



Yamaha L200BETOL 1992

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

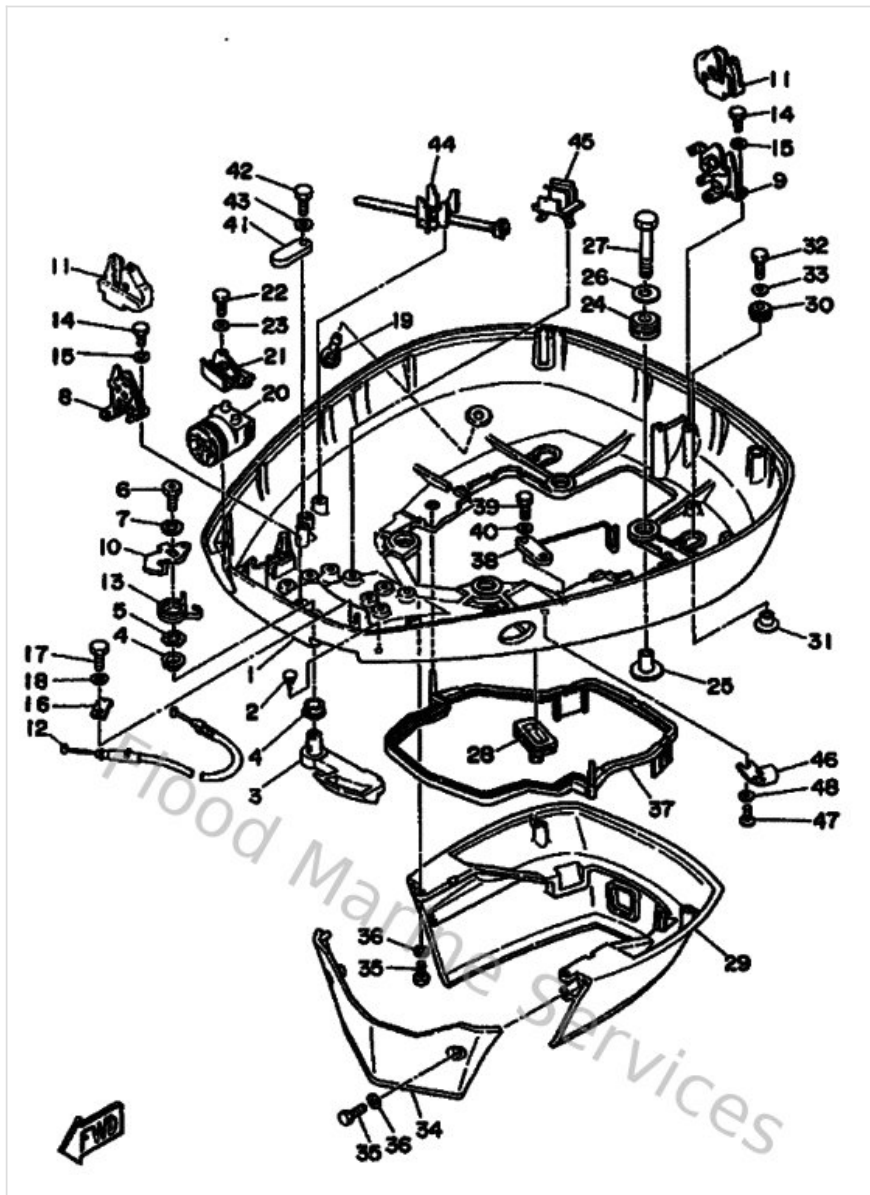
Authorised Yamaha Dealers



Contents

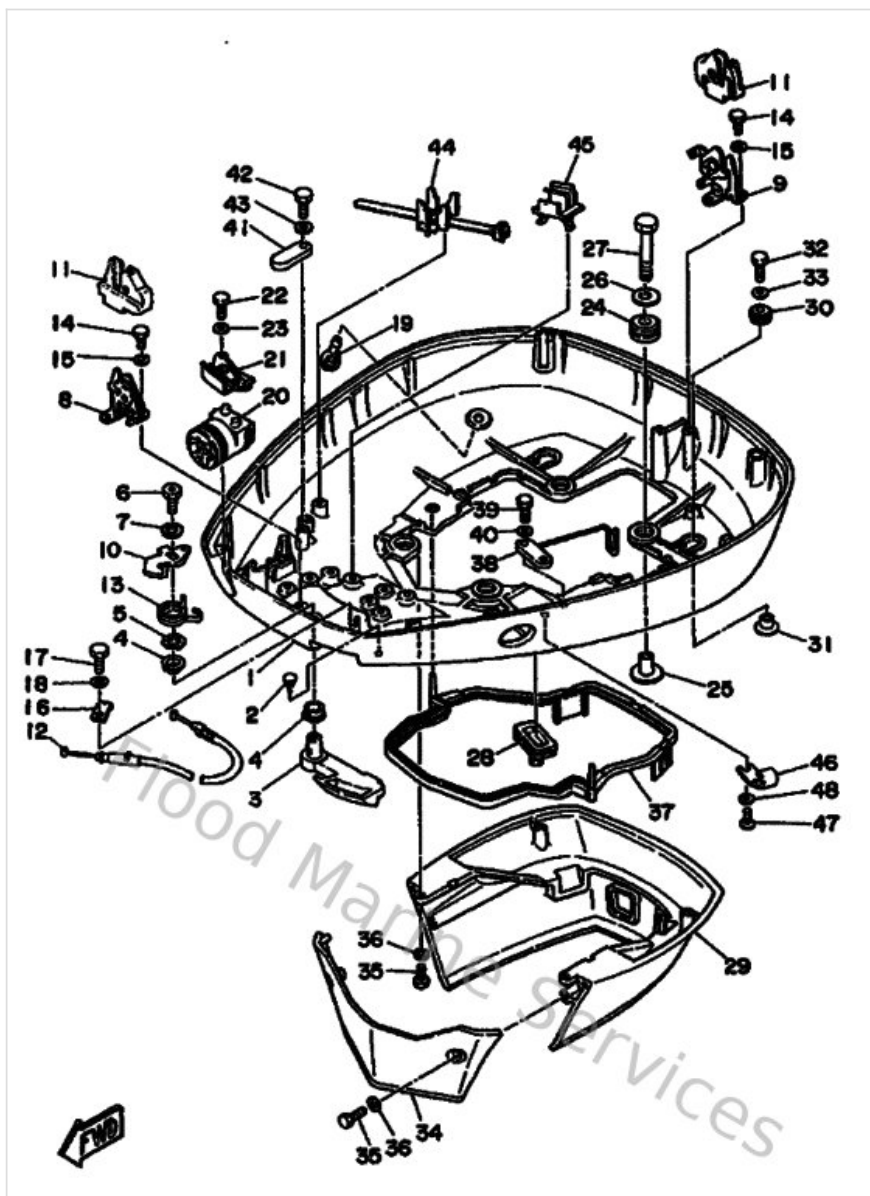
Bottom Cowling	3
Bracket 1	6
Bracket 2	11
Carburetor	12
Control	14
Crankshaft & Piston	18
Cylinder & Crankcase	20
Electrical 1	23
Electrical 2	25
Electrical 3	28
Fuel 1	30
Fuel 2	33
Intake	34
Lower Casing & Drive 1	36
Lower Casing & Drive 2	41
Magneto	43
Oil Pump	45
Oil Tank	47
Optional Parts 1	49
Optional Parts 2	50
Optional Parts 3	52
Optional Parts 4	54
Optional Parts 5	56
Power Trim & Tilt Assy	57
Remote Control	61
Remote Control Assy 1	62
Remote Control Assy 2	66
Remote Control Assy 3	71
Repair Kit 1	76
Repair Kit 2	78
Starting Motor	80
Steering Guide	82
Top Cowling	84
Upper Casing	85

Bottom Cowling



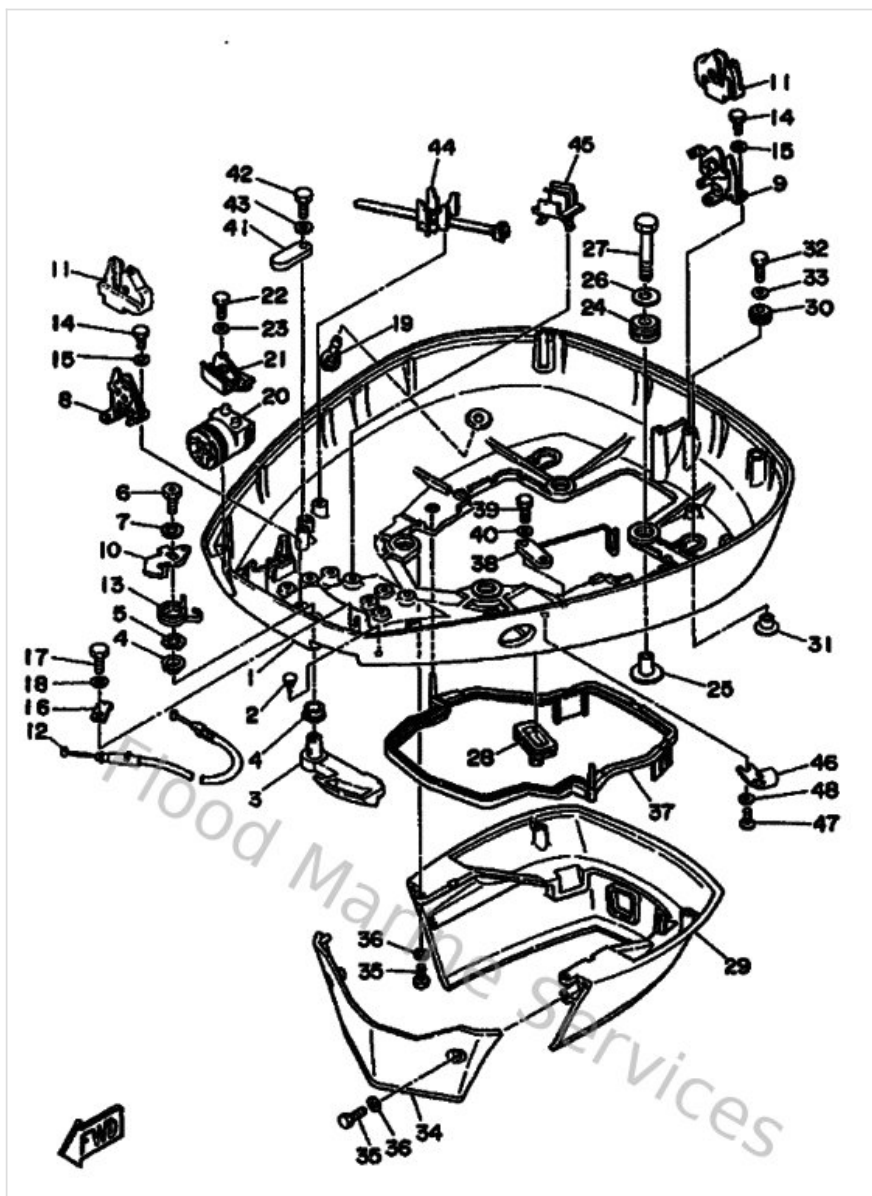
Ref	Part	
2	6H4427480000 Grommet	Buy now
4	9038613M8800 Bush(6r3)	Buy now
5	9020613M1000 Washer, wave (6e5)	Buy now
6	9010908M4500 Bolt(6r3)	Buy now
7	929900820000 Ybs66-8 washer, plain	Buy now
8	6R3428240000 Base, clamp lever	Buy now
9	6R3428110100 Stay	Buy now
10	6R3428160000 Lever, clamp	Buy now
12	6R3428500000 Wire Complete	Buy now
13	6R3428130000 Spring, clamp lever	Buy now
14	973950601600 Bolt, hexagon deep recess	Buy now
15	929900660000 Washer, plain (646)	Buy now
16	6R3428280000 Plate, clamp	Buy now
17	973950601000 Bolt	Buy now
19	6E5443910000 Nipple, hose	Buy now

Bottom Cowling



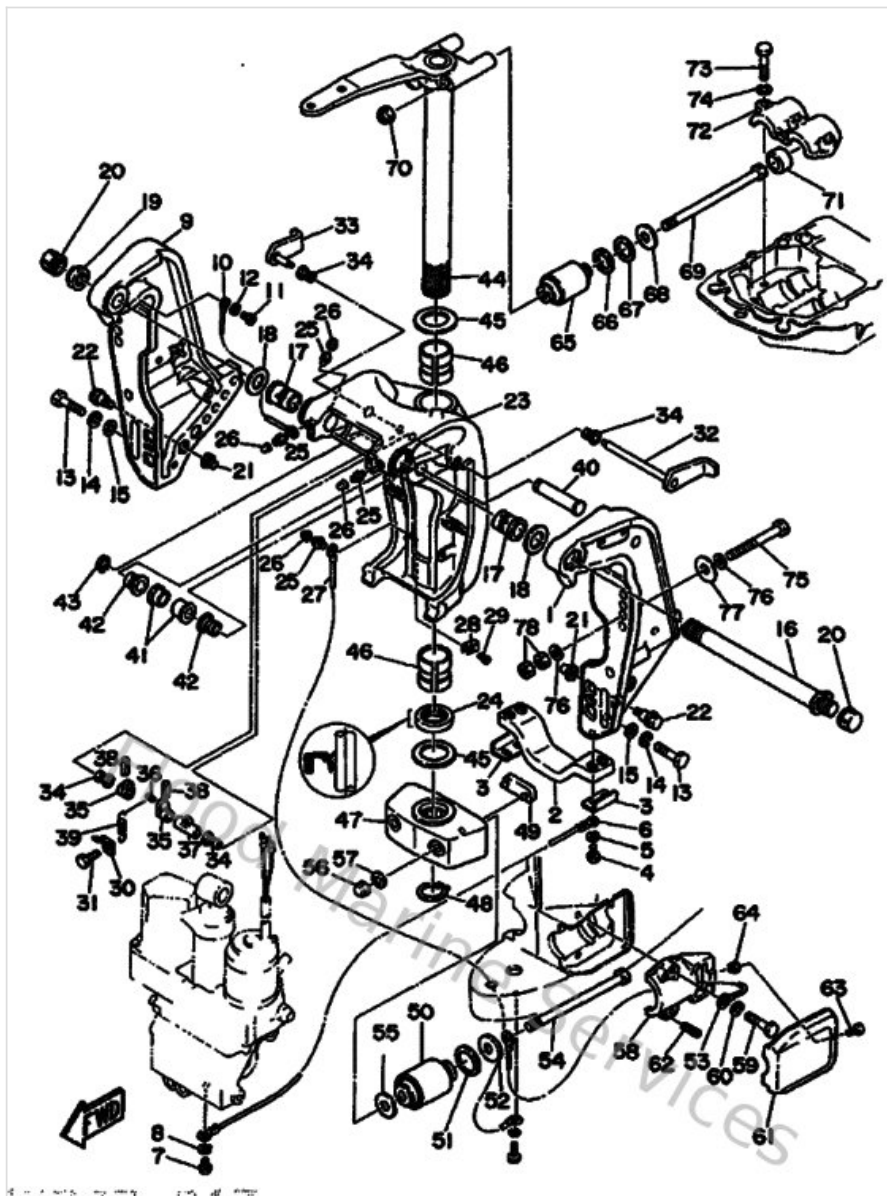
Ref	Part	
20	6R3427252000 Grommet	Buy now
21	6R34273802CA Plate, Fitting	Buy now
24	9048022M1500 Grommet (6e5)	Buy now
26	9020108M5400 Washer, plate (6e5)	Buy now
27	970900803500 Bolt(70w)	Buy now
28	688427261000 Grommet	Buy now
30	9048014M4500 Grommet(6r3)	Buy now
31	9038706M5200 Collar (6g1)	Buy now
32	9010106M2700 Bolt	Buy now
33	9020106M0200 Washer,plate (6k8)	Buy now
35	973950602000 Bolt(7u8)	Buy now
37	6E5427160000 Seal	Buy now
41	6E5825880000 Plate	Buy now
44	688825940000 Clamp	Buy now
45	6E5825940000 Clamp	Buy now

Bottom Cowling



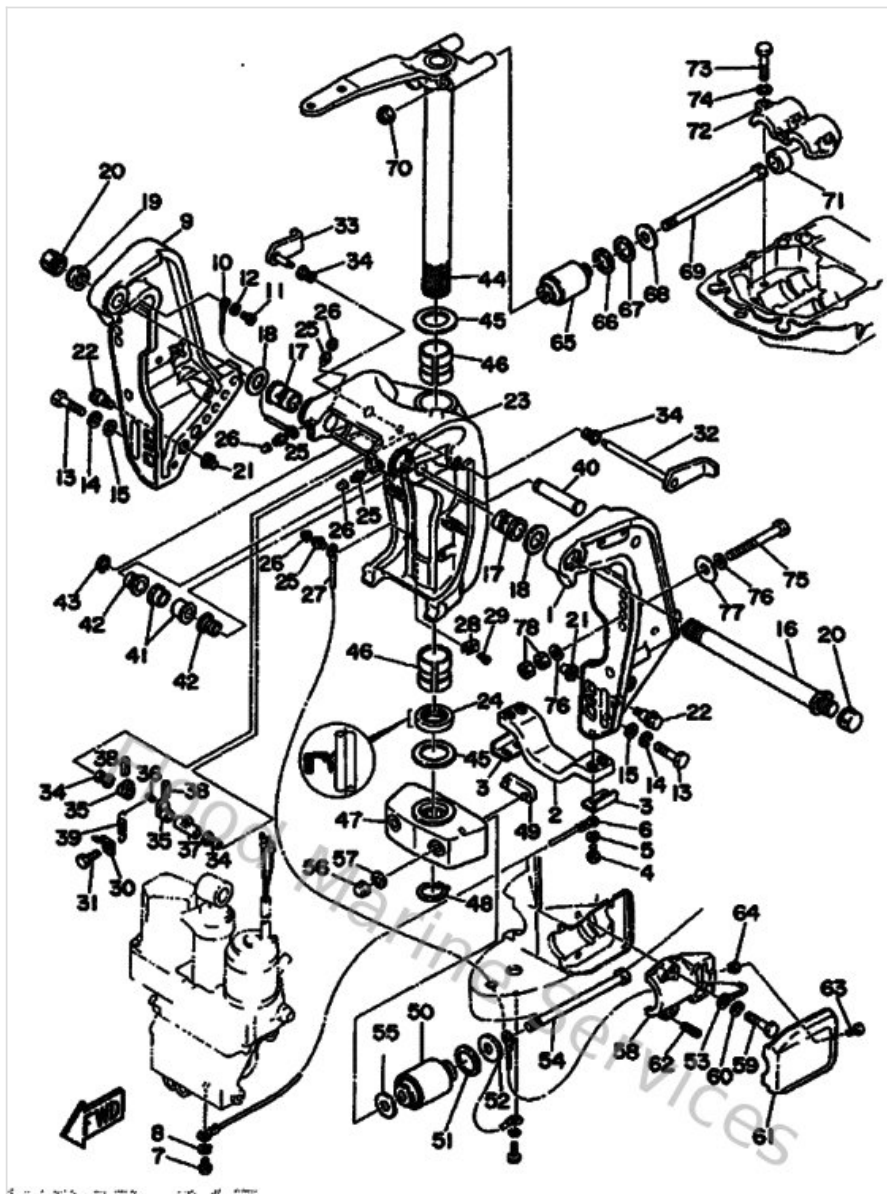
Ref	Part	
46	6E5243671000 Clamp, fuel pipe 2	Buy now
47	9015706M0100 Screw (6e5)	Buy now

Bracket 1



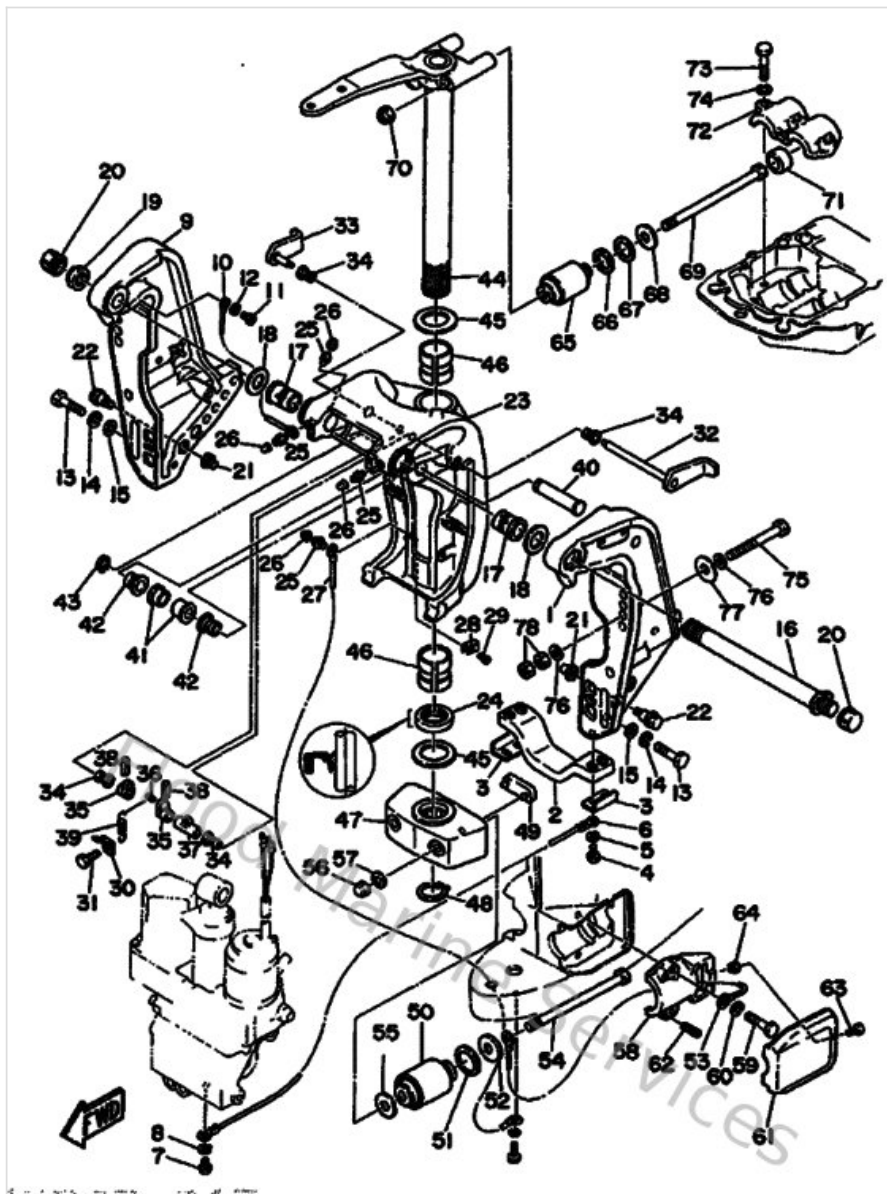
Ref	Part	
2	6G5452510100 Anode	Buy now
3	6G5445260000 Plate	Buy now
4	973950603000 Bolt(jf7)	Buy now
5	929950610000 Washer(6a1)	Buy now
6	6E5821480000 Wire, lead 5	Buy now
7	973950601000 Bolt	Buy now
8	929900660000 Washer, plain (646)	Buy now
11	978850601200 Screw, pan head(62j)	Buy now
13	973951005000 Bolt, hexagon deep recess	Buy now
14	929901010000 Ybs67-10 washer, spring	Buy now
15	929901060000 Washer, plate	Buy now
16	6E5431310100 Bolt, clamp bracket	Buy now
17	9038625M3100 Bushing (6e5)	Buy now
18	9020126M5900 Washer, plate (6e5)	Buy now
20	6G5431450100 Cap, clamp bracket	Buy now

Bracket 1



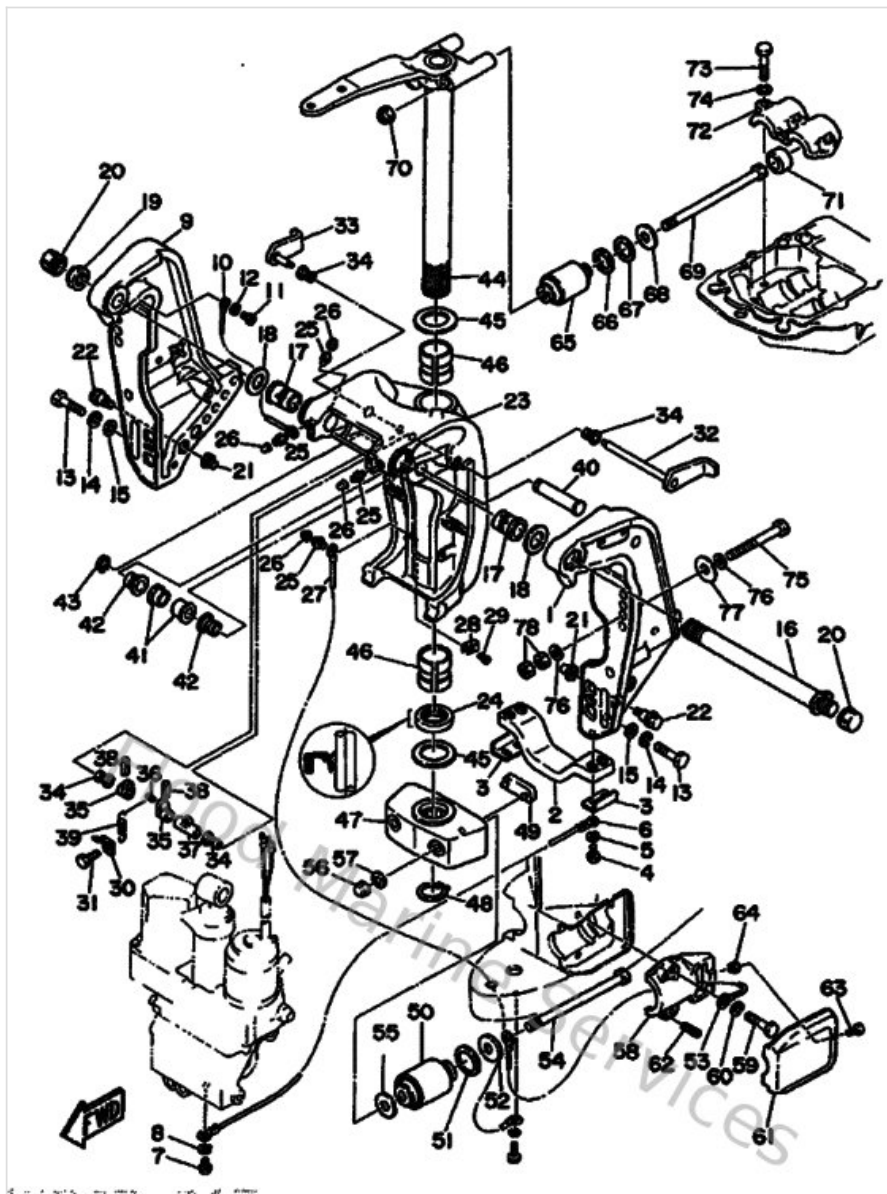
Ref	Part	
21	6G5431640000 Rod, Tilt Lock	Buy now
22	9010912M3500 Bolt	Buy now
24	9310938M0200 Oil seal (6e5)	Buy now
25	9370006M0300 Nipple, grease(6a1)	Buy now
26	663451190000 Cap, grease nipple	Buy now
27	6E5821470000 Wire, lead 5	Buy now
28	9046411M1800 Clamp(6e5)	Buy now
29	985800400800 Screw, pan head (713)	Buy now
30	6G5431440000 Hook, spring	Buy now
32	6G5431810200 Lever, tilt stop 1	Buy now
33	6G5431850200 Lever, tilt stop 2	Buy now
34	9038610M1600 Bushing (688)	Buy now
35	6G5431480000 Collar, distance	Buy now
36	9024906M1900 Pin(6e5)	Buy now
37	9038710M0200 Collar(6e5)	Buy now

Bracket 1



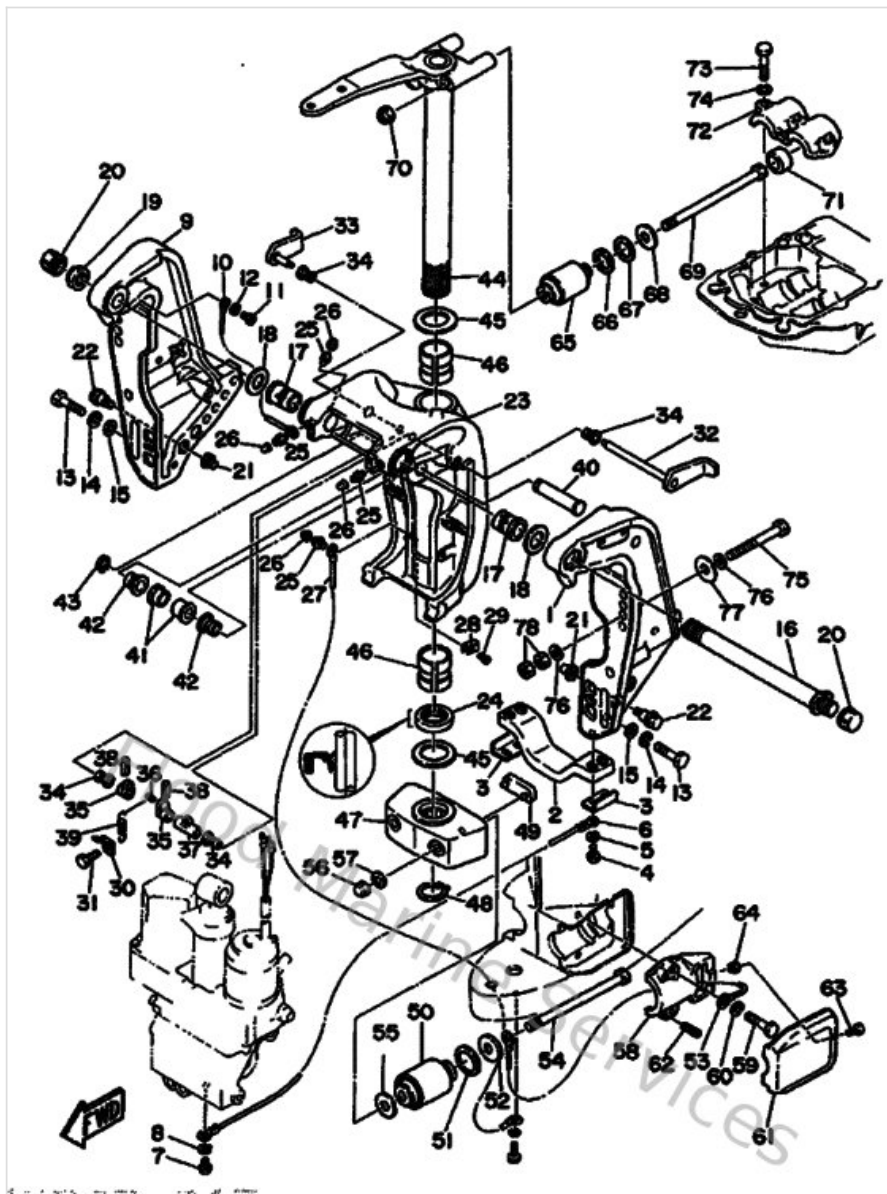
Ref	Part	
38	916903002000 Pin, spring (6h4)	Buy now
39	9050614M2400 Spring, tension(6e5)	Buy now
40	6E5431260200 Pin, upper shock mount	Buy now
41	9038618M6300 Bush(6e5)	Buy now
42	9038618M1400 Bushing (6e5)	Buy now
43	9341018M0200 Circlip (6f2)	Buy now
44	6E54251005EJ Steering Bracket assembly	Buy now
45	9020138M6000 Washer, plate (6e5)	Buy now
47	6G54455100EJ Housing, Lower Mount Rubber	Buy now
48	9341037M0400 Circlip (6e5)	Buy now
49	6E5445750000 Damper, lower mount rubber	Buy now
51	9020232M1900 Washer, plate (6e5)	Buy now
52	9020116M5500 Washer, plate (6e5)	Buy now
53	6E5821490000 Wire, lead 3	Buy now
54	9010914M3400 Bolt(6e5)	Buy now

Bracket 1



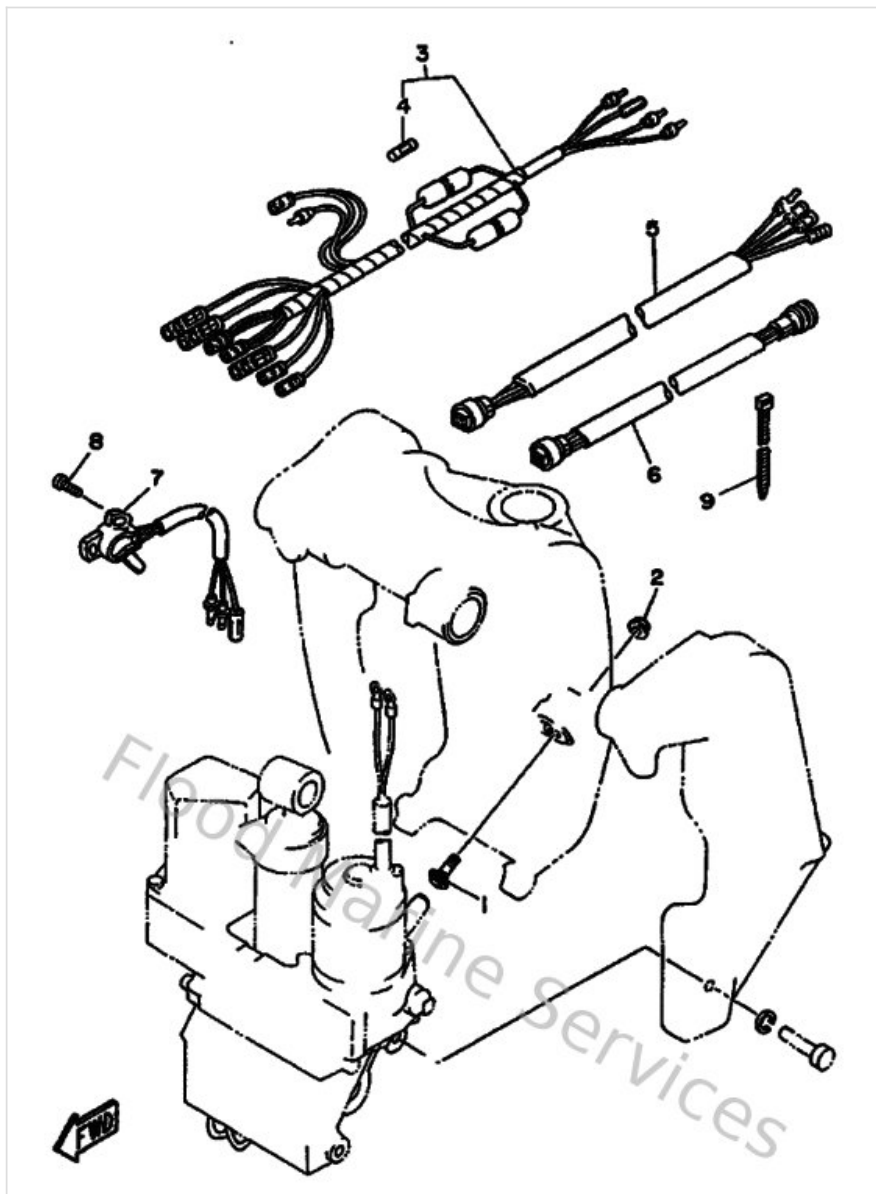
Ref	Part	
55	9020115M5800 Washer, plate (6e5)	Buy now
56	953801480000 Nut, crown (6e5)	Buy now
57	929901460000 Washer (6e5)	Buy now
58	6E5445520094 Housing, lower mount rubber	Buy now
59	970951004500 Bolt(64d)	Buy now
62	9050116M2800 Spring (6e5)	Buy now
63	923800601500 Screw pan head	Buy now
64	901790606600 Nut(663)	Buy now
65	6G5445140000 Mount damper, upper side	Buy now
66	9020126M5700 Washer, plate (6e5)	Buy now
67	9020226M1800 Washer, plate (6e5)	Buy now
68	9020114M5600 Washer, plate (6e5)	Buy now
69	901091200700 Bolt	Buy now
71	663445750000 Damper, lower mount rubber	Buy now
73	973951004500 Bolt(64d)	Buy now

Bracket 1



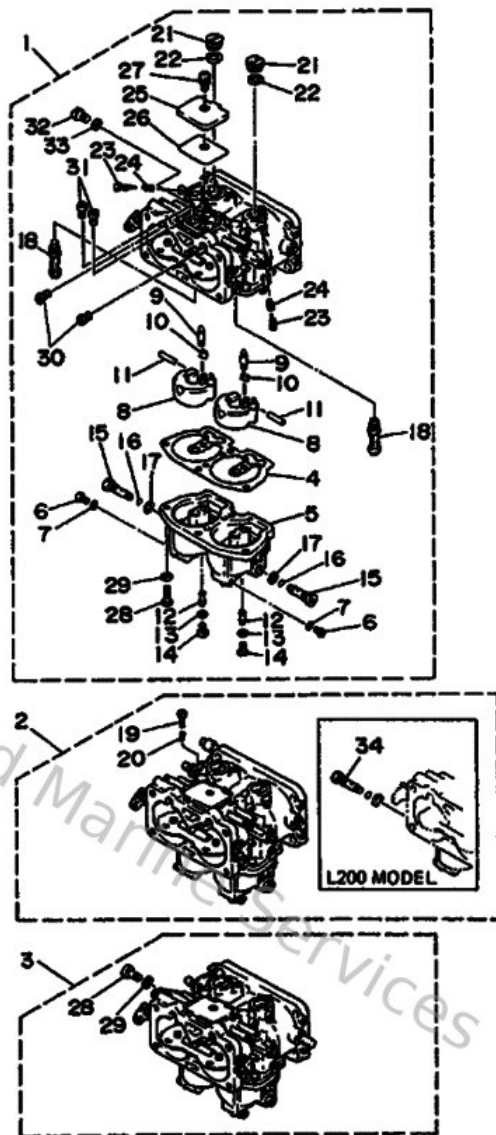
Ref	Part	
75	9010112M0300 Bolt (l:115mm)	Buy now
76	9020113M0100 Washer, plate(6e5)	Buy now
77	902011242600 Washer, plate(663)	Buy now
78	953801260000 Nut (707)	Buy now

Bracket 2



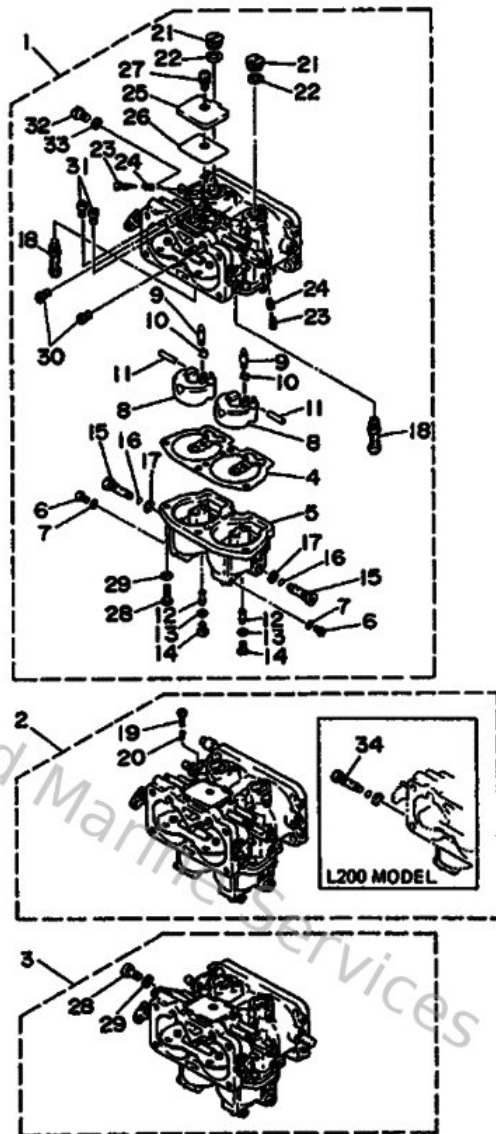
Ref	Part	
1	6G5433760000 Bolt, Thrust Receiver	Buy now
2	957801030000 Nut, nylon (6e5)	Buy now
4	1E6821510000 Fuse (10a)	Buy now
5	6E5825531000 Extension, Wire Harness	Buy now
6	6E5825532000 Extension, Wire Lead	Buy now
7	6R3836720100 Trim sender	Buy now
8	985800601600 Screw pan head	Buy now
9	9046511M1000 Clamp	Buy now

