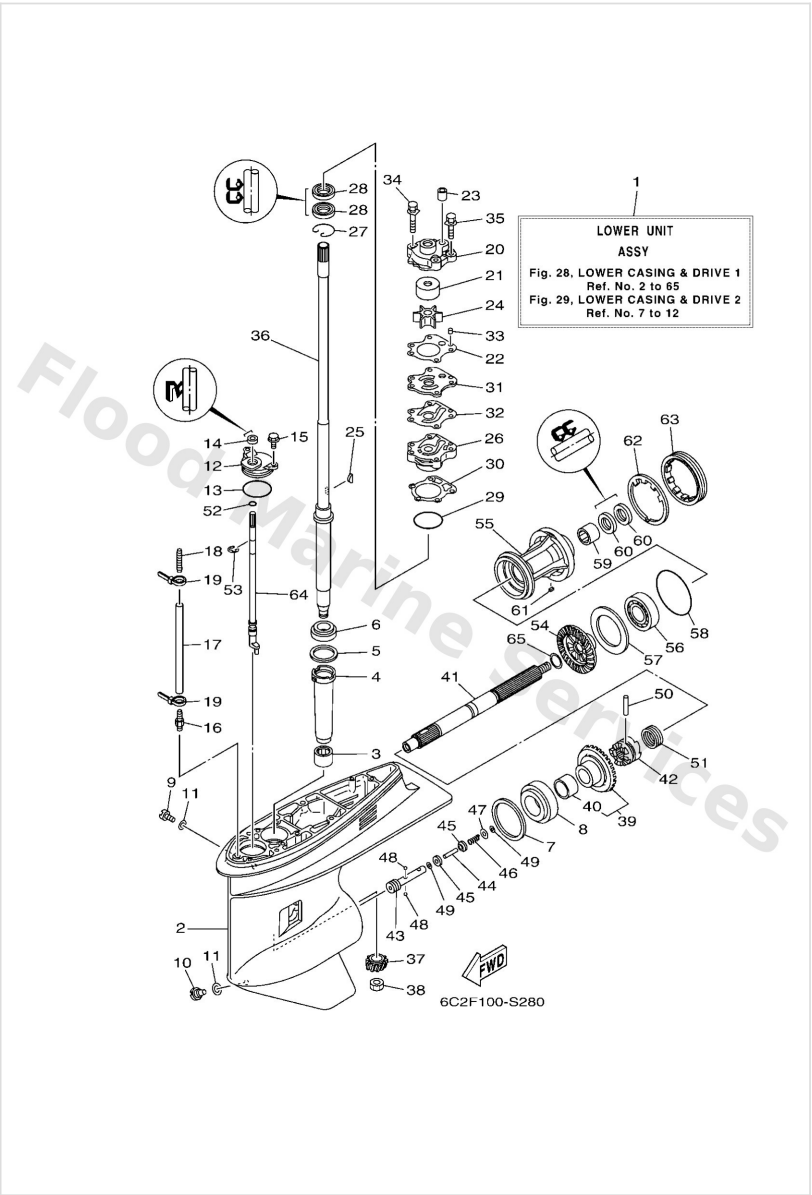
Ref	Part	
32	6H344324A0 Gasket,cartridge Out,plate	Buy now
33	9360410M03 Pin, dowel (688)	Buy now
34	9011908194 Bolt, with washer	Buy now
35	9011908191 Bolt, with washer	Buy now
36	64J4550130 Drive shaft comp. (l, d: 18mm) L(20.9")	Buy now
36	64J4550140 Drive shaft comp. (x, d: 18mm) X(25.4")	Buy now
37	6K54555100 Pinion	Buy now
38	9017016M01 Nut, hexagon (688)	Buy now
39	68S4556000 Gear	Buy now
40	93317322V0 Bearing	Buy now
41	67F4561101 Shaft, propeller	Buy now
42	6D84563100 Clutch, dog	Buy now
43	67F4563400 Slide, shift	Buy now
44	6H14566800 Shaft, free 1	Buy now
45	6H14563500 Plunger, shift	Buy now

Lower Casing & Drive 1



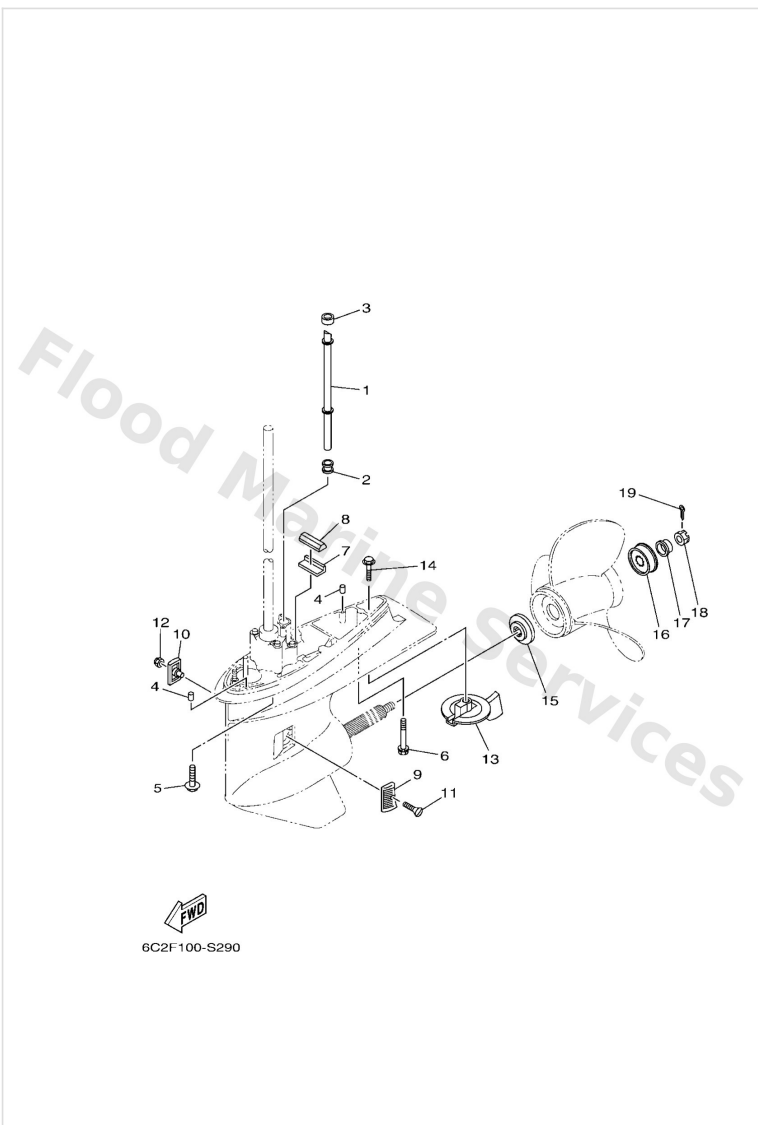
Ref	Part	
46	9050112M48 Spring (6h1)	Buy now
47	9020103313 Washer, plate 8077743700	Buy now
48	9350316003 Ball	Buy now
49	9018302M03 Nut, spring (6h1)	Buy now
50	9025007M02 Pin, straight (688)	Buy now
51	6884563300 Ping, cross pin	Buy now
52	9321007003 O-ring (11m)	Buy now
53	9900108600 Circlip(2r6)	Buy now
54	68S4557100 Gear	Buy now
55	67F4533100CA Housing, bearing	Buy now
56	93306207U0 Brg,r-b 6207 72mm 280g (688)	Buy now
57	67F4557600 Washer, thrust 2	Buy now
58	9321086M39 O-ring (6e5)	Buy now
59	93317325U0 Brg,needle	Buy now
60	9310125M03 Oil seal	Buy now

Lower Casing & Drive 1



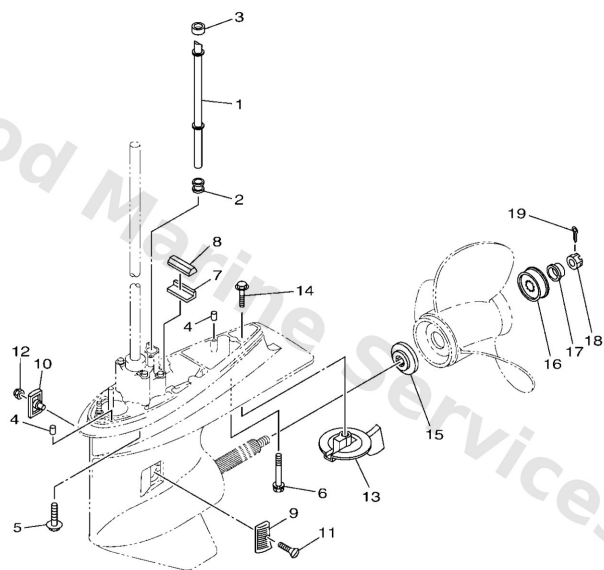
Ref	Part	
61	9028204010 Key, strait(663)	Buy now
62	6884538302 Washer, claw	Buy now
63	6884538402 Nut	Buy now
64	64J4415001 Shift cam assembly	Buy now
65	9020125M05 Washer, plate	Buy now

