



Yamaha FT9.9LEP 2018

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

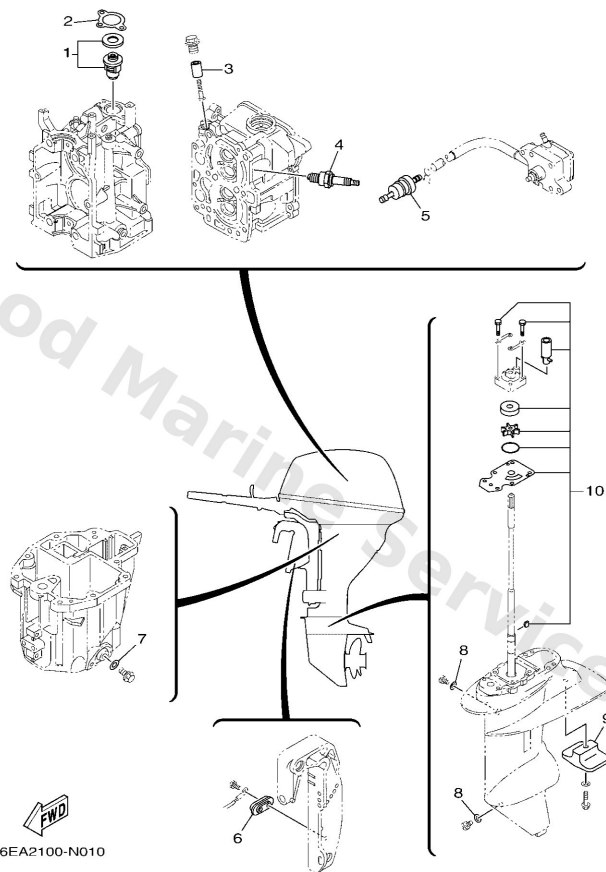
Authorised Yamaha Dealers



Contents

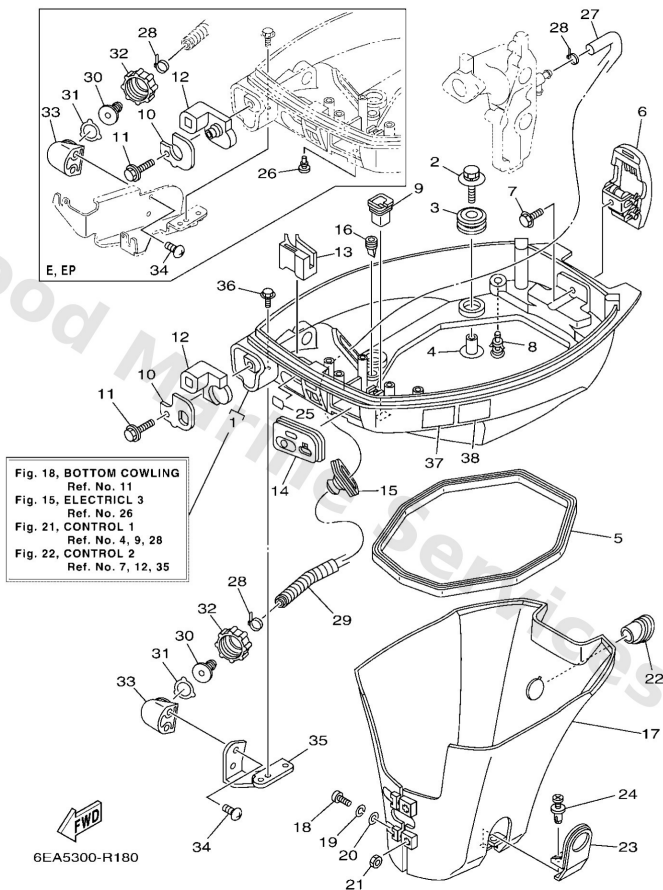
SCHEDULED SERVICE PARTS	3
BOTTOM COWLING	4
BRACKET 1	7
BRACKET 2	10
BRACKET 3	13
CARBURETOR	15
CONTROL 1	18
CONTROL 2	20
CRANKSHAFT & PISTON	23
CYLINDER & CRANKCASE 1	25
CYLINDER & CRANKCASE 2	27
ELECTRICAL 1	29
ELECTRICAL 2	30
ELECTRICAL 3	32
ELECTRICAL 4	35
FUEL	36
FUEL TANK	39
GENERATOR	40
INTAKE	42
LOWER CASING & DRIVE 1	44
LOWER CASING & DRIVE 2	48
OIL PAN	50
OIL PUMP	52
OPTIONAL PARTS 1	54
OPTIONAL PARTS 2	57
OPTIONAL PARTS 3	58
POWER TILT ASSY	59
REMO CON ATTACHMENT	64
REMOTE CONTROL ASSY 1	66
REMOTE CONTROL ASSY 2	70
REMOTE CONTROL BOX	75
REPAIR KIT 1	76
REPAIR KIT 2	78
REPAIR KIT 3	79
STARTER	81
STARTING MOTOR	83
STEERING	85
STEERING FRICTION	89
STEERING GUIDE	91
TOP COWLING	92
UPPER CASING	94
VALVE	95

Scheduled Service Parts



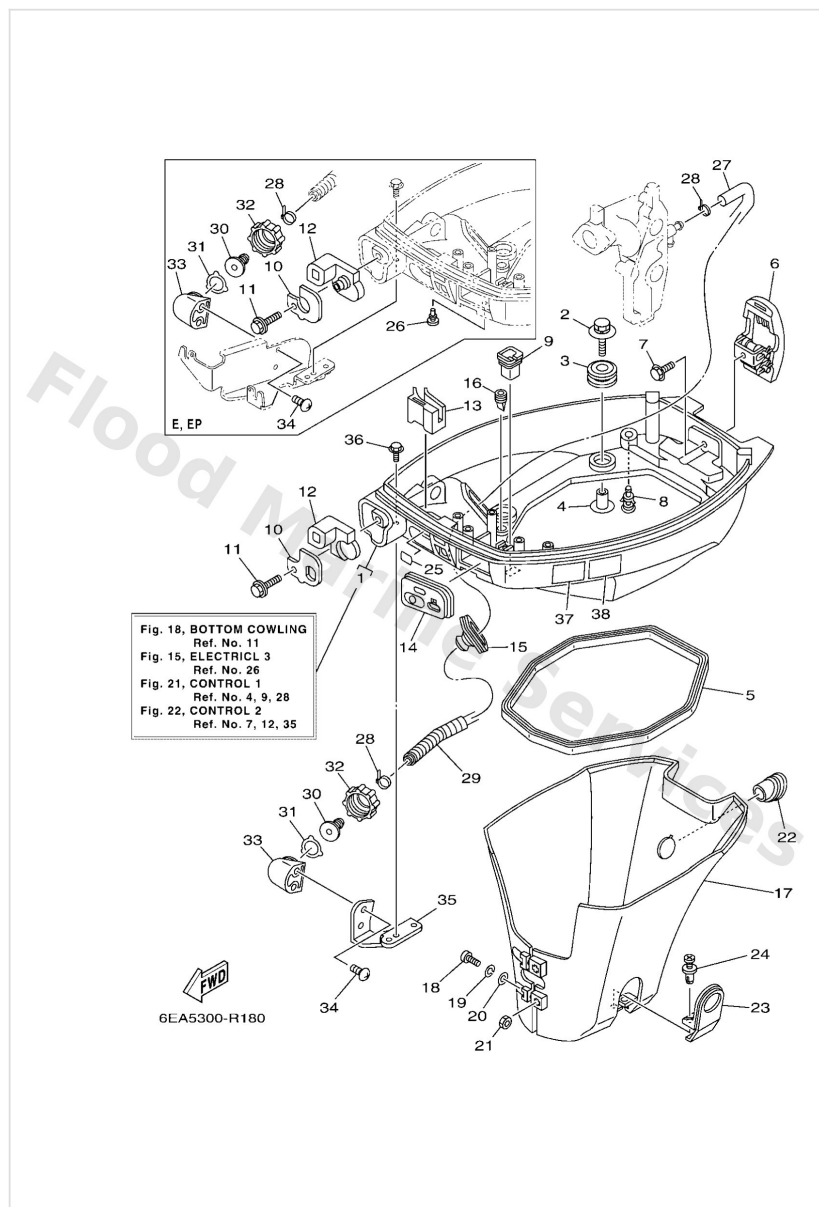
Ref	Part	
1	66M1241101 Thermostat	Buy now
2	6G812414A0 Gasket, cover	Buy now
3	6G81132500 Anode	Buy now
4	9470200274 Plug, spark (br6hs-10)	Buy now
5	68T2425101 Strainer 1	Buy now
6	65W4525100 Anode	Buy now
7	9043010M11 Gasket	Buy now
8	9043008003 Gasket	Buy now
9	61N4525101 Anode	Buy now
10	69GW007800 Water pump repair kit	Buy now

Bottom Cowling



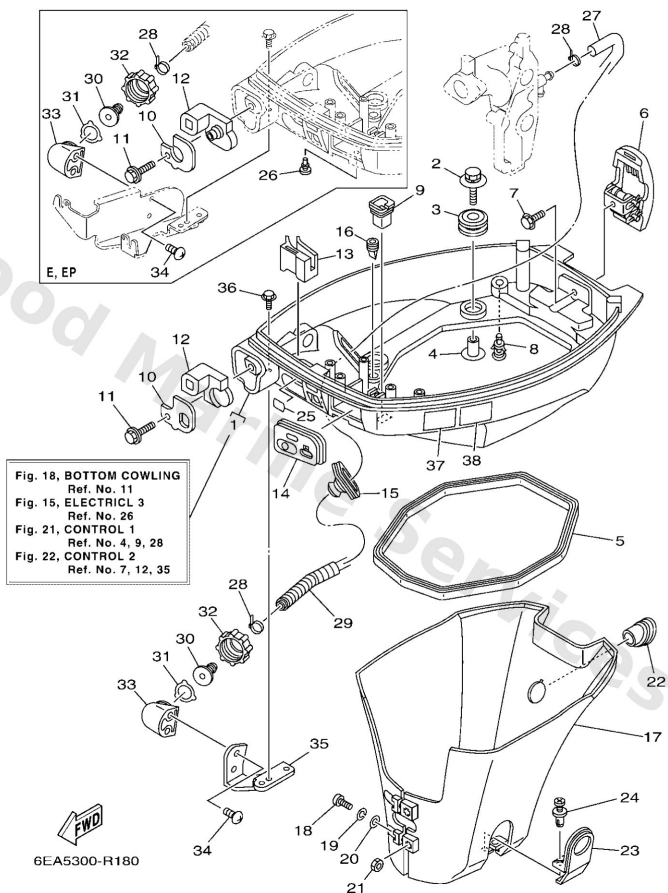
Ref	Part	
1	6DR42710008D Bottom cowling assembly	Buy now
2	68F8511900 Bolt	Buy now
3	9048021M82 Grommet	Buy now
4	9038706176 Collar	Buy now
5	68T4271610 Rubber, seal 1	Buy now
6	6AU4280100 Cowling clamp comp.	Buy now
36	9759506512 Bolt, hexagon w/w deep recess FLUSHING KIT	Buy now
8	6BL4439100 Nipple, hose	Buy now
9	6824272700 Grommet	Buy now
10	6DR4276100 Stopper	Buy now
10	6DR4276110 Stopper	Buy now
11	9010906M86 Bolt	Buy now
12	6DR4272500 Grommet	Buy now
12	6DR4272510 Grommet	Buy now
13	68T2636700 Protector	Buy now

Bottom Cowling



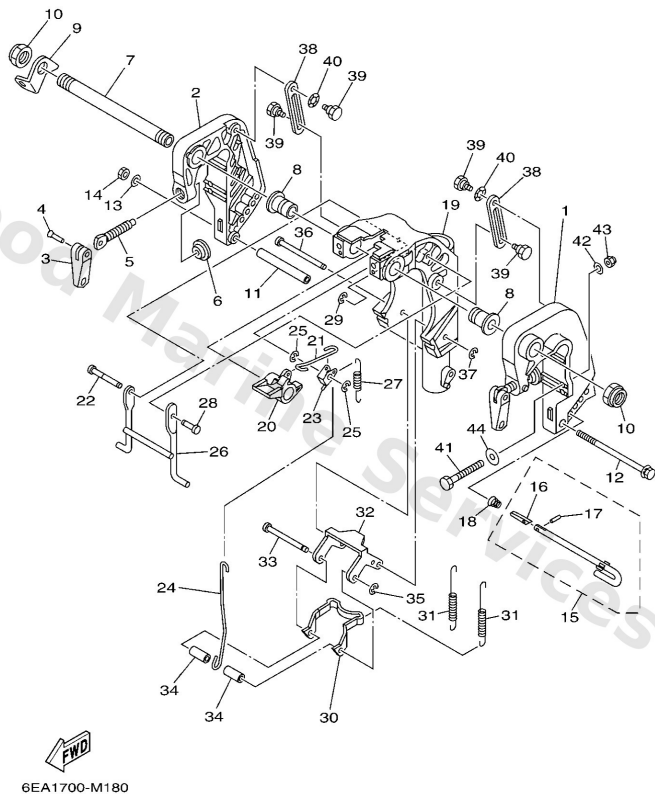
Ref	Part	
14	68T4272420 Grommet	Buy now
15	6884272610 Grommet FLUSHING KIT	Buy now
15	69G4272600 Grommet FLUSHING KIT	Buy now
16	65W4271700 Rubber, seal 2	Buy now
17	68T4274100 Apron	Buy now
18	9788506030 Screw, pan head(6e0)	Buy now
19	9299506100 Washer(6a1)	Buy now
20	9299506600 Washer, plain (646)	Buy now
21	9538006600 Nut(661)	Buy now
22	68T4271700 Rubber, seal 2	Buy now
23	68T4277100 Apron	Buy now
24	9033806M20 Plug	Buy now
25	65W8434200 Seat, emblem	Buy now
26	9048006M19 Grommet (6e3)	Buy now
27	6E51248100 Pipe 1 FLUSHING KIT	Buy now

Bottom Cowling



Ref	Part	
28	9046511M10 Clamp FLUSHING KIT	Buy now
29	9044713M00 Hose, with spring FLUSHING KIT	Buy now
30	6R31258200 Joint, hose 2 FLUSHING KIT	Buy now
31	6R31258300 Gasket, hose joint FLUSHING KIT	Buy now
32	6R31258100 Joint, hose 1 FLUSHING KIT	Buy now
33	6DR1257200 Adapter FLUSHING KIT	Buy now
34	9016706002 Screw, tapping FLUSHING KIT	Buy now
35	68T1253520 Plate FLUSHING KIT	Buy now
37	6EE4279440 Label, warning (general)	Buy now
38	6EE4279450 Label, warning (general)	Buy now

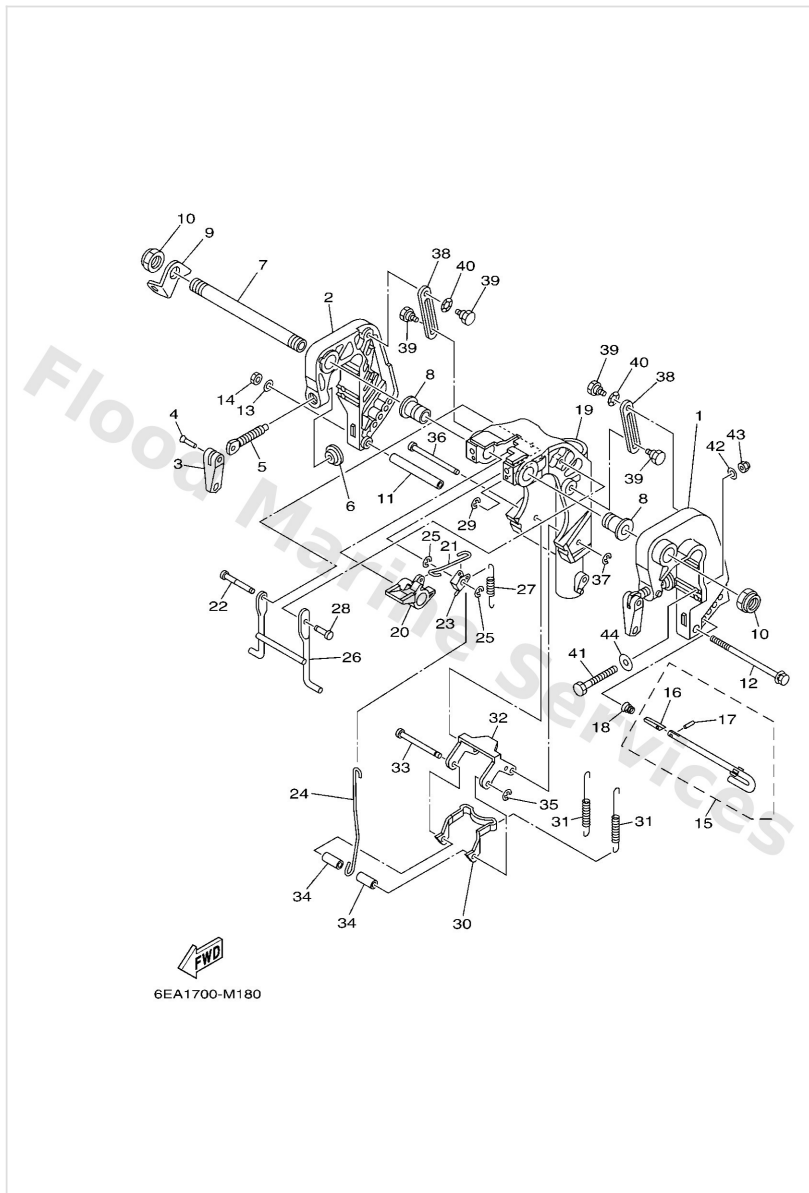
Bracket 1



6EA1700-M180

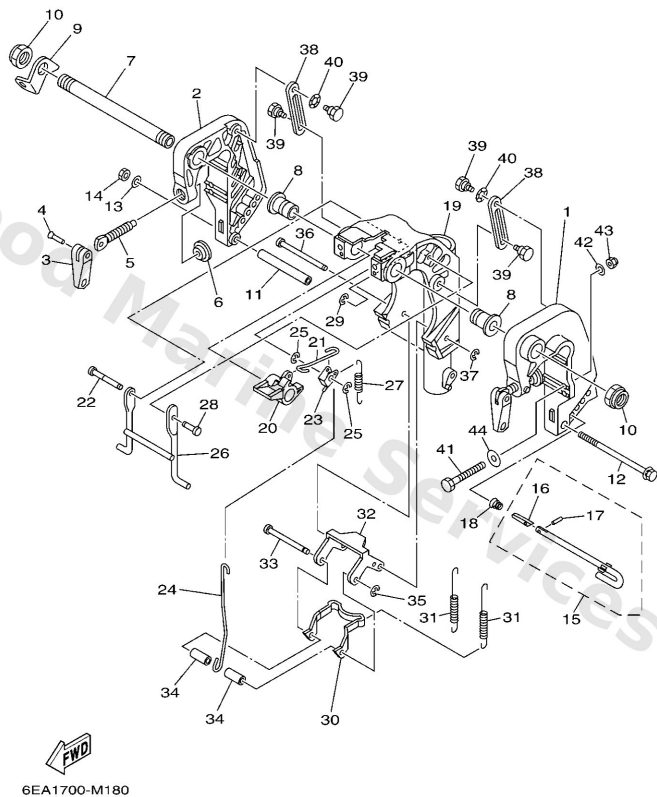
Ref	Part	
1	6AH43111008D Bracket, clamp 1	Buy now
2	6AH43112008D Bracket, clamp 2	Buy now
3	6E04311801 Handle, transom clamp	Buy now
4	9024304M01 Pin(6a1)	Buy now
5	6E74311600 Screw, transom clamp	Buy now
6	6484311401 Pad, transom clamp	Buy now
7	69A4313100 Bolt, clamp bracket FOR RIDE GUIDE	Buy now
8	9038622MA4 Bush	Buy now
9	66R4311300 Plate, clamp bracket	Buy now
10	9018522043 Nut, self-locking	Buy now
11	9038706M13 Collar(6h6)	Buy now
12	9010106M18 Bolt(6I5)	Buy now
13	9299506600 Washer, plain (646)	Buy now
14	9538006700 Nut	Buy now
15	6L24316001 Tilt rod assembly	Buy now

Bracket 1



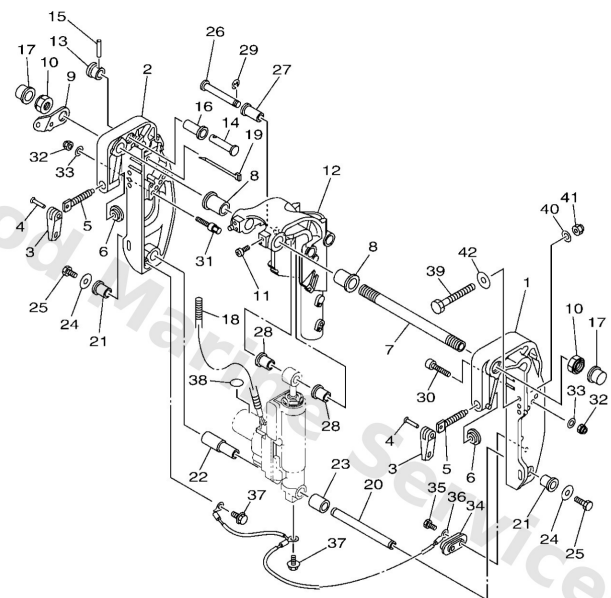
Ref	Part	
16	6894316500 Plate, tilt lock	Buy now
17	9169030008 Pin. spring(656)	Buy now
18	9050210M07 Spring, conical(6k3)	Buy now
19	6AU43311108D Bracket, swivel 1	Buy now
20	6DR4363100 Lever, tilt	Buy now
21	6DR4361600 Rod, tilt lock	Buy now
22	68T4364600 Shaft, lever	Buy now
23	6DR4364100 Lever, tilt	Buy now
24	6AH4361700 Rod, tilt lock	Buy now
25	9908005600 Circlip(22k)	Buy now
26	6AH4335000 Receiver assembly	Buy now
27	9050620025 Spring, tension	Buy now
28	63V4319100 Shaft, stopper	Buy now
30	6AH4361400 Plate, tilt lock	Buy now
31	9050623016 Spring, tension	Buy now

Bracket 1



Ref	Part	
32	6AH4361500 Plate, tilt lock	Buy now
33	68T4361100 Shaft, tilt lock	Buy now
34	9038706138 Collar	Buy now
35	9343004M03 Circlip (eu0)	Buy now
36	68T4365900 Shaft, reverse lock	Buy now
38	6AH4362700 Stopper	Buy now
39	9010906M84 Bolt	Buy now
40	9020610M24 Washer, wave	Buy now
41	9010108M88 Bolt (6g8)	Buy now
42	9299008600 Washer, plain (663)	Buy now
43	9018508057 Nut, nylon (6j8)	Buy now
44	9020108MA4 Washer, plate (6g8)	Buy now

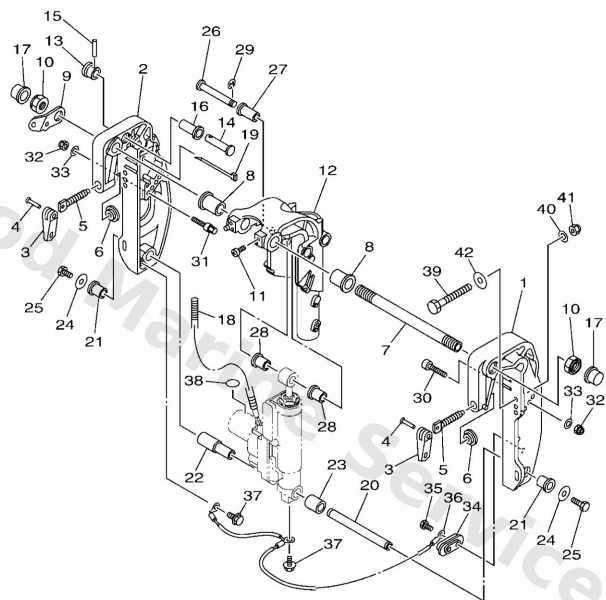
Bracket 2




6EA4100-Q230

Ref	Part	
1	69A43111018D Bracket, clamp 1	Buy now
2	69A43112028D Bracket, clamp 2	Buy now
3	6E04311801 Handle, transom clamp	Buy now
4	9024304M01 Pin(6a1)	Buy now
5	6E74311600 Screw, transom clamp	Buy now
6	6484311401 Pad, transom clamp	Buy now
7	69A4313100 Bolt, clamp bracket FOR RIDE GUIDE	Buy now
8	9038622MA4 Bush	Buy now
9	69A4311300 Plate, clamp bracket	Buy now
10	9018522043 Nut, self-locking	Buy now
11	9788508010 Rivet	Buy now
12	69G43311118D Bracket, swivel 1	Buy now
13	65W4319200 Knob, stopper	Buy now
14	65W4319100 Shaft, stopper	Buy now
15	9169030018 926-51502-00 pin, spring (700)	Buy now

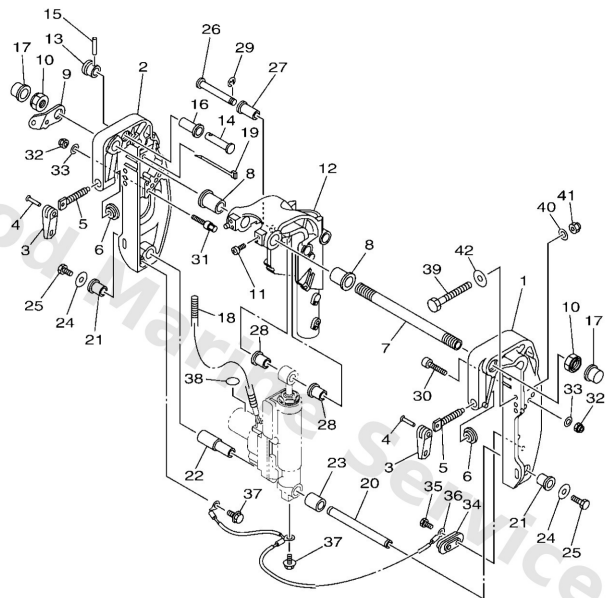
Bracket 2




6EA4100-Q230

Ref	Part	
16	9038614MA1 Bush	Buy now
17	6G54314501 Cap, clamp bracket	Buy now
18	9044710001 Hose, with spring	Buy now
19	9046513M97 Clamp	Buy now
20	69G4381800 Pin, lower shock mount	Buy now
21	9038616MA7 Bush	Buy now
22	9038616MA8 Bush	Buy now
23	9038716M02 Collar	Buy now
24	9020108M00 Washer, plate(6e0)	Buy now
25	9708008016 Bolt	Buy now
26	9024912M36 Pin	Buy now
27	9038112M10 Bush, solid	Buy now
28	9038112M11 Bush, solid	Buy now
29	9908010600 Circlip	Buy now
30	9011008M05 Bolt, hexagon socket head	Buy now