Carburetor



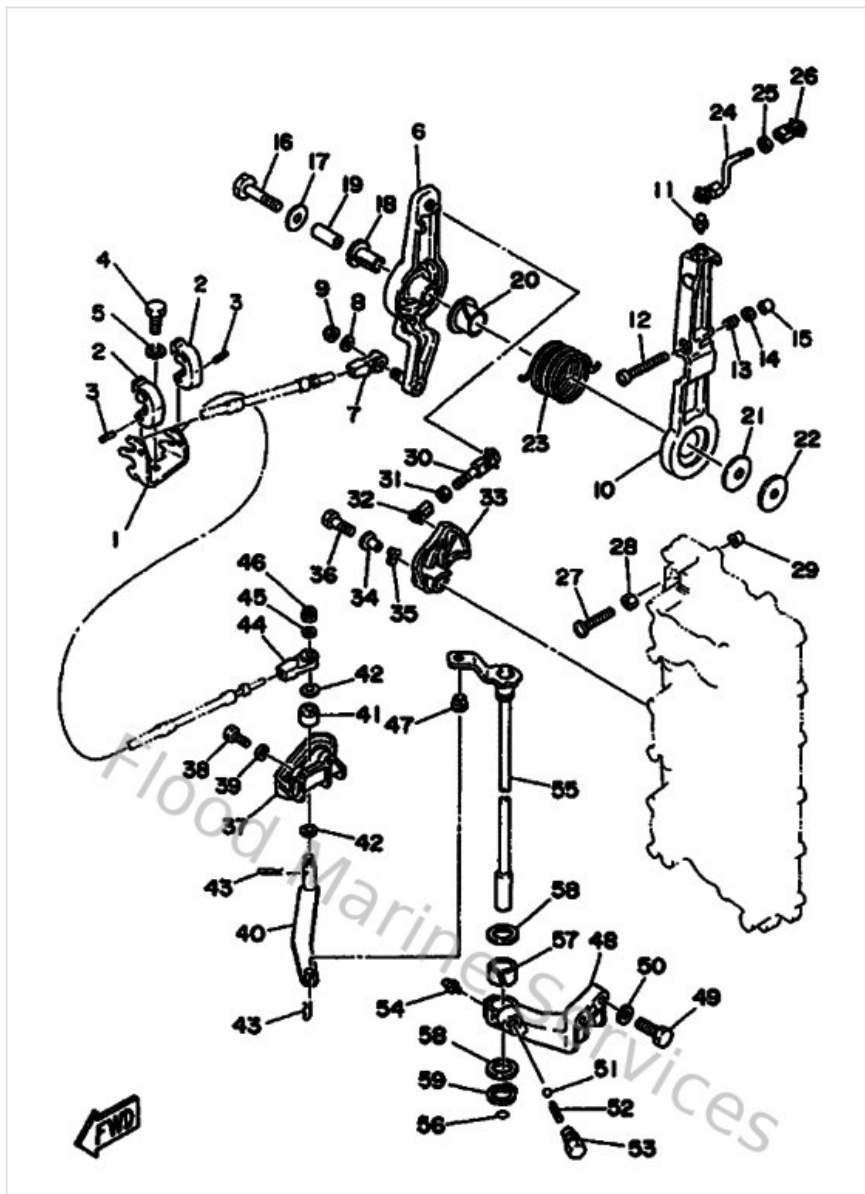
Ref	Part	
1	6R2143010100 Carburetor Assembly 1	Buy now
2	6R2143020100 Carburetor Assembly 2	Buy now
3	6R4143030100 Carburetor Assembly 3	Buy now
4	6E5143840300 Gasket, float chamber	Buy now
5	6E5143810300 Body, Float Chamber	Buy now
6	6E5143830100 Screw, drain	Buy now
7	6J8149950000 Gasket, drin screw	Buy now
9	6E5145460000 Valve, needle	Buy now
10	6E5141590000 Clip	Buy now
11	6E5143860200 Pin, float	Buy now
12	6E51492F4000 Jet, Air Slow	Buy now
13	6E5143970000 Gasket	Buy now
14	6E5143940000 Valve, Drain	Buy now
15	6E51492E6200 Jet, Main	Buy now
16	6E5149970000 O-ring	Buy now

Carburetor



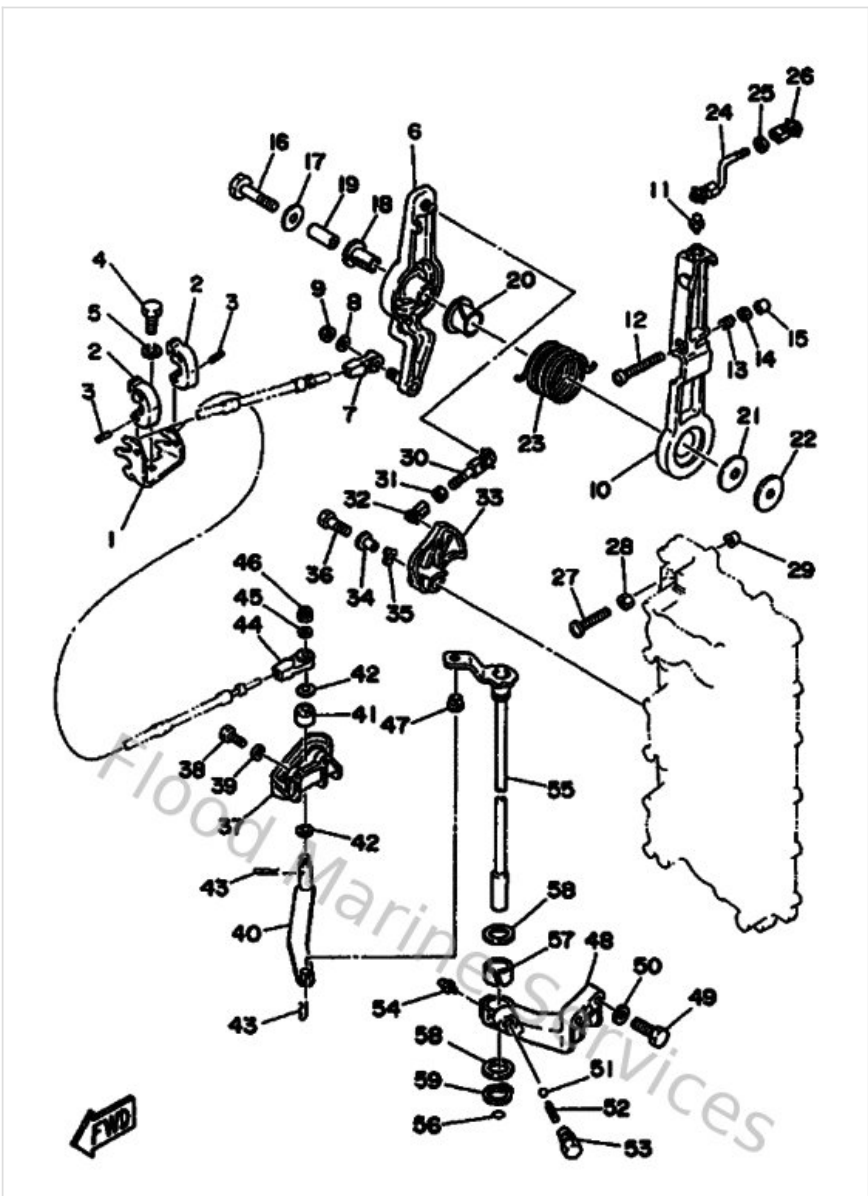
Ref	Part	
18	6G61492A0000 Nozzle, Main	Buy now
19	6E5143210000 Screw, throttle	Buy now
20	6J8143340000 Spring, throttle	Buy now
21	6E5143280100 Plug	Buy now
22	6E5149790000 Gasket	Buy now
23	6E5143230300 Screw, air adjusting	Buy now
24	6E5142230000 Spring, air adjusting	Buy now
25	6E5145270100 Plate	Buy now
26	6E5149590100 Gasket	Buy now
27	979800510800 Screw, with washer	Buy now
28	985800501600 Screw, pan head(6b0)	Buy now
29	929900510000 Ybs67-5 washer, spring	Buy now
30	61A1492H1200 Jet, slow air (#60)	Buy now
31	61A1492G4200 Jet, Main Air Bleed (210)	Buy now
32	6E5143240000 Screw, flat head	Buy now

Control



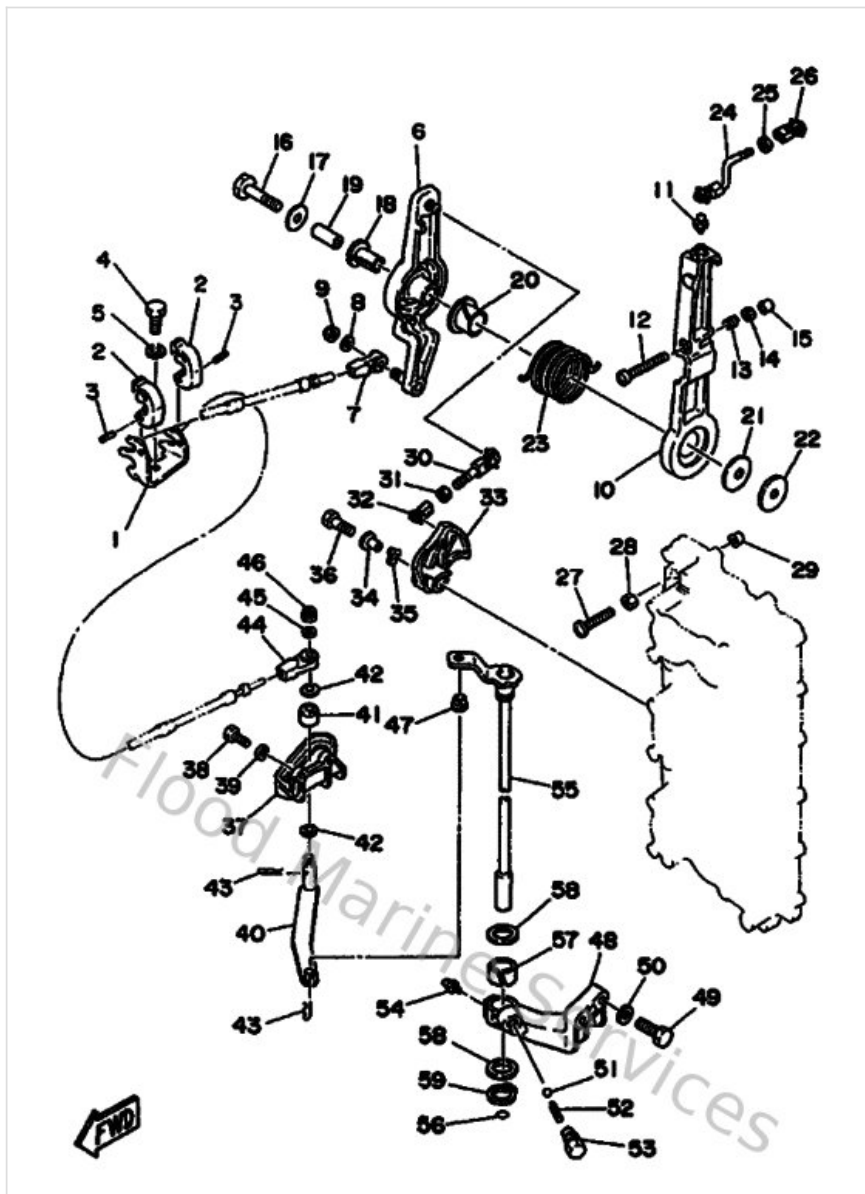
Ref	Part	
1	6E5485310000 Bracket, remote control	Buy now
2	6E5485380000 Clamp, cable	Buy now
3	916903001200 Pin, spring	Buy now
4	973950802000 Bolt, hexagon	Buy now
5	929900810000 Ybs67-8 washer, spring	Buy now
6	61H416320094 Lever, Magneto Control	Buy now
7	6E5483440000 Cable end, remote control	Buy now
8	929900620000 Ybs66-6 washer, plain	Buy now
9	9018506M0700 Nut, self-locking(6e5)	Buy now
10	6G5416310194 Lever, magneto control	Buy now
11	663855180000 Joint, ball	Buy now
12	901570601300 Screw, pan head(697)	Buy now
13	9050116M1200 Spring, compression (688)	Buy now
14	953030660000 Nut(661)	Buy now
15	688441940000 Cap	Buy now

Control



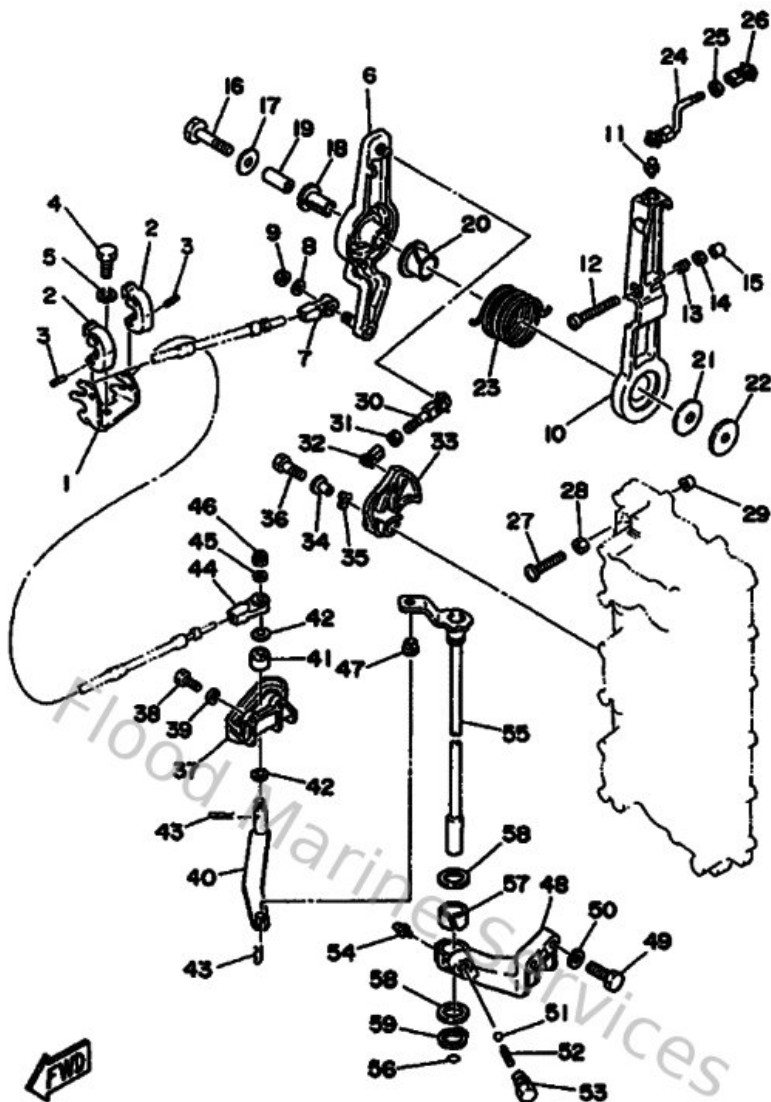
Ref	Part	
16	973130804500 Bolt	Buy now
17	9020108M5400 Washer, plate (6e5)	Buy now
20	9038622M1300 Bushing (688)	Buy now
21	902021209200 Washer, plate(663)	Buy now
22	9020108M1300 Washer plate (682)	Buy now
23	9050829M1200 Spring (6e5)	Buy now
24	6G5416360100 Rod, magneto control	Buy now
25	953800560000 Nut, hexagon (663)	Buy now
26	6H1412370000 Joint, link	Buy now
27	9015706M0000 Screw, pan head(6h4)	Buy now
30	6G5412110100 Link, accel	Buy now
33	6G5412130000 Cam, accel	Buy now
34	9038706M2900 Coller (6a0)	Buy now
35	9020610M0400 Washer, wave (676)	Buy now
36	973950602500 Bolt	Buy now

Control



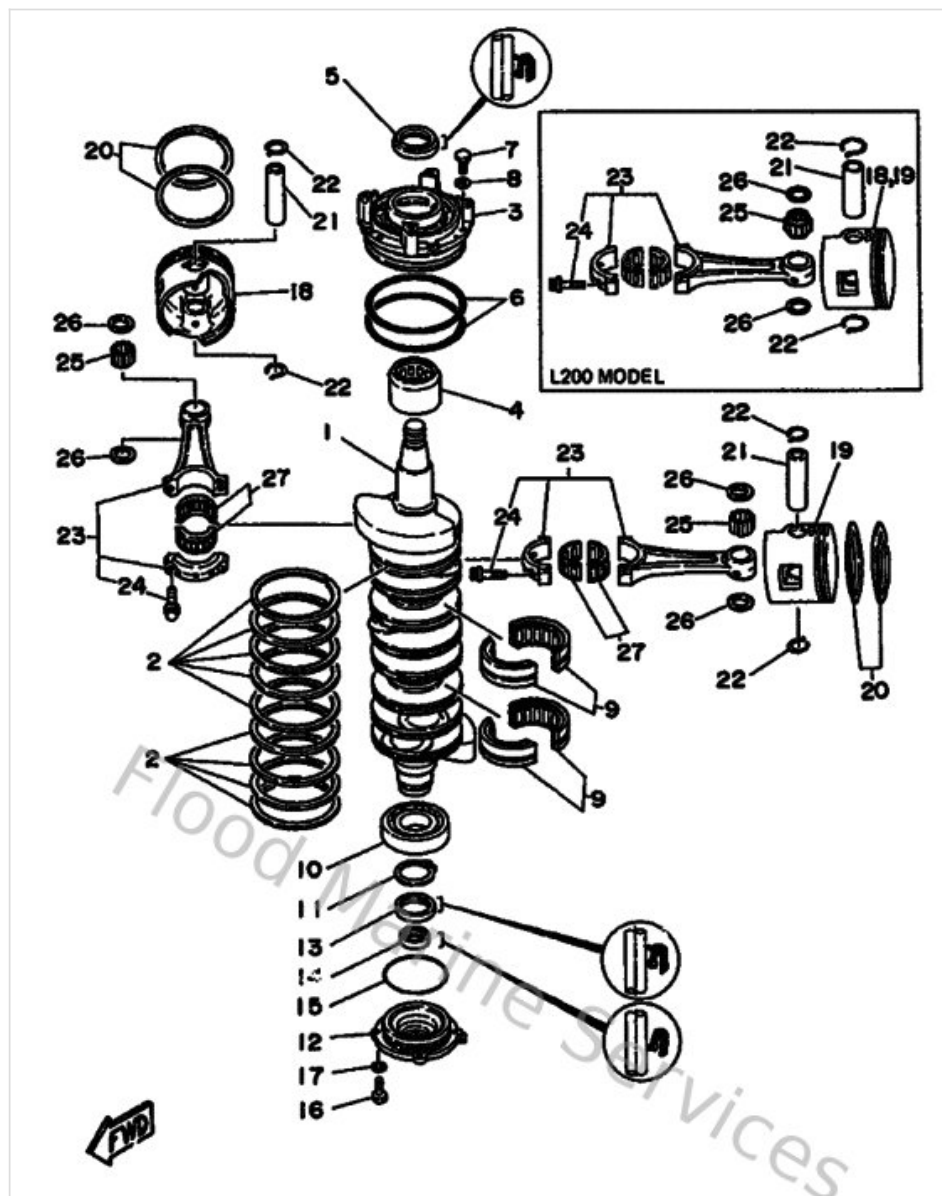
Ref	Part	
37	6E5441170094 Bracket	Buy now
38	970800602000 Bolt(7u8)	Buy now
39	929900660000 Washer, plain (646)	Buy now
40	6E5441210000 Lever, Shift Rod	Buy now
41	6E5441220000 Bushing, shift rod lever	Buy now
42	9020208M2000 Washer, plate (6e5)	Buy now
43	904681800800 Clip 620436610000	Buy now
47	90387060G700 Collar(47x)	Buy now
48	6E5441180194 Bracket 2	Buy now
49	970130803000 Bolt	Buy now
50	929900860000 Washer, plain (663)	Buy now
51	9350104M0200 Ball (697)	Buy now
52	905011208200 Spring 6484411600	Buy now
53	648427150000 Bushing 2	Buy now
54	937000600400 Nipple, grease(6a1)	Buy now

Control



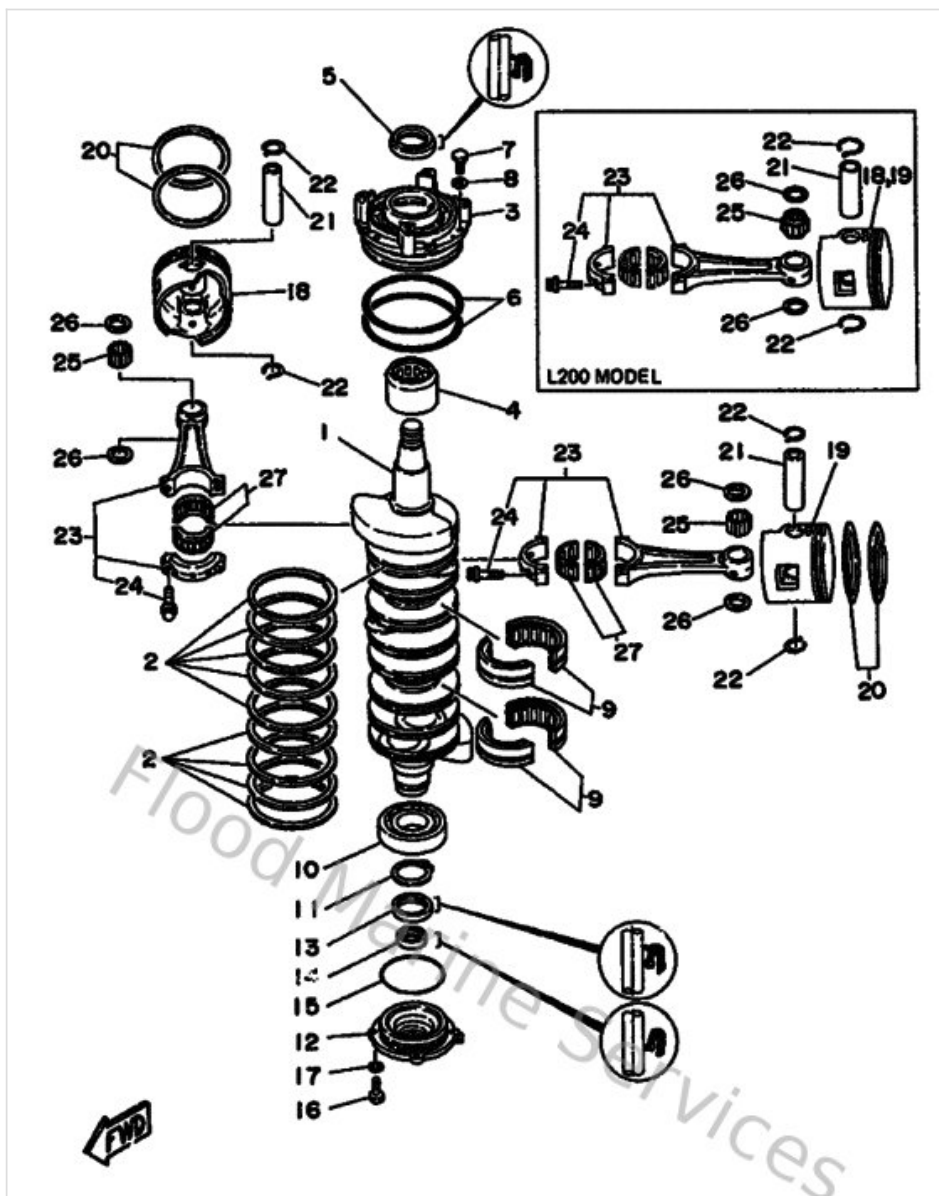
Ref	Part	
55	6E5441202400 Handle gear shift assembly	Buy now
56	932100935000 O-ring	Buy now
57	9038616M6600 Bush(6e5)	Buy now
58	902021606100 Washer, plate(663)	Buy now
59	990091640000 Circlip(13t)	Buy now

Crankshaft & Piston



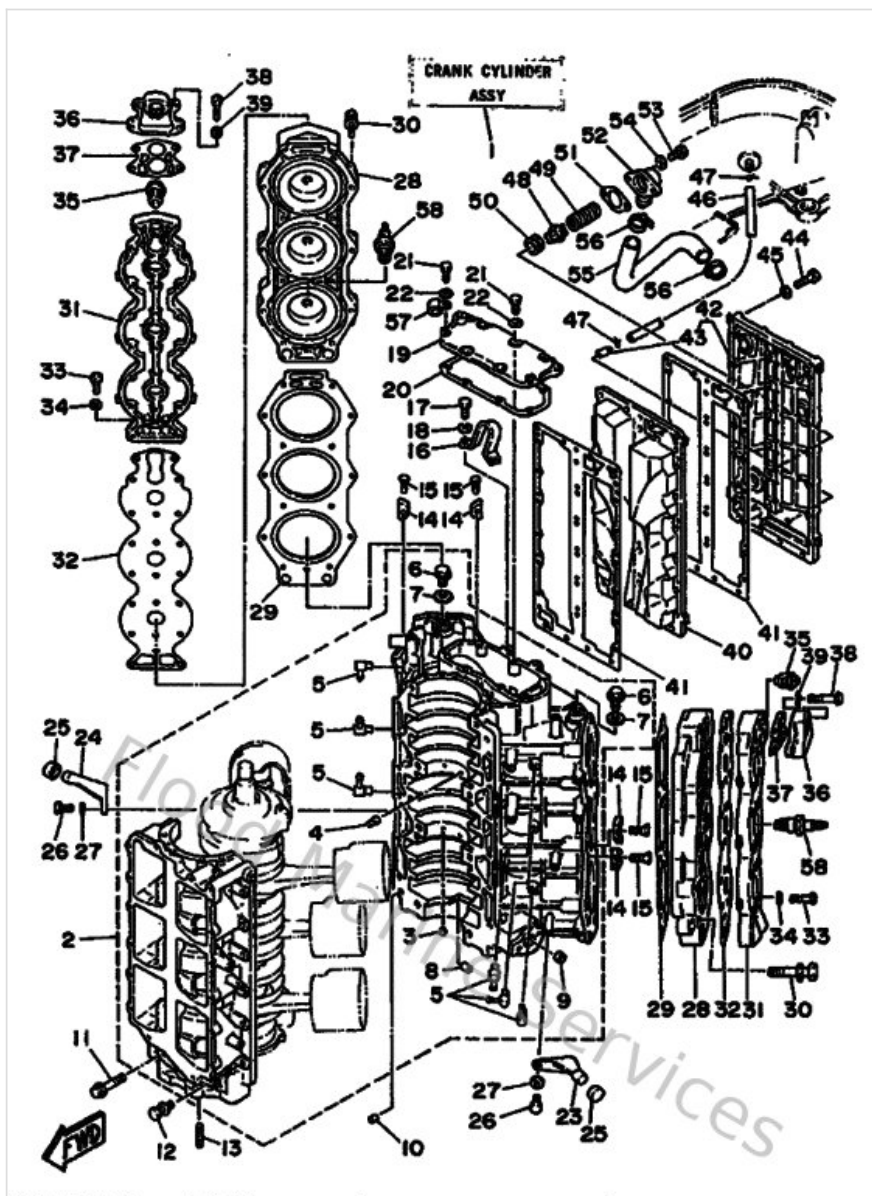
Ref	Part	
1	6R3114110000 Crankshaft	Buy now
2	6E5114470000 Seal, ring	Buy now
3	6R3151630094 Housing, bearing 1	Buy now
4	93311940U300 Brg,cyl-cal roller 36g (6e5)	Buy now
5	9310240M3800 Oil seal(61a)	Buy now
6	932110438400 O-ring (705)	Buy now
7	973130602000 Bolt(7u8)	Buy now
8	929900660000 Washer, plain (646)	Buy now
9	93310954V300 Bearing, cylindrical(64c)	Buy now
10	93306208U000 Brg,r-b 6208 80mm 345g (6e5)	Buy now
11	9341040M0300 Circlip(n02)	Buy now
12	6G5153590094 Housing, oil seal	Buy now
13	9310235M1300 Oil seal (6e5)	Buy now
14	9310122M1500 Oil seal (6e5)	Buy now
15	9321074M3500 O-ring (6e5)	Buy now

Crankshaft & Piston



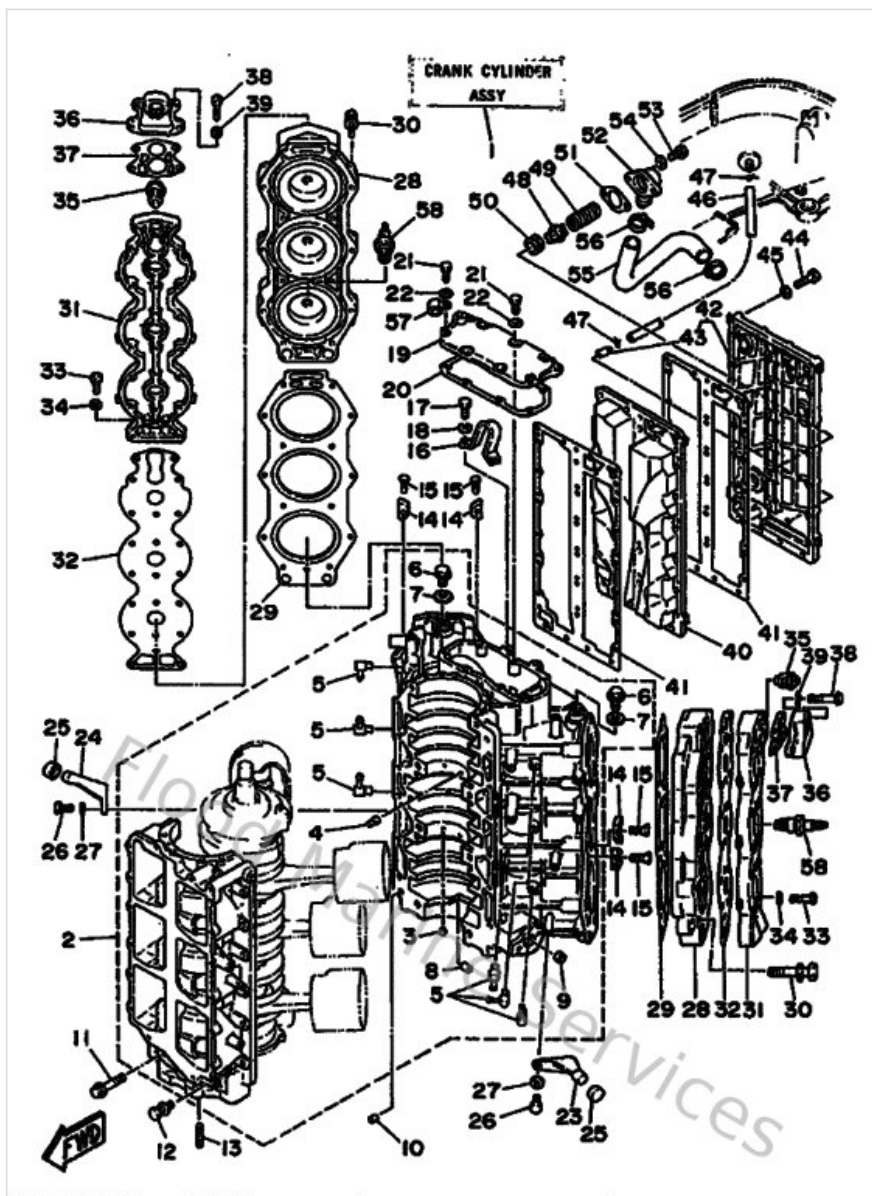
Ref	Part	
16	970800602000 Bolt(7u8)	Buy now
18	6R5116361100 Piston (0.50mm o/s)	Buy now
19	6R5116461100 Piston 2 (0.50mm o/s)	Buy now
20	64D116050200 Piston ring set (0.50mm o/s)	Buy now
21	6K7116330000 Pin, piston	Buy now
22	6E5116340000 Clip, piston pin	Buy now
23	6R5116501000 Connecting kit	Buy now
24	901090846200 Bolt	Buy now
25	93310323V600 Bearing	Buy now
26	9020121M7500 Washer, plate (6f3)	Buy now
27	93310836V200 Brg, cyl-cal roller (6e5)	Buy now

Cylinder & Crankcase



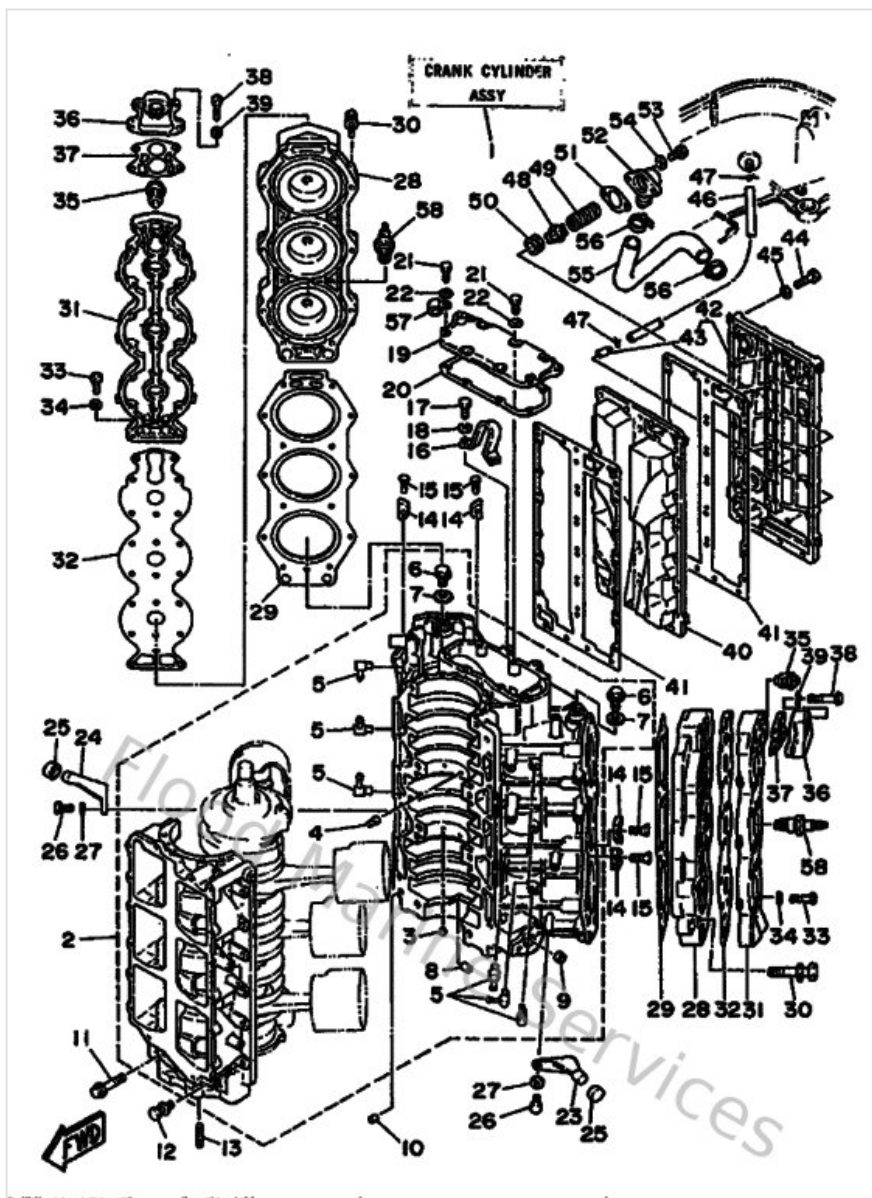
Ref	Part	
1	6R4W0090151S Crank Cylinder assembly	Buy now
2	6R2151000094 Crankcase Assembly	Buy now
3	624113790000 Valve, check	Buy now
4	663115180100 Lock, bearing	Buy now
5	646113700000 Check valve assembly	Buy now
7	904301411500 Gasket (663)	Buy now
8	9038406M0700 Bush, bimetal formed(6r3)	Buy now
9	903841401100 Bush, bimetal formed	Buy now
10	936081206300 Pin, dowel (626)	Buy now
11	9010510M2000 Bolt (6e5)	Buy now
13	9011608M4500 Bolt, stud (6e5)	Buy now
14	6E5113250000 Anode	Buy now
15	986800401600 Screw, flat head(ga5)	Buy now
16	6E5111190100 Hanger, engine	Buy now
17	973130802000 Bolt(6td)	Buy now

Cylinder & Crankcase



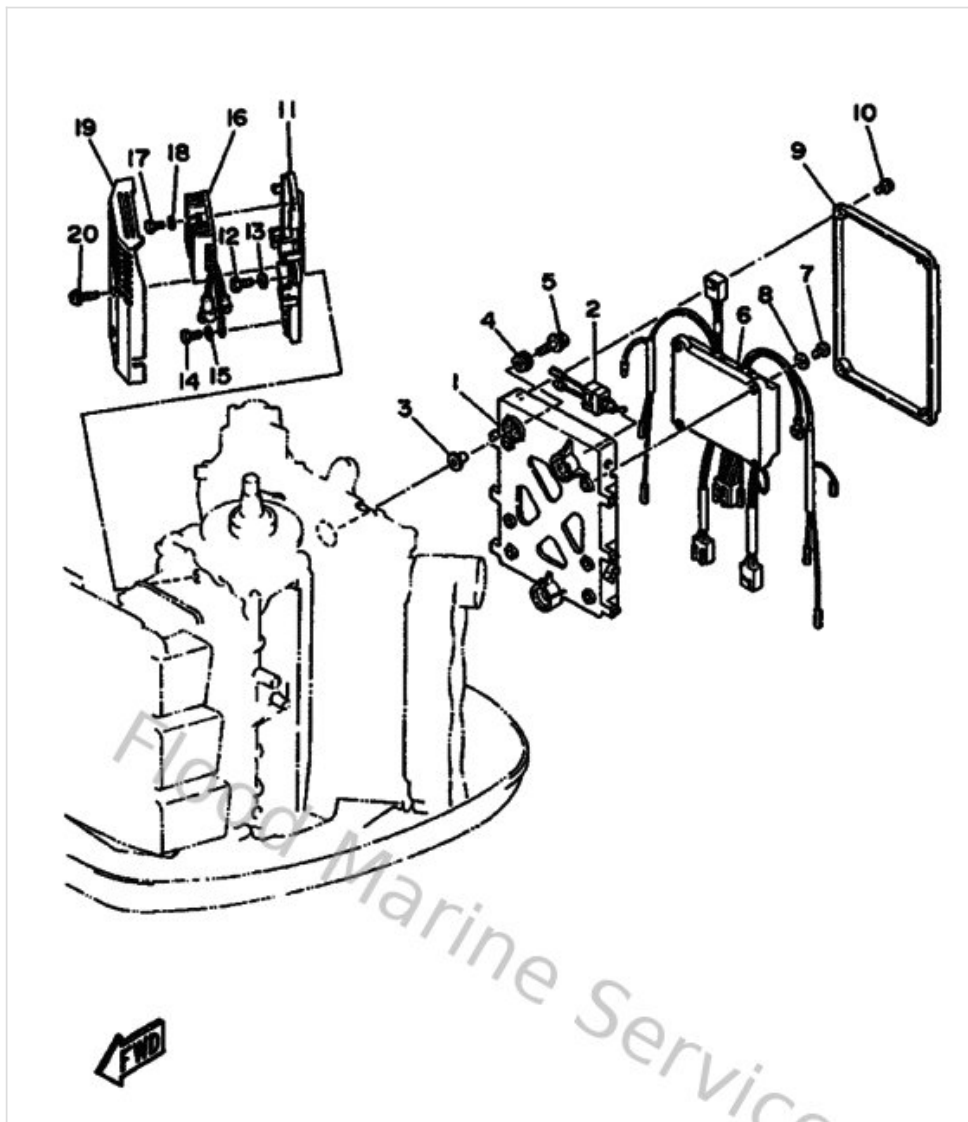
Ref	Part	
18	929900810000 Ybs67-8 washer, spring	Buy now
19	6K711371011S Cover	Buy now
20	6E511381A100 Gasket 1	Buy now
21	970800602000 Bolt(7u8)	Buy now
22	929900660000 Washer, plain (646)	Buy now
23	6E5427610094 Stopper	Buy now
24	6E5427620094 Stopper	Buy now
25	663445330000 Damper, upper mount	Buy now
26	973130602000 Bolt(7u8)	Buy now
28	6G4111110294 Head, cylinder 1	Buy now
30	9011908M2100 Bolt, with washer(63v)	Buy now
31	6G511191001S Cover, cylinder head 1	Buy now
33	973130603000 Bolt	Buy now
35	6E5124113000 Thermostat	Buy now
37	68812414A100 Gasket, cover	Buy now