Lower Casing & Drive 2



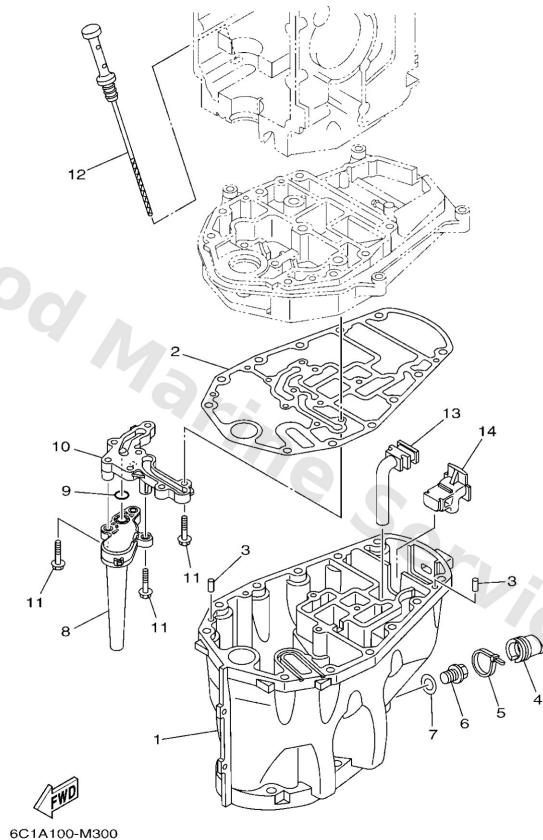
Ref	Part	
1	6C54436100 Tube, water 1 L(20.9")	Buy now
1	6C54436110 Tube, water 1 X(25.4")	Buy now
2	6634436701 Damper, water seal 3	Buy now
3	6634436601 Damper, water seal 2	Buy now
4	9360612019 Pin, dowel (614)	Buy now
5	9011910068 Bolt, with washer L(20.9")	Buy now
6	9011908195 Bolt, with washer L(20.9")	Buy now
7	6634537600 Guide, seal damper	Buy now
8	6884537500 Damper, seal 2	Buy now
9	6H14521400 Cover, water inlet	Buy now
10	6H14521500 Cover, water inlet	Buy now
11	9015105M00 Screw, countersunk(692)	Buy now
12	9018505002 Nut nylon (sus)(ex4)	Buy now
13	67F4537100 Tab-trim	Buy now
14	9010510M67 Bolt, hexagon (663)	Buy now

Lower Casing & Drive 2



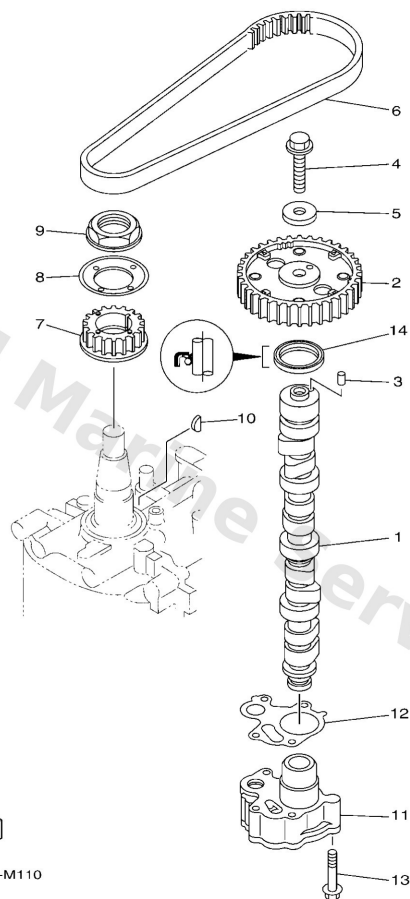
Ref	Part	
15	6884598701 Spacer	Buy now
16	67F4599700 Spacer 2	Buy now
17	9038925M00 Bush	Buy now
18	9017116011 Nut, castle (663)	Buy now
19	9149030025 Pin cotter	Buy now

Oil Pan



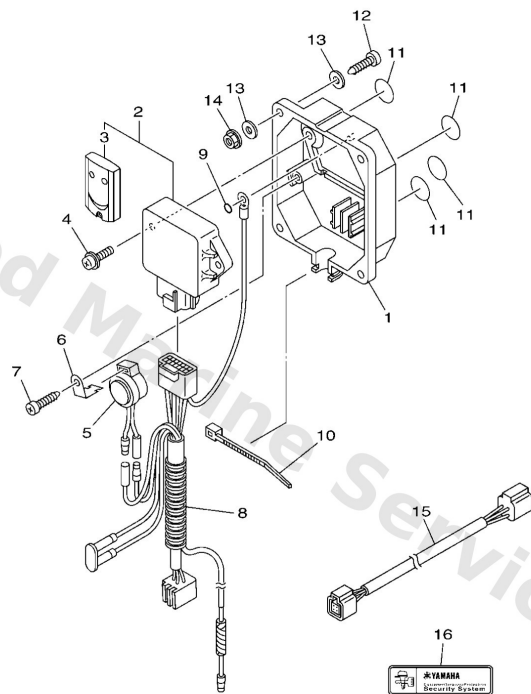
Ref	Part	
1	6C51531102 Oil pan	Buy now
2	6C51531201 Gasket, oil pan	Buy now
3	9360612019 Pin, dowel (614)	Buy now
4	6CJ1531601 Damper 1	Buy now
5	9046511M59 Clamp(63m)	Buy now
6	9034014M06 Plug, straight screw(62y)	Buy now
7	9043014M09 Gasket	Buy now
8	6CJ1341110 Strainer, oil	Buy now
9	9321012790 O-ring(3ld)	Buy now
10	6CJ1533310 Cover	Buy now
11	9581206025 Bolt, flange	Buy now
12	6C51536200 Plug, oil level	Buy now
13	6C54513510 Pipe	Buy now
14	6C54513610 Pipe	Buy now

Oil Pump



Ref	Part	
1	6C51217100 Camshaft 1	Buy now
2	6C51153710 Gear, driven	Buy now
3	9360517002 Pin, dowel	Buy now
4	9581710035 Bolt, washer based (2h9)	Buy now
5	9020110144 Washer plate 810176580000	Buy now
6	6C54624100 Belt	Buy now
7	6C51153600 Gear, drive	Buy now
8	62Y1155700 Washer 1	Buy now
9	9017935001 Nut	Buy now
10	9028003017 Key Woodruff 146115450000	Buy now
11	6C51330001 Oil pump assembly	Buy now
12	6C51332900 Gasket, pump cover	Buy now
13	9011906025 Bolt, with washer	Buy now
14	9310237M40 Oil seal(62y)	Buy now

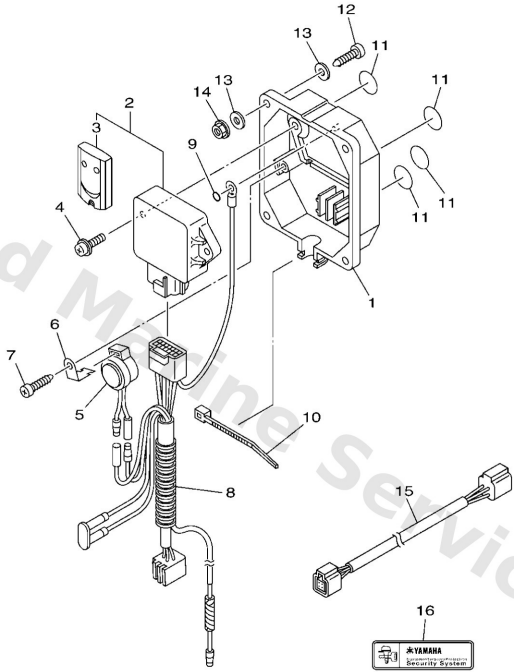
Optional Parts 1



6CJ1100-K370

Ref	Part	
1	6Y88626700 Case complete 1	Buy now
2	6Y88626003 Remote control unit assembly	Buy now
3	6AA8626101 Xmtr. comp.	Buy now
4	9798006216 Screw, with washer(6h2)	Buy now
5	6X48338300 Buzzer	Buy now
6	6X48338600 Stay, buzzer	Buy now
7	9778060620 Screw, tapping(6k8)	Buy now
8	6Y88250910 Wire, sub lead	Buy now
9	9321004279 O-ring (4a0)	Buy now
10	9046511M10 Clamp	Buy now
11	6Y88454G00 Patch 1	Buy now
12	9016706M00 Screw, tapping (6h4) UR	Buy now
12	9788006035 Screw, pan head(6h4) UR	Buy now
13	9020106M30 Washer, plate (6a1)	Buy now
14	9578006300 Nut, nylon (6g1)	Buy now