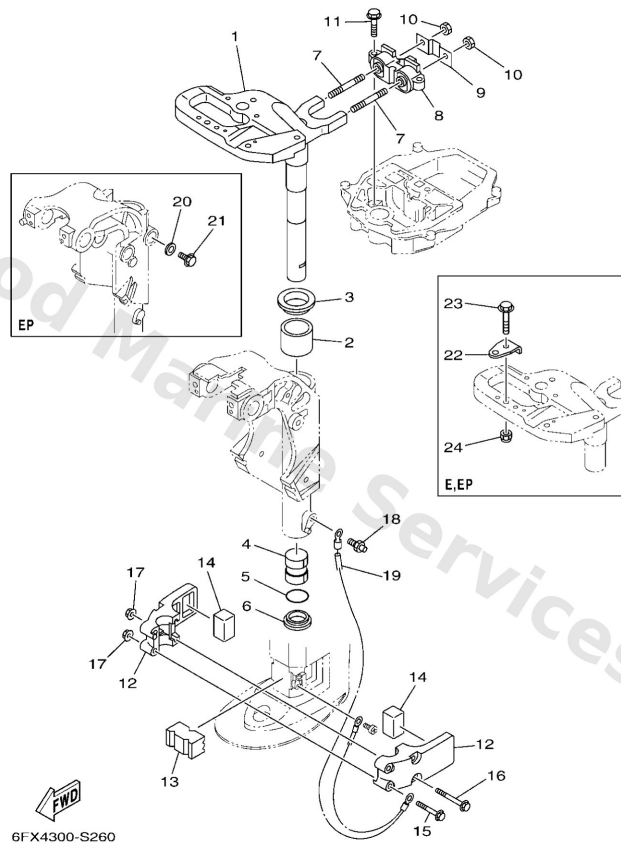
Bracket 2




6EA4100-Q230

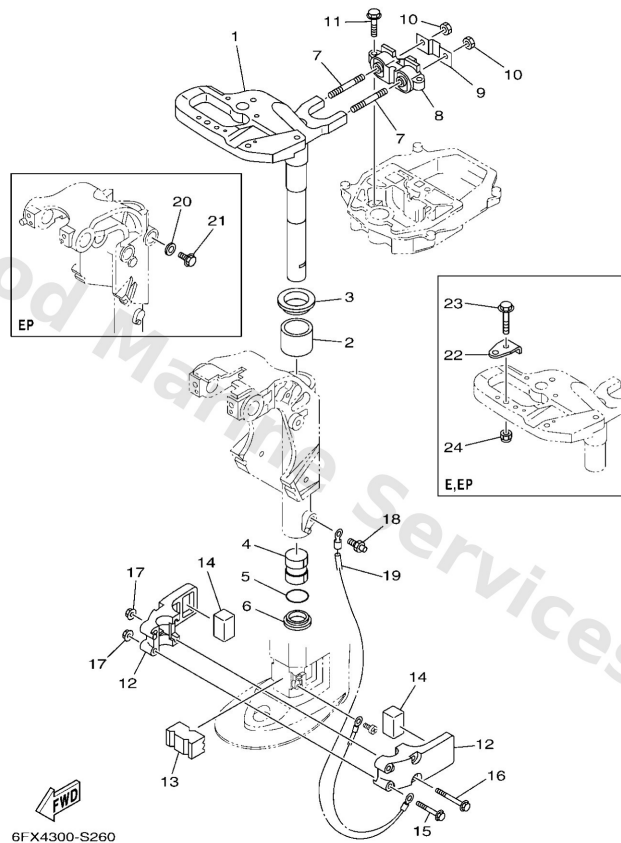
Ref	Part	
31	9010908010 Bolt	Buy now
32	9018508057 Nut, nylon (6j8)	Buy now
33	9299008600 Washer, plain (663)	Buy now
34	65W4525100 Anode	Buy now
35	9010106020 Bolt	Buy now
36	63V8212700 Wire, lead 2	Buy now
37	9759506510 Bolt, hexagon w/w deep recess	Buy now
38	69A4315500 Mark 1	Buy now
39	9010108M88 Bolt (6g8)	Buy now
42	9020108MA4 Washer, plate (6g8)	Buy now

Bracket 3



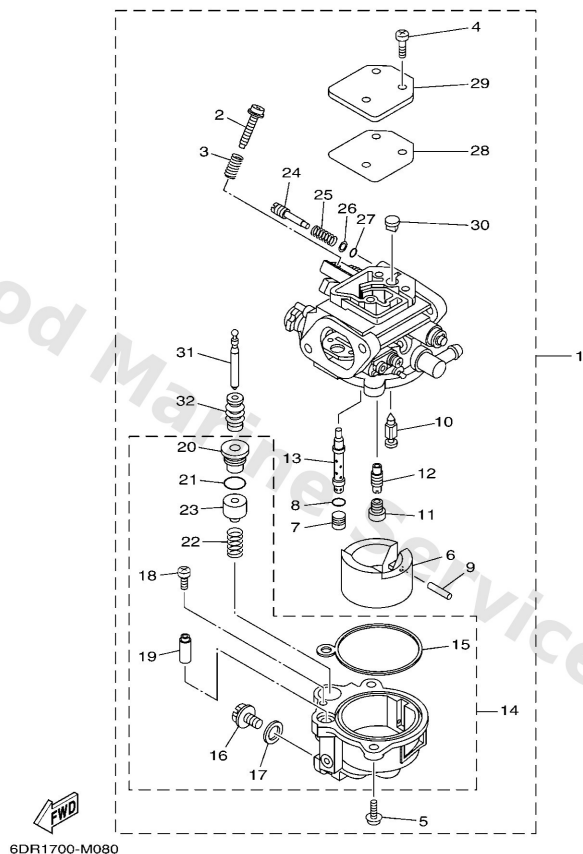
Ref	Part	
1	6AU42511108D Bracket, steering	Buy now
2	9038640001 Bush	Buy now
3	9020940008 Washer	Buy now
4	9038630048 Bush	Buy now
5	9321029M94 O-ring(6h1)	Buy now
6	9038630M60 Bush(6j8)	Buy now
7	9011608M54 Bolt, stud(63v)	Buy now
8	68T4451710 Mount rubber	Buy now
9	68T4452600 Plate	Buy now
10	9538008600 Nut (661)	Buy now
11	9757506525 Bolt, hexagon w/w deep recess	Buy now
12	6AU44551008D Housing, lower mount rubber 1	Buy now
13	6AU4455700 Mount damper, lower front	Buy now
14	6824455530 Mount damper, lower side	Buy now
15	9011906012 Bolt, with washer	Buy now

Bracket 3



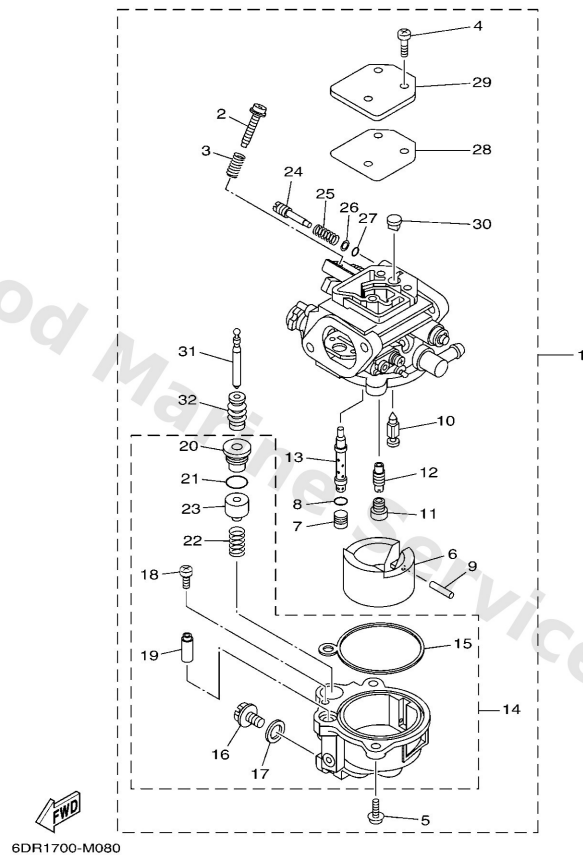
Ref	Part	
16	9011906198 Bolt, with washer	Buy now
17	9017906M28 Nut(63v)	Buy now
18	9370006M03 Nipple, grease(6a1)	Buy now
19	68T8212700 Wire, lead 2	Buy now
20	9299506600 Washer, plain (646)	Buy now
21	9759506514 Bolt(gj3)	Buy now
22	63V4851101 Hook, steering	Buy now
23	9757508535 Bolt(70w)	Buy now
24	9018508057 Nut, nylon (6j8)	Buy now

Carburetor



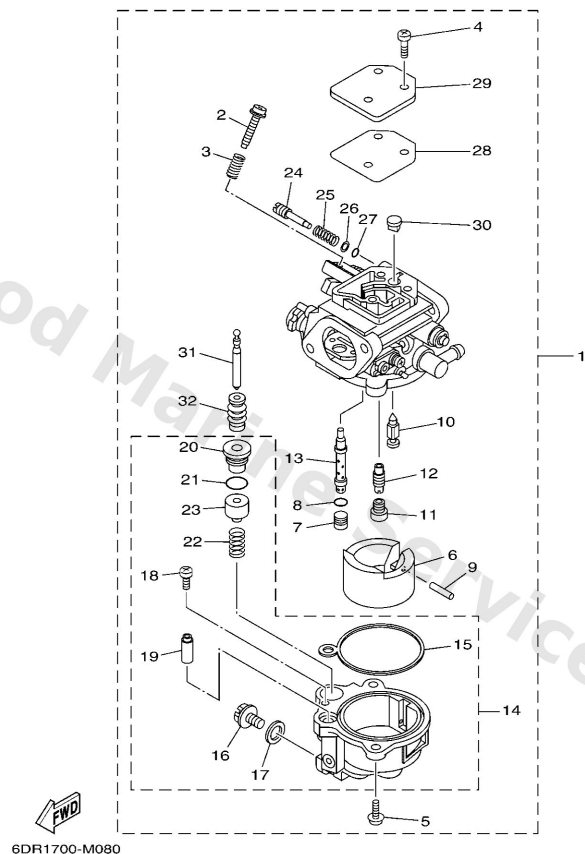
Ref	Part	
1	6DR1430122 Carburetor assembly 1	Buy now
1	6DR1430152 Carburetor assembly 1	Buy now
2	69W1432100 Screw, throttle	Buy now
3	62Y1421200 Spring, pilot adjusting	Buy now
4	6DR1432100 Screw, throttle	Buy now
5	62Y1432100 Screw, throttle	Buy now
6	6DR1438500 Float	Buy now
7	6DR1432A00 Plug	Buy now
8	6DR1456100 O-ring	Buy now
9	4FP1438600 Pin, float	Buy now
10	6DR1433600 Needle	Buy now
11	6DR1434346 Jet, main (#92)	Buy now
12	6DR1434271 Jet, pilot (#43)	Buy now
13	6DR1434100 Nozzle, main	Buy now
14	6DR1438100 Body, float chamber	Buy now

Carburetor



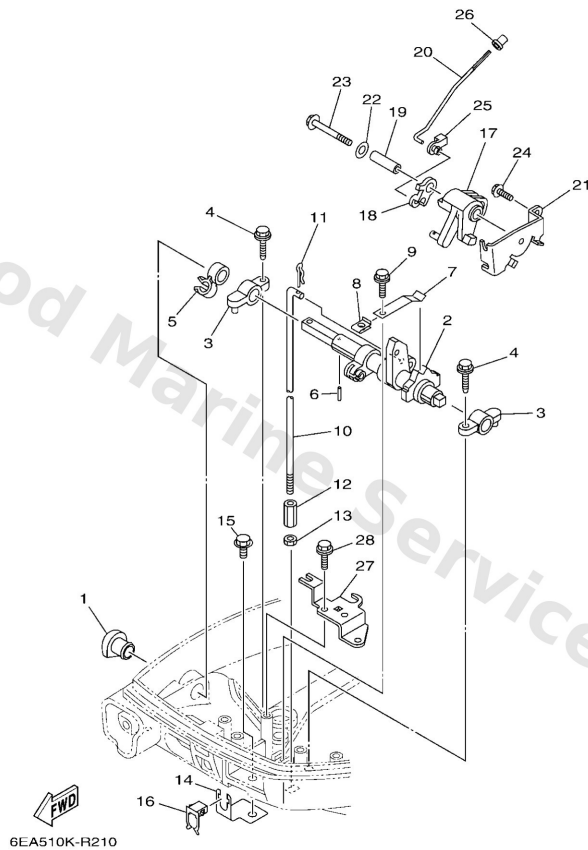
Ref	Part	
15	6DR1498400 Gasket, float chamber	Buy now
16	62Y1438330 Screw, drain	Buy now
17	6521439700 Ring, o	Buy now
18	6DR1421600 Screw	Buy now
19	6DR1486000 Check valve assembly	Buy now
20	6DR1468000 Stopper	Buy now
21	6DR1414700 O-ring	Buy now
22	6DR1433500 Spring, plunger	Buy now
23	6DR1437100 Plunger, starter	Buy now
24	6DR1432310 Screw, air adjusting	Buy now
25	6DR1433400 Spring, air adjusting	Buy now
26	6DR1428500 Washer	Buy now
27	6DR1439700 O-ring	Buy now
28	6DR1481800 Cover gasket	Buy now
29	6DR1415700 Cover, mixing	Buy now

Carburetor



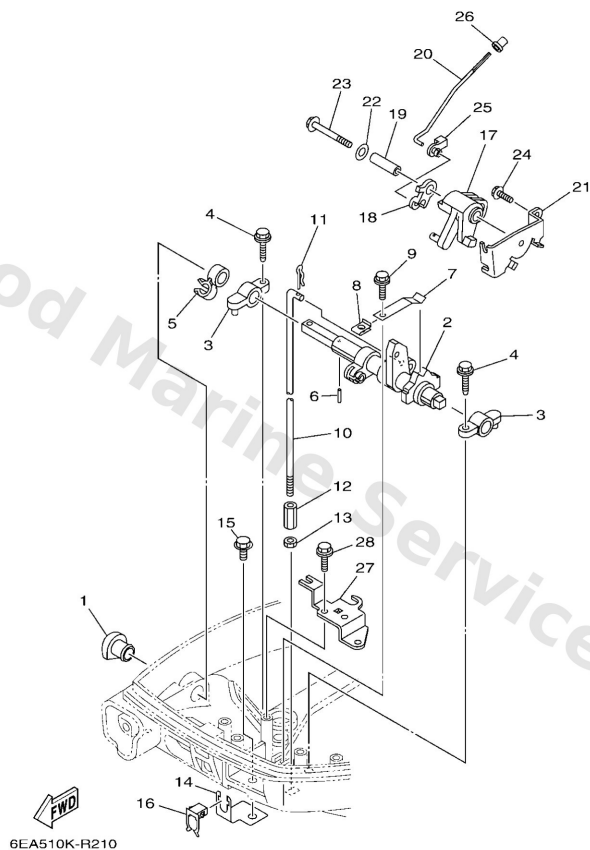
Ref	Part	
30	6DR1486200 Plug	Buy now
31	6DR1437900 Rod, starter	Buy now
32	6DR1437300 Cover, plunger cap	Buy now

Control 1



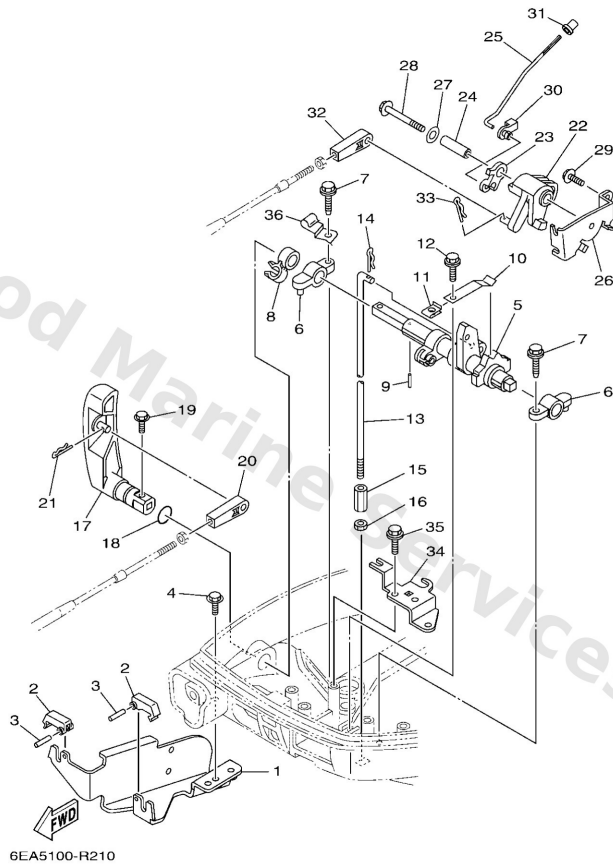
Ref	Part	
1	68T4272600 Grommet	Buy now
2	68T4412103 Lever, shift rod	Buy now
3	6G1416620194 Bracket	Buy now
4	9010906M81 Bolt	Buy now
5	9046410M60 Clamp	Buy now
6	9169030014 Pin, spring (647)	Buy now
7	65W4411600 Spring	Buy now
8	6DR4411700 Bracket	Buy now
9	9010906M86 Bolt	Buy now
10	68T4414310 Rod, shift 1	Buy now
11	9046818001 Clip	Buy now
12	61N4414600 Connector, shift rod	Buy now
13	9538006700 Nut	Buy now
14	68T4853800 Clamp, cable 1	Buy now
15	9759506512 Bolt, hexagon w/w deep recess	Buy now

Control 1



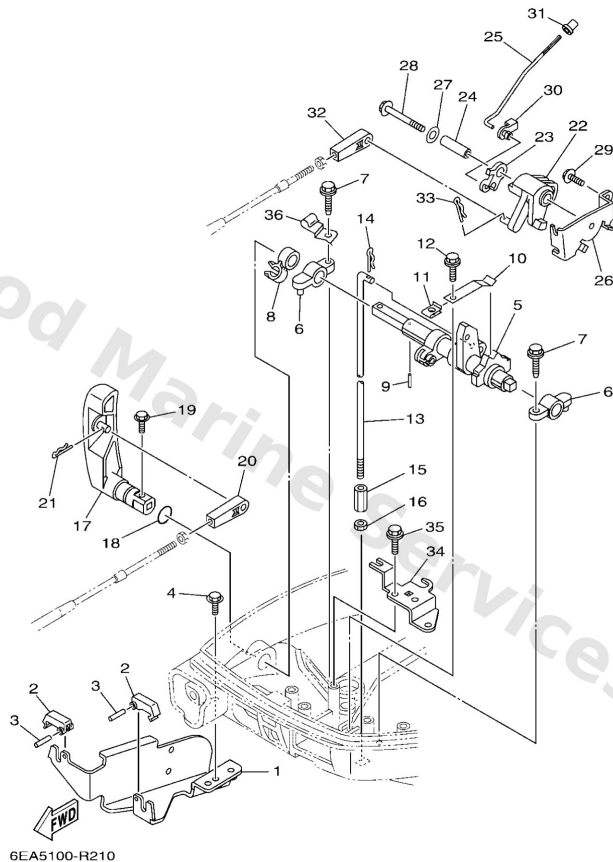
Ref	Part	
16	63D4853800 Clamp, cable 1	Buy now
17	68T4163800 Pulley	Buy now
18	68T4128300 Lever, free accel.	Buy now
19	9038706M59 Collar (6h3)	Buy now
20	6AU4121100 Link, accel.	Buy now
21	68T1449700 Stay, throttle wire	Buy now
22	9020106M62 Washer, plate (6e5)	Buy now
23	9759506545 Bolt, hexagon w/w deep recess	Buy now
25	6J84126200 Joint, choke lever	Buy now
26	6471439560 Cap, over flow pipe	Buy now
27	68T1577410 Stay 4	Buy now

Control 2



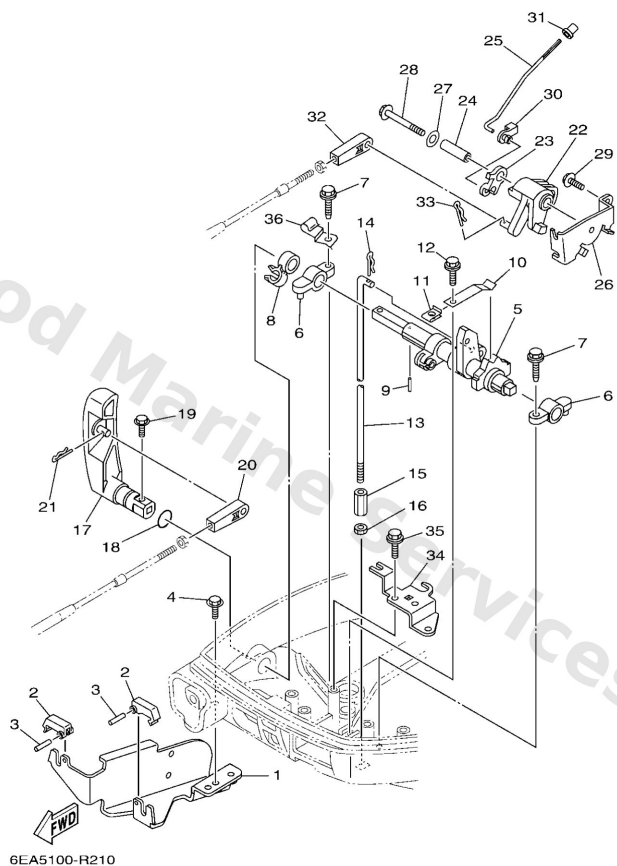
Ref	Part	
1	6DR4853101 Bracket, remote control 1	Buy now
2	6824853850 Clamp, cable	Buy now
3	9169030012 Pin, spring	Buy now
4	9759506512 Bolt, hexagon w/w deep recess	Buy now
5	68T4412103 Lever, shift rod	Buy now
6	6G1416620194 Bracket	Buy now
7	9010906M81 Bolt	Buy now
8	9046410M60 Clamp	Buy now
9	9169030014 Pin, spring (647)	Buy now
10	65W4411600 Spring	Buy now
11	6DR4411700 Bracket	Buy now
12	9010906M86 Bolt	Buy now
13	68T4414310 Rod, shift 1	Buy now
14	9046818001 Clip	Buy now
15	61N4414600 Connector, shift rod	Buy now

Control 2



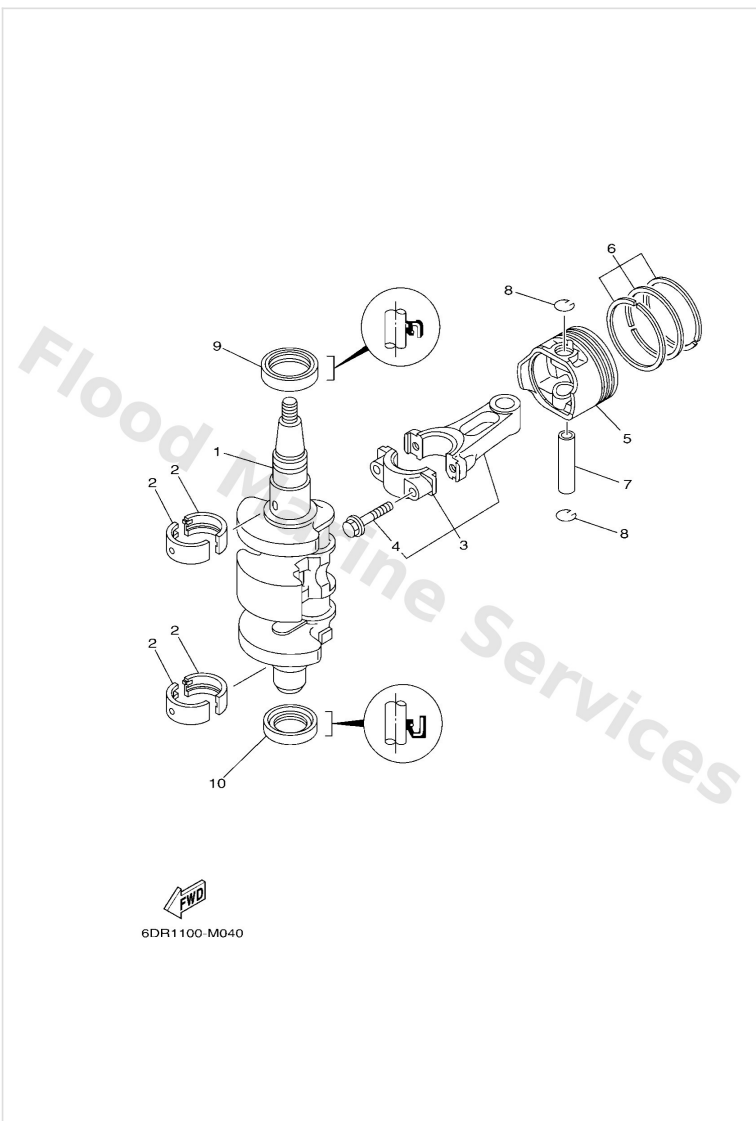
Ref	Part	
16	9538006700 Nut	Buy now
17	6AU4411110 Handle, gear shift	Buy now
18	9321012327 O-ring(3ld)	Buy now
19	9759505516 Bolt, with washer	Buy now
20	6FM4834400 Cable end, remote control	Buy now
21	9046818008 Clip 620436610000	Buy now
22	68T4163800 Pulley	Buy now
23	68T4128300 Lever, free accel.	Buy now
24	9038706M59 Collar (6h3)	Buy now
25	6AU4121100 Link, accel.	Buy now
26	68T1449700 Stay, throttle wire	Buy now
27	9020106M62 Washer, plate (6e5)	Buy now
28	9759506545 Bolt, hexagon w/w deep recess	Buy now
30	6J84126200 Joint, choke lever	Buy now
31	6471439560 Cap,over flow pipe	Buy now

Control 2



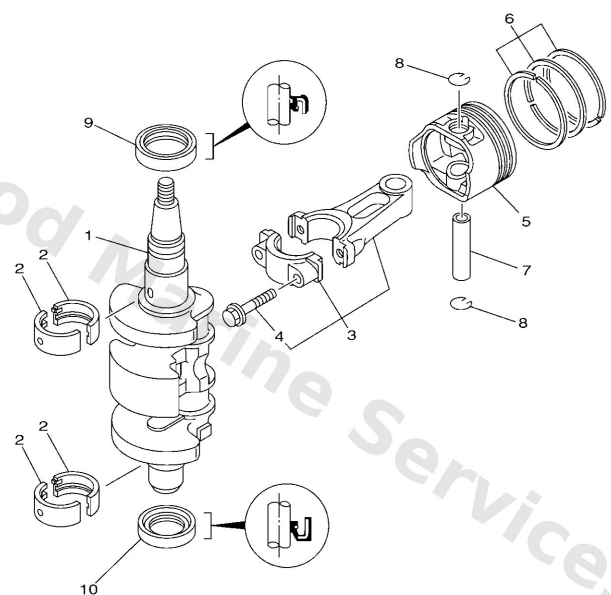
Ref	Part	
34	68T1577410 Stay 4	Buy now
36	9046508027 Clamp	Buy now

Crankshaft & Piston



Ref	Part	
1	6AU1141100 Crankshaft	Buy now
2	68T1141601 Plane bearing, crankshaft 1 UR BROWN	Buy now
2	68T1141611 Plane bearing, crankshaft 1 UR BLACK	Buy now
2	68T1141621 Plane bearing, crankshaft 1 UR BLUE	Buy now
3	6AU1165000 Connecting rod assembly	Buy now
4	67D1165400 Bolt, connecting rod	Buy now
5	6AU116310096 Piston (std)	Buy now
5	6AU1163500 Piston (0.25mm o/s) AP	Buy now
5	6AU1163600 Piston (0.50mm o/s) AP	Buy now
6	68T1160301 Piston ring set (std)	Buy now
6	68T1160401 Piston ring set (0.25mm o/s) AP	Buy now
6	68T1160501 Piston ring set (0.50mm o/s) AP	Buy now
7	68T1163300 Pin, piston	Buy now
8	9345015023 Circlip 131116340000	Buy now
9	9310230M22 Oil seal (6g8)	Buy now

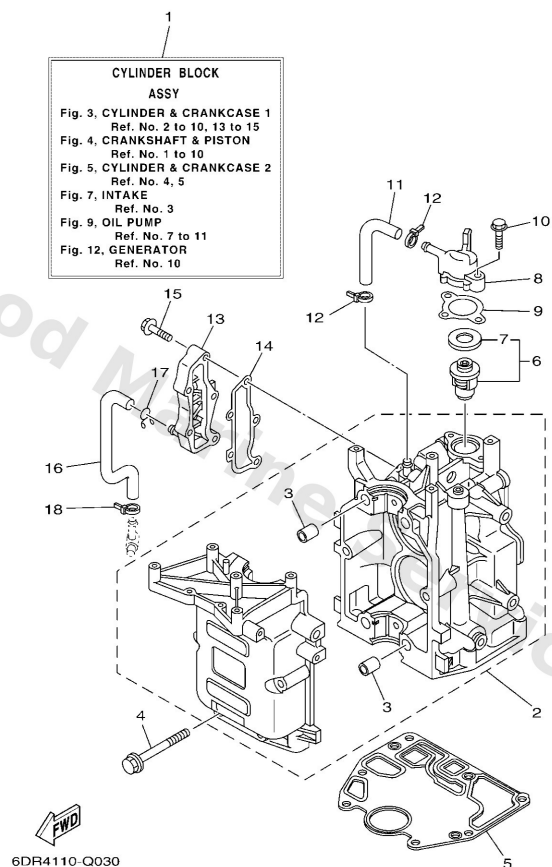
Crankshaft & Piston




6DR1100-M040

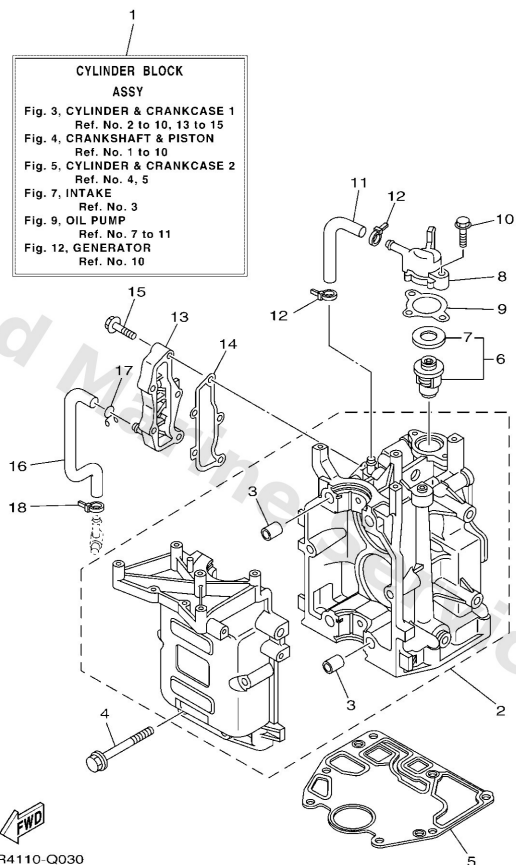
Ref	Part	
10	9310125M69 Oil seal	Buy now