Cylinder & Crankcase



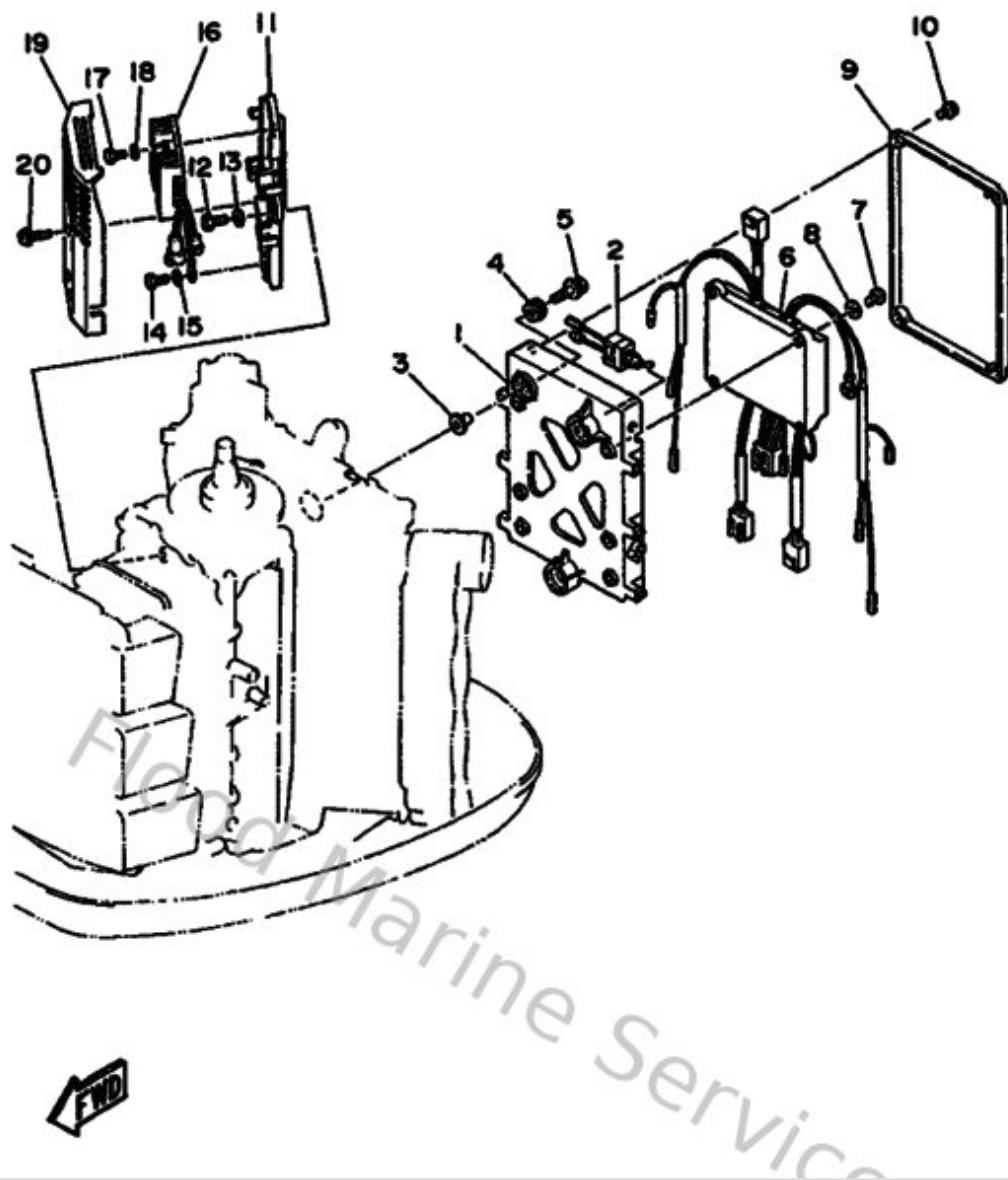
Ref	Part	
38	973130604500 Bolt, hexagon	Buy now
40	64D41111001S Inner cover, exhaust	Buy now
42	6R341113009M Outer cover, exhaust	Buy now
43	6EEF43770000 Pipe, joint 2	Buy now
46	6E5243120000 Pipe 2	Buy now
47	904670800400 Clip, pipe 6162435600	Buy now
48	60H124160000 Valve, pressure control	Buy now
49	9050116M1100 Spring, compression (688)	Buy now
50	9048020M0500 Grommet (688)	Buy now
51	6G511382A100 Gasket 2	Buy now
55	6G5125760000 Hose 1	Buy now
56	9046513M3600 Clamp(6h4)	Buy now
57	904650802800 Clamp (1e6)	Buy now
58	947020024700 Plug, spark (br8hs-10)	Buy now

Electrical 1



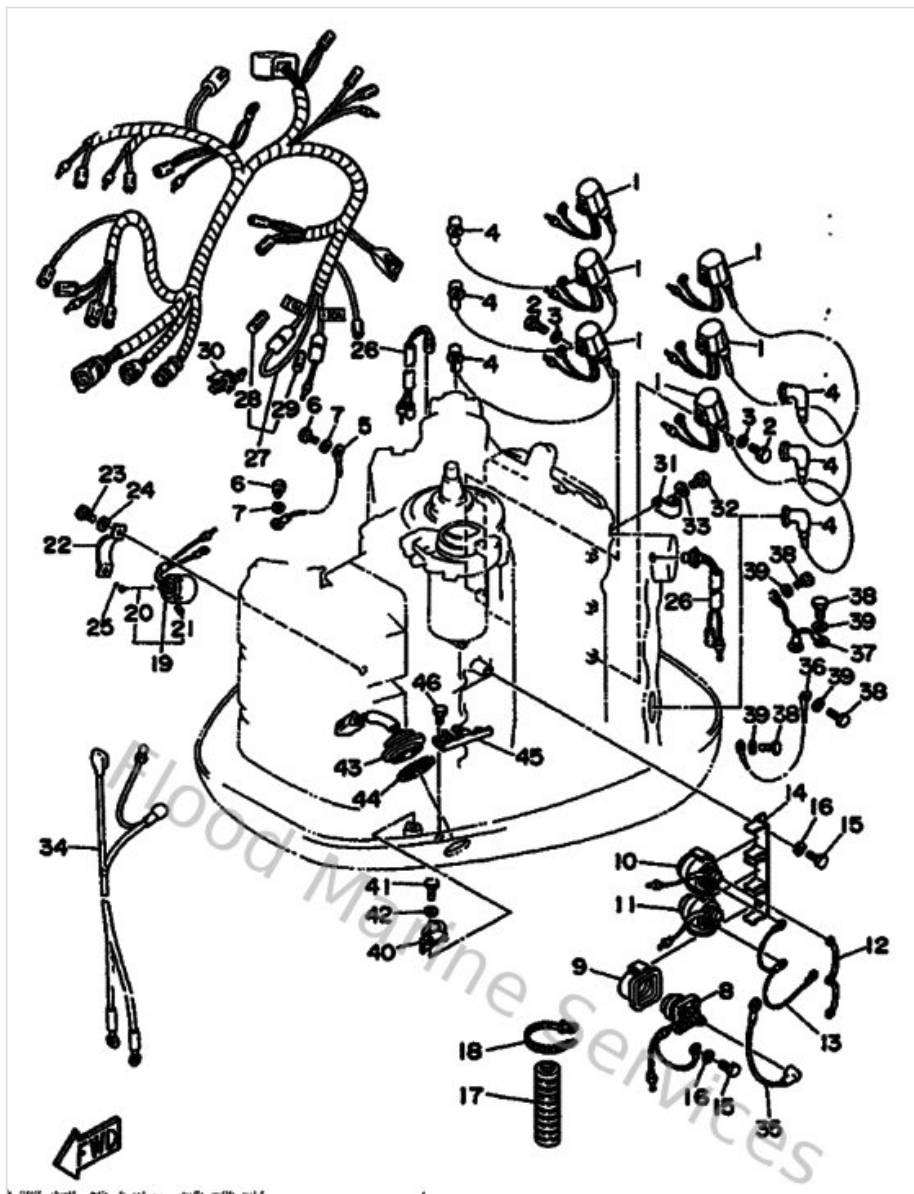
Ref	Part	
2	6R38259E0000 Switch assembly	Buy now
3	9038706M0300 Collar (676)	Buy now
4	9048009M1200 Grommet (6a0)	Buy now
5	9011906M6000 Bolt, with washer	Buy now
6	62H855400000 C.d.i. Unit Assembly	Buy now
7	985800602000 Screw pan head	Buy now
8	929900660000 Washer, plain (646)	Buy now
9	6R3855370000 Cover	Buy now
10	9015906M1100 Screw, with washer(6I2)	Buy now
11	6R3819480094 Bracket	Buy now
12	970950601600 Bolt, hexagon deep recess	Buy now
14	970130601200 Bolt(gh1)	Buy now
16	6R3819601000 Rectifier & regulator assembly	Buy now
17	973130602500 Bolt	Buy now
19	6R3819420000 Cover	Buy now

Electrical 1



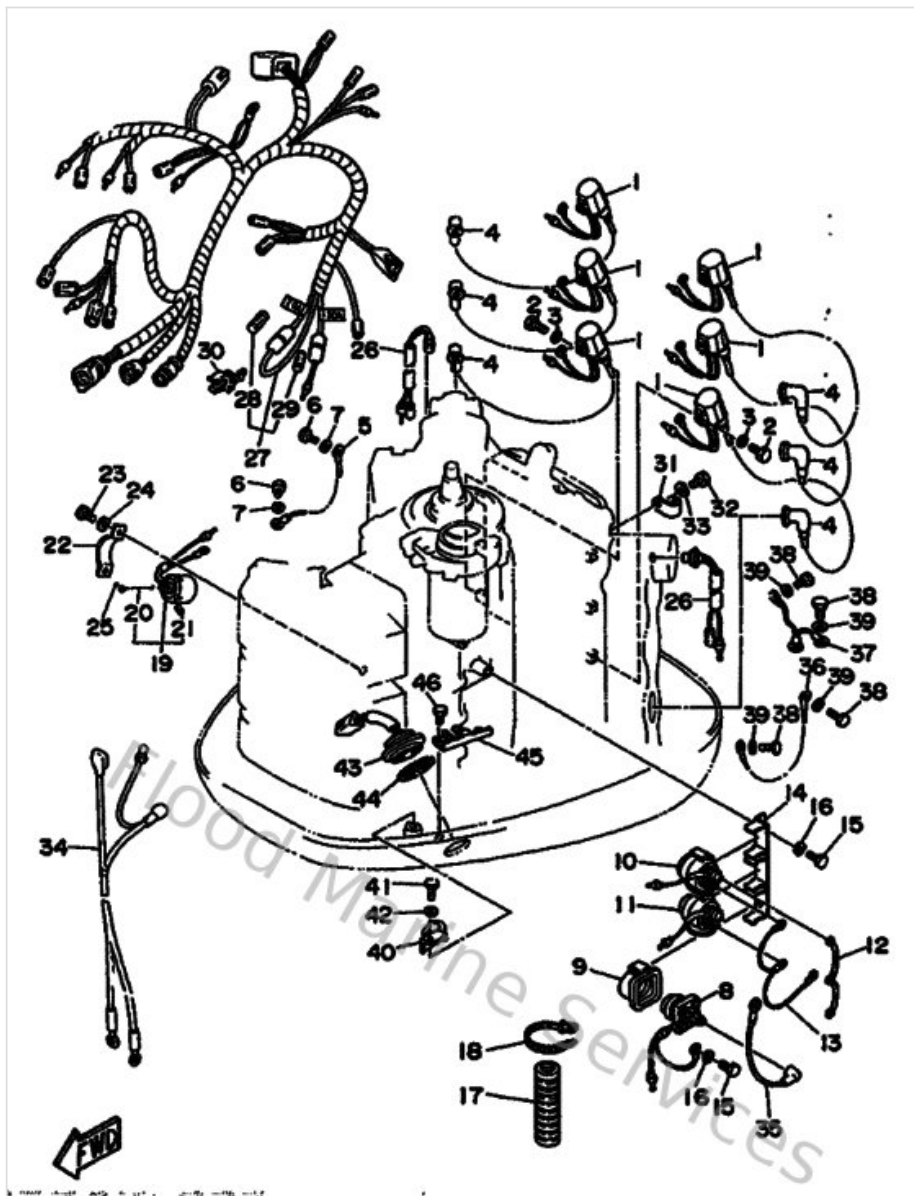
Ref	Part	
20	9015906M0800 Screw, with washer(6k7)	Buy now

Electrical 2



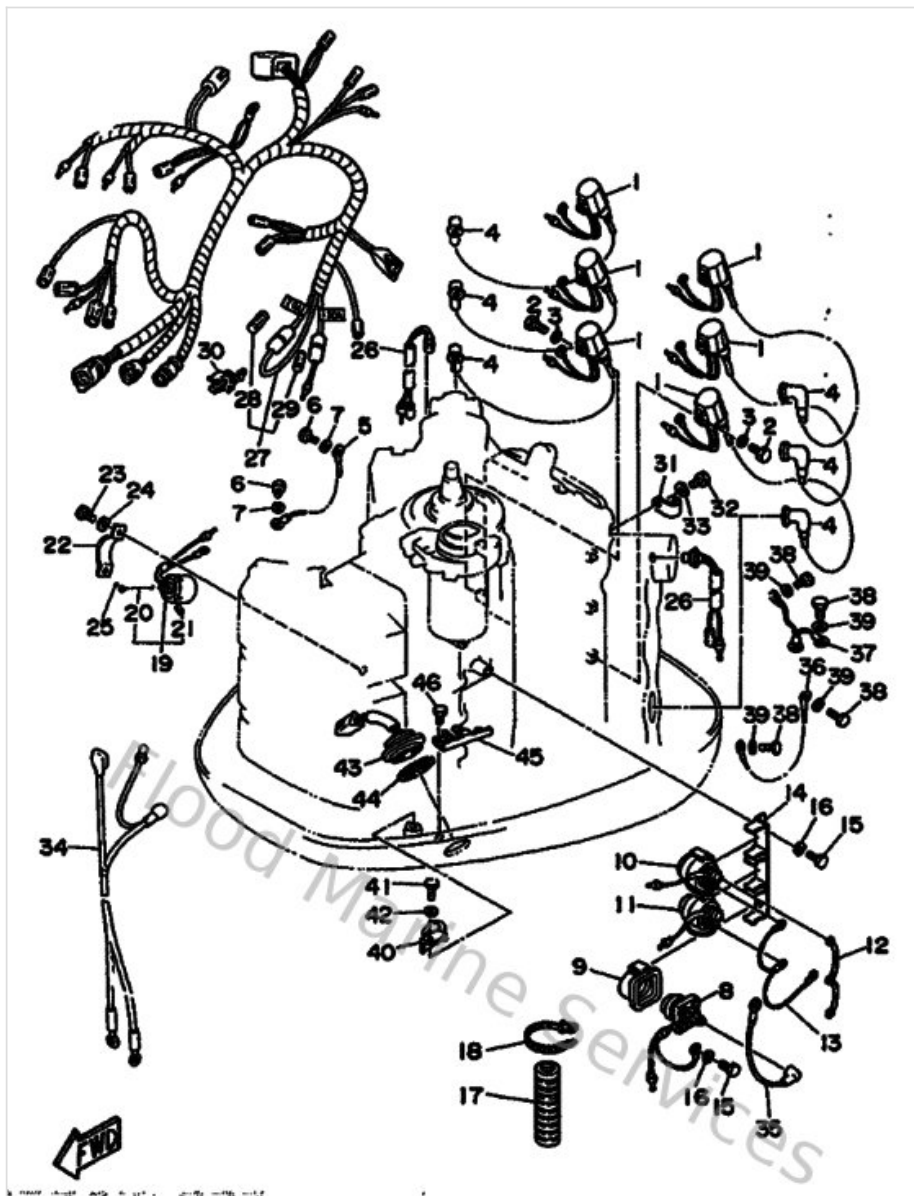
Ref	Part	
1	6R3855700000 Ignition coil assembly	Buy now
2	973950602000 Bolt(7u8)	Buy now
3	929900660000 Washer, plain (646)	Buy now
4	6E3823702000 Plug cap assembly	Buy now
5	662825190000 Wire, earth lead	Buy now
6	970800601200 Bolt(gh1)	Buy now
8	6E5819411100 Starter relay assembly	Buy now
9	689819521000 Holder, starter relay	Buy now
10	6E5819500000 Relay assembly	Buy now
11	6E58195A0100 Relay assembly	Buy now
12	6G5871491000 Connector	Buy now
13	6E5821160000 Wire, minus lead	Buy now
14	6G5819481100 Bracket	Buy now
15	973950601600 Bolt, hexagon deep recess	Buy now
18	9046513M3900 Clamp(6e8)	Buy now

Electrical 2



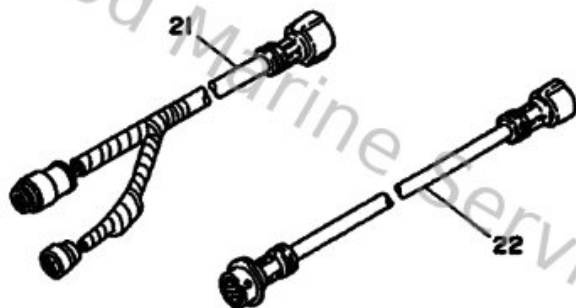
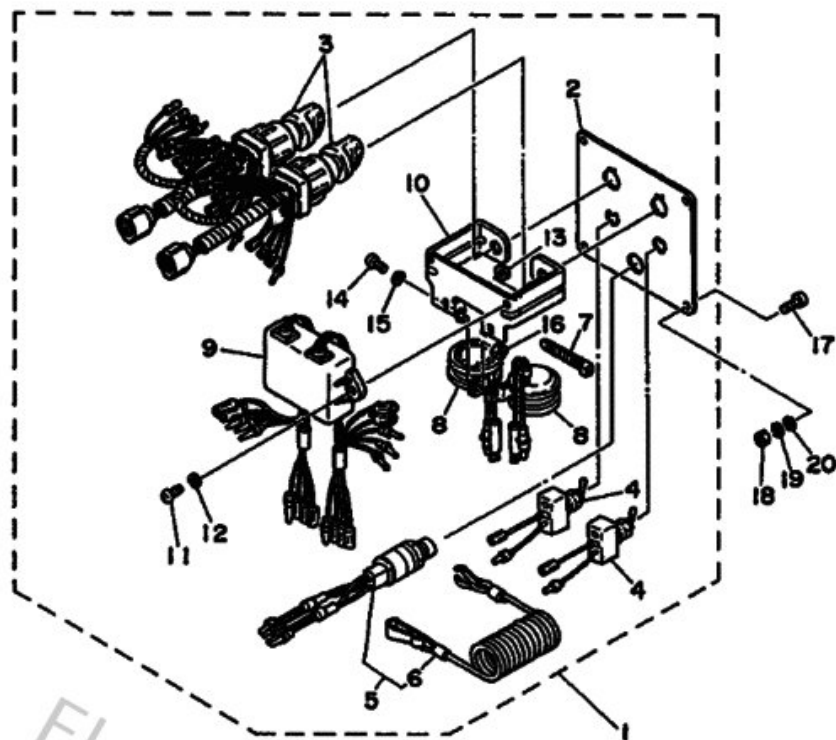
Ref	Part	
19	6G5861100100 Solenoid	Buy now
20	6G5861190000 Wire, Pull	Buy now
21	916903001000 Pin, spring (663)	Buy now
25	932100326100 O-ring (663)	Buy now
26	688825601000 Thermo switch assembly	Buy now
28	682821510000 Fuse	Buy now
29	705821510000 Fuse (30a)	Buy now
30	6G5821520000 Holder, fuse	Buy now
31	904650802800 Clamp (1e6)	Buy now
34	6R3821050100 Wire Harness	Buy now
35	6E5821170000 Wire, lead	Buy now
36	6R3825190000 Wire, earth lead	Buy now
37	6E5825311000 Wire, lead	Buy now
38	973950601200 Bolt(gh1)	Buy now
40	9046512M2500 Clamp (6e5)	Buy now

Electrical 2



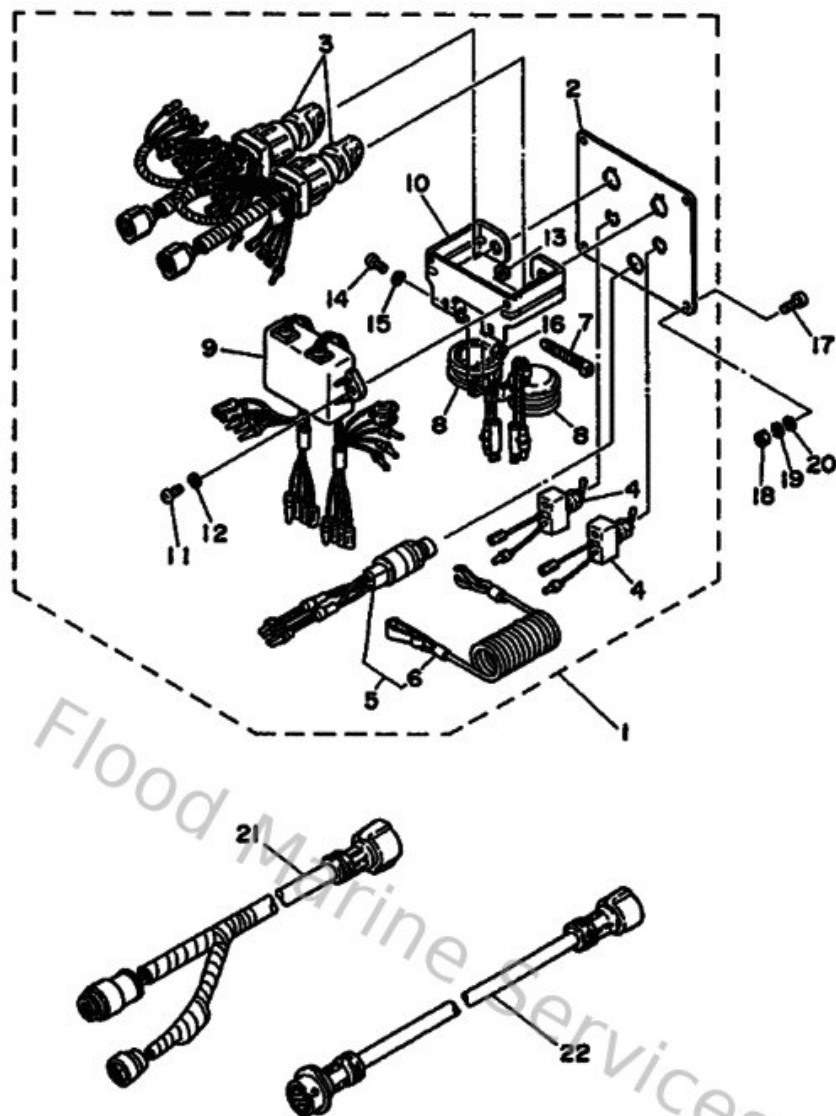
Ref	Part	
43	6R3825630000 Trim & tilt switch assembly	Buy now
44	6E5825870000 Gasket	Buy now
45	6R3836140000 Bracket	Buy now

Electrical 3



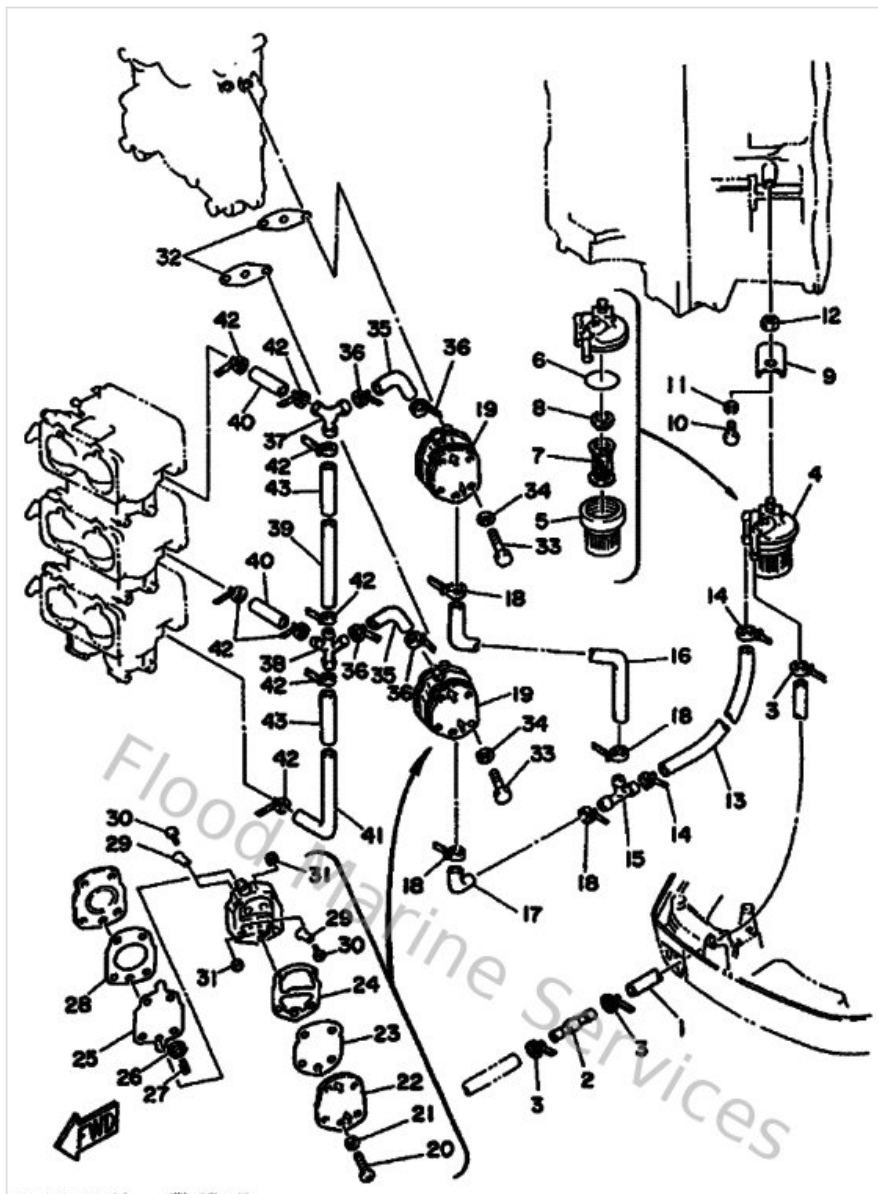
Ref	Part	
1	6K1825700200 Panel switch assembly	Buy now
2	6K1825710000 Plate, panel switch	Buy now
4	703825740000 Switch, choke	Buy now
5	6K1825740000 Switch, choke	Buy now
6	682825560000 Lanyard, stop switch	Buy now
7	704825810000 Stay, Cord Clamp	Buy now
8	688833831100 Buzzer	Buy now
9	6K1858300100 Control unit assembly	Buy now
11	985800602000 Screw pan head	Buy now
12	929950610000 Washer(6a1)	Buy now
13	953800660000 Nut(661)	Buy now
14	985800501000 Screw, pan head(62x)	Buy now
15	929900510000 Ybs67-5 washer, spring	Buy now
16	953800560000 Nut, hexagon (663)	Buy now
17	9014905M0500 Screw(6k0)	Buy now

Electrical 3



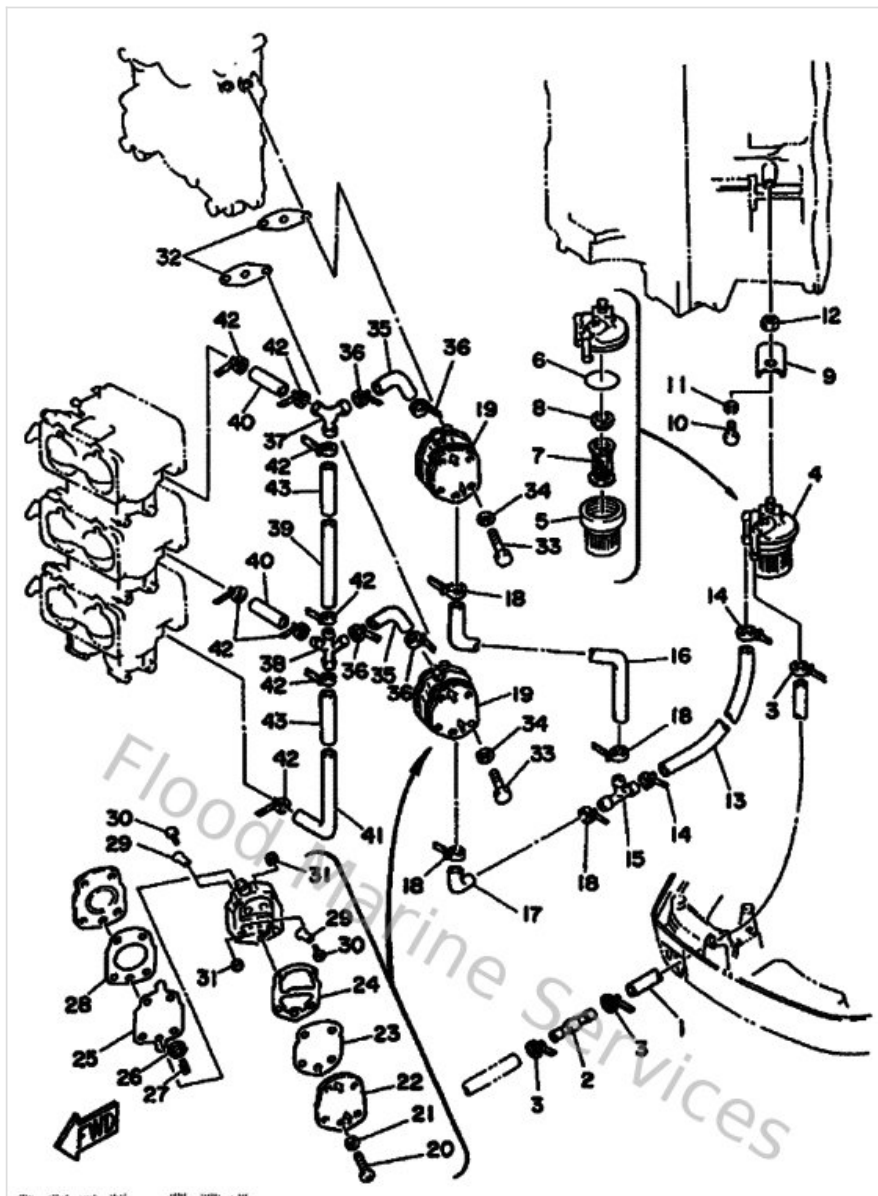
Ref	Part	
20	929900560000 Washer, plain (646)	Buy now
21	6K18258A4000 Extension, wire harness	Buy now
22	6888258A1000 10p main harness mec 2m (7ft)	Buy now

Fuel 1



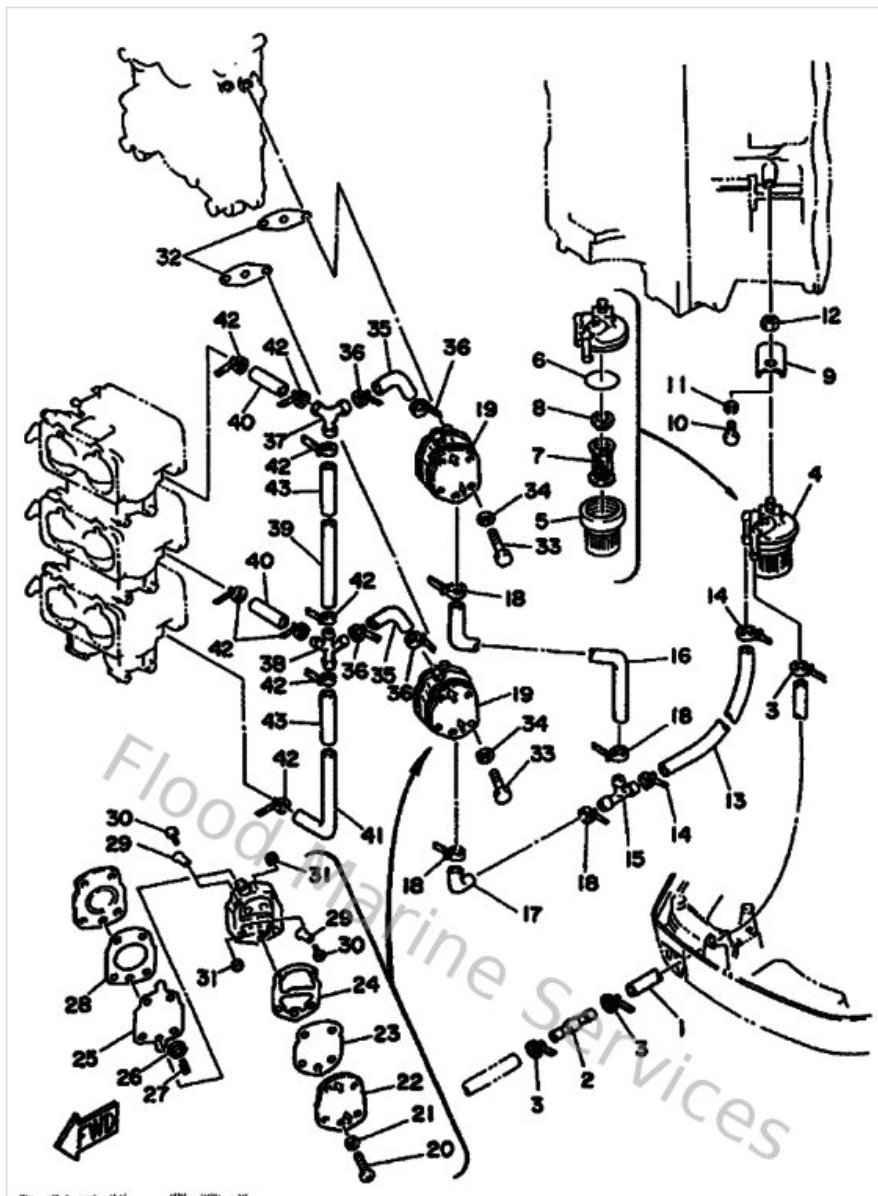
Ref	Part	
2	6R3243770000 Pipe, joint 3	Buy now
3	9046511M1000 Clamp	Buy now
4	6E5245600000 Filter assembly	Buy now
6	9321037M2500 O-ring (655)	Buy now
7	6F5245630000 Element, filter	Buy now
8	655245640000 Packing, filter	Buy now
10	973130601400 Bolt(gj3)	Buy now
11	929950610000 Washer(6a1)	Buy now
12	953800860000 Nut (661)	Buy now
13	6G5243140000 Pipe 4	Buy now
14	904651009800 Clamp	Buy now
15	6E5243780000 Pipe, joint 3	Buy now
16	6G5243150000 Pipe 5	Buy now
17	6E5243150000 Pipe 5	Buy now
19	6E5244100300 Fuel pump assembly	Buy now

Fuel 1



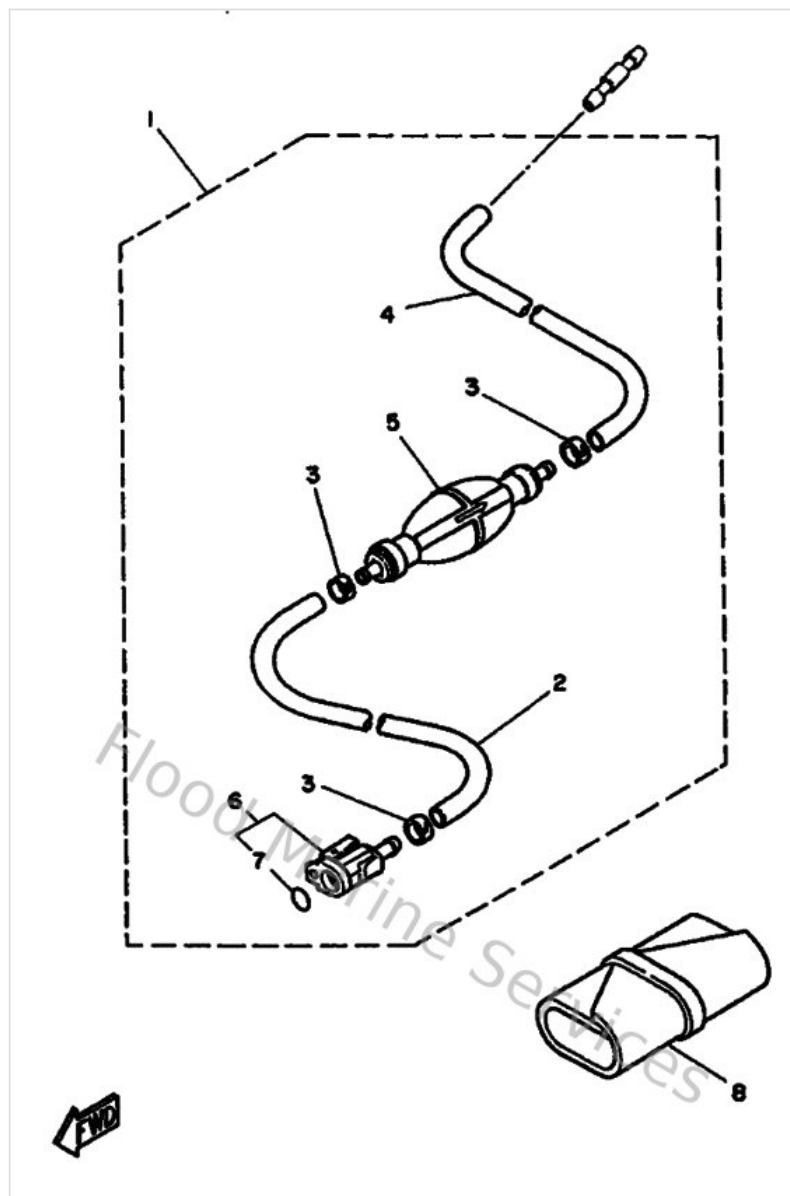
Ref	Part	
20	985800503500 Screw, pan head (686)	Buy now
21	929900560000 Washer, plain (646)	Buy now
22	6E5244130000 Body 2	Buy now
23	6E5244710000 Diaphragm	Buy now
24	6E5244350000 Gasket, body 2	Buy now
25	6E5244110000 Diaphragm	Buy now
26	648244240000 Seat, spring	Buy now
27	6E5244230000 Spring, diaphragm	Buy now
28	6E5244340200 Gasket, body	Buy now
31	65024431A000 Gasket, fuel pump	Buy now
33	973950605000 Bolt(jf7)	Buy now
34	929900660000 Washer, plain (646)	Buy now
35	6G5243161000 Pipe 6	Buy now
37	6G5243760000 Pipe, joint 1	Buy now
38	6G5243770000 Pipe, joint 2	Buy now

Fuel 1



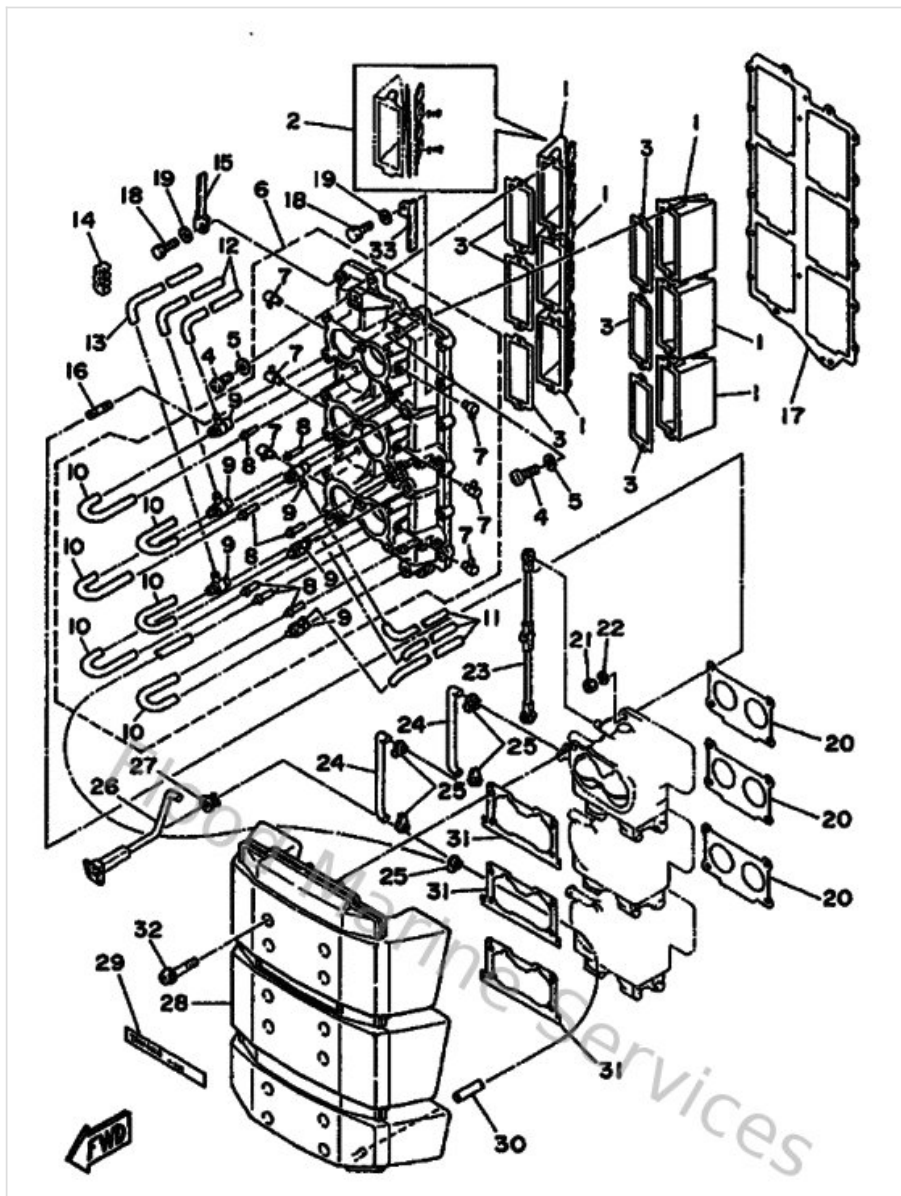
Ref	Part	
39	6G5243170100 Pipe 7	Buy now
40	904451357900 Hose (I90)	Buy now
41	6G5243191000 Pipe 9	Buy now
43	9044615M0700 Hose(6g4)	Buy now