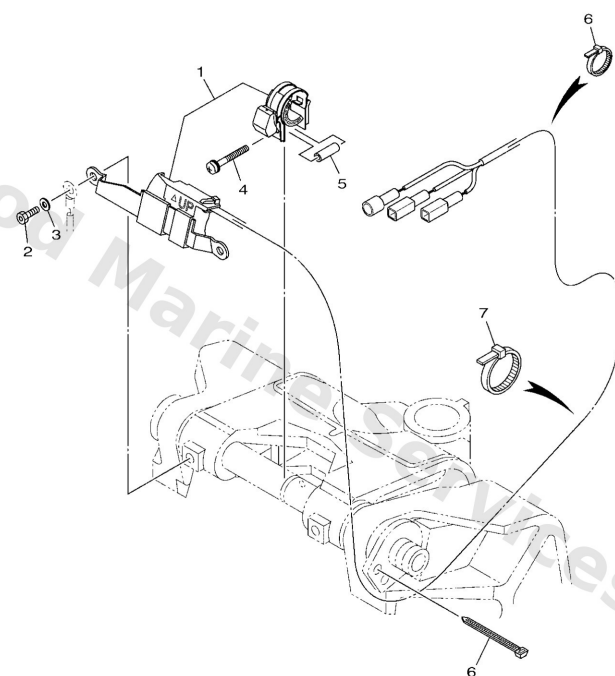
Optional Parts 1



6CJ1100-K370

Ref	Part	
15	6Y88252111 Pigtail bus wire 0.6m-2ft	Buy now
16	6Y84827700 Sticker 1	Buy now

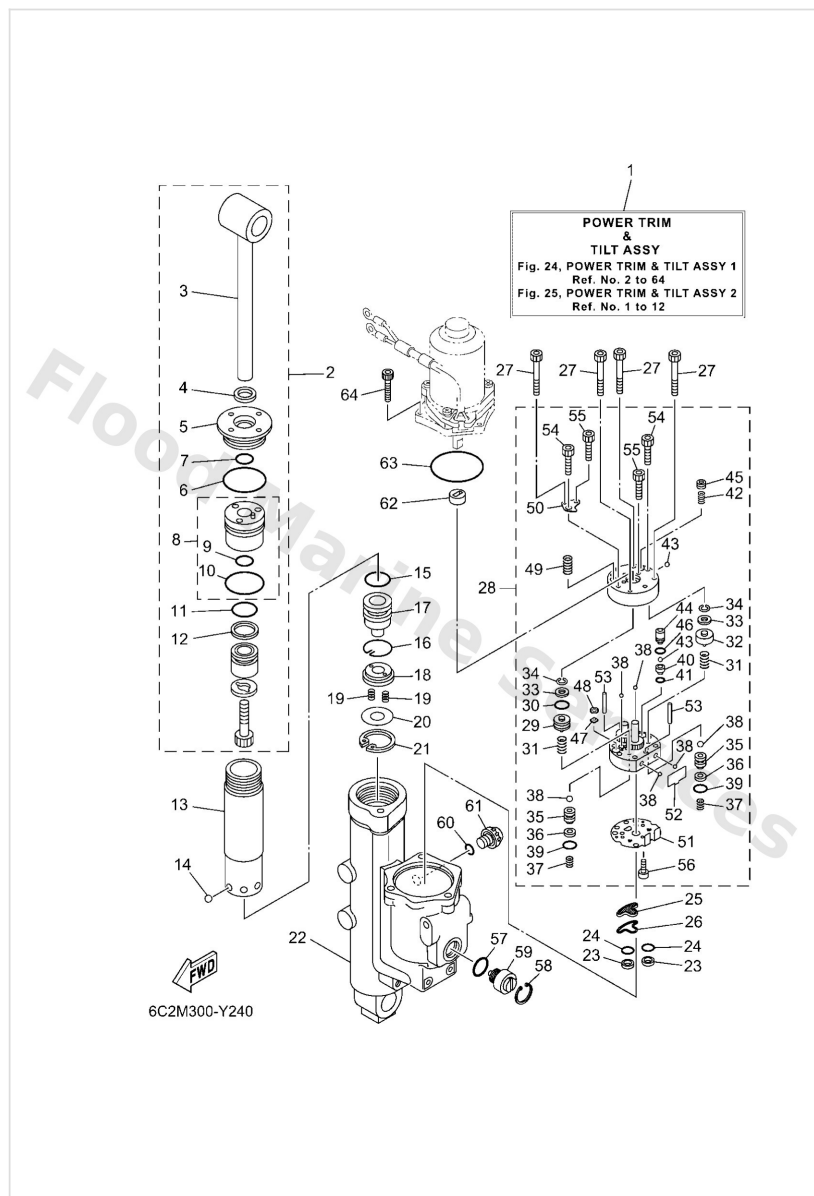
Optional Parts 2



 6CJ3100-L370

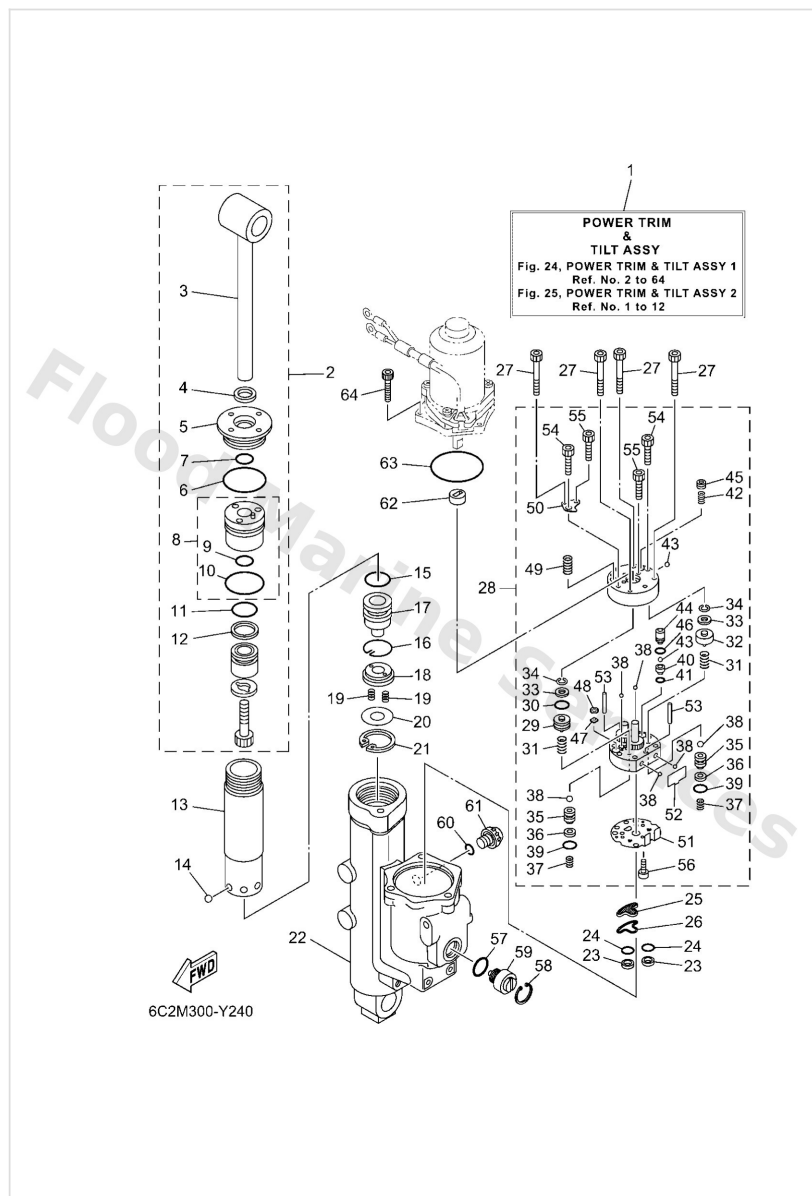
Ref	Part	
1	6C5825E001 Tilt limit switch assembly	Buy now
2	9010906M88 Bolt(61a)	Buy now
3	9299006100 Washer(6a1)	Buy now
4	9015905059 Screw, with washer	Buy now
5	9038705004 Collar	Buy now
6	9046511M10 Clamp	Buy now
7	9046513M18 Clamp	Buy now