Cylinder & Crankcase 1



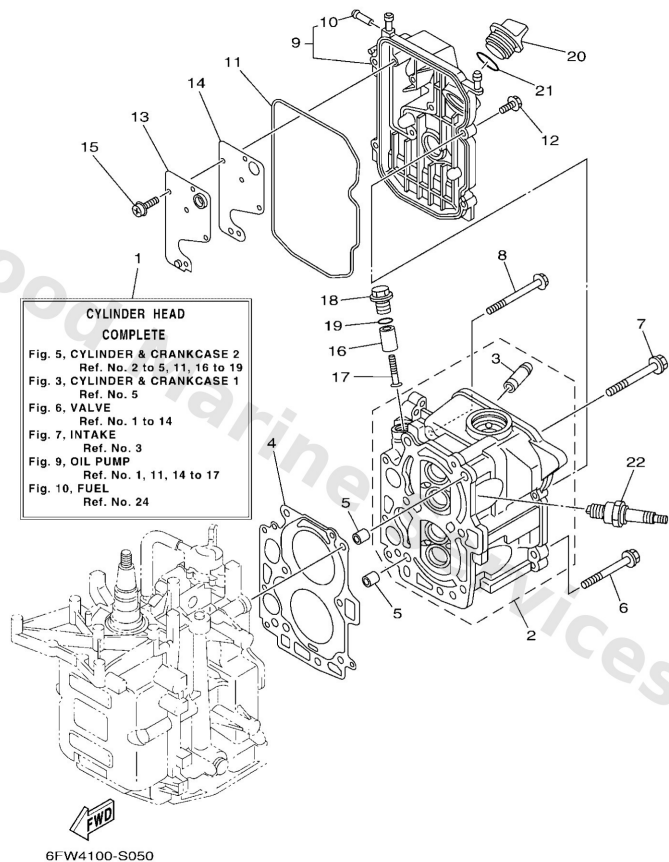
Ref	Part	
1	6AUW009B001S Cylinder block assembly	Buy now
2	6AU1510000 Crankcase assembly	Buy now
3	9953012016 Pin, dowel	Buy now
4	9011908M29 Bolt, with washer	Buy now
5	68T1135100 Gasket, cylinder	Buy now
6	66M1241101 Thermostat	Buy now
7	6881241200 Seal, thermostat	Buy now
8	68T12413001S Cover, thermostat	Buy now
9	6G812414A0 Gasket, cover	Buy now
10	9011906MA2 Bolt, with washer	Buy now
11	68T1248100 Pipe 1	Buy now
12	9046511M10 Clamp	Buy now
13	6AU41113001S Outer cover, exhaust	Buy now
14	68T41114A0 Gasket, exhaust outer cover	Buy now
15	9011906MA3 Bolt, with washer	Buy now

Cylinder & Crankcase 1



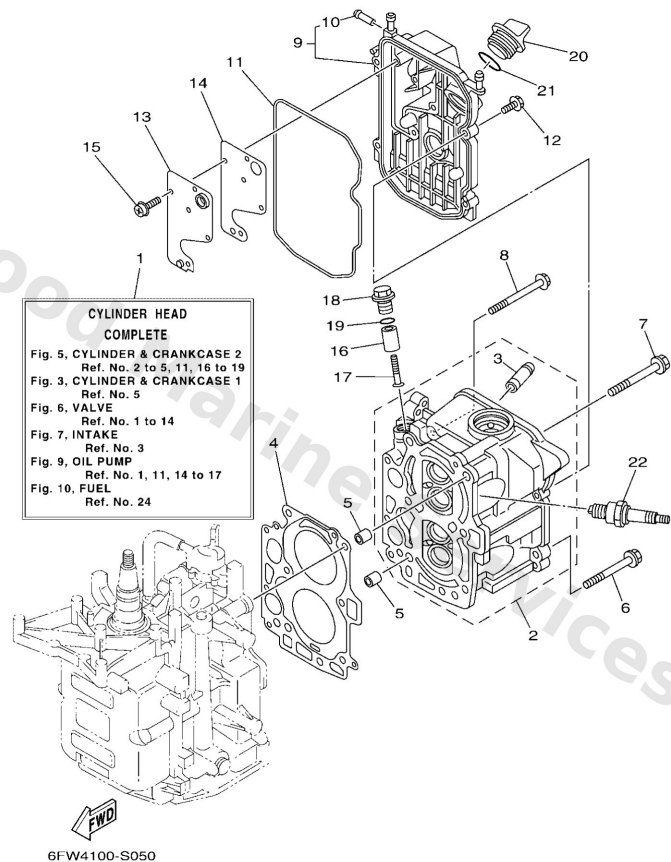
Ref	Part	
16	68T1248200 Pipe 2	Buy now
17	9046710M04 Clip, pipe 1 (6e9)	Buy now

Cylinder & Crankcase 2



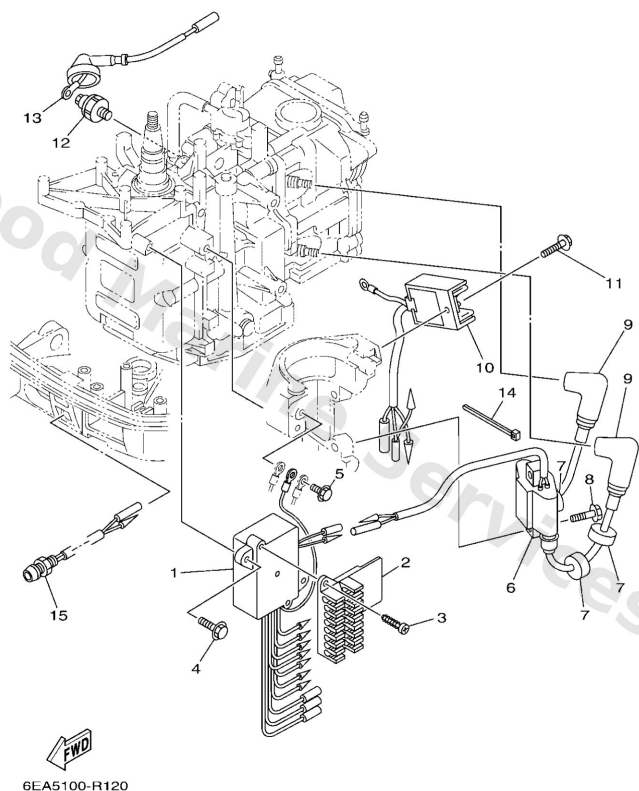
Ref	Part	
1	6AUW009A011S Cylinder head complete	Buy now
2	6AU1111001S Head, cylinder 1	Buy now
3	6AU1113310 Guide, valve 1	Buy now
4	68T1118100 Gasket, cylinder head 1	Buy now
5	9953010114 Pin, dowel(3vd)	Buy now
6	9010508M36 Bolt (6g8)	Buy now
7	9010508M78 Bolt, washer based	Buy now
8	9011906049 Bolt, with washer	Buy now
9	68T11191001S Cover, cylinder head 1	Buy now
10	6502437800 Pipe, joint 2	Buy now
11	68T1135600 Seal, cylinder 2	Buy now
12	9759506520 Bolt(7u8)	Buy now
13	68T1116800 Cover, breather	Buy now
14	68T11169A0 Gasket, breather cover	Buy now
15	9760704210 Screw, pan head with washer	Buy now

Cylinder & Crankcase 2



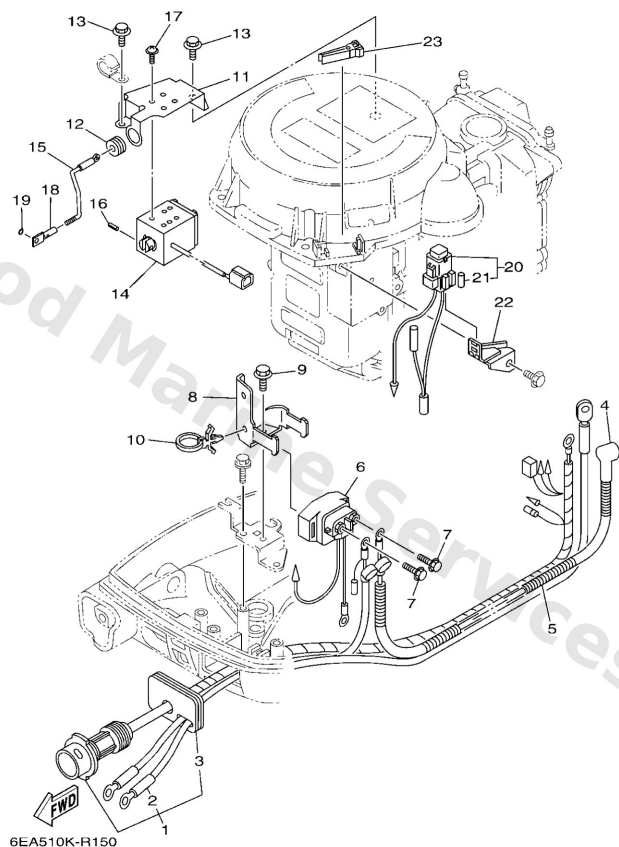
Ref	Part	
16	6G81132500 Anode	Buy now
17	9898005025 Screw, panhead (a93)	Buy now
18	6G811197A0 Plug, blind	Buy now
19	9321013M63 O-ring (6g8)	Buy now
20	6G81536300 Plug, oil	Buy now
21	9321024M79 O-ring	Buy now
22	9470200274 Plug, spark (br6hs-10)	Buy now

Electrical 1



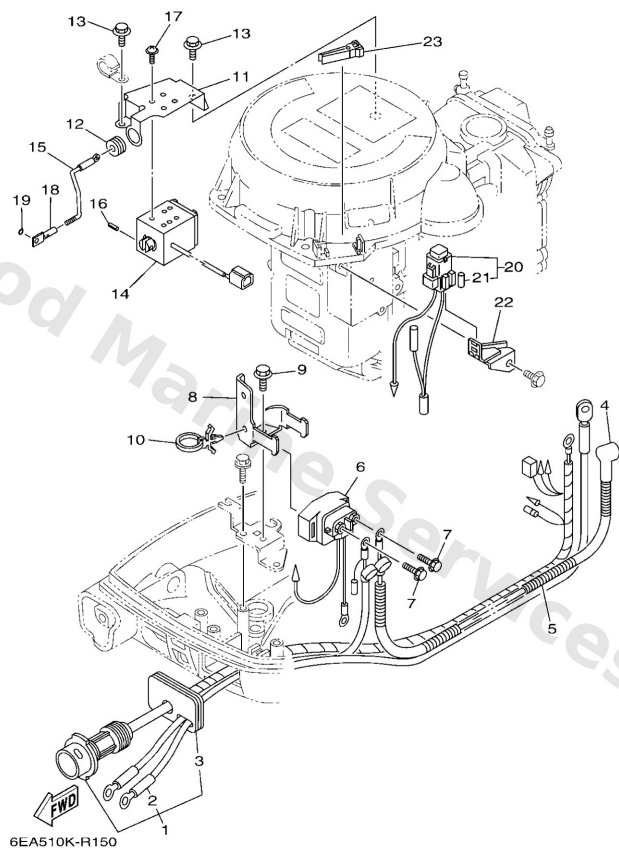
Ref	Part	
1	68T8554000 C.d.i. unit assembly	Buy now
2	68T8252200 Clamp, coupler	Buy now
3	9778040512 Screw, pan head tapping	Buy now
4	9759506520 Bolt(7u8)	Buy now
5	9759506512 Bolt, hexagon w/w deep recess	Buy now
6	6808557002 Ignition coil assembly	Buy now
7	9048025003 Grommet	Buy now
8	9011906MA3 Bolt, with washer	Buy now
9	6E38237021 Plug cap assembly	Buy now
10	68T8196000 Rectifier & regulator assembly	Buy now
12	67F8250400 Oil pressure switch assembly	Buy now
13	68T8212710 Wire, lead 2	Buy now
14	9046511M10 Clamp	Buy now
15	68T8541000 Emergency signal light assembly	Buy now

Electrical 2



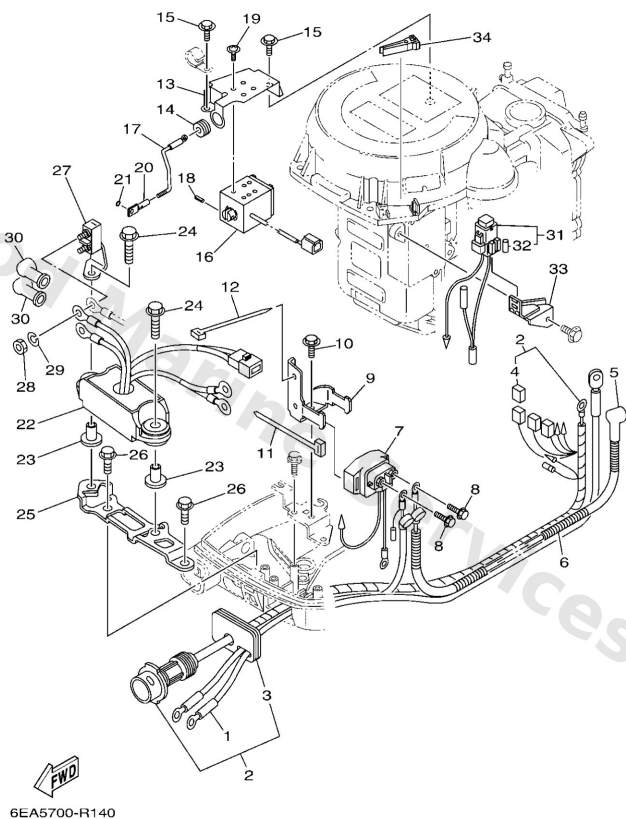
Ref	Part	
1	69G8258000 Wire harness assembly 2	Buy now
2	69G8210501 Battery cable (l: 3.0m)	Buy now
3	68T4272440 Grommet	Buy now
4	6G88211700 Wire, lead	Buy now
5	9044610M86 Hose	Buy now
6	68T8194000 Starter relay assembly	Buy now
7	9759506610 Bolt, hexagon w/w deep recess	Buy now
8	68T8194501 Plate, switch fitting	Buy now
9	9759506512 Bolt, hexagon w/w deep recess	Buy now
10	9046512M56 Clamp(62t)	Buy now
11	68T8611200 Stay, solenoid	Buy now
12	9048013018 Grommet (462)	Buy now
14	68T8611100 Coil, solenoid	Buy now
15	68T4123700 Joint, link	Buy now
16	9169030010 Pin, spring (663)	Buy now

Electrical 2



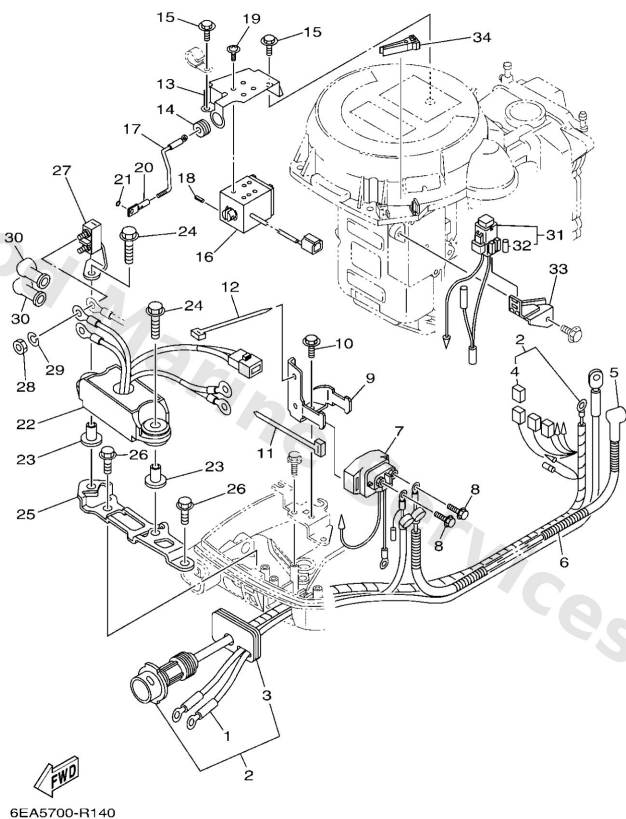
Ref	Part	
17	9798004208 Screw, pan head (713)	Buy now
18	68T8611700 Hook, wire pull	Buy now
19	9321003261 O-ring (663)	Buy now
20	68T8215000 Fuse holder assembly	Buy now
21	66V8215100 Fuse (10a)	Buy now
22	68T8217101 Stay, fuse box	Buy now
23	67F2812A00 Puller, fuse	Buy now

Electrical 3



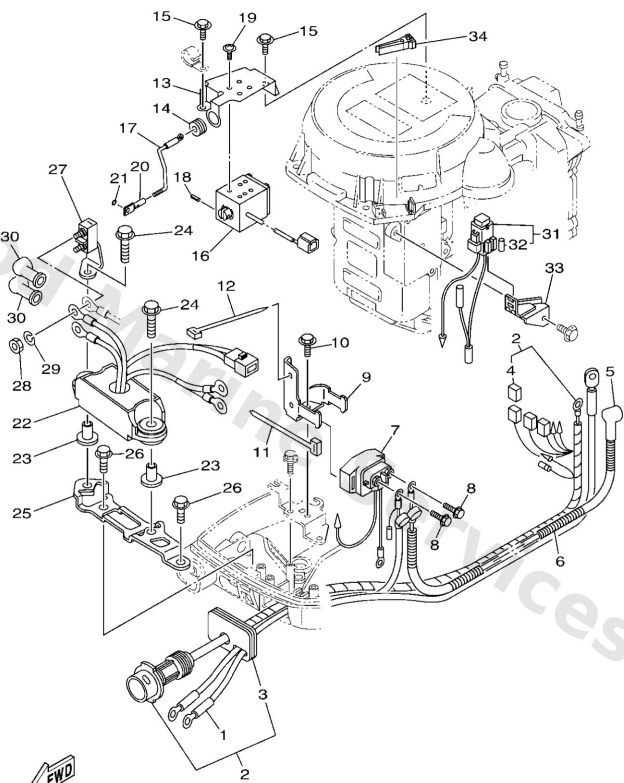
Ref	Part	
1	69G8210501 Battery cable (l: 3.0m)	Buy now
2	69G8259010 Wire harness assembly	Buy now
3	68T4272440 Grommet	Buy now
4	6N68258200 Cover, wire harness	Buy now
5	6G88211700 Wire, lead	Buy now
6	9044610M86 Hose	Buy now
7	68T8194000 Starter relay assembly	Buy now
8	9759506610 Bolt, hexagon w/w deep recess	Buy now
9	68T8194501 Plate, switch fitting	Buy now
10	9759506512 Bolt, hexagon w/w deep recess	Buy now
11	9046513M11 Clamp (6e5)	Buy now
13	68T8611200 Stay, solenoid	Buy now
14	9048013018 Grommet (462)	Buy now
16	68T8611100 Coil, solenoid	Buy now
17	68T4123700 Joint, link	Buy now

Electrical 3



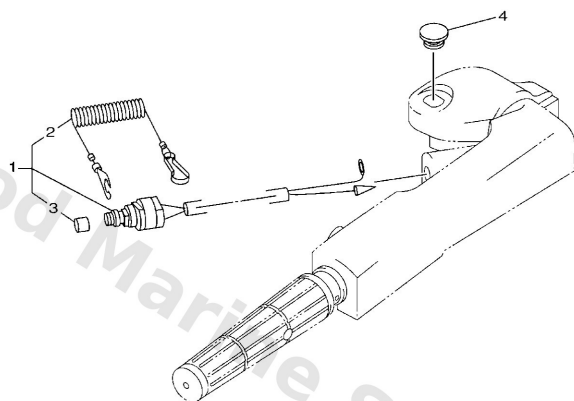
Ref	Part	
18	9169030010 Pin, spring (663)	Buy now
19	9798004208 Screw, pan head (713)	Buy now
20	68T8611700 Hook, wire pull	Buy now
21	9321003261 O-ring (663)	Buy now
22	69G8195000 Relay assembly	Buy now
23	9038706M03 Collar (676)	Buy now
24	9011906M56 Bolt, with washer	Buy now
25	69G8194801 Bracket	Buy now
26	9010906M86 Bolt	Buy now
27	69G8192500 Terminal	Buy now
28	9017006M30 Nut(62x)	Buy now
29	9020406M00 Washer, spring(62x)	Buy now
30	6G58211900 Cover, lead wire	Buy now
31	68T8215000 Fuse holder assembly	Buy now
32	66V8215100 Fuse (10a)	Buy now

Electrical 3



Ref	Part	
33	68T8217101 Stay, fuse box	Buy now
34	67F2812A00 Puller, fuse	Buy now

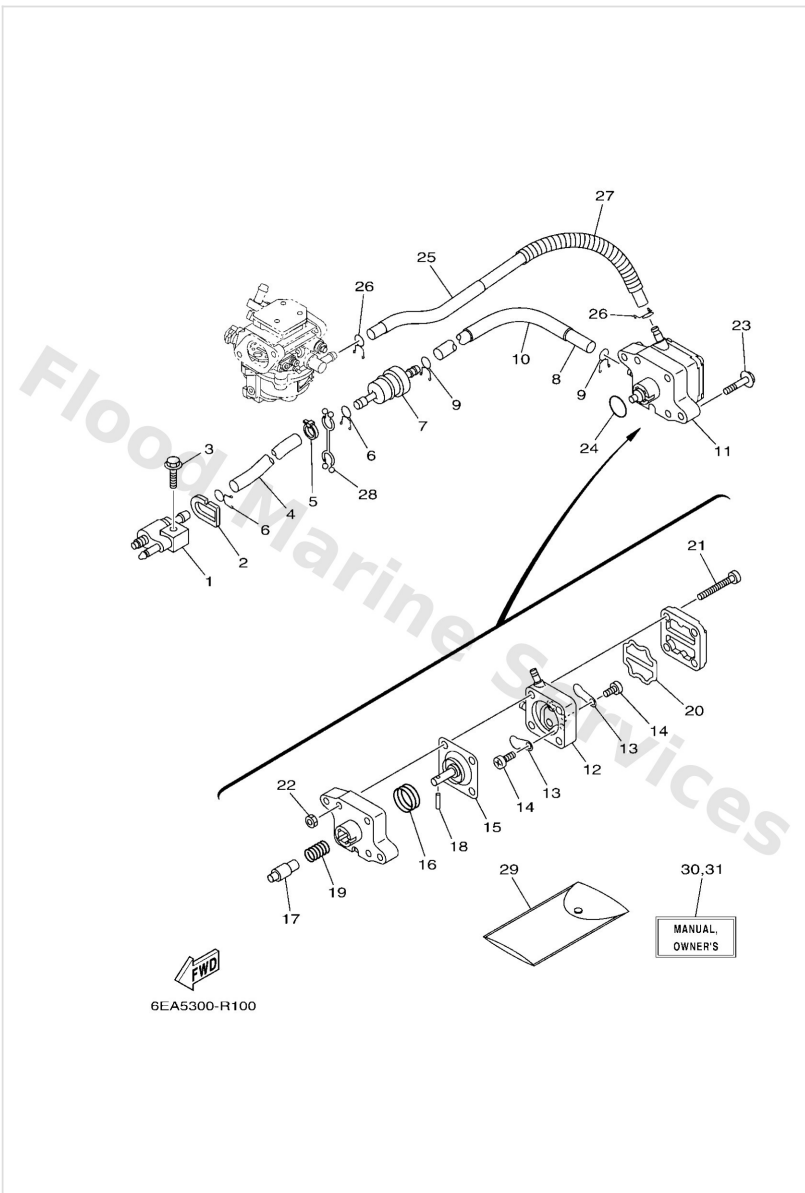
Electrical 4




68R0100-0130

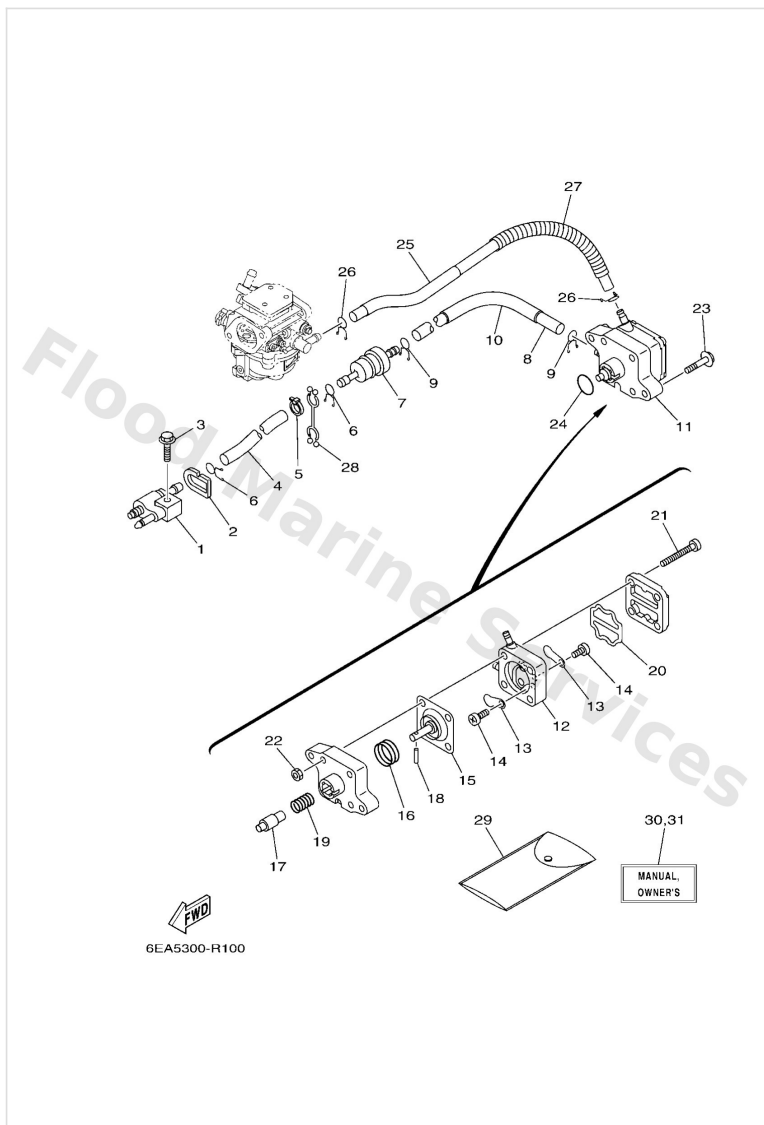
Ref	Part	
1	65W8257501 Engine stop switch assembly	Buy now
2	6828255600 Lanyard, stop switch	Buy now
3	6898257Y00 Cap	Buy now
4	6G14272500 Grommet	Buy now