Fuel 2



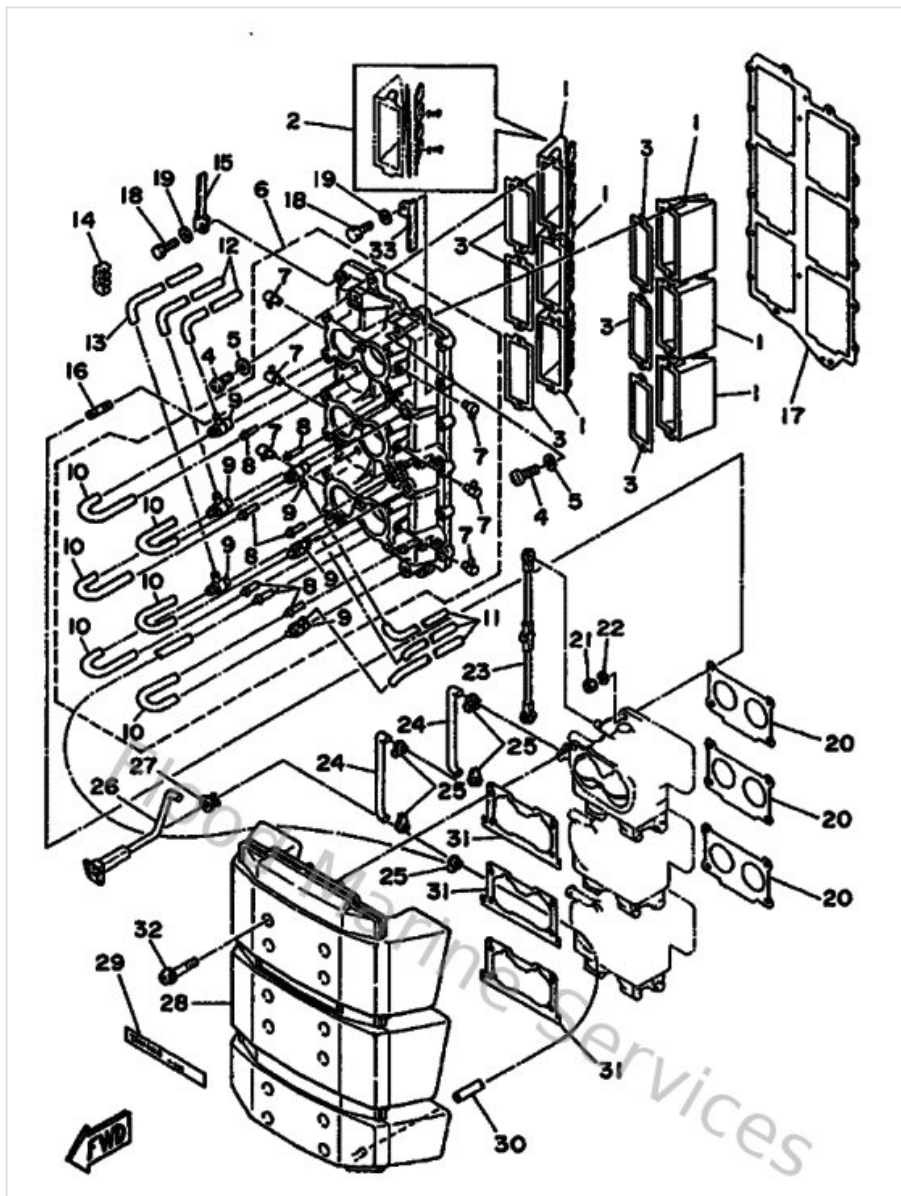
Ref	Part	
1	6Y2243064000 Fuel pipe comp. 1	Buy now
2	9044513M0100 Hose (I2050)	Buy now
3	6E5243515100 Band 1	Buy now
5	6YK243607300 Primer pump assembly	Buy now
6	6Y2243050100 Fuel pipe joint comp. 2	Buy now
8	656W28100100 Tool kit	Buy now

Intake



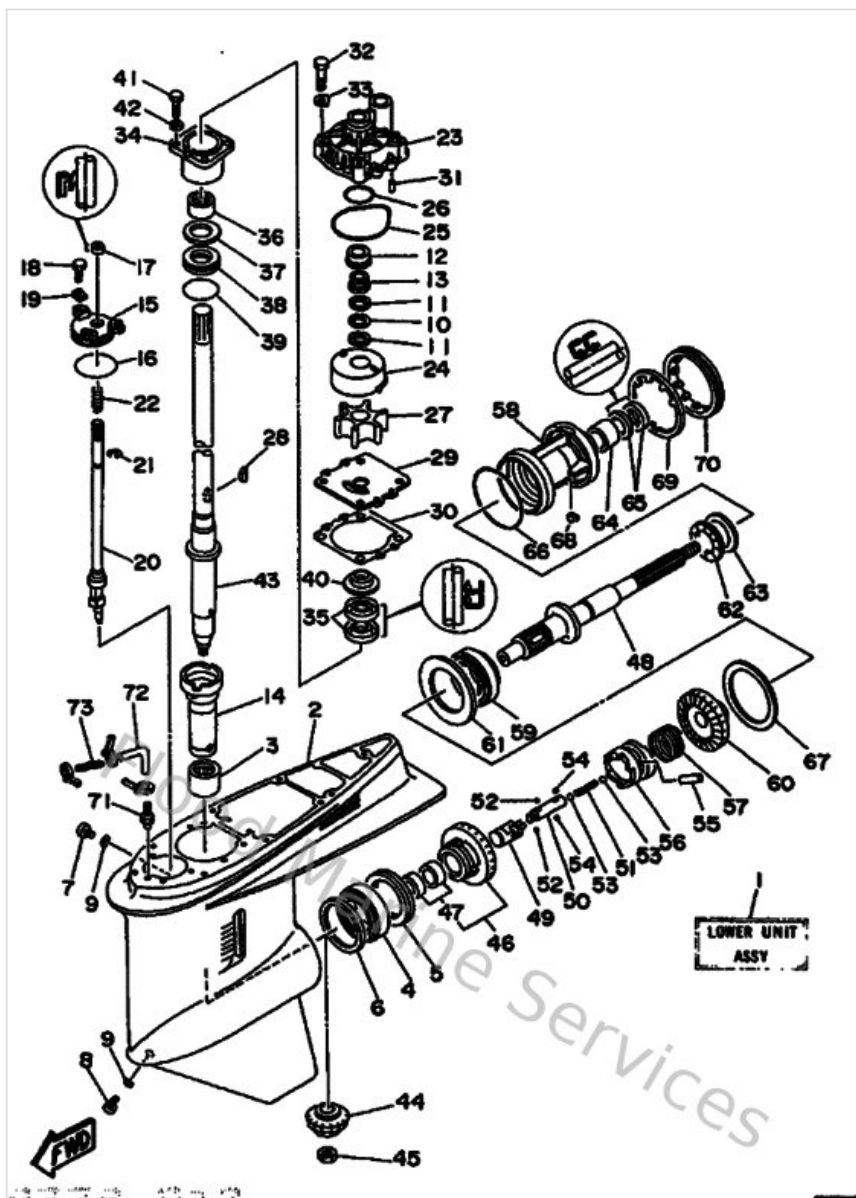
Ref	Part	
1	6G5136100000 Reed valve assembly	Buy now
2	6E5W00040000 Reed set	Buy now
3	6E513621A100 Gasket, valve seat	Buy now
4	978850501600 Screw, pan head(6b0)	Buy now
5	929900560000 Washer, plain (646)	Buy now
6	6G5136411094 Manifold, exhaust	Buy now
7	6E5135520000 Nozzle	Buy now
8	624144850000 Pipe, joint	Buy now
9	6E5113700000 Check valve assembly	Buy now
10	9044507M2800 Hose (I200)	Buy now
11	9044507M9000 Hose (I390)	Buy now
12	9044507M4600 Hose (I390)	Buy now
13	9044507M5900 Hose (I770)	Buy now
14	9046407M0500 Clamp (6g5)	Buy now
15	9046507M2000 Clamp	Buy now

Intake



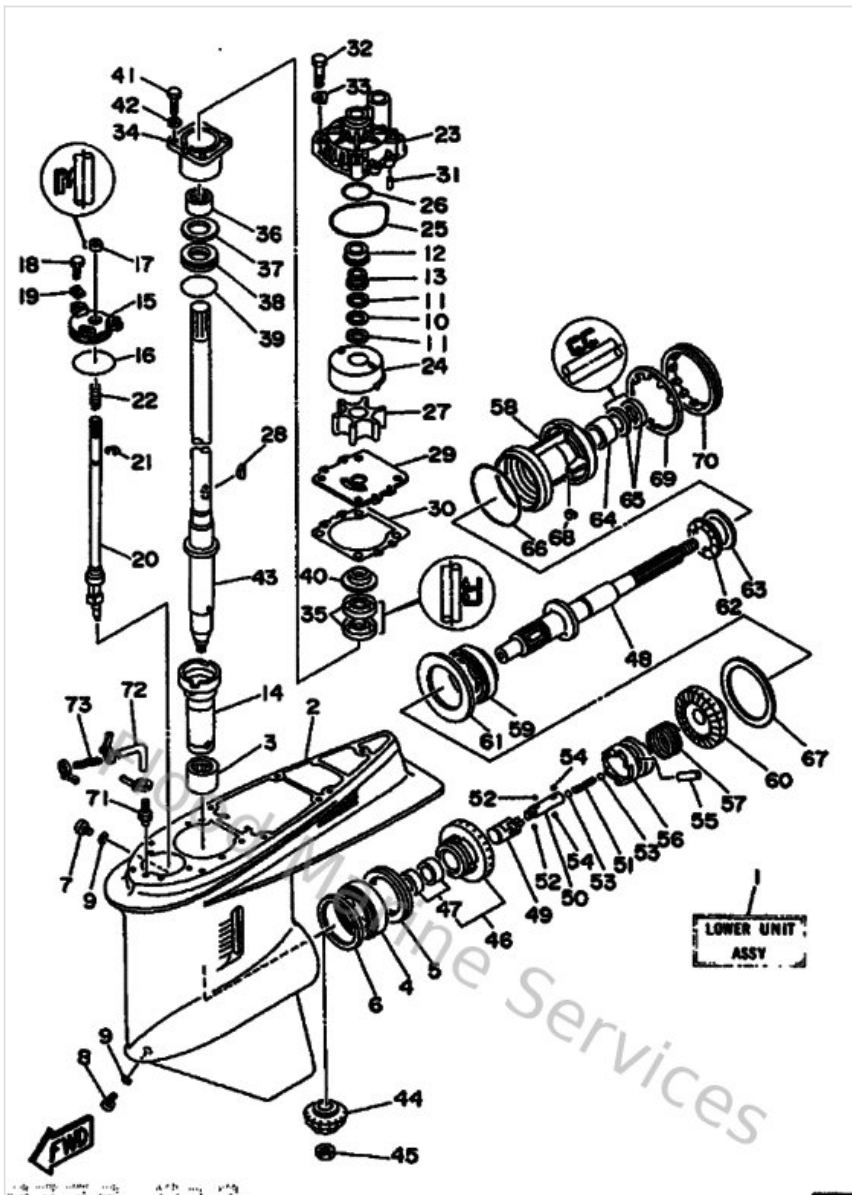
Ref	Part	
16	9011606M3000 Bolt, stud(6e5)	Buy now
17	6G513645A100 Gasket, manifold 1	Buy now
18	973130602500 Bolt	Buy now
19	929900660000 Washer, plain (646)	Buy now
20	6E514198A100 Gasket	Buy now
21	953800660000 Nut(661)	Buy now
22	929900610000 Washer(6a1)	Buy now
23	6G5412170100 Rod, accel. lever	Buy now
24	6E5412560100 Rod, choke 1	Buy now
25	661412620200 Joint, choke lever	Buy now
26	6R3412710000 Knob, choke	Buy now
27	689412730000 Grommet	Buy now
28	6R3144400200 Silencer assembly, intake	Buy now
30	9044507M0800 Hose (I390)	Buy now
32	9015906M1400 Screw, with washer(6r3)	Buy now

Lower Casing & Drive 1



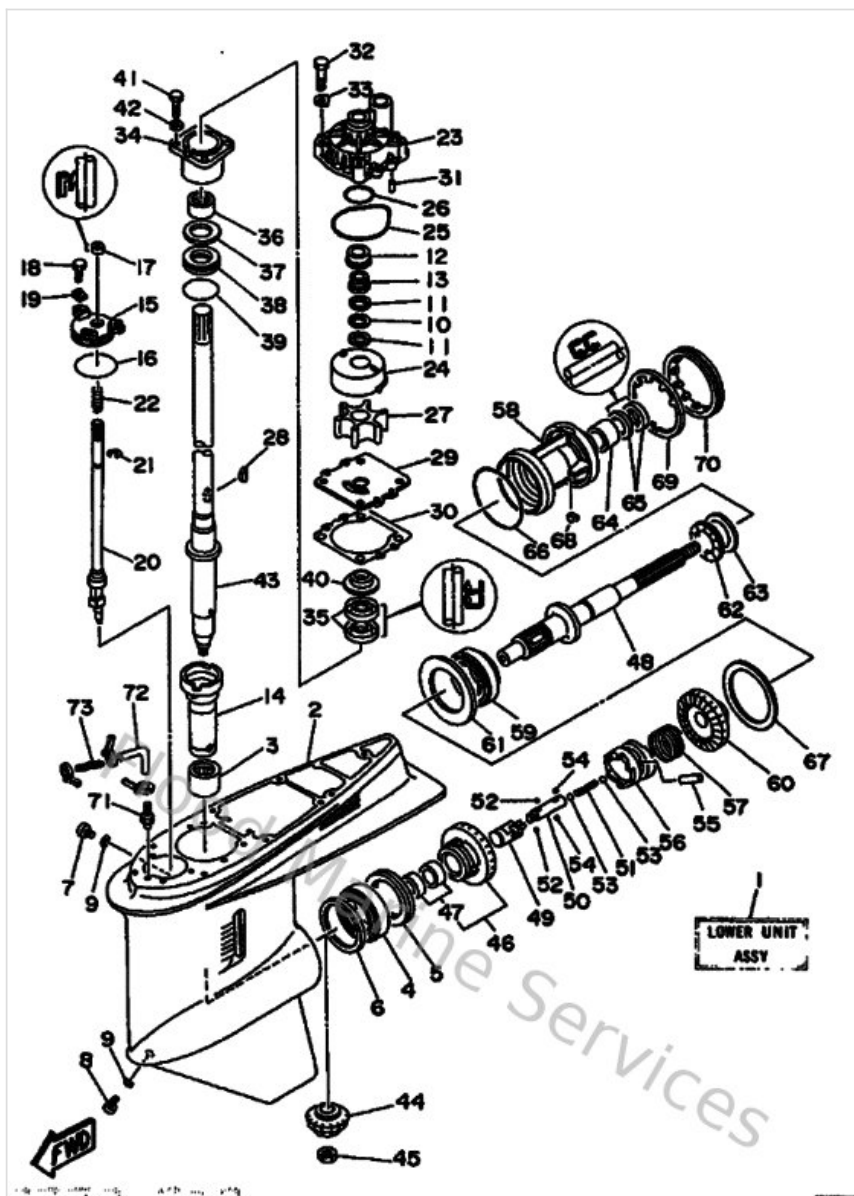
Ref	Part	
2	6J94530101EJ Casing Lower	Buy now
3	93311928U500 Bearing, needle (6g5)	Buy now
4	93390000U200 Bearing(6k0)	Buy now
5	93341465U400 Bearing, thrust (6k0)	Buy now
6	6G5455670130 Shim (t:0.30mm)	Buy now
7	903400800200 Plug, straight screw	Buy now
8	688453410000 Plug, drain	Buy now
9	904300802000 Gasket	Buy now
10	9020622M1900 Washer, wave(61a)	Buy now
11	9020122M0100 Washer, plate(61a)	Buy now
12	61A455270000 Collar, drive shaft	Buy now
13	61A455380000 Spacer, 1	Buy now
14	6G5455360100 Sleeve, drive shaft	Buy now
15	6E5453210000 Plate	Buy now
16	932105867700 O-ring(47x)	Buy now

Lower Casing & Drive 1



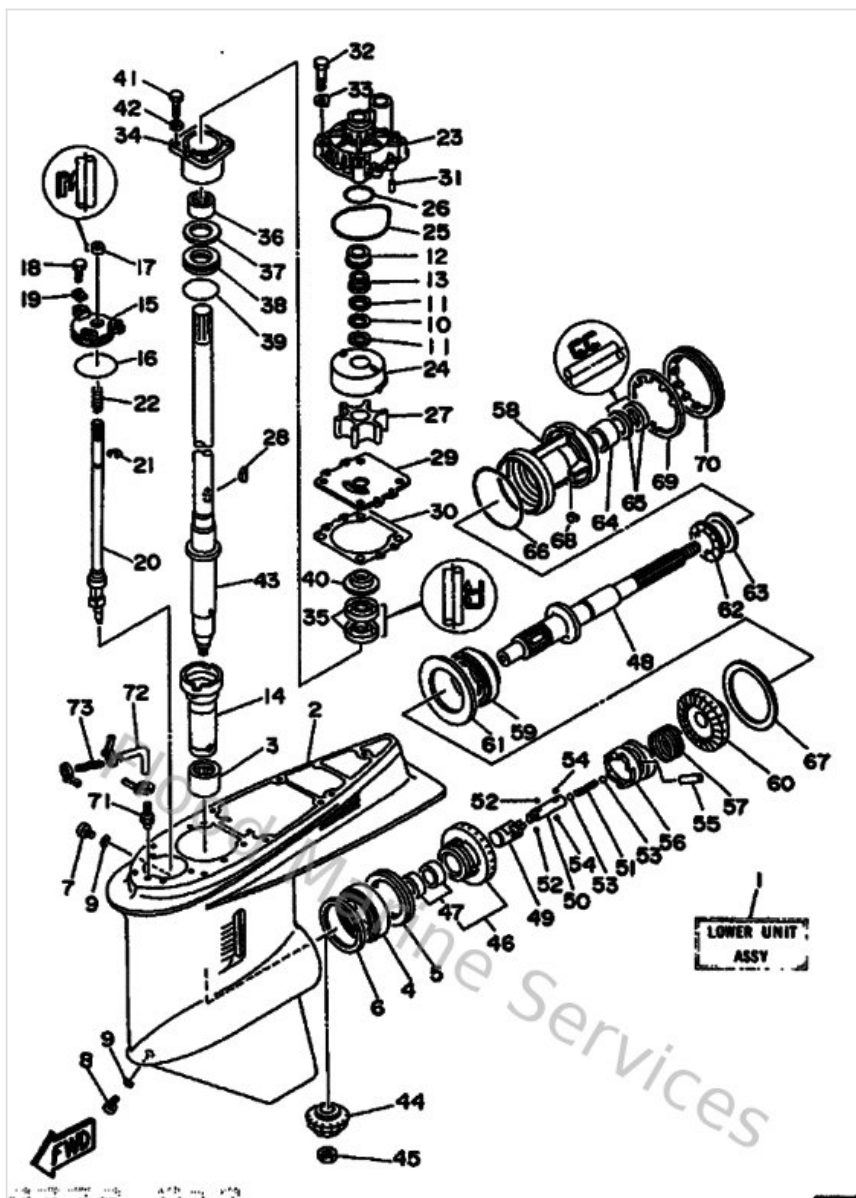
Ref	Part	
17	931060901400 Oil seal	Buy now
18	973950602000 Bolt(7u8)	Buy now
19	9020906M0400 Washer	Buy now
20	6K1441500100 Shift cam assembly	Buy now
21	990010860000 Circlip(2r6)	Buy now
22	9050111M1000 Spring, compression (663)	Buy now
23	61A443110000 Housing, water pump	Buy now
24	61A443220000 Insert, cartridge	Buy now
25	9321086M3800 O-ring (6e5)	Buy now
26	9321037M6700 O-ring (6g8)	Buy now
27	6E5443520100 Impeller	Buy now
28	9028004M0500 Key, woodruff (6e5)	Buy now
29	6G5443230000 Outer plate, cartridge	Buy now
31	936061201900 Pin, dowel (614)	Buy now
32	973950804500 Bolt, hexagon	Buy now

Lower Casing & Drive 1



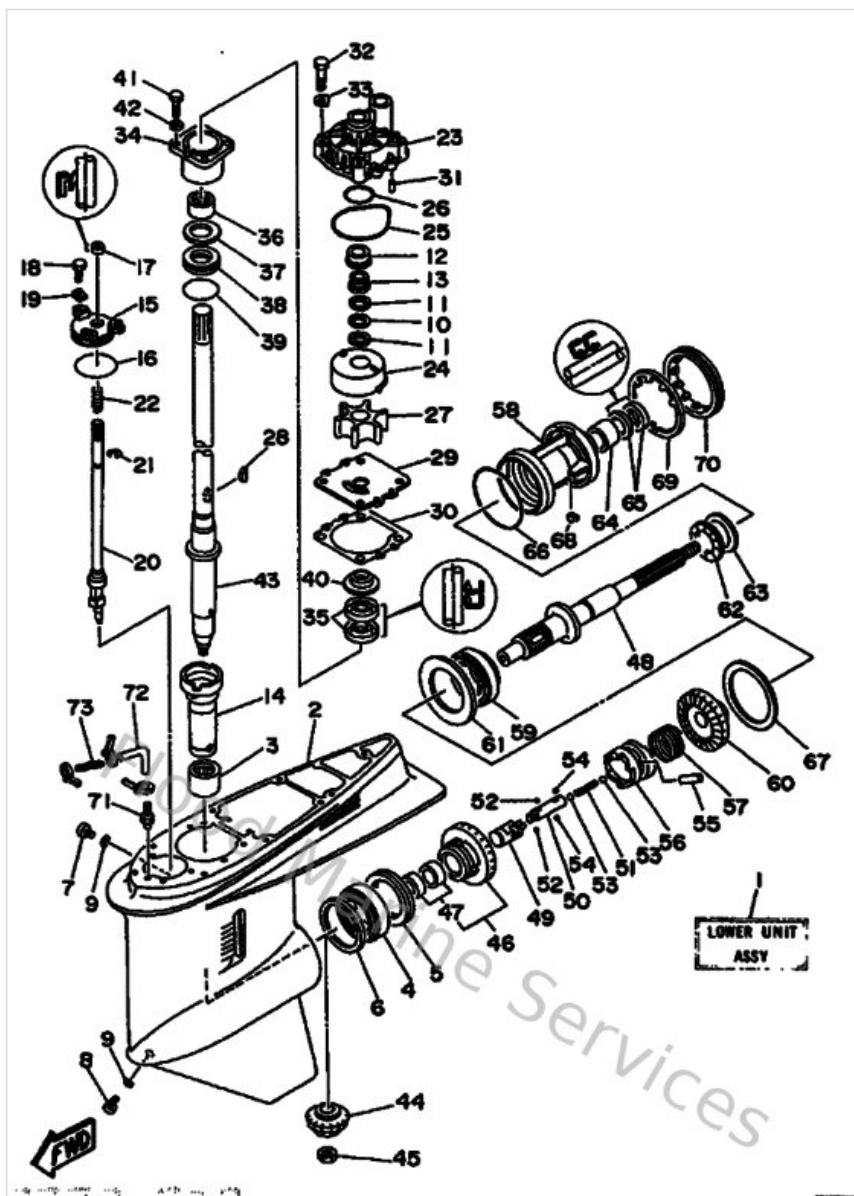
Ref	Part	
33	9020908M0200 Washer, plate (688)	Buy now
35	9310128M1600 Oil seal (6e5)	Buy now
36	93317330U200 Bearing, cylindrical(6k0)	Buy now
37	6E5455876000 Shim (t:0.50mm)	Buy now
38	93341930V200 Bearing, thrust(64d)	Buy now
39	932105453400 O-ring (70e)	Buy now
40	6E5453440000 Cover, oil seal	Buy now
41	973950802500 Bolt (62g)	Buy now
42	6G5455010100 Drive shaft comp.	Buy now
43	6G5455012200 Drive shaft comp.	Buy now
44	6G5455510100 Pinion	Buy now
45	9017016M0100 Nut, hexagon (688)	Buy now
46	6K1455600100 Gear	Buy now
47	93315425V300 Bearing, needle (6g5)	Buy now
48	6K1456110000 Shaft, propeller	Buy now

Lower Casing & Drive 1



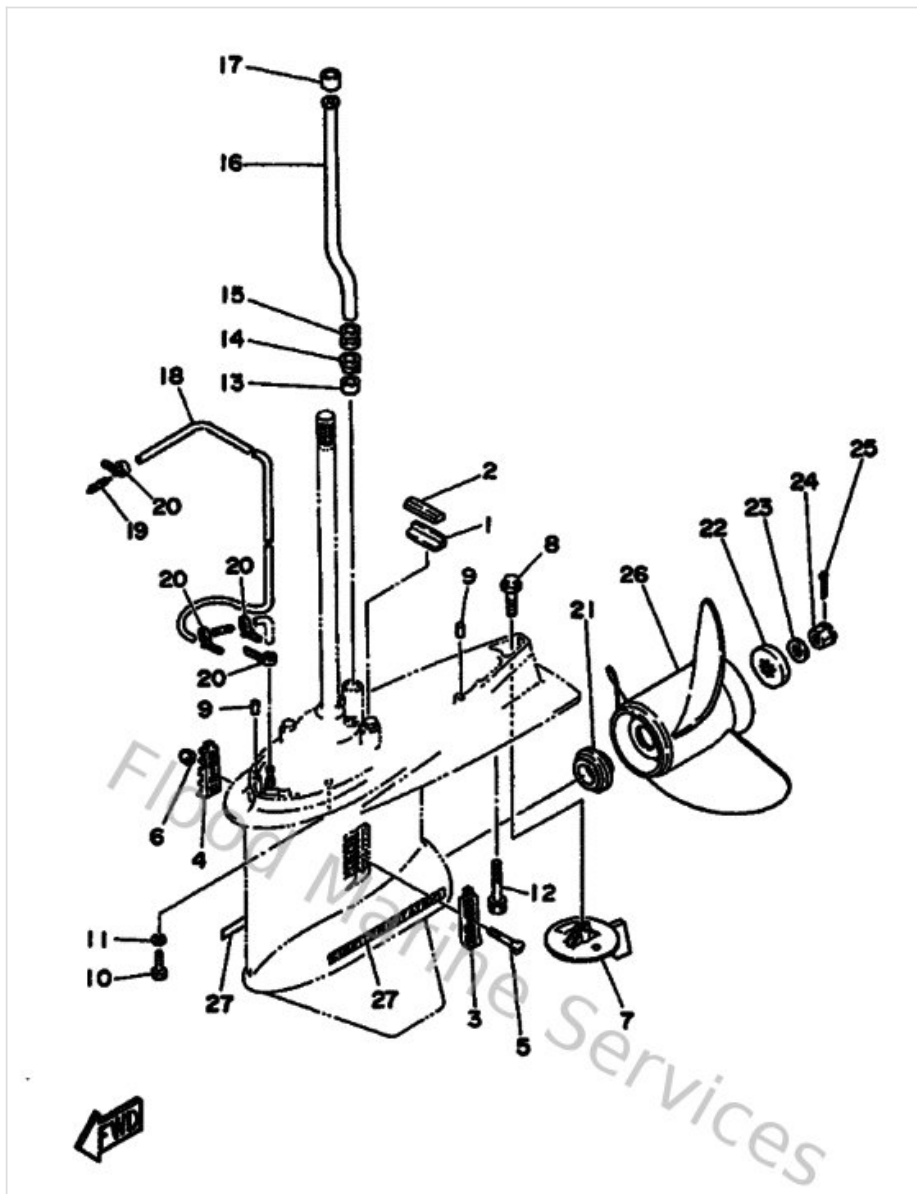
Ref	Part	
49	6K1456410000 Shifter	Buy now
50	6E5456340100 Slide, shift	Buy now
51	9050116M3700 Spring (6g5)	Buy now
54	935031601000 Ball	Buy now
55	9025008M0700 Pin, straight (6g5)	Buy now
56	6G5456310000 Clutch, dog	Buy now
58	6K1453320194 Housing, bearing	Buy now
59	933320004800 Bearing(6k0)	Buy now
60	6K1455702000 Gear	Buy now
61	6K1455760000 Washer, thrust	Buy now
62	93341440U500 Bearing, thrust (6k0)	Buy now
63	6K1455780130 Shim (t:0.30mm)	Buy now
64	93315430U800 Bearing	Buy now
65	9310130M1700 Oil seal (6e5)	Buy now
66	9321097M5500 O-ring (6g5)	Buy now

Lower Casing & Drive 1



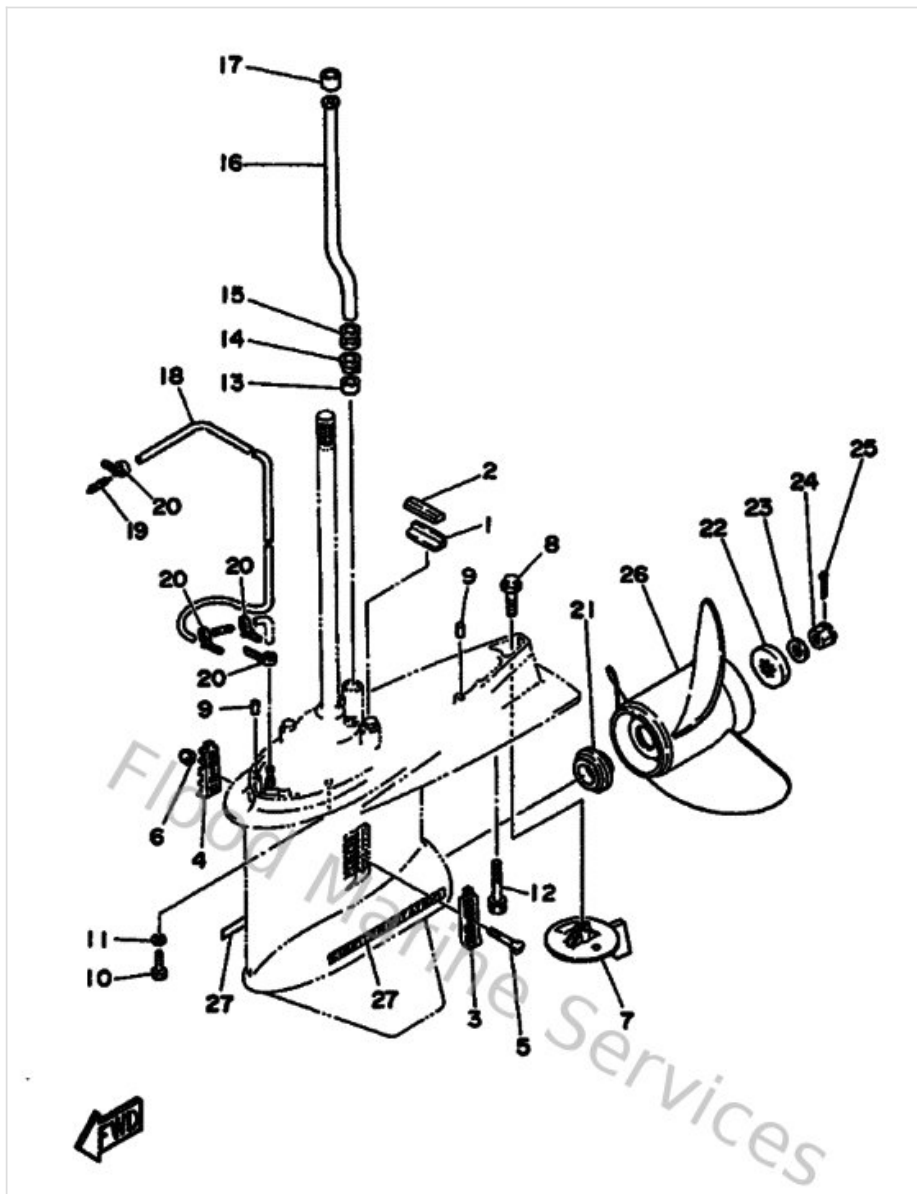
Ref	Part	
67	6G5455776000 Shim (t:0.50mm)	Buy now
68	9028204M0000 Key, straight(6g5)	Buy now
69	6G5453830100 Washer, claw	Buy now
71	6E5453780000 Nipple, hose	Buy now
72	9044507ME800 Hose (l250)	Buy now
73	6E5835581000 End, nipple	Buy now

Lower Casing & Drive 2



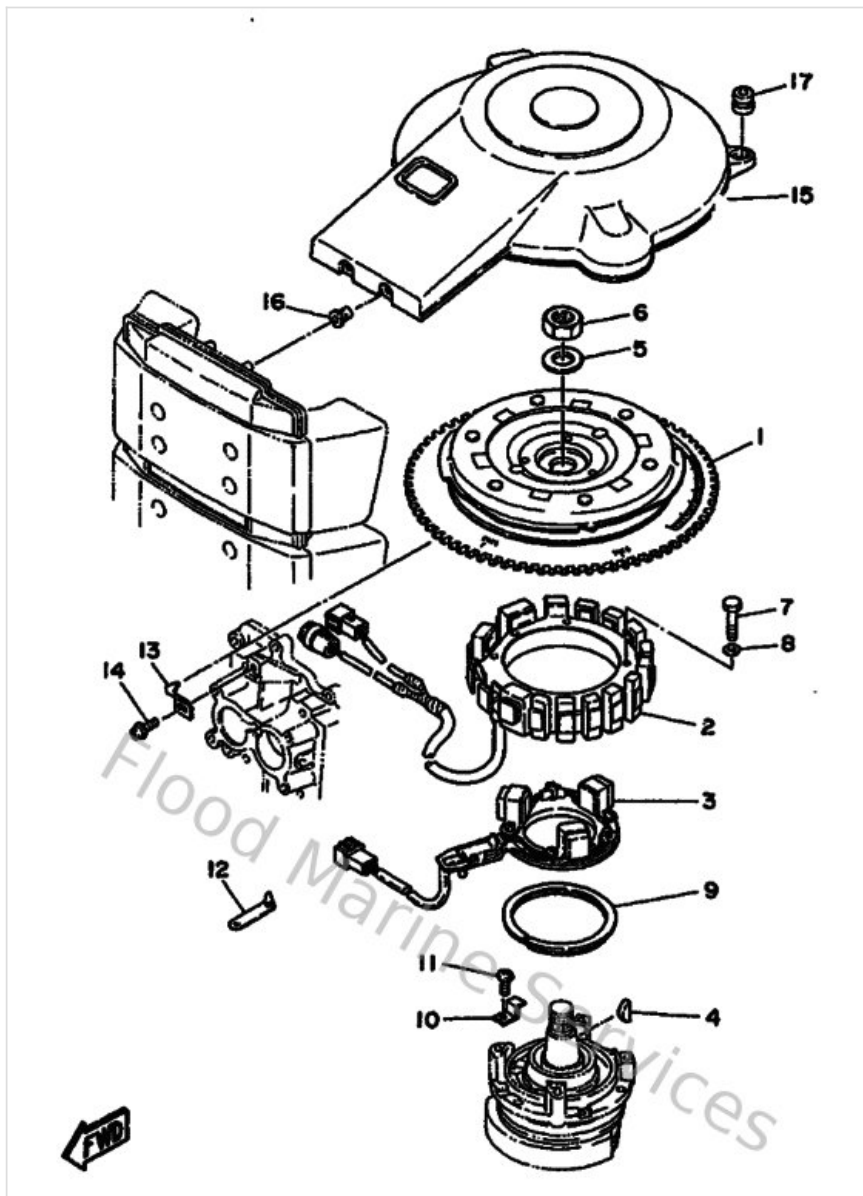
Ref	Part	
1	663453760094 Guide, seal damper	Buy now
2	688453750000 Damper, seal 2	Buy now
3	6J9452140000 Cover, water inlet	Buy now
4	6J9452150000 Cover, water inlet	Buy now
5	9015205M0800 Screw, countersunk	Buy now
6	901850500200 Nut nylon (sus)(ex4)	Buy now
7	6K1453710200 Tab-trim	Buy now
8	9010510M0000 Bolt, hexagon (663)	Buy now
9	9360812M0500 Pin, dowel b (6e5)	Buy now
10	973951004500 Bolt(64d)	Buy now
11	929901010000 Ybs67-10 washer, spring	Buy now
12	9011910M8900 Bolt, with washer	Buy now
13	6E5443650000 Damper, water seal 1	Buy now
14	6E5443120000 Cover, water pump housing	Buy now
15	6E5443660000 Damper, water seal 2	Buy now

Lower Casing & Drive 2



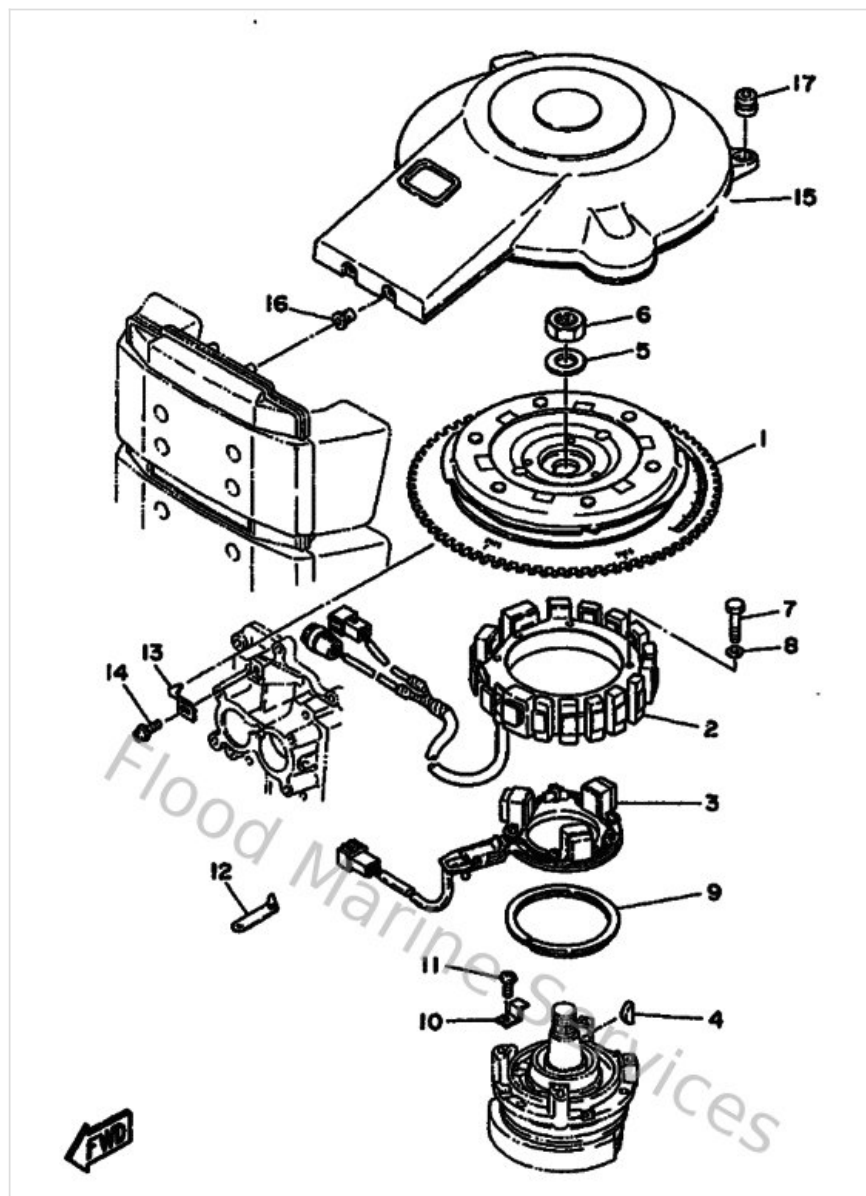
Ref	Part	
16	6E5443612000 Tube, water	Buy now
18	9044507MF000 Hose (l1160)	Buy now
19	6E5835580000 End, nipple	Buy now
20	904651009800 Clamp	Buy now
22	688459970100 Spacer 2	Buy now
23	929901820000 Washer (6e5)	Buy now
24	9017118M0400 Nut, castle (6e5)	Buy now
25	914904003000 Pin, cotter (663)	Buy now
26	6K1459720198 Propeller (3x13-3/4"x21"-ml)	Buy now