Power Trim & Tilt Assy 1



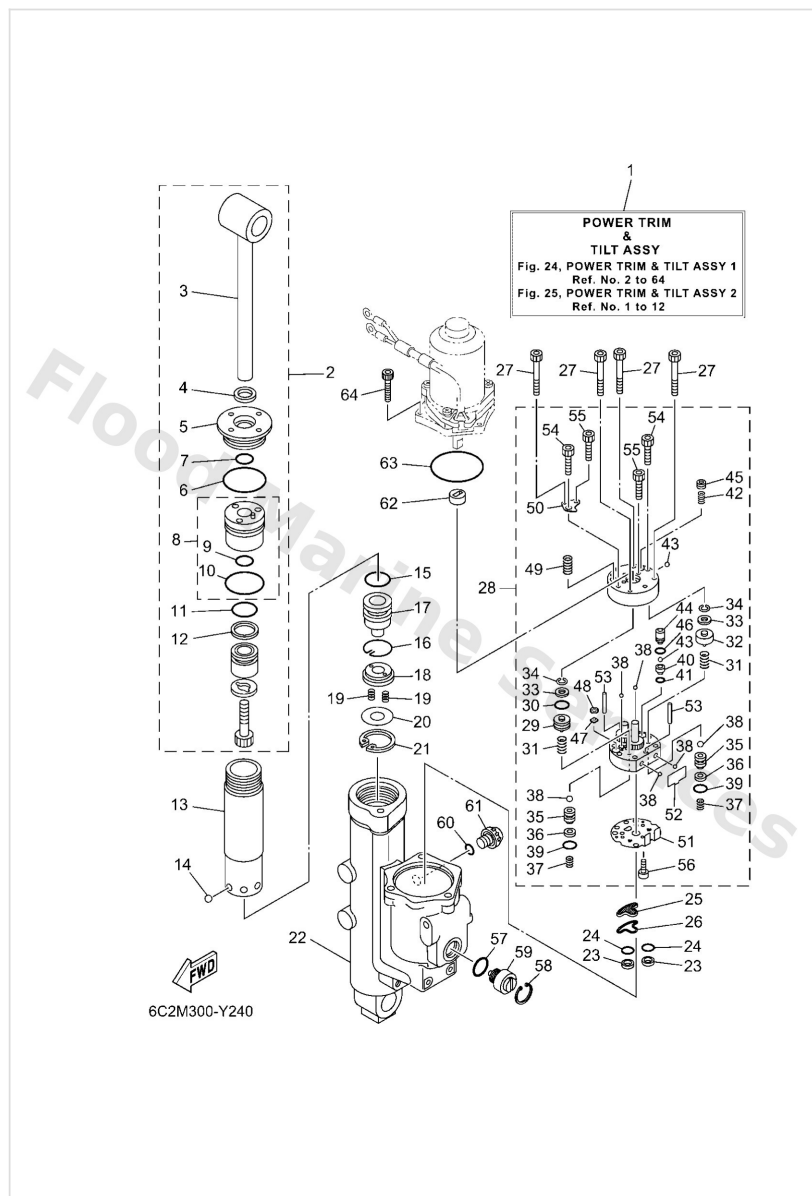
Ref	Part	
1	6C54380013 Power trim & tilt assembly	Buy now
2	6CJ4381010 Tilt piston sub assembly	Buy now
3	6CJ4380110 Rod	Buy now
4	62Y4382200 Seal, trim dust	Buy now
5	6CJ4382110 Screw, trim cylinder end	Buy now
6	9321049001 O-ring	Buy now
7	6CJ4386300 O-ring	Buy now
8	6CJ4380R10 Cylinder end sub assembly	Buy now
10	9321044006 O-ring	Buy now
11	6C54386100 O-ring	Buy now
12	6C54387100 Ring, back up	Buy now
13	6CJ2247110 Cylinder, shock absorber	Buy now
14	9350316003 Ball	Buy now
16	6C54387500 Ring, snap	Buy now
17	6CJ4381B10 Free piston sub assembly	Buy now

Power Trim & Tilt Assy 1



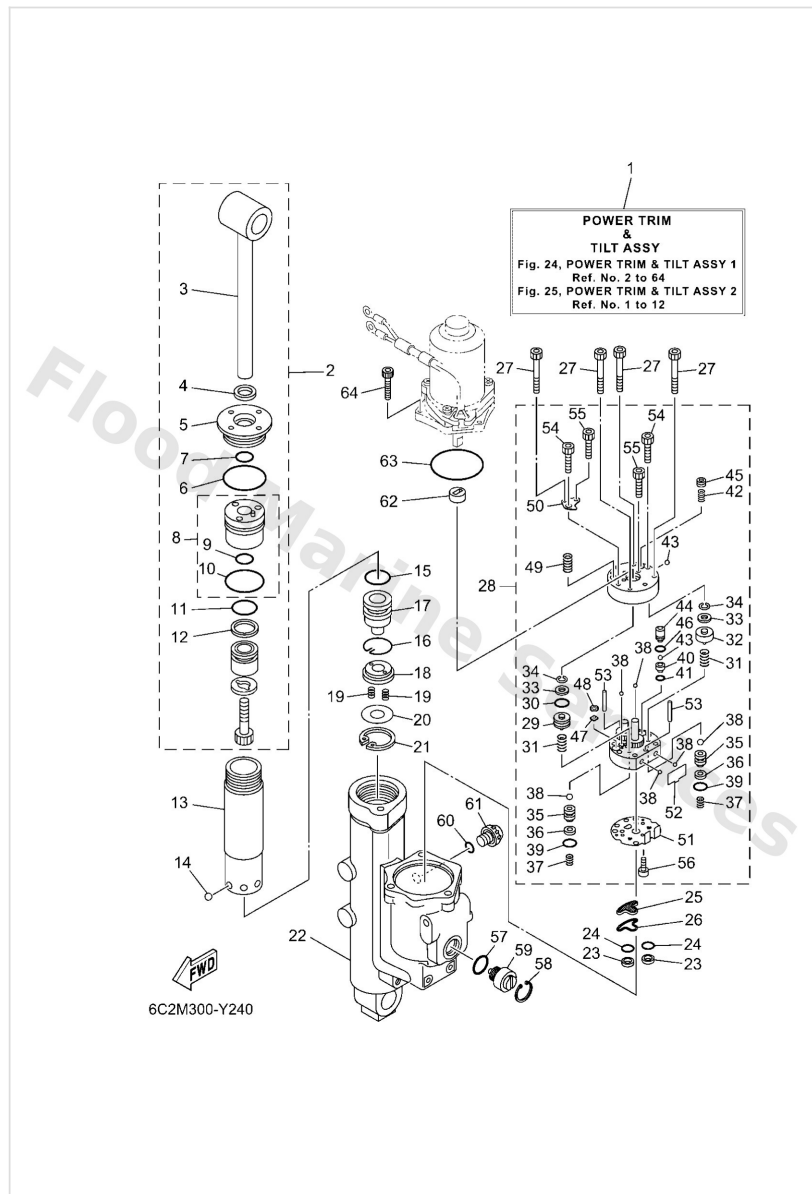
Ref	Part	
18	6C54389900 Plate stopper	Buy now
19	62X4384H00 Spring	Buy now
20	6C52243500 Plate, valve 2	Buy now
21	9900932500 Circlip(46t)	Buy now
22	6C54380K12 Cylinder, tilt sub assembly	Buy now
23	6C54381710 Filter 2	Buy now
24	69J4389J00 O-ring	Buy now
25	6C54381600 Filter 1	Buy now
26	6C54380G00 Plate	Buy now
27	9131805045 Bolt	Buy now
28	6C54383010 Gear pump assembly	Buy now
29	6D84384100 Piston, shuttle	Buy now
30	6H14388300 O-ring	Buy now
31	69J4389400 Spring, shuttle return	Buy now
32	6D84384M00 Piston, shuttle 2	Buy now