Fuel



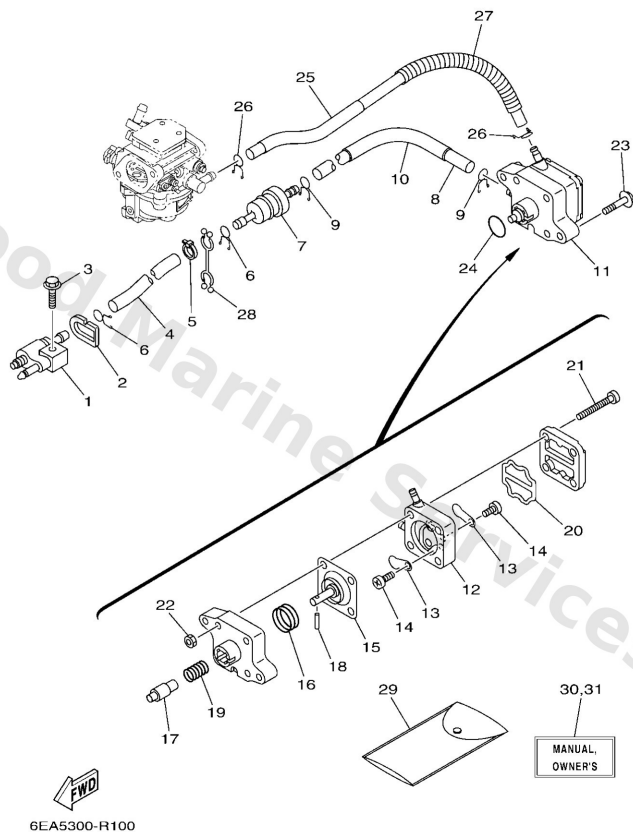
Ref	Part	
1	6G12430410 Fuel pipe joint comp. 1	Buy now
2	61N2432900 Seal	Buy now
3	9759506525 Bolt, hexagon w/w deep recess	Buy now
4	9044510046 Hose	Buy now
5	9046511M10 Clamp	Buy now
6	9046709M09 Clip(6k8)	Buy now
7	68T2425101 Strainer 1	Buy now
8	9044510M50 Hose (I400)	Buy now
10	9044516010 Hose	Buy now
11	68T2441001 Fuel pump assembly	Buy now
12	66M2441301 Body 2	Buy now
13	6A02442101 Valve, check	Buy now
14	6E71432500 Screw, pan head	Buy now
15	66M2441101 Diaphragm	Buy now
16	66M2442300 Spring, diaphragm	Buy now

Fuel



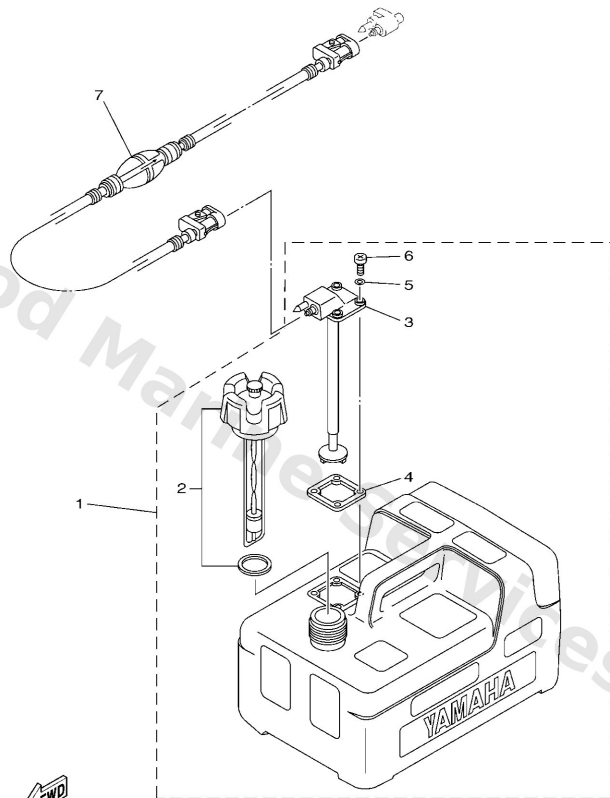
Ref	Part	
17	66M1313100 Plunger	Buy now
18	66M2437400 Pin	Buy now
19	66M2445400 Spring	Buy now
20	66M2447101 Diaphragm	Buy now
21	66M2444400 Screw	Buy now
22	9538004600 Nut, hex	Buy now
23	9759506630 Bolt, hexagon w/w deep recess	Buy now
24	9321020M65 O-ring	Buy now
25	6AU2431100 Pipe, fuel 1	Buy now
27	9044713014 Tube	Buy now
28	9046410M53 Clamp	Buy now
29	68T2810000 Tool kit AP	Buy now
30	6DR2819974D0 O/m f9.9jmhs / ft9.9lmhl` 18 UR (NL)	Buy now
30	6DR2819974E0 O/m f9.9jmhs / ft9.9lmhl` 18 UR (E)	Buy now
30	6DR2819974F0 O/m f9.9jmhs / ft9.9lmhl` 18 UR (F)	Buy now

Fuel



Ref	Part	
30	6DR2819974G0 Manual,owner's UR (D)	Buy now
30	6DR2819974H0 O/m f9.9jmhs / ft9.9lmhl` 18 UR (I)	Buy now
30	6DR2819974S0 O/m f9.9jmhs / ft9.9lmhl` 18 UR (ES)	Buy now
31	6DR2819984K0 O/m f9.9jmhs / ft9.9lmhl` 18 UR (DK)	Buy now
31	6DR2819984L0 O/m f9.9jmhs / ft9.9lmhl` 18 UR (SF)	Buy now
31	6DR2819984M0 O/m f9.9jmhs / ft9.9lmhl` 18 UR (S)	Buy now
31	6DR2819984N0 O/m f9.9jmhs / ft9.9lmhl` 18 UR (N)	Buy now
31	6DR2819984P0 O/m f9.9jmhs / ft9.9lmhl` 18 UR (P)	Buy now
31	6DR2819984R0 O/m f9.9jmhs / ft9.9lmhl` 18 UR (GR)	Buy now

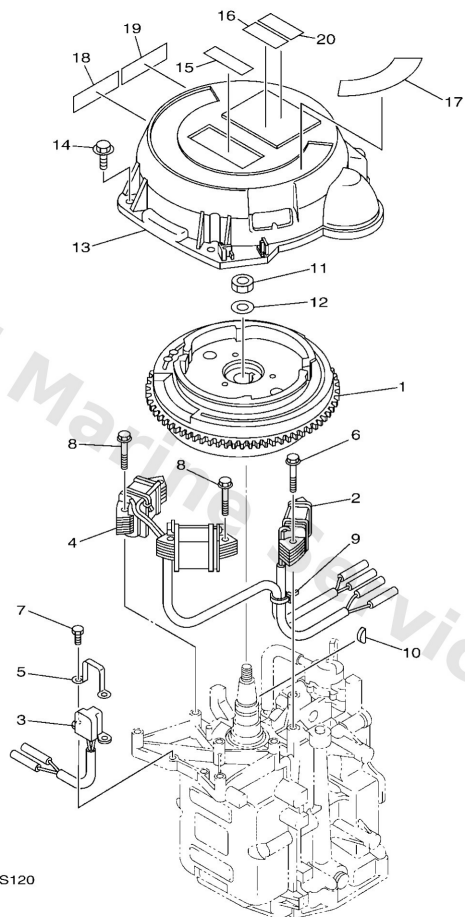
Fuel Tank



6FW1700-P250

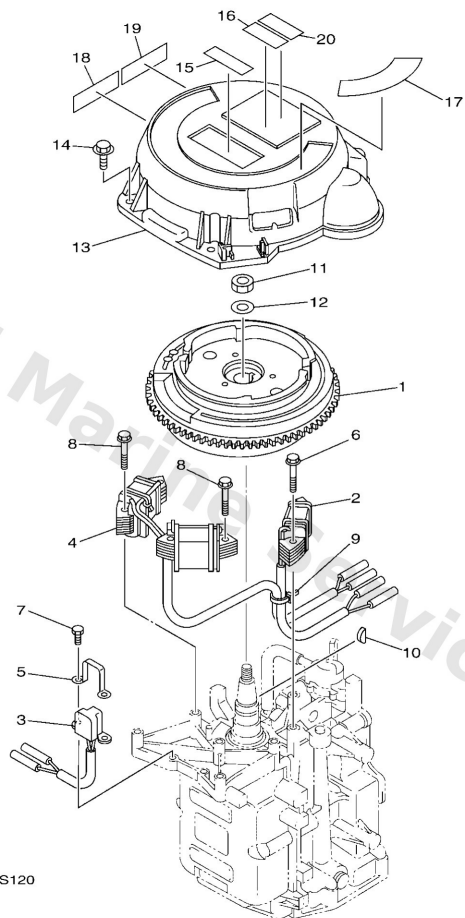
Ref	Part	
1	6YL2420106 Fuel tank assembly (12l) AP	Buy now
2	6YL2461002 Cap assembly	Buy now
3	6YL2426010 Fuel meter assembly	Buy now
4	6YL2426801 Gasket, fuel meter	Buy now
5	6YL2432900 Seal	Buy now
6	9015705M16 Screw, pan head	Buy now
7	6YL2430654 Fuel pipe comp. 1 AP	Buy now

Generator



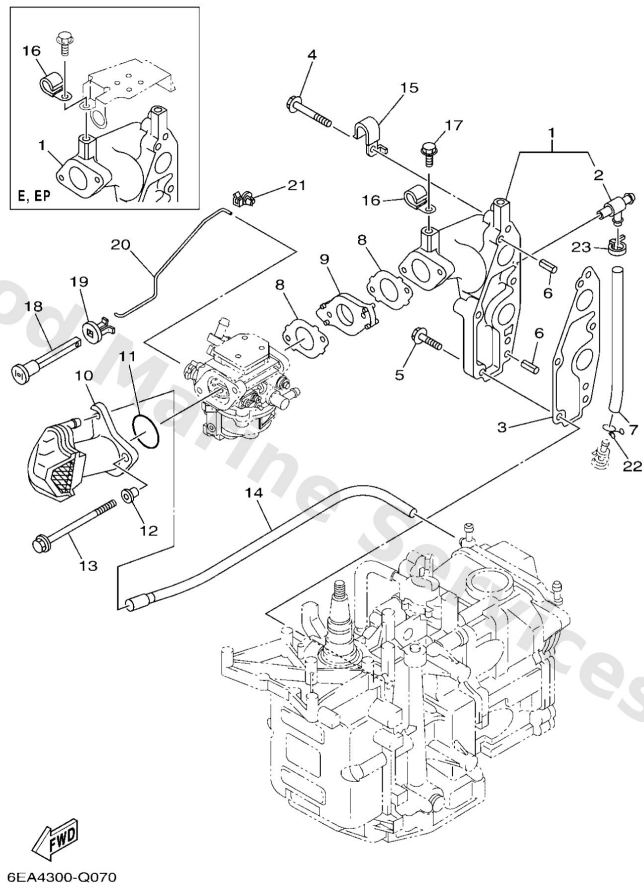
Ref	Part	
1	6DR8555010 Rotor assembly	Buy now
2	68T8552000 Coil, charge	Buy now
3	68T8558001 Coil, pulser	Buy now
4	68T8553310 Coil, lighting	Buy now
5	6H28558200 Attachment, pulser	Buy now
6	9011906014 Bolt, with washer(61b)	Buy now
7	9709505010 Bolt (682)	Buy now
8	9011906MA1 Bolt, with washer(63m)	Buy now
9	9046511M10 Clamp	Buy now
10	9028004M06 Key, woodruff(6a1)	Buy now
11	9017012066 Nut, hexagon 6481155500	Buy now
12	9020112472 Washer, plate (4n0)	Buy now
13	6AV8133700 Cover, flywheel	Buy now
14	9759506520 Bolt(7u8)	Buy now
15	6EE8199540 Label, warning	Buy now

Generator



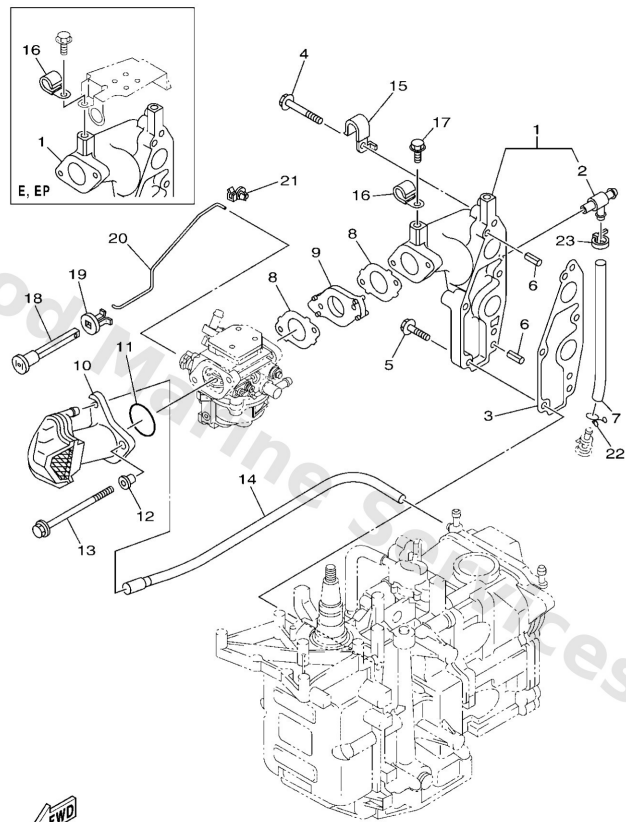
Ref	Part	
16	6EE8199550 Label, warning	Buy now
17	68T8571160 Mark, caution	Buy now
18	6EE8199440 Label, safety	Buy now
19	6EE8199450 Label, safety	Buy now
20	6AG8199600 Mark	Buy now

Intake



Ref	Part	
1	68T13641201S Manifold 1 FLUSHING KIT	Buy now
2	67F1248200 Pipe 2	Buy now
3	68T1364500 Gasket, manifold 1	Buy now
4	9011906MA5 Bolt, with washer	Buy now
5	9011906MA3 Bolt, with washer	Buy now
6	9169050014 Pin, spring (647)	Buy now
7	9044509M20 Hose (L95) FLUSHING KIT	Buy now
8	68T13646A0 Gasket, manifold 2	Buy now
9	68T1427100 Insulator	Buy now
10	6AU1444000 Silencer assembly, intake	Buy now
11	9321031MJ5 O-ring	Buy now
12	9038706M70 Collar (6h5)	Buy now
13	9010506188 Bolt, flange	Buy now
14	68T1248300 Pipe 3	Buy now
15	9046508M99 Clamp	Buy now

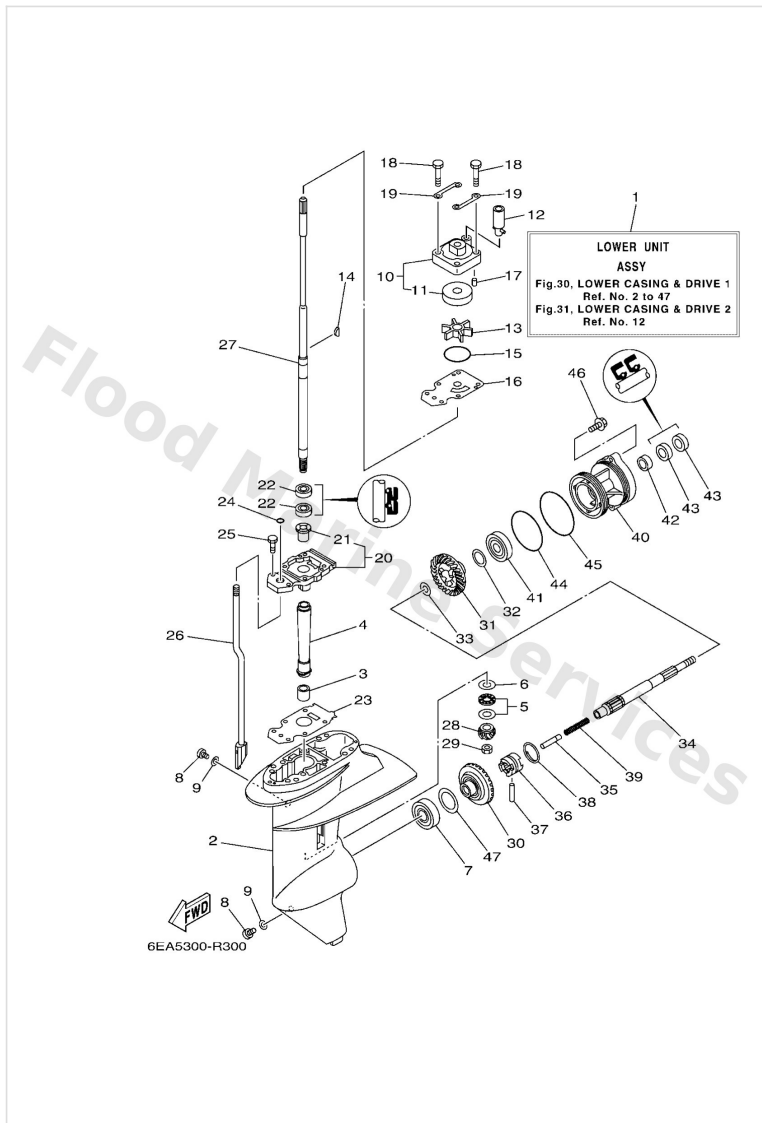
Intake



 6EA4300-Q070

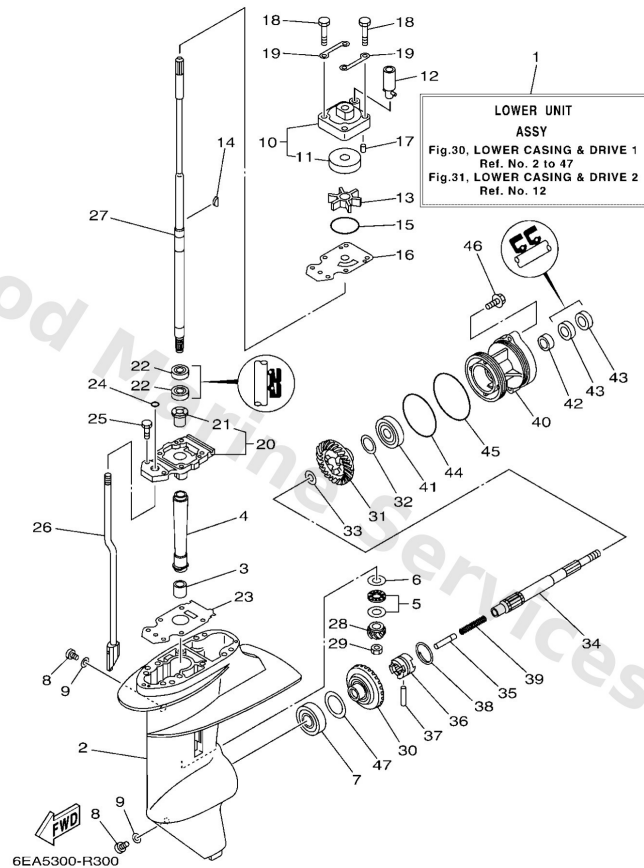
Ref	Part	
16	9046508M83 Clamp FLUSHING KIT	Buy now
17	9759506510 Bolt, hexagon w/w deep recess FLUSHING KIT	Buy now
18	6H44127102 Knob, choke	Buy now
19	6894127300 Grommet	Buy now
20	68T4125600 Rod, choke 1	Buy now
21	6J84126200 Joint, choke lever	Buy now
22	9046708M18 Clip	Buy now
23	9046511M10 Clamp	Buy now

Lower Casing & Drive 1



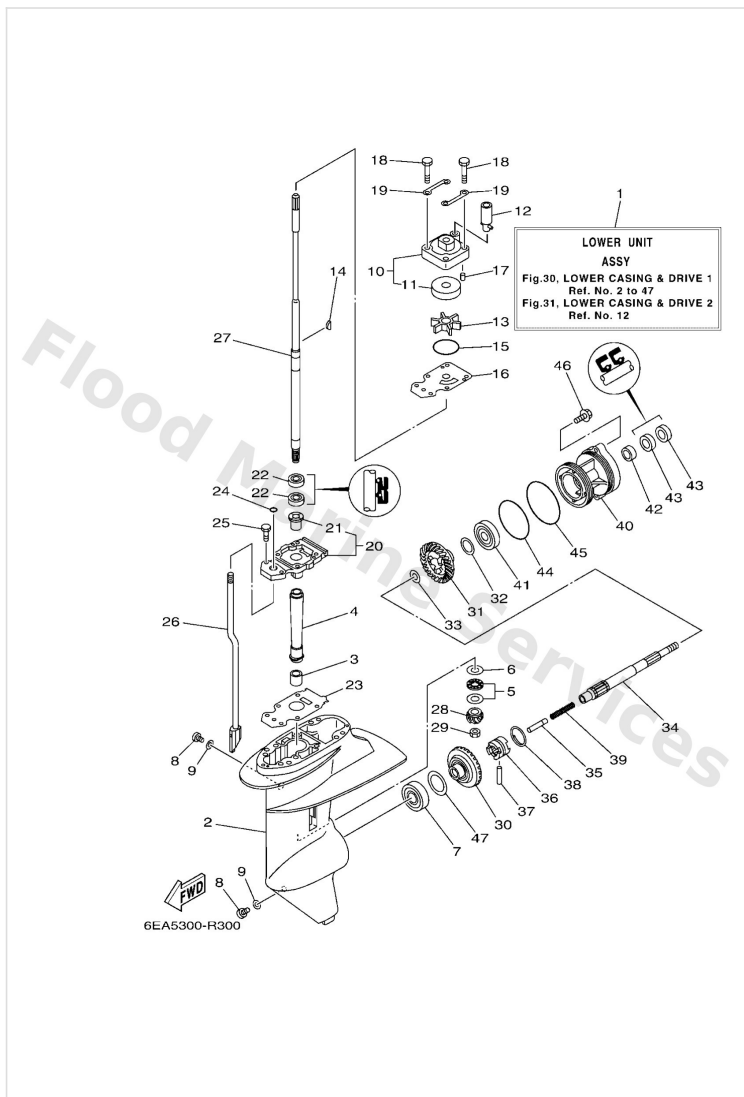
Ref	Part	
1	69G45300118D Lower unit assembly L(21.7")	Buy now
1	69G45300218D Lower unit assembly X(24.4")	Buy now
2	66R45311018D Casing, lower	Buy now
3	93315314V8 Bearing, needle (6e7)	Buy now
4	66R4553600 Sleeve, drive shaft	Buy now
5	9334141416 Bearing	Buy now
6	66R4558700 Shim (t:1.13mm) UR	Buy now
6	66R4558710 Shim (t:1.2mm) UR	Buy now
7	9333200005 Brg,cyl-cal roller 0.19g nt	Buy now
8	9034008002 Plug, straight screw	Buy now
9	9043008003 Gasket	Buy now
10	63V4430100 Water pump housing comp.	Buy now
11	63V4432200 Insert, cartridge	Buy now
12	68T4436600 Damper, water seal 2	Buy now
13	63V4435201 Impeller	Buy now

Lower Casing & Drive 1



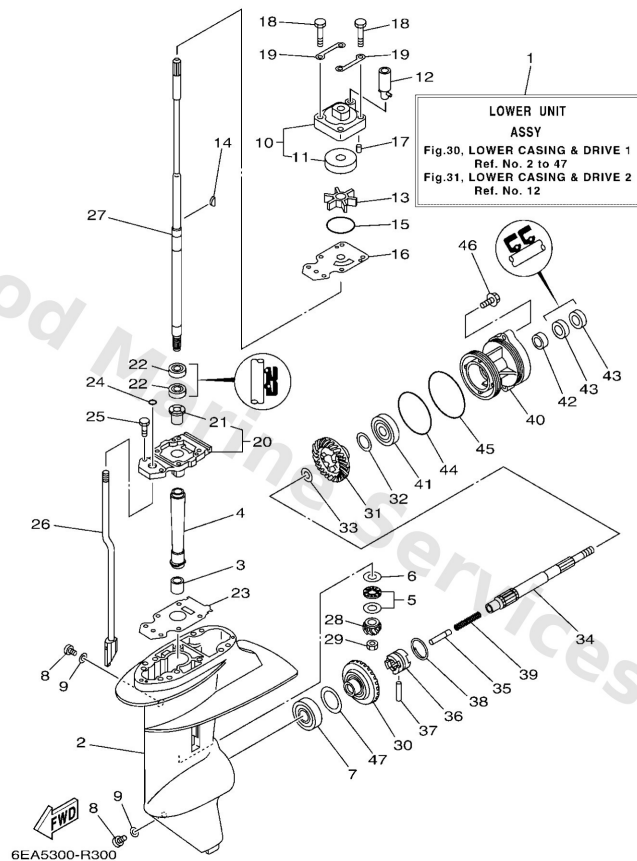
Ref	Part	
14	6644433800 Key, woodruff	Buy now
15	9321044398 O-ring(55x)	Buy now
16	68T4432300 Outer plate, cartridge	Buy now
17	9360412M07 Pin, dowel (688)	Buy now
18	9709508045 Bolt, hexagon	Buy now
19	63V4432801 Plate	Buy now
20	69G4533101CA Housing, bearing	Buy now
21	6264531609 Bushing, drive shaft 1	Buy now
22	9310120048 Oil seal (20x30x6-648)	Buy now
23	69G45315A0 Packing, lower casing	Buy now
24	9321006ME6 O-ring	Buy now
25	9708008025 Screw, bind(j36)	Buy now
26	69G4415010 Shift cam assembly L(21.7")	Buy now
26	69G4415020 Shift cam assembly X(24.4")	Buy now
27	69G4551010 Drive shaft assembly L(21.7")	Buy now

Lower Casing & Drive 1



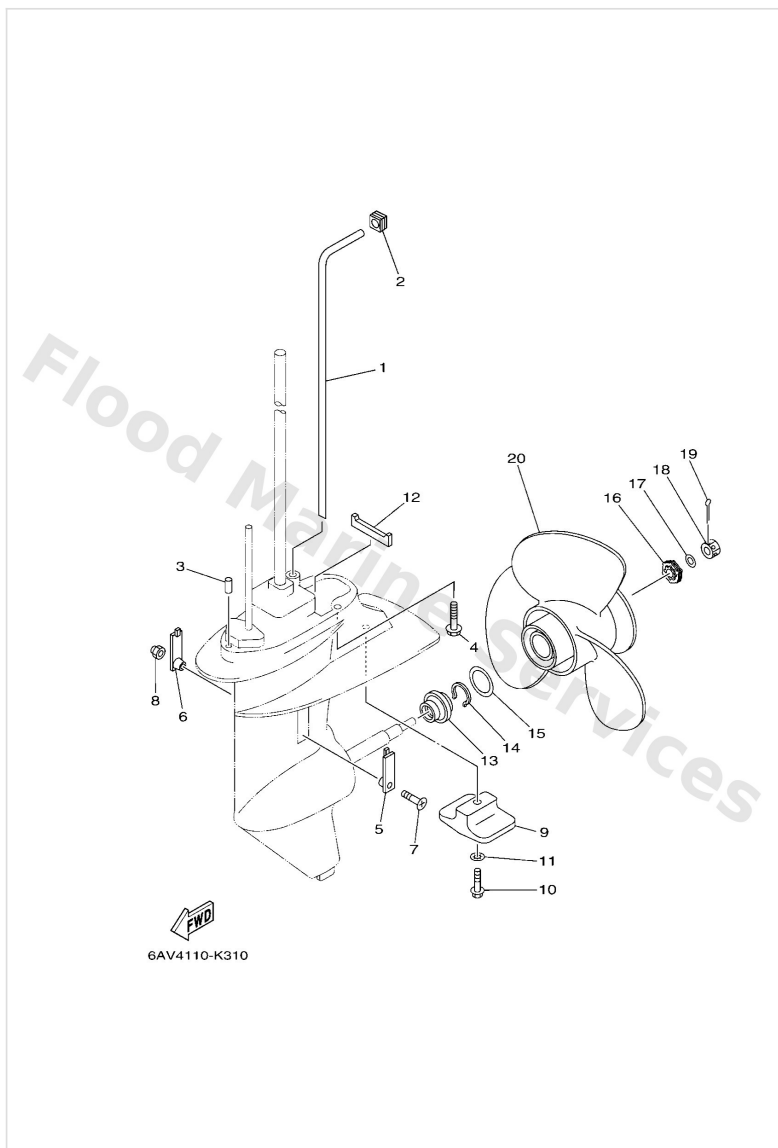
Ref	Part	
27	69G4551020 Drive shaft assembly X(24.4")	Buy now
28	66R4555100 Pinion	Buy now
29	9017908M06 Nut (6e7)	Buy now
30	66R4556001 Gear	Buy now
31	66R4557100 Gear	Buy now
32	6264557700 Shim (t:0.10mm) UR	Buy now
32	6264557710 Shim (t:0.20mm) UR	Buy now
32	6264557720 Shim (t:0.30mm) UR	Buy now
32	6264557730 Shim (t:0.40mm) UR	Buy now
32	6264557740 Shim (t:0.50mm) UR	Buy now
33	9020117682 Washer, plate (2k7)	Buy now
34	6834561100 Shaft propeller	Buy now
35	6504563500 Plunger, shift	Buy now
36	69G4563100 Clutch, dog	Buy now
37	9025005010 Pin straight 648456320000	Buy now