Magneto



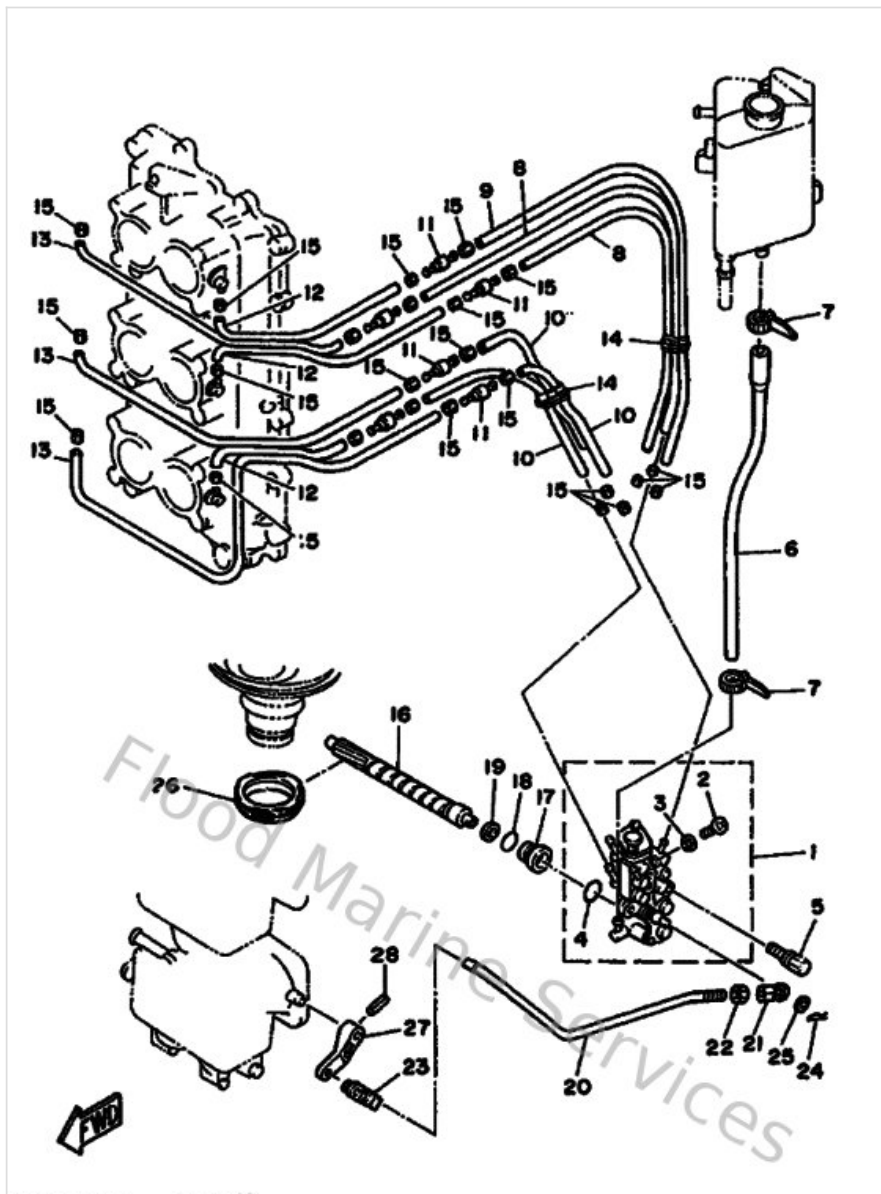
Ref	Part	
1	6R3855500000 Rotor Assembly	Buy now
2	6R3855100000 Stator assembly	Buy now
3	6R3855800000 Coil, Pulser	Buy now
4	902800504900 Key, woodruff (12r)	Buy now
5	9020121M1800 Washer, plate (663)	Buy now
6	901702013700 Nut, hexagon(663)	Buy now
7	973130607000 Bolt(62j)	Buy now
8	929900660000 Washer, plain (646)	Buy now
9	688416110000 Retainer, magneto base 1	Buy now
10	688416120000 Retainer, magneto base 2	Buy now
11	985030601800 Screw, pan head(6e5)	Buy now
13	6E5813320000 Plate, timing	Buy now
14	979850621000 Screw pan head	Buy now
15	6R3813370000 Cover, Flywheel	Buy now
16	6G5823170000 Damper	Buy now

Magneto



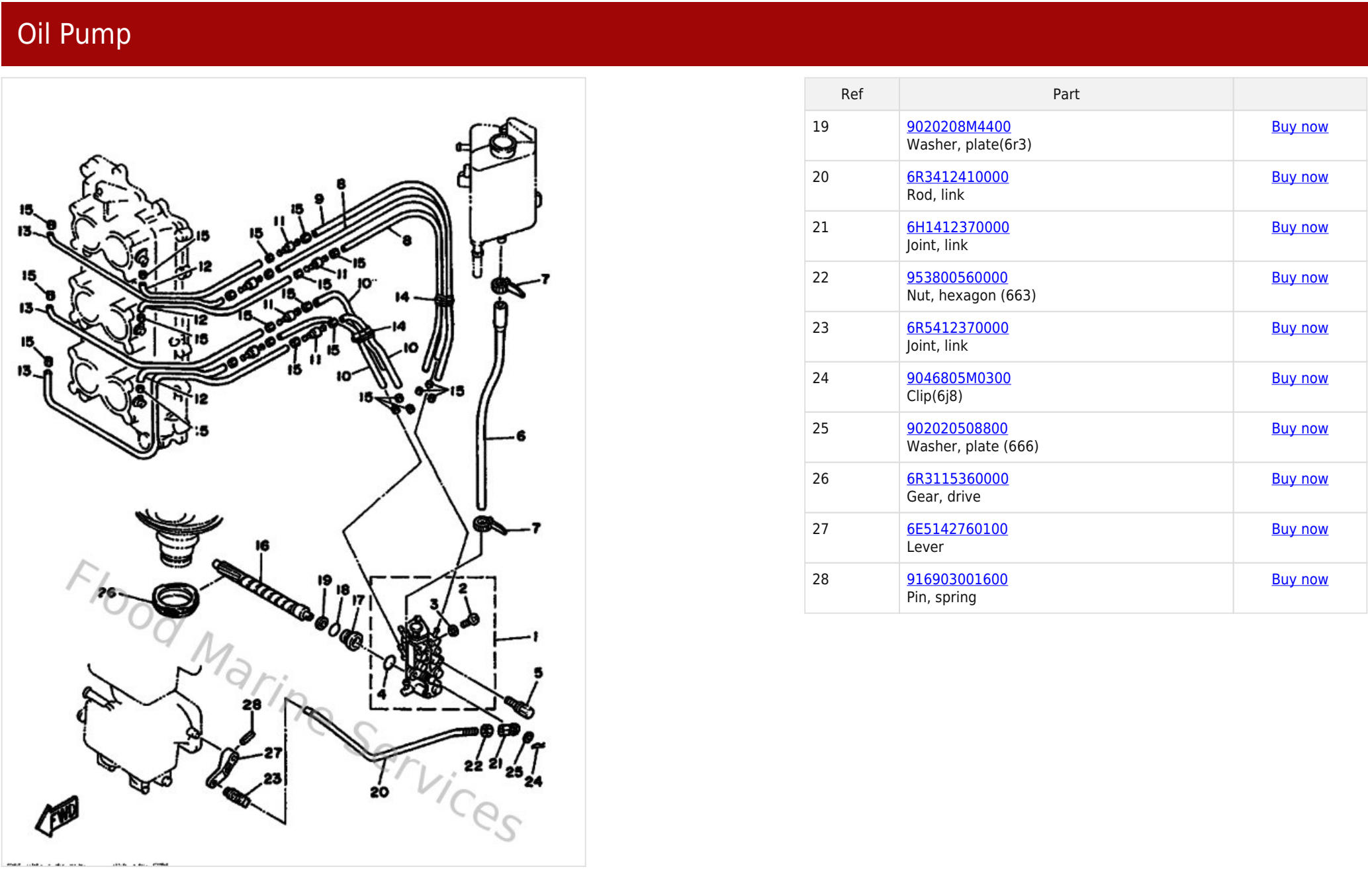
Ref	Part	
17	663823170000 Damper, ignition coil	Buy now

Oil Pump



Ref	Part	
1	6R4132000000 Oil injection pump assembly	Buy now
2	716244440000 Screw	Buy now
3	6L2134750000 Gasket, breather bolt	Buy now
4	9321019MA700 O-ring(6r0)	Buy now
5	9010906M0400 Bolt	Buy now
6	6R3134160000 Pipe, oil 1	Buy now
9	9044507M8500 Hose (l390)	Buy now
10	9044507M9000 Hose (l390)	Buy now
11	6R3131830000 Valve, check	Buy now
12	9044607M4800 Hose(62t)	Buy now
13	9044507M9600 Hose(62t)	Buy now
15	9046807M0200 Clip (6e5)	Buy now
16	6R3115370000 Gear, driven	Buy now
17	6R3131170000 Collar, distance	Buy now
18	932101359500 93210-13m04	Buy now

Oil Pump

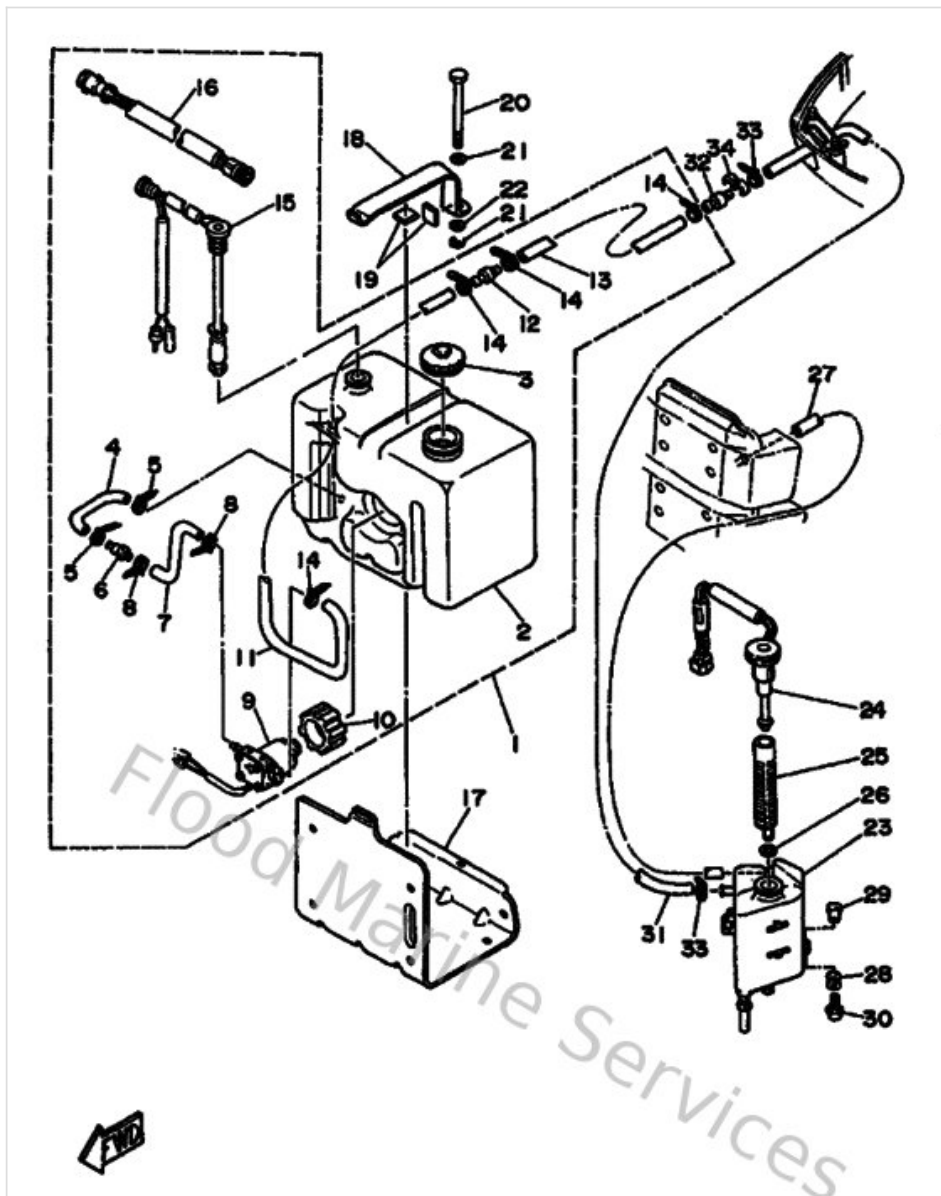


Oil Pump

The diagram illustrates the assembly of an oil pump. Key components include the pump body (1), drive gear (26), and various connecting rods (20, 21) and joints (21, 22). The assembly is shown in an exploded view, with parts numbered 1 through 28. A watermark 'Flood Marine Services' is visible across the diagram.

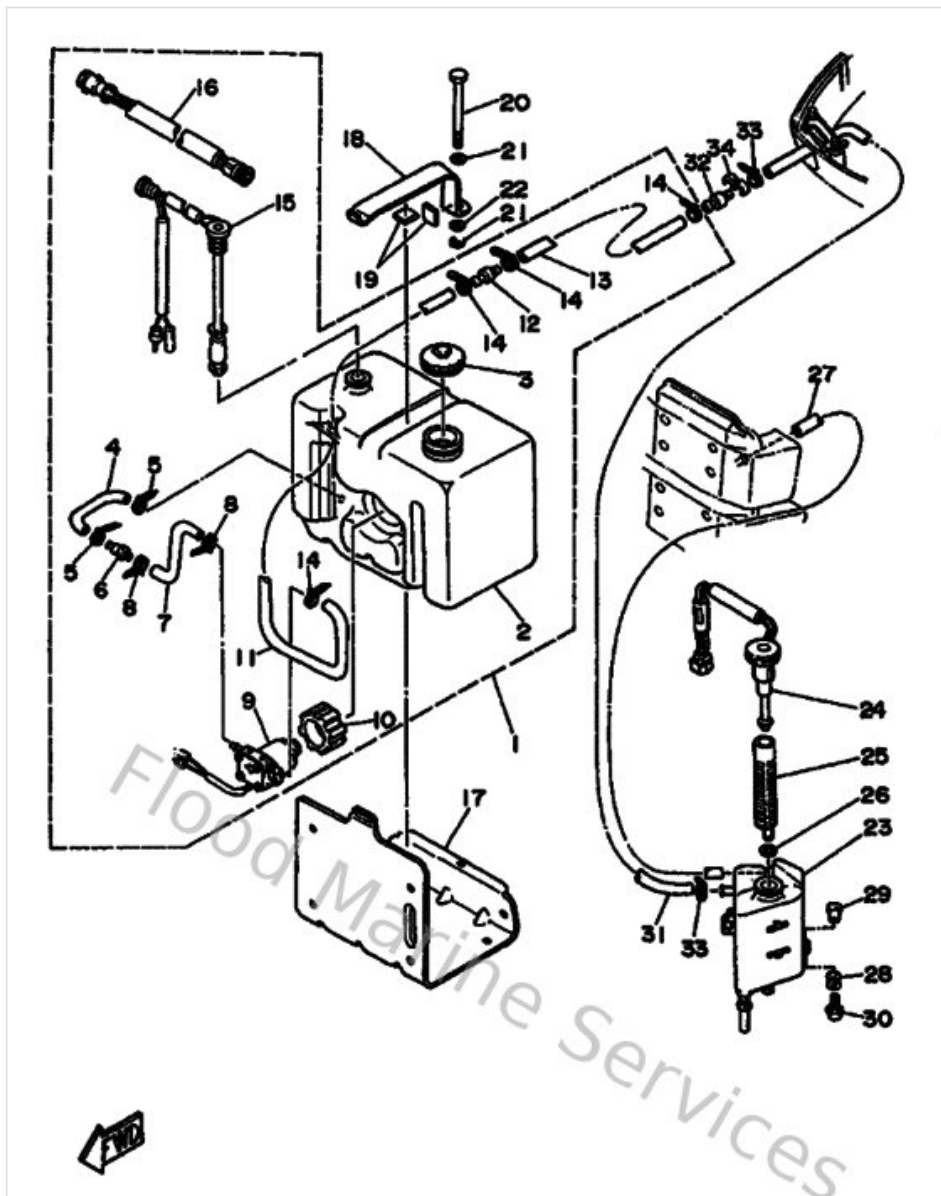
Ref	Part	
19	9020208M4400 Washer, plate(6r3)	Buy now
20	6R3412410000 Rod, link	Buy now
21	6H1412370000 Joint, link	Buy now
22	953800560000 Nut, hexagon (663)	Buy now
23	6R5412370000 Joint, link	Buy now
24	9046805M0300 Clip(6j8)	Buy now
25	902020508800 Washer, plate (666)	Buy now
26	6R3115360000 Gear, drive	Buy now
27	6E5142760100 Lever	Buy now
28	916903001600 Pin, spring	Buy now

Oil Tank



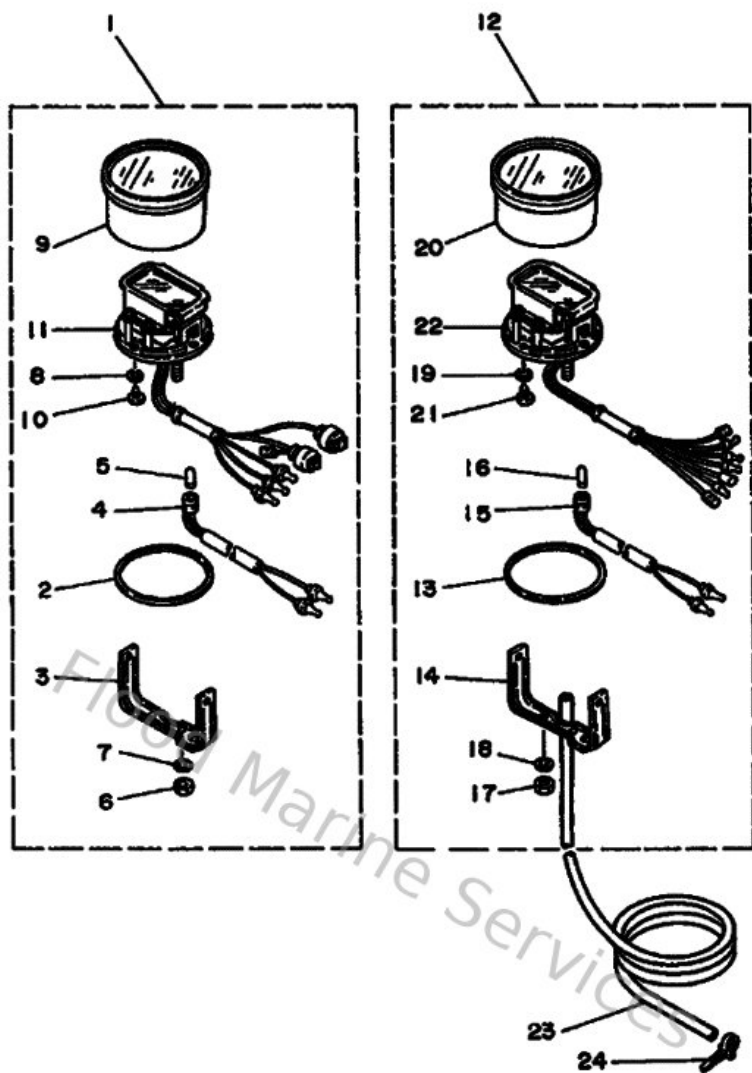
Ref	Part	
2	6E5217330200 Sub tank, oil (10.5l)	Buy now
3	6E5217700300 Oil tank cap assembly	Buy now
4	6E5243220000 Pipe 11	Buy now
5	904651009800 Clamp	Buy now
7	6E5243190100 Pipe, oil	Buy now
8	9046511M1000 Clamp	Buy now
9	6E5819000100 Oil feed pump assembly	Buy now
10	6E5819220000 Grommet	Buy now
11	6E5243210100 Pipe 10	Buy now
12	6E5243790000 Pipe, joint 4	Buy now
13	9044511M0000 Hose (l8000)	Buy now
15	6E5857200200 Oil Level Gauge assembly	Buy now
16	6E5857211000 Wire Lead (6E5-85721-01-00)	Buy now
17	6E5217340133 Holder, oil sub tank	Buy now
18	6E5217980133 Bracket, damper	Buy now

Oil Tank



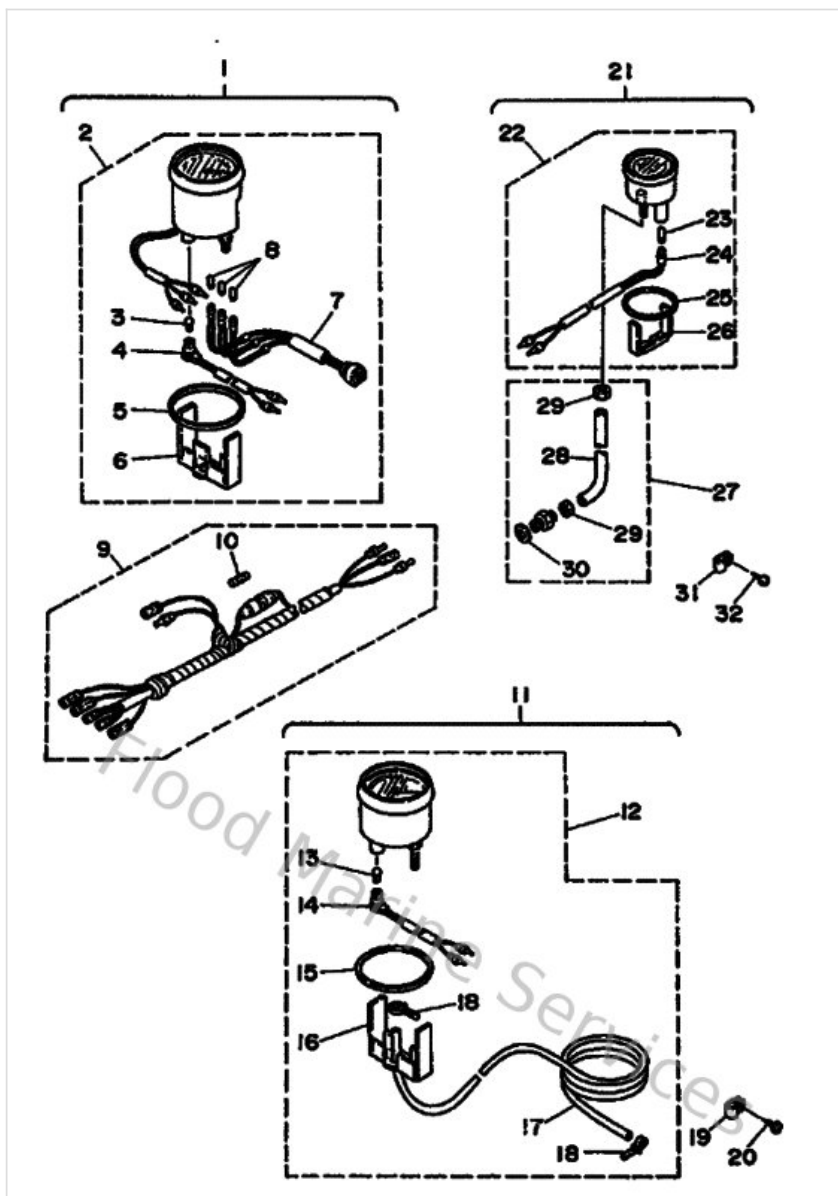
Ref	Part	
19	6E5217460000 Damper	Buy now
20	973800610000 Bolt, hexagon	Buy now
21	929900660000 Washer, plain (646)	Buy now
22	953800660000 Nut(661)	Buy now
23	6E5217500500 Oil tank assembly	Buy now
24	6R3857300200 Oil level gauge assembly	Buy now
25	6E5134110000 Strainer, oil	Buy now
26	6E5134140000 Gasket, strainer cover	Buy now
27	9044505M0700 Hose (I700)	Buy now
29	624425420000 Collar	Buy now
30	9011906M6500 Bolt, with washer	Buy now
31	6R3243230000 Pipe 12	Buy now
34	9046413M3400 Clamp(6r3)	Buy now

Optional Parts 1



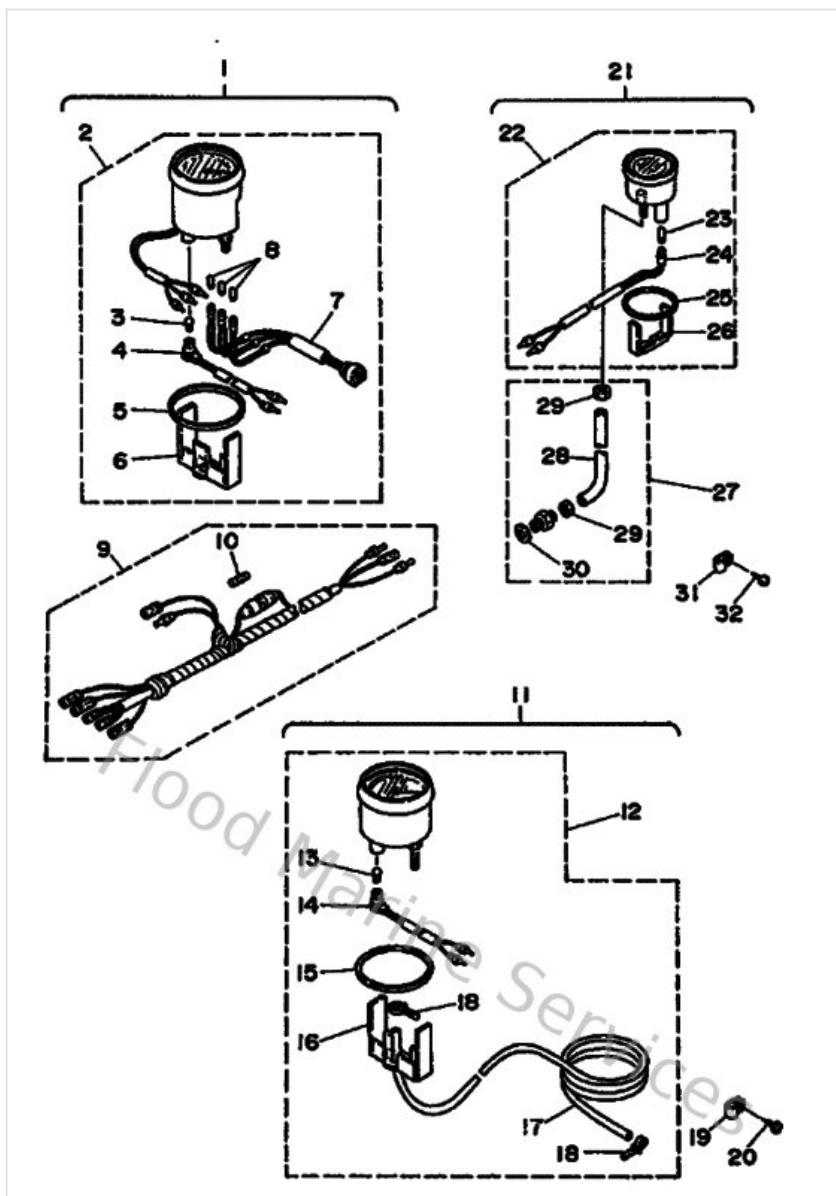
Ref	Part	
1	6Y5835000300 Digital tachometer assembly	Buy now
2	6Y58353J0000 Gasket, Upper	Buy now
5	10L835170000 Bulb	Buy now
6	953070460000 Nut(6ta)	Buy now
7	929010410000 Ybs67-4 washer, spring	Buy now
10	901640301600 Screw, Tapping	Buy now
11	6Y583500C900 Digital tachometer assembly	Buy now
17	953800460000 Nut,hex	Buy now
18	929900410000 Ybs67-4 washer, spring	Buy now
23	6Y5835570000 Tube (8m)	Buy now
24	9046511M1000 Clamp	Buy now

Optional Parts 2



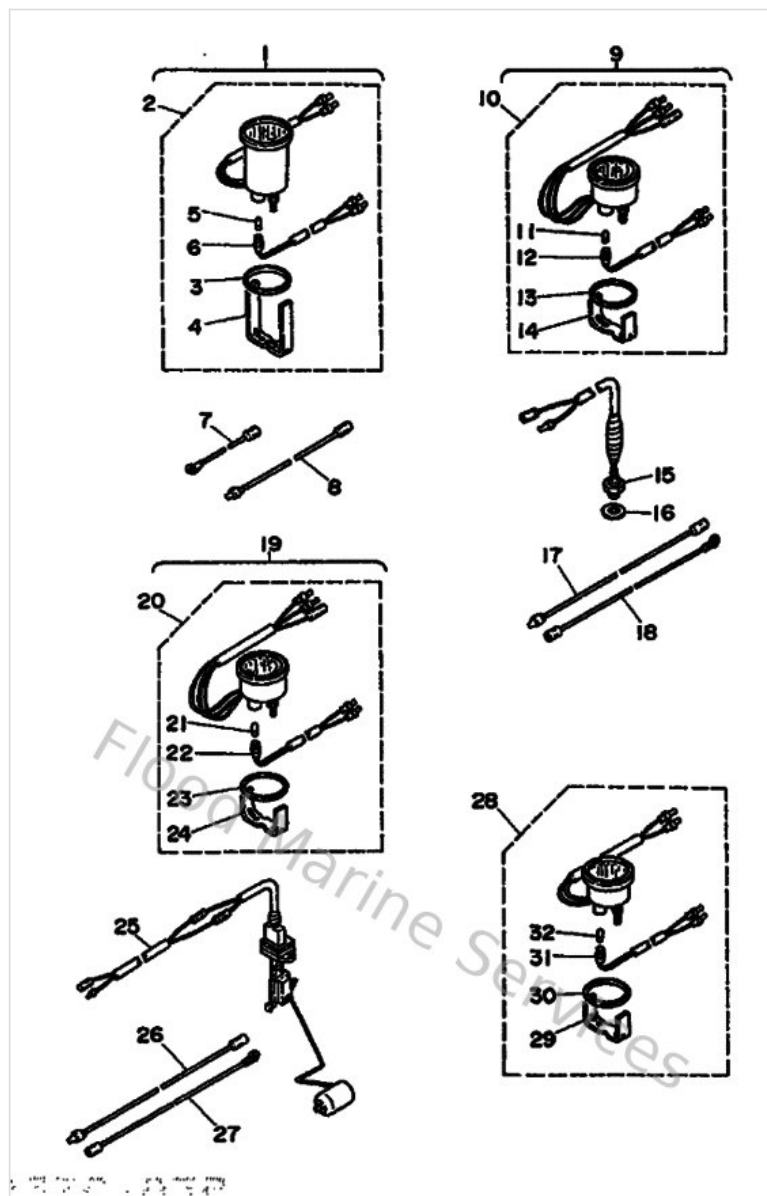
Ref	Part	
1	6Y5W00800200 Tachometer Kit	Buy now
2	6Y5835400400 Tachometer assembly	Buy now
3	6Y5835160000 Bulb (t6.5 12v-3w)	Buy now
4	6Y5835360000 Socket, meter	Buy now
5	6Y5835230000 Damper	Buy now
6	6Y5835140000 Plate, fitting	Buy now
8	6Y5835180000 Bulb (12v-1.7w) t6.5	Buy now
9	6Y583553N000 Wire, lead (l=2.5m)	Buy now
10	1E6821510000 Fuse (10a)	Buy now
11	6Y5W00812000 Speedometer Kit	Buy now
13	688835160000 Bulb, pilot (t6.5, 12v-1.7w)	Buy now
14	688835360000 Socket, meter	Buy now
17	688835570000 Tube (8m)	Buy now
18	904651009800 Clamp	Buy now
19	906013140200 021-58119-01 clip,nylon 14	Buy now

Optional Parts 2



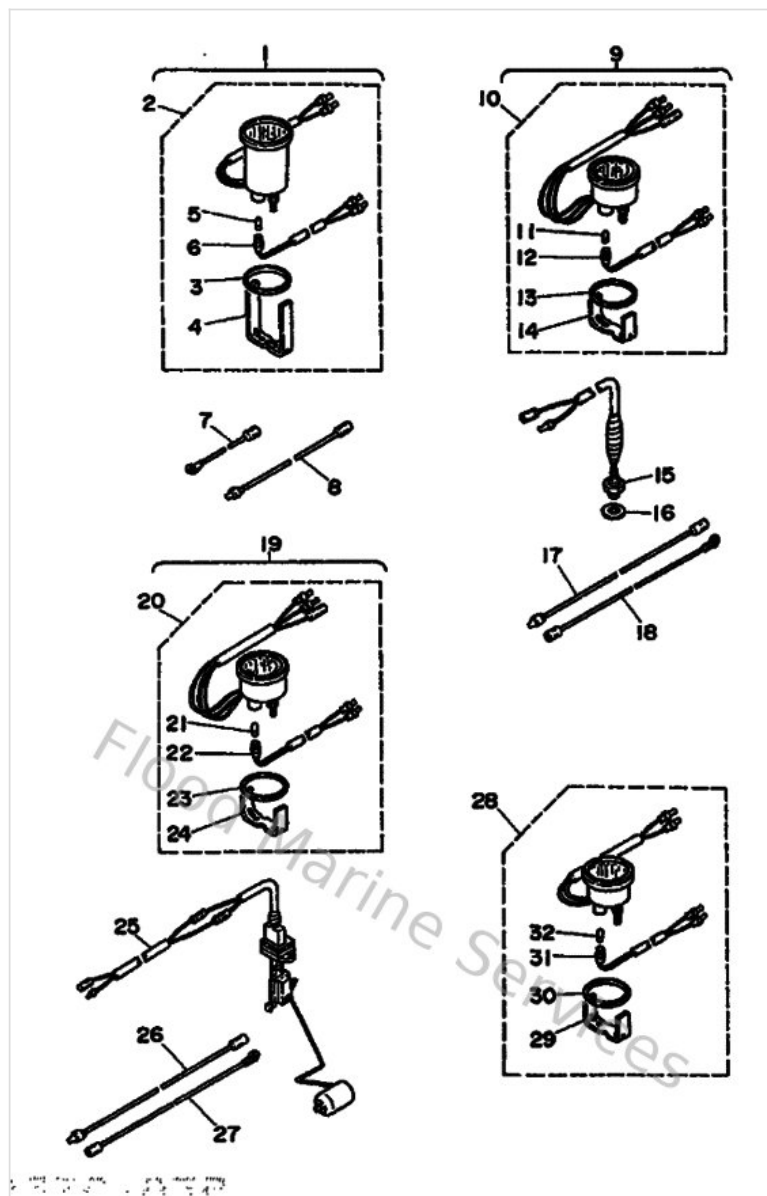
Ref	Part	
20	977804011600 Screw, panh. tapping	Buy now
21	6Y5W00880000 Water Pressure Meter Kit	Buy now
22	6Y5836600000 Water pressure meter assembly	Buy now
25	688836640000 Damper	Buy now
26	688836650000 Plate, fitting	Buy now
27	688836670000 Sender	Buy now
28	688836660000 Tube	Buy now
29	663836680000 Nut, nipple	Buy now
30	904301411500 Gasket (663)	Buy now

Optional Parts 3



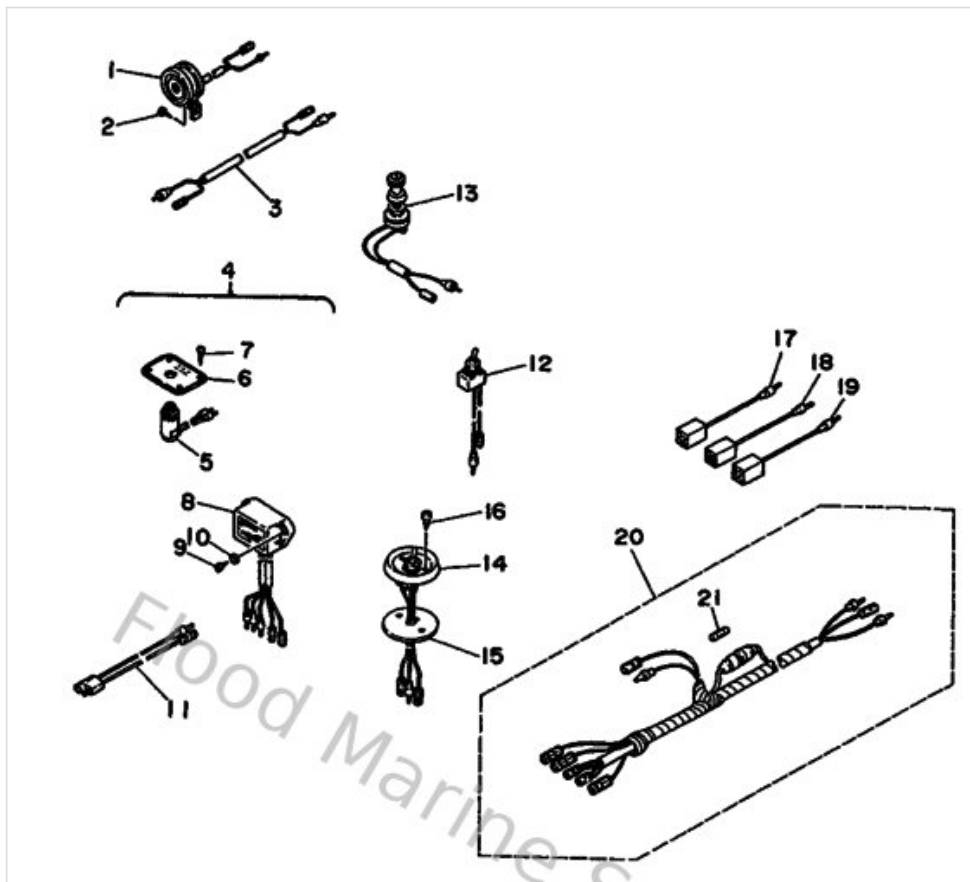
Ref	Part	
1	6Y5W00883100 Hour meter kit	Buy now
2	6Y5835040100 Hour meter assembly	Buy now
3	688836640000 Damper	Buy now
4	6Y5835770000 Plate, fitting	Buy now
5	6Y5835180000 Bulb (12v-1.7w) t6.5	Buy now
6	6Y5835360000 Socket, meter	Buy now
7	66383553A000 Wire, lead	Buy now
8	66383553Y000 Wire, lead	Buy now
9	6Y5W00881000 Water Temp. Meter Kit	Buy now
10	6Y5835900000 Water temperature assembly	Buy now
14	6Y5835440000 Plate, fitting	Buy now
15	688835910000 Thermo unit	Buy now
16	904301411500 Gasket (663)	Buy now
19	6Y5W00882000 Fuel meter kit	Buy now
20	6Y5857500000 Fuel meter assembly	Buy now

Optional Parts 3



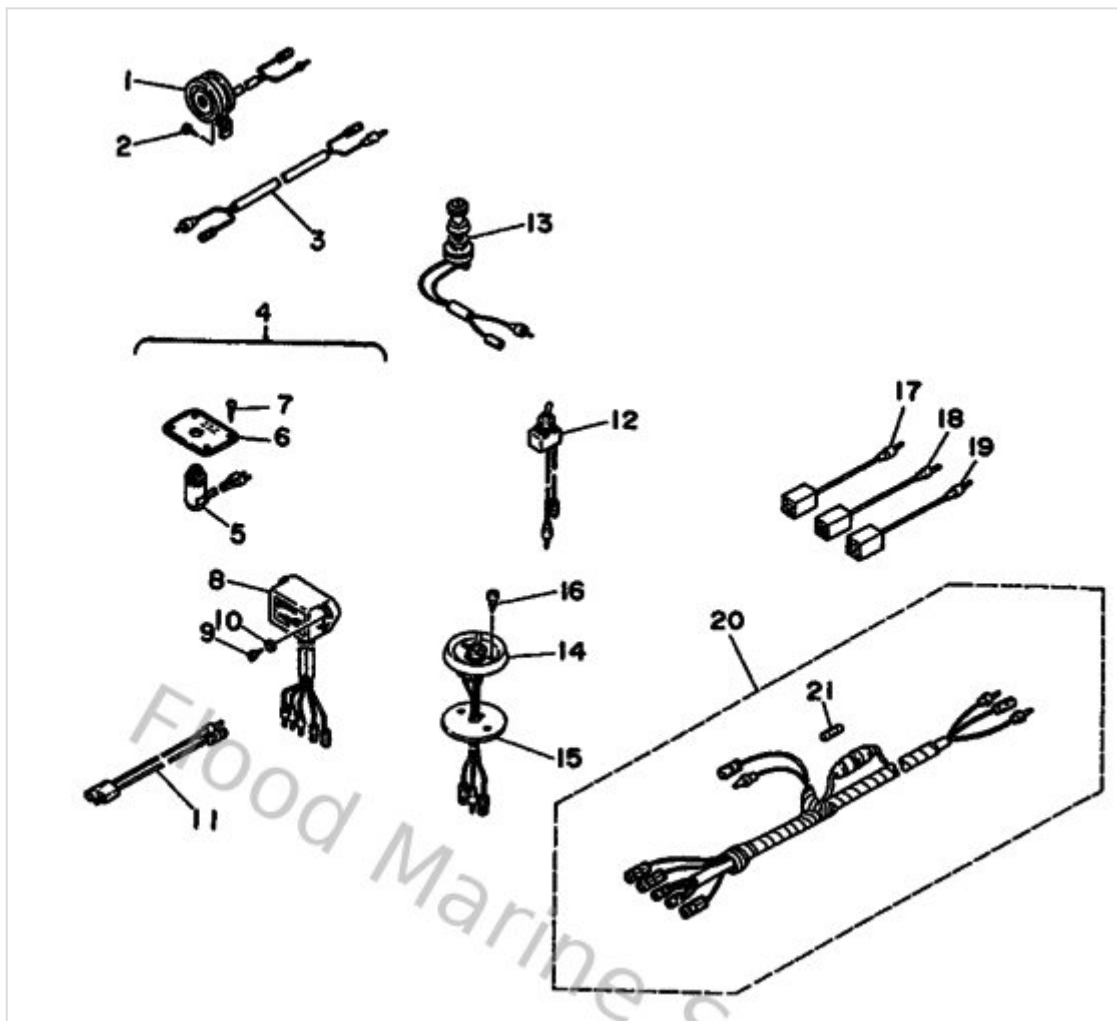
Ref	Part	
22	3FV835170000 Bulb (12v-1.7w) t6.5	Buy now
28	6Y5835030000 Voltmeter assembly	Buy now