Power Trim & Tilt Assy 1



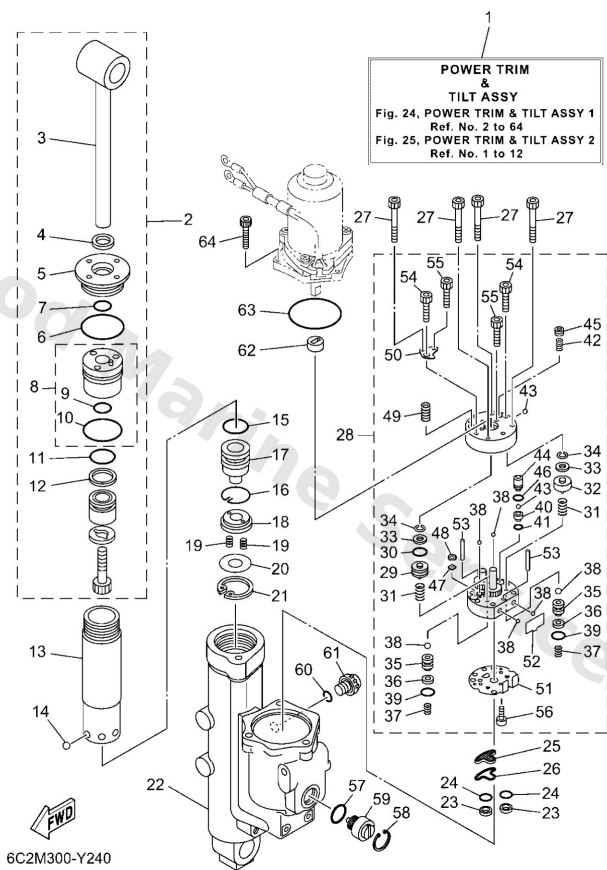
Ref	Part	
33	69A4384F00 Seal, main valve	Buy now
34	9900203600 Circlip(6I5)	Buy now
35	6EK4382E00 Adaptor 2	Buy now
36	6C64387G00 Washer	Buy now
37	6C64385300 Spring, main valve	Buy now
38	9350532038 Ball(7fk)	Buy now
40	6D84385100 Seat, relief valve	Buy now
41	93210064A5 O-ring(61a)	Buy now
42	6C54385510 Spring, up relief	Buy now
43	9350108001 Ball	Buy now
44	6D84384400 Pin, valve support	Buy now
45	6D84384300 Screw, valve lock	Buy now
46	9321004N51 O-ring	Buy now
47	6H14384G11 Seal, relief valve	Buy now
48	6H14384410 Pin, valve support	Buy now

Power Trim & Tilt Assy 1



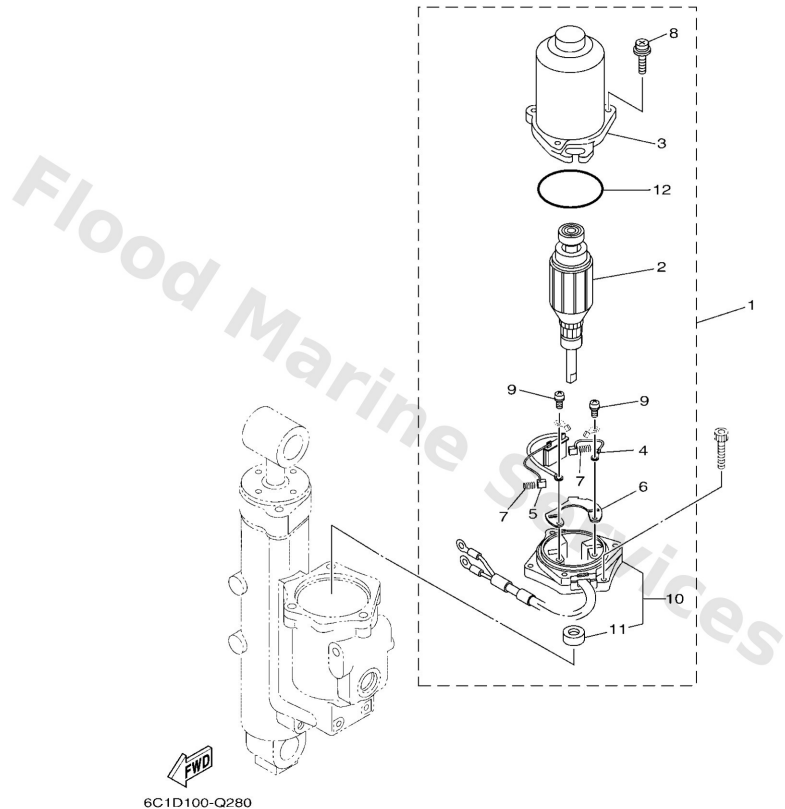
Ref	Part	
49	6C54385610 Spring, down relief	Buy now
50	6D84382L00 Cap, relief valve	Buy now
51	6C54389500 Seat, relief valve	Buy now
52	6C54385400 Spring, manual release	Buy now
53	9360426256 Pin, dowel	Buy now
54	9131805030 Bolt	Buy now
55	9131803025 Bolt	Buy now
56	9131803005 Bolt	Buy now
57	6D84386300 O-ring	Buy now
58	6H14387500 Ring, snap	Buy now
59	6CJ4384510 Screw, manual release	Buy now
60	6CJ4386110 O-ring	Buy now
61	6CJ4382920 Plug, reservoir	Buy now
62	6C54383100 Connector, shaft	Buy now
63	9321064488 93210-64488	Buy now

Power Trim & Tilt Assy 1



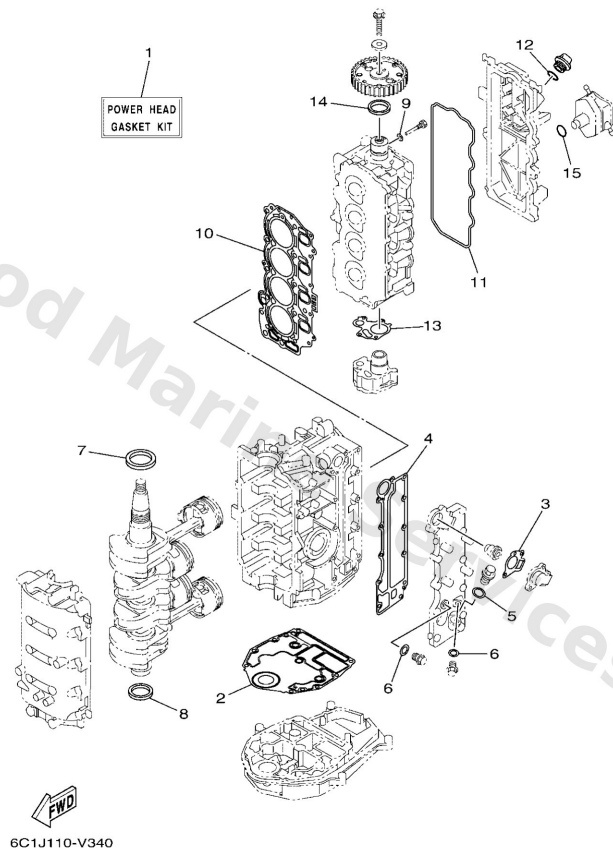
Ref	Part	
64	9138005020 Bolt,socket	Buy now

Power Trim & Tilt Assy 2



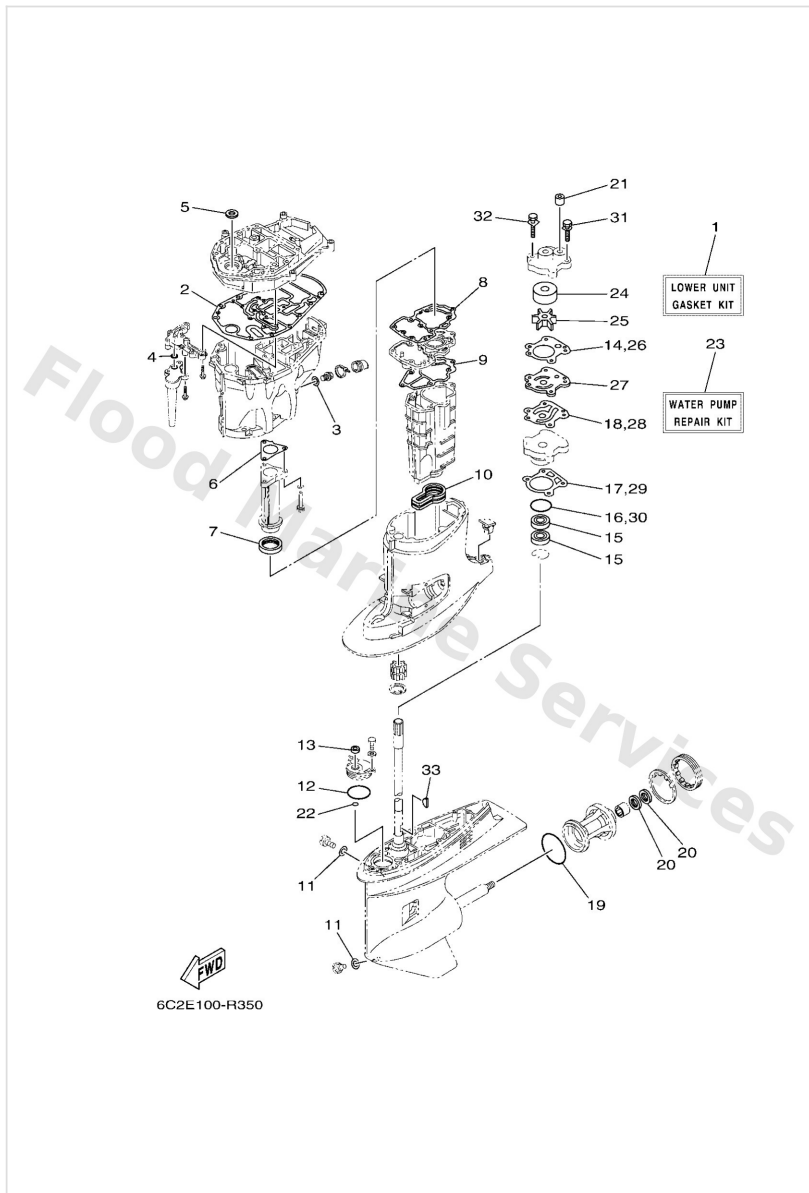
Ref	Part	
1	6CJ4388013 Motor assembly	Buy now
2	6CJ4380511 Armature assembly	Buy now
3	6CJ4380411 Stator assembly	Buy now
4	6EK4389200 Brush 2	Buy now
5	6CJ8218110 Circuit breaker comp.	Buy now
6	6EK4380F00 Plate, brush holder	Buy now
7	62X4386K00 Spring, brush	Buy now
8	6CJ4387910 Screw, with washer	Buy now
9	9760204316 Screw, pan head with washer	Buy now
10	6CJ4388110 Frame, end	Buy now
11	6EK4388200 Oil seal	Buy now
12	6CJ4386211 O-ring	Buy now