Lower Casing & Drive 1



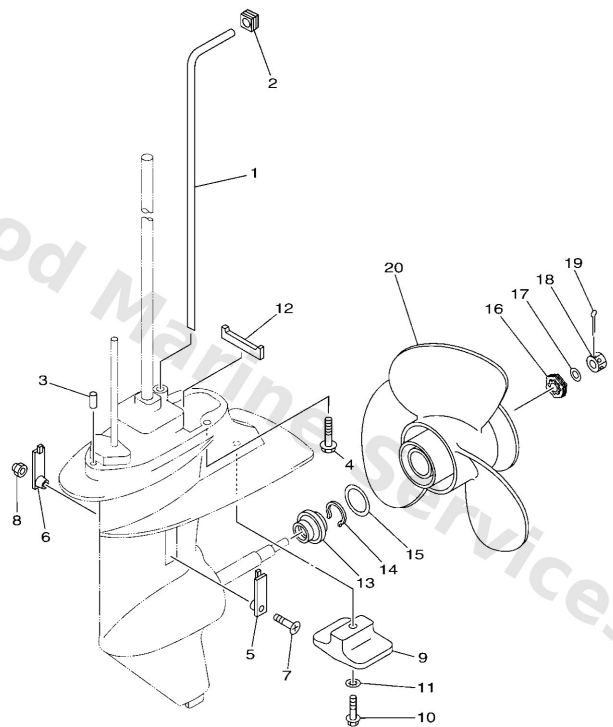
Ref	Part	
38	6484563311 Ring, cross pin	Buy now
39	9050114M09 Spring, compression	Buy now
40	66R45361008D Cap, lower casing	Buy now
41	9330600501 Bearing(1ff)	Buy now
42	93315317U2 Brg,cyl-cal roller 14g (683)	Buy now
43	9310117054 Oil seal (17x30x6-650)	Buy now
44	9321074M68 O-ring (6g8)	Buy now
45	9321074316 O-ring (1j7)	Buy now
46	9759506525 Bolt, hexagon w/w deep recess	Buy now

Lower Casing & Drive 2



Ref	Part	
1	68T4436110 Tube, water 1 L(21.7")	Buy now
1	69G4436120 Tube, water 1 X(24.4")	Buy now
2	63V4436510 Damper, water seal 1	Buy now
3	9360412M07 Pin, dowel (688)	Buy now
4	9757508535 Bolt(70w) L(21.7")	Buy now
5	6G14521400 Cover, water inlet	Buy now
6	63V4521500 Cover, water inlet	Buy now
7	9015205011 Screw, countersunk	Buy now
8	9018505002 Nut nylon (sus)(ex4)	Buy now
9	61N4525101 Anode	Buy now
10	9589506030 Bolt, flange deep recess	Buy now
11	9299006300 Washer, tooth	Buy now
12	63V4537500 Damper, seal	Buy now
13	6G84598702 Spacer	Buy now
14	9345010M04 Circlip(6g8)	Buy now

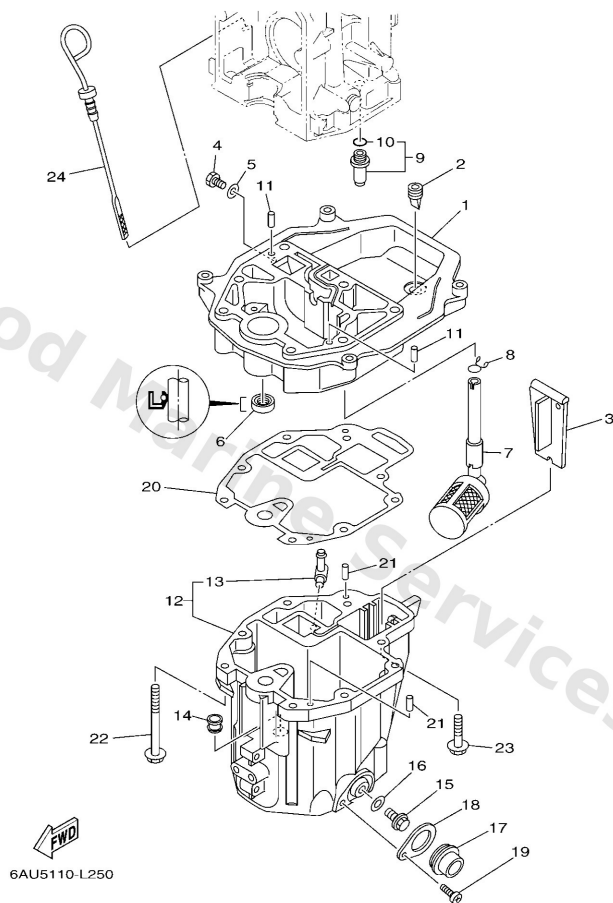
Lower Casing & Drive 2



6AV4110-K310

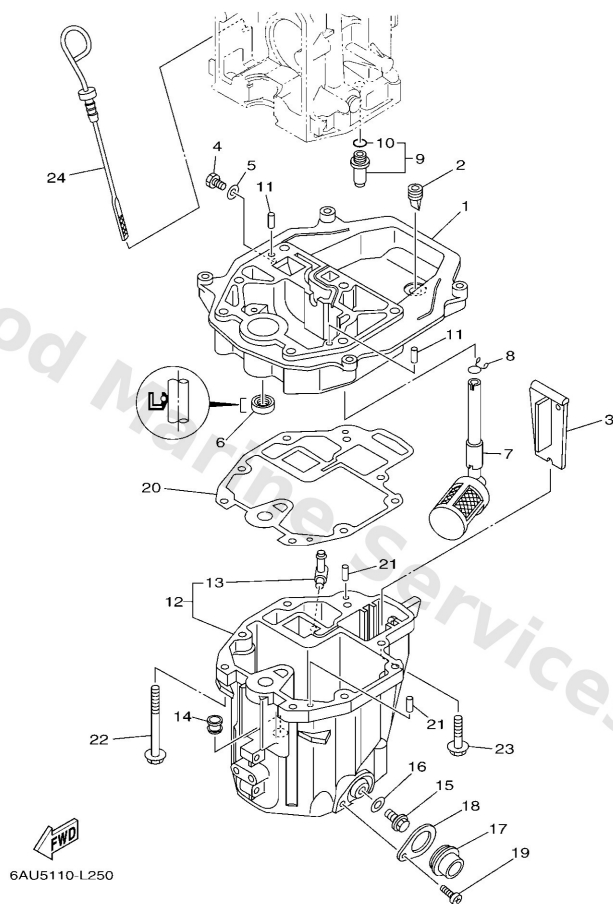
Ref	Part	
15	9020131MA3 Washer, plate (6g8)	Buy now
16	6G84599700 Spacer	Buy now
17	9020110M02 Washer, plate(6g9)	Buy now
18	9017110M07 Nut, castle(6g8)	Buy now
19	9149030025 Pin cotter	Buy now
20	69G4594300 Propeller (3x11-3/4 x7-r)	Buy now

Oil Pan



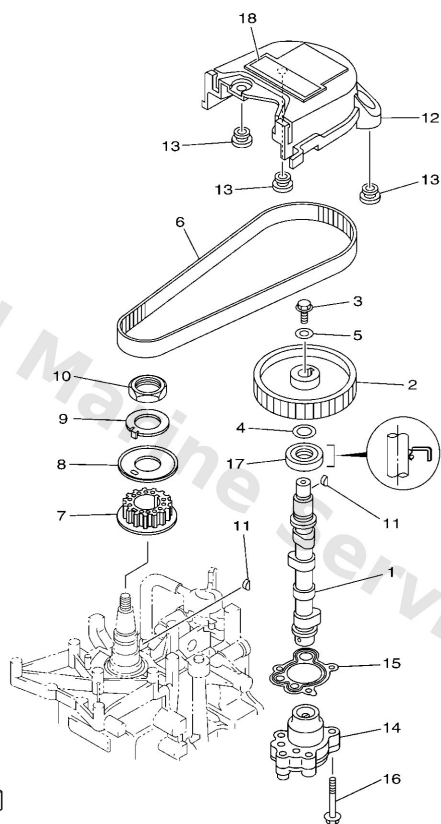
Ref	Part	
1	68T4113700CA Guide, exhaust	Buy now
2	65W4271700 Rubber, seal 2	Buy now
3	68T4518100 Plate	Buy now
4	9709508014 Bolt, hexagon deep recess	Buy now
5	9043008143 Gasket (256-11198-00)	Buy now
6	9310112M70 Oil seal	Buy now
7	68T1342101 Strainer 2	Buy now
8	9046711M08 Clip(72x)	Buy now
9	6G81157500 Relief valve ass'y	Buy now
10	9321012M62 O-ring (6g8)	Buy now
11	9360619M23 Pin, dowel	Buy now
12	68T1531101CA Oil pan	Buy now
13	6H11137200 Nipple, hose	Buy now
14	9048010M28 Grommet(6k7)	Buy now
15	9034010M10 Plug, straight screw	Buy now

Oil Pan



Ref	Part	
16	9043010M11 Gasket	Buy now
17	68T1531600 Damper, engine mount 1	Buy now
18	68T1531700 Spacer, engine mount	Buy now
19	9788505008 Screw, pan head	Buy now
20	68T1347500 Gasket	Buy now
21	9360412M07 Pin, dowel (688)	Buy now
22	9011908005 Bolt, with washer	Buy now
23	9757508530 Bolt, hexagon w/w deep recess	Buy now
24	68T1536200 Plug, oil level	Buy now

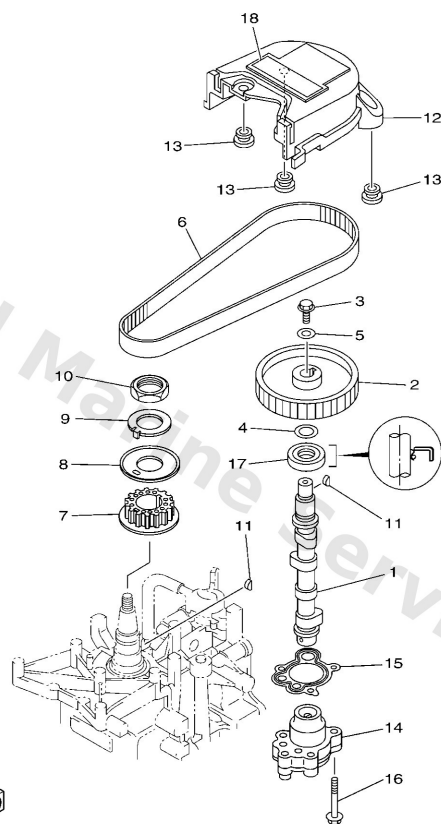
Oil Pump



6DR4110-Q090

Ref	Part	
1	68T1217100 Camshaft 1	Buy now
2	66M1153700 Gear, driven	Buy now
3	9010506M14 Bolt (6e0)	Buy now
4	9020113201 Washer 6474283300	Buy now
5	9020106M94 Washer (6g8)	Buy now
6	68T4624100 Belt	Buy now
7	68T1153600 Gear, drive	Buy now
8	68T1155700 Washer 1	Buy now
9	6G81158701 Washer, lock	Buy now
10	9017024M09 Nut (6g8)	Buy now
11	9028003M01 Key woodruff 146115450000	Buy now
12	6AU4629700 Cover, dust	Buy now
13	9048010627 Grommet	Buy now
14	68T1330000 Oil pump assembly	Buy now
15	68T1332900 Gasket, pump cover	Buy now

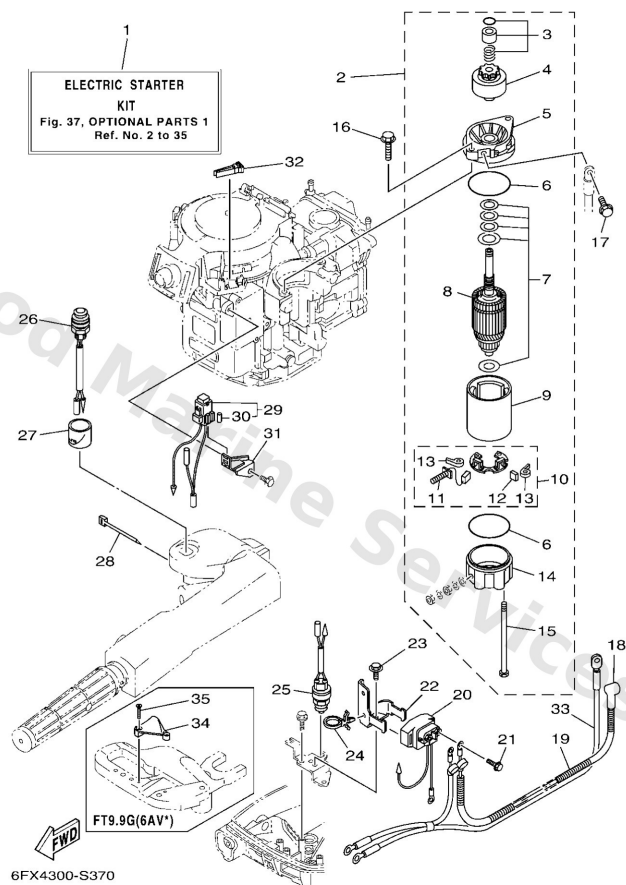
Oil Pump




6DR4110-Q090

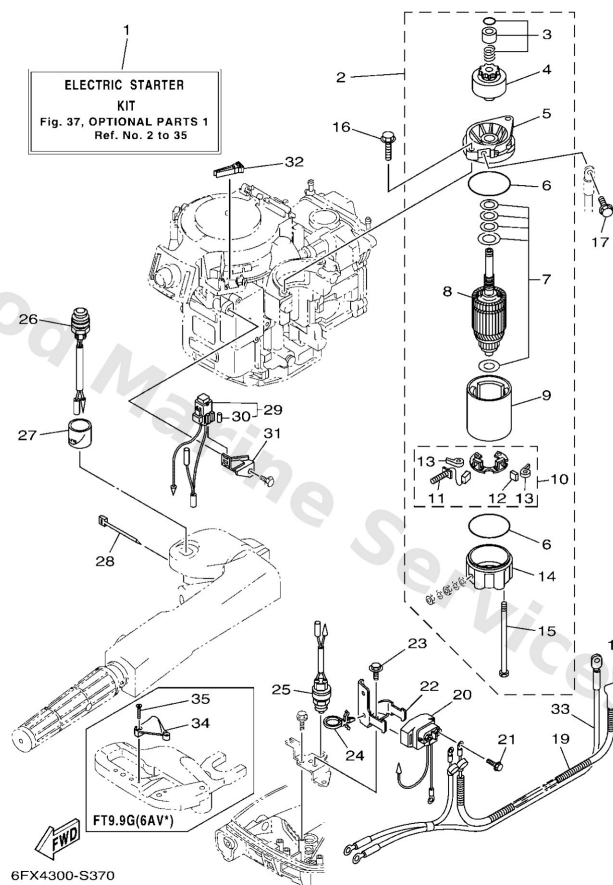
Ref	Part	
16	9759506530 Bolt, hexagon w/w deep recess	Buy now
17	9310218M21 Oil seal (6g8)	Buy now
18	6AU1343761 Mark, caution	Buy now

Optional Parts 1



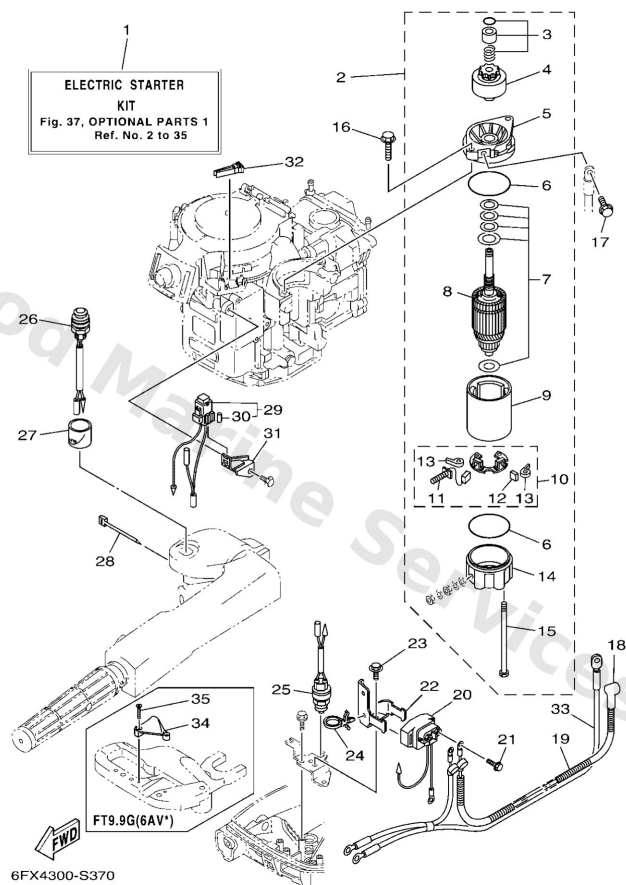
Ref	Part	
1	6DRW818000 Electric starter kit	Buy now
2	68T8180000 Starting motor assembly	Buy now
3	68T8185700 Pinion stopper set	Buy now
4	6898180712 Pinion assembly	Buy now
5	6F58183010 Front cover assembly	Buy now
6	6898184711 O-ring	Buy now
7	6898180911 Washer kit	Buy now
8	6898185011 Armature assembly	Buy now
9	6898181011 Stator ass'y	Buy now
10	6898184011 Brush holder assembly	Buy now
11	6898181111 Brush 1	Buy now
12	6898181211 Brush 2	Buy now
13	6898181310 Spring, brush	Buy now
14	6898182011 Rear cover ass'y	Buy now
15	6898182610 Bolt	Buy now

Optional Parts 1



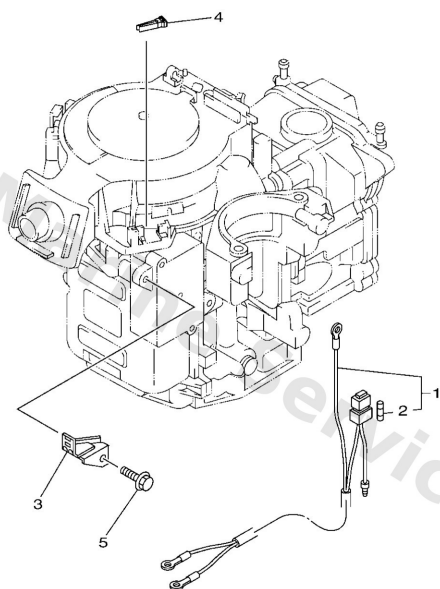
Ref	Part	
16	9011908M76 Bolt, with washer(6e5)	Buy now
17	9759508516 Bolt, hexagon w/w deep recess	Buy now
18	6G88211700 Wire, lead	Buy now
19	9044610M86 Hose	Buy now
20	68T8194000 Starter relay assembly	Buy now
21	9759506610 Bolt, hexagon w/w deep recess	Buy now
22	68T8194501 Plate, switch fitting	Buy now
23	9759506512 Bolt, hexagon w/w deep recess	Buy now
24	9046512M56 Clamp(62t)	Buy now
25	6F58254001 Neutral switch assembly	Buy now
26	68T8187000 Starting switch assembly	Buy now
27	68T8182100 Cover, switch	Buy now
28	9046511M10 Clamp	Buy now
29	68T8215000 Fuse holder assembly	Buy now
30	66V8215100 Fuse (10a)	Buy now

Optional Parts 1



Ref	Part	
31	68T8217101 Stay, fuse box	Buy now
32	67F2812A00 Puller, fuse	Buy now
33	68T8210501 Battery cable (l: 2.1m)	Buy now
34	68T8259400 Clamp	Buy now
35	9015105003 Screw, countersunk	Buy now

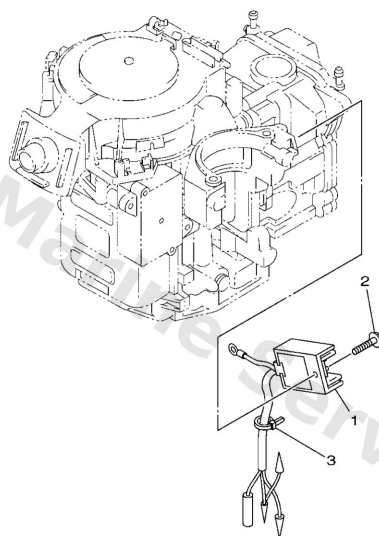
Optional Parts 2




6EA510K-R330

Ref	Part	
1	68T8194900 Wire, lead	Buy now
2	66V8215100 Fuse (10a)	Buy now
3	68T8217101 Stay, fuse box	Buy now
4	67F2812A00 Puller, fuse	Buy now
5	9759506512 Bolt, hexagon w/w deep recess	Buy now

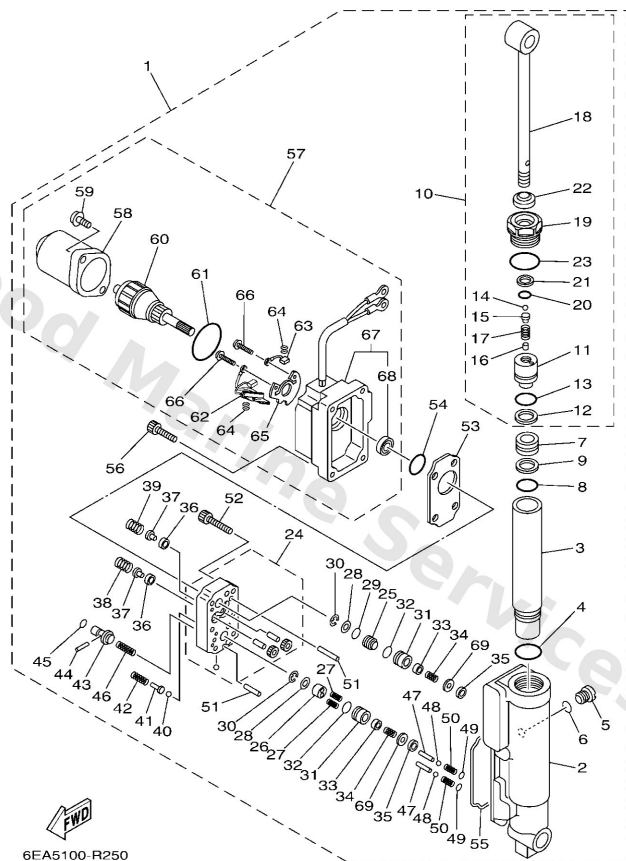
Optional Parts 3




6EA5300-R390

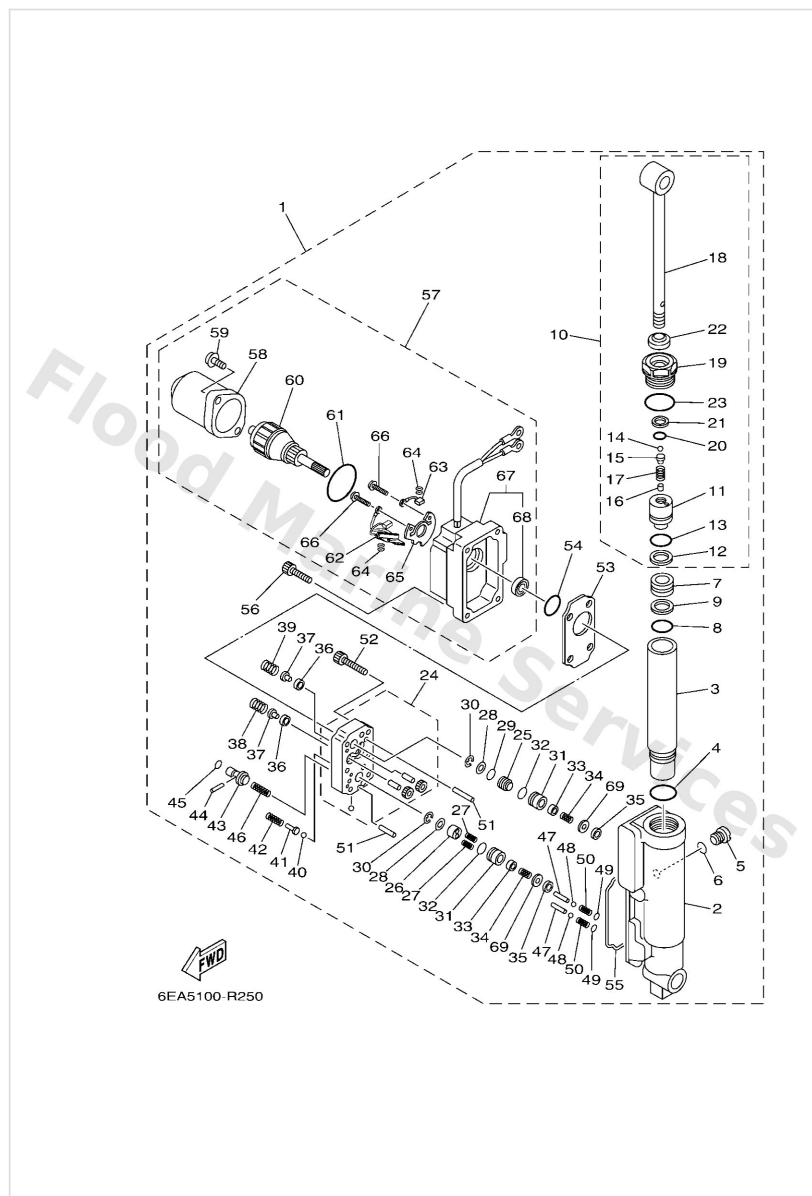
Ref	Part	
1	68T8196000 Rectifier & regulator assembly FOR REC/REG KIT	Buy now
2	9759506512 Bolt, hexagon w/w deep recess FOR REC/REG KIT	Buy now
3	9046511M10 Clamp FOR REC/REG KIT	Buy now