Optional Parts 4



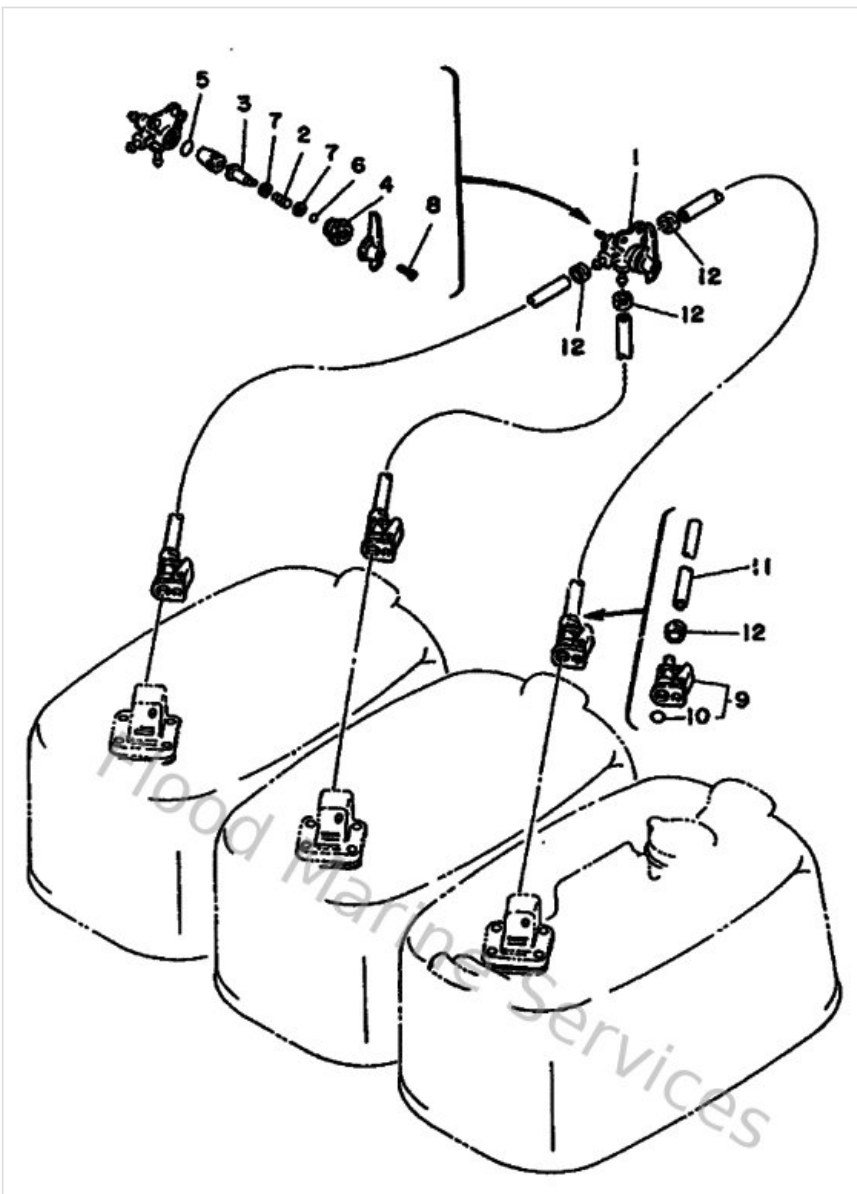
Ref	Part	
1	688833831100 Buzzer	Buy now
2	977805011200 Screw, tapping(61a)	Buy now
3	688833731000 Lead, horn	Buy now
5	663843010100 Pilot lamp ass'y	Buy now
6	663843090000 Plate set	Buy now
7	954283131600 Screw, round tapping	Buy now
9	977806012000 Screw, tapping(6k8)	Buy now
10	929900660000 Washer, plain (646)	Buy now
11	663825210900 Wire, Lead	Buy now
12	688825260000 Switch, lamp	Buy now
13	688825200000 Lamp switch assembly	Buy now
14	688825631000 Trim & tilt switch	Buy now
15	688823880000 Plate	Buy now
16	977804011600 Screw,panh.tapping	Buy now
17	6Y5825210000 Wire, lead	Buy now

Optional Parts 4



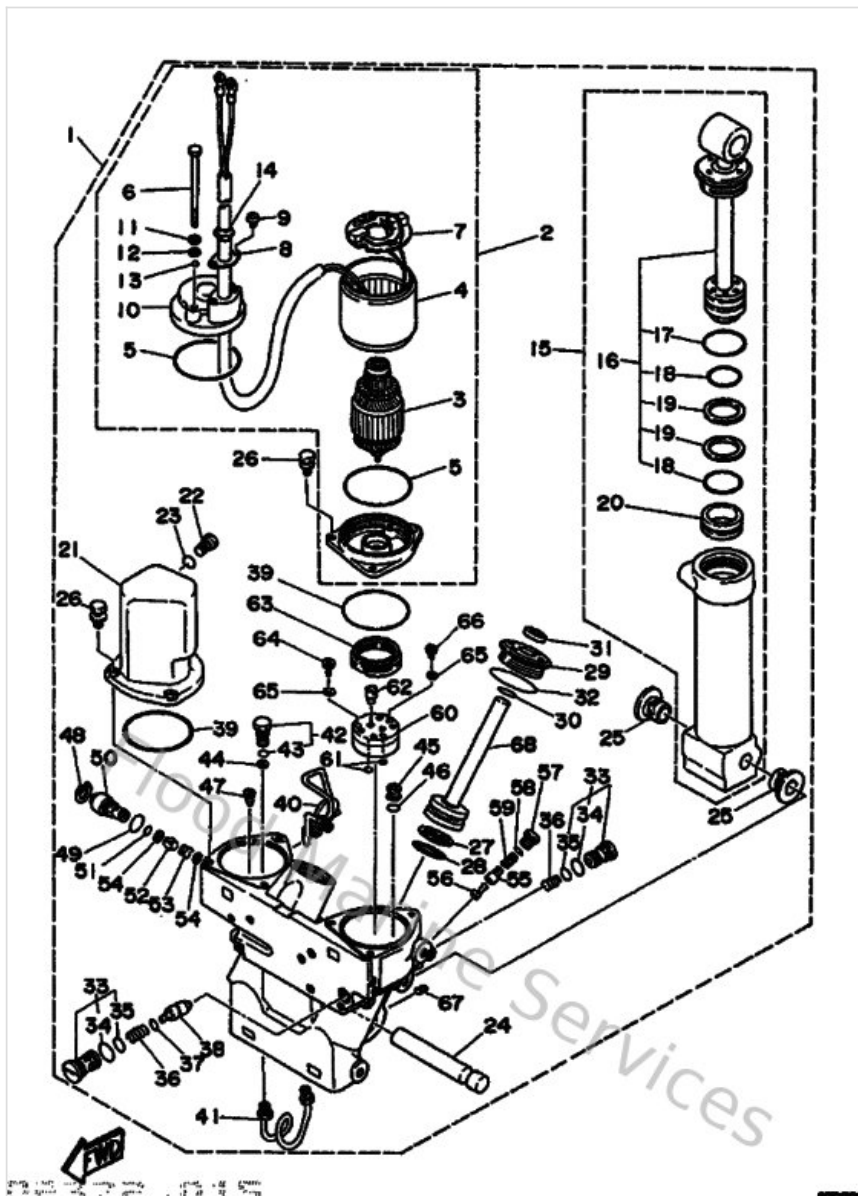
Ref	Part	
18	6Y5821490000 Wire, lead 3	Buy now
19	6Y5821170000 Wire, lead	Buy now
20	6Y5835530000 Wire, lead (l=2.5m)	Buy now
21	1E6821510000 Fuse (10a)	Buy now

Optional Parts 5



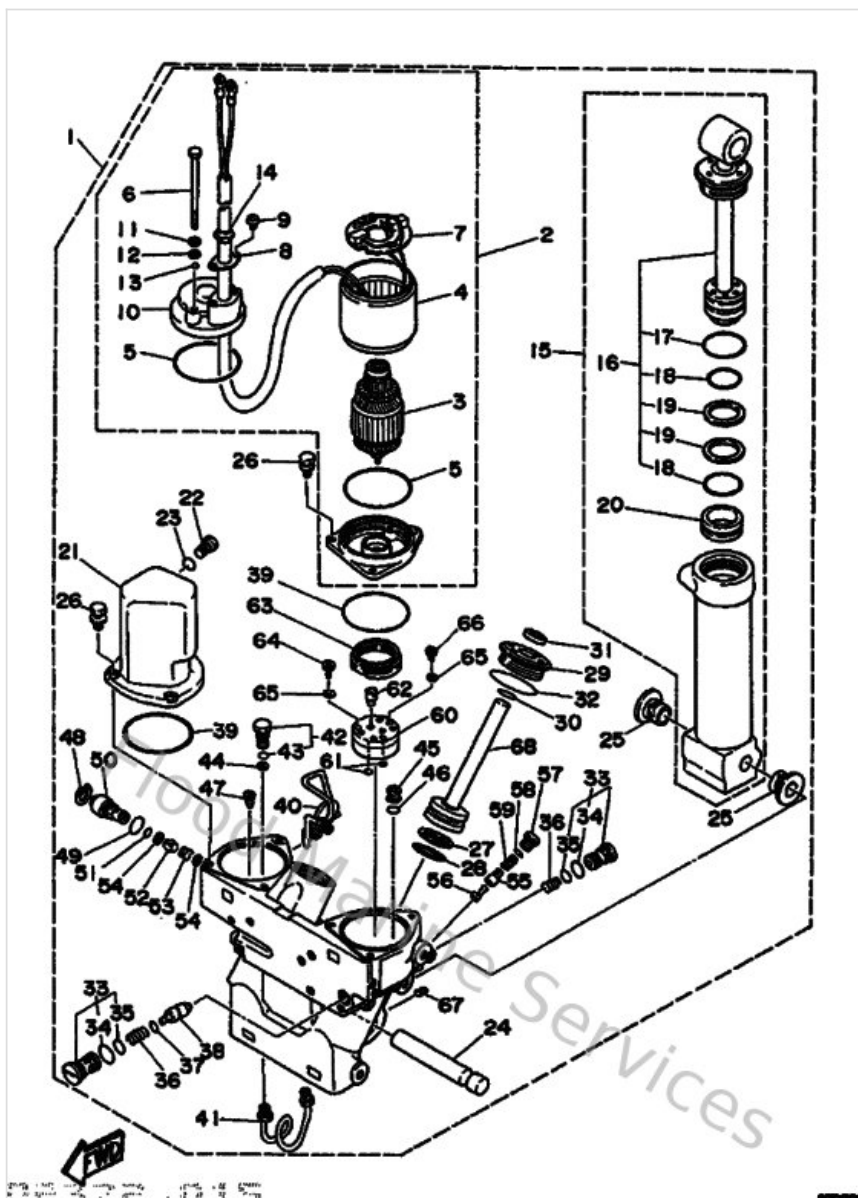
Ref	Part	
2	9050112M1300 Spring, compression (688)	Buy now
3	688245540000 Shaft, cock	Buy now
4	688245590000 Cap	Buy now
5	9321020M2800 O-ring (688)	Buy now
6	9321008M2700 O-ring	Buy now
7	9020108M3200 Washer (688)	Buy now
8	987800401600 Screw, flat head(ga5)	Buy now
9	6E5243050200 Fuel pipe joint comp. 2	Buy now
10	932100828700 O-ring (655)	Buy now
11	9044513M3200 Hose (I2500)	Buy now
12	6E5243515100 Band 1	Buy now

Power Trim & Tilt Assy



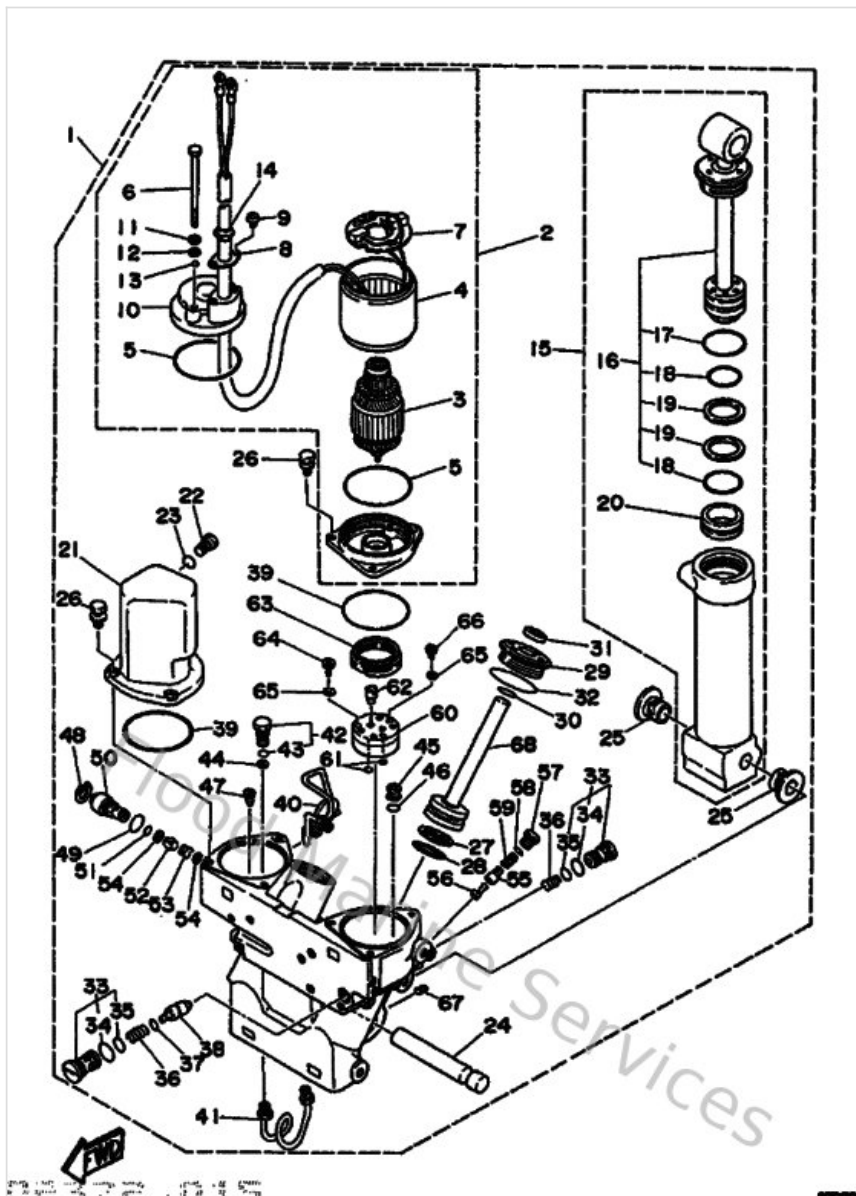
Ref	Part	
2	6G5438800200 Motor assembly	Buy now
4	6G5438040000 Stator assembly	Buy now
5	6G5438650000 O-ring	Buy now
6	6G5438870000 Bolt	Buy now
7	6G5438060000 Brush, Holder assembly	Buy now
8	6G5438990000 Plate Stopper	Buy now
9	6G5438860000 Bolt	Buy now
10	6G5438840000 Frame, Commutator End	Buy now
11	6G5438930000 Washer	Buy now
13	6G5438670000 O-Ring	Buy now
14	6G5438850000 Grommet	Buy now
15	6G54380E0100 Tilt Cylinder Assembly	Buy now
16	6G5438100000 Piston sub-assembly	Buy now
17	6E5438610000 O-ring 1	Buy now
18	6G5438620000 O-ring	Buy now

Power Trim & Tilt Assy



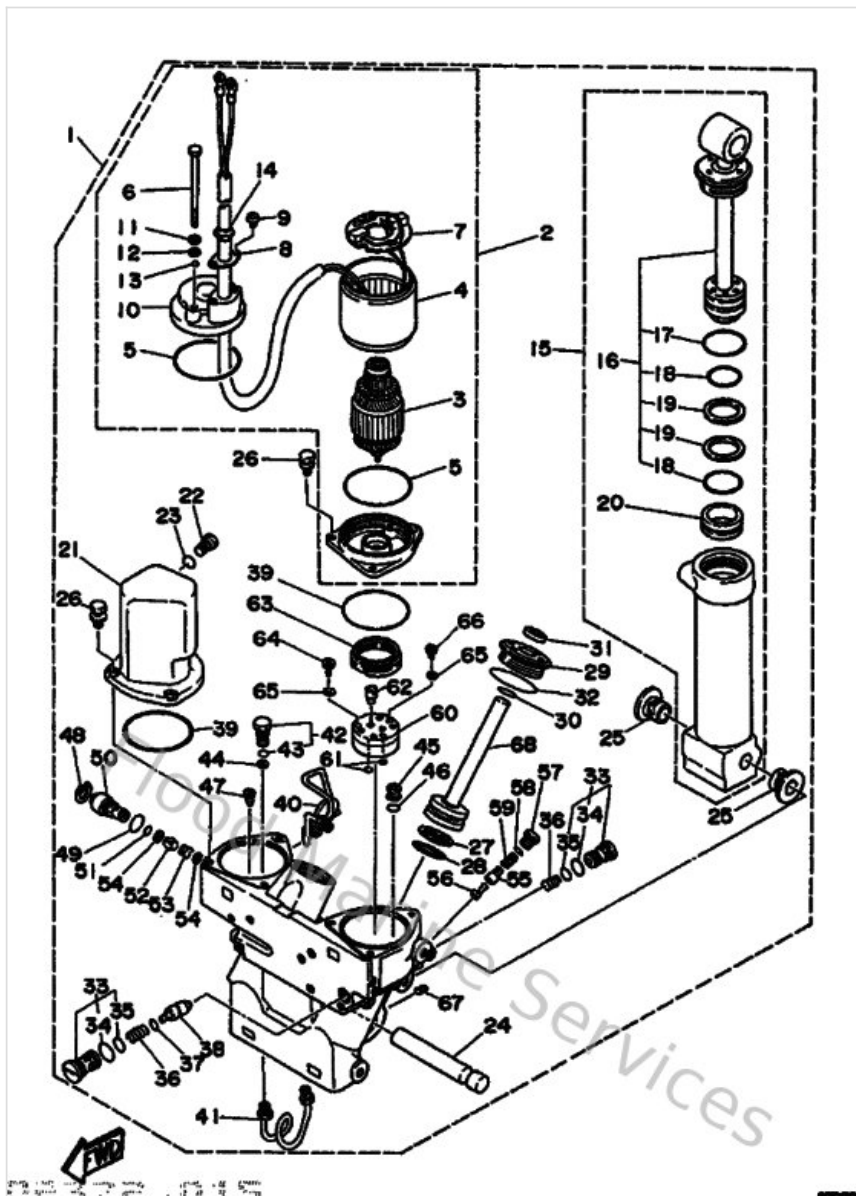
Ref	Part	
19	6E5438720000 Ring, back-up 2	Buy now
20	6E5438140200 Piston, free	Buy now
22	6E5438290000 Plug, reservoir	Buy now
23	6E5438630000 O-ring	Buy now
24	6E5438180000 Pin, lower shock mount	Buy now
25	9038618M1400 Bushing (6e5)	Buy now
26	9011906M4200 Bolt, with washer(6e5)	Buy now
27	6G5438740000 Ring, back up	Buy now
28	6G5438640000 O-ring 4	Buy now
29	6G5438210100 Screw, trim cylinder end	Buy now
30	6E5438650000 O-ring 5	Buy now
31	6E5438220100 Seal, trim dust	Buy now
32	6G5438610000 O-ring 1	Buy now
33	6G5438020100 Valve sub assembly	Buy now
34	6E5438660000 O-ring	Buy now

Power Trim & Tilt Assy



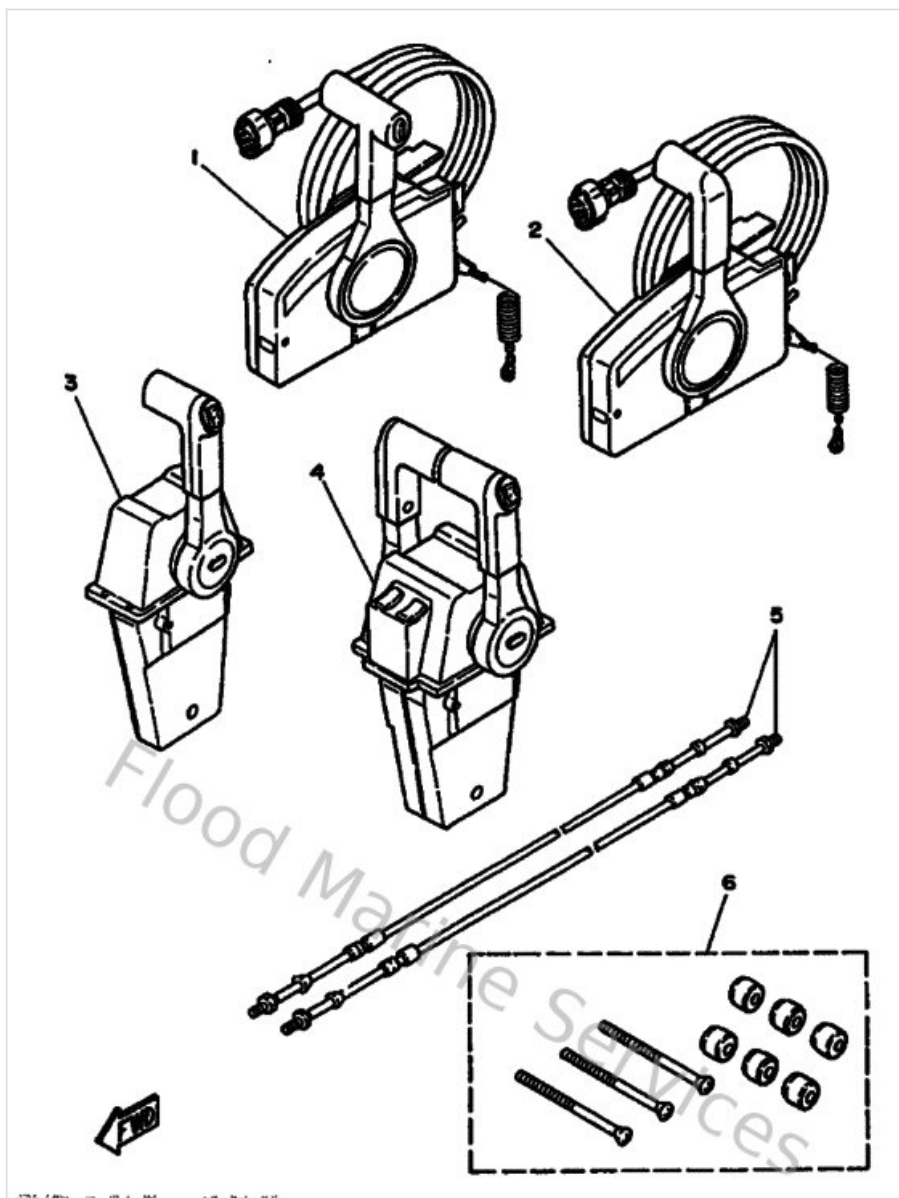
Ref	Part	
35	6E5438670000 O-ring	Buy now
36	6G5438940000 Spring, Shuttle Return	Buy now
37	6E5438680000 O-Ring	Buy now
38	6G5438410000 Piston, Shuttle	Buy now
39	6E5438690000 O-ring 9	Buy now
41	6G5438330000 Pipe	Buy now
42	6G5438090100 Seat, Valve Comp 2	Buy now
43	6E5438960000 O-ring	Buy now
44	6G5438160000 Filter 1	Buy now
45	6G5438080200 Seat Valve Comp 1	Buy now
46	6E5438830000 O-ring 10	Buy now
47	6G5438030000 Case Valve Comp	Buy now
48	6E5438750000 Ring, snap	Buy now
49	9321018M7500 O-ring (6e5)	Buy now
51	9321010M7400 O-ring	Buy now

Power Trim & Tilt Assy



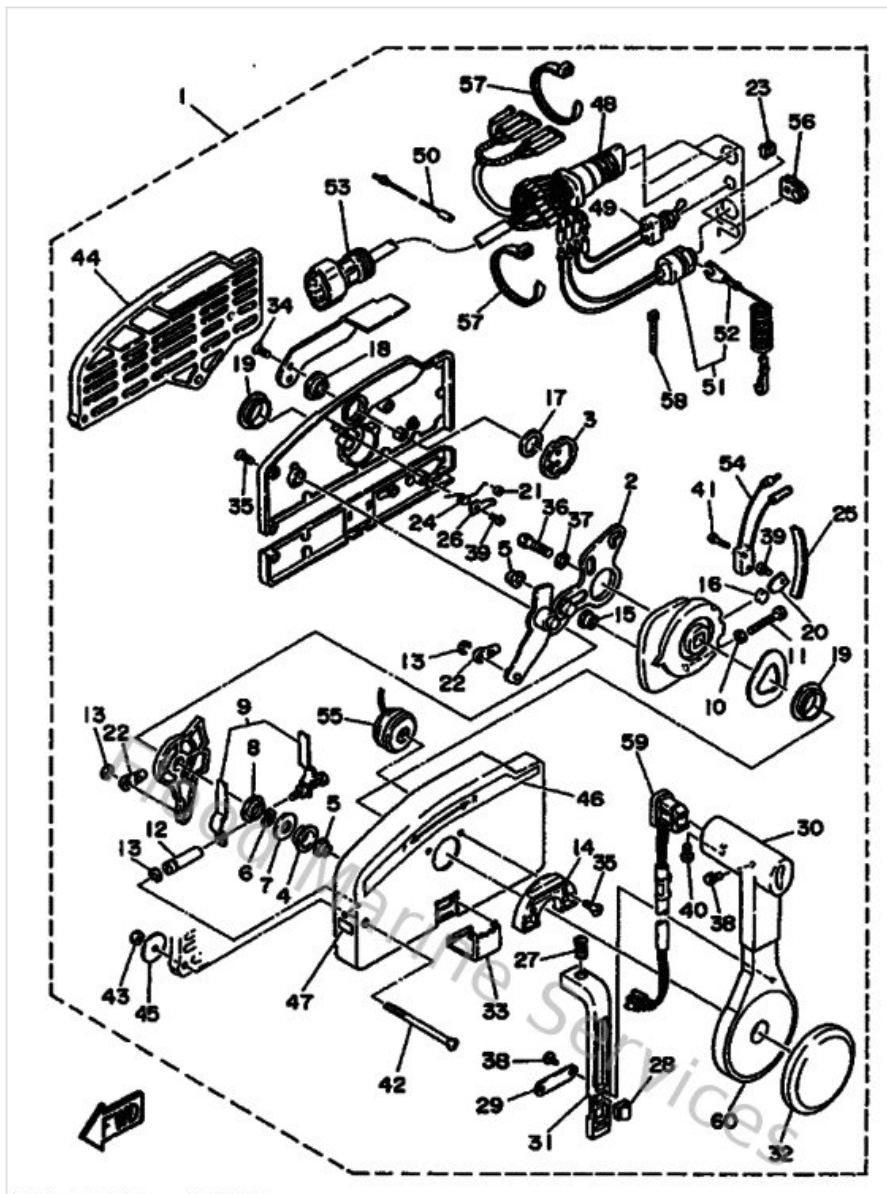
Ref	Part	
52	6E54382A0000 Adaptor 1	Buy now
53	6E5438540100 Spring, manual release	Buy now
54	6E5438470000 Seat, manual valve	Buy now
55	6G5438490000 Pin, Valve Support	Buy now
57	6G5438420000 Screw, Valve Seat	Buy now
58	6G5438660000 O-ring 3	Buy now
59	6E5438240100 Spring Down Relief 2	Buy now
61	6G5438630000 O-ring 3	Buy now
62	64E438310000 Connector, shaft	Buy now
63	6G5438170000 Filter 2	Buy now
64	6G5438780100 Bolt, Socket	Buy now
65	9020105M0000 Washer (6E5)	Buy now
66	6G5438880100 Bolt, Socket	Buy now
67	6G5438781000 Bolt, Socket	Buy now
68	6G5438200000 Piston sub assembly	Buy now

Remote Control



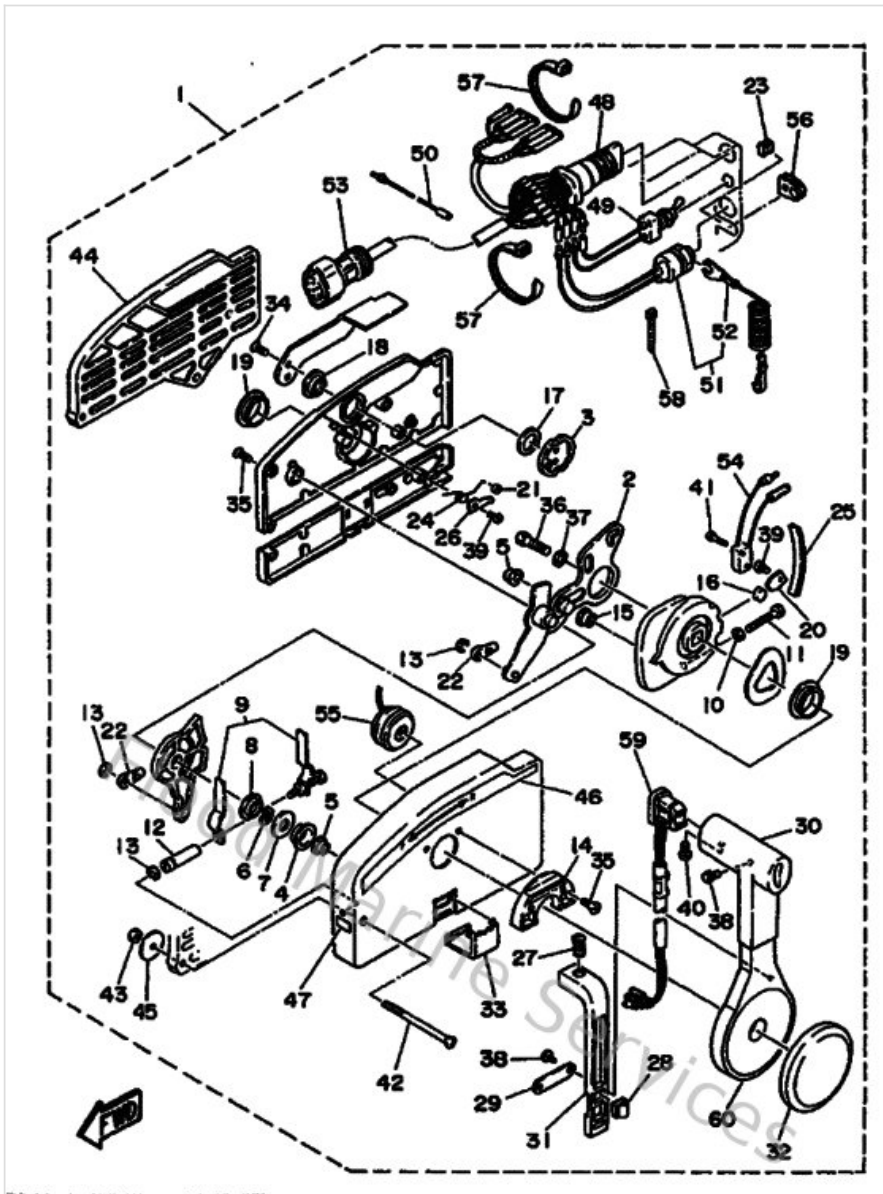
Ref	Part	
1	703482051200 Remote control assembly (10p, ptt)	Buy now
2	703482011800 Remote control assembly (10p)	Buy now
3	704482051200 704 single top mount (mec rc)	Buy now
4	70448207R000 704 twin top mount (mec rc)	Buy now
5	MARCABLE23SC Remote Control Cable 23' :ob	Buy now
6	703482900100 Twin attachment	Buy now

Remote Control Assy 1



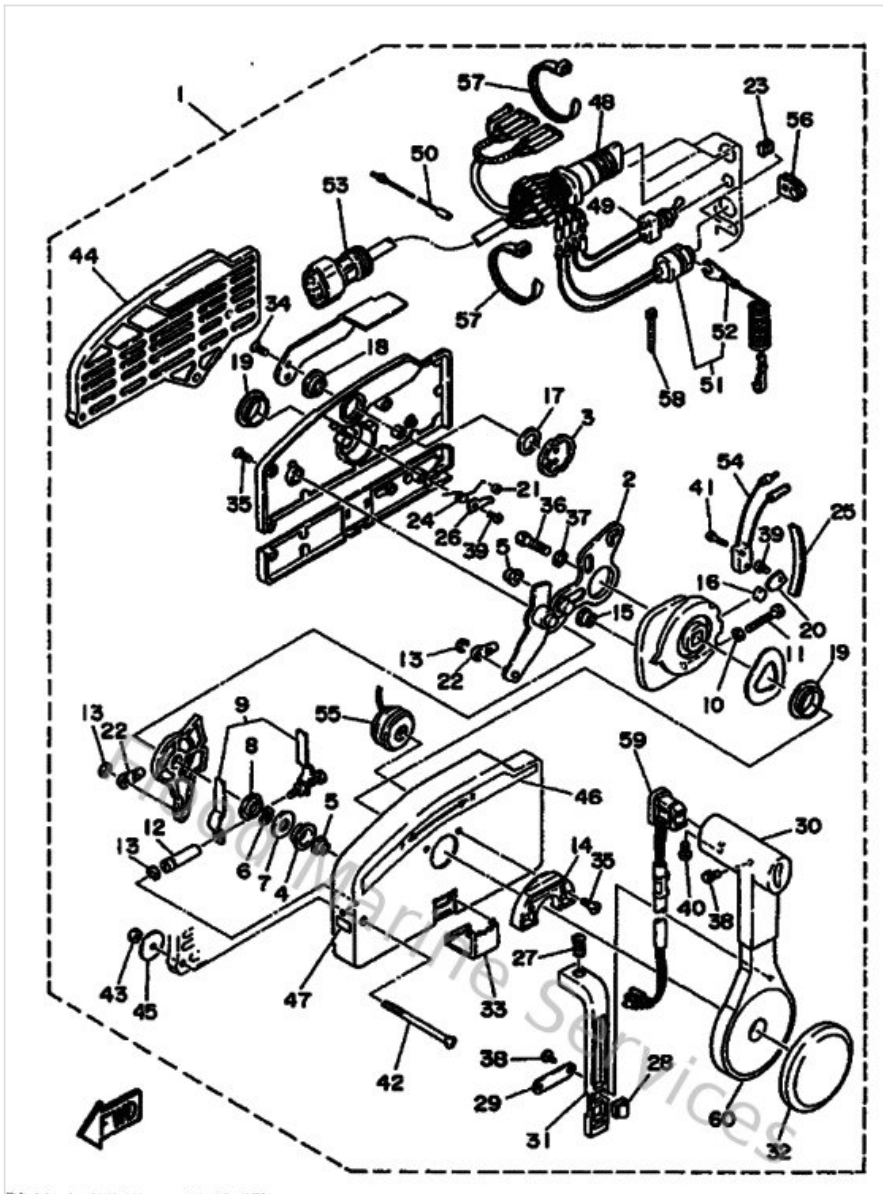
Ref	Part	
1	703482051200 Remote control assembly (10p, ptt)	Buy now
2	703482610100 Arm, throttle	Buy now
3	703481530000 Shaft, free accel.	Buy now
4	703482350000 Bushing	Buy now
5	703482730000 Bushing	Buy now
7	703482680000 Spacer 3	Buy now
8	703482630000 Bushing	Buy now
9	703482640000 Throttle, friction	Buy now
10	953800560000 Nut, hexagon (663)	Buy now
12	703482650000 Shaft Friction	Buy now
13	934300602400 Circlip (701)	Buy now
14	703482450000 Plate, lock	Buy now
15	703482520000 Roller, cam	Buy now
16	701482480000 Roller, free accel	Buy now
17	703481980000 Washer, wave 3	Buy now

Remote Control Assy 1



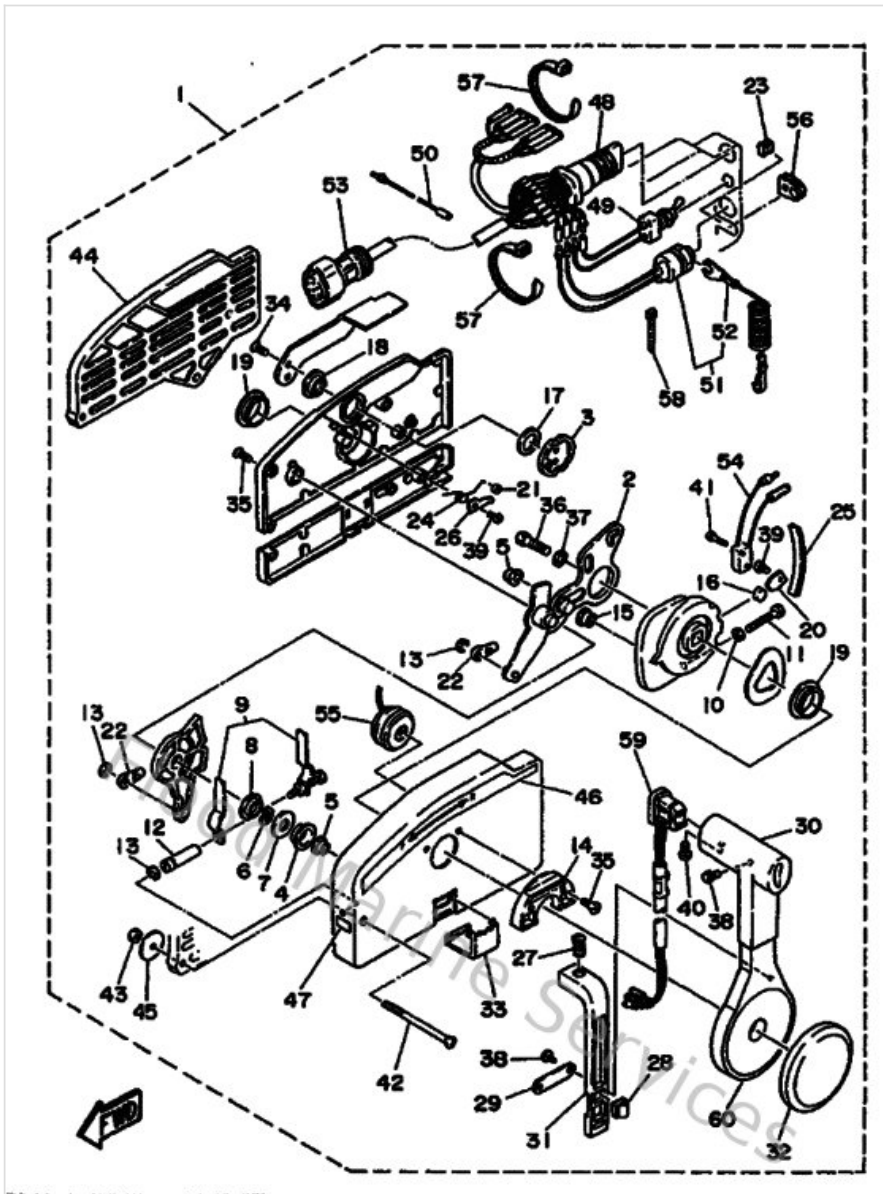
Ref	Part	
18	703482430000 Bushing 3	Buy now
19	703482360000 Bushing	Buy now
20	703481890000 Retainer	Buy now
21	703482340000 Roller, detent	Buy now
22	703483450100 Cable end, remote control 2	Buy now
23	703483580000 Anchor, cable	Buy now
24	703482440000 Spring, free accel.	Buy now
25	703482380000 Spring, detent	Buy now
26	703482460000 Spacer 1	Buy now
27	703482270000 Spring, neutral lock	Buy now
28	703825940000 Clamp	Buy now
29	703482260000 Plate, stopper	Buy now
30	703482220000 Grip, control lever	Buy now
31	703482230000 Lock, neutral	Buy now
32	703482250000 Cover	Buy now