Repair Kit 1



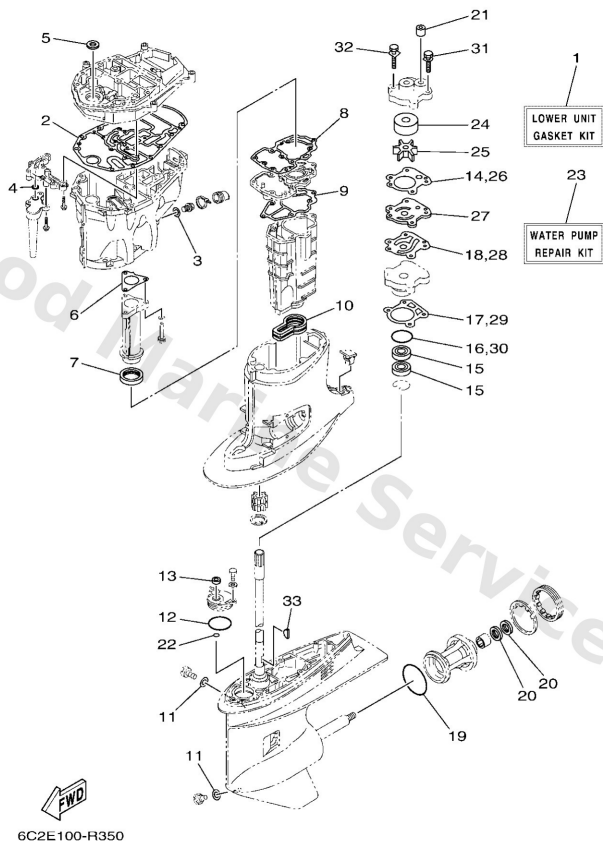
Ref	Part	
1	6C5W000105 Power head gasket kit	Buy now
2	6BG1135102 Gasket, cylinder	Buy now
3	62Y1241401 Gasket, cover	Buy now
4	6C54111410 Gasket, exhaust outer cover	Buy now
5	90201186F1 Washer, plate (22f)	Buy now
6	9043014115 Gasket (663)	Buy now
7	9310243M42 Oil seal(62y)	Buy now
8	9310135002 Oil seal	Buy now
9	9043006014 Gasket 256113960000	Buy now
10	6C51118101 Gasket, cylinder head 1	Buy now
11	62Y1135600 Seal, cylinder 2	Buy now
12	9321024M79 O-ring	Buy now
13	6C51332900 Gasket, pump cover	Buy now
14	9310237M40 Oil seal(62y)	Buy now

Repair Kit 2



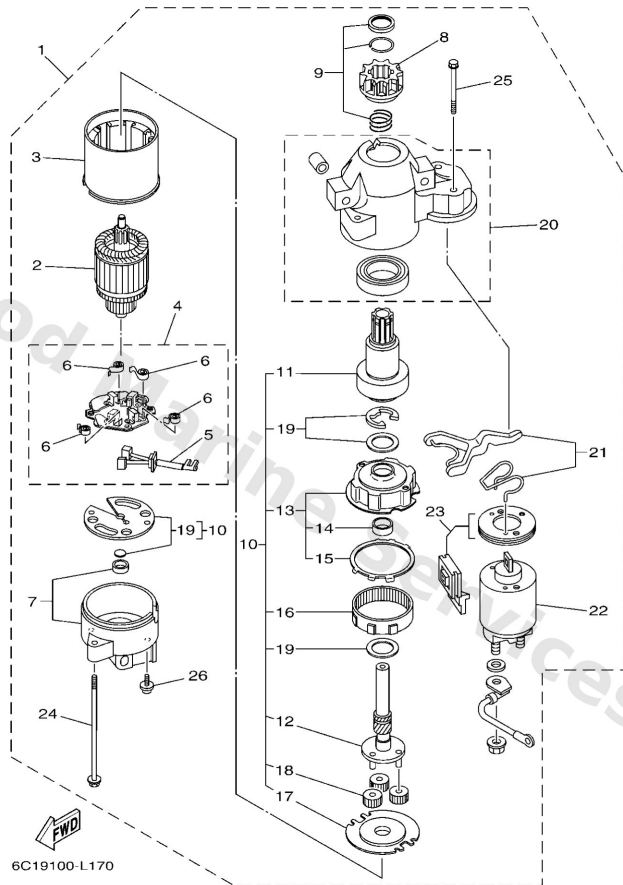
Ref	Part	
1	6C6W000122 Lower unit gasket kit	Buy now
2	6C51531201 Gasket, oil pan	Buy now
3	9043014M09 Gasket	Buy now
4	9321012790 O-ring(3ld)	Buy now
5	9310318011 Oil seal	Buy now
6	6C54113300 Gasket, exhaust manifold 1	Buy now
7	6C54613200 Gasket 1	Buy now
8	6C54113400 Gasket, exhaust manifold	Buy now
9	6C54113500 Gasket, exhaust manifold	Buy now
10	6C54512300 Gasket, muffler	Buy now
11	9043008003 Gasket	Buy now
12	9321049046 O-ring (620)	Buy now
13	9310609014 Oil seal	Buy now
14	6H344315A0 Gasket,water pump 1	Buy now
15	9310123070 Oil seal (663)	Buy now

Repair Kit 2



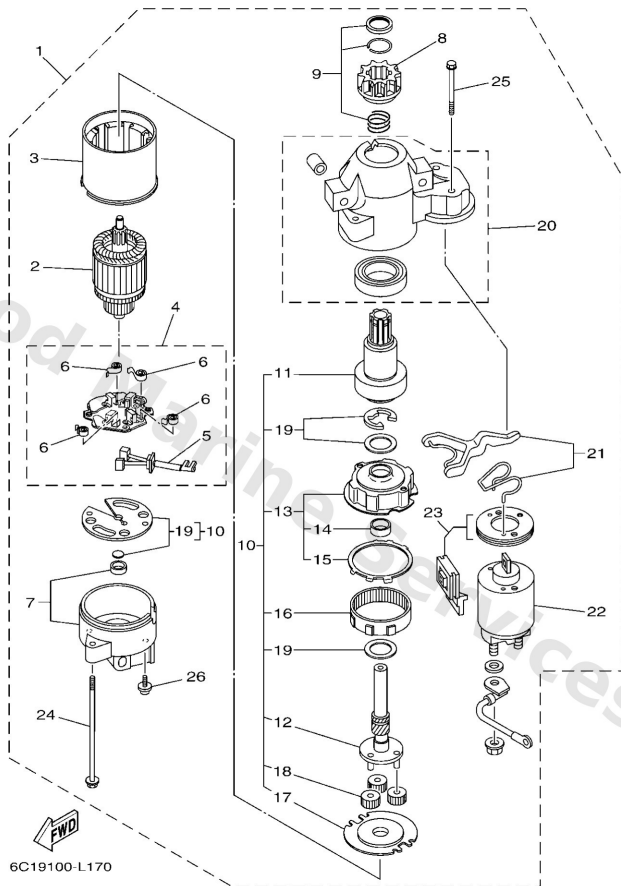
Ref	Part	
16	9321046044 O-ring	Buy now
17	68844316A0 Gasket,water pump 2	Buy now
18	6H344324A0 Gasket,cartridge Out,plate	Buy now
19	9321086M39 O-ring (6e5)	Buy now
20	9310125M03 Oil seal	Buy now
21	6634436601 Damper, water seal 2	Buy now
22	9321007003 O-ring (11m)	Buy now
23	6H3W007802 Water pump repair kit	Buy now
24	6634432200 Insert, cartridge	Buy now
25	6H34435200 Impellar	Buy now
27	6H34432300 Outer plate, cartridge	Buy now
31	9011908191 Bolt, with washer	Buy now
32	9011908194 Bolt, with washer	Buy now
33	9028003M03 Key, woodruff (697)	Buy now