Power Tilt Assy



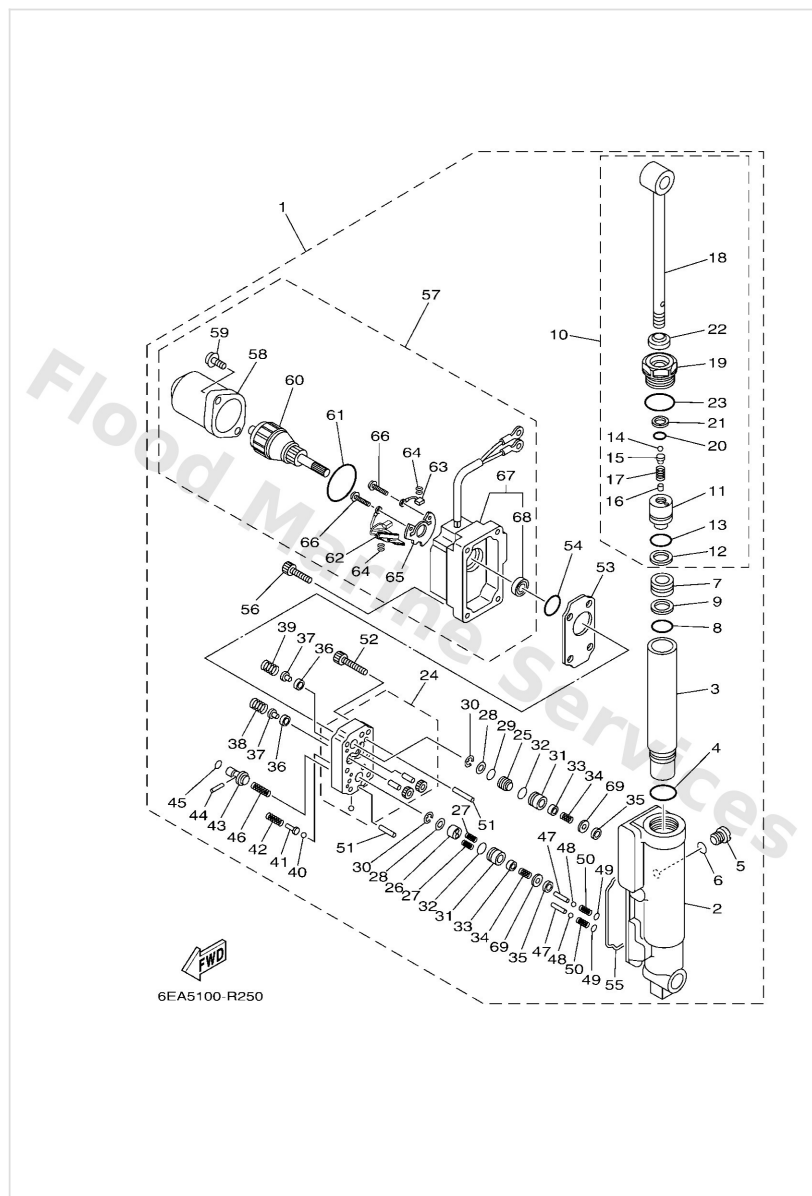
Ref	Part	
1	69G43840038D Power tilt assembly	Buy now
2	69A4380K00 Cylinder, tilt sub assembly	Buy now
3	69A2247100 Case, cylinder	Buy now
4	9321027666 O-ring(47x)	Buy now
5	6H14388E11 Plug, tapper screw	Buy now
6	9321007003 O-ring (11m)	Buy now
7	69A4381400 Piston, free	Buy now
8	9321021276 O-ring	Buy now
9	69A4387200 Ring, back up	Buy now
10	69A4381000 Piston sub assembly	Buy now
11	69A4380D00 Piston comp.	Buy now
14	9350532038 Ball(7fk)	Buy now
15	65W4386A00 Pin, absorber valve	Buy now
16	9360406136 Pin, dowel	Buy now
17	69A4385700 Spring, absorber valve	Buy now

Power Tilt Assy



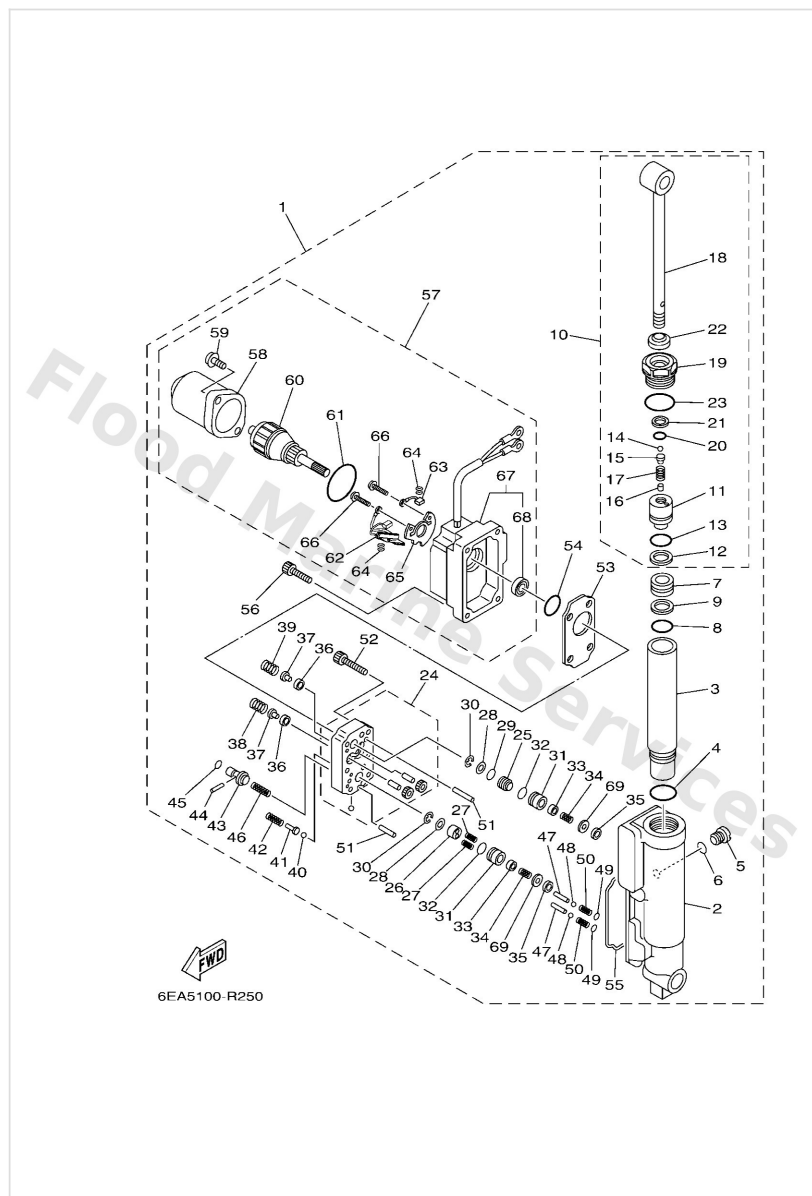
Ref	Part	
18	69A4380100 Rod	Buy now
19	69A4381101 Screw, cylinder end	Buy now
20	6H14386601 O-ring	Buy now
21	69A4387100 Ring, back up	Buy now
22	69A4381200 Seal, dust	Buy now
23	69A4386900 O-ring	Buy now
24	69A4383000 Gear pump assembly	Buy now
25	69A4384100 Piston, shuttle	Buy now
26	69A4384M00 Piston, shuttle 2	Buy now
27	62Y4389400 Spring, shuttle return	Buy now
28	69A4384F00 Seal, main valve	Buy now
29	6H14388300 O-ring	Buy now
30	9900203600 Circlip(6I5)	Buy now
31	69G4382G00 Valve seat	Buy now
32	9321012N52 O-ring	Buy now

Power Tilt Assy



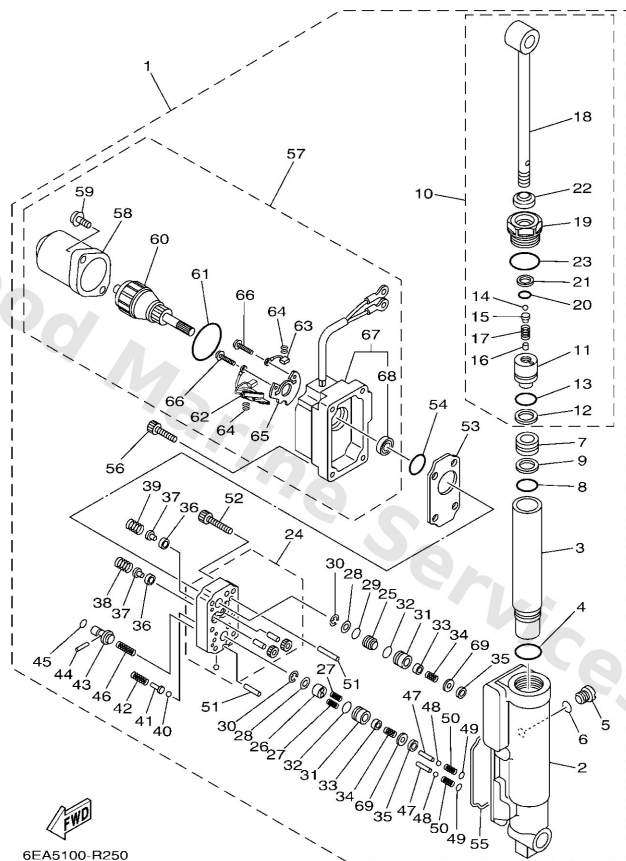
Ref	Part	
33	6T44380800 Seat valve comp. 1	Buy now
34	69G4385300 Spring, main valve	Buy now
35	69J4381C00 Filter 3	Buy now
36	6H14384G11 Seal, relief valve	Buy now
37	6H14384410 Pin, valve support	Buy now
38	69A4385500 Spring, up relief	Buy now
39	6H14385610 Spring, down relief	Buy now
40	9350108001 Ball	Buy now
41	69A4386A00 Pin, absorber valve	Buy now
42	69A4382400 Spring, down relief 2	Buy now
43	69A4384810 Rod, manual release	Buy now
44	9360215250 Pin, dowel	Buy now
45	9321006001 O-ring (26h)	Buy now
46	69A4385400 Spring, manual release	Buy now
47	69A4381G00 Pin 1	Buy now

Power Tilt Assy



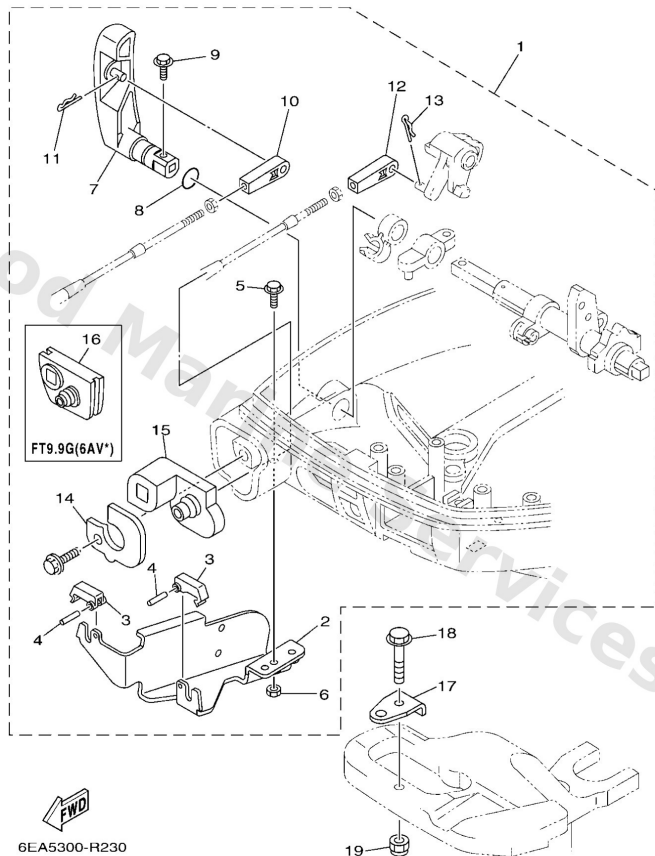
Ref	Part	
50	69A4384H00 Spring	Buy now
51	9360614081 Pin,dowel(296)	Buy now
52	9131205025 Bolt	Buy now
53	69A4381601 Filter 1	Buy now
54	N354386210 O-ring	Buy now
55	69A2312900 Gasket, drain plug	Buy now
56	69A4387800 Bolt, socket	Buy now
57	69G4388010 Motor assembly	Buy now
58	6AH4380400 Stator assembly	Buy now
59	67C4387910 Screw, with washer	Buy now
60	67C4380510 Armature assembly	Buy now
61	67C4386210 O-ring	Buy now
62	67C8218110 Circuit breaker comp.	Buy now
63	67C4389210 Brush 2	Buy now
64	67C4386K10 Spring, brush	Buy now

Power Tilt Assy



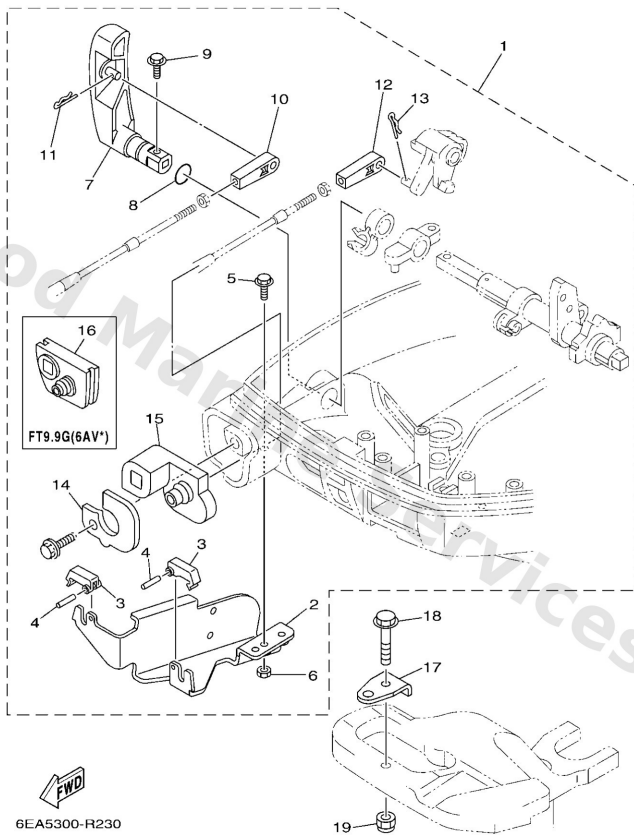
Ref	Part	
65	67C4380F10 Plate, brush holder	Buy now
66	9760204316 Screw, pan head with washer	Buy now
67	69G4388110 Frame, end	Buy now
68	67C4388210 Oil seal	Buy now
69	69G4388F00 Spacer	Buy now

Remo Con Attachment



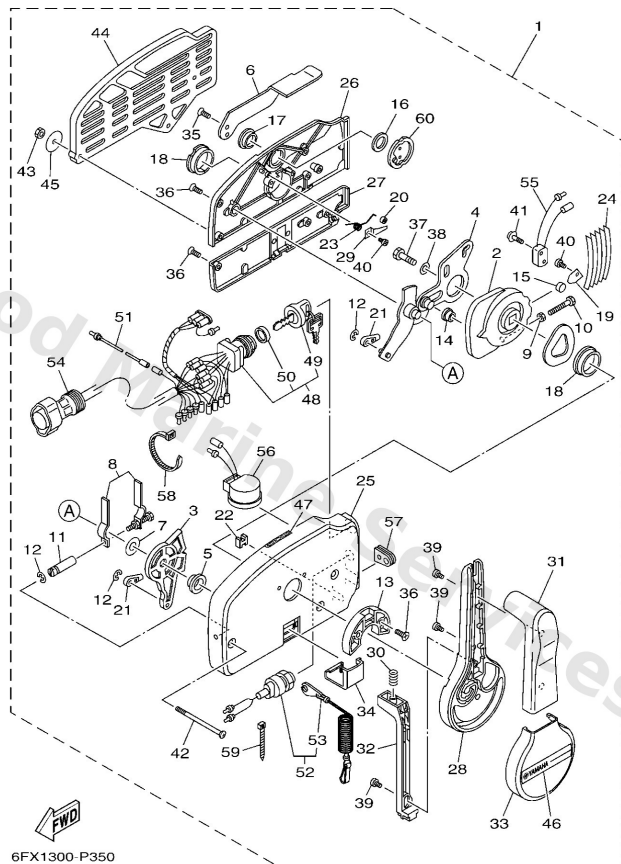
Ref	Part	
1	6DR4850101 Remote cont. attachment assembly. AP	Buy now
2	68T4853101 Bracket, remote control 1	Buy now
3	6824853850 Clamp, cable	Buy now
4	9169030012 Pin, spring	Buy now
5	9759506512 Bolt, hexagon w/w deep recess	Buy now
6	9538006600 Nut(661)	Buy now
7	6AU4411110 Handle, gear shift	Buy now
8	9321012327 O-ring(3ld)	Buy now
9	9759505516 Bolt, with washer	Buy now
10	6FM4834400 Cable end, remote control	Buy now
11	9046818008 Clip 620436610000	Buy now
14	6DR4276110 Stopper	Buy now
15	6DR4272510 Grommet	Buy now
16	68T4272510 Grommet	Buy now
17	63V4851101 Hook, steering AP	Buy now

Remo Con Attachment



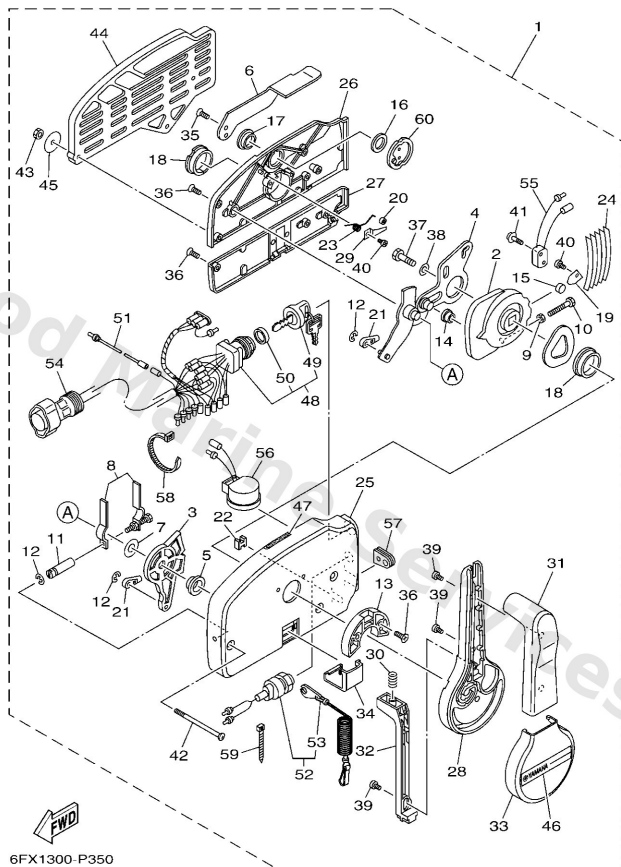
Ref	Part	
18	9757508535 Bolt(70w) AP	Buy now
19	9018508057 Nut, nylon (6j8) AP	Buy now

Remote Control Assy 1



Ref	Part	
1	7034820121 Remote control assembly (10p) AP WITHOUT PT/T SW.	Buy now
2	7034823200 Drive gear	Buy now
3	7034827100 Arm, shift	Buy now
4	7034826101 Arm, throttle	Buy now
5	7034823500 Bushing	Buy now
6	7034815210 Knob, free accel.	Buy now
7	7034826800 Spacer 3	Buy now
8	7034826400 Throttle, friction	Buy now
9	9538005600 Nut, hexagon (663)	Buy now
10	9738005025 Bolt	Buy now
11	7034826510 Shaft, friction	Buy now
12	9343006024 Circlip (701)	Buy now
13	7034824500 Plate, lock	Buy now
14	7034825200 Roller, cam	Buy now
15	7014824800 Roller, free accel	Buy now

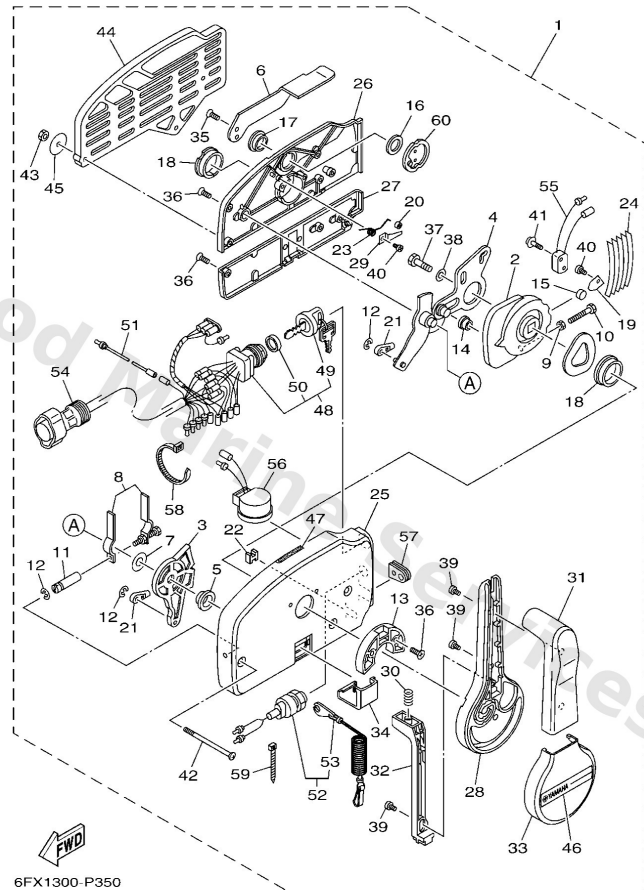
Remote Control Assy 1



6FX1300-P350

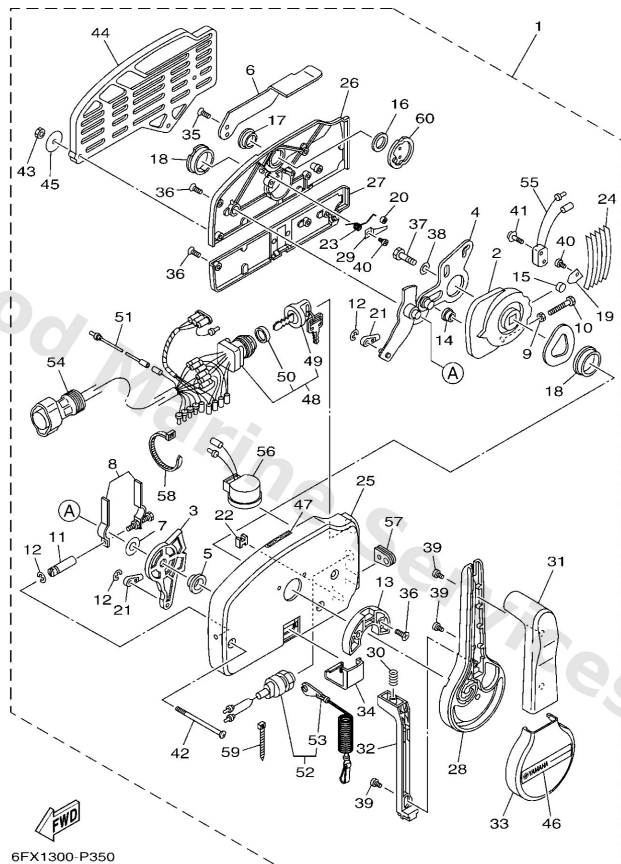
Ref	Part	
16	7034819800 Washer, wave 3	Buy now
17	7034824300 Bushing 3	Buy now
18	7034823600 Bushing	Buy now
19	7034818900 Retainer	Buy now
20	7034823400 Roller, detent	Buy now
21	7034834501 Cable end, remote control 2	Buy now
22	7034835800 Anchor, cable	Buy now
23	7034824400 Spring, free accel.	Buy now
24	7034823800 Spring, detent	Buy now
25	7034821110 Housing,1	Buy now
26	7034821210 Back plate 1	Buy now
27	7034821310 Back plate 2	Buy now
28	7034822110 Lever, control	Buy now
29	7034824600 Spacer 1	Buy now
30	7034822700 Spring, neutral lock	Buy now

Remote Control Assy 1



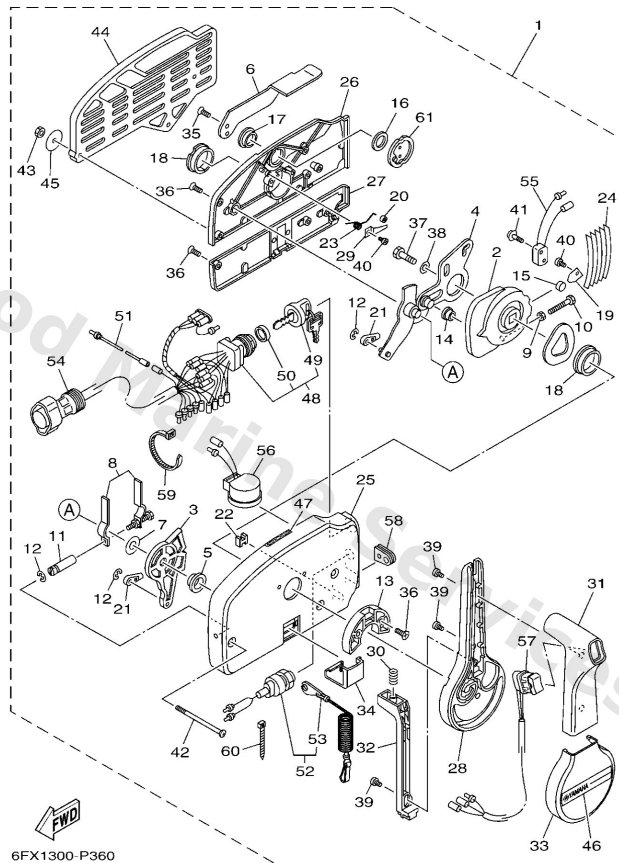
Ref	Part	
31	7034822230 Grip, control lever SINGLE	Buy now
32	7034822310 Lock, neutral	Buy now
33	7034822510 Cover	Buy now
34	7034821910 Cover, lead	Buy now
35	7034828100 Screw, flat head	Buy now
36	7034418920 Screw	Buy now
37	9738008030 Bolt, hexagon (fj1)	Buy now
38	9299008600 Washer, plain (663)	Buy now
39	7034812810 Screw 2	Buy now
40	9858004006 Screw, pan head (7h3)	Buy now
41	7034812900 Screw 3	Buy now
42	7034418930 Screw	Buy now
43	9538006600 Nut(661)	Buy now
44	7034829310 Spacer, remote control SINGLE	Buy now
45	7014828700 Washer 1	Buy now

Remote Control Assy 1



Ref	Part	
46	7034821510 Graphic	Buy now
47	6X34419100 Indicator, shift	Buy now
48	7038251044 Main switch assembly	Buy now
49	7038257700 Cap, key	Buy now
50	6K18253200 Cap	Buy now
51	7038253100 Wire, lead	Buy now
52	6888257502 Engine stop switch assembly	Buy now
53	6828255600 Lanyard, stop switch	Buy now
54	6888258A20 10p main harness mec 2m (6ft) (10P)	Buy now
55	7038254000 Neutral switch assembly	Buy now
56	7038338311 Buzzer	Buy now
57	7034828400 Grommet	Buy now
58	7038259100 Band	Buy now
59	7038259200 Band	Buy now
60	7034815300 Shaft, free accel.	Buy now

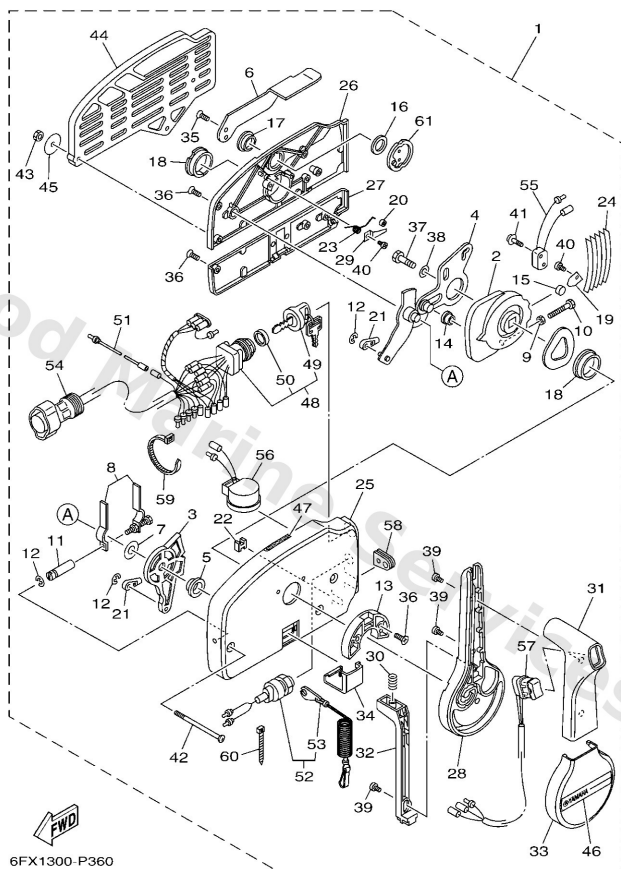
Remote Control Assy 2



6FX1300-P360

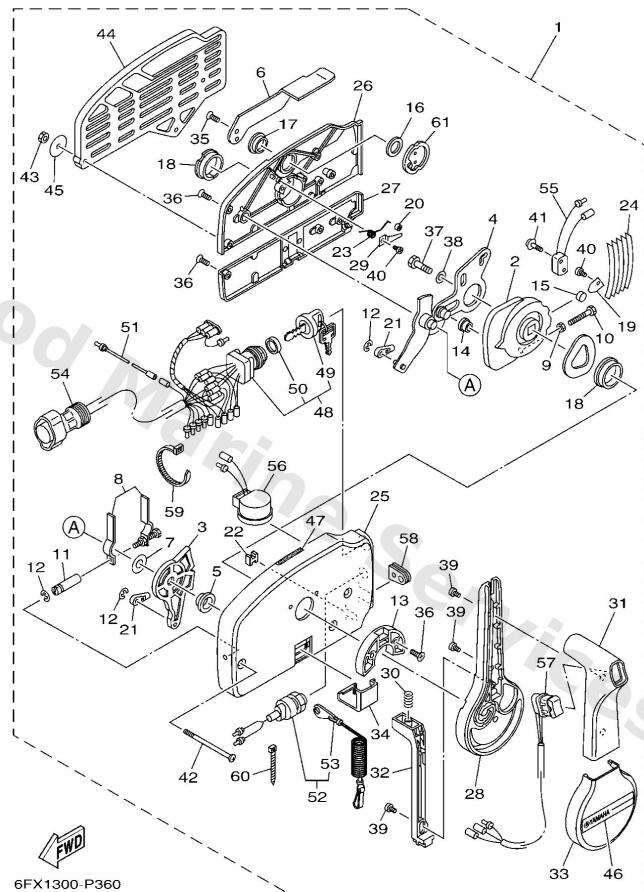
Ref	Part	
1	7034820522 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	7034823200 Drive gear	Buy now
3	7034827100 Arm, shift	Buy now
4	7034826101 Arm, throttle	Buy now
5	7034823500 Bushing	Buy now
6	7034815210 Knob, free accel.	Buy now
7	7034826800 Spacer 3	Buy now
8	7034826400 Throttle, friction	Buy now
9	9538005600 Nut, hexagon (663)	Buy now
10	9738005025 Bolt	Buy now
11	7034826510 Shaft, friction	Buy now
12	9343006024 Circlip (701)	Buy now
13	7034824500 Plate, lock	Buy now
14	7034825200 Roller, cam	Buy now
15	7014824800 Roller, free accel	Buy now