Remote Control Assy 1



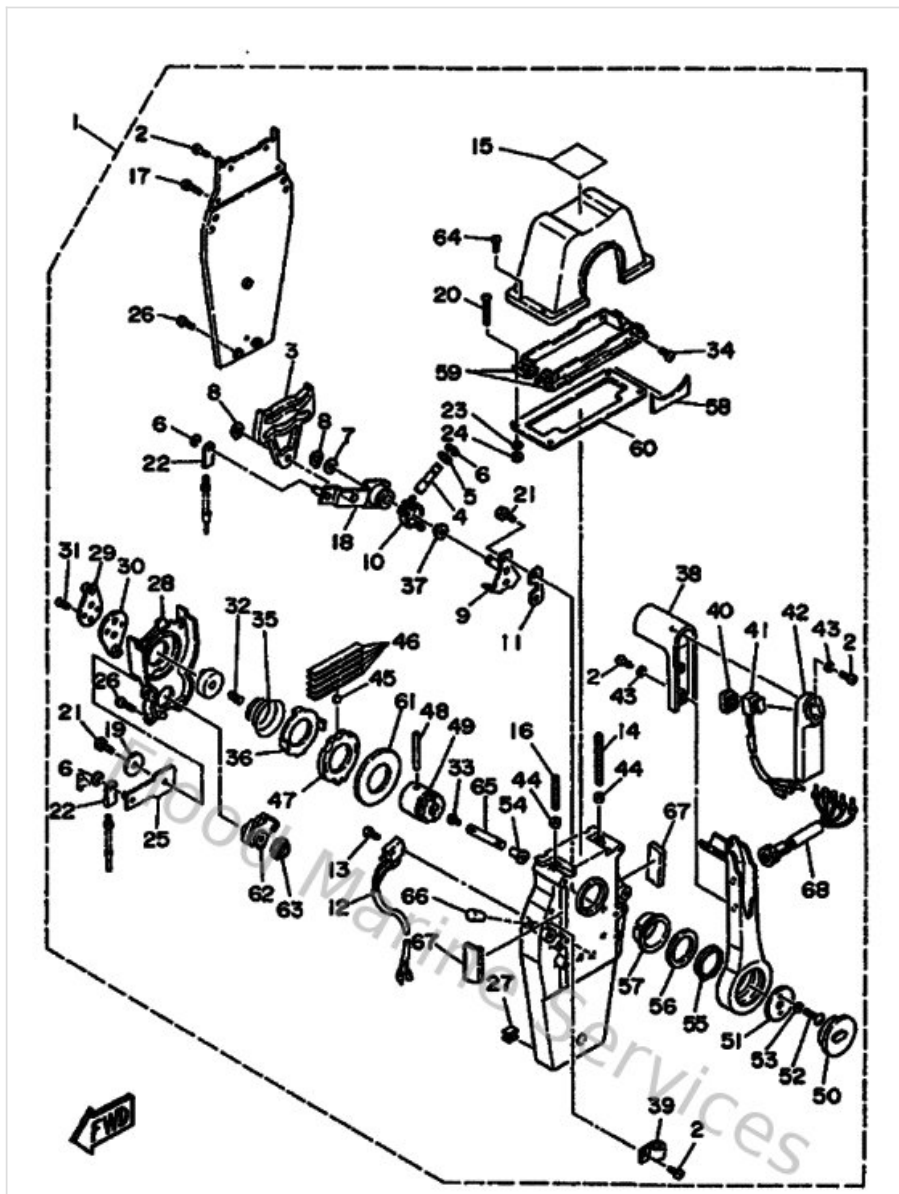
Ref	Part	
33	703482190000 Cover, lead	Buy now
34	987800501200 Screw(617)	Buy now
35	987800501600 Ybs53-516 screw,flat head	Buy now
37	929900860000 Washer, plain (663)	Buy now
39	985800400600 Screw, pan head (7h3)	Buy now
40	985800501000 Screw, pan head(62x)	Buy now
41	985800301400 Screw, pan head (n151)	Buy now
42	926800609000 Screw	Buy now
43	953800660000 Nut(661)	Buy now
44	703482931000 Spacer, remote control	Buy now
45	701482870000 Washer 1	Buy now
46	703482150000 Graphic	Buy now
49	6K1825740000 Switch, choke	Buy now
50	703825310000 Wire, lead	Buy now
51	688825750100 Engine stop switch assembly	Buy now

Remote Control Assy 1



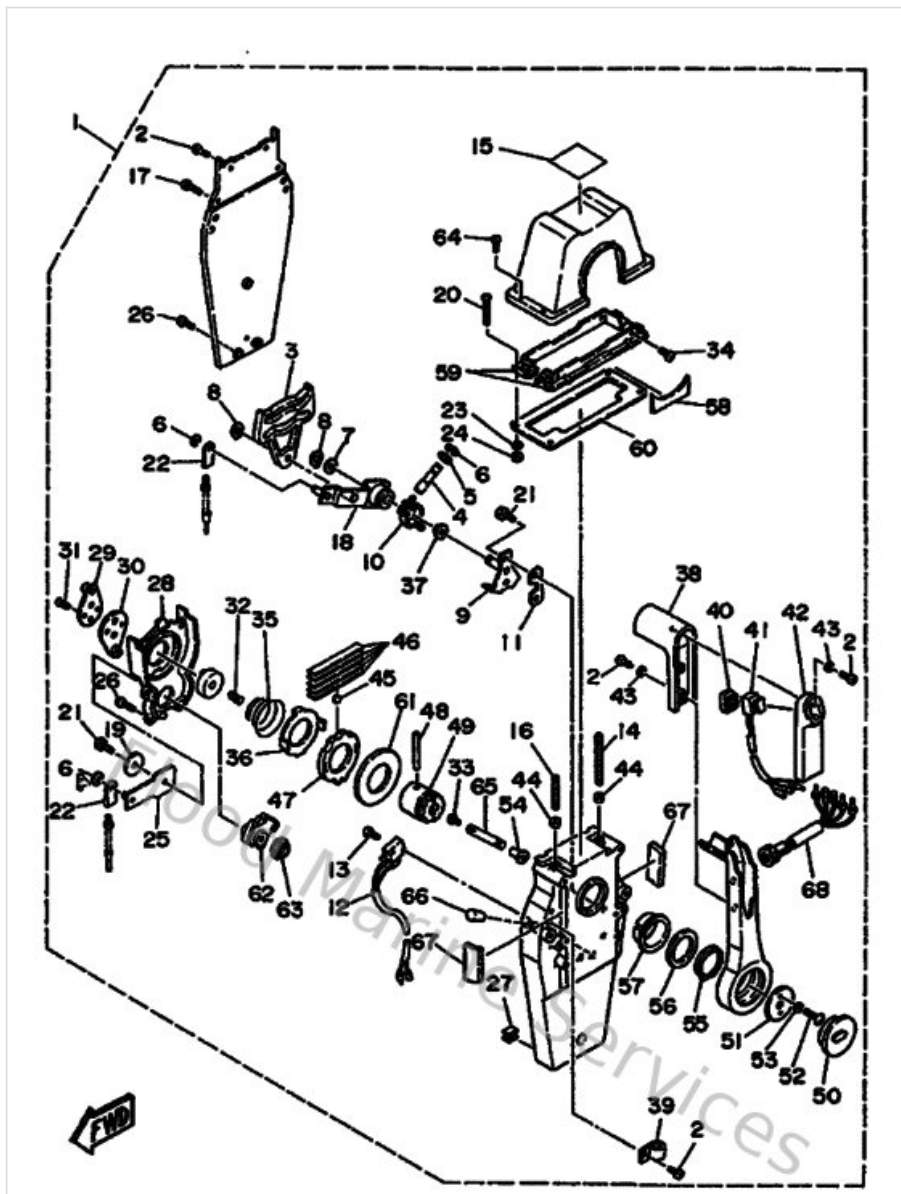
Ref	Part	
52	682825560000 Lanyard, stop switch	Buy now
53	6888258A2000 10p main harness mec 2m (6ft)	Buy now
54	703825400000 Neutral switch assembly	Buy now
55	703833831100 Buzzer	Buy now
56	703482840000 Grommet	Buy now
57	904651316900 Band	Buy now
58	80L263970000 Band	Buy now
59	703825630100 Trim & tilt switch assembly	Buy now
60	703482210000 Grip	Buy now

Remote Control Assy 2



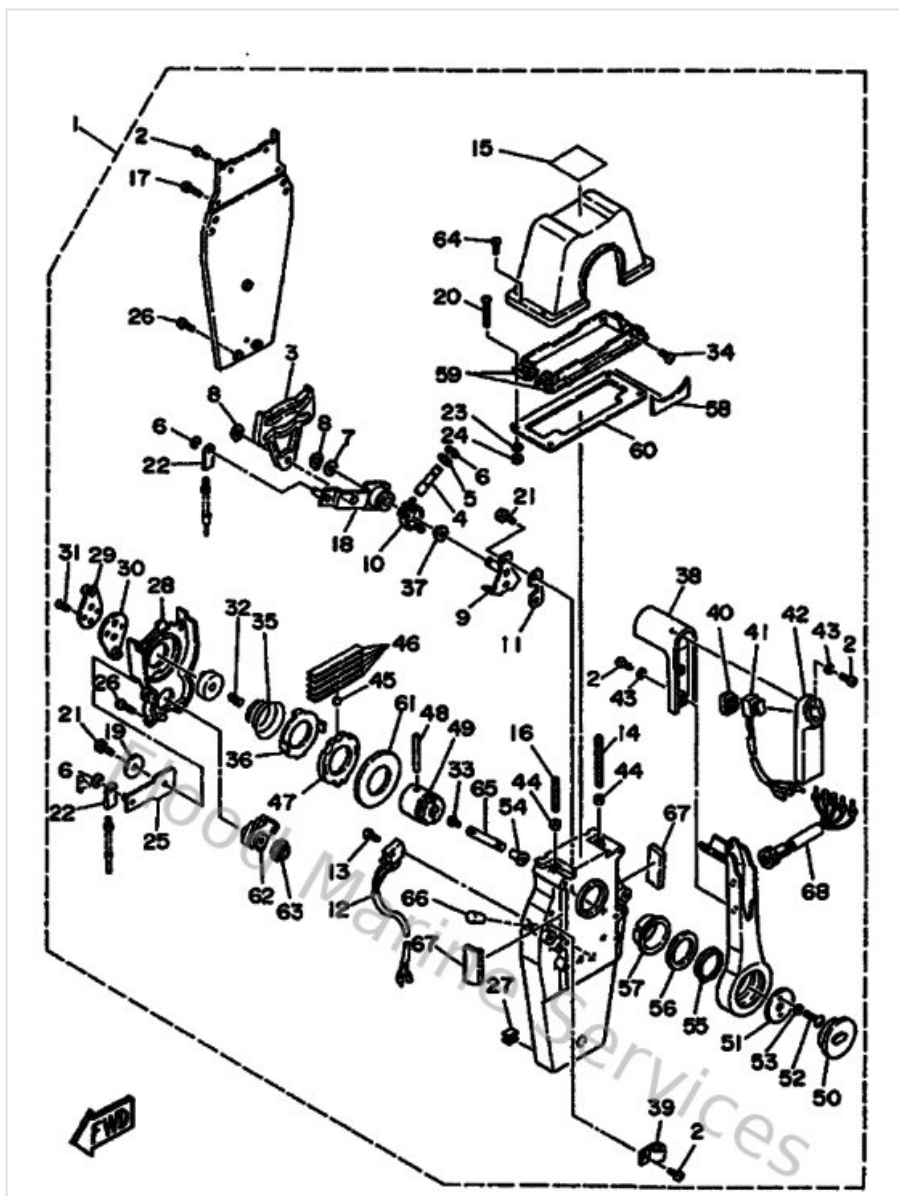
Ref	Part	
1	704482051200 704 single top mount (mec rc)	Buy now
2	985800501600 Screw, pan head(6b0)	Buy now
3	EL8482510000 Plate, cam	Buy now
4	704482650000 Shaft, friction	Buy now
5	701482460000 Spacer	Buy now
6	934300602400 Circlip (701)	Buy now
7	929901060000 Washer, plate	Buy now
8	EL8482590000 Circlip 1	Buy now
9	704482620000 Shaft, throttle	Buy now
10	704482640000 Friction, throttle	Buy now
11	704482660000 Spacer 2	Buy now
12	704825400000 Neutral switch assembly	Buy now
13	985800301400 Screw, pan head (n151)	Buy now
14	EL8482810000 Screw 1	Buy now
15	704482150000 Graphic 1	Buy now

Remote Control Assy 2



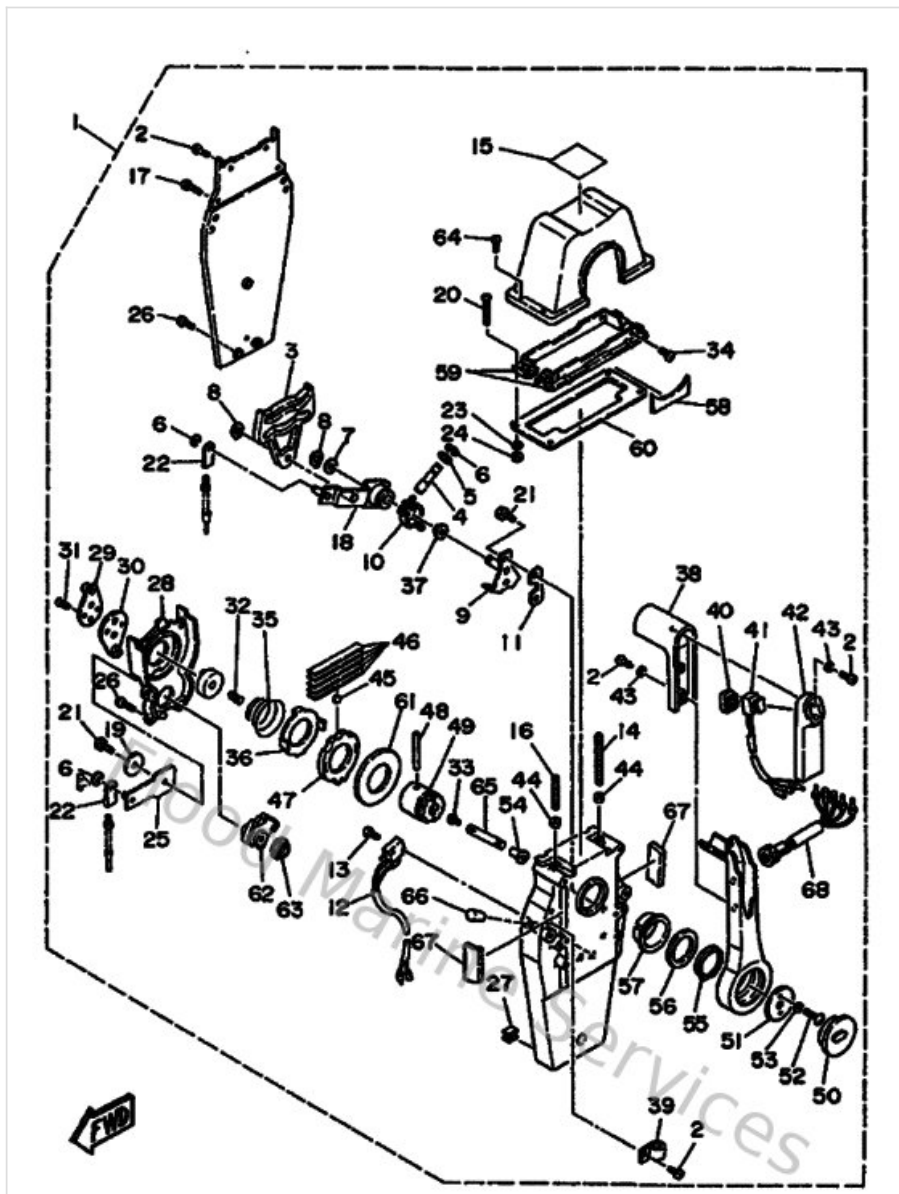
Ref	Part	
16	704482810000 Screw1	Buy now
17	985800552500 Screw, panhead (a93)	Buy now
18	704482610000 Arm, throttle	Buy now
19	EL8481910000 Washer 1	Buy now
20	985800554000 Screw,panhead (eg9)	Buy now
21	973950601800 Bolt (fj0)	Buy now
22	703483450100 Cable end, remote control 2	Buy now
23	704482870000 Washer 1	Buy now
24	953800560000 Nut, hexagon (663)	Buy now
25	EL8482710000 Arm, shift	Buy now
26	EL8481270000 Screw 1	Buy now
27	703483580000 Anchor, cable	Buy now
28	EL8482310000 Housing, gear	Buy now
29	EL8482410000 Arm, drive	Buy now
30	EL8482540000 Stopper Throttle Adjusting	Buy now

Remote Control Assy 2



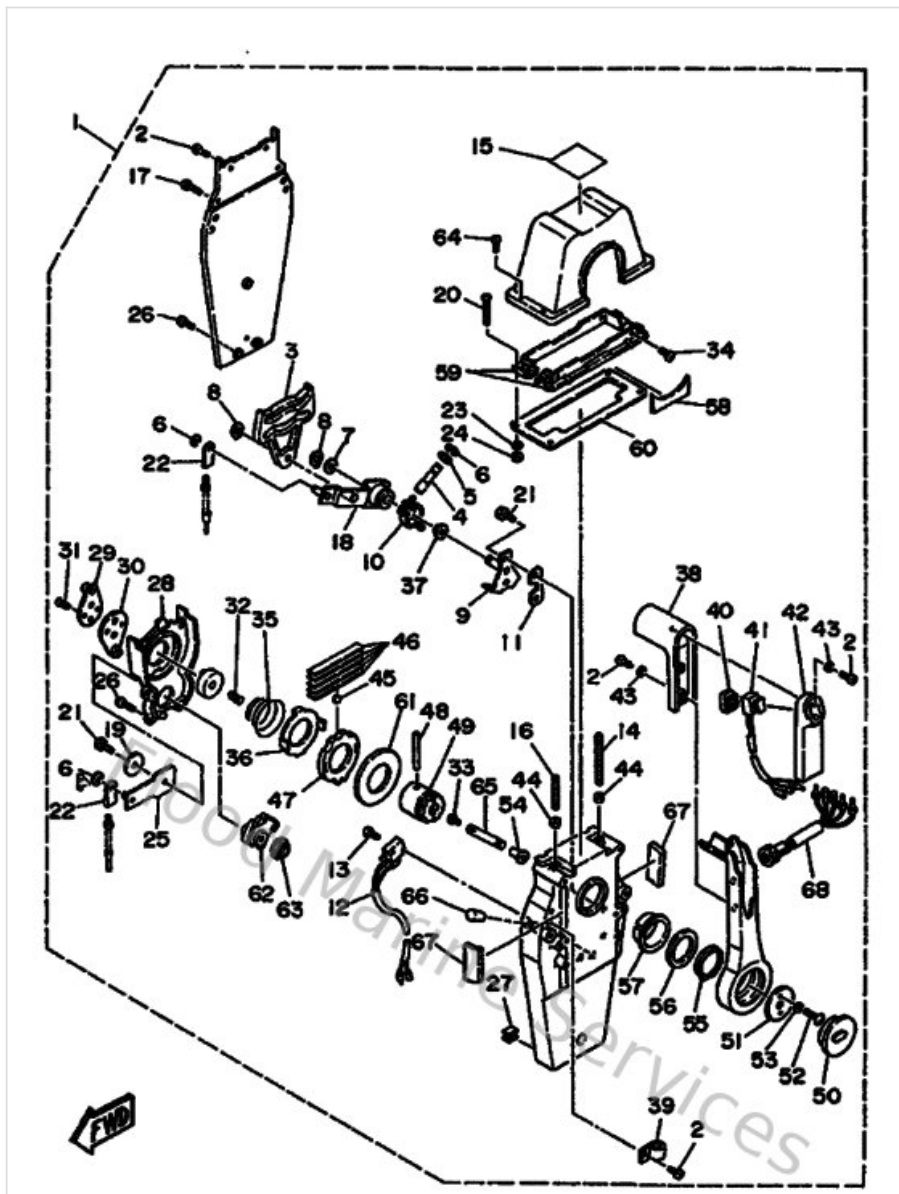
Ref	Part	
31	987800602000 Screw flat head	Buy now
32	EL8481580000 Spring 1	Buy now
33	985800400600 Screw, pan head (7h3)	Buy now
34	987800501800 Screw (704)	Buy now
35	EL8482440000 Spring, free accel.	Buy now
36	EL8482450000 Plate, lock	Buy now
37	703482630000 Bushing	Buy now
38	704482220000 Grip, control lever	Buy now
39	704825940000 Clamp	Buy now
40	704482280000 Holder, switch	Buy now
42	704482290000 Grip, control lever 2	Buy now
43	929900530000 Washer, tooth	Buy now
44	953800660000 Nut(661)	Buy now
45	701482480000 Roller, free accel	Buy now
46	703482380000 Spring, detent	Buy now

Remote Control Assy 2



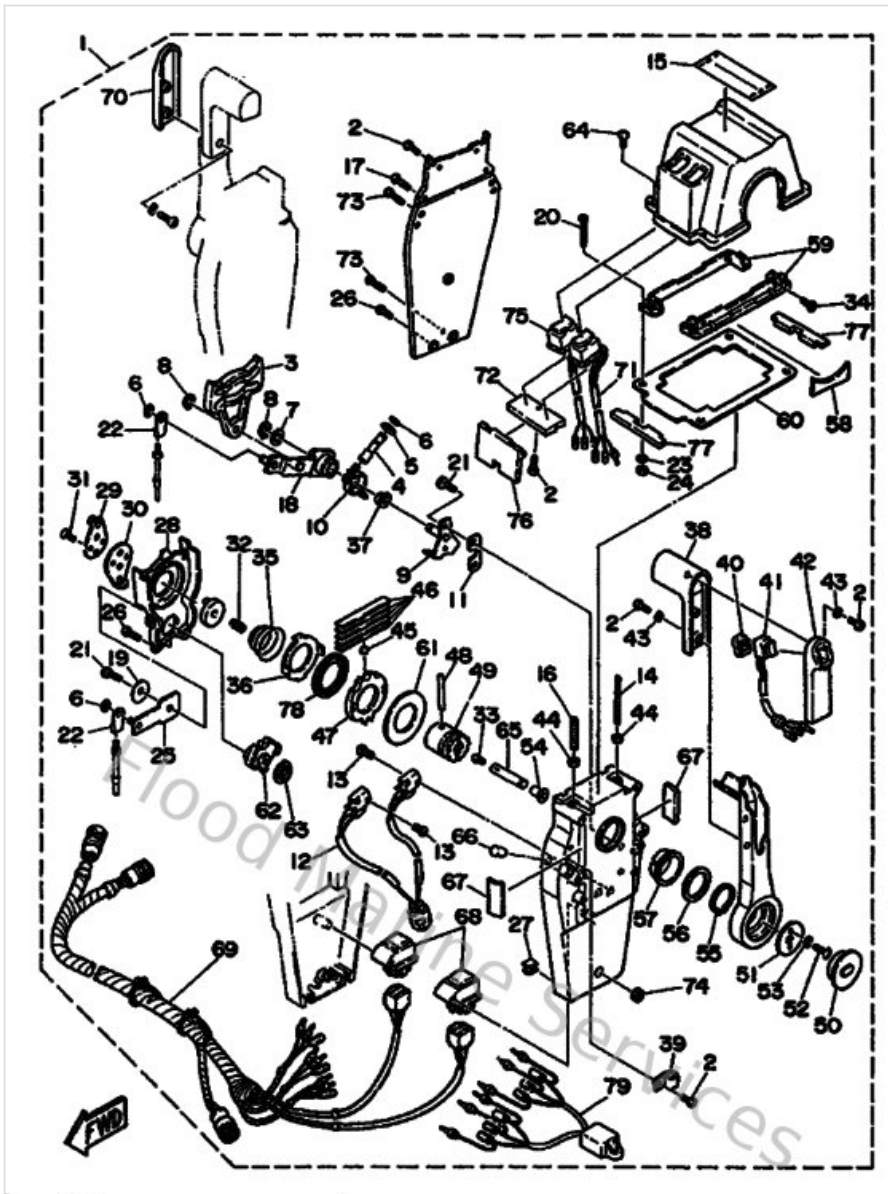
Ref	Part	
47	EL8482320000 Gear 1	Buy now
48	EL8481640000 Pin 2	Buy now
49	704482420000 Shaft, drive	Buy now
50	704482250000 Cover	Buy now
51	704481920000 Washer 2	Buy now
53	929900630000 Washer, tooth	Buy now
55	EL8482790000 Circlip 2	Buy now
56	704481930000 Washer 3	Buy now
57	EL8482340000 Bushing 1	Buy now
58	704482190000 Cover, lead	Buy now
59	704481440000 Plate, stopper 2	Buy now
60	704481760000 Grommet	Buy now
61	703481920000 Washer 2	Buy now
62	EL8482330000 Gear 2	Buy now
63	703482350000 Bushing	Buy now

Remote Control Assy 2



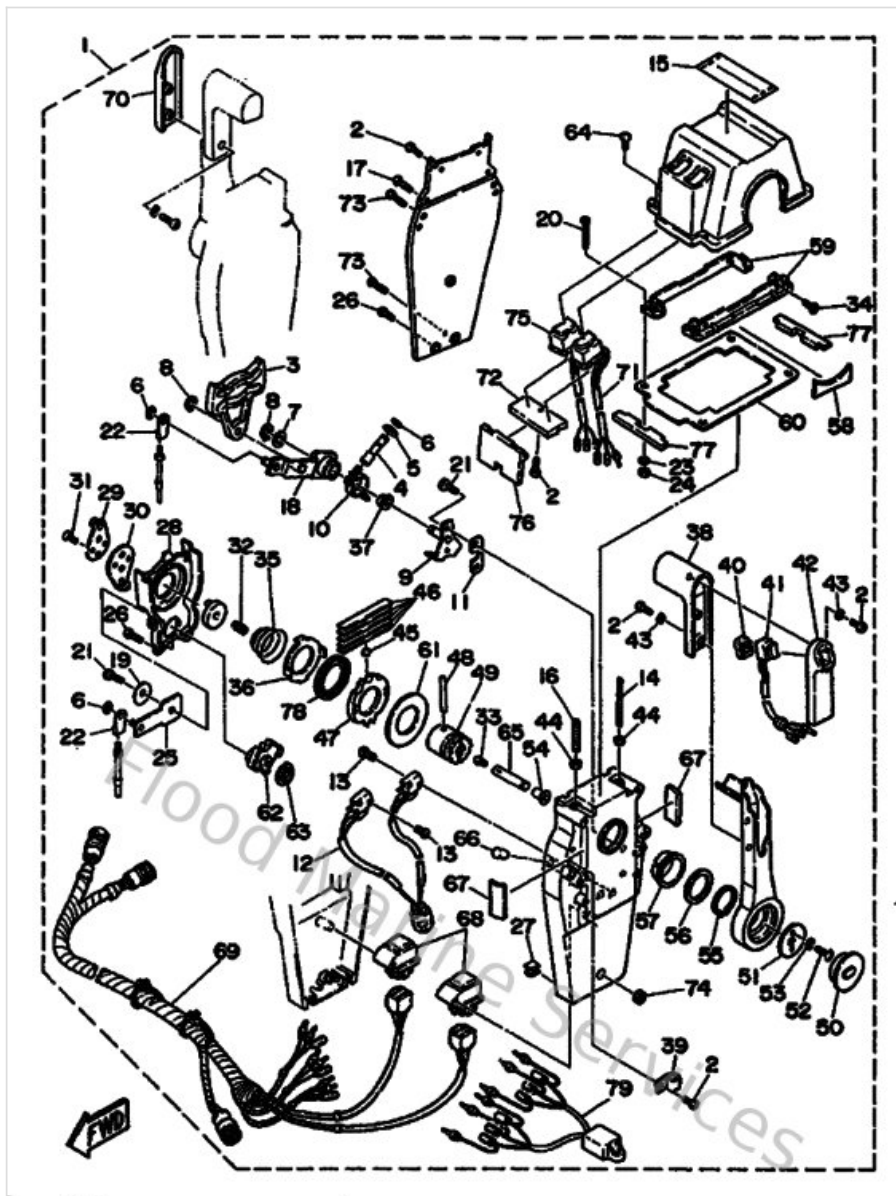
Ref	Part	
64	704482820000 Screw 2	Buy now
65	EL8481531000 Shaft, free accel.	Buy now
66	704481660000 Plug	Buy now
67	704482840000 Grommet	Buy now
68	704825411000 Extension, wire lead	Buy now

Remote Control Assy 3



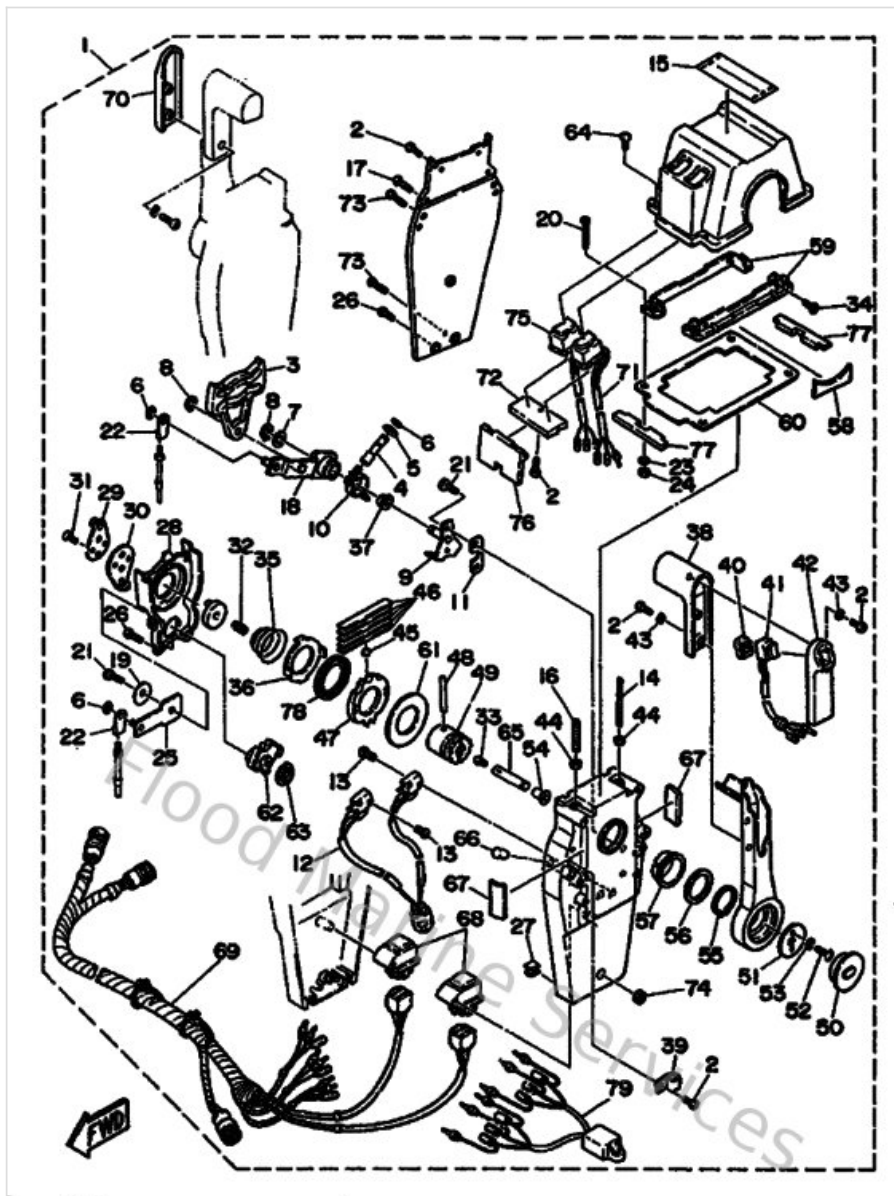
Ref	Part	
1	704482073000 Remo-con assembly	Buy now
2	985800501600 Screw, pan head(6b0)	Buy now
3	EL8482510000 Plate, cam	Buy now
4	704482650000 Shaft, friction	Buy now
5	701482460000 Spacer	Buy now
7	929901060000 Washer, plate	Buy now
8	EL8482590000 Circlip 1	Buy now
9	704482620000 Shaft, throttle	Buy now
10	704482640000 Friction, throttle	Buy now
11	704482660000 Spacer 2	Buy now
12	6XE825401000 Neutral switch assembly	Buy now
13	985800301400 Screw, pan head (n151)	Buy now
14	EL8482810000 Screw 1	Buy now
15	704482151000 Graphic 1	Buy now
16	704482810000 Screw1	Buy now

Remote Control Assy 3



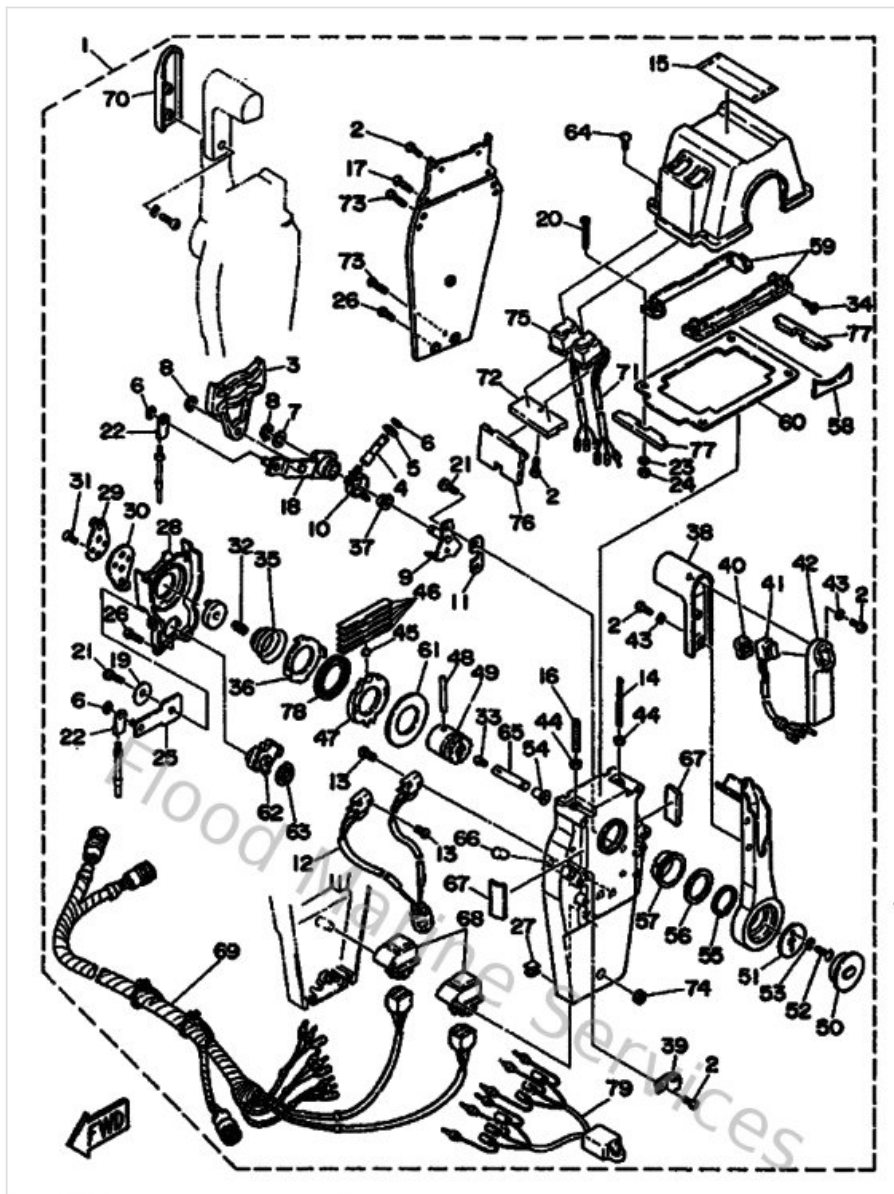
Ref	Part	
17	985800552500 Screw, panhead (a93)	Buy now
18	704482610000 Arm, throttle	Buy now
19	EL8481910000 Washer 1	Buy now
20	985800554000 Screw,panhead (eg9)	Buy now
21	973950601800 Bolt (fj0)	Buy now
22	703483450100 Cable end, remote control 2	Buy now
23	704482870000 Washer 1	Buy now
24	953800560000 Nut, hexagon (663)	Buy now
25	EL8482710000 Arm, shift	Buy now
26	EL8481270000 Screw 1	Buy now
27	703483580000 Anchor, cable	Buy now
28	EL8482410000 Arm, drive	Buy now
30	EL8482540000 Stopper Throttle Adjusting	Buy now
31	987800602000 Screw flat head	Buy now
32	EL8481580000 Spring 1	Buy now

Remote Control Assy 3



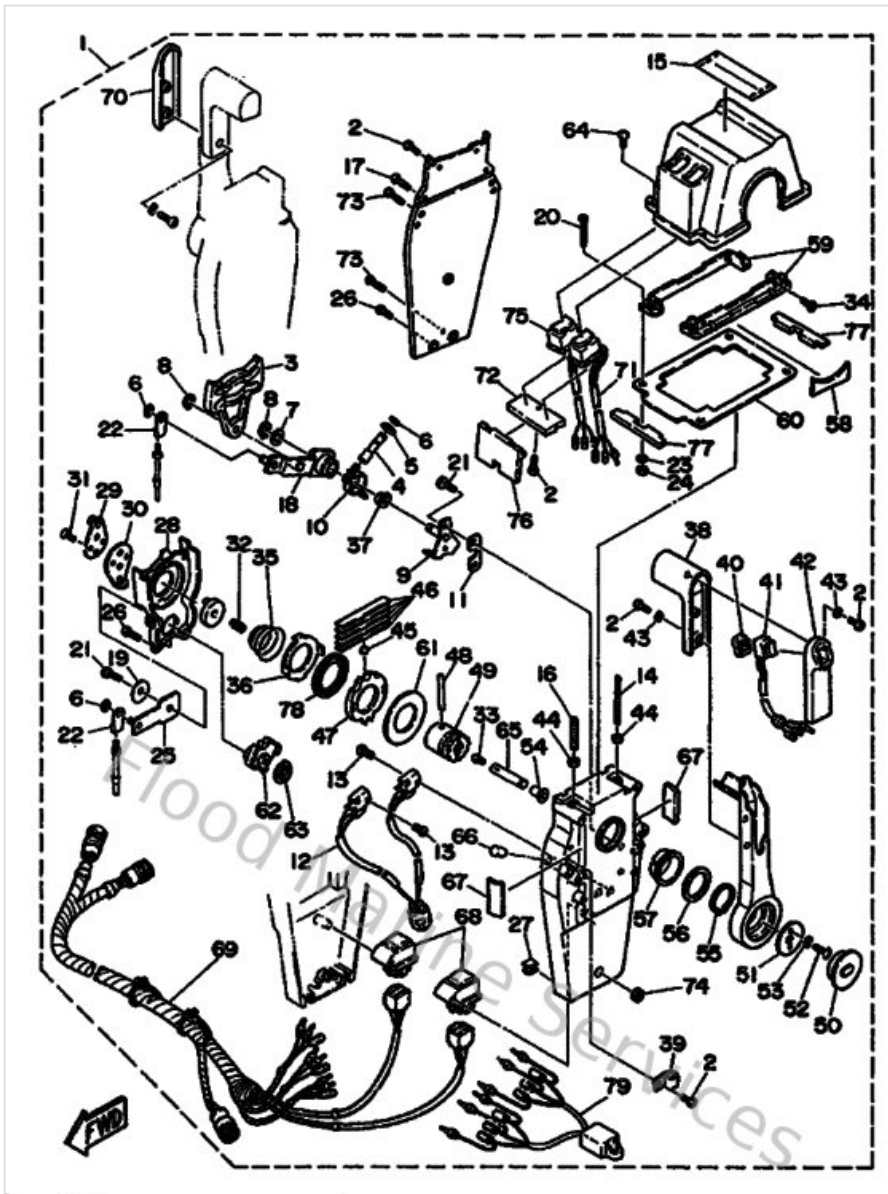
Ref	Part	
33	985800400600 Screw, pan head (7h3)	Buy now
34	987800501800 Screw (704)	Buy now
35	EL8482440000 Spring, free accel.	Buy now
36	EL8482450000 Plate, lock	Buy now
37	703482630000 Bushing	Buy now
38	704482220000 Grip, control lever	Buy now
39	704825940000 Clamp	Buy now
40	704482280000 Holder, switch	Buy now
42	704482290000 Grip, control lever 2	Buy now
43	929900530000 Washer, tooth	Buy now
44	953800660000 Nut(661)	Buy now
45	701482480000 Roller, free accel	Buy now
46	703482380000 Spring, detent	Buy now
47	EL8482320000 Gear 1	Buy now
48	EL8481640000 Pin 2	Buy now

Remote Control Assy 3



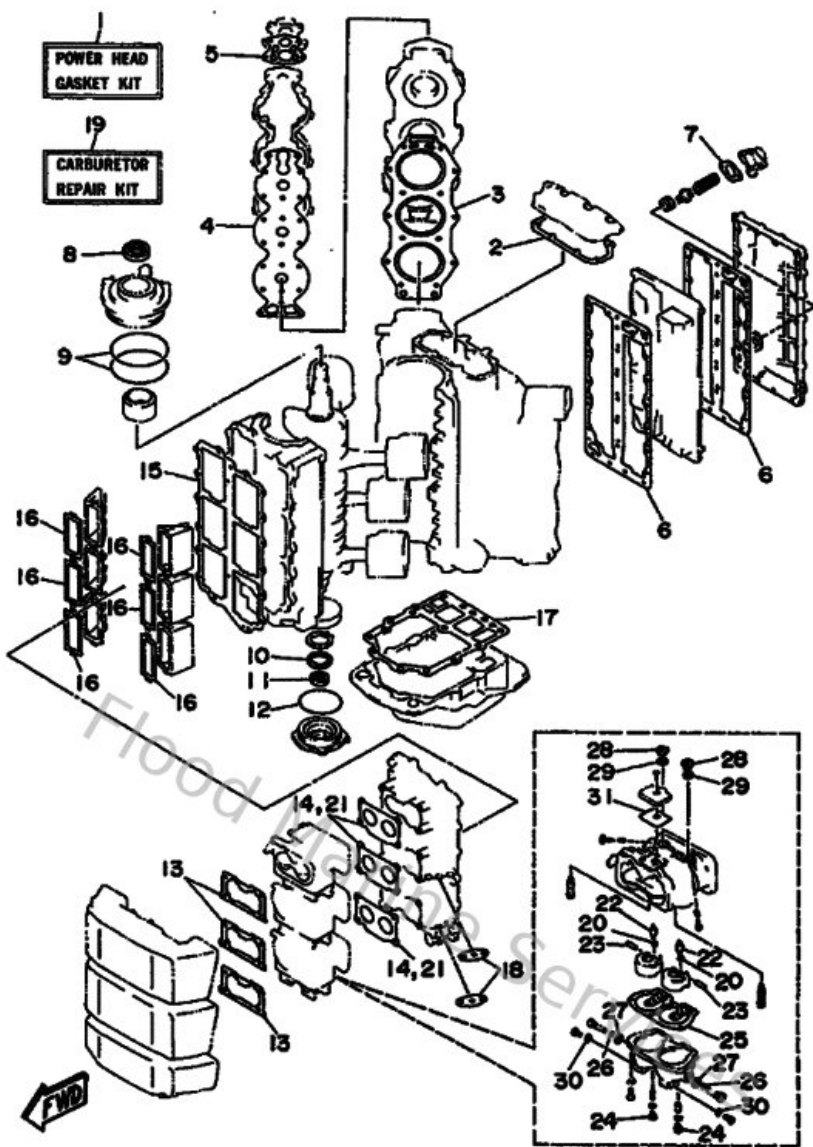
Ref	Part	
50	704482250000 Cover	Buy now
51	704481920000 Washer 2	Buy now
52	978900601800 Screw, pan head(6e5)	Buy now
53	929900630000 Washer, tooth	Buy now
55	EL8482790000 Circlip 2	Buy now
56	704481930000 Washer 3	Buy now
57	EL8482340000 Bushing 1	Buy now
58	704482190000 Cover, lead	Buy now
60	704481761000 Grommet	Buy now
61	703481920000 Washer 2	Buy now
62	EL8482330000 Gear 2	Buy now
63	703482350000 Bushing	Buy now
64	704482820000 Screw 2	Buy now
65	EL8481531000 Shaft, free accel.	Buy now
66	704481660000 Plug	Buy now