Starting Motor



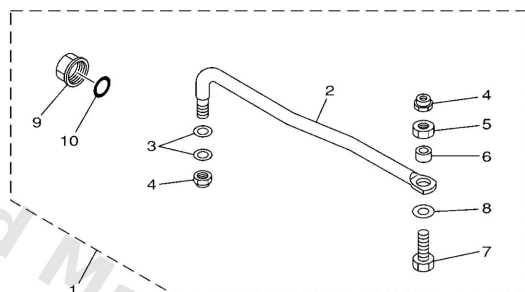
Ref	Part	
1	6CJ8180001 Starting motor assembly	Buy now
2	67F8185000 Armature assembly	Buy now
3	67F8181000 Stator assembly	Buy now
4	69J8184011 Brush holder assembly	Buy now
5	69J8180111 Brush set	Buy now
6	67F8181300 Spring, brush	Buy now
7	68F8182000 Rear bracket assembly	Buy now
8	67F8180800 Pinion assembly	Buy now
9	67F8185700 Pinion stopper set	Buy now
10	67F8180700 Gear assembly, starting motor	Buy now
11	67F8183200 Clutch, over run	Buy now
12	67F8183600 Shaft, pinion	Buy now
13	67F8182100 Bracket, center 1	Buy now
14	67F8184100 Bearing	Buy now
15	67F8183R00 Gasket	Buy now

Starting Motor



Ref	Part	
16	67F8189100 Gear, ring WITH 67F-8183R-00	Buy now
17	67F8183000 Bracket, center 2	Buy now
18	60V8183T00 Gear, idler	Buy now
19	67F8180900 Washer kit	Buy now
20	60X8184200 Cover	Buy now
21	6C58183900 Lever assembly	Buy now
22	6C58194100 Starter relay assembly	Buy now
23	6C58186900 Cover, dust	Buy now
24	6K78182611 Bolt	Buy now
25	69J8182800 Bolt 2	Buy now
26	67F8184600 Screw	Buy now

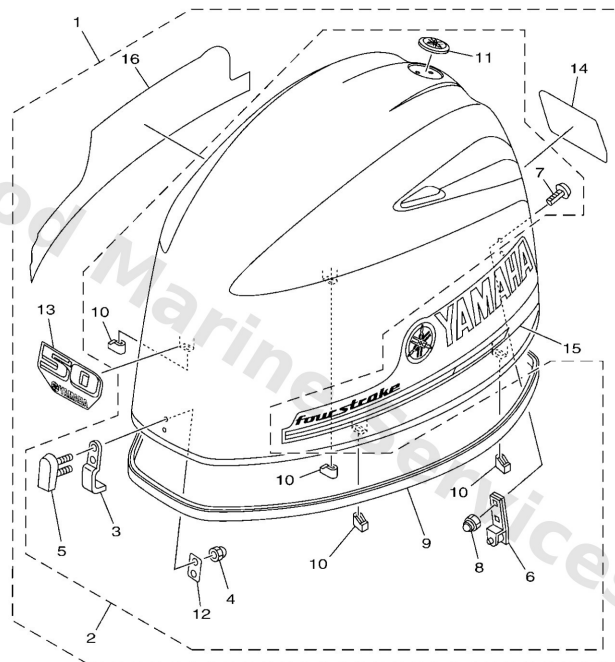
Steering Guide



65W0010-8210

Ref	Part	
1	65W6135000 Steering guide attachment kit AP	Buy now
2	65W6135100 Rod, steering link	Buy now
3	9020110M20 Washer, plate (663)	Buy now
4	9018509M01 Nut, nylon (663)	Buy now
5	9017009M03 Nut (689)	Buy now
6	9038710M42 Collar (688)	Buy now
7	9010109M01 Bolt(62x)	Buy now
8	9020110081 Washer, plate	Buy now
9	6E54314501 Cap, clamp bracket	Buy now
10	9321016275 O-ring	Buy now

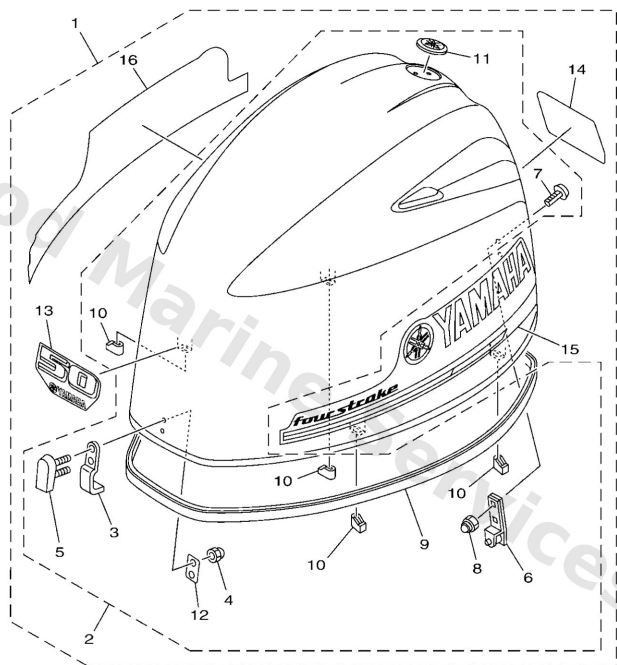
Top Cowling



6C2E100-R020

Ref	Part	
1	6C24261031 Top cowling assembly	Buy now
1	6C64261031 Top cowling assembly	Buy now
2	6CJ4261A01 Top cowling w/o graphics	Buy now
3	6BG4265100 Hook	Buy now
4	9538005800 Nut(j44)	Buy now
5	6BG4285100 Cover, clamp	Buy now
6	6BG4265200 Hook	Buy now
7	9010906047 Bolt	Buy now
8	9018506M05 Nut, self-locking(6e9)	Buy now
9	6CJ4261500 Seal	Buy now
10	6BG4266201 Damper	Buy now
11	6AH4269710 Tuning fork mark	Buy now
12	6BG4264900 Holder, clamp band	Buy now
13	60A4267700 Graphic, front	Buy now
13	6C54267710 Graphic, front	Buy now