Remote Control Assy 2



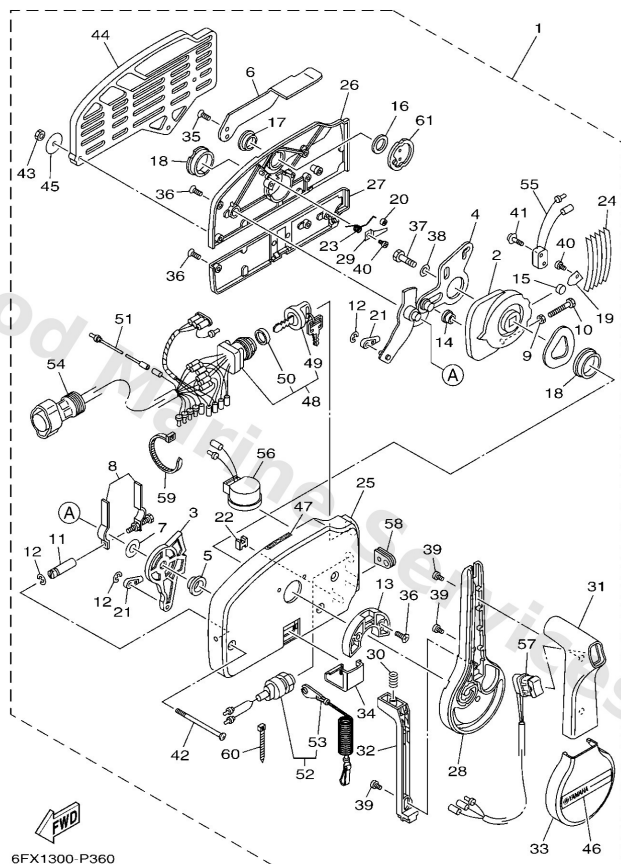
Ref	Part	
16	7034819800 Washer, wave 3	Buy now
17	7034824300 Bushing 3	Buy now
18	7034823600 Bushing	Buy now
19	7034818900 Retainer	Buy now
20	7034823400 Roller, detent	Buy now
21	7034834501 Cable end, remote control 2	Buy now
22	7034835800 Anchor, cable	Buy now
23	7034824400 Spring, free accel.	Buy now
24	7034823800 Spring, detent	Buy now
25	7034821110 Housing,1	Buy now
26	7034821210 Back plate 1	Buy now
27	7034821310 Back plate 2	Buy now
28	7034822110 Lever, control	Buy now
29	7034824600 Spacer 1	Buy now
30	7034822700 Spring, neutral lock	Buy now

Remote Control Assy 2



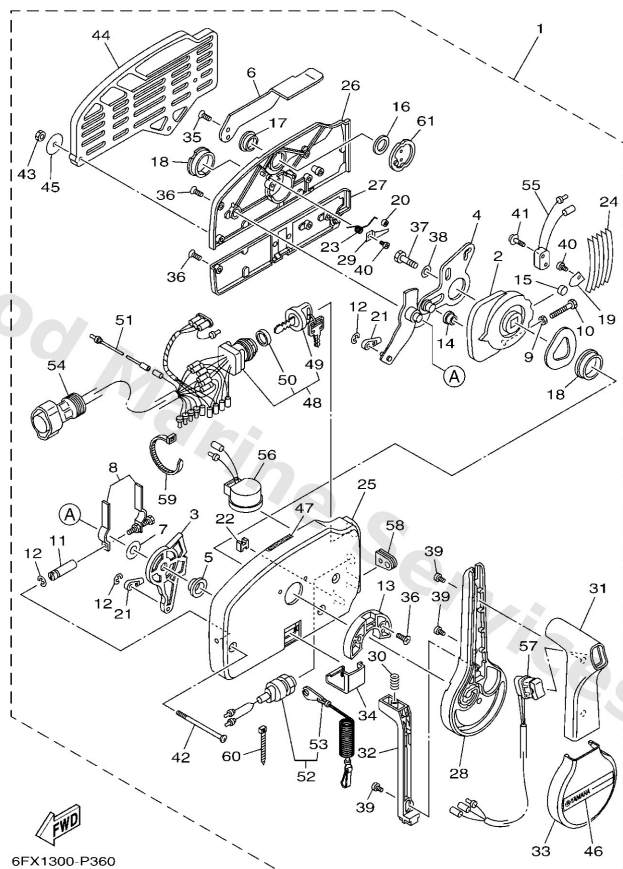
Ref	Part	
31	7034822220 Grip, control lever SINGLE	Buy now
32	7034822310 Lock, neutral	Buy now
33	7034822510 Cover	Buy now
34	7034821910 Cover, lead	Buy now
35	7034828100 Screw, flat head	Buy now
36	7034418920 Screw	Buy now
37	9738008030 Bolt, hexagon (fj1)	Buy now
38	9299008600 Washer, plain (663)	Buy now
39	7034812810 Screw 2	Buy now
40	9858004006 Screw, pan head (7h3)	Buy now
41	7034812900 Screw 3	Buy now
42	7034418930 Screw	Buy now
43	9538006600 Nut(661)	Buy now
44	7034829310 Spacer, remote control SINGLE	Buy now
45	7014828700 Washer 1	Buy now

Remote Control Assy 2



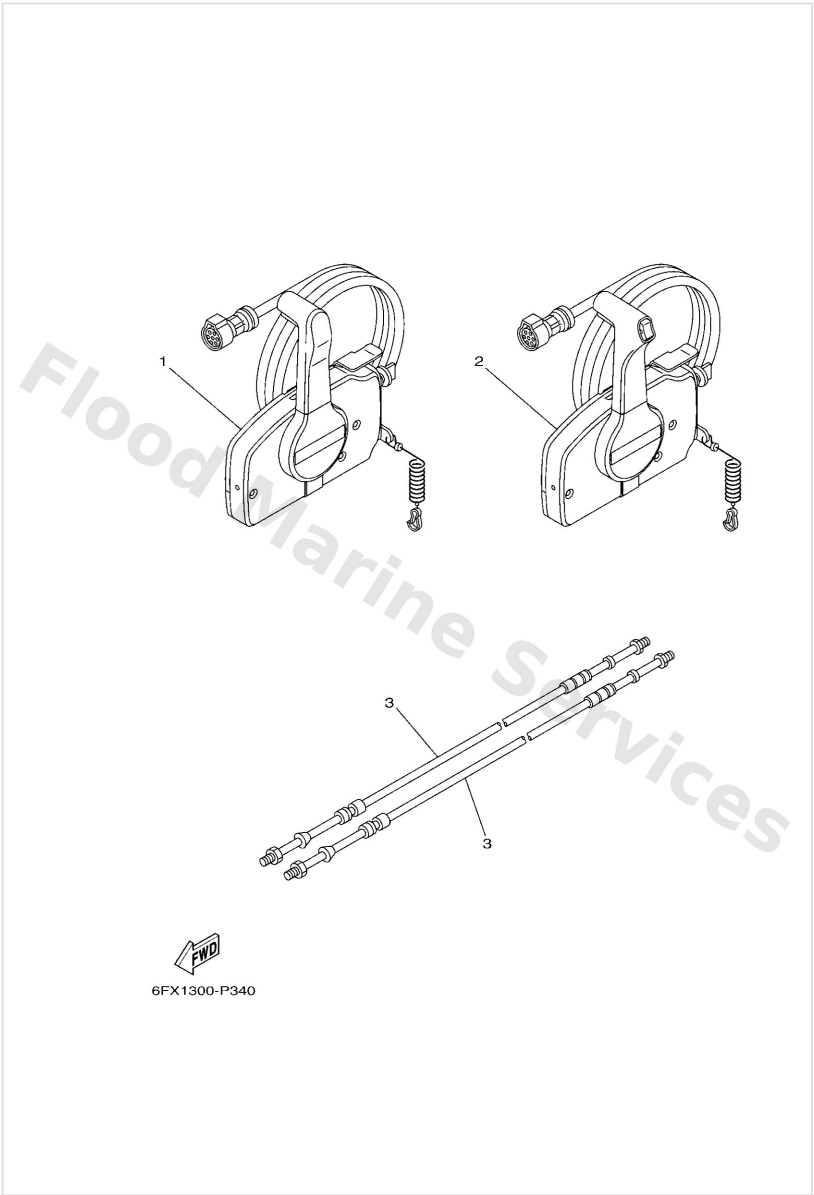
Ref	Part	
46	7034821510 Graphic	Buy now
47	6X34419100 Indicator, shift	Buy now
48	7038251044 Main switch assembly	Buy now
49	7038257700 Cap, key	Buy now
50	6K18253200 Cap	Buy now
51	7038253100 Wire, lead	Buy now
52	6888257502 Engine stop switch assembly	Buy now
53	6828255600 Lanyard, stop switch	Buy now
54	6888258A20 10p main harness mec 2m (6ft) (10P)	Buy now
55	7038254000 Neutral switch assembly	Buy now
56	7038338311 Buzzer	Buy now
57	7038256331 Trim & tilt switch assembly	Buy now
58	7034828400 Grommet	Buy now
59	7038259100 Band	Buy now
60	7038259200 Band	Buy now

Remote Control Assy 2



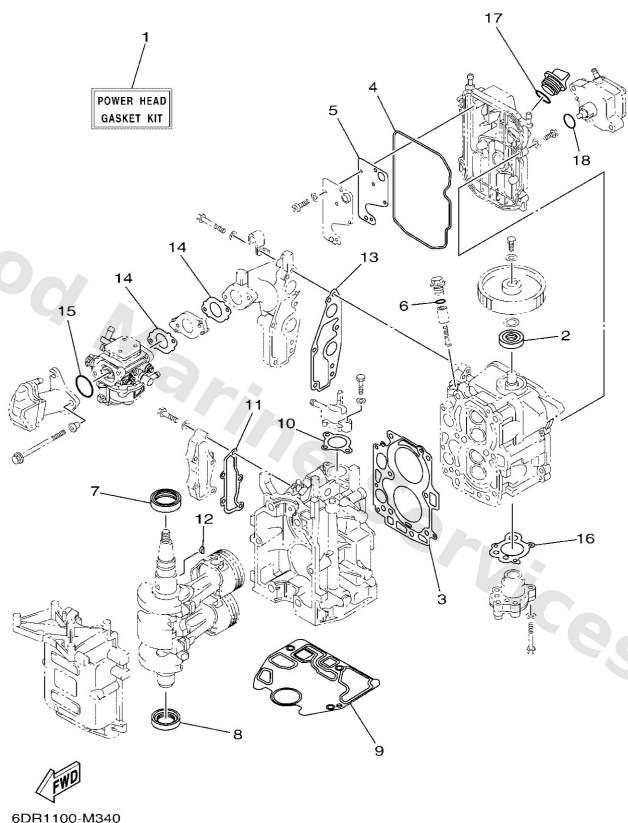
Ref	Part	
61	7034815300 Shaft, free accel.	Buy now

Remote Control Box



Ref	Part	
1	7034820121 Remote control assembly (10p) AP WITHOUT PT/T SW.	Buy now
2	7034820522 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
3	7014831080 Cable, Remote Control L=10F UR	Buy now
3	7014831090 Cable, Remote Control L=11F UR	Buy now
3	7014832000 Cable, Remote Control L=12F UR	Buy now

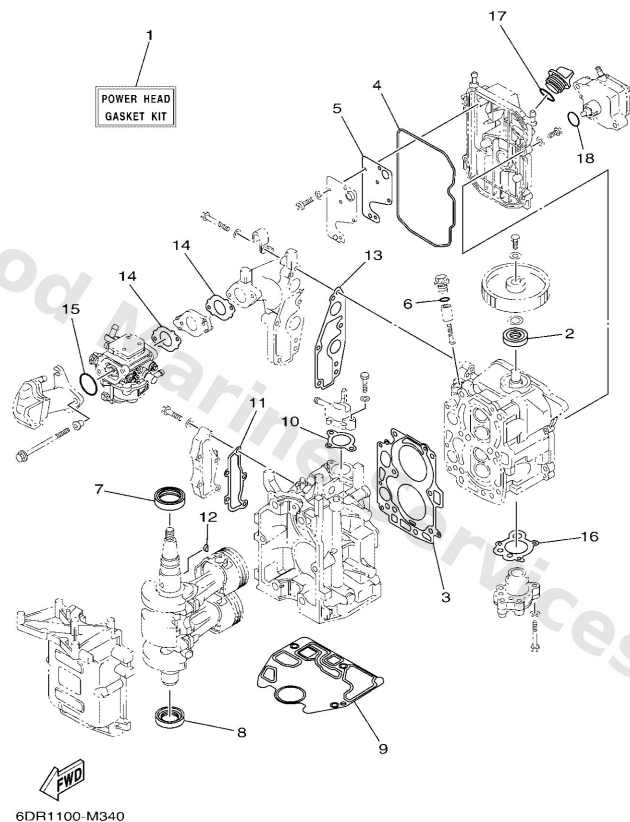
Repair Kit 1



6DR1100-M340

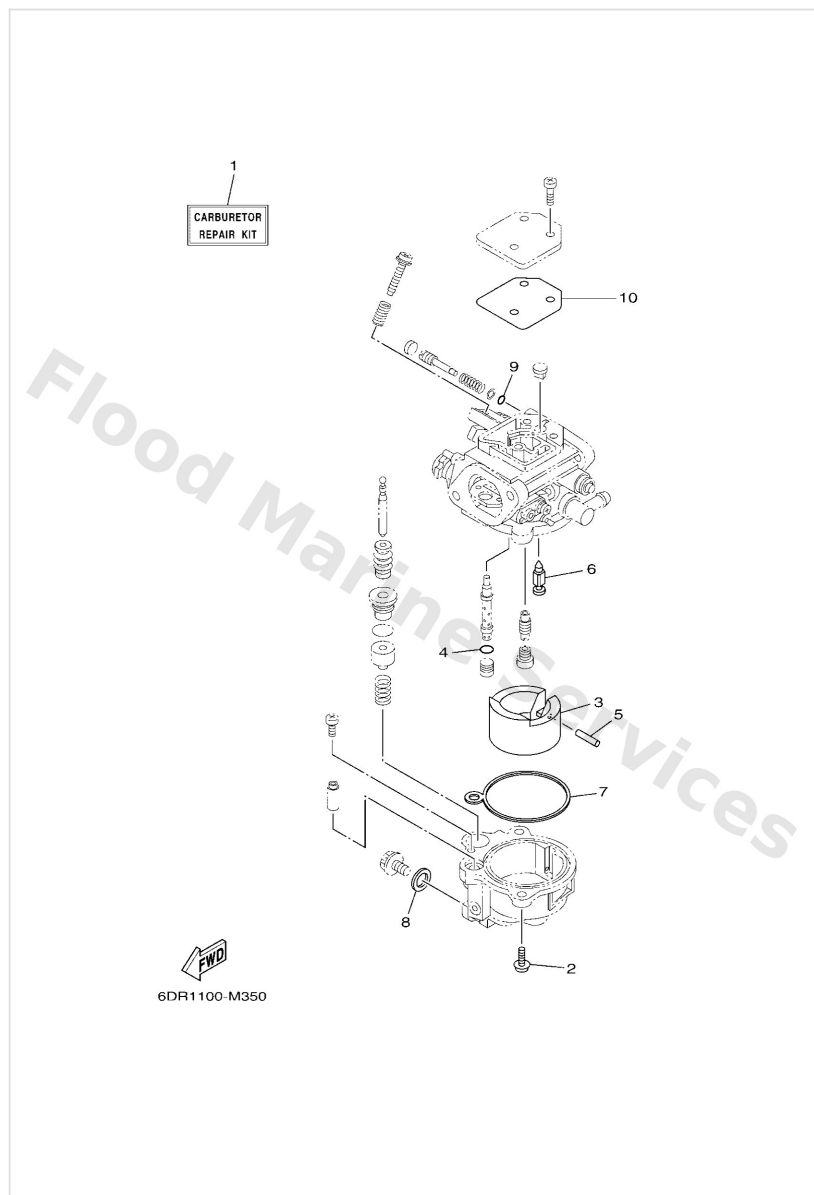
Ref	Part	
1	6AUW000100 Power head gasket kit	Buy now
2	9310218M21 Oil seal (6g8)	Buy now
3	68T1118100 Gasket, cylinder head 1	Buy now
4	68T1135600 Seal, cylinder 2	Buy now
5	68T11169A0 Gasket, breather cover	Buy now
6	9321013M63 O-ring (6g8)	Buy now
7	9310230M22 Oil seal (6g8)	Buy now
8	9310125M69 Oil seal	Buy now
9	68T1135100 Gasket, cylinder	Buy now
10	6G812414A0 Gasket, cover	Buy now
11	68T41114A0 Gasket, exhaust outer cover	Buy now
12	9028003M01 Key woodruff 146115450000	Buy now
13	68T1364500 Gasket, manifold 1	Buy now
14	68T13646A0 Gasket, manifold 2	Buy now
15	9321031MJ5 O-ring	Buy now

Repair Kit 1



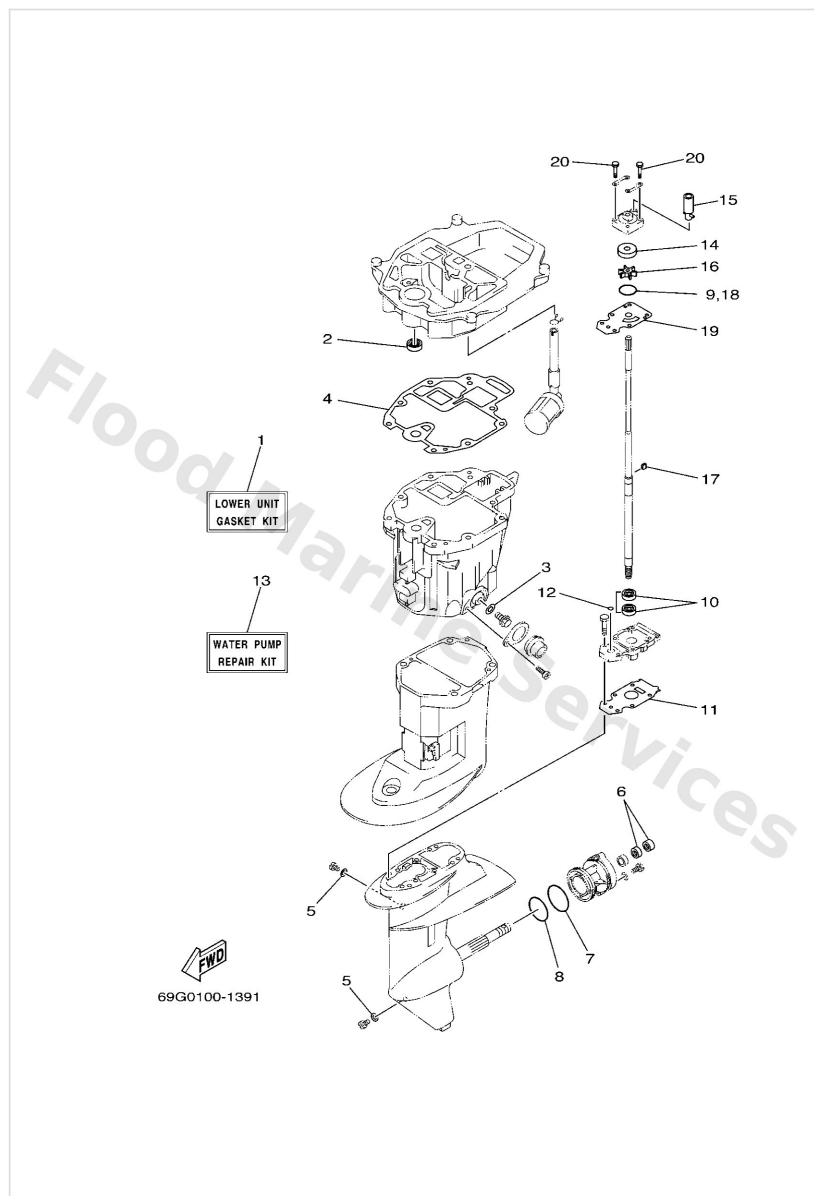
Ref	Part	
16	68T1332900 Gasket, pump cover	Buy now
17	9321024M79 O-ring	Buy now
18	9321020M65 O-ring	Buy now

Repair Kit 2



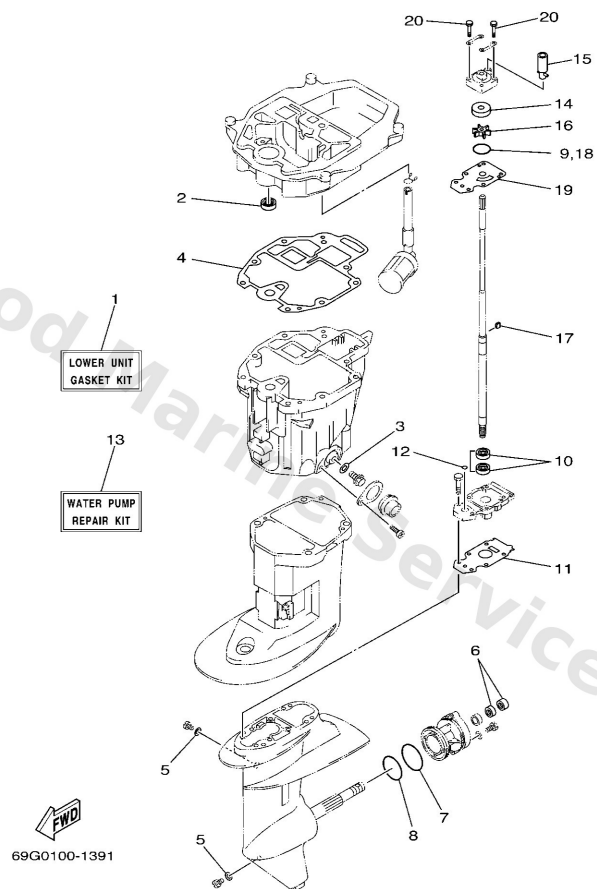
Ref	Part	
1	6DRW009300 Carburetor repair kit	Buy now
2	62Y1432100 Screw, throttle	Buy now
3	6DR1438500 Float	Buy now
4	6DR1456100 O-ring	Buy now
5	4FP1438600 Pin, float	Buy now
6	6DR1433600 Needle	Buy now
7	6DR1498400 Gasket, float chamber	Buy now
8	6521439700 Ring, o	Buy now
9	6DR1439700 O-ring	Buy now
10	6DR1481800 Cover gasket	Buy now

Repair Kit 3



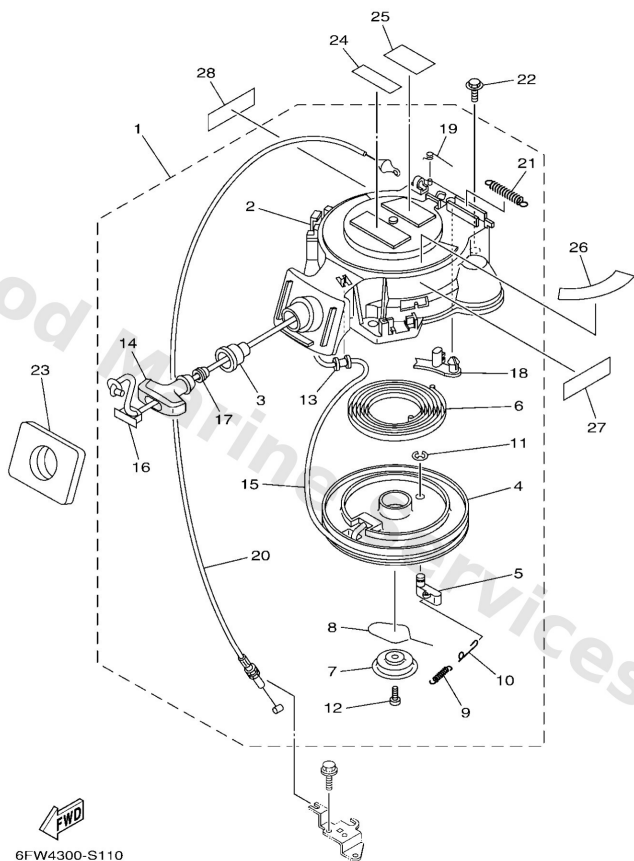
Ref	Part	
1	69GW000120 Lower unit gasket kit	Buy now
2	9310112M70 Oil seal	Buy now
3	9043010M11 Gasket	Buy now
4	68T1347500 Gasket	Buy now
5	9043008003 Gasket	Buy now
6	9310117054 Oil seal (17x30x6-650)	Buy now
7	9321074316 O-ring (1j7)	Buy now
8	9321074M68 O-ring (6g8)	Buy now
9	9321044398 O-ring(55x)	Buy now
10	9310120048 Oil seal (20x30x6-648)	Buy now
11	69G45315A0 Packing, lower casing	Buy now
12	9321006ME6 O-ring	Buy now
13	69GW007800 Water pump repair kit	Buy now
14	63V4432200 Insert, cartridge	Buy now
15	68T4436600 Damper, water seal 2	Buy now

Repair Kit 3



Ref	Part	
16	63V4435201 Impeller	Buy now
17	6644433800 Key, woodruff	Buy now
19	68T4432300 Outer plate, cartridge	Buy now
20	9709508045 Bolt, hexagon	Buy now

Starter



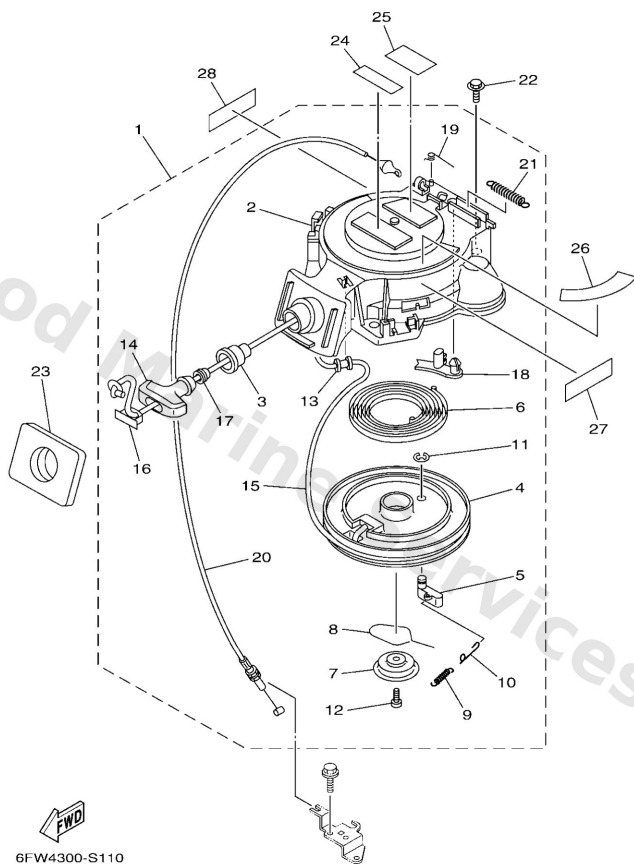
6FW4300-S110

*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.8M

*1: A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 1.8M

Ref	Part	
1	68T1571013 Starter assembly	Buy now
2	68T1571103 Case, starter	Buy now
3	68T1579500 Guide, rope	Buy now
4	63V1571400 Drum, sheave	Buy now
5	63V1574100 Pawl, drive	Buy now
6	63V1571300 Spring, starter	Buy now
7	68T1571600 Plate, drive	Buy now
8	63V1570501 Spring, drive pawl	Buy now
9	63V1576701 Spring	Buy now
10	68T1578400 Spring, return	Buy now
11	63V1574400 Circlip	Buy now
12	68T1579300 Screw	Buy now
13	68T1576400 Collar 1	Buy now
14	6G11575500 Handle, starter	Buy now
15	* item_description *1	Buy now