Remote Control Assy 3



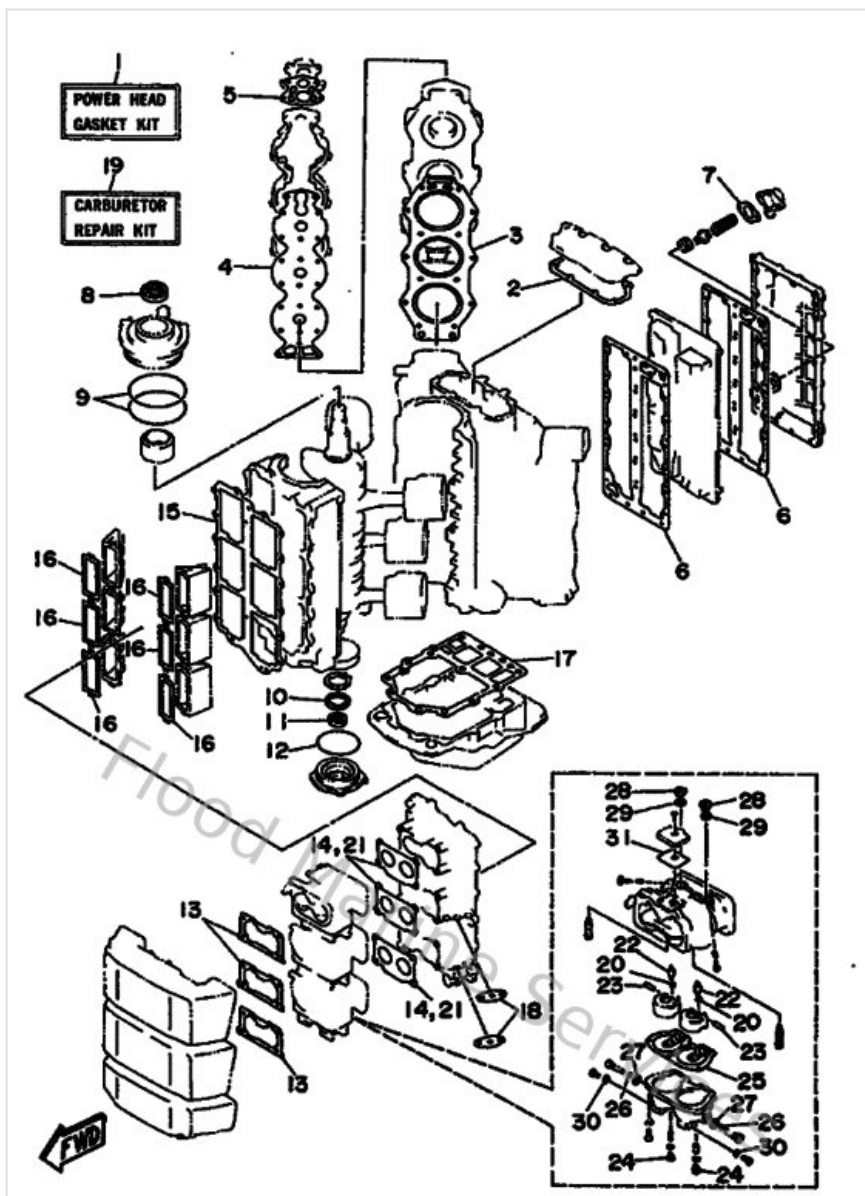
Ref	Part	
67	704482840000 Grommet	Buy now
68	704819500000 Relay assembly	Buy now
69	704825901000 Wireharness assembly	Buy now
70	704482291000 Grip, control lever 2	Buy now
72	704482281000 Holder, switch	Buy now
73	985800555500 Screw, pan head	Buy now
74	704481560000 Nut 1	Buy now
76	704482850000 Grommet 2	Buy now
77	704482860000 Grommet 3	Buy now
78	704481780000 Plate, shift	Buy now

Repair Kit 1



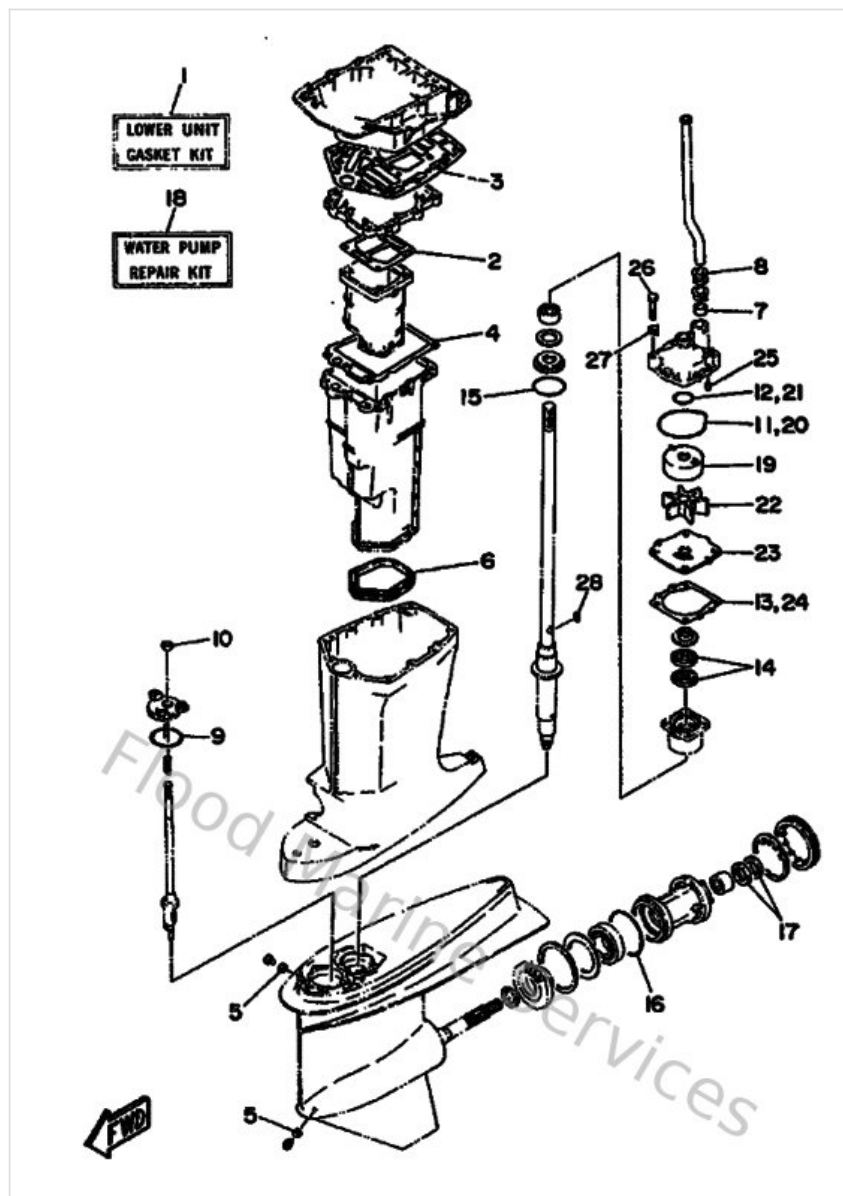
Ref	Part	
2	6E511381A100 Gasket 1	Buy now
4	6G511193A000 Gasket, head cover 1	Buy now
5	68812414A100 Gasket, cover	Buy now
6	6G541112A000 Gasket, exhaust inner cover	Buy now
7	6G511382A100 Gasket 2	Buy now
8	9310240M3800 Oil seal(61a)	Buy now
9	932110438400 O-ring (705)	Buy now
10	9310235M1300 Oil seal (6e5)	Buy now
11	9310122M1500 Oil seal (6e5)	Buy now
12	9321074M3500 O-ring (6e5)	Buy now
13	6K7144830000 Gasket	Buy now
14	6E514198A100 Gasket	Buy now
15	6G513645A200 Gasket, manifold 1	Buy now
16	6E513621A100 Gasket, valve seat	Buy now
17	6G545113A000 Gasket, upper casing	Buy now

Repair Kit 1



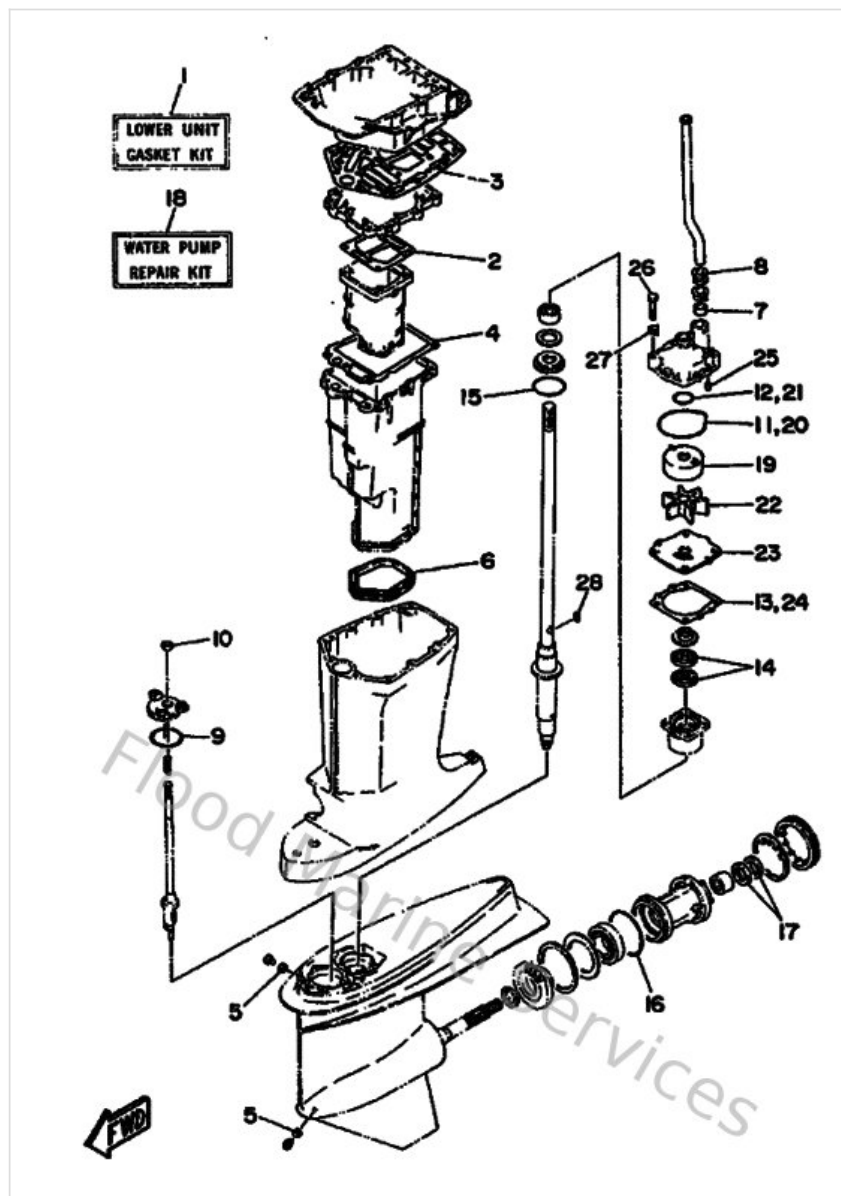
Ref	Part	
19	6E5W00930600 Carburetor repair kit	Buy now
20	6E5141590000 Clip	Buy now
22	6E5145460000 Valve, needle	Buy now
23	6E5143860200 Pin, float	Buy now
24	6E5143940000 Valve, Drain	Buy now
25	6E5143840300 Gasket, float chamber	Buy now
26	6E5149970000 O-ring	Buy now
27	6E5143980100 Gasket	Buy now
28	6E5143280100 Plug	Buy now
29	6E5149790000 Gasket	Buy now
30	6J8149950000 Gasket, drin screw	Buy now
31	6E5149590100 Gasket	Buy now

Repair Kit 2



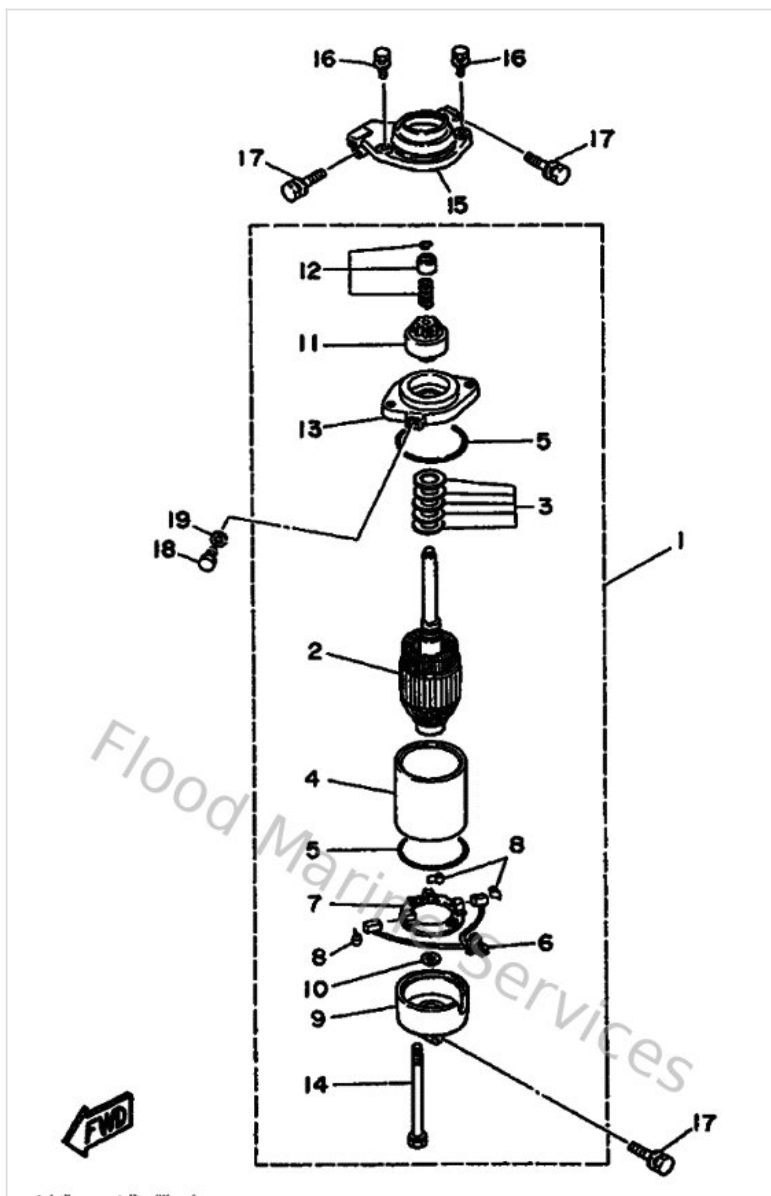
Ref	Part	
3	6G545114A000 Gasket, upper casing	Buy now
5	904300802000 Gasket	Buy now
6	6E5451230000 Gasket, muffler	Buy now
7	6E5443650000 Damper, water seal 1	Buy now
8	6E5443660000 Damper, water seal 2	Buy now
9	932105867700 O-ring(47x)	Buy now
10	931060901400 Oil seal	Buy now
11	9321086M3800 O-ring (6e5)	Buy now
12	9321037M6700 O-ring (6g8)	Buy now
14	9310128M1600 Oil seal (6e5)	Buy now
16	9321097M5500 O-ring (6g5)	Buy now
17	9310130M1700 Oil seal (6e5)	Buy now
18	61AW0078A100 Water pump rerair kit	Buy now
19	61A443220000 Insert, cartridge	Buy now
22	6E5443520000 Impeller	Buy now

Repair Kit 2



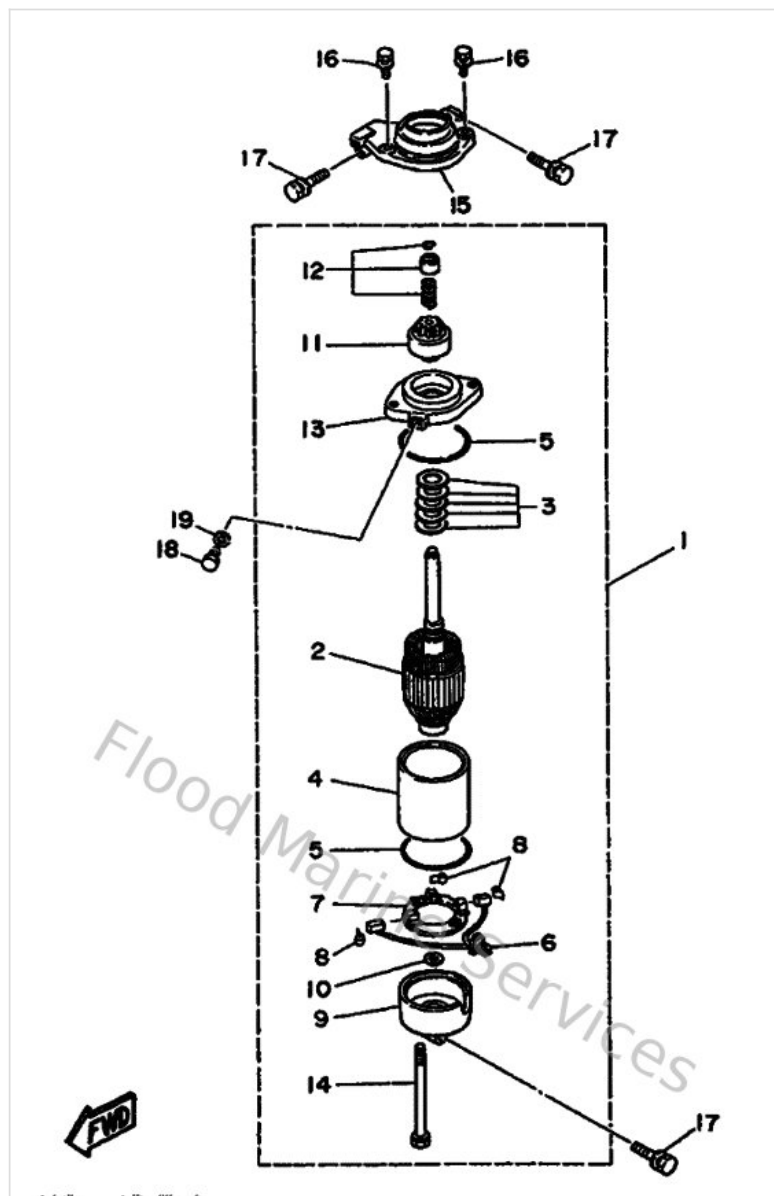
Ref	Part	
23	6G5443230100 Outer plate, cartridge	Buy now
25	936061201900 Pin, dowel (614)	Buy now
26	973950804500 Bolt, hexagon	Buy now
27	9020908M0200 Washer, plate (688)	Buy now
28	9028004M0500 Key, woodruff (6e5)	Buy now

Starting Motor



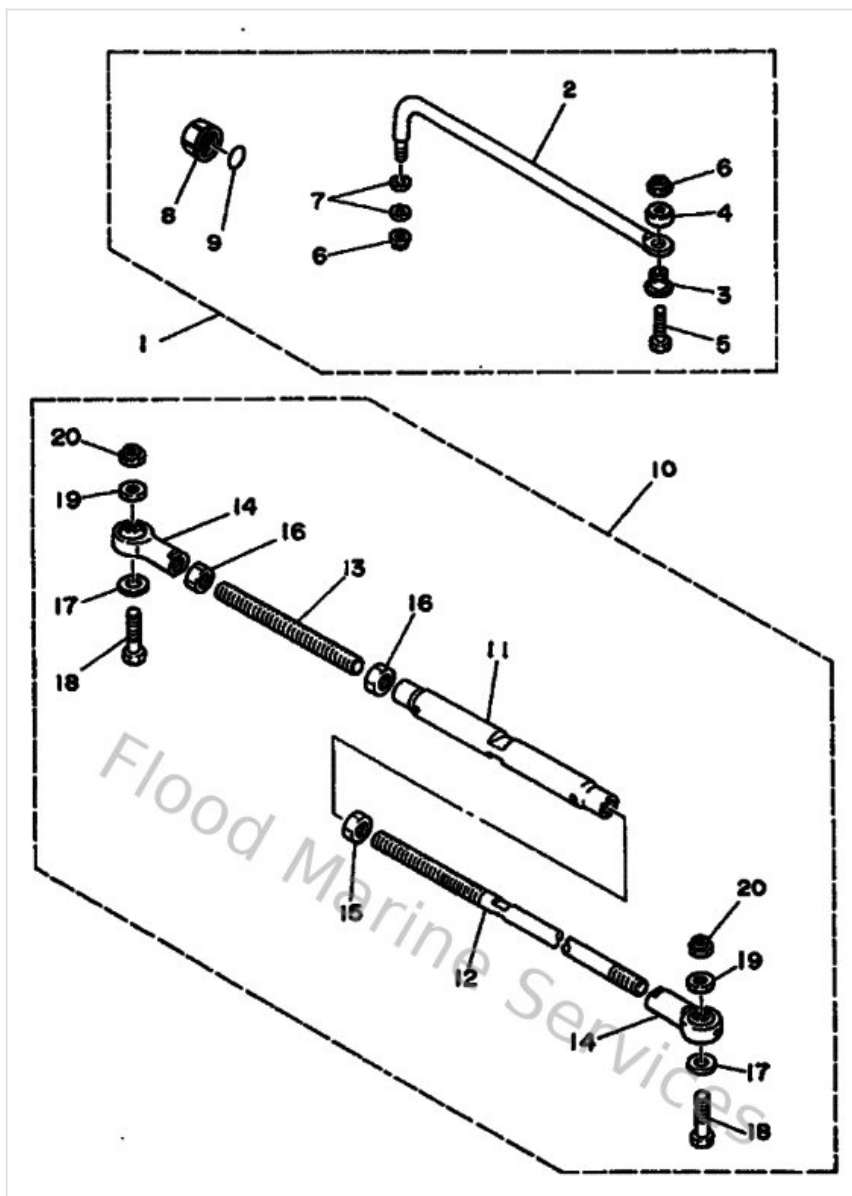
Ref	Part	
1	6E5818001200 Starting motor assembly	Buy now
2	6E5818501100 Armature assembly	Buy now
3	6E5818091000 Washer Kit	Buy now
4	6E5818101000 Stator assembly	Buy now
5	6E5818471000 O-ring	Buy now
6	6E5818011000 Brush ass'y	Buy now
7	6E5818401000 Brush holder ass'y	Buy now
8	6E5818131000 Spring Brush	Buy now
9	6E5818201100 Rear Bracket assembly	Buy now
10	6E5818240000 Washer 2	Buy now
11	6E5818071100 Pinion assembly	Buy now
12	61H818570000 Retainer	Buy now
13	6E5818301000 Front Bracket assembly	Buy now
14	6E5818261000 Bolt	Buy now
15	6R3818220094 Bracket, starting motor	Buy now

Starting Motor



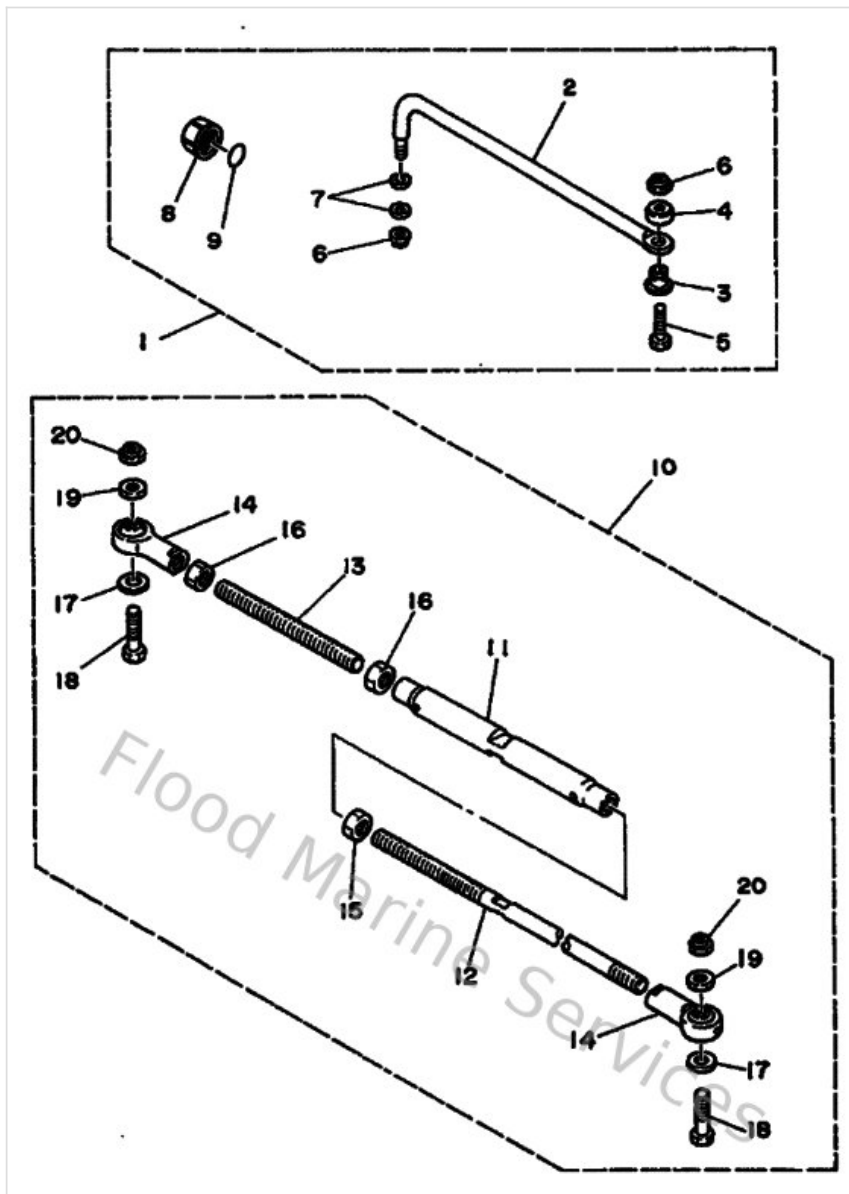
Ref	Part	
16	9011908M7600 Bolt, with washer(6e5)	Buy now
17	9011908M7700 Bolt, with washer(6e5)	Buy now
18	973950801600 Bolt	Buy now
19	929900860000 Washer, plain (663)	Buy now

Steering Guide



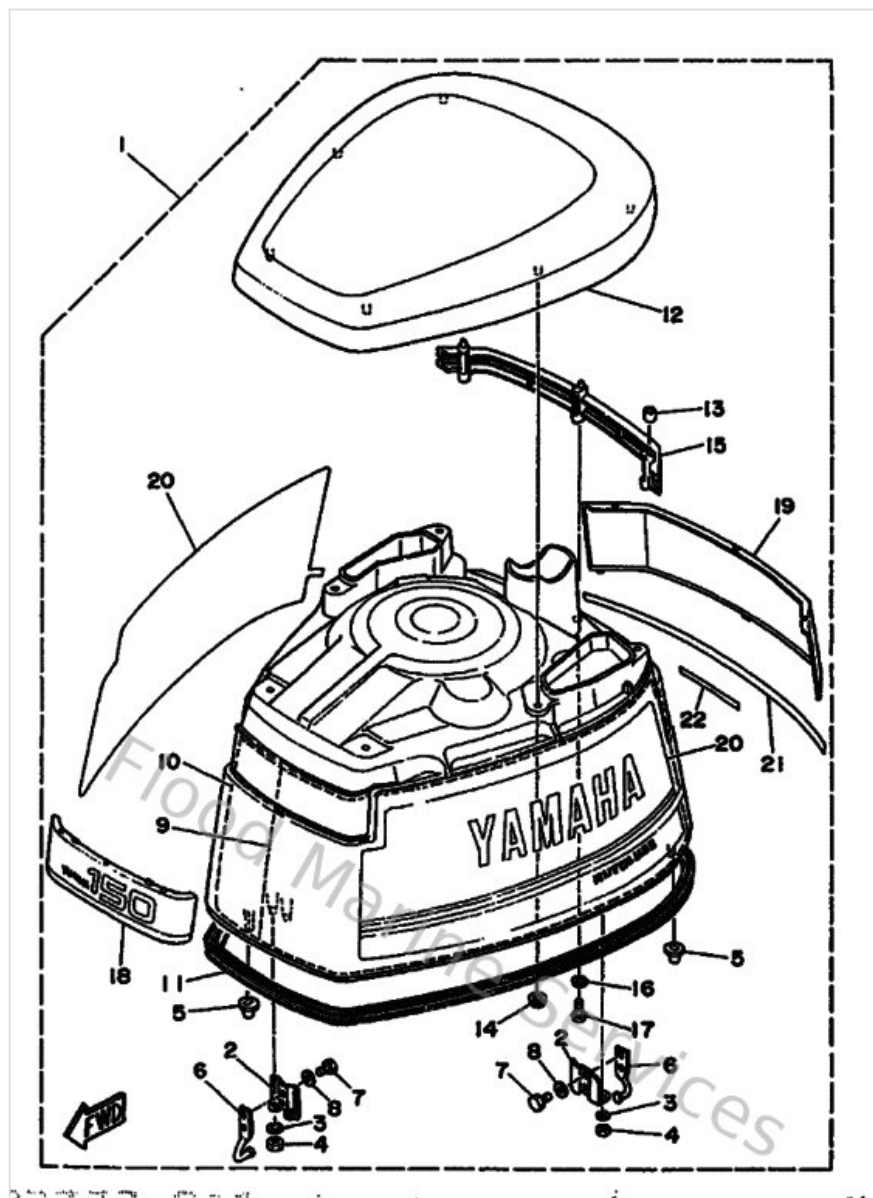
Ref	Part	
1	6E5613500100 Steering guide attachment kit	Buy now
2	6E5613510000 Rod, steering link	Buy now
3	9038710M6100 Collar (6e5)	Buy now
5	6E5613550000 Bolt	Buy now
6	9018509M0100 Nut, nylon (663)	Buy now
7	9020110M2000 Washer, plate (663)	Buy now
8	6E5431450000 Cap, clamp bracket	Buy now
9	932101627500 O-ring	Buy now
10	ABADUALTIEBR Twin Kit (L:600-800M)	Buy now
11	6E5613130000 Adjuster	Buy now
12	6E5613111100 Tie bar	Buy now
13	6E5613150000 Tie bar, 2	Buy now
14	6E5613030000 Steering axle comp.	Buy now
15	9017014M0600 Nut (6e5)	Buy now
16	953801470000 Nut (6e5)	Buy now

Steering Guide



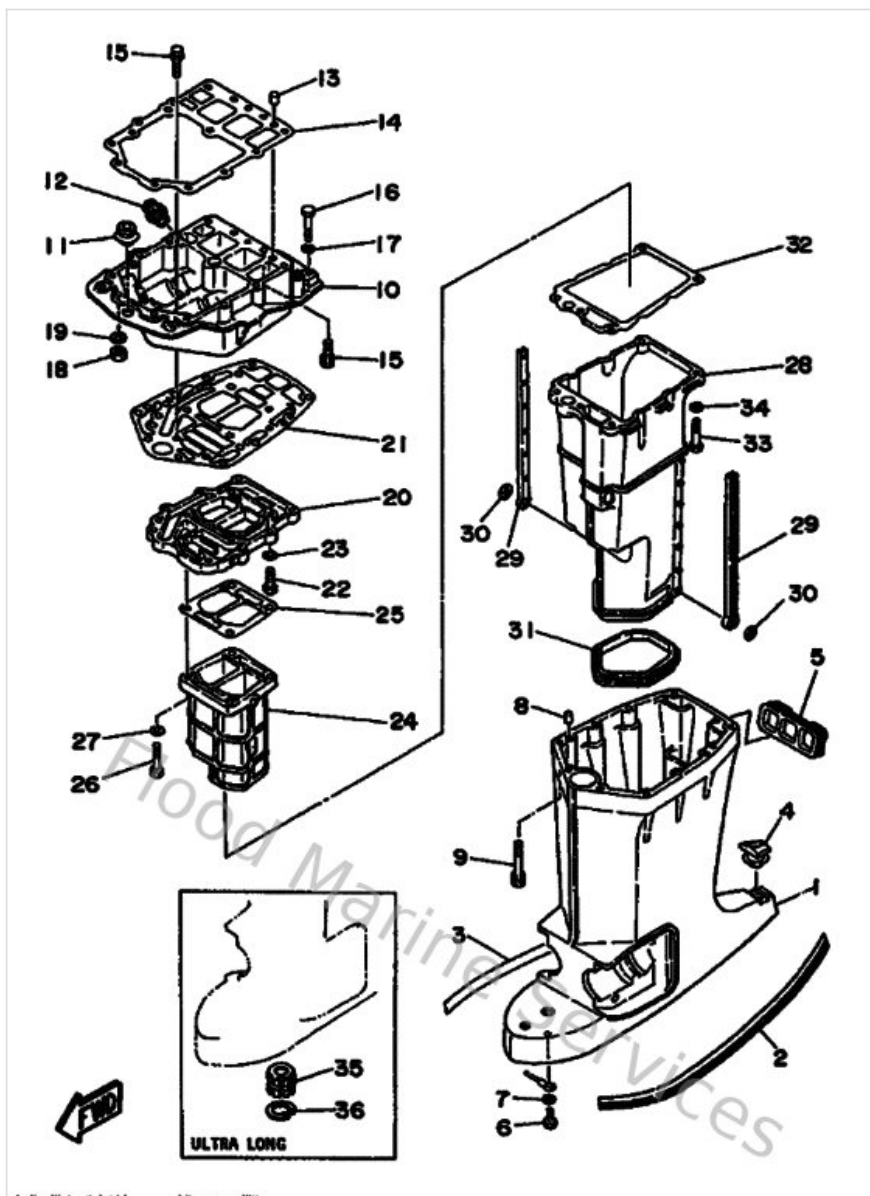
Ref	Part	
17	9020110M7600 Washer, plate (6e5)	Buy now
18	9010109M7000 Bolt (6e5)	Buy now
19	9017009M0500 Nut, hexagon (6e5)	Buy now

Top Cowling



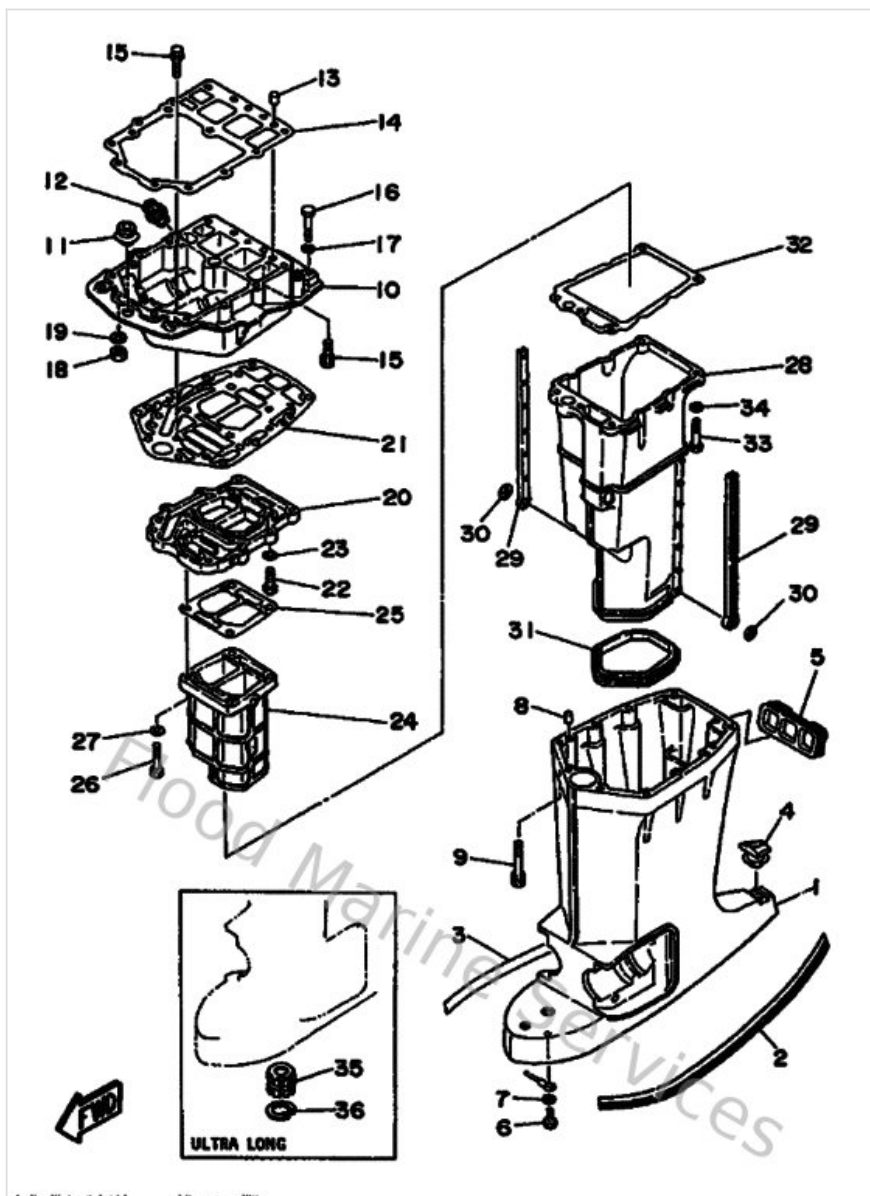
Ref	Part	
2	6R3426470000 Holder, clamp band	Buy now
3	929900610000 Washer(6a1)	Buy now
5	953800660000 Nut(661)	Buy now
6	6R3426620000 Damper	Buy now
7	973950601200 Bolt(gh1)	Buy now
8	929900660000 Washer, plain (646)	Buy now
11	6N7426150000 Seal	Buy now
13	9038504M0500 Bush(6r2)	Buy now
14	9017906M2400 Nut(6j8)	Buy now
15	6R3426360000 Louver 2	Buy now
16	929900460000 Washer, plain (646)	Buy now
17	977804012000 Ybs83-420 screw,panh,tapping	Buy now
18	6R4426860000 Emblem, Front	Buy now
19	6R4426870000 Emblem, Rear	Buy now

Upper Casing



Ref	Part	
4	6E5451550000 Cap	Buy now
5	6E5427690000 Seal, rubber	Buy now
6	973950601000 Bolt	Buy now
7	929900660000 Washer, plain (646)	Buy now
8	9360812M0500 Pin, dowel b (6e5)	Buy now
9	9011908M7800 Bolt, with washer	Buy now
10	6G5411370094 Guide, exhaust	Buy now
11	6E5427240000 Grommet	Buy now
12	6G5125810000 Joint, hose	Buy now
14	6G545113A000 Gasket, upper casing	Buy now
15	970800803000 Bolt, hexagon (fj1)	Buy now
16	973950804500 Bolt, hexagon	Buy now
17	929900810000 Ybs67-8 washer, spring	Buy now
18	953800870000 Nut(661)	Buy now
20	6G541131005B Manifold, ext. 1	Buy now

Upper Casing



Ref	Part	
22	973950803000 Bolt, hexagon (fj1)	Buy now
23	929900860000 Washer, plain (663)	Buy now
24	6G541132005B Manifold, Exhaust (6G5-41132-00-9M)	Buy now
28	6E51471101CA Muffler 1	Buy now
29	6E5147370000 Damper, muffler	Buy now
30	9018305M0200 Nut, spring (6e5)	Buy now
31	6E5451230000 Gasket, muffler	Buy now
33	970950804500 Bolt, hexagon	Buy now
35	6E5453180000 Bushing, drive shaft 3	Buy now
36	9342036M0100 Circlip (6a0)	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.