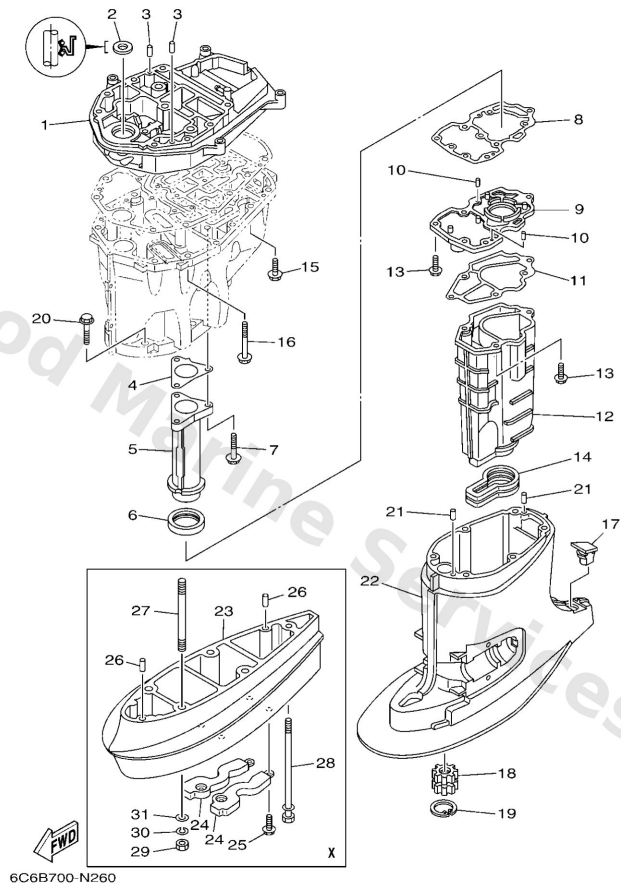
Top Cowling




6C2E100-R020

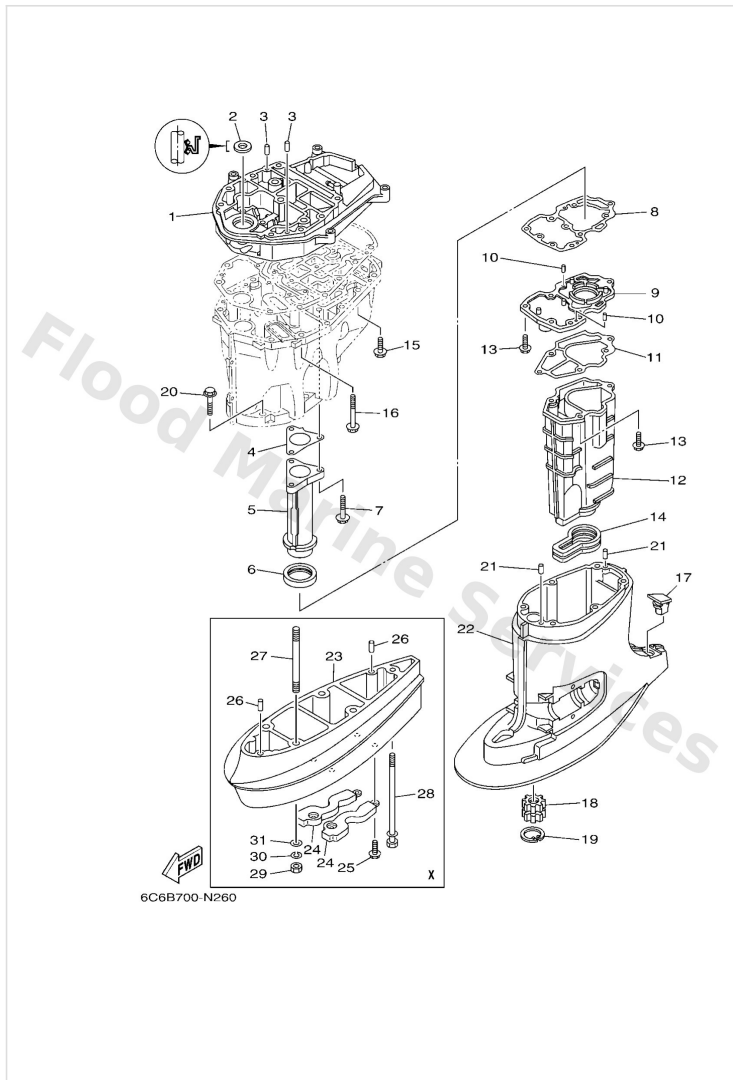
Ref	Part	
14	61S4267810 Graphic, rear	Buy now
14	6C64267820 Graphic, rear	Buy now
15	6CJ4267500 Graphic, side 1	Buy now
16	6CJ4267600 Graphic, side 2	Buy now

Upper Casing



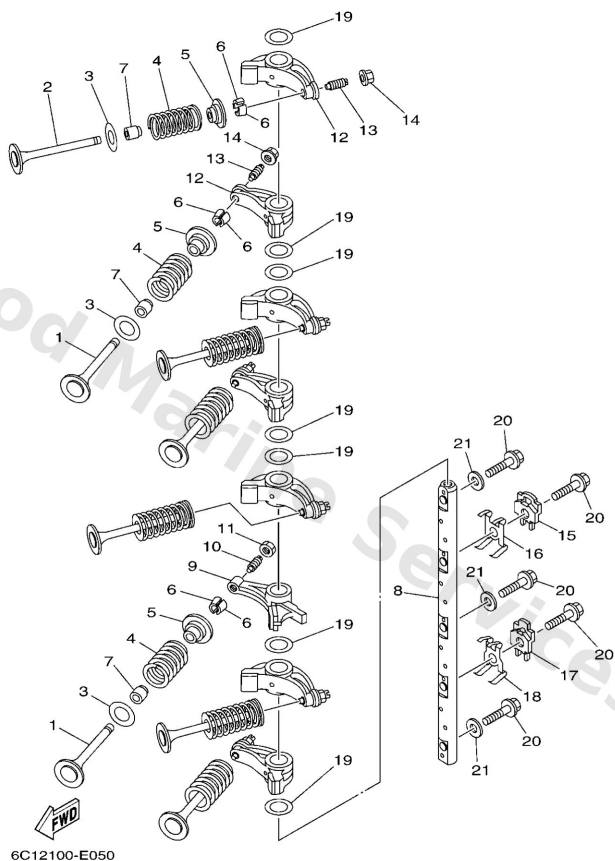
Ref	Part	
1	6C54113703 Guide, exhaust	Buy now
2	9310318011 Oil seal	Buy now
3	9360812M05 Pin, dowel b (6e5)	Buy now
4	6C54113300 Gasket, exhaust manifold 1	Buy now
5	6C54113100CA Manifold, ext. 1	Buy now
6	6C54613200 Gasket 1	Buy now
7	9011906261 Bolt, with washer	Buy now
8	6C54113400 Gasket, exhaust manifold	Buy now
9	6C54518100CA Plate	Buy now
10	9360410M03 Pin, dowel (688)	Buy now
11	6C54113500 Gasket, exhaust manifold	Buy now
12	6C51471100CA Muffler 1	Buy now
13	97E7506525 Bolt, hexagon w/w deep recess	Buy now
14	6C54512300 Gasket, muffler	Buy now
15	9011908182 Bolt, with washer	Buy now

Upper Casing



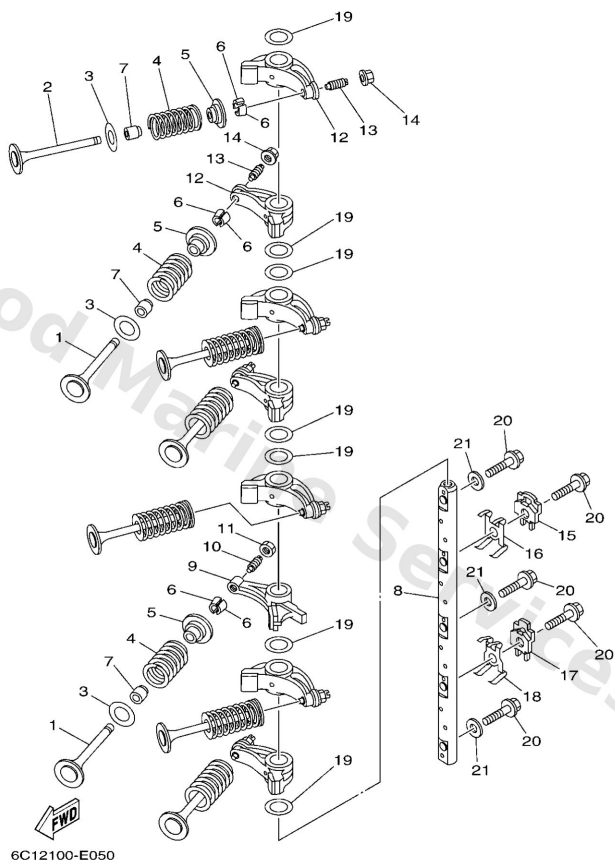
Ref	Part	
16	9011908202 Bolt, with washer	Buy now
17	6C54515502 Cap	Buy now
18	69W4531800 Bushing, drive shaft	Buy now
19	9342036M01 Circlip (6a0)	Buy now
20	97E7510545 Bolt, hexagon w/w deep recess	Buy now
26	9360612019 Pin, dowel (614) X(25.4")	Buy now
22	6C545111008D Casing, upper	Buy now
23	6C545211008D Extension X(25.4")	Buy now
24	6C54521301 Cover, extension X(25.4")	Buy now
25	97E7506520 Bolt, hexagon w/w deep recess X(25.4")	Buy now
27	9011610M53 Bolt, stud X(25.4")	Buy now
28	9011908M00 Bolt, with washer(62x) X(25.4")	Buy now
29	9538010600 Nut(624) X(25.4")	Buy now
30	9299010100 Ybs67-10 washer, spring X(25.4")	Buy now
31	9299510600 Washer, plate X(25.4")	Buy now

Valve



Ref	Part	
1	69W1211100 Valve, intake	Buy now
2	69W1212110 Valve, exhaust	Buy now
3	62Y1211600 Seat, valve spring	Buy now
4	51Y1211400 Spring, valve outer	Buy now
5	30X1211700 Retainer, valve spring	Buy now
6	30X1211800 Cotter, valve	Buy now
7	51Y1211900 Seal, valve stem	Buy now
8	6C51214600 Shaft, rocker	Buy now
9	62Y1215100 Arm, valve rocker	Buy now
10	64J1215900 Screw, valve adjusting	Buy now
11	62Y1215800 Nut, lock	Buy now
12	6C51215100 Arm, valve rocker	Buy now
13	6C51215900 Screw, valve adjusting	Buy now
14	6C51215800 Nut, lock	Buy now
15	6C51223100 Guide, stopper 1	Buy now

Valve



Ref	Part	
16	6C51223300 Plate, guide stopper 1	Buy now
17	6C51224100 Guide, stopper 2	Buy now
18	6C51224300 Plate, guide stopper 2	Buy now
19	9020116014 Washer, plate	Buy now
20	9010508060 Bolt, flange	Buy now
21	9299008200 Ybs66-8 washer, plain	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.