Starter



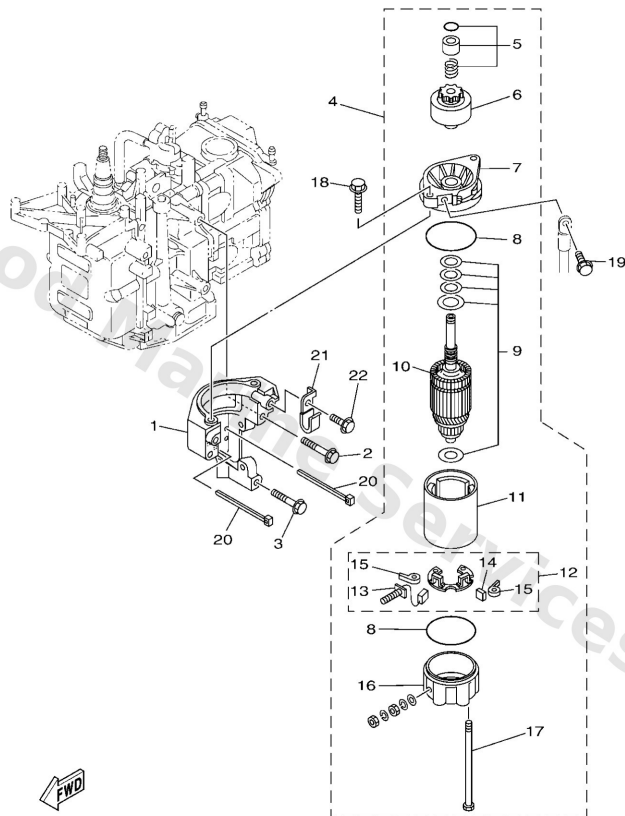
6FW4300-S110

*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.8M

*1: A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 1.8M

Ref	Part	
16	6G11577900 Cover	Buy now
17	6A01578900 Damper	Buy now
18	68T1579400 Stopper	Buy now
19	66T1573400 Spring, return	Buy now
20	68T1577000 Cable comp., starter stop	Buy now
21	66T1573100 Retainer, spring	Buy now
22	9759506520 Bolt(7u8)	Buy now
23	68T1576200 Seal, rubber 2	Buy now
24	6EE8199540 Label, warning	Buy now
25	6EE8199550 Label, warning	Buy now
26	68T8571160 Mark, caution	Buy now
27	6EE8199440 Label, safety	Buy now
28	6EE8199450 Label, safety	Buy now

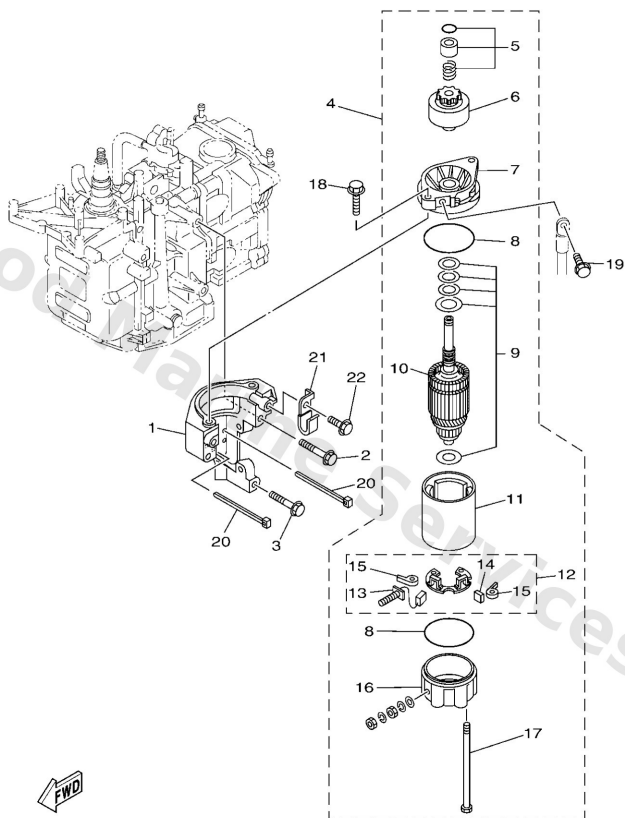
Starting Motor



6DR6100-S160

Ref	Part	
1	68T8182201 Bracket, starting motor	Buy now
2	9011908046 Bolt, with washer	Buy now
3	9011908020 Bolt, with washer	Buy now
4	68T8180000 Starting motor assembly	Buy now
5	68T8185700 Pinion stopper set	Buy now
6	6898180712 Pinion assembly	Buy now
7	6F58183010 Front cover assembly	Buy now
8	6898184711 O-ring	Buy now
9	6898180911 Washer kit	Buy now
10	6898185011 Armature assembly	Buy now
11	6898181011 Stator ass'y	Buy now
12	6898184011 Brush holder assembly	Buy now
13	6898181111 Brush 1	Buy now
14	6898181211 Brush 2	Buy now
15	6898181310 Spring, brush	Buy now

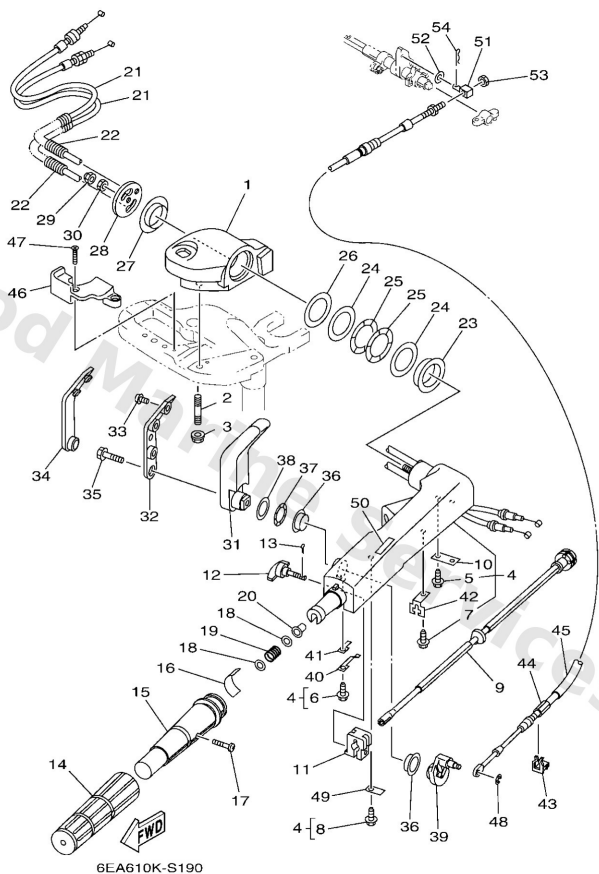
Starting Motor




6DR6100-S160

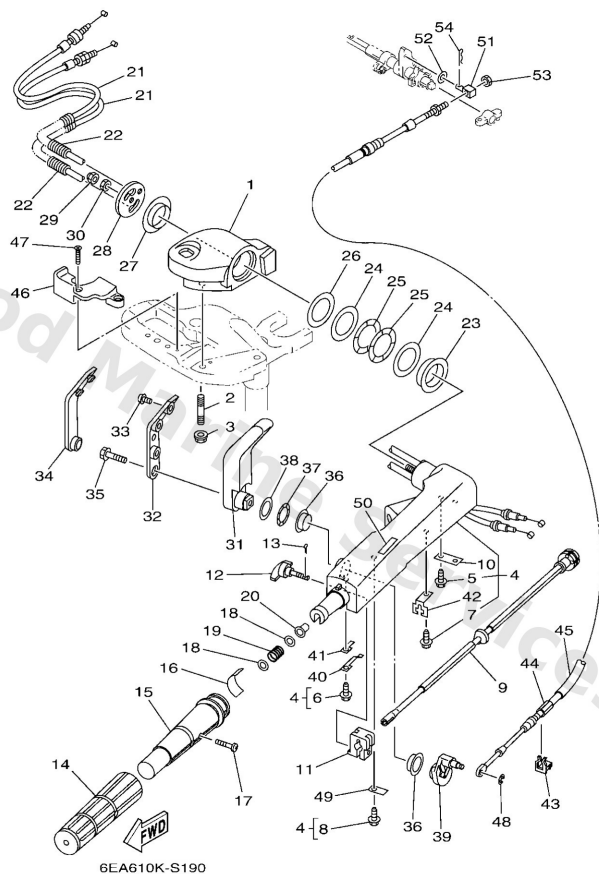
Ref	Part	
16	6898182011 Rear cover ass'y	Buy now
17	6898182610 Bolt	Buy now
18	9011908M76 Bolt, with washer(6e5)	Buy now
19	9759508516 Bolt, hexagon w/w deep recess	Buy now
20	9046511M10 Clamp	Buy now
21	9046508M99 Clamp	Buy now
22	9759506512 Bolt, hexagon w/w deep recess	Buy now

Steering



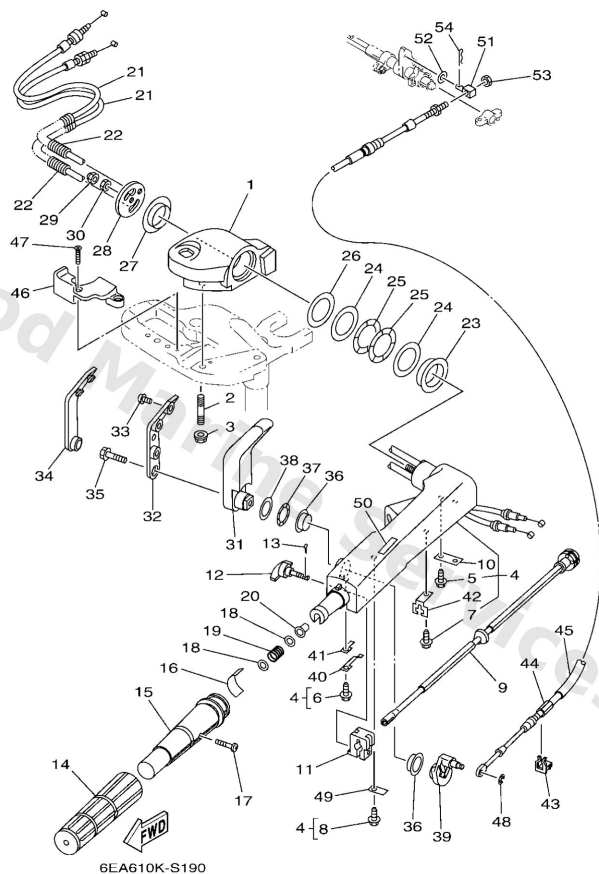
Ref	Part	
1	6AU42121108D Bracket	Buy now
2	9011610040 Bolt, stud	Buy now
3	9017910M33 Nut	Buy now
4	66R42101018D Handle, steering	Buy now
5	9010906M86 Bolt	Buy now
6	9010906M80 Bolt	Buy now
9	68T4213801 Lever, throttle	Buy now
10	65W4215900 Stay	Buy now
11	6G14212600 Piece, friction	Buy now
12	65W4212500 Bolt, friction adjusting	Buy now
13	9149016010 Pin, cotter	Buy now
14	67D4217700 Rubber, handle	Buy now
15	67D4211901 Grip, steering handle	Buy now
16	6DR4213700 Indicator, throttle	Buy now
17	9015205011 Screw, countersunk	Buy now

Steering



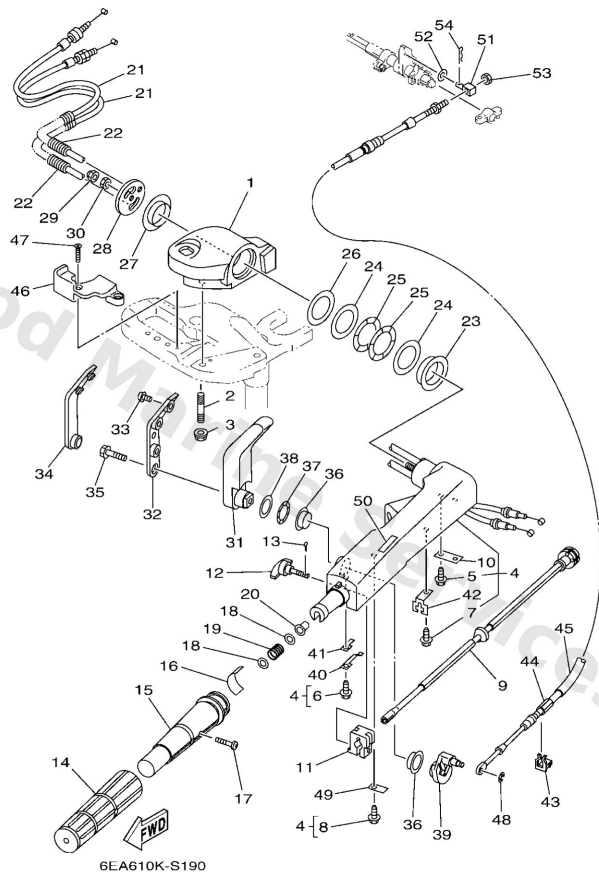
Ref	Part	
18	9020110M02 Washer, plate(6g9)	Buy now
19	9050123215 Spring (655)	Buy now
20	9038608032 Bushing (650)	Buy now
21	6DR2630100 Throttle cable assembly	Buy now
22	9044707005 Hose, with spring	Buy now
23	66R4217100 Bushing	Buy now
24	9020143M00 Washer, plate	Buy now
25	9020643M22 Washer, wave	Buy now
26	9020243M57 Washer, plate	Buy now
27	9038640M99 Bush	Buy now
28	65W4213101 Cover, handle steering	Buy now
29	9578010300 Nut, nylon (6e5)	Buy now
30	9538010700 Nut (682)	Buy now
31	66R44111008D Handle, gear shift	Buy now
32	66R4417300 Lever, shift control	Buy now

Steering



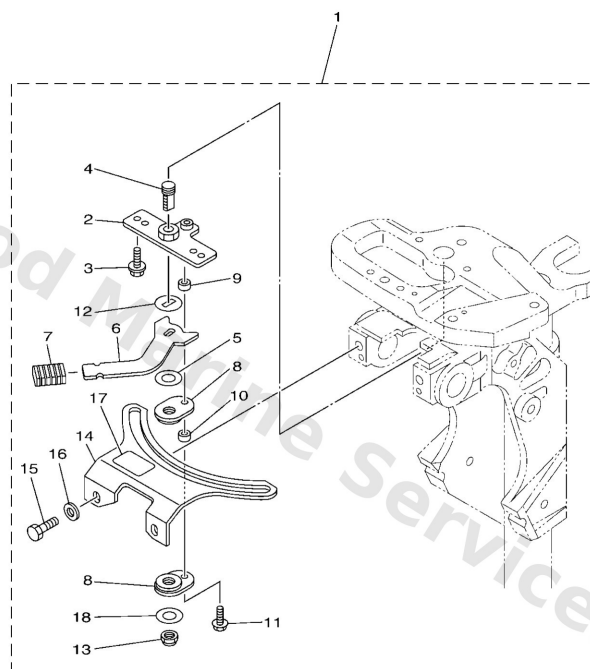
Ref	Part	
33	9015906M18 Screw, with washer(6b0)	Buy now
34	66R4212900 Bushing, rubber	Buy now
35	9759508530 Bolt, hexagon (fj1)	Buy now
36	9038626MA3 Bush	Buy now
37	9020626M25 Washer, wave	Buy now
38	9020226M59 Washer, plate	Buy now
39	6DR44113A0 Cam plate, handle	Buy now
40	66R4411600 Spring	Buy now
41	66R4411800 Bracket	Buy now
42	66R4853800 Clamp, cable 1	Buy now
43	63D4853800 Clamp, cable 1	Buy now
44	68T4832101 Cable	Buy now
45	9044615002 Hose	Buy now
46	6DR8259400 Clamp	Buy now
47	9015105003 Screw, countersunk	Buy now

Steering



Ref	Part	
48	9908004600 Circlip (eu0)	Buy now
49	66R4411400 Stopper	Buy now
50	6X34419100 Indicator, shift	Buy now
51	66R4834400 Cable end, remote control	Buy now
52	9020106M62 Washer, plate (6e5)	Buy now
53	9017005M38 Nut	Buy now
54	9149020012 Pin, cotter (648)	Buy now

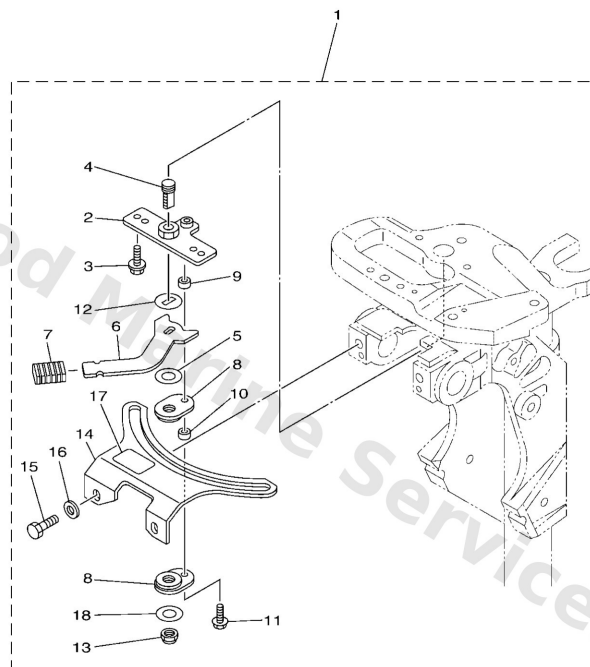
Steering Friction




6AGD100-S210

Ref	Part	
1	6AH4250801 Steering friction assembly	Buy now
2	68T4252501 Plate, friction	Buy now
3	9011905018 Bolt, with washer	Buy now
4	67C4256200 Shaft, steering lock	Buy now
5	9020210M56 Washer, plate	Buy now
6	68T4256100 Knob, steering lock	Buy now
7	6894363300 Cover, tilt lever	Buy now
8	65W4252800 Plate, friction	Buy now
9	9038705053 Collar	Buy now
10	9038705054 Collar	Buy now
11	9759505520 Bolt, With Washer	Buy now
12	9020910M26 Washer	Buy now
13	9018510M14 Nut, self-locking	Buy now
14	6AH4252700 Plate, friction	Buy now
15	9010108022 Bolt, hexagon deep recess	Buy now

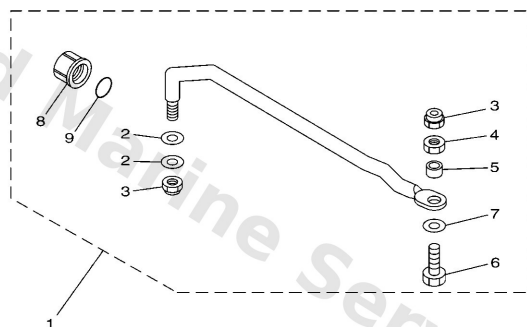
Steering Friction




6AGD100-S210

Ref	Part	
16	9020108065 Washer, plate	Buy now
17	68T4315500 Mark 1	Buy now
18	90201106M5 Washer, plate(3gm)	Buy now

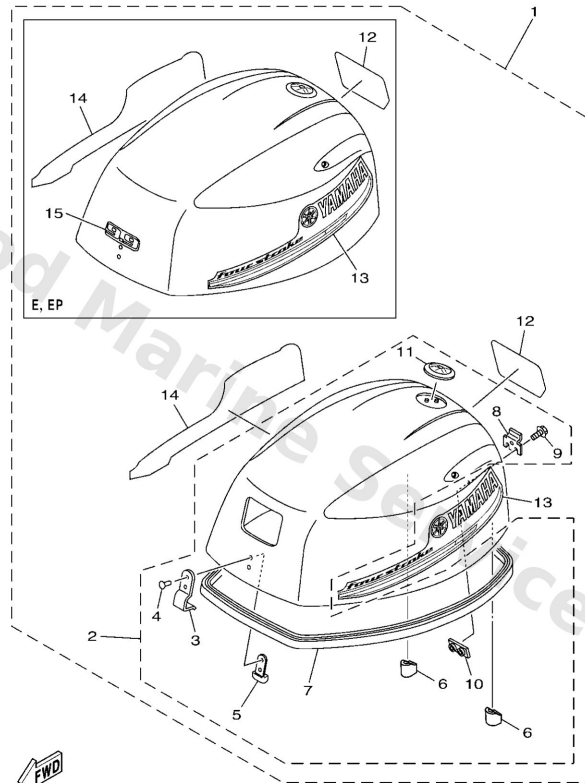
Steering Guide



6AU1100-G300

Ref	Part	
1	68T6135010 Steering guide attachment kit AP	Buy now
2	9020110M20 Washer, plate (663)	Buy now
3	9018509M01 Nut, nylon (663)	Buy now
4	9017009M03 Nut (689)	Buy now
5	9038710M42 Coller (688)	Buy now
6	6E56135500 Bolt	Buy now
7	9020110M63 Washer, plate	Buy now
8	6E54314501 Cap, clamp bracket	Buy now
9	9321016275 O-ring	Buy now

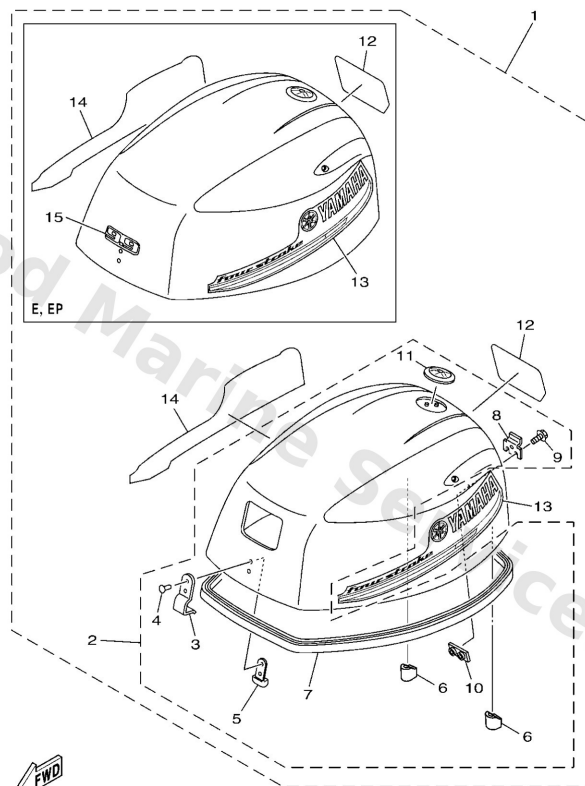
Top Cowling



6EA5300-R020

Ref	Part	
1	6EA4261000 Top cowling assembly	Buy now
1	6EA4261010 Top cowling assembly	Buy now
2	6DR4261A00 Top cowling w/o graphics	Buy now
2	6DR4261A10 Top cowling w/o graphics	Buy now
3	6DR4265100 Hook	Buy now
4	9026604005 Rivet	Buy now
5	6DR4264900 Holder, clamp band	Buy now
6	6BG4266200 Damper	Buy now
7	60R4261500 Seal	Buy now
8	60R4265200 Hook	Buy now
9	9759505514 Bolt, w/ plain	Buy now
10	68T4264900 Holder, clamp band	Buy now
11	6AH4269710 Tuning fork mark	Buy now
12	6AV4267810 Graphic, rear	Buy now
13	60R4267500 Graphic, side 1	Buy now

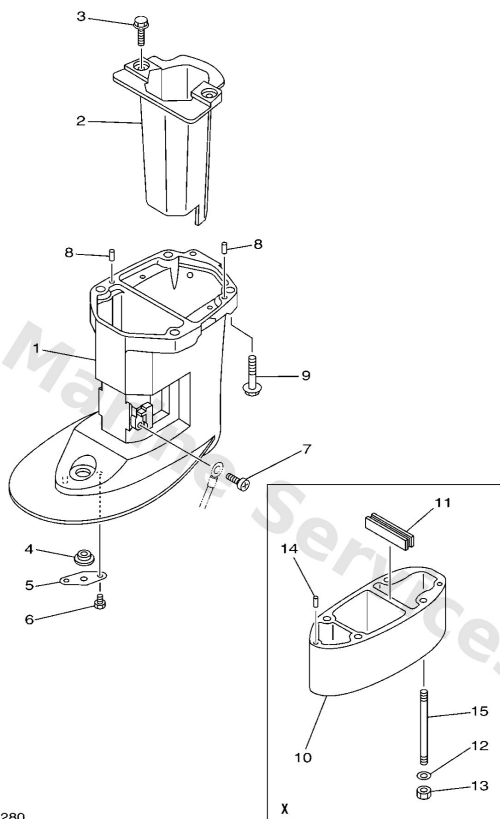
Top Cowling



 6EA5300-R020

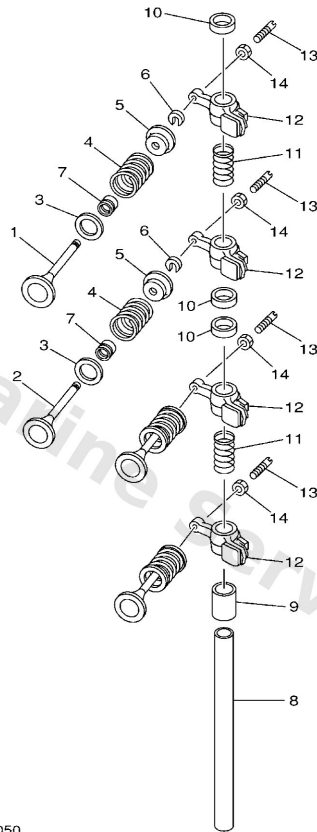
Ref	Part	
14	60R4267610 Graphic, side 2	Buy now
15	6AU4267810 Graphic, rear	Buy now

Upper Casing



Ref	Part	
1	6AU45111108D Casing, upper	Buy now
2	6AU1471100CA Muffler 1	Buy now
3	9757506514 Bolt, hexagon w/w deep recess	Buy now
4	9048014M54 Grommet	Buy now
5	68T4532100 Plate	Buy now
6	9709506008 Bolt (fj1)	Buy now
7	9788505008 Screw, pan head	Buy now
14	9360412M07 Pin, dowel (688) X(24.4")	Buy now
9	9757508535 Bolt(70w)	Buy now
10	69G45211208D Extension X(24.4")	Buy now
11	63V4512700 Seal X(24.4")	Buy now
12	9299008600 Washer, plain (663) X(24.4")	Buy now
13	9538008600 Nut (661) X(24.4")	Buy now
15	9011608M62 Bolt, stud X(24.4")	Buy now

Valve



Ref	Part	
1	6AU1211100 Valve, intake	Buy now
2	6AU1212100 Valve, exhaust	Buy now
3	68T1211600 Seat, valve spring	Buy now
4	60R1211300 Spring, valve inne	Buy now
5	7NJ1211700 Retainer, valve spring	Buy now
6	7NJ1211800 Cotter, valve	Buy now
7	51Y1211900 Seal, valve stem	Buy now
8	68T1214600 Shaft, rocker	Buy now
9	9038713M56 Collar (6g8)	Buy now
10	9038714M03 Collar	Buy now
11	9050112M40 Spring, compression (6g8)	Buy now
12	68T1215100 Arm, valve rocker	Buy now
13	6G81215900 Screw, valve adjusting	Buy now
14	6G81215800 Nut, lock	